



Yamaha 115AETOL 1996

Parts Manual

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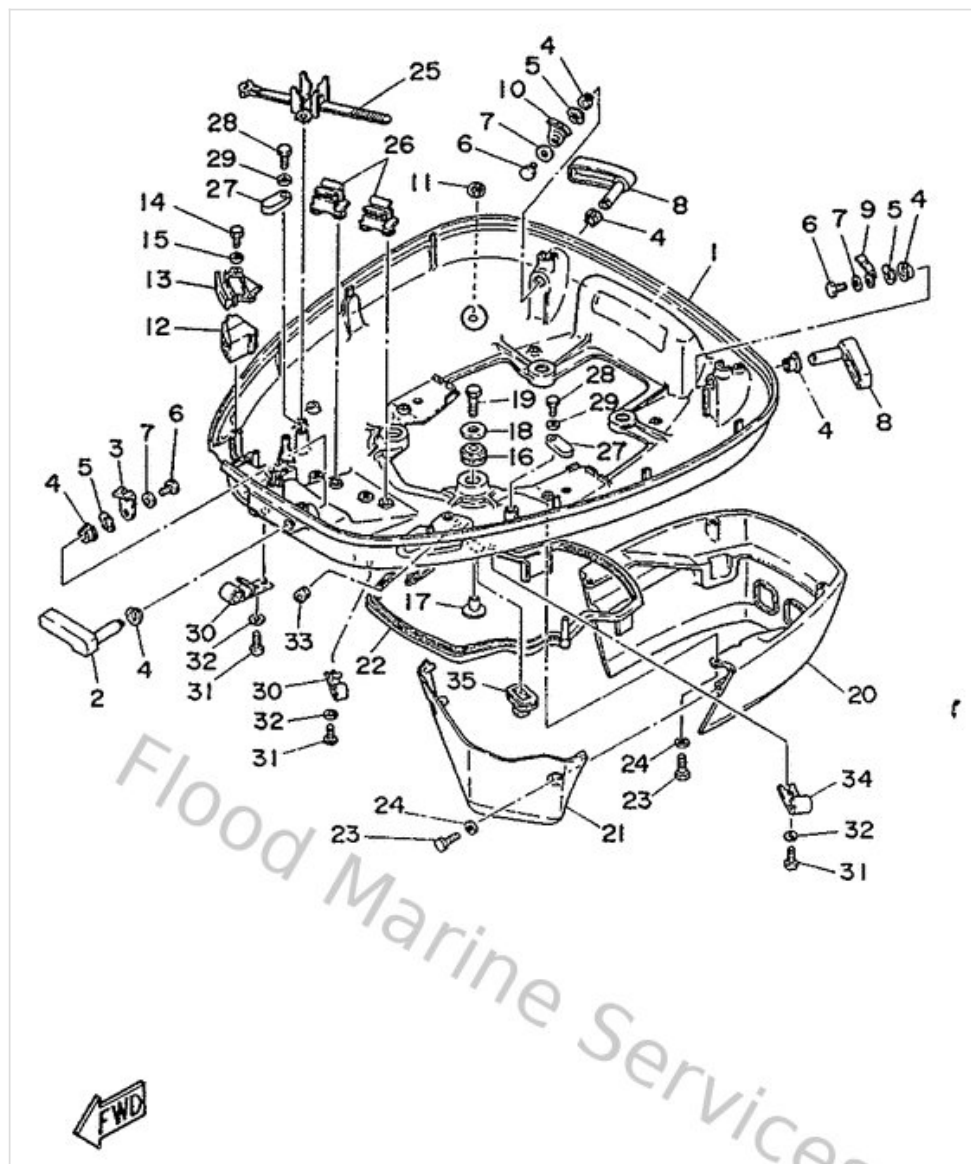
Authorised Yamaha Dealers



Contents

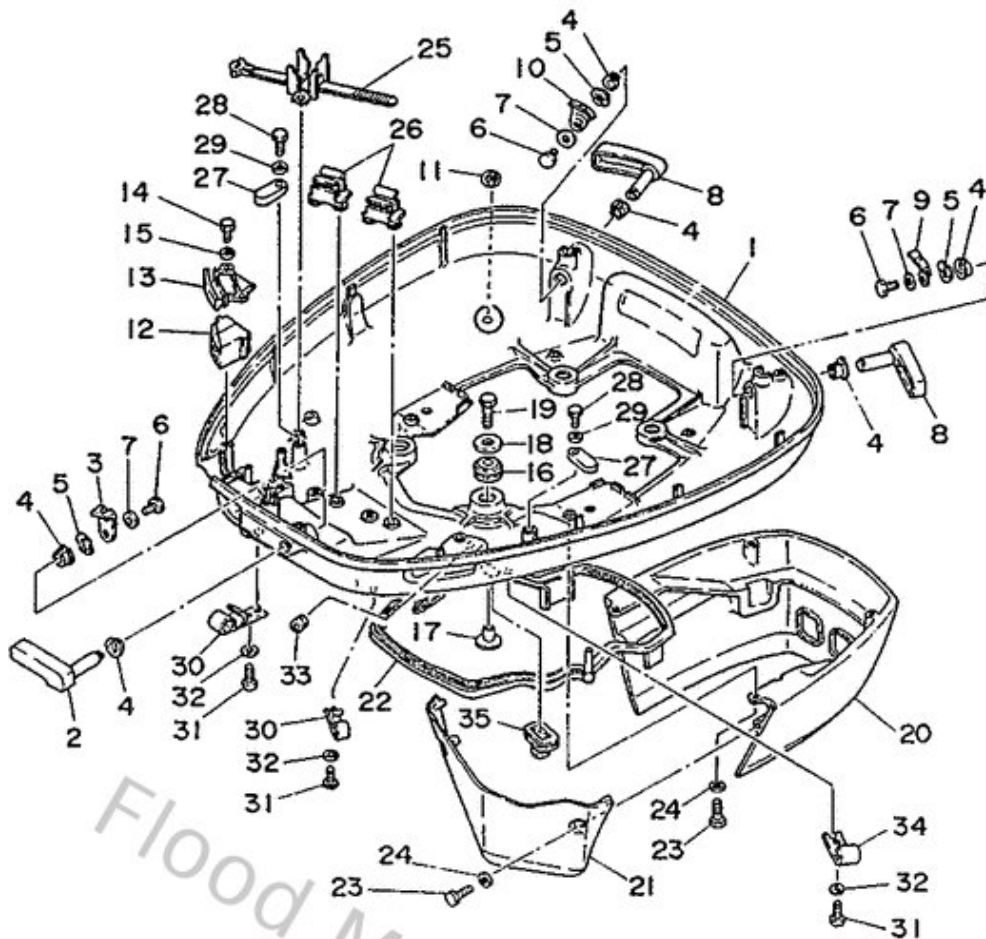
Bottom Cowling	3
Bracket 1	5
Bracket 2 (MANUAL TILT MODEL)	9
C.d.i. Magneto	11
Carburetor	13
Control	15
Crankcase & Cylinder	19
Crankshaft & Piston	23
Electric Motor	25
Electric Parts 1	27
Electric Parts 2	29
Fuel 1	31
Fuel 2	33
Intake	34
Lower & Drive 1	37
Lower & Drive 2	42
Oil Pump	44
Oil Tank	46
Optional Parts 1	49
Optional Parts 2	51
Optional Parts 3	53
Optional Parts 4	55
Optional Parts 5	57
Power Trim & Tilt	58
Power Trim & Tilt Assy	59
Remote Control	64
Remote Control Assy 1 (703 TYPE)	65
Remote Control Assy 2 (704 TYPE)	69
Repair Kit	74
Steering Guide Attachment	79
Top Cowling	81
Upper Casing	83

Bottom Cowling



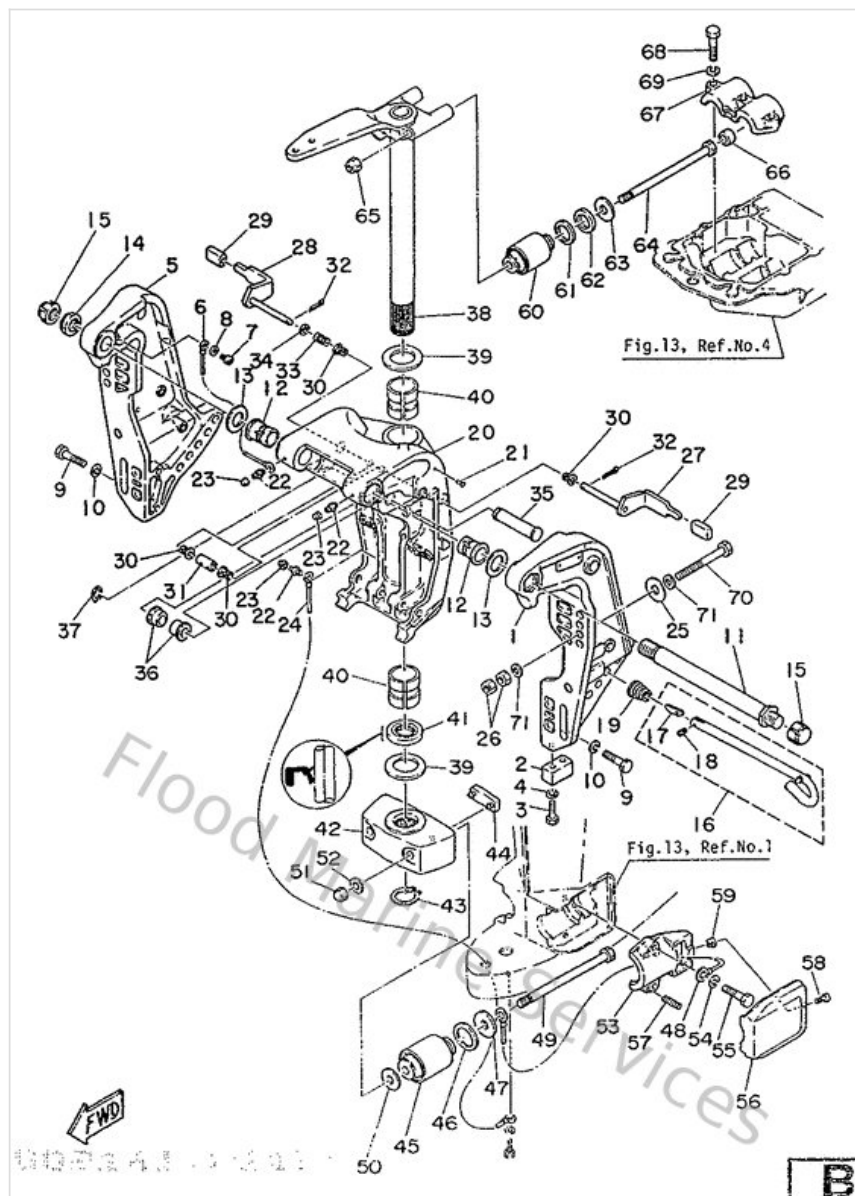
Ref	Part	
3	688428160000 Lever, clamp 2	Buy now
4	9038613M3800 Bushing (697)	Buy now
5	9020613M1000 Washer, wave (6e5)	Buy now
6	973950601200 Bolt(gh1)	Buy now
7	9020106M0200 Washer,plate (6k8)	Buy now
8	6E54281700EJ Lever, Clamp	Buy now
9	6G5428160000 Lever, clamp 2	Buy now
10	6E5428160100 Lever, clamp 2	Buy now
11	6E5443910000 Nipple, hose	Buy now
12	6E5427251100 Grommet	Buy now
13	6E5427380094 Plate, fitting	Buy now
14	973130601600 Bolt, hexagon deep recess	Buy now
15	929030660000 Washer, plain (646)	Buy now
16	9048022M1500 Grommet (6e5)	Buy now
17	9038708M3700 Coller (6e5)	Buy now

Bottom Cowling



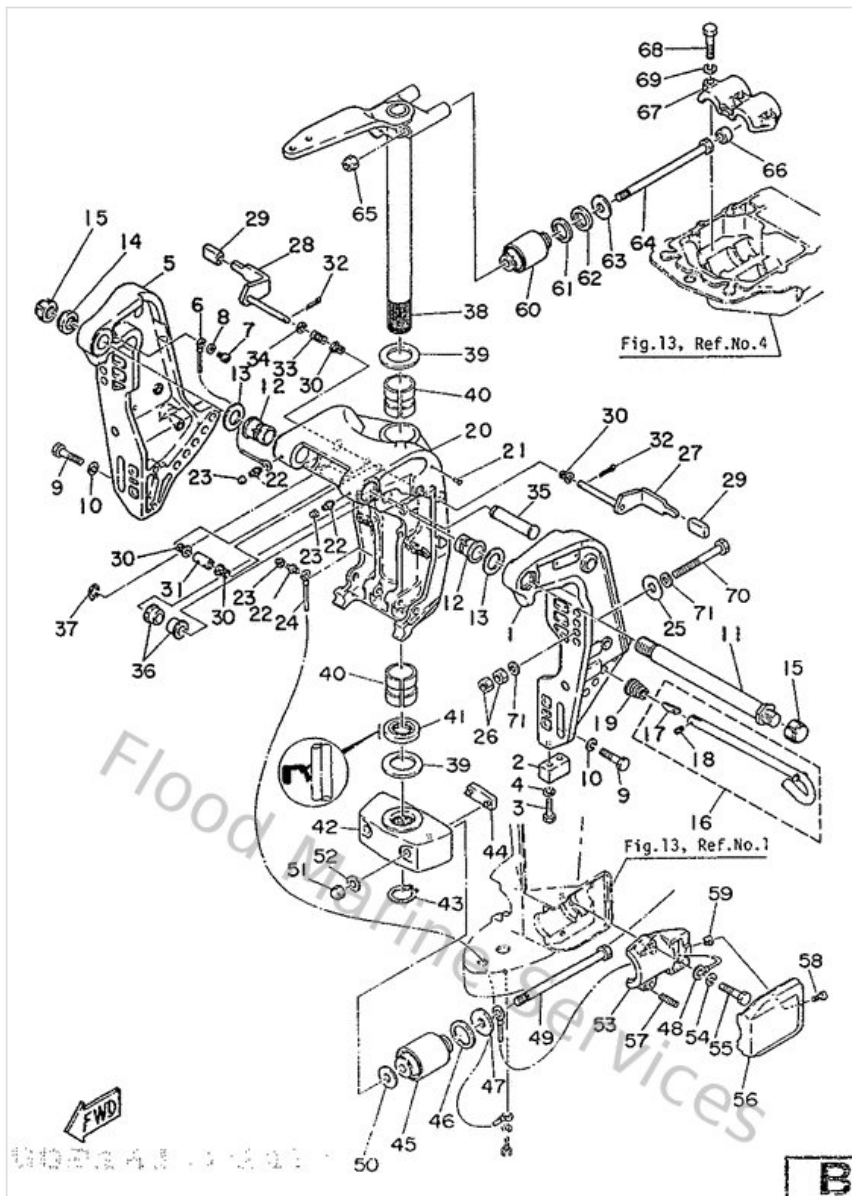
Ref	Part	
18	9020108M5400 Washer, plate (6e5)	Buy now
19	973950803500 Bolt(70w)	Buy now
22	6E5427160000 Seal	Buy now
23	970800602000 Bolt(7u8)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	688825940000 Clamp	Buy now
26	6E5825940000 Clamp	Buy now
27	6E5825880000 Plate	Buy now
30	6E5243670100 Clamp, fuel pipe 2	Buy now
31	9015706M0100 Screw (6e5)	Buy now
33	9048013M2400 Grommet (6e9)	Buy now
34	6E5243671000 Clamp, fuel pipe 2	Buy now
35	688427261000 Grommet	Buy now

Bracket 1



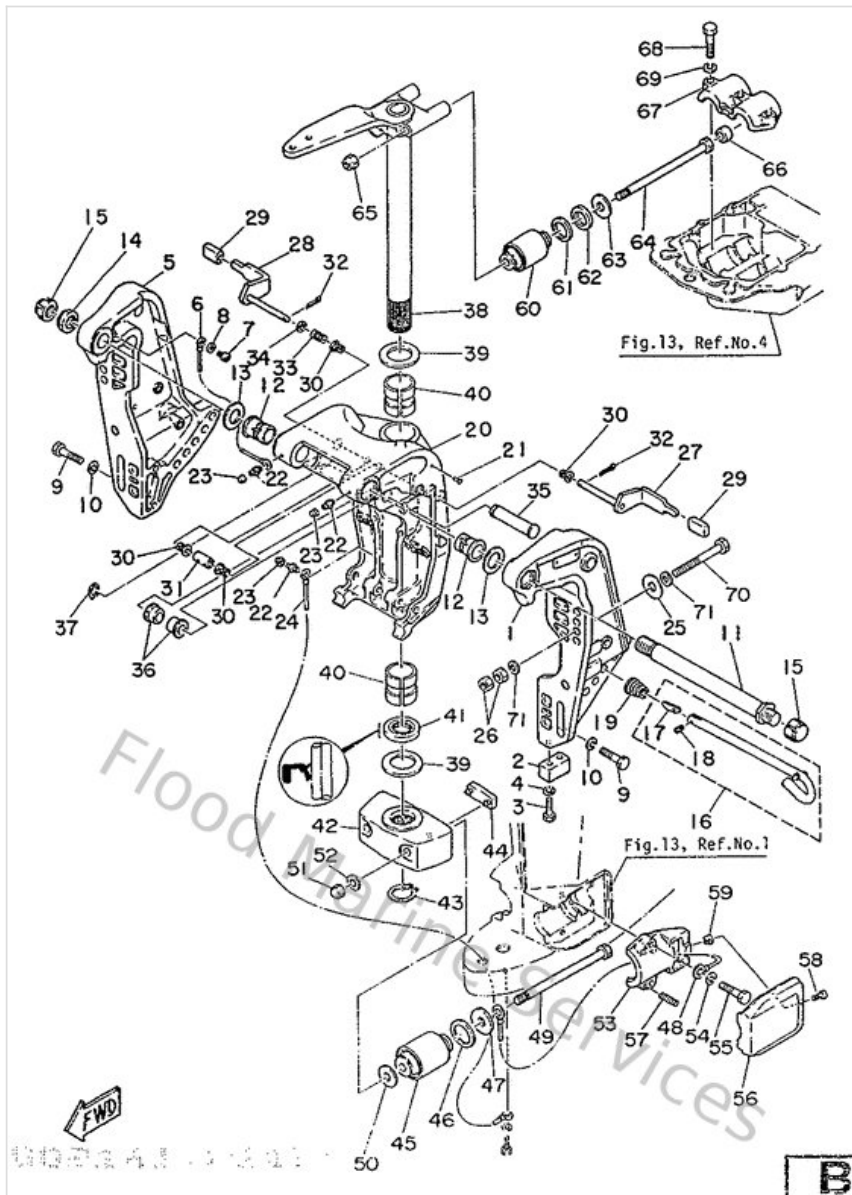
Ref	Part	
2	6E5452510000 Anode	Buy now
3	973950602500 Bolt	Buy now
4	929900660000 Washer, plain (646)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	978850601200 Screw, pan head(62j)	Buy now
9	973951004500 Bolt(64d)	Buy now
10	929901010000 Ybs67-10 washer, spring	Buy now
11	6E5431310000 Bolt, clamp bracket	Buy now
12	9038625M3100 Bushing (6e5)	Buy now
13	9020126M5900 Washer, plate (6e5)	Buy now
14	901852200700 Nut, self-locking	Buy now
15	663431450000 Cap, clamp bracket	Buy now
16	6E5431600000 Tilt rod ass'y	Buy now
17	688431650000 Stopper, tilt rod	Buy now
18	916903001400 Pin, spring (647)	Buy now

Bracket 1



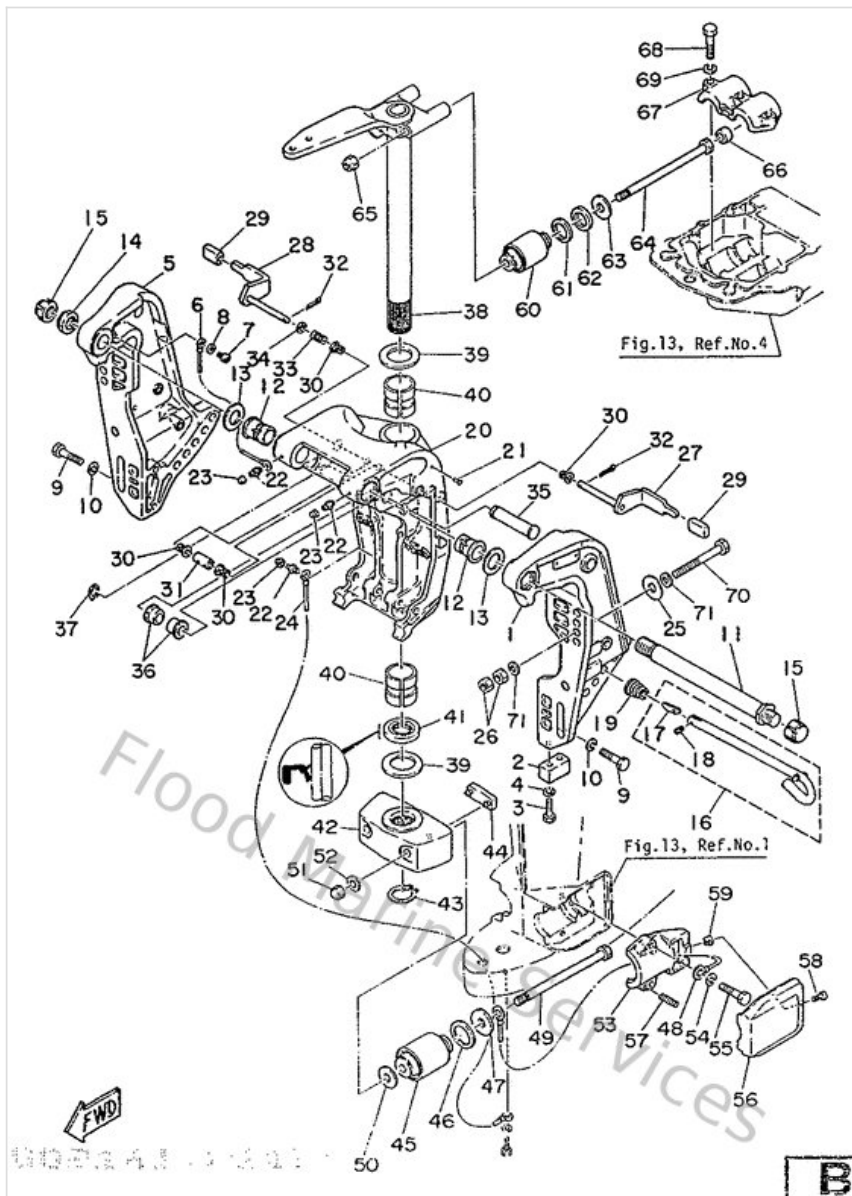
Ref	Part	
19	9050220M0300 Spring (6e5)	Buy now
20	6E54331101E Bracket, Swivel	Buy now
21	902690301000 Rivet (663)	Buy now
22	9370006M0300 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	6E5821470000 Wire, lead 5	Buy now
26	953801260000 Nut (707)	Buy now
27	6E5431810000 Lever, Tilt Stop	Buy now
28	6E5431850000 Lever, Tilt Stop	Buy now
29	663433180000 Cover	Buy now
30	9038610M1600 Bushing (688)	Buy now
31	9038710M3800 Collar (6e5)	Buy now
32	914903002500 Pin cotter	Buy now
33	9050110M2100 Spring (688)	Buy now
34	929901060000 Washer, plate	Buy now

Bracket 1



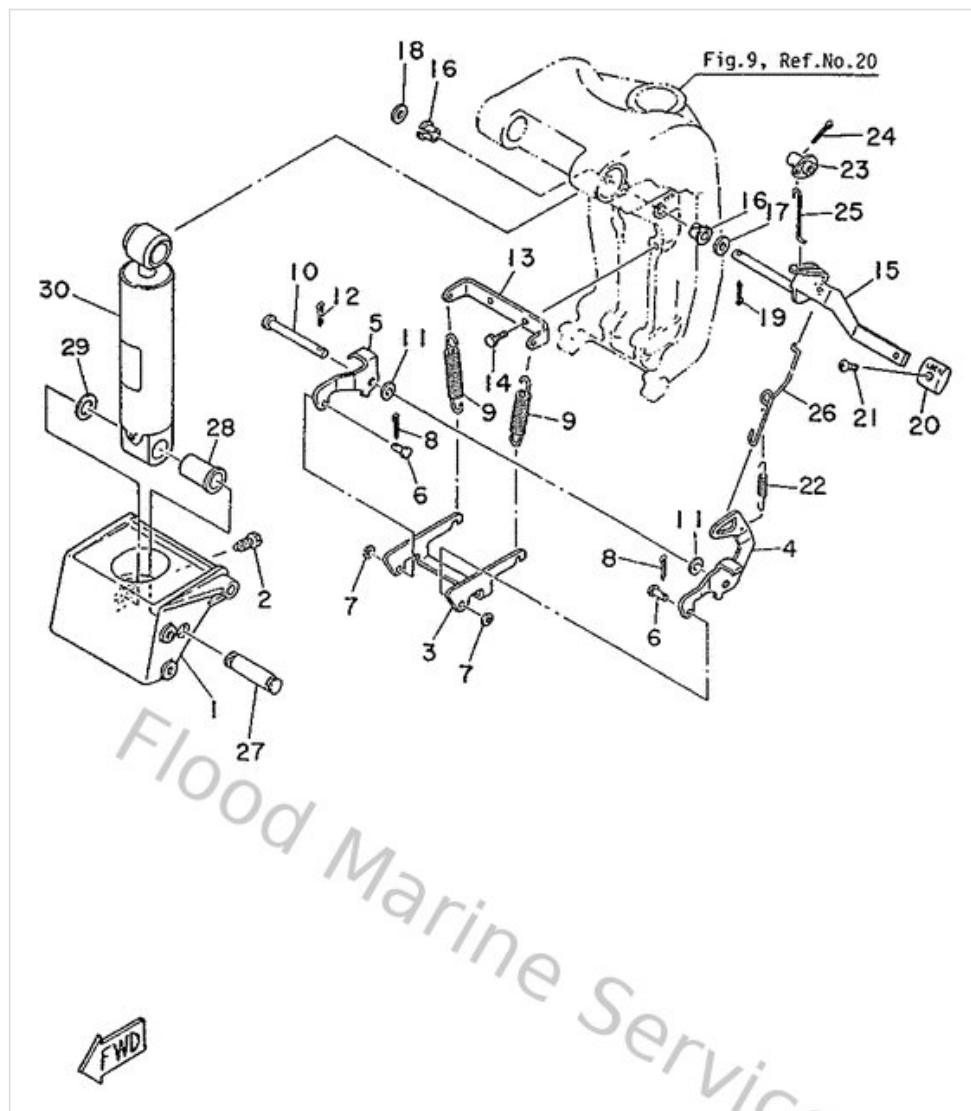
Ref	Part	
35	6E5431260000 Pin, upper shock mount	Buy now
36	9038618M4400 Bushing (6g5)	Buy now
37	9341018M0200 Circlip (6f2)	Buy now
39	9020138M6000 Washer, plate (6e5)	Buy now
40	9038638M8900 Bush(6e5)	Buy now
41	9310938M0200 Oil seal (6e5)	Buy now
43	9341037M0400 Circlip (6e5)	Buy now
44	6E5445750000 Damper, lower mount rubber	Buy now
45	6E5445550000 Mount damper, lower side	Buy now
46	9020232M1900 Washer, plate (6e5)	Buy now
47	9020116M5500 Washer, plate (6e5)	Buy now
48	6E5821490000 Wire, lead 3	Buy now
49	901011400300 Bolt	Buy now
50	9020115M5800 Washer, plate (6e5)	Buy now
51	953801480000 Nut, crown (6e5)	Buy now

Bracket 1



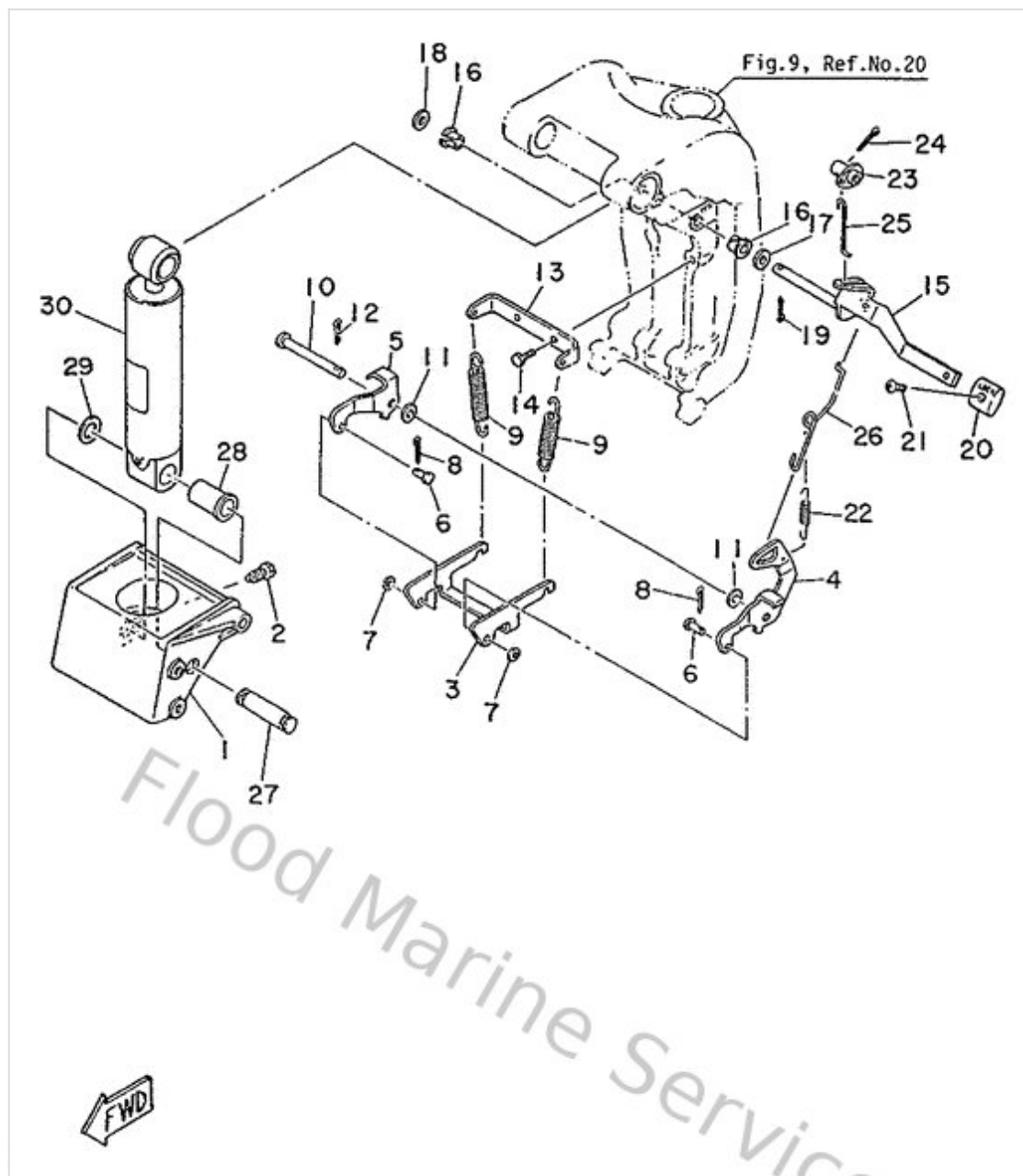
Ref	Part	
52	929901460000 Washer (6e5)	Buy now
53	6E54455201CA Housing, lower mount rubber	Buy now
57	9050116M2800 Spring (6e5)	Buy now
58	923800601500 Screw pan head	Buy now
59	901790606600 Nut(663)	Buy now
61	9020126M5700 Washer, plate (6e5)	Buy now
62	9020226M1800 Washer, plate (6e5)	Buy now
63	9020114M5600 Washer, plate (6e5)	Buy now
64	9010912M0900 Bolt	Buy now
65	901851205800 Nut, nylon(663)	Buy now
66	663445750000 Damper, lower mount rubber	Buy now
68	970951004500 Bolt(64d)	Buy now
70	9010112M6500 Bolt	Buy now
71	929901220000 Ybs66-12 washer,plain	Buy now

Bracket 2 (Manual Tilt Model)



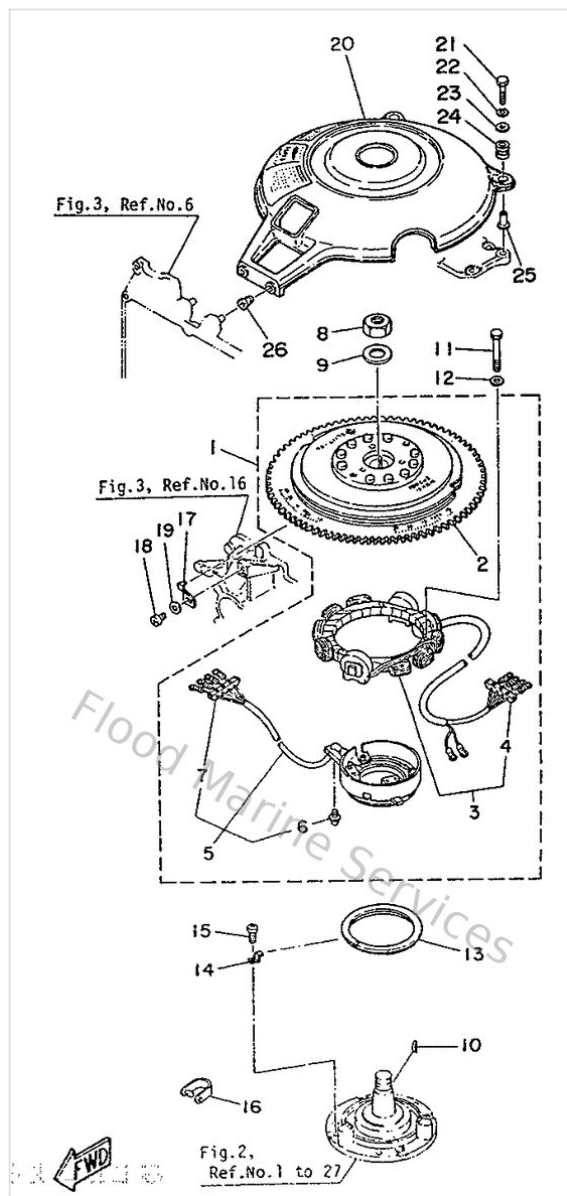
Ref	Part	
2	9010906M0700 Bolt (6e5)	Buy now
3	6E5436130000 Arm, tilt lock	Buy now
4	6E5436140000 Plate, tilt lock 1	Buy now
5	6E5436150000 Plate, Tilt Lock	Buy now
6	9024006M0700 Pin, Clevis	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	914902502000 Pin, cotter	Buy now
9	9050623M1000 Spring, Tension	Buy now
10	6E5436590000 Shaft, Reverse Lock	Buy now
11	929900860000 Washer, plain (663)	Buy now
12	914902501500 Pin, cotter	Buy now
13	6E5436790000 Stopper, Hook	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
16	903860803200 Bushing (650)	Buy now
17	9020208M0800 Washer, Plate	Buy now

Bracket 2 (Manual Tilt Model)



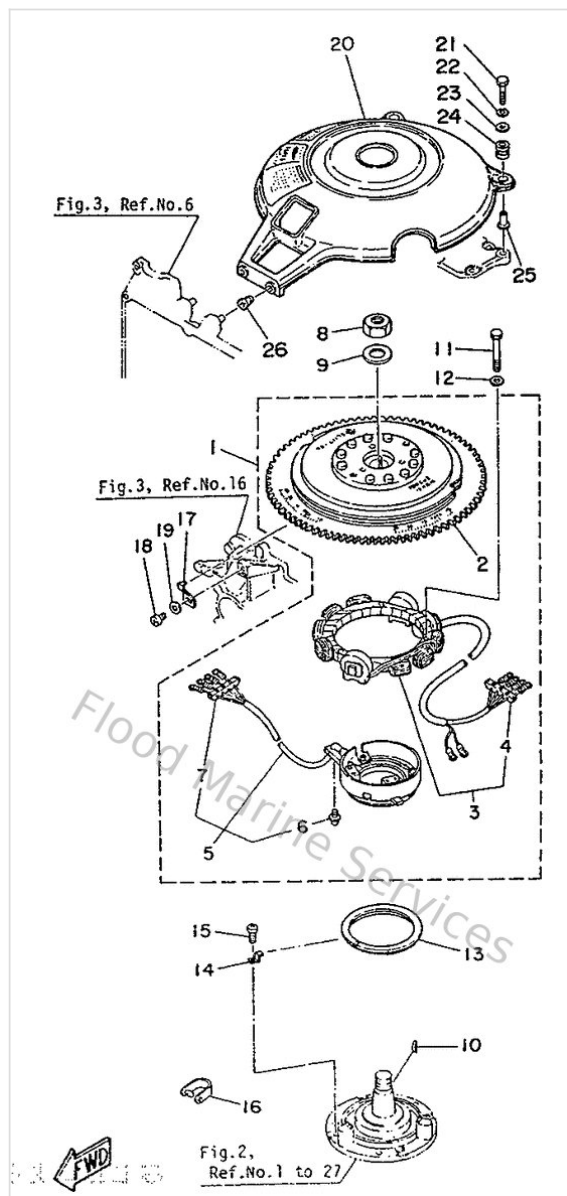
Ref	Part	
19	914902001500 Pin, cotter (648)	Buy now
20	6E5433170000 Grip	Buy now
21	986800500800 Screw Flat Head(6J8)	Buy now
22	9050609M0900 Spring, Tension	Buy now
23	688431840000 Collar, anchor lever	Buy now
24	914903002500 Pin cotter	Buy now
25	6E5436760000 Hook	Buy now
26	6E5436160000 Rod, tilt lock	Buy now
27	6E5431240000 Pin, lower shock mount	Buy now
30	6E54317000EJ Shock absorber assembly	Buy now

C.d.i. Magneto



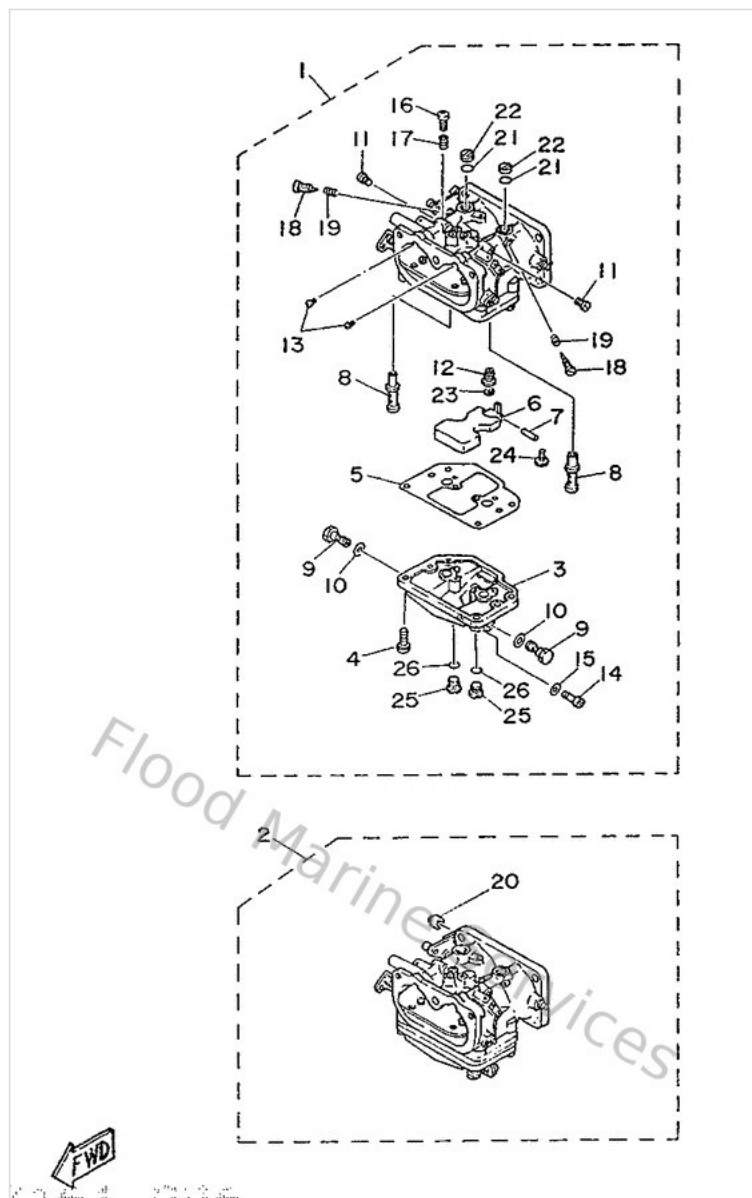
Ref	Part	
3	6E5855101000 Stator Assembly	Buy now
4	9048006M1600 Grommet	Buy now
5	6E5855801200 Coil, Pulser	Buy now
6	663855180000 Joint, ball	Buy now
8	901702013700 Nut, hexagon(663)	Buy now
10	902800501500 Key, woodruff	Buy now
11	975950655500 Bolt, hexagon w/w deep recess	Buy now
12	929030660000 Washer, plain (646)	Buy now
13	688416110000 Retainer, magneto base 1	Buy now
14	688416120000 Retainer, magneto base 2	Buy now
15	978010601800 Screw, pan head(6e5)	Buy now
17	6E5813320000 Plate, timing	Buy now
18	978030601000 Screw pan head	Buy now
20	6E5813370000 Cover, flywheel	Buy now
21	973130603000 Bolt	Buy now

C.d.i. Magneto



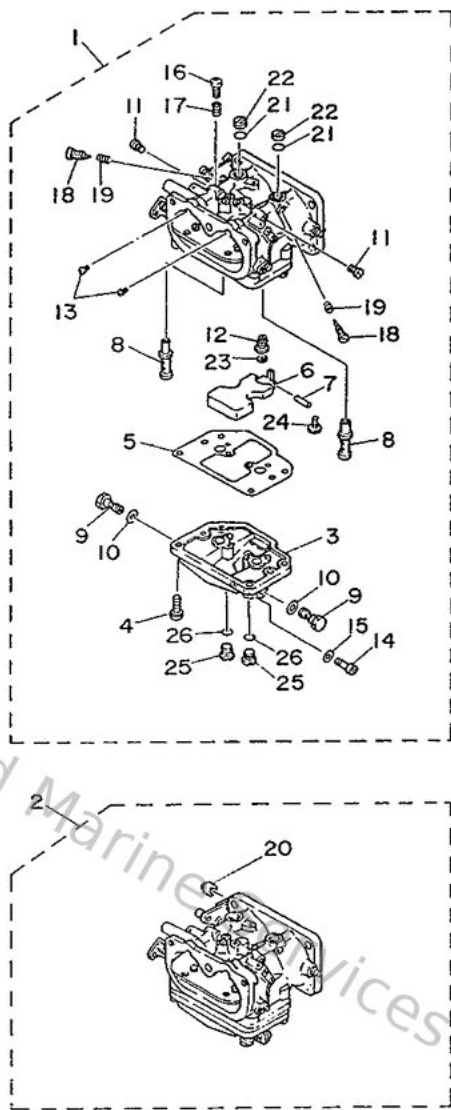
Ref	Part	
22	929950610000 Washer(6a1)	Buy now
23	9020106M6200 Washer, plate (6e5)	Buy now
24	663823170000 Damper, ignition coil	Buy now
25	624425420000 Collar	Buy now
26	6G5823170000 Damper	Buy now

Carburetor



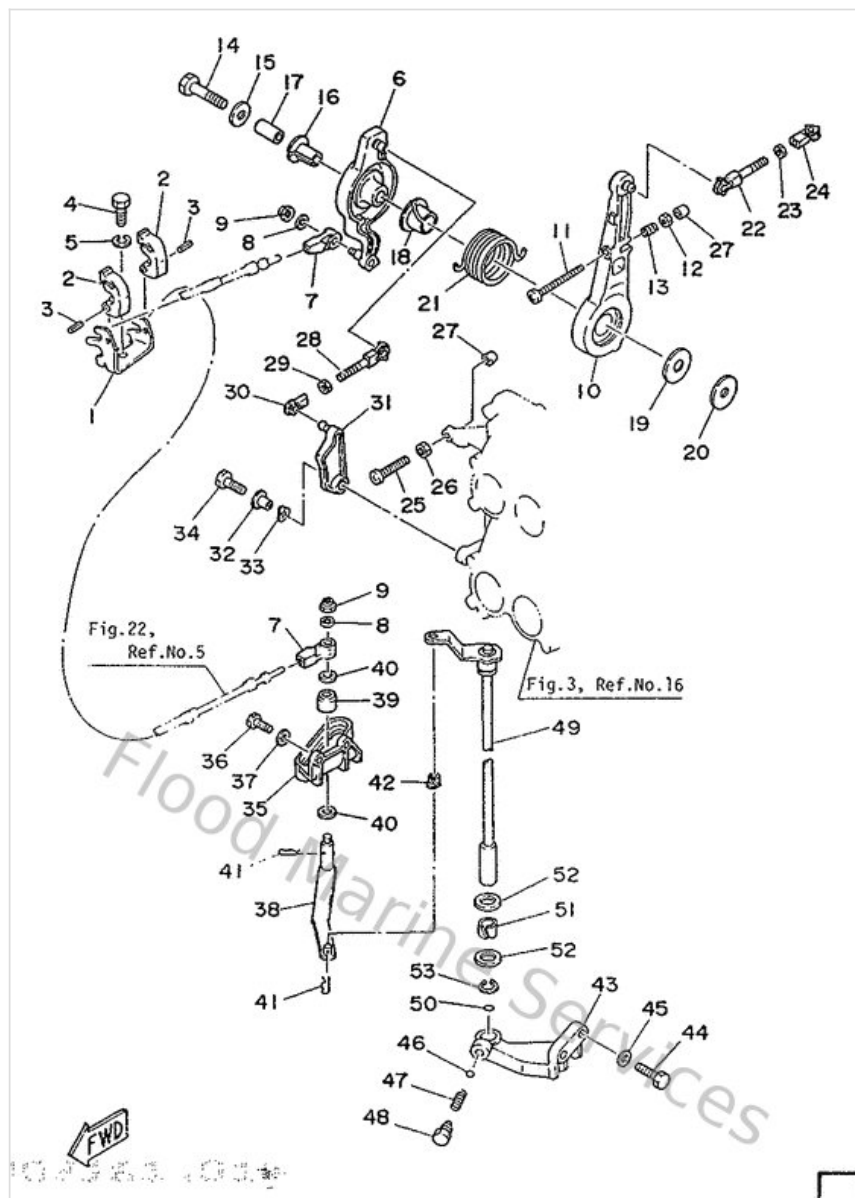
Ref	Part	
4	978030501700 Screw panhead (669)	Buy now
5	6E5143840200 Gasket, float chamber	Buy now
7	6E5143860100 Pin, float	Buy now
8	6E5143410300 Nozzle, Main	Buy now
10	1J2143980000 Packing	Buy now
11	6G4143424200 Jet, Pilot (#84)	Buy now
12	6G4143901700 Valve Seat Assembly	Buy now
14	6E5143830000 Screw, Drain	Buy now
15	6E5143980000 Gasket	Buy now
16	985800402000 Screw, pan head (7h3)	Buy now
17	647143340000 Spring, air adjusting.	Buy now
18	6G5143230000 Screw Air Adjusting	Buy now
19	650142230000 Spring, Drain Valve	Buy now
20	682412910000 Bushing	Buy now
22	6G5143280000 Screw, Pilot Stop	Buy now

Carburetor



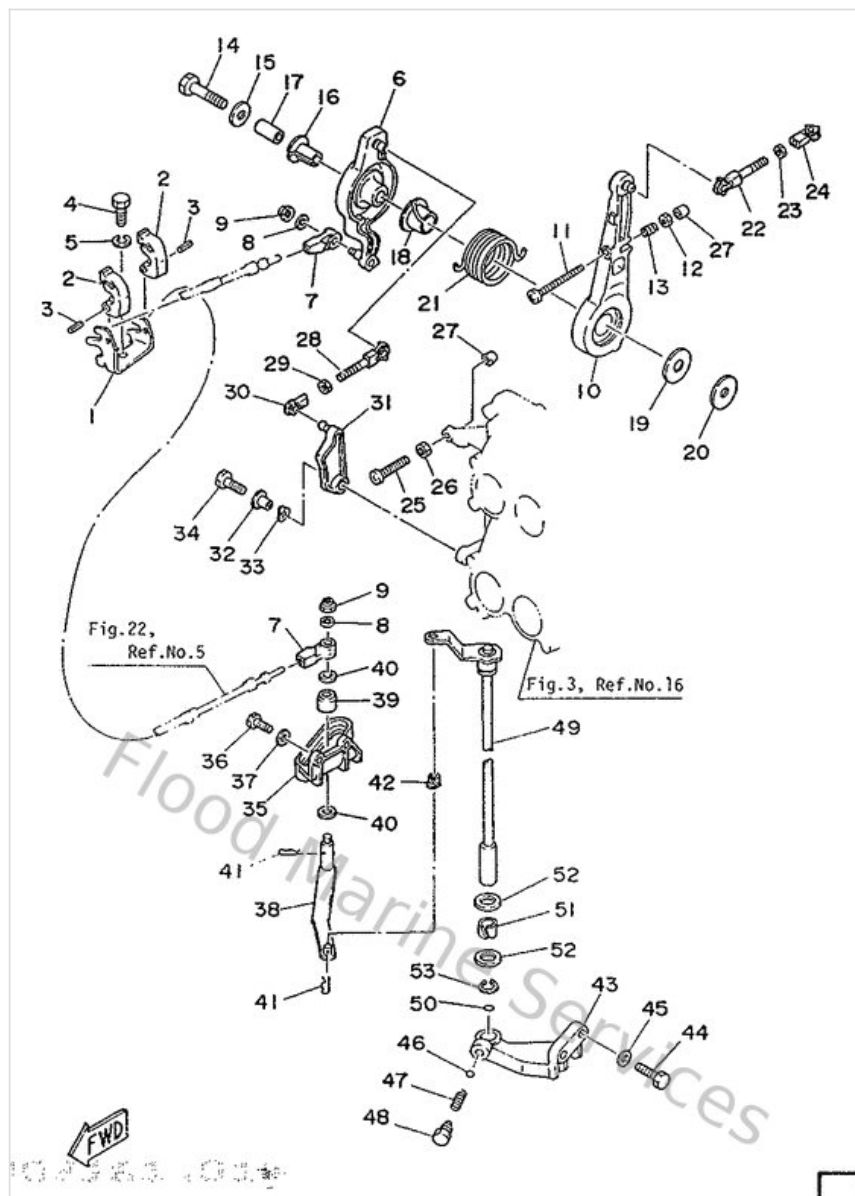
Ref	Part	
23	367141950000 Washer, valve seat	Buy now
24	989020401000 Screw, binding (m01)	Buy now
25	6A4143940000 Valve, drain	Buy now
26	652143970000 Ring, o	Buy now

Control



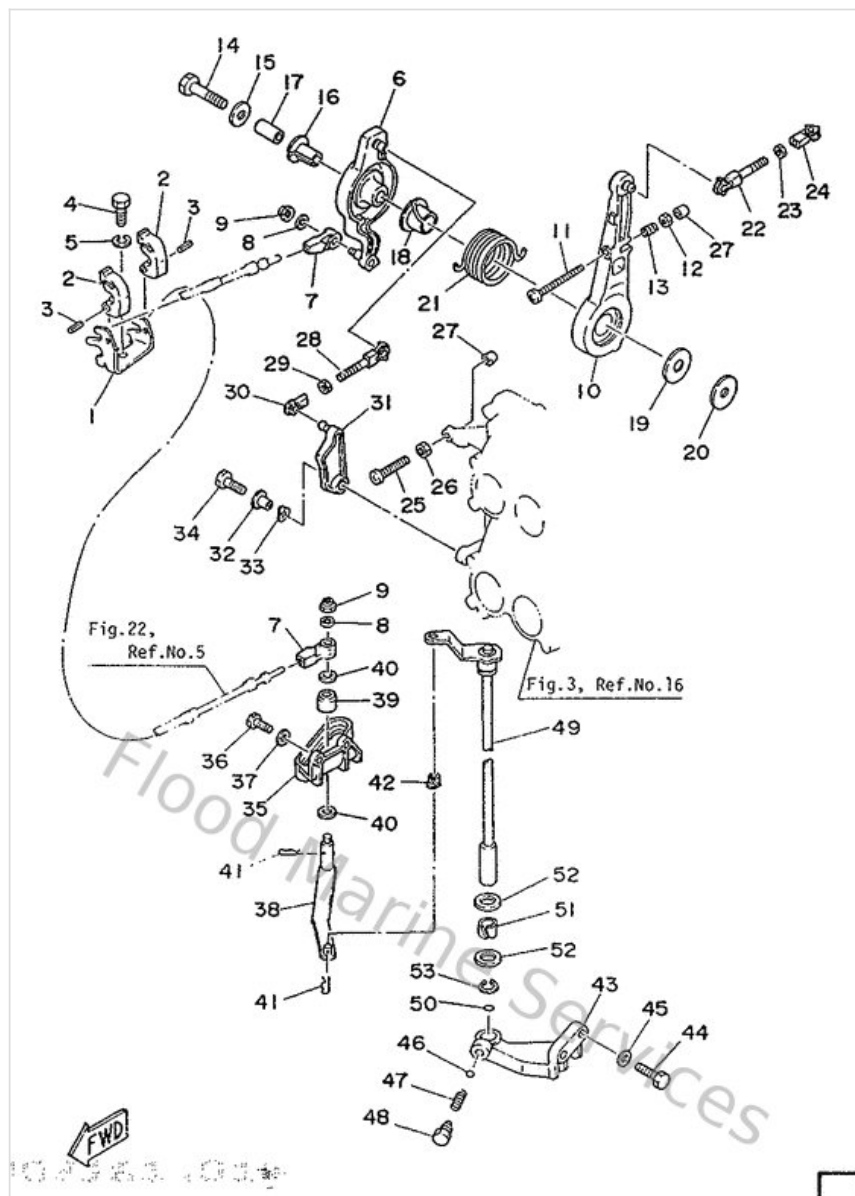
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	973130802000 Bolt(6td)	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	6E5416320194 Lever, magneto control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	901850606200 Nut selflocking (656)	Buy now
10	6E5416310194 Lever, magneto control	Buy now
11	9015706M1200 Screw, pan head(697)	Buy now
12	953030660000 Nut(661)	Buy now
13	9050116M1200 Spring, compression (688)	Buy now
14	970130804500 Bolt	Buy now
15	9020108M2300 Washer, plate (6e5)	Buy now

Control



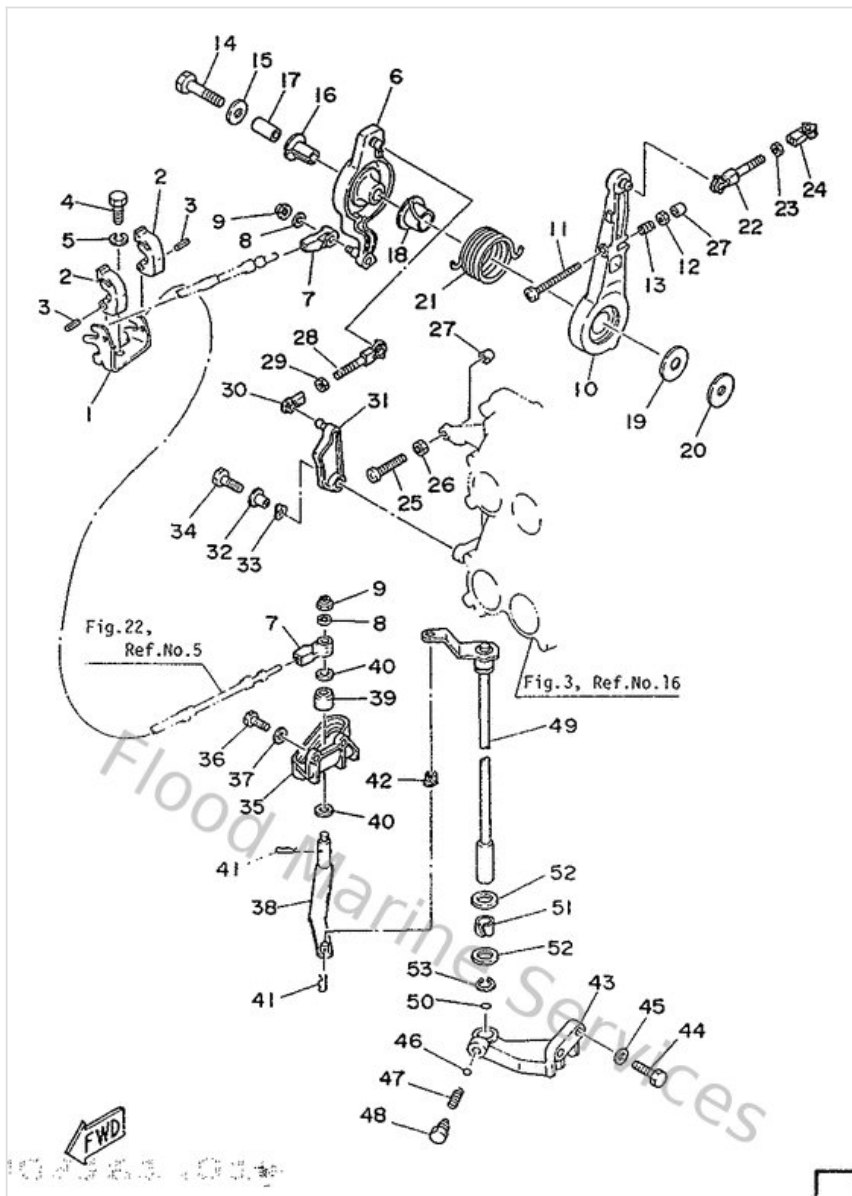
Ref	Part	
16	903861208900 Bushing(663)	Buy now
17	9038708M1600 Collar	Buy now
18	9038622M1300 Bushing (688)	Buy now
19	902021209200 Washer, plate(663)	Buy now
20	9020108M1300 Washer plate (682)	Buy now
21	9050829M1200 Spring (6e5)	Buy now
22	6E5416360100 Rod, magneto control	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	662412370100 Joint, link	Buy now
25	9015706M0000 Screw, pan head(6h4)	Buy now
26	953800660000 Nut(661)	Buy now
27	688441940000 Cap	Buy now
28	688416360000 Rod 1	Buy now
31	6E5412130000 Cam, accel.	Buy now
32	9038706M2900 Collar (6a0)	Buy now

Control



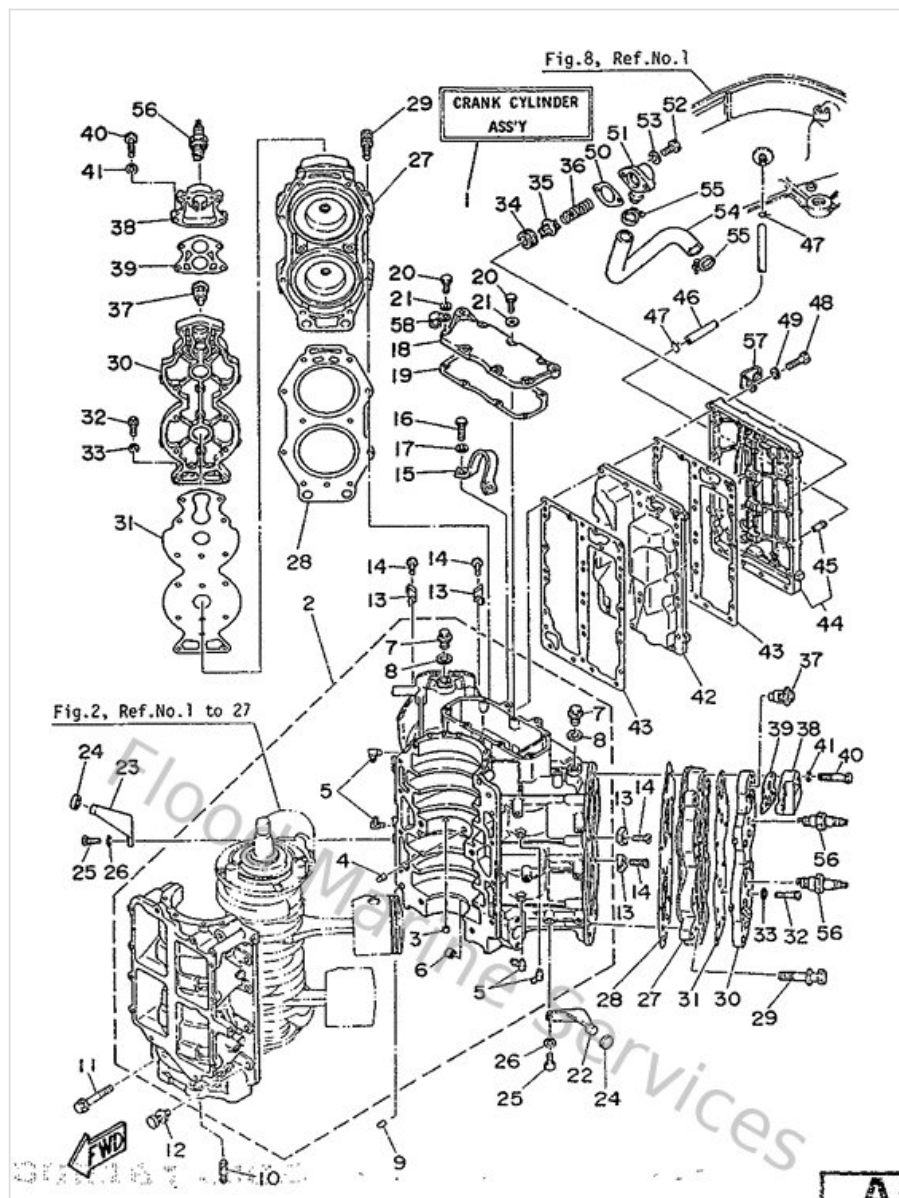
Ref	Part	
33	9020610M0400 Washer, wave (676)	Buy now
34	973130602500 Bolt	Buy now
35	6E54411700EJ Bracket	Buy now
36	970800602000 Bolt(7u8)	Buy now
37	929030660000 Washer, plain (646)	Buy now
38	6E5441210000 Lever, Shift Rod	Buy now
39	6E5441220000 Bushing, shift rod lever	Buy now
40	9020208M2000 Washer, plate (6e5)	Buy now
41	904681800800 Clip 620436610000	Buy now
42	9038606M1200 Bushing (688)	Buy now
43	6E5441180194 Bracket 2	Buy now
44	973130803000 Bolt	Buy now
45	929901010000 Ybs67-10 washer, spring	Buy now
46	9350104M0200 Ball (697)	Buy now
47	905011208200 Spring 6484411600	Buy now

Control



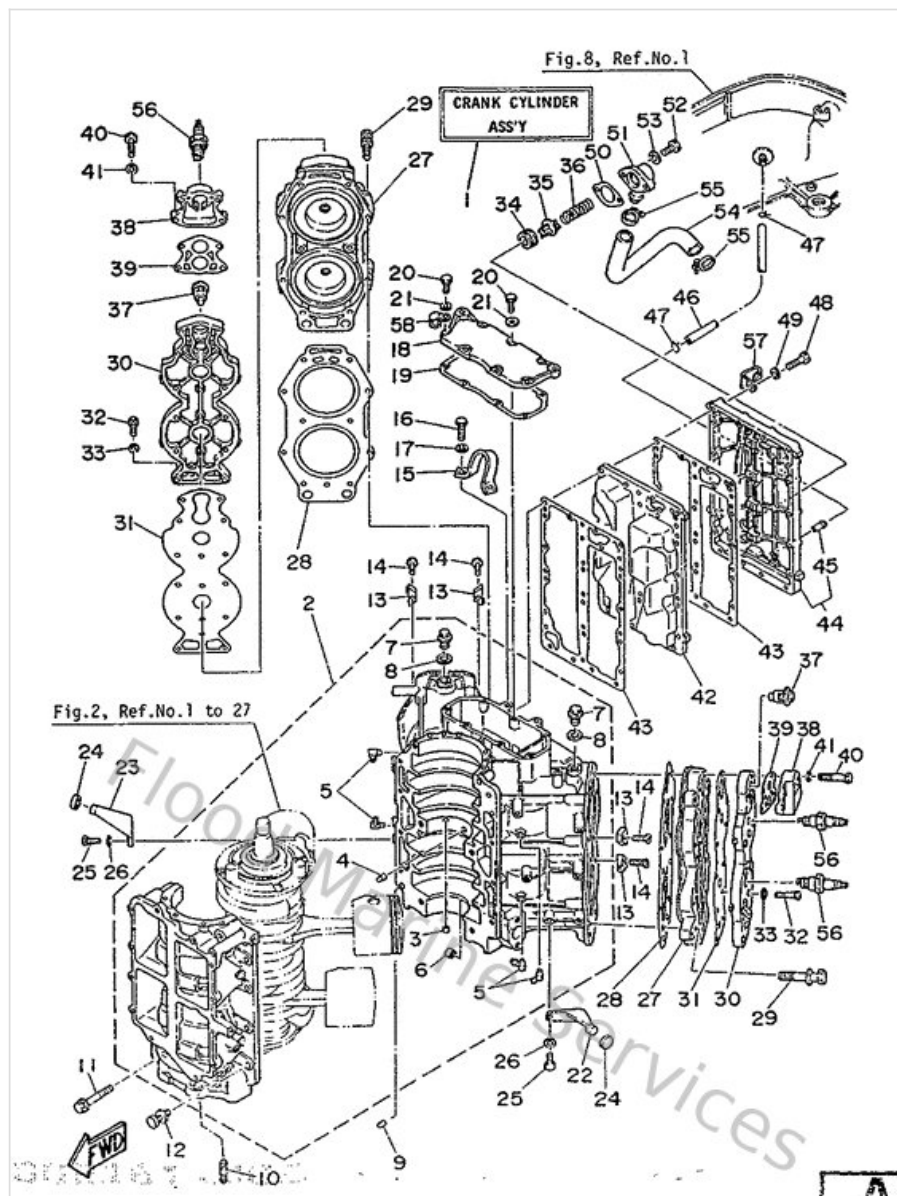
Ref	Part	
48	648427150000 Bushing 2	Buy now
49	6E5441202400 Handle gear shift assembly	Buy now
50	932100916500 O-ring	Buy now
51	9038616M6600 Bush(6e5)	Buy now
52	902021606100 Washer, plate(663)	Buy now
53	934101600600 Circlip	Buy now

Crankcase & Cylinder



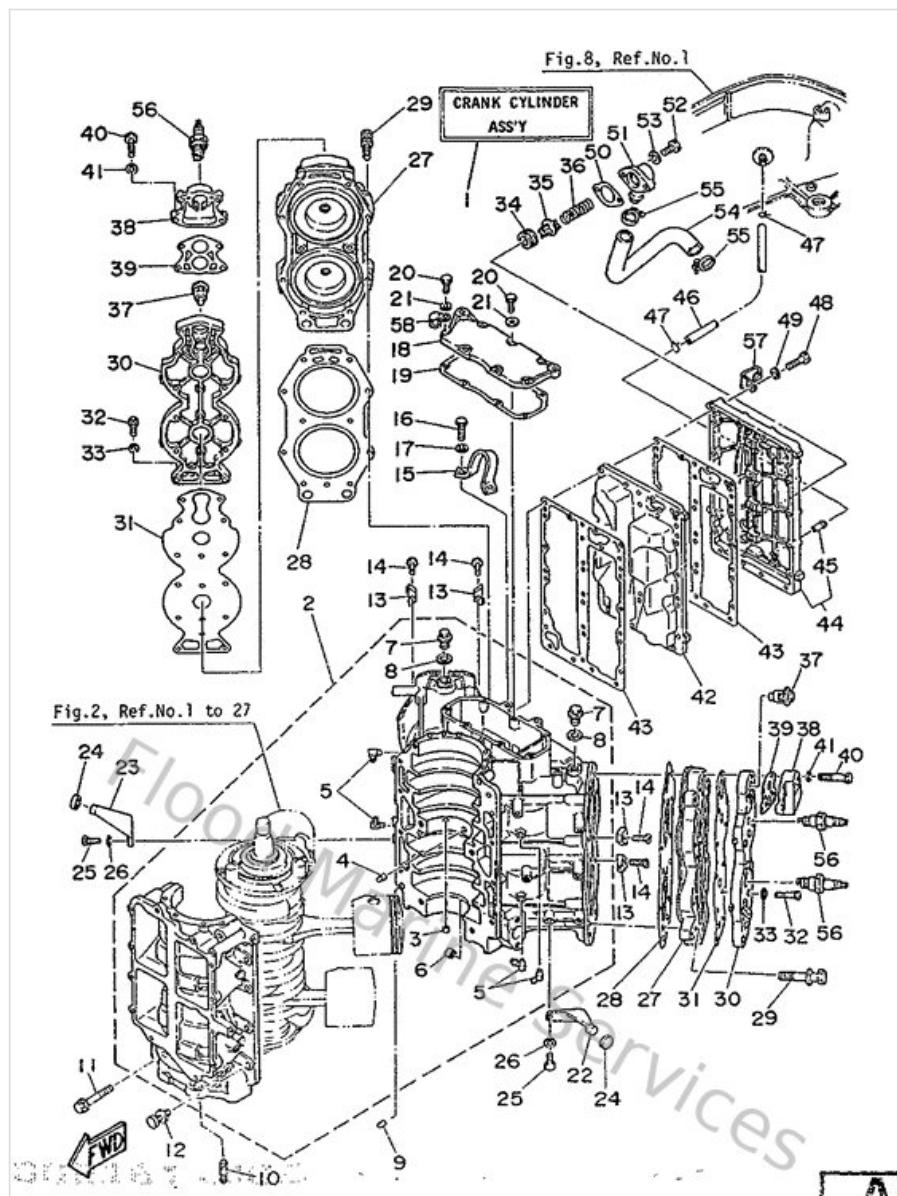
Ref	Part	
2	6F3151000494 Crankcase assembly (140a model)	Buy now
3	624113790000 Valve, check	Buy now
4	663115180100 Lock, bearing	Buy now
5	6E5113720000 Nipple, hose	Buy now
7	9034014M0600 Plug, straight screw(62y)	Buy now
8	904301411500 Gasket (663)	Buy now
9	936081206300 Pin, dowel (626)	Buy now
10	9011608M1400 Bolt, stud (6e5)	Buy now
11	9010510M2000 Bolt (6e5)	Buy now
13	6E5113250000 Anode	Buy now
14	986800401600 Screw, flat head(ga5)	Buy now
15	6E5111190000 Hanger, Engine	Buy now
16	970130802000 Bolt(6td)	Buy now
17	929030810000 Ybs67-8 washer, spring	Buy now
18	6E5113710015 Cover	Buy now

Crankcase & Cylinder



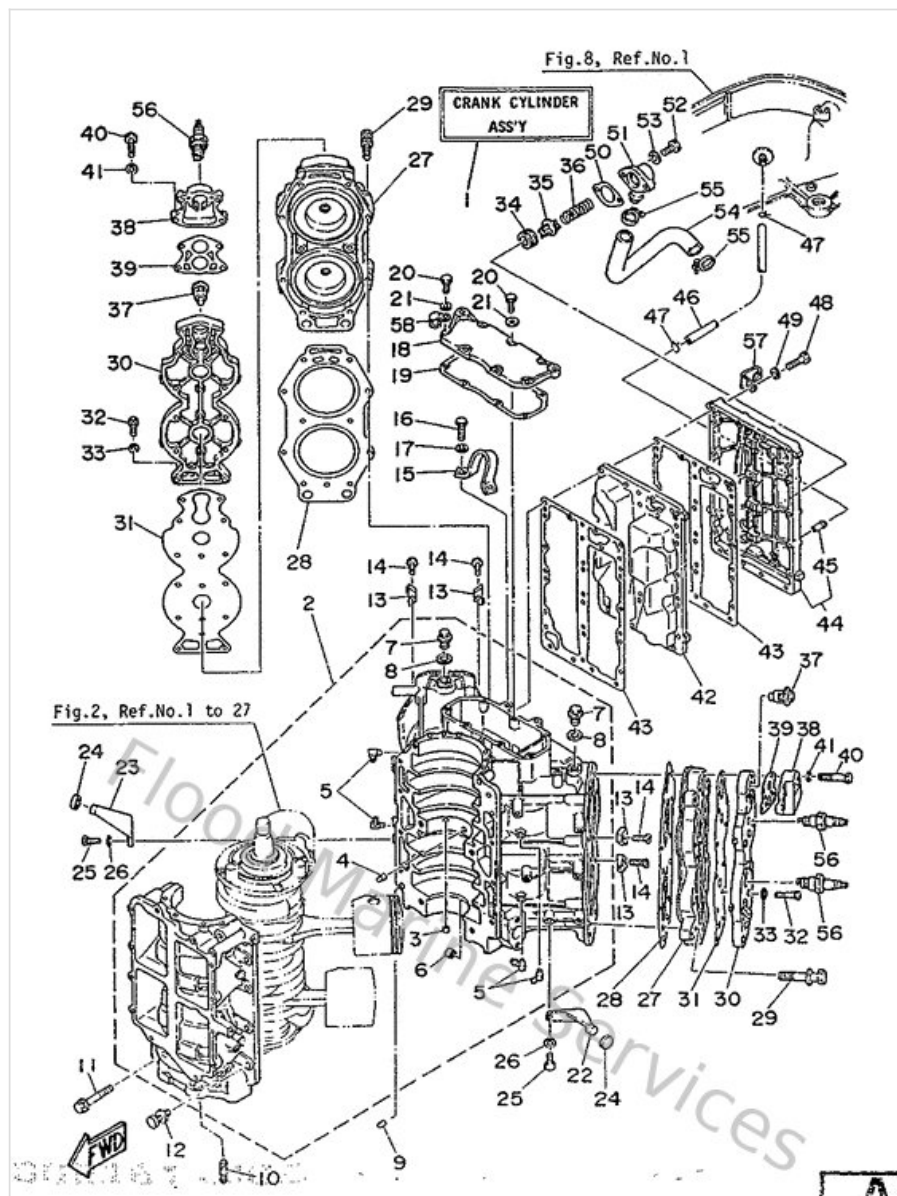
Ref	Part	
19	6E5113810000 Gasket 1	Buy now
20	973130602000 Bolt(7u8)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6E5427610094 Stopper	Buy now
23	6E5427620094 Stopper	Buy now
24	663445330000 Damper, upper mount	Buy now
25	970800602000 Bolt(7u8)	Buy now
26	929030660000 Washer, plain (646)	Buy now
27	6E5111110094 Head, cylinder 1	Buy now
28	6E511181A200 Gasket, cylinder head 1	Buy now
29	9011908M2100 Bolt, with washer(63v)	Buy now
30	6E511191019M Cover, cylinder head 1	Buy now
31	6E511193A000 Gasket, head cover 1	Buy now
32	973130603000 Bolt	Buy now
34	9048020M0500 Grommet (688)	Buy now

Crankcase & Cylinder



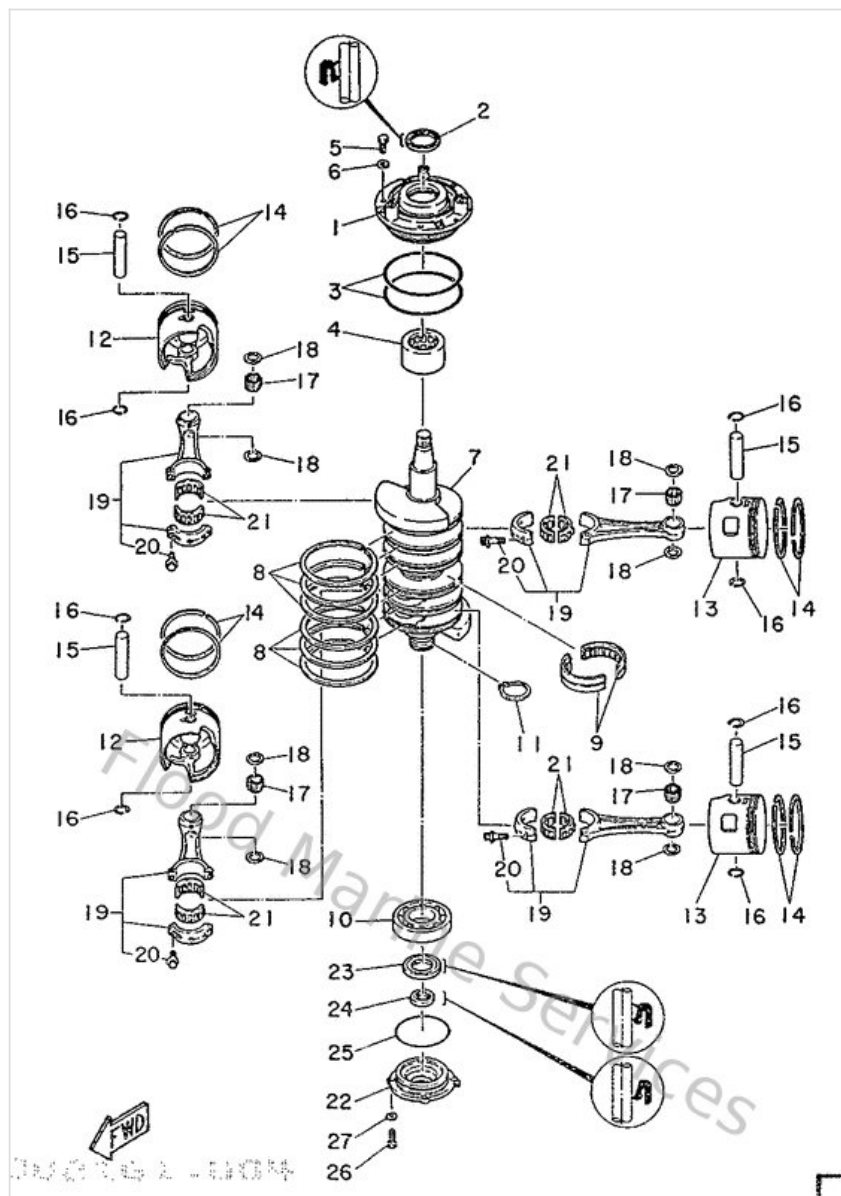
Ref	Part	
35	60H124160000 Valve, pressure control	Buy now
36	9050116M1100 Spring, compression (688)	Buy now
37	6E5124111000 Thermostat	Buy now
38	6G512413001S Cover, thermostat	Buy now
39	688124140000 Gasket, cover	Buy now
40	973130604000 Bolt (682)	Buy now
42	6E541111009M Inner cover, exhaust	Buy now
43	6E5411120000 Gasket, exhaust inner cover	Buy now
44	6N741113001S Outer cover, exhaust	Buy now
45	650243780000 Pipe, joint 2	Buy now
46	6E5243120000 Pipe 2	Buy now
47	904670800400 Clip, pipe 6162435600	Buy now
48	970140603500 Bolt(3rv)	Buy now
50	6G5113820000 Gasket 2	Buy now
51	6G511372001S Cover, bypass 2	Buy now

Crankcase & Cylinder



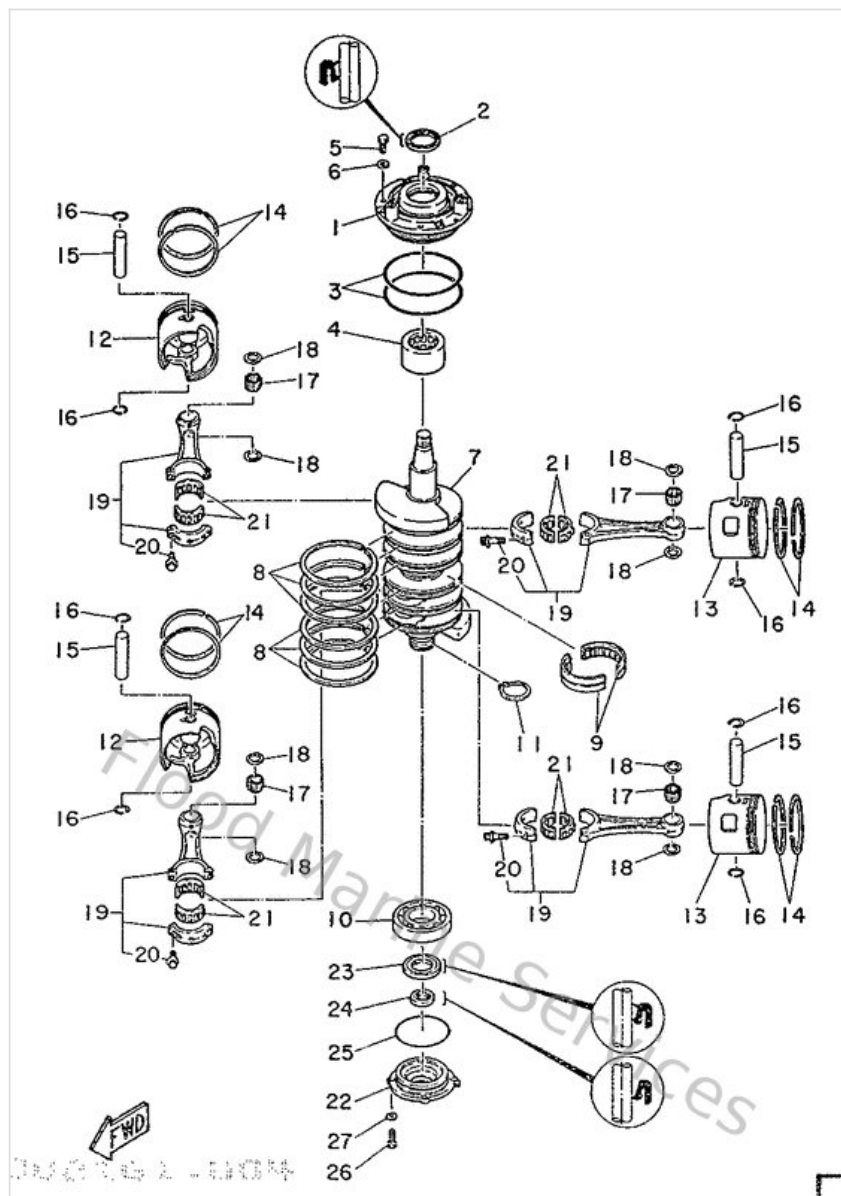
Ref	Part	
54	6G5125760000 Hose 1	Buy now
55	9046513M3000 Clamp	Buy now
56	947020024700 Plug, spark (br8hs-10)	Buy now
57	9046508M0800 Clamp (6e5)	Buy now
58	9046508M0700 Clamp (1e6)	Buy now

Crankshaft & Piston



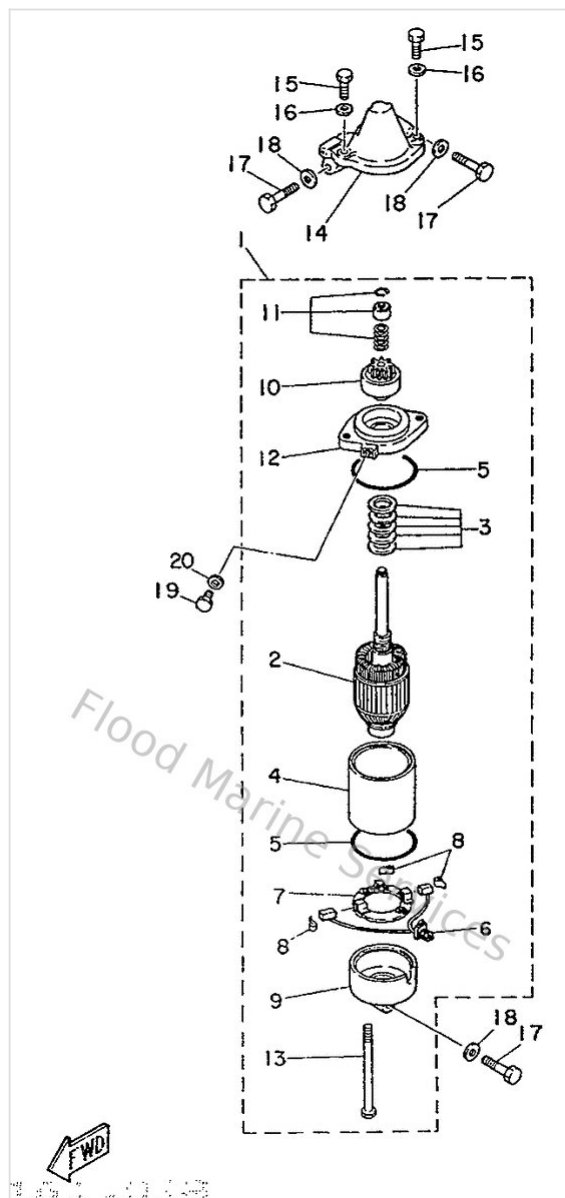
Ref	Part	
2	9310240M1400 Oil seal(61a)	Buy now
3	9321104M3600 O-ring (705)	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	970800602000 Bolt(7u8)	Buy now
6	929030660000 Washer, plain (646)	Buy now
7	6E5114110100 Shaft, crank 1	Buy now
8	6E5114470000 Seal, ring	Buy now
9	93310954U100 Bearing, cylindrical(64c)	Buy now
10	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M0300 Circlip(n02)	Buy now
12	6G5116360000 Piston 2 O/s 0.50 (2Nd O.s.)	Buy now
13	6G5116420093 Piston Std (Std)	Buy now
14	6E5116101300 Piston Ring Set (1St O/S)	Buy now
15	6E5116330100 Pin Piston	Buy now
16	6E5116340000 Clip, piston pin	Buy now

Crankshaft & Piston



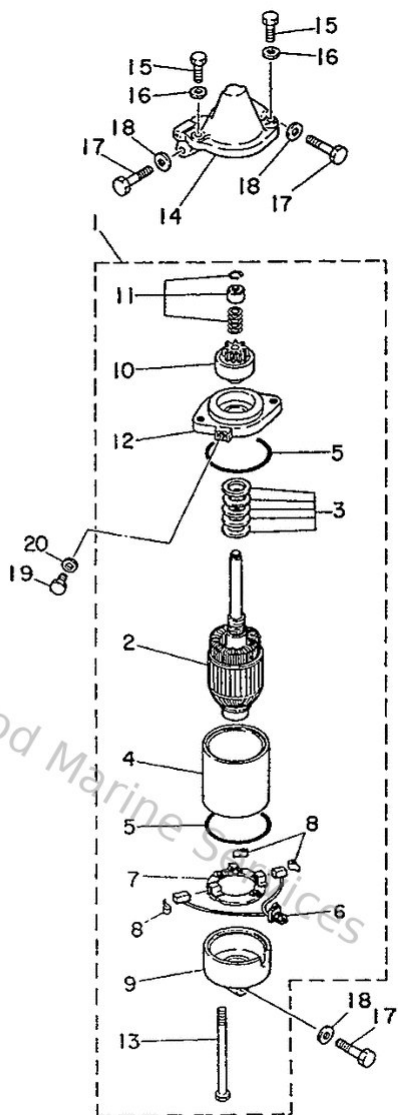
Ref	Part	
17	936032111100 Pin, dowel(663)	Buy now
18	9020121M7500 Washer, plate (6f3)	Buy now
19	6E5116500100 Rod, connecting assembly	Buy now
20	901090802200 Bolt	Buy now
21	93310836V200 Brg, cyl-cal roller (6e5)	Buy now
22	6G5153590094 Housing, oil seal	Buy now
23	9310235M1300 Oil seal (6e5)	Buy now
24	9310122M1500 Oil seal (6e5)	Buy now
25	9321074M3500 O-ring (6e5)	Buy now
26	973950602000 Bolt(7u8)	Buy now
27	929900660000 Washer, plain (646)	Buy now

Electric Motor



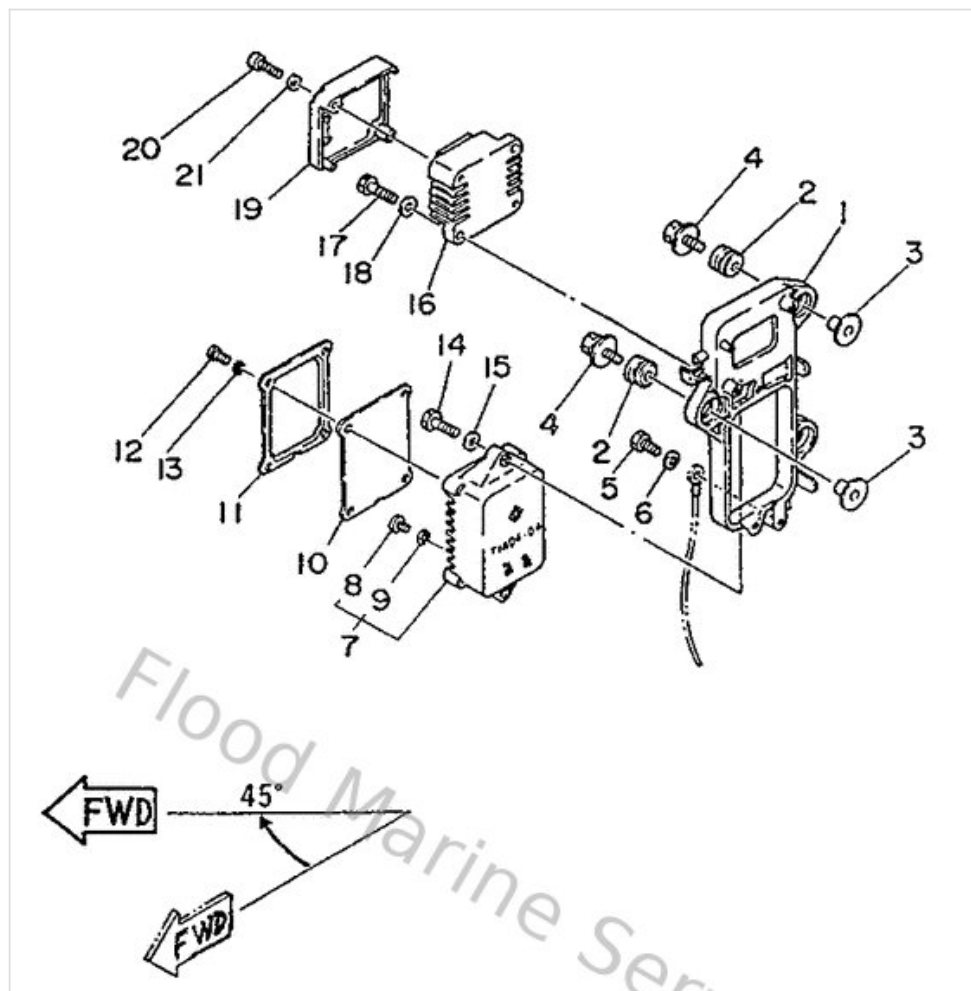
Ref	Part	
1	6E5818001100 Starting motor assembly	Buy now
2	6E5818501000 Armature assembly	Buy now
3	6E5818091000 Washer Kit	Buy now
4	6E5818101000 Stator assembly	Buy now
5	6E5818471000 O-ring	Buy now
6	6E5818011000 Brush ass'y	Buy now
7	6E5818401000 Brush holder ass'y	Buy now
8	6E5818201000 Rear Bracket assembly	Buy now
9	6E5818201100 Rear Bracket assembly	Buy now
10	6E5818071100 Pinion assembly	Buy now
11	6E5818571000 Retainer	Buy now
12	6E5818301000 Front Bracket assembly	Buy now
13	6E5818261000 Bolt	Buy now
14	6E5818220198 Bracket, starting motor	Buy now
15	973130802500 Bolt (682)	Buy now

Electric Motor



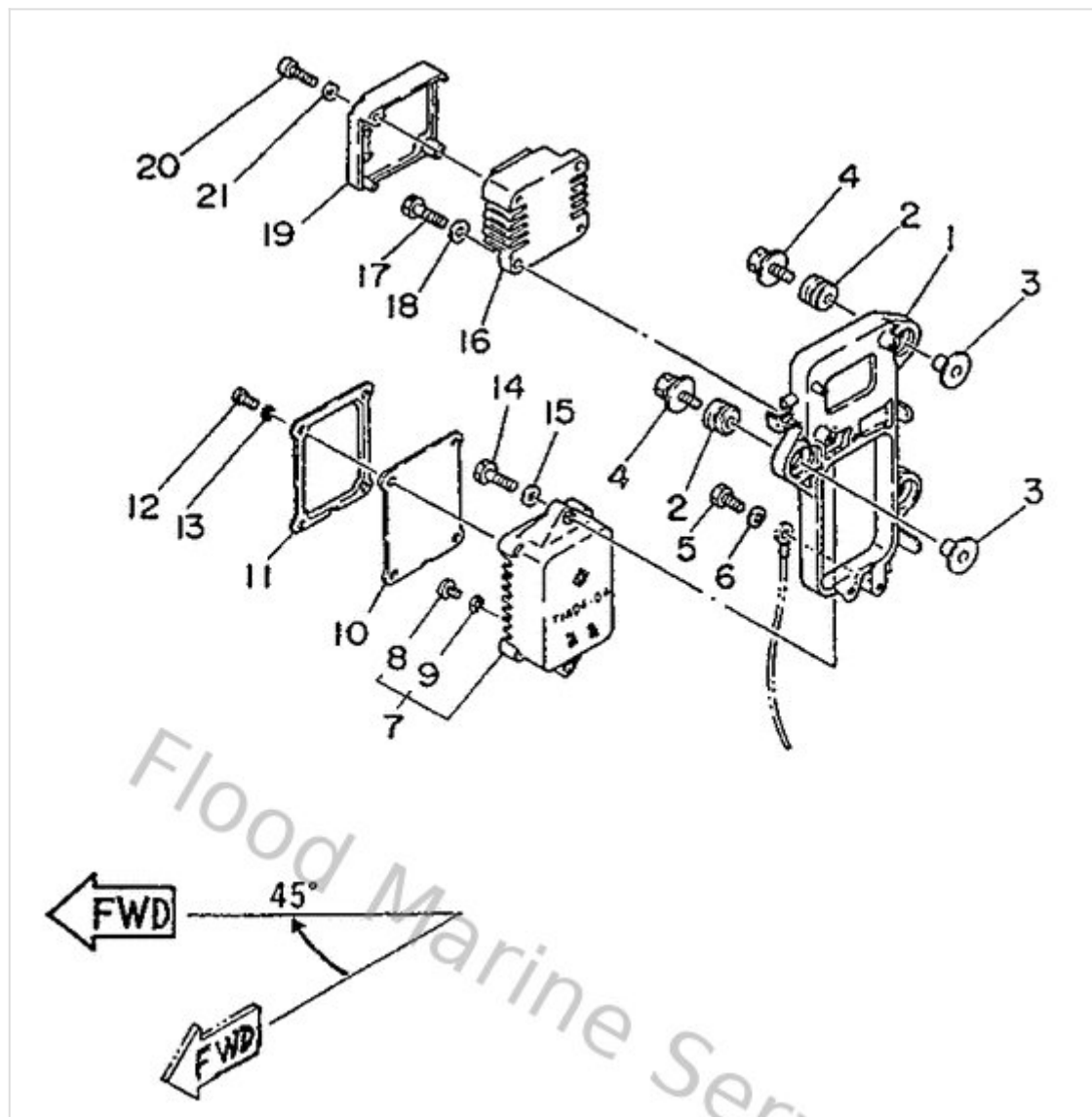
Ref	Part	
16	929030860000 Washer, plain (663)	Buy now
17	970130804500 Bolt	Buy now
19	973950801600 Bolt	Buy now
20	929900860000 Washer, plain (663)	Buy now

Electric Parts 1



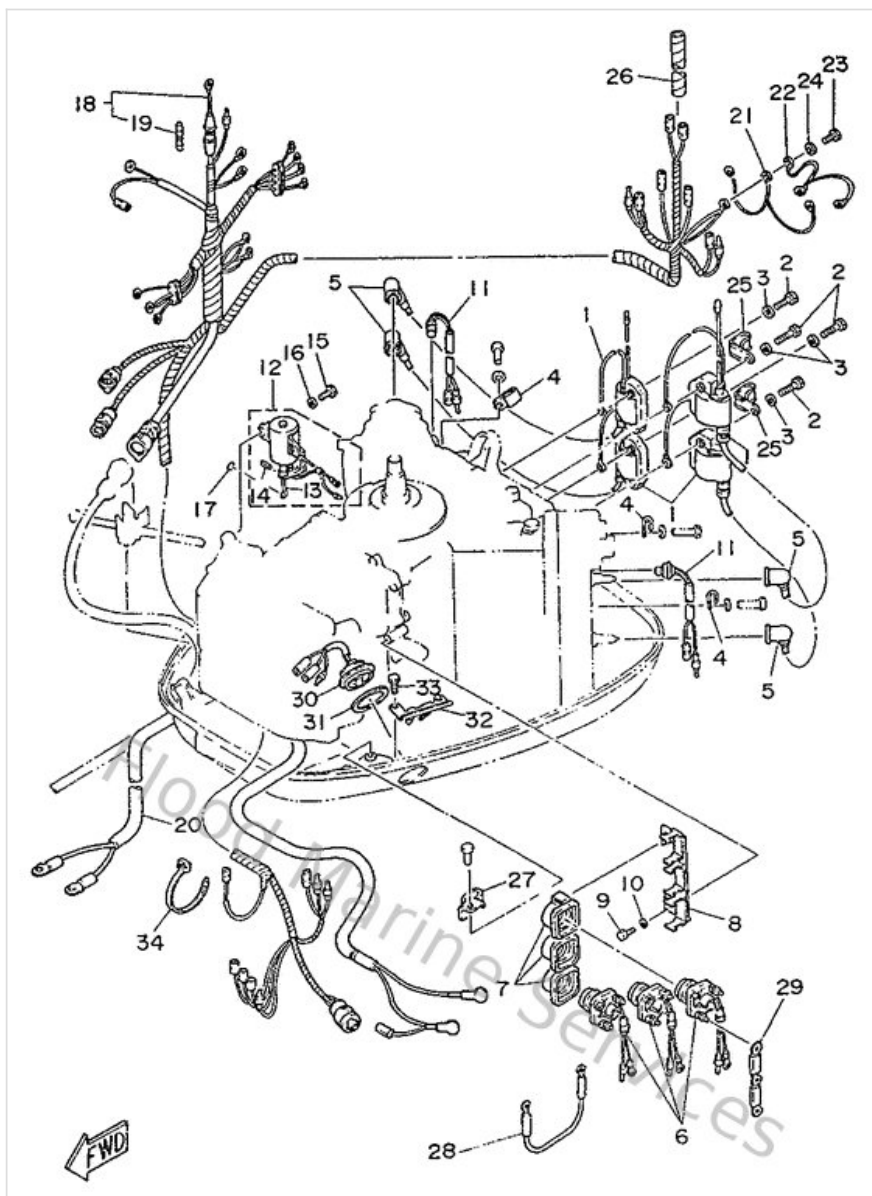
Ref	Part	
3	9038706M0300 Collar (676)	Buy now
4	9011906M2800 Bolt, With Washer	Buy now
5	973950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6E5855401200 Cdi unit assembly	Buy now
8	985800400800 Screw, pan head (713)	Buy now
9	929900420000 Ybs66-4 washer, plain	Buy now
10	6E5855471000 Damper	Buy now
11	6E5855371000 Cover	Buy now
12	978030501000 Screw, pan head(62x)	Buy now
13	929900560000 Washer, plain (646)	Buy now
14	973130602500 Bolt	Buy now
15	929030660000 Washer, plain (646)	Buy now
17	973130602000 Bolt(7u8)	Buy now
19	688819610000 Cover	Buy now

Electric Parts 1



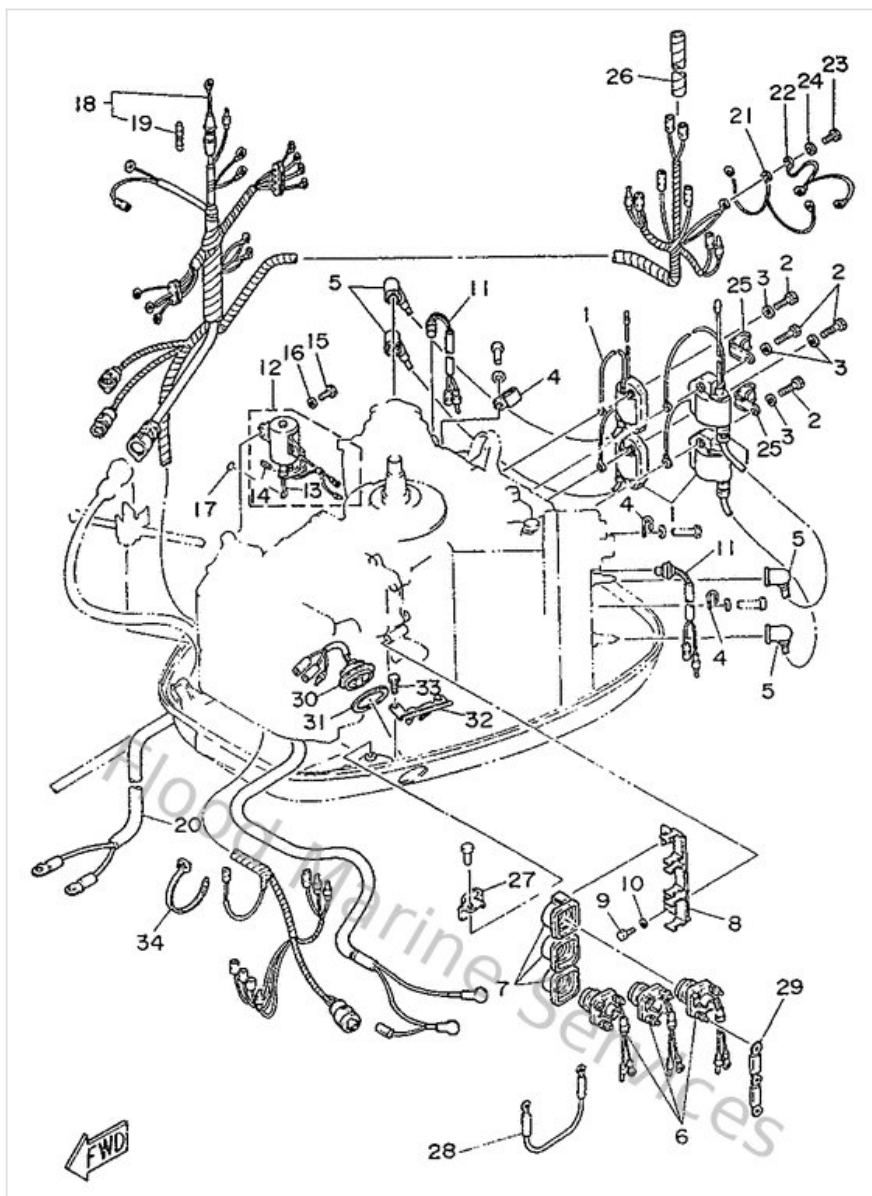
Ref	Part	
20	978030502500 Screw, panhead (a93)	Buy now
21	929030560000 Washer, plain (646)	Buy now

Electric Parts 2



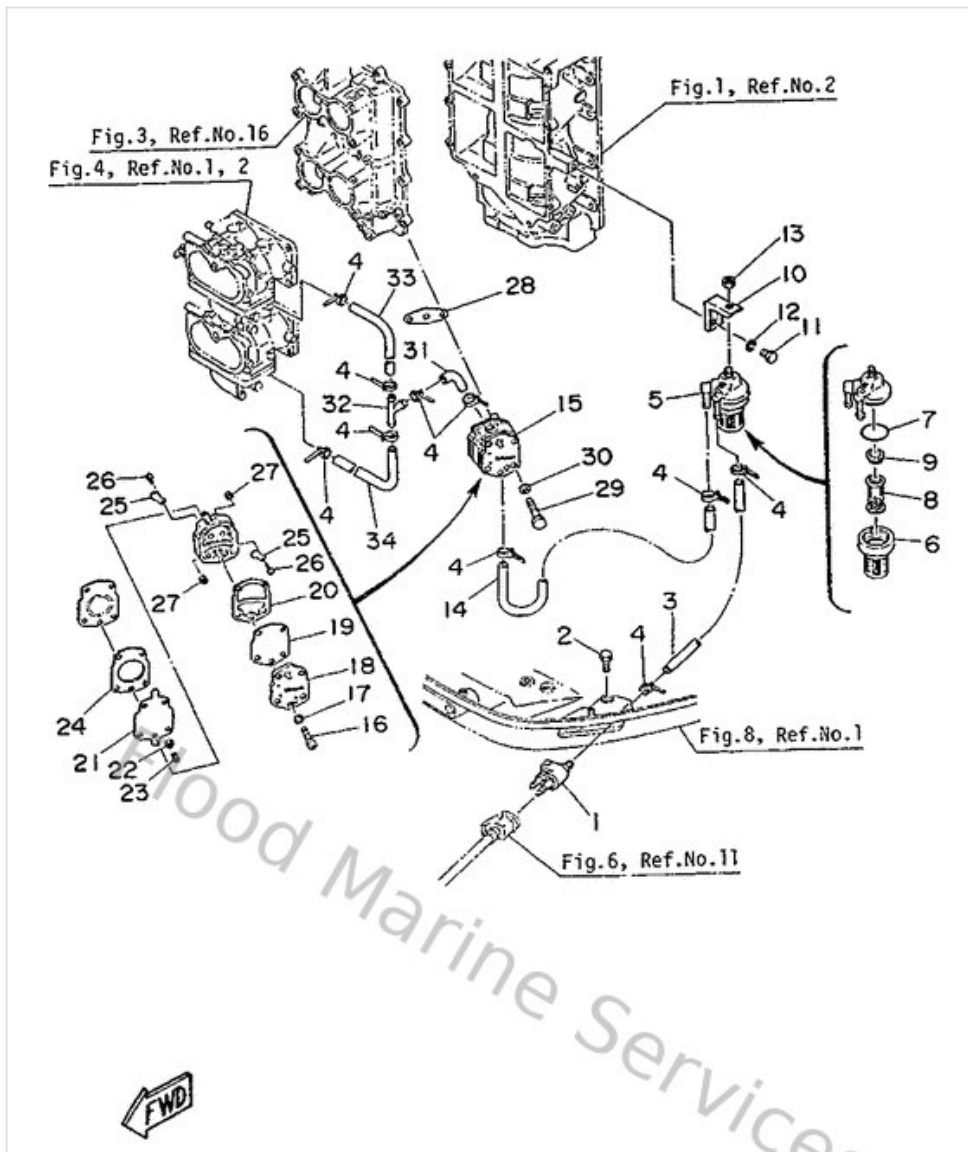
Ref	Part	
1	6E5855701000 Ignition coil assembly	Buy now
2	973130603000 Bolt	Buy now
3	929030660000 Washer, plain (646)	Buy now
4	904650802800 Clamp (1e6)	Buy now
5	6G1823702000 Plug cap assembly	Buy now
6	6E5819411100 Starter relay assembly	Buy now
7	689819521000 Holder, starter relay	Buy now
8	6E5819481000 Bracket	Buy now
9	973950601600 Bolt, hexagon deep recess	Buy now
11	688825601000 Thermo switch assembly	Buy now
13	6E5861160100 Wire, pull	Buy now
14	916093001000 Pin, spring (663)	Buy now
15	973130601600 Bolt, hexagon deep recess	Buy now
17	932100326100 O-ring (663)	Buy now
19	663821510000 Fuse	Buy now

Electric Parts 2



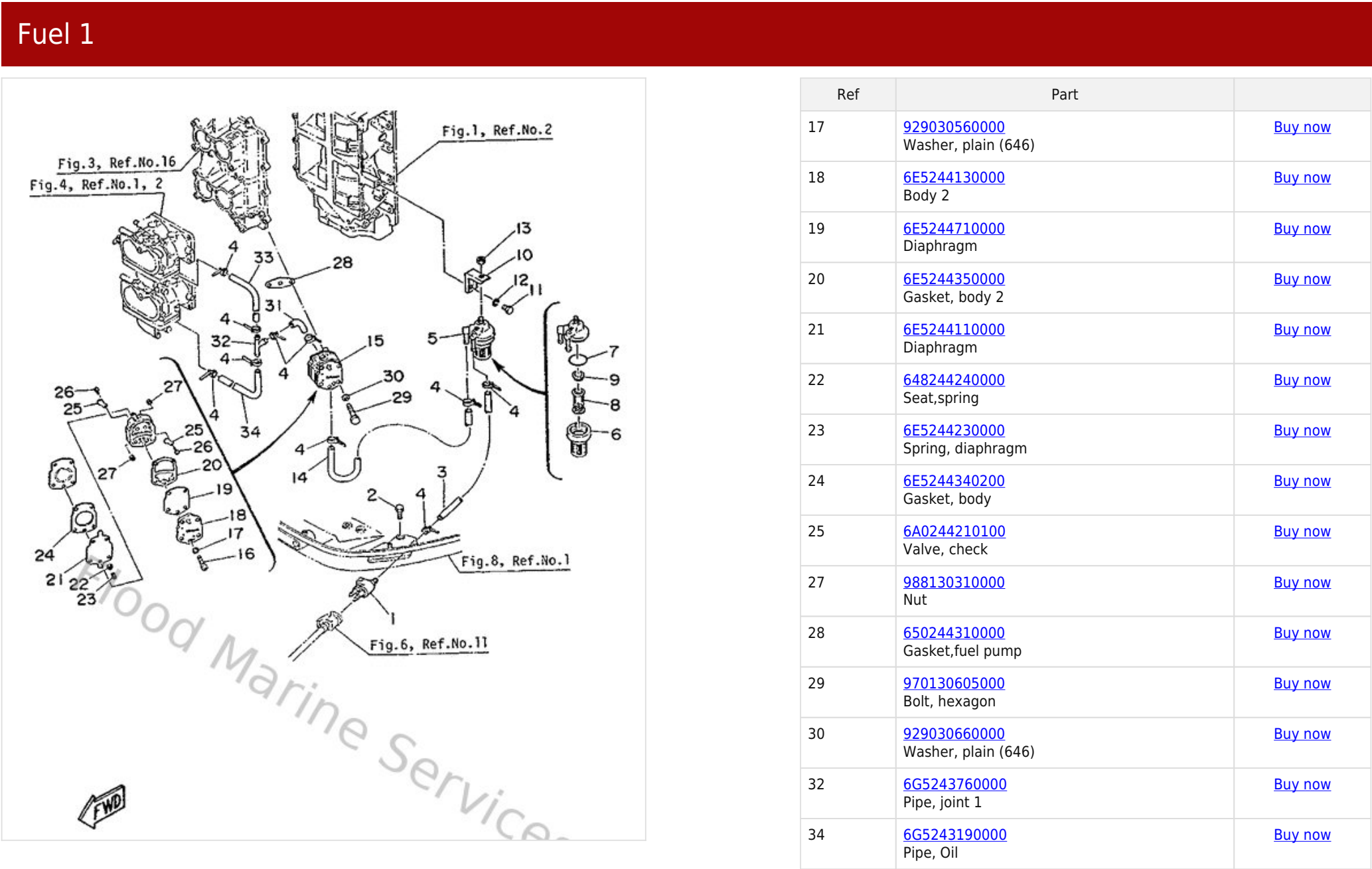
Ref	Part	
20	6E5821051100 Battery cable	Buy now
21	6E5825190000 Wire, Earth Lead	Buy now
22	6E5825311000 Wire, lead	Buy now
23	973950601200 Bolt(gh1)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	9046508M1200 Clamp (6e5)	Buy now
26	9044610M0100 Tube (6e5)	Buy now
27	9046512M2500 Clamp (6e5)	Buy now
28	6E5821170000 Wire, lead	Buy now
29	6G5871490100 Connector	Buy now
30	6E5825630000 Trim & tilt switch assembly	Buy now
31	6E5825870000 Gasket	Buy now
32	6E5836140100 Bracket	Buy now
34	9046513M1800 Clamp	Buy now

Fuel 1



Ref	Part	
1	6E5243040094 Fuel pipe joint comp. 1	Buy now
2	973130602000 Bolt(7u8)	Buy now
3	6E5243130000 Pipe 3	Buy now
4	904651009800 Clamp	Buy now
5	6E5245600000 Filter assembly	Buy now
7	9321037M2500 O-ring (655)	Buy now
8	6F5245630000 Element, filter	Buy now
9	655245640000 Packing, filter	Buy now
10	6E5245660000 Bracket, filter	Buy now
11	973130601400 Bolt(gj3)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	953030860000 Nut(6I2)	Buy now
14	6E5243140000 Pipe 4	Buy now
15	6E5244100300 Fuel pump assembly	Buy now
16	985030503500 Screw, pan head (686)	Buy now

Fuel 1



Fuel 1

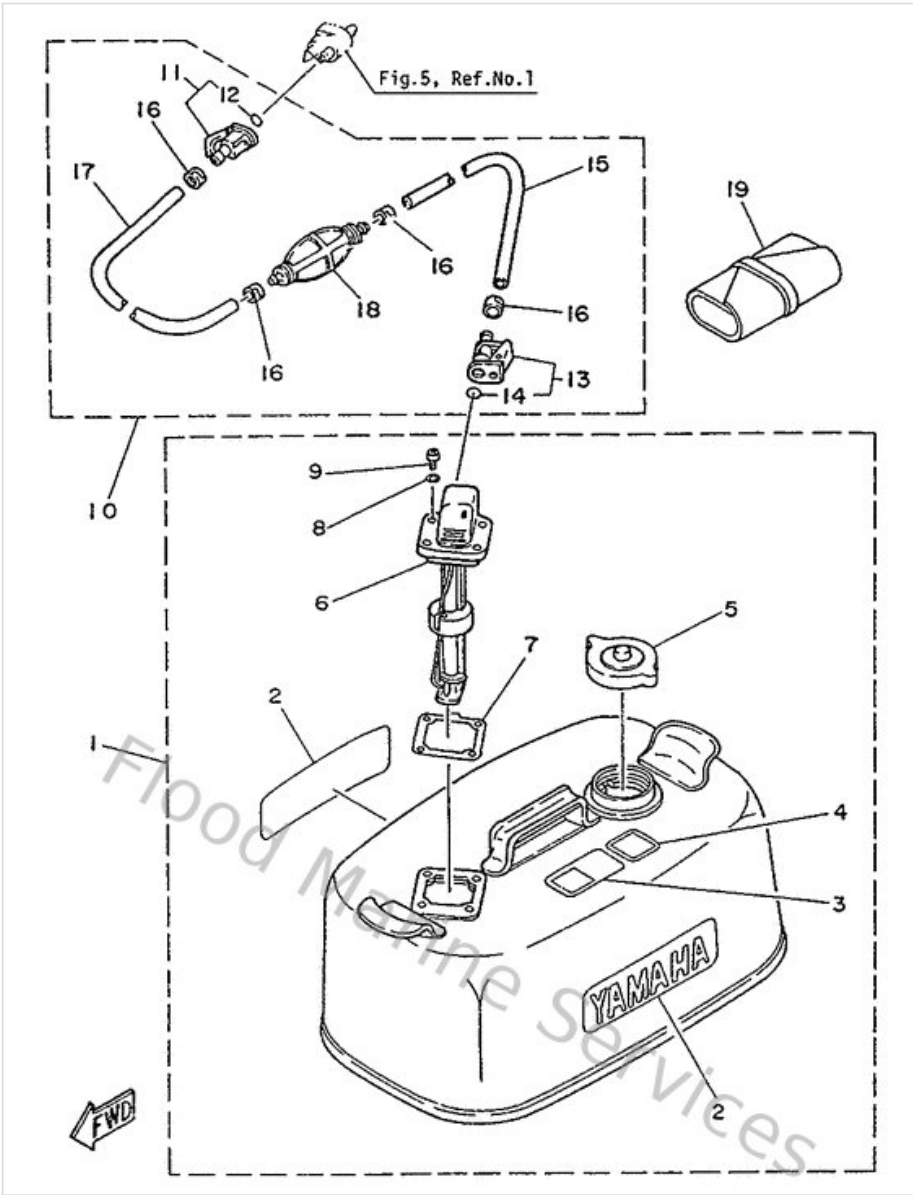
The diagram shows an exploded view of a fuel system assembly. Key components and their callouts include:

- Fig.1, Ref.No.2**: Points to the upper fuel tank or housing.
- Fig.3, Ref.No.16**: Points to a fuel filter or strainer.
- Fig.4, Ref.No.1, 2**: Points to the fuel pump assembly.
- Fig.6, Ref.No.11**: Points to a fuel line or hose.
- Fig.8, Ref.No.1**: Points to the fuel injection or nozzle assembly.

Numbered parts shown in the diagram include: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34.

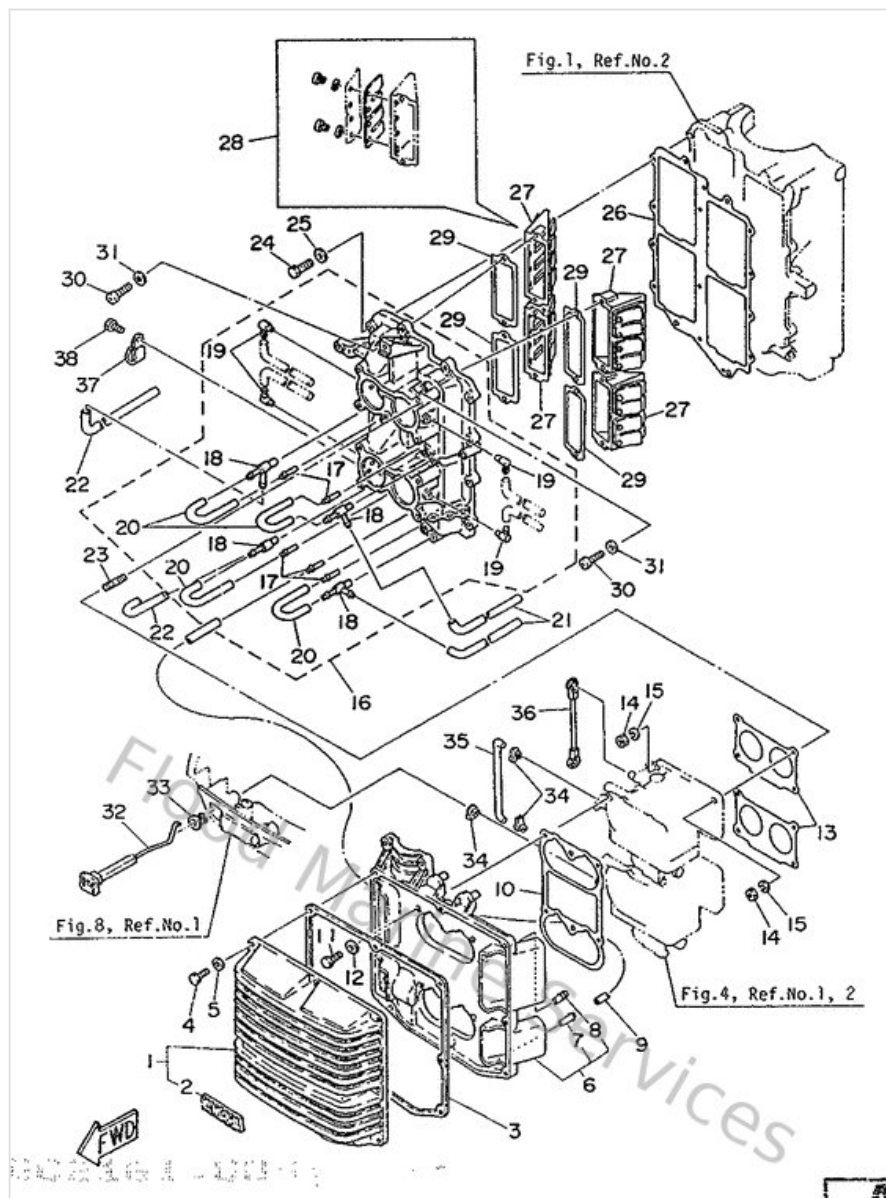
Ref	Part	
17	929030560000 Washer, plain (646)	Buy now
18	6E5244130000 Body 2	Buy now
19	6E5244710000 Diaphragm	Buy now
20	6E5244350000 Gasket, body 2	Buy now
21	6E5244110000 Diaphragm	Buy now
22	648244240000 Seat, spring	Buy now
23	6E5244230000 Spring, diaphragm	Buy now
24	6E5244340200 Gasket, body	Buy now
25	6A0244210100 Valve, check	Buy now
27	988130310000 Nut	Buy now
28	650244310000 Gasket, fuel pump	Buy now
29	970130605000 Bolt, hexagon	Buy now
30	929030660000 Washer, plain (646)	Buy now
32	6G5243760000 Pipe, joint 1	Buy now
34	6G5243190000 Pipe, Oil	Buy now

Fuel 2



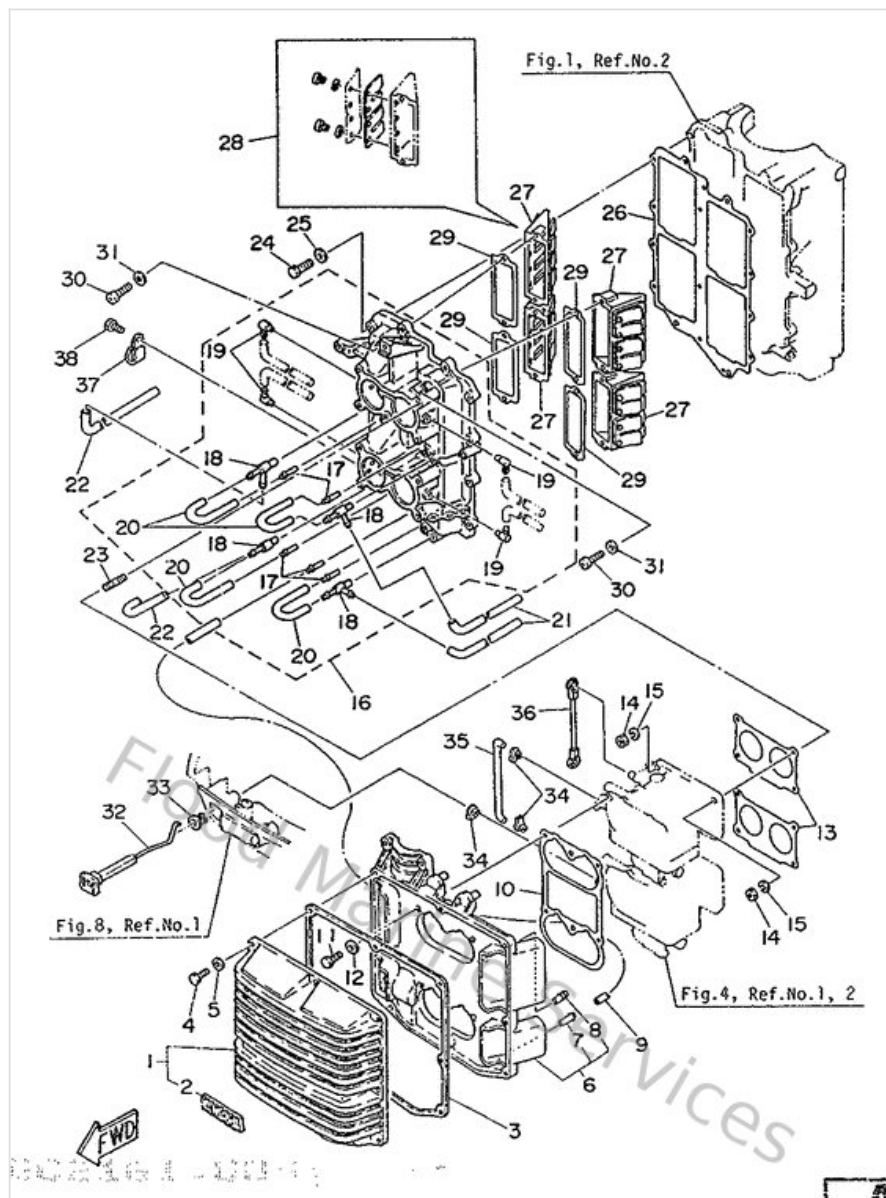
Ref	Part	
5	6Y1246100000 Cap assembly	Buy now
6	6Y1242600100 Fuel meter assembly	Buy now
7	6Y1242680000 Gasket, fuel meter	Buy now
8	6Y1243290000 Seal	Buy now
9	9015705M1900 Screw, pan head	Buy now
10	6Y2243060300 Fuel pipe comp. 1	Buy now
11	6E5243050000 Fuel pipe joint comp. 2	Buy now
12	932100828700 O-ring (655)	Buy now
13	6Y1243050100 Fuel pipe joint comp. 2	Buy now
15	9044513M3300 Hose (I2050)	Buy now
16	6E5243515100 Band 1	Buy now
18	6Y2243600000 Primer pump assembly	Buy now
19	6E0281000000 Tool kit	Buy now

Intake



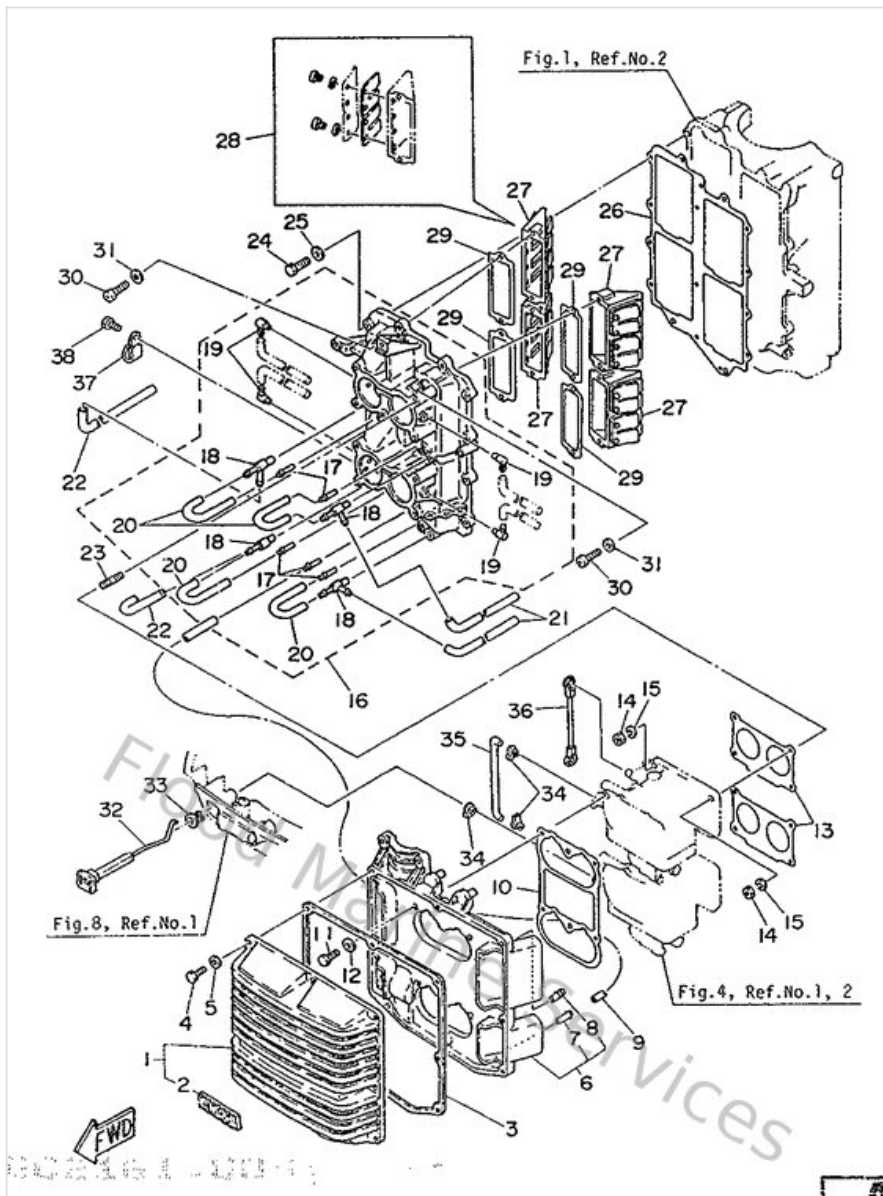
Ref	Part	
1	6E5144180000 Cover 2	Buy now
2	6E51441K0000 Emblem 1	Buy now
3	6E5144160000 Gasket, air cleaner	Buy now
4	973130602000 Bolt(7u8)	Buy now
5	929900620000 Ybs66-6 washer, plain	Buy now
7	624144850000 Pipe, joint	Buy now
8	6E5144850000 Pipe, joint	Buy now
9	9044507M2300 Hose (I570)	Buy now
10	6E5144830000 Gasket	Buy now
11	970800602000 Bolt(7u8)	Buy now
12	929030660000 Washer, plain (646)	Buy now
13	6E5141980000 Gasket	Buy now
14	953030660000 Nut(661)	Buy now
15	929950610000 Washer(6a1)	Buy now
16	6E5136411094 Manifold 1	Buy now

Intake



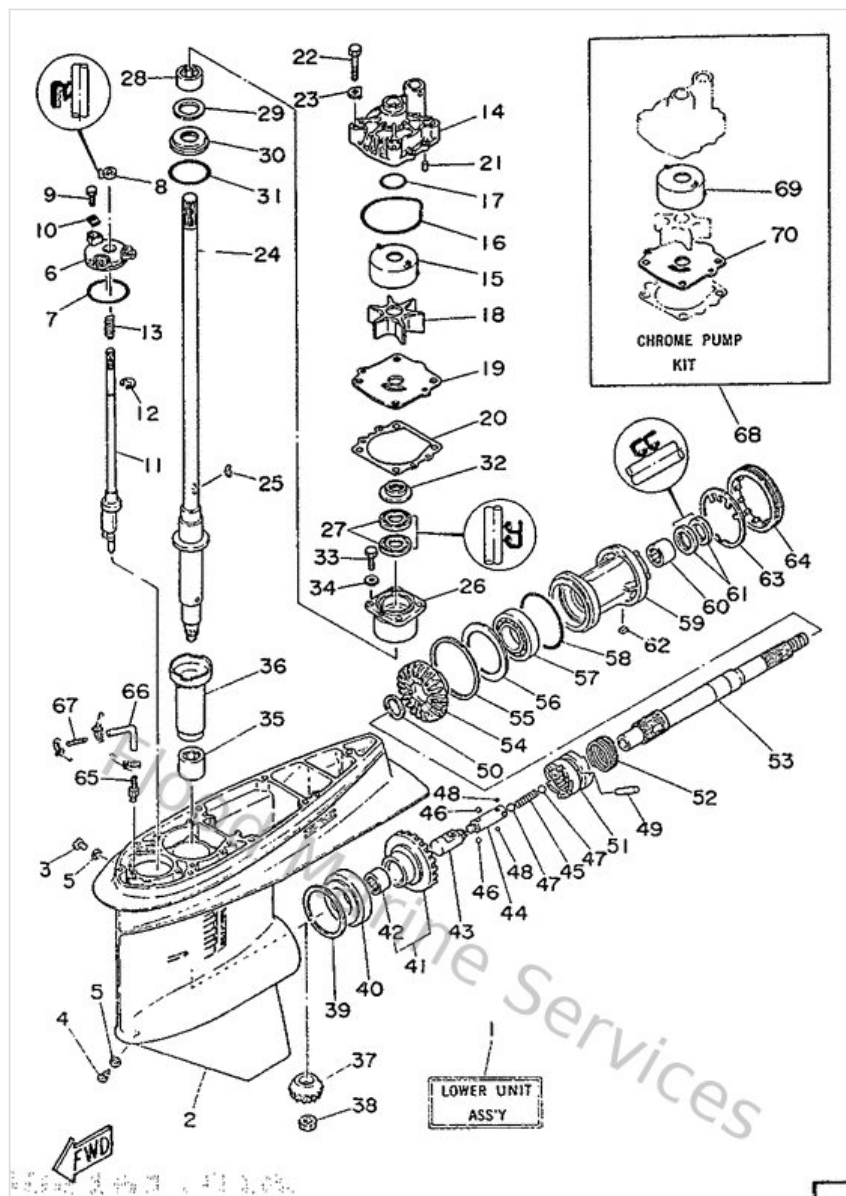
Ref	Part	
18	6E5113700000 Check valve assembly	Buy now
19	6E5135520000 Nozzle	Buy now
20	9044507MA300 Hose (I200)	Buy now
21	9044507M2400 Hose (I390)	Buy now
22	9044507M4600 Hose (I390)	Buy now
23	9011606M0800 Bolt, stud (689)	Buy now
24	973130602500 Bolt	Buy now
25	929900660000 Washer, plain (646)	Buy now
26	6E5136450000 Gasket, manifold 1	Buy now
27	6E5136100000 Reed valve assembly	Buy now
28	6E5W00040000 Reed set	Buy now
29	6E5136210000 Gasket, valve seat	Buy now
30	985800552500 Screw, panhead (a93)	Buy now
31	929030560000 Washer, plain (646)	Buy now
32	6E5412710100 Knob, choke	Buy now

Intake



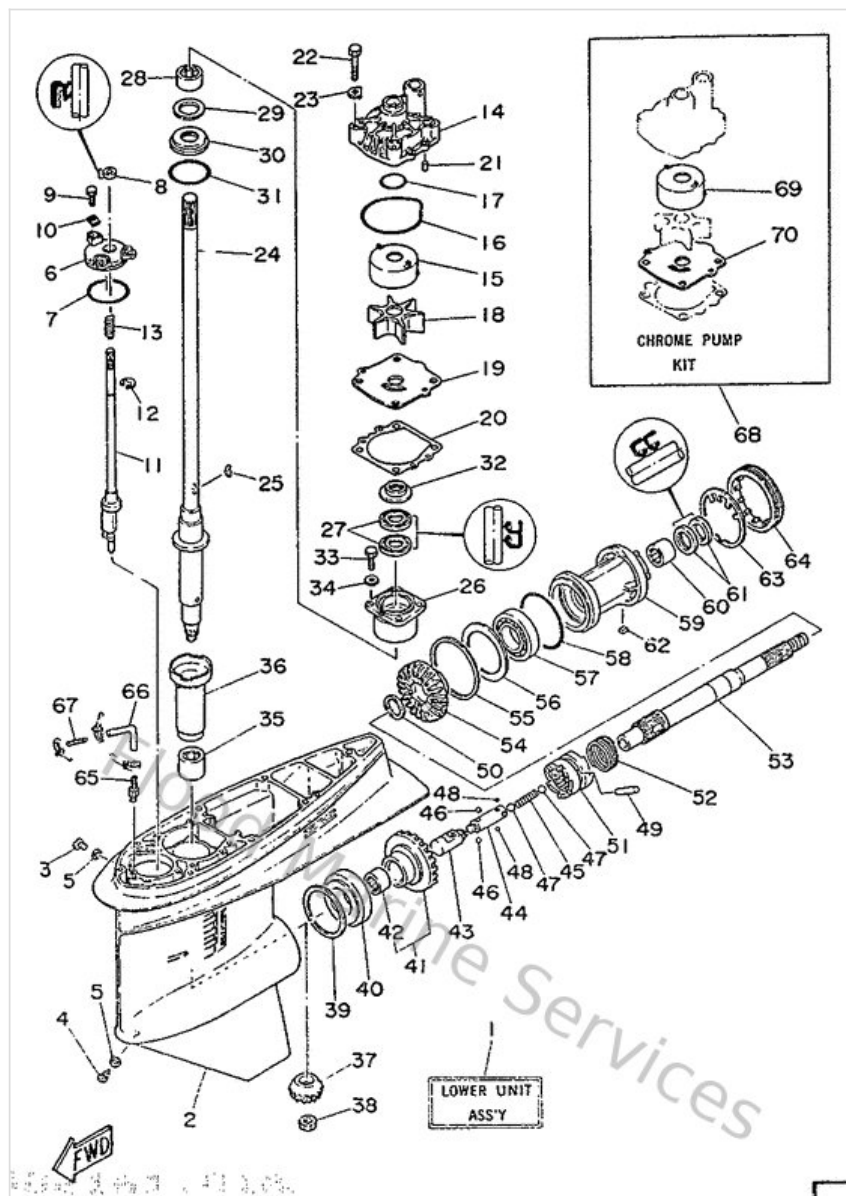
Ref	Part	
33	689412730000 Grommet	Buy now
34	661412620200 Joint, choke lever	Buy now
35	6E5412560100 Rod, choke 1	Buy now
36	6E5412170000 Rod, accel. lever	Buy now
37	9046508M0700 Clamp (1e6)	Buy now
38	973130601200 Bolt(gh1)	Buy now

Lower & Drive 1



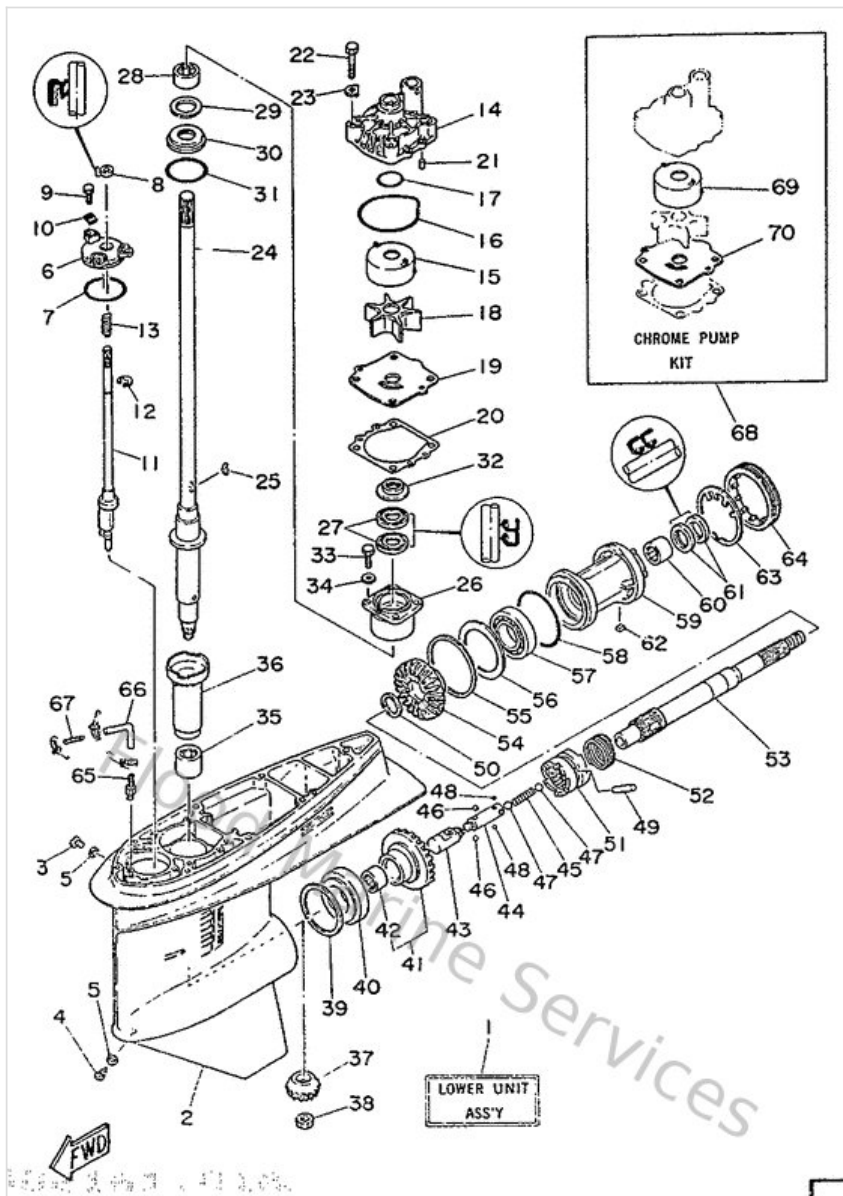
Ref	Part	
1	61U4530013EJ Lower Unit assembly	Buy now
2	6E54530105EJ Casing, Lower	Buy now
4	688453410000 Plug, drain	Buy now
5	904300802000 Gasket	Buy now
6	6E5453210000 Plate	Buy now
7	932105867700 O-ring(47x)	Buy now
8	931060901400 Oil seal	Buy now
9	973950602000 Bolt(7u8)	Buy now
10	9020906M0400 Washer	Buy now
11	6E5441500200 Shift cam assembly	Buy now
12	934300800600 Circlip(2r6)	Buy now
13	9050111M1000 Spring, compression (663)	Buy now
14	6E5443110000 Housing, water pump	Buy now
15	6E5443220000 Insert, cartridge	Buy now
16	9321086M3800 O-ring (6e5)	Buy now

Lower & Drive 1



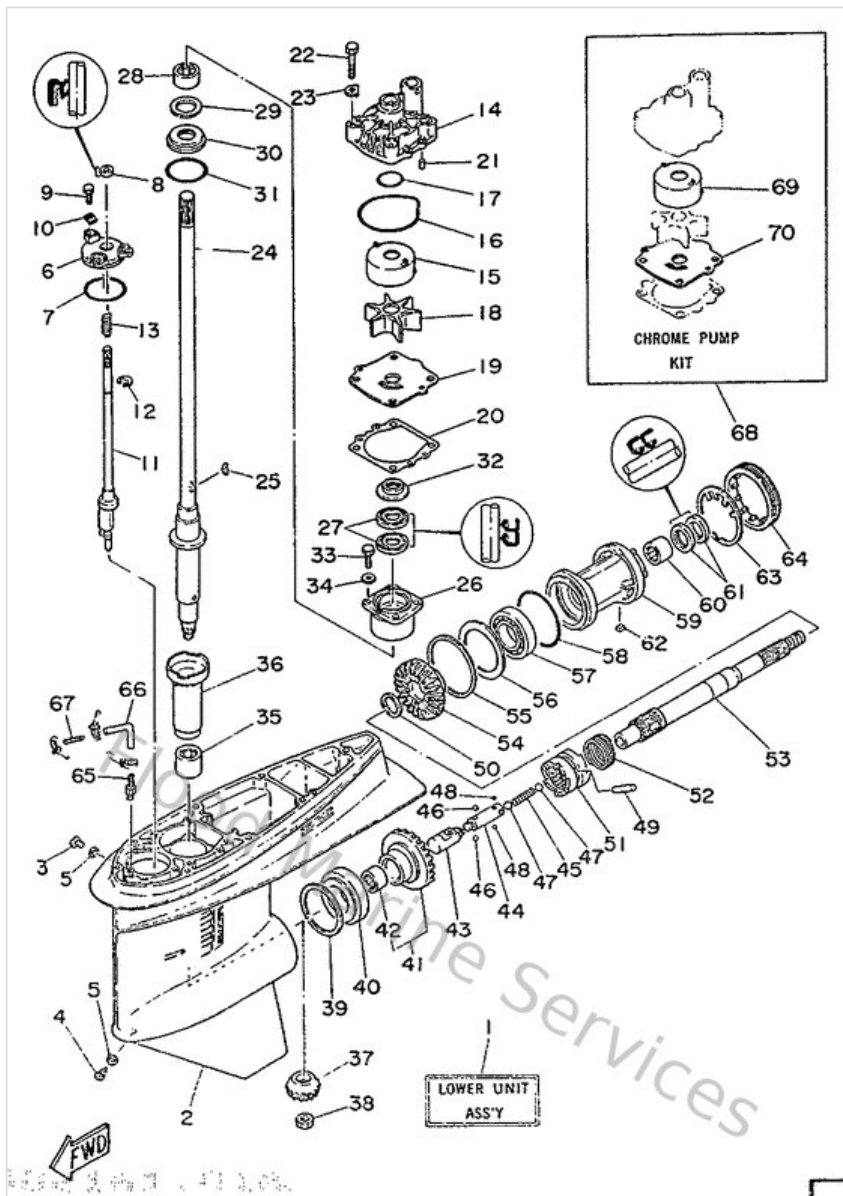
Ref	Part	
17	932103716000 O-ring (6g8)	Buy now
18	6E5443520000 Impeller	Buy now
19	6E5443230000 Outer plate, cartridge	Buy now
20	6E544315A000 Gasket, water pump	Buy now
21	936061201900 Pin, dowel (614)	Buy now
22	973950804500 Bolt, hexagon	Buy now
23	9020908M0200 Washer, plate (688)	Buy now
24	6E5455010100 Drive shaft comp.	Buy now
25	9028004M0500 Key, woodruff (6e5)	Buy now
26	6E5453310094 Housing, bearing	Buy now
27	9310128M1600 Oil seal (6e5)	Buy now
28	93315430V500 Bearing, cylindrical(6k0)	Buy now
29	6E5455876000 Shim (t:0.50mm)	Buy now
31	9321055M1400 O-ring (70e)	Buy now
32	6E5453440000 Cover, oil seal	Buy now

Lower & Drive 1



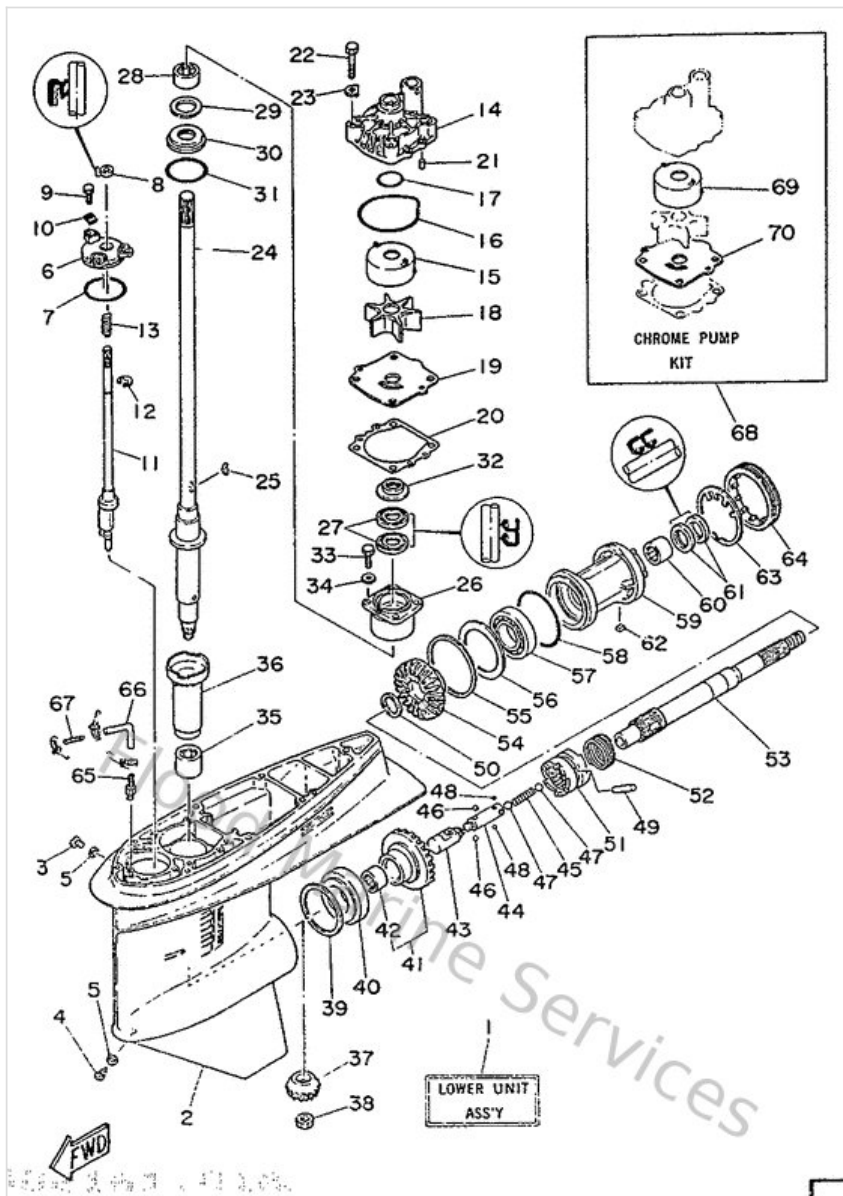
Ref	Part	
33	970950802500 Bolt (62g)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	93315628U900 Brg,cyl-cal roller (6e5)	Buy now
36	6E5455360000 Sleeve, drive shaft	Buy now
37	6E5455510200 Pinion	Buy now
38	9017016M0100 Nut, hexagon (688)	Buy now
39	6E5455676000 Shim (t:0.50mm)	Buy now
40	93332000U700 Brg,tapered roller 76mm (6e5)	Buy now
41	6E5455600100 Gear 1 assembly	Buy now
42	93315425U700 Brg,cyl-cal roller (6e5)	Buy now
44	6E5456340100 Slide, shift	Buy now
45	9050116M3700 Spring (6g5)	Buy now
46	935073203100 Ball (12r)	Buy now
47	935113201700 Ball (498)	Buy now
48	935031600300 Ball	Buy now

Lower & Drive 1



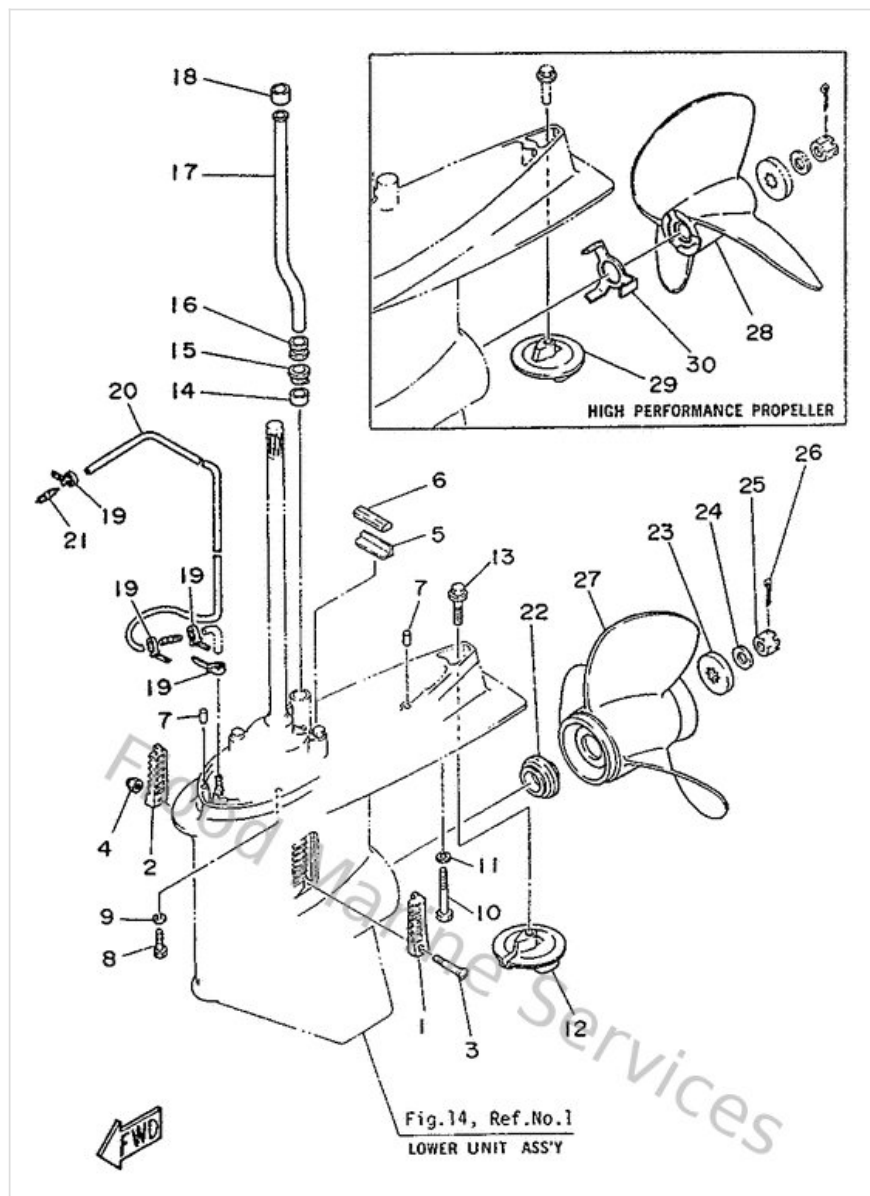
Ref	Part	
49	9025008M0700 Pin, straight (6g5)	Buy now
50	9020130M9200 Washer (6g5)	Buy now
51	6E5456310100 Clutch, dog	Buy now
52	6E5456330100 Ring, cross pin	Buy now
53	6E5456110100 Shaft, propeller	Buy now
54	6E5455710100 Gear 2	Buy now
55	6E5455770012 Shim (t:0.12mm)	Buy now
56	6E5455760000 Washer, thrust 2	Buy now
57	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
58	9321086M3900 O-ring (6e5)	Buy now
59	6E5453320094 Housing, bearing	Buy now
60	93315430U800 Bearing	Buy now
61	9310130M1700 Oil seal (6e5)	Buy now
62	902820401000 Key, strait(663)	Buy now
63	688453830100 Washer, claw	Buy now

Lower & Drive 1



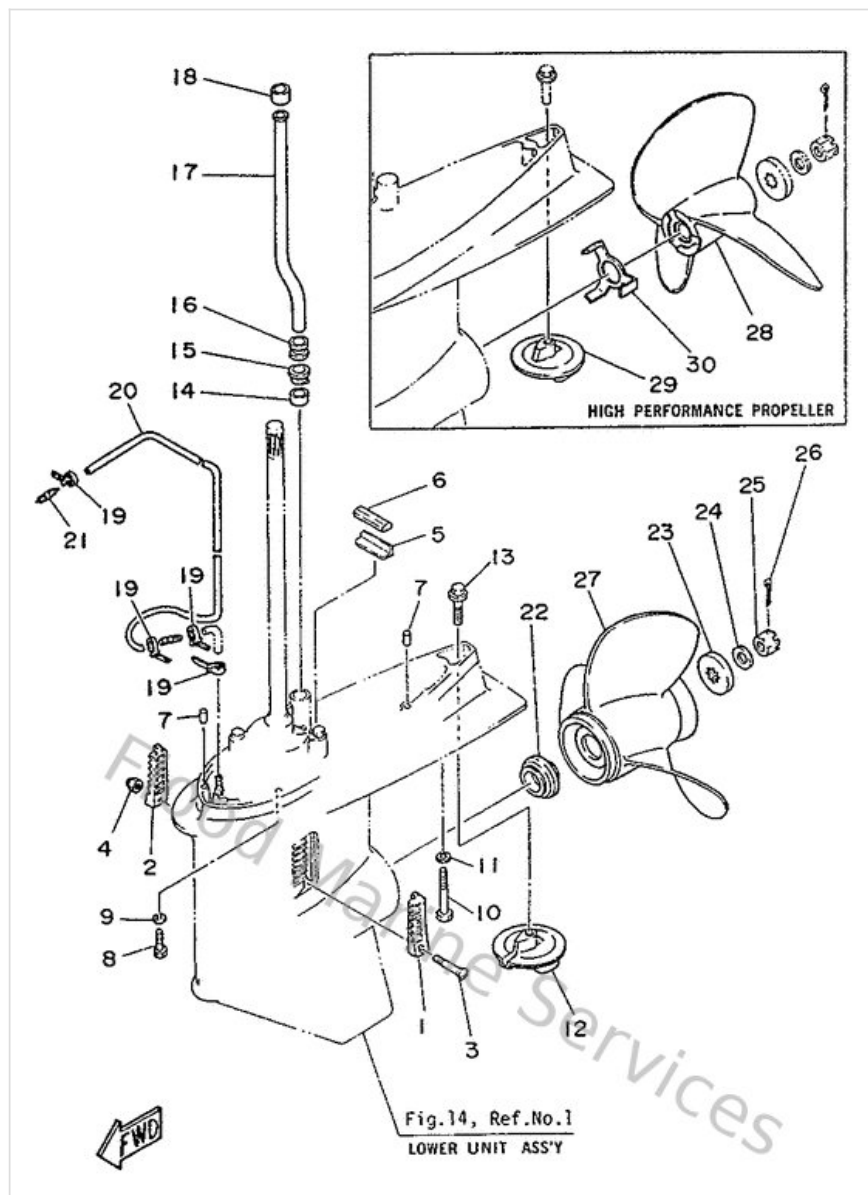
Ref	Part	
64	688453840000 Nut	Buy now
65	6E5453780000 Nipple, hose	Buy now
66	9044507ME900 Hose (I250)	Buy now
67	6E5835581000 End, nipple	Buy now
68	6E5W00780A00 Water Pump Repair Kit	Buy now
69	6E5443224100 Insert, Cartridge	Buy now
70	6E5443234000 Outer plate, cartridge	Buy now

Lower & Drive 2



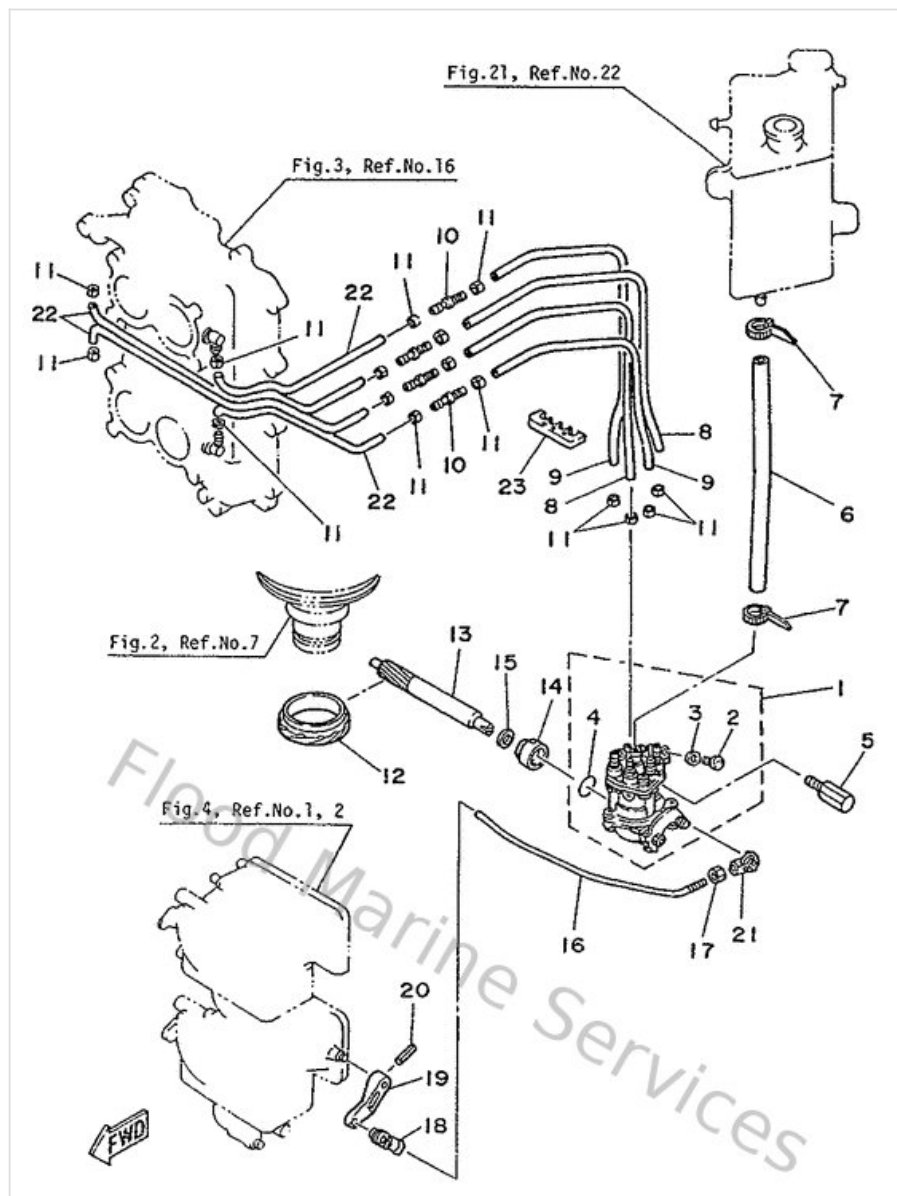
Ref	Part	
1	688452140100 Cover, water inlet	Buy now
2	688452150100 Cover, water inlet	Buy now
3	9014205M0300 Screw, countersunk	Buy now
4	901850500200 Nut nylon (sus)(ex4)	Buy now
5	663453760000 Guide, seal damper	Buy now
6	688453750000 Damper, seal 2	Buy now
7	9360812M0500 Pin, dowel b (6e5)	Buy now
8	970951004500 Bolt(64d)	Buy now
9	929901010000 Ybs67-10 washer, spring	Buy now
10	973751007000 Bolt, hexagon	Buy now
12	6E5453710100 Trim tab	Buy now
13	9010510M0000 Bolt, hexagon (663)	Buy now
14	6E5443650000 Damper, water seal 1	Buy now
15	6E5443120000 Cover, water pump housing	Buy now
16	6E5443660000 Damper, water seal 2	Buy now

Lower & Drive 2



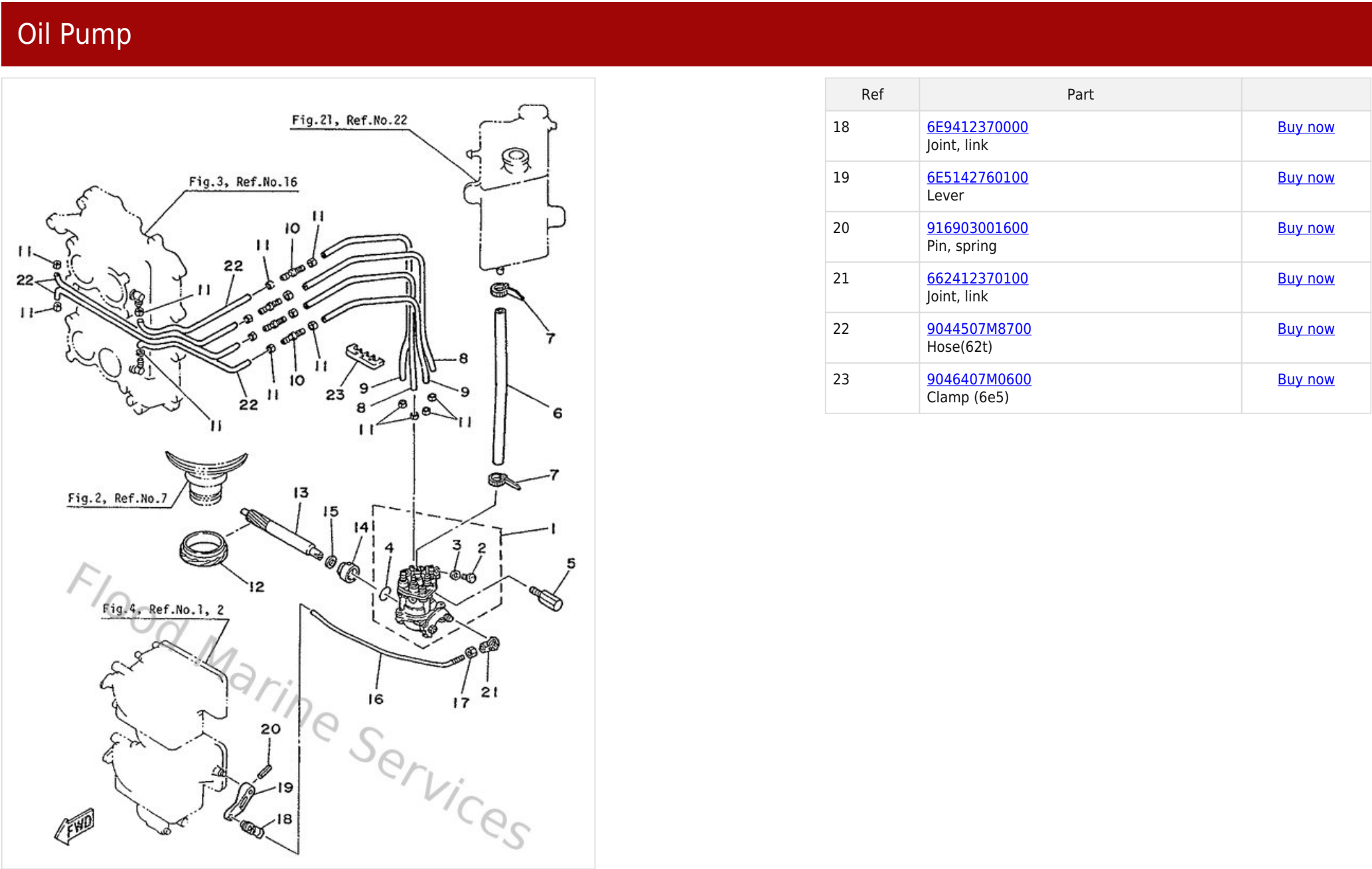
Ref	Part	
17	6E5443610000 Tube, water	Buy now
19	904651009800 Clamp	Buy now
20	9044507MF000 Hose (11160)	Buy now
21	6E5835580000 End, nipple	Buy now
22	6E5459870000 Spacer 1	Buy now
23	688459970000 Spacer 2	Buy now
24	929901820000 Washer (6e5)	Buy now
25	9017118M0400 Nut, castle (6e5)	Buy now
26	914904003000 Pin, cotter (663)	Buy now
27	688459786098 Propeller (3x13-1/2"x16"-k)	Buy now
28	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
29	6E5453711000 Tab-trim	Buy now
30	6E5459941000 Plate, tooth	Buy now

Oil Pump



Ref	Part	
1	6E5132000000 Oil Injection Pump assembly	Buy now
2	6E5134710000 Plug, Drain	Buy now
3	6E5134750000 Washer	Buy now
6	9044512M6000 Hose	Buy now
7	904651009800 Clamp	Buy now
8	9044507M8500 Hose (I390)	Buy now
9	9044507M8400 Hose (I200)	Buy now
10	6E5131320000 Joint	Buy now
11	9046807M0200 Clip (6e5)	Buy now
12	6E5115360000 Gear, Driven	Buy now
13	6E5115370000 Gear, Driven	Buy now
14	6E5131170000 Collar, distance	Buy now
15	9020108M9300 Washer, plate (6g5)	Buy now
16	6E5412410000 Rod, Link	Buy now
17	953030560000 Nut, hexagon (663)	Buy now

Oil Pump



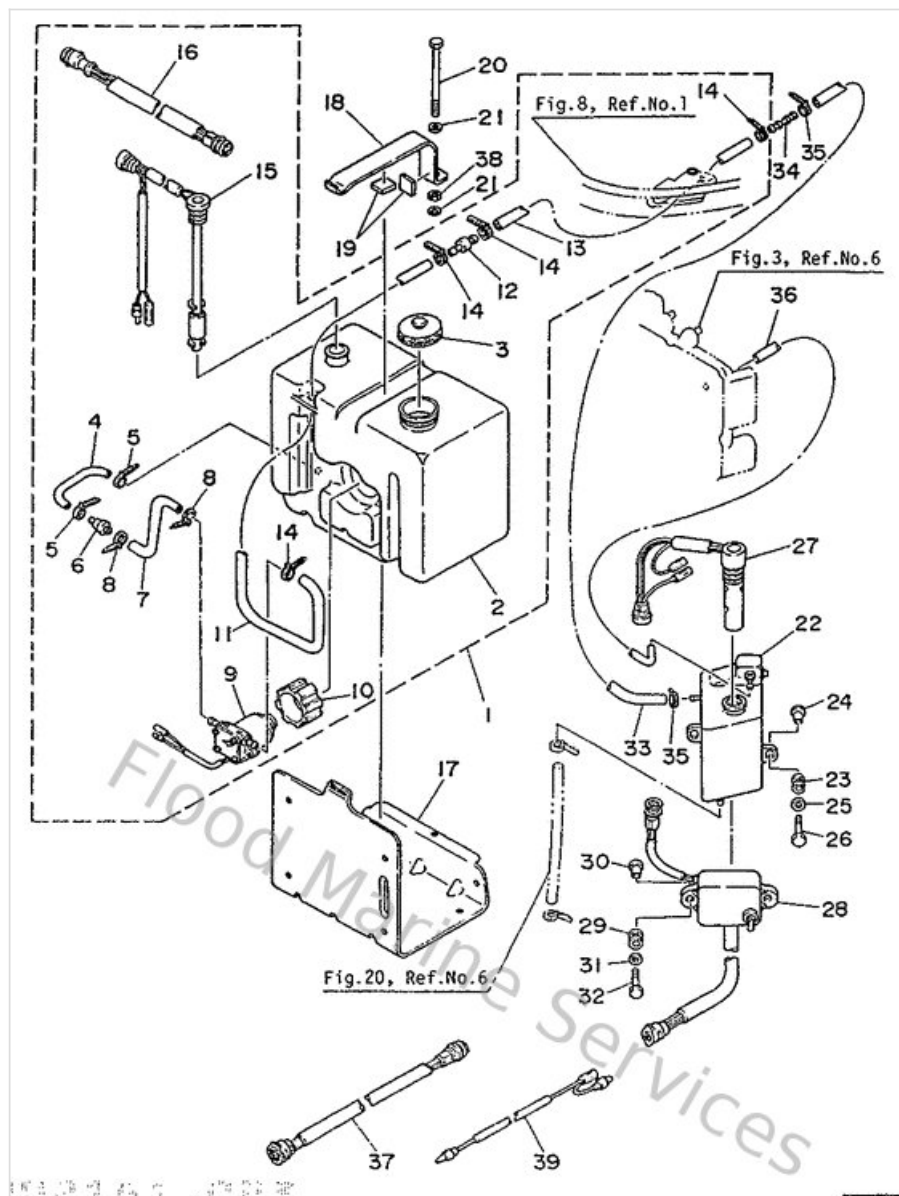
Oil Pump

The diagram illustrates the assembly of an oil pump. Key components and their callouts include:

- Fig. 21, Ref.No.22**: Points to the main pump housing.
- Fig. 3, Ref.No.16**: Points to the pump inlet manifold.
- Fig. 2, Ref.No.7**: Points to a flange or seal component.
- Fig. 4, Ref.No.1, 2**: Points to the pump body and its mounting bracket.
- Parts 1-23**: Various bolts, nuts, washers, and hoses used in the assembly.
- Part 18**: A joint or link component.
- Part 19**: A lever component.
- Part 20**: A pin or spring component.
- Part 21**: A joint or link component.
- Part 22**: A hose (62t) component.
- Part 23**: A clamp (6e5) component.

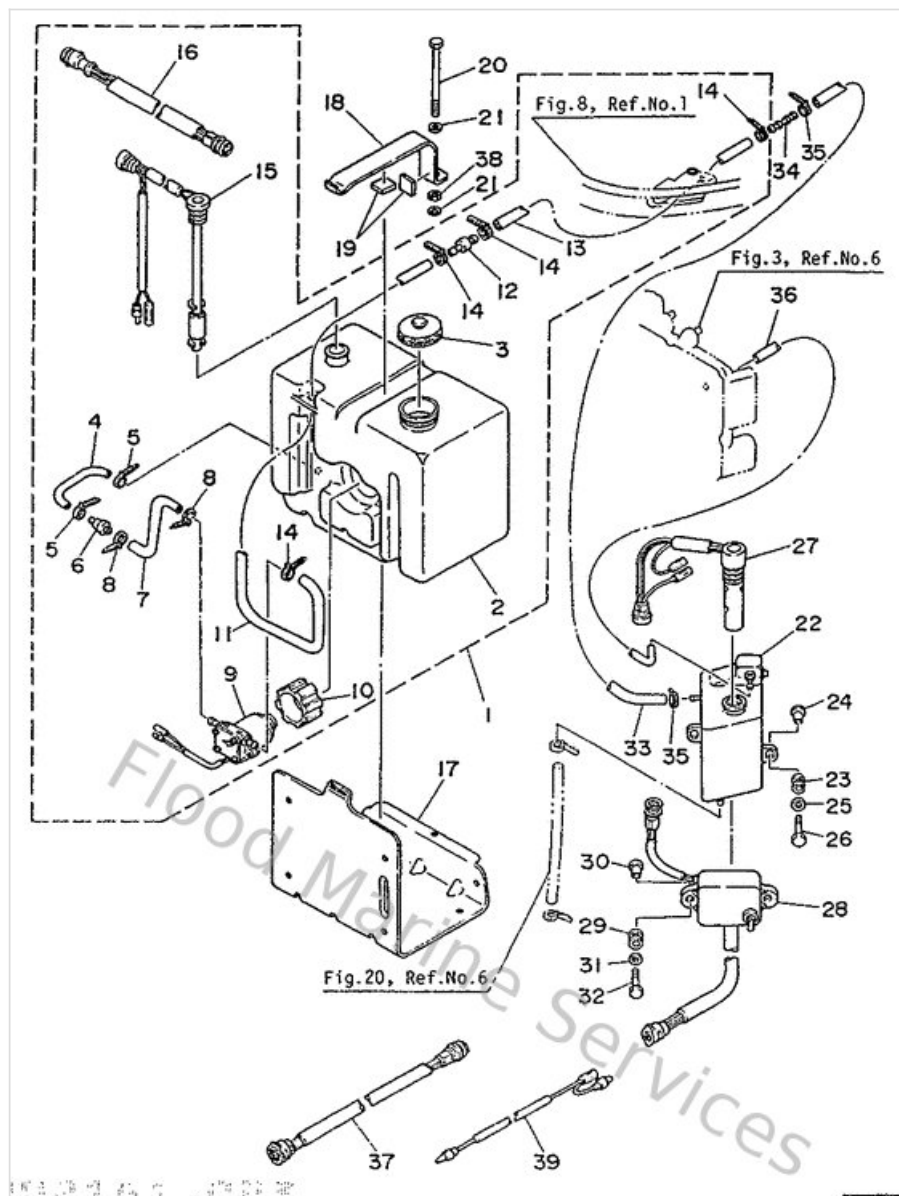
Ref	Part	
18	6E9412370000 Joint, link	Buy now
19	6E5142760100 Lever	Buy now
20	916903001600 Pin, spring	Buy now
21	662412370100 Joint, link	Buy now
22	9044507M8700 Hose(62t)	Buy now
23	9046407M0600 Clamp (6e5)	Buy now

Oil Tank



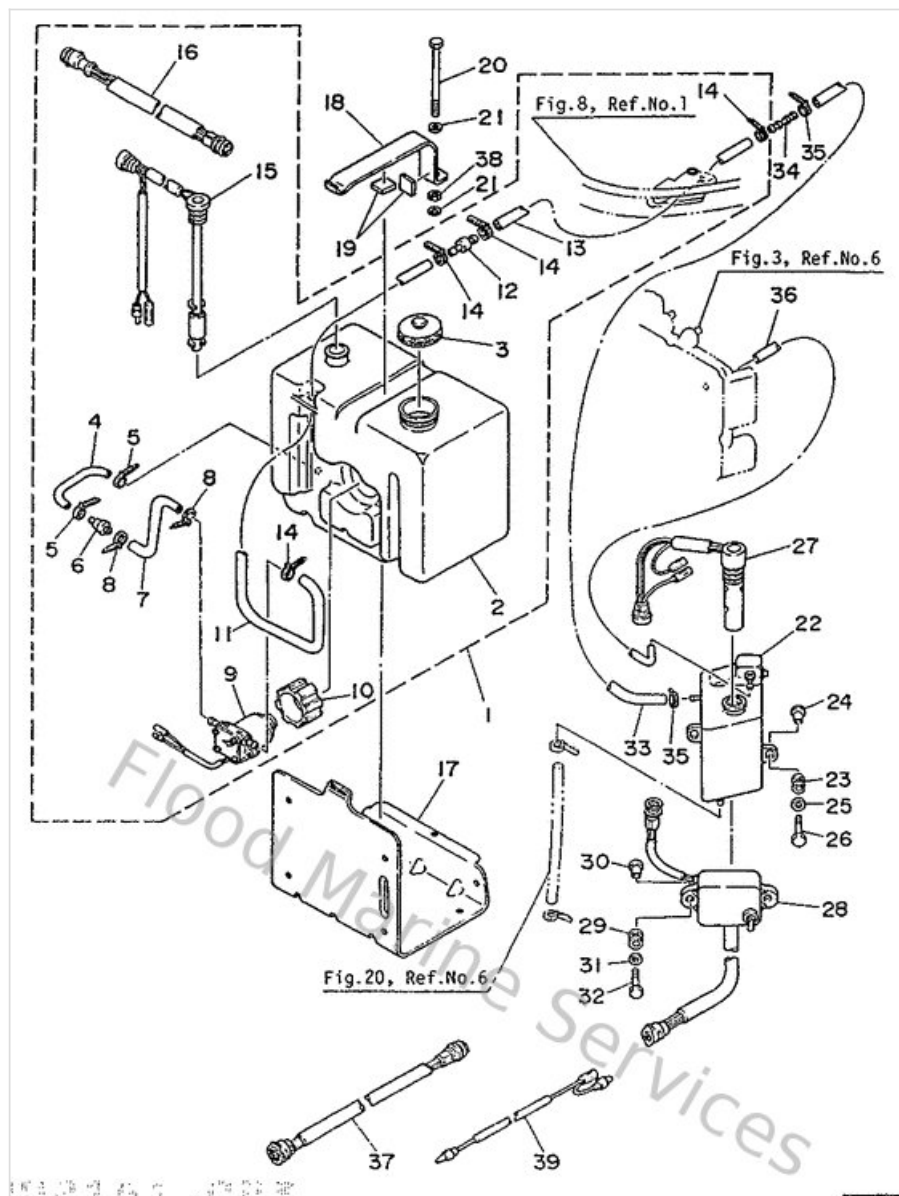
Ref	Part	
1	6E5217080300 Lock assembly 2	Buy now
2	6E5217330100 Sub tank, oil (10.5l)	Buy now
4	6E5243220000 Pipe 11	Buy now
5	9046513M1100 Clamp (6e5)	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M8800 Hose (I3000)	Buy now
15	6E5857200200 Oil Level Gauge assembly	Buy now
16	6E5857210100 Wire, Lead	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now

Oil Tank



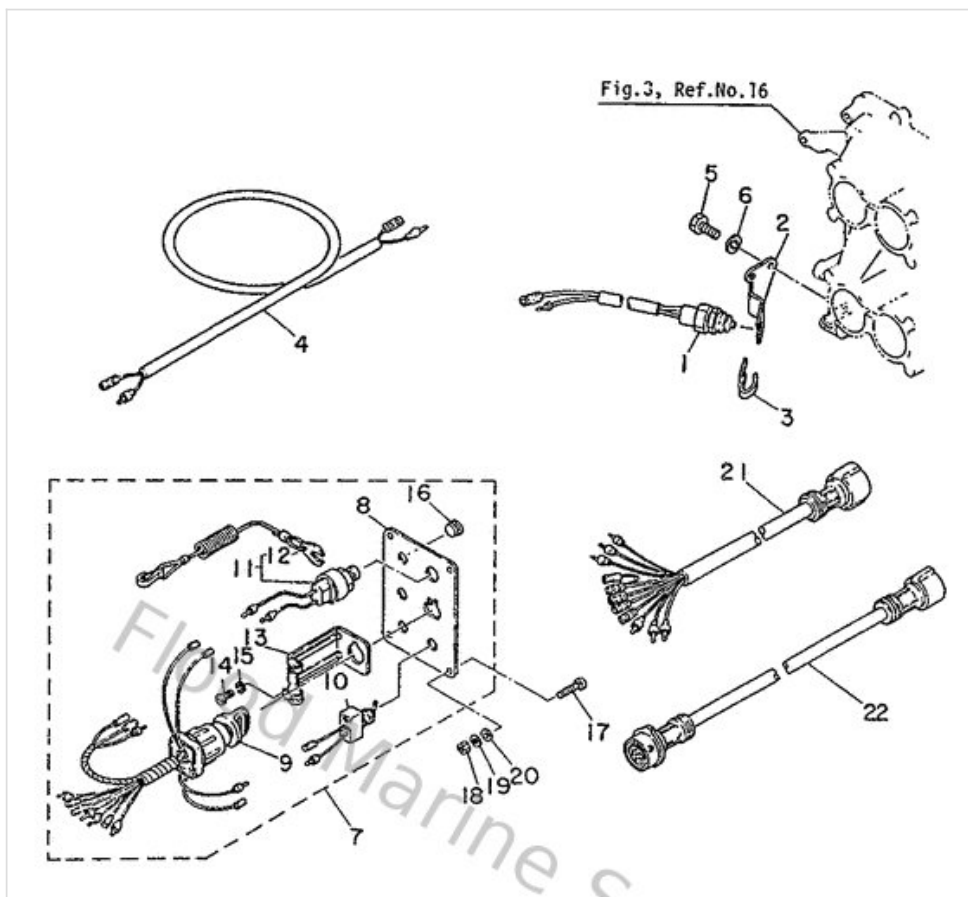
Ref	Part	
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
23	6A0823170000 Damper, ignition coil	Buy now
24	624425420000 Collar	Buy now
25	9020106M6200 Washer, plate (6e5)	Buy now
26	973130603000 Bolt	Buy now
27	6E5857301200 Oil Level Gauge assembly	Buy now
28	6E5857400100 Control unit kit	Buy now
33	6E5243230000 Pipe 12	Buy now
34	6E5244610000 Pipe, joint	Buy now
35	904651009800 Clamp	Buy now
36	9044505M6100 Hose	Buy now
37	6E5825510100 Stop Switch assembly	Buy now
38	953800660000 Nut(661)	Buy now

Oil Tank



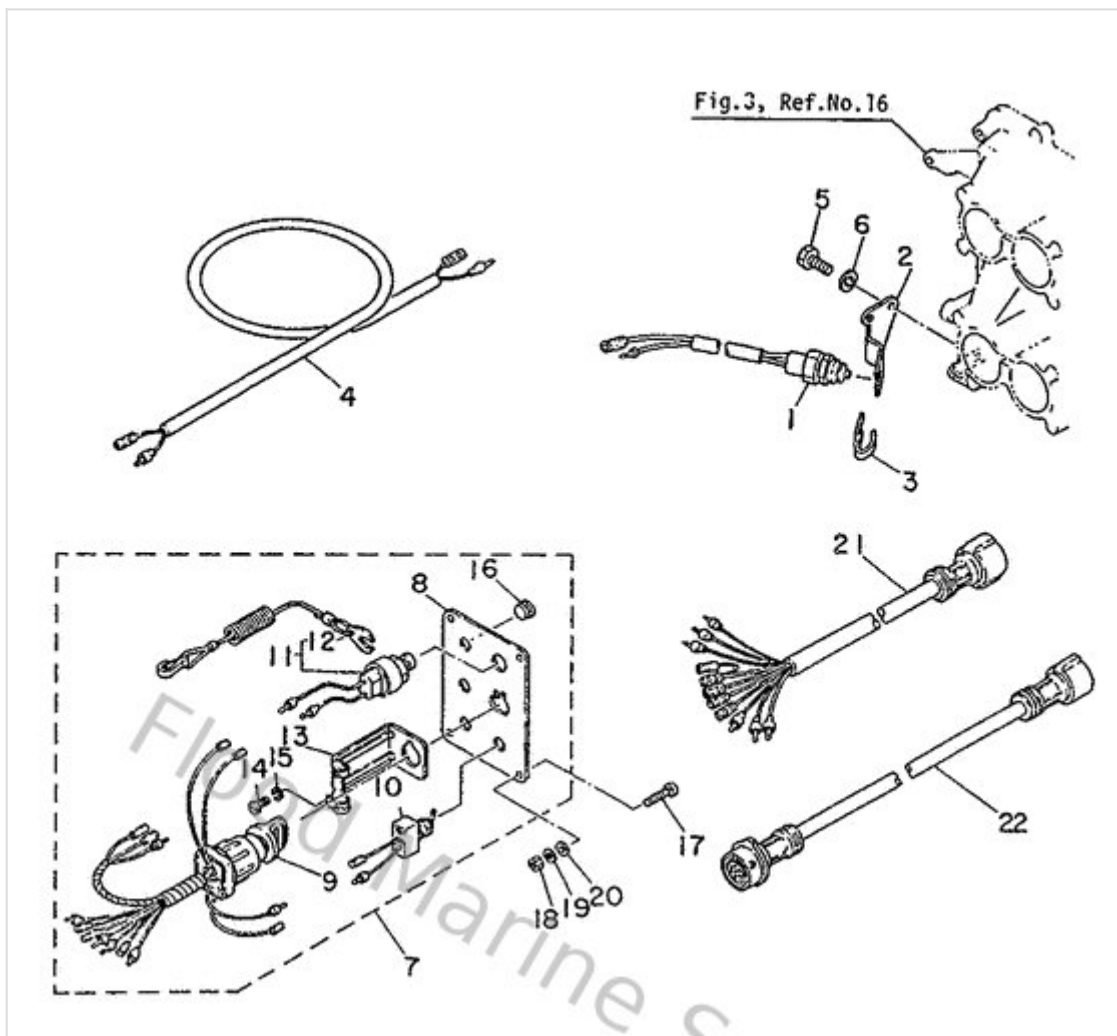
Ref	Part	
39	6E5813150000 Lead Wire Assembly	Buy now

Optional Parts 1



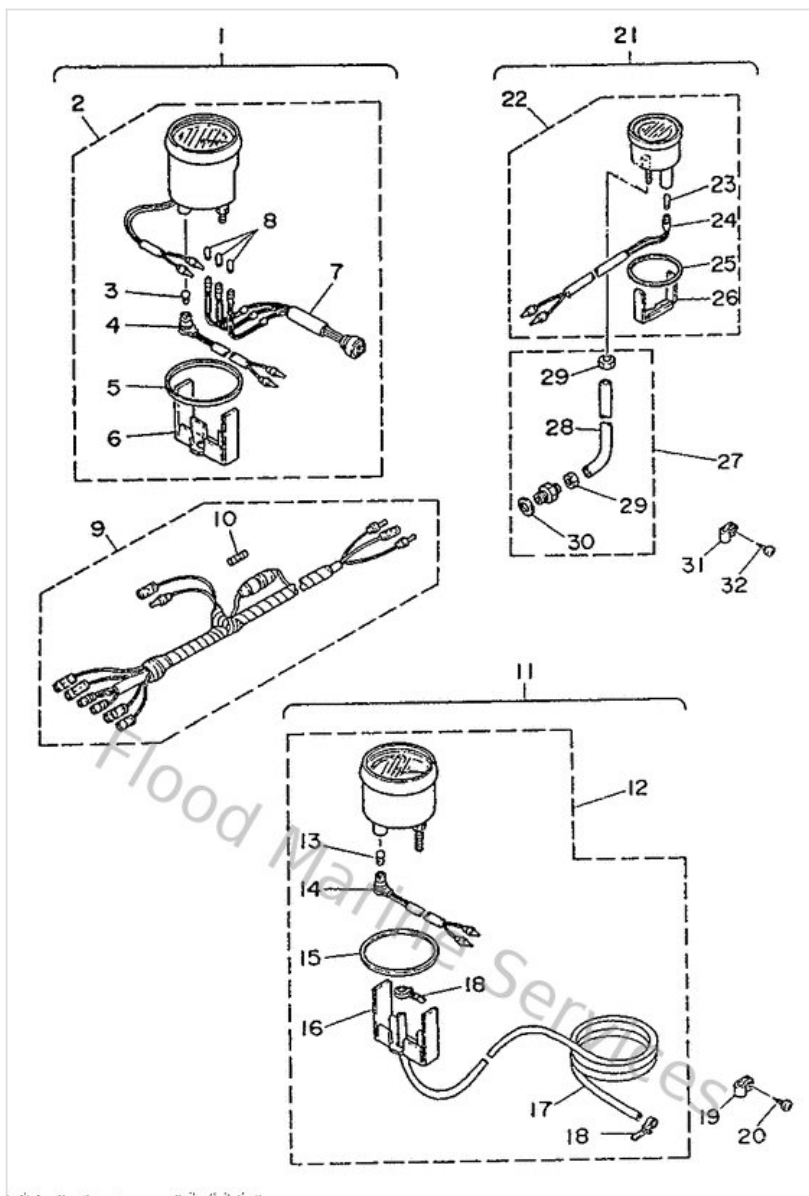
Ref	Part	
1	688825401000 Neutral switch assembly	Buy now
2	6E5825540000 Stay, neutral switch	Buy now
3	663825550100 Plate	Buy now
4	688825411000 Wire, lead	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929030610000 Washer(6a1)	Buy now
7	688825701500 Panel switch assembly	Buy now
8	688825711100 Switch panel	Buy now
9	688825101100 Main switch assembly	Buy now
10	688825740000 Switch, choke	Buy now
11	688825750100 Engine stop switch assembly	Buy now
12	682825560000 Lanyard, stop switch	Buy now
13	663825810100 Stay, cord clamp	Buy now
14	983030400800 Screw, pan head (713)	Buy now
15	929010410000 Ybs67-4 washer, spring	Buy now

Optional Parts 1



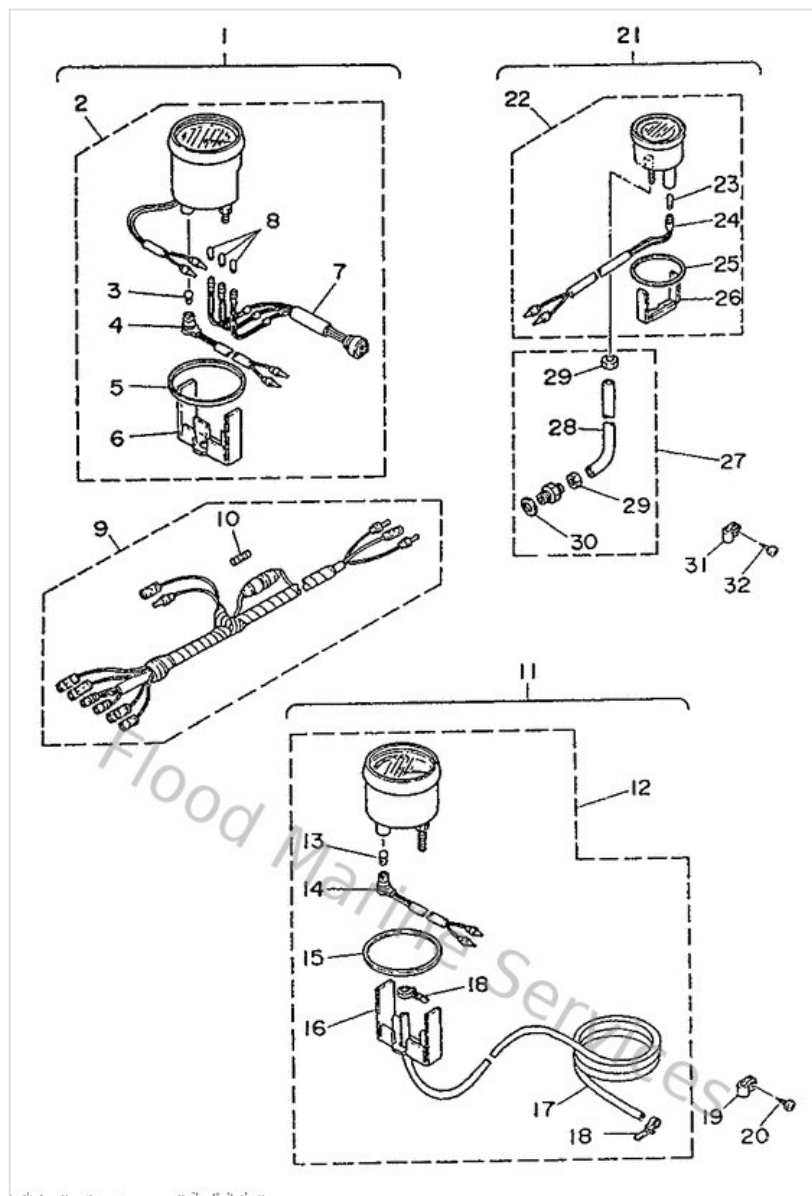
Ref	Part	
16	688825350000 Plug(2gu)	Buy now
17	989030502500 Screw, bind	Buy now
18	953800560000 Nut, hexagon (663)	Buy now
19	929030510000 Ybs67-5 washer, spring	Buy now
20	929030560000 Washer, plain (646)	Buy now
21	6888258A1000 10p main harness mec 2m (7ft)	Buy now
22	6888258A3000 10p main harness mec 3m (10ft)	Buy now

Optional Parts 2



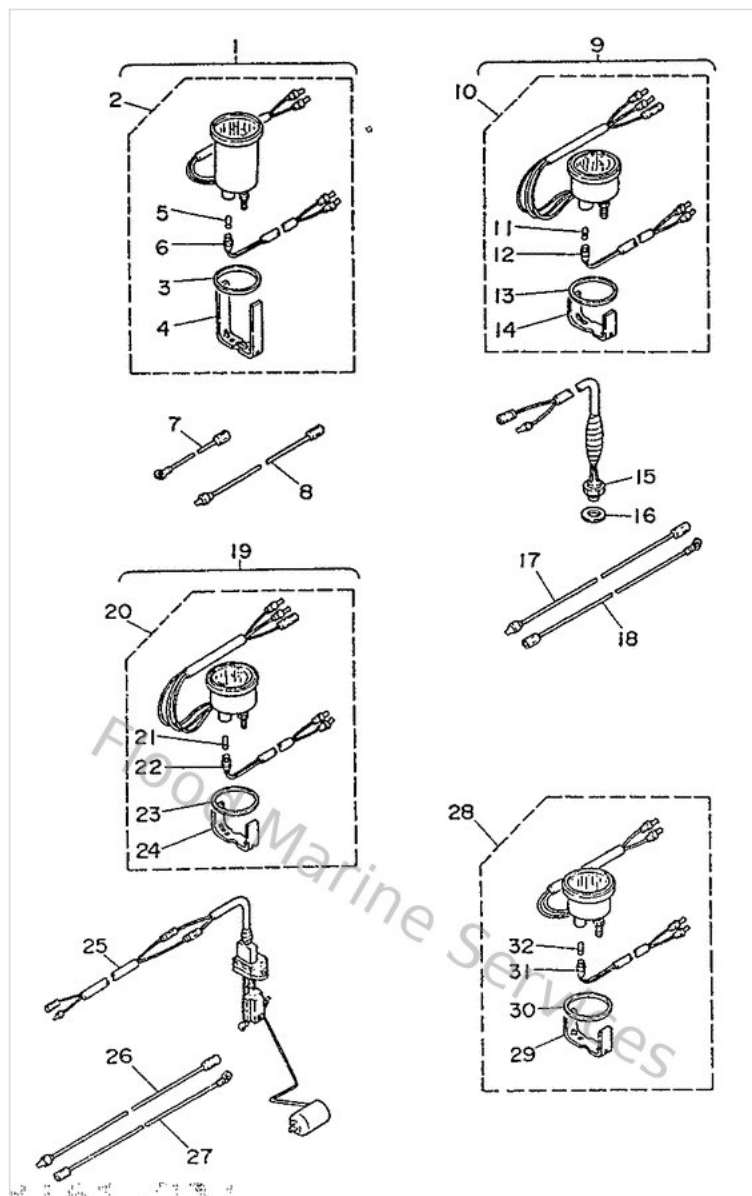
Ref	Part	
1	6Y5W00800000 Tachometer Kit	Buy now
2	6Y5835400000 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
8	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
9	6Y5835530000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6Y5W00812000 Speedometer Kit	Buy now
17	6Y5835571000 Tube (8m)	Buy now
18	9046511M1000 Clamp	Buy now
19	906013140200 021-58119-01 clip,nylon 14	Buy now
20	977804011600 Screw,panh.tapping	Buy now
21	6Y5W00880000 Water Pressure Meter Kit	Buy now

Optional Parts 2



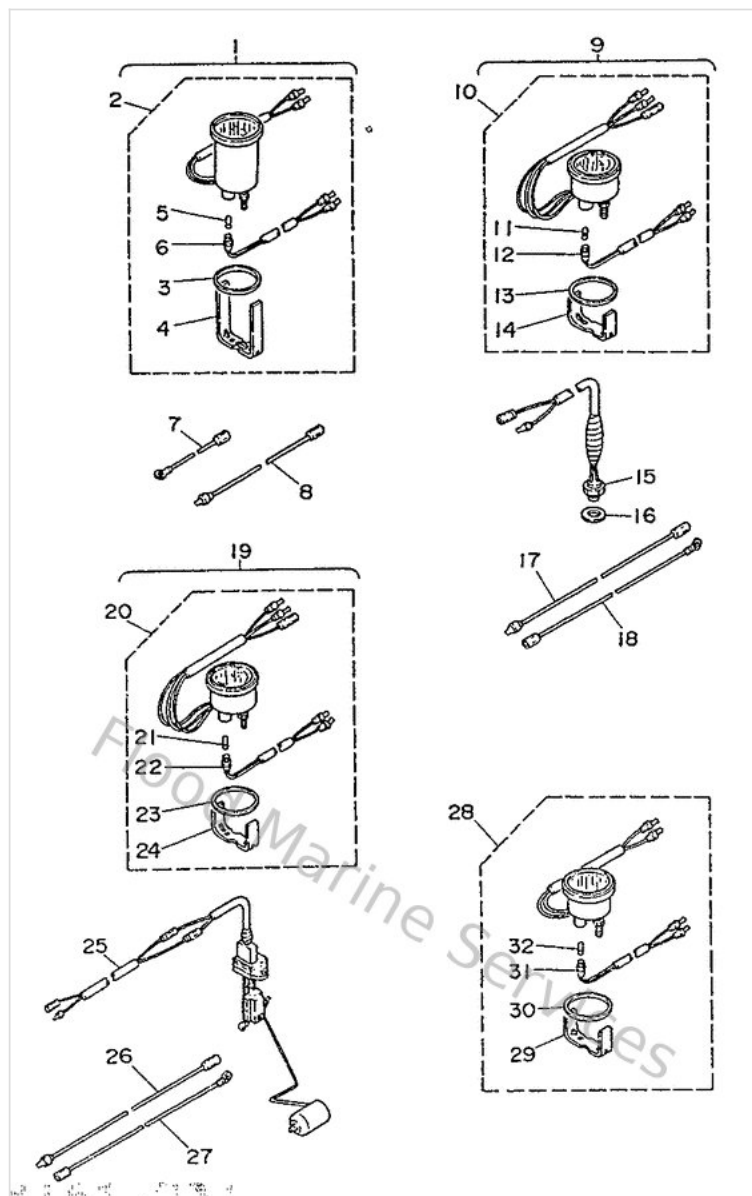
Ref	Part	
22	6Y583660000 Water pressure meter assembly	Buy now
24	6Y583536000 Socket, meter	Buy now
25	68883664000 Damper	Buy now
26	68883665000 Plate, fitting	Buy now
27	68883667000 Sender	Buy now
28	68883666000 Tube	Buy now
29	66383668000 Nut, nipple	Buy now

Optional Parts 3



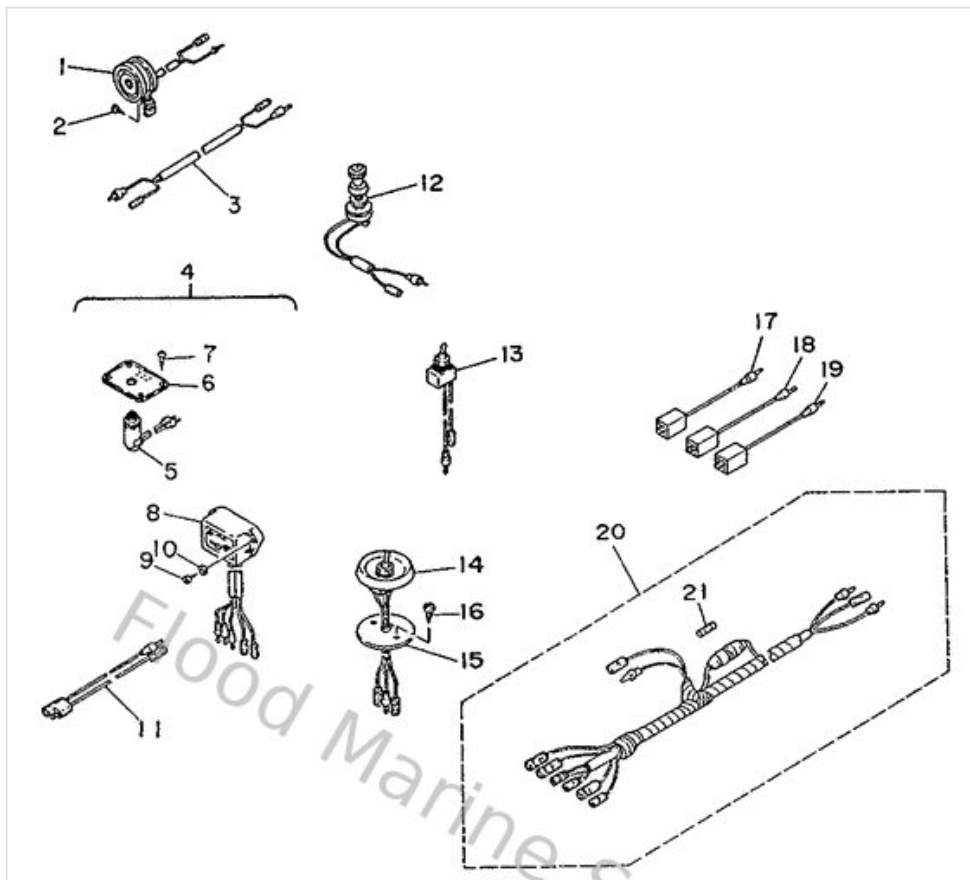
Ref	Part	
1	6Y5W00883000 Hour meter kit	Buy now
2	6Y5835040000 Hour meter kit	Buy now
3	688836640000 Damper	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	688836650000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 3



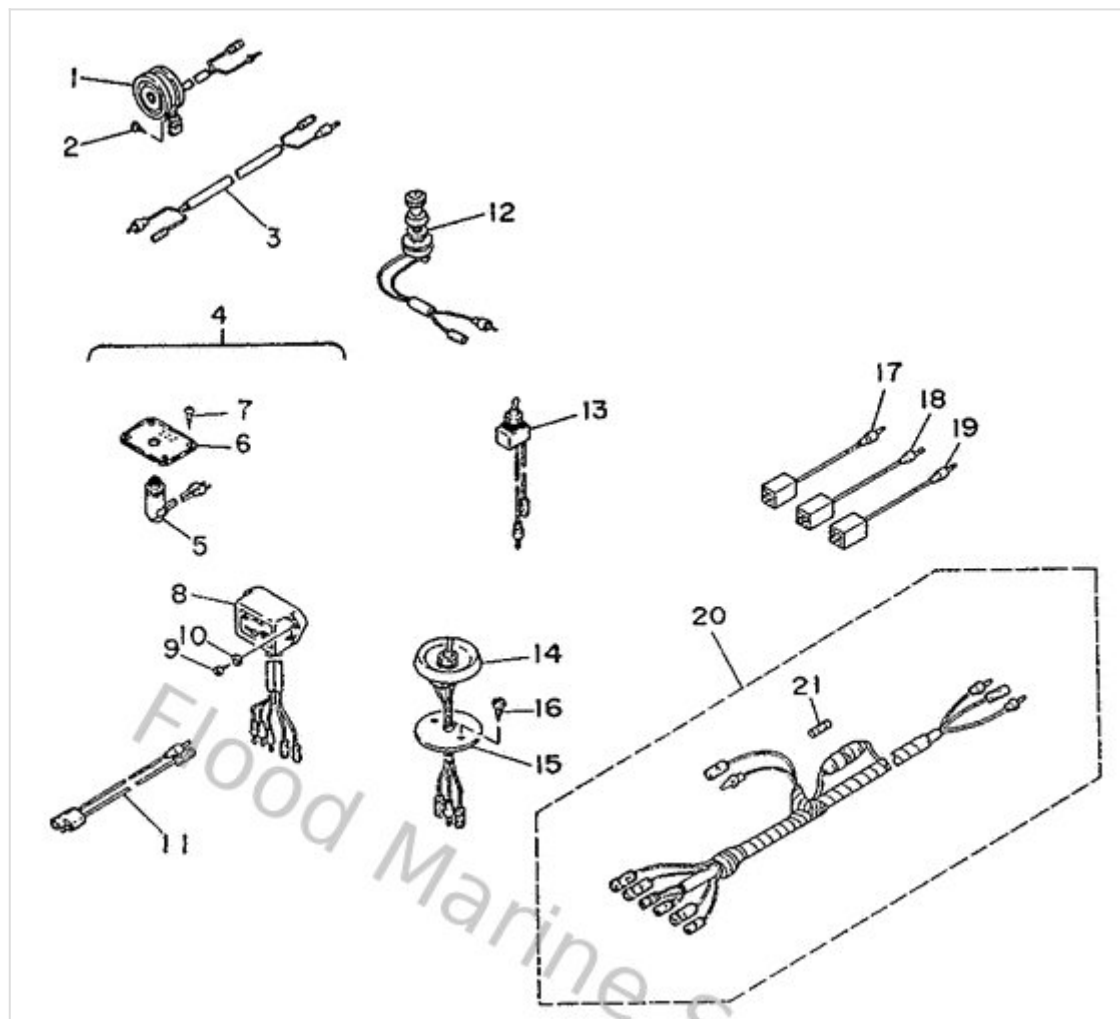
Ref	Part	
28	6Y5835030000 Voltmeter assembly	Buy now

Optional Parts 4



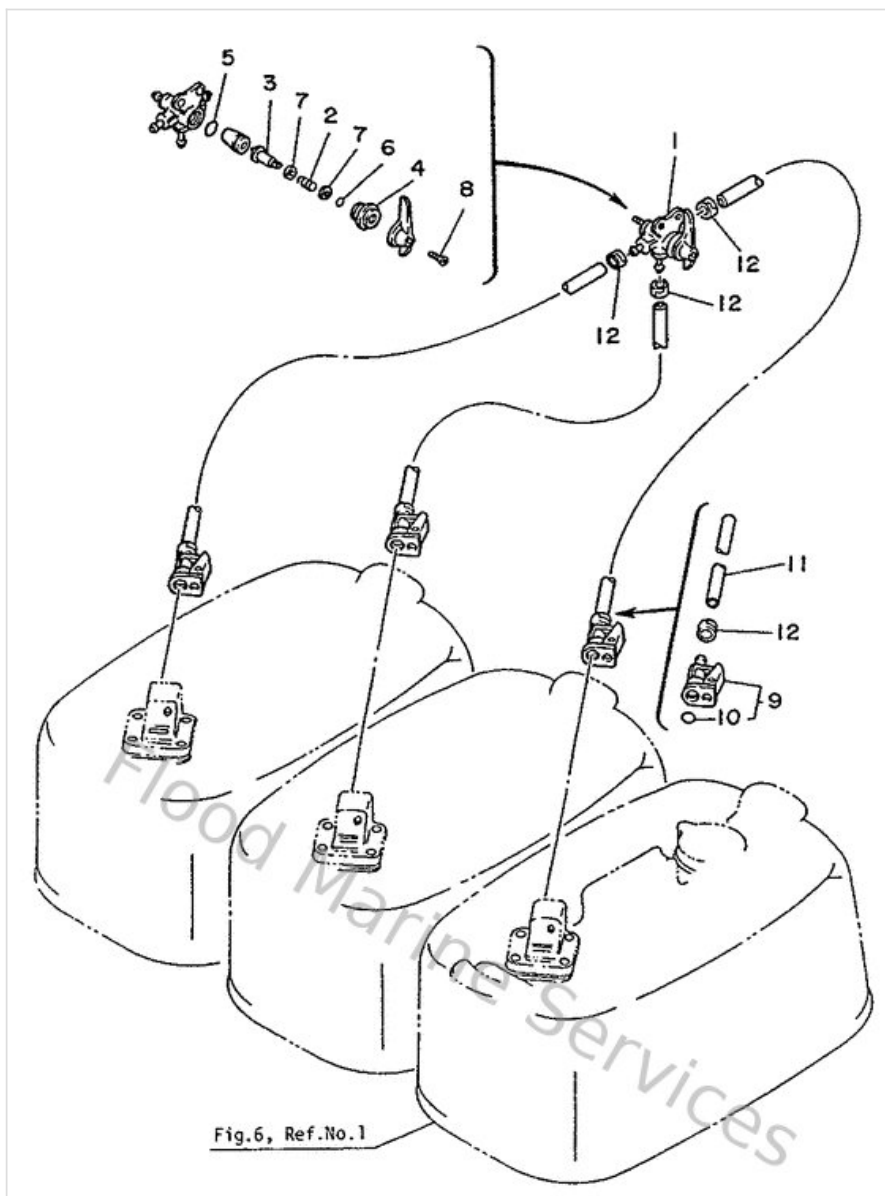
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010000 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825200000 Lamp switch assembly	Buy now
13	688825260000 Switch, lamp	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	688821490000 Wire, lead 3	Buy now

Optional Parts 4



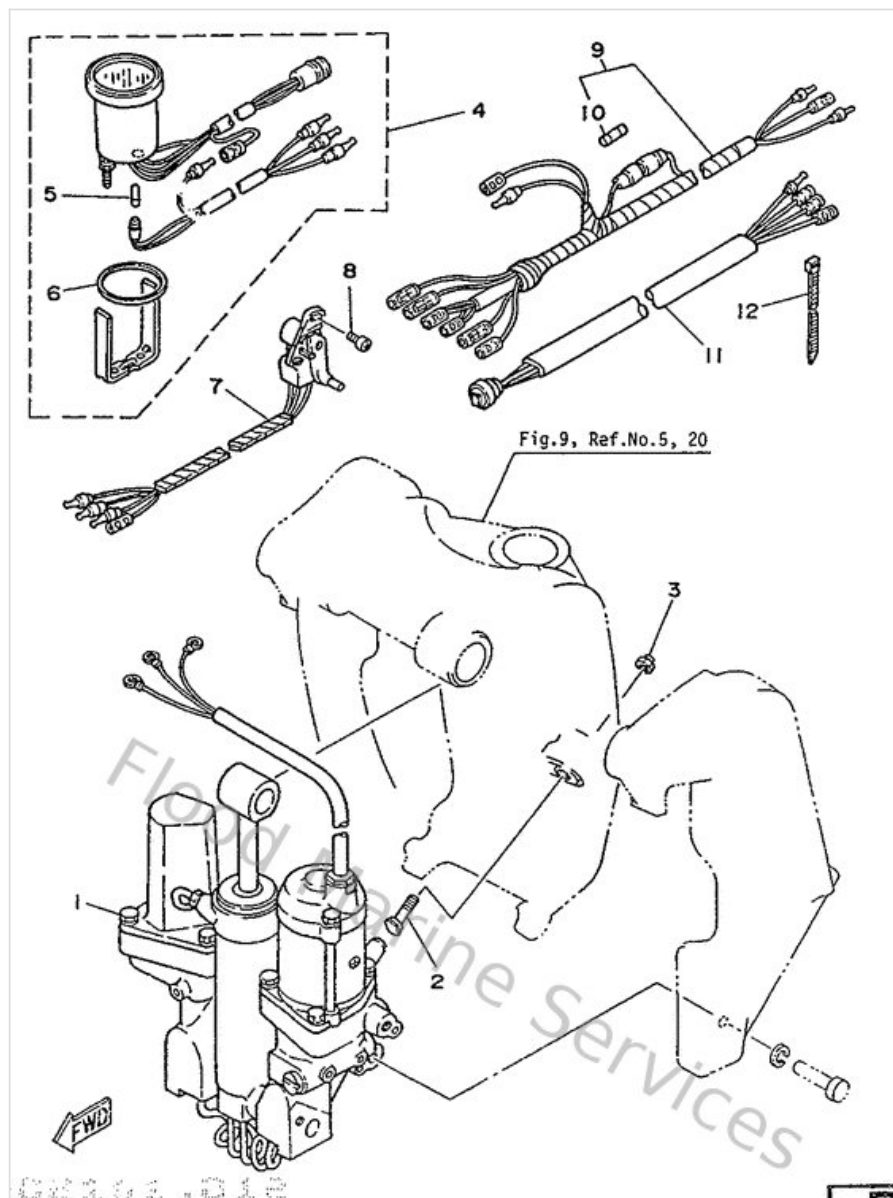
Ref	Part	
18	6Y5821170000 Wire, lead	Buy now
19	688825210000 Wire, lead	Buy now
20	6Y5835530000 Wire, lead (l=2.5m)	Buy now
21	1E6821510000 Fuse (10a)	Buy now

Optional Parts 5



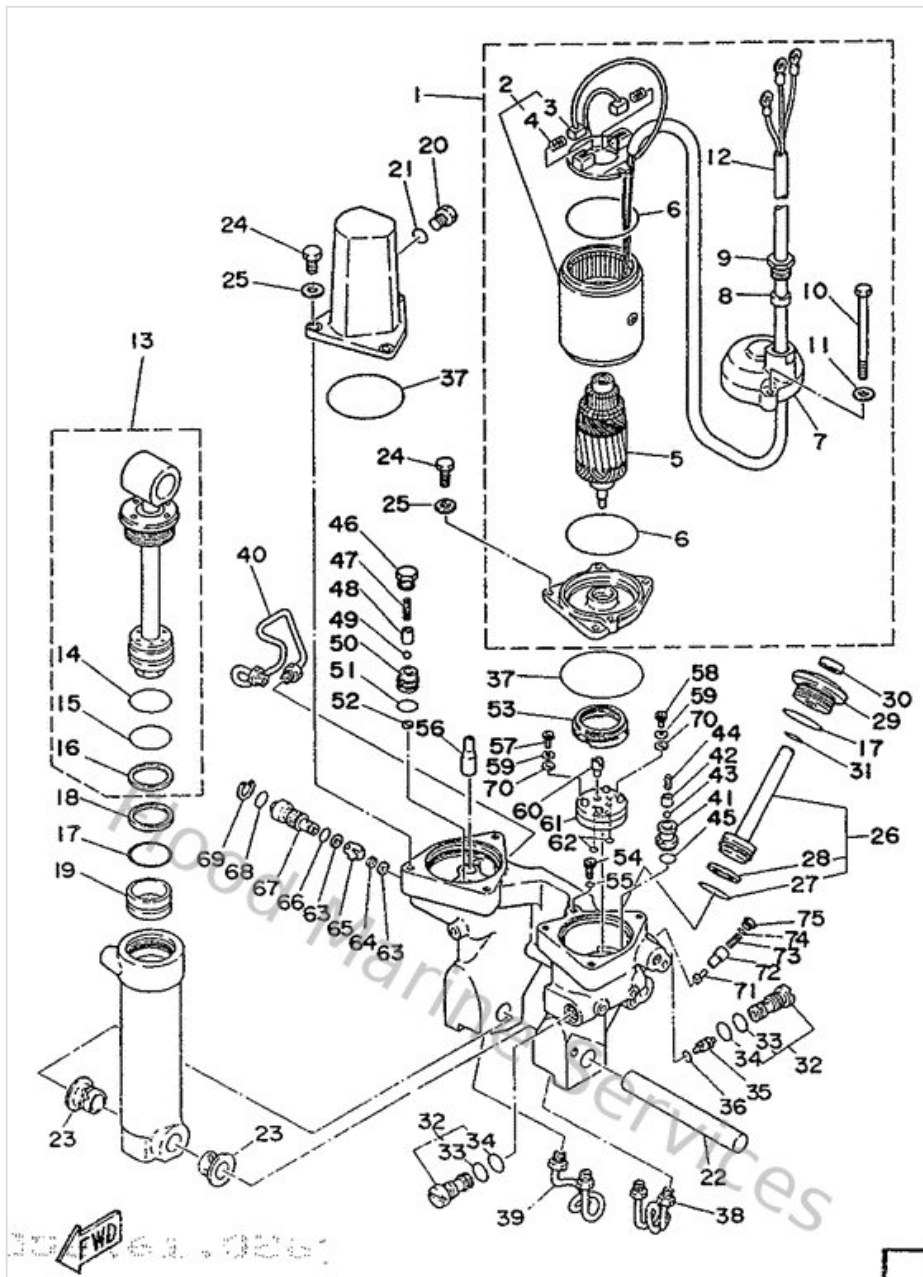
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	6Y2243050100 Fuel pipe joint comp. 2	Buy now
10	932100828700 O-ring (655)	Buy now
11	9044513M3200 Hose (I2500)	Buy now
12	6E5243510000 Band 1	Buy now

Power Trim & Tilt



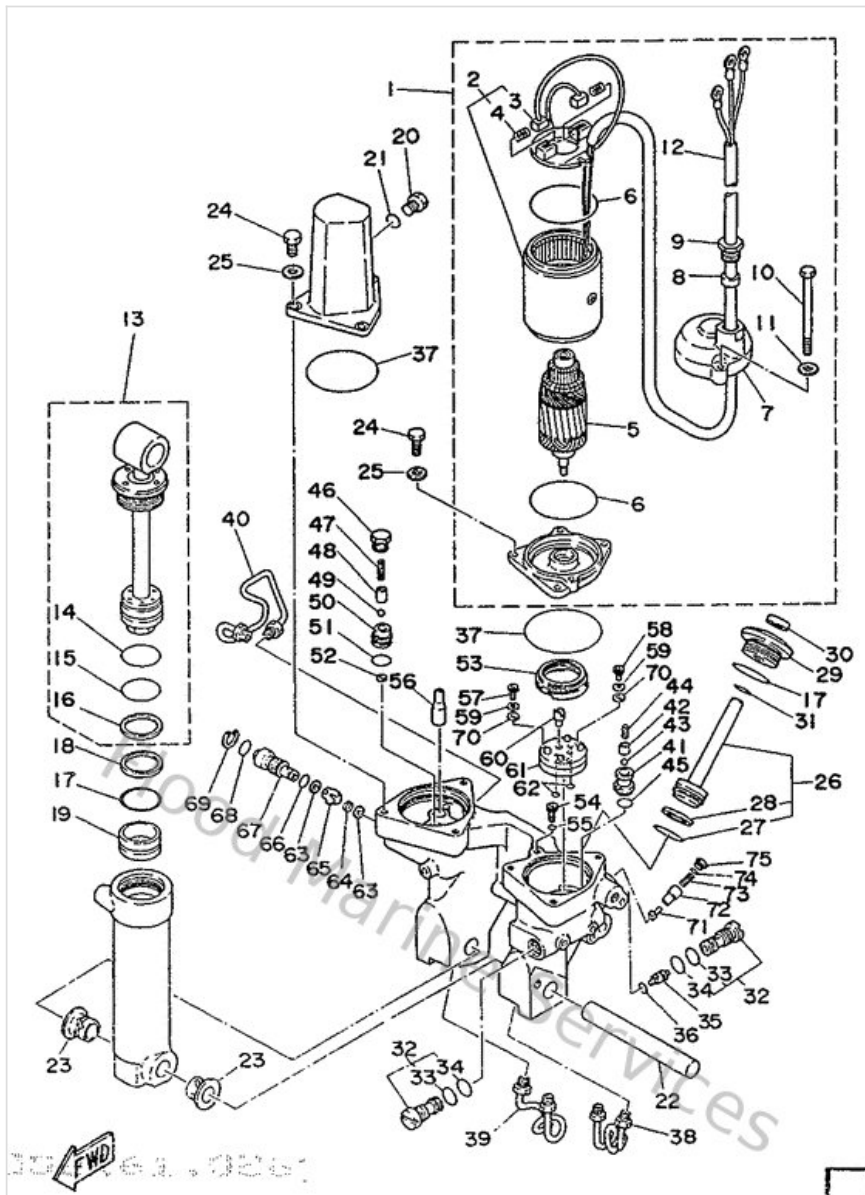
Ref	Part	
3	901850805700 Nut, nylon (6j8)	Buy now
4	6Y5836700000 Trim Meter assembly	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	688836640000 Damper	Buy now
7	6E5836720100 Trim sender	Buy now
8	985800601600 Screw pan head	Buy now
9	6Y5835530000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6E5825531000 Extension, Wire Harness	Buy now
12	9046511M1000 Clamp	Buy now

Power Trim & Tilt Assy



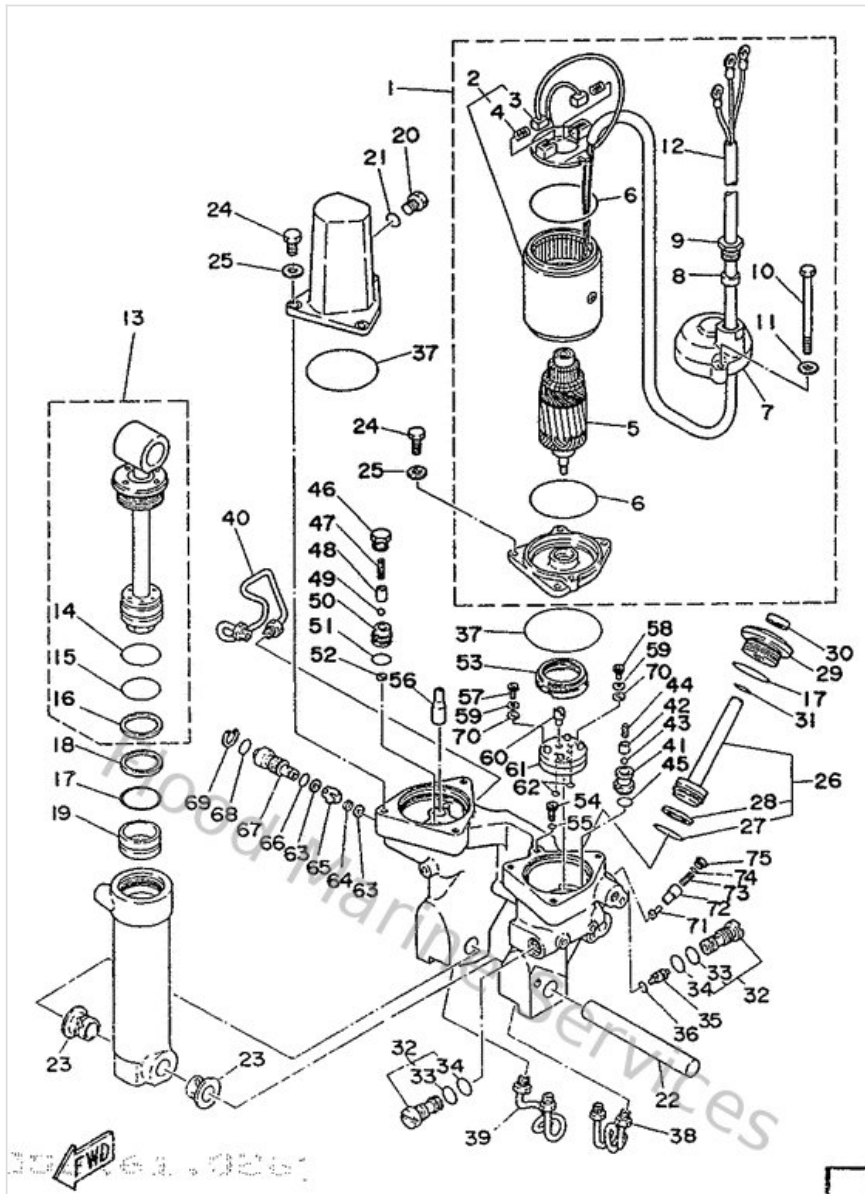
Ref	Part	
2	6E5438040000 Stator Assembly	Buy now
3	6E5438910000 Brush	Buy now
4	9050105M5400 Spring (6e5)	Buy now
5	6E5438050000 Armature Assembly	Buy now
6	9321071M7600 O-Ring (6E5)	Buy now
7	6E5438840000 Frame, Commutator End	Buy now
8	6E5438850000 Grommet	Buy now
9	6E5438860000 Bolt	Buy now
10	6E5438670000 O-ring	Buy now
11	9020105M0100 Washer	Buy now
13	6E5438100300 Piston Sub-Assembly (6E5-43810-02)	Buy now
14	6E5438610000 O-ring 1	Buy now
15	6E5438620000 O-ring 2	Buy now
16	6E5438720000 Ring, back-up 2	Buy now
19	6E5438140100 Piston, free	Buy now

Power Trim & Tilt Assy



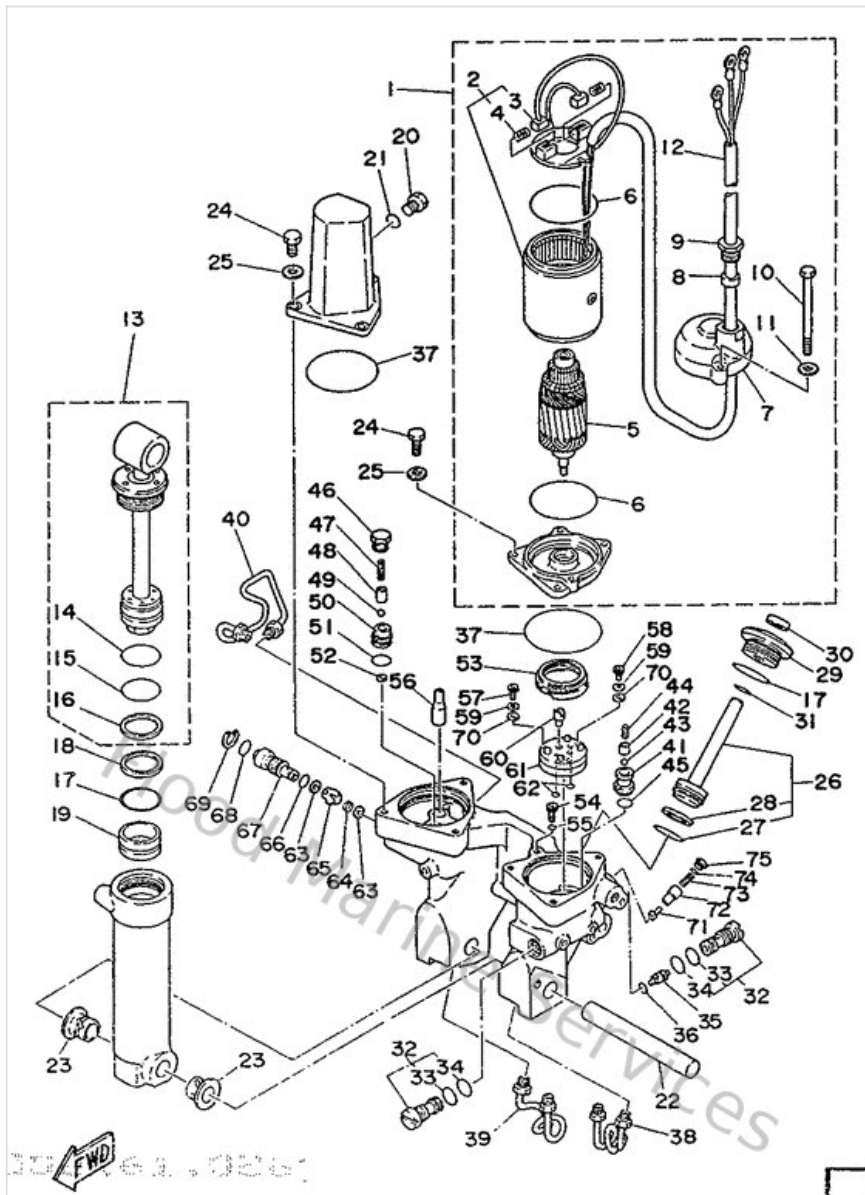
Ref	Part	
20	6E5438290000 Plug, reservoir	Buy now
21	6E5438630000 O-ring	Buy now
22	6E5438180000 Pin, lower shock mount	Buy now
23	9038618M1400 Bushing (6e5)	Buy now
24	9010106M8500 Bolt, with washer(6e5)	Buy now
25	9020906M0900 Washer	Buy now
26	6E5438200200 Piston sub assembly	Buy now
27	6E5438640000 O-ring 4	Buy now
28	6E5438740100 Ring, back-up 4	Buy now
29	6E5438210100 Screw, trim cylinder end	Buy now
30	6E5438220100 Seal, trim dust	Buy now
31	6E5438650000 O-ring 5	Buy now
32	6E5438020000 Valve Sub Assembly	Buy now
33	6E5438660000 O-ring	Buy now
35	6E5438410100 Piston, Shuttle	Buy now

Power Trim & Tilt Assy



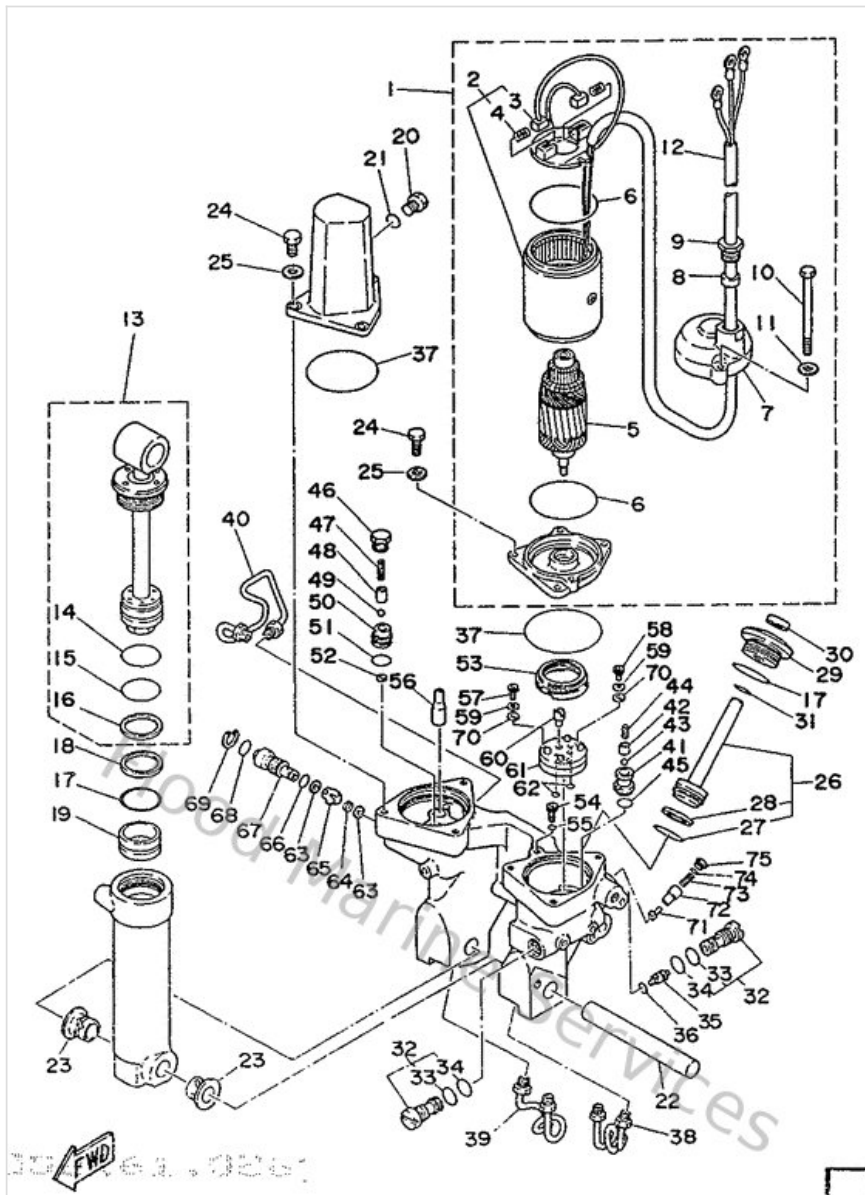
Ref	Part	
36	6E5438680000 O-Ring	Buy now
37	6E5438690000 O-ring 9	Buy now
38	6E5438330100 Pipe 1	Buy now
39	6E5438340100 Pipe 2	Buy now
40	6E5438350000 Pipe	Buy now
41	6E5438510100 Seat, relief valve	Buy now
42	6E5438440200 Pin, Valve Support	Buy now
43	6E5438580000 Ball 1	Buy now
44	6E5438560000 Spring, down relief	Buy now
45	6E5438830000 O-ring 10	Buy now
46	6E5438430000 Screw, Valve Lock	Buy now
47	6E5438550000 Spring Up Relief	Buy now
48	6E5438590000 Pin, valve support	Buy now
49	6E5438770100 Ball 2	Buy now
50	6E5438950000 Seat, relief valve 2	Buy now

Power Trim & Tilt Assy



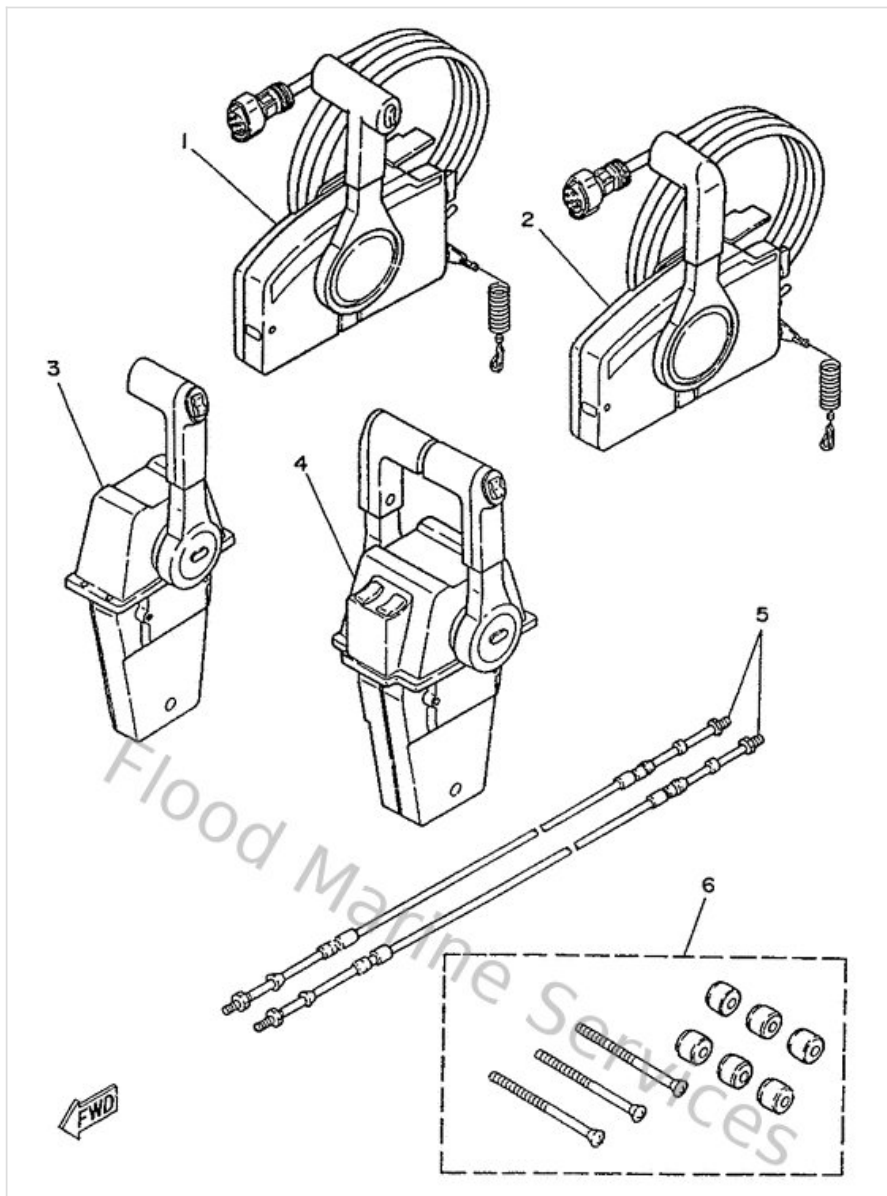
Ref	Part	
51	6E5438960000 O-ring	Buy now
52	6E5438161000 Filter 1	Buy now
53	6E5438171000 Filter 2	Buy now
54	9010906M2100 Bolt (6e5)	Buy now
55	6E5438970000 O-Ring	Buy now
56	6E5438380000 Pipe, Intake	Buy now
58	6E5438880100 Bolt, socket	Buy now
60	6E5438310000 Connector, shaft	Buy now
61	6E5438300000 Gear Pump assembly	Buy now
62	9321007M7800 O-ring (6e5)	Buy now
63	6E5438470000 Seat, manual valve	Buy now
64	6E5438540100 Spring, manual release	Buy now
65	6E54382A0000 Adaptor 1	Buy now
66	9321010M7400 O-ring	Buy now
67	6E5438450100 Screw, manual release	Buy now

Power Trim & Tilt Assy



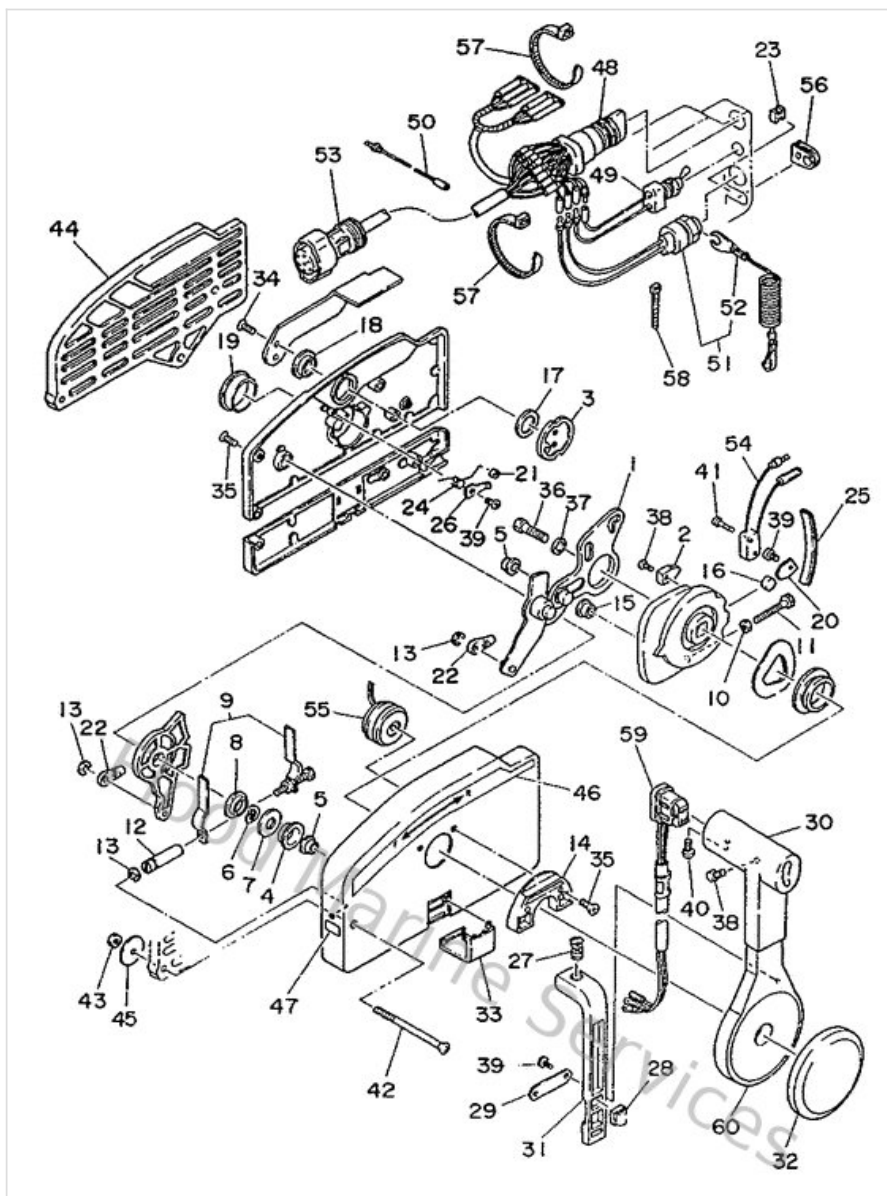
Ref	Part	
68	9321018M7500 O-ring (6e5)	Buy now
69	6E5438750000 Ring, snap	Buy now
70	9020105M0000 Washer (6E5)	Buy now
71	6E54381A0000 Shaft	Buy now
72	6E5438490100 Pin, valve support	Buy now
73	6E5438240100 Spring Down Relief 2	Buy now
74	9321006M7700 O-Ring	Buy now
75	6E5438420000 Screw, valve seat	Buy now

Remote Control



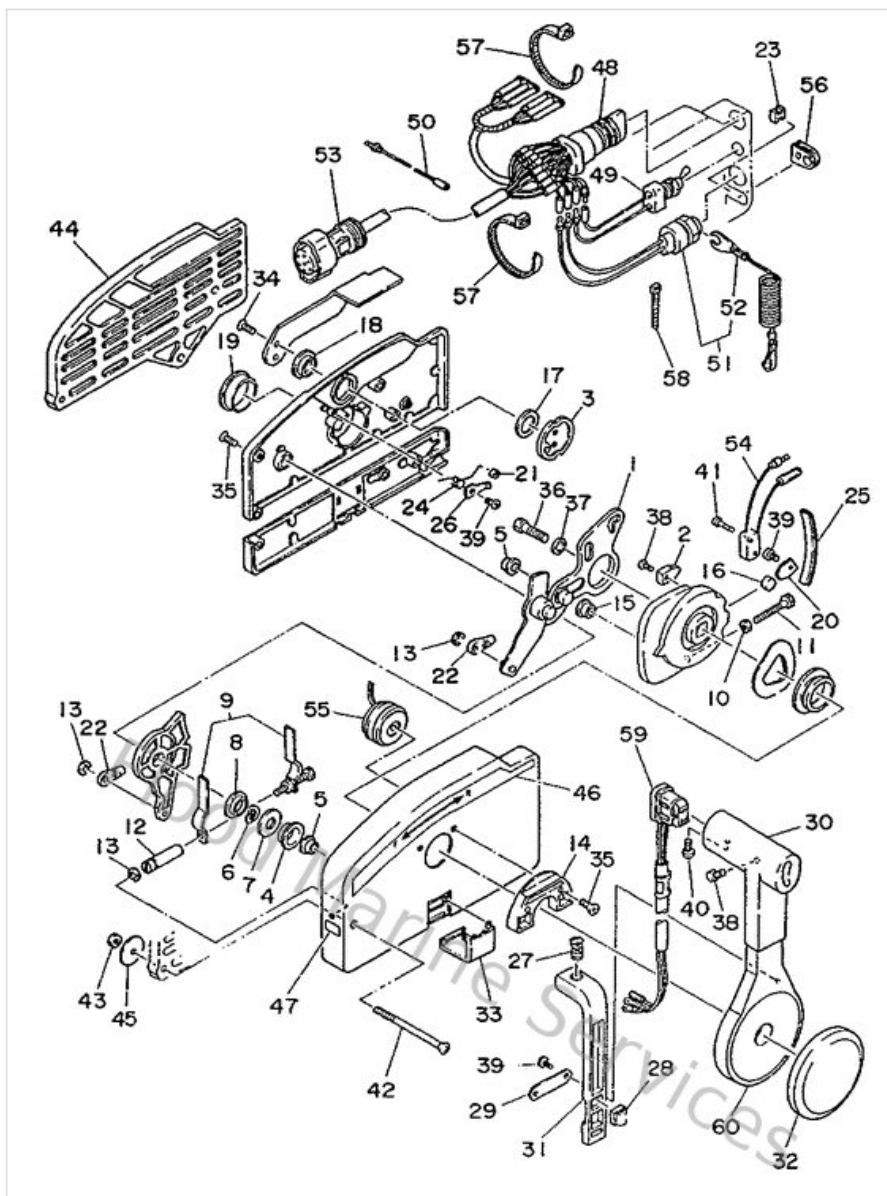
Ref	Part	
1	703482011000 Remote control assembly (10p)	Buy now
2	703482031600 Remote control assembly (7p)	Buy now
3	704482051000 Remote Control assembly, Single Binn W/ptt	Buy now
4	70448207R000 704 twin top mount (mec rc)	Buy now
5	MARCABLE11SC Remote Control Cable 11' :ob	Buy now
6	703482900100 Twin attachment	Buy now

Remote Control Assy 1 (703 Type)



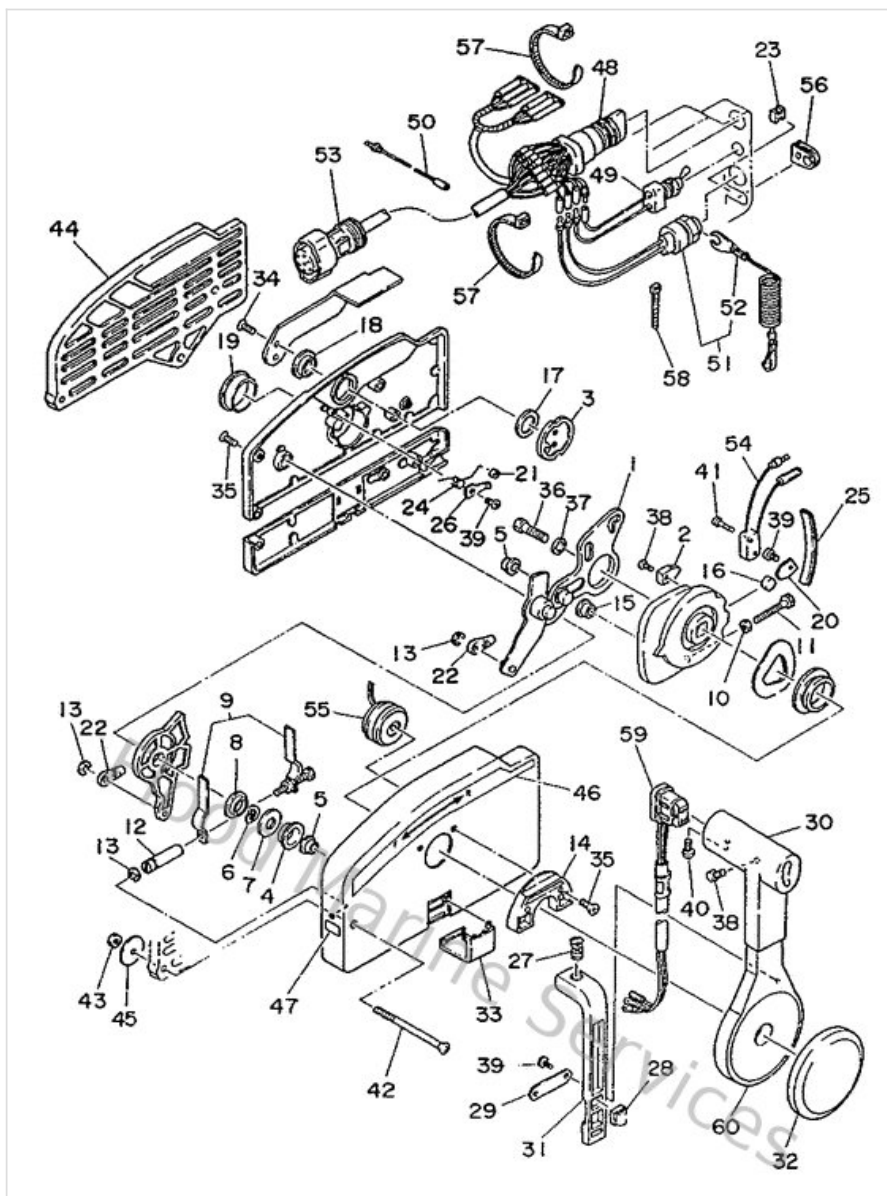
Ref	Part	
1	703482611000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	702482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now
18	703482430000 Bushing 3	Buy now

Remote Control Assy 1 (703 Type)



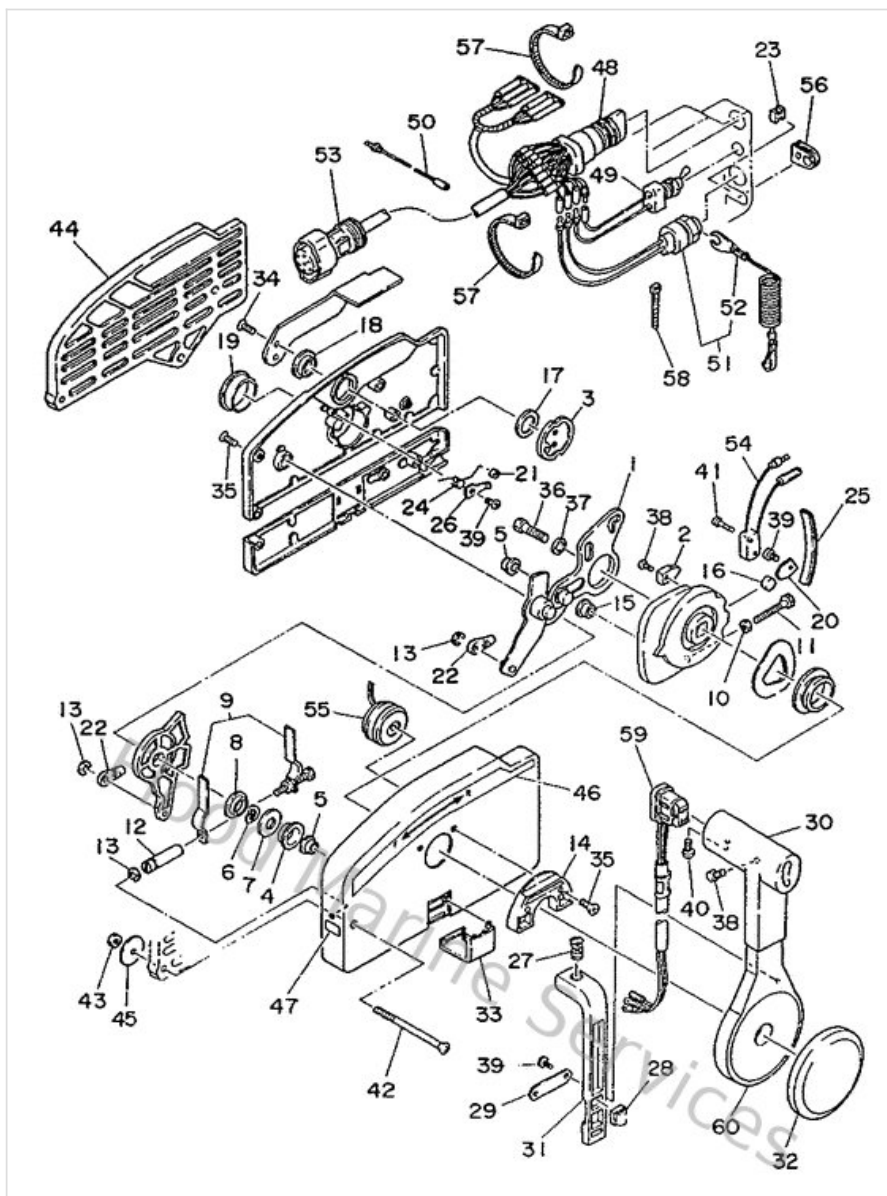
Ref	Part	
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450000 Cable end, remote control 2	Buy now
23	701483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now

Remote Control Assy 1 (703 Type)



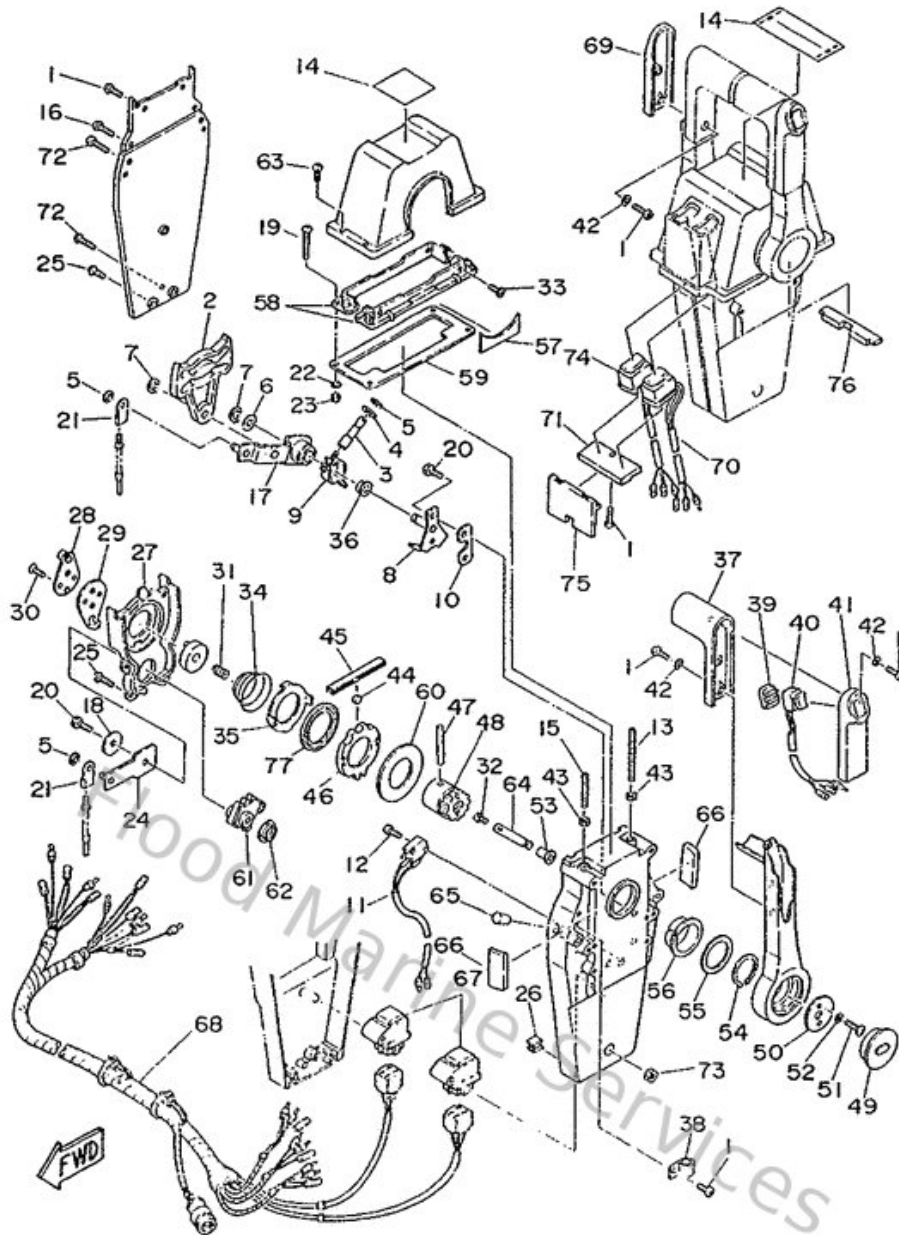
Ref	Part	
36	973800803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482930000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now

Remote Control Assy 1 (703 Type)



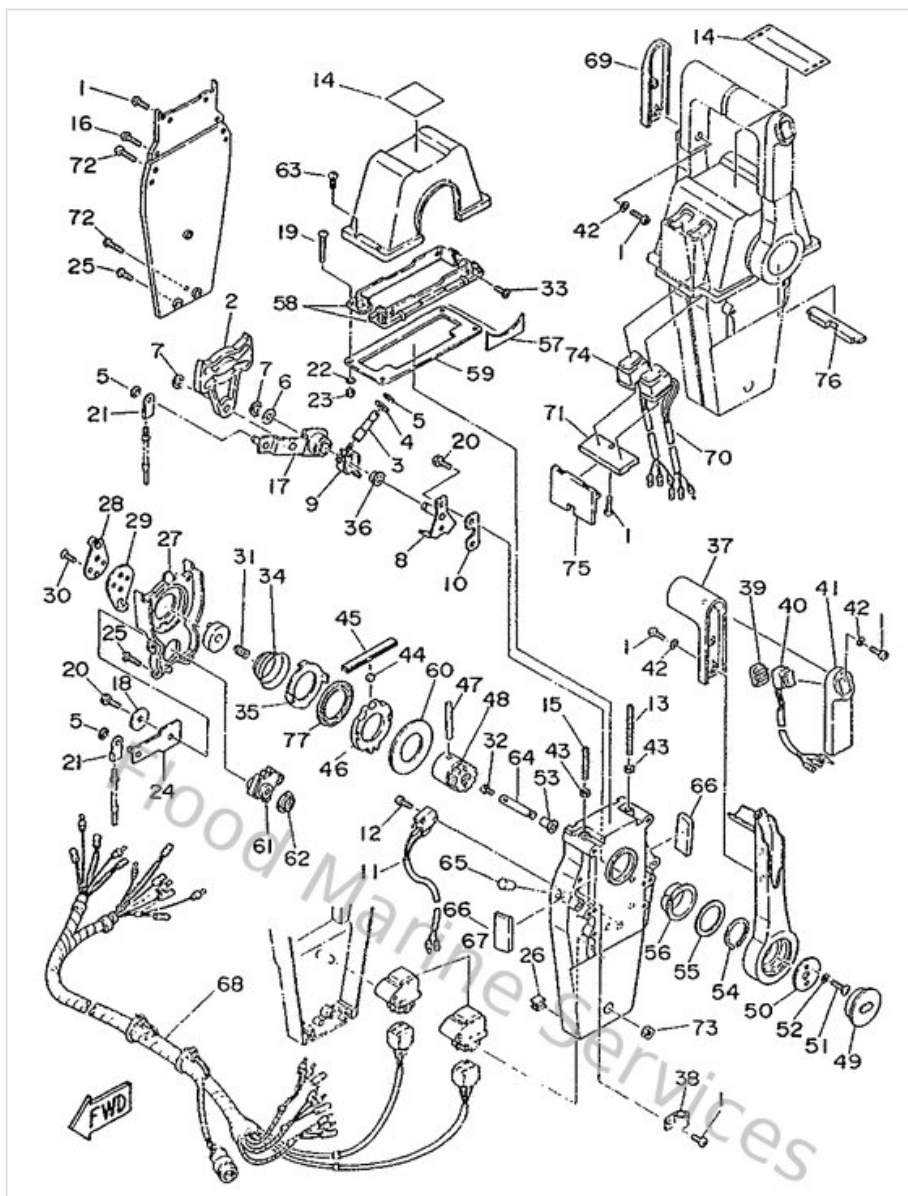
Ref	Part	
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	703825910000 Band	Buy now
58	80L263970000 Band	Buy now
59	703482270000 Spring, neutral lock	Buy now
60	703482210000 Grip	Buy now

Remote Control Assy 2 (704 Type)



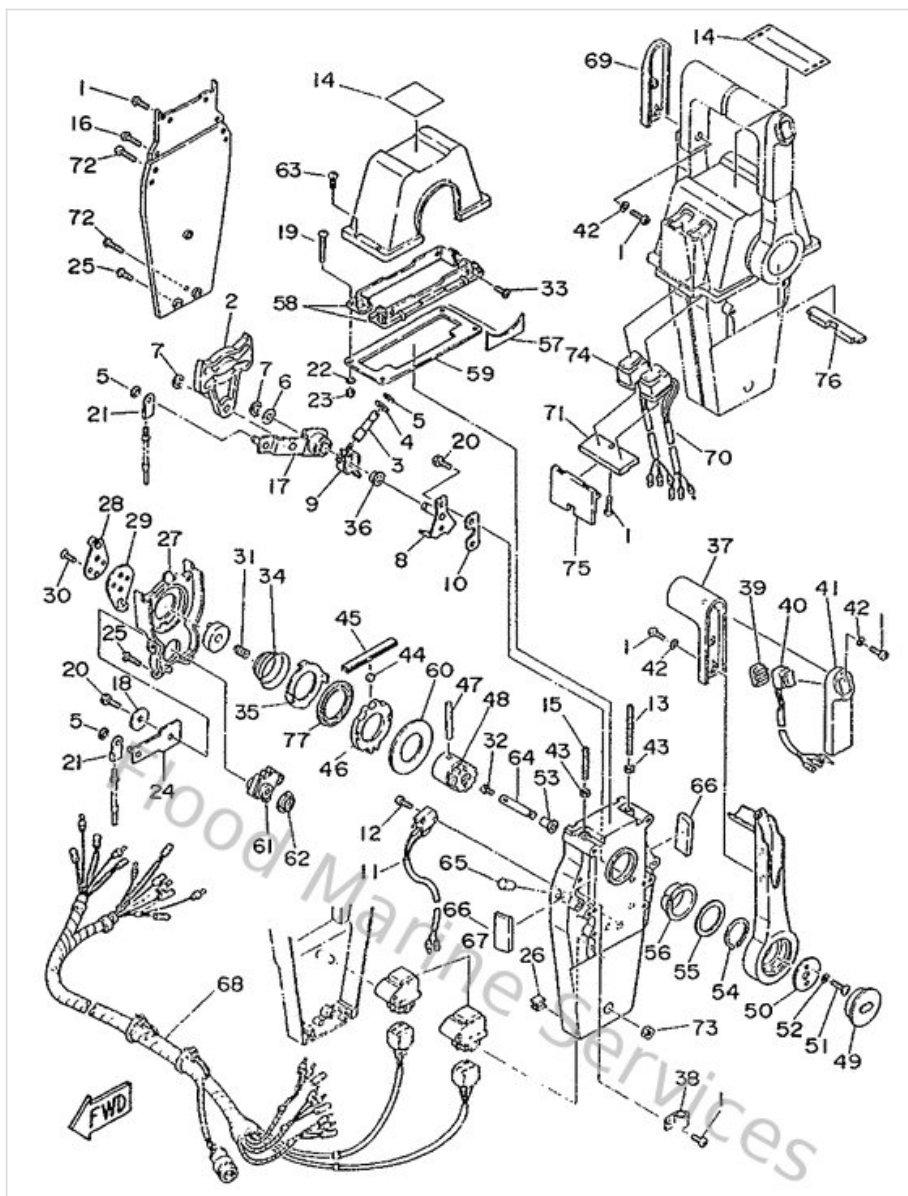
Ref	Part	
1	704482051000 Remote Control assembly, Single Binn W/ptt	Buy now
2	EL8482510000 Plate, cam	Buy now
3	704482650000 Shaft, friction	Buy now
4	701482460000 Spacer	Buy now
5	934300602400 Circlip (701)	Buy now
6	929901060000 Washer, plate	Buy now
7	EL8482590000 Circlip 1	Buy now
8	704482620000 Shaft, throttle	Buy now
9	704482640000 Friction, throttle	Buy now
10	704482660000 Spacer 2	Buy now
11	6XE825401000 Neutral switch assembly	Buy now
13	EL8482810000 Screw 1	Buy now
14	704482150000 Graphic 1	Buy now
15	704482810000 Screw1	Buy now
16	978900502500 Screw, panhead (a93)	Buy now

Remote Control Assy 2 (704 Type)



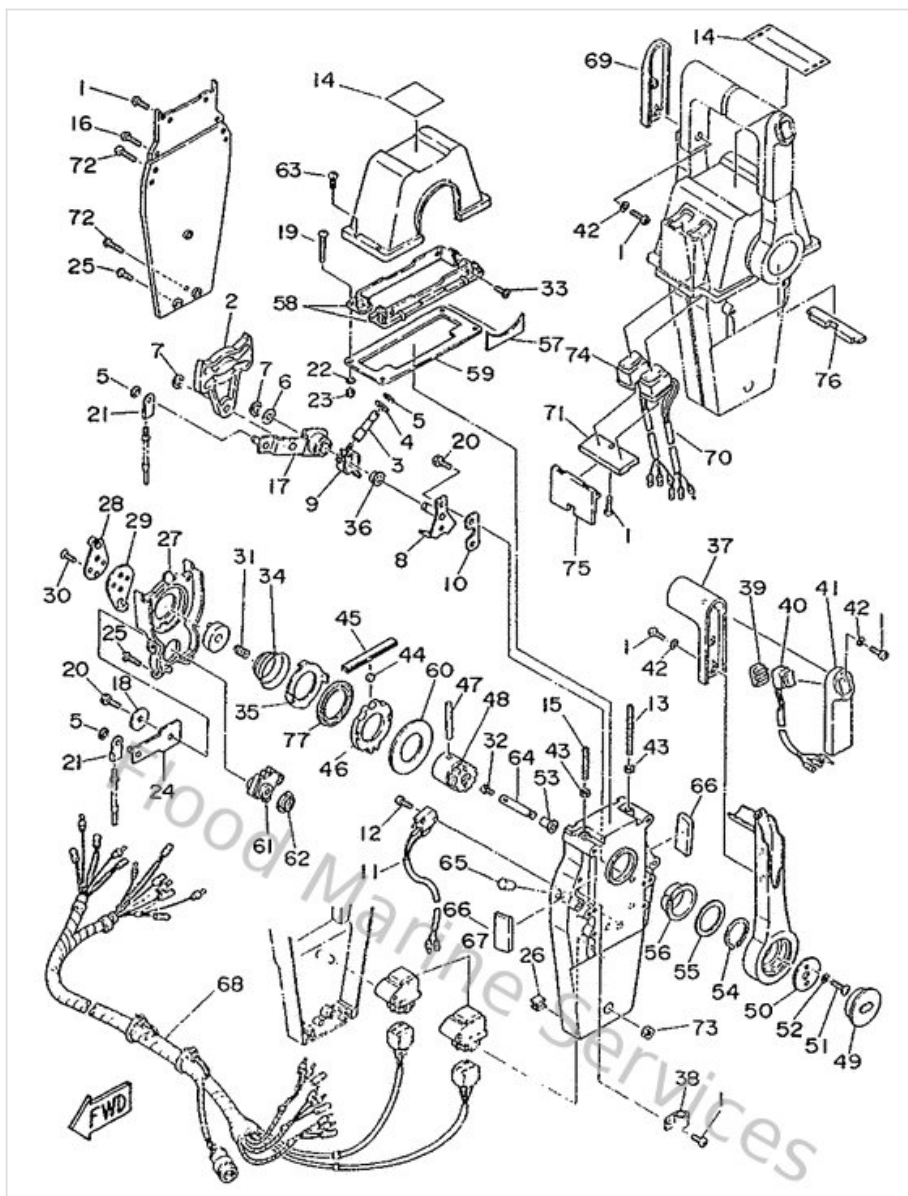
Ref	Part	
17	704482610000 Arm, throttle	Buy now
18	EL8481910000 Washer 1	Buy now
19	985800554000 Screw, panhead (eg9)	Buy now
20	973800601800 Bolt (fj0)	Buy now
21	703483450000 Cable end, remote control 2	Buy now
22	704482870000 Washer 1	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	EL8482710000 Arm, shift	Buy now
25	EL8481270000 Screw 1	Buy now
27	EL8482310000 Housing, gear	Buy now
28	EL8482410000 Arm, drive	Buy now
29	EL8482540000 Stopper Throttle Adjusting	Buy now
30	987800602000 Screw flat head	Buy now
31	EL8481580000 Spring 1	Buy now
32	985800400600 Screw, pan head (7h3)	Buy now

Remote Control Assy 2 (704 Type)



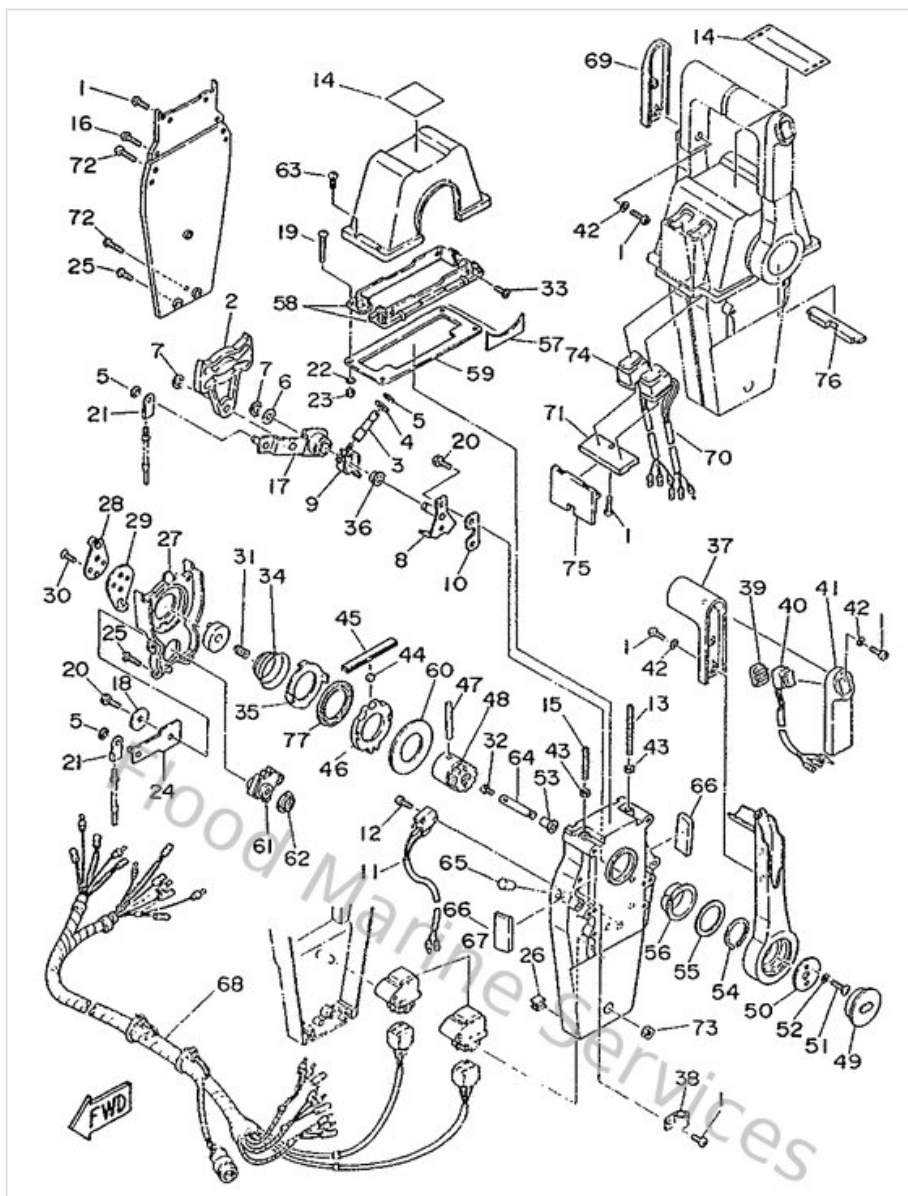
Ref	Part	
33	987800501800 Screw (704)	Buy now
34	EL8482440000 Spring, free accel.	Buy now
35	EL8482450000 Plate, lock	Buy now
36	703482630000 Bushing	Buy now
37	704482220000 Grip, control lever	Buy now
38	704825940000 Clamp	Buy now
39	704482280000 Holder, switch	Buy now
40	704825633100 Trim & tilt switch assembly	Buy now
41	704482290000 Grip, control lever 2	Buy now
42	929900530000 Washer, tooth	Buy now
43	953800660000 Nut(661)	Buy now
44	701482480000 Roller, free accel	Buy now
45	703482380000 Spring, detent	Buy now
46	EL8482320000 Gear 1	Buy now
47	EL8481640000 Pin 2	Buy now

Remote Control Assy 2 (704 Type)



Ref	Part	
48	704482420000 Shaft, drive	Buy now
49	704482250000 Cover	Buy now
50	704481920000 Washer 2	Buy now
51	978900601800 Screw, pan head(6e5)	Buy now
52	929900630000 Washer, tooth	Buy now
54	EL8482790000 Circlip 2	Buy now
55	704481930000 Washer 3	Buy now
56	EL8482340000 Bushing 1	Buy now
57	704482190000 Cover, lead	Buy now
59	704481760000 Grommet	Buy now
60	703481920000 Washer 2	Buy now
61	EL8482330000 Gear 2	Buy now
62	702482350000 Bushing	Buy now
63	704482820000 Screw 2	Buy now
65	704481660000 Plug	Buy now

Remote Control Assy 2 (704 Type)



Ref	Part	
66	704482840000 Grommet	Buy now
67	704819500000 Relay assembly	Buy now
69	704482291000 Grip, control lever 2	Buy now
71	704482281000 Holder, switch	Buy now
72	704481280000 Screw, pan head	Buy now
73	704481560000 Nut 1	Buy now
74	704825632000 Trim & tilt switch assembly	Buy now
75	704482850000 Grommet 2	Buy now
76	704482860000 Grommet 3	Buy now
77	704481780000 Plate, shift	Buy now

Repair Kit

Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6E5-W0093-02	CARBURETOR REPAIR SET	1	47	6E5-14304-02	GASKET, float chamber	2
2	6E5-14483-00	GASKET, plate	1	48	6E5-W0001-20	LOWER UNIT GASKET KIT	1
3	6E5-14792-00	GASKET	2	49	6E5-41134-00	GASKET, exhaust manifold 2	1
4	92020-00013	SCREW, panhead	2	50	6E5-43114-00	GASKET, upper casing 2	1
5	6E5-14304-01	GASKET, float chamber	2	51	6E5-45123-00	GASKET, muffler	1
6	6E5-14305-00	FLAT ASS'Y	2	52	6E5-41135-00	GASKET, exhaust manifold 3	1
7	6E5-14386-01	PKR, float	2	53	6E5-44305-00	RUBBER, water seal 1	1
8	122-14388-00	GASKET	4	54	6E5-44306-00	RUBBER, water seal 2	1
9	604-14399-17	VALVE SEAT ASS'Y	2	55	90430-00020	GASKET	2
10	6E5-14398-00	GASKET	2	56	93210-58144	O-RING	1
11	6E5-14323-00	SCREW, air adjusting	4	57	93106-00014	OIL SEAL	1
12	60E-41291-00	BUSHING	1	58	93210-60408	O-RING	1
13	617-24565-00	O-RING	4	59	93210-37160	O-RING	1
14	367-14395-00	GASKET	2	60	6E5-44316-00	GASKET, water pump	1
15	6E5-W0001-01	POWER HEAD GASKET KIT	1	61	93101-30M16	OIL SEAL	2
16	6E5-14416-00	GASKET, air cleaner	1	62	93210-55M14	O-RING	1
17	6E5-14483-00	GASKET, plate	1	63	93210-60409	O-RING	1
18	6E5-14398-00	GASKET	2	64	93101-30M17	OIL SEAL	2
19	6E5-11381-00	GASKET, cover	1	65	6F3-W0001-20	LOWER UNIT GASKET KIT	1
20	6E5-11381-02	GASKET, cylinder head	2	66	6E5-41134-00	GASKET, exhaust manifold 2	1
21	6E5-11393-01	GASKET, head cover	2	67	6E5-45114-00	GASKET, upper casing 2	1
22	608-12414-00	GASKET, thermostat cover	2	68	6E5-41135-00	GASKET, exhaust manifold 3	1
23	6E5-41112-00	GASKET, exhaust cover	2	69	90430-00020	GASKET	2
24	93102-40M14	OIL SEAL	1	70	6E5-45123-00	GASKET, muffler	1
25	93211-60M36	O-RING	2	71	6E5-44305-00	RUBBER, water seal 1	1
26	93102-35M13	OIL SEAL	1	72	6E5-44306-00	RUBBER, water seal 2	1
27	93101-22M15	OIL SEAL	1	73	93210-58144	O-RING	1
28	93210-74M25	O-RING	1	74	93106-00014	OIL SEAL	1
29	6E5-45113-02	GASKET, upper casing 1	1	75	93210-37160	O-RING	1
30	6F3-W0001-00	POWER HEAD GASKET KIT	1	76	93210-60408	O-RING	1
31	93102-35M13	OIL SEAL	1	77	6E5-44315-00	GASKET, water pump	1
32	93101-22M15	OIL SEAL	1	78	93101-28M16	OIL SEAL	2
33	93210-74M25	O-RING	1	79	93210-55M14	O-RING	1
34	6E5-11381-00	GASKET, cover	1	80	93210-60M39	O-RING	1
35	6E5-11381-02	GASKET, cylinder head	2	81	93101-30M17	OIL SEAL	2
36	6E5-11393-01	GASKET, head cover	2	82	6E5-W0078-00	WATER PUMP REPAIR KIT	1
37	608-12414-00	GASKET, thermostat cover	2	83	6E5-44322-00	INSERT, cartridge	1
38	6E5-41112-00	GASKET, exhaust cover	2	84	93210-60M39	O-RING	1
39	93102-40M14	OIL SEAL	1	85	93210-37160	O-RING	1
40	93211-60M36	O-RING	2	86	6E5-44352-00	IMPELLER	1
41	6E5-13621-00	PACKING, valve seat	4	87	6E5-44323-00	OUTER PLATE, cartridge	1
42	6E5-13645-00	GASKET, intake manifold	1	88	6E5-44315-00	GASKET, water pump	1
43	6E5-14188-00	GASKET	2	89	93606-12019	PIW, dowel 3	1
44	6E5-14483-00	GASKET, plate	1	90	93395-00045	BOLT	4
45	6E5-14416-00	GASKET, air cleaner	1	91	90259-00M02	WASHER	4
46	6E5-45113-00	GASKET, upper casing	1	92	90260-04M05	KEY, woodruff	1

Ref	Part	
1	6E5W00930200 Carburetor repair set	Buy now
2	6E5144830000 Gasket	Buy now
3	6E5141980000 Gasket	Buy now
4	978030501300 Screw, Pan Head	Buy now
7	6E5143860100 Pin, float	Buy now
8	1J2143980000 Packing	Buy now
9	6G4143901700 Valve Seat Assembly	Buy now
10	6E5143980000 Gasket	Buy now
11	6E5143230000 Screw, Air Adjusting	Buy now
12	682412910000 Bushing	Buy now
14	367141950000 Washer, valve seat	Buy now
15	6E5W0001A100 Gasket Kit, Power Unit	Buy now
16	6E5144160000 Gasket, air cleaner	Buy now
18	6E514198A200 Gasket	Buy now
19	6E5113810000 Gasket 1	Buy now

Repair Kit

Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6E5-W0093-02	CARBURETOR REPAIR SET	1	47	6E5-14304-02	. GASKET, float chamber	2
2	6E5-14483-00	. GASKET, plate	1	48	6E5-W0001-20	LOWER UNIT GASKET KIT	1
3	6E5-14792-00	. GASKET	2	49	6E5-41134-00	. GASKET, exhaust manifold 2	1
4	92020-05013	. SCREW, panhead	2	50	6E5-43114-00	. GASKET, upper casing 2	1
5	6E5-14304-01	. GASKET, float chamber	2	51	6E5-45123-00	. GASKET, muffler	1
6	6E5-14305-00	. FLOAT ASS'Y	2	52	6E5-41135-00	. GASKET, exhaust manifold 3	1
7	6E5-14386-01	. PDR, float	2	53	6E5-44305-00	. RUBBER, water seal 1	1
8	122-14388-00	. GASKET	4	54	6E5-44306-00	. RUBBER, water seal 2	1
9	604-14399-17	. VALVE SEAT ASS'Y	2	55	90430-00020	. GASKET	2
10	6E5-14398-00	. GASKET	2	56	93210-58144	. O-RING	1
11	6E5-14323-00	. SCREW, air adjusting	4	57	93106-00014	. OIL SEAL	1
12	68E-41291-00	. BUSHING	1	58	93210-60408	. O-RING	1
13	617-24565-00	. O-RING	4	59	93210-37160	. O-RING	1
14	367-14395-00	. GASKET	2	60	6E5-44315-00	. GASKET, water pump	1
15	6E5-W0001-01	POWER HEAD GASKET KIT	1	61	93101-30M16	. OIL SEAL	2
16	6E5-14416-00	. GASKET, air cleaner	1	62	93210-55M14	. O-RING	1
17	6E5-14483-00	. GASKET, plate	1	63	93210-60408	. O-RING	1
18	6E5-14388-00	. GASKET	2	64	93101-30M17	. OIL SEAL	2
19	6E5-11381-00	. GASKET, cover	1	65	6F3-W0001-20	LOWER UNIT GASKET KIT	1
20	6E5-11381-02	. GASKET, cylinder head	2	66	6E5-41134-00	. GASKET, exhaust manifold 2	1
21	6E5-11393-01	. GASKET, head cover	2	67	6E5-45114-00	. GASKET, upper casing 2	1
22	608-12414-00	. GASKET, thermostat cover	2	68	6E5-41135-00	. GASKET, exhaust manifold 3	1
23	6E5-41112-00	. GASKET, exhaust cover	2	69	90430-00020	. GASKET	2
24	93102-40M14	. OIL SEAL	1	70	6E5-45123-00	. GASKET, muffler	1
25	93211-60M36	. O-RING	2	71	6E5-44305-00	. RUBBER, water seal 1	1
26	93102-35M13	. OIL SEAL	1	72	6E5-44306-00	. RUBBER, water seal 2	1
27	93101-22M15	. OIL SEAL	1	73	93210-58144	. O-RING	1
28	93210-74M25	. O-RING	1	74	93106-00014	. OIL SEAL	1
29	6E5-45113-02	. GASKET, upper casing 1	1	75	93210-37160	. O-RING	1
30	6F3-W0001-00	POWER HEAD GASKET KIT	1	76	93210-60408	. O-RING	1
31	93102-35M13	. OIL SEAL	1	77	6E5-44315-00	. GASKET, water pump	1
32	93101-22M15	. OIL SEAL	1	78	93101-28M16	. OIL SEAL	2
33	93210-74M25	. O-RING	1	79	93210-55M14	. O-RING	1
34	6E5-11381-00	. GASKET, cover	1	80	93210-60M36	. O-RING	1
35	6E5-11381-02	. GASKET, cylinder head	2	81	93101-30M17	. OIL SEAL	2
36	6E5-11393-01	. GASKET, head cover	2	82	6E5-W0078-00	WATER PUMP REPAIR KIT	1
37	608-12414-00	. GASKET, thermostat cover	2	83	6E5-44322-00	. WASHER, cartridge	1
38	6E5-41112-00	. GASKET, exhaust cover	2	84	93210-60M36	. O-RING	1
39	93102-40M14	. OIL SEAL	1	85	93210-37160	. O-RING	1
40	93211-60M36	. O-RING	2	86	6E5-44352-00	. IMPELLER	1
41	6E5-13621-00	. PACKING, valve seat	4	87	6E5-44323-00	. OUTER PLATE, cartridge	1
42	6E5-13645-00	. GASKET, intake manifold	1	88	6E5-44315-00	. GASKET, water pump	1
43	6E5-14188-00	. GASKET	2	89	93606-12019	. PIN, dowel 3	1
44	6E5-14483-00	. GASKET, plate	1	90	93395-00045	. BOLT	4
45	6E5-14416-00	. GASKET, air cleaner	1	91	90209-00M02	. WASHER	4
46	6E5-45113-00	. GASKET, upper casing	1	92	90209-04M05	. KEY, woodruff	1

Ref	Part	
20	6E511181A200 Gasket, cylinder head 1	Buy now
21	6E5111930100 Gasket, head cover 1	Buy now
22	688124140000 Gasket, cover	Buy now
23	6E5411120000 Gasket, exhaust inner cover	Buy now
24	9310240M3800 Oil seal(61a)	Buy now
25	9321104M3600 O-ring (705)	Buy now
26	9310235M1300 Oil seal (6e5)	Buy now
27	9310122M1500 Oil seal (6e5)	Buy now
28	9321074M3500 O-ring (6e5)	Buy now
29	6E5451130200 Gasket, upper casing	Buy now
35	6E5111810200 Gasket, cylinder head 1	Buy now
37	68812414A100 Gasket, cover	Buy now
39	9310240M1400 Oil seal(61a)	Buy now
40	932110438400 O-ring (705)	Buy now
41	6E5136210000 Gasket, valve seat	Buy now

Repair Kit

Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6E5-W0093-02	CARBURETOR REPAIR SET	1	47	6E5-14384-02	GASKET, float chamber	2
2	6E5-14483-00	GASKET, plate	1	48	6E5-W0001-20	LOWER UNIT GASKET KIT	1
3	6E5-14793-00	GASKET	2	49	6E5-41134-00	GASKET, exhaust manifold 2	1
4	92020-05013	SCREW, panhead	2	50	6E5-43114-00	GASKET, upper casing 2	1
5	6E5-14384-01	GASKET, float chamber	2	51	6E5-45123-00	GASKET, muffler	1
6	6E5-14385-00	FLAT ASS'Y	2	52	6E5-41135-00	GASKET, exhaust manifold 3	1
7	6E5-14386-01	PIR, float	2	53	6E5-44305-00	RUBBER, water seal 1	1
8	122-14388-00	GASKET	4	54	6E5-44306-00	RUBBER, water seal 2	1
9	604-14399-17	VALVE SEAT ASS'Y	2	55	90430-00020	GASKET	2
10	6E5-14399-00	GASKET	2	56	93210-58144	O-RING	1
11	6E5-14323-00	SCREW, air adjusting	4	57	93106-00014	OIL SEAL	1
12	68E-41291-00	BUSHING	1	58	93210-86M38	O-RING	1
13	617-24565-00	O-RING	4	59	93210-37160	O-RING	1
14	367-14395-00	GASKET	2	60	6E5-44316-00	GASKET, water pump	1
15	6E5-W0001-01	POWER HEAD GASKET KIT	1	61	93101-30M16	OIL SEAL	2
16	6E5-14416-00	GASKET, air cleaner	1	62	93210-55M14	O-RING	1
17	6E5-14483-00	GASKET, plate	1	63	93210-86M38	O-RING	1
18	6E5-14388-00	GASKET	2	64	93101-30M17	OIL SEAL	2
19	6E5-11381-00	GASKET, cover	1	65	6F3-W0001-20	LOWER UNIT GASKET KIT	1
20	6E5-11381-02	GASKET, cylinder head	2	66	6E5-41134-00	GASKET, exhaust manifold 2	1
21	6E5-11393-01	GASKET, head cover	2	67	6E5-45114-00	GASKET, upper casing 2	1
22	68E-12414-00	GASKET, thermostat cover	2	68	6E5-41135-00	GASKET, exhaust manifold 3	1
23	6E5-41112-00	GASKET, exhaust cover	2	69	90430-00020	GASKET	2
24	93102-40M14	OIL SEAL	1	70	6E5-45123-00	GASKET, muffler	1
25	93211-04M36	O-RING	2	71	6E5-44305-00	RUBBER, water seal 1	1
26	93102-35M13	OIL SEAL	1	72	6E5-44306-00	RUBBER, water seal 2	1
27	93101-22M15	OIL SEAL	1	73	93210-58144	O-RING	1
28	93210-74M25	O-RING	1	74	93106-00014	OIL SEAL	1
29	6E5-45113-02	GASKET, upper casing 1	1	75	93210-37160	O-RING	1
30	6F3-W0001-00	POWER HEAD GASKET KIT	1	76	93210-86M38	O-RING	1
31	93102-35M13	OIL SEAL	1	77	6E5-44315-00	GASKET, water pump	1
32	93101-22M15	OIL SEAL	1	78	93101-28M16	OIL SEAL	2
33	93210-74M25	O-RING	1	79	93210-55M14	O-RING	1
34	6E5-11381-00	GASKET, cover	1	80	93210-86M38	O-RING	1
35	6E5-11381-02	GASKET, cylinder head	2	81	93101-30M17	OIL SEAL	2
36	6E5-11393-01	GASKET, head cover	2	82	6E5-W0078-00	WATER PUMP REPAIR KIT	1
37	68E-12414-00	GASKET, thermostat cover	2	83	6E5-44322-00	INSERT, cartridge	1
38	6E5-41112-00	GASKET, exhaust cover	2	84	93210-65M38	O-RING	1
39	93102-40M14	OIL SEAL	1	85	93210-37160	O-RING	1
40	93211-04M36	O-RING	2	86	6E5-44352-00	IMPELLER	1
41	6E5-13621-00	PACKING, valve seat	4	87	6E5-44323-00	OUTER PLATE, cartridge	1
42	6E5-13645-00	GASKET, intake manifold	1	88	6E5-44315-00	GASKET, water pump	1
43	6E5-14188-00	GASKET	2	89	93606-12019	PIW, dowel 3	1
44	6E5-14483-00	GASKET, plate	1	90	93395-00045	BOLT	4
45	6E5-14416-00	GASKET, air cleaner	1	91	90209-00M02	WASHER	4
46	6E5-45113-00	GASKET, upper casing	1	92	90209-04M05	KEY, woodruff	1

E6

Ref	Part	
42	6E513645A100 Gasket, manifold 1	Buy now
46	6G545113A200 Gasket, upper casing	Buy now
47	6E5143840200 Gasket, float chamber	Buy now
48	6E5W00012000 Gasket kit, lower unit	Buy now
49	6E5411340000 Gasket,exhaust manifold	Buy now
50	6E5451140000 Gasket, upper casing	Buy now
51	6E5451230000 Gasket, muffler	Buy now
52	6E5411350000 Gasket, exhaust manifold	Buy now
53	6E5443650000 Damper, water seal 1	Buy now
54	6E5443660000 Damper, water seal 2	Buy now
55	904300802000 Gasket	Buy now
56	932105814400 O-ring(47x)	Buy now
57	931060901400 Oil seal	Buy now
58	9321086M3800 O-ring (6e5)	Buy now
59	932103716000 O-ring (6g8)	Buy now

Repair Kit

Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6E5-W0093-02	CARBURETOR REPAIR SET	1	47	6E5-14304-02	. GASKET, float chamber	2
2	6E5-14483-00	. GASKET, plate	1	48	6E5-W0001-20	LOWER UNIT GASKET KIT	1
3	6E5-14792-00	. GASKET	2	49	6E5-41134-00	. GASKET, exhaust manifold 2	1
4	92020-05013	. SCREW, panhead	2	50	6E5-43114-00	. GASKET, upper casing 2	1
5	6E5-14304-01	. GASKET, float chamber	2	51	6E5-45123-00	. GASKET, muffler	1
6	6E5-14305-00	. FLOAT ASS'Y	2	52	6E5-41135-00	. GASKET, exhaust manifold 3	1
7	6E5-14386-01	. PDR, float	2	53	6E5-64305-00	. RUBBER, water seal 1	1
8	122-14388-00	. GASKET	4	54	6E5-64306-00	. RUBBER, water seal 2	1
9	604-14399-17	. VALVE SEAT ASS'Y	2	55	90430-00020	. GASKET	2
10	6E5-14398-00	. GASKET	2	56	93210-58144	. O-RING	1
11	6E5-14323-00	. SCREW, air adjusting	4	57	93106-00014	. OIL SEAL	1
12	68E-41291-00	. BUSHING	1	58	93210-60408	. O-RING	1
13	617-24565-00	. O-RING	4	59	93210-37160	. O-RING	1
14	367-14395-00	. GASKET	2	60	6E5-44315-00	. GASKET, water pump	1
15	6E5-W0001-01	POWER HEAD GASKET KIT	1	61	93101-30M16	. OIL SEAL	2
16	6E5-14416-00	. GASKET, air cleaner	1	62	93210-55M14	. O-RING	1
17	6E5-14483-00	. GASKET, plate	1	63	93210-60409	. O-RING	1
18	6E5-14388-00	. GASKET	2	64	93101-30M17	. OIL SEAL	2
19	6E5-11381-00	. GASKET, cover	1	65	6F3-W0001-20	LOWER UNIT GASKET KIT	1
20	6E5-11381-02	. GASKET, cylinder head	2	66	6E5-41134-00	. GASKET, exhaust manifold 2	1
21	6E5-11393-01	. GASKET, head cover	2	67	6E5-45114-00	. GASKET, upper casing 2	1
22	608-12414-00	. GASKET, thermostat cover	2	68	6E5-41135-00	. GASKET, exhaust manifold 3	1
23	6E5-41112-00	. GASKET, exhaust cover	2	69	90430-00020	. GASKET	2
24	93102-40M14	. OIL SEAL	1	70	6E5-45123-00	. GASKET, muffler	1
25	93211-00M36	. O-RING	2	71	6E5-64305-00	. RUBBER, water seal 1	1
26	93100-35M13	. OIL SEAL	1	72	6E5-44306-00	. RUBBER, water seal 2	1
27	93101-22M15	. OIL SEAL	1	73	93210-58144	. O-RING	1
28	93210-70M25	. O-RING	1	74	93106-00014	. OIL SEAL	1
29	6E5-45113-02	. GASKET, upper casing 1	1	75	93210-37160	. O-RING	1
30	6F3-W0001-00	POWER HEAD GASKET KIT	1	76	93210-60408	. O-RING	1
31	93102-35M13	. OIL SEAL	1	77	6E5-44315-00	. GASKET, water pump	1
32	93101-22M15	. OIL SEAL	1	78	93101-20M16	. OIL SEAL	2
33	93210-70M25	. O-RING	1	79	93210-55M14	. O-RING	1
34	6E5-11381-00	. GASKET, cover	1	80	93210-60M39	. O-RING	1
35	6E5-11381-02	. GASKET, cylinder head	2	81	93101-30M17	. OIL SEAL	2
36	6E5-11393-01	. GASKET, head cover	2	82	6E5-W0078-00	WATER PUMP REPAIR KIT	1
37	608-12414-00	. GASKET, thermostat cover	2	83	6E5-44322-00	. INSERT, cartridge	1
38	6E5-41112-00	. GASKET, exhaust cover	2	84	93210-60M39	. O-RING	1
39	93100-40M14	. OIL SEAL	1	85	93210-37160	. O-RING	1
40	93211-00M36	. O-RING	2	86	6E5-44352-00	. IMPELLER	1
41	6E5-13621-00	. PACKING, valve seat	4	87	6E5-44323-00	. OUTER PLATE, cartridge	1
42	6E5-13645-00	. GASKET, intake manifold	1	88	6E5-44315-00	. GASKET, water pump	1
43	6E5-14188-00	. GASKET	2	89	93606-12019	. PIN, dowel 3	1
44	6E5-14483-00	. GASKET, plate	1	90	97395-00M45	. BOLT	4
45	6E5-14416-00	. GASKET, air cleaner	1	91	90209-00M02	. WASHER	4
46	6E5-45113-00	. GASKET, upper casing	1	92	90209-04M05	. KIT, woodruff	1

Ref	Part	
60	6E5443150000 Gasket,water pump	Buy now
61	9310128M1600 Oil seal (6e5)	Buy now
62	9321055M1400 O-ring (70e)	Buy now
63	9321086M3900 O-ring (6e5)	Buy now
64	9310130M1700 Oil seal (6e5)	Buy now
65	6F3W00012000 Gasket kit, lower unit	Buy now
68	6E541135A000 Gasket, exhaust manifold	Buy now
75	9321037M6700 O-ring (6g8)	Buy now
82	6E5W00780000 Water pump repair kit	Buy now
83	6E5443220000 Insert, cartridge	Buy now
86	6E5443520000 Impeller	Buy now
87	6E5443230000 Outer plate, cartridge	Buy now
89	936061201900 Pin, dowel (614)	Buy now
90	973950804500 Bolt, hexagon	Buy now
91	9020908M0200 Washer, plate (688)	Buy now

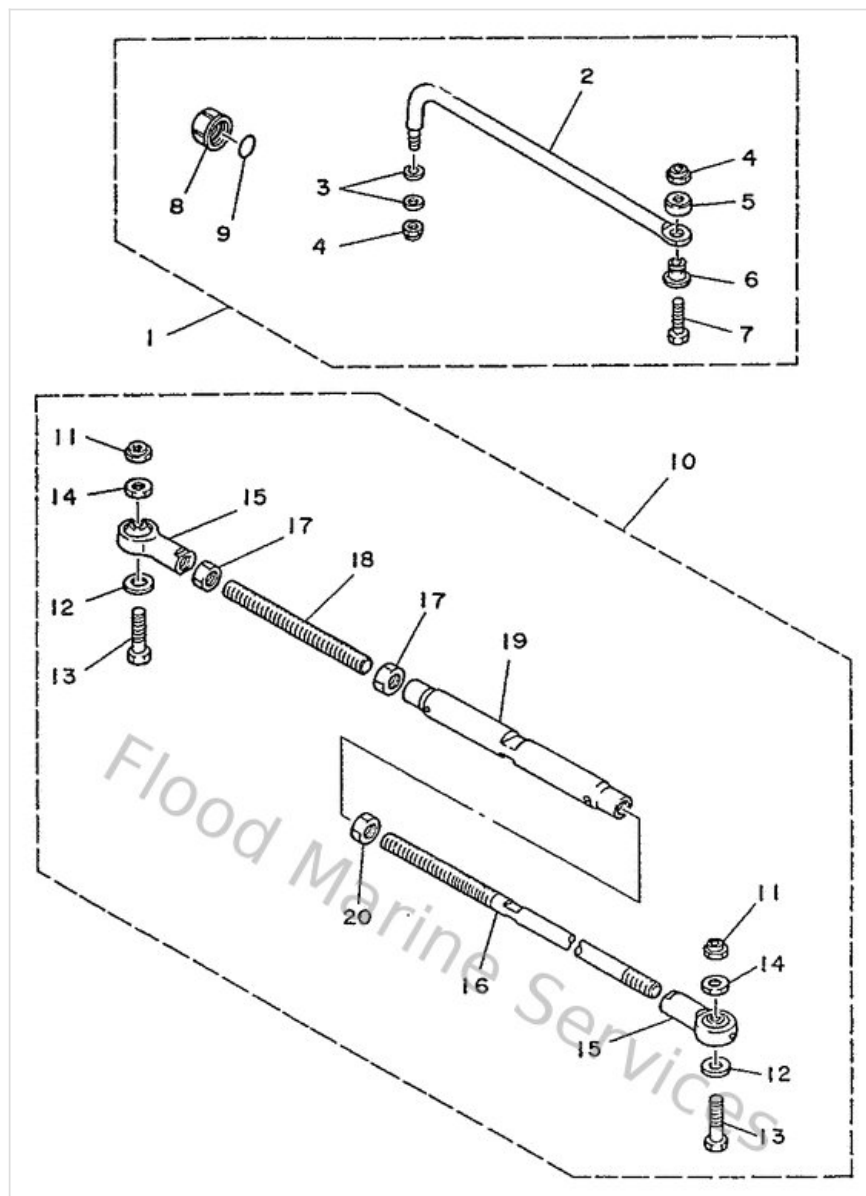
Repair Kit

Fig. 32 REPAIR KIT

Ref.No.	Parts No.	Description	Qty	Ref.No.	Parts No.	Description	Qty
1	6E5-W0093-02	CARBURETOR REPAIR SET	1	47	6E5-14304-02	. GASKET, float chamber	2
2	6E5-14483-00	. GASKET, plate	1	48	6E5-W0001-20	LOWER UNIT GASKET KIT	1
3	6E5-14792-00	. GASKET	2	49	6E5-41134-00	. GASKET, exhaust manifold 2	1
4	92020-05013	. SCREW, panhead	2	50	6E5-43114-00	. GASKET, upper casing 2	1
5	6E5-14304-01	. GASKET, float chamber	2	51	6E5-45123-00	. GASKET, muffler	1
6	6E5-14305-00	. FLOAT ASS'Y	2	52	6E5-41135-00	. GASKET, exhaust manifold 3	1
7	6E5-14384-01	. PIN, float	2	53	6E5-44365-00	. RUBBER, water seal 1	1
8	122-14388-00	. GASKET	4	54	6E5-44366-00	. RUBBER, water seal 2	1
9	604-14399-17	. VALVE SEAT ASS'Y	2	55	90430-00020	. GASKET	2
10	6E5-14399-00	. GASKET	2	56	92101-58144	. O-RING	1
11	6E5-14323-00	. SCREW, air adjusting	4	57	92106-09014	. OIL SEAL	1
12	68E-41291-00	. BUSHING	1	58	92210-86408	. O-RING	1
13	617-24565-00	. O-RING	4	59	92210-37160	. O-RING	1
14	367-14395-00	. GASKET	2	60	6E5-44365-00	. GASKET, water pump	1
15	6E5-W0001-01	POWER HEAD GASKET KIT	1	61	92101-20416	. OIL SEAL	2
16	6E5-14416-00	. GASKET, air cleaner	1	62	92210-55M14	. O-RING	1
17	6E5-14483-00	. GASKET, plate	1	63	92210-86408	. O-RING	1
18	6E5-14388-00	. GASKET	2	64	92101-30M17	. OIL SEAL	2
19	6E5-11381-00	. GASKET, cover	1	65	6F3-W0001-20	LOWER UNIT GASKET KIT	1
20	6E5-11381-02	. GASKET, cylinder head	2	66	6E5-41134-00	. GASKET, exhaust manifold 2	1
21	6E5-11393-01	. GASKET, head cover	2	67	6E5-45114-00	. GASKET, upper casing 2	1
22	608-12414-00	. GASKET, thermostat cover	2	68	6E5-41135-00	. GASKET, exhaust manifold 3	1
23	6E5-41112-00	. GASKET, exhaust cover	2	69	90430-00020	. GASKET	2
24	92102-40M14	. OIL SEAL	1	70	6E5-45123-00	. GASKET, muffler	1
25	92111-40M36	. O-RING	2	71	6E5-44365-00	. RUBBER, water seal 1	1
26	92102-35M13	. OIL SEAL	1	72	6E5-44366-00	. RUBBER, water seal 2	1
27	92101-22M15	. OIL SEAL	1	73	92210-58144	. O-RING	1
28	92210-74M25	. O-RING	1	74	92106-09014	. OIL SEAL	1
29	6E5-45113-02	. GASKET, upper casing 1	1	75	92210-37160	. O-RING	1
30	6F3-W0001-00	POWER HEAD GASKET KIT	1	76	92210-86408	. O-RING	1
31	92102-35M13	. OIL SEAL	1	77	6E5-44315-00	. GASKET, water pump	1
32	92101-22M15	. OIL SEAL	1	78	92101-20416	. OIL SEAL	2
33	92210-74M25	. O-RING	1	79	92210-55M14	. O-RING	1
34	6E5-11381-00	. GASKET, cover	1	80	92210-86M39	. O-RING	1
35	6E5-11381-02	. GASKET, cylinder head	2	81	92101-30M17	. OIL SEAL	2
36	6E5-11393-01	. GASKET, head cover	2	82	6E5-W0078-00	WATER PUMP REPAIR KIT	1
37	608-12414-00	. GASKET, thermostat cover	2	83	6E5-44322-00	. INSERT, cartridge	1
38	6E5-41112-00	. GASKET, exhaust cover	2	84	92210-65M38	. O-RING	1
39	92102-40M14	. OIL SEAL	1	85	92210-37160	. O-RING	1
40	92211-04M36	. O-RING	2	86	6E5-44352-00	. IMPELLER	1
41	6E5-13621-00	. PACKING, valve seat	4	87	6E5-44323-00	. OUTER PLATE, cartridge	1
42	6E5-13645-00	. GASKET, intake manifold	1	88	6E5-44315-00	. GASKET, water pump	1
43	6E5-14188-00	. GASKET	2	89	93606-17019	. PIN, dowel 3	1
44	6E5-14483-00	. GASKET, plate	1	90	92395-00045	. BOLT	4
45	6E5-14416-00	. GASKET, air cleaner	1	91	90209-00M02	. WASHER	4
46	6E5-45113-00	. GASKET, upper casing	1	92	90202-04M05	. KEY, woodruff	1

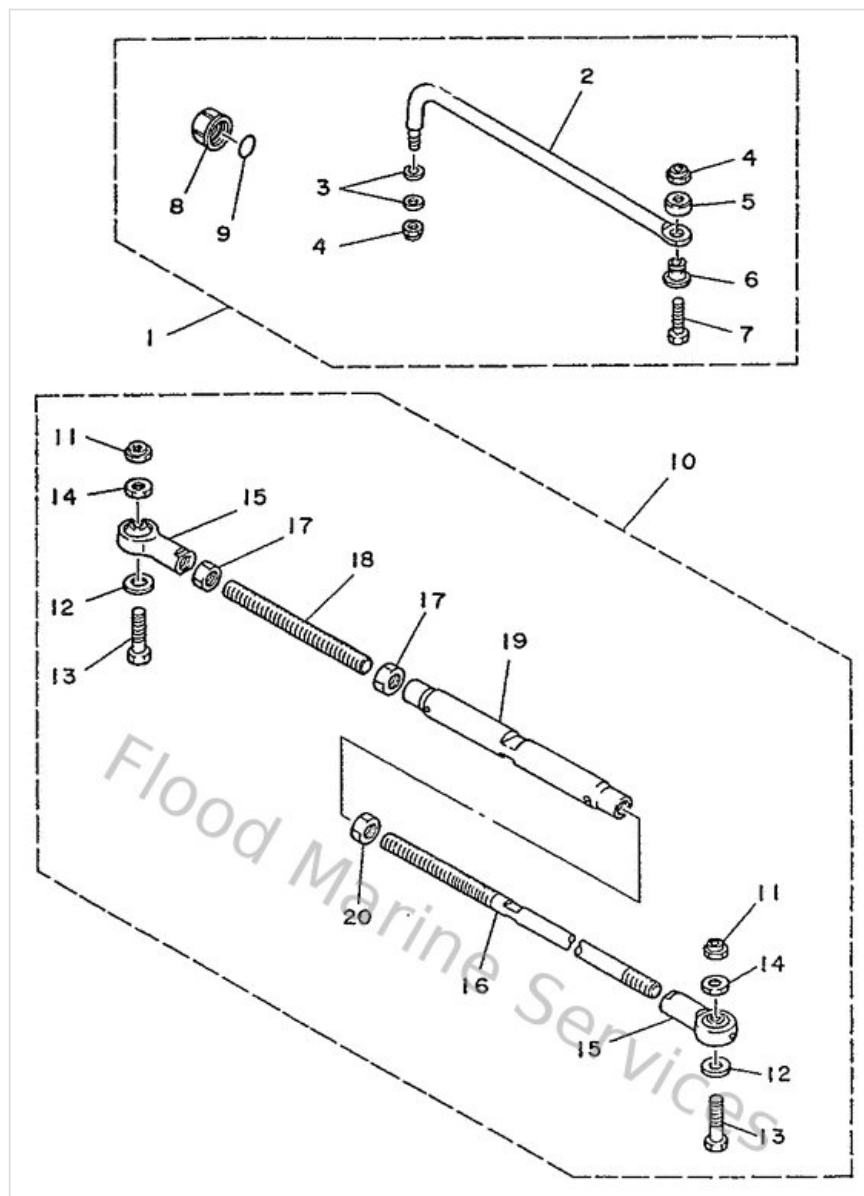
Ref	Part	
92	9028004M0500 Key, woodruff (6e5)	Buy now

Steering Guide Attachment



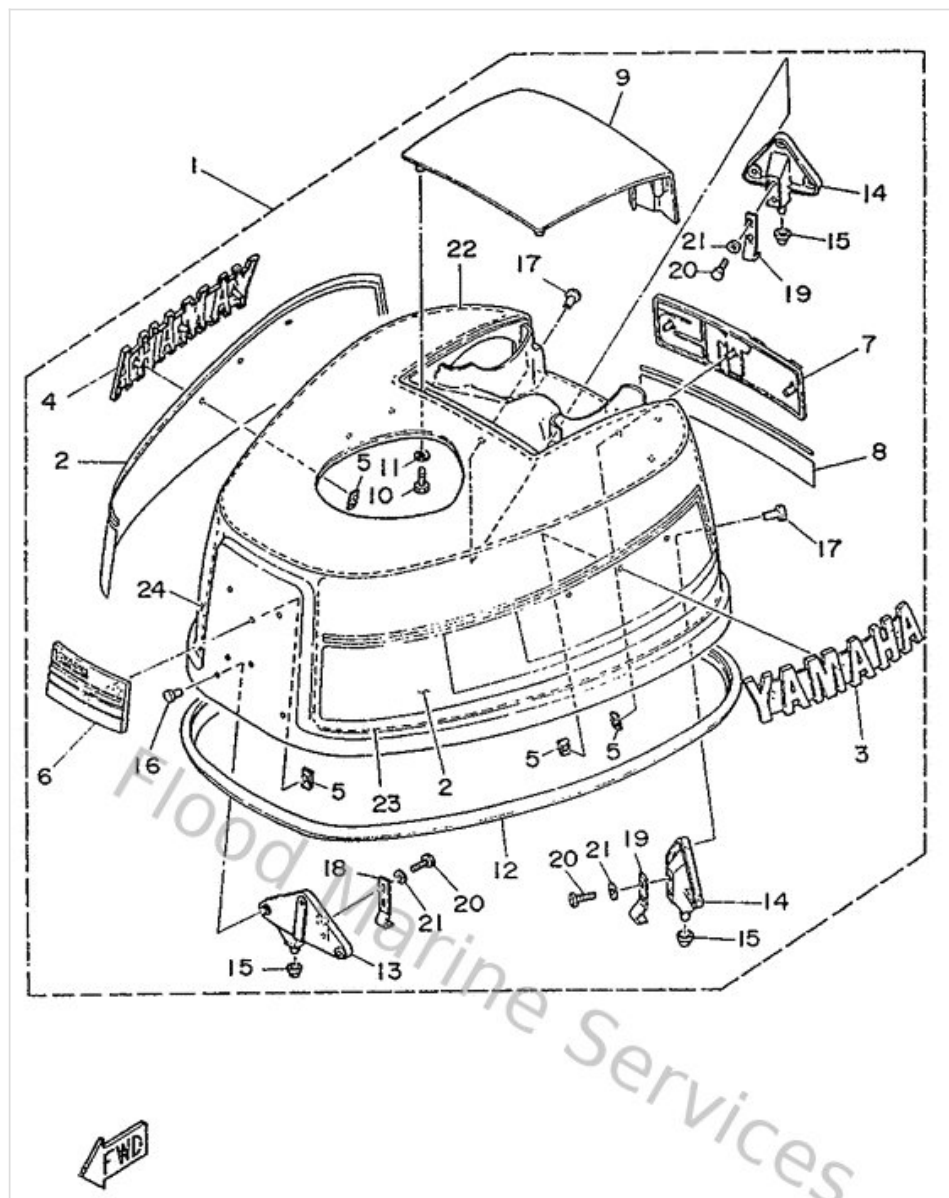
Ref	Part	
1	6E5613500100 Steering guide attachment kit	Buy now
2	6E5613510000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9056012M0100 Spacer (6e5)	Buy now
6	9038710M6100 Collar (6e5)	Buy now
7	9010109M6600 Bolt	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now
10	6E5613010000 Tie bar assembly (l:600-800mm)	Buy now
13	9010109M7000 Bolt (6e5)	Buy now
14	9017009M0500 Nut, hexagon (6e5)	Buy now
15	6E5613030000 Steering axle comp.	Buy now
16	6E5613111000 Tie bar	Buy now
17	953801470000 Nut (6e5)	Buy now

Steering Guide Attachment



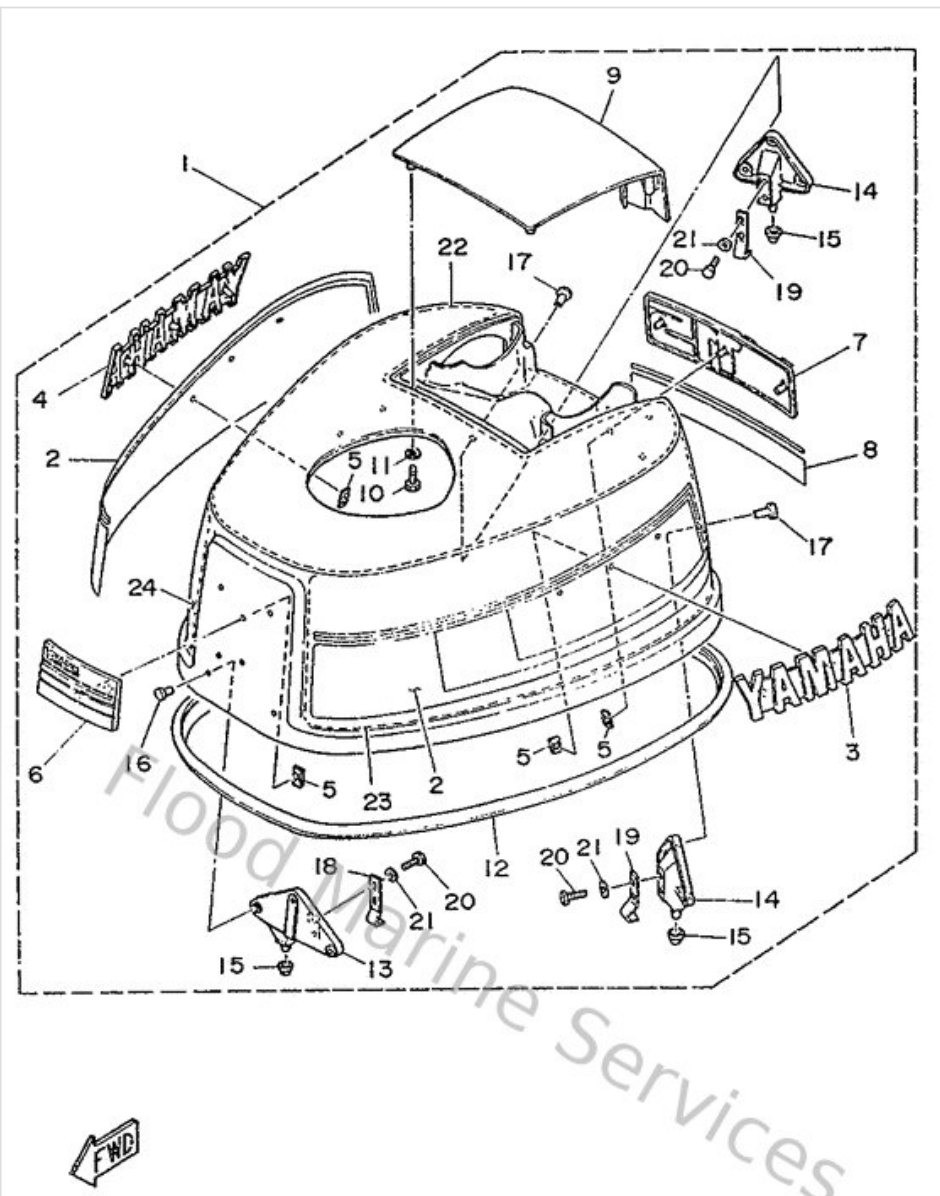
Ref	Part	
18	6E5613150000 Tie bar, 2	Buy now
20	9017014M0600 Nut (6e5)	Buy now

Top Cowling



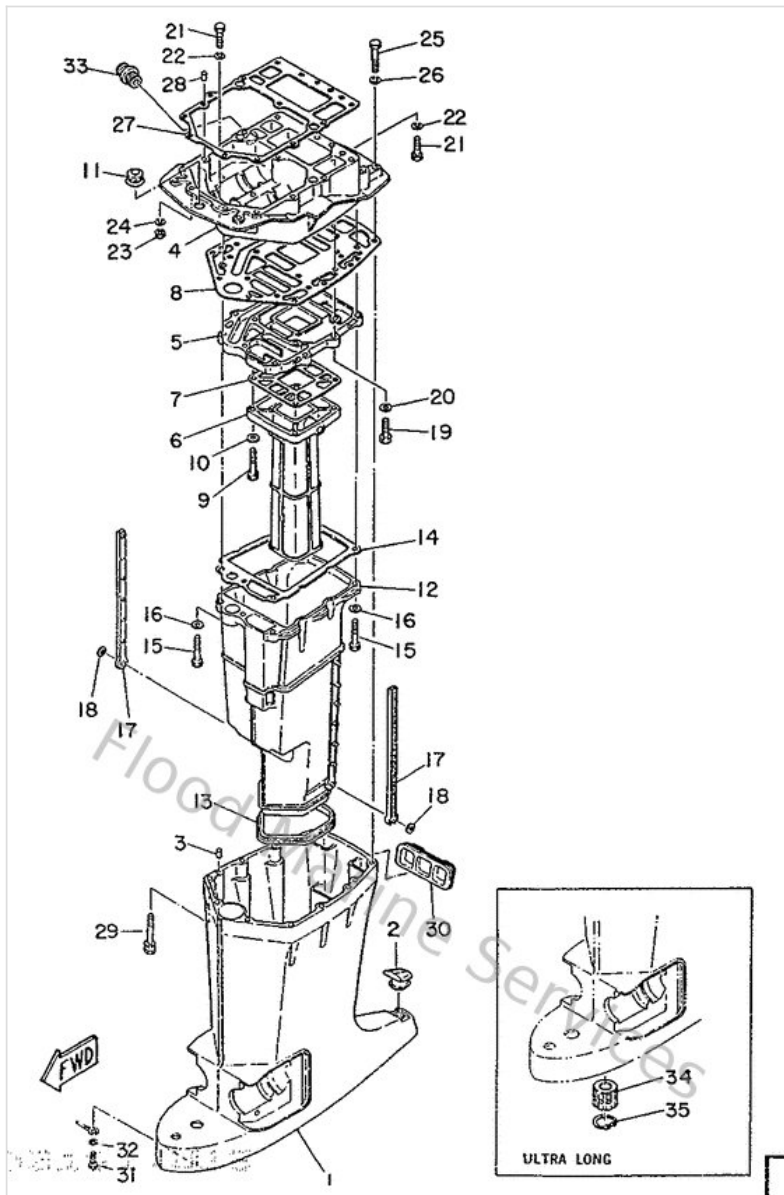
Ref	Part	
5	9018305M0100 Nut, spring (6a0)	Buy now
6	6E5426860100 Emblem, Front	Buy now
7	6E5426870100 Emblem, Rear	Buy now
10	973950601600 Bolt, hexagon deep recess	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	6E5426150000 Seal	Buy now
13	6E5426470094 Holder, clamp band	Buy now
14	6E5426490194 Holder, clamp band	Buy now
15	663426620000 Damper	Buy now
16	9026606M0200 Rivet (697)	Buy now
18	688426520000 Hook 2	Buy now
19	6E5426520000 Hook 2	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
22	6E5426170000 Damper 1	Buy now
23	6E5426190000 Damper, Form	Buy now

Top Cowling



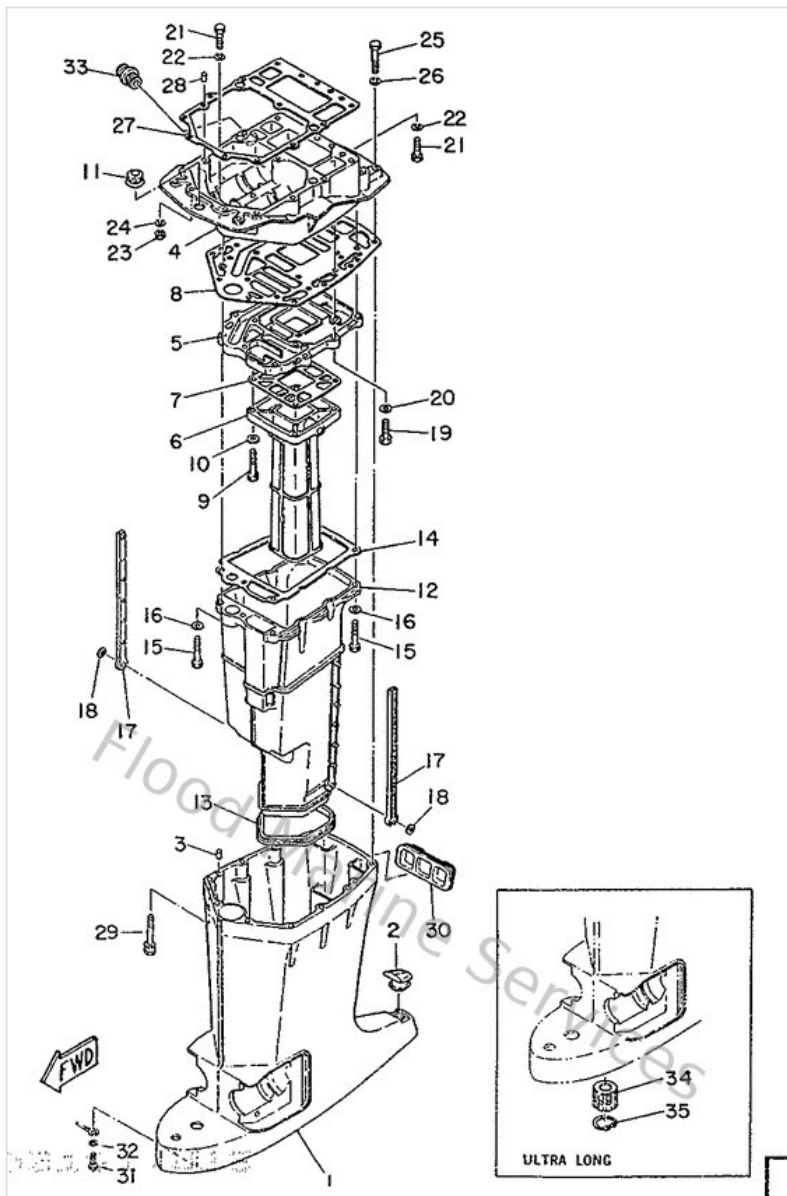
Ref	Part	
24	6E5426270000 Damper, Form	Buy now

Upper Casing



Ref	Part	
2	6E5451550000 Cap	Buy now
3	9360812M0500 Pin, dowel b (6e5)	Buy now
4	6E5411370294 Guide, exhaust	Buy now
5	6G54113101CA Manifold, ext. 1	Buy now
6	6E541132009M Manifold, exhaust	Buy now
7	6G541134A100 Gasket, exhaust manifold	Buy now
8	6E5451140000 Gasket, upper casing	Buy now
9	970950804500 Bolt, hexagon	Buy now
10	929900860000 Washer, plain (663)	Buy now
11	6E5427240000 Grommet	Buy now
13	6E5451230000 Gasket, muffler	Buy now
14	6E5411350000 Gasket, exhaust manifold	Buy now
17	6E5147370000 Damper, muffler	Buy now
18	9018305M0200 Nut, spring (6e5)	Buy now
19	973950803000 Bolt, hexagon (fj1)	Buy now

Upper Casing



Ref	Part	
21	970800803000 Bolt, hexagon (fj1)	Buy now
22	929900810000 Ybs67-8 washer, spring	Buy now
23	953800870000 Nut(661)	Buy now
25	973950804500 Bolt, hexagon	Buy now
27	6E5451130200 Gasket, upper casing	Buy now
29	901190807800 Bolt, with washer	Buy now
30	6E5427690000 Seal, rubber	Buy now
31	973950601000 Bolt	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	6G5125810000 Joint, hose	Buy now
34	6E5453180000 Bushing, drive shaft 3	Buy now
35	9342036M0100 Circlip (6a0)	Buy now

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