



Yamaha 115BETO 1993

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

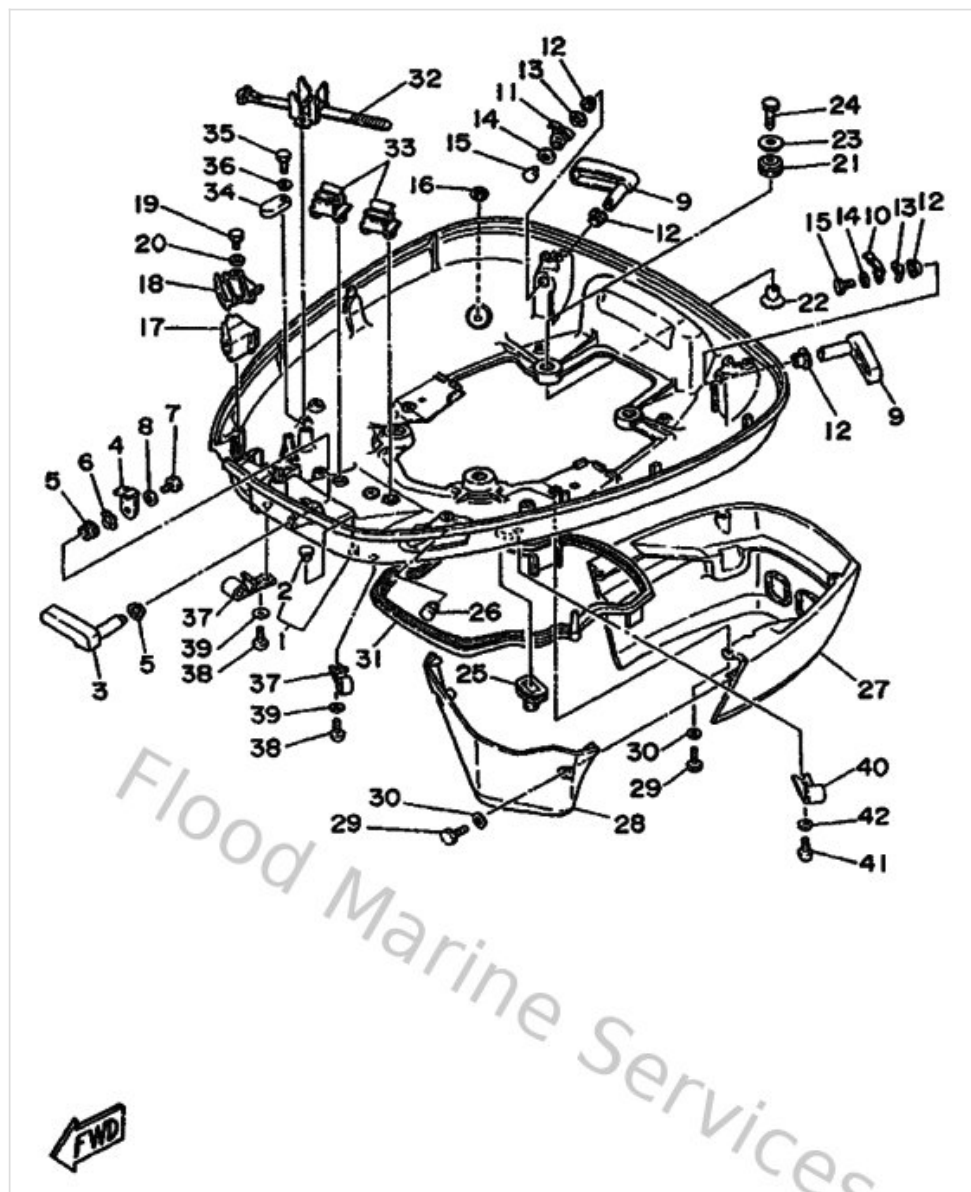
Authorised Yamaha Dealers



Contents

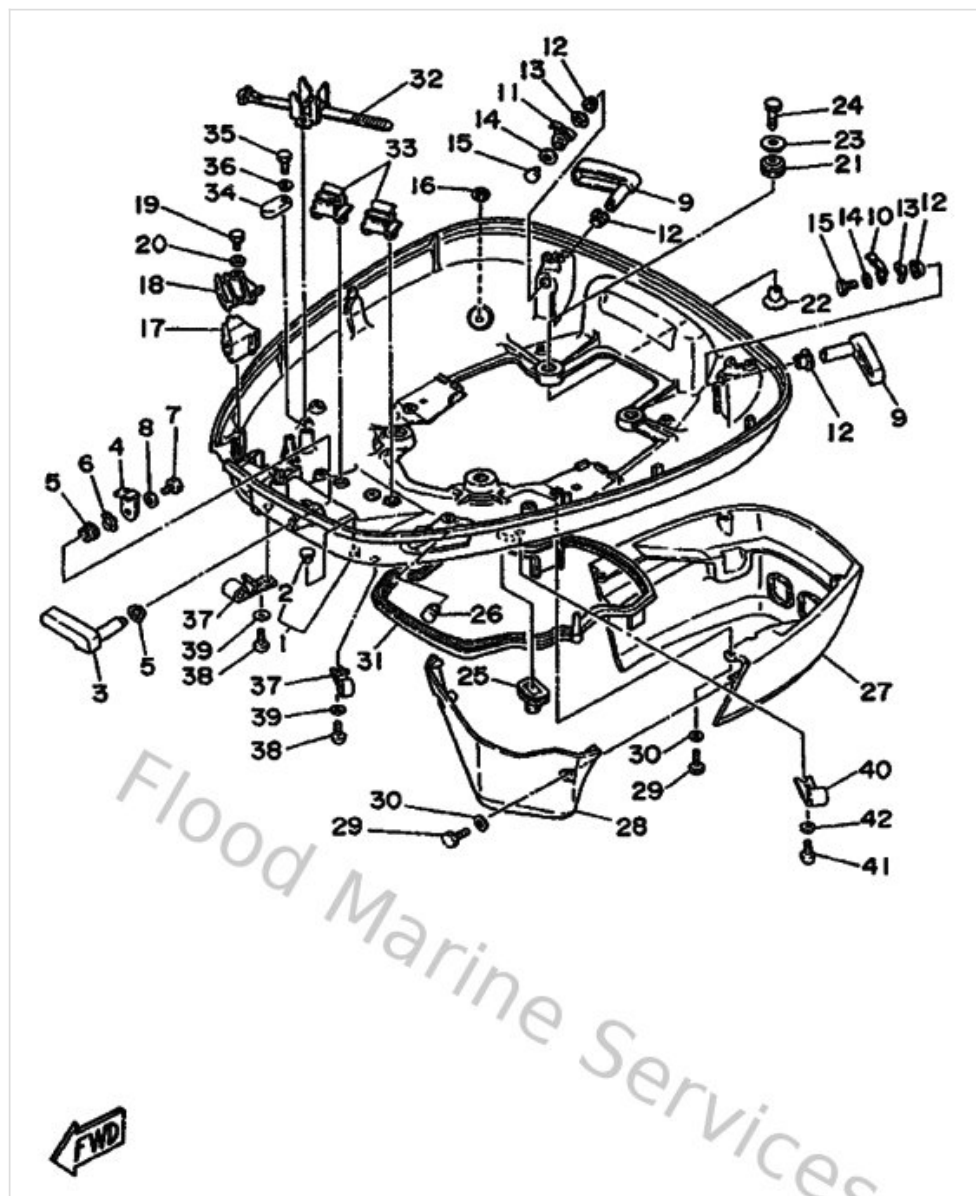
Bottom Cowling	3
Bracket	5
Carburetor	10
Control	13
Crankshaft & Piston	17
Cylinder & Crankcase	19
Electrical 1	23
Electrical 2	25
Fuel 1	27
Fuel 2	30
Intake	31
Lower Casing & Drive 1	34
Lower Casing & Drive 2	39
Magneto	41
Oil Pump	43
Oil Tank	45
Optional Parts 1	48
Optional Parts 2	50
Optional Parts 3	52
Optional Parts 4	54
Optional Parts 5	56
Optional Parts 6	58
Power Trim & Tilt Assy	59
Remote Control	64
Remote Control Assy 1	65
Remote Control Assy 2	69
Remote Control Assy 3	74
Repair Kit 1	80
Repair Kit 2	83
Starting Motor	85
Steering Guide	87
Top Cowling	89
Upper Casing	90

Bottom Cowling



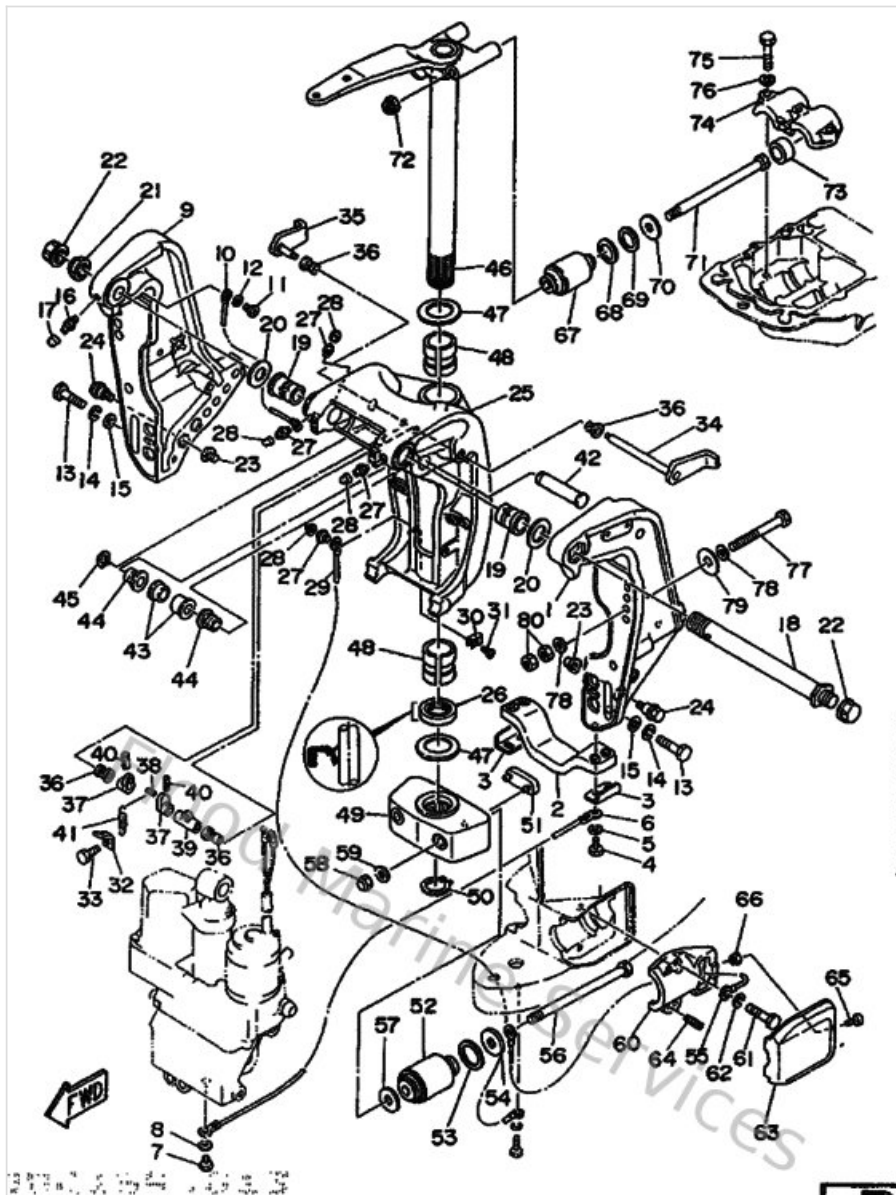
Ref	Part	
2	6H4427480000 Grommet	Buy now
4	688428160000 Lever, clamp 2	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	9020613M1000 Washer, wave (6e5)	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	9020106M0200 Washer,plate (6k8)	Buy now
10	6G5428160000 Lever, clamp 2	Buy now
11	6E5428160100 Lever, clamp 2	Buy now
15	973950601200 Bolt(gh1)	Buy now
16	6E5443910000 Nipple, hose	Buy now
17	6E5427251100 Grommet	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	9048022M1500 Grommet (6e5)	Buy now
22	9038708M3700 Coller (6e5)	Buy now

Bottom Cowling



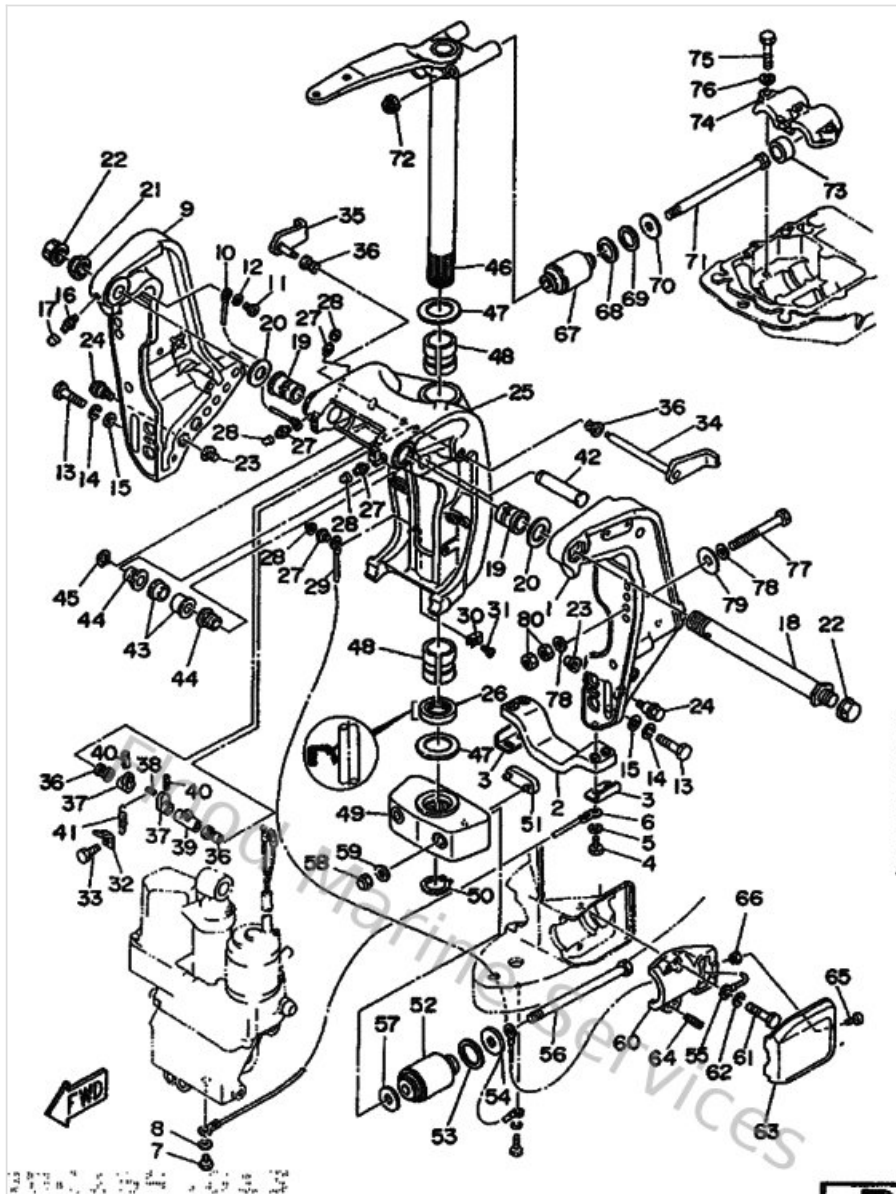
Ref	Part	
23	9020108M5400 Washer, plate (6e5)	Buy now
24	970900803500 Bolt(70w)	Buy now
25	688427261000 Grommet	Buy now
26	9048013M2400 Grommet (6e9)	Buy now
29	970800602000 Bolt(7u8)	Buy now
31	6E5427160000 Seal	Buy now
32	688825940000 Clamp	Buy now
33	6E5825940000 Clamp	Buy now
34	6E5825880000 Plate	Buy now
35	973950602000 Bolt(7u8)	Buy now
37	6E5243670100 Clamp, fuel pipe 2	Buy now
38	9015706M0100 Screw (6e5)	Buy now
40	6E5243671000 Clamp, fuel pipe 2	Buy now

Bracket



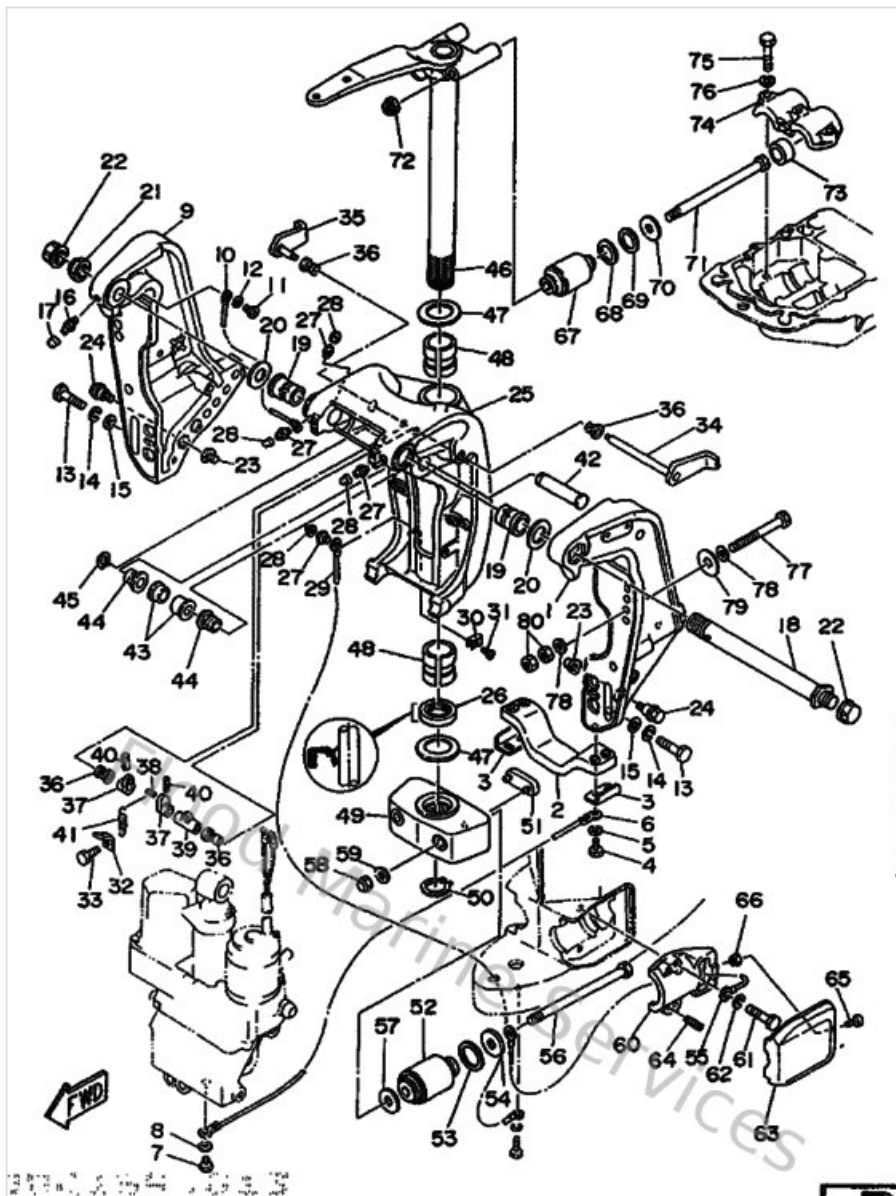
Ref	Part	
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	973950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	973950601000 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	978850601200 Screw, pan head(62j)	Buy now
13	973951005000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	6E5431310200 Bolt, clamp bracket	Buy now
19	9038625M3100 Bushing (6e5)	Buy now

Bracket



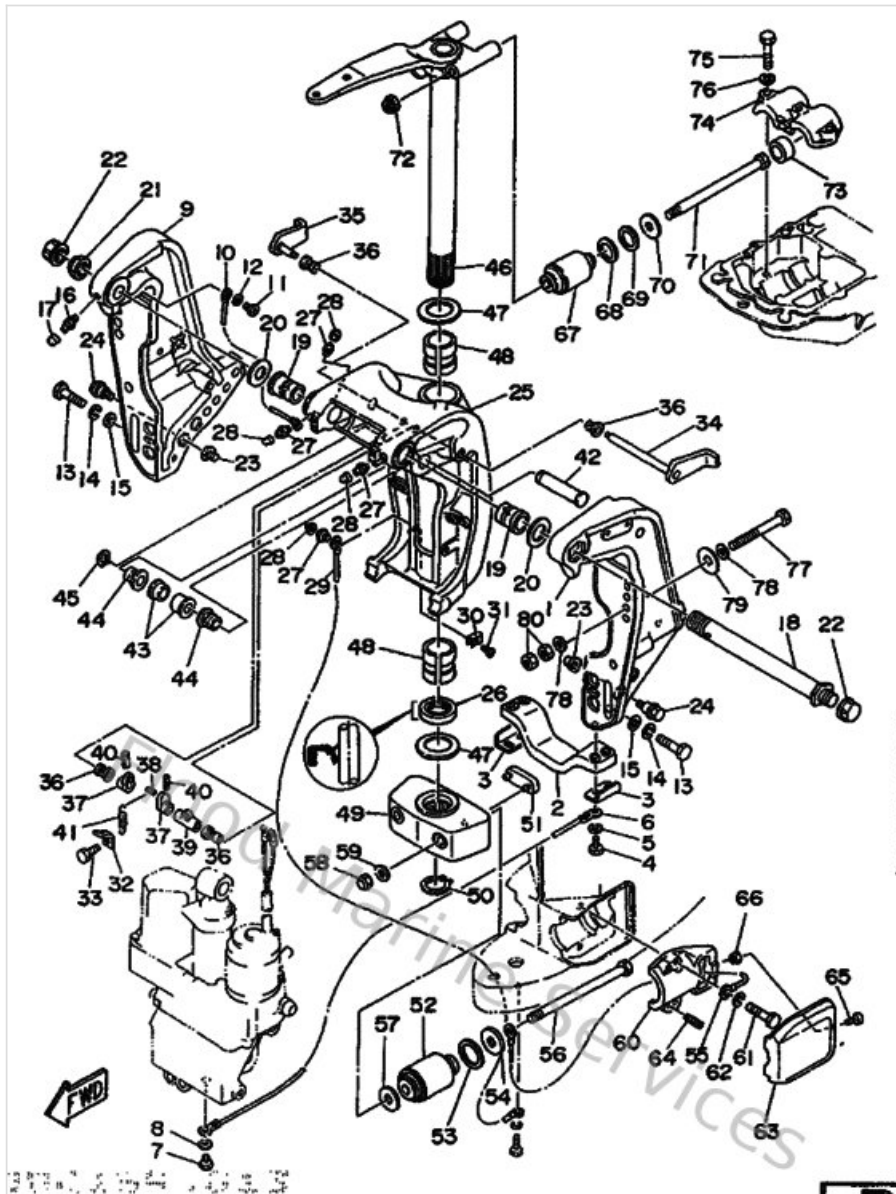
Ref	Part	
20	9020126M5900 Washer, plate (6e5)	Buy now
21	901852204300 Nut, self-locking	Buy now
22	6G5431450000 Cap, clamp bracket	Buy now
23	6G5431640000 Rod, Tilt Lock	Buy now
24	9010912M3500 Bolt	Buy now
26	9310938M0200 Oil seal (6e5)	Buy now
29	6E5821470000 Wire, lead 5	Buy now
30	9046411M1800 Clamp(6e5)	Buy now
31	985800400800 Screw, pan head (713)	Buy now
32	6G5431440000 Hook, spring	Buy now
34	6G5431810200 Lever, tilt stop 1	Buy now
35	6G5431850200 Lever, tilt stop 2	Buy now
36	9038610M1600 Bushing (688)	Buy now
37	6G5431480000 Collar, distance	Buy now
38	9024906M1900 Pin(6e5)	Buy now

Bracket



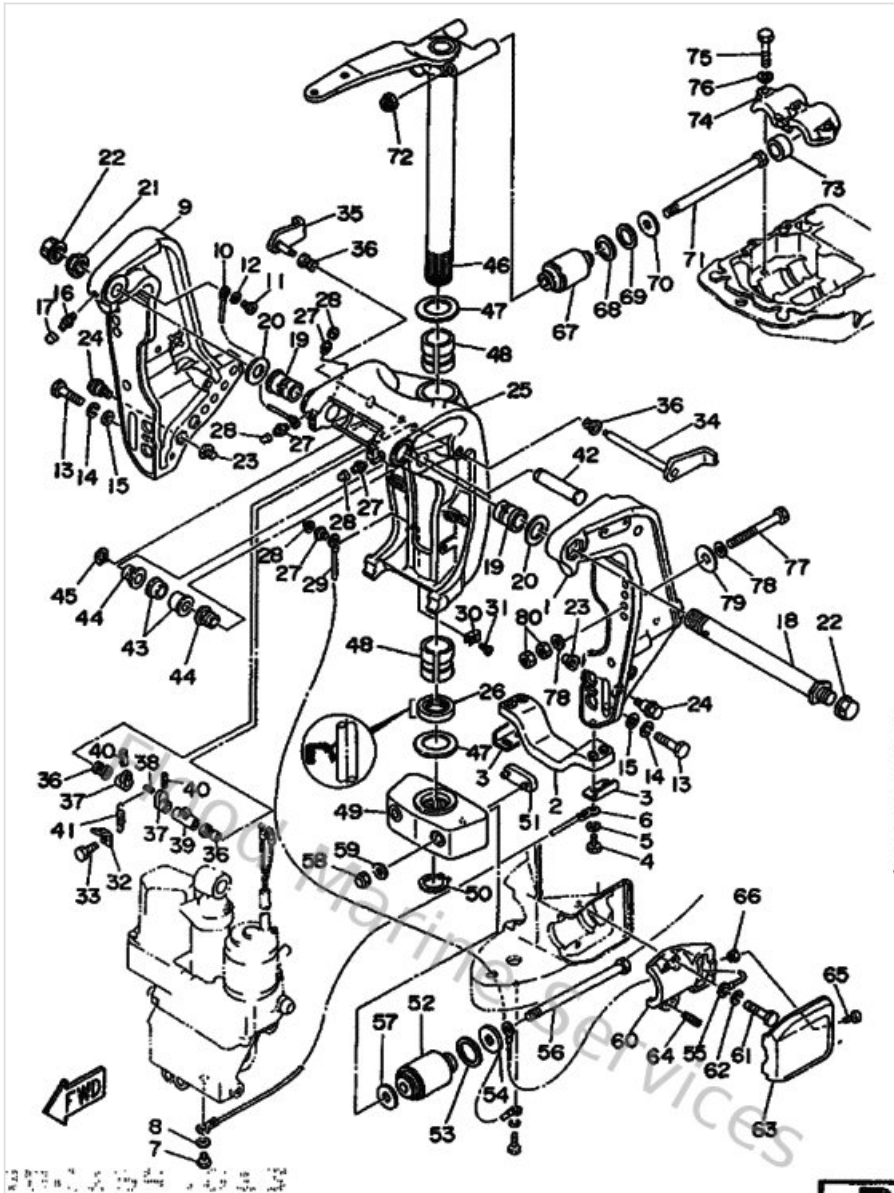
Ref	Part	
39	9038710M0200 Collar(6e5)	Buy now
40	916903002000 Pin, spring (6h4)	Buy now
41	9050614M2400 Spring, tension(6e5)	Buy now
42	6E5431260200 Pin, upper shock mount	Buy now
43	9038618M6300 Bush(6e5)	Buy now
44	9038618M1400 Bushing (6e5)	Buy now
45	9341018M0200 Circlip (6f2)	Buy now
47	9020138M6000 Washer, plate (6e5)	Buy now
48	9038638M8900 Bush(6e5)	Buy now
50	9341037M0400 Circlip (6e5)	Buy now
51	6E5445750000 Damper, lower mount rubber	Buy now
52	6E5445550094 Mount damper, lower side	Buy now
53	9020232M1900 Washer, plate (6e5)	Buy now
54	9020116M5500 Washer, plate (6e5)	Buy now
55	6E5821490000 Wire, lead 3	Buy now

Bracket



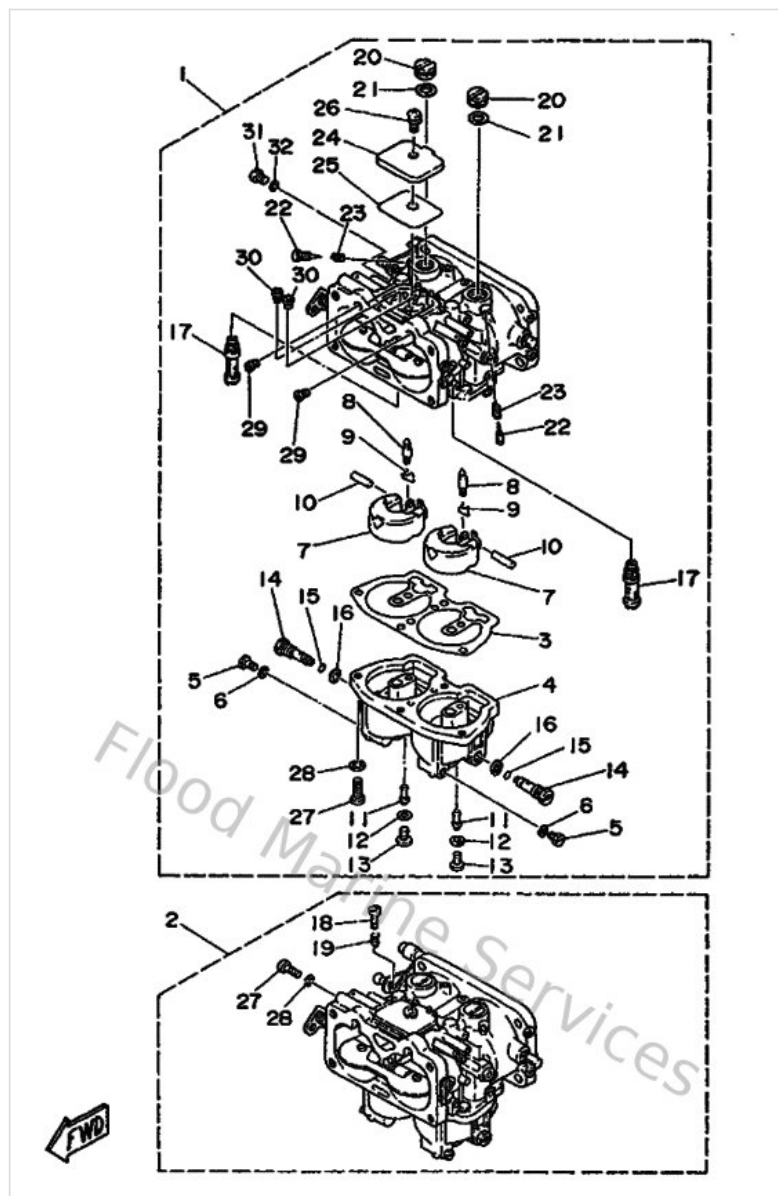
Ref	Part	
56	9010914M3400 Bolt(6e5)	Buy now
57	9020115M5800 Washer, plate (6e5)	Buy now
58	953801480000 Nut, crown (6e5)	Buy now
59	929901460000 Washer (6e5)	Buy now
60	6E5445520094 Housing, lower mount rubber	Buy now
61	973951004500 Bolt(64d)	Buy now
64	9050116M2800 Spring (6e5)	Buy now
65	923900601500 Screw pan head	Buy now
66	901790606600 Nut(663)	Buy now
67	6E5445140000 Mount damper, upper side	Buy now
68	9020126M5700 Washer, plate (6e5)	Buy now
69	9020226M1800 Washer, plate (6e5)	Buy now
70	9020114M5600 Washer, plate (6e5)	Buy now
71	9010912M3700 Bolt	Buy now
72	901851205800 Nut, nylon(663)	Buy now

Bracket



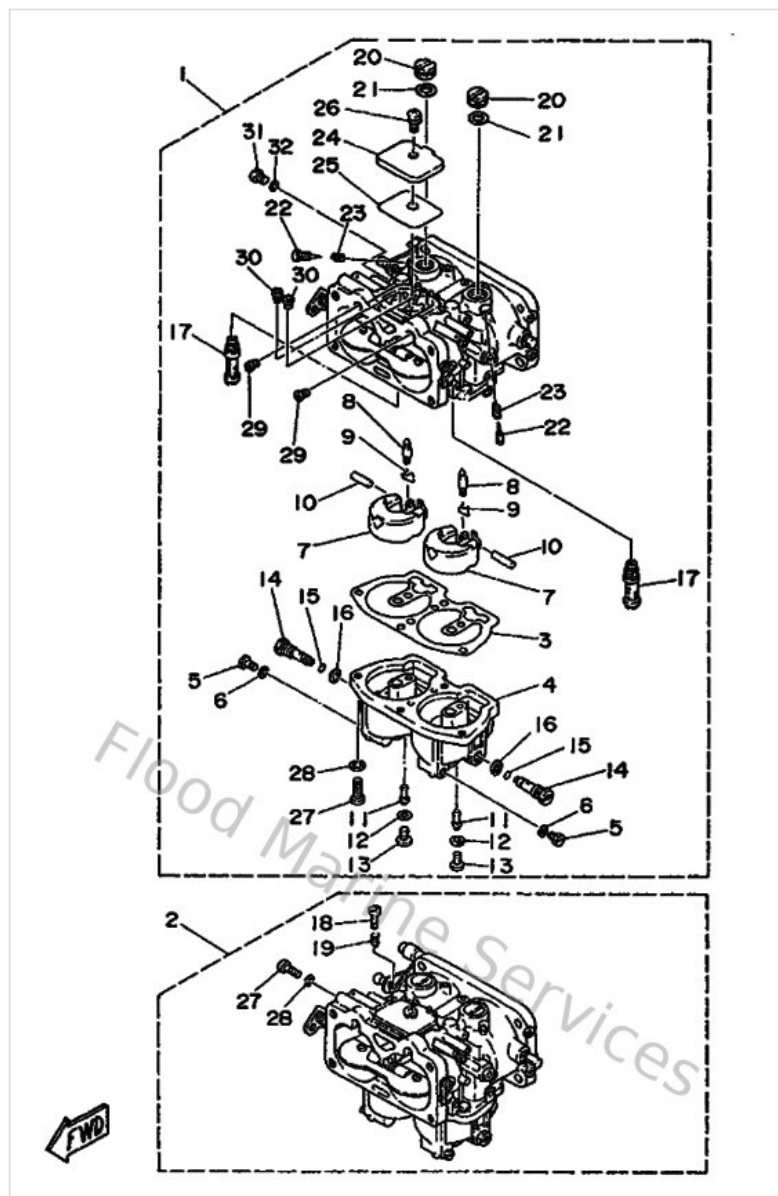
Ref	Part	
73	663445750000 Damper, lower mount rubber	Buy now
74	6E544511005B Cover, upper mount	Buy now
75	970951004500 Bolt(64d)	Buy now
77	9010112M0300 Bolt (l:115mm)	Buy now
78	9020113M0100 Washer, plate(6e5)	Buy now
79	902011242600 Washer, plate(663)	Buy now
80	953801260000 Nut (707)	Buy now

Carburetor



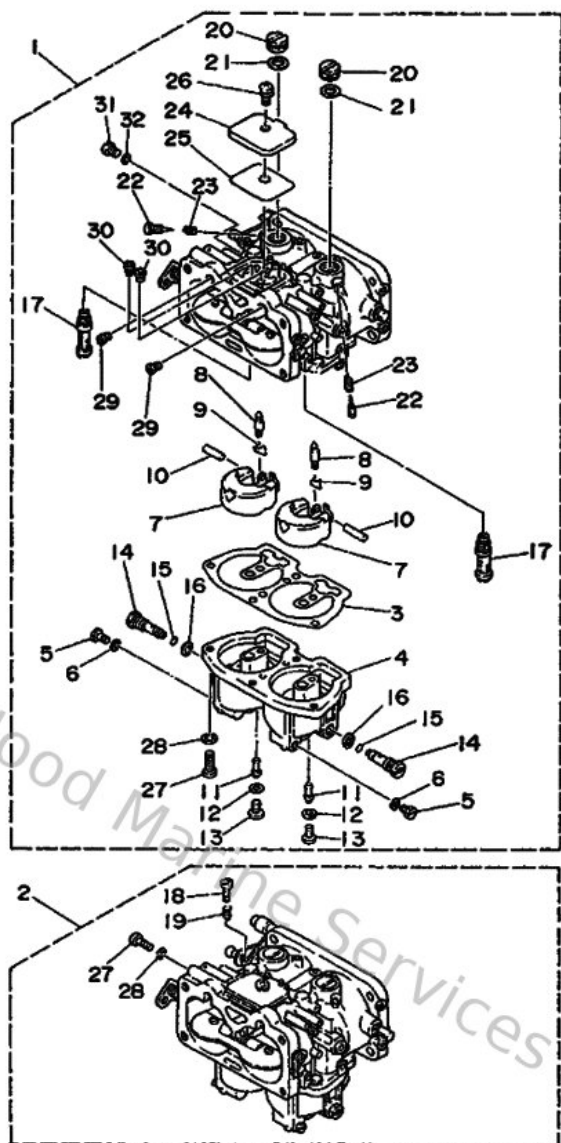
Ref	Part	
1	6E5143011300 Carburetor Assembly 1	Buy now
2	6E5143021300 Carburetor Assembly 2	Buy now
3	6E5143840300 Gasket, float chamber	Buy now
4	6E5143810300 Body, Float Chamber	Buy now
5	6E5143830100 Screw, drain	Buy now
6	6J8149950000 Gasket, drin screw	Buy now
7	6E5143850200 Float	Buy now
8	6E5145460000 Valve, needle	Buy now
9	6E5141590000 Clip	Buy now
10	6E5143860200 Pin, float	Buy now
11	6E51492F3900 Jet, Air Slow	Buy now
12	6E5143970000 Gasket	Buy now
13	6E5143940000 Valve, Drain	Buy now
14	6E51492E9000 Jet, Main (#180)	Buy now
15	6E5149970000 O-ring	Buy now

Carburetor



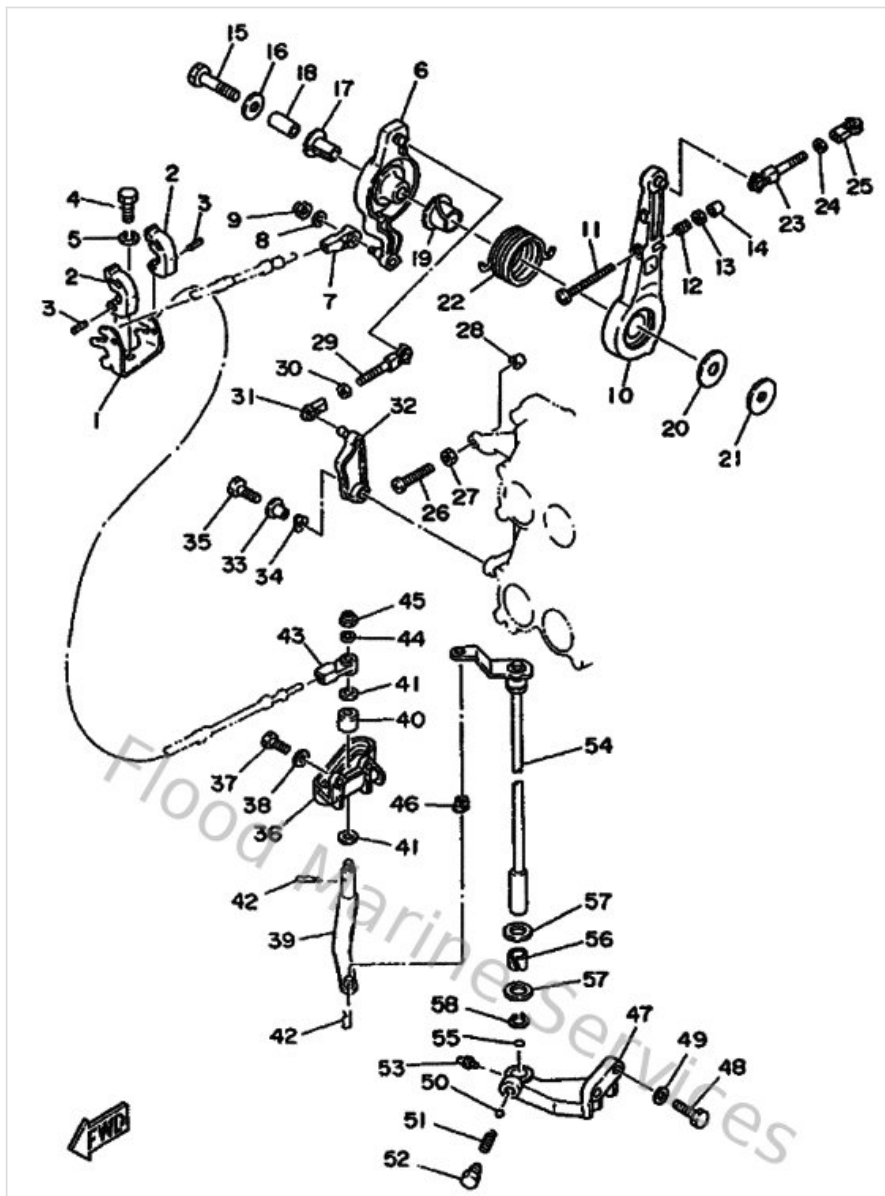
Ref	Part	
16	6E5143980100 Gasket	Buy now
17	6E51492A0000 Nozzle, main	Buy now
18	6E5143210000 Screw, throttle	Buy now
19	6J8143340000 Spring, throttle	Buy now
20	6E5143280100 Plug	Buy now
21	6E5149790000 Gasket	Buy now
22	6E5143230300 Screw, air adjusting	Buy now
23	6E5142230000 Spring, air adjusting	Buy now
24	6E5145270100 Plate	Buy now
25	6E5149590100 Gasket	Buy now
26	979800510800 Screw, with washer	Buy now
27	985800501600 Screw, pan head(6b0)	Buy now
28	929900510000 Ybs67-5 washer, spring	Buy now
29	61A1492H1200 Jet, slow air (#60)	Buy now
30	61A1492G5800 Jet, Main Air Bleed	Buy now

Carburetor



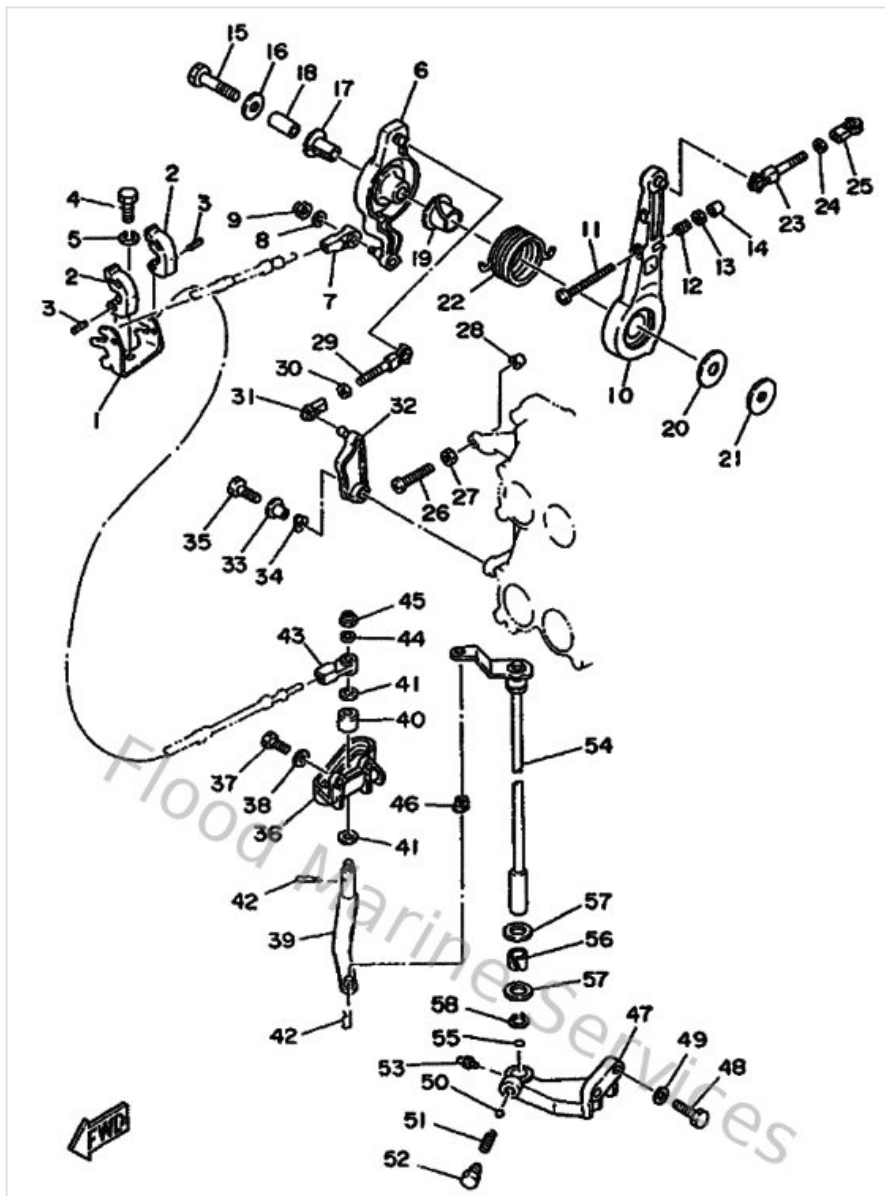
Ref	Part	
31	6E5143240000 Screw, flat head	Buy now

Control



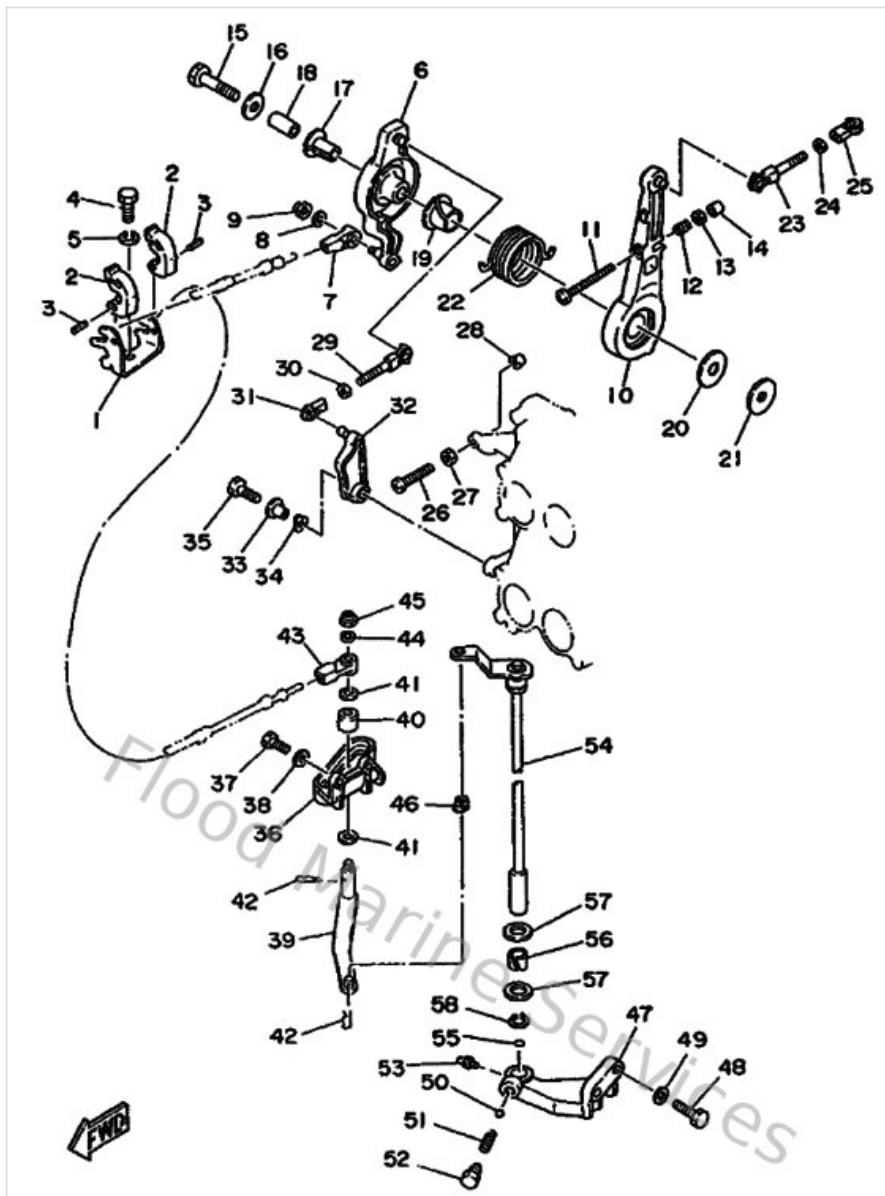
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	973950802000 Bolt, hexagon	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	6E5416320294 Lever, magneto control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	9018506M0700 Nut, self-locking(6e5)	Buy now
10	6E5416310194 Lever, magneto control	Buy now
11	901570601300 Screw, pan head(697)	Buy now
12	9050116M1200 Spring, compression (688)	Buy now
13	953800660000 Nut(661)	Buy now
14	688441940000 Cap	Buy now
15	970130804500 Bolt	Buy now

Control



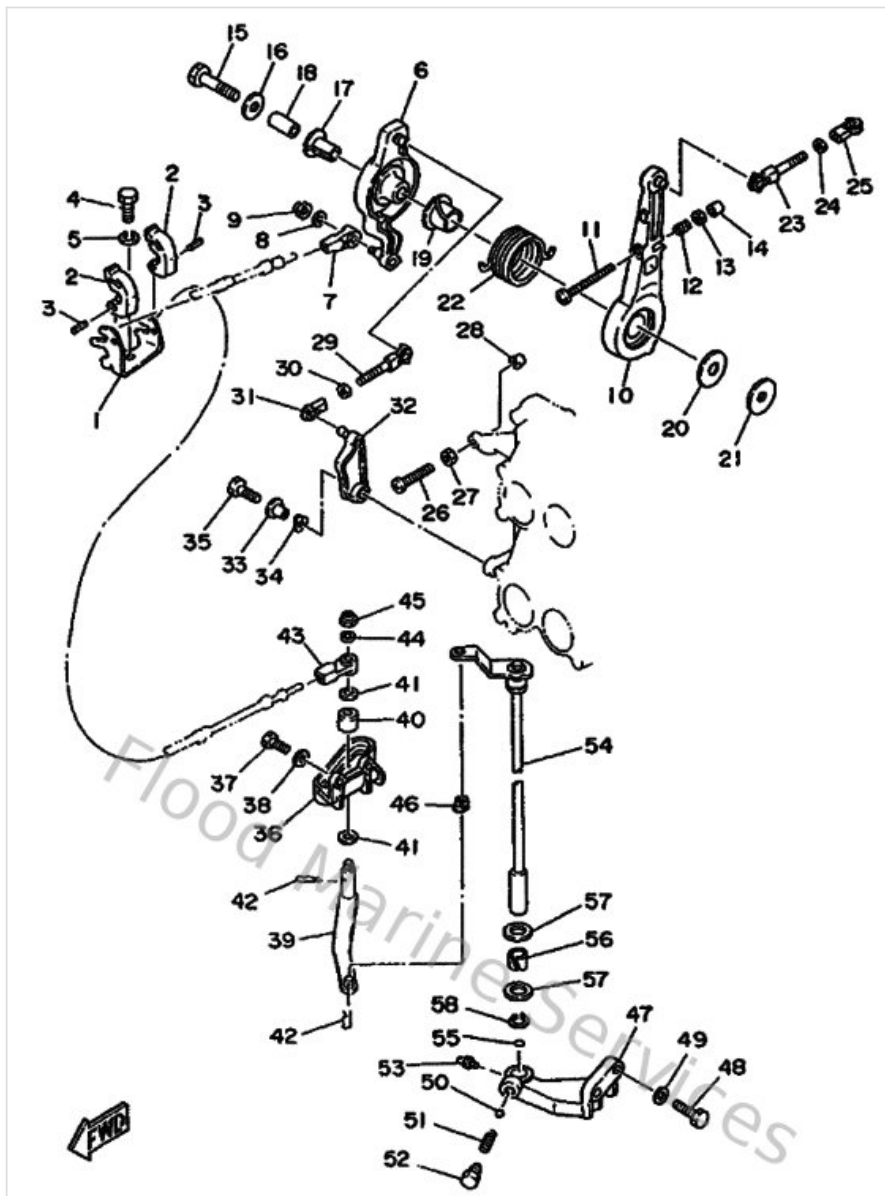
Ref	Part	
16	9020108M5400 Washer, plate (6e5)	Buy now
17	903861208900 Bushing(663)	Buy now
18	9038708M1600 Collar	Buy now
19	9038622M1300 Bushing (688)	Buy now
20	902021209200 Washer, plate(663)	Buy now
21	9020108M1300 Washer plate (682)	Buy now
22	9050829M1200 Spring (6e5)	Buy now
23	6E5416360100 Rod, magneto control	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	6H1412370000 Joint, link	Buy now
29	688416360000 Rod 1	Buy now
32	6E5412130000 Cam, accel.	Buy now
33	9038706M2900 Collar (6a0)	Buy now
34	9020610M0400 Washer, wave (676)	Buy now
35	973950602500 Bolt	Buy now

Control



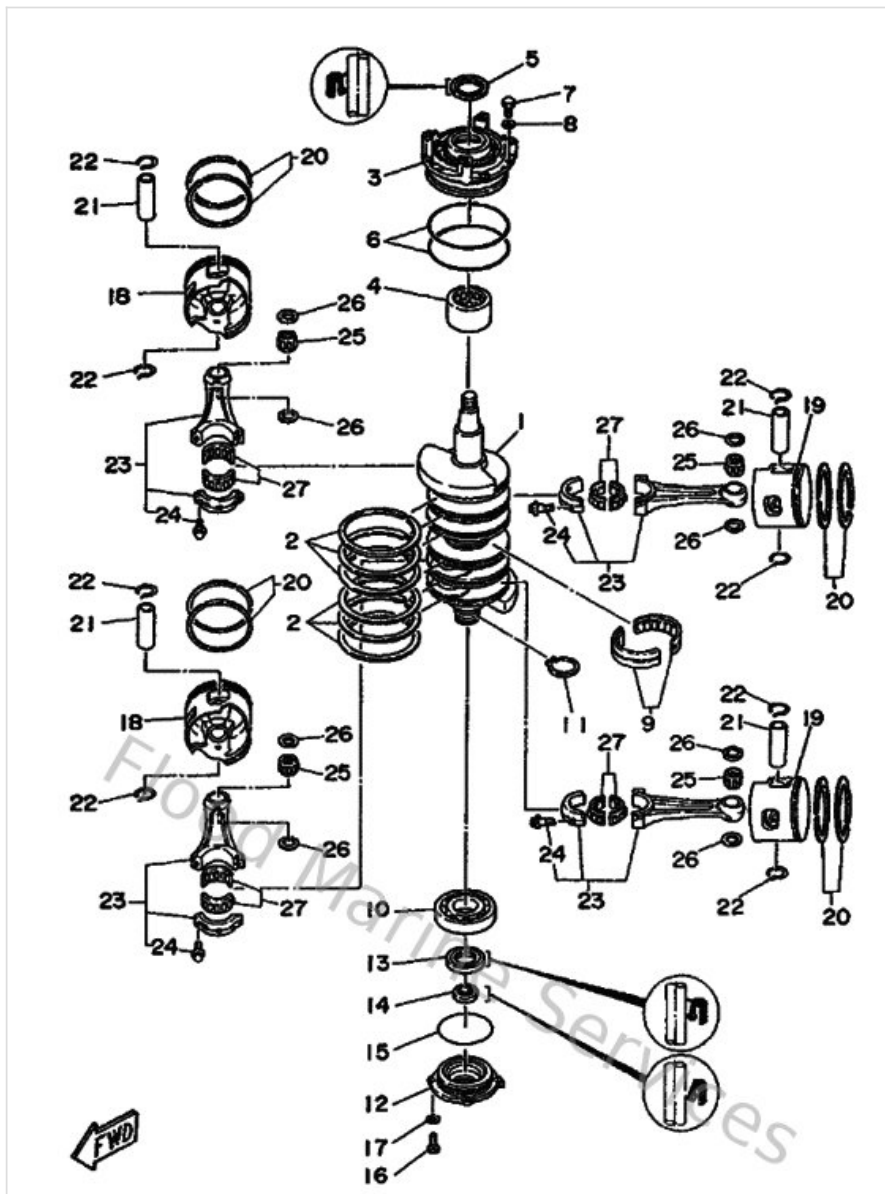
Ref	Part	
36	6E5441170094 Bracket	Buy now
37	973130602000 Bolt(7u8)	Buy now
38	929900660000 Washer, plain (646)	Buy now
39	6E5441210000 Lever, Shift Rod	Buy now
40	6E5441220000 Bushing, shift rod lever	Buy now
41	9020208M2000 Washer, plate (6e5)	Buy now
42	904681800800 Clip 620436610000	Buy now
46	9038606M1200 Bushing (688)	Buy now
47	6E5441180194 Bracket 2	Buy now
48	973130803000 Bolt	Buy now
49	929900860000 Washer, plain (663)	Buy now
50	9350104M0200 Ball (697)	Buy now
51	905011208200 Spring 6484411600	Buy now
52	648427150000 Bushing 2	Buy now
53	9370006M0300 Nipple, grease(6a1)	Buy now

Control



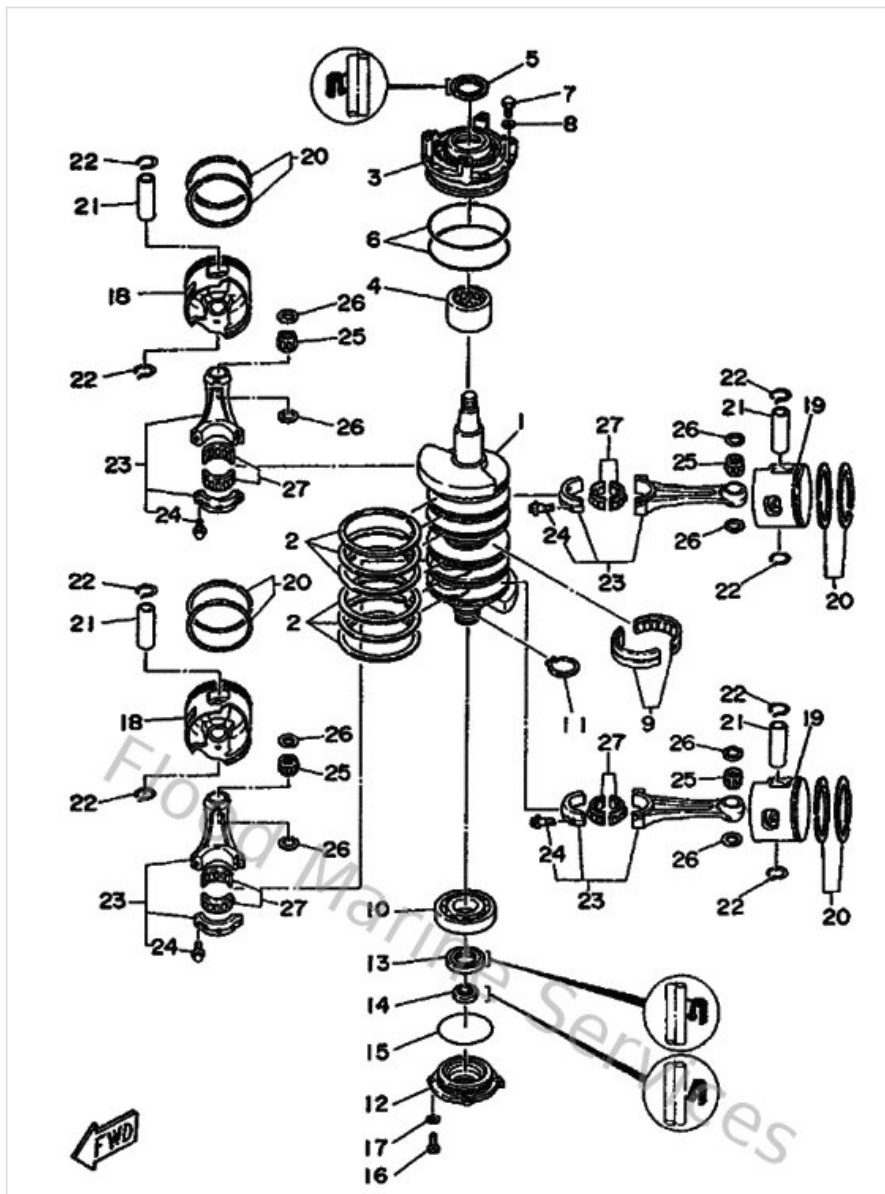
Ref	Part	
54	6E5441200200 Handle gear shift assembly	Buy now
55	932100935000 O-ring	Buy now
56	9038616M6600 Bush(6e5)	Buy now
57	902021606100 Washer, plate(663)	Buy now
58	990091640000 Circlip(13t)	Buy now

Crankshaft & Piston



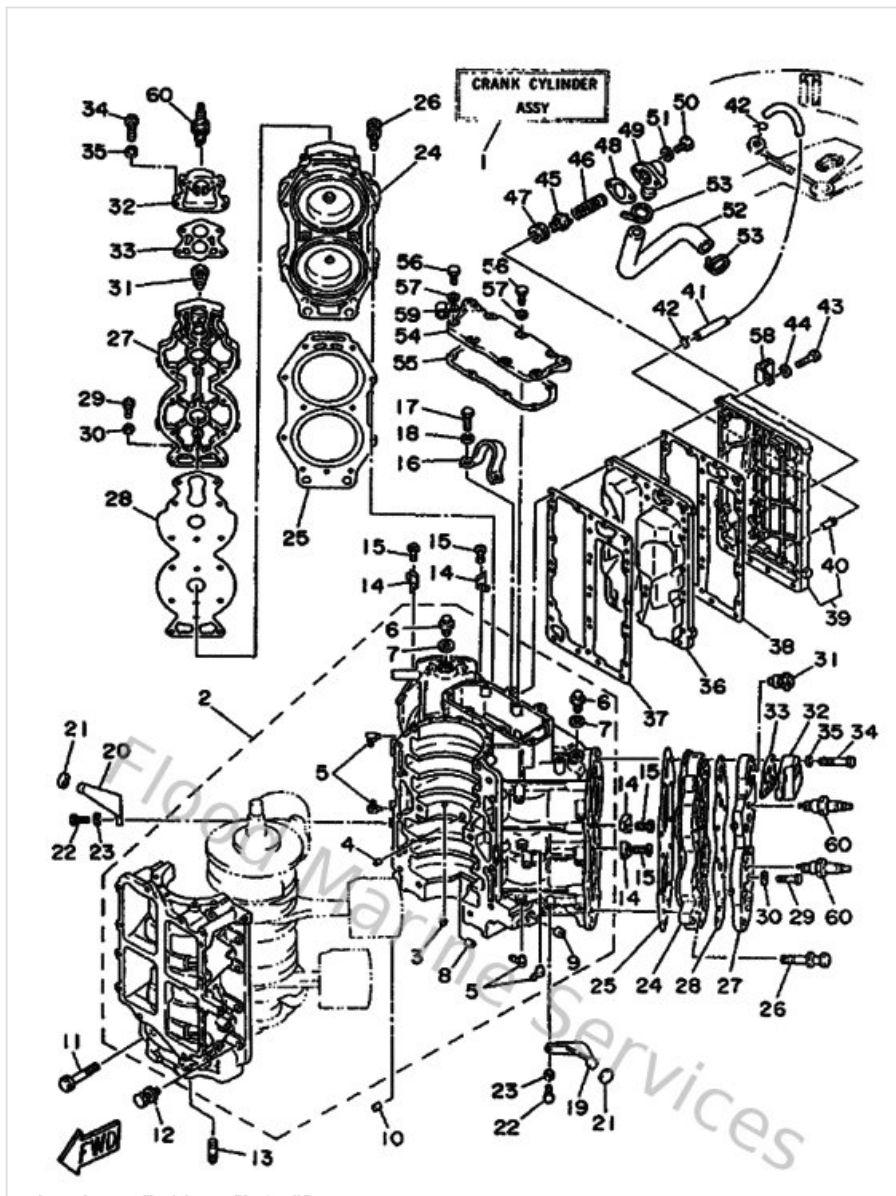
Ref	Part	
1	6E5114110100 Shaft, crank 1	Buy now
2	6E5114470000 Seal, ring	Buy now
3	6E5151630094 Housing, bearing 1	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M3800 Oil seal(61a)	Buy now
6	932110438400 O-ring (705)	Buy now
7	973130602000 Bolt(7u8)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	93310954U100 Bearing, cylindrical(64c)	Buy now
10	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M0300 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M1300 Oil seal (6e5)	Buy now
14	9310122M1500 Oil seal (6e5)	Buy now
15	9321074M3500 O-ring (6e5)	Buy now

Crankshaft & Piston



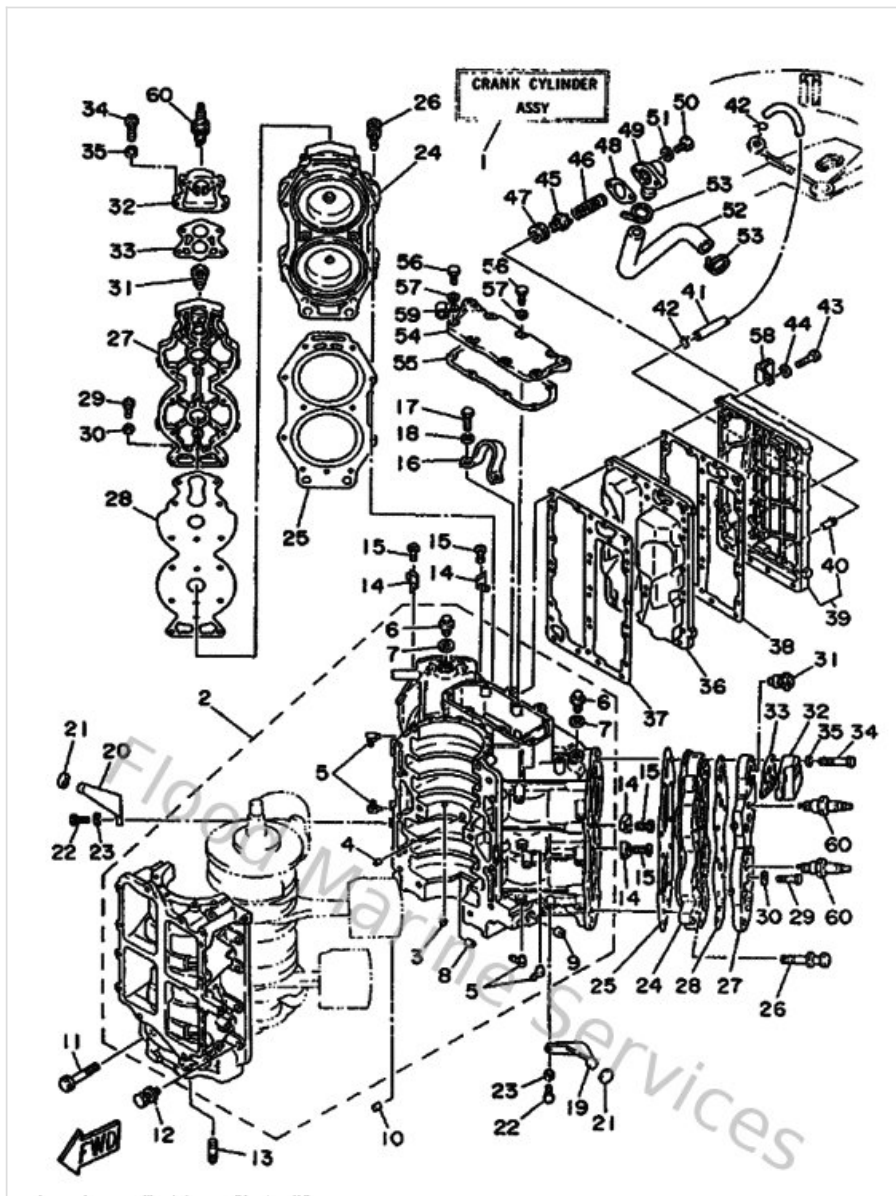
Ref	Part	
16	973950602000 Bolt(7u8)	Buy now
18	6R5116311193 Piston (std)	Buy now
19	6R5116421193 Piston 2 (std)	Buy now
20	64D116050200 Piston ring set (0.50mm o/s)	Buy now
21	6R5116331000 Pin, piston	Buy now
22	6R5116341000 Clip, piston pin	Buy now
23	6R5116501000 Connecting kit	Buy now
24	901090802200 Bolt	Buy now
25	93310323V600 Bearing	Buy now
26	9020123M0100 Washer, plate(6g6)	Buy now
27	93310836V200 Brg, cyl-cal roller (6e5)	Buy now

Cylinder & Crankcase



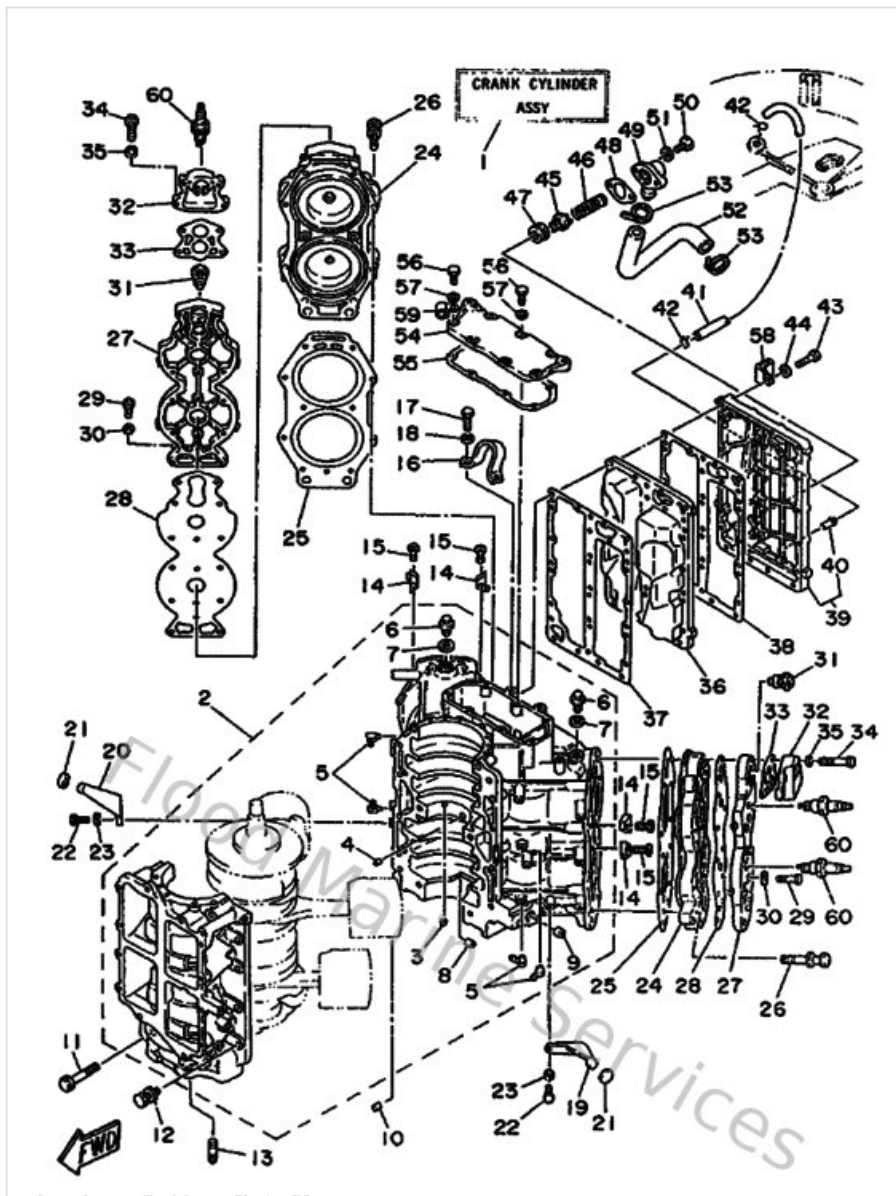
Ref	Part	
2	6N6151000094 Crankcase assembly	Buy now
3	624113790000 Valve, check	Buy now
4	663115180100 Lock, bearing	Buy now
5	6E5113720100 Nipple, hose	Buy now
6	9034014M0000 Plug, straight screw(62y)	Buy now
7	904301411500 Gasket (663)	Buy now
8	9038406M0700 Bush, bimetal formed(6r3)	Buy now
9	903841401100 Bush, bimetal formed	Buy now
10	936081206300 Pin, dowel (626)	Buy now
11	9010510M2000 Bolt (6e5)	Buy now
14	6E5113250000 Anode	Buy now
15	987800401600 Screw, flat head(ga5)	Buy now
16	6E5111190000 Hanger, Engine	Buy now
17	970130802000 Bolt(6td)	Buy now
18	929900810000 Ybs67-8 washer, spring	Buy now

Cylinder & Crankcase



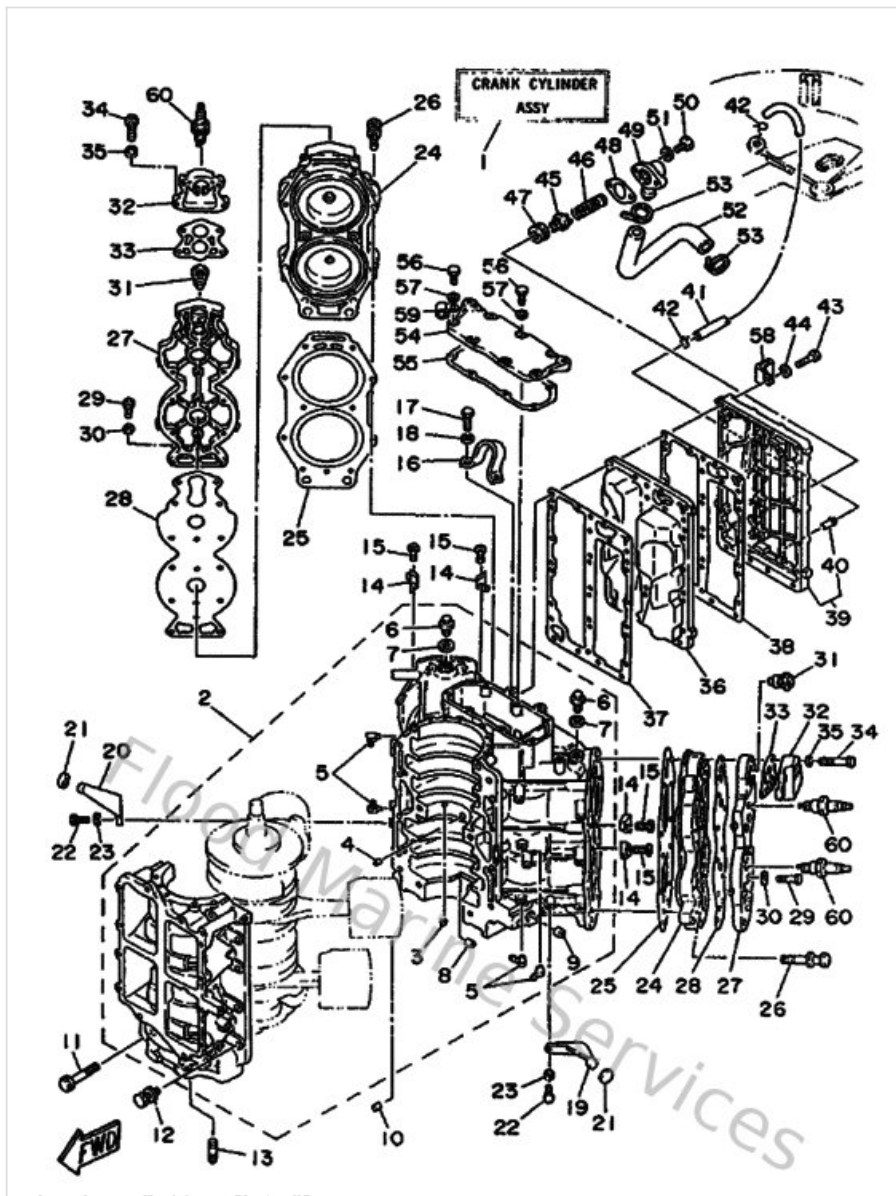
Ref	Part	
19	6E5427610094 Stopper	Buy now
20	6E542762001S Stopper	Buy now
21	663445330000 Damper, upper mount	Buy now
22	973130602000 Bolt(7u8)	Buy now
23	929900660000 Washer, plain (646)	Buy now
24	6E51111101S Head, cylinder 1	Buy now
25	6E511181A000 Gasket, cylinder head 1	Buy now
26	9011908M2100 Bolt, with washer(63v)	Buy now
27	6E511191011S Cover, cylinder head 1	Buy now
28	6E511193A000 Gasket, head cover 1	Buy now
29	973130603000 Bolt	Buy now
31	6E5124113000 Thermostat	Buy now
32	6G512413009M Cover, thermostat	Buy now
33	68812414A100 Gasket, cover	Buy now
34	970950604000 Bolt (682)	Buy now

Cylinder & Crankcase



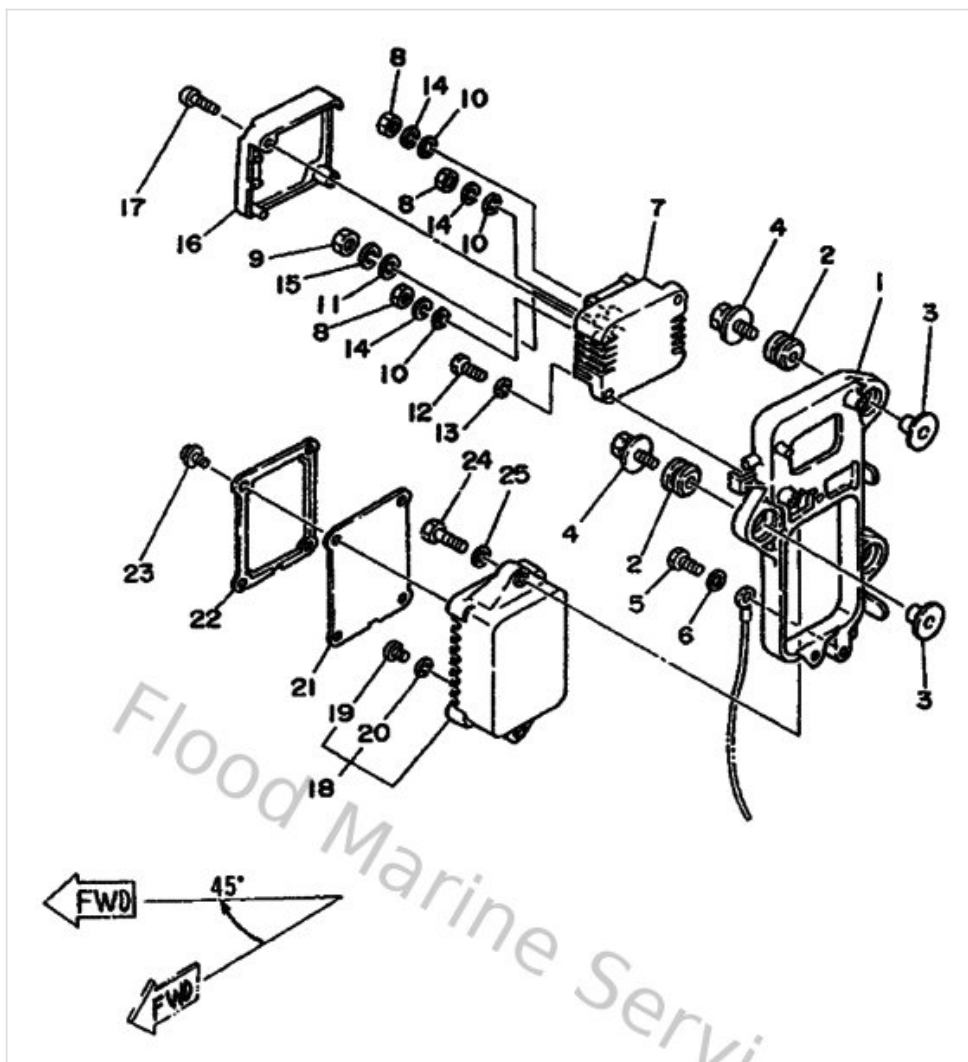
Ref	Part	
36	6E541111009M Inner cover, exhaust	Buy now
37	6E541112A100 Gasket, exhaust inner cover	Buy now
38	6E541114A000 Gasket, exhaust inner cover	Buy now
39	6N741113009M Outer cover, exhaust	Buy now
40	650243780000 Pipe, joint 2	Buy now
41	6E5243120000 Pipe 2	Buy now
42	904670800400 Clip, pipe 6162435600	Buy now
43	970130603500 Bolt(3rv)	Buy now
45	60H124160000 Valve, pressure control	Buy now
46	9050116M1100 Spring, compression (688)	Buy now
47	9048020M0500 Grommet (688)	Buy now
48	6G511382A100 Gasket 2	Buy now
49	6G511372001S Cover, bypass 2	Buy now
52	6E5125760000 Hose 1	Buy now
53	9046513M3900 Clamp(6e8)	Buy now

Cylinder & Crankcase



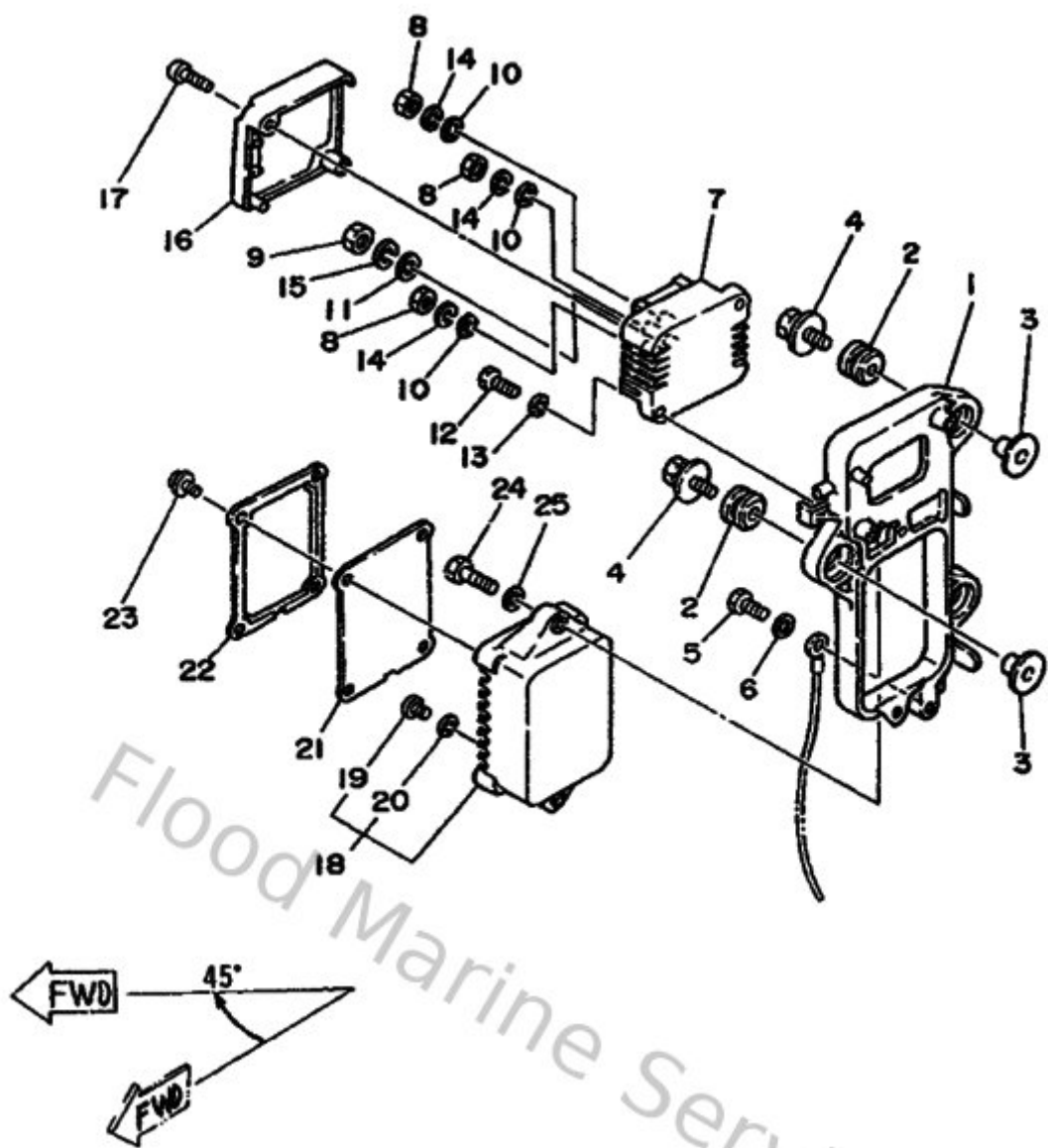
Ref	Part	
54	6E511371009M Cover	Buy now
55	6E511381A100 Gasket 1	Buy now
56	970800602000 Bolt(7u8)	Buy now
58	9046508M0800 Clamp (6e5)	Buy now
59	904650802800 Clamp (1e6)	Buy now
60	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



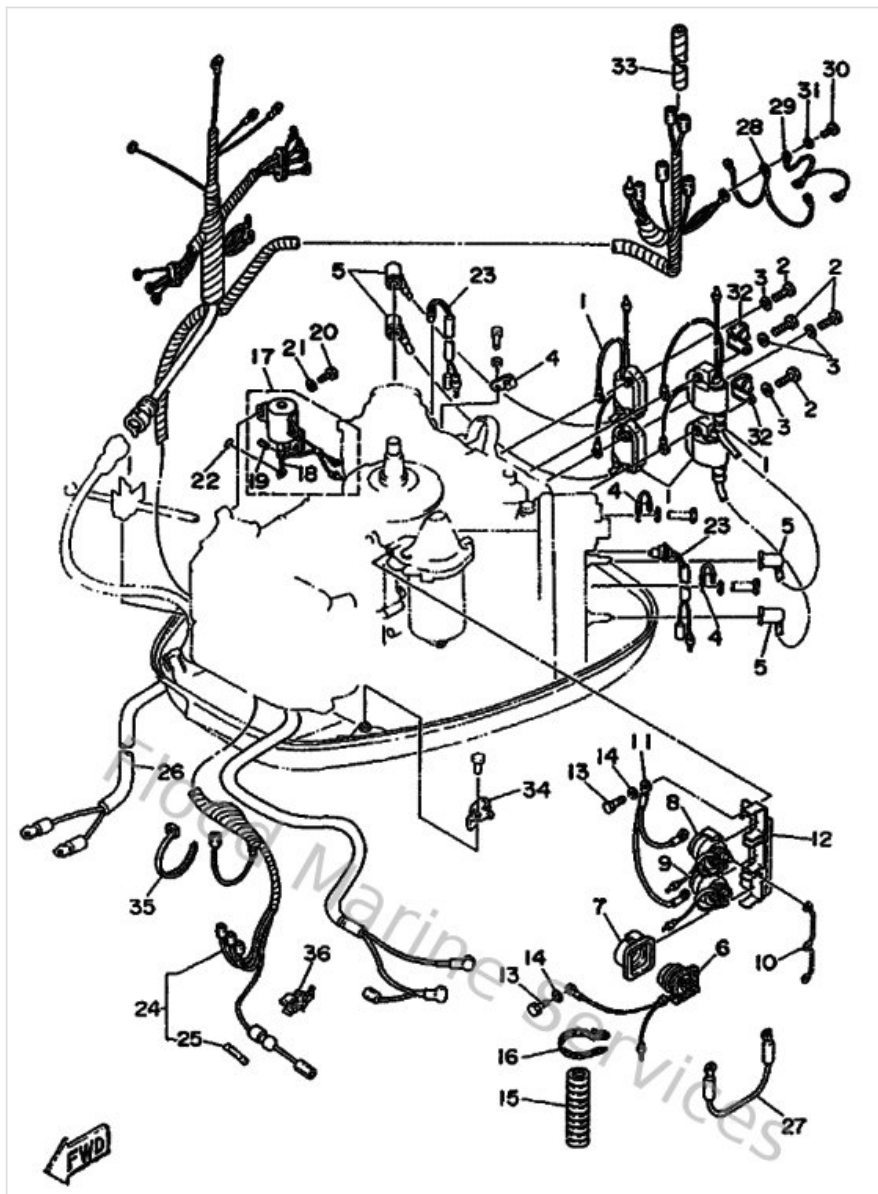
Ref	Part	
1	6E5855420094 Bracket	Buy now
2	9048009M1200 Grommet (6a0)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M6000 Bolt, with washer	Buy now
5	973950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6G581960A000 Rectifier & regulator assembly	Buy now
8	953800560000 Nut, hexagon (663)	Buy now
9	953800660000 Nut(661)	Buy now
10	929900520000 Ybs66-5 washer, plain	Buy now
11	929900620000 Ybs66-6 washer, plain	Buy now
12	970800602000 Bolt(7u8)	Buy now
14	929900510000 Ybs67-5 washer, spring	Buy now
15	929950610000 Washer(6a1)	Buy now
16	688819610100 Cover	Buy now

Electrical 1



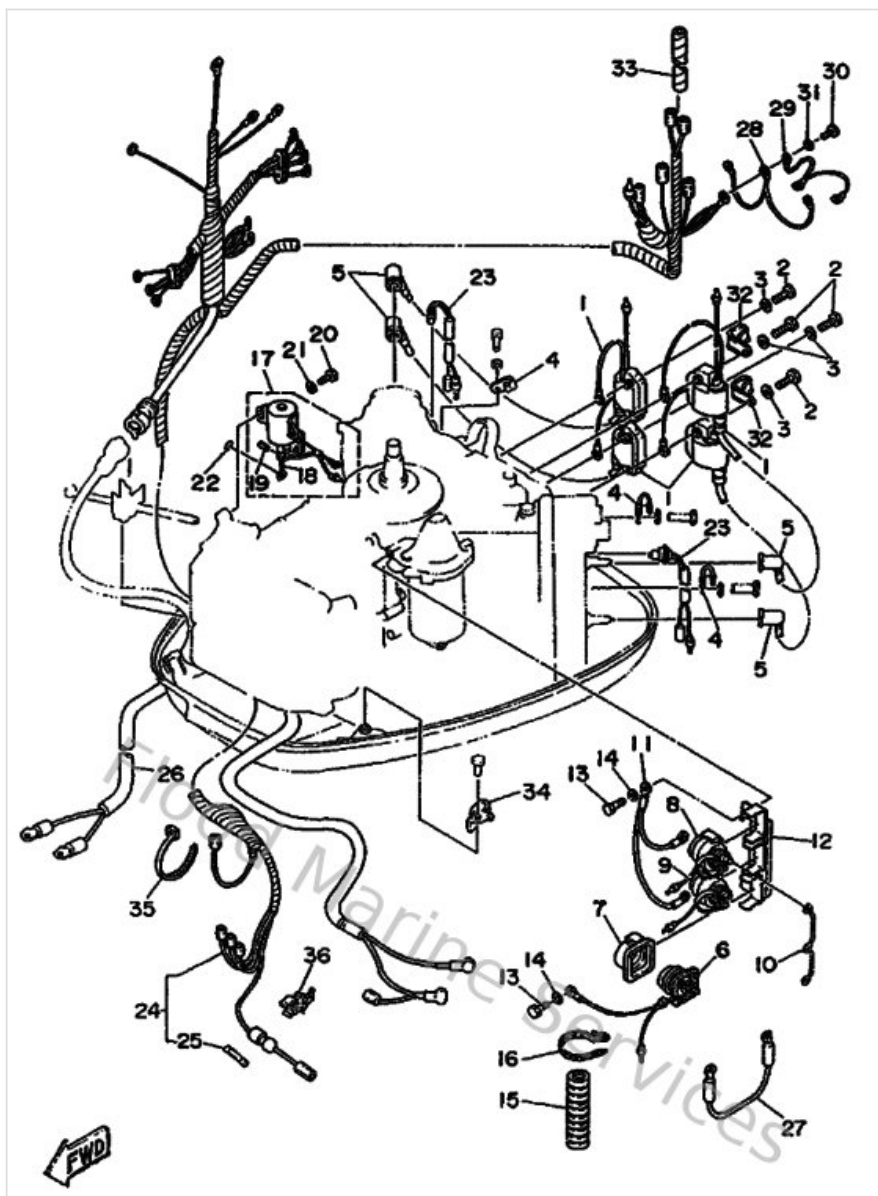
Ref	Part	
18	6E5855401200 Cdi unit assembly	Buy now
19	985800400800 Screw, pan head (713)	Buy now
20	929900420000 Ybs66-4 washer, plain	Buy now
21	6E5855471000 Damper	Buy now
22	6E5855371000 Cover	Buy now
23	979850521000 Screw, With Washer	Buy now
24	973950602500 Bolt	Buy now

Electrical 2



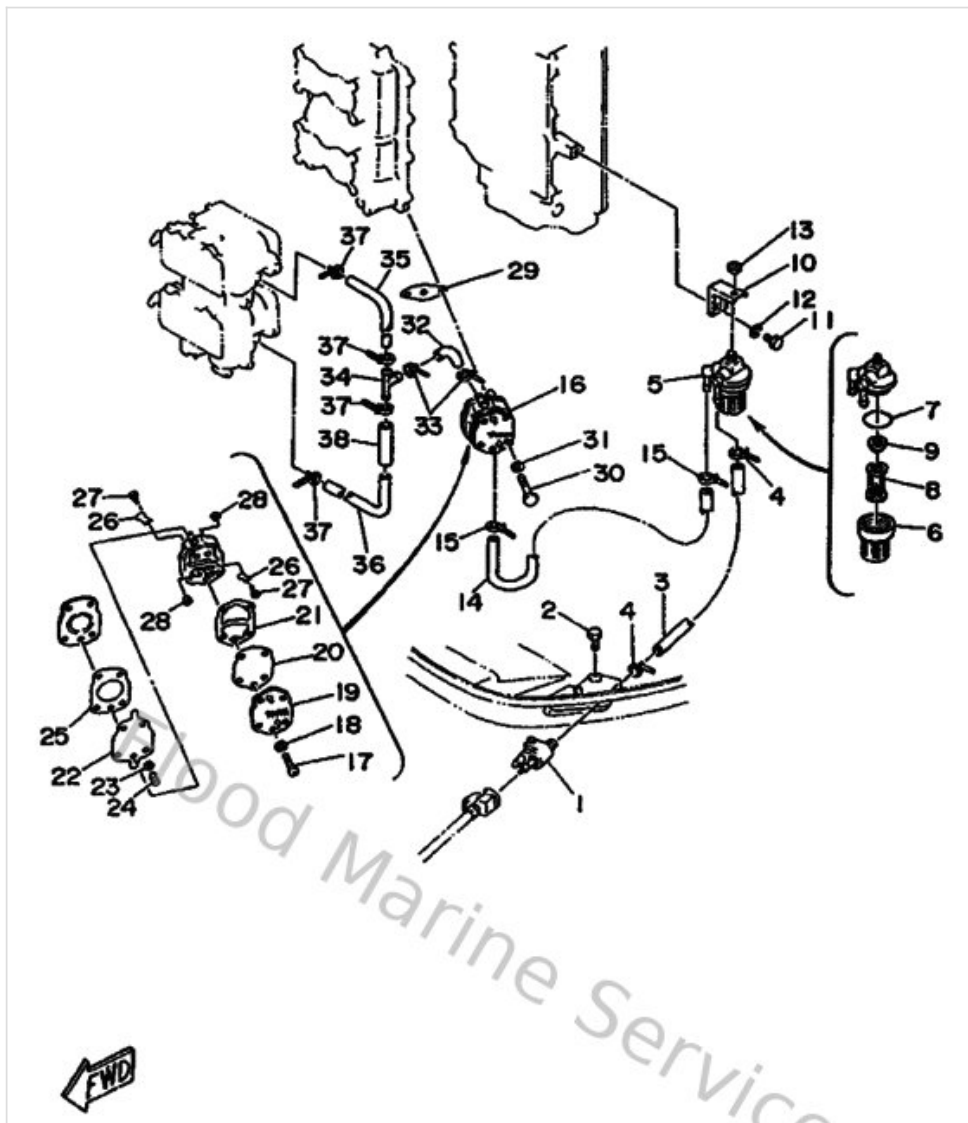
Ref	Part	
1	6E5855701100 Ignition coil assembly	Buy now
2	973950603000 Bolt(jf7)	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	904650802800 Clamp (1e6)	Buy now
5	6G1823702100 Plug cap assembly	Buy now
6	6E5819411100 Starter relay assembly	Buy now
7	689819521000 Holder, starter relay	Buy now
8	6E5819500000 Relay assembly	Buy now
9	6E58195A0100 Relay assembly	Buy now
10	6G5871491000 Connector	Buy now
11	6E5821160000 Wire, minus lead	Buy now
13	973950601600 Bolt, hexagon deep recess	Buy now
15	6N7835570000 Tube	Buy now
16	9046513M3600 Clamp(6h4)	Buy now
17	6E5861100200 Solenoid	Buy now

Electrical 2



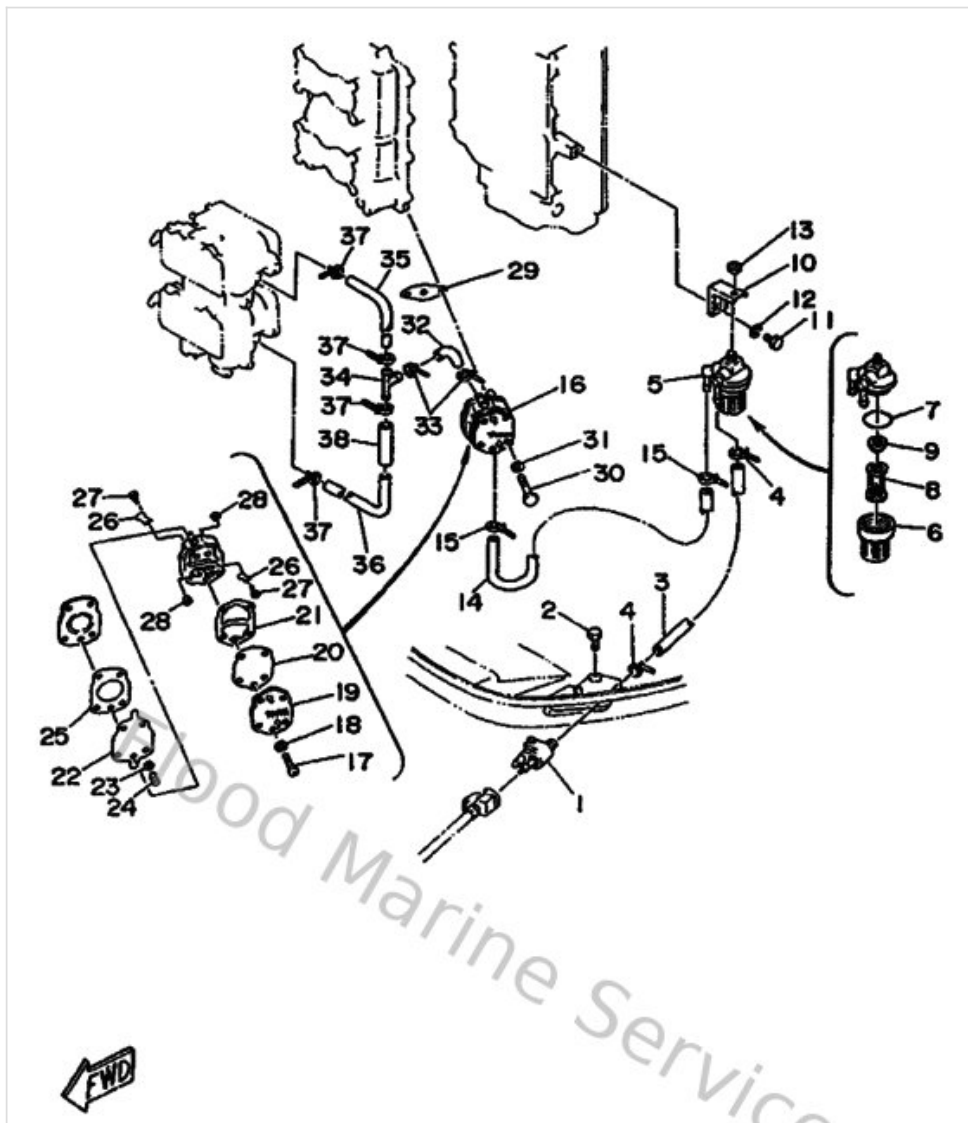
Ref	Part	
18	6E5861160100 Wire, pull	Buy now
19	916903001000 Pin, spring (663)	Buy now
22	932100326100 O-ring (663)	Buy now
23	688825601000 Thermo switch assembly	Buy now
25	682821510100 Fuse	Buy now
26	6E5821051100 Battery cable	Buy now
27	6E5821170000 Wire, lead	Buy now
28	6E5825190000 Wire, Earth Lead	Buy now
29	6E5825310000 Wire, lead	Buy now
30	973950601200 Bolt(gh1)	Buy now
32	9046508M0800 Clamp (6e5)	Buy now
33	9044610M0100 Tube (6e5)	Buy now
34	9046512M2500 Clamp (6e5)	Buy now
36	6G5821520000 Holder, fuse	Buy now

Fuel 1



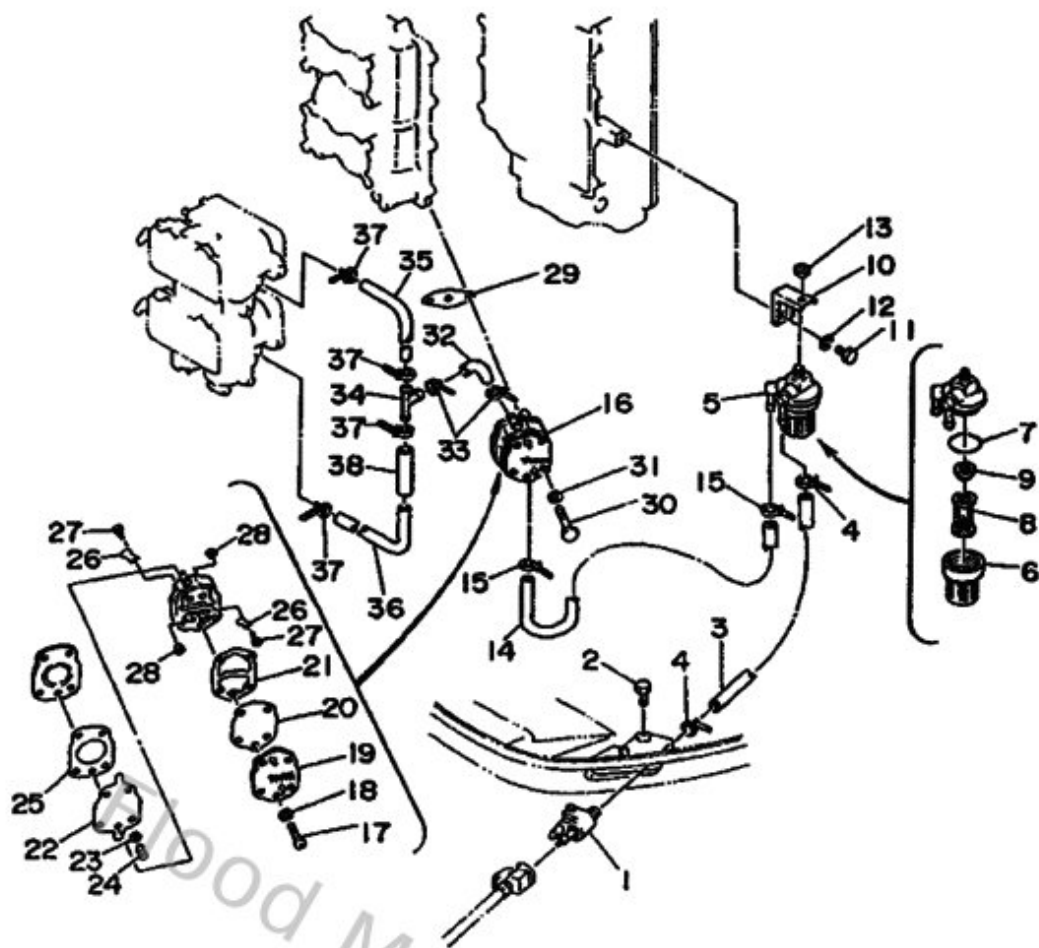
Ref	Part	
1	6E5243041000 Fuel pipe joint comp. 1	Buy now
2	973950602800 Bolt (6g0)	Buy now
3	6E5243130000 Pipe 3	Buy now
4	904651009800 Clamp	Buy now
5	6E5245600000 Filter assembly	Buy now
7	9321037M2500 O-ring (655)	Buy now
8	6F5245630000 Element, filter	Buy now
9	655245640000 Packing, filter	Buy now
10	6E5245660000 Bracket, filter	Buy now
11	973130601400 Bolt(gj3)	Buy now
12	929900610000 Washer(6a1)	Buy now
13	988800810000 Nut, hex.	Buy now
14	6E5243140000 Pipe 4	Buy now
15	9046511M1000 Clamp	Buy now
16	6E5244100300 Fuel pump assembly	Buy now

Fuel 1



Ref	Part	
17	985800503500 Screw, pan head (686)	Buy now
18	929900560000 Washer, plain (646)	Buy now
19	6E5244130000 Body 2	Buy now
20	6E5244710000 Diaphragm	Buy now
21	6E5244350000 Gasket, body 2	Buy now
22	6E5244110000 Diaphragm	Buy now
23	648244240000 Seat, spring	Buy now
24	6E5244230000 Spring, diaphragm	Buy now
25	6E5244340200 Gasket, body	Buy now
26	6A0244210100 Valve, check	Buy now
27	6A0143250000 Screw, pan head	Buy now
28	953800360000 Nut (6g8)	Buy now
29	65024431A000 Gasket, fuel pump	Buy now
30	970800605000 Bolt(jf7)	Buy now
31	929900660000 Washer, plain (646)	Buy now

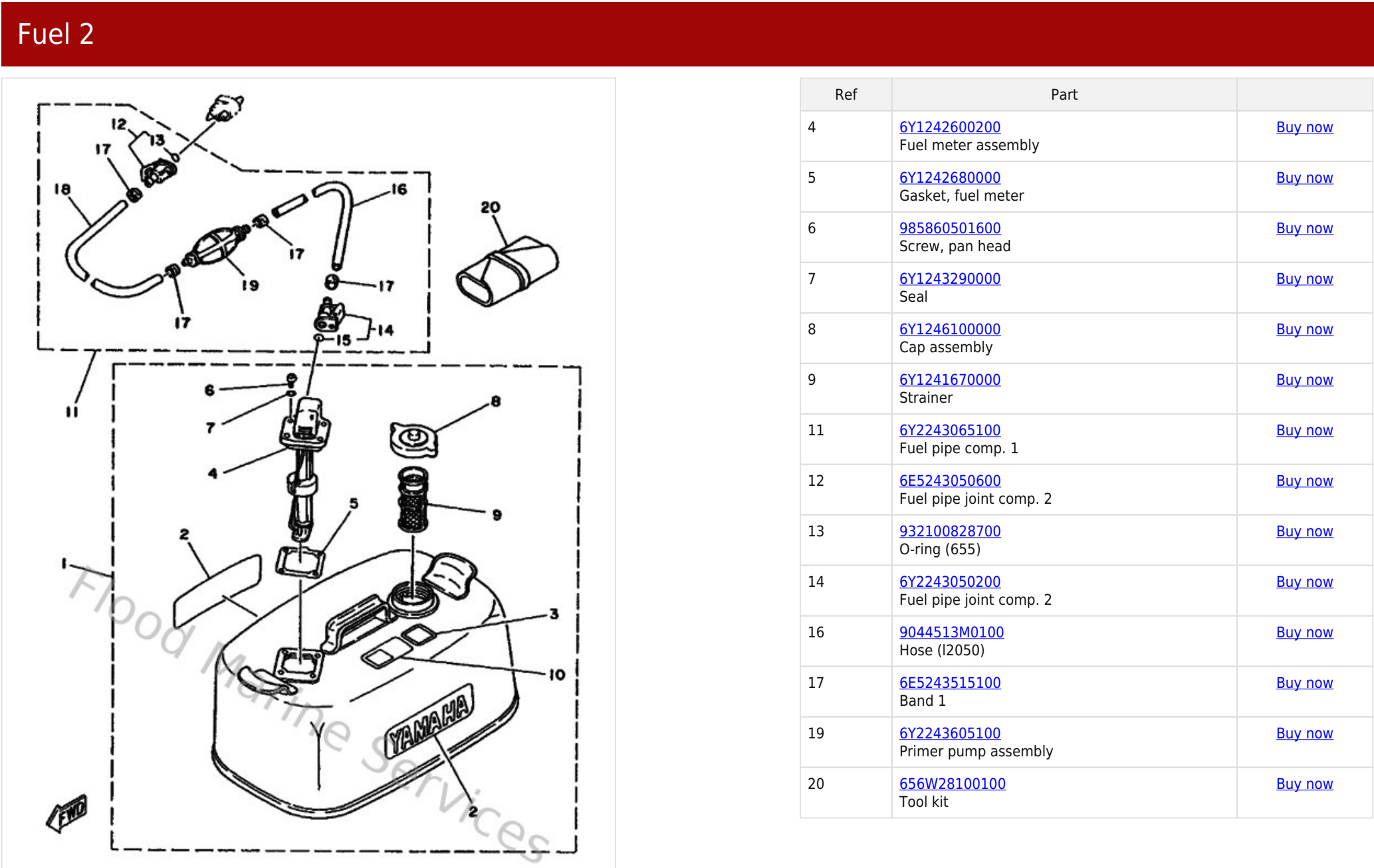
Fuel 1



Ref	Part	
32	6G5243161000 Pipe 6	Buy now
34	6E5243761000 Pipe, joint 1	Buy now
35	904451357900 Hose (I90)	Buy now
36	6G5243191000 Pipe 9	Buy now
38	9044615M0700 Hose(6g4)	Buy now



Fuel 2

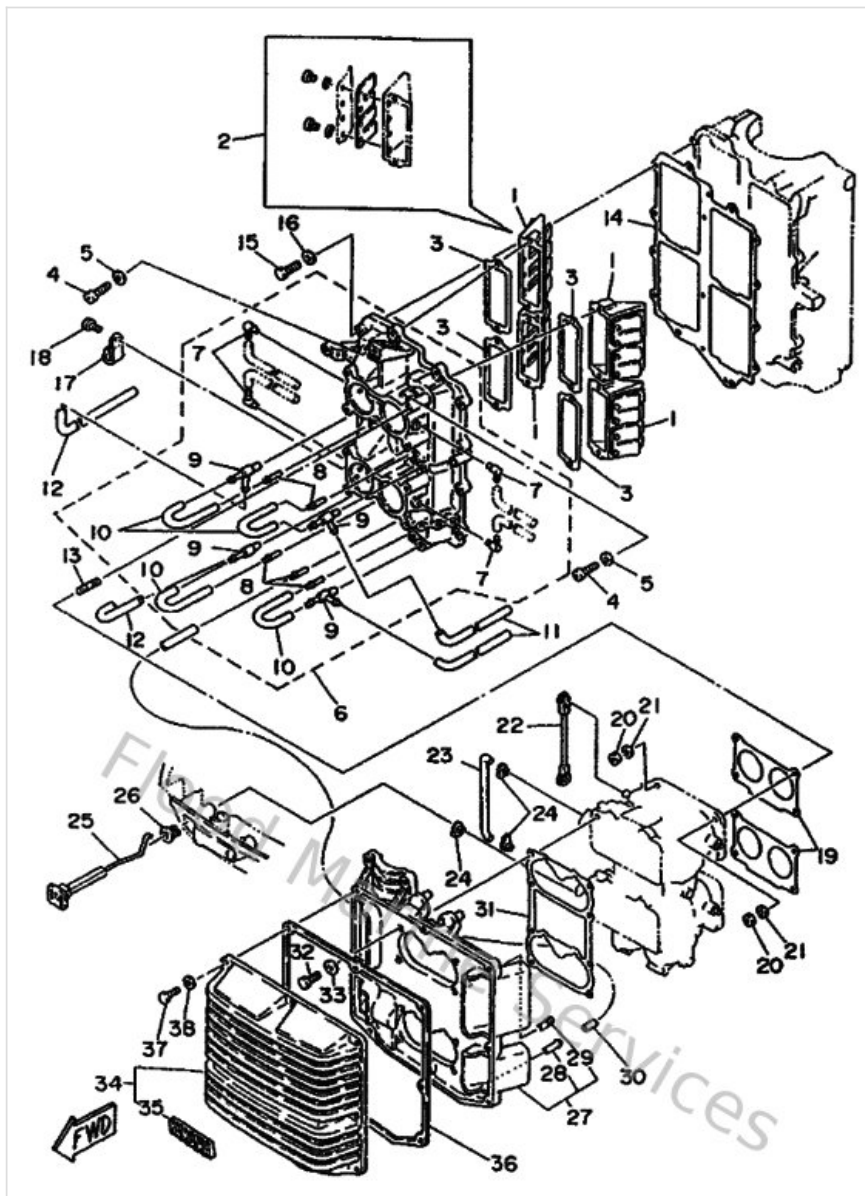


Fuel 2

Exploded view diagram of the fuel system components, showing the fuel tank (1) and the fuel pump assembly (4) mounted on top. The fuel pump assembly includes a primer pump (19), a fuel filter (9), and a fuel meter assembly (4). The fuel pump is connected to the fuel tank via a fuel pipe (11) and a fuel pipe joint (14). The fuel pump is also connected to the fuel filter via a fuel pipe joint (12). The fuel filter is connected to the fuel meter assembly via a fuel pipe joint (13). The fuel meter assembly is connected to the fuel filter via a fuel pipe joint (15). The fuel meter assembly is connected to the fuel filter via a fuel pipe joint (16). The fuel meter assembly is connected to the fuel filter via a fuel pipe joint (17). The fuel meter assembly is connected to the fuel filter via a fuel pipe joint (18). The fuel meter assembly is connected to the fuel filter via a fuel pipe joint (19). The fuel meter assembly is connected to the fuel filter via a fuel pipe joint (20).

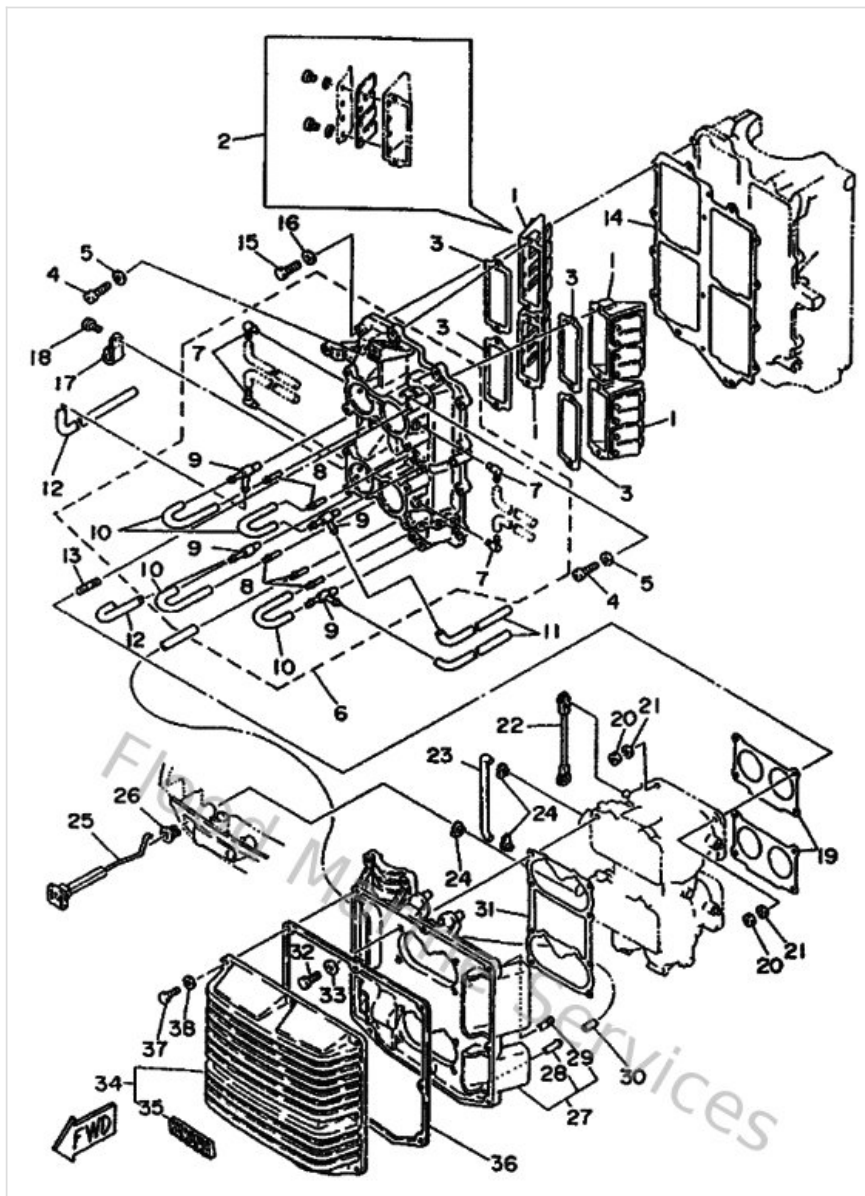
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
11	6Y2243065100 Fuel pipe comp. 1	Buy now
12	6E5243050600 Fuel pipe joint comp. 2	Buy now
13	932100828700 O-ring (655)	Buy now
14	6Y2243050200 Fuel pipe joint comp. 2	Buy now
16	9044513M0100 Hose (I2050)	Buy now
17	6E5243515100 Band 1	Buy now
19	6Y2243605100 Primer pump assembly	Buy now
20	656W28100100 Tool kit	Buy now

Intake



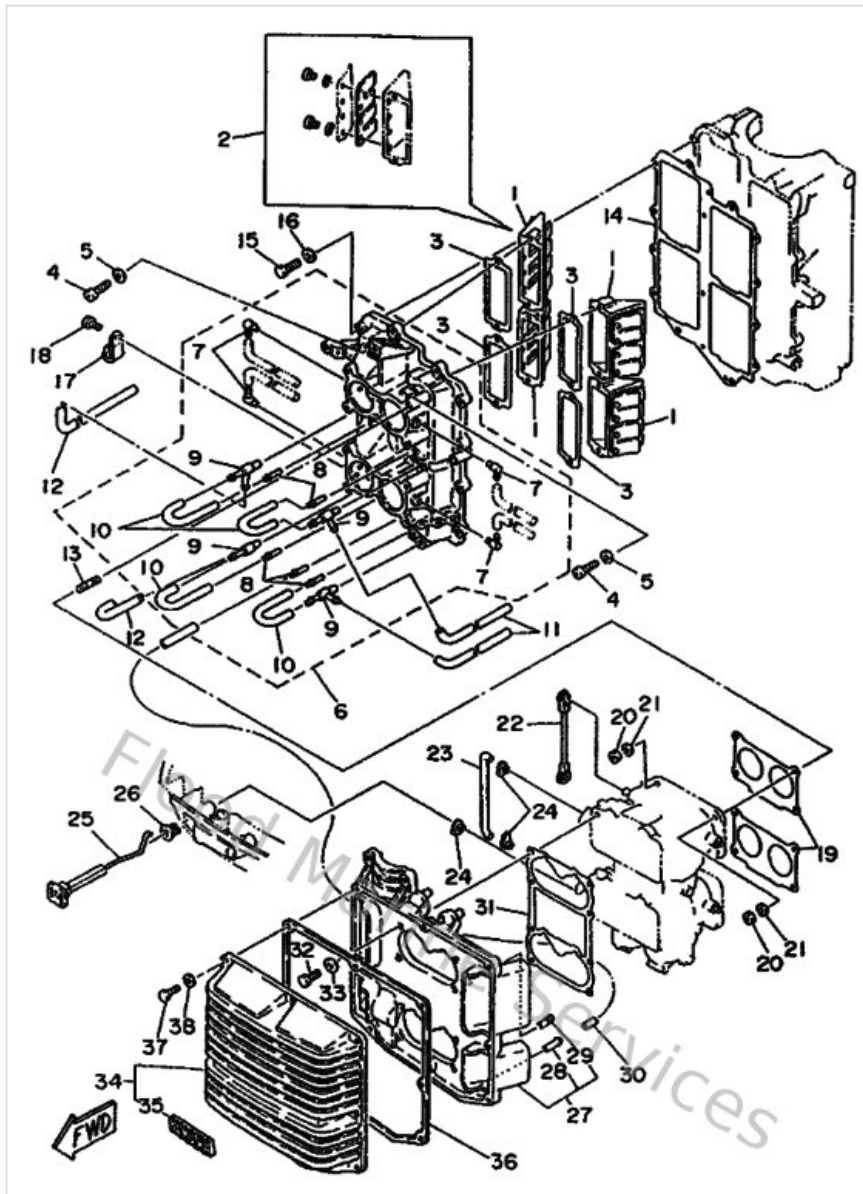
Ref	Part	
1	6E5136100000 Reed valve assembly	Buy now
2	6E5W00040000 Reed set	Buy now
3	6E513621A100 Gasket, valve seat	Buy now
4	985030502500 Screw, panhead (a93)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	6E513641111S Manifold 1	Buy now
7	6E5135520000 Nozzle	Buy now
8	624144850000 Pipe, joint	Buy now
9	6E5113700000 Check valve assembly	Buy now
10	9044507MA300 Hose (I200)	Buy now
11	9044507M2400 Hose (I390)	Buy now
12	9044507M4600 Hose (I390)	Buy now
13	9011606M3000 Bolt, stud(6e5)	Buy now
14	6E513645A100 Gasket, manifold 1	Buy now
15	9010106M2700 Bolt	Buy now

Intake



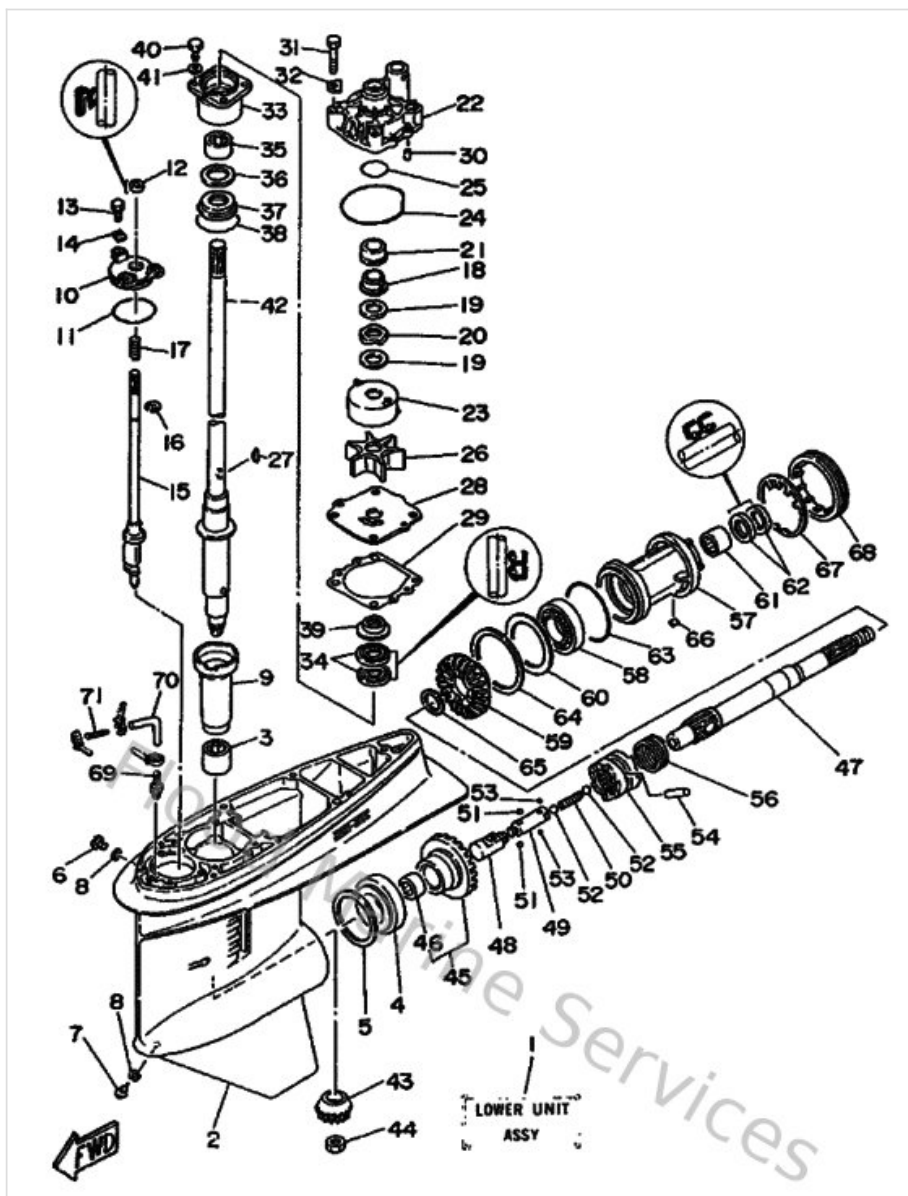
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	904650802800 Clamp (1e6)	Buy now
18	970130601200 Bolt(gh1)	Buy now
19	6E514198A200 Gasket	Buy now
20	953800660000 Nut(661)	Buy now
21	929900610000 Washer(6a1)	Buy now
22	6E5412170100 Rod, accel. lever	Buy now
23	6E5412560100 Rod, choke 1	Buy now
24	661412620200 Joint, choke lever	Buy now
25	6E5412710200 Knob, choke	Buy now
26	689412730000 Grommet	Buy now
27	6E5144171094 Cover 1	Buy now
29	6E5144850000 Pipe, joint	Buy now
30	9044507M2300 Hose (I570)	Buy now
31	6E514483A100 Gasket	Buy now

Intake



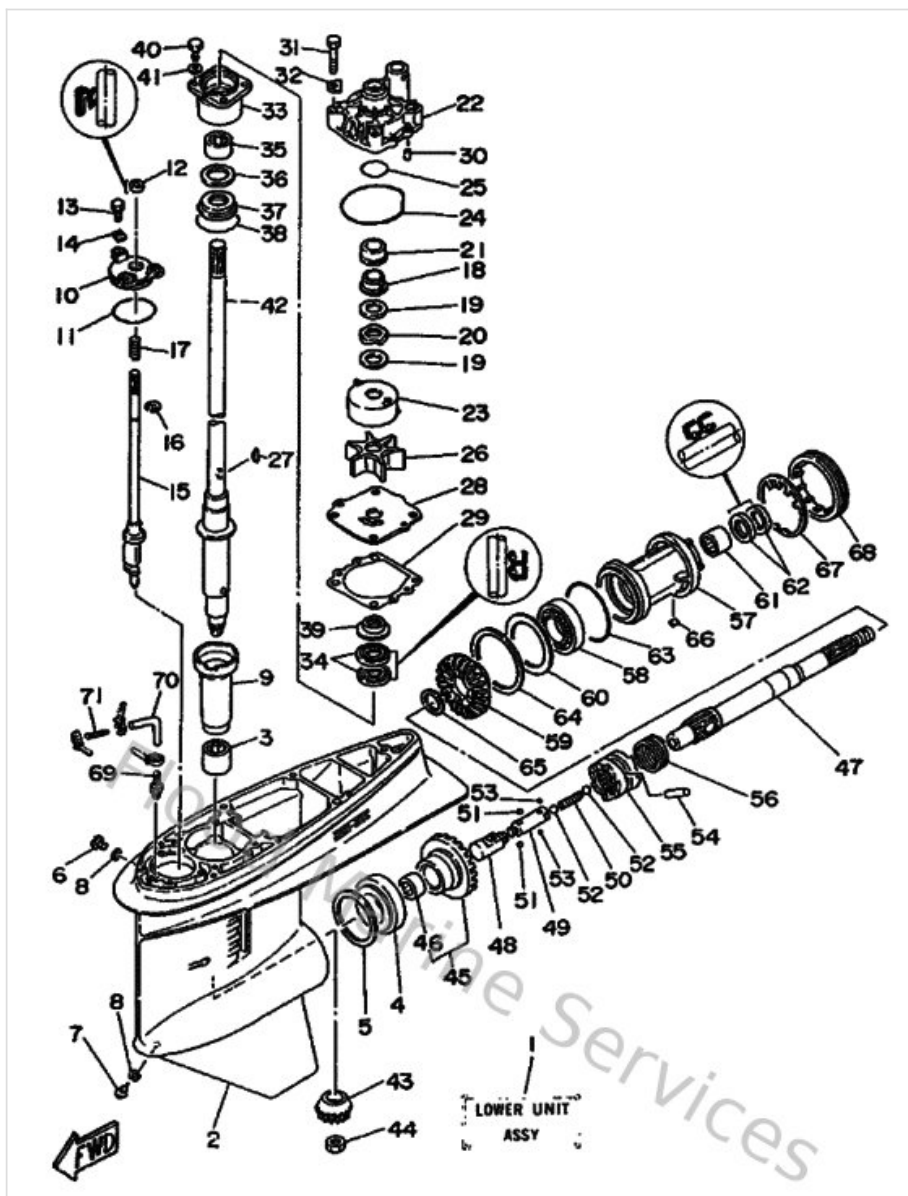
Ref	Part	
32	973130602000 Bolt(7u8)	Buy now
34	6E5Y106P0000 Cover 2	Buy now
35	6E51441K0000 Emblem 1	Buy now
36	6E514416A100 Gasket, air cleaner	Buy now
37	973950602000 Bolt(7u8)	Buy now
38	929900620000 Ybs66-6 washer, plain	Buy now

Lower Casing & Drive 1



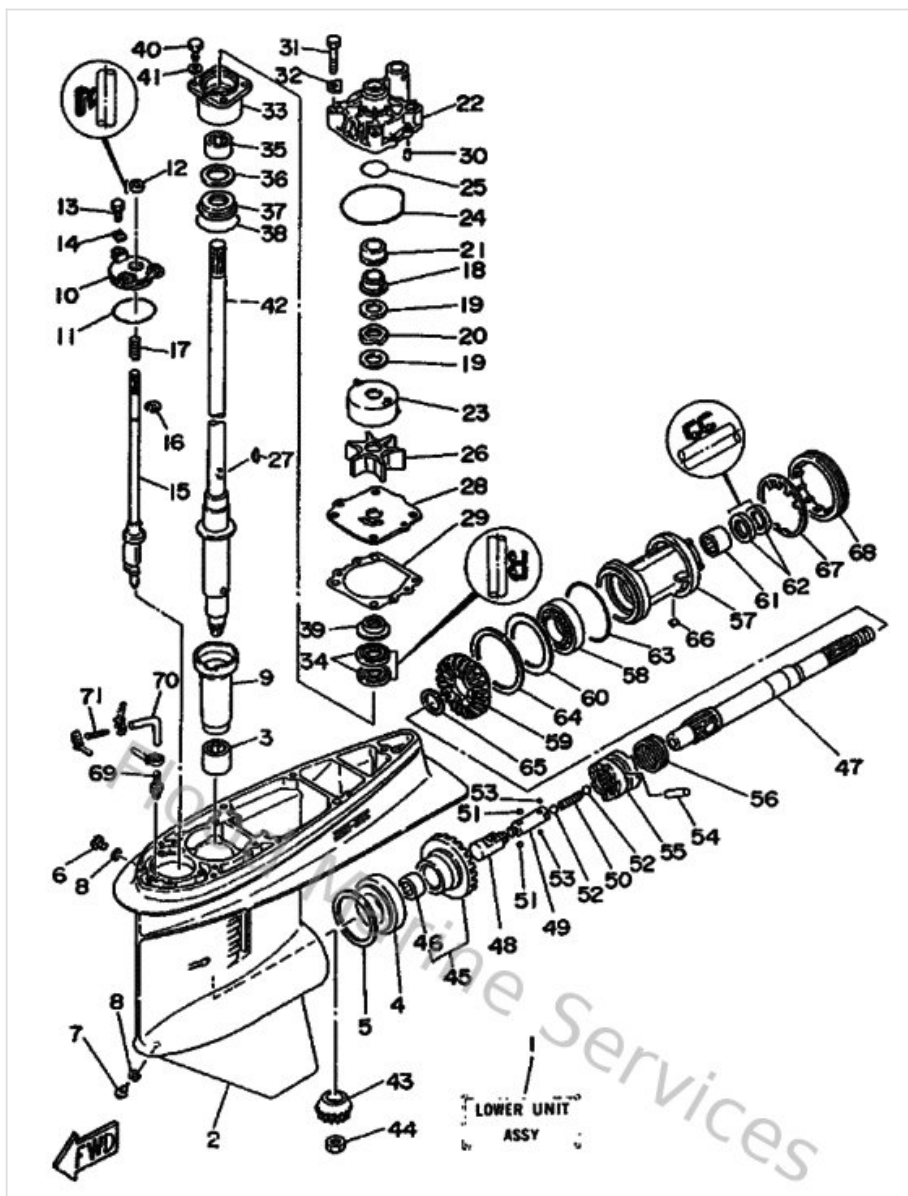
Ref	Part	
3	93315628U900 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U700 Brg,tapered roller 76mm (6e5)	Buy now
5	6E5455676000 Shim (t:0.50mm)	Buy now
6	903400800200 Plug, straight screw	Buy now
7	688453410000 Plug, drain	Buy now
8	904300802000 Gasket	Buy now
9	6E5455360000 Sleeve, drive shaft	Buy now
10	6E5453210000 Plate	Buy now
11	932105867700 O-ring(47x)	Buy now
12	931060901400 Oil seal	Buy now
13	973950602000 Bolt(7u8)	Buy now
14	9020906M0400 Washer	Buy now
15	6E5441500100 Shift cam assembly	Buy now
16	990010860000 Circlip(2r6)	Buy now
17	9050111M1000 Spring, compression (663)	Buy now

Lower Casing & Drive 1



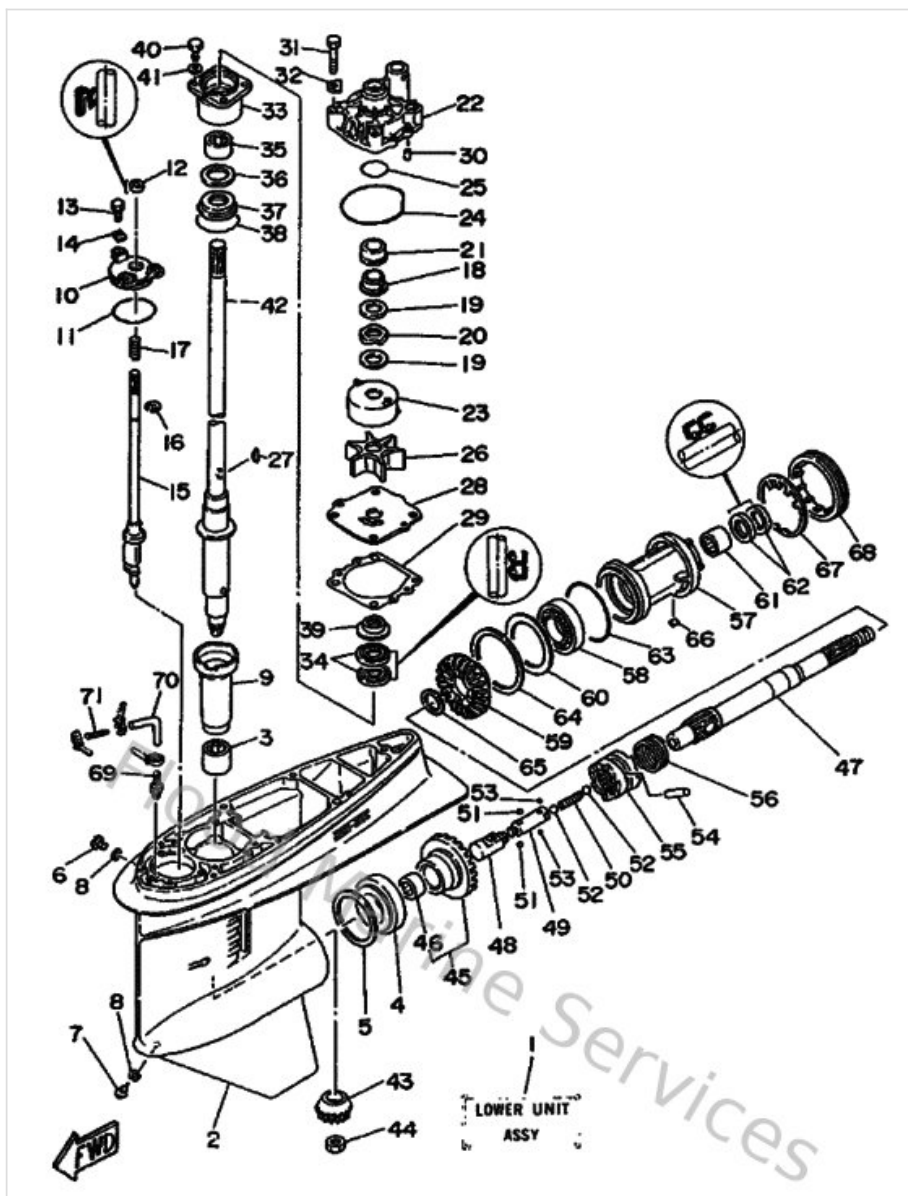
Ref	Part	
18	61A455380000 Spacer, 1	Buy now
19	9020122M0100 Washer, plate(61a)	Buy now
20	9020622M1900 Washer, wave(61a)	Buy now
21	61A455270000 Collar, drive shaft	Buy now
22	61A443110000 Housing, water pump	Buy now
23	61A443220000 Insert, cartridge	Buy now
24	9321086M3800 O-ring (6e5)	Buy now
25	9321037M6700 O-ring (6g8)	Buy now
26	6E5443520000 Impeller	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	6E5443230000 Outer plate, cartridge	Buy now
29	6E544315A000 Gasket,water pump	Buy now
30	936061201900 Pin, dowel (614)	Buy now
31	970950804500 Bolt, hexagon	Buy now
32	9020908M0200 Washer, plate (688)	Buy now

Lower Casing & Drive 1



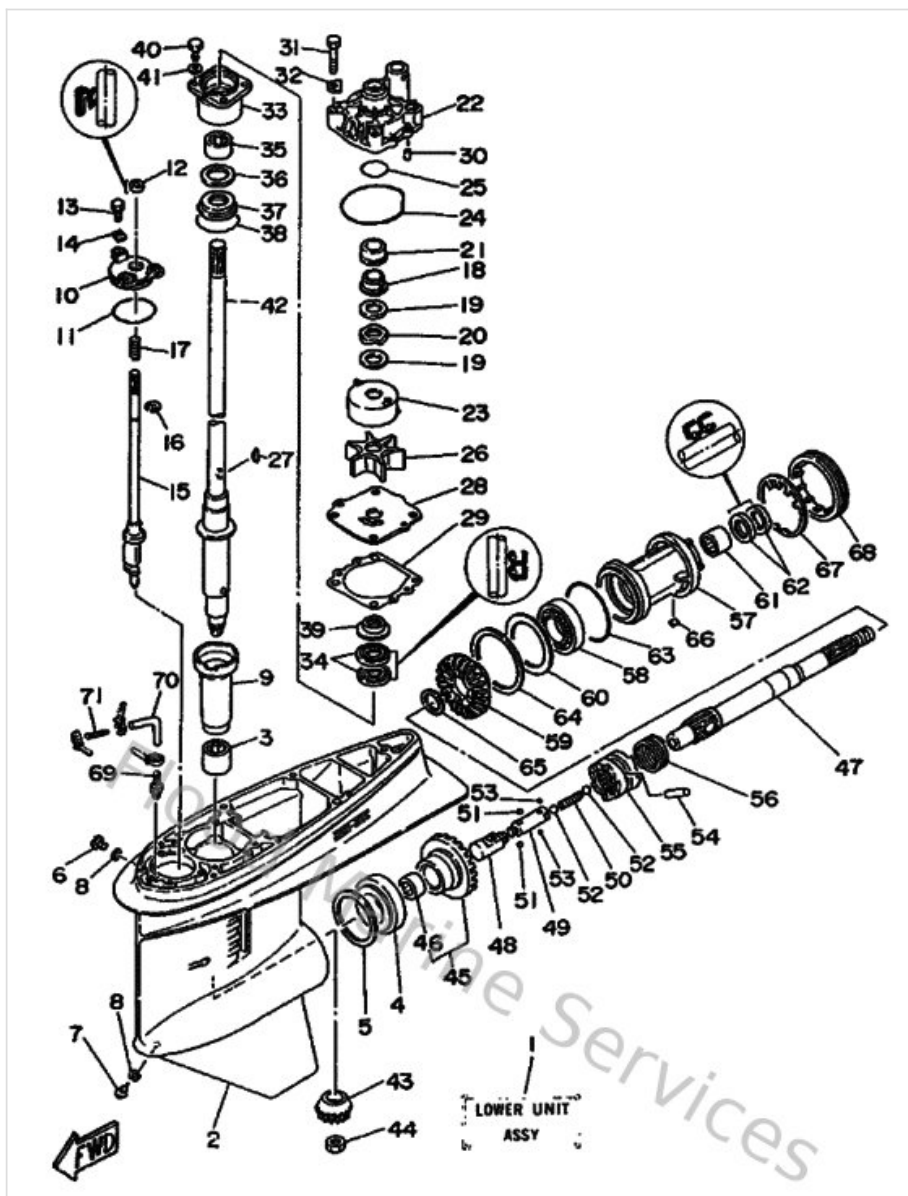
Ref	Part	
33	6E5453310094 Housing, bearing	Buy now
34	9310128M1600 Oil seal (6e5)	Buy now
35	93315430V500 Bearing, cylindrical(6k0)	Buy now
36	6E5455870130 Shim (t:0.30mm)	Buy now
37	93341930V200 Bearing, thrust(64d)	Buy now
38	932105453400 O-ring (70e)	Buy now
39	6E5453440000 Cover, oil seal	Buy now
40	973950802500 Bolt (62g)	Buy now
41	929900860000 Washer, plain (663)	Buy now
42	6E5455010100 Drive shaft comp.	Buy now
43	6E5455510200 Pinion	Buy now
44	9017016M0100 Nut, hexagon (688)	Buy now
45	6E5455600100 Gear 1 assembly	Buy now
46	93315425U700 Brg,cyl-cal roller (6e5)	Buy now
47	6E5456110100 Shaft, propeller	Buy now

Lower Casing & Drive 1



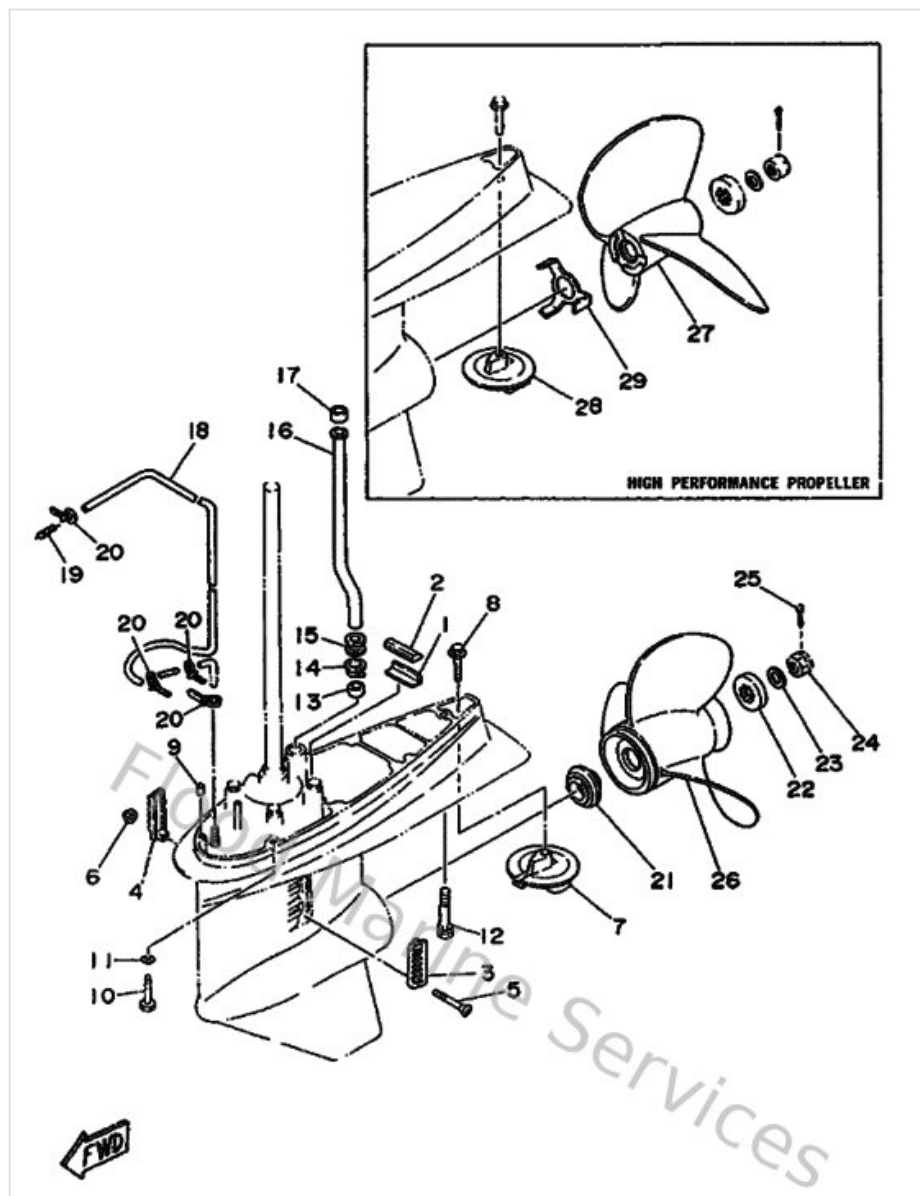
Ref	Part	
48	6E5456410100 Shifter	Buy now
49	6E5456340100 Slide, shift	Buy now
50	9050116M3700 Spring (6g5)	Buy now
51	935073203100 Ball (12r)	Buy now
52	935113202700 Ball (498)	Buy now
53	935031601000 Ball	Buy now
54	9025008M0700 Pin, straight (6g5)	Buy now
55	6E5456310100 Clutch, dog	Buy now
56	6E5456330100 Ring, cross pin	Buy now
57	6E54533200CA Housing, bearing	Buy now
58	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
59	6E5455710100 Gear 2	Buy now
60	6E5455760000 Washer, thrust 2	Buy now
61	93315430U800 Bearing	Buy now
62	9310130M1700 Oil seal (6e5)	Buy now

Lower Casing & Drive 1



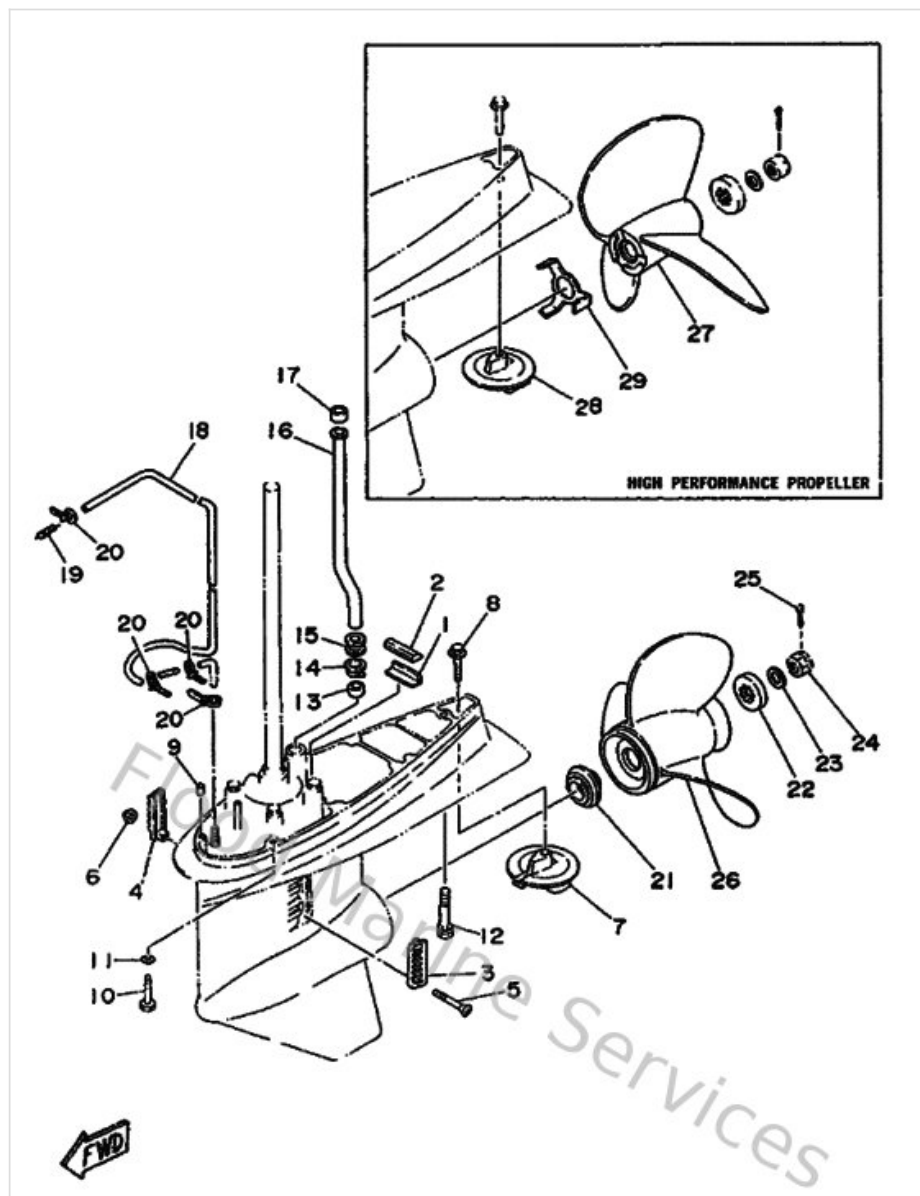
Ref	Part	
63	9321086M3900 O-ring (6e5)	Buy now
64	6L6455776000 Shim (t:0.50mm)	Buy now
65	9020130M9200 Washer (6g5)	Buy now
66	902820401000 Key, strait(663)	Buy now
67	688453830200 Washer, claw	Buy now
68	688453840000 Nut	Buy now
69	6E5453780000 Nipple, hose	Buy now
70	9044507ME800 Hose (l250)	Buy now
71	6E5835581000 End, nipple	Buy now

Lower Casing & Drive 2



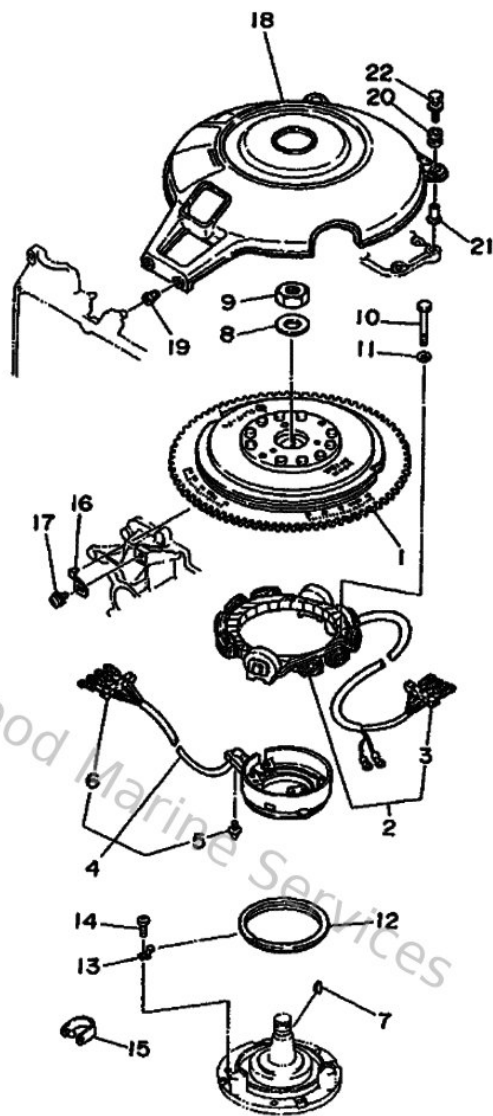
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688452140200 Cover, water inlet	Buy now
4	688452150200 Cover, water inlet	Buy now
5	9015205M0700 Screw, countersunk	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	6E5453710100 Trim tab	Buy now
8	9010510M0000 Bolt, hexagon (663)	Buy now
9	9360812M0500 Pin, dowel b (6e5)	Buy now
10	970951004500 Bolt(64d)	Buy now
11	929901010000 Ybs67-10 washer, spring	Buy now
12	9011910M8900 Bolt, with washer	Buy now
13	6E5443650000 Damper, water seal 1	Buy now
14	6E5443120000 Cover, water pump housing	Buy now
15	6E5443660000 Damper, water seal 2	Buy now

Lower Casing & Drive 2



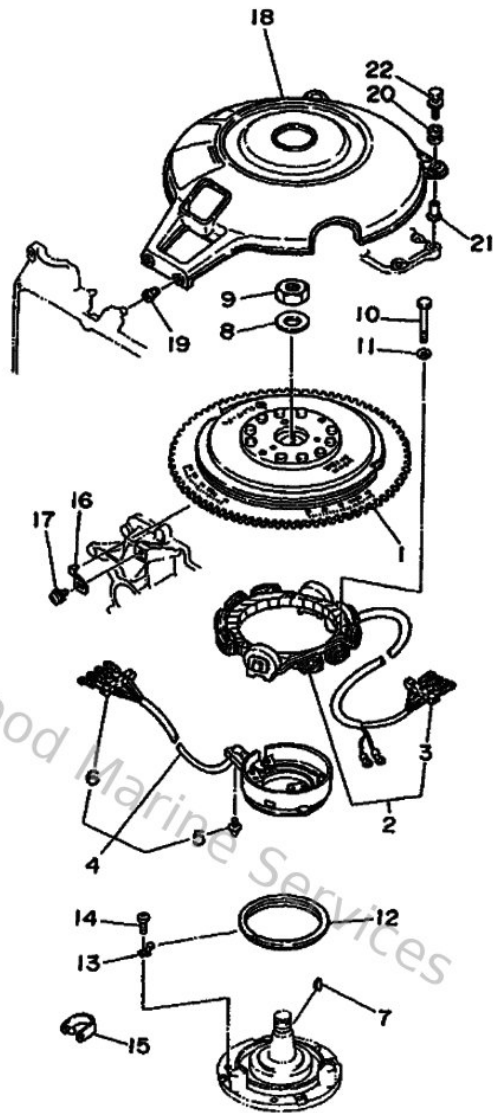
Ref	Part	
16	6E5443610000 Tube, water	Buy now
18	9044507MF000 Hose (I1160)	Buy now
19	6E5835580000 End, nipple	Buy now
20	9046511M1000 Clamp	Buy now
21	6E5459870000 Spacer 1	Buy now
22	688459970100 Spacer 2	Buy now
23	929901820000 Washer (6e5)	Buy now
24	9017118M0400 Nut, castle (6e5)	Buy now
25	914904003000 Pin, cotter (663)	Buy now
26	6E54594501EL Propeller (3x13-1/4x17-k)	Buy now
27	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
28	6E5453711000 Tab-trim	Buy now
29	6E5459941000 Plate, tooth	Buy now

Magneto



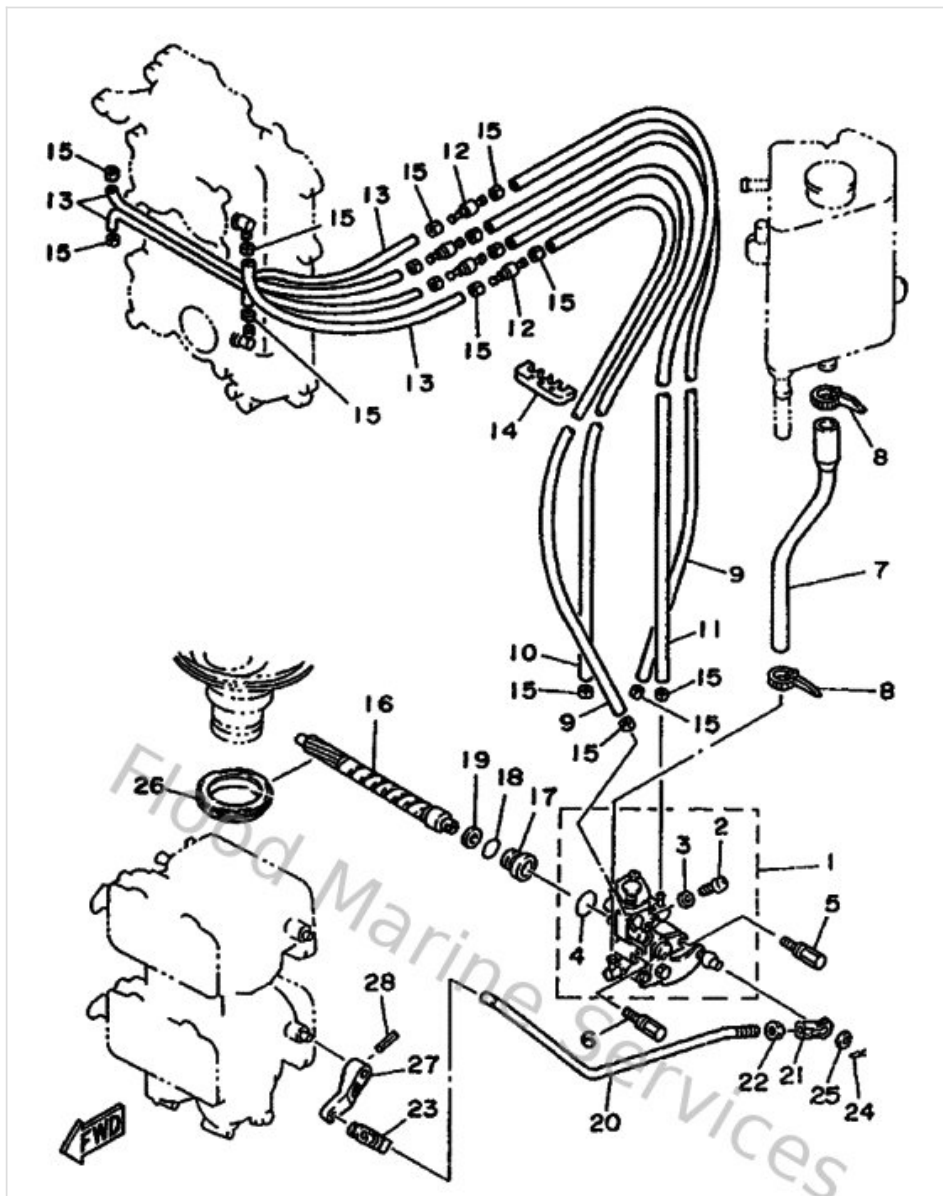
Ref	Part	
2	6E5855101000 Stator Assembly	Buy now
3	9048006M1600 Grommet	Buy now
4	6E5855801200 Coil, Pulser	Buy now
5	663855180000 Joint, ball	Buy now
7	902800504900 Key, woodruff (12r)	Buy now
8	9020121M1800 Washer, plate (663)	Buy now
9	901702013700 Nut, hexagon(663)	Buy now
10	973130605500 Bolt, hexagon w/w deep recess	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	688416110000 Retainer, magneto base 1	Buy now
13	688416120000 Retainer, magneto base 2	Buy now
14	985030601800 Screw, pan head(6e5)	Buy now
16	6E5813320000 Plate, timing	Buy now
17	979850621000 Screw pan head	Buy now
18	6E5813370100 Cover, flywheel	Buy now

Magneto



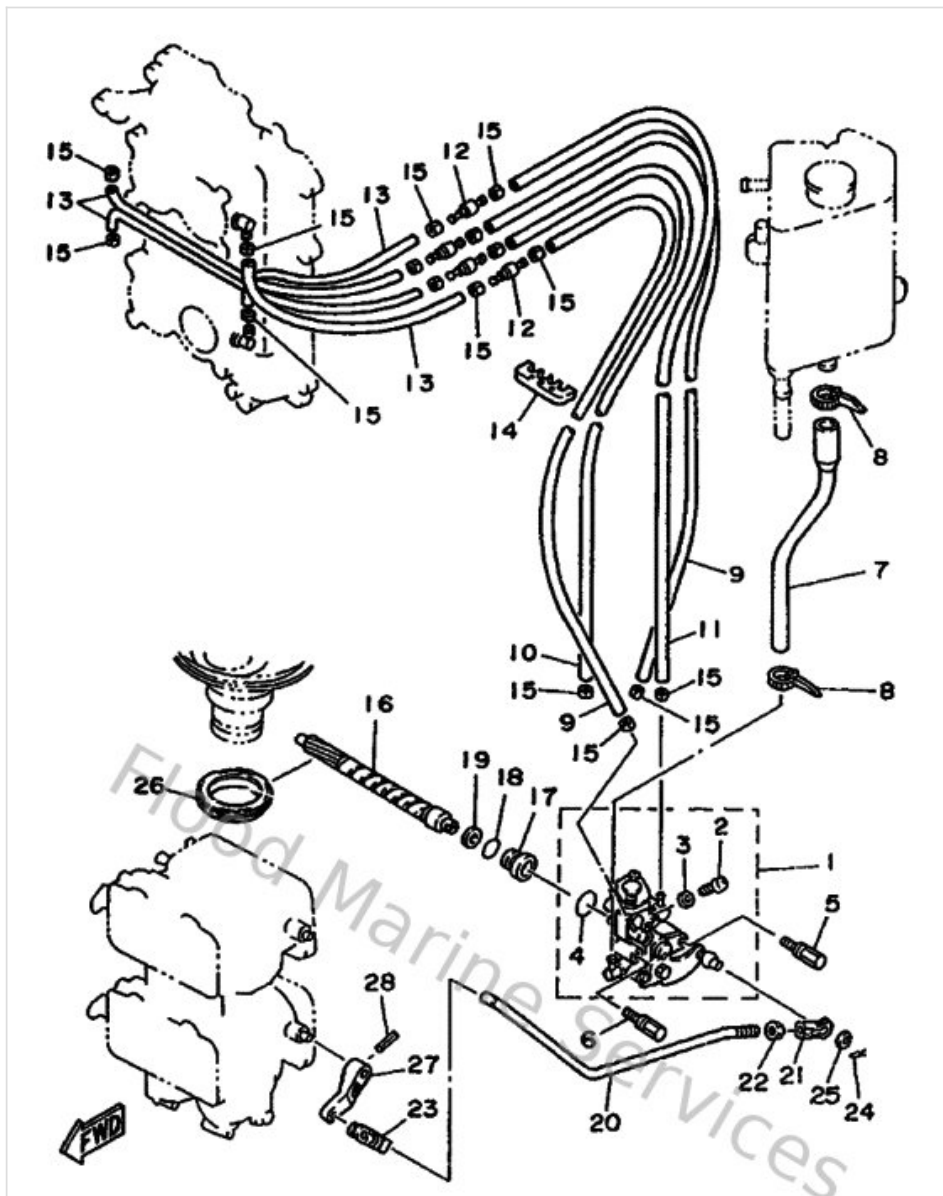
Ref	Part	
19	6G5823170000 Damper	Buy now
20	6A0823170000 Damper, ignition coil	Buy now
21	624425420000 Collar	Buy now
22	9011906M5900 Bolt, with washer	Buy now

Oil Pump



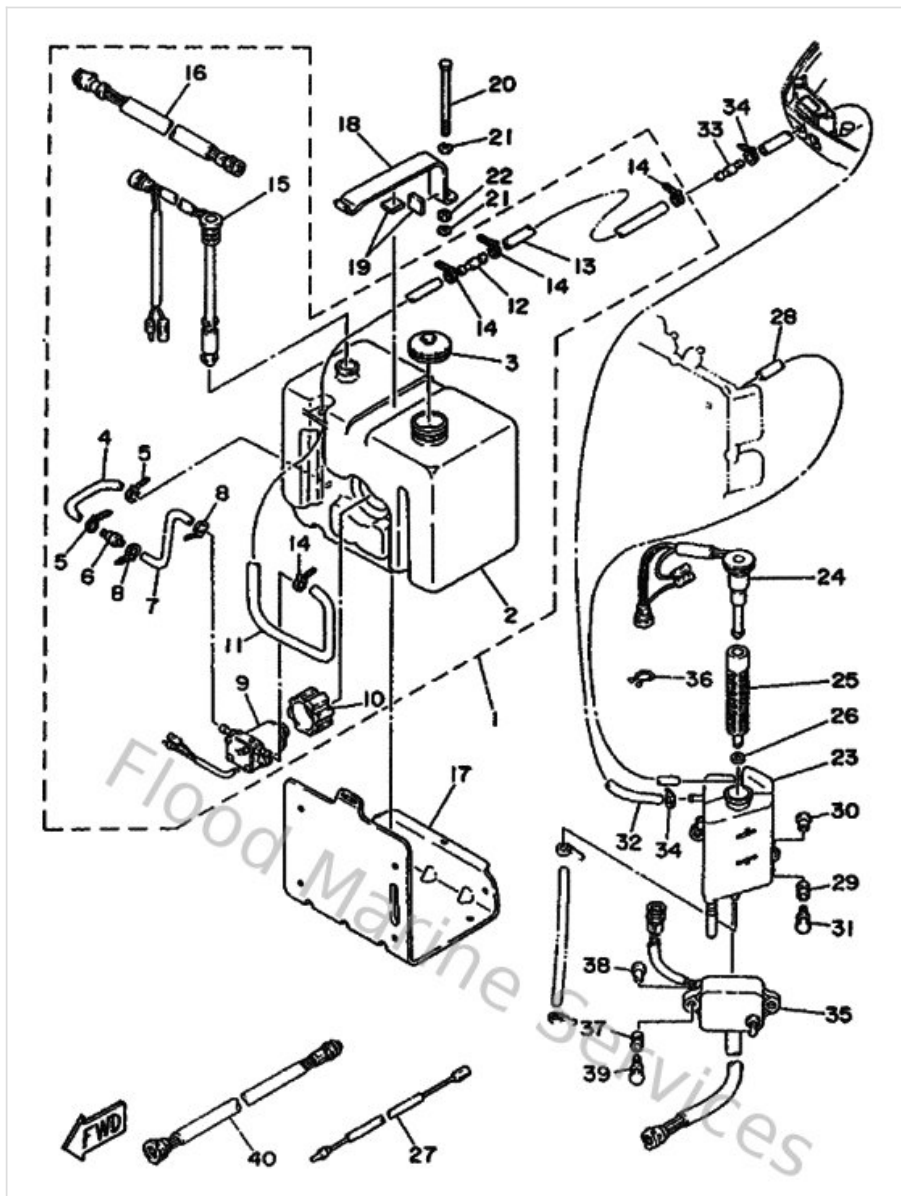
Ref	Part	
1	6N6132000000 Oil injection pump assembly	Buy now
2	716244440000 Screw	Buy now
3	6L2134750000 Gasket, breather bolt	Buy now
4	9321019MA700 O-ring(6r0)	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	9010906M3900 Bolt(6h0)	Buy now
7	6N7134160000 Pipe, oil 1	Buy now
8	904651009800 Clamp	Buy now
9	9044507M8500 Hose (l390)	Buy now
10	9044507M8400 Hose (l200)	Buy now
11	9044507M7300 Hose (l390)	Buy now
12	6R3131831000 Valve, check	Buy now
13	9044507M8700 Hose(62t)	Buy now
14	9046407M0600 Clamp (6e5)	Buy now
15	9046807M0200 Clip (6e5)	Buy now

Oil Pump



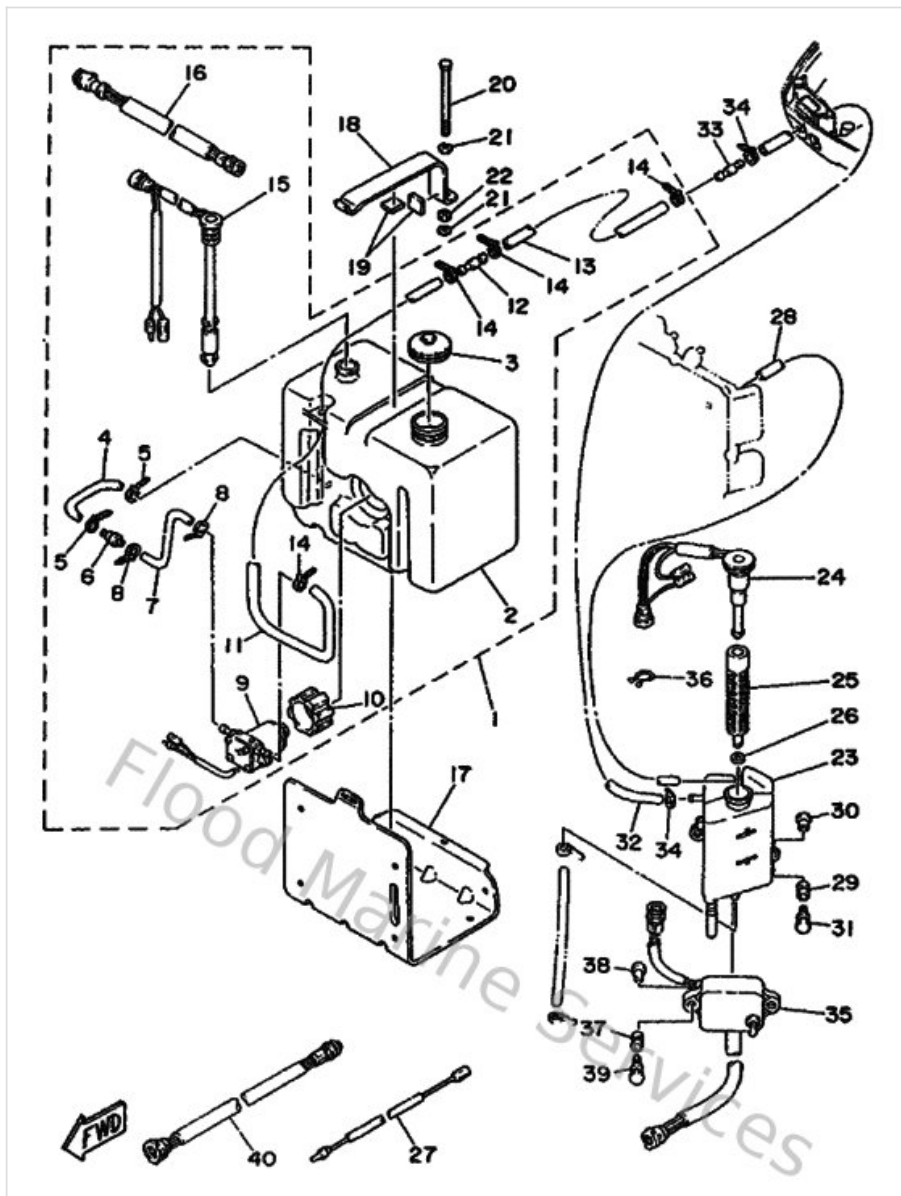
Ref	Part	
16	6R3115370000 Gear, driven	Buy now
17	6R3131170000 Collar, distance	Buy now
18	932101359500 93210-13m04	Buy now
19	9020208M4400 Washer, plate(6r3)	Buy now
20	6R3412410000 Rod, link	Buy now
21	6H1412370000 Joint, link	Buy now
22	953800560000 Nut, hexagon (663)	Buy now
23	6R5412370000 Joint, link	Buy now
24	9046805M0300 Clip(6j8)	Buy now
25	902020508800 Washer, plate (666)	Buy now
26	6R3115360000 Gear, drive	Buy now
27	6E5142760100 Lever	Buy now
28	916903001600 Pin, spring	Buy now

Oil Tank



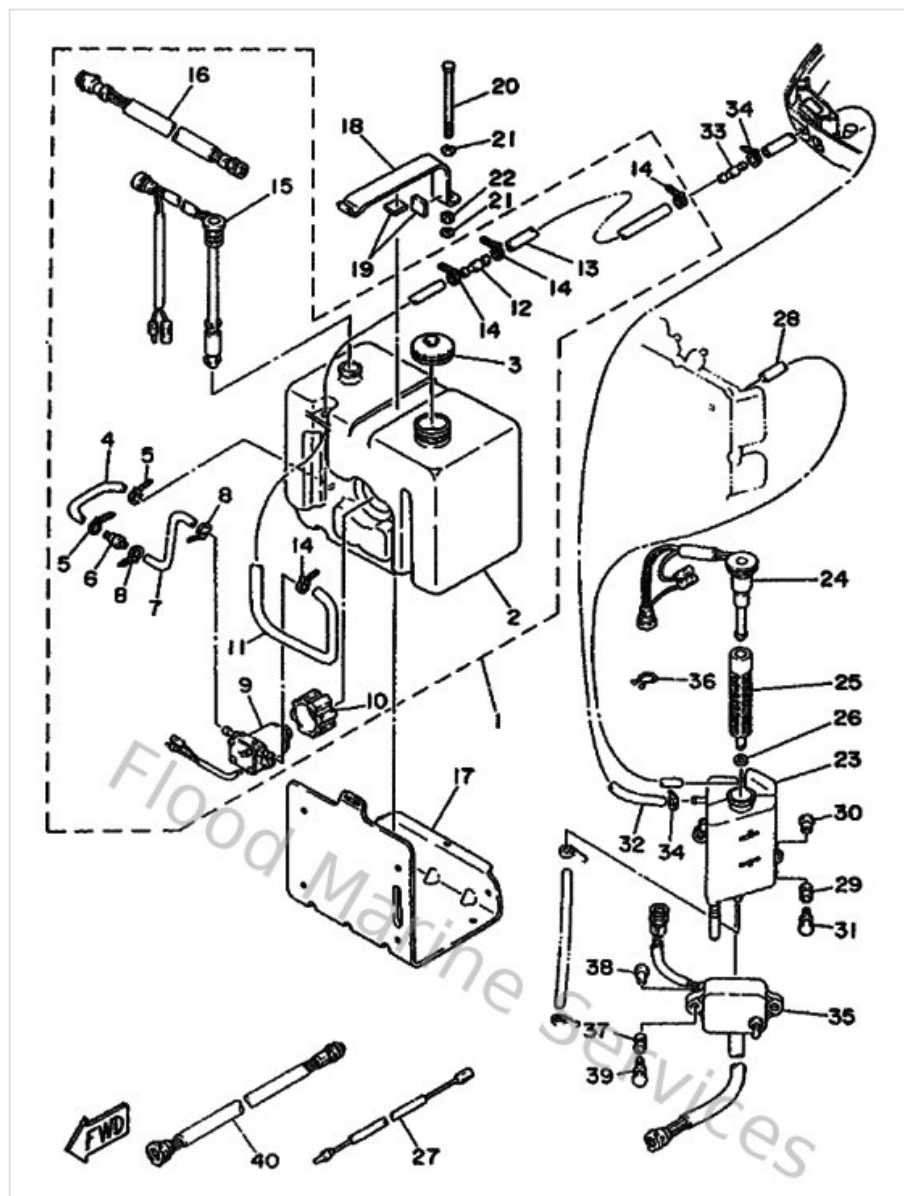
Ref	Part	
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	9046513M1100 Clamp (6e5)	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M8100 Hose (l3000)	Buy now
15	6E5857200200 Oil Level Gauge assembly	Buy now
16	6E5857210100 Wire, Lead	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now

Oil Tank



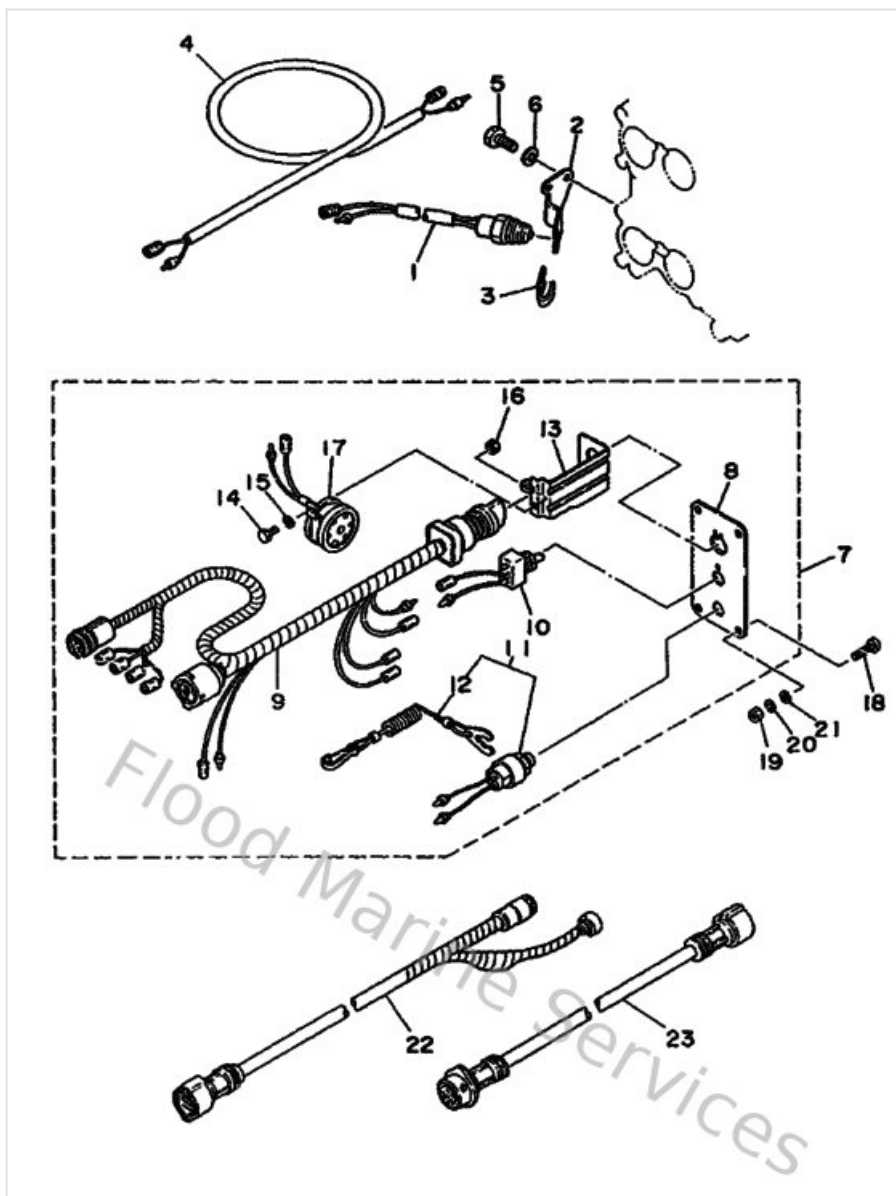
Ref	Part	
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	6E5217500500 Oil tank assembly	Buy now
24	6E5857301400 Oil Level Gauge assembly	Buy now
25	6E5134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	6E5813150200 Lead Wire assembly	Buy now
28	9044505M0200 Hose (I700)	Buy now
29	6A0823170000 Damper, ignition coil	Buy now
30	624425420000 Collar	Buy now
31	9011906M9500 Bolt, with washer	Buy now
32	6E5243230000 Pipe 12	Buy now
33	6E5244610000 Pipe, joint	Buy now

Oil Tank



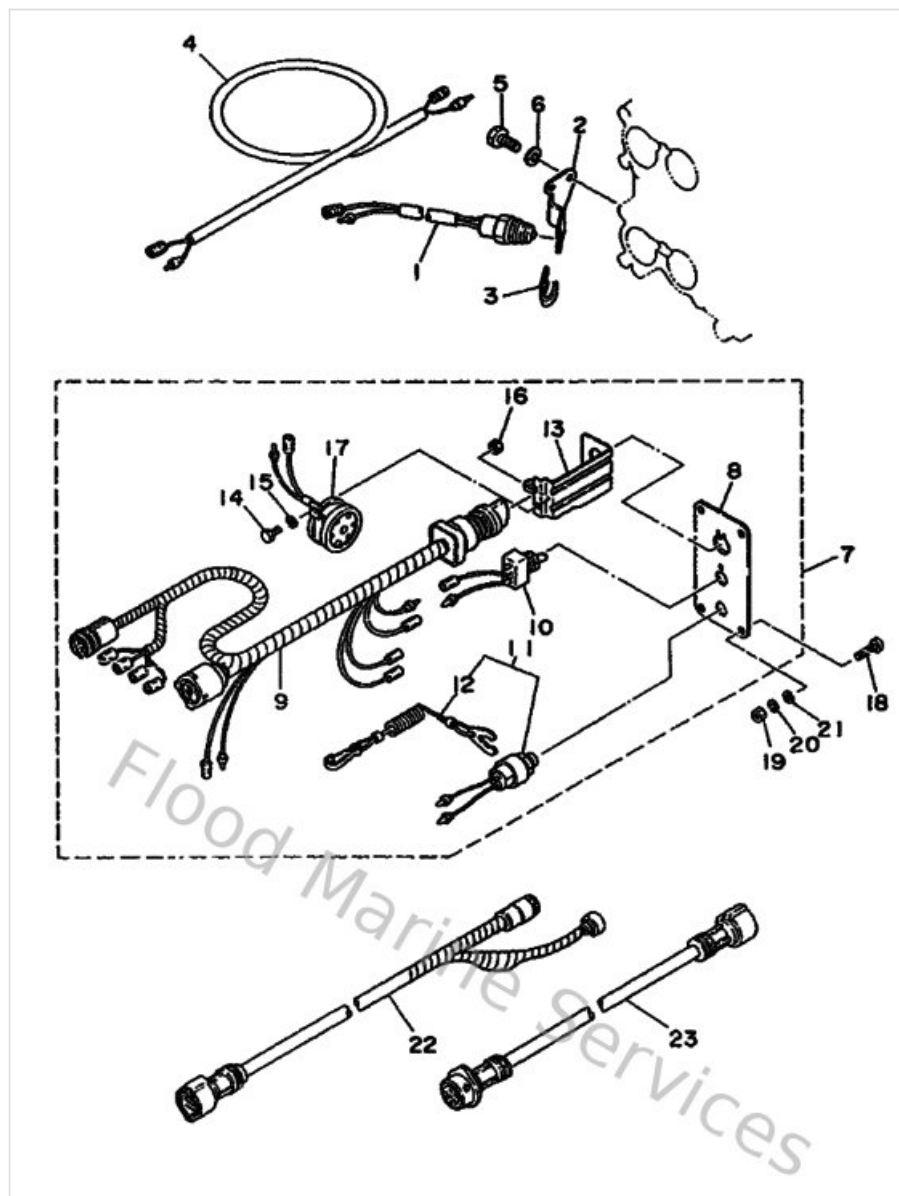
Ref	Part	
34	9046511M1000 Clamp	Buy now
35	6E5WS8570000 Control unit kit	Buy now
36	904641603900 Clamp (3y2)	Buy now
39	9011906M6500 Bolt, with washer	Buy now

Optional Parts 1



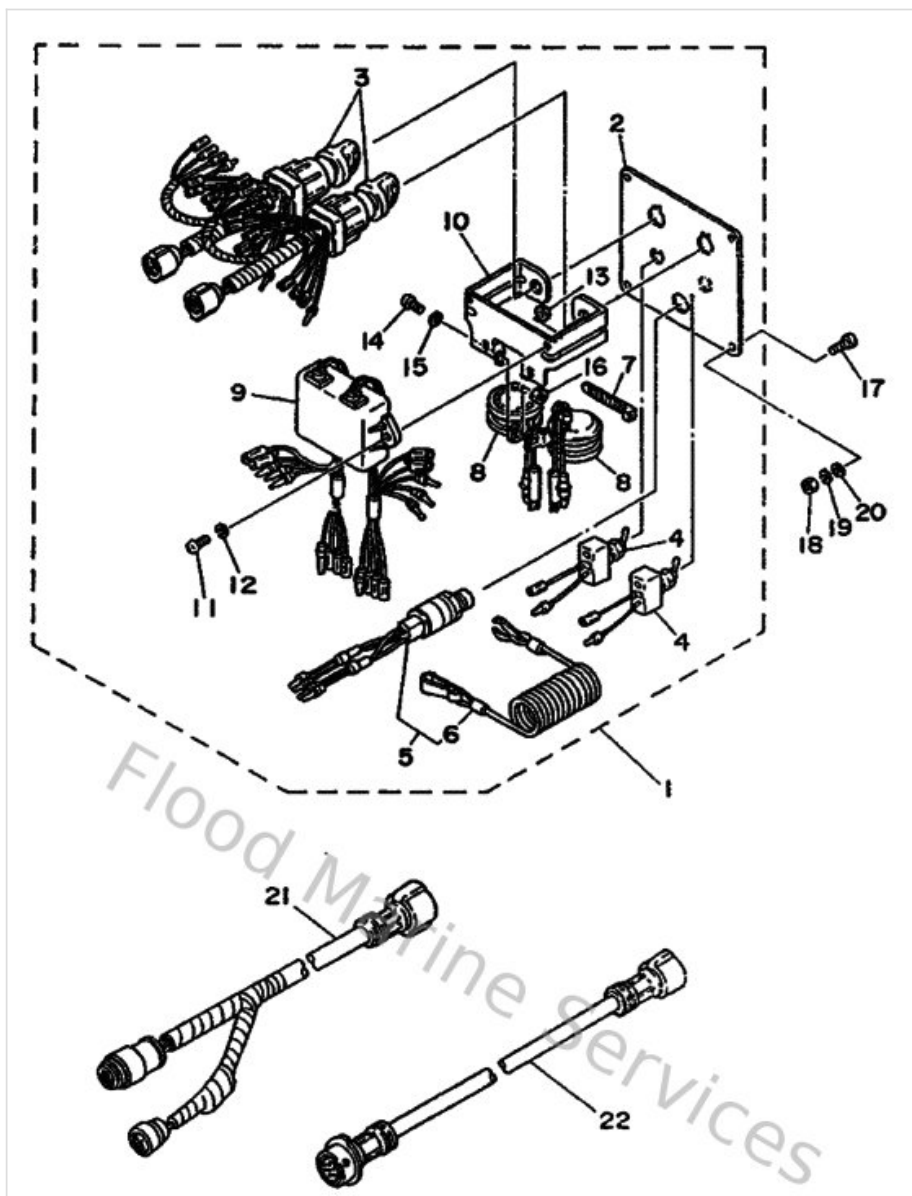
Ref	Part	
1	688825401100 Neutral switch assembly	Buy now
2	6E5825540000 Stay, neutral switch	Buy now
3	663825550100 Plate	Buy now
4	688825411000 Wire, lead	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900610000 Washer(6a1)	Buy now
7	704825701200 Panel switch assembly	Buy now
8	689825710200 Panel, Switch	Buy now
9	704825100200 Main switch assembly	Buy now
10	703825740000 Switch, choke	Buy now
11	688825750200 Engine stop switch assembly	Buy now
12	682825560000 Lanyard, stop switch	Buy now
13	704825810000 Stay, Cord Clamp	Buy now
14	973030501200 Bolt, hexagon	Buy now
15	929900510000 Ybs67-5 washer, spring	Buy now

Optional Parts 1



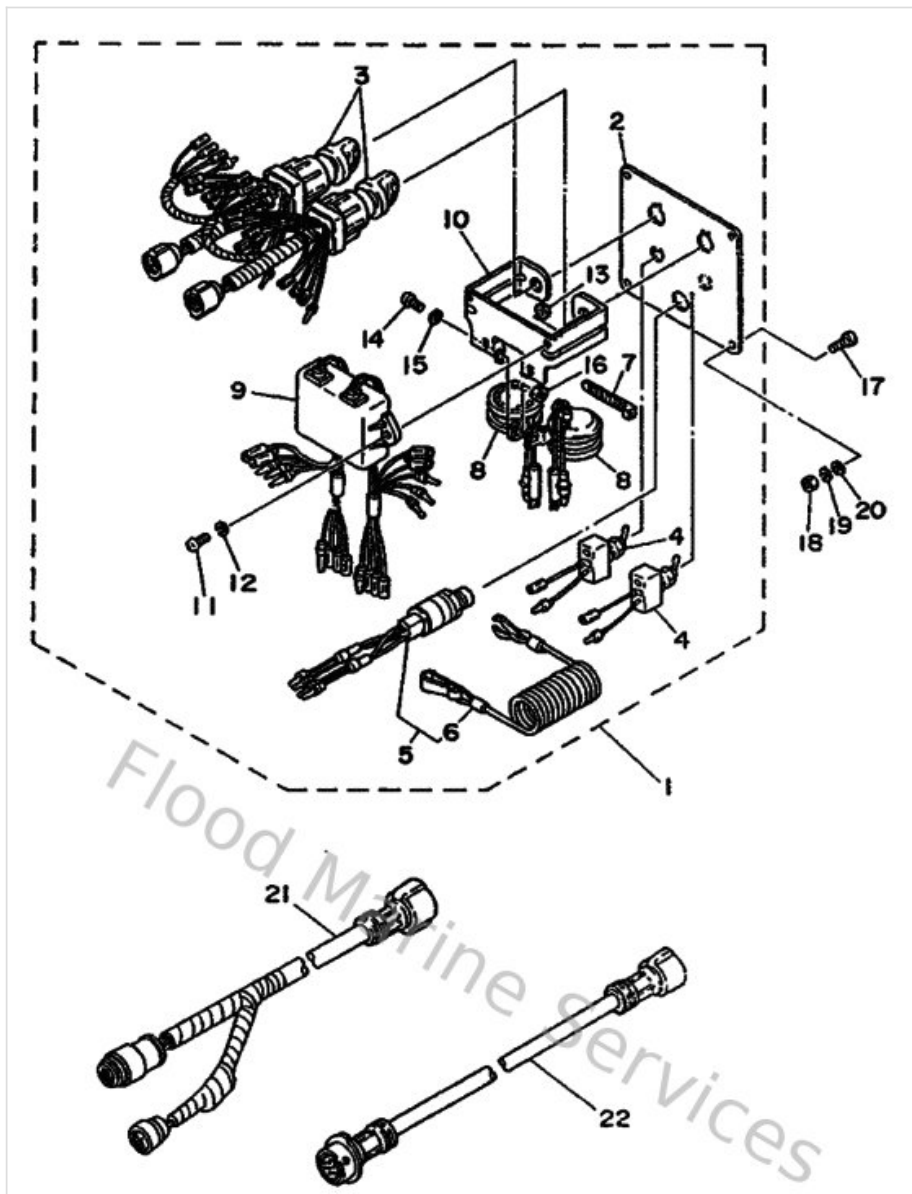
Ref	Part	
16	953030570000 Nut (656)	Buy now
17	688833831200 Buzzer	Buy now
18	9014905M0500 Screw(6k0)	Buy now
19	953800560000 Nut, hexagon (663)	Buy now
21	929900560000 Washer, plain (646)	Buy now
22	6888258A5000 10p main harness mec 5m (16ft)	Buy now
23	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 2



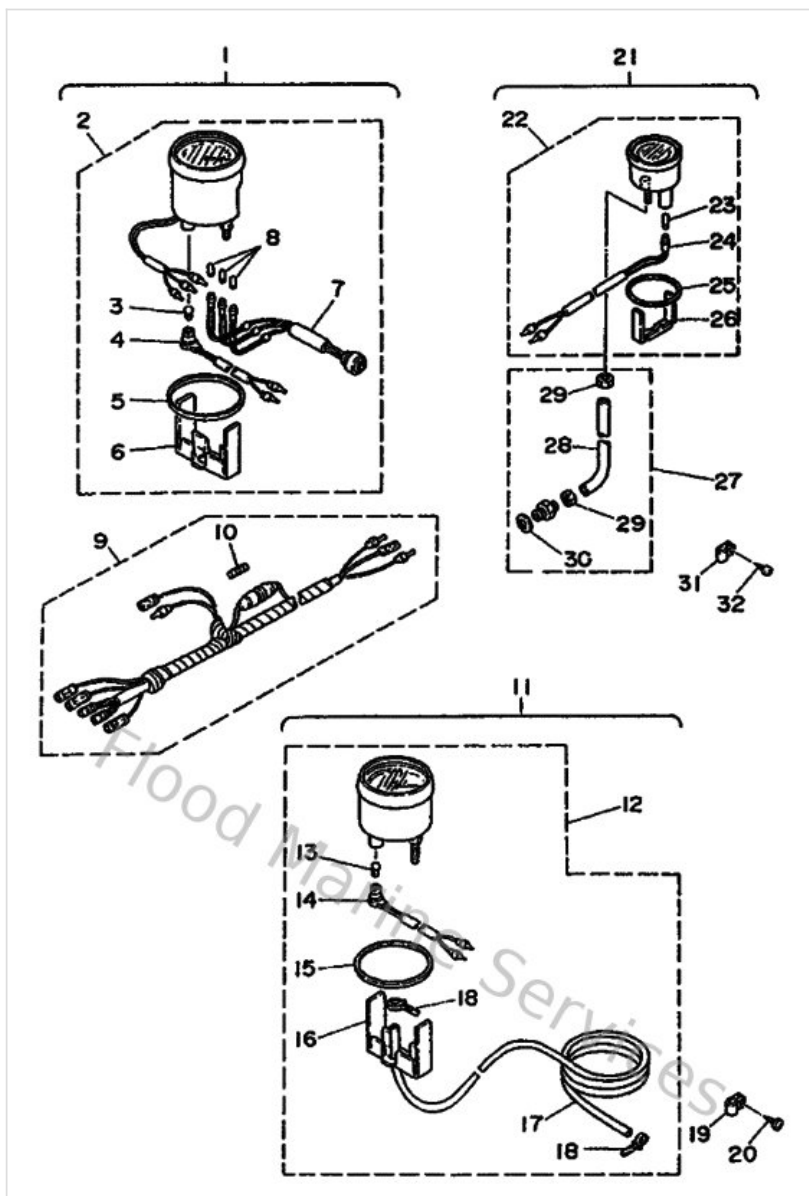
Ref	Part	
1	6K1825700200 Panel switch assembly	Buy now
2	6K1825710000 Plate, panel switch	Buy now
3	61B825100000 Main switch assembly	Buy now
4	6K1825740000 Switch, choke	Buy now
5	6K1825750000 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	704825810000 Stay, Cord Clamp	Buy now
8	688833831100 Buzzer	Buy now
9	6K1858300100 Control unit assembly	Buy now
11	985800602000 Screw pan head	Buy now
12	929900610000 Washer(6a1)	Buy now
13	953800660000 Nut(661)	Buy now
14	985800501000 Screw, pan head(62x)	Buy now
15	929900510000 Ybs67-5 washer, spring	Buy now
16	953800560000 Nut, hexagon (663)	Buy now

Optional Parts 2



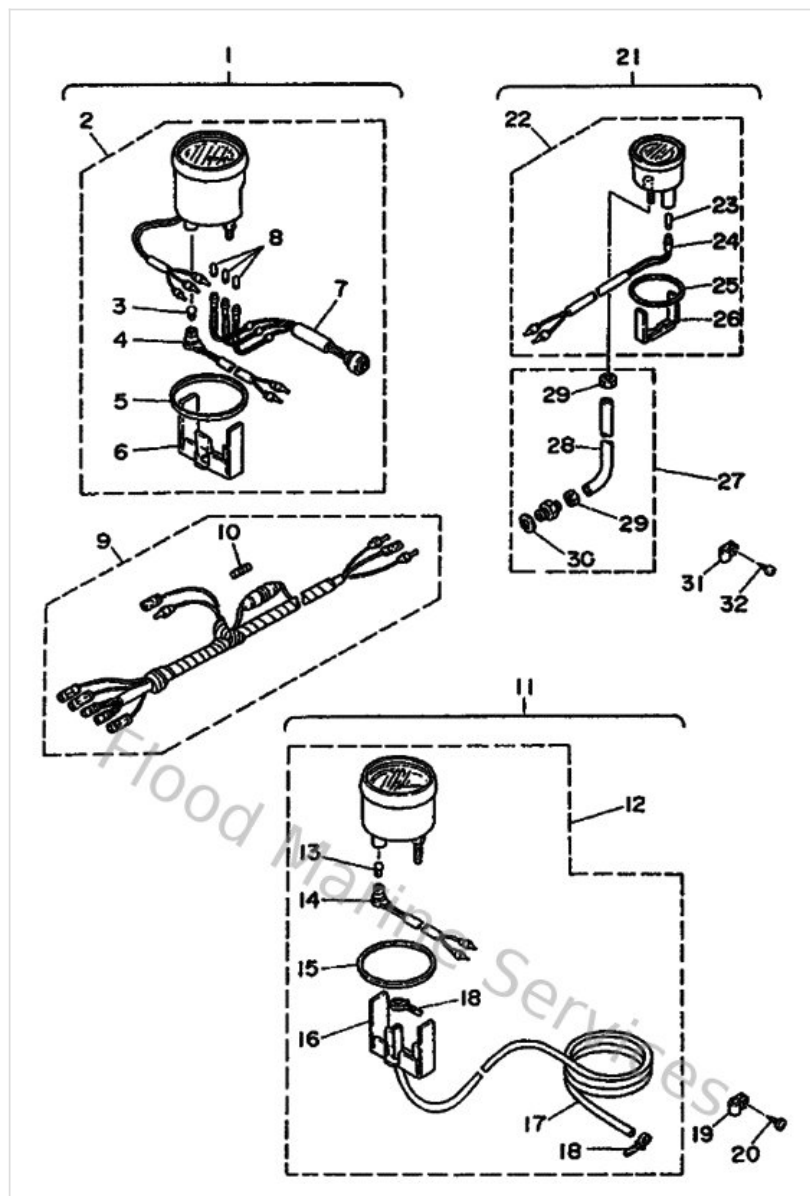
Ref	Part	
17	9014905M0500 Screw(6k0)	Buy now
20	929900560000 Washer, plain (646)	Buy now
21	6K18258A4000 Extension, wire harness	Buy now
22	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 3



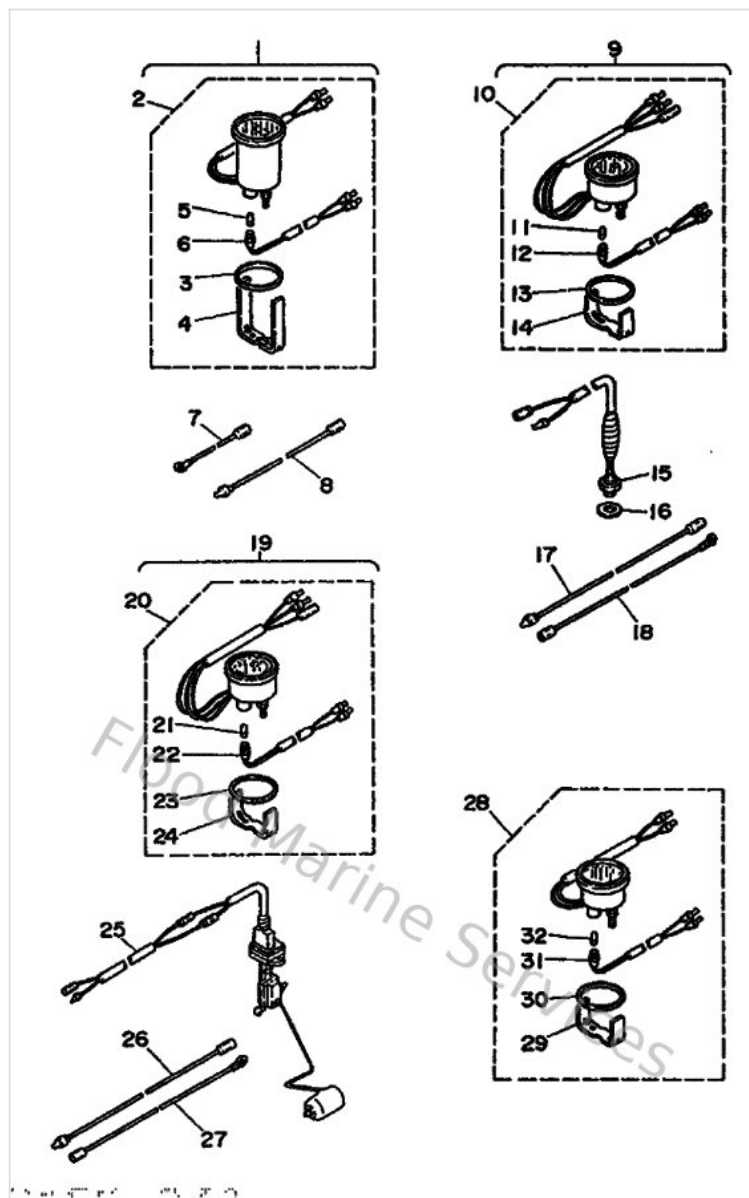
Ref	Part	
1	6Y5W00800200 Tachometer Kit	Buy now
2	6Y5835400200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
8	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
9	6Y5835530000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6Y5W00812000 Speedometer Kit	Buy now
17	6Y5835571000 Tube (8m)	Buy now
18	9046511M1000 Clamp	Buy now
19	906013140200 021-58119-01 clip,nylon 14	Buy now
20	977804011600 Screw,panh.tapping	Buy now
21	6Y5W00880000 Water Pressure Meter Kit	Buy now

Optional Parts 3



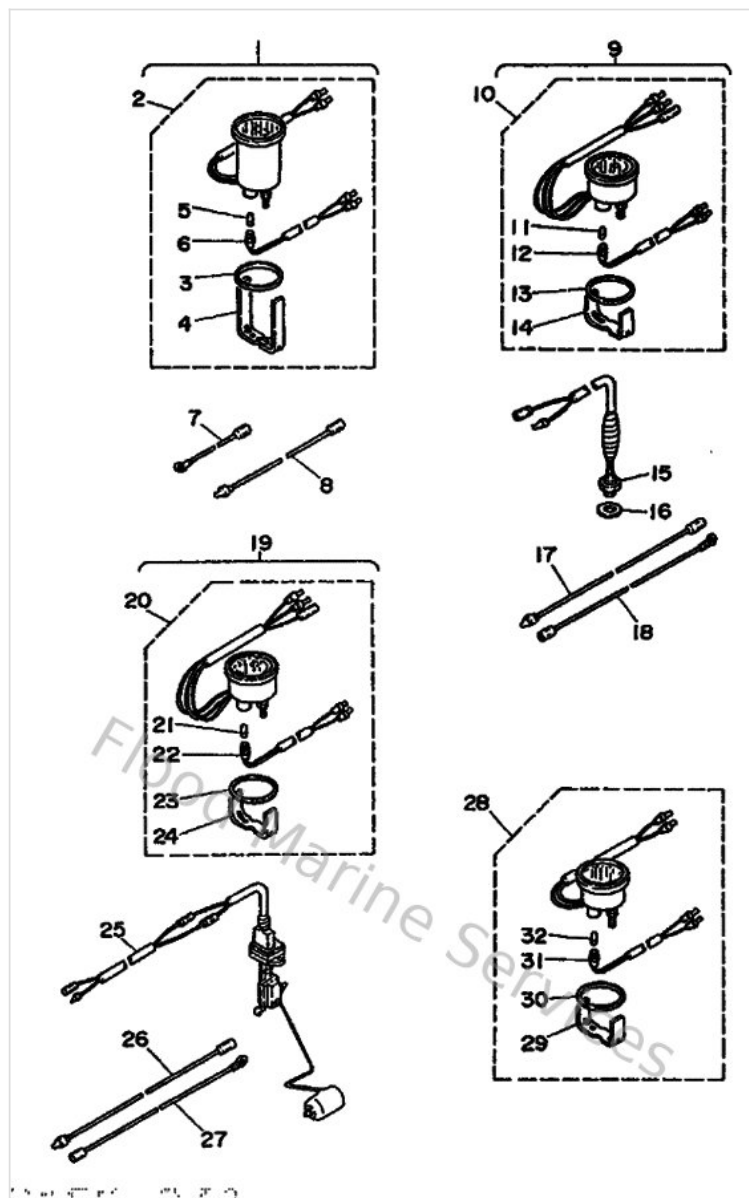
Ref	Part	
22	6Y583660000 Water pressure meter assembly	Buy now
24	6Y5835360000 Socket, meter	Buy now
25	688836640000 Damper	Buy now
26	688836650000 Plate, fitting	Buy now
27	688836670000 Sender	Buy now
28	688836660000 Tube	Buy now
29	663836680000 Nut, nipple	Buy now
30	904301411500 Gasket (663)	Buy now

Optional Parts 4



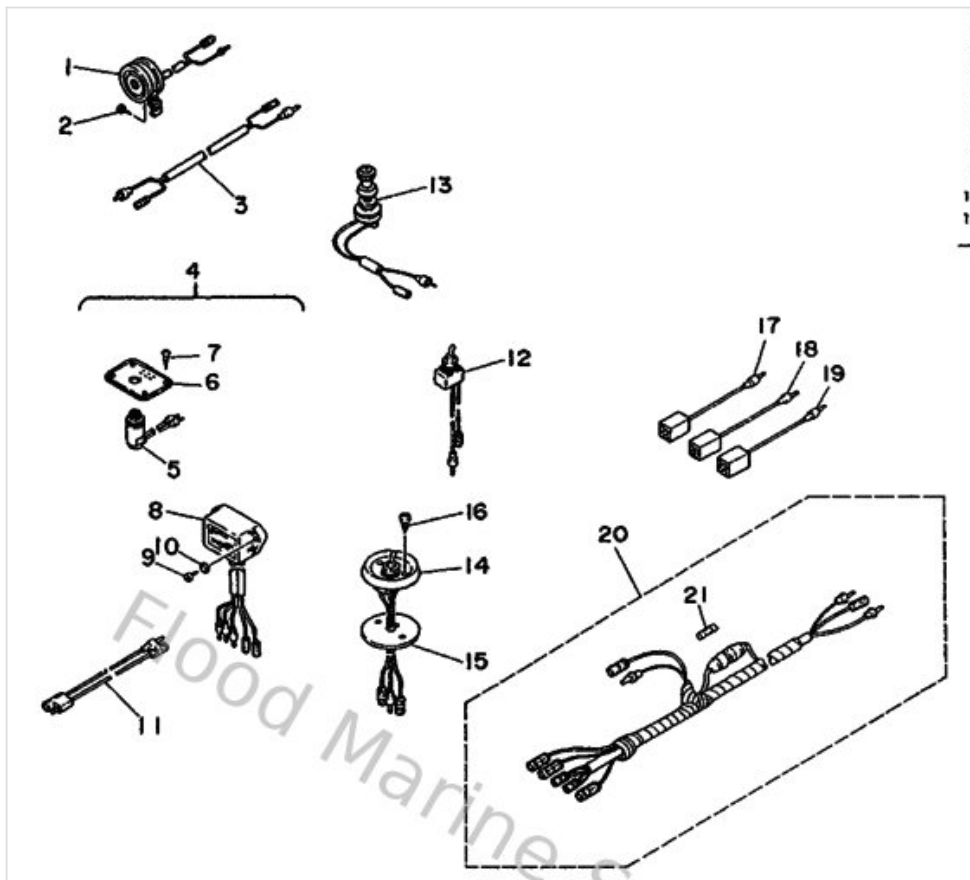
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now

Optional Parts 4



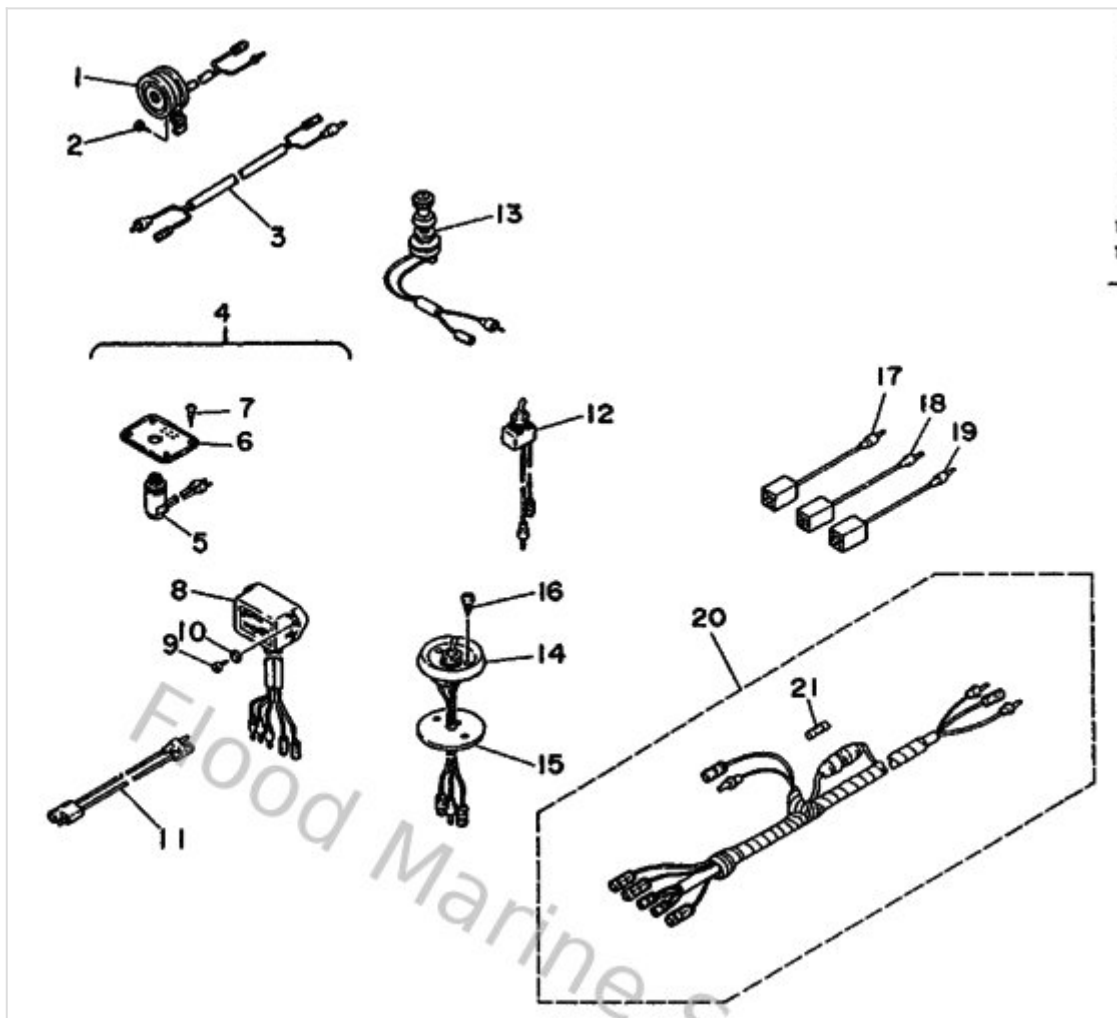
Ref	Part	
25	688857520100 Sender unit assembly, fuel meter	Buy now
28	6Y5835030000 Voltmeter assembly	Buy now

Optional Parts 5



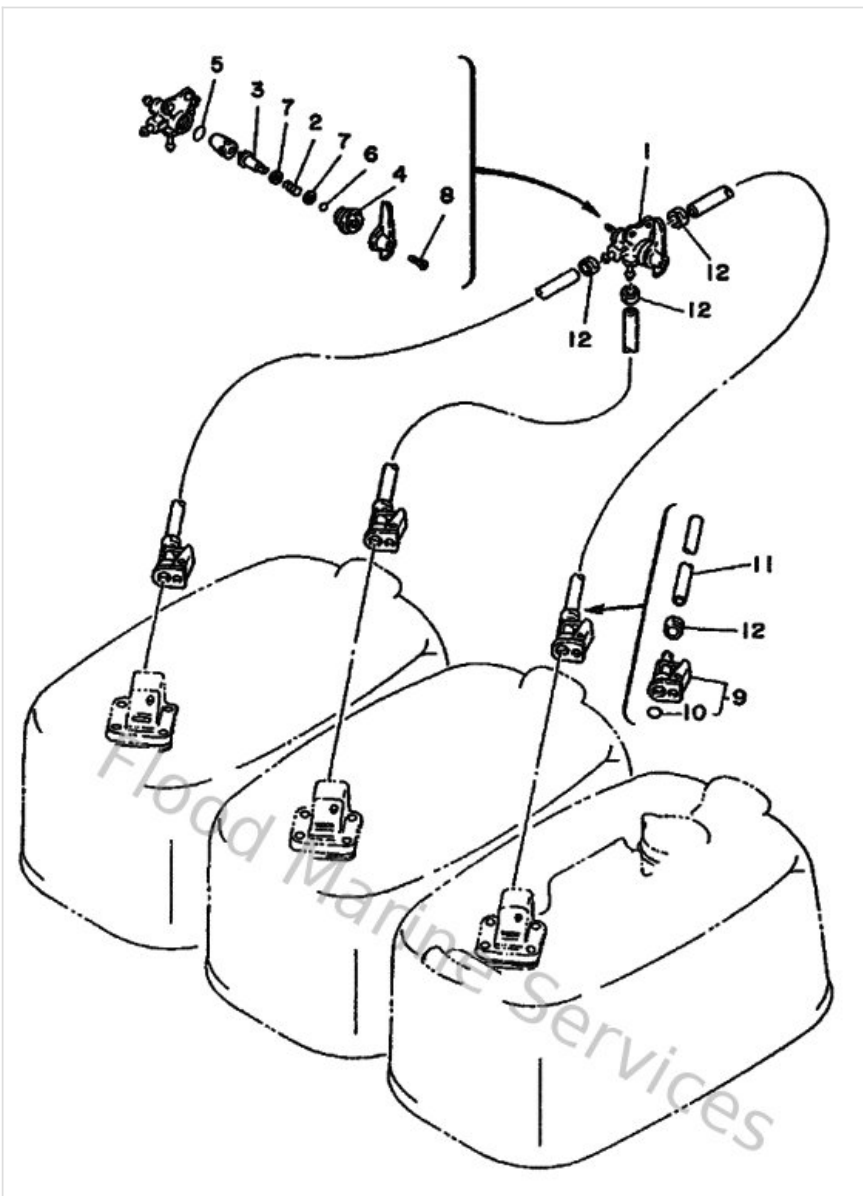
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010100 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825260000 Switch, lamp	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 5



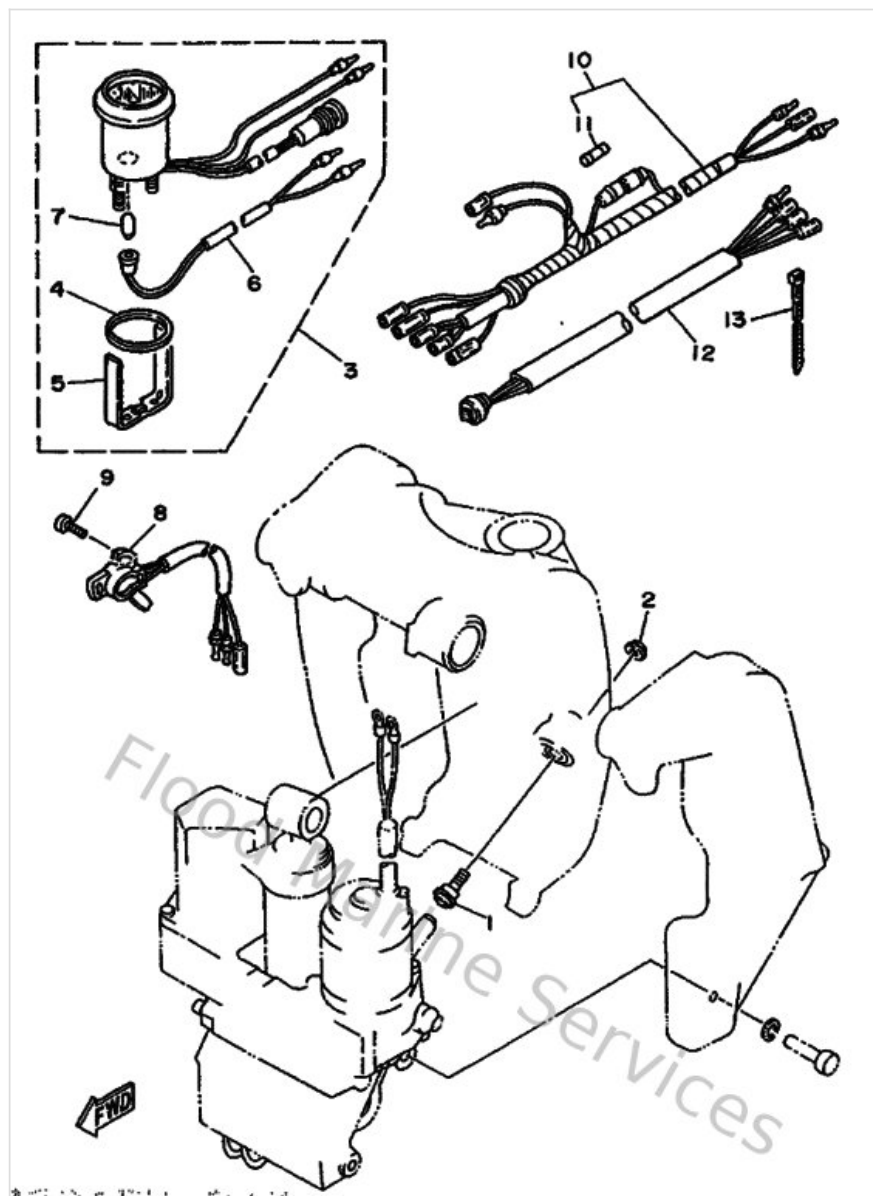
Ref	Part	
18	6Y5821490000 Wire, lead 3	Buy now
19	6Y5821170000 Wire, lead	Buy now
20	6Y5835530000 Wire, lead (l=2.5m)	Buy now
21	1E6821510000 Fuse (10a)	Buy now

Optional Parts 6



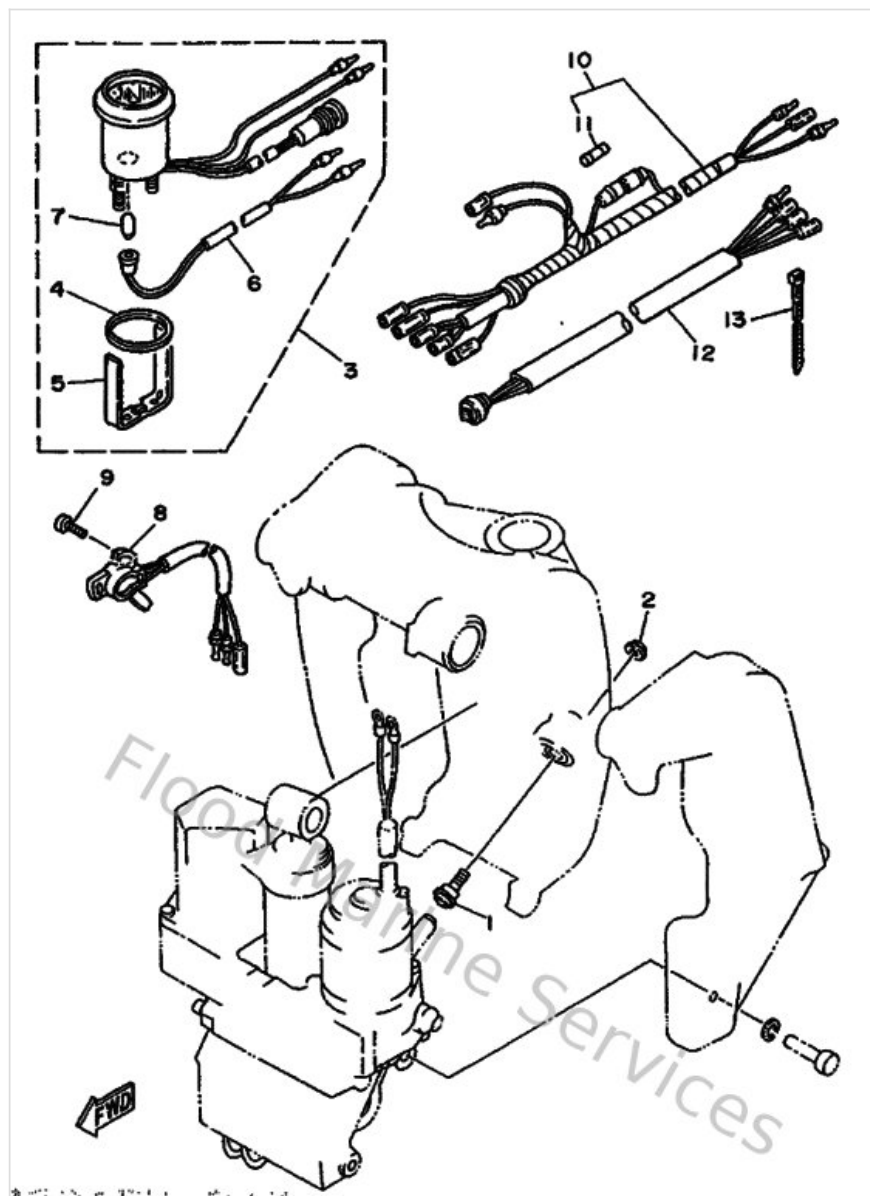
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	6Y2243050200 Fuel pipe joint comp. 2	Buy now
10	932100828700 O-ring (655)	Buy now
11	9044513M3200 Hose (I2500)	Buy now
12	6E5243510100 Band 1	Buy now

Power Trim & Tilt Assy



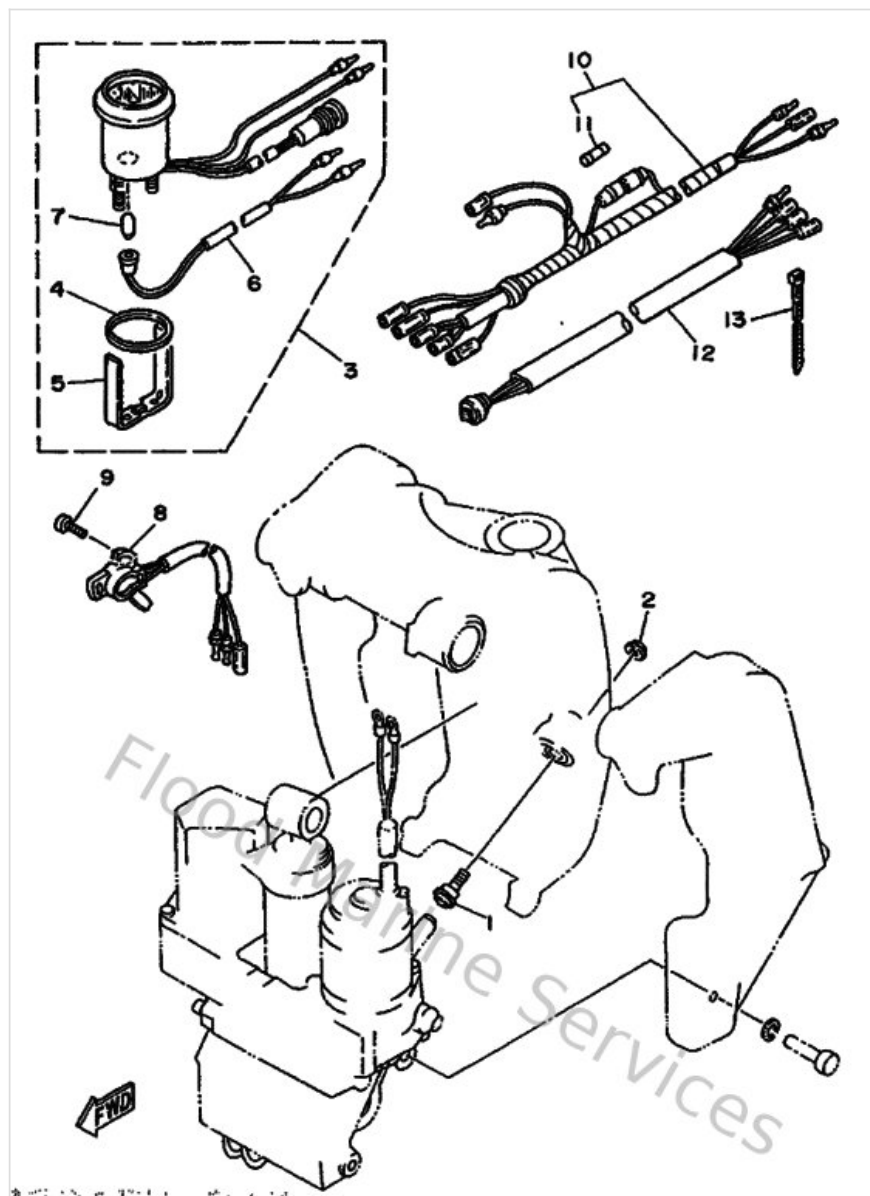
Ref	Part	
1	6G5433760000 Bolt, Thrust Receiver	Buy now
2	957801030000 Nut, nylon (6e5)	Buy now
3	6Y5836701000 Pro Series 11 Trim Meter (Black)	Buy now
4	688836640000 Damper	Buy now
5	6Y5835770000 Plate, fitting	Buy now
6	6Y5835362000 Socket, Meter	Buy now
7	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
8	6R3836720100 Trim sender	Buy now
9	985800601600 Screw pan head	Buy now
10	6Y5835530000 Wire, lead (l=2.5m)	Buy now
11	1E6821510000 Fuse (10a)	Buy now
12	6E5825531000 Extension, Wire Harness	Buy now
13	9046511M1000 Clamp	Buy now
2	6G5438800200 Motor assembly	Buy now
4	6G5438040000 Stator assembly	Buy now

Power Trim & Tilt Assy



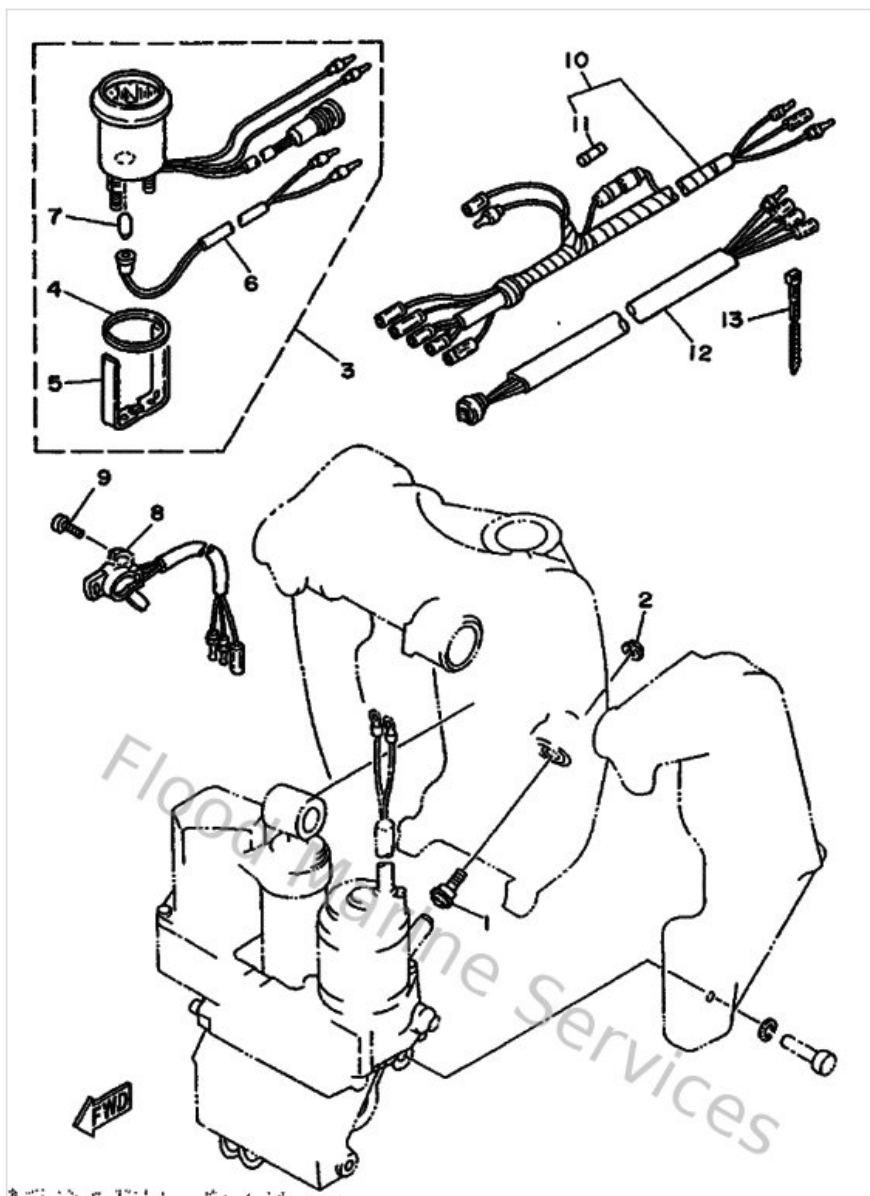
Ref	Part	
5	6G5438650000 O-ring	Buy now
6	6G5438870000 Bolt	Buy now
7	6G5438060000 Brush, Holder assembly	Buy now
8	6G5438990000 Plate Stopper	Buy now
9	6G5438860000 Bolt	Buy now
10	6G5438840000 Frame, Commutator End	Buy now
11	6G5438930000 Washer	Buy now
13	6G5438670000 O-Ring	Buy now
14	6G5438850000 Grommet	Buy now
15	6G54380E0100 Tilt Cylinder Assembly	Buy now
16	6G5438100000 Piston sub-assembly	Buy now
17	6E5438610000 O-ring 1	Buy now
18	6G5438620000 O-ring	Buy now
19	6E5438720000 Ring, back-up 2	Buy now
20	6E5438140200 Piston, free	Buy now

Power Trim & Tilt Assy



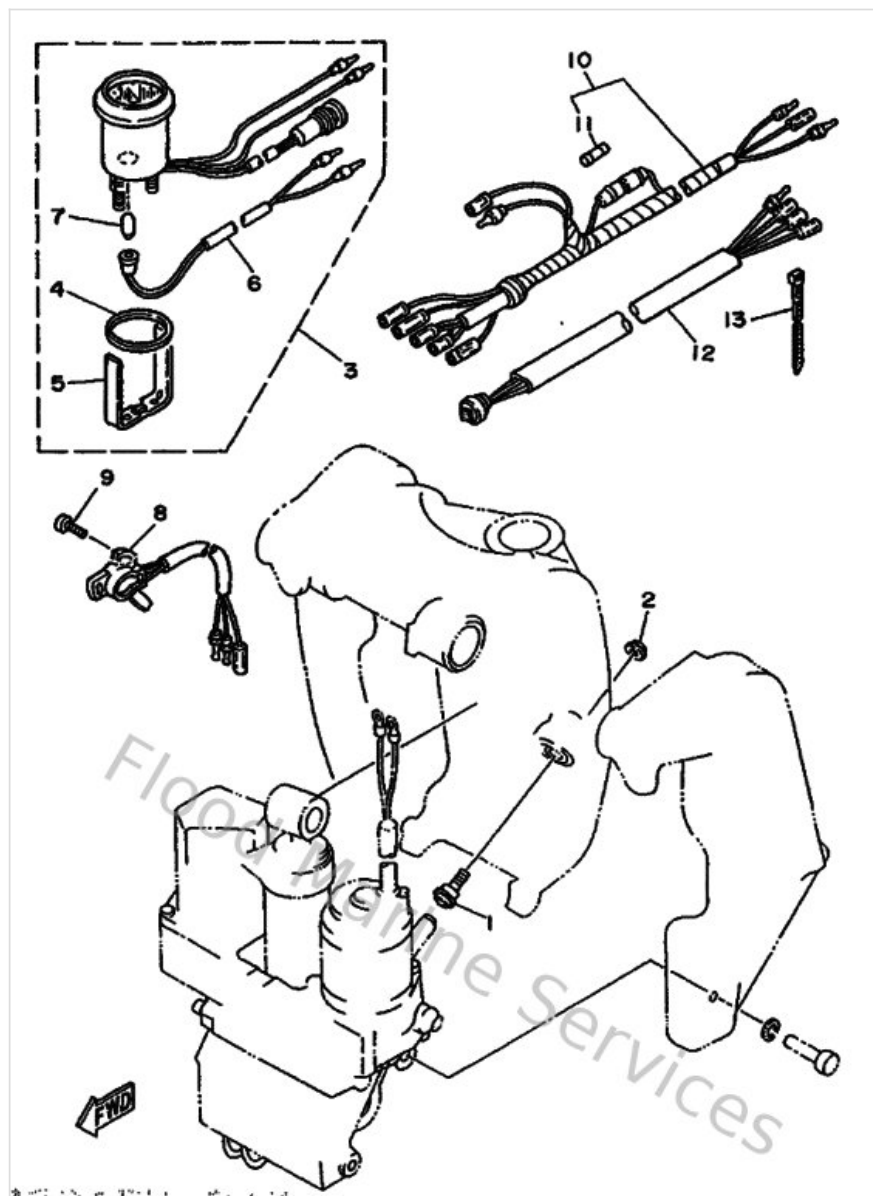
Ref	Part	
22	6E5438290000 Plug, reservoir	Buy now
23	6E5438630000 O-ring	Buy now
25	9038618M1400 Bushing (6e5)	Buy now
26	9011906M4200 Bolt, with washer(6e5)	Buy now
27	6G5438740000 Ring, back up	Buy now
28	6G5438640000 O-ring 4	Buy now
29	6G5438210100 Screw, trim cylinder end	Buy now
30	6E5438650000 O-ring 5	Buy now
31	6E5438220100 Seal, trim dust	Buy now
32	6G5438610000 O-ring 1	Buy now
33	6G5438020100 Valve sub assembly	Buy now
34	6E5438660000 O-ring	Buy now
35	6E5438670000 O-ring	Buy now
36	6G5438940000 Spring, Shuttle Return	Buy now
37	6E5438680000 O-Ring	Buy now

Power Trim & Tilt Assy



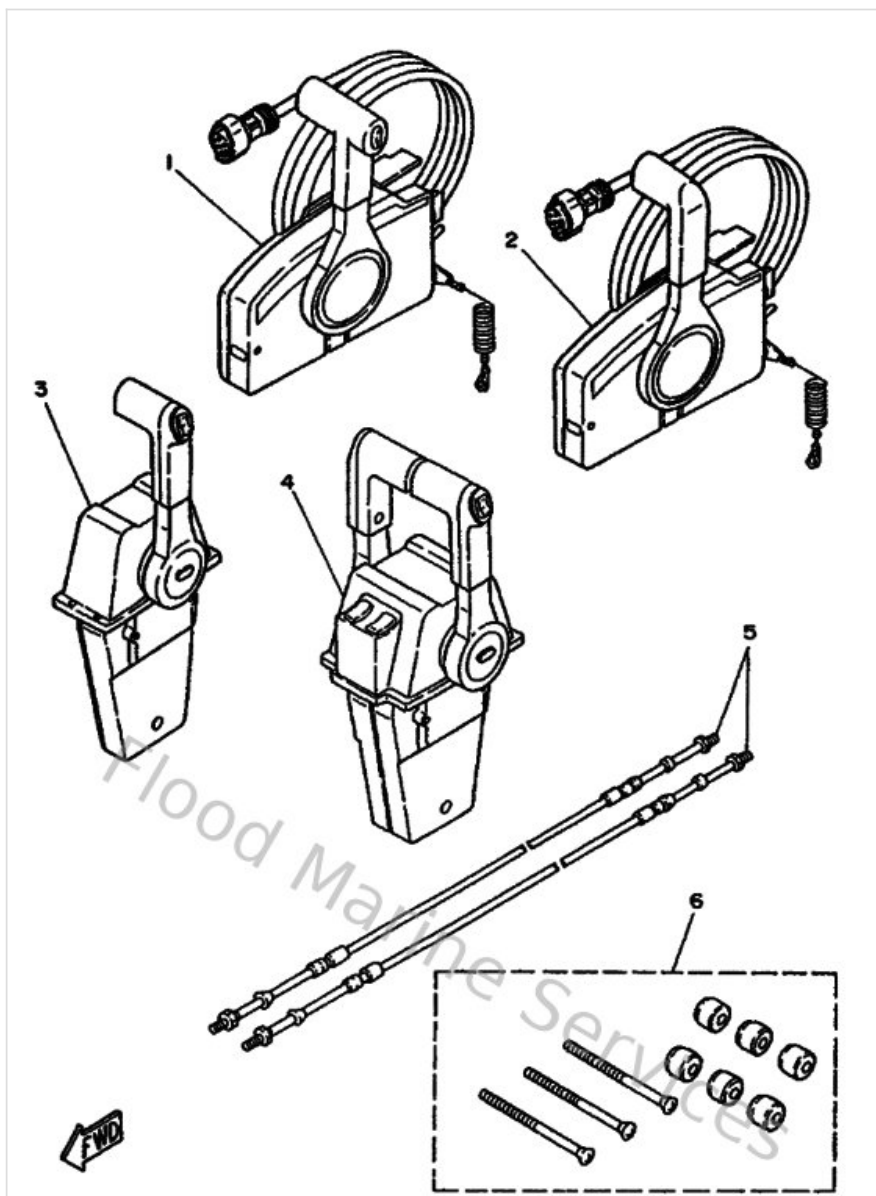
Ref	Part	
38	6G5438410000 Piston, Shuttle	Buy now
39	6E5438690000 O-ring 9	Buy now
41	6G5438330000 Pipe	Buy now
42	6G5438090100 Seat, Valve Comp 2	Buy now
43	6E5438960000 O-ring	Buy now
44	6G5438160000 Filter 1	Buy now
45	6G5438080200 Seat Valve Comp 1	Buy now
46	6E5438830000 O-ring 10	Buy now
47	6G5438030000 Case Valve Comp	Buy now
48	6E5438750000 Ring, snap	Buy now
49	9321018M7500 O-ring (6e5)	Buy now
50	6G5438450000 Screw, Manual Release	Buy now
51	9321010M7400 O-ring	Buy now
52	6E54382A0000 Adaptor 1	Buy now
53	6E5438540100 Spring, manual release	Buy now

Power Trim & Tilt Assy



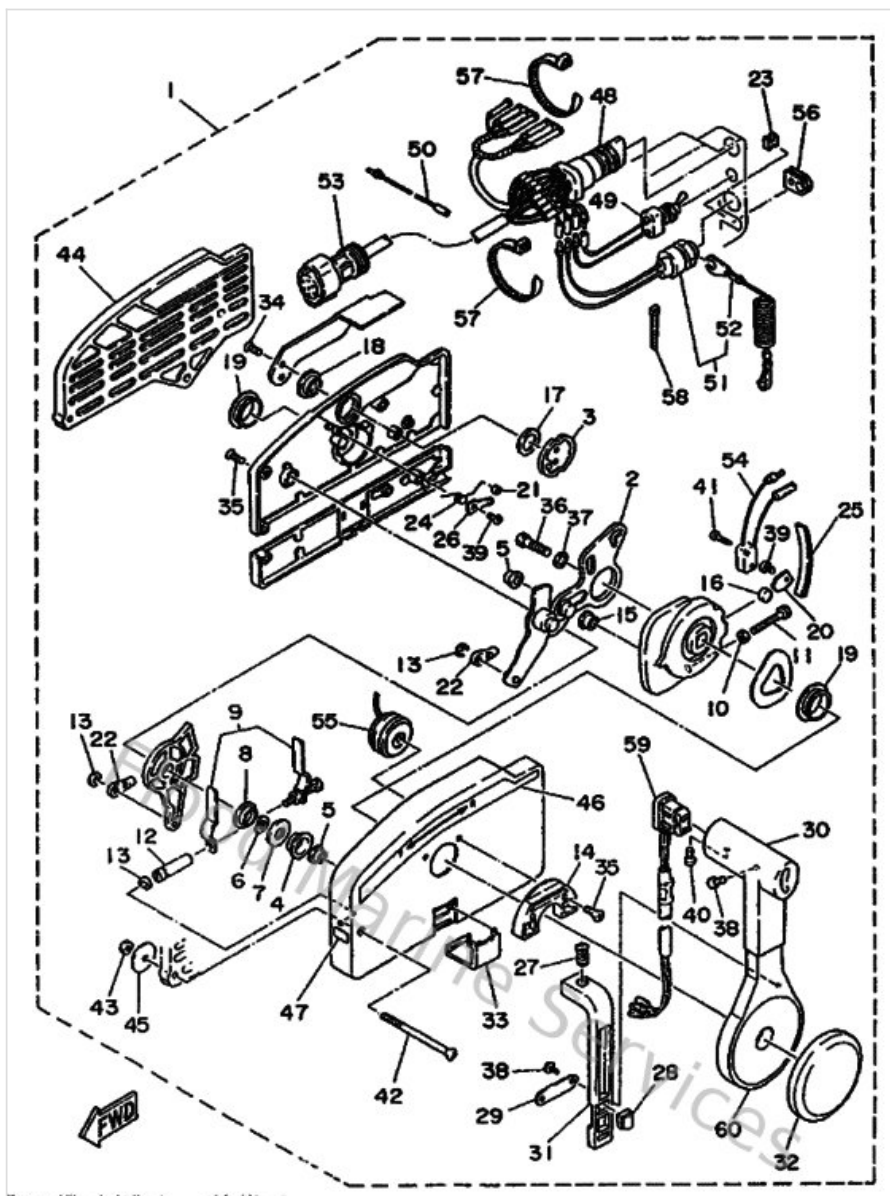
Ref	Part	
54	6E5438470000 Seat, manual valve	Buy now
55	6G5438490000 Pin, Valve Support	Buy now
57	6G5438420000 Screw, Valve Seat	Buy now
58	6G5438660000 O-ring 3	Buy now
59	6E5438240100 Spring Down Relief 2	Buy now
61	6G5438630000 O-ring 3	Buy now
62	64E438310000 Connector, shaft	Buy now
63	6G5438170000 Filter 2	Buy now
64	6G5438780100 Bolt, Socket	Buy now
65	9020105M0000 Washer (6E5)	Buy now
66	6G5438880100 Bolt, Socket	Buy now
67	6G5438781000 Bolt, Socket	Buy now
68	6G5438200100 Piston sub assembly	Buy now

Remote Control



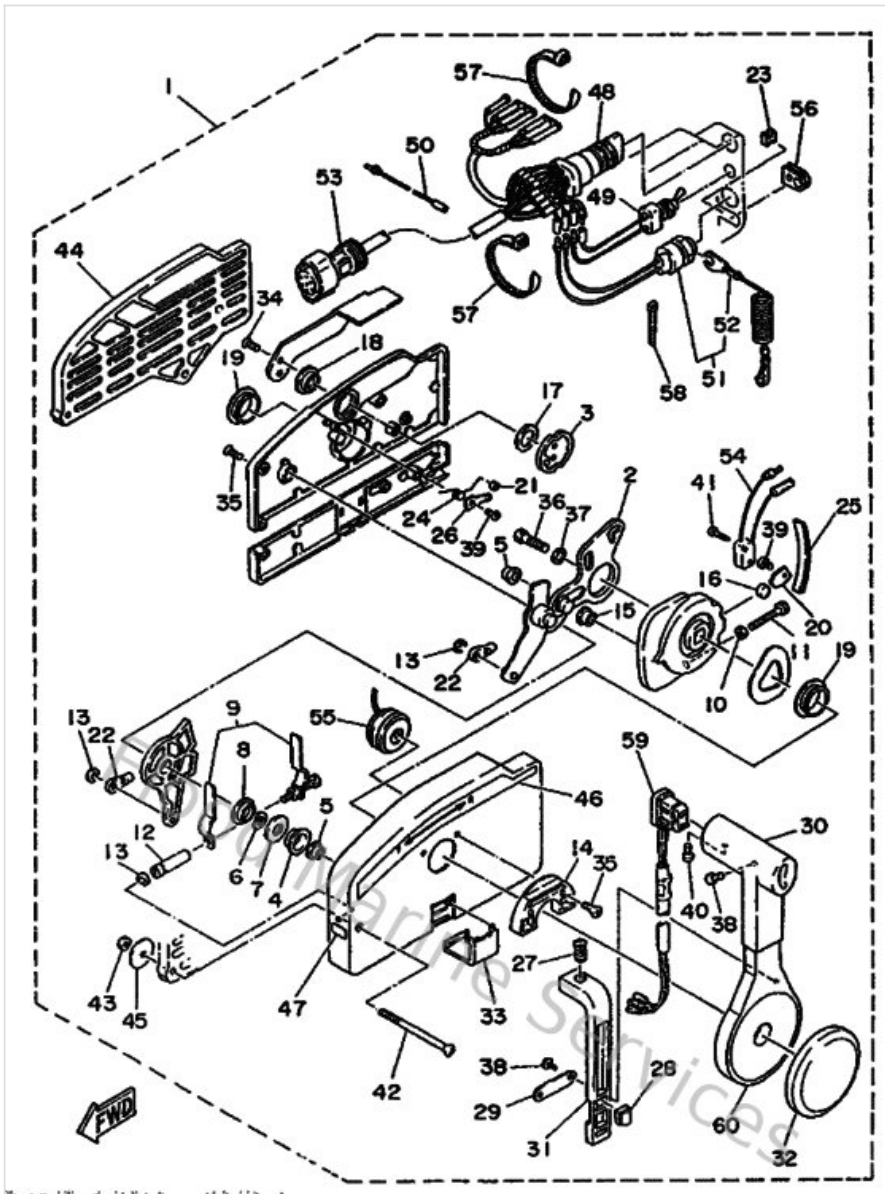
Ref	Part	
1	703482051300 Remote control assembly (10p, ptt)	Buy now
2	703482011800 Remote control assembly (10p)	Buy now
3	704482051200 704 single top mount (mec rc)	Buy now
4	70448207R000 704 twin top mount (mec rc)	Buy now
5	MARCABLE23SC Remote Control Cable 23' :ob	Buy now
6	703482900100 Twin attachment	Buy now

Remote Control Assy 1



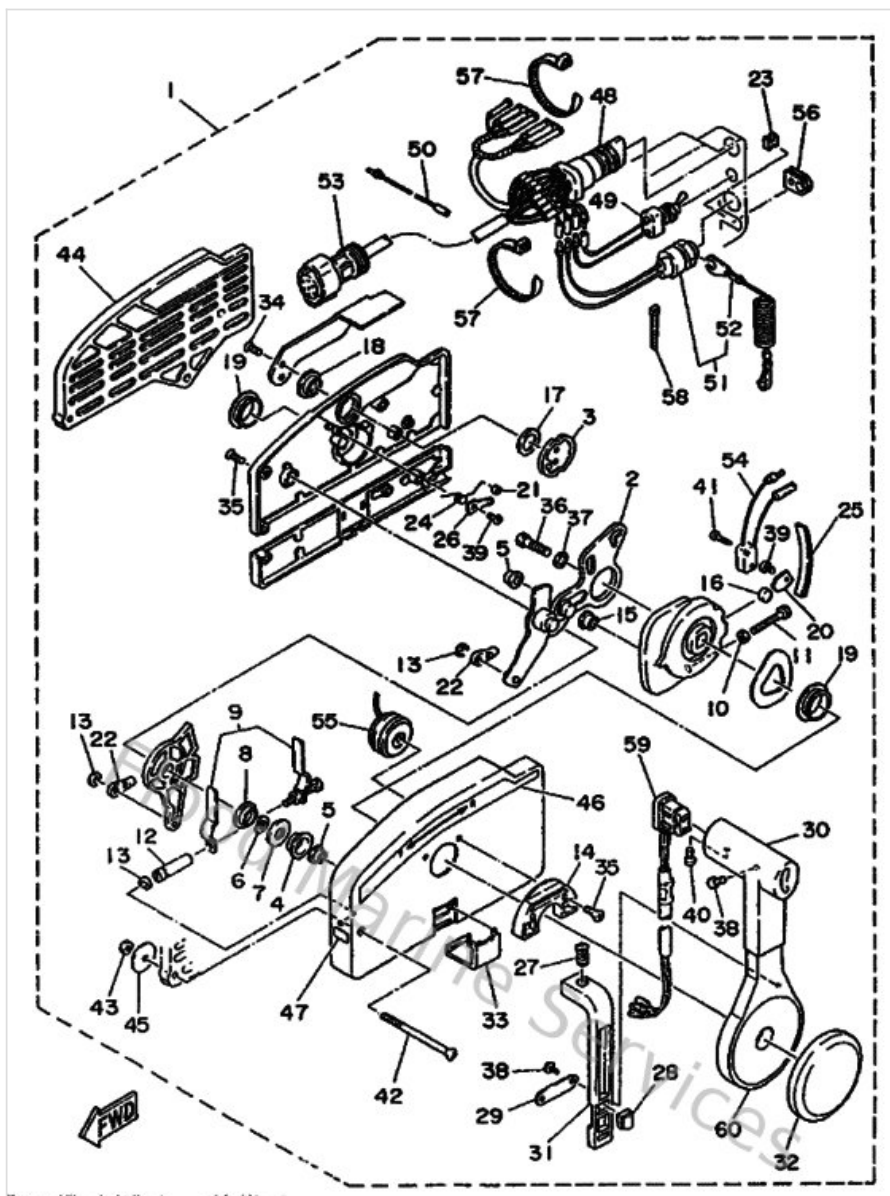
Ref	Part	
1	703482051300 Remote control assembly (10p, ptt)	Buy now
2	703482610000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy 1



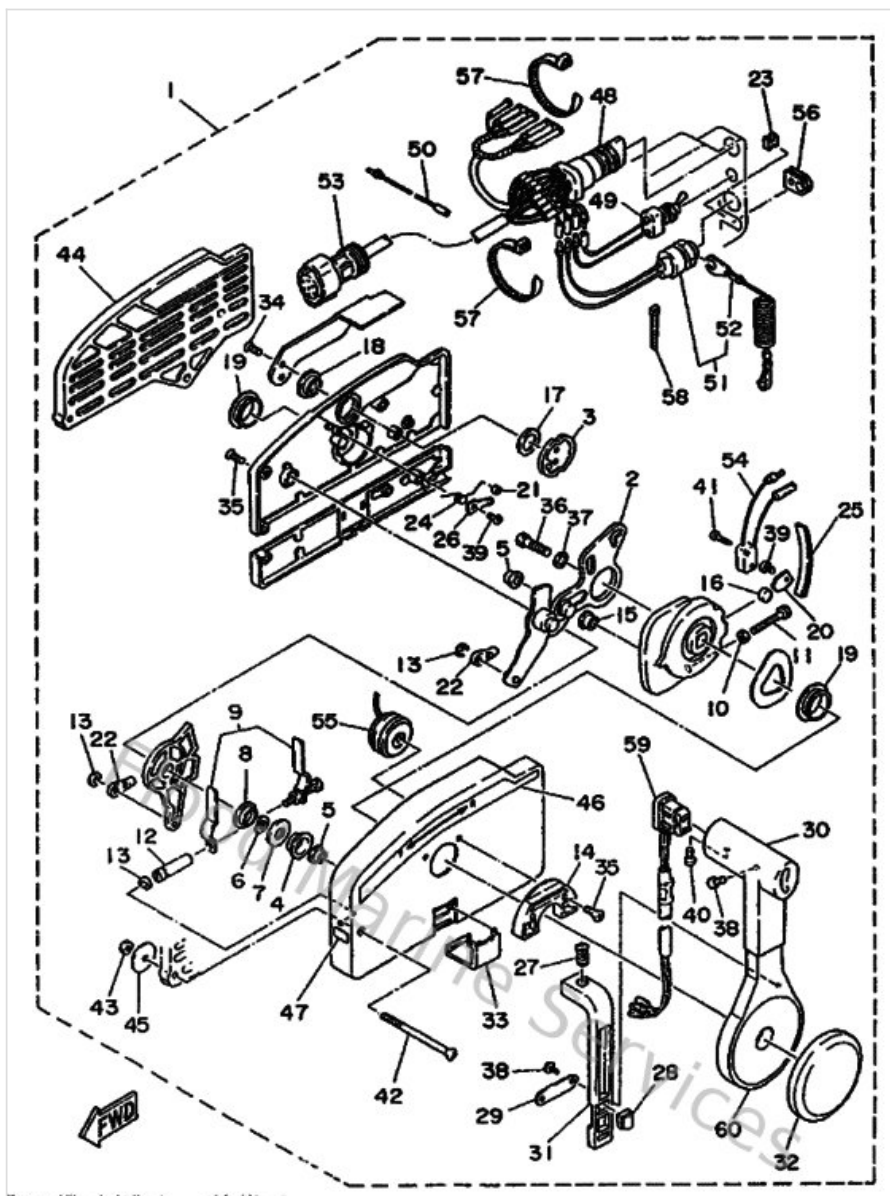
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy 1



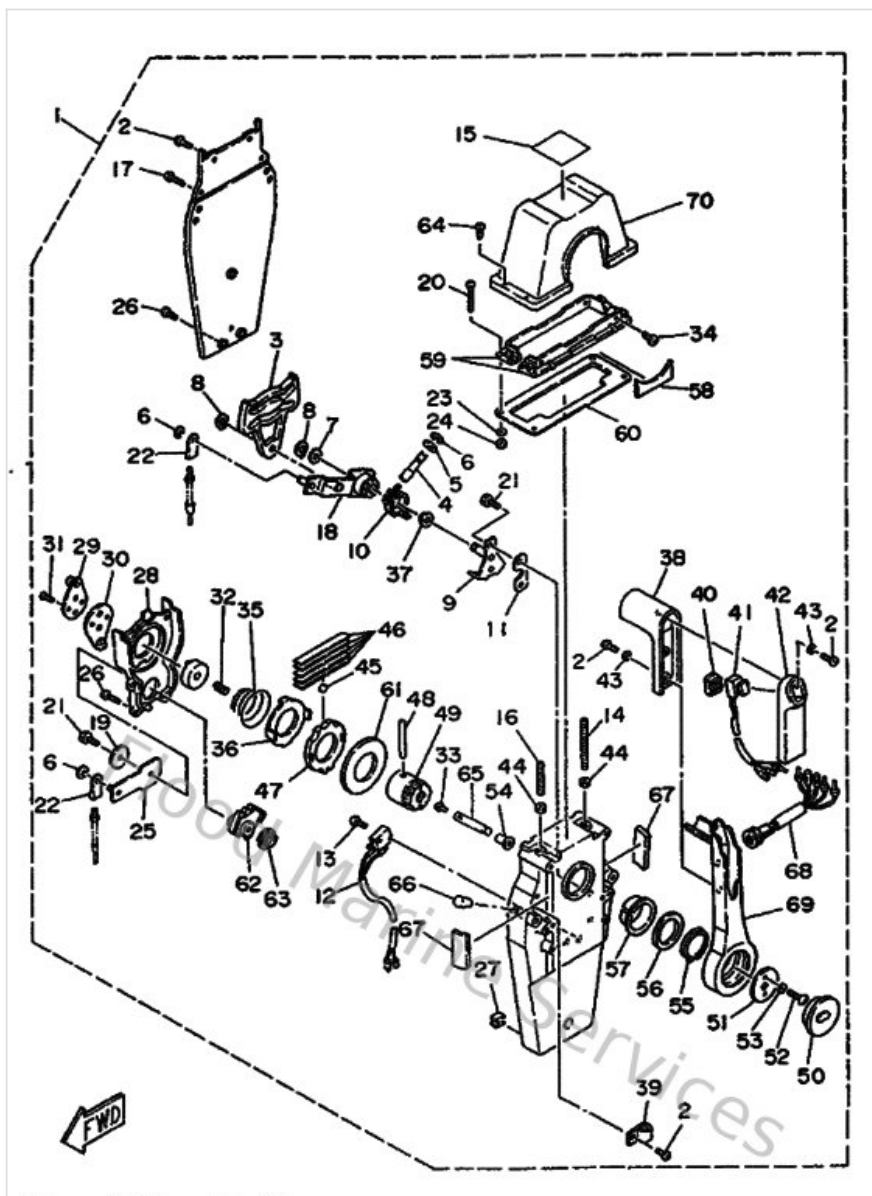
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	703482911000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy 1



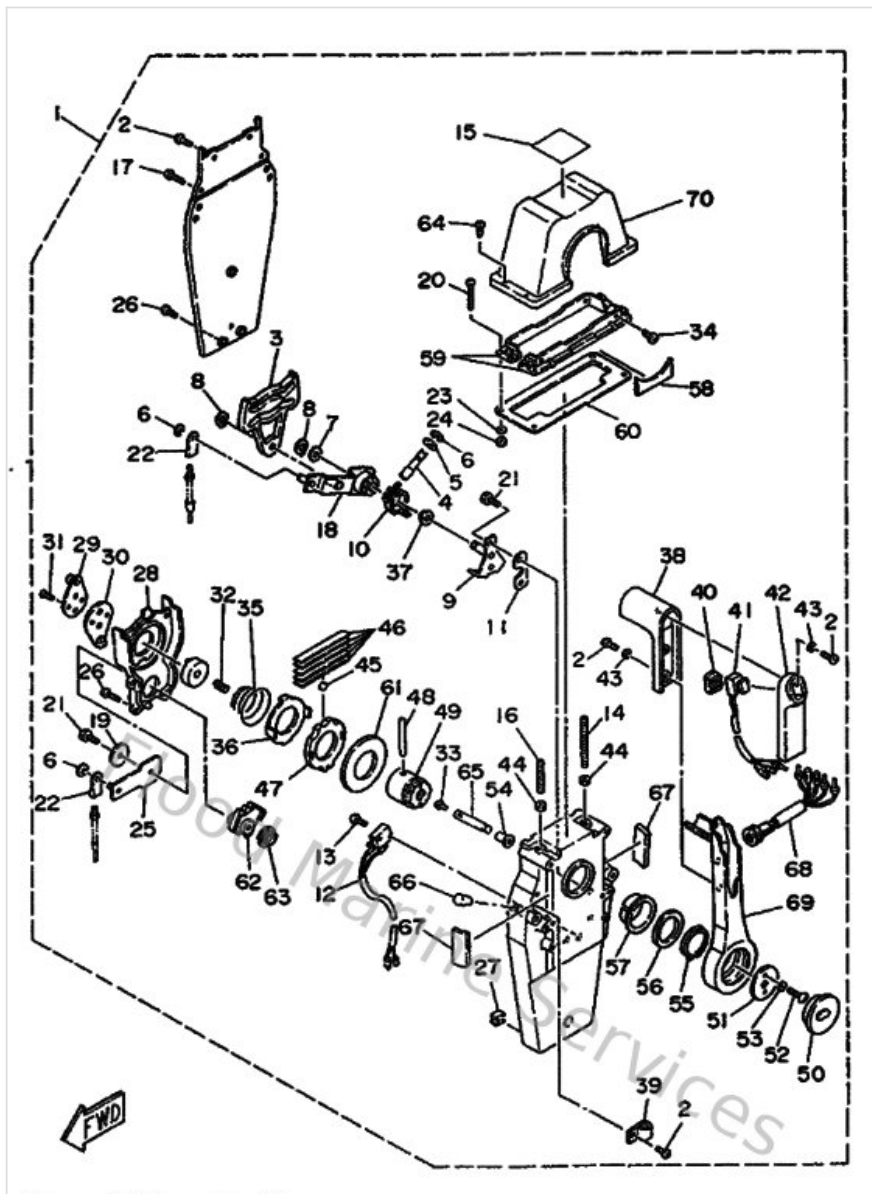
Ref	Part	
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Remote Control Assy 2



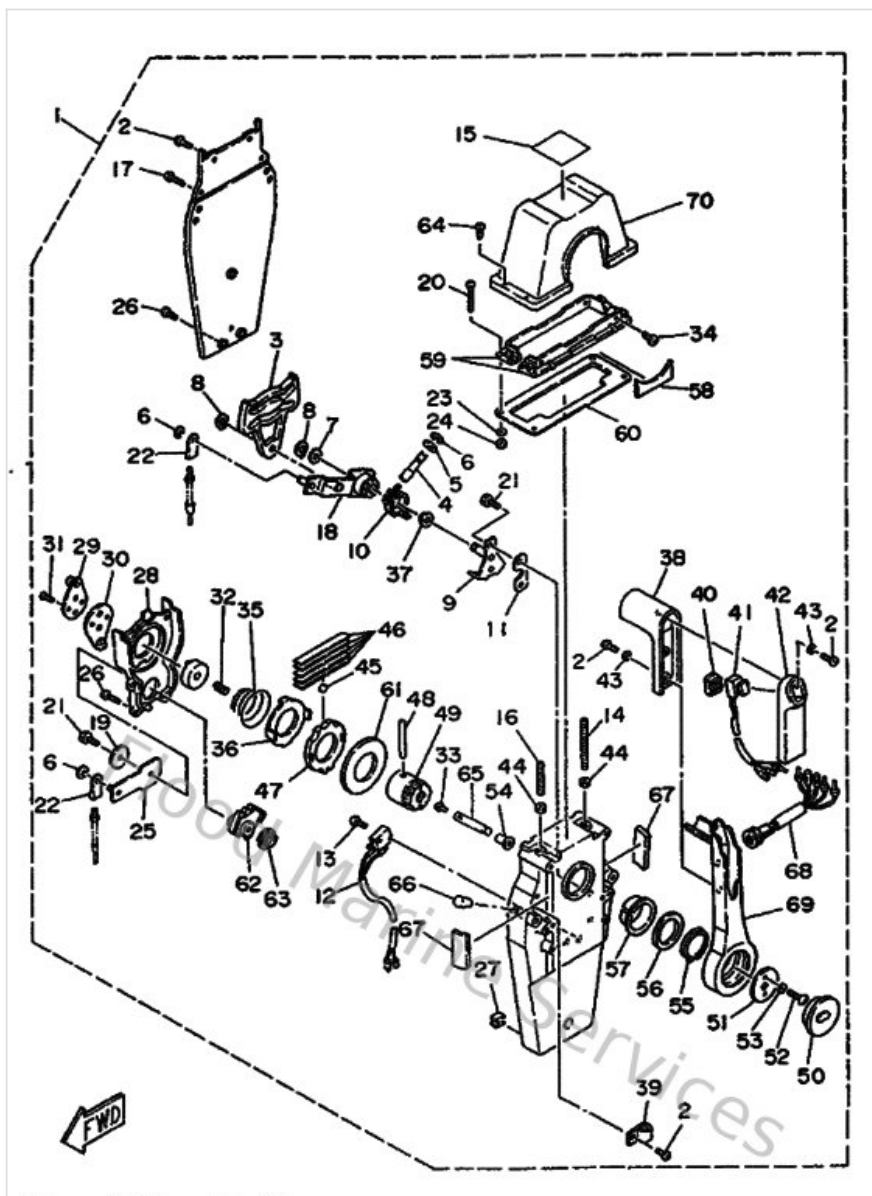
Ref	Part	
1	704482051200 704 single top mount (mec rc)	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	704825400000 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482150000 Graphic 1	Buy now

Remote Control Assy 2



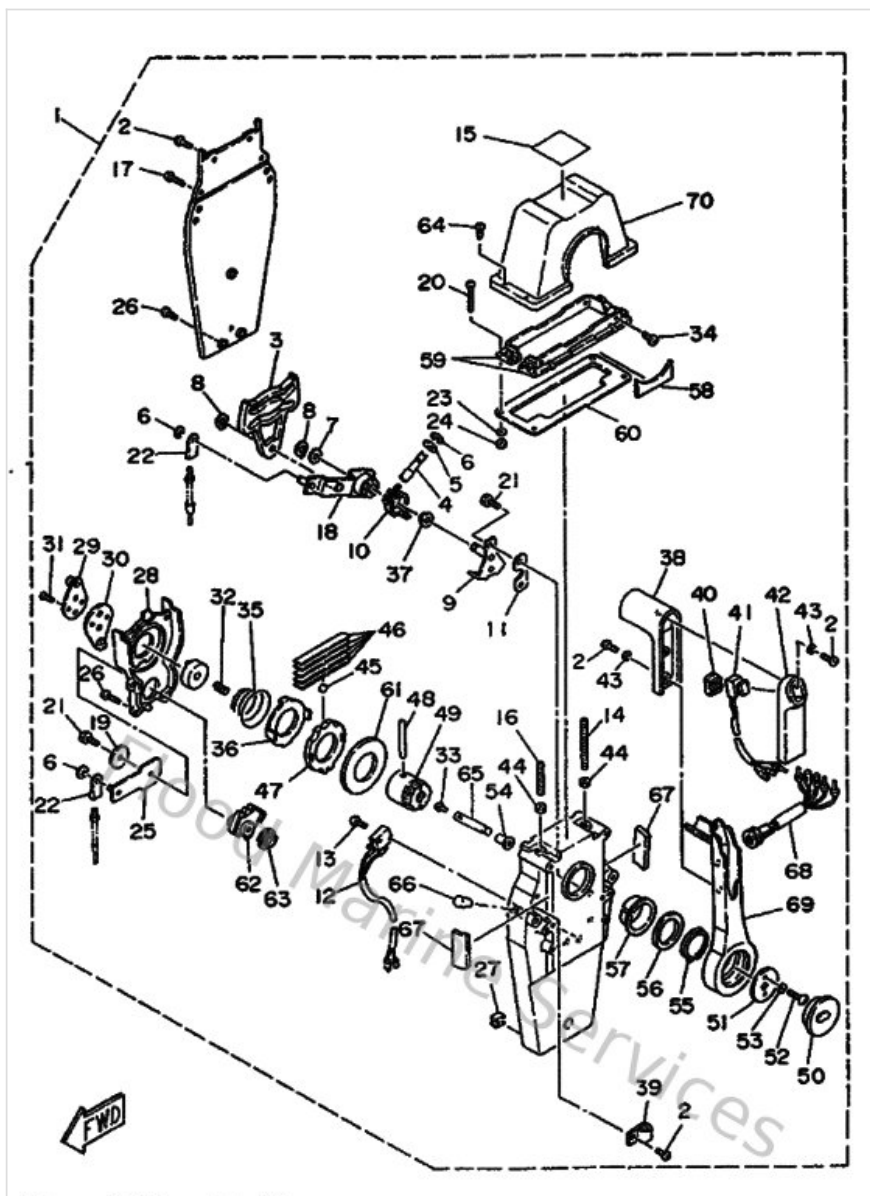
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	985800554000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482310000 Housing, gear	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now

Remote Control Assy 2



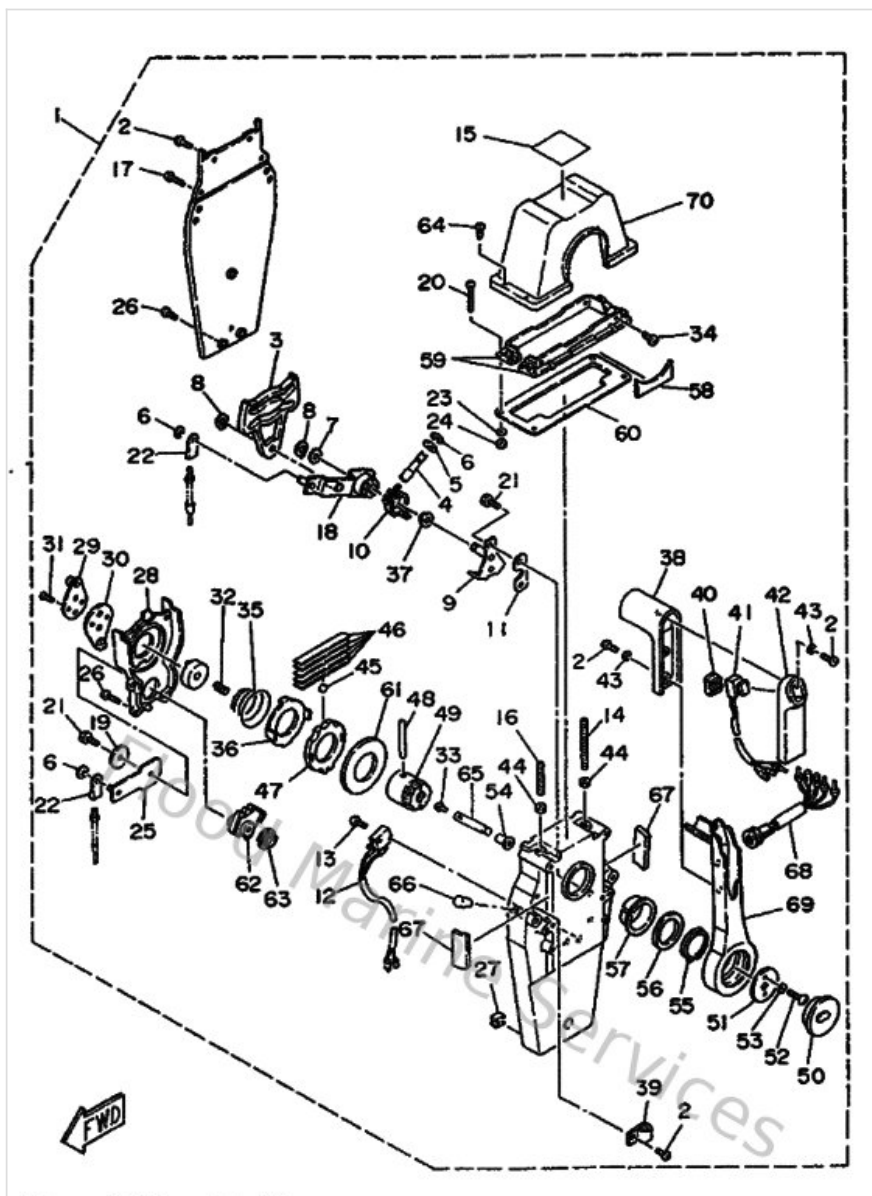
Ref	Part	
31	987800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
41	70482563A000 Trim & tilt switch assembly	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now

Remote Control Assy 2



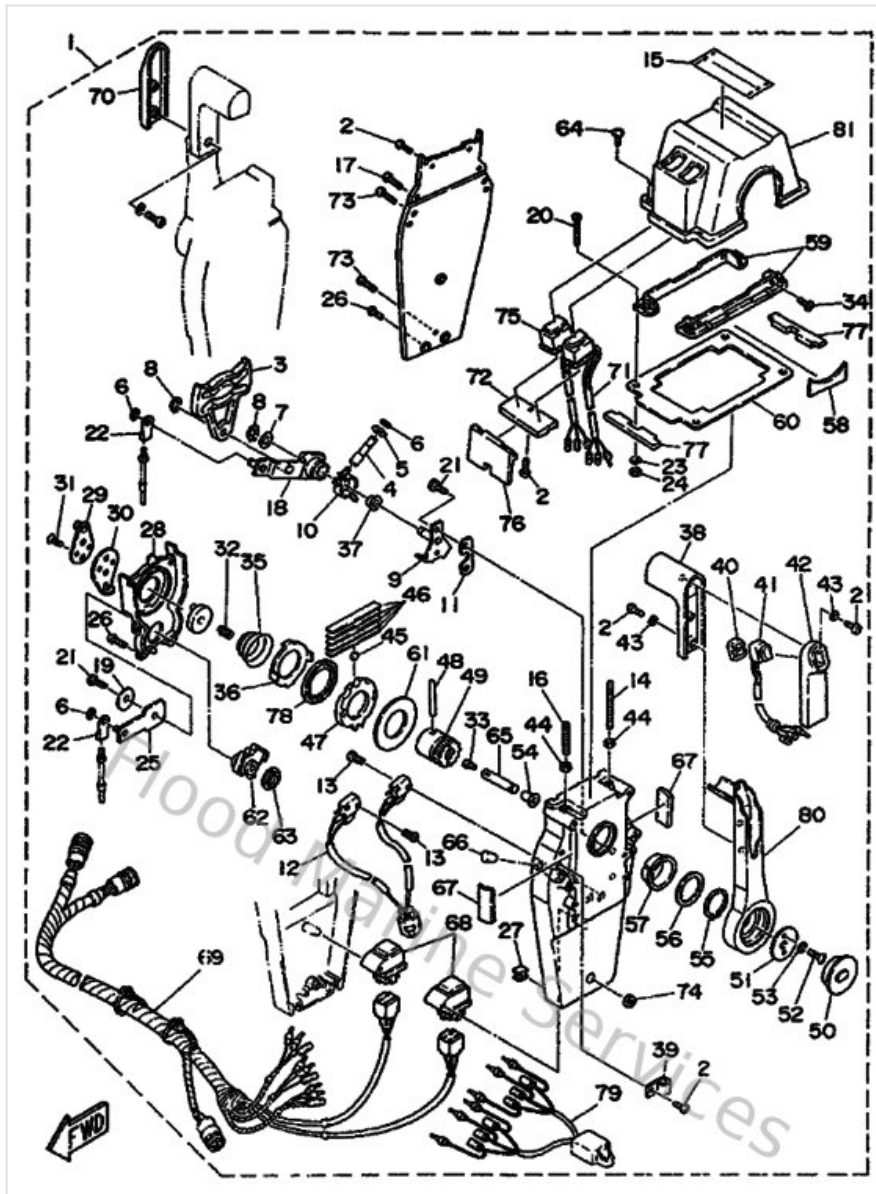
Ref	Part	
46	703482380000 Spring, detent	Buy now
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
52	978800601800 Screw, pan head(6e5)	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481760000 Grommet	Buy now
61	703481920000 Washer 2	Buy now

Remote Control Assy 2



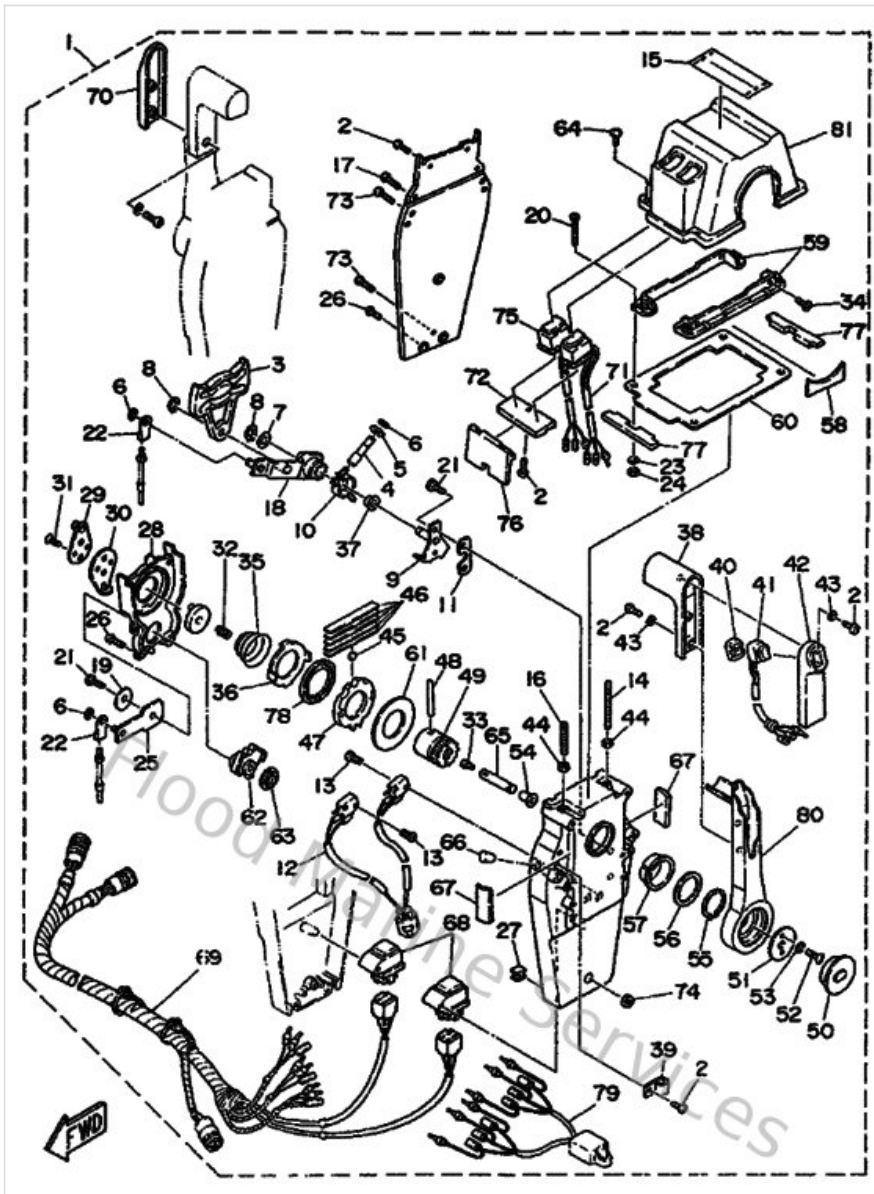
Ref	Part	
62	EL8482330000 Gear 2	Buy now
63	703482350000 Bushing	Buy now
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704825411000 Extension, wire lead	Buy now
69	704482210000 Lever control	Buy now
70	704481190000 Cover	Buy now

Remote Control Assy 3



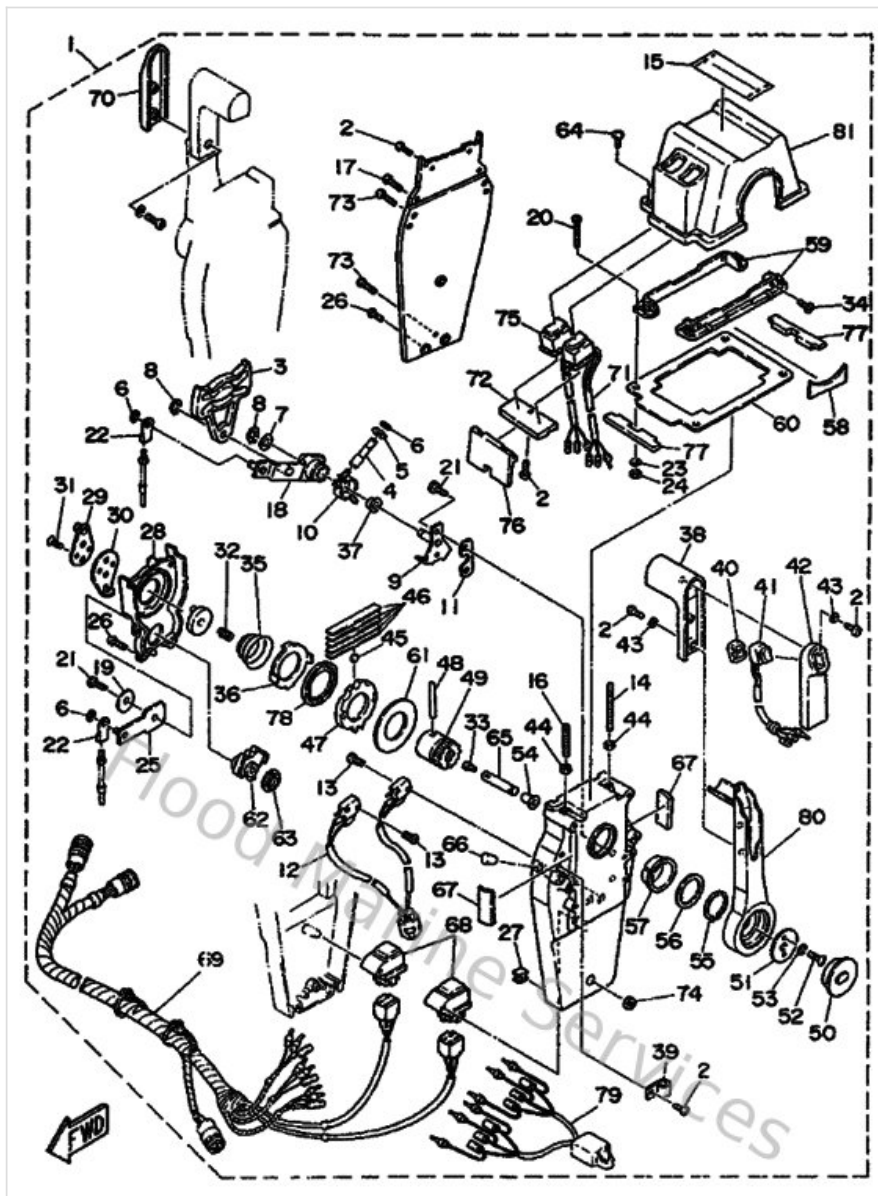
Ref	Part	
1	704482073100 Remo-con assembly	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	6XE825401000 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482151000 Graphic 1	Buy now

Remote Control Assy 3



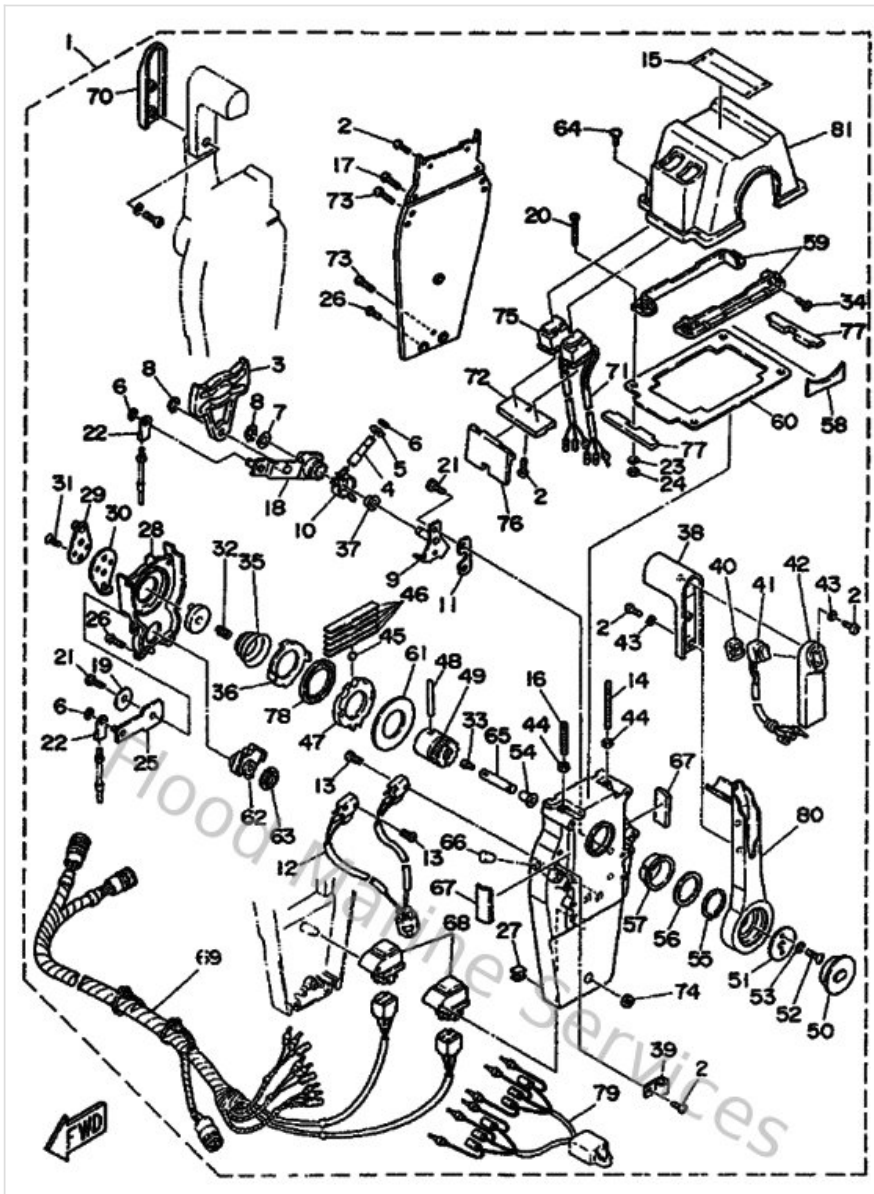
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	985800554000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482310000 Housing, gear	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now

Remote Control Assy 3



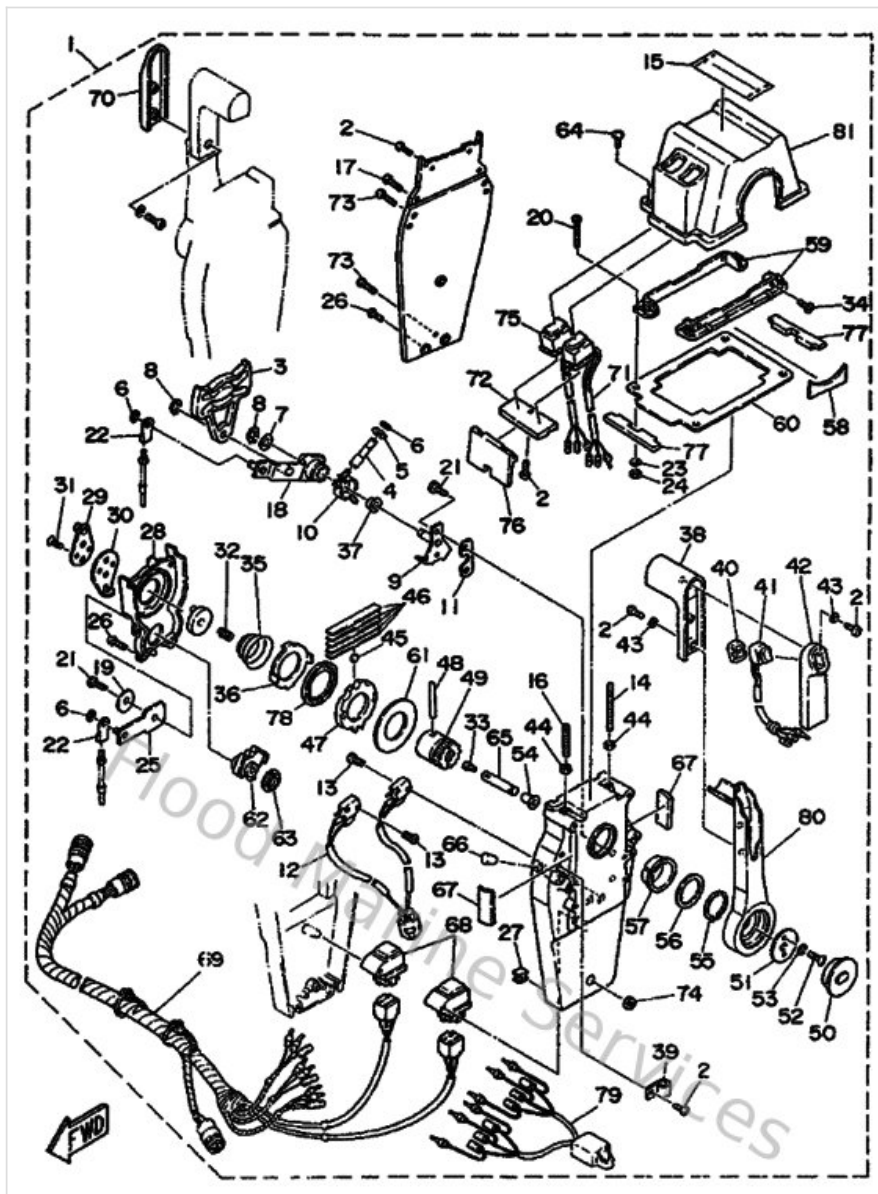
Ref	Part	
31	987800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
41	70482563G000 Trim & tilt switch assembly	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now

Remote Control Assy 3



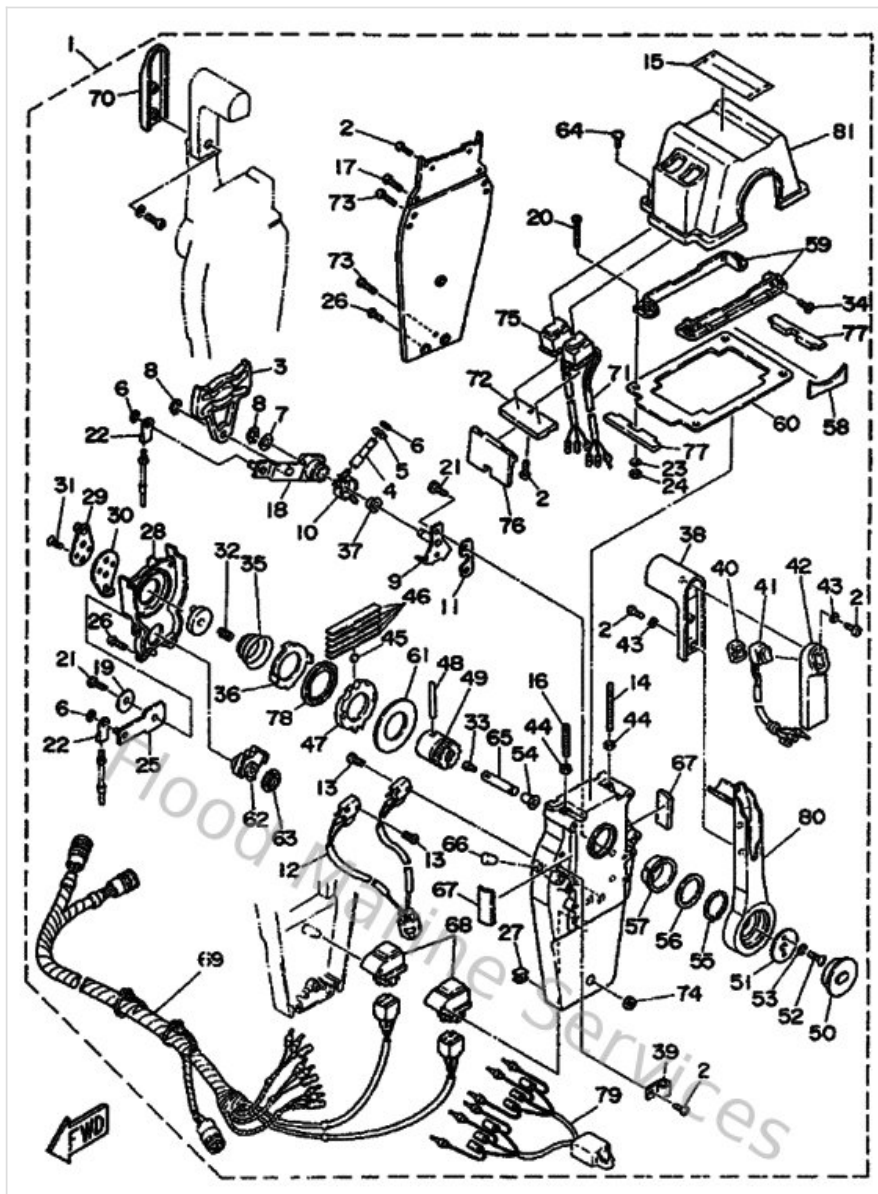
Ref	Part	
46	703482380000 Spring, detent	Buy now
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
52	978900601800 Screw, pan head(6e5)	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481761000 Grommet	Buy now
61	703481920000 Washer 2	Buy now

Remote Control Assy 3



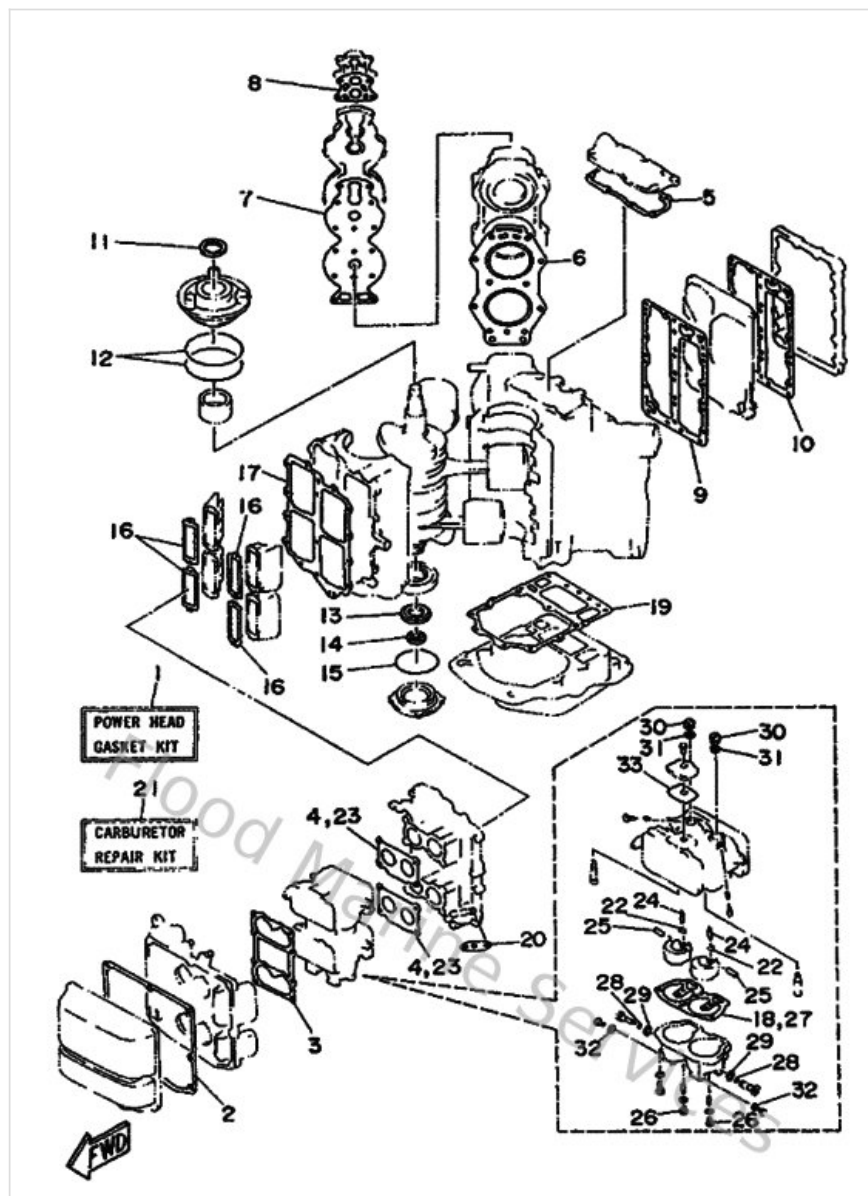
Ref	Part	
62	EL8482330000 Gear 2	Buy now
63	703482350000 Bushing	Buy now
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704819500000 Relay assembly	Buy now
69	704825901000 Wireharness assembly	Buy now
70	704482291000 Grip, control lever 2	Buy now
71	70482563F000 Trim & tilt switch assembly	Buy now
72	704482281000 Holder, switch	Buy now
73	985800555500 Screw, pan head	Buy now
74	704481560000 Nut 1	Buy now
76	704482850000 Grommet 2	Buy now
77	704482860000 Grommet 3	Buy now

Remote Control Assy 3



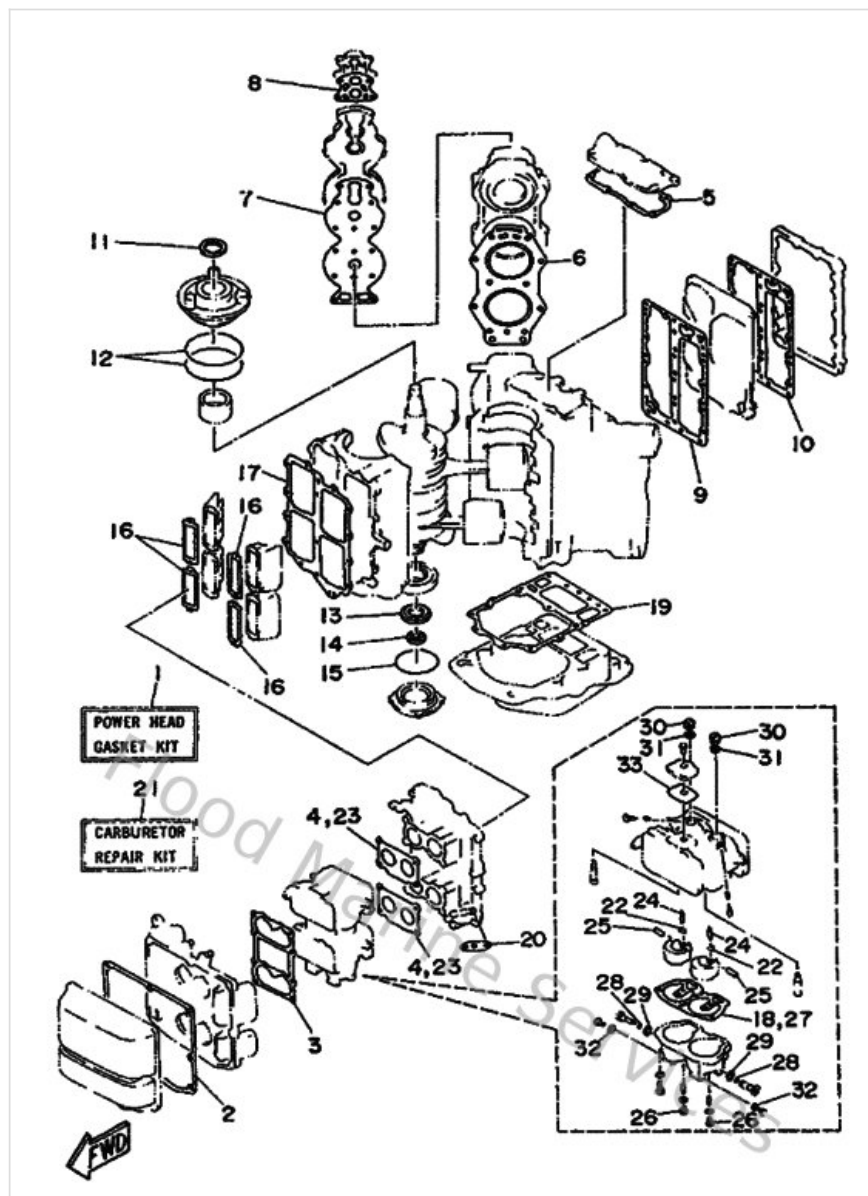
Ref	Part	
78	704481780000 Plate, shift	Buy now
80	704482210000 Lever control	Buy now
81	704481192000 Cover	Buy now

Repair Kit 1



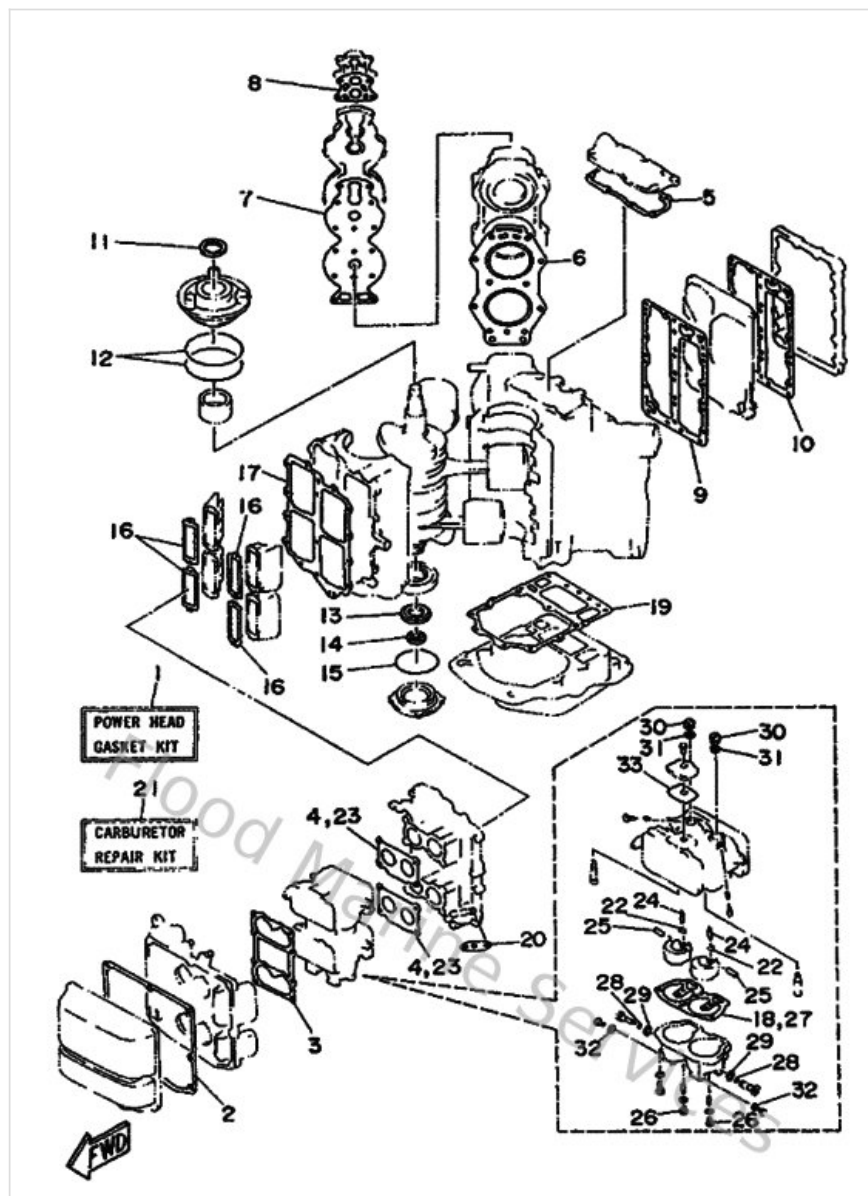
Ref	Part	
1	6F3W00010400 Gasket kit, power unit	Buy now
2	6E514416A100 Gasket, air cleaner	Buy now
3	6E514483A100 Gasket	Buy now
4	6E514198A100 Gasket	Buy now
5	6E511381A100 Gasket 1	Buy now
6	6E511181A200 Gasket, cylinder head 1	Buy now
7	6E511193A000 Gasket, head cover 1	Buy now
8	68812414A100 Gasket, cover	Buy now
9	6E541112A100 Gasket, exhaust inner cover	Buy now
10	6E541114A000 Gasket, exhaust inner cover	Buy now
11	9310240M3800 Oil seal(61a)	Buy now
12	932110438400 O-ring (705)	Buy now
13	9310235M1300 Oil seal (6e5)	Buy now
14	9310122M1500 Oil seal (6e5)	Buy now
15	9321074M3500 O-ring (6e5)	Buy now

Repair Kit 1



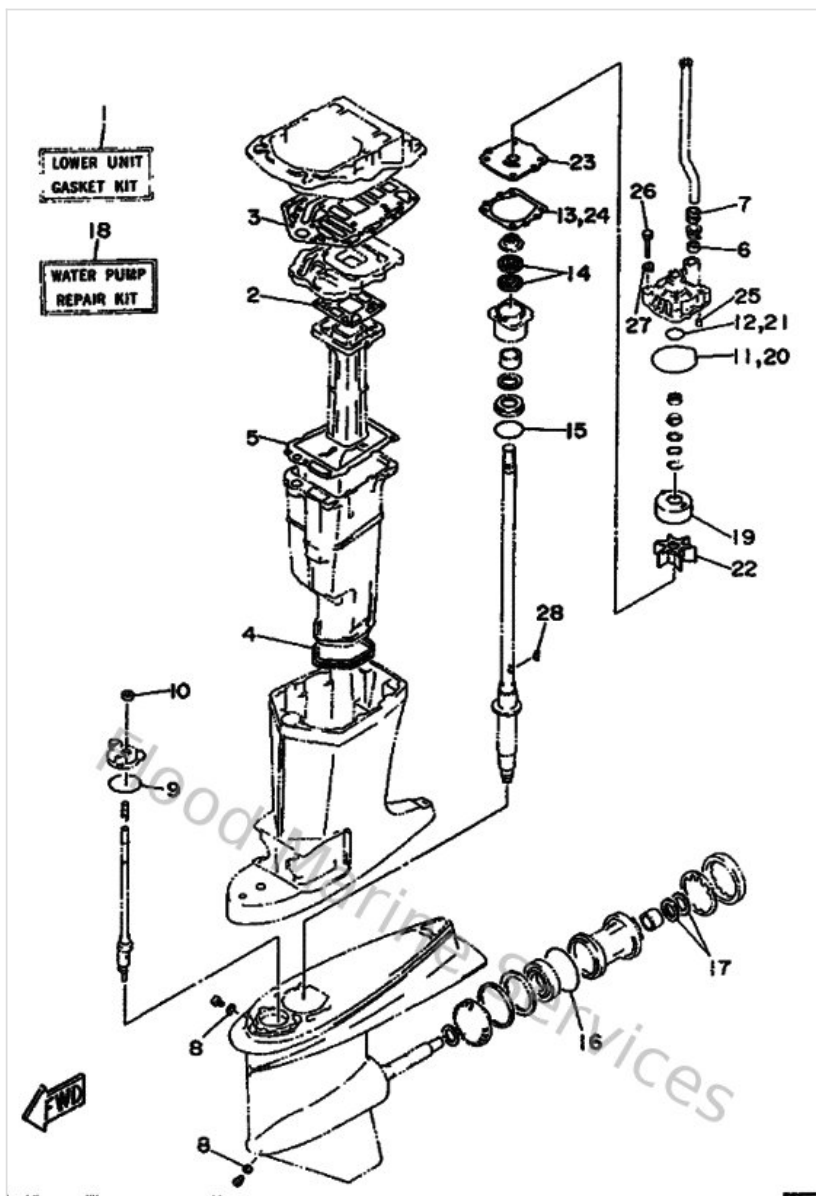
Ref	Part	
16	6E513621A100 Gasket, valve seat	Buy now
17	6E513645A100 Gasket, manifold 1	Buy now
18	6E5143840300 Gasket, float chamber	Buy now
19	6G545113A000 Gasket, upper casing	Buy now
20	65024431A000 Gasket, fuel pump	Buy now
21	6E5W00930600 Carburetor repair kit	Buy now
22	6E5141590000 Clip	Buy now
23	6E514198A200 Gasket	Buy now
24	6E5145460000 Valve, needle	Buy now
25	6E5143860200 Pin, float	Buy now
28	6E5149970000 O-ring	Buy now
29	6E5143980100 Gasket	Buy now
30	6E5143280100 Plug	Buy now
31	6E5149790000 Gasket	Buy now
32	6J8149950000 Gasket, drain screw	Buy now

Repair Kit 1



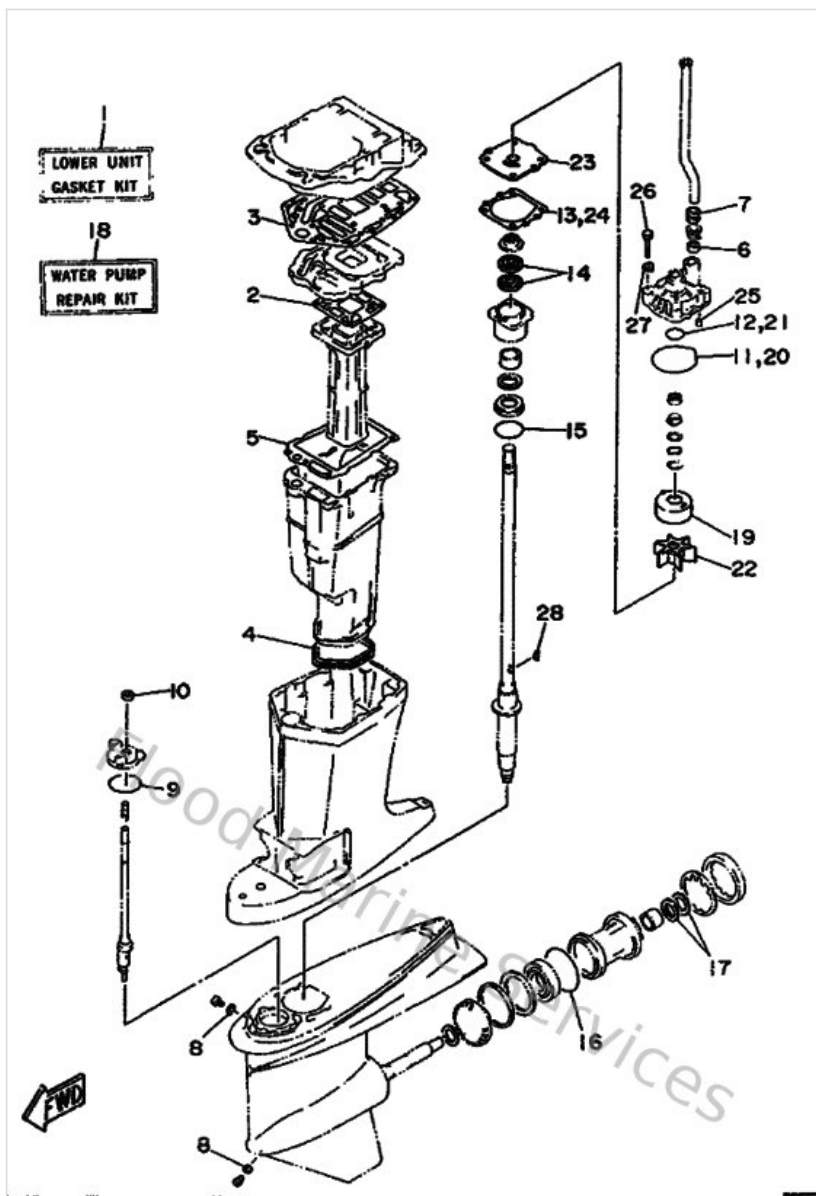
Ref	Part	
33	6E5149590100 Gasket	Buy now

Repair Kit 2



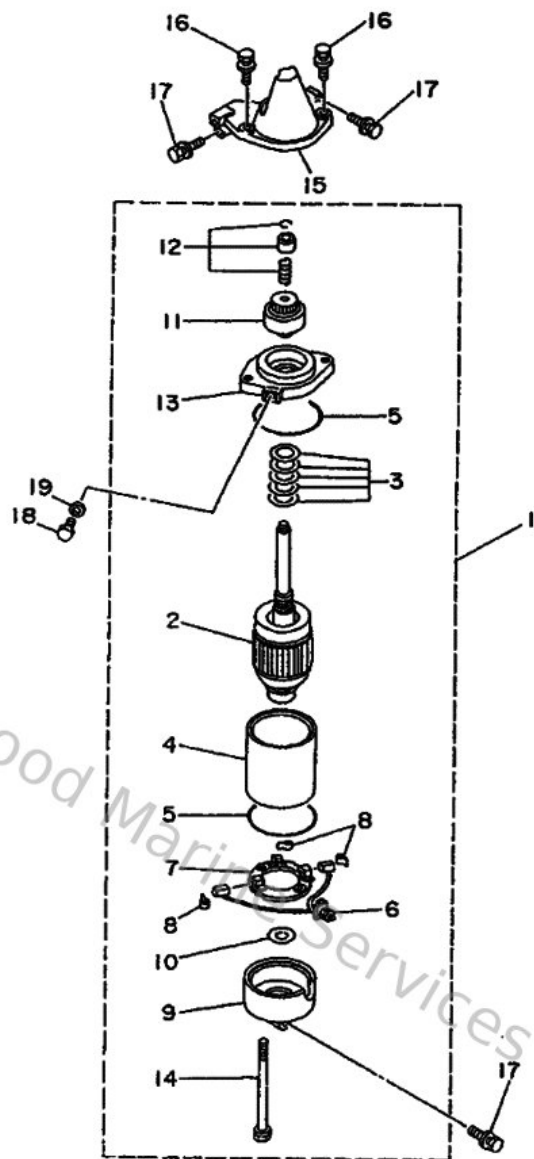
Ref	Part	
1	6E5W00015100 Gasket kit, lower unit	Buy now
2	6E541134A000 Gasket, exhaust manifold	Buy now
3	6G545114A000 Gasket, upper casing	Buy now
4	6E5451230000 Gasket, muffler	Buy now
5	6E541135A000 Gasket, exhaust manifold	Buy now
6	6E5443650000 Damper, water seal 1	Buy now
7	6E5443660000 Damper, water seal 2	Buy now
8	904300802000 Gasket	Buy now
9	932105867700 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	9321037M6700 O-ring (6g8)	Buy now
13	6E544315A000 Gasket, water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now

Repair Kit 2



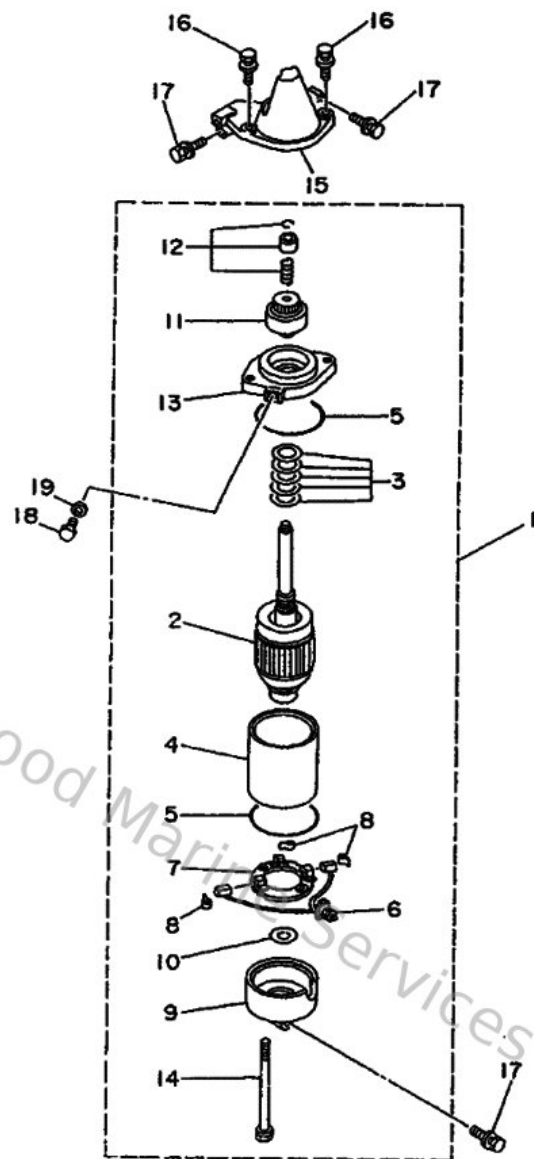
Ref	Part	
16	9321086M3900 O-ring (6e5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now
18	6N6W00780000 Water pump repair kit	Buy now
19	61A443220000 Insert, cartridge	Buy now
22	6E5443520000 Impeller	Buy now
23	6E5443230000 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	973950804500 Bolt, hexagon	Buy now
27	9020908M0200 Washer, plate (688)	Buy now
28	9028004M0500 Key, woodruff (6e5)	Buy now

Starting Motor



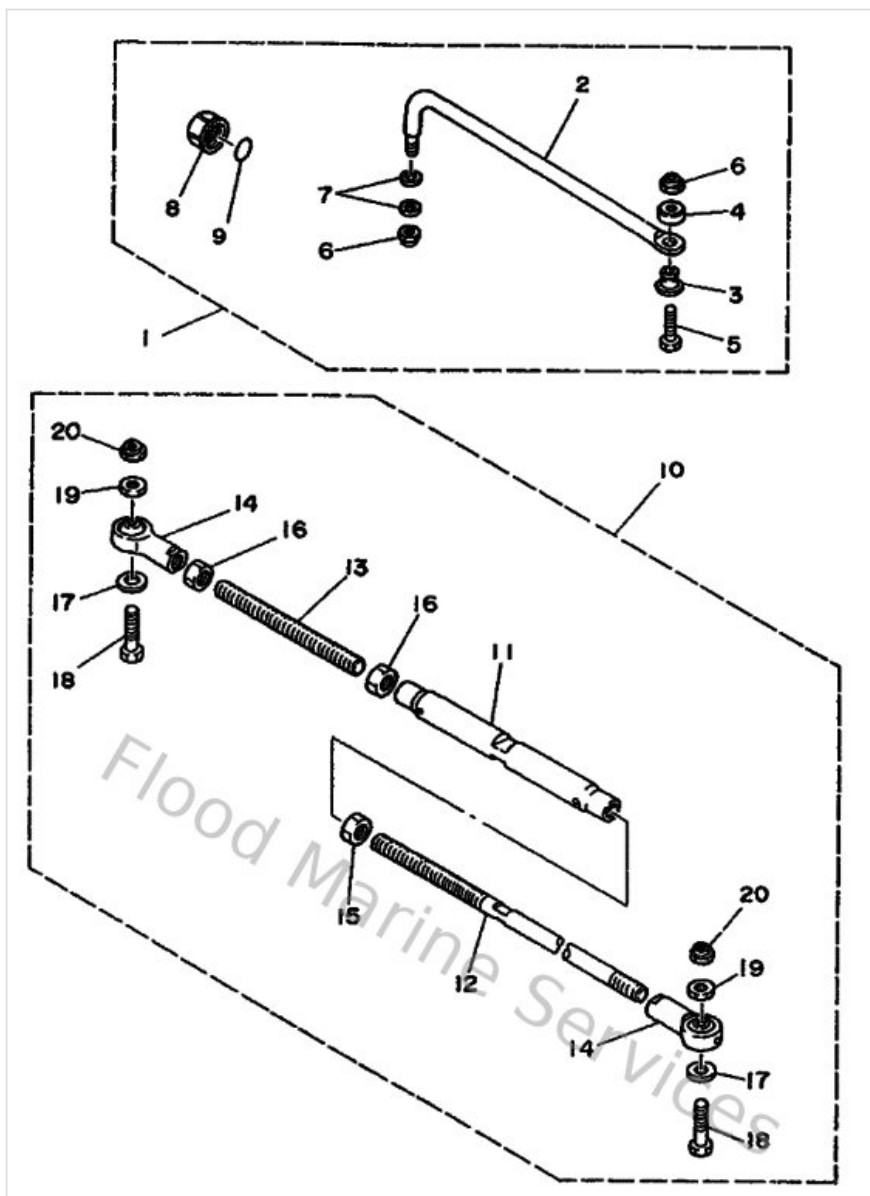
Ref	Part	
1	6E5818001200 Starting motor assembly	Buy now
2	6E5818501100 Armature assembly	Buy now
3	6E5818091000 Washer Kit	Buy now
4	6E5818101000 Stator assembly	Buy now
5	6E5818471000 O-ring	Buy now
6	6E5818011000 Brush ass'y	Buy now
7	6E5818401000 Brush holder ass'y	Buy now
8	6E5818131000 Spring Brush	Buy now
9	6E5818201100 Rear Bracket assembly	Buy now
10	6E5818240000 Washer 2	Buy now
11	6E5818071100 Pinion assembly	Buy now
13	6E5818301000 Front Bracket assembly	Buy now
14	6E5818261000 Bolt	Buy now
16	9011908M7600 Bolt, with washer(6e5)	Buy now
17	9011908M7700 Bolt, with washer(6e5)	Buy now

Starting Motor



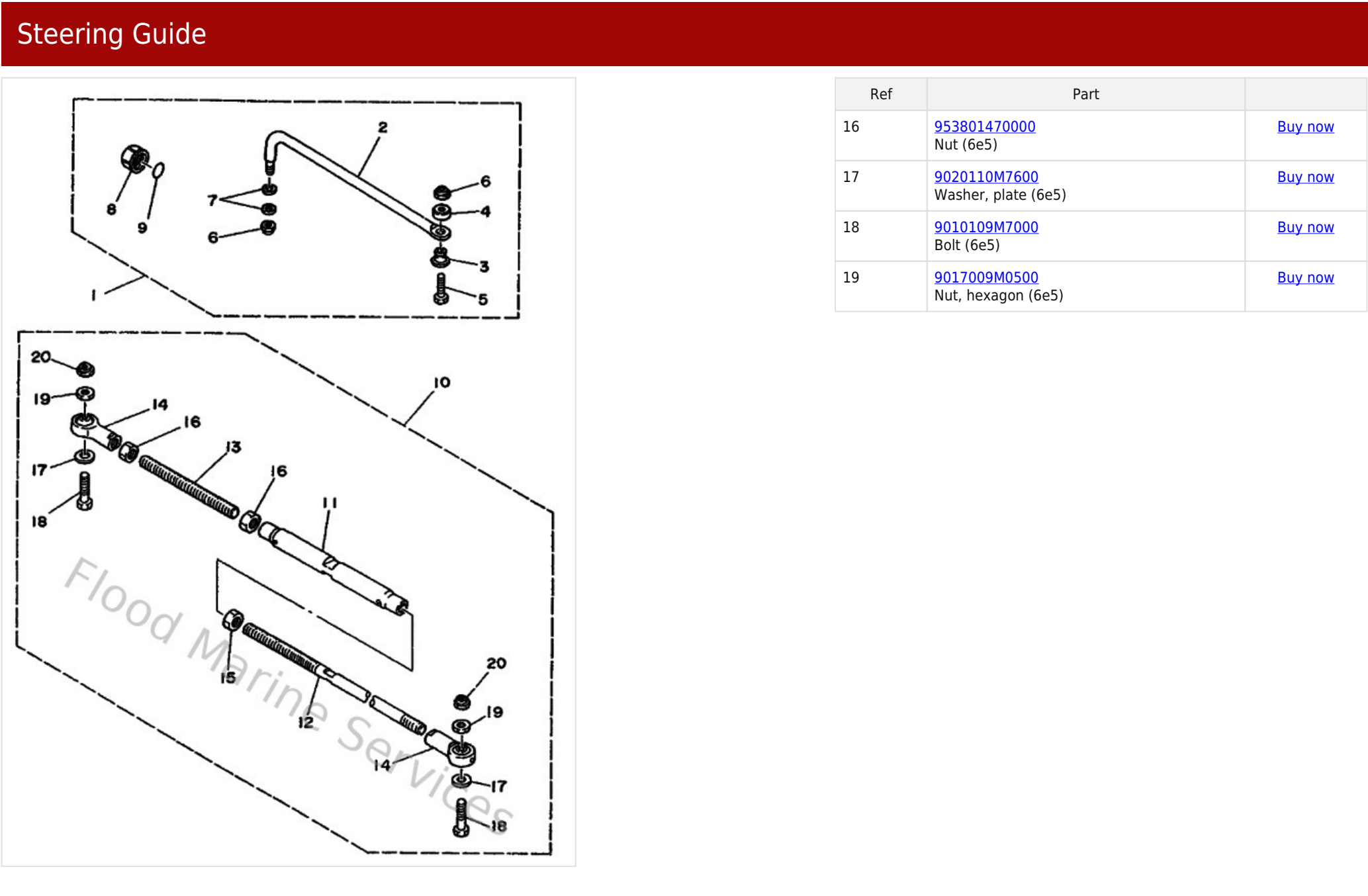
Ref	Part	
18	973950801600 Bolt	Buy now
19	929900860000 Washer, plain (663)	Buy now

Steering Guide



Ref	Part	
1	6E5613500100 Steering guide attachment kit	Buy now
2	6E5613510000 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
4	9056012M0100 Spacer (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
7	9020110M2000 Washer, plate (663)	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now
10	ABADUALTIEBR Twin Kit (L:600-800M)	Buy now
11	6E5613130000 Adjuster	Buy now
12	6E5613111100 Tie bar	Buy now
13	6E5613150000 Tie bar, 2	Buy now
14	6E5613030000 Steering axle comp.	Buy now
15	9017014M0600 Nut (6e5)	Buy now

Steering Guide



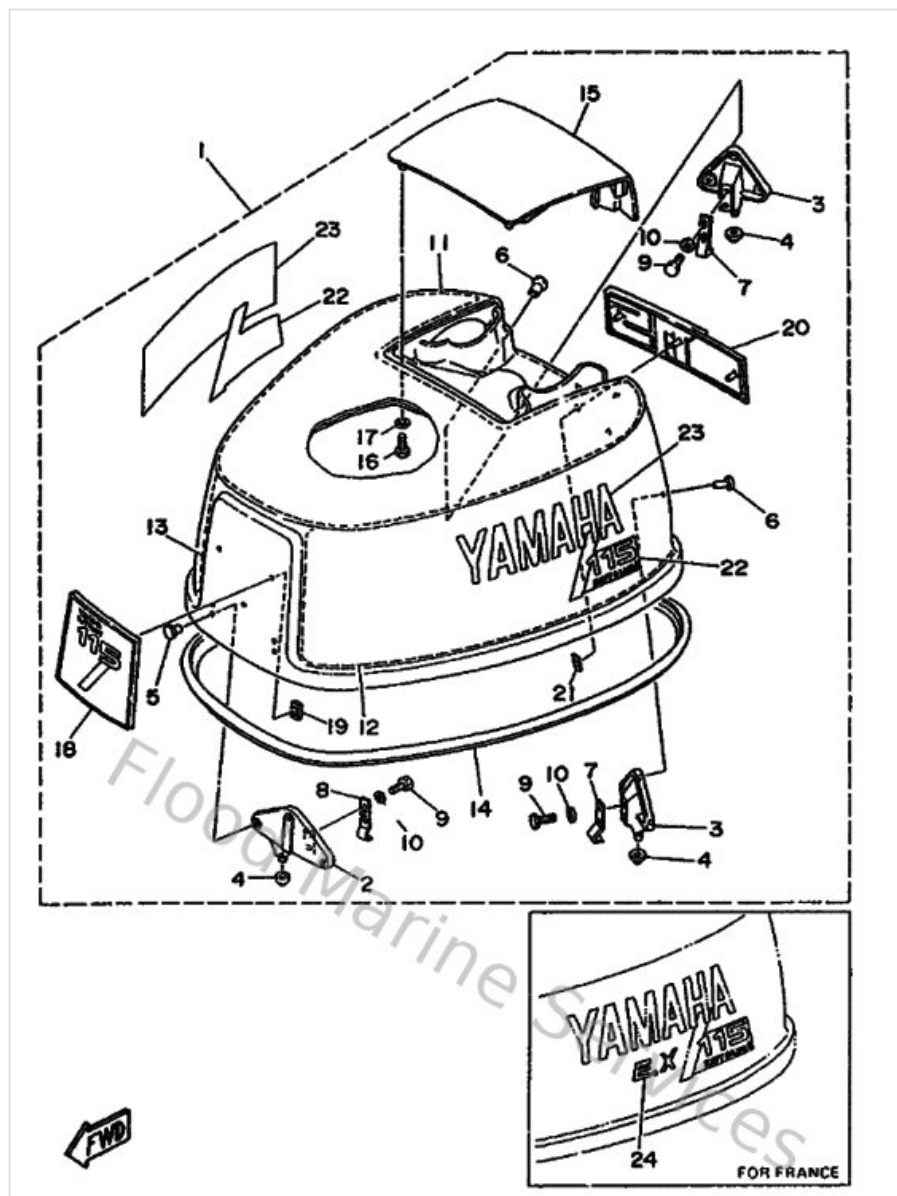
Steering Guide

The diagram illustrates the assembly of a steering system. It shows a main shaft (11) with a handle (10) at one end and a control lever (12) at the other. Various components are numbered for identification:

- 1: Nut (6e5)
- 2: Washer, plate (6e5)
- 3: Bolt (6e5)
- 4: Nut, hexagon (6e5)
- 5: Bolt (6e5)
- 6: Washer, plate (6e5)
- 7: Bolt (6e5)
- 8: Nut (6e5)
- 9: Washer, plate (6e5)
- 10: Handle
- 11: Main shaft
- 12: Control lever
- 13: Bolt (6e5)
- 14: Nut (6e5)
- 15: Bolt (6e5)
- 16: Washer, plate (6e5)
- 17: Bolt (6e5)
- 18: Nut (6e5)
- 19: Washer, plate (6e5)
- 20: Bolt (6e5)

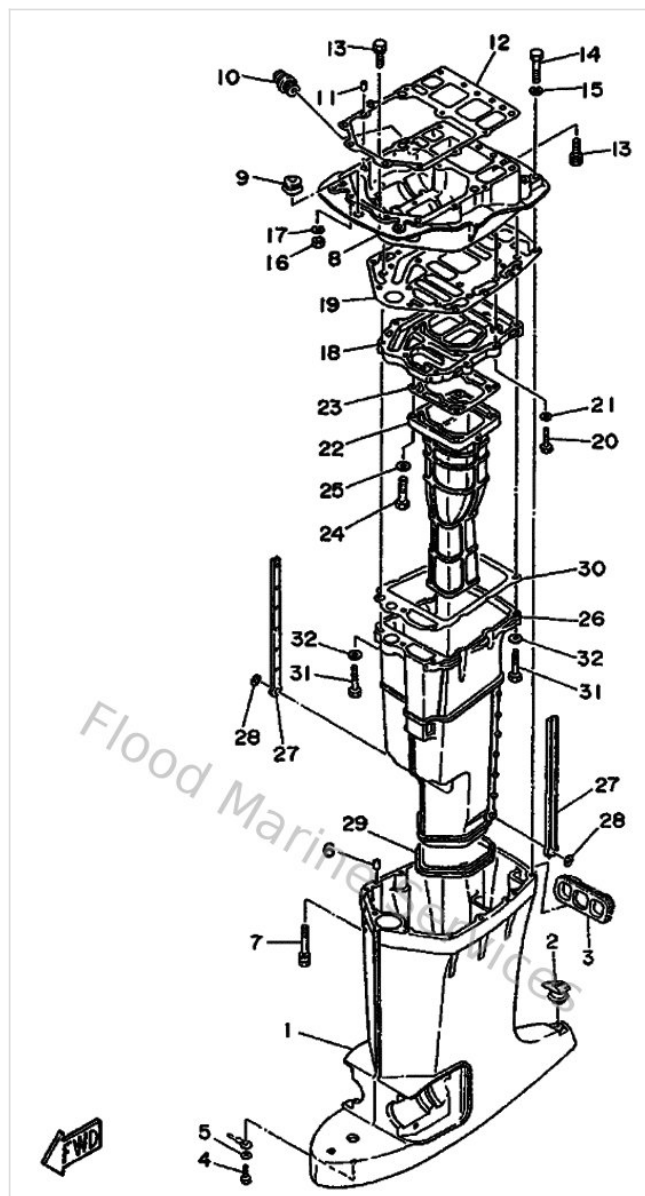
Ref	Part	
16	953801470000 Nut (6e5)	Buy now
17	9020110M7600 Washer, plate (6e5)	Buy now
18	9010109M7000 Bolt (6e5)	Buy now
19	9017009M0500 Nut, hexagon (6e5)	Buy now

Top Cowling



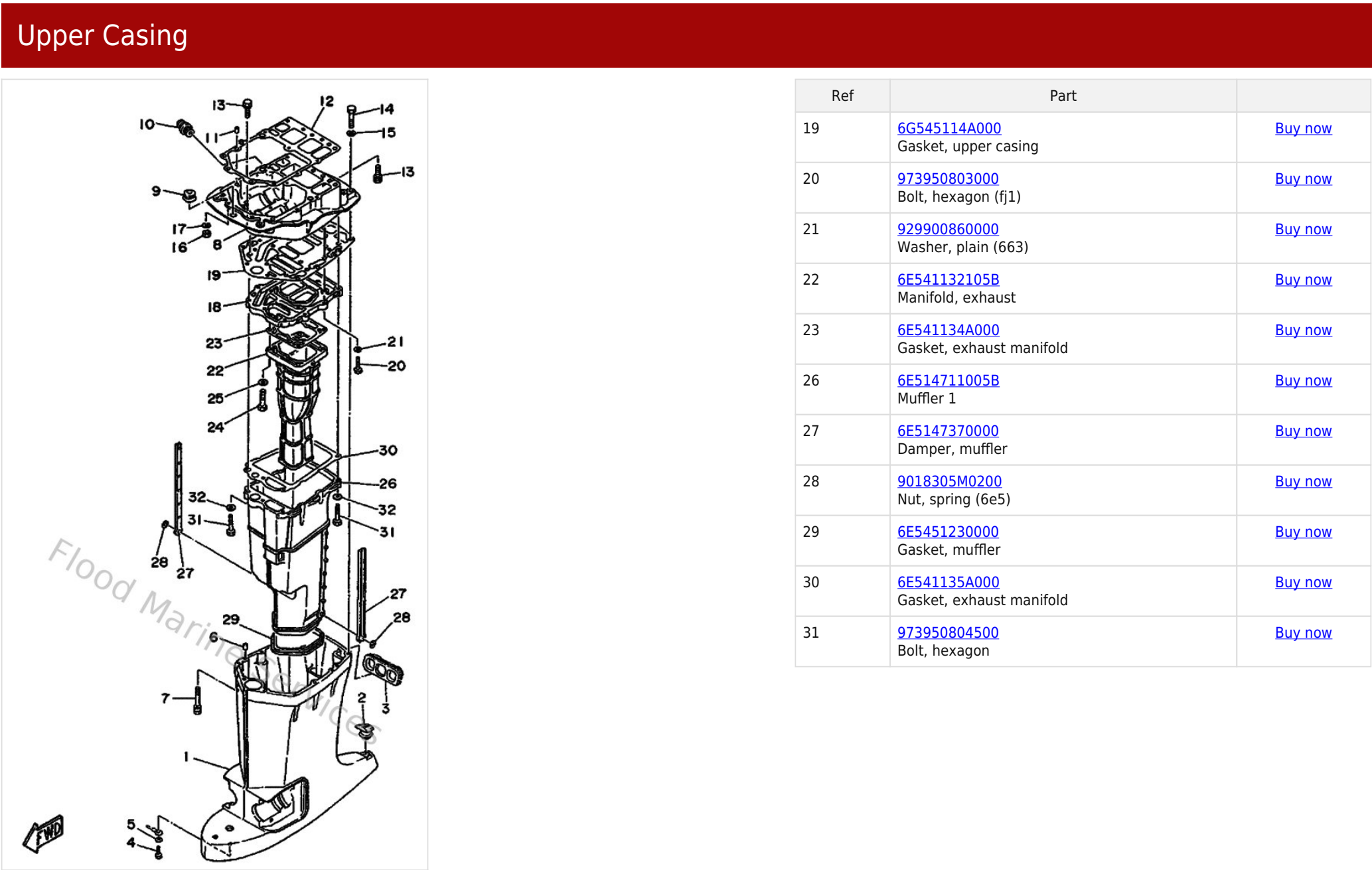
Ref	Part	
2	6E5426470094 Holder, clamp band	Buy now
3	6E5426490194 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	9026606M0200 Rivet (697)	Buy now
7	6E5426520000 Hook 2	Buy now
8	688426521000 Hook 2	Buy now
9	973950601600 Bolt, hexagon deep recess	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	6E5426170000 Damper 1	Buy now
12	6E5426190000 Damper, Form	Buy now
13	6E5426270000 Damper, Form	Buy now
14	6E5426150000 Seal	Buy now
16	970950601600 Bolt, hexagon deep recess	Buy now
19	9018305M0100 Nut, spring (6a0)	Buy now
20	6E5426870100 Emblem, Rear	Buy now

Upper Casing



Ref	Part	
2	6E5451550000 Cap	Buy now
3	6E5427690000 Seal, rubber	Buy now
4	973950601000 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	9360812M0500 Pin, dowel b (6e5)	Buy now
7	901190807800 Bolt, with washer	Buy now
8	6G5411370094 Guide, exhaust	Buy now
9	6E5427240000 Grommet	Buy now
10	6G5125810000 Joint, hose	Buy now
12	6G545113A000 Gasket, upper casing	Buy now
13	9011908M7900 Bolt, hexagon (fj1)	Buy now
14	970950804500 Bolt, hexagon	Buy now
15	929900810000 Ybs67-8 washer, spring	Buy now
16	953800870000 Nut(661)	Buy now
18	6G54113101CA Manifold, ext. 1	Buy now

Upper Casing



Upper Casing

Ref	Part	
19	6G545114A000 Gasket, upper casing	Buy now
20	973950803000 Bolt, hexagon (fj1)	Buy now
21	929900860000 Washer, plain (663)	Buy now
22	6E541132105B Manifold, exhaust	Buy now
23	6E541134A000 Gasket, exhaust manifold	Buy now
26	6E514711005B Muffler 1	Buy now
27	6E5147370000 Damper, muffler	Buy now
28	9018305M0200 Nut, spring (6e5)	Buy now
29	6E5451230000 Gasket, muffler	Buy now
30	6E541135A000 Gasket, exhaust manifold	Buy now
31	973950804500 Bolt, hexagon	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.