



Yamaha 115BETOL 1989

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

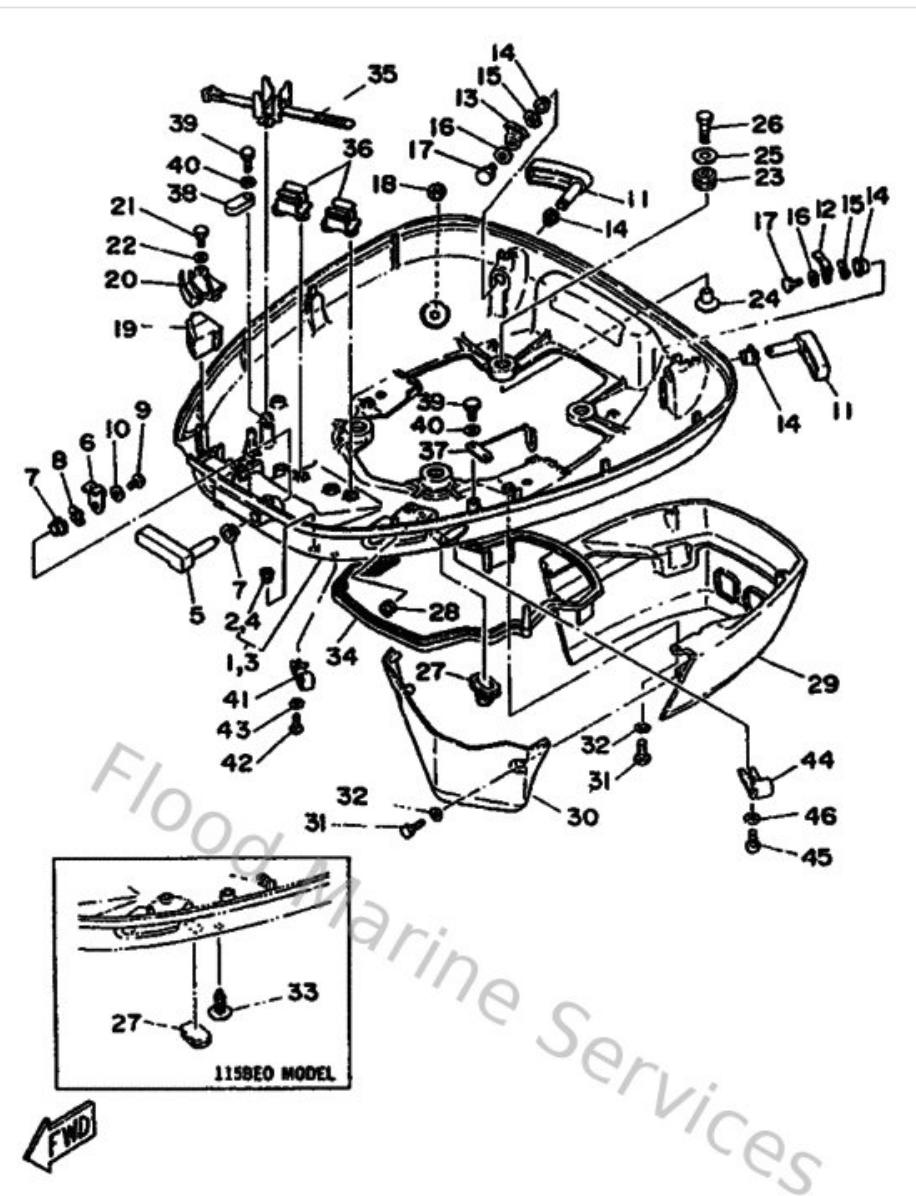
Authorised Yamaha Dealers



Contents

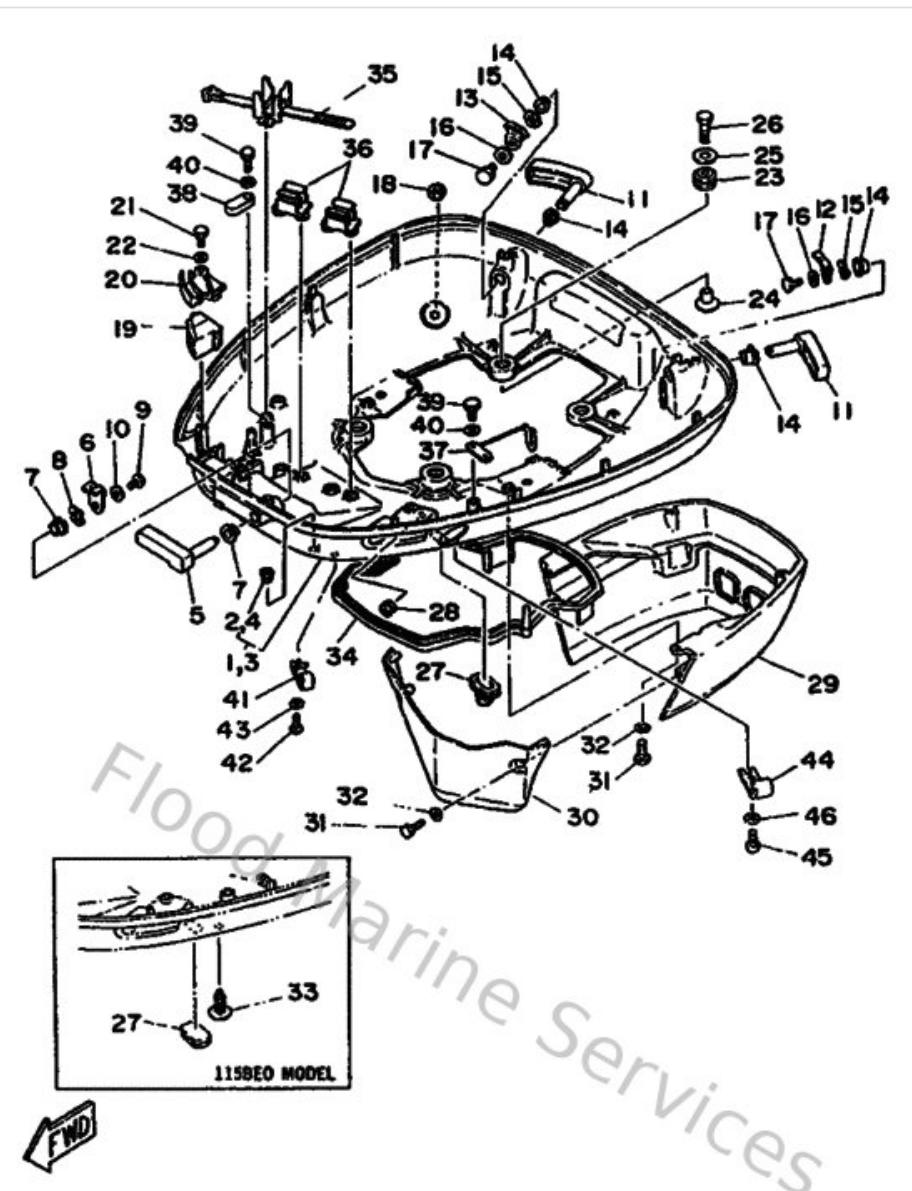
Bottom Cowling	3
Bracket	6
Carburetor	13
Control	15
Crankshaft & Piston	19
Cylinder & Crankcase	21
Electrical 1	25
Electrical 2	27
Fuel	30
Fuel 2	33
Intake	34
Lower Casing & Drive 1	37
Lower Casing & Drive 2	42
Magneto	44
Manual Tilt	46
Oil Pump	48
Oil Tank	50
Optional Parts	53
Optional Parts 1	54
Optional Parts 2	56
Optional Parts 3	58
Optional Parts 4	59
Optional Parts 5	61
Optional Parts 6	63
Power Trim & Tilt Assy	65
Remote Control	70
Remote Control Assy 1	71
Remote Control Assy 2	75
Remote Control Assy 3	80
Repair Kit 1	86
Repair Kit 2	89
Starting Motor	92
Steering Guide	94
Top Cowling	96
Upper Casing	97

Bottom Cowling



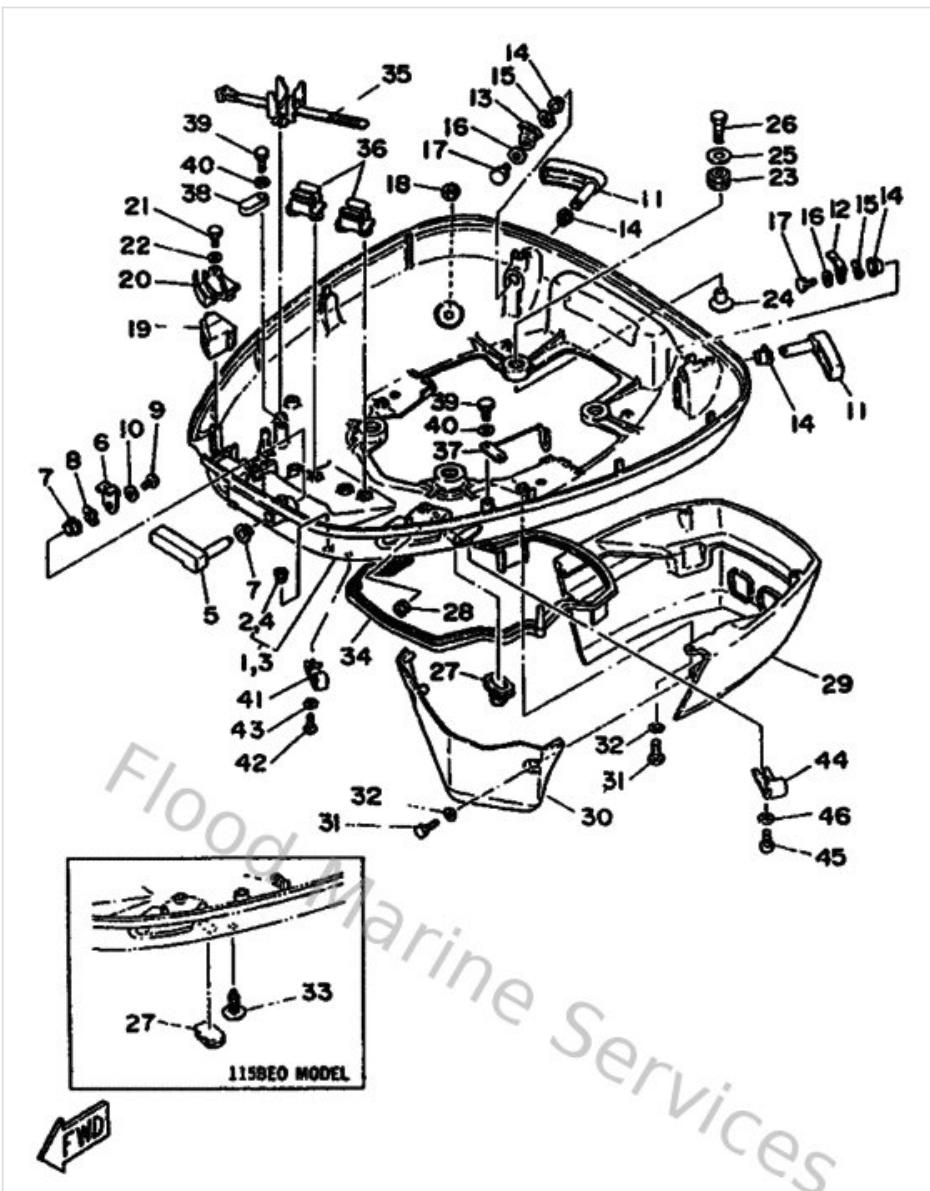
Ref	Part	
1	6E5W427103EJ Cowling, Bottom	Buy now
2	6H4427480000 Grommet	Buy now
6	688428160000 Lever, clamp 2	Buy now
7	9038613M3800 Bushing (697)	Buy now
8	9020613M1000 Washer, wave (6e5)	Buy now
9	970800601200 Bolt(gh1)	Buy now
10	9020106M0200 Washer,plate (6k8)	Buy now
11	6E54281700EJ Lever, Clamp	Buy now
12	6G5428160000 Lever, clamp 2	Buy now
13	6E5428160100 Lever, clamp 2	Buy now
17	973950601200 Bolt(gh1)	Buy now
18	6E5443910000 Nipple, hose	Buy now
19	6E5427251100 Grommet	Buy now
20	6E542738018D Plate, fitting	Buy now
21	973130601600 Bolt, hexagon deep recess	Buy now

Bottom Cowling



Ref	Part	
22	929900660000 Washer, plain (646)	Buy now
23	9048022M1500 Grommet (6e5)	Buy now
24	9038708M3700 Coller (6e5)	Buy now
25	9020108M5400 Washer, plate (6e5)	Buy now
26	970900803500 Bolt(70w)	Buy now
27	688427261000 Grommet	Buy now
28	9048013M2400 Grommet (6e9)	Buy now
31	973950602000 Bolt(7u8)	Buy now
33	9033805M0300 Plug (6h1)	Buy now
34	6E5427160000 Seal	Buy now
35	688825940000 Clamp	Buy now
36	6E5825940000 Clamp	Buy now
37	6K7825880000 Plate	Buy now
38	6E5825880000 Plate	Buy now
39	973130602000 Bolt(7u8)	Buy now

Bottom Cowling



Ref	Part	
41	6E5243670100 Clamp, fuel pipe 2	Buy now
42	9015706M0100 Screw (6e5)	Buy now
44	6E5243671000 Clamp, fuel pipe 2	Buy now

Bracket

Diagram not available

Ref	Part	
2	6G5452510000 Anode	Buy now
3	9011906M5200 Bolt, hexagon w/w deep recess	Buy now
5	6E5821480000 Wire, lead 5	Buy now
6	978850601200 Screw, pan head(62j)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	973951004500 Bolt(64d)	Buy now
9	929901010000 Ybs67-10 washer, spring	Buy now
10	6E5431310100 Bolt, clamp bracket	Buy now
11	9038625M3100 Bushing (6e5)	Buy now
12	9020126M5900 Washer, plate (6e5)	Buy now
13	901852200700 Nut, self-locking	Buy now
14	663431450000 Cap, clamp bracket	Buy now
15	6E5431600000 Tilt rod ass'y	Buy now
16	688431650000 Stopper, tilt rod	Buy now
17	916903001400 Pin, spring (647)	Buy now

Bracket

Diagram not available

Ref	Part	
18	9050220M0300 Spring (6e5)	Buy now
20	902690301000 Rivet (663)	Buy now
21	9310938M0200 Oil seal (6e5)	Buy now
22	937000600400 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	61A821473000 Wire, lead 5	Buy now
25	6E5431810100 Lever, Tilt Stop (6E5-43181-00-00)	Buy now
26	6E5431850100 Lever, Tilt Stop (6E5-43185-00-00)	Buy now
27	663433180000 Cover	Buy now
28	9038610M1600 Bushing (688)	Buy now
29	9038710M3800 Coller (6e5)	Buy now
30	914903003000 Pin, cotter	Buy now
31	9050110M2100 Spring (688)	Buy now
32	929901060000 Washer, plate	Buy now
33	6E5431260200 Pin, upper shock mount	Buy now

Bracket

Diagram not available

Ref	Part	
34	9038618M4400 Bushing (6g5)	Buy now
35	9341018M0200 Circlip (6f2)	Buy now
36	6E54251005EJ Steering Bracket assembly	Buy now
38	9038638M3200 Bush(6e5)	Buy now
39	6G54455100EJ Housing, Lower Mount Rubber	Buy now
40	9341037M0400 Circlip (6e5)	Buy now
41	6E5445750000 Damper, lower mount rubber	Buy now
42	6E544550094 Mount damper, lower side	Buy now
43	9020232M1900 Washer, plate (6e5)	Buy now
44	9020116M5500 Washer, plate (6e5)	Buy now
45	6E5821490000 Wire, lead 3	Buy now
46	9010914M3400 Bolt(6e5)	Buy now
47	9020115M5800 Washer, plate (6e5)	Buy now
48	953801480000 Nut, crown (6e5)	Buy now
49	929901460000 Washer (6e5)	Buy now

Bracket

Diagram not available

Ref	Part	
50	6E54455201CA Housing, lower mount rubber	Buy now
54	9050116M2800 Spring (6e5)	Buy now
55	923800601500 Screw pan head	Buy now
56	901790606600 Nut(663)	Buy now
57	6E5445140094 Mount damper, upper side	Buy now
58	9020126M5700 Washer, plate (6e5)	Buy now
59	9020226M1800 Washer, plate (6e5)	Buy now
60	9020114M5600 Washer, plate (6e5)	Buy now
61	9010912M3700 Bolt	Buy now
62	901851205800 Nut, nylon(663)	Buy now
63	663445750000 Damper, lower mount rubber	Buy now
64	6E544511009M Cover, upper mount	Buy now
67	9010112M0300 Bolt (l:115mm)	Buy now
68	9020113M0100 Washer, plate(6e5)	Buy now
69	902011242600 Washe, plate(663)	Buy now

Bracket

Diagram not available

Ref	Part	
70	953801260000 Nut (707)	Buy now
2	6G5452510100 Anode	Buy now
8	973951005000 Bolt, hexagon deep recess	Buy now
11	6R3431310000 Bolt, clamp bracket	Buy now
14	901852204300 Nut, self-locking	Buy now
15	6G5431450100 Cap, clamp bracket	Buy now
16	6G5431640000 Rod, Tilt Lock	Buy now
17	9010912M3500 Bolt	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
22	6E5821470000 Wire, lead 5	Buy now
23	9046411M1800 Clamp(6e5)	Buy now
24	985800400800 Screw, pan head (713)	Buy now
25	6G5431440000 Hook, spring	Buy now
26	973950601000 Bolt	Buy now
27	6G5431810200 Lever, tilt stop 1	Buy now

Bracket

Diagram not available

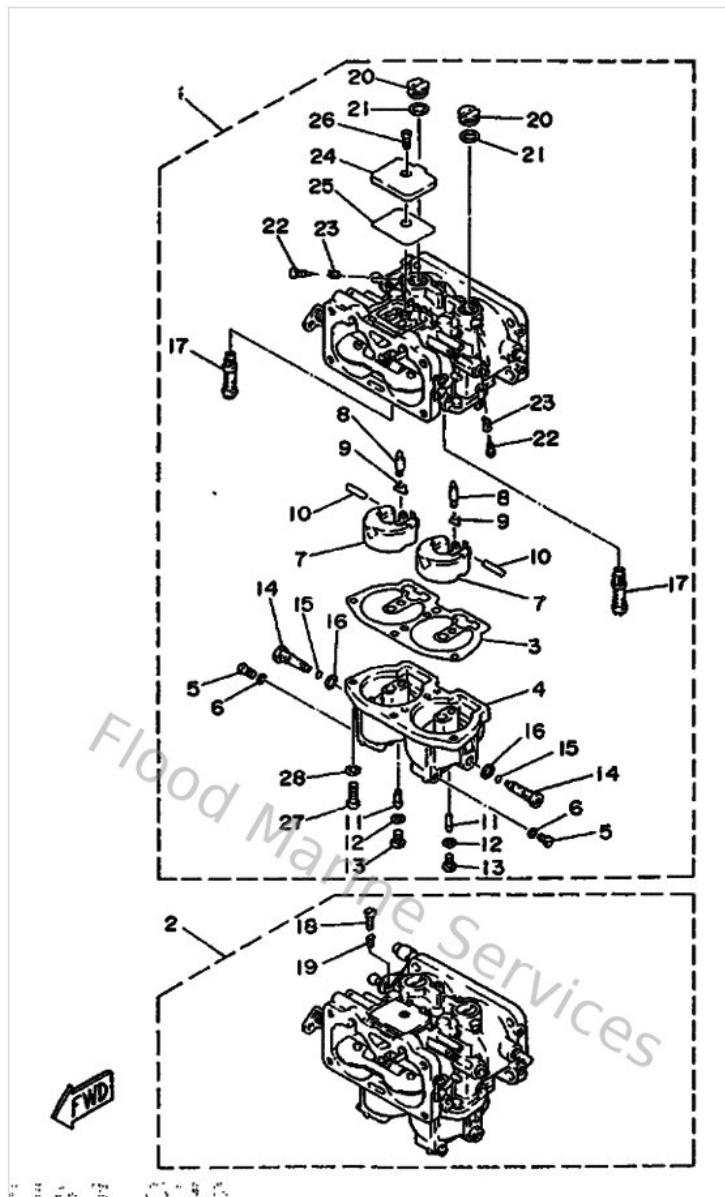
Ref	Part	
28	6G5431850100 Lever, tilt stop 2	Buy now
30	6G5431480000 Collar, distance	Buy now
31	9024906M1900 Pin(6e5)	Buy now
32	9038710M0200 Collar(6e5)	Buy now
33	916903002000 Pin, spring (6h4)	Buy now
34	9050614M2400 Spring, tension(6e5)	Buy now
35	6E5431260100 Pin, upper shock mount	Buy now
36	9038618M6300 Bush(6e5)	Buy now
37	9038618M1400 Bushing (6e5)	Buy now
39	6E54251003EJ Steering Bracket assembly	Buy now
40	9020138M6000 Washer, plate (6e5)	Buy now
41	9038638M8900 Bush(6e5)	Buy now
45	6E5445550000 Mount damper, lower side	Buy now
53	6E5445520094 Housing, lower mount rubber	Buy now
54	970951004500 Bolt(64d)	Buy now

Bracket

Diagram not available

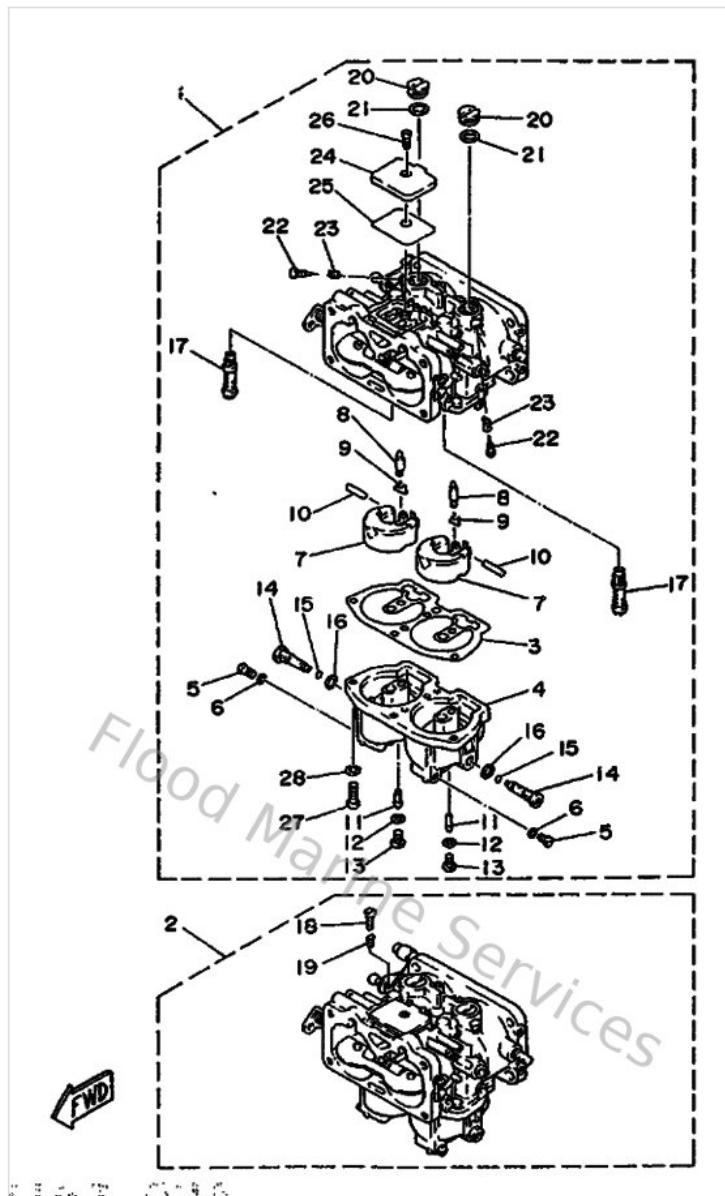
Ref	Part	
60	6E544514000 Mount damper, upper side	Buy now
64	901091200700 Bolt	Buy now
67	6E544511005B Cover, upper mount	Buy now

Carburetor



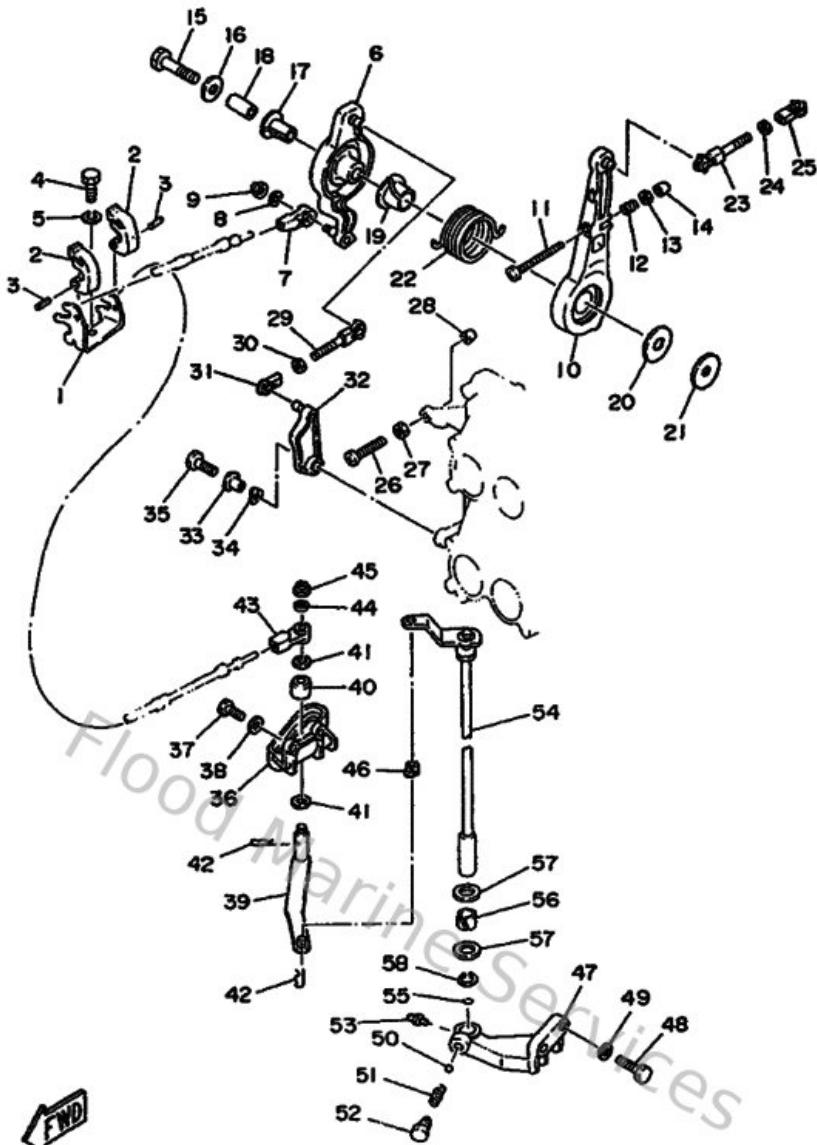
Ref	Part	
1	6E5143011200 Carburetor assembly 1	Buy now
2	6E5143021200 Carburetor assembly 2	Buy now
3	6E5143840300 Gasket, float chamber	Buy now
4	6E5143810300 Body, Float Chamber	Buy now
5	6E5143830100 Screw, drain	Buy now
6	6J8149950000 Gasket, drin screw	Buy now
7	6E5143850200 Float	Buy now
8	6E5145460000 Valve, needle	Buy now
9	6E5141590000 Clip	Buy now
10	6E5143860200 Pin, float	Buy now
11	6E51492F3900 Jet, Air Slow	Buy now
12	6E5143970000 Gasket	Buy now
13	6E5143940000 Valve, Drain	Buy now
14	6E51492E9000 Jet, Main (#180)	Buy now
15	6E5149970000 O-ring	Buy now

Carburetor



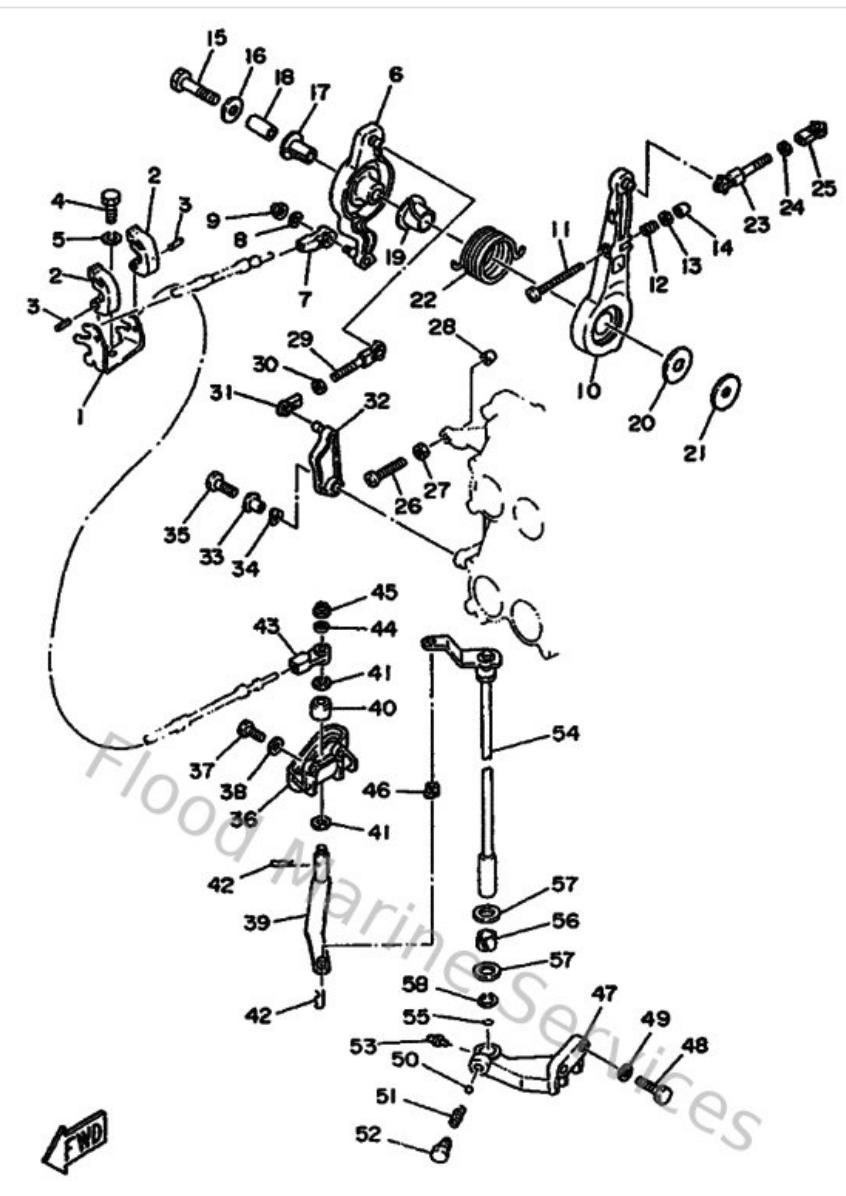
Ref	Part	
16	6E5143980100 Gasket	Buy now
17	6E51492A0000 Nozzle, main	Buy now
19	6J8143340000 Spring, throttle	Buy now
20	6E5143280100 Plug	Buy now
21	6E5149790000 Gasket	Buy now
22	6E5143230300 Screw, air adjusting	Buy now
23	6E5142230000 Spring, air adjusting	Buy now
24	6E5145270000 Plate	Buy now
25	6E5149590000 Gasket	Buy now
26	987010500800 Screw Flat	Buy now
27	985800501600 Screw, pan head(6b0)	Buy now
28	929900510000 Ybs67-5 washer, spring	Buy now

Control



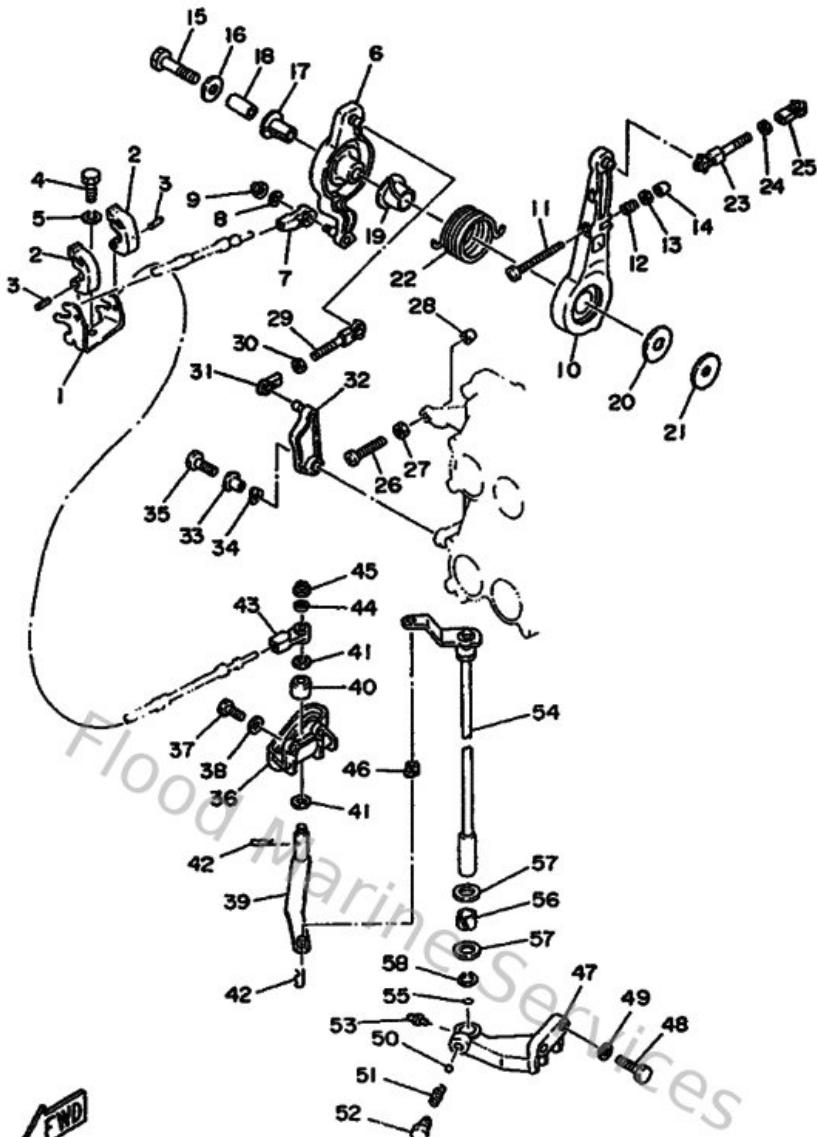
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	970130802000 Bolt(6td)	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	6E5416320194 Lever, magneto control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	901850606200 Nut selflocking (656)	Buy now
10	6E5416310194 Lever, magneto control	Buy now
11	901570601400 Screw, pan head(697)	Buy now
12	9050116M1200 Spring, compression (688)	Buy now
13	953030660000 Nut(661)	Buy now
14	688441940000 Cap	Buy now
15	970130804500 Bolt	Buy now

Control



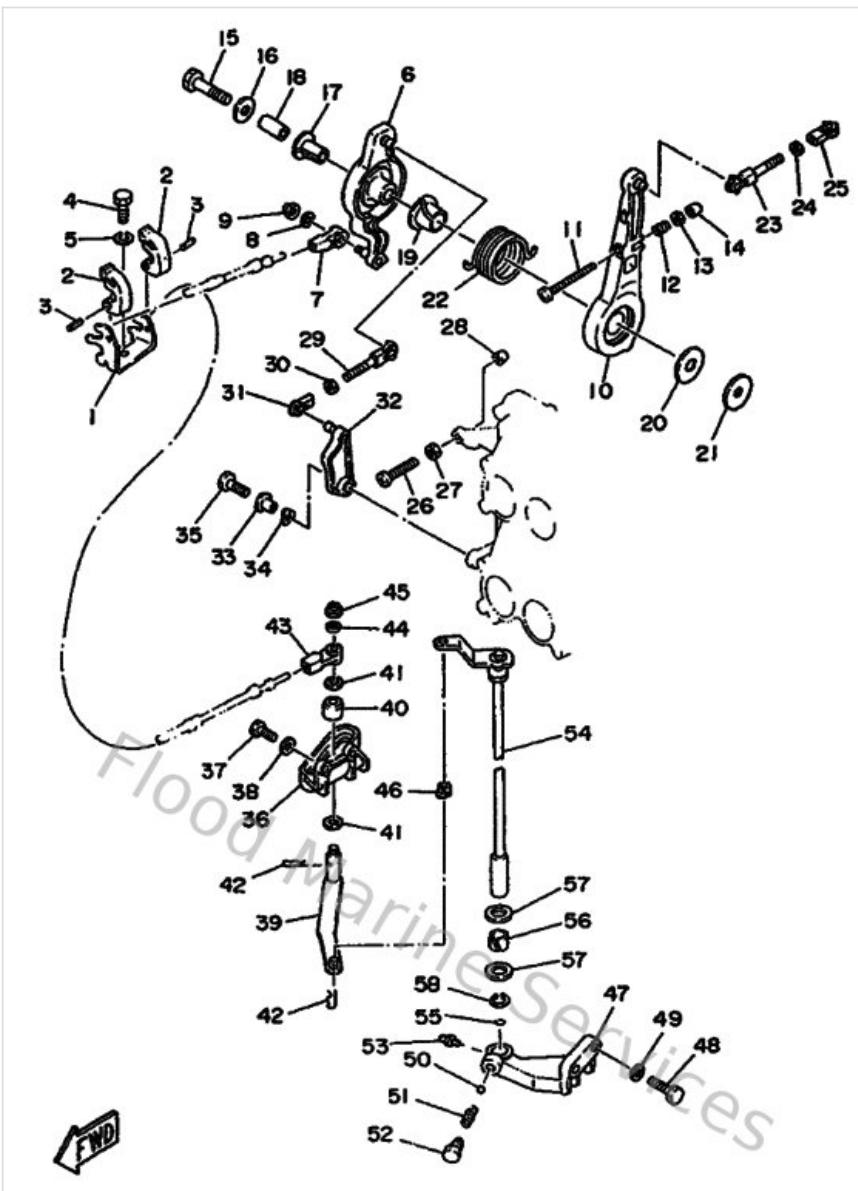
Ref	Part	
16	9020108M2300 Washer, plate (6e5)	Buy now
17	903861208900 Bushing(663)	Buy now
18	90387084J800 Collar	Buy now
19	9038622M1300 Bushing (688)	Buy now
20	902021209200 Washer, plate(663)	Buy now
21	9020108M1300 Washer plate (682)	Buy now
22	9050829M1200 Spring (6e5)	Buy now
23	6E5416360100 Rod, magneto control	Buy now
24	953030560000 Nut, hexagon (663)	Buy now
25	6H1412370000 Joint, link	Buy now
26	9015706M0000 Screw, pan head(6h4)	Buy now
29	688416360000 Rod 1	Buy now
30	953800560000 Nut, hexagon (663)	Buy now
32	6E5412130000 Cam, accel.	Buy now
33	9038706M2900 Coller (6a0)	Buy now

Control



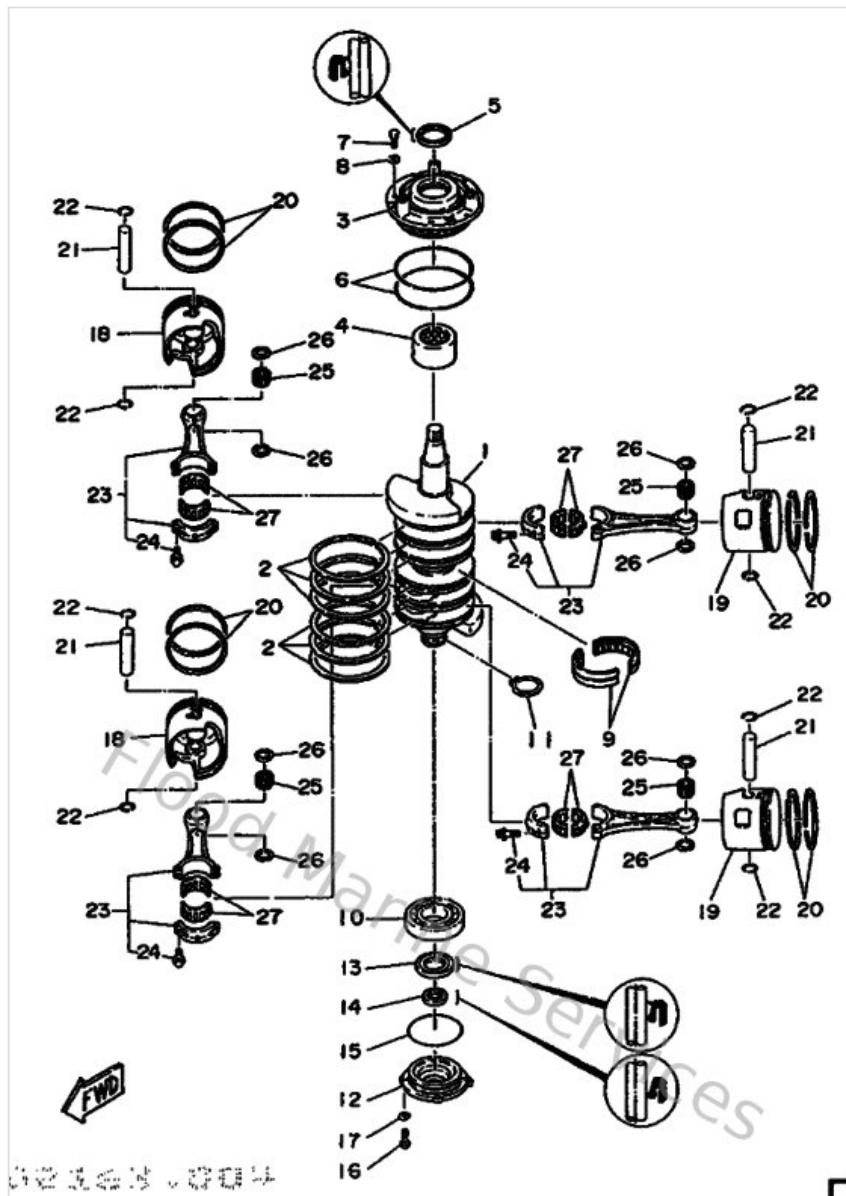
Ref	Part	
34	9020610M0400 Washer, wave (676)	Buy now
35	973130602500 Bolt	Buy now
36	6E5441170094 Bracket	Buy now
37	973130602000 Bolt(7u8)	Buy now
38	929900660000 Washer, plain (646)	Buy now
39	6E5441210000 Lever, Shift Rod	Buy now
40	6E5441220000 Bushing, shift rod lever	Buy now
41	9020208M2000 Washer, plate (6e5)	Buy now
42	904681800800 Clip 620436610000	Buy now
46	9038606M1200 Bushing (688)	Buy now
47	6E5441180194 Bracket 2	Buy now
48	973130803000 Bolt	Buy now
49	929900860000 Washer, plain (663)	Buy now
50	9350104M0200 Ball (697)	Buy now
51	905011208200 Spring 6484411600	Buy now

Control



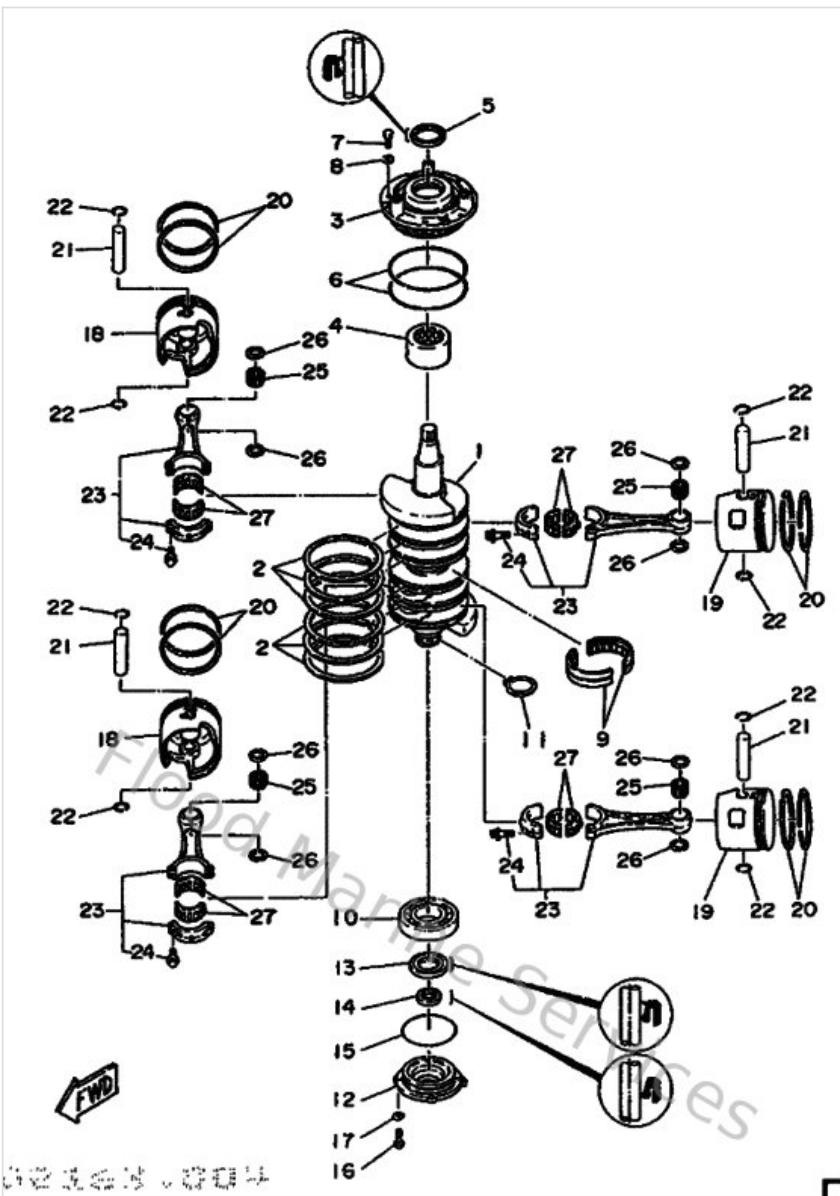
Ref	Part	
52	648427150000 Bushing 2	Buy now
53	9370006M0300 Nipple, grease(6a1)	Buy now
54	6E5441200100 Handle gear shift assembly	Buy now
55	932100981100 O-ring	Buy now
56	9038616M6600 Bush(6e5)	Buy now
57	902021606100 Washer, plate(663)	Buy now
58	990091640000 Circlip(13t)	Buy now

Crankshaft & Piston



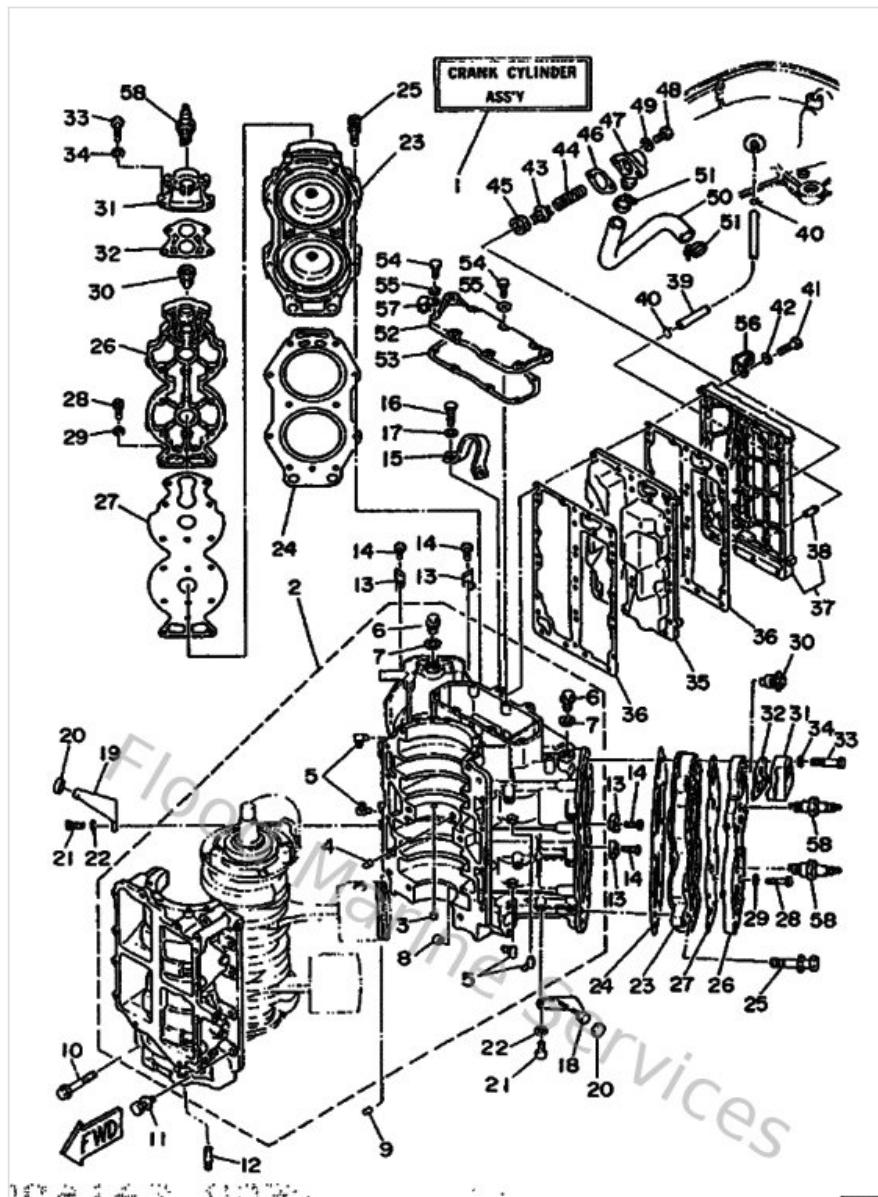
Ref	Part	
1	6E5114110100 Shaft, crank 1	Buy now
2	6E5114470000 Seal, ring	Buy now
3	6E5151630094 Housing, bearing 1	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M3800 Oil seal(61a)	Buy now
6	932110438400 O-ring (705)	Buy now
7	973130602000 Bolt(7u8)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	93310954U100 Bearing, cylindrical(64c)	Buy now
10	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M0300 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M1300 Oil seal (6e5)	Buy now
14	9310122M1500 Oil seal (6e5)	Buy now
15	9321074M3500 O-ring (6e5)	Buy now

Crankshaft & Piston



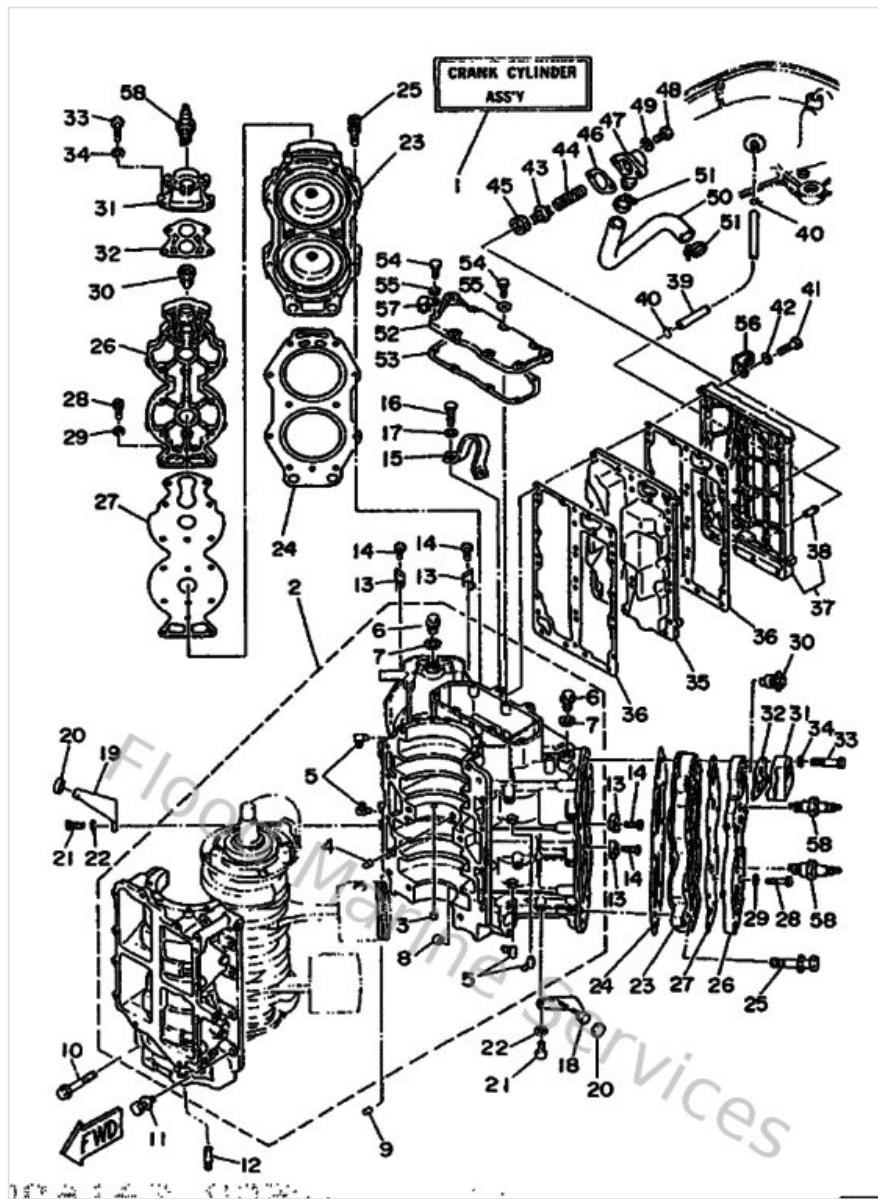
Ref	Part	
16	973950602000 Bolt(7u8)	Buy now
18	6R5116360100 Piston (0.50mm o/s)	Buy now
19	6R5116460100 Piston 2 (0.50mm o/s)	Buy now
20	64D116050200 Piston ring set (0.50mm o/s)	Buy now
21	6K7116330000 Pin, piston	Buy now
22	6E5116340000 Clip, piston pin	Buy now
23	6E5116500100 Rod, connecting assembly	Buy now
24	901090846200 Bolt	Buy now
25	936032111100 Pin, dowel(663)	Buy now
26	9020121M7500 Washer, plate (6f3)	Buy now
27	93310836V200 Brg, cyl-cal roller (6e5)	Buy now

Cylinder & Crankcase



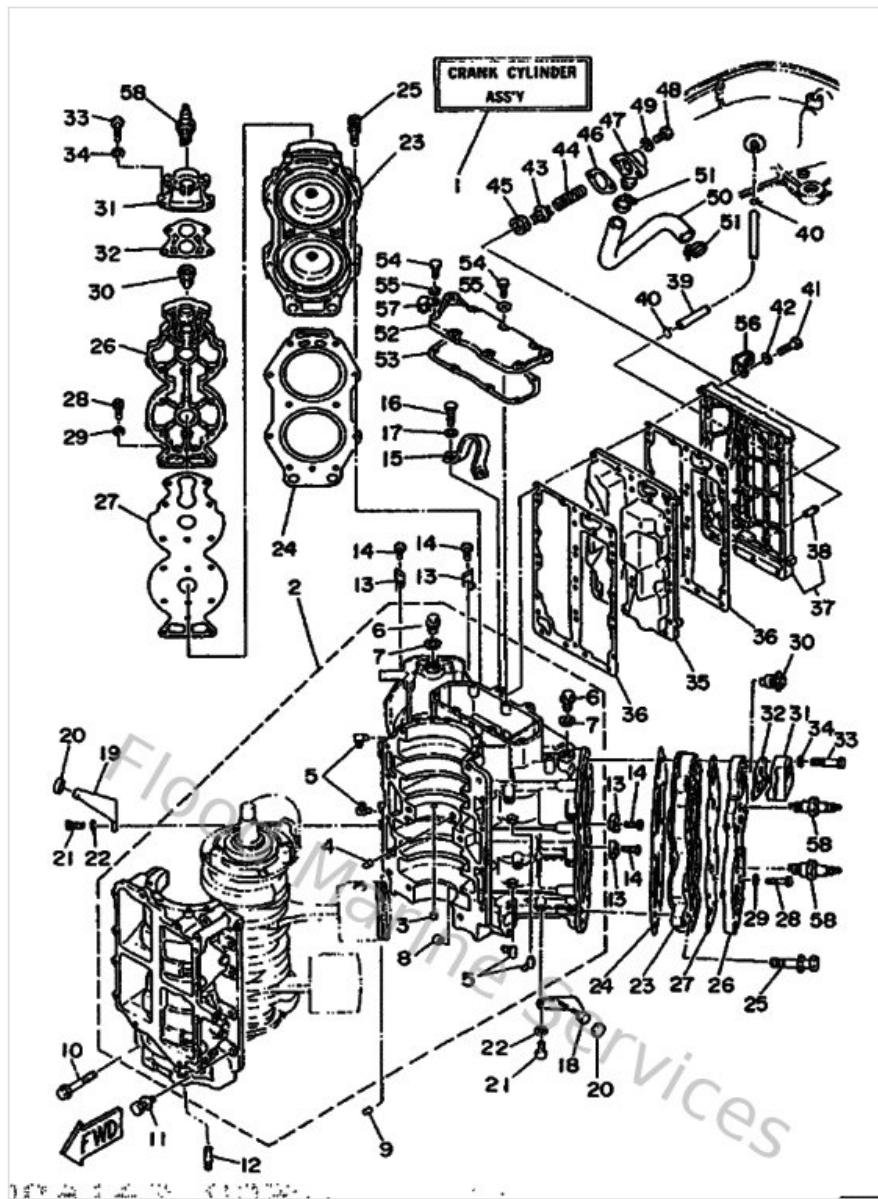
Ref	Part	
2	6L1151000094 Crankcase assembly	Buy now
3	624113790000 Valve, check	Buy now
4	663115180100 Lock, bearing	Buy now
5	6E5113720000 Nipple, hose	Buy now
6	9034014M0600 Plug, straight screw(62y)	Buy now
7	904301411500 Gasket (663)	Buy now
9	936081206300 Pin, dowel (626)	Buy now
10	9010510M2000 Bolt (6e5)	Buy now
12	9011608M1400 Bolt, stud (6e5)	Buy now
13	6E5113250000 Anode	Buy now
14	986800401600 Screw, flat head(ga5)	Buy now
15	6E5111190000 Hanger, Engine	Buy now
16	970130802000 Bolt(6td)	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
18	6E5427610094 Stopper	Buy now

Cylinder & Crankcase



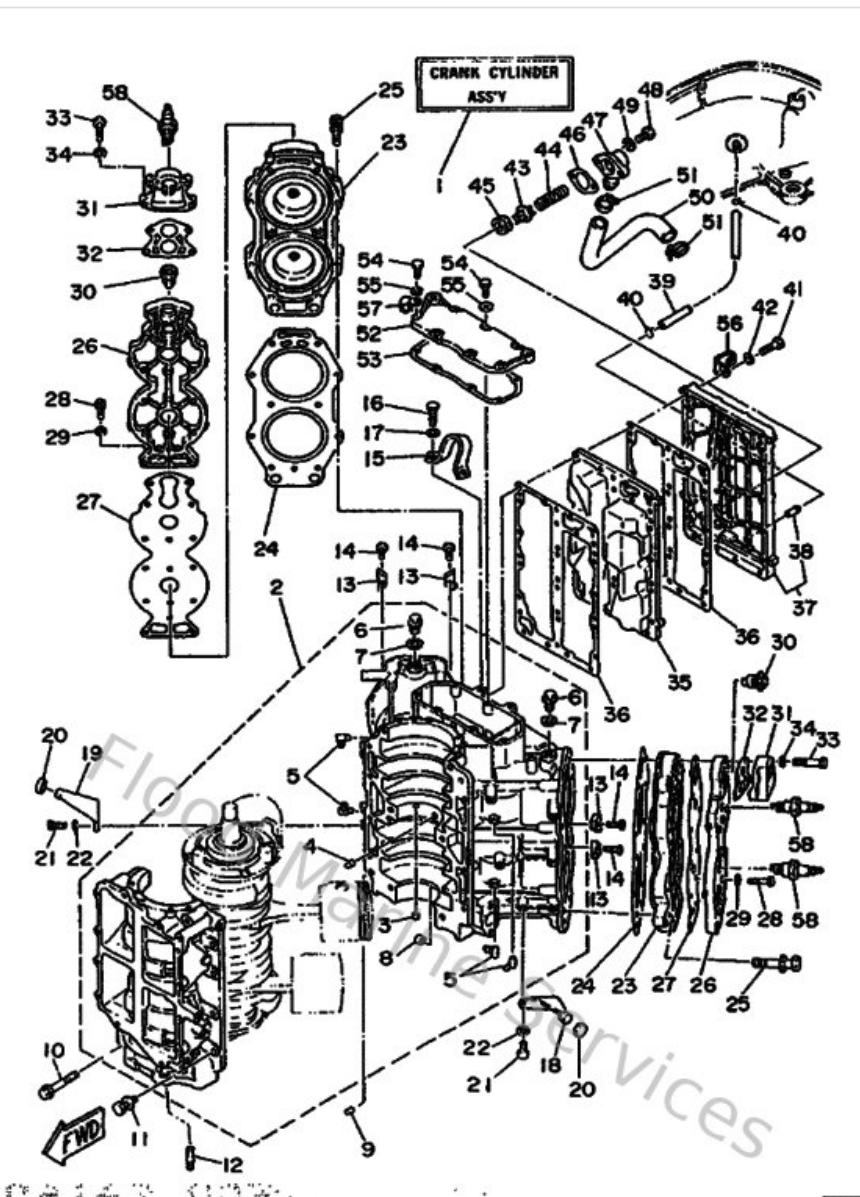
Ref	Part	
19	6E542762001S Stopper	Buy now
20	663445330000 Damper, upper mount	Buy now
21	973130602000 Bolt(7u8)	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	6L111111001S Head, cylinder 1	Buy now
24	6E5111810200 Gasket, cylinder head 1	Buy now
25	9011908M0700 Bolt, with washer(63v)	Buy now
26	6E511191019M Cover, cylinder head 1	Buy now
27	6E5111930100 Gasket, head cover 1	Buy now
28	970800603000 Bolt(jf7)	Buy now
30	6E5124111000 Thermostat	Buy now
31	6G512413009M Cover, thermostat	Buy now
32	68812414A100 Gasket, cover	Buy now
33	973130604000 Bolt (682)	Buy now
35	6L141111001S Inner cover, exhaust	Buy now

Cylinder & Crankcase

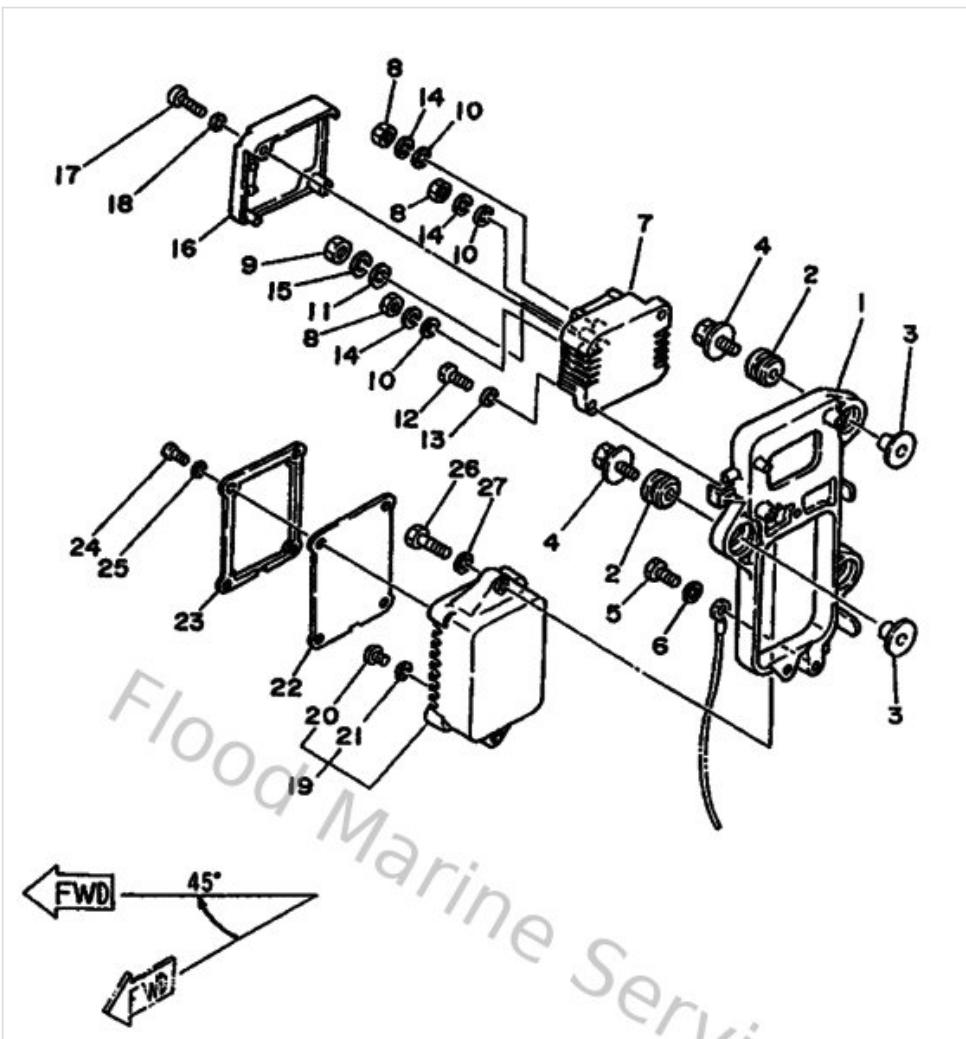


Ref	Part	
36	6E5411120000 Gasket, exhaust inner cover	Buy now
37	6E541113019M Outer cover, exhaust	Buy now
38	6EEF43770000 Pipe, joint 2	Buy now
39	6E5243120000 Pipe 2	Buy now
40	904670800400 Clip, pipe 6162435600	Buy now
41	970130603500 Bolt(3rv)	Buy now
43	6G5124160000 Valve, pressure control	Buy now
44	9050116M1100 Spring, compression (688)	Buy now
45	9048020M0500 Grommet (688)	Buy now
46	6G511382A100 Gasket 2	Buy now
47	6G511372009M Cover, bypass 2	Buy now
50	6E5125760000 Hose 1	Buy now
51	9046513M1800 Clamp	Buy now
52	6E511371001S Cover	Buy now
53	6E5113810000 Gasket 1	Buy now

Cylinder & Crankcase

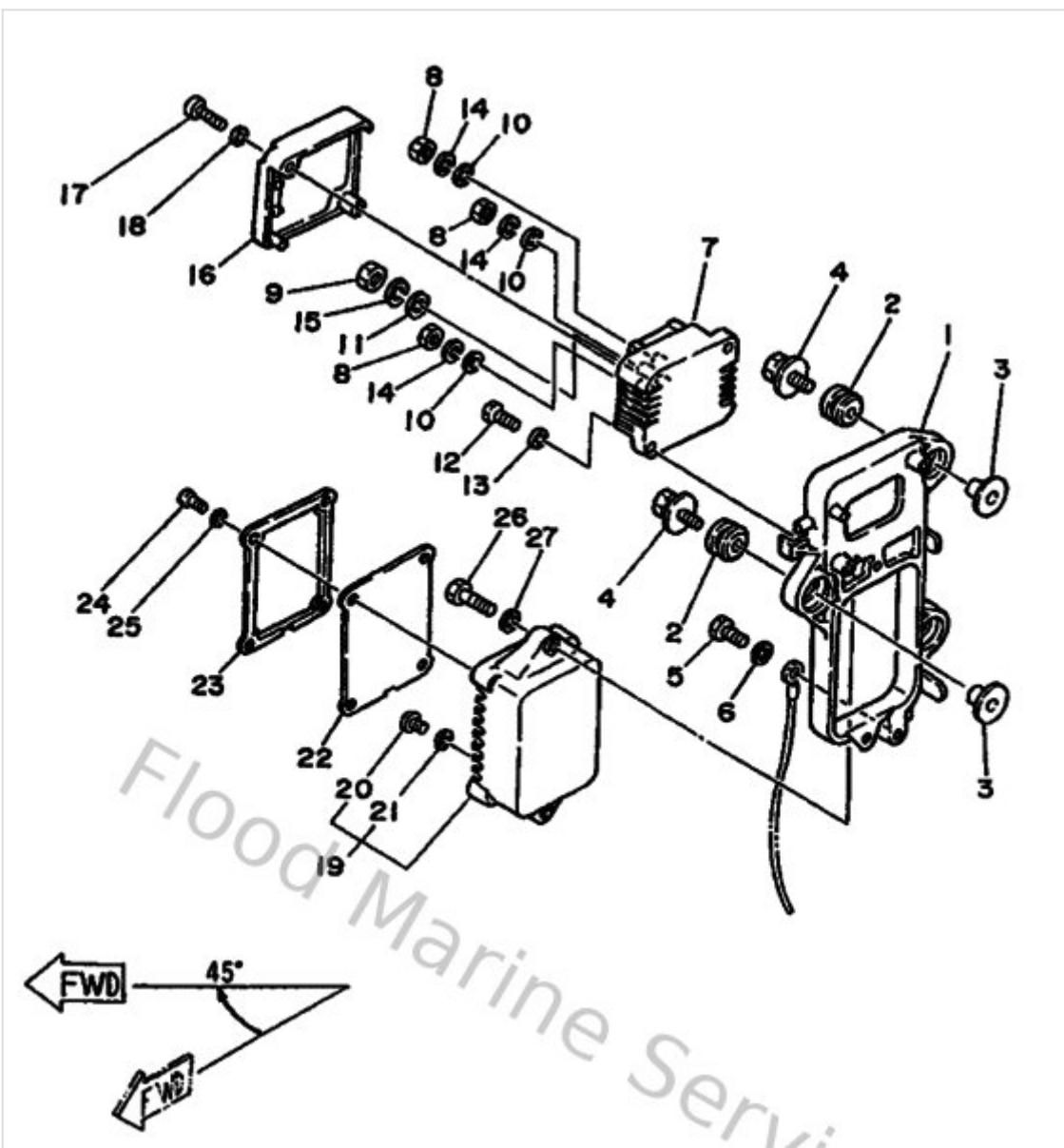


Electrical 1



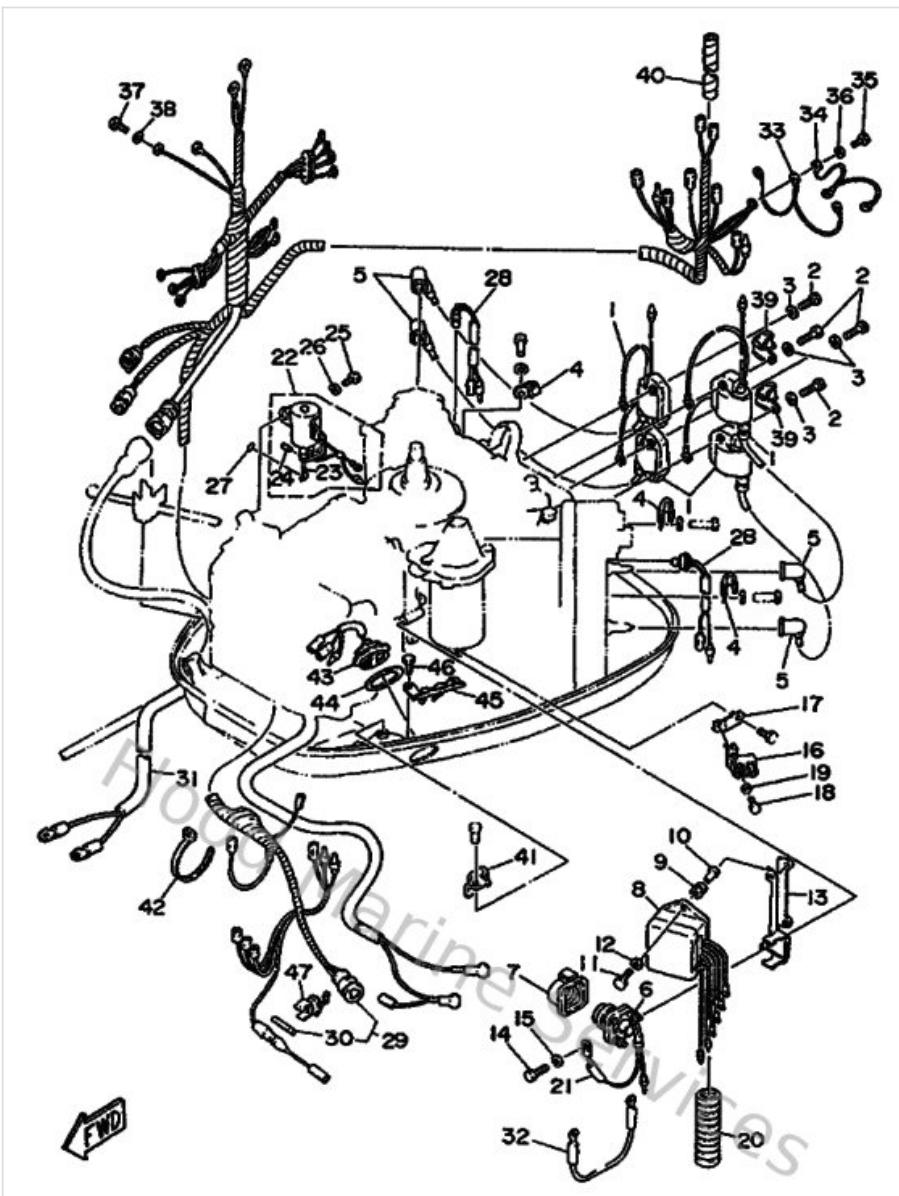
Ref	Part	
1	6E5855420094 Bracket	Buy now
2	9048009M1200 Grommet (6a0)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M2800 Bolt, With Washer	Buy now
5	973950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6G581960A000 Rectifier & regulator assembly	Buy now
8	953800560000 Nut, hexagon (663)	Buy now
10	929900520000 Ybs66-5 washer, plain	Buy now
11	929900620000 Ybs66-6 washer, plain	Buy now
12	973130602000 Bolt(7u8)	Buy now
14	929900510000 Ybs67-5 washer, spring	Buy now
15	929950610000 Washer(6a1)	Buy now
16	688819610100 Cover	Buy now
17	985030502500 Screw, panhead (a93)	Buy now

Electrical 1



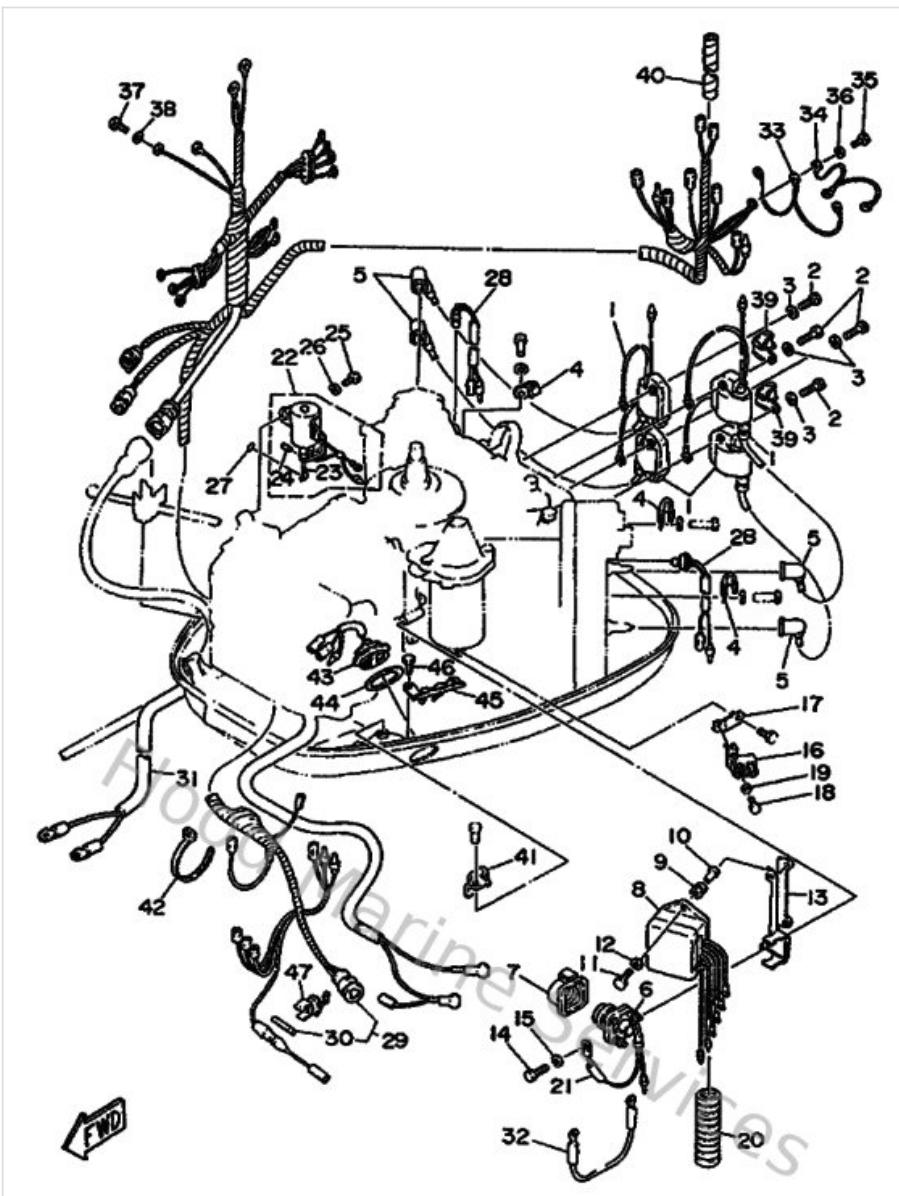
Ref	Part	
18	<u>929900560000</u> Washer, plain (646)	<u>Buy now</u>
19	<u>6E5855401200</u> Cdi unit assembly	<u>Buy now</u>
20	<u>985800400800</u> Screw, pan head (713)	<u>Buy now</u>
21	<u>929900420000</u> Ybs66-4 washer, plain	<u>Buy now</u>
22	<u>6E5855471000</u> Damper	<u>Buy now</u>
23	<u>6E5855371000</u> Cover	<u>Buy now</u>
24	<u>985800501000</u> Screw, pan head(62x)	<u>Buy now</u>
26	<u>973130602500</u> Bolt	<u>Buy now</u>

Electrical 2



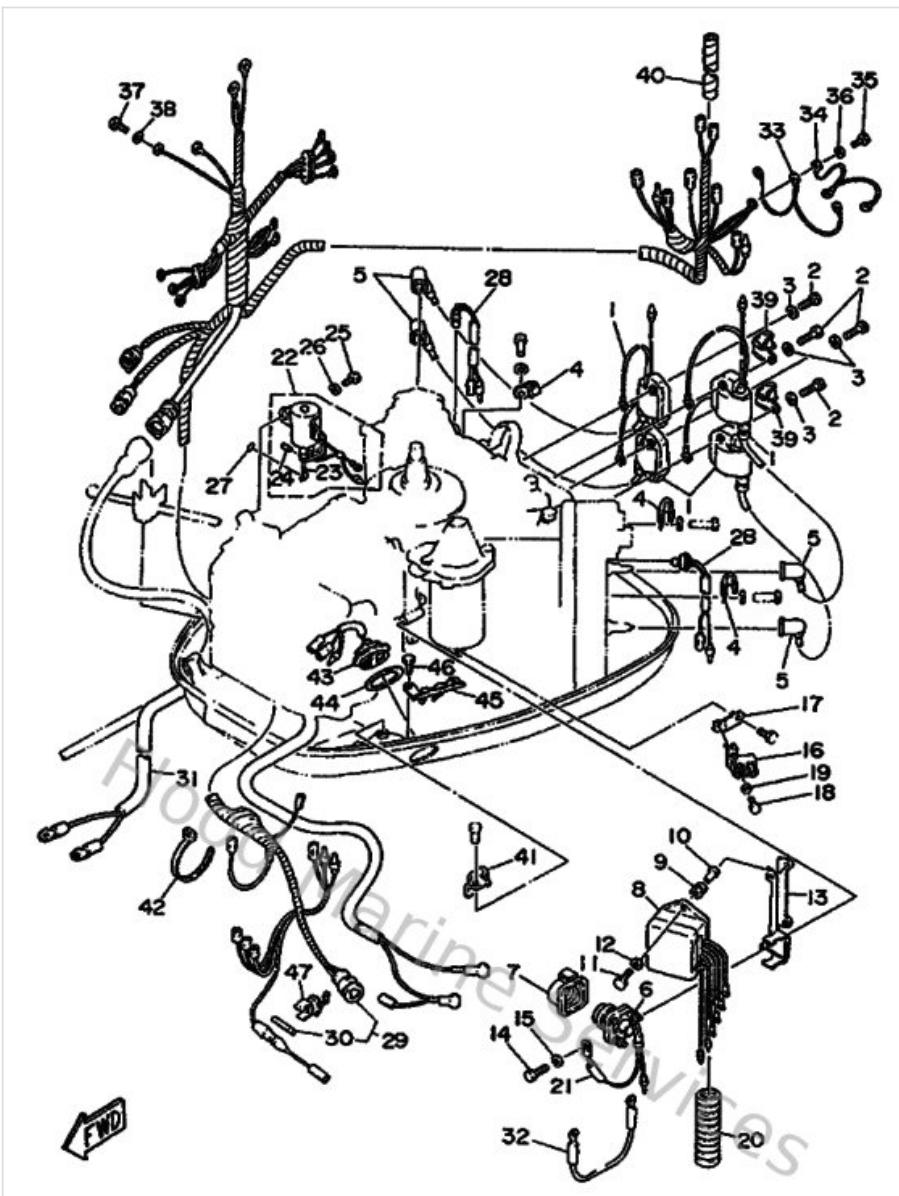
Ref	Part	
1	6E5855701000 Ignition coil assembly	Buy now
2	973130603000 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	904650802800 Clamp (1e6)	Buy now
5	6G1823702000 Plug cap assembly	Buy now
6	61A819410000 Starter relay assembly	Buy now
7	689819521000 Holder, starter relay	Buy now
8	6G5819500100 Relay assembly	Buy now
9	6A0823170000 Damper, ignition coil	Buy now
10	624425420000 Collar	Buy now
11	973130602500 Bolt	Buy now
12	9020106M6200 Washer, plate (6e5)	Buy now
13	6E5819481000 Bracket	Buy now
14	973950601600 Bolt, hexagon deep recess	Buy now
16	6H5819200000 Terminal assembly	Buy now

Electrical 2



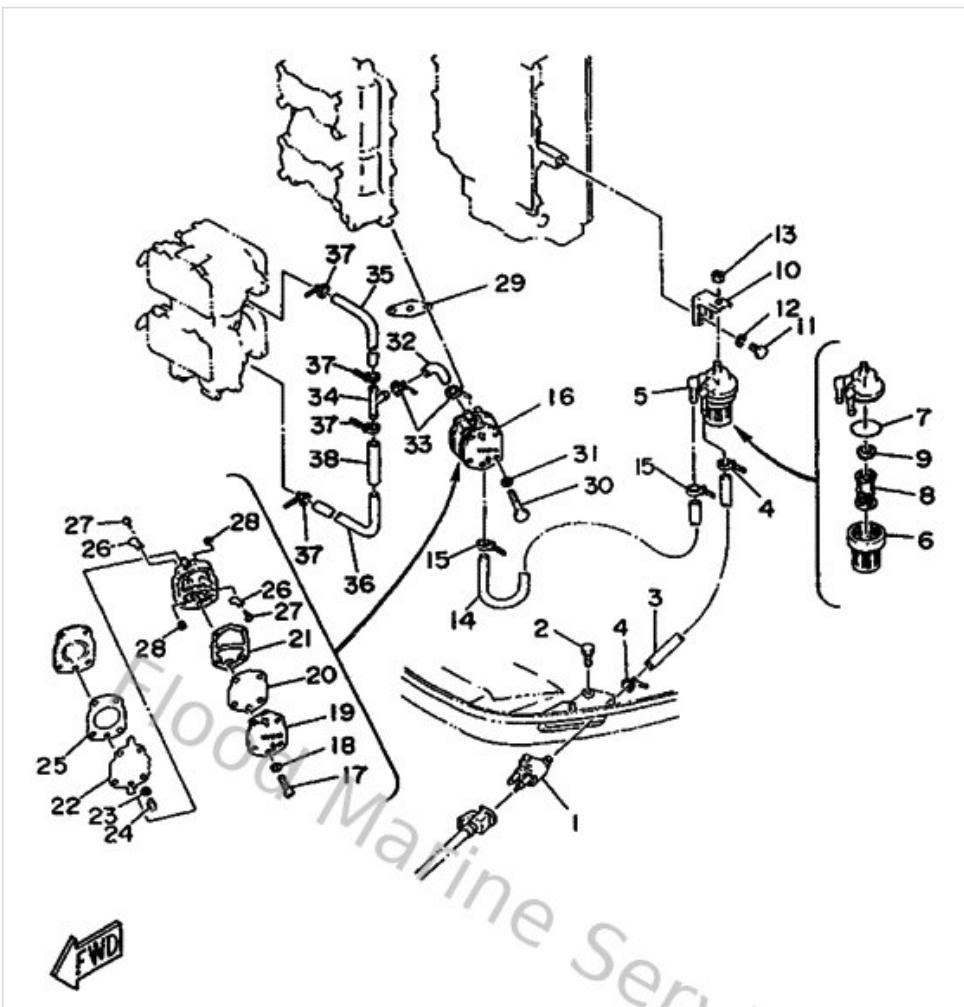
Ref	Part	
17	6G5819290000 Bracket, Terminal	Buy now
18	973950601200 Bolt(gh1)	Buy now
20	6G1835570000 Tube	Buy now
21	9044610M0100 Tube (6e5)	Buy now
22	6E5861100200 Solenoid	Buy now
23	6E5861160100 Wire, pull	Buy now
24	916093001000 Pin, spring (663)	Buy now
25	970950601600 Bolt, hexagon deep recess	Buy now
27	932100326100 O-ring (663)	Buy now
28	688825601000 Thermo switch assembly	Buy now
30	663821510000 Fuse	Buy now
31	6E5821051100 Battery cable	Buy now
32	6E5821170100 Wire, lead	Buy now
33	6E5825190000 Wire, Earth Lead	Buy now
34	6E5825310000 Wire, lead	Buy now

Electrical 2



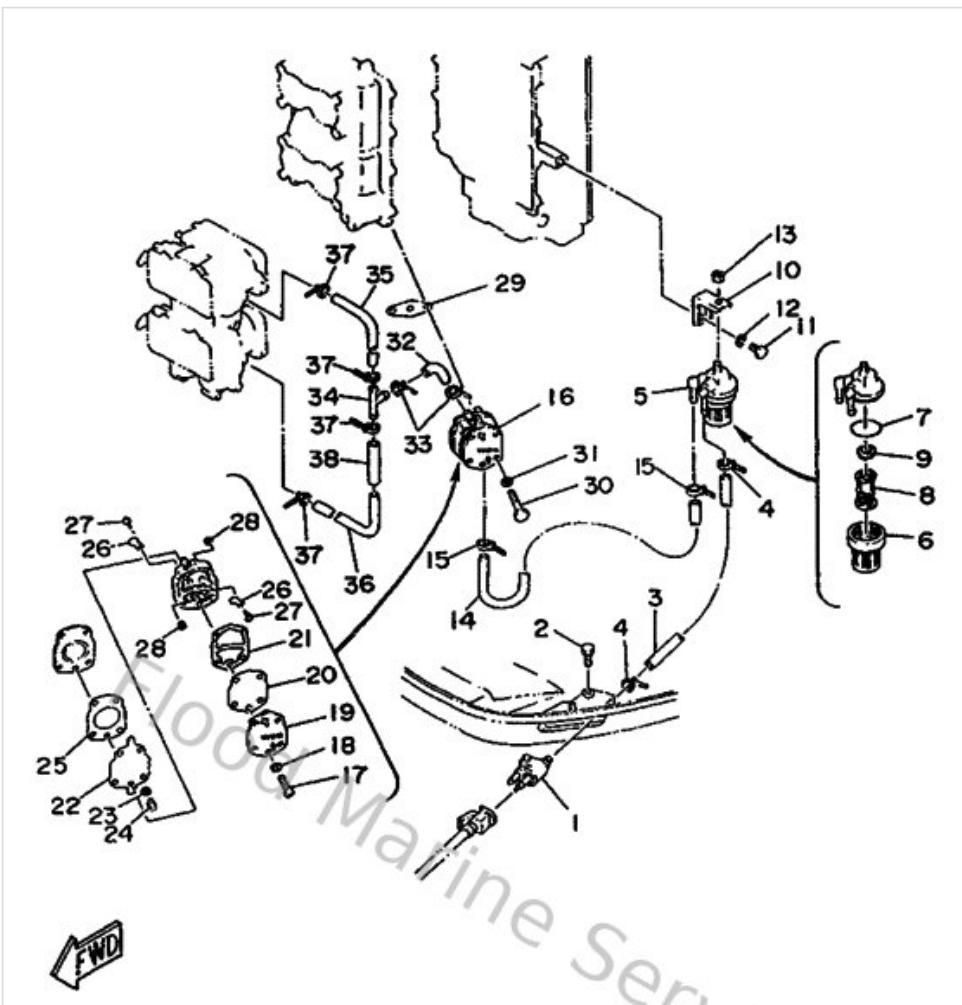
Ref	Part	
37	970800602000 Bolt(7u8)	Buy now
39	9046508M1200 Clamp (6e5)	Buy now
41	9046512M2500 Clamp (6e5)	Buy now
42	9046513M3000 Clamp	Buy now
43	6E5825630000 Trim & tilt switch assembly	Buy now
44	6E5825870000 Gasket	Buy now
45	6E5836140100 Bracket	Buy now
46	973130601600 Bolt, hexagon deep recess	Buy now
47	6G5821520000 Holder, fuse	Buy now

Fuel



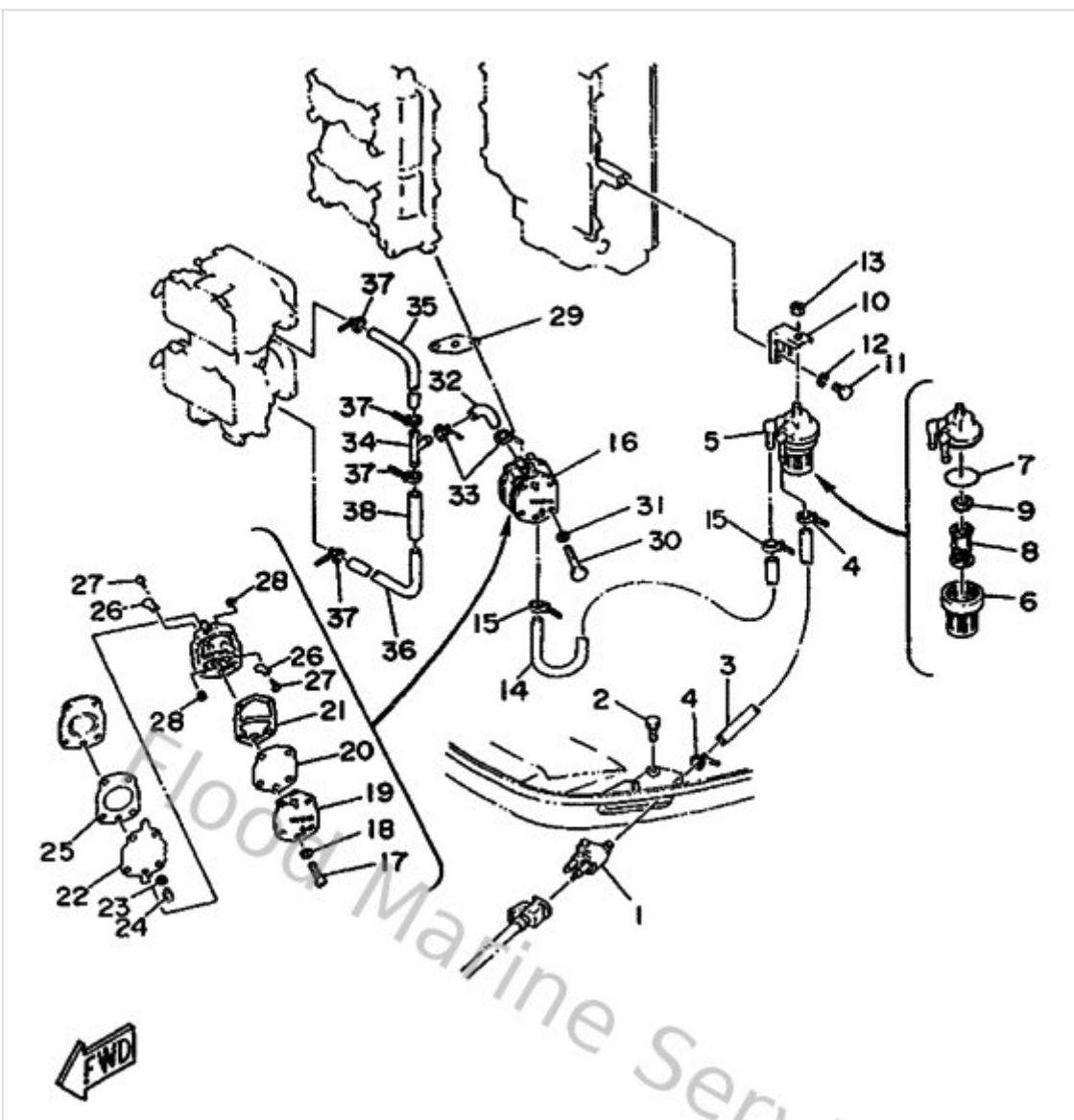
Ref	Part	
1	6E5243040100 Fuel pipe joint comp. 1	Buy now
2	973130602000 Bolt(7u8)	Buy now
3	6E5243130000 Pipe 3	Buy now
4	904651009800 Clamp	Buy now
5	6E5245600000 Filter assembly	Buy now
7	9321037M2500 O-ring (655)	Buy now
8	6F5245630000 Element, filter	Buy now
9	655245640000 Packing, filter	Buy now
10	6E5245660000 Bracket, filter	Buy now
11	970950601400 Bolt(gj3)	Buy now
12	929900610000 Washer(6a1)	Buy now
13	953030860000 Nut(6l2)	Buy now
14	6E5243140000 Pipe 4	Buy now
15	9046511M1000 Clamp	Buy now
16	6E5244100100 Fuel pump assembly	Buy now

Fuel



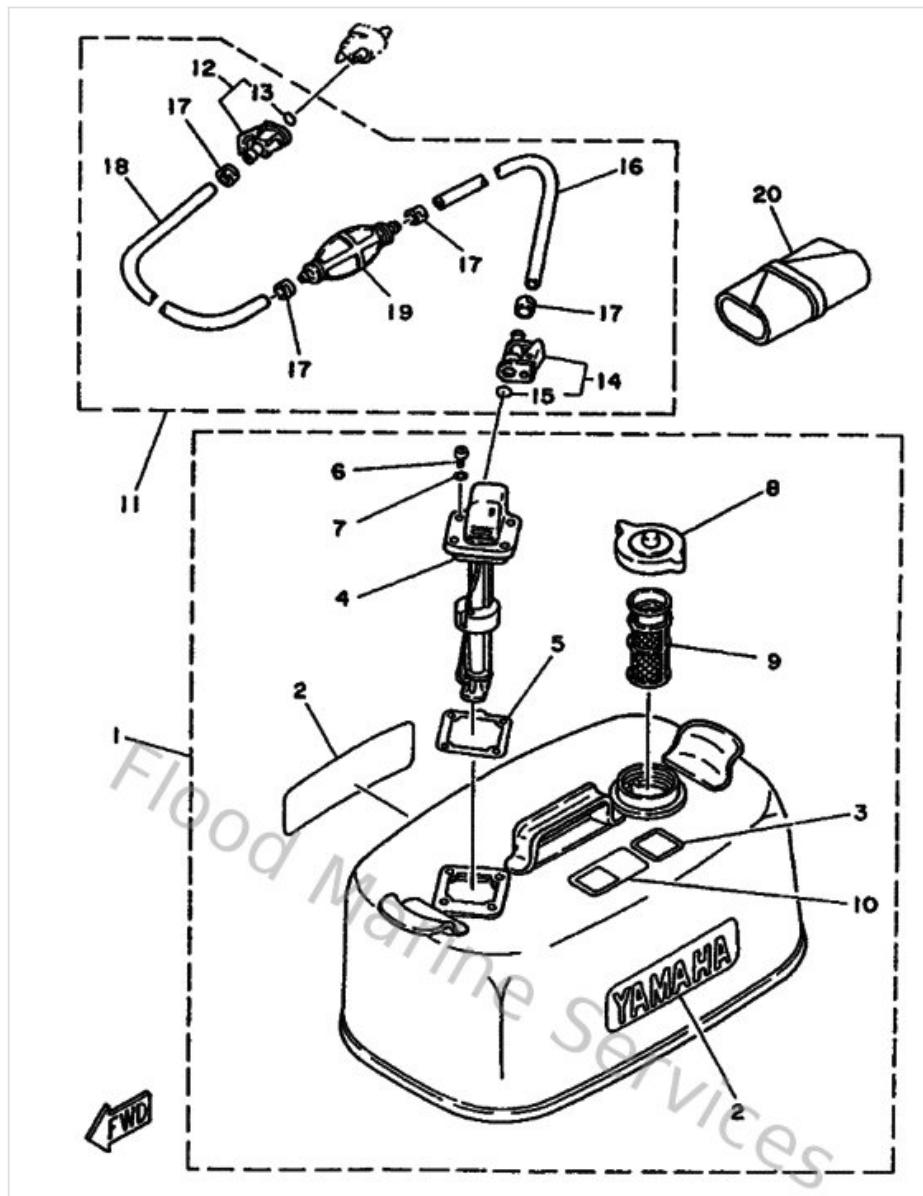
Ref	Part	
17	985800503500 Screw, pan head (686)	Buy now
18	929900560000 Washer, plain (646)	Buy now
19	6E5244130000 Body 2	Buy now
20	6E5244710000 Diaphragm	Buy now
21	6E5244350000 Gasket, body 2	Buy now
22	6E5244110000 Diaphragm	Buy now
23	648244240000 Seat,spring	Buy now
24	6E5244230000 Spring, diaphragm	Buy now
25	6E5244340200 Gasket, body	Buy now
26	6A0244210100 Valve, check	Buy now
28	988130310000 Nut	Buy now
29	650244310000 Gasket,fuel pump	Buy now
30	970130605000 Bolt, hexagon	Buy now
31	929900660000 Washer, plain (646)	Buy now
32	6G5243161000 Pipe 6	Buy now

Fuel



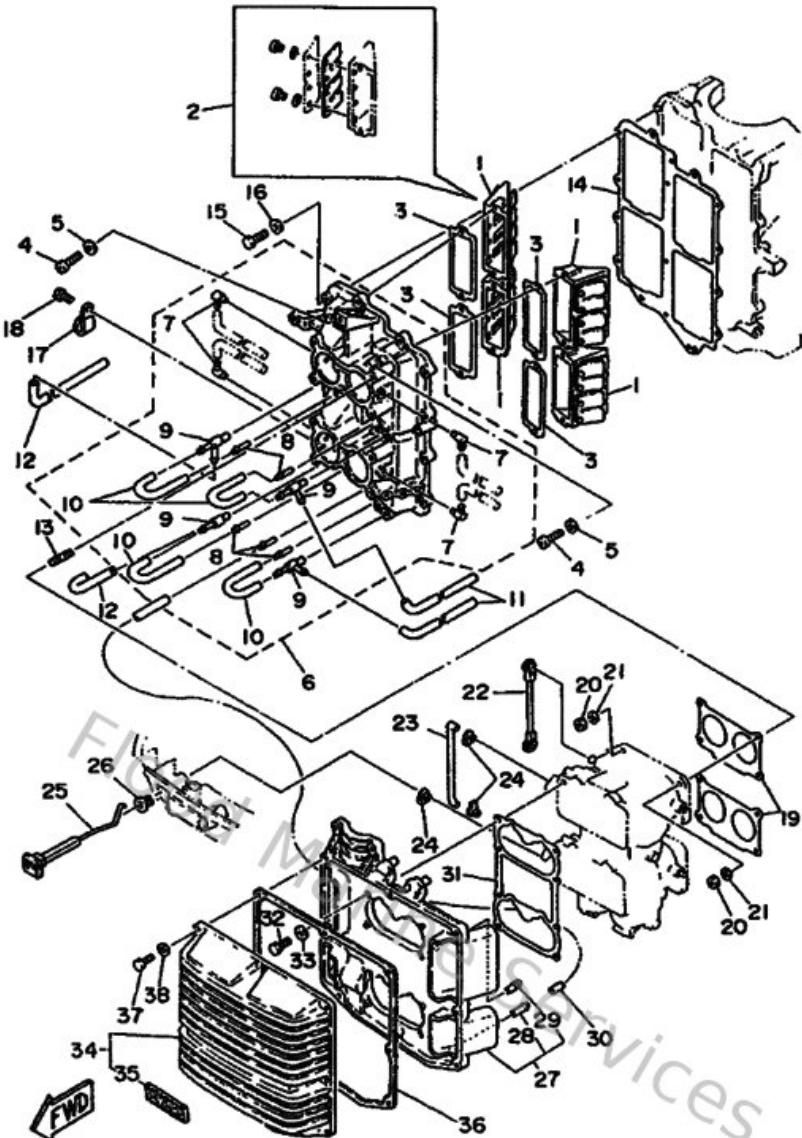
Ref	Part	
34	6E5243761000 Pipe, joint 1	Buy now
35	904451357900 Hose (l90)	Buy now
36	6G5243191000 Pipe 9	Buy now
38	9044615M0700 Hose(6g4)	Buy now

Fuel 2



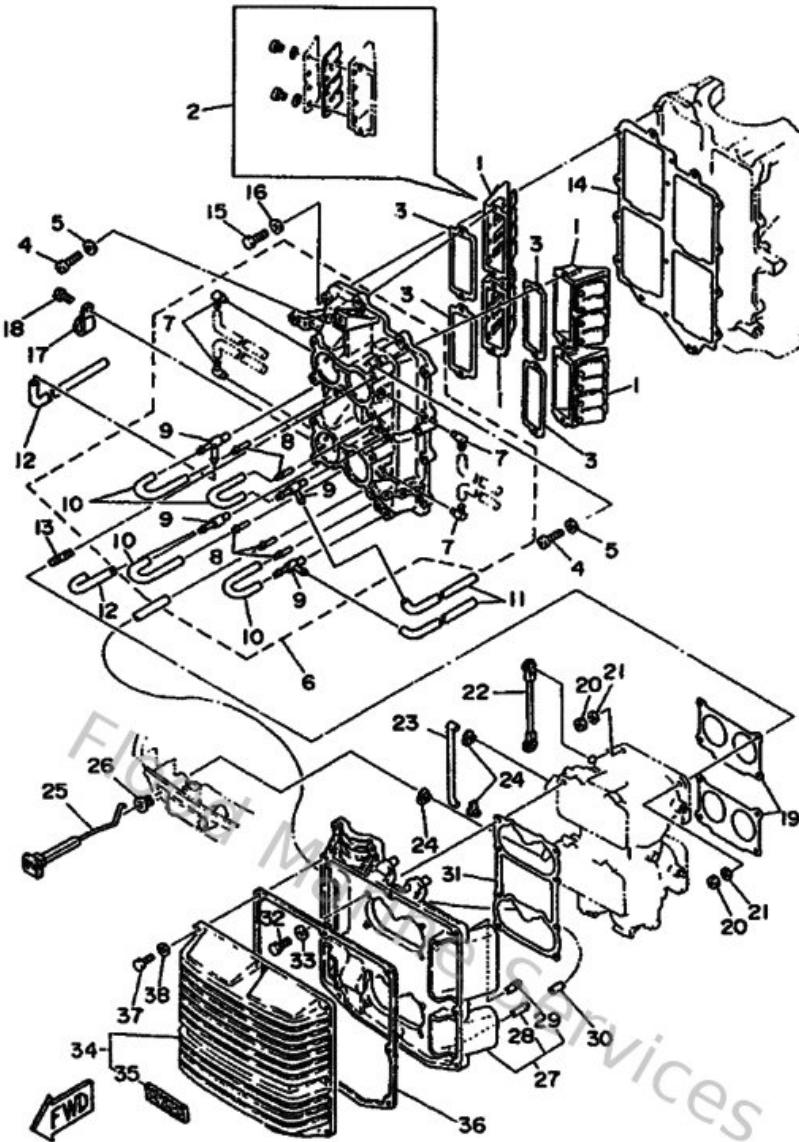
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
11	6Y2243060500 Fuel pipe comp. 1	Buy now
12	6E5243050600 Fuel pipe joint comp. 2	Buy now
13	932100828700 O-ring (655)	Buy now
14	6Y2243050100 Fuel pipe joint comp. 2	Buy now
16	9044513M0100 Hose (I2050)	Buy now
17	6E5243515100 Band 1	Buy now
19	6Y2243600200 Primer pump assembly	Buy now
20	656W28100100 Tool kit	Buy now

Intake



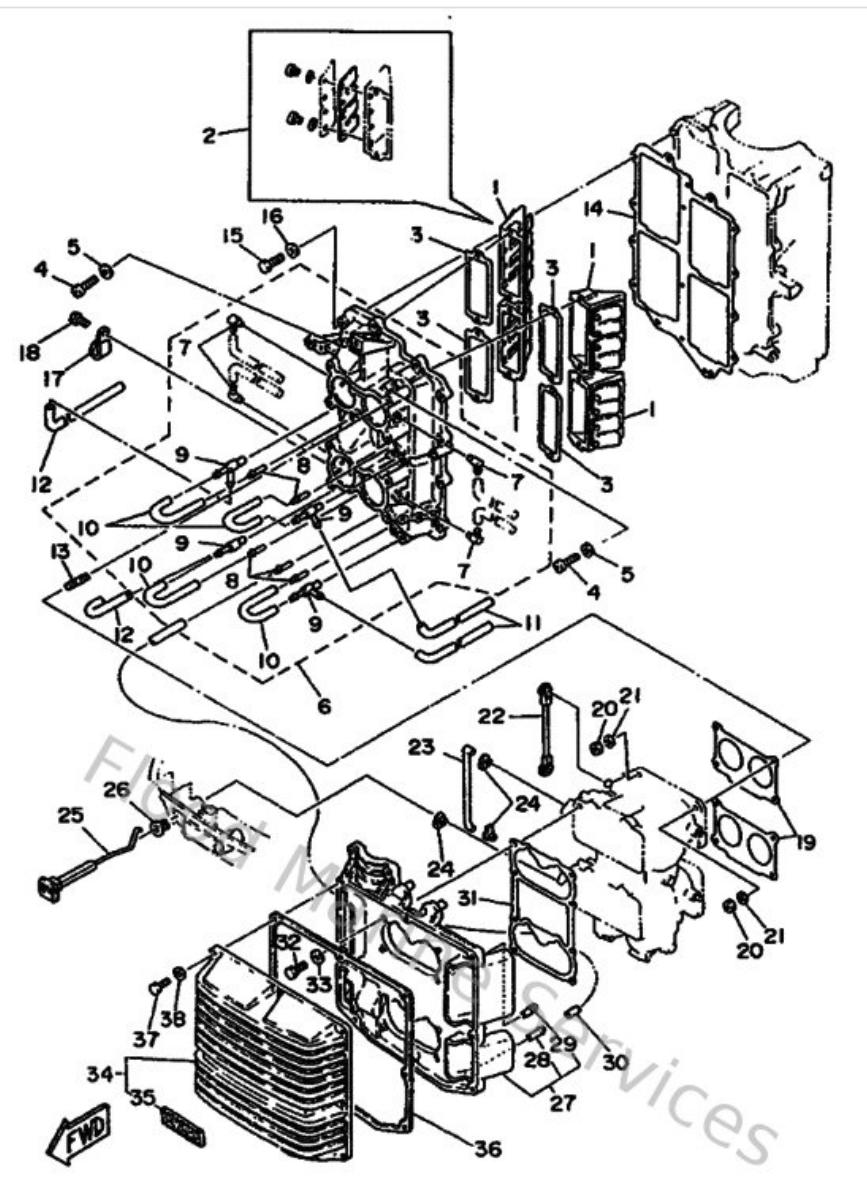
Ref	Part	
1	6E5136100000 Reed valve assembly	Buy now
2	6E5W00040000 Reed set	Buy now
3	6E5136210000 Gasket, valve seat	Buy now
4	985030502500 Screw, panhead (a93)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	6E513641111S Manifold 1	Buy now
7	6E5135520000 Nozzle	Buy now
8	624144850000 Pipe, joint	Buy now
9	6E5113700000 Check valve assembly	Buy now
10	9044507MA300 Hose (l200)	Buy now
11	9044507M2400 Hose (l390)	Buy now
12	9044507M4600 Hose (l390)	Buy now
13	9011606M3000 Bolt, stud(6e5)	Buy now
14	6E5136450000 Gasket, manifold 1	Buy now
15	9010106M2700 Bolt	Buy now

Intake



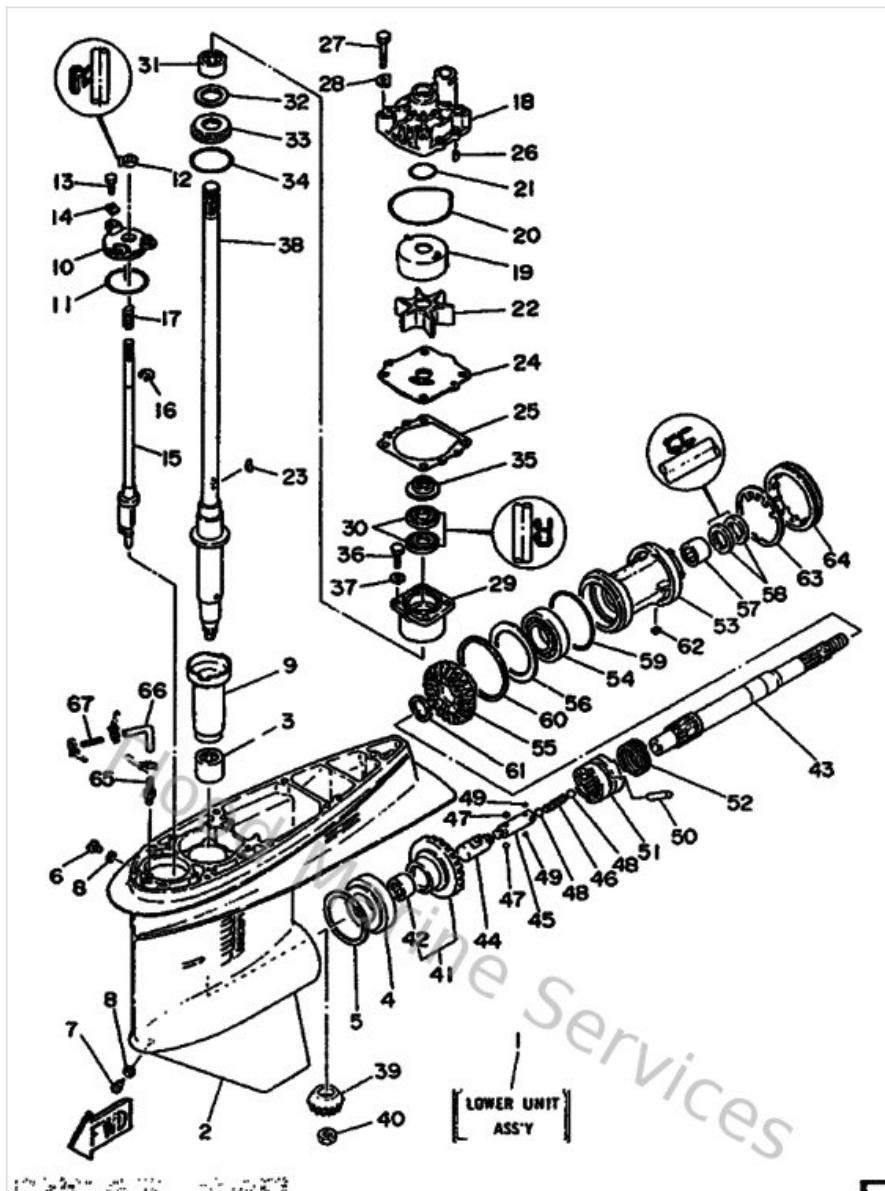
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	904650802800 Clamp (1e6)	Buy now
18	973130601200 Bolt(gh1)	Buy now
19	6E514198A200 Gasket	Buy now
20	953030660000 Nut(661)	Buy now
21	929900610000 Washer(6a1)	Buy now
22	6E5412170000 Rod, accel. lever	Buy now
23	6E5412560100 Rod, choke 1	Buy now
24	661412620200 Joint, choke lever	Buy now
25	6E5412710100 Knob, choke	Buy now
26	689412730000 Grommet	Buy now
27	6E5144171094 Cover 1	Buy now
29	6E5144850000 Pipe, joint	Buy now
30	9044507M2300 Hose (l570)	Buy now
31	6E5144830100 Gasket	Buy now

Intake



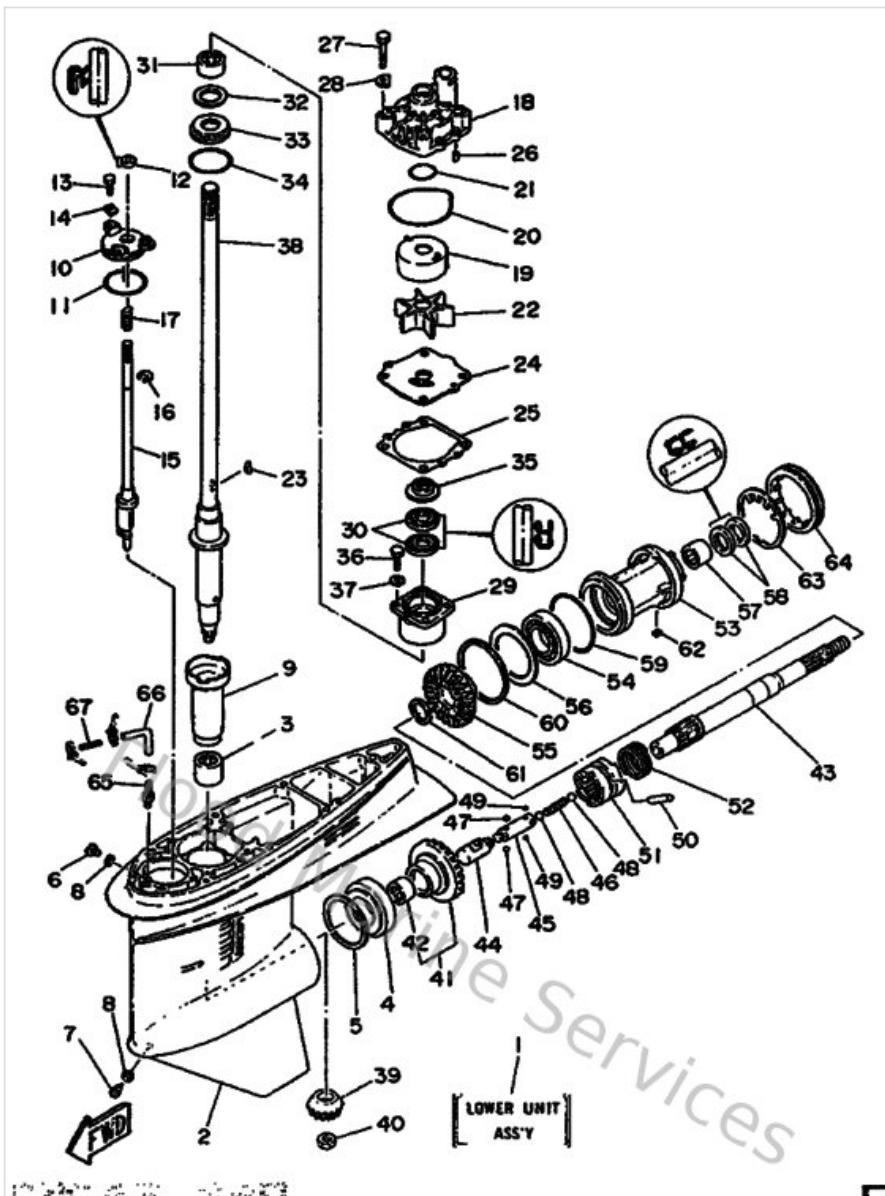
Ref	Part	
32	973130602000 Bolt(7u8)	Buy now
34	6E5Y106P0000 Cover 2	Buy now
35	6E51441K0000 Emblem 1	Buy now
36	6E5144160000 Gasket, air cleaner	Buy now
38	929900620000 Ybs66-6 washer, plain	Buy now

Lower Casing & Drive 1



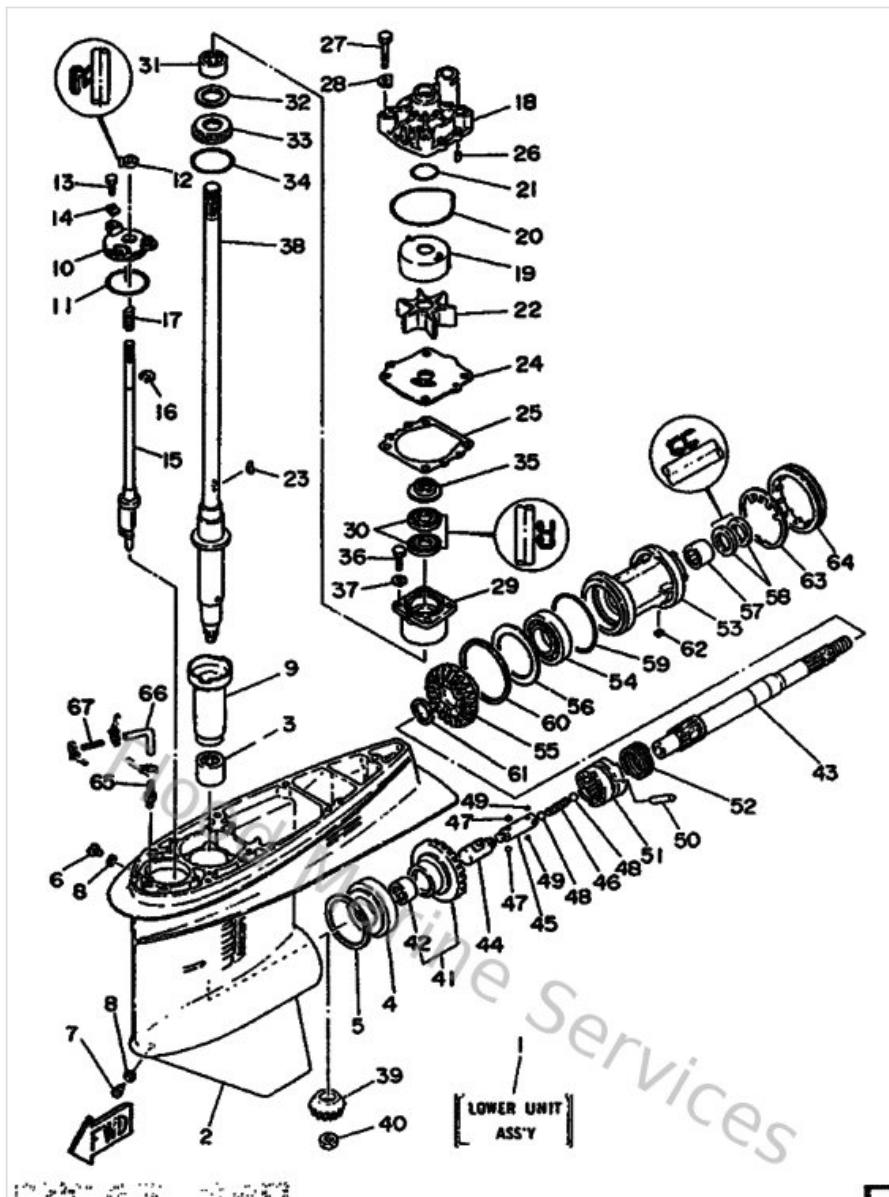
Ref	Part	
1	6E5453001EJ Lower Unit Assembly (Ref.no. 2 ~ 67) (6E5-45300-12-Ej)	Buy now
2	6E5453010EJ Casing, Lower	Buy now
3	93315628U900 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U700 Brg,tapered roller 76mm (6e5)	Buy now
5	6E5455670130 Shim (t:0.30mm)	Buy now
6	9034008M0400 Plug, straight screw	Buy now
7	688453411000 Plug, drain	Buy now
8	904300802000 Gasket	Buy now
9	6E5455360000 Sleeve, drive shaft	Buy now
10	6E5453210000 Plate	Buy now
11	932105867700 O-ring(47x)	Buy now
12	931060901400 Oil seal	Buy now
13	973950602000 Bolt(7u8)	Buy now
14	9020906M0400 Washer	Buy now
15	6E5441500200 Shift cam assembly	Buy now

Lower Casing & Drive 1



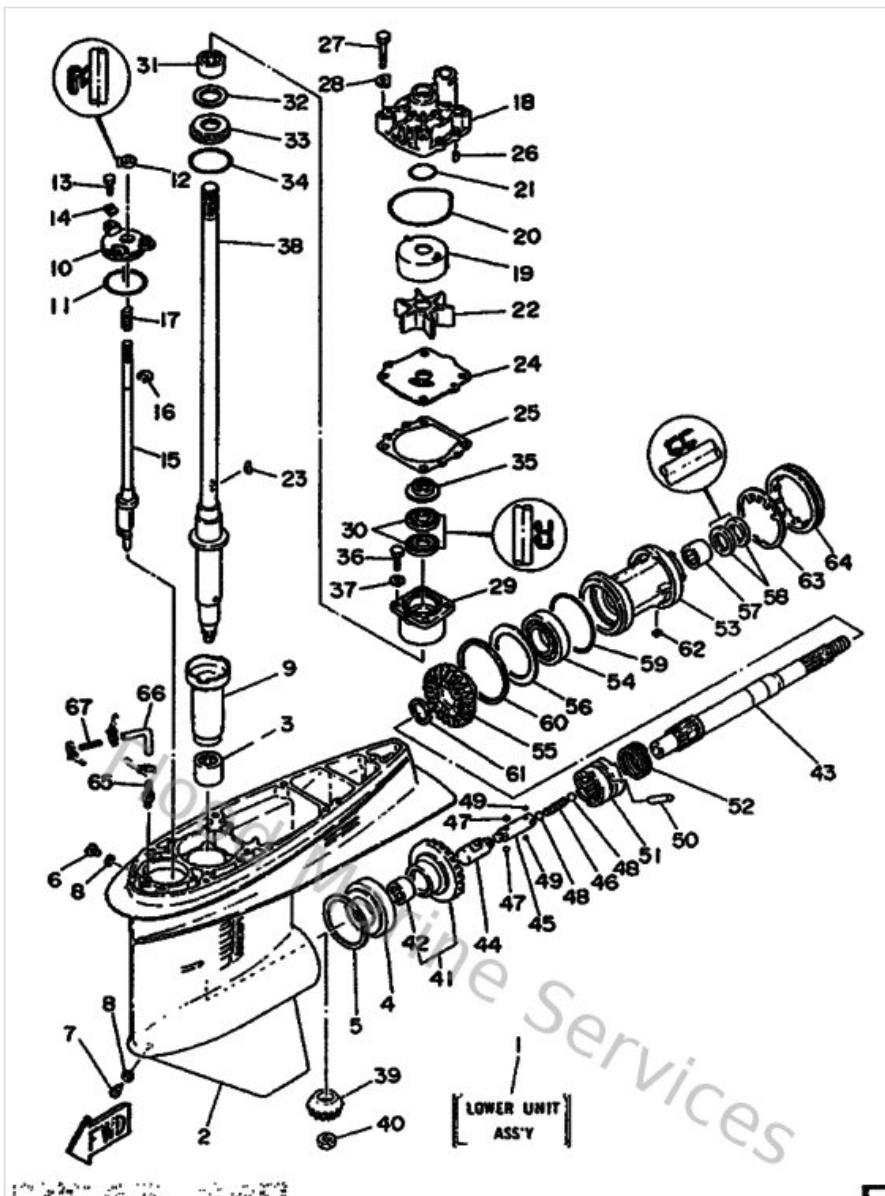
Ref	Part	
16	990010860000 Circlip(2r6)	Buy now
17	9050111M1000 Spring, compression (663)	Buy now
18	6E5443110000 Housing, water pump	Buy now
19	6E5443220000 Insert, cartridge	Buy now
20	9321086M3800 O-ring (6e5)	Buy now
21	9321037M6700 O-ring (6g8)	Buy now
22	6E5443520000 Impeller	Buy now
23	9028004M0500 Key, woodruff (6e5)	Buy now
24	6E5443230000 Outer plate, cartridge	Buy now
25	6E5443150000 Gasket,water pump	Buy now
26	936061201900 Pin, dowel (614)	Buy now
27	970950804500 Bolt, hexagon	Buy now
28	9020908M0200 Washer, plate (688)	Buy now
29	6E5453310094 Housing, bearing	Buy now
30	9310128M1600 Oil seal (6e5)	Buy now

Lower Casing & Drive 1



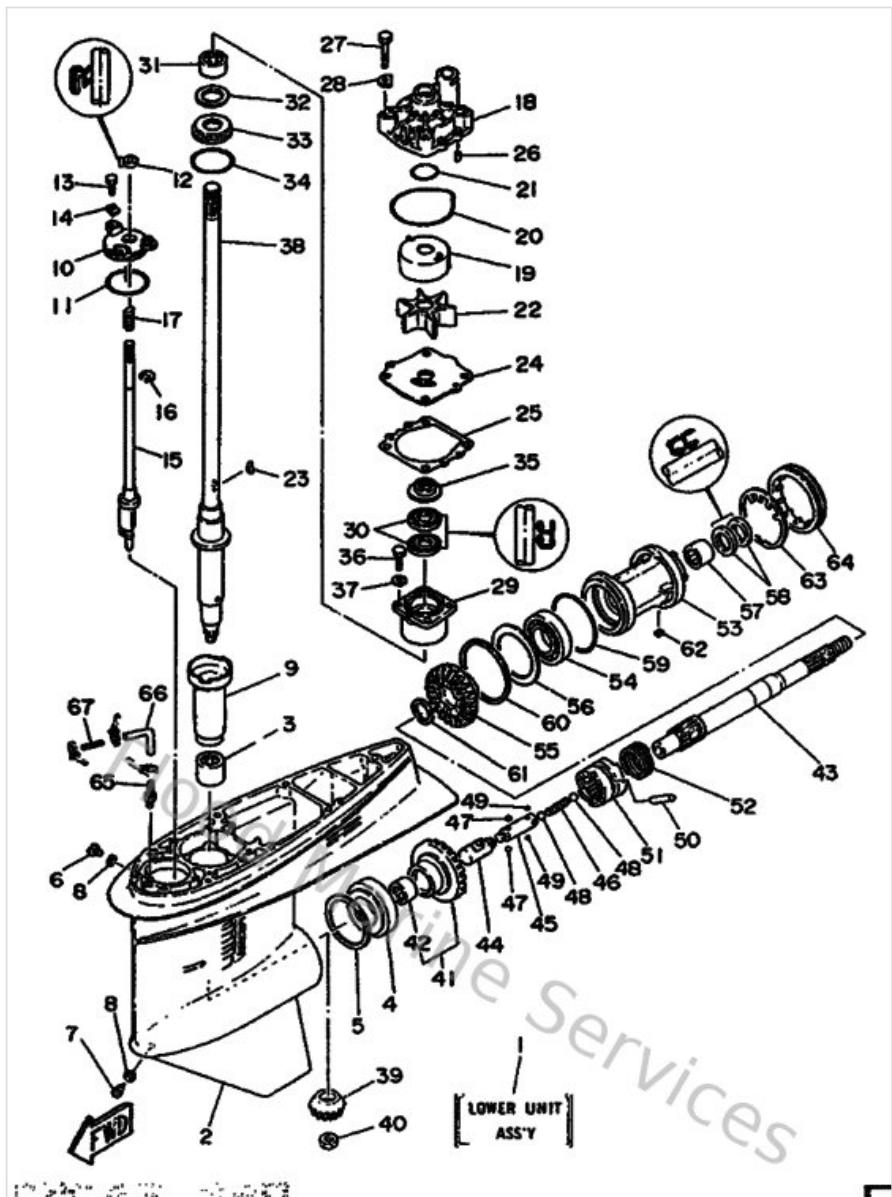
Ref	Part	
31	93315430V500 Bearing, cylindrical(6k0)	Buy now
32	6E5455870130 Shim (t:0.30mm)	Buy now
33	93341930V200 Bearing, thrust(64d)	Buy now
34	932105453400 O-ring (70e)	Buy now
35	6E5453440000 Cover, oil seal	Buy now
36	973950802500 Bolt (62g)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	6E5455012100 Drive shaft comp.	Buy now
39	6E5455510200 Pinion	Buy now
40	9017016M0100 Nut, hexagon (688)	Buy now
41	6E5455600100 Gear 1 assembly	Buy now
42	93315425U700 Brg,cyl-cal roller (6e5)	Buy now
43	6E5456110100 Shaft, propeller	Buy now
44	6E5456410300 Shifter	Buy now
45	6E5456340100 Slide, shift	Buy now

Lower Casing & Drive 1



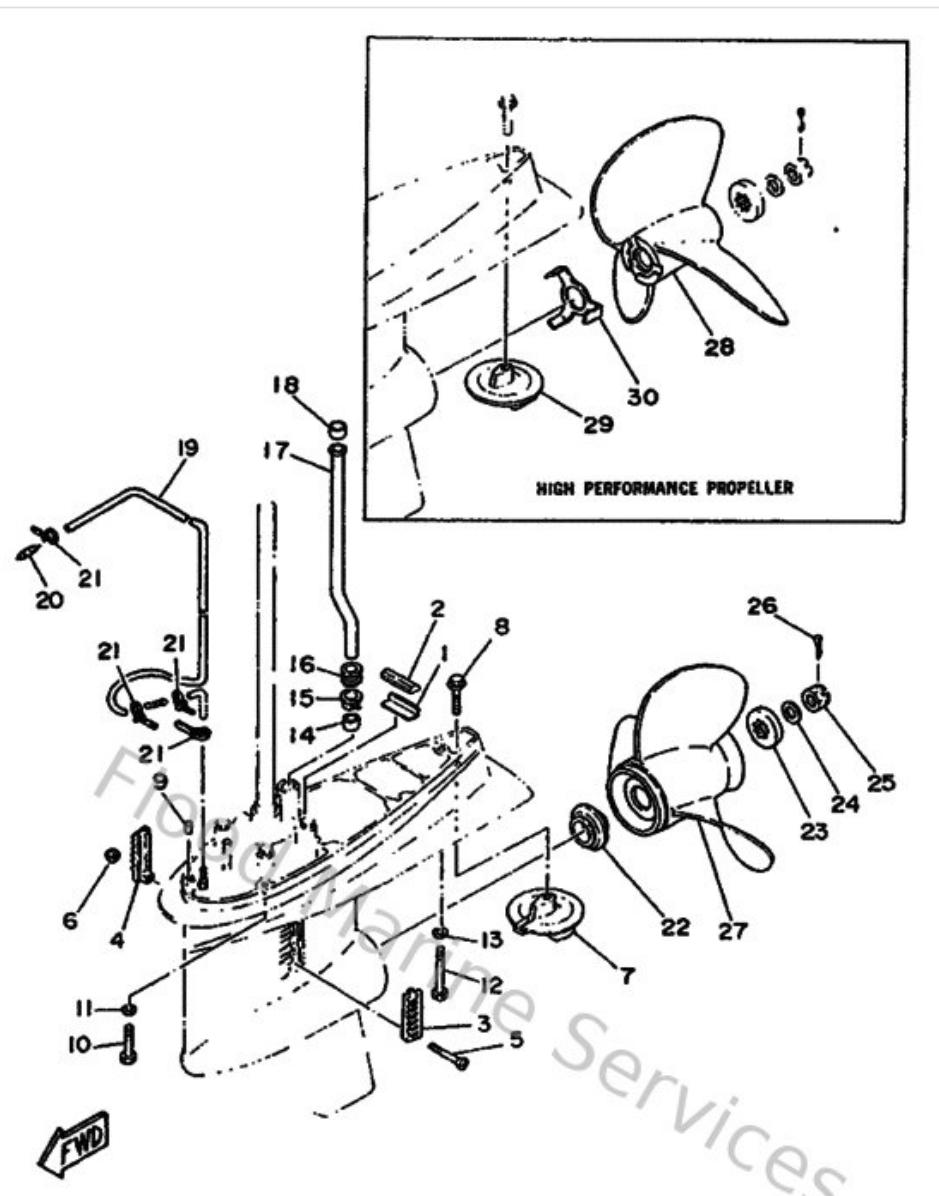
Ref	Part	
46	9050116M3700 Spring (6g5)	Buy now
47	935073203100 Ball (12r)	Buy now
48	935113202700 Ball (498)	Buy now
49	935031601000 Ball	Buy now
50	9025008M0700 Pin, straight (6g5)	Buy now
51	6E5456310100 Clutch, dog	Buy now
52	6E5456330100 Ring, cross pin	Buy now
53	6E5453320094 Housing, bearing	Buy now
54	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
55	6E5455710100 Gear 2	Buy now
56	6E5455760000 Washer, thrust 2	Buy now
57	93315430U800 Bearing	Buy now
58	9310130M1700 Oil seal (6e5)	Buy now
59	9321086M3900 O-ring (6e5)	Buy now
60	6L6455776000 Shim (t:0.50mm)	Buy now

Lower Casing & Drive 1



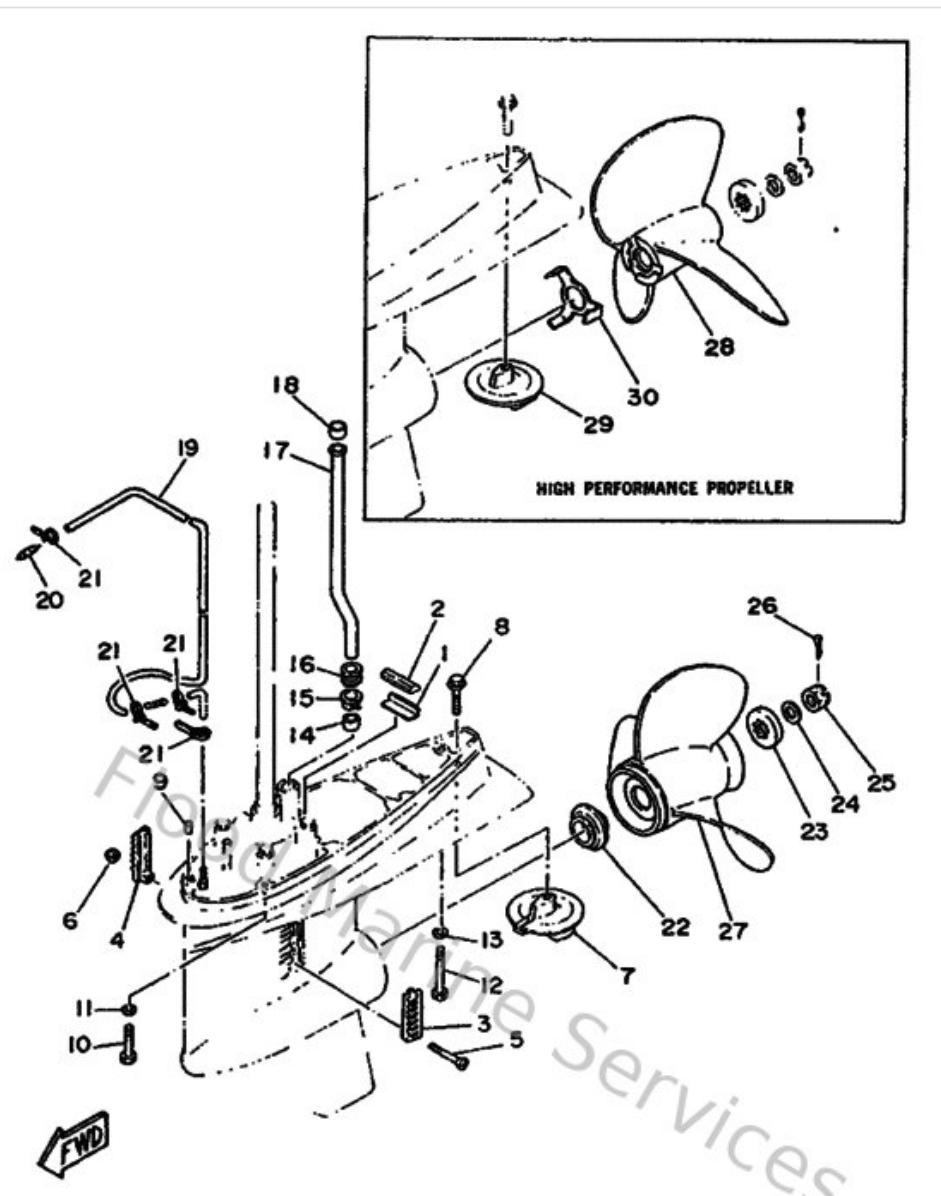
Ref	Part	
61	<u>9020130M9200</u> Washer (6g5)	<u>Buy now</u>
62	<u>902820401000</u> Key, strait(663)	<u>Buy now</u>
63	<u>688453830200</u> Washer, claw	<u>Buy now</u>
64	<u>688453840000</u> Nut	<u>Buy now</u>
65	<u>6E5453780000</u> Nipple, hose	<u>Buy now</u>
66	<u>9044507ME800</u> Hose (I250)	<u>Buy now</u>
67	<u>6E5835581000</u> End, nipple	<u>Buy now</u>

Lower Casing & Drive 2



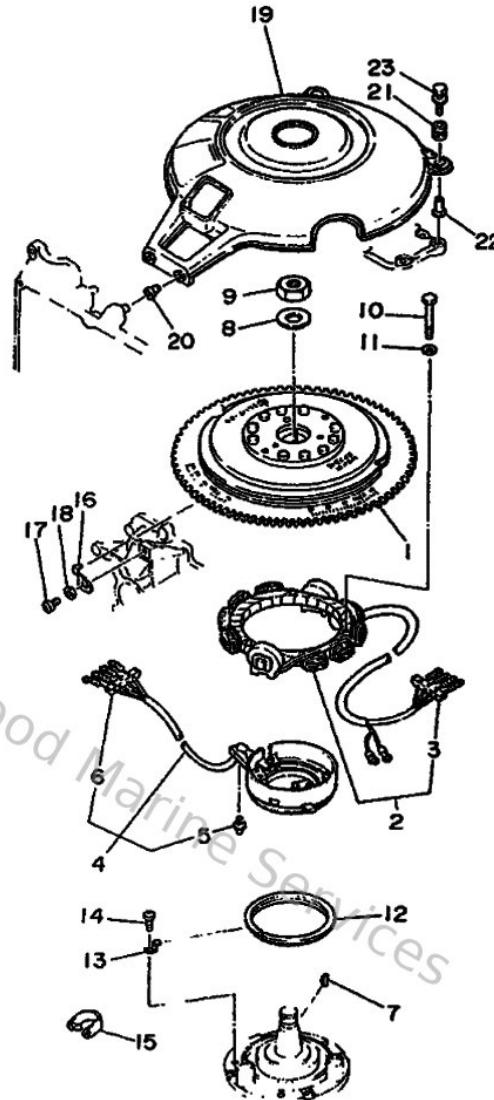
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688452140200 Cover, water inlet	Buy now
4	688452150200 Cover, water inlet	Buy now
5	9014205M0300 Screw, countersunk	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	6E5453710100 Trim tab	Buy now
8	9010510M0000 Bolt, hexagon (663)	Buy now
9	9360812M0500 Pin, dowel b (6e5)	Buy now
10	973951004500 Bolt(64d)	Buy now
11	929901010000 Ybs67-10 washer, spring	Buy now
12	973951007000 Bolt, hexagon	Buy now
14	6E5443650000 Damper, water seal 1	Buy now
15	6E5443120000 Cover, water pump housing	Buy now
16	6E5443660000 Damper, water seal 2	Buy now

Lower Casing & Drive 2



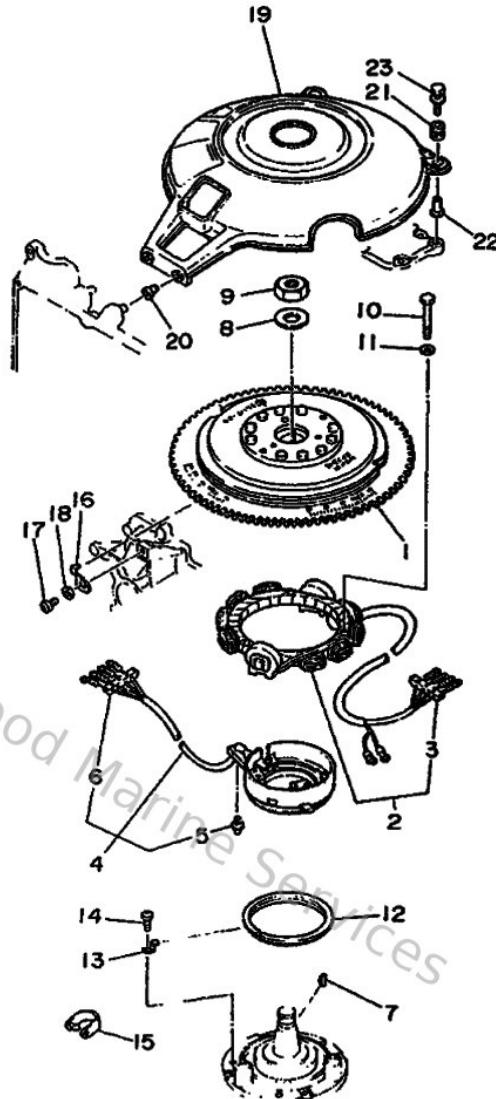
Ref	Part	
17	6E544361000 Tube, water	Buy now
19	9044507MF000 Hose (I1160)	Buy now
20	6E5835580000 End, nipple	Buy now
21	904651009800 Clamp	Buy now
22	6E5459870000 Spacer 1	Buy now
23	688459970000 Spacer 2	Buy now
24	929901820000 Washer (6e5)	Buy now
25	9017118M0400 Nut, castle (6e5)	Buy now
26	914904003000 Pin, cotter (663)	Buy now
27	6E54594100EL Propeller (3x13x19-k)	Buy now
28	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
29	6E5453711000 Tab-trim	Buy now
30	6E5459941000 Plate, tooth	Buy now

Magneto



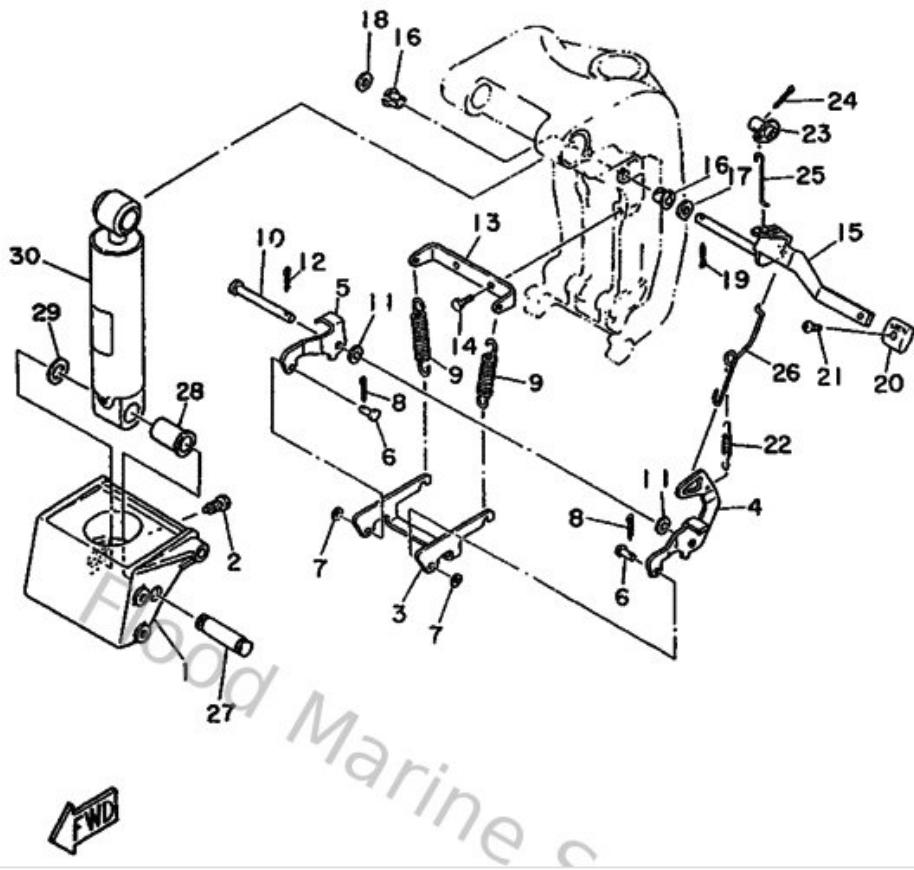
Ref	Part	
2	6E5855101000 Stator Assembly	Buy now
3	9048006M1600 Grommet	Buy now
4	6E5855801200 Coil, Pulser	Buy now
5	663855180000 Joint, ball	Buy now
7	902800504900 Key, woodruff (12r)	Buy now
8	9020121M1800 Washer, plate (663)	Buy now
9	901702013700 Nut, hexagon(663)	Buy now
10	973130605500 Bolt, hexagon w/w deep recess	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	688416110000 Retainer, magneto base 1	Buy now
13	688416120000 Retainer, magneto base 2	Buy now
14	978800601800 Screw, pan head(6e5)	Buy now
16	6E5813320000 Plate, timing	Buy now
17	978030601000 Screw pan head	Buy now
19	6E5813370000 Cover, flywheel	Buy now

Magneto



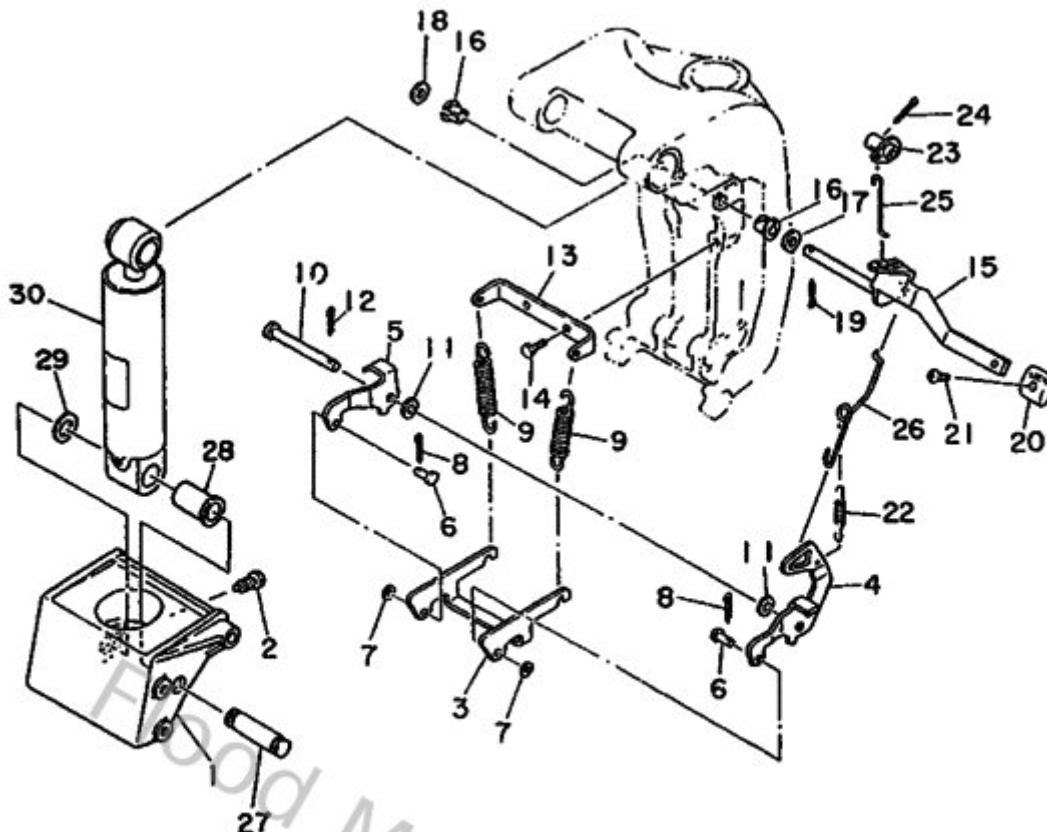
Ref	Part	
20	6G5823170000 Damper	Buy now
21	6A0823170000 Damper, ignition coil	Buy now
22	624425420000 Collar	Buy now
23	9011906M2700 Bolt, with washer	Buy now

Manual Tilt



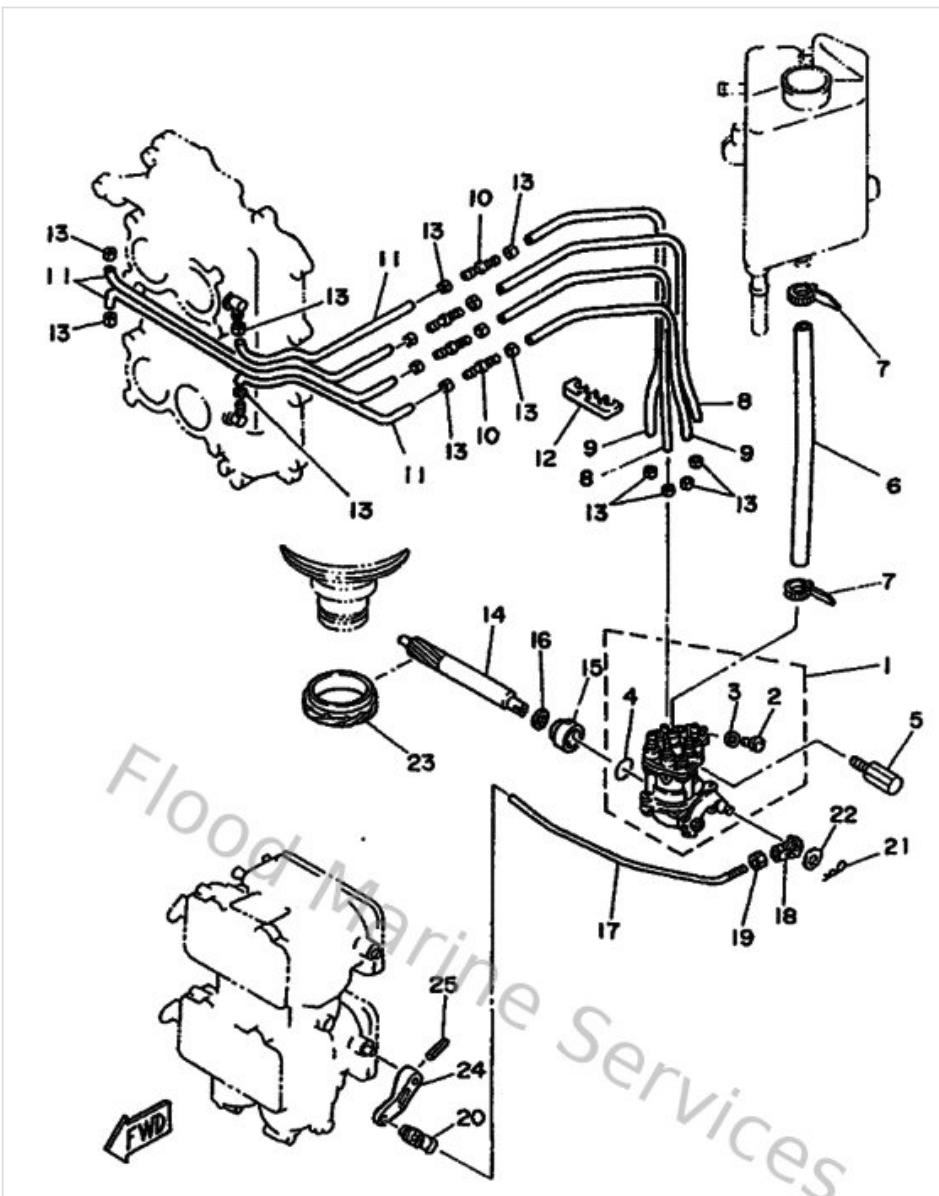
Ref	Part	
2	9010906M0700 Bolt (6e5)	Buy now
3	6E5436130000 Arm, tilt lock	Buy now
4	6E5436140000 Plate, tilt lock 1	Buy now
5	6E5436150000 Plate, Tilt Lock	Buy now
6	9024006M0700 Pin, Clevis	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	914902502000 Pin, cotter	Buy now
9	9050623M1000 Spring, Tension	Buy now
10	6E5436590000 Shaft, Reverse Lock	Buy now
11	929900860000 Washer, plain (663)	Buy now
12	914902501500 Pin, cotter	Buy now
13	6E5436790000 Stopper, Hook	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
16	903860803200 Bushing (650)	Buy now
17	9020208M0800 Washer, Plate	Buy now

Manual Tilt



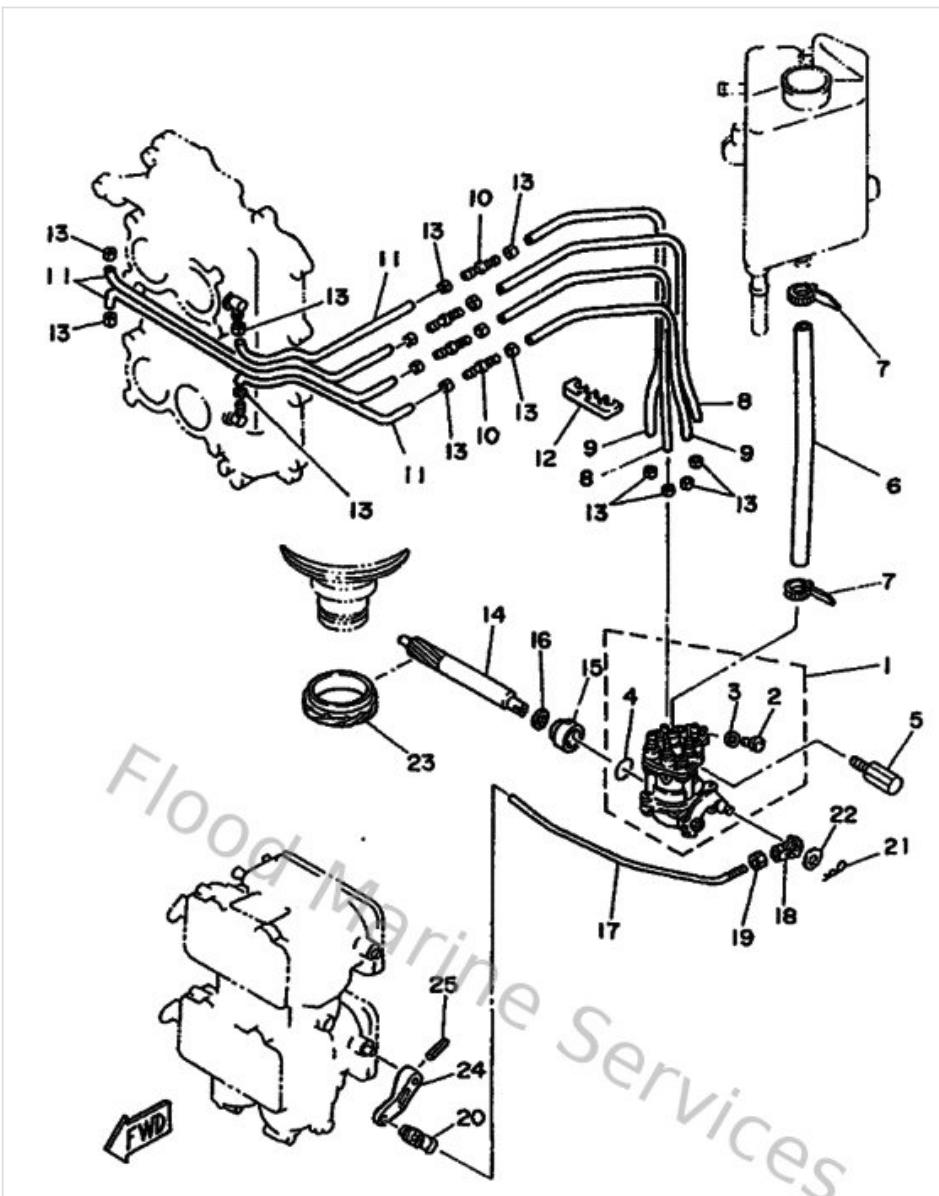
Ref	Part	
19	914902001500 Pin, cotter (648)	Buy now
20	6E5433170000 Grip	Buy now
21	987800500800 Screw Flat Head(6J8)	Buy now
22	9050609M0900 Spring, Tension	Buy now
23	688431840000 Collar, anchor lever	Buy now
24	914903003000 Pin, cotter	Buy now
25	6E5436760000 Hook	Buy now
26	6E5436160000 Rod, tilt lock	Buy now
27	6E5431240000 Pin, lower shock mount	Buy now
30	6E54317000E Shock absorber assembly	Buy now

Oil Pump



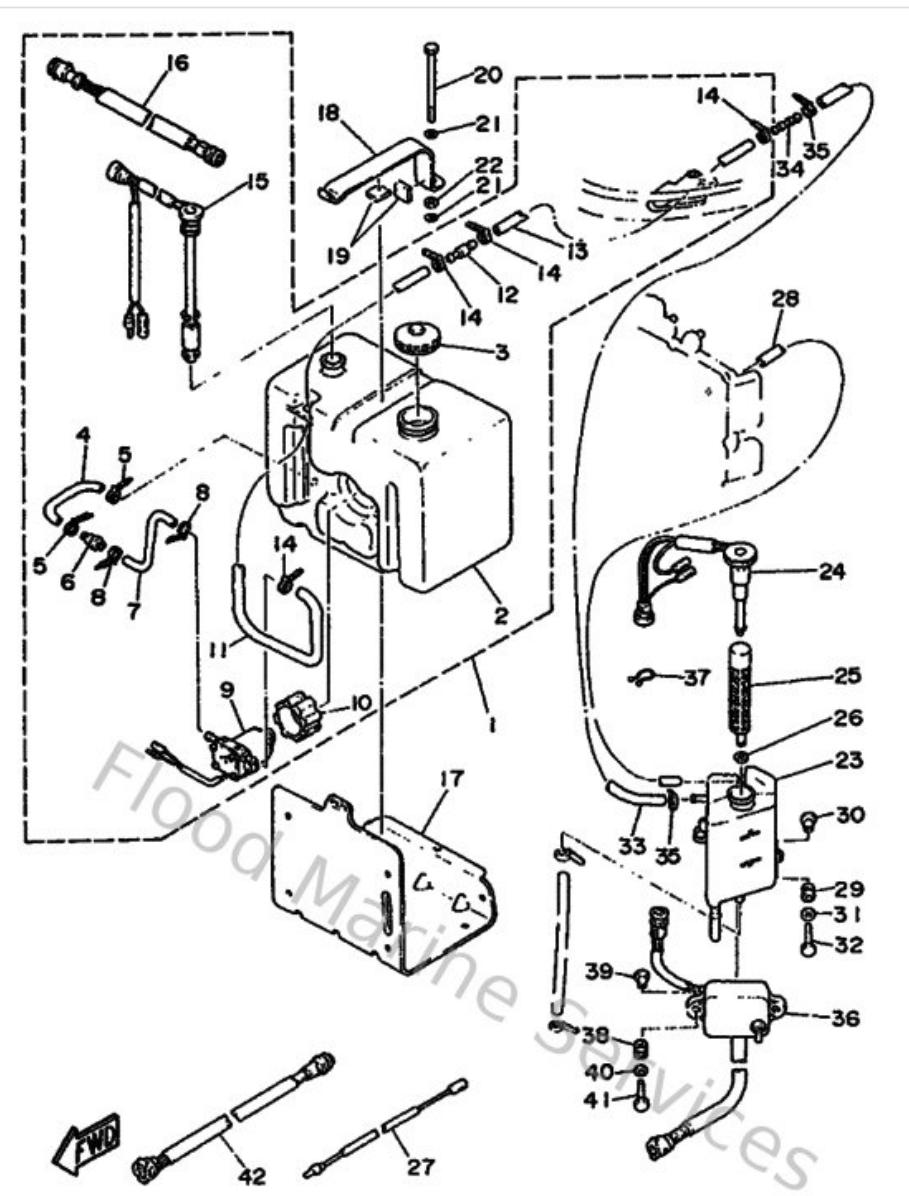
Ref	Part	
1	6E5132000100 Oil Injection Pump assembly	Buy now
2	6E5134710000 Plug, Drain	Buy now
3	6E5134750000 Washer	Buy now
7	904651009800 Clamp	Buy now
8	9044507M8500 Hose (I390)	Buy now
9	9044507M8400 Hose (I200)	Buy now
10	6E5131320000 Joint	Buy now
11	9044607M4800 Hose(62t)	Buy now
12	9046407M0600 Clamp (6e5)	Buy now
13	9046807M0200 Clip (6e5)	Buy now
15	6E5131170100 Collar, distance	Buy now
16	9020108M9300 Washer, plate (6g5)	Buy now
17	6E5412410000 Rod, Link	Buy now
18	6H1412370000 Joint, link	Buy now
19	953800560000 Nut, hexagon (663)	Buy now

Oil Pump



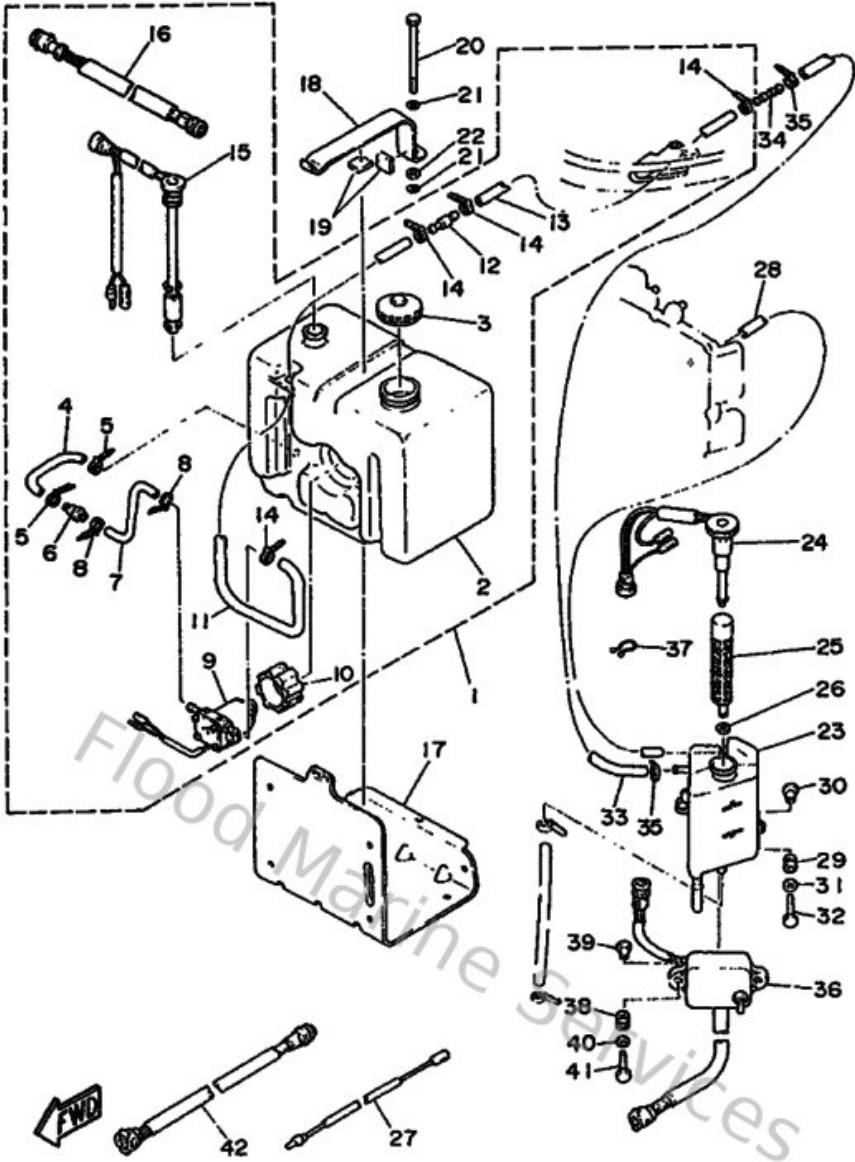
Ref	Part	
20	6E9412370000 Joint, link	Buy now
21	9046805M0300 Clip(6j8)	Buy now
22	902020508800 Washer, plate (666)	Buy now
23	6E5115360000 Gear, Driven	Buy now
24	6E5142760000 Lever	Buy now
25	916903001600 Pin, spring	Buy now

Oil Tank



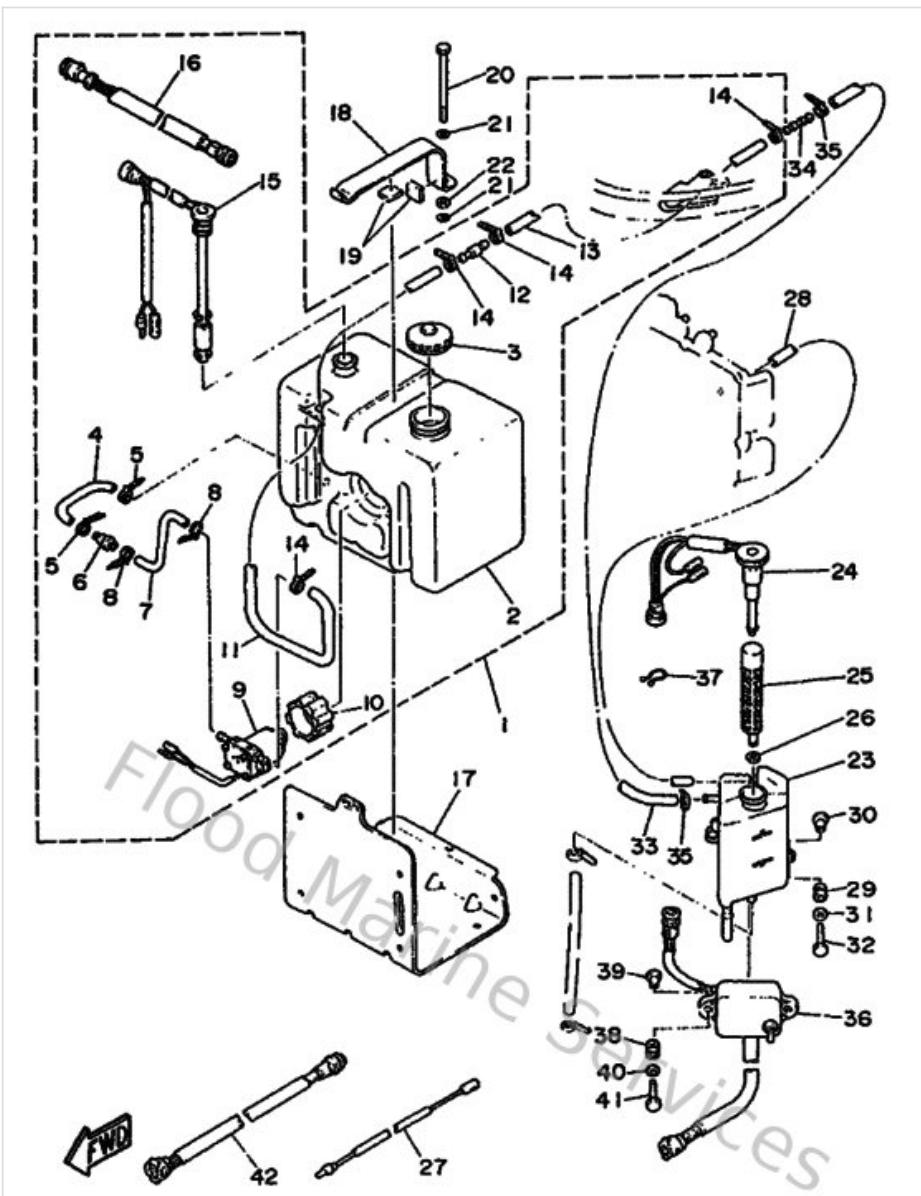
Ref	Part	
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
4	6E5243220000 Pipe 11	Buy now
5	9046513M1100 Clamp (6e5)	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
8	80L263970000 Band	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M8100 Hose (I3000)	Buy now
15	6E5857200100 Oil Level Gauge assembly	Buy now
16	6E5857210100 Wire, Lead	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now

Oil Tank



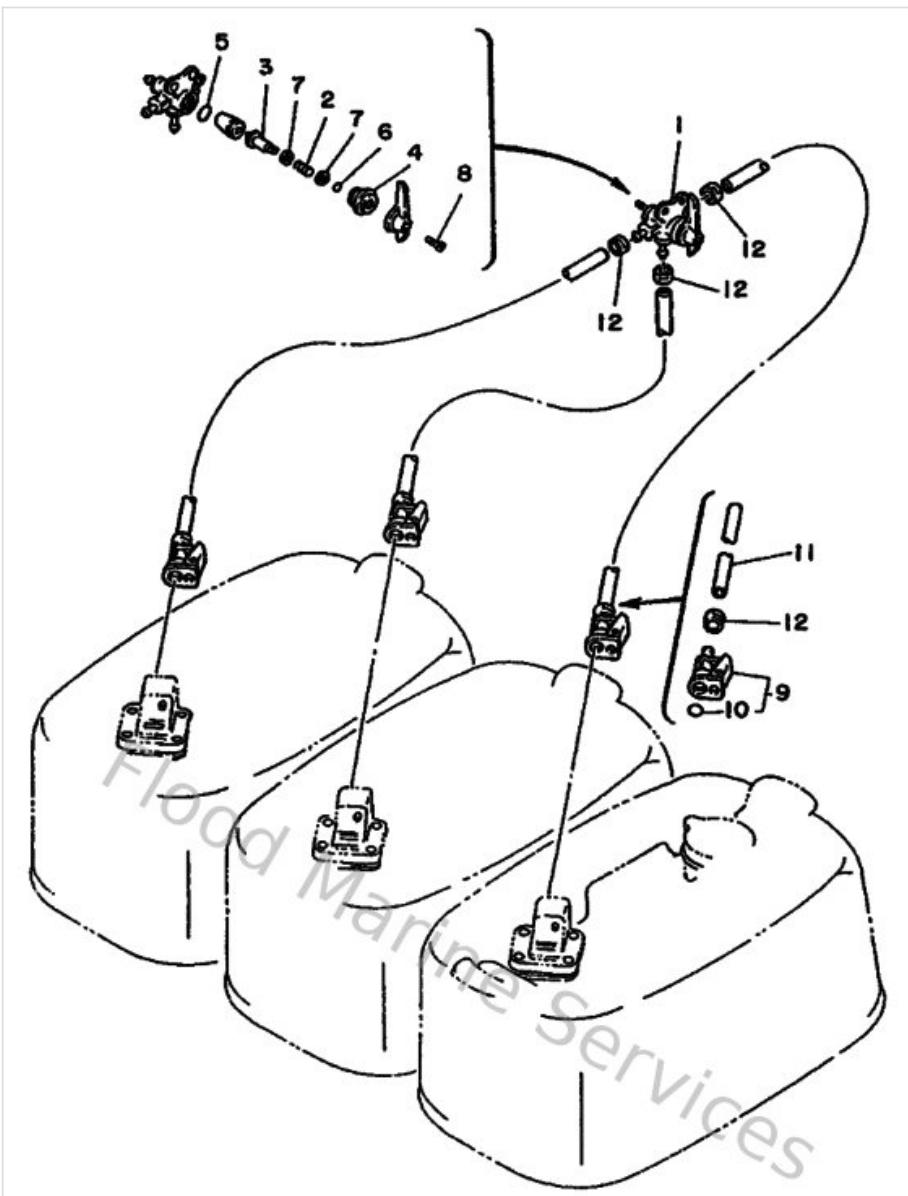
Ref	Part	
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	6E5217500500 Oil tank assembly	Buy now
24	6E5857301300 Oil Level Gauge assembly	Buy now
25	6E5134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	6E5813150100 Lead Wire Assembly	Buy now
28	9044505M0700 Hose (I700)	Buy now
29	6A0823170000 Damper, ignition coil	Buy now
30	624425420000 Collar	Buy now
31	9020106M6200 Washer, plate (6e5)	Buy now
32	970800603000 Bolt(jf7)	Buy now
33	6E5243230000 Pipe 12	Buy now

Oil Tank



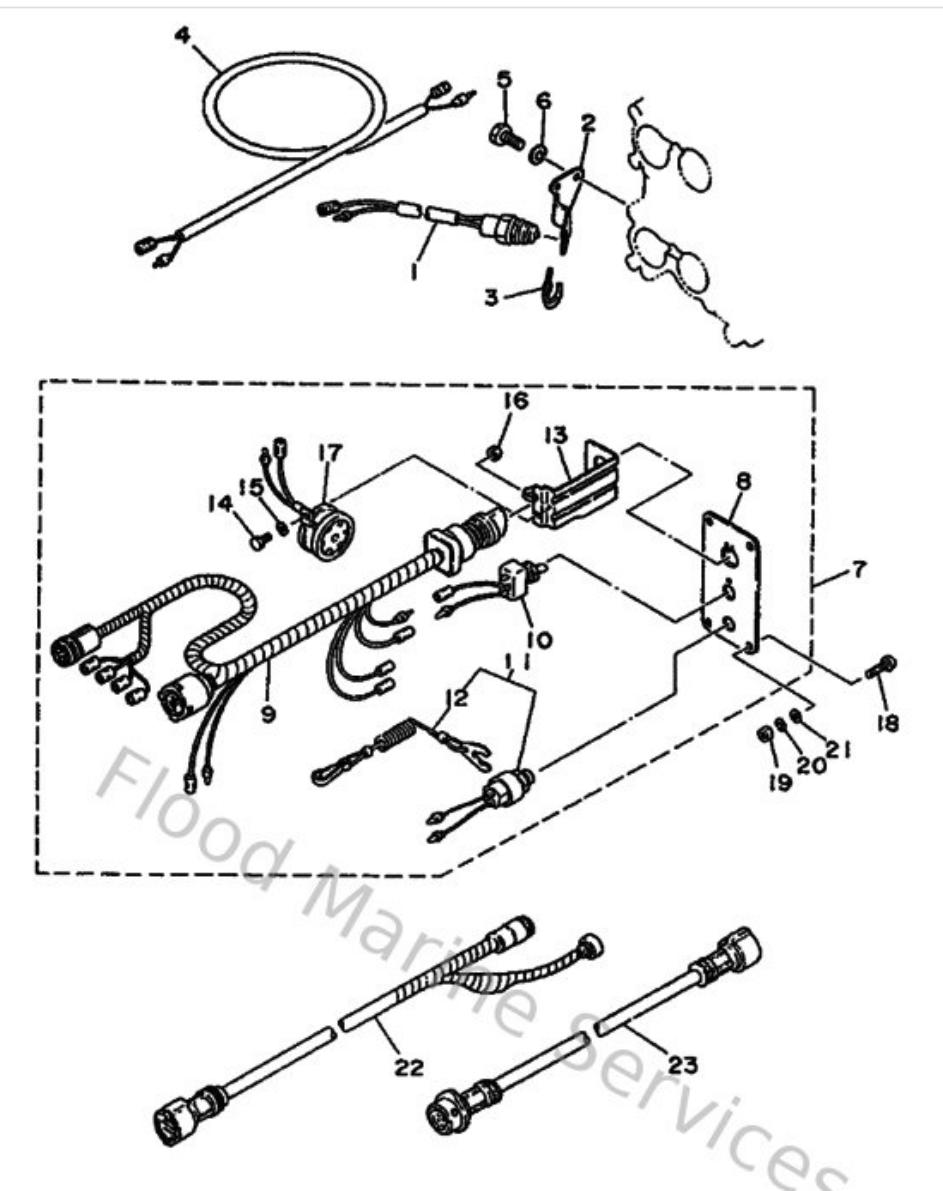
Ref	Part	
34	6E5244610000 Pipe, Joint	Buy now
35	9046511M1000 Clamp	Buy now
36	6E5WS8570000 Control unit kit	Buy now
37	904641603900 Clamp (3y2)	Buy now
41	973130603000 Bolt	Buy now

Optional Parts



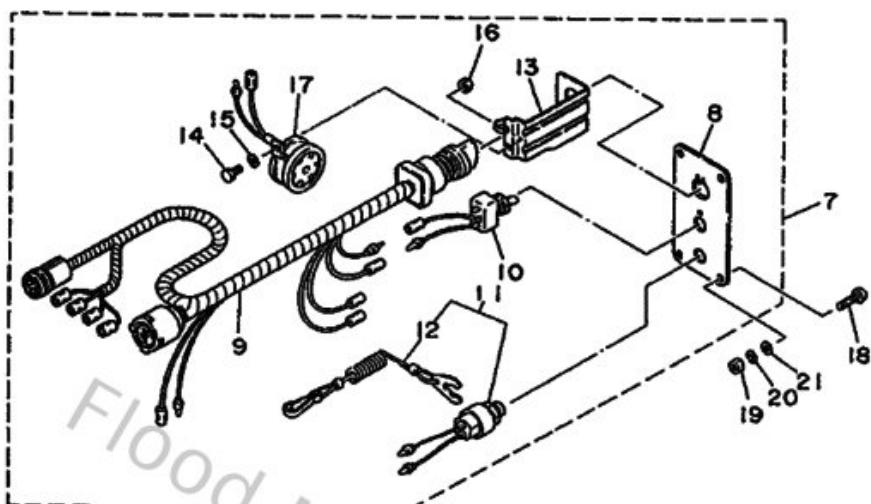
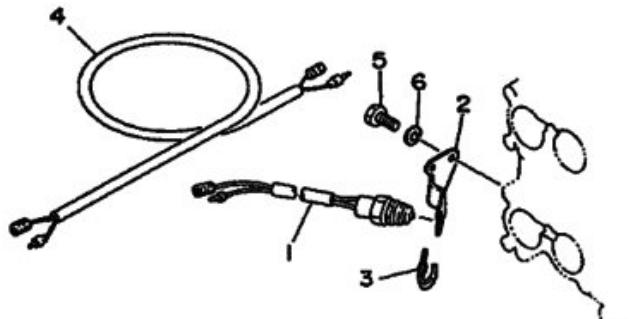
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	6Y2243050100 Fuel pipe joint comp. 2	Buy now
10	932100828700 O-ring (655)	Buy now
11	9044513M3200 Hose (l2500)	Buy now
12	6E5243510100 Band 1	Buy now

Optional Parts 1



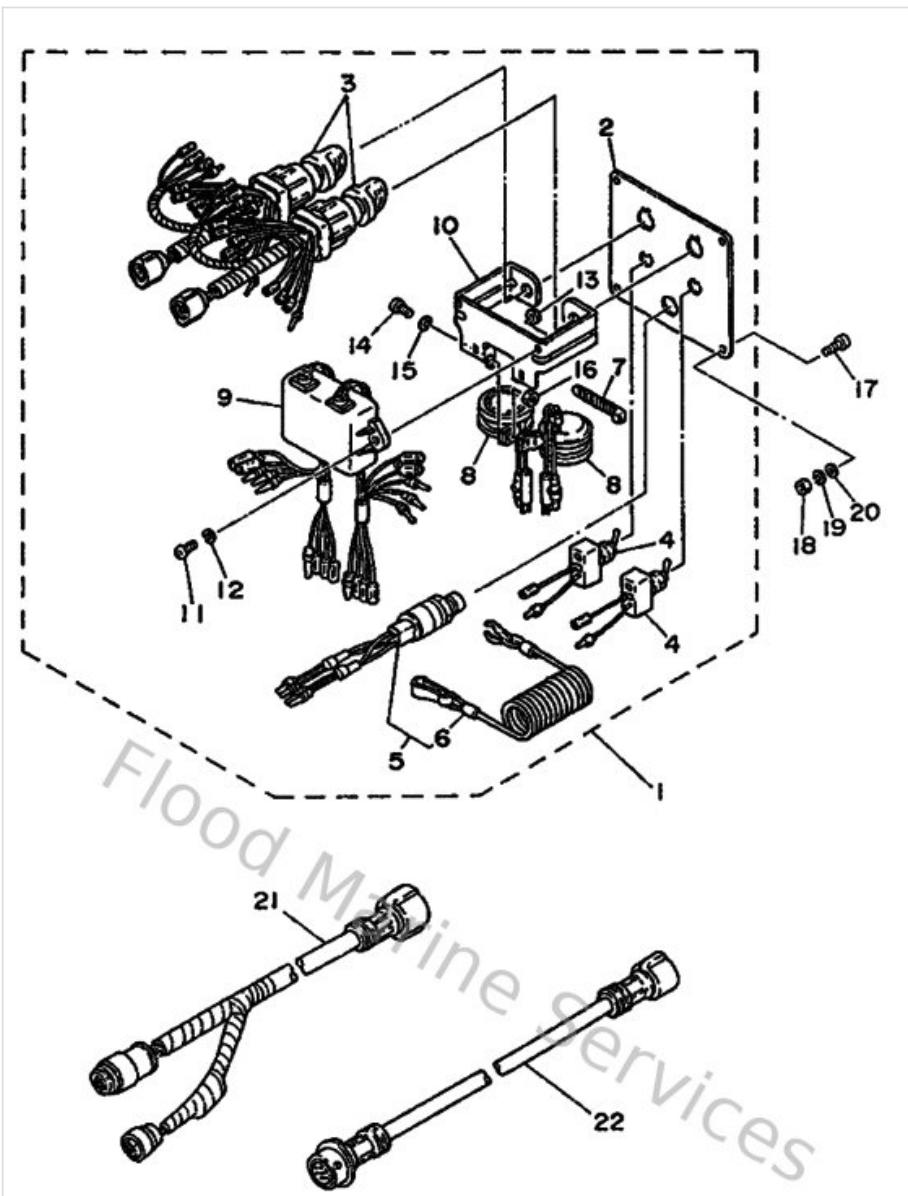
Ref	Part	
1	688825401100 Neutral switch assembly	Buy now
2	6E5825540000 Stay, neutral switch	Buy now
3	663825550100 Plate	Buy now
4	688825411000 Wire, lead	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900610000 Washer(6a1)	Buy now
7	704825701200 Panel switch assembly	Buy now
8	689825710200 Panel, Switch	Buy now
9	704825100200 Main switch assembly	Buy now
10	703825740000 Switch, choke	Buy now
11	688825750200 Engine stop switch assembly	Buy now
12	682825560000 Lanyard, stop switch	Buy now
13	704825810000 Stay, Cord Clamp	Buy now
14	973030501200 Bolt, hexagon	Buy now
15	929900510000 Ybs67-5 washer, spring	Buy now

Optional Parts 1



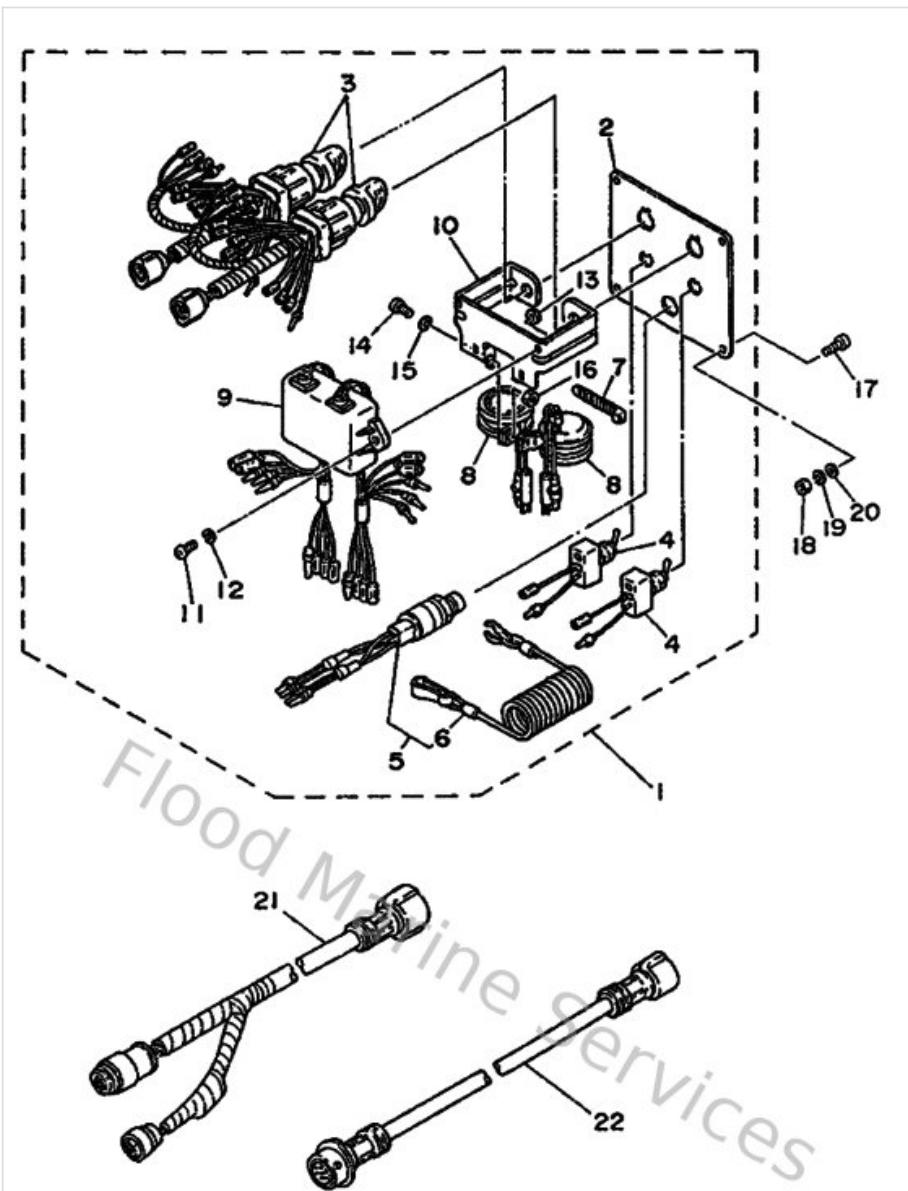
Ref	Part	
16	953030570000 Nut (656)	Buy now
17	688833831200 Buzzer	Buy now
18	9014905M0500 Screw(6k0)	Buy now
19	953800560000 Nut, hexagon (663)	Buy now
21	929900560000 Washer, plain (646)	Buy now
22	6888258A5000 10p main harness mec 5m (16ft)	Buy now
23	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 2



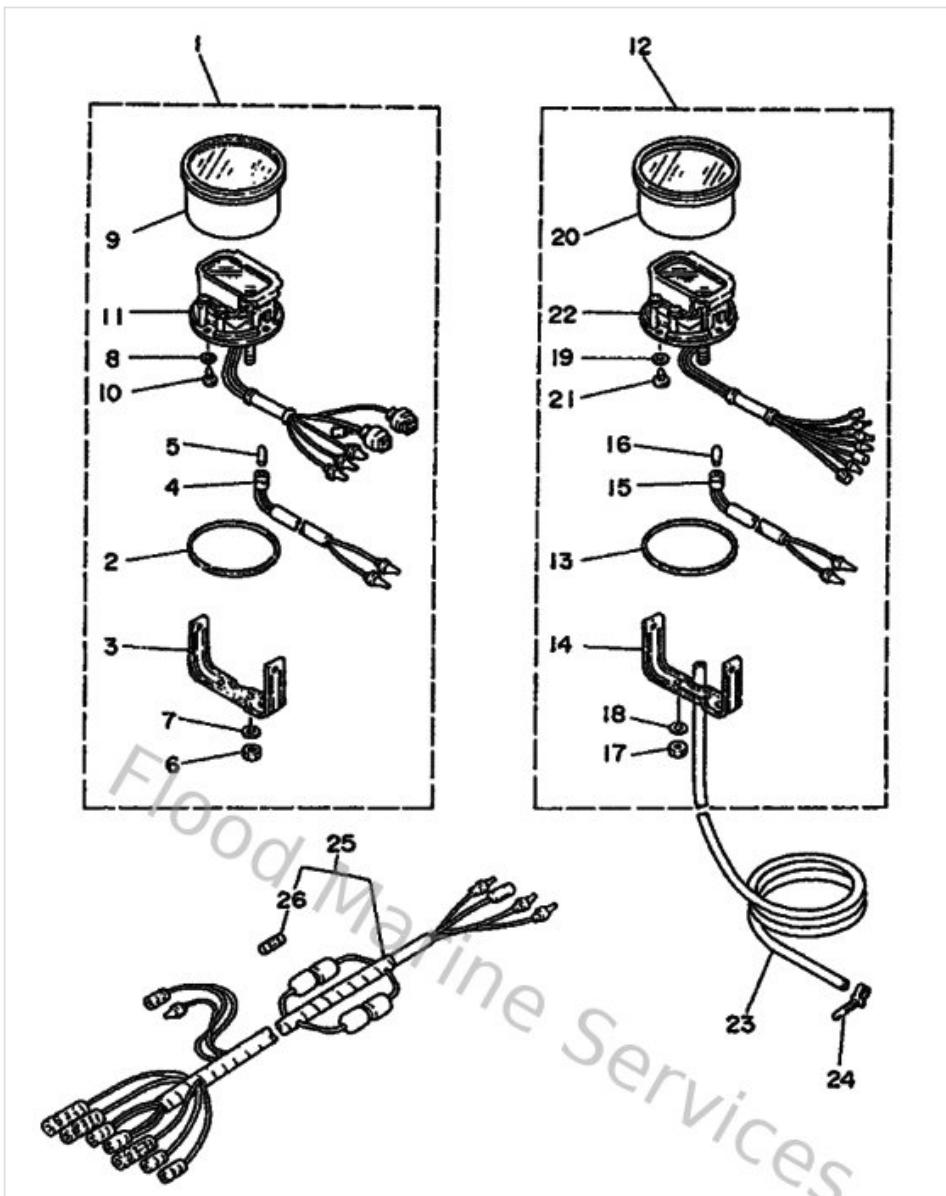
Ref	Part	
1	6K1825700200 Panel switch assembly	Buy now
2	6K1825710000 Plate, panel switch	Buy now
3	6K1825100200 Main switch assembly	Buy now
4	6K1825740000 Switch, choke	Buy now
5	6K1825750000 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	704825810000 Stay, Cord Clamp	Buy now
8	688833831100 Buzzer	Buy now
9	6K1858300100 Control unit assembly	Buy now
11	985800602000 Screw pan head	Buy now
12	929900610000 Washer(6a1)	Buy now
13	953800660000 Nut(661)	Buy now
14	985800501000 Screw, pan head(62x)	Buy now
15	929900510000 Ybs67-5 washer, spring	Buy now
16	953800560000 Nut, hexagon (663)	Buy now

Optional Parts 2



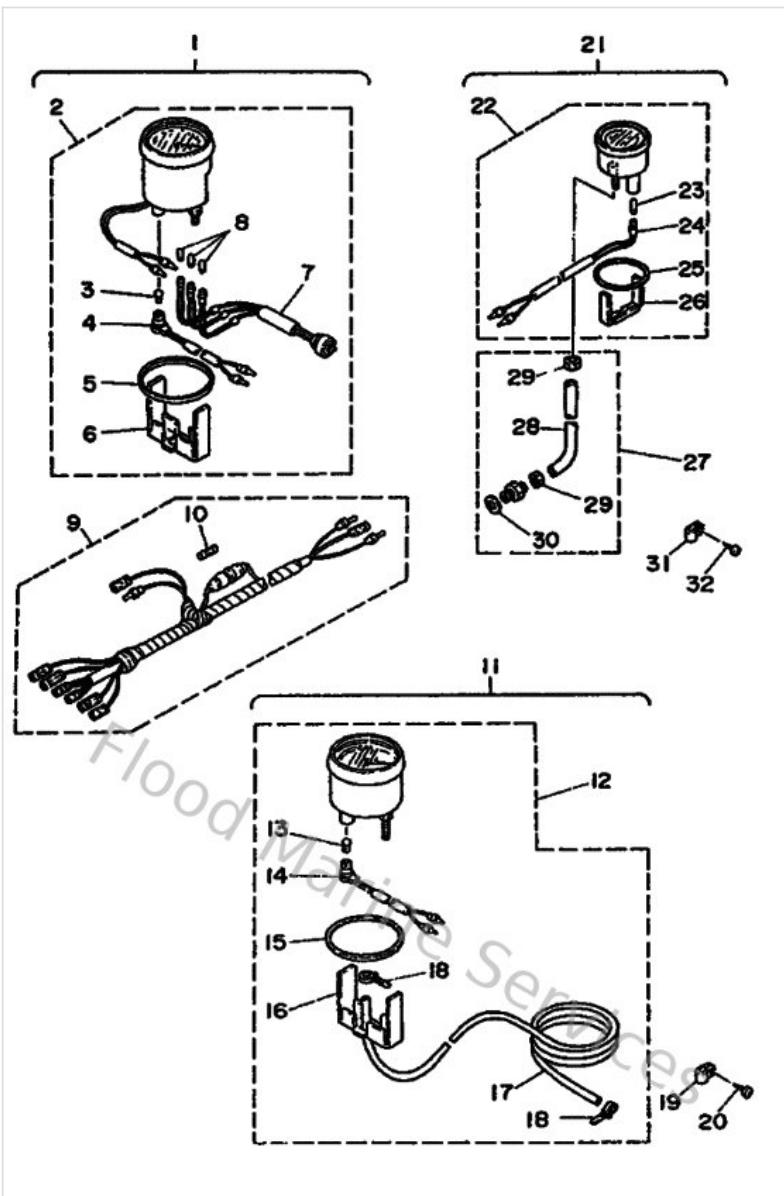
Ref	Part	
17	9014905M0500 Screw(6k0)	Buy now
20	929900560000 Washer, plain (646)	Buy now
21	6K18258A4000 Extension, wire harness	Buy now
22	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 3



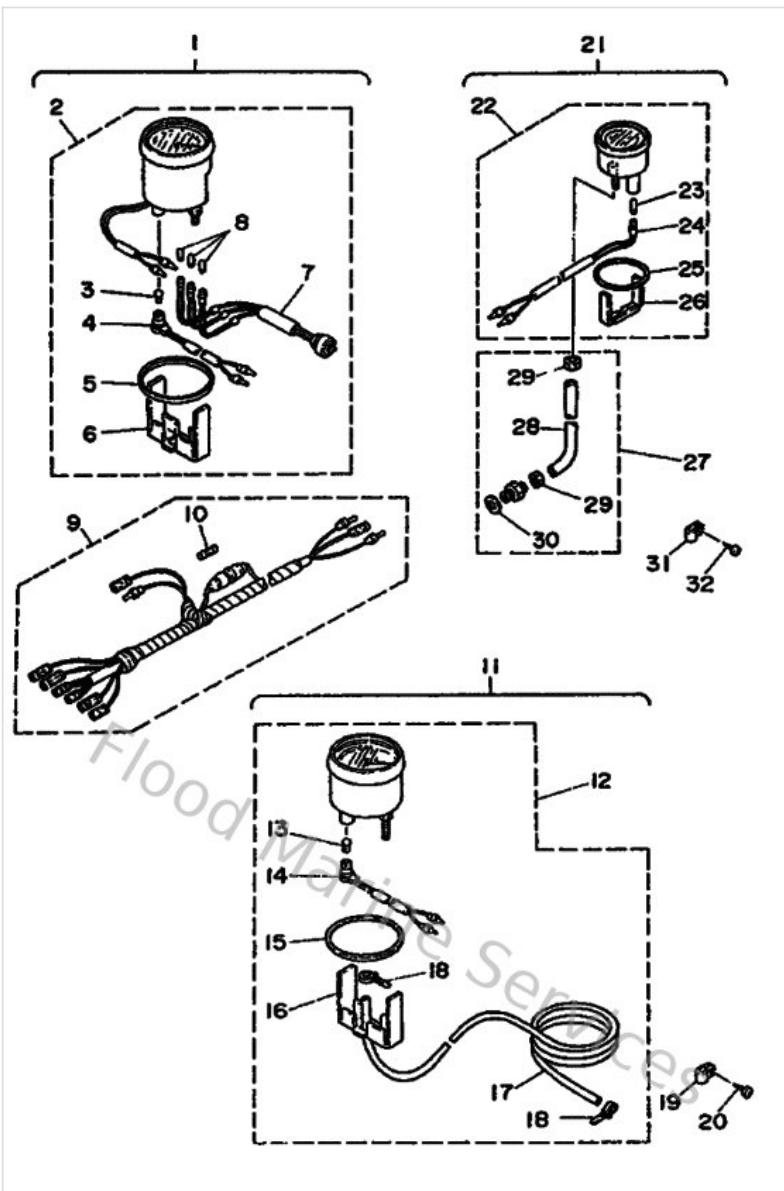
Ref	Part	
1	6Y5835000200 Digital tachometer assembly	Buy now
2	6Y58353J0000 Gasket, Upper	Buy now
5	10L835170000 Bulb	Buy now
6	953070460000 Nut(6ta)	Buy now
7	929010410000 Ybs67-4 washer, spring	Buy now
10	901640301600 Screw, Tapping	Buy now
11	6Y58357J0100 Digital tachometer assembly	Buy now
17	953010460000 Nut(6ta)	Buy now
23	6Y5835571000 Tube (8m)	Buy now
24	9046511M1000 Clamp	Buy now
25	6Y583553M000 Wire, lead (l=2.5m)	Buy now
26	1E6821510000 Fuse (10a)	Buy now

Optional Parts 4



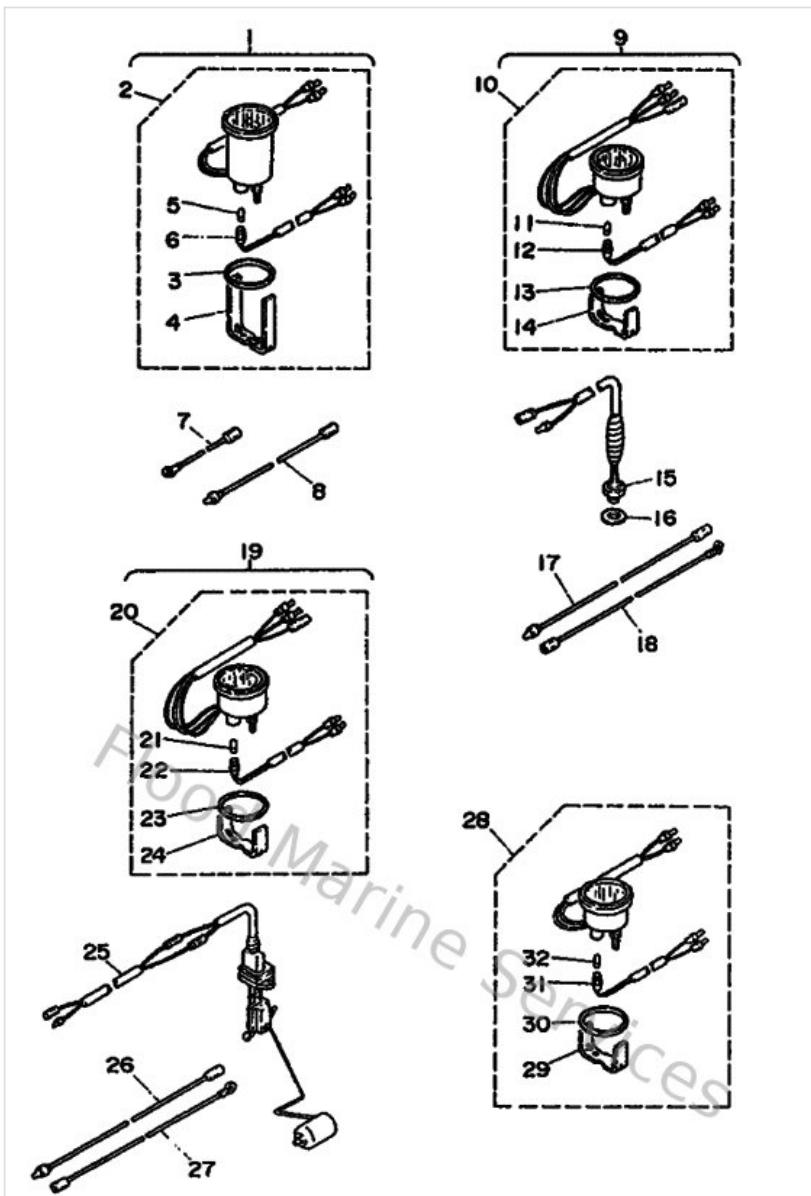
Ref	Part	
1	6Y5W00800100 Tachometer Kit	Buy now
2	6Y5835400200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	6Y5835361000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
8	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
9	6Y5835530000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6Y5W00812000 Speedometer Kit	Buy now
17	6Y5835571000 Tube (8m)	Buy now
18	9046511M1000 Clamp	Buy now
19	906013140200 021-58119-01 clip,nylon 14	Buy now
20	977804011600 Screw,panh.tapping	Buy now
21	6Y5W00880000 Water Pressure Meter Kit	Buy now

Optional Parts 4



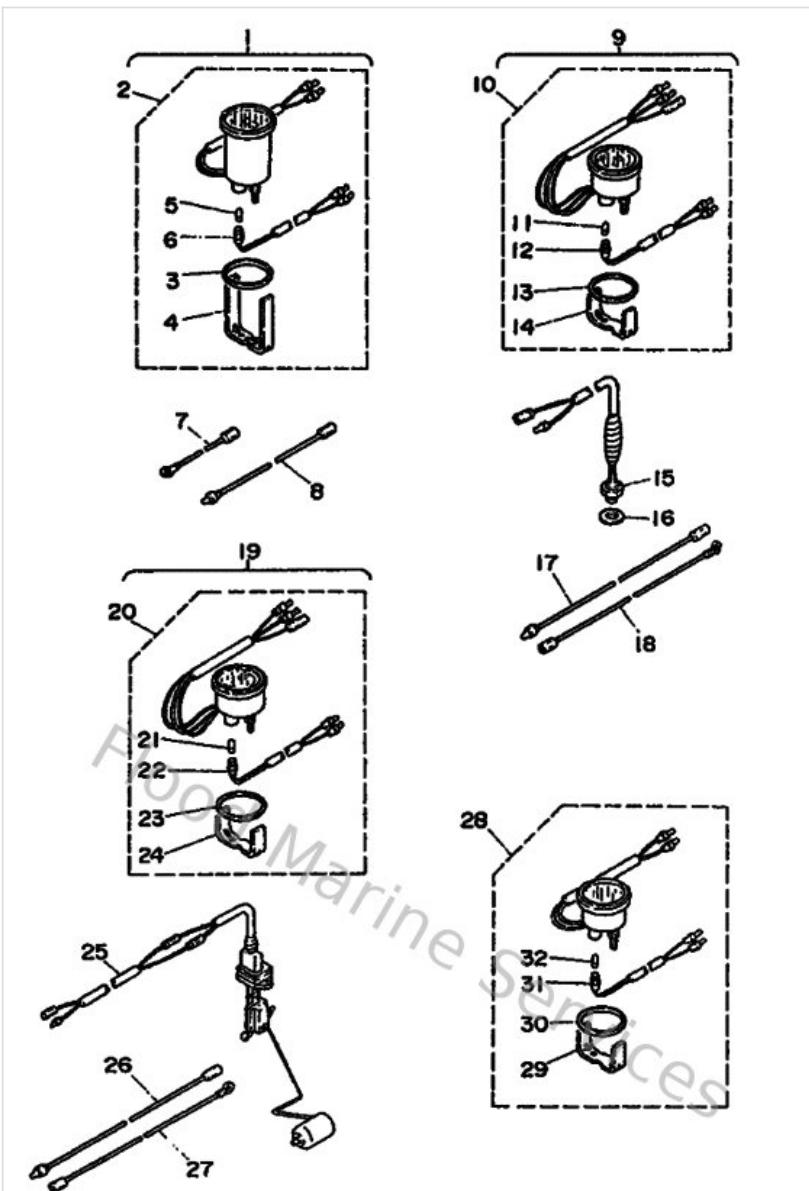
Ref	Part	
22	6Y5836600000 Water pressure meter assembly	Buy now
24	6Y5835360000 Socket, meter	Buy now
25	688836640000 Damper	Buy now
26	688836650000 Plate, fitting	Buy now
27	688836670000 Sender	Buy now
28	688836660000 Tube	Buy now
29	663836680000 Nut, nipple	Buy now
30	904301411500 Gasket (663)	Buy now

Optional Parts 5



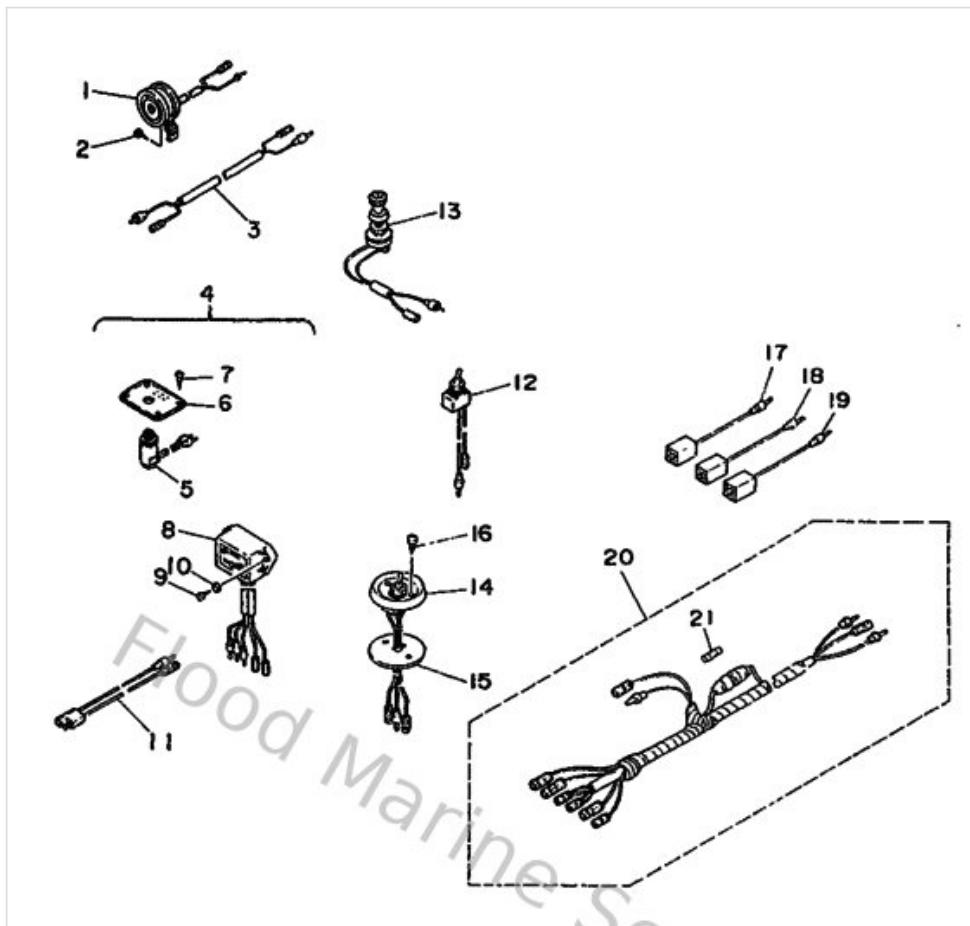
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now

Optional Parts 5



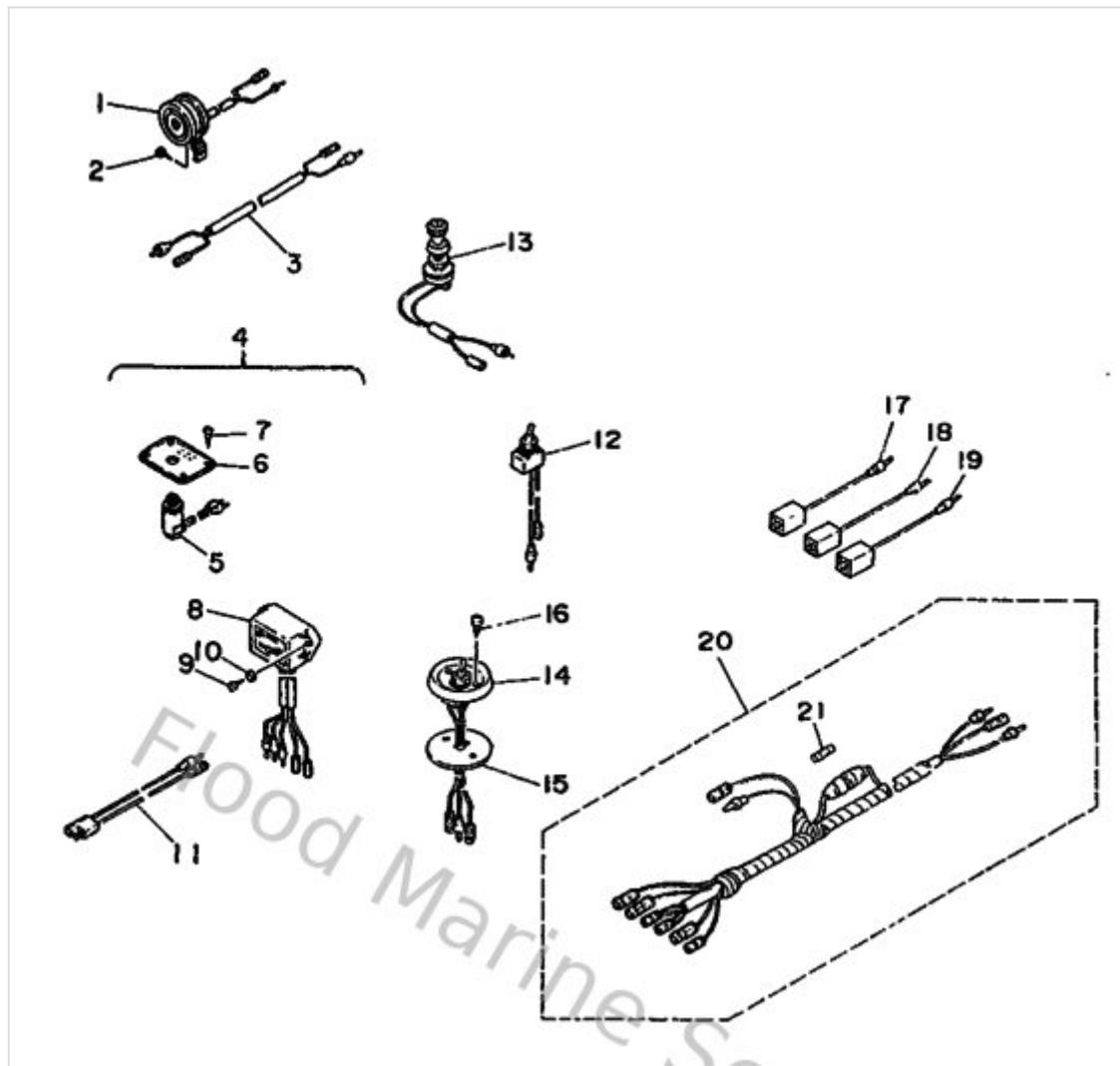
Ref	Part	
25	688857520100 Sender unit assembly, fuel meter	Buy now
28	6Y5835030000 Voltmeter assembly	Buy now

Optional Parts 6



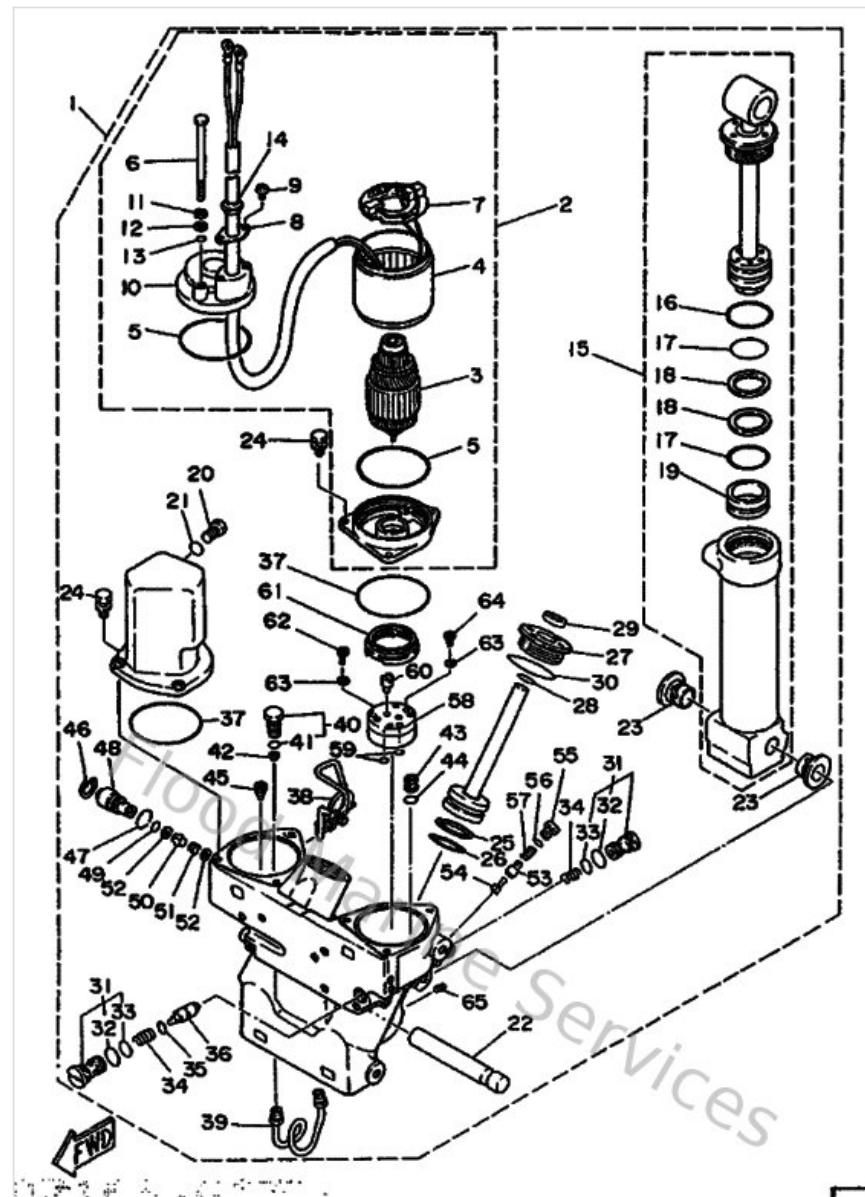
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010100 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825260000 Switch, lamp	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 6



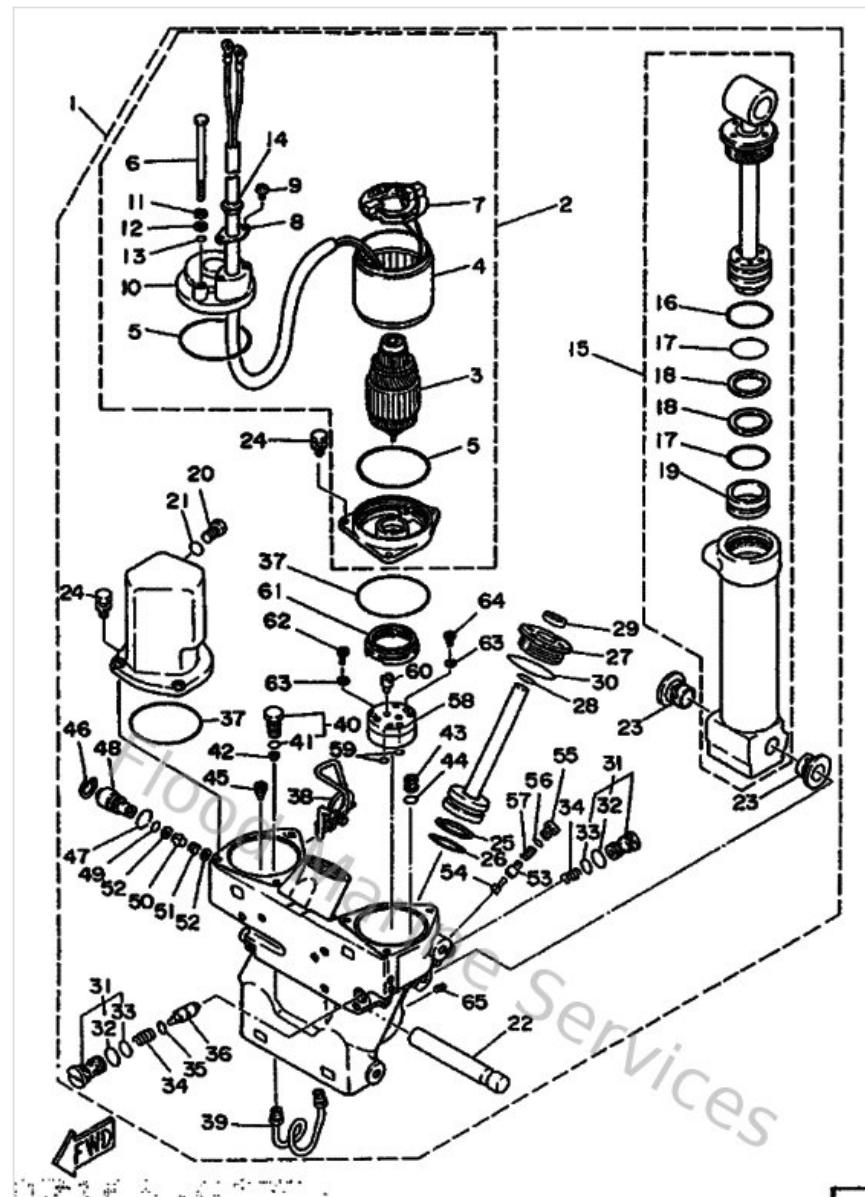
Ref	Part	
18	6Y582149000 Wire, lead 3	Buy now
19	6Y582117000 Wire, lead	Buy now
20	6Y583553000 Wire, lead (l=2.5m)	Buy now
21	1E682151000 Fuse (10a)	Buy now

Power Trim & Tilt Assy



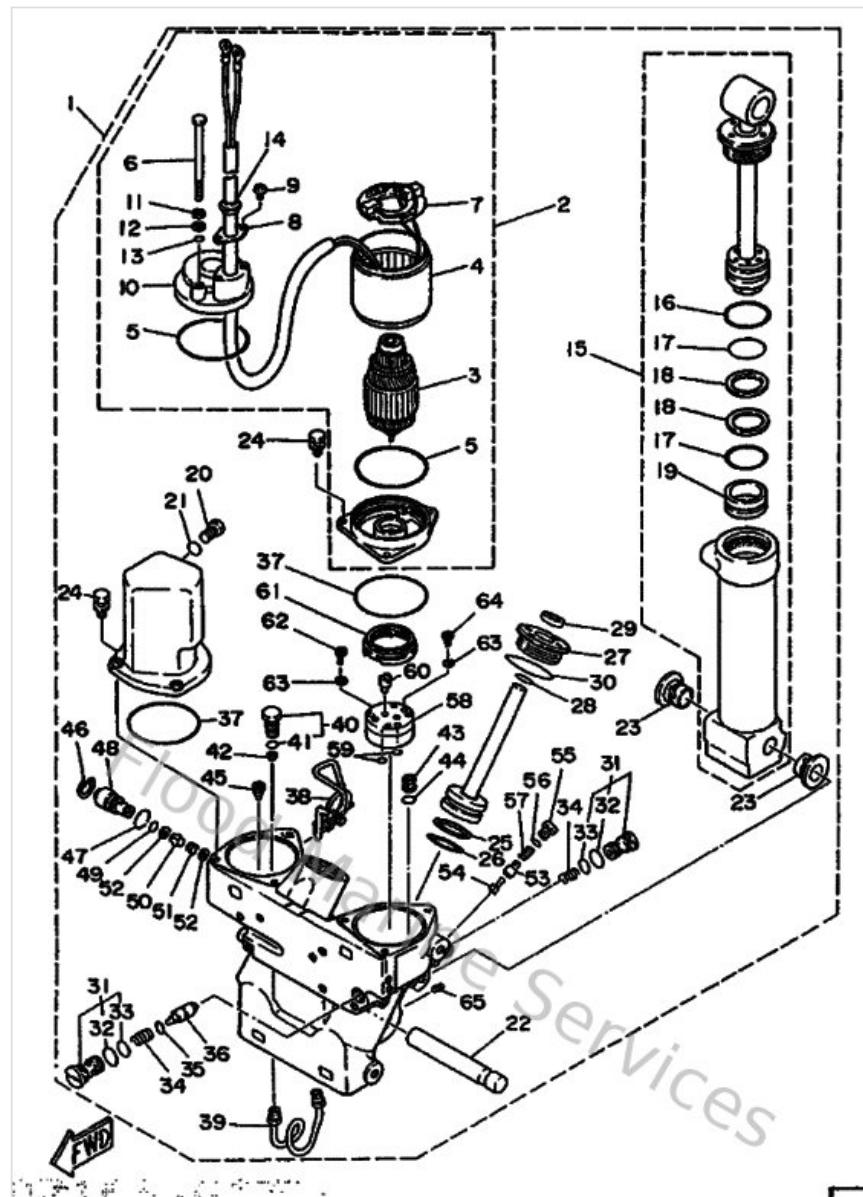
Ref	Part	
2	6G5438800000 Motor assembly	Buy now
4	6G5438040000 Stator assembly	Buy now
5	6G5438650000 O-ring	Buy now
6	6G5438870000 Bolt	Buy now
7	6G5438060000 Brush, Holder assembly	Buy now
8	6G5438990000 Plate Stopper	Buy now
9	6G5438860000 Bolt	Buy now
10	6G5438840000 Frame, Commutator End	Buy now
11	6G5438930000 Washer	Buy now
13	6G5438670000 O-Ring	Buy now
14	6G5438850000 Grommet	Buy now
15	6G54380E0100 Tilt Cylinder Assembly	Buy now
16	6E5438610000 O-ring 1	Buy now
17	6G5438620000 O-ring	Buy now
18	6E5438720000 Ring, back-up 2	Buy now

Power Trim & Tilt Assy



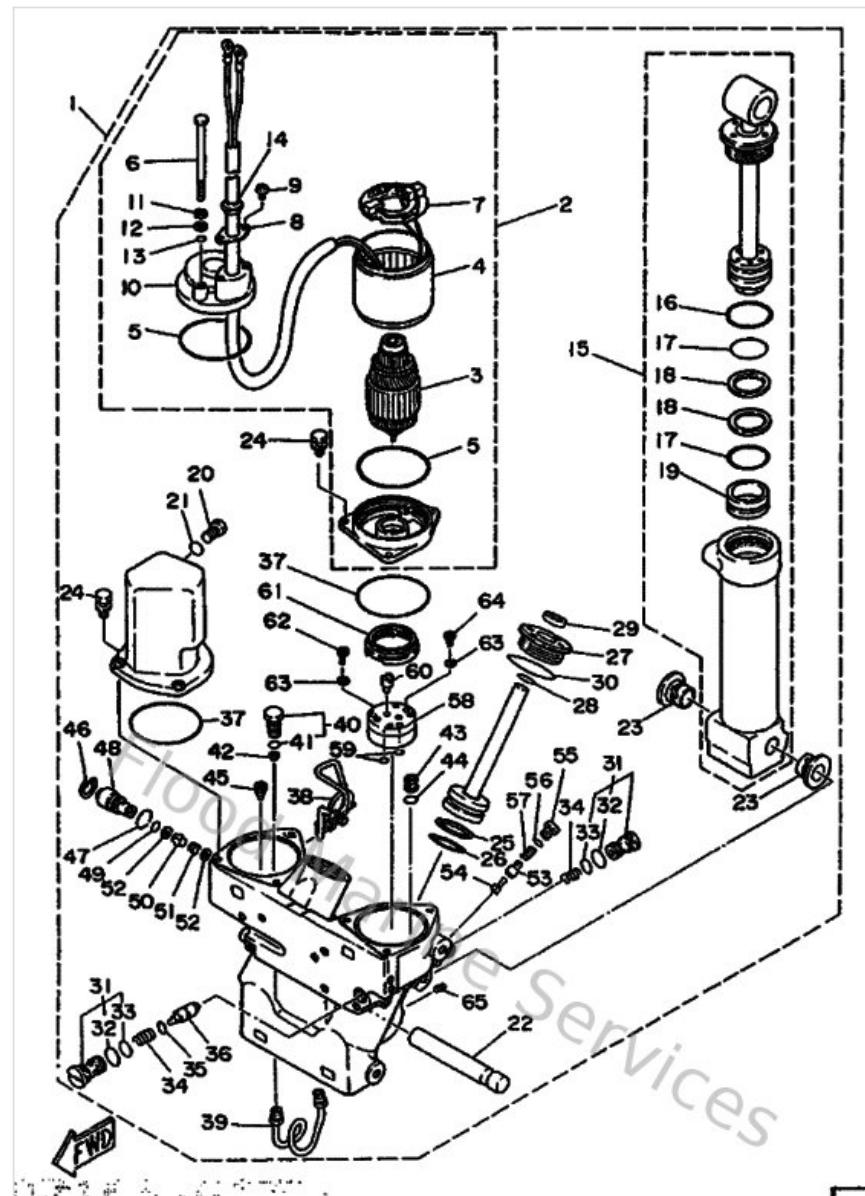
Ref	Part	
19	6E5438140200 Piston, free	Buy now
20	6E5438290000 Plug, reservoir	Buy now
21	6E5438630000 O-ring	Buy now
23	9038618M1400 Bushing (6e5)	Buy now
24	9011906M4200 Bolt, with washer(6e5)	Buy now
25	6G5438740000 Ring, back up	Buy now
26	6G5438640000 O-ring 4	Buy now
27	6G5438210100 Screw, trim cylinder end	Buy now
28	6E5438650000 O-ring 5	Buy now
29	6E5438220100 Seal, trim dust	Buy now
30	6G5438610000 O-ring 1	Buy now
31	6G5438020100 Valve sub assembly	Buy now
32	6E5438660000 O-ring	Buy now
33	6E5438670000 O-ring	Buy now
34	6G5438940000 Spring, Shuttle Return	Buy now

Power Trim & Tilt Assy



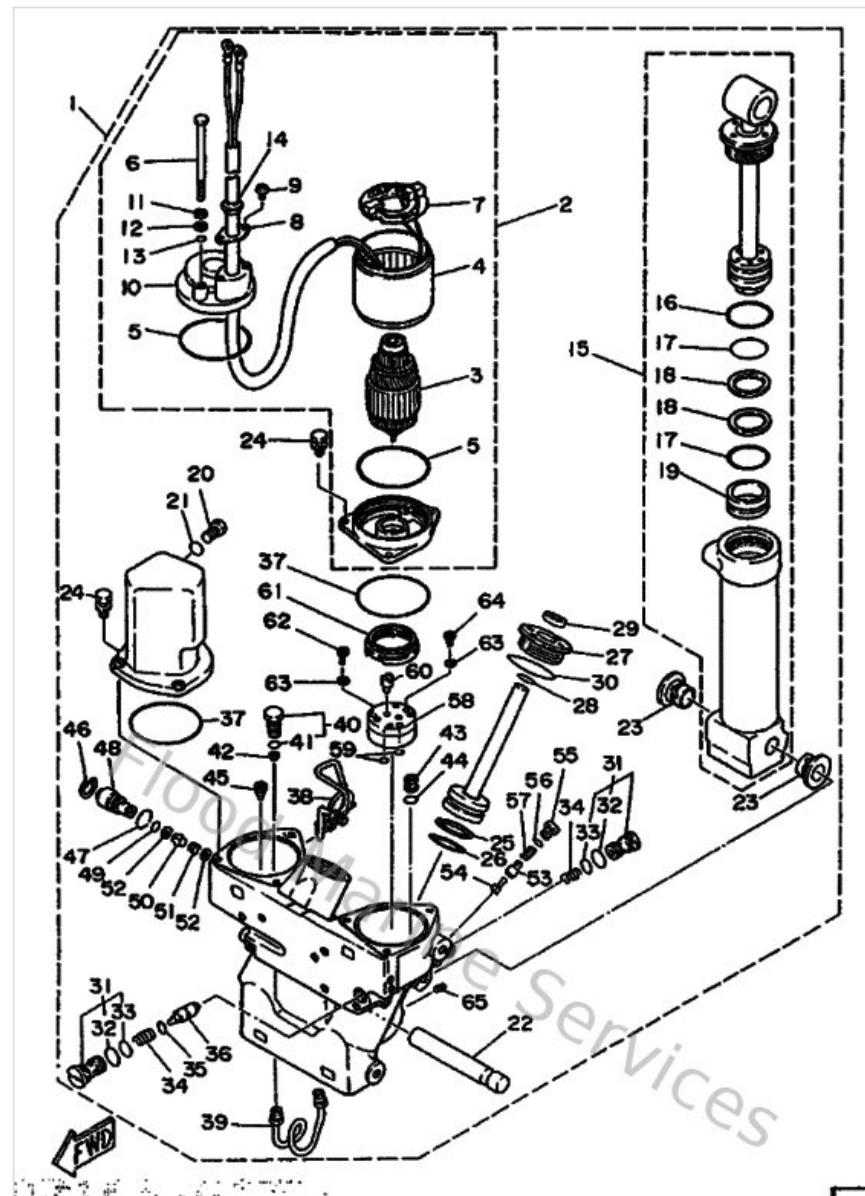
Ref	Part	
35	6E5438680000 O-Ring	Buy now
36	6G5438410000 Piston, Shuttle	Buy now
37	6E5438690000 O-ring 9	Buy now
39	6G5438330000 Pipe	Buy now
40	6G5438090000 Seat, Valve Comp 2	Buy now
41	6E5438960000 O-ring	Buy now
42	6G5438160000 Filter 1	Buy now
43	6G5438080100 Seat, Valve Comp 1	Buy now
44	6E5438830000 O-ring 10	Buy now
45	6G5438030000 Case Valve Comp	Buy now
46	6E5438750000 Ring, snap	Buy now
47	9321018M7500 O-ring (6e5)	Buy now
48	6G5438450000 Screw, Manual Release	Buy now
49	9321010M7400 O-ring	Buy now
50	6E54382A0000 Adaptor 1	Buy now

Power Trim & Tilt Assy



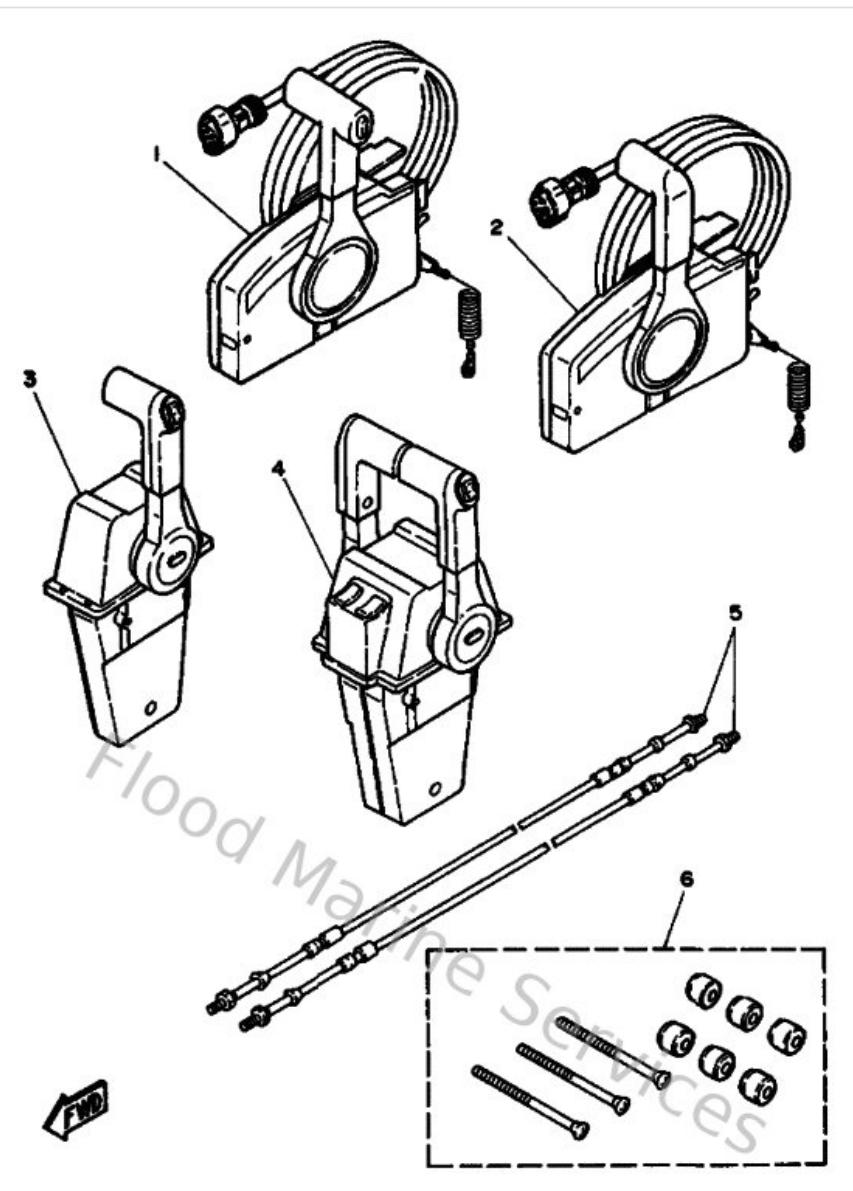
Ref	Part	
51	6E5438540100 Spring, manual release	Buy now
52	6E5438470000 Seat, manual valve	Buy now
53	6G5438490000 Pin, Valve Support	Buy now
55	6G5438420000 Screw, Valve Seat	Buy now
56	6G5438630000 O-ring 3	Buy now
57	6E5438240100 Spring Down Relief 2	Buy now
61	6E5438171000 Filter 2	Buy now
62	6G5438780100 Bolt, Socket	Buy now
63	9020105M0000 Washer (6E5)	Buy now
64	6G5438880100 Bolt, Socket	Buy now
65	6G5438781000 Bolt, Socket	Buy now
1	6G5433760000 Bolt, Thrust Receiver	Buy now
2	957801030000 Nut, nylon (6e5)	Buy now
3	6Y583553M000 Wire, lead (l=2.5m)	Buy now
4	1E6821510000 Fuse (10a)	Buy now

Power Trim & Tilt Assy



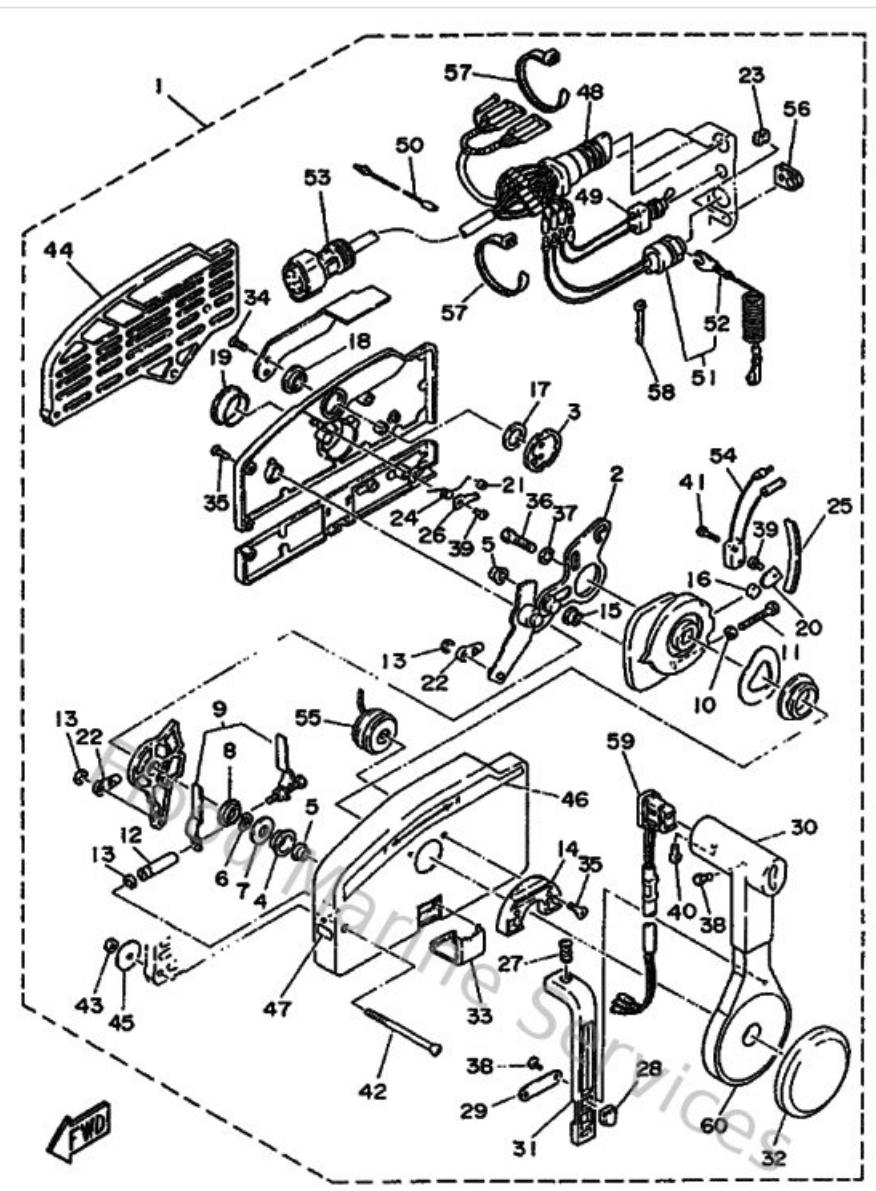
Ref	Part	
5	6E5825531000 Extension, Wire Harness	Buy now
6	6R3836720100 Trim sender	Buy now
7	925800601600 Screw pan head	Buy now
8	9046511M1000 Clamp	Buy now

Remote Control



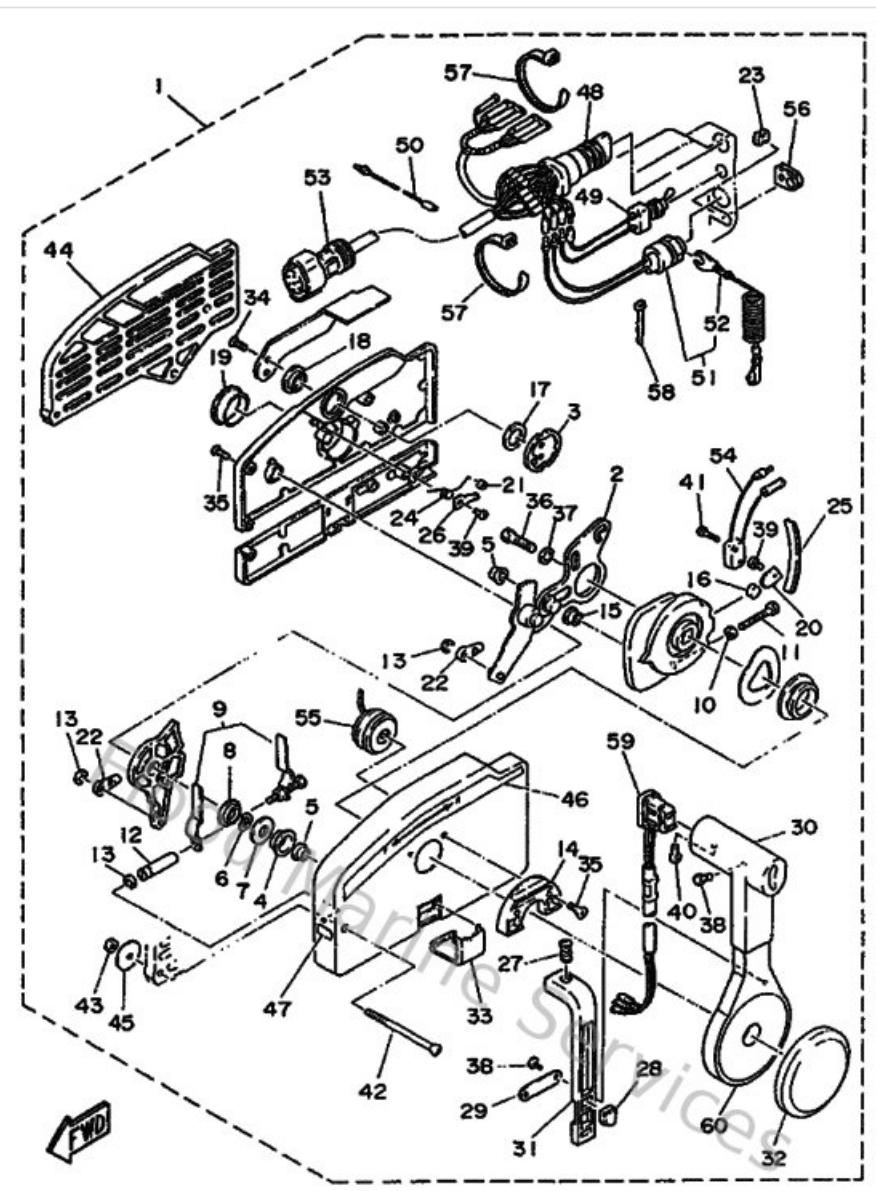
Ref	Part	
1	703482051200 Remote control assembly (10p, ptt)	Buy now
2	703482081200 Remote control assembly (10p)	Buy now
3	70448205R000 704 single top mount (mec rc)	Buy now
4	704482073000 Remo-con assembly	Buy now
5	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
6	703482900100 Twin attachment	Buy now

Remote Control Assy 1



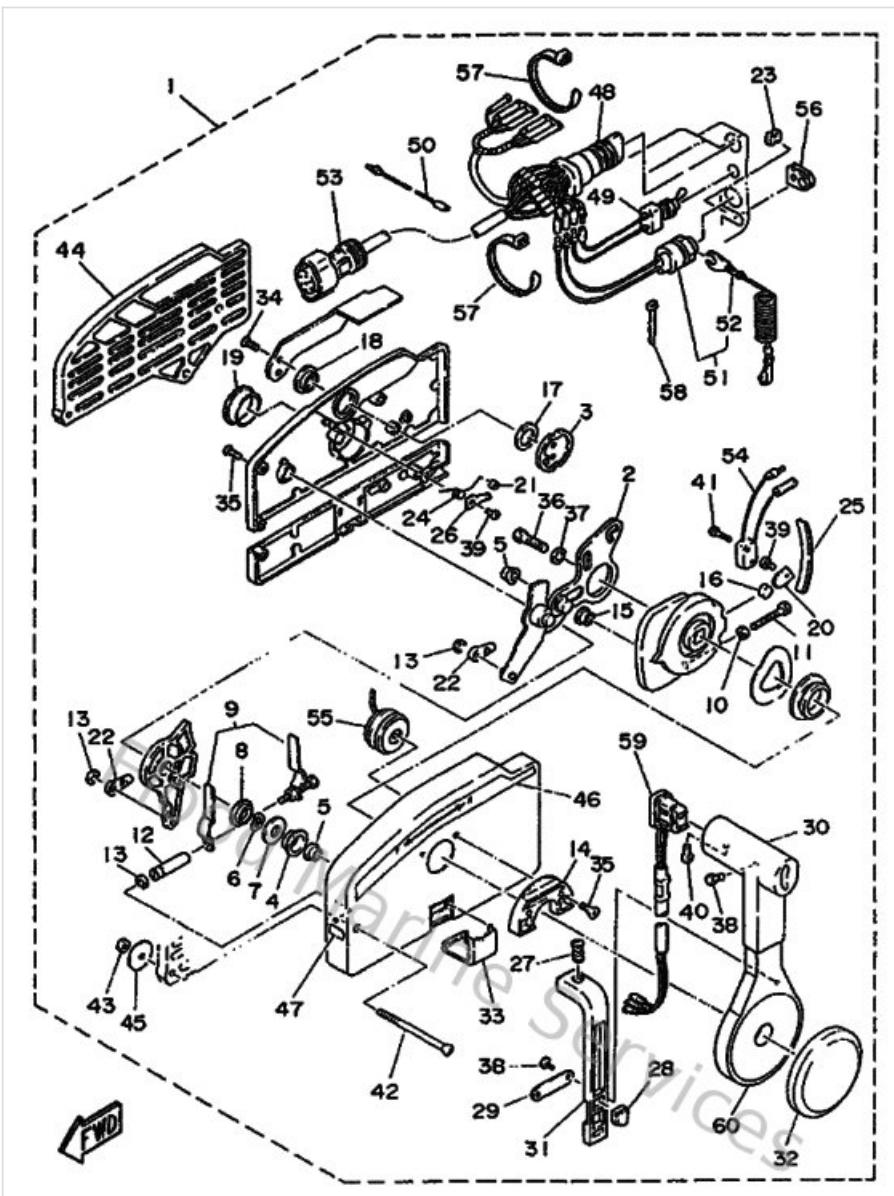
Ref	Part	
1	703482051200 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy 1



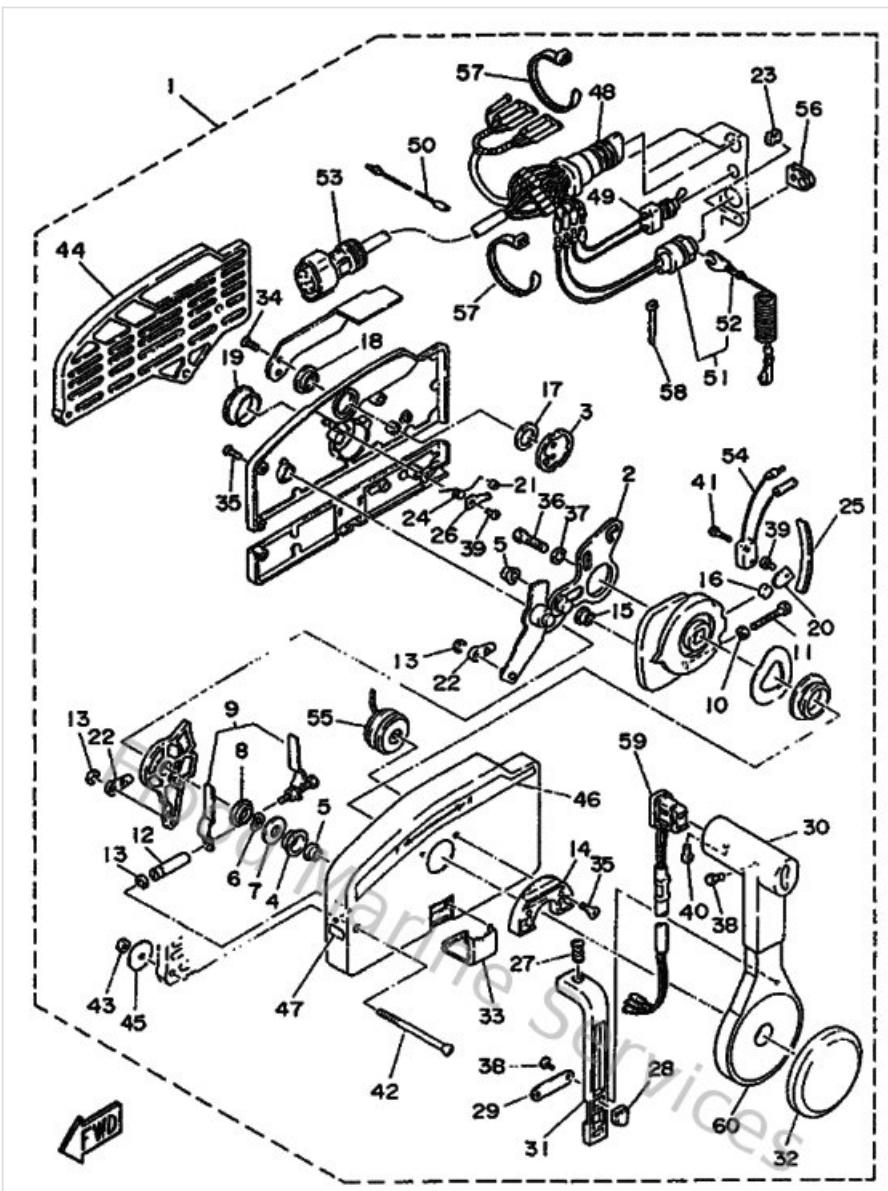
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy 1



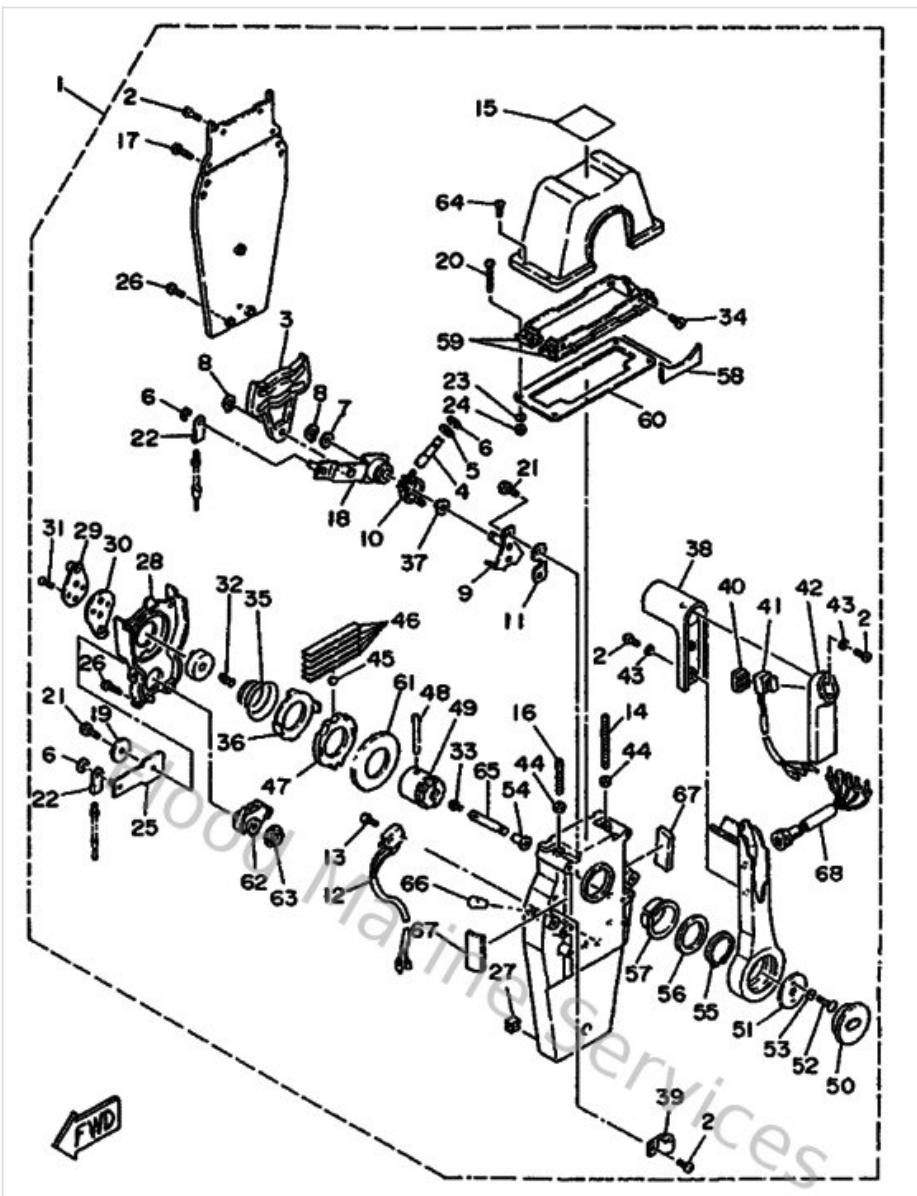
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy 1



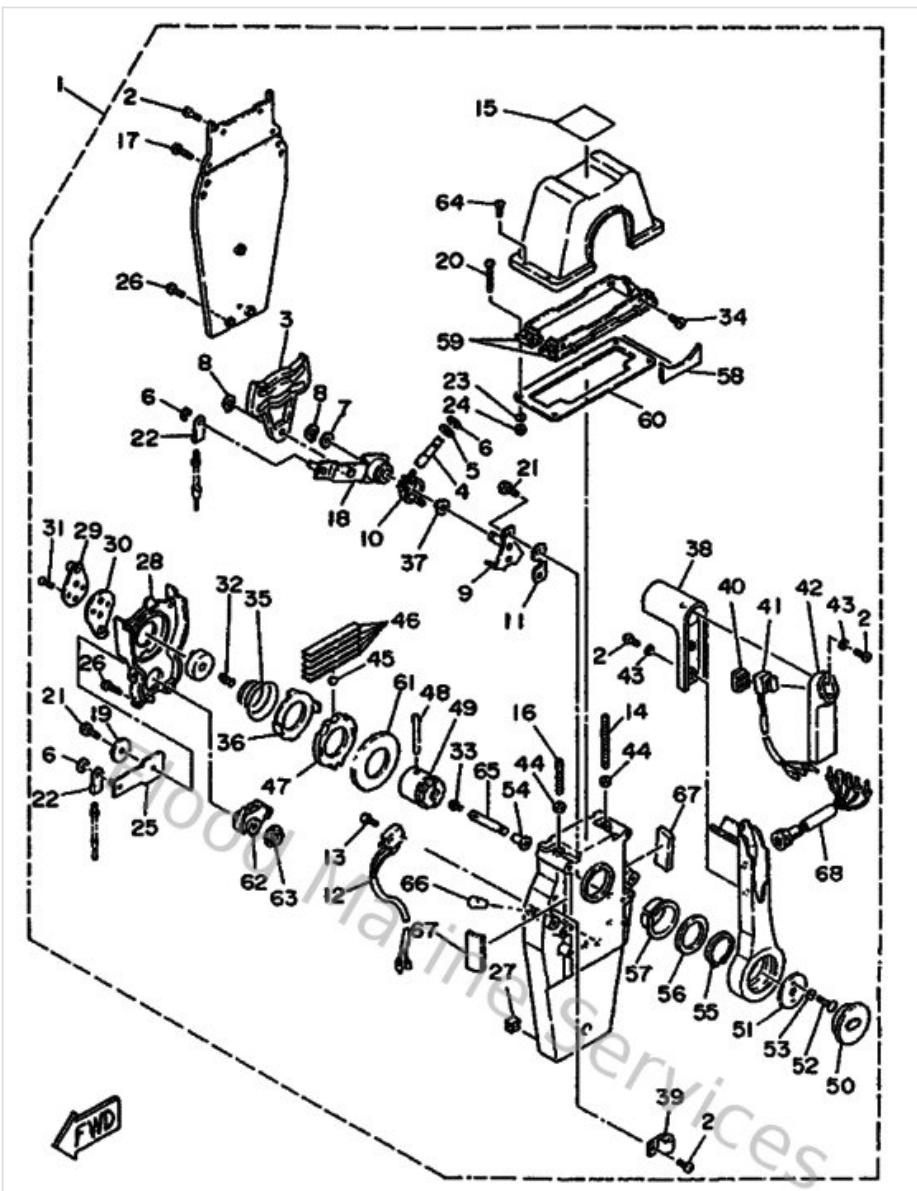
Ref	Part	
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Remote Control Assy 2



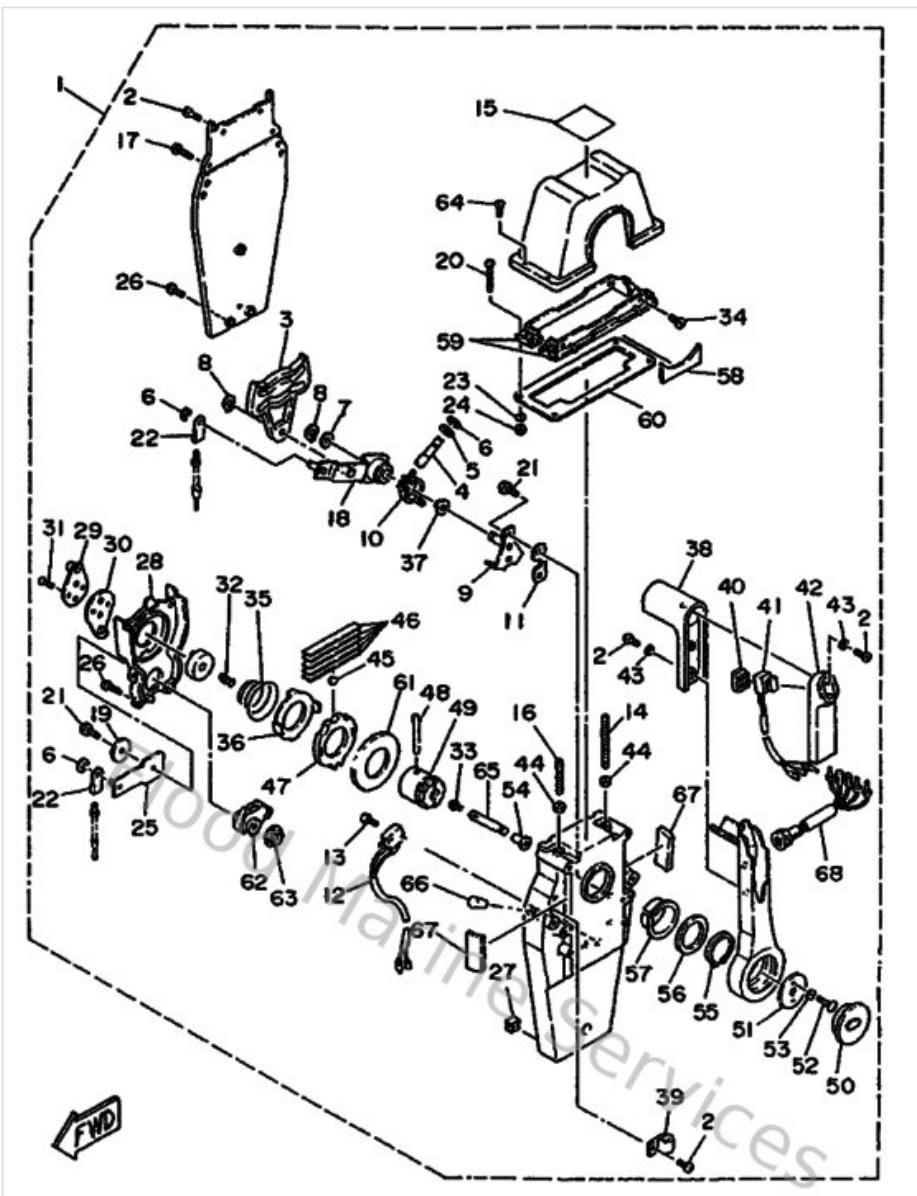
Ref	Part	
1	704482051100 704 single top mount (mec rc)	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	704825400000 Neutral switch assembly	Buy now
13	6A5481291000 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482150000 Graphic 1	Buy now

Remote Control Assy 2



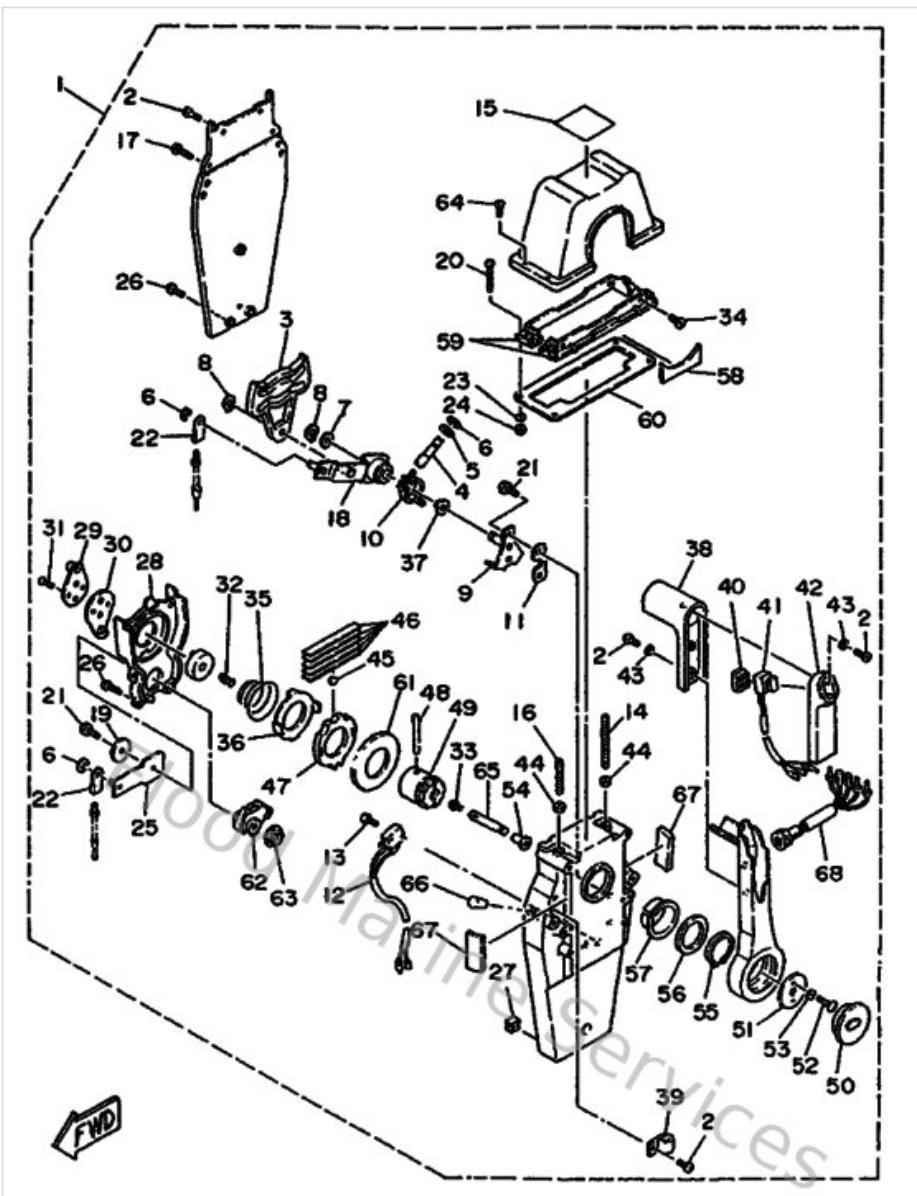
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	704482830000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now
31	987800602000 Screw flat head	Buy now

Remote Control Assy 2



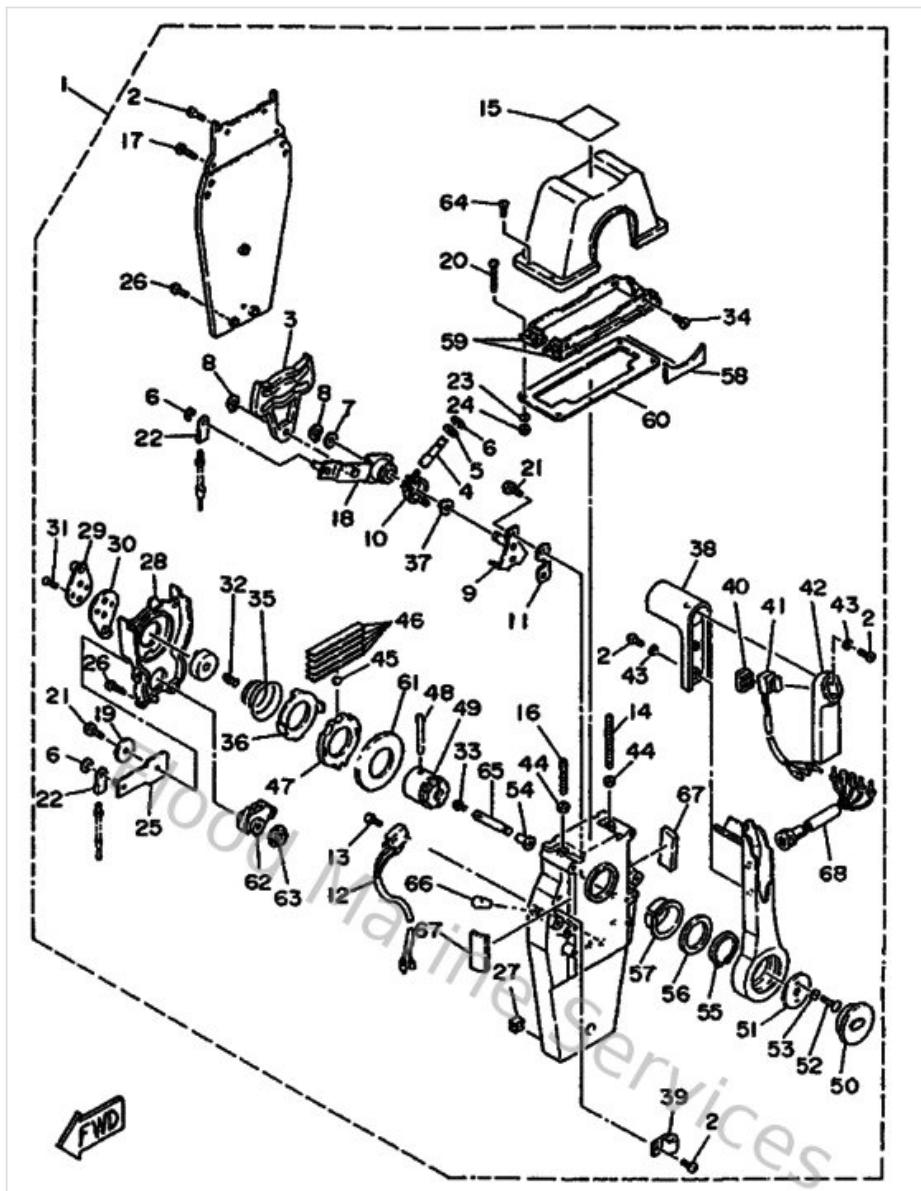
Ref	Part	
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
41	704825630000 Trim & tilt switch assembly	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now
46	703482380000 Spring, detent	Buy now

Remote Control Assy 2



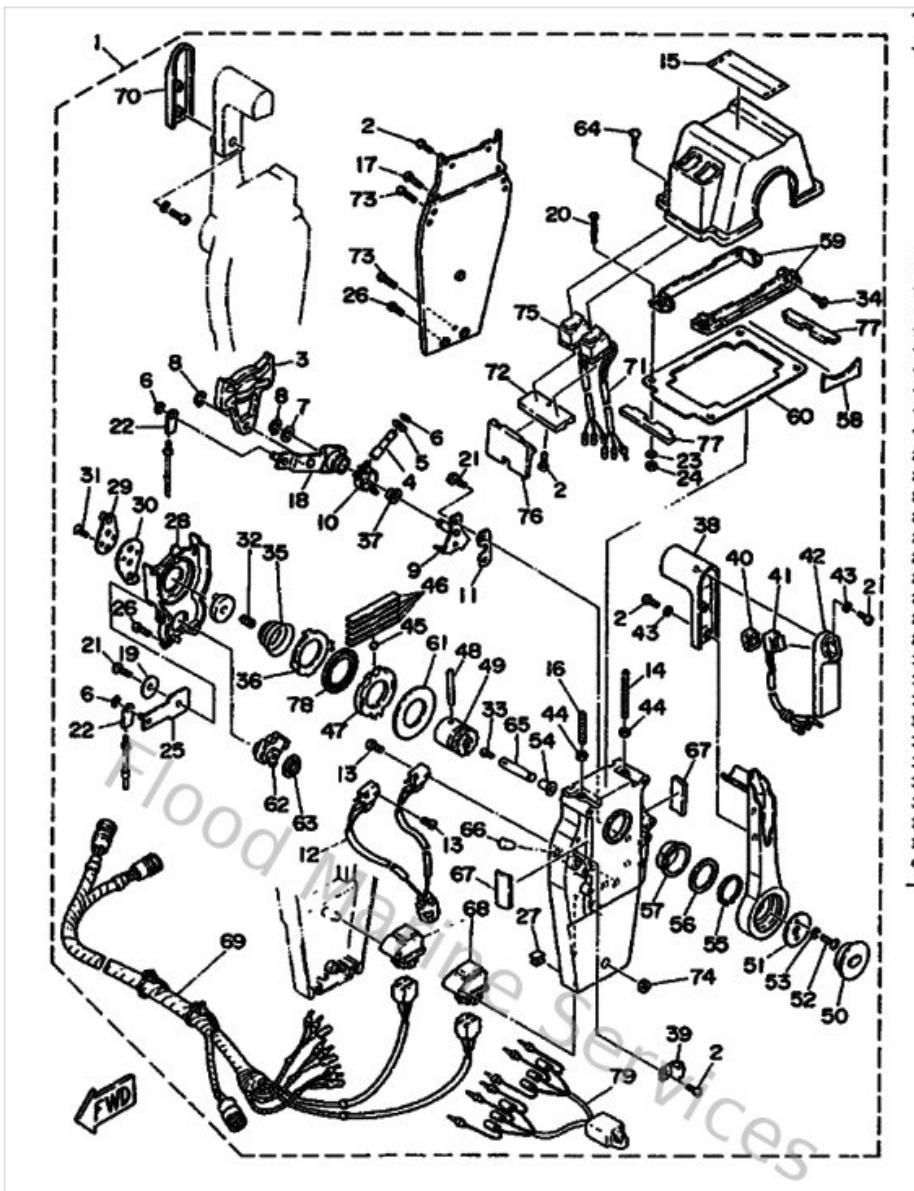
Ref	Part	
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481760000 Grommet	Buy now
61	703481920000 Washer 2	Buy now
62	EL8482330000 Gear 2	Buy now
63	702482350000 Bushing	Buy now

Remote Control Assy 2



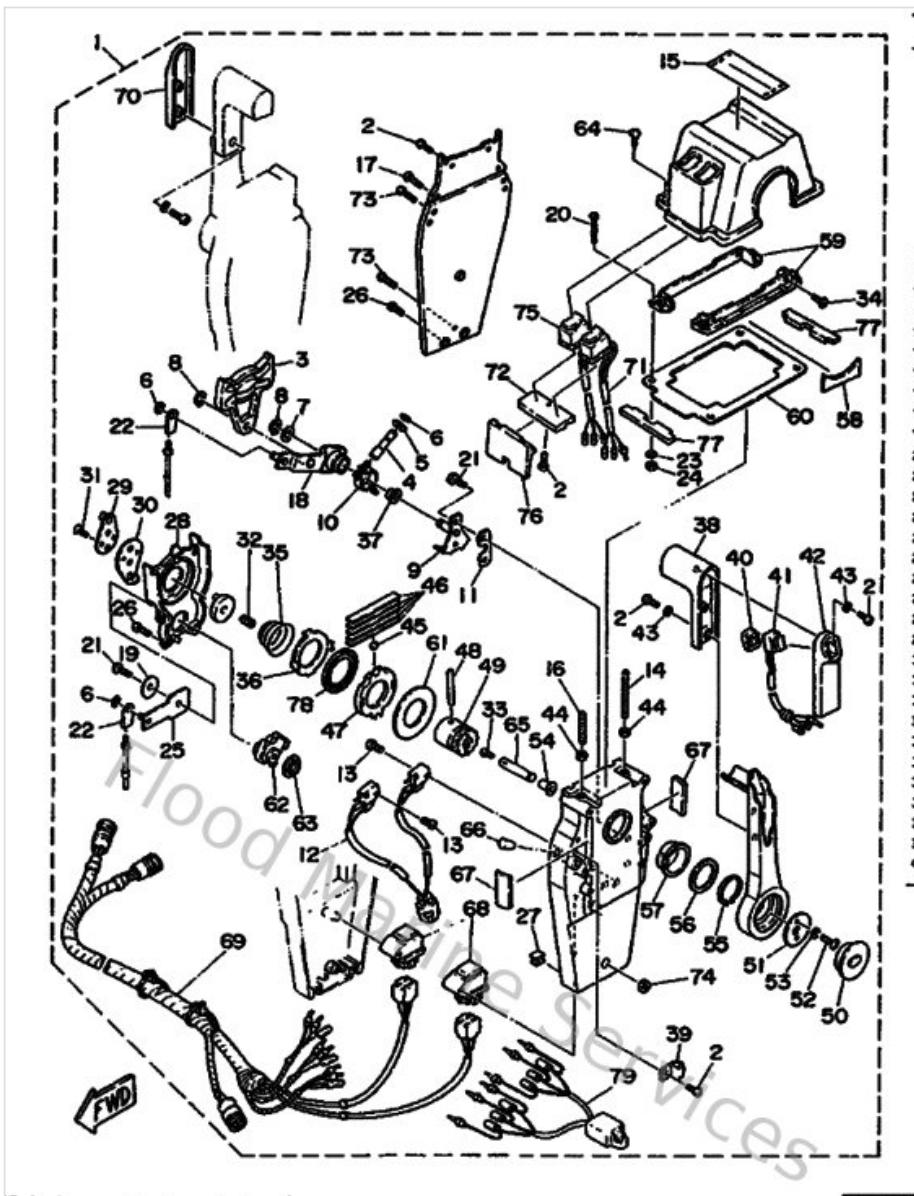
Ref	Part	
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704825411000 Extension, wire lead	Buy now

Remote Control Assy 3



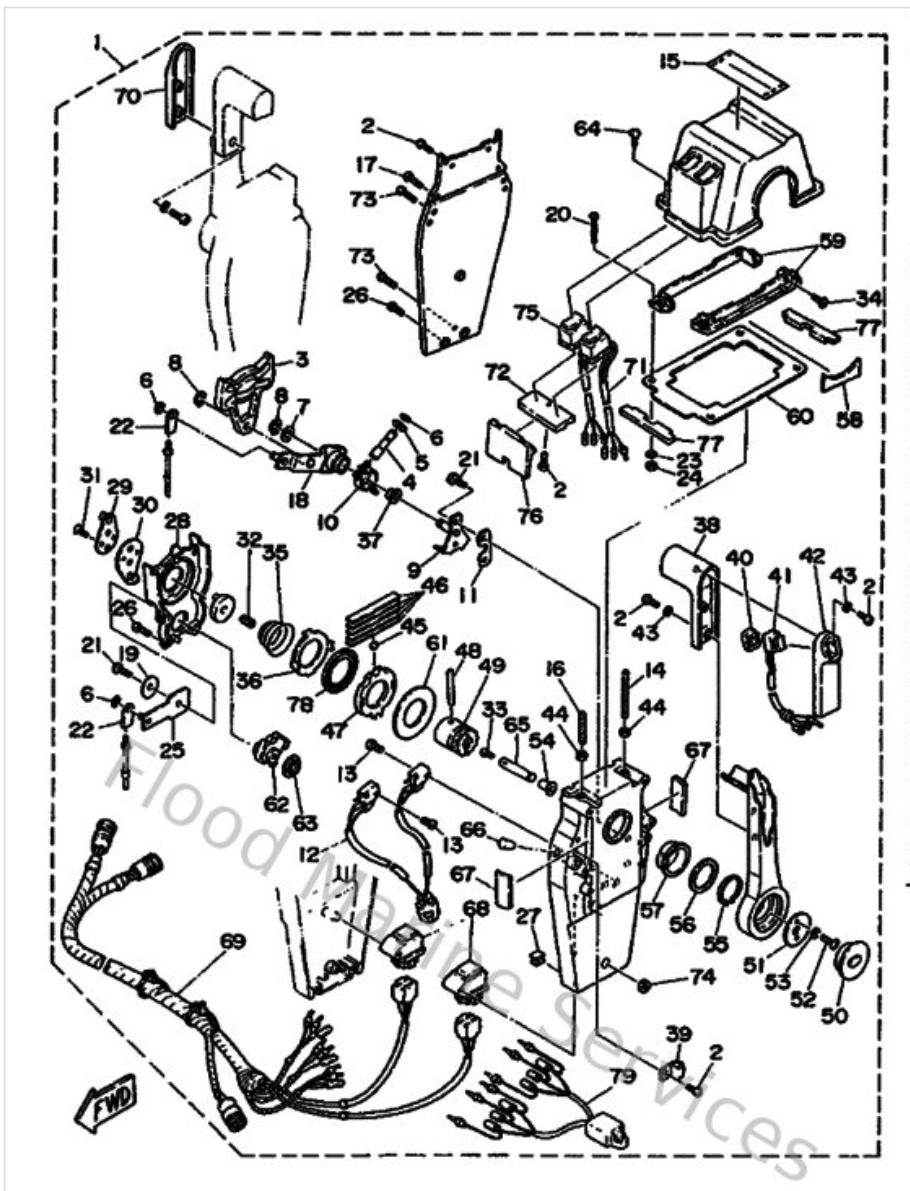
Ref	Part	
1	704482073000 Remo-con assembly	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	704825401000 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482151000 Graphic 1	Buy now

Remote Control Assy 3



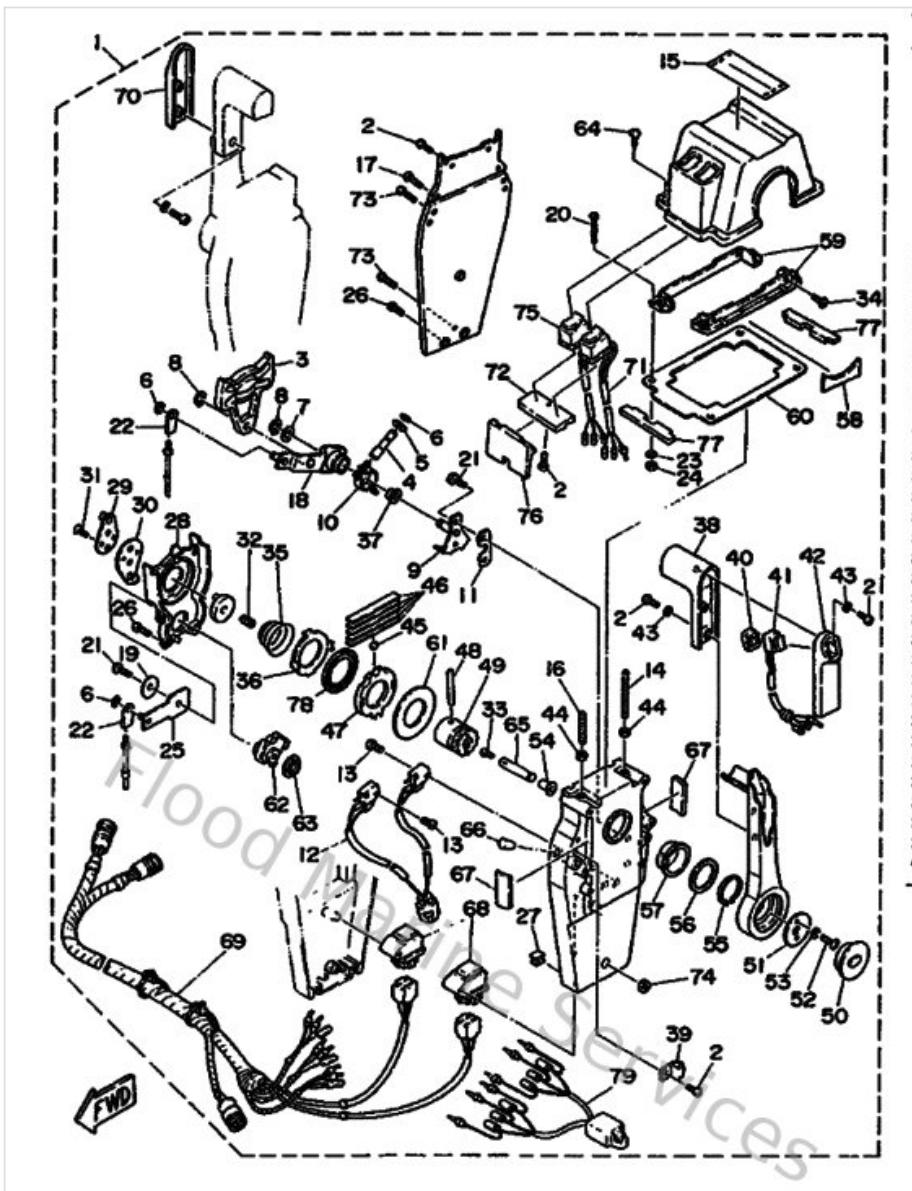
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	704482830000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482310000 Housing, gear	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now

Remote Control Assy 3



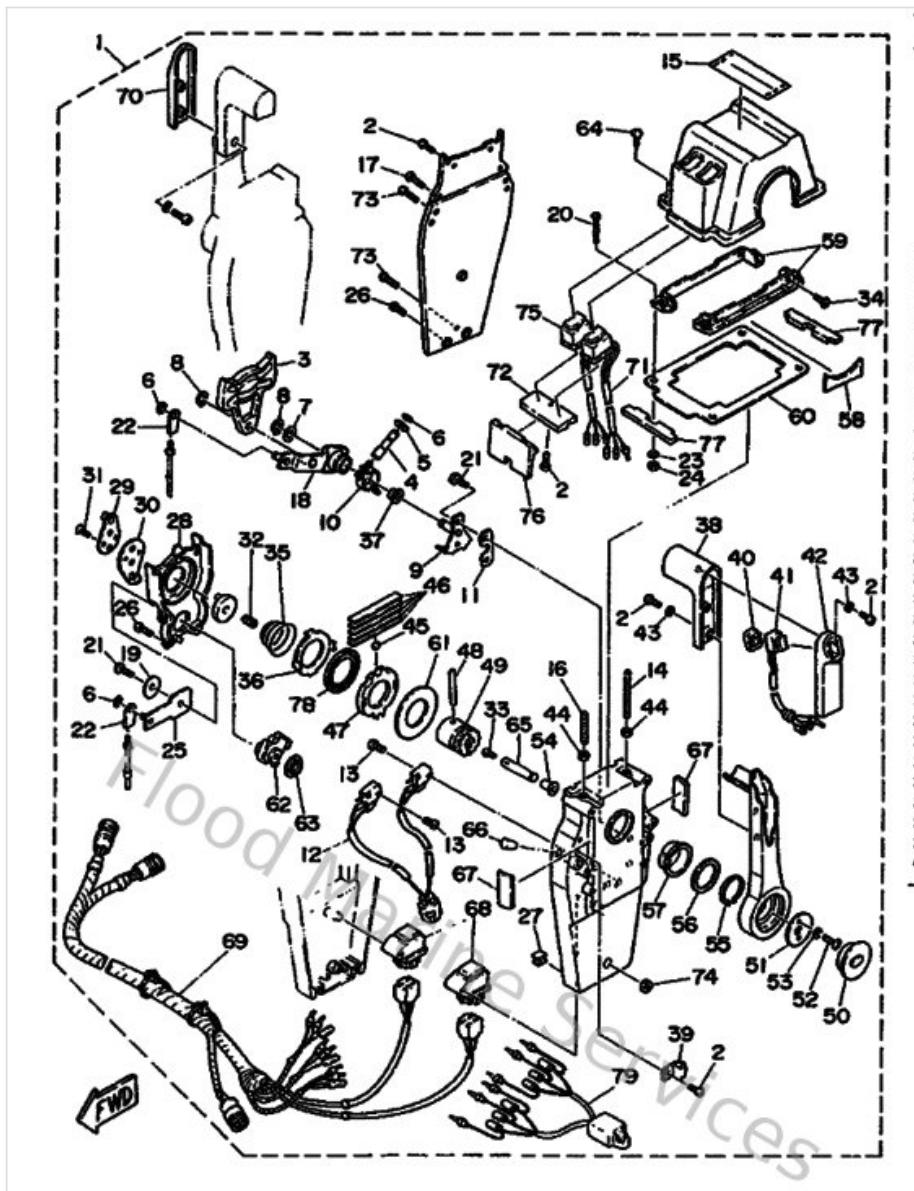
Ref	Part	
31	927800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
41	704825633000 Trim & tilt switch assembly	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now

Remote Control Assy 3



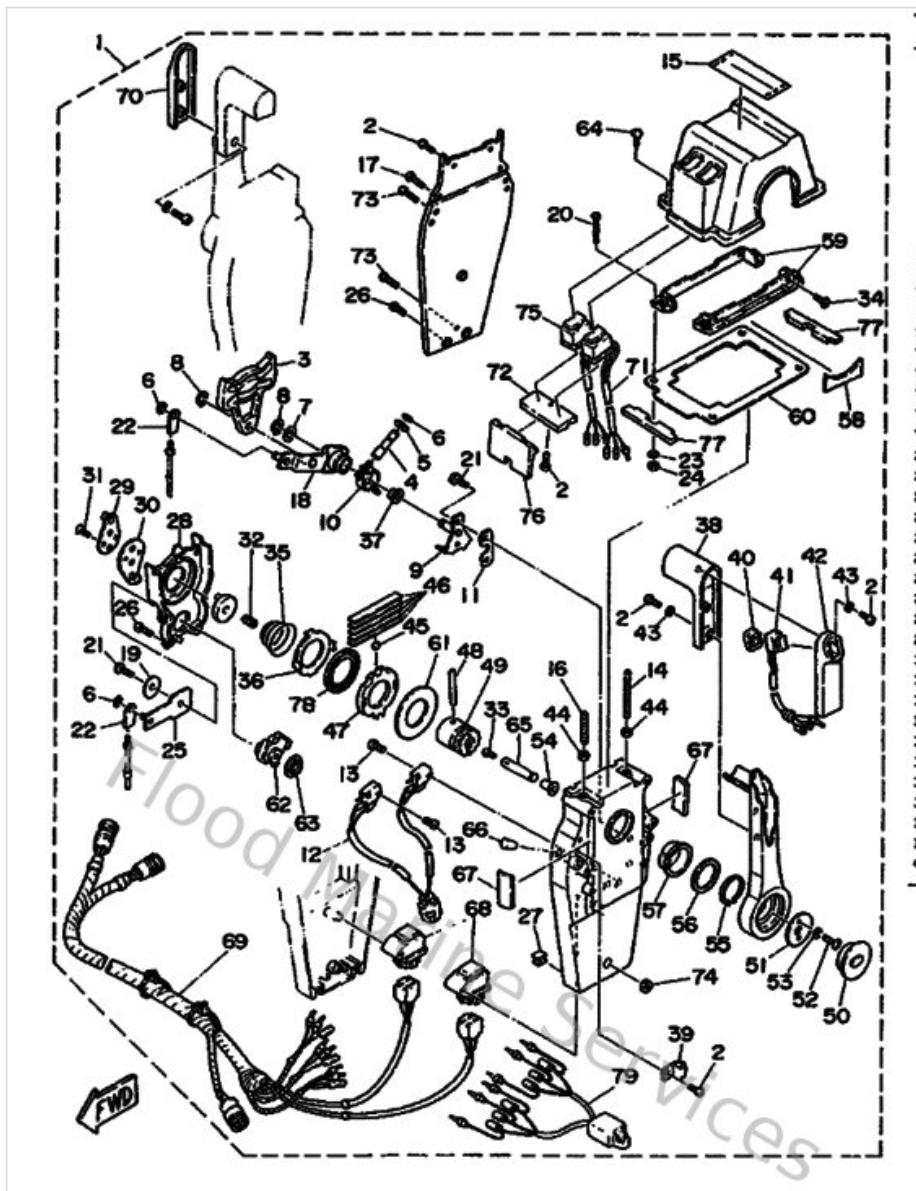
Ref	Part	
46	703482380000 Spring, detent	Buy now
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
52	978900601800 Screw, pan head(6e5)	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481761000 Grommet	Buy now
61	703481920000 Washer 2	Buy now

Remote Control Assy 3



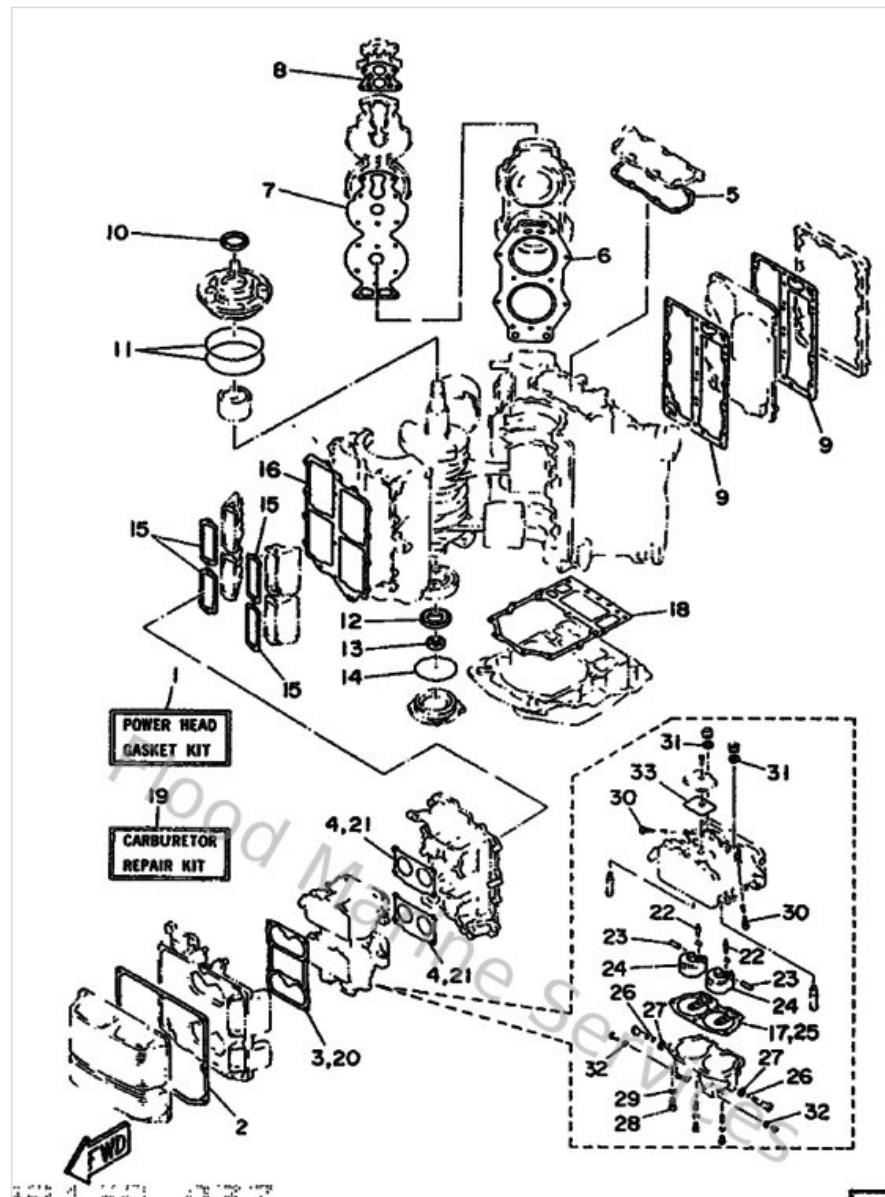
Ref	Part	
62	EL8482330000 Gear 2	Buy now
63	702482350000 Bushing	Buy now
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704819500000 Relay assembly	Buy now
69	704825901000 Wireharness assembly	Buy now
70	704482291000 Grip, control lever 2	Buy now
71	70482563F000 Trim & tilt switch assembly	Buy now
72	704482281000 Holder, switch	Buy now
73	704481280000 Screw, pan head	Buy now
74	704481560000 Nut 1	Buy now
75	704825632000 Trim & tilt switch assembly	Buy now
76	704482850000 Grommet 2	Buy now

Remote Control Assy 3



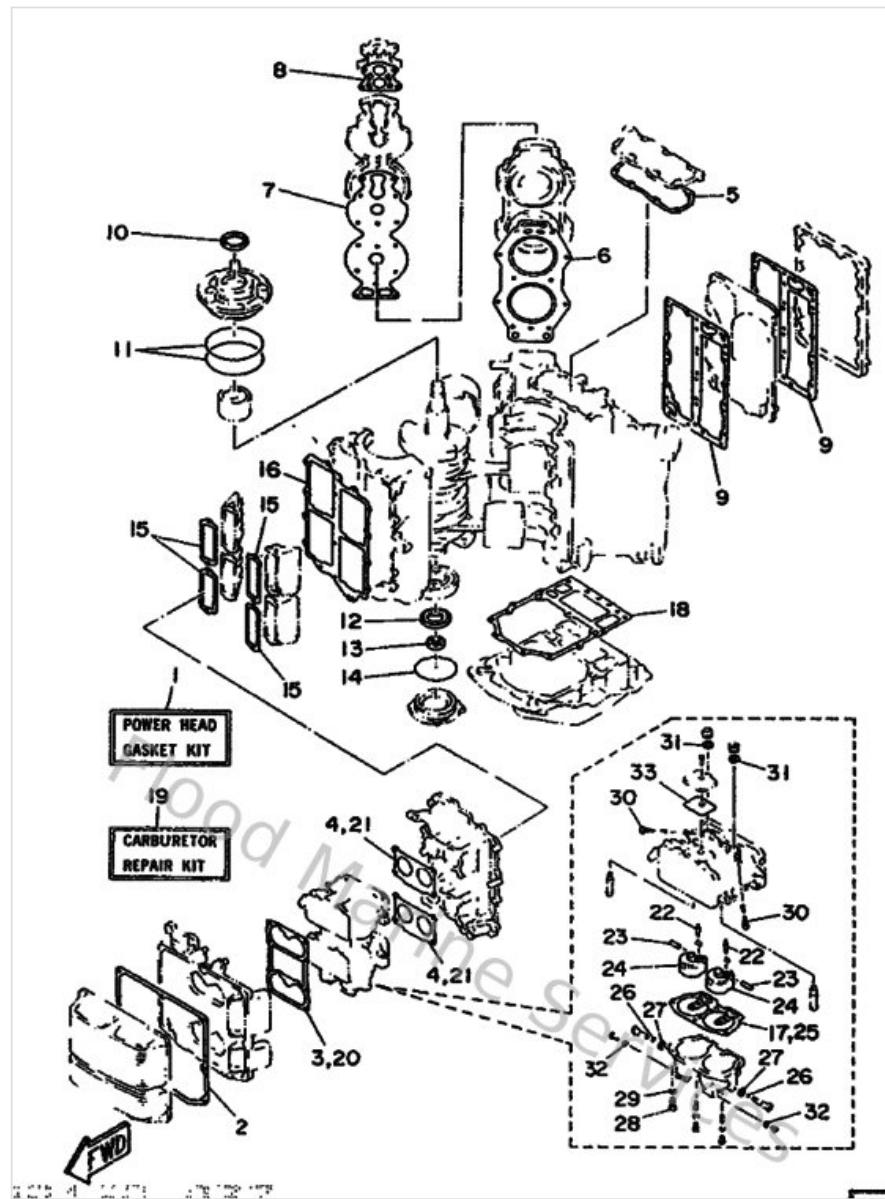
Ref	Part	
77	704482860000 Grommet 3	Buy now
78	704481780000 Plate, shift	Buy now

Repair Kit 1



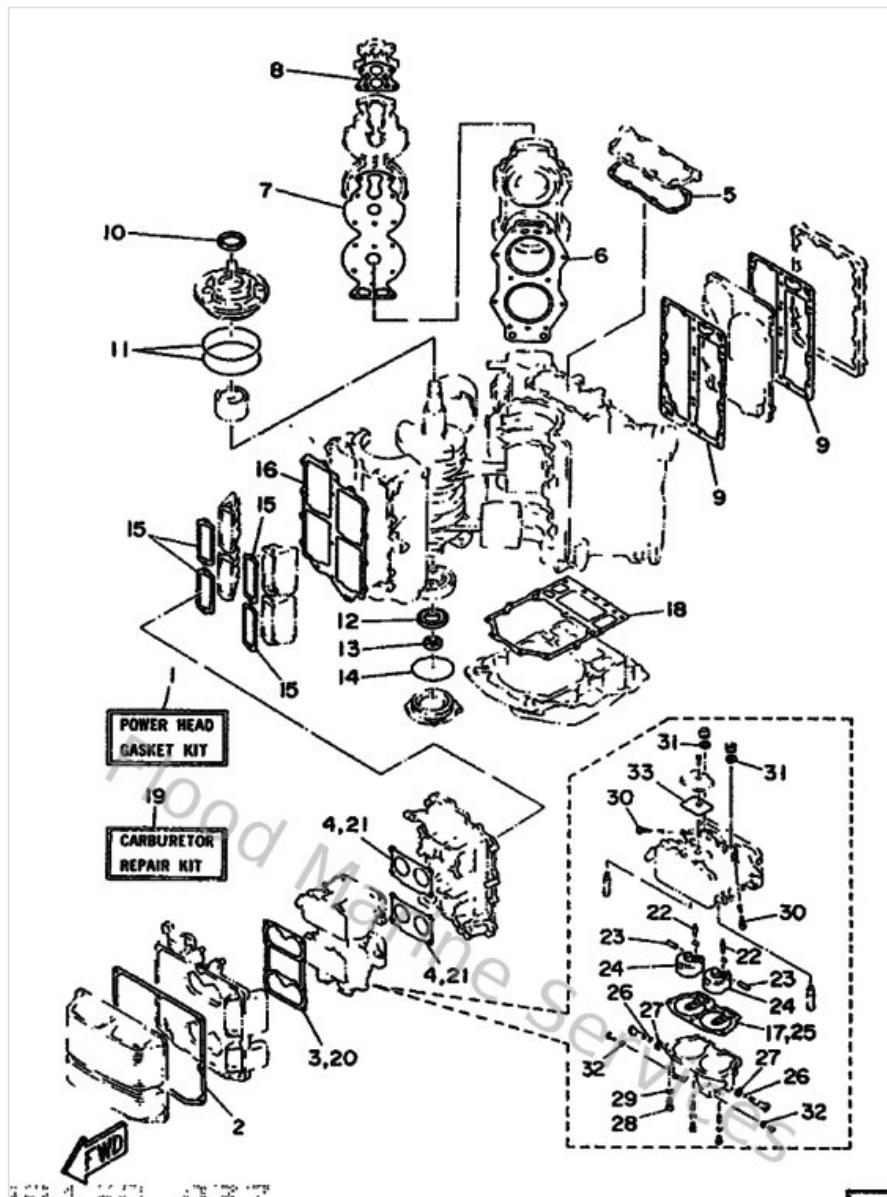
Ref	Part	
1	6F3W00010100 Gasket kit, power unit	Buy now
2	6E5144160000 Gasket, air cleaner	Buy now
3	6E5144830100 Gasket	Buy now
4	6E514198A200 Gasket	Buy now
5	6E5113810000 Gasket 1	Buy now
6	6E5111810200 Gasket, cylinder head 1	Buy now
7	6E511193A000 Gasket, head cover 1	Buy now
8	688124140000 Gasket, cover	Buy now
9	6E5411120000 Gasket, exhaust inner cover	Buy now
10	9310240M1400 Oil seal(61a)	Buy now
11	932110438400 O-ring (705)	Buy now
12	9310235M1300 Oil seal (6e5)	Buy now
13	9310122M1500 Oil seal (6e5)	Buy now
14	9321074M3500 O-ring (6e5)	Buy now
15	6E5136210000 Gasket, valve seat	Buy now

Repair Kit 1



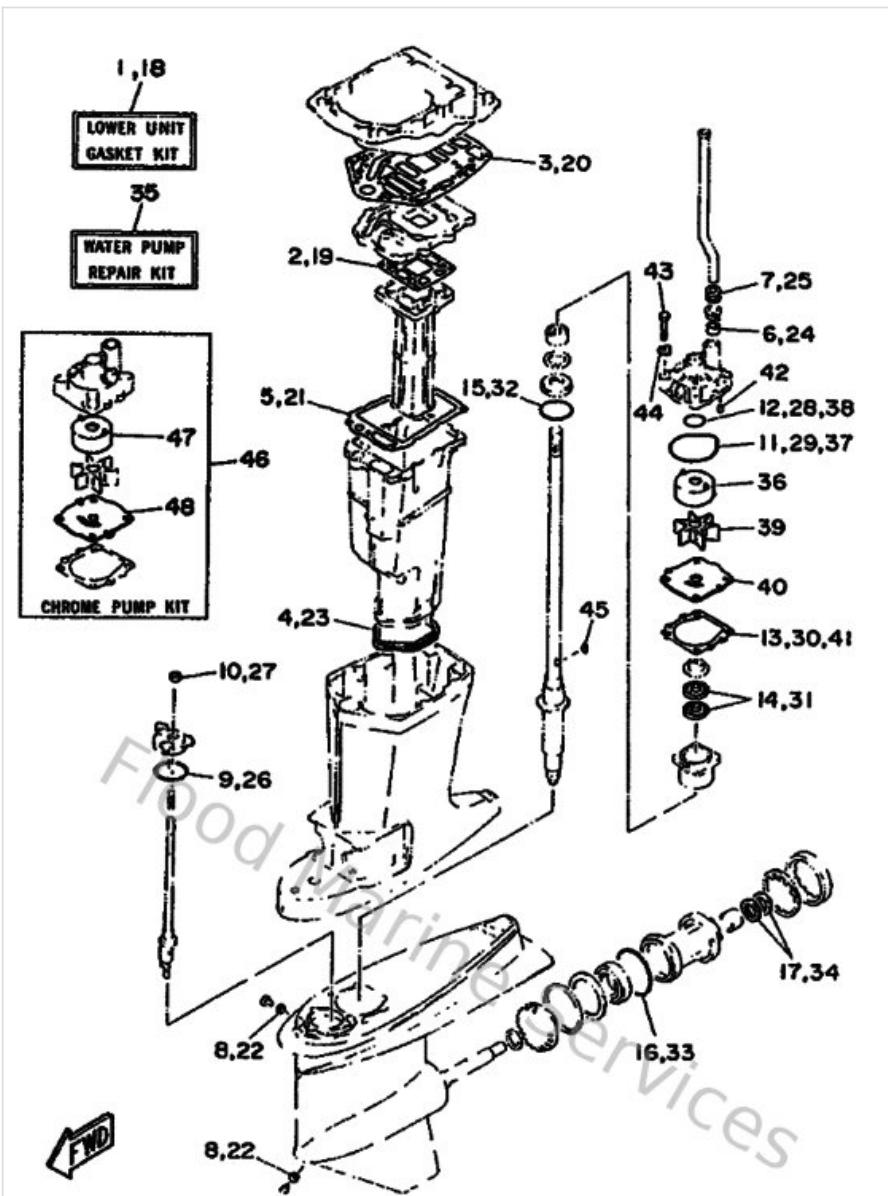
Ref	Part	
16	6E513645A100 Gasket, manifold 1	Buy now
17	6E5143840300 Gasket, float chamber	Buy now
18	6E5451130000 Gasket, Upper Casing	Buy now
19	6E5W00930600 Carburetor repair kit	Buy now
21	6E5141980000 Gasket	Buy now
22	6E5145460000 Valve, needle	Buy now
23	6E5143860200 Pin, float	Buy now
24	6E5143850200 Float	Buy now
26	6E5149970000 O-ring	Buy now
27	6E5143980100 Gasket	Buy now
28	985800501600 Screw, pan head(6b0)	Buy now
29	929900510000 Ybs67-5 washer, spring	Buy now
30	6E5143230300 Screw, air adjusting	Buy now
31	6E5149790000 Gasket	Buy now
32	68149950000 Gasket, drin screw	Buy now

Repair Kit 1



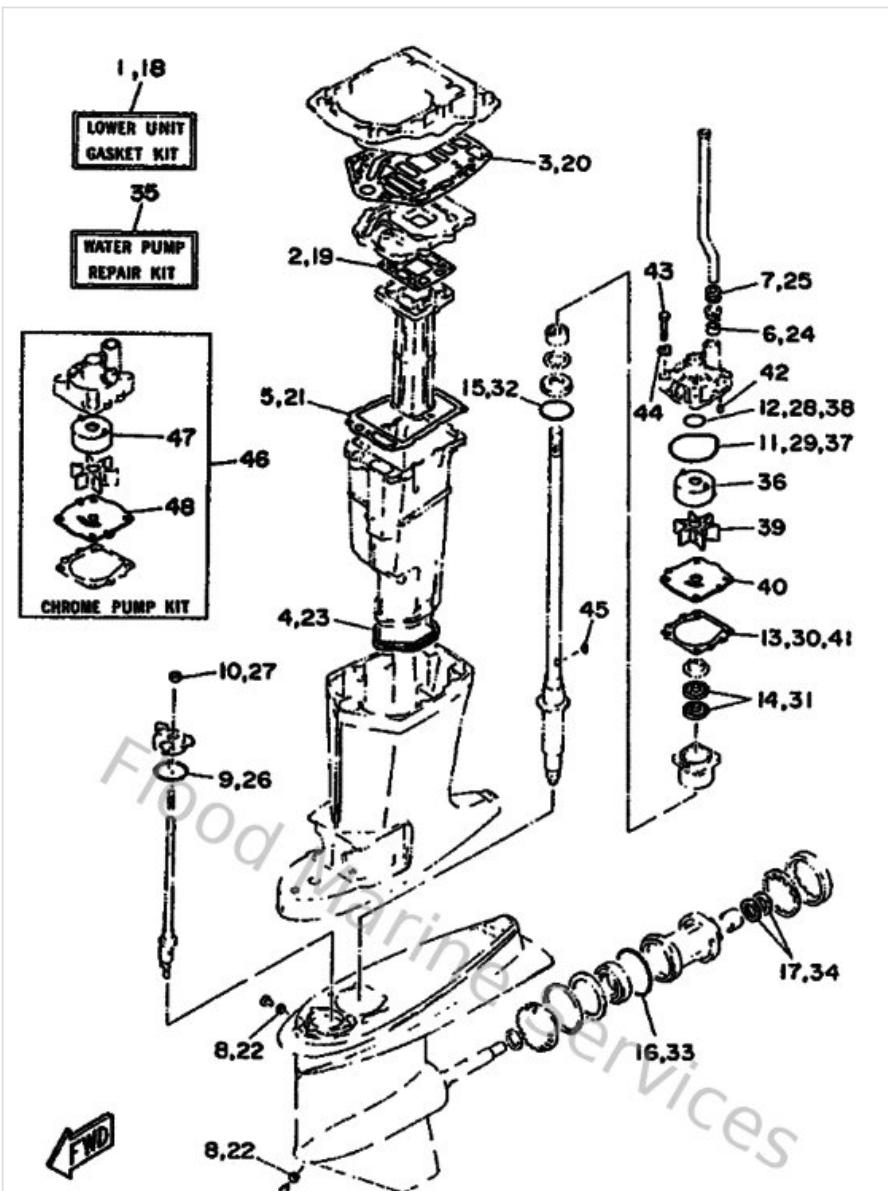
Ref	Part	
33	6E5149590000 Gasket	Buy now

Repair Kit 2



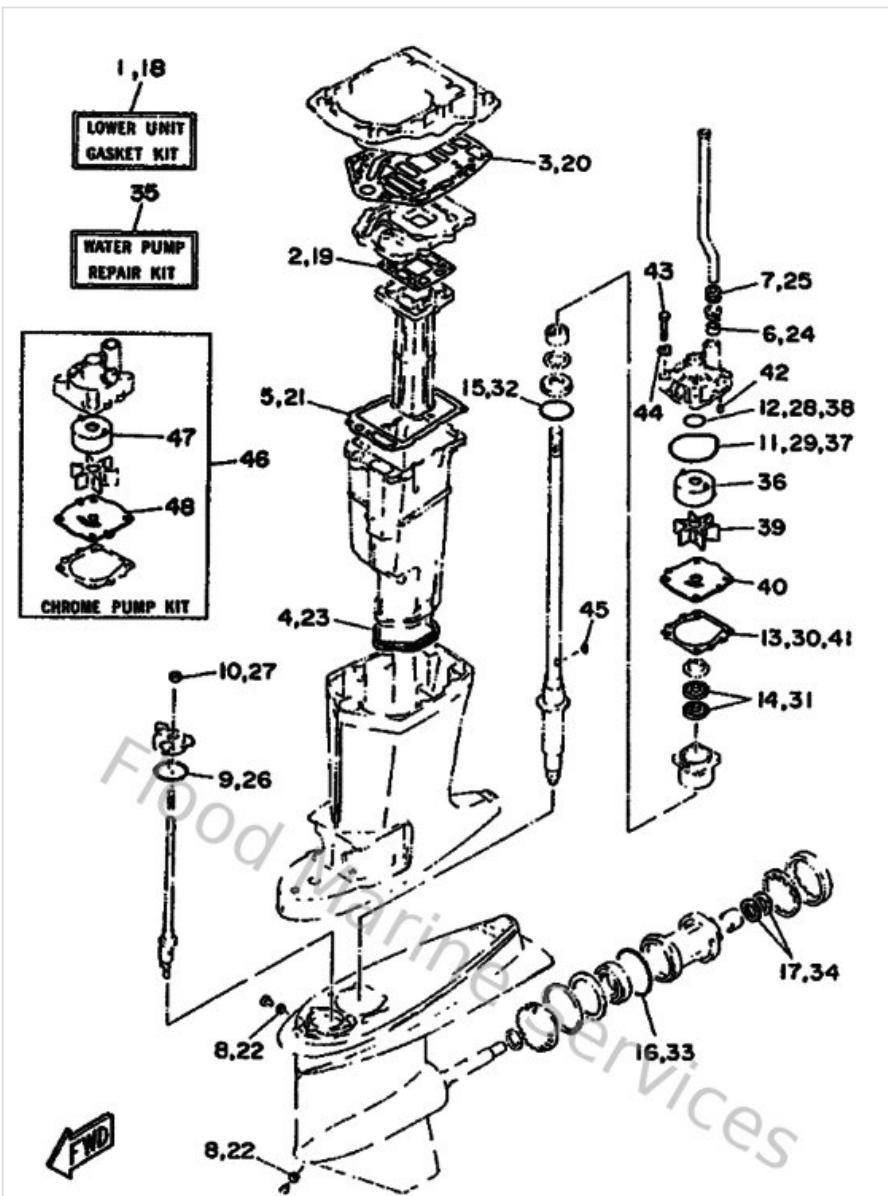
Ref	Part	
2	6E5411341000 Gasket, exhaust manifold	Buy now
3	6G5451140000 Gasket, upper casing	Buy now
4	6E5451230000 Gasket, muffler	Buy now
5	6E5411350000 Gasket, exhaust manifold	Buy now
6	6E5443650000 Damper, water seal 1	Buy now
7	6E5443660000 Damper, water seal 2	Buy now
8	904300802000 Gasket	Buy now
9	932105867700 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
12	932103716000 O-ring (6g8)	Buy now
13	6E544315A000 Gasket,water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now
16	9321086M3900 O-ring (6e5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now

Repair Kit 2



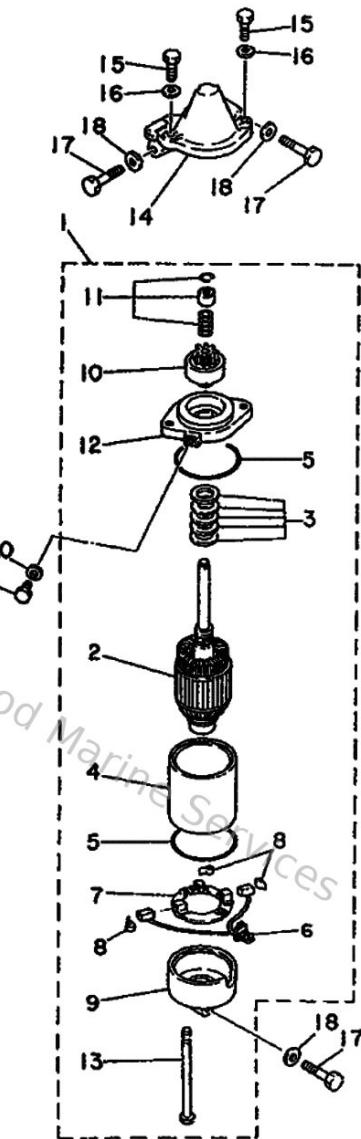
Ref	Part	
18	6F3W00012000 Gasket kit, lower unit	Buy now
19	6G541134A100 Gasket, exhaust manifold	Buy now
30	6E5443150000 Gasket, water pump	Buy now
35	6E5W00780000 Water pump repair kit	Buy now
36	6E5443220000 Insert, cartridge	Buy now
37	9321086M3800 O-ring (6e5)	Buy now
38	9321037M6700 O-ring (6g8)	Buy now
39	6E5443520000 Impeller	Buy now
40	6E5443230000 Outer plate, cartridge	Buy now
42	936061201900 Pin, dowel (614)	Buy now
43	970950804500 Bolt, hexagon	Buy now
44	9020908M0200 Washer, plate (688)	Buy now
45	9028004M0500 Key, woodruff (6e5)	Buy now
46	6E5W00780A00 Water Pump Repair Kit	Buy now
47	6E5443224100 Insert, Cartridge	Buy now

Repair Kit 2



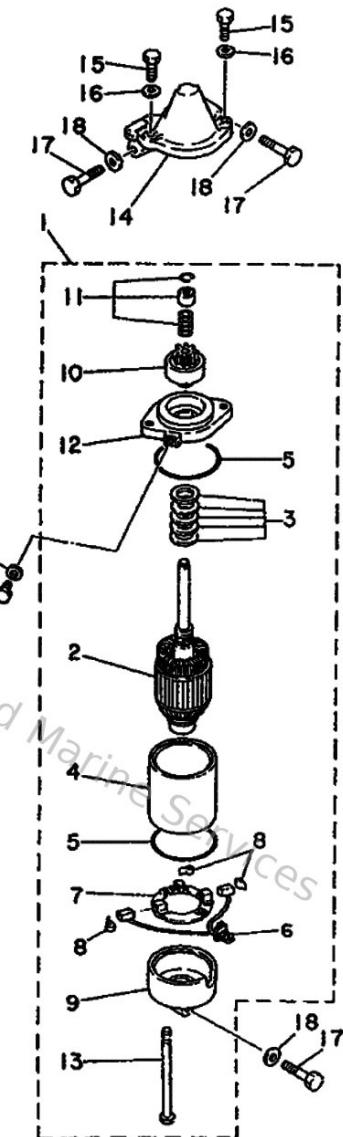
Ref	Part	
48	<u>6E5443234000</u> Outer plate, cartridge	<u>Buy now</u>

Starting Motor



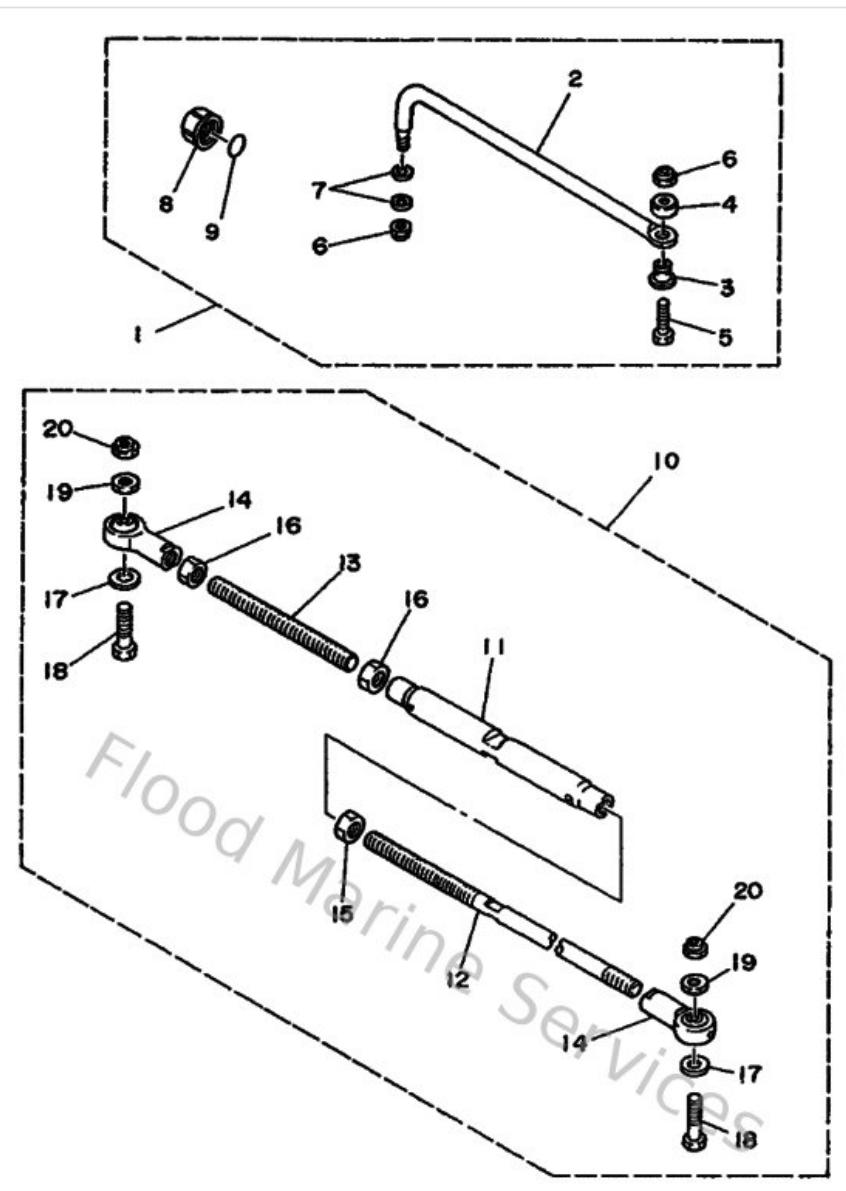
Ref	Part	
1	6E5818001100 Starting motor assembly	Buy now
2	6E5818501000 Armature assembly	Buy now
3	6E5818091000 Washer Kit	Buy now
4	6E5818101000 Stator assembly	Buy now
5	6E5818471000 O-ring	Buy now
6	6E5818011000 Brush ass'y	Buy now
7	6E5818401000 Brush holder ass'y	Buy now
8	6E5818131000 Spring Brush	Buy now
9	6E5818201000 Rear Bracket assembly	Buy now
10	6E5818071100 Pinion assembly	Buy now
11	6E5818571000 Retainer	Buy now
12	6E5818301000 Front Bracket assembly	Buy now
13	6E5818261000 Bolt	Buy now
14	6E5818220198 Bracket, starting motor	Buy now
15	970130802500 Bolt (682)	Buy now

Starting Motor



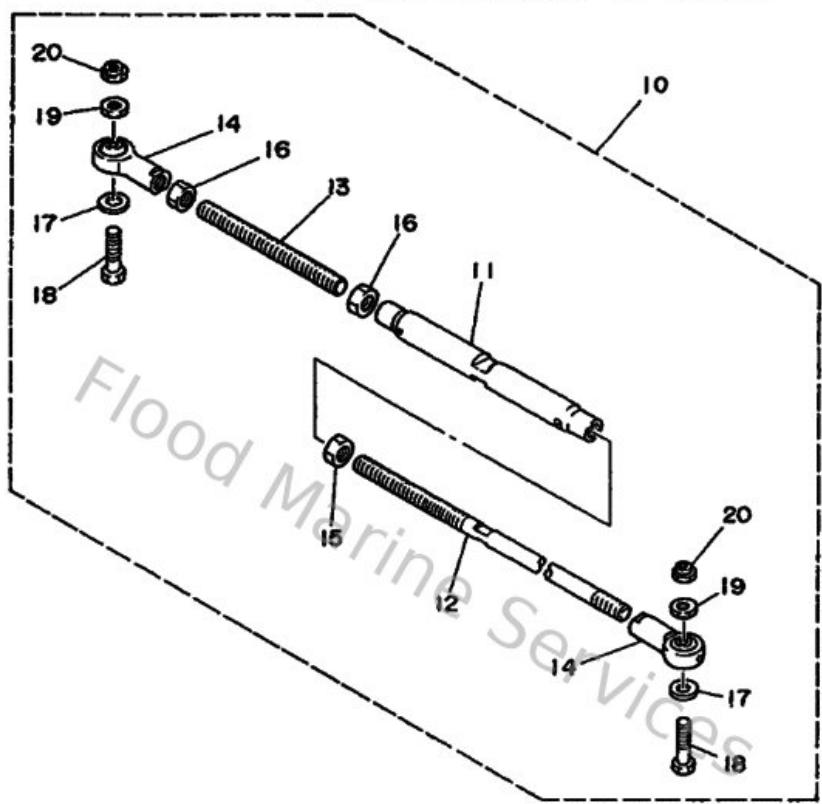
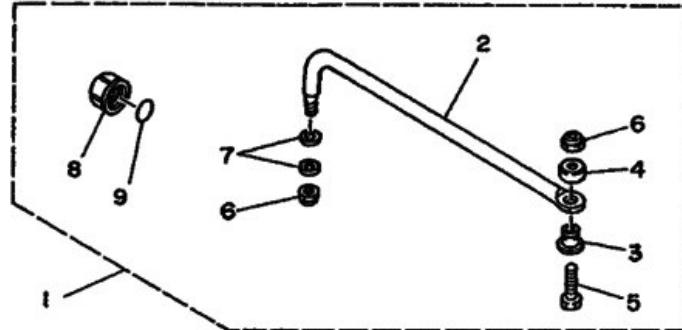
Ref	Part	
16	929900860000 Washer, plain (663)	Buy now
17	970130804500 Bolt	Buy now
19	973950801600 Bolt	Buy now

Steering Guide



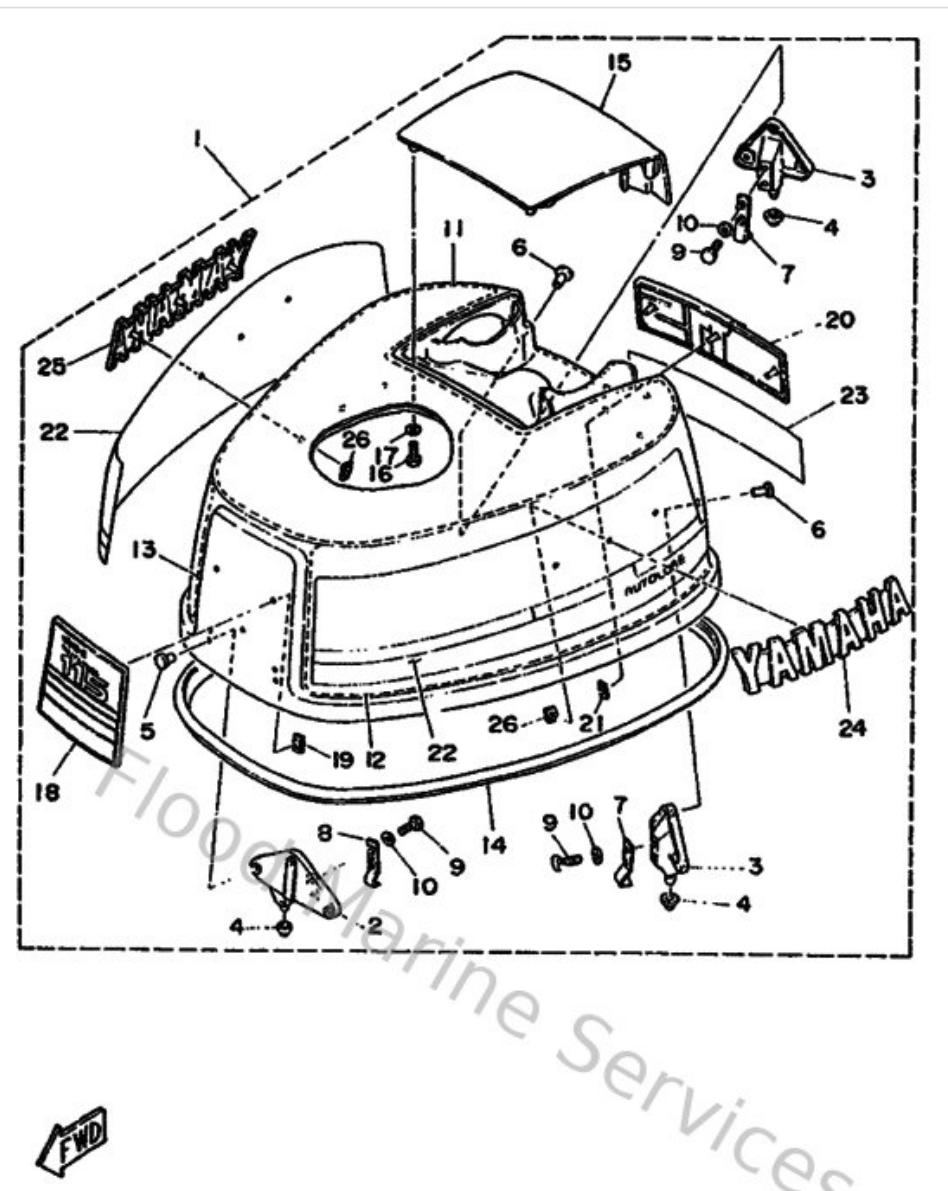
Ref	Part	
1	6E5613500100 Steering guide attachment kit	Buy now
2	6E5613510000 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
4	9056012M0100 Spacer (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now
10	ABADUALTIEBR Twin Kit (L:600-800M)	Buy now
11	6E5613130000 Adjuster	Buy now
12	6E5613111100 Tie bar	Buy now
13	6E5613150000 Tie bar, 2	Buy now
14	6E5613030000 Steering axle comp.	Buy now
15	9017014M0600 Nut (6e5)	Buy now
16	953801470000 Nut (6e5)	Buy now

Steering Guide



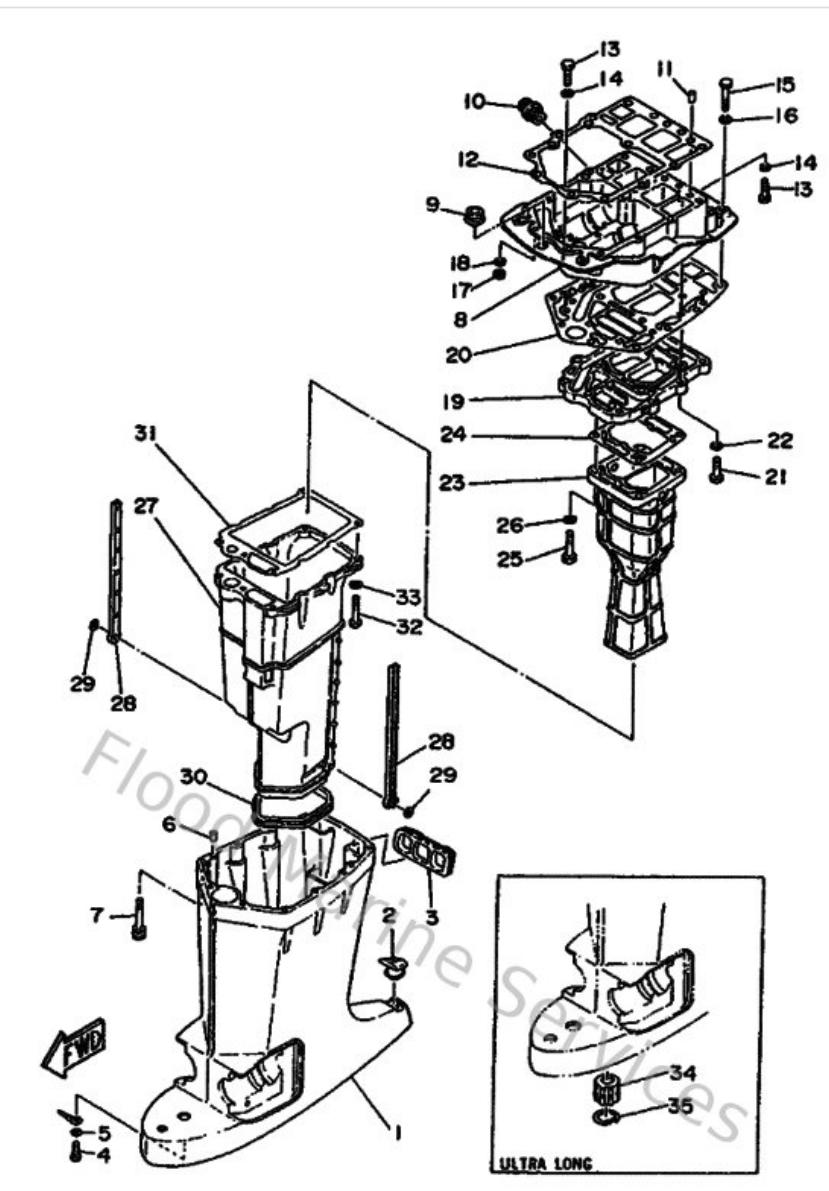
Ref	Part	
17	9020110M7600 Washer, plate (6e5)	Buy now
18	9010109M7000 Bolt (6e5)	Buy now
19	9017009M0500 Nut, hexagon (6e5)	Buy now

Top Cowling



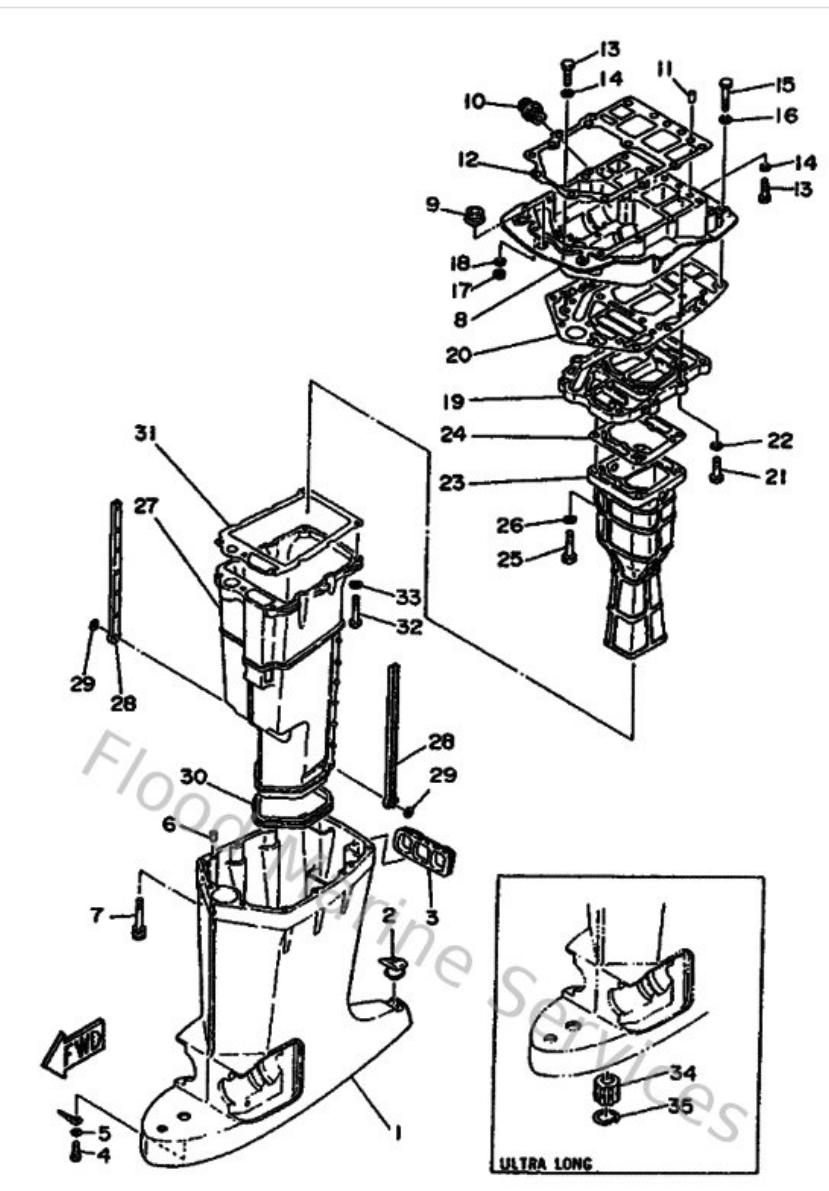
Ref	Part	
2	6E5426470094 Holder, clamp band	Buy now
3	6E5426490194 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	9026606M0200 Rivet (697)	Buy now
7	6E5426520000 Hook 2	Buy now
8	688426521000 Hook 2	Buy now
9	973950601600 Bolt, hexagon deep recess	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	6E5426170000 Damper 1	Buy now
12	6E5426190000 Damper, Form	Buy now
13	6E5426270000 Damper, Form	Buy now
14	6E5426150000 Seal	Buy now
16	970950601600 Bolt, hexagon deep recess	Buy now
19	9018305M0100 Nut, spring (6a0)	Buy now
20	6E5426870100 Emblem, Rear	Buy now

Upper Casing



Ref	Part	
2	6E5451550000 Cap	Buy now
3	6E5427690000 Seal, rubber	Buy now
4	973950601000 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	9360812M0500 Pin, dowel b (6e5)	Buy now
7	901190807800 Bolt, with washer	Buy now
9	6E5427240000 Grommet	Buy now
10	6G5125810000 Joint, hose	Buy now
12	6G5451130000 Gasket, upper casing	Buy now
13	970800803000 Bolt, hexagon (fj1)	Buy now
14	929900810000 Ybs67-8 washer, spring	Buy now
15	973950804500 Bolt, hexagon	Buy now
17	953800870000 Nut(661)	Buy now
19	6G541131005B Manifold, ext. 1	Buy now
20	6G5451140000 Gasket, upper casing	Buy now

Upper Casing



Ref	Part	
22	929900860000 Washer, plain (663)	Buy now
23	6E541132109M Manifold, exhaust	Buy now
24	6G541134A100 Gasket, exhaust manifold	Buy now
27	6E514711005B Muffler 1	Buy now
28	6E5147370000 Damper, muffler	Buy now
29	9018305M0200 Nut, spring (6e5)	Buy now
30	6E5451230000 Gasket, muffler	Buy now
31	6E541135A000 Gasket, exhaust manifold	Buy now
34	6E5453180000 Bushing, drive shaft 3	Buy now
35	9342036M0100 Circlip (6a0)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.