



Yamaha 15FMH 2019

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

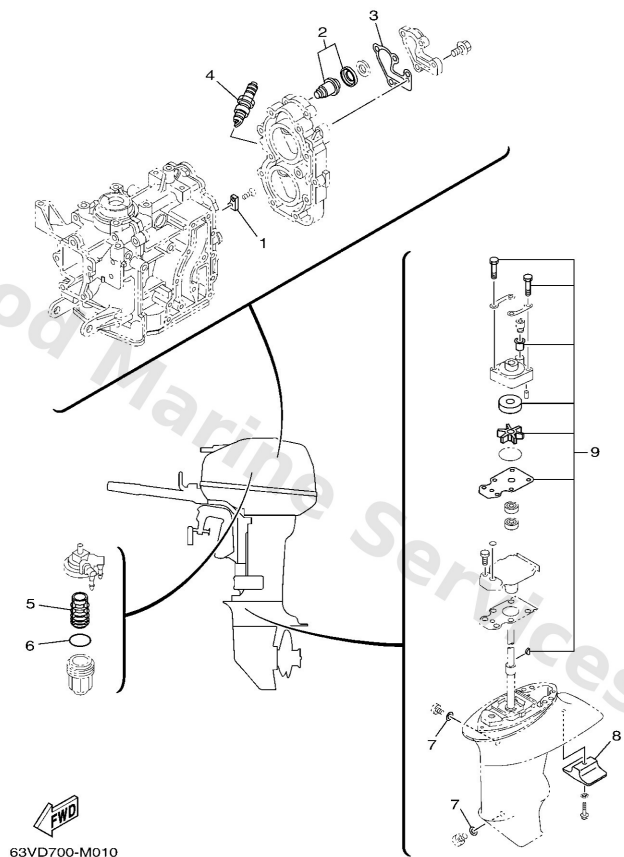
Authorised Yamaha Dealers



Contents

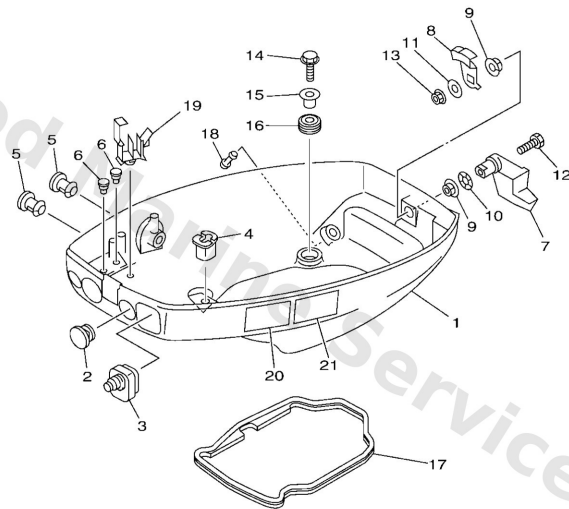
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET 1	6
BRACKET 2	10
CARBURETOR	12
CONTROL	15
CRANKSHAFT & PISTON	18
CYLINDER & CRANKCASE	21
ELECTRICAL	23
FUEL	24
FUEL TANK 1	26
FUEL TANK 2	27
GENERATOR	28
INTAKE	29
LOWER CASING & DRIVE 1	31
LOWER CASING & DRIVE 2	36
OPTIONAL PARTS	39
REMO CON ATTACHMENT	40
REPAIR KIT 1	42
REPAIR KIT 2	44
STARTER	46
STEERING	48
TOP COWLING	51
UPPER CASING	52

Scheduled Service Parts



Ref	Part	
1	6821132500 Anode 1	Buy now
2	6E51241130 Thermostat	Buy now
3	68212414A1 Gasket, cover	Buy now
4	9470200217 Plug, spark (b7hs-10) UR	Buy now
4	9470200271 Plug, spark (br7hs-10) UR	Buy now
5	61N2456300 Element, filter	Buy now
6	9321032738 O-ring(1wg)	Buy now
7	9043008003 Gasket	Buy now
8	61N4525101 Anode	Buy now
9	63VW007803 Water pump repair kit	Buy now

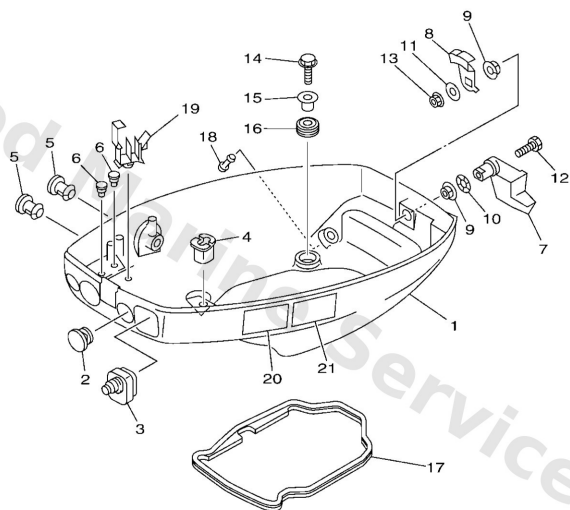
Bottom Cowling




63VL300-R110

Ref	Part	
1	63V42711038D Cowling, bottom 1	Buy now
2	6824272502 Grommet	Buy now
3	63V4272600 Grommet	Buy now
4	6824272700 Grommet	Buy now
5	6G14274800 Grommet	Buy now
6	9048006M19 Grommet (6e3)	Buy now
7	63V42815018D Lever, clamp	Buy now
8	6E74281600 Lever, clamp 2	Buy now
9	9038612M45 Bushing (6g1)	Buy now
10	9020612052 Washer, wave (666)	Buy now
11	9020106068 Washer, plate (6k8)	Buy now
12	97D9506025 Bolt, hexagon deep recess	Buy now
13	9538006700 Nut	Buy now
14	97E9506525 Bolt, hexagon w/w deep recess	Buy now
15	9038706M52 Collar (6g1)	Buy now

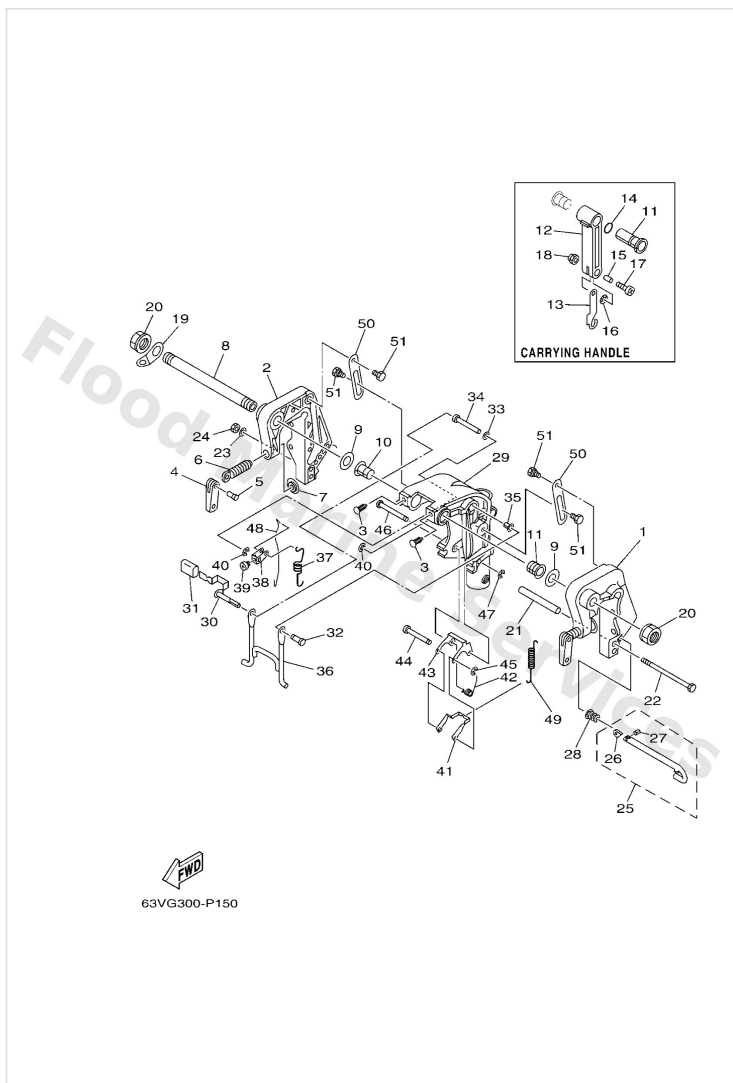
Bottom Cowling



63VL300-R110

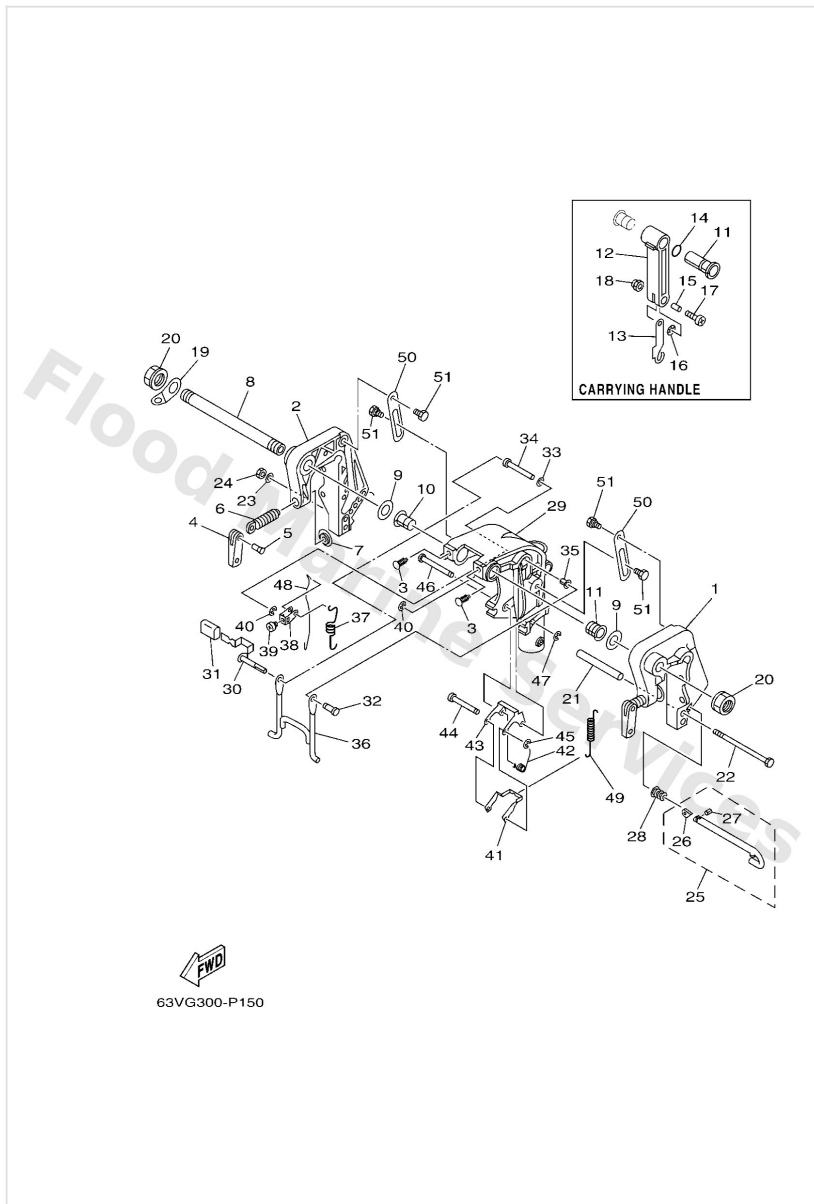
Ref	Part	
16	9048015M31 Grommet (6g1)	Buy now
17	63V4271602 Rubber, seal 1	Buy now
18	6BL4439100 Nipple, hose	Buy now
19	9046525M57 Clamp(63v)	Buy now
20	6EE4279440 Label, warning (general)	Buy now
21	6EE4279450 Label, warning (general)	Buy now

Bracket 1



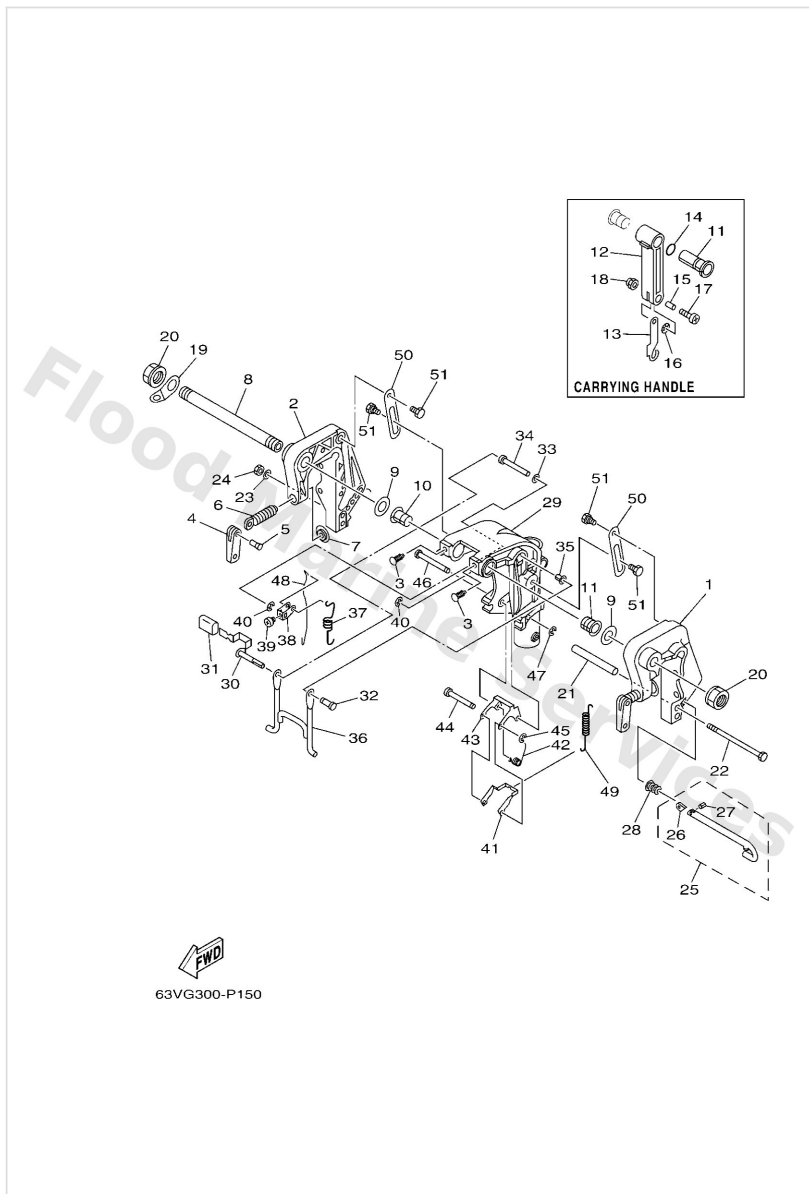
Ref	Part	
1	63V43111078D Bracket, clamp 1	Buy now
2	63V43112088D Bracket, clamp 2	Buy now
3	9026907015 Rivet	Buy now
4	6E04311801 Handle, transom clamp	Buy now
5	9024304M01 Pin(6a1)	Buy now
6	6E74311600 Screw, transom clamp	Buy now
7	6484311401 Pad, transom clamp	Buy now
8	69A4313100 Bolt, clamp bracket FOR RIDE GUIDE	Buy now
9	9020222M54 Washer, plate(63v)	Buy now
10	9038622M94 Bush(63v)	Buy now
11	9038622M69 Bush(6k9) CARRYING HANDLE	Buy now
12	63V42731008D Carrying handle CARRYING HANDLE	Buy now
13	63V4367601 Hook CARRYING HANDLE	Buy now
14	9321020M65 O-ring CARRYING HANDLE	Buy now
15	9038706M75 Collar(63v) CARRYING HANDLE	Buy now

Bracket 1



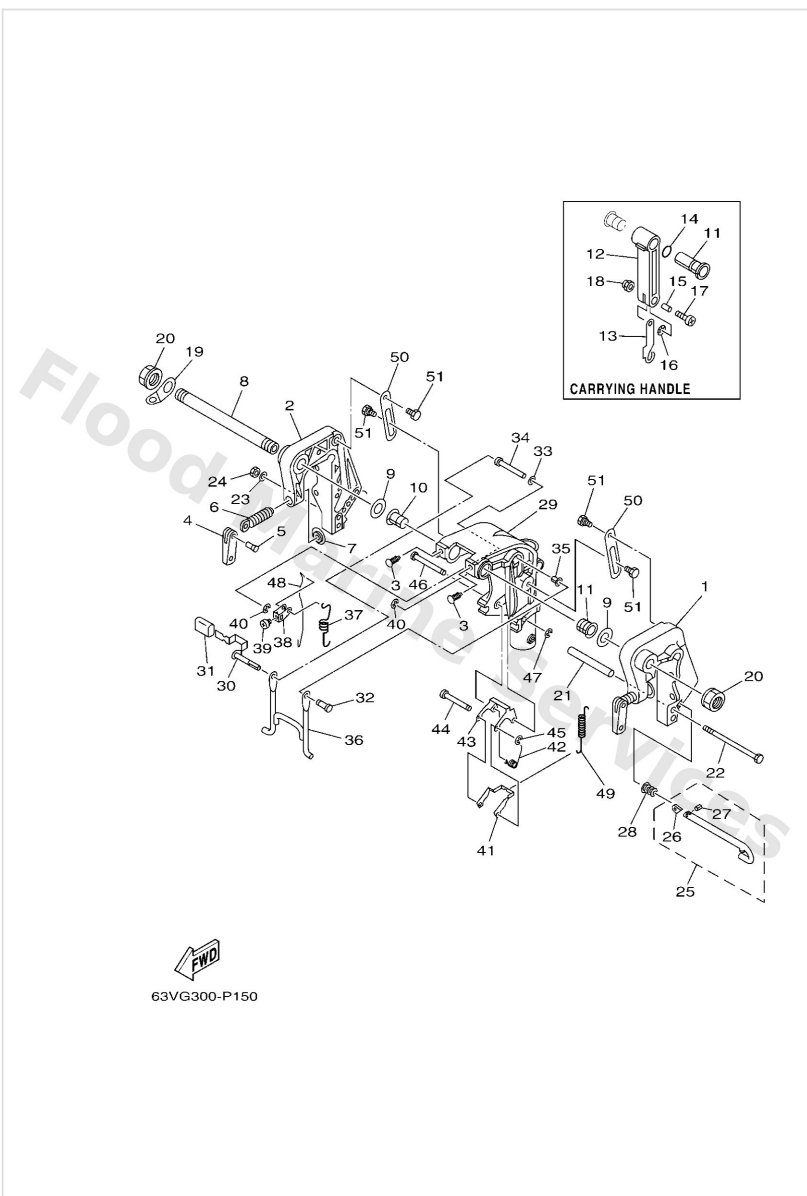
Ref	Part	
16	9020608010 Washer(656) CARRYING HANDLE	Buy now
17	9788506025 Screw, pan head(6b0) CARRYING HANDLE	Buy now
18	9578006300 Nut, nylon (6g1) CARRYING HANDLE	Buy now
19	6J84311301 Plate, clamp bracket	Buy now
20	9018522043 Nut, self-locking	Buy now
21	9038706M13 Collar(6h6)	Buy now
22	9010106M29 Bolt, hexagon (682)	Buy now
23	9299506600 Washer, plain (646)	Buy now
24	9538006700 Nut	Buy now
25	6894316000 Tilt rod assembly	Buy now
26	6894316500 Plate, tilt lock	Buy now
27	9169030008 Pin. spring(656)	Buy now
28	9050210M07 Spring, conical(6k3)	Buy now
29	63V43311038D Bracket, swivel 1	Buy now
30	66M4363001 Tilt lever assembly	Buy now

Bracket 1



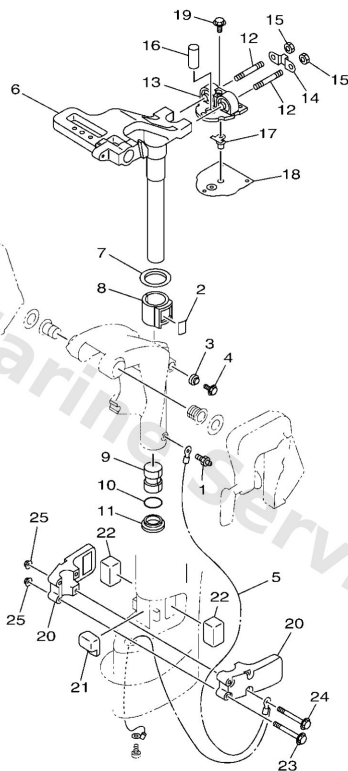
Ref	Part	
31	6824331801 Cover	Buy now
32	63V4319100 Shaft, stopper	Buy now
33	9020207M60 Washer, plate	Buy now
34	9038707M07 Collar	Buy now
35	9038607M95 Bush(63v)	Buy now
36	66M4335001 Receiver assembly	Buy now
37	9050720M00 Spring, tension(63v)	Buy now
38	63V4364101 Lever, tilt	Buy now
39	9015705014 Screw, pan head	Buy now
40	9908005600 Circlip(22k)	Buy now
41	63V4361410 Plate, tilt lock	Buy now
42	9050818M41 Spring, torsion	Buy now
43	66R4361500 Plate, tilt lock	Buy now
44	66R4361100 Shaft, tilt lock	Buy now
45	9343004M03 Circlip (eu0)	Buy now

Bracket 1



Ref	Part	
46	63V4365900 Shaft, reverse lock	Buy now
48	66R4361700 Rod, tilt lock	Buy now
49	63V4365600 Spring, reverse lock 1	Buy now
50	63V4318100 Lever, tilt stop 1	Buy now
51	9010906M84 Bolt	Buy now

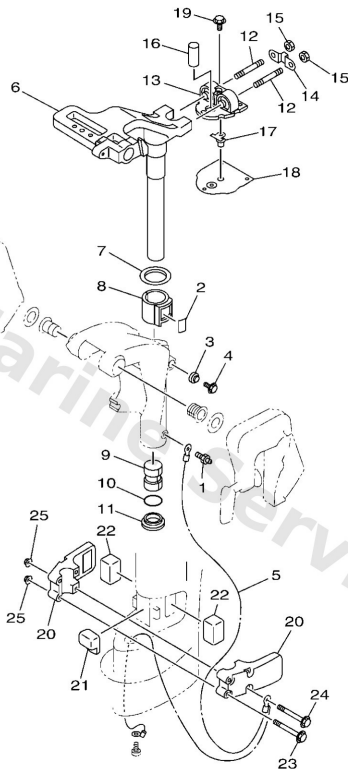
Bracket 2




63VR300-T160

Ref	Part	
1	9370006M03 Nipple, grease(6a1)	Buy now
2	63V4252800 Plate, friction	Buy now
3	6894337301 Seal, damper	Buy now
4	9010506M07 Bolt (689)	Buy now
5	63V8212700 Wire, lead 2	Buy now
6	63V42511048D Bracket, steering	Buy now
7	9020940008 Washer	Buy now
8	65F4253700 Bushing, pivot shaft	Buy now
9	9038630048 Bush	Buy now
10	9321029M94 O-ring(6h1)	Buy now
11	9038630M60 Bush(6j8)	Buy now
12	9011608M54 Bolt, stud(63v)	Buy now
13	63V4451401CA Mount damper, upper side	Buy now
14	63V4452600 Plate	Buy now
15	9538008600 Nut (661)	Buy now

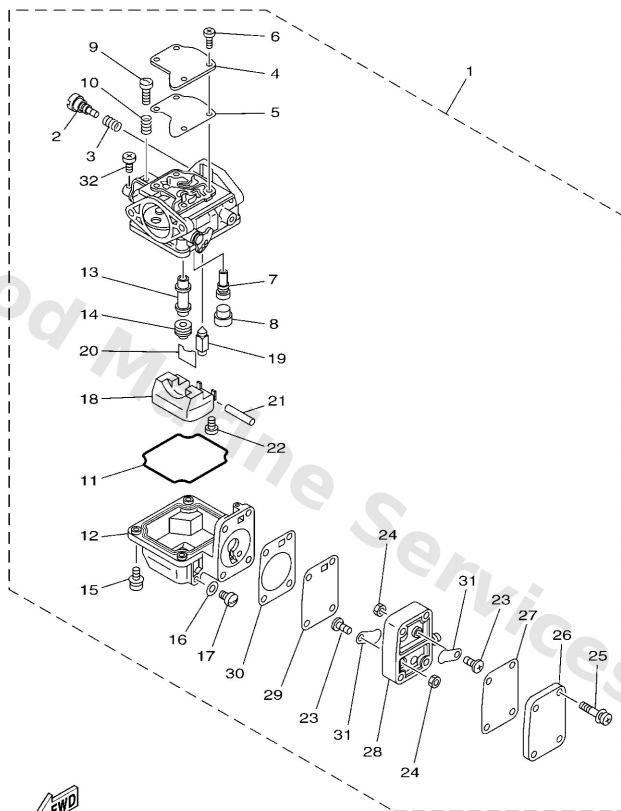
Bracket 2




63VR300-T160

Ref	Part	
16	9038716002 Collar	Buy now
17	63V4436601 Damper, water seal 2	Buy now
18	63V45114A1 Gasket, upper casing	Buy now
19	97E9506518 Bolt, hexagon w/w deep recess	Buy now
20	63V44551018D Housing, lower mount rubber 1	Buy now
21	63V4455700 Mount damper, lower front	Buy now
22	6824455500 Mount damper, lower side	Buy now
23	97E7506555 Bolt, hexagon w/w deep recess	Buy now
24	97E7506575 Bolt, hexagon w/w deep recess	Buy now
25	9017906M28 Nut(63v)	Buy now

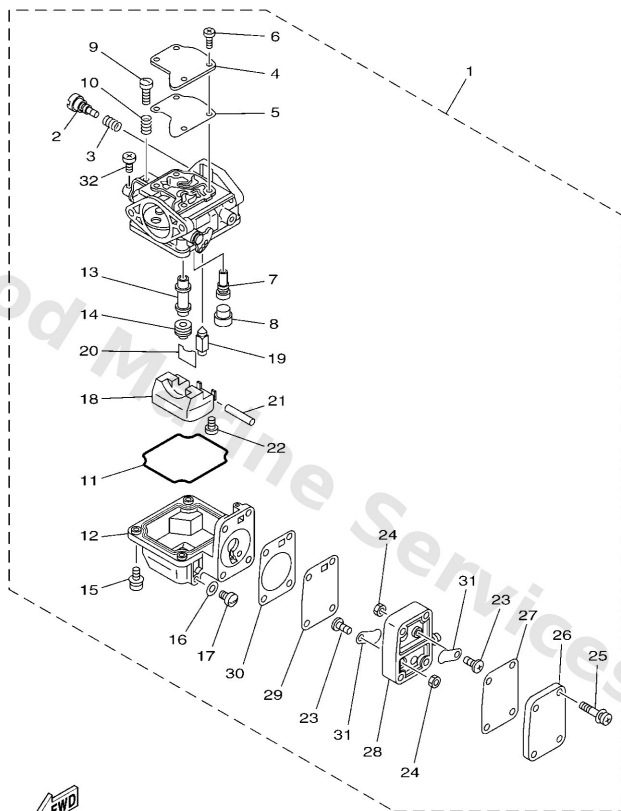
Carburetor



63VC700-L050

Ref	Part	
1	63V1430100 Carburetor assembly 1	Buy now
2	6791492300 Screw, pilot	Buy now
3	6971455500 Spring	Buy now
4	63V1452700 Plate	Buy now
5	63V1412600 Gasket	Buy now
6	9780304010 Screw, pan head (e56)	Buy now
7	6G11494806 Jet (#48)	Buy now
8	6791496600 Rubber cap	Buy now
9	63V1452300 Screw, stop	Buy now
10	9050110326 Spring coil(663)(carb)	Buy now
11	63V1498400 Gasket, float chamber	Buy now
12	63V1498000 Body, float chamber	Buy now
13	63V1494700 Jet, needle	Buy now
14	6761494329 Jet, main (#110)	Buy now
15	9798004114 Screw, pan head(ga5)	Buy now

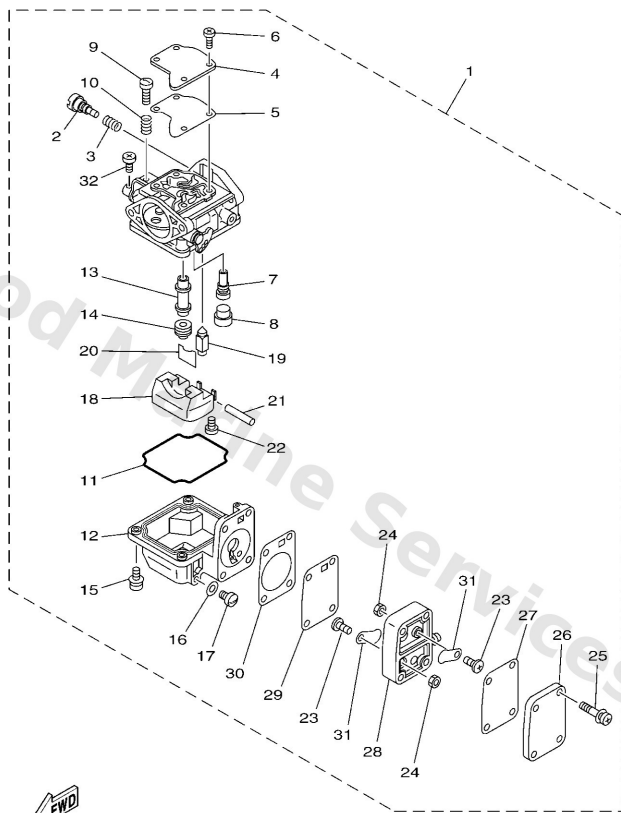
Carburetor



63VC700-L050

Ref	Part	
16	65W1439800 Washer	Buy now
17	65W1499200 Screw, drain	Buy now
18	63V1498500 Float	Buy now
19	6AH1454600 Valve, needle	Buy now
20	6631415900 Clip	Buy now
21	6H41454800 Pin, float arm	Buy now
22	9858004008 Screw, pan head (713)	Buy now
23	9898003006 Screw, bind(6g1)	Buy now
24	9538003600 Nut (6g8)	Buy now
25	9798004123 Screw, with washer	Buy now
26	6G12445200 Cover, pump	Buy now
27	63V2441100 Diaphragm	Buy now
28	6G12441201 Body 1	Buy now
29	6G12441100 Diaphragm	Buy now
30	6G12443101 Gasket, fuel pump 1	Buy now

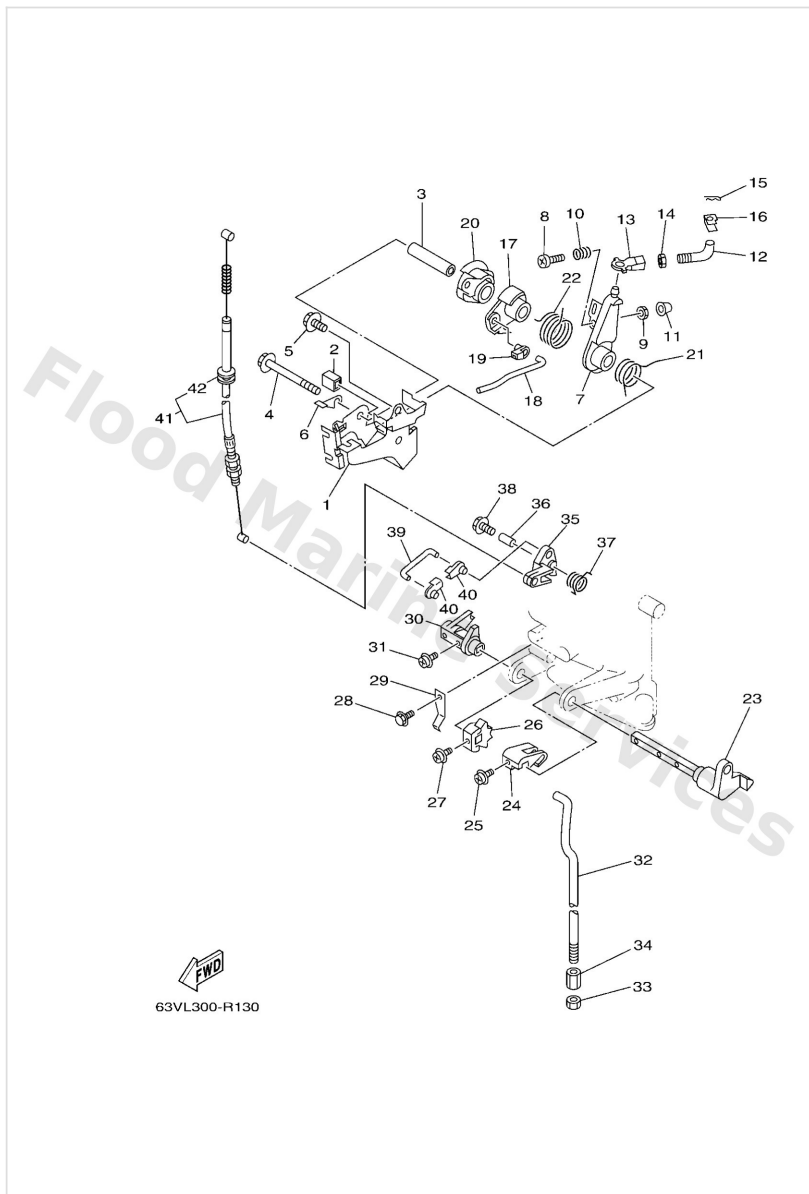
Carburetor




63VC700-L050

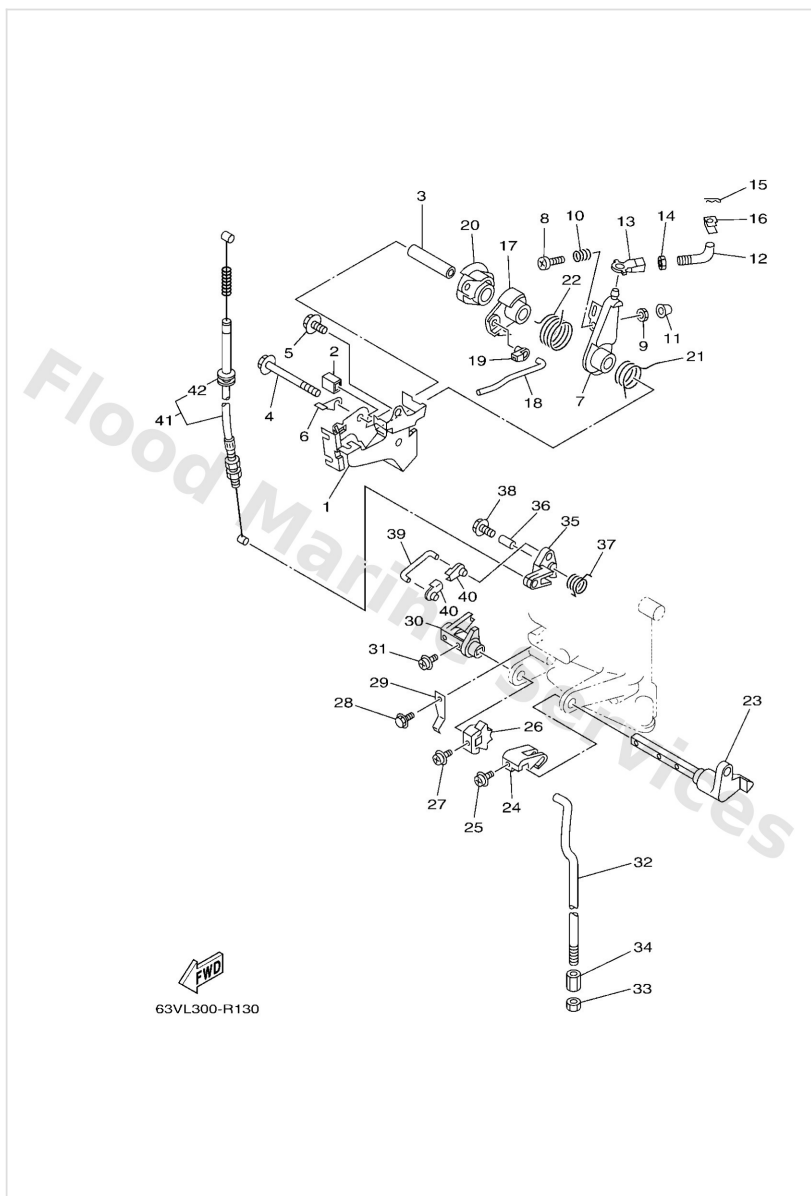
Ref	Part	
31	6L52442100 Valve, check	Buy now
32	9858004006 Screw, pan head (7h3)	Buy now

Control



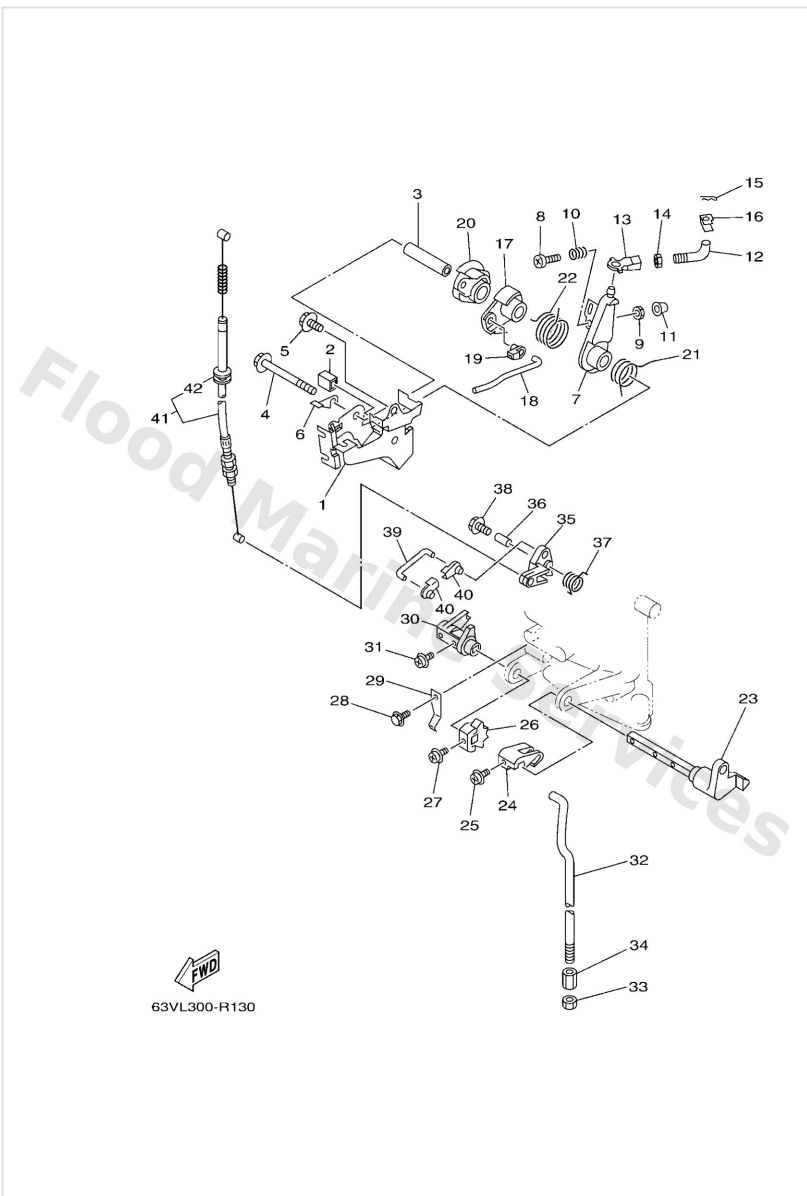
Ref	Part	
1	63V1449702 Stay, throttle wire	Buy now
2	6894419400 Cap	Buy now
3	9038706M50 Collar(63v)	Buy now
4	95D9506065 Bolt, flange deep recess	Buy now
5	97E9506512 Bolt, hexagon w/w deep recess	Buy now
6	63V4128200 Stopper, free accel. link	Buy now
7	63V4163101 Lever, magneto control	Buy now
8	9788506030 Screw, pan head(6e0)	Buy now
9	9538006600 Nut(661)	Buy now
10	9050112M16 Spring (6a1)	Buy now
11	6884419400 Cap	Buy now
12	63V4123800 Joint, link	Buy now
13	6H44123700 Joint, link	Buy now
14	9538005700 Nut (656)	Buy now
15	9046810005 Pin, hair 6264123500	Buy now

Control



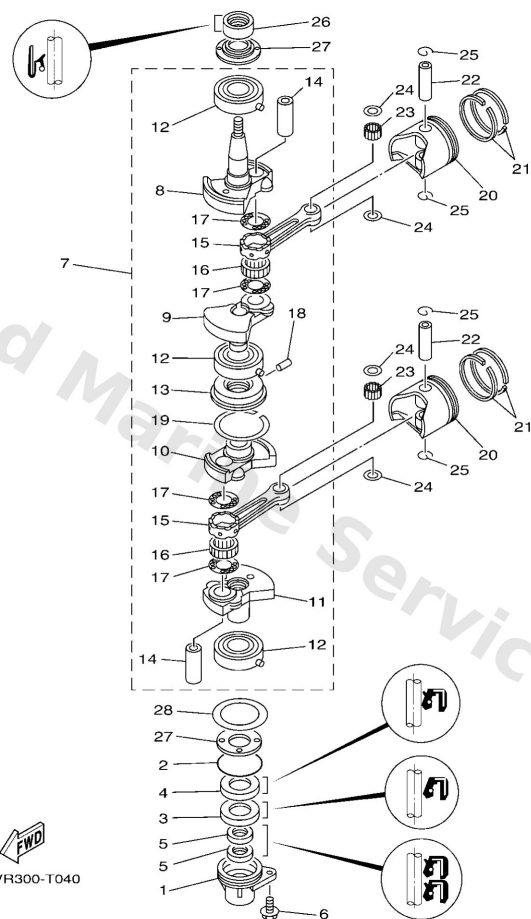
Ref	Part	
16	63V4122300 Washer, lock 1	Buy now
17	63V4128301 Lever, free accel.	Buy now
18	63V4121100 Link, accel.	Buy now
19	6614126202 Joint, choke lever	Buy now
20	63V4163800 Pulley	Buy now
21	9050816M37 Spring, torsion(63v)	Buy now
22	9050820M38 Spring, torsion(63v)	Buy now
23	63V4412302 Arm, shift rod	Buy now
24	63V4412101 Lever, shift rod	Buy now
25	9015905M25 Screw,pan head (646)	Buy now
26	63V4412500 Lever, shift rod	Buy now
28	95D9506012 Bolt, flange deep recess	Buy now
29	63V4411600 Spring	Buy now
30	63V4412201 Bushing, shift rod lever	Buy now
32	63V4414301 Rod, shift	Buy now

Control



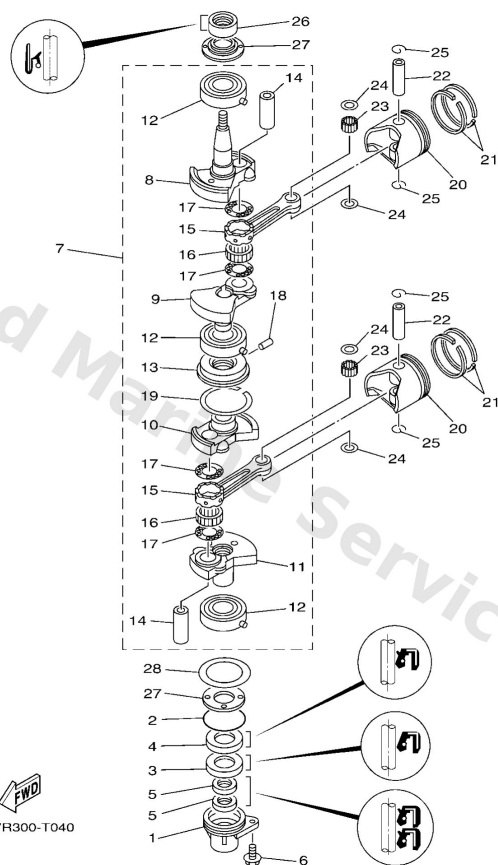
Ref	Part	
33	9538006700 Nut	Buy now
34	61N4414600 Connector, shift rod	Buy now
35	63V1574610 Arm	Buy now
36	9038706M06 Collar (651)	Buy now
37	9050808M39 Spring, torsion(63v)	Buy now
38	97E9506520 Bolt, hexagon w/w deep recess	Buy now
39	6L21574700 Link	Buy now
41	63V1577001 Cable comp., starter stop	Buy now
42	9048010M16 Grommet(6j8)	Buy now

Crankshaft & Piston



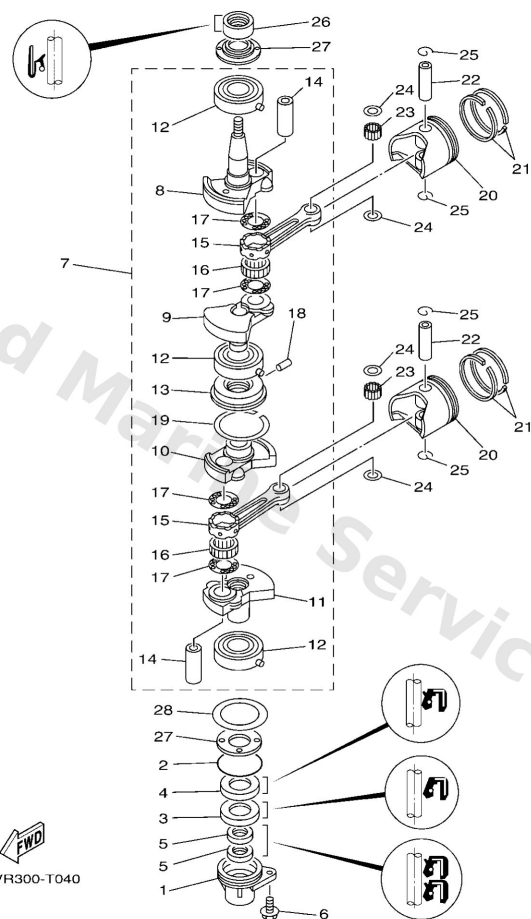
Ref	Part	
1	63V1539601CA Housing, oil seal	Buy now
2	9321046M16 O-ring (688)	Buy now
3	9310125018 Oil seal	Buy now
4	9310225M48 Oil seal(63v)	Buy now
5	9310113018 Oil seal	Buy now
6	97E9506516 Bolt, hexagon w/w deep recess	Buy now
7	63V1140002 Crankshaft assembly	Buy now
8	63V1141200 Crank 1	Buy now
9	63V1142200 Crank 2	Buy now
10	63V1143200 Crank 3	Buy now
11	63V1144200 Crank 4	Buy now
12	93306205U7 Bearing(63v)	Buy now
13	63V1151502 Seal, labyrinth 1	Buy now
14	6821168100 Pin crank	Buy now
15	6K41165100 Rod, connecting	Buy now

Crankshaft & Piston



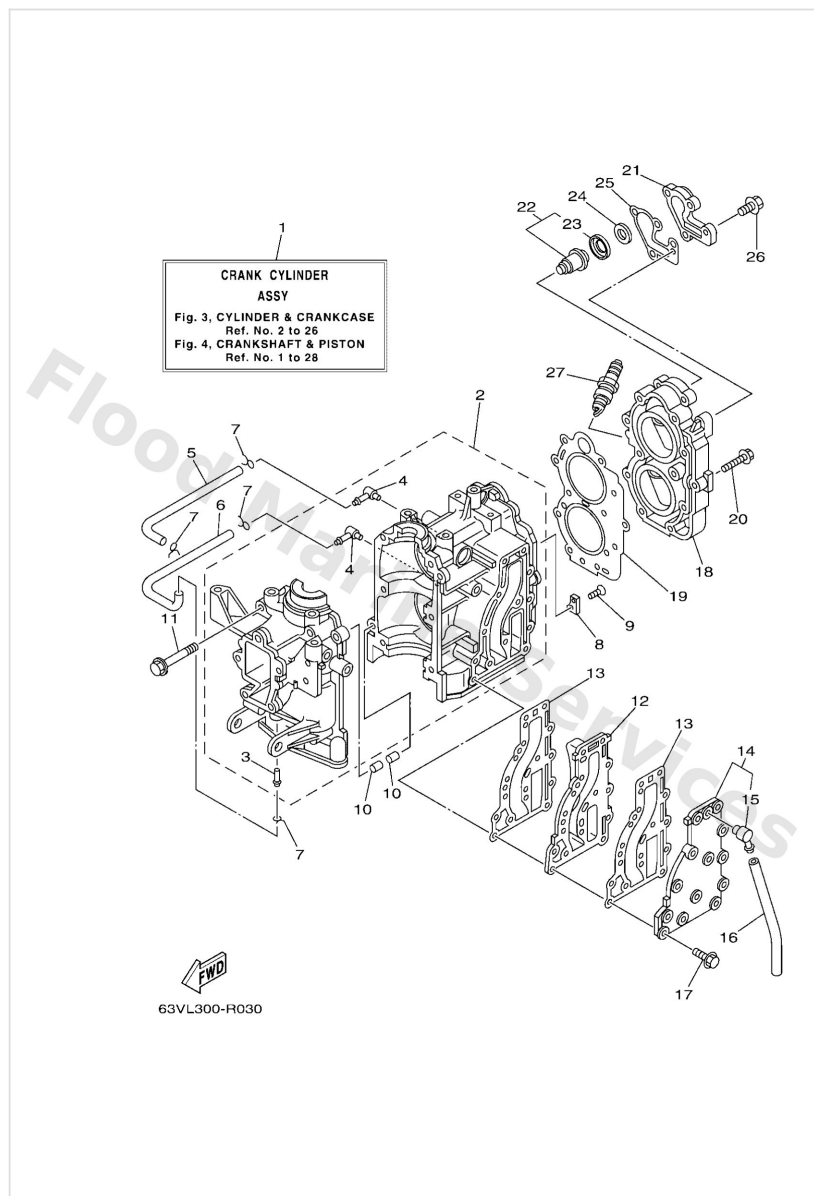
Ref	Part	
16	93310620V5 Bearing, big end (682)	Buy now
17	9020920M23 Washer, crank pin (1h9)	Buy now
18	9160920008 Pin, spring	Buy now
19	9344052009 Circlip (168)	Buy now
20	6E7116310097 Piston (std)	Buy now
20	6E71163500 Piston (1st o.s) AP	Buy now
20	6E71163600 Piston (2nd o.s) AP	Buy now
21	6821161001 Piston ring set (std)	Buy now
21	6821161011 Piston ring set (1st o/s) AP	Buy now
21	6821161021 Piston ring set (2nd o/s) AP	Buy now
22	6341163300 Pin, piston	Buy now
23	9360214104 Pin, dowel	Buy now
24	9020114377 Washer, plate	Buy now
25	9345015023 Circlip 131116340000	Buy now
26	9311023M00 Oil seal (682)	Buy now

Crankshaft & Piston



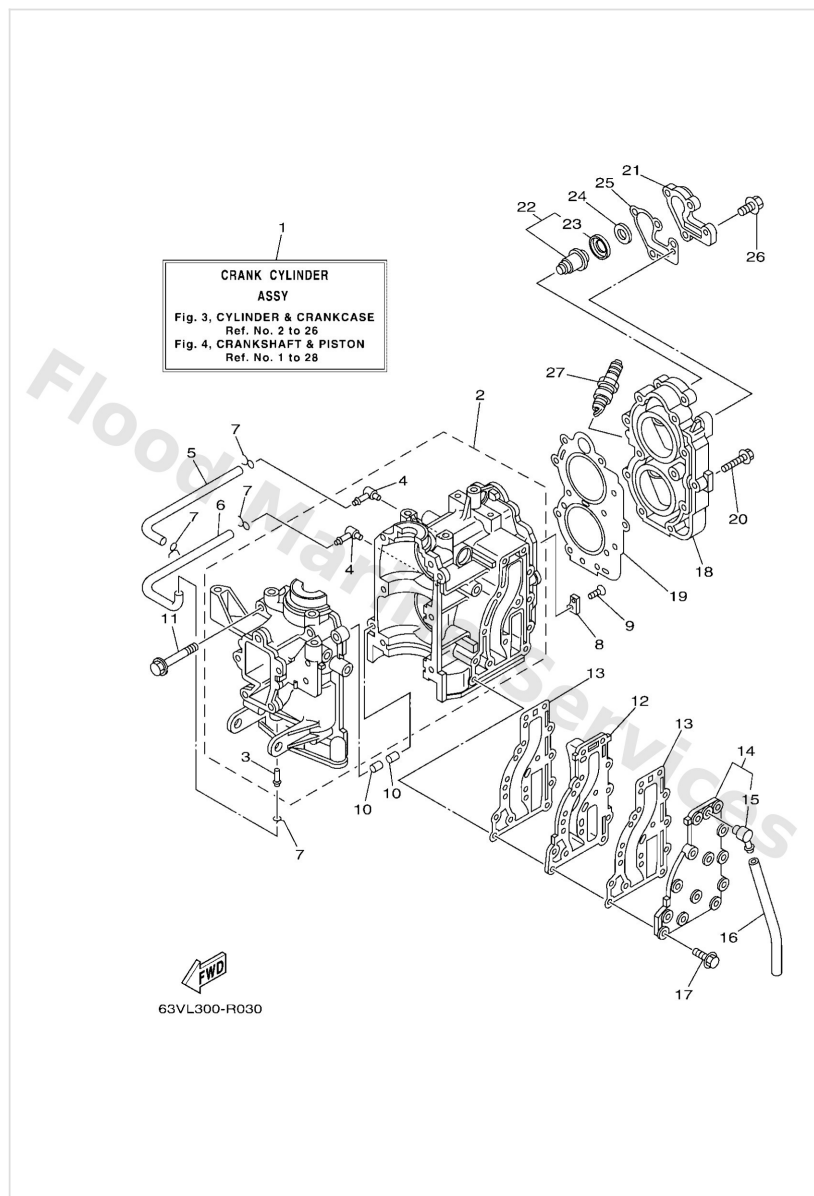
Ref	Part	
27	63V1144500 Spacer	Buy now
28	9020146M29 Washer, plate(63v)	Buy now

Cylinder & Crankcase



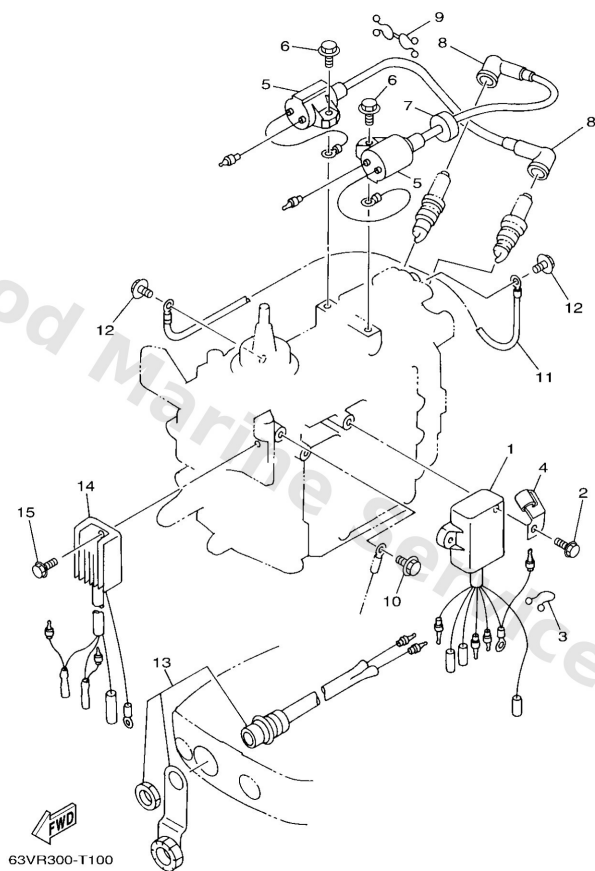
Ref	Part	
1	63VW0090041S Crank cylinder assembly	Buy now
2	63V1510003 Crankcase assembly	Buy now
3	6241448500 Pipe, joint	Buy now
4	6501448503 Pipe, joint	Buy now
5	9044507M08 Hose (I390)	Buy now
7	9046706016 Clip (655)	Buy now
8	6821132500 Anode 1	Buy now
9	9878005015 Ybs53-516 screw,flat head	Buy now
10	9360612019 Pin, dowel (614)	Buy now
11	9011908M07 Bolt, with washer(63v)	Buy now
12	63V41111001S Inner cover, exhaust	Buy now
13	63V41112A0 Gasket, exhaust inner cover	Buy now
14	63V41113001S Outer cover, exhaust	Buy now
15	6761137200 Nipple, hose	Buy now
16	9044509104 Hose (I1500)	Buy now

Cylinder & Crankcase



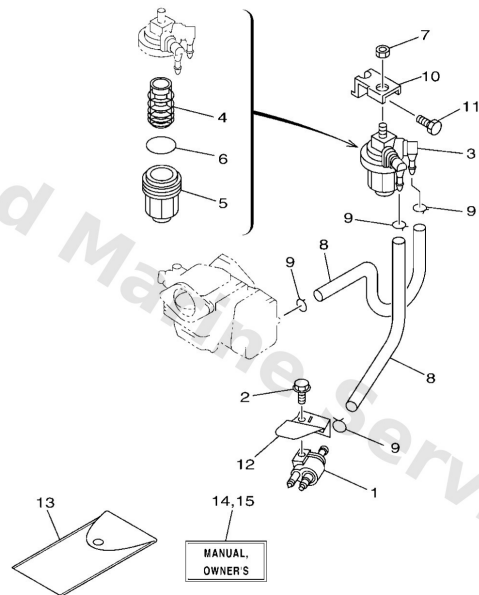
Ref	Part	
17	9011906MA4 Bolt, with washer	Buy now
18	6E711111011S Head, cylinder 1	Buy now
19	63V11181A2 Gasket, cylinder head 1	Buy now
20	9010507M05 Bolt (682)	Buy now
21	68212413001S Cover, thermostat	Buy now
22	6E51241130 Thermostat	Buy now
23	6881241200 Seal, thermostat	Buy now
24	9020116M03 Washer, plate(63v)	Buy now
25	68212414A1 Gasket, cover	Buy now
26	9011906MA2 Bolt, with washer	Buy now
27	9470200271 Plug, spark (br7hs-10)	Buy now

Electrical



Ref	Part	
1	63V8554002 C.d.i. unit assembly	Buy now
2	97E9506520 Bolt, hexagon w/w deep recess	Buy now
3	9046415M11 Clamp (3y2)	Buy now
4	9046508M61 Clamp(63v)	Buy now
5	63V8557001 Ignition coil assembly	Buy now
6	97E9506518 Bolt, hexagon w/w deep recess	Buy now
7	9048025161 Grommet(656)	Buy now
8	6E38237021 Plug cap assembly	Buy now
9	9046408M02 Clamp	Buy now
10	97E9506512 Bolt, hexagon w/w deep recess	Buy now
11	6628251900 Wire, earth lead	Buy now
13	6828438100 2p concent 1	Buy now
14	6J88196000 Rectifier & regulator assembly	Buy now
15	97E9506516 Bolt, hexagon w/w deep recess	Buy now

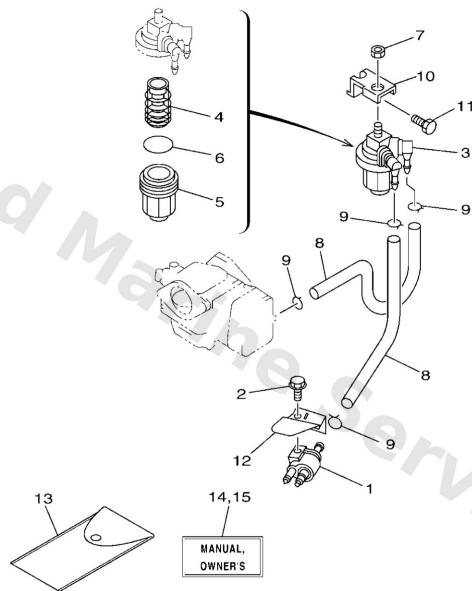
Fuel



63VL300-R070

Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	97E9506520 Bolt, hexagon w/w deep recess	Buy now
3	61N2456000 Filter assembly	Buy now
4	61N2456300 Element, filter	Buy now
5	61N2452100 Cup, filter	Buy now
6	9321032738 O-ring(1wg)	Buy now
7	9538008600 Nut (661)	Buy now
8	9044509M00 Hose (l180)	Buy now
9	9046708004 Clip, pipe 6162435600	Buy now
10	6822456601 Bracket, filter	Buy now
11	9701306010 Bolt(63v)	Buy now
12	63V2439601 Plate	Buy now
13	656W281002 Tool kit AP	Buy now
14	63V281997KD0 Manual,owner's UR (NL)	Buy now
14	63V281997KE0 Manual,owner's UR (E)	Buy now

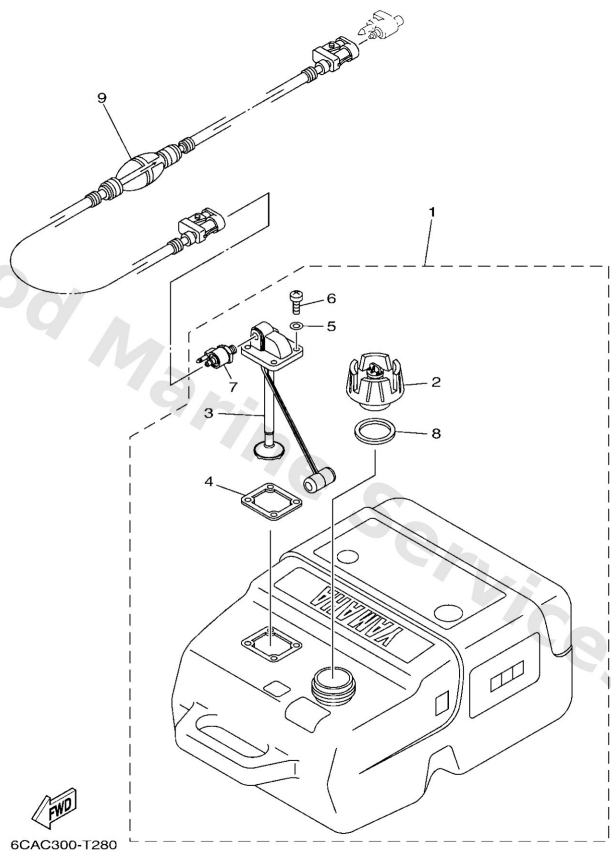
Fuel



63VL300-R070

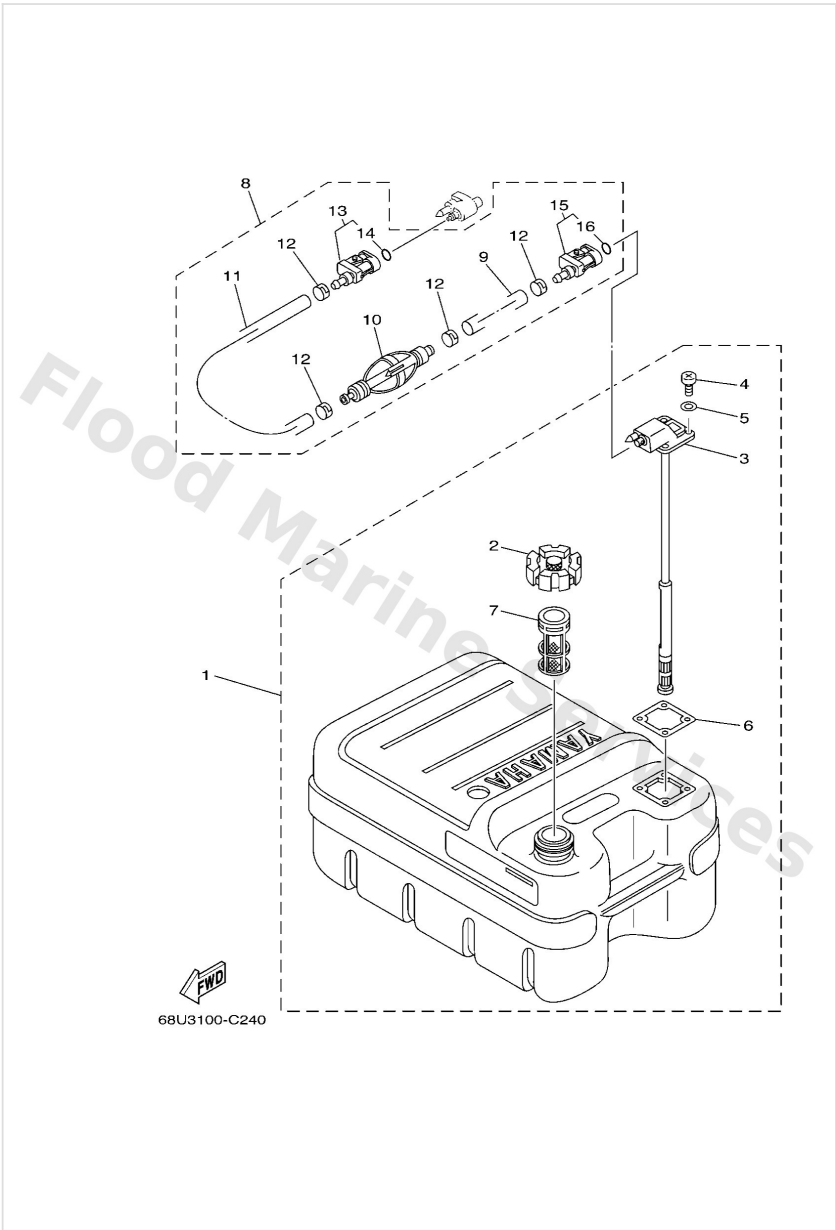
Ref	Part	
14	63V281997KF0 Manual,owner's UR (F)	Buy now
14	63V281997KG0 Manual,owner's UR (D)	Buy now
14	63V281997KH0 Manual,owner's UR (I)	Buy now
14	63V281997KS0 Manual,owner's UR (ES)	Buy now
15	63V281998LK0 Manual,owner's UR (DK)	Buy now
15	63V281998LL0 Manual,owner's UR (SF)	Buy now
15	63V281998LM0 Manual,owner's UR (S)	Buy now
15	63V281998LN0 Manual,owner's UR (N)	Buy now
15	63V281998LP0 Manual,owner's UR (P)	Buy now
15	63V281998LR0 Manual,owner's UR (GR)	Buy now

Fuel Tank 1



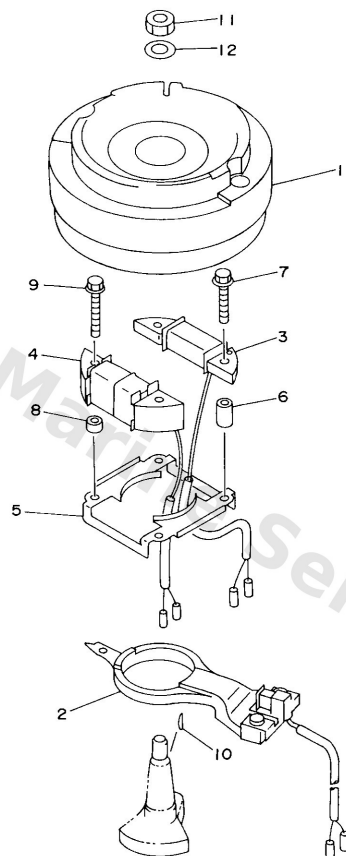
Ref	Part	
1	6YK2420105 Fuel tank comp. AP EXCEPT FOR RUS	Buy now
2	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
3	6YK2426020 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2437711 Pipe, Joint 2	Buy now
8	6YL2464100 Gasket, cap 1	Buy now
9	6YL2430654 Fuel pipe comp. 1 AP EXCEPT FOR RUS	Buy now

Fuel Tank 2



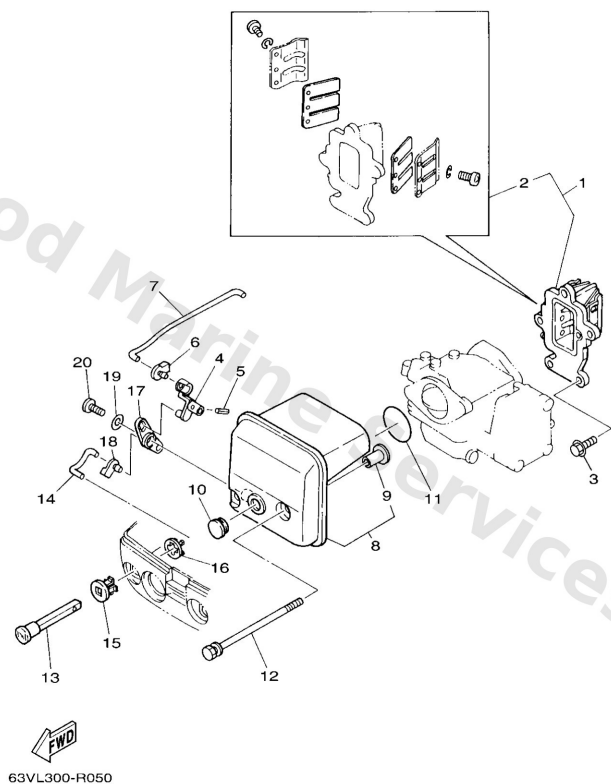
Ref	Part	
1	6YJ2420120 Fuel tank comp. AP FOR RUS	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6YJ2426010 Fuel meter assembly	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426800 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	61J2430604 Fuel pipe comp. 1 AP FOR RUS	Buy now
9	9044511M06 Hose (I3000)	Buy now
10	61J2436000 Primer pump assembly	Buy now
11	9044511M05 Hose (I1000)	Buy now
12	6502435151 Band 1	Buy now
13	6G12430505 Fuel pipe joint comp. 2	Buy now
14	9321008287 O-ring (655)	Buy now
15	6Y12430506 Fuel pipe joint comp. 2	Buy now

Generator



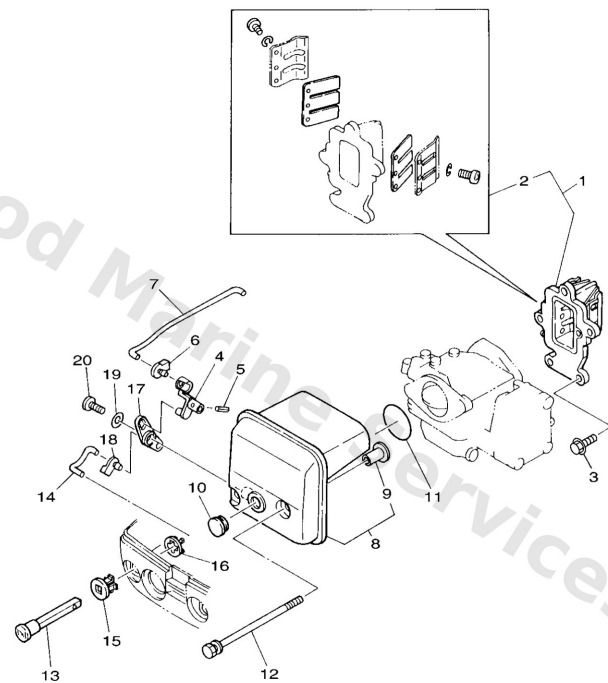
Ref	Part	
1	63V8555011 Rotor assembly	Buy now
2	63V8558001 Coil, pulser	Buy now
3	63V8552001 Coil, charge	Buy now
4	63V8553300 Coil, lighting	Buy now
5	63V4161100 Retainer, magneto base	Buy now
6	9038706M53 Collar (1m1)	Buy now
7	9010506M68 Bolt, washer based(63v)	Buy now
8	9038706M24 Collar(6r8)	Buy now
9	9010506M69 Bolt, washer based(63v)	Buy now
10	9028005013 Key, woodruff	Buy now
11	9017012066 Nut, hexagon 6481155500	Buy now
12	9020112472 Washer, plate (4n0)	Buy now

Intake



Ref	Part	
1	63V1361010 Reed valve assembly	Buy now
1	63W1361000 Reed valve assembly	Buy now
2	682W000400 Reed set	Buy now
3	97E9506520 Bolt, hexagon w/w deep recess	Buy now
4	63V4125300 Lever, choke	Buy now
5	9169020010 Pin, spring	Buy now
6	63V4126200 Joint, choke lever	Buy now
7	63V4125700 Rod, choke 2	Buy now
8	63V14440A0 Silencer assembly, intake	Buy now
9	9038706M15 Collar(6g8)	Buy now
10	9048012M25 Grommet (6e9)	Buy now
11	9321035M86 O-ring(6l2)	Buy now
12	9011906M94 Bolt, with washer	Buy now
13	6H44127102 Knob, choke	Buy now
14	63V4125600 Rod, choke 1	Buy now

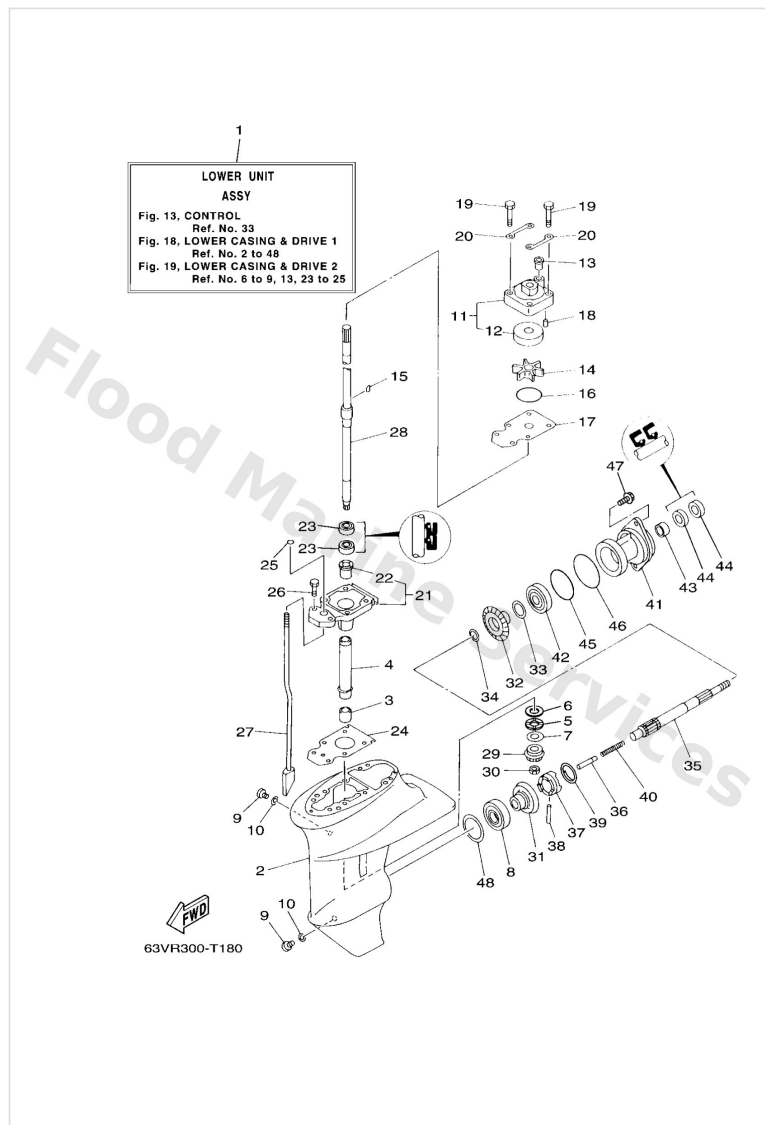
Intake



63VL300-R050

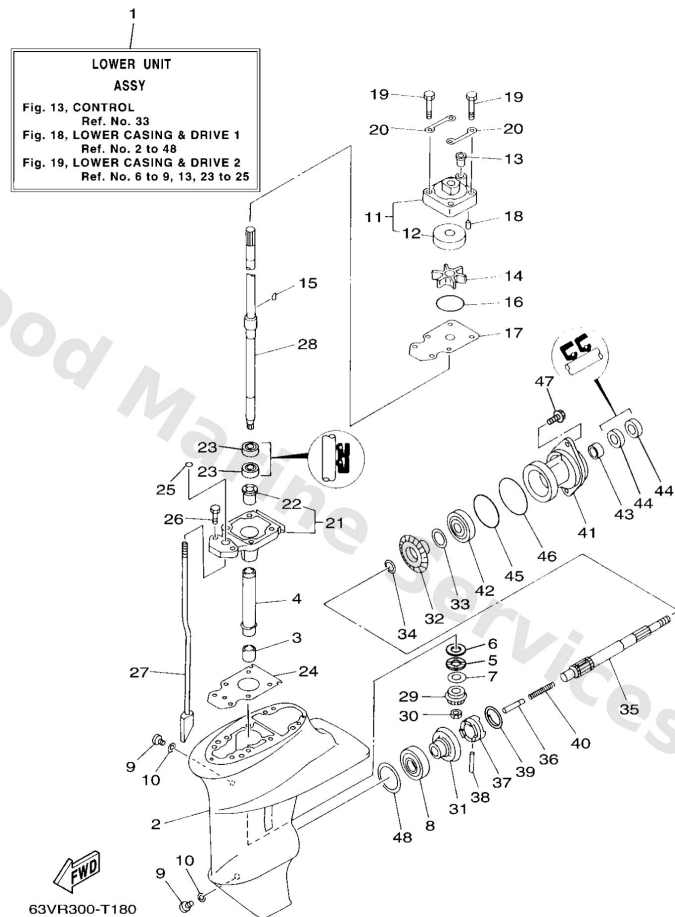
Ref	Part	
15	6894127300 Grommet	Buy now
16	6J84127400 Grommet 2	Buy now
17	63V4125200 Lever, choke 1	Buy now
18	6614126202 Joint, choke lever	Buy now
19	9020105M09 Washer, plate(63v)	Buy now
20	9016405M03 Screw, tapping(6g8)	Buy now

Lower Casing & Drive 1



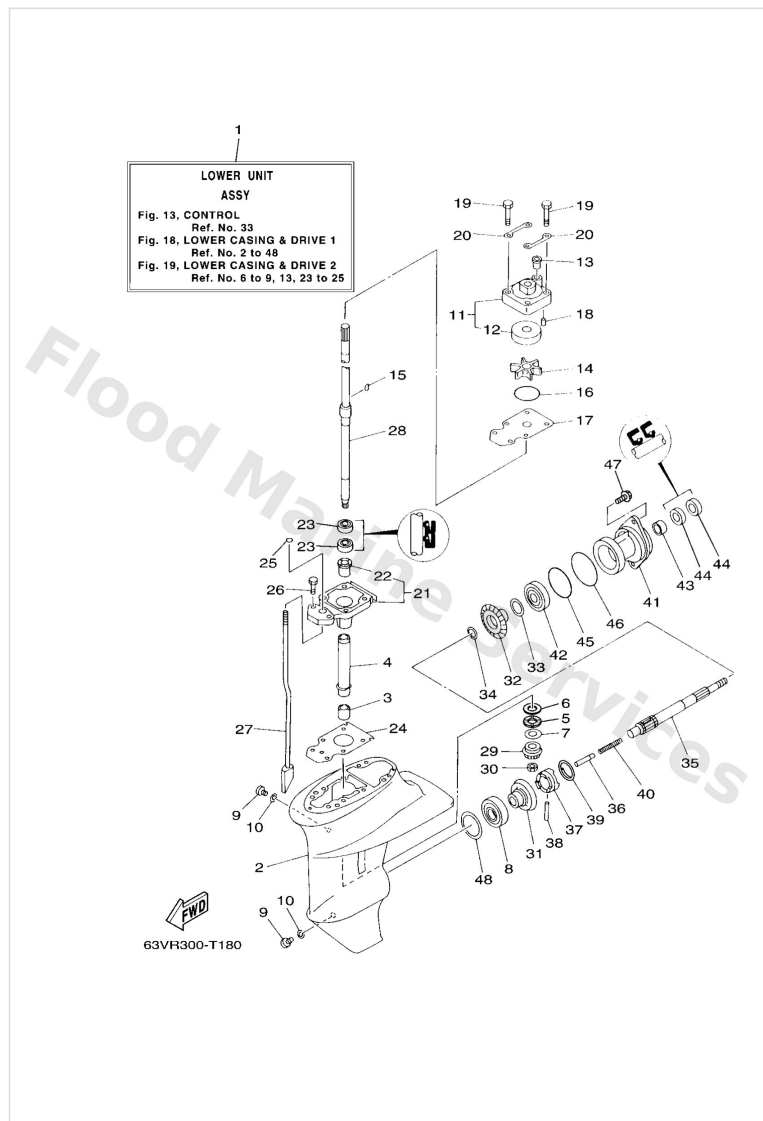
Ref	Part	
1	63V45300048D Lower unit assembly S(17.3")	Buy now
1	63V45300148D Lower unit assembly L(22.3")	Buy now
2	63V45311018D Casing, lower	Buy now
3	93315314V8 Bearing, needle (6e7)	Buy now
4	63V4553600 Sleeve, drive shaft	Buy now
5	9020914011 Washer	Buy now
6	9020115017 Washer, plate	Buy now
7	6E84558710 Shim (t:1.13mm) UR	Buy now
7	6E84558730 Shim (t:1.20mm) UR	Buy now
8	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008003 Gasket	Buy now
11	63V4430100 Water pump housing comp.	Buy now
12	63V4432200 Insert, cartridge	Buy now
13	6474436600 Damper, water seal 2	Buy now

Lower Casing & Drive 1



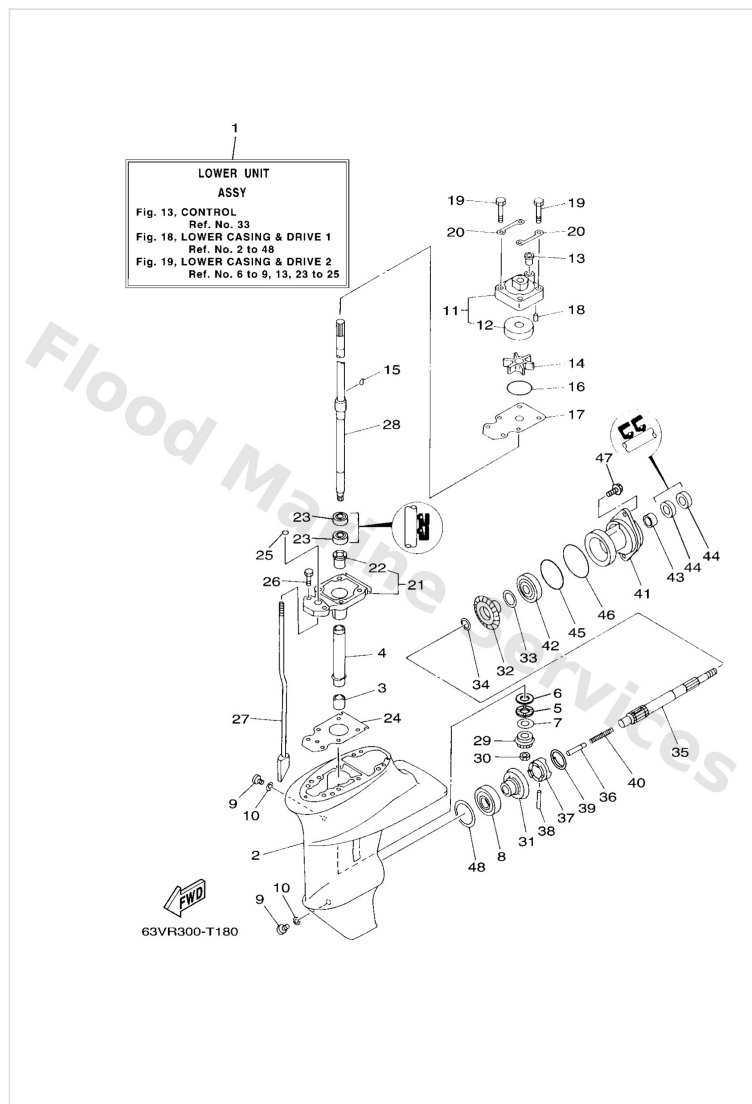
Ref	Part	
14	63V4435201 Impeller	Buy now
15	63V4433800 Key, woodruff	Buy now
16	9321044398 O-ring(55x)	Buy now
17	63V4432300 Outer plate, cartridge	Buy now
18	9360412M07 Pin, dowel (688)	Buy now
19	97D9508045 Bolt, hexagon deep recess	Buy now
20	63V4432801 Plate	Buy now
21	63V4533100CA Housing, bearing	Buy now
22	6264531609 Bushing, drive shaft 1	Buy now
23	9310120048 Oil seal (20x30x6-648)	Buy now
24	63V45315A0 Packing, lower casing	Buy now
25	9321006ME6 O-ring	Buy now
26	9708008025 Screw, bind(j36)	Buy now
27	63V4415000 Shift cam assembly S(17.3")	Buy now
27	63V4415010 Shift cam assembly L(22.3")	Buy now

Lower Casing & Drive 1



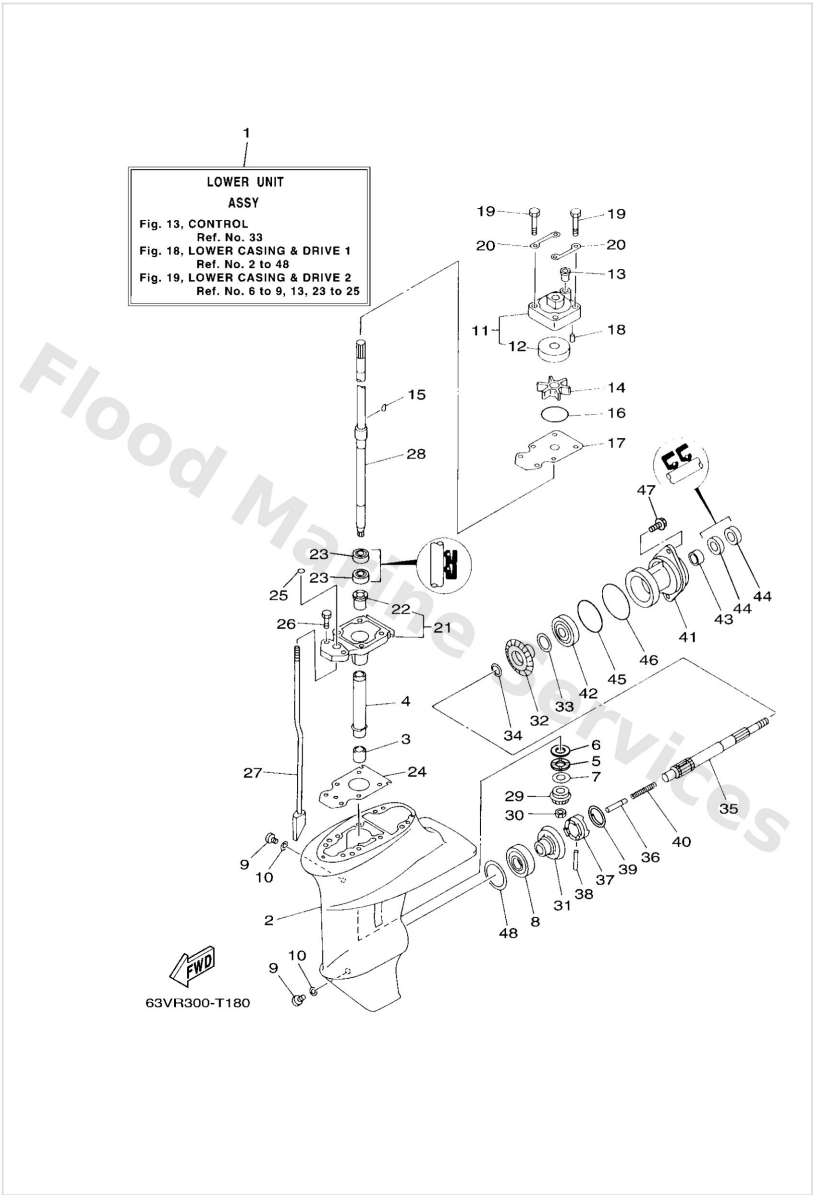
Ref	Part	
28	63V4551001 Drive shaft assembly S(17.3")	Buy now
28	63V4551011 Drive shaft assembly L(22.3")	Buy now
29	63V4555100 Pinion	Buy now
30	9017908M06 Nut (6e7)	Buy now
31	6E74556001 Gear	Buy now
32	6E74557100 Gear 2	Buy now
33	6264557700 Shim (t:0.10mm) UR	Buy now
33	6264557710 Shim (t:0.20mm) UR	Buy now
33	6264557720 Shim (t:0.30mm) UR	Buy now
33	6264557730 Shim (t:0.40mm) UR	Buy now
33	6264557740 Shim (t:0.50mm) UR	Buy now
34	9020117682 Washer, plate (2k7)	Buy now
35	6834561100 Shaft propeller	Buy now
36	6504563500 Plunger, shift	Buy now
37	6824563100 Clutch, dog	Buy now

Lower Casing & Drive 1



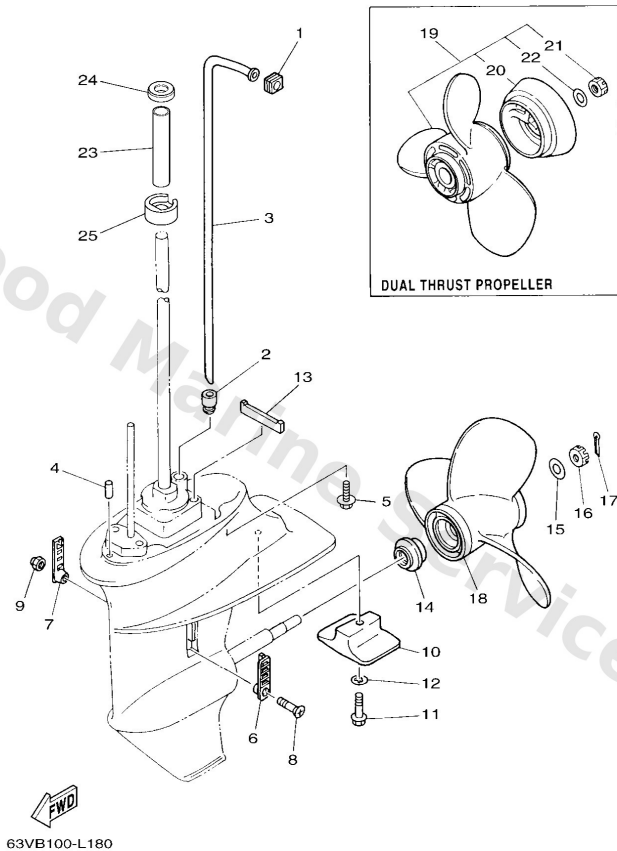
Ref	Part	
38	9025005010 Pin straight 648456320000	Buy now
39	6484563311 Ring, cross pin	Buy now
40	9050114M06 Spring, compression	Buy now
41	68345361028D Cap, lower casing	Buy now
42	9330600501 Bearing(1ff)	Buy now
43	93315317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	9310117054 Oil seal (17x30x6-650)	Buy now
45	9321057M09 O-ring (683)	Buy now
46	9321056M80 O-ring(6j8)	Buy now
47	97E9506520 Bolt, hexagon w/w deep recess	Buy now
48	6644556701 Shim (t:0.10mm) UR	Buy now
48	6644556710 Shim (t:0.12mm) UR	Buy now
48	6644556720 Shim (t:0.15mm) UR	Buy now
48	6644556730 Shim (t:0.18mm) UR	Buy now
48	6644556740 Shim (t:0.30mm) UR	Buy now

Lower Casing & Drive 1



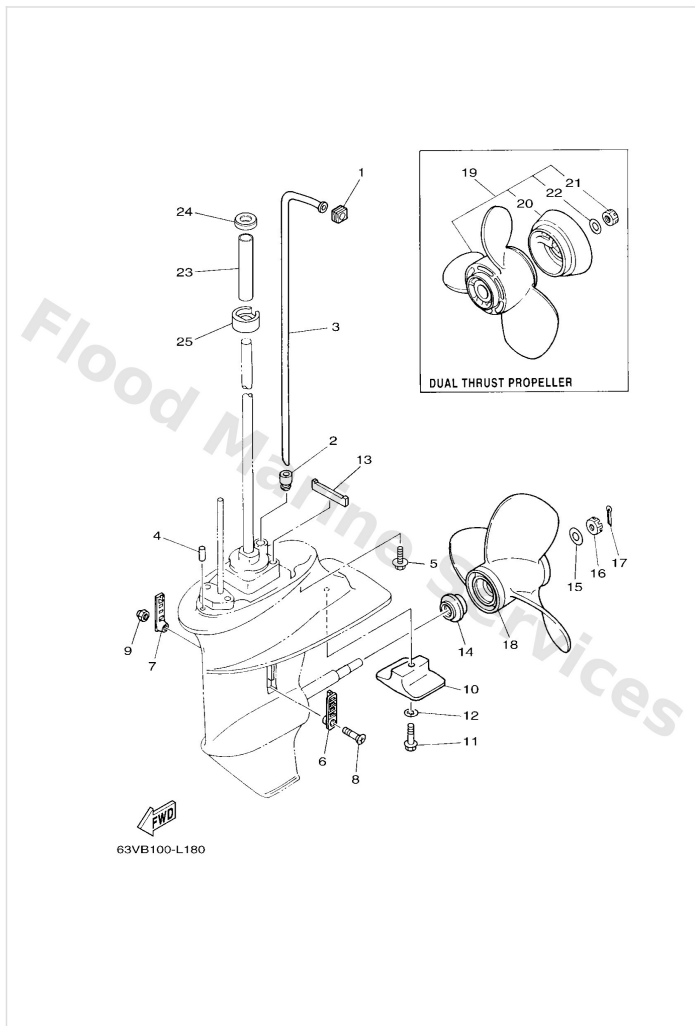
Ref	Part	
48	6644556750 Shim (t:0.40mm) UR	Buy now
48	6644556760 Shim (t:0.50mm) UR	Buy now

Lower Casing & Drive 2



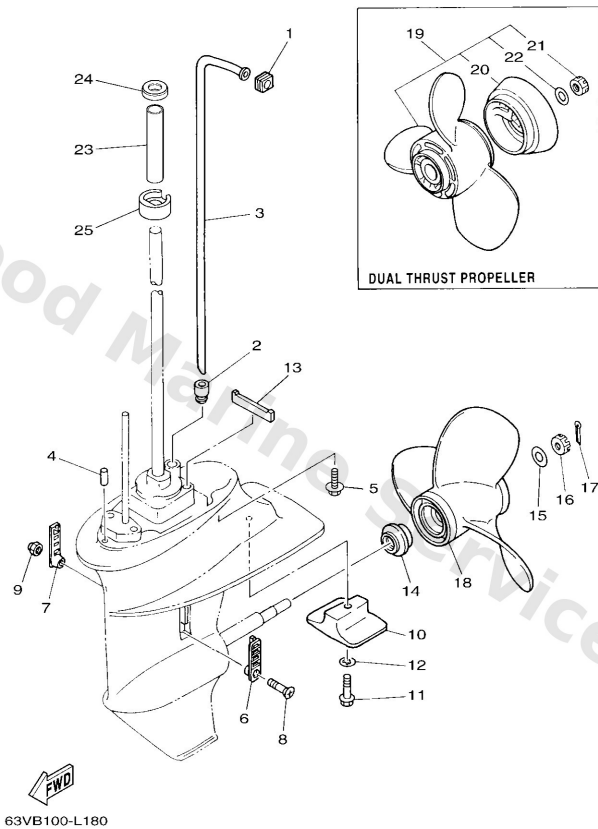
Ref	Part	
1	63V4436510 Damper, water seal 1	Buy now
2	63V4436800 Rubber, water seal 4	Buy now
3	63V4436101 Tube, water S(17.3")	Buy now
3	63V4436111 Tube, water L(22.3")	Buy now
4	9360412M07 Pin, dowel (688)	Buy now
5	97E7508530 Bolt, hexagon w/w deep recess	Buy now
6	6G14521400 Cover, water inlet	Buy now
7	63V4521500 Cover, water inlet	Buy now
8	9015205011 Screw, countersunk	Buy now
9	9018505002 Nut nylon (sus)(ex4)	Buy now
10	61N4525101 Anode	Buy now
11	95D9506030 Bolt, flange deep recess	Buy now
12	9299006300 Washer, tooth	Buy now
13	63V4537500 Damper, seal	Buy now
14	6E74598701 Spacer	Buy now

Lower Casing & Drive 2



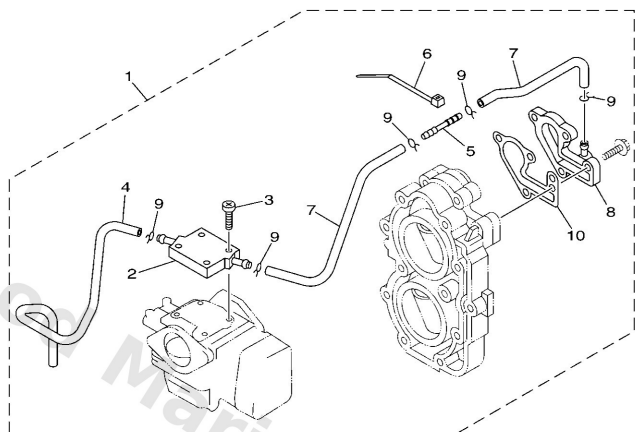
Ref	Part	
15	9020110M01 Washer, plate(6m7)	Buy now
16	9017110M01 Nut castle (683)	Buy now
17	9149030020 Pin cotter	Buy now
18	63V4594310 Propeller (3x9-1/4 x11 -j1) UR	Buy now
18	63V4594510 Propeller (3x9-1/4 x9 -j1) UR	Buy now
18	63V4594700 Propeller (3x9-1/4 x8 -j) UR	Buy now
18	63V4595210 Propeller (3x9-1/4 x10 -j1) UR	Buy now
18	6834594300 Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
18	6834594500 - UR	Buy now
18	6834594700 Propeller (3X9-1/4"x8"-j) UR	Buy now
18	6834594900 Propeller (3x9-1/2"x6-1/2"-j) UR	Buy now
18	6834595200 Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
18	6834594100 Propeller (3x9-1/4"x12"-j) UR	Buy now
19	683W459102 Propeller (3x9-3/4 x8 -j) UR	Buy now
19	683W459202 Propeller (3x9-3/4"x6-1/2"-j) UR	Buy now

Lower Casing & Drive 2



Ref	Part	
20	6E74598600 Ring, deflector	Buy now
21	9017110M07 Nut, castle(6g8)	Buy now
22	9020110M02 Washer, plate(6g9)	Buy now
23	63V4436200 Tube, water 2 L(22.3")	Buy now
24	63V4437500 Grommet, water tube 1 L(22.3")	Buy now
25	63V4437600 Grommet, water tube 2 L(22.3")	Buy now

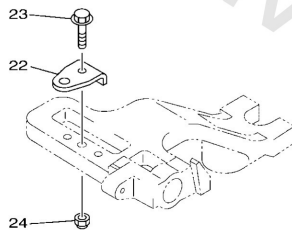
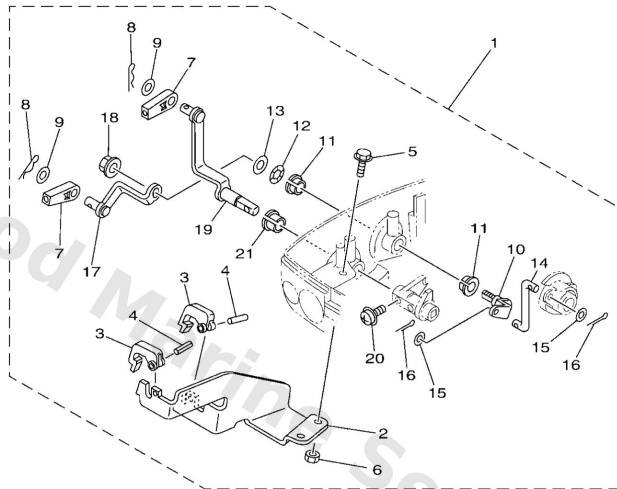
Optional Parts



63V5300-E200

Ref	Part	
1	63V1244051 -	Buy now
2	63V1246650 Exchanger, heat	Buy now
3	9788504020 Screw, pan head	Buy now
4	9044509M08 Hose (I865)	Buy now
5	6E58355810 End, nipple	Buy now
6	9046511M10 Clamp	Buy now
7	9044509M54 Hose (I420)	Buy now
8	63V1241350 Cover, thermostat	Buy now
9	9046708M10 Clip, pipe 6162435600	Buy now
10	68212414A1 Gasket, cover	Buy now

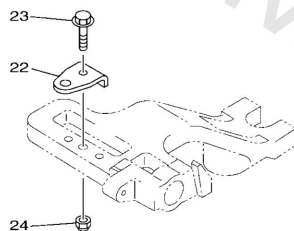
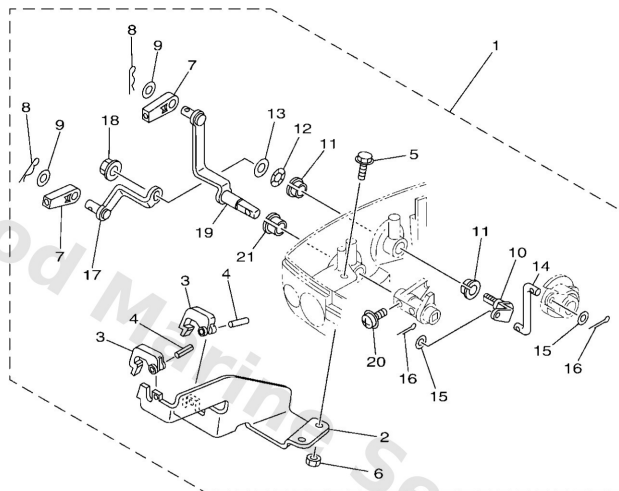
Remo Con Attachment




63VN300-S140

Ref	Part	
1	63V4850100 Remote cont. attachment assembly AP	Buy now
2	63V4853100 Bracket, remote control 1	Buy now
3	6824853850 Clamp, cable	Buy now
4	9169030012 Pin, spring	Buy now
5	9759506516 Bolt, with washer(6r6)	Buy now
6	9538006600 Nut(661)	Buy now
7	6FM4834400 Cable end, remote control	Buy now
8	9046818008 Clip 620436610000	Buy now
9	9020108M12 Washer plate (682)	Buy now
10	63V4215400 Lever, throttle control	Buy now
11	9038610025 Bushing (658)	Buy now
12	9020610M04 Washer, wave (676)	Buy now
13	9020110M02 Washer, plate(6g9)	Buy now
14	63V4219200 Rod 2	Buy now
15	9020104M06 Washer, plate(26h)	Buy now

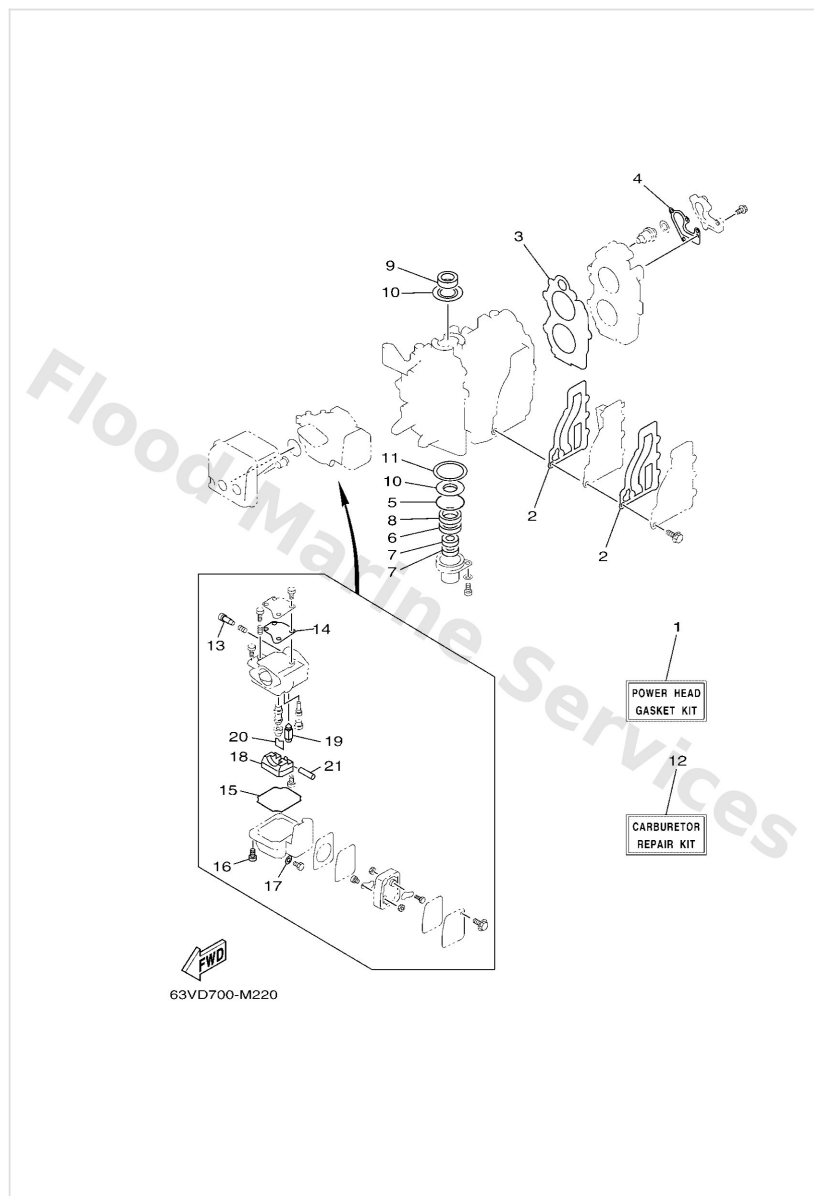
Remo Con Attachment




63VN300-S140

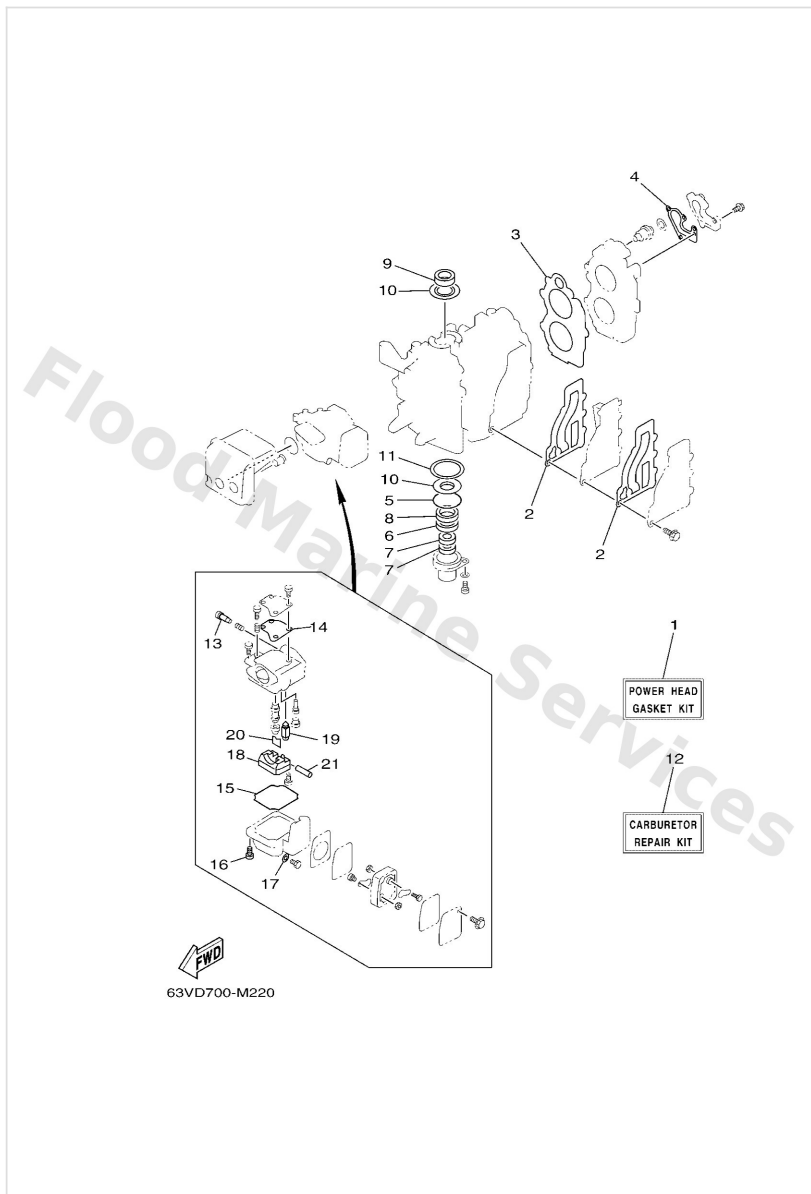
Ref	Part	
16	9149020010 Pin, cotter	Buy now
17	63V4853400 Throttle lever, control	Buy now
18	9578008300 Nut, nylon (6j8)	Buy now
19	63V4854400 Lever, shiftcontrol	Buy now
20	9015905M25 Screw,pan head (646)	Buy now
21	9038610009 Bushing 6484418600	Buy now
22	63V4851101 Hook, steering AP	Buy now
23	97E7508535 Bolt, hexagon w/w deep recess AP	Buy now
24	9018508057 Nut, nylon (6j8) AP	Buy now

Repair Kit 1



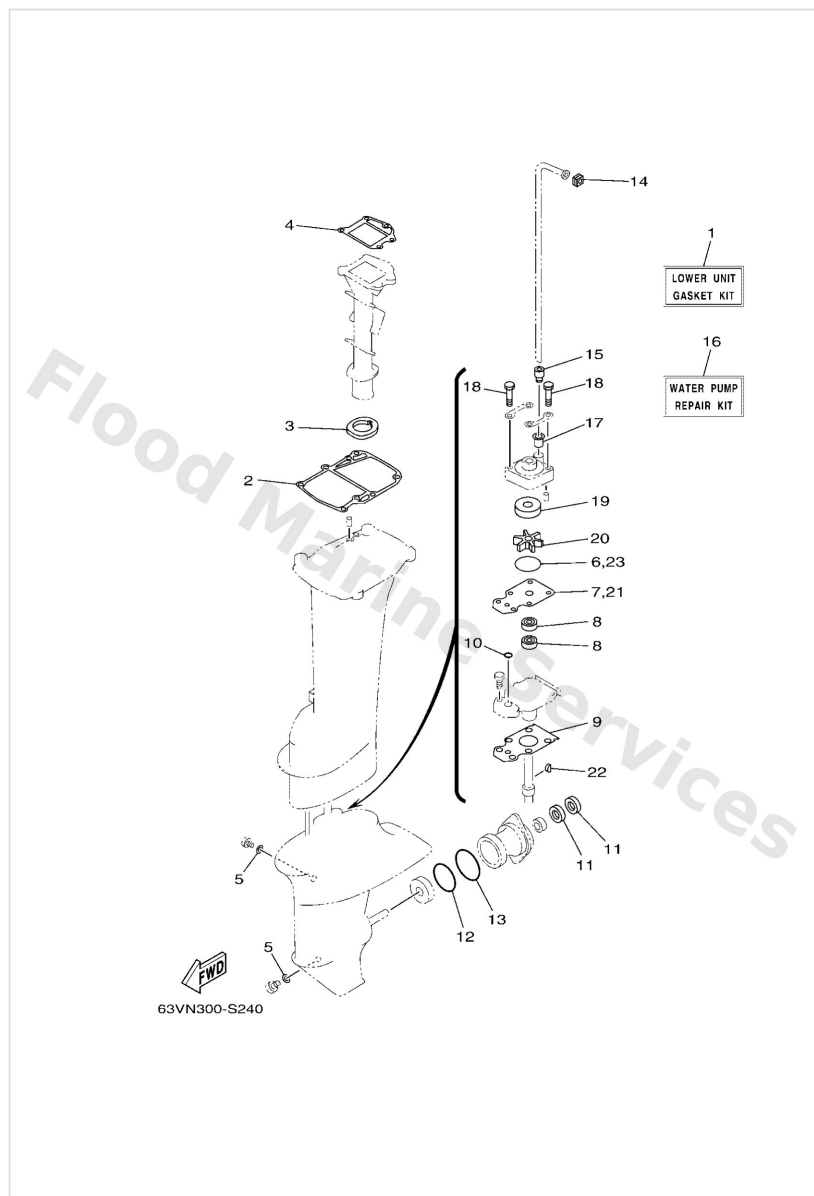
Ref	Part	
1	63VW000102 Gasket kit	Buy now
2	63V41112A0 Gasket, exhaust inner cover	Buy now
3	63V11181A2 Gasket, cylinder head 1	Buy now
4	68212414A1 Gasket, cover	Buy now
5	9321046M16 O-ring (688)	Buy now
6	9310125018 Oil seal	Buy now
7	9310113018 Oil seal	Buy now
8	9310225M48 Oil seal(63v)	Buy now
9	9311023M00 Oil seal (682)	Buy now
10	63V1144500 Spacer	Buy now
11	9020146M29 Washer, plate(63v)	Buy now
12	63VW009301 Carburetor repair kit	Buy now
13	6791492300 Screw, pilot	Buy now
14	63V1412600 Gasket	Buy now
15	63V1498400 Gasket, float chamber	Buy now

Repair Kit 1



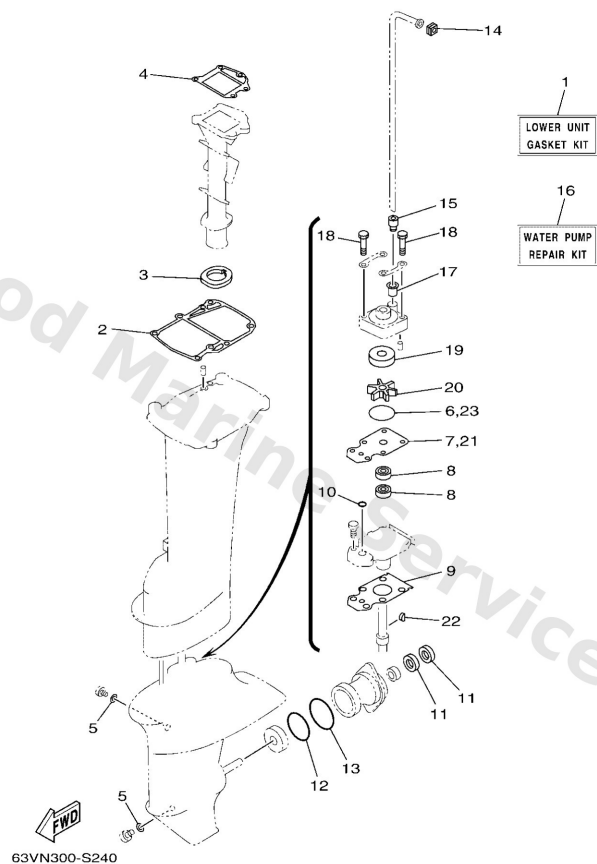
Ref	Part	
16	9798004114 Screw, pan head(ga5)	Buy now
17	65W1439800 Washer	Buy now
18	63V1498500 Float	Buy now
19	6AH1454600 Valve, needle	Buy now
20	6631415900 Clip	Buy now
21	6H41454800 Pin, float arm	Buy now

Repair Kit 2



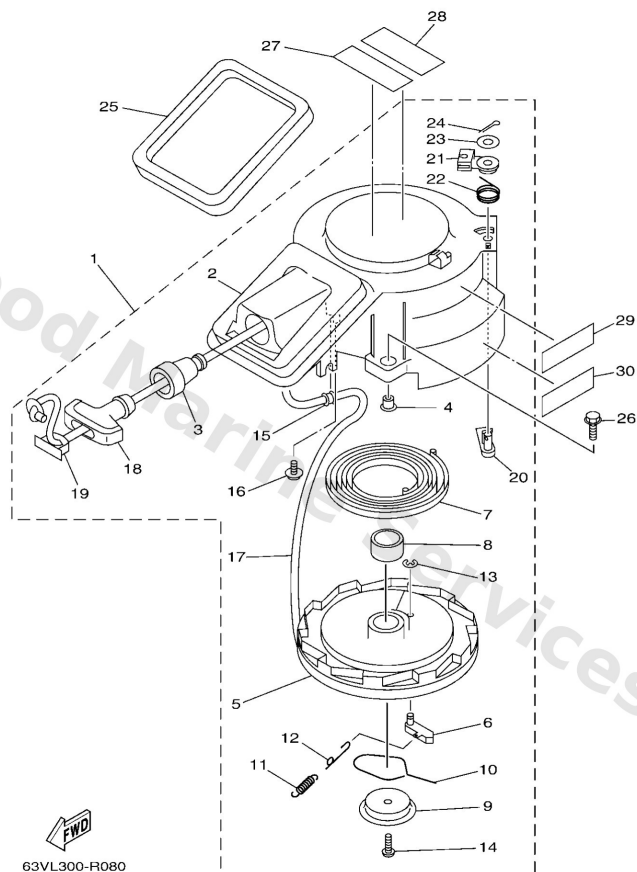
Ref	Part	
1	63VW000122 Lower unit gasket kit	Buy now
2	63V45113A1 Gasket, upper casing	Buy now
3	63V4113500 Gasket, exhaust manifold	Buy now
4	63V41133A1 Gasket, exhaust manifold 1	Buy now
5	9043008003 Gasket	Buy now
6	9321044398 O-ring(55x)	Buy now
7	63V4432300 Outer plate, cartridge	Buy now
8	9310120048 Oil seal (20x30x6-648)	Buy now
9	63V45315A0 Packing, lower casing	Buy now
10	9321006ME6 O-ring	Buy now
11	9310117054 Oil seal (17x30x6-650)	Buy now
12	9321057M09 O-ring (683)	Buy now
13	9321056M80 O-ring(6j8)	Buy now
14	63V4436510 Damper, water seal 1	Buy now
15	63V4436800 Rubber, water seal 4	Buy now

Repair Kit 2



Ref	Part	
16	63VW007803 Water pump repair kit	Buy now
17	6474436600 Damper, water seal 2	Buy now
18	97D9508045 Bolt, hexagon deep recess	Buy now
19	63V4432200 Insert, cartridge	Buy now
20	63V4435201 Impeller	Buy now
22	63V4433800 Key, woodruff	Buy now

Starter



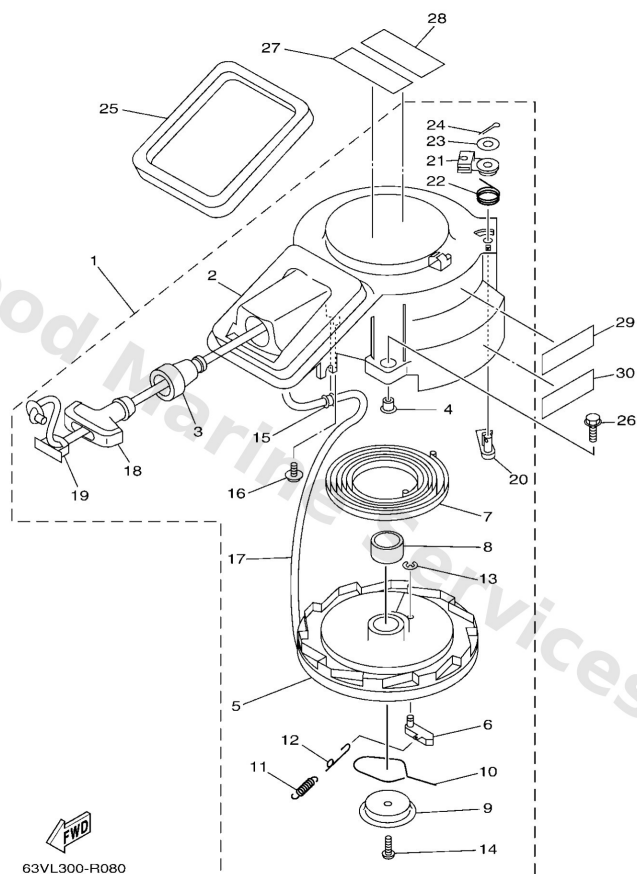
63VL300-R080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

Ref	Part	
1	63V1571021 Starter assembly WITH SAFETY DEVICE	Buy now
2	63V1571110 Case, starter	Buy now
3	63V1579501 Guide, rope	Buy now
4	9038706M05 Collar(6h4)	Buy now
5	63V1571400 Drum, sheave	Buy now
6	63V1574100 Pawl, drive	Buy now
7	63V1571300 Spring, starter	Buy now
8	63V1575300 Bush	Buy now
9	63V1571610 Plate, drive	Buy now
10	63V1570510 Spring, drive pawl	Buy now
11	63V1576701 Spring	Buy now
12	68T1578400 Spring, return	Buy now
13	63V1574400 Circlip	Buy now
14	68T1579300 Screw	Buy now
15	63V1576400 Collar 1	Buy now

Starter



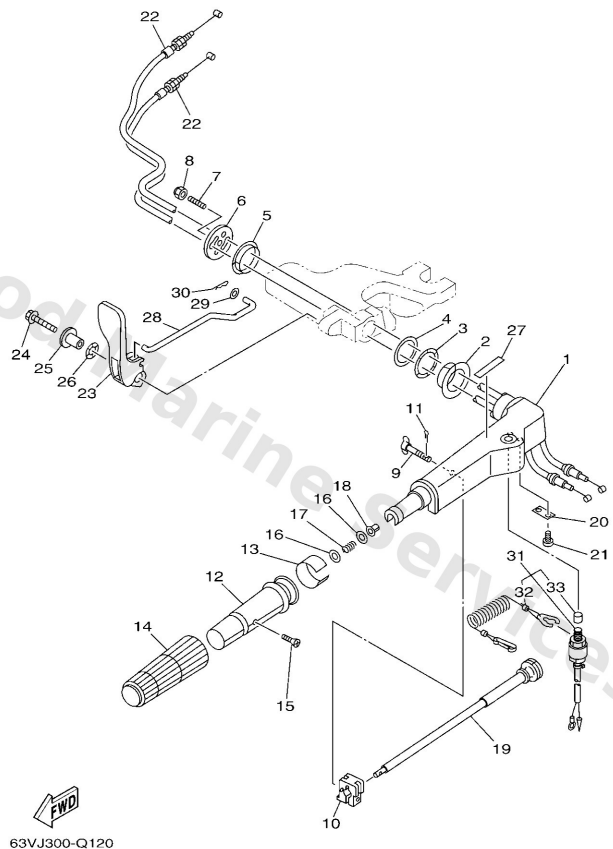
63VL300-R080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

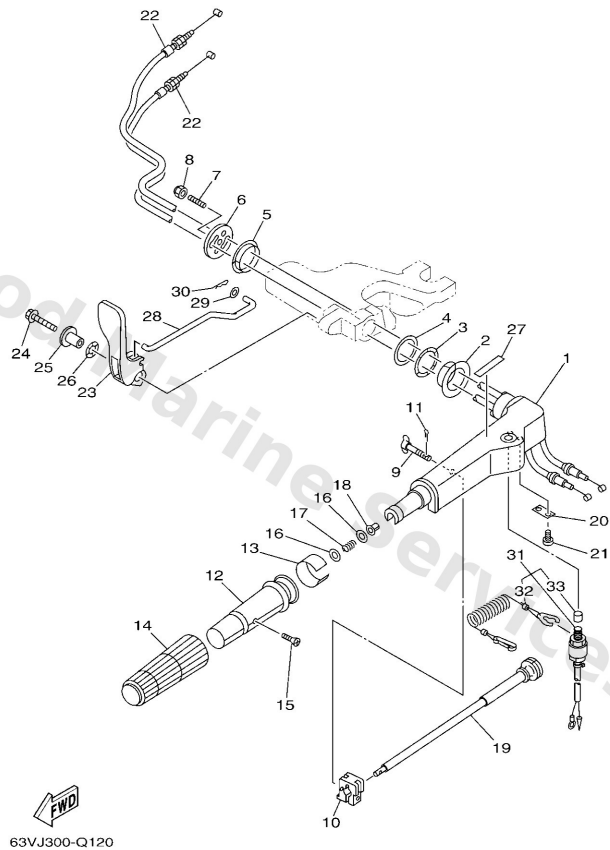
Ref	Part	
16	63V1579300 Screw	Buy now
17	* item_description *1	Buy now
18	6G11575500 Handle, starter	Buy now
19	6G11577900 Cover	Buy now
20	63V1579400 Stopper	Buy now
21	63V1574800 Plunger, starter stop	Buy now
22	63V1573400 Spring, return	Buy now
23	63V1572600 Washer, flat	Buy now
24	9149016018 Pin, cotter (e57)	Buy now
25	63V1576200 Seal, rubber 2	Buy now
26	97E9506520 Bolt, hexagon w/w deep recess	Buy now
27	6EE8199540 Label, warning	Buy now
28	6EE8199550 Label, warning	Buy now
29	6EE8199440 Label, safety	Buy now
30	6EE8199450 Label, safety	Buy now

Steering



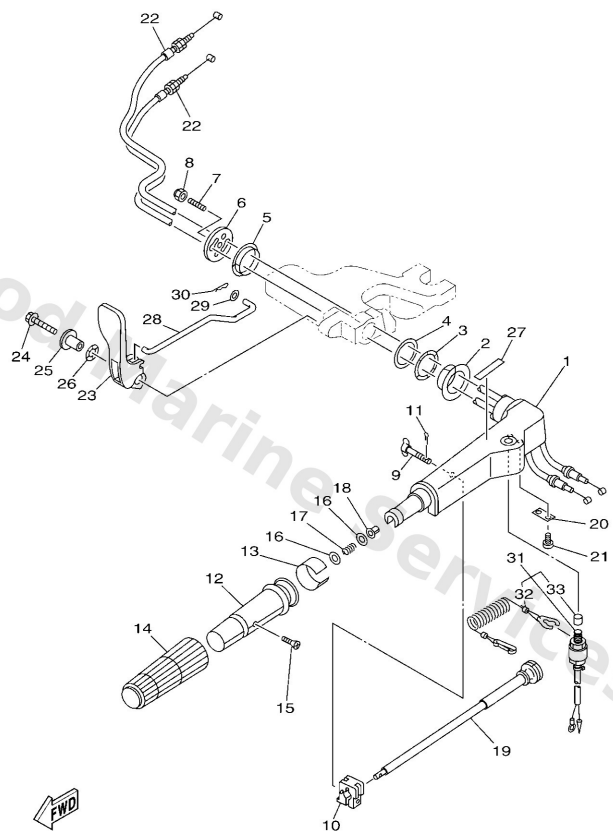
Ref	Part	
1	63V42111018D Handle, steering	Buy now
2	9038634M97 Bush(63v)	Buy now
3	9020636M21 Washer, wave(63v)	Buy now
4	9020236M55 Washer, plate(63v)	Buy now
5	9038633M96 Bush(63v)	Buy now
6	6G14213102 Cover, handle steering	Buy now
7	9011608016 Bolt, stud	Buy now
8	9018508057 Nut, nylon (6j8)	Buy now
9	6G14212501 Bolt, friction adjusting	Buy now
10	6G14212600 Piece, friction	Buy now
11	9149016010 Pin, cotter	Buy now
12	6644211900 Grip, steering handle	Buy now
13	6H24213710 Indicator, throttle	Buy now
14	6G14217700 Rubber, handle	Buy now
15	9015205011 Screw, countersunk	Buy now

Steering



Ref	Part	
16	9020110M02 Washer, plate(6g9)	Buy now
17	9050123215 Spring (655)	Buy now
18	9038608032 Bushing (650)	Buy now
19	6G14213801 Lever, throttle	Buy now
20	6E04215902 Stay	Buy now
21	9788505012 Screw,pan head (646)	Buy now
22	6L22630101 Throttle cable assembly	Buy now
23	63V4411102 Handle, gear shift	Buy now
24	9011906M05 Bolt, with washer(6l2)	Buy now
25	9038706M86 Collar	Buy now
26	9020615M18 Washer, wave(6l2)	Buy now
27	6X34419100 Indicator, shift	Buy now
28	63V4412402 Link, shift rod	Buy now
29	9020206009 Washer plate 626427510000	Buy now
30	9046818008 Clip 620436610000	Buy now

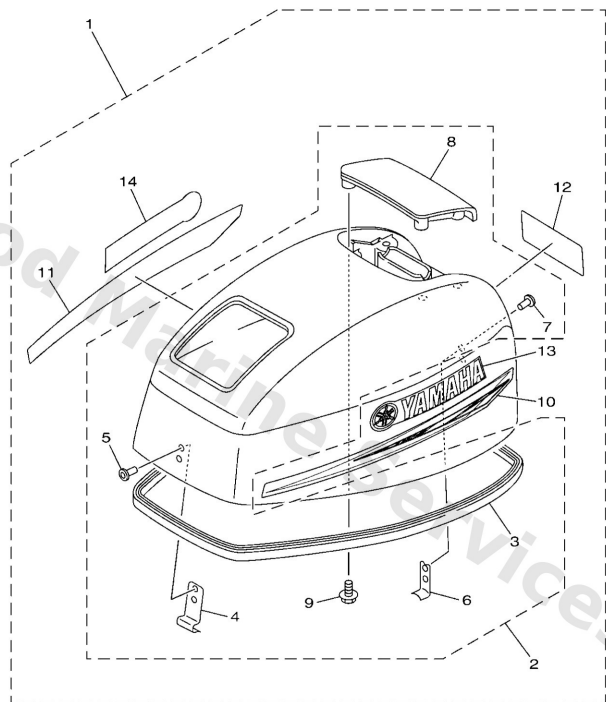
Steering



63VJ300-Q120

Ref	Part	
31	65W8257501 Engine stop switch assembly	Buy now
32	6828255600 Lanyard, stop switch	Buy now
33	6898257Y00 Cap	Buy now

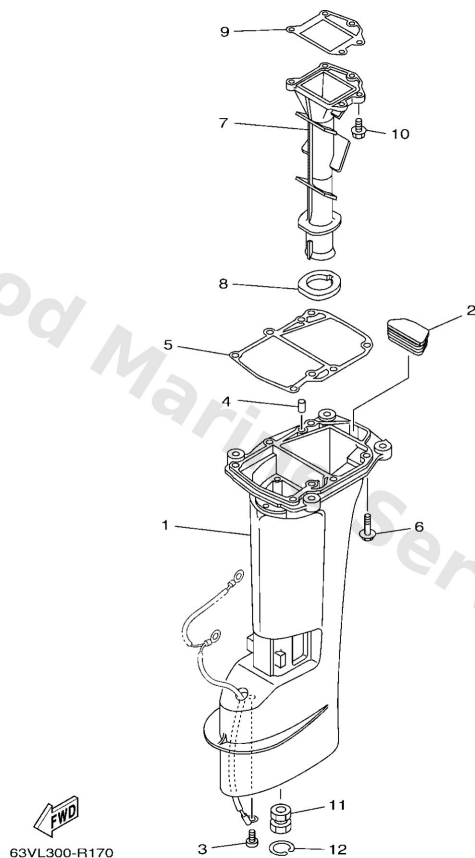
Top Cowling



63VL300-R020

Ref	Part	
1	63V4261002 Top cowling assembly	Buy now
1	63W4261002 Top cowling assembly	Buy now
2	63V4261A01 Top cowling w/o graphics	Buy now
3	63V4261500 Seal	Buy now
4	6G14265102 Hook	Buy now
5	9026604M04 Rivet(6e7)	Buy now
6	6L24264700 Holder, clamp band	Buy now
8	63V42613A08D Molding, air duct	Buy now
9	97E9506516 Bolt, hexagon w/w deep recess	Buy now
10	63V4267540 Graphic, side 1	Buy now
11	63V4267640 Graphic, side 2	Buy now
12	63V4267840 Graphic, rear	Buy now
12	63W4267840 Graphic, rear	Buy now
13	6E04268140 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	63V45111058D Casing, upper S(17.3")	Buy now
1	63V45111158D Casing, upper L(22.3")	Buy now
2	63V4512601 Plate, seal damper	Buy now
3	9015706M06 Screw, pan head(6m7)	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	63V45113A1 Gasket, upper casing	Buy now
6	97E7508530 Bolt, hexagon w/w deep recess	Buy now
7	65F4113100CA Manifold, ext. 1	Buy now
8	63V4113500 Gasket, exhaust manifold	Buy now
9	63V41133A1 Gasket, exhaust manifold 1	Buy now
10	97E9506520 Bolt, hexagon w/w deep recess	Buy now
11	6824531800 Bushing, drive shaft L(22.3")	Buy now
12	9342030042 Circlip (650) L(22.3")	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.