



Yamaha 15FWC 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

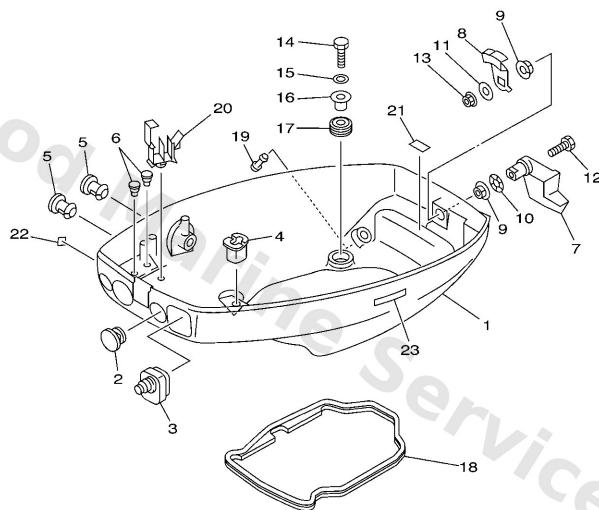
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	5
BRACKET 2	8
CARBURETOR	10
CONTROL 1	13
CONTROL 2	16
CRANKSHAFT. PISTON	18
CYLINDER. CRANKCASE	21
ELECTRICAL 1	23
ELECTRICAL 2	24
FUEL	25
FUEL TANK	27
GENERATOR	28
INTAKE	29
LOWER CASING. DRIVE 1	31
LOWER CASING. DRIVE 2	35
REMO-CON ATTACHMENT	38
REMOTE CONTROL ASSY	40
REMOTE CONTROL BOX	45
REPAIR KIT 1	46
REPAIR KIT 2	48
STARTER	50
STARTING MOTOR	52
STEERING	54
STEERING GUIDE	57
TOP COWLING	58
UPPER CASING	60

Bottom Cowling

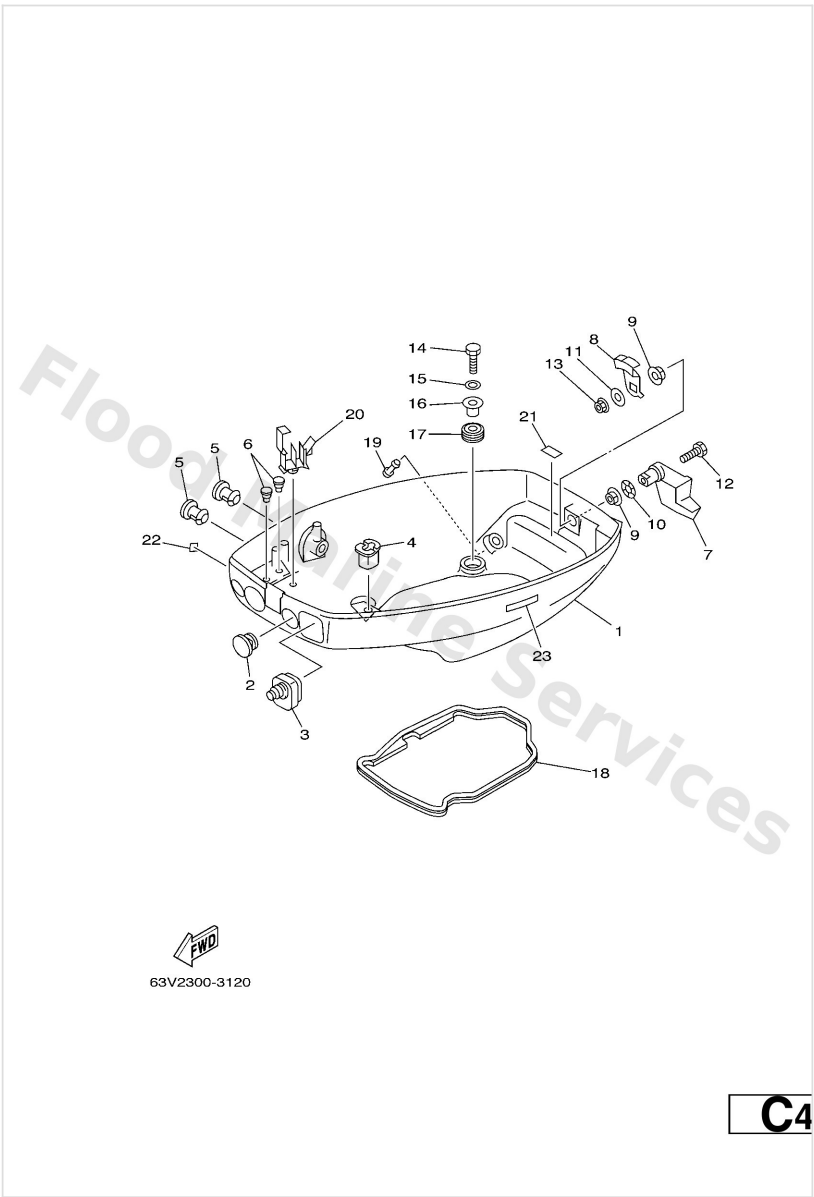


63V2300-3120

C4

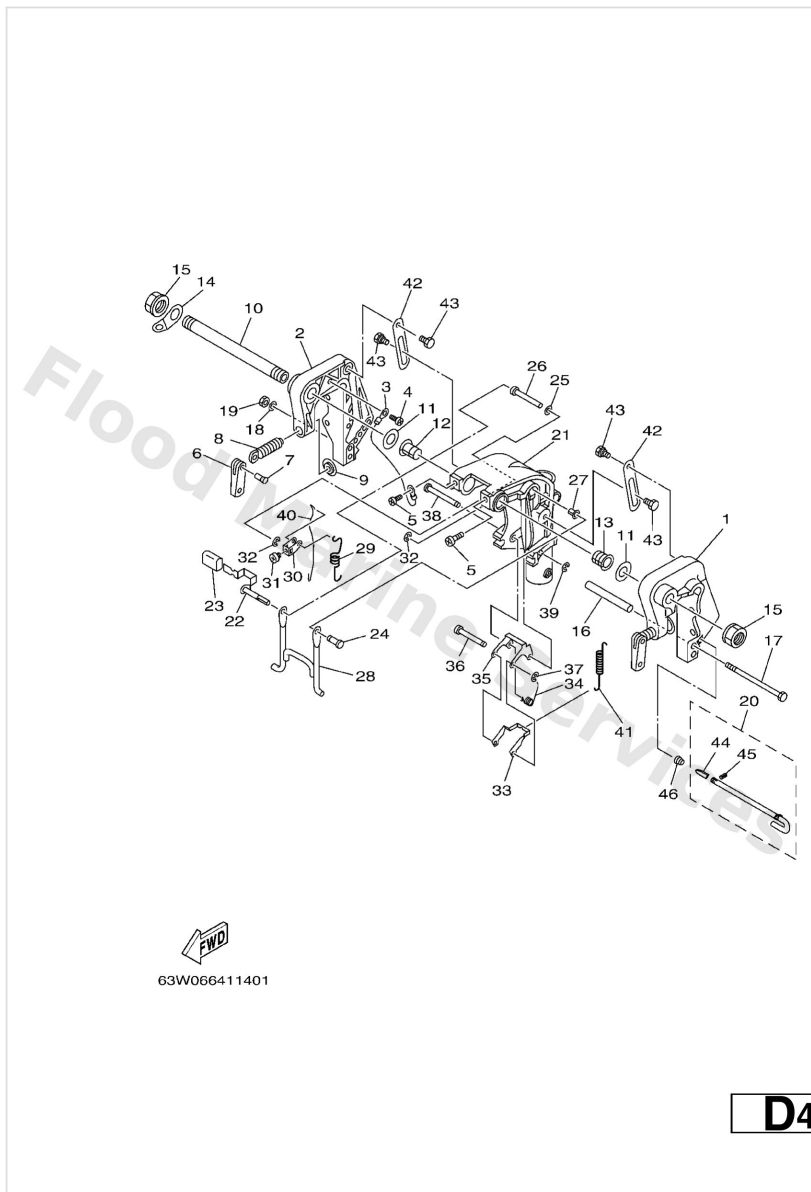
Ref	Part	
1	63V42711034D Cowling, bottom	Buy now
2	6824272502 Grommet	Buy now
3	63V4272600 Grommet	Buy now
4	6824272700 Grommet	Buy now
5	6G14274800 Grommet	Buy now
6	9048006M19 Grommet (6e3)	Buy now
7	63V42815014D Lever, clamp	Buy now
8	6E74281600 Lever, clamp 2	Buy now
9	9038612M45 Bushing (6g1)	Buy now
10	9020612052 Washer, wave (666)	Buy now
11	9020106068 Washer, plate (6k8)	Buy now
12	9709506025 Bolt	Buy now
13	9538006700 Nut	Buy now
15	9299506600 Washer, plain (646)	Buy now
16	9038706034 Collar (6g1)	Buy now

Bottom Cowling



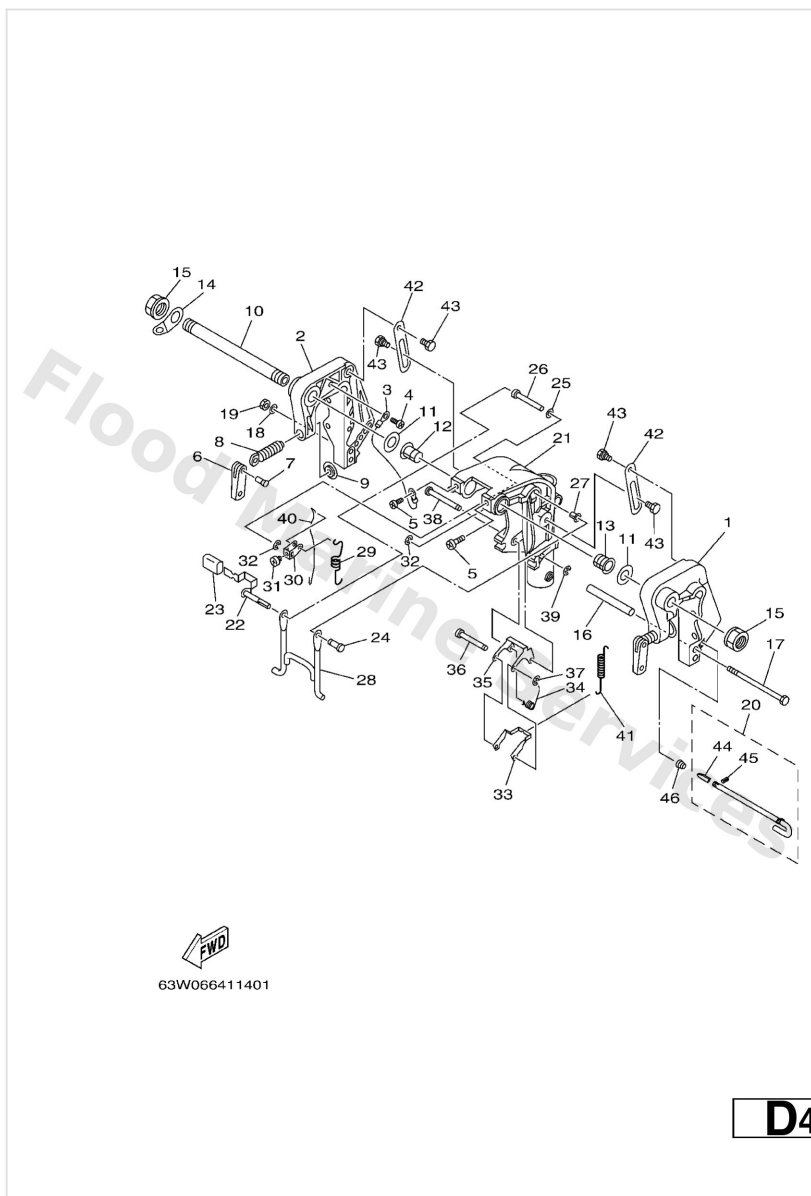
Ref	Part	
17	9048015M31 Grommet (6g1)	Buy now
18	63V4271602 Rubber, seal 1	Buy now
19	6H34439101 Nipple, hose	Buy now
20	9046525M57 Clamp(63v)	Buy now
21	6E74279110 Mark 1	Buy now
22	6A12817600 Label Caution	Buy now
23	6E38257H00 Plate Mark	Buy now

Bracket 1



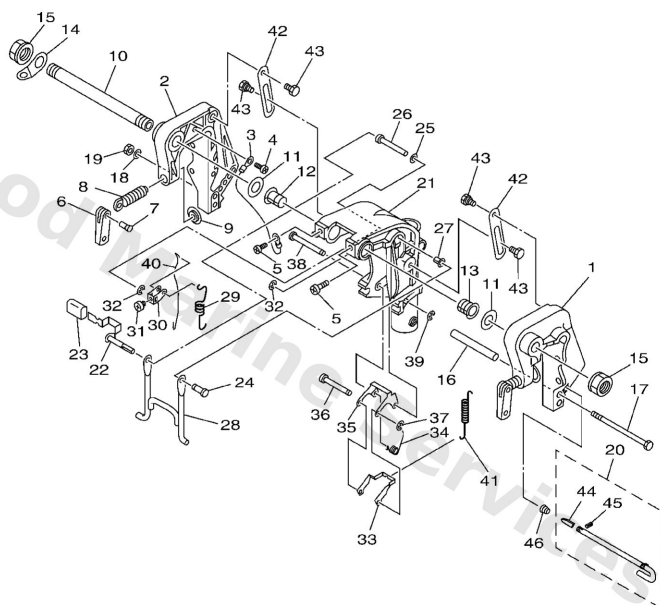
Ref	Part	
1	63V43111054D Bracket, clamp 1	Buy now
2	63V43112064D Bracket, clamp 2	Buy now
3	66M8214800 Wire, lead 4	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	9788508010 Rivet	Buy now
6	6E04311801 Handle, transom clamp	Buy now
7	9024304M01 Pin(6a1)	Buy now
8	6E74311600 Screw, transom clamp	Buy now
9	6484311401 Pad, transom clamp	Buy now
10	63W4313110 Bolt, clamp bracket RIDE GUIDE	Buy now
11	9020222M54 Washer, plate(63v)	Buy now
12	9038622M94 Bush(63v)	Buy now
14	6J84311301 Plate, clamp bracket	Buy now
15	9018522043 Nut, self-locking	Buy now
16	9038706M13 Collar(6h6)	Buy now

Bracket 1



Ref	Part	
17	9010106M29 Bolt, hexagon (682)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	9538006700 Nut	Buy now
20	66M4316001 Tilt rod assembly	Buy now
21	63V43311034D Bracket, swivel 1	Buy now
22	66M4363001 Tilt lever assembly	Buy now
23	6824331801 Cover	Buy now
24	63V4319100 Shaft, stopper	Buy now
25	9020207M60 Washer, plate	Buy now
26	9038707M07 Collar	Buy now
27	9038607M95 Bush(63v)	Buy now
28	66M4335001 Receiver assembly	Buy now
29	9050720M00 Spring, tension(63v)	Buy now
30	63V4364101 Lever, tilt	Buy now
31	9015705014 Screw, pan head	Buy now

Bracket 1

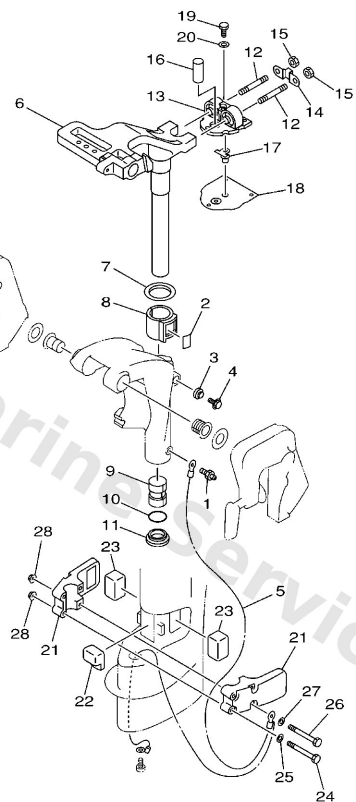


63W066411401

D4

Ref	Part	
32	9908005600 Circlip(22k)	Buy now
33	63V4361410 Plate, tilt lock	Buy now
34	9050818M41 Spring, torsion	Buy now
35	66R4361500 Plate, tilt lock	Buy now
36	66R4361100 Shaft, tilt lock	Buy now
37	9343004M03 Circlip (eu0)	Buy now
38	63V4365900 Shaft, reverse lock	Buy now
40	66R4361700 Rod, tilt lock	Buy now
41	63V4365600 Spring, reverse lock 1	Buy now
42	63V4318100 Lever, tilt stop 1	Buy now
43	9010906M84 Bolt	Buy now
44	6894316500 Plate, tilt lock	Buy now
45	9169030008 Pin. spring(656)	Buy now
46	9050210M07 Spring, conical(6k3)	Buy now

Bracket 2

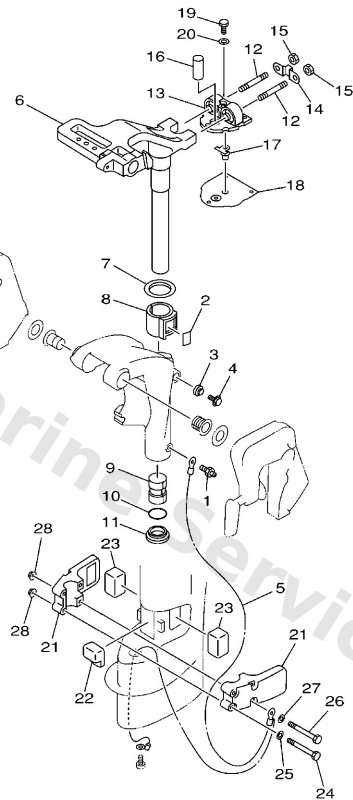


63V0010-1160

D6

Ref	Part	
1	9370006M03 Nipple, grease(6a1)	Buy now
2	63V4252800 Plate, friction	Buy now
3	6894337301 Seal, damper	Buy now
4	9010506M07 Bolt (689)	Buy now
5	63V8212700 Wire, lead 2	Buy now
6	63V42511044D Bracket, steering	Buy now
7	9020940008 Washer	Buy now
8	65F4253700 Bushing, pivot shaft	Buy now
9	9038630048 Bush	Buy now
10	9321029M94 O-ring(6h1)	Buy now
11	9038630M60 Bush(6j8)	Buy now
12	9011608M54 Bolt, stud(63v)	Buy now
13	63V44514015B Mount damper, upper side	Buy now
14	63V4452600 Plate	Buy now
15	9538008600 Nut (661)	Buy now

Bracket 2

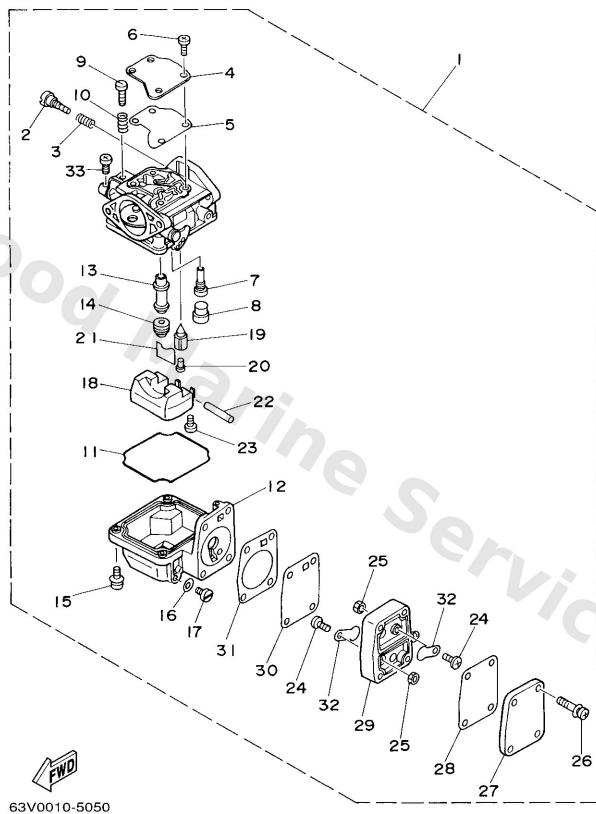


63V0010-1160

D6

Ref	Part	
16	9038716002 Collar	Buy now
17	63V4436601 Damper, water seal 2	Buy now
18	63V45114A0 Gasket, upper casing	Buy now
19	9709506018 Bolt (fj0)	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	63V44551014D Housing, lower mount rubber 1	Buy now
22	63V4455700 Mount damper, lower front	Buy now
23	6824455500 Mount damper, lower side	Buy now
24	9707506055 Bolt, hexagon w/w deep recess	Buy now
26	9707506075 Bolt, hexagon w/w deep recess	Buy now
28	9017906M28 Nut(63v)	Buy now

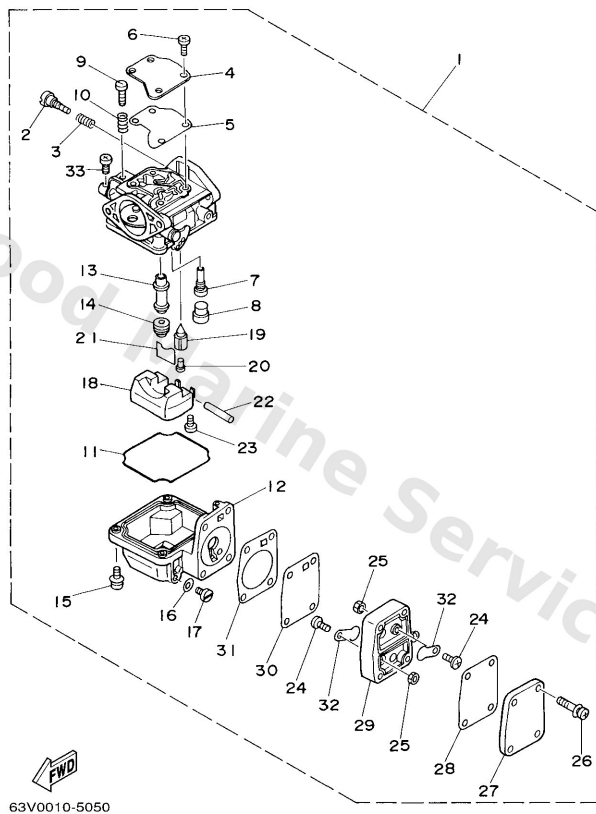
Carburetor



B2

Ref	Part	
1	63V1430100 Carburetor assembly 1	Buy now
2	6791492300 Screw, pilot	Buy now
3	6791455500 Spring	Buy now
4	63V1452700 Plate	Buy now
5	63V1412600 Gasket	Buy now
6	9780304010 Screw, pan head (e56)	Buy now
7	63V1494806 Jet (#48)	Buy now
8	6791496600 Rubber cap	Buy now
9	63V1452300 Screw, stop	Buy now
10	9050110326 Spring coil(663)(carb)	Buy now
11	63V1498400 Gasket, float chamber	Buy now
12	63V1498000 Body, float chamber	Buy now
13	63V1494700 Jet, needle	Buy now
14	6761494329 Jet, main (#110)	Buy now
15	9798004114 Screw, pan head(ga5)	Buy now

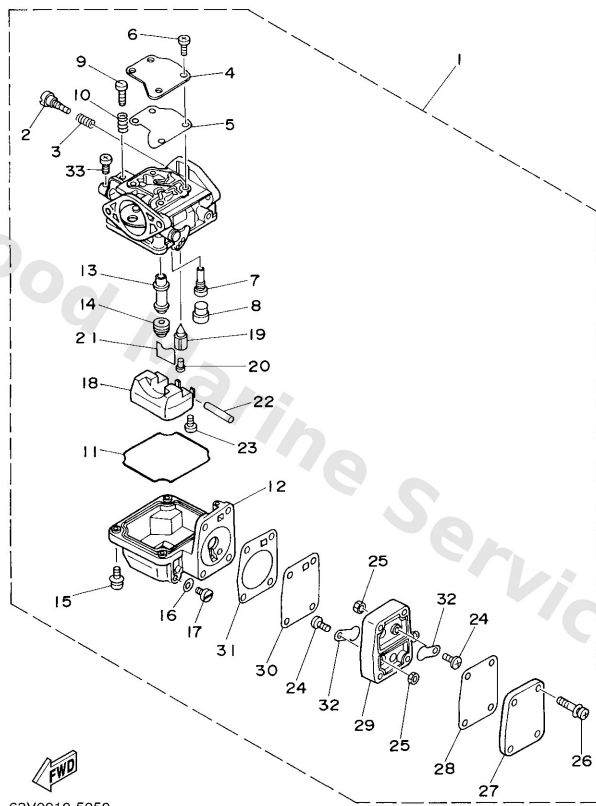
Carburetor



B2

Ref	Part	
16	6G11439800 Washer	Buy now
17	6G11499200 Screw, drain	Buy now
18	63V1498500 Float	Buy now
19	6G11454601 Valve, needle	Buy now
20	6761418600 Pin, valve	Buy now
21	6631415900 Clip	Buy now
22	6H41454800 Pin, float arm	Buy now
23	9858004008 Screw, pan head (713)	Buy now
24	9898003006 Screw, bind(6g1)	Buy now
25	9538003600 Nut (6g8)	Buy now
26	9798004125 Screw, with washer	Buy now
27	6G12445200 Cover, pump	Buy now
28	63V2441100 Diaphragm	Buy now
29	6G12441201 Body 1	Buy now
30	6G12441100 Diaphragm	Buy now

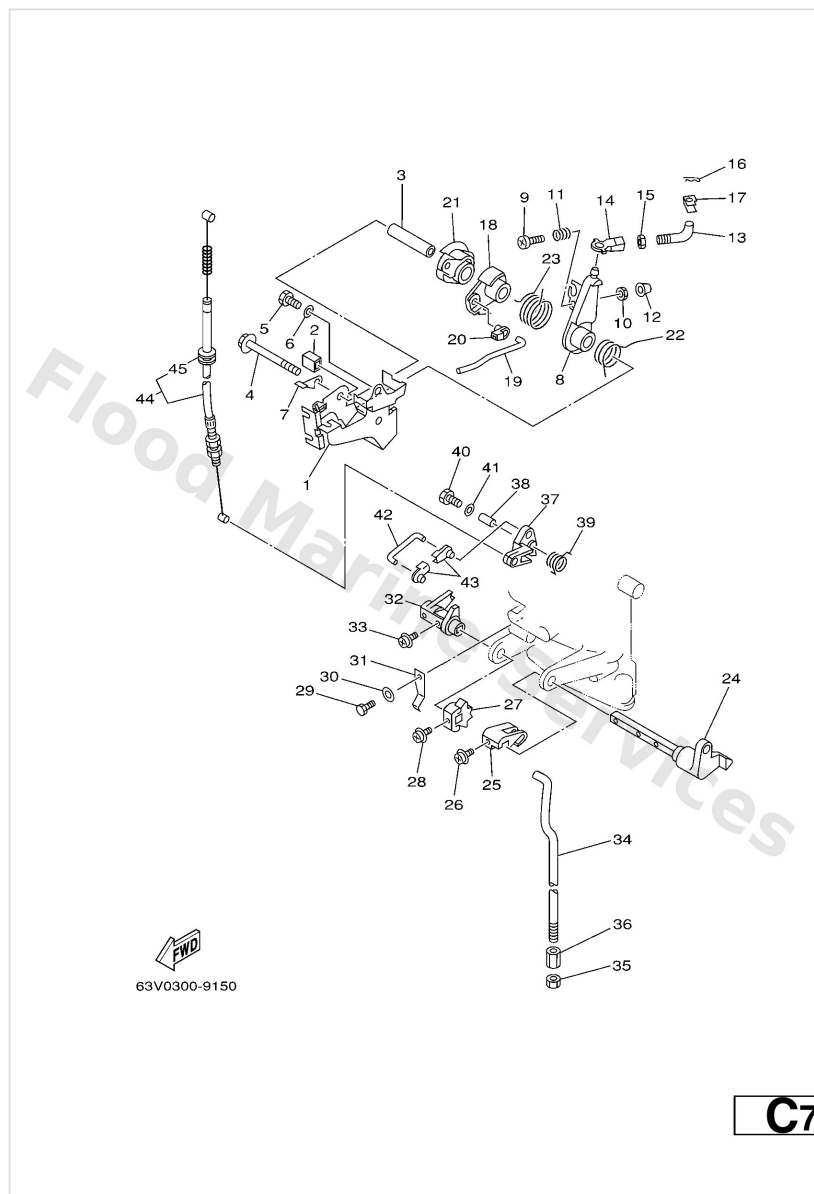
Carburetor



B2

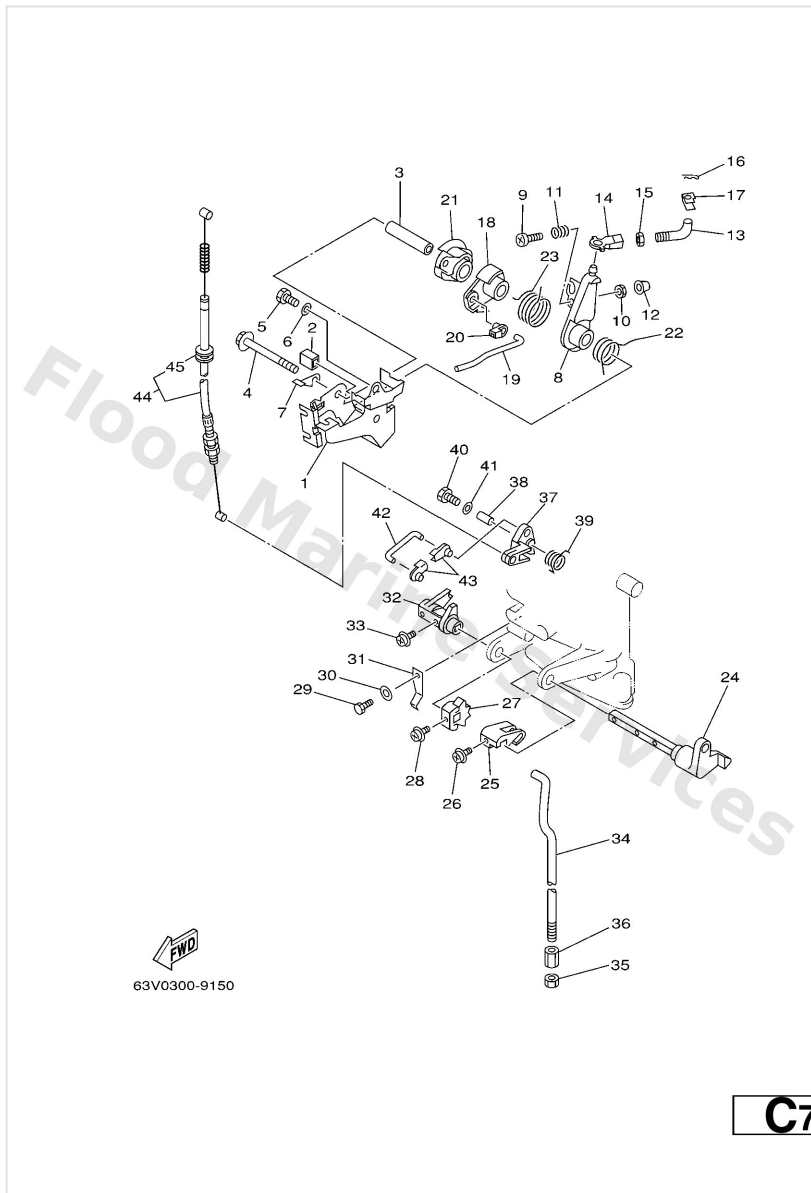
Ref	Part	
31	6G12443101 Gasket, fuel pump 1	Buy now
32	6L52442100 Valve, check	Buy now
33	9858004006 Screw, pan head (7h3)	Buy now

Control 1



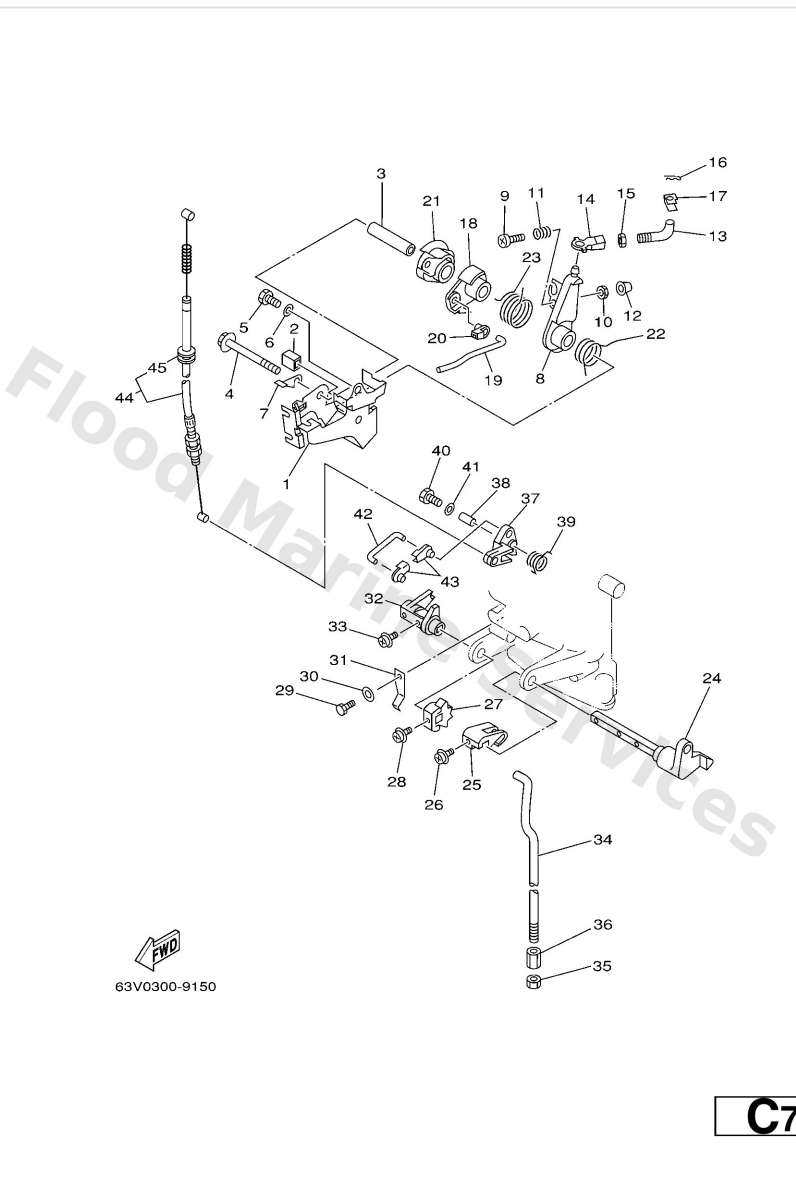
Ref	Part	
1	63V1449702 Stay, throttle wire	Buy now
2	6894419400 Cap	Buy now
3	9038706M50 Collar(63v)	Buy now
4	9589506065 Bolt, flange(63v)	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	63V4128200 Stopper, free accel. link 9.9F ONLY	Buy now
8	63V4163100 Lever, magneto control	Buy now
9	9788506030 Screw, pan head(6e0)	Buy now
10	9538006600 Nut(661)	Buy now
11	9050112M16 Spring (6a1)	Buy now
12	6884419400 Cap	Buy now
13	63V4123800 Joint, link	Buy now
14	6H44123700 Joint, link	Buy now
15	9538005700 Nut (656)	Buy now

Control 1



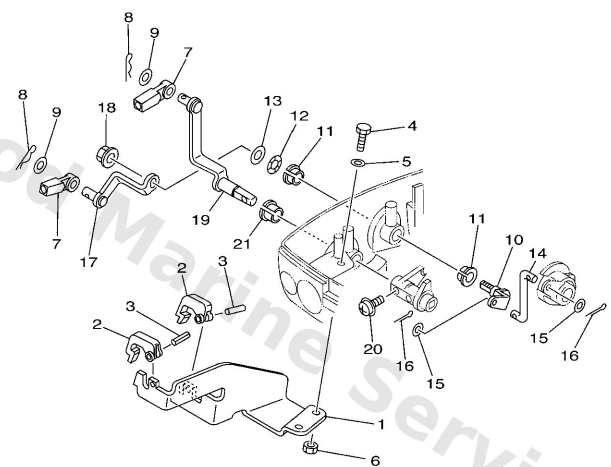
Ref	Part	
16	9046810005 Pin, hair 6264123500	Buy now
17	63V4122300 Washer, lock 1	Buy now
18	63V4128301 Lever, free accel.	Buy now
19	63V4121100 Link, accel.	Buy now
20	6614126202 Joint, choke lever	Buy now
21	63V4163800 Pulley	Buy now
22	9050816M37 Spring, torsion(63v)	Buy now
23	9050820M38 Spring, torsion(63v)	Buy now
24	63V4412301 Arm, shift rod	Buy now
25	63V4412101 Lever, shift rod	Buy now
26	9015905M25 Screw,pan head (646)	Buy now
27	63V4412500 Lever, shift rod	Buy now
31	63V4411600 Spring	Buy now
32	63V4412201 Bushing, shift rod lever	Buy now
34	63V4414301 Rod, shift	Buy now

Control 1



Ref	Part	
35	9538006700 Nut	Buy now
36	9017006015 Connector, shift rod	Buy now
37	63V1574610 Arm	Buy now
38	9038706M06 Collar (651)	Buy now
39	9050808M39 Spring, torsion(63v)	Buy now
40	9709506020 Bolt(7u8)	Buy now
42	6L21574700 Link	Buy now
44	63V1577001 Cable comp., starter stop	Buy now
45	9048010M16 Grommet(6j8)	Buy now

Control 2

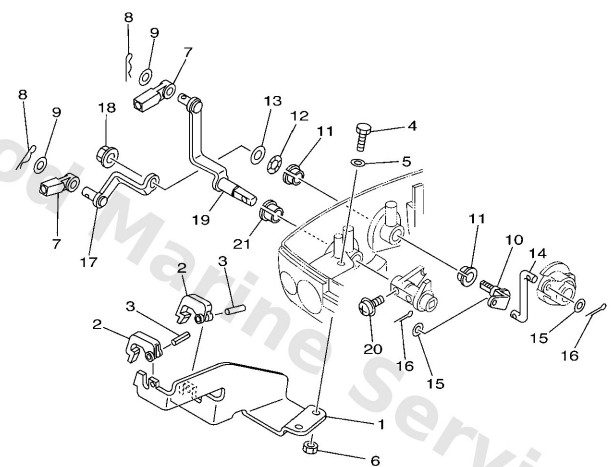



63V2300-3160

D2

Ref	Part	
1	63V4853100 Bracket, remote control 1	Buy now
2	6824853850 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	9709506016 Bolt, hexagon deep recess	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	9538006600 Nut(661)	Buy now
7	6634834400 Cable end, remote control	Buy now
8	9046818008 Clip 620436610000	Buy now
9	9020108M12 Washer plate (682)	Buy now
10	63V4215400 Lever, throttle control	Buy now
11	9038610025 Bushing (658)	Buy now
12	9020610M04 Washer, wave (676)	Buy now
13	9020110M02 Washer, plate(6g9)	Buy now
14	63V4219200 Rod 2	Buy now
15	9020104M06 Washer, plate(26h)	Buy now

Control 2

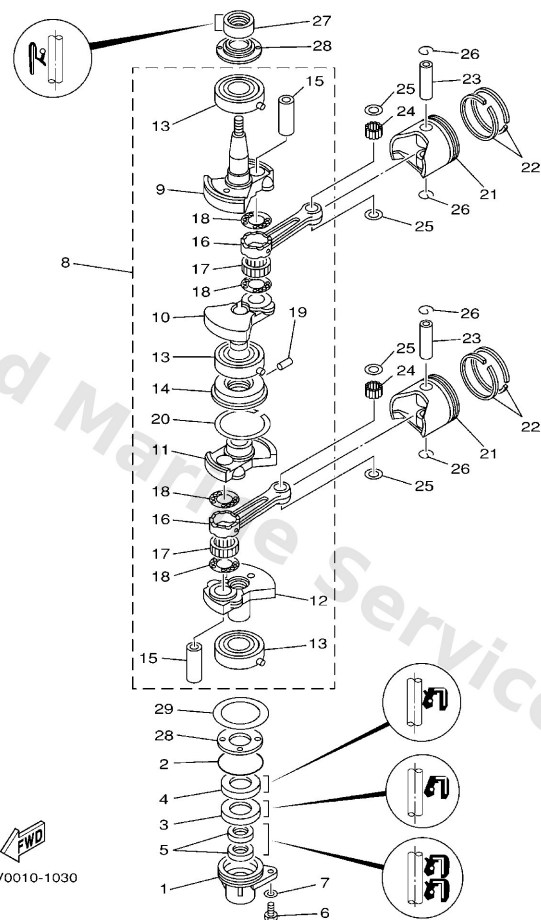



63V2300-3160

D2

Ref	Part	
16	9149020010 Pin, cotter	Buy now
17	63V4853400 Throttle lever, control	Buy now
18	9578008300 Nut, nylon (6j8)	Buy now
19	63V4854400 Lever, shiftcontrol	Buy now
20	9015905M25 Screw,pan head (646)	Buy now
21	9038610009 Bushing 6484418600	Buy now

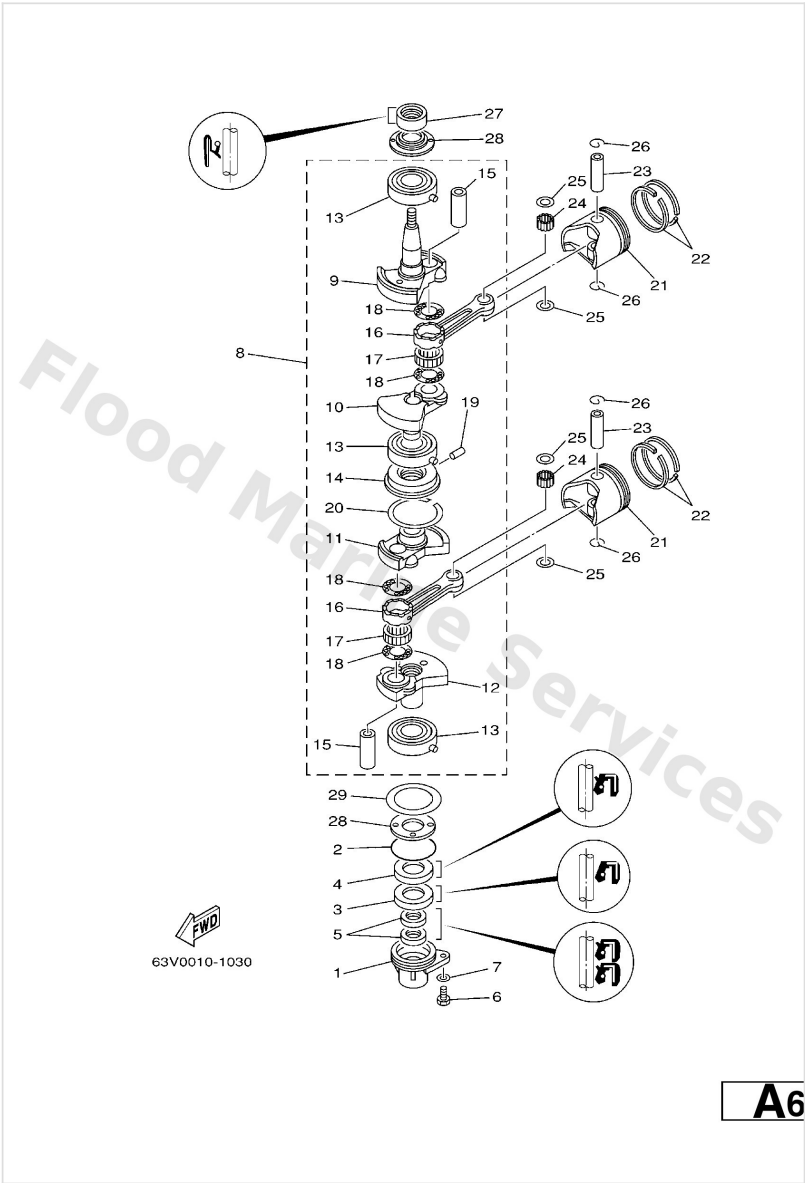
Crankshaft. Piston



A6

Ref	Part	
1	63V153960194 Housing, oil seal	Buy now
2	9321046M16 O-ring (688)	Buy now
3	9310125018 Oil seal	Buy now
4	9310225M48 Oil seal(63v)	Buy now
5	9310113018 Oil seal	Buy now
6	9709506016 Bolt, hexagon deep recess	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	63V1140001 Crankshaft assembly	Buy now
9	63V1141200 Crank 1	Buy now
10	63V1142200 Crank 2	Buy now
11	63V1143200 Crank 3	Buy now
12	63V1144200 Crank 4	Buy now
13	93306205U7 Bearing(63v)	Buy now
14	63V1151502 Seal, labyrinth 1	Buy now
15	6821168100 Pin crank	Buy now

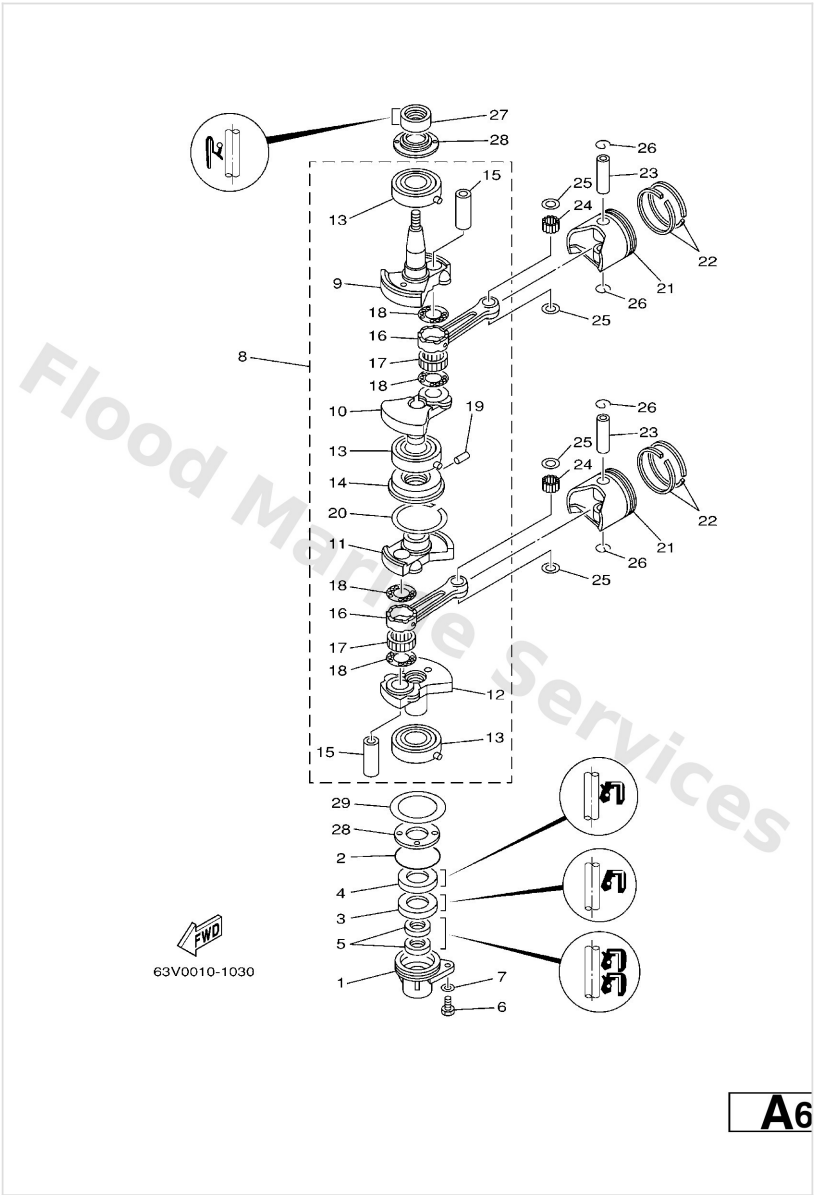
Crankshaft. Piston



A6

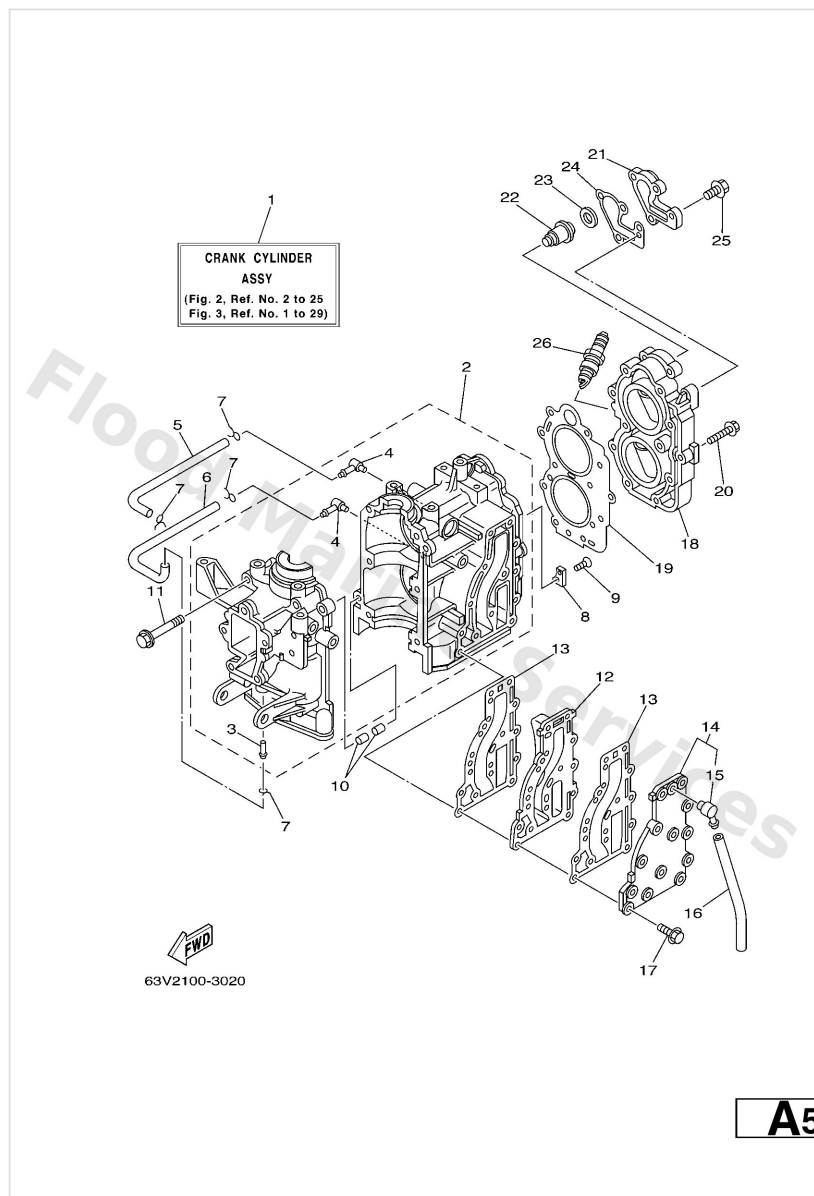
Ref	Part	
16	6501165104 Rod, connecting	Buy now
17	93310620V5 Bearing, big end (682)	Buy now
18	9020920M23 Washer, crank pin (1h9)	Buy now
19	9160920008 Pin, spring	Buy now
20	9344052009 Circlip (168)	Buy now
21	6E7116310097 Piston (std)	Buy now
21	6E71163500 Piston (1st o.s) AP	Buy now
21	6E71163600 Piston (2nd o.s) AP	Buy now
22	6821161001 Piston ring set (std)	Buy now
22	6821161011 Piston ring set (1st o/s) AP	Buy now
22	6821161021 Piston ring set (2nd o/s) AP	Buy now
23	6341163300 Pin, piston	Buy now
24	9360214104 Pin, dowel	Buy now
25	9020114377 Washer, plate	Buy now
26	9345015023 Circlip 131116340000	Buy now

Crankshaft. Piston



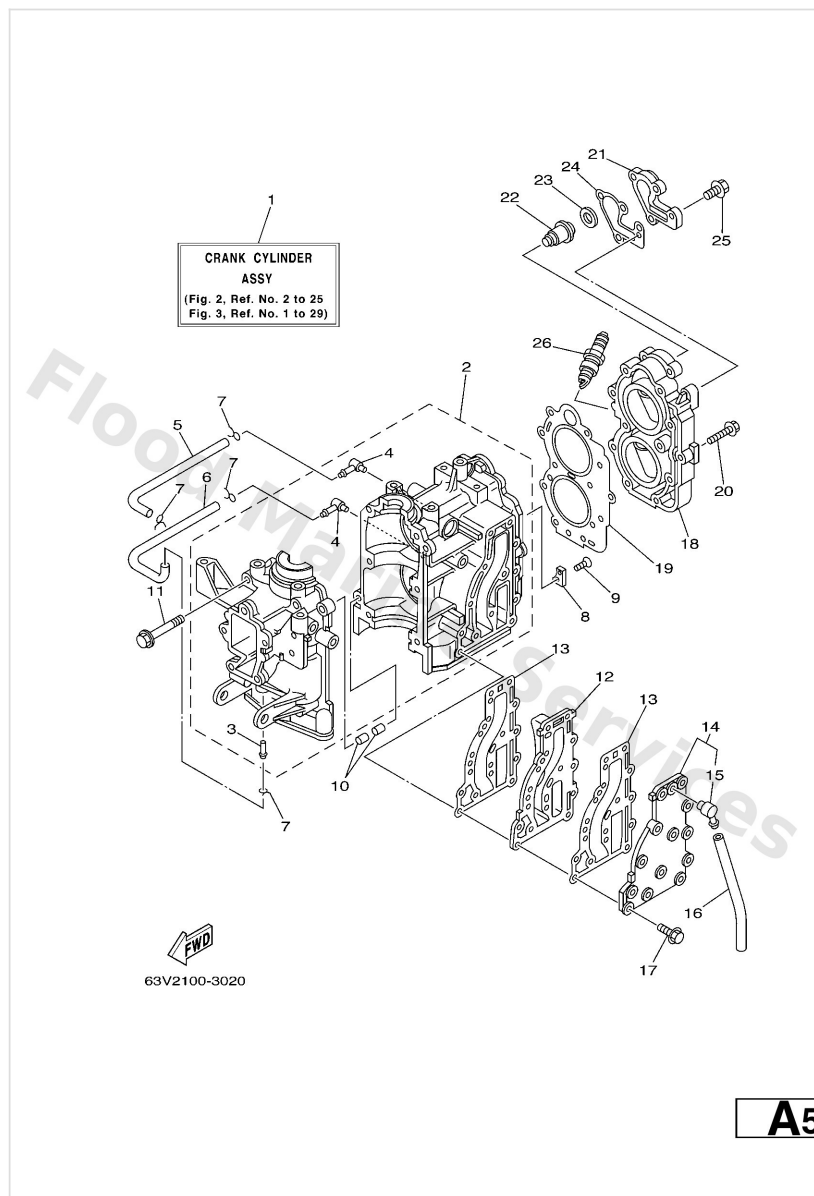
Ref	Part	
27	9311023M00 Oil seal (682)	Buy now
28	63V1144500 Spacer	Buy now
29	9020146M29 Washer, plate(63v)	Buy now

Cylinder. Crankcase



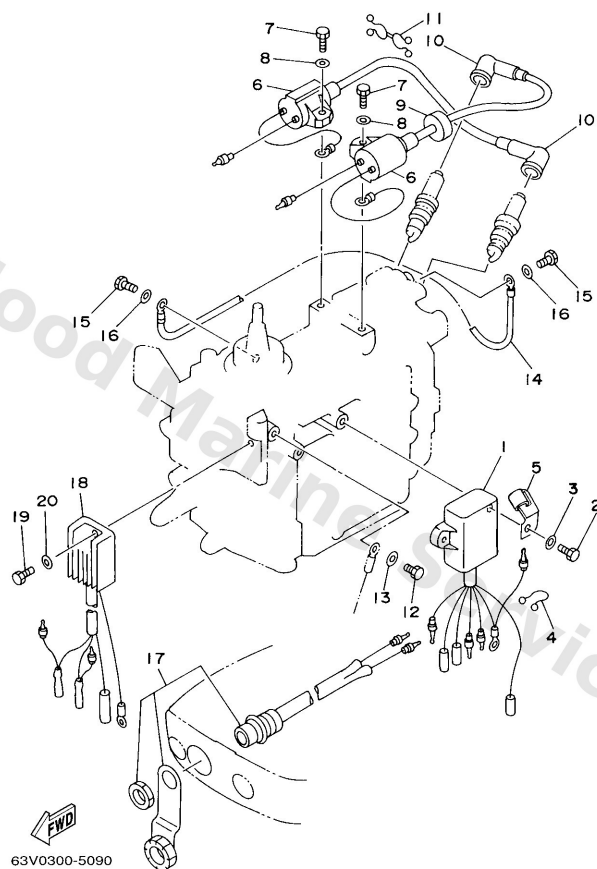
Ref	Part	
1	63VW0090031S Crank cylinder assembly	Buy now
2	63V15100021S Crankcase assembly	Buy now
3	6241448500 Pipe, joint	Buy now
4	6501448503 Pipe, joint	Buy now
5	9044507M08 Hose (I390)	Buy now
7	9046706016 Clip (655)	Buy now
8	6821132500 Anode 1	Buy now
9	9878005015 Ybs53-516 screw,flat head	Buy now
10	9360612019 Pin, dowel (614)	Buy now
11	9011908M07 Bolt, with washer(63v)	Buy now
12	63V41111001S Inner cover, exhaust	Buy now
13	63V41112A0 Gasket, exhaust inner cover	Buy now
14	63V41113001S Outer cover, exhaust	Buy now
15	6761137200 Nipple, hose	Buy now
16	9044509105 Hose (I420)	Buy now

Cylinder. Crankcase



Ref	Part	
17	9011906MA4 Bolt, with washer	Buy now
18	6E711111011S Head, cylinder 1	Buy now
19	63V11181A1 Gasket, cylinder head 1	Buy now
20	9010507002 Bolt, flange	Buy now
21	68212413001S Cover, thermostat	Buy now
22	6E51241130 Thermostat	Buy now
23	9020116M03 Washer, plate(63v)	Buy now
24	68212414A1 Gasket, cover	Buy now
25	9011906MA2 Bolt, with washer	Buy now
26	9470200271 Plug, spark (br7hs-10)	Buy now

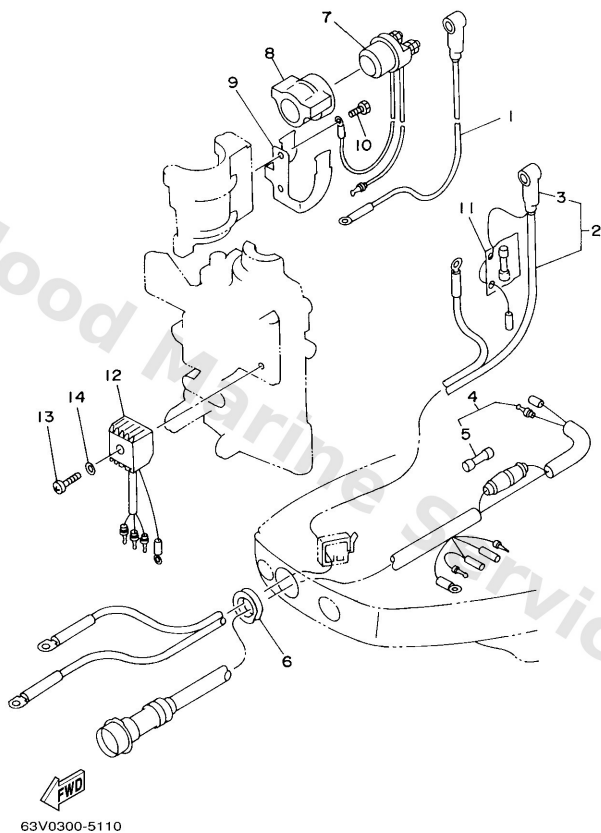
Electrical 1



C1

Ref	Part	
1	63V8554001 C.d.i. unit assembly	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9046415M11 Clamp (3y2)	Buy now
5	9046508M61 Clamp(63v)	Buy now
6	63V8557000 Ignition coil assembly	Buy now
7	9709506018 Bolt (fj0)	Buy now
9	9048025161 Grommet(656)	Buy now
10	6E38237021 Plug cap assembly	Buy now
11	9046408M02 Clamp	Buy now
12	9709506012 Bolt(gh1)	Buy now
14	6628251900 Wire, earth lead	Buy now
17	6828438100 2p concent 1	Buy now
18	6J88196000 Rectifier & regulator assembly	Buy now
19	9709506016 Bolt, hexagon deep recess	Buy now

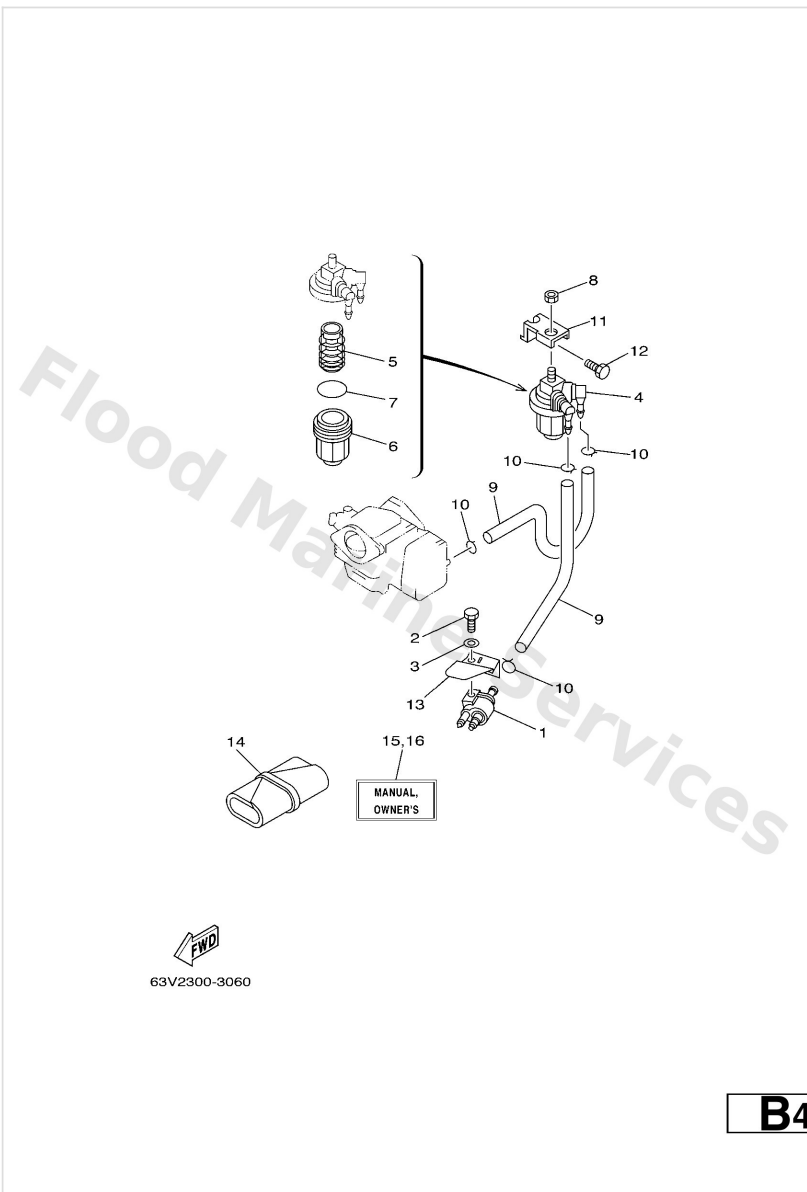
Electrical 2



C2

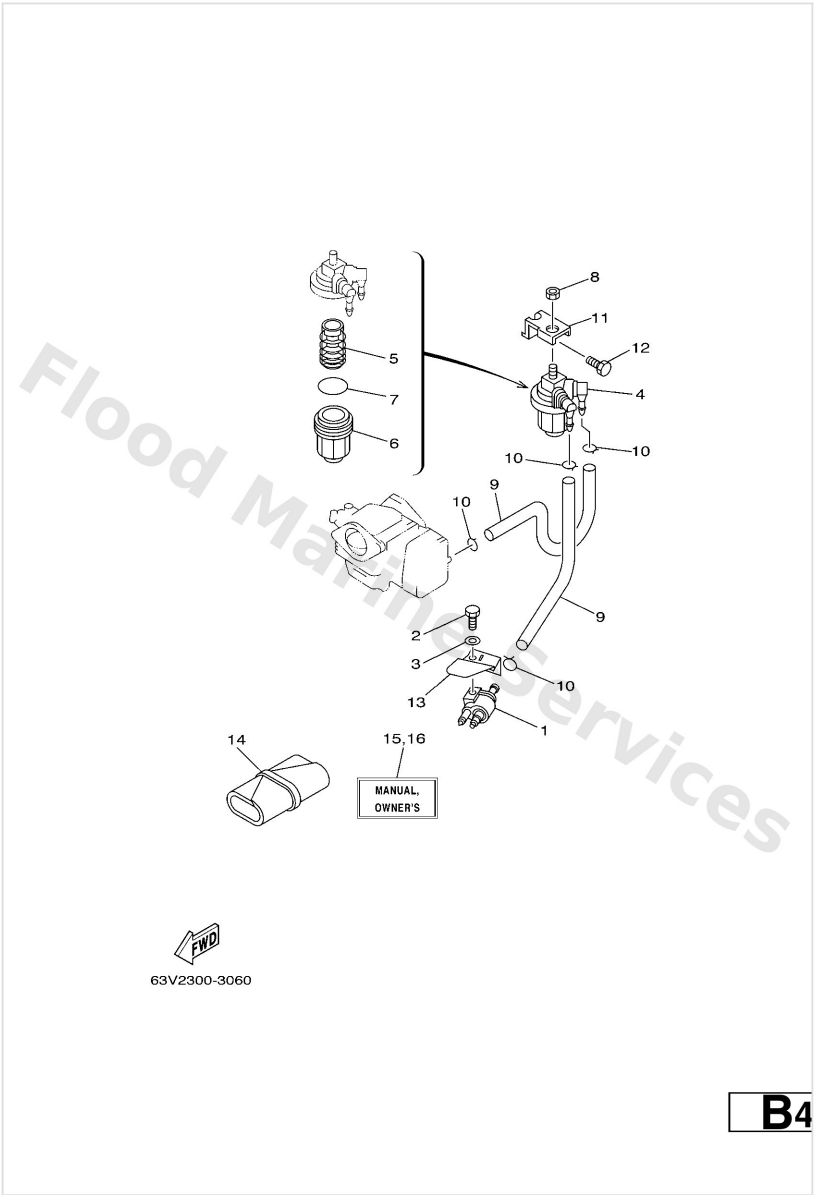
Ref	Part	
1	6E78211700 Wire, lead	Buy now
2	6E78210511 Battery cable	Buy now
3	6828211901 Cover, lead wire	Buy now
4	63V8259000 Wire Harness assembly	Buy now
5	6638215100 Fuse	Buy now
6	6824272450 Grommet	Buy now
7	6G18194110 Starter relay	Buy now
8	6G18195200 Holder, relay	Buy now
9	6E78194500 Plate, Switch Fitting	Buy now
10	9709506014 Bolt(gj3)	Buy now
11	6828215100 Fuse	Buy now
12	6648197061 Rectifier assembly	Buy now
13	9788005025 Screw, panhead (a93)	Buy now
14	9299005600 Washer, plain (646)	Buy now

Fuel



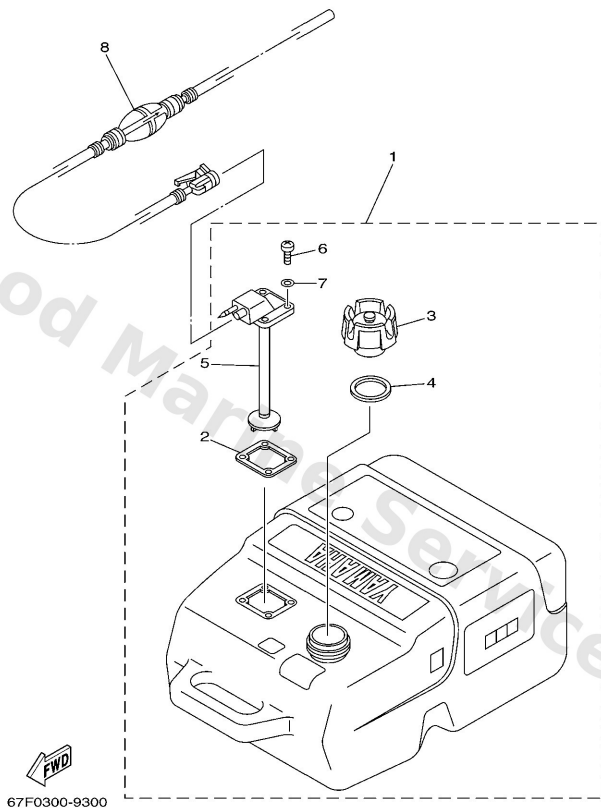
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	61N2456000 Filter assembly	Buy now
5	61N2456300 Element, filter	Buy now
6	61N2452100 Cup, filter	Buy now
7	9321032738 O-ring(1wg)	Buy now
8	9538008600 Nut (661)	Buy now
9	9044509M00 Hose (1180)	Buy now
10	9046708004 Clip, pipe 6162435600	Buy now
11	6822456601 Bracket, filter	Buy now
12	9701306010 Bolt(63v)	Buy now
13	63V2439601 Plate	Buy now
14	656W281002 Tool kit	Buy now
15	63V2819974A0 O/m 9.9fmh/13.5amh/15fmh/wc'03 UR (E,F,S)	Buy now

Fuel



Ref	Part	
15	63V2819974B0 O/m 9.9fmh/13.5amh/15fmh/wc'03 UR (D,NL,I)	Buy now
16	63V2819985A0 O/m 13.5amh/15fmh/fwc/9.9f '03 UR (DK,P,GR)	Buy now
16	63V2819985B0 O/m 13.5amh/15fmh/fwc/9.9f '03 UR (N,S,SS)	Buy now

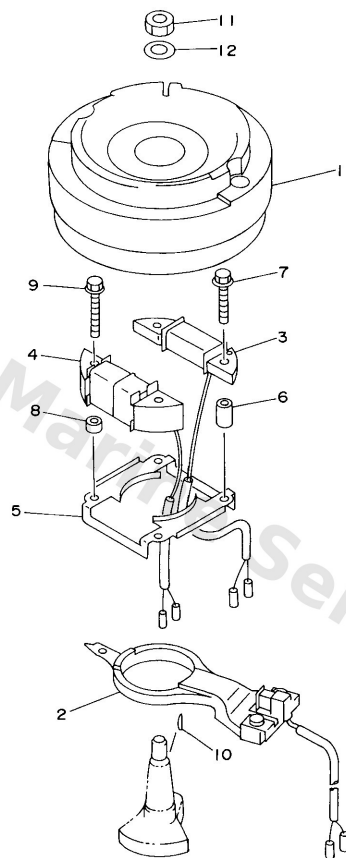
Fuel Tank



E7

Ref	Part	
1	6YK2420101 Fuel Tank assembly (25L) AP PLASTIC, 25L	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461000 Cap assembly WITH INDICATOR	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430652 Fuel pipe comp. 1 AP	Buy now

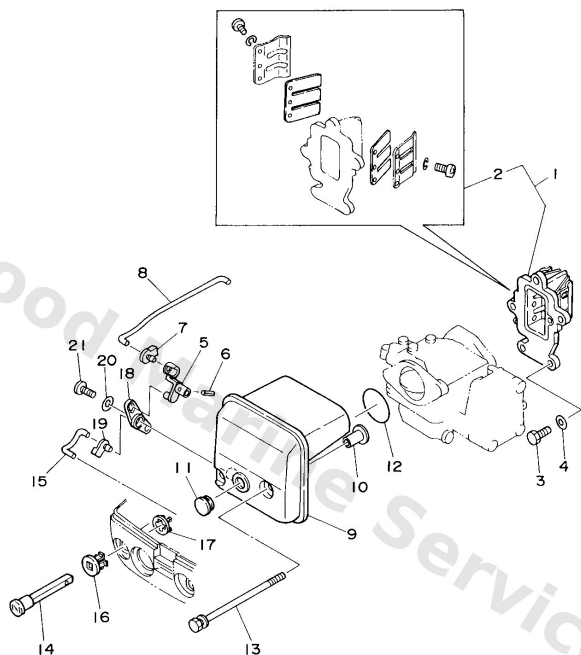
Generator



B7

Ref	Part	
1	63V8555001 Rotor assembly	Buy now
1	63V8555011 Rotor assembly	Buy now
2	63V8558001 Coil, pulser	Buy now
3	63V8552000 Coil, charge	Buy now
4	63V8553300 Coil, lighting	Buy now
5	63V4161100 Retainer, magneto base	Buy now
6	9038706M53 Collar (1m1)	Buy now
7	9010506M68 Bolt, washer based(63v)	Buy now
8	9038706M24 Collar(6r8)	Buy now
9	9010506M69 Bolt, washer based(63v)	Buy now
10	9028005013 Key, woodruff	Buy now
11	9017012066 Nut, hexagon 6481155500	Buy now
12	9020112472 Washer, plate (4n0)	Buy now

Intake

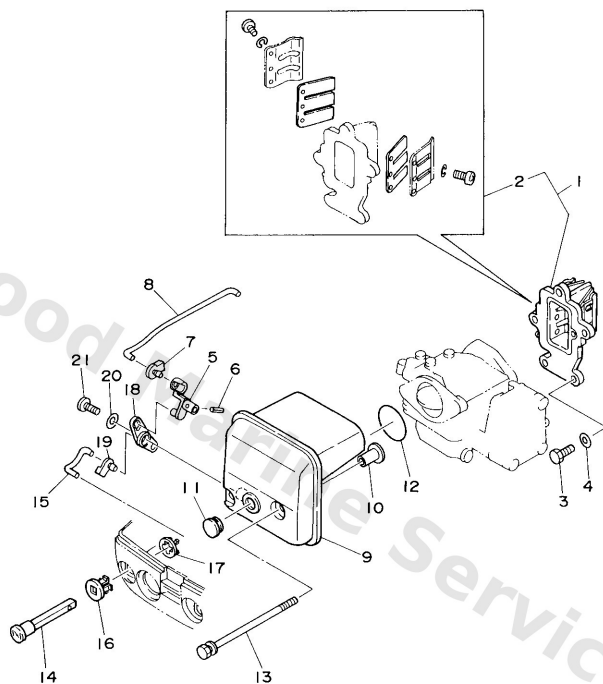


63V0010-5040

B1

Ref	Part	
1	63V1361000 Reed valve assembly 9.9F(NORWAY)	Buy now
1	63V1361010 Reed valve assembly 9.9F,13.5A	Buy now
1	63W1361000 Reed valve assembly 15F,9.9F(NORWAY)	Buy now
2	682W000400 Reed set	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	63V4125300 Lever, choke	Buy now
6	9169020010 Pin, spring	Buy now
7	63V4126200 Joint, choke lever	Buy now
8	63V4125700 Rod, choke 2	Buy now
9	63V1444000 Silencer assembly, intake	Buy now
10	9038706M15 Collar(6g8)	Buy now
11	9048012M25 Grommet (6e9)	Buy now
12	9321035M86 O-ring(6l2)	Buy now
13	9011906M94 Bolt, with washer	Buy now

Intake

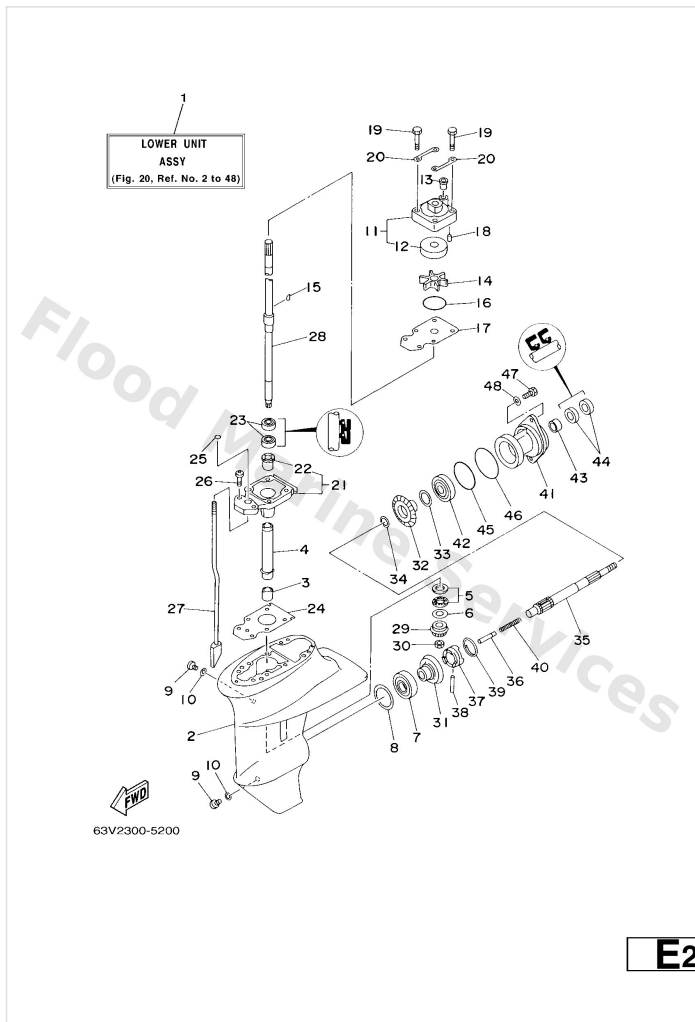


63V0010-5040

B1

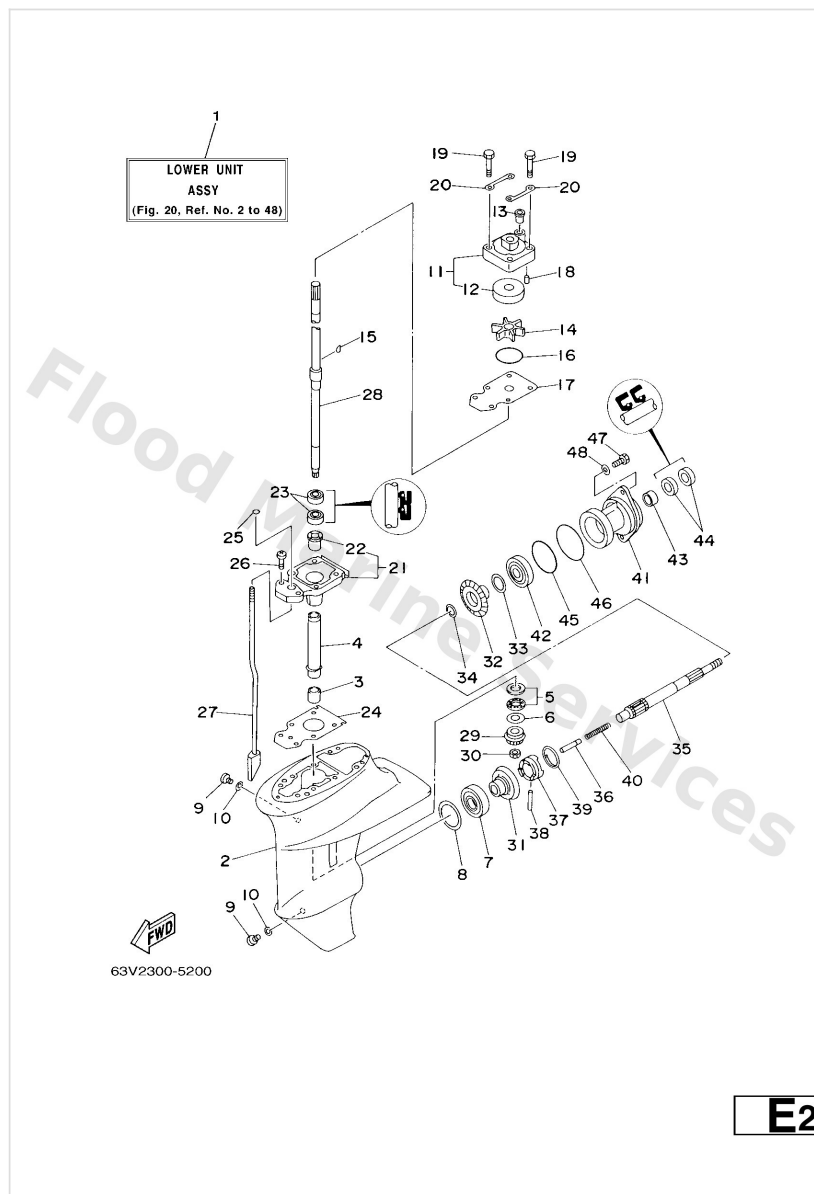
Ref	Part	
14	6H44127101 Knob, choke	Buy now
15	63V4125600 Rod, choke 1	Buy now
16	6894127300 Grommet	Buy now
17	6J84127400 Grommet 2	Buy now
18	63V4125200 Lever, choke 1	Buy now
19	6614126202 Joint, choke lever	Buy now
20	9020105M09 Washer, plate(63v)	Buy now
21	9016405M03 Screw, tapping(6g8)	Buy now

Lower Casing. Drive 1



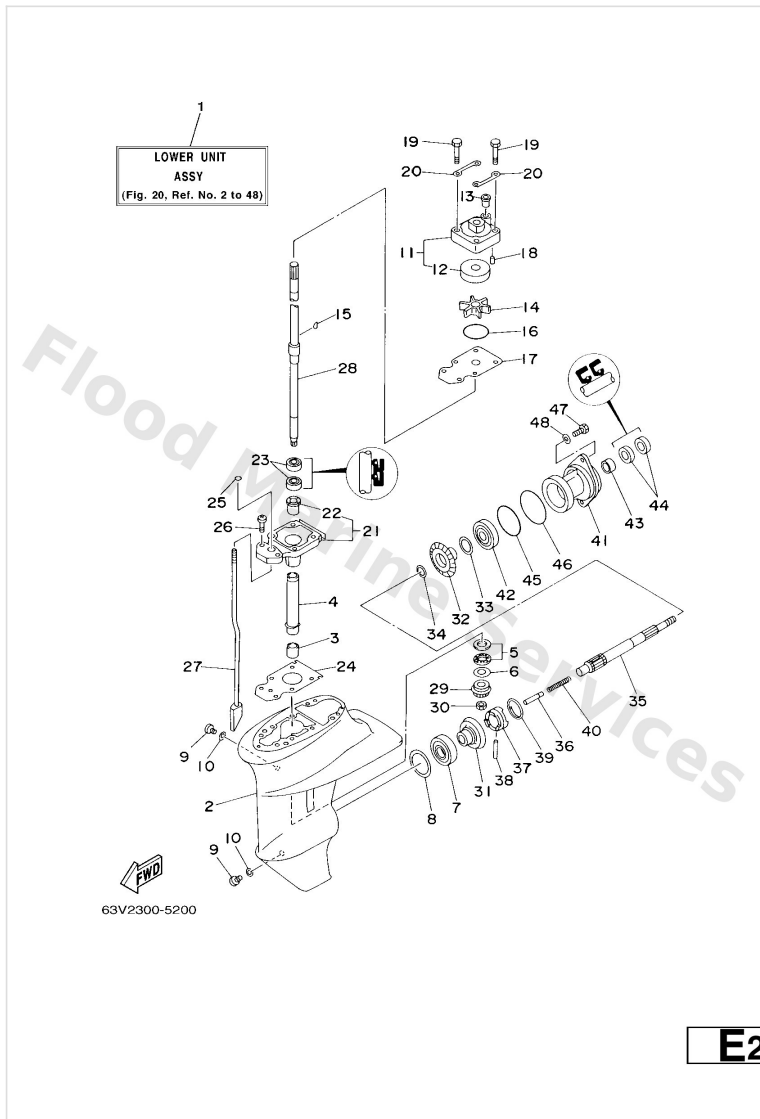
Ref	Part	
1	63V45300034D Lower unit assembly S	Buy now
1	63V45300134D Lower unit assembly L	Buy now
2	63V45311014D Casing, lower	Buy now
3	93315314V8 Bearing, needle (6e7)	Buy now
4	63V4553600 Sleeve, drive shaft	Buy now
5	9334141414 Bearing	Buy now
6	6E8455871013 Shim (t:1.13mm) UR	Buy now
6	6E8455871020 Shim (t:1.20mm) UR	Buy now
7	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
8	664455670110 Shim (t:0.10mm) UR	Buy now
8	664455670112 Shim (t:0.12mm) UR	Buy now
8	664455670115 Shim (t:0.15mm) UR	Buy now
8	664455670118 Shim (t:0.18mm) UR	Buy now
8	664455670130 Shim (t:0.30mm) UR	Buy now
8	664455670140 Shim (t:0.40mm) UR	Buy now

Lower Casing. Drive 1



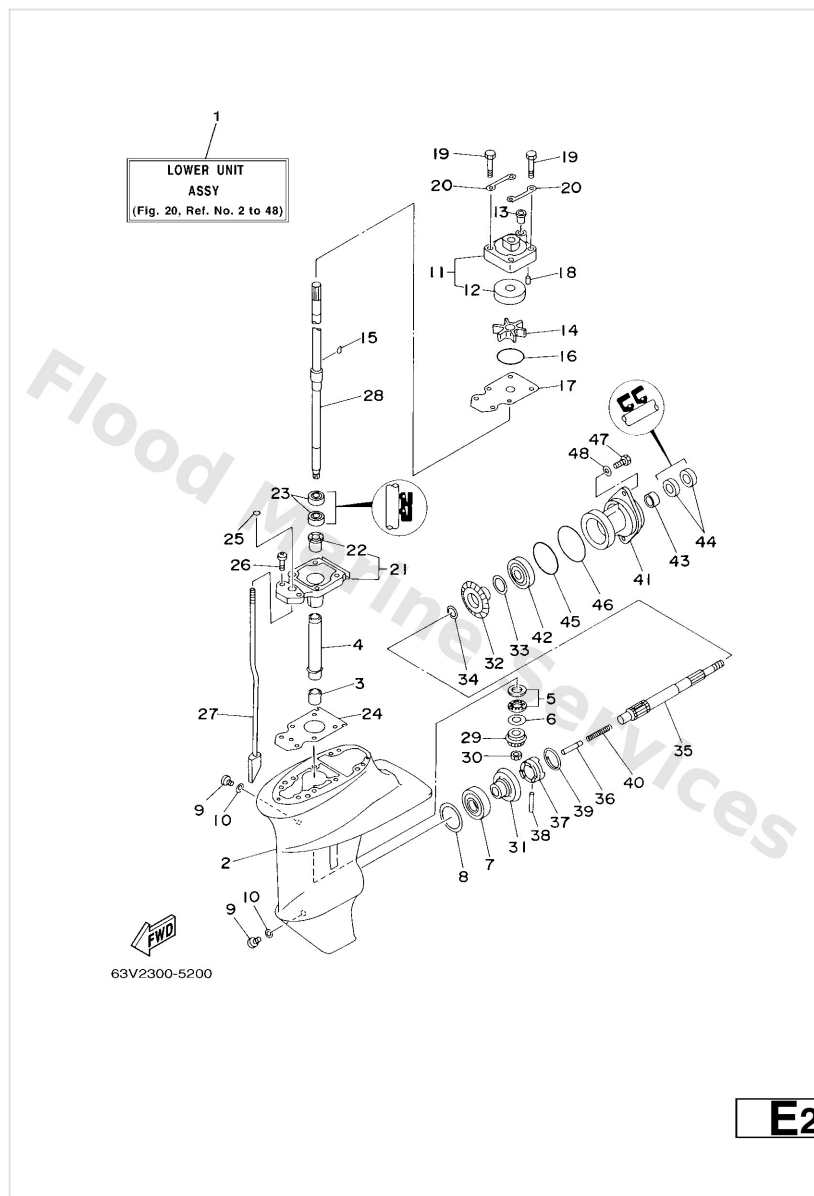
Ref	Part	
8	664455670150 Shim (t:0.50mm) UR	Buy now
9	9034008002 Plug, straight screw	Buy now
10	9043008020 Gasket	Buy now
11	63V4430100 Water pump housing comp.	Buy now
12	63V4432200 Insert, cartridge	Buy now
13	6474436600 Damper, water seal 2	Buy now
14	63V4435201 Impeller	Buy now
15	63V4433800 Key, woodruff	Buy now
16	9321044398 O-ring(55x)	Buy now
17	63V4432300 Outer plate, cartridge	Buy now
18	9360412M07 Pin, dowel (688)	Buy now
19	9708008045 Bolt, hexagon	Buy now
20	63V4432800 Plate	Buy now
21	63V45331005B Housing, bearing	Buy now
22	9038114020 Bushing, drive shaft 1	Buy now

Lower Casing. Drive 1



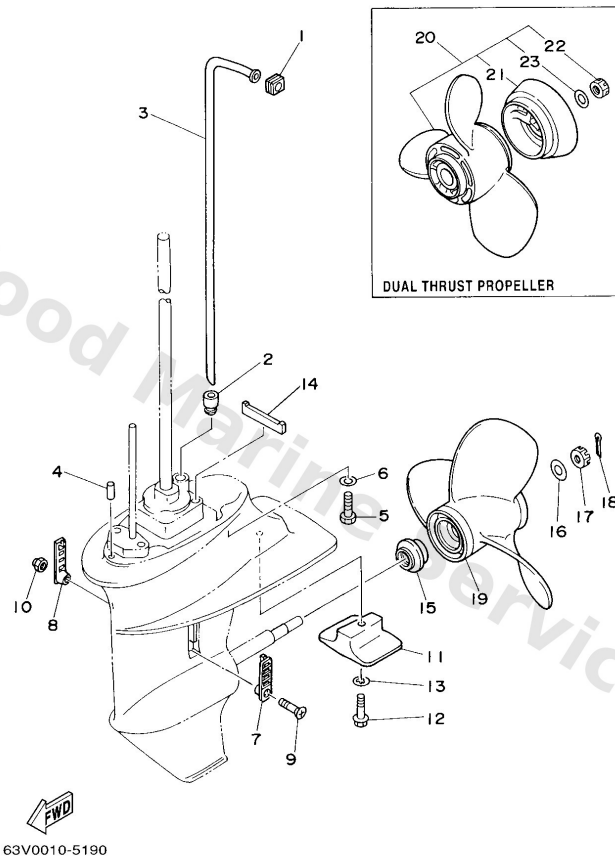
Ref	Part	
23	9310120048 Oil seal (20x30x6-648)	Buy now
24	63V45315A0 Packing, lower casing	Buy now
25	9321006ME6 O-ring	Buy now
26	9708008025 Screw, bind(j36)	Buy now
27	63V4415000 Shift cam assembly S	Buy now
27	63V4415010 Shift cam assembly L	Buy now
28	63V4551001 Drive shaft assembly S	Buy now
28	63V4551011 Drive shaft assembly L	Buy now
29	63V4555100 Pinion	Buy now
30	9017908M06 Nut (6e7)	Buy now
31	6E74556001 Gear	Buy now
32	6E74557100 Gear 2	Buy now
33	626455770001 Shim (t:0.10mm) UR	Buy now
33	626455770003 Shim (t:0.30mm) UR	Buy now
33	626455770005 Shim (t:0.50mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
34	9020117682 Washer, plate (2k7)	Buy now
35	6834561100 Shaft propeller	Buy now
36	6504563500 Plunger, shift	Buy now
37	6824563100 Clutch, dog	Buy now
38	9025005010 Pin straight 648456320000	Buy now
39	6484563300 Ring, cross pin	Buy now
40	9050114M06 Spring, compression	Buy now
41	68345361024D Cap, lower casing	Buy now
42	9330600501 Bearing(1ff)	Buy now
43	93315317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	9310117054 Oil seal (17x30x6-650)	Buy now
45	9321057M09 O-ring (683)	Buy now
46	9321056M80 O-ring(6j8)	Buy now
47	9709506020 Bolt(7u8)	Buy now
48	9299506600 Washer, plain (646)	Buy now

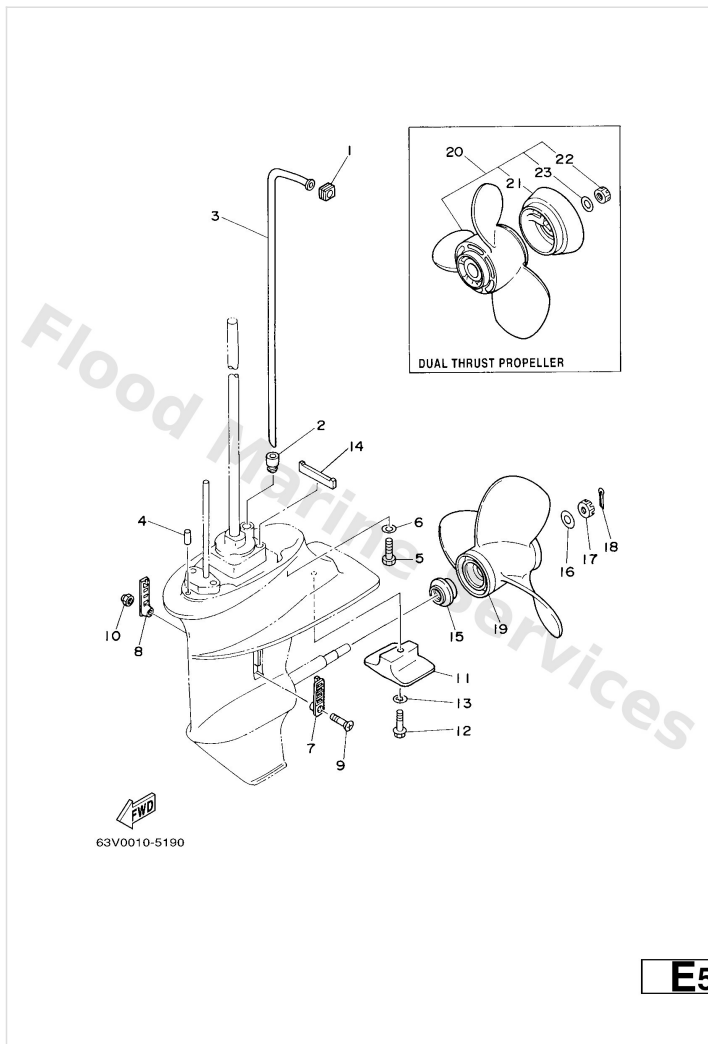
Lower Casing. Drive 2



E5

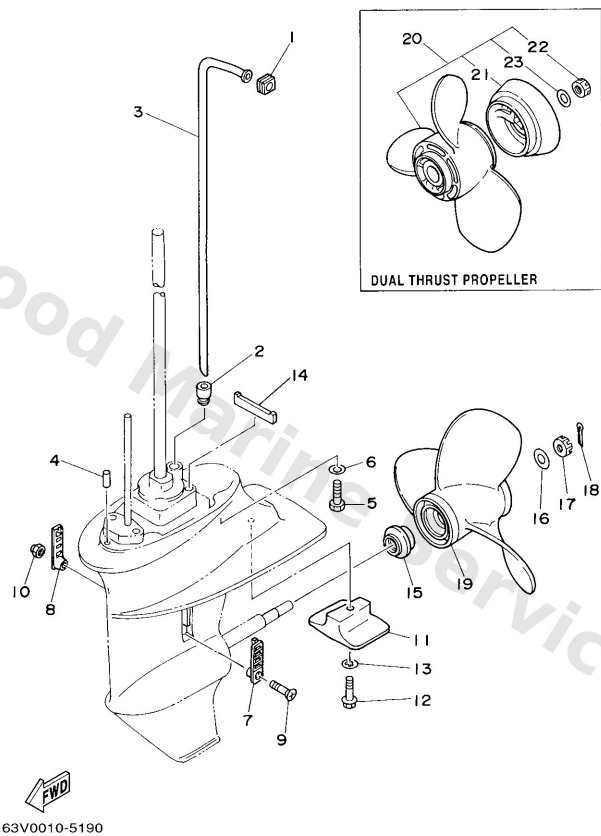
Ref	Part	
1	63V4436510 Damper, water seal 1	Buy now
2	63V4436800 Rubber, water seal 4	Buy now
3	63V4436101 Tube, water S	Buy now
3	63V4436111 Tube, water L	Buy now
4	9360412M07 Pin, dowel (688)	Buy now
5	9707508030 Bolt, hexagon (fj1)	Buy now
6	9299508600 Washer, plain (663)	Buy now
7	6G14521400 Cover, water inlet	Buy now
8	63V4521500 Cover, water inlet	Buy now
9	9015205M04 Screw, countersunk	Buy now
10	9018505002 Nut nylon (sus)(ex4)	Buy now
11	61N4525101 Anode	Buy now
12	9589506030 Bolt, flange deep recess	Buy now
13	9299006300 Washer, tooth	Buy now
14	63V4537500 Damper, seal	Buy now

Lower Casing. Drive 2



Ref	Part	
15	6E74598701 Spacer	Buy now
16	9020110M01 Washer, plate(6m7)	Buy now
17	9017110M01 Nut castle (683)	Buy now
18	9149030020 Pin cotter	Buy now
19	63V4594300EL Propeller (3x9-1/4 x11 -j1) UR	Buy now
19	63V4594500EL Propeller (3x9-1/4 x9 -j1) UR	Buy now
19	6834594100EL Propeller (3x9-1/4"x12"-j) UR	Buy now
19	6834594300EL Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
19	6834594500EL Propeller (3X9-1/4"x9"-j) UR	Buy now
19	6834594700EL Propeller (3X9-1/4"x8"-j) UR	Buy now
19	6834594900EL Propeller (3x9-1/2"x6-1/2"-j) UR	Buy now
19	6834595200EL Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
19	63V4595200EL Propeller (3x9-1/4 x10 -j1) UR	Buy now
20	683W459102EL Propeller (3x9-3/4 x8 -j) UR	Buy now
20	683W459202EL Propeller (3x9-3/4"x6-1/2"-j) UR	Buy now

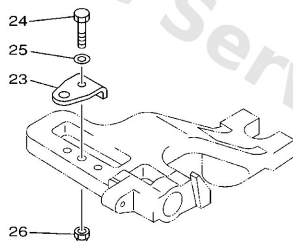
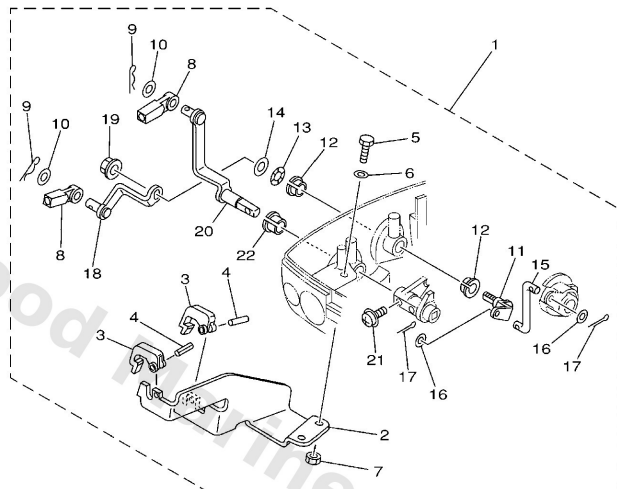
Lower Casing. Drive 2



E5

Ref	Part	
21	6E74598600 Ring, deflector	Buy now
22	9017110M07 Nut, castle(6g8)	Buy now
23	9020110M02 Washer, plate(6g9)	Buy now

Remo-Con Attachment

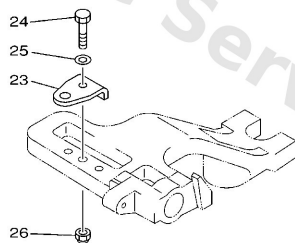
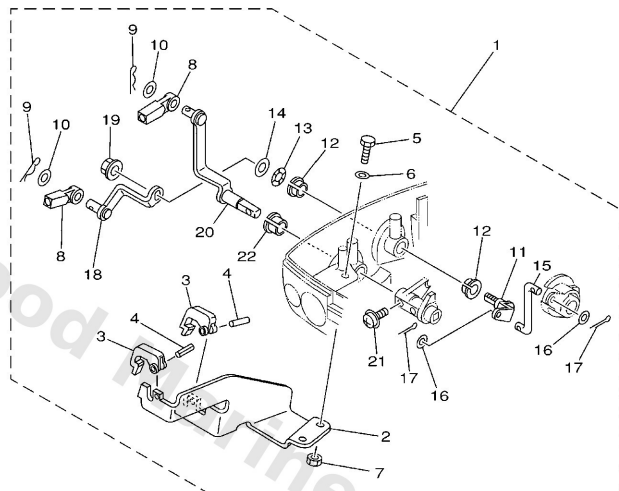



63V1100-2140

D3

Ref	Part	
1	63V4850100 Remote cont. attachment assembly AP	Buy now
2	63V4853100 Bracket, remote control 1	Buy now
3	6824853850 Clamp, cable	Buy now
4	9169030012 Pin, spring	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9538006600 Nut(661)	Buy now
8	6634834400 Cable end, remote control	Buy now
9	9046818008 Clip 620436610000	Buy now
10	9020108M12 Washer plate (682)	Buy now
11	63V4215400 Lever, throttle control	Buy now
12	9038610025 Bushing (658)	Buy now
13	9020610M04 Washer, wave (676)	Buy now
14	9020110M02 Washer, plate(6g9)	Buy now
15	63V4219200 Rod 2	Buy now

Remo-Con Attachment

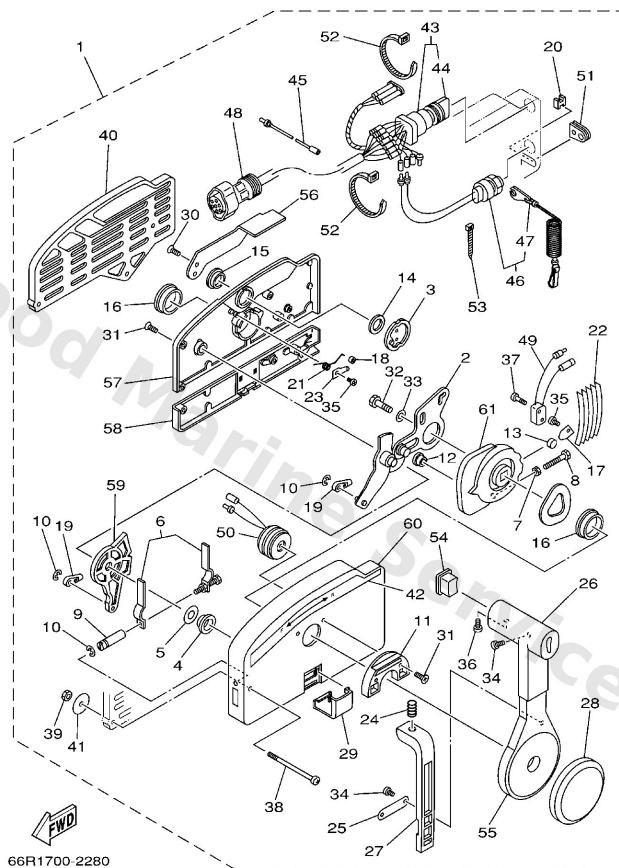



63V1100-2140

D3

Ref	Part	
16	9020104M06 Washer, plate(26h)	Buy now
17	9149020010 Pin, cotter	Buy now
18	63V4853400 Throttle lever, control	Buy now
19	9578008300 Nut, nylon (6j8)	Buy now
20	63V4854400 Lever, shiftcontrol	Buy now
21	9015905M25 Screw,pan head (646)	Buy now
22	9038610009 Bushing 6484418600	Buy now
23	63V4851101 Hook, steering AP	Buy now
24	9707508035 Bolt(70w) AP	Buy now
25	9299508600 Washer, plain (663) AP	Buy now
26	9018508057 Nut, nylon (6j8) AP	Buy now

Remote Control Assy

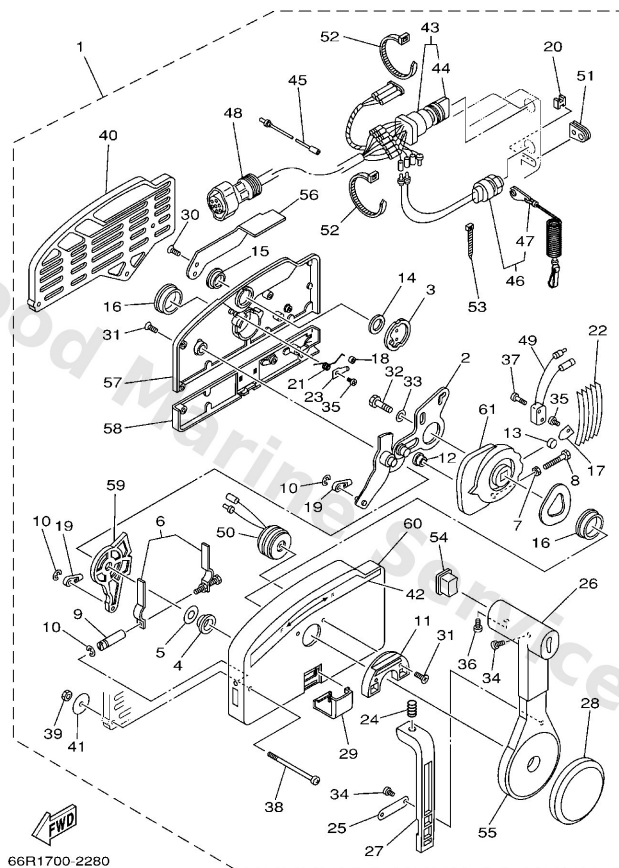


66R1700-2280

F3

Ref	Part	
1	7034820315 Remote control assembly (7p) AP	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

Remote Control Assy

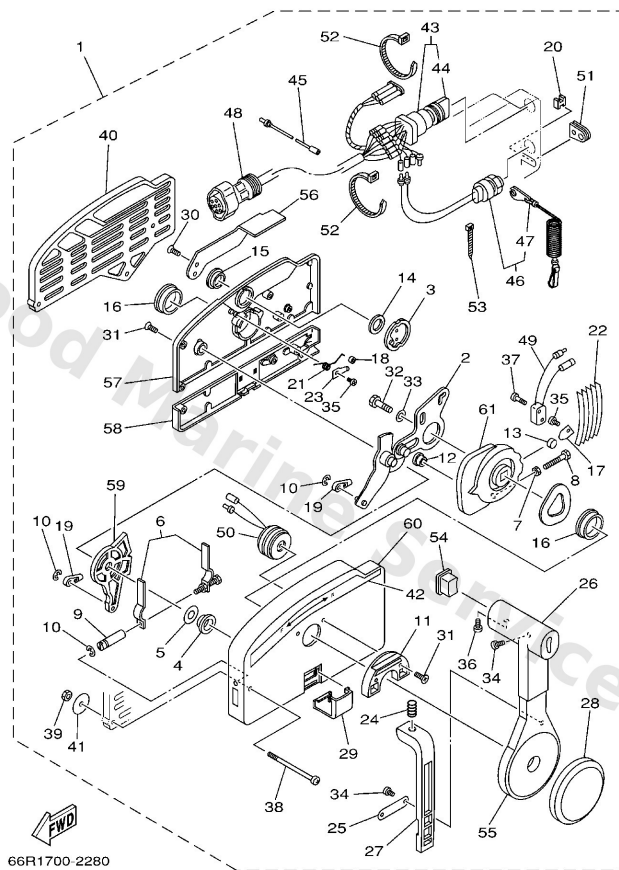


66R1700-2280

F3

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7034822600 Plate, stopper	Buy now
26	7034822200 Grip, control lever SINGLE	Buy now
27	7034822300 Lock, neutral	Buy now
28	7034822500 Cover	Buy now
29	7034821900 Cover, lead	Buy now
30	7034828100 Screw, flat head	Buy now

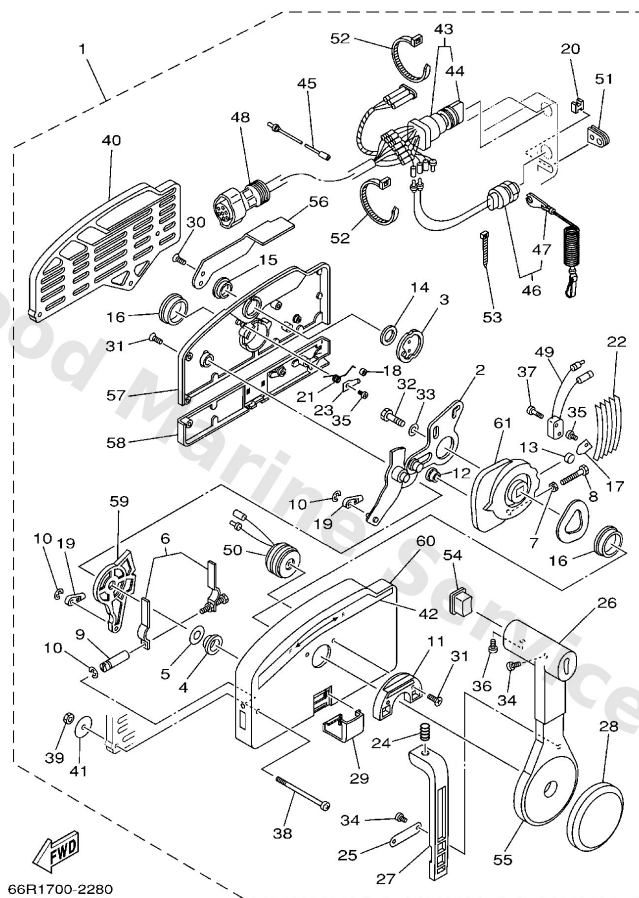
Remote Control Assy



F3

Ref	Part	
31	7034828200 Screw	Buy now
32	9738008030 Bolt, hexagon (fj1)	Buy now
33	9299008600 Washer, plain (663)	Buy now
34	9858004010 Screw, pan head (e56)	Buy now
35	9858004006 Screw, pan head (7h3)	Buy now
36	9858005010 Screw, pan head(62x)	Buy now
37	9858003015 Screw, pan head (n151)	Buy now
38	7034829110 Screw	Buy now
39	9538006600 Nut(661)	Buy now
40	7034829310 Spacer, remote control SINGLE	Buy now
41	7014828700 Washer 1	Buy now
42	7034821500 Graphic	Buy now
43	7038251033 Main switch assembly	Buy now
44	7038257700 Cap, key	Buy now
45	7038253100 Wire, lead	Buy now

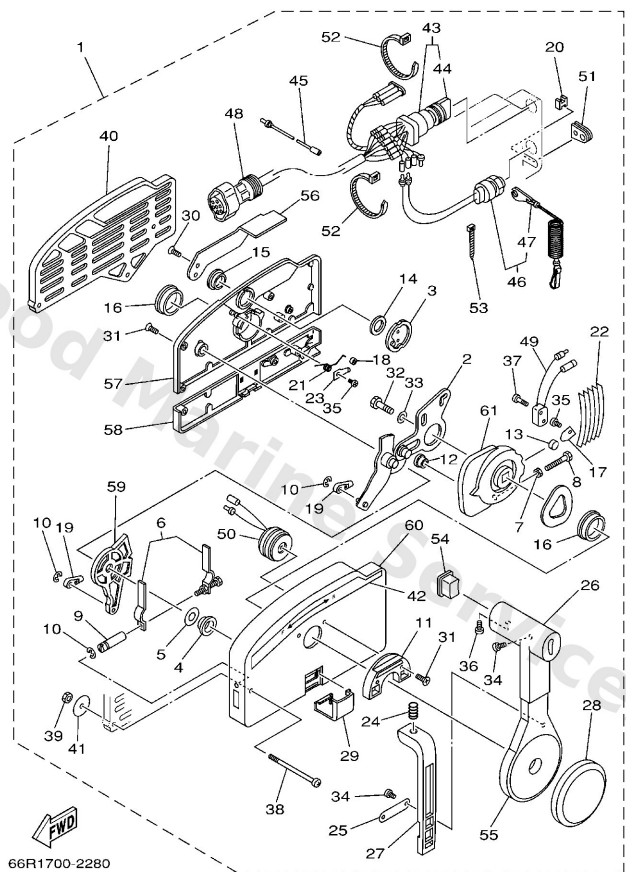
Remote Control Assy



F3

Ref	Part	
46	6888257501 Engine stop switch assembly	Buy now
47	6828255600 Lanyard, stop switch	Buy now
48	6888258621 Extension, wire harness L)5M (7P)	Buy now
49	7038254000 Neutral switch assembly	Buy now
50	7038338302 Buzzer	Buy now
51	7034828400 Grommet	Buy now
52	7038259100 Band	Buy now
53	7038259200 Band	Buy now
54	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7034822100 Grip	Buy now
56	7034815200 Knob, free accel	Buy now
57	7034821200 Rear housing	Buy now
58	7034821300 Back, panel	Buy now
59	7034827100 Arm, shift	Buy now
60	7034821101 Housing,1	Buy now

Remote Control Assy

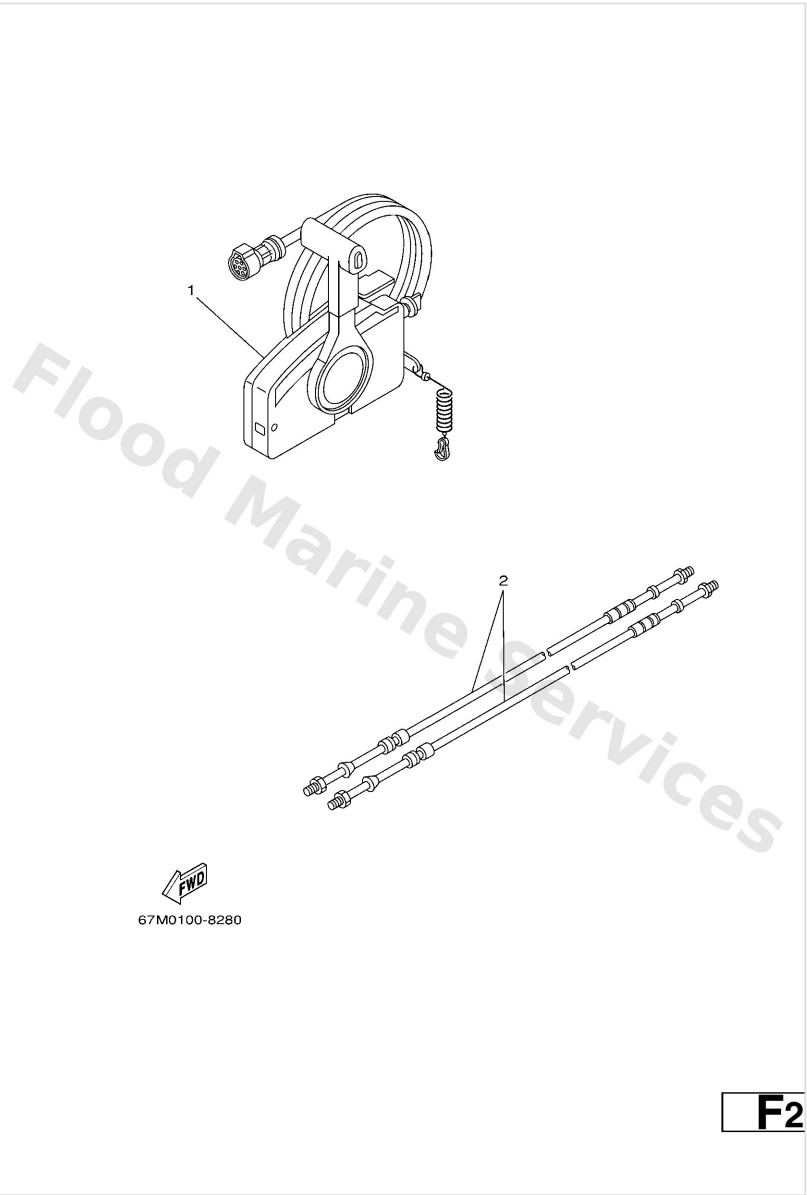


66R1700-2280

F3

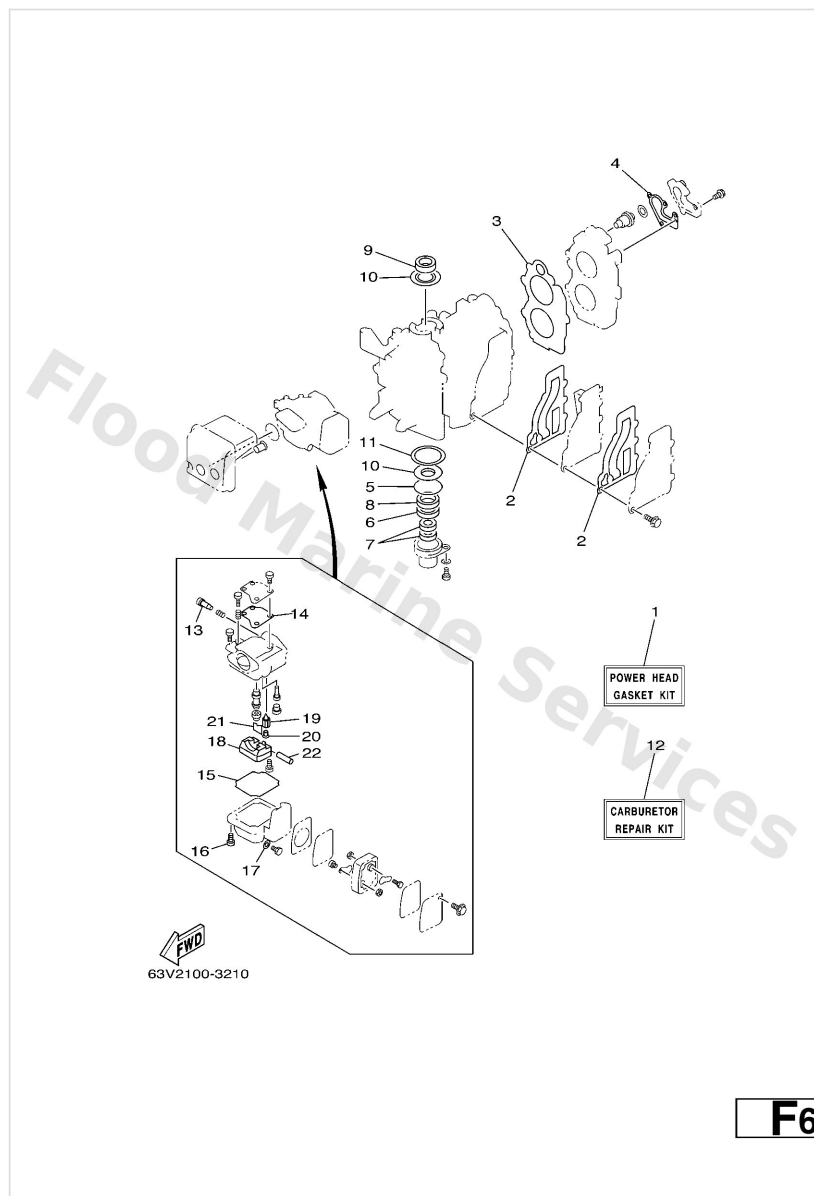
Ref	Part	
61	7034823200 Drive gear	Buy now

Remote Control Box



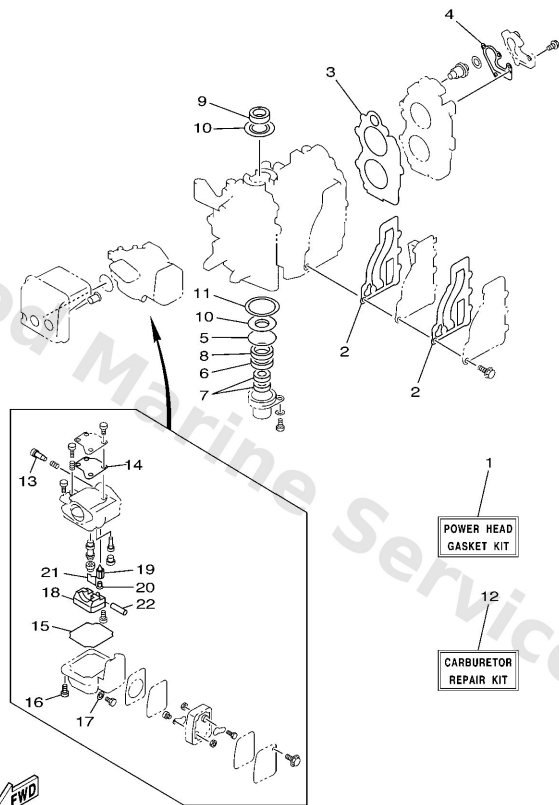
Ref	Part	
1	7034820315 Remote control assembly (7p) AP	Buy now
2	7014831080 Cable, Remote Control L=10F UR	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



Ref	Part	
1	63VW000102 Gasket kit	Buy now
2	63V41112A0 Gasket, exhaust inner cover	Buy now
3	63V11181A1 Gasket, cylinder head 1	Buy now
4	68212414A1 Gasket, cover	Buy now
5	9321046M16 O-ring (688)	Buy now
6	9310125018 Oil seal	Buy now
7	9310113018 Oil seal	Buy now
8	9310225M48 Oil seal(63v)	Buy now
9	9311023M00 Oil seal (682)	Buy now
10	63V1144500 Spacer	Buy now
11	9020146M29 Washer, plate(63v)	Buy now
12	63VW009300 Carburetor repair kit	Buy now
13	6791492300 Screw, pilot	Buy now
14	63V1412600 Gasket	Buy now
15	63V1498400 Gasket, float chamber	Buy now

Repair Kit 1

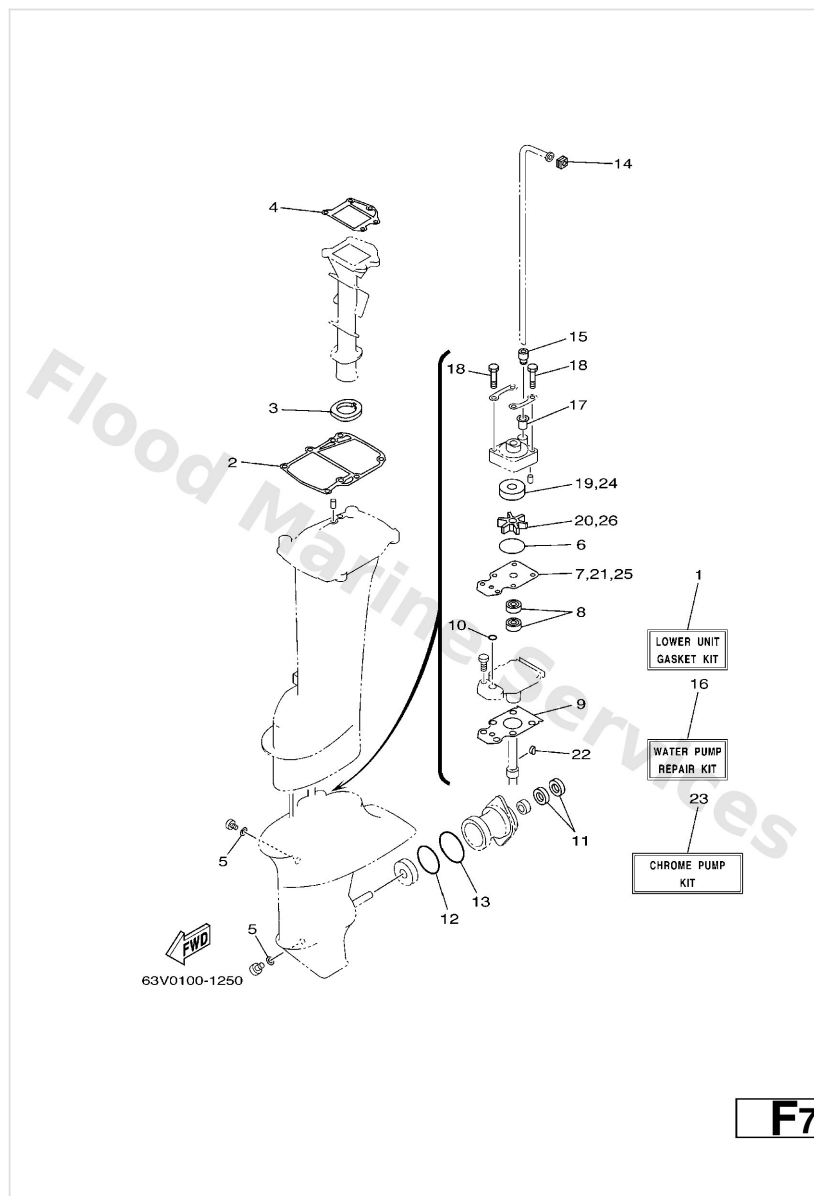


63V2100-3210

F6

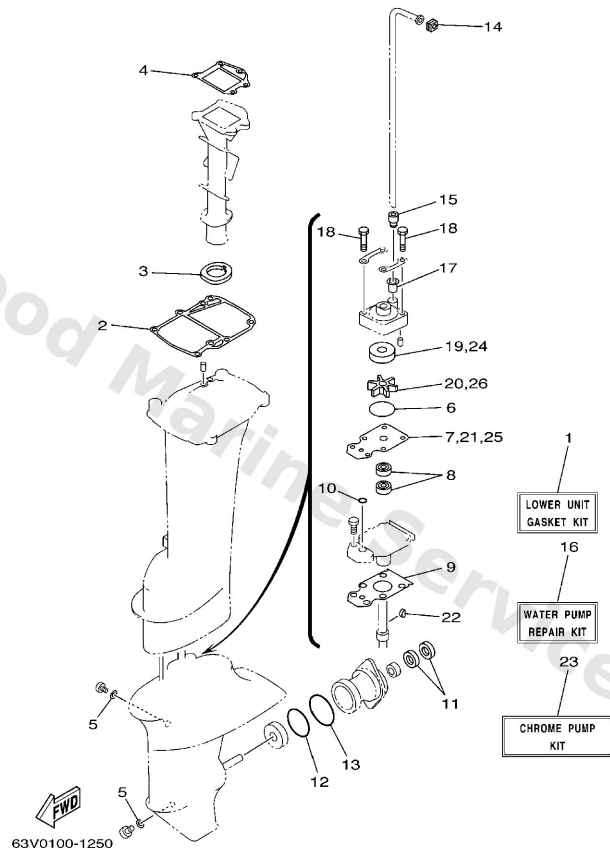
Ref	Part	
16	9798004114 Screw, pan head(ga5)	Buy now
17	6G11439800 Washer	Buy now
18	63V1498500 Float	Buy now
19	6G11454601 Valve, needle	Buy now
20	6761418600 Pin, valve	Buy now
21	6631415900 Clip	Buy now
22	6H41454800 Pin, float arm	Buy now

Repair Kit 2



Ref	Part	
1	63VW000122 Lower unit gasket kit	Buy now
2	63V45113A1 Gasket, upper casing	Buy now
3	63V4113500 Gasket, exhaust manifold	Buy now
4	63V41133A1 Gasket, exhaust manifold 1	Buy now
5	9043008020 Gasket	Buy now
6	9321044398 O-ring(55x)	Buy now
7	63V4432300 Outer plate, cartridge	Buy now
8	9310120048 Oil seal (20x30x6-648)	Buy now
9	63V45315A0 Packing, lower casing	Buy now
10	9321006ME6 O-ring	Buy now
11	9310117054 Oil seal (17x30x6-650)	Buy now
12	9321057M09 O-ring (683)	Buy now
13	9321056M80 O-ring(6j8)	Buy now
14	63V4436510 Damper, water seal 1	Buy now
15	63V4436800 Rubber, water seal 4	Buy now

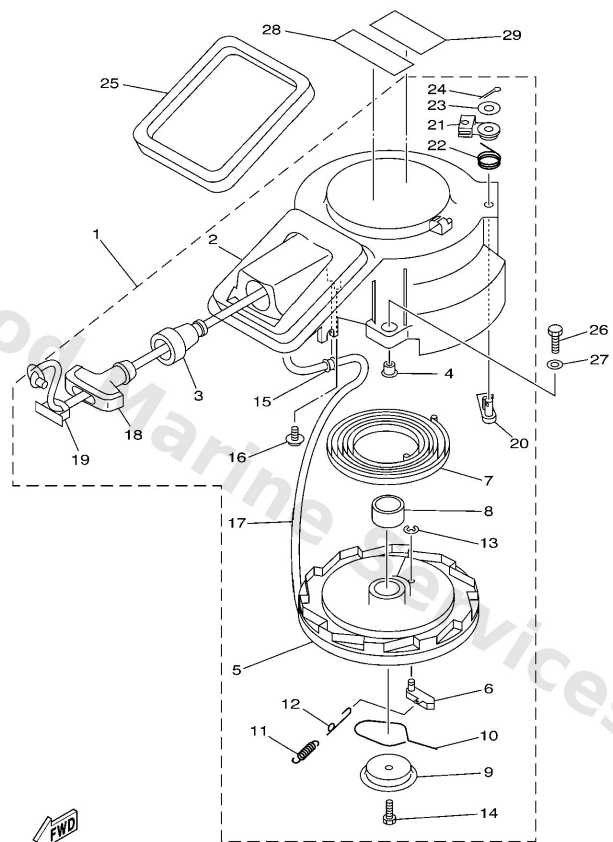
Repair Kit 2



F7

Ref	Part	
16	63VW007801 Water pump repair kit	Buy now
17	6474436600 Damper, water seal 2	Buy now
18	9708008045 Bolt, hexagon	Buy now
19	63V4432200 Insert, cartridge	Buy now
20	63V4435201 Impeller	Buy now
22	63V4433800 Key, woodruff	Buy now
23	63VW00780A Water pump repair kit	Buy now
24	63V4432240 Insert, cartridge	Buy now
25	63V4432340 Outer plate, cartridge	Buy now

Starter



63V2300-3070

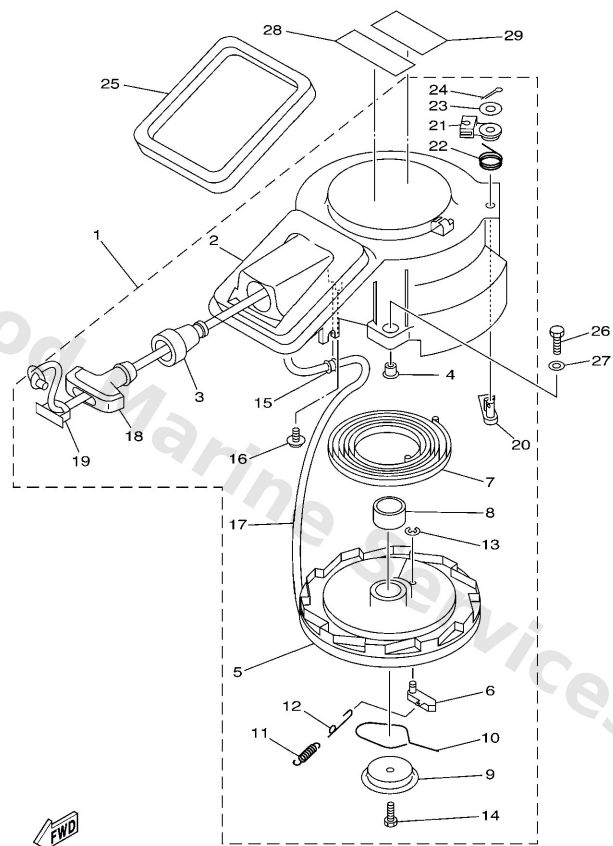
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

B5

Ref	Part	
1	63V1571012 Starter assembly WITH SAFETY DEVICE	Buy now
2	63V1571101 Case, starter	Buy now
3	63V1579501 Guide, rope	Buy now
4	9038706M05 Collar(6h4)	Buy now
5	63V1571400 Drum, sheave	Buy now
6	63V1574100 Pawl, drive	Buy now
7	63V1571300 Spring, starter	Buy now
8	63V1575300 Bush	Buy now
9	63V1571600 Plate, drive	Buy now
10	63V1570501 Spring, drive pawl	Buy now
11	63V1576701 Spring	Buy now
12	63V1578401 Spring, return	Buy now
13	63V1574400 Circlip	Buy now
14	63V1576800 Screw	Buy now
15	63V1576400 Collar 1	Buy now

Starter



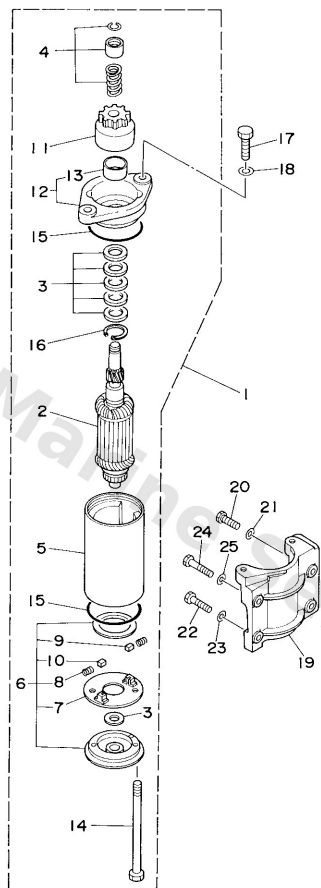
63V2300-3070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M
*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M

B5

Ref	Part	
16	63V1579300 Screw	Buy now
17	* item_description *1	Buy now
18	6G11575500 Handle, starter	Buy now
19	6G11577900 Cover	Buy now
20	63V1579400 Stopper	Buy now
21	63V1574800 Plunger, starter stop	Buy now
22	63V1573400 Spring, return	Buy now
23	63V1572600 Washer, flat	Buy now
24	9149016018 Pin, cotter (e57)	Buy now
25	63V1576200 Seal, rubber 2	Buy now
26	9709506020 Bolt(7u8)	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	6A18362541 Mark 5	Buy now
29	6A18362551 Mark 5	Buy now

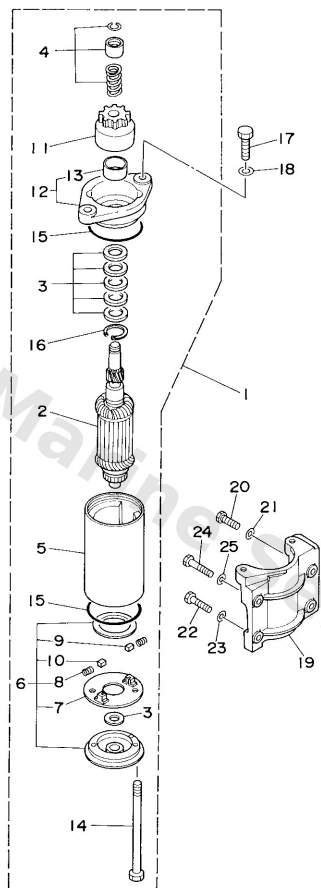
Starting Motor



C3

Ref	Part	
1	6L28180011 Starting motor assembly	Buy now
2	6L28185011 Armature assembly	Buy now
3	6828180910 Washer kit	Buy now
4	6L28183310 Ring, stop	Buy now
5	6828181011 Stator assembly	Buy now
6	6L28182010 Rear bracket assembly	Buy now
7	6L28184010 Brush holder assembly	Buy now
8	6828181310 Spring, brush	Buy now
9	6L28181110 Brush 1	Buy now
10	6L28181210 Brush 2	Buy now
11	6828183210 Pinion assembly	Buy now
12	6828183010 Front Bracket assembly	Buy now
13	6828183100 Metal, front	Buy now
14	6828182610 Bolt	Buy now
15	6828184710 O-ring	Buy now

Starting Motor

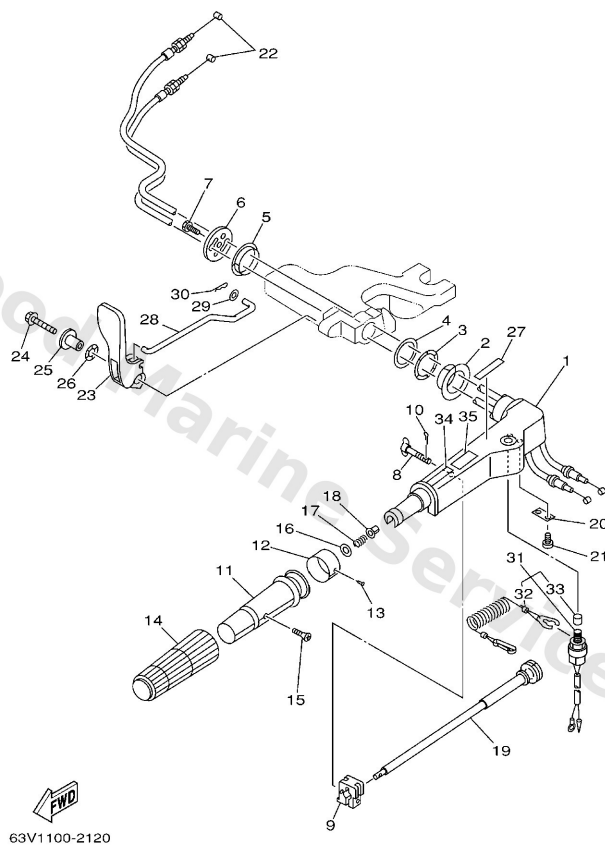


63V0010-5110

C3

Ref	Part	
16	6828183410 Ring	Buy now
17	9701308025 Bolt (682)	Buy now
18	9290308600 Washer, plain (663)	Buy now
19	682818224394 Bracket, Electric Motor (682-81822-42-94)	Buy now
20	9707506020 Bolt(7u8)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	9707506025 Bolt	Buy now
24	9707506030 Bolt(jf7)	Buy now

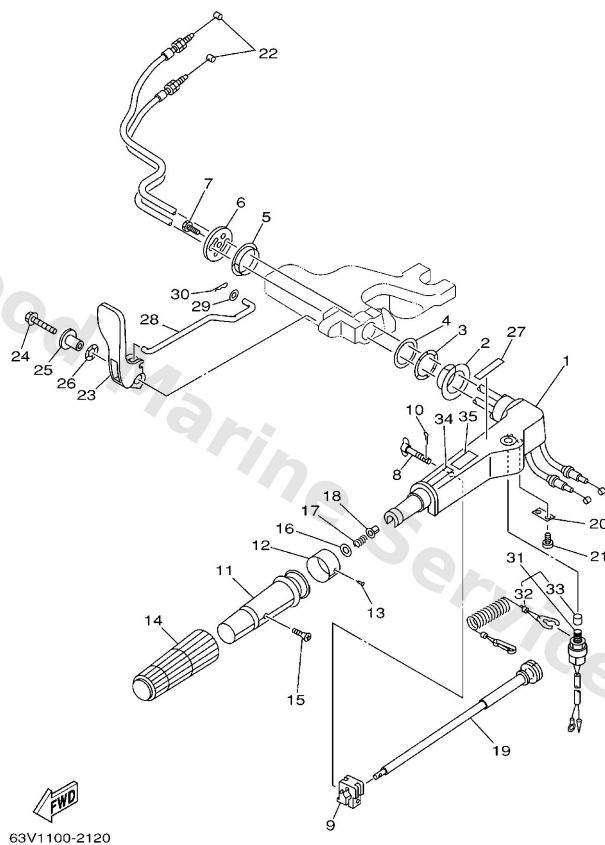
Steering



C5

Ref	Part	
1	63V42111004D Handle, steering	Buy now
2	9038634M97 Bush(63v)	Buy now
3	9020636M21 Washer, wave(63v)	Buy now
4	9020236M55 Washer, plate(63v)	Buy now
5	9038633M96 Bush(63v)	Buy now
6	6G14213101 Cover, handle steering	Buy now
7	9709506020 Bolt(7u8)	Buy now
8	6G14212501 Bolt, friction adjusting	Buy now
9	6G14212600 Piece, friction	Buy now
10	9149016010 Pin, cotter	Buy now
11	6644211900 Grip, steering handle	Buy now
12	6H24213700 Indicator, throttle	Buy now
13	9026902M09 Rivet(6l5)	Buy now
14	6G14217700 Rubber, handle	Buy now
15	9014905M13 Screw, countersunk	Buy now

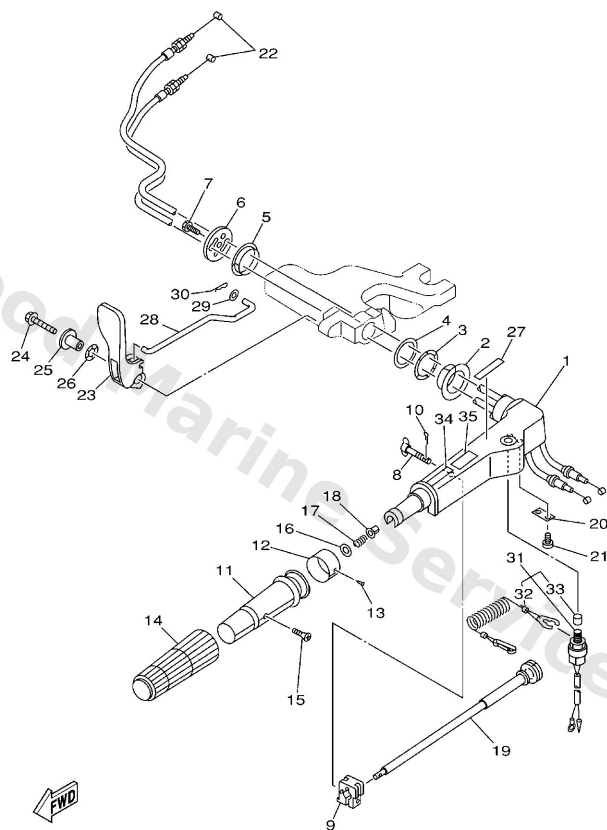
Steering



C5

Ref	Part	
16	9290310600 Washer, plate	Buy now
17	9050123215 Spring (655)	Buy now
18	9038608032 Bushing (650)	Buy now
19	6G14213801 Lever, throttle	Buy now
20	6E04215902 Stay	Buy now
21	9788505012 Screw, pan head (646)	Buy now
22	6L22630100 Throttle cable assembly	Buy now
23	63V4411102 Handle, gear shift	Buy now
24	9011906M05 Bolt, with washer(6l2)	Buy now
25	9038706M86 Collar	Buy now
26	9020615M18 Washer, wave(6l2)	Buy now
27	6E04419111 Indicator, shift	Buy now
28	63V4412402 Link, shift rod	Buy now
29	9020206009 Washer plate 626427510000	Buy now
30	9046818008 Clip 620436610000	Buy now

Steering

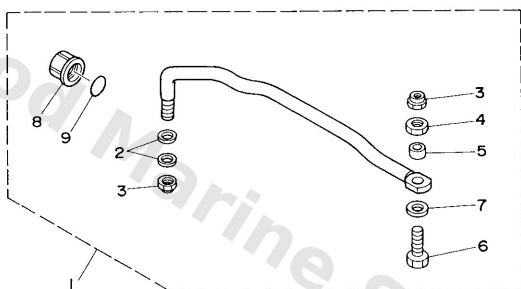


63V1100-2120

C5

Ref	Part	
31	65W8257501 Engine stop switch assembly	Buy now
32	6828255600 Lanyard, stop switch	Buy now
33	6898257Y00 Cap	Buy now
34	6E08362741 Label, caution 7	Buy now
35	6E08362751 -	Buy now

Steering Guide

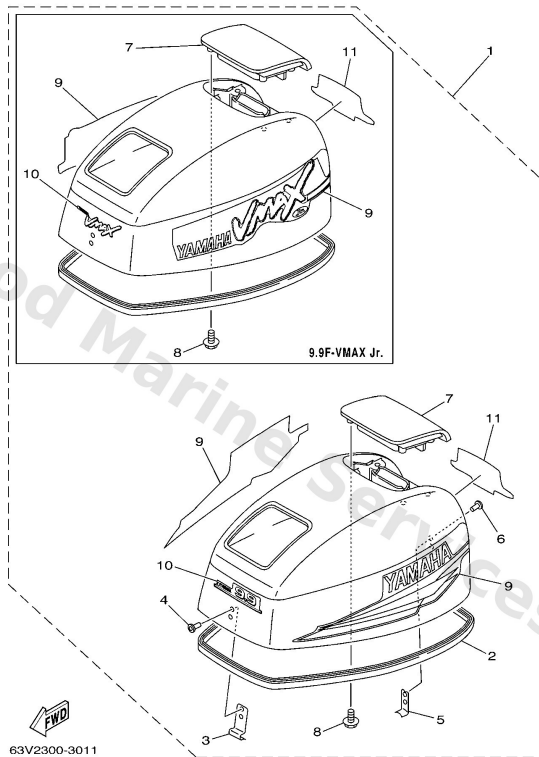


63V0100-5210

F1

Ref	Part	
1	63V6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Coller (688)	Buy now
6	6E56135500 Bolt	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

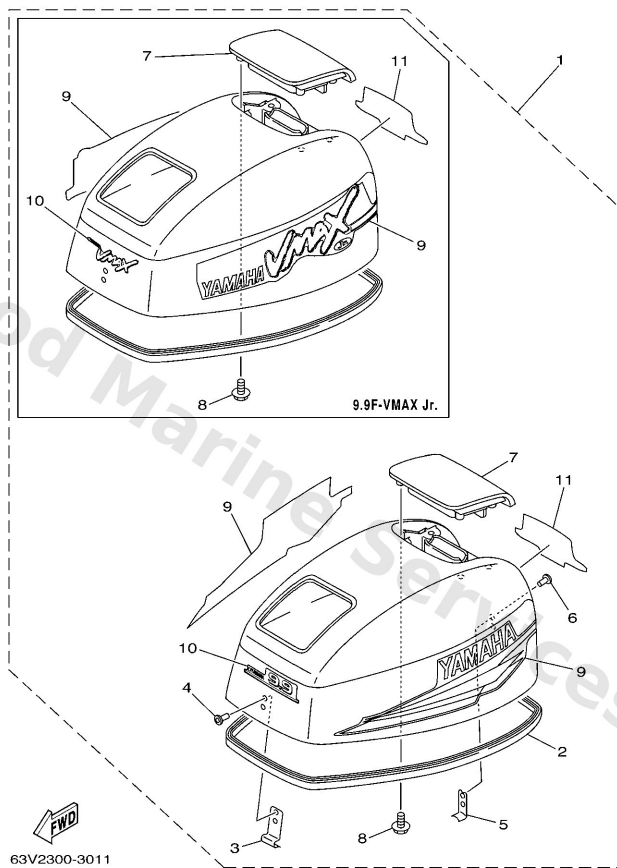
Top Cowling



A4

Ref	Part	
1	63V42610204D Top Cowling assembly 9.9F	Buy now
1	63V42610C04D Top Cowling assembly 13.5A	Buy now
1	63V42610V1NA Top Cowling assembly 9.9F-VMAX Jr.	Buy now
1	63W42610204D Top Cowling assembly 15F	Buy now
2	63V4261500 Seal	Buy now
3	6G14265102 Hook	Buy now
4	9026604M04 Rivet(6e7)	Buy now
5	6L24264700 Holder, clamp band	Buy now
7	63V42613014D Molding, air duct	Buy now
7	63V4261301NA Molding, air duct 9.9F-VMAX Jr.	Buy now
8	9759506516 Bolt, with washer(6r6)	Buy now
9	63VW007011 Graphic set	Buy now
9	63VW0070V0 Graphic Set 9.9F-VMAX Jr.	Buy now
10	63V4267720 Graphic, rear 9.9F	Buy now
10	63V42677V0 Graphic, Front 9.9F-VMAX Jr.	Buy now

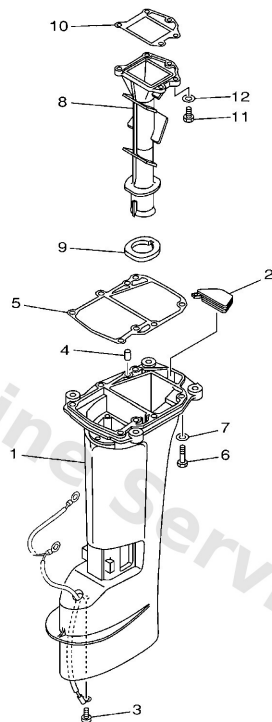
Top Cowling



A4

Ref	Part	
10	63W4267720 Graphic, front 15F	Buy now
10	69542677C0 Graphic, front 13.5A	Buy now
11	63V4267810 Graphic, rear 9.9F	Buy now
11	63V42678B0 Graphic Rear 13.5A	Buy now
11	63V42678V0 Graphic, rear 9.9F-VMAX Jr.	Buy now
11	63W4267810 Graphic, front 15F	Buy now

Upper Casing



63V0100-1170

E1

Ref	Part	
1	63V45111044D Casing, Upper S	Buy now
1	63V45111144D Casing, Upper L	Buy now
2	63V4512600 Plate, seal damper	Buy now
3	9015706M06 Screw, pan head(6m7)	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	63V45113A1 Gasket, upper casing	Buy now
6	9709508030 Bolt, hexagon (fj1)	Buy now
7	9299508600 Washer, plain (663)	Buy now
8	65F41131005B Manifold, ext. 1	Buy now
9	63V4113500 Gasket, exhaust manifold	Buy now
10	63V41133A1 Gasket, exhaust manifold 1	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.