



Yamaha 20CMH 1993

Parts Manual

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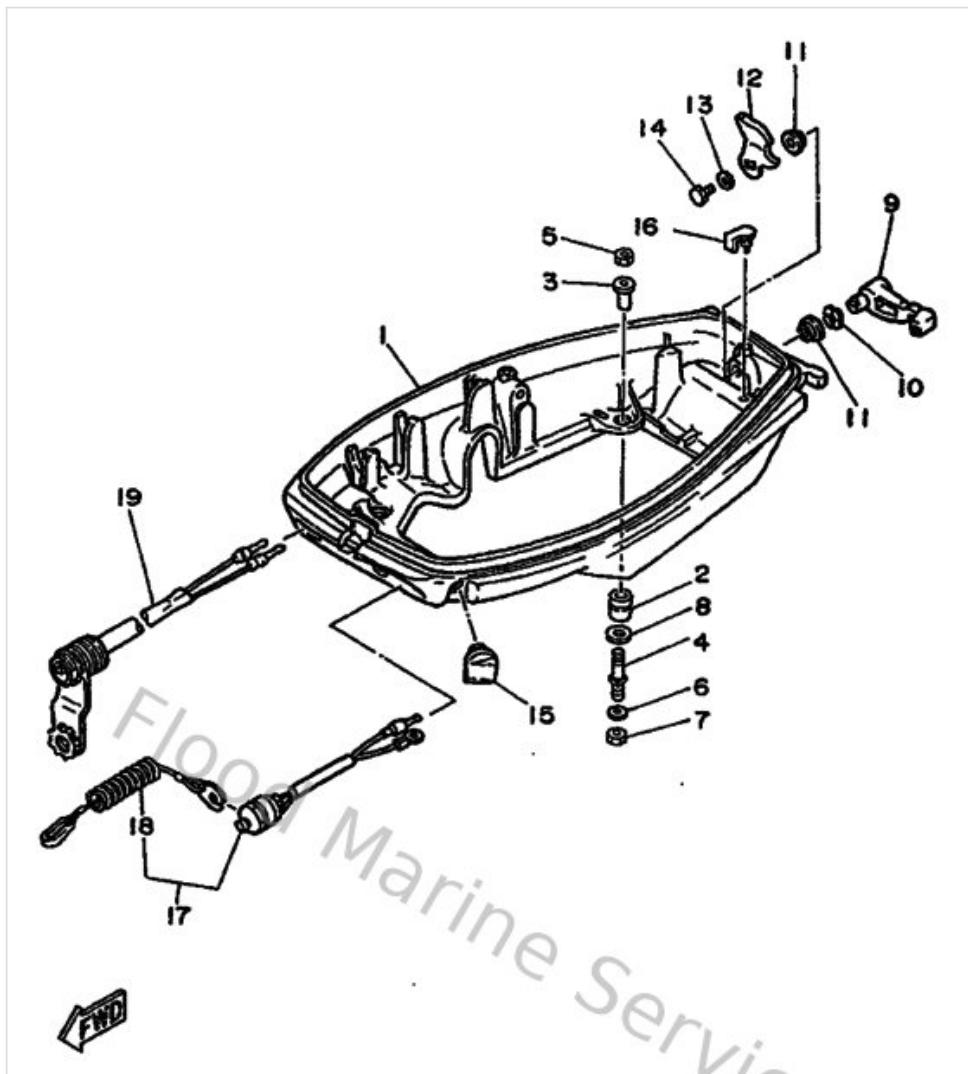
Authorised Yamaha Dealers



Contents

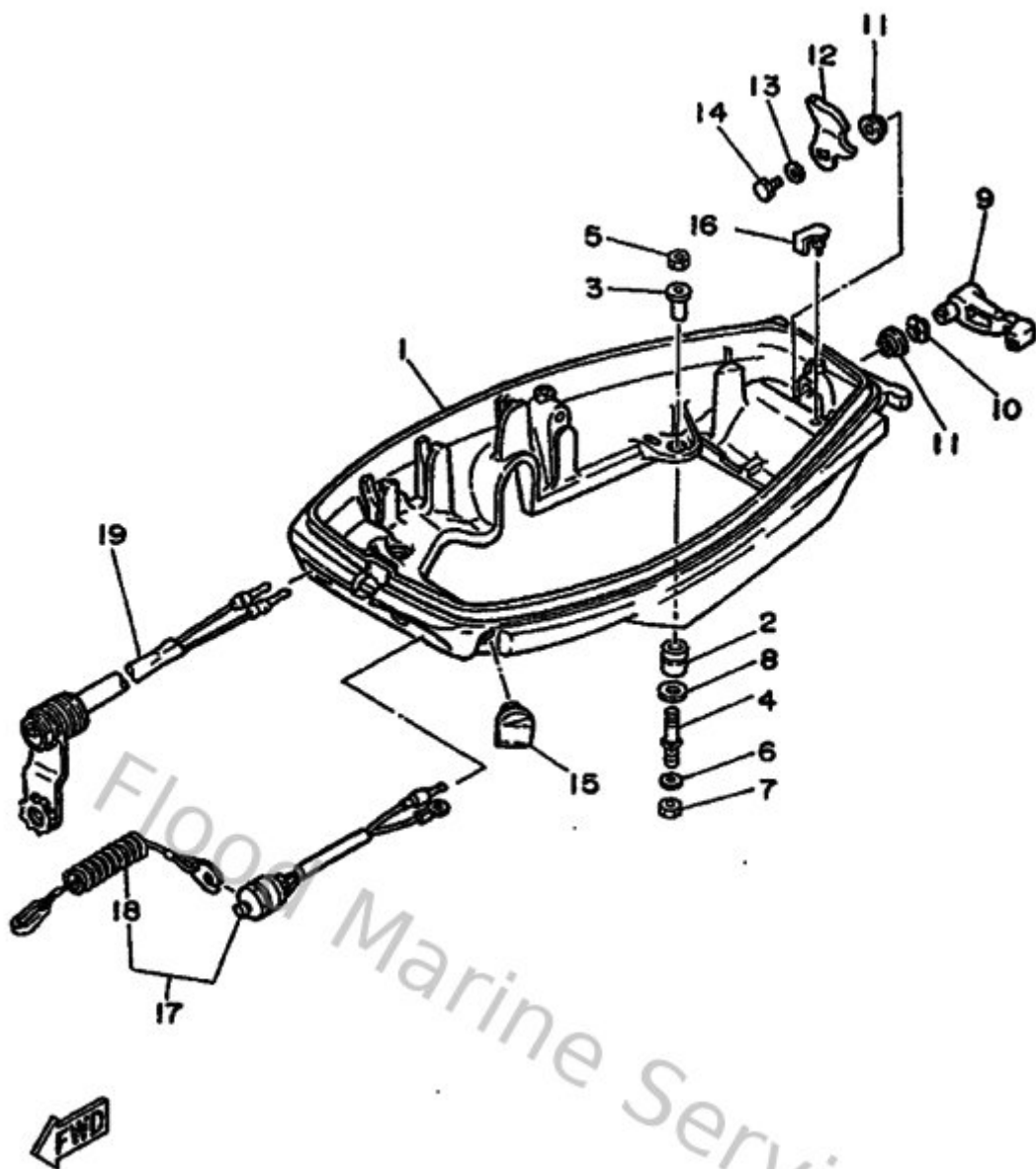
Bottom Cowling	3
Bracket	5
Control	10
Crankshaft & Piston	13
Cylinder & Crankcase	15
Electrical	18
Fuel	20
Intake	23
Lower Casing & Drive 1	27
Lower Casing & Drive 2	31
Magneto	33
Optional Parts 1	35
Optional Parts 2	36
Repair Kit 1	38
Repair Kit 2	40
Starter	42
Steering	45
Top Cowling	47
Upper Casing	48

Bottom Cowling



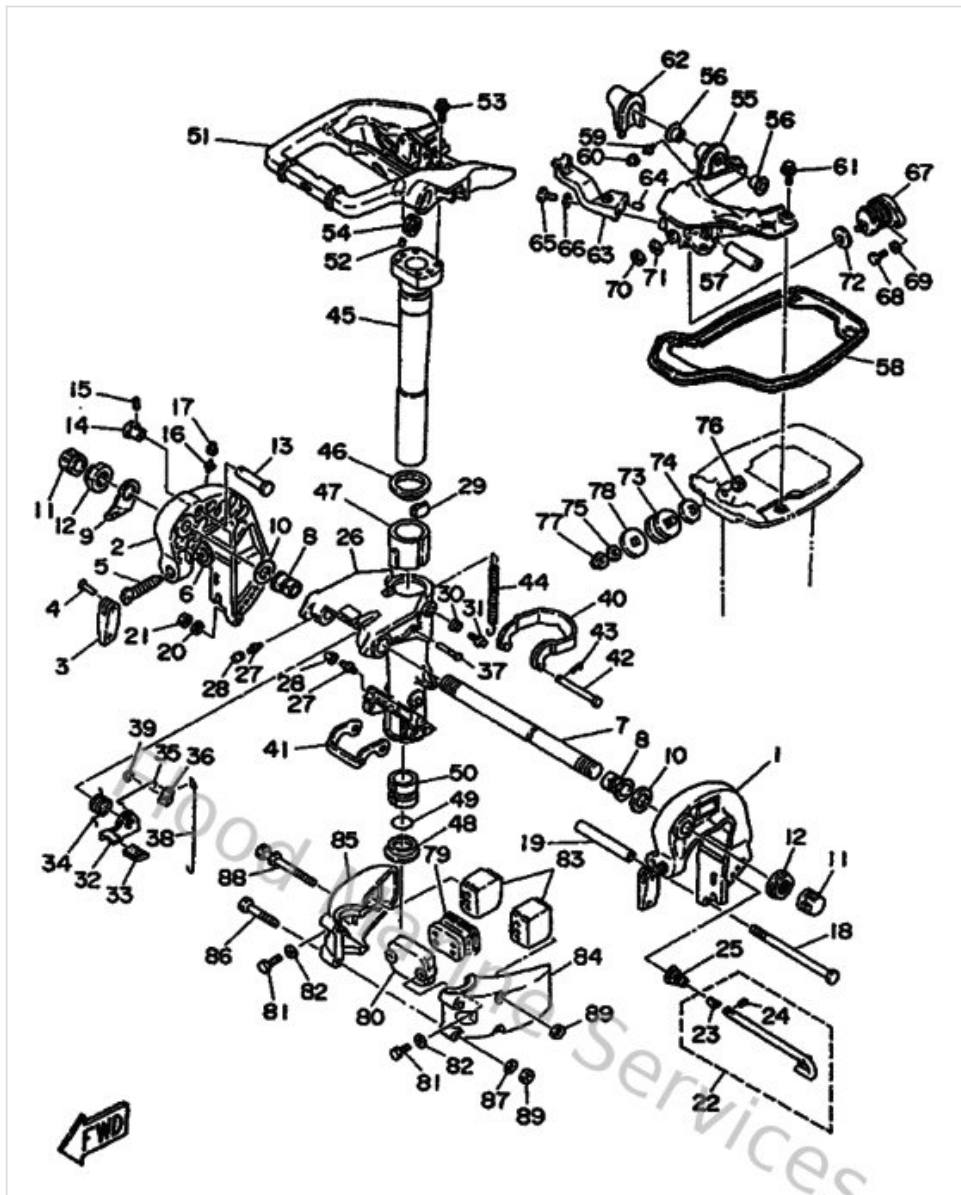
Ref	Part	
2	9048015M0600 Grommet (689)	Buy now
3	9038708M2500 Collar (689)	Buy now
4	6G0427960000 Bolt 1	Buy now
5	953800870000 Nut(661)	Buy now
6	929900860000 Washer, plain (663)	Buy now
8	9020108M8700 Washer (6g0)	Buy now
9	689428150000 Lever, clamp 1	Buy now
10	902061205200 Washer, wave (666)	Buy now
11	903861206900 Bush(666)	Buy now
12	689428160000 Lever, clamp 2	Buy now
13	9020106M0200 Washer,plate (6k8)	Buy now
14	973950601000 Bolt	Buy now
15	689427250000 Grommet	Buy now
16	647425230000 Spacer, friction	Buy now
17	689825750300 Engine stop switch assembly	Buy now

Bottom Cowling



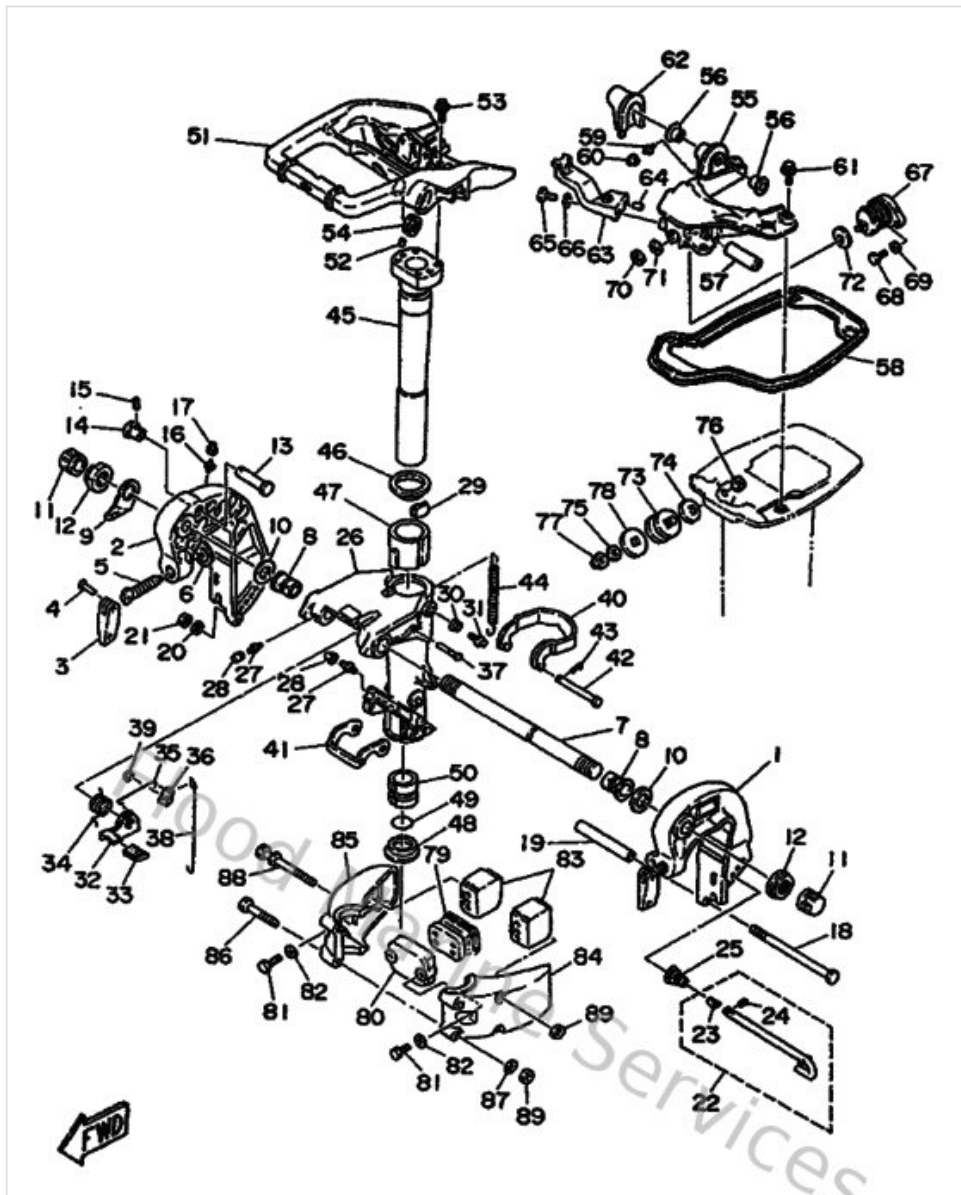
Ref	Part	
18	682825560000 Lanyard, stop switch	Buy now
19	682843810000 2p concent 1	Buy now

Bracket



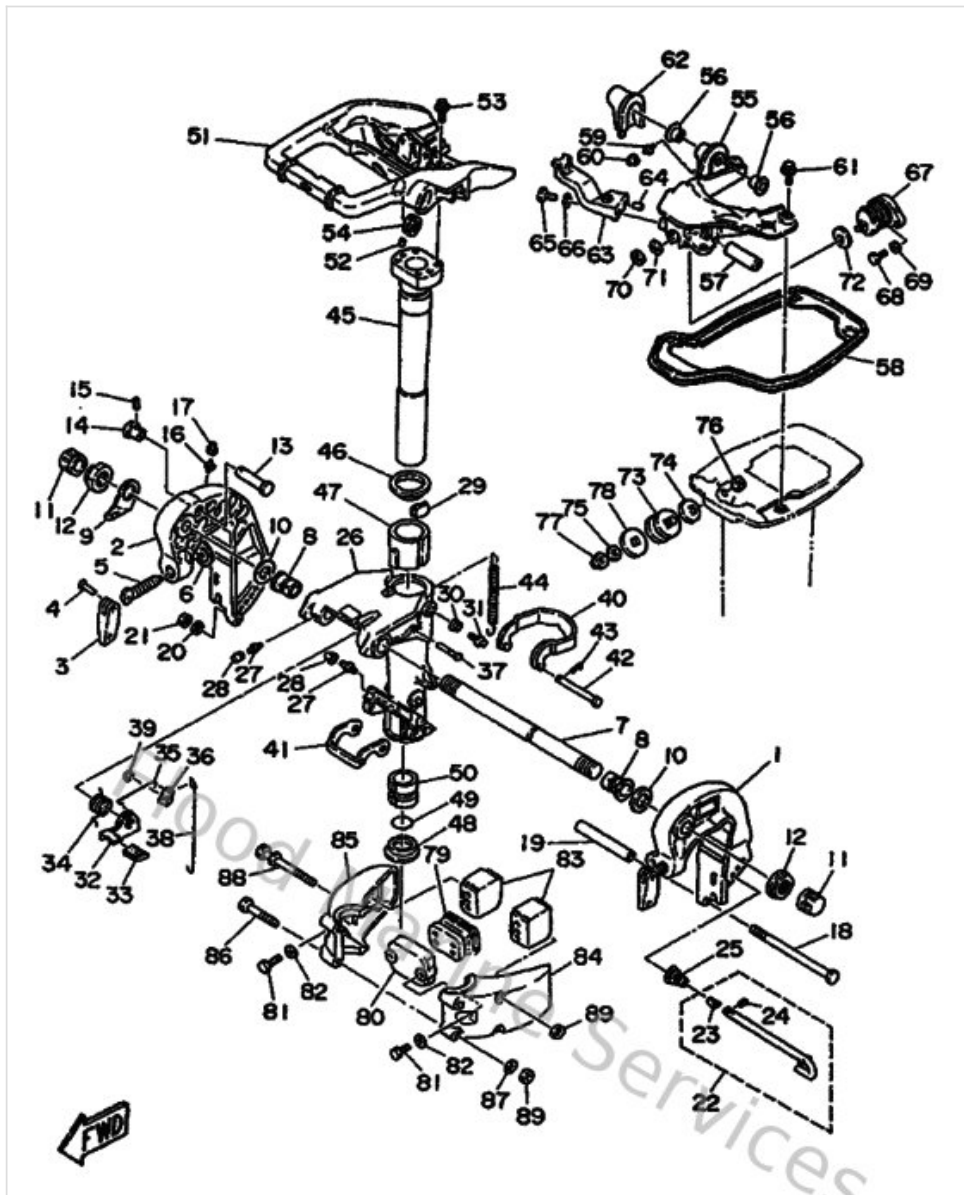
Ref	Part	
3	61643118001D Handle, transom clamp	Buy now
4	9024304M0000 Pin(6a9)	Buy now
5	6E7431160000 Screw, transom clamp	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6J8431310100 Bolt, clamp bracket	Buy now
8	9038622M6700 Bush(6a9)	Buy now
9	6J8431130100 Plate, clamp bracket	Buy now
10	902012242800 Washer, plate(64j)	Buy now
11	6G5431450100 Cap, clamp bracket	Buy now
12	901852204300 Nut, self-locking	Buy now
13	689431910000 Shaft, stopper	Buy now
14	689431920100 Knob, stopper	Buy now
15	916903001600 Pin, spring	Buy now
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now

Bracket



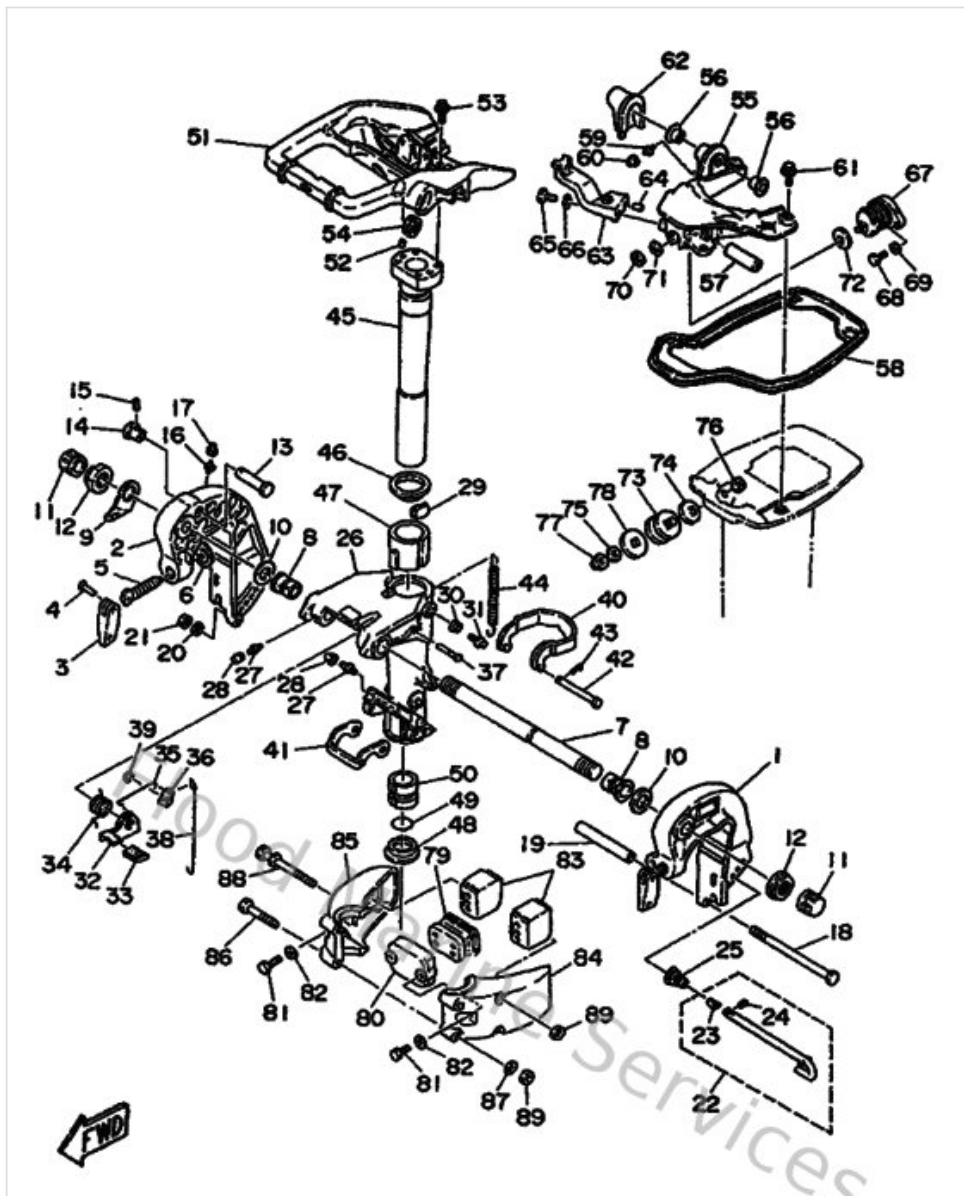
Ref	Part	
18	901010833900 Bolt, hexagon (656)	Buy now
19	9038708M0300 Collar	Buy now
20	929900860000 Washer, plain (663)	Buy now
21	988800810000 Nut, hex.	Buy now
22	689431600000 Tilt rod assembly	Buy now
23	656431650100 Plate, tilt lock	Buy now
24	916903000800 Pin. spring(656)	Buy now
25	9050210M0700 Spring, conical(6k3)	Buy now
29	648425280000 Plate, friction	Buy now
30	689433730100 Seal, damper	Buy now
31	9010506M1800 Bolt (689)	Buy now
32	689436311000 Lever, tilt	Buy now
33	689436330000 Cover, tilt lever	Buy now
34	689436430000 Spring, torsion	Buy now
35	689436160000 Rod, tilt lock 1	Buy now

Bracket



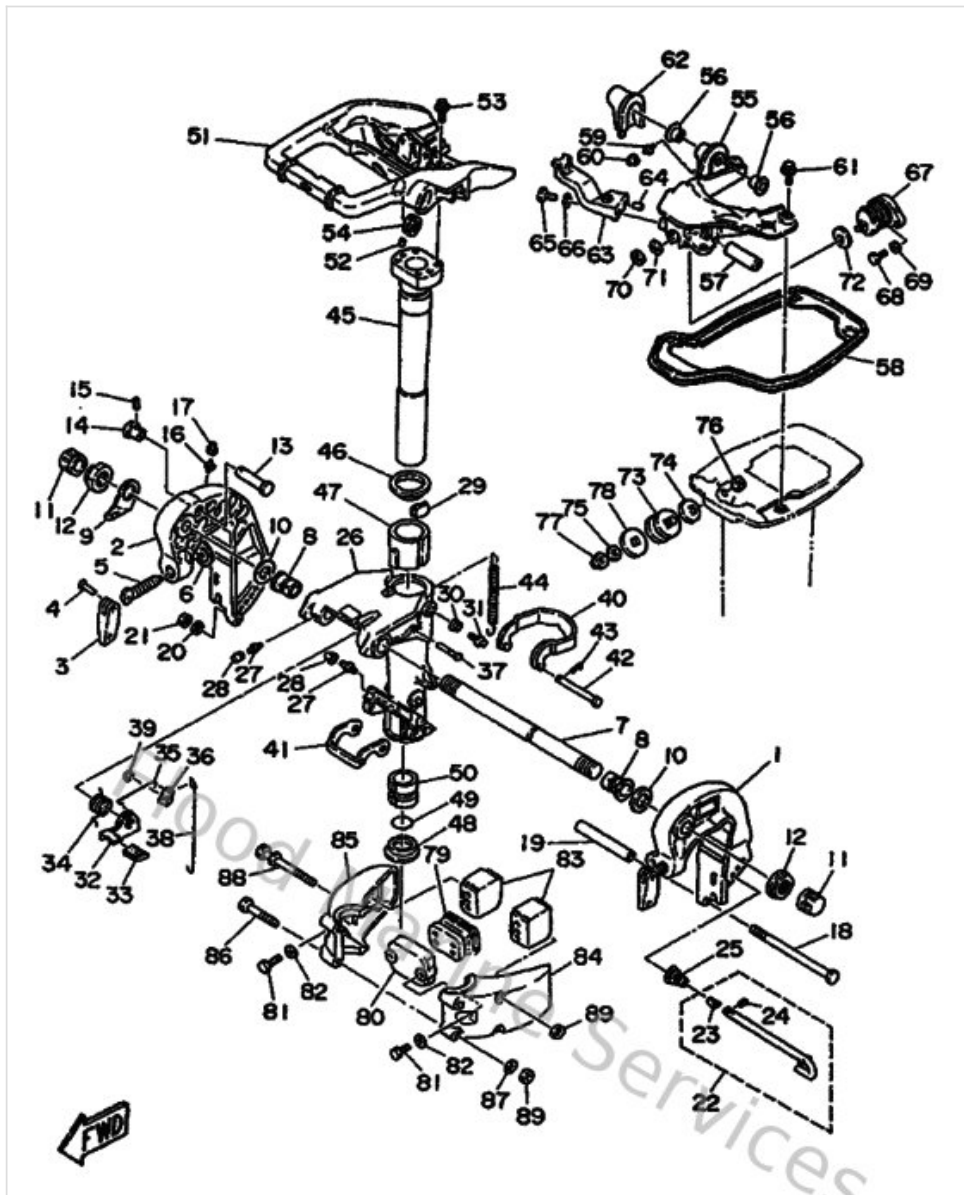
Ref	Part	
36	648436420000 Lever, tilt 2	Buy now
37	9024906M2200 Pin(6a9)	Buy now
38	648436170000 Rod, tilt lock 2	Buy now
39	990800560000 Circlip(22k)	Buy now
40	689436140000 Plate, tilt lock	Buy now
41	648436150000 Plate, tilt lock 2	Buy now
42	902400504600 Pin With Hole (656)	Buy now
43	914901601000 Pin, cotter	Buy now
44	9050630M2700 Spring, tension(6a4)	Buy now
45	689425210094 Shaft, steering pivot	Buy now
46	902094701600 Washer 648425350000	Buy now
47	9038647M2200 Bushing (695)	Buy now
48	903863802200 Bush(648-42539-00)	Buy now
49	9321037M6700 O-ring (6g8)	Buy now
50	903863809000 Bushing (664)	Buy now

Bracket



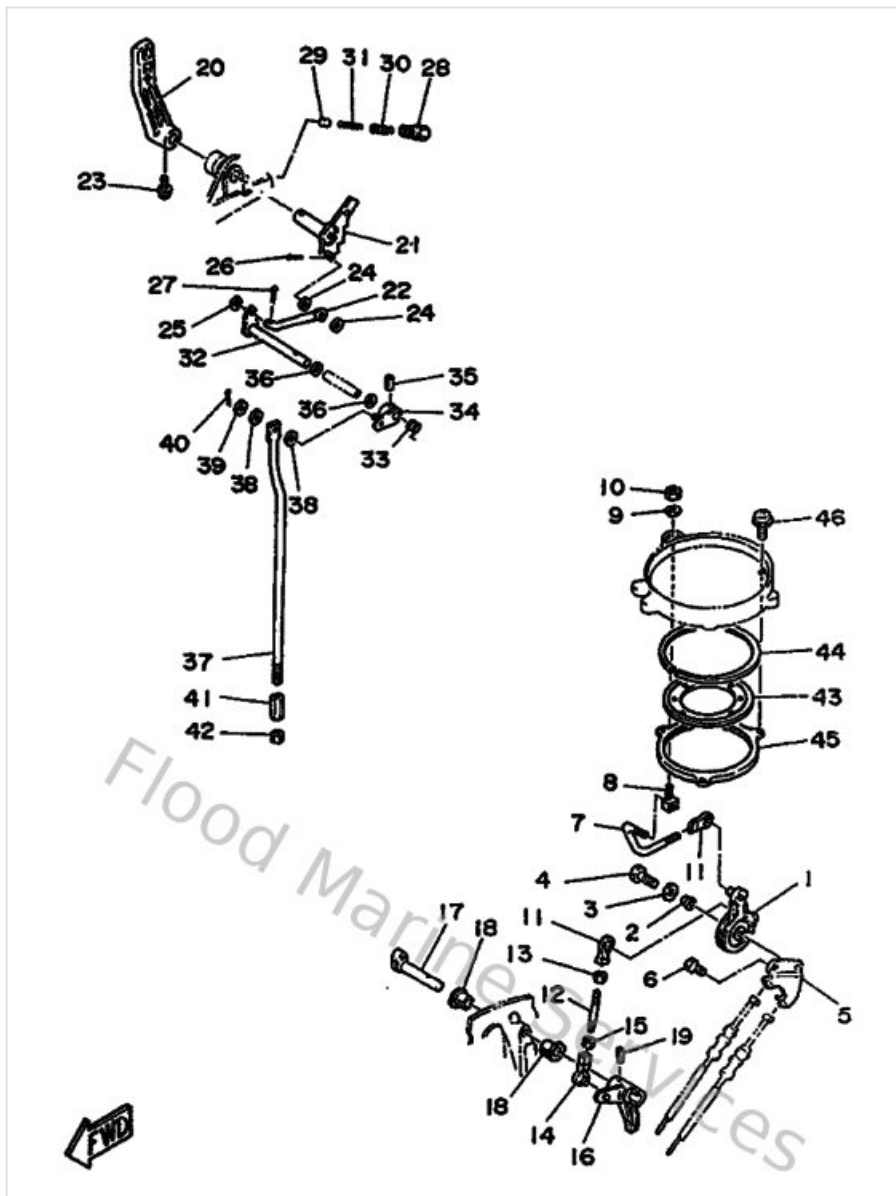
Ref	Part	
51	68942511011D Blacket, Steering	Buy now
52	936081206300 Pin, dowel (626)	Buy now
53	9010506M0700 Bolt (689)	Buy now
54	904802904500 Grommet 648425510000	Buy now
55	648445180094 Bracket comp.	Buy now
56	9038112M0100 Bush, solid(6a4)	Buy now
57	9038710M3900 Coller (689)	Buy now
58	689427160000 Rubber, Seal 1	Buy now
61	9010506M0800 Bolt (689)	Buy now
62	689427180000 Rubber, seal 3	Buy now
63	648445190000 Bracket	Buy now
64	936061201900 Pin, dowel (614)	Buy now
65	973950601800 Bolt (fj0)	Buy now
66	929900660000 Washer, plain (646)	Buy now
67	689445160000 Mount damper, upper front	Buy now

Bracket



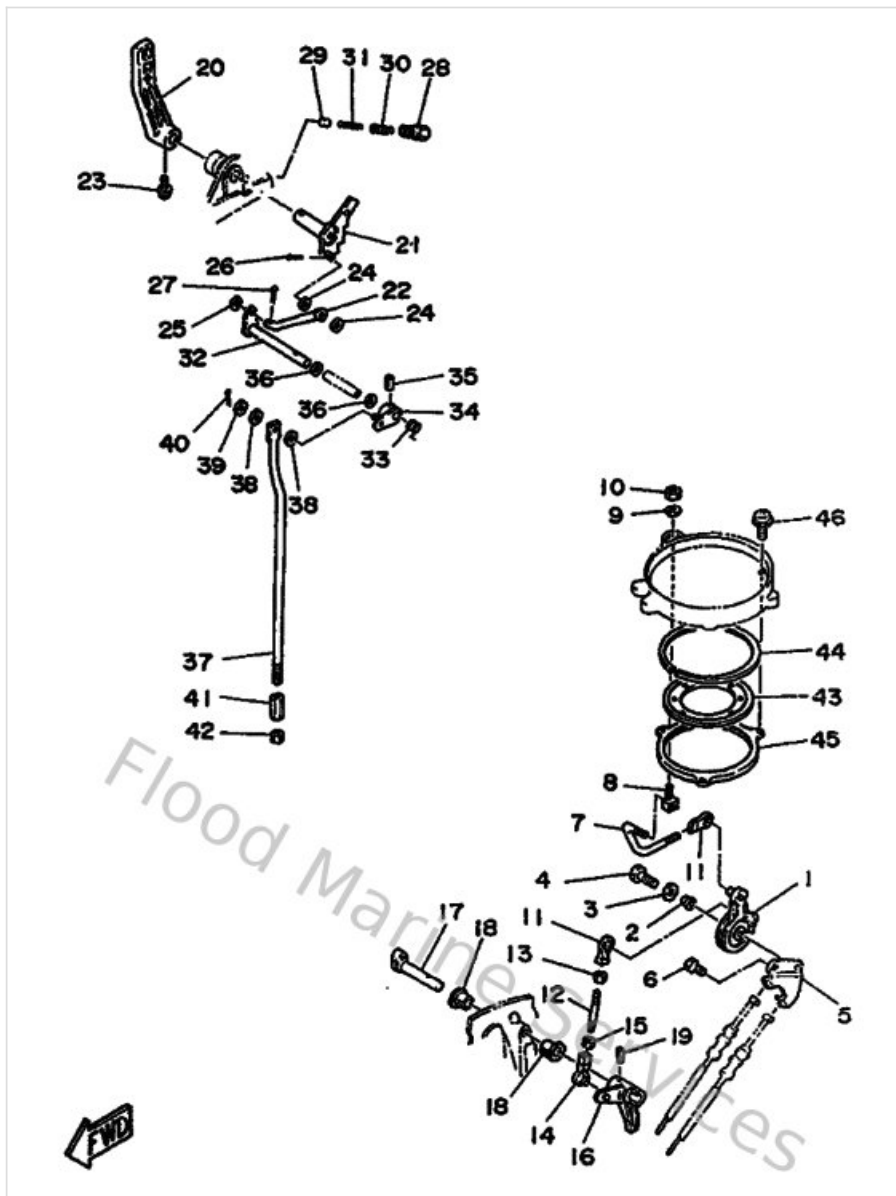
Ref	Part	
68	970800602000 Bolt(7u8)	Buy now
70	953801060000 Nut(624)	Buy now
71	929901020000 958-69527-00 washer, plain	Buy now
72	64844591A000 Gasket	Buy now
73	664445140000 Mount damper, upper side	Buy now
77	953801080000 Nut, crown (650)	Buy now
78	66444591A000 Gasket	Buy now
80	689445530000 Cover, lower mount	Buy now
81	973950802500 Bolt (62g)	Buy now
83	689445550000 Mount damper, lower side	Buy now
86	970800806500 Bolt (gk02)	Buy now
88	9011908M0300 Bolt (689)	Buy now
89	953800860000 Nut (661)	Buy now

Control



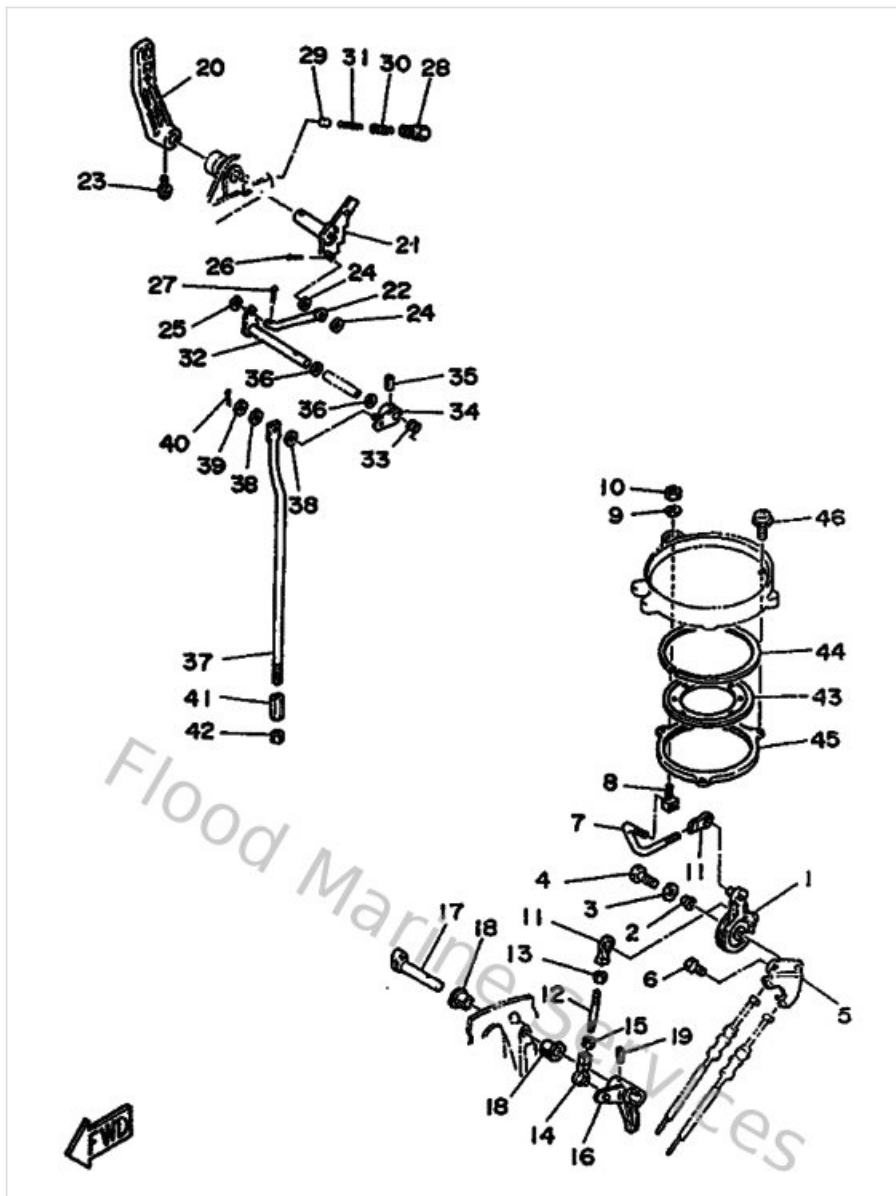
Ref	Part	
1	664416310094 Lever, magneto control	Buy now
2	9038706M0200 Collar (664)	Buy now
4	973950602500 Bolt	Buy now
5	664144970000 Stay Throttle Wire	Buy now
6	970800601200 Bolt(gh1)	Buy now
7	664416360000 Rod, Magneto Control	Buy now
8	648416350000 Shaft, Link Connecting	Buy now
9	902010555600 Washer plate (664)	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
11	6H1412370000 Joint, link	Buy now
12	901160522000 Bolt, Stud	Buy now
16	6A9421540094 Lever Throttle Control	Buy now
17	656421530094 Shaft, throttle control	Buy now
18	903861000900 Bushing 6484418600	Buy now
19	916904001800 Pin spring(664)	Buy now

Control



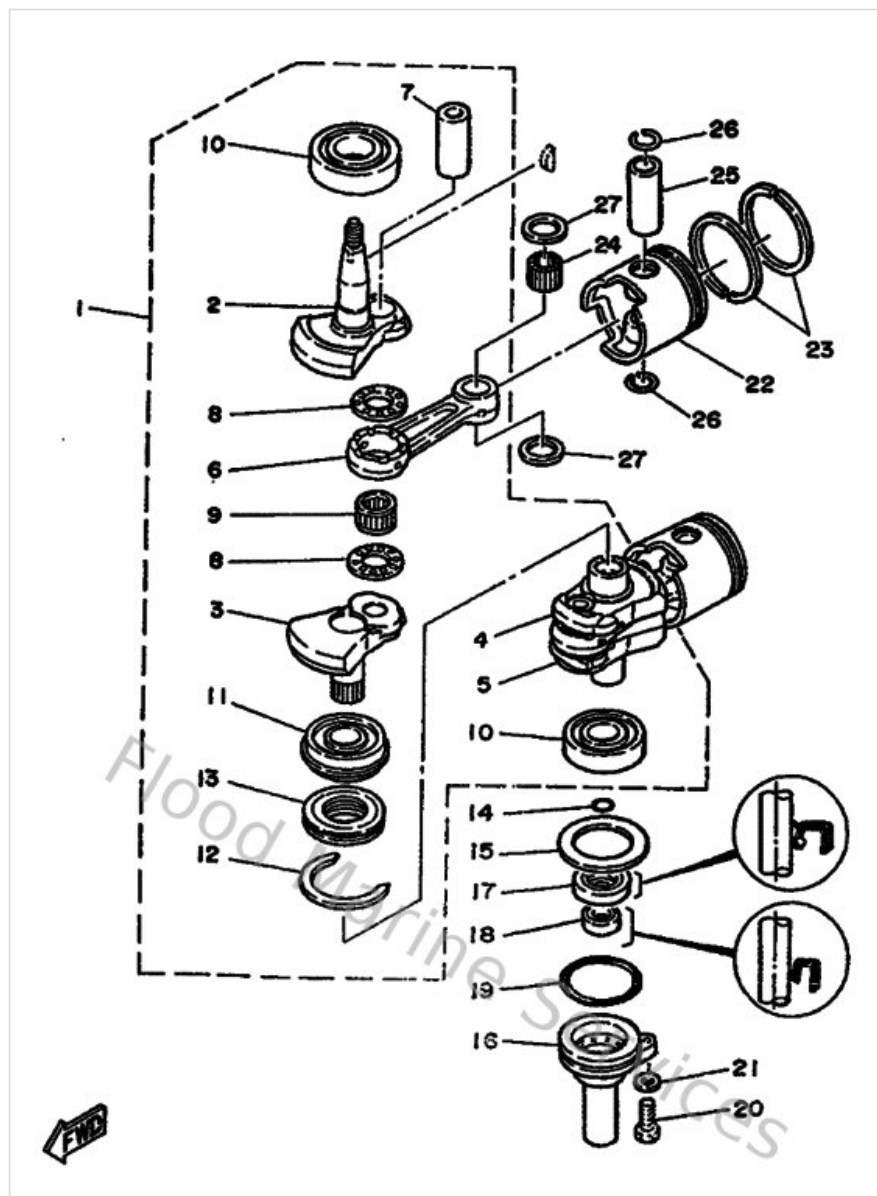
Ref	Part	
21	664441130100 Cam plate, handle	Buy now
22	664441420000 Joint	Buy now
23	9010506M0700 Bolt (689)	Buy now
24	902020600700 Washer plate 626441880000	Buy now
25	929900560000 Washer, plain (646)	Buy now
26	914901601000 Pin, cotter	Buy now
27	914901201000 Pin, cotter (6g8)	Buy now
28	664427150000 Bushing 2	Buy now
29	664441670000 Plunger, shift cam	Buy now
30	9050114M0700 Spring, compresion (664)	Buy now
31	9050109M0800 Spring, compresion (664)	Buy now
32	689441210100 Lever, shift rod 1	Buy now
33	9050814M1300 Spring (689)	Buy now
34	689441250000 Lever, shift rod 2	Buy now
35	916904001600 Pin, spring (648)	Buy now

Control



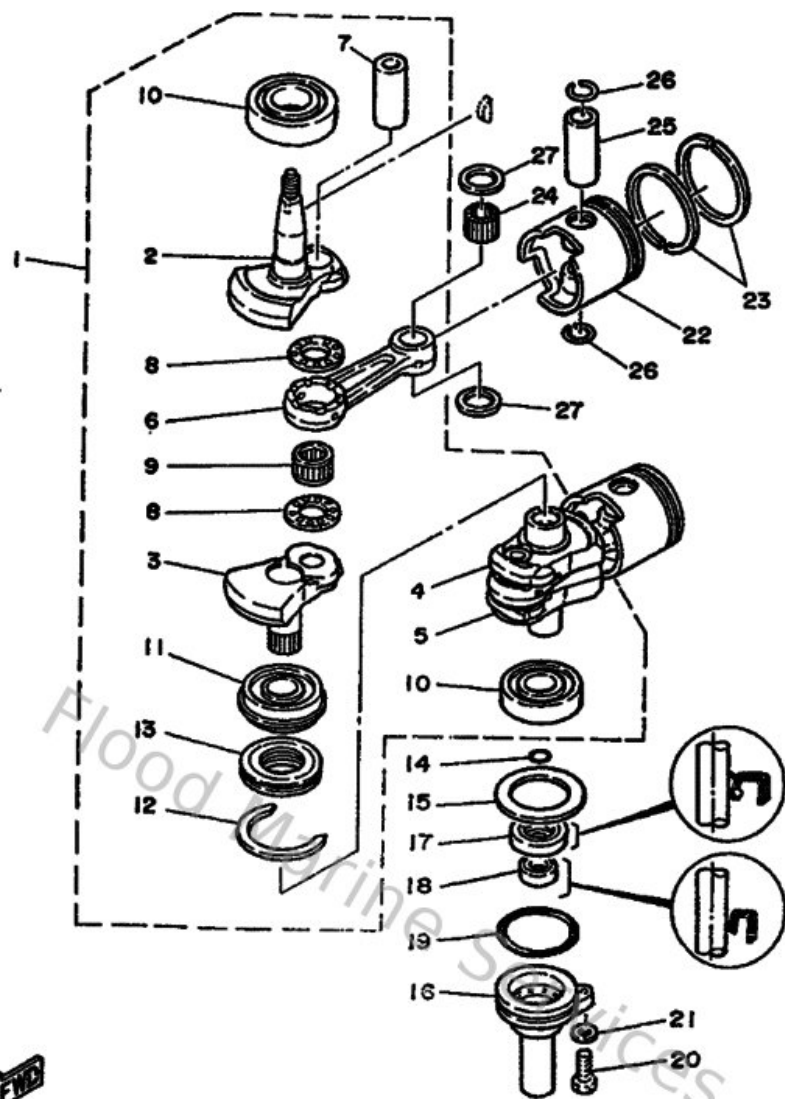
Ref	Part	
36	902021002400 Washer plate 648441880000	Buy now
37	6G0441430000 Rod, shift	Buy now
40	914902001000 Pin, cotter	Buy now
41	648441460000 Connector, shift rod 2	Buy now
42	901700702100 Nut hexagon 648441280000	Buy now
43	695416120000 Retainer, Magneto Base	Buy now
44	695416130000 Plate, base friction	Buy now
45	695416110094 Retainer, Magneto Base	Buy now
46	979850521000 Screw, With Washer	Buy now

Crankshaft & Piston



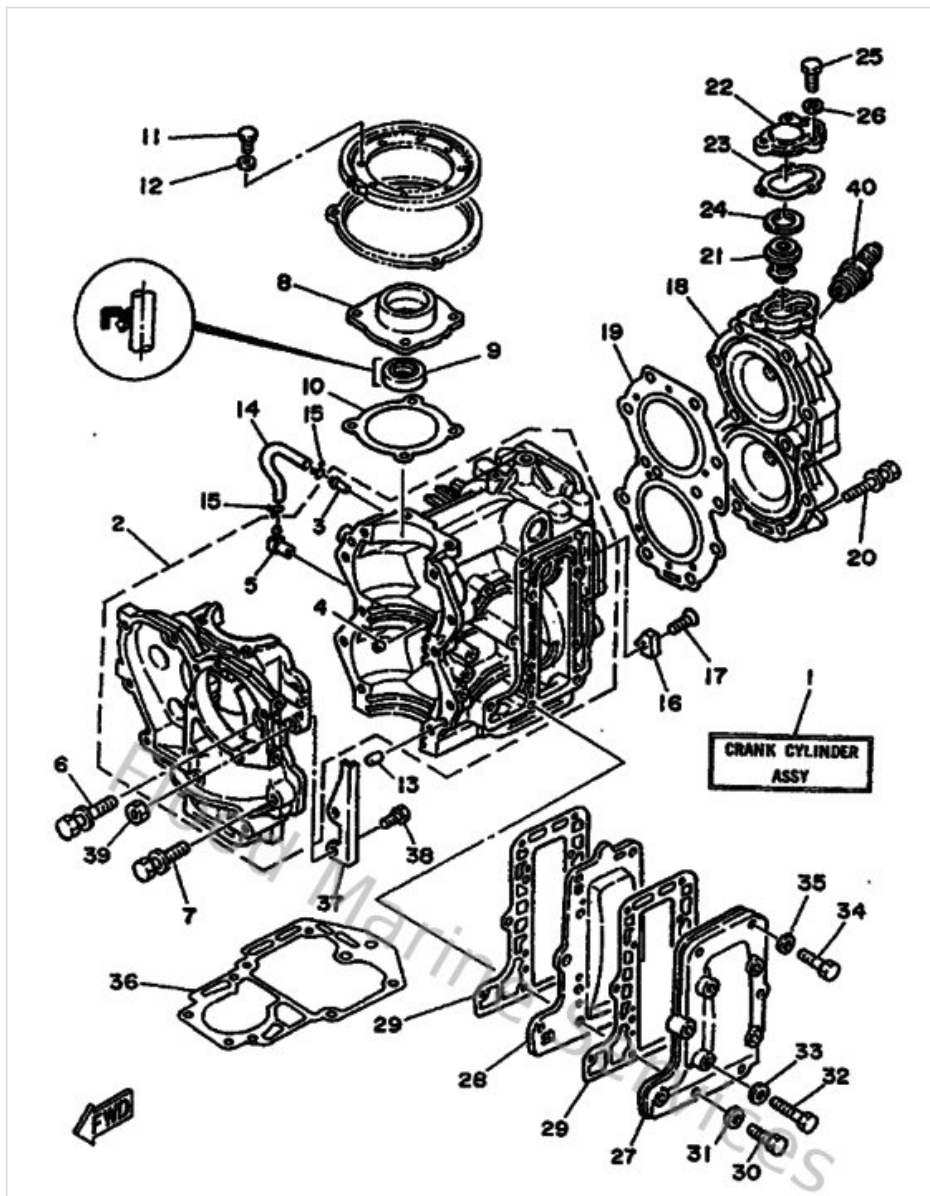
Ref	Part	
1	695114000000 Crankshaft Assembly	Buy now
2	6G0114121000 Crank 1	Buy now
3	6G0114220000 Crank 2	Buy now
4	6G0114320000 Crank 3	Buy now
6	648116510400 Rod, connecting	Buy now
7	648116810000 Pin,crank	Buy now
8	902092224800 Washer (29l)	Buy now
9	93310522W000 Bearing, needle (6g0)	Buy now
10	93306305U300 Bearing(6j8)	Buy now
11	933900000900 Brg,cyl-cal roller 260g nt	Buy now
12	934406205700 Cir clip (656)	Buy now
13	656115150000 Seal, Labyrinth 1	Buy now
14	932101627500 O-ring	Buy now
15	902015030600 Washer plate 648115870000	Buy now
16	68915396015B Housing, oil seal	Buy now

Crankshaft & Piston



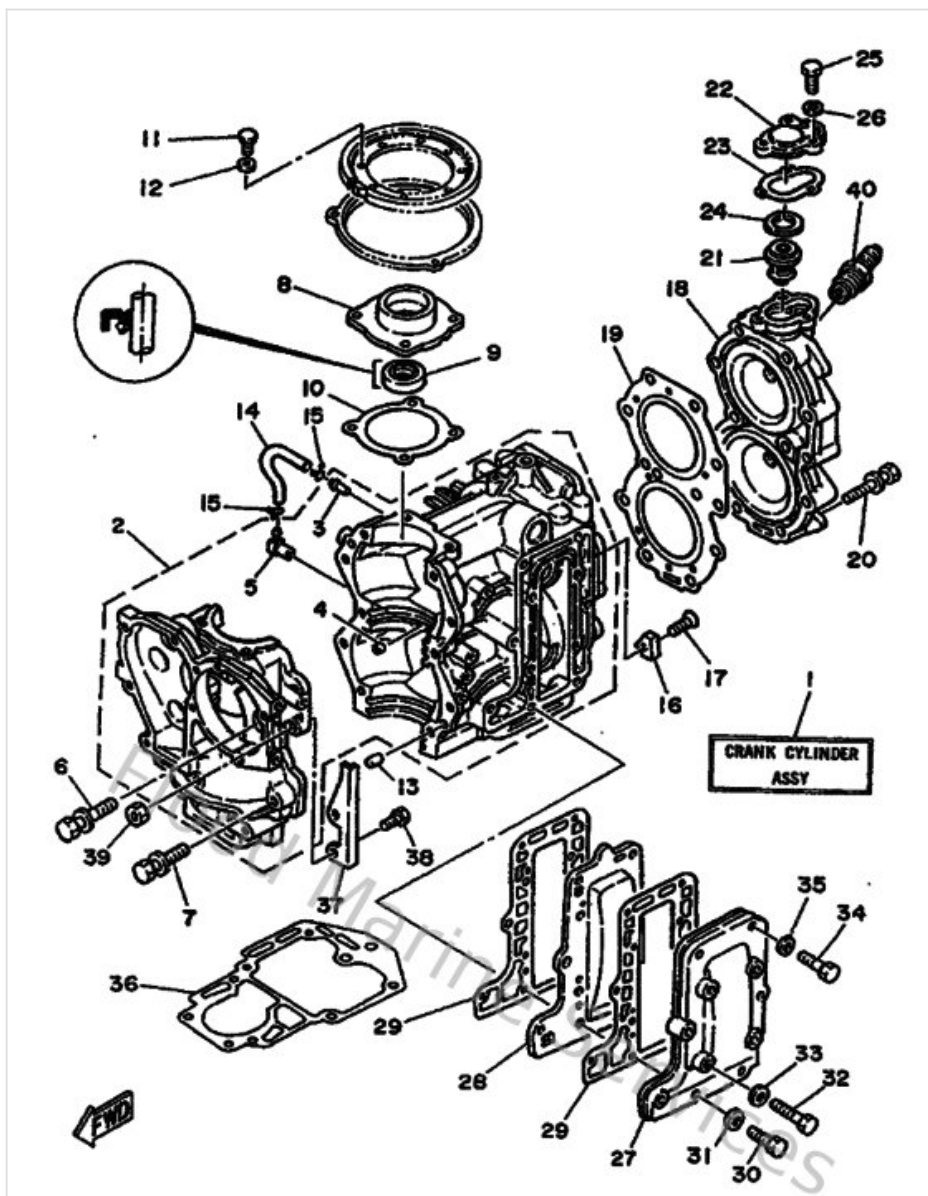
Ref	Part	
17	9310125M3500 Oil seal(6a4)	Buy now
18	9310116M3600 Oil seal(6a8)	Buy now
19	9321057M0900 O-ring (683)	Buy now
20	973950602200 Bolt(61k)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	664116368000 Piston (2Nd O.s)	Buy now
23	664116108000 Piston ring set (std)	Buy now
24	9360220M0200 Pin, dowel b (664)	Buy now
25	648116330000 Pin,piston	Buy now
26	934502002600 Clip 6041163400	Buy now
27	902011852200 Washer (656)	Buy now

Cylinder & Crankcase



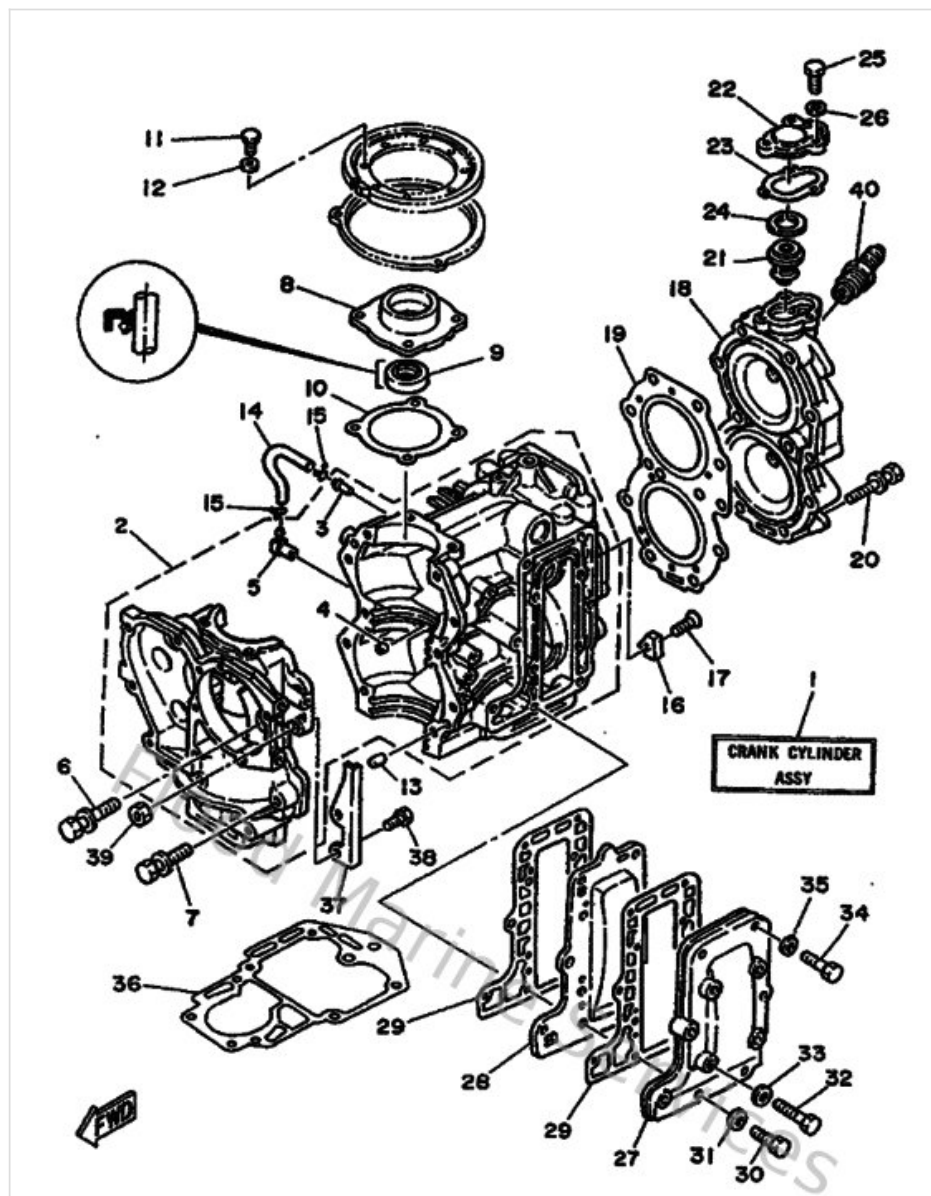
Ref	Part	
3	624144850000 Pipe, joint	Buy now
4	624113790000 Valve, check	Buy now
5	650113700000 Check valve assembly	Buy now
6	9011908M1800 Bolt, with washer	Buy now
7	9011908M6600 Bolt, with washer	Buy now
8	664153590194 Housing, Oil Seal	Buy now
9	931022309600 Oil seal (23x38x7-648)	Buy now
10	66415369A000 Gasket, oil seal housing	Buy now
11	973130602000 Bolt(7u8)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	936061201900 Pin, dowel (614)	Buy now
14	904450726000 Hose (I390)	Buy now
15	904670601600 Clip (655)	Buy now
16	689113250000 Anode	Buy now
17	987800602000 Screw flat head	Buy now

Cylinder & Crankcase



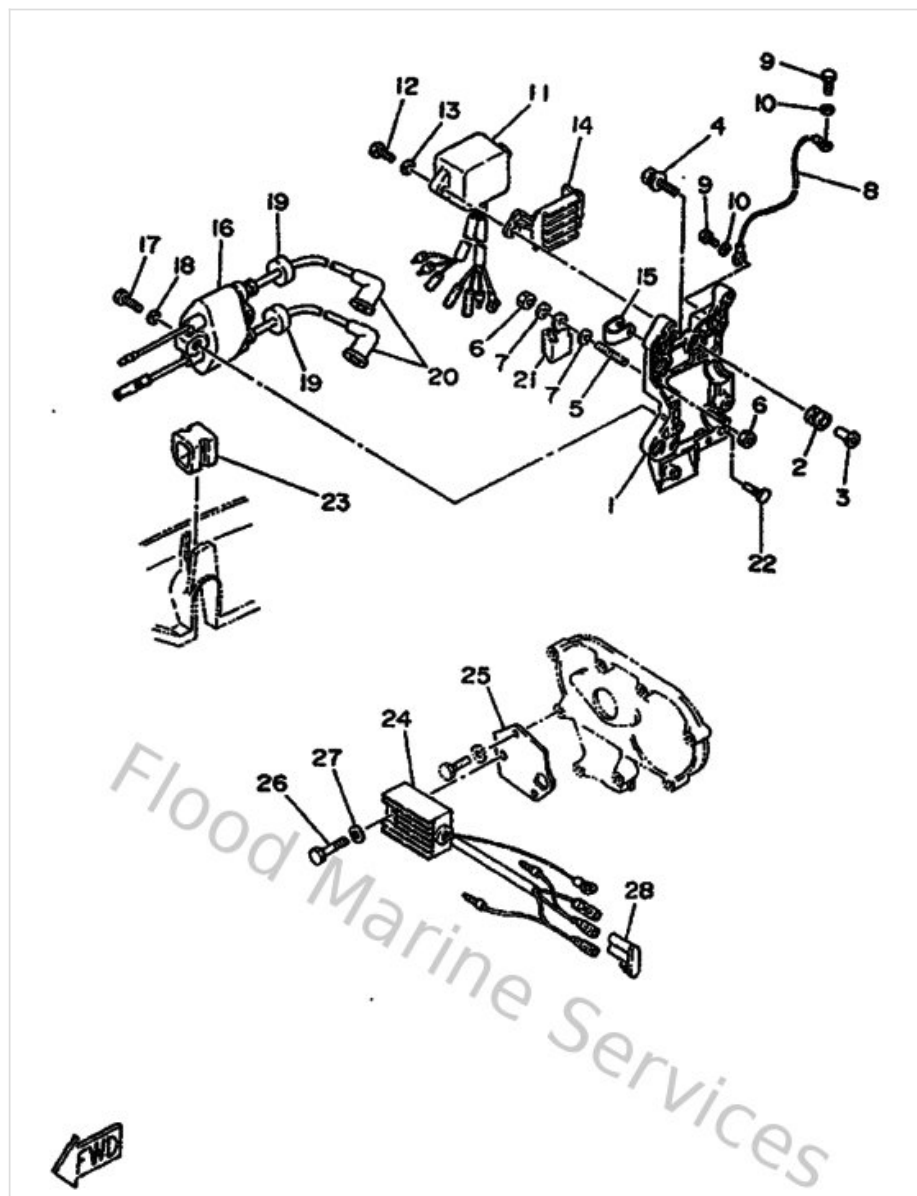
Ref	Part	
19	69511181A100 Gasket, cylinder head 1	Buy now
21	6F5124110200 Thermostat	Buy now
22	65512413011S Cover, thermostat	Buy now
23	65512414A100 Gasket, cover	Buy now
24	902012156700 Washer, plate (650)	Buy now
26	929900660000 Washer, plain (646)	Buy now
27	66441113001S Outer cover, exhaust	Buy now
28	664411110000 Inner cover, exhaust	Buy now
29	66441114A000 Gasket, exhaust outer cover	Buy now
30	973130602500 Bolt	Buy now
32	970800603000 Bolt(jf7)	Buy now
34	973130603500 Bolt(3rv)	Buy now
36	61T45113A000 Gasket, upper casing	Buy now
37	695416160000 Stopper, Magneto Base	Buy now
39	953800660000 Nut(661)	Buy now

Cylinder & Crankcase



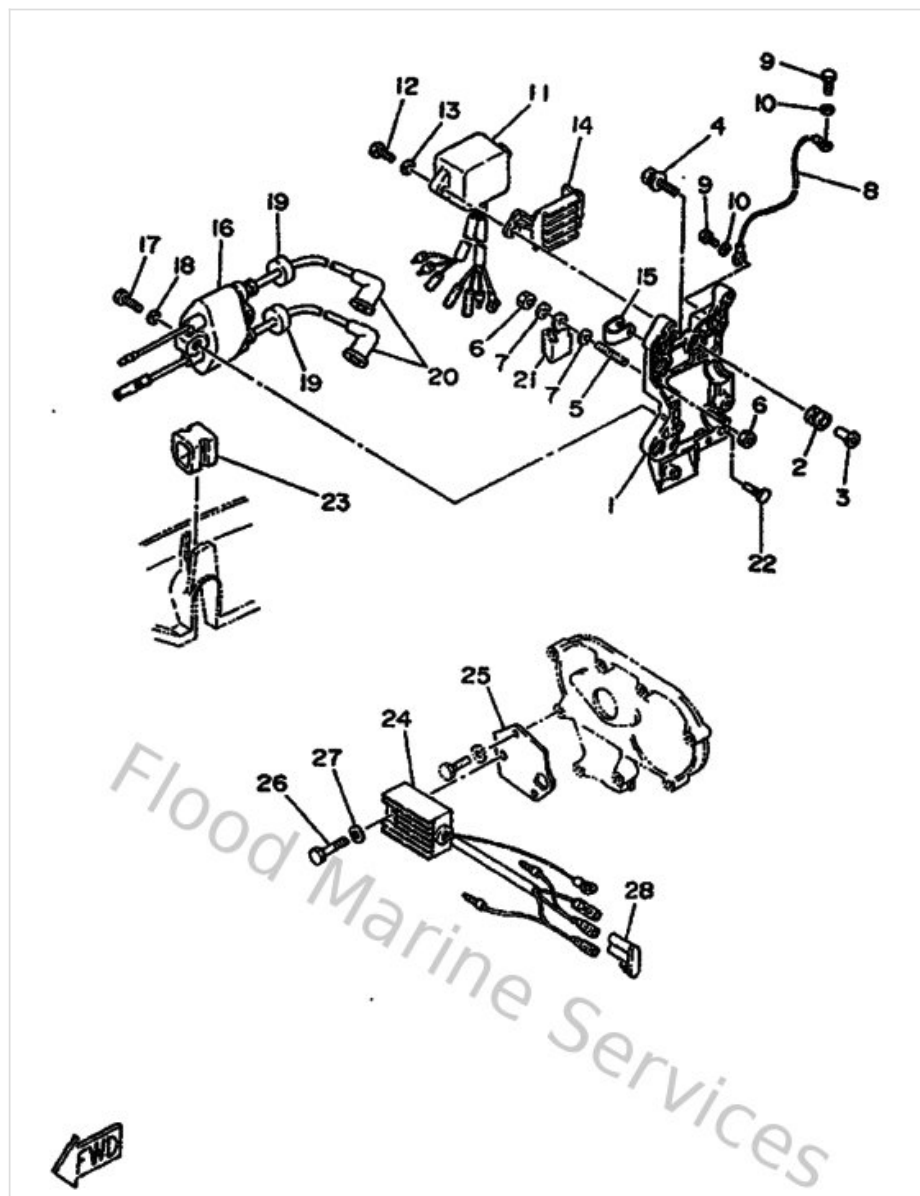
Ref	Part	
40	947020027200 Plug, spark (br7hs)	Buy now

Electrical



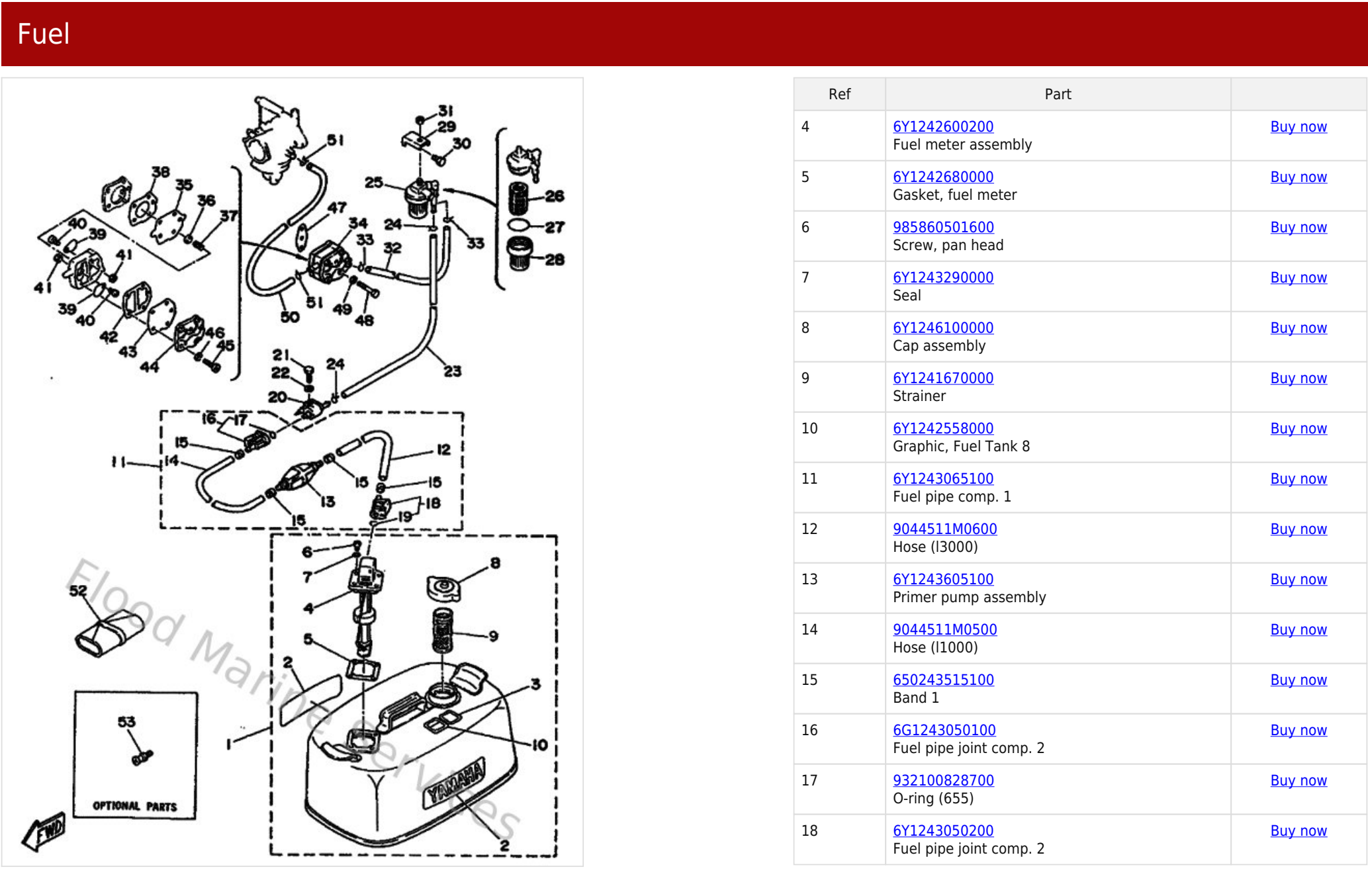
Ref	Part	
1	695855420094 Bracket	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M6300 Bolt, With Washer	Buy now
5	9011606M0700 Bolt, stud (688)	Buy now
6	953800660000 Nut(661)	Buy now
7	929950610000 Washer(6a1)	Buy now
8	689825190000 Wire Earth Lead	Buy now
9	973950601200 Bolt(gh1)	Buy now
11	695855401200 C.d.i. unit assembly	Buy now
12	973950602500 Bolt	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	689855480100 Holder	Buy now
16	6E7855701900 Ignition coil assembly	Buy now
19	904802516100 Grommet(656)	Buy now

Electrical



Ref	Part	
20	6G1823702000 Plug cap assembly	Buy now
21	9046508M1300 Clamp (695)	Buy now
22	689855470000 Damper	Buy now
23	9048017M0800 Grommet (689)	Buy now
24	6J8819600000 Rectifier & regulator assembly	Buy now
26	973950601600 Bolt, hexagon deep recess	Buy now
28	6E5825820000 Cap 1	Buy now

Fuel

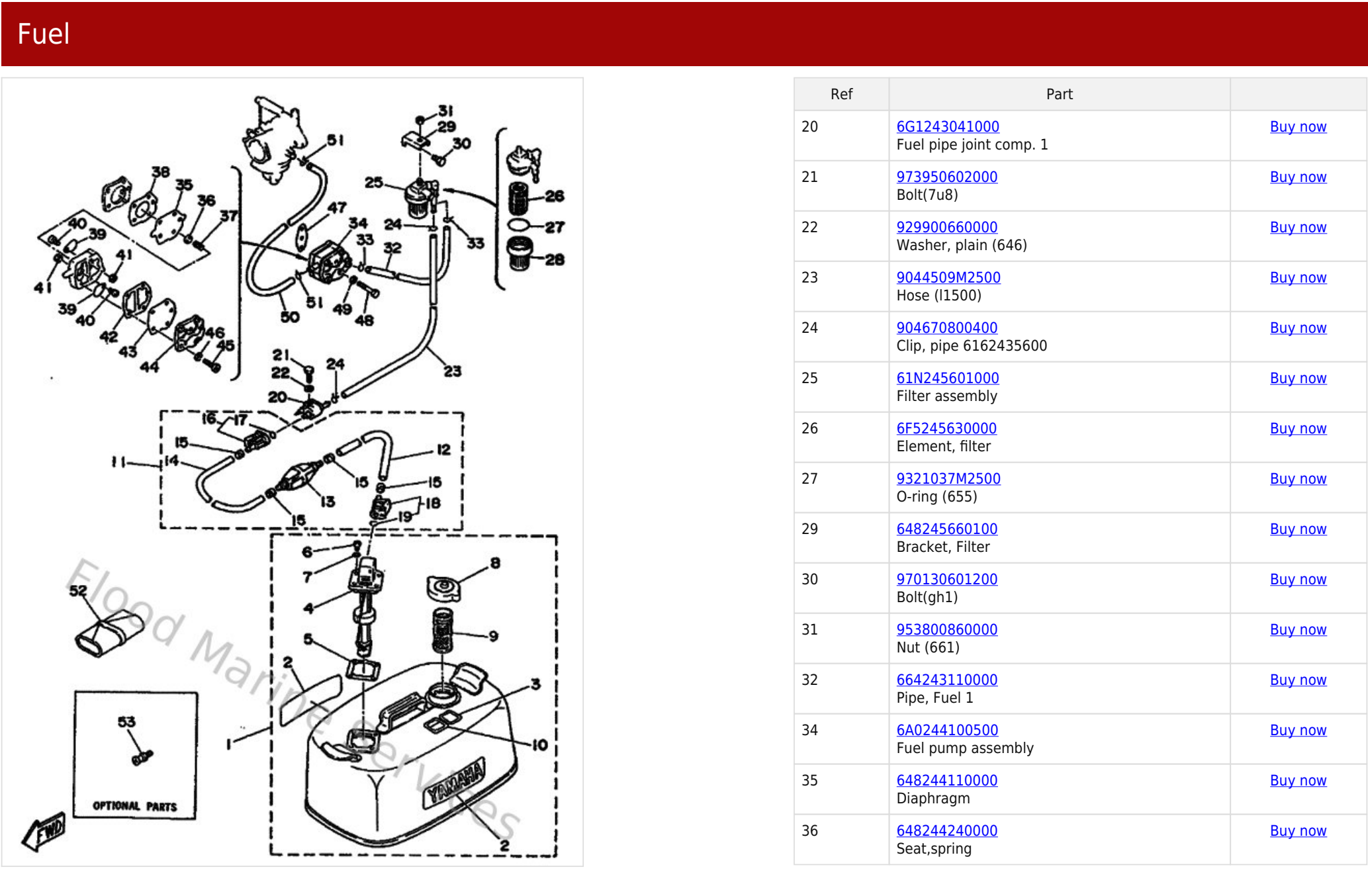


Fuel

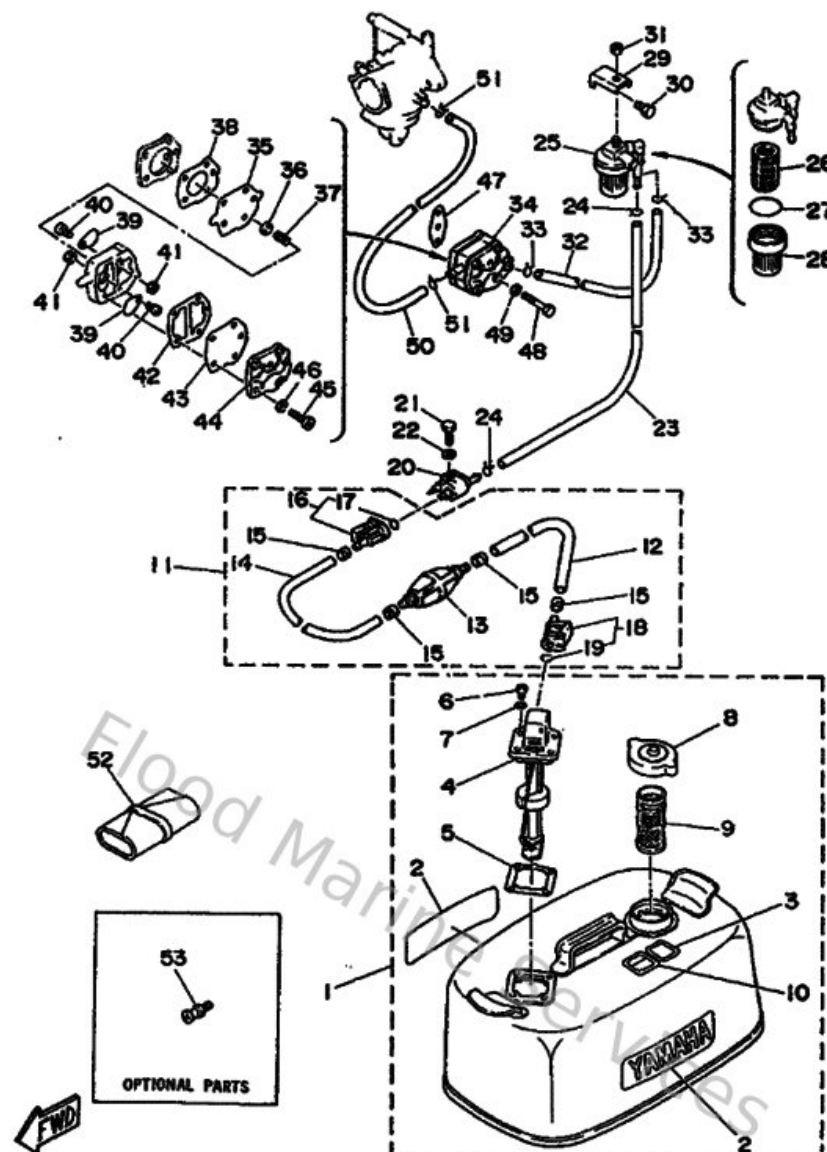
The diagram illustrates the fuel system components and their assembly sequence. It includes the fuel tank, fuel meter, primer pump, fuel pipes, and various fittings and seals. The parts are numbered 1 through 53, corresponding to the list provided.

Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
10	6Y1242558000 Graphic, Fuel Tank 8	Buy now
11	6Y1243065100 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6Y1243605100 Primer pump assembly	Buy now
14	9044511M0500 Hose (I1000)	Buy now
15	650243515100 Band 1	Buy now
16	6G1243050100 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050200 Fuel pipe joint comp. 2	Buy now

Fuel

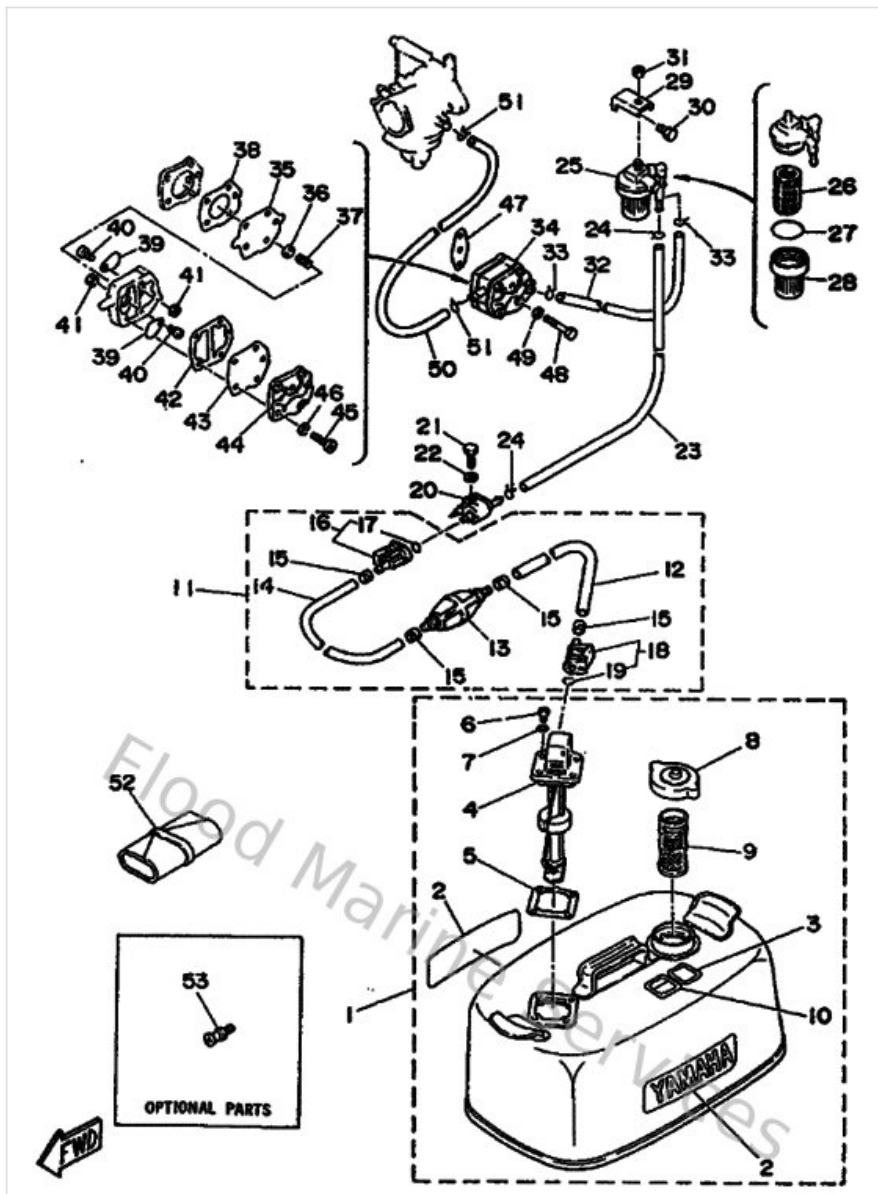


Fuel



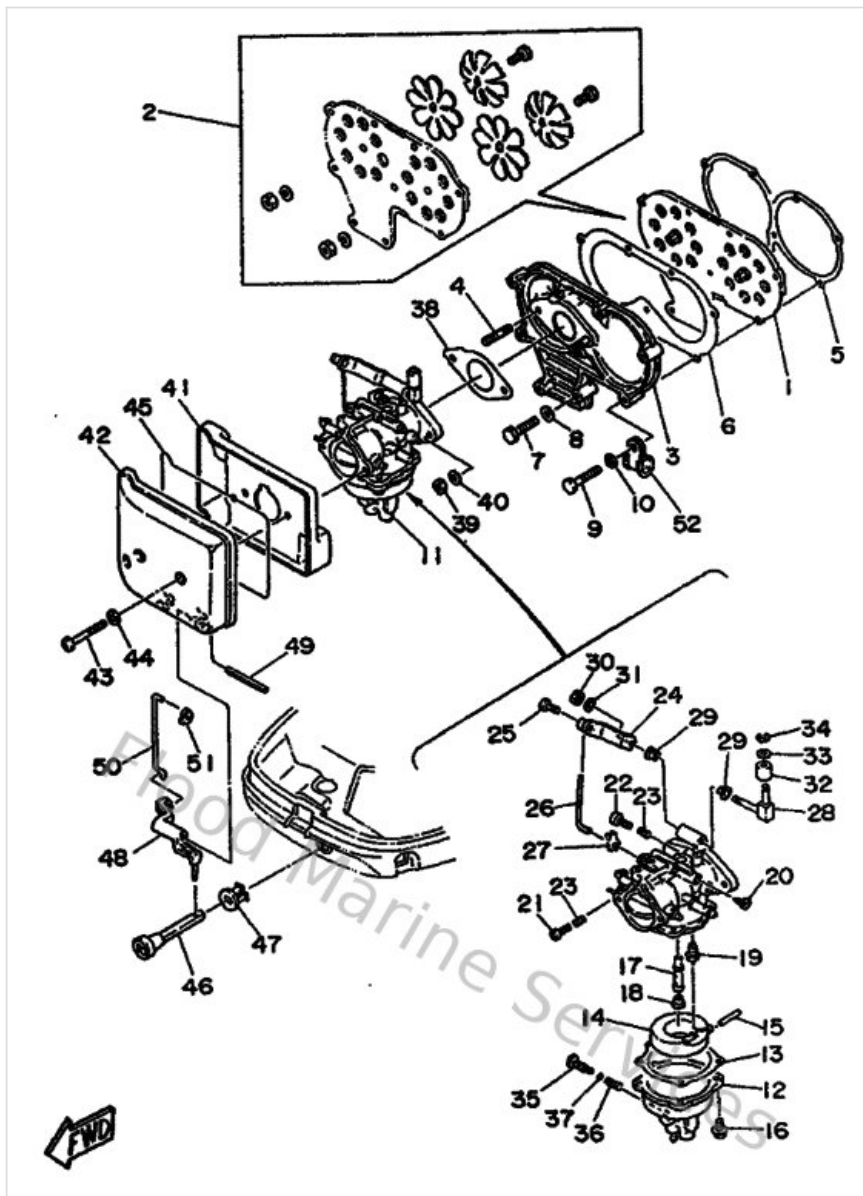
Ref	Part	
20	6G1243041000 Fuel pipe joint comp. 1	Buy now
21	973950602000 Bolt(7u8)	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	9044509M2500 Hose (I1500)	Buy now
24	904670800400 Clip, pipe 6162435600	Buy now
25	61N245601000 Filter assembly	Buy now
26	6F5245630000 Element, filter	Buy now
27	9321037M2500 O-ring (655)	Buy now
29	648245660100 Bracket, Filter	Buy now
30	970130601200 Bolt(gh1)	Buy now
31	953800860000 Nut (661)	Buy now
32	664243110000 Pipe, Fuel 1	Buy now
34	6A0244100500 Fuel pump assembly	Buy now
35	648244110000 Diaphragm	Buy now
36	648244240000 Seat,spring	Buy now

Fuel



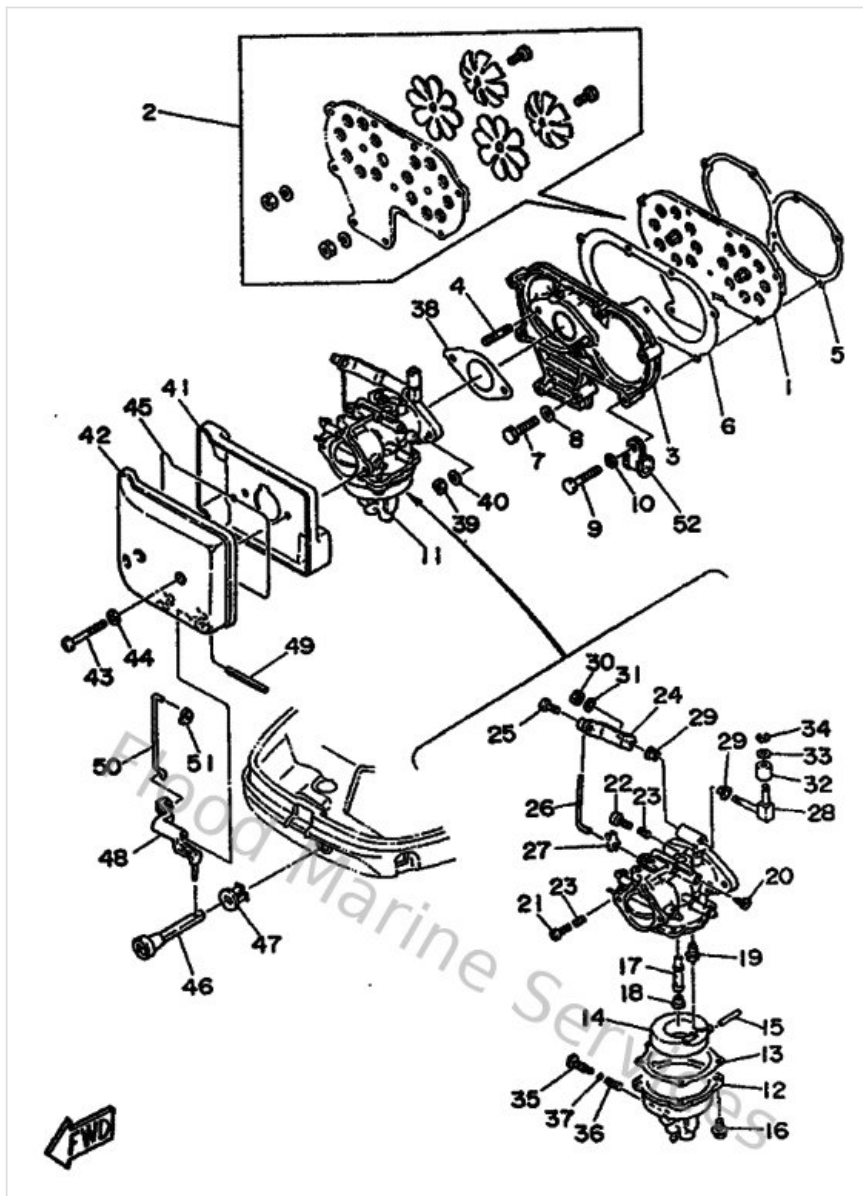
Ref	Part	
37	648244230000 Spring,diaphragm	Buy now
38	648244340100 Gasket, body	Buy now
39	62Y244210100 Valve, check	Buy now
40	6A0143250000 Screw, pan head	Buy now
41	953800360000 Nut (6g8)	Buy now
42	648244350200 Gasket, body 2	Buy now
43	663244110000 Diaphragm	Buy now
44	648244130100 Cover, pump	Buy now
45	985800553000 Ybs86-530 screw,panhead	Buy now
46	929900510000 Ybs67-5 washer, spring	Buy now
47	65024431A000 Gasket,fuel pump	Buy now
48	970950604000 Bolt (682)	Buy now
50	648243120100 Pipe, fuel 1	Buy now
52	656W28100200 Tool kit	Buy now
53	6E0281930094 Plug, water check	Buy now

Intake



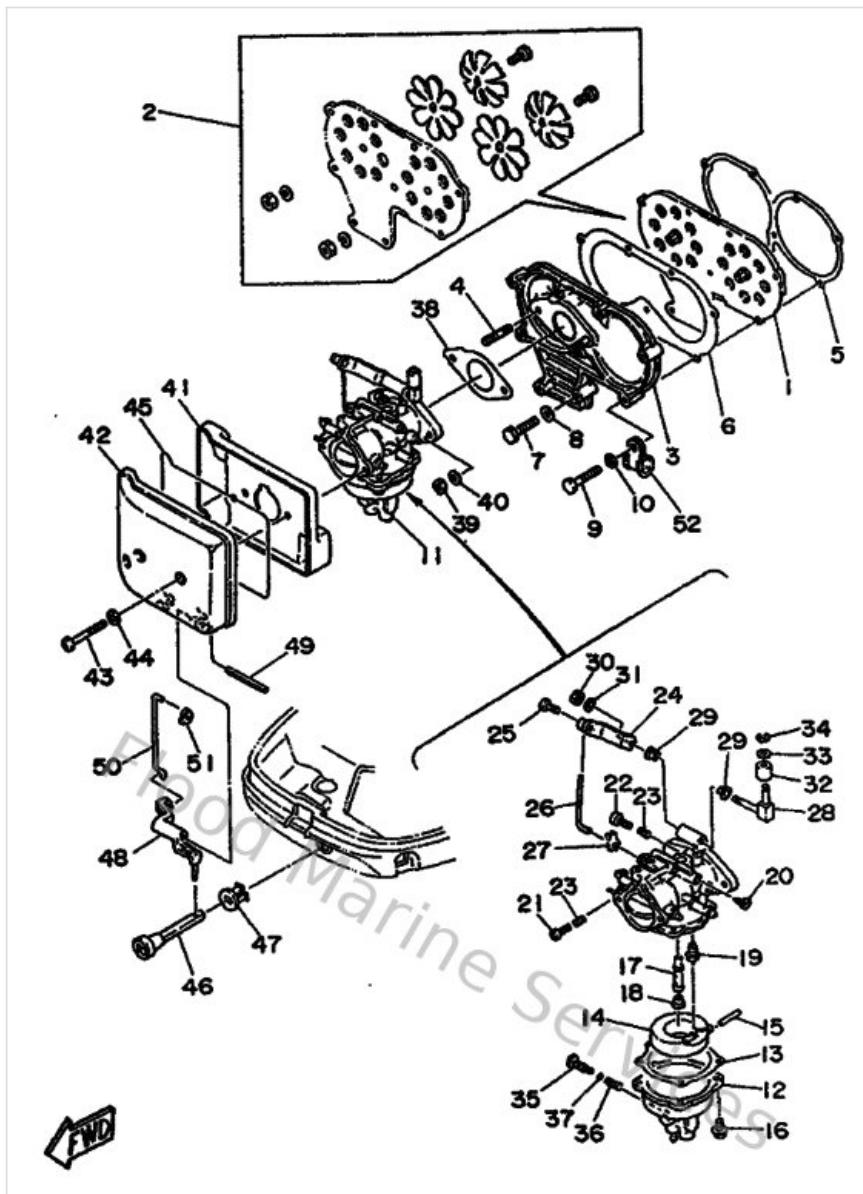
Ref	Part	
1	689136100100 Reed valve assembly	Buy now
2	689W00040000 Reed set	Buy now
3	648136410194 Manifold, Intake 1	Buy now
4	9011606M3000 Bolt, stud(6e5)	Buy now
5	64813621A000 Gasket, valve seat	Buy now
6	64813645A000 Gasket, manifold 1	Buy now
7	973130602500 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	970130603500 Bolt(3rv)	Buy now
12	664143810200 Body Float Chamber	Buy now
13	648143840100 Gasket,float chamber	Buy now
14	648143850000 Float	Buy now
15	6E5143860100 Pin, float	Buy now
16	979800411200 Screw, pan head (686)	Buy now
17	6A9143410000 Nozzle, Main	Buy now

Intake



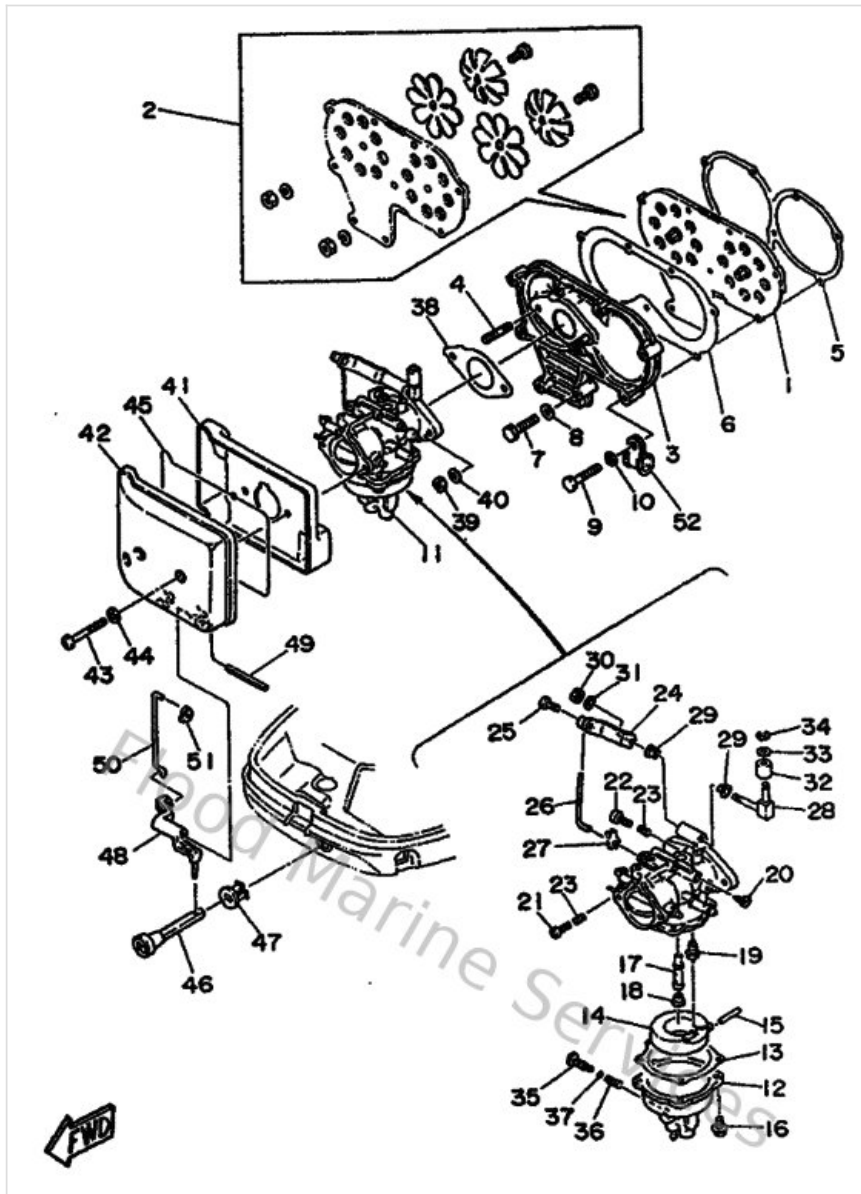
Ref	Part	
18	689143436600 Jet, main (#133)	Buy now
19	61K143900000 Valve seat assembly	Buy now
20	648143423100 Jet, Pilot (# 62)	Buy now
21	664143210100 Screw, throttle	Buy now
22	647143230000 Screw, air adjusting	Buy now
23	646142120100 Spring, pilot adjusting	Buy now
24	648412100100 Accel. Arm Assembly	Buy now
25	664143270100 Screw	Buy now
26	656412410000 Rod, Link	Buy now
27	661412620200 Joint, choke lever	Buy now
28	648W41210000 Sheave Shaft, Accel Link	Buy now
29	903860500200 Bush 626412910000	Buy now
30	953800570000 Nut (656)	Buy now
31	929900510000 Ybs67-5 washer, spring	Buy now
32	664412310000 Collar Guide Pin (Carb)	Buy now

Intake



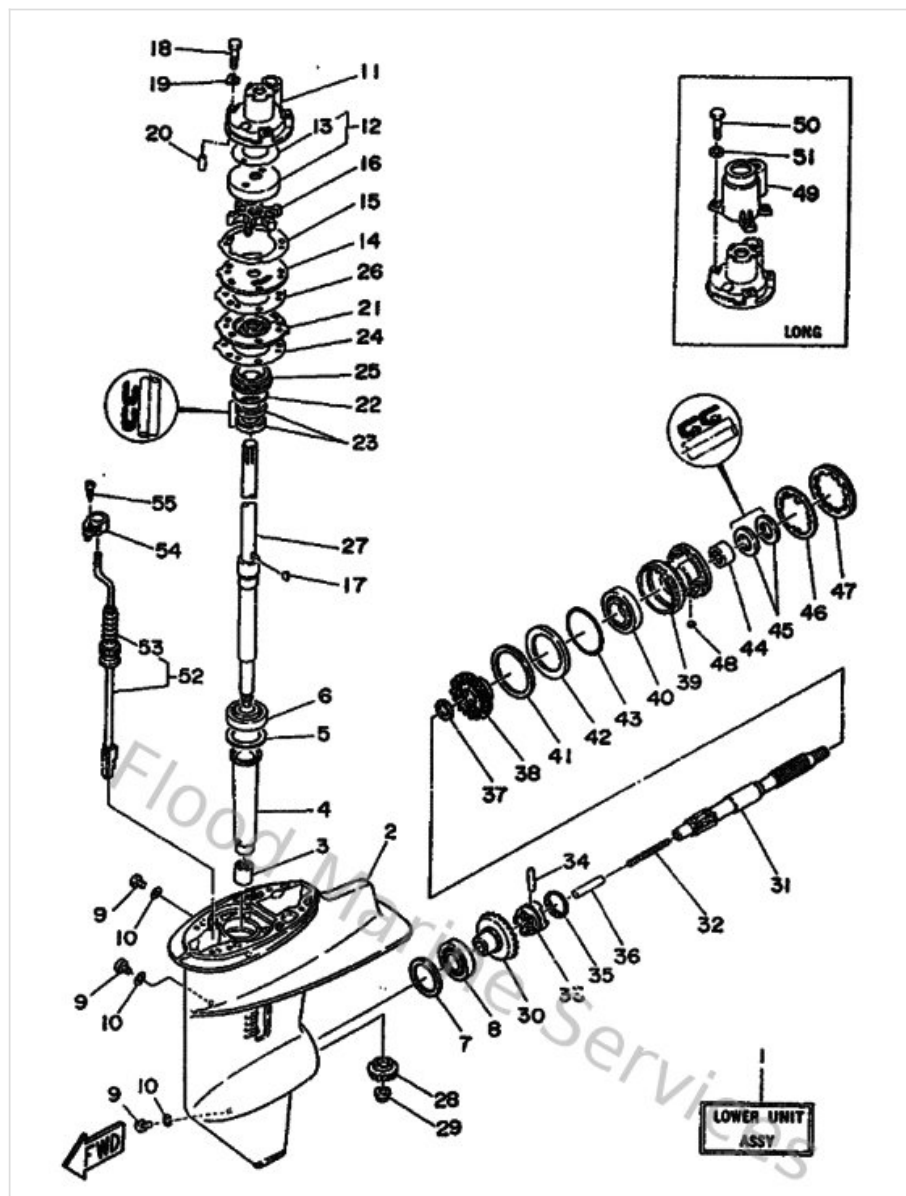
Ref	Part	
33	929900520000 Ybs66-5 washer, plain	Buy now
34	934300403100 Circlip(655 carb)	Buy now
35	646143940000 Valve, Drain	Buy now
36	646142230100 Spring Drain Valve (664)	Buy now
37	646143970000 Ring O (664)	Buy now
38	64814198A000 Gasket	Buy now
39	953800660000 Nut(661)	Buy now
41	695144170000 Cover 1	Buy now
42	695144180100 Cover 2	Buy now
43	985800553000 Ybs86-530 screw,panhead	Buy now
44	929900560000 Washer, plain (646)	Buy now
45	695144760000 O-Ring (689)	Buy now
46	682412710100 Knob, choke	Buy now
47	689412730000 Grommet	Buy now
48	689412520100 Lever, choke 1	Buy now

Intake



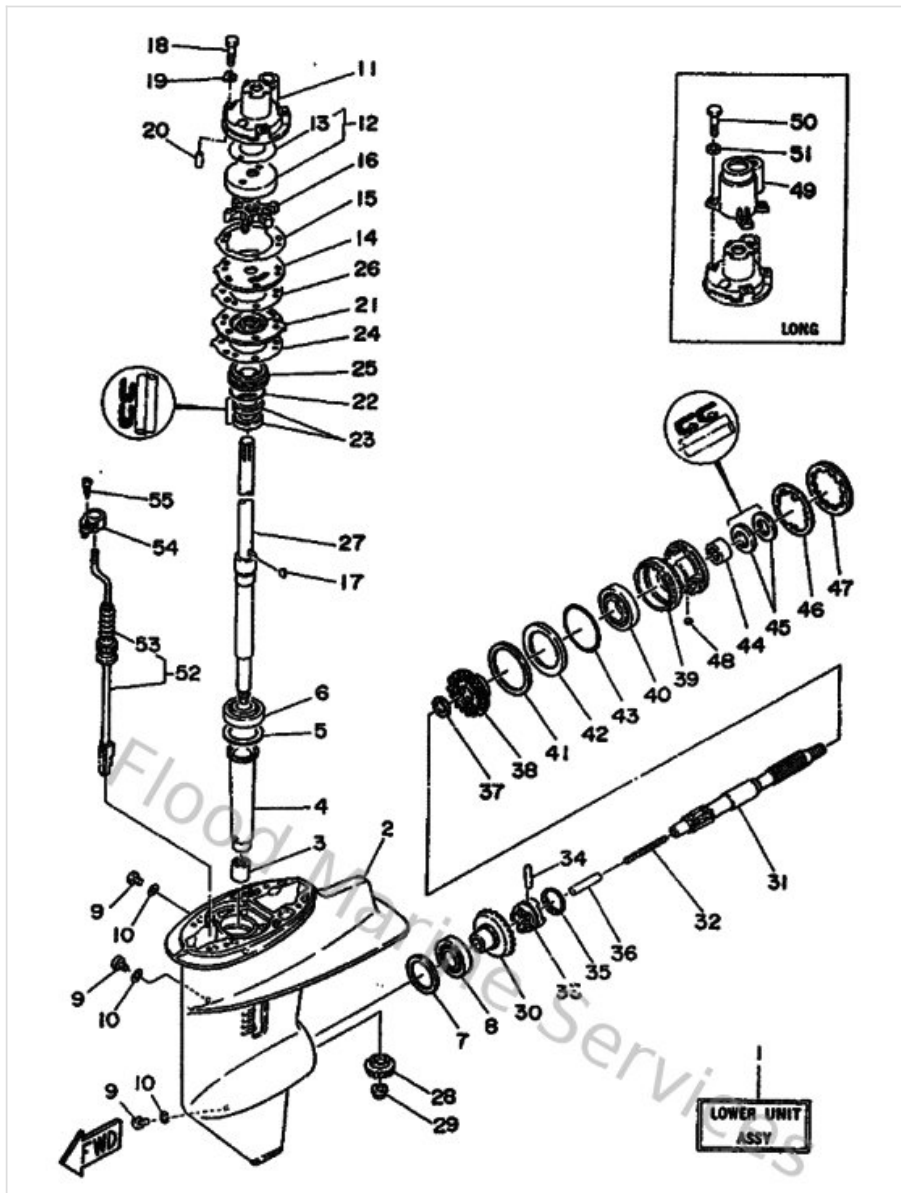
Ref	Part	
49	916904004800 Pin, spring (689)	Buy now
50	695412560000 Rod, Choke 1	Buy now
52	9046106M0100 Clamp (6a4)	Buy now

Lower Casing & Drive 1



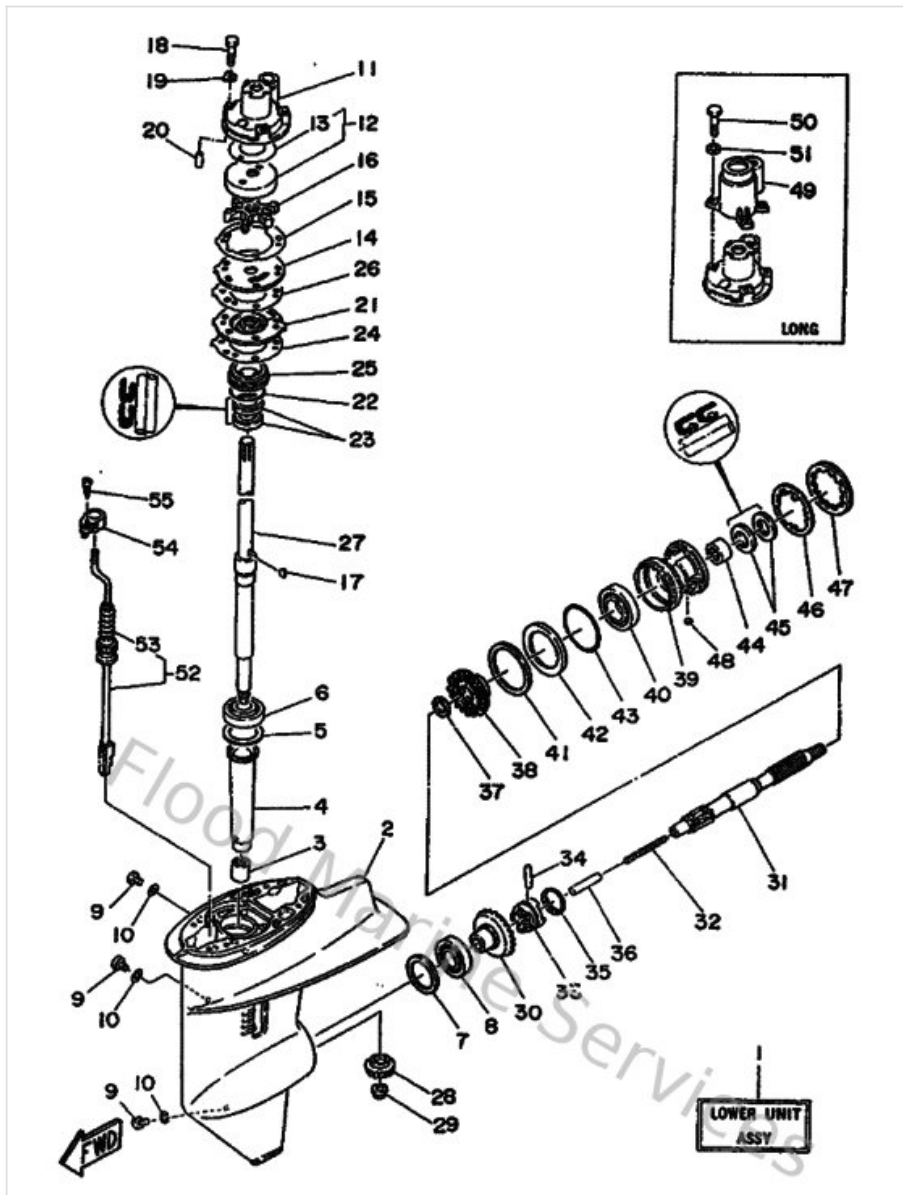
Ref	Part	
3	93315017U400 Brg,cyl-cal roller (689)	Buy now
4	689455360000 Sleeve Drive Shaft	Buy now
5	664455876000 Shim (t:0.50mm)	Buy now
6	93332000U400 Brg,tapered roller 42mm (689)	Buy now
7	664455676000 Shim (t:0.50mm)	Buy now
8	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now
11	689443110300 Housing, water pump	Buy now
12	689W44320200 Insert cartridge comp.	Buy now
13	689443670100 Rubber, water seal 3	Buy now
14	689443230300 Outer plate, cartridge	Buy now
15	68944324A000 Gasket, cartridge	Buy now
16	689443520200 Impeller	Buy now
17	664443380000 Key, woodruff	Buy now

Lower Casing & Drive 1



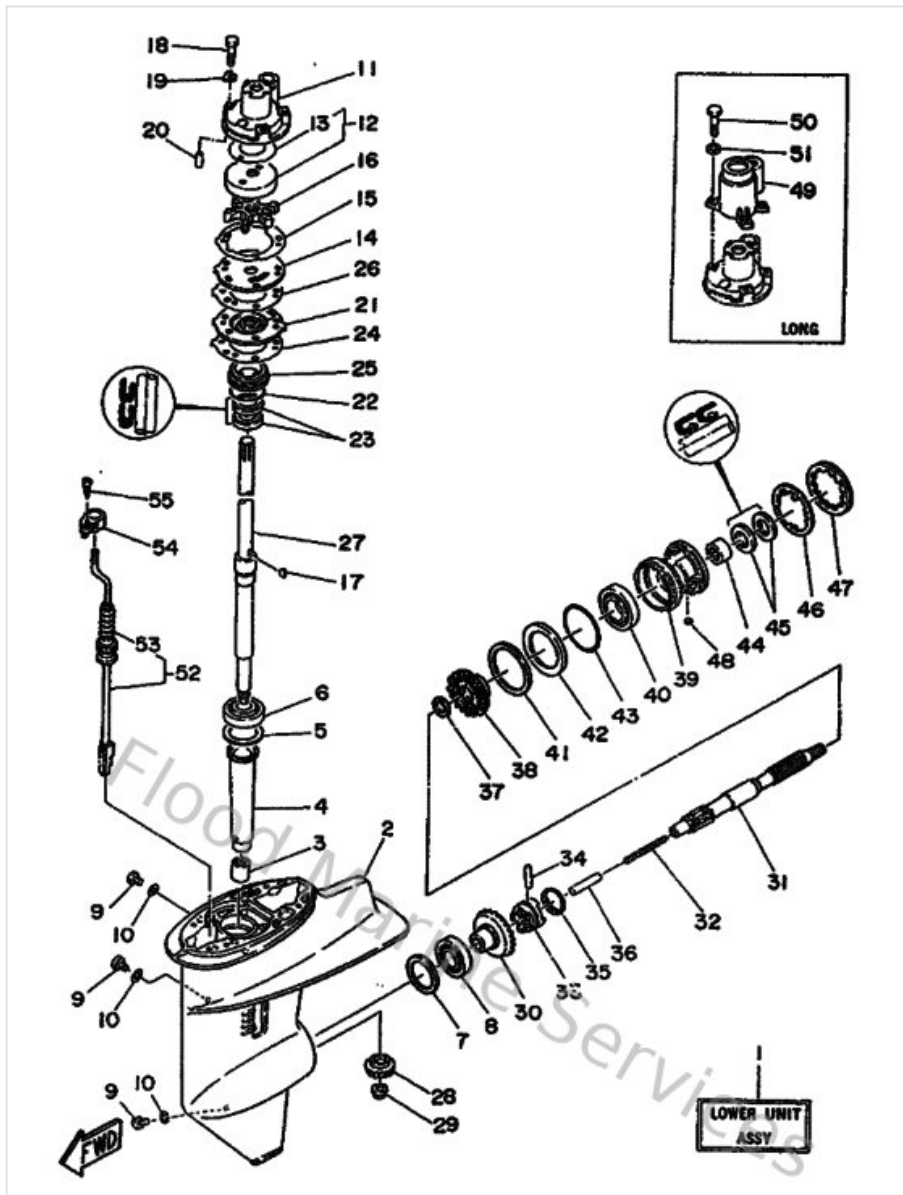
Ref	Part	
18	9010106M5600 Bolt(jf7)	Buy now
19	9020906M0400 Washer	Buy now
20	9360410M0300 Pin, dowel (688)	Buy now
21	68944325025B Protector Oil Seal	Buy now
22	9321040M1000 O-ring (682)	Buy now
23	931012206700 Oil seal (22x36x6-663)	Buy now
24	68944315A000 Gasket, water pump	Buy now
25	689453440094 Cover, oil seal	Buy now
26	68944316A000 Gasket, water pump	Buy now
27	689455010000 Drive shaft comp	Buy now
28	689455510000 Pinion	Buy now
29	9017909M0200 Nut (689)	Buy now
30	689455600000 Gear	Buy now
31	689456110100 Shaft, Propeller	Buy now
32	905011006500 Spring compression648456360000	Buy now

Lower Casing & Drive 1



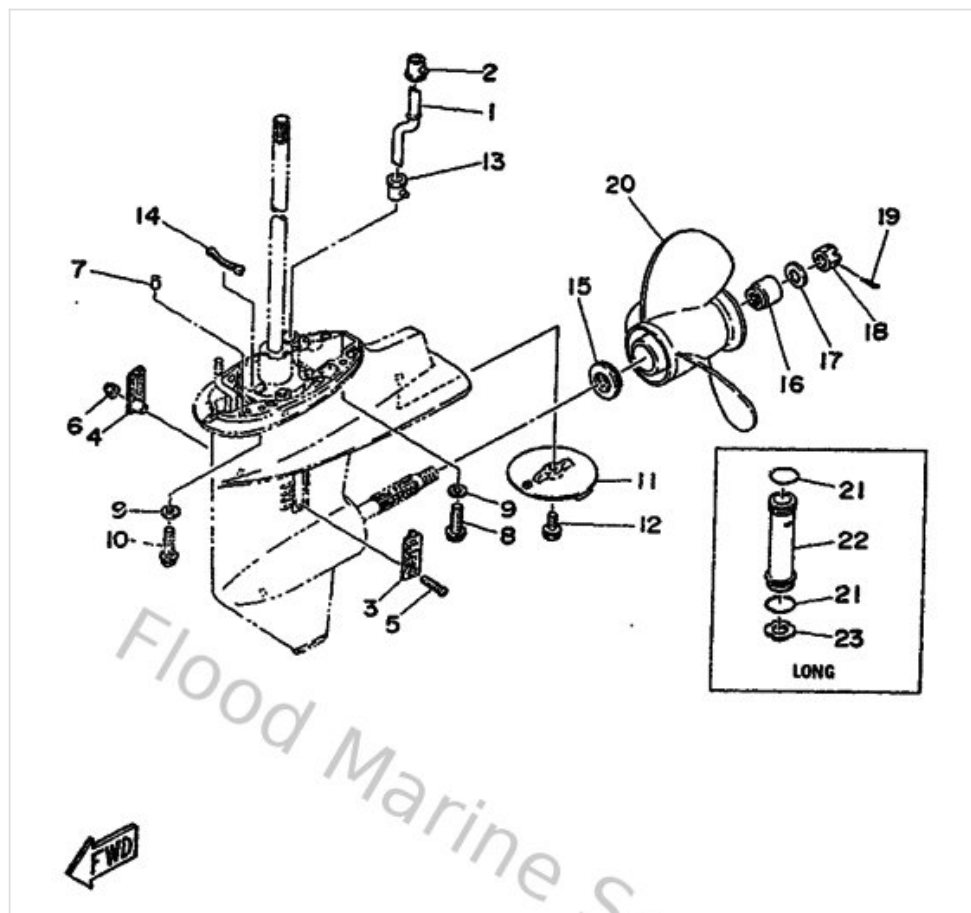
Ref	Part	
33	664456310000 Clutch, dog	Buy now
34	902500501000 Pin straight 648456320000	Buy now
35	648456330000 Ring, cross pin	Buy now
36	648456350000 Plunger, shift	Buy now
37	902012041700 Washer, plate(663)	Buy now
38	689455710000 Gear 2	Buy now
39	689453310194 Housing, bearing	Buy now
40	933060060900 Bearing(2hr)	Buy now
41	664455770130 Shim (t:0.30mm)	Buy now
42	664455760000 Washer, thrust 2	Buy now
43	9321060MA300 O-ring(6j8)	Buy now
44	933152200400 Brg,cyl-cal roller 21g nt	Buy now
45	9310120M0700 Oil seal	Buy now
46	9021445M0200 Washer, claw(6a9)	Buy now
47	664453840200 Nut	Buy now

Lower Casing & Drive 1



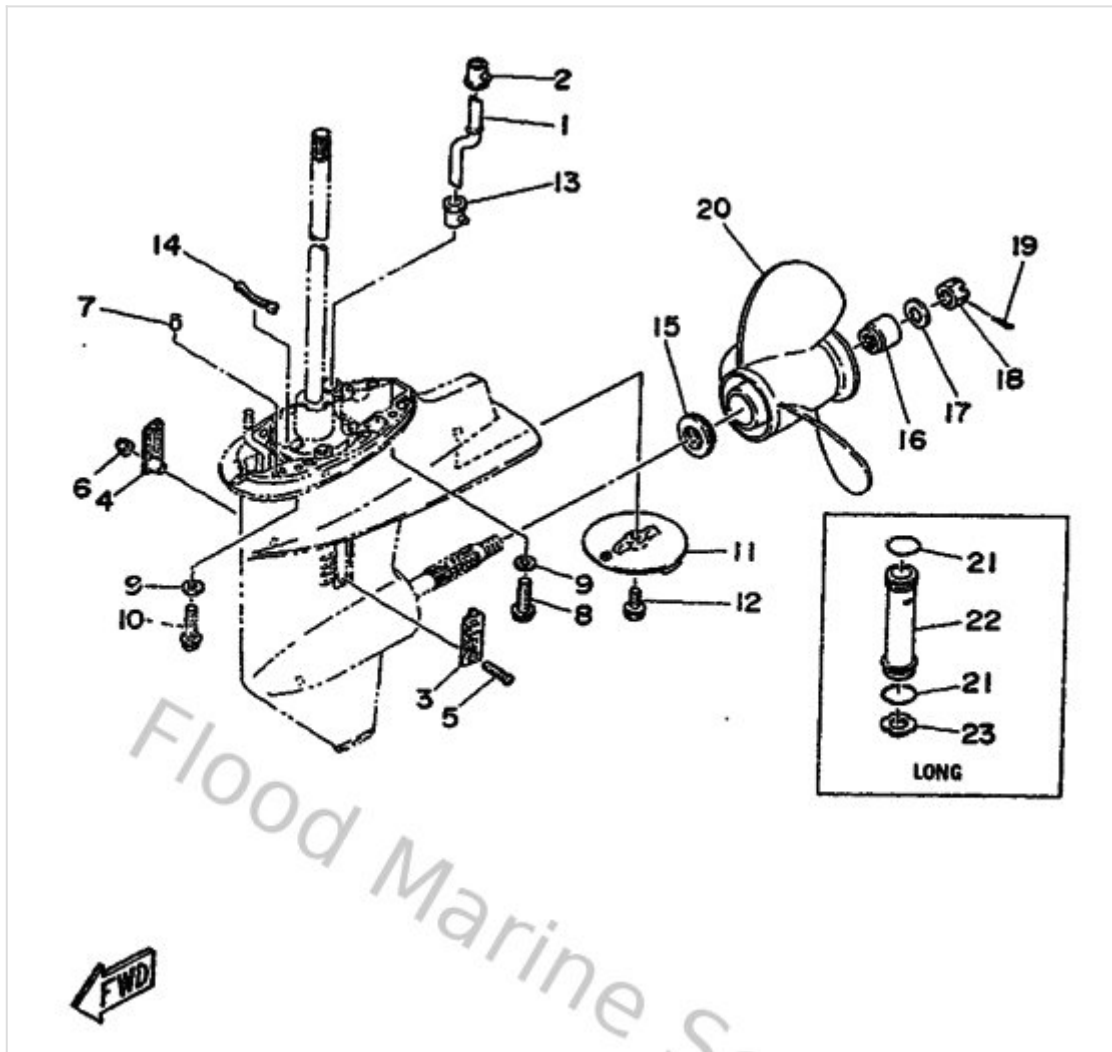
Ref	Part	
48	902820401000 Key, strait(663)	Buy now
49	68944312005B Cover Water Pump Housing	Buy now
50	973950603500 Bolt(j52)	Buy now
51	929900660000 Washer, plain (646)	Buy now
52	695441500000 Shift Cam Assembly	Buy now
53	664441470000 Boot, shift rod	Buy now
54	689441760100 Bracket	Buy now
55	977805011000 Screw, tapping(6u1)	Buy now

Lower Casing & Drive 2



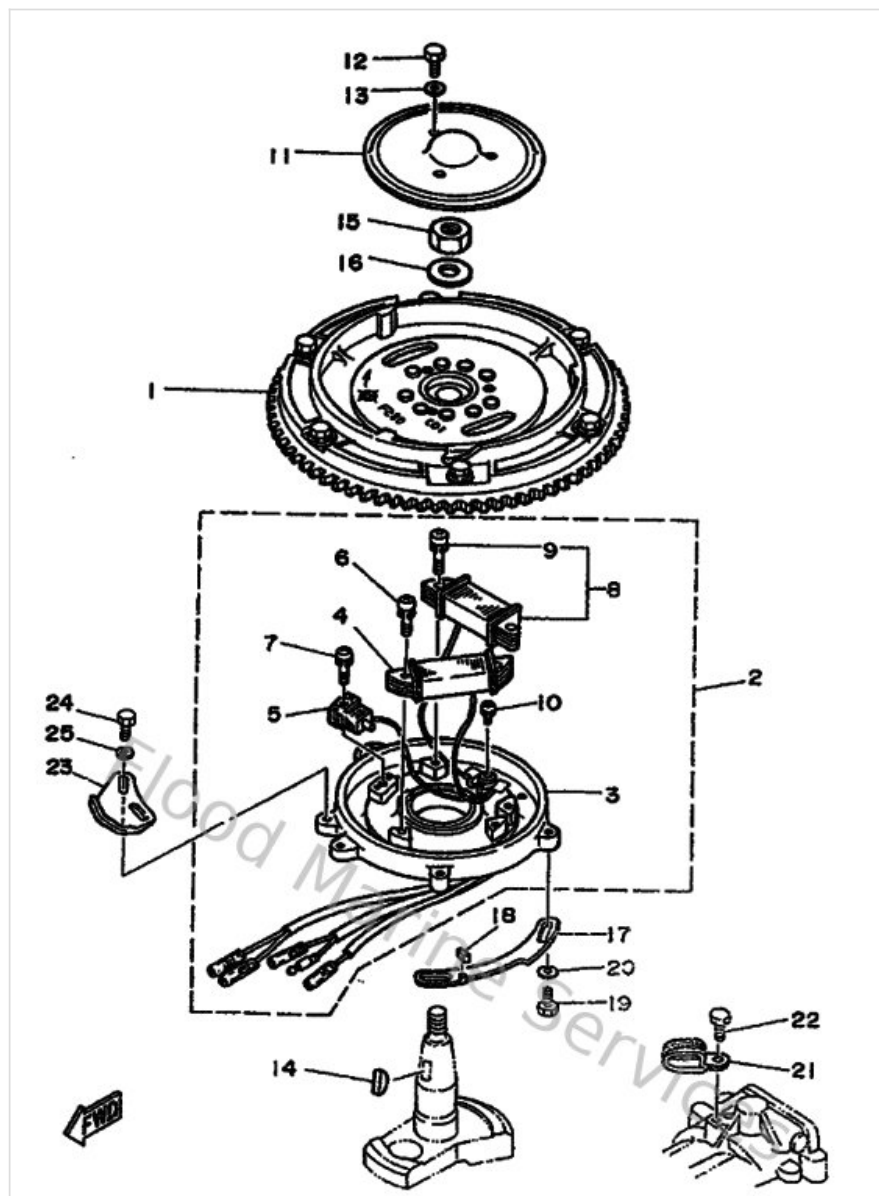
Ref	Part	
1	664443610000 Tube, water 1	Buy now
2	689443660000 Damper, water seal 2	Buy now
3	689452140100 Cover, water inlet 1	Buy now
4	689452150100 Cover Water Inlet 2	Buy now
5	986800552500 Ybs53-525 screw,flat head	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	901051005900 Bolt washer based (664)	Buy now
9	929901060000 Washer, plate	Buy now
10	9010510M1200 Bolt (689)	Buy now
11	664453710100 Tab-trim	Buy now
12	9010508M0200 Bolt hexagon	Buy now
13	626443650100 Damper, water seal 1	Buy now
14	689443140000 Spacer	Buy now
15	664459870100 Spacer	Buy now

Lower Casing & Drive 2



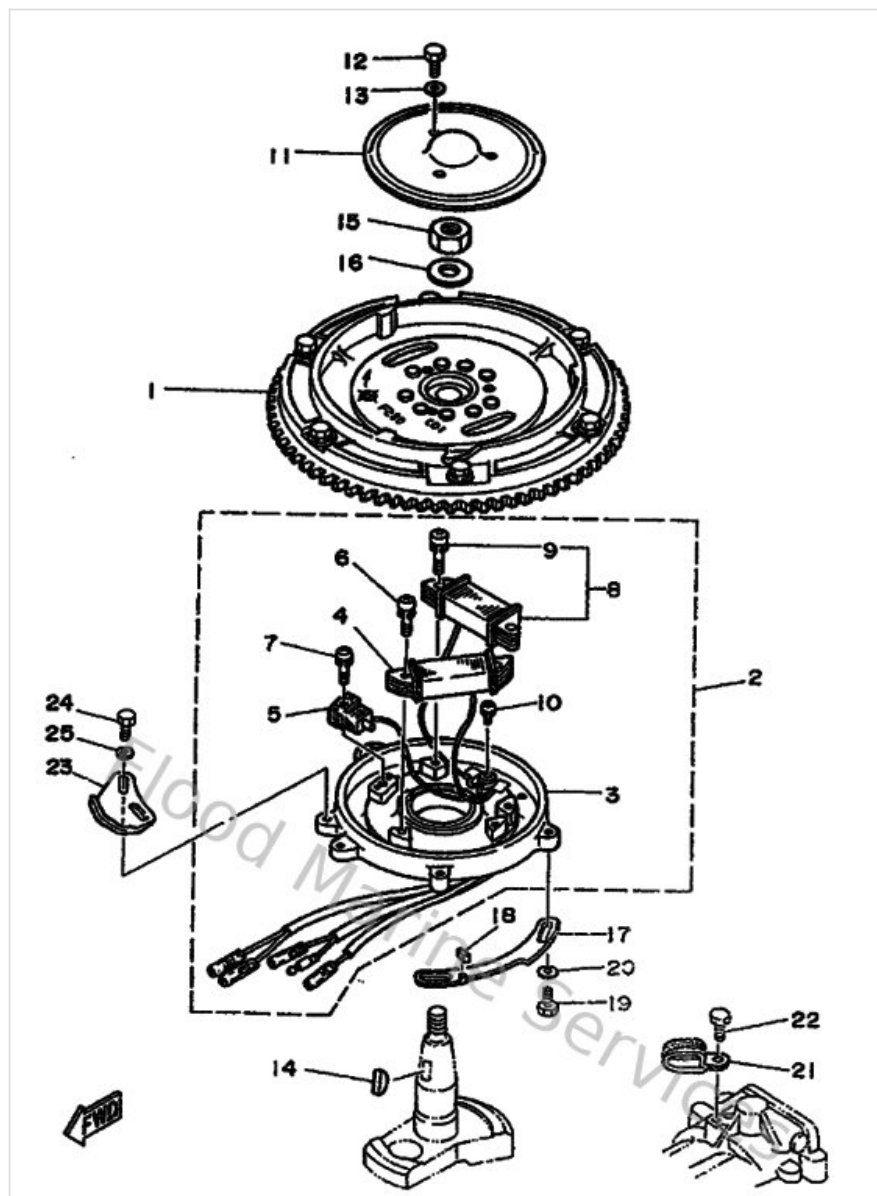
Ref	Part	
16	689459970000 Spacer	Buy now
17	929901420000 Washer, plain	Buy now
18	901711401300 Nut(664)	Buy now
19	914903003000 Pin, cotter	Buy now
20	664459520000 Propeller (3x9-7/8 x14 -f)	Buy now
21	932102624000 O-ring	Buy now
22	689443620094 Tube, Water 2	Buy now
23	689443280300 Plate	Buy now

Magneto



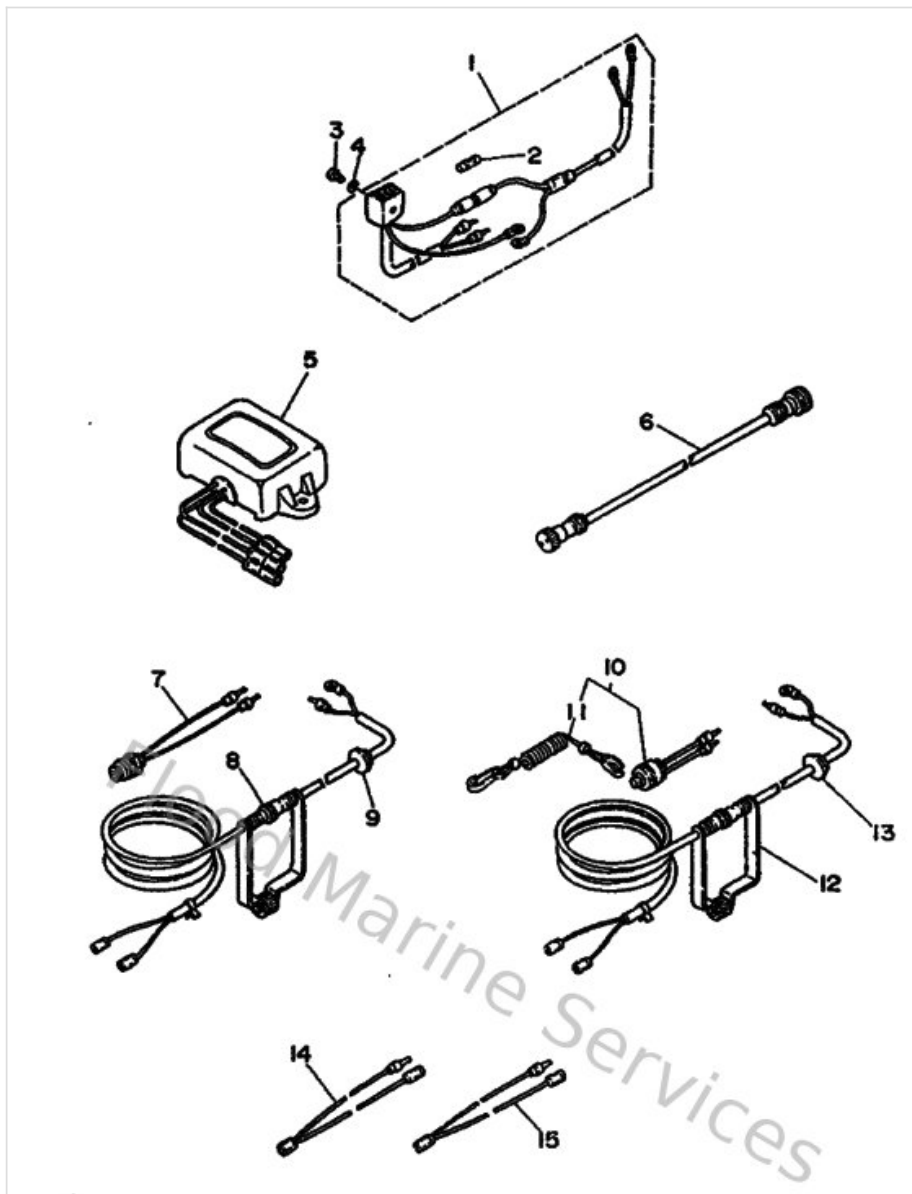
Ref	Part	
4	695855207000 Charge coil assembly	Buy now
5	695855807000 Coil, Pulser	Buy now
6	901590503900 Screw panhead (695)	Buy now
7	985070501600 Screw, pan head(jj6)	Buy now
8	69581303A000 Lighting Coil Assembly	Buy now
9	901590504000 Screw, pan head(4my)	Buy now
11	648813620000 Cover Hole	Buy now
12	973950601200 Bolt(gh1)	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	902801605300 Key, woodruff	Buy now
15	901701206600 Nut, hexagon 6481155500	Buy now
16	90201126A700 Washer, plate (4n0)	Buy now
17	6A9416150100 Stopper, Magneto Base	Buy now
18	695441940000 Cap	Buy now
19	970130601200 Bolt(gh1)	Buy now

Magneto



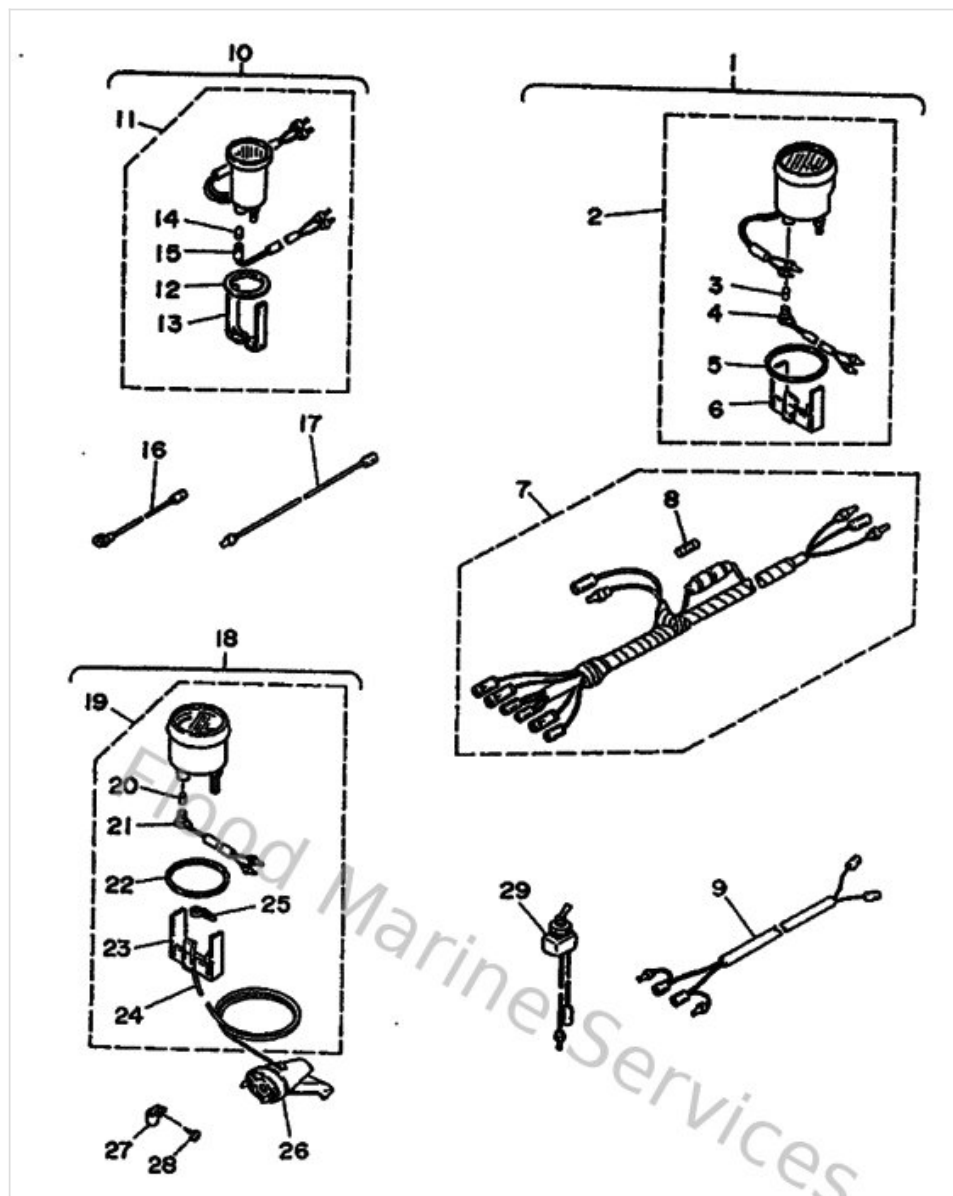
Ref	Part	
21	9046106M0100 Clamp (6a4)	Buy now
22	973950601000 Bolt	Buy now
23	6A9412130094 Cam Accele	Buy now
24	973950501200 Bolt, hexagon	Buy now
25	929900560000 Washer, plain (646)	Buy now

Optional Parts 1



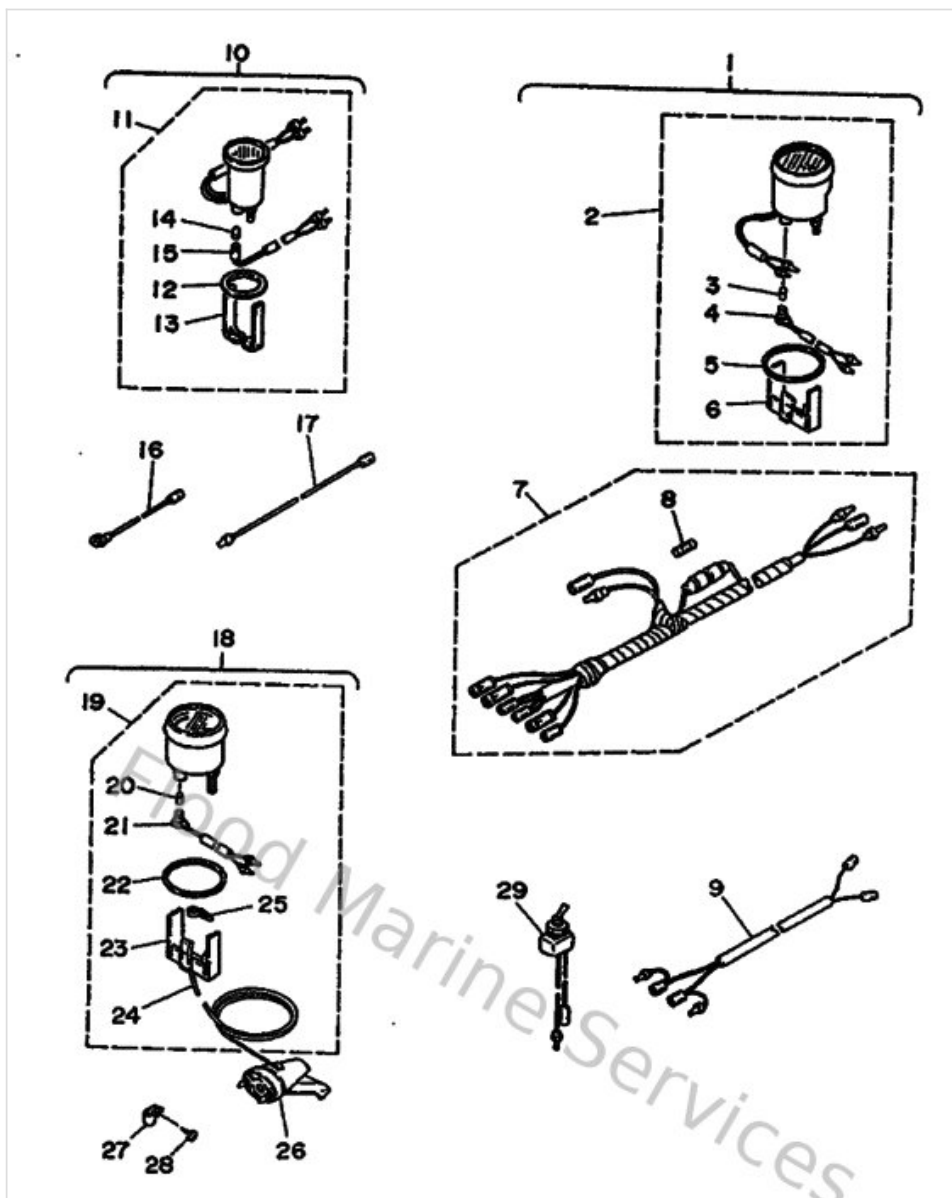
Ref	Part	
1	676819700000 Rectifier assembly	Buy now
2	682821510000 Fuse	Buy now
3	985030502500 Screw, panhead (a93)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	663819101000 Voltage Regulator assembly	Buy now
6	689825531000 Extension, wire lead	Buy now
7	689825501100 Stop switch assembly	Buy now
8	689825532000 Extension, wire lead	Buy now
9	689427254000 Grommet	Buy now
10	689825751300 Engine stop switch assembly	Buy now
11	682825560000 Lanyard, stop switch	Buy now

Optional Parts 2



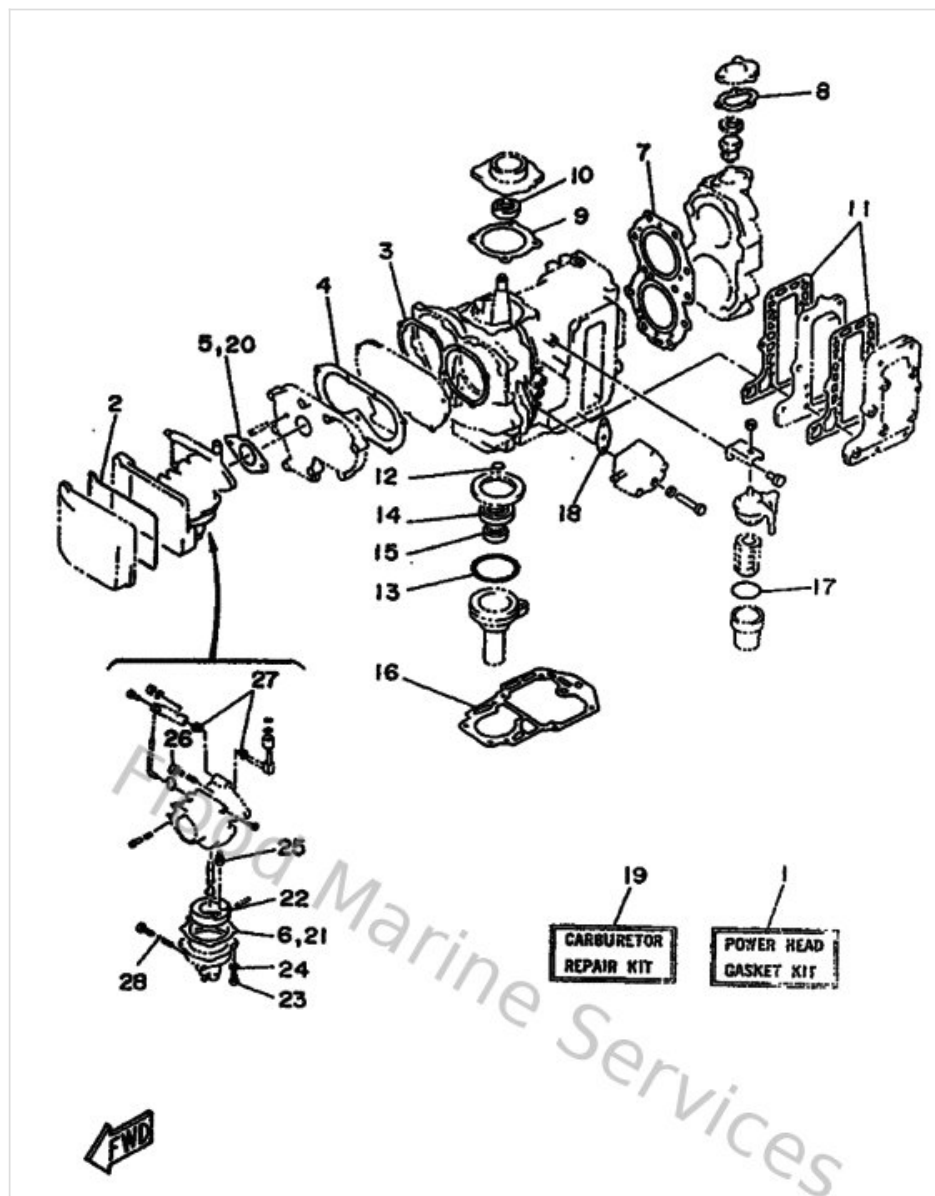
Ref	Part	
1	6Y5W00801200 Tachometer kit	Buy now
2	6Y5835401200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y5835530000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5835531000 Wire, lead	Buy now
10	6Y5W00883100 Hour meter kit	Buy now
11	6Y5835040100 Hour meter assembly	Buy now
12	688836640000 Damper	Buy now
13	6Y5835770000 Plate, fitting	Buy now
14	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
15	6Y5835360000 Socket, meter	Buy now
16	66383553A000 Wire, lead	Buy now

Optional Parts 2



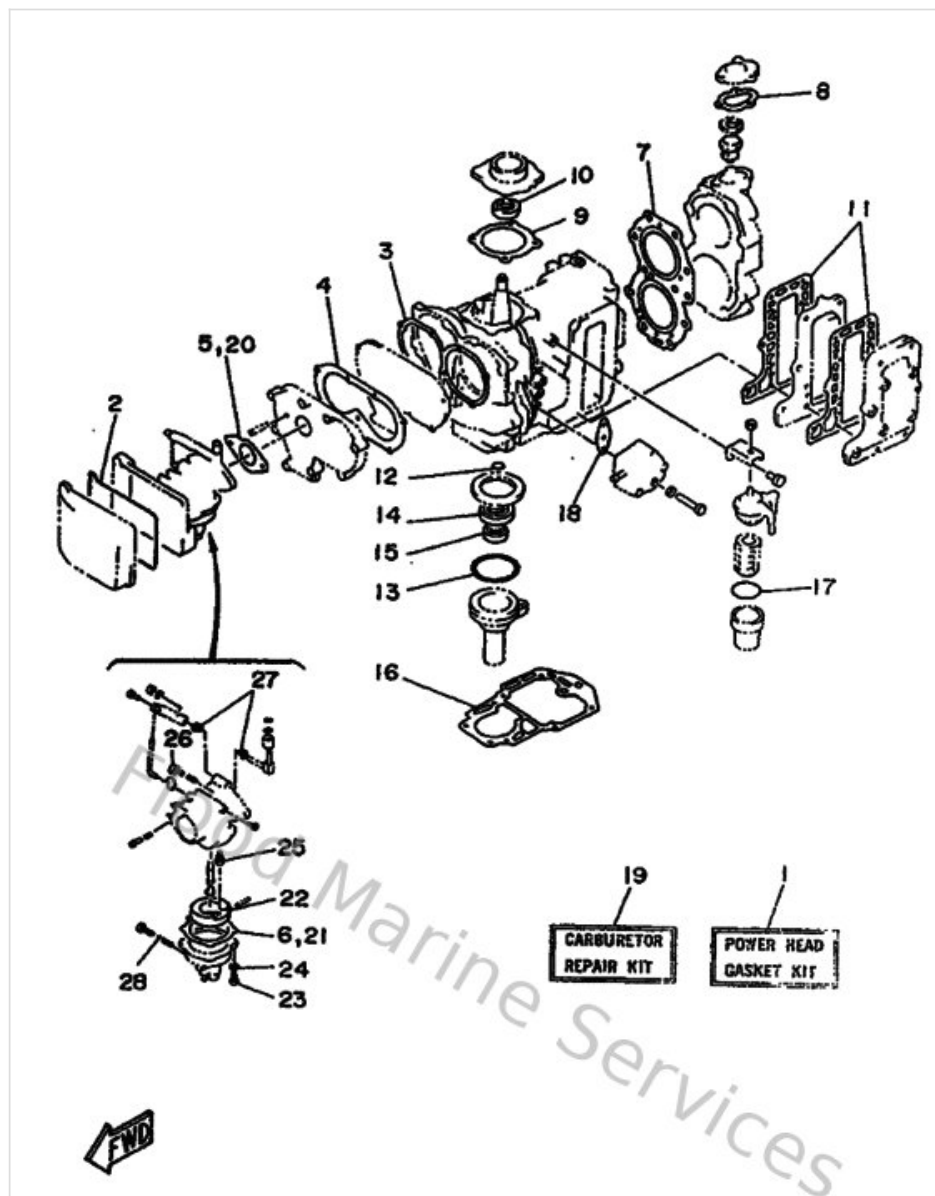
Ref	Part	
17	66383553Y000 Wire, lead	Buy now
18	6Y5W00814000 Speedometer Kit	Buy now
19	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
21	688835360000 Socket, meter	Buy now
24	6Y5835571000 Tube (8m)	Buy now
25	9046511M1000 Clamp	Buy now
26	688835560100 Sender (with hose l:6m/d:4mm)	Buy now
27	906013140200 021-58119-01 clip,nylon 14	Buy now
28	977804011600 Screw,panh.tapping	Buy now
29	688825260000 Switch, lamp	Buy now

Repair Kit 1



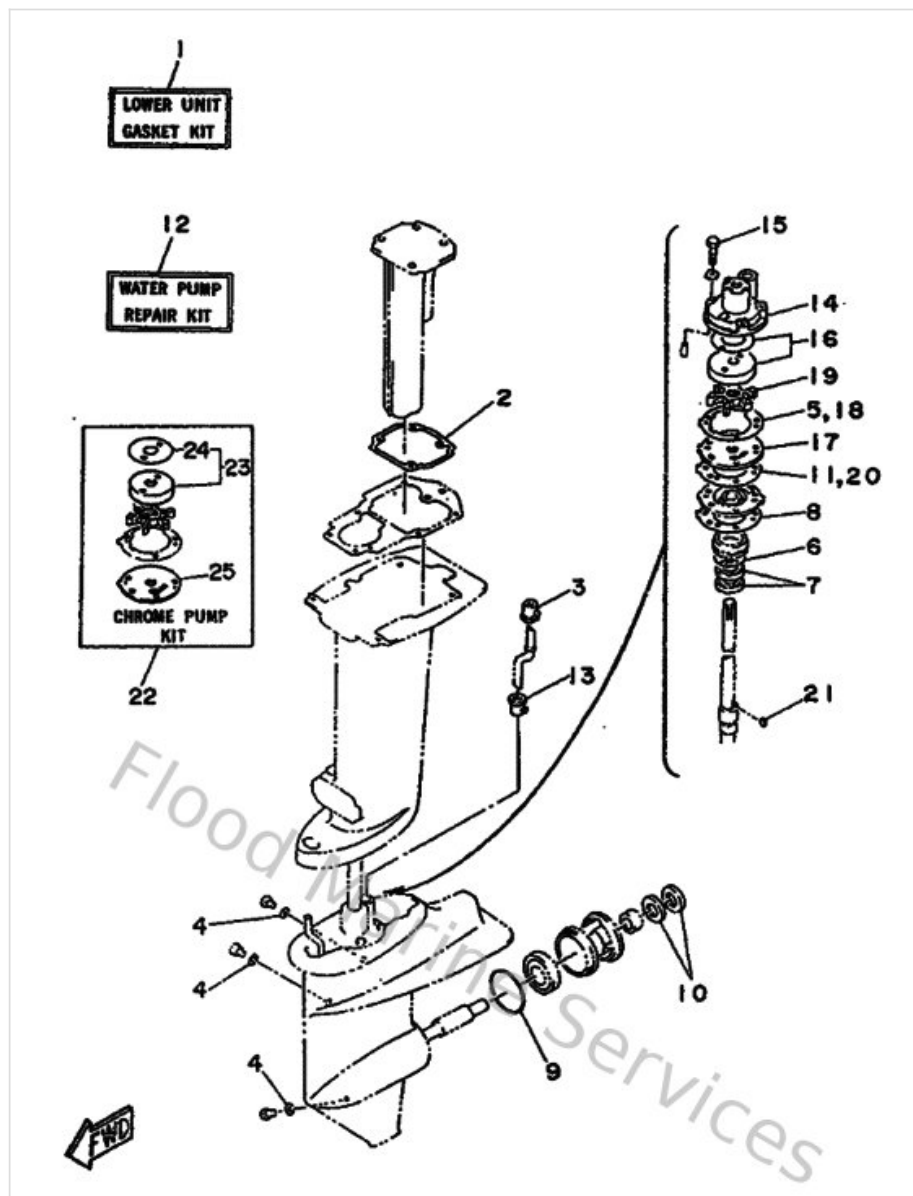
Ref	Part	
2	695144760000 O-Ring (689)	Buy now
3	64813621A000 Gasket, valve seat	Buy now
4	64813645A000 Gasket, manifold 1	Buy now
5	648141980000 Gasket	Buy now
6	648143840100 Gasket,float chamber	Buy now
7	69511181A100 Gasket, cylinder head 1	Buy now
8	65512414A100 Gasket, cover	Buy now
9	66415369A000 Gasket, oil seal housing	Buy now
10	931022309600 Oil seal (23x38x7-648)	Buy now
11	66441114A000 Gasket, exhaust outer cover	Buy now
12	932101627500 O-ring	Buy now
13	9321057M0900 O-ring (683)	Buy now
14	9310125M3500 Oil seal(6a4)	Buy now
15	9310116M3600 Oil seal(6a8)	Buy now
16	68945113A100 Gasket, upper casing	Buy now

Repair Kit 1



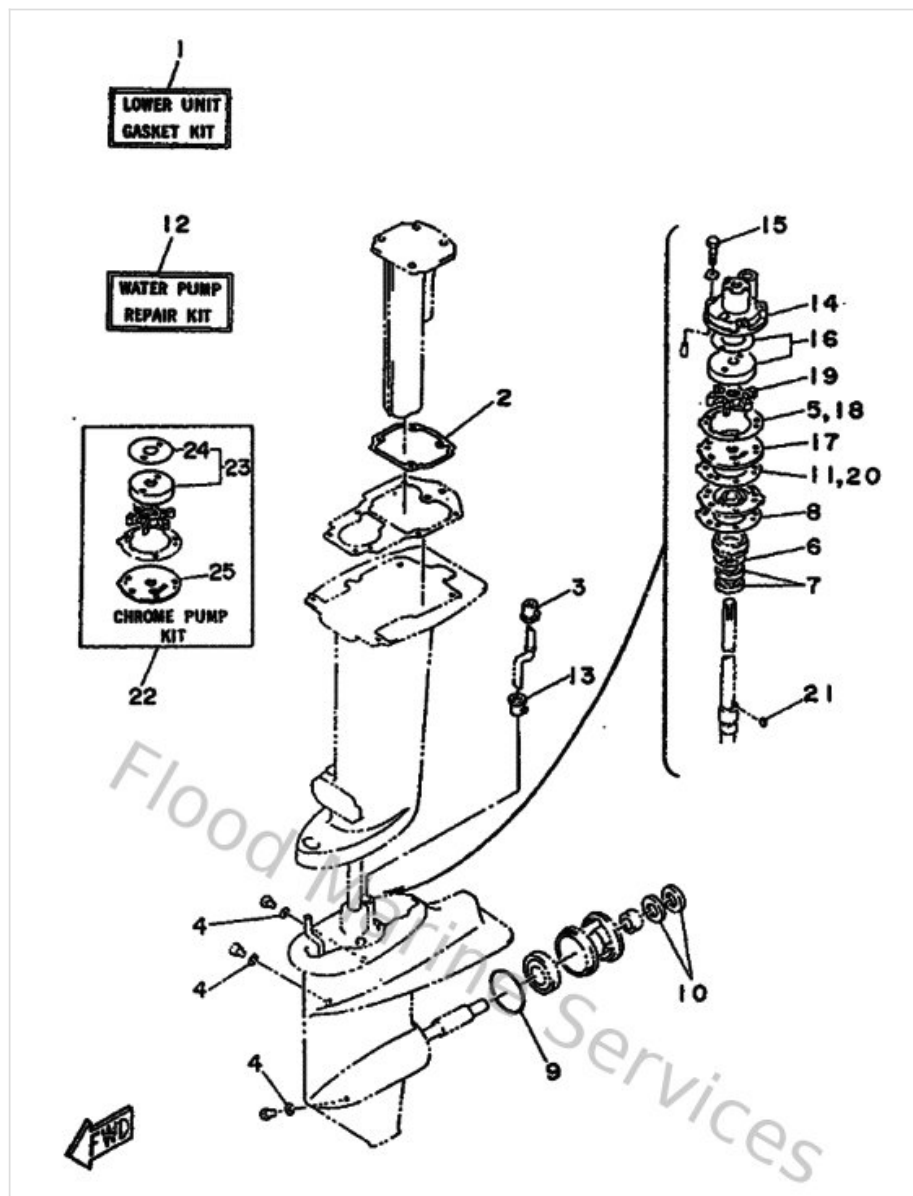
Ref	Part	
17	9321037M2500 O-ring (655)	Buy now
18	65024431A000 Gasket, fuel pump	Buy now
19	689W00930200 Carburetor repair kit	Buy now
20	64814198A000 Gasket	Buy now
22	648143850000 Float	Buy now
23	985800401200 Screw, pan head (686)	Buy now
24	929900410000 Ybs67-4 washer, spring	Buy now
25	648143901400 Needle valve assembly	Buy now
26	647143230000 Screw, air adjusting	Buy now
27	903860500200 Bush 626412910000	Buy now
28	646143970000 Ring O (664)	Buy now

Repair Kit 2



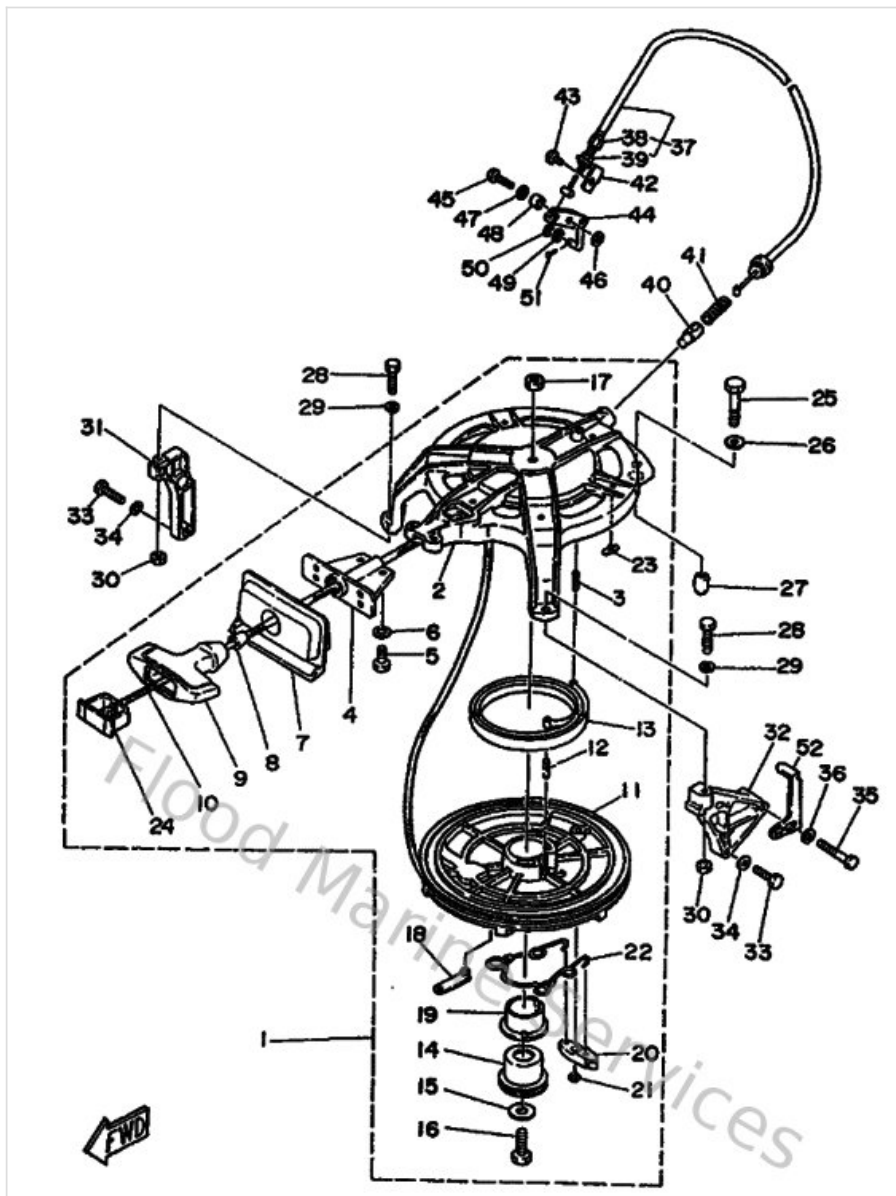
Ref	Part	
1	689W00012300 Gasket kit	Buy now
2	66441134A000 Gasket, exhaust manifold	Buy now
3	689443660000 Damper, water seal 2	Buy now
4	904300802000 Gasket	Buy now
5	68944324A000 Gasket, cartridge	Buy now
6	9321040M1000 O-ring (682)	Buy now
7	931012206700 Oil seal (22x36x6-663)	Buy now
8	68944315A000 Gasket, water pump	Buy now
9	9321060MA300 O-ring(6j8)	Buy now
10	9310120M0700 Oil seal	Buy now
11	689443160000 Gasket, water pump	Buy now
12	689W0078A600 Water pump repair kit	Buy now
13	626443650100 Damper, water seal 1	Buy now
14	689443110300 Housing, water pump	Buy now
15	9010106M5600 Bolt(jf7)	Buy now

Repair Kit 2



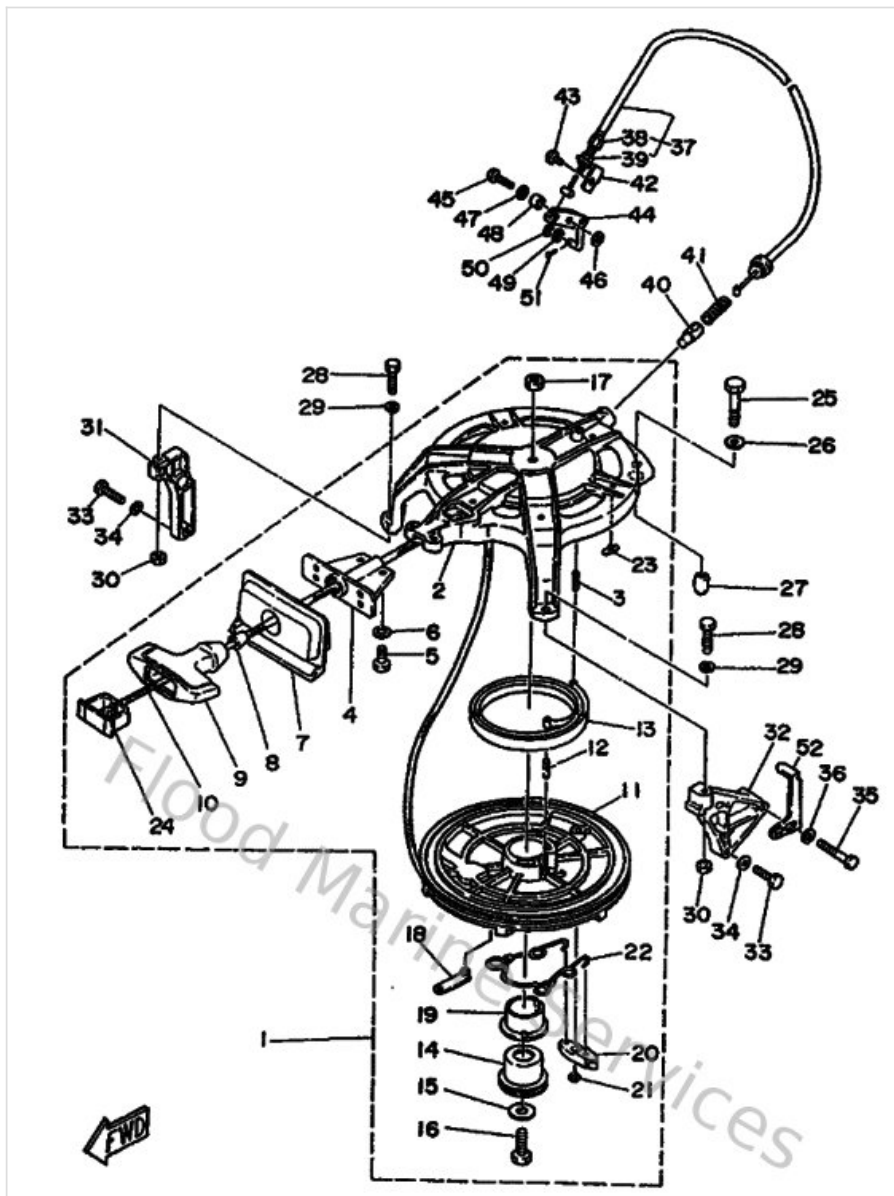
Ref	Part	
16	689W44320200 Insert cartridge comp.	Buy now
17	689443230300 Outer plate, cartridge	Buy now
19	689443520200 Impeller	Buy now
20	68944316A000 Gasket, water pump	Buy now
21	664443380000 Key, woodruff	Buy now
22	689W00783A00 Chrome pump kit	Buy now
23	689W44326100 Insert cartridge comp.	Buy now
24	689443670100 Rubber, water seal 3	Buy now
25	689443234300 Outer plate, cartridge	Buy now

Starter



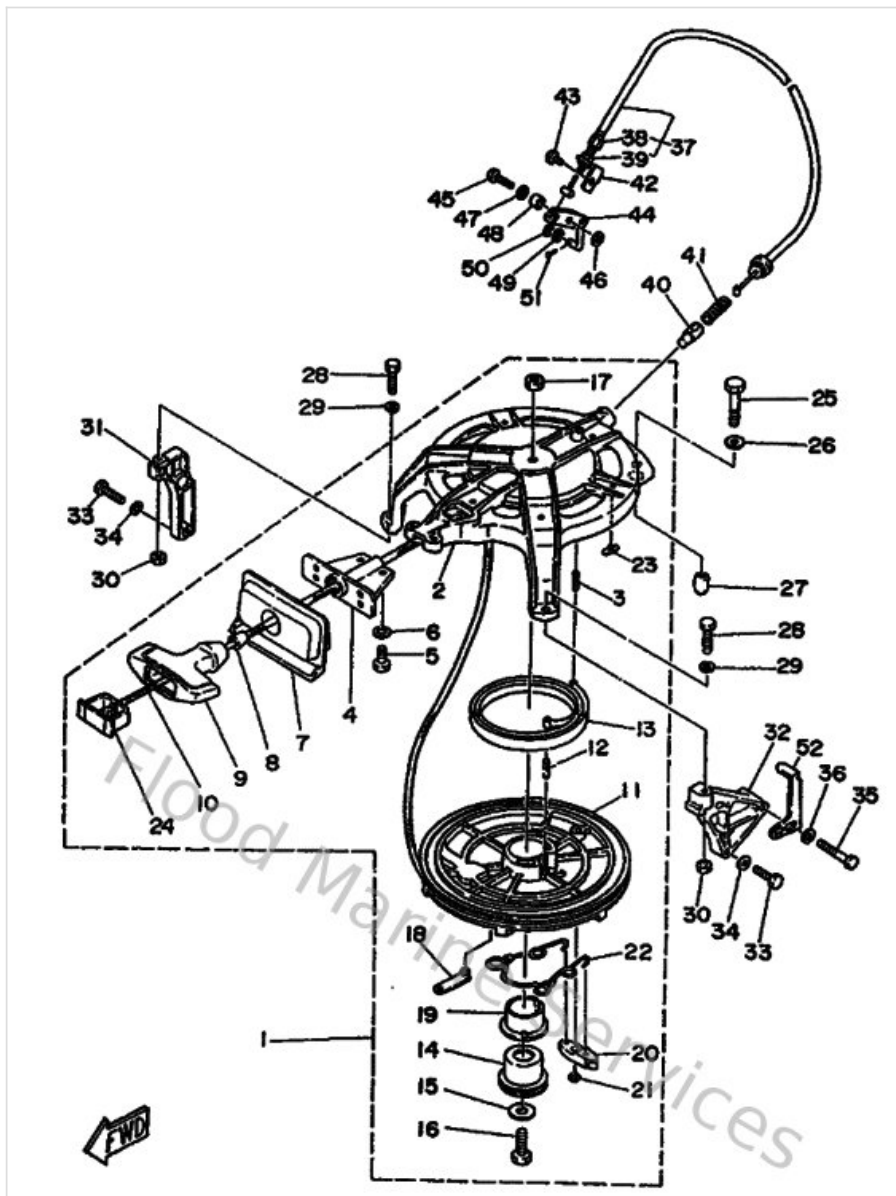
Ref	Part	
1	689157100300 Starter Assembly	Buy now
2	676157110094 Case, Starter	Buy now
3	916904002000 Pin, spring	Buy now
4	689157580194 Guide De Cable	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	689157620100 Seal, Rubber 2	Buy now
8	689157890000 Damper	Buy now
9	689157550100 Handle, starter	Buy now
13	9051009M0000 Spring, starter (676)	Buy now
14	676157170000 Shaft, Starter	Buy now
15	902010830900 Washer, Plate	Buy now
16	970130802500 Bolt (682)	Buy now
17	953330860000 Nut(6I2)	Buy now
18	676157990100 Clip	Buy now

Starter



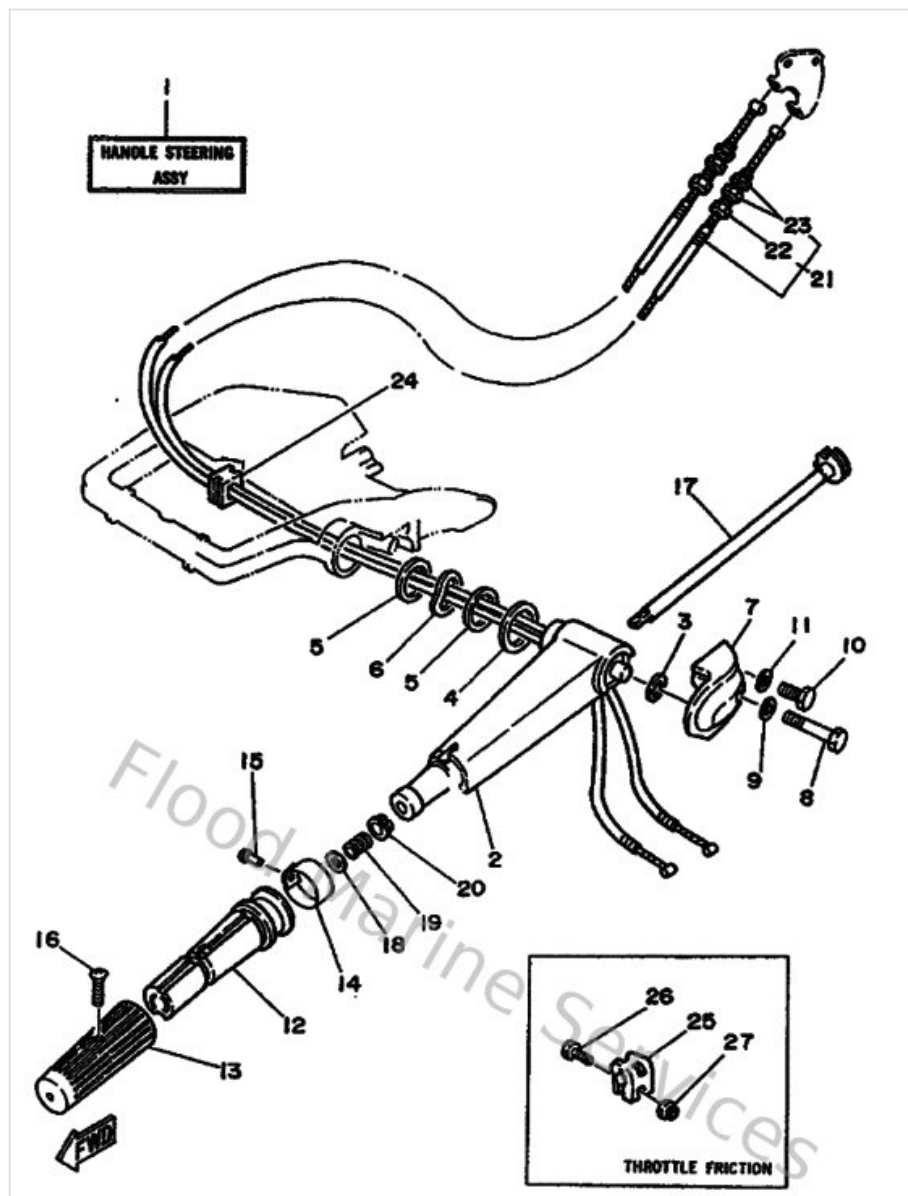
Ref	Part	
19	9038635M0100 Bushing (676)	Buy now
20	676157410300 Pawl, drive	Buy now
21	9343006M0200 Circlip (689)	Buy now
22	676157050000 Spring, pawl drive	Buy now
23	676157730000 Stay 3	Buy now
24	6F5157790200 Cover	Buy now
25	970900803500 Bolt(70w)	Buy now
26	929900860000 Washer, plain (663)	Buy now
27	995301201600 Pin, dowel	Buy now
28	973950603000 Bolt(jf7)	Buy now
30	953800660000 Nut(661)	Buy now
31	6H7157710194 Stay 1	Buy now
32	656157720094 Stay 2	Buy now
33	9010106M2700 Bolt	Buy now
35	973130604500 Bolt, hexagon	Buy now

Starter



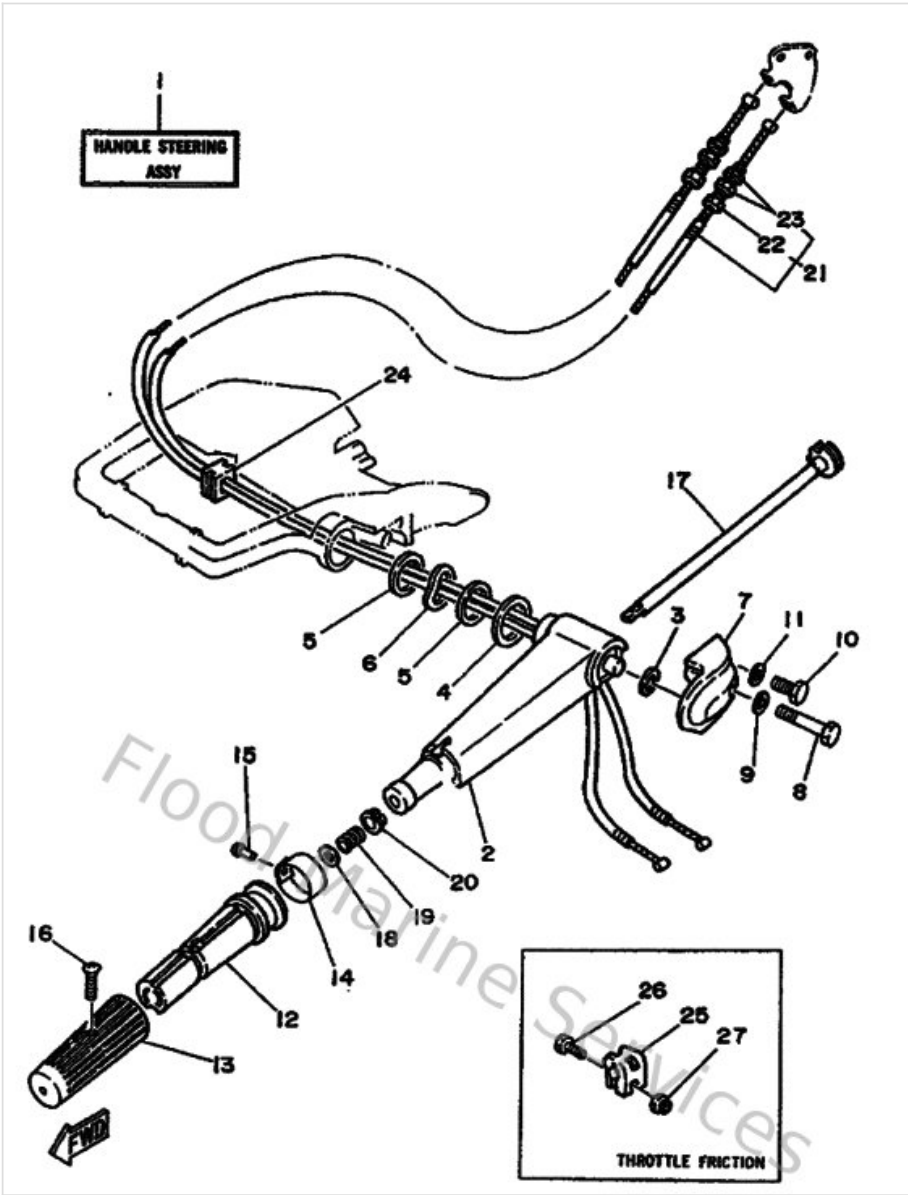
Ref	Part	
37	656157700000 Wire Comp Starter Stop	Buy now
38	9012306M0000 Bolt(6A9)	Buy now
40	656157480000 Plunger, starter stop	Buy now
41	905011022700 Spring, comprreshion(656)	Buy now
42	689157740000 Stay 4	Buy now
43	973130601000 Bolt	Buy now
44	656157490000 Link comp, starter stop	Buy now
47	902060801000 Washer(656)	Buy now
48	903870656800 Collar (3I6)	Buy now
49	902060500500 Washer, wave(656)	Buy now
50	929900560000 Washer, plain (646)	Buy now
51	914901601000 Pin, cotter	Buy now
52	689813320100 Plate, timing	Buy now

Steering



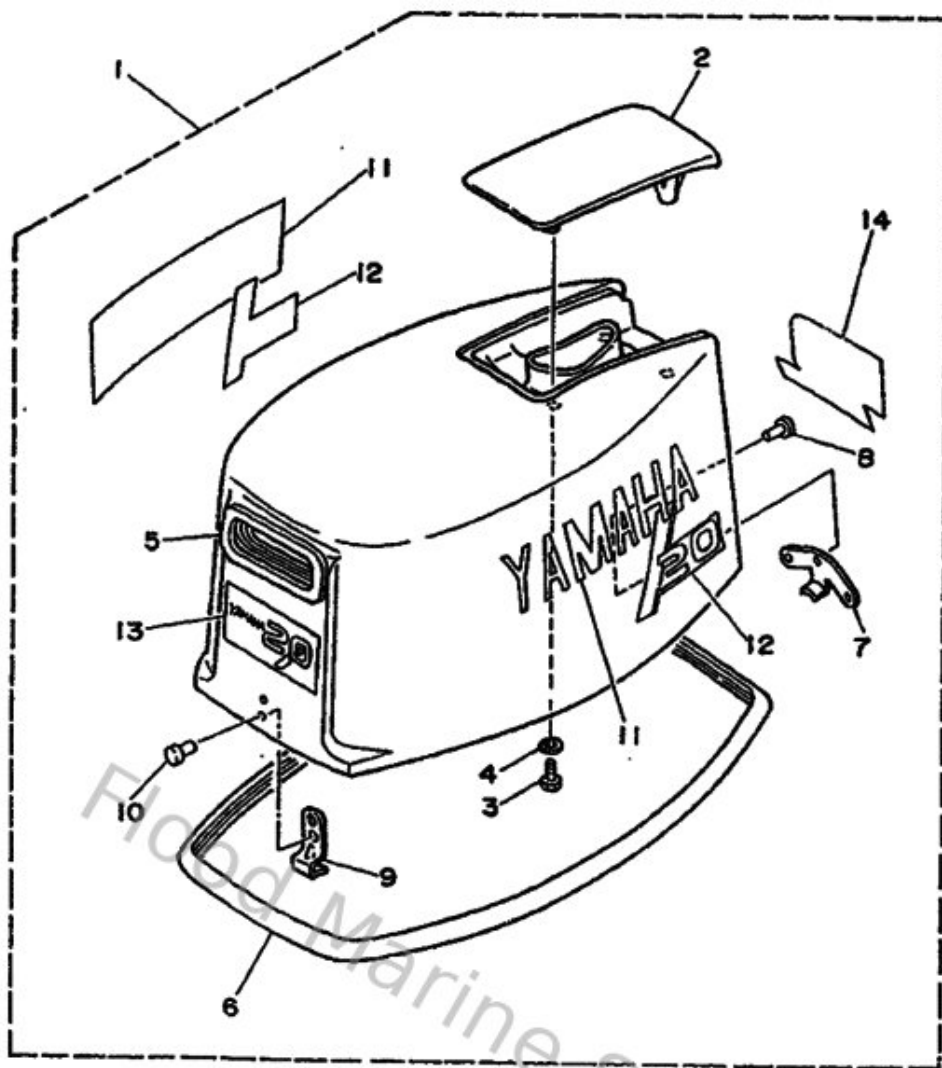
Ref	Part	
3	905601407600 Spacer 648421550000	Buy now
4	902023404300 Spacer Handle 2 (648)	Buy now
5	9020128M0000 Rondelle, Plate	Buy now
6	9020628M0700 Rondelle, Ondulee	Buy now
8	973950605000 Bolt(jf7)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	970800602000 Bolt(7u8)	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6G1421770000 Rubber, handle	Buy now
14	6A9421370100 Indicator, Throttle	Buy now
15	9026902M0900 Rivet(6I5)	Buy now
16	901520501100 Screw, countersunk	Buy now
17	689421380000 Lever, throttle	Buy now
18	929901060000 Washer, plate	Buy now
19	905012321500 Spring (655)	Buy now

Steering



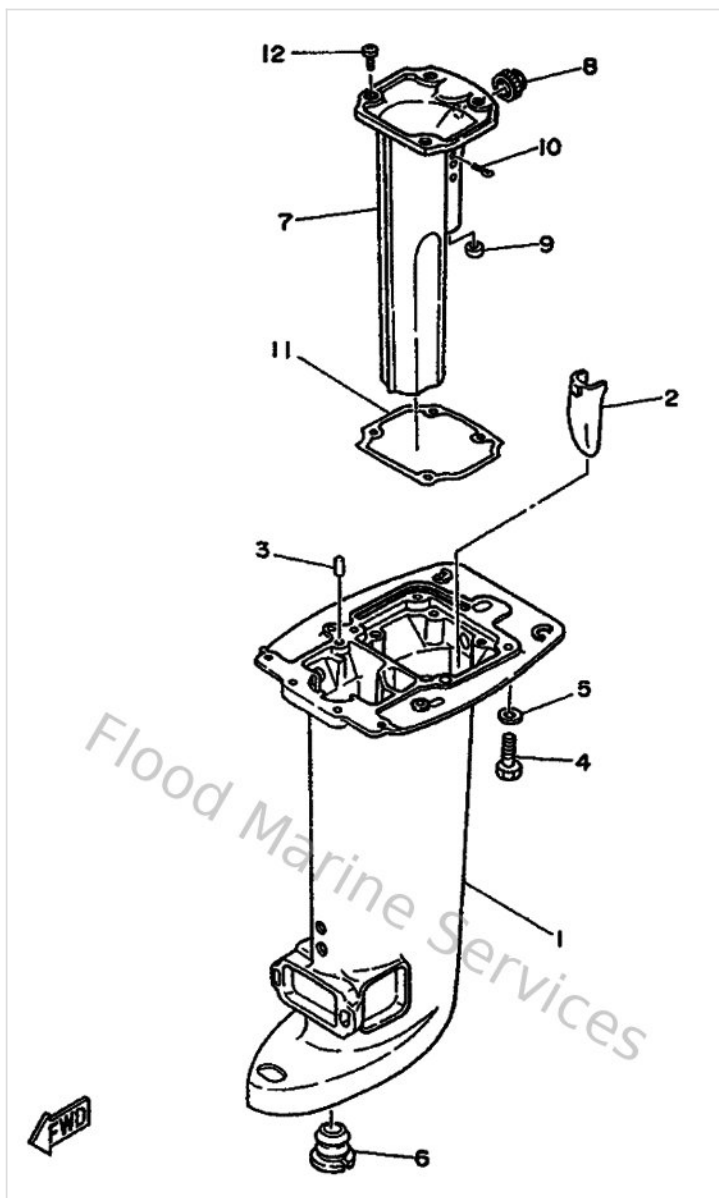
Ref	Part	
20	903860803200 Bushing (650)	Buy now
21	6J0263110200 Cable, throttle 1	Buy now
22	9012306M0000 Bolt(6A9)	Buy now
23	901700618300 Nut, hexagon(664)	Buy now
24	904801215600 Grommet	Buy now
25	656421260100 Piece, friction	Buy now
26	973950602000 Bolt(7u8)	Buy now

Top Cowling



Ref	Part	
3	973950601200 Bolt(gh1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	689157610000 Seal 1	Buy now
6	6G0426150000 Seal	Buy now
7	689426470000 Holder, clamp band	Buy now
8	9026604M0100 Rivet (689)	Buy now
9	6G0426510200 Hook	Buy now
10	9026604M0000 Rivet 2 (662)	Buy now

Upper Casing



Ref	Part	
4	973950803000 Bolt, hexagon (fj1)	Buy now
5	929900860000 Washer, plain (663)	Buy now
6	689451270000 Seal	Buy now
7	664411310100 Manifold, ext. 1	Buy now
8	664411330000 Gasket, exhaust manifold 1	Buy now
9	664411350000 Gasket, exhaust manifold	Buy now
10	914903003000 Pin, cotter	Buy now
11	66441134A000 Gasket, exhaust manifold	Buy now
12	985800601600 Screw pan head	Buy now

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