



# Yamaha 20CMH 1998

## Parts Manual

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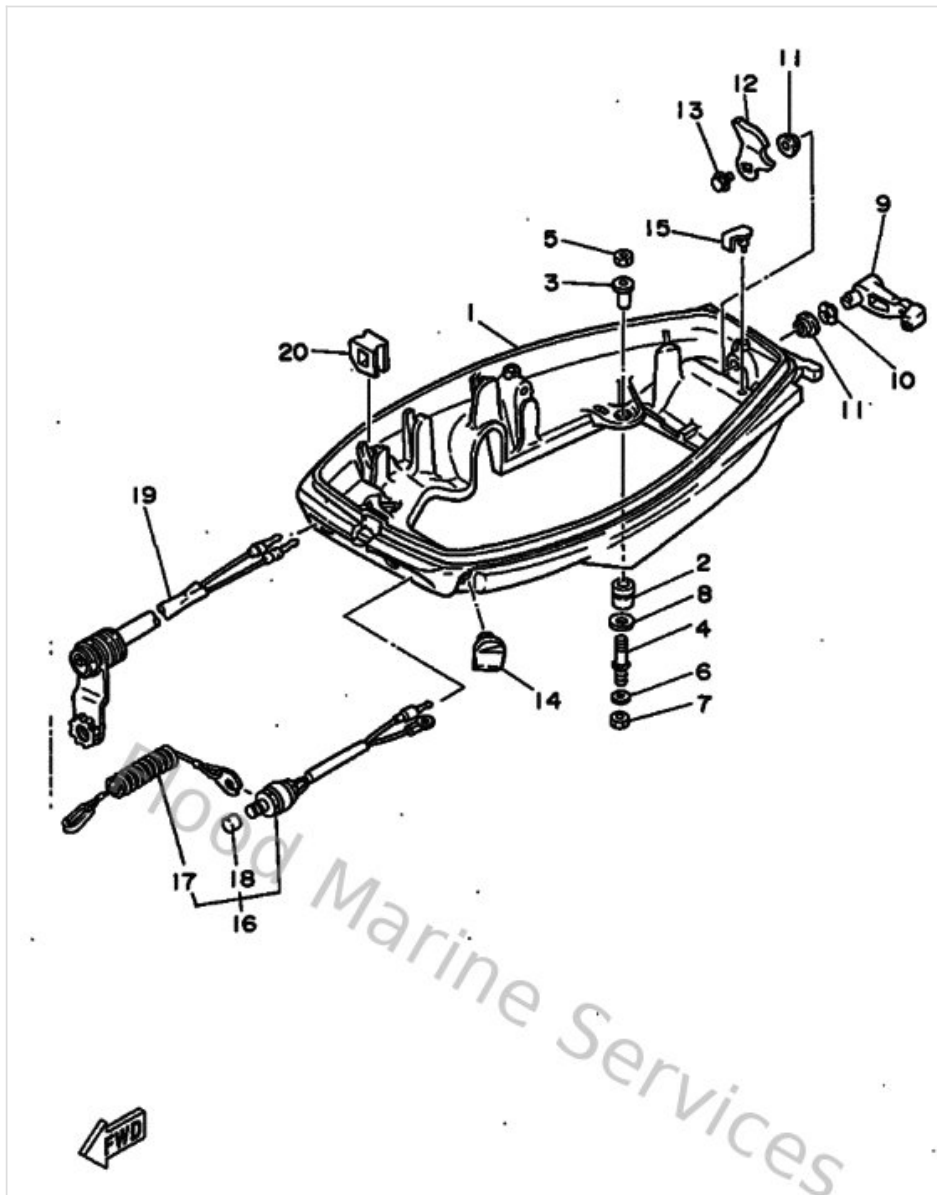
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# Contents

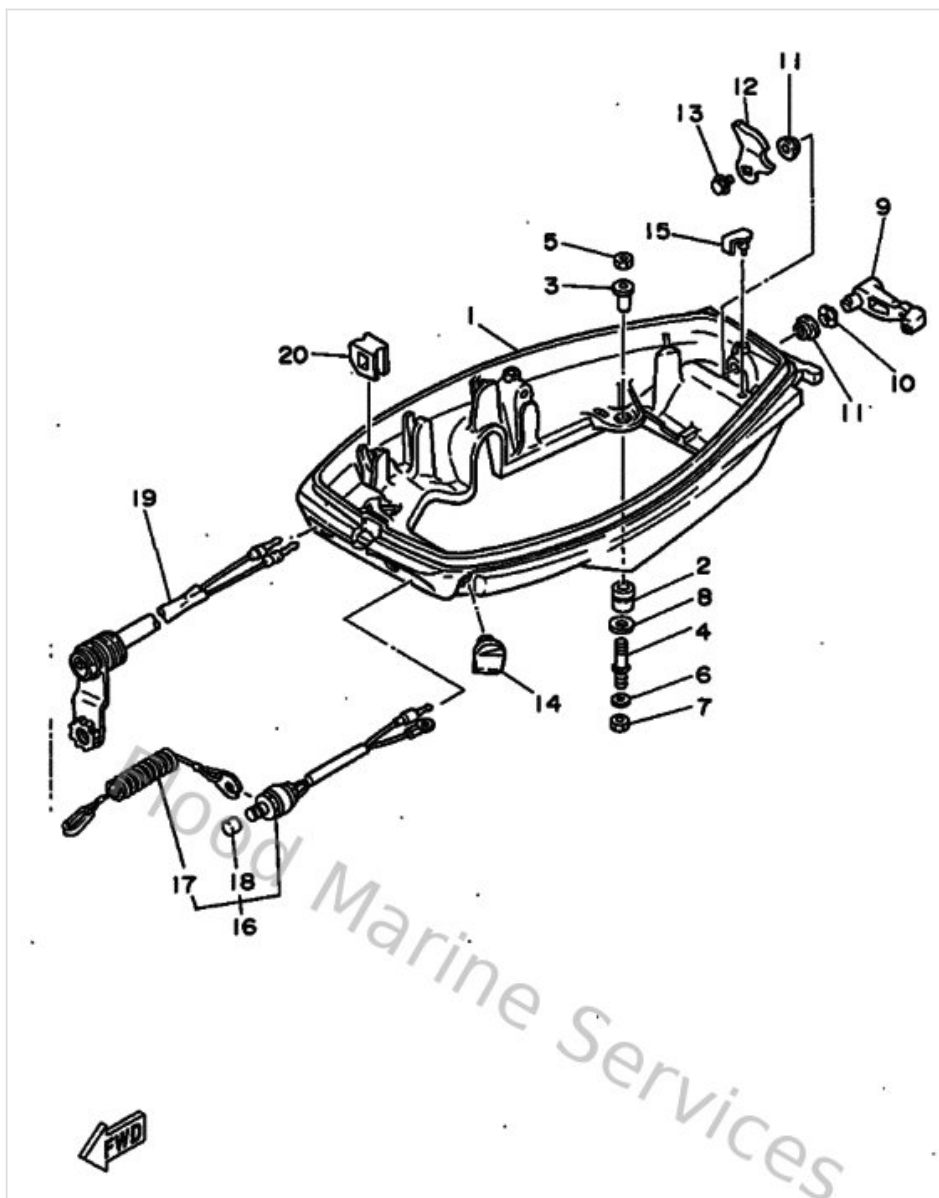
<b>Bottom Cowling</b>	3
<b>Bracket 1</b>	5
<b>Controller 1</b>	11
<b>Crankshaft &amp; Piston</b>	14
<b>Cylinder &amp; Crankcase</b>	16
<b>Fuel</b>	19
<b>Intake</b>	21
<b>Lower Casing &amp; Drive</b>	25
<b>Starter</b>	31
<b>Steering</b>	34
<b>Top Cowling</b>	36
<b>Upper Casing</b>	37

## Bottom Cowling



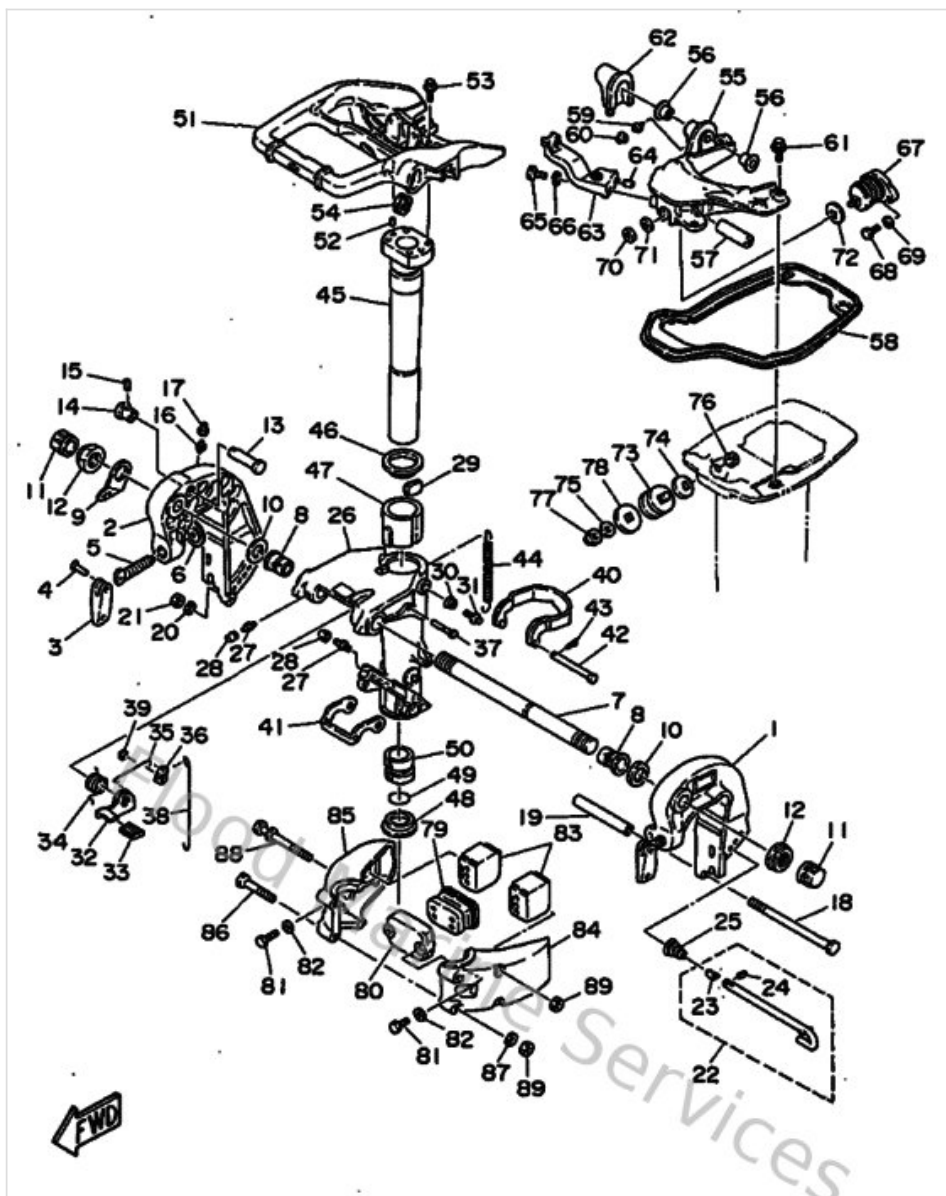
Ref	Part	
1	<a href="#">68942711034D</a> Cowling, bottom 1	<a href="#">Buy now</a>
2	<a href="#">9048015M0600</a> Grommet (689)	<a href="#">Buy now</a>
3	<a href="#">9038708M2500</a> Collar (689)	<a href="#">Buy now</a>
4	<a href="#">6G0427960000</a> Bolt 1	<a href="#">Buy now</a>
5	<a href="#">953800870000</a> Nut(661)	<a href="#">Buy now</a>
6	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
8	<a href="#">9020108M8700</a> Washer (6g0)	<a href="#">Buy now</a>
9	<a href="#">689428150000</a> Lever, clamp 1	<a href="#">Buy now</a>
10	<a href="#">902061205200</a> Washer, wave (666)	<a href="#">Buy now</a>
11	<a href="#">903861206900</a> Bush(666)	<a href="#">Buy now</a>
12	<a href="#">689428160000</a> Lever, clamp 2	<a href="#">Buy now</a>
13	<a href="#">9011906M7300</a> Bolt(gh1)	<a href="#">Buy now</a>
14	<a href="#">689427250100</a> Grommet	<a href="#">Buy now</a>
15	<a href="#">647425230000</a> Spacer, friction	<a href="#">Buy now</a>
16	<a href="#">6E9825750200</a> Engine stop switch assembly	<a href="#">Buy now</a>

## Bottom Cowling



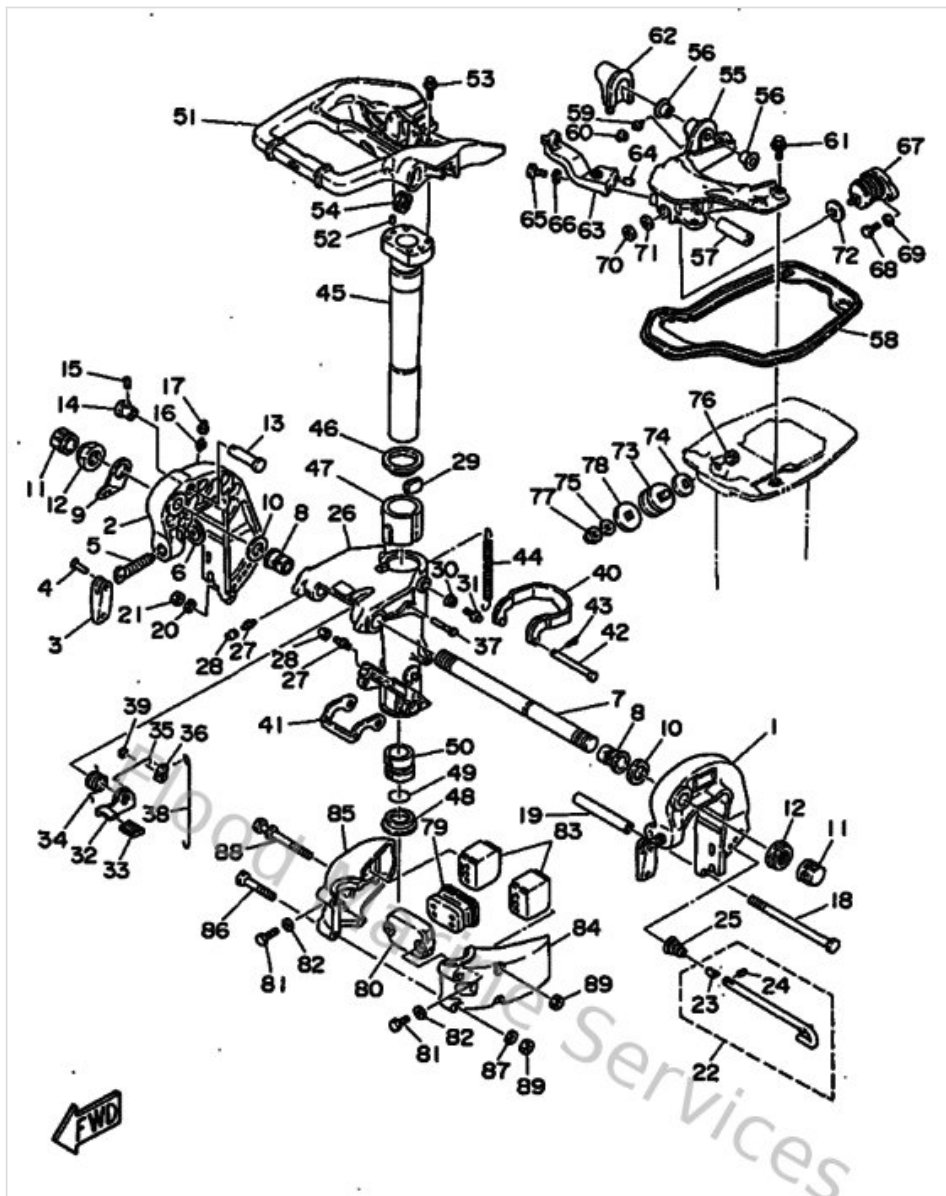
Ref	Part	
17	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
18	<a href="#">6898257Y0000</a> Cap	<a href="#">Buy now</a>
19	<a href="#">682843810000</a> 2p concent 1	<a href="#">Buy now</a>
20	<a href="#">9048017M0800</a> Grommet (689)	<a href="#">Buy now</a>

# Bracket 1



Ref	Part	
1	<a href="#">68943111034D</a> Bracket, clamp 1	<a href="#">Buy now</a>
2	<a href="#">68943112024D</a> Bracket, clamp 2	<a href="#">Buy now</a>
3	<a href="#">6E0431180100</a> Handle, transom clamp	<a href="#">Buy now</a>
4	<a href="#">9024304M0100</a> Pin(6a1)	<a href="#">Buy now</a>
5	<a href="#">9014914M0300</a> Screw(6j8)	<a href="#">Buy now</a>
6	<a href="#">648431140100</a> Pad, transom clamp	<a href="#">Buy now</a>
7	<a href="#">6J8431310100</a> Bolt, clamp bracket	<a href="#">Buy now</a>
8	<a href="#">9038622M6700</a> Bush(6a9)	<a href="#">Buy now</a>
9	<a href="#">6J8431130100</a> Plate, clamp bracket	<a href="#">Buy now</a>
10	<a href="#">9020122M0300</a> Washer, plate(64j)	<a href="#">Buy now</a>
11	<a href="#">6G5431450000</a> Cap, clamp bracket	<a href="#">Buy now</a>
12	<a href="#">9018522M1100</a> Nut, self-locking	<a href="#">Buy now</a>
13	<a href="#">689431910000</a> Shaft, stopper	<a href="#">Buy now</a>
14	<a href="#">689431920100</a> Knob, stopper	<a href="#">Buy now</a>
15	<a href="#">916903001600</a> Pin, spring	<a href="#">Buy now</a>

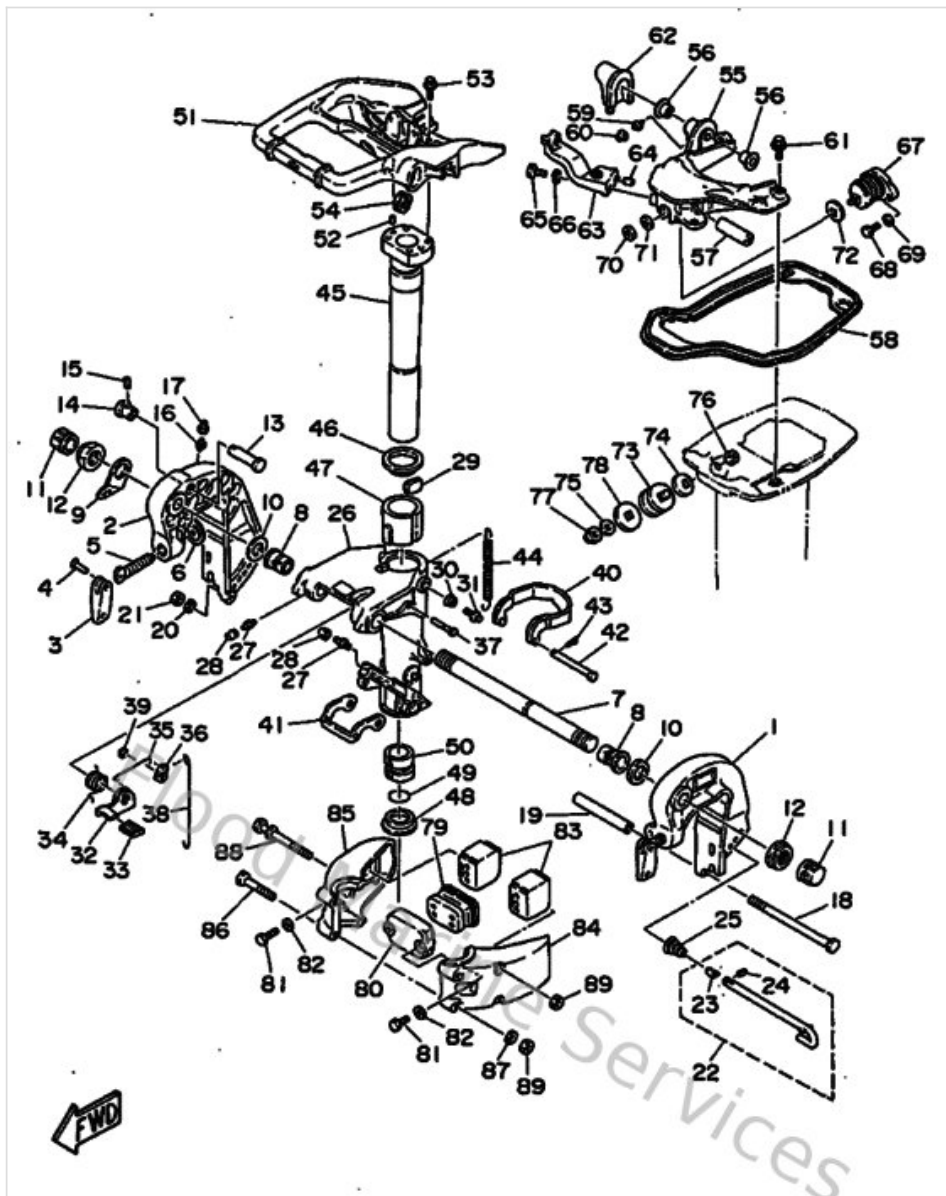
# Bracket 1



Ref	Part	
16	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
17	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
18	<a href="#">901010833900</a> Bolt, hexagon (656)	<a href="#">Buy now</a>
19	<a href="#">9038708M0300</a> Collar	<a href="#">Buy now</a>
20	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
21	<a href="#">988800810000</a> Nut, hex.	<a href="#">Buy now</a>
22	<a href="#">689431600000</a> Tilt rod assembly	<a href="#">Buy now</a>
23	<a href="#">689431650000</a> Plate, tilt lock	<a href="#">Buy now</a>
24	<a href="#">916903000800</a> Pin. spring(656)	<a href="#">Buy now</a>
25	<a href="#">9050210M0700</a> Spring, conical(6k3)	<a href="#">Buy now</a>
26	<a href="#">68943311034D</a> Bracket, swivel 1	<a href="#">Buy now</a>
29	<a href="#">648425280000</a> Plate, friction	<a href="#">Buy now</a>
30	<a href="#">689433730100</a> Seal, damper	<a href="#">Buy now</a>
31	<a href="#">9010506M1800</a> Bolt (689)	<a href="#">Buy now</a>
32	<a href="#">689436311000</a> Lever, tilt	<a href="#">Buy now</a>

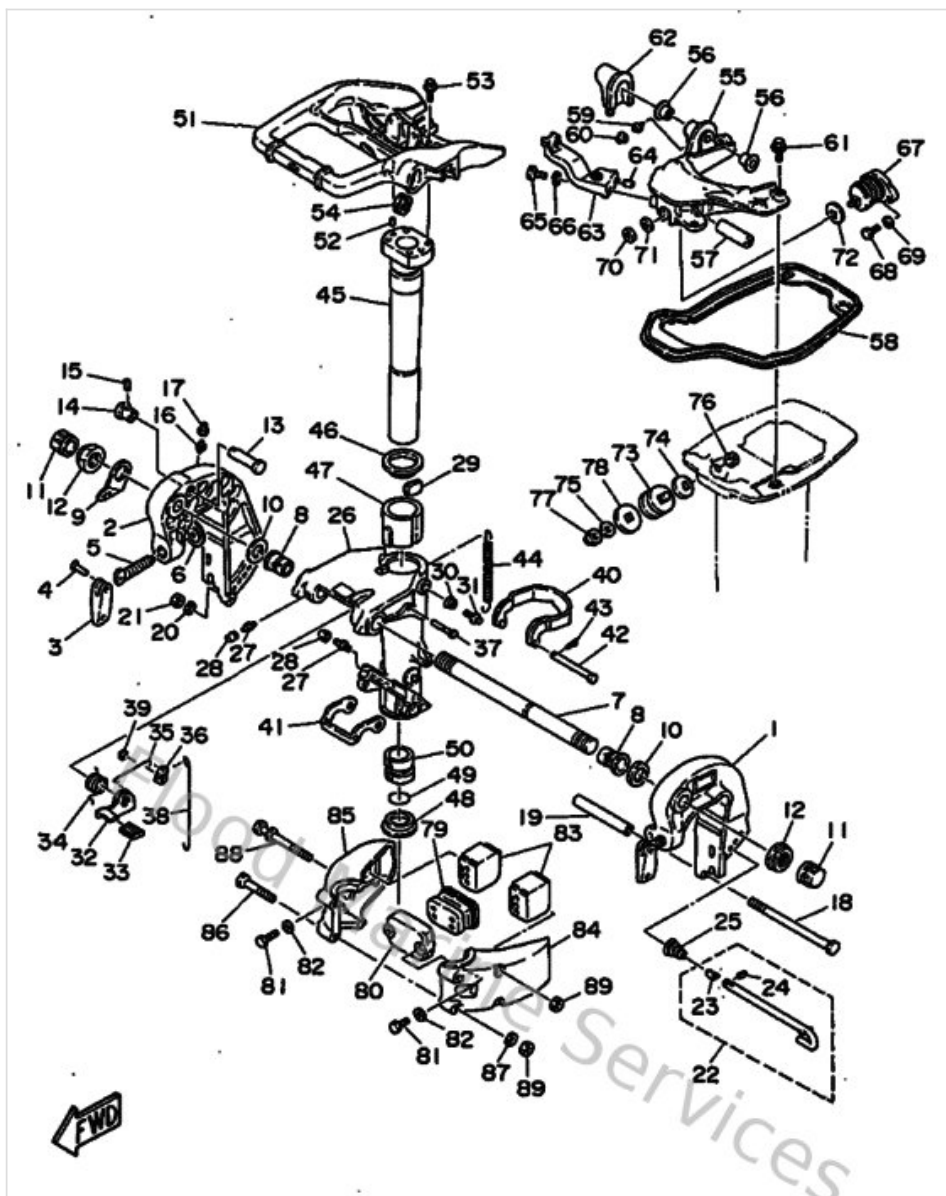


# Bracket 1



Ref	Part	
33	<a href="#">689436330000</a> Cover, tilt lever	<a href="#">Buy now</a>
34	<a href="#">689436430000</a> Spring, torsion	<a href="#">Buy now</a>
35	<a href="#">689436160000</a> Rod, tilt lock 1	<a href="#">Buy now</a>
36	<a href="#">648436420000</a> Lever, tilt 2	<a href="#">Buy now</a>
37	<a href="#">9024906M2200</a> Pin(6a9)	<a href="#">Buy now</a>
38	<a href="#">648436170000</a> Rod, tilt lock 2	<a href="#">Buy now</a>
39	<a href="#">990800560000</a> Circlip(22k)	<a href="#">Buy now</a>
40	<a href="#">689436140000</a> Plate, tilt lock	<a href="#">Buy now</a>
41	<a href="#">648436150000</a> Plate, tilt lock 2	<a href="#">Buy now</a>
42	<a href="#">902400504600</a> Pin With Hole (656)	<a href="#">Buy now</a>
44	<a href="#">9050630M2700</a> Spring, tension(6a4)	<a href="#">Buy now</a>
45	<a href="#">689425210094</a> Shaft, steering pivot	<a href="#">Buy now</a>
46	<a href="#">902094701600</a> Washer 648425350000	<a href="#">Buy now</a>
47	<a href="#">9038647M2200</a> Bushing (695)	<a href="#">Buy now</a>
48	<a href="#">903863802200</a> Bush(648-42539-00)	<a href="#">Buy now</a>

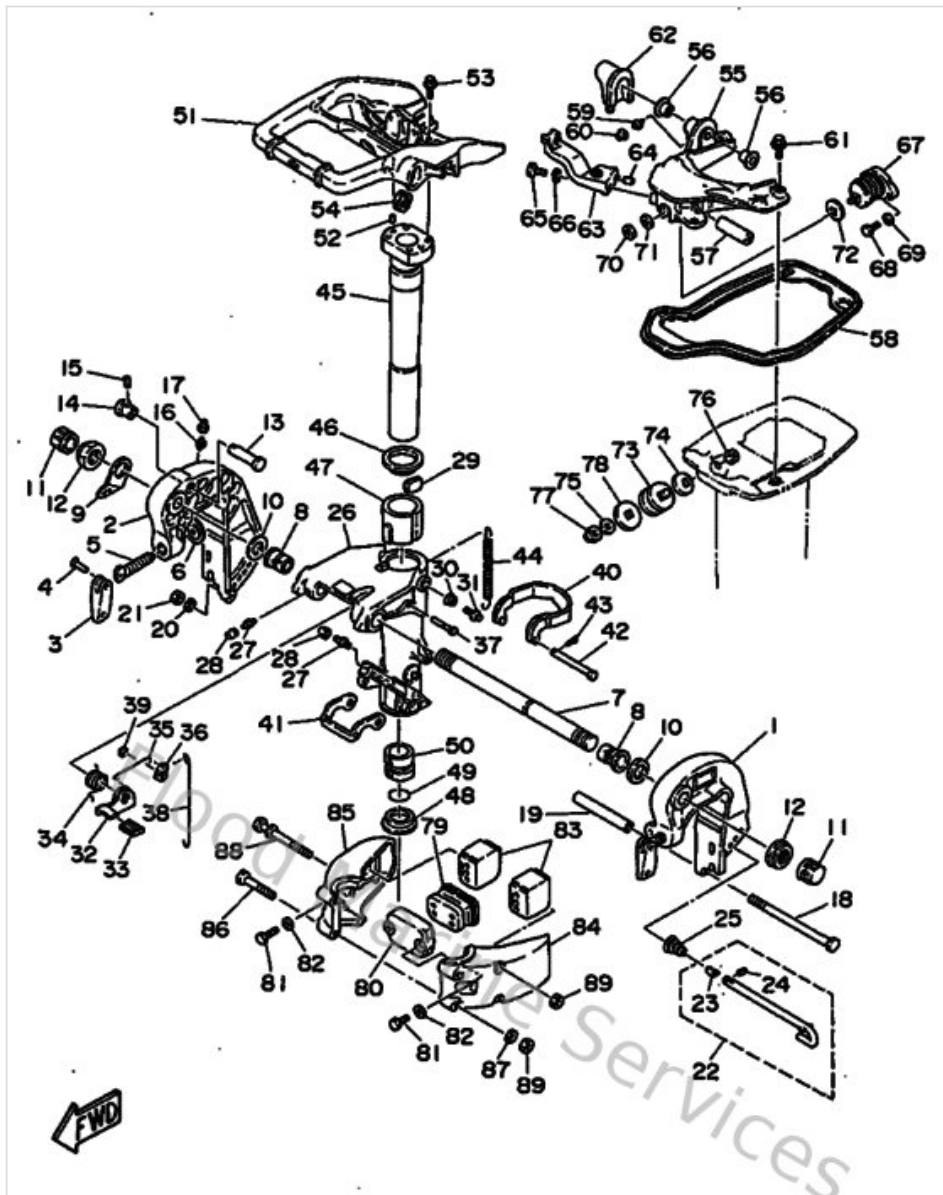
# Bracket 1



Ref	Part	
49	<a href="#">9321037M6700</a> O-ring (6g8)	<a href="#">Buy now</a>
50	<a href="#">903863809000</a> Bushing (664)	<a href="#">Buy now</a>
51	<a href="#">68942511028D</a> BRACKET, STEERING	<a href="#">Buy now</a>
52	<a href="#">936081206300</a> Pin, dowel (626)	<a href="#">Buy now</a>
53	<a href="#">9010506M0700</a> Bolt (689)	<a href="#">Buy now</a>
54	<a href="#">904802904500</a> Grommet 648425510000	<a href="#">Buy now</a>
55	<a href="#">648445180194</a> Bracket comp.	<a href="#">Buy now</a>
56	<a href="#">9038112M0100</a> Bush, solid(6a4)	<a href="#">Buy now</a>
57	<a href="#">9038710M3900</a> Collar (689)	<a href="#">Buy now</a>
58	<a href="#">689427160000</a> Rubber, Seal 1	<a href="#">Buy now</a>
61	<a href="#">9010506M0800</a> Bolt (689)	<a href="#">Buy now</a>
62	<a href="#">689427180000</a> Rubber, seal 3	<a href="#">Buy now</a>
63	<a href="#">648445190000</a> Bracket	<a href="#">Buy now</a>
64	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
65	<a href="#">970800601800</a> Bolt (fj0)	<a href="#">Buy now</a>

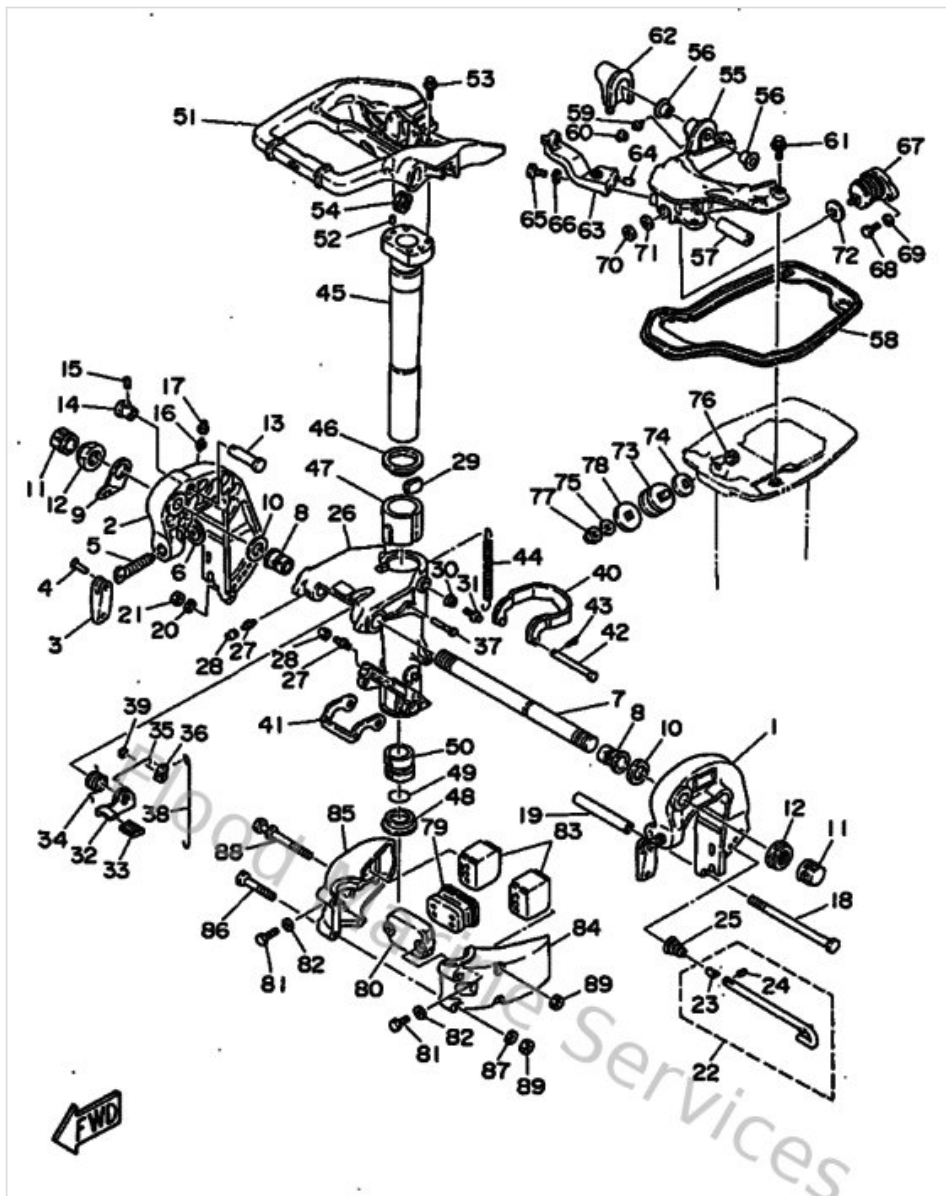


# Bracket 1



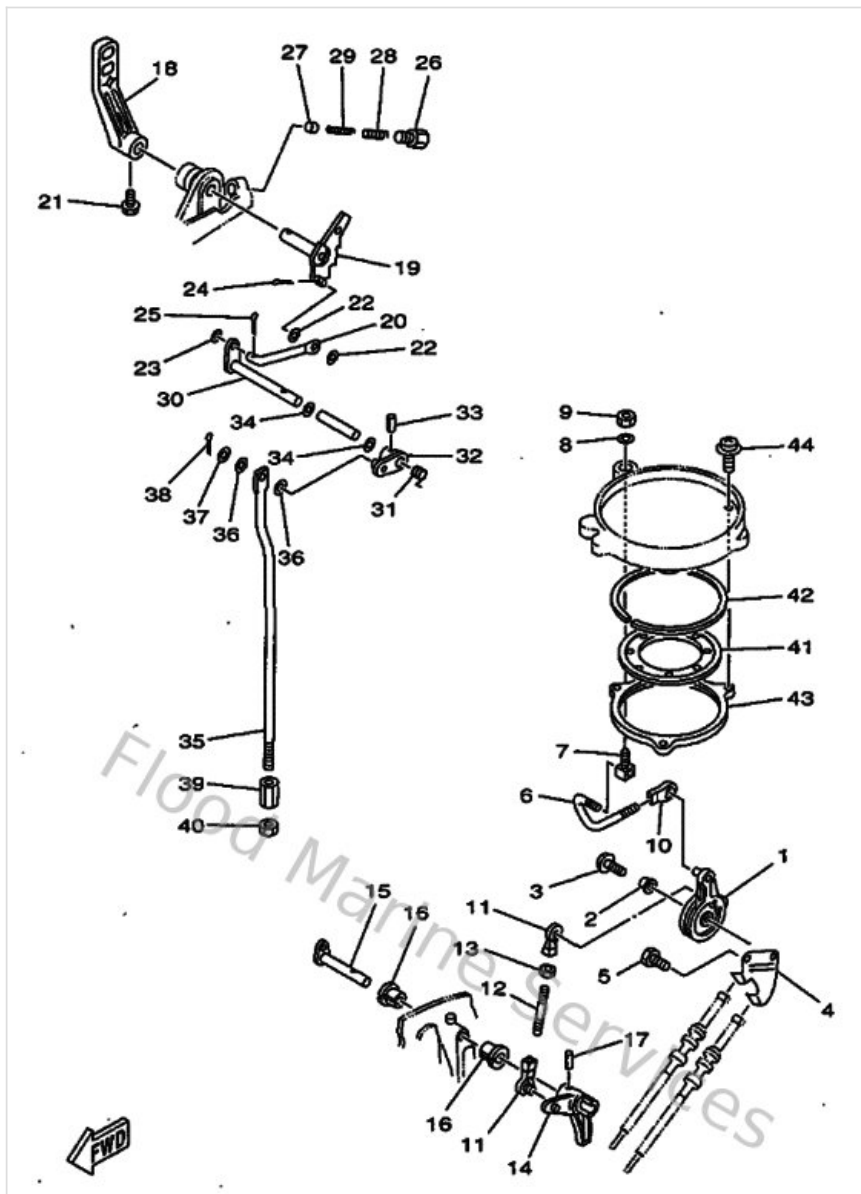
Ref	Part	
66	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
67	<a href="#">689445160000</a> Mount damper, upper front	<a href="#">Buy now</a>
68	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
70	<a href="#">953801060000</a> Nut(624)	<a href="#">Buy now</a>
71	<a href="#">929901020000</a> 958-69527-00 washer, plain	<a href="#">Buy now</a>
72	<a href="#">64844591A000</a> Gasket	<a href="#">Buy now</a>
73	<a href="#">664445140094</a> Mount damper, upper side	<a href="#">Buy now</a>
77	<a href="#">953801080000</a> Nut, crown (650)	<a href="#">Buy now</a>
78	<a href="#">66444591A000</a> Gasket	<a href="#">Buy now</a>
79	<a href="#">689445570000</a> Mount damper, lower front	<a href="#">Buy now</a>
80	<a href="#">689445530094</a> Cover, lower mount	<a href="#">Buy now</a>
81	<a href="#">989800802500</a> Screw, bind(j36)	<a href="#">Buy now</a>
83	<a href="#">689445550000</a> Mount damper, lower side	<a href="#">Buy now</a>
84	<a href="#">68944551014D</a> Housing, lower mount rubber 1	<a href="#">Buy now</a>
85	<a href="#">68944552018D</a> Housing, lower mount rubber 2	<a href="#">Buy now</a>

# Bracket 1



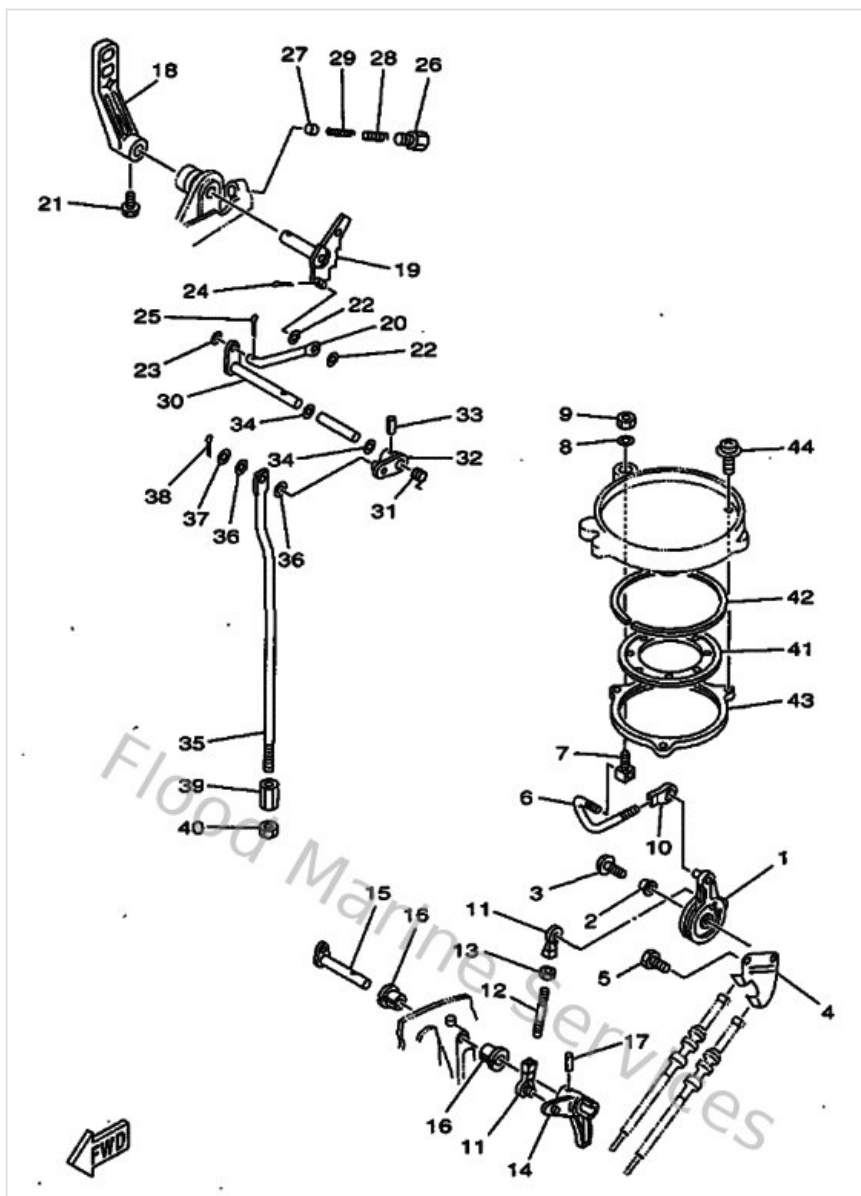
Ref	Part	
86	<a href="#">970800806500</a> Bolt (gk02)	<a href="#">Buy now</a>
88	<a href="#">9011908M0300</a> Bolt (689)	<a href="#">Buy now</a>
89	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>

# Controller 1



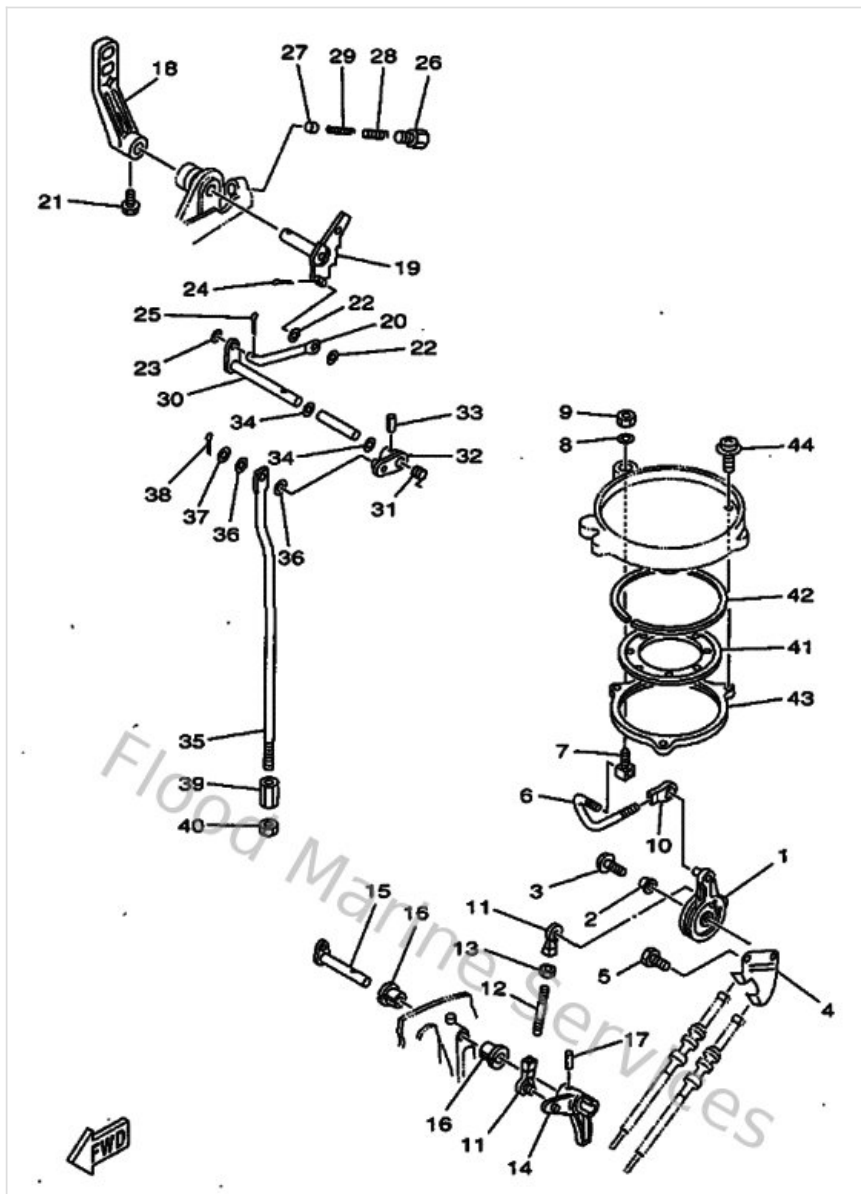
Ref	Part	
1	<a href="#">664416310094</a> Lever, magneto control	<a href="#">Buy now</a>
2	<a href="#">9038706M0200</a> Collar (664)	<a href="#">Buy now</a>
3	<a href="#">9011906M4900</a> Bolt, with washer	<a href="#">Buy now</a>
4	<a href="#">664144970000</a> Stay Throttle Wire	<a href="#">Buy now</a>
5	<a href="#">970800601200</a> Bolt(gh1)	<a href="#">Buy now</a>
6	<a href="#">664416360000</a> Rod, Magneto Control	<a href="#">Buy now</a>
7	<a href="#">648416350000</a> Shaft, Link Connecting	<a href="#">Buy now</a>
8	<a href="#">902010555600</a> Washer plate (664)	<a href="#">Buy now</a>
9	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
10	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
12	<a href="#">901160522000</a> Bolt, Stud	<a href="#">Buy now</a>
14	<a href="#">6A9421540094</a> Lever Throttle Control	<a href="#">Buy now</a>
15	<a href="#">656421530094</a> Shaft, throttle control	<a href="#">Buy now</a>
16	<a href="#">903861000900</a> Bushing 6484418600	<a href="#">Buy now</a>
17	<a href="#">916904001800</a> Pin spring(664)	<a href="#">Buy now</a>

# Controller 1



Ref	Part	
18	<a href="#">68944111014D</a> Handle, gear shift	<a href="#">Buy now</a>
19	<a href="#">664441130100</a> Cam plate, handle	<a href="#">Buy now</a>
20	<a href="#">664441420000</a> Joint	<a href="#">Buy now</a>
21	<a href="#">9010506M0700</a> Bolt (689)	<a href="#">Buy now</a>
22	<a href="#">902020600700</a> Washer plate 626441880000	<a href="#">Buy now</a>
23	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
24	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
25	<a href="#">914901201200</a> Pin, cotter (6g8)	<a href="#">Buy now</a>
26	<a href="#">664427150000</a> Bushing 2	<a href="#">Buy now</a>
27	<a href="#">664441670000</a> Plunger, shift cam	<a href="#">Buy now</a>
28	<a href="#">9050114M0700</a> Spring, compresion (664)	<a href="#">Buy now</a>
29	<a href="#">9050109M0800</a> Spring, compresion (664)	<a href="#">Buy now</a>
30	<a href="#">689441210100</a> Lever, shift rod 1	<a href="#">Buy now</a>
31	<a href="#">9050814M1300</a> Spring (689)	<a href="#">Buy now</a>
32	<a href="#">689441250000</a> Lever, shift rod 2	<a href="#">Buy now</a>

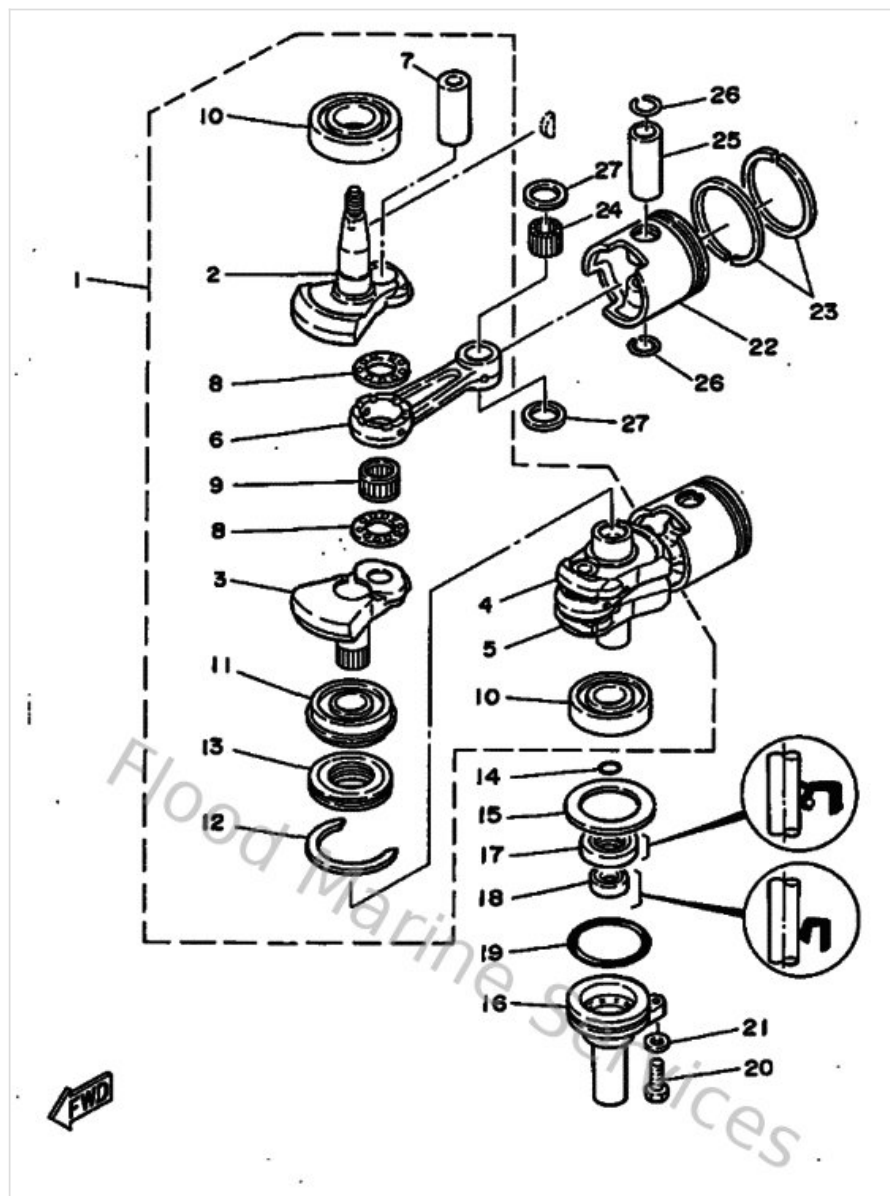
# Controller 1



Ref	Part	
33	<a href="#">916904001600</a> Pin, spring (648)	<a href="#">Buy now</a>
34	<a href="#">902021002400</a> Washer plate 648441880000	<a href="#">Buy now</a>
35	<a href="#">6G0441430000</a> Rod, shift	<a href="#">Buy now</a>
38	<a href="#">914902001000</a> Pin, cotter	<a href="#">Buy now</a>
39	<a href="#">648441460000</a> Connector, shift rod 2	<a href="#">Buy now</a>
40	<a href="#">901700702100</a> Nut hexagon 648441280000	<a href="#">Buy now</a>
41	<a href="#">695416120000</a> Retainer, Magneto Base	<a href="#">Buy now</a>
42	<a href="#">695416130000</a> Plate, base friction	<a href="#">Buy now</a>
43	<a href="#">695416110094</a> Retainer, Magneto Base	<a href="#">Buy now</a>
44	<a href="#">979850521000</a> Screw, With Washer	<a href="#">Buy now</a>



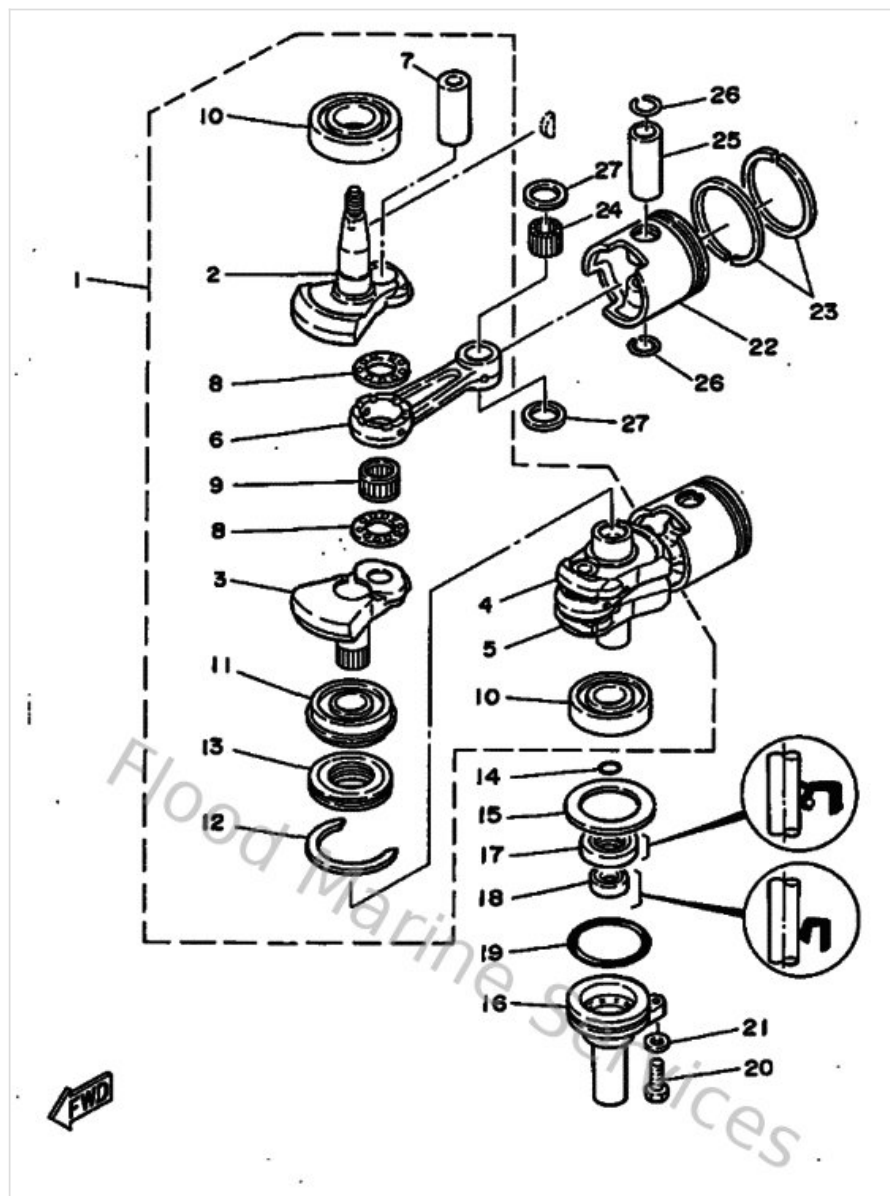
## Crankshaft & Piston



Ref	Part	
1	<a href="#">695114000000</a> Crankshaft Assembly	<a href="#">Buy now</a>
2	<a href="#">695114120000</a> Crank 1	<a href="#">Buy now</a>
3	<a href="#">6G0114220000</a> Crank 2	<a href="#">Buy now</a>
4	<a href="#">6G0114320000</a> Crank 3	<a href="#">Buy now</a>
6	<a href="#">648116510400</a> Rod, connecting	<a href="#">Buy now</a>
7	<a href="#">648116810000</a> Pin,crank	<a href="#">Buy now</a>
8	<a href="#">902092224800</a> Washer (29l)	<a href="#">Buy now</a>
9	<a href="#">93310522W000</a> Bearing, needle (6g0)	<a href="#">Buy now</a>
10	<a href="#">93306305U300</a> Bearing(6j8)	<a href="#">Buy now</a>
11	<a href="#">933900000900</a> Brg,cyl-cal roller 260g nt	<a href="#">Buy now</a>
12	<a href="#">934406205700</a> Cir clip (656)	<a href="#">Buy now</a>
13	<a href="#">656115150000</a> Seal, Labyrinth 1	<a href="#">Buy now</a>
14	<a href="#">932101627500</a> O-ring	<a href="#">Buy now</a>
15	<a href="#">902015030600</a> Washer plate 648115870000	<a href="#">Buy now</a>
16	<a href="#">6891539601CA</a> Housing, oil seal	<a href="#">Buy now</a>

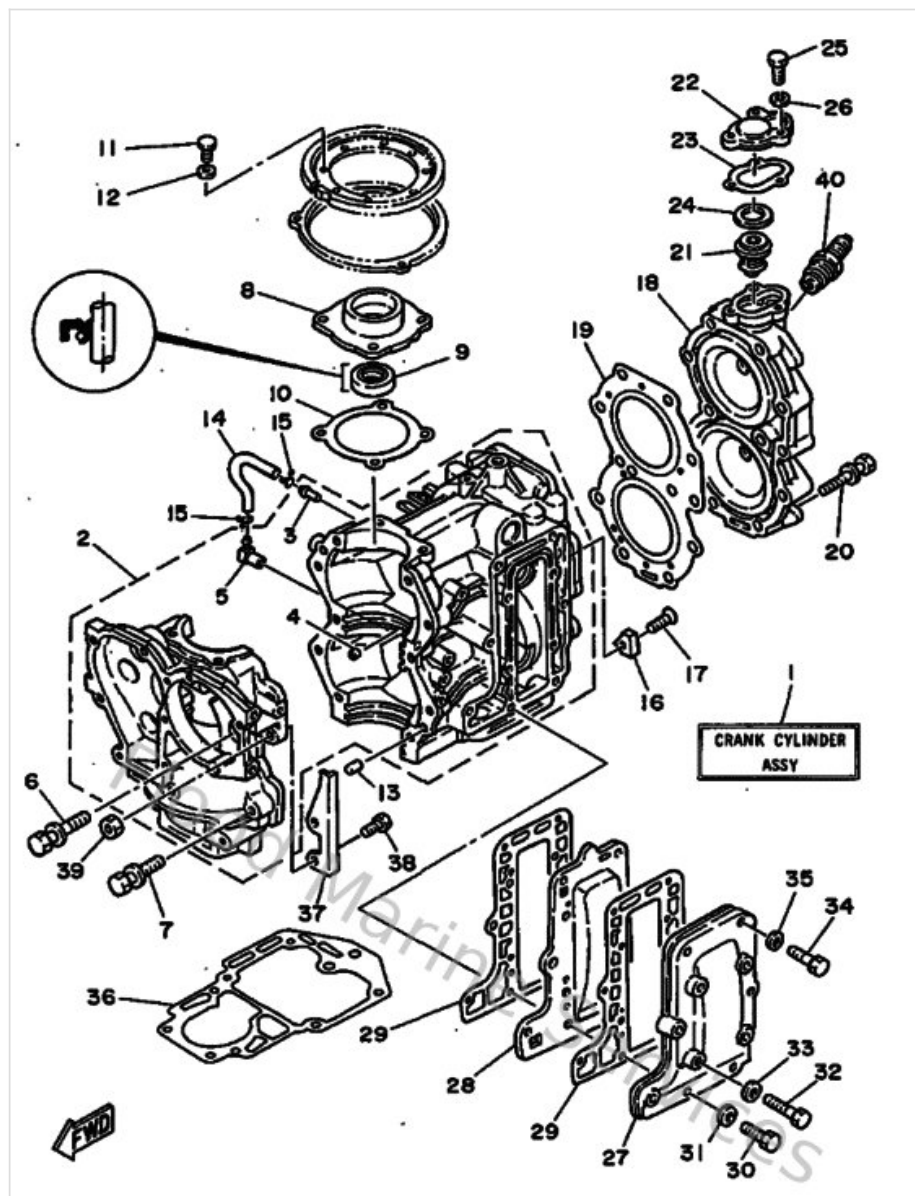


## Crankshaft & Piston



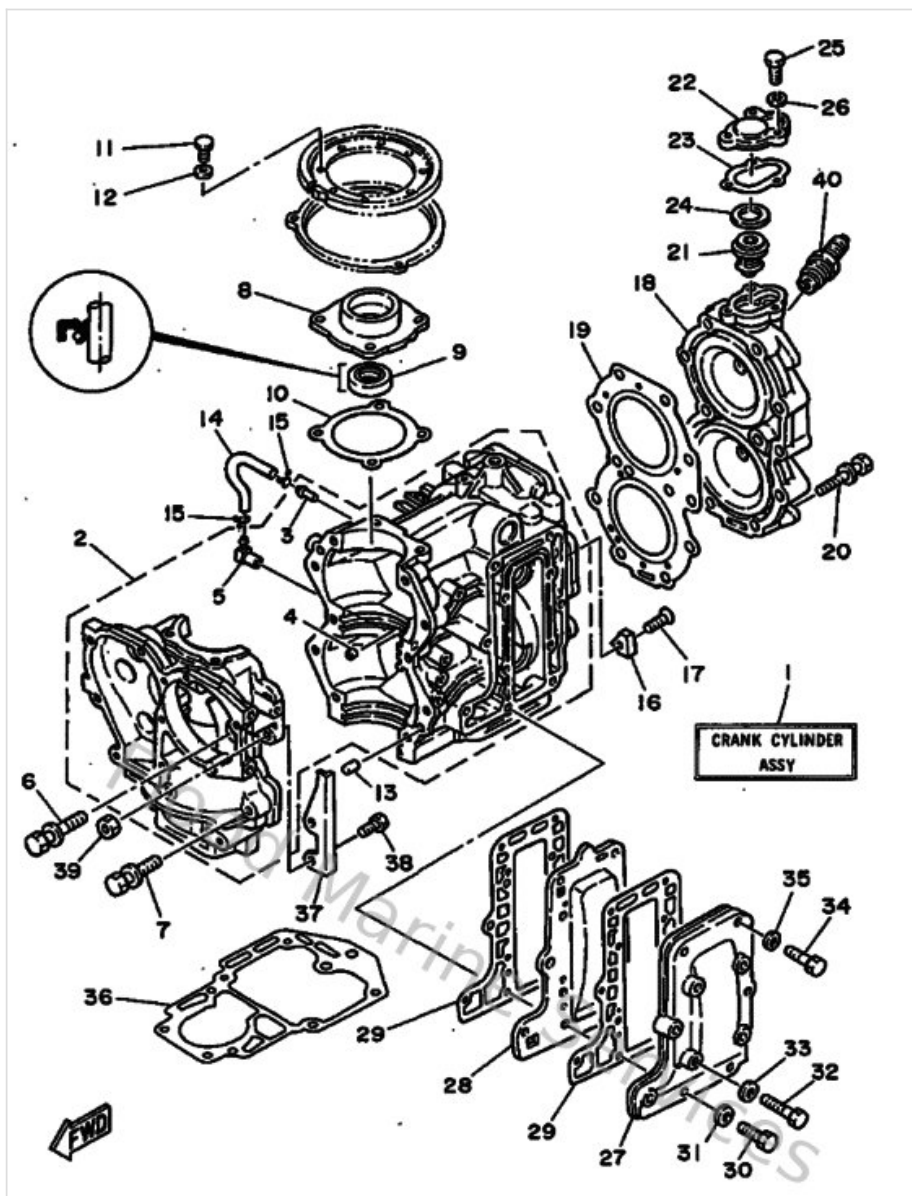
Ref	Part	
18	<a href="#">9310116M3600</a> Oil seal(6a8)	<a href="#">Buy now</a>
19	<a href="#">9321057M0900</a> O-ring (683)	<a href="#">Buy now</a>
20	<a href="#">973950602200</a> Bolt(61k)	<a href="#">Buy now</a>
21	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">664116368000</a> Piston (2Nd O.s)	<a href="#">Buy now</a>
23	<a href="#">664116108000</a> Piston ring set (std)	<a href="#">Buy now</a>
24	<a href="#">9360220M0200</a> Pin, dowel b (664)	<a href="#">Buy now</a>
25	<a href="#">648116330000</a> Pin,piston	<a href="#">Buy now</a>
26	<a href="#">934502002600</a> Clip 6041163400	<a href="#">Buy now</a>
27	<a href="#">902011852200</a> Washer (656)	<a href="#">Buy now</a>

## Cylinder & Crankcase



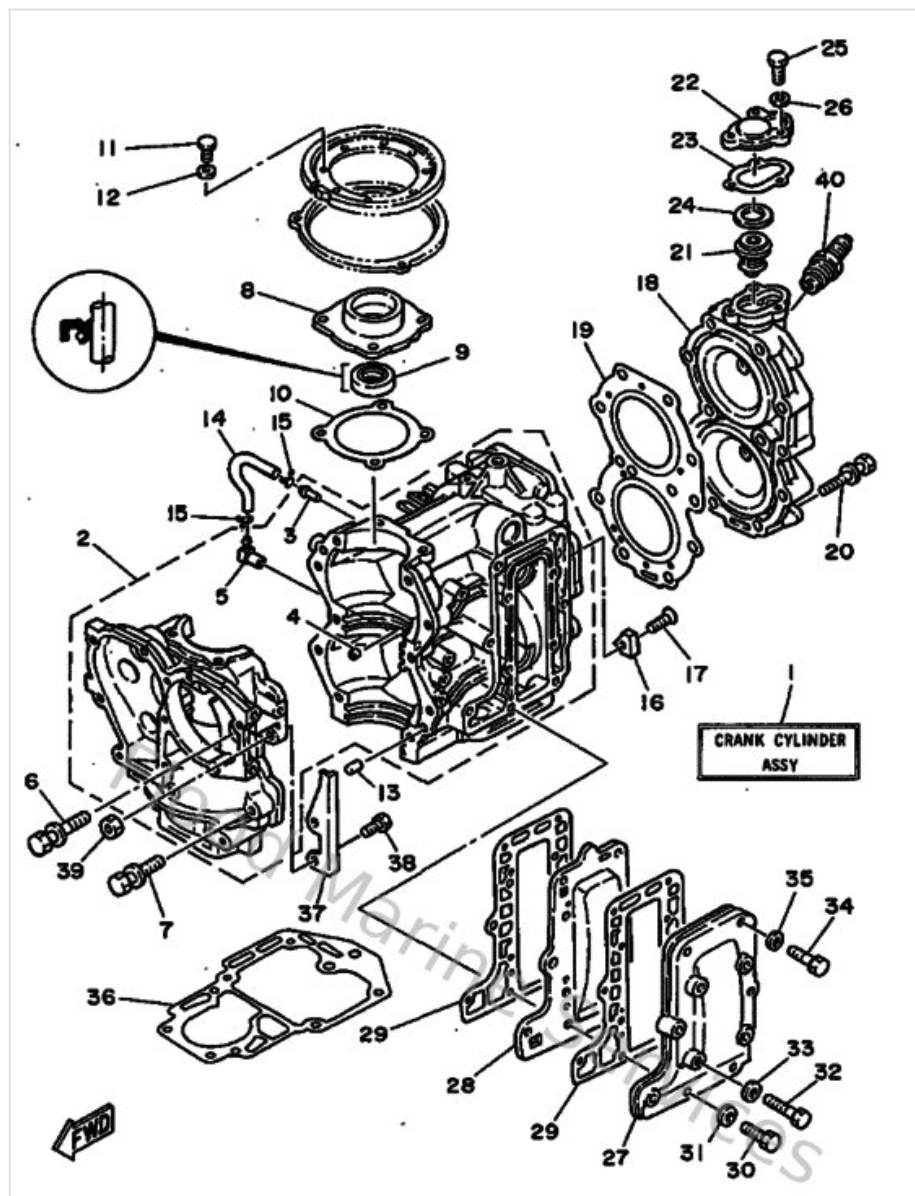
Ref	Part	
3	<a href="#">624144850000</a> Pipe, joint	<a href="#">Buy now</a>
4	<a href="#">624113790000</a> Valve, check	<a href="#">Buy now</a>
5	<a href="#">650113700000</a> Check valve assembly	<a href="#">Buy now</a>
6	<a href="#">9011908M1800</a> Bolt, with washer	<a href="#">Buy now</a>
7	<a href="#">9011908M6600</a> Bolt, with washer	<a href="#">Buy now</a>
8	<a href="#">664153590194</a> Housing, Oil Seal	<a href="#">Buy now</a>
9	<a href="#">931022309600</a> Oil seal (23x38x7-648)	<a href="#">Buy now</a>
10	<a href="#">66415369A000</a> Gasket, oil seal housing	<a href="#">Buy now</a>
11	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
12	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
13	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
14	<a href="#">904450726000</a> Hose (l390)	<a href="#">Buy now</a>
15	<a href="#">904670601600</a> Clip (655)	<a href="#">Buy now</a>
16	<a href="#">689113250000</a> Anode	<a href="#">Buy now</a>
17	<a href="#">987800602000</a> Screw flat head	<a href="#">Buy now</a>

## Cylinder & Crankcase



Ref	Part	
19	<a href="#">69511181A100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
21	<a href="#">6F5124110200</a> Thermostat	<a href="#">Buy now</a>
22	<a href="#">65512413011S</a> Cover, thermostat	<a href="#">Buy now</a>
23	<a href="#">65512414A100</a> Gasket, cover	<a href="#">Buy now</a>
24	<a href="#">902012156700</a> Washer, plate (650)	<a href="#">Buy now</a>
26	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
27	<a href="#">66441113001S</a> Outer cover, exhaust	<a href="#">Buy now</a>
28	<a href="#">664411110000</a> Inner cover, exhaust	<a href="#">Buy now</a>
29	<a href="#">66441114A000</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
30	<a href="#">970950602500</a> Bolt	<a href="#">Buy now</a>
32	<a href="#">970800603000</a> Bolt(jf7)	<a href="#">Buy now</a>
34	<a href="#">970140603500</a> Bolt(3rv)	<a href="#">Buy now</a>
36	<a href="#">68945113A100</a> Gasket, upper casing	<a href="#">Buy now</a>
37	<a href="#">695416160000</a> Stopper, Magneto Base	<a href="#">Buy now</a>
39	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>

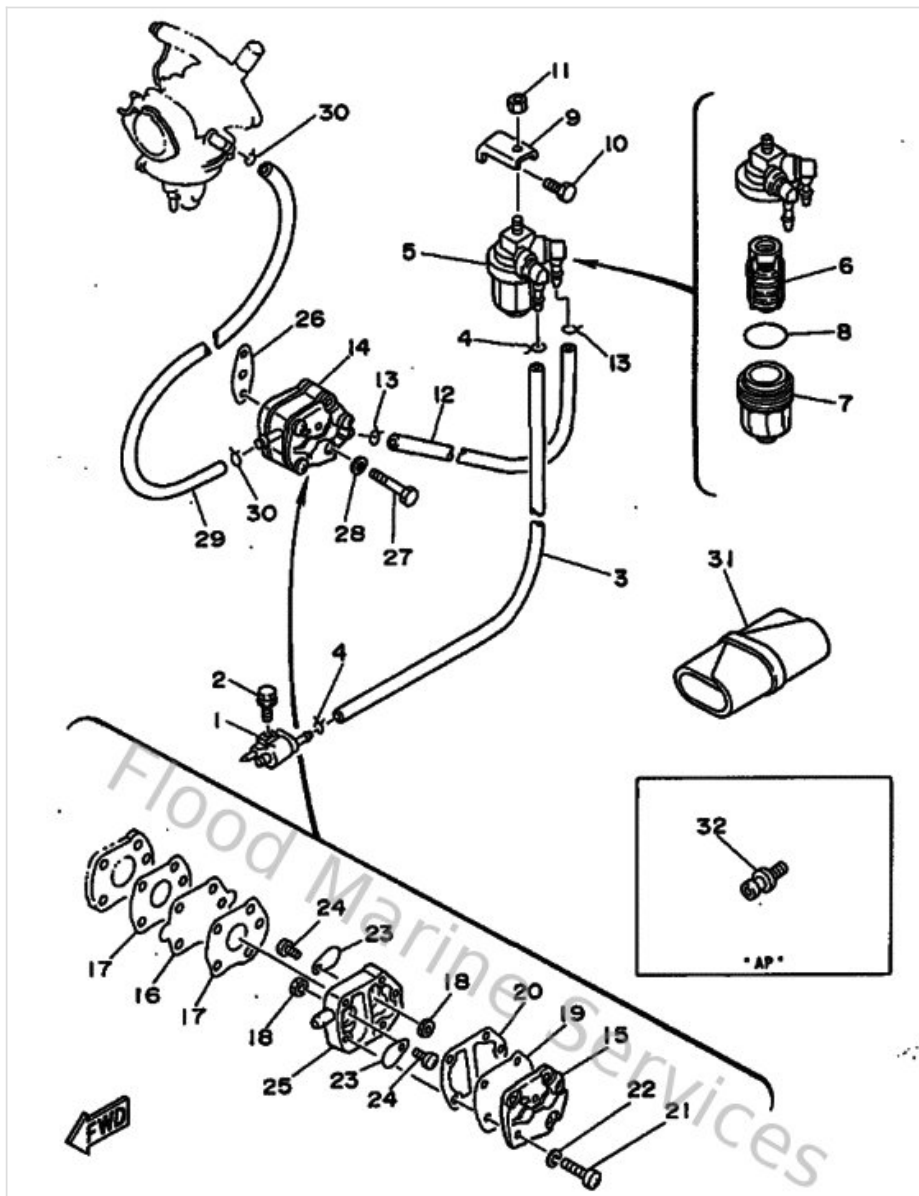
## Cylinder & Crankcase



Ref	Part	
40	<a href="#">947020027200</a> Plug, spark (br7hs)	<a href="#">Buy now</a>

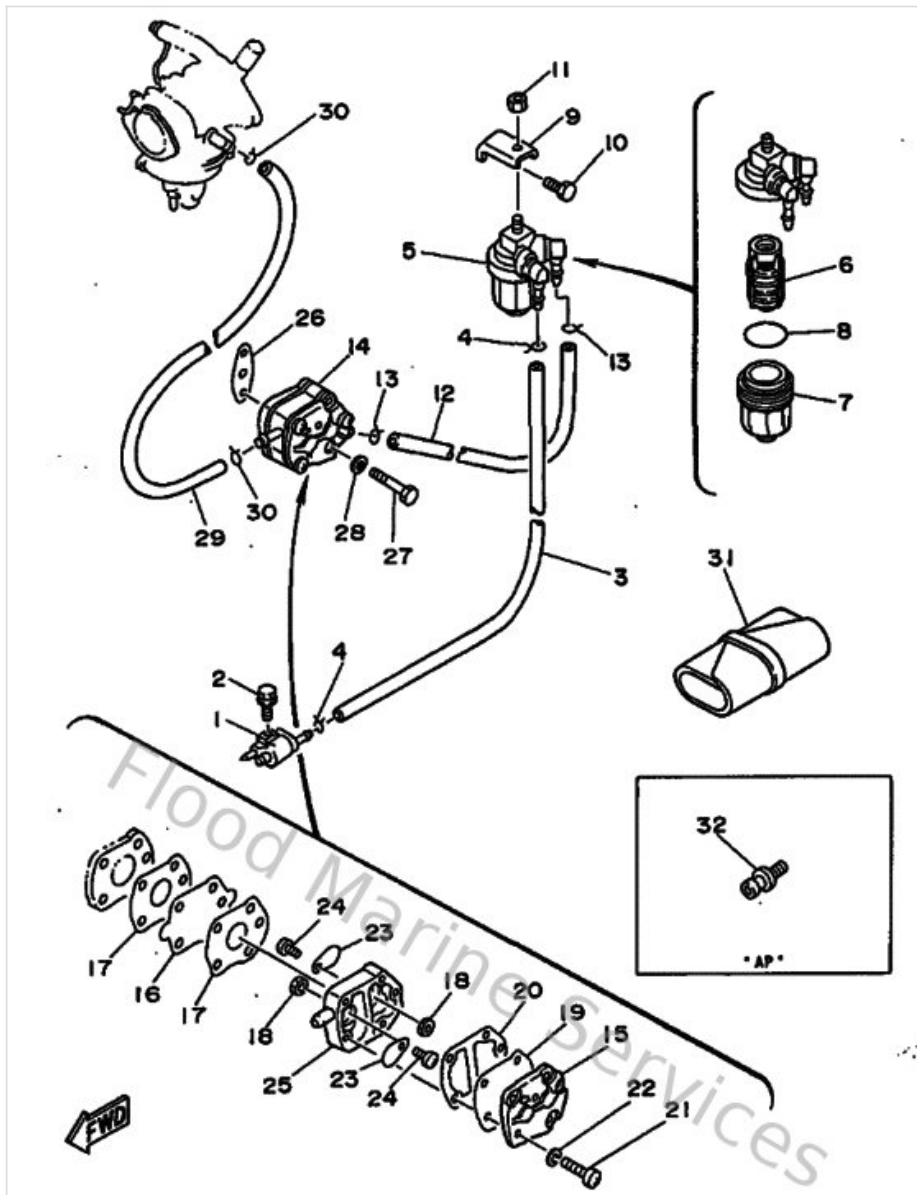


# Fuel



Ref	Part	
1	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
3	<a href="#">90445090F600</a> Hose (l1500)	<a href="#">Buy now</a>
4	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
5	<a href="#">61N245600000</a> Filter assembly	<a href="#">Buy now</a>
6	<a href="#">61N245631000</a> Element, filter	<a href="#">Buy now</a>
7	<a href="#">61N245210000</a> Cup, filter	<a href="#">Buy now</a>
8	<a href="#">932103273800</a> O-ring(1wg)	<a href="#">Buy now</a>
9	<a href="#">648245660100</a> Bracket, Filter	<a href="#">Buy now</a>
10	<a href="#">970800601400</a> Bolt(gj3)	<a href="#">Buy now</a>
11	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>
12	<a href="#">664243110000</a> Pipe, Fuel 1	<a href="#">Buy now</a>
14	<a href="#">692244100000</a> Fuel pump assembly	<a href="#">Buy now</a>
15	<a href="#">648244130100</a> Cover, pump	<a href="#">Buy now</a>
16	<a href="#">692244110000</a> Diaphragm	<a href="#">Buy now</a>

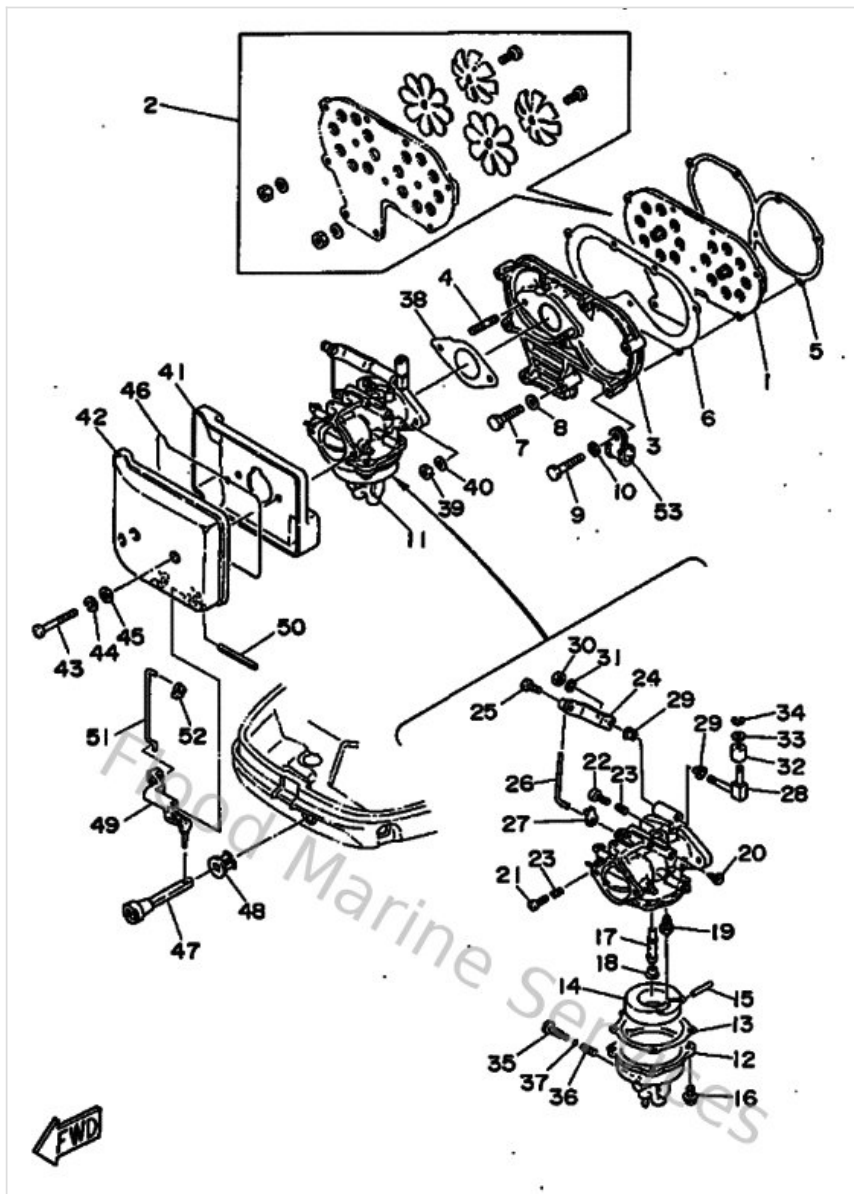
# Fuel



Ref	Part	
17	<a href="#">648244340100</a> Gasket, body	<a href="#">Buy now</a>
18	<a href="#">953800360000</a> Nut (6g8)	<a href="#">Buy now</a>
19	<a href="#">663244110000</a> Diaphragm	<a href="#">Buy now</a>
20	<a href="#">648244350200</a> Gasket, body 2	<a href="#">Buy now</a>
21	<a href="#">985800553000</a> Ybs86-530 screw,panhead	<a href="#">Buy now</a>
22	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
23	<a href="#">6A0244210100</a> Valve, check	<a href="#">Buy now</a>
24	<a href="#">6A0143250000</a> Screw, pan head	<a href="#">Buy now</a>
25	<a href="#">6A0244120200</a> Body 1	<a href="#">Buy now</a>
26	<a href="#">65024431A000</a> Gasket,fuel pump	<a href="#">Buy now</a>
27	<a href="#">970950604000</a> Bolt (682)	<a href="#">Buy now</a>
28	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
29	<a href="#">4KN243110100</a> Pipe, fuel 1	<a href="#">Buy now</a>
31	<a href="#">656W28100200</a> Tool kit	<a href="#">Buy now</a>
32	<a href="#">6E0281930094</a> Plug, water check	<a href="#">Buy now</a>

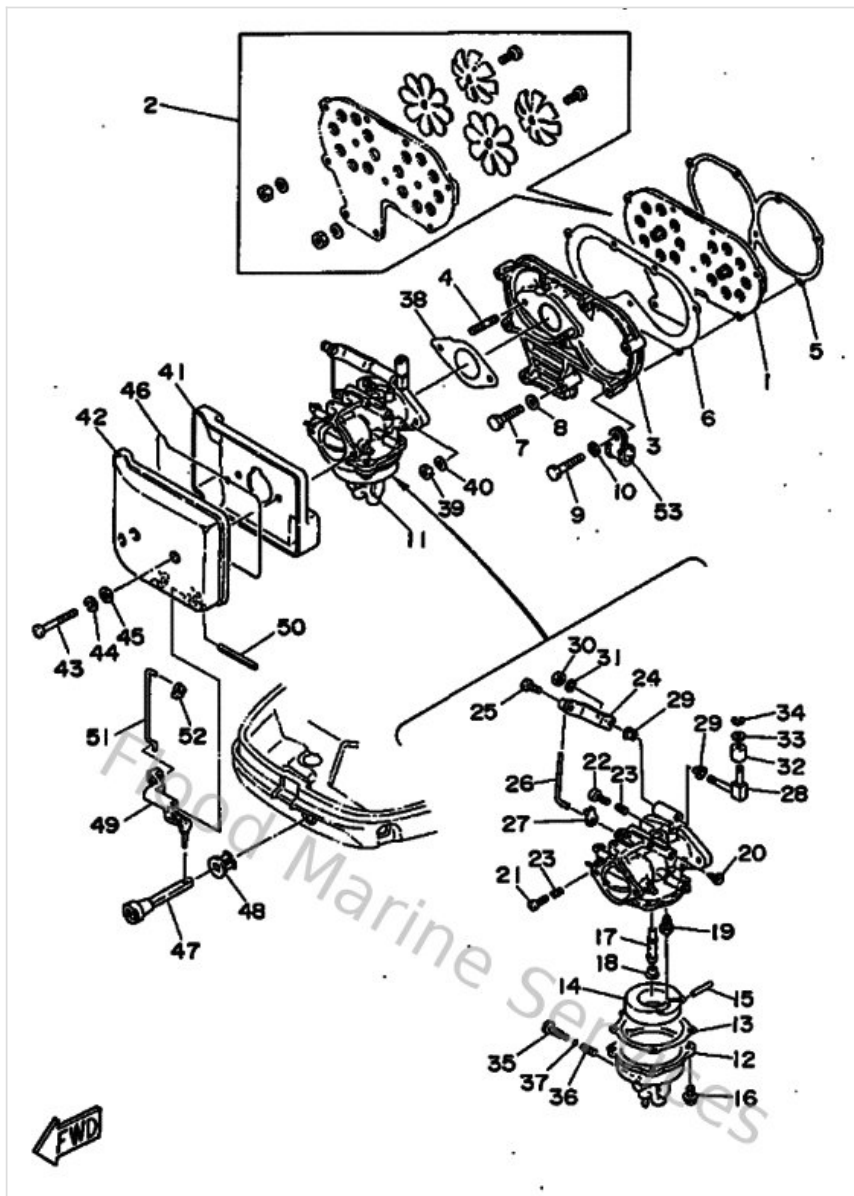


# Intake



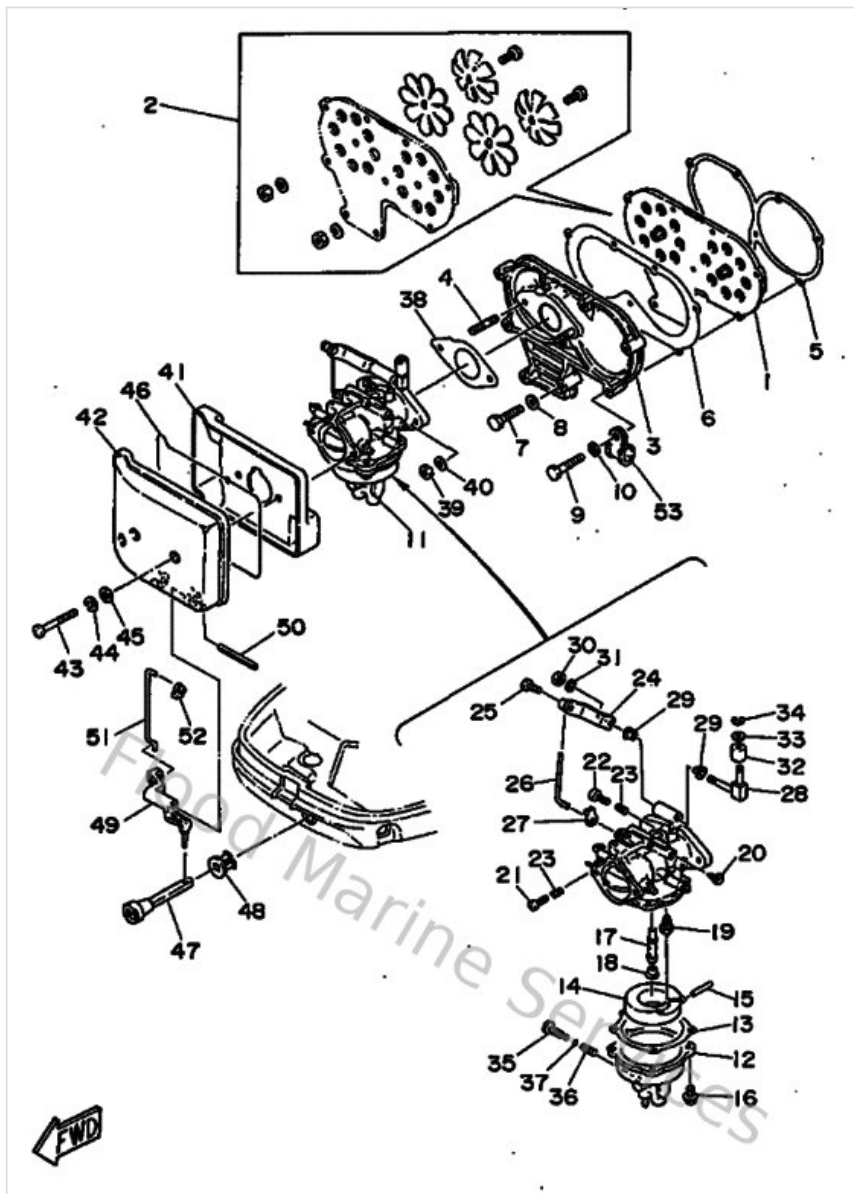
Ref	Part	
1	<a href="#">689136100100</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">689W00040000</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">648136410194</a> Manifold, Intake 1	<a href="#">Buy now</a>
4	<a href="#">9011606M3000</a> Bolt, stud(6e5)	<a href="#">Buy now</a>
5	<a href="#">64813621A100</a> Gasket, valve seat	<a href="#">Buy now</a>
6	<a href="#">64813645A000</a> Gasket, manifold 1	<a href="#">Buy now</a>
7	<a href="#">970950602500</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">970140603500</a> Bolt(3rv)	<a href="#">Buy now</a>
12	<a href="#">664143810200</a> Body Float Chamber	<a href="#">Buy now</a>
13	<a href="#">648143840100</a> Gasket,float chamber	<a href="#">Buy now</a>
14	<a href="#">648143850000</a> Float	<a href="#">Buy now</a>
15	<a href="#">6E5143860100</a> Pin, float	<a href="#">Buy now</a>
16	<a href="#">979800411200</a> Screw, pan head (686)	<a href="#">Buy now</a>
17	<a href="#">6A9143410000</a> Nozzle, Main	<a href="#">Buy now</a>

# Intake



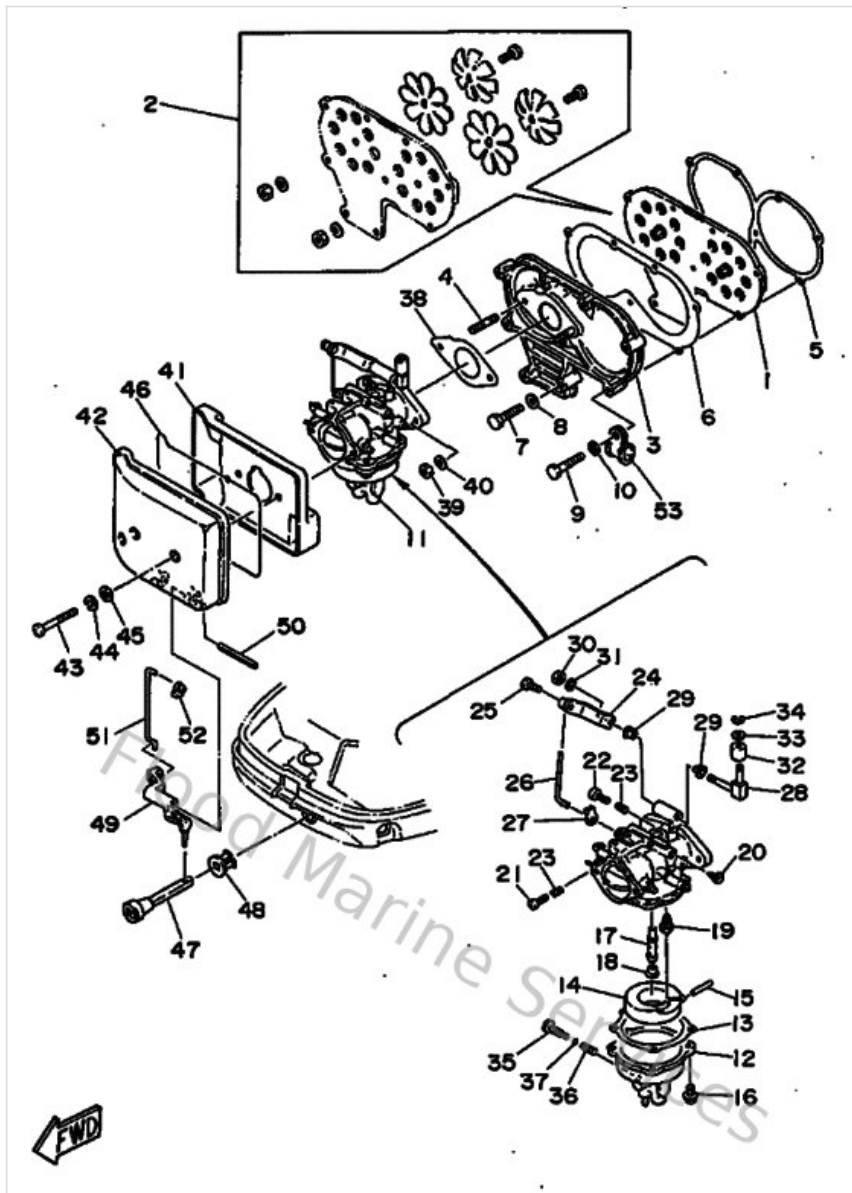
Ref	Part	
18	<a href="#">689143436600</a> Jet, main (#133)	<a href="#">Buy now</a>
19	<a href="#">61K143900000</a> Valve seat assembly	<a href="#">Buy now</a>
20	<a href="#">648143423100</a> Jet, Pilot (# 62)	<a href="#">Buy now</a>
21	<a href="#">664143210100</a> Screw, throttle	<a href="#">Buy now</a>
22	<a href="#">647143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
23	<a href="#">646142120100</a> Spring, pilot adjusting	<a href="#">Buy now</a>
24	<a href="#">648412100100</a> Accel. Arm Assembly	<a href="#">Buy now</a>
26	<a href="#">656412410000</a> Rod, Link	<a href="#">Buy now</a>
27	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
28	<a href="#">648W41210000</a> Sheave Shaft, Accel Link	<a href="#">Buy now</a>
29	<a href="#">903860500200</a> Bush 626412910000	<a href="#">Buy now</a>
30	<a href="#">953800570000</a> Nut (656)	<a href="#">Buy now</a>
31	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
32	<a href="#">664412310000</a> Collar Guide Pin (Carb)	<a href="#">Buy now</a>
33	<a href="#">929900520000</a> Ybs66-5 washer, plain	<a href="#">Buy now</a>

# Intake



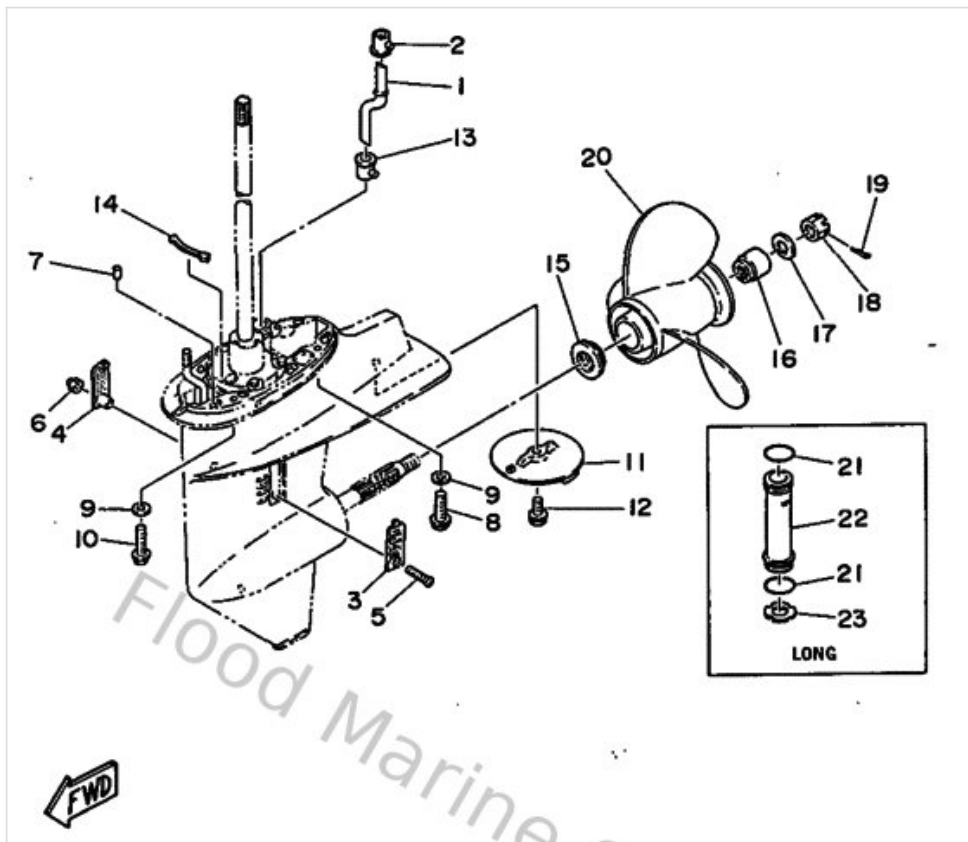
Ref	Part	
34	<a href="#">934300403100</a> Circlip(655 carb)	<a href="#">Buy now</a>
35	<a href="#">646143940000</a> Valve, Drain	<a href="#">Buy now</a>
36	<a href="#">646142230100</a> Spring Drain Valve (664)	<a href="#">Buy now</a>
37	<a href="#">646143970000</a> Ring O (664)	<a href="#">Buy now</a>
38	<a href="#">64814198A000</a> Gasket	<a href="#">Buy now</a>
39	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
41	<a href="#">695144170000</a> Cover 1	<a href="#">Buy now</a>
42	<a href="#">695144180100</a> Cover 2	<a href="#">Buy now</a>
43	<a href="#">985800553000</a> Ybs86-530 screw,panhead	<a href="#">Buy now</a>
45	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
46	<a href="#">9321162M2400</a> O-Ring (689)	<a href="#">Buy now</a>
47	<a href="#">682412710100</a> Knob, choke	<a href="#">Buy now</a>
48	<a href="#">689412730000</a> Grommet	<a href="#">Buy now</a>
49	<a href="#">689412520100</a> Lever, choke 1	<a href="#">Buy now</a>
50	<a href="#">916904004800</a> Pin, spring (689)	<a href="#">Buy now</a>

# Intake



Ref	Part	
51	<a href="#">695412560000</a> Rod, Choke 1	<a href="#">Buy now</a>
53	<a href="#">9046106M0100</a> Clamp (6a4)	<a href="#">Buy now</a>

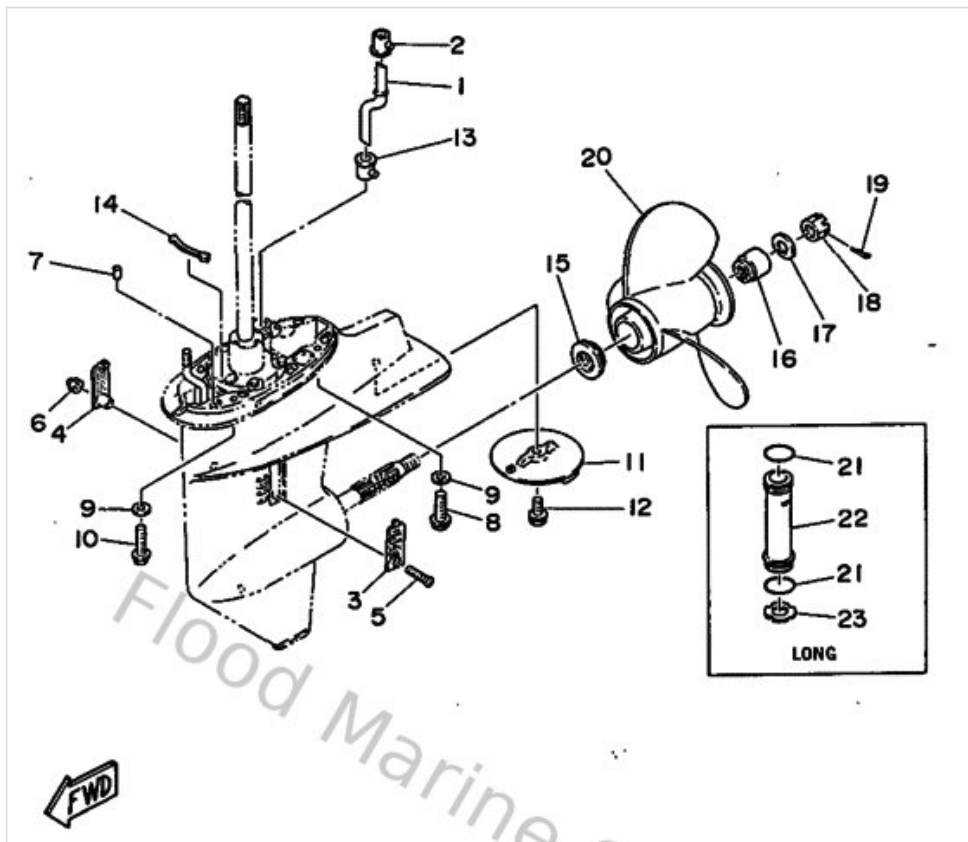
## Lower Casing & Drive



Ref	Part	
1	<a href="#">664443610000</a> Tube, water 1	<a href="#">Buy now</a>
2	<a href="#">689443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
3	<a href="#">689452140100</a> Cover, water inlet 1	<a href="#">Buy now</a>
4	<a href="#">689452150100</a> Cover Water Inlet 2	<a href="#">Buy now</a>
5	<a href="#">987800552500</a> Ybs53-525 screw,flat head	<a href="#">Buy now</a>
6	<a href="#">901850590400</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
7	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
8	<a href="#">901051005900</a> Bolt washer based (664)	<a href="#">Buy now</a>
9	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>
10	<a href="#">9010510M1200</a> Bolt (689)	<a href="#">Buy now</a>
11	<a href="#">664453710100</a> Tab-trim	<a href="#">Buy now</a>
12	<a href="#">9010508M0200</a> Bolt hexagon	<a href="#">Buy now</a>
13	<a href="#">626443650100</a> Damper, water seal 1	<a href="#">Buy now</a>
14	<a href="#">689443140000</a> Spacer	<a href="#">Buy now</a>
15	<a href="#">664459870100</a> Spacer	<a href="#">Buy now</a>



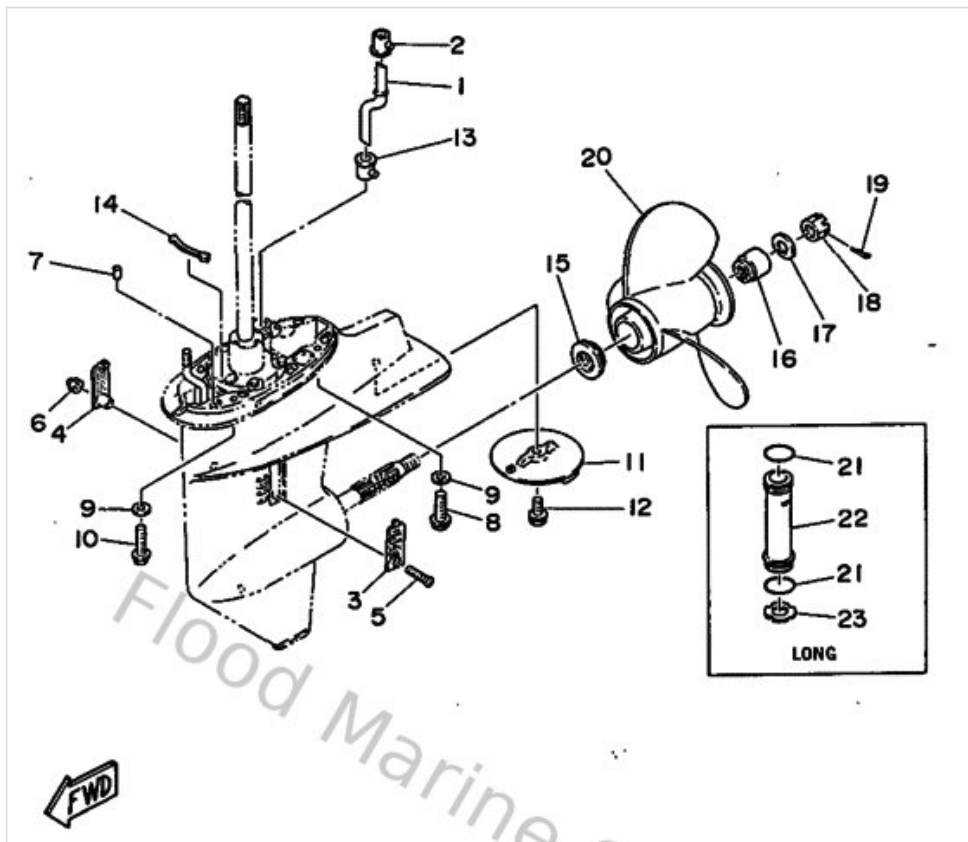
## Lower Casing & Drive



Ref	Part	
16	<a href="#">689459970000</a> Spacer	<a href="#">Buy now</a>
17	<a href="#">929901420000</a> Washer, plain	<a href="#">Buy now</a>
18	<a href="#">901711401300</a> Nut(664)	<a href="#">Buy now</a>
19	<a href="#">914903003000</a> Pin, cotter	<a href="#">Buy now</a>
20	<a href="#">664459520000</a> Propeller (3x9-7/8 x14 -f)	<a href="#">Buy now</a>
21	<a href="#">932102624000</a> O-ring	<a href="#">Buy now</a>
22	<a href="#">689443620094</a> Tube, Water 2	<a href="#">Buy now</a>
23	<a href="#">689443280300</a> Plate	<a href="#">Buy now</a>
1	<a href="#">68945300064D</a> Lower unit assembly	<a href="#">Buy now</a>
2	<a href="#">68945311044D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">93315017U400</a> Brg,cyl-cal roller (689)	<a href="#">Buy now</a>
4	<a href="#">689455360000</a> Sleeve Drive Shaft	<a href="#">Buy now</a>
5	<a href="#">664455876000</a> Shim (t:0.50mm)	<a href="#">Buy now</a>
6	<a href="#">93332000U400</a> Brg,tapered roller 42mm (689)	<a href="#">Buy now</a>
7	<a href="#">664455670130</a> Shim (t:0.30mm)	<a href="#">Buy now</a>

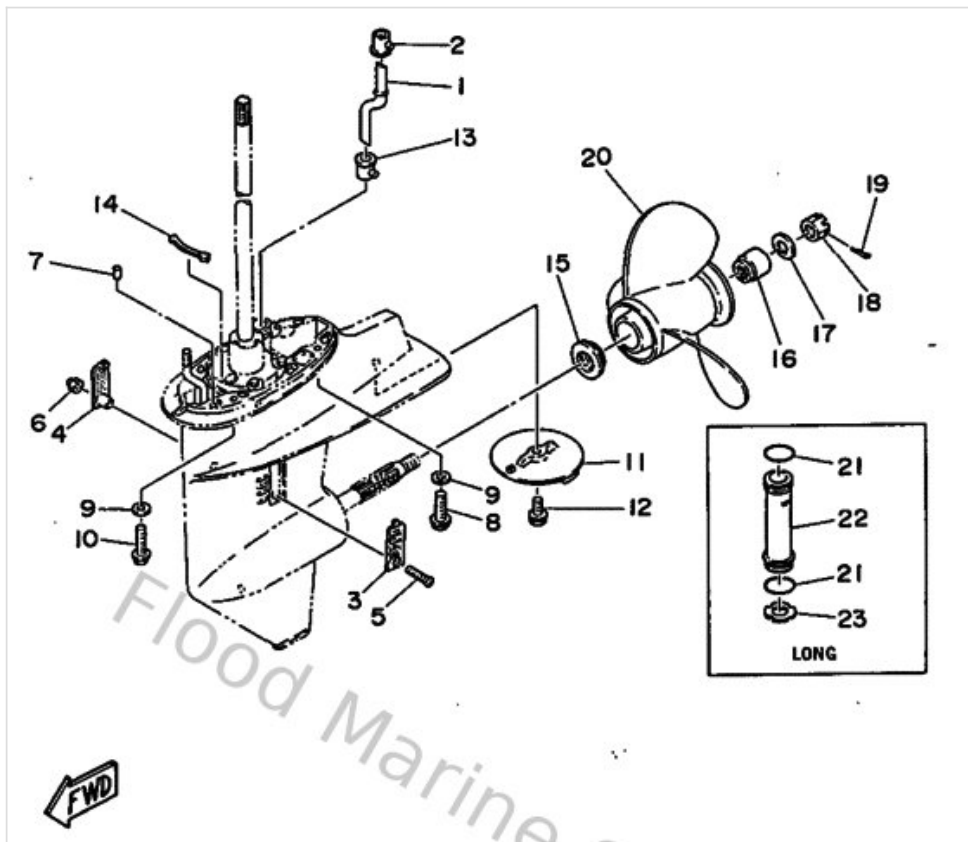


## Lower Casing & Drive



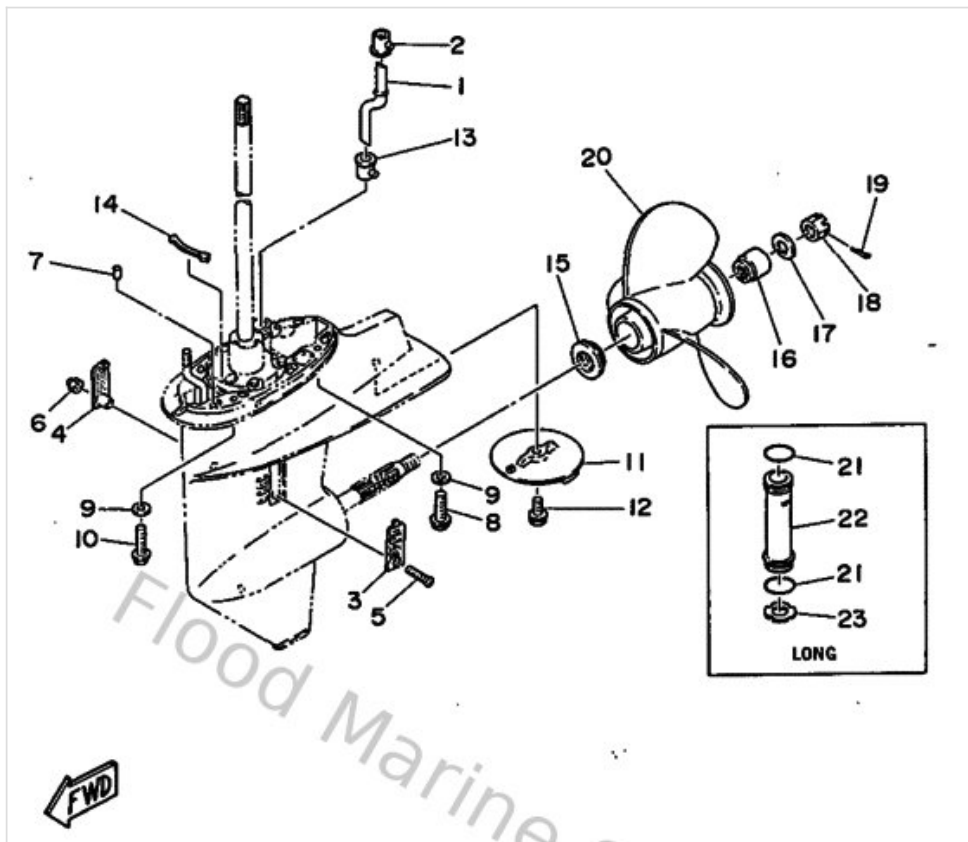
Ref	Part	
8	<a href="#">933320000500</a> Brg,cyl-cal roller 0.19g nt	<a href="#">Buy now</a>
9	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
10	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">689443110300</a> Housing, water pump	<a href="#">Buy now</a>
12	<a href="#">689W44320200</a> Insert cartridge comp.	<a href="#">Buy now</a>
13	<a href="#">689443670100</a> Rubber, water seal 3	<a href="#">Buy now</a>
14	<a href="#">689443230300</a> Outer plate, cartridge	<a href="#">Buy now</a>
15	<a href="#">68944324A000</a> Gasket, cartridge	<a href="#">Buy now</a>
16	<a href="#">689443520200</a> Impeller	<a href="#">Buy now</a>
17	<a href="#">664443380000</a> Key, woodruff	<a href="#">Buy now</a>
18	<a href="#">9011906M0700</a> Bolt, With Washer	<a href="#">Buy now</a>
19	<a href="#">9360410M0300</a> Pin, dowel (688)	<a href="#">Buy now</a>
20	<a href="#">68944325025B</a> Protector Oil Seal	<a href="#">Buy now</a>
21	<a href="#">9321040M1000</a> O-ring (682)	<a href="#">Buy now</a>
22	<a href="#">931012206700</a> Oil seal (22x36x6-663)	<a href="#">Buy now</a>

## Lower Casing & Drive



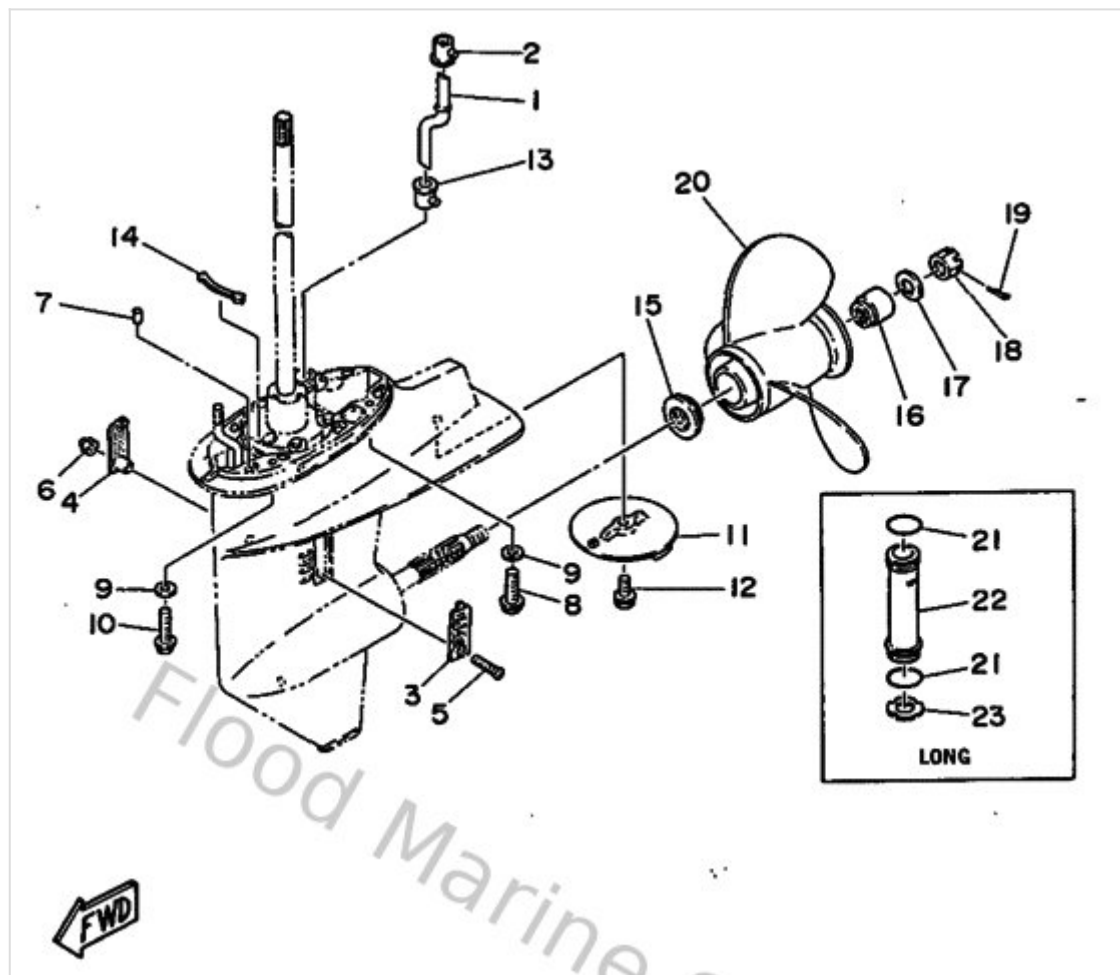
Ref	Part	
23	<a href="#">68944315A000</a> Gasket, water pump	<a href="#">Buy now</a>
24	<a href="#">689453440094</a> Cover, oil seal	<a href="#">Buy now</a>
25	<a href="#">68944316A000</a> Gasket, water pump	<a href="#">Buy now</a>
26	<a href="#">689455010000</a> Drive shaft comp	<a href="#">Buy now</a>
27	<a href="#">689455510000</a> Pinion	<a href="#">Buy now</a>
28	<a href="#">9017909M0200</a> Nut (689)	<a href="#">Buy now</a>
29	<a href="#">689455601000</a> Gear	<a href="#">Buy now</a>
30	<a href="#">689456110100</a> Shaft, Propeller	<a href="#">Buy now</a>
31	<a href="#">905011006500</a> Spring compression648456360000	<a href="#">Buy now</a>
32	<a href="#">664456310100</a> Clutch, dog	<a href="#">Buy now</a>
33	<a href="#">902500501000</a> Pin straight 648456320000	<a href="#">Buy now</a>
34	<a href="#">648456331100</a> Ring, cross pin	<a href="#">Buy now</a>
35	<a href="#">648456350000</a> Plunger,shift	<a href="#">Buy now</a>
36	<a href="#">902012041700</a> Washer, plate(663)	<a href="#">Buy now</a>
37	<a href="#">689455710000</a> Gear 2	<a href="#">Buy now</a>

## Lower Casing & Drive



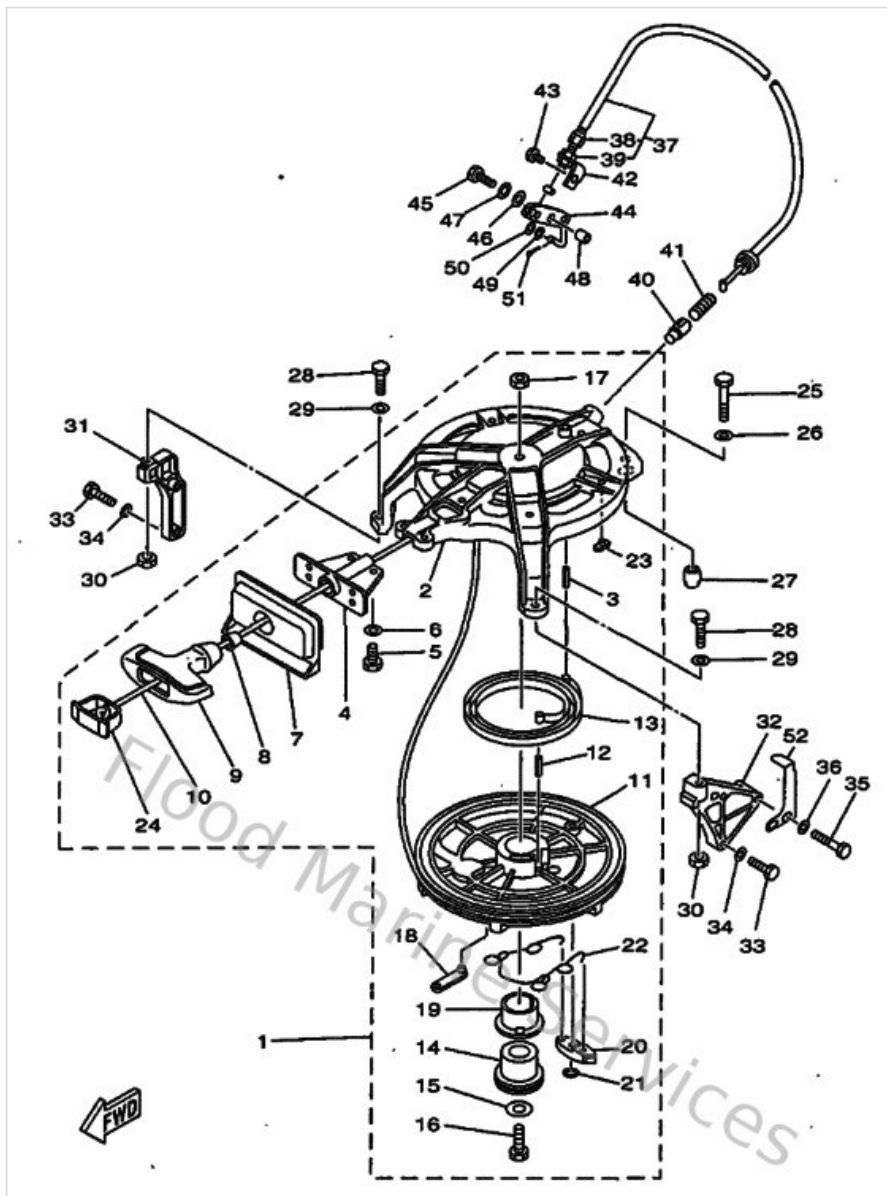
Ref	Part	
38	<a href="#">689453310100</a> Housing, bearing	<a href="#">Buy now</a>
39	<a href="#">933060061200</a> Bearing(2hr)	<a href="#">Buy now</a>
40	<a href="#">664455770130</a> Shim (t:0.30mm)	<a href="#">Buy now</a>
41	<a href="#">664455760000</a> Washer, thrust 2	<a href="#">Buy now</a>
42	<a href="#">9321060MA300</a> O-ring(6j8)	<a href="#">Buy now</a>
43	<a href="#">933152200400</a> Brg,cyl-cal roller 21g nt	<a href="#">Buy now</a>
44	<a href="#">9310120M0700</a> Oil seal	<a href="#">Buy now</a>
45	<a href="#">9021445M0200</a> Washer, claw(6a9)	<a href="#">Buy now</a>
46	<a href="#">664453840200</a> Nut	<a href="#">Buy now</a>
47	<a href="#">902820401000</a> Key, strait(663)	<a href="#">Buy now</a>
48	<a href="#">68944312005B</a> Cover Water Pump Housing	<a href="#">Buy now</a>
49	<a href="#">970950603500</a> Bolt(j52)	<a href="#">Buy now</a>
50	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
51	<a href="#">695441500000</a> Shift Cam Assembly	<a href="#">Buy now</a>
52	<a href="#">664441470000</a> Boot, shift rod	<a href="#">Buy now</a>

## Lower Casing & Drive



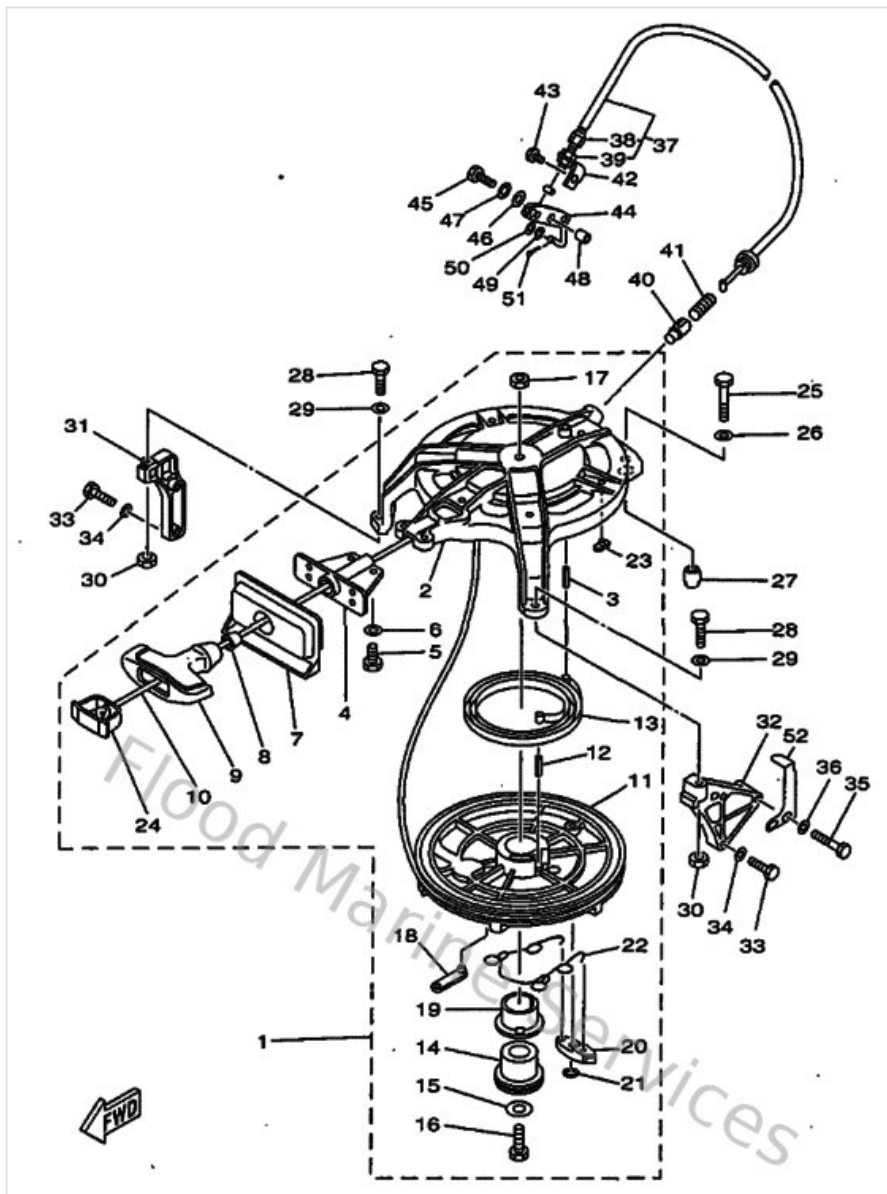
Ref	Part	
53	<a href="#">689441760100</a> Bracket	<a href="#">Buy now</a>
54	<a href="#">977805011000</a> Screw, tapping(6u1)	<a href="#">Buy now</a>

# Starter



Ref	Part	
1	<a href="#">689157100400</a> Starter Assembly	<a href="#">Buy now</a>
2	<a href="#">676157110194</a> Case, Starter	<a href="#">Buy now</a>
3	<a href="#">916904002000</a> Pin, spring	<a href="#">Buy now</a>
4	<a href="#">689157580194</a> Guide De Cable	<a href="#">Buy now</a>
5	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
6	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">689157620100</a> Seal, Rubber 2	<a href="#">Buy now</a>
8	<a href="#">689157890000</a> Damper	<a href="#">Buy now</a>
9	<a href="#">689157550100</a> Handle, starter	<a href="#">Buy now</a>
13	<a href="#">9051009M0000</a> Spring, starter (676)	<a href="#">Buy now</a>
14	<a href="#">676157170000</a> Shaft, Starter	<a href="#">Buy now</a>
15	<a href="#">902010830900</a> Washer, Plate	<a href="#">Buy now</a>
16	<a href="#">970130802500</a> Bolt (682)	<a href="#">Buy now</a>
17	<a href="#">997800860000</a> Nut, hex.	<a href="#">Buy now</a>
18	<a href="#">676157990100</a> Clip	<a href="#">Buy now</a>

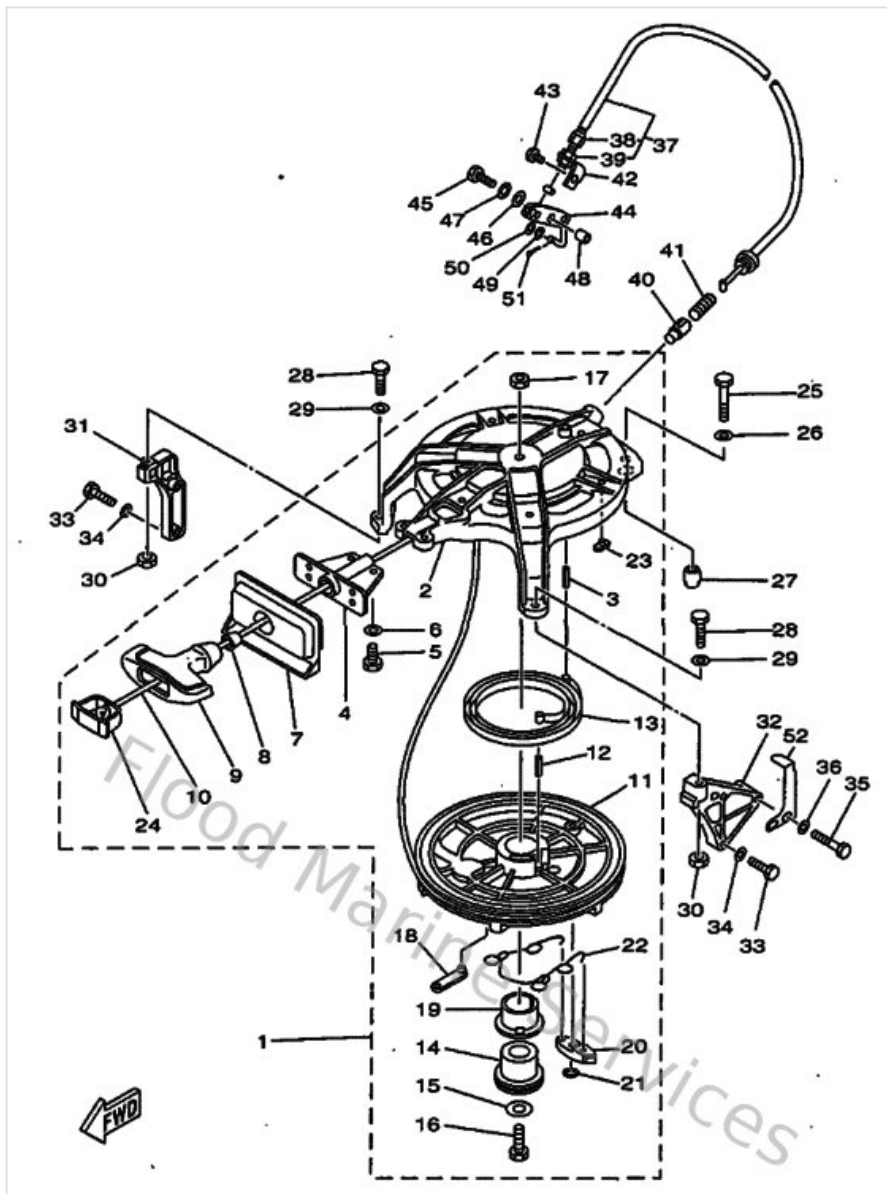
# Starter



Ref	Part	
19	<a href="#">9038635M0100</a> Bushing (676)	<a href="#">Buy now</a>
20	<a href="#">676157410300</a> Pawl, drive	<a href="#">Buy now</a>
21	<a href="#">9343006M0200</a> Circlip (689)	<a href="#">Buy now</a>
22	<a href="#">676157050000</a> Spring, pawl drive	<a href="#">Buy now</a>
23	<a href="#">676157730000</a> Stay 3	<a href="#">Buy now</a>
24	<a href="#">6F5157790200</a> Cover	<a href="#">Buy now</a>
25	<a href="#">970950803500</a> Bolt(70w)	<a href="#">Buy now</a>
26	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
27	<a href="#">995101201600</a> Pin, dowel	<a href="#">Buy now</a>
28	<a href="#">970800603000</a> Bolt(jf7)	<a href="#">Buy now</a>
30	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
31	<a href="#">6H7157710194</a> Stay 1	<a href="#">Buy now</a>
32	<a href="#">656157720094</a> Stay 2	<a href="#">Buy now</a>
33	<a href="#">9010106M2700</a> Bolt	<a href="#">Buy now</a>
35	<a href="#">970130604500</a> Bolt, hexagon	<a href="#">Buy now</a>

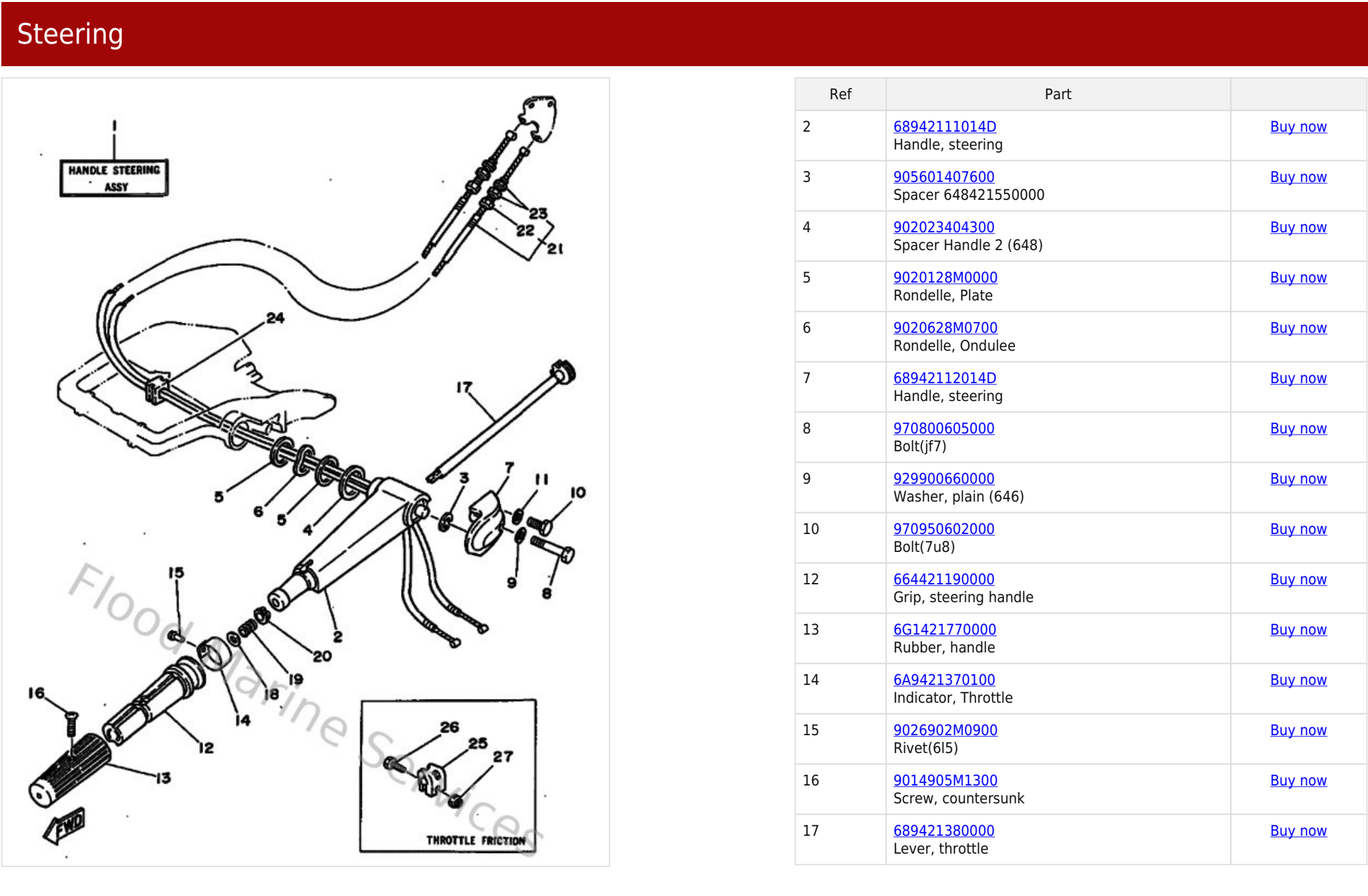


# Starter



Ref	Part	
37	<a href="#">656157700000</a> Wire Comp Starter Stop	<a href="#">Buy now</a>
38	<a href="#">9012306M0000</a> Bolt(6A9)	<a href="#">Buy now</a>
40	<a href="#">656157480000</a> Plunger, starter stop	<a href="#">Buy now</a>
41	<a href="#">905011022700</a> Spring, compreshion(656)	<a href="#">Buy now</a>
42	<a href="#">656157740000</a> Stay 4	<a href="#">Buy now</a>
43	<a href="#">970950601000</a> Bolt	<a href="#">Buy now</a>
44	<a href="#">656157490000</a> Link comp, starter stop	<a href="#">Buy now</a>
45	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
47	<a href="#">902060801000</a> Washer(656)	<a href="#">Buy now</a>
48	<a href="#">903870656800</a> Collar (3l6)	<a href="#">Buy now</a>
49	<a href="#">902060500500</a> Washer, wave(656)	<a href="#">Buy now</a>
50	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
51	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
52	<a href="#">689813320100</a> Plate, timing	<a href="#">Buy now</a>

## Steering

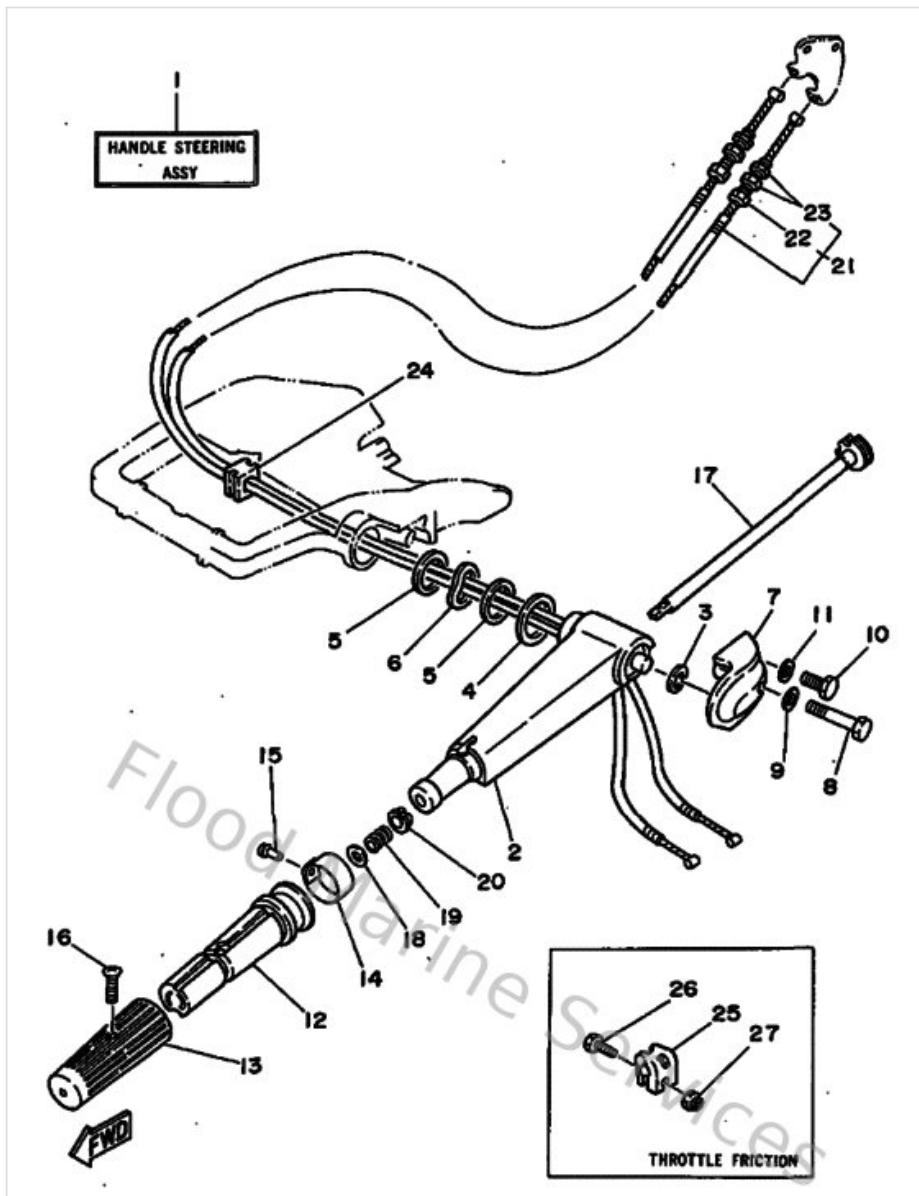


## Steering

Exploded view diagram of a steering assembly. The diagram shows the handle, shaft, and various fasteners. A callout box labeled "HANDLE STEERING ASSY" points to the handle assembly. Another callout box labeled "THROTTLE FRICTION" shows a detail of the throttle lever and its mounting. A "FWD" arrow is visible at the bottom left of the main assembly.

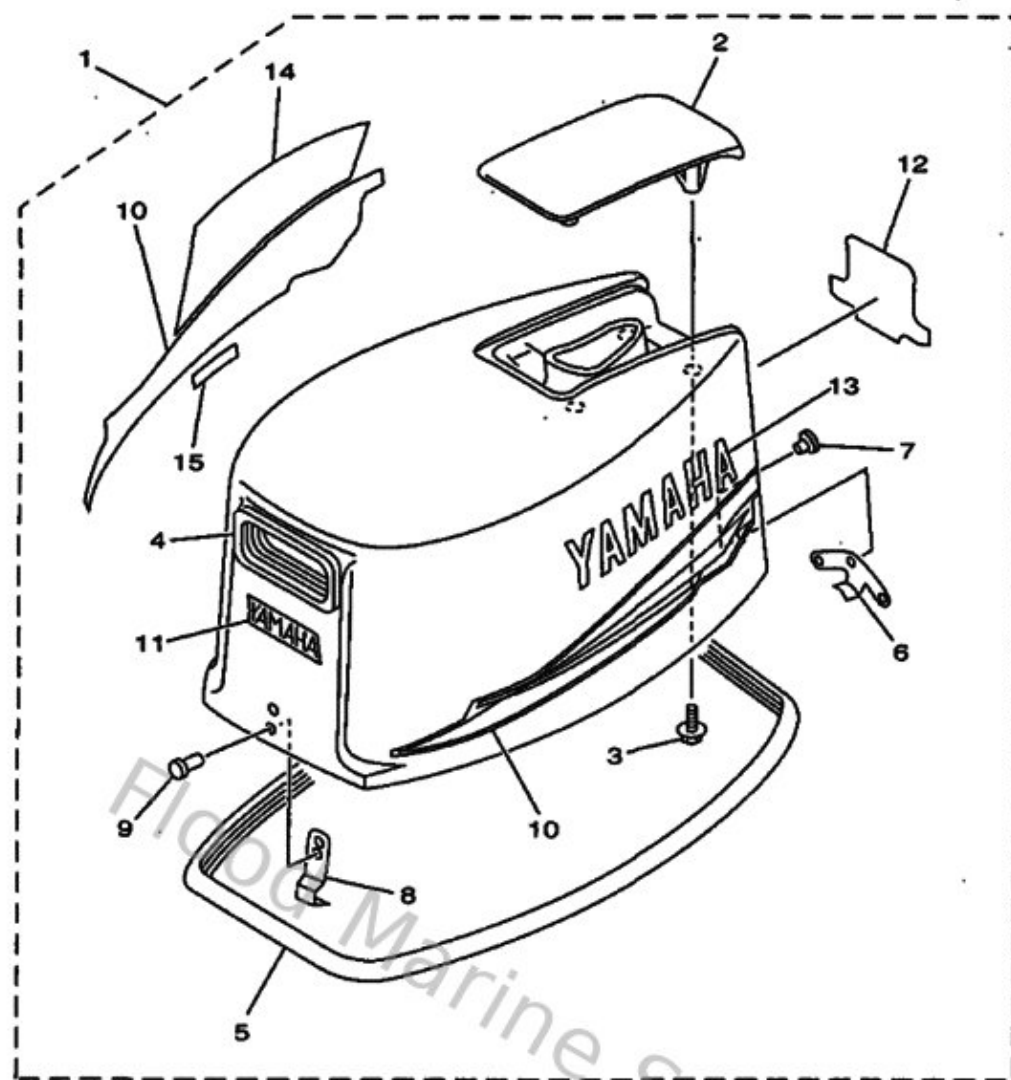
Ref	Part	
2	<a href="#">68942111014D</a> Handle, steering	<a href="#">Buy now</a>
3	<a href="#">905601407600</a> Spacer 648421550000	<a href="#">Buy now</a>
4	<a href="#">902023404300</a> Spacer Handle 2 (648)	<a href="#">Buy now</a>
5	<a href="#">9020128M0000</a> Rondelle, Plate	<a href="#">Buy now</a>
6	<a href="#">9020628M0700</a> Rondelle, Ondulee	<a href="#">Buy now</a>
7	<a href="#">68942112014D</a> Handle, steering	<a href="#">Buy now</a>
8	<a href="#">970800605000</a> Bolt(jf7)	<a href="#">Buy now</a>
9	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
12	<a href="#">664421190000</a> Grip, steering handle	<a href="#">Buy now</a>
13	<a href="#">6G1421770000</a> Rubber, handle	<a href="#">Buy now</a>
14	<a href="#">6A9421370100</a> Indicator, Throttle	<a href="#">Buy now</a>
15	<a href="#">9026902M0900</a> Rivet(6I5)	<a href="#">Buy now</a>
16	<a href="#">9014905M1300</a> Screw, countersunk	<a href="#">Buy now</a>
17	<a href="#">689421380000</a> Lever, throttle	<a href="#">Buy now</a>

# Steering



Ref	Part	
18	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>
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20	<a href="#">903860803200</a> Bushing (650)	<a href="#">Buy now</a>
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22	<a href="#">9012306M0000</a> Bolt(6A9)	<a href="#">Buy now</a>
23	<a href="#">901700618300</a> Nut, hexagon(664)	<a href="#">Buy now</a>
24	<a href="#">904801215600</a> Grommet	<a href="#">Buy now</a>
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27	<a href="#">901850606200</a> Nut selflocking (656)	<a href="#">Buy now</a>

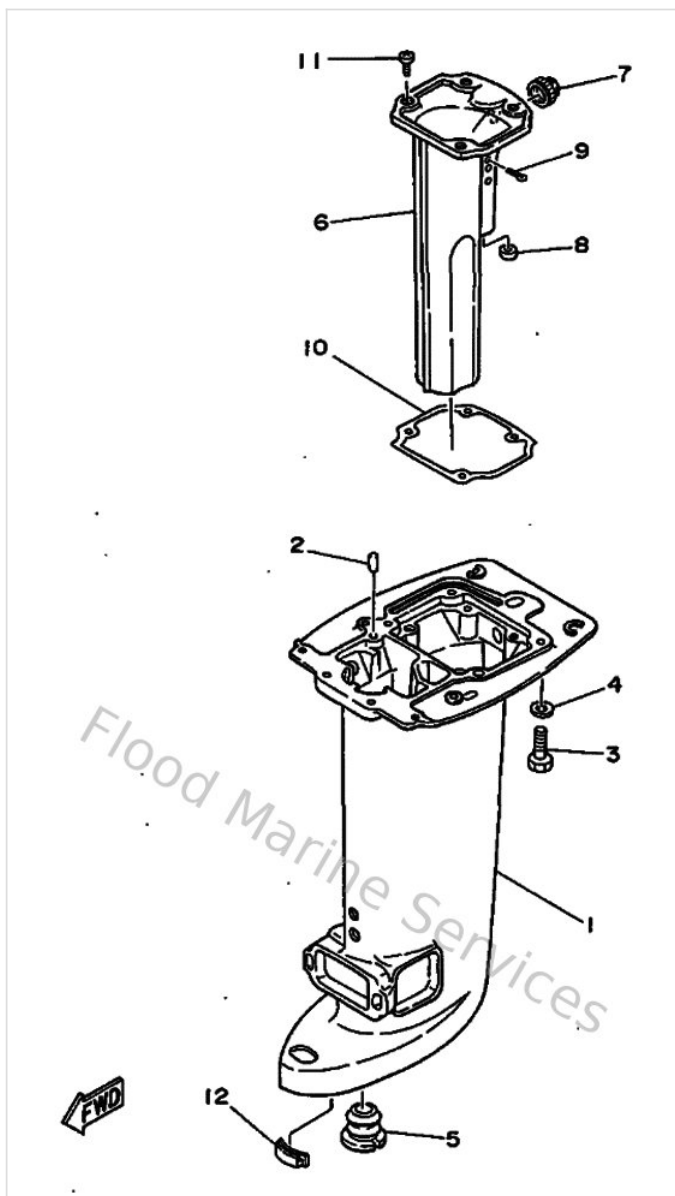
## Top Cowling



Ref	Part	
2	<a href="#">68942613014D</a> Molding, Air Duct	<a href="#">Buy now</a>
3	<a href="#">975950651200</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
4	<a href="#">689157610000</a> Seal 1	<a href="#">Buy now</a>
5	<a href="#">6G0426150000</a> Seal	<a href="#">Buy now</a>
6	<a href="#">689426470000</a> Holder, clamp band	<a href="#">Buy now</a>
7	<a href="#">9026604M0100</a> Rivet (689)	<a href="#">Buy now</a>
8	<a href="#">6G0426510200</a> Hook	<a href="#">Buy now</a>
9	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
10	<a href="#">695W00701200</a> Graphic Set	<a href="#">Buy now</a>
11	<a href="#">69542677B100</a> Graphic, front	<a href="#">Buy now</a>
12	<a href="#">6A9426781100</a> Graphic, front	<a href="#">Buy now</a>
13	<a href="#">695426811100</a> Mark, cowling	<a href="#">Buy now</a>
14	<a href="#">695426821200</a> Mark, cowling	<a href="#">Buy now</a>
15	<a href="#">6E0441911100</a> Indicator, shift	<a href="#">Buy now</a>



## Upper Casing



Ref	Part	
1	<a href="#">68945111044D</a> Casing, upper	<a href="#">Buy now</a>
2	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
3	<a href="#">970950803000</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
4	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
5	<a href="#">689451270000</a> Seal	<a href="#">Buy now</a>
6	<a href="#">664411310100</a> Manifold, ext. 1	<a href="#">Buy now</a>
7	<a href="#">664411330000</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
8	<a href="#">664411350000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
9	<a href="#">914903003000</a> Pin, cotter	<a href="#">Buy now</a>
10	<a href="#">66441134A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
11	<a href="#">985800601600</a> Screw pan head	<a href="#">Buy now</a>
12	<a href="#">61N453750000</a> Damper, seal	<a href="#">Buy now</a>



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