



# Yamaha 20DMHO 1996

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

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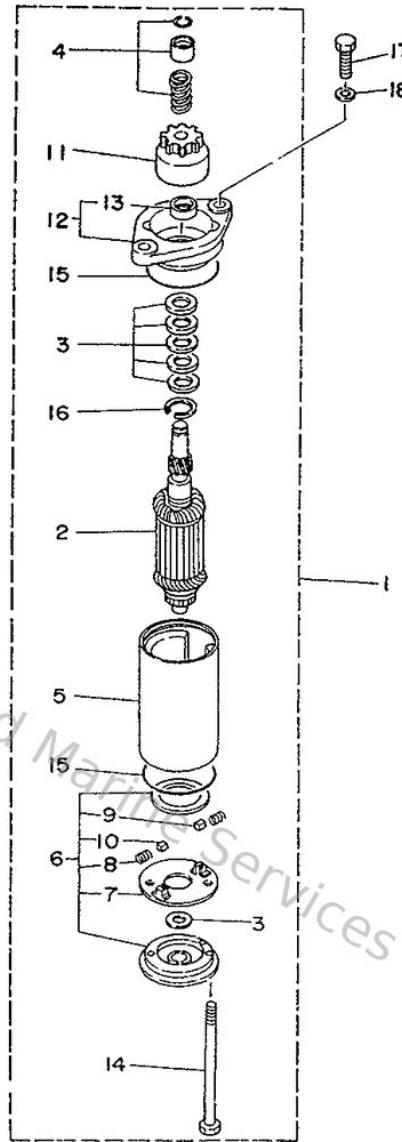
Authorised Yamaha Dealers



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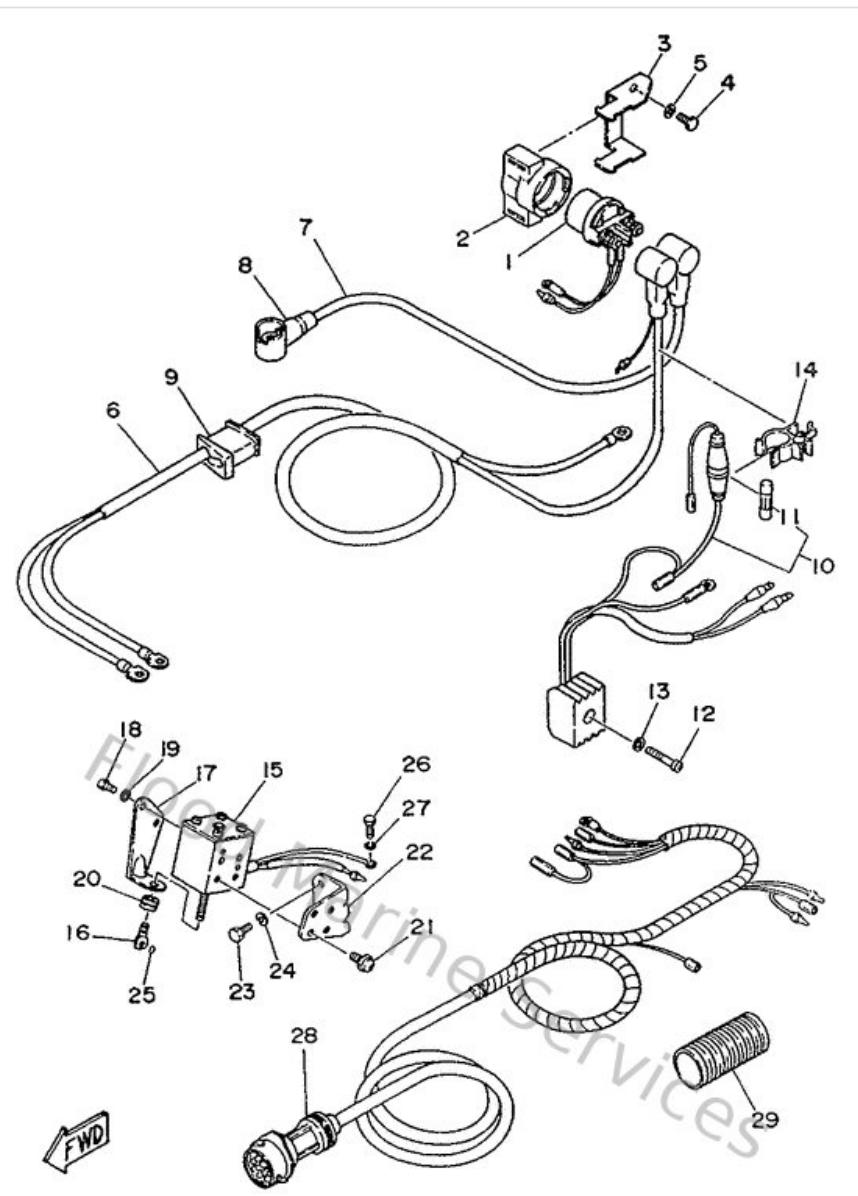
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## Alternate 1 (20De(R)0/25Ne(R)0)



Ref	Part	
1	<a href="#">6L2818001100</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">6L2818501100</a> Armature assembly	<a href="#">Buy now</a>
3	<a href="#">682818091000</a> Washer kit	<a href="#">Buy now</a>
4	<a href="#">6L2818331000</a> Ring, stop	<a href="#">Buy now</a>
6	<a href="#">6L2818201000</a> Rear bracket assembly	<a href="#">Buy now</a>
7	<a href="#">6L2818401000</a> Brush holder assembly	<a href="#">Buy now</a>
8	<a href="#">682818131000</a> Spring, brush	<a href="#">Buy now</a>
9	<a href="#">6L2818111000</a> Brush 1	<a href="#">Buy now</a>
10	<a href="#">6L2818121000</a> Brush 2	<a href="#">Buy now</a>
11	<a href="#">682818321000</a> Pinion assembly	<a href="#">Buy now</a>
13	<a href="#">682818310000</a> Metal, front	<a href="#">Buy now</a>
14	<a href="#">682818261000</a> Bolt	<a href="#">Buy now</a>
15	<a href="#">682818471000</a> O-ring	<a href="#">Buy now</a>
16	<a href="#">682818341000</a> Ring	<a href="#">Buy now</a>

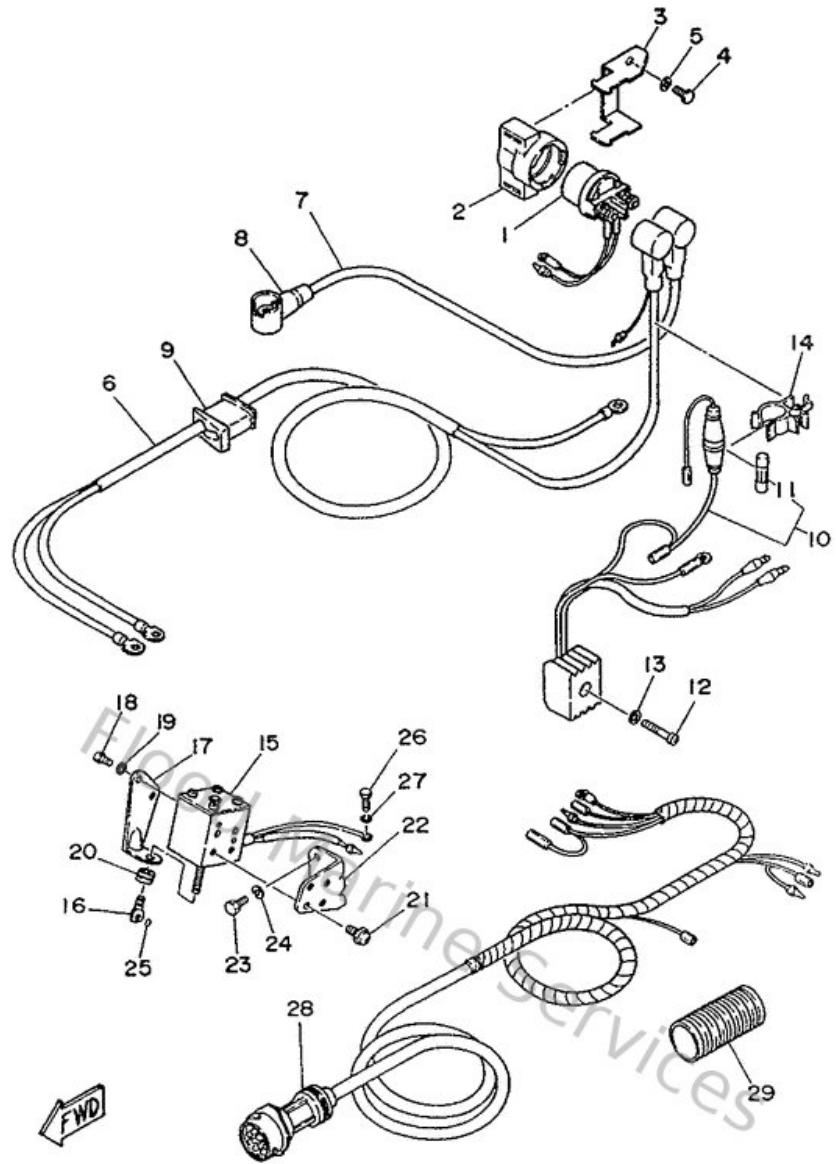
## Alternate 2 (20De(R)0/25Ne(R)0)



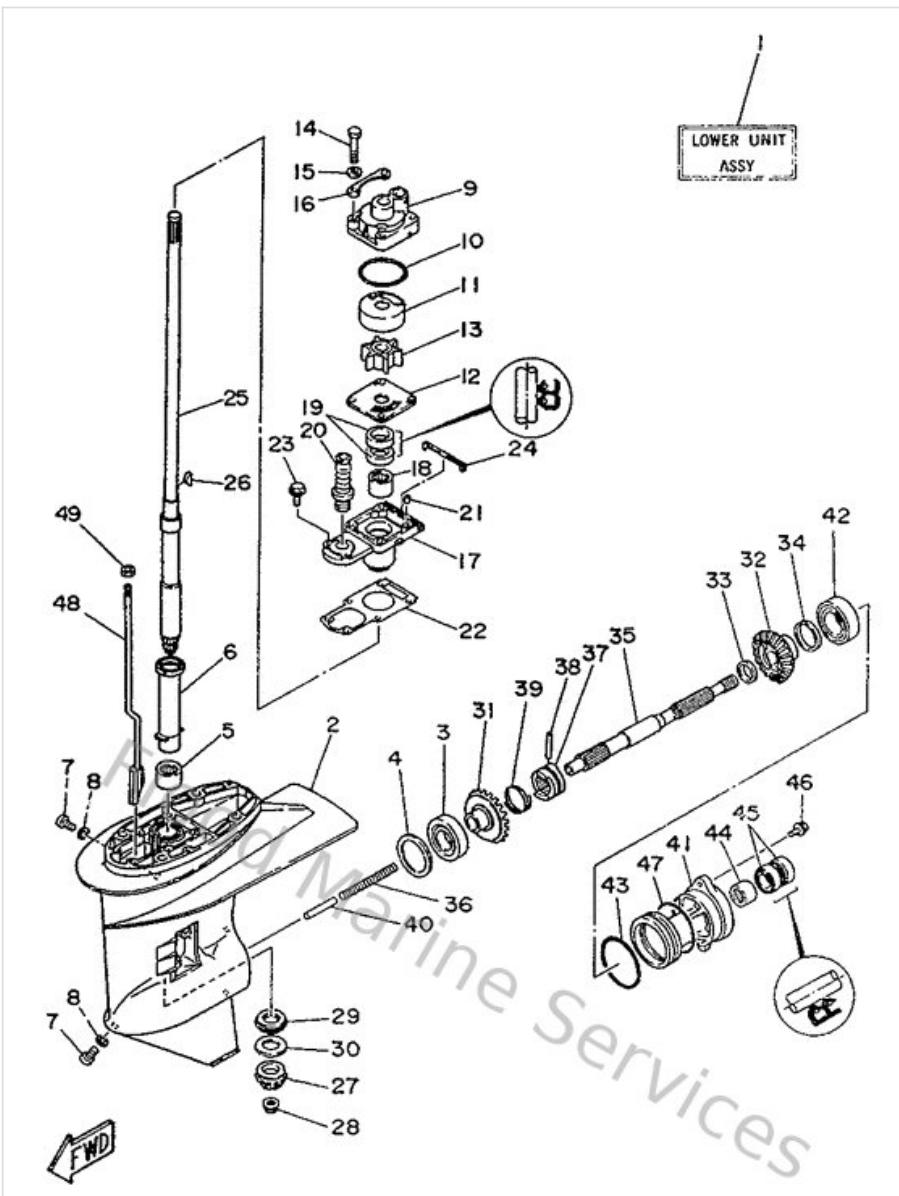
Ref	Part	
1	<a href="#">6G1819411000</a> Starter relay	<a href="#">Buy now</a>
2	<a href="#">6G1819520000</a> Holder, relay	<a href="#">Buy now</a>
3	<a href="#">6L2819450000</a> Plate, switch fitting	<a href="#">Buy now</a>
6	<a href="#">6G1821050100</a> Battery cable	<a href="#">Buy now</a>
7	<a href="#">6G1821170000</a> Wire, lead	<a href="#">Buy now</a>
8	<a href="#">682821190100</a> Cover, lead wire	<a href="#">Buy now</a>
9	<a href="#">6L2427255000</a> Grommet	<a href="#">Buy now</a>
10	<a href="#">6G1819706200</a> Rectifier assembly	<a href="#">Buy now</a>
11	<a href="#">6G1821510000</a> Fuse (10a)	<a href="#">Buy now</a>
14	<a href="#">6G5821520000</a> Holder, fuse	<a href="#">Buy now</a>
15	<a href="#">6L2861110000</a> Coil, solenoid	<a href="#">Buy now</a>
16	<a href="#">682861170000</a> Hook, wire pull	<a href="#">Buy now</a>
17	<a href="#">6L2861150000</a> Holder, solenoid	<a href="#">Buy now</a>
22	<a href="#">6L2861120000</a> Stay, solenoid	<a href="#">Buy now</a>
28	<a href="#">6L2825900000</a> Wire harness assembly	<a href="#">Buy now</a>

## Alternate 2 (20De(R)0/25Ne(R)0)

Ref	Part	
29	<a href="#">6K3835570000</a> Tube	<a href="#">Buy now</a>

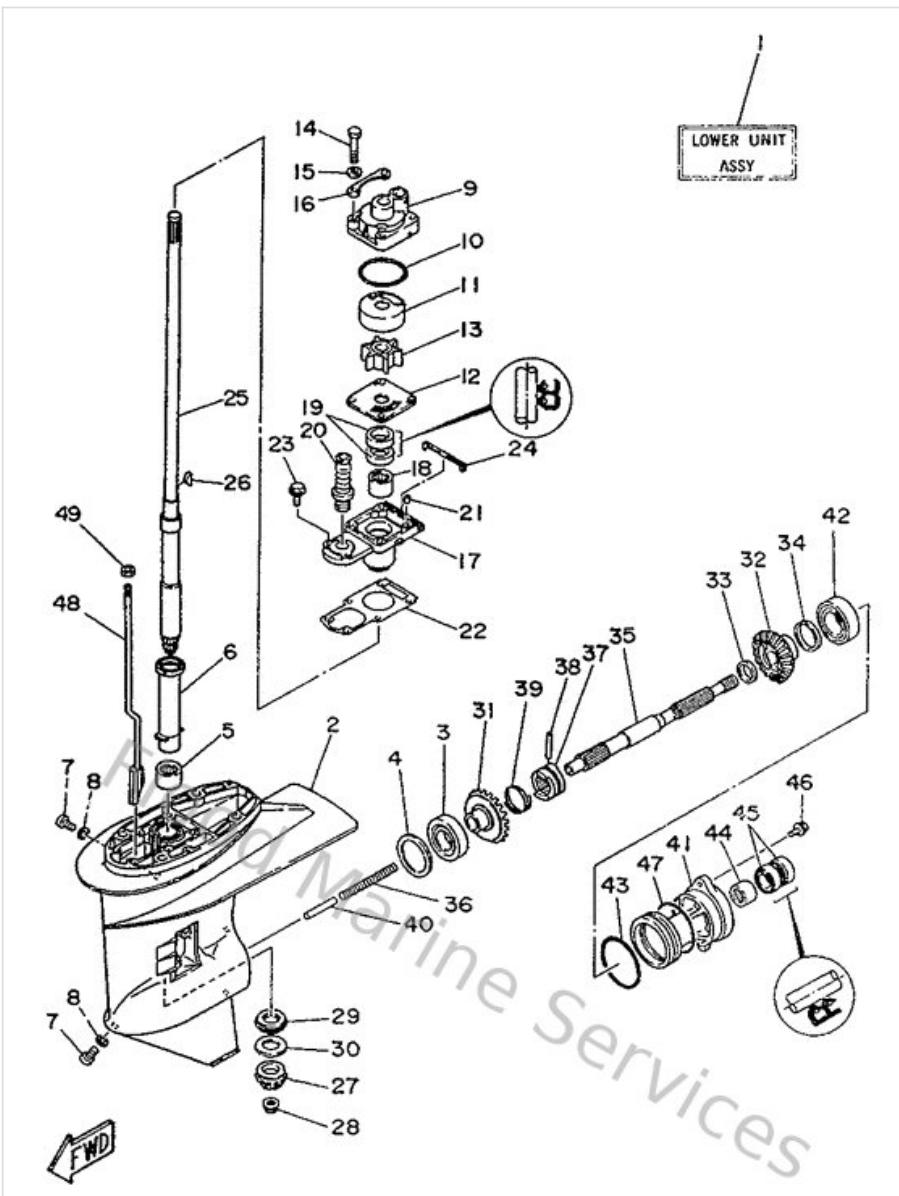


## Boitier Dhelice, Transmissio



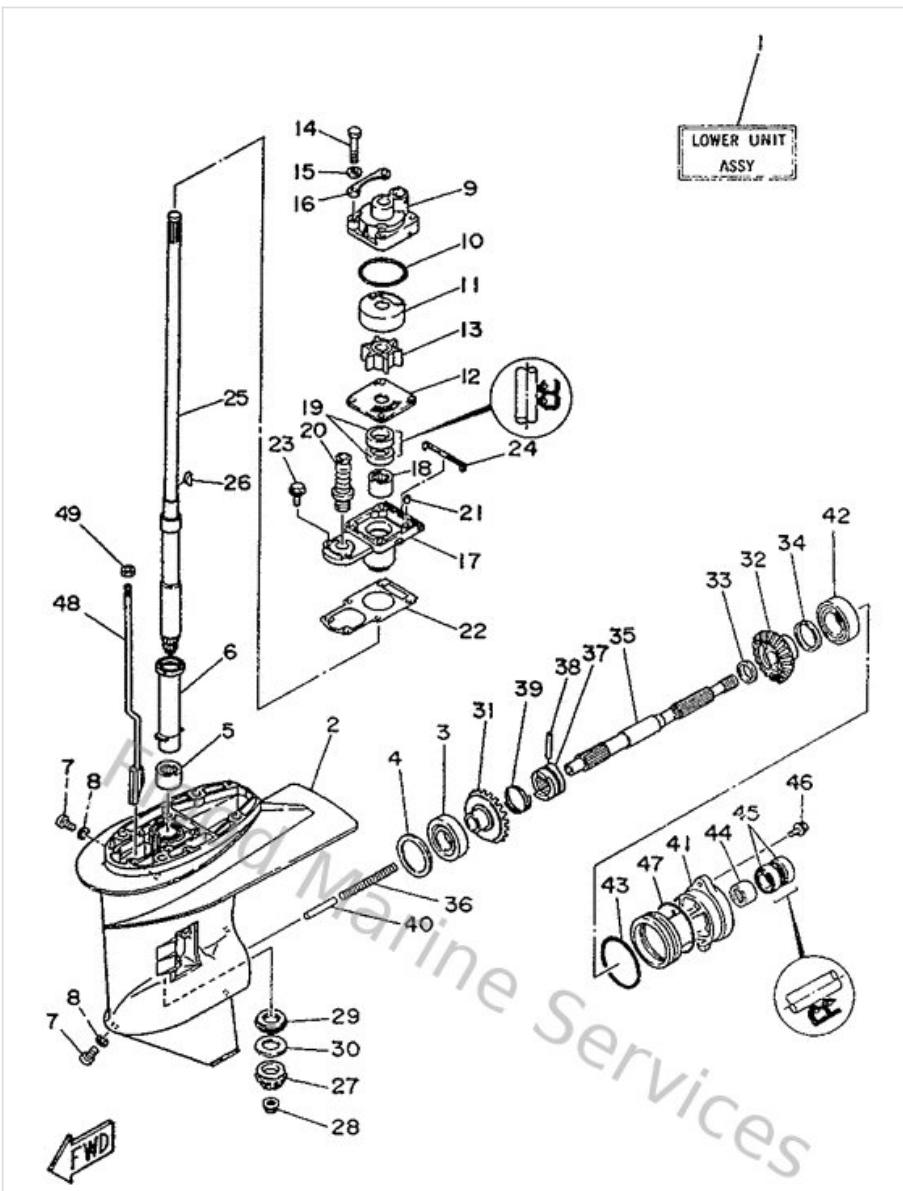
Ref	Part	
1	<a href="#">6L245300024D</a> Lower unit assembly	<a href="#">Buy now</a>
2	<a href="#">6L245311028D</a> Casing, lower	<a href="#">Buy now</a>
4	<a href="#">6L2455674000</a> Shim (t:1.4mm)	<a href="#">Buy now</a>
6	<a href="#">6L2455360000</a> Sleeve, drive shaft	<a href="#">Buy now</a>
9	<a href="#">6L2443110000</a> Housing, water pump	<a href="#">Buy now</a>
11	<a href="#">6L2443220000</a> Insert, cartridge	<a href="#">Buy now</a>
12	<a href="#">6L2443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
13	<a href="#">6L2443520000</a> Impeller	<a href="#">Buy now</a>
16	<a href="#">6L2443280000</a> Plate	<a href="#">Buy now</a>
17	<a href="#">6L245331005B</a> Housing, bearing	<a href="#">Buy now</a>
20	<a href="#">6L2441470000</a> Boot, shift rod	<a href="#">Buy now</a>
22	<a href="#">6L245315A000</a> Packing, lower casing	<a href="#">Buy now</a>
24	<a href="#">6L2453750000</a> Damper, seal	<a href="#">Buy now</a>
25	<a href="#">6L2455101000</a> Drive shaft assembly	<a href="#">Buy now</a>
27	<a href="#">6L2455510100</a> Pinion	<a href="#">Buy now</a>

# Boitier D'hélice, Transmissio



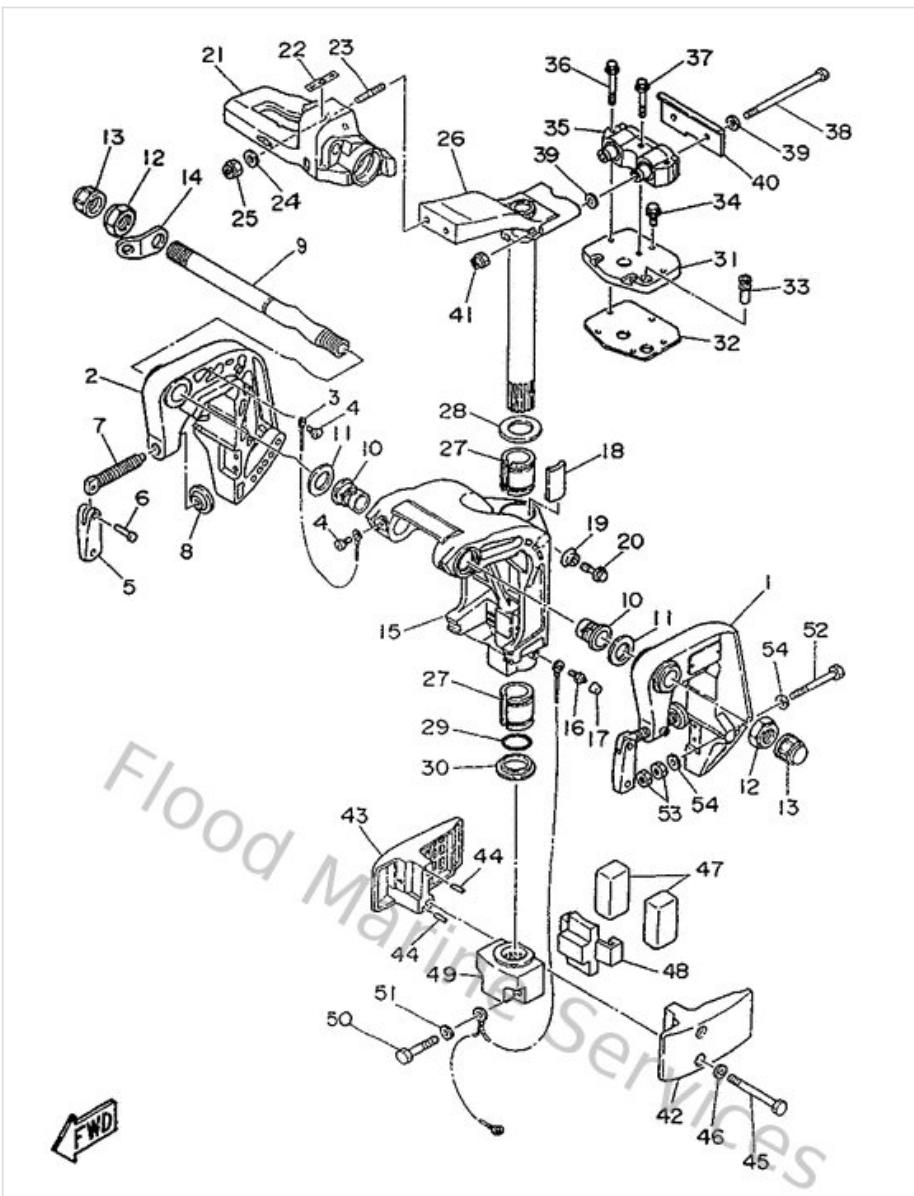
Ref	Part	
30	<a href="#">6L2455870015</a> Shim (t:1.5mm)	<a href="#">Buy now</a>
31	<a href="#">6L2455601000</a> Gear	<a href="#">Buy now</a>
32	<a href="#">6L2455710000</a> Gear	<a href="#">Buy now</a>
34	<a href="#">6L2455770000</a> Shim (t:1.0mm)	<a href="#">Buy now</a>
35	<a href="#">6L2456110000</a> Shaft, propeller	<a href="#">Buy now</a>
37	<a href="#">6L2456310000</a> Clutch, dog	<a href="#">Buy now</a>
39	<a href="#">648456331100</a> Ring, cross pin	<a href="#">Buy now</a>
40	<a href="#">648456350000</a> Plunger,shift	<a href="#">Buy now</a>
41	<a href="#">6L245361024D</a> Cap, lower casing	<a href="#">Buy now</a>
48	<a href="#">6L2441500000</a> Shift cam assembly	<a href="#">Buy now</a>
1	<a href="#">6L2443680000</a> Rubber, water seal 4	<a href="#">Buy now</a>
2	<a href="#">6L2443610000</a> Tube, water	<a href="#">Buy now</a>
3	<a href="#">6L2443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
7	<a href="#">664453710100</a> Tab-trim	<a href="#">Buy now</a>
9	<a href="#">6L2443670000</a> Damper, water seal 3	<a href="#">Buy now</a>

# Boitier Dhelice, Transmissio



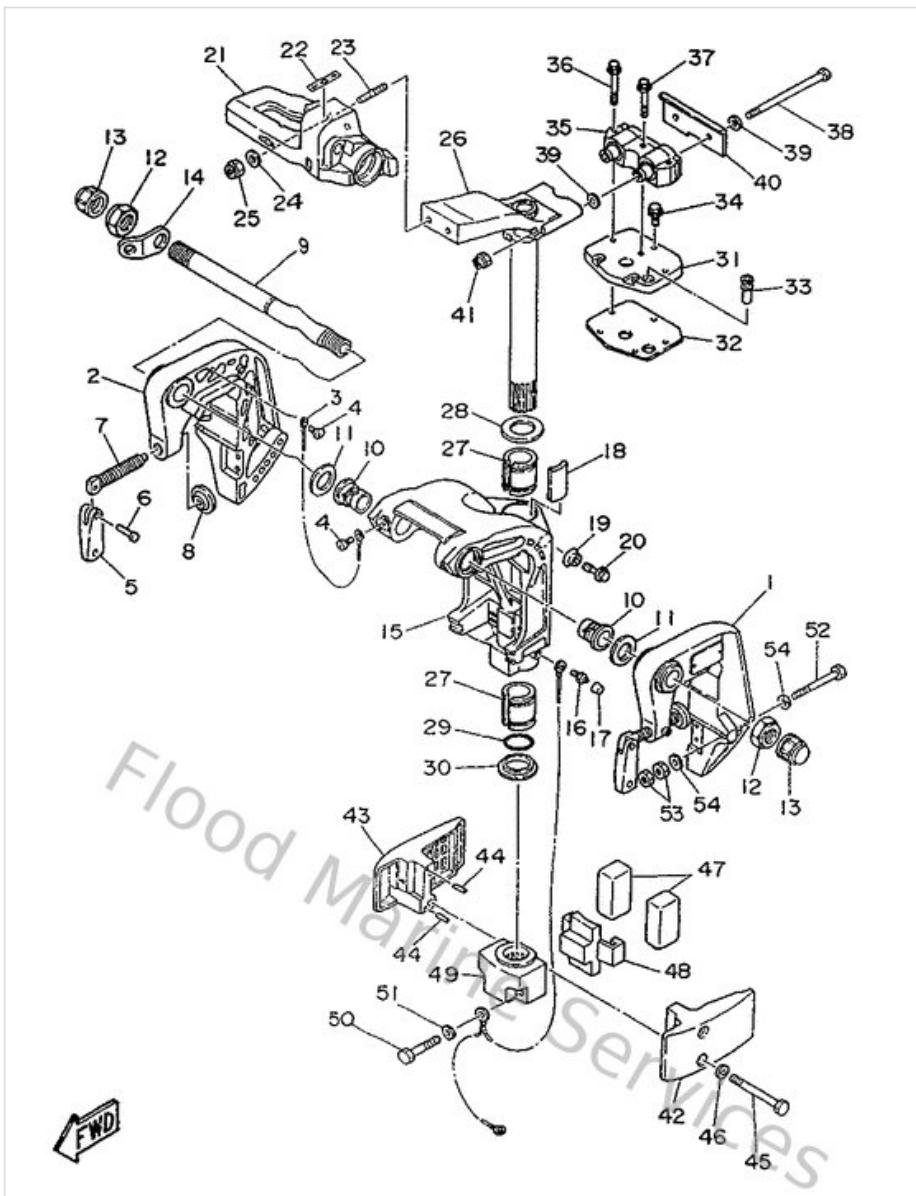
Ref	Part	
10	<a href="#">6L2452140000</a> Cover, water inlet	<a href="#">Buy now</a>
11	<a href="#">6L2452150000</a> Cover, water inlet	<a href="#">Buy now</a>
14	<a href="#">6L2459870100</a> Spacer	<a href="#">Buy now</a>
15	<a href="#">689459970000</a> Spacer	<a href="#">Buy now</a>
19	<a href="#">664459720000</a> Propeller (3x9-1/8 x12 -f)	<a href="#">Buy now</a>
20	<a href="#">6J8W459100EL</a> Propeller (3x10-5/8"x8-1/4"-f)	<a href="#">Buy now</a>
21	<a href="#">6J8459861098</a> Ring, deflector	<a href="#">Buy now</a>

## Bracket 1



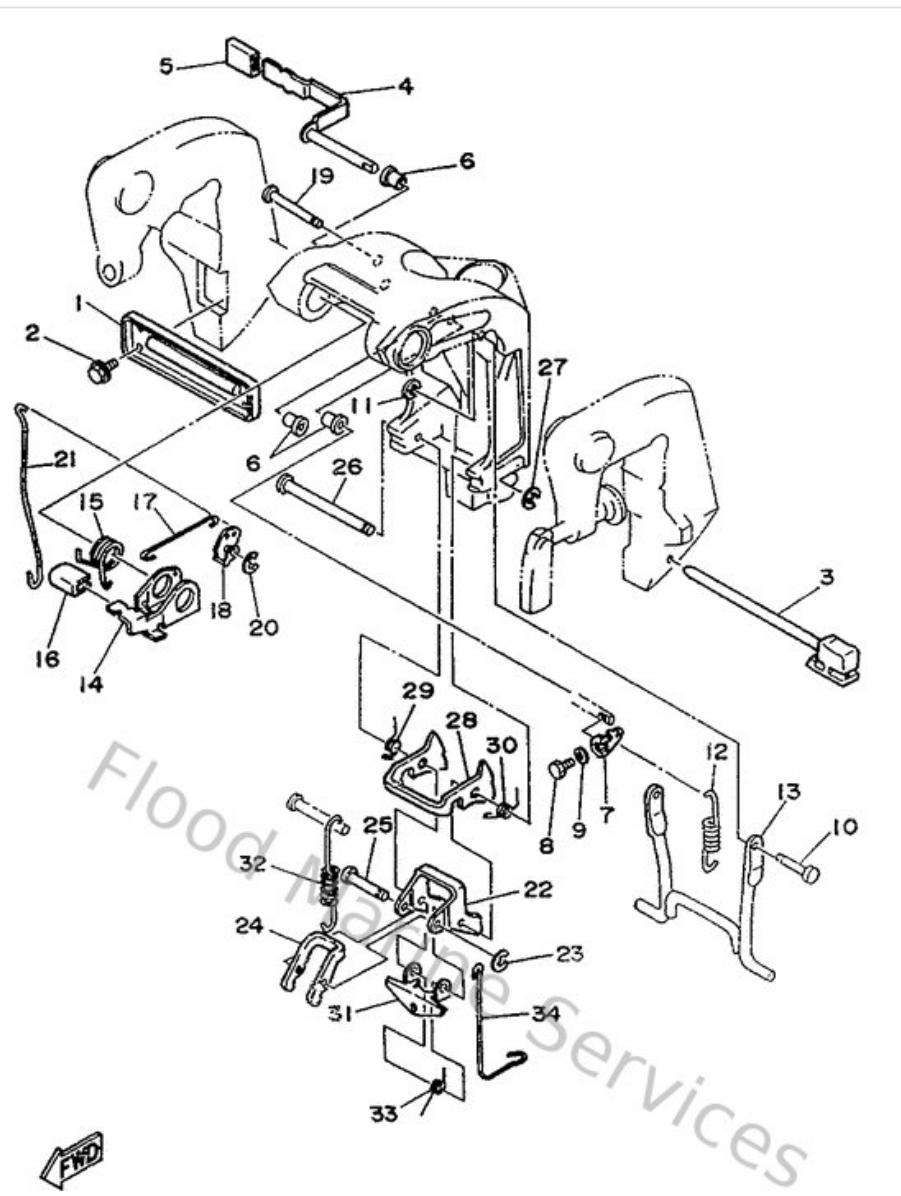
Ref	Part	
1	<a href="#">6L243111034D</a> Bracket, clamp 1	<a href="#">Buy now</a>
2	<a href="#">6L243112044D</a> Bracket, clamp 2	<a href="#">Buy now</a>
3	<a href="#">6E5821480000</a> Wire, lead 5	<a href="#">Buy now</a>
5	<a href="#">999990280800</a> Handle, transom clamp	<a href="#">Buy now</a>
7	<a href="#">6L2431160000</a> Screw, transom clamp	<a href="#">Buy now</a>
8	<a href="#">648431140100</a> Pad, transom clamp	<a href="#">Buy now</a>
9	<a href="#">6J8431310100</a> Bolt, clamp bracket	<a href="#">Buy now</a>
13	<a href="#">6G5431450100</a> Cap, clamp bracket	<a href="#">Buy now</a>
14	<a href="#">6J8431130100</a> Plate, clamp bracket	<a href="#">Buy now</a>
15	<a href="#">6L243311044D</a> Bracket, swivel 1	<a href="#">Buy now</a>
17	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
18	<a href="#">6H4425280000</a> Piece, friction	<a href="#">Buy now</a>
19	<a href="#">689433730100</a> Seal, damper	<a href="#">Buy now</a>
21	<a href="#">6L242121014D</a> Bracket	<a href="#">Buy now</a>
22	<a href="#">6X3441910000</a> Indicator, shift	<a href="#">Buy now</a>

## Bracket 1



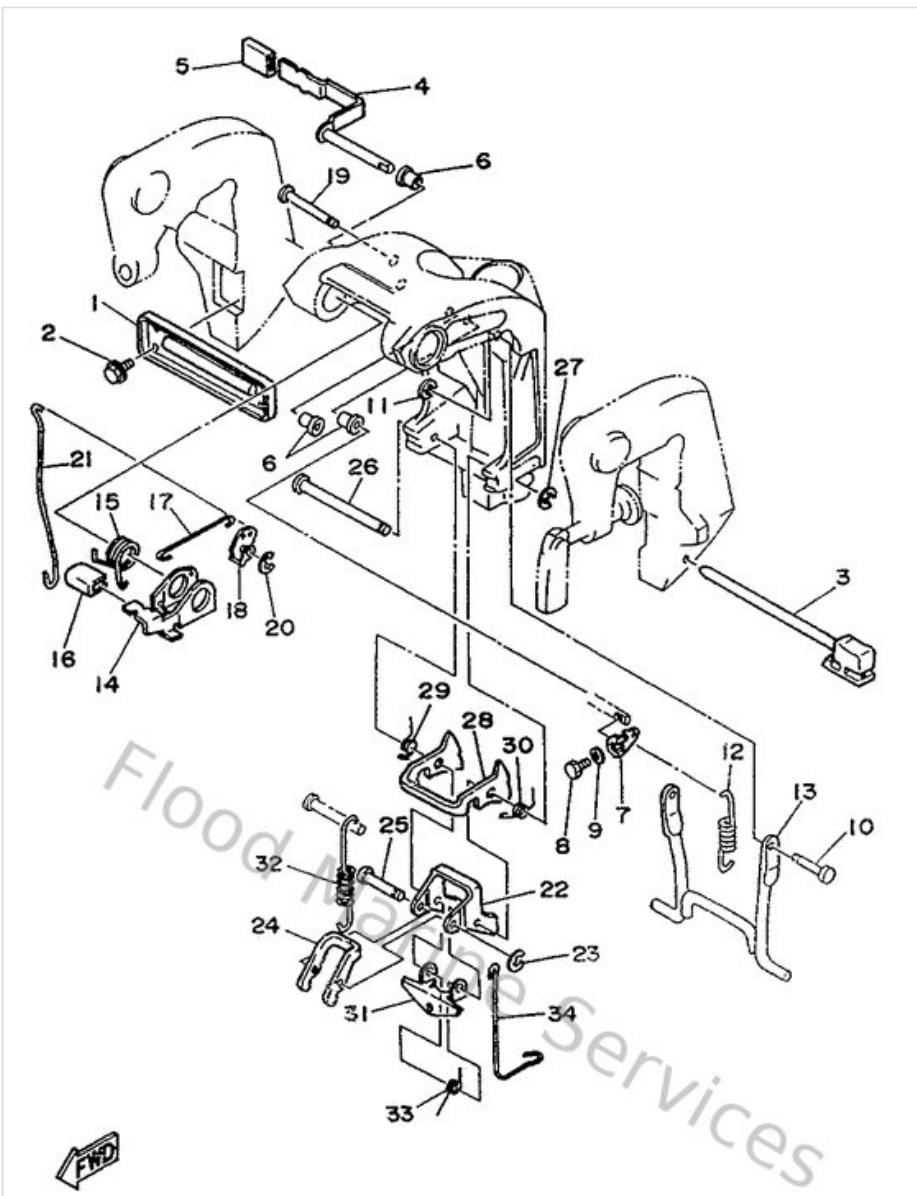
Ref	Part	
26	<a href="#">6L242510004D</a> Steering bracket assembly	<a href="#">Buy now</a>
31	<a href="#">6L244512004D</a> Cover, upper mount	<a href="#">Buy now</a>
32	<a href="#">6L245114A100</a> Gasket, upper casing	<a href="#">Buy now</a>
33	<a href="#">6L2443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
35	<a href="#">6L2445140000</a> Mount damper, upper side	<a href="#">Buy now</a>
40	<a href="#">6L2445260000</a> Plate	<a href="#">Buy now</a>
42	<a href="#">6L244551004D</a> Housing, lower mount rubber 1	<a href="#">Buy now</a>
43	<a href="#">6L244552004D</a> Housing, lower mount rubber 2	<a href="#">Buy now</a>
47	<a href="#">6L2445550000</a> Mount damper, lower side	<a href="#">Buy now</a>
48	<a href="#">6L2445570000</a> Mount damper, lower front	<a href="#">Buy now</a>
49	<a href="#">6L244553004D</a> Cover, lower mount	<a href="#">Buy now</a>

## Bracket 2



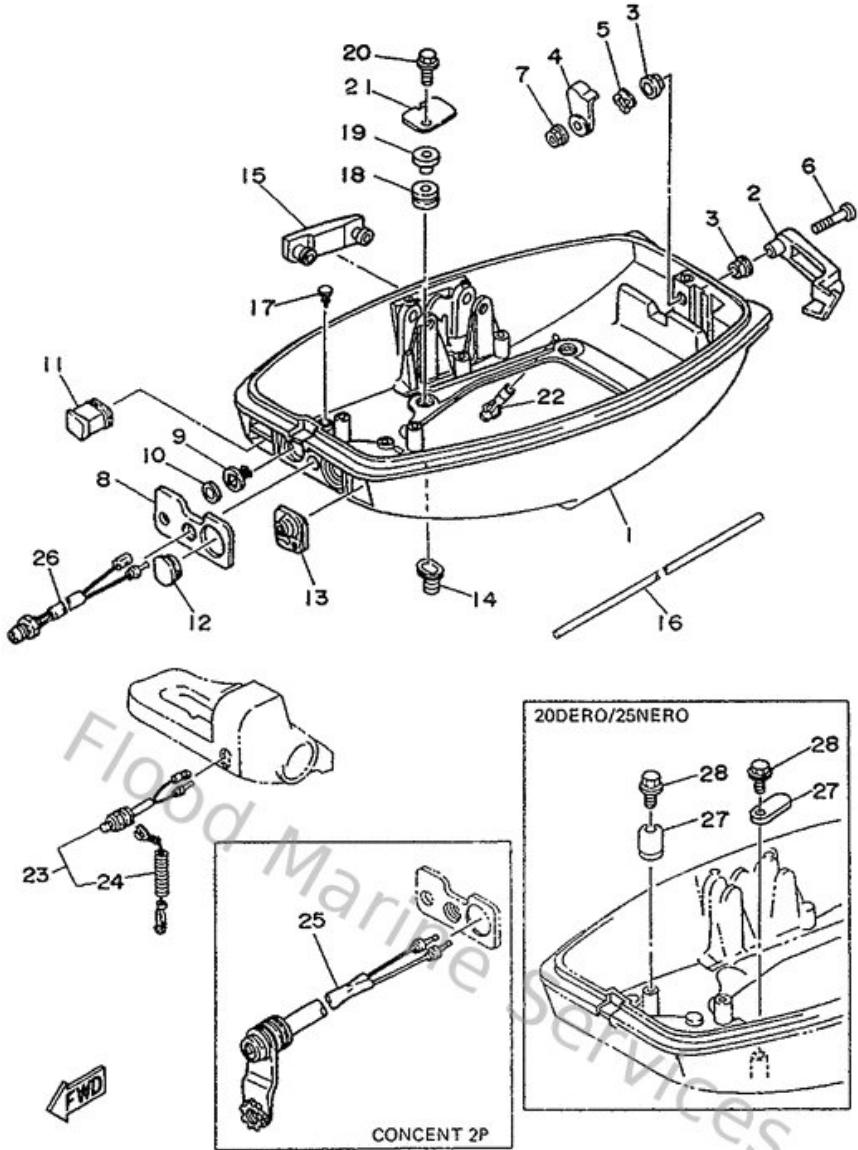
Ref	Part	
1	<a href="#">6L2431650100</a> Plate, tilt lock	<a href="#">Buy now</a>
3	<a href="#">6L2431600000</a> Tilt rod assembly	<a href="#">Buy now</a>
4	<a href="#">6L2436300100</a> Tilt lever assembly	<a href="#">Buy now</a>
5	<a href="#">682433180100</a> Cover	<a href="#">Buy now</a>
7	<a href="#">6L2436820100</a> Lever, shallow water drive 2	<a href="#">Buy now</a>
10	<a href="#">6L2431910100</a> Shaft, stopper	<a href="#">Buy now</a>
13	<a href="#">6L2433500200</a> Receiver assembly	<a href="#">Buy now</a>
14	<a href="#">6L2436310000</a> Lever, tilt	<a href="#">Buy now</a>
15	<a href="#">6L2431880000</a> Spring	<a href="#">Buy now</a>
16	<a href="#">6L2436331000</a> Cover, tilt lever	<a href="#">Buy now</a>
17	<a href="#">6L2436110000</a> Shaft, tilt lock	<a href="#">Buy now</a>
18	<a href="#">6L2436410000</a> Lever, tilt lock	<a href="#">Buy now</a>
19	<a href="#">6L2436590000</a> Shaft, reverse lock	<a href="#">Buy now</a>
21	<a href="#">6L2436170000</a> Rod, tilt lock	<a href="#">Buy now</a>
22	<a href="#">6L2436130000</a> Arm, tilt lock	<a href="#">Buy now</a>

## Bracket 2



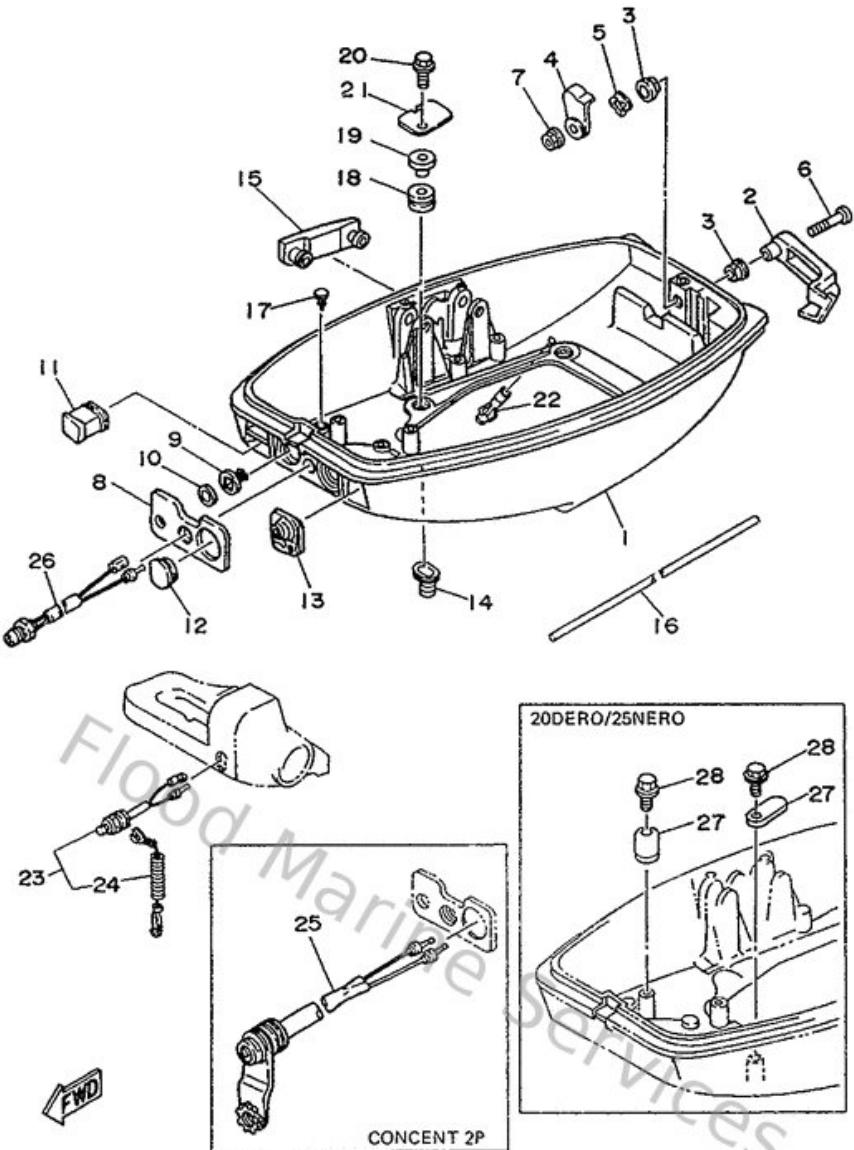
Ref	Part	
24	<a href="#">6L2436240000</a> Plate, tilt rock	<a href="#">Buy now</a>
25	<a href="#">6L2433360000</a> Pin	<a href="#">Buy now</a>
26	<a href="#">6J8436110100</a> Shaft, tilt lock	<a href="#">Buy now</a>
28	<a href="#">6L2436140000</a> Plate, tilt lock	<a href="#">Buy now</a>
31	<a href="#">6L2436150000</a> Plate, tilt lock	<a href="#">Buy now</a>
33	<a href="#">6L2436570000</a> Spring, lock	<a href="#">Buy now</a>
34	<a href="#">6L2436760000</a> Hook	<a href="#">Buy now</a>

# Capot Inférieur



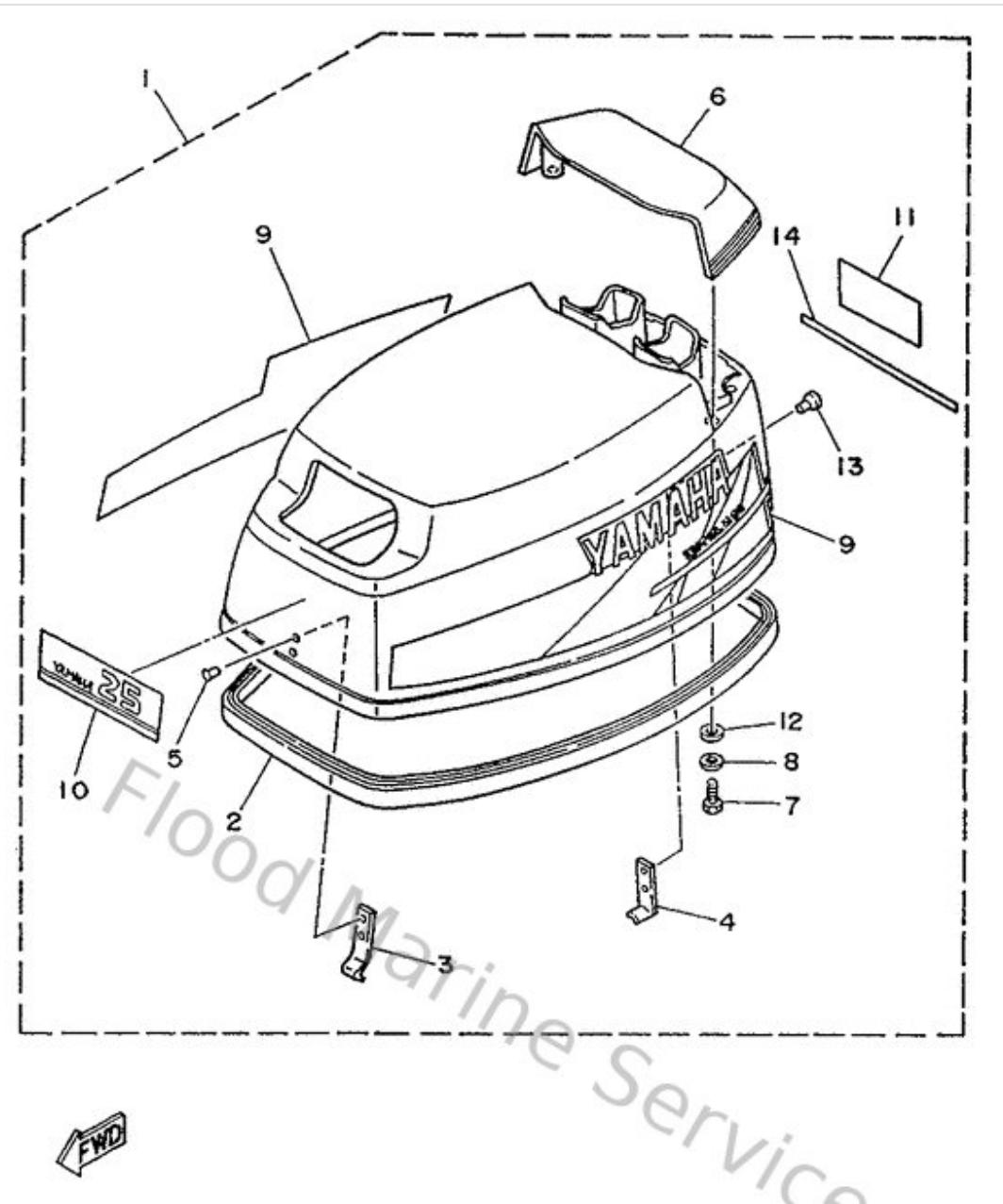
Ref	Part	
1	<a href="#">6L242711024D</a> Cowling, bottom 1	<a href="#">Buy now</a>
2	<a href="#">6L242815004D</a> Lever, clamp	<a href="#">Buy now</a>
4	<a href="#">6L2428160000</a> Lever, clamp	<a href="#">Buy now</a>
8	<a href="#">6L242719A000</a> Panel, front lower	<a href="#">Buy now</a>
9	<a href="#">689412730000</a> Grommet	<a href="#">Buy now</a>
10	<a href="#">68412740000</a> Grommet 2	<a href="#">Buy now</a>
11	<a href="#">6L2427250000</a> Grommet	<a href="#">Buy now</a>
12	<a href="#">6G1427240000</a> Grommet	<a href="#">Buy now</a>
13	<a href="#">6L2427260100</a> Grommet	<a href="#">Buy now</a>
14	<a href="#">6G1427270000</a> Grommet	<a href="#">Buy now</a>
15	<a href="#">6L2427480100</a> Grommet	<a href="#">Buy now</a>
16	<a href="#">6L2427160000</a> Rubber seal 1	<a href="#">Buy now</a>
21	<a href="#">6L2427380100</a> Plate, fitting	<a href="#">Buy now</a>
22	<a href="#">6H3443910100</a> Nipple, hose	<a href="#">Buy now</a>
23	<a href="#">6E9825750200</a> Engine stop switch assembly	<a href="#">Buy now</a>

## Capot Inférieur



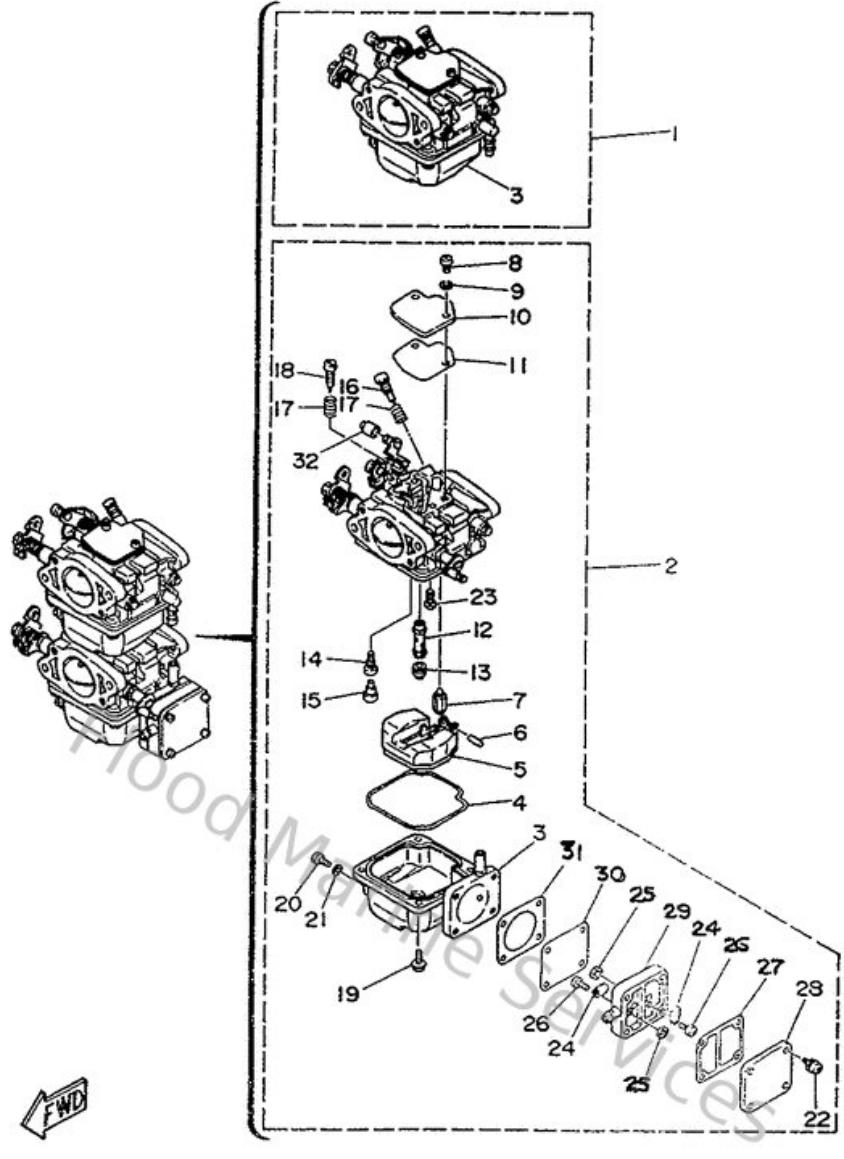
Ref	Part	
24	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
25	<a href="#">682843810000</a> 2p concent 1	<a href="#">Buy now</a>
26	<a href="#">6J8854100000</a> Emergency signal light assembly	<a href="#">Buy now</a>
27	<a href="#">6E5825880000</a> Plate	<a href="#">Buy now</a>

## Capot Suprieur



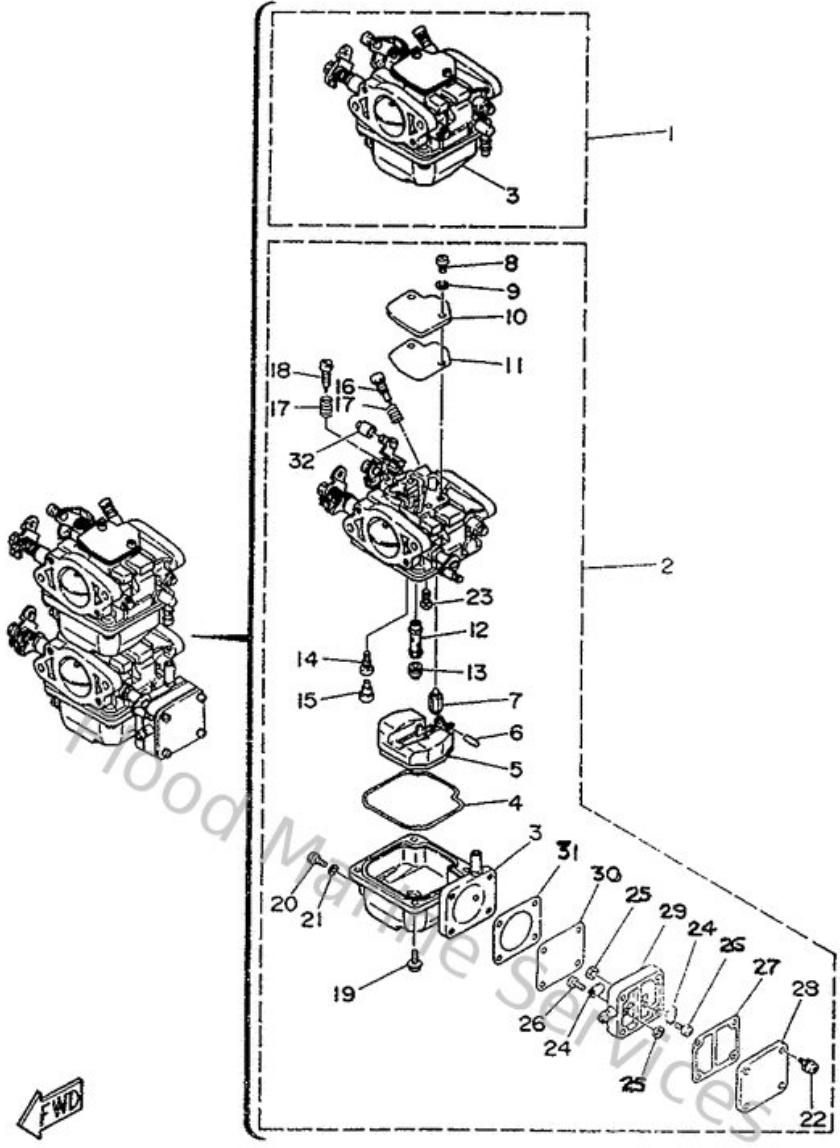
Ref	Part	
1	<a href="#">6L242610604D</a> Top Cowling assembly	<a href="#">Buy now</a>
2	<a href="#">6L2426150000</a> Seal	<a href="#">Buy now</a>
3	<a href="#">6G1426517100</a> Hook	<a href="#">Buy now</a>
4	<a href="#">6L2426470000</a> Holder, clamp band	<a href="#">Buy now</a>
6	<a href="#">6L242613004D</a> Molding, air duct	<a href="#">Buy now</a>

# Carburetor



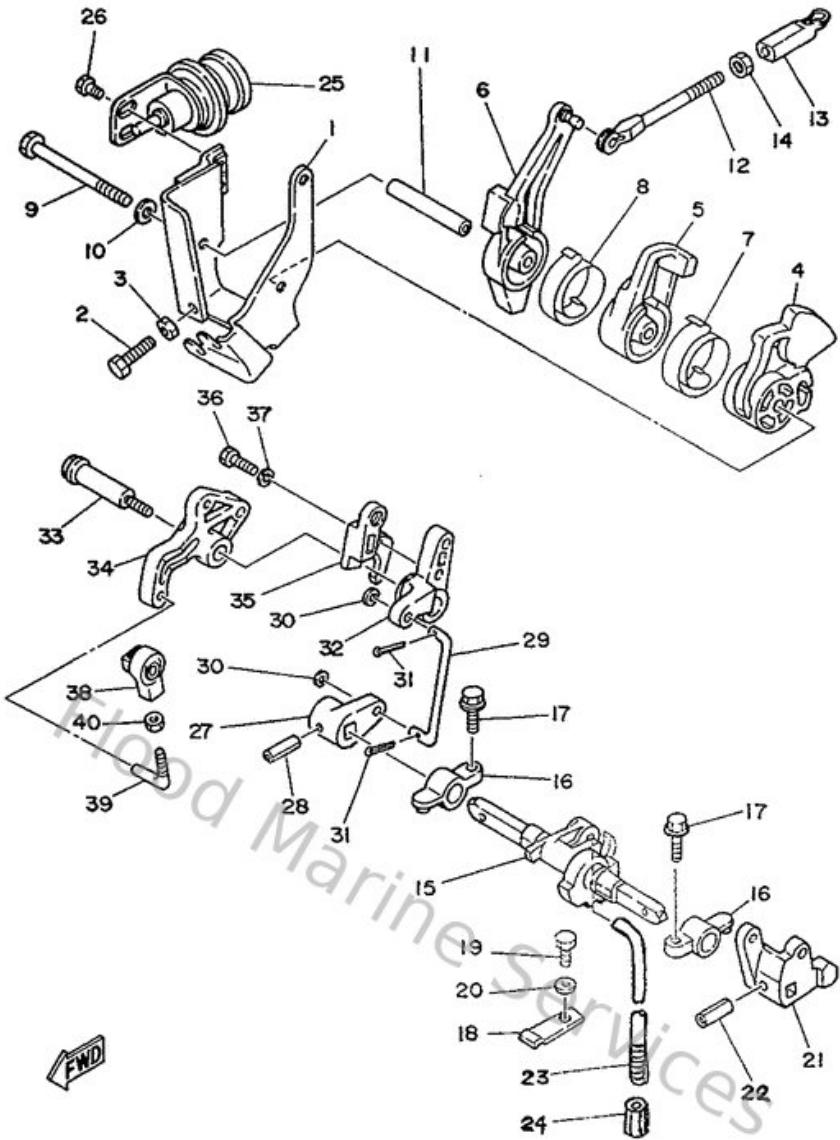
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1	<a href="#">6L2143010000</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">6L2143020100</a> Carburetor assembly 2	<a href="#">Buy now</a>
3	<a href="#">6L2143810000</a> Body, float chamber	<a href="#">Buy now</a>
4	<a href="#">6L2143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
5	<a href="#">6L2143850000</a> Float	<a href="#">Buy now</a>
6	<a href="#">6E5143860100</a> Pin, float	<a href="#">Buy now</a>
7	<a href="#">6L2143920000</a> Valve, needle	<a href="#">Buy now</a>
10	<a href="#">6L2141570000</a> Cover, mixing	<a href="#">Buy now</a>
11	<a href="#">6L2143990000</a> Gasket	<a href="#">Buy now</a>
12	<a href="#">6L2143410000</a> Nozzle, main	<a href="#">Buy now</a>
13	<a href="#">30X143436300</a> Jet, main	<a href="#">Buy now</a>
14	<a href="#">6L2143423000</a> Jet, pilot (#60)	<a href="#">Buy now</a>
15	<a href="#">50M143550000</a> Plug	<a href="#">Buy now</a>
16	<a href="#">6L2143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
17	<a href="#">646142120100</a> Spring, pilot adjusting	<a href="#">Buy now</a>

# Carburetor



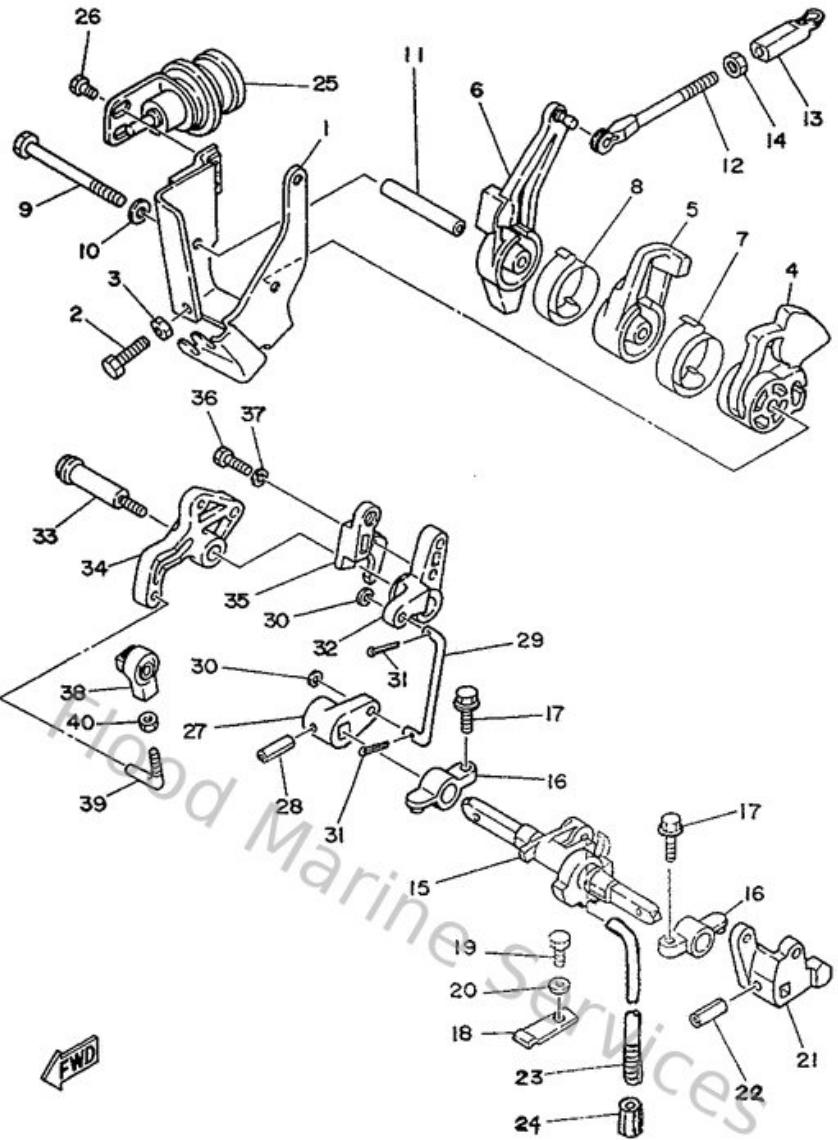
Ref	Part	
18	<a href="#">664143210100</a> Screw, throttle	<a href="#">Buy now</a>
20	<a href="#">677143830100</a> Screw, drain	<a href="#">Buy now</a>
21	<a href="#">6L2143980000</a> Gasket	<a href="#">Buy now</a>
22	<a href="#">677244440100</a> Screw	<a href="#">Buy now</a>
24	<a href="#">6A0244210100</a> Valve, check	<a href="#">Buy now</a>
26	<a href="#">6E7143250000</a> Screw, pan head	<a href="#">Buy now</a>
27	<a href="#">6L2244350000</a> Gasket, body 2	<a href="#">Buy now</a>
28	<a href="#">6L2244130000</a> Body 2	<a href="#">Buy now</a>
29	<a href="#">682244120000</a> Body, pump	<a href="#">Buy now</a>
30	<a href="#">677244110200</a> Diaphragm	<a href="#">Buy now</a>
31	<a href="#">677244340200</a> Gasket, pump 1	<a href="#">Buy now</a>
32	<a href="#">6L2145780000</a> Collar & stopper set	<a href="#">Buy now</a>

# Control



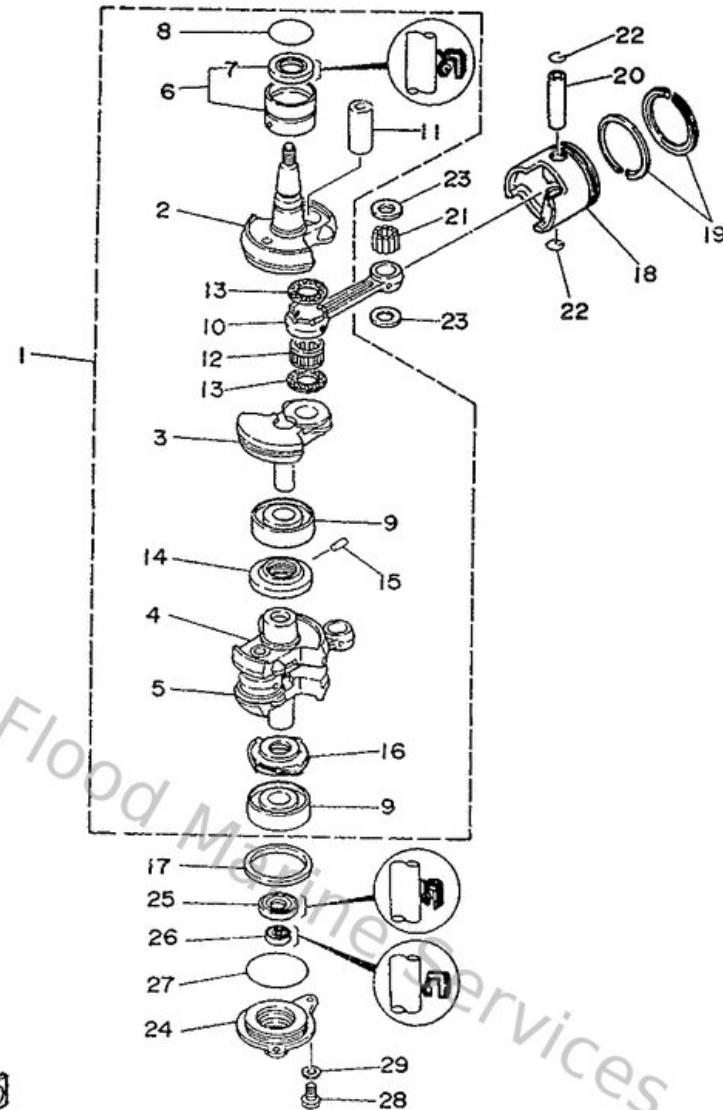
Ref	Part	
1	<a href="#">6L2144970000</a> Stay, throttle wire	<a href="#">Buy now</a>
4	<a href="#">6L2412130000</a> Cam, accel.	<a href="#">Buy now</a>
5	<a href="#">6L2412830000</a> Lever, free accel.	<a href="#">Buy now</a>
6	<a href="#">6L2416310000</a> Lever, magneto control	<a href="#">Buy now</a>
7	<a href="#">6J8421670000</a> Spring 1	<a href="#">Buy now</a>
8	<a href="#">6L2421670000</a> Spring 1	<a href="#">Buy now</a>
12	<a href="#">689421690100</a> Joint	<a href="#">Buy now</a>
13	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
15	<a href="#">6L2441210000</a> Lever, shift rod	<a href="#">Buy now</a>
16	<a href="#">6G1416620194</a> Bracket	<a href="#">Buy now</a>
18	<a href="#">6J8441160000</a> Spring	<a href="#">Buy now</a>
21	<a href="#">6L2441230000</a> Arm, shift rod	<a href="#">Buy now</a>
23	<a href="#">6L2441430000</a> Rod, shift	<a href="#">Buy now</a>
25	<a href="#">6L2143680000</a> Diaphragm assembly 1	<a href="#">Buy now</a>
27	<a href="#">6L2441220000</a> Bushing, shift rod lever	<a href="#">Buy now</a>

## Control



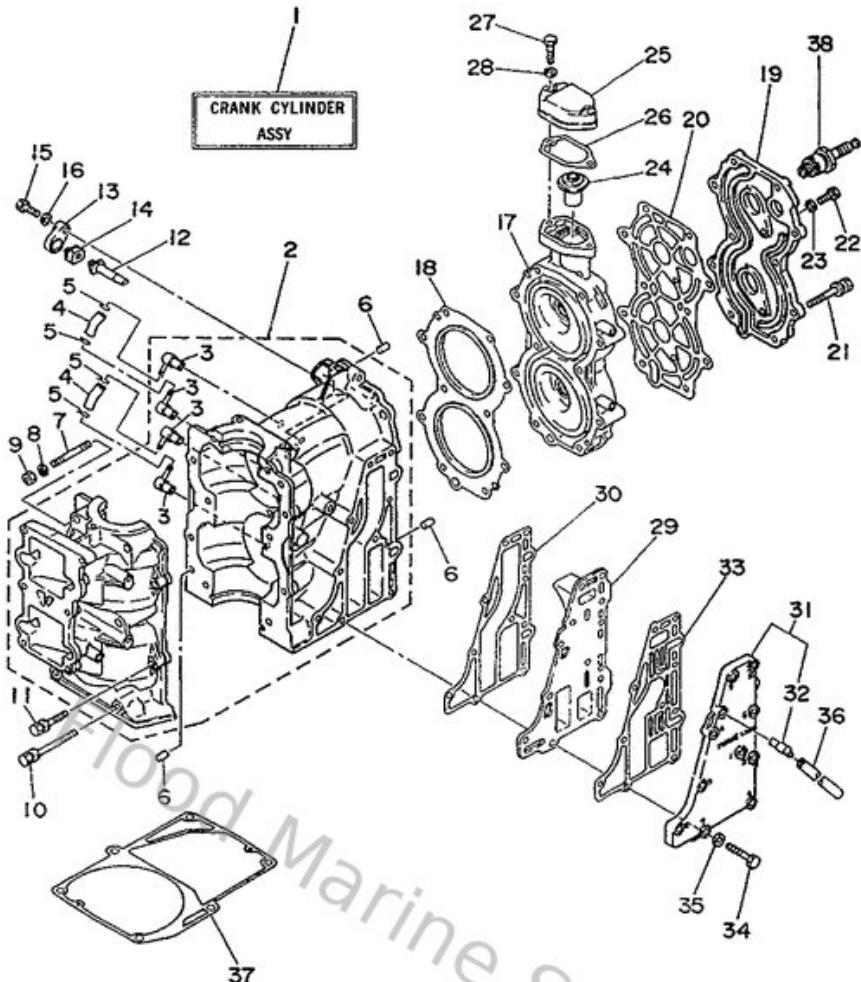
Ref	Part	
29	<a href="#">6L2421920000</a> Rod 2	<a href="#">Buy now</a>
32	<a href="#">6L2441410200</a> Link, shift rod	<a href="#">Buy now</a>
34	<a href="#">6L2412120000</a> Arm, accel.	<a href="#">Buy now</a>
35	<a href="#">6L2441411094</a> Link, shift rod	<a href="#">Buy now</a>
38	<a href="#">6L2412370000</a> Joint, link	<a href="#">Buy now</a>
39	<a href="#">6L2412380000</a> Joint, link	<a href="#">Buy now</a>

## Crankshaft & Piston



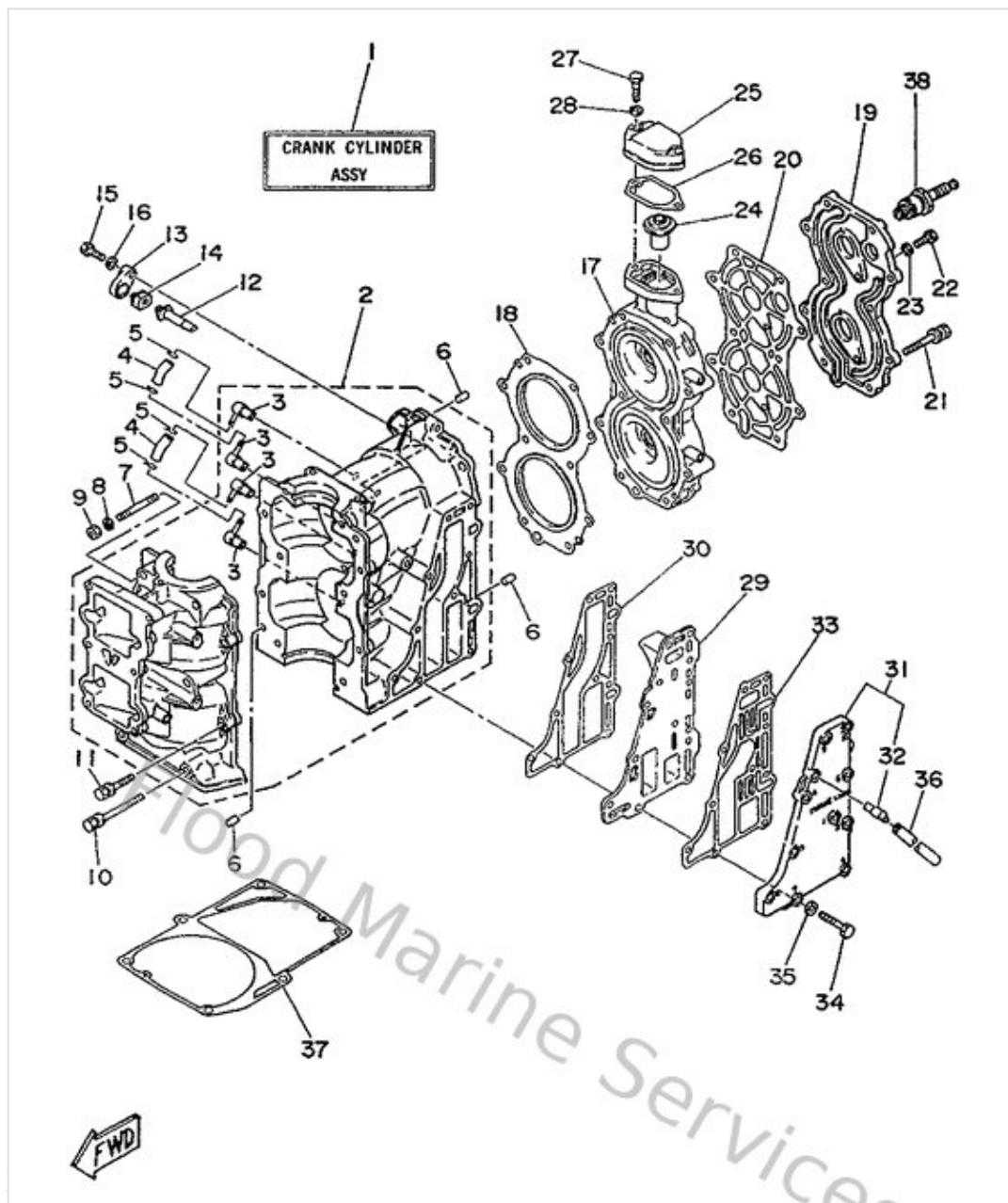
Ref	Part	
1	<a href="#">6L2114001000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">6L2114120000</a> Crank 1	<a href="#">Buy now</a>
3	<a href="#">6L2114220000</a> Crank 2	<a href="#">Buy now</a>
4	<a href="#">6L2114320000</a> Crank 3	<a href="#">Buy now</a>
5	<a href="#">6L2114420000</a> Crank 4	<a href="#">Buy now</a>
10	<a href="#">6L2116510000</a> Rod, connecting	<a href="#">Buy now</a>
11	<a href="#">6L2116810000</a> Pin, crank 1	<a href="#">Buy now</a>
14	<a href="#">6L2115150000</a> Seal, labyrinth 1	<a href="#">Buy now</a>
16	<a href="#">6J8115360000</a> Gear, drive	<a href="#">Buy now</a>
18	<a href="#">6L2116360000</a> Piston (0.50mm o/s)	<a href="#">Buy now</a>
19	<a href="#">6L2116100000</a> Piston ring set (std)	<a href="#">Buy now</a>
20	<a href="#">648116330000</a> Pin,piston	<a href="#">Buy now</a>
24	<a href="#">6L2115396005B</a> Housing, Oil Seal	<a href="#">Buy now</a>

# Cylinder



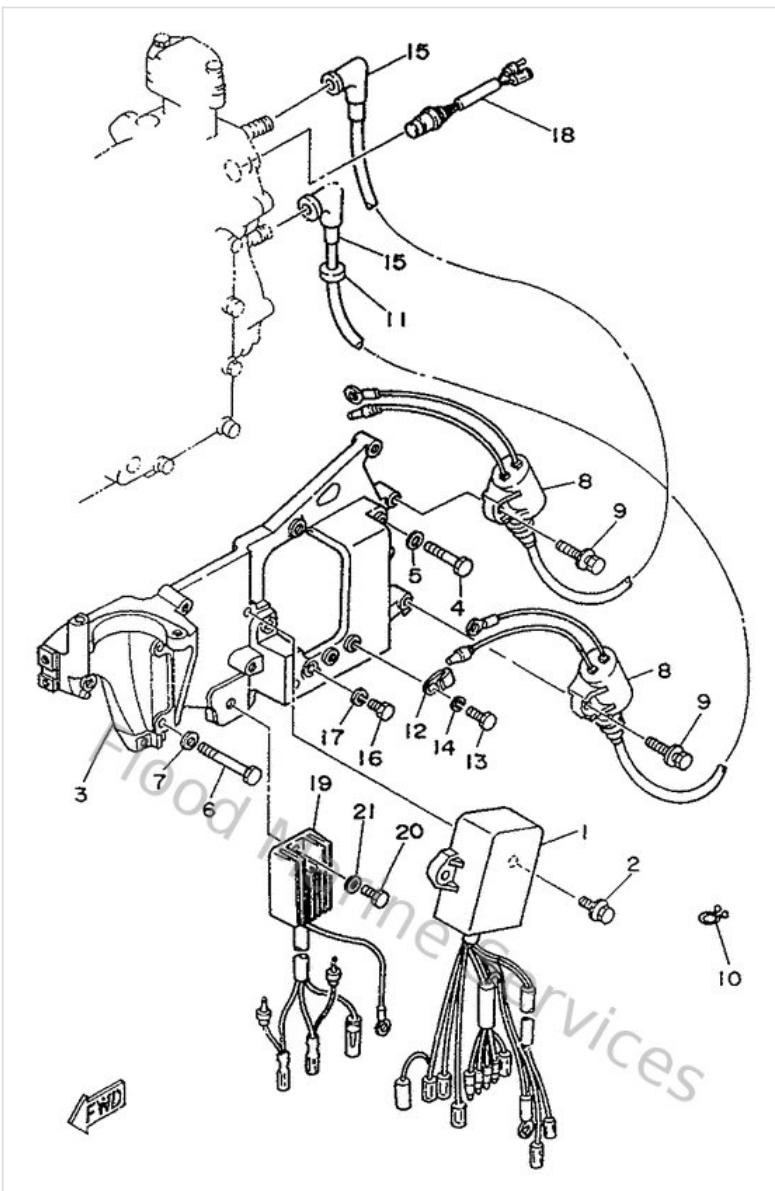
Ref	Part	
1	<a href="#">6L2W0090114D</a> Crank Cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">6L2151001094</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">6E5113720000</a> Nipple, hose	<a href="#">Buy now</a>
12	<a href="#">6J8113250000</a> Anode	<a href="#">Buy now</a>
13	<a href="#">6H3113270094</a> Cover, anode	<a href="#">Buy now</a>
14	<a href="#">6H3113280000</a> Grommet, anode	<a href="#">Buy now</a>
17	<a href="#">6L2111110194</a> Head, cylinder 1	<a href="#">Buy now</a>
18	<a href="#">6L211181A100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
19	<a href="#">6L211191009M</a> Cover, cylinder head 1	<a href="#">Buy now</a>
20	<a href="#">6L211193A100</a> Gasket, head cover 1	<a href="#">Buy now</a>
24	<a href="#">6E5124112000</a> Thermostat	<a href="#">Buy now</a>
25	<a href="#">6H412413009M</a> Cover, thermostat	<a href="#">Buy now</a>
26	<a href="#">61A12414A000</a> Gasket, cover	<a href="#">Buy now</a>
29	<a href="#">6L241111009M</a> Inner cover, exhaust	<a href="#">Buy now</a>
30	<a href="#">6L241112A300</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>

# Cylinder

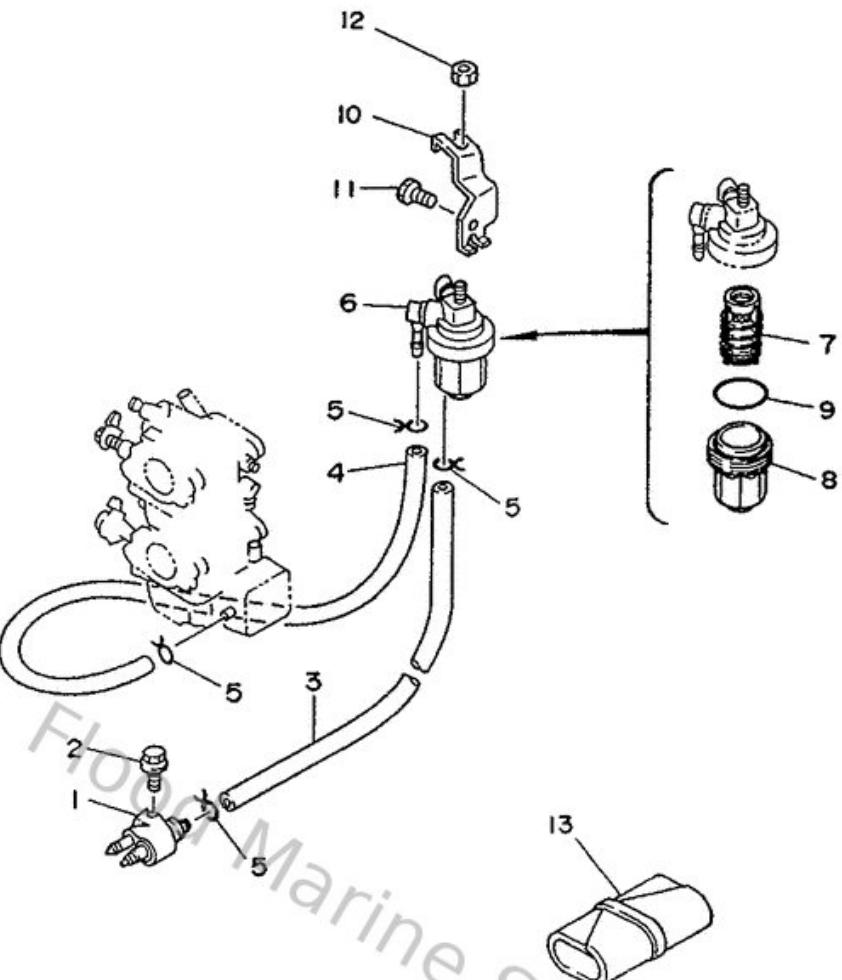


Ref	Part	
31	<a href="#">6L241113009M</a> Outer cover, exhaust	<a href="#">Buy now</a>
32	<a href="#">676113720000</a> Nipple, hose	<a href="#">Buy now</a>
33	<a href="#">6L241114A100</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
37	<a href="#">6L245113A100</a> Gasket, upper casing	<a href="#">Buy now</a>

## Electrical 1

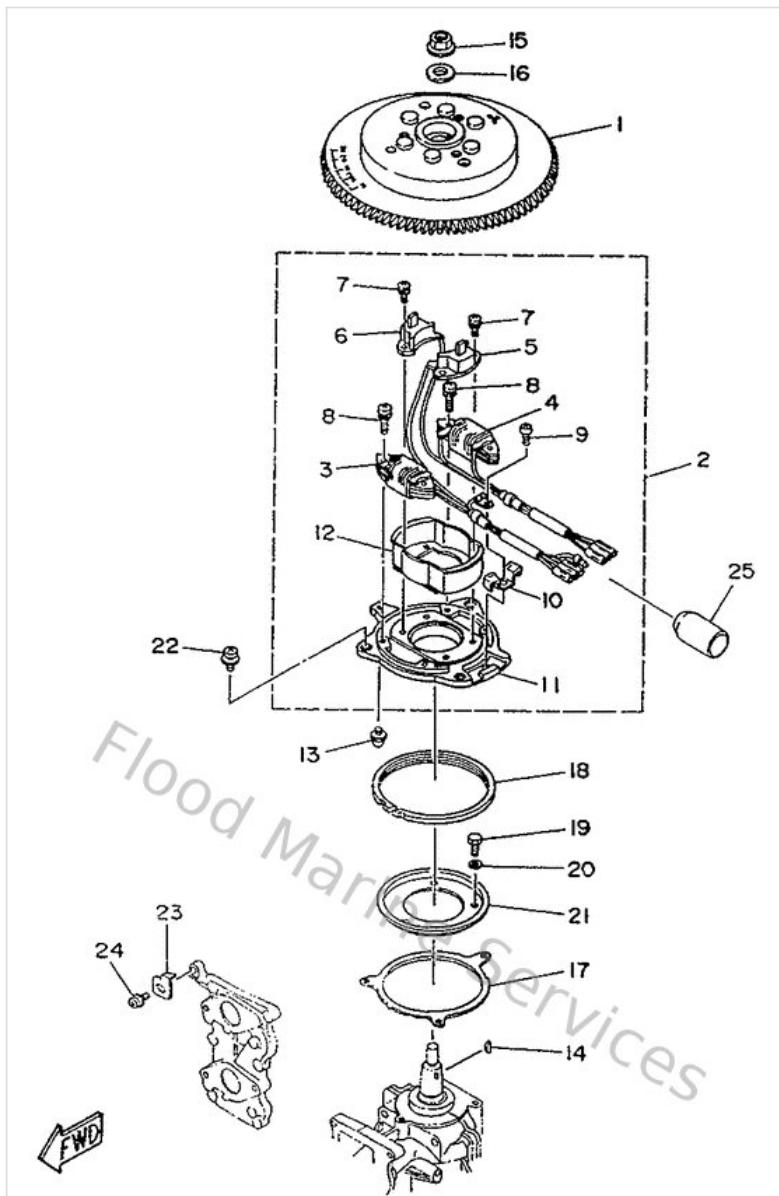


Ref	Part	
1	<a href="#">6L2855402000</a> C.d.i. unit assembly	<a href="#">Buy now</a>
3	<a href="#">6L2855420294</a> Bracket	<a href="#">Buy now</a>
8	<a href="#">61N855701000</a> Ignition coil assembly	<a href="#">Buy now</a>
15	<a href="#">6G1823702000</a> Plug cap assembly	<a href="#">Buy now</a>
18	<a href="#">689825600000</a> Thermo switch assembly	<a href="#">Buy now</a>
19	<a href="#">6J8819600000</a> Rectifier & regulator assembly	<a href="#">Buy now</a>



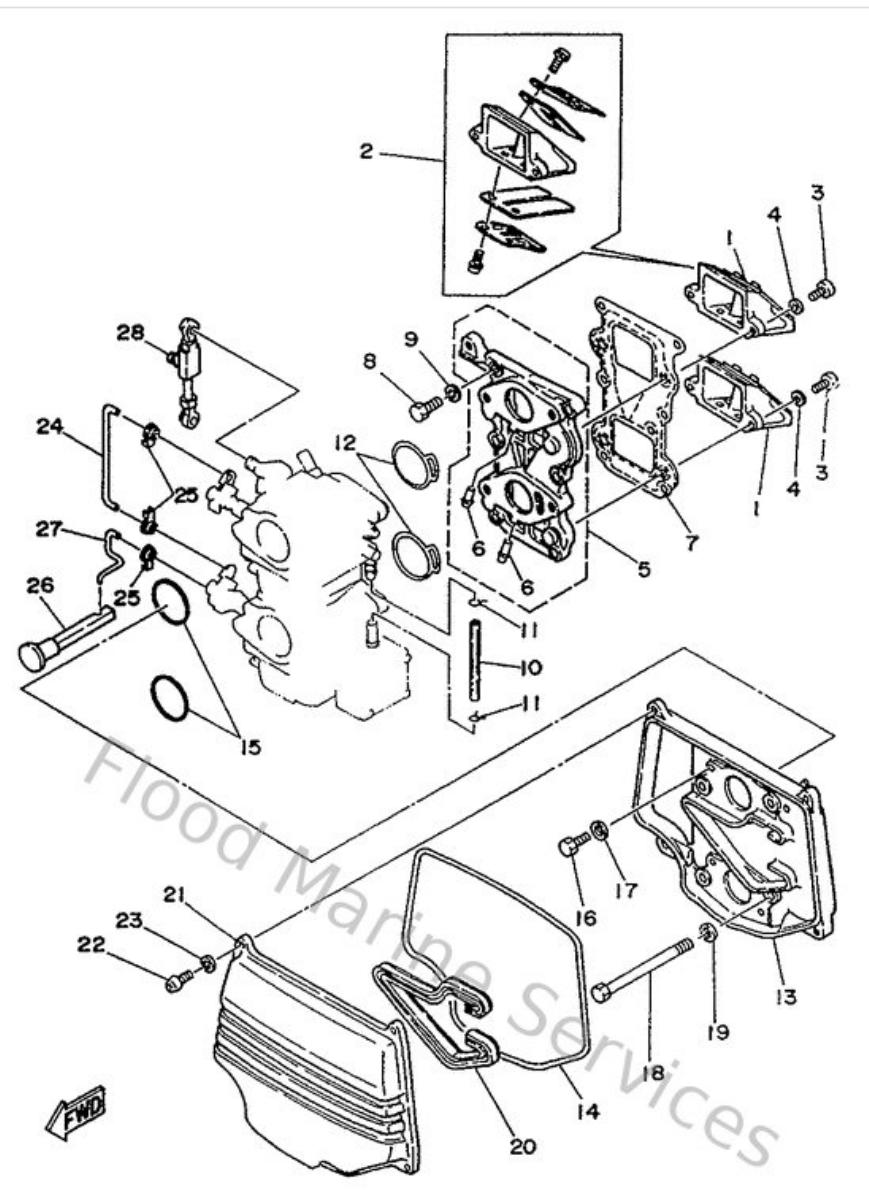
Ref	Part	
1	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
3	<a href="#">6H4243110000</a> Pipe 1	<a href="#">Buy now</a>
6	<a href="#">61N245600000</a> Filter assembly	<a href="#">Buy now</a>
7	<a href="#">61N245631000</a> Element, filter	<a href="#">Buy now</a>
8	<a href="#">61N245210000</a> Cup, filter	<a href="#">Buy now</a>
10	<a href="#">6L2245660000</a> Bracket, filter	<a href="#">Buy now</a>
13	<a href="#">656W28100200</a> Tool kit	<a href="#">Buy now</a>

# Generator



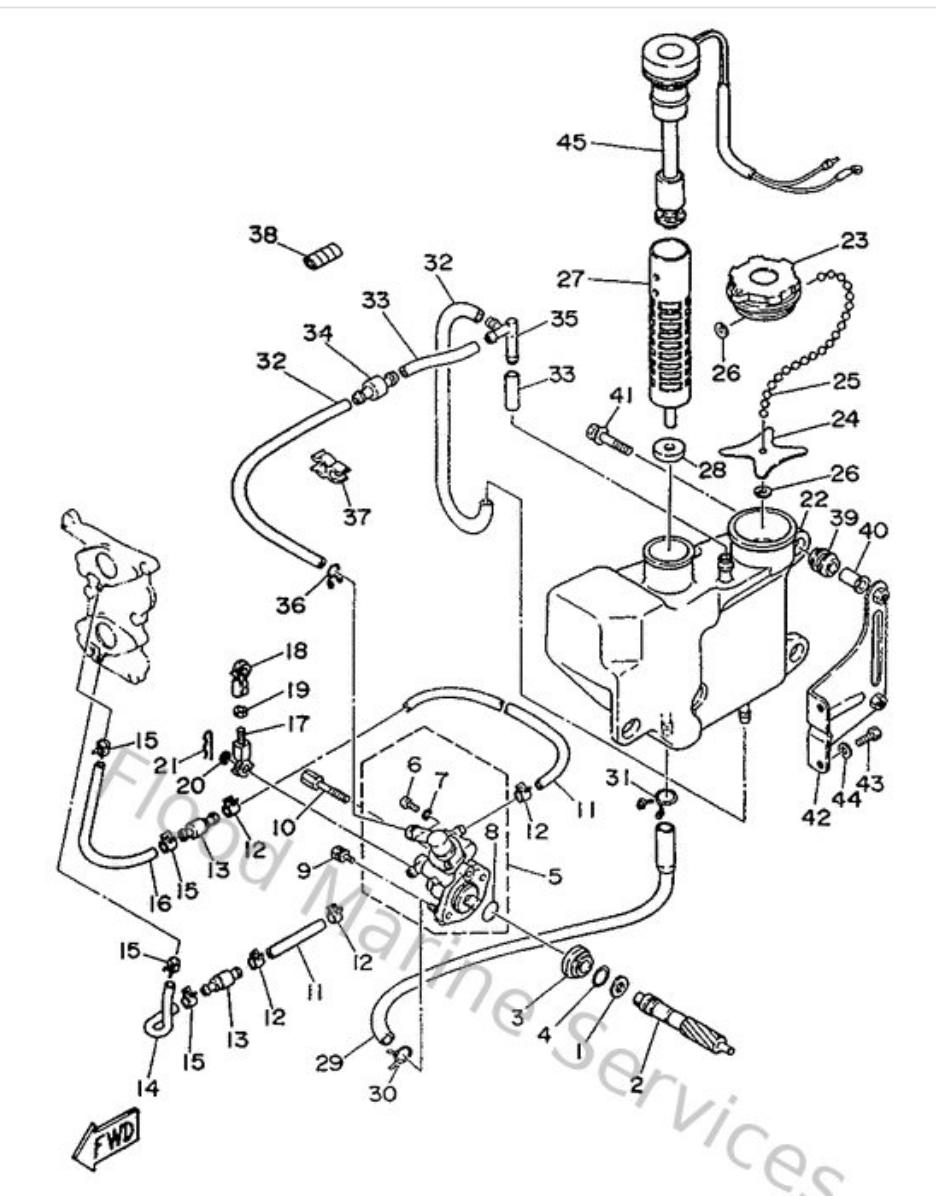
Ref	Part	
1	<a href="#">6L2855500000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">6L2855601000</a> Base assembly	<a href="#">Buy now</a>
3	<a href="#">6L2855201000</a> Coil, charge	<a href="#">Buy now</a>
4	<a href="#">6L2855331000</a> Coil, lighting	<a href="#">Buy now</a>
5	<a href="#">6L2855801000</a> Coil, pulser	<a href="#">Buy now</a>
6	<a href="#">6L2855802000</a> Coil, pulser	<a href="#">Buy now</a>
10	<a href="#">6E9813287000</a> Clamp	<a href="#">Buy now</a>
11	<a href="#">6L2855611000</a> Base, magneto	<a href="#">Buy now</a>
12	<a href="#">61N855370000</a> Cover	<a href="#">Buy now</a>
13	<a href="#">663855180000</a> Joint, ball	<a href="#">Buy now</a>
17	<a href="#">6G1416110000</a> Retainer, magneto base 1	<a href="#">Buy now</a>
18	<a href="#">695416130000</a> Plate, base friction	<a href="#">Buy now</a>
21	<a href="#">6G1416120000</a> Retainer, magneto base	<a href="#">Buy now</a>
23	<a href="#">6L2813320000</a> Plate, timing	<a href="#">Buy now</a>
25	<a href="#">6L2825990100</a> Cover, connecter	<a href="#">Buy now</a>

## Intake



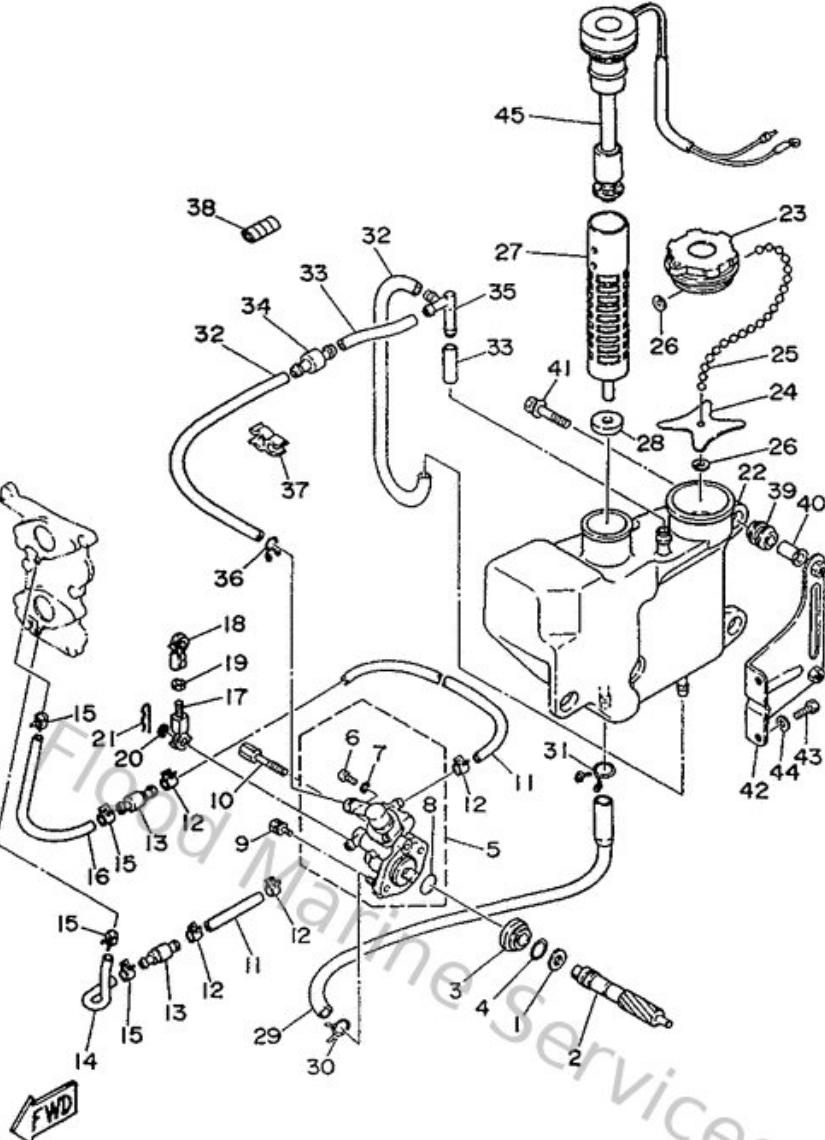
Ref	Part	
1	<a href="#">6L2136100000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">6L2W00040000</a> Reed set	<a href="#">Buy now</a>
5	<a href="#">6L2136411094</a> Manifold 1	<a href="#">Buy now</a>
6	<a href="#">676144850000</a> Pipe, joint	<a href="#">Buy now</a>
7	<a href="#">6L2136210000</a> Gasket, valve seat	<a href="#">Buy now</a>
12	<a href="#">6L2141980000</a> Gasket	<a href="#">Buy now</a>
13	<a href="#">6L2144170000</a> Cover 1	<a href="#">Buy now</a>
14	<a href="#">6L2144760000</a> Seal	<a href="#">Buy now</a>
20	<a href="#">6L2144761100</a> Seal	<a href="#">Buy now</a>
21	<a href="#">6L2144180000</a> Cover 2	<a href="#">Buy now</a>
24	<a href="#">68412590000</a> Rod, choke 3	<a href="#">Buy now</a>
25	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
26	<a href="#">684127101000</a> Knob, choke	<a href="#">Buy now</a>
27	<a href="#">6L2412570000</a> Rod, choke 2	<a href="#">Buy now</a>
28	<a href="#">6L2412170000</a> Rod, accel. lever	<a href="#">Buy now</a>

# Oil Pump



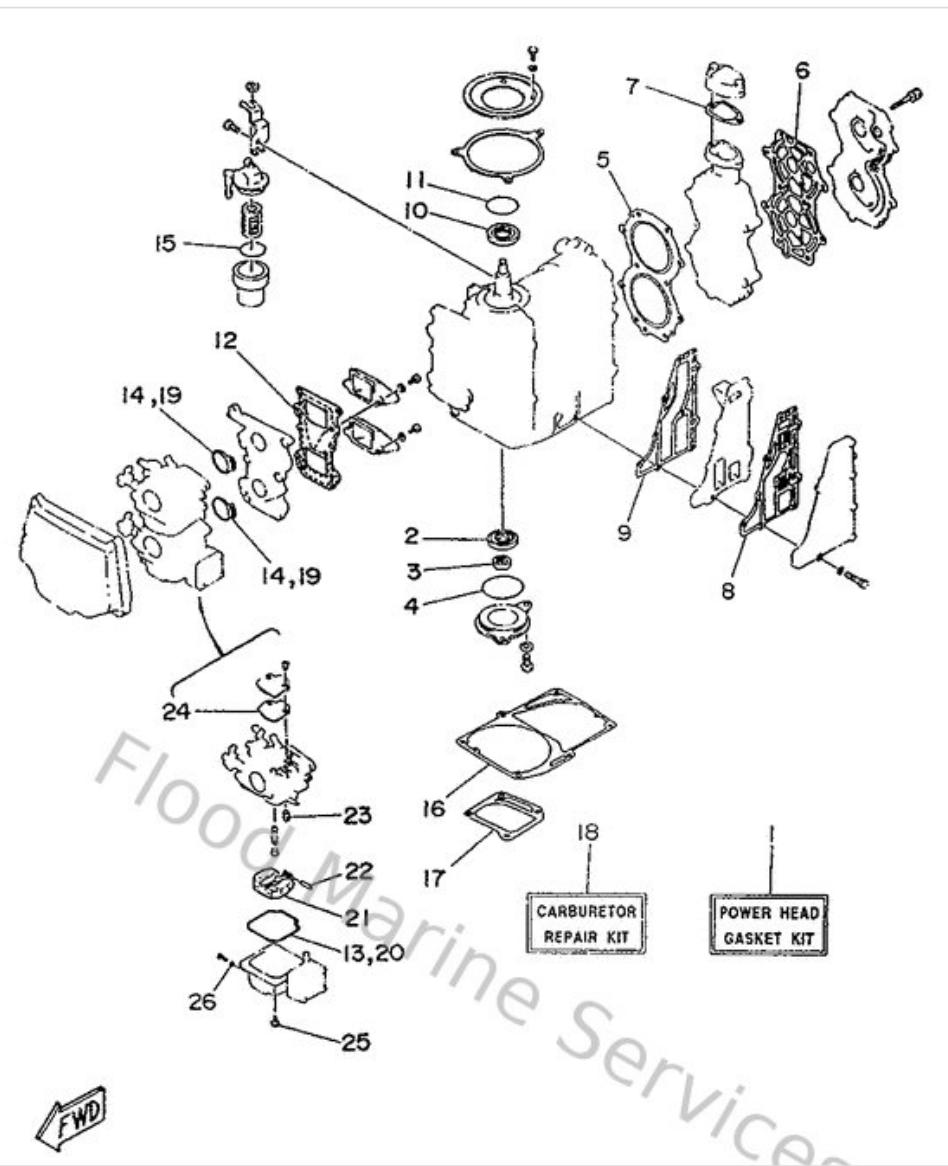
Ref	Part	
2	<a href="#">6L2115370000</a> Gear, driven	<a href="#">Buy now</a>
3	<a href="#">6J8131170000</a> Collar, distance	<a href="#">Buy now</a>
5	<a href="#">6L2132000000</a> Oil injection pump assembly	<a href="#">Buy now</a>
6	<a href="#">6L2134710000</a> Plug, drain	<a href="#">Buy now</a>
7	<a href="#">1YU131870000</a> Gasket, breather bolt	<a href="#">Buy now</a>
13	<a href="#">6E9131837000</a> Valve check	<a href="#">Buy now</a>
17	<a href="#">682412375000</a> Joint, link 2	<a href="#">Buy now</a>
18	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
22	<a href="#">6L2217070100</a> Oil tank comp.	<a href="#">Buy now</a>
23	<a href="#">6H4217700000</a> Oil tank cap assembly	<a href="#">Buy now</a>
24	<a href="#">6L2217580000</a> Washer, special 2	<a href="#">Buy now</a>
26	<a href="#">6H1217570000</a> Washer, special 1	<a href="#">Buy now</a>
27	<a href="#">6J8134110000</a> Strainer, oil	<a href="#">Buy now</a>
28	<a href="#">6J8134140000</a> Gasket, strainer cover	<a href="#">Buy now</a>
29	<a href="#">6L2134160000</a> Pipe, oil 1	<a href="#">Buy now</a>

# Oil Pump



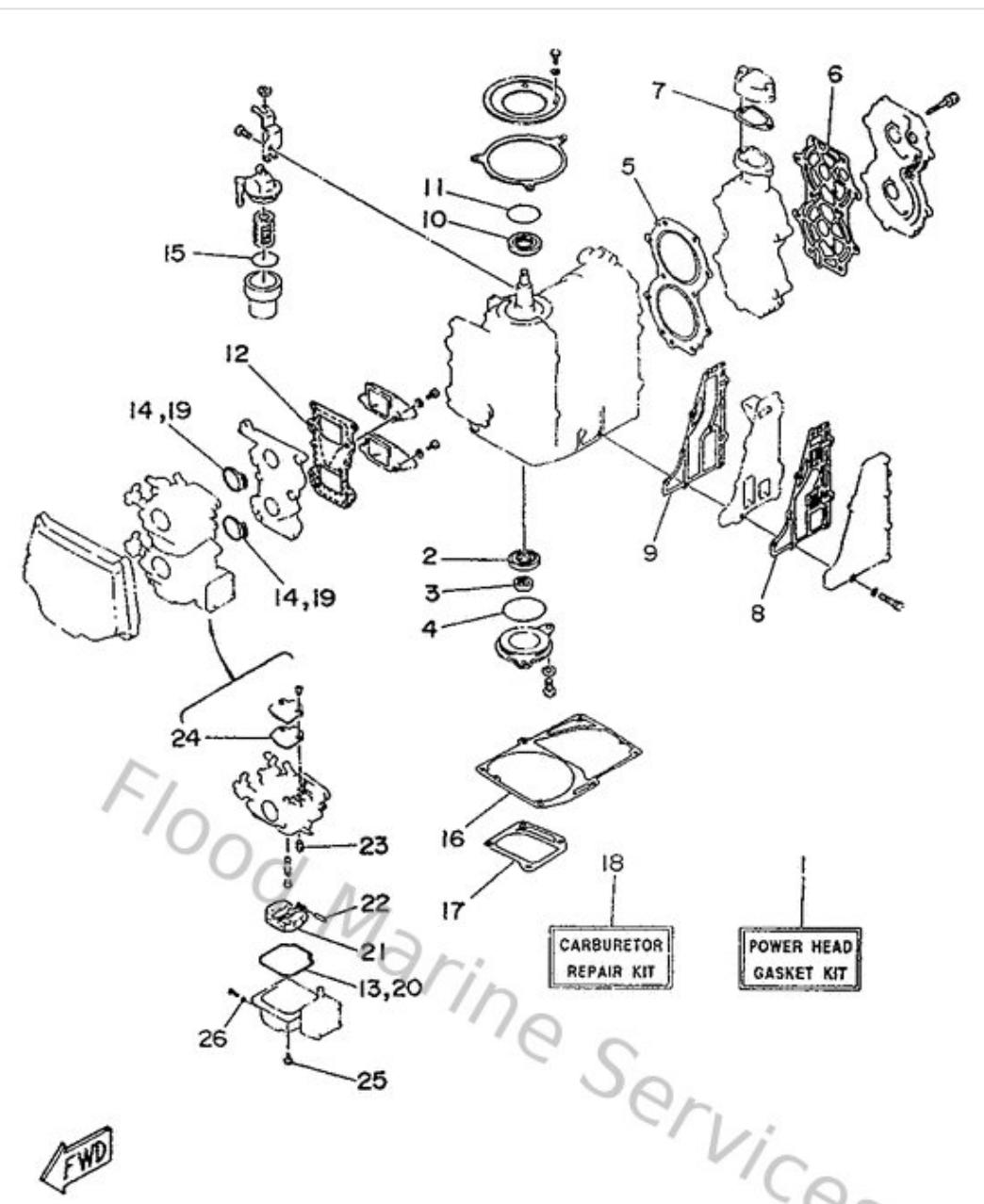
Ref	Part	
34	<a href="#">6J8217440000</a> Breather	<a href="#">Buy now</a>
35	<a href="#">6E5243761000</a> Pipe, joint 1	<a href="#">Buy now</a>
39	<a href="#">6A0823170000</a> Damper, ignition coil	<a href="#">Buy now</a>
40	<a href="#">624425420000</a> Collar	<a href="#">Buy now</a>
42	<a href="#">6L2217980000</a> Bracket, damper	<a href="#">Buy now</a>
45	<a href="#">6L2857200100</a> Oil level gauge assembly	<a href="#">Buy now</a>

# Repair Kit 1



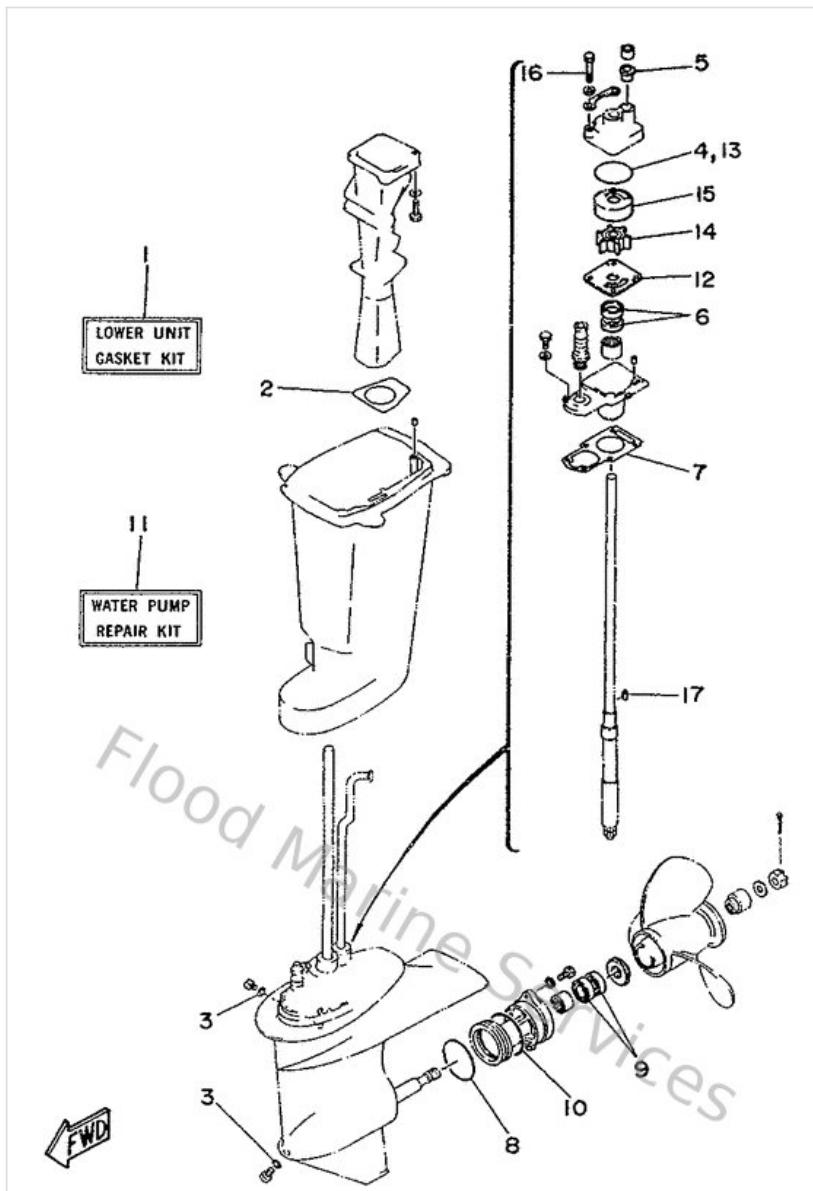
Ref	Part	
1	<a href="#">6L2W00010300</a> Power head gasket kit	<a href="#">Buy now</a>
5	<a href="#">6L211181A100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
6	<a href="#">6L211193A100</a> Gasket, head cover 1	<a href="#">Buy now</a>
7	<a href="#">61A12414A000</a> Gasket, cover	<a href="#">Buy now</a>
8	<a href="#">6L241114A100</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
9	<a href="#">6L241112A300</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
12	<a href="#">6L2136210000</a> Gasket, valve seat	<a href="#">Buy now</a>
13	<a href="#">6L2143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
14	<a href="#">6L2141980000</a> Gasket	<a href="#">Buy now</a>
16	<a href="#">6L245113A200</a> Gasket, upper casing	<a href="#">Buy now</a>
17	<a href="#">6L241133A100</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
18	<a href="#">6L2W00930000</a> Carburetor repair kit	<a href="#">Buy now</a>
21	<a href="#">6L2143850000</a> Float	<a href="#">Buy now</a>
22	<a href="#">6E5143860100</a> Pin, float	<a href="#">Buy now</a>
23	<a href="#">6L2143920000</a> Valve, needle	<a href="#">Buy now</a>

## Repair Kit 1



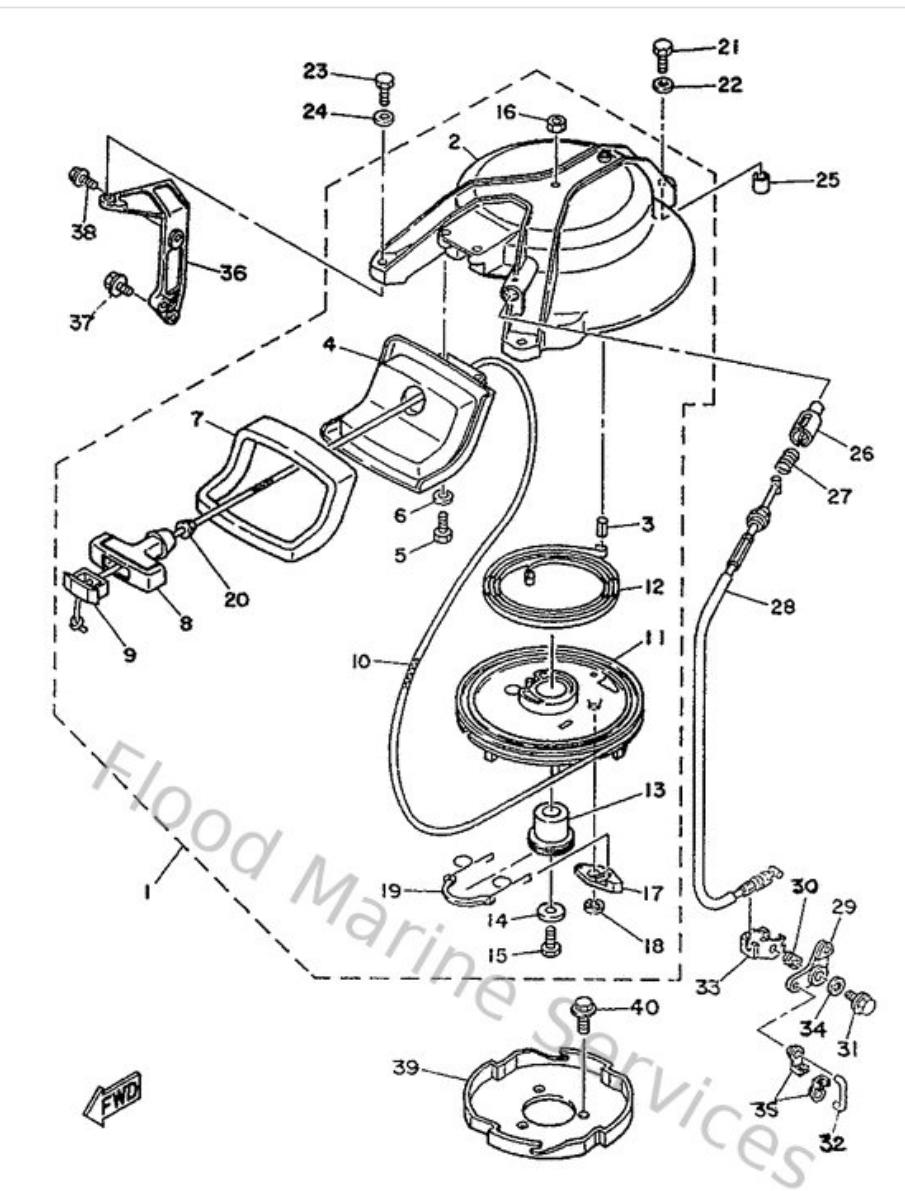
Ref	Part	
24	<a href="#">6L2143990000</a> Gasket	<a href="#">Buy now</a>
26	<a href="#">6L2143980000</a> Gasket	<a href="#">Buy now</a>

## Repair Kit 2



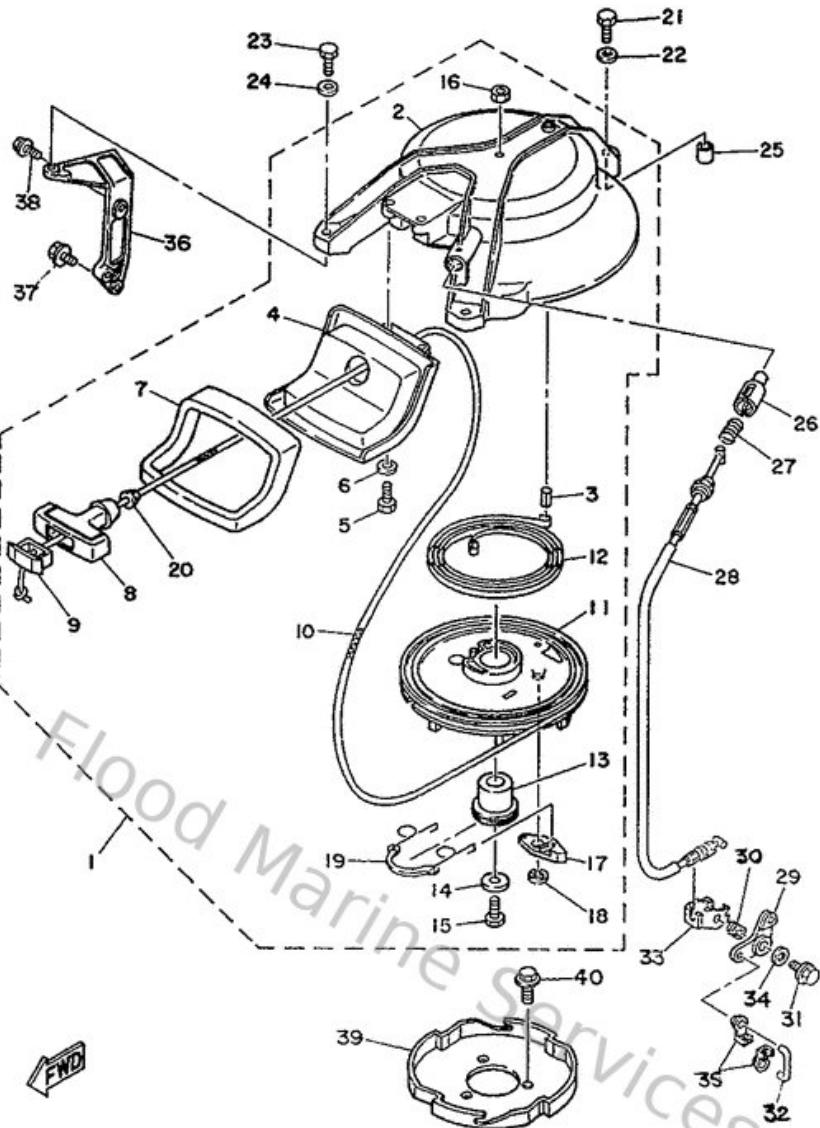
Ref	Part	
1	<a href="#">6L2W00010300</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">6L2411340000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
5	<a href="#">6L2443670000</a> Damper, water seal 3	<a href="#">Buy now</a>
7	<a href="#">6L245315A000</a> Packing, lower casing	<a href="#">Buy now</a>
11	<a href="#">6L2W00780000</a> Water pump repair kit	<a href="#">Buy now</a>
12	<a href="#">6L2443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
14	<a href="#">6L2443520000</a> Impeller	<a href="#">Buy now</a>
15	<a href="#">6L2443220000</a> Insert, cartridge	<a href="#">Buy now</a>

# Starter



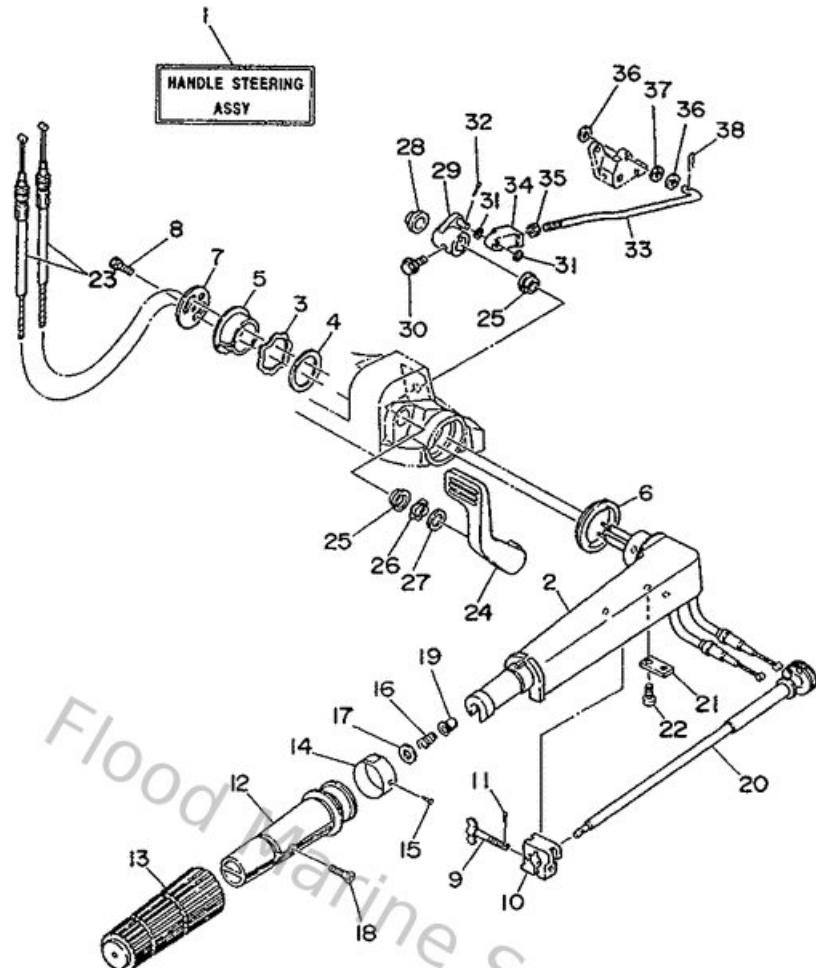
Ref	Part	
1	<a href="#">6L2157100100</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">6L2157110094</a> Case, starter	<a href="#">Buy now</a>
4	<a href="#">6L2157580094</a> Guide, rope	<a href="#">Buy now</a>
7	<a href="#">6L2157620000</a> Seal, rubber 2	<a href="#">Buy now</a>
8	<a href="#">689157550100</a> Handle, starter	<a href="#">Buy now</a>
9	<a href="#">6F5157790200</a> Cover	<a href="#">Buy now</a>
11	<a href="#">6J8157140000</a> Drum, sheave	<a href="#">Buy now</a>
13	<a href="#">677157170100</a> Shaft	<a href="#">Buy now</a>
17	<a href="#">676157410300</a> Pawl, drive	<a href="#">Buy now</a>
19	<a href="#">6J8157050000</a> Spring, drive pawl	<a href="#">Buy now</a>
20	<a href="#">6A0157890000</a> Damper	<a href="#">Buy now</a>
26	<a href="#">656157480000</a> Plunger, starter stop	<a href="#">Buy now</a>
28	<a href="#">6L2157700000</a> Cable comp., starter stop	<a href="#">Buy now</a>
29	<a href="#">6L2157460000</a> Arm	<a href="#">Buy now</a>
32	<a href="#">6L2157470000</a> Link	<a href="#">Buy now</a>

# Starter



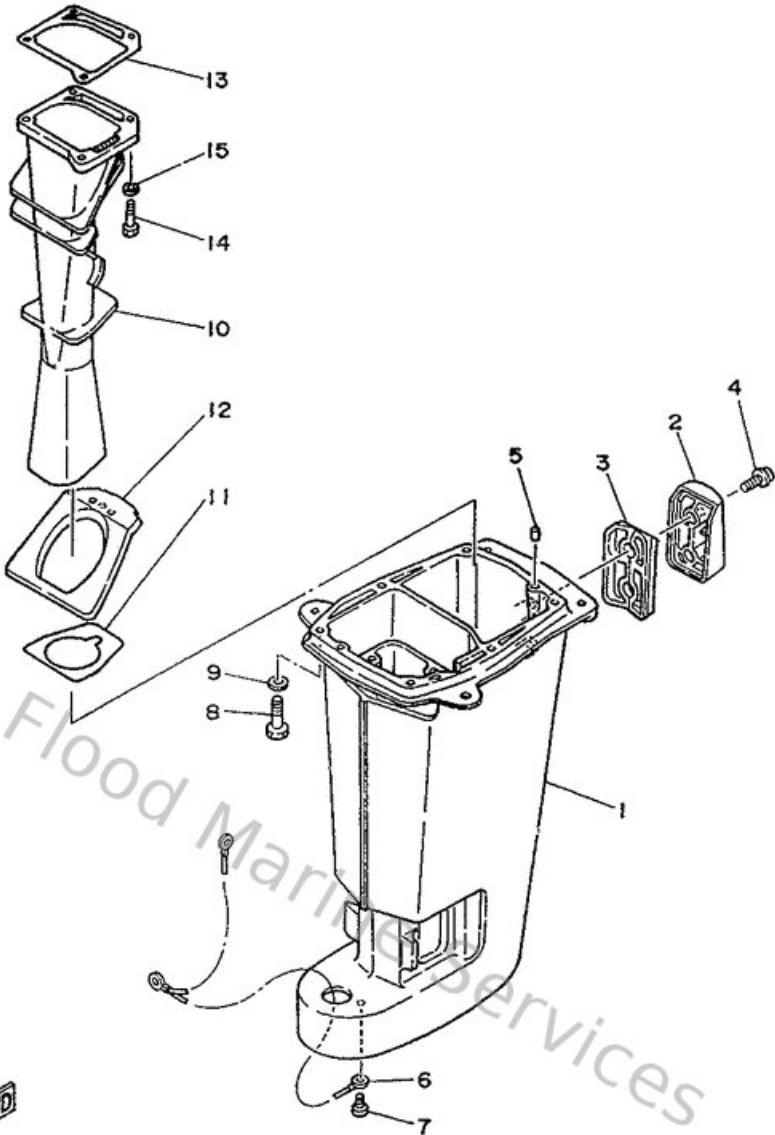
Ref	Part	
33	<a href="#">6L2157740000</a> Stay 4	<a href="#">Buy now</a>
35	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
36	<a href="#">6L2157720094</a> Stay 2	<a href="#">Buy now</a>
39	<a href="#">6L2157230100</a> Pulley, starter	<a href="#">Buy now</a>

# Steering



Ref	Part	
1	<a href="#">6L2W0084004D</a> Handle Steering assembly	<a href="#">Buy now</a>
2	<a href="#">6G14211104D</a> Handle, steering	<a href="#">Buy now</a>
7	<a href="#">6G1421310100</a> Cover, handle steering	<a href="#">Buy now</a>
9	<a href="#">6G1421250100</a> Bolt, friction adjusting	<a href="#">Buy now</a>
10	<a href="#">6EEG21260000</a> Friction, steering	<a href="#">Buy now</a>
12	<a href="#">664421190000</a> Grip, steering handle	<a href="#">Buy now</a>
13	<a href="#">6G1421770000</a> Rubber, handle	<a href="#">Buy now</a>
14	<a href="#">6L2421370000</a> Indicator, throttle	<a href="#">Buy now</a>
20	<a href="#">6EGG21380000</a> Lever, throttle	<a href="#">Buy now</a>
21	<a href="#">6E0421590200</a> Stay	<a href="#">Buy now</a>
23	<a href="#">6L2263010000</a> Throttle cable assembly	<a href="#">Buy now</a>
24	<a href="#">6L2441110094</a> Handle, gear shift	<a href="#">Buy now</a>
29	<a href="#">6L2441250094</a> Lever, shift rod	<a href="#">Buy now</a>
33	<a href="#">6L2441240000</a> Link, shift rod	<a href="#">Buy now</a>
34	<a href="#">6L2263630000</a> End, cable	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
1	<a href="#">6L245111014D</a> Casing, upper	<a href="#">Buy now</a>
2	<a href="#">6L245151014D</a> Cover, upper casing	<a href="#">Buy now</a>
3	<a href="#">6L2451150000</a> Gasket, upper casing	<a href="#">Buy now</a>
6	<a href="#">6L2821270000</a> Wire, lead 2	<a href="#">Buy now</a>
10	<a href="#">6L241131005B</a> Manifold, ext. 1	<a href="#">Buy now</a>
11	<a href="#">6L2411340000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
12	<a href="#">6L2451230100</a> Gasket, muffler	<a href="#">Buy now</a>
13	<a href="#">6L241133A100</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>

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