



Yamaha 20DWO 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

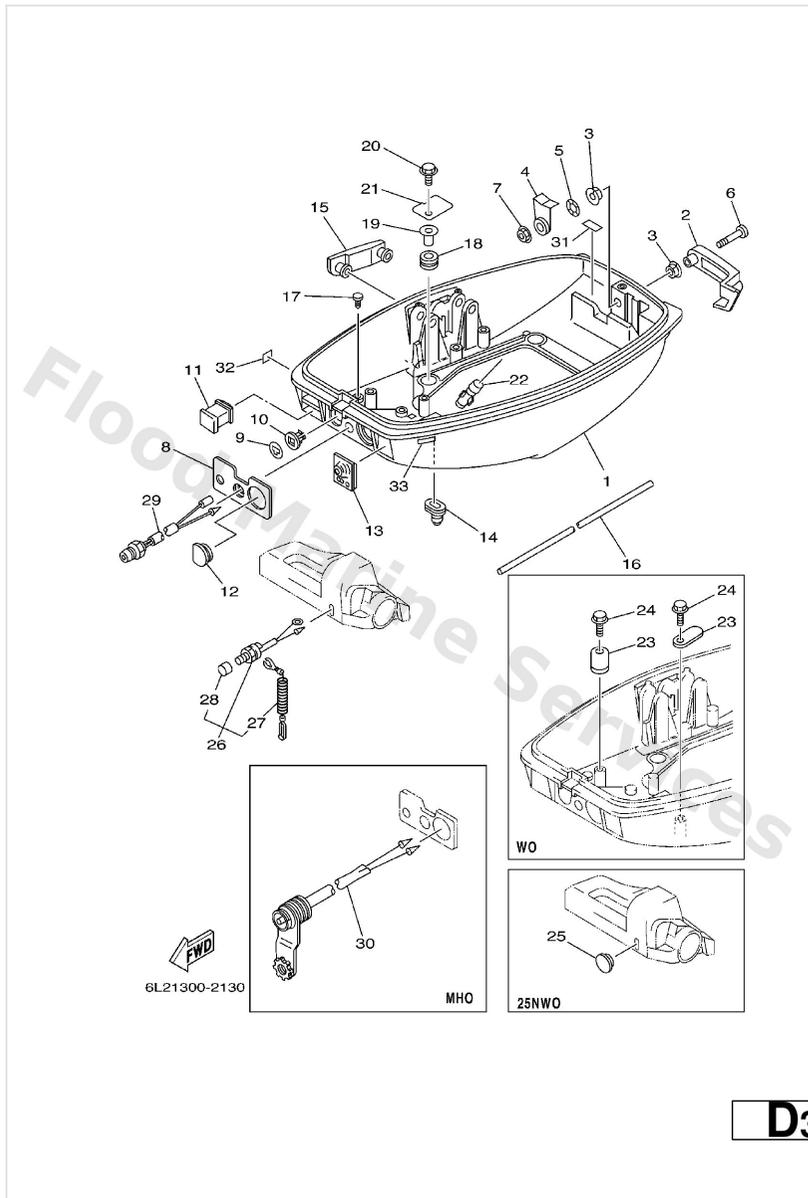
Authorised Yamaha Dealers



Contents

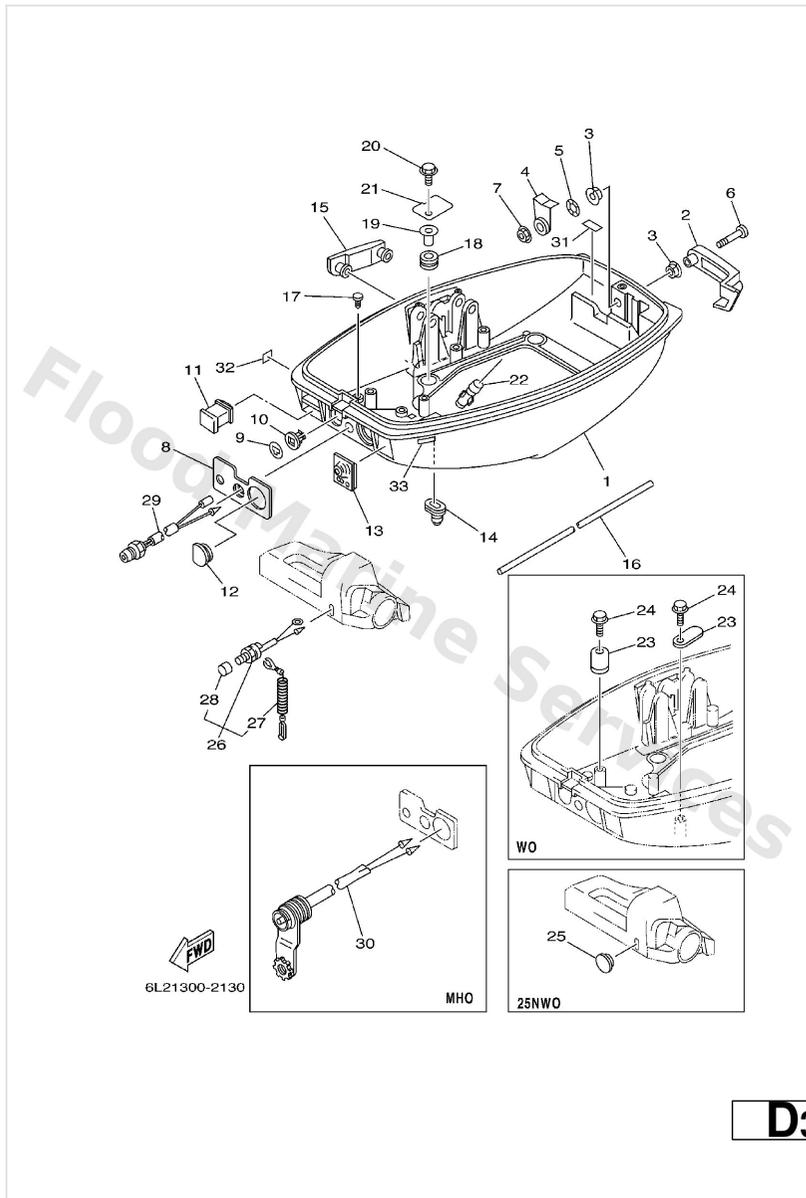
BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	13
CONTROL 1	16
CONTROL 2	19
CRANKSHAFT. PISTON	21
CYLINDER. CRANKCASE	24
ELECTRICAL 1	27
ELECTRICAL 2	29
FUEL	31
FUEL TANK	32
GENERATOR	33
INTAKE	35
LOWER CASING. DRIVE 1	37
LOWER CASING. DRIVE 2	41
OIL PUMP	43
REMOTE CONTROL ASSY	46
REMOTE CONTROL BOX	51
REPAIR KIT 1	52
REPAIR KIT 2	54
STARTER	56
STARTING MOTOR	59
STEERING	61
STEERING GUIDE	64
TOP COWLING	65
UPPER CASING	67

Bottom Cowling



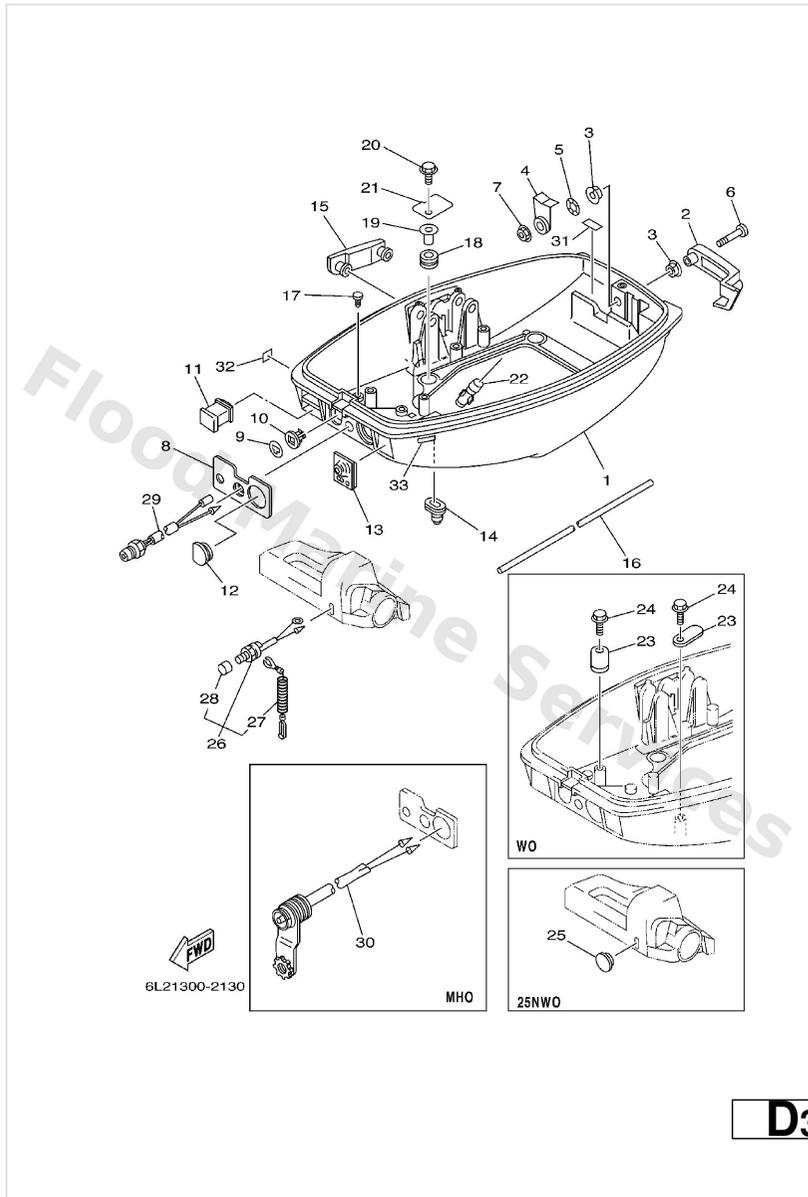
Ref	Part	
1	6L2-42711-03-4D Cowling, bottom 1	Buy now
2	6L2-42815-01-4D Lever, clamp	Buy now
3	90386-12M45 Bushing (6g1)	Buy now
4	6L2-42816-00 Lever, clamp	Buy now
5	90206-12052 Washer, wave (666)	Buy now
6	97880-06035 Screw, pan head(6h4)	Buy now
7	95780-06300 Nut, nylon (6g1)	Buy now
8	6L2-42719-A0 Panel, front lower	Buy now
9	689-41273-00 Grommet	Buy now
10	6J8-41274-00 Grommet 2	Buy now
11	6L2-42725-00 Grommet	Buy now
11	6L2-42725-50 Grommet	Buy now
12	6G1-42724-00 Grommet	Buy now
13	6L2-42726-01 Grommet	Buy now
13	6L2-42726-10 Grommet	Buy now

Bottom Cowling



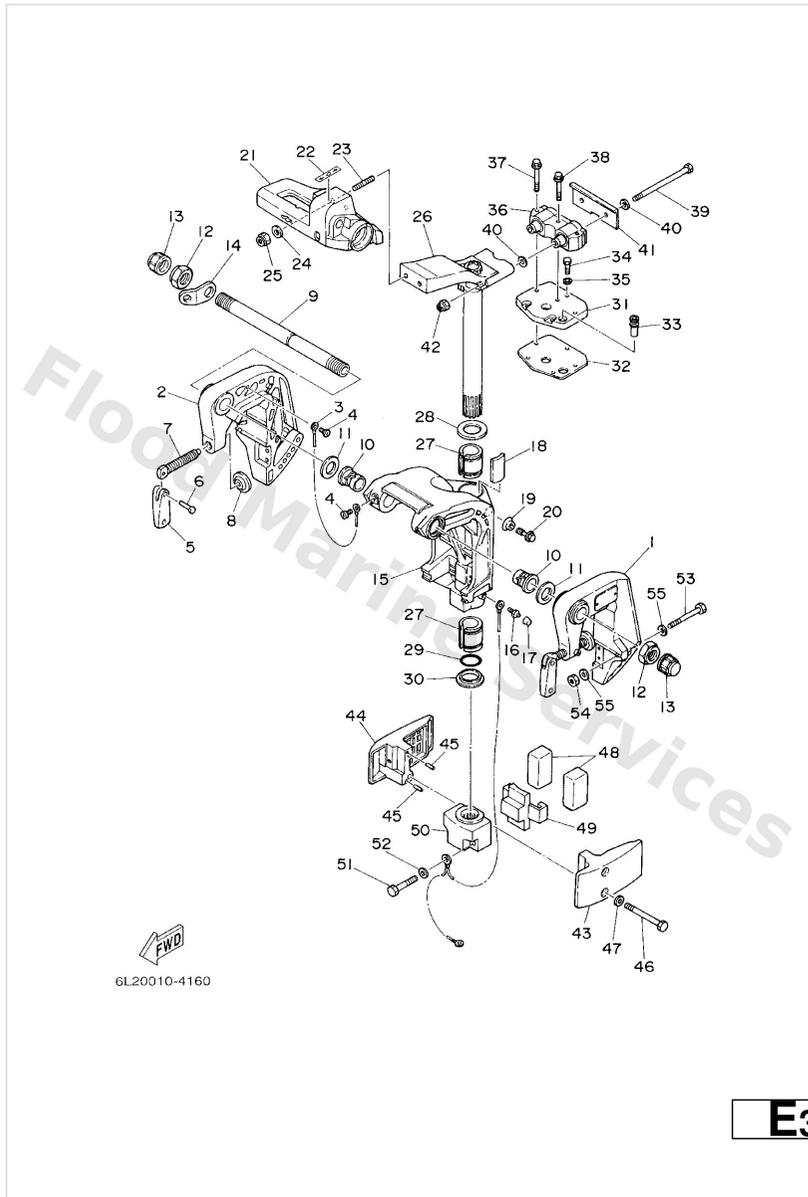
Ref	Part	
14	6G1-42727-00 Grommet	Buy now
15	6L2-42748-01 Grommet	Buy now
16	6L2-42716-00 Rubber seal 1	Buy now
17	90338-05M03 Plug (6h1)	Buy now
18	90480-15M31 Grommet (6g1)	Buy now
19	90387-06M52 Collar (6g1)	Buy now
20	95895-06020 Bolt, flange(jk3)	Buy now
21	6L2-42738-01 Plate, fitting	Buy now
22	6H3-44391-01 Nipple, hose	Buy now
23	6E5-82588-00 Plate	Buy now
24	95895-06016 Bolt, flange deep recess	Buy now
25	6G1-42725-00 Grommet	Buy now
26	6L2-82575-00 Engine stop switch assembly	Buy now
27	682-82556-00 Lanyard, stop switch	Buy now
28	689-8257Y-00 Cap	Buy now

Bottom Cowling



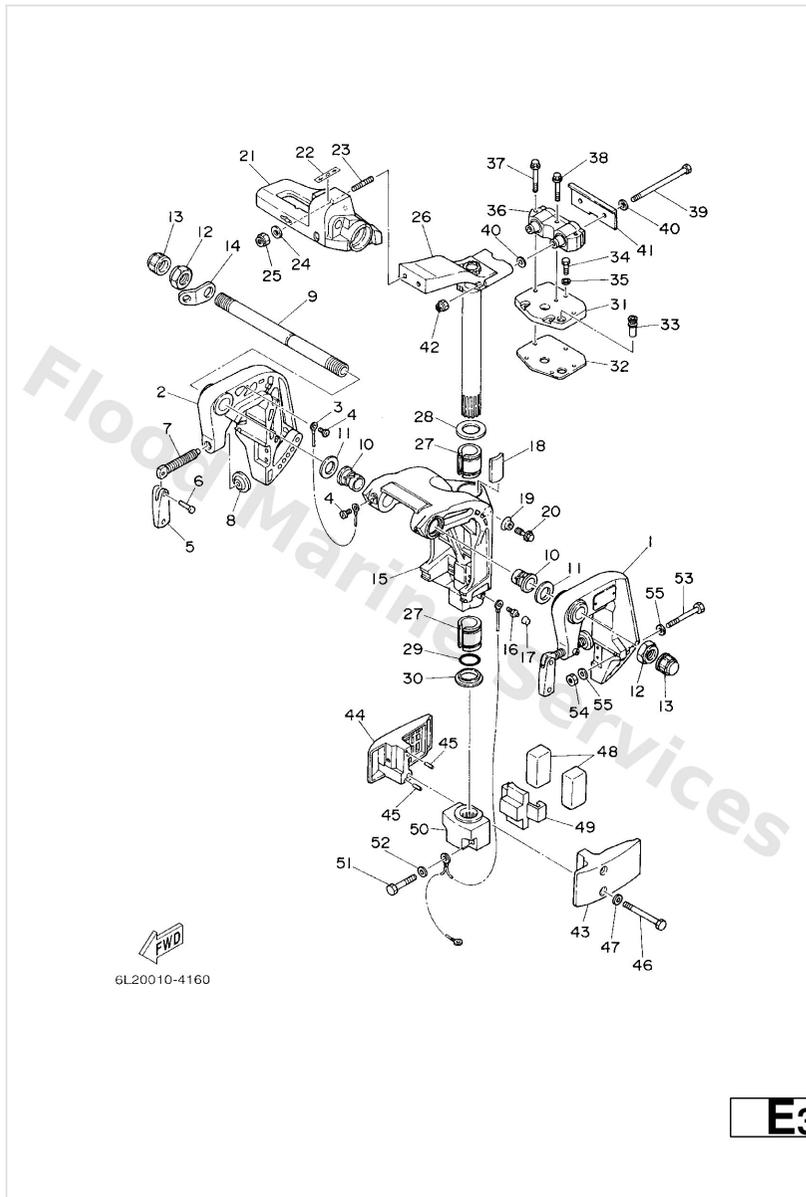
Ref	Part	
29	6J8-85410-00 Emergency signal light assembly	Buy now
30	682-84381-00 2p concent 1	Buy now
31	6E7-42791-10 Mark 1	Buy now
32	6A1-28176-00 Label Caution	Buy now
33	6E3-8257H-00 Plate Mark	Buy now

Bracket 1



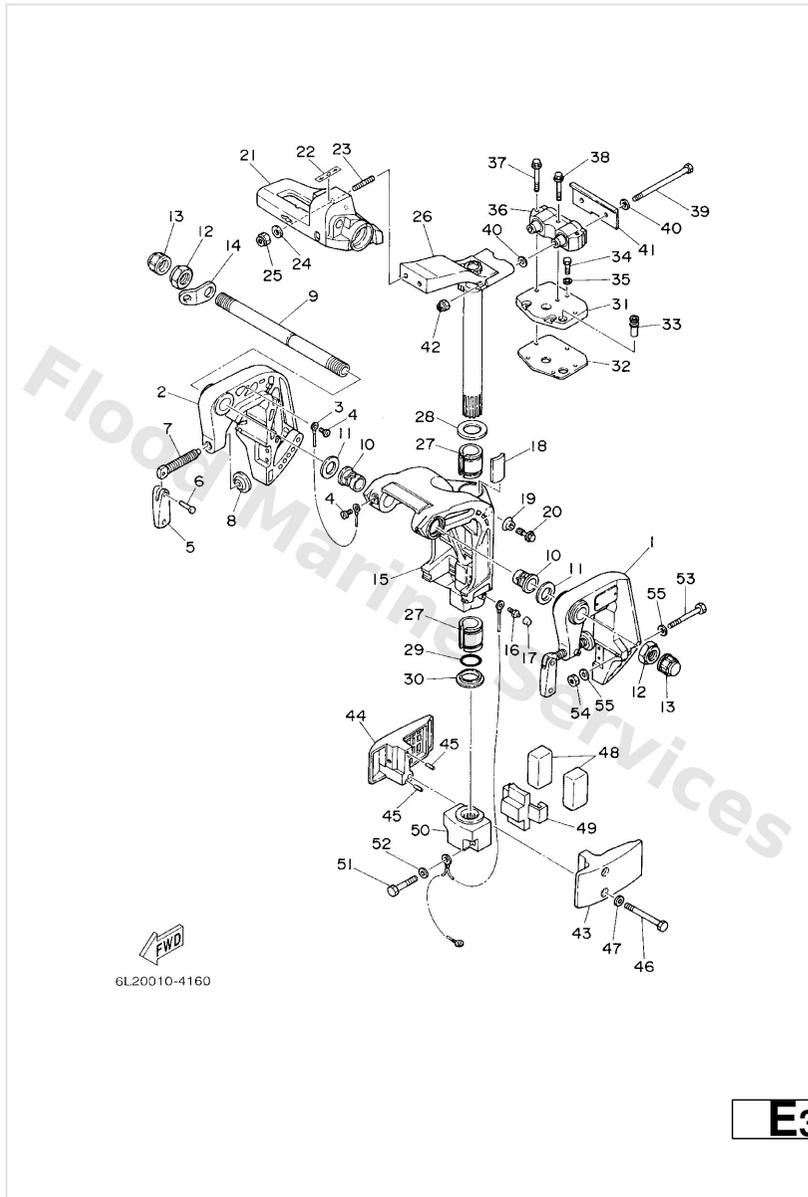
Ref	Part	
1	6L2-43111-04-4D Bracket, clamp 1	Buy now
2	6L2-43112-05-4D Bracket, clamp 2	Buy now
3	6E5-82148-00 Wire, lead 5	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	6E0-43118-01 Handle, transom clamp	Buy now
6	90243-04M01 Pin(6a1)	Buy now
7	6L2-43116-00 Screw, transom clamp	Buy now
8	648-43114-01 Pad, transom clamp	Buy now
9	6J8-43131-01 Bolt, clamp bracket	Buy now
10	90386-22M67 Bush(6a9)	Buy now
11	90201-22M03 Washer, plate(64j)	Buy now
12	90185-22043 Nut, self-locking	Buy now
13	6G5-43145-01 Cap, clamp bracket	Buy now
14	6J8-43113-01 Plate, clamp bracket	Buy now
15	6L2-43311-05-4D Bracket, swivel 1	Buy now

Bracket 1



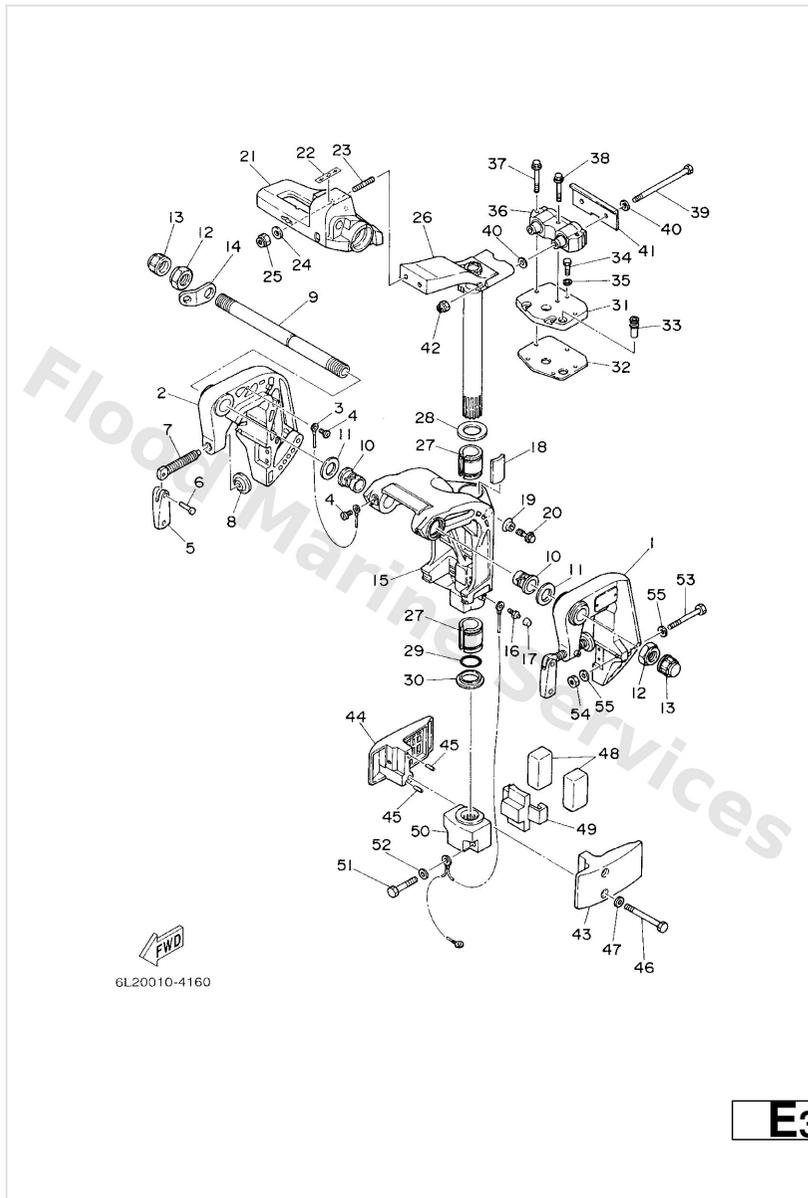
Ref	Part	
16	93700-06M03 Nipple, grease(6a1)	Buy now
17	663-45119-00 Cap, grease nipple AP	Buy now
18	6H4-42528-00 Piece, friction	Buy now
19	689-43373-01 Seal, damper	Buy now
20	90105-06M18 Bolt (689)	Buy now
21	6L2-42121-02-4D Bracket	Buy now
22	6E0-44191-11 Indicator, shift	Buy now
23	90116-10M28 Bolt, stud	Buy now
24	92995-10600 Washer, plate	Buy now
25	90185-10051 Nut, self-locking	Buy now
26	6L2-42510-01-4D Steering bracket assembly	Buy now
27	90386-30M75 Bush(6I2)	Buy now
28	90201-30M00 Washer, plate(6h1)	Buy now
29	93210-29375 O-ring (j10)	Buy now
30	90386-30M60 Bush(6j8)	Buy now

Bracket 1



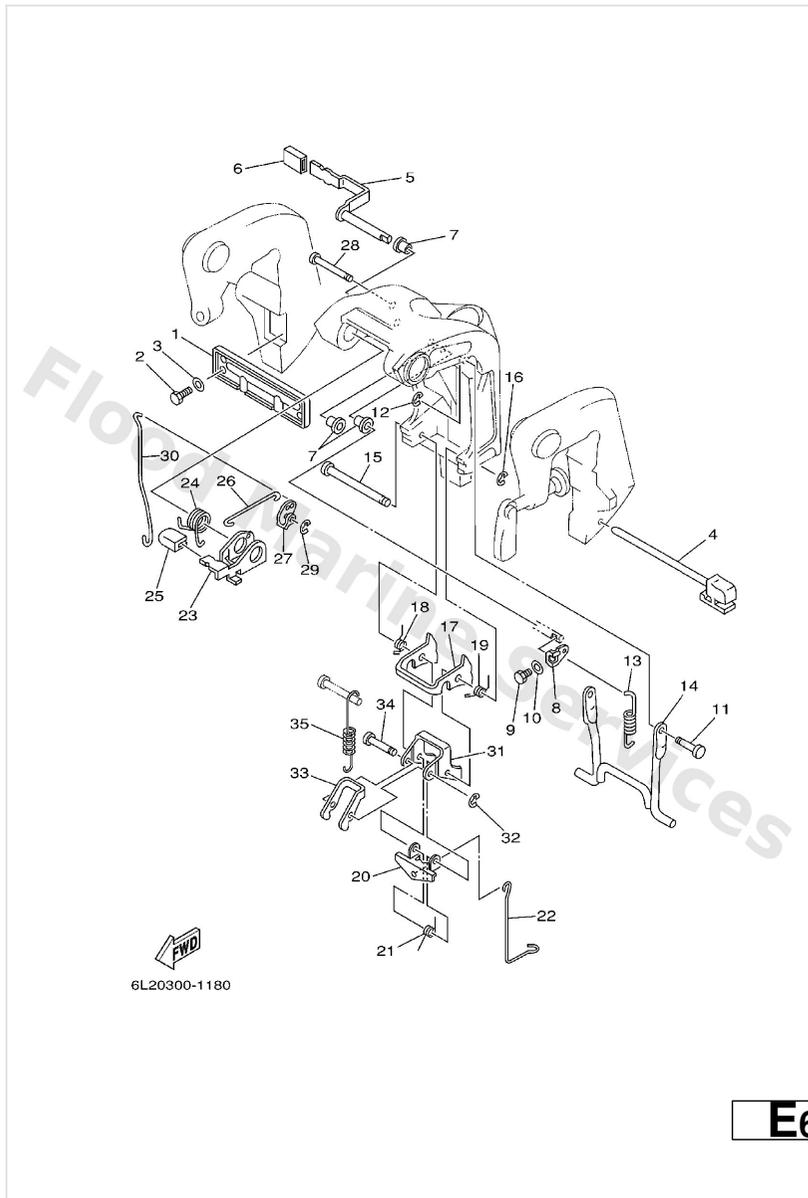
Ref	Part	
31	6L2-44512-00-4D Cover, upper mount	Buy now
32	6L2-45114-A1 Gasket, upper casing	Buy now
33	6L2-44365-00 Damper, water seal 1	Buy now
34	97095-06020 Bolt(7u8)	Buy now
35	92995-06600 Washer, plain (646)	Buy now
36	6L2-44514-01 Mount damper, upper side	Buy now
37	90119-06M04 Bolt, with washer(6I2)	Buy now
38	90119-06M05 Bolt, with washer(6I2)	Buy now
39	90101-08M09 Bolt(6I2)	Buy now
40	90201-08M01 Washer, plate(6I2)	Buy now
41	6L2-44526-00 Plate	Buy now
42	90185-08057 Nut, nylon (6j8)	Buy now
43	6L2-44551-01-4D Housing, lower mount rubber 1	Buy now
44	6L2-44552-01-4D Housing, lower mount rubber 2	Buy now
45	93604-12M07 Pin, dowel (688)	Buy now

Bracket 1



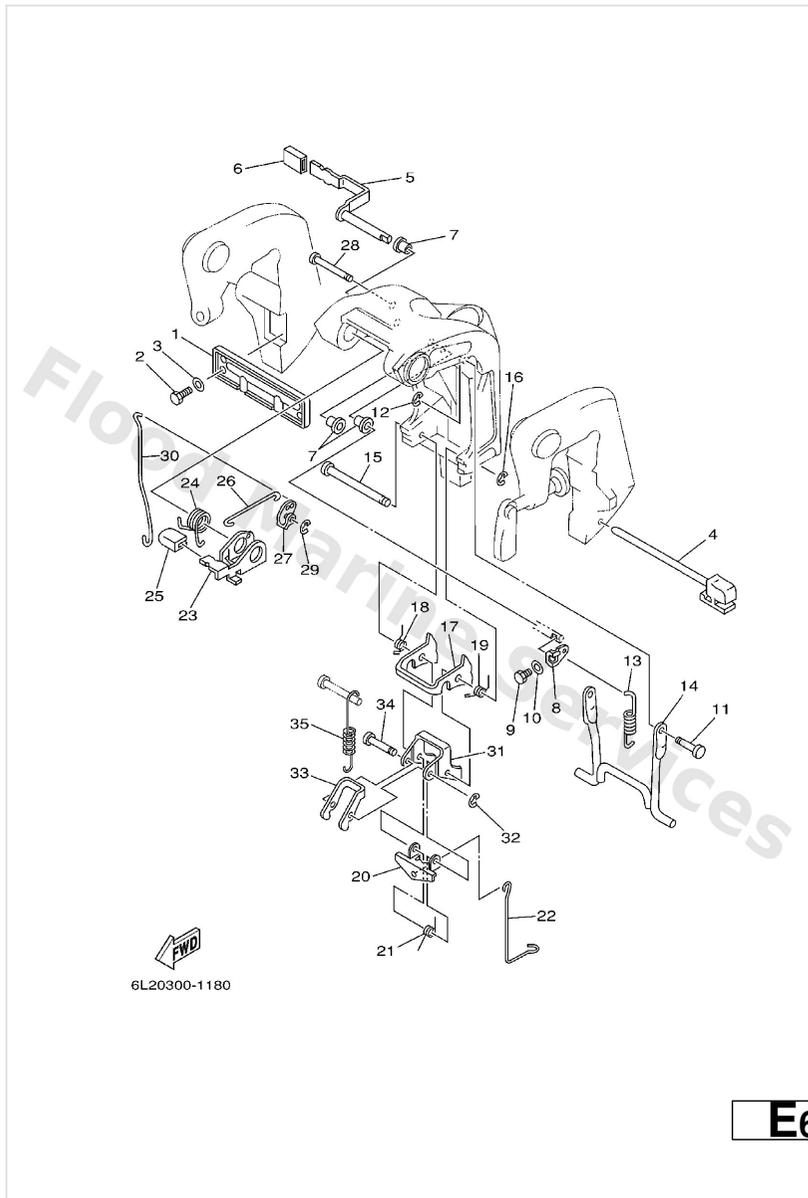
Ref	Part	
46	97095-08085 Bolt, with washer	Buy now
47	92995-08600 Washer, plain (663)	Buy now
48	6L2-44555-00 Mount damper, lower side	Buy now
49	6L2-44557-00 Mount damper, lower front	Buy now
50	6L2-44553-01-4D Cover, lower mount	Buy now
51	97095-08045 Bolt, hexagon	Buy now
53	97095-08070 Bolt, hexagon	Buy now
54	95380-08600 Nut (661)	Buy now

Bracket 2



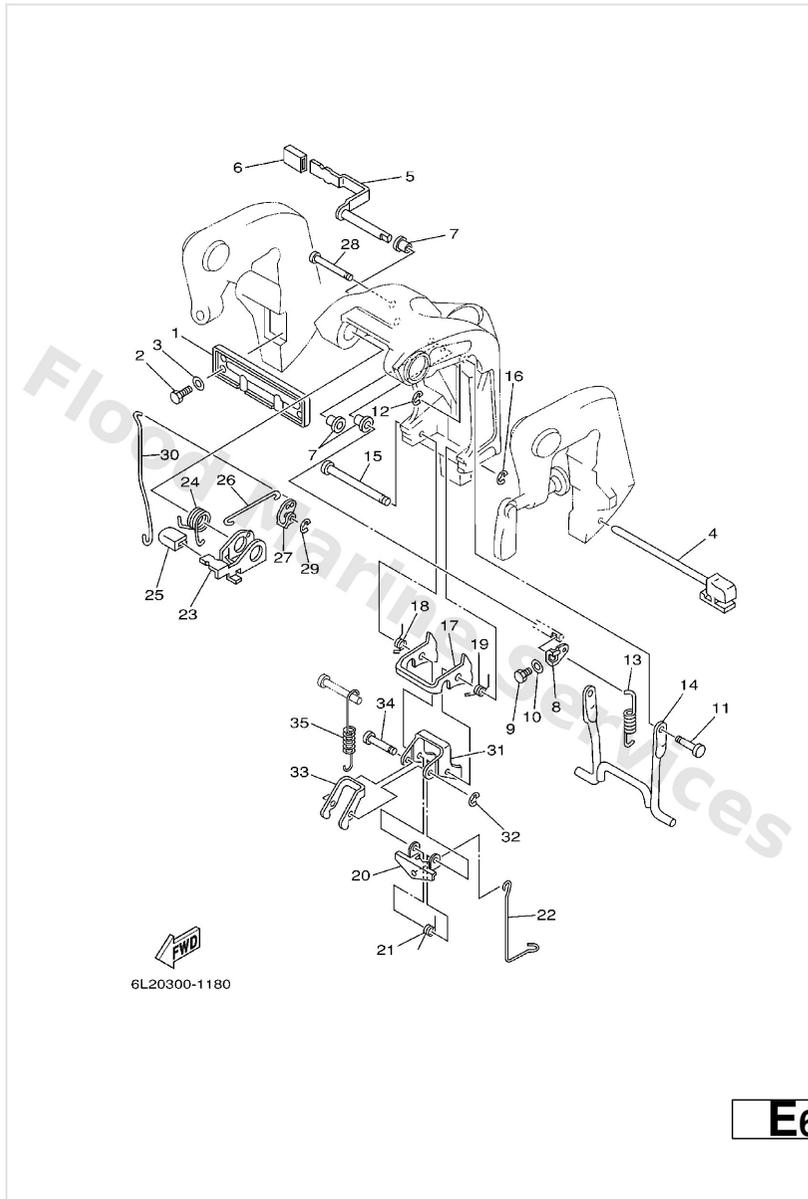
Ref	Part	
1	6L2-43165-01 Plate, tilt lock	Buy now
2	97090-06010 Bolt	Buy now
3	92990-06600 Washer, plain (646)	Buy now
4	6L2-43160-00 Tilt rod assembly	Buy now
5	6L2-43630-01 Tilt lever assembly	Buy now
6	682-43318-01 Cover	Buy now
7	90386-08032 Bushing (650)	Buy now
8	6L2-43682-01 Lever, shallow water drive 2	Buy now
9	97095-05010 Bolt (682)	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	6L2-43191-01 Shaft, stopper	Buy now
12	99080-05600 Circlip(22k)	Buy now
13	90506-20M27 Spring, tension(6l2)	Buy now
14	6L2-43350-02 Receiver assembly	Buy now
15	6J8-43611-01 Shaft, tilt lock	Buy now

Bracket 2



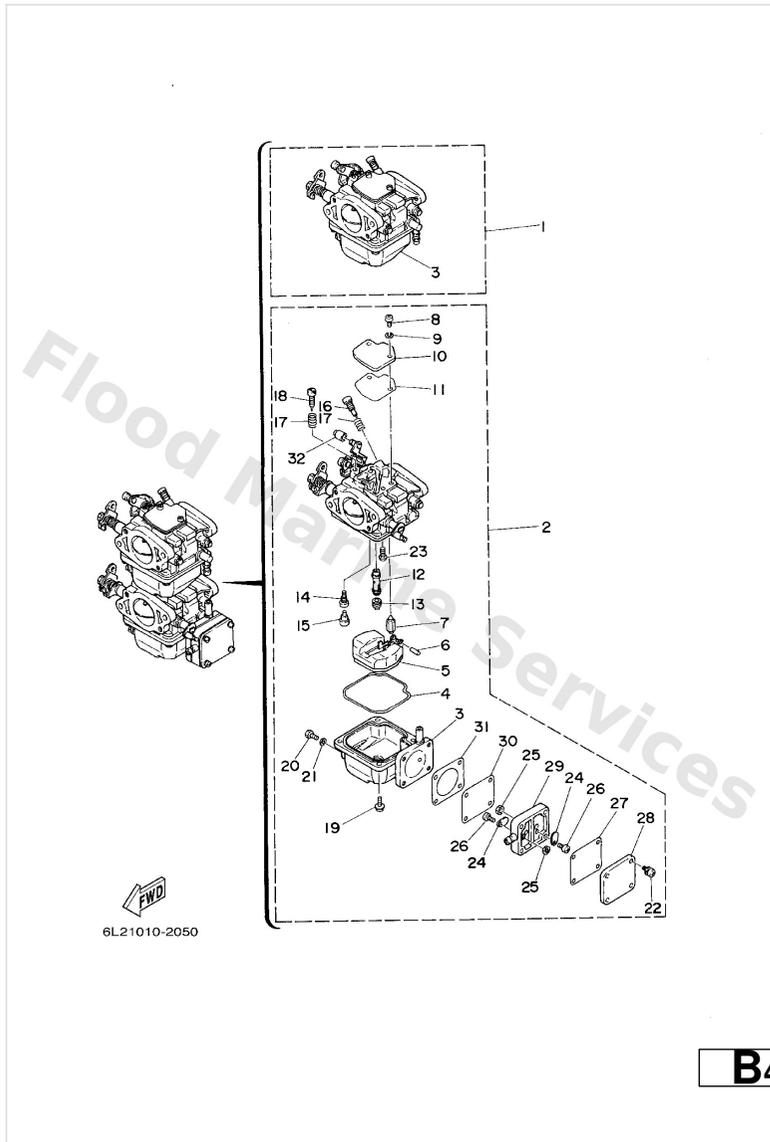
Ref	Part	
17	6L2-43614-00 Plate, tilt lock	Buy now
18	90508-12M28 Spring, torsion(6l2)	Buy now
19	90508-12M29 Spring, torsion(6l2)	Buy now
20	6L2-43615-00 Plate, tilt lock	Buy now
21	6L2-43657-00 Spring, lock	Buy now
22	6L2-43676-00 Hook	Buy now
23	6L2-43631-00 Lever, tilt	Buy now
24	6L2-43188-00 Spring	Buy now
25	6L2-43633-10 Cover, tilt lever	Buy now
26	6L2-43611-00 Shaft, tilt lock	Buy now
27	6L2-43641-00 Lever, tilt	Buy now
28	6L2-43659-00 Shaft, reverse lock	Buy now
30	6L2-43617-00 Rod, tilt lock	Buy now
31	6L2-43613-00 Arm, tilt lock	Buy now
33	6L2-43624-00 Plate, tilt rock	Buy now

Bracket 2



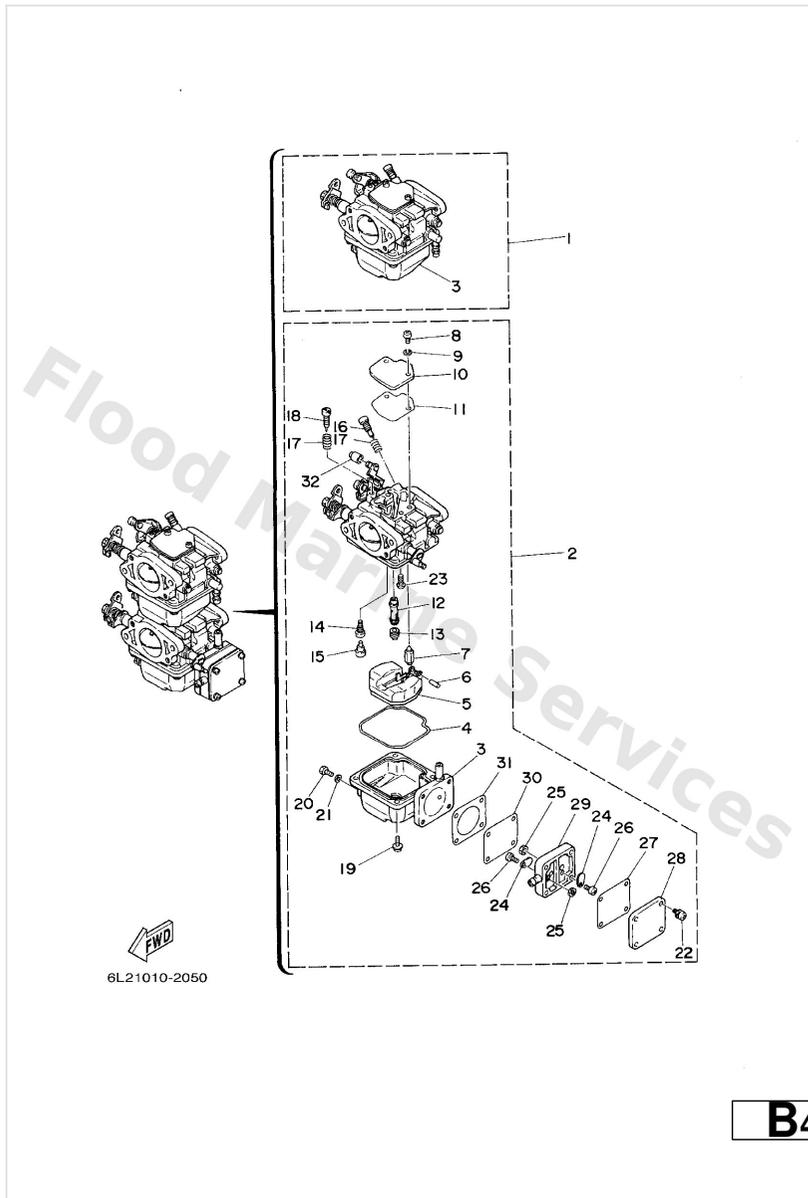
Ref	Part	
34	6L2-43336-00 Pin	Buy now
35	90506-23M11 Spring, tension(6I2)	Buy now

Carburetor



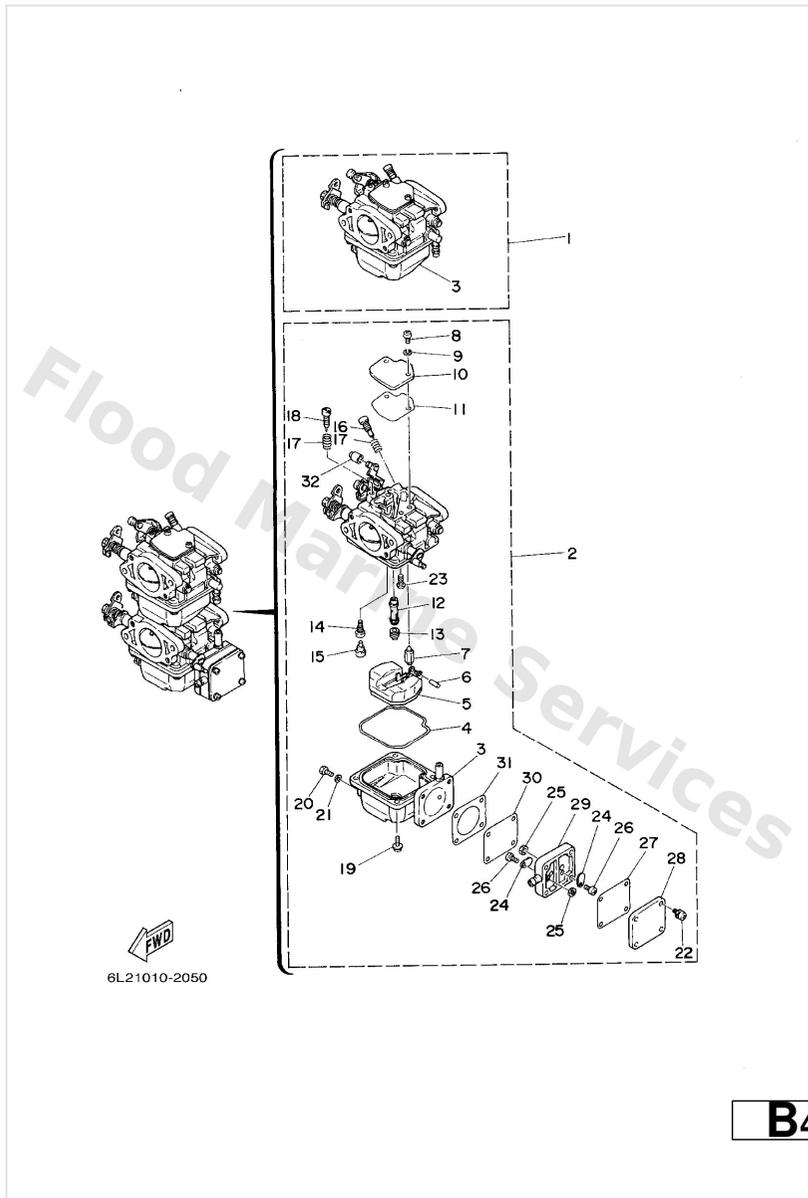
Ref	Part	
1	6L2-14301-01 Carburetor assembly 1 #1	Buy now
1	6L3-14301-00 Carburetor assembly 1 #1	Buy now
2	6L2-14302-01 Carburetor assembly 2 #2	Buy now
2	6L3-14302-00 Carburetor assembly 2 #2	Buy now
3	6L2-14381-00 Body, float chamber #1	Buy now
3	6L2-14383-00 Body, float chamber #2	Buy now
4	6L2-14384-00 Gasket, float chamber	Buy now
5	6L2-14385-00 Float	Buy now
6	6E5-14386-01 Pin, float	Buy now
7	6L2-14392-00 Valve, needle	Buy now
8	97880-04010 Screw, pan head (e56)	Buy now
9	92900-04100 Ybs67-4 washer, spring	Buy now
10	6L2-14157-00 Cover, mixing	Buy now
11	6L2-14399-00 Gasket	Buy now
12	6L2-14341-00 Nozzle, main	Buy now

Carburetor



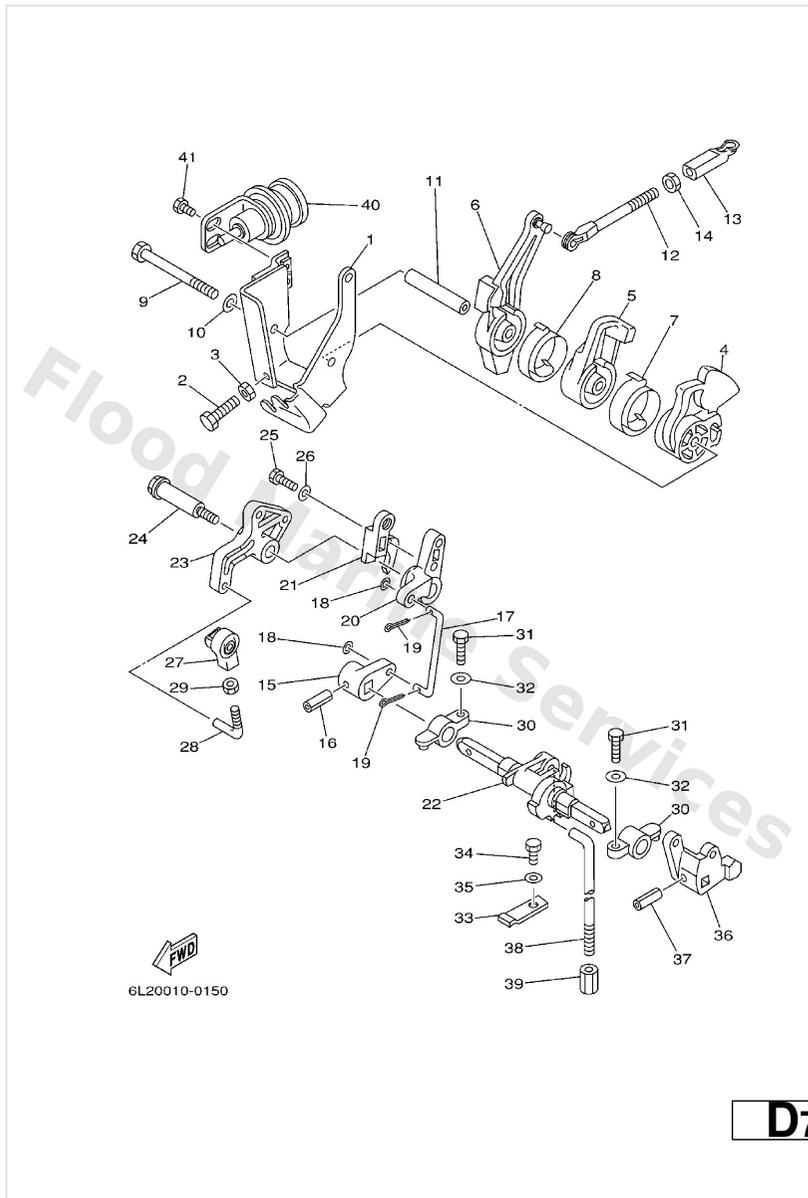
Ref	Part	
13	30X-14343-63 Jet, main	Buy now
14	6L2-14342-30 Jet, pilot (#60)	Buy now
15	50M-14355-00 Plug	Buy now
16	6L2-14323-00 Screw, air adjusting	Buy now
17	646-14212-01 Spring, pilot adjusting	Buy now
18	664-14321-01 Screw, throttle	Buy now
19	97980-04112 Screw, pan head (686)	Buy now
20	677-14383-00 Screw, drain	Buy now
21	6L2-14398-00 Gasket	Buy now
22	677-24444-01 Screw	Buy now
23	98980-04006 Screw, bind(6I2)	Buy now
24	6A0-24421-01 Valve, check	Buy now
25	95380-03600 Nut (6g8)	Buy now
26	6E7-14325-00 Screw, pan head	Buy now
27	6L2-24435-00 Gasket, body 2	Buy now

Carburetor



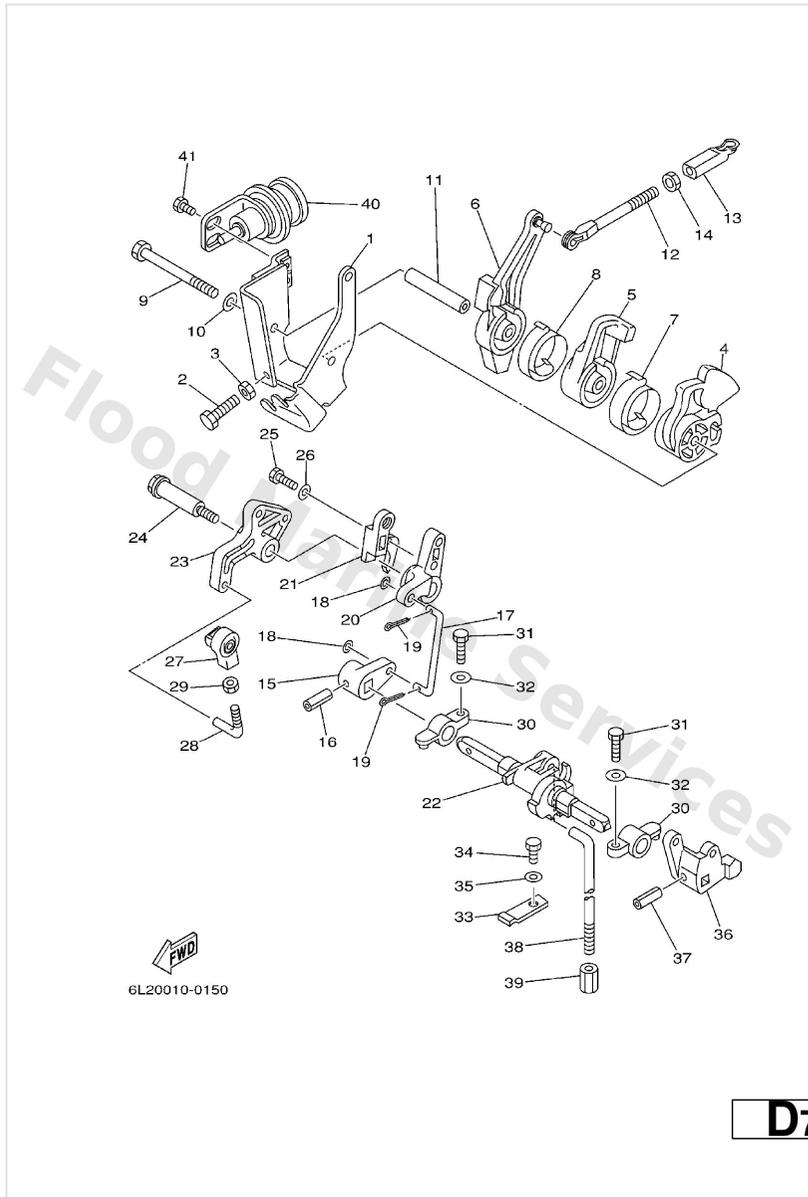
Ref	Part	
28	6L2-24413-00 Body 2	Buy now
29	682-24412-01 Body, pump	Buy now
30	677-24411-02 Diaphragm	Buy now
31	677-24434-02 Gasket, pump 1	Buy now
32	6L2-14578-00 Collar & stopper set #2	Buy now

Control 1



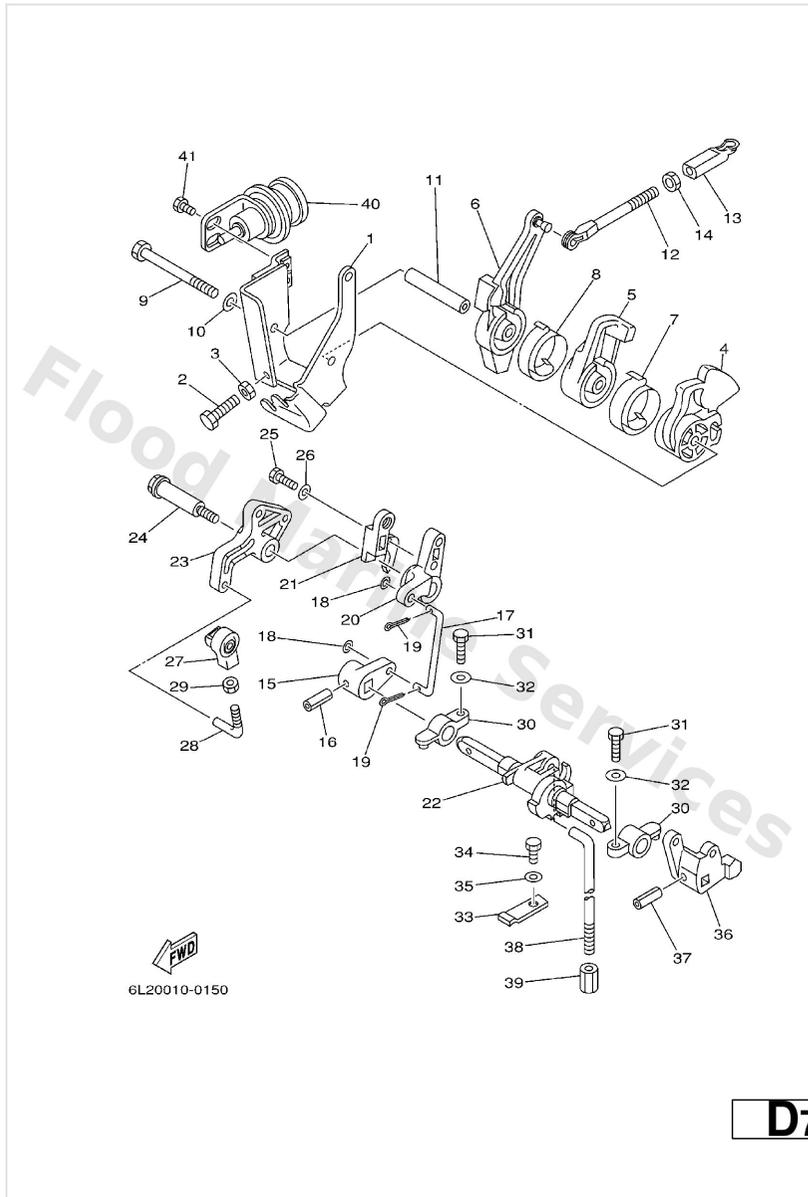
Ref	Part	
1	6L2-14497-00 Stay, throttle wire	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	95380-06700 Nut	Buy now
4	6L2-41213-00 Cam, accel.	Buy now
5	6L2-41283-00 Lever, free accel.	Buy now
6	6L2-41631-00 Lever, magneto control	Buy now
7	6J8-42167-00 Spring 1	Buy now
8	6L2-42167-00 Spring 1	Buy now
9	97095-06075 Bolt, hexagon w/w deep recess	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	90387-06M18 Collar(6L2)	Buy now
12	689-42169-01 Joint	Buy now
13	662-41237-01 Joint, link	Buy now
14	95380-05600 Nut, hexagon (663)	Buy now
15	6L2-44122-00 Bushing, shift rod lever	Buy now

Control 1



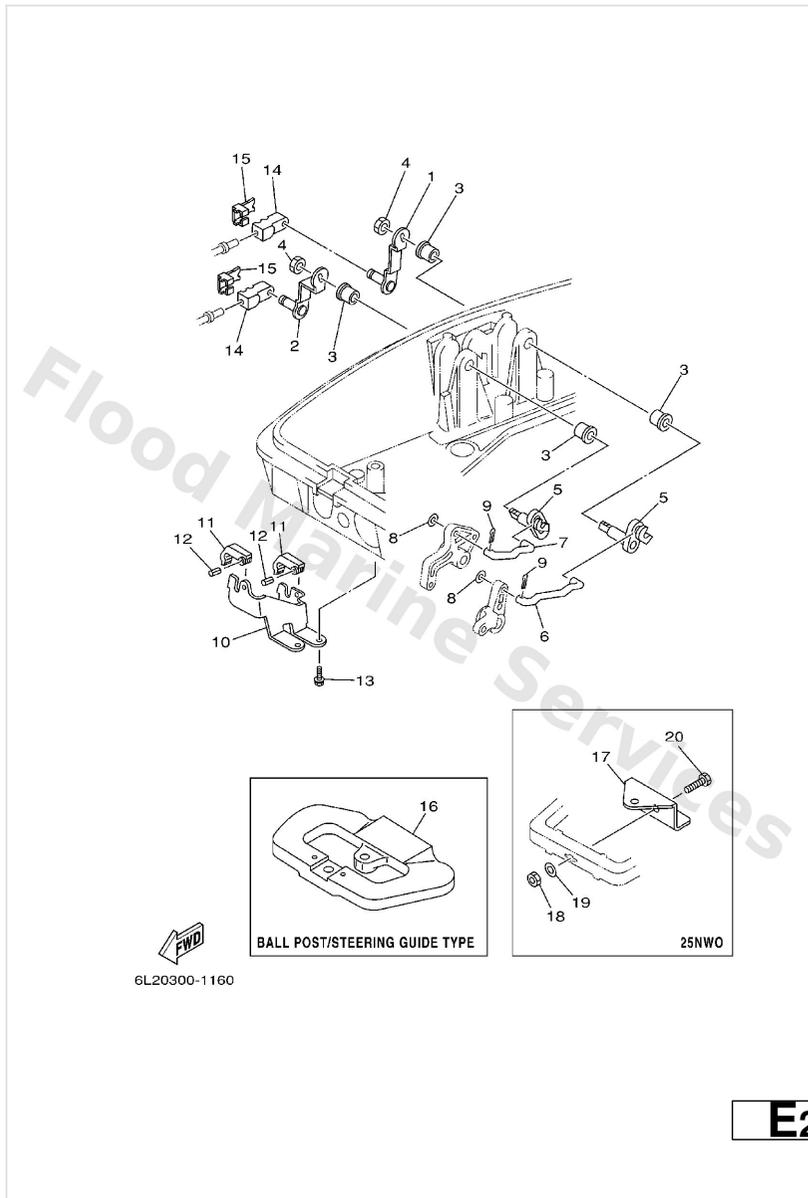
Ref	Part	
16	90254-03M04 Pin, spring (6h3)	Buy now
17	6L2-42192-00 Rod 2	Buy now
18	90202-05088 Washer, plate (666)	Buy now
19	91490-20010 Pin, cotter	Buy now
20	6L2-44141-01 Link, shift rod	Buy now
21	6L2-44141-10-94 Link, shift rod	Buy now
22	6L2-44121-00 Lever, shift rod	Buy now
23	6L2-41212-00 Arm, accel.	Buy now
24	90109-06M28 Bolt(6j8)	Buy now
25	97013-05016 Bolt	Buy now
26	92903-05600 Washer, plain (646)	Buy now
27	6L2-41237-00 Joint, link	Buy now
28	6L2-41238-00 Joint, link	Buy now
29	95380-05700 Nut (656)	Buy now
30	6G1-41662-01-94 Bracket	Buy now

Control 1



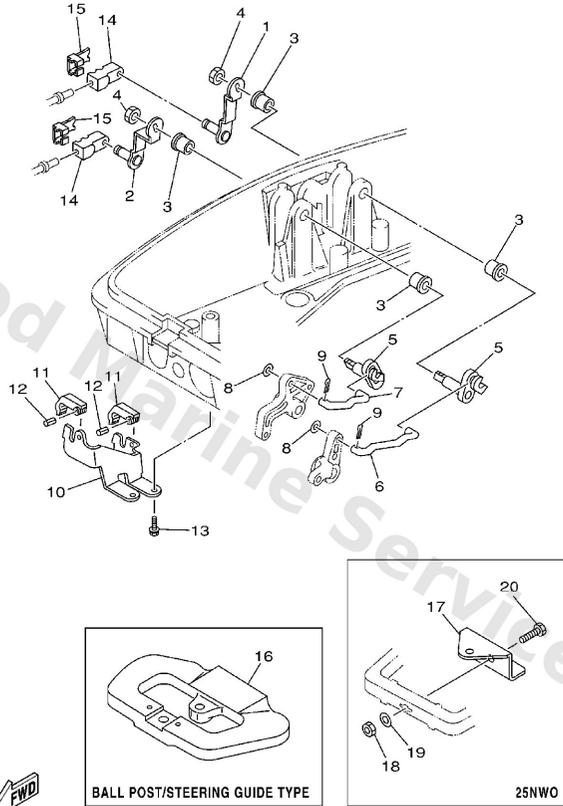
Ref	Part	
31	97013-06020 Bolt(62y)	Buy now
32	92903-06600 Washer, plain (646)	Buy now
33	6J8-44116-00 Spring	Buy now
34	97095-06012 Bolt(gh1)	Buy now
36	6L2-44123-00 Arm, shift rod	Buy now
38	6L2-44143-00 Rod, shift	Buy now
39	90170-06015 Connector, shift rod	Buy now
40	6L2-14368-00 Diaphragm assembly 1	Buy now
41	97095-06008 Bolt (fj1)	Buy now

Control 2

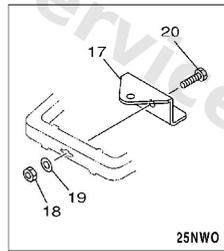
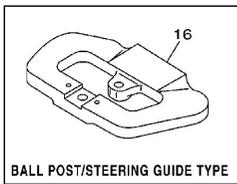


Ref	Part	
1	6L2-48544-01 Lever, shiftcontrol	Buy now
2	6L2-48534-01 Throttle lever, control	Buy now
3	90386-10009 Bushing 6484418600	Buy now
4	95780-08300 Nut, nylon (6j8)	Buy now
5	6L2-42154-01 Lever, throttle control	Buy now
6	6L2-42191-01 Rod 1	Buy now
7	6L2-42192-20 Rod 2	Buy now
8	90202-05088 Washer, plate (666)	Buy now
9	91490-20010 Pin, cotter	Buy now
10	6L2-48531-00 Bracket, remote control 1	Buy now
11	682-48538-50 Clamp, cable	Buy now
12	91690-30012 Pin, spring	Buy now
13	90105-06M23 Bolt (6g1)	Buy now
14	6G8-26363-00 End, wire 1	Buy now
15	6G8-26364-00 End, wire 2	Buy now

Control 2



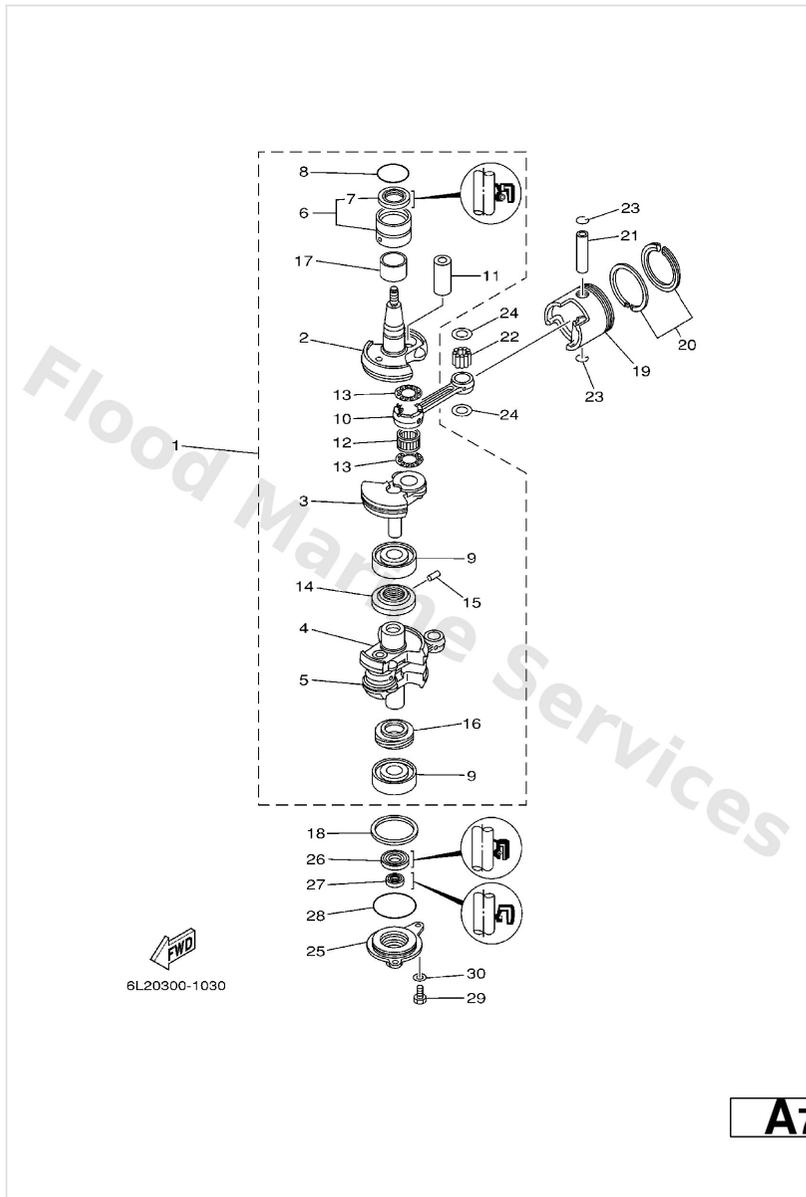
FWD
6L20300-1160



E2

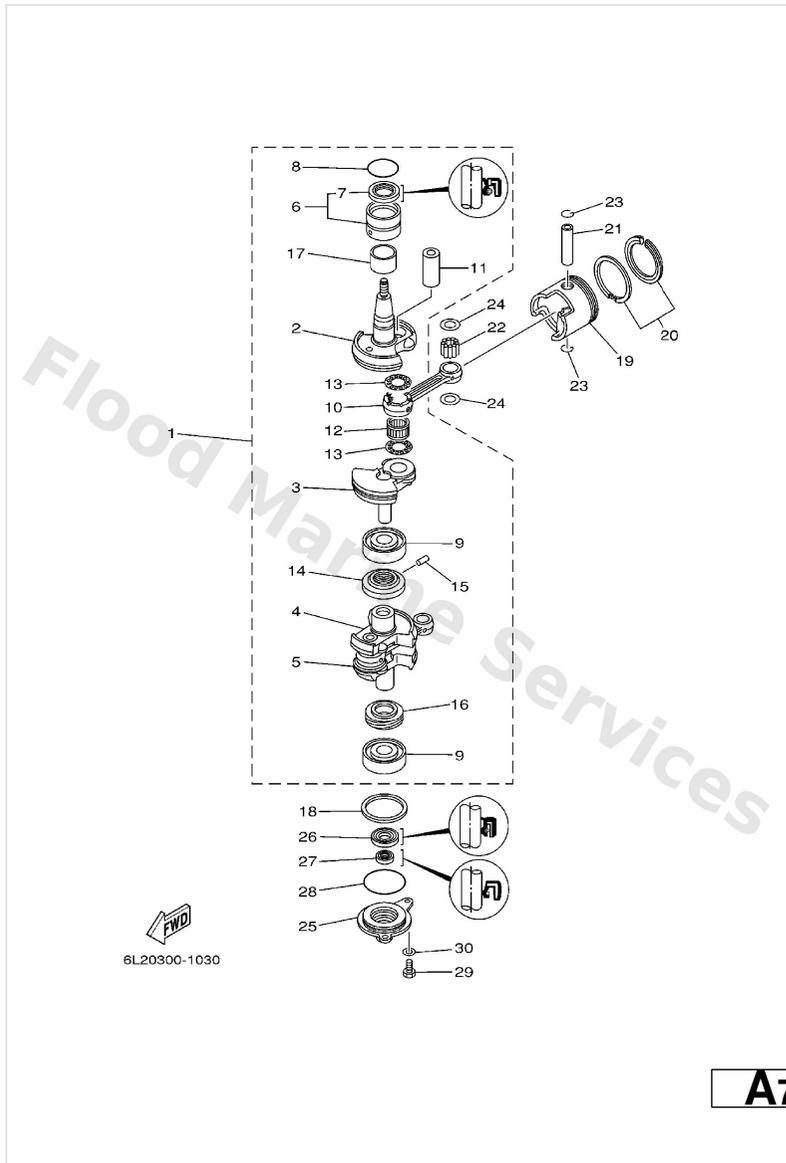
Ref	Part	
16	6J8-48511-01-4D Hook, steering BALL POST/STEERING	Buy now
17	6L2-48511-00 Hook, steering	Buy now
18	90185-10051 Nut, self-locking	Buy now
19	92990-10600 Washer, plate	Buy now
20	97075-10040 Bolt, hexagon deep recess	Buy now

Crankshaft. Piston



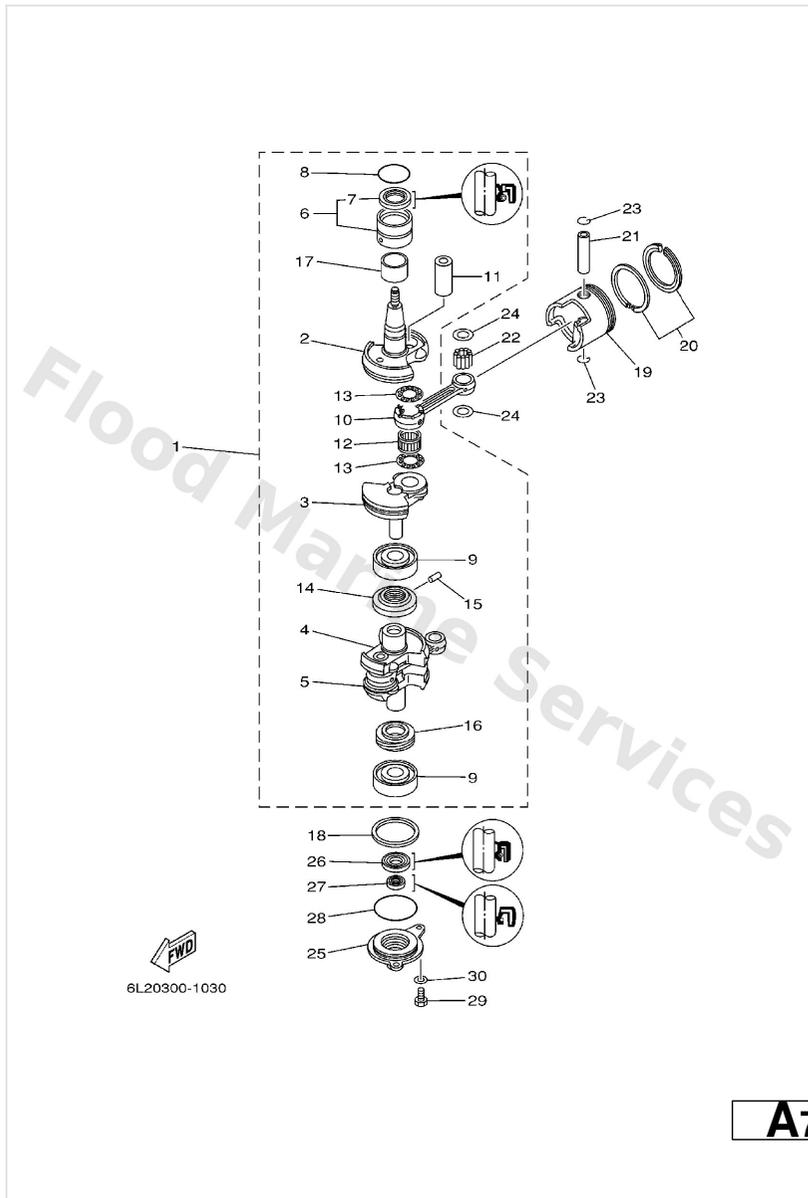
Ref	Part	
1	6L2-11400-10 Crankshaft assembly O/I	Buy now
2	6L2-11412-00 Crank 1	Buy now
3	6L2-11422-00 Crank 2	Buy now
4	6L2-11432-00 Crank 3	Buy now
5	6L2-11442-00 Crank 4	Buy now
6	93311-632U7 Bearing, cylindrical(6j8)	Buy now
7	93102-26M27 Oil seal(6j8)	Buy now
8	93210-42159 O-ring (647)	Buy now
9	93306-305U3 Bearing(6j8)	Buy now
10	6L2-11651-00 Rod, connecting	Buy now
11	6L2-11681-00 Pin, crank 1	Buy now
12	93310-424W9 Bearing, cylindrical(6l2)	Buy now
13	90209-24M15 Washer(6l2)	Buy now
14	6L2-11515-00 Seal, labyrinth 1	Buy now
15	91690-30010 Pin, spring (663)	Buy now

Crankshaft. Piston



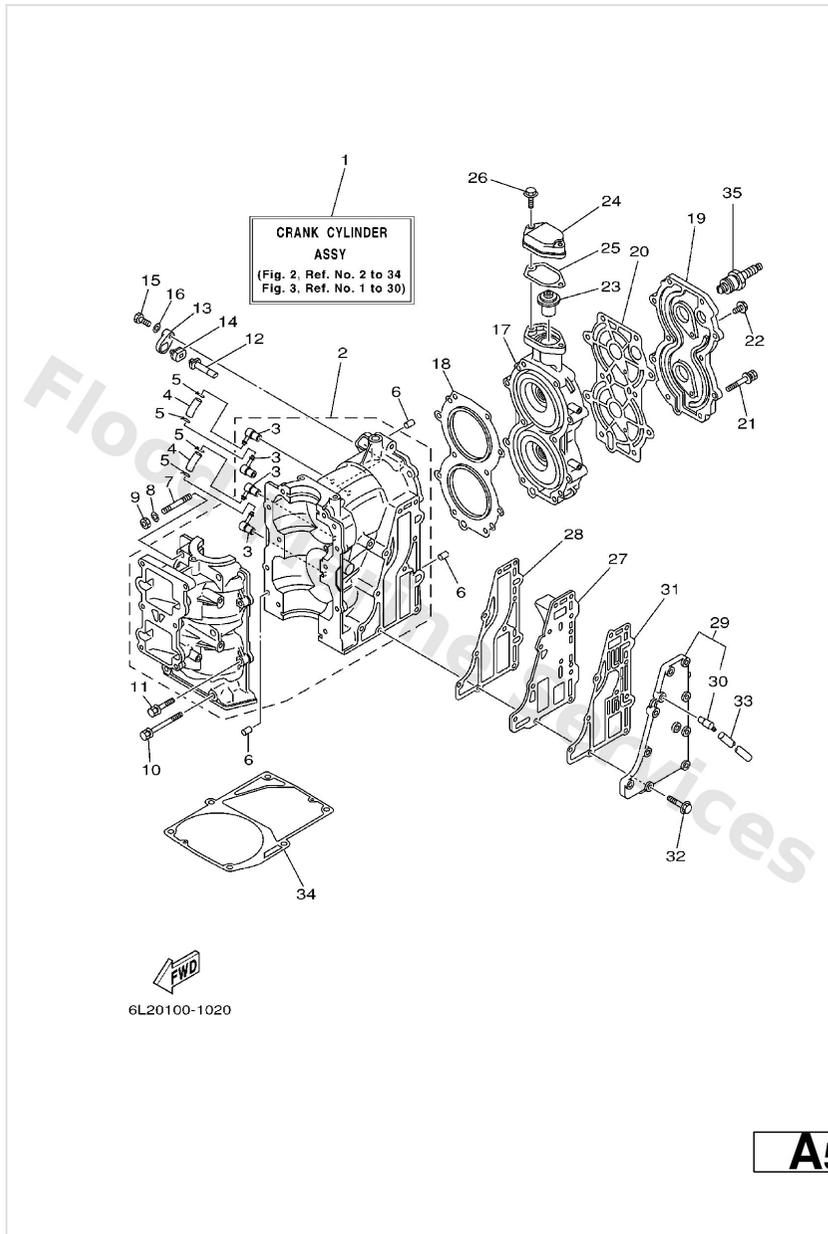
Ref	Part	
16	6J8-11536-00 Gear, drive O/I	Buy now
17	90387-28M00 Collar (6j8)	Buy now
18	90201-50306 Washer plate 648115870000	Buy now
19	6L2-11631-00-97 Piston (std)	Buy now
19	6L2-11635-00 Piston (0.25mm o/s) AP	Buy now
19	6L2-11636-00 Piston (0.50mm o/s) AP	Buy now
20	6L2-11610-00 Piston ring set (std)	Buy now
20	6L2-11610-10 Piston ring set (1st o/s) AP	Buy now
20	6L2-11610-20 Piston ring set (2nd o/s) AP	Buy now
21	648-11633-00 Pin,piston	Buy now
22	93602-18M12 Pin, dowel(6I2)	Buy now
23	93450-20026 Clip 6041163400	Buy now
24	90201-18522 Washer (656)	Buy now
25	6L2-15396-00-15 Housing, oil seal	Buy now
26	93102-25142 Oil seal (24.8x38x7-662)	Buy now

Crankshaft. Piston



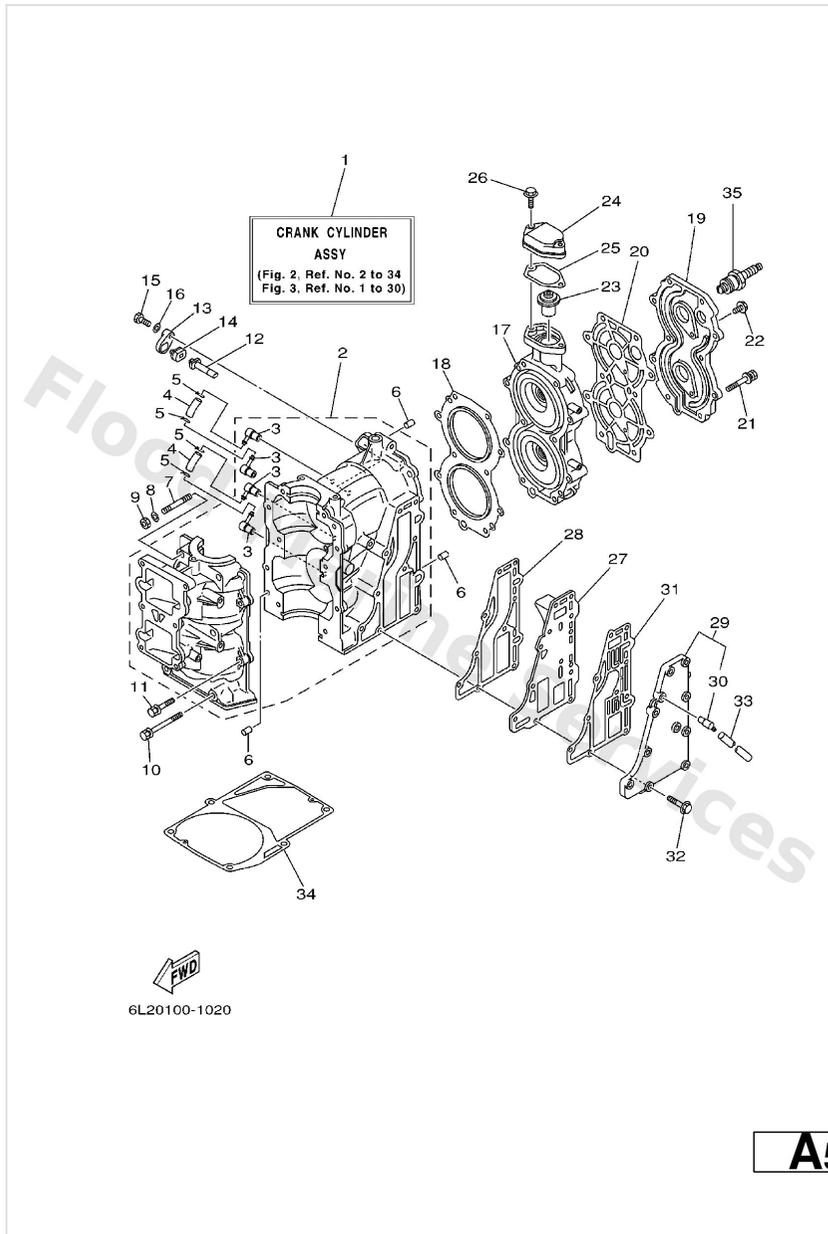
Ref	Part	
27	93101-13M37 Oil seal(6a4)	Buy now
28	93210-56M80 O-ring(6j8)	Buy now
29	97095-06016 Bolt, hexagon deep recess	Buy now
30	92995-06600 Washer, plain (646)	Buy now

Cylinder. Crankcase



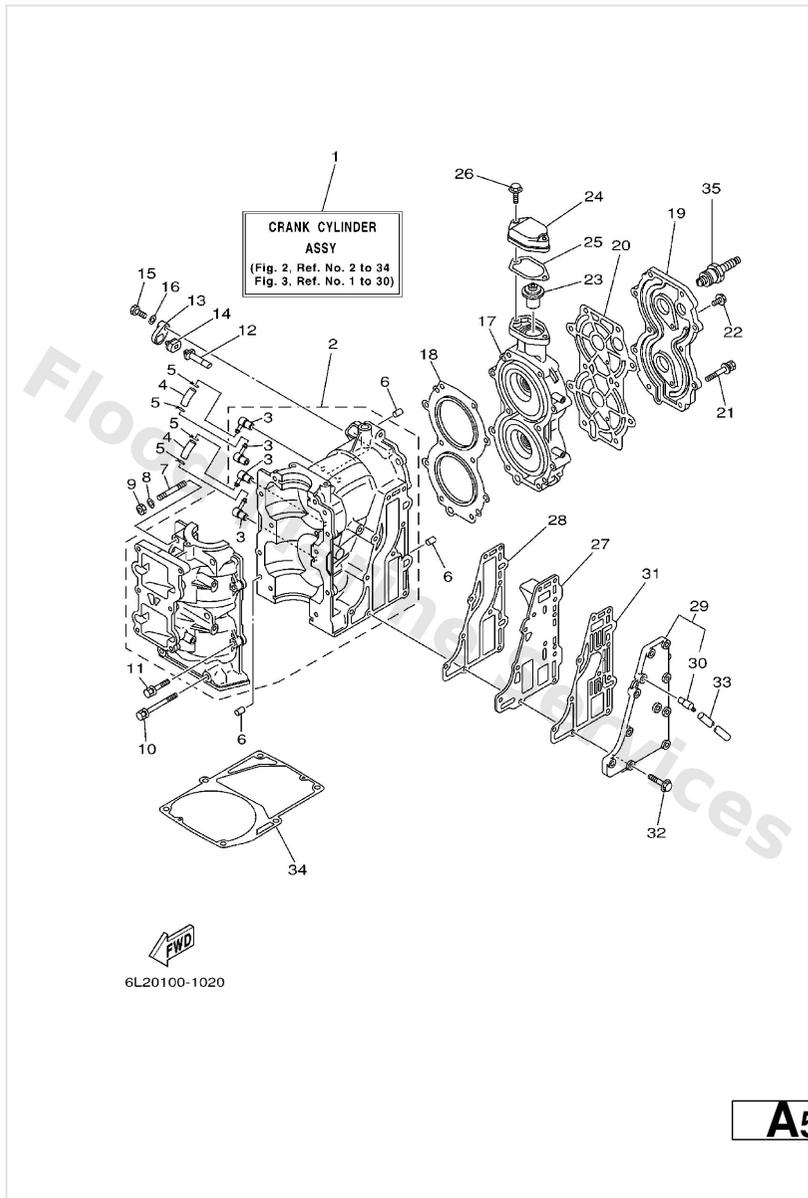
Ref	Part	
1	6L2-W0090-11-1S Crank Cylinder assembly O/I	Buy now
2	6L2-15100-10-1S Crankcase assembly O/I	Buy now
3	6E5-11372-00 Nipple, hose	Buy now
4	90445-07M15 Hose (I390)	Buy now
5	90467-06016 Clip (655)	Buy now
6	93604-12M07 Pin, dowel (688)	Buy now
7	95617-08645 Bolt, stud(6I2)	Buy now
8	90201-08086 Washer (1t1)	Buy now
9	95333-08600 Nut(6I2)	Buy now
10	90119-08M65 Bolt, with washer	Buy now
11	90119-06M14 Bolt, with washer (677)	Buy now
12	6J8-11325-00 Anode	Buy now
13	6H3-11327-00-1S Cover, anode	Buy now
14	6H3-11328-00 Grommet, anode	Buy now
15	97013-06016 Bolt, hexagon deep recess	Buy now

Cylinder. Crankcase



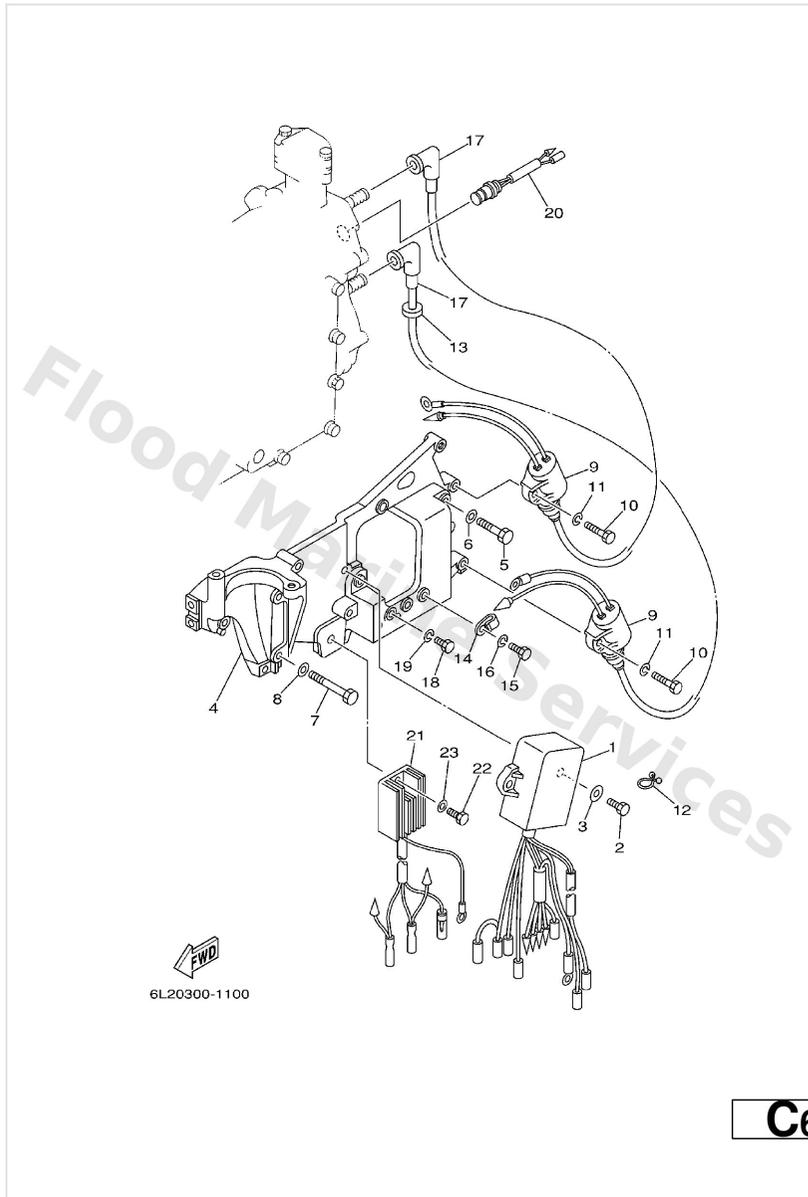
Ref	Part	
16	92903-06600 Washer, plain (646)	Buy now
17	6L2-11111-01-1S Head, cylinder 1	Buy now
18	6L2-11181-A2 Gasket, cylinder head 1	Buy now
19	6L2-11191-00-1S Cover, cylinder head 1	Buy now
20	6L2-11193-A1 Gasket, head cover 1	Buy now
21	90119-08M91 Bolt, with washer	Buy now
22	90119-06023 Bolt, with washer	Buy now
23	6E5-12411-01 Thermostat UR	Buy now
23	6E5-12411-20 Thermostat UR	Buy now
24	6H4-12413-00-1S Cover, thermostat	Buy now
25	6J8-12414-A0 Gasket, cover	Buy now
26	90119-06MA3 Bolt, with washer	Buy now
27	6L2-41111-00-1S Inner cover, exhaust	Buy now
28	6L2-41112-A1 Gasket, exhaust inner cover	Buy now
29	6L2-41113-00-1S Outer cover, exhaust	Buy now

Cylinder. Crankcase



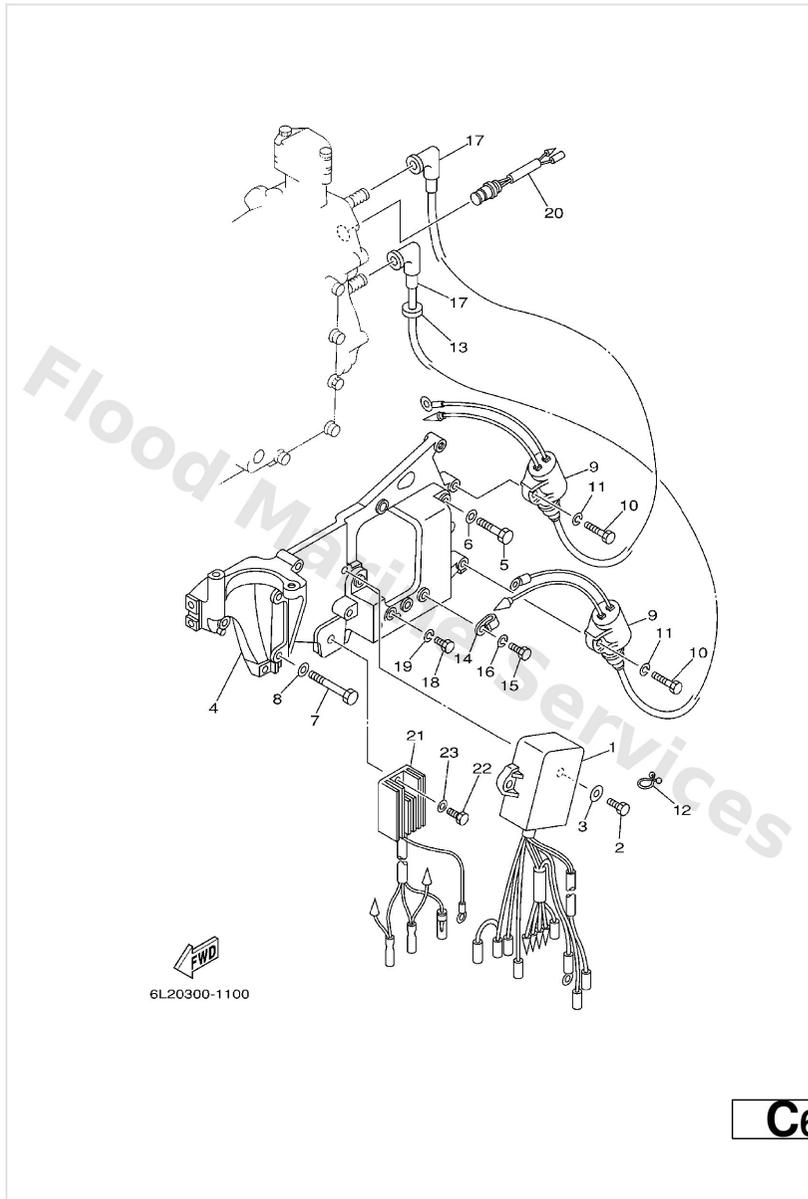
Ref	Part	
30	676-11372-00 Nipple, hose	Buy now
31	6L2-41114-A1 Gasket, exhaust outer cover	Buy now
32	90119-06MA4 Bolt, with washer	Buy now
33	90445-10M40 Hose (I400)	Buy now
34	6L2-45113-A1 Gasket, upper casing	Buy now
35	94702-00271 Plug, spark (br7hs-10)	Buy now

Electrical 1



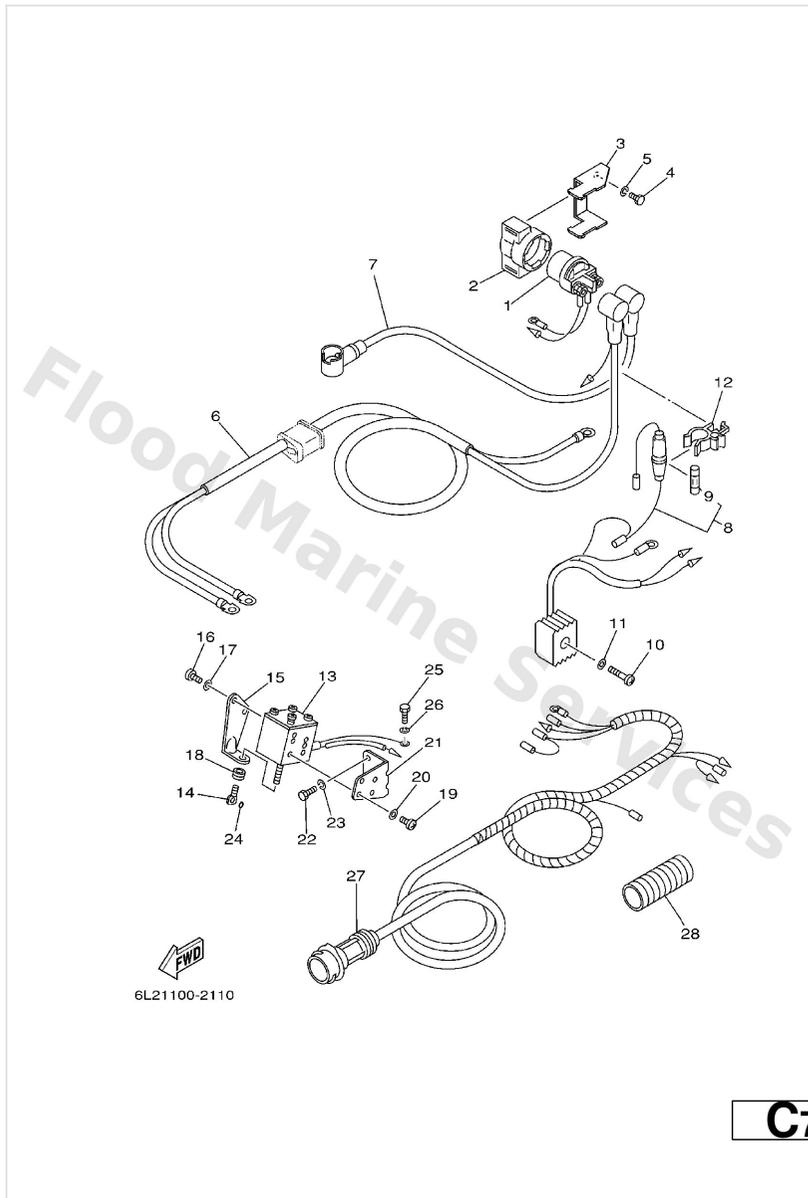
Ref	Part	
1	6L2-85540-22 C.d.i. unit assembly	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	6L2-85542-02-94 Bracket	Buy now
5	97075-06030 Bolt(jf7)	Buy now
7	90101-06M16 Bolt(6l2)	Buy now
8	92903-06600 Washer, plain (646)	Buy now
9	61N-85570-00 Ignition coil assembly	Buy now
11	92995-06100 Washer(6a1)	Buy now
12	90464-08M07 Clamp	Buy now
13	90480-25161 Grommet(656)	Buy now
14	90465-06M86 Clamp	Buy now
15	97095-06012 Bolt(gh1)	Buy now
17	6G1-82370-21 Plug cap assembly	Buy now
20	689-82560-00 Thermo switch assembly	Buy now

Electrical 1



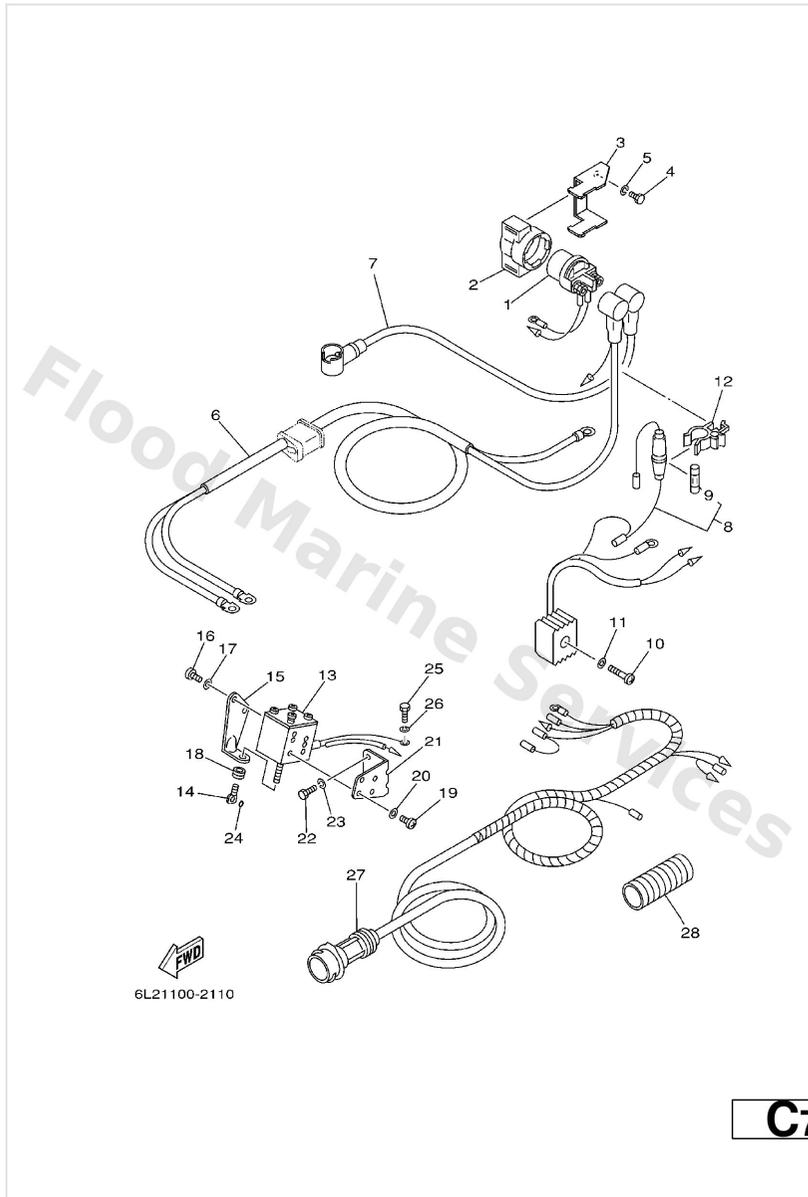
Ref	Part	
21	6J8-81960-00 Rectifier & regulator assembly	Buy now
22	97095-06016 Bolt, hexagon deep recess	Buy now

Electrical 2



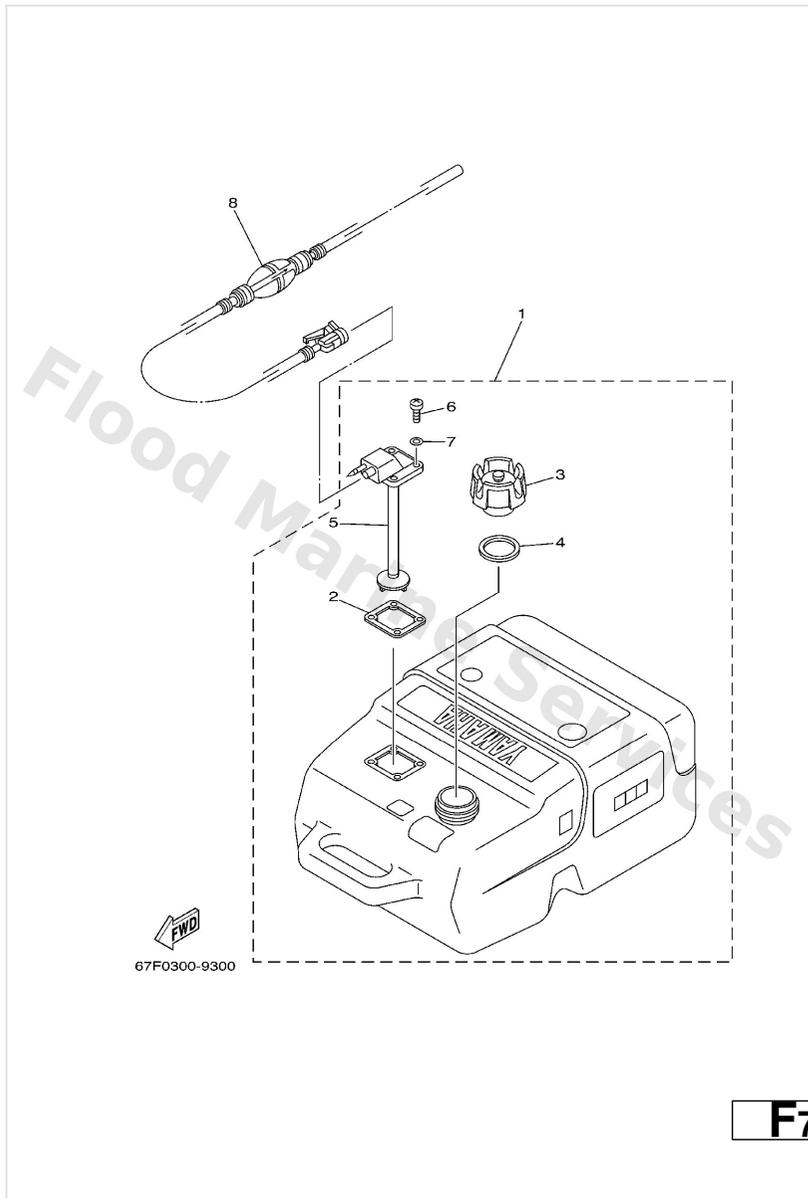
Ref	Part	
1	6G1-81941-10 Starter relay	Buy now
2	6G1-81952-00 Holder, relay	Buy now
3	6L2-81945-00 Plate, switch fitting	Buy now
4	97095-06012 Bolt(gh1)	Buy now
5	92995-06100 Washer(6a1)	Buy now
6	6G1-82105-01 Battery cable	Buy now
7	6G1-82117-00 Wire, lead	Buy now
8	6G1-81970-61 Rectifier assembly	Buy now
9	6G1-82151-00 Fuse (10a)	Buy now
10	97880-05025 Screw, panhead (a93)	Buy now
11	92990-05600 Washer, plain (646)	Buy now
12	6G5-82152-00 Holder, fuse	Buy now
13	6L2-86111-00 Coil, solenoid	Buy now
14	682-86117-00 Hook, wire pull	Buy now
15	6L2-86115-00 Holder, solenoid	Buy now

Electrical 2



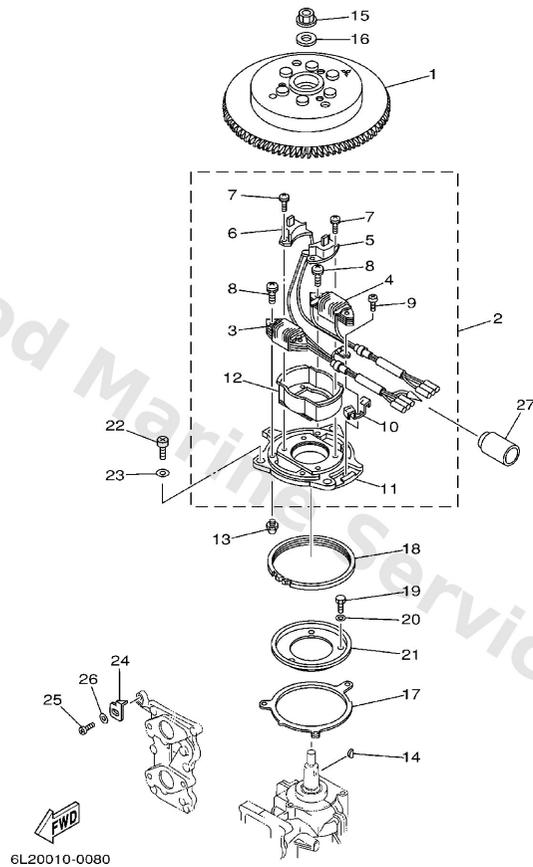
Ref	Part	
16	97880-05008 Screw, with washer	Buy now
18	90480-10155 Grommet(664)	Buy now
19	97880-04008 Screw, pan head (713)	Buy now
20	92990-04600 Washer, plain (646)	Buy now
21	6L2-86112-00 Stay, solenoid	Buy now
24	93210-03261 O-ring (663)	Buy now
27	6L2-82590-00 Wire harness assembly	Buy now
28	6K3-83557-00 Tube	Buy now

Fuel Tank



Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

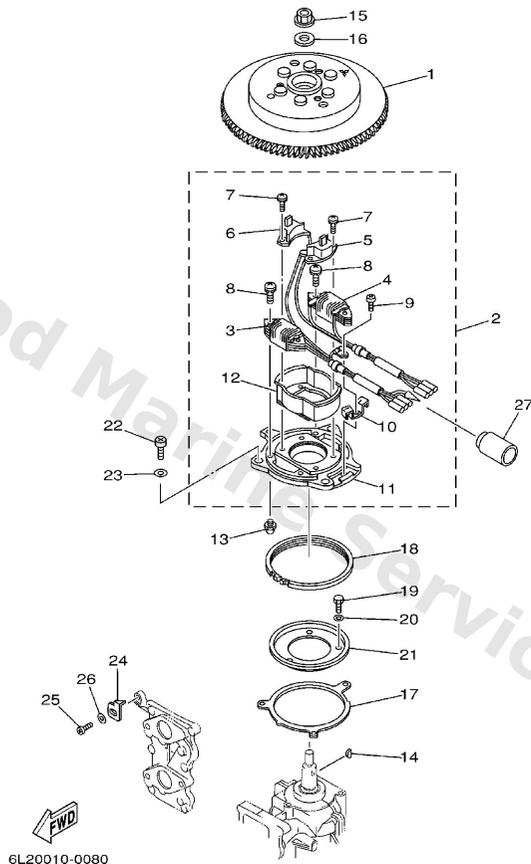
Generator



C4

Ref	Part	
1	6L2-85550-00 Rotor assembly	Buy now
1	6L2-85550-10 Rotor assembly	Buy now
2	6L2-85560-10 Base assembly	Buy now
3	6L2-85520-10 Coil, charge	Buy now
4	6L2-85533-10 Coil, lighting	Buy now
5	6L2-85580-10 Coil, pulser	Buy now
6	6L2-85580-20 Coil, pulser	Buy now
7	97607-04112 Screw, pan head	Buy now
8	97607-06125 Screw, pan head (76t)	Buy now
9	97802-04006 Screw, pan head(3xp)	Buy now
10	6E9-81328-70 Clamp	Buy now
11	6L2-85561-10 Base, magneto	Buy now
12	61N-85537-00 Cover	Buy now
13	663-85518-00 Joint, ball	Buy now
14	90280-05013 Key, woodruff	Buy now

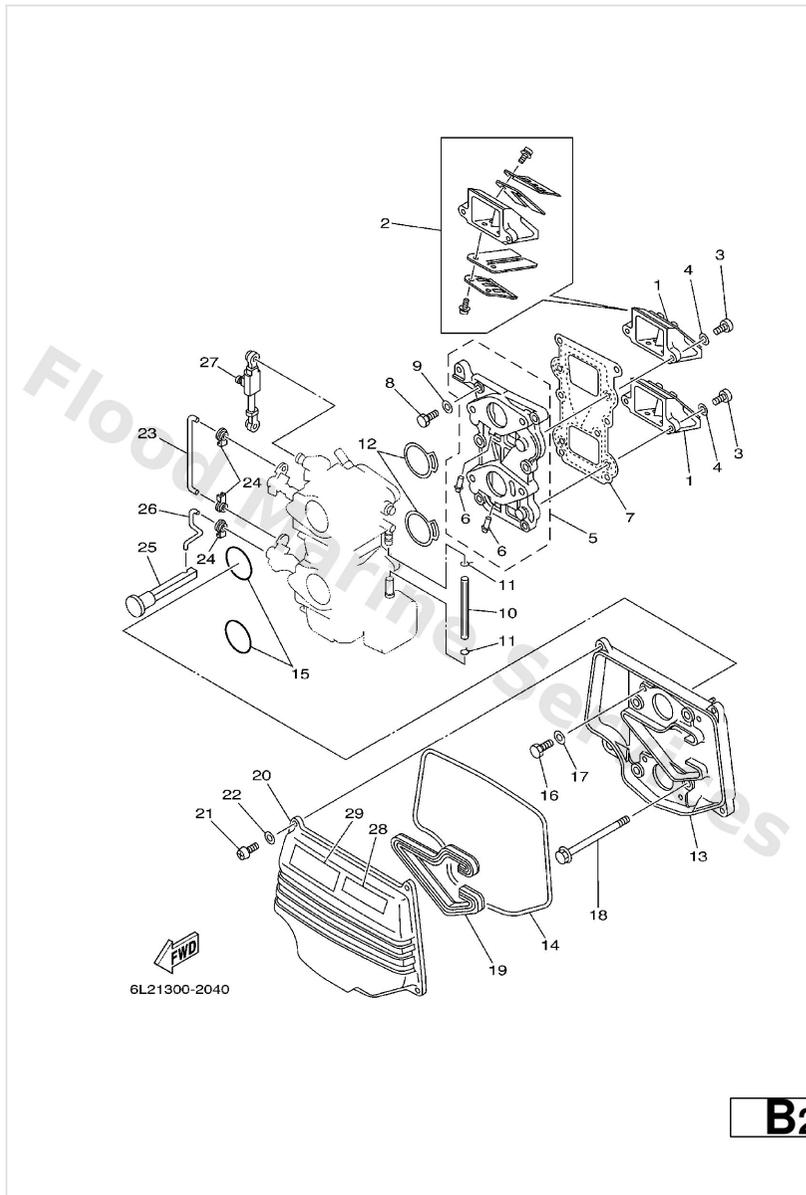
Generator



C4

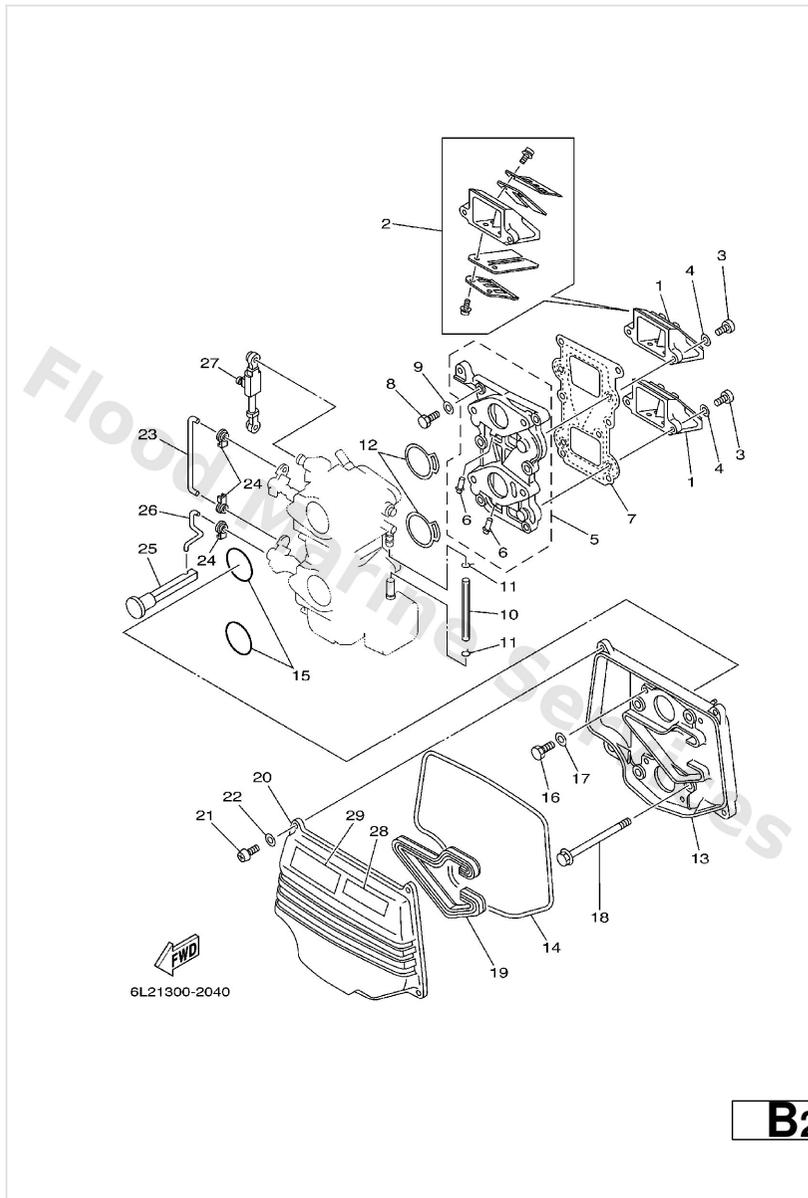
Ref	Part	
15	90179-12M04 Nut, flange	Buy now
16	90201-13M42 Washer (694)	Buy now
17	6G1-41611-00 Retainer, magneto base 1	Buy now
18	695-41613-00 Plate, base friction	Buy now
19	97095-06012 Bolt(gh1)	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6G1-41612-00 Retainer, magneto base	Buy now
22	97885-05010 Screw, pan head(62x)	Buy now
23	92995-05600 Washer, plain (646)	Buy now
24	6L2-81332-00 Plate, timing	Buy now
27	6L2-82599-01 Cover, connecter	Buy now

Intake



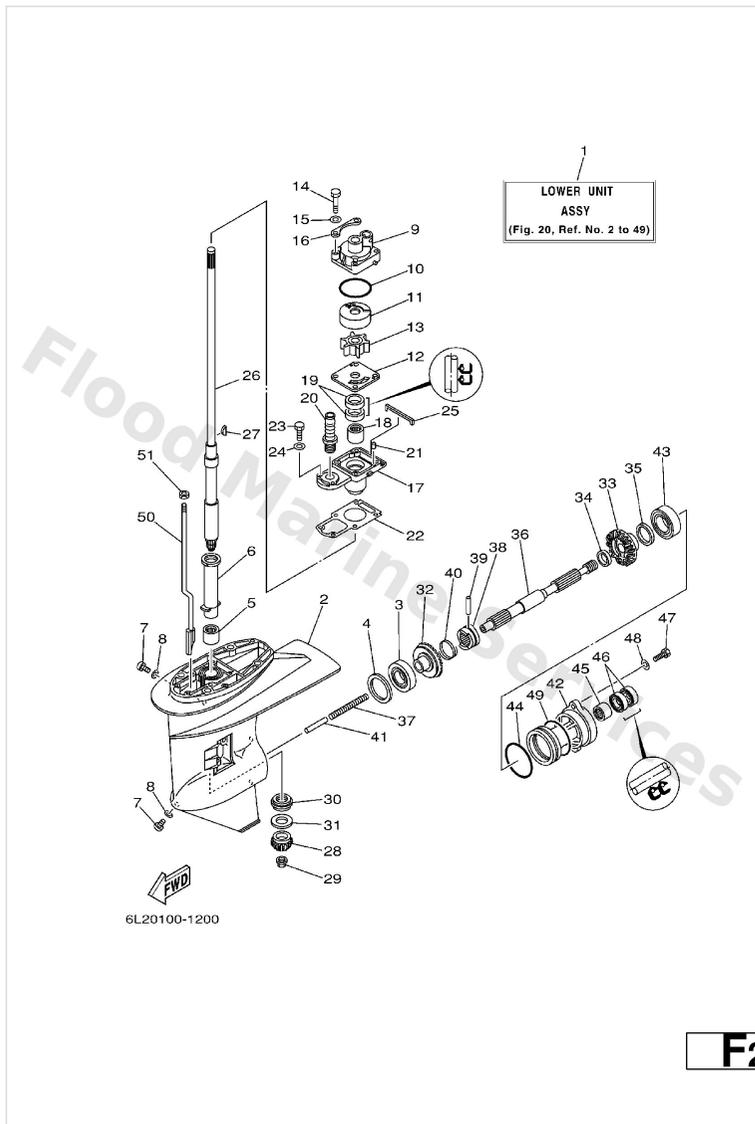
Ref	Part	
1	6L2-13610-00 Reed valve assembly	Buy now
2	6L2-W0004-00 Reed set	Buy now
3	97880-05016 Screw, pan head(6b0)	Buy now
4	92990-05600 Washer, plain (646)	Buy now
5	6L2-13641-10-94 Manifold 1 O/I	Buy now
6	676-14485-00 Pipe, joint	Buy now
7	6L2-13621-00 Gasket, valve seat	Buy now
8	97013-06025 Bolt(62y)	Buy now
9	92903-06600 Washer, plain (646)	Buy now
10	90445-09012 Hose (I1500)	Buy now
11	90467-08004 Clip, pipe 6162435600	Buy now
12	6L2-14198-00 Gasket	Buy now
13	6L2-14417-00-94 Cover 1	Buy now
14	6L2-14476-00 Seal	Buy now
15	93210-35M86 O-ring(6I2)	Buy now

Intake



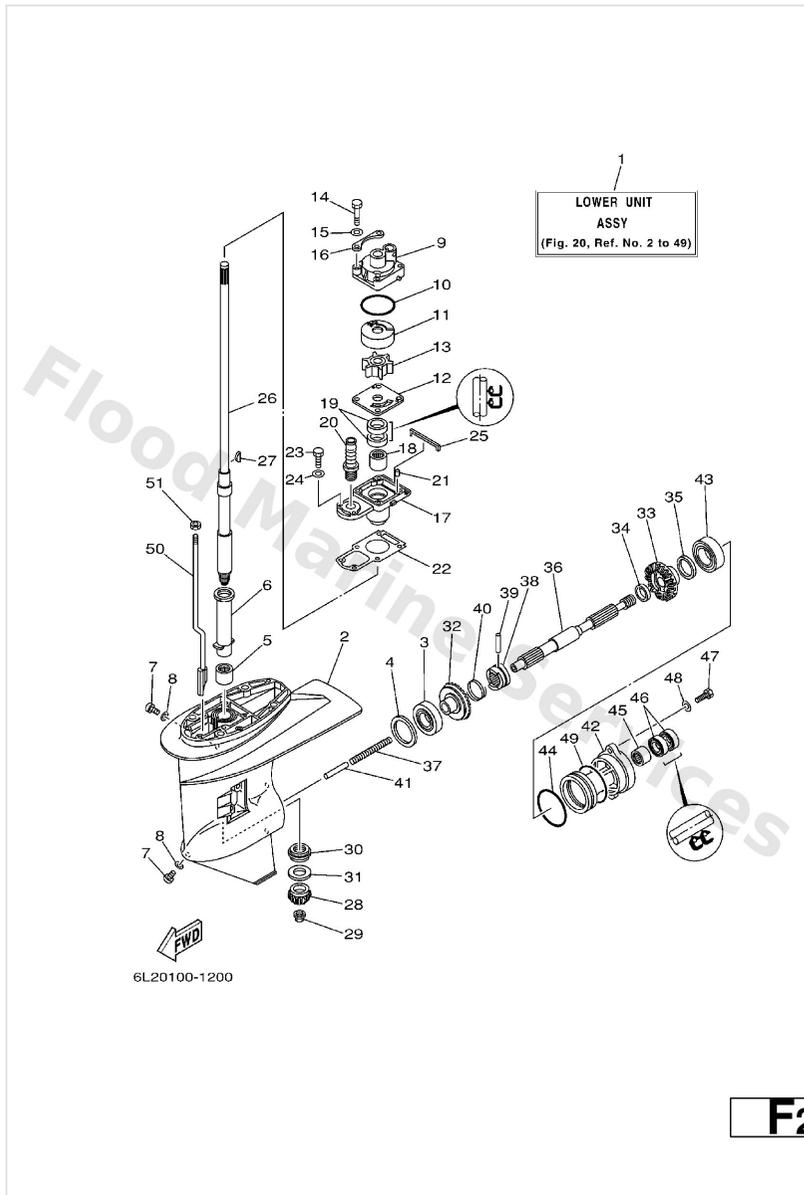
Ref	Part	
16	97013-05012 Bolt, hexagon	Buy now
17	92903-05600 Washer, plain (646)	Buy now
18	97513-06585 Bolt, with washer	Buy now
19	6L2-14476-11 Seal	Buy now
20	6L2-14418-00 Cover 2	Buy now
23	6J8-41259-00 Rod, choke 3	Buy now
24	661-41262-02 Joint, choke lever	Buy now
25	6J8-41271-01 Knob, choke	Buy now
26	6L2-41257-00 Rod, choke 2	Buy now
27	6L2-41217-00 Rod, accel. lever	Buy now
28	6A1-83625-41 Mark 5	Buy now
29	6A1-83625-51 Mark 5	Buy now

Lower Casing. Drive 1



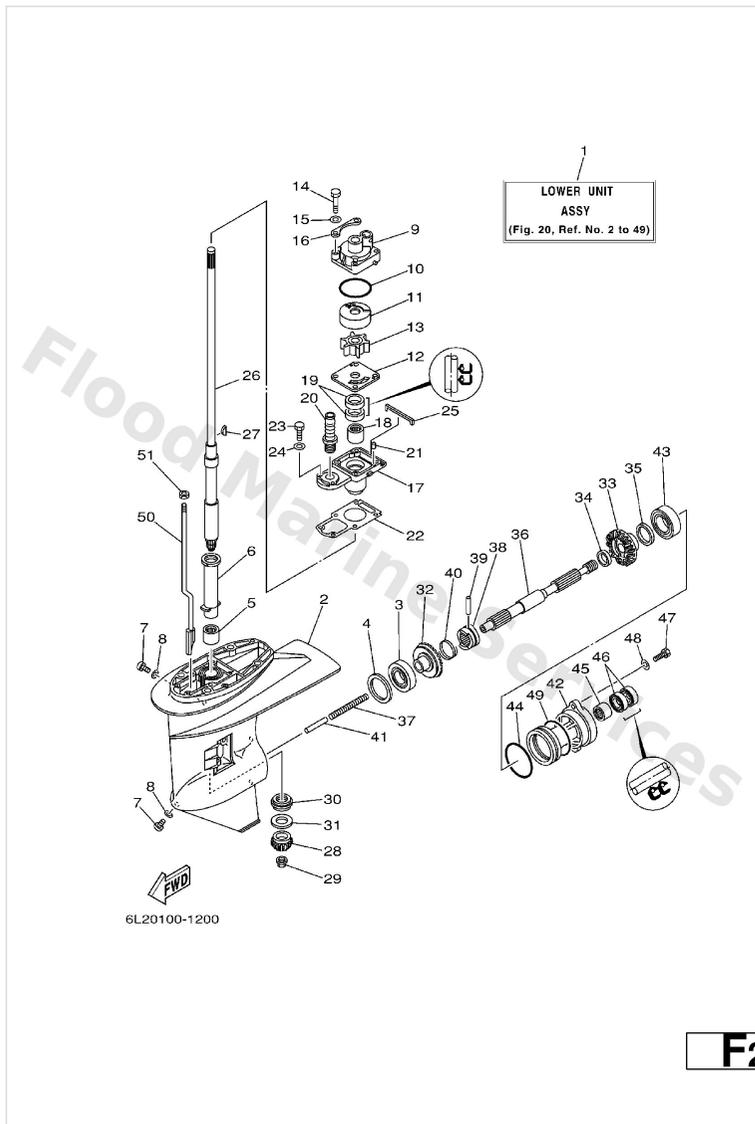
Ref	Part	
1	6L2-45300-02-4D Lower unit assembly S	Buy now
1	6L2-45300-12-4D Lower unit assembly L	Buy now
2	6L2-45311-02-4D Casing, lower	Buy now
3	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
4	6L2-45567-00-10 Shim (t:1.0mm) UR	Buy now
4	6L2-45567-00-11 Shim (t:1.1mm) UR	Buy now
4	6L2-45567-00-12 Shim (t:1.2mm) UR	Buy now
4	6L2-45567-00-13 Shim (t:1.3mm) UR	Buy now
4	6L2-45567-00-14 Shim (t:1.4mm) UR	Buy now
5	93315-220V9 Bearing, cylindrical(6I2)	Buy now
6	6L2-45536-00 Sleeve, drive shaft	Buy now
7	90340-08002 Plug, straight screw	Buy now
8	90430-08020 Gasket	Buy now
9	6L2-44311-00 Housing, water pump	Buy now
10	93210-45161 O-ring	Buy now

Lower Casing. Drive 1



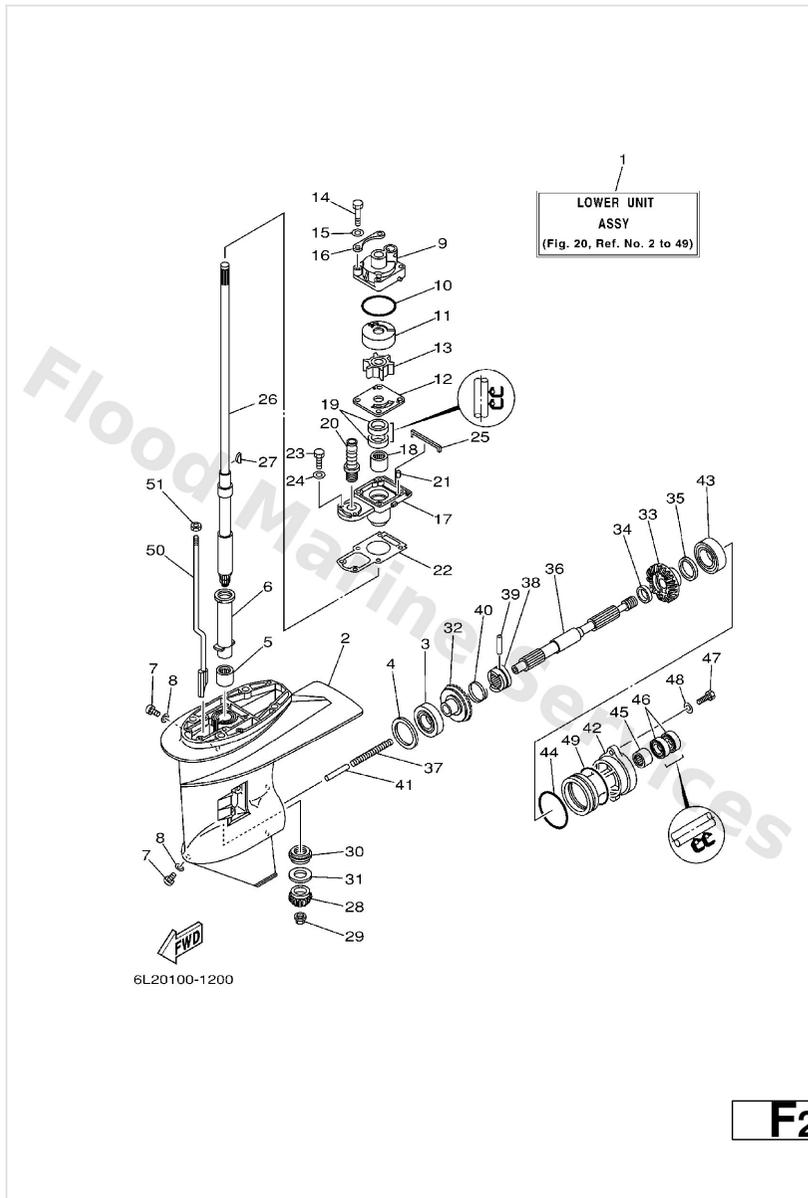
Ref	Part	
11	6L2-44322-00 Insert, cartridge	Buy now
12	6L2-44323-00 Outer plate, cartridge	Buy now
13	6L2-44352-00 Impeller	Buy now
14	97095-06040 Bolt (682)	Buy now
15	92995-06600 Washer, plain (646)	Buy now
16	6L2-44328-00 Plate	Buy now
17	6L2-45331-00-5B Housing, bearing	Buy now
18	93315-22004 Brg,cyl-cal roller 21g nt	Buy now
19	93101-20048 Oil seal (20x30x6-648)	Buy now
20	6L2-44147-00 Boot, shift rod	Buy now
21	93604-12M07 Pin, dowel (688)	Buy now
22	6L2-45315-A0 Packing,lower casing	Buy now
23	97095-06020 Bolt(7u8)	Buy now
25	6L2-45375-00 Damper, seal	Buy now
26	6L2-45510-00 Drive shaft assembly S	Buy now

Lower Casing. Drive 1



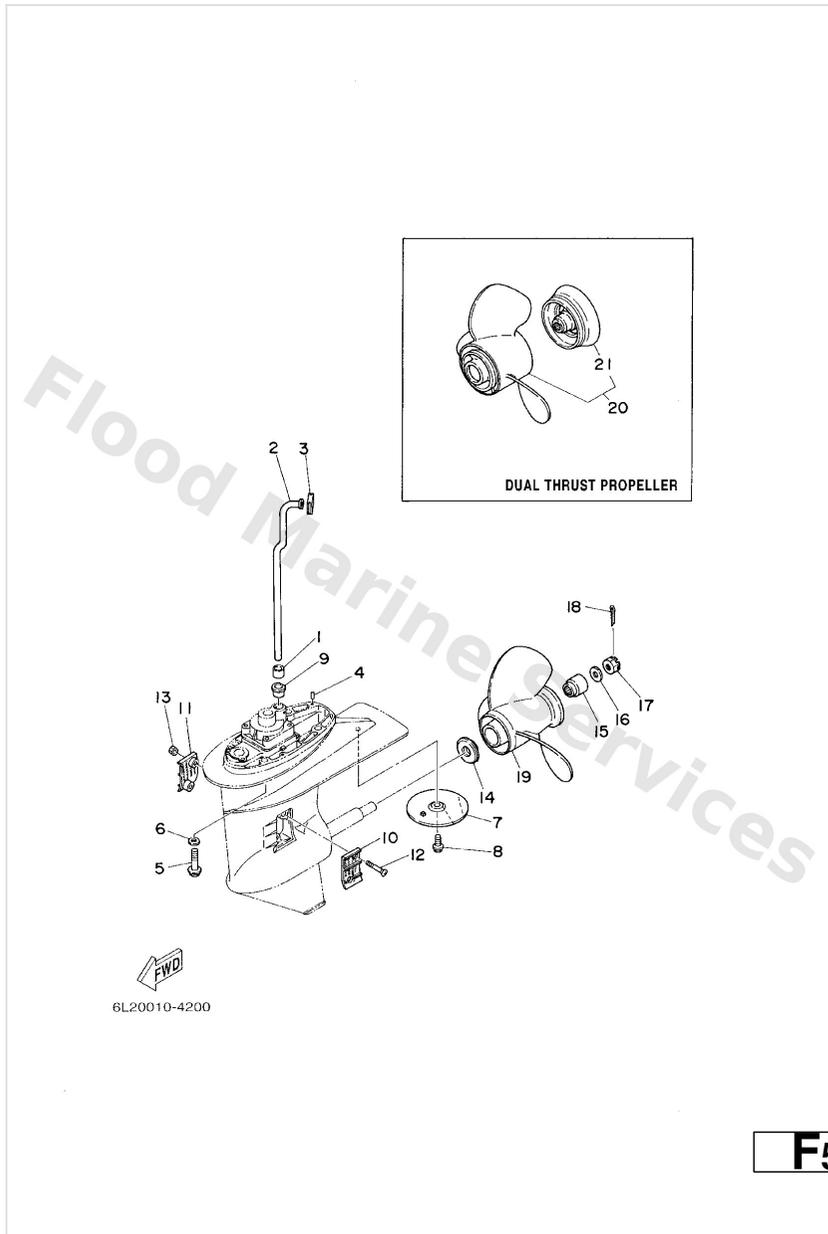
Ref	Part	
26	6L2-45510-10 Drive shaft assembly L	Buy now
27	90280-03024 Key, woodruff(662)	Buy now
28	6L2-45551-01 Pinion	Buy now
29	90179-10M14 Nut(6j8)	Buy now
30	93341-320U0 Bearing, thrust (6I2)	Buy now
31	6L2-45587-00-15 Shim (t:1.5mm) UR	Buy now
31	6L2-45587-00-16 Shim (t:1.6mm) UR	Buy now
32	6L2-45560-00 Gear	Buy now
33	6L2-45571-00 Gear	Buy now
34	90201-20417 Washer, plate(663)	Buy now
35	6L2-45577-00-10 Shim (t:1.0mm) UR	Buy now
35	6L2-45577-00-11 Shim (t:1.1mm) UR	Buy now
35	6L2-45577-00-12 Shim (t:1.2mm) UR	Buy now
35	6L2-45577-00-13 Shim (t:1.3mm) UR	Buy now
36	6L2-45611-00 Shaft, propeller	Buy now

Lower Casing. Drive 1



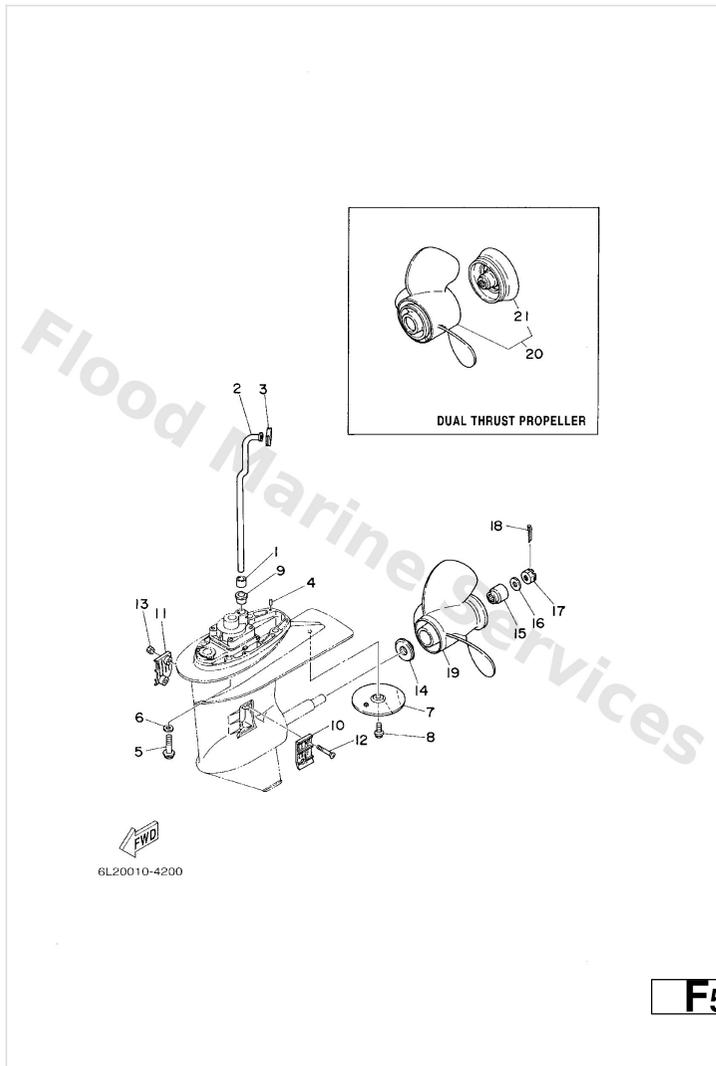
Ref	Part	
37	90501-10065 Spring compression648456360000	Buy now
38	6L2-45631-00 Clutch, dog	Buy now
39	90250-05010 Pin straight 648456320000	Buy now
40	648-45633-00 Ring, cross pin	Buy now
41	648-45635-00 Plunger, shift	Buy now
42	6L2-45361-03-4D Cap, lower casing	Buy now
43	93306-00612 Bearing(2hr)	Buy now
44	93210-60MA3 O-ring(6j8)	Buy now
46	93101-20M07 Oil seal	Buy now
49	93210-60M99 O-ring(6t3)	Buy now
50	6L2-44150-00 Shift cam assembly S	Buy now
50	6L2-44150-10 Shift cam assembly L	Buy now
51	95380-06600 Nut(661)	Buy now

Lower Casing. Drive 2



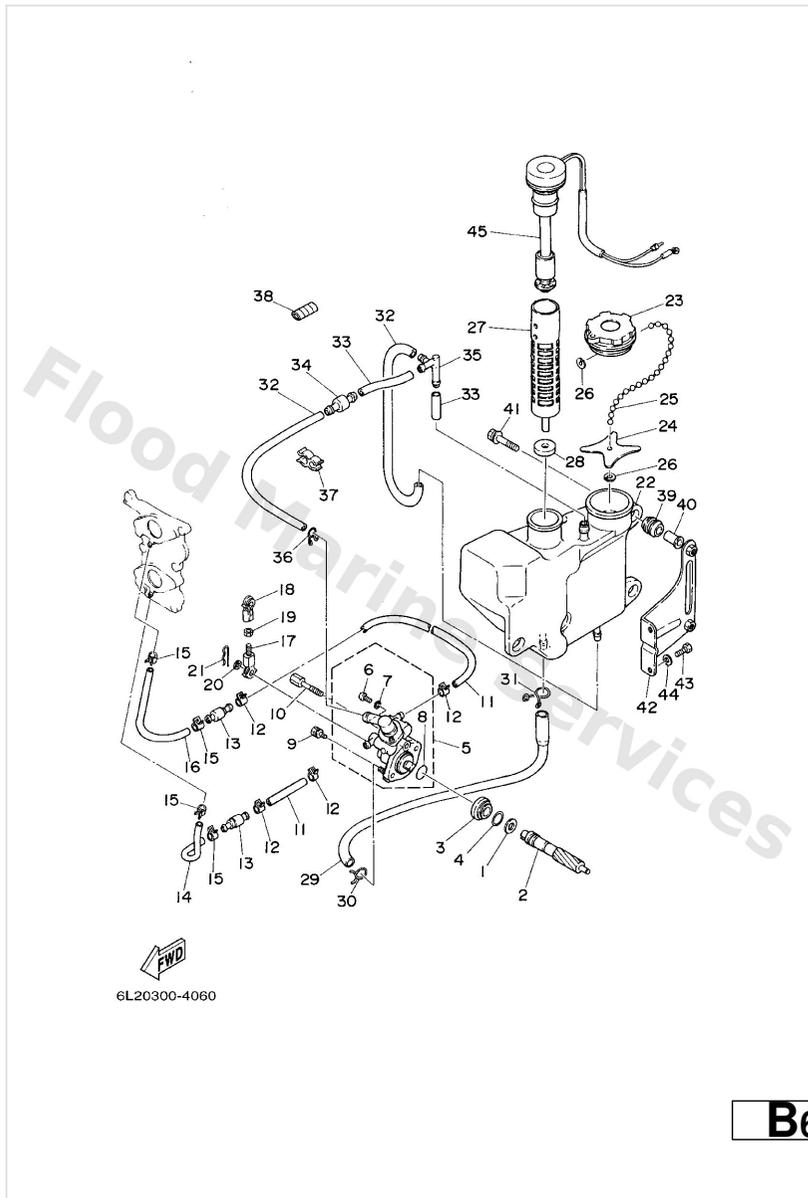
Ref	Part	
1	6L2-44368-00 Rubber, water seal 4	Buy now
2	6L2-44361-00 Tube, water S	Buy now
2	6L2-44361-10 Tube, water L	Buy now
3	6L2-44366-00 Damper, water seal 2	Buy now
4	93604-12M07 Pin, dowel (688)	Buy now
5	90105-10M12 Bolt (689)	Buy now
6	92995-10600 Washer, plate	Buy now
7	664-45371-01 Tab-trim	Buy now
8	90105-08M02 Bolt hexagon	Buy now
9	6L2-44367-00 Damper, water seal 3	Buy now
10	6L2-45214-00 Cover, water inlet	Buy now
11	6L2-45215-00 Cover, water inlet	Buy now
12	90151-05M05 Screw, countersunk	Buy now
13	90185-05002 Nut nylon (sus)(ex4)	Buy now
14	6L2-45987-01 Spacer	Buy now

Lower Casing. Drive 2



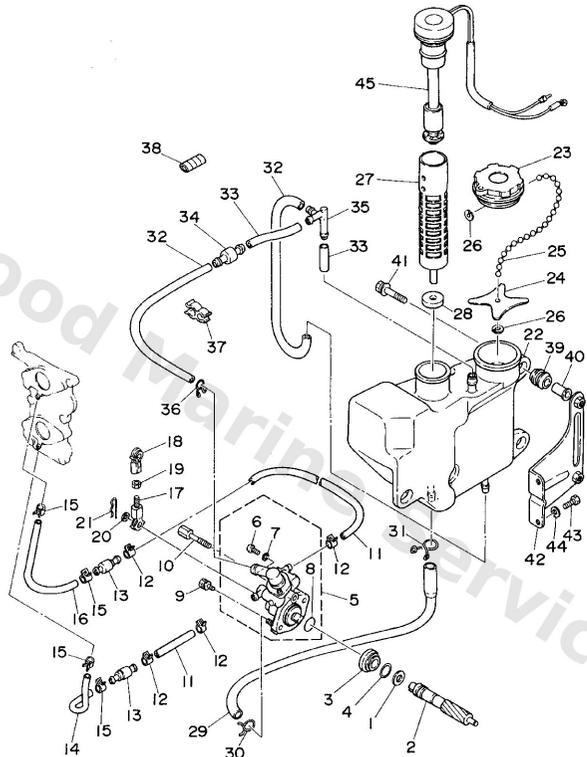
Ref	Part	
15	689-45997-00 Spacer	Buy now
16	92990-14200 Washer, plain	Buy now
17	90171-14013 Nut(664)	Buy now
18	91490-30022 Pin, cotter	Buy now
19	664-45941-01-EL Propeller (3x9-7/8"x9"-f) UR	Buy now
19	664-45943-01-EL Propeller (3x9-7/8 x8 -f) UR	Buy now
19	664-45945-00-EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
19	664-45947-01-EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
19	664-45949-02-EL Propeller (3x9-7/8 x13 -f) UR	Buy now
19	664-45952-00-EL Propeller (3x9-7/8 x14 -f) UR	Buy now
19	664-45954-01-EL Propeller (3x9-7/8 x12 -f) UR	Buy now
19	664-45970-00-98 Propeller (3x9-1/8 x13 -f) UR STAINLESS STEEL,	Buy now
19	664-45972-00-98 Propeller (3x9-1/8 x12 -f) UR STAINLESS STEEL,	Buy now
20	6J8-W4591-00-EL Propeller (3x10-5/8"x8-1/4"-f) DUAL THRUST	Buy now
21	6J8-45986-10-98 Ring, deflector	Buy now

Oil Pump



Ref	Part	
1	90201-08M93 Washer, plate (6g5)	Buy now
2	6L2-11537-00 Gear, driven	Buy now
3	6J8-13117-00 Collar, distance	Buy now
4	93210-13M04 93210-13m04	Buy now
5	6L2-13200-00 Oil injection pump assembly	Buy now
6	6L2-13471-00 Plug, drain	Buy now
7	6L2-13475-00 Gasket, breather bolt	Buy now
8	93210-19M82 O-ring(6j8)	Buy now
9	97513-05518 Bolt, with washer	Buy now
10	90109-05M33 Bolt	Buy now
11	90445-07M32 Hose (I200)	Buy now
12	90468-07M02 Clip (6e5)	Buy now
13	6E9-13183-70 Valve check	Buy now
14	90445-07M04 Hose(62t)	Buy now
16	90445-07M16 Hose(62t)	Buy now

Oil Pump

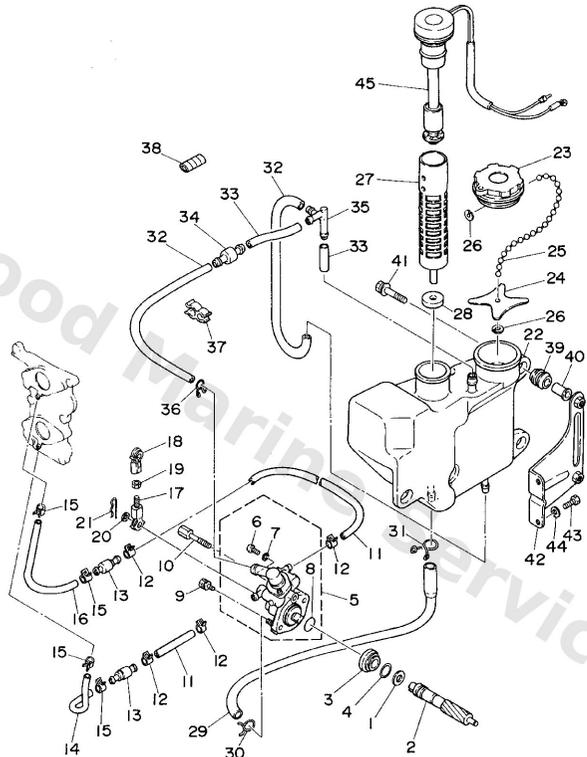


6L20300-4060

B6

Ref	Part	
17	682-41237-50 Joint, link 2	Buy now
18	6H1-41237-00 Joint, link	Buy now
19	95380-05700 Nut (656)	Buy now
20	90202-05088 Washer, plate (666)	Buy now
21	90468-05M03 Clip(6j8)	Buy now
22	6L2-21707-01 Oil tank comp.	Buy now
23	6H4-21770-00 Oil tank cap assembly	Buy now
24	6L2-21758-00 Washer, special 2	Buy now
25	6H1-24633-00 Chain, Ball	Buy now
26	6H1-21757-00 Washer, special 1	Buy now
27	6j8-13411-00 Strainer, oil	Buy now
28	6j8-13414-00 Gasket, strainer cover	Buy now
29	6L2-13416-00 Pipe, oil 1	Buy now
30	90467-08004 Clip, pipe 6162435600	Buy now
31	90467-11M08 Clip(72x)	Buy now

Oil Pump

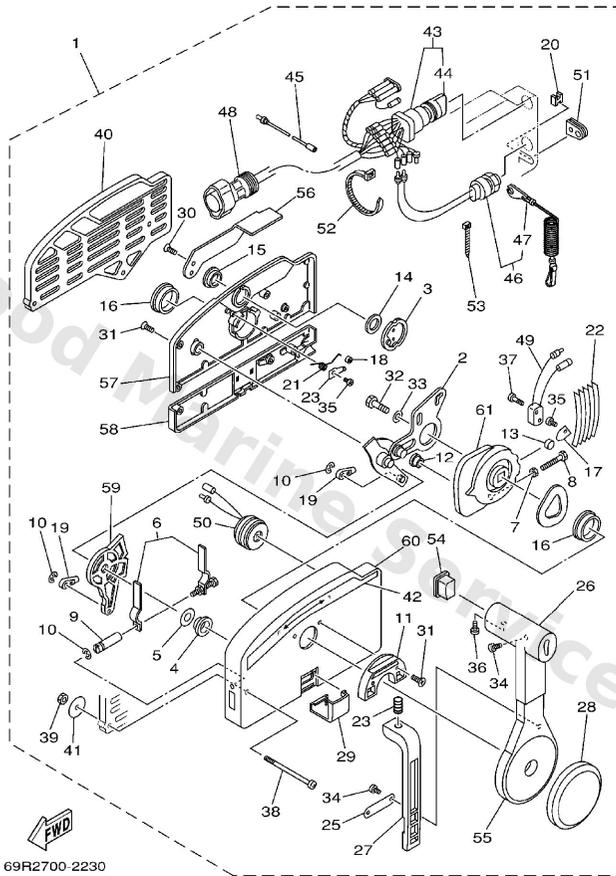



6L20300-4060

B6

Ref	Part	
32	90445-11M03 Hose (l360)	Buy now
33	90445-11M07 Hose (l70)	Buy now
34	6j8-21744-00 Breather	Buy now
35	6E5-24376-10 Pipe, joint 1	Buy now
36	90467-10M04 Clip, pipe 1 (6e9)	Buy now
37	90464-11M24 Clamp(6h1)	Buy now
38	90446-10M02 Tube (6e5)	Buy now
39	6A0-82317-00 Damper, ignition coil	Buy now
40	624-42542-00 Collar	Buy now
41	90119-06M65 Bolt, with washer	Buy now
42	6L2-21798-00 Bracket, damper	Buy now
43	97095-06016 Bolt, hexagon deep recess	Buy now
44	92995-06600 Washer, plain (646)	Buy now
45	6L2-85720-01 Oil level gauge assembly	Buy now

Remote Control Assy

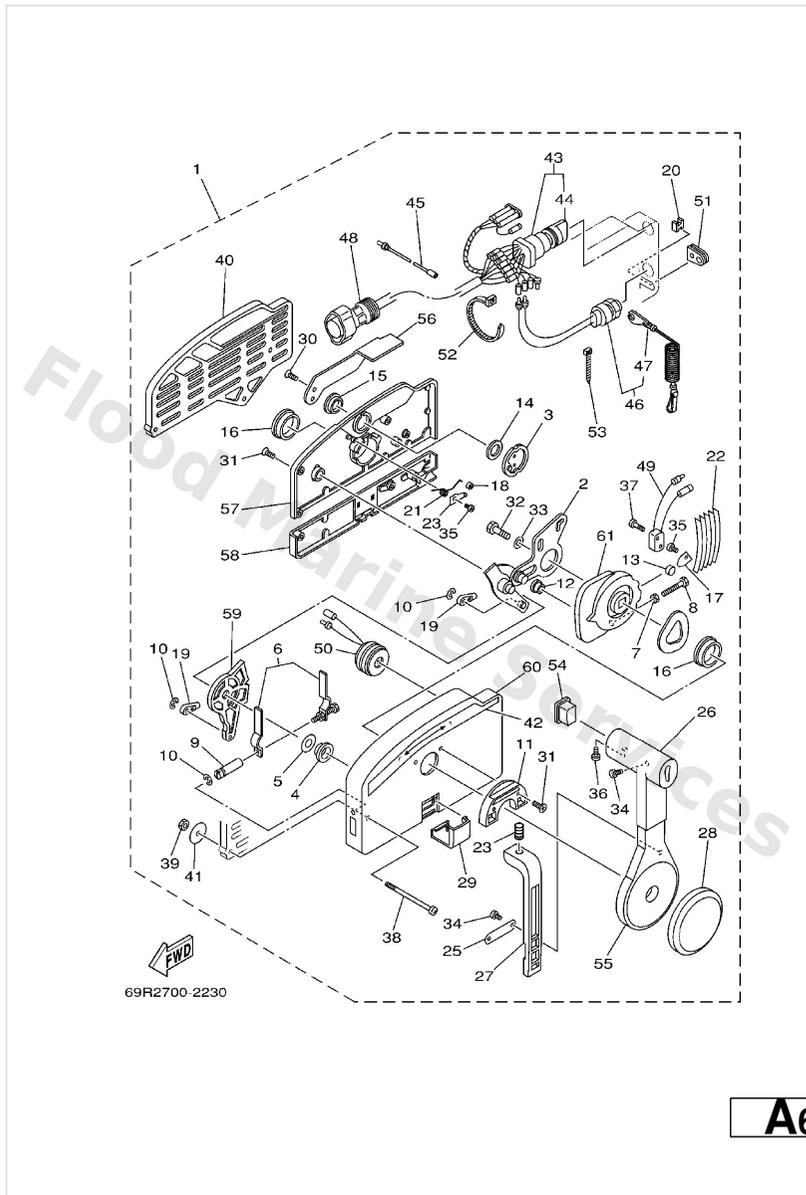


69R2700-2230

A6

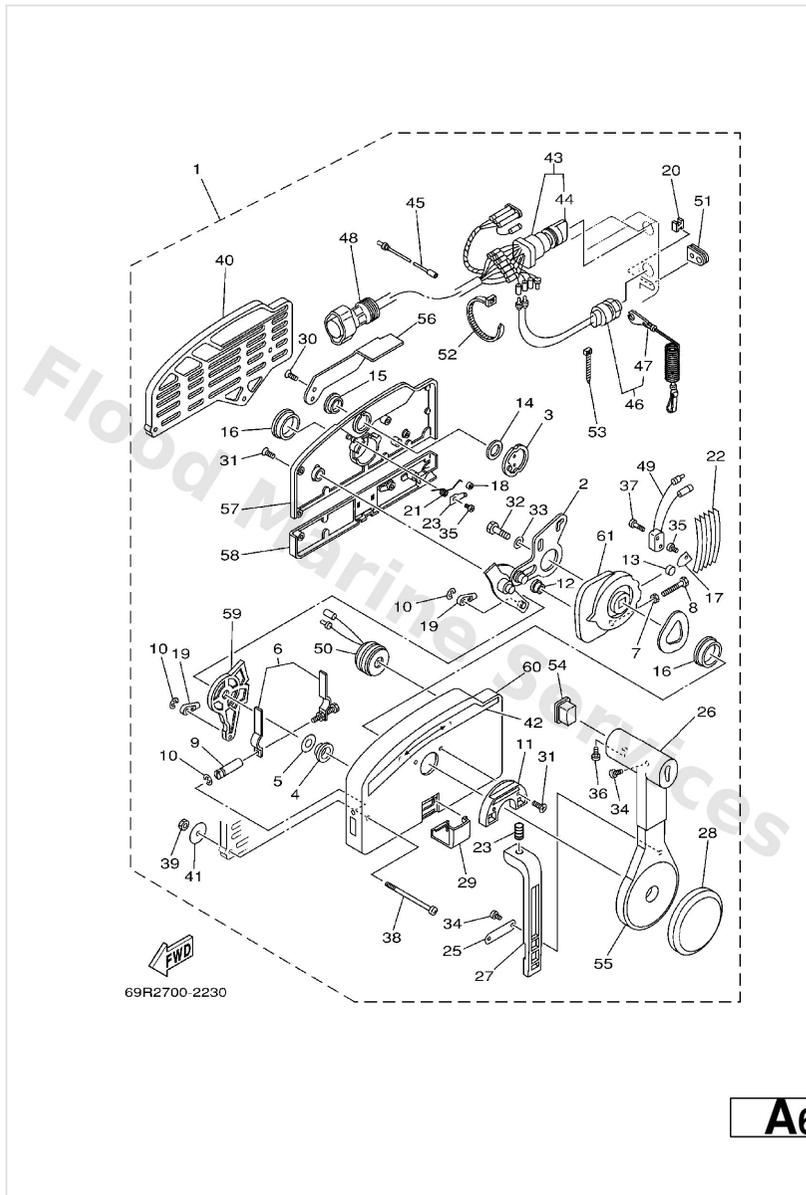
Ref	Part	
1	703-48230-15 Remote control assembly (7p) AP	Buy now
2	703-48261-11 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

Remote Control Assy



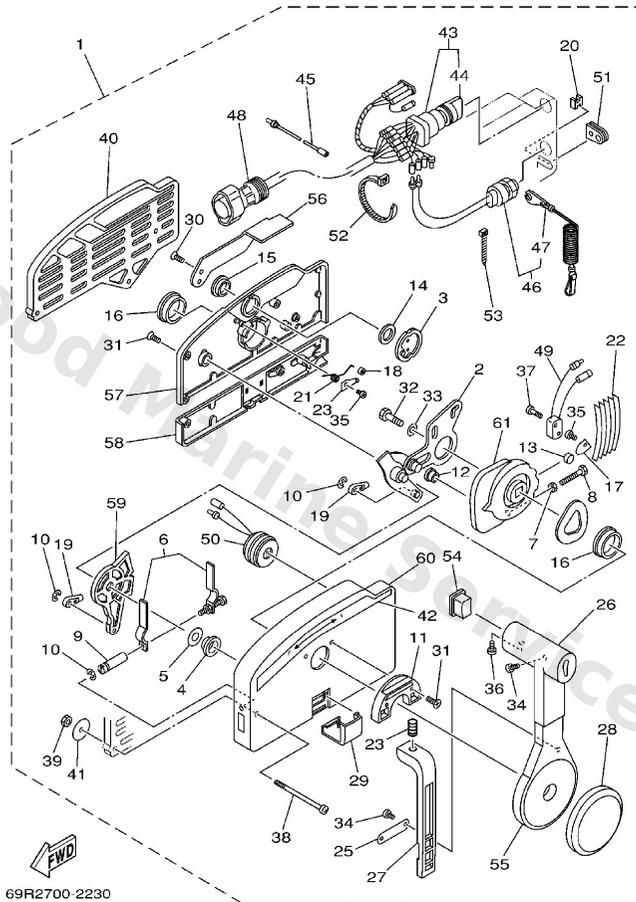
Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-48226-00 Plate, stopper	Buy now
26	703-48222-00 Grip, control lever SINGLE	Buy now
27	703-48223-00 Lock, neutral	Buy now
28	703-48225-00 Cover	Buy now
29	703-48219-00 Cover, lead	Buy now
30	703-48281-00 Screw, flat head	Buy now

Remote Control Assy



Ref	Part	
31	703-48282-00 Screw	Buy now
32	97380-08030 Bolt, hexagon (fj1)	Buy now
33	92990-08600 Washer, plain (663)	Buy now
34	98580-04010 Screw, pan head (e56)	Buy now
35	98580-04006 Screw, pan head (7h3)	Buy now
36	98580-05010 Screw, pan head(62x)	Buy now
37	98580-03015 Screw, pan head (n151)	Buy now
38	703-48291-10 Screw	Buy now
39	95380-06600 Nut(661)	Buy now
40	703-48293-10 Spacer, remote control SINGLE	Buy now
41	701-48287-00 Washer 1	Buy now
42	703-48215-00 Graphic	Buy now
43	703-82510-33 Main switch assembly	Buy now
44	703-82577-00 Cap, key	Buy now
45	703-82531-00 Wire, lead	Buy now

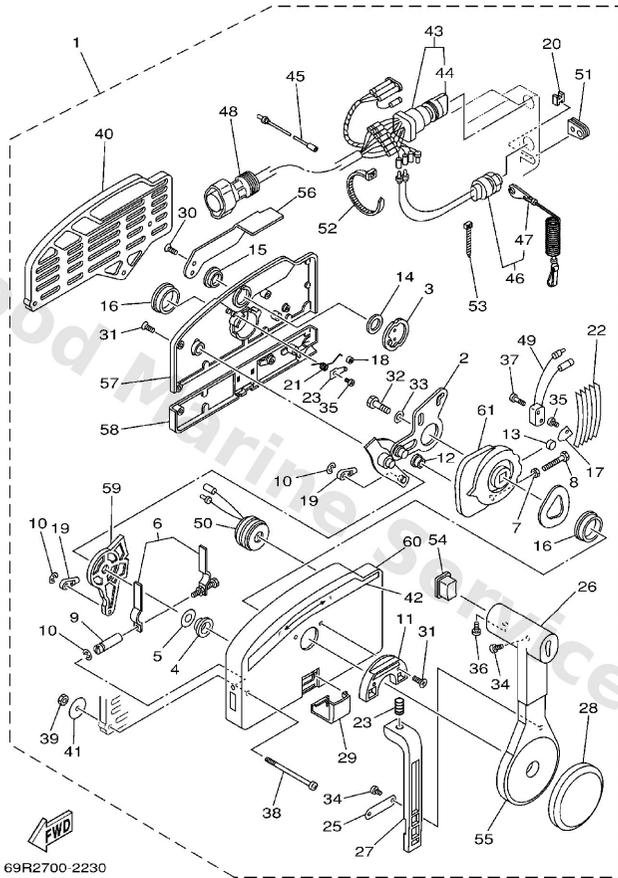
Remote Control Assy



A6

Ref	Part	
46	688-82575-01 Engine stop switch assembly	Buy now
47	682-82556-00 Lanyard, stop switch	Buy now
48	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	703-82540-00 Neutral switch assembly	Buy now
50	703-83383-02 Buzzer	Buy now
51	703-48284-00 Grommet	Buy now
52	703-82591-00 Band	Buy now
53	703-82592-00 Band	Buy now
54	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-48221-00 Grip	Buy now
56	703-48152-00 Knob, free accel	Buy now
57	703-48212-00 Rear housing	Buy now
58	703-48213-00 Back, panel	Buy now
59	703-48271-00 Arm, shift	Buy now
60	703-48211-01 Housing,1	Buy now

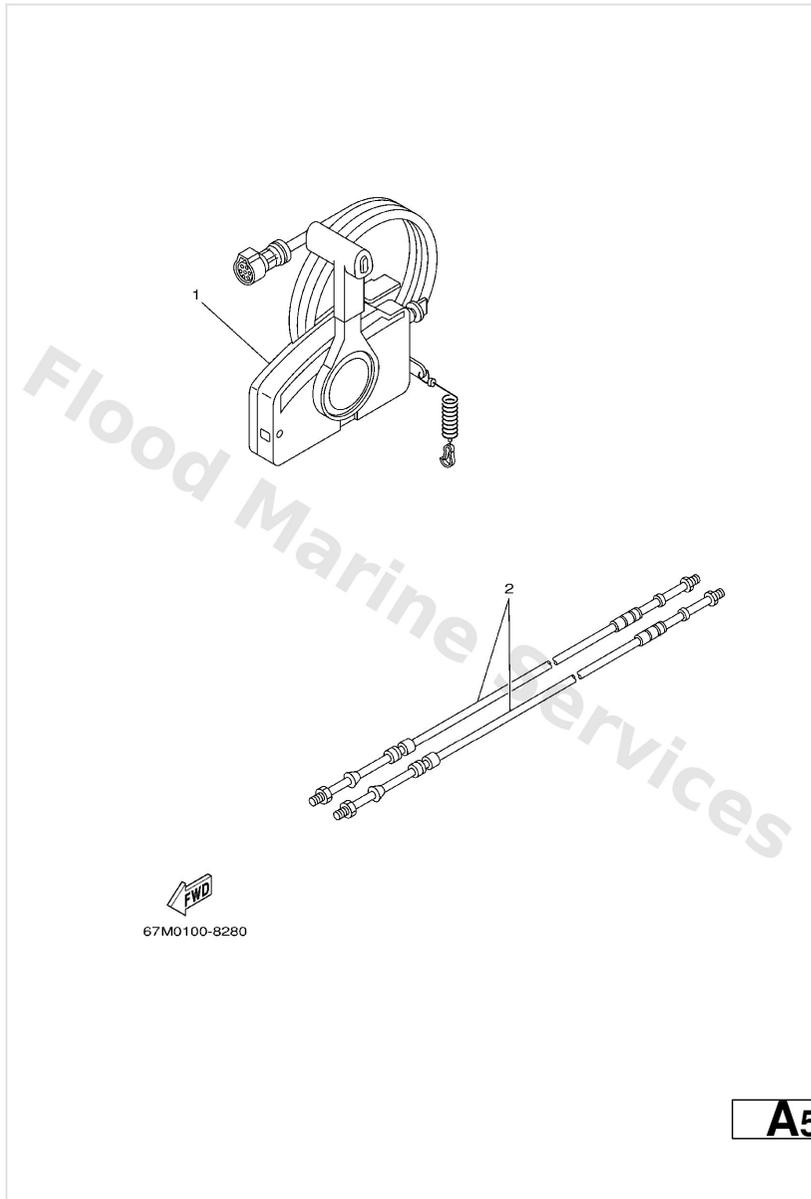
Remote Control Assy



A6

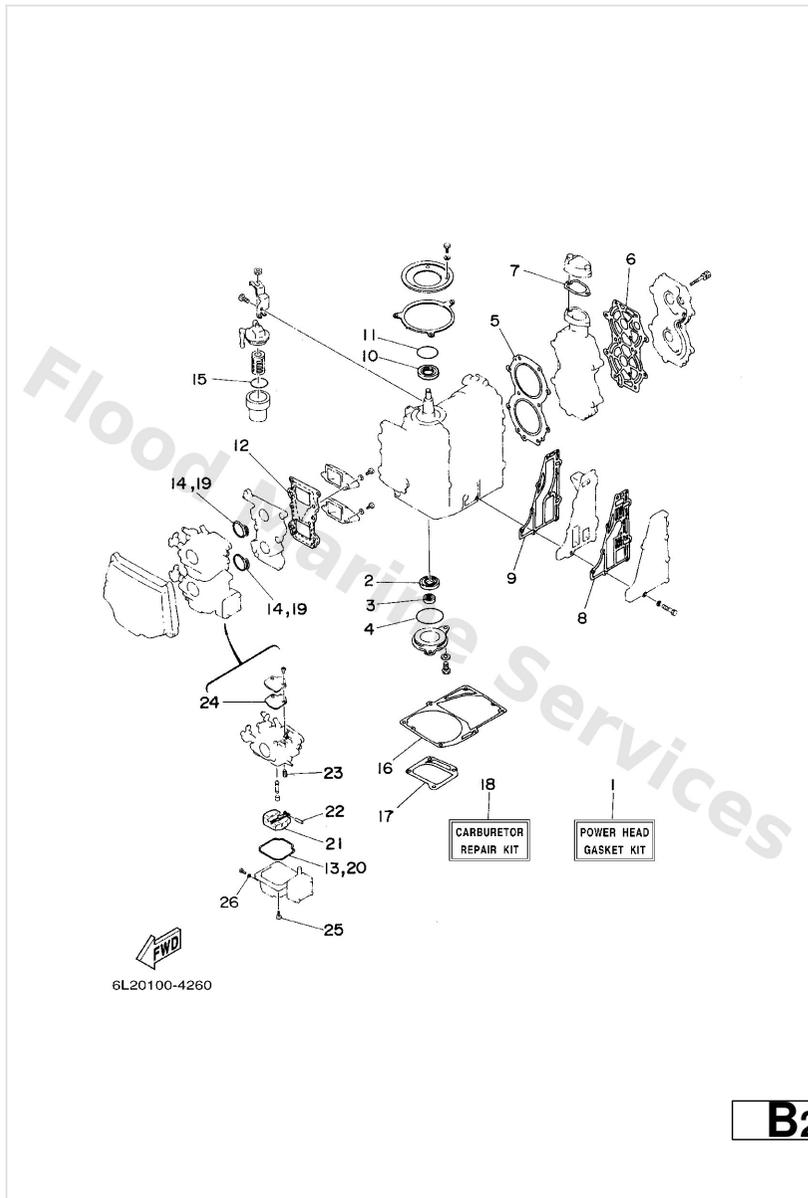
Ref	Part	
61	703-48232-00 Drive gear	Buy now

Remote Control Box



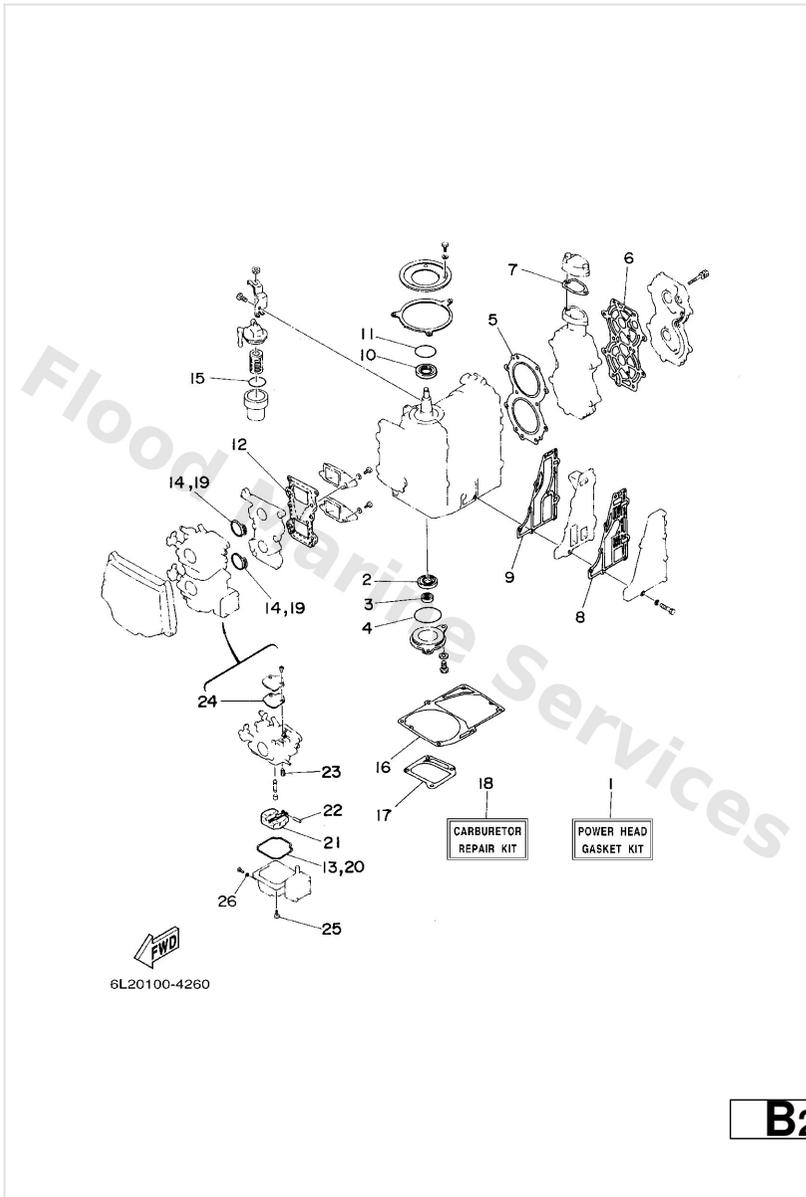
Ref	Part	
1	703-48230-15 Remote control assembly (7p) AP	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



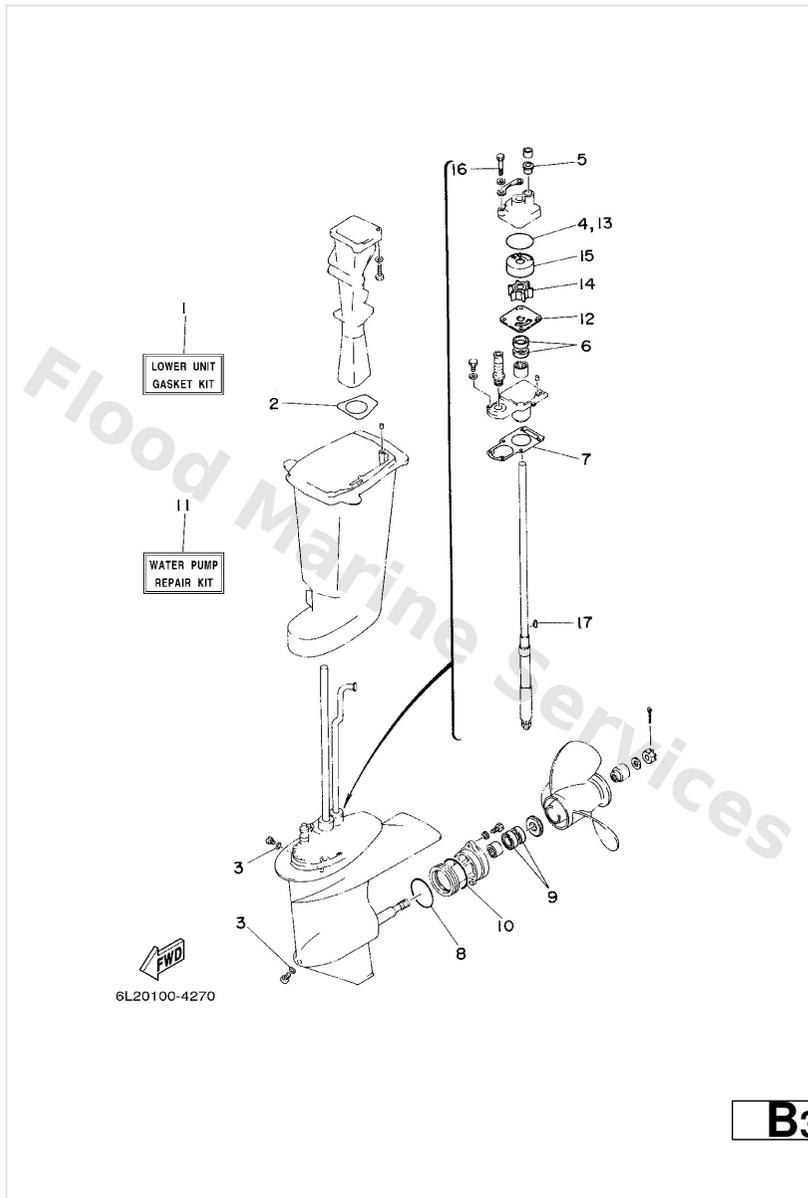
Ref	Part	
1	6L2-W0001-03 Power head gasket kit	Buy now
2	93102-25142 Oil seal (24.8x38x7-662)	Buy now
3	93101-13M37 Oil seal(6a4)	Buy now
4	93210-56M80 O-ring(6j8)	Buy now
5	6L2-11181-A2 Gasket, cylinder head 1	Buy now
6	6L2-11193-A1 Gasket, head cover 1	Buy now
7	6j8-12414-A0 Gasket, cover	Buy now
8	6L2-41114-A1 Gasket, exhaust outer cover	Buy now
9	6L2-41112-A1 Gasket, exhaust inner cover	Buy now
10	93102-26M27 Oil seal(6j8)	Buy now
11	93210-42159 O-ring (647)	Buy now
12	6L2-13621-00 Gasket, valve seat	Buy now
13	6L2-14384-00 Gasket, float chamber	Buy now
14	6L2-14198-00 Gasket	Buy now
15	93210-32738 O-ring(1wg)	Buy now

Repair Kit 1



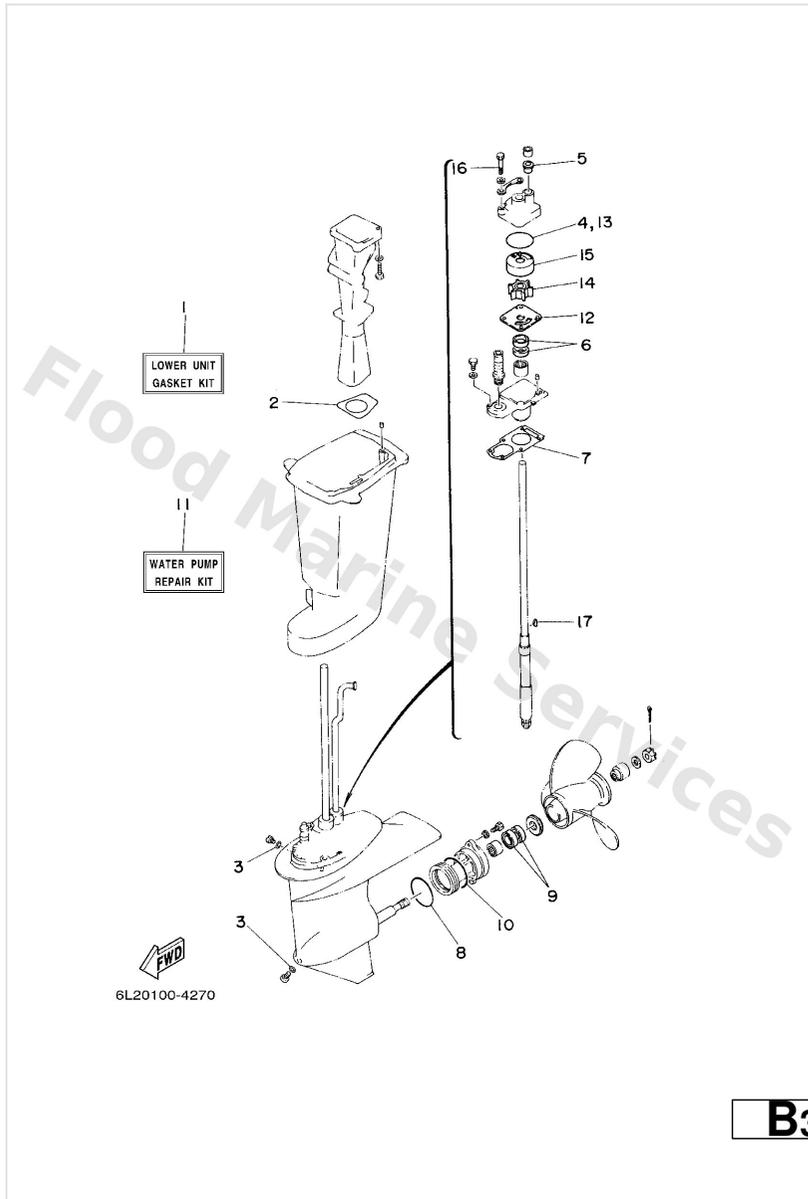
Ref	Part	
16	6L2-45113-A1 Gasket, upper casing	Buy now
17	6L2-41133-A1 Gasket, exhaust manifold 1	Buy now
18	6L2-W0093-00 Carburetor repair kit	Buy now
21	6L2-14385-00 Float	Buy now
22	6E5-14386-01 Pin, float	Buy now
23	6L2-14392-00 Valve, needle	Buy now
24	6L2-14399-00 Gasket	Buy now
25	97980-04112 Screw, pan head (686)	Buy now
26	6L2-14398-00 Gasket	Buy now

Repair Kit 2



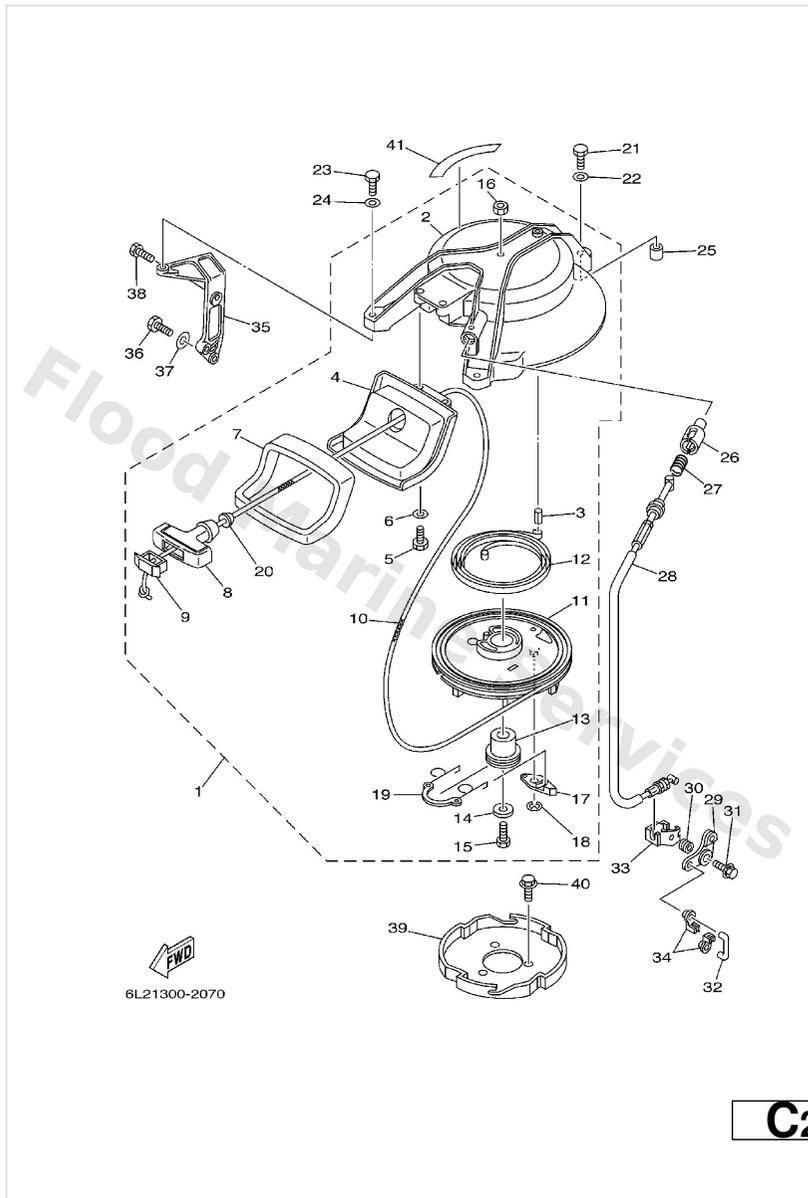
Ref	Part	
1	6L2-W0001-C3 Gasket kit	Buy now
2	6L2-41134-00 Gasket, exhaust manifold	Buy now
3	90430-08020 Gasket	Buy now
4	93210-45161 O-ring	Buy now
5	6L2-44367-00 Damper, water seal 3	Buy now
6	93101-20048 Oil seal (20x30x6-648)	Buy now
7	6L2-45315-A0 Packing, lower casing	Buy now
8	93210-60MA3 O-ring(6j8)	Buy now
9	93101-20M07 Oil seal	Buy now
10	93210-60M99 O-ring(6t3)	Buy now
11	6L2-W0078-00 Water pump repair kit	Buy now
12	6L2-44323-00 Outer plate, cartridge	Buy now
14	6L2-44352-00 Impeller	Buy now
15	6L2-44322-00 Insert, cartridge	Buy now
16	97095-06040 Bolt (682)	Buy now

Repair Kit 2



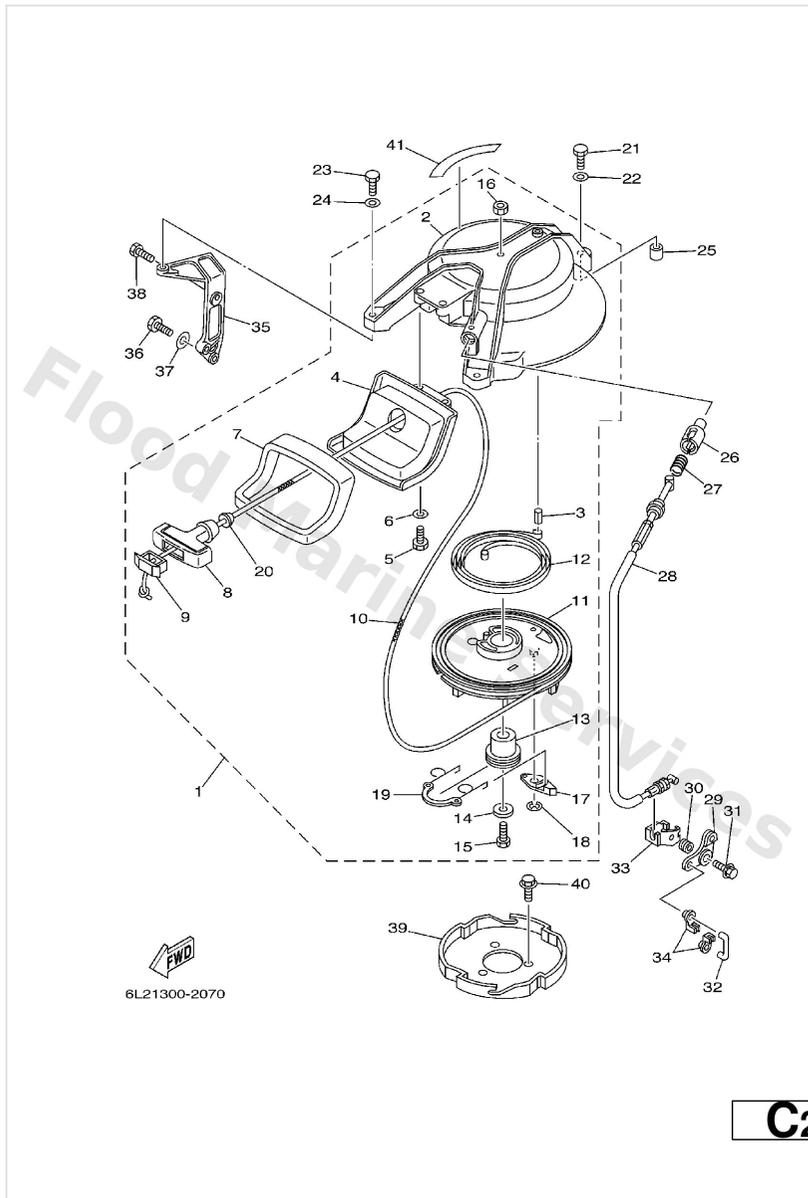
Ref	Part	
17	90280-03024 Key, woodruff(662)	Buy now

Starter



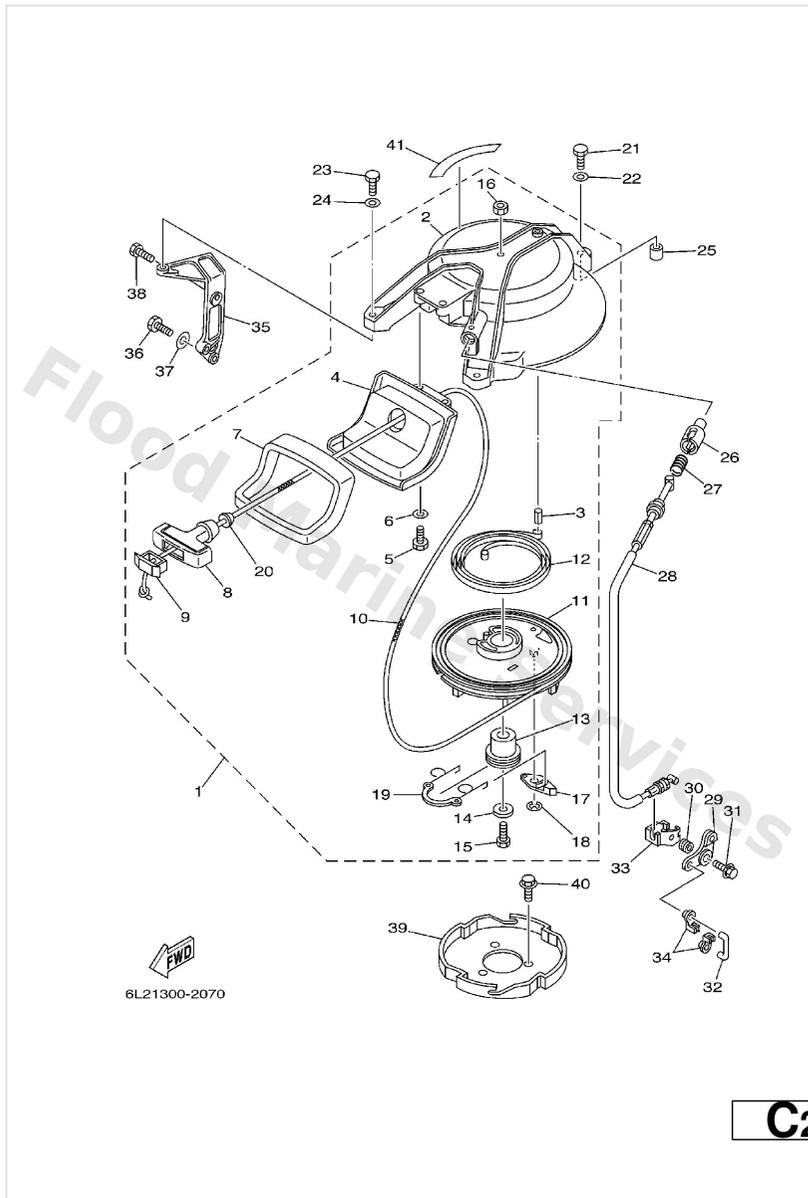
Ref	Part	
1	6L2-15710-02 Starter assembly	Buy now
2	6L2-15711-00-94 Case, starter	Buy now
3	91690-40014 Pin, spring (6f2)	Buy now
4	6L2-15758-01-94 Guide, rope	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6L2-15762-00 Seal, rubber 2	Buy now
8	689-15755-01 Handle, starter	Buy now
9	6F5-15779-02 Cover	Buy now
10	* item_description	Buy now
11	6J8-15714-00 Drum, sheave	Buy now
12	90510-08M04 Spring, spiral (677)	Buy now
13	677-15717-01 Shaft	Buy now
14	90201-06060 Washer, plate	Buy now
15	97013-06025 Bolt(62y)	Buy now

Starter



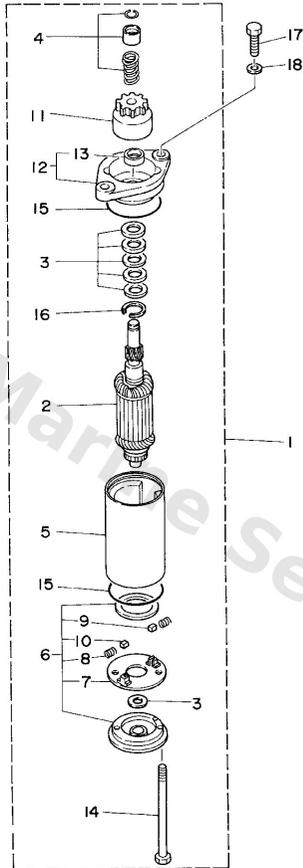
Ref	Part	
16	95303-06700 Nut	Buy now
17	676-15741-03 Pawl, drive	Buy now
18	93430-06M02 Circlip (689)	Buy now
19	6J8-15705-00 Spring, drive pawl	Buy now
20	6A0-15789-00 Damper	Buy now
21	97095-06035 Bolt(j52)	Buy now
23	97095-06025 Bolt	Buy now
25	99530-10014 Pin, dowel	Buy now
26	656-15748-00 Plunger, starter stop	Buy now
27	90501-10227 Spring, comprreshion(656)	Buy now
28	6L2-15770-00 Cable comp., starter stop	Buy now
29	6L2-15746-00 Arm	Buy now
30	90387-06M51 Collar (6g0)	Buy now
31	90119-06M53 Bolt, with washer(6I2)	Buy now
32	6L2-15747-00 Link	Buy now

Starter



Ref	Part	
33	6L2-15774-00 Stay 4	Buy now
34	661-41262-02 Joint, choke lever	Buy now
35	6L2-15772-00-94 Stay 2	Buy now
36	97013-06020 Bolt(62y)	Buy now
37	92903-06600 Washer, plain (646)	Buy now
38	97095-06020 Bolt(7u8)	Buy now
39	6L2-15723-01 Pulley, starter	Buy now
40	90105-08M10 Bolt (6a0)	Buy now
41	6L2-13437-21 Mark, caution	Buy now

Starting Motor

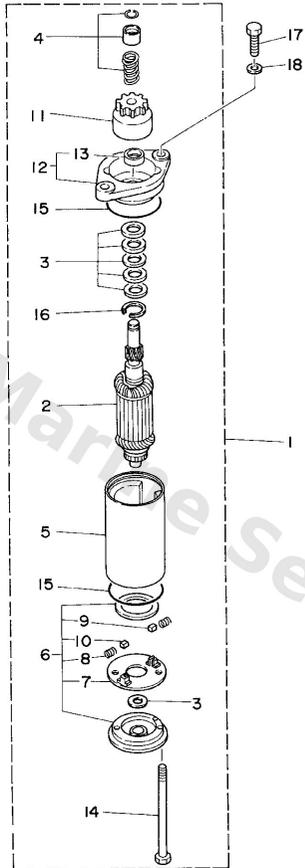


FWD
6L20010-4120

D2

Ref	Part	
1	6L2-81800-20 Starting motor assembly	Buy now
2	6L2-81850-20 Armature assembly	Buy now
3	682-81809-10 Washer kit	Buy now
4	6L2-81833-10 Ring, stop	Buy now
5	682-81810-11 Stator assembly	Buy now
6	6L2-81820-20 Rear bracket assembly	Buy now
7	6L2-81840-20 Brush holder assembly	Buy now
8	682-81813-10 Spring, brush	Buy now
9	6L2-81811-20 Brush 1	Buy now
10	6L2-81812-20 Brush 2	Buy now
11	682-81832-20 Clutch, over run	Buy now
12	682-81830-11 Front bracket assembly	Buy now
13	682-81831-00 Metal, front	Buy now
14	682-81826-10 Bolt	Buy now
15	682-81847-10 O-ring	Buy now

Starting Motor

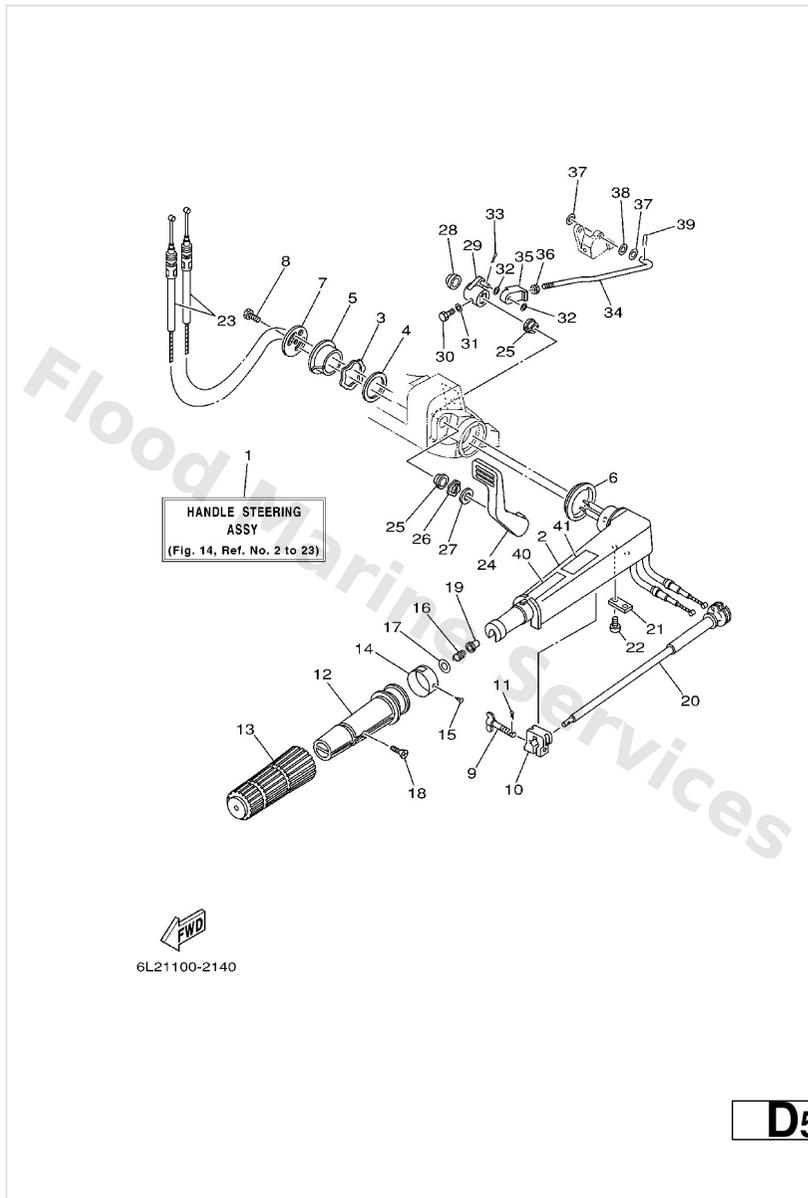


FWD
6L20010-4120

D2

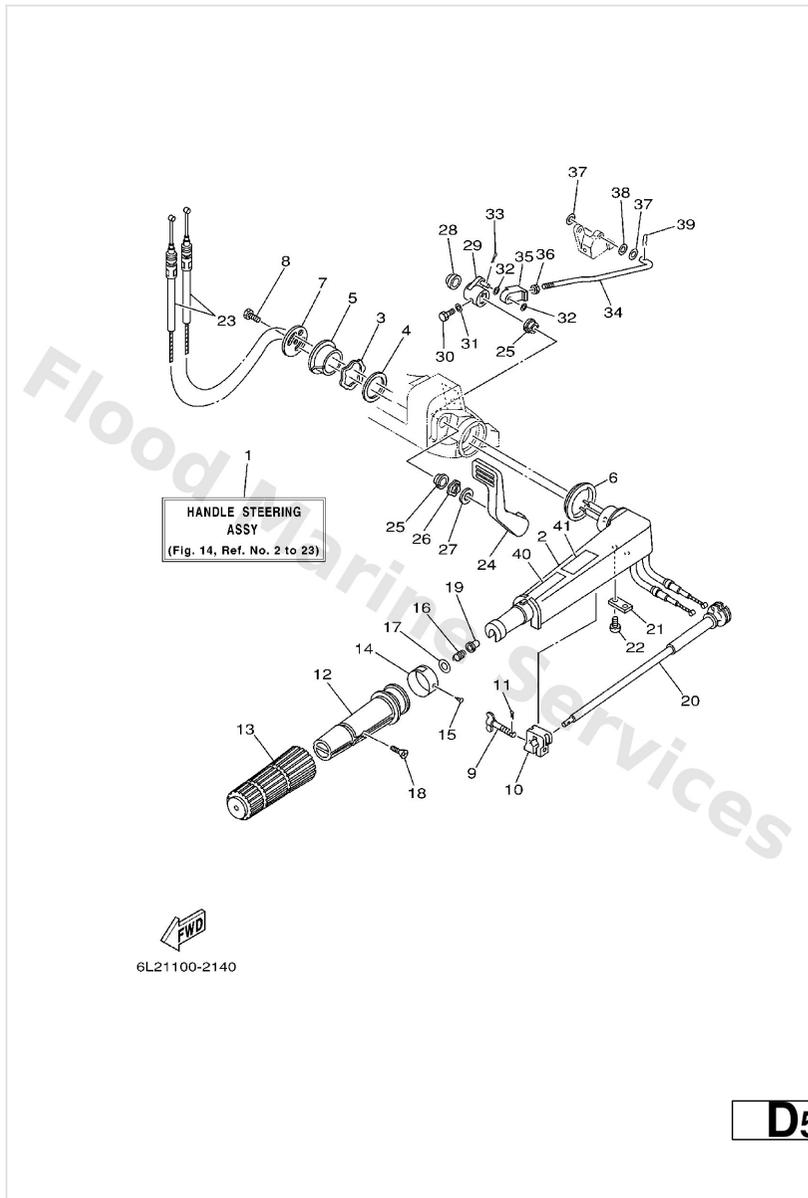
Ref	Part	
16	682-81834-10 Ring	Buy now
17	97013-08025 Bolt (682)	Buy now
18	92903-08600 Washer, plain (663)	Buy now

Steering



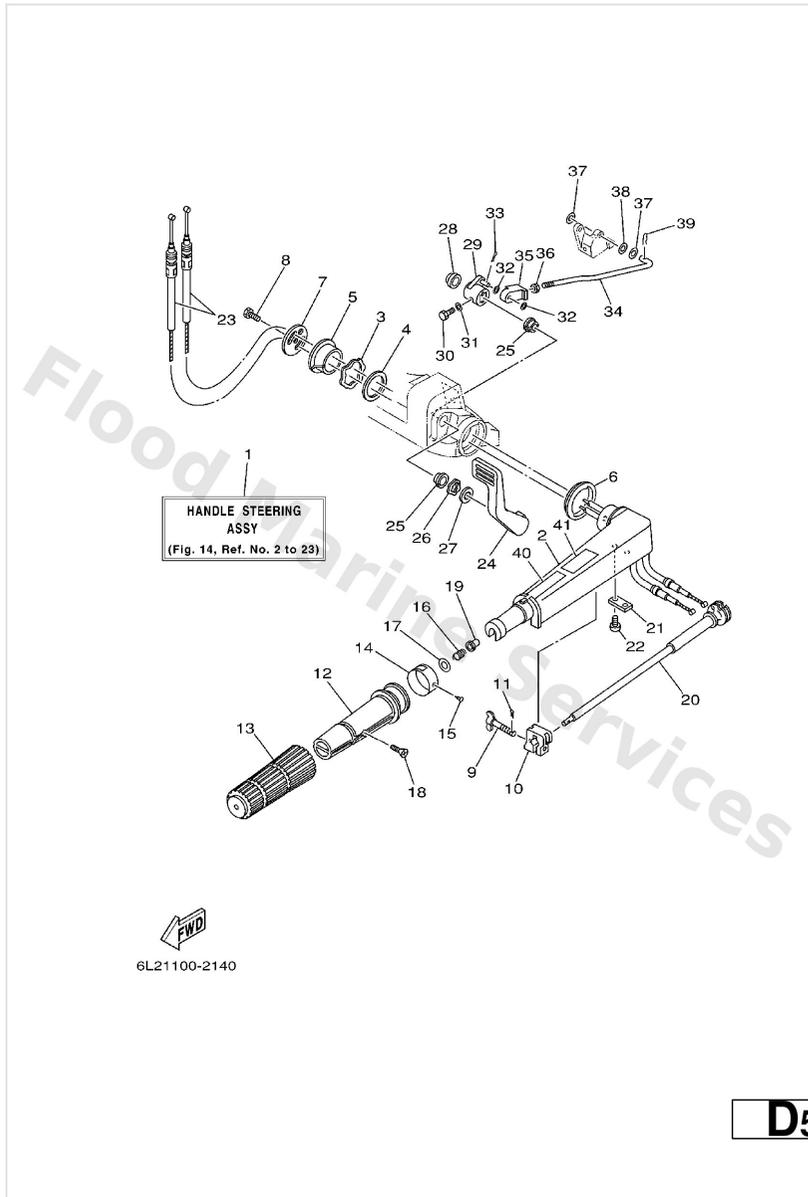
Ref	Part	
3	90206-36M21 Washer, wave(63v)	Buy now
4	90202-36M55 Washer, plate(63v)	Buy now
5	90386-33M96 Bush(63v)	Buy now
6	90386-34M97 Bush(63v)	Buy now
7	6G1-42131-01 Cover, handle steering	Buy now
8	97095-06020 Bolt(7u8)	Buy now
9	6G1-42125-01 Bolt, friction adjusting	Buy now
10	6G1-42126-00 Piece, friction	Buy now
11	91490-16010 Pin, cotter	Buy now
12	664-42119-00 Grip, steering handle	Buy now
13	6F6-42177-A0 Rubber, handle	Buy now
14	6L2-42137-00 Indicator, throttle	Buy now
15	90269-02M09 Rivet(615)	Buy now
16	90501-23215 Spring (655)	Buy now
17	92903-10600 Washer, plate	Buy now

Steering



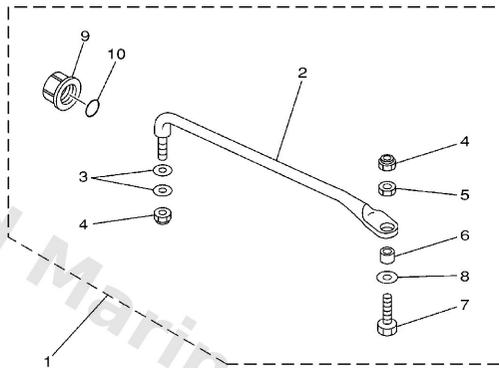
Ref	Part	
18	90149-05M13 Screw, countersunk	Buy now
19	90386-08032 Bushing (650)	Buy now
20	6G1-42138-01 Lever, throttle	Buy now
21	6E0-42159-02 Stay	Buy now
22	97885-05012 Screw,pan head (646)	Buy now
23	6L2-26301-00 Throttle cable assembly	Buy now
25	90386-15M73 Bush(6I2)	Buy now
26	90206-15M18 Washer, wave(6I2)	Buy now
27	90202-15M37 Washer, plate(6I2)	Buy now
28	90386-12M72 Bush(6I2)	Buy now
29	6L2-44125-00-94 Lever, shift rod	Buy now
31	92995-06600 Washer, plain (646)	Buy now
32	90202-06009 Washer plate 626427510000	Buy now
33	91490-20010 Pin, cotter	Buy now
34	6L2-44124-00 Link, shift rod	Buy now

Steering



Ref	Part	
35	6L2-26363-00 End, cable	Buy now
36	95380-06700 Nut	Buy now
37	90202-05088 Washer, plate (666)	Buy now
38	90202-05M38 Washer, plate(612)	Buy now
39	90468-05M03 Clip(6j8)	Buy now
40	6E0-83627-41 Label, caution 7	Buy now
41	6E0-83627-51 Label, Caution 7	Buy now

Steering Guide

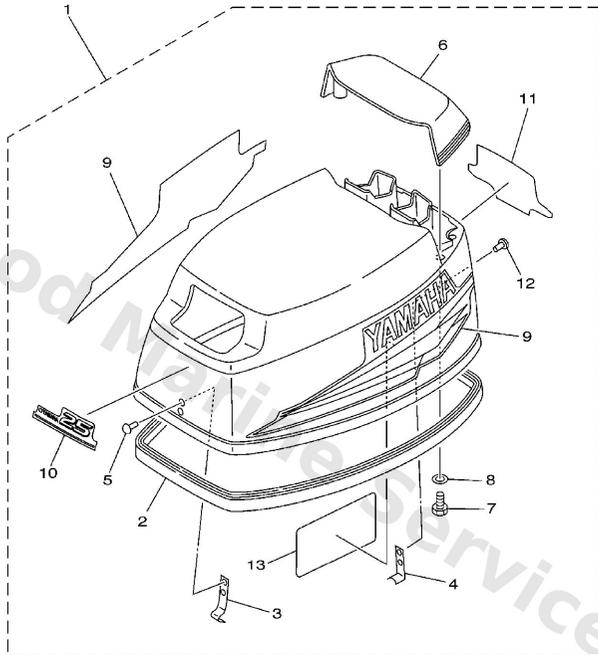


6J83100-2290

A4

Ref	Part	
1	689-61350-02 Steering guide attachment kit AP	Buy now
2	689-61351-01 Rod, steering	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	6E5-61355-00 Bolt	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

Top Cowling



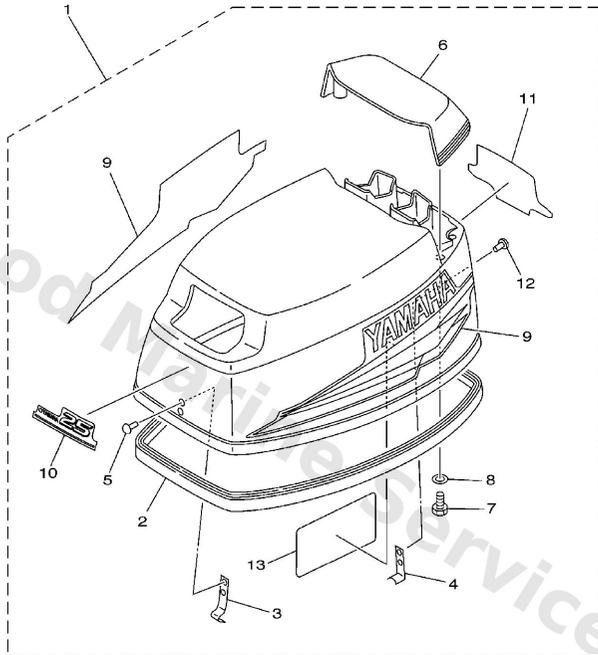

6L21300-2010

A4

Ref	Part	
1	6L2-42610-30-4D Top Cowling assembly	Buy now
1	6L3-42610-30-4D Top Cowling assembly	Buy now
2	6L2-42615-00 Seal	Buy now
3	6G1-42651-71 Hook	Buy now
4	6L2-42647-00 Holder, clamp band	Buy now
5	90266-04M00 Rivet 2 (662)	Buy now
6	6L2-42613-01-4D Molding, air duct	Buy now
7	97095-06016 Bolt, hexagon deep recess	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	6L2-W0070-13 Graphic Set	Buy now
10	6L2-42677-20 Graphic, rear	Buy now
10	6L3-42677-20 Graphic, front	Buy now
11	6L2-42678-11 Graphic, rear	Buy now
11	6L3-42678-11 Graphic, front	Buy now
12	90266-04M04 Rivet(6e7)	Buy now

Top Cowling

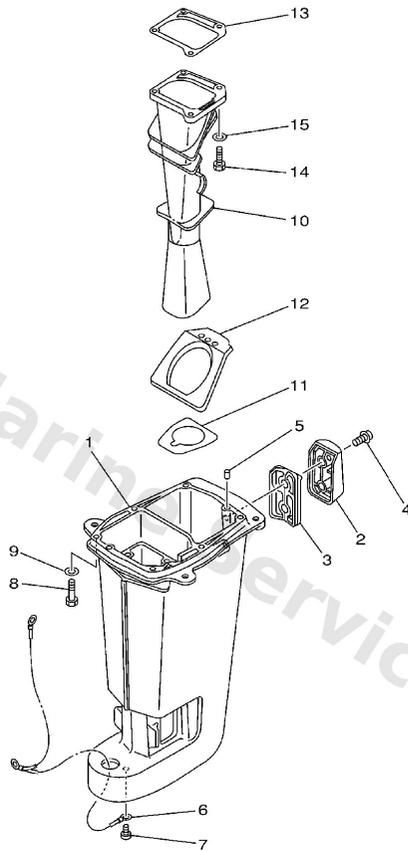
Ref	Part	
13	6L2-13437-00 Mark, Caution	Buy now



6L21300-2010

A4

Upper Casing

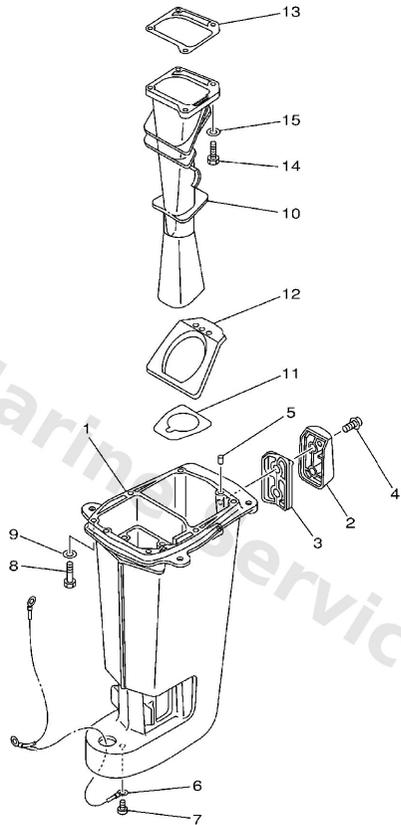



6L20100-1190

F1

Ref	Part	
1	6L2-45111-02-4D Casing, upper S	Buy now
1	6L2-45111-12-4D Casing, upper L	Buy now
2	6L2-45151-01-4D Cover, upper casing	Buy now
3	6L2-45115-00 Gasket, upper casing	Buy now
4	90159-06M11 Screw, with washer(6I2)	Buy now
5	93604-12M07 Pin, dowel (688)	Buy now
6	6L2-82127-00 Wire, lead 2	Buy now
7	90157-06M06 Screw, pan head(6m7)	Buy now
8	97075-08030 Bolt, hexagon (fj1)	Buy now
9	92995-08600 Washer, plain (663)	Buy now
10	6L2-41131-00-5B Manifold, ext. 1	Buy now
10	6L3-41131-00-5B Manifold, ext. 1	Buy now
11	6L2-41134-00 Gasket, exhaust manifold	Buy now
12	6L2-45123-01 Gasket, muffler	Buy now
13	6L2-41133-A1 Gasket, exhaust manifold 1	Buy now

Upper Casing



Ref	Part	
14	97095-06020 Bolt(7u8)	Buy now
15	92995-06600 Washer, plain (646)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.