



Yamaha 220AETL 1985

Parts Manual

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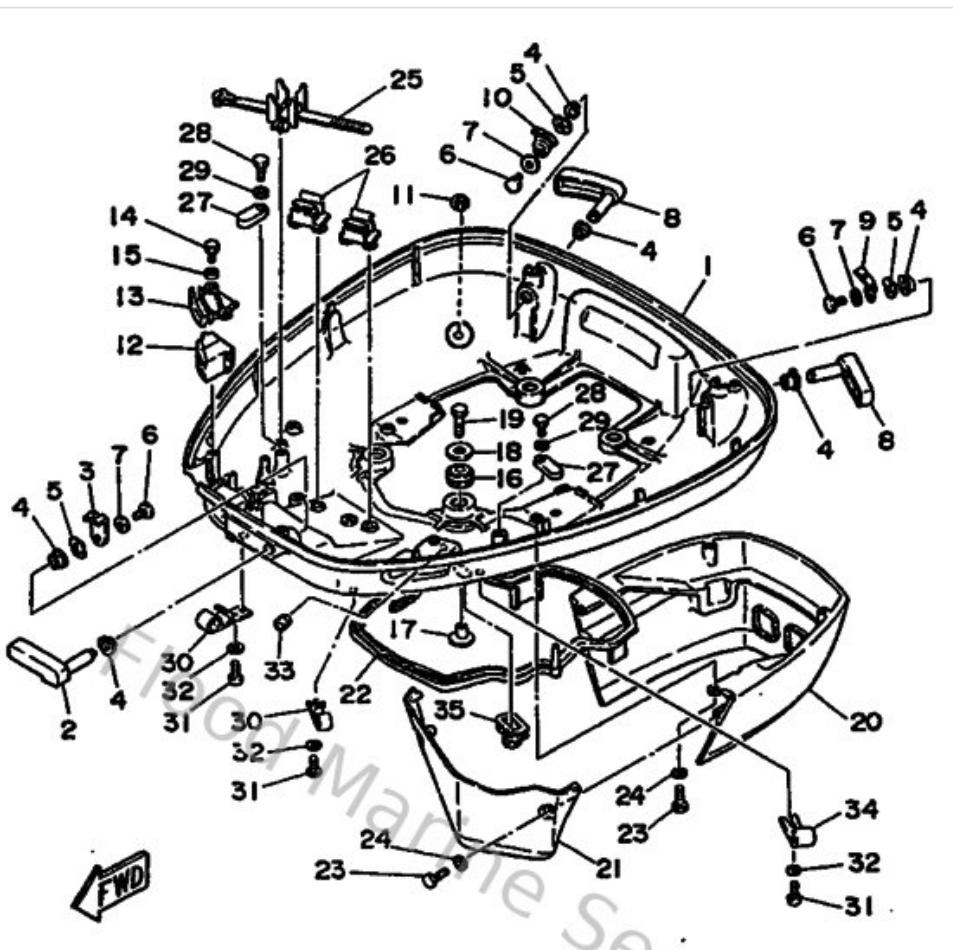
Authorised Yamaha Dealers



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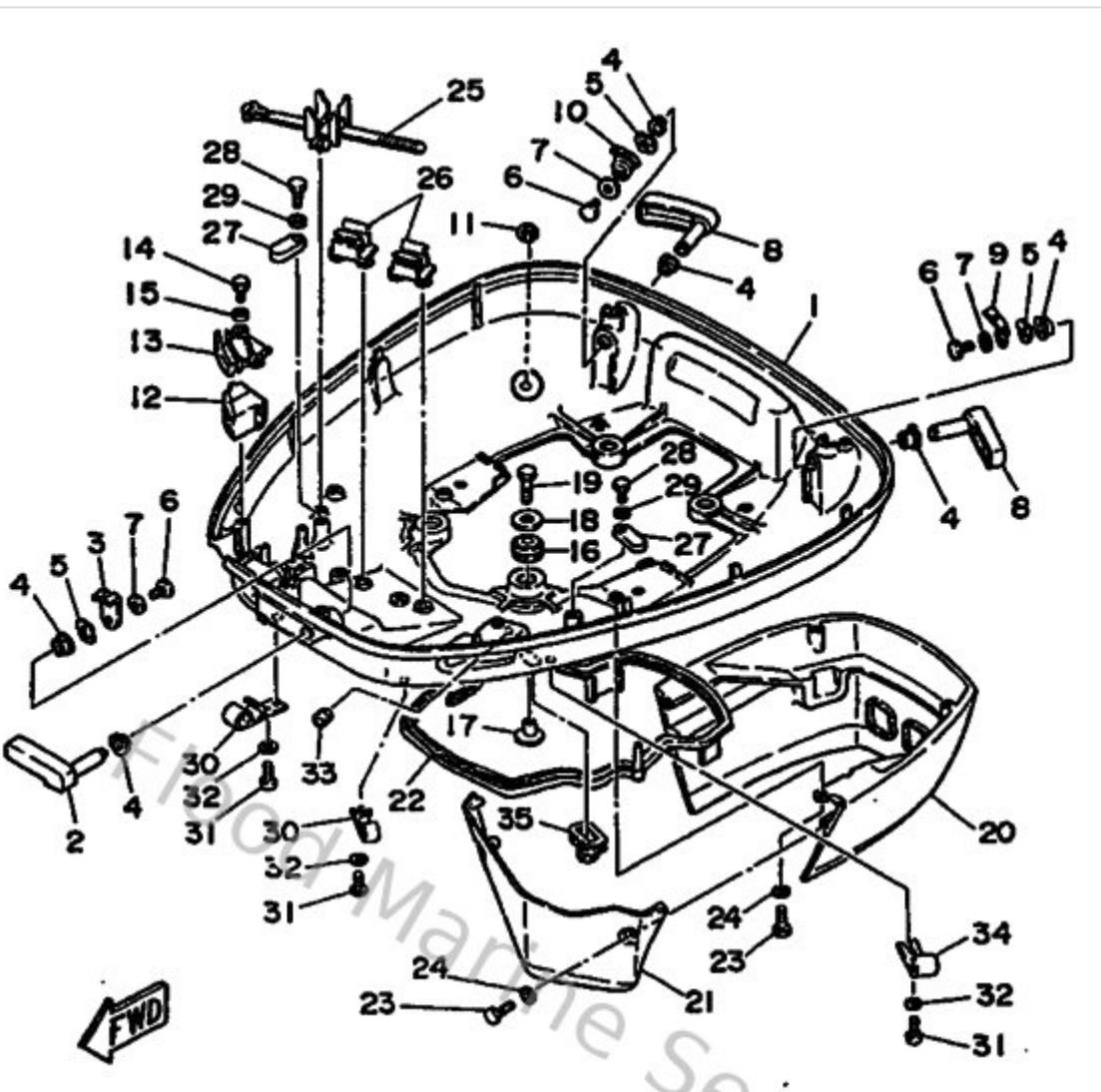
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Bottom Cowling



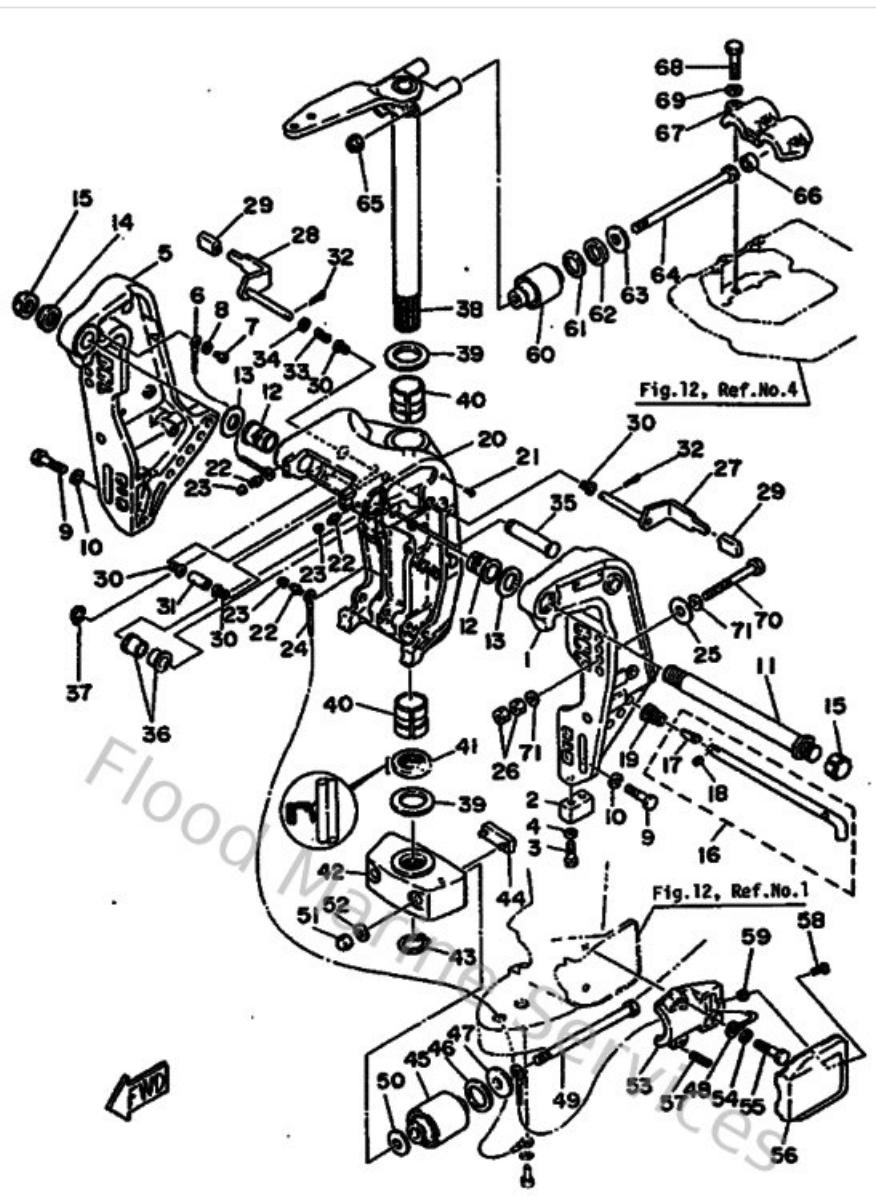
Ref	Part	
3	688428160000 Lever, clamp 2	Buy now
4	9038613M3800 Bushing (697)	Buy now
5	9020613M1000 Washer, wave (6e5)	Buy now
6	973950601200 Bolt(gh1)	Buy now
7	9020106M0200 Washer,plate (6k8)	Buy now
9	6G5428160000 Lever, clamp 2	Buy now
10	6E5428160100 Lever, clamp 2	Buy now
11	6E5443910000 Nipple, hose	Buy now
12	6E5427251100 Grommet	Buy now
13	6E5427380094 Plate, fitting	Buy now
14	973130601600 Bolt, hexagon deep recess	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	9048022M1500 Grommet (6e5)	Buy now
17	9038708M3700 Coller (6e5)	Buy now
18	9020108M5400 Washer, plate (6e5)	Buy now

Bottom Cowling



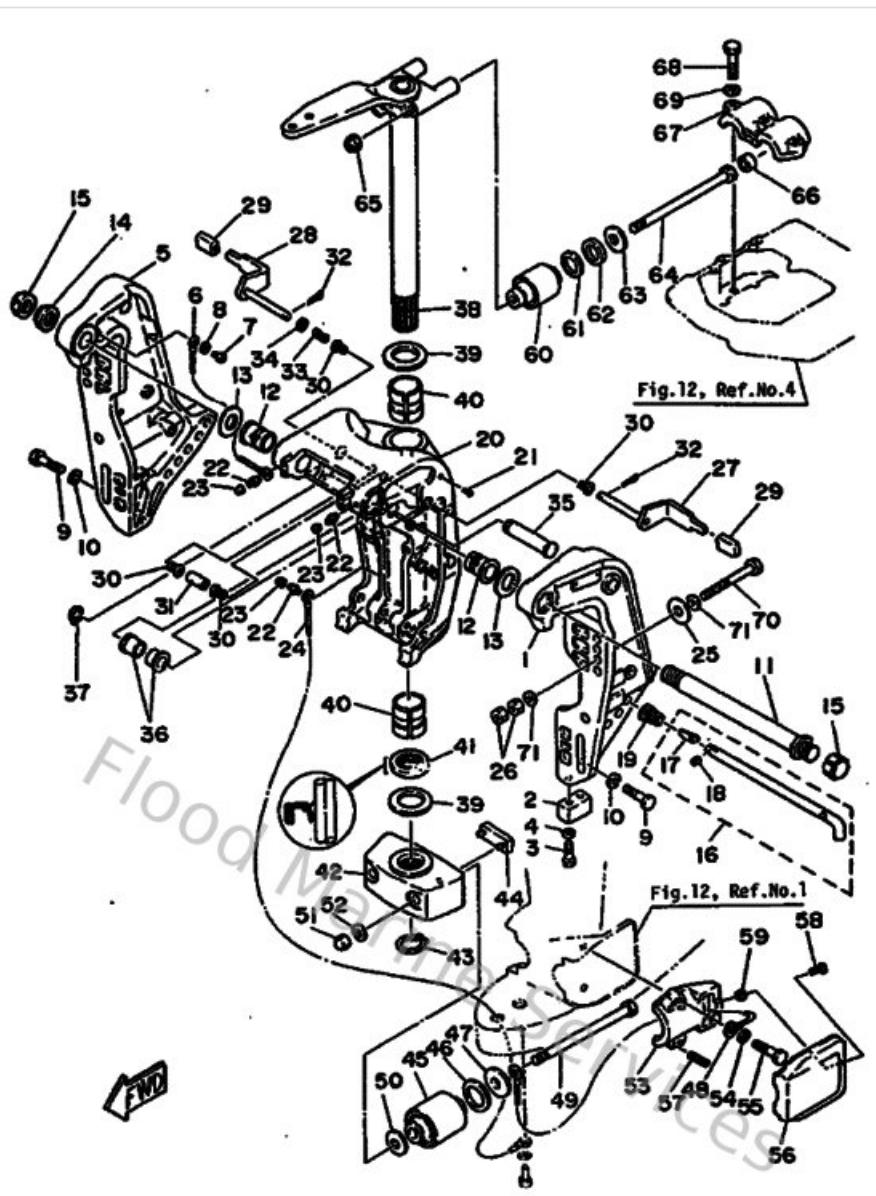
Ref	Part	
19	970950803500 Bolt(70w)	Buy now
22	6E5427160000 Seal	Buy now
23	973950602000 Bolt(7u8)	Buy now
25	688825940000 Clamp	Buy now
26	6E5825940000 Clamp	Buy now
27	6E5825880000 Plate	Buy now
28	970800602000 Bolt(7u8)	Buy now
29	929030660000 Washer, plain (646)	Buy now
30	6E5243670100 Clamp, fuel pipe 2	Buy now
31	9015706M0100 Screw (6e5)	Buy now
33	9048013M2400 Grommet (6e9)	Buy now
34	6E5243671000 Clamp, fuel pipe 2	Buy now
35	688427261000 Grommet	Buy now

Bracket



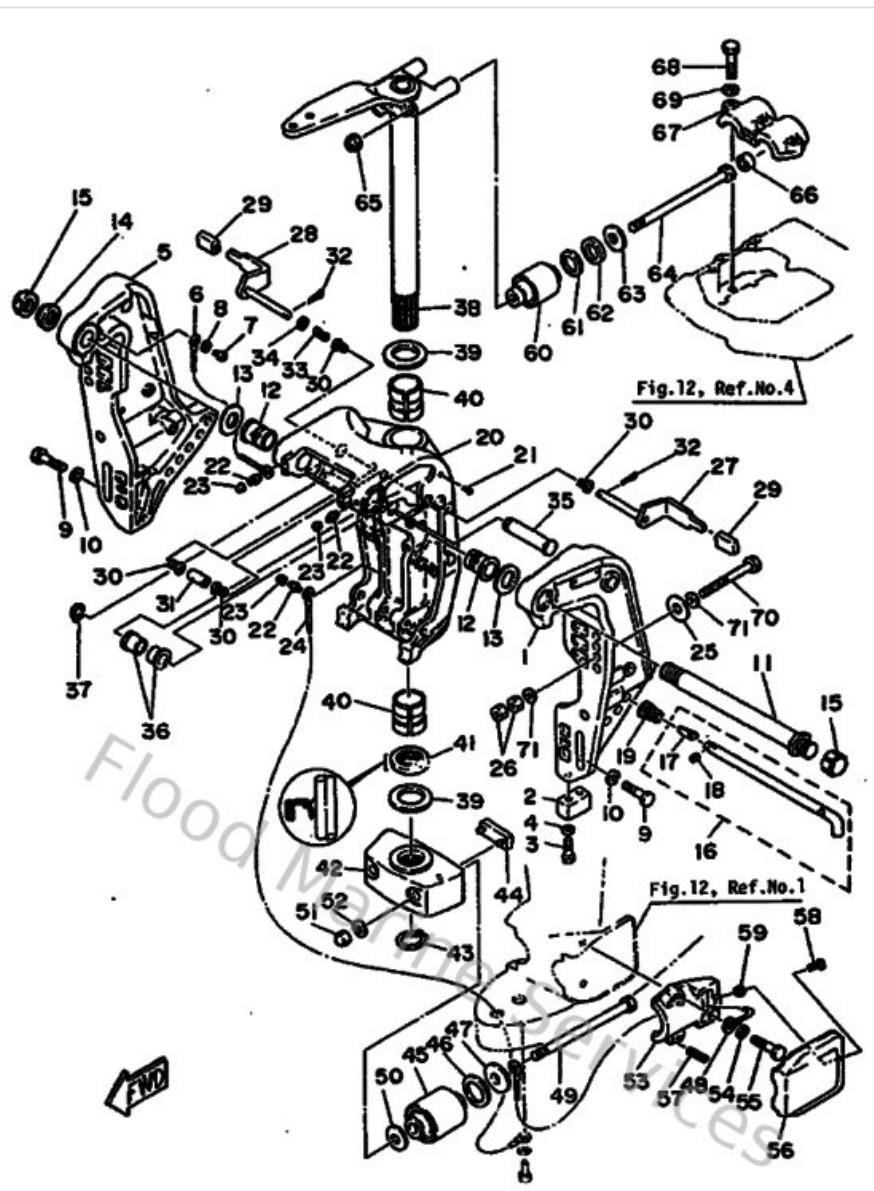
Ref	Part	
2	6E5452510000 Anode	Buy now
3	973950602500 Bolt	Buy now
4	929900660000 Washer, plain (646)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	978850601200 Screw, pan head(62j)	Buy now
9	973951004500 Bolt(64d)	Buy now
10	929901010000 Ybs67-10 washer, spring	Buy now
11	6R3431310000 Bolt, clamp bracket	Buy now
12	9038625M3100 Bushing (6e5)	Buy now
13	9020126M5900 Washer, plate (6e5)	Buy now
14	901852204300 Nut, self-locking	Buy now
15	6G5431450100 Cap, clamp bracket	Buy now
16	6E5431601000 Tilt Rod Assembly	Buy now
17	688431650000 Stopper, tilt rod	Buy now
18	916903001400 Pin, spring (647)	Buy now

Bracket



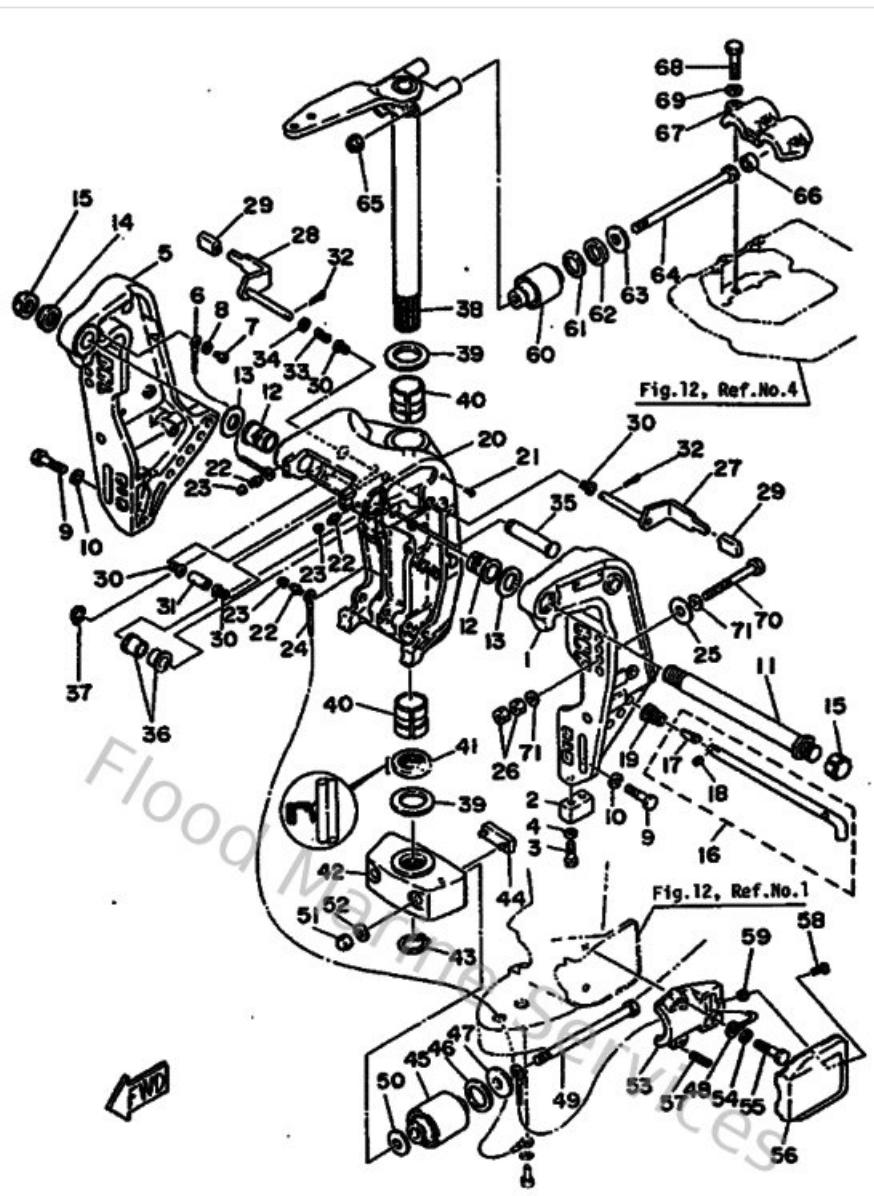
Ref	Part	
19	9050220M0300 Spring (6e5)	Buy now
21	902690301000 Rivet (663)	Buy now
22	9370006M0300 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	6E5821470000 Wire, lead 5	Buy now
25	902011242600 Washe, plate(663)	Buy now
26	953801260000 Nut (707)	Buy now
27	6E5431810000 Lever, Tilt Stop	Buy now
28	6E5431850000 Lever, Tilt Stop	Buy now
29	663433180000 Cover	Buy now
30	9038610M1600 Bushing (688)	Buy now
31	9038710M3800 Coller (6e5)	Buy now
32	914903002500 Pin cotter	Buy now
33	9050110M2100 Spring (688)	Buy now
34	929901060000 Washer, plate	Buy now

Bracket



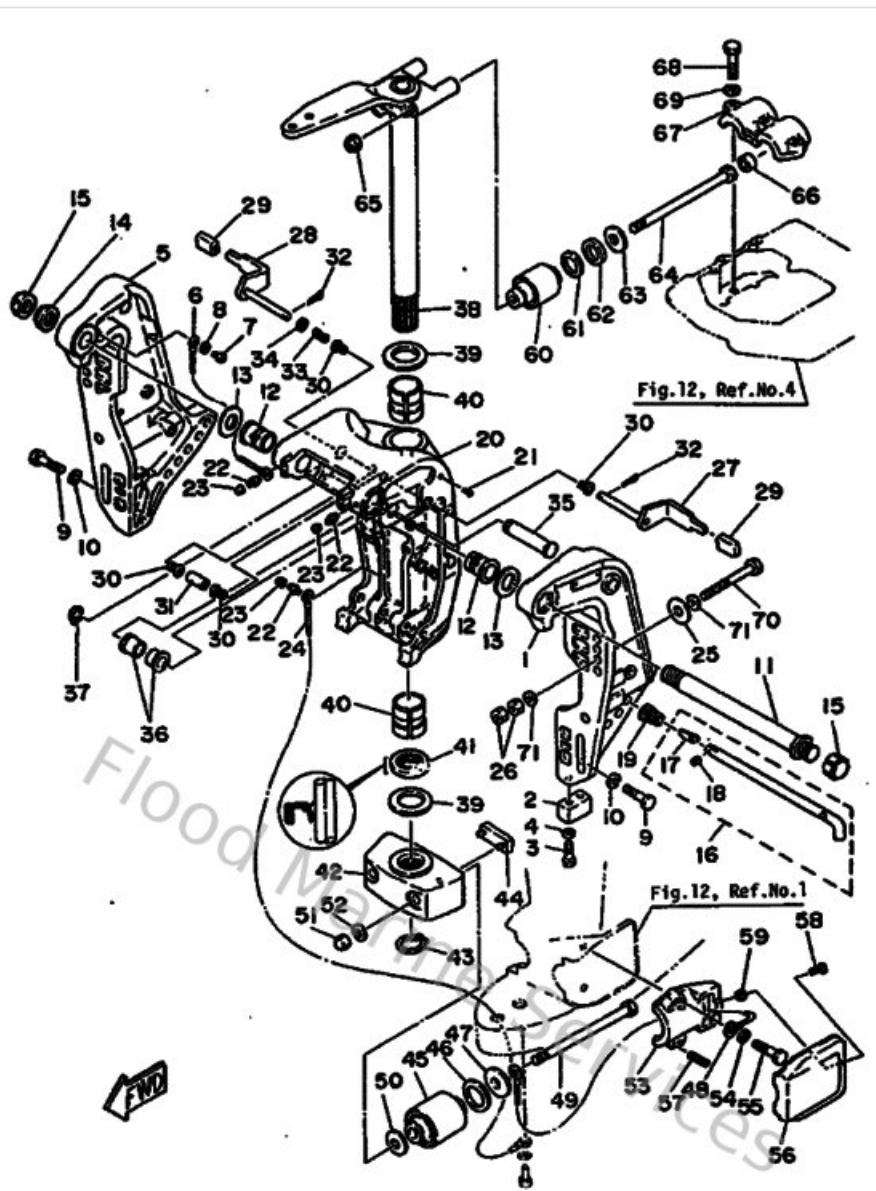
Ref	Part	
35	6E5431260200 Pin, upper shock mount	Buy now
36	9038618M4400 Bushing (6g5)	Buy now
37	9341018M0200 Circlip (6f2)	Buy now
38	6E54251021EK Steering Bracket assembly (6E5-42510-20-Ek)	Buy now
39	9020138M6000 Washer, plate (6e5)	Buy now
40	9038638M3200 Bush(6e5)	Buy now
41	9310938M0200 Oil seal (6e5)	Buy now
43	9341037M0400 Circlip (6e5)	Buy now
44	6E5445750000 Damper, lower mount rubber	Buy now
45	6G5445550094 Mount damper, lower side	Buy now
46	9020232M1900 Washer, plate (6e5)	Buy now
47	9020116M5500 Washer, plate (6e5)	Buy now
48	6E5821490000 Wire, lead 3	Buy now
49	9010914M1000 Bolt	Buy now
50	9020115M5800 Washer, plate (6e5)	Buy now

Bracket



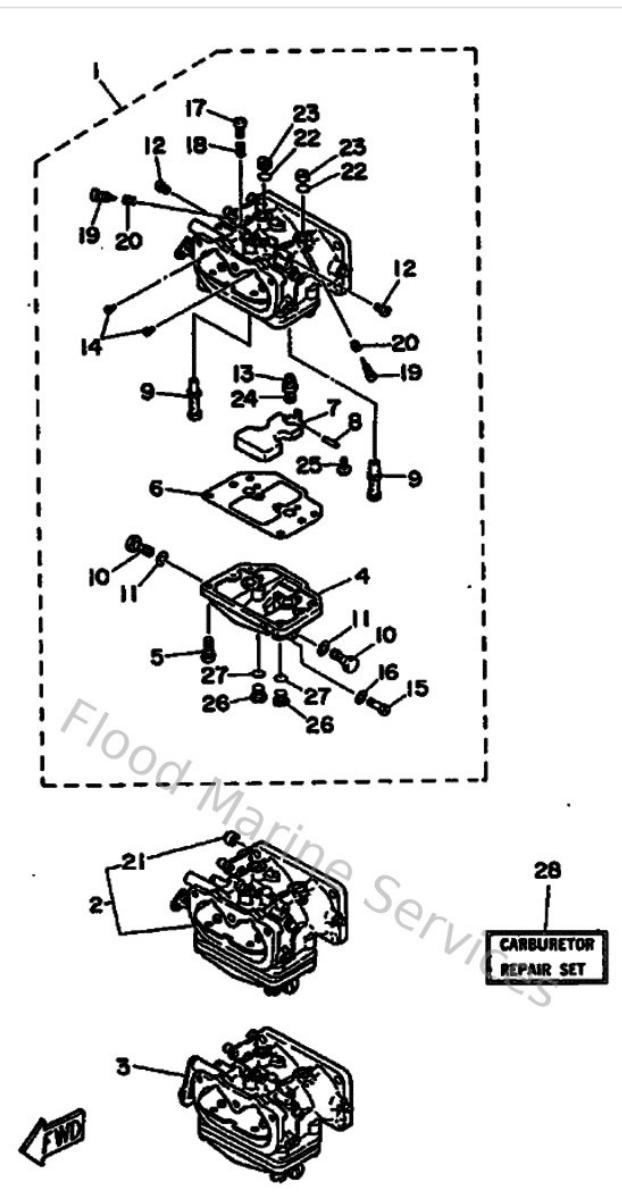
Ref	Part	
51	953801480000 Nut, crown (6e5)	Buy now
52	929901460000 Washer (6e5)	Buy now
53	6E54455200EK Housing, Lower Mount Rubber	Buy now
55	970951004500 Bolt(64d)	Buy now
56	6E54455300EK Cover, Lower Mount	Buy now
57	9050116M2800 Spring (6e5)	Buy now
58	923800601500 Screw pan head	Buy now
59	901790606600 Nut(663)	Buy now
60	6G5445140094 Mount damper, upper side	Buy now
61	9020126M5700 Washer, plate (6e5)	Buy now
62	9020226M1800 Washer, plate (6e5)	Buy now
63	9020114M5600 Washer, plate (6e5)	Buy now
64	901091200700 Bolt	Buy now
65	901851205800 Nut, nylon(663)	Buy now
66	663445750000 Damper, lower mount rubber	Buy now

Bracket



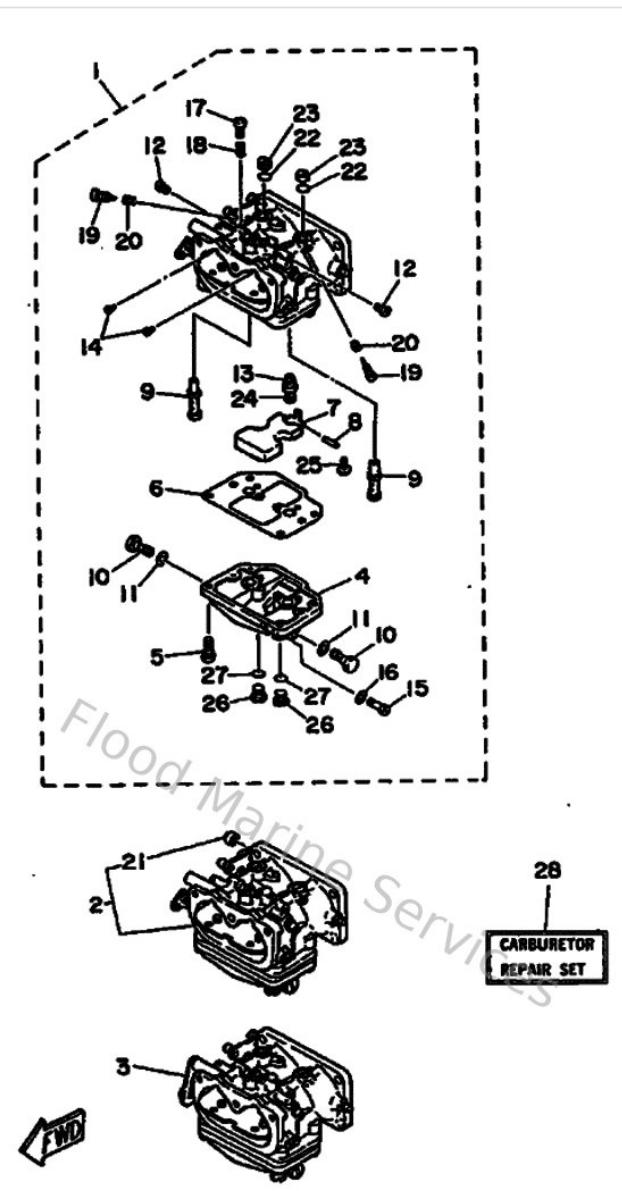
Ref	Part	
67	6E54451100EK Cover, Upper Mount	Buy now
70	9010112M6500 Bolt	Buy now
71	929901220000 Ybs66-12 washer,plain	Buy now

Carburetor



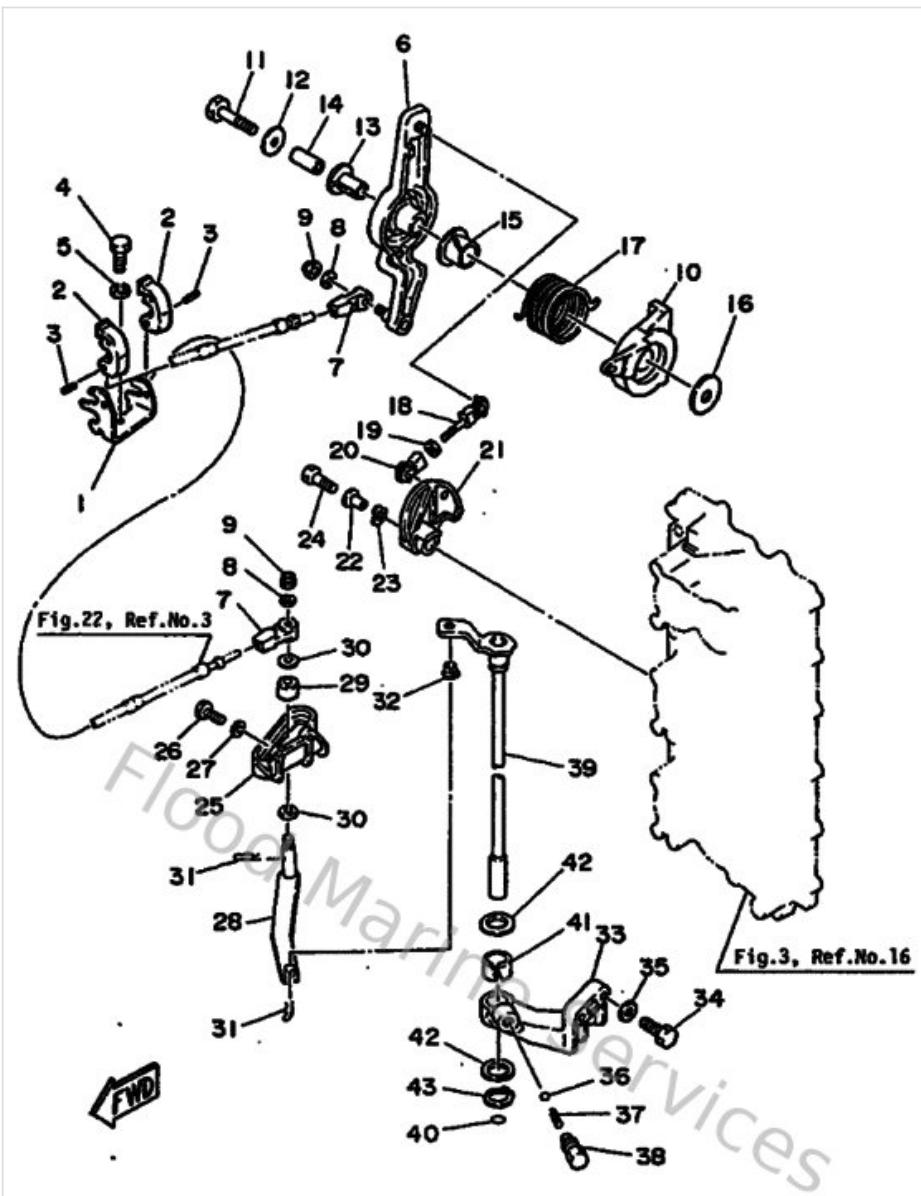
Ref	Part	
5	978030501700 Screw panhead (669)	Buy now
6	6E5143840200 Gasket, float chamber	Buy now
8	6E5143860100 Pin, float	Buy now
11	1J2143980000 Packing	Buy now
13	6G4143901700 Valve Seat Assembly	Buy now
15	6E5143830000 Screw, Drain	Buy now
16	6E5143980000 Gasket	Buy now
17	650143210000 Screw, pan head (7h3)	Buy now
18	647143340000 Spring, air adjusting.	Buy now
19	6E5143230100 Screw Air Adjusting	Buy now
20	650142230000 Spring, Drain Valve	Buy now
21	682412910000 Bushing	Buy now
23	6G5143280000 Screw, Pilot Stop	Buy now
24	367141950000 Washer, valve seat	Buy now
25	989800401000 Screw, binding (m01)	Buy now

Carburetor

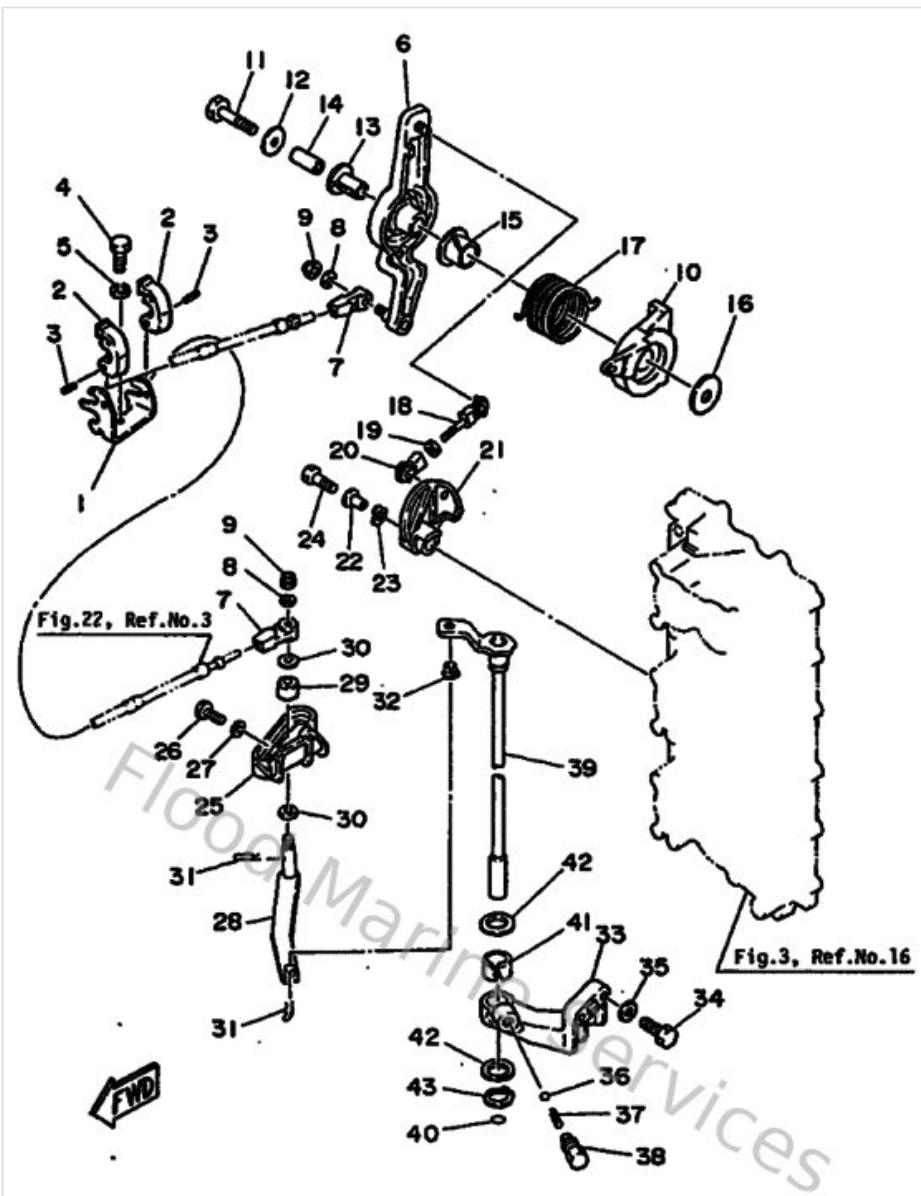


Ref	Part	
26	6A4143940000 Valve, drain	Buy now
27	652143970000 Ring, o	Buy now
28	6G5W00930100 Carburetor Repair Kit	Buy now

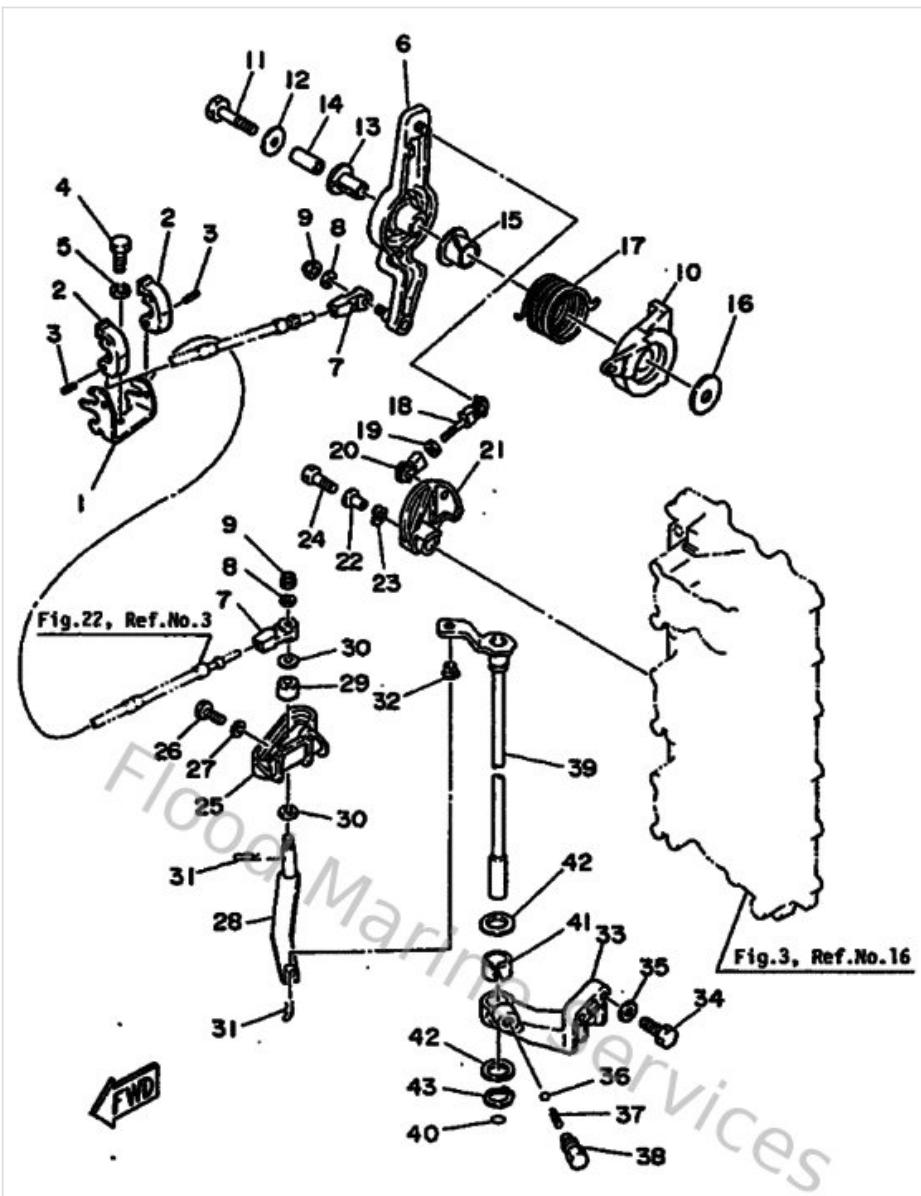
Control



Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	973130802000 Bolt(6td)	Buy now
5	929030810000 Ybs67-8 washer, spring	Buy now
6	61H416320294 Lever, Magneto Control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	929030620000 Ybs66-6 washer, plain	Buy now
9	901850606200 Nut selflocking (656)	Buy now
11	973130804500 Bolt	Buy now
12	9020108M5400 Washer, plate (6e5)	Buy now
13	903861208900 Bushing(663)	Buy now
14	9038708M1600 Collar	Buy now
15	9038622M1300 Bushing (688)	Buy now
16	9020108M1300 Washer plate (682)	Buy now

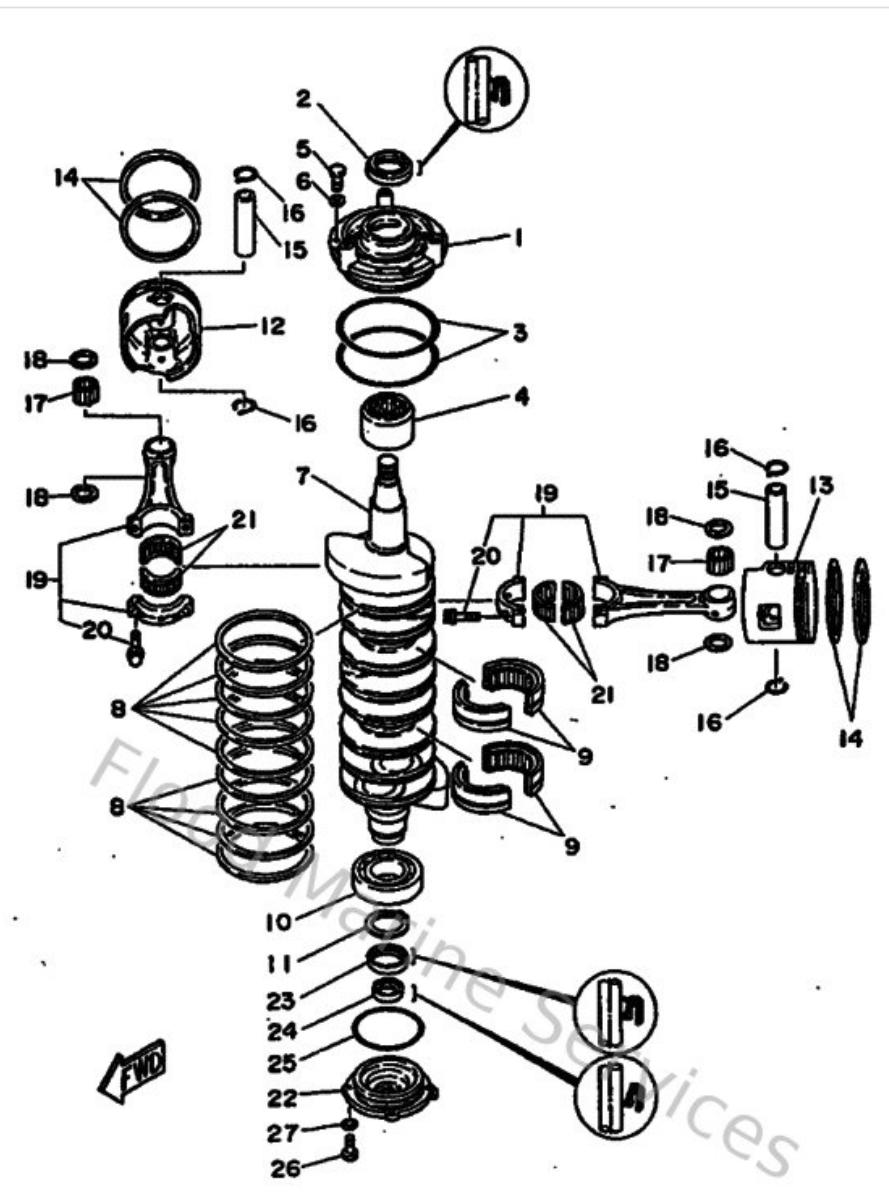


Ref	Part	
17	9050829M1200 Spring (6e5)	Buy now
18	6G5412110100 Link, accel	Buy now
19	953800560000 Nut, hexagon (663)	Buy now
20	662412370100 Joint, link	Buy now
22	9038706M2900 Coller (6a0)	Buy now
23	9020610M0400 Washer, wave (676)	Buy now
24	973130602500 Bolt	Buy now
25	6E5441170094 Bracket	Buy now
26	973130602000 Bolt(7u8)	Buy now
27	929030660000 Washer, plain (646)	Buy now
28	6E5441210000 Lever, Shift Rod	Buy now
29	6E5441220000 Bushing, shift rod lever	Buy now
30	9020208M2000 Washer, plate (6e5)	Buy now
31	904681800800 Clip 620436610000	Buy now
32	9038606M1200 Bushing (688)	Buy now



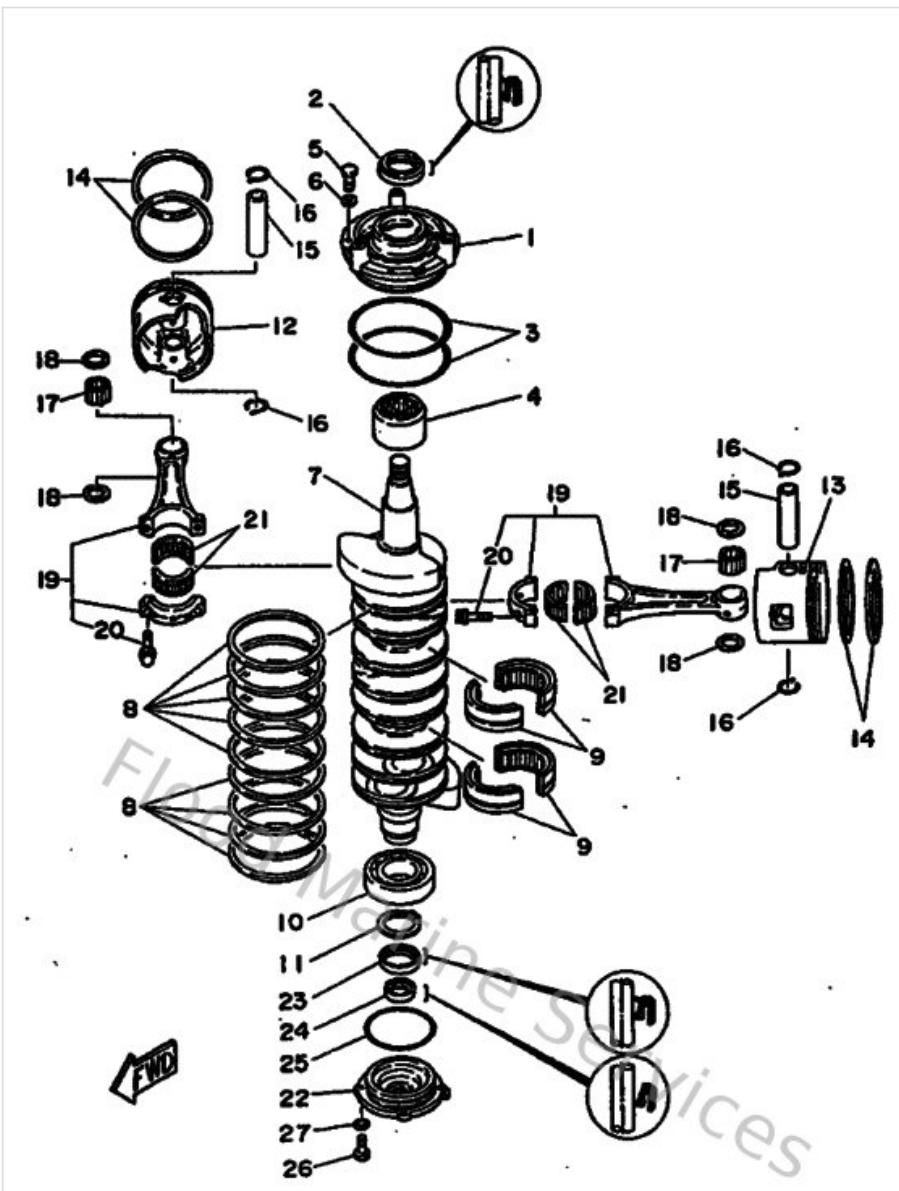
Ref	Part	
33	6E54411800EK Bracket	Buy now
34	973130803000 Bolt	Buy now
35	929901010000 Ybs67-10 washer, spring	Buy now
36	9350104M0200 Ball (697)	Buy now
37	905011208200 Spring 6484411600	Buy now
38	648427150000 Bushing 2	Buy now
39	6E5441200100 Handle gear shift assembly	Buy now
40	932100935000 O-ring	Buy now
41	903861604600 Bush(6e5)	Buy now
42	902021606100 Washer, plate(663)	Buy now
43	934101600600 Circlip	Buy now

Crankshaft & Piston



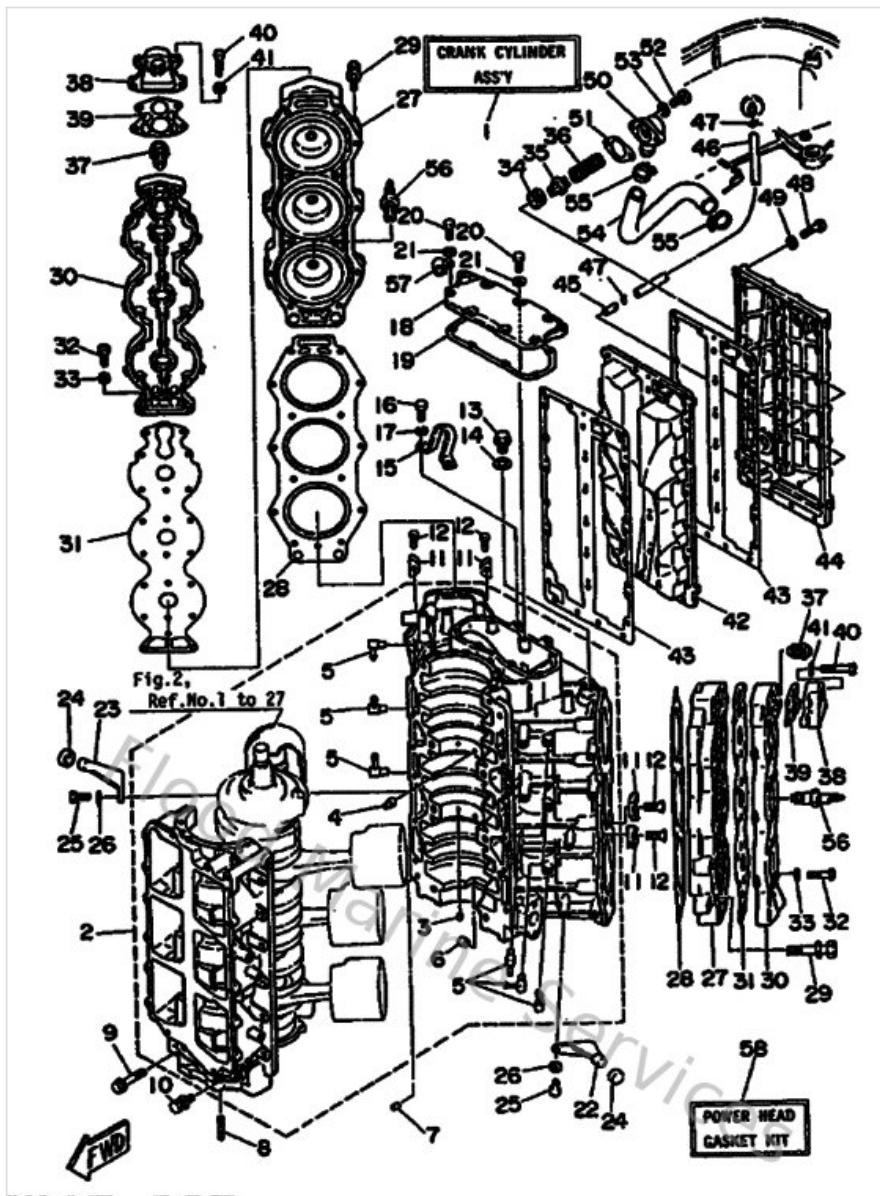
Ref	Part	
1	6E5151630094 Housing, bearing 1	Buy now
2	9310240M1400 Oil seal(61a)	Buy now
3	9321104M3600 O-ring (705)	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	973130602000 Bolt(7u8)	Buy now
6	929030660000 Washer, plain (646)	Buy now
7	6G5114110200 Crankshaft	Buy now
8	6E5114470000 Seal, ring	Buy now
9	93310954V300 Bearing, cylindrical(64c)	Buy now
10	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	990094040000 Circlip(n02)	Buy now
12	6G7116350000 Piston (0.25Mm O/s)	Buy now
14	6E5116102300 Piston Ring Set (2Nd O/S)	Buy now
15	6E5116330100 Pin Piston	Buy now
16	6E5116340000 Clip, piston pin	Buy now

Crankshaft & Piston



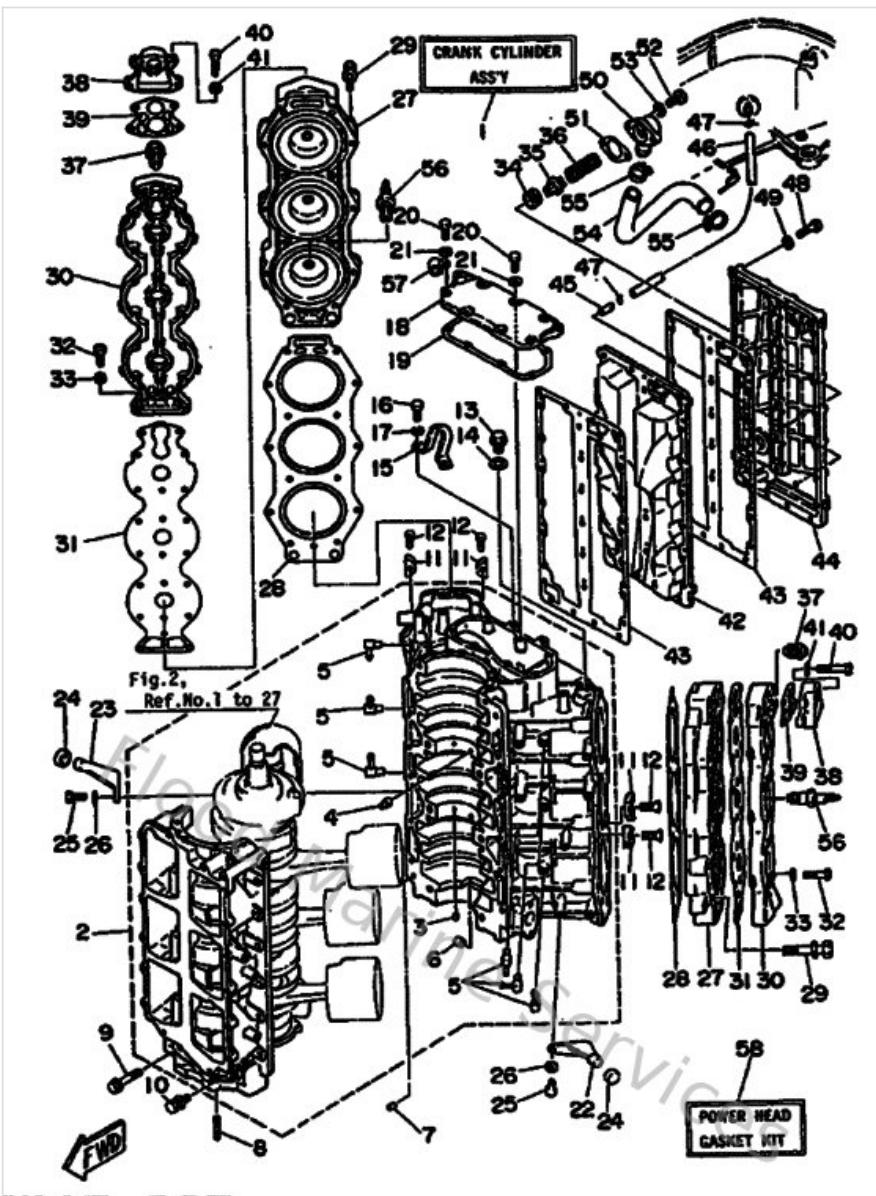
Ref	Part	
17	936032111100 Pin, dowel(663)	Buy now
18	9020121M7500 Washer, plate (6f3)	Buy now
19	6E5116500100 Rod, connecting assembly	Buy now
20	901090802200 Bolt	Buy now
21	93310836V200 Brg, cyl-cal roller (6e5)	Buy now
22	6G5153590094 Housing, oil seal	Buy now
23	9310235M1300 Oil seal (6e5)	Buy now
24	9310122M1500 Oil seal (6e5)	Buy now
25	9321074M3500 O-ring (6e5)	Buy now
26	973950602000 Bolt(7u8)	Buy now
27	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



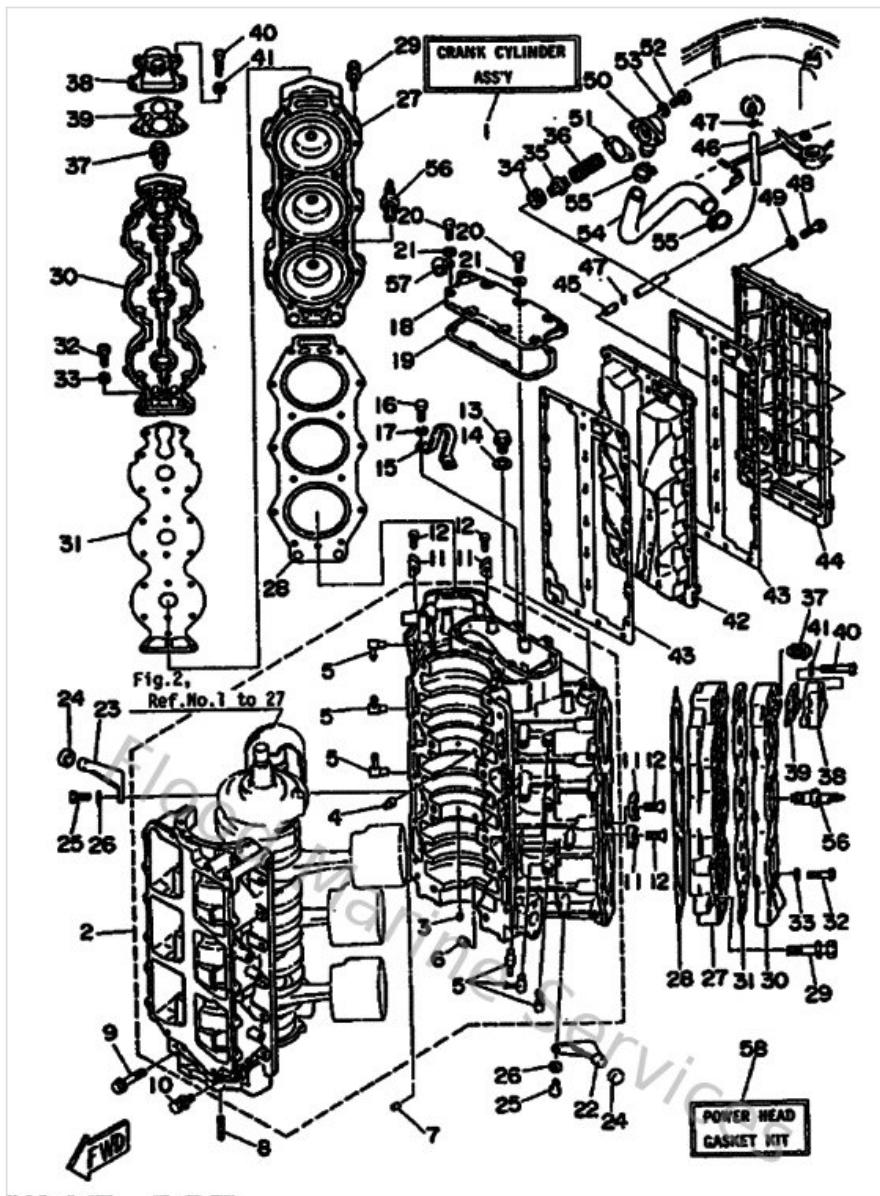
Ref	Part	
1	6G7W009002EK Crank Cylinder assembly	Buy now
2	6G7151000194 Crankcase assembly	Buy now
3	624113790000 Valve, check	Buy now
4	663115180100 Lock, bearing	Buy now
5	646113700100 Check valve assembly	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011608M1400 Bolt, stud (6e5)	Buy now
9	9010510M2000 Bolt (6e5)	Buy now
11	6E5113250000 Anode	Buy now
12	987800401600 Screw, flat head(ga5)	Buy now
13	9034014M0000 Plug, straight screw(62y)	Buy now
14	904301411500 Gasket (663)	Buy now
15	6E5111190000 Hanger, Engine	Buy now
16	970130802000 Bolt(6td)	Buy now
17	929030810000 Ybs67-8 washer, spring	Buy now

Cylinder & Crankcase



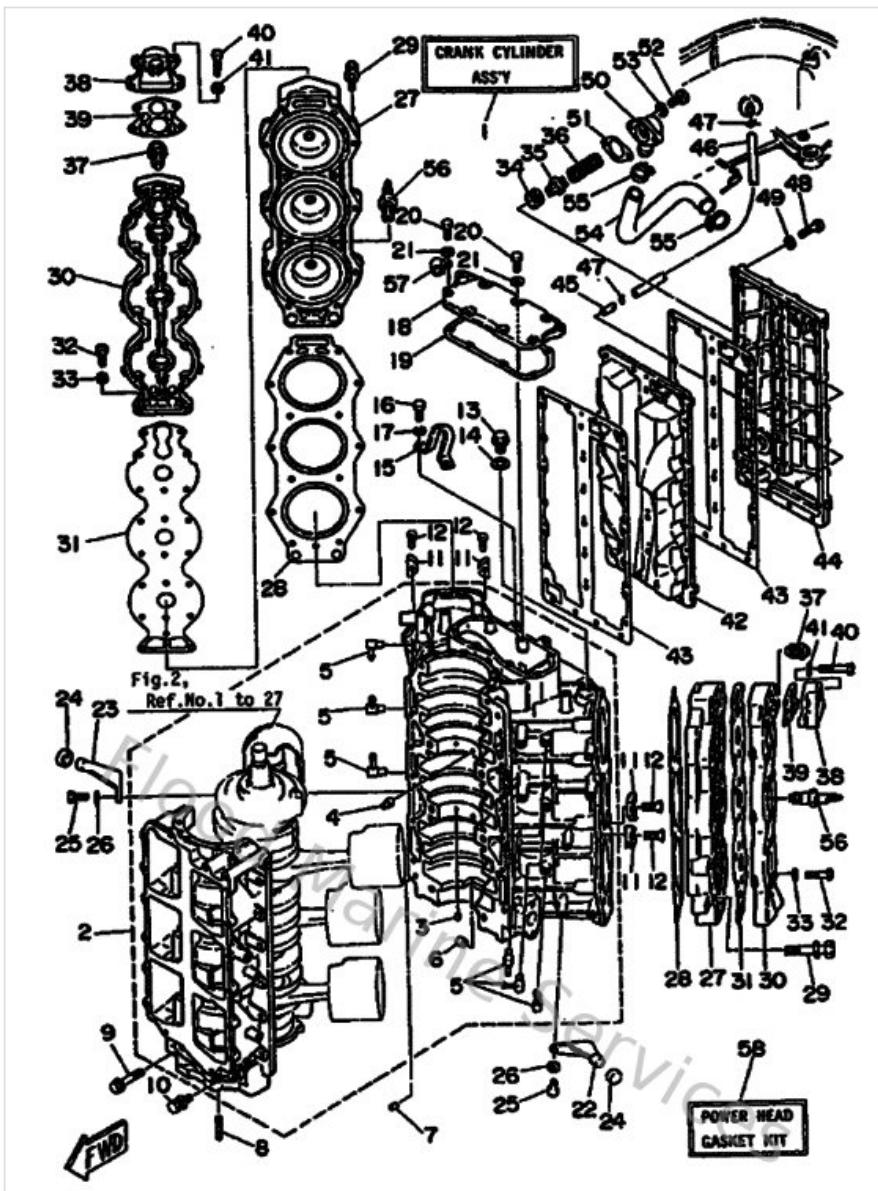
Ref	Part	
18	6E511371001S Cover	Buy now
19	6E5113810000 Gasket 1	Buy now
20	973130602000 Bolt(7u8)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6E5427610094 Stopper	Buy now
23	6E5427620094 Stopper	Buy now
24	663445330000 Damper, upper mount	Buy now
25	970800602000 Bolt(7u8)	Buy now
26	929030660000 Washer, plain (646)	Buy now
27	6G7111110194 Head, Cylinder (6G7-11111-00-94)	Buy now
28	6G511181A300 Gasket, cylinder head 1	Buy now
29	9011908M2100 Bolt, with washer(63v)	Buy now
30	6G511191009M Cover, cylinder head 1	Buy now
31	6G511193A200 Gasket, head cover 1	Buy now
32	973130603000 Bolt	Buy now

Cylinder & Crankcase



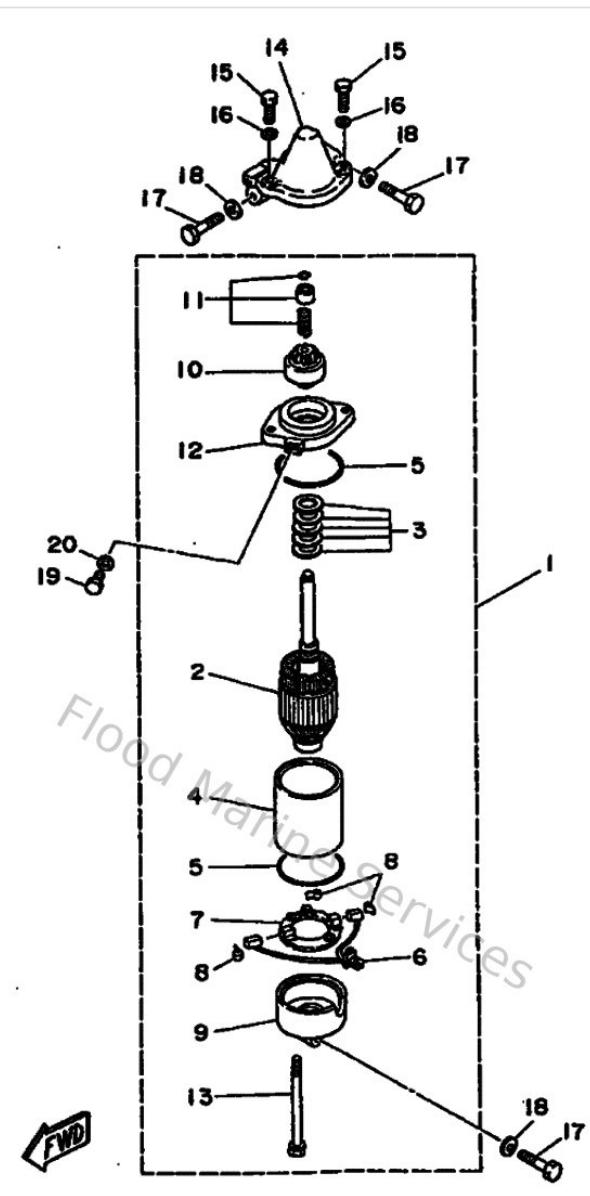
Ref	Part	
34	9048020M0500 Grommet (688)	Buy now
35	60H124160000 Valve, pressure control	Buy now
36	9050116M1100 Spring, compression (688)	Buy now
37	6E5124110000 Thermostat	Buy now
38	6G512413009M Cover, thermostat	Buy now
39	68812414A100 Gasket, cover	Buy now
40	973130604500 Bolt, hexagon	Buy now
42	64D41111001S Inner cover, exhaust	Buy now
43	6G5411120000 Gasket, exhaust inner cover	Buy now
44	6G541113009M Outer cover, exhaust	Buy now
45	6EEF43770000 Pipe, joint 2	Buy now
46	6E5243120000 Pipe 2	Buy now
47	904670800400 Clip, pipe 6162435600	Buy now
48	973130603500 Bolt(3rv)	Buy now
50	6G5113720000 Cover, bypass 2	Buy now

Cylinder & Crankcase



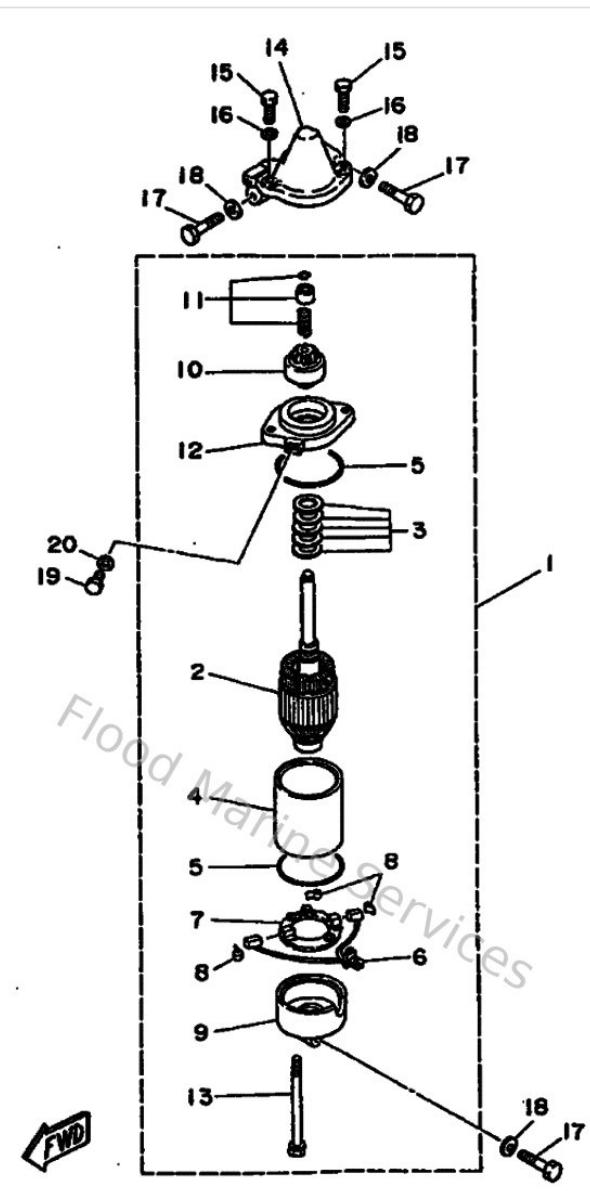
Ref	Part	
51	6G5113820000 Gasket 2	Buy now
54	6G5125760000 Hose 1	Buy now
55	9046513M1800 Clamp	Buy now
56	BR8HS0000000 element	Buy now
57	9046508M0700 Clamp (1e6)	Buy now
58	6G5W00010100 Gasket kit, power unit	Buy now

Electric Motor



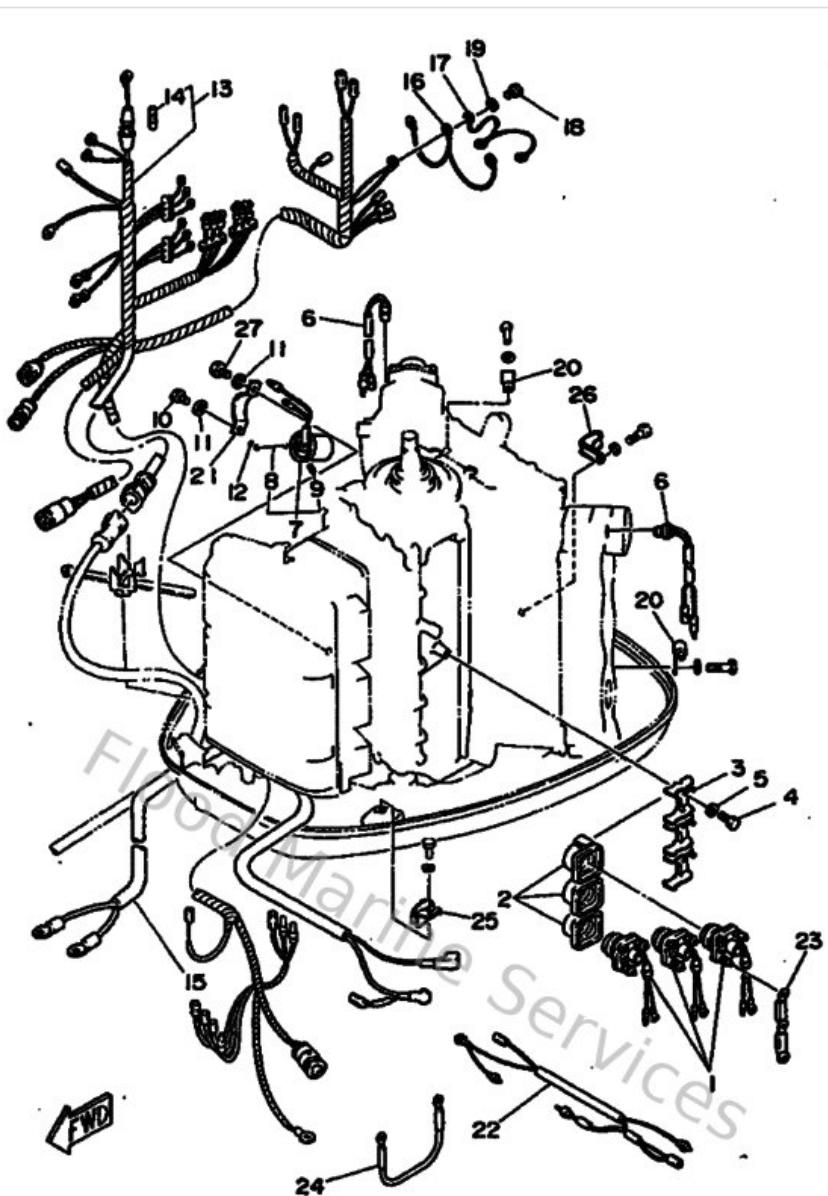
Ref	Part	
1	6E5818001100 Starting motor assembly	Buy now
2	6E5818501000 Armature assembly	Buy now
3	6E5818091000 Washer Kit	Buy now
4	6E5818101000 Stator assembly	Buy now
5	6E5818471000 O-ring	Buy now
6	6E5818011000 Brush ass'y	Buy now
7	6E5818401000 Brush holder ass'y	Buy now
8	6E5818131000 Spring Brush	Buy now
9	6E5818201000 Rear Bracket assembly	Buy now
10	6E5818071100 Pinion assembly	Buy now
11	6E5818571000 Retainer	Buy now
12	6E5818301000 Front Bracket assembly	Buy now
13	6E5818261000 Bolt	Buy now
14	6E5818220298 Bracket, starting motor	Buy now
15	973130802500 Bolt (682)	Buy now

Electric Motor



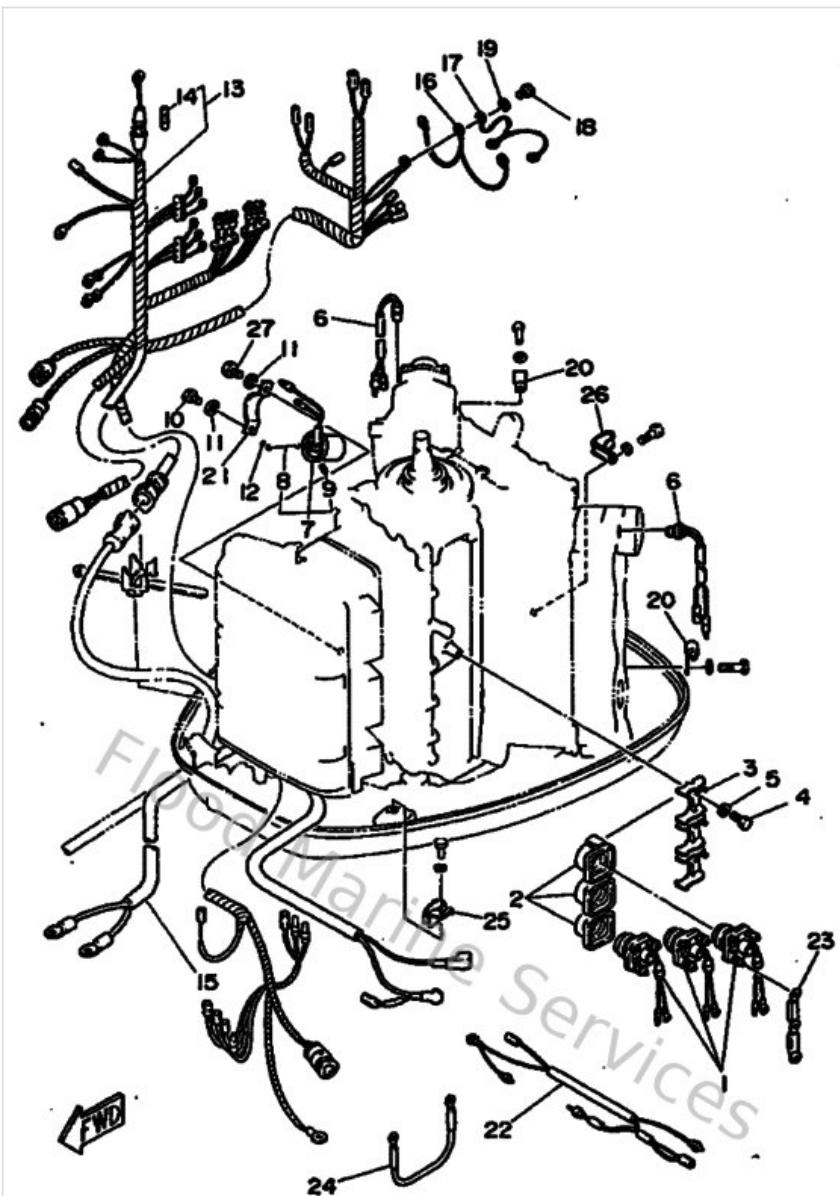
Ref	Part	
16	929030860000 Washer, plain (663)	Buy now
17	970130804500 Bolt	Buy now
19	973950801600 Bolt	Buy now
20	929900860000 Washer, plain (663)	Buy now

Electric Parts 2



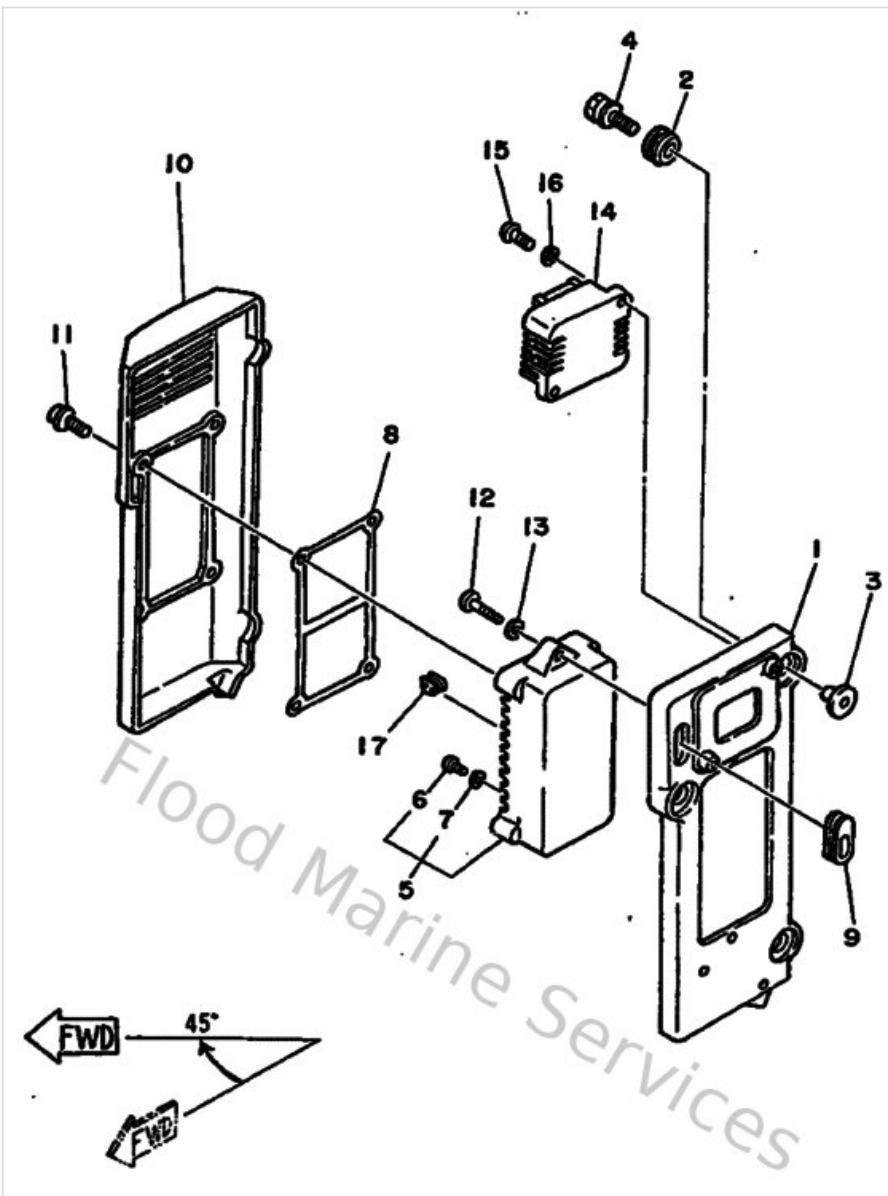
Ref	Part	
1	6E5819411100 Starter relay assembly	Buy now
2	689819521000 Holder, starter relay	Buy now
4	973130601600 Bolt, hexagon deep recess	Buy now
5	929030660000 Washer, plain (646)	Buy now
6	688825601000 Thermo switch assembly	Buy now
7	6G5861100100 Solenoid	Buy now
8	6G5861190000 Wire, Pull	Buy now
9	916903001000 Pin, spring (663)	Buy now
12	932100326100 O-ring (663)	Buy now
14	682821510100 Fuse	Buy now
15	6G5821050100 Battery cable	Buy now
16	6G0825190000 Wire, earth lead	Buy now
17	6E5825310000 Wire, lead	Buy now
18	973950601200 Bolt(gh1)	Buy now
19	929900660000 Washer, plain (646)	Buy now

Electric Parts 2

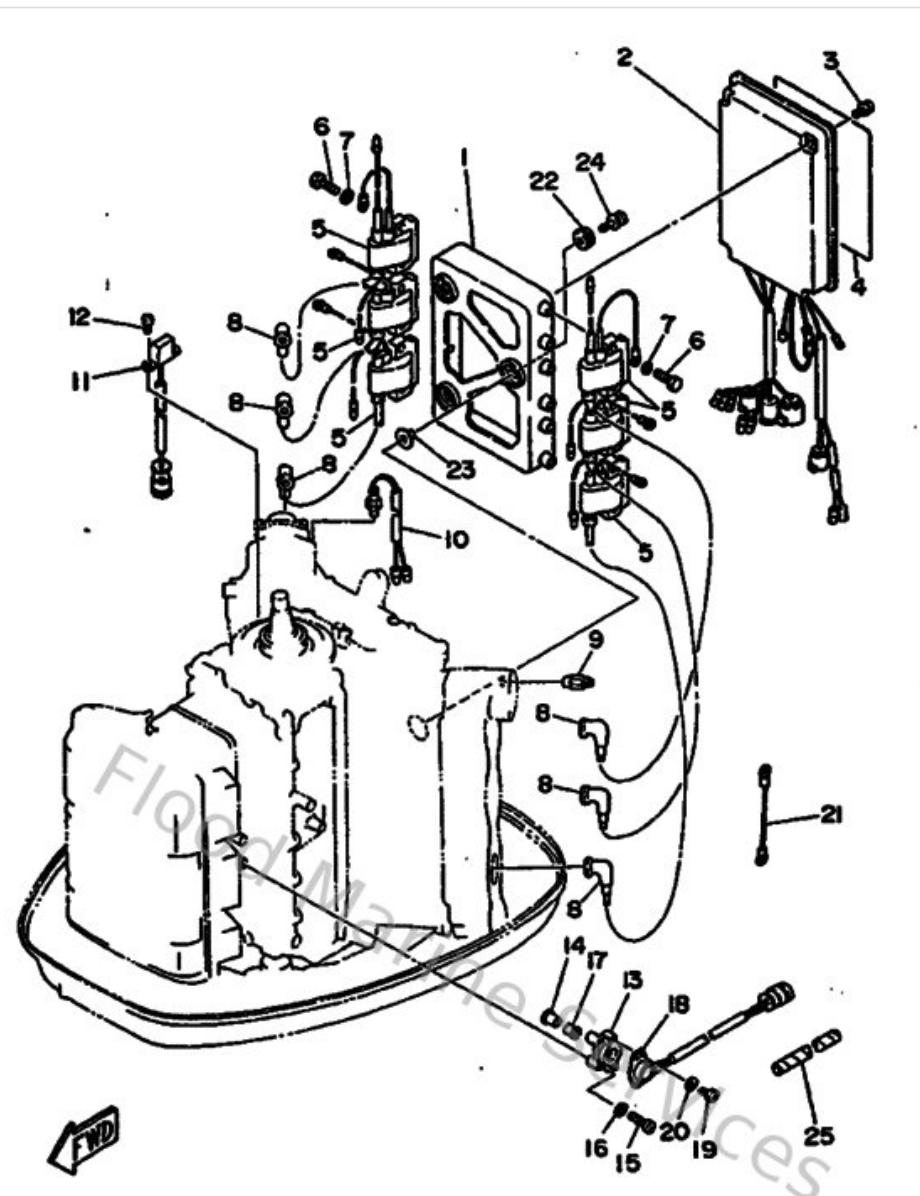


Ref	Part	
20	9046508M0700 Clamp (1e6)	Buy now
23	6G5871490100 Connector	Buy now
24	6E5821170000 Wire, lead	Buy now
25	9046512M2500 Clamp (6e5)	Buy now
26	9046508M0800 Clamp (6e5)	Buy now
27	973130602000 Bolt(7u8)	Buy now

Electrical 1

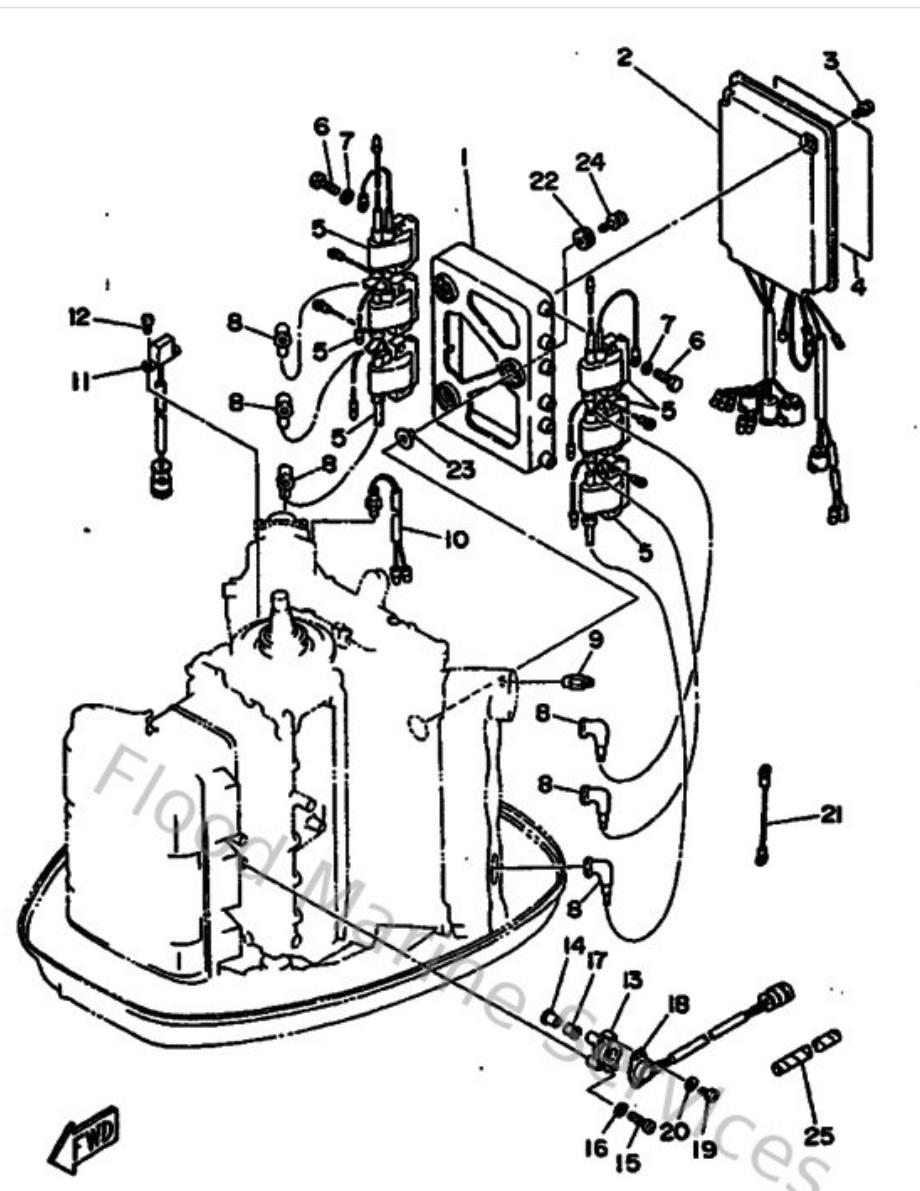


Ref	Part	
2	9048009M1200 Grommet (6a0)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M2800 Bolt, With Washer	Buy now
5	6G5855401100 C.d.i. Unit assembly	Buy now
6	985800400800 Screw, pan head (713)	Buy now
7	929900420000 Ybs66-4 washer, plain	Buy now
8	6G5855470000 Damper	Buy now
10	6G5855370000 Cover	Buy now
12	978850603000 Screw, pan head(6e0)	Buy now
13	929030660000 Washer, plain (646)	Buy now
14	688819606000 Rectifier & Regulator assembly	Buy now
15	985800602000 Screw pan head	Buy now
17	904800615700 Grommet	Buy now



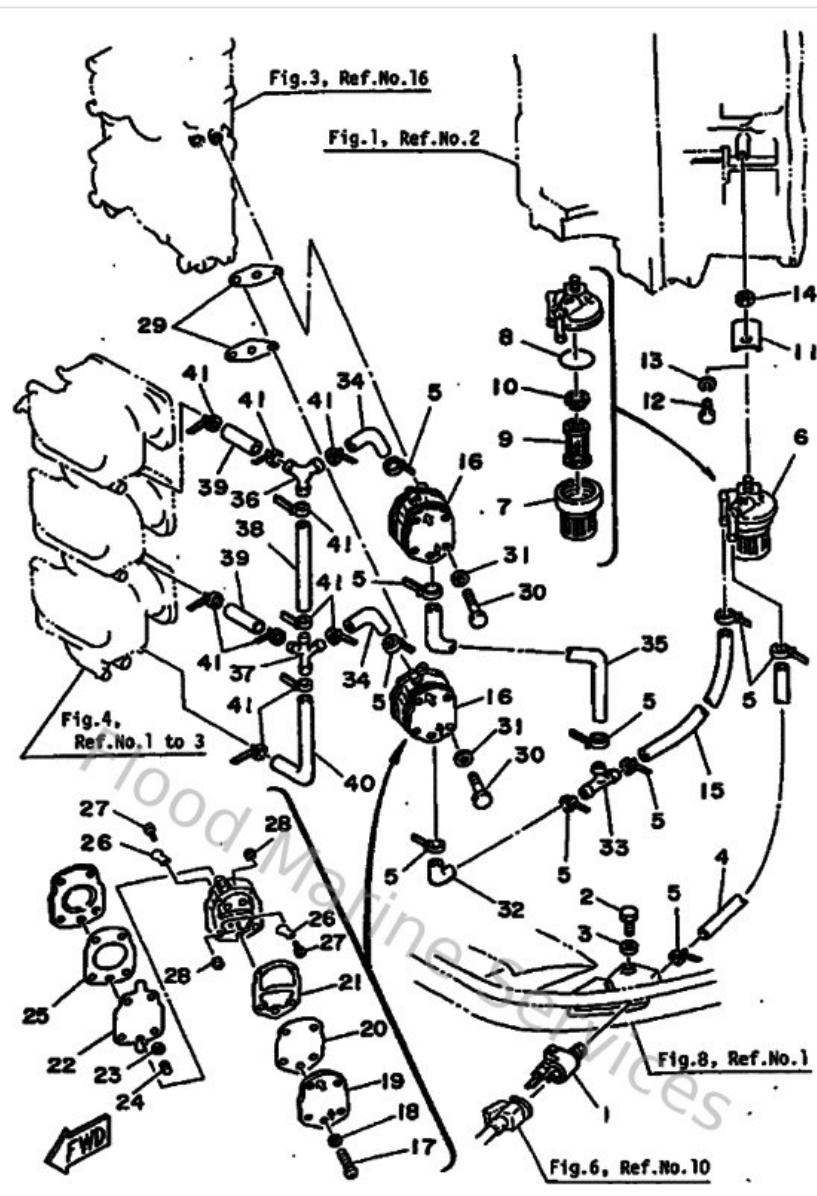
Ref	Part	
5	6E5855701000 Ignition coil assembly	Buy now
6	973130603000 Bolt	Buy now
7	929030660000 Washer, plain (646)	Buy now
8	6E3823702100 Plug cap assembly	Buy now
9	6G7857800000 Sensor, Knock	Buy now
10	6G7857900000 Thermosensor assembly	Buy now
12	978030501200 Screw,pan head (646)	Buy now
14	903861000900 Bushing 6484418600	Buy now
15	985800553000 Ybs86-530 screw,panhead	Buy now
16	929030560000 Washer, plain (646)	Buy now
18	6G7858850000 Throttle Sensr Assembly	Buy now
19	978030501600 Screw, pan head(6b0)	Buy now
20	929900560000 Washer, plain (646)	Buy now
21	662825190000 Wire, earth lead	Buy now
22	9048009M1200 Grommet (6a0)	Buy now

Electrical 3



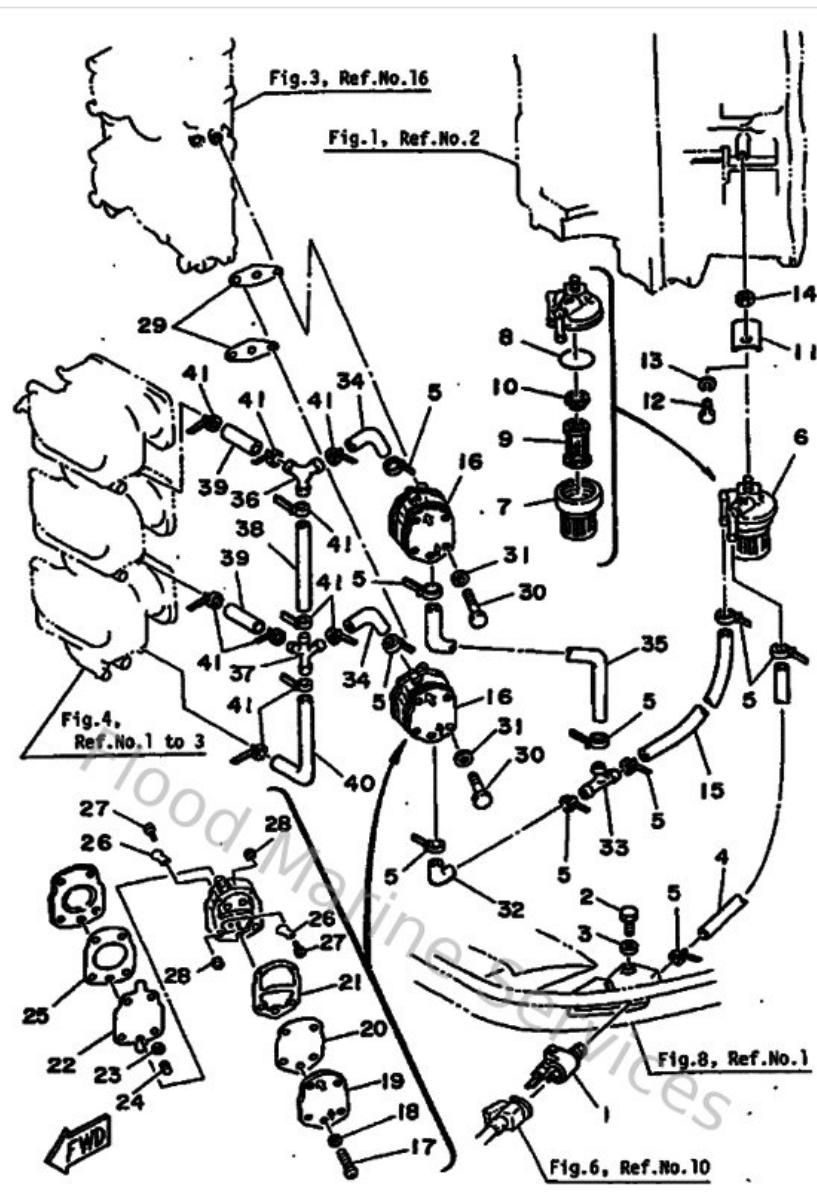
Ref	Part	
24	9011906M2800 Bolt, With Washer	Buy now
25	9044610M0100 Tube (6e5)	Buy now

Fuel 1



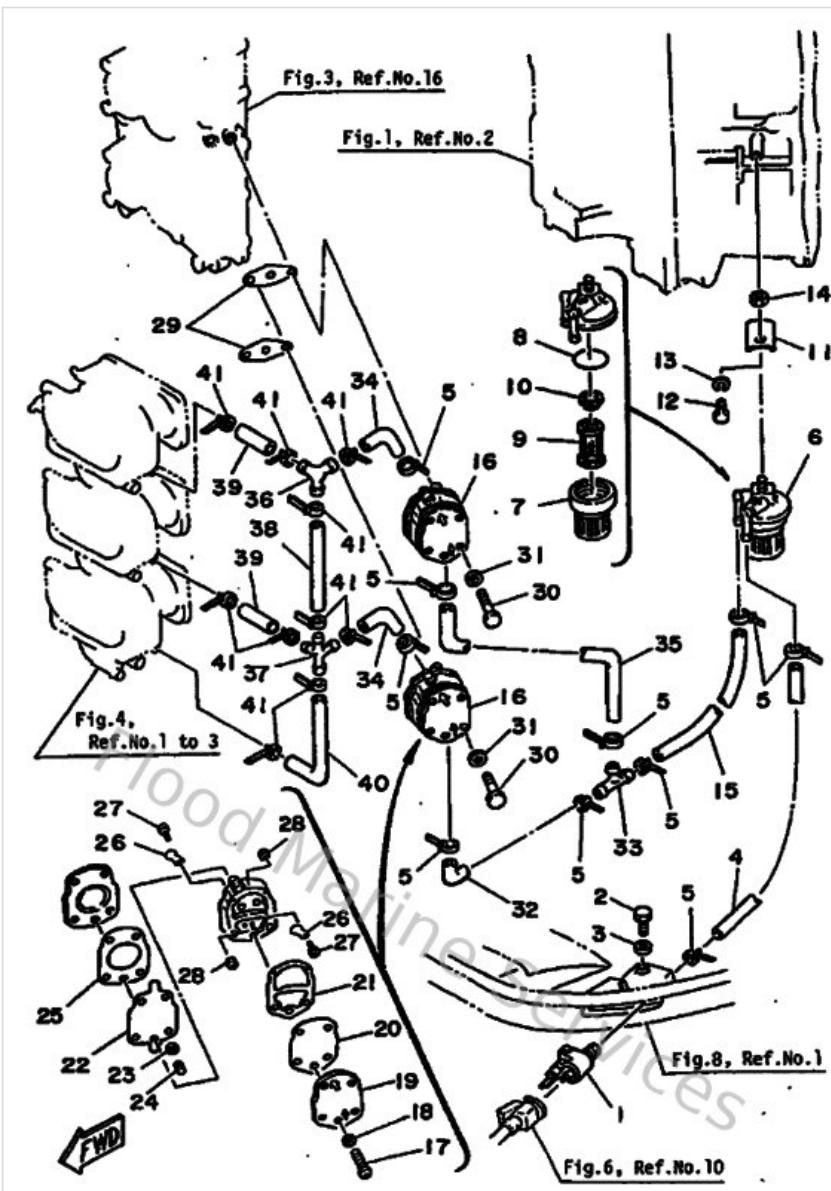
Ref	Part	
1	6E5243040094 Fuel pipe joint comp. 1	Buy now
2	973130602000 Bolt(7u8)	Buy now
3	929030660000 Washer, plain (646)	Buy now
5	9046513M1100 Clamp (6e5)	Buy now
6	6R3245600000 Filter assembly	Buy now
8	9321037M2500 O-ring (655)	Buy now
9	655245630000 Element, filter	Buy now
10	655245640000 Packing, filter	Buy now
11	648245660100 Bracket, Filter	Buy now
12	970950601400 Bolt(gj3)	Buy now
13	929030610000 Washer(6a1)	Buy now
14	953030860000 Nut(6l2)	Buy now
15	6G5243140000 Pipe 4	Buy now
16	6E5244100000 Fuel pump assembly	Buy now
17	985030503500 Screw, pan head (686)	Buy now

Fuel 1



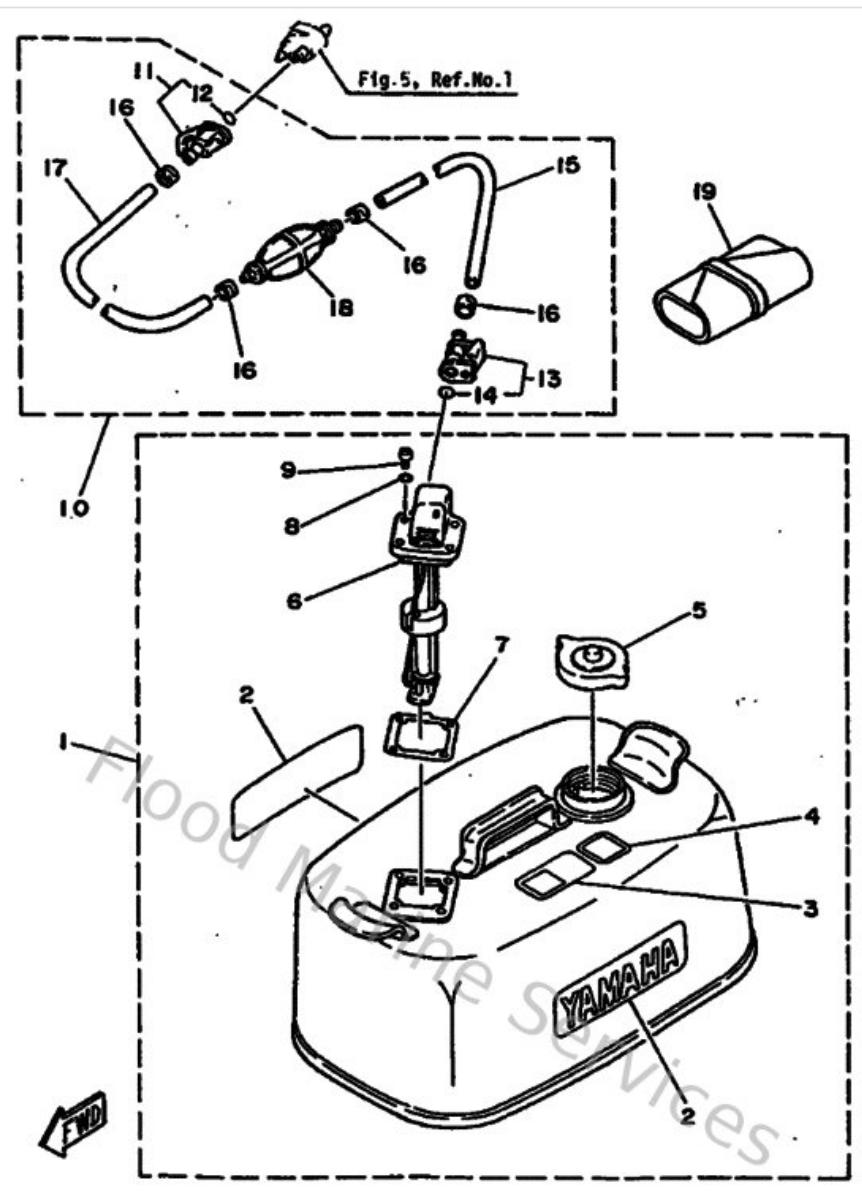
Ref	Part	
18	929030560000 Washer, plain (646)	Buy now
19	6E5244130000 Body 2	Buy now
20	6E5244710000 Diaphragm	Buy now
21	6E5244350000 Gasket, body 2	Buy now
22	6E5244110000 Diaphragm	Buy now
23	648244240000 Seat,spring	Buy now
24	6E5244230000 Spring, diaphragm	Buy now
25	6E5244340000 Gasket, body	Buy now
26	62Y244210100 Valve, check	Buy now
27	985010300600 Screw, pan head(78g)	Buy now
28	988130310000 Nut	Buy now
29	650244310000 Gasket,fuel pump	Buy now
30	970130605000 Bolt, hexagon	Buy now
32	6E5243150000 Pipe 5	Buy now
33	6E5243780000 Pipe, joint 3	Buy now

Fuel 1



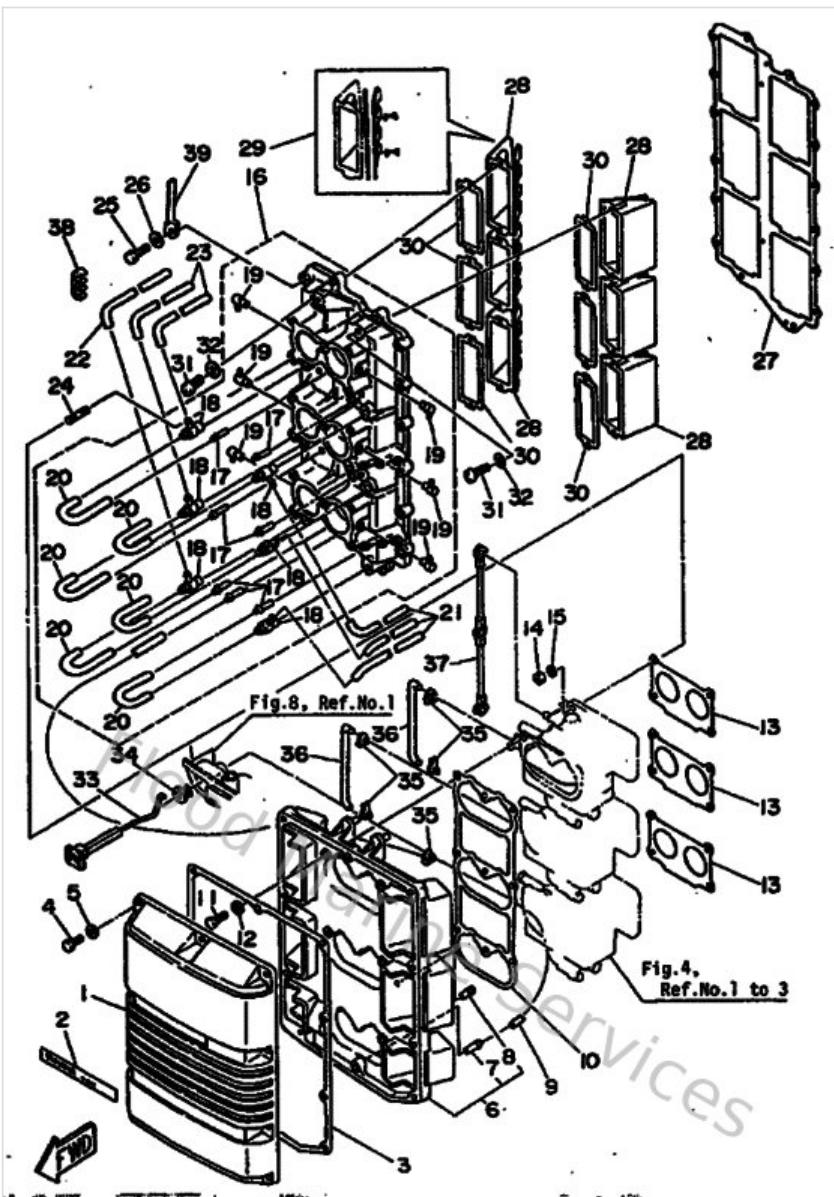
Ref	Part	
34	6E5243160000 Pipe 6	Buy now
35	6G5243150000 Pipe 5	Buy now
36	6G5243760000 Pipe, joint 1	Buy now
37	6G5243770000 Pipe, joint 2	Buy now
38	6G5243170000 Pipe 7	Buy now
40	6G5243190000 Pipe, Oil	Buy now

Fuel 2

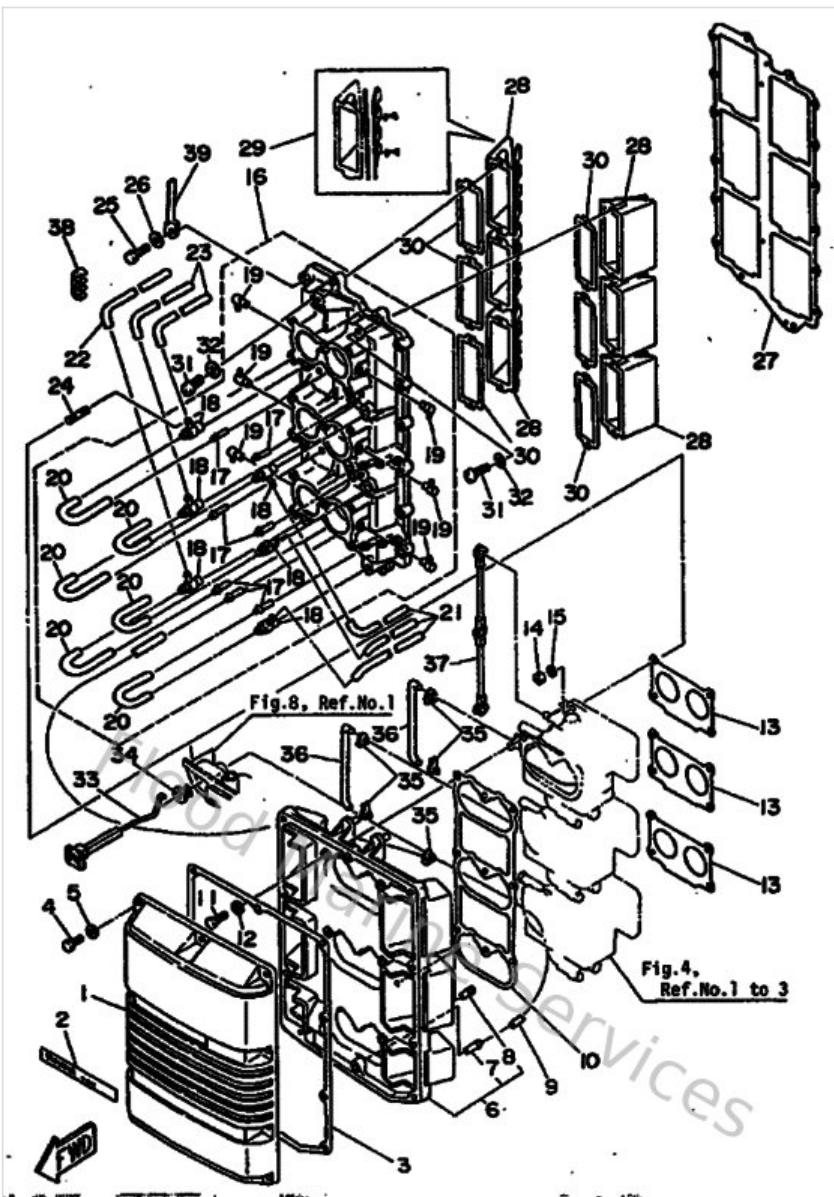


Ref	Part	
5	6Y1246100000 Cap assembly	Buy now
6	6Y1242600000 Fuel meter assembly	Buy now
7	6Y1242680000 Gasket, fuel meter	Buy now
8	6Y1243290000 Seal	Buy now
9	9015705M1900 Screw, pan head	Buy now
10	6Y2243060200 Fuel pipe comp. 1	Buy now
11	6E5243050000 Fuel pipe joint comp. 2	Buy now
12	932100828700 O-ring (655)	Buy now
13	6Y2243050000 Fuel pipe joint comp. 2	Buy now
15	9044513M3300 Hose (I2050)	Buy now
16	6E5243515100 Band 1	Buy now
18	6Y2243600000 Primer pump assembly	Buy now
19	6E0281000000 Tool kit	Buy now

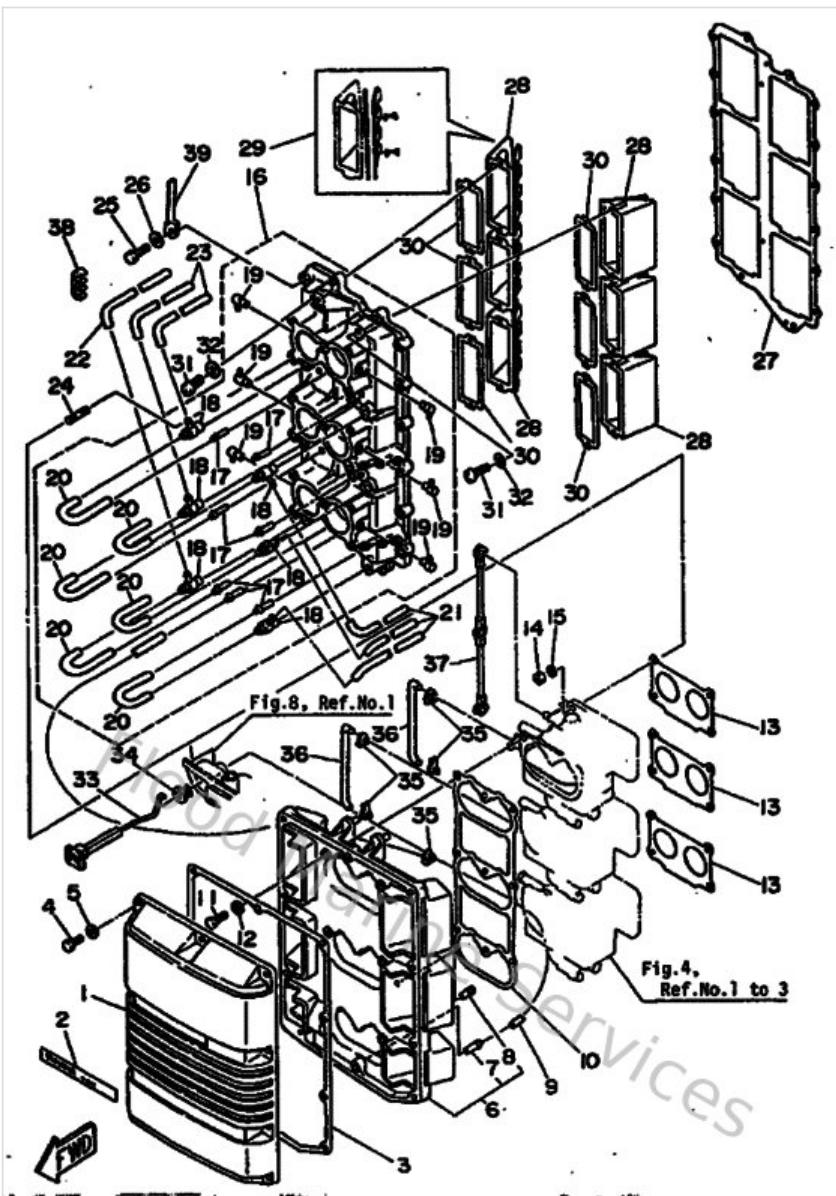
Intake



Intake

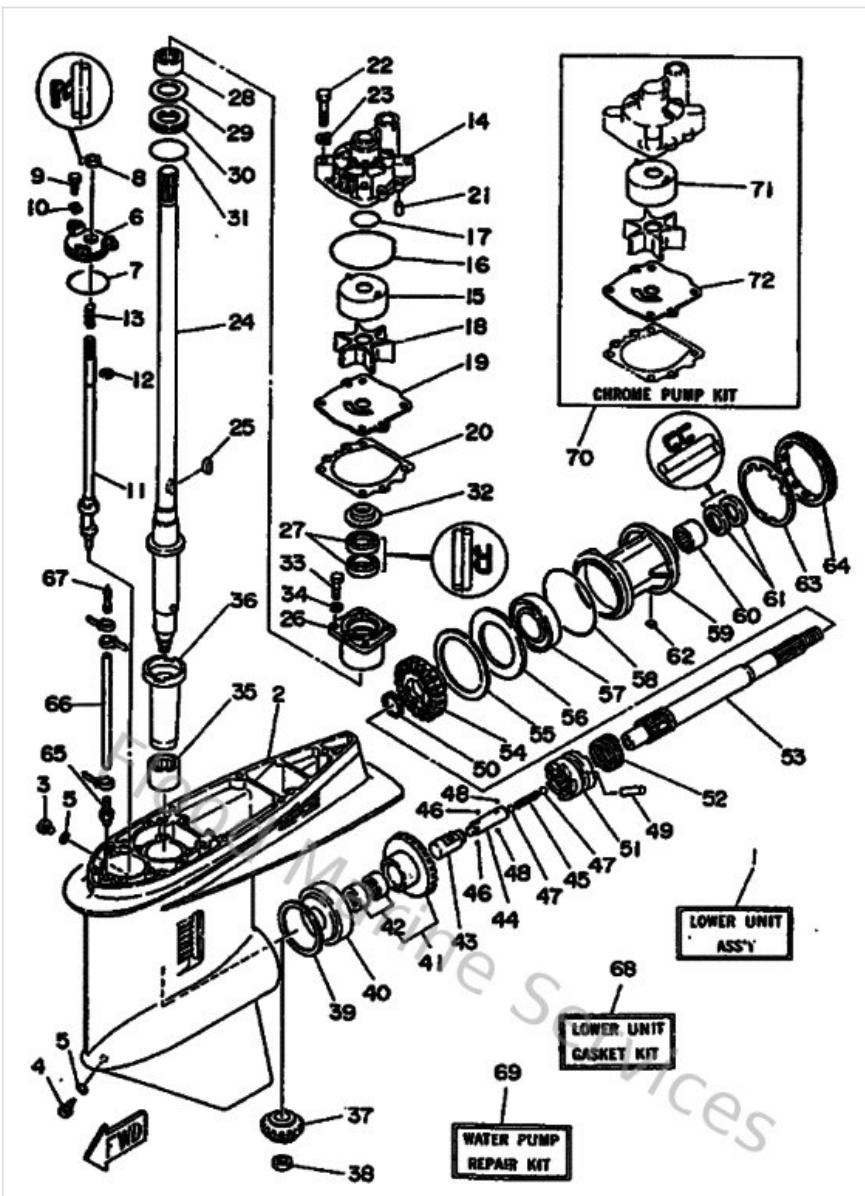


Intake



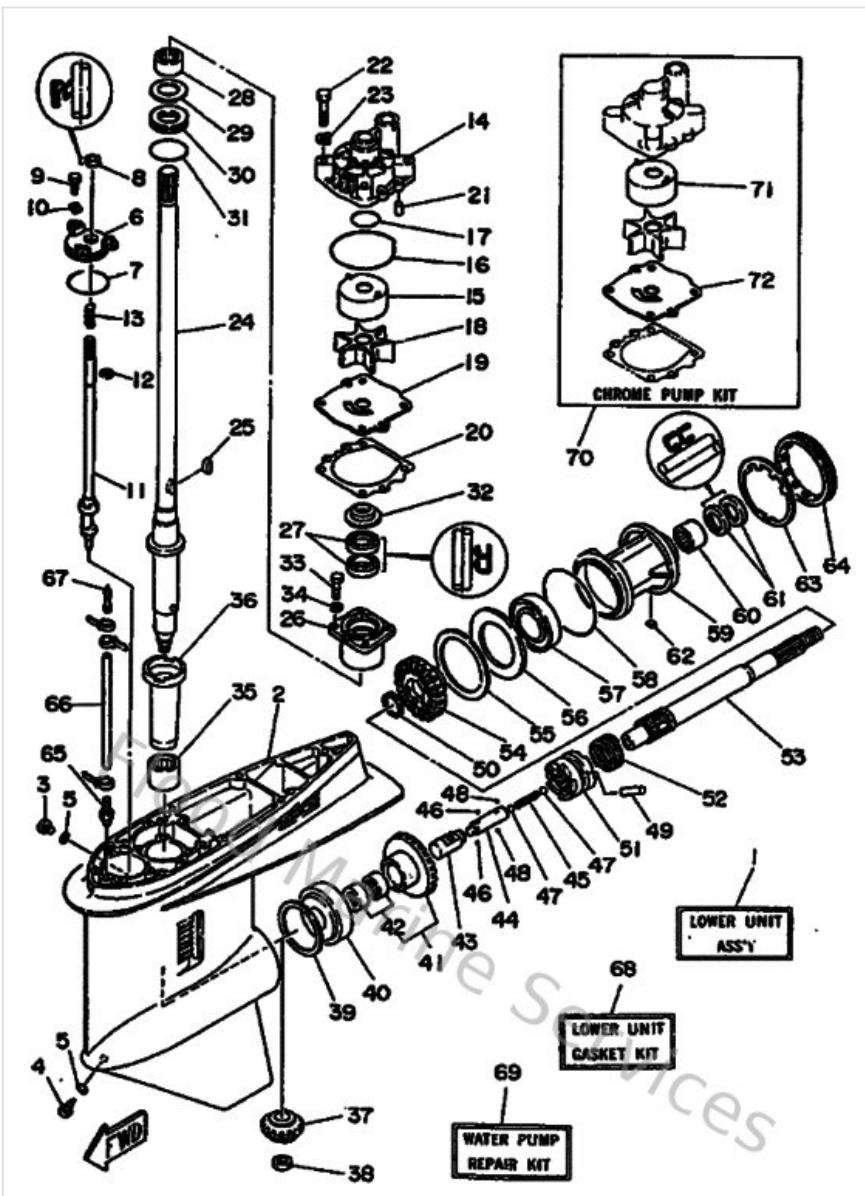
Ref	Part	
36	6E5412560000 Rod, choke 1	Buy now
37	6G5412170000 Rod, accel. lever	Buy now
38	9046407M0500 Clamp (6g5)	Buy now
39	9046507M2000 Clamp	Buy now

Lower Casing & Drive 1



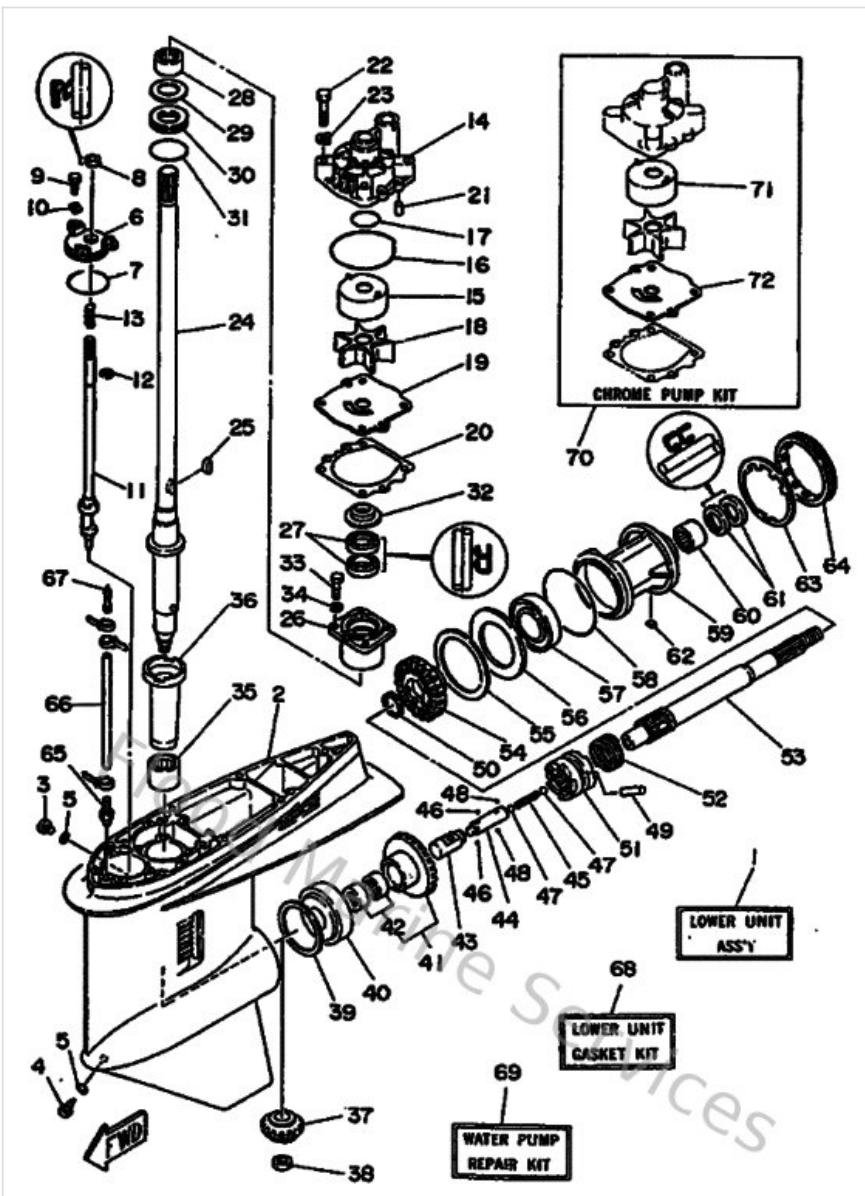
Ref	Part	
3	903400801400 Plug, straight screw	Buy now
4	9034008M0200 Plug, drain	Buy now
5	904300802000 Gasket	Buy now
6	6E5453210000 Plate	Buy now
7	932105867700 O-ring(47x)	Buy now
8	931060901400 Oil seal	Buy now
9	973950602000 Bolt(7u8)	Buy now
10	9020906M0400 Washer	Buy now
11	6G5441500100 Shift cam assembly	Buy now
12	990010860000 Circlip(2r6)	Buy now
13	9050111M1000 Spring, compression (663)	Buy now
14	6E5443110000 Housing, water pump	Buy now
15	6E5443220000 Insert, cartridge	Buy now
16	9321086M3800 O-ring (6e5)	Buy now
17	932103716000 O-ring (6g8)	Buy now

Lower Casing & Drive 1

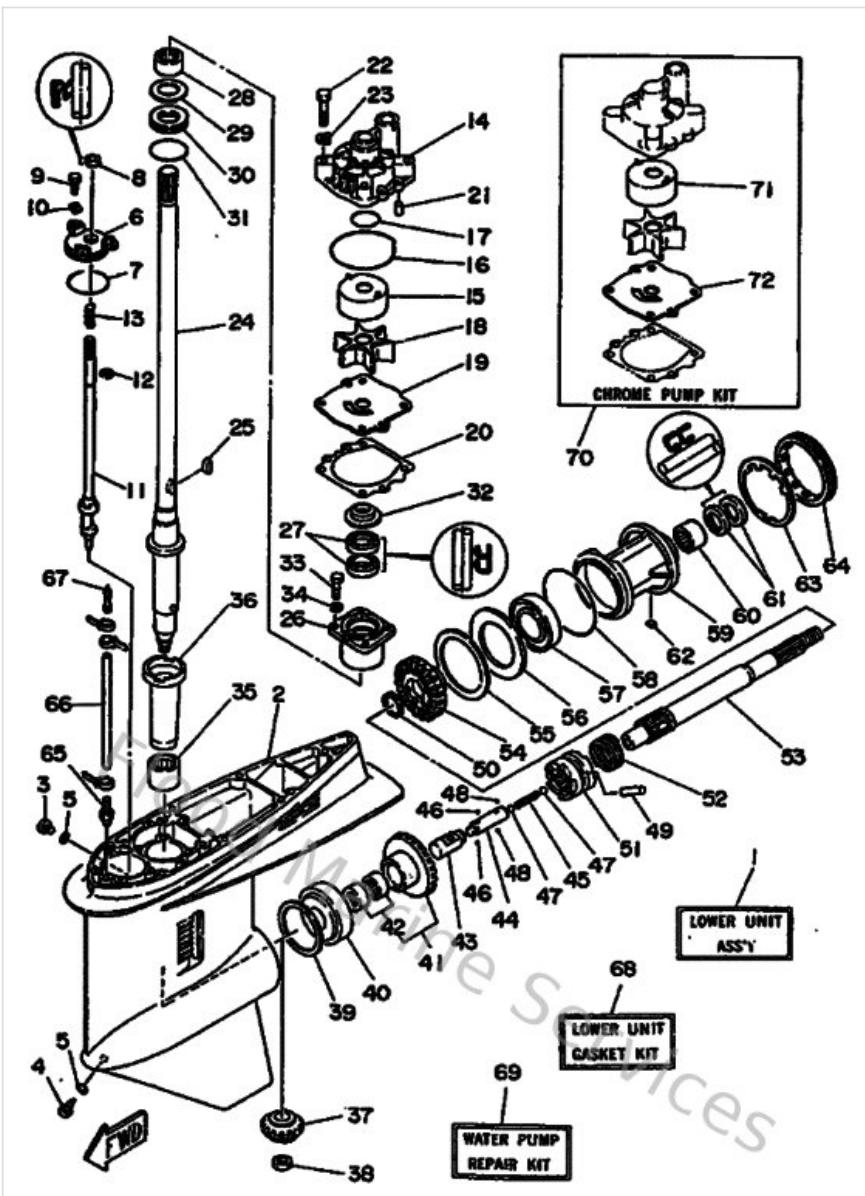


Ref	Part	
18	6E5443520100 Impeller	Buy now
19	6G5443230000 Outer plate, cartridge	Buy now
20	6E5443150000 Gasket,water pump	Buy now
21	936061201900 Pin, dowel (614)	Buy now
22	970950804500 Bolt, hexagon	Buy now
23	9020908M0200 Washer, plate (688)	Buy now
24	6G5455010000 Drive shaft comp.	Buy now
25	9028004M0500 Key, woodruff (6e5)	Buy now
26	6E545331009S Housing, bearing	Buy now
27	9310128M1600 Oil seal (6e5)	Buy now
28	93317330U200 Bearing, cylindrical(6k0)	Buy now
29	6E5455876000 Shim (t:0.50mm)	Buy now
30	93341930U000 Bearing, thrust(64d)	Buy now
31	932105453400 O-ring (70e)	Buy now
32	6E5453440000 Cover, oil seal	Buy now

Lower Casing & Drive 1

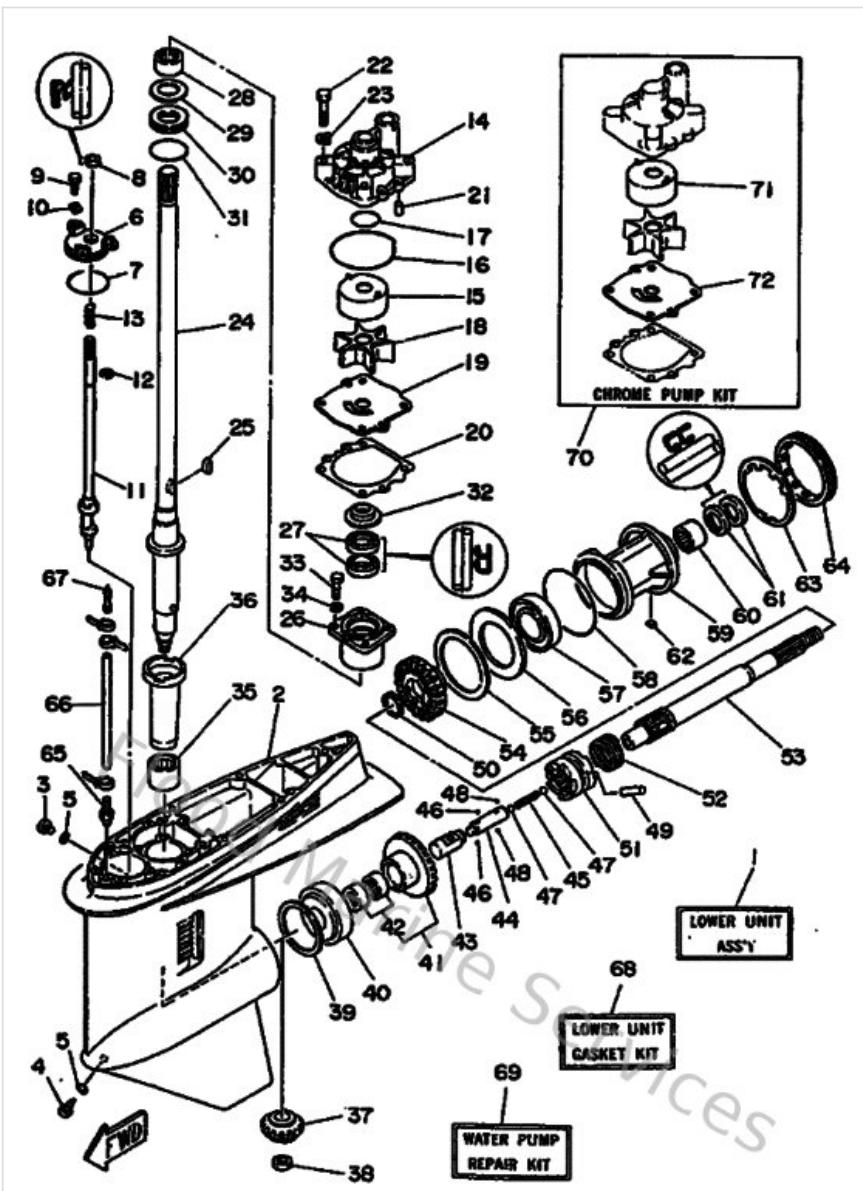


Lower Casing & Drive 1



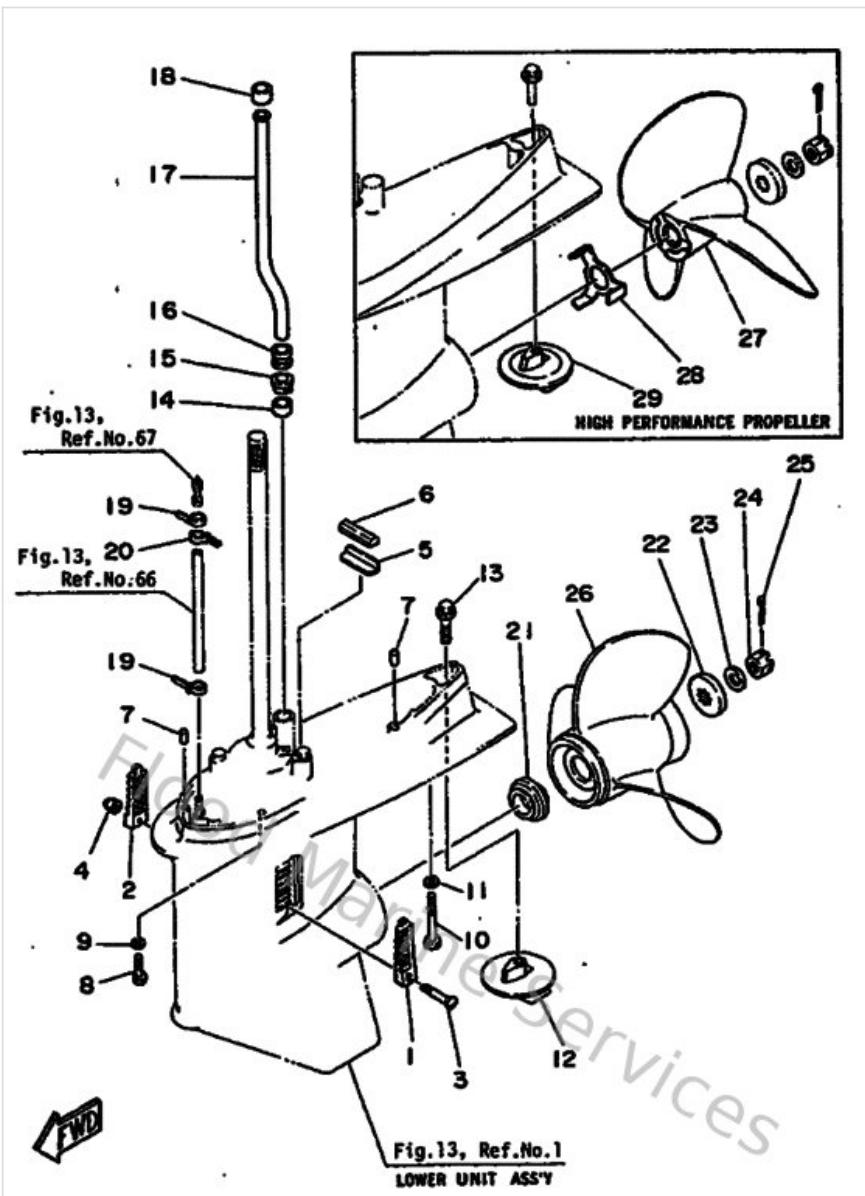
Ref	Part	
51	6G5456310000 Clutch, dog	Buy now
52	6E5456330100 Ring, cross pin	Buy now
53	6E5456110100 Shaft, propeller	Buy now
54	6G7455710000 Gear 2	Buy now
55	6G5455776000 Shim (t:0.50mm)	Buy now
56	6G5455760000 Washer Thrust 2	Buy now
57	93306209U000 Bearing (6g5)	Buy now
58	9321097M5500 O-ring (6g5)	Buy now
59	6G5453320094 Housing, Bearing	Buy now
60	93315430U800 Bearing	Buy now
61	9310130M1700 Oil seal (6e5)	Buy now
62	902820401000 Key, strait(663)	Buy now
63	6G5453830000 Washer, claw	Buy now
64	6G5453840200 Nut	Buy now
65	6E5453780000 Nipple, hose	Buy now

Lower Casing & Drive 1



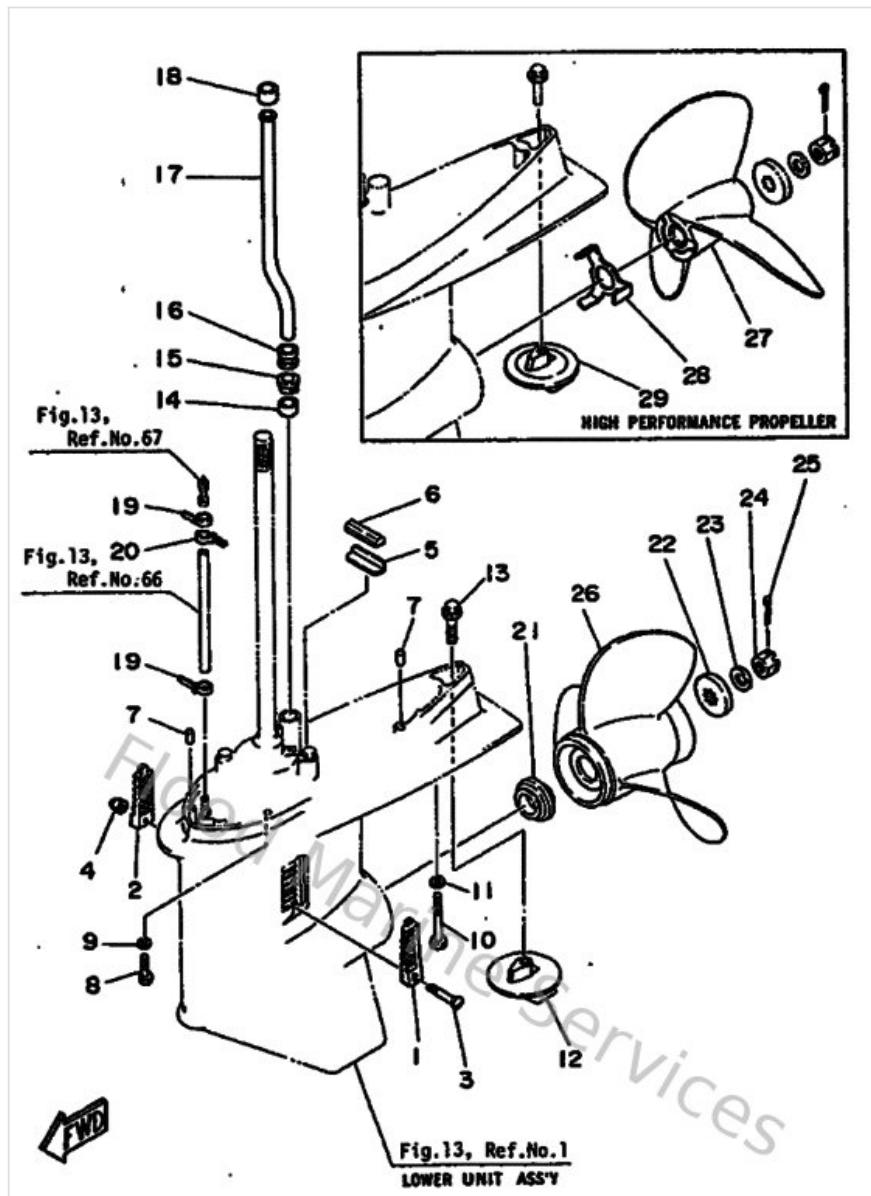
Ref	Part	
66	9044507M3100 Hose (I200)	Buy now
67	6E5835580000 End, nipple	Buy now
68	6G5W0001C100 Lower unit gasket kit	Buy now
69	6G5W00780000 Water pump rerair kit	Buy now
71	6E5443224100 Insert, Cartridge	Buy now
72	6G5443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive 2



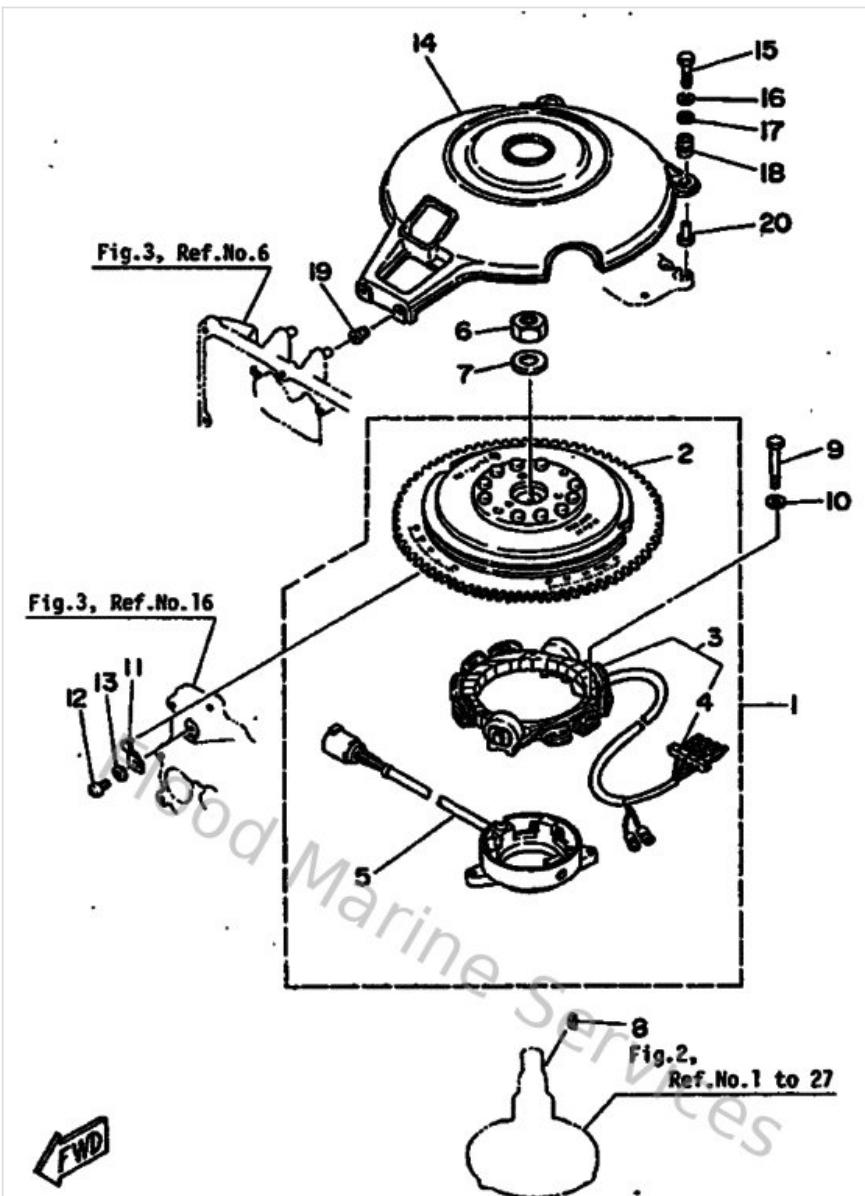
Ref	Part	
1	6G5452140000 Cover, Water Inlet	Buy now
2	6G5452150000 Cover, Water Inlet	Buy now
3	9014205M0300 Screw, countersunk	Buy now
4	901850500200 Nut nylon (sus)(ex4)	Buy now
5	663453760094 Guide, seal damper	Buy now
6	688453750000 Damper, seal 2	Buy now
7	9360812M0500 Pin, dowel b (6e5)	Buy now
8	973751004500 Bolt(64d)	Buy now
9	929901010000 Ybs67-10 washer, spring	Buy now
10	973751007000 Bolt, hexagon	Buy now
12	6E5453710100 Trim tab	Buy now
13	9010510M0000 Bolt, hexagon (663)	Buy now
14	6E5443650000 Damper, water seal 1	Buy now
15	6E5443120000 Cover, water pump housing	Buy now
16	6E5443660000 Damper, water seal 2	Buy now

Lower Casing & Drive 2



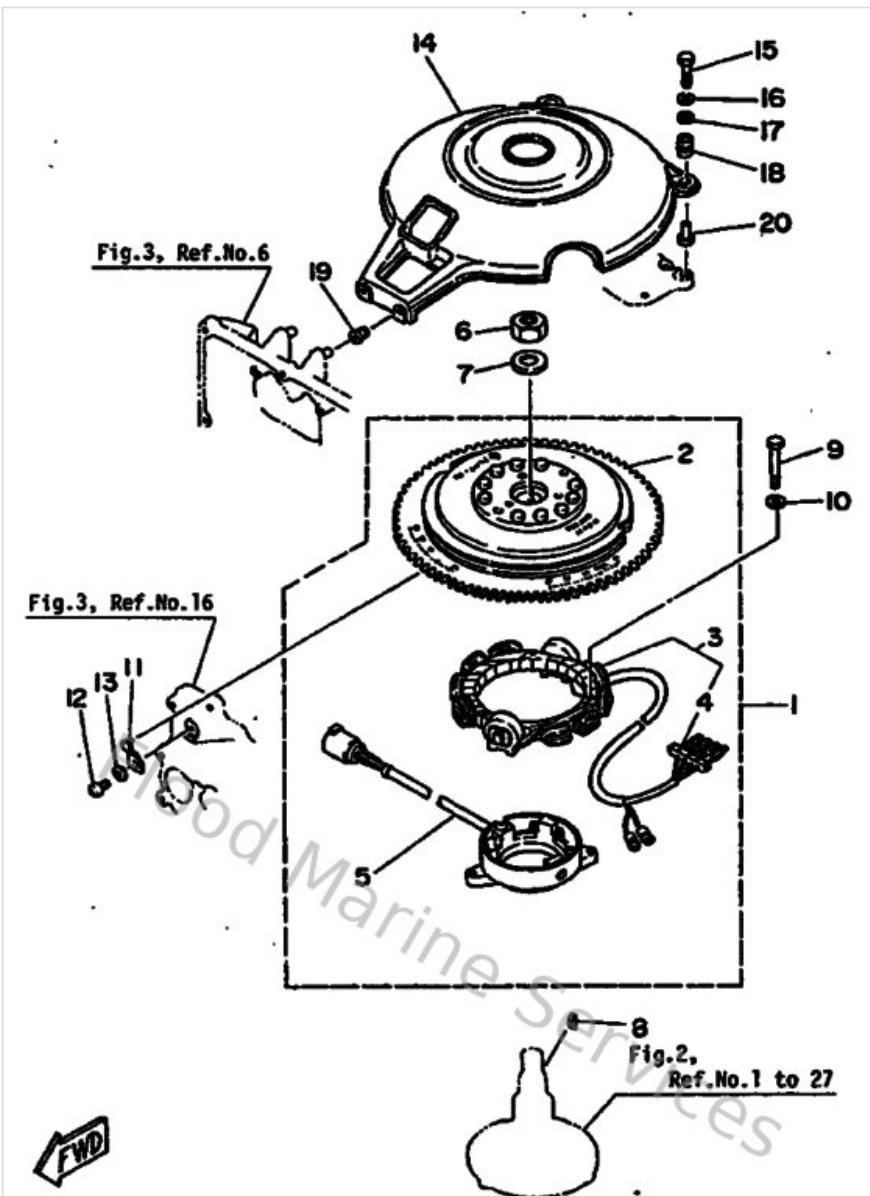
Ref	Part	
17	6E544361000 Tube, water	Buy now
19	904651009800 Clamp	Buy now
20	9046513M1100 Clamp (6e5)	Buy now
21	6E5459870000 Spacer 1	Buy now
22	688459970100 Spacer 2	Buy now
23	929901820000 Washer (6e5)	Buy now
24	9017118M0400 Nut, castle (6e5)	Buy now
25	914904003000 Pin, cotter (663)	Buy now
26	6G5459470100 Propeller (3x14-1/2"x17"-m)	Buy now
27	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
28	6E5459941000 Plate, tooth	Buy now
29	6E5453711000 Tab-trim	Buy now

Magneto



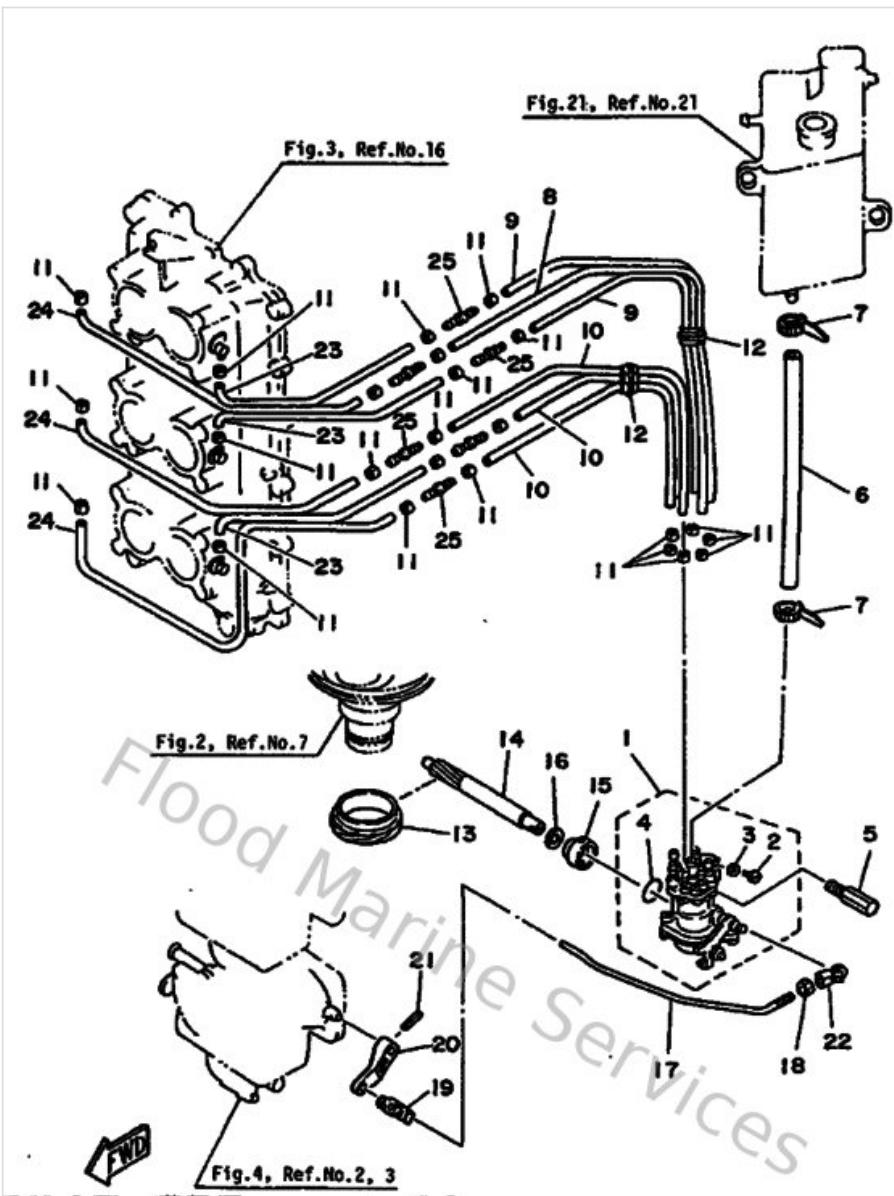
Ref	Part	
3	6G5855101000 Stator Assembly	Buy now
4	9048006M1600 Grommet	Buy now
6	901702013700 Nut, hexagon(663)	Buy now
7	9020121M1800 Washer, plate (663)	Buy now
8	902800501500 Key, woodruff	Buy now
9	975950655500 Bolt, hexagon w/w deep recess	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	6E5813320000 Plate, timing	Buy now
12	978030601000 Screw pan head	Buy now
13	929900660000 Washer, plain (646)	Buy now
15	973130603000 Bolt	Buy now
16	929030610000 Washer(6a1)	Buy now
17	9020106M6200 Washer, plate (6e5)	Buy now
18	663823170000 Damper, ignition coil	Buy now
19	6G5823170000 Damper	Buy now

Magneto



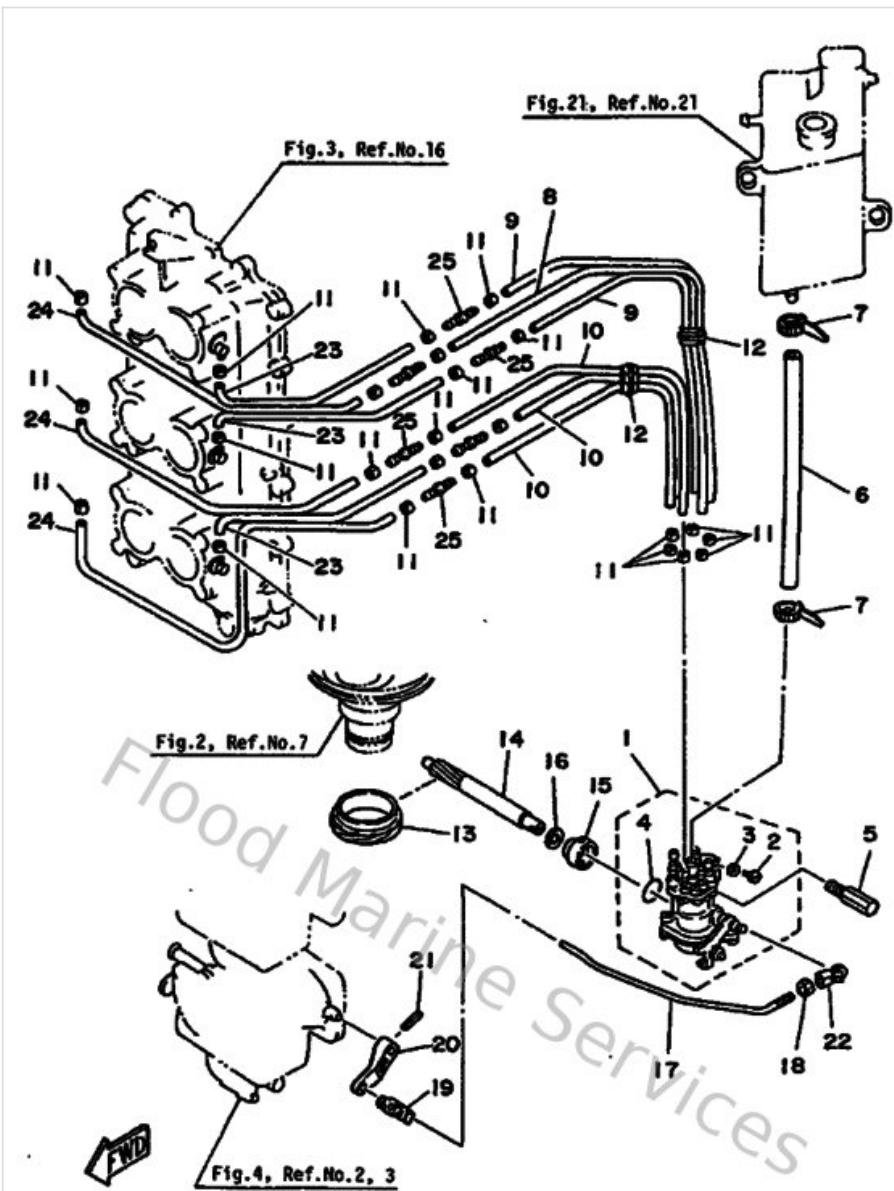
Ref	Part	
20	624425420000 Collar	Buy now

Oil Pump



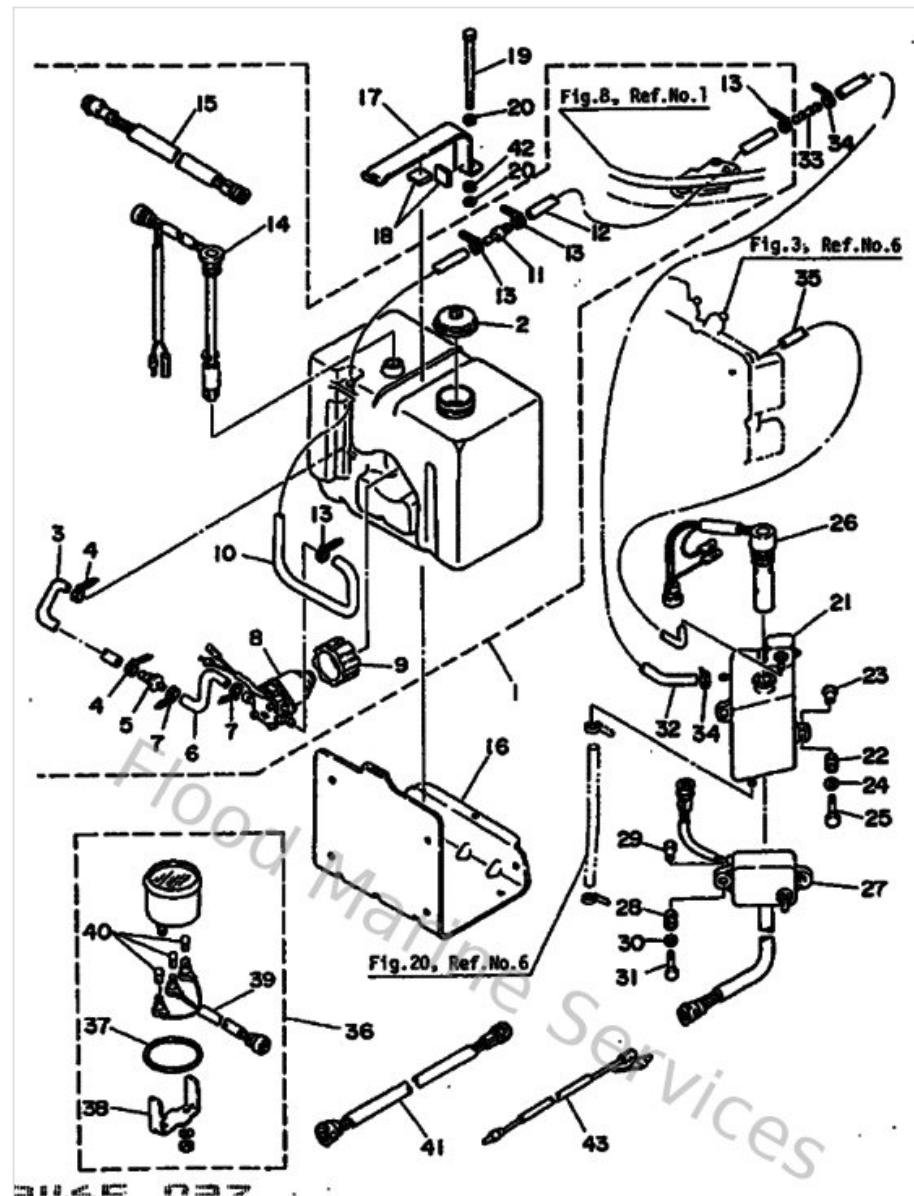
Ref	Part	
1	6G6132000000 Oil Injection Pump assembly	Buy now
2	6E5134710000 Plug, Drain	Buy now
3	6E5134750000 Washer	Buy now
6	9044512M6500 Hose (I250)	Buy now
7	80L263970000 Band	Buy now
9	9044507M8500 Hose (I390)	Buy now
10	9044507M8300 Hose (I200)	Buy now
11	9046807M0200 Clip (6e5)	Buy now
12	9046407M0500 Clamp (6g5)	Buy now
13	6E5115360000 Gear, Driven	Buy now
14	6E5115370000 Gear, Driven	Buy now
15	6E5131170100 Collar, distance	Buy now
16	9020108M9300 Washer, plate (6g5)	Buy now
17	6E5412410000 Rod, Link	Buy now
18	953030560000 Nut, hexagon (663)	Buy now

Oil Pump



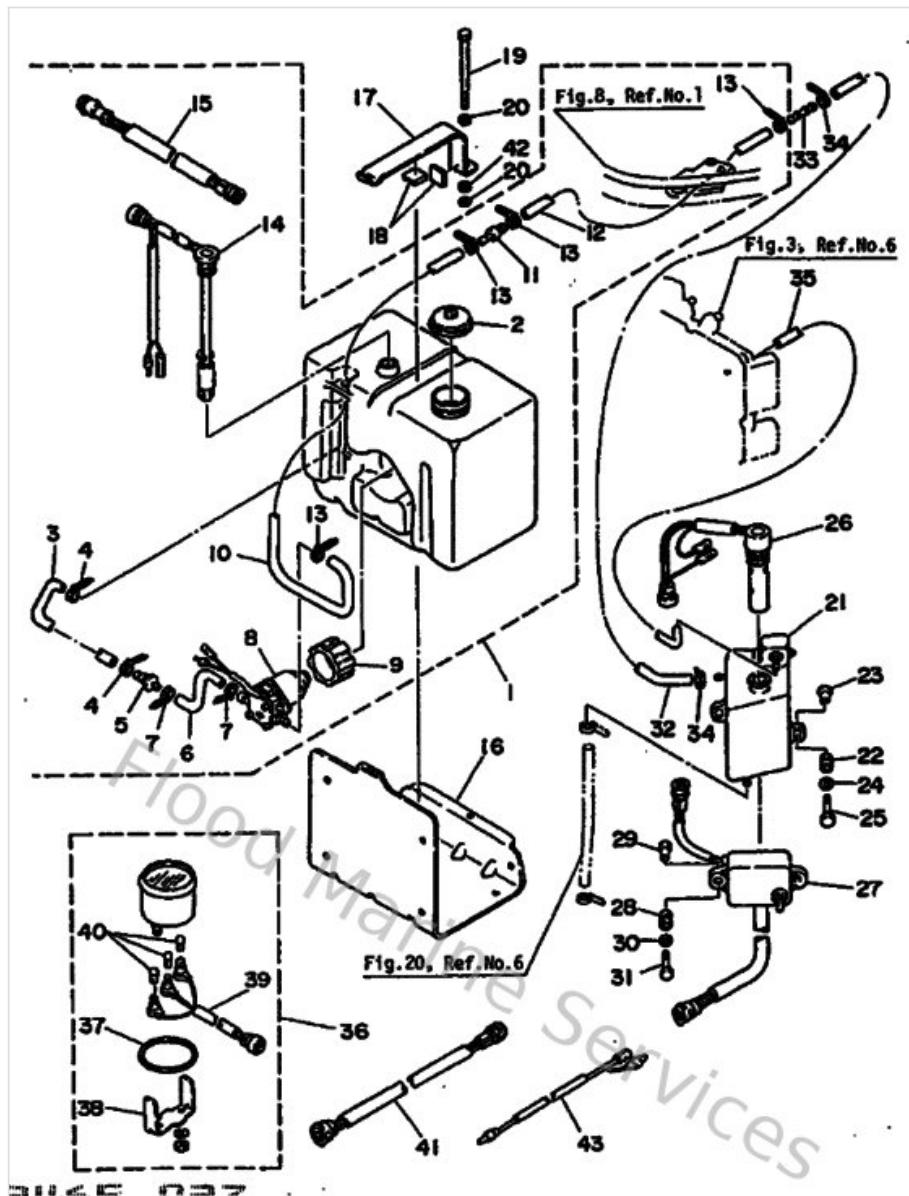
Ref	Part	
19	6E9412370000 Joint, link	Buy now
20	6E5142760100 Lever	Buy now
21	916903001600 Pin, spring	Buy now
22	662412370100 Joint, link	Buy now
23	9044507M8700 Hose(62t)	Buy now
24	9044507M9600 Hose(62t)	Buy now
25	6E5131320000 Joint	Buy now

Oil Tank



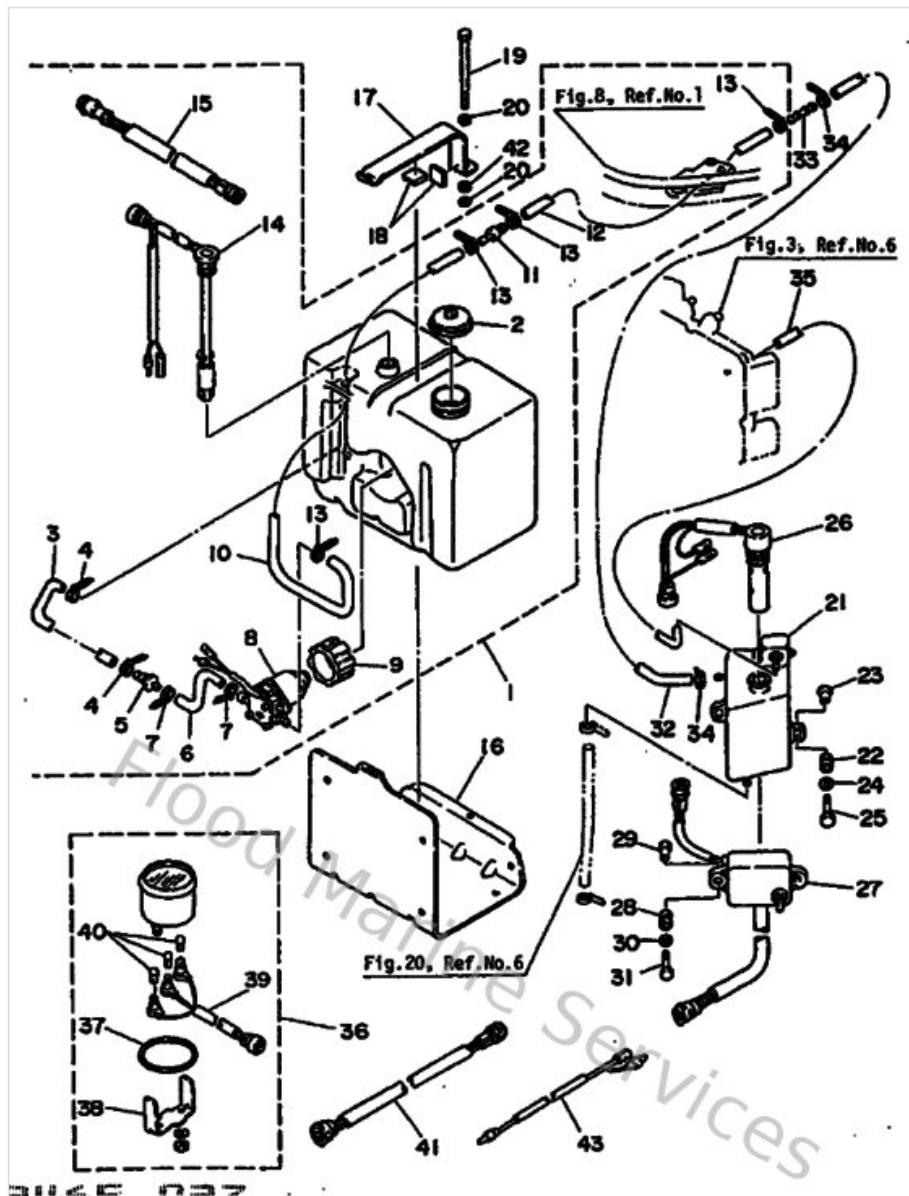
Ref	Part	
1	6E5217080100 Lock assembly 2	Buy now
2	6E5217700000 Oil Tank Cap assembly	Buy now
3	6E5243220000 Pipe 11	Buy now
4	9046513M1100 Clamp (6e5)	Buy now
5	646242510200 Strainer 1	Buy now
8	6E5819000000 Motor Pump Assembly	Buy now
9	6E5819220000 Grommet	Buy now
10	6E5243210000 Pipe 10	Buy now
11	6E5243790000 Pipe, joint 4	Buy now
12	9044511M8100 Hose (I3000)	Buy now
14	6E5857200100 Oil Level Gauge assembly	Buy now
15	6E5857210100 Wire, Lead	Buy now
16	6E5217340133 Holder, oil sub tank	Buy now
17	6E5217980033 Bracket, damper	Buy now
18	6E5217460000 Damper	Buy now

Oil Tank



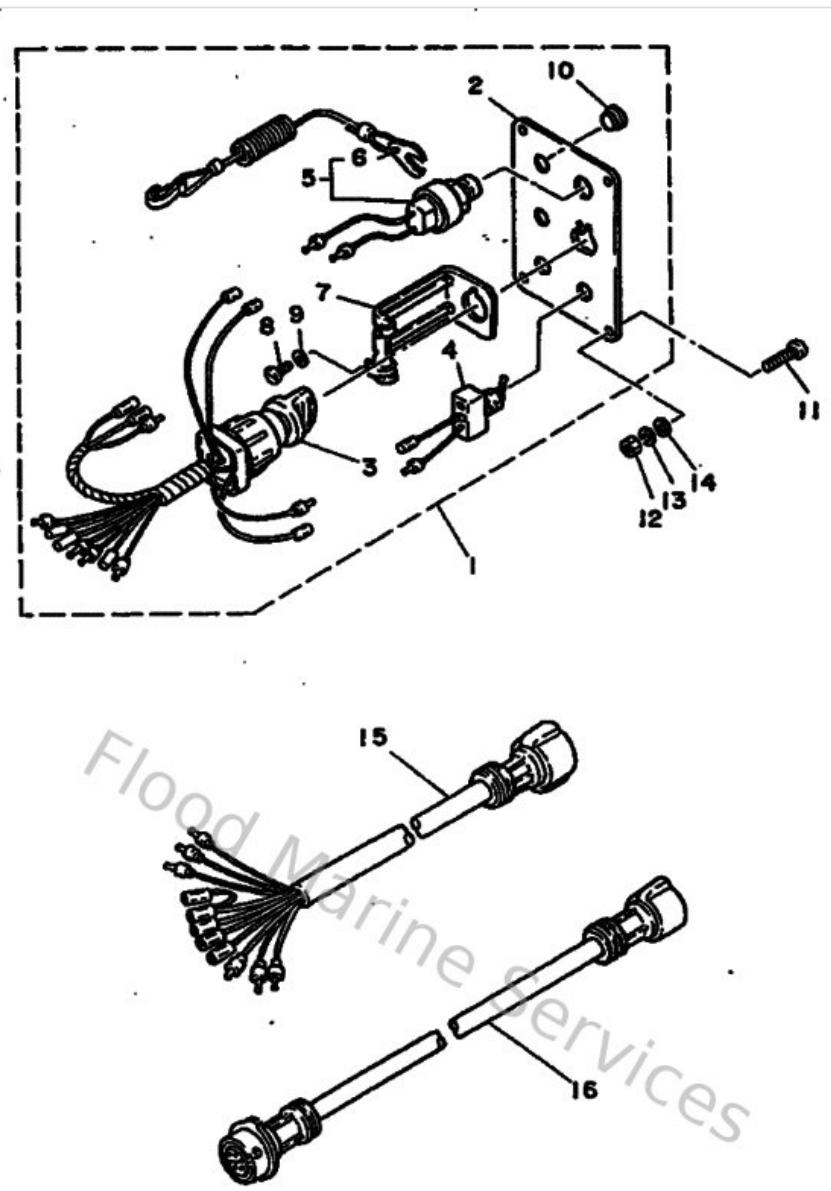
Ref	Part	
19	973130610000 Bolt, hexagon	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6E5217500100 Oil Tank assembly	Buy now
22	6A0823170000 Damper, ignition coil	Buy now
23	624425420000 Collar	Buy now
24	9020106M6200 Washer, plate (6e5)	Buy now
25	970800603000 Bolt(jf7)	Buy now
26	6G7857300100 Oil Level Sensor	Buy now
27	6E5857400100 Control unit kit	Buy now
29	903870611900 Collar	Buy now
31	973130603000 Bolt	Buy now
32	6E5243230000 Pipe 12	Buy now
33	6E5244610000 Pipe, Joint	Buy now
34	80L263970000 Band	Buy now
35	9044505M6100 Hose	Buy now

Oil Tank



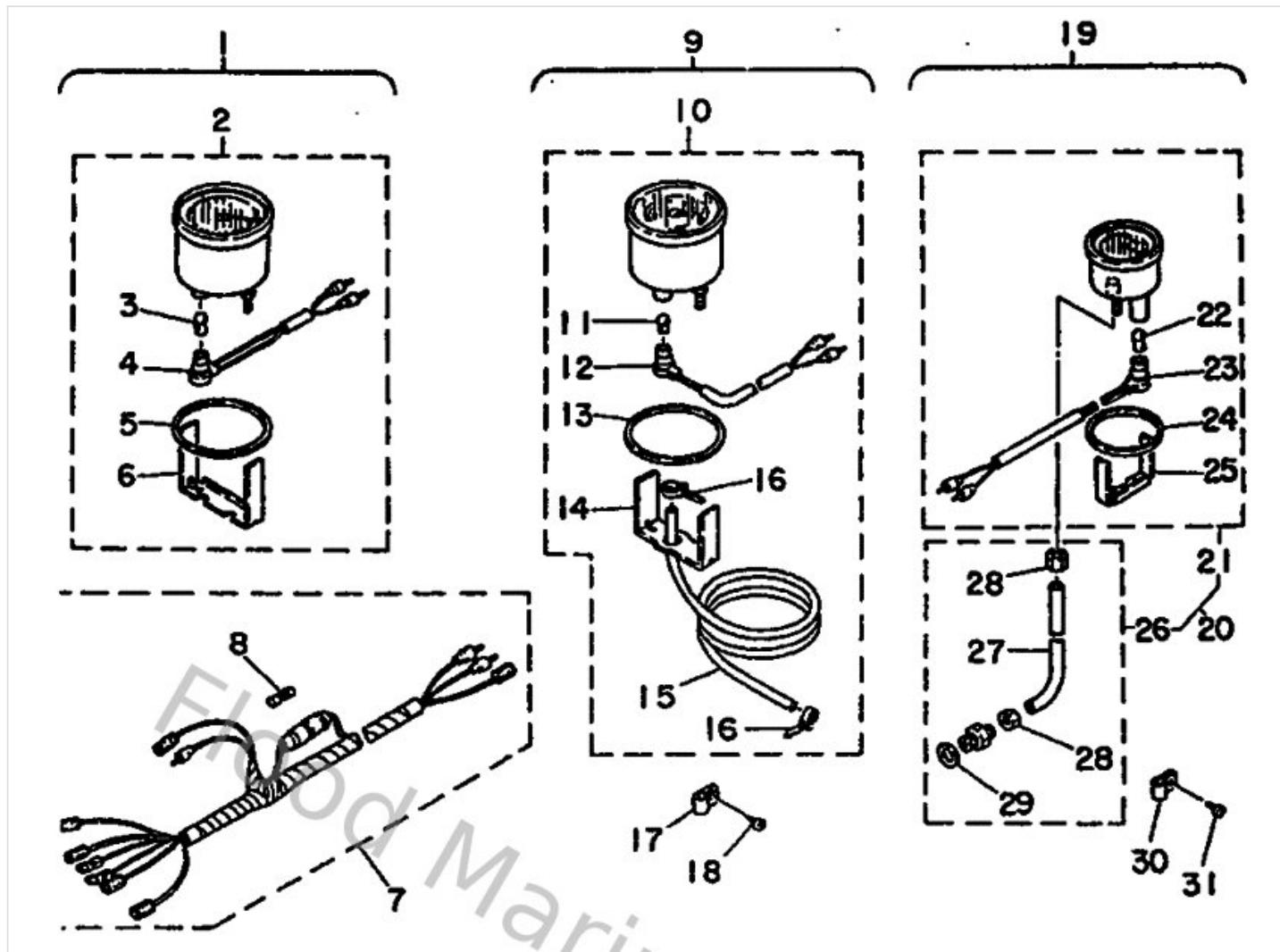
Ref	Part	
41	6E5825510100 Stop Switch assembly	Buy now
42	953900660000 Nut(661)	Buy now
43	6G5813150000 Lead Wire assembly	Buy now

Optional Parts 1



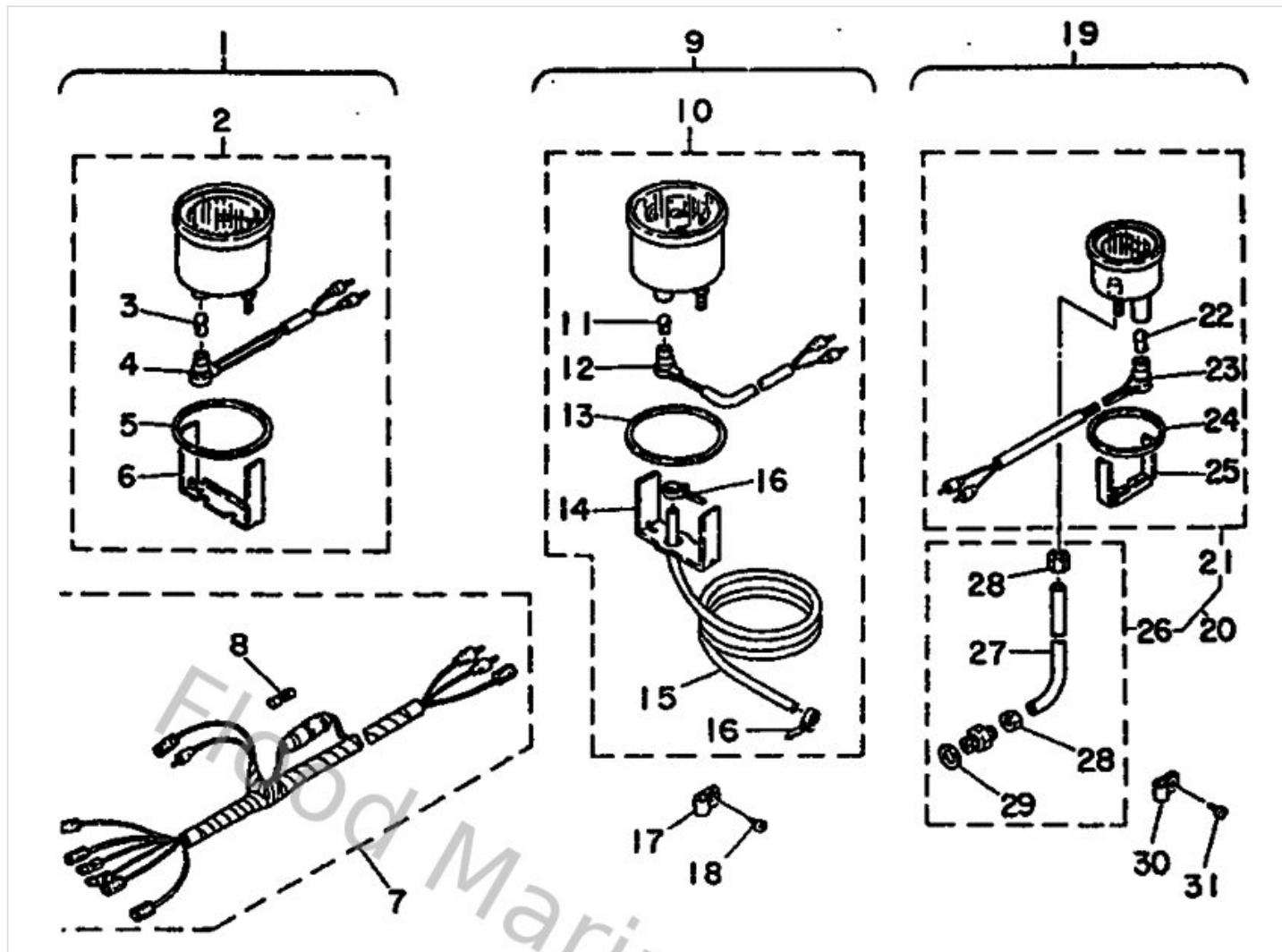
Ref	Part	
1	688825701300 Panel switch assembly	Buy now
2	688825711100 Switch panel	Buy now
3	688825101100 Main switch assembly	Buy now
4	6K1825740000 Switch, choke	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	663825810100 Stay, cord clamp	Buy now
8	989030400800 Screw, bind (705)	Buy now
9	929900410000 Ybs67-4 washer, spring	Buy now
10	688825350000 Plug(2gu)	Buy now
11	989030502500 Screw, bind	Buy now
12	953030560000 Nut, hexagon (663)	Buy now
13	929900510000 Ybs67-5 washer, spring	Buy now
14	929030560000 Washer, plain (646)	Buy now
15	6888258A2000 10p main harness mec 2m (6ft)	Buy now
16	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 2



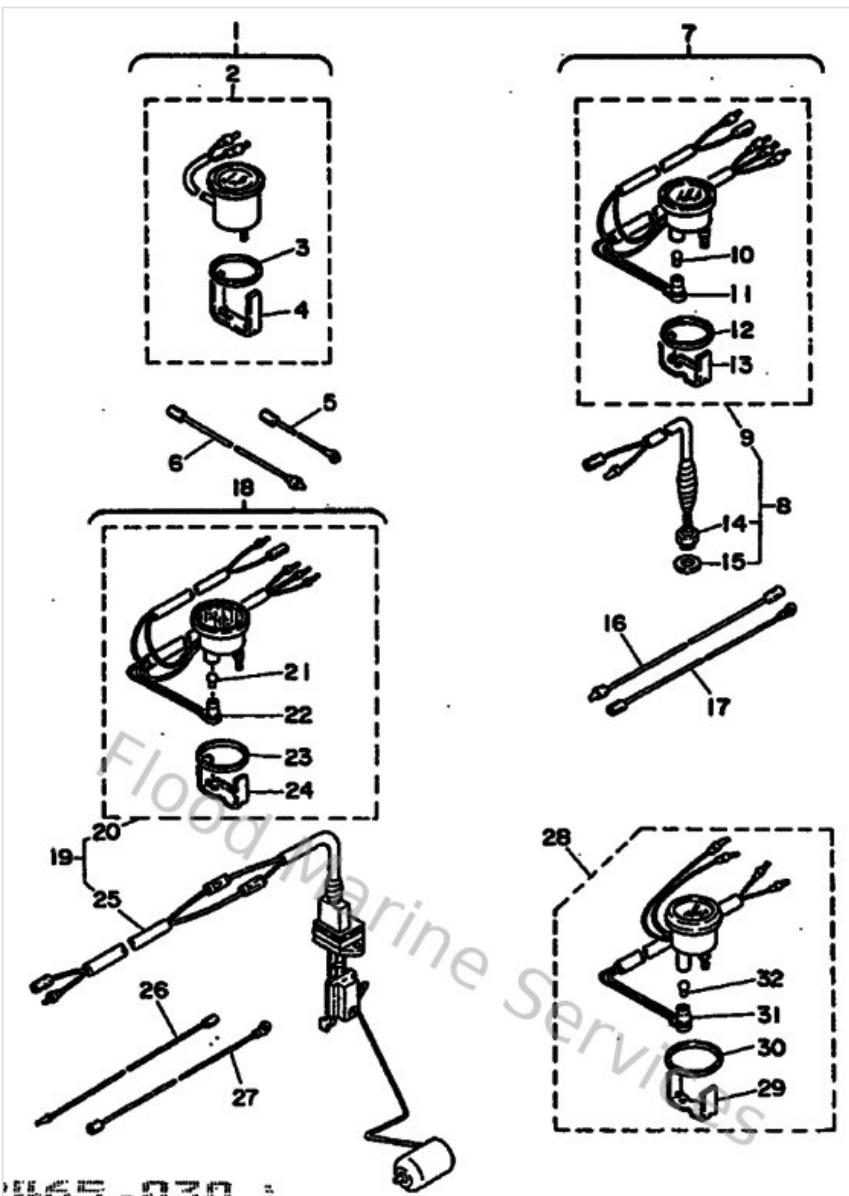
Ref	Part	
2	688835400000 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
6	688835440000 Plate, Fitting	Buy now
7	688835531000 Wire, lead	Buy now
8	1E6821510000 Fuse (10a)	Buy now
10	6E5835100000 Speedometer assembly	Buy now
15	688835570000 Tube (8m)	Buy now
16	904651009800 Clamp	Buy now
17	906013140200 021-58119-01 clip,nylon 14	Buy now
18	977804011600 Screw,panh.tapping	Buy now
21	688836610000 Water pressure meter assembly	Buy now
24	688836640000 Damper	Buy now
25	688836650000 Plate, fitting	Buy now
26	688836670000 Sender	Buy now

Optional Parts 2



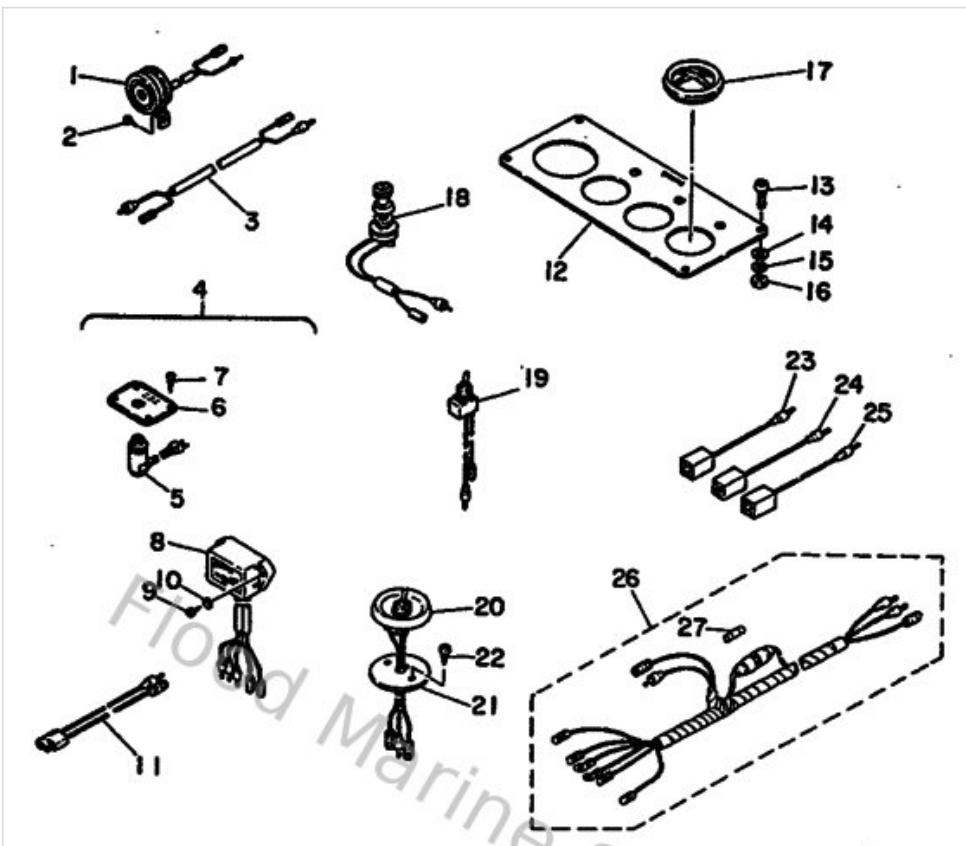
Ref	Part	
27	688836660000 Tube	Buy now
28	663836680000 Nut, nipple	Buy now
29	904301411500 Gasket (663)	Buy now

Optional Parts 3



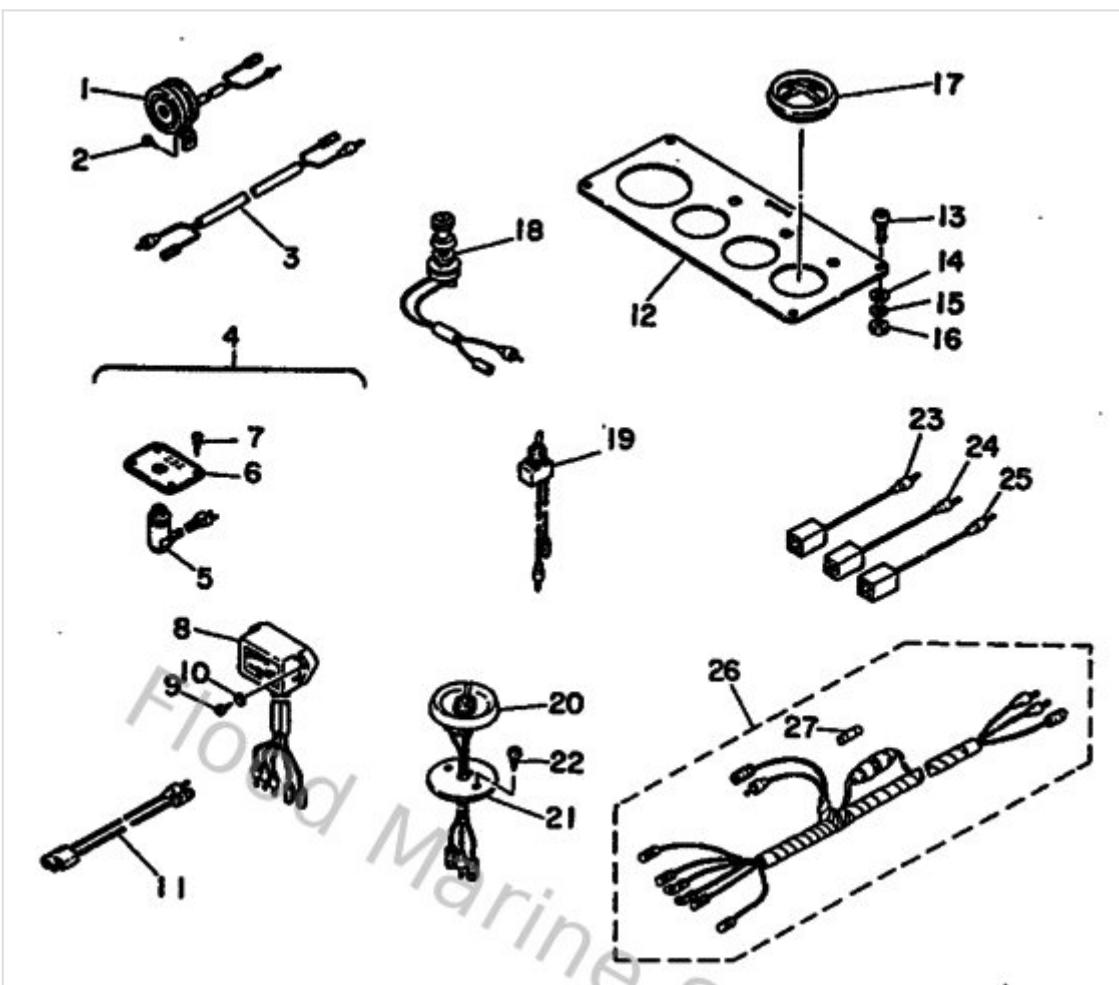
Ref	Part	
2	688835040000 Hour Meter assembly	Buy now
3	688836640000 Damper	Buy now
5	66383553A000 Wire, lead	Buy now
6	66383553Y000 Wire, lead	Buy now
8	688835900000 Water temperature assembly	Buy now
9	688835940000 Water temperature assembly	Buy now
10	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
11	688835360000 Socket, meter	Buy now
13	688836650000 Plate, fitting	Buy now
14	688835910000 Thermo unit	Buy now
15	904301411500 Gasket (663)	Buy now
20	688857510000 Fuel Gauge	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now
28	688835030000 Voltmeter assembly	Buy now

Optional Parts 4



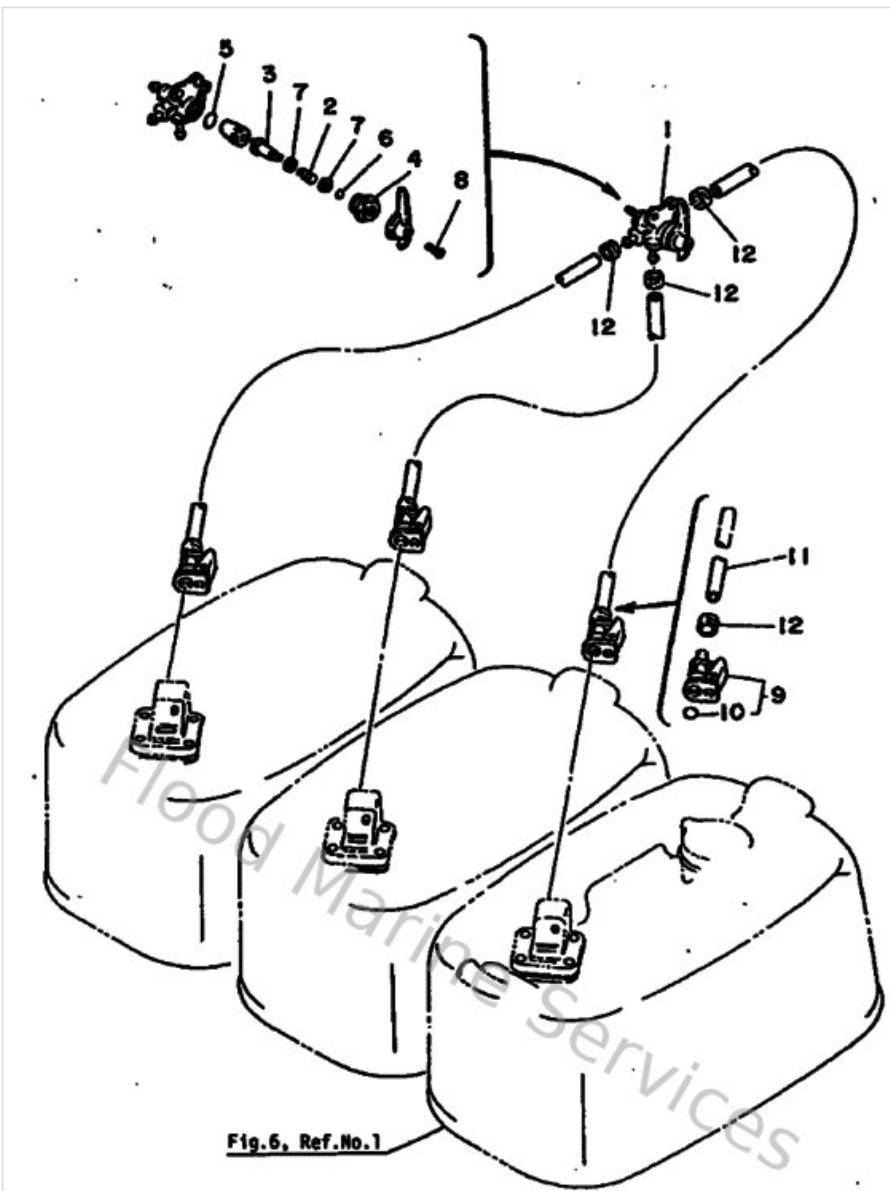
Ref	Part	
1	688833831000 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010000 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	9016003M0100 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688836110000 Panel, meter	Buy now
13	989030502500 Screw, bind	Buy now
14	929900560000 Washer, plain (646)	Buy now
15	929030510000 Ybs67-5 washer, spring	Buy now
16	953030560000 Nut, hexagon (663)	Buy now
17	688835590000 Cover, meter	Buy now

Optional Parts 4



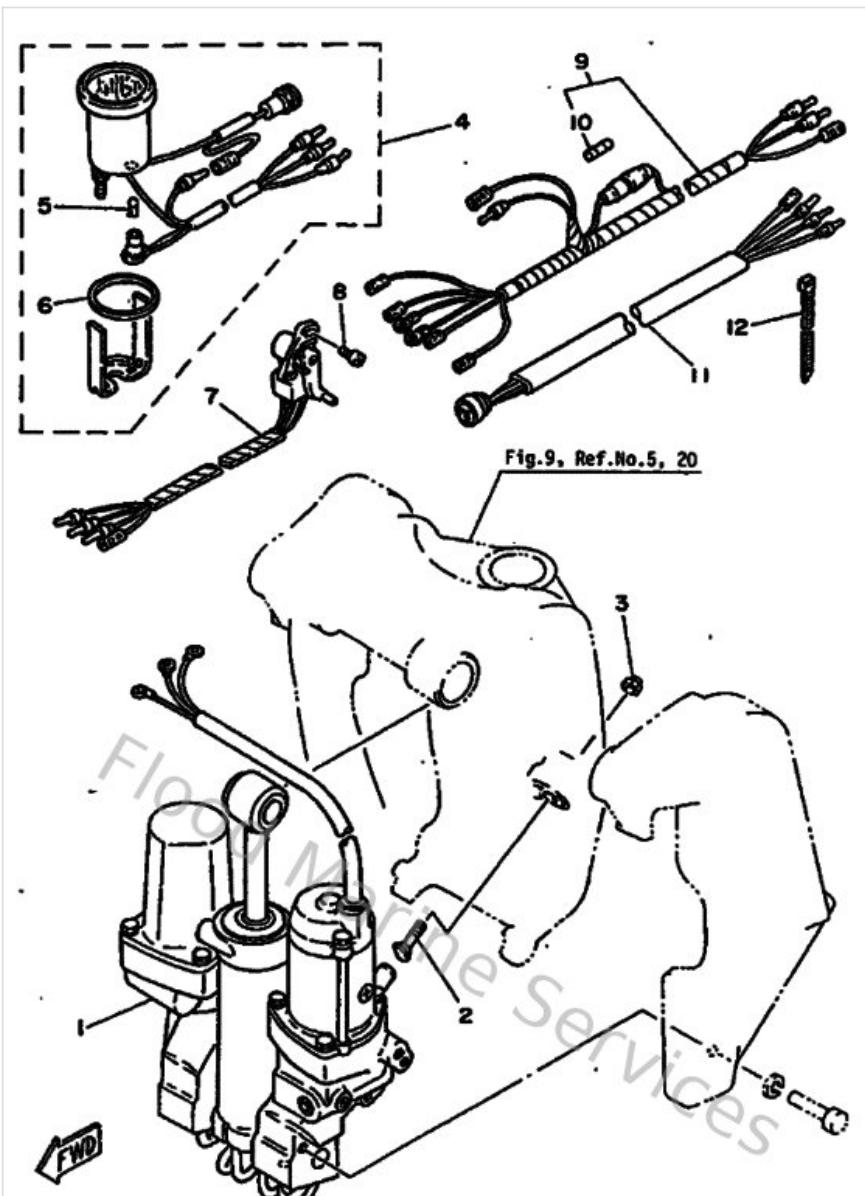
Ref	Part	
18	688825200000 Lamp switch assembly	Buy now
19	688825260000 Switch, lamp	Buy now
20	688825631000 Trim & tilt switch	Buy now
21	688823880000 Plate	Buy now
22	977804011600 Screw,panh.tapping	Buy now
23	688821490000 Wire, lead 3	Buy now
24	688821170000 Wire, lead	Buy now
25	688825210000 Wire, lead	Buy now
26	688835531000 Wire, lead	Buy now
27	1E6821510000 Fuse (10a)	Buy now

Optional Parts 5



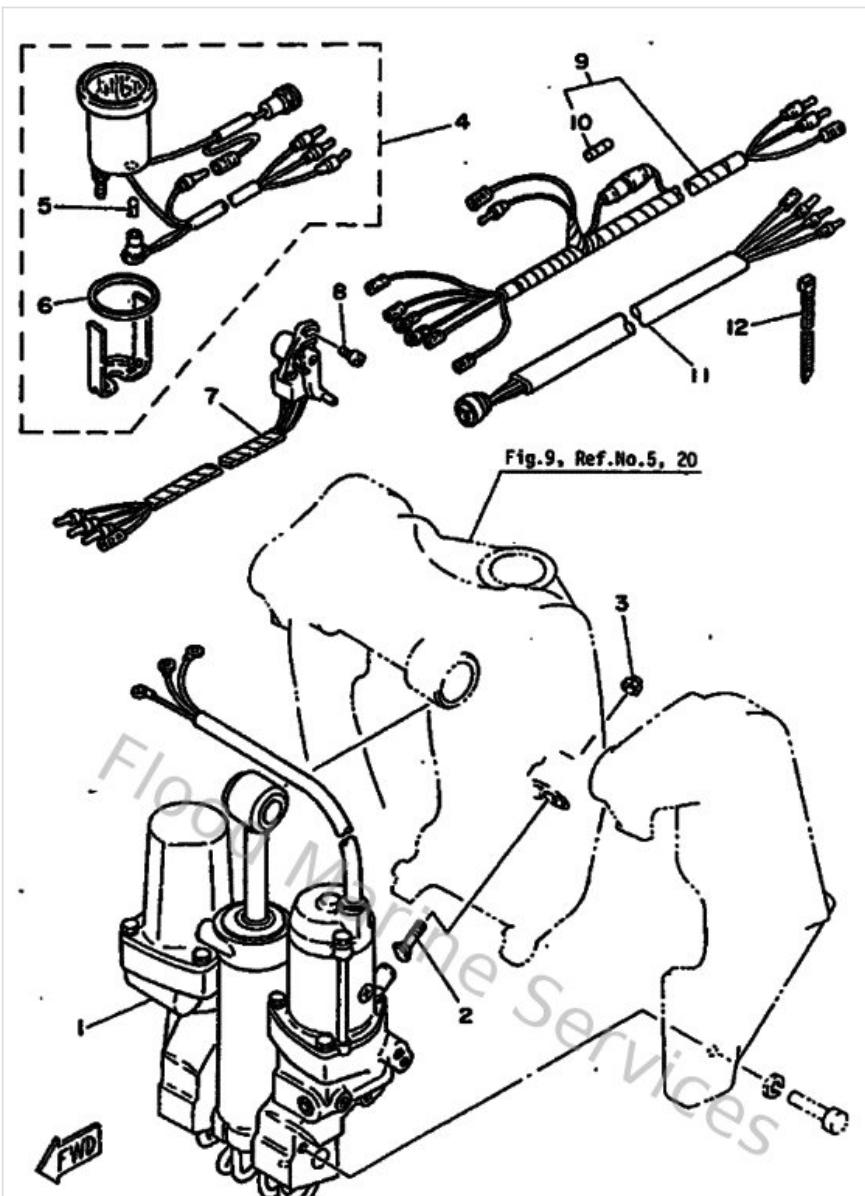
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	6Y2243050000 Fuel pipe joint comp. 2	Buy now
10	932100828700 O-ring (655)	Buy now
11	9044513M3200 Hose (l2500)	Buy now
12	6E5243510000 Band 1	Buy now

Power Trim & Tilt Assy



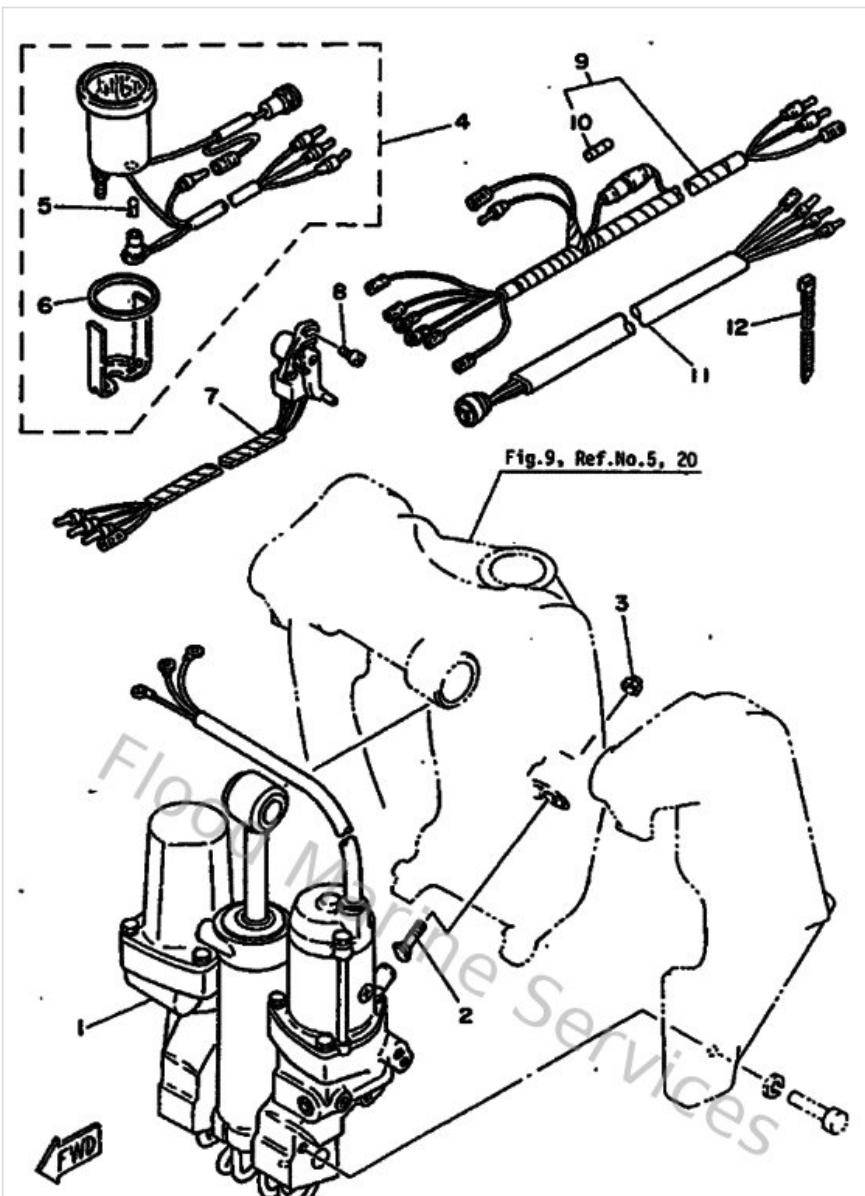
Ref	Part	
1	6E54380002EK Power Trim & Tilt assembly	Buy now
3	901850805700 Nut, nylon (6j8)	Buy now
4	6E5836710000 Trim Gauge	Buy now
5	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
6	688836640000 Damper	Buy now
7	6E5836720100 Trim sender	Buy now
8	978900601600 Screw pan head	Buy now
9	688835531000 Wire, lead	Buy now
11	6E5825531000 Extension, Wire Harness	Buy now
12	9046513M1100 Clamp (6e5)	Buy now
4	688438050100 Armature assembly	Buy now
5	688438810100 Frame, End	Buy now
10	688438860200 Bolt	Buy now
12	688438071000 Wire Sub Assembly	Buy now
15	9050105M4600 Spring Brush (6E5)	Buy now

Power Trim & Tilt Assy



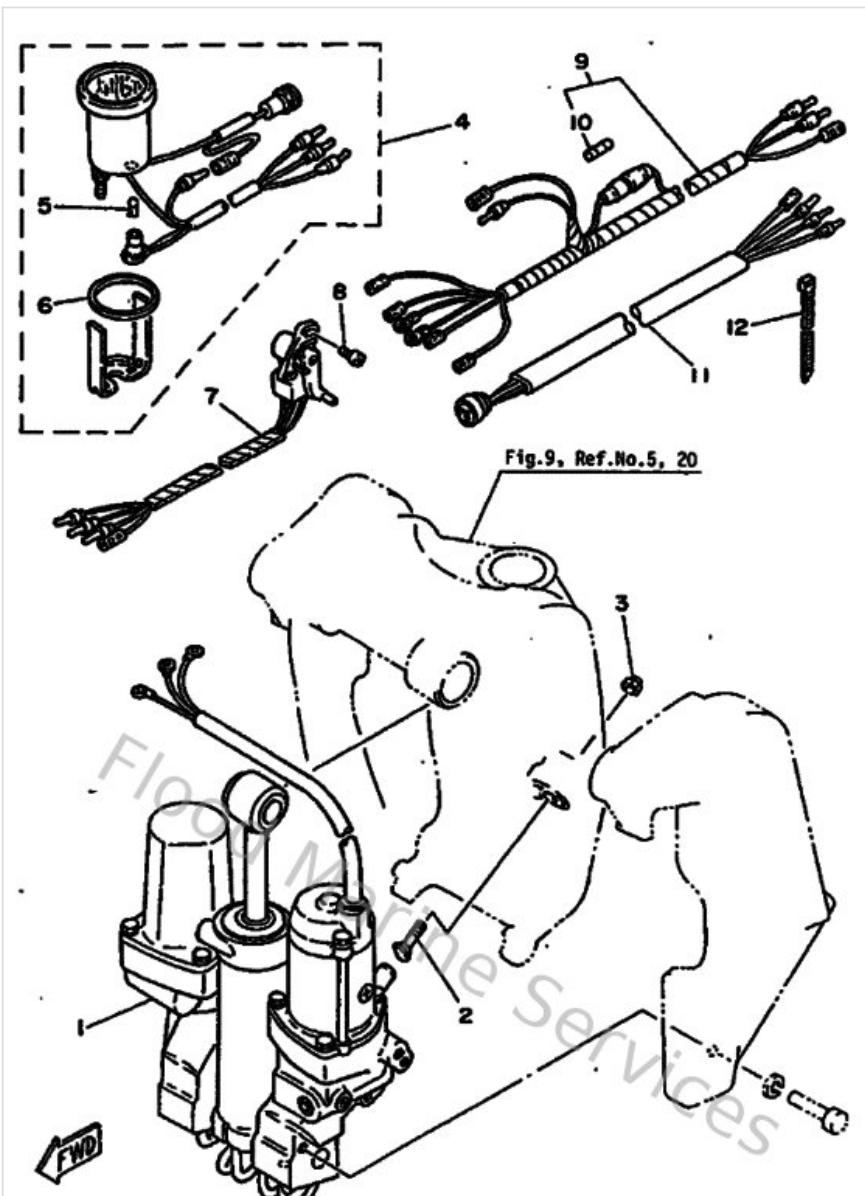
Ref	Part	
18	688438310000 Connector Shaft	Buy now
22	688438690000 O-Ring	Buy now
23	688438790000 Screw, W/washer	Buy now
24	688438670000 O-ring	Buy now
27	688438630000 O-Ring	Buy now
28	688438620000 O-ring 2	Buy now
29	688438720000 Ring, back-up 2	Buy now
31	6E5438200100 Piston Sub Assembly	Buy now
32	6E5438210000 Screw, Trim Cylinderend	Buy now
33	6E5438220000 Seal, trim dust	Buy now
34	932101627500 O-ring	Buy now
35	6E5438740000 Ring, back-up	Buy now
36	9321033M4100 O-Ring (6E5)	Buy now
37	688438020100 Valve Sub Assembly (Main)	Buy now
38	688438640000 O-Ring 4	Buy now

Power Trim & Tilt Assy



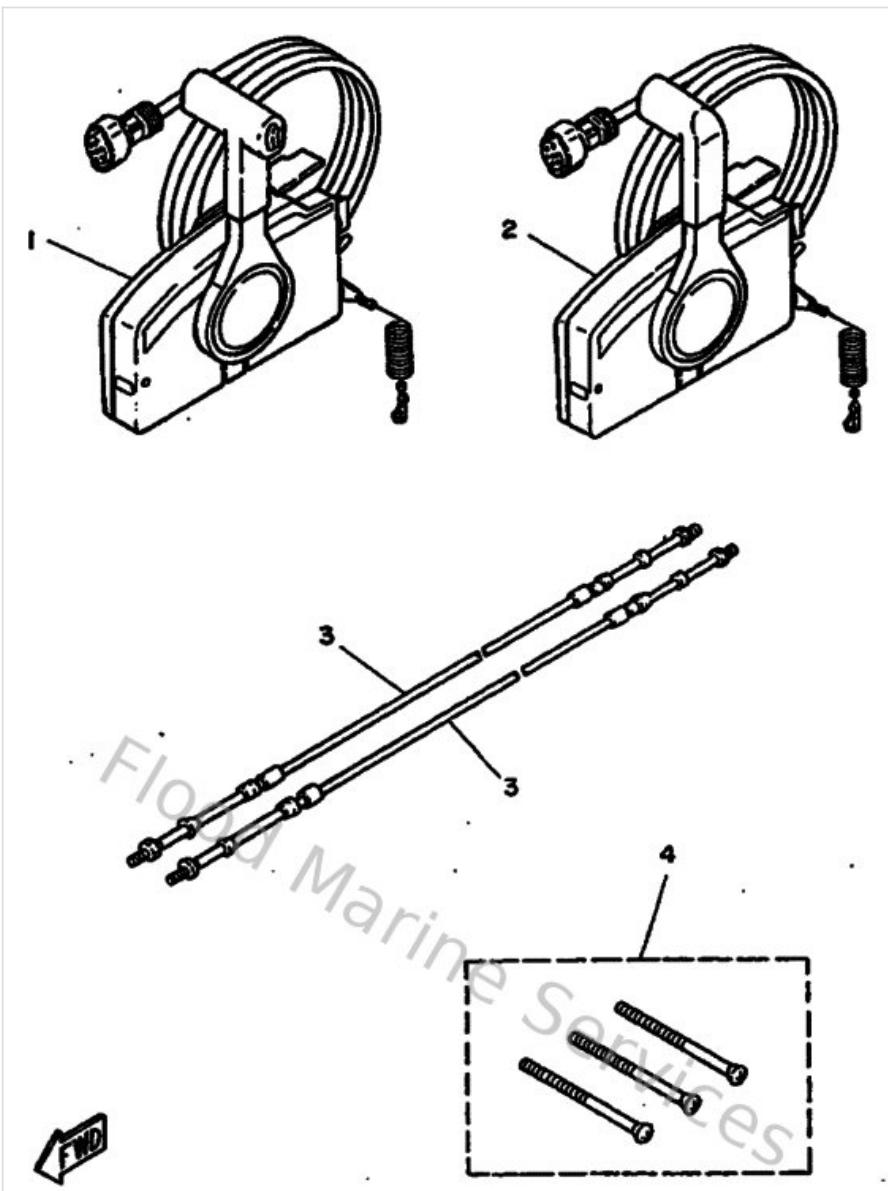
Ref	Part	
39	932101563900 O-ring (32n)	Buy now
40	6E5438410000 Piston Shuttle	Buy now
41	688438730000 Ring, Back Up	Buy now
42	688438760000 Ring, Snap	Buy now
44	688438660000 O-ring	Buy now
45	688438460000 Screw, Manual Valve	Buy now
46	688438580000 Ball	Buy now
47	688438480000 Rod Manual Release	Buy now
48	688438470000 Seat, Manual Valve	Buy now
49	688438680000 O-ring 8	Buy now
51	6E5438540000 Spring Manual Release	Buy now
52	688438750000 Ring Snap	Buy now
53	6E5438500000 Valve Sub-Assembly (Upper Relief)	Buy now
54	688438560100 Spring, Down Relief	Buy now
55	6E5438440100 Pin, Vlvsupportk	Buy now

Power Trim & Tilt Assy



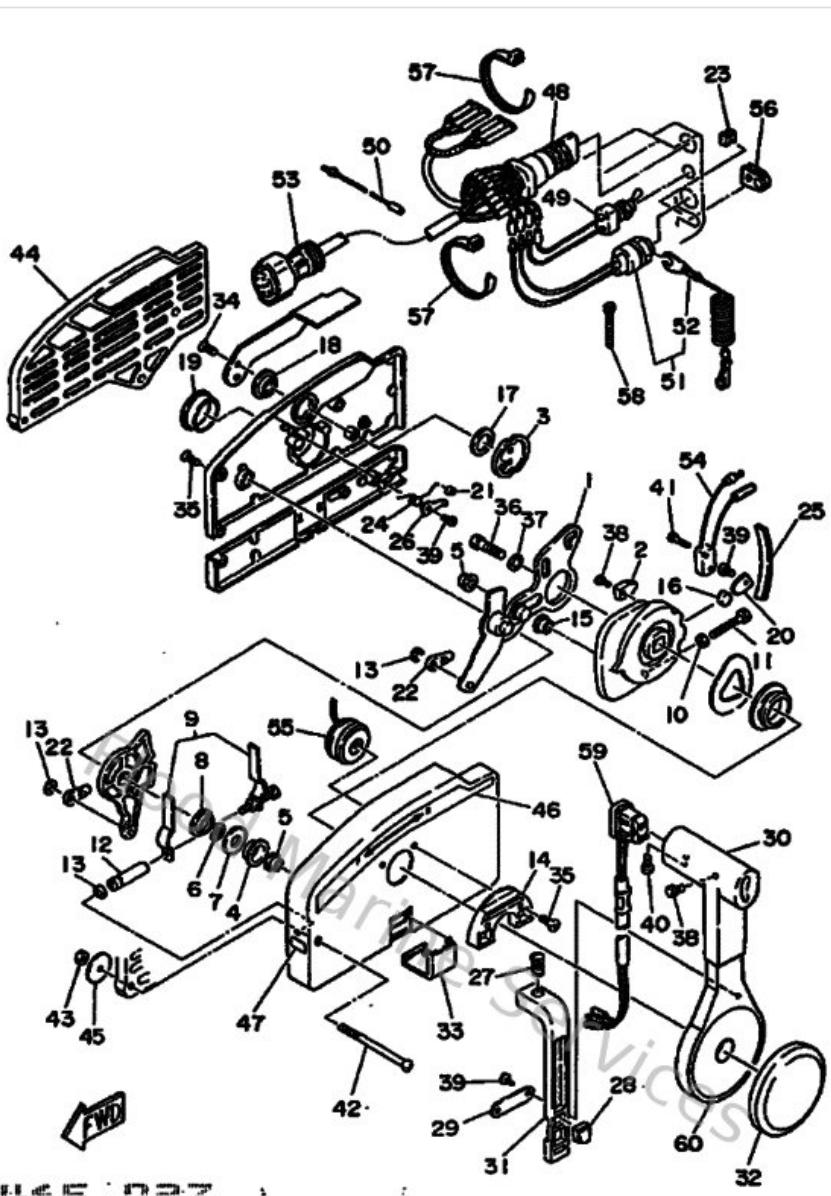
Ref	Part	
56	688438380000 Pipe, Intake	Buy now
57	688438260000 Pulg Taper Screw	Buy now
58	688438320000 Seat, union	Buy now
62	6E5438180000 Pin, lower shock mount	Buy now
63	9038618M1400 Bushing (6e5)	Buy now
64	6E5438940000 Spring, Shuttle Return	Buy now
67	6E5438770000 Ball	Buy now
68	6E5438240000 Spring	Buy now

Remote Control



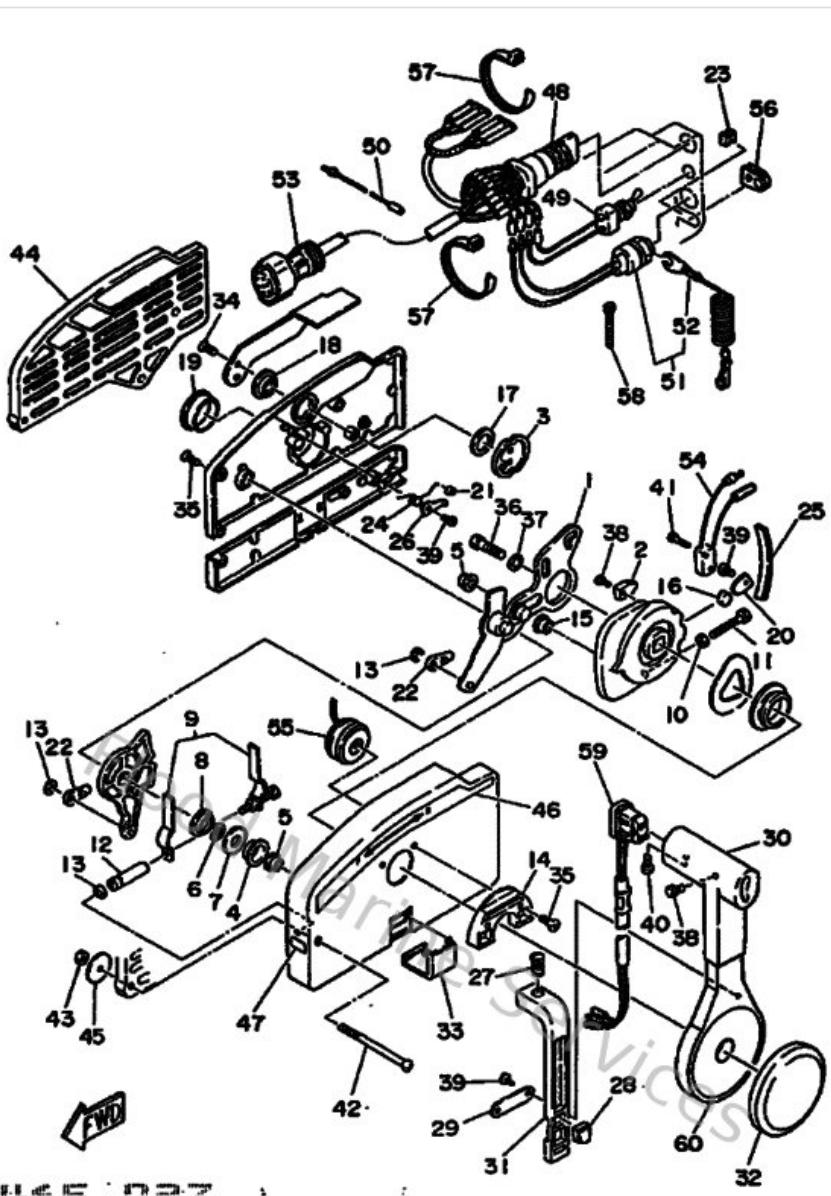
Ref	Part	
1	703482051000 Remote control assembly (10p, ptt)	Buy now
2	703482081000 Remote control assembly (10p)	Buy now
3	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
4	703482900100 Twin attachment	Buy now

Remote Control Assy



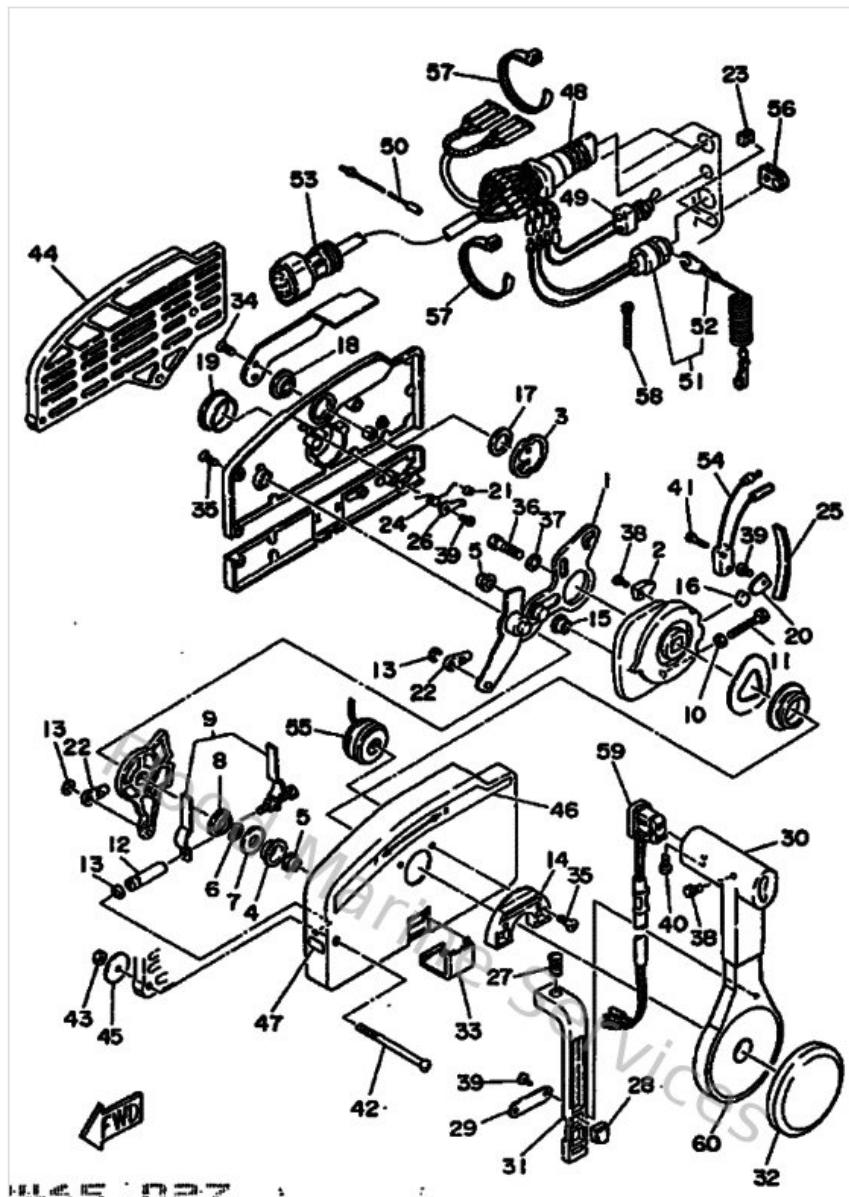
Ref	Part	
1	703482051000 Remote control assembly (10p, ptt)	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now
18	703482430000 Bushing 3	Buy now

Remote Control Assy



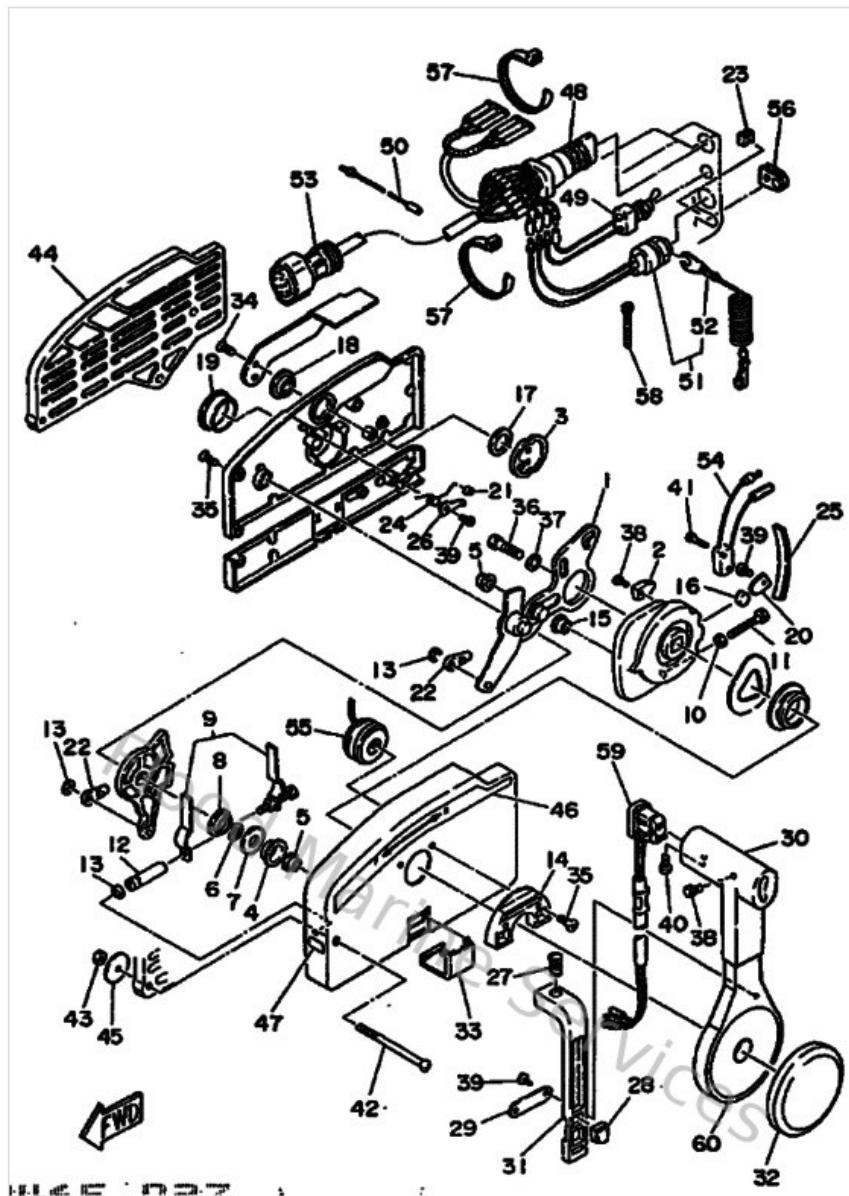
Ref	Part	
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450000 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now
33	703482190000 Cover, lead	Buy now

Remote Control Assy



Ref	Part	
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973800803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now
49	703825740000 Switch, choke	Buy now

Remote Control Assy



Ref	Part	
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	703825910000 Band	Buy now
58	703825920000 Band	Buy now
59	703825360000 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
1	6G5W00010100 Gasket kit, power unit	Buy now
2	6E5113810000 Gasket 1	Buy now
3	6G5111810100 Gasket, cylinder head 1	Buy now
4	6G511193A200 Gasket, head cover 1	Buy now
5	688124140000 Gasket, cover	Buy now
6	6G5411120000 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
8	9310240M1400 Oil seal(61a)	Buy now
9	9321104M3600 O-ring (705)	Buy now
10	9310235M1300 Oil seal (6e5)	Buy now
11	9310122M1500 Oil seal (6e5)	Buy now
12	9321074M3500 O-ring (6e5)	Buy now
13	6G5144160000 Gasket, air cleaner	Buy now
14	6G514483A100 Gasket, plate	Buy now
15	6E5141980000 Gasket	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
16	6G5136450000 Gasket, manifold 1	Buy now
17	6E513621A100 Gasket, valve seat	Buy now
18	6G5451130000 Gasket, upper casing	Buy now
19	6G5W00930100 Carburetor Repair Kit	Buy now
22	6G4143901700 Valve Seat Assembly	Buy now
23	367141950000 Washer, valve seat	Buy now
24	6E5143860100 Pin, float	Buy now
26	6E5143840200 Gasket, float chamber	Buy now
27	1J2143980000 Packing	Buy now
28	6E5143980000 Gasket	Buy now
29	682412910000 Bushing	Buy now
30	978030501700 Screw panhead (669)	Buy now
31	989800401000 Screw, binding (m01)	Buy now
32	6G5143230000 Screw Air Adjusting	Buy now
34	6G5W00012000 Lower unit gasket kit	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
35	6G541134A100 Gasket, exhaust manifold	Buy now
36	6G5451140000 Gasket, upper casing	Buy now
37	6E5411350000 Gasket, exhaust manifold	Buy now
38	904300800300 Gasket	Buy now
39	6E5451230000 Gasket, muffler	Buy now
40	6E5443650000 Damper, water seal 1	Buy now
41	6E5443660000 Damper, water seal 2	Buy now
42	932105867700 O-ring(47x)	Buy now
43	931060901400 Oil seal	Buy now
44	9321086M3800 O-ring (6e5)	Buy now
45	932103716000 O-ring (6g8)	Buy now
46	6E544315A000 Gasket,water pump	Buy now
47	9310128M1600 Oil seal (6e5)	Buy now
48	9321055M1400 O-ring (70e)	Buy now
49	9321097M5500 O-ring (6g5)	Buy now

Repair Kit

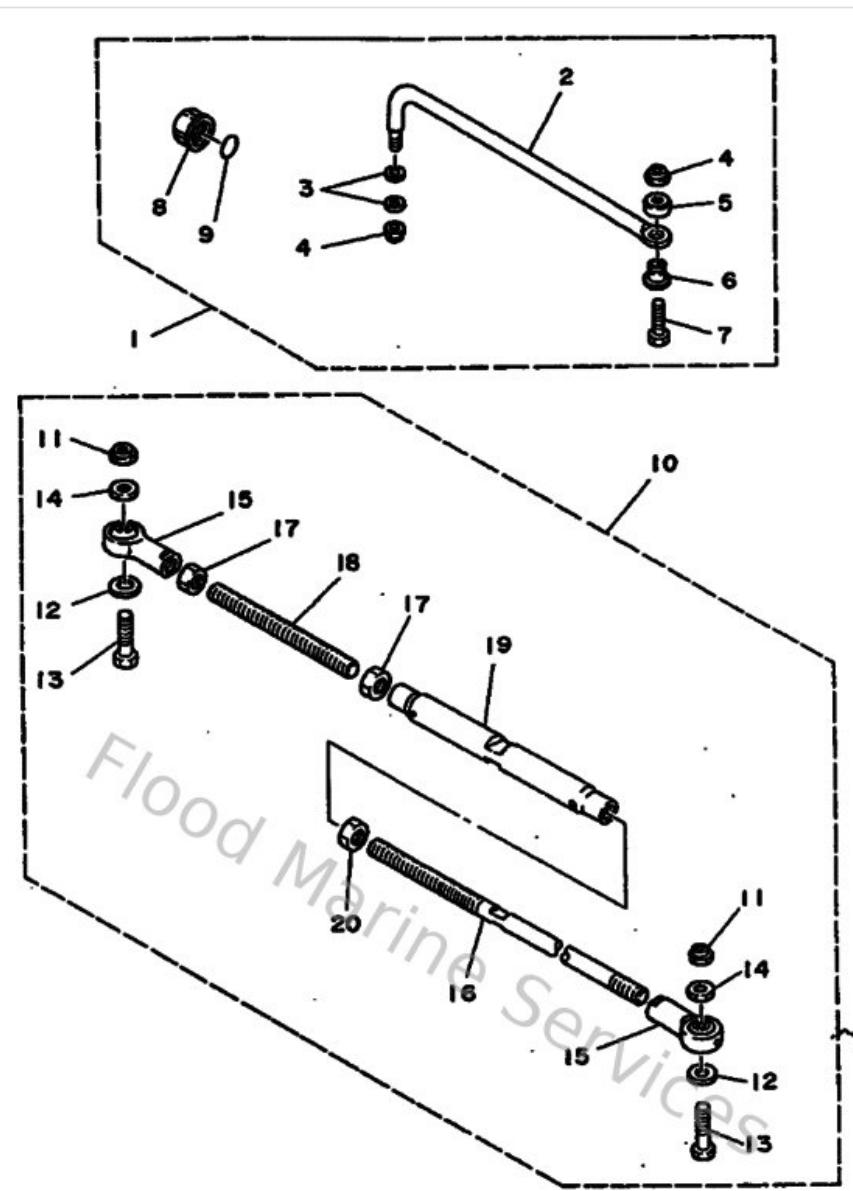


Flood Marine Services

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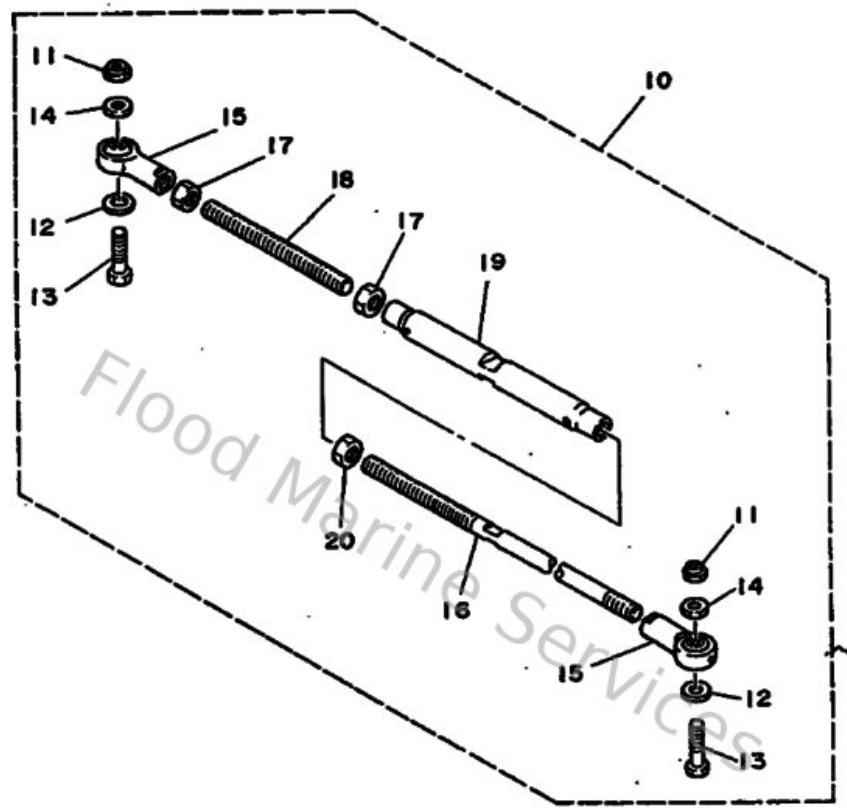
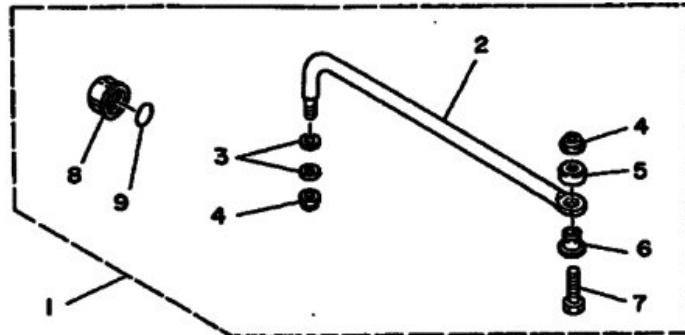
Ref	Part	
50	9310130M1700 Oil seal (6e5)	Buy now
51	6G5W0078A100 Water pump rerair kit	Buy now
52	6E5443220000 Insert, cartridge	Buy now
55	6E5443520100 Impeller	Buy now
56	6G5443230000 Outer plate, cartridge	Buy now
57	6E5443150000 Gasket,water pump	Buy now
58	936061201900 Pin, dowel (614)	Buy now
59	973950804500 Bolt, hexagon	Buy now
60	9020908M0200 Washer, plate (688)	Buy now
61	9028004M0500 Key, woodruff (6e5)	Buy now

Steering Guide



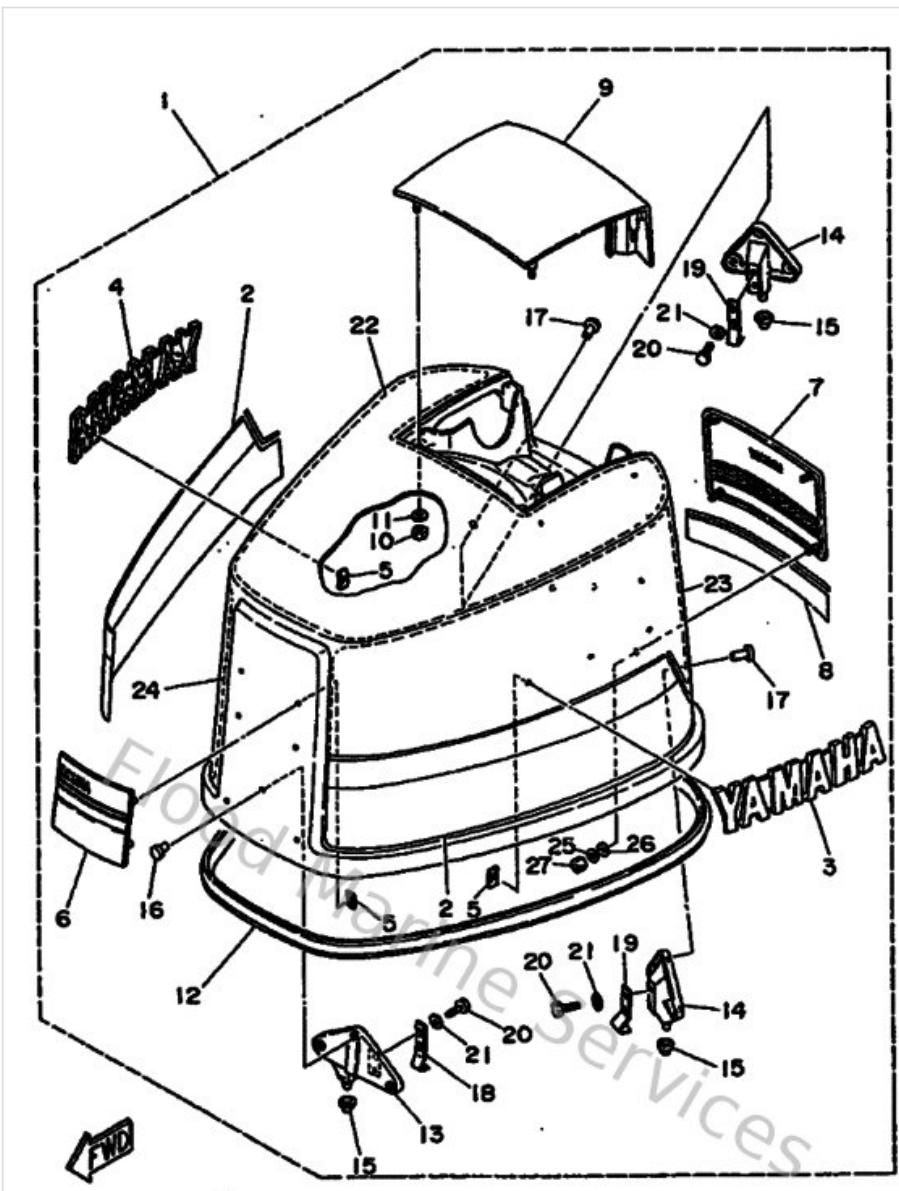
Ref	Part	
1	6E5613500100 Steering guide attachment kit	Buy now
2	6E5613510000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9056012M0100 Spacer (6e5)	Buy now
6	9038710M6100 Collar (6e5)	Buy now
7	9010109M6600 Bolt	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now
10	ABADUALTIEBR Twin Kit (L:600-800M)	Buy now
13	9010109M7000 Bolt (6e5)	Buy now
14	9017009M0500 Nut, hexagon (6e5)	Buy now
15	6E5613030000 Steering axle comp.	Buy now
16	6E5613111100 Tie bar	Buy now
17	953801470000 Nut (6e5)	Buy now

Steering Guide



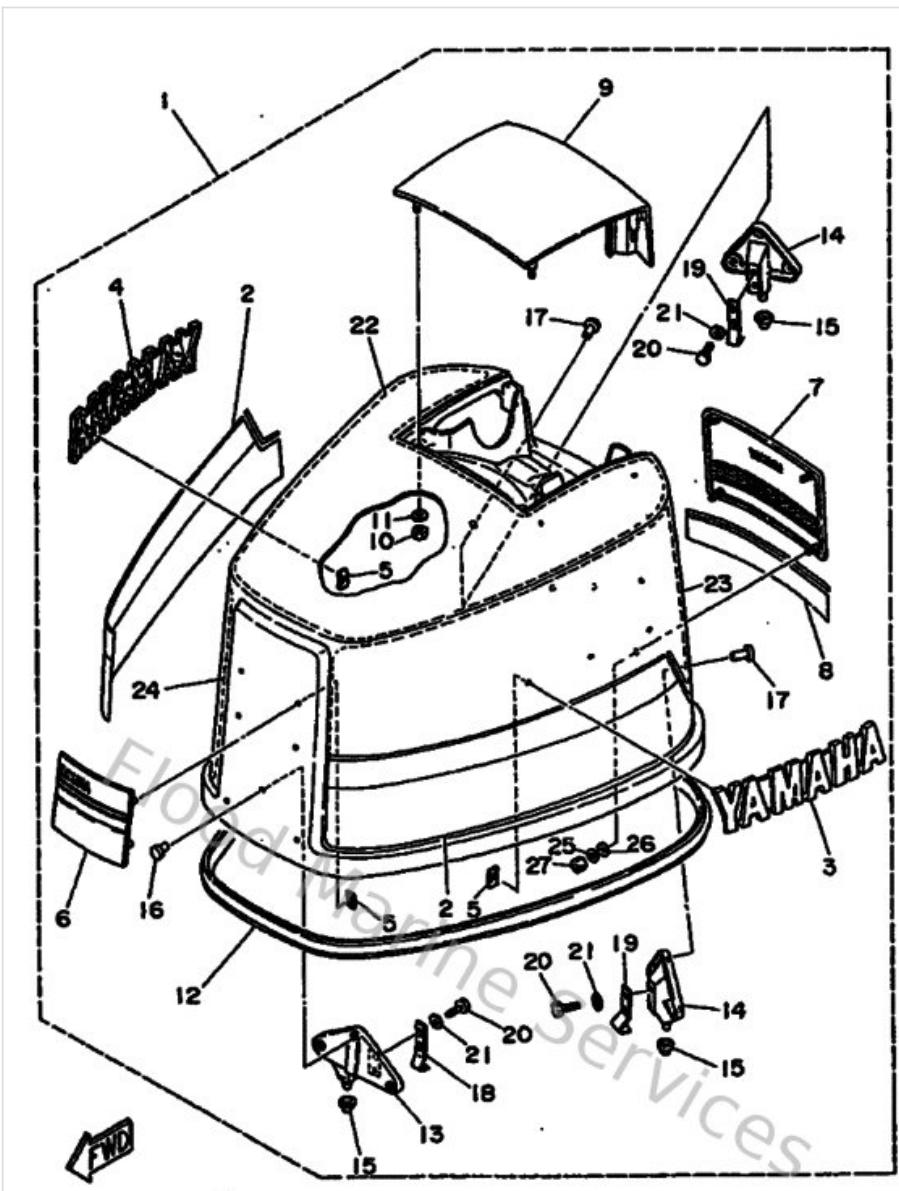
Ref	Part	
18	6E5613150000 Tie bar, 2	Buy now
19	6E5613130000 Adjuster	Buy now
20	9017014M0600 Nut (6e5)	Buy now

Top Cowling



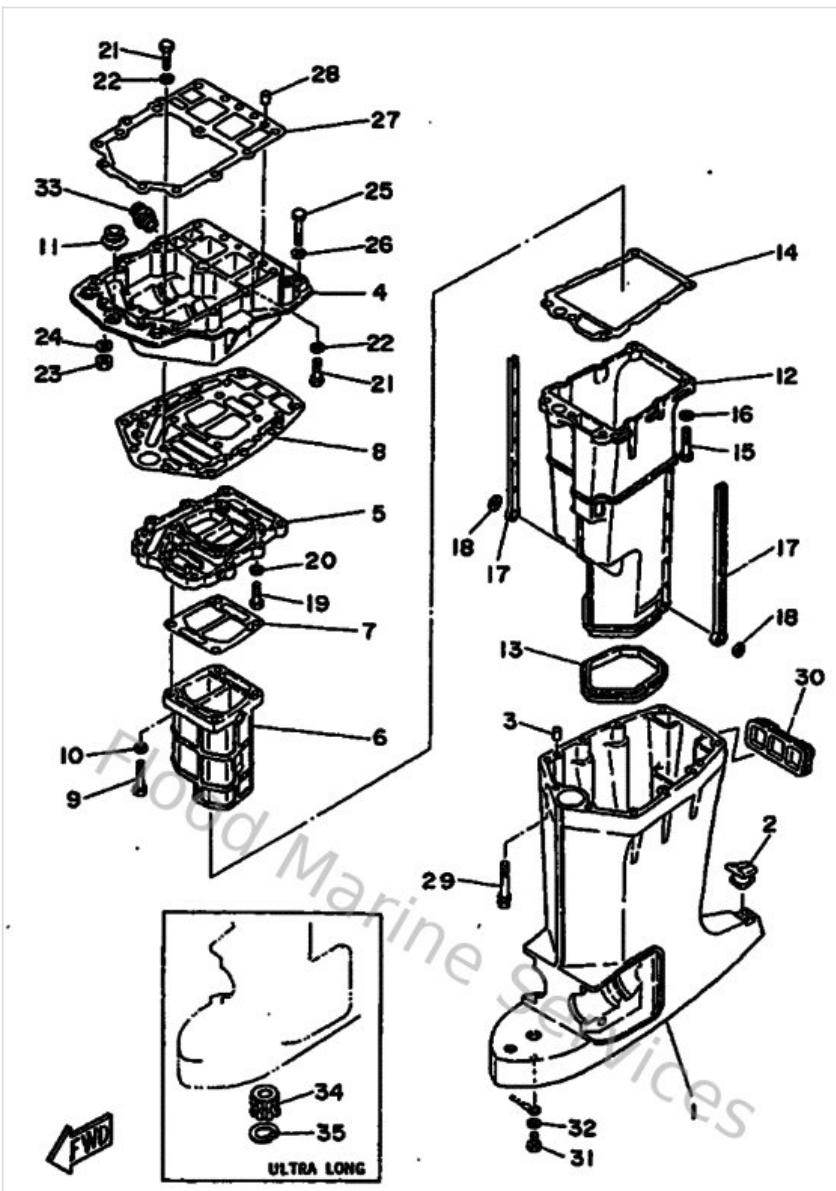
Ref	Part	
1	6G742610A0EK Top Cowling assembly	Buy now
5	9018305M0100 Nut, spring (6a0)	Buy now
9	6G54261300EK Molding, Air Duct	Buy now
10	953900660000 Nut(661)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	6E5426150000 Seal	Buy now
13	6E542647001S Holder, clamp band	Buy now
15	663426620000 Damper	Buy now
16	902660600900 Rivet (697)	Buy now
17	9026606M0200 Rivet (697)	Buy now
18	688426521000 Hook 2	Buy now
19	6E5426520000 Hook 2	Buy now
20	973950601600 Bolt, hexagon deep recess	Buy now
22	6E5426170000 Damper 1	Buy now
23	689W42665000 Damper (400x1000)	Buy now

Top Cowling



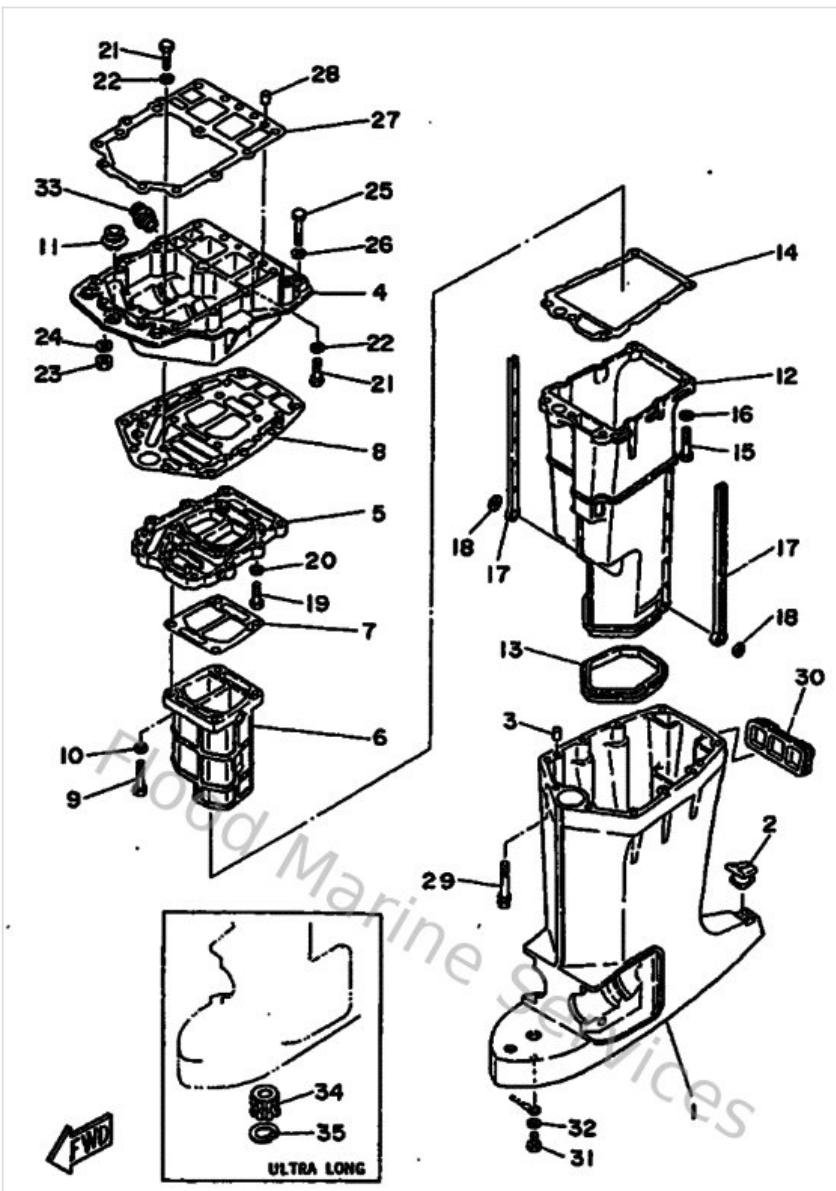
Ref	Part	
24	6G542627000 Damper (400x1000)	Buy now
25	902020605800 Washer, plate (8a4)	Buy now
26	902010606800 Washer, plate (6k8)	Buy now

Upper Casing



Ref	Part	
1	6E54511100EK Casing, Upper	Buy now
2	6E5451550000 Cap	Buy now
3	9360812M0500 Pin, dowel b (6e5)	Buy now
4	6G541137KT94 element	Buy now
5	6G541131009M Manifold, ext. 1	Buy now
6	6G541132009M Manifold, Exhaust	Buy now
7	6G5411340000 Gasket, exhaust manifold	Buy now
8	6G545114A100 Gasket, upper casing	Buy now
9	973950804500 Bolt, hexagon	Buy now
10	929900860000 Washer, plain (663)	Buy now
12	6E51471101CA Muffler 1	Buy now
13	6E5451230000 Gasket, muffler	Buy now
14	6E5411350000 Gasket, exhaust manifold	Buy now
17	6E5147370000 Damper, muffler	Buy now
18	9018305M0200 Nut, spring (6e5)	Buy now

Upper Casing



Ref	Part	
19	973950803000 Bolt, hexagon (fj1)	Buy now
21	970800803000 Bolt, hexagon (fj1)	Buy now
22	929900810000 Ybs67-8 washer, spring	Buy now
23	953800870000 Nut(661)	Buy now
27	6G5451130000 Gasket, upper casing	Buy now
29	9011908M0400 Bolt, with washer	Buy now
30	6E5427690000 Seal, rubber	Buy now
31	973950601000 Bolt	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	6G5125810000 Joint, hose	Buy now
34	6E5453180000 Bushing, drive shaft 3	Buy now
35	9342036M0100 Circlip (6a0)	Buy now

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