



Yamaha 225BETOL 1994

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

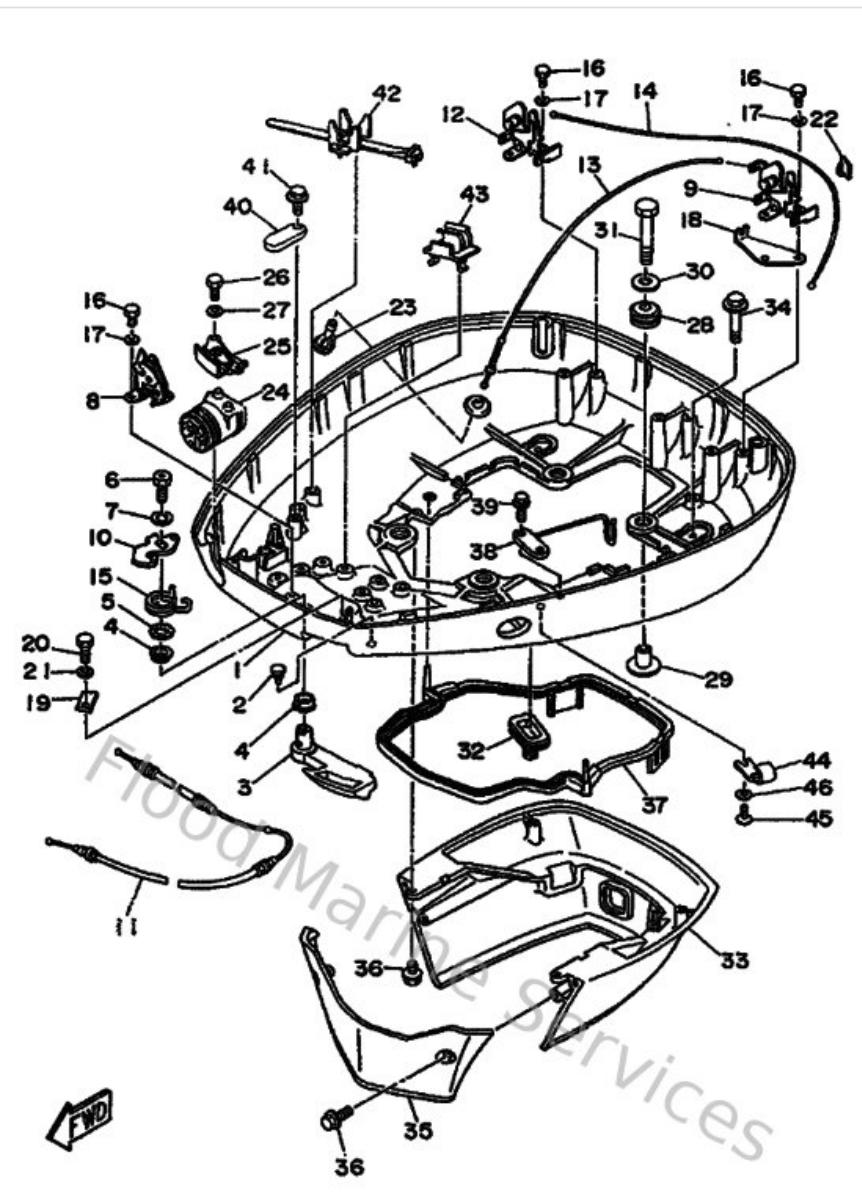
Authorised Yamaha Dealers



Contents

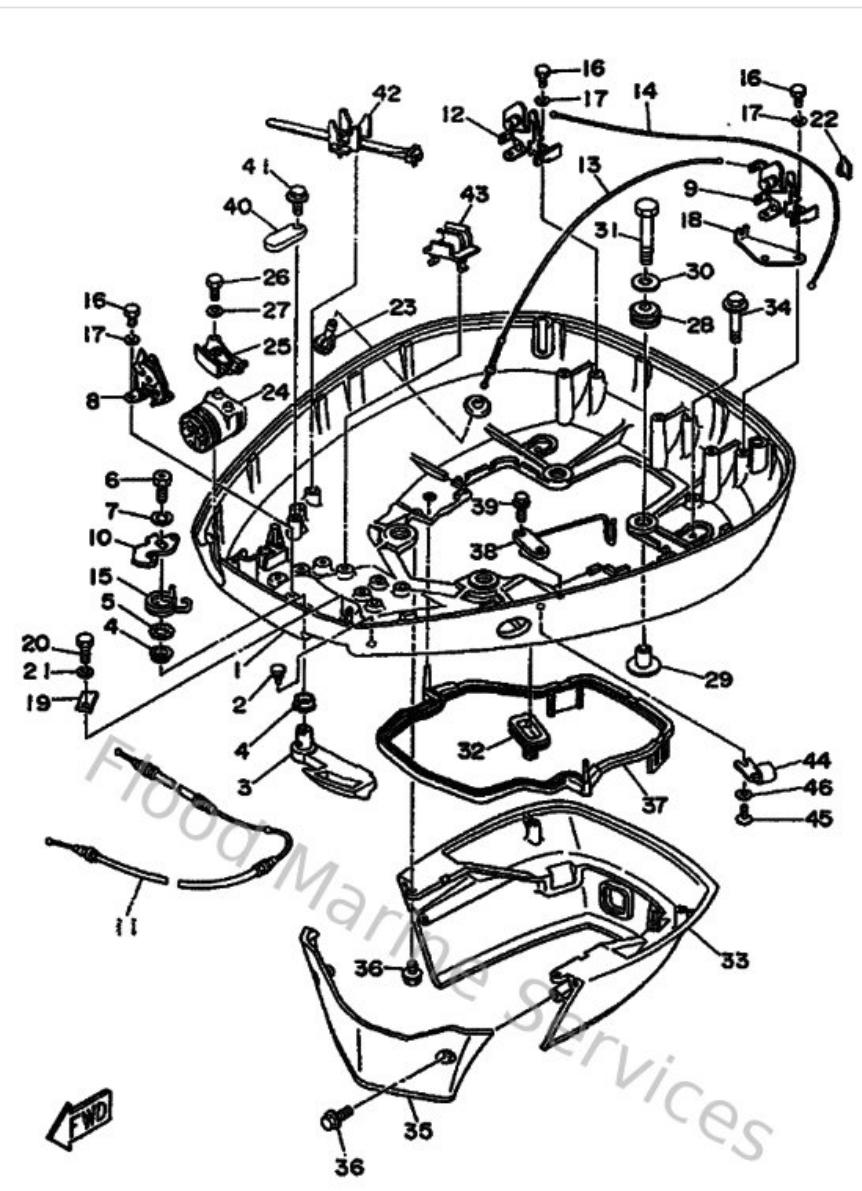
Bottom Cowling	3
Bracket 1	5
Bracket 2	8
Carburetor	11
Controller 1	13
Crankshaft & Piston	16
Cylinder & Crankcase 1	18
Cylinder & Crankcase 2	21
Demarreur Electrique	23
Fuel	25
Generatrice	29
Intake	30
Kits De Reparation 1	32
Kits De Reparation 2	35
Lower Casing & Drive	37
Oil Pump	44
Oil Tank	46
Partie Electrique 1	48
Partie Electrique 2	50
Partie Electrique 3	53
Power Trim & Tilt Assy	54
Top Cowling	58
Upper Casing	59

Bottom Cowling



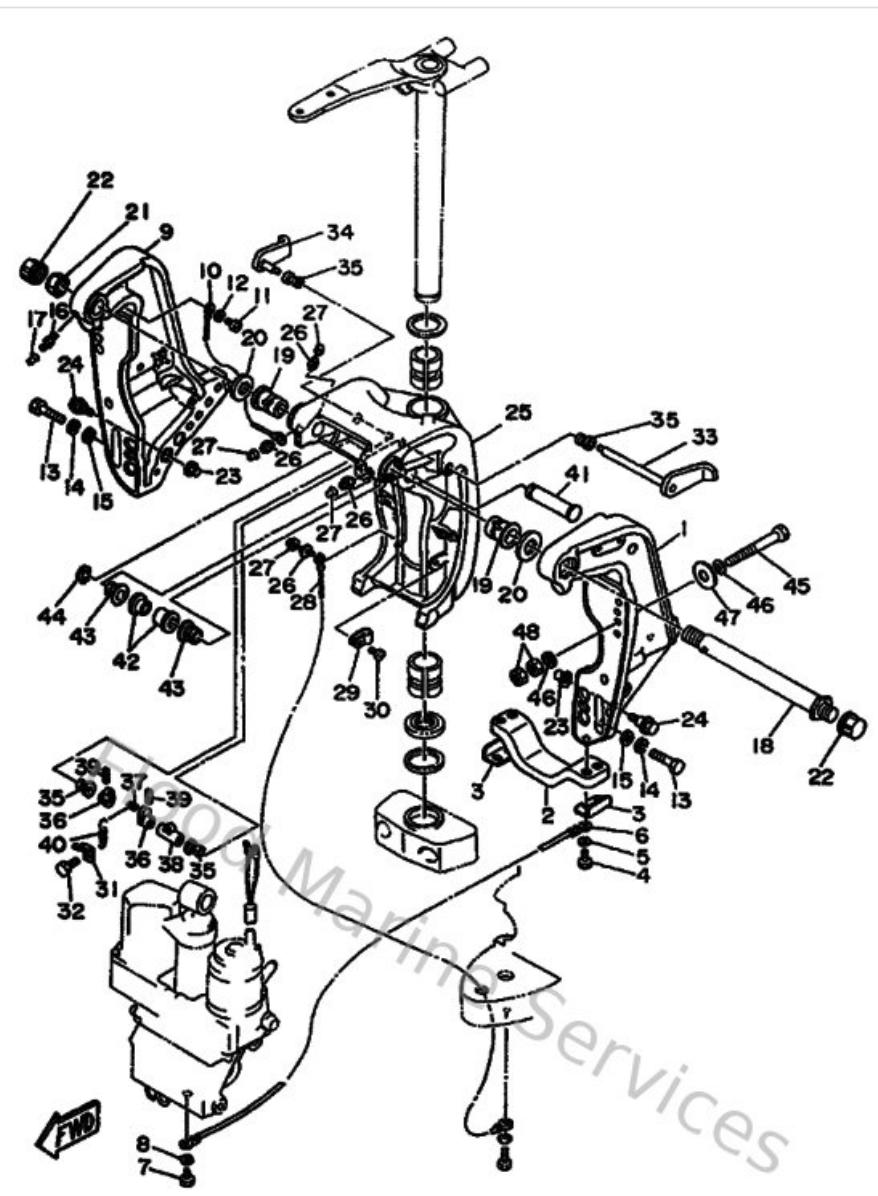
Ref	Part	
2	6H4427480000 Grommet	Buy now
4	9038613M8800 Bush(6r3)	Buy now
5	9020613M1000 Washer, wave (6e5)	Buy now
7	929900820000 Ybs66-8 washer, plain	Buy now
10	6R3428160000 Lever, clamp	Buy now
13	6N7428501000 Wire, complete	Buy now
14	6N7428502000 Wire, complete	Buy now
16	970950601600 Bolt, hexagon deep recess	Buy now
17	929900660000 Washer, plain (646)	Buy now
18	6N7428280000 Plate, clamp	Buy now
20	970850601000 Bolt	Buy now
23	6E5443910000 Nipple, hose	Buy now
28	9048022M1500 Grommet (6e5)	Buy now
29	9038708M3700 Coller (6e5)	Buy now
30	9020108M5400 Washer, plate (6e5)	Buy now

Bottom Cowling



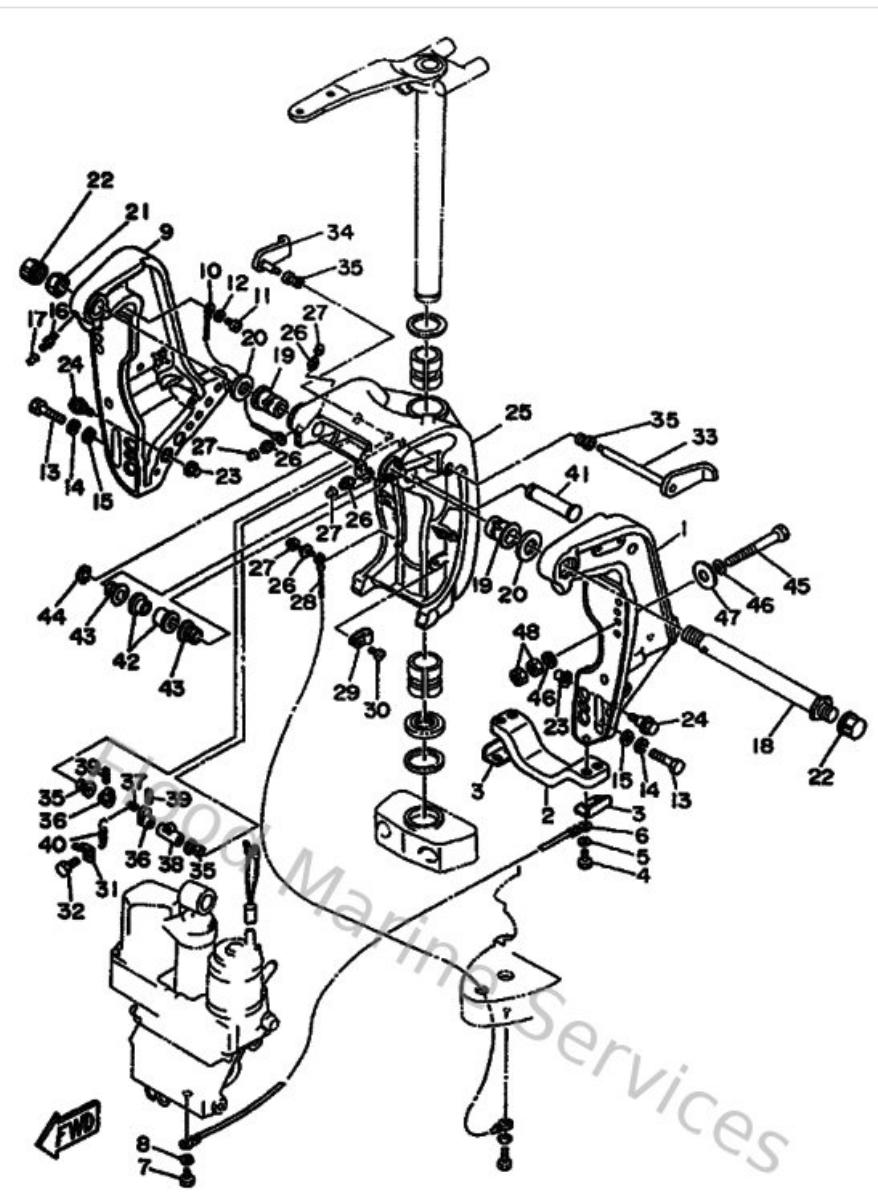
Ref	Part	
31	970950803500 Bolt(70w)	Buy now
32	688427261000 Grommet	Buy now
33	6R342741004D Apron	Buy now
34	975950652000 Bolt(7u8)	Buy now
35	6R342771018D Apron	Buy now
37	6E5427160000 Seal	Buy now
38	6K7825880000 Plate	Buy now
40	6E5825880000 Plate	Buy now
42	688825940000 Clamp	Buy now
43	6E5825940000 Clamp	Buy now
44	6E5243671000 Clamp, fuel pipe 2	Buy now
45	9015706M0100 Screw (6e5)	Buy now

Bracket 1



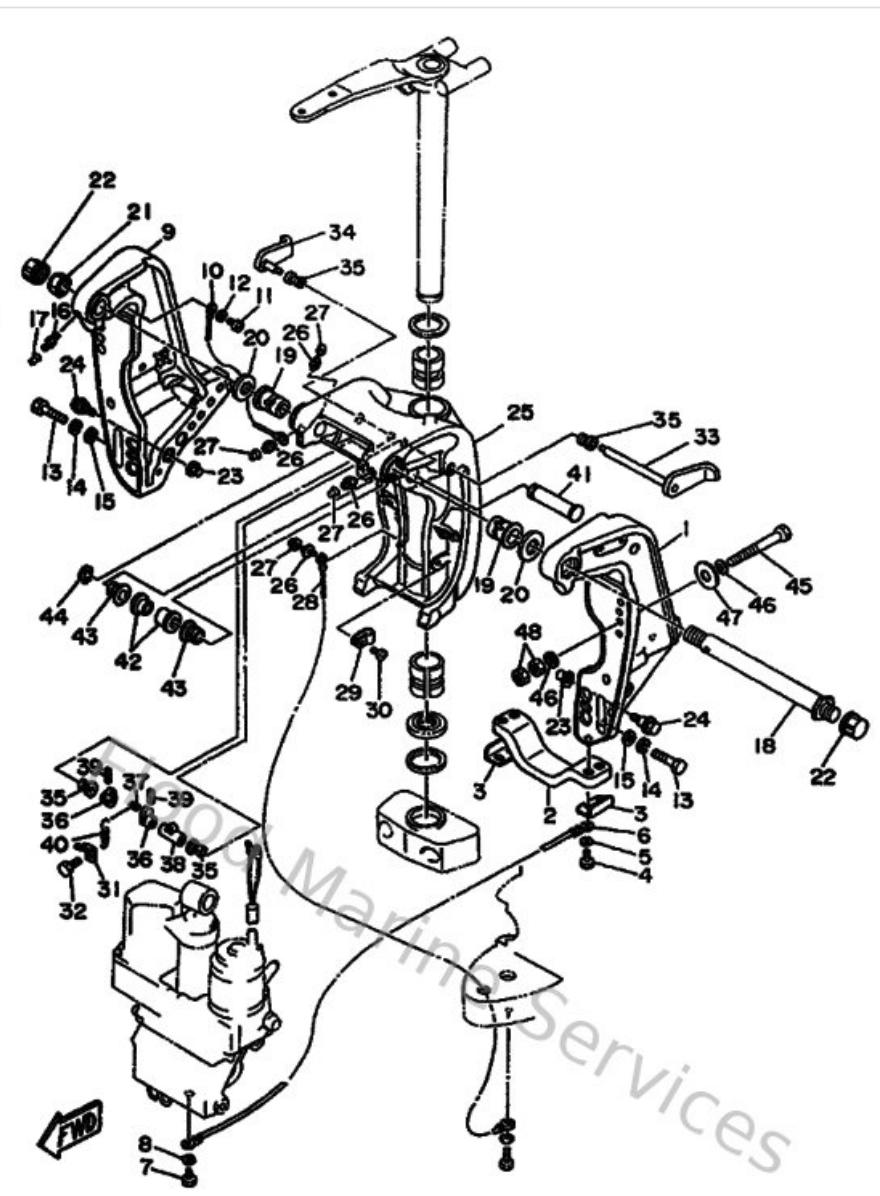
Ref	Part	
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970950601000 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	985800601200 Screw, pan head(62j)	Buy now
13	973951005000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	6R3431310000 Bolt, clamp bracket	Buy now
19	9038625M3100 Bushing (6e5)	Buy now

Bracket 1



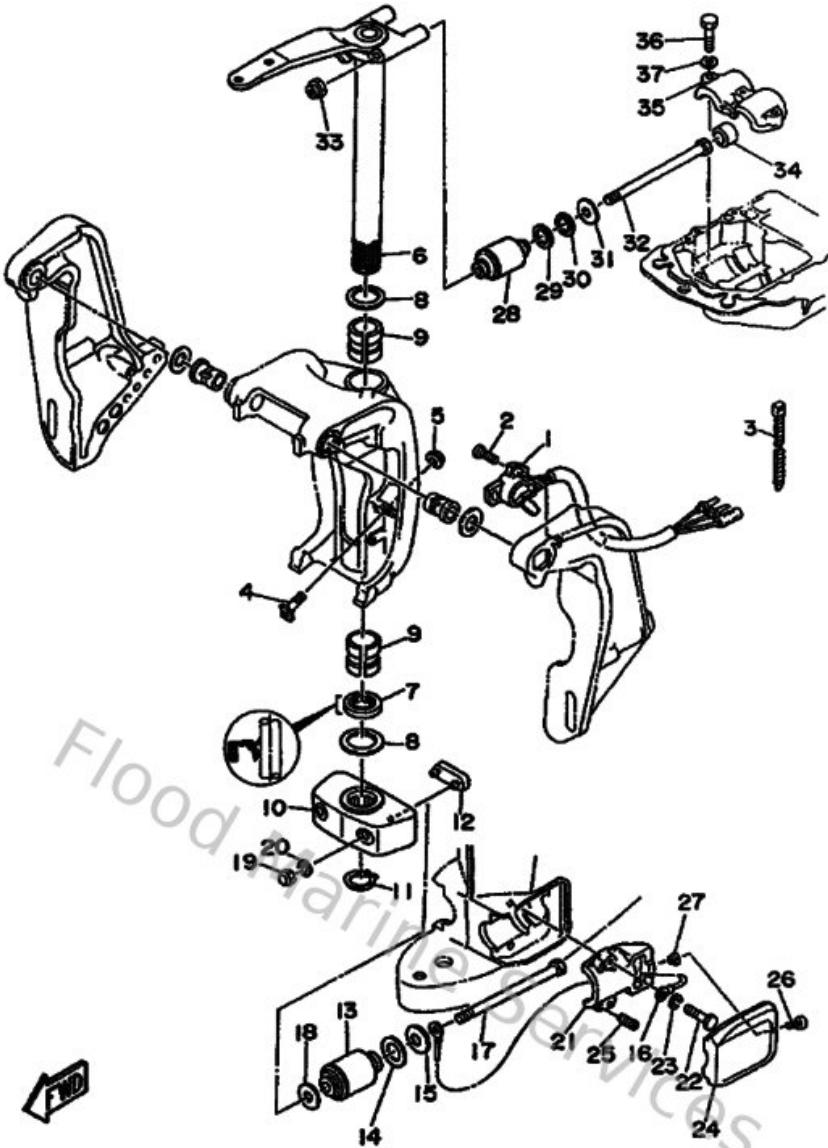
Ref	Part	
20	9020126M5900 Washer, plate (6e5)	Buy now
21	9018522M1100 Nut, self-locking	Buy now
22	6G5431450000 Cap, clamp bracket	Buy now
23	6G5431640000 Rod, Tilt Lock	Buy now
24	9010912M3500 Bolt	Buy now
28	6E5821470000 Wire, lead 5	Buy now
29	9046411M1800 Clamp(6e5)	Buy now
30	985800400800 Screw, pan head (713)	Buy now
31	6G5431440000 Hook, spring	Buy now
33	6G5431810200 Lever, tilt stop 1	Buy now
34	6G5431850200 Lever, tilt stop 2	Buy now
35	9038610M1600 Bushing (688)	Buy now
36	6G5431480000 Collar, distance	Buy now
37	9024906M1600 Pin(6G8)	Buy now
38	9038710M0200 Collar(6e5)	Buy now

Bracket 1



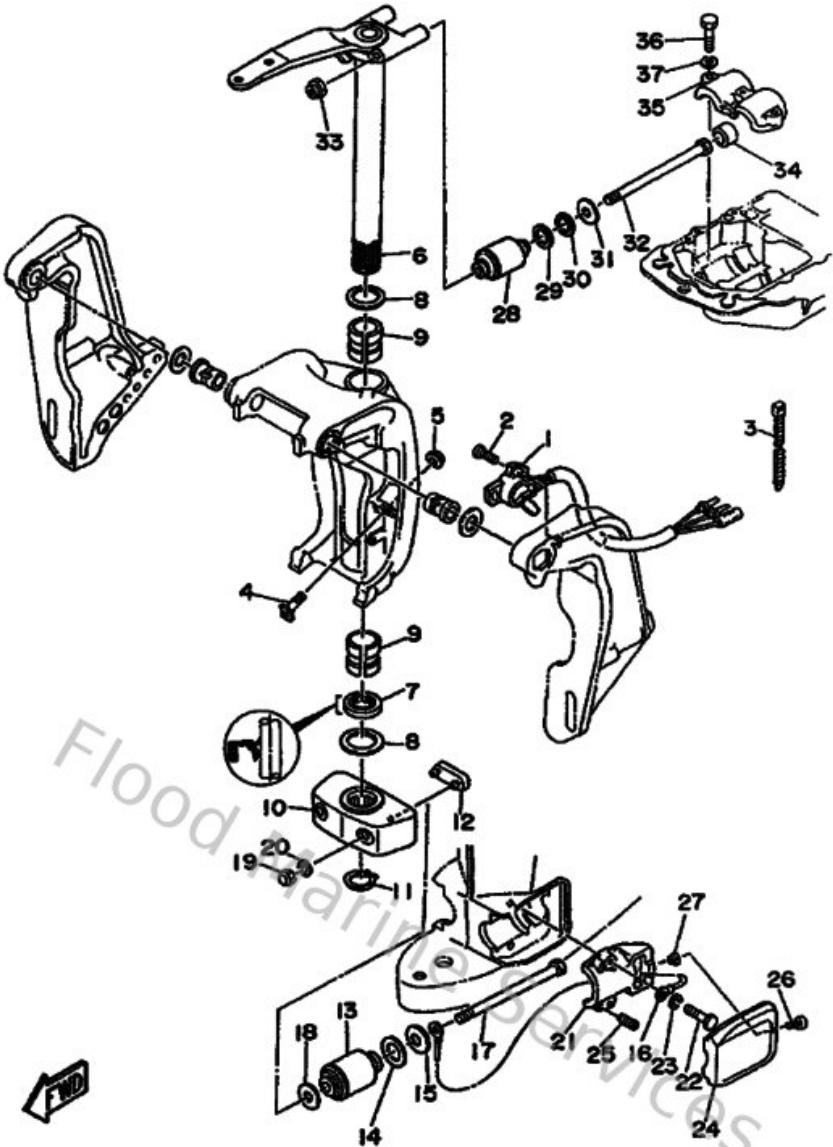
Ref	Part	
39	916903002000 Pin, spring (6h4)	Buy now
40	9050614M2400 Spring, tension(6e5)	Buy now
41	6E5431260200 Pin, upper shock mount	Buy now
42	9038618M6300 Bush(6e5)	Buy now
44	9010112M0300 Bolt (l:115mm)	Buy now
46	9020113M0100 Washer, plate(6e5)	Buy now
47	902011242600 Washe, plate(663)	Buy now
48	953801260000 Nut (707)	Buy now

Bracket 2



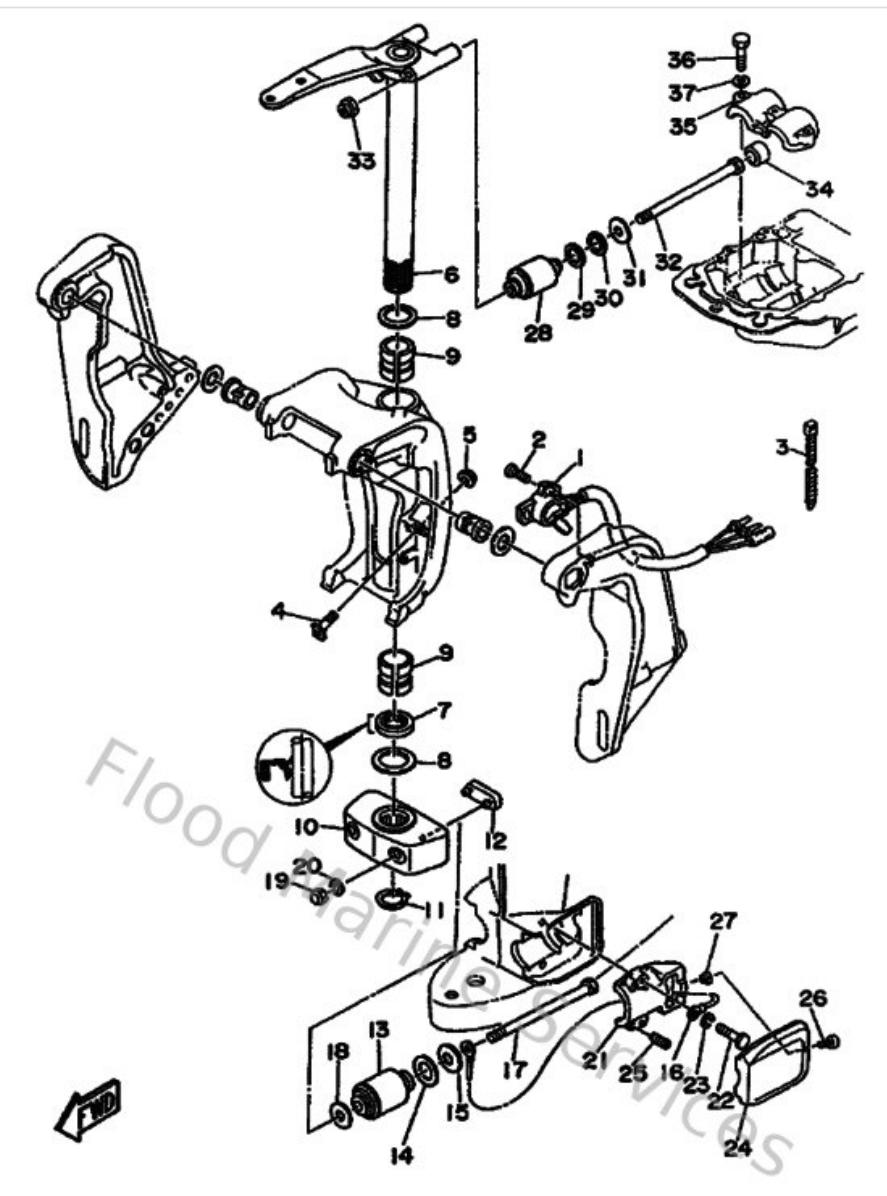
Ref	Part	
1	6R3836720100 Trim sender	Buy now
2	985800601600 Screw pan head	Buy now
3	9046511M1000 Clamp	Buy now
4	6G5433760000 Bolt, Thrust Receiver	Buy now
5	957801030000 Nut, nylon (6e5)	Buy now
6	6E542510044D Steering bracket assembly	Buy now
8	9020138M6000 Washer, plate (6e5)	Buy now
9	9038638M8900 Bush(6e5)	Buy now
10	6G544551004D Housing, lower mount rubber	Buy now
11	9341037M0400 Circlip (6e5)	Buy now
12	6E5445750000 Damper, lower mount rubber	Buy now
13	6G5445550000 Mount damper, lower side	Buy now
14	9020232M1900 Washer, plate (6e5)	Buy now
15	9020116M5500 Washer, plate (6e5)	Buy now
16	6E5821490000 Wire, lead 3	Buy now

Bracket 2



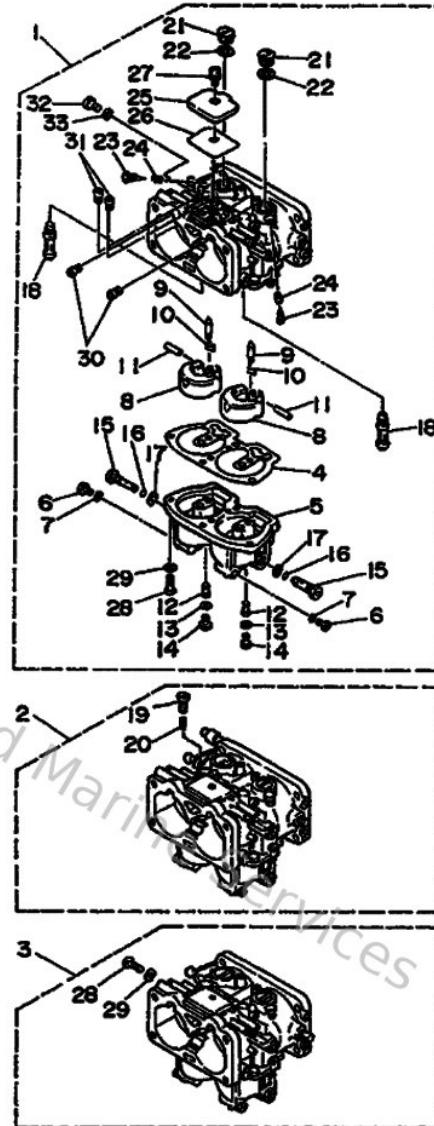
Ref	Part	
17	9010914M3400 Bolt(6e5)	Buy now
18	9020115M5800 Washer, plate (6e5)	Buy now
19	953801480000 Nut, crown (6e5)	Buy now
20	929901460000 Washer (6e5)	Buy now
21	6E5445520094 Housing, lower mount rubber	Buy now
22	973951004500 Bolt(64d)	Buy now
23	929901010000 Ybs67-10 washer, spring	Buy now
24	6E544553018D Cover, lower mount	Buy now
25	9050116M2800 Spring (6e5)	Buy now
27	901790606600 Nut(663)	Buy now
28	6G5445140094 Mount damper, upper side	Buy now
29	9020126M5700 Washer, plate (6e5)	Buy now
30	9020226M1800 Washer, plate (6e5)	Buy now
31	9020114M5600 Washer, plate (6e5)	Buy now
32	9010912M3700 Bolt	Buy now

Bracket 2



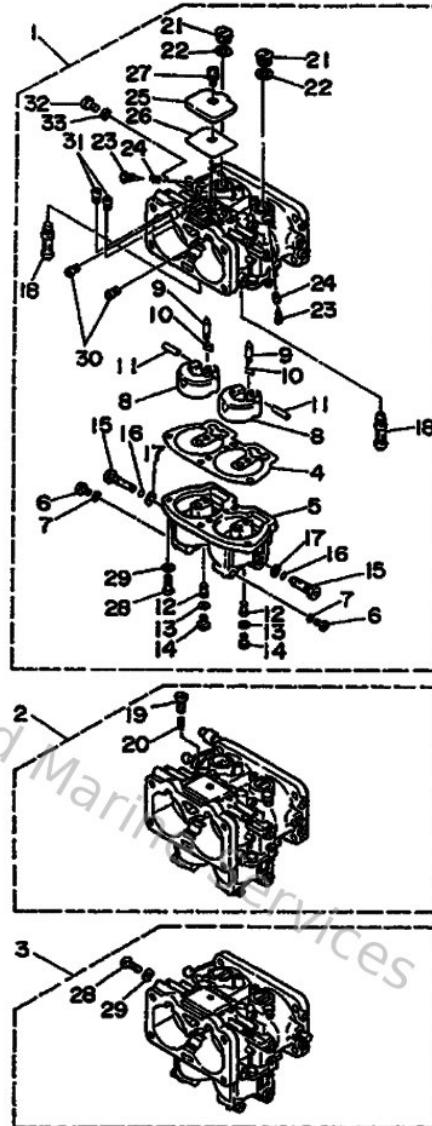
Ref	Part	
33	901851205800 Nut, nylon(663)	Buy now
34	663445750000 Damper, lower mount rubber	Buy now
35	6E5445110000 Cover, upper mount	Buy now

Carburetor



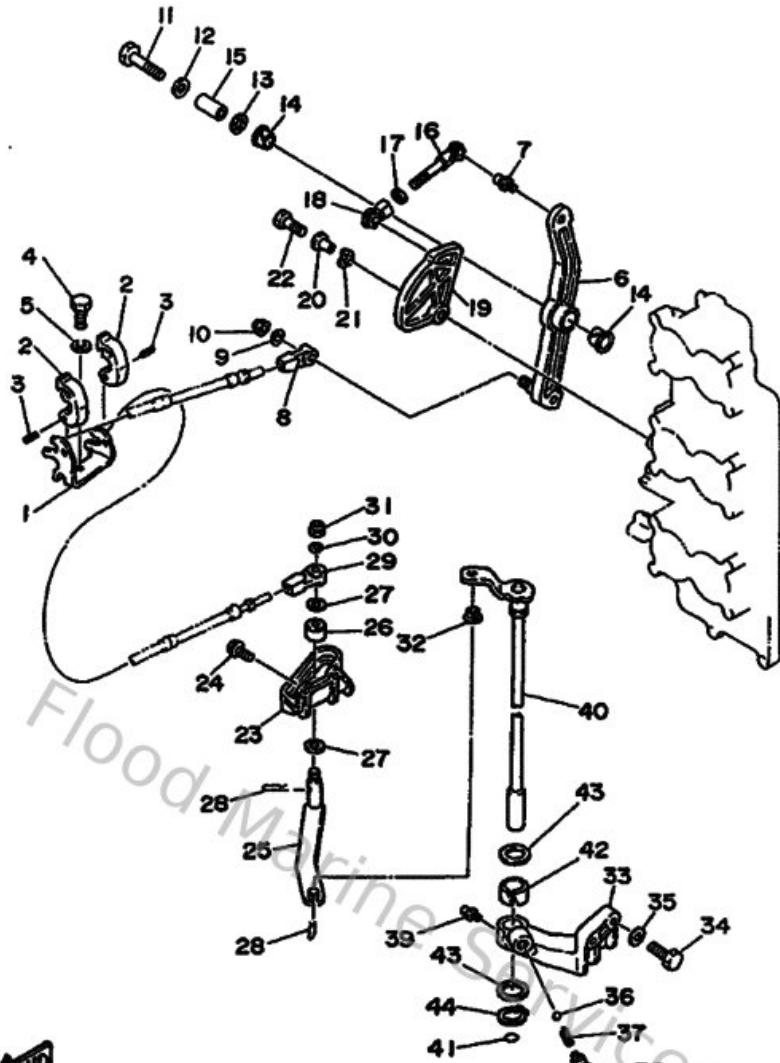
Ref	Part	
1	6R5143010100 Carburetor Assembly 1	Buy now
3	6R5143030100 Carburetor Assembly 3	Buy now
6	6E5143830100 Screw, drain	Buy now
7	6J8149950000 Gasket, drin screw	Buy now
8	6E5143850200 Float	Buy now
9	6E5145460000 Valve, needle	Buy now
10	6E5141590000 Clip	Buy now
11	6E5143860200 Pin, float	Buy now
13	6E5143970000 Gasket	Buy now
14	6E5143940000 Valve, Drain	Buy now
16	6E5149970000 O-ring	Buy now
17	6E5143980100 Gasket	Buy now
18	6R51492A0000 Nozzle, Main	Buy now
19	6E5143210000 Screw, throttle	Buy now
20	6J8143340000 Spring, throttle	Buy now

Carburetor



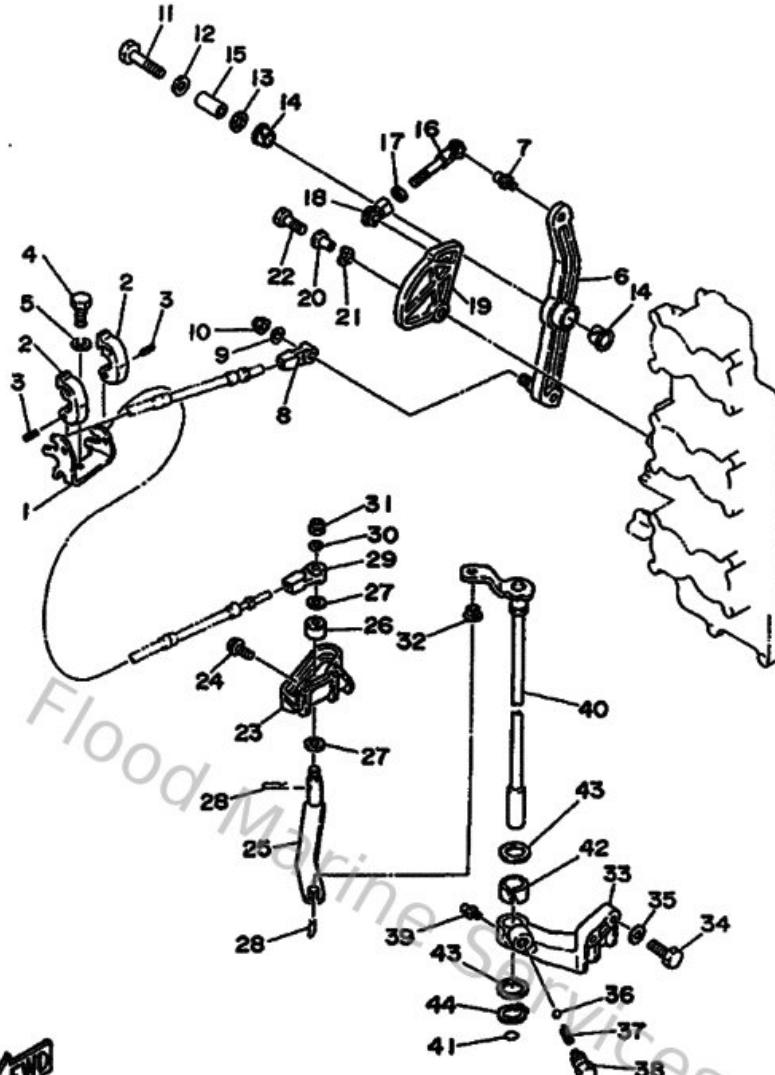
Ref	Part	
21	6E5143280100 Plug	Buy now
22	6E5149790000 Gasket	Buy now
23	6E5143230300 Screw, air adjusting	Buy now
24	6E5142230000 Spring, air adjusting	Buy now
25	6E5145270100 Plate	Buy now
26	6E5149590100 Gasket	Buy now
27	979800510800 Screw, with washer	Buy now
28	985800501600 Screw, pan head(6b0)	Buy now
29	929900510000 Ybs67-5 washer, spring	Buy now
30	61A1492H1200 Jet, slow air (#60)	Buy now
32	6E5143240000 Screw, flat head	Buy now

Controller 1



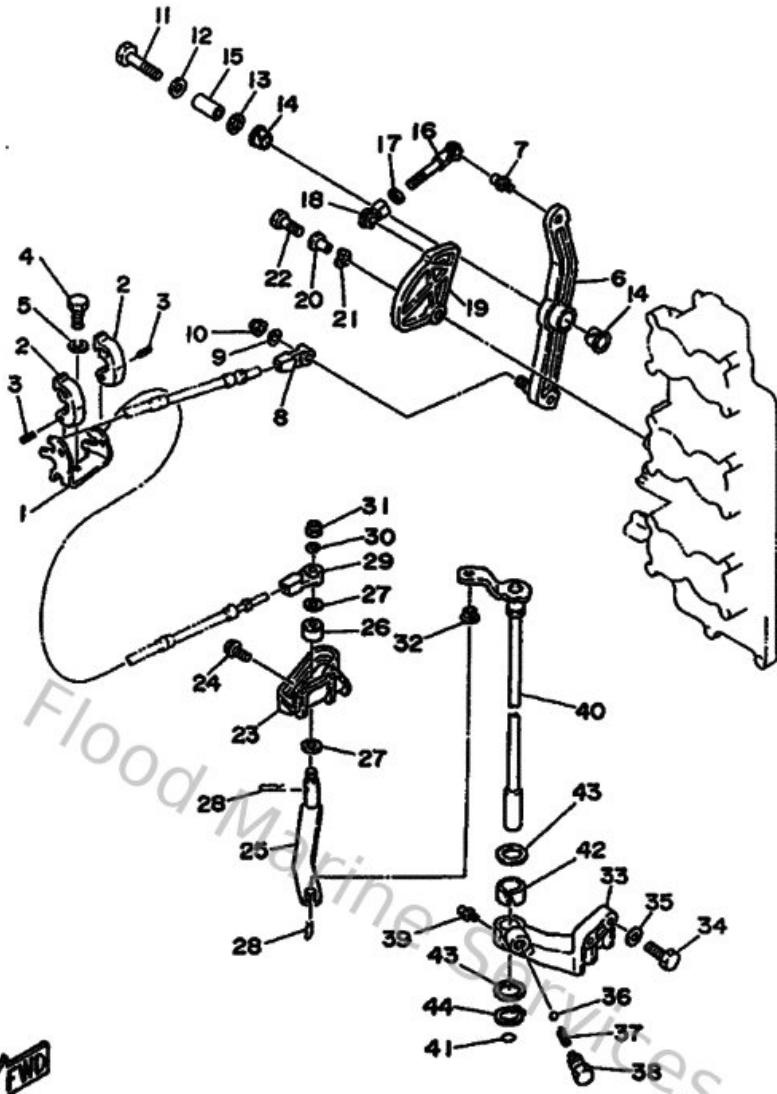
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	973950802000 Bolt, hexagon	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	6K7416320194 Lever, Magneto Control	Buy now
7	663855180000 Joint, ball	Buy now
8	6E5483440000 Cable end, remote control	Buy now
9	929900620000 Ybs66-6 washer, plain	Buy now
10	9018506M0700 Nut, self-locking(6e5)	Buy now
11	973130804500 Bolt	Buy now
12	9020108M6100 Washer Plate (6E5)	Buy now
13	9020612M0000 Washer, wave (676)	Buy now
14	903861206900 Bush(666)	Buy now
15	9038708M1600 Collar	Buy now

Controller 1



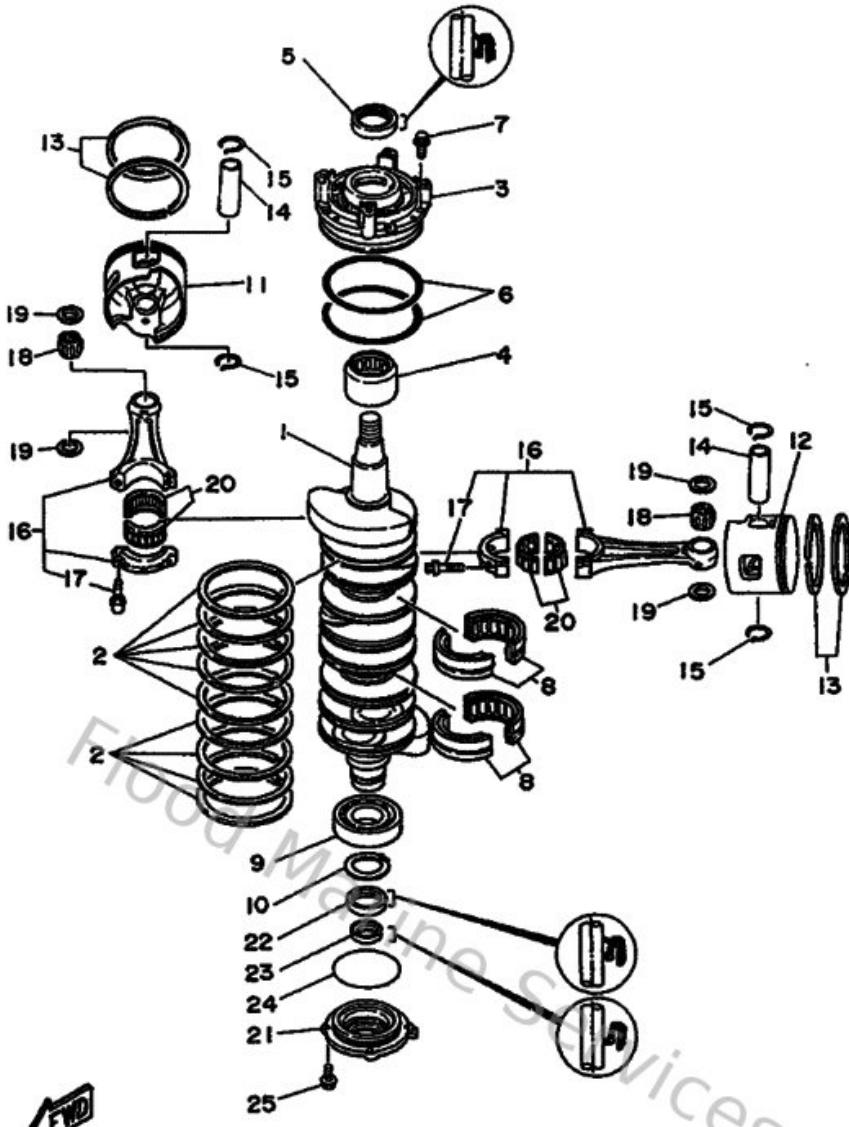
Ref	Part	
16	6K7412110000 Link, accel.	Buy now
17	953800560000 Nut, hexagon (663)	Buy now
18	6H1412370000 Joint, link	Buy now
20	9038706M2900 Coller (6a0)	Buy now
21	9020610M0400 Washer, wave (676)	Buy now
22	970950602500 Bolt	Buy now
23	6E5441170094 Bracket	Buy now
24	975950652000 Bolt(7u8)	Buy now
25	999990396600 Lever, Shift Rod	Buy now
26	6E5441220000 Bushing, shift rod lever	Buy now
27	9020208M2000 Washer, plate (6e5)	Buy now
28	904681800800 Clip 620436610000	Buy now
32	90387060G700 Collar(47x)	Buy now
33	6E5441180194 Bracket 2	Buy now
34	973130803000 Bolt	Buy now

Controller 1



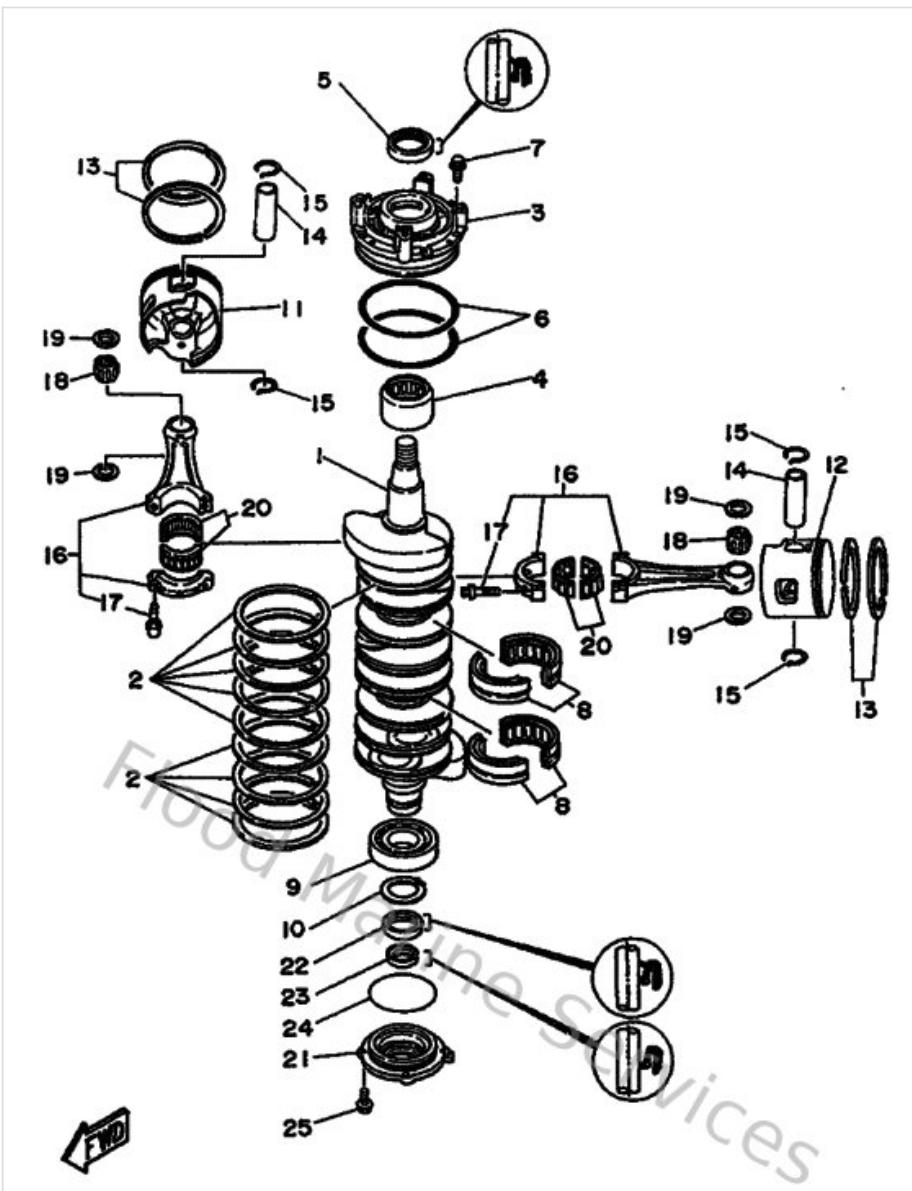
Ref	Part	
35	929900860000 Washer, plain (663)	Buy now
36	9350104M0200 Ball (697)	Buy now
37	905011208200 Spring 6484411600	Buy now
38	648427150000 Bushing 2	Buy now
39	9370006M0300 Nipple, grease(6a1)	Buy now
40	6E5441202400 Handle gear shift assembly	Buy now
41	932100935000 O-ring	Buy now
42	9038616M6600 Bush(6e5)	Buy now
43	902021606100 Washer, plate(663)	Buy now
44	990091640000 Circlip(13t)	Buy now

Crankshaft & Piston



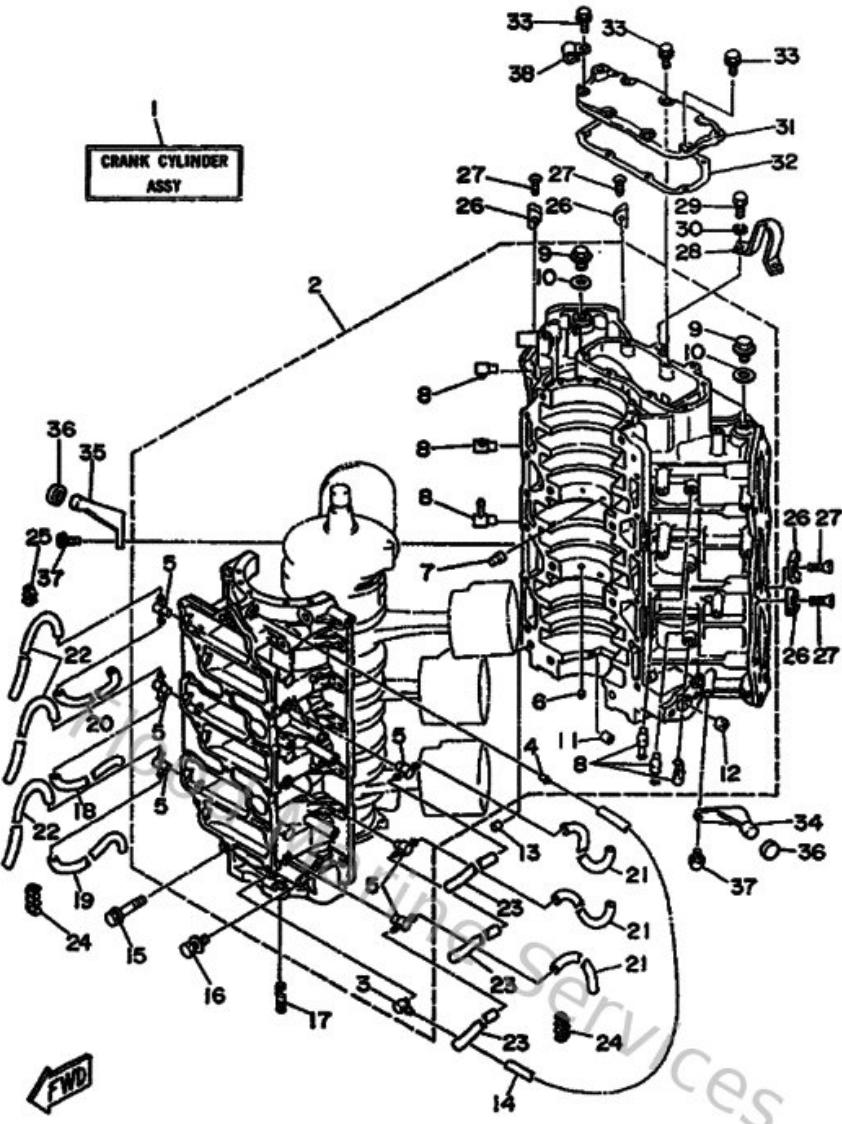
Ref	Part	
1	6R3114110000 Crankshaft	Buy now
3	6R3151630094 Housing, bearing 1	Buy now
5	9310240M3800 Oil seal(61a)	Buy now
6	932110438400 O-ring (705)	Buy now
7	975950652000 Bolt(7u8)	Buy now
9	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
10	990094040000 Circlip(n02)	Buy now
11	6R5116311193 Piston (std)	Buy now
12	6R5116421193 Piston 2 (std)	Buy now
13	64D116050200 Piston ring set (0.50mm o/s)	Buy now
14	6R5116331000 Pin, piston	Buy now
15	6R5116341000 Clip, piston pin	Buy now
16	6R5116501000 Connecting kit	Buy now
17	9010908M6100 Bolt	Buy now
18	933103233700 Bearing	Buy now

Crankshaft & Piston



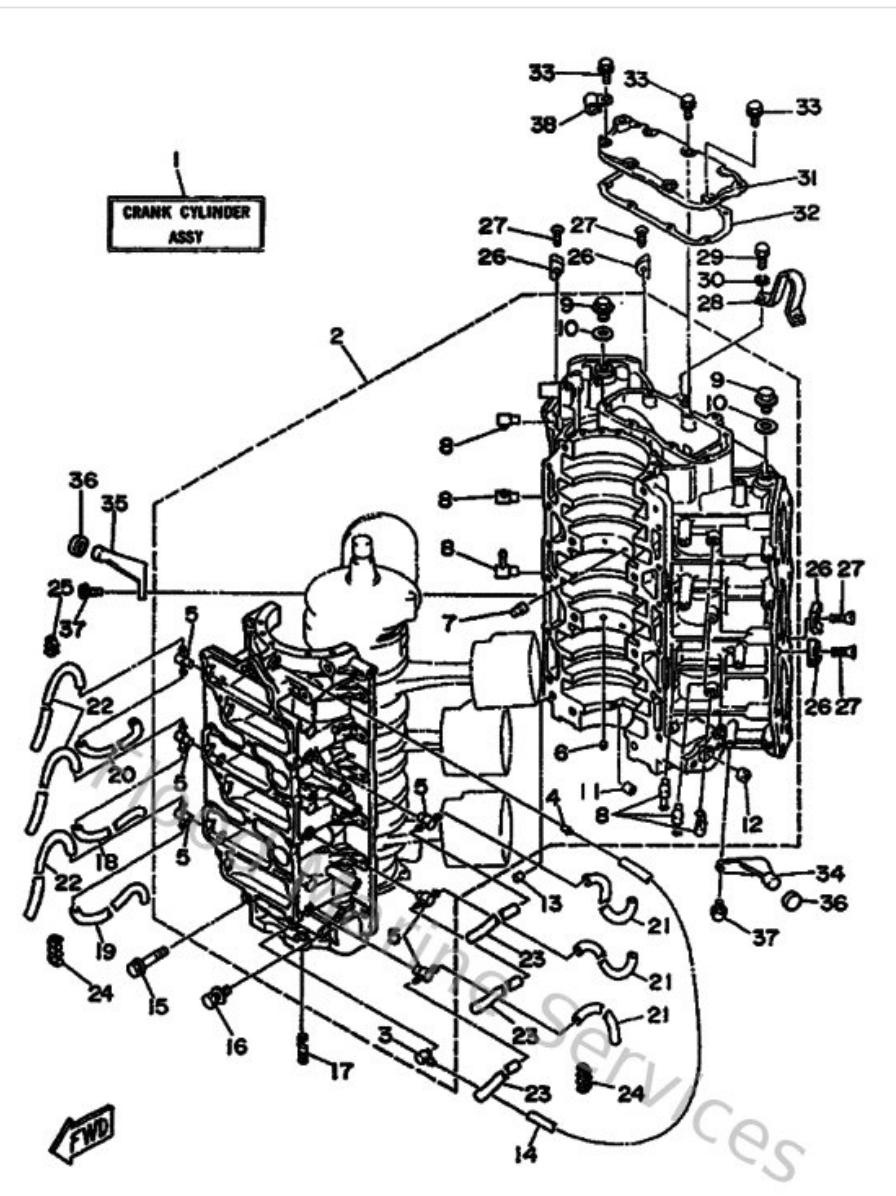
Ref	Part	
19	9020123M0100 Washer, plate(6g6)	Buy now
20	93310836V200 Brg, cyl-cal roller (6e5)	Buy now
21	6G5153590094 Housing, oil seal	Buy now
22	9310235M1300 Oil seal (6e5)	Buy now
23	9310122M1500 Oil seal (6e5)	Buy now
24	9321074M3500 O-ring (6e5)	Buy now

Cylinder & Crankcase 1

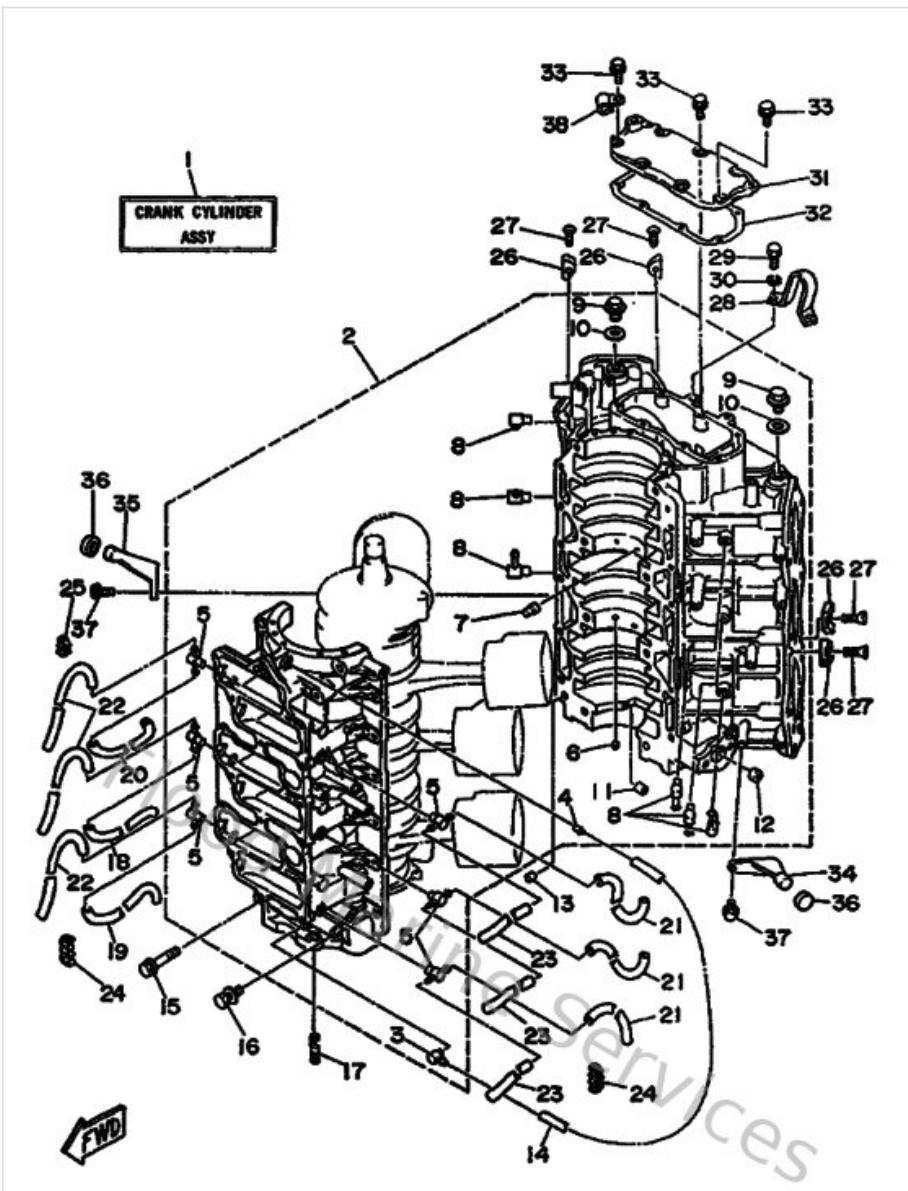


Ref	Part	
1	6R5W0090154D Crank-Cylinder.assembly	Buy now
2	6R5151000194 Crankcase assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	6F6113720100 Nipple, hose	Buy now
6	624113790000 Valve, check	Buy now
7	663115180100 Lock, bearing	Buy now
8	646113700000 Check valve assembly	Buy now
9	9034014M0000 Plug, straight screw(62y)	Buy now
10	904301411500 Gasket (663)	Buy now
11	9038406M0700 Bush, bimetal formed(6r3)	Buy now
12	9038414M0900 Bush, bimetal formed(6r3)	Buy now
13	936081206300 Pin, dowel (626)	Buy now
14	9044507M1000 Hose (L770)	Buy now
15	9010510M2000 Bolt (6e5)	Buy now

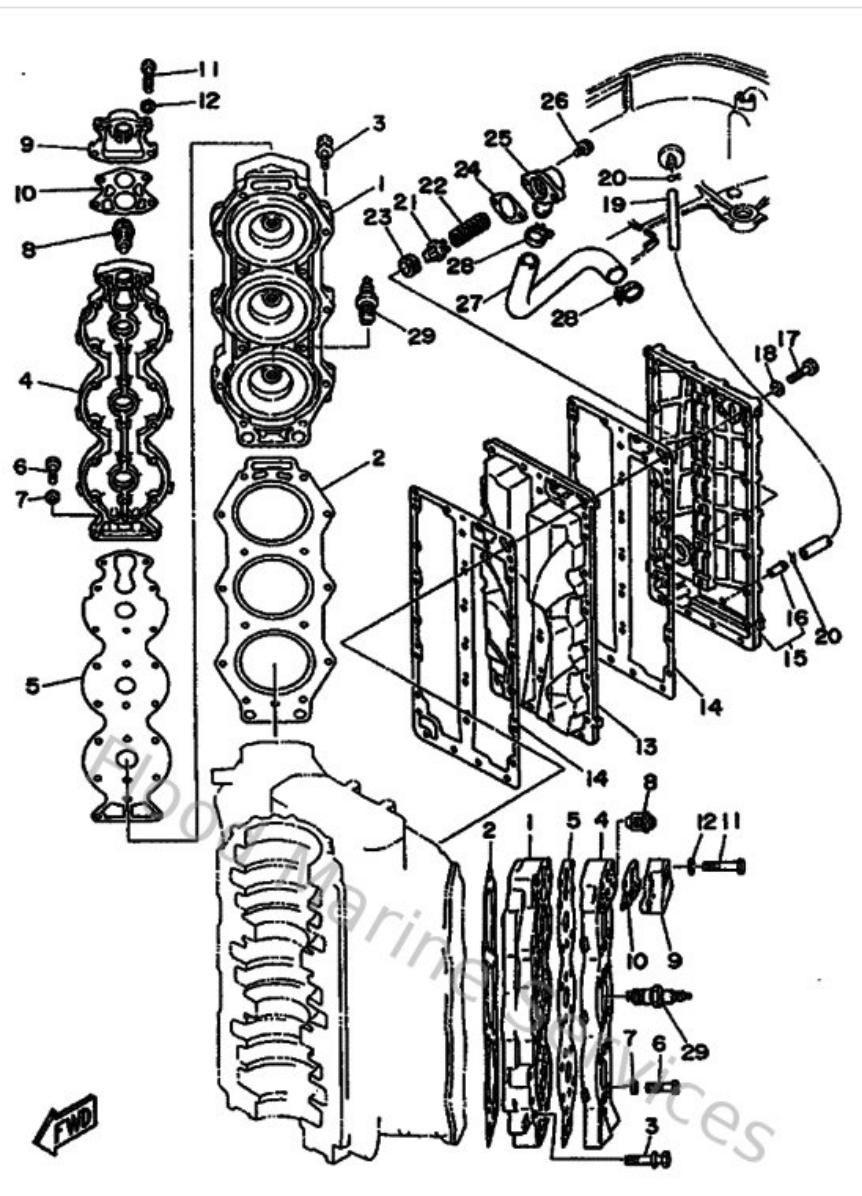
Cylinder & Crankcase 1



Cylinder & Crankcase 1

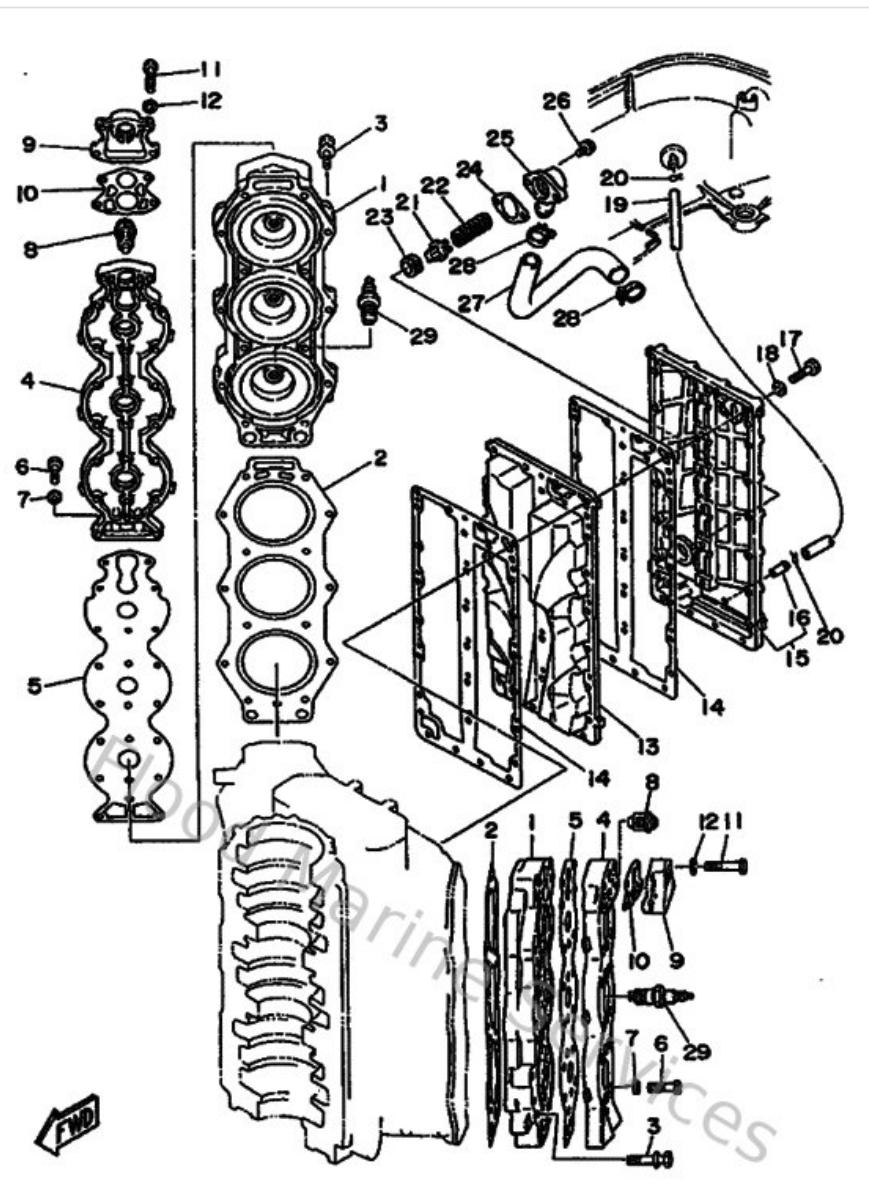


Cylinder & Crankcase 2



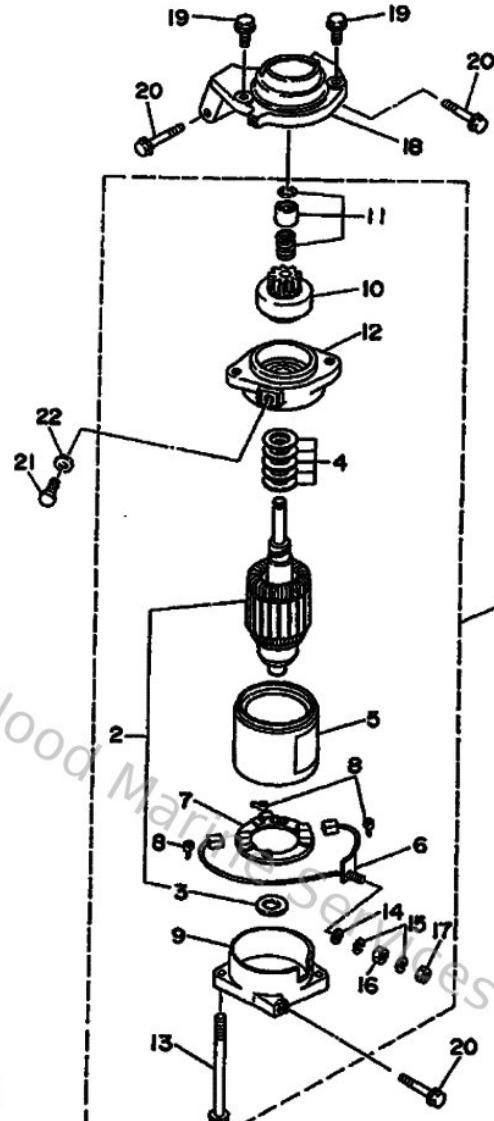
Ref	Part	
3	9011908M2100 Bolt, with washer(63v)	Buy now
4	6G511191009M Cover, cylinder head 1	Buy now
5	6G511193A000 Gasket, head cover 1	Buy now
6	970800603000 Bolt(jf7)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6E5124112000 Thermostat	Buy now
9	6G512413001S Cover, thermostat	Buy now
10	68812414A100 Gasket, cover	Buy now
11	973130604500 Bolt, hexagon	Buy now
13	64D41111001S Inner cover, exhaust	Buy now
14	6G541112A100 Gasket, exhaust inner cover	Buy now
15	6R341113009M Outer cover, exhaust	Buy now
16	6EEF43770000 Pipe, joint 2	Buy now
17	970130603500 Bolt(3rv)	Buy now
19	6E5243120000 Pipe 2	Buy now

Cylinder & Crankcase 2



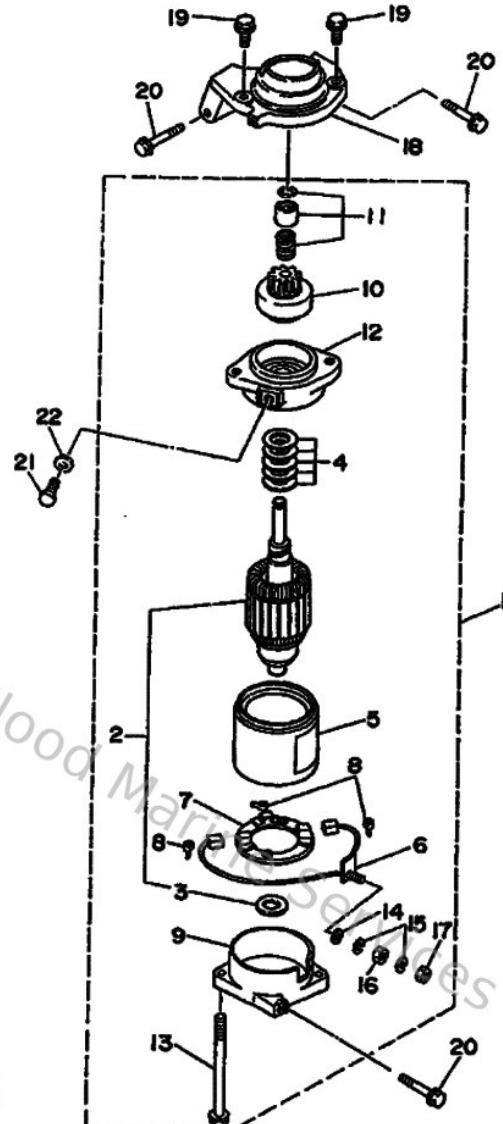
Ref	Part	
20	904670800400 Clip, pipe 6162435600	Buy now
21	6G5124160000 Valve, pressure control	Buy now
22	9050116M1100 Spring, compression (688)	Buy now
23	9048020M0500 Grommet (688)	Buy now
24	6G511382A100 Gasket 2	Buy now
25	6G511372005B Cover, bypass 2	Buy now
26	975950652000 Bolt(7u8)	Buy now
27	6G5125760000 Hose 1	Buy now
28	9046513M3600 Clamp(6h4)	Buy now
29	947020030900 Plug, spark (br9hs-10)	Buy now

Demarreur Electrique

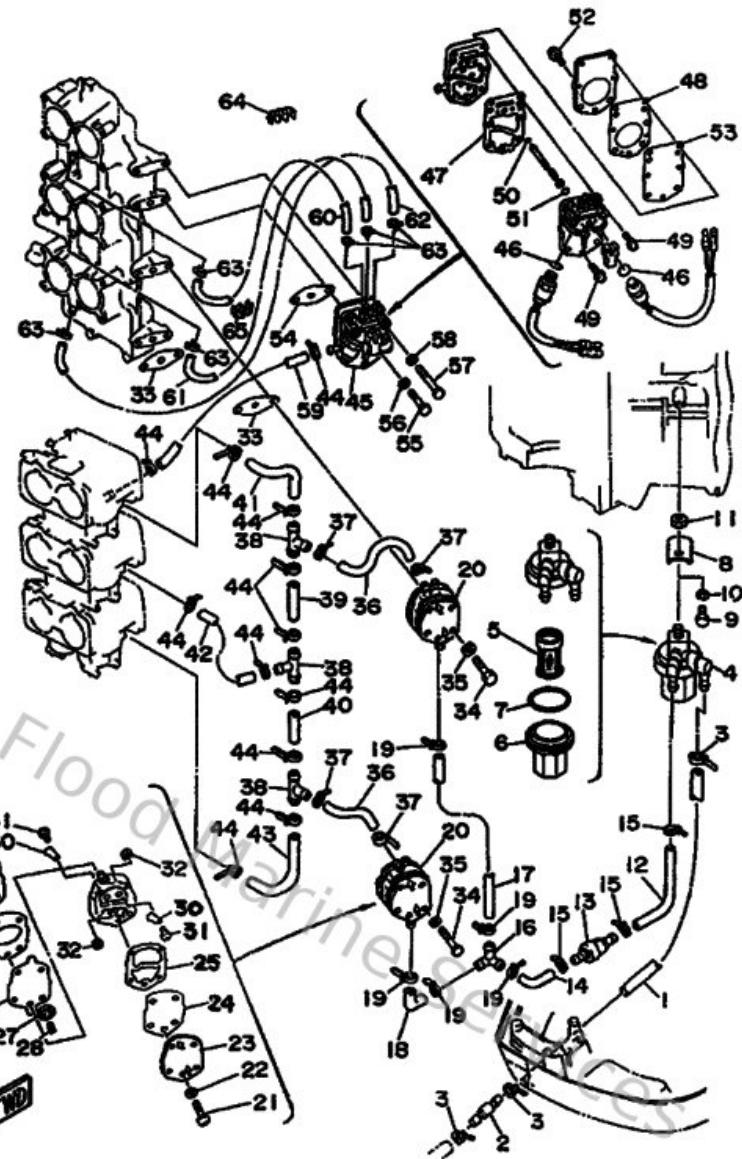


Ref	Part	
1	61H818000100 Starting motor assembly	Buy now
2	61A818500900 Armature Assembly	Buy now
3	61A818240000 Washer 2	Buy now
4	61A818090000 Washer kit	Buy now
5	6K7818011000 Brush Set	Buy now
7	61A818400000 Brush holder assembly	Buy now
8	6E5818131000 Spring Brush	Buy now
9	61A818200000 Rear Bracket assembly	Buy now
10	61H818070000 Gear Assembly, Starting Motor	Buy now
11	61H818570000 Retainer	Buy now
12	61A818300000 Front Bracket assembly	Buy now
13	6K7818261100 Bolt	Buy now
14	6E58182E1000 Washer, spring	Buy now
15	6E58182F1000 Washer, plain	Buy now
16	6E58182A1000 Nut	Buy now

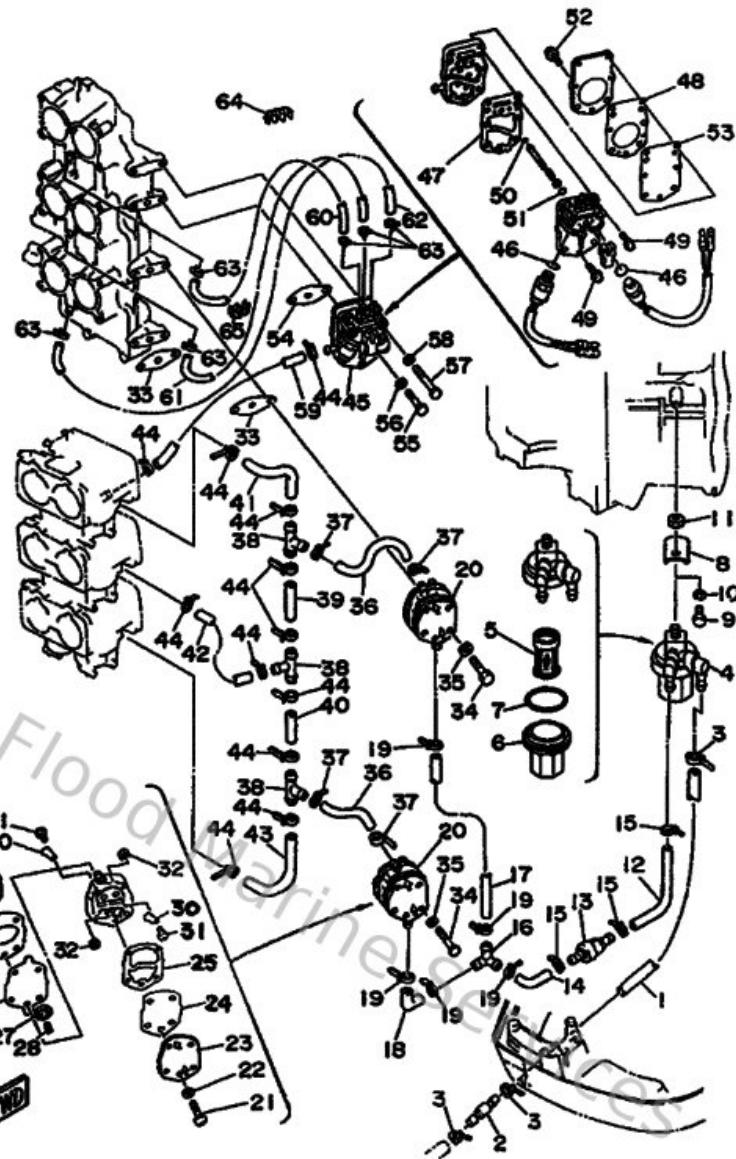
Demarreur Electrique



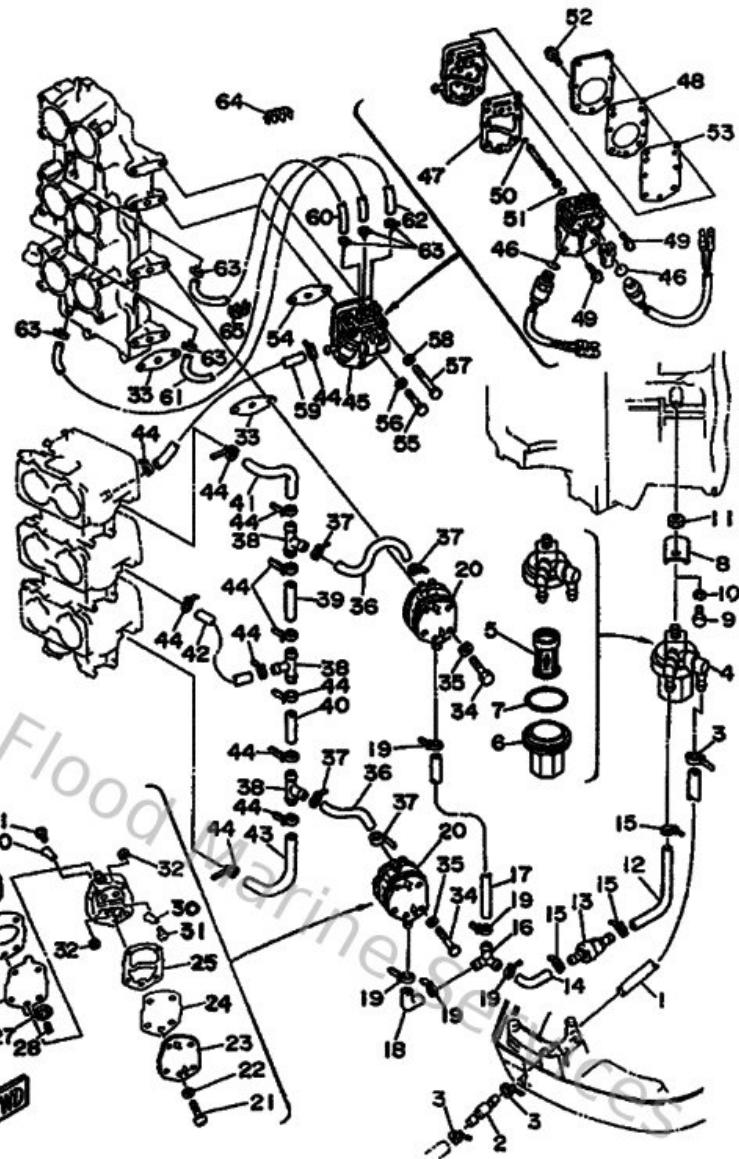
Ref	Part	
17	6E58182K1000 Nut	Buy now
18	6K7818220094 Bracket, starting motor	Buy now
19	9011908M7600 Bolt, with washer(6e5)	Buy now
20	9011908M7700 Bolt, with washer(6e5)	Buy now
21	973950801600 Bolt	Buy now
22	929950860000 Washer, plain (663)	Buy now



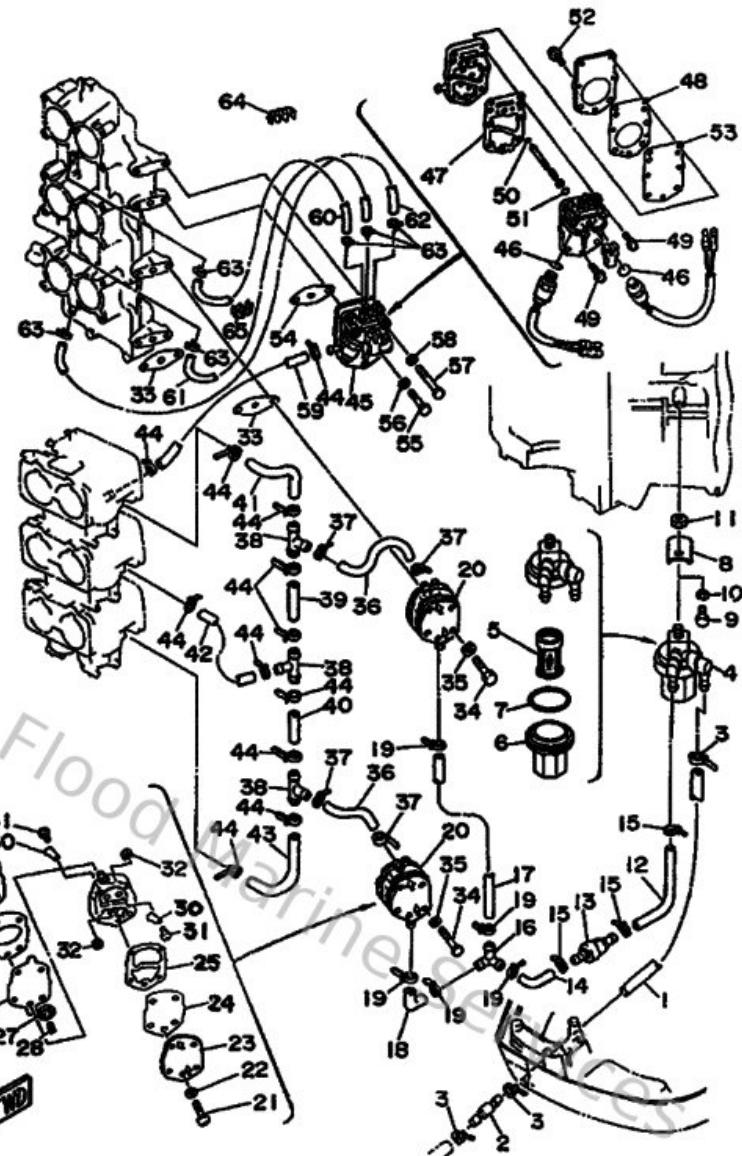
Ref	Part	
2	6R3243770000 Pipe, joint 3	Buy now
3	9046511M1000 Clamp	Buy now
4	6R3245600000 Filter assembly	Buy now
5	61N245631000 Element, filter	Buy now
6	61N245210000 Cup, filter	Buy now
7	932103273800 O-ring(1wg)	Buy now
8	648245660100 Bracket, Filter	Buy now
9	970950601400 Bolt(gj3)	Buy now
10	929950610000 Washer(6a1)	Buy now
11	953800860000 Nut (661)	Buy now
12	904451357900 Hose (l90)	Buy now
13	6R5244080000 Fuel feed assembly	Buy now
14	6R5243140000 Pipe 4	Buy now
15	904651009800 Clamp	Buy now
16	6G5243760000 Pipe, joint 1	Buy now



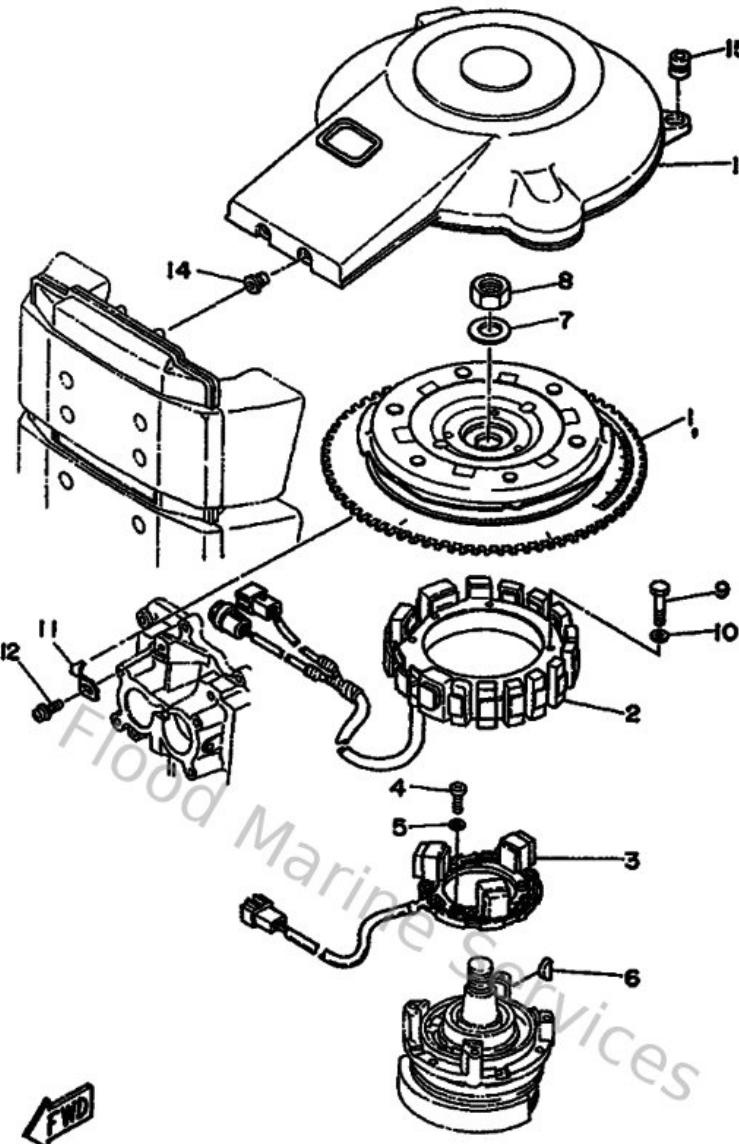
Ref	Part	
17	6K7243150000 Pipe 5	Buy now
18	6E5243150000 Pipe 5	Buy now
20	6E5244100300 Fuel pump assembly	Buy now
21	985800503500 Screw, pan head (686)	Buy now
22	929900560000 Washer, plain (646)	Buy now
23	6E5244130000 Body 2	Buy now
24	6E5244710000 Diaphragm	Buy now
25	6E5244350000 Gasket, body 2	Buy now
26	6E5244110000 Diaphragm	Buy now
27	648244240000 Seat,spring	Buy now
28	6E5244230000 Spring, diaphragm	Buy now
29	6E5244340200 Gasket, body	Buy now
30	62Y244210100 Valve, check	Buy now
31	6A0143250000 Screw, pan head	Buy now
32	953800360000 Nut (6g8)	Buy now



Ref	Part	
33	65024431A000 Gasket,fuel pump	Buy now
34	970800605000 Bolt(jf7)	Buy now
35	929900660000 Washer, plain (646)	Buy now
36	6G5243161000 Pipe 6	Buy now
38	6E5243780000 Pipe, joint 3	Buy now
39	9044513M0300 Hose (I90)	Buy now
40	9044513M0200 Hose (I90)	Buy now
41	6K7243170000 Pipe 7	Buy now
42	6K7243180000 Pipe, overflow	Buy now
43	6K7243190000 Pipe, oil	Buy now
45	6R5139210100 Prime Starter	Buy now
46	6R5244790000 O-Ring	Buy now
47	6R5244350000 Gasket, Body 2	Buy now
48	6R5244340000 Gasket Body	Buy now
49	985800552500 Screw, panhead (a93)	Buy now

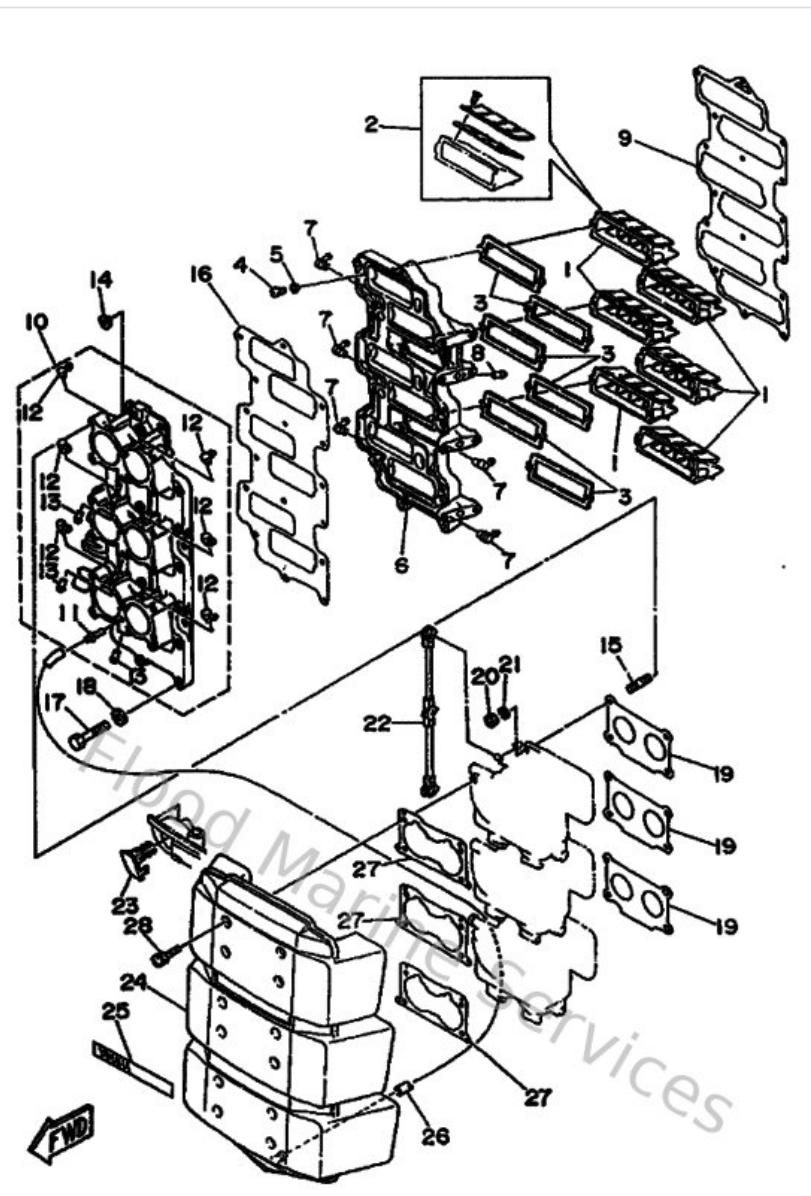


Generatrice



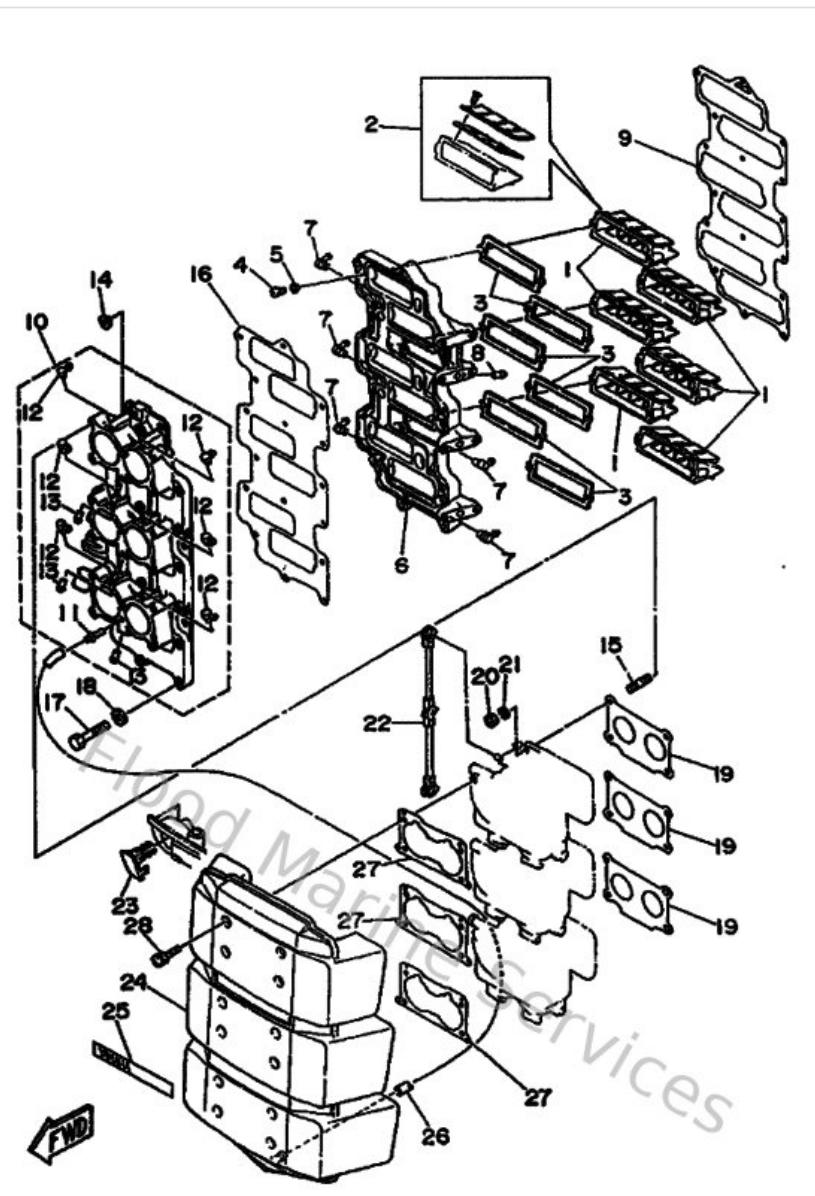
Ref	Part	
1	6R3855500000 Rotor Assembly	Buy now
2	6R3855100000 Stator assembly	Buy now
3	6R5855800000 Coil, Pulser	Buy now
4	985800603000 Screw, pan head(6e0)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	902800504900 Key, woodruff (12r)	Buy now
7	9020121M1800 Washer, plate (663)	Buy now
8	901702013700 Nut, hexagon(663)	Buy now
9	973130607000 Bolt(62j)	Buy now
11	6E5813320000 Plate, timing	Buy now
12	979850621000 Screw pan head	Buy now
13	6R3813370000 Cover, Flywheel	Buy now
14	6G5823170000 Damper	Buy now
15	663823170100 Damper, ignition coil	Buy now

Intake



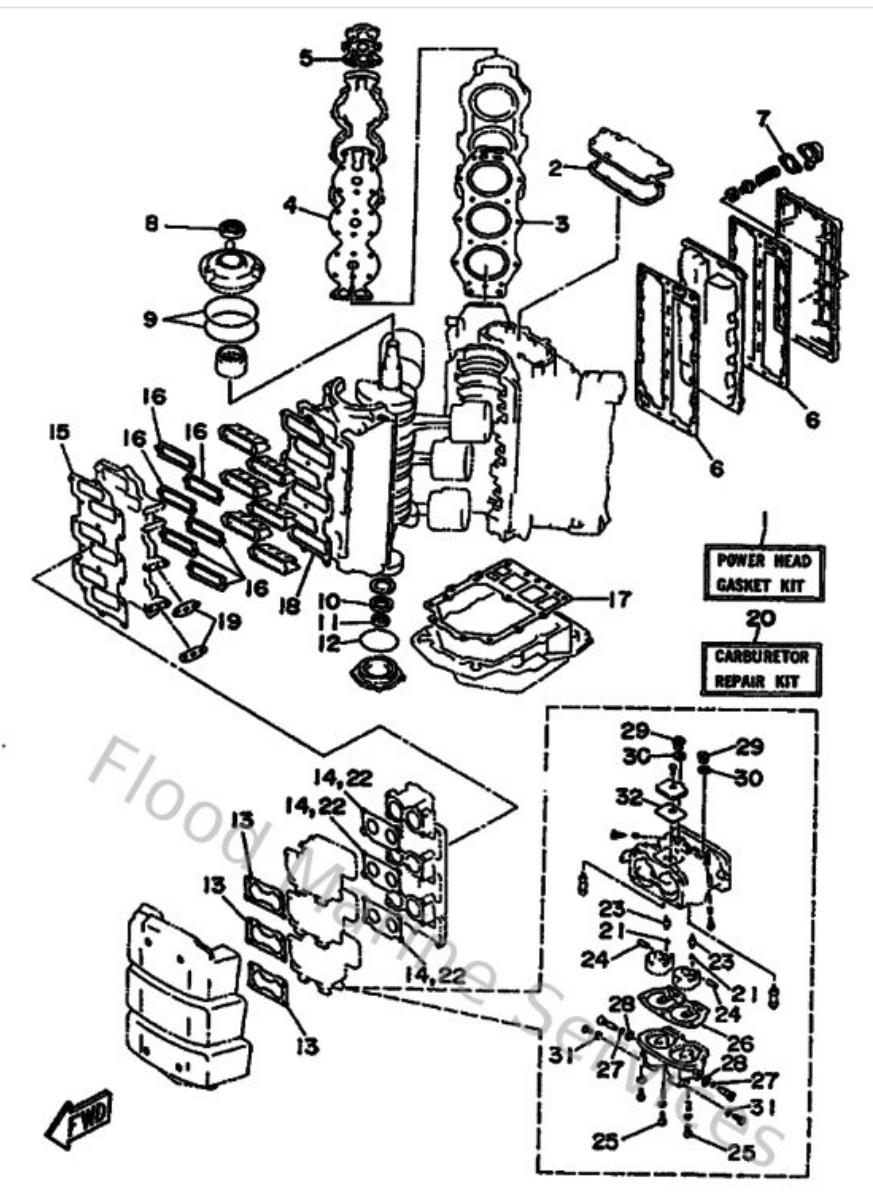
Ref	Part	
1	6K7136100000 Reed valve assembly	Buy now
2	6E5W00040000 Reed set	Buy now
3	6K713621A100 Gasket, valve seat	Buy now
4	985800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	6R5136240094 Plate,reed Valve	Buy now
7	6H4113720000 Nipple, hose	Buy now
8	6R5144850000 Pipe, joint	Buy now
9	6K713646A100 Gasket, manifold 2	Buy now
11	624144850000 Pipe, joint	Buy now
12	6E5135520000 Nozzle	Buy now
13	6E5144850000 Pipe, joint	Buy now
14	9048010M2800 Grommet(6k7)	Buy now
15	970130605000 Bolt, hexagon	Buy now
16	6K713645A100 Gasket Manifold 1	Buy now

Intake



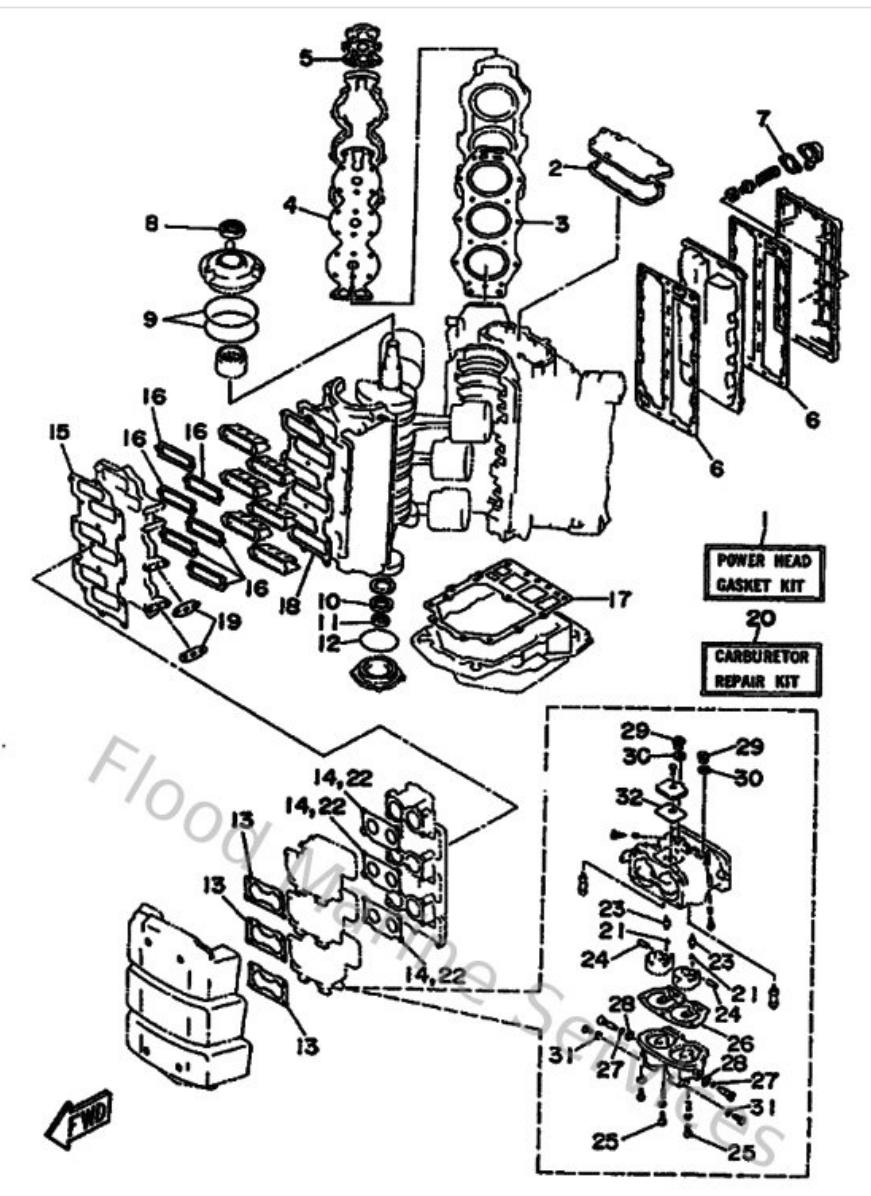
Ref	Part	
17	973130605000 Bolt, hexagon	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	6E514198A100 Gasket	Buy now
20	953800660000 Nut(661)	Buy now
21	929950610000 Washer(6a1)	Buy now
22	6G5412170100 Rod, accel. lever	Buy now
24	6K7144400000 Silencer assembly, intake	Buy now
26	9044507M0200 Hose (I200)	Buy now
27	6K7144830000 Gasket	Buy now
28	9015906M0800 Screw, with washer(6k7)	Buy now

Kits De Reparation 1



Ref	Part	
1	6K7W00010400 Power Head Gasket Kit	Buy now
2	6E511381A100 Gasket 1	Buy now
3	6G511181A300 Gasket, cylinder head 1	Buy now
4	6G511193A000 Gasket, head cover 1	Buy now
5	68812414A100 Gasket, cover	Buy now
6	6G541112A100 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
8	9310240M3800 Oil seal(61a)	Buy now
9	932110438400 O-ring (705)	Buy now
10	9310235M1300 Oil seal (6e5)	Buy now
11	9310122M1500 Oil seal (6e5)	Buy now
12	9321074M3500 O-ring (6e5)	Buy now
13	6K7144830000 Gasket	Buy now
14	6E514198A100 Gasket	Buy now
15	6K713645A100 Gasket Manifold 1	Buy now

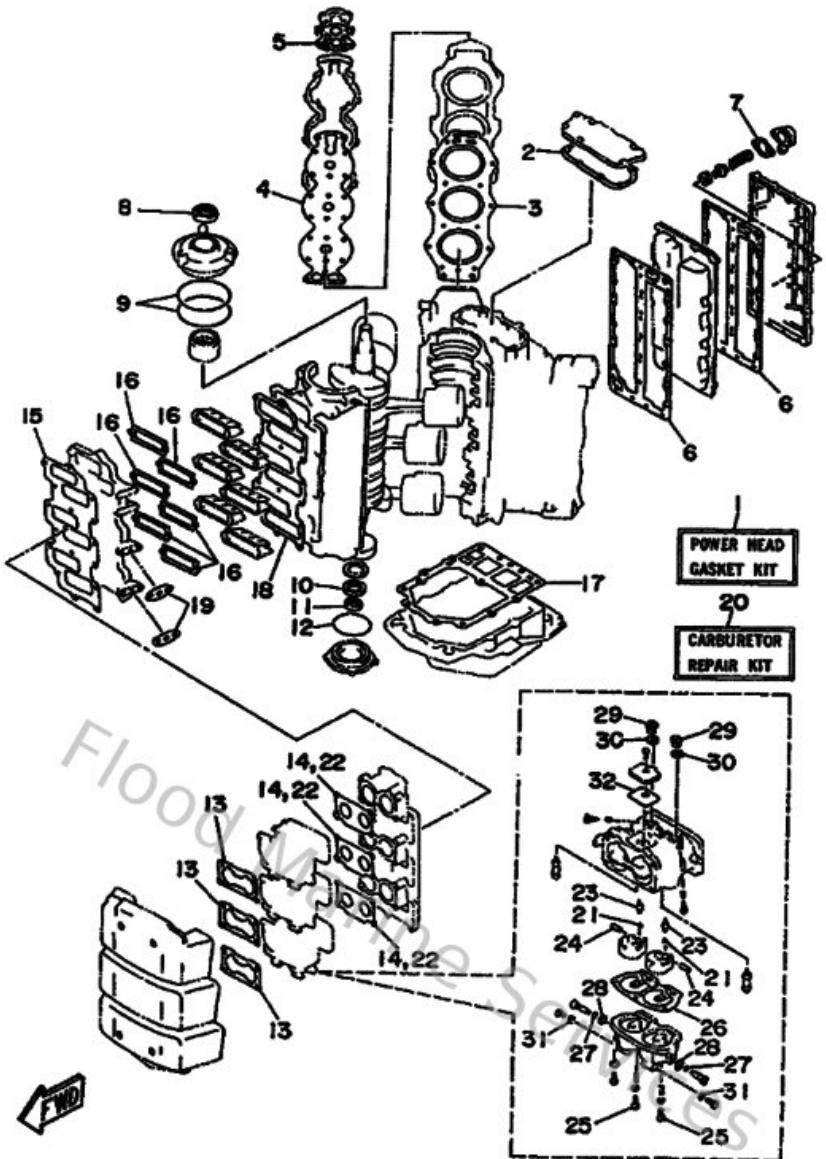
Kits De Reparation 1



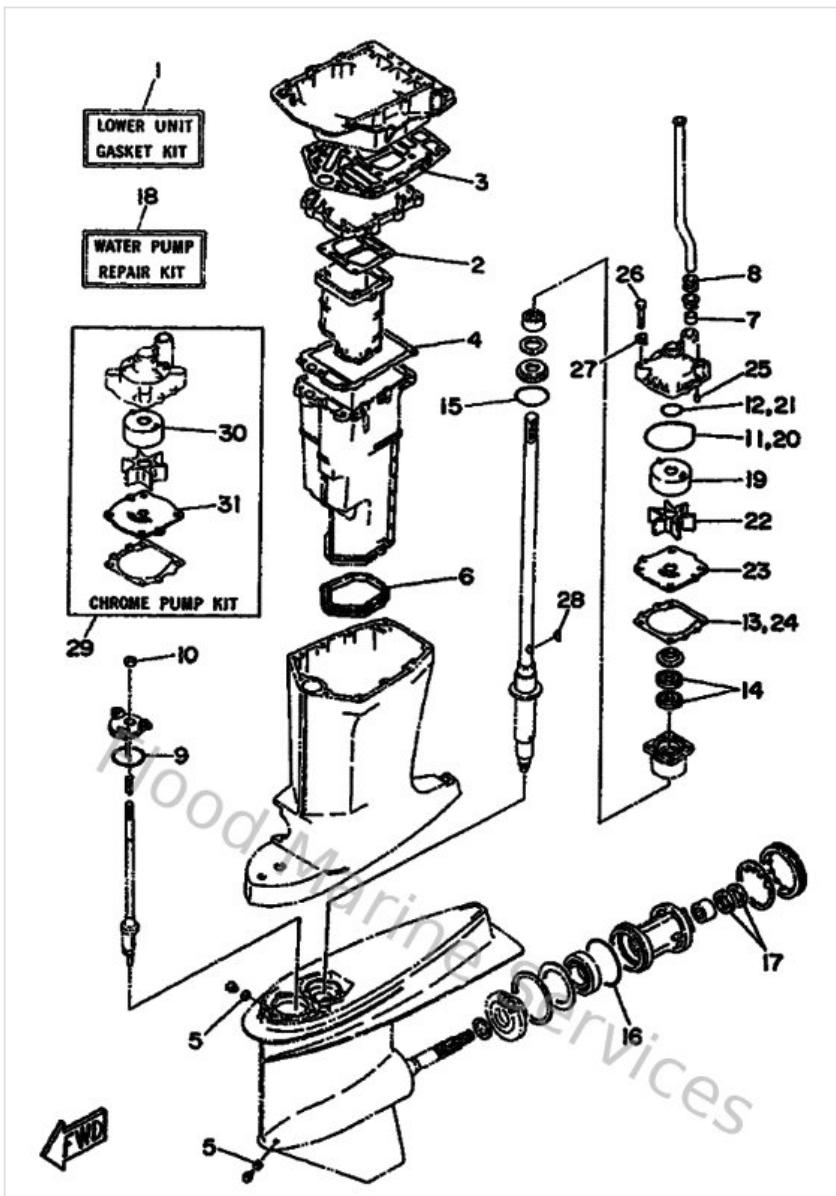
Ref	Part	
16	6K713621A100 Gasket, valve seat	Buy now
17	6G545113A000 Gasket, upper casing	Buy now
18	6K713646A100 Gasket, manifold 2	Buy now
19	65024431A000 Gasket,fuel pump	Buy now
20	6E5W00930600 Carburetor repair kit	Buy now
21	6E5141590000 Clip	Buy now
23	6E5145460000 Valve, needle	Buy now
24	6E5143860200 Pin, float	Buy now
25	6E5143940000 Valve, Drain	Buy now
26	6E5143840300 Gasket, float chamber	Buy now
27	6E5149970000 O-ring	Buy now
28	6E5143980100 Gasket	Buy now
29	6E5143280100 Plug	Buy now
30	6E5149790000 Gasket	Buy now
31	68149950000 Gasket, drin screw	Buy now

Kits De Reparation 1

Ref	Part	
32	6E5149590000 Gasket	Buy now

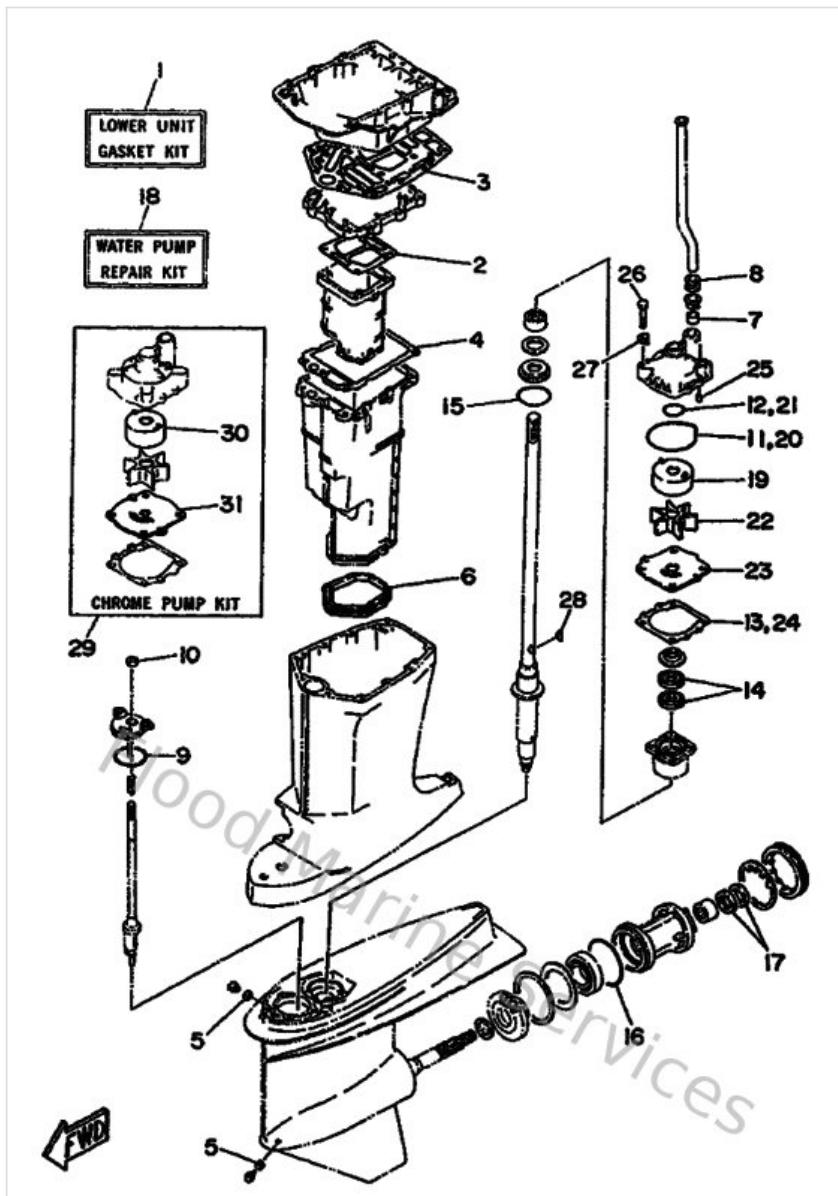


Kits De Reparation 2



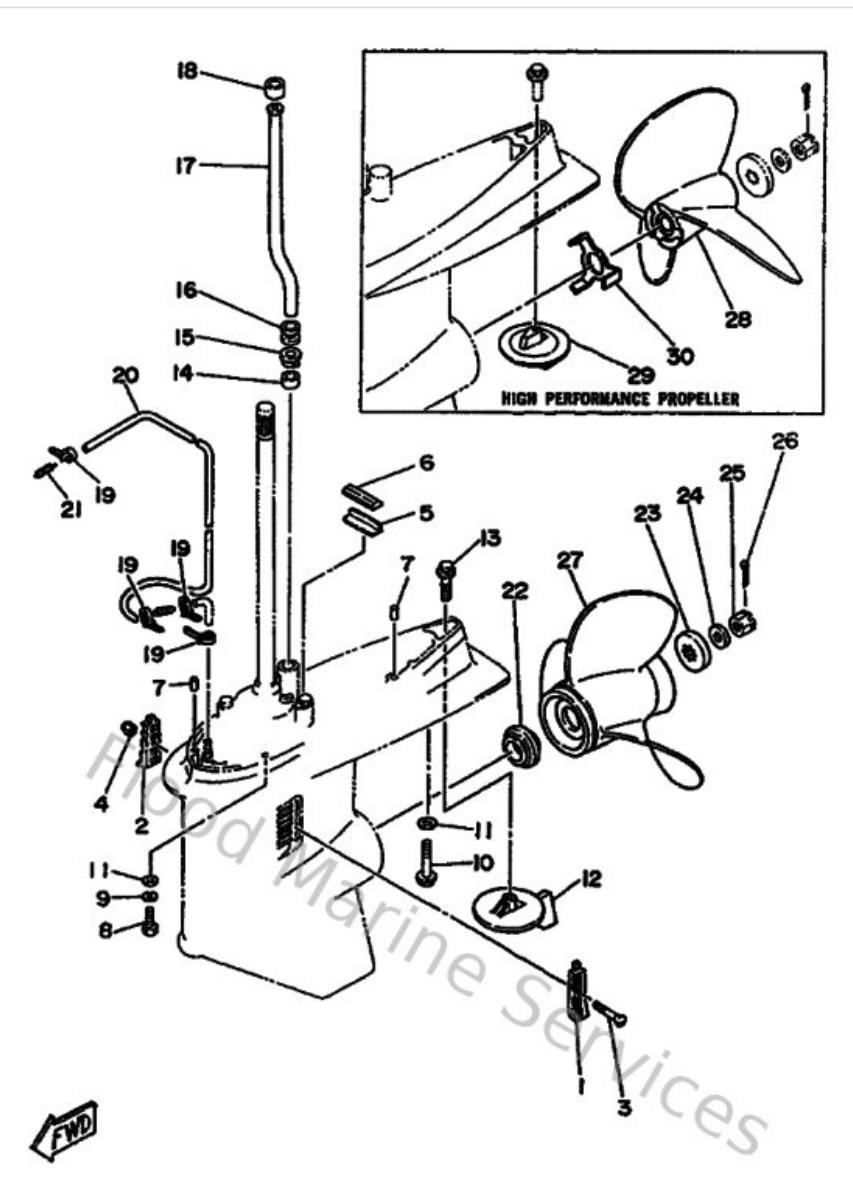
Ref	Part	
2	6G541134A000 Gasket, exhaust manifold	Buy now
3	6G545114A000 Gasket, upper casing	Buy now
4	6E541135A000 Gasket, exhaust manifold	Buy now
5	904300800300 Gasket	Buy now
6	6E5451230000 Gasket, muffler	Buy now
7	6E5443650000 Damper, water seal 1	Buy now
8	6E5443660000 Damper, water seal 2	Buy now
9	932105867700 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	9321037M6700 O-ring (6g8)	Buy now
13	6E544315A000 Gasket,water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now
16	9321097M5500 O-ring (6g5)	Buy now

Kits De Reparation 2



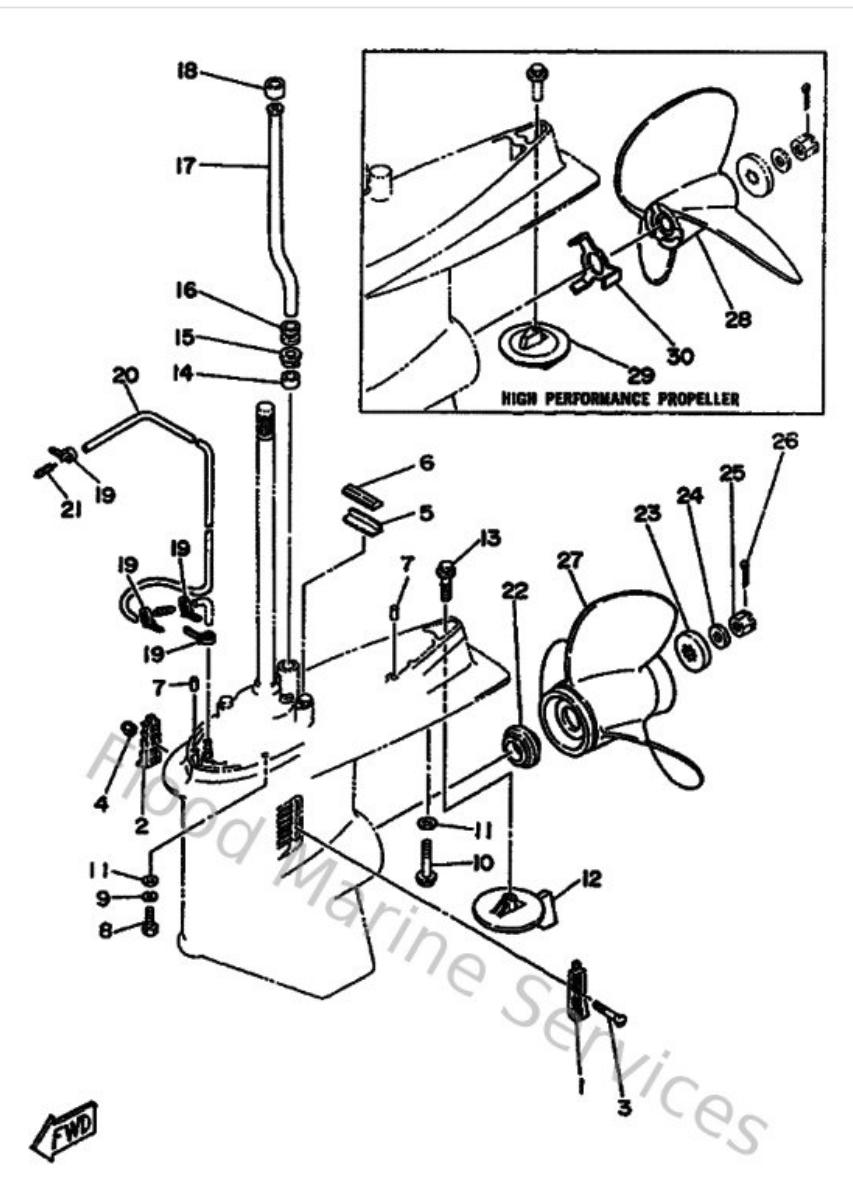
Ref	Part	
17	9310130M1700 Oil seal (6e5)	Buy now
18	61AW0078A100 Water pump rerair kit	Buy now
19	61A443220000 Insert, cartridge	Buy now
22	6E5443520000 Impeller	Buy now
23	6G5443230000 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	973950804500 Bolt, hexagon	Buy now
27	9020908M0200 Washer, plate (688)	Buy now
28	9028004M0500 Key, woodruff (6e5)	Buy now
29	61AW00780A00 Chrome pump kit	Buy now
30	6R3443224000 Insert, cartridge	Buy now
31	6G5443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive



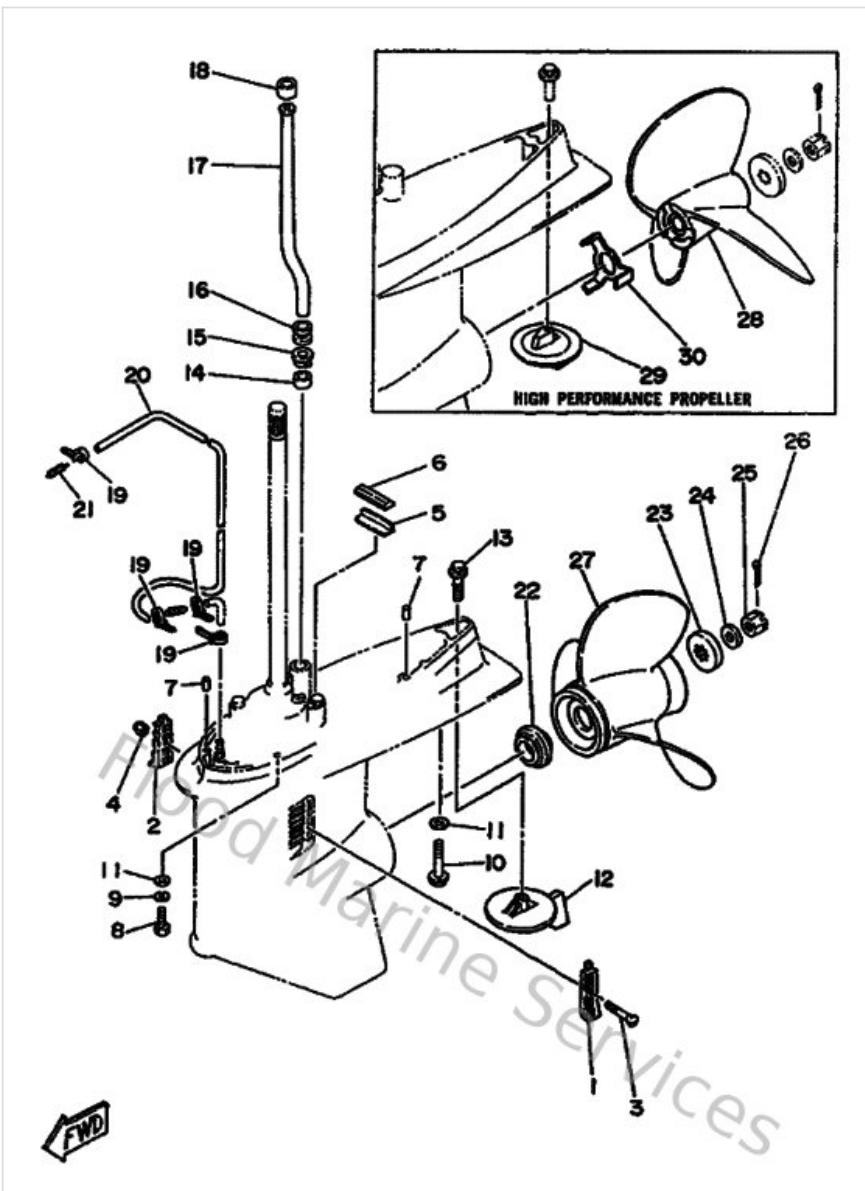
Ref	Part	
1	6J9452140000 Cover, water inlet	Buy now
2	6J9452150000 Cover, water inlet	Buy now
3	9014205M0400 Screw, countersunk	Buy now
4	901850500200 Nut nylon (sus)(ex4)	Buy now
5	663453760094 Guide, seal damper	Buy now
6	688453750000 Damper, seal 2	Buy now
7	9360812M0500 Pin, dowel b (6e5)	Buy now
8	973951004500 Bolt(64d)	Buy now
9	929901010000 Ybs67-10 washer, spring	Buy now
10	9011910M8900 Bolt, with washer	Buy now
11	929901060000 Washer, plate	Buy now
12	6J9453710100 Tab-trim	Buy now
13	9010510M0000 Bolt, hexagon (663)	Buy now
14	6E5443650000 Damper, water seal 1	Buy now
15	6E5443120000 Cover, water pump housing	Buy now

Lower Casing & Drive



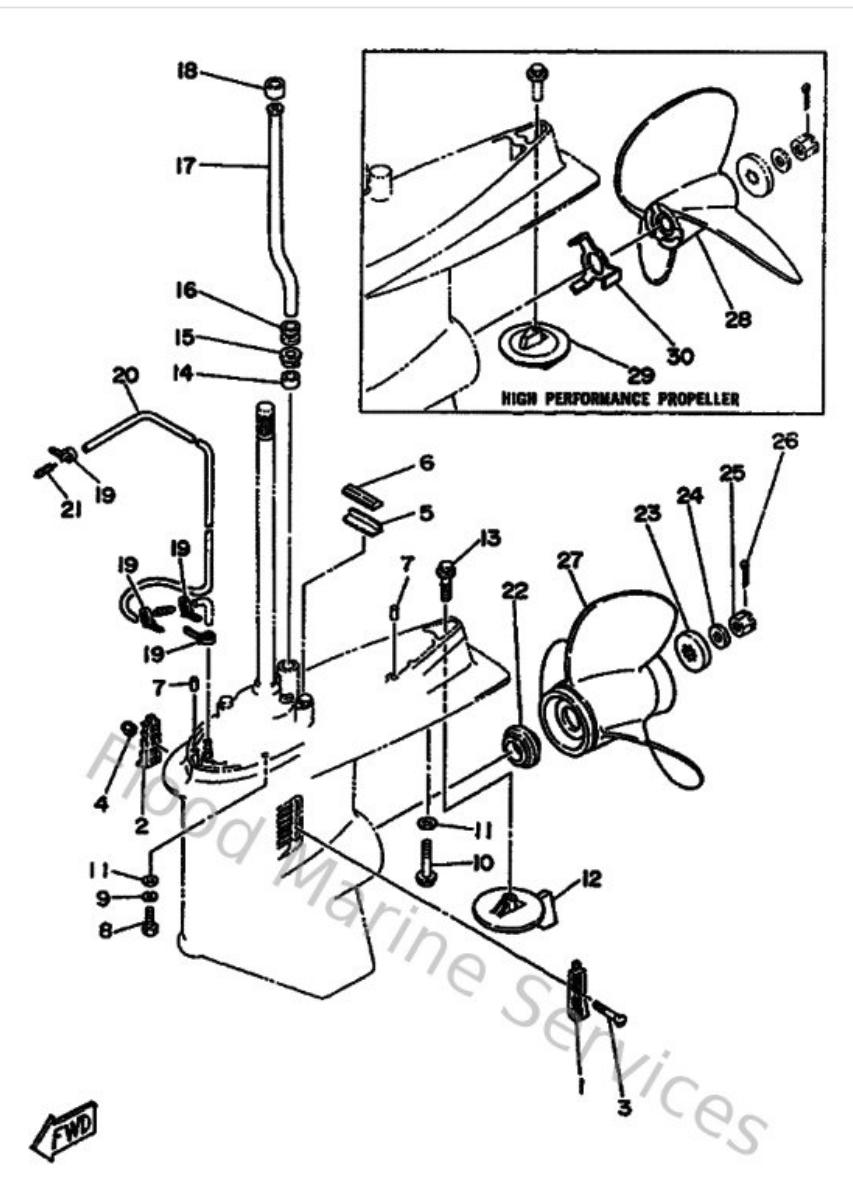
Ref	Part	
16	6E5443660000 Damper, water seal 2	Buy now
17	6E5443610000 Tube, water	Buy now
19	904651009800 Clamp	Buy now
20	9044507MF000 Hose (I1160)	Buy now
21	6E5835580000 End, nipple	Buy now
22	6E5459870100 Spacer 1	Buy now
23	688459970100 Spacer 2	Buy now
24	929901820000 Washer (6e5)	Buy now
25	9017118M0400 Nut, castle (6e5)	Buy now
26	914904003000 Pin, cotter (663)	Buy now
27	6G5459520098 Propeller (3x14-5/8"x16"-m)	Buy now
28	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
29	6E5453711000 Tab-trim	Buy now
30	6E5459941000 Plate, tooth	Buy now
2	6945301014D Casing, lower	Buy now

Lower Casing & Drive



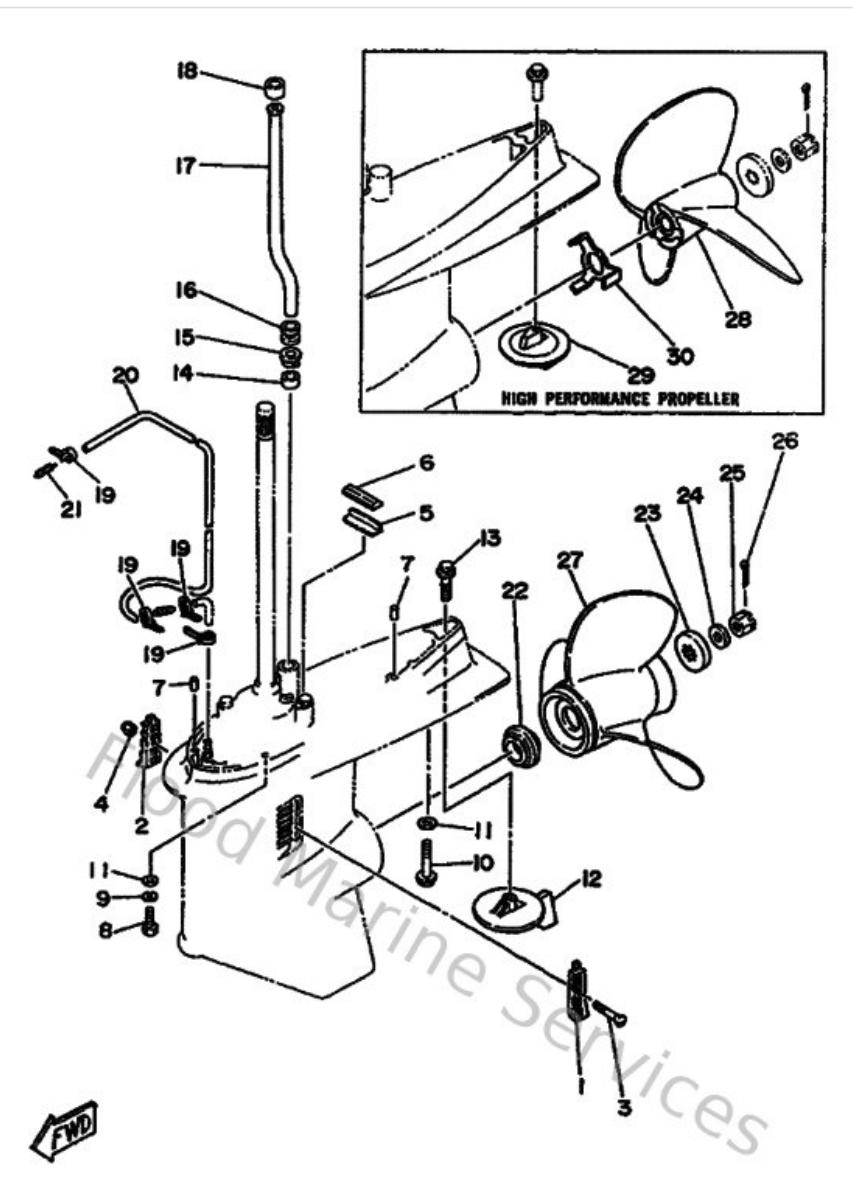
Ref	Part	
3	93311928U500 Bearing, needle (6g5)	Buy now
4	93332000V300 Bearing, taper roller (6g5)	Buy now
5	6G5455670130 Shim (t:0.30mm)	Buy now
6	9034008M0400 Plug, straight screw	Buy now
7	688453410000 Plug, drain	Buy now
8	904300800300 Gasket	Buy now
9	9020622M1900 Washer, wave(61a)	Buy now
10	9020122M0100 Washer, plate(61a)	Buy now
11	61A455270000 Collar, drive shaft	Buy now
12	61A455380000 Spacer, 1	Buy now
13	6G5455360100 Sleeve, drive shaft	Buy now
14	6E5453210000 Plate	Buy now
15	932105867700 O-ring(47x)	Buy now
16	931060901400 Oil seal	Buy now
17	970800602000 Bolt(7u8)	Buy now

Lower Casing & Drive



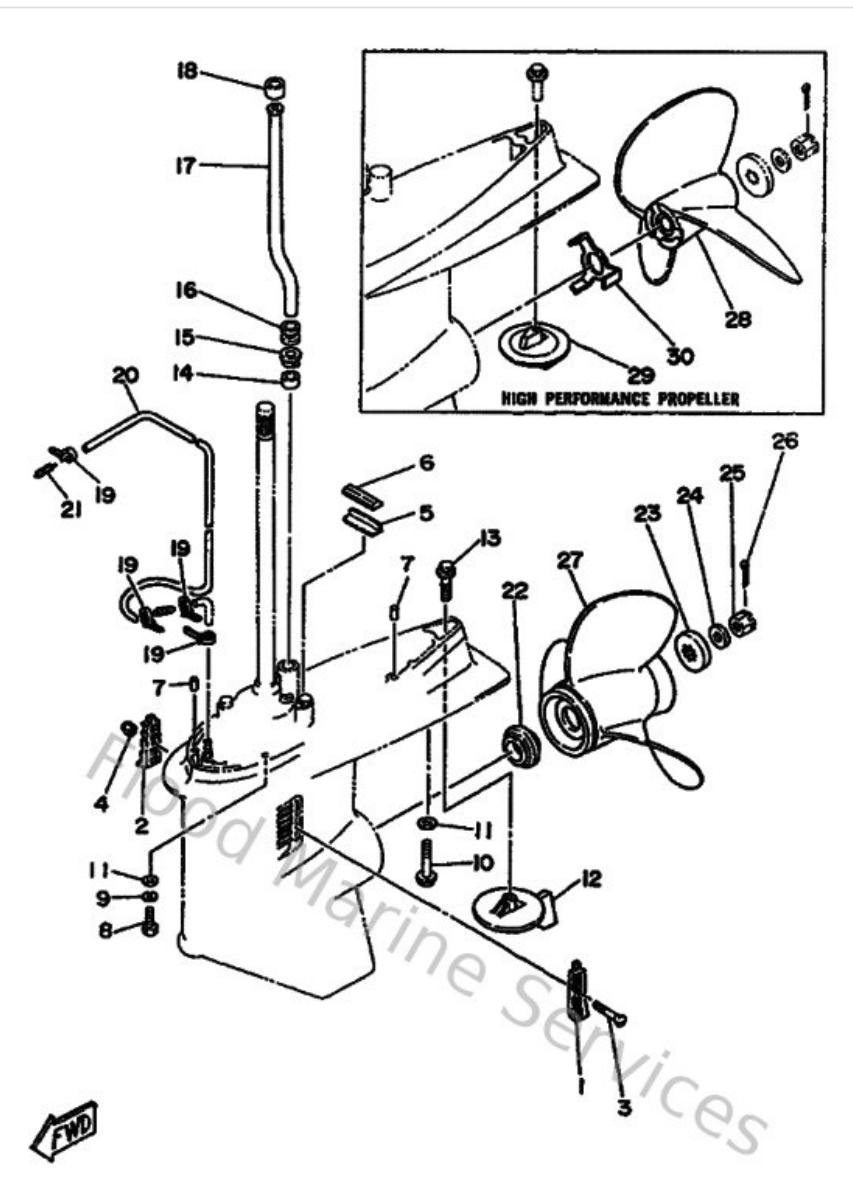
Ref	Part	
18	9020906M0400 Washer	Buy now
19	6G5441500100 Shift cam assembly	Buy now
20	990010860000 Circlip(2r6)	Buy now
21	9050111M1000 Spring, compression (663)	Buy now
22	61A443110000 Housing, water pump	Buy now
23	61A443220000 Insert, cartridge	Buy now
24	9321086M3800 O-ring (6e5)	Buy now
25	9321037M6700 O-ring (6g8)	Buy now
26	6E5443520000 Impeller	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	6G5443230000 Outer plate, cartridge	Buy now
29	6E544315A000 Gasket,water pump	Buy now
30	936061201900 Pin, dowel (614)	Buy now
31	973950804500 Bolt, hexagon	Buy now
33	6E5453310094 Housing, bearing	Buy now

Lower Casing & Drive



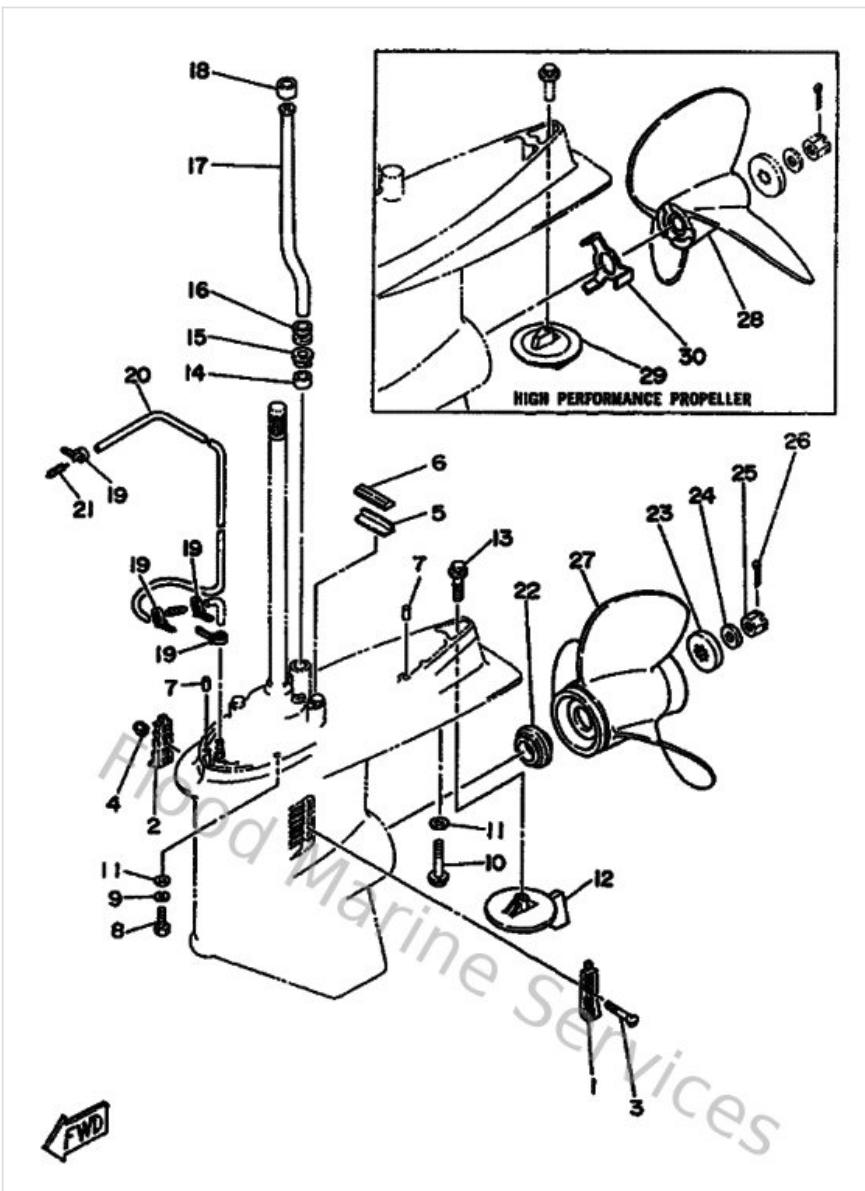
Ref	Part	
34	9310128M1600 Oil seal (6e5)	Buy now
35	93315430V500 Bearing, cylindrical(6k0)	Buy now
36	6E5455876000 Shim (t:0.50mm)	Buy now
37	93341930V200 Bearing, thrust(64d)	Buy now
38	932105453400 O-ring (70e)	Buy now
39	6E5453440000 Cover, oil seal	Buy now
40	973950802500 Bolt (62g)	Buy now
41	929950860000 Washer, plain (663)	Buy now
42	6G5455012200 Drive shaft comp.	Buy now
43	6K745510000 Pinion	Buy now
44	9017016M0100 Nut, hexagon (688)	Buy now
45	6K7455600100 Gear	Buy now
46	93315425V300 Bearing, needle (6g5)	Buy now
47	6J9456110100 Shaft, propeller	Buy now
48	6E5456410300 Shifter	Buy now

Lower Casing & Drive



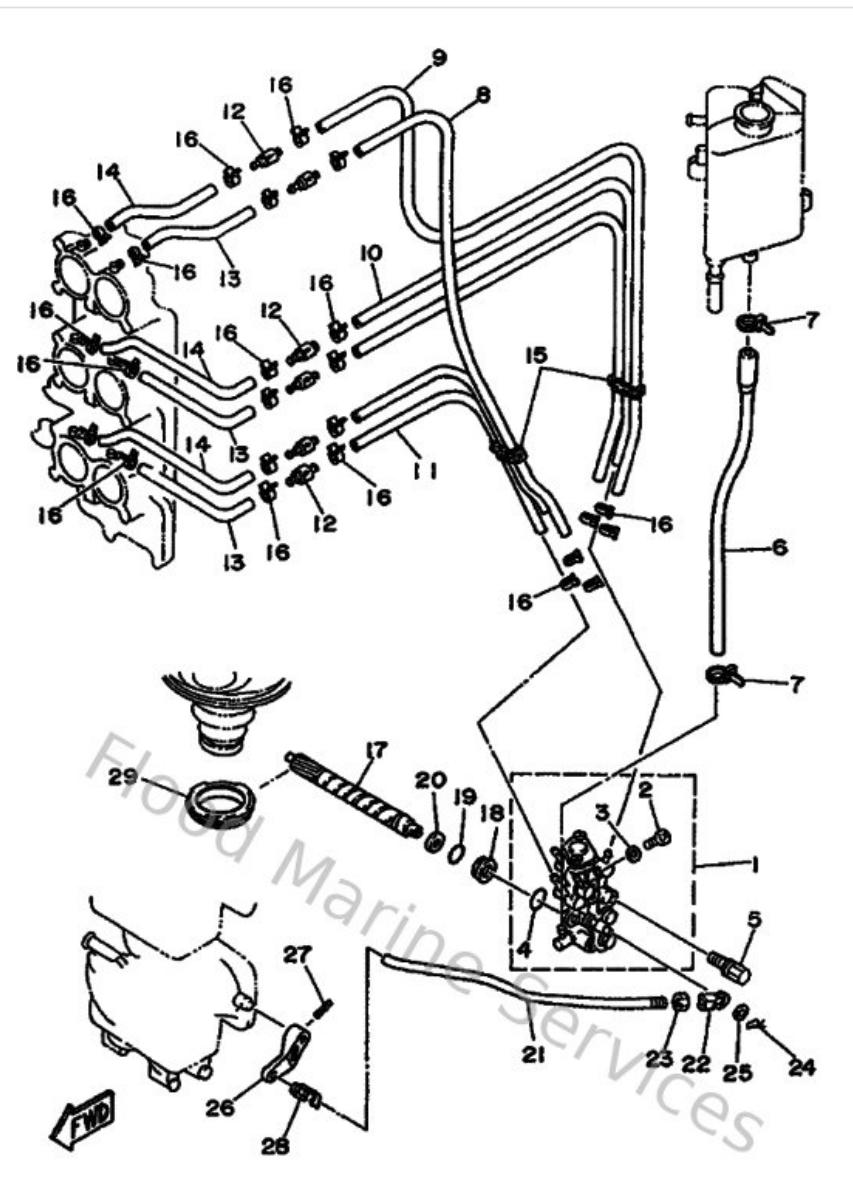
Ref	Part	
49	6E5456340100 Slide, shift	Buy now
50	9050116M3700 Spring (6g5)	Buy now
51	935073203100 Ball (12r)	Buy now
52	935113202700 Ball (498)	Buy now
53	935031601000 Ball	Buy now
55	6G5456311000 Clutch, dog	Buy now
56	6E5456330100 Ring, cross pin	Buy now
58	93306209U000 Bearing (6g5)	Buy now
59	6K7455710200 Gear	Buy now
60	6G5455760000 Washer Thrust 2	Buy now
61	93315430U800 Bearing	Buy now
62	9310130M1700 Oil seal (6e5)	Buy now
63	9321097M5500 O-ring (6g5)	Buy now
64	6G5455776000 Shim (t:0.50mm)	Buy now
65	9020130M9200 Washer (6g5)	Buy now

Lower Casing & Drive



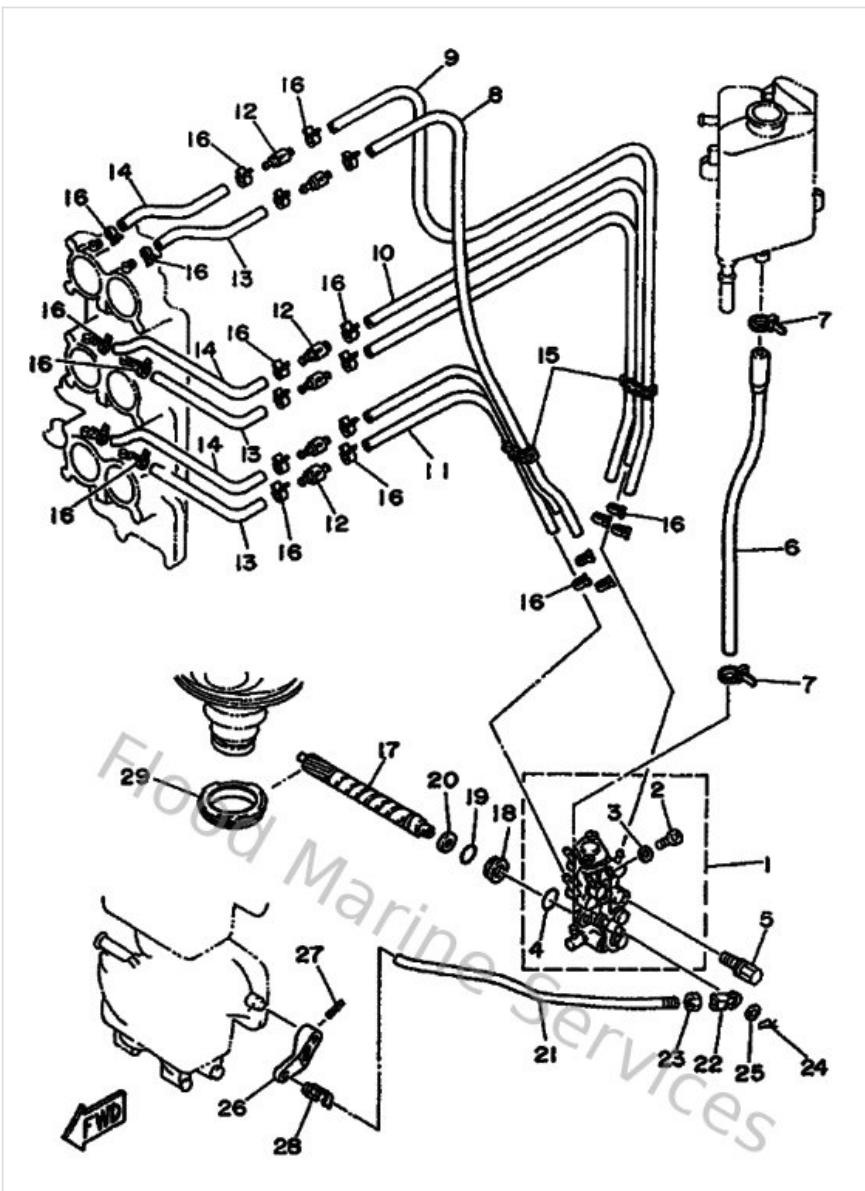
Ref	Part	
66	9028204M0000 Key, straight(6g5)	Buy now
67	6G5453830100 Washer, claw	Buy now
68	6G5453840000 Nut	Buy now
69	6E5453780000 Nipple, hose	Buy now
70	9044507ME800 Hose (I250)	Buy now
71	6E5835581000 End, nipple	Buy now

Oil Pump



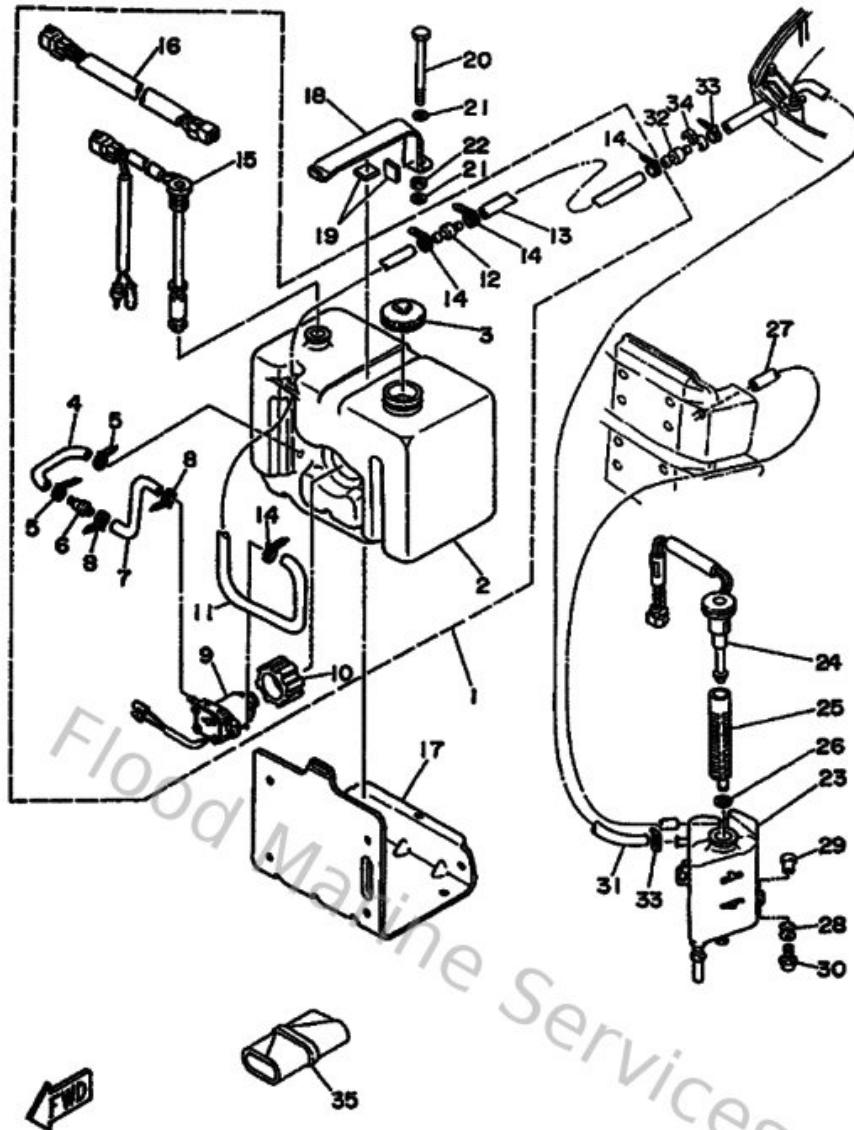
Ref	Part	
1	6R5132001000 Oil injection pump assembly	Buy now
2	71624440000 Screw	Buy now
3	1YU131870000 Gasket, breather bolt	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	6R3134160000 Pipe, oil 1	Buy now
7	9046511M1000 Clamp	Buy now
8	9044507M9000 Hose (I390)	Buy now
9	9044507M8500 Hose (I390)	Buy now
10	9044507M7200 Hose (I390)	Buy now
11	9044507M0200 Hose (I200)	Buy now
13	9044607M4800 Hose(62t)	Buy now
14	9044507M0700 Hose(62t)	Buy now
15	9046407M0500 Clamp (6g5)	Buy now
16	9046807M0200 Clip (6e5)	Buy now
17	6R3115370000 Gear, driven	Buy now

Oil Pump



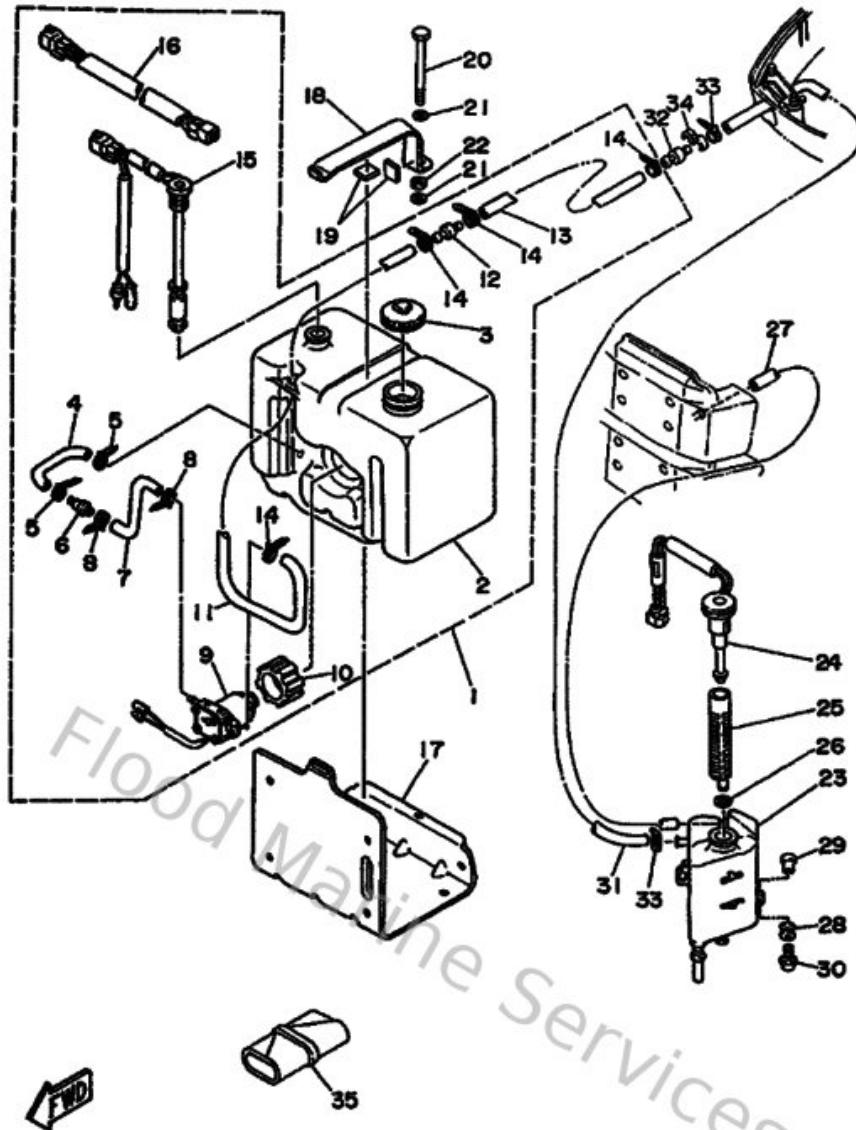
Ref	Part	
18	6R3131170000 Collar, distance	Buy now
19	932101359500 93210-13m04	Buy now
20	9020208M4400 Washer, plate(6r3)	Buy now
21	6R5412410000 Rod, link	Buy now
22	6H1412370000 Joint, link	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	9046805M0300 Clip(6j8)	Buy now
25	902020508800 Washer, plate (666)	Buy now
26	6E5142760100 Lever	Buy now
27	916903001600 Pin, spring	Buy now
28	6R5412370000 Joint, link	Buy now
29	6R3115360000 Gear, drive	Buy now

Oil Tank



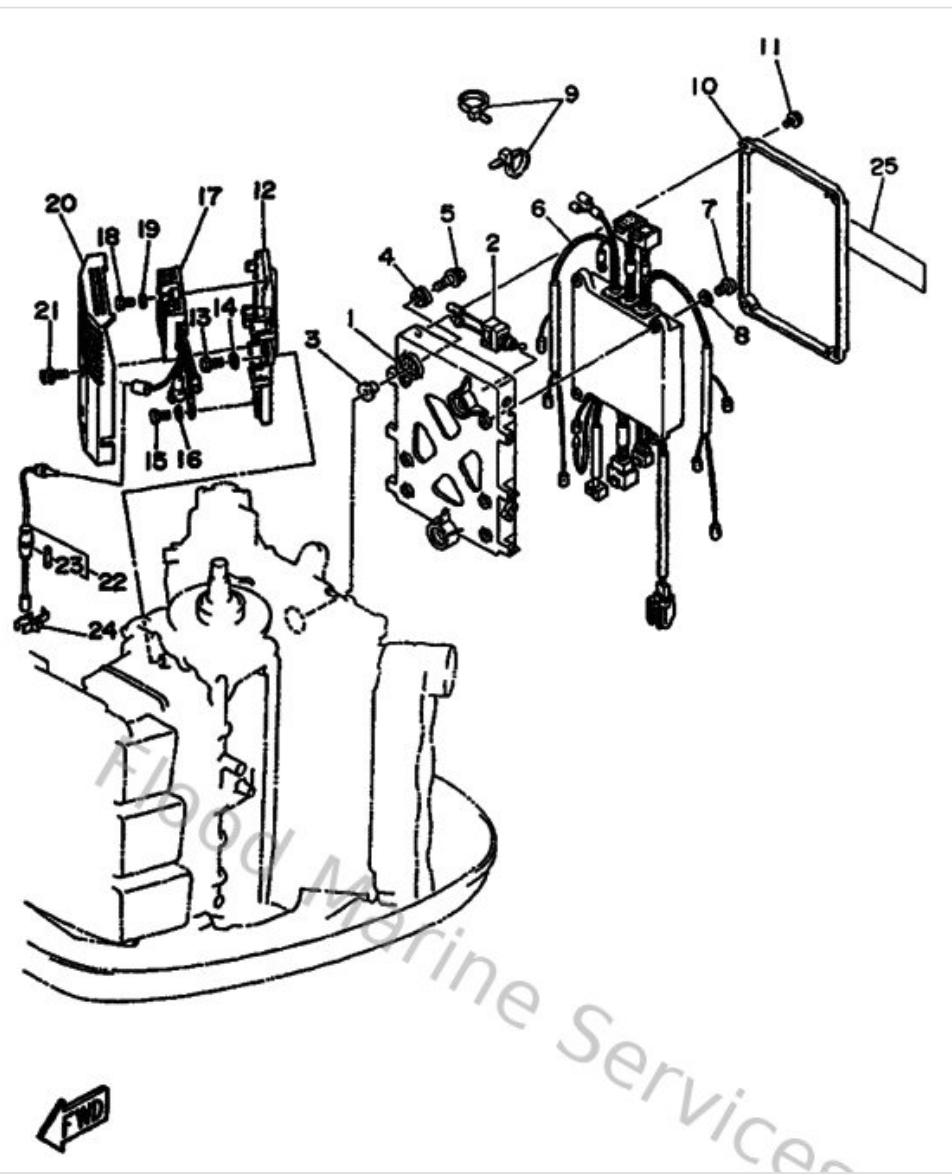
Ref	Part	
1	6E5217080600 Sub oil tank assembly	Buy now
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	9046511M1000 Clamp	Buy now
6	646242510200 Strainer 1	Buy now
8	904651009800 Clamp	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M8100 Hose (I3000)	Buy now
15	6E5857200300 Oil level gauge assembly	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now

Oil Tank



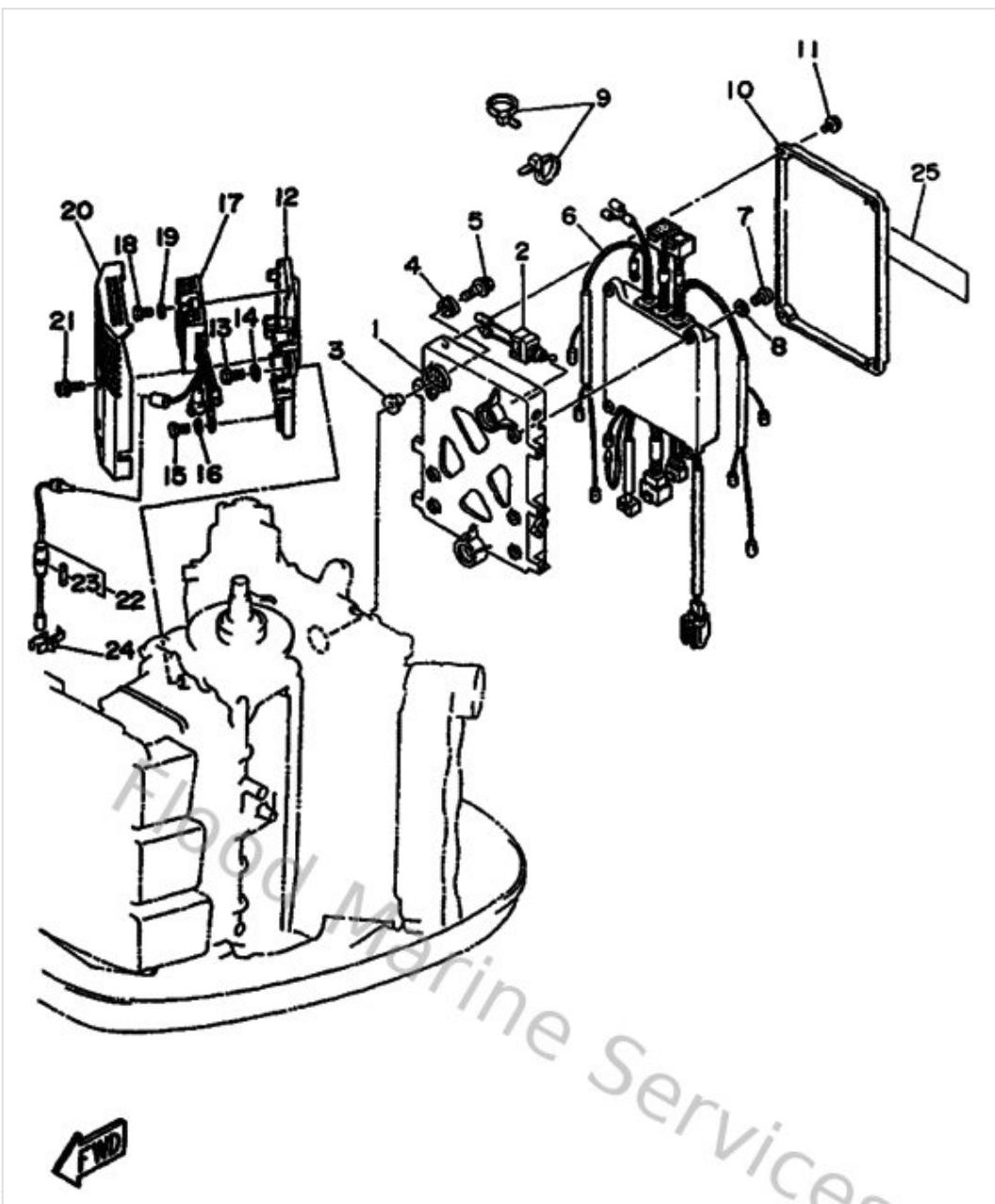
Ref	Part	
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	6E5217500500 Oil tank assembly	Buy now
24	6R3857300400 Oil level gauge assembly	Buy now
25	6E5134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	9044505M0200 Hose (l700)	Buy now
28	6A0823170000 Damper, ignition coil	Buy now
29	624425420000 Collar	Buy now
30	9011906M6500 Bolt, with washer	Buy now
31	6R3243230000 Pipe 12	Buy now
34	9046413M3400 Clamp(6r3)	Buy now
35	656W28100200 Tool kit	Buy now

Partie Electrique 1



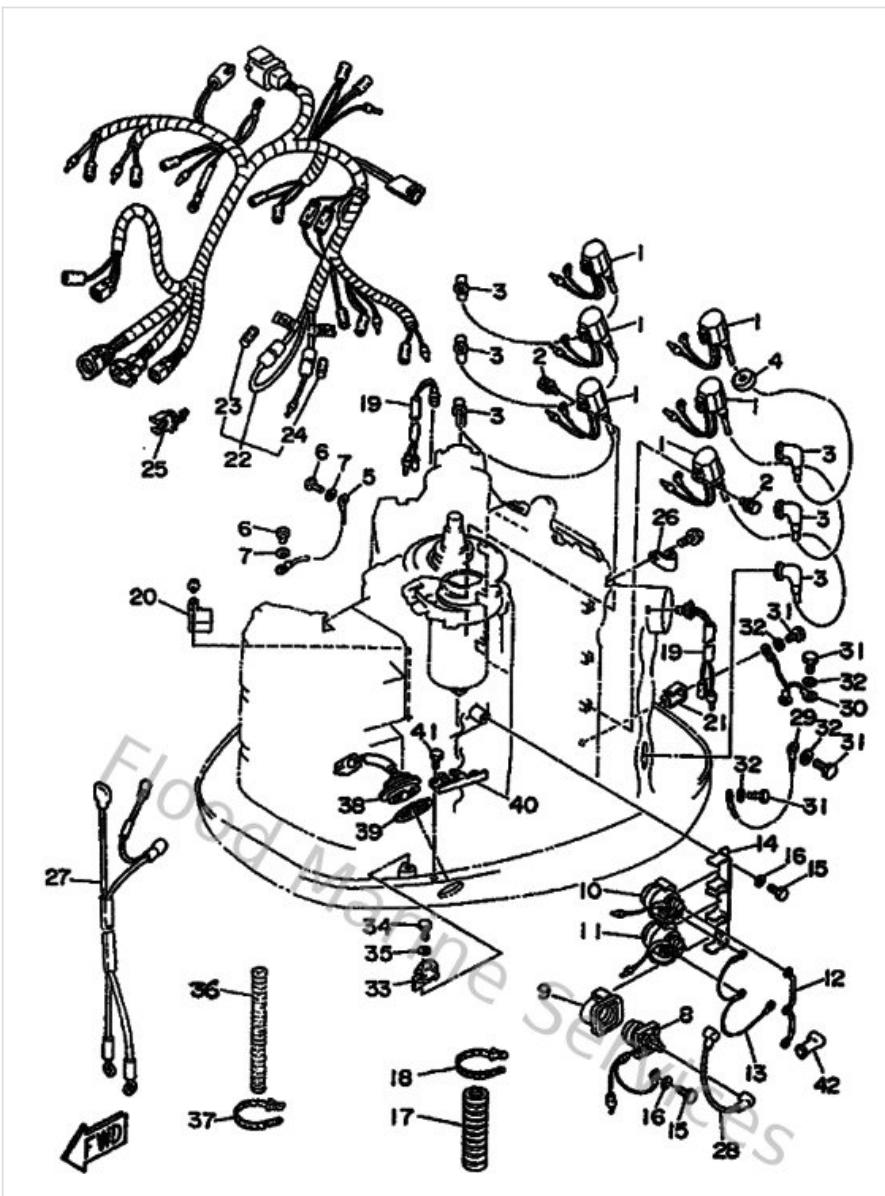
Ref	Part	
1	6R385542014D Bracket	Buy now
2	6R38259E0000 Switch assembly	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9048009M1200 Grommet (6a0)	Buy now
5	9011906M6000 Bolt, with washer	Buy now
6	6R5855400000 C.d.i. Unit Assembly	Buy now
7	985800602000 Screw pan head	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	9046513M3600 Clamp(6h4)	Buy now
10	6R3855370000 Cover	Buy now
11	9015906M1100 Screw, with washer(6l2)	Buy now
12	6R3819480094 Bracket	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
15	970130601200 Bolt(gh1)	Buy now
17	6R3819601000 Rectifier & regulator assembly	Buy now

Partie Electrique 1



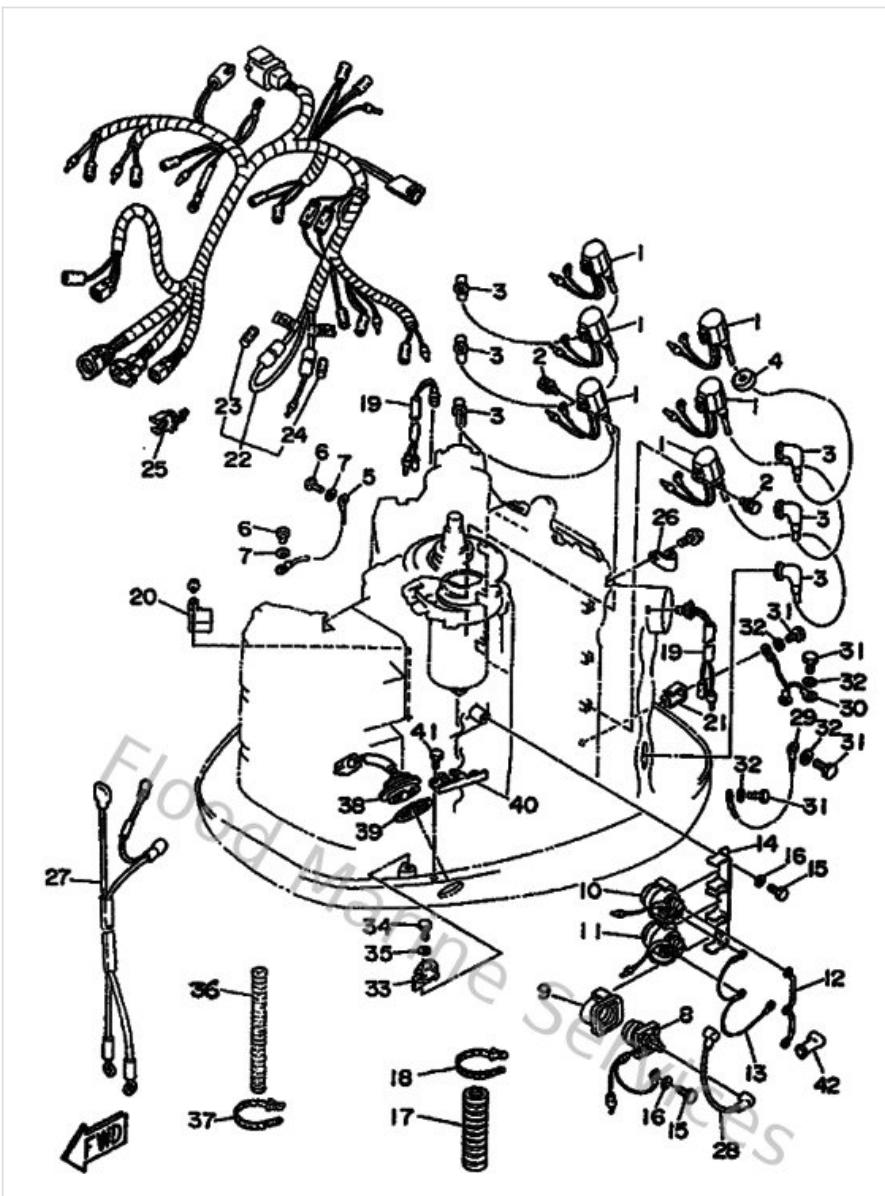
Ref	Part	
18	9010106M2700 Bolt	Buy now
20	6R3819420000 Cover	Buy now
21	9015906M0800 Screw, with washer(6k7)	Buy now
22	6R3821500000 Fuse holder assembly	Buy now
23	705821510000 Fuse (30a)	Buy now
24	6G5821520000 Holder, fuse	Buy now

Partie Electrique 2



Ref	Part	
1	6R3855700100 Ignition coil assembly	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	6E3823702000 Plug cap assembly	Buy now
4	904802516100 Grommet(656)	Buy now
5	662825190000 Wire, earth lead	Buy now
6	970950601200 Bolt(gh1)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	61A819410000 Starter relay assembly	Buy now
9	689819521000 Holder, starter relay	Buy now
10	6E5819500100 Relay assembly	Buy now
11	6E58195A0000 Relay assembly	Buy now
12	6G5871491000 Connector	Buy now
13	6E5821160000 Wire, minus lead	Buy now
14	6G5819481100 Bracket	Buy now
15	970950601600 Bolt, hexagon deep recess	Buy now

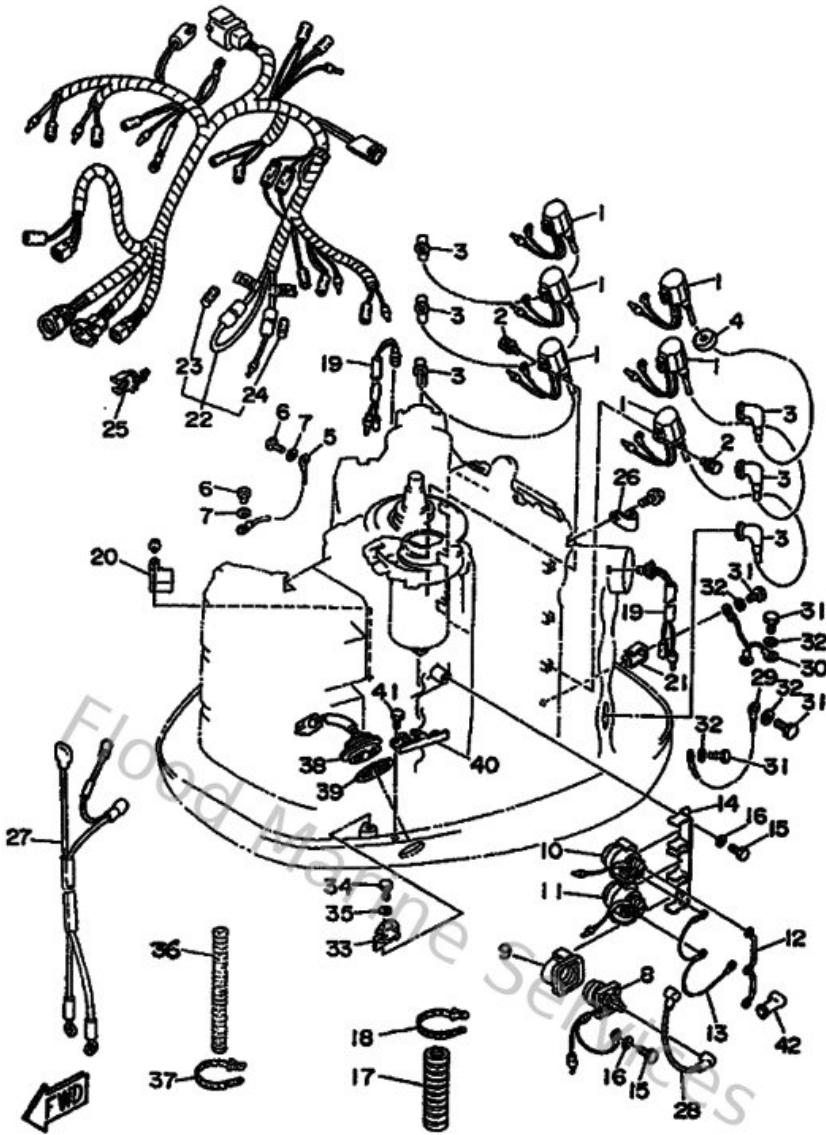
Partie Electrique 2



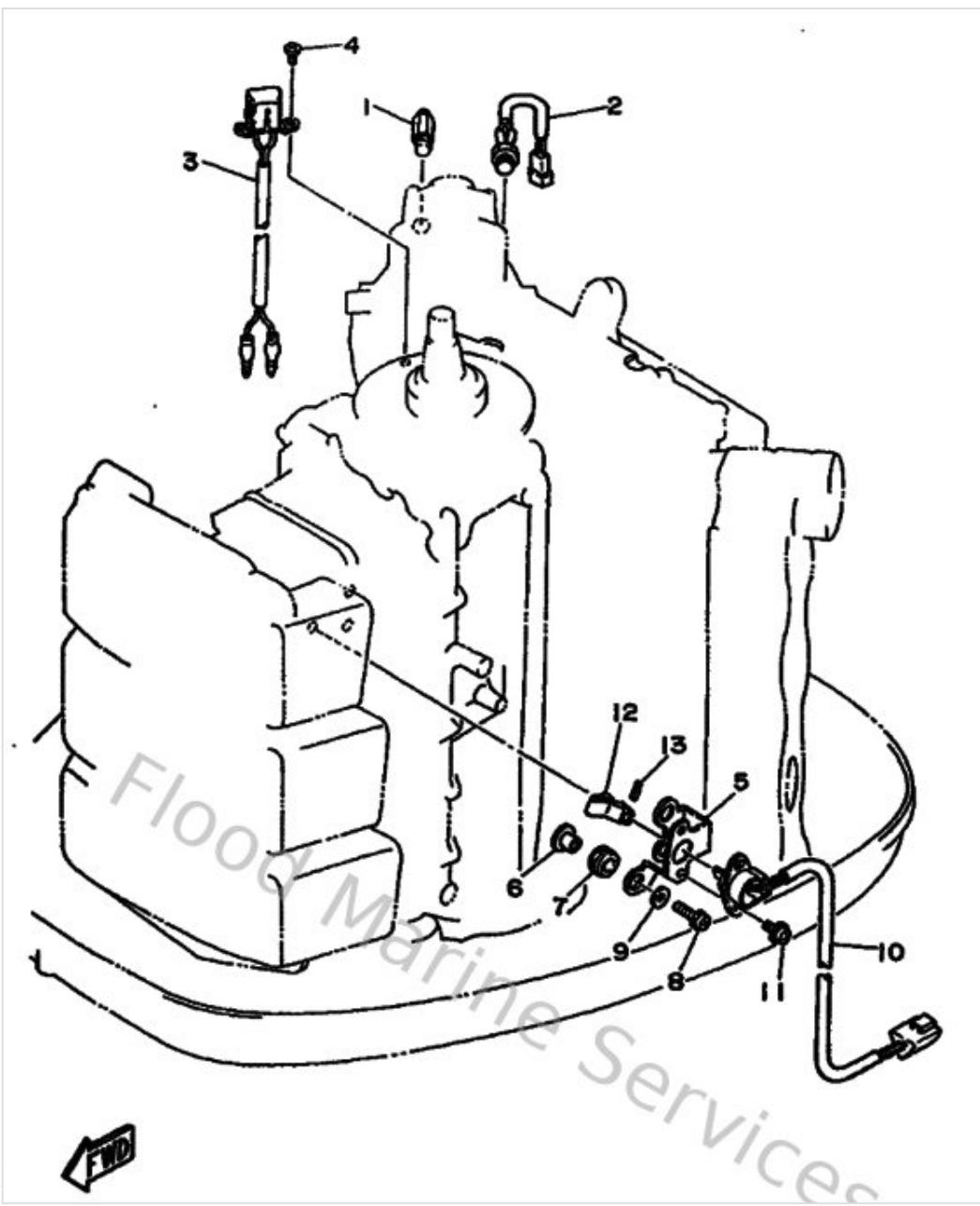
Ref	Part	
18	9046513M3600 Clamp(6h4)	Buy now
19	688825601000 Thermo switch assembly	Buy now
20	9046508M3300 Clamp(6t4)	Buy now
21	9046510M1400 Clamp	Buy now
23	682821510100 Fuse	Buy now
24	705821510000 Fuse (30a)	Buy now
25	6G5821520000 Holder, fuse	Buy now
26	904650802800 Clamp (1e6)	Buy now
28	6K7821170000 Wire, lead	Buy now
29	6R3825190000 Wire, earth lead	Buy now
30	6E5825310000 Wire, lead	Buy now
33	9046512M2500 Clamp (6e5)	Buy now
38	6R3825630100 Trim & tilt switch assembly	Buy now
39	6E5825870000 Gasket	Buy now
40	6R3836140000 Bracket	Buy now

Partie Electrique 2

Ref	Part	
42	6G5821190000 Cover, lead wire	Buy now

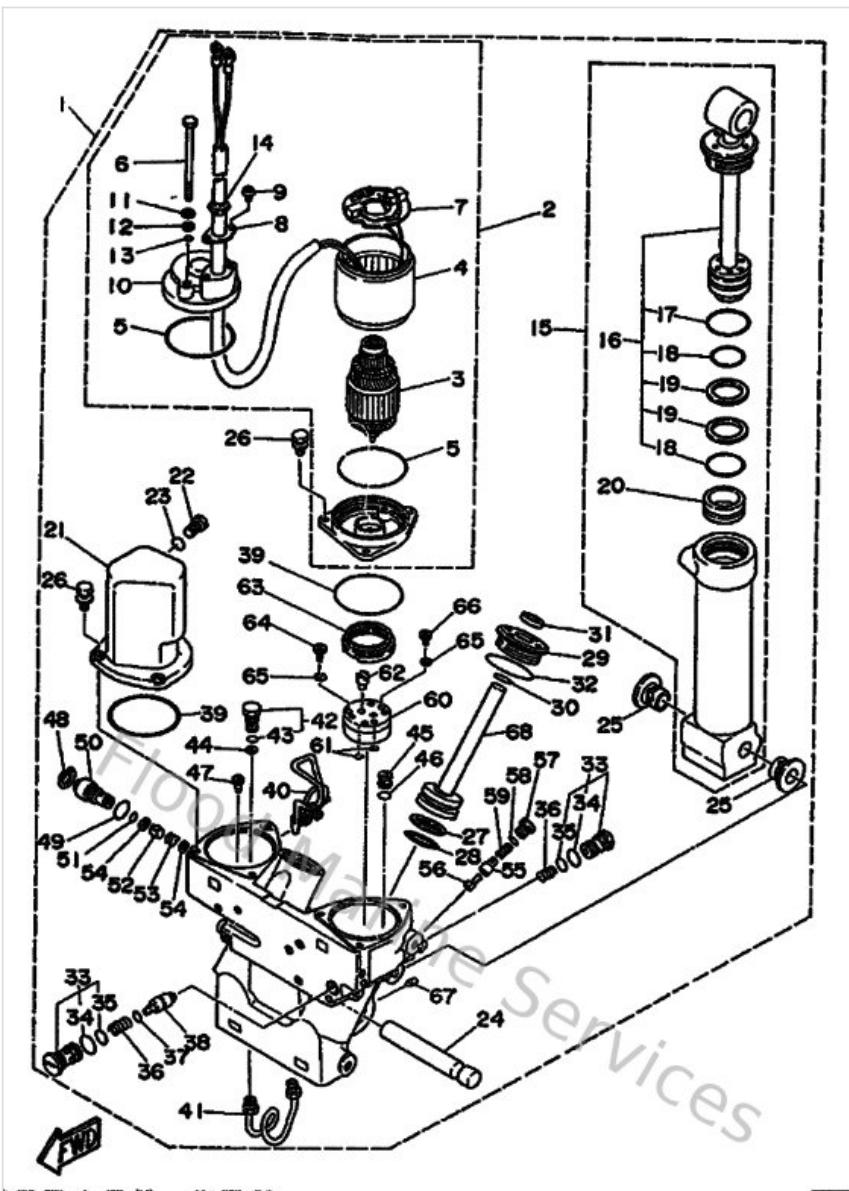


Partie Electrique 3



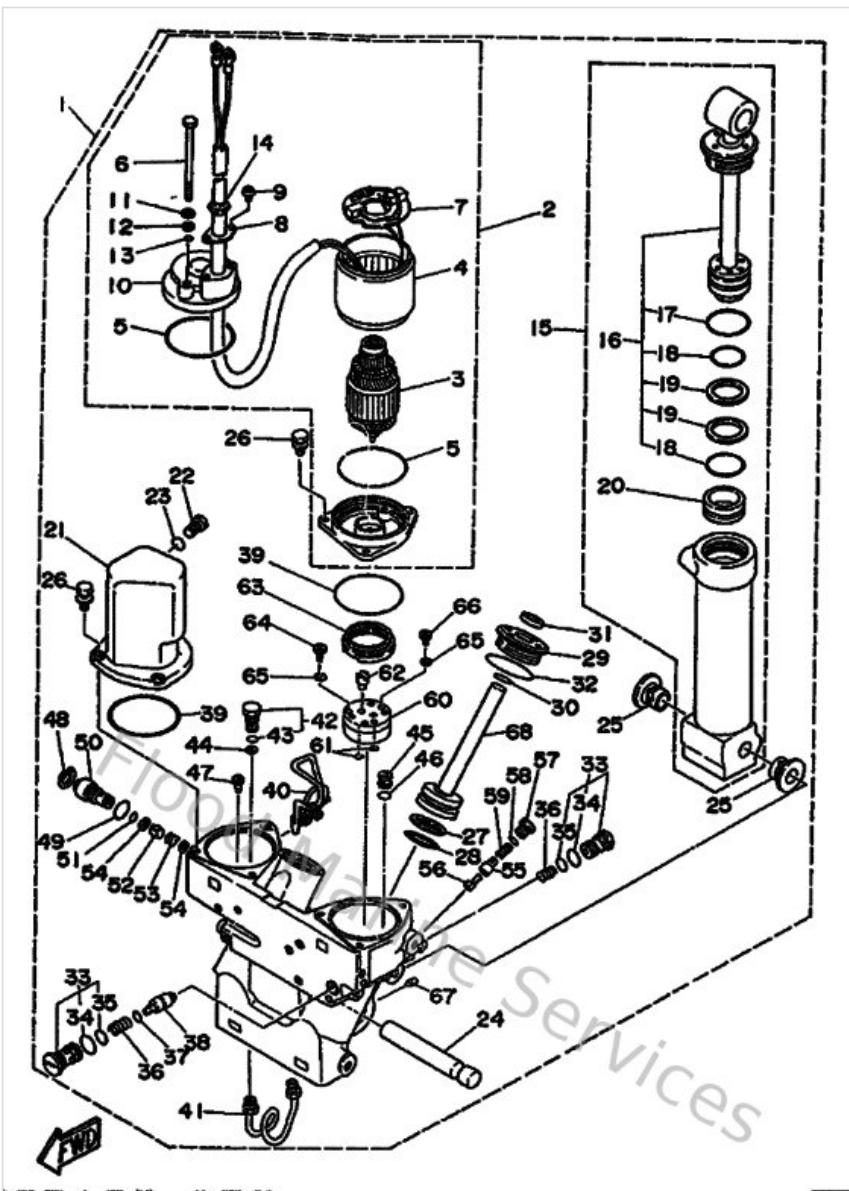
Ref	Part	
1	6G7857800000 Sensor, Knock	Buy now
2	6R5857900000 Thermosensor Assembly	Buy now
3	6R5858950000 Crank position sender	Buy now
4	985800501200 Screw,pan head (646)	Buy now
5	6K7858860000 Bracket	Buy now
6	9038705M0000 Collar(6k7)	Buy now
7	9048010M2300 Grommet(6k7)	Buy now
8	979850532500 Screw, With Washer	Buy now
9	9020105M0300 Washer, plate(6k7)	Buy now
10	6R5858850100 Throttle Sensor Assembly	Buy now
11	979850521200 Screw, with washer(6g7)	Buy now
12	6K7145730000 Lever	Buy now
13	916903001600 Pin, spring	Buy now

Power Trim & Tilt Assy



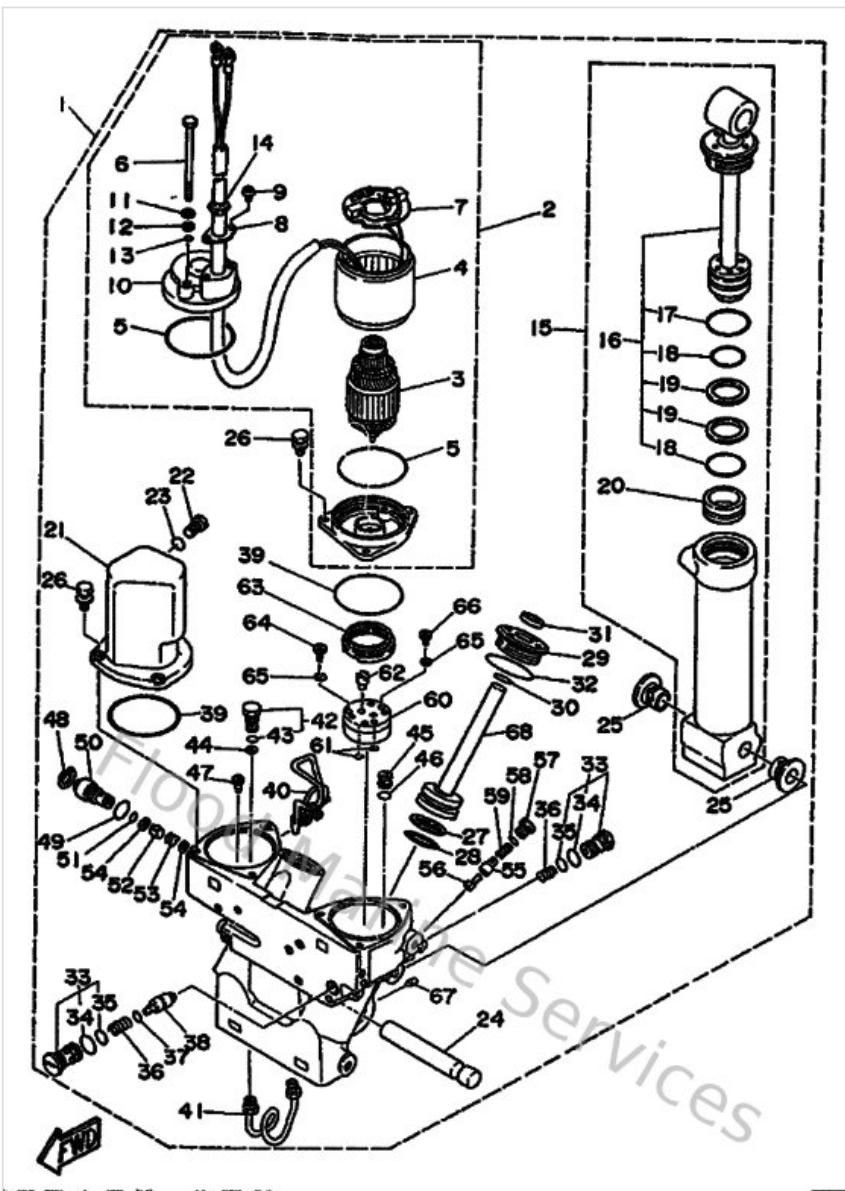
Ref	Part	
1	6G543800054D Power tilt & trimkit	Buy now
4	6G5438040000 Stator assembly	Buy now
5	6G5438650000 O-ring	Buy now
6	6G5438870000 Bolt	Buy now
7	6G5438060000 Brush, Holder assembly	Buy now
8	6G5438990000 Plate Stopper	Buy now
9	6G5438860000 Bolt	Buy now
10	6G5438840000 Frame, Commutator End	Buy now
11	6G5438930000 Washer	Buy now
13	6G5438670000 O-Ring	Buy now
14	6G5438850000 Grommet	Buy now
15	6G54380E0100 Tilt Cylinder Assembly	Buy now
16	6G5438100000 Piston sub-assembly	Buy now
17	6E5438610000 O-ring 1	Buy now
18	6G5438620000 O-ring	Buy now

Power Trim & Tilt Assy



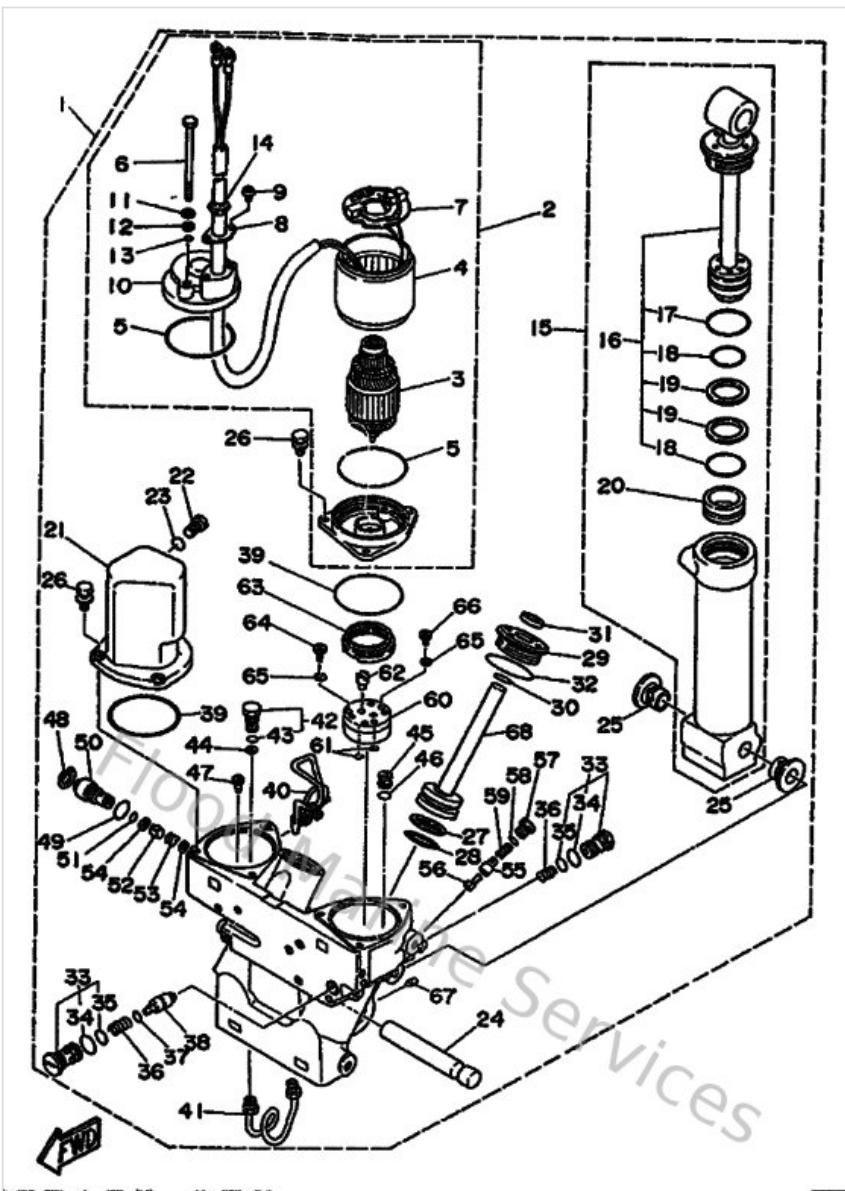
Ref	Part	
19	6E5438720000 Ring, back-up 2	Buy now
20	6E5438140200 Piston, free	Buy now
22	6E5438290000 Plug, reservoir	Buy now
23	6E5438630000 O-ring	Buy now
25	9038618M1400 Bushing (6e5)	Buy now
26	9011906M4200 Bolt, with washer(6e5)	Buy now
27	6G5438740000 Ring, back up	Buy now
28	6G5438640000 O-ring 4	Buy now
29	6G5438210100 Screw, trim cylinder end	Buy now
30	6E5438650000 O-ring 5	Buy now
31	6E5438220100 Seal, trim dust	Buy now
32	6G5438610000 O-ring 1	Buy now
33	6G5438020100 Valve sub assembly	Buy now
34	6E5438660000 O-ring	Buy now
35	6E5438670000 O-ring	Buy now

Power Trim & Tilt Assy



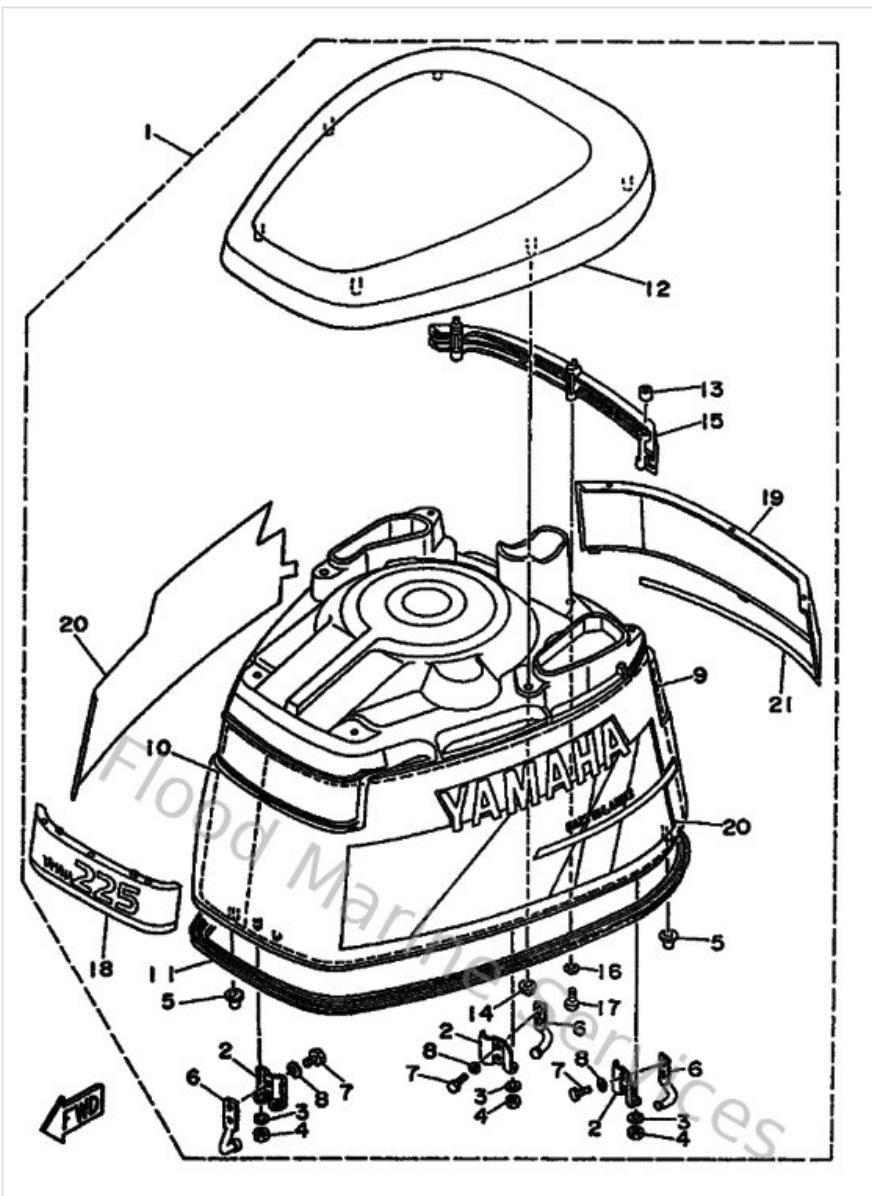
Ref	Part	
36	6G5438940000 Spring, Shuttle Return	Buy now
37	6E5438680000 O-Ring	Buy now
38	6G5438410000 Piston, Shuttle	Buy now
39	6E5438690000 O-ring 9	Buy now
41	6G5438330000 Pipe	Buy now
42	6G5438090100 Seat, Valve Comp 2	Buy now
43	6E5438960000 O-ring	Buy now
44	6G5438160000 Filter 1	Buy now
45	6G5438080200 Seat Valve Comp 1	Buy now
46	6E5438830000 O-ring 10	Buy now
47	6G5438030000 Case Valve Comp	Buy now
48	6E5438750000 Ring, snap	Buy now
49	9321018M7500 O-ring (6e5)	Buy now
50	6G5438450000 Screw, Manual Release	Buy now
51	9321010M7400 O-ring	Buy now

Power Trim & Tilt Assy



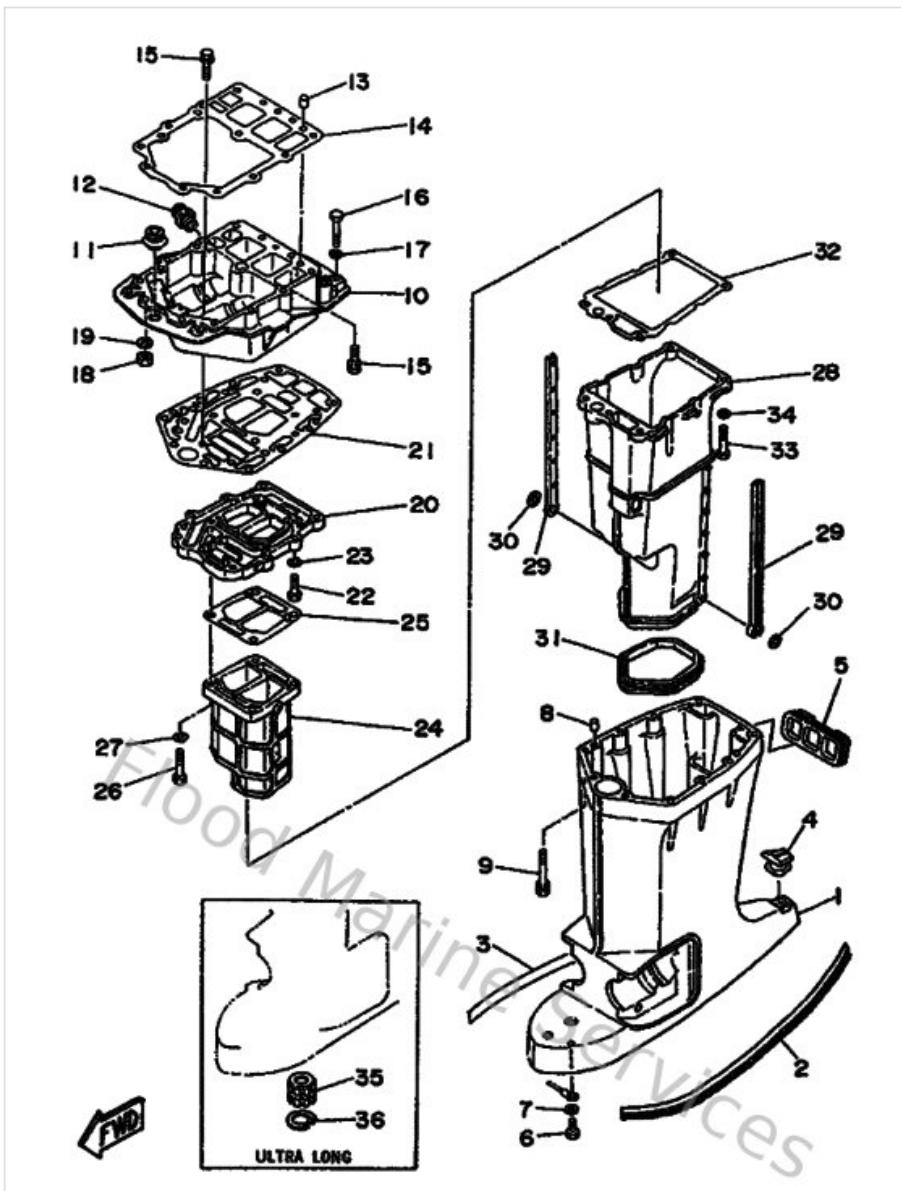
Ref	Part	
52	6E54382A0000 Adaptor 1	Buy now
53	6E5438540100 Spring, manual release	Buy now
54	6E5438470000 Seat, manual valve	Buy now
55	6G5438490000 Pin, Valve Support	Buy now
57	6G5438420000 Screw, Valve Seat	Buy now
58	6G5438660000 O-ring 3	Buy now
59	6E5438240100 Spring Down Relief 2	Buy now
61	6G5438630000 O-ring 3	Buy now
62	64E438310000 Connector, shaft	Buy now
63	6G5438170000 Filter 2	Buy now
64	6G5438780100 Bolt, Socket	Buy now
65	9020105M0000 Washer (6E5)	Buy now
66	6G5438880100 Bolt, Socket	Buy now
67	6G5438781000 Bolt, Socket	Buy now
68	6G5438200100 Piston sub assembly	Buy now

Top Cowling



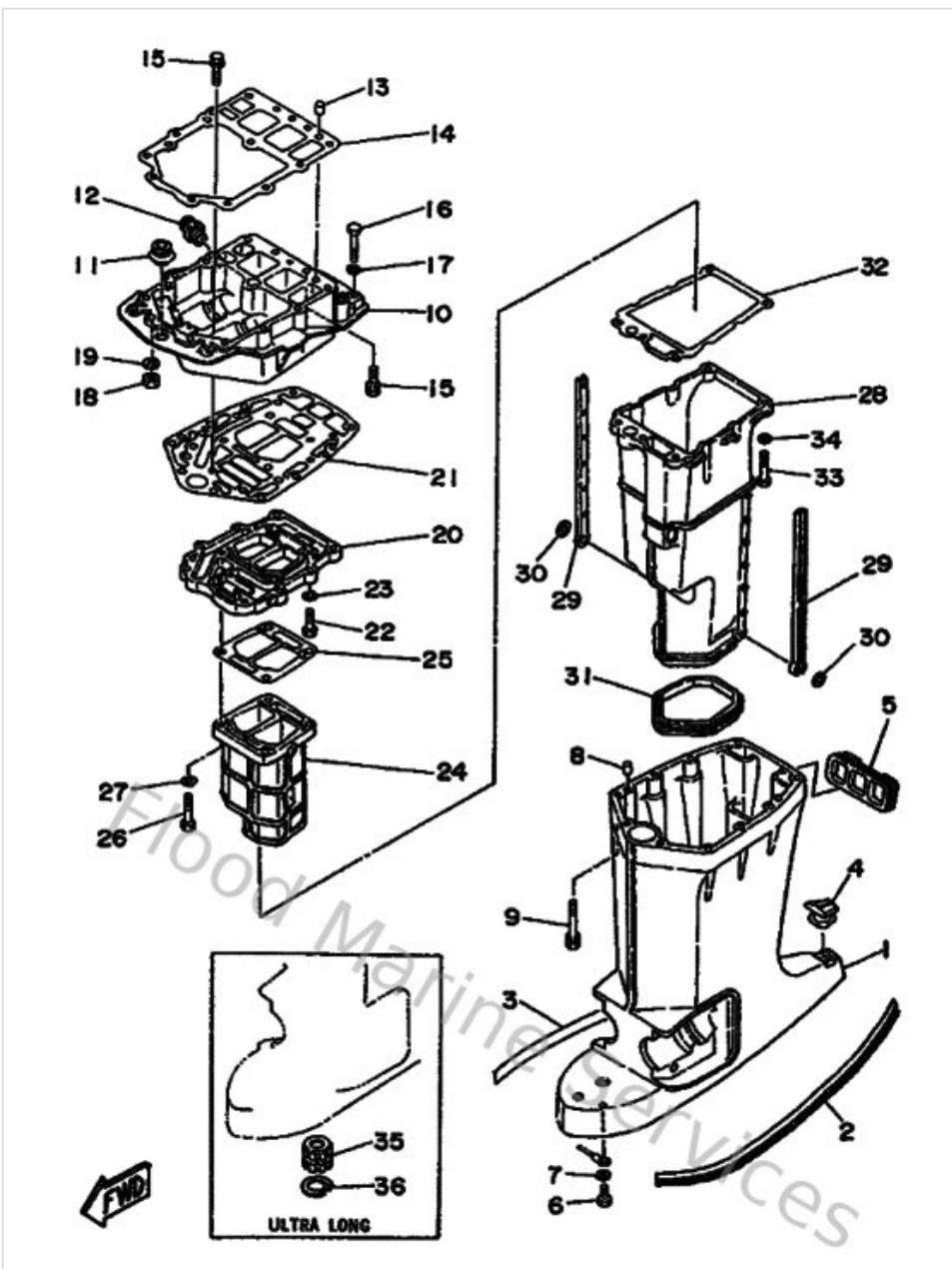
Ref	Part	
2	6R3426470000 Holder, clamp band	Buy now
3	929950610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	6R3426620000 Damper	Buy now
6	6R3428140000 Hook, clamp	Buy now
7	970950601200 Bolt(gh1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	6N7426150000 Seal	Buy now
12	6R342613004D Molding, Air Duct	Buy now
13	9038504M0500 Bush(6r2)	Buy now
14	9017906M2400 Nut(6j8)	Buy now
15	6R3426360000 Louver 2	Buy now
16	929900460000 Washer, plain (646)	Buy now
17	977804012000 Ybs83-420 screw,panh,tapping	Buy now

Upper Casing



Ref	Part	
1	6E545111004D Casing, Upper	Buy now
4	6E5451550000 Cap	Buy now
5	6E5427690000 Seal, rubber	Buy now
6	970850601000 Bolt	Buy now
7	929900660000 Washer, plain (646)	Buy now
9	9011908M7800 Bolt, with washer	Buy now
10	6G5411370094 Guide, exhaust	Buy now
11	6E5427240000 Grommet	Buy now
12	6G5125810000 Joint, hose	Buy now
13	9360812M0500 Pin, dowel b (6e5)	Buy now
14	6G545113A000 Gasket, upper casing	Buy now
15	9011908M7900 Bolt, hexagon (fj1)	Buy now
16	970950804500 Bolt, hexagon	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
18	953800870000 Nut(661)	Buy now

Upper Casing



Ref	Part	
20	6G54113101CA Manifold, ext. 1	Buy now
21	6G545114A000 Gasket, upper casing	Buy now
22	973950803000 Bolt, hexagon (fj1)	Buy now
23	929950860000 Washer, plain (663)	Buy now
24	6G541132005B Manifold, Exhaust (6G5-41132-00-9M)	Buy now
25	6G541134A000 Gasket, exhaust manifold	Buy now
26	973950804500 Bolt, hexagon	Buy now
27	929900860000 Washer, plain (663)	Buy now
28	6E514711005B Muffler 1	Buy now
29	6E5147370000 Damper, muffler	Buy now
30	9018305M0200 Nut, spring (6e5)	Buy now
31	6E5451230000 Gasket, muffler	Buy now
32	6E541135A000 Gasket, exhaust manifold	Buy now
35	6E5453180000 Bushing, drive shaft 3	Buy now
36	9342036M0100 Circlip (6a0)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.