



# Yamaha 225BETOL 1994

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

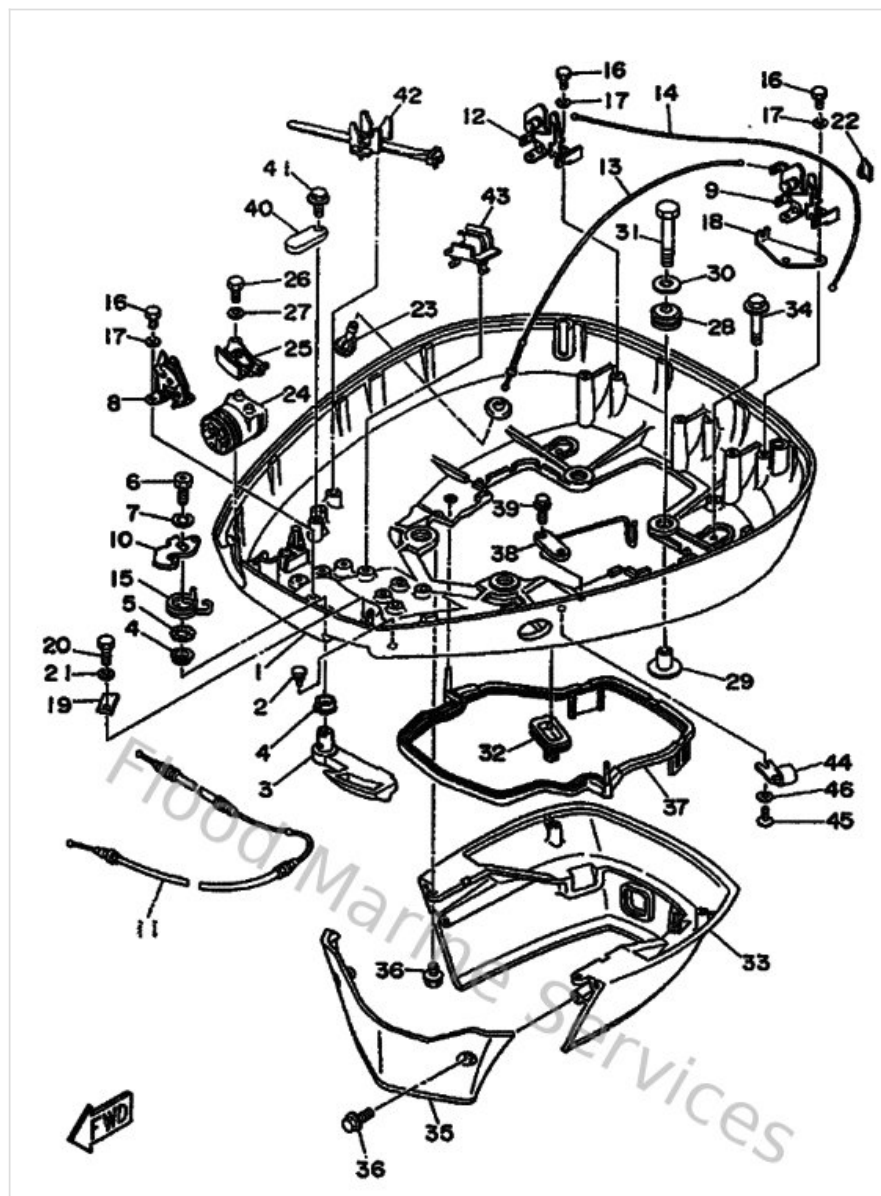
Authorised Yamaha Dealers



# Contents

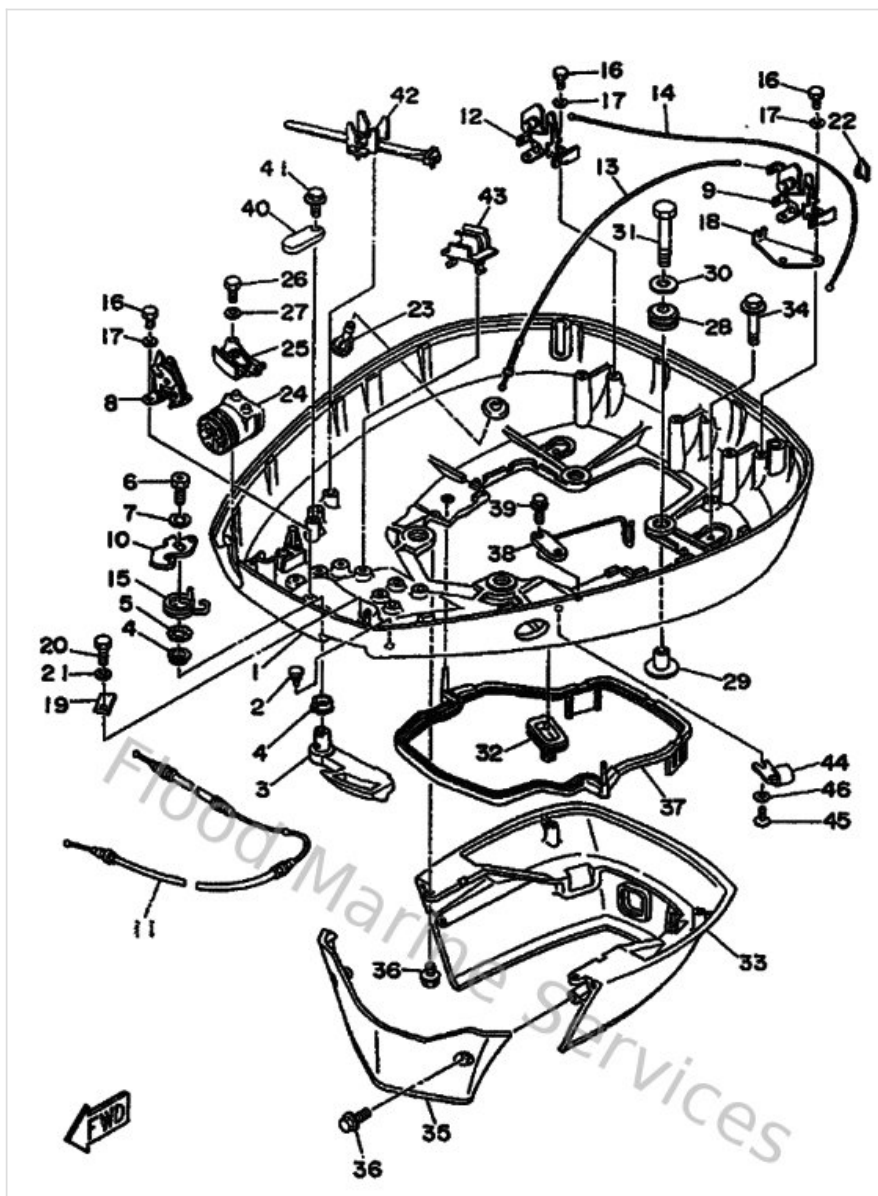
<b>Bottom Cowling</b>	3
<b>Bracket 1</b>	5
<b>Bracket 2</b>	8
<b>Carburetor</b>	11
<b>Controller 1</b>	13
<b>Crankshaft &amp; Piston</b>	16
<b>Cylinder &amp; Crankcase 1</b>	18
<b>Cylinder &amp; Crankcase 2</b>	21
<b>Demarreur Electrique</b>	23
<b>Fuel</b>	25
<b>Generatrice</b>	29
<b>Intake</b>	30
<b>Kits De Reparation 1</b>	32
<b>Kits De Reparation 2</b>	35
<b>Lower Casing &amp; Drive</b>	37
<b>Oil Pump</b>	44
<b>Oil Tank</b>	46
<b>Partie Electrique 1</b>	48
<b>Partie Electrique 2</b>	50
<b>Partie Electrique 3</b>	53
<b>Power Trim &amp; Tilt Assy</b>	54
<b>Top Cowling</b>	58
<b>Upper Casing</b>	59

## Bottom Cowling



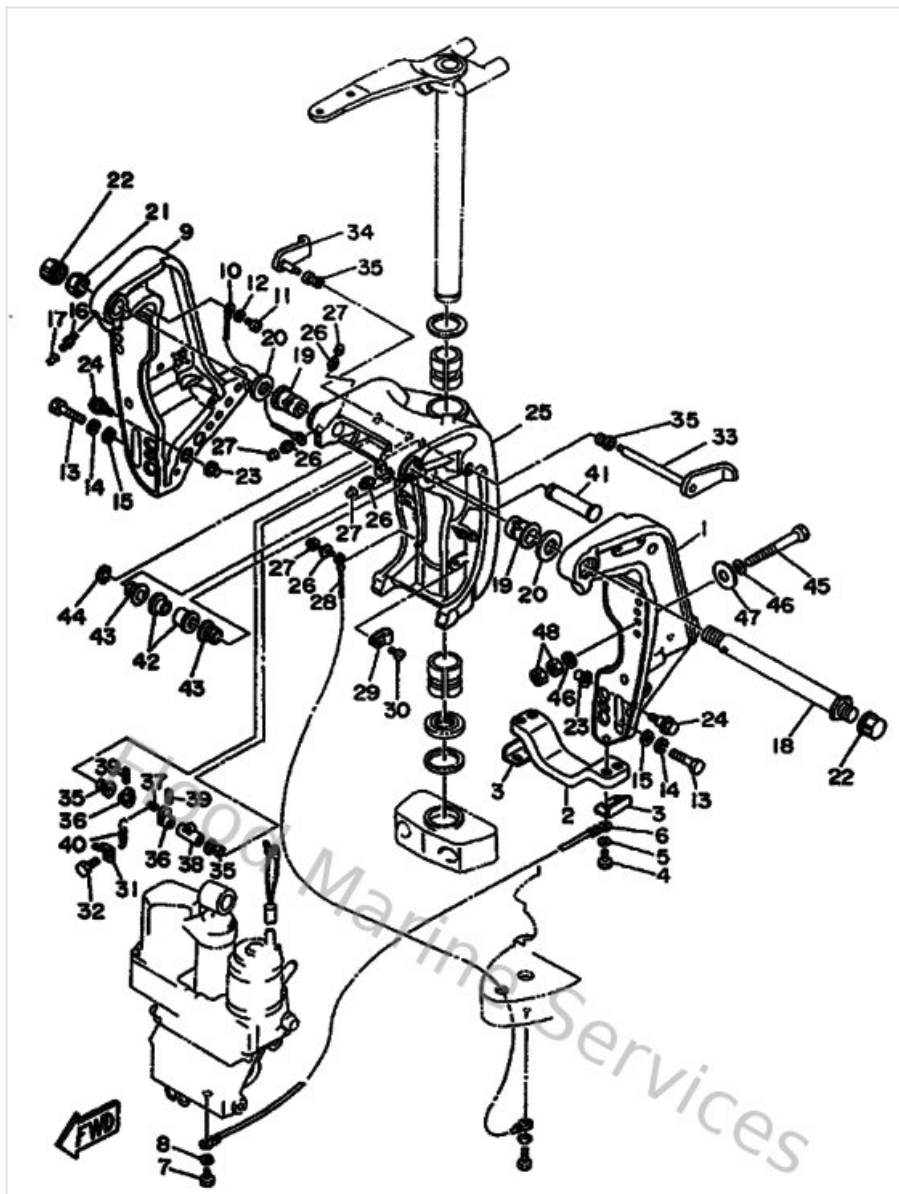
Ref	Part	
2	<a href="#">6H4427480000</a> Grommet	<a href="#">Buy now</a>
4	<a href="#">9038613M8800</a> Bush(6r3)	<a href="#">Buy now</a>
5	<a href="#">9020613M1000</a> Washer, wave (6e5)	<a href="#">Buy now</a>
7	<a href="#">929900820000</a> Ybs66-8 washer, plain	<a href="#">Buy now</a>
10	<a href="#">6R3428160000</a> Lever, clamp	<a href="#">Buy now</a>
13	<a href="#">6N7428501000</a> Wire, complete	<a href="#">Buy now</a>
14	<a href="#">6N7428502000</a> Wire, complete	<a href="#">Buy now</a>
16	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
17	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">6N7428280000</a> Plate, clamp	<a href="#">Buy now</a>
20	<a href="#">970850601000</a> Bolt	<a href="#">Buy now</a>
23	<a href="#">6E5443910000</a> Nipple, hose	<a href="#">Buy now</a>
28	<a href="#">9048022M1500</a> Grommet (6e5)	<a href="#">Buy now</a>
29	<a href="#">9038708M3700</a> Collar (6e5)	<a href="#">Buy now</a>
30	<a href="#">9020108M5400</a> Washer, plate (6e5)	<a href="#">Buy now</a>

## Bottom Cowling



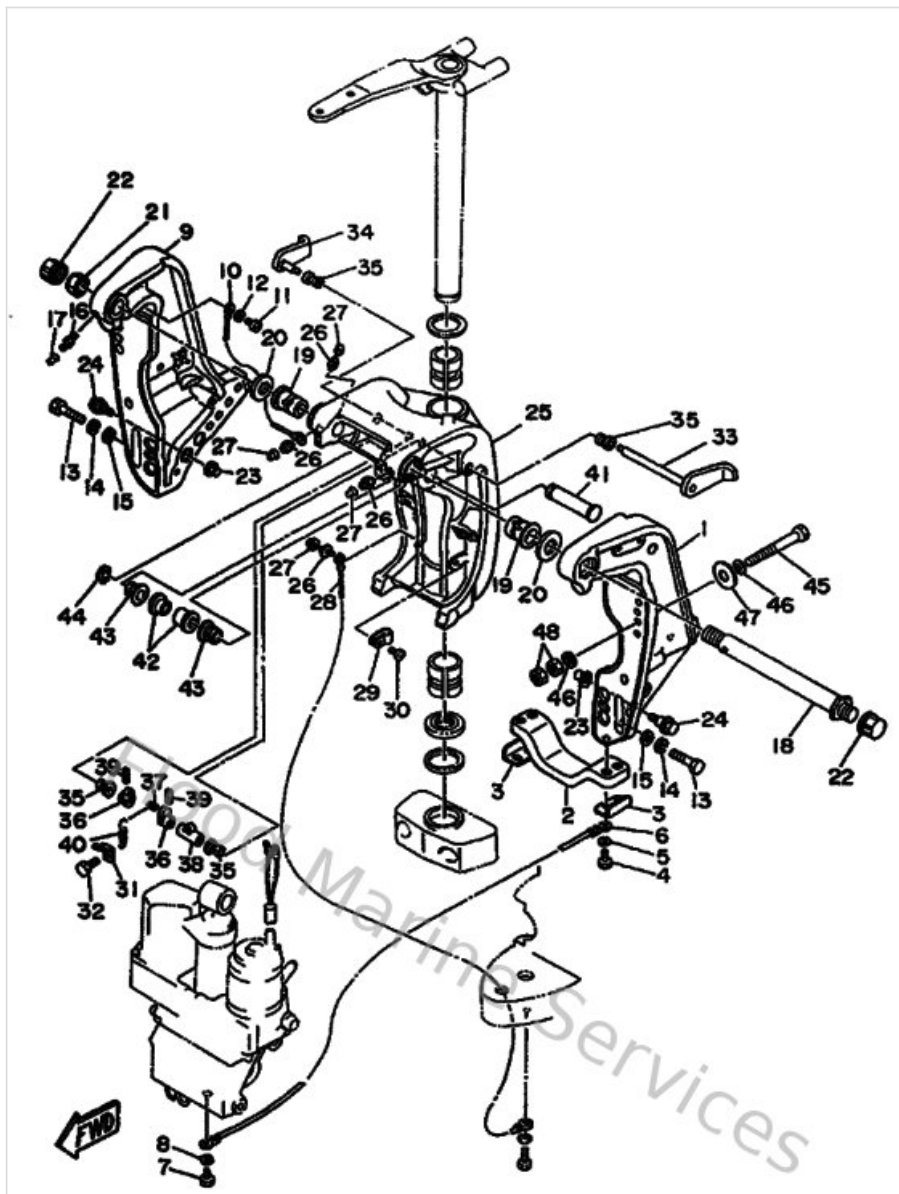
Ref	Part	
31	<a href="#">970950803500</a> Bolt(70w)	<a href="#">Buy now</a>
32	<a href="#">688427261000</a> Grommet	<a href="#">Buy now</a>
33	<a href="#">6R342741004D</a> Apron	<a href="#">Buy now</a>
34	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
35	<a href="#">6R342771018D</a> Apron	<a href="#">Buy now</a>
37	<a href="#">6E5427160000</a> Seal	<a href="#">Buy now</a>
38	<a href="#">6K7825880000</a> Plate	<a href="#">Buy now</a>
40	<a href="#">6E5825880000</a> Plate	<a href="#">Buy now</a>
42	<a href="#">688825940000</a> Clamp	<a href="#">Buy now</a>
43	<a href="#">6E5825940000</a> Clamp	<a href="#">Buy now</a>
44	<a href="#">6E5243671000</a> Clamp, fuel pipe 2	<a href="#">Buy now</a>
45	<a href="#">9015706M0100</a> Screw (6e5)	<a href="#">Buy now</a>

# Bracket 1



Ref	Part	
2	<a href="#">6G5452510100</a> Anode	<a href="#">Buy now</a>
3	<a href="#">6G5445260000</a> Plate	<a href="#">Buy now</a>
4	<a href="#">970950603000</a> Bolt(jf7)	<a href="#">Buy now</a>
5	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
6	<a href="#">6E5821480000</a> Wire, lead 5	<a href="#">Buy now</a>
7	<a href="#">970950601000</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">985800601200</a> Screw, pan head(62j)	<a href="#">Buy now</a>
13	<a href="#">973951005000</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">929901010000</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
15	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>
16	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
17	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
18	<a href="#">6R3431310000</a> Bolt, clamp bracket	<a href="#">Buy now</a>
19	<a href="#">9038625M3100</a> Bushing (6e5)	<a href="#">Buy now</a>

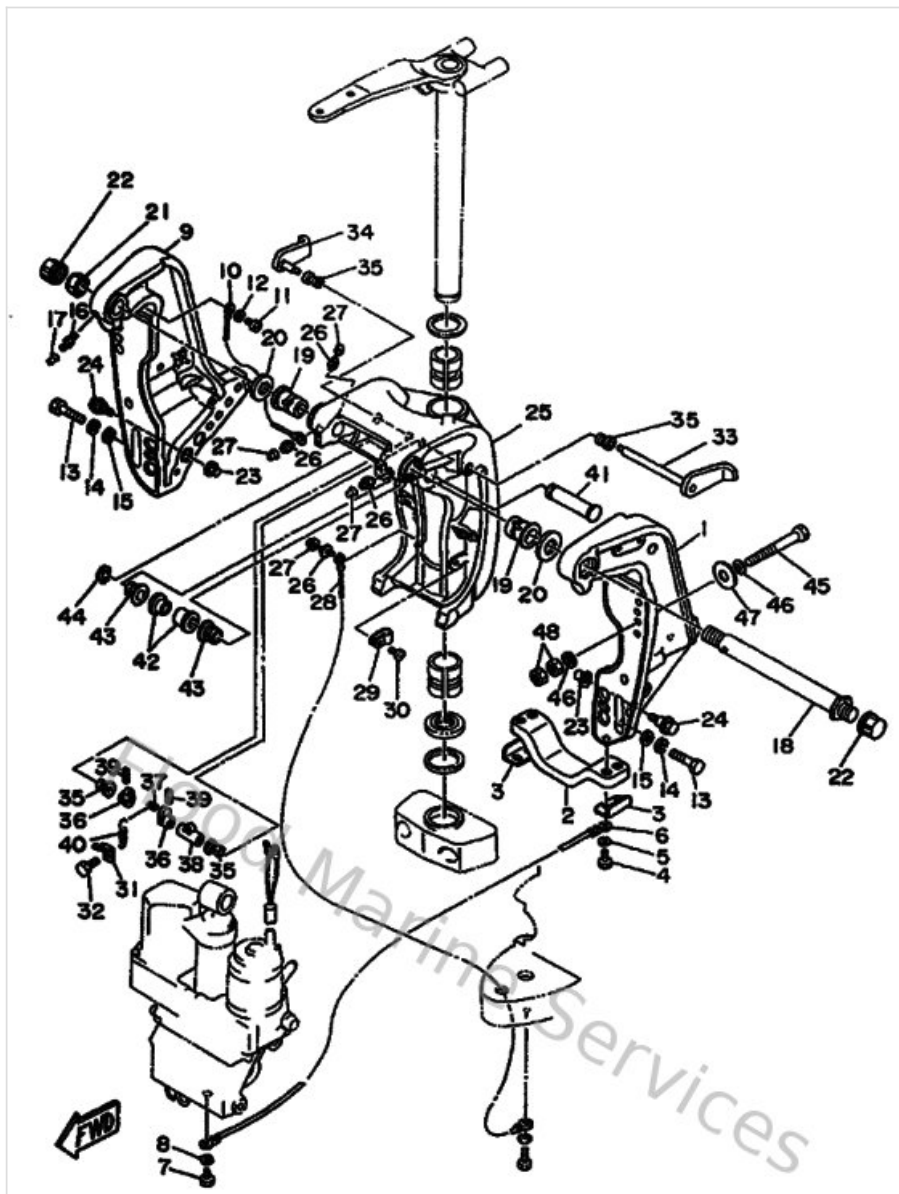
# Bracket 1



Ref	Part	
20	<a href="#">9020126M5900</a> Washer, plate (6e5)	<a href="#">Buy now</a>
21	<a href="#">9018522M1100</a> Nut, self-locking	<a href="#">Buy now</a>
22	<a href="#">6G5431450000</a> Cap, clamp bracket	<a href="#">Buy now</a>
23	<a href="#">6G5431640000</a> Rod, Tilt Lock	<a href="#">Buy now</a>
24	<a href="#">9010912M3500</a> Bolt	<a href="#">Buy now</a>
28	<a href="#">6E5821470000</a> Wire, lead 5	<a href="#">Buy now</a>
29	<a href="#">9046411M1800</a> Clamp(6e5)	<a href="#">Buy now</a>
30	<a href="#">985800400800</a> Screw, pan head (713)	<a href="#">Buy now</a>
31	<a href="#">6G5431440000</a> Hook, spring	<a href="#">Buy now</a>
33	<a href="#">6G5431810200</a> Lever, tilt stop 1	<a href="#">Buy now</a>
34	<a href="#">6G5431850200</a> Lever, tilt stop 2	<a href="#">Buy now</a>
35	<a href="#">9038610M1600</a> Bushing (688)	<a href="#">Buy now</a>
36	<a href="#">6G5431480000</a> Collar, distance	<a href="#">Buy now</a>
37	<a href="#">9024906M1600</a> Pin(6G8)	<a href="#">Buy now</a>
38	<a href="#">9038710M0200</a> Collar(6e5)	<a href="#">Buy now</a>

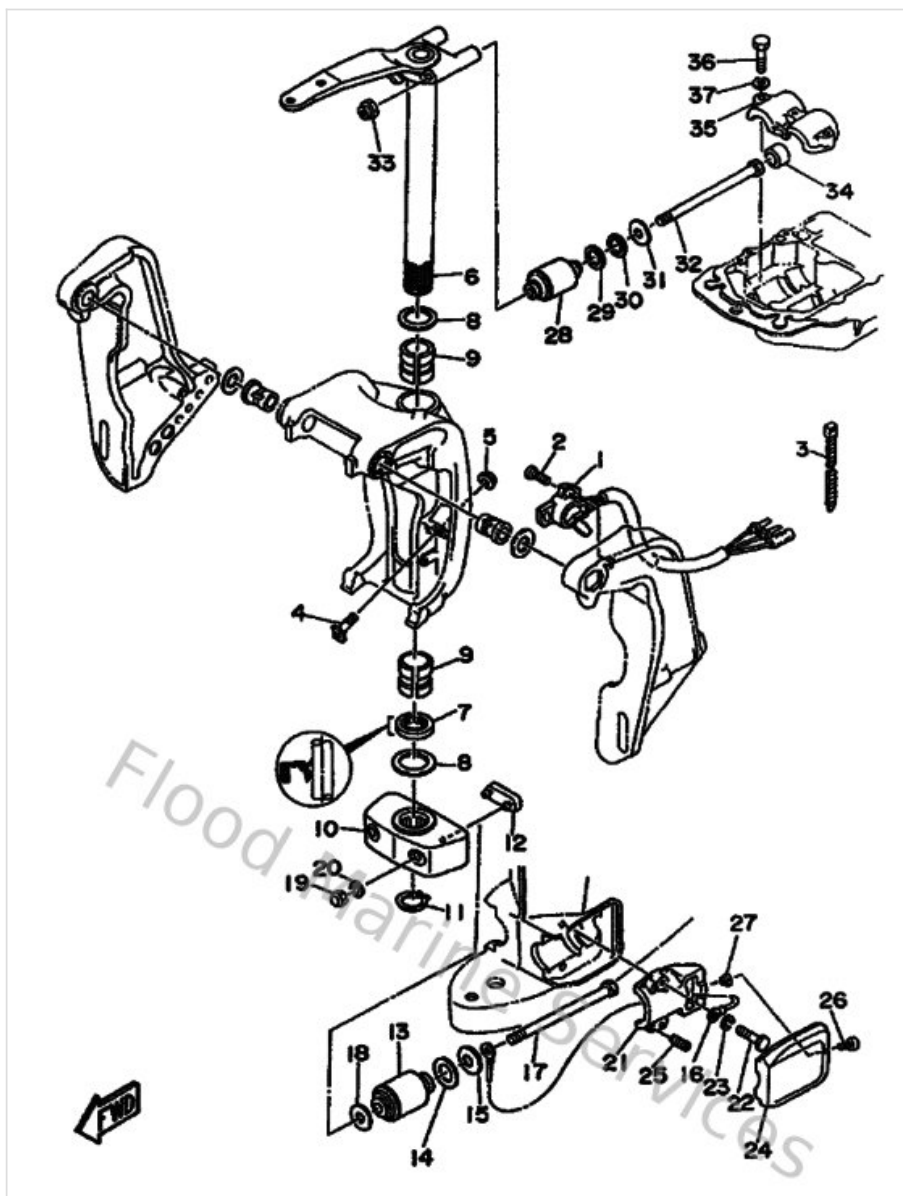


# Bracket 1



Ref	Part	
39	<a href="#">916903002000</a> Pin, spring (6h4)	<a href="#">Buy now</a>
40	<a href="#">9050614M2400</a> Spring, tension(6e5)	<a href="#">Buy now</a>
41	<a href="#">6E5431260200</a> Pin, upper shock mount	<a href="#">Buy now</a>
42	<a href="#">9038618M6300</a> Bush(6e5)	<a href="#">Buy now</a>
44	<a href="#">9010112M0300</a> Bolt (l:115mm)	<a href="#">Buy now</a>
46	<a href="#">9020113M0100</a> Washer, plate(6e5)	<a href="#">Buy now</a>
47	<a href="#">902011242600</a> Washer, plate(663)	<a href="#">Buy now</a>
48	<a href="#">953801260000</a> Nut (707)	<a href="#">Buy now</a>

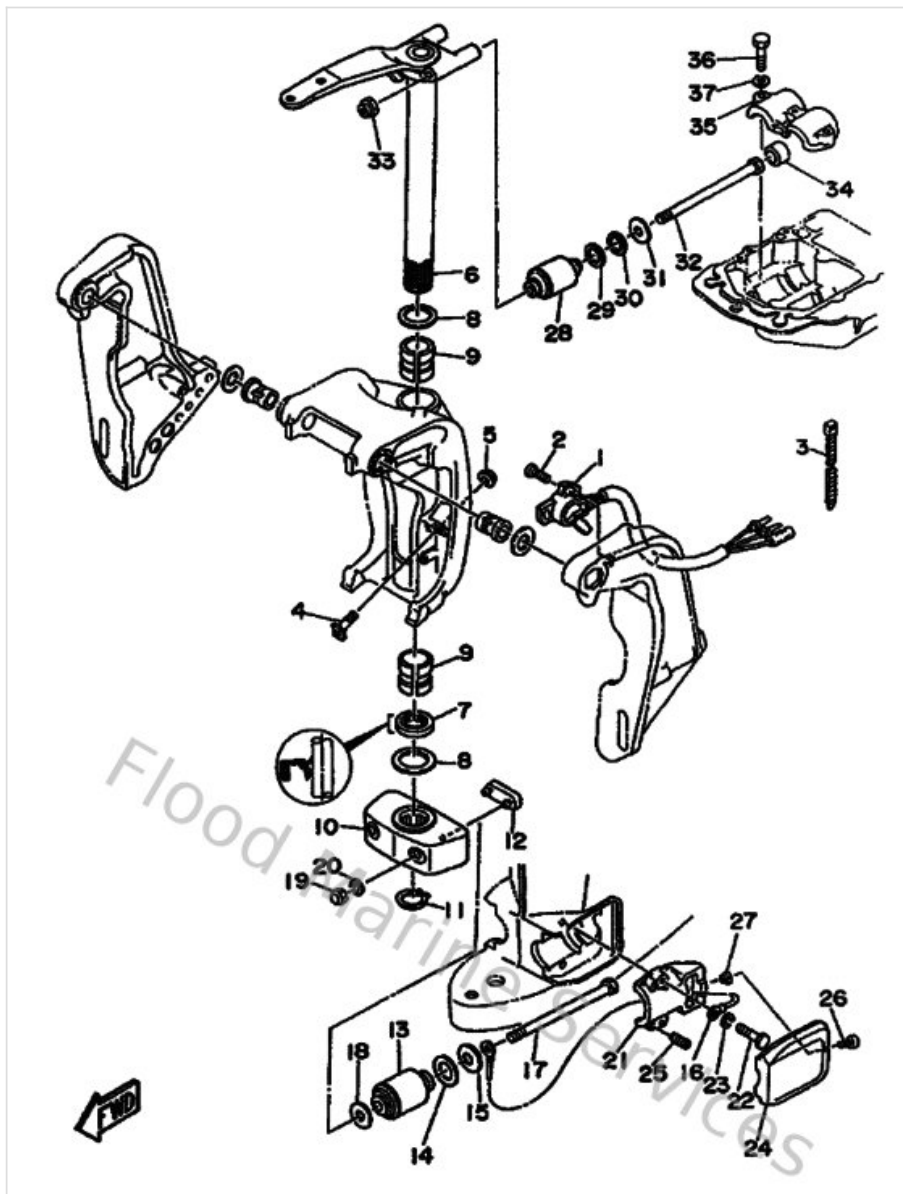
## Bracket 2



Ref	Part	
1	<a href="#">6R3836720100</a> Trim sender	<a href="#">Buy now</a>
2	<a href="#">985800601600</a> Screw pan head	<a href="#">Buy now</a>
3	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
4	<a href="#">6G5433760000</a> Bolt, Thrust Receiver	<a href="#">Buy now</a>
5	<a href="#">957801030000</a> Nut, nylon (6e5)	<a href="#">Buy now</a>
6	<a href="#">6E542510044D</a> Steering bracket assembly	<a href="#">Buy now</a>
8	<a href="#">9020138M6000</a> Washer, plate (6e5)	<a href="#">Buy now</a>
9	<a href="#">9038638M8900</a> Bush(6e5)	<a href="#">Buy now</a>
10	<a href="#">6G544551004D</a> Housing, lower mount rubber	<a href="#">Buy now</a>
11	<a href="#">9341037M0400</a> Circlip (6e5)	<a href="#">Buy now</a>
12	<a href="#">6E5445750000</a> Damper, lower mount rubber	<a href="#">Buy now</a>
13	<a href="#">6G5445550000</a> Mount damper, lower side	<a href="#">Buy now</a>
14	<a href="#">9020232M1900</a> Washer, plate (6e5)	<a href="#">Buy now</a>
15	<a href="#">9020116M5500</a> Washer, plate (6e5)	<a href="#">Buy now</a>
16	<a href="#">6E5821490000</a> Wire, lead 3	<a href="#">Buy now</a>

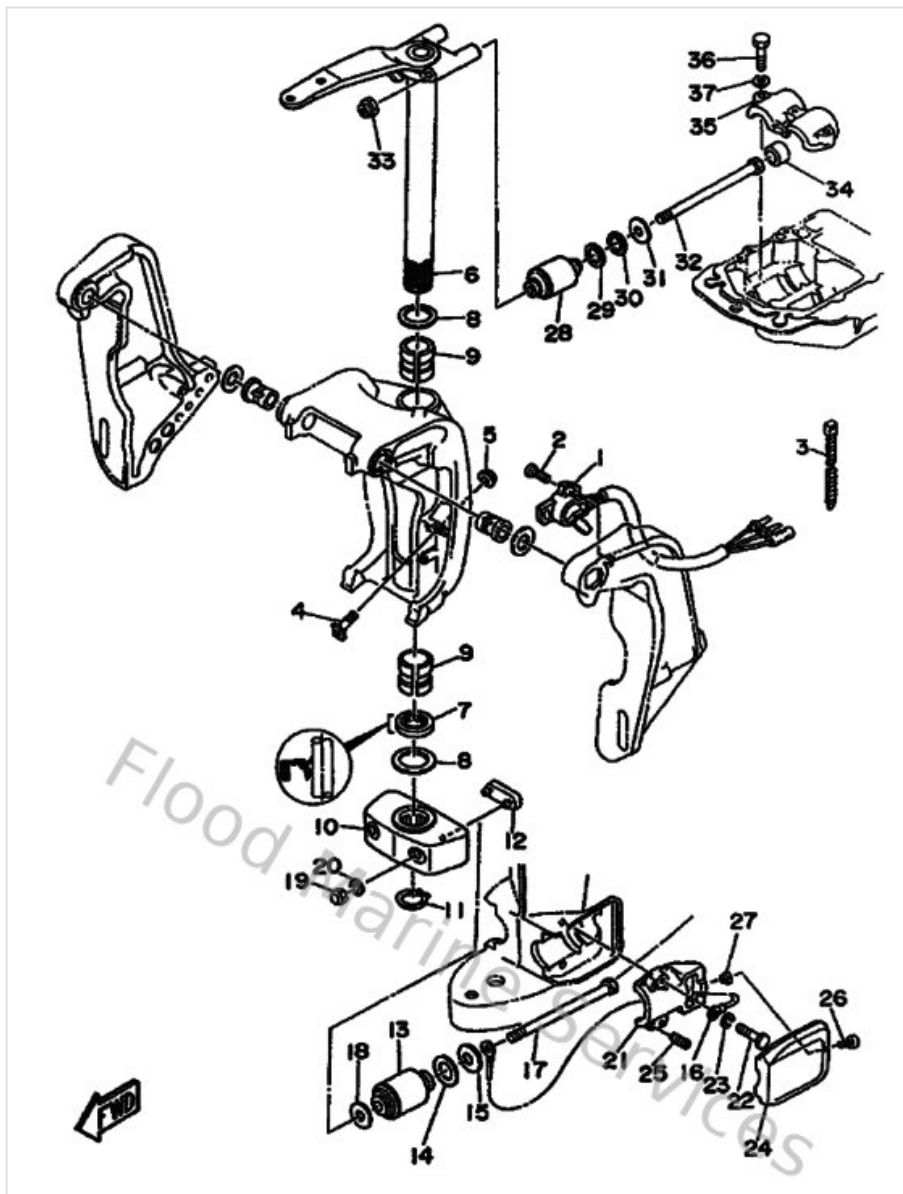


## Bracket 2



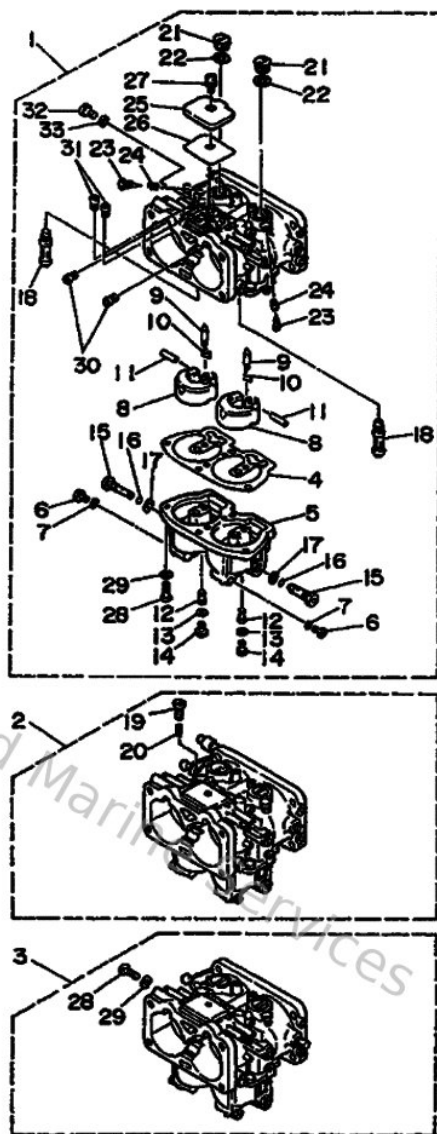
Ref	Part	
17	<a href="#">9010914M3400</a> Bolt(6e5)	<a href="#">Buy now</a>
18	<a href="#">9020115M5800</a> Washer, plate (6e5)	<a href="#">Buy now</a>
19	<a href="#">953801480000</a> Nut, crown (6e5)	<a href="#">Buy now</a>
20	<a href="#">929901460000</a> Washer (6e5)	<a href="#">Buy now</a>
21	<a href="#">6E5445520094</a> Housing, lower mount rubber	<a href="#">Buy now</a>
22	<a href="#">973951004500</a> Bolt(64d)	<a href="#">Buy now</a>
23	<a href="#">929901010000</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
24	<a href="#">6E544553018D</a> Cover, lower mount	<a href="#">Buy now</a>
25	<a href="#">9050116M2800</a> Spring (6e5)	<a href="#">Buy now</a>
27	<a href="#">901790606600</a> Nut(663)	<a href="#">Buy now</a>
28	<a href="#">6G5445140094</a> Mount damper, upper side	<a href="#">Buy now</a>
29	<a href="#">9020126M5700</a> Washer, plate (6e5)	<a href="#">Buy now</a>
30	<a href="#">9020226M1800</a> Washer, plate (6e5)	<a href="#">Buy now</a>
31	<a href="#">9020114M5600</a> Washer, plate (6e5)	<a href="#">Buy now</a>
32	<a href="#">9010912M3700</a> Bolt	<a href="#">Buy now</a>

## Bracket 2



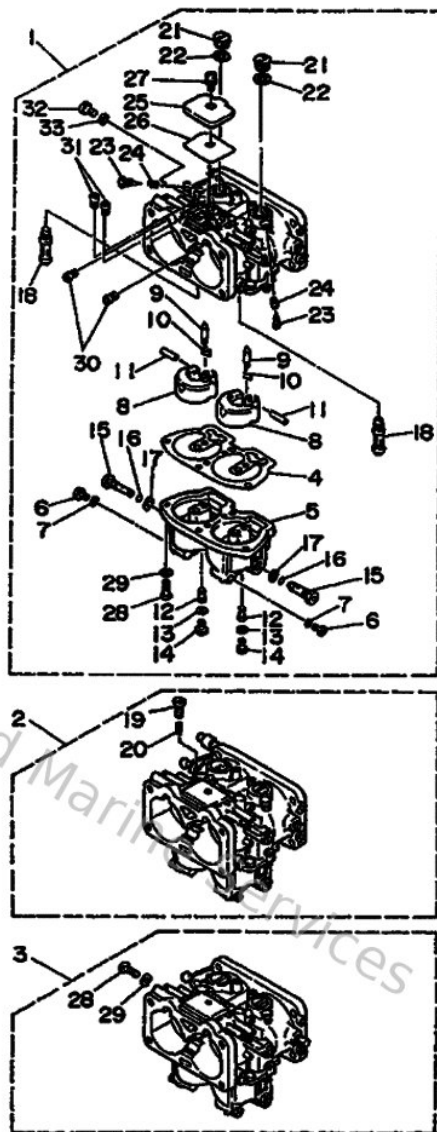
Ref	Part	
33	<a href="#">901851205800</a> Nut, nylon(663)	<a href="#">Buy now</a>
34	<a href="#">663445750000</a> Damper, lower mount rubber	<a href="#">Buy now</a>
35	<a href="#">6E5445110000</a> Cover, upper mount	<a href="#">Buy now</a>

# Carburetor



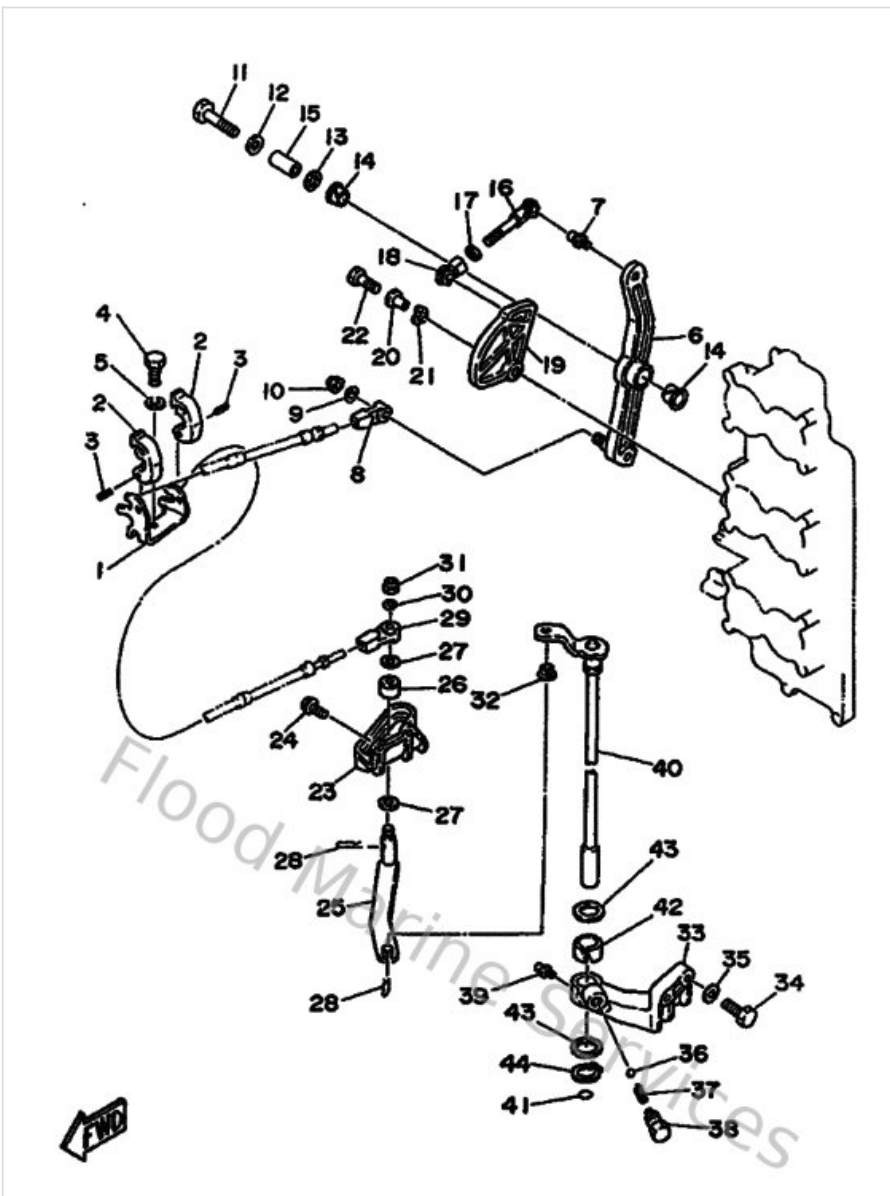
Ref	Part	
1	<a href="#">6R5143010100</a> Carburetor Assembly 1	<a href="#">Buy now</a>
3	<a href="#">6R5143030100</a> Carburetor Assembly 3	<a href="#">Buy now</a>
6	<a href="#">6E5143830100</a> Screw, drain	<a href="#">Buy now</a>
7	<a href="#">6J8149950000</a> Gasket, drin screw	<a href="#">Buy now</a>
8	<a href="#">6E5143850200</a> Float	<a href="#">Buy now</a>
9	<a href="#">6E5145460000</a> Valve, needle	<a href="#">Buy now</a>
10	<a href="#">6E5141590000</a> Clip	<a href="#">Buy now</a>
11	<a href="#">6E5143860200</a> Pin, float	<a href="#">Buy now</a>
13	<a href="#">6E5143970000</a> Gasket	<a href="#">Buy now</a>
14	<a href="#">6E5143940000</a> Valve, Drain	<a href="#">Buy now</a>
16	<a href="#">6E5149970000</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">6E5143980100</a> Gasket	<a href="#">Buy now</a>
18	<a href="#">6R51492A0000</a> Nozzle, Main	<a href="#">Buy now</a>
19	<a href="#">6E5143210000</a> Screw, throttle	<a href="#">Buy now</a>
20	<a href="#">6J8143340000</a> Spring, throttle	<a href="#">Buy now</a>

# Carburetor



Ref	Part	
21	<a href="#">6E5143280100</a> Plug	<a href="#">Buy now</a>
22	<a href="#">6E5149790000</a> Gasket	<a href="#">Buy now</a>
23	<a href="#">6E5143230300</a> Screw, air adjusting	<a href="#">Buy now</a>
24	<a href="#">6E5142230000</a> Spring, air adjusting	<a href="#">Buy now</a>
25	<a href="#">6E5145270100</a> Plate	<a href="#">Buy now</a>
26	<a href="#">6E5149590100</a> Gasket	<a href="#">Buy now</a>
27	<a href="#">979800510800</a> Screw, with washer	<a href="#">Buy now</a>
28	<a href="#">985800501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
29	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
30	<a href="#">61A1492H1200</a> Jet, slow air (#60)	<a href="#">Buy now</a>
32	<a href="#">6E5143240000</a> Screw, flat head	<a href="#">Buy now</a>

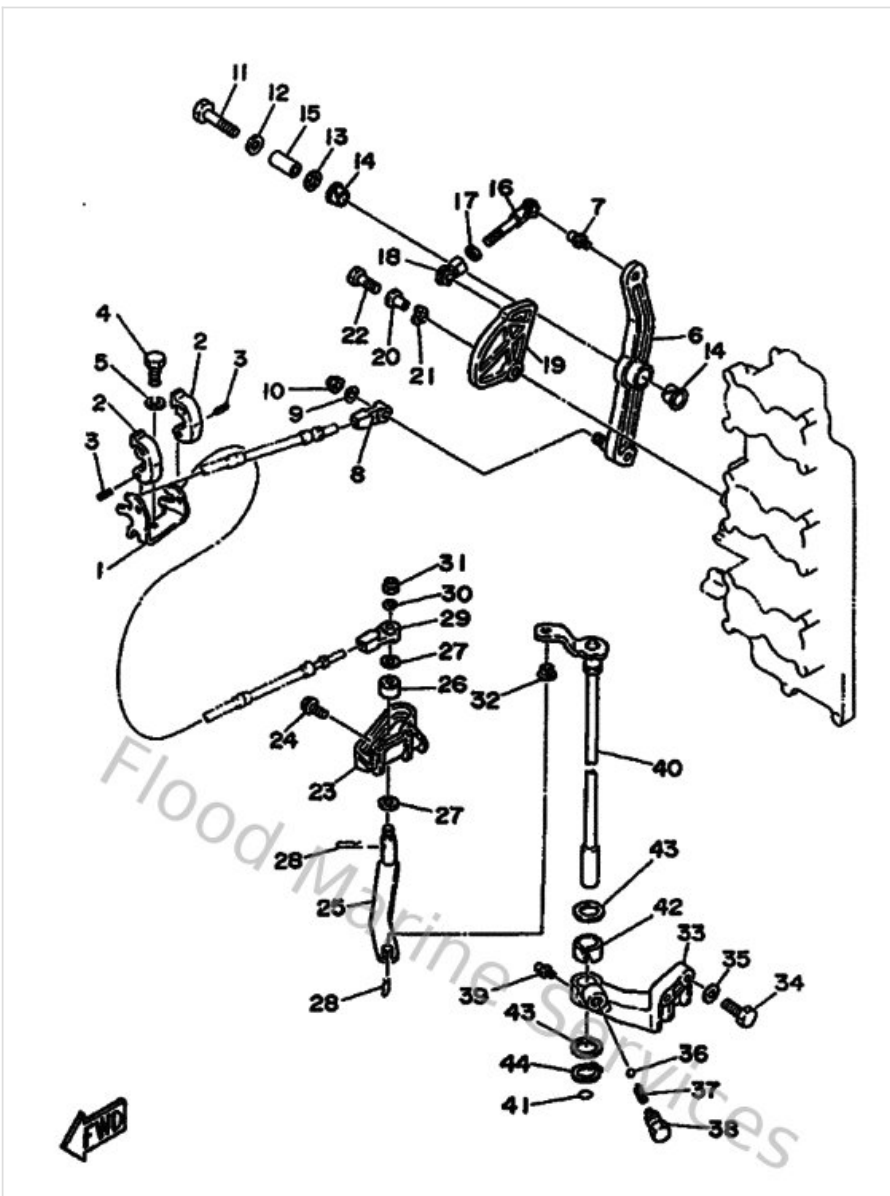
Controller 1



Ref	Part	
1	<a href="#">6E5485310000</a> Bracket, remote control	<a href="#">Buy now</a>
2	<a href="#">6E5485380000</a> Clamp, cable	<a href="#">Buy now</a>
3	<a href="#">916903001200</a> Pin, spring	<a href="#">Buy now</a>
4	<a href="#">973950802000</a> Bolt, hexagon	<a href="#">Buy now</a>
5	<a href="#">929900810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
6	<a href="#">6K7416320194</a> Lever, Magneto Control	<a href="#">Buy now</a>
7	<a href="#">663855180000</a> Joint, ball	<a href="#">Buy now</a>
8	<a href="#">6E5483440000</a> Cable end, remote control	<a href="#">Buy now</a>
9	<a href="#">929900620000</a> Ybs66-6 washer, plain	<a href="#">Buy now</a>
10	<a href="#">9018506M0700</a> Nut, self-locking(6e5)	<a href="#">Buy now</a>
11	<a href="#">973130804500</a> Bolt	<a href="#">Buy now</a>
12	<a href="#">9020108M6100</a> Washer Plate (6E5)	<a href="#">Buy now</a>
13	<a href="#">9020612M0000</a> Washer, wave (676)	<a href="#">Buy now</a>
14	<a href="#">903861206900</a> Bush(666)	<a href="#">Buy now</a>
15	<a href="#">9038708M1600</a> Collar	<a href="#">Buy now</a>

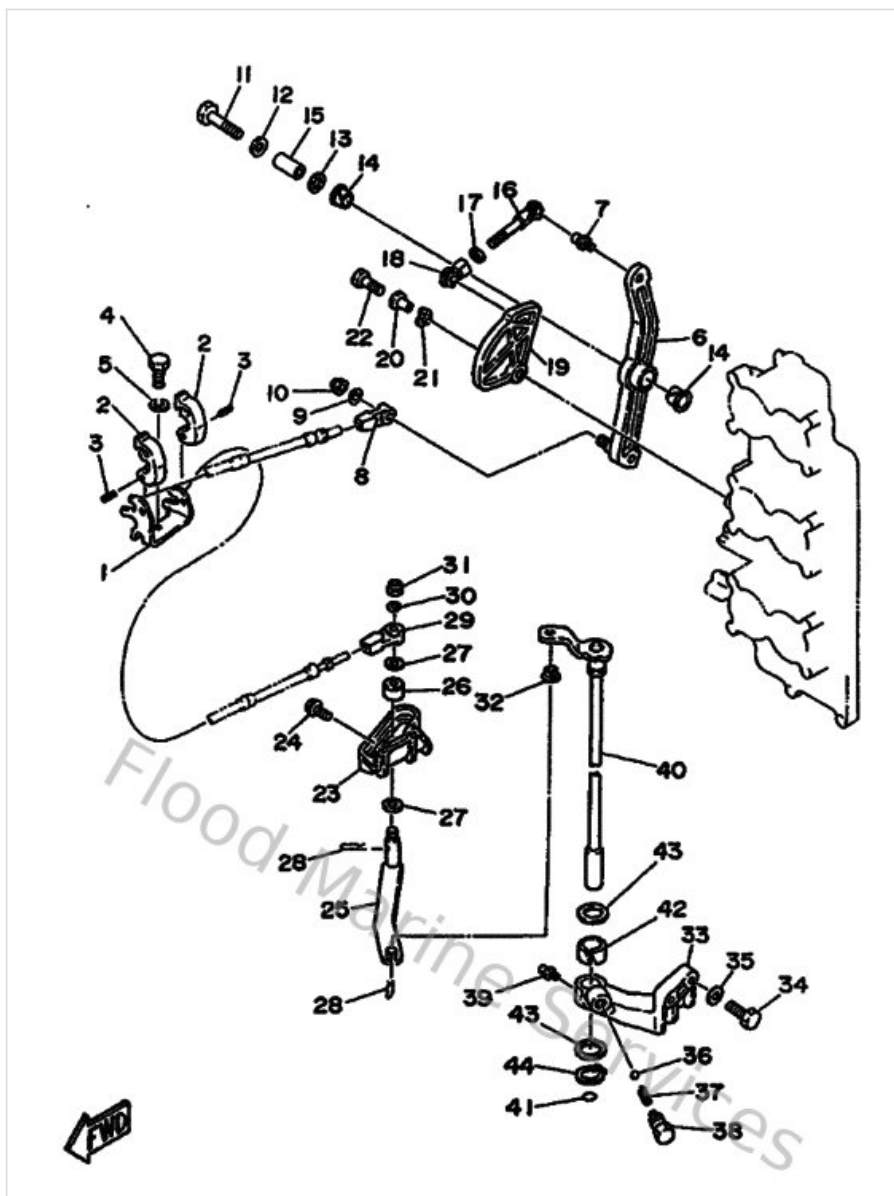


Controller 1



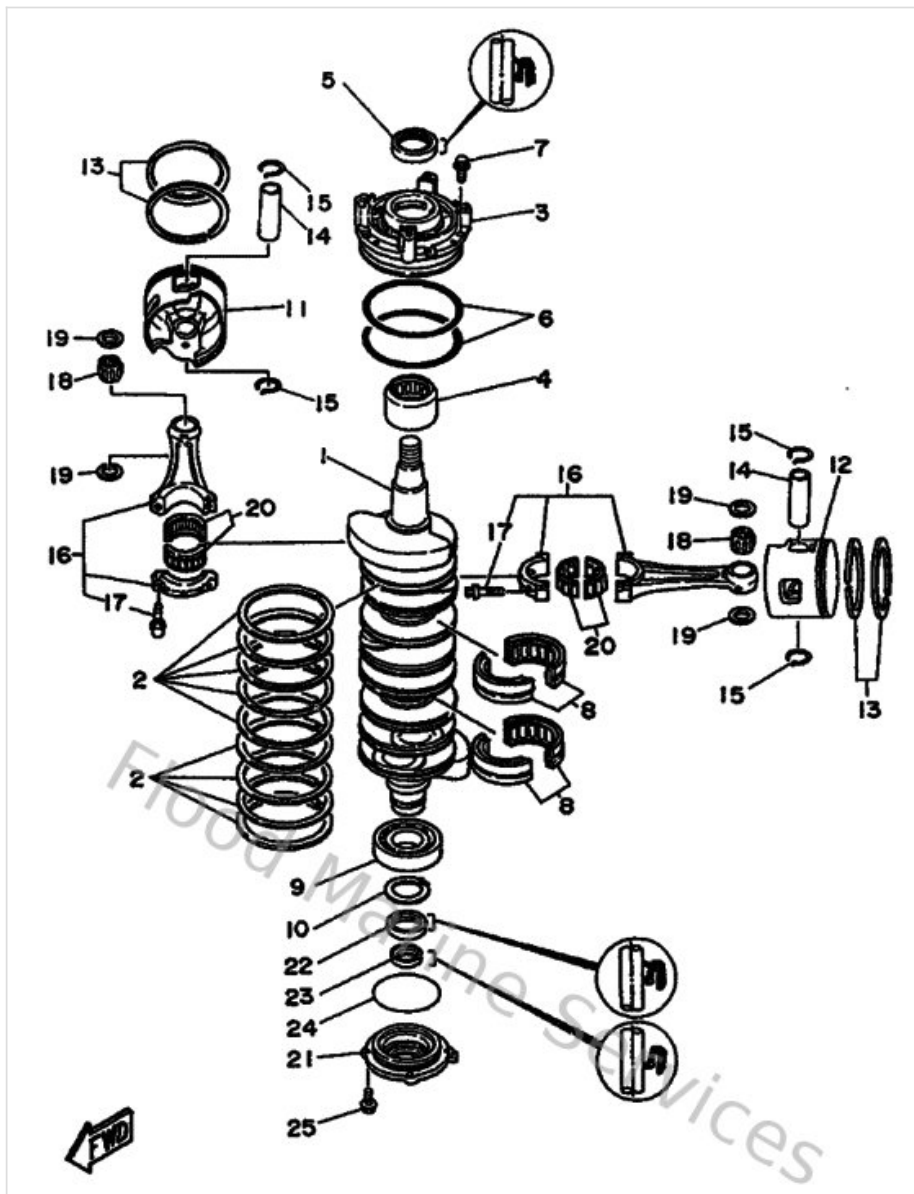
Ref	Part	
16	<a href="#">6K7412110000</a> Link, accel.	<a href="#">Buy now</a>
17	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
18	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
20	<a href="#">9038706M2900</a> Coller (6a0)	<a href="#">Buy now</a>
21	<a href="#">9020610M0400</a> Washer, wave (676)	<a href="#">Buy now</a>
22	<a href="#">970950602500</a> Bolt	<a href="#">Buy now</a>
23	<a href="#">6E5441170094</a> Bracket	<a href="#">Buy now</a>
24	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
25	<a href="#">999990396600</a> Lever, Shift Rod	<a href="#">Buy now</a>
26	<a href="#">6E5441220000</a> Bushing, shift rod lever	<a href="#">Buy now</a>
27	<a href="#">9020208M2000</a> Washer, plate (6e5)	<a href="#">Buy now</a>
28	<a href="#">904681800800</a> Clip 620436610000	<a href="#">Buy now</a>
32	<a href="#">90387060G700</a> Collar(47x)	<a href="#">Buy now</a>
33	<a href="#">6E5441180194</a> Bracket 2	<a href="#">Buy now</a>
34	<a href="#">973130803000</a> Bolt	<a href="#">Buy now</a>

## Controller 1



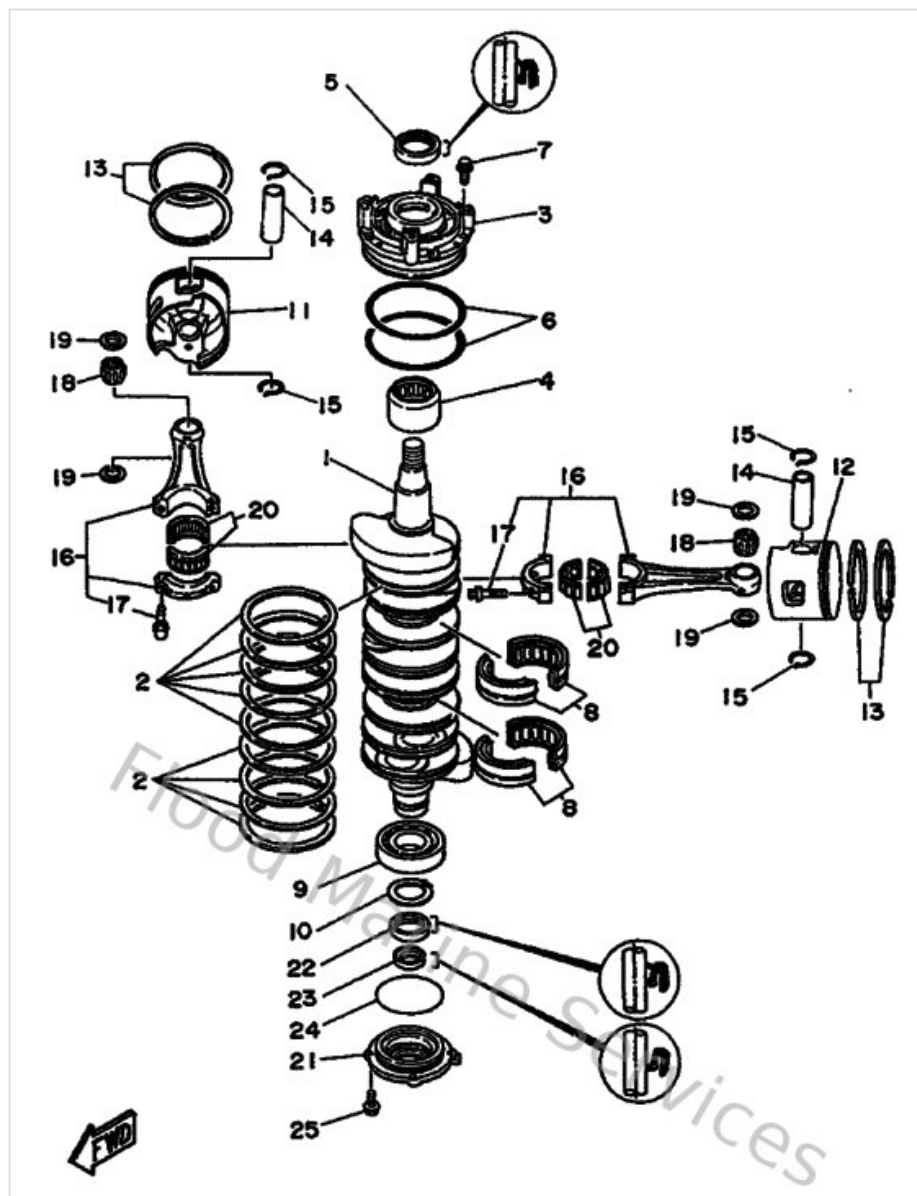
Ref	Part	
35	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
36	<a href="#">9350104M0200</a> Ball (697)	<a href="#">Buy now</a>
37	<a href="#">905011208200</a> Spring 6484411600	<a href="#">Buy now</a>
38	<a href="#">648427150000</a> Bushing 2	<a href="#">Buy now</a>
39	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
40	<a href="#">6E5441202400</a> Handle gear shift assembly	<a href="#">Buy now</a>
41	<a href="#">932100935000</a> O-ring	<a href="#">Buy now</a>
42	<a href="#">9038616M6600</a> Bush(6e5)	<a href="#">Buy now</a>
43	<a href="#">902021606100</a> Washer, plate(663)	<a href="#">Buy now</a>
44	<a href="#">990091640000</a> Circlip(13t)	<a href="#">Buy now</a>

## Crankshaft & Piston



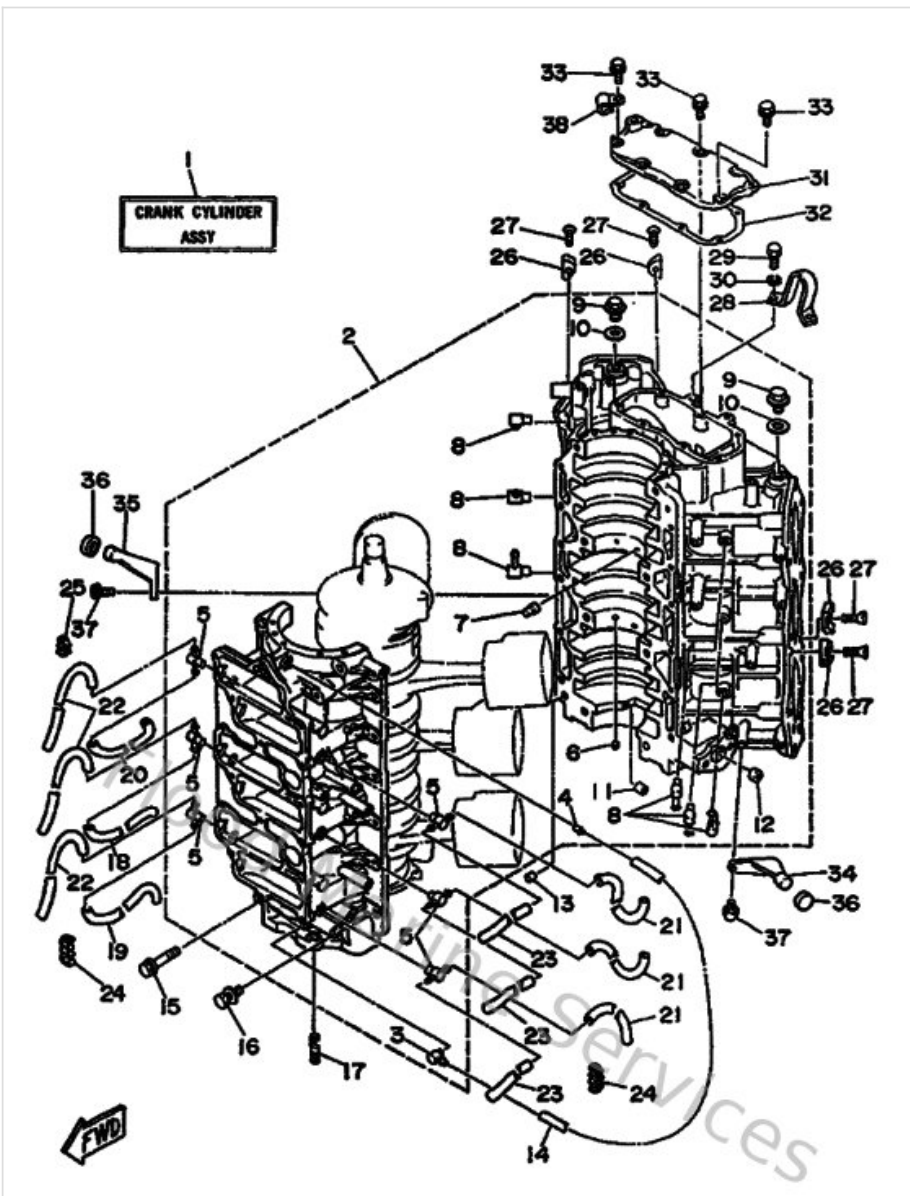
Ref	Part	
1	<a href="#">6R3114110000</a> Crankshaft	<a href="#">Buy now</a>
3	<a href="#">6R3151630094</a> Housing, bearing 1	<a href="#">Buy now</a>
5	<a href="#">9310240M3800</a> Oil seal(61a)	<a href="#">Buy now</a>
6	<a href="#">932110438400</a> O-ring (705)	<a href="#">Buy now</a>
7	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
9	<a href="#">93306208U000</a> Brg,r-b 6208 80mm 345g (6e5)	<a href="#">Buy now</a>
10	<a href="#">990094040000</a> Circlip(n02)	<a href="#">Buy now</a>
11	<a href="#">6R5116311193</a> Piston (std)	<a href="#">Buy now</a>
12	<a href="#">6R5116421193</a> Piston 2 (std)	<a href="#">Buy now</a>
13	<a href="#">64D116050200</a> Piston ring set (0.50mm o/s)	<a href="#">Buy now</a>
14	<a href="#">6R5116331000</a> Pin, piston	<a href="#">Buy now</a>
15	<a href="#">6R5116341000</a> Clip, piston pin	<a href="#">Buy now</a>
16	<a href="#">6R5116501000</a> Connecting kit	<a href="#">Buy now</a>
17	<a href="#">9010908M6100</a> Bolt	<a href="#">Buy now</a>
18	<a href="#">933103233700</a> Bearing	<a href="#">Buy now</a>

## Crankshaft & Piston



Ref	Part	
19	<a href="#">9020123M0100</a> Washer, plate(6g6)	<a href="#">Buy now</a>
20	<a href="#">93310836V200</a> Brg, cyl-cal roller (6e5)	<a href="#">Buy now</a>
21	<a href="#">6G5153590094</a> Housing, oil seal	<a href="#">Buy now</a>
22	<a href="#">9310235M1300</a> Oil seal (6e5)	<a href="#">Buy now</a>
23	<a href="#">9310122M1500</a> Oil seal (6e5)	<a href="#">Buy now</a>
24	<a href="#">9321074M3500</a> O-ring (6e5)	<a href="#">Buy now</a>

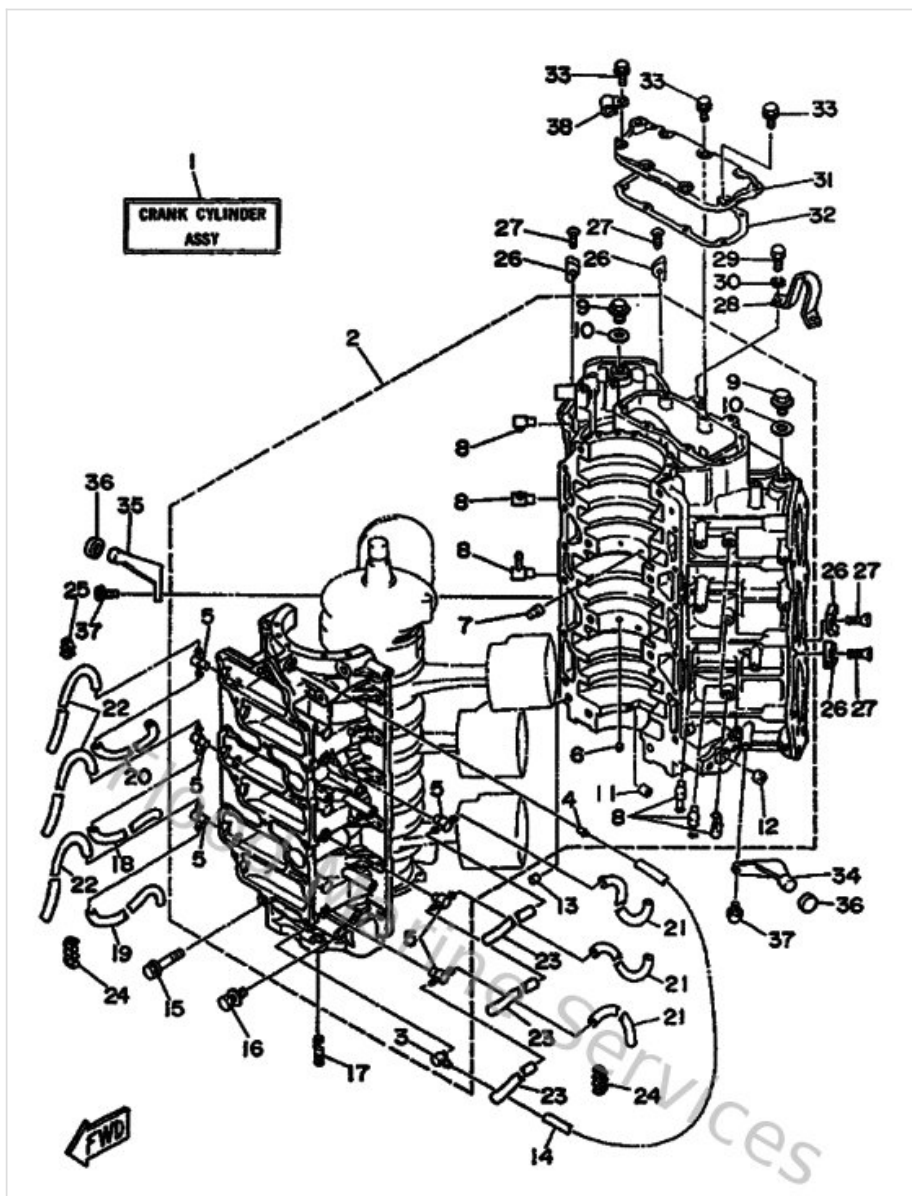
## Cylinder & Crankcase 1



Ref	Part	
1	<a href="#">6R5W0090154D</a> Crank-Cylinder.assembly	<a href="#">Buy now</a>
2	<a href="#">6R5151000194</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">6E5113720000</a> Nipple, hose	<a href="#">Buy now</a>
4	<a href="#">624144850000</a> Pipe, joint	<a href="#">Buy now</a>
5	<a href="#">6F6113720100</a> Nipple, hose	<a href="#">Buy now</a>
6	<a href="#">624113790000</a> Valve, check	<a href="#">Buy now</a>
7	<a href="#">663115180100</a> Lock, bearing	<a href="#">Buy now</a>
8	<a href="#">646113700000</a> Check valve assembly	<a href="#">Buy now</a>
9	<a href="#">9034014M0000</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
10	<a href="#">904301411500</a> Gasket (663)	<a href="#">Buy now</a>
11	<a href="#">9038406M0700</a> Bush, bimetal formed(6r3)	<a href="#">Buy now</a>
12	<a href="#">9038414M0900</a> Bush, bimetal formed(6r3)	<a href="#">Buy now</a>
13	<a href="#">936081206300</a> Pin, dowel (626)	<a href="#">Buy now</a>
14	<a href="#">9044507M1000</a> Hose (L770)	<a href="#">Buy now</a>
15	<a href="#">9010510M2000</a> Bolt (6e5)	<a href="#">Buy now</a>

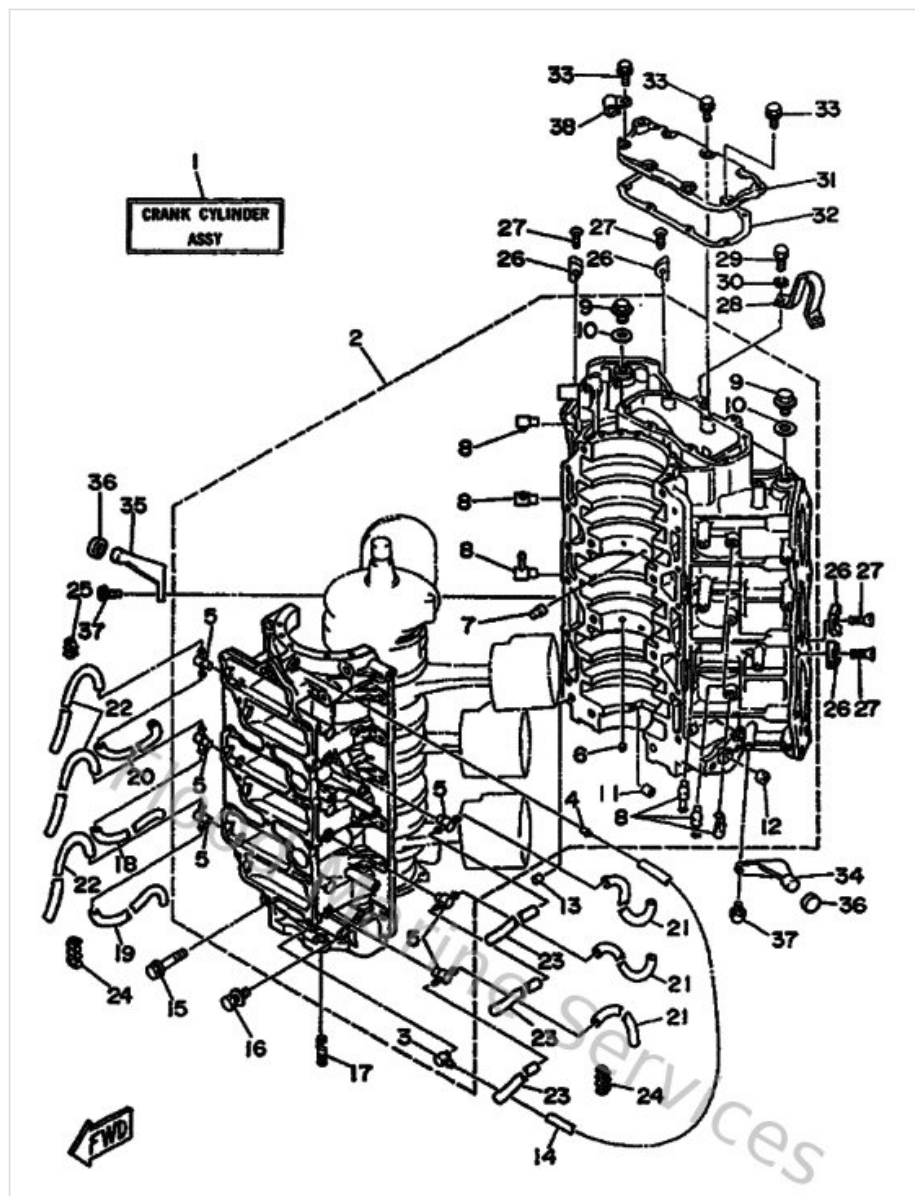


# Cylinder & Crankcase 1



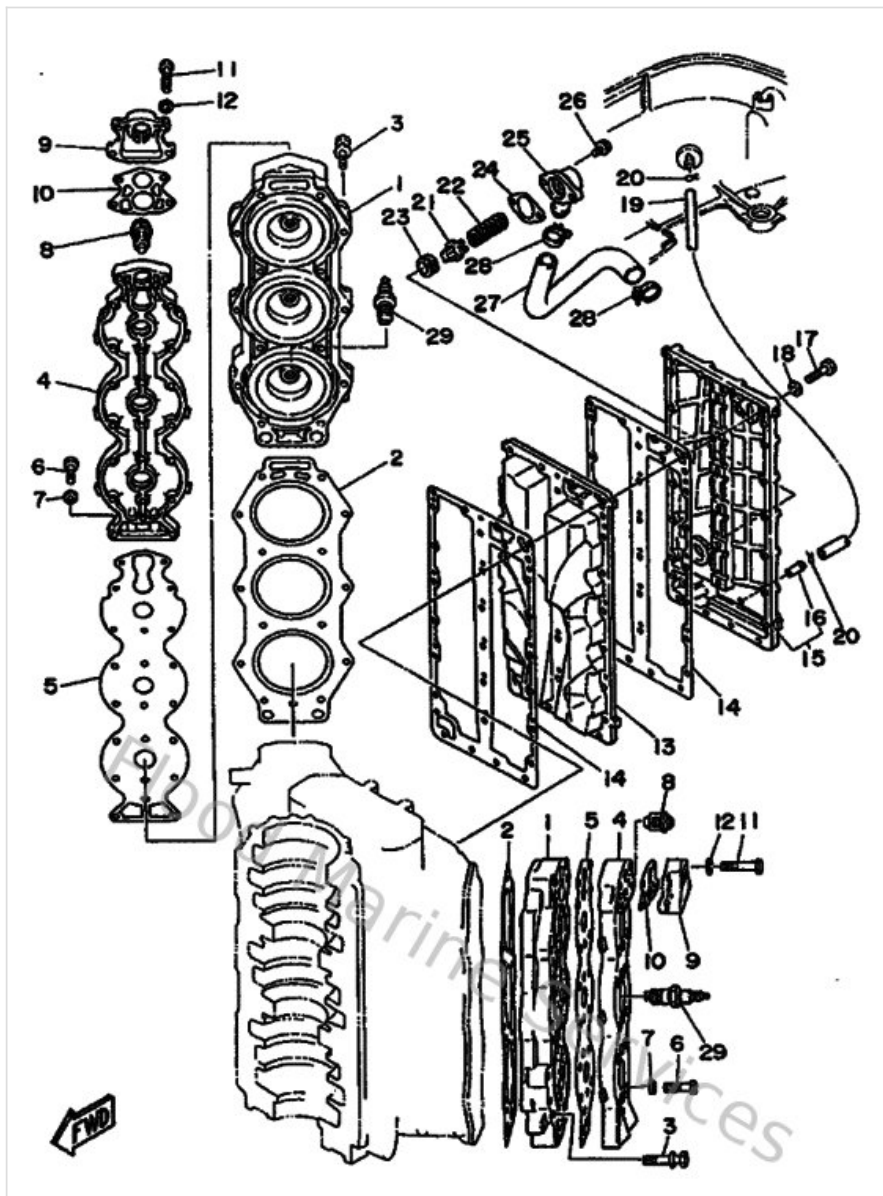
Ref	Part	
17	<a href="#">9011608M1400</a> Bolt, stud (6e5)	<a href="#">Buy now</a>
18	<a href="#">9044507M1100</a> Hose (I770)	<a href="#">Buy now</a>
19	<a href="#">9044507M0900</a> Hose (I390)	<a href="#">Buy now</a>
20	<a href="#">904450724000</a> Hose (I390)	<a href="#">Buy now</a>
21	<a href="#">9044507M9000</a> Hose (I390)	<a href="#">Buy now</a>
22	<a href="#">904450725700</a> Hose (I200)	<a href="#">Buy now</a>
23	<a href="#">9044507M0300</a> Hose (I200)	<a href="#">Buy now</a>
24	<a href="#">9046407M0500</a> Clamp (6g5)	<a href="#">Buy now</a>
25	<a href="#">9046407M2000</a> Clamp(6h0)	<a href="#">Buy now</a>
26	<a href="#">6E5113250000</a> Anode	<a href="#">Buy now</a>
27	<a href="#">986800401600</a> Screw, flat head(ga5)	<a href="#">Buy now</a>
28	<a href="#">6E5111190000</a> Hanger, Engine	<a href="#">Buy now</a>
29	<a href="#">970130802000</a> Bolt(6td)	<a href="#">Buy now</a>
30	<a href="#">929900810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
31	<a href="#">6K711371019M</a> Cover	<a href="#">Buy now</a>

## Cylinder & Crankcase 1



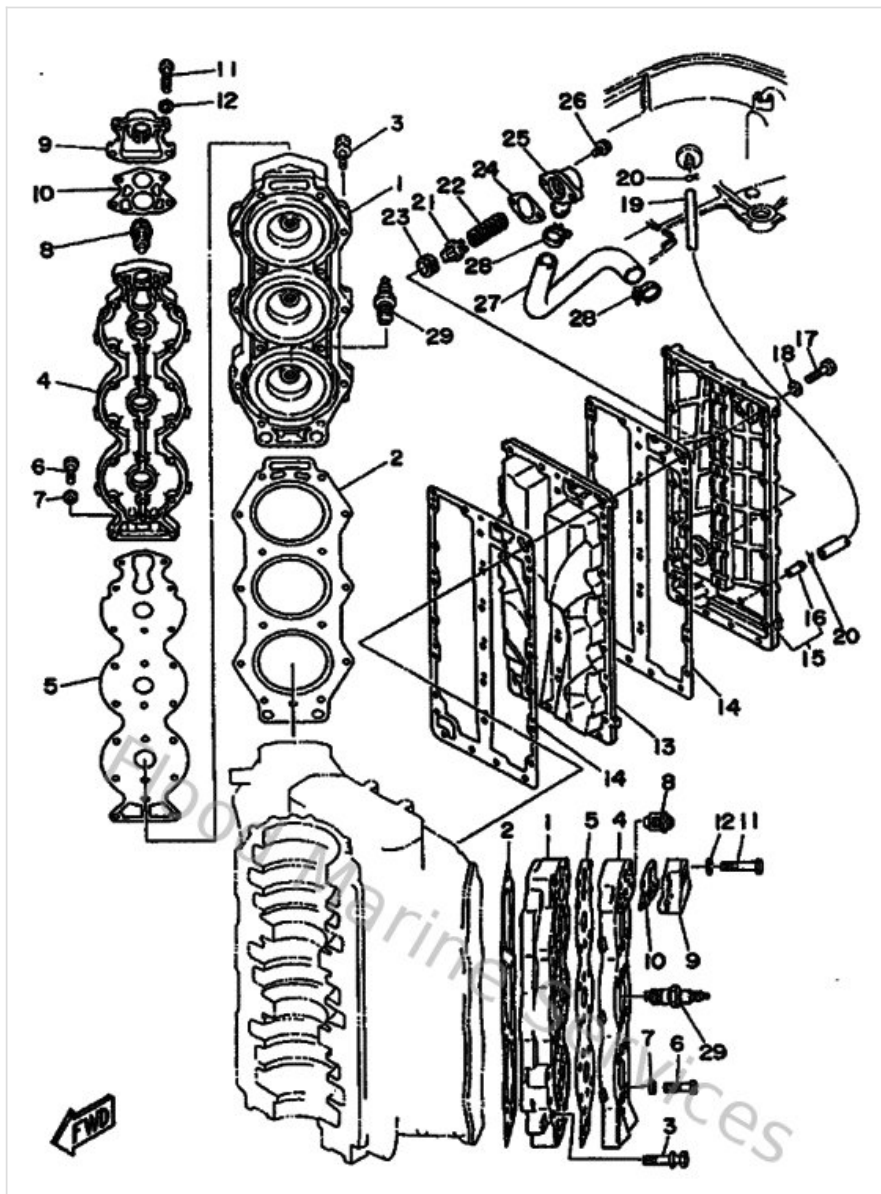
Ref	Part	
32	<a href="#">6E511381A100</a> Gasket 1	<a href="#">Buy now</a>
33	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
34	<a href="#">6E542761001S</a> Stopper	<a href="#">Buy now</a>
35	<a href="#">6E5427620094</a> Stopper	<a href="#">Buy now</a>
36	<a href="#">663445330000</a> Damper, upper mount	<a href="#">Buy now</a>
38	<a href="#">904650802800</a> Clamp (1e6)	<a href="#">Buy now</a>

## Cylinder & Crankcase 2



Ref	Part	
3	<a href="#">9011908M2100</a> Bolt, with washer(63v)	<a href="#">Buy now</a>
4	<a href="#">6G511191009M</a> Cover, cylinder head 1	<a href="#">Buy now</a>
5	<a href="#">6G511193A000</a> Gasket, head cover 1	<a href="#">Buy now</a>
6	<a href="#">970800603000</a> Bolt(jf7)	<a href="#">Buy now</a>
7	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">6E5124112000</a> Thermostat	<a href="#">Buy now</a>
9	<a href="#">6G512413001S</a> Cover, thermostat	<a href="#">Buy now</a>
10	<a href="#">68812414A100</a> Gasket, cover	<a href="#">Buy now</a>
11	<a href="#">973130604500</a> Bolt, hexagon	<a href="#">Buy now</a>
13	<a href="#">64D41111001S</a> Inner cover, exhaust	<a href="#">Buy now</a>
14	<a href="#">6G541112A100</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
15	<a href="#">6R341113009M</a> Outer cover, exhaust	<a href="#">Buy now</a>
16	<a href="#">6EEF43770000</a> Pipe, joint 2	<a href="#">Buy now</a>
17	<a href="#">970130603500</a> Bolt(3rv)	<a href="#">Buy now</a>
19	<a href="#">6E5243120000</a> Pipe 2	<a href="#">Buy now</a>

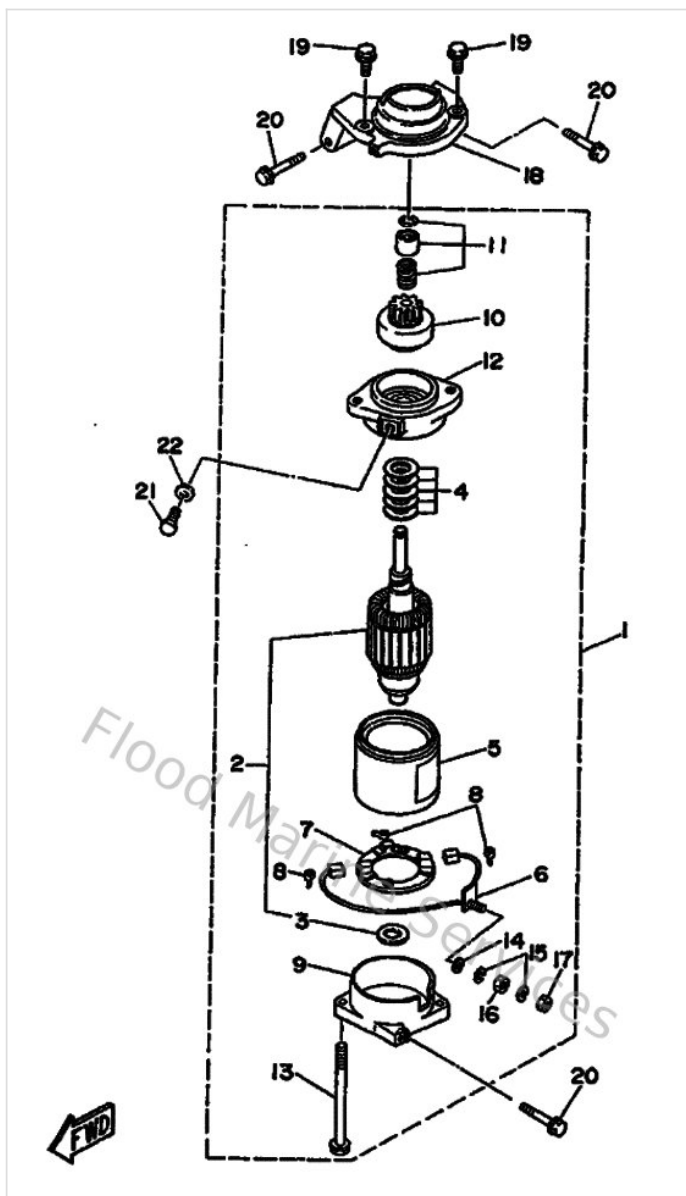
## Cylinder & Crankcase 2



Ref	Part	
20	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
21	<a href="#">6G5124160000</a> Valve, pressure control	<a href="#">Buy now</a>
22	<a href="#">9050116M1100</a> Spring, compression (688)	<a href="#">Buy now</a>
23	<a href="#">9048020M0500</a> Grommet (688)	<a href="#">Buy now</a>
24	<a href="#">6G511382A100</a> Gasket 2	<a href="#">Buy now</a>
25	<a href="#">6G511372005B</a> Cover, bypass 2	<a href="#">Buy now</a>
26	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
27	<a href="#">6G5125760000</a> Hose 1	<a href="#">Buy now</a>
28	<a href="#">9046513M3600</a> Clamp(6h4)	<a href="#">Buy now</a>
29	<a href="#">947020030900</a> Plug, spark (br9hs-10)	<a href="#">Buy now</a>



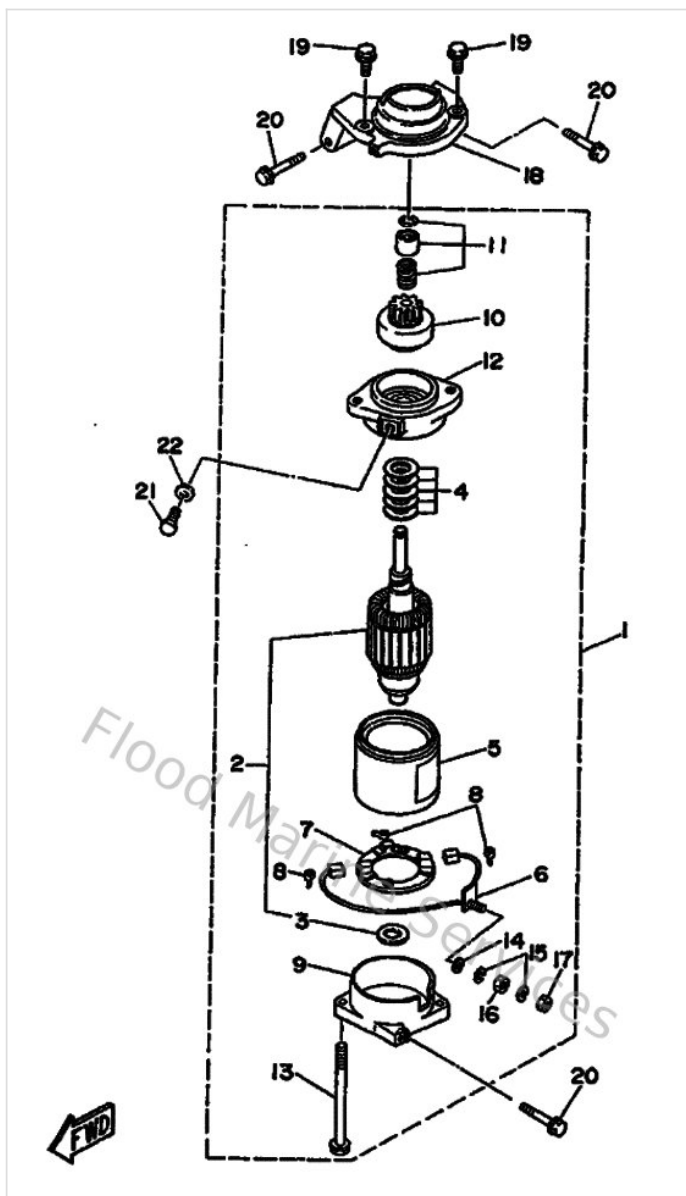
# Demarreur Electrique



Ref	Part	
1	<a href="#">61H818000100</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">61A818500900</a> Armature Assembly	<a href="#">Buy now</a>
3	<a href="#">61A818240000</a> Washer 2	<a href="#">Buy now</a>
4	<a href="#">61A818090000</a> Washer kit	<a href="#">Buy now</a>
5	<a href="#">6K7818011000</a> Brush Set	<a href="#">Buy now</a>
7	<a href="#">61A818400000</a> Brush holder assembly	<a href="#">Buy now</a>
8	<a href="#">6E5818131000</a> Spring Brush	<a href="#">Buy now</a>
9	<a href="#">61A818200000</a> Rear Bracket assembly	<a href="#">Buy now</a>
10	<a href="#">61H818070000</a> Gear Assembly, Starting Motor	<a href="#">Buy now</a>
11	<a href="#">61H818570000</a> Retainer	<a href="#">Buy now</a>
12	<a href="#">61A818300000</a> Front Bracket assembly	<a href="#">Buy now</a>
13	<a href="#">6K7818261100</a> Bolt	<a href="#">Buy now</a>
14	<a href="#">6E58182E1000</a> Washer, spring	<a href="#">Buy now</a>
15	<a href="#">6E58182F1000</a> Washer, plain	<a href="#">Buy now</a>
16	<a href="#">6E58182A1000</a> Nut	<a href="#">Buy now</a>

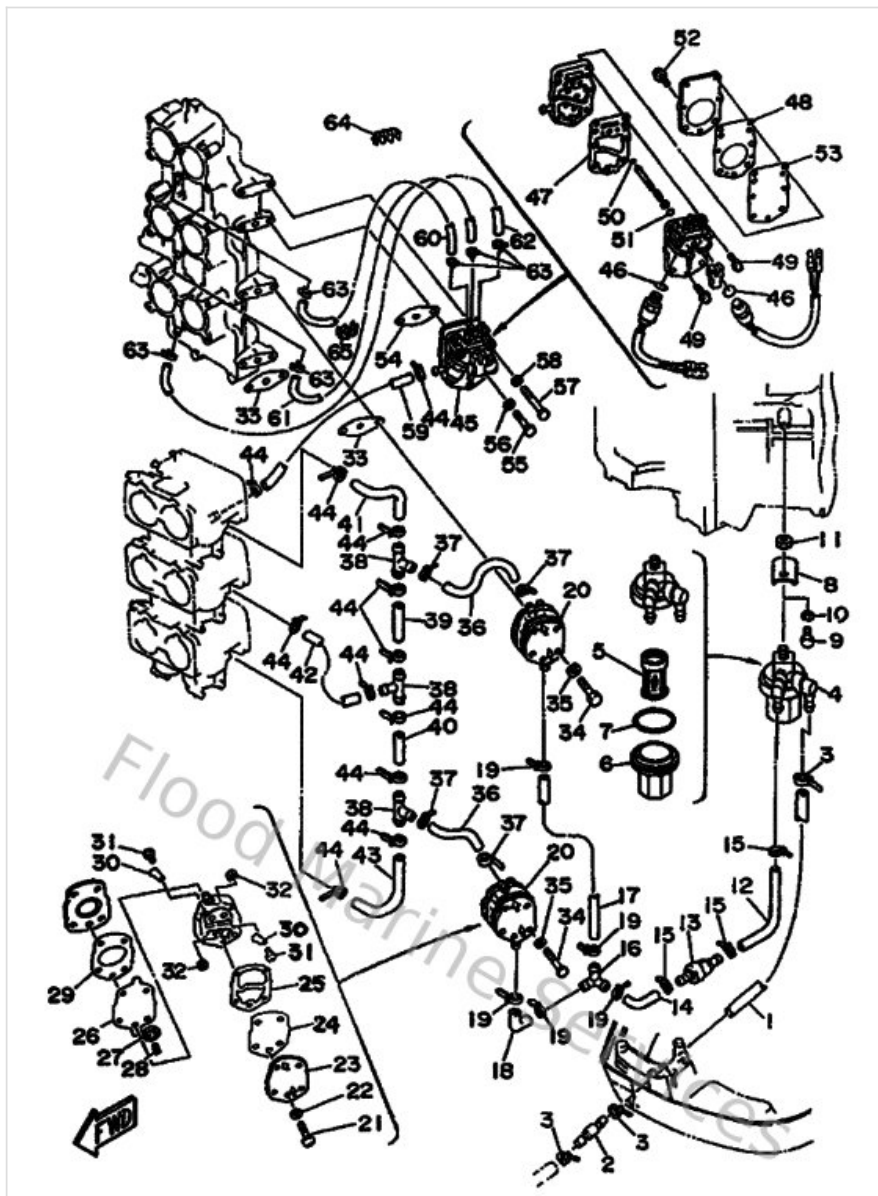


# Demarreur Electrique



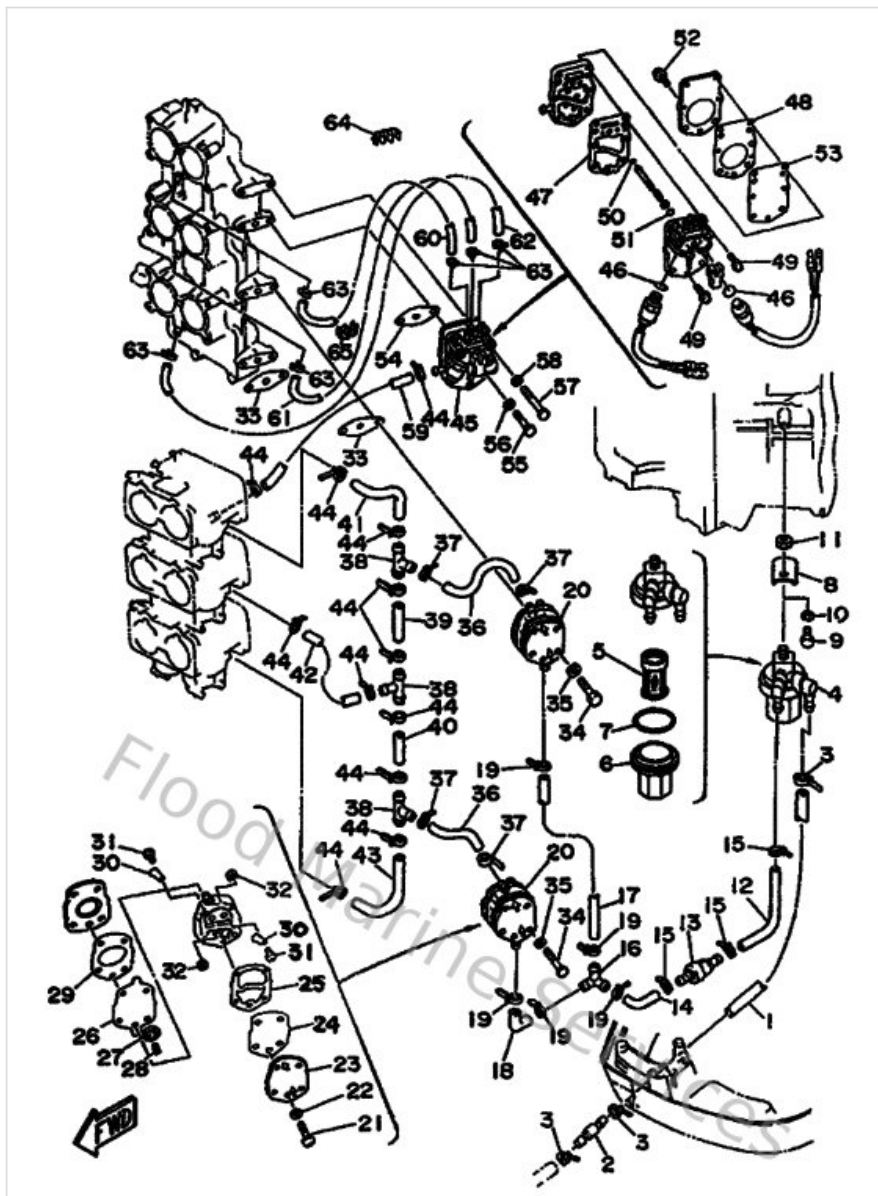
Ref	Part	
17	<a href="#">6E58182K1000</a> Nut	<a href="#">Buy now</a>
18	<a href="#">6K7818220094</a> Bracket, starting motor	<a href="#">Buy now</a>
19	<a href="#">9011908M7600</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
20	<a href="#">9011908M7700</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
21	<a href="#">973950801600</a> Bolt	<a href="#">Buy now</a>
22	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>

# Fuel



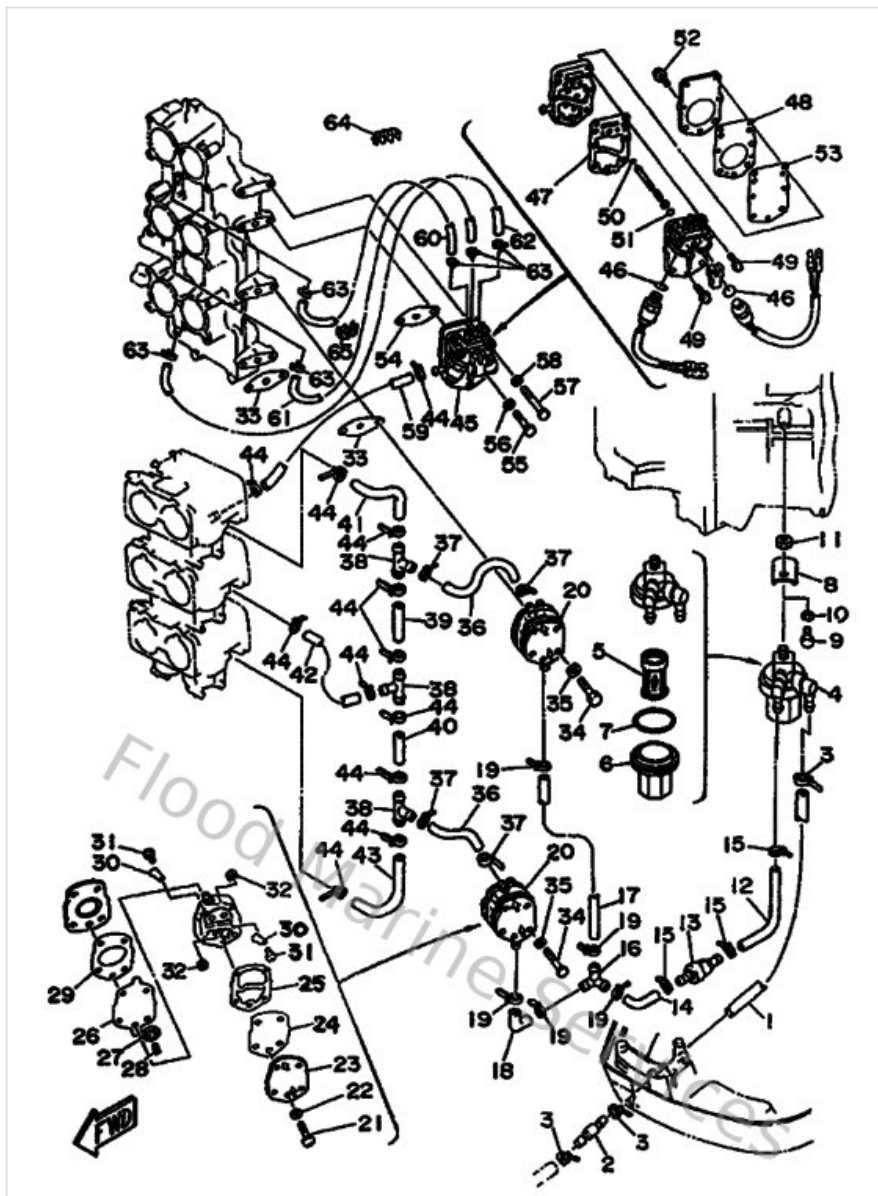
Ref	Part	
2	<a href="#">6R3243770000</a> Pipe, joint 3	<a href="#">Buy now</a>
3	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
4	<a href="#">6R3245600000</a> Filter assembly	<a href="#">Buy now</a>
5	<a href="#">61N245631000</a> Element, filter	<a href="#">Buy now</a>
6	<a href="#">61N245210000</a> Cup, filter	<a href="#">Buy now</a>
7	<a href="#">932103273800</a> O-ring(1wg)	<a href="#">Buy now</a>
8	<a href="#">648245660100</a> Bracket, Filter	<a href="#">Buy now</a>
9	<a href="#">970950601400</a> Bolt(gj3)	<a href="#">Buy now</a>
10	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
11	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>
12	<a href="#">904451357900</a> Hose (I90)	<a href="#">Buy now</a>
13	<a href="#">6R5244080000</a> Fuel feed assembly	<a href="#">Buy now</a>
14	<a href="#">6R5243140000</a> Pipe 4	<a href="#">Buy now</a>
15	<a href="#">904651009800</a> Clamp	<a href="#">Buy now</a>
16	<a href="#">6G5243760000</a> Pipe, joint 1	<a href="#">Buy now</a>

# Fuel



Ref	Part	
17	<a href="#">6K7243150000</a> Pipe 5	<a href="#">Buy now</a>
18	<a href="#">6E5243150000</a> Pipe 5	<a href="#">Buy now</a>
20	<a href="#">6E5244100300</a> Fuel pump assembly	<a href="#">Buy now</a>
21	<a href="#">985800503500</a> Screw, pan head (686)	<a href="#">Buy now</a>
22	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
23	<a href="#">6E5244130000</a> Body 2	<a href="#">Buy now</a>
24	<a href="#">6E5244710000</a> Diaphragm	<a href="#">Buy now</a>
25	<a href="#">6E5244350000</a> Gasket, body 2	<a href="#">Buy now</a>
26	<a href="#">6E5244110000</a> Diaphragm	<a href="#">Buy now</a>
27	<a href="#">648244240000</a> Seat, spring	<a href="#">Buy now</a>
28	<a href="#">6E5244230000</a> Spring, diaphragm	<a href="#">Buy now</a>
29	<a href="#">6E5244340200</a> Gasket, body	<a href="#">Buy now</a>
30	<a href="#">62Y244210100</a> Valve, check	<a href="#">Buy now</a>
31	<a href="#">6A0143250000</a> Screw, pan head	<a href="#">Buy now</a>
32	<a href="#">953800360000</a> Nut (6g8)	<a href="#">Buy now</a>

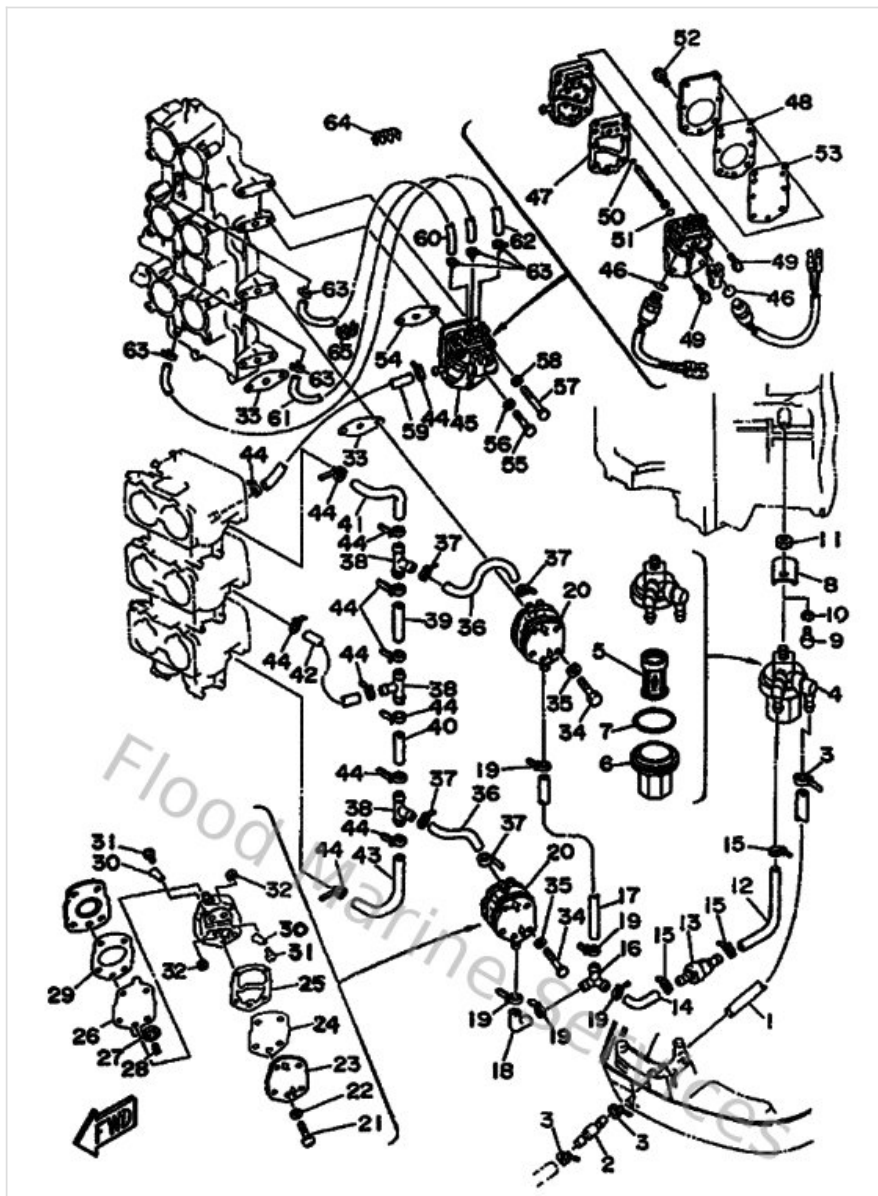
# Fuel



Ref	Part	
33	<a href="#">65024431A000</a> Gasket,fuel pump	<a href="#">Buy now</a>
34	<a href="#">970800605000</a> Bolt(jf7)	<a href="#">Buy now</a>
35	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
36	<a href="#">6G5243161000</a> Pipe 6	<a href="#">Buy now</a>
38	<a href="#">6E5243780000</a> Pipe, joint 3	<a href="#">Buy now</a>
39	<a href="#">9044513M0300</a> Hose (I90)	<a href="#">Buy now</a>
40	<a href="#">9044513M0200</a> Hose (I90)	<a href="#">Buy now</a>
41	<a href="#">6K7243170000</a> Pipe 7	<a href="#">Buy now</a>
42	<a href="#">6K7243180000</a> Pipe, overflow	<a href="#">Buy now</a>
43	<a href="#">6K7243190000</a> Pipe, oil	<a href="#">Buy now</a>
45	<a href="#">6R5139210100</a> Prime Starter	<a href="#">Buy now</a>
46	<a href="#">6R5244790000</a> O-Ring	<a href="#">Buy now</a>
47	<a href="#">6R5244350000</a> Gasket, Body 2	<a href="#">Buy now</a>
48	<a href="#">6R5244340000</a> Gasket Body	<a href="#">Buy now</a>
49	<a href="#">985800552500</a> Screw, panhead (a93)	<a href="#">Buy now</a>



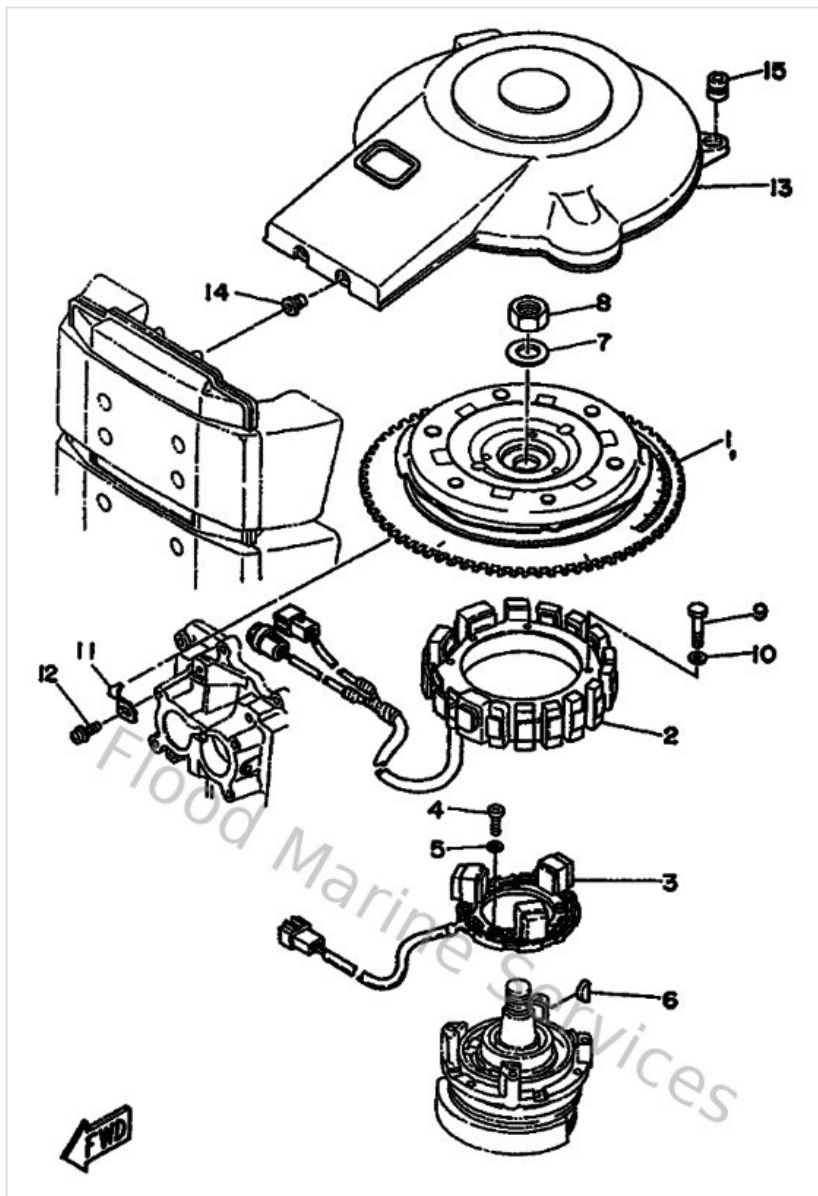
# Fuel



Ref	Part	
50	<a href="#">6R5244890000</a> O-Ring	<a href="#">Buy now</a>
51	<a href="#">6E5149970000</a> O-ring	<a href="#">Buy now</a>
52	<a href="#">979800412500</a> Screw, with washer	<a href="#">Buy now</a>
53	<a href="#">6R5244110000</a> Diaphragm	<a href="#">Buy now</a>
55	<a href="#">970950603500</a> Bolt(j52)	<a href="#">Buy now</a>
57	<a href="#">973950605500</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
59	<a href="#">6R5243160000</a> Pipe 6	<a href="#">Buy now</a>
60	<a href="#">9044507M2400</a> Hose (I390)	<a href="#">Buy now</a>
61	<a href="#">9044507M4600</a> Hose (I390)	<a href="#">Buy now</a>
62	<a href="#">904450700600</a> Hose (I770)	<a href="#">Buy now</a>
63	<a href="#">9046807M0200</a> Clip (6e5)	<a href="#">Buy now</a>
64	<a href="#">9046407M0500</a> Clamp (6g5)	<a href="#">Buy now</a>
65	<a href="#">9046407M2000</a> Clamp(6h0)	<a href="#">Buy now</a>

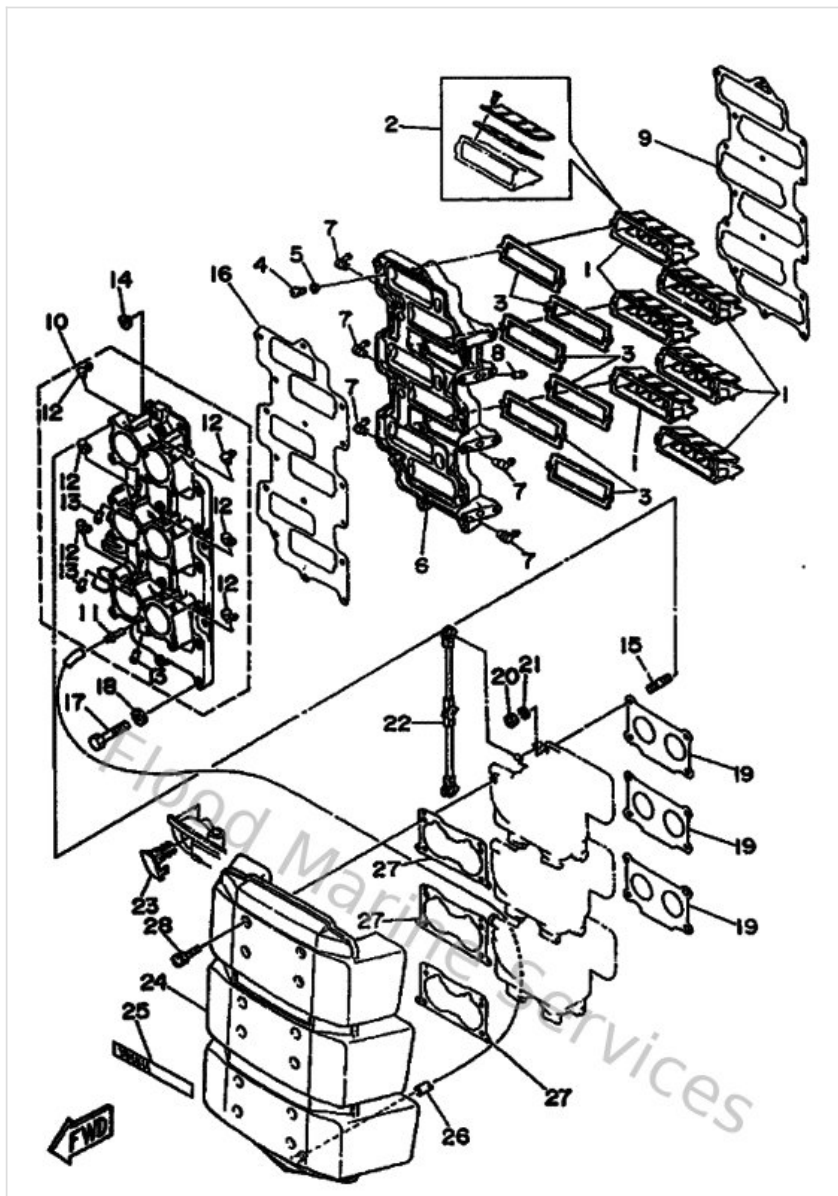


# Generatrice



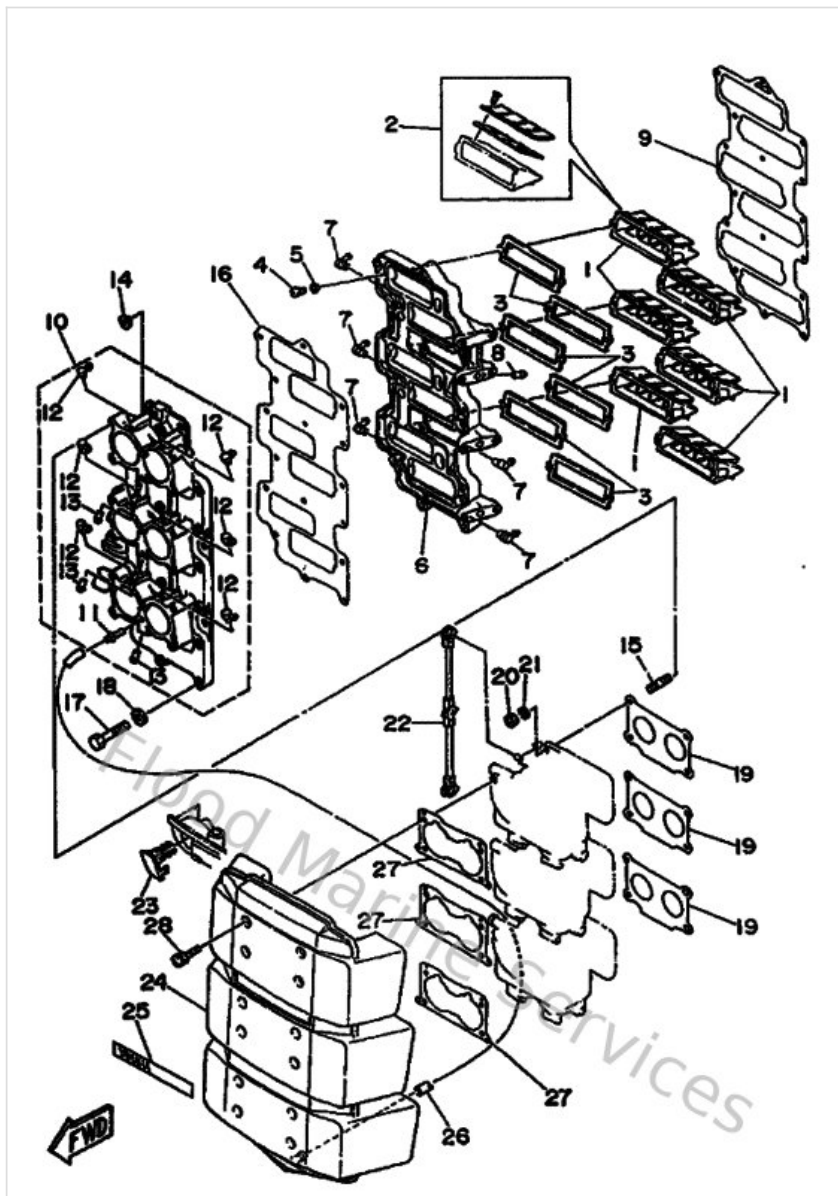
Ref	Part	
1	<a href="#">6R3855500000</a> Rotor Assembly	<a href="#">Buy now</a>
2	<a href="#">6R3855100000</a> Stator assembly	<a href="#">Buy now</a>
3	<a href="#">6R5855800000</a> Coil, Pulser	<a href="#">Buy now</a>
4	<a href="#">985800603000</a> Screw, pan head(6e0)	<a href="#">Buy now</a>
5	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">902800504900</a> Key, woodruff (12r)	<a href="#">Buy now</a>
7	<a href="#">9020121M1800</a> Washer, plate (663)	<a href="#">Buy now</a>
8	<a href="#">901702013700</a> Nut, hexagon(663)	<a href="#">Buy now</a>
9	<a href="#">973130607000</a> Bolt(62j)	<a href="#">Buy now</a>
11	<a href="#">6E5813320000</a> Plate, timing	<a href="#">Buy now</a>
12	<a href="#">979850621000</a> Screw pan head	<a href="#">Buy now</a>
13	<a href="#">6R3813370000</a> Cover, Flywheel	<a href="#">Buy now</a>
14	<a href="#">6G5823170000</a> Damper	<a href="#">Buy now</a>
15	<a href="#">663823170100</a> Damper, ignition coil	<a href="#">Buy now</a>

# Intake



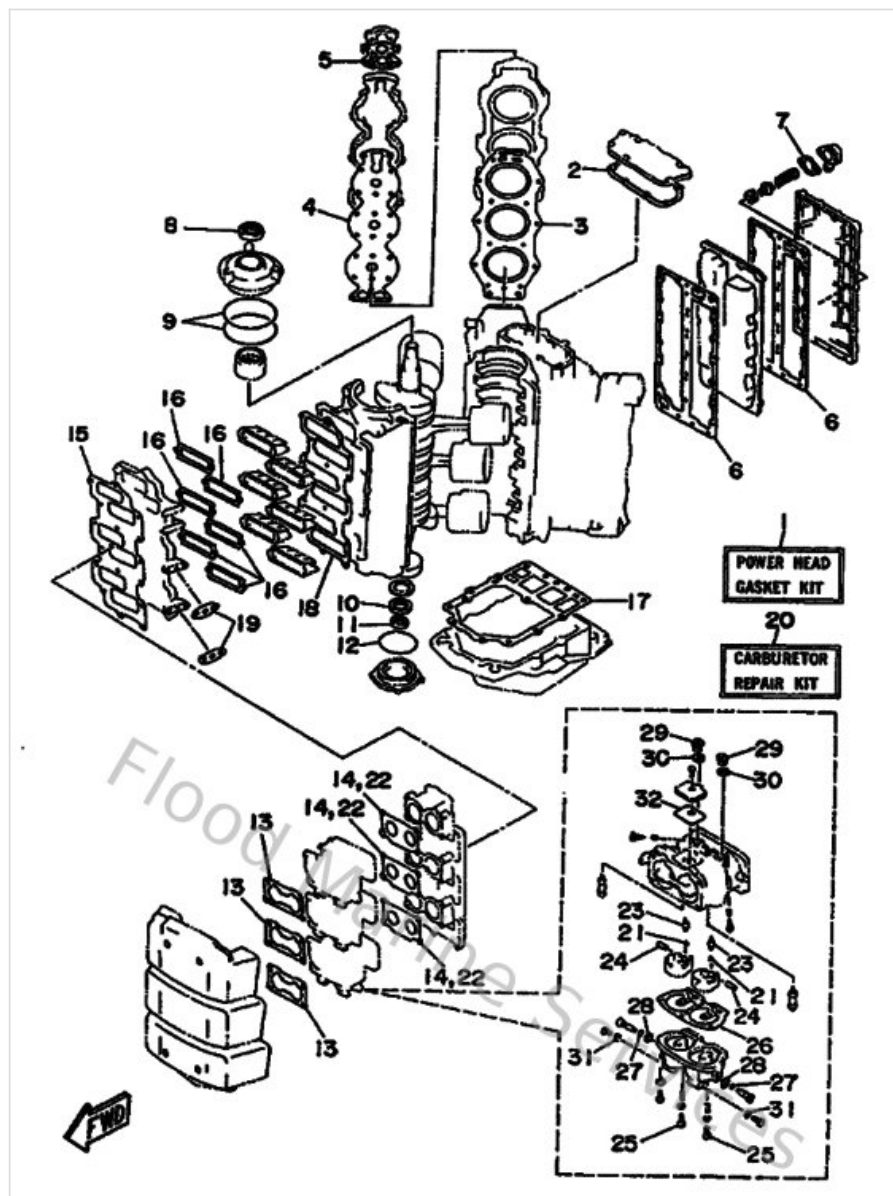
Ref	Part	
1	<a href="#">6K7136100000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">6E5W00040000</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">6K713621A100</a> Gasket, valve seat	<a href="#">Buy now</a>
4	<a href="#">985800501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
5	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">6R5136240094</a> Plate,reed Valve	<a href="#">Buy now</a>
7	<a href="#">6H4113720000</a> Nipple, hose	<a href="#">Buy now</a>
8	<a href="#">6R5144850000</a> Pipe, joint	<a href="#">Buy now</a>
9	<a href="#">6K713646A100</a> Gasket, manifold 2	<a href="#">Buy now</a>
11	<a href="#">624144850000</a> Pipe, joint	<a href="#">Buy now</a>
12	<a href="#">6E5135520000</a> Nozzle	<a href="#">Buy now</a>
13	<a href="#">6E5144850000</a> Pipe, joint	<a href="#">Buy now</a>
14	<a href="#">9048010M2800</a> Grommet(6k7)	<a href="#">Buy now</a>
15	<a href="#">970130605000</a> Bolt, hexagon	<a href="#">Buy now</a>
16	<a href="#">6K713645A100</a> Gasket Manifold 1	<a href="#">Buy now</a>

# Intake



Ref	Part	
17	<a href="#">973130605000</a> Bolt, hexagon	<a href="#">Buy now</a>
18	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">6E514198A100</a> Gasket	<a href="#">Buy now</a>
20	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
21	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
22	<a href="#">6G5412170100</a> Rod, accel. lever	<a href="#">Buy now</a>
24	<a href="#">6K7144400000</a> Silencer assembly, intake	<a href="#">Buy now</a>
26	<a href="#">9044507M0200</a> Hose (I200)	<a href="#">Buy now</a>
27	<a href="#">6K7144830000</a> Gasket	<a href="#">Buy now</a>
28	<a href="#">9015906M0800</a> Screw, with washer(6k7)	<a href="#">Buy now</a>

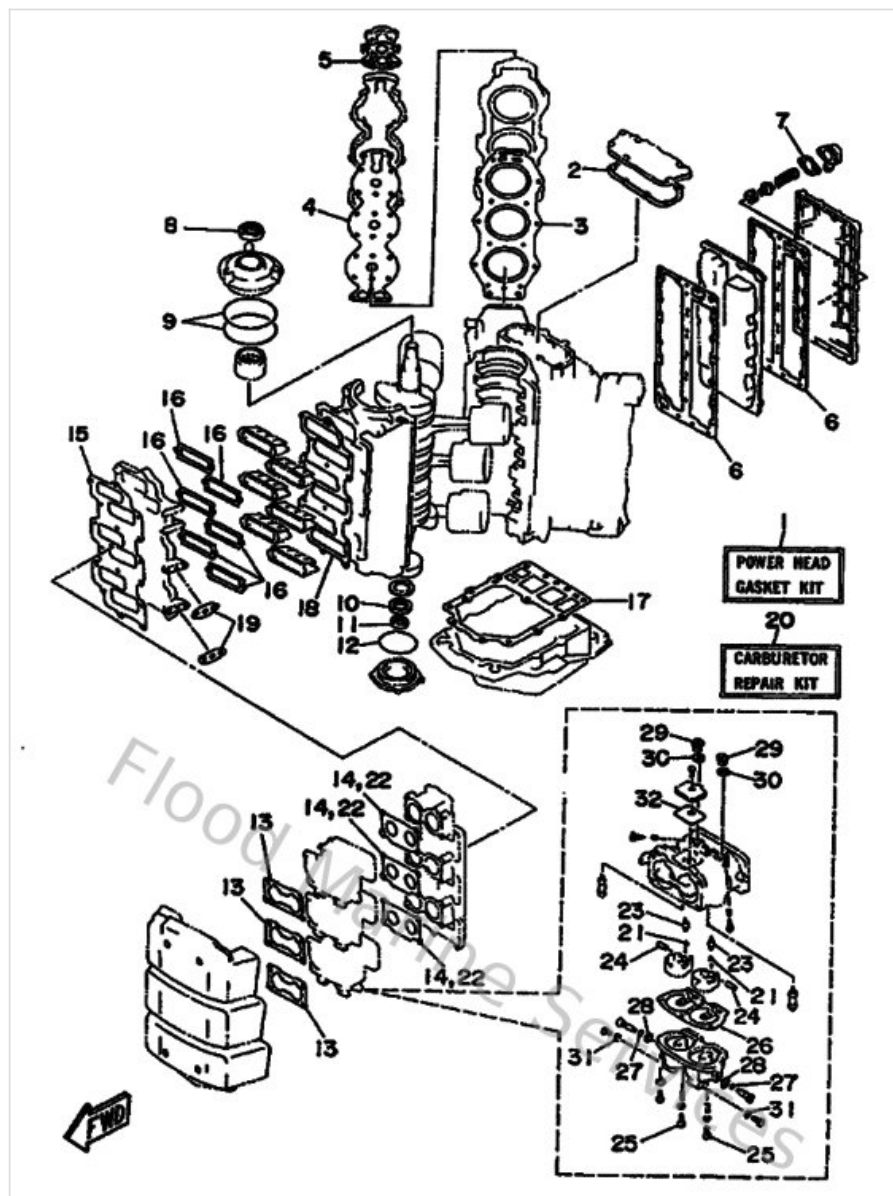
## Kits De Reparation 1



Ref	Part	
1	<a href="#">6K7W00010400</a> Power Head Gasket Kit	<a href="#">Buy now</a>
2	<a href="#">6E511381A100</a> Gasket 1	<a href="#">Buy now</a>
3	<a href="#">6G511181A300</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
4	<a href="#">6G511193A000</a> Gasket, head cover 1	<a href="#">Buy now</a>
5	<a href="#">68812414A100</a> Gasket, cover	<a href="#">Buy now</a>
6	<a href="#">6G541112A100</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
7	<a href="#">6G511382A100</a> Gasket 2	<a href="#">Buy now</a>
8	<a href="#">9310240M3800</a> Oil seal (61a)	<a href="#">Buy now</a>
9	<a href="#">932110438400</a> O-ring (705)	<a href="#">Buy now</a>
10	<a href="#">9310235M1300</a> Oil seal (6e5)	<a href="#">Buy now</a>
11	<a href="#">9310122M1500</a> Oil seal (6e5)	<a href="#">Buy now</a>
12	<a href="#">9321074M3500</a> O-ring (6e5)	<a href="#">Buy now</a>
13	<a href="#">6K7144830000</a> Gasket	<a href="#">Buy now</a>
14	<a href="#">6E514198A100</a> Gasket	<a href="#">Buy now</a>
15	<a href="#">6K713645A100</a> Gasket Manifold 1	<a href="#">Buy now</a>



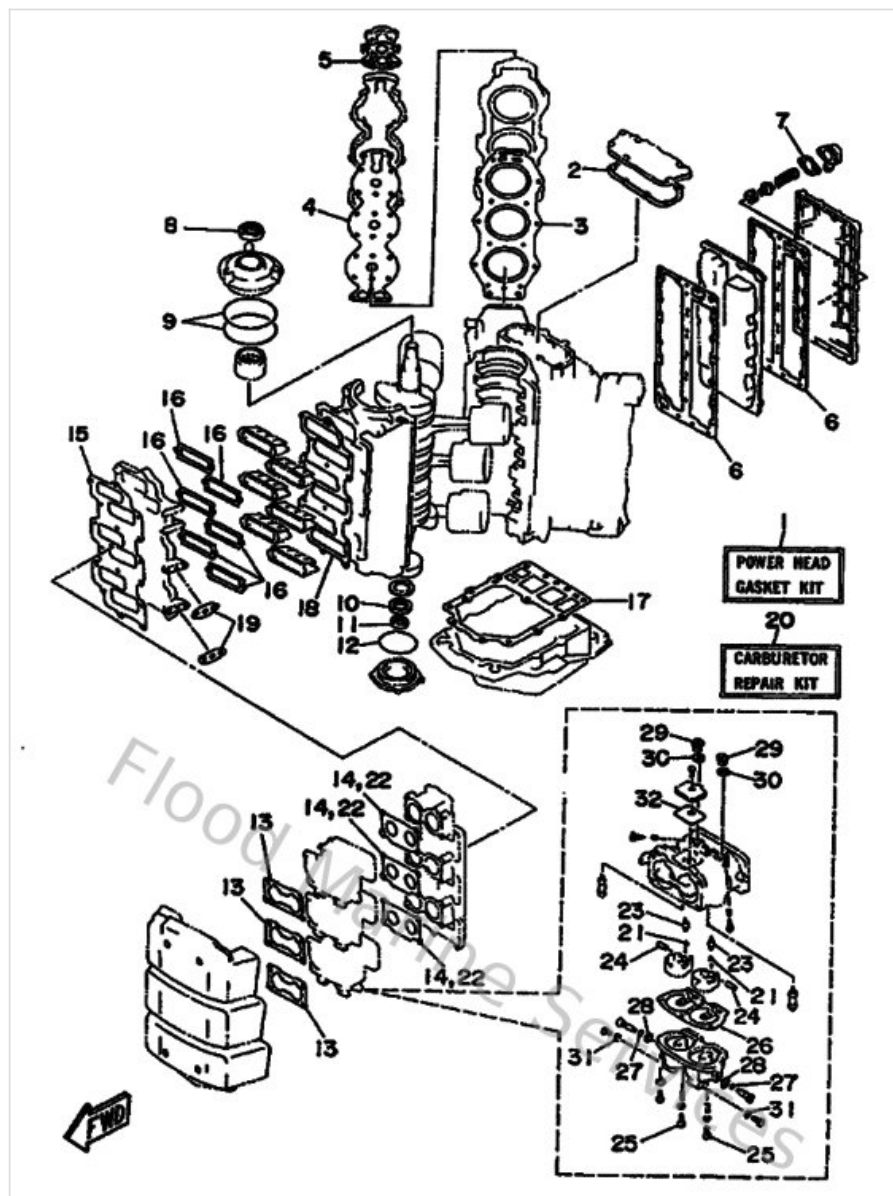
## Kits De Reparation 1



Ref	Part	
16	<a href="#">6K713621A100</a> Gasket, valve seat	<a href="#">Buy now</a>
17	<a href="#">6G545113A000</a> Gasket, upper casing	<a href="#">Buy now</a>
18	<a href="#">6K713646A100</a> Gasket, manifold 2	<a href="#">Buy now</a>
19	<a href="#">65024431A000</a> Gasket, fuel pump	<a href="#">Buy now</a>
20	<a href="#">6E5W00930600</a> Carburetor repair kit	<a href="#">Buy now</a>
21	<a href="#">6E5141590000</a> Clip	<a href="#">Buy now</a>
23	<a href="#">6E5145460000</a> Valve, needle	<a href="#">Buy now</a>
24	<a href="#">6E5143860200</a> Pin, float	<a href="#">Buy now</a>
25	<a href="#">6E5143940000</a> Valve, Drain	<a href="#">Buy now</a>
26	<a href="#">6E5143840300</a> Gasket, float chamber	<a href="#">Buy now</a>
27	<a href="#">6E5149970000</a> O-ring	<a href="#">Buy now</a>
28	<a href="#">6E5143980100</a> Gasket	<a href="#">Buy now</a>
29	<a href="#">6E5143280100</a> Plug	<a href="#">Buy now</a>
30	<a href="#">6E5149790000</a> Gasket	<a href="#">Buy now</a>
31	<a href="#">6J8149950000</a> Gasket, drain screw	<a href="#">Buy now</a>

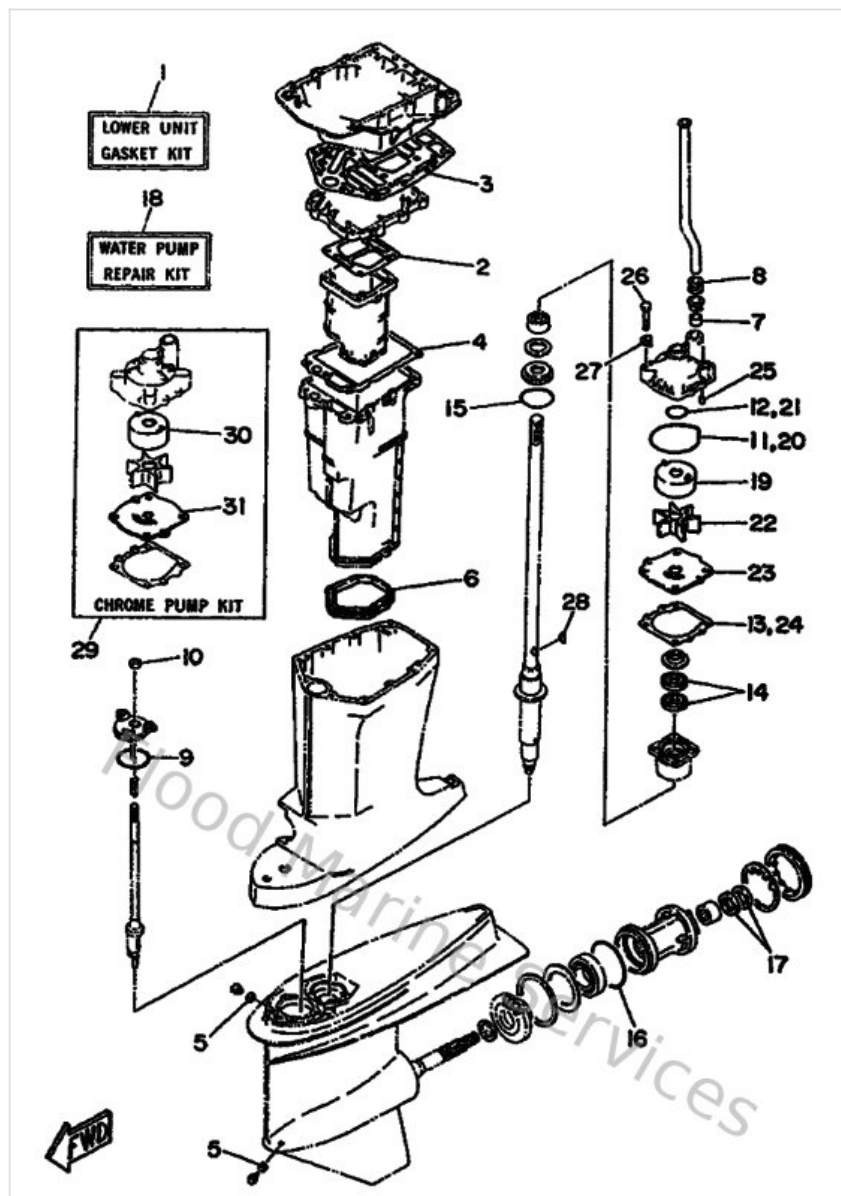


## Kits De Reparation 1



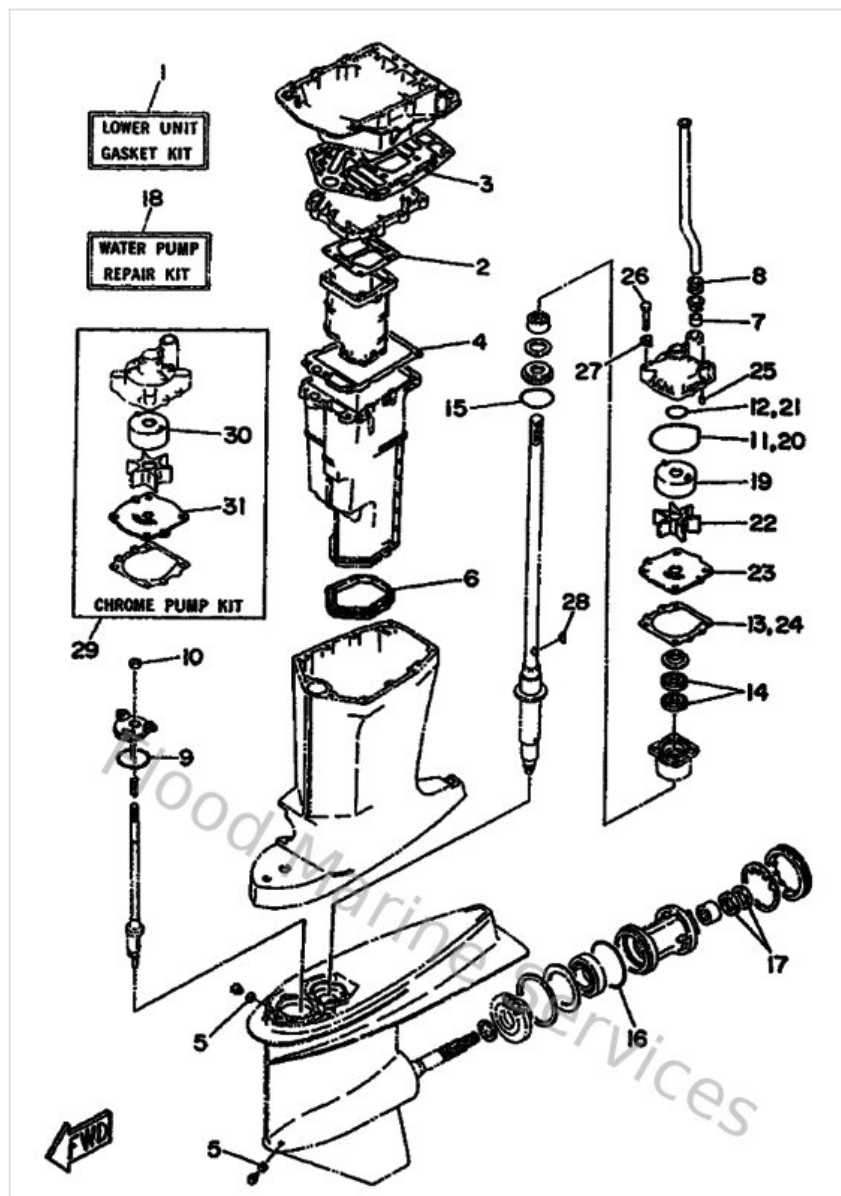
Ref	Part	
32	<a href="#">6E5149590000</a> Gasket	<a href="#">Buy now</a>

## Kits De Reparation 2



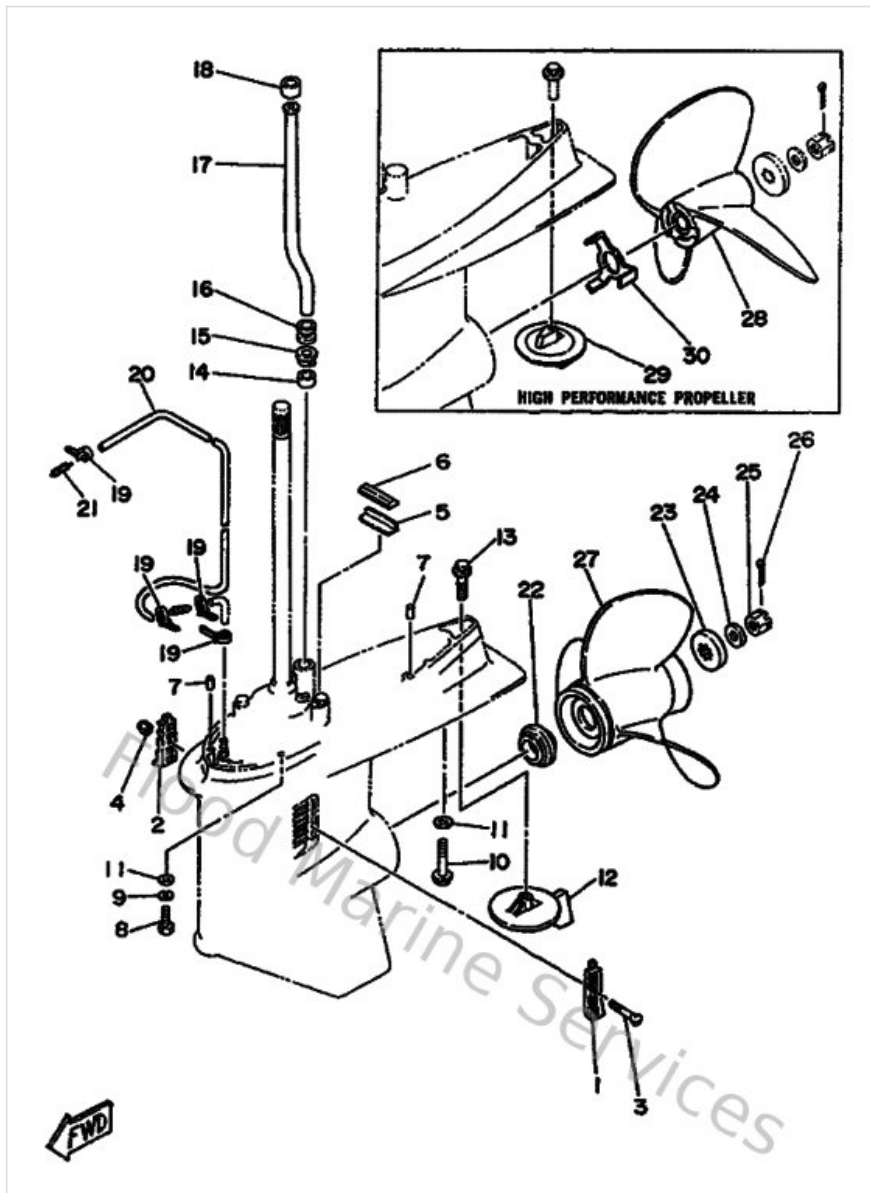
Ref	Part	
2	<a href="#">6G541134A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
3	<a href="#">6G545114A000</a> Gasket, upper casing	<a href="#">Buy now</a>
4	<a href="#">6E541135A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
5	<a href="#">904300800300</a> Gasket	<a href="#">Buy now</a>
6	<a href="#">6E5451230000</a> Gasket, muffler	<a href="#">Buy now</a>
7	<a href="#">6E5443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
8	<a href="#">6E5443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
9	<a href="#">932105867700</a> O-ring(47x)	<a href="#">Buy now</a>
10	<a href="#">931060901400</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">9321086M3800</a> O-ring (6e5)	<a href="#">Buy now</a>
12	<a href="#">9321037M6700</a> O-ring (6g8)	<a href="#">Buy now</a>
13	<a href="#">6E544315A000</a> Gasket,water pump	<a href="#">Buy now</a>
14	<a href="#">9310128M1600</a> Oil seal (6e5)	<a href="#">Buy now</a>
15	<a href="#">932105453400</a> O-ring (70e)	<a href="#">Buy now</a>
16	<a href="#">9321097M5500</a> O-ring (6g5)	<a href="#">Buy now</a>

## Kits De Reparation 2



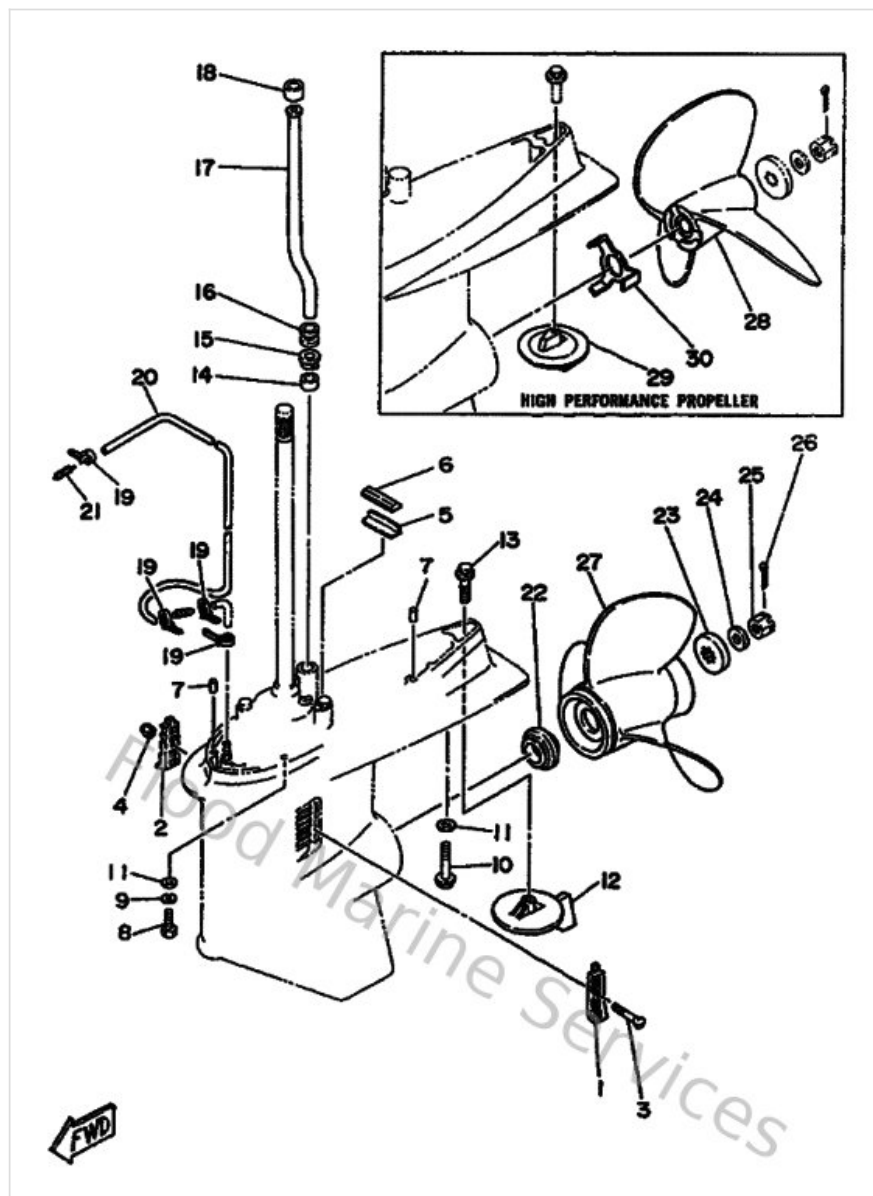
Ref	Part	
17	<a href="#">9310130M1700</a> Oil seal (6e5)	<a href="#">Buy now</a>
18	<a href="#">61AW0078A100</a> Water pump rerair kit	<a href="#">Buy now</a>
19	<a href="#">61A443220000</a> Insert, cartridge	<a href="#">Buy now</a>
22	<a href="#">6E5443520000</a> Impeller	<a href="#">Buy now</a>
23	<a href="#">6G5443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
25	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
26	<a href="#">973950804500</a> Bolt, hexagon	<a href="#">Buy now</a>
27	<a href="#">9020908M0200</a> Washer, plate (688)	<a href="#">Buy now</a>
28	<a href="#">9028004M0500</a> Key, woodruff (6e5)	<a href="#">Buy now</a>
29	<a href="#">61AW00780A00</a> Chrome pump kit	<a href="#">Buy now</a>
30	<a href="#">6R3443224000</a> Insert, cartridge	<a href="#">Buy now</a>
31	<a href="#">6G5443234000</a> Outer plate, cartridge	<a href="#">Buy now</a>

## Lower Casing & Drive



Ref	Part	
1	<a href="#">6J9452140000</a> Cover, water inlet	<a href="#">Buy now</a>
2	<a href="#">6J9452150000</a> Cover, water inlet	<a href="#">Buy now</a>
3	<a href="#">9014205M0400</a> Screw, countersunk	<a href="#">Buy now</a>
4	<a href="#">901850500200</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
5	<a href="#">663453760094</a> Guide, seal damper	<a href="#">Buy now</a>
6	<a href="#">688453750000</a> Damper, seal 2	<a href="#">Buy now</a>
7	<a href="#">9360812M0500</a> Pin, dowel b (6e5)	<a href="#">Buy now</a>
8	<a href="#">973951004500</a> Bolt(64d)	<a href="#">Buy now</a>
9	<a href="#">929901010000</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
10	<a href="#">9011910M8900</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>
12	<a href="#">6J9453710100</a> Tab-trim	<a href="#">Buy now</a>
13	<a href="#">9010510M0000</a> Bolt, hexagon (663)	<a href="#">Buy now</a>
14	<a href="#">6E5443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
15	<a href="#">6E5443120000</a> Cover, water pump housing	<a href="#">Buy now</a>

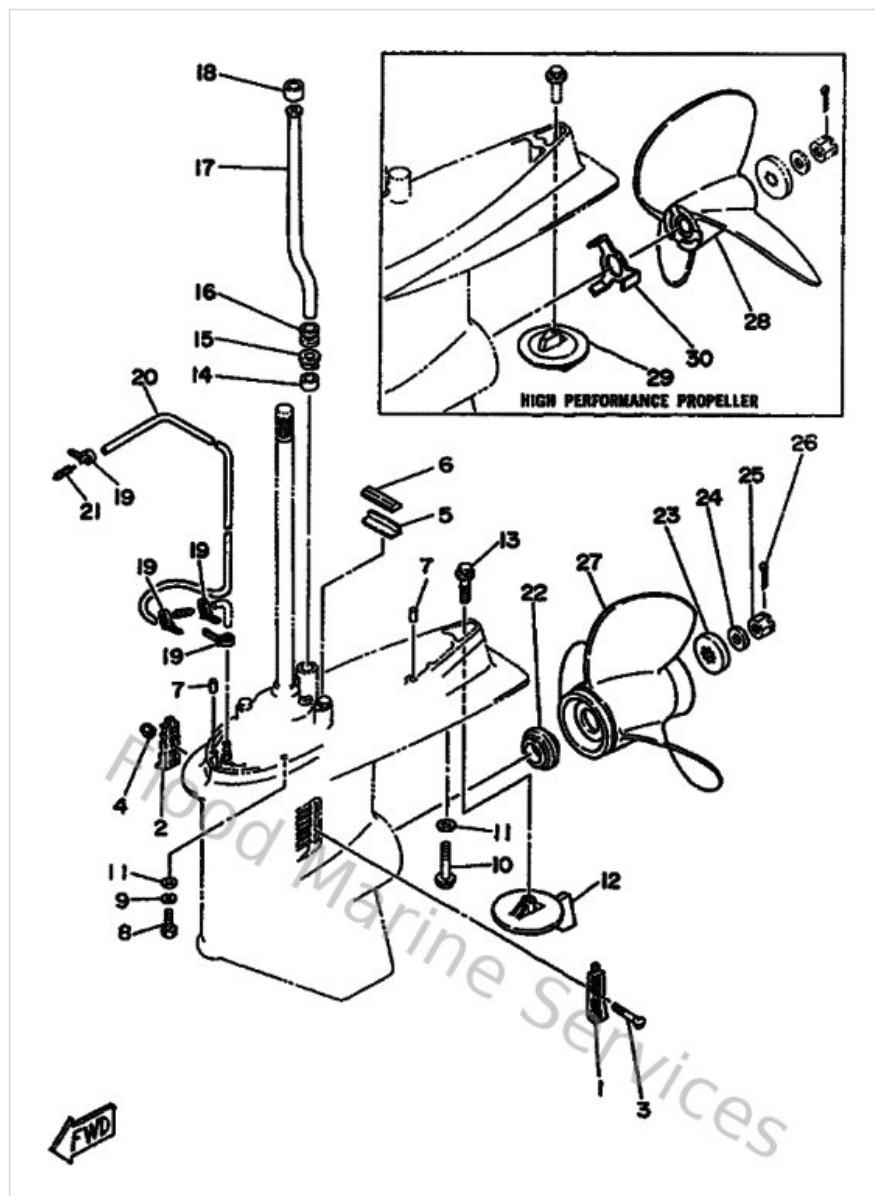
## Lower Casing & Drive



Ref	Part	
16	<a href="#">6E5443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
17	<a href="#">6E5443610000</a> Tube, water	<a href="#">Buy now</a>
19	<a href="#">904651009800</a> Clamp	<a href="#">Buy now</a>
20	<a href="#">9044507MF000</a> Hose (I1160)	<a href="#">Buy now</a>
21	<a href="#">6E5835580000</a> End, nipple	<a href="#">Buy now</a>
22	<a href="#">6E5459870100</a> Spacer 1	<a href="#">Buy now</a>
23	<a href="#">688459970100</a> Spacer 2	<a href="#">Buy now</a>
24	<a href="#">929901820000</a> Washer (6e5)	<a href="#">Buy now</a>
25	<a href="#">9017118M0400</a> Nut, castle (6e5)	<a href="#">Buy now</a>
26	<a href="#">914904003000</a> Pin, cotter (663)	<a href="#">Buy now</a>
27	<a href="#">6G5459520098</a> Propeller (3x14-5/8"x16"-m)	<a href="#">Buy now</a>
28	<a href="#">6E5459781000</a> Propeller assembly (3x14"x26"-p)	<a href="#">Buy now</a>
29	<a href="#">6E5453711000</a> Tab-trim	<a href="#">Buy now</a>
30	<a href="#">6E5459941000</a> Plate, tooth	<a href="#">Buy now</a>
2	<a href="#">6J945301014D</a> Casing, lower	<a href="#">Buy now</a>

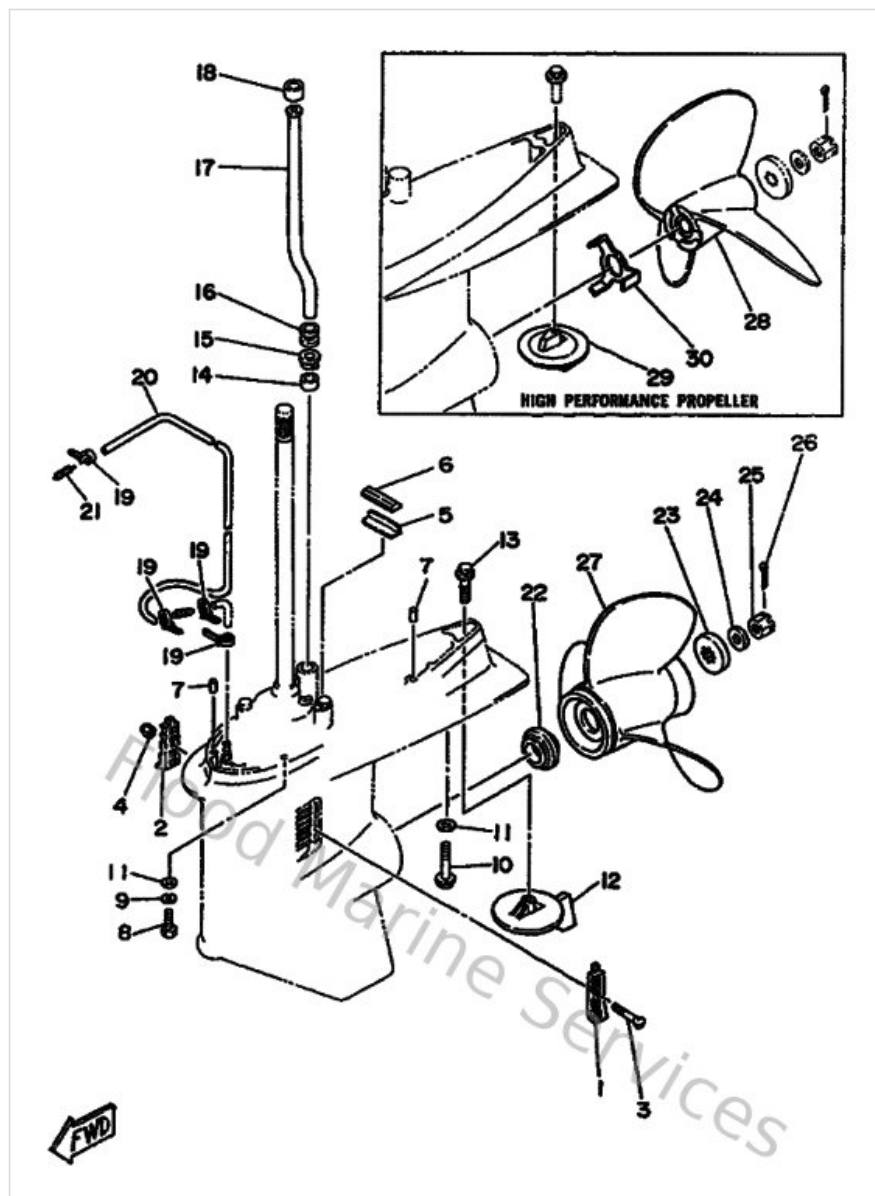


## Lower Casing & Drive



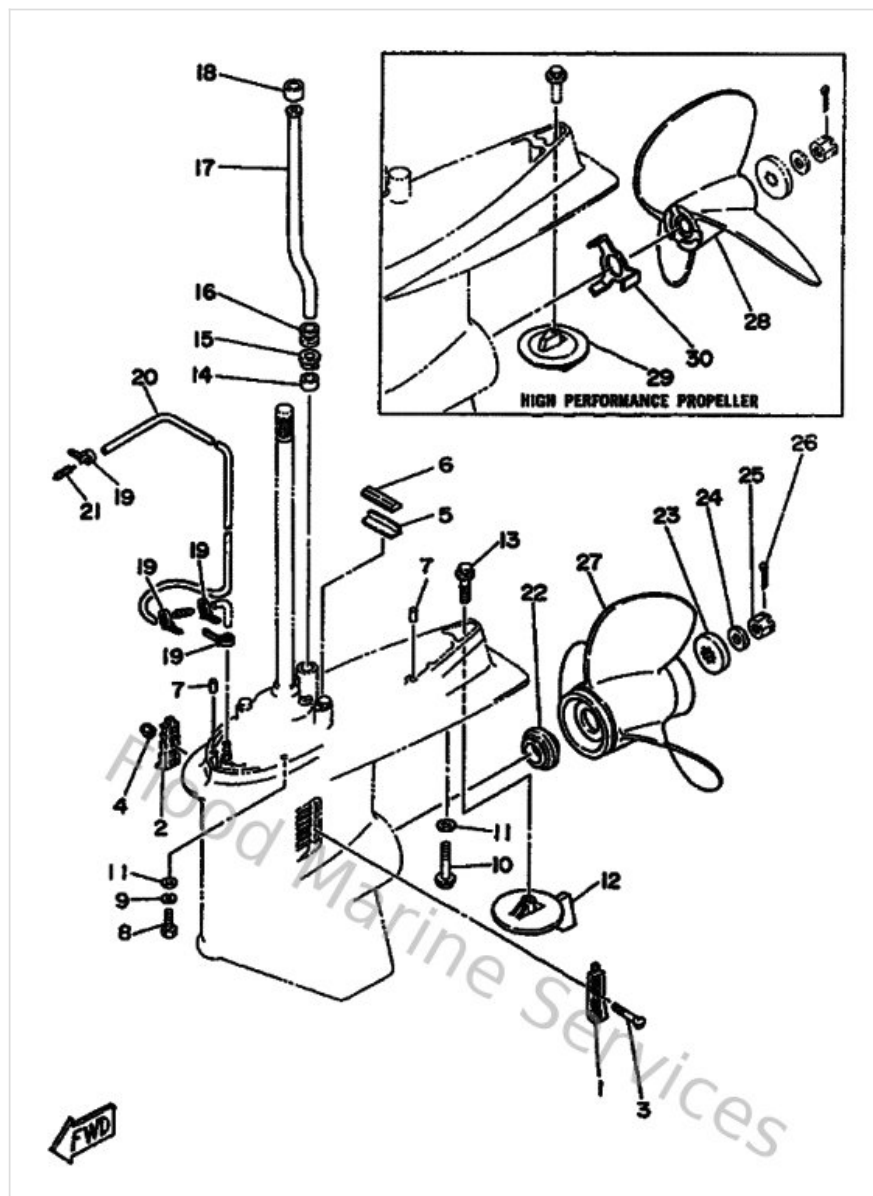
Ref	Part	
3	<a href="#">93311928U500</a> Bearing, needle (6g5)	<a href="#">Buy now</a>
4	<a href="#">93332000V300</a> Bearing, taper roller (6g5)	<a href="#">Buy now</a>
5	<a href="#">6G5455670130</a> Shim (t:0.30mm)	<a href="#">Buy now</a>
6	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
7	<a href="#">688453410000</a> Plug, drain	<a href="#">Buy now</a>
8	<a href="#">904300800300</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">9020622M1900</a> Washer, wave(61a)	<a href="#">Buy now</a>
10	<a href="#">9020122M0100</a> Washer, plate(61a)	<a href="#">Buy now</a>
11	<a href="#">61A455270000</a> Collar, drive shaft	<a href="#">Buy now</a>
12	<a href="#">61A455380000</a> Spacer, 1	<a href="#">Buy now</a>
13	<a href="#">6G5455360100</a> Sleeve, drive shaft	<a href="#">Buy now</a>
14	<a href="#">6E5453210000</a> Plate	<a href="#">Buy now</a>
15	<a href="#">932105867700</a> O-ring(47x)	<a href="#">Buy now</a>
16	<a href="#">931060901400</a> Oil seal	<a href="#">Buy now</a>
17	<a href="#">970800602000</a> Bolt(7u8)	<a href="#">Buy now</a>

## Lower Casing & Drive



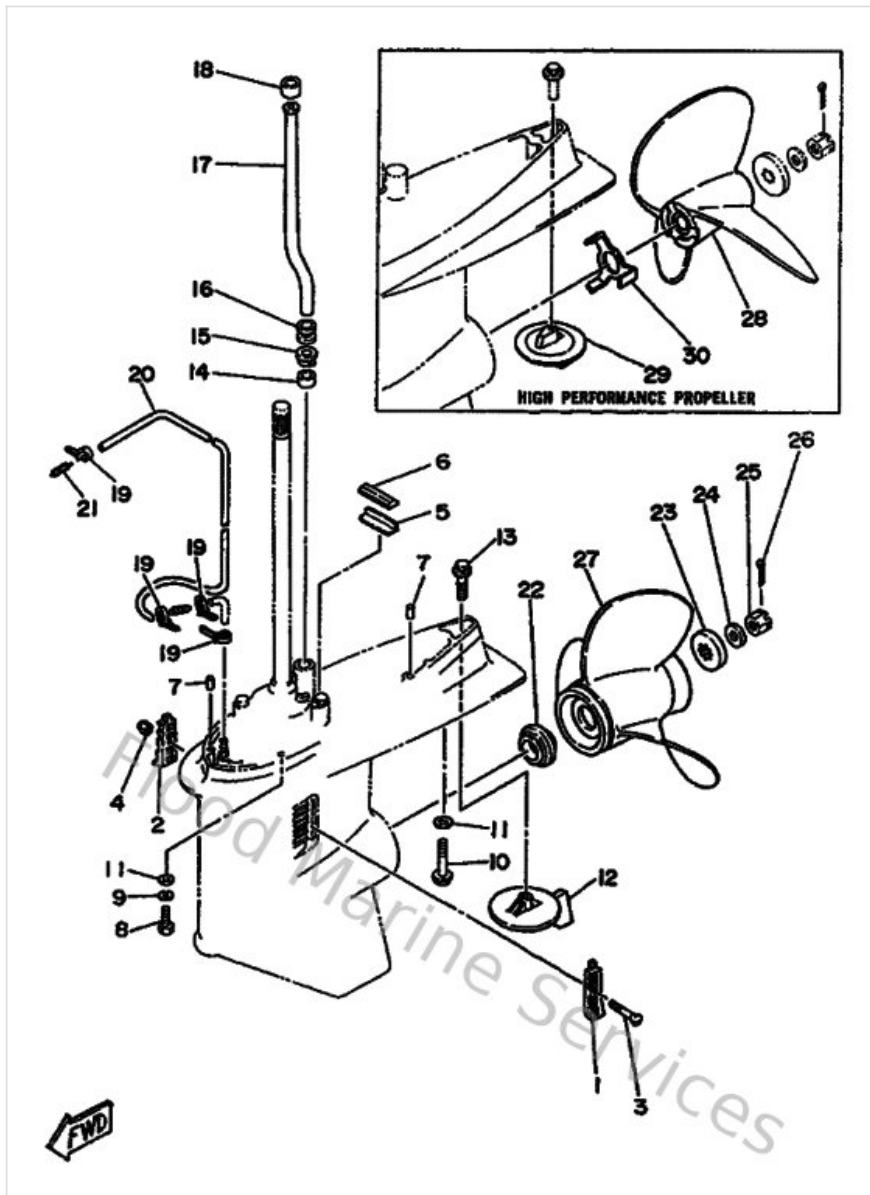
Ref	Part	
18	<a href="#">9020906M0400</a> Washer	<a href="#">Buy now</a>
19	<a href="#">6G5441500100</a> Shift cam assembly	<a href="#">Buy now</a>
20	<a href="#">990010860000</a> Circlip(2r6)	<a href="#">Buy now</a>
21	<a href="#">9050111M1000</a> Spring, compression (663)	<a href="#">Buy now</a>
22	<a href="#">61A443110000</a> Housing, water pump	<a href="#">Buy now</a>
23	<a href="#">61A443220000</a> Insert, cartridge	<a href="#">Buy now</a>
24	<a href="#">9321086M3800</a> O-ring (6e5)	<a href="#">Buy now</a>
25	<a href="#">9321037M6700</a> O-ring (6g8)	<a href="#">Buy now</a>
26	<a href="#">6E5443520000</a> Impeller	<a href="#">Buy now</a>
27	<a href="#">9028004M0500</a> Key, woodruff (6e5)	<a href="#">Buy now</a>
28	<a href="#">6G5443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
29	<a href="#">6E544315A000</a> Gasket, water pump	<a href="#">Buy now</a>
30	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
31	<a href="#">973950804500</a> Bolt, hexagon	<a href="#">Buy now</a>
33	<a href="#">6E5453310094</a> Housing, bearing	<a href="#">Buy now</a>

## Lower Casing & Drive



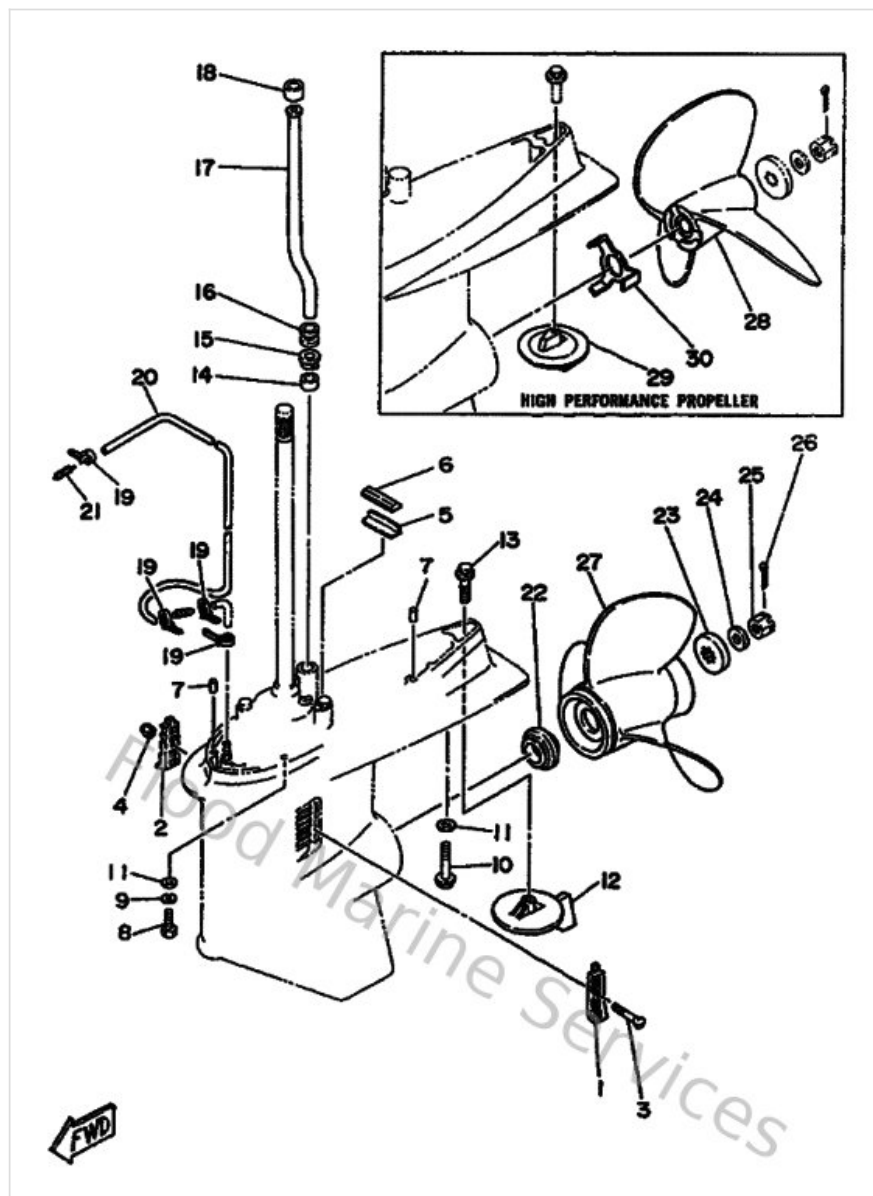
Ref	Part	
34	<a href="#">9310128M1600</a> Oil seal (6e5)	<a href="#">Buy now</a>
35	<a href="#">93315430V500</a> Bearing, cylindrical(6k0)	<a href="#">Buy now</a>
36	<a href="#">6E5455876000</a> Shim (t:0.50mm)	<a href="#">Buy now</a>
37	<a href="#">93341930V200</a> Bearing, thrust(64d)	<a href="#">Buy now</a>
38	<a href="#">932105453400</a> O-ring (70e)	<a href="#">Buy now</a>
39	<a href="#">6E5453440000</a> Cover, oil seal	<a href="#">Buy now</a>
40	<a href="#">973950802500</a> Bolt (62g)	<a href="#">Buy now</a>
41	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
42	<a href="#">6G5455012200</a> Drive shaft comp.	<a href="#">Buy now</a>
43	<a href="#">6K7455510000</a> Pinion	<a href="#">Buy now</a>
44	<a href="#">9017016M0100</a> Nut, hexagon (688)	<a href="#">Buy now</a>
45	<a href="#">6K7455600100</a> Gear	<a href="#">Buy now</a>
46	<a href="#">93315425V300</a> Bearing, needle (6g5)	<a href="#">Buy now</a>
47	<a href="#">6J9456110100</a> Shaft, propeller	<a href="#">Buy now</a>
48	<a href="#">6E5456410300</a> Shifter	<a href="#">Buy now</a>

## Lower Casing & Drive



Ref	Part	
49	<a href="#">6E5456340100</a> Slide, shift	<a href="#">Buy now</a>
50	<a href="#">9050116M3700</a> Spring (6g5)	<a href="#">Buy now</a>
51	<a href="#">935073203100</a> Ball (12r)	<a href="#">Buy now</a>
52	<a href="#">935113202700</a> Ball (498)	<a href="#">Buy now</a>
53	<a href="#">935031601000</a> Ball	<a href="#">Buy now</a>
55	<a href="#">6G5456311000</a> Clutch, dog	<a href="#">Buy now</a>
56	<a href="#">6E5456330100</a> Ring, cross pin	<a href="#">Buy now</a>
58	<a href="#">93306209U000</a> Bearing (6g5)	<a href="#">Buy now</a>
59	<a href="#">6K7455710200</a> Gear	<a href="#">Buy now</a>
60	<a href="#">6G5455760000</a> Washer Thrust 2	<a href="#">Buy now</a>
61	<a href="#">93315430U800</a> Bearing	<a href="#">Buy now</a>
62	<a href="#">9310130M1700</a> Oil seal (6e5)	<a href="#">Buy now</a>
63	<a href="#">9321097M5500</a> O-ring (6g5)	<a href="#">Buy now</a>
64	<a href="#">6G5455776000</a> Shim (t:0.50mm)	<a href="#">Buy now</a>
65	<a href="#">9020130M9200</a> Washer (6g5)	<a href="#">Buy now</a>

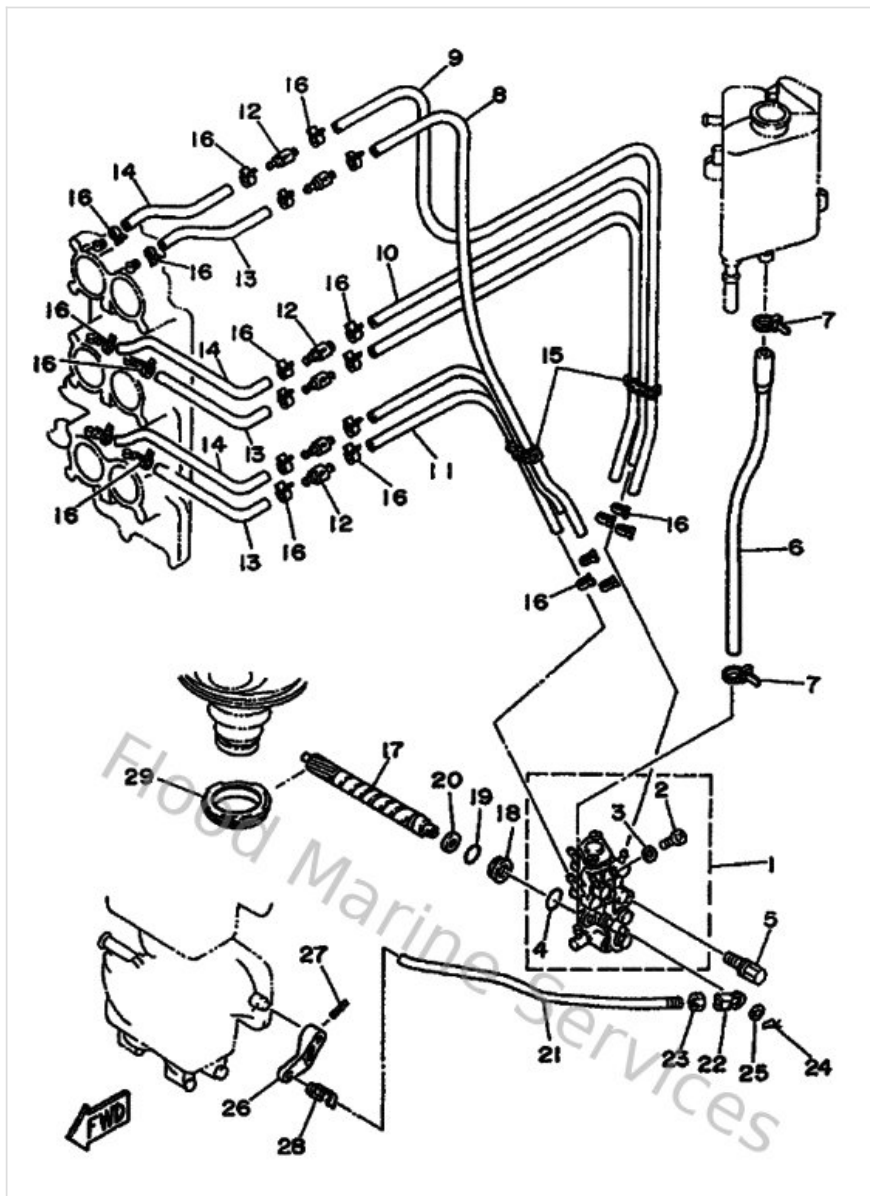
## Lower Casing & Drive



Ref	Part	
66	<a href="#">9028204M0000</a> Key, straight(6g5)	<a href="#">Buy now</a>
67	<a href="#">6G5453830100</a> Washer, claw	<a href="#">Buy now</a>
68	<a href="#">6G5453840000</a> Nut	<a href="#">Buy now</a>
69	<a href="#">6E5453780000</a> Nipple, hose	<a href="#">Buy now</a>
70	<a href="#">9044507ME800</a> Hose (1250)	<a href="#">Buy now</a>
71	<a href="#">6E5835581000</a> End, nipple	<a href="#">Buy now</a>

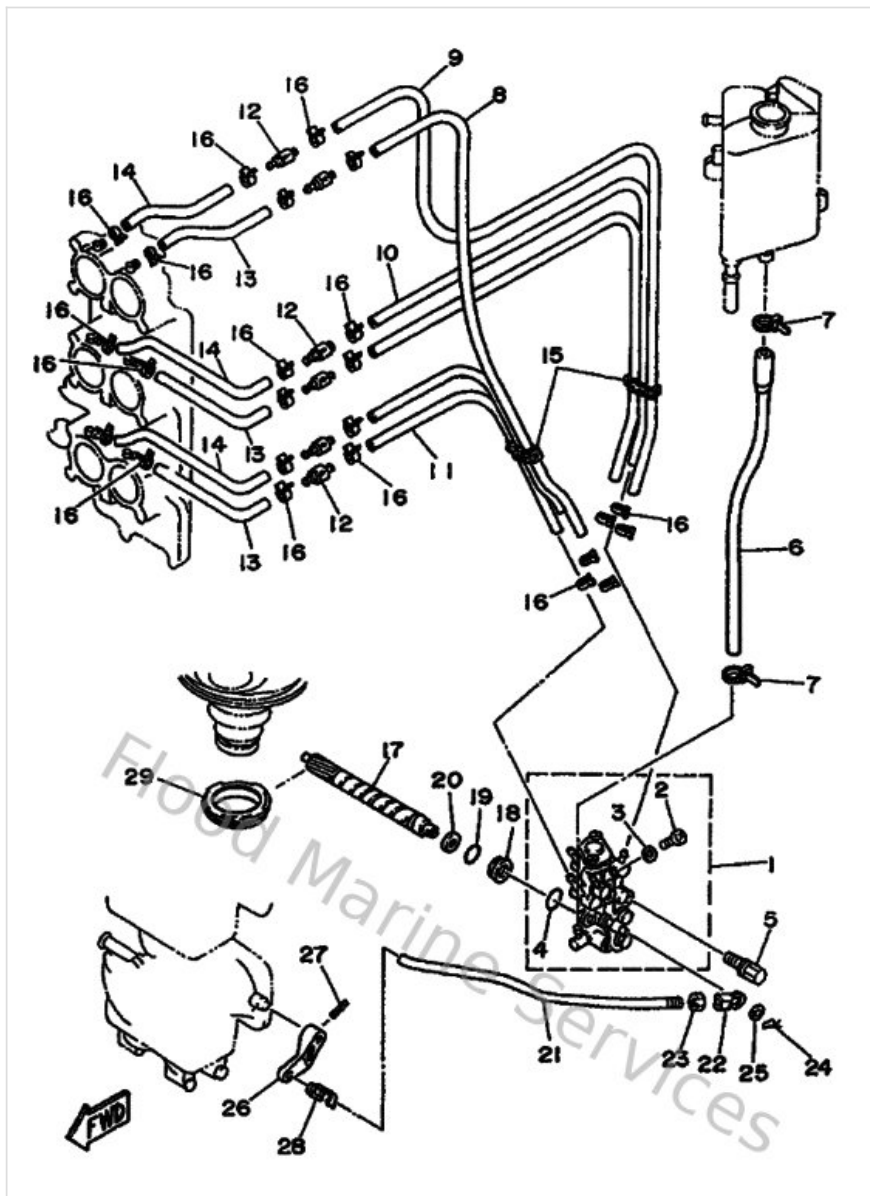


# Oil Pump



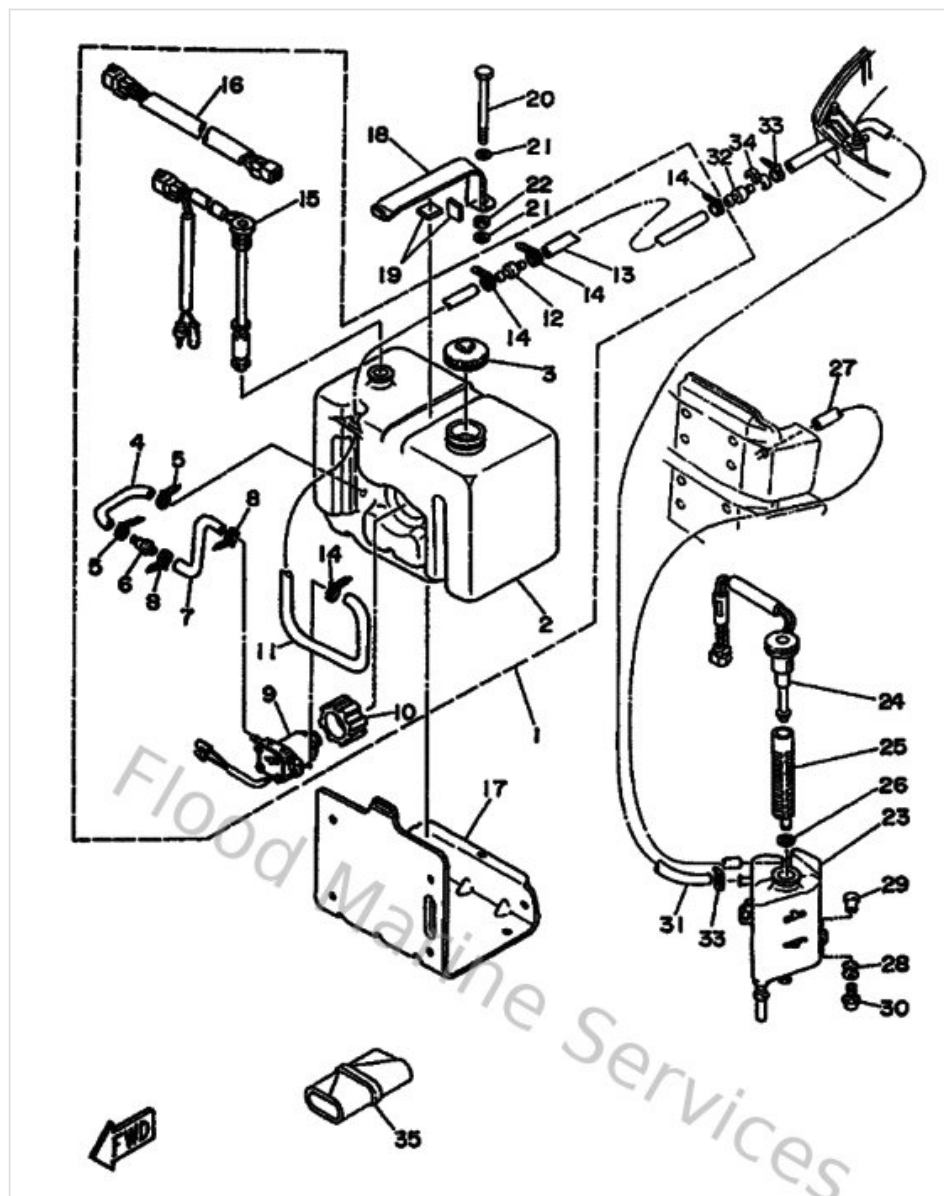
Ref	Part	
1	<a href="#">6R5132001000</a> Oil injection pump assembly	<a href="#">Buy now</a>
2	<a href="#">716244440000</a> Screw	<a href="#">Buy now</a>
3	<a href="#">1YU131870000</a> Gasket, breather bolt	<a href="#">Buy now</a>
5	<a href="#">9010906M4000</a> Bolt(6h0)	<a href="#">Buy now</a>
6	<a href="#">6R3134160000</a> Pipe, oil 1	<a href="#">Buy now</a>
7	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
8	<a href="#">9044507M9000</a> Hose (I390)	<a href="#">Buy now</a>
9	<a href="#">9044507M8500</a> Hose (I390)	<a href="#">Buy now</a>
10	<a href="#">9044507M7200</a> Hose (I390)	<a href="#">Buy now</a>
11	<a href="#">9044507M0200</a> Hose (I200)	<a href="#">Buy now</a>
13	<a href="#">9044607M4800</a> Hose(62t)	<a href="#">Buy now</a>
14	<a href="#">9044507M0700</a> Hose(62t)	<a href="#">Buy now</a>
15	<a href="#">9046407M0500</a> Clamp (6g5)	<a href="#">Buy now</a>
16	<a href="#">9046807M0200</a> Clip (6e5)	<a href="#">Buy now</a>
17	<a href="#">6R3115370000</a> Gear, driven	<a href="#">Buy now</a>

# Oil Pump



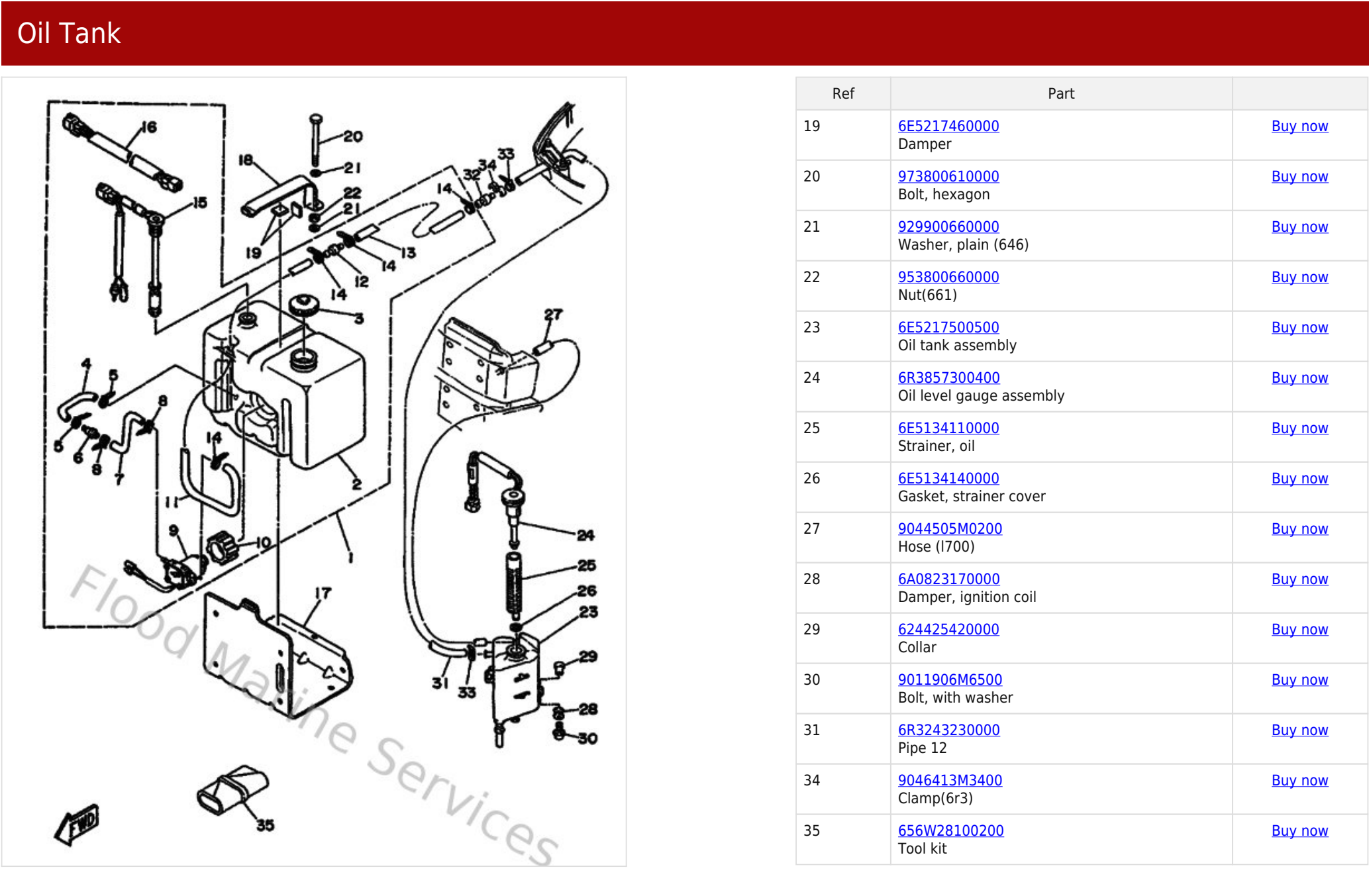
Ref	Part	
18	<a href="#">6R3131170000</a> Collar, distance	<a href="#">Buy now</a>
19	<a href="#">932101359500</a> 93210-13m04	<a href="#">Buy now</a>
20	<a href="#">9020208M4400</a> Washer, plate(6r3)	<a href="#">Buy now</a>
21	<a href="#">6R5412410000</a> Rod, link	<a href="#">Buy now</a>
22	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
23	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
24	<a href="#">9046805M0300</a> Clip(6j8)	<a href="#">Buy now</a>
25	<a href="#">902020508800</a> Washer, plate (666)	<a href="#">Buy now</a>
26	<a href="#">6E5142760100</a> Lever	<a href="#">Buy now</a>
27	<a href="#">916903001600</a> Pin, spring	<a href="#">Buy now</a>
28	<a href="#">6R5412370000</a> Joint, link	<a href="#">Buy now</a>
29	<a href="#">6R3115360000</a> Gear, drive	<a href="#">Buy now</a>

# Oil Tank



Ref	Part	
1	<a href="#">6E5217080600</a> Sub oil tank assembly	<a href="#">Buy now</a>
2	<a href="#">6E5217330200</a> Sub tank, oil (10.5l)	<a href="#">Buy now</a>
3	<a href="#">6E5217700300</a> Oil tank cap assembly	<a href="#">Buy now</a>
4	<a href="#">6E5243220000</a> Pipe 11	<a href="#">Buy now</a>
5	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
6	<a href="#">646242510200</a> Strainer 1	<a href="#">Buy now</a>
8	<a href="#">904651009800</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">6E5819000100</a> Oil feed pump assembly	<a href="#">Buy now</a>
10	<a href="#">6E5819220000</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">6E5243210100</a> Pipe 10	<a href="#">Buy now</a>
12	<a href="#">6E5243790000</a> Pipe, joint 4	<a href="#">Buy now</a>
13	<a href="#">9044511M8100</a> Hose (I3000)	<a href="#">Buy now</a>
15	<a href="#">6E5857200300</a> Oil level gauge assembly	<a href="#">Buy now</a>
17	<a href="#">6E5217340133</a> Holder, oil sub tank	<a href="#">Buy now</a>
18	<a href="#">6E5217980133</a> Bracket, damper	<a href="#">Buy now</a>

Oil Tank

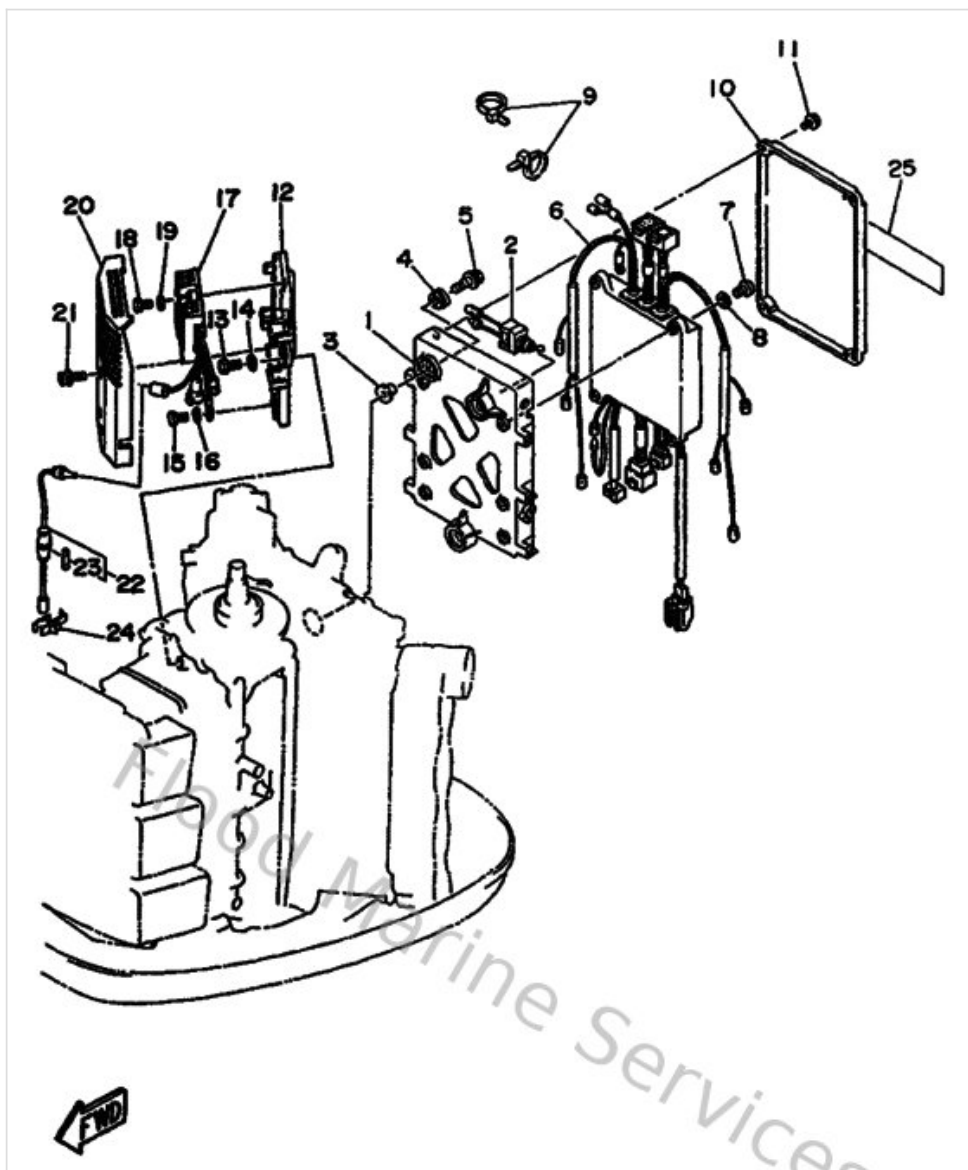


Oil Tank

The diagram shows an exploded view of an oil tank assembly. Key components include the oil tank (2), oil level gauge assembly (24), damper (19), and various fasteners like bolts (20, 30), washers (21), and nuts (22). The assembly is shown in a disassembled state to illustrate the relationship between parts. A watermark 'Flood Marine Services' is visible across the diagram.

Ref	Part	
19	<a href="#">6E5217460000</a> Damper	<a href="#">Buy now</a>
20	<a href="#">973800610000</a> Bolt, hexagon	<a href="#">Buy now</a>
21	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
23	<a href="#">6E5217500500</a> Oil tank assembly	<a href="#">Buy now</a>
24	<a href="#">6R3857300400</a> Oil level gauge assembly	<a href="#">Buy now</a>
25	<a href="#">6E5134110000</a> Strainer, oil	<a href="#">Buy now</a>
26	<a href="#">6E5134140000</a> Gasket, strainer cover	<a href="#">Buy now</a>
27	<a href="#">9044505M0200</a> Hose (I700)	<a href="#">Buy now</a>
28	<a href="#">6A0823170000</a> Damper, ignition coil	<a href="#">Buy now</a>
29	<a href="#">624425420000</a> Collar	<a href="#">Buy now</a>
30	<a href="#">9011906M6500</a> Bolt, with washer	<a href="#">Buy now</a>
31	<a href="#">6R3243230000</a> Pipe 12	<a href="#">Buy now</a>
34	<a href="#">9046413M3400</a> Clamp(6r3)	<a href="#">Buy now</a>
35	<a href="#">656W28100200</a> Tool kit	<a href="#">Buy now</a>

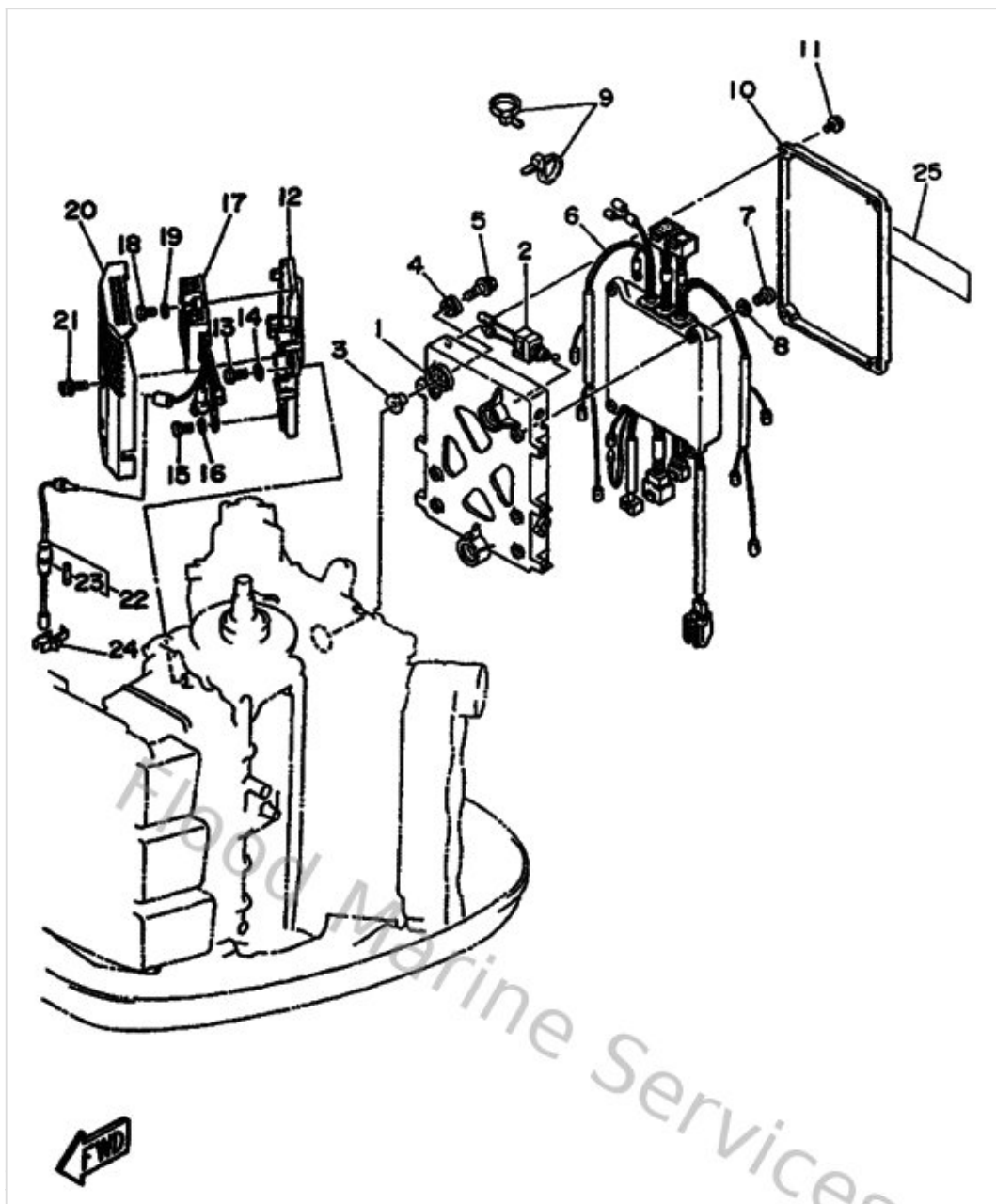
## Partie Electrique 1



Ref	Part	
1	<a href="#">6R385542014D</a> Bracket	<a href="#">Buy now</a>
2	<a href="#">6R38259E0000</a> Switch assembly	<a href="#">Buy now</a>
3	<a href="#">9038706M0300</a> Collar (676)	<a href="#">Buy now</a>
4	<a href="#">9048009M1200</a> Grommet (6a0)	<a href="#">Buy now</a>
5	<a href="#">9011906M6000</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">6R5855400000</a> C.d.i. Unit Assembly	<a href="#">Buy now</a>
7	<a href="#">985800602000</a> Screw pan head	<a href="#">Buy now</a>
8	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">9046513M3600</a> Clamp(6h4)	<a href="#">Buy now</a>
10	<a href="#">6R3855370000</a> Cover	<a href="#">Buy now</a>
11	<a href="#">9015906M1100</a> Screw, with washer(6l2)	<a href="#">Buy now</a>
12	<a href="#">6R3819480094</a> Bracket	<a href="#">Buy now</a>
13	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
15	<a href="#">970130601200</a> Bolt(gh1)	<a href="#">Buy now</a>
17	<a href="#">6R3819601000</a> Rectifier & regulator assembly	<a href="#">Buy now</a>

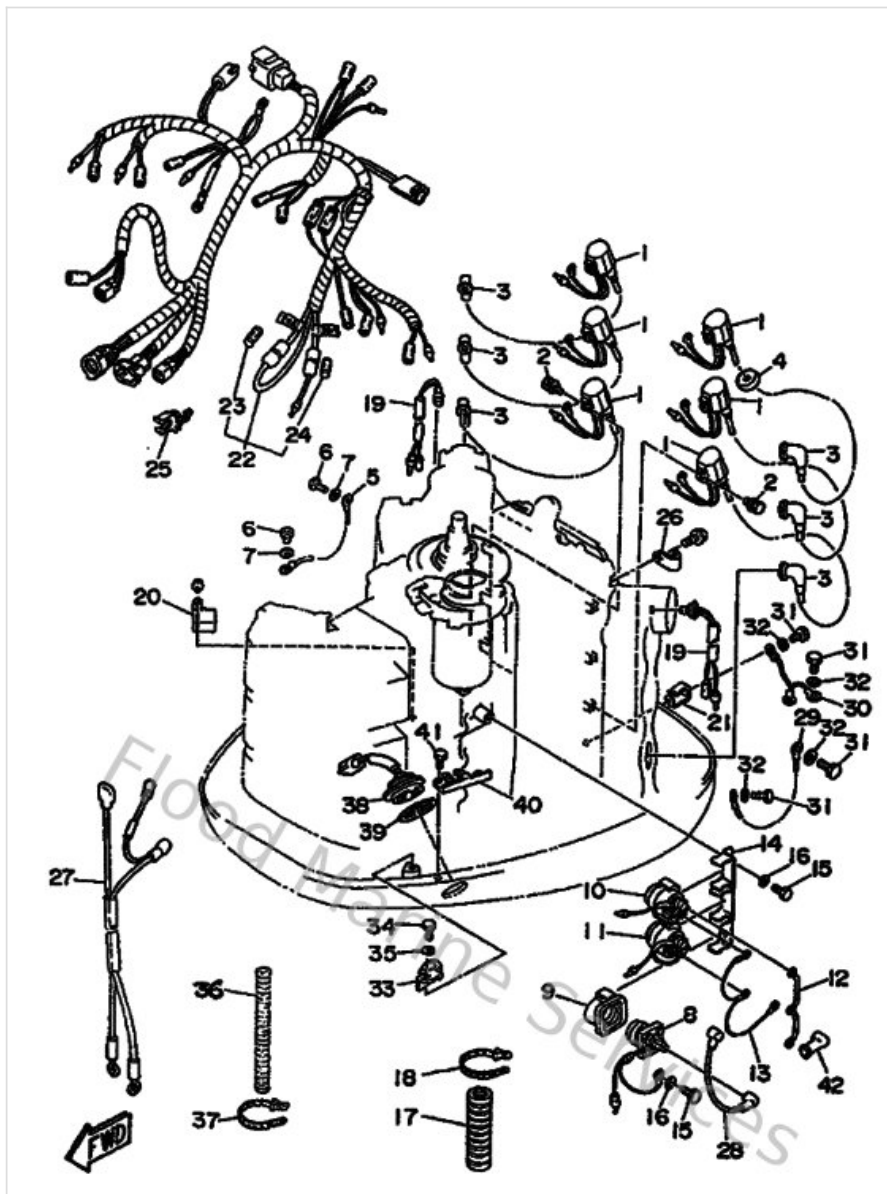


## Partie Electrique 1



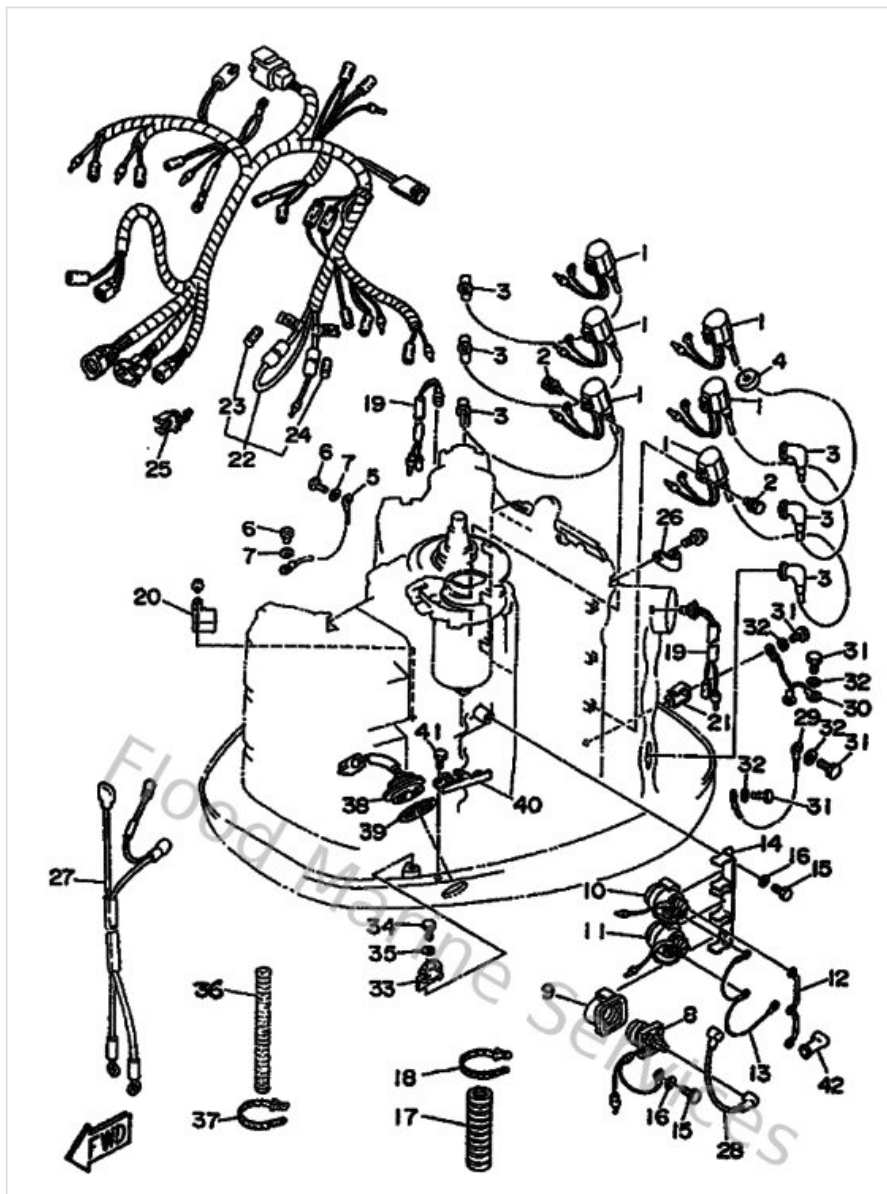
Ref	Part	
18	<a href="#">9010106M2700</a> Bolt	<a href="#">Buy now</a>
20	<a href="#">6R3819420000</a> Cover	<a href="#">Buy now</a>
21	<a href="#">9015906M0800</a> Screw, with washer(6k7)	<a href="#">Buy now</a>
22	<a href="#">6R3821500000</a> Fuse holder assembly	<a href="#">Buy now</a>
23	<a href="#">705821510000</a> Fuse (30a)	<a href="#">Buy now</a>
24	<a href="#">6G5821520000</a> Holder, fuse	<a href="#">Buy now</a>

## Partie Electrique 2



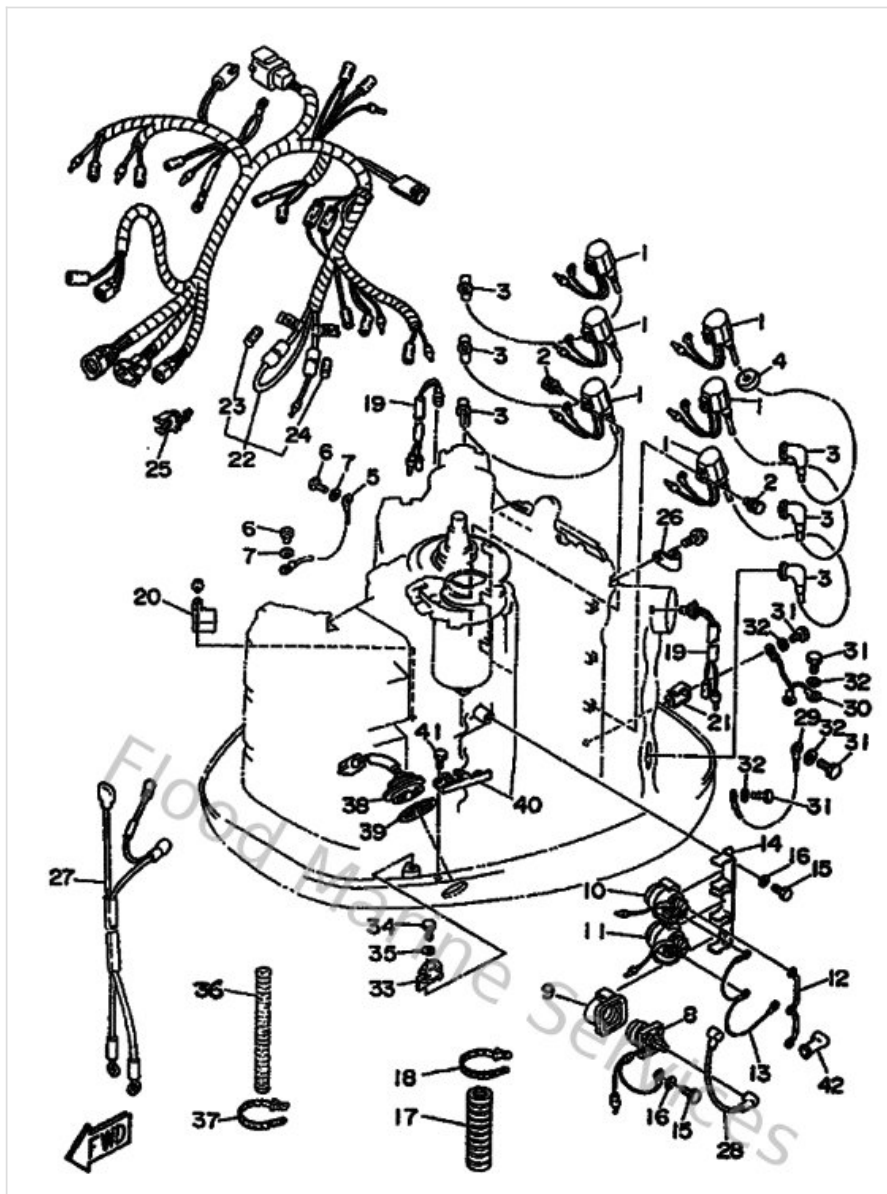
Ref	Part	
1	<a href="#">6R3855700100</a> Ignition coil assembly	<a href="#">Buy now</a>
2	<a href="#">975950652000</a> Bolt(7u8)	<a href="#">Buy now</a>
3	<a href="#">6E3823702000</a> Plug cap assembly	<a href="#">Buy now</a>
4	<a href="#">904802516100</a> Grommet(656)	<a href="#">Buy now</a>
5	<a href="#">662825190000</a> Wire, earth lead	<a href="#">Buy now</a>
6	<a href="#">970950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
7	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">61A819410000</a> Starter relay assembly	<a href="#">Buy now</a>
9	<a href="#">689819521000</a> Holder, starter relay	<a href="#">Buy now</a>
10	<a href="#">6E5819500100</a> Relay assembly	<a href="#">Buy now</a>
11	<a href="#">6E58195A0000</a> Relay assembly	<a href="#">Buy now</a>
12	<a href="#">6G5871491000</a> Connector	<a href="#">Buy now</a>
13	<a href="#">6E5821160000</a> Wire, minus lead	<a href="#">Buy now</a>
14	<a href="#">6G5819481100</a> Bracket	<a href="#">Buy now</a>
15	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>

## Partie Electrique 2



Ref	Part	
18	<a href="#">9046513M3600</a> Clamp(6h4)	<a href="#">Buy now</a>
19	<a href="#">688825601000</a> Thermo switch assembly	<a href="#">Buy now</a>
20	<a href="#">9046508M3300</a> Clamp(6t4)	<a href="#">Buy now</a>
21	<a href="#">9046510M1400</a> Clamp	<a href="#">Buy now</a>
23	<a href="#">682821510100</a> Fuse	<a href="#">Buy now</a>
24	<a href="#">705821510000</a> Fuse (30a)	<a href="#">Buy now</a>
25	<a href="#">6G5821520000</a> Holder, fuse	<a href="#">Buy now</a>
26	<a href="#">904650802800</a> Clamp (1e6)	<a href="#">Buy now</a>
28	<a href="#">6K7821170000</a> Wire, lead	<a href="#">Buy now</a>
29	<a href="#">6R3825190000</a> Wire, earth lead	<a href="#">Buy now</a>
30	<a href="#">6E5825310000</a> Wire, lead	<a href="#">Buy now</a>
33	<a href="#">9046512M2500</a> Clamp (6e5)	<a href="#">Buy now</a>
38	<a href="#">6R3825630100</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
39	<a href="#">6E5825870000</a> Gasket	<a href="#">Buy now</a>
40	<a href="#">6R3836140000</a> Bracket	<a href="#">Buy now</a>

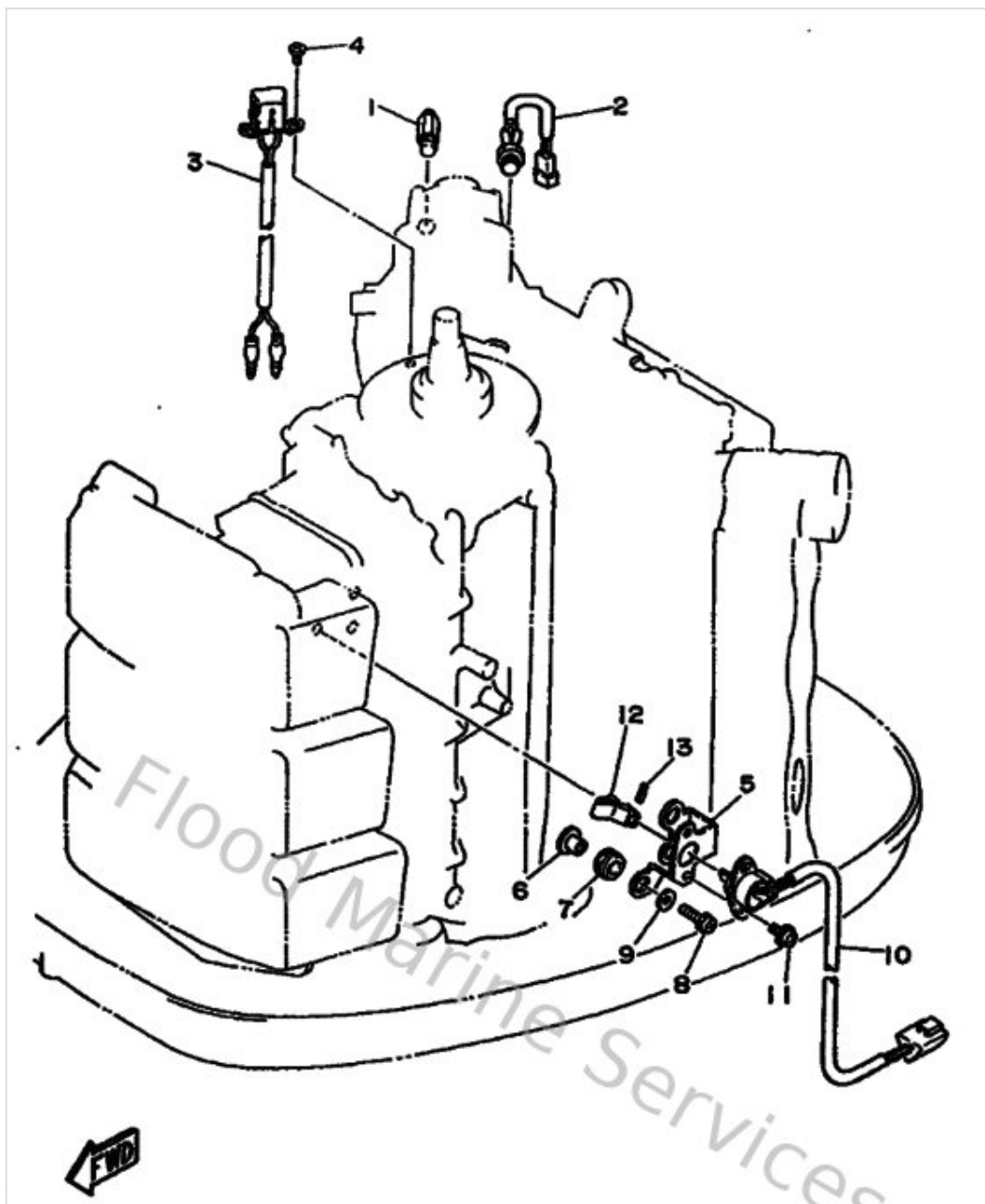
## Partie Electrique 2



Ref	Part	
42	<a href="#">6G5821190000</a> Cover, lead wire	<a href="#">Buy now</a>



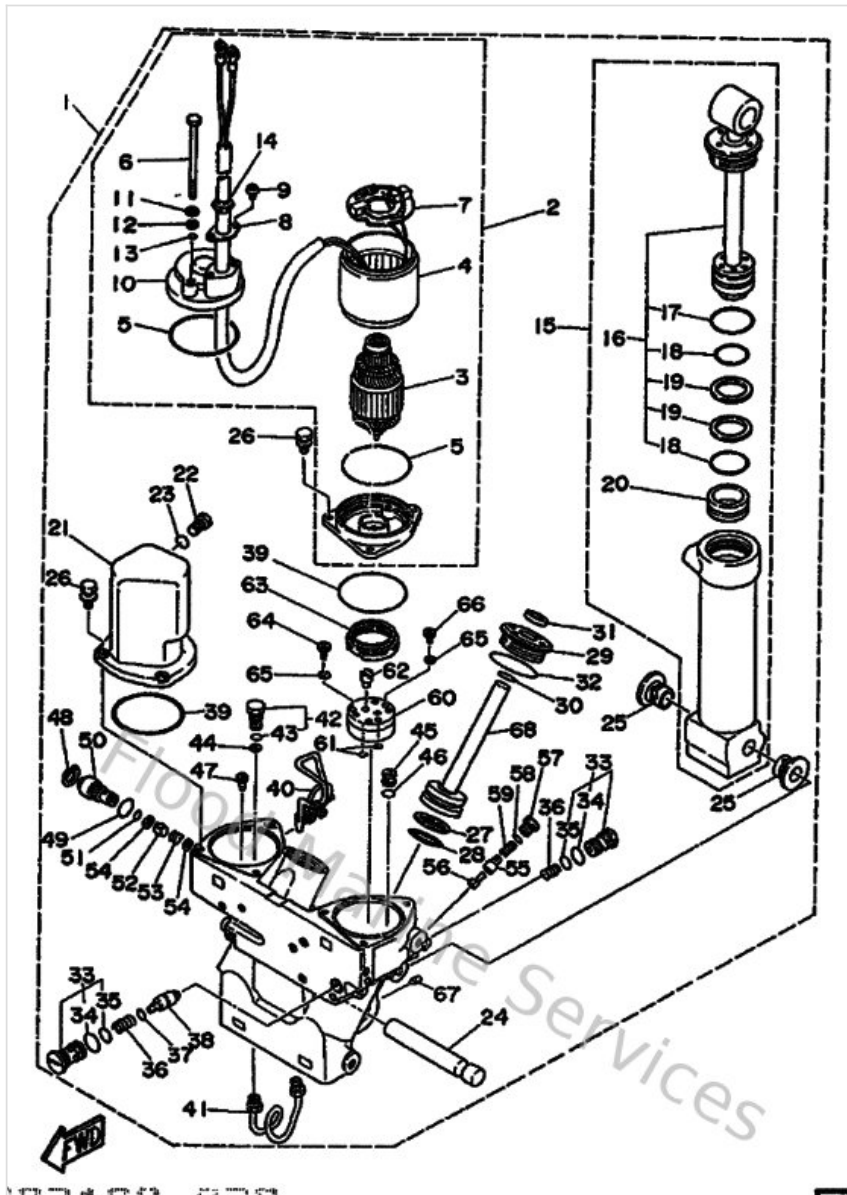
## Partie Electrique 3



Ref	Part	
1	<a href="#">6G7857800000</a> Sensor, Knock	<a href="#">Buy now</a>
2	<a href="#">6R5857900000</a> Thermosensor Assembly	<a href="#">Buy now</a>
3	<a href="#">6R5858950000</a> Crank position sender	<a href="#">Buy now</a>
4	<a href="#">985800501200</a> Screw,pan head (646)	<a href="#">Buy now</a>
5	<a href="#">6K7858860000</a> Bracket	<a href="#">Buy now</a>
6	<a href="#">9038705M0000</a> Collar(6k7)	<a href="#">Buy now</a>
7	<a href="#">9048010M2300</a> Grommet(6k7)	<a href="#">Buy now</a>
8	<a href="#">979850532500</a> Screw, With Washer	<a href="#">Buy now</a>
9	<a href="#">9020105M0300</a> Washer, plate(6k7)	<a href="#">Buy now</a>
10	<a href="#">6R5858850100</a> Throttle Sensor Assembly	<a href="#">Buy now</a>
11	<a href="#">979850521200</a> Screw, with washer(6g7)	<a href="#">Buy now</a>
12	<a href="#">6K7145730000</a> Lever	<a href="#">Buy now</a>
13	<a href="#">916903001600</a> Pin, spring	<a href="#">Buy now</a>

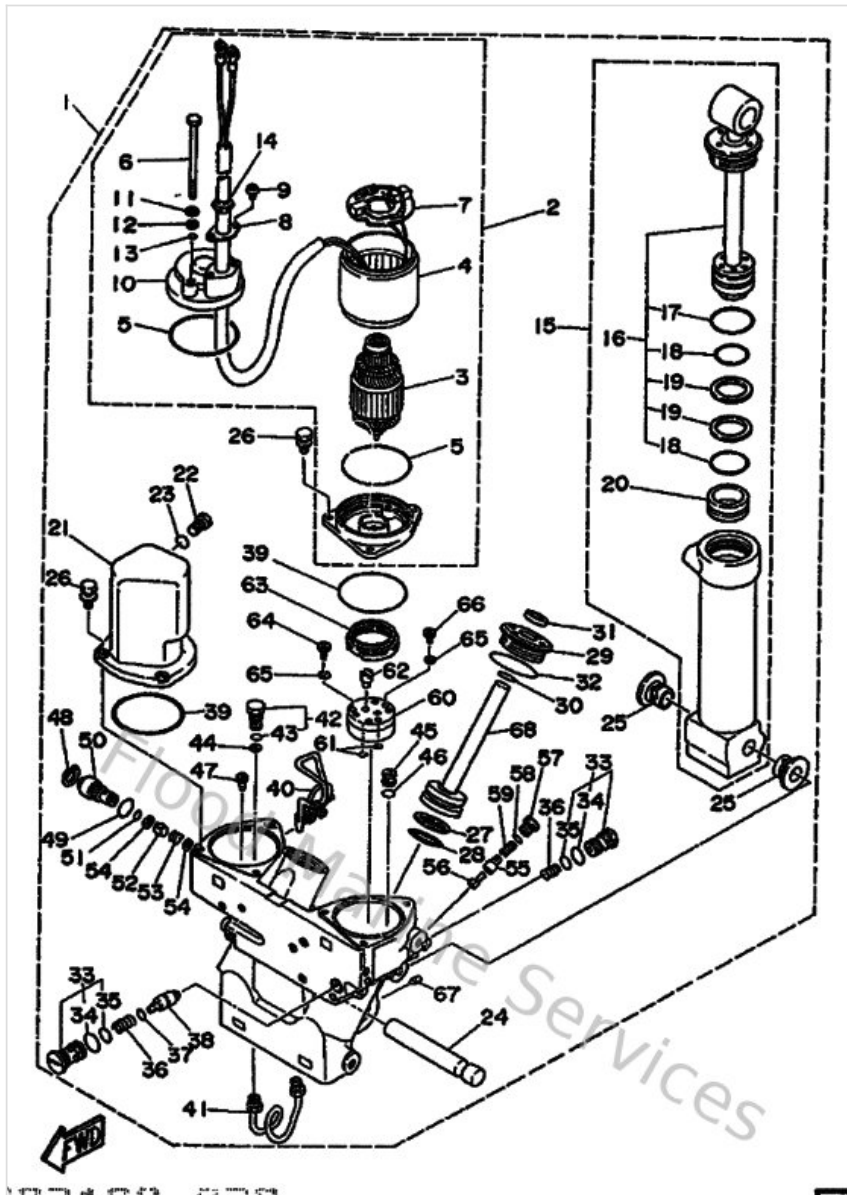


## Power Trim & Tilt Assy



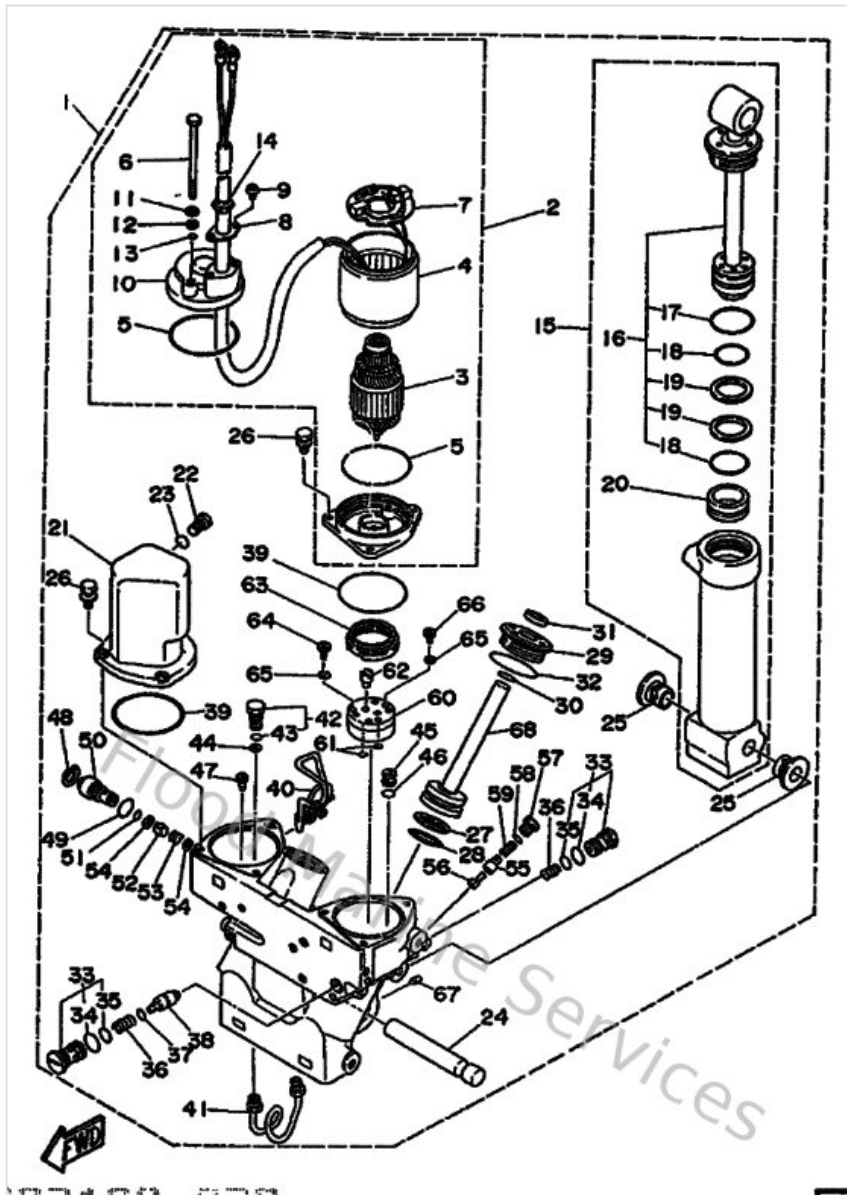
Ref	Part	
1	<a href="#">6G543800054D</a> Power tilt & trimkit	<a href="#">Buy now</a>
4	<a href="#">6G5438040000</a> Stator assembly	<a href="#">Buy now</a>
5	<a href="#">6G5438650000</a> O-ring	<a href="#">Buy now</a>
6	<a href="#">6G5438870000</a> Bolt	<a href="#">Buy now</a>
7	<a href="#">6G5438060000</a> Brush, Holder assembly	<a href="#">Buy now</a>
8	<a href="#">6G5438990000</a> Plate Stopper	<a href="#">Buy now</a>
9	<a href="#">6G5438860000</a> Bolt	<a href="#">Buy now</a>
10	<a href="#">6G5438840000</a> Frame, Commutator End	<a href="#">Buy now</a>
11	<a href="#">6G5438930000</a> Washer	<a href="#">Buy now</a>
13	<a href="#">6G5438670000</a> O-Ring	<a href="#">Buy now</a>
14	<a href="#">6G5438850000</a> Grommet	<a href="#">Buy now</a>
15	<a href="#">6G54380E0100</a> Tilt Cylinder Assembly	<a href="#">Buy now</a>
16	<a href="#">6G5438100000</a> Piston sub-assembly	<a href="#">Buy now</a>
17	<a href="#">6E5438610000</a> O-ring 1	<a href="#">Buy now</a>
18	<a href="#">6G5438620000</a> O-ring	<a href="#">Buy now</a>

## Power Trim & Tilt Assy



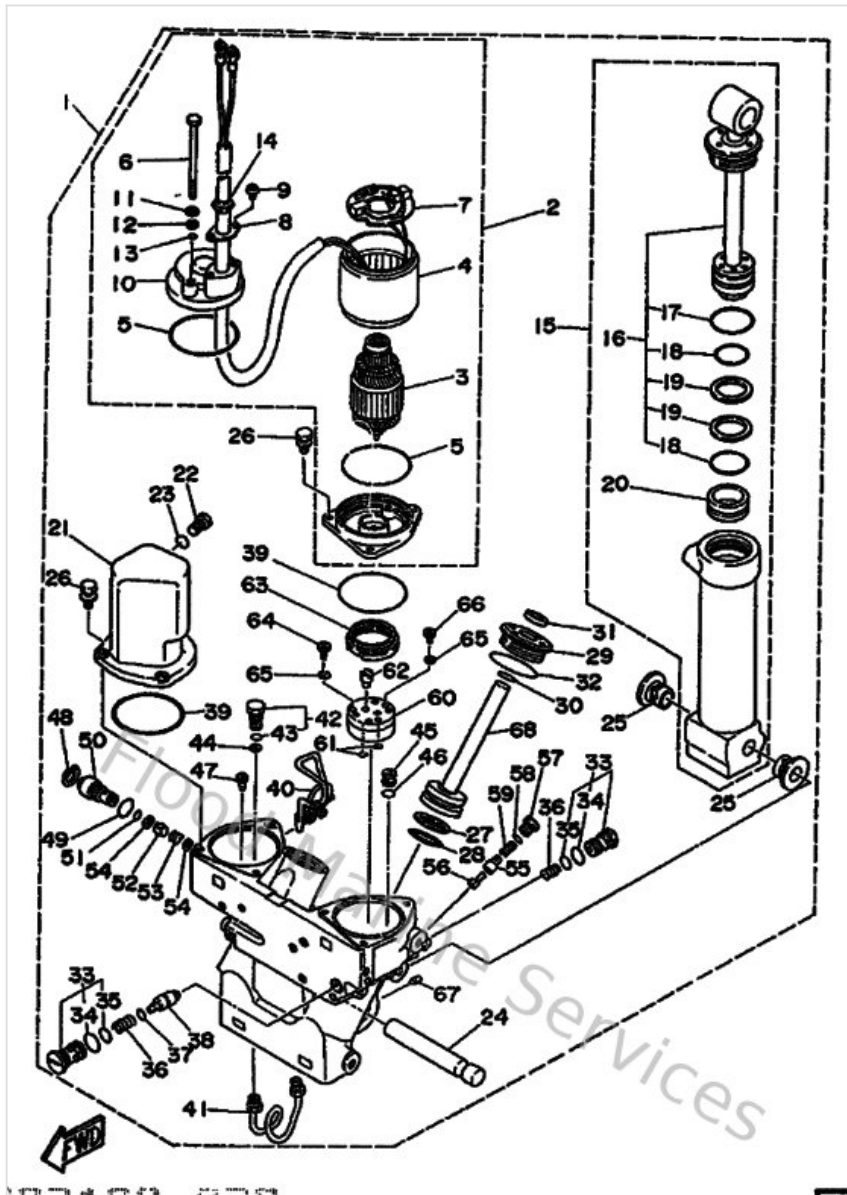
Ref	Part	
19	<a href="#">6E5438720000</a> Ring, back-up 2	<a href="#">Buy now</a>
20	<a href="#">6E5438140200</a> Piston, free	<a href="#">Buy now</a>
22	<a href="#">6E5438290000</a> Plug, reservoir	<a href="#">Buy now</a>
23	<a href="#">6E5438630000</a> O-ring	<a href="#">Buy now</a>
25	<a href="#">9038618M1400</a> Bushing (6e5)	<a href="#">Buy now</a>
26	<a href="#">9011906M4200</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
27	<a href="#">6G5438740000</a> Ring, back up	<a href="#">Buy now</a>
28	<a href="#">6G5438640000</a> O-ring 4	<a href="#">Buy now</a>
29	<a href="#">6G5438210100</a> Screw, trim cylinder end	<a href="#">Buy now</a>
30	<a href="#">6E5438650000</a> O-ring 5	<a href="#">Buy now</a>
31	<a href="#">6E5438220100</a> Seal, trim dust	<a href="#">Buy now</a>
32	<a href="#">6G5438610000</a> O-ring 1	<a href="#">Buy now</a>
33	<a href="#">6G5438020100</a> Valve sub assembly	<a href="#">Buy now</a>
34	<a href="#">6E5438660000</a> O-ring	<a href="#">Buy now</a>
35	<a href="#">6E5438670000</a> O-ring	<a href="#">Buy now</a>

## Power Trim & Tilt Assy



Ref	Part	
36	<a href="#">6G5438940000</a> Spring, Shuttle Return	<a href="#">Buy now</a>
37	<a href="#">6E5438680000</a> O-Ring	<a href="#">Buy now</a>
38	<a href="#">6G5438410000</a> Piston, Shuttle	<a href="#">Buy now</a>
39	<a href="#">6E5438690000</a> O-ring 9	<a href="#">Buy now</a>
41	<a href="#">6G5438330000</a> Pipe	<a href="#">Buy now</a>
42	<a href="#">6G5438090100</a> Seat, Valve Comp 2	<a href="#">Buy now</a>
43	<a href="#">6E5438960000</a> O-ring	<a href="#">Buy now</a>
44	<a href="#">6G5438160000</a> Filter 1	<a href="#">Buy now</a>
45	<a href="#">6G5438080200</a> Seat Valve Comp 1	<a href="#">Buy now</a>
46	<a href="#">6E5438830000</a> O-ring 10	<a href="#">Buy now</a>
47	<a href="#">6G5438030000</a> Case Valve Comp	<a href="#">Buy now</a>
48	<a href="#">6E5438750000</a> Ring, snap	<a href="#">Buy now</a>
49	<a href="#">9321018M7500</a> O-ring (6e5)	<a href="#">Buy now</a>
50	<a href="#">6G5438450000</a> Screw, Manual Release	<a href="#">Buy now</a>
51	<a href="#">9321010M7400</a> O-ring	<a href="#">Buy now</a>

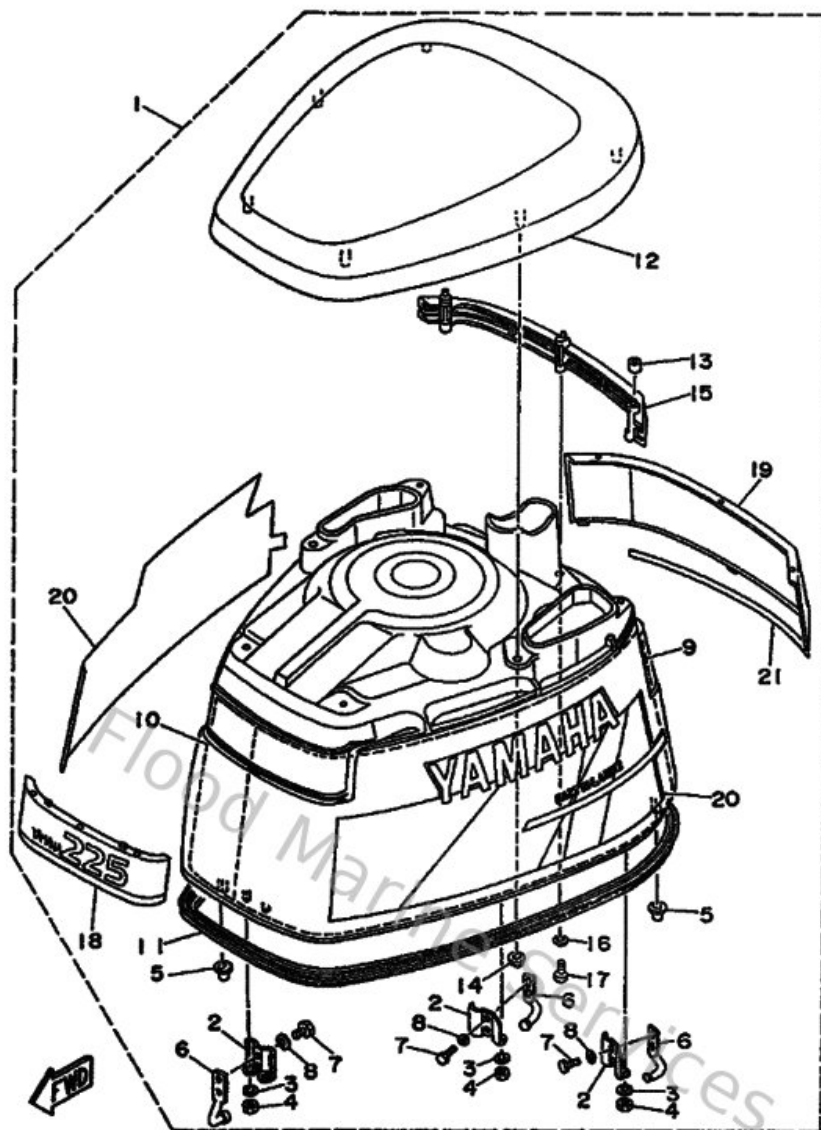
## Power Trim & Tilt Assy



Ref	Part	
52	<a href="#">6E54382A0000</a> Adaptor 1	<a href="#">Buy now</a>
53	<a href="#">6E5438540100</a> Spring, manual release	<a href="#">Buy now</a>
54	<a href="#">6E5438470000</a> Seat, manual valve	<a href="#">Buy now</a>
55	<a href="#">6G5438490000</a> Pin, Valve Support	<a href="#">Buy now</a>
57	<a href="#">6G5438420000</a> Screw, Valve Seat	<a href="#">Buy now</a>
58	<a href="#">6G5438660000</a> O-ring 3	<a href="#">Buy now</a>
59	<a href="#">6E5438240100</a> Spring Down Relief 2	<a href="#">Buy now</a>
61	<a href="#">6G5438630000</a> O-ring 3	<a href="#">Buy now</a>
62	<a href="#">64E438310000</a> Connector, shaft	<a href="#">Buy now</a>
63	<a href="#">6G5438170000</a> Filter 2	<a href="#">Buy now</a>
64	<a href="#">6G5438780100</a> Bolt, Socket	<a href="#">Buy now</a>
65	<a href="#">9020105M0000</a> Washer (6E5)	<a href="#">Buy now</a>
66	<a href="#">6G5438880100</a> Bolt, Socket	<a href="#">Buy now</a>
67	<a href="#">6G5438781000</a> Bolt, Socket	<a href="#">Buy now</a>
68	<a href="#">6G5438200100</a> Piston sub assembly	<a href="#">Buy now</a>



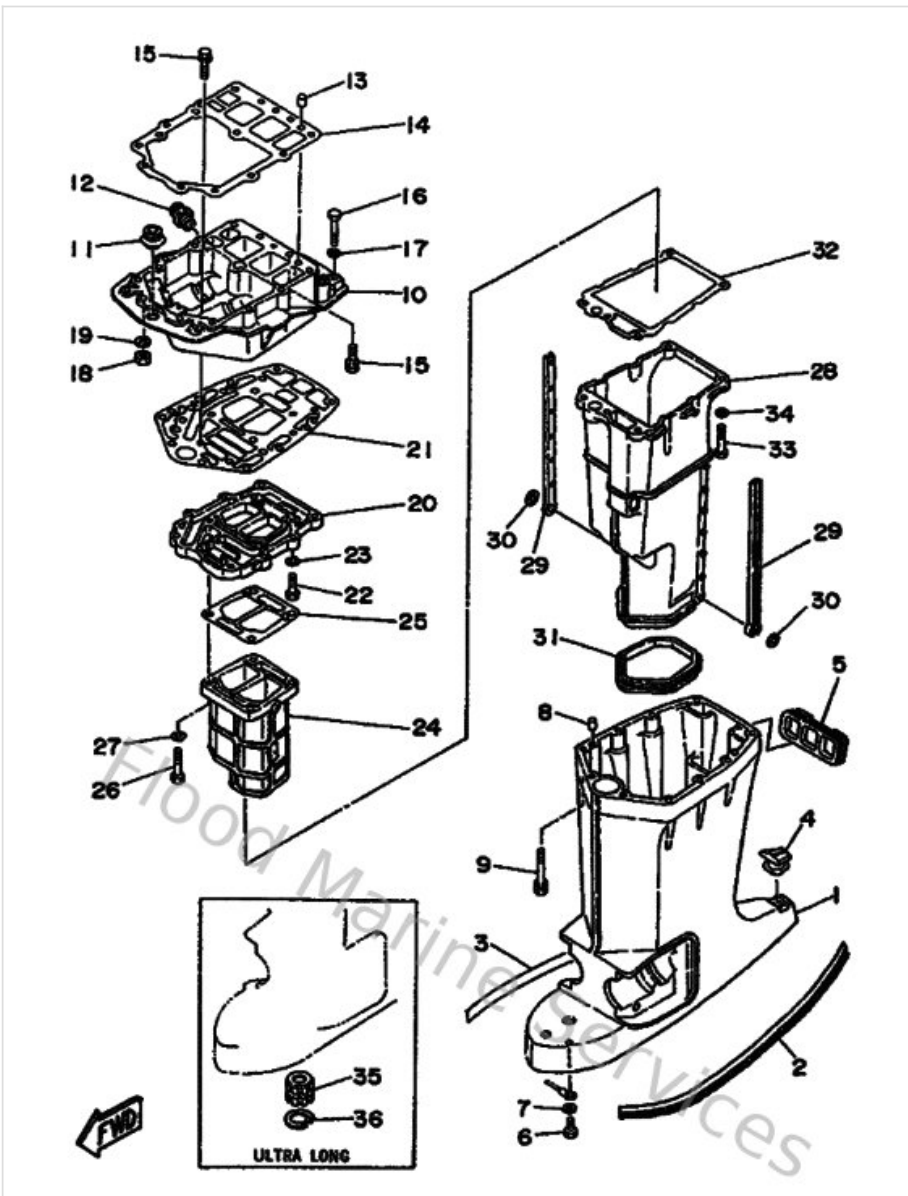
## Top Cowling



Ref	Part	
2	<a href="#">6R3426470000</a> Holder, clamp band	<a href="#">Buy now</a>
3	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
4	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
5	<a href="#">6R3426620000</a> Damper	<a href="#">Buy now</a>
6	<a href="#">6R3428140000</a> Hook, clamp	<a href="#">Buy now</a>
7	<a href="#">970950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
8	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">6N7426150000</a> Seal	<a href="#">Buy now</a>
12	<a href="#">6R342613004D</a> Molding, Air Duct	<a href="#">Buy now</a>
13	<a href="#">9038504M0500</a> Bush(6r2)	<a href="#">Buy now</a>
14	<a href="#">9017906M2400</a> Nut(6j8)	<a href="#">Buy now</a>
15	<a href="#">6R3426360000</a> Louver 2	<a href="#">Buy now</a>
16	<a href="#">929900460000</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">977804012000</a> Ybs83-420 screw,panh,tapping	<a href="#">Buy now</a>

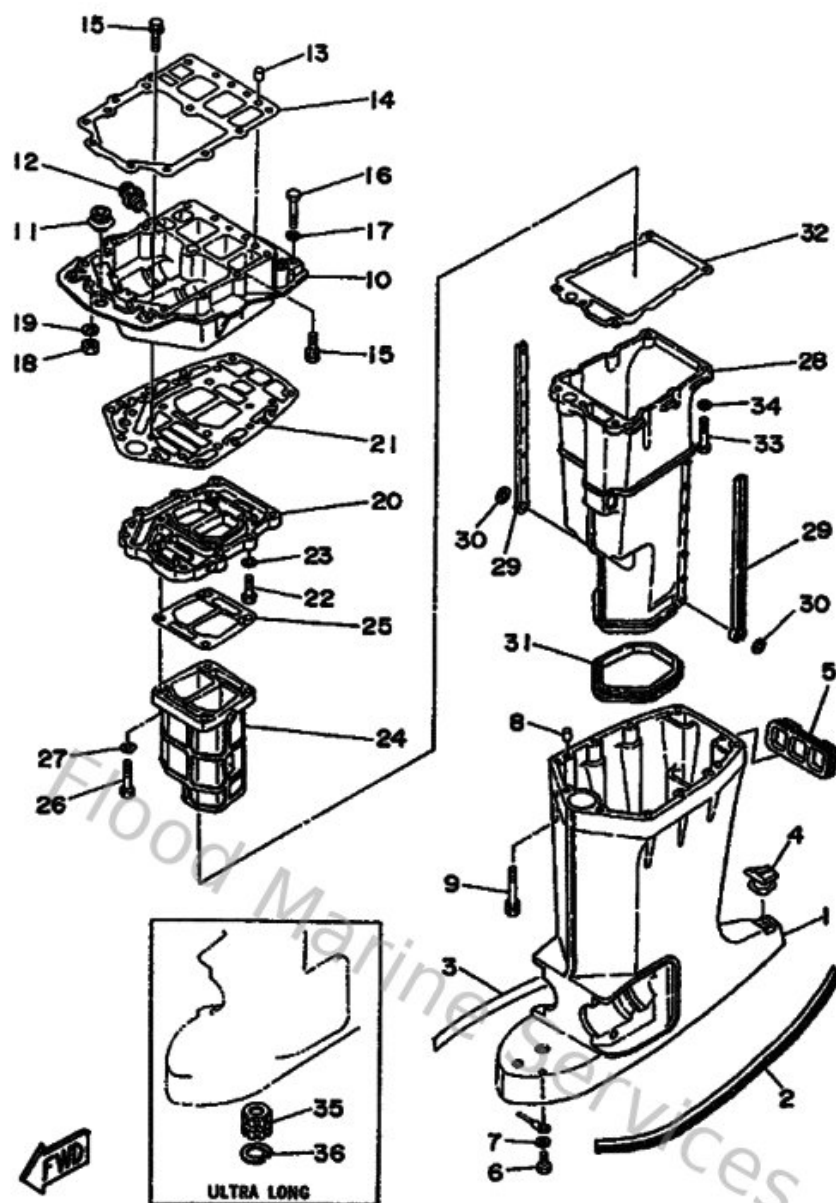


Upper Casing



Ref	Part	
1	<a href="#">6E545111004D</a> Casing, Upper	<a href="#">Buy now</a>
4	<a href="#">6E5451550000</a> Cap	<a href="#">Buy now</a>
5	<a href="#">6E5427690000</a> Seal, rubber	<a href="#">Buy now</a>
6	<a href="#">970850601000</a> Bolt	<a href="#">Buy now</a>
7	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">9011908M7800</a> Bolt, with washer	<a href="#">Buy now</a>
10	<a href="#">6G5411370094</a> Guide, exhaust	<a href="#">Buy now</a>
11	<a href="#">6E5427240000</a> Grommet	<a href="#">Buy now</a>
12	<a href="#">6G5125810000</a> Joint, hose	<a href="#">Buy now</a>
13	<a href="#">9360812M0500</a> Pin, dowel b (6e5)	<a href="#">Buy now</a>
14	<a href="#">6G545113A000</a> Gasket, upper casing	<a href="#">Buy now</a>
15	<a href="#">9011908M7900</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
16	<a href="#">970950804500</a> Bolt, hexagon	<a href="#">Buy now</a>
17	<a href="#">929900810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
18	<a href="#">953800870000</a> Nut(661)	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
20	<a href="#">6G54113101CA</a> Manifold, ext. 1	<a href="#">Buy now</a>
21	<a href="#">6G545114A000</a> Gasket, upper casing	<a href="#">Buy now</a>
22	<a href="#">973950803000</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
23	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
24	<a href="#">6G541132005B</a> Manifold, Exhaust (6G5-41132-00-9M)	<a href="#">Buy now</a>
25	<a href="#">6G541134A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
26	<a href="#">973950804500</a> Bolt, hexagon	<a href="#">Buy now</a>
27	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
28	<a href="#">6E514711005B</a> Muffler 1	<a href="#">Buy now</a>
29	<a href="#">6E5147370000</a> Damper, muffler	<a href="#">Buy now</a>
30	<a href="#">9018305M0200</a> Nut, spring (6e5)	<a href="#">Buy now</a>
31	<a href="#">6E5451230000</a> Gasket, muffler	<a href="#">Buy now</a>
32	<a href="#">6E541135A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
35	<a href="#">6E5453180000</a> Bushing, drive shaft 3	<a href="#">Buy now</a>
36	<a href="#">9342036M0100</a> Circlip (6a0)	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.