



Yamaha 225DETO 2003

Parts Manual

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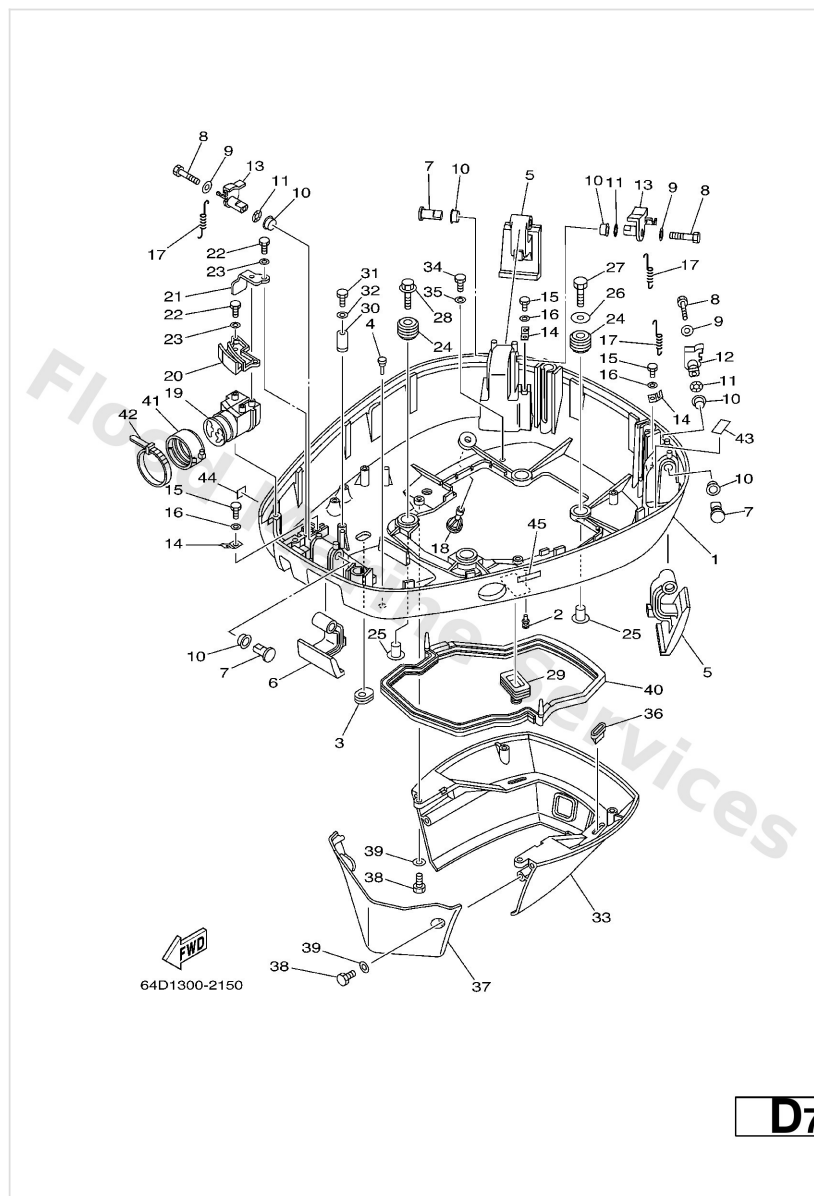
Authorised Yamaha Dealers



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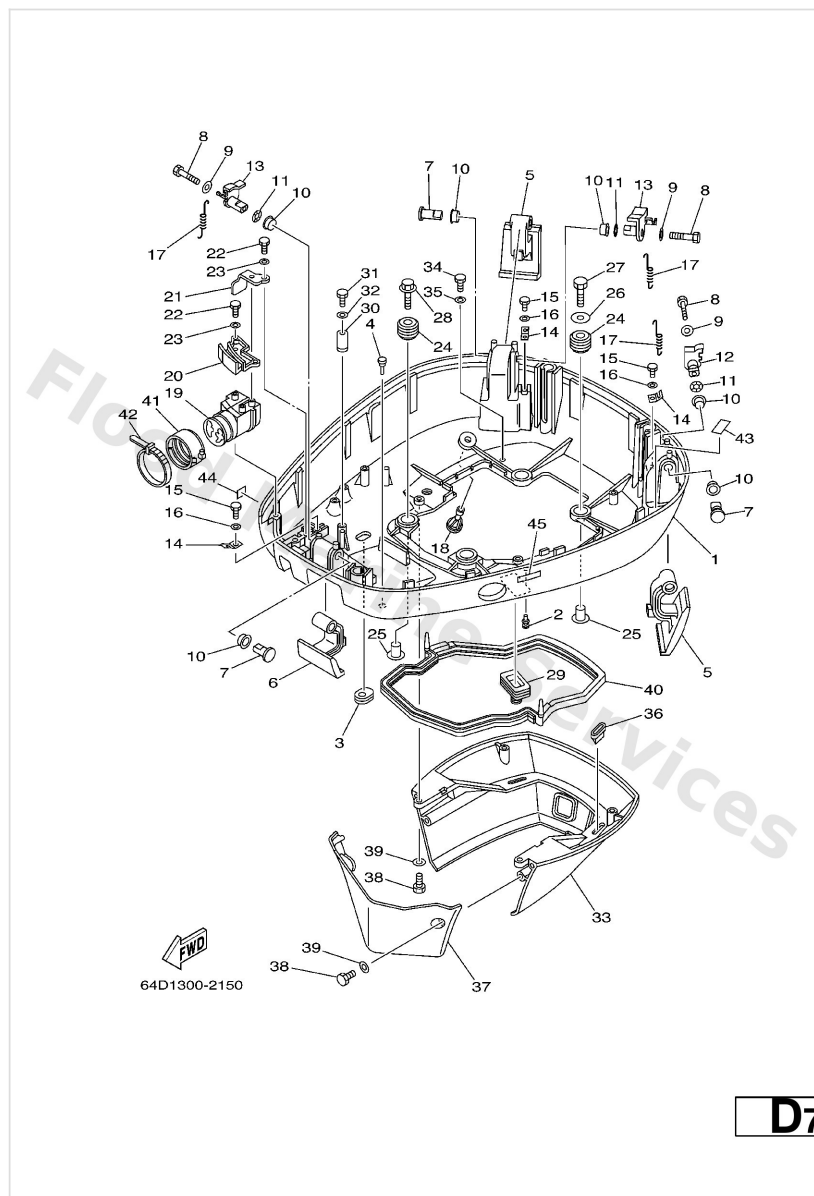
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Bottom Cowling



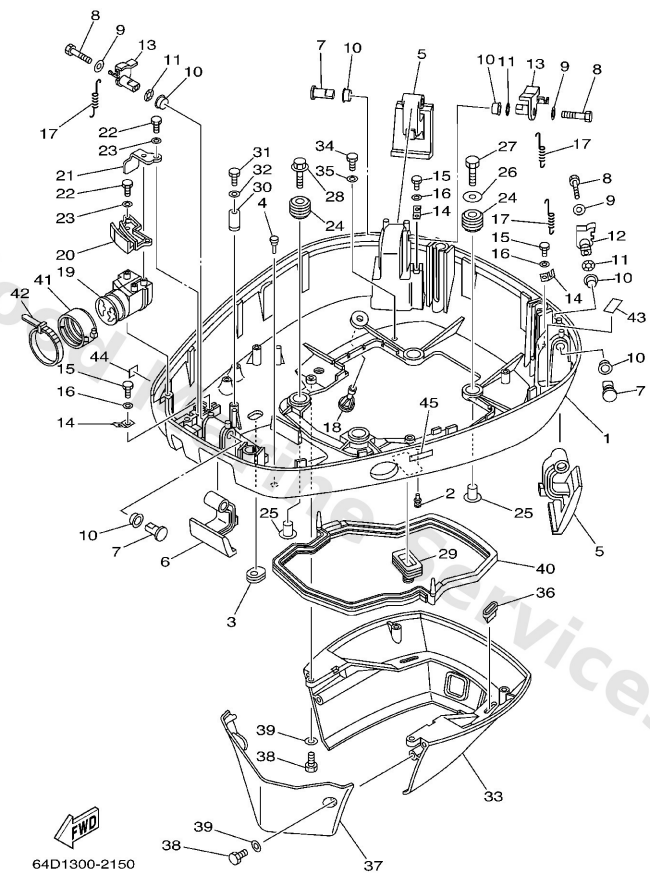
Ref	Part	
1	64D-42711-01-8D Cowling, bottom	Buy now
2	90480-06M19 Grommet (6e3)	Buy now
3	61A-42727-00 Grommet	Buy now
4	6H4-42748-00 Grommet	Buy now
5	64D-42815-00-4D Lever, clamp	Buy now
6	64D-42816-00-4D Lever, clamp	Buy now
7	64D-42835-00 Pin, set1	Buy now
8	97095-06040 Bolt (682)	Buy now
9	90201-06068 Washer,plate (6k8)	Buy now
10	90386-15M73 Bush(6l2)	Buy now
11	90206-15M18 Washer, wave(6l2)	Buy now
12	64D-42818-20 Lever, clamp	Buy now
13	64D-42818-30 Lever, clamp	Buy now
14	64D-43144-00 Hook, spring	Buy now
15	97090-06012 Bolt(gh1)	Buy now

Bottom Cowling



Ref	Part	
16	92990-06600 Washer, plain (646)	Buy now
17	90506-16M34 Spring, tension(64d)	Buy now
18	6E5-44391-00 Nipple, hose	Buy now
19	64D-42725-30 Grommet	Buy now
20	64D-42738-00-5B Plate, fitting	Buy now
21	64D-42738-10-5B Plate, fitting	Buy now
22	97095-06016 Bolt, hexagon deep recess	Buy now
23	92995-06600 Washer, plain (646)	Buy now
24	90480-22M15 Grommet (6e5)	Buy now
25	90387-08M37 Coller (6e5)	Buy now
26	90201-08M54 Washer, plate (6e5)	Buy now
27	97075-08035 Bolt(70w)	Buy now
28	90119-08M22 Bolt, with washer	Buy now
29	688-42726-10 Grommet	Buy now
30	6E5-82588-00 Plate	Buy now

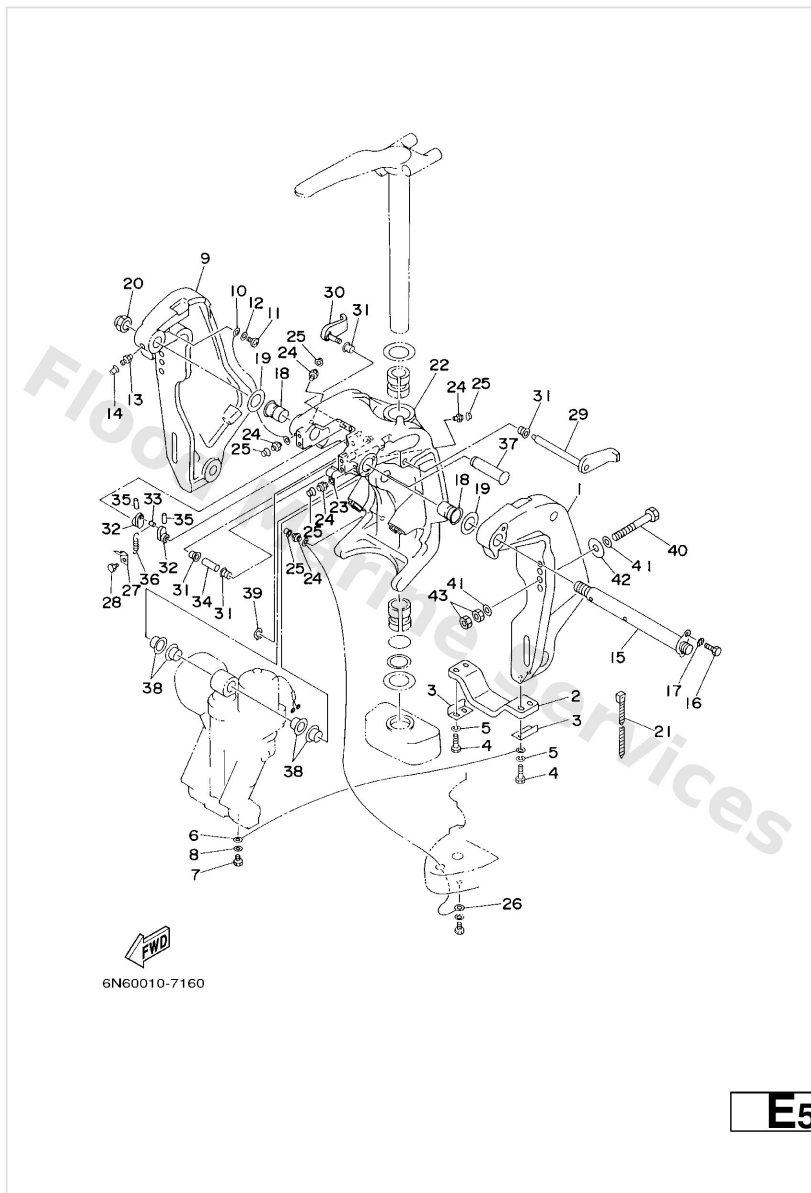
Bottom Cowling



D7

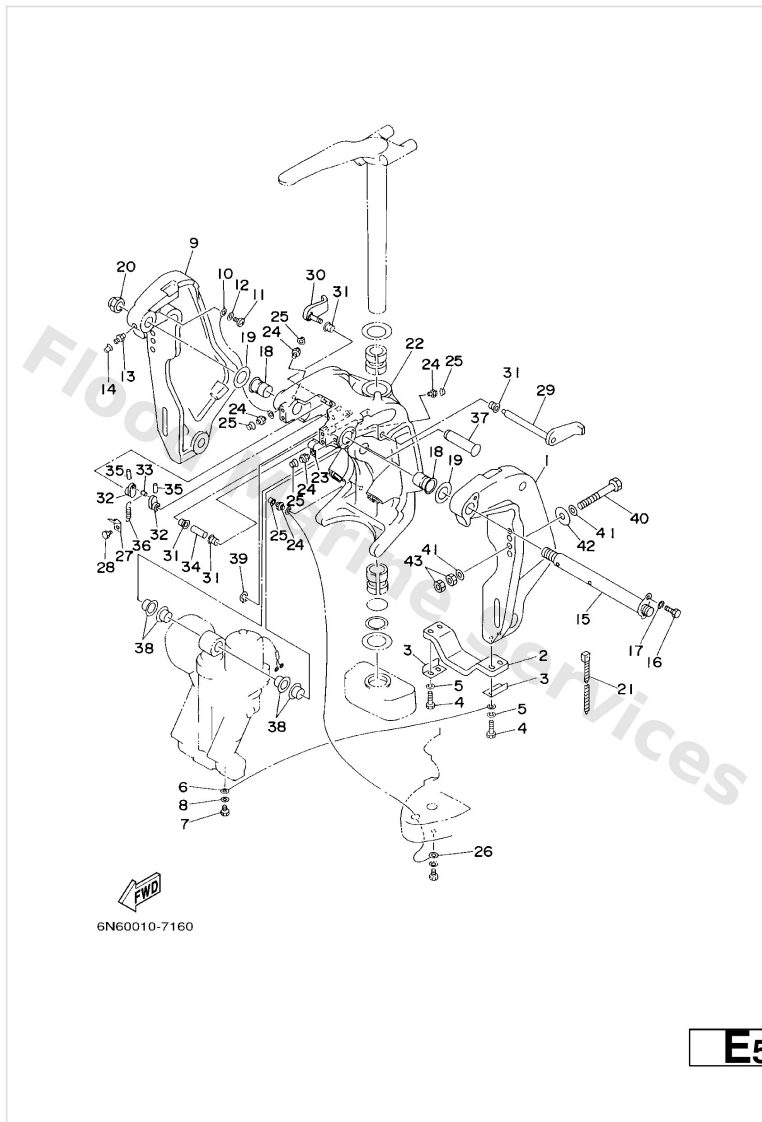
Ref	Part	
31	97095-06020 Bolt(7u8)	Buy now
33	6R3-42741-02-8D Apron	Buy now
36	64D-42717-00 Rubber Seal 2	Buy now
37	6R3-42771-01-8D Apron	Buy now
40	6E5-42716-10 Rubber seal 1	Buy now
41	68F-42753-00 Fastner	Buy now
42	90464-20258 Clamp	Buy now
43	6G5-42791-10 Mark 1	Buy now
44	6A1-28176-00 Label Caution	Buy now
45	6E3-8257H-00 Plate Mark	Buy now

Bracket 1



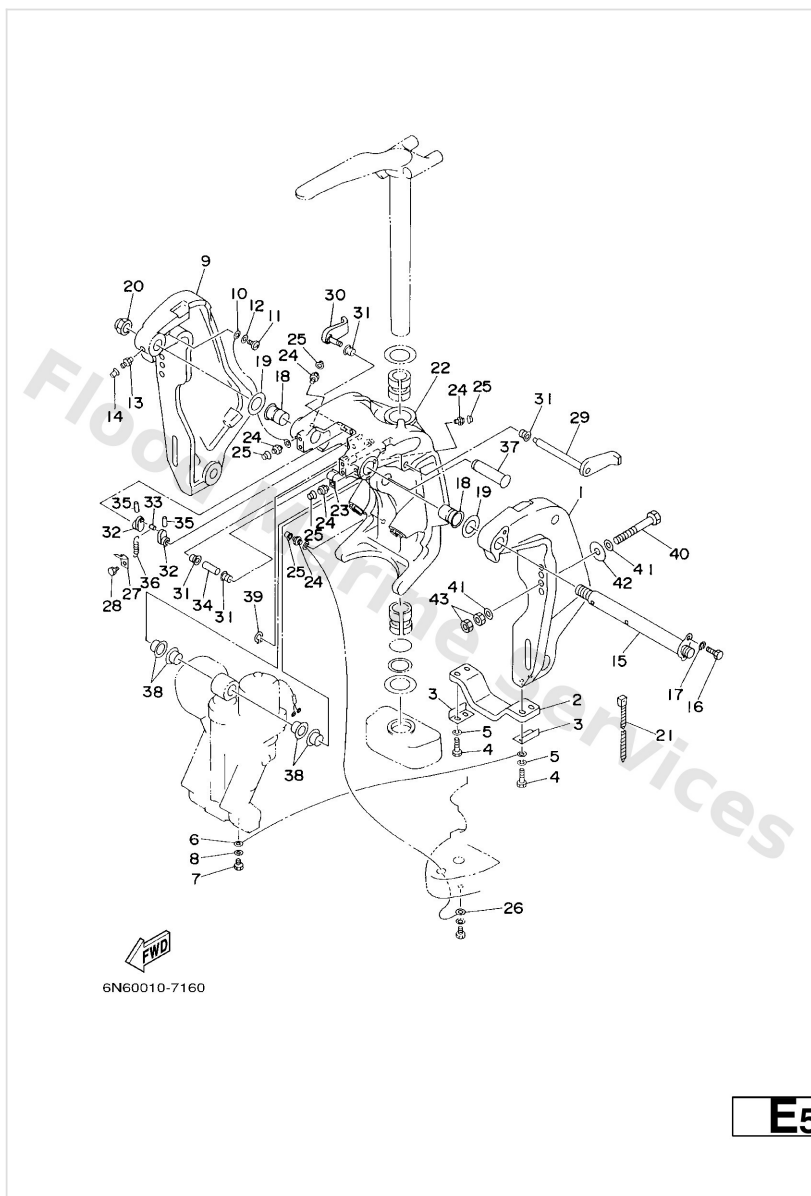
Ref	Part	
1	64E-43111-02-8D Bracket, clamp	Buy now
2	6G5-45251-02 Anode	Buy now
3	6G5-44526-00 Plate	Buy now
4	97095-06030 Bolt(jf7)	Buy now
5	92995-06100 Washer(6a1)	Buy now
6	6E5-82148-00 Wire, lead 5	Buy now
7	97095-06010 Bolt	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	64E-43112-02-8D Bracket, clamp	Buy now
11	97880-06012 Screw, pan head(62j)	Buy now
12	92990-06600 Washer, plain (646)	Buy now
13	93700-06M03 Nipple, grease(6a1)	Buy now
14	663-45119-00 Cap, grease nipple AP	Buy now
15	64E-43131-01 Bolt, clamp bracket	Buy now
16	97095-08020 Bolt, hexagon	Buy now

Bracket 1



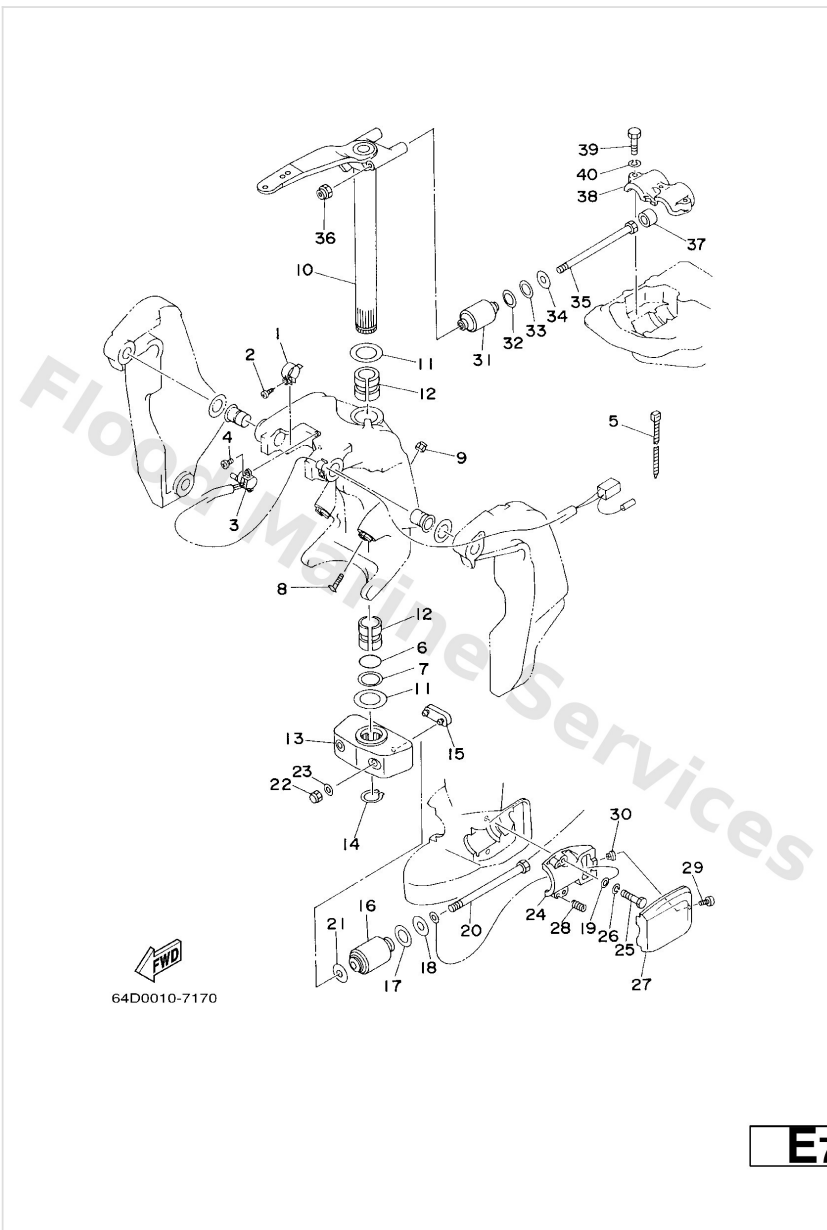
Ref	Part	
17	92995-08100 Ybs67-8 washer, spring	Buy now
18	90386-25M31 Bushing (6e5)	Buy now
19	90201-26M59 Washer, plate (6e5)	Buy now
20	90185-22M11 Nut, self-locking	Buy now
21	90465-11M10 Clamp	Buy now
22	64E-43311-10-8D Bracket, swivel L	Buy now
22	64E-43311-20-8D Bracket, swivel X	Buy now
23	90465-08M63 Clamp(61u)	Buy now
26	6E5-82147-00 Wire, lead 5 L	Buy now
26	6E5-82147-20 Wire, lead 5 X	Buy now
27	6G5-43144-00 Hook, spring	Buy now
29	6G5-43181-02 Lever, tilt stop 1	Buy now
30	6G5-43185-02 Lever, tilt stop 2	Buy now
31	90386-10M16 Bushing (688)	Buy now
32	6G5-43148-00 Collar, distance	Buy now

Bracket 1



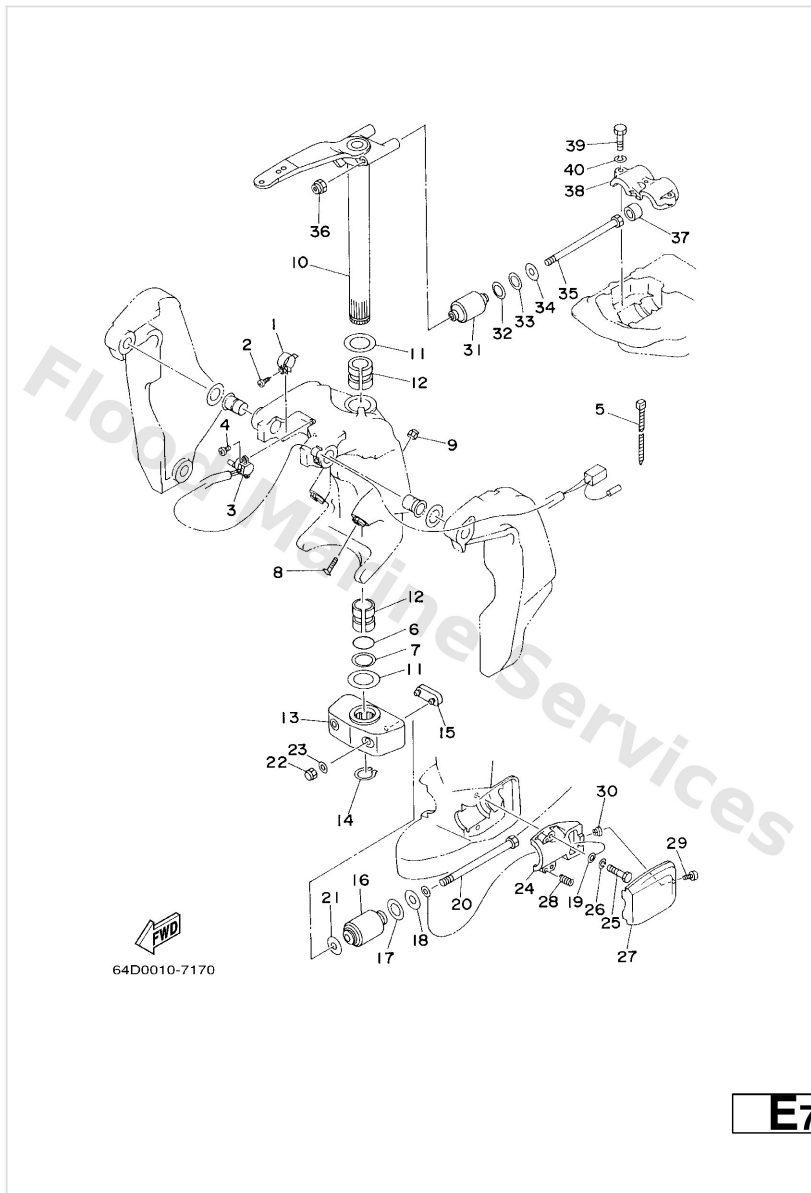
Ref	Part	
33	90249-06M19 Pin(6e5)	Buy now
34	90387-10M05 Collar(6e5)	Buy now
35	91690-30020 Pin, spring (6h4)	Buy now
36	90506-14M24 Spring, tension(6e5)	Buy now
37	64E-43126-00 Pin, upper shock mount	Buy now
38	90386-22M98 Bush(61u)	Buy now
39	93410-22M11 Circlip(61u)	Buy now
40	90101-12M03 Bolt (l:115mm)	Buy now
41	90201-13M01 Washer, plate(6e5)	Buy now
42	90201-12M05 Washer, plate(663)	Buy now
43	95380-12600 Nut (707)	Buy now

Bracket 2



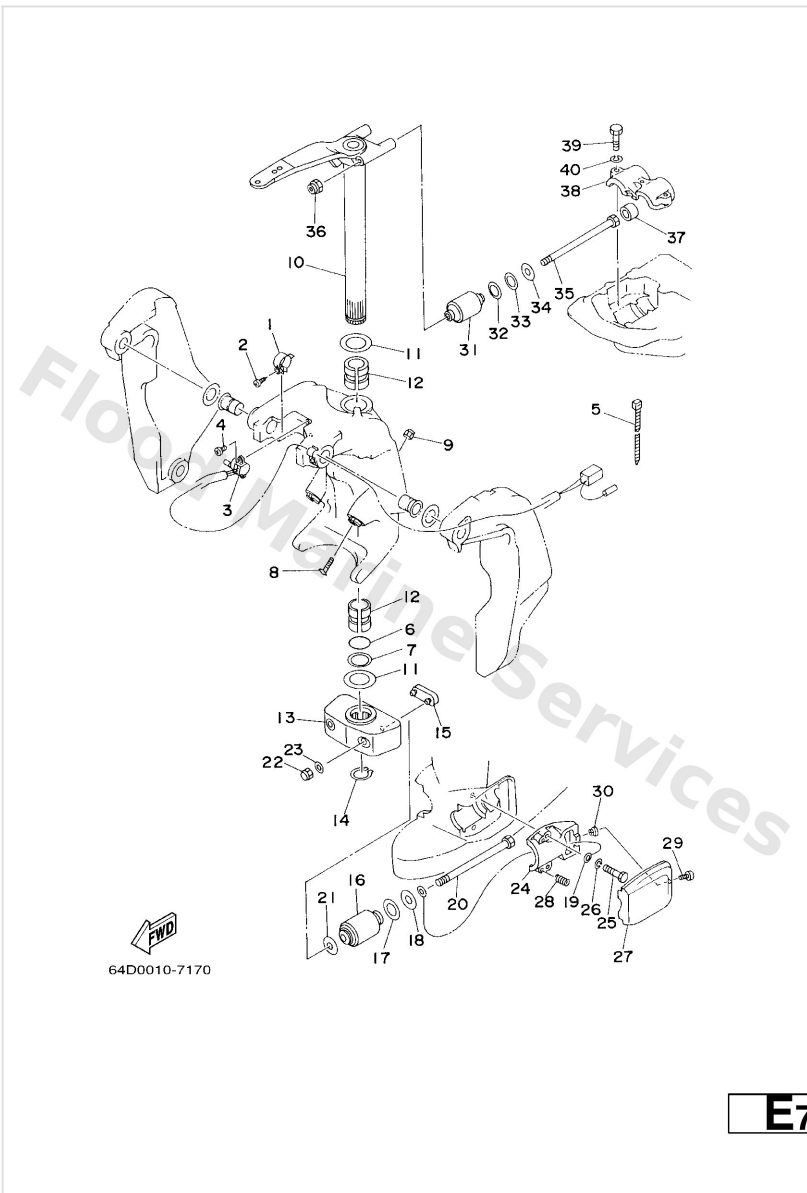
Ref	Part	
1	64E-43139-02 Cam, trim sender (with screw)	Buy now
2	97780-60525 Screw, tapping(65j)	Buy now
3	64E-83672-02 Trim sender	Buy now
4	97885-06016 Screw, pan head(6b0)	Buy now
5	90465-11M10 Clamp	Buy now
6	93210-37MH7 O-ring(61u)	Buy now
7	90202-40M47 Washer, plate(61a)	Buy now
8	61A-43376-00 Bolt, thrust receiver	Buy now
9	95780-10300 Nut, nylon (6e5)	Buy now
10	6E5-42510-A1-8D Steering bracket assembly L	Buy now
10	6E5-42510-B1-8D Steering bracket assembly X	Buy now
11	90201-38M60 Washer, plate (6e5)	Buy now
12	90386-38M32 Bush(6e5)	Buy now
13	6G5-44551-01-8D Housing, lower mount rubber	Buy now
14	93410-37M04 Circlip (6e5)	Buy now

Bracket 2



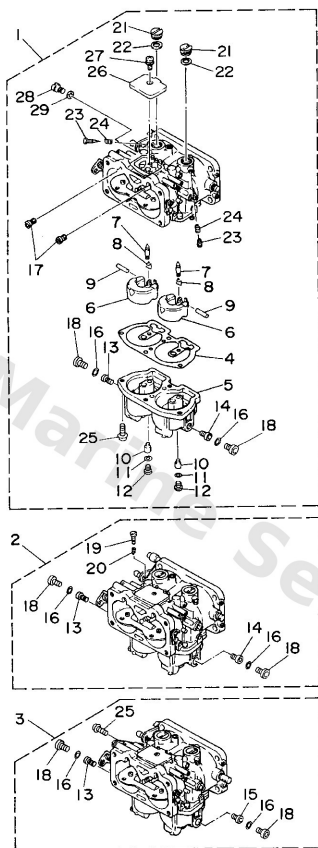
Ref	Part	
15	6E5-44575-00 Damper, lower mount rubber	Buy now
16	6G5-44555-00-94 Mount damper, lower side	Buy now
17	90202-32M19 Washer, plate (6e5)	Buy now
18	90201-16M55 Washer, plate (6e5)	Buy now
19	6E5-82149-00 Wire, lead 3	Buy now
20	90109-14M34 Bolt(6e5)	Buy now
21	90201-15M58 Washer, plate (6e5)	Buy now
22	95380-14800 Nut, crown (6e5)	Buy now
23	92995-14600 Washer (6e5)	Buy now
24	6E5-44552-01-94 Housing, lower mount rubber	Buy now
25	97095-10045 Bolt(64d)	Buy now
26	92995-10100 Ybs67-10 washer, spring	Buy now
27	6E5-44553-01-8D Cover, lower mount	Buy now
28	90501-16M28 Spring (6e5)	Buy now
30	90179-06066 Nut(663)	Buy now

Bracket 2



Ref	Part	
31	6G5-44514-00-94 Mount damper, upper side	Buy now
32	90201-26M57 Washer, plate (6e5)	Buy now
33	90202-26M18 Washer, plate (6e5)	Buy now
34	90201-14M56 Washer, plate (6e5)	Buy now
35	90109-12M37 Bolt	Buy now
36	90185-12M12 Nut, self-locking(6e5)	Buy now
37	663-44575-00 Damper, lower mount rubber	Buy now
38	6E5-44511-00-5B Cover, upper mount	Buy now

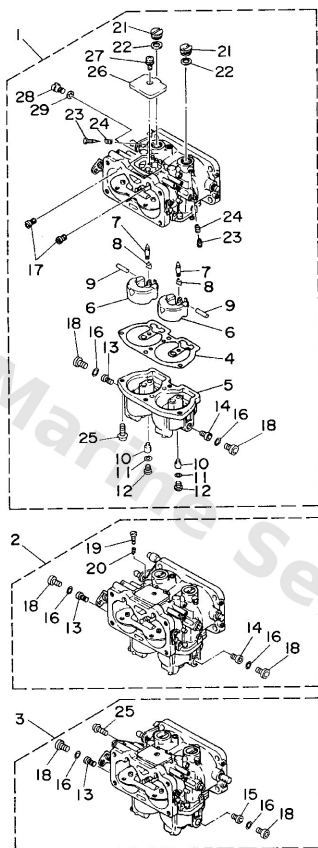
Carburetor



B5

Ref	Part	
1	64F-14301-01 Carburetor assembly 1	Buy now
2	64F-14302-01 Carburetor assembly 2	Buy now
3	64F-14303-01 Carburetor assembly 3	Buy now
4	64D-14384-01 Gasket, float chamber	Buy now
5	64D-14381-00 Body, float chamber	Buy now
6	6E5-14385-02 Float	Buy now
7	6E5-14546-00 Valve, needle	Buy now
8	6E5-14159-00 Clip	Buy now
9	6E5-14386-02 Pin, float	Buy now
10	64D-1492F-40 Jet, air slow	Buy now
11	61U-14959-00 Gasket	Buy now
12	64D-14394-00 Valve, drain	Buy now
13	64D-1492E-75 Jet, main	Buy now
14	64D-1492E-77 Jet, main	Buy now
15	64D-1492E-79 Jet, main	Buy now

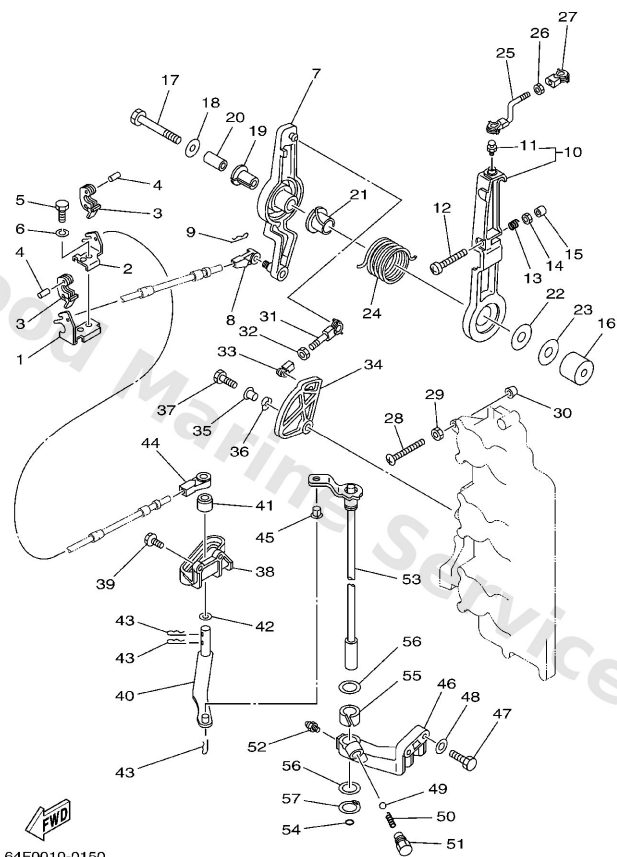
Carburetor



B5

Ref	Part	
16	6E5-14398-01 Gasket	Buy now
17	61A-1492H-12 Jet, slow air (#60)	Buy now
18	61A-14383-01 Screw, drain	Buy now
19	6E5-14321-00 Screw, throttle #2	Buy now
20	6J8-14334-00 Spring, throttle #2	Buy now
21	6E5-14328-01 Plug	Buy now
22	6E5-14979-00 Gasket	Buy now
23	6E5-14323-03 Screw, air adjusting	Buy now
24	6E5-14223-00 Spring, air adjusting	Buy now
25	97980-05116 Screw, pan head	Buy now
26	6E5-14527-01 Plate	Buy now
27	97980-05108 Screw, with washer	Buy now
28	6E5-14324-00 Screw, flat head	Buy now
29	6J8-14959-00 Gasket, drin screw	Buy now

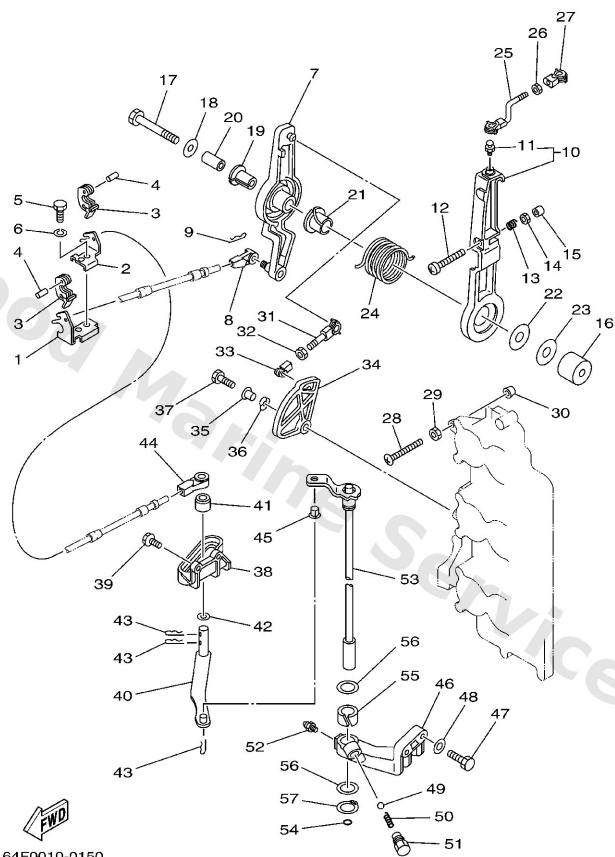
Control



E2

Ref	Part	
1	64D-48531-00 Bracket, remote control 1	Buy now
2	64D-48532-00 Bracket, remote control 2	Buy now
3	6E5-48538-00 Clamp, cable	Buy now
4	91690-30012 Pin, spring	Buy now
5	97095-08020 Bolt, hexagon	Buy now
6	92995-08100 Ybs67-8 washer, spring	Buy now
7	61H-41632-02-1S Lever, magneto control	Buy now
8	6E5-48344-00 Cable end, remote control	Buy now
9	90468-18008 Clip 620436610000	Buy now
10	6G5-41631-01-1S Lever, magneto control	Buy now
11	663-85518-00 Joint, ball	Buy now
12	90157-06013 Screw, pan head(697)	Buy now
13	90501-16M12 Spring, compression (688)	Buy now
14	95303-06600 Nut(661)	Buy now
15	688-44194-00 Cap	Buy now

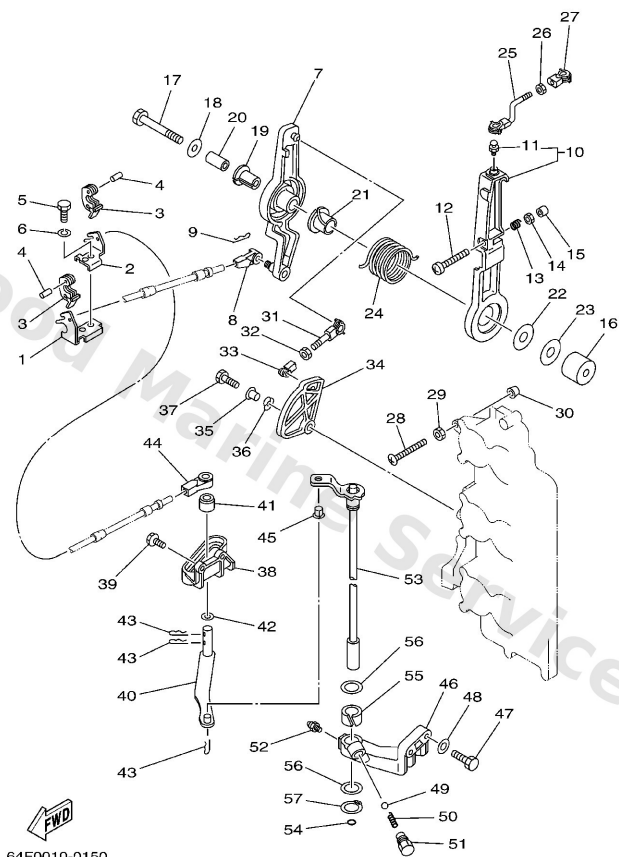
Control



E2

Ref	Part	
16	90387-08M17 Collar	Buy now
17	90101-08M14 Bolt(61h)	Buy now
18	90201-08M23 Washer, plate (6e5)	Buy now
19	90386-12089 Bushing(663)	Buy now
20	90387-08M16 Collar	Buy now
21	90386-22M13 Bushing (688)	Buy now
22	90202-12092 Washer, plate(663)	Buy now
23	90201-08M13 Washer plate (682)	Buy now
24	90508-29M12 Spring (6e5)	Buy now
25	6G5-41636-01 Rod, magneto control	Buy now
26	95380-05600 Nut, hexagon (663)	Buy now
27	662-41237-01 Joint, link	Buy now
28	90157-06M07 Screw, Pan Head(61H)	Buy now
31	682-41237-50 Joint, link 2	Buy now
34	61H-41213-00 Cam, accel.	Buy now

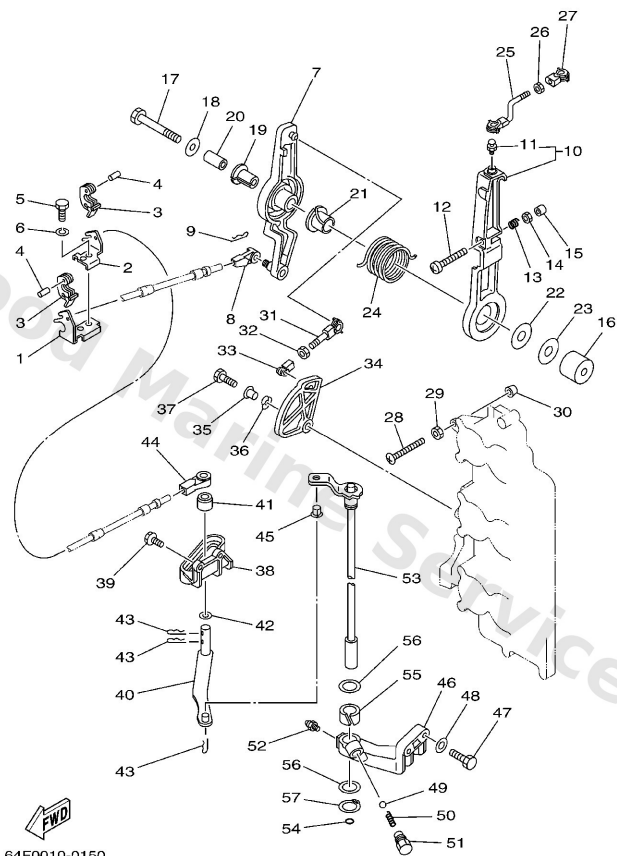
Control



E2

Ref	Part	
35	90387-06M29 Collar (6a0)	Buy now
36	90206-10M04 Washer, wave (676)	Buy now
37	97095-06025 Bolt	Buy now
38	6E5-44117-00-1S Bracket	Buy now
39	90119-06MA2 Bolt, with washer	Buy now
40	68F-44121-00 Lever, shift rod	Buy now
41	6E5-44122-00 Bushing, shift rod lever	Buy now
42	90202-08M20 Washer, plate (6e5)	Buy now
45	90386-06M12 Bushing (688)	Buy now
46	6E5-44118-01-94 Bracket 2	Buy now
47	97013-08030 Bolt	Buy now
48	92903-08600 Washer, plain (663)	Buy now
49	93501-04M02 Ball (697)	Buy now
50	90501-12082 Spring 6484411600	Buy now
51	648-42715-00 Bushing 2	Buy now

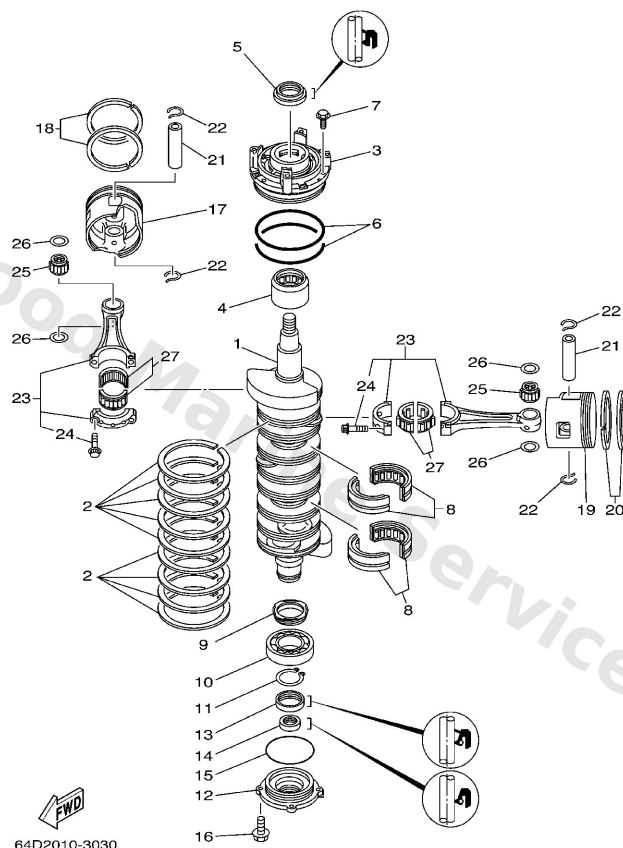
Control



E2

Ref	Part	
52	93700-06M03 Nipple, grease(6a1)	Buy now
53	6E5-44120-03 Handle gear shift assembly L	Buy now
53	6E5-44120-23 Handle gear shift assembly X	Buy now
54	93210-09165 O-ring	Buy now
55	90386-16M66 Bush(6e5)	Buy now
56	90202-16061 Washer, plate(663)	Buy now
57	93410-16006 Circlip	Buy now

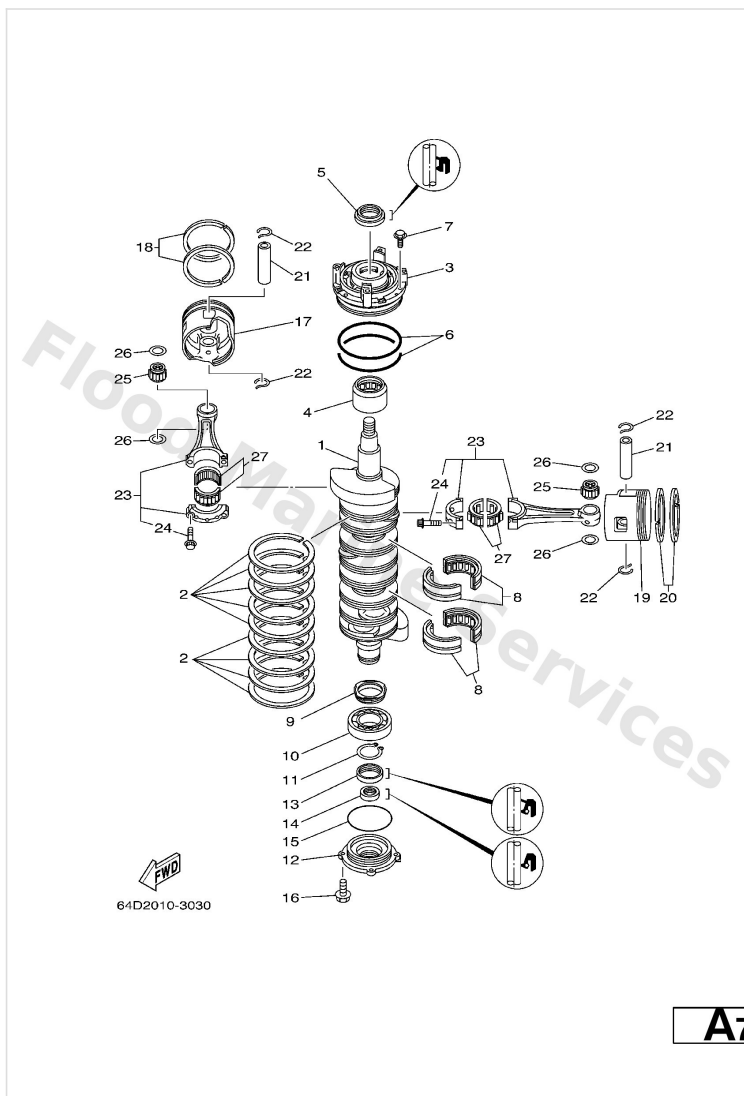
Crankshaft. Piston



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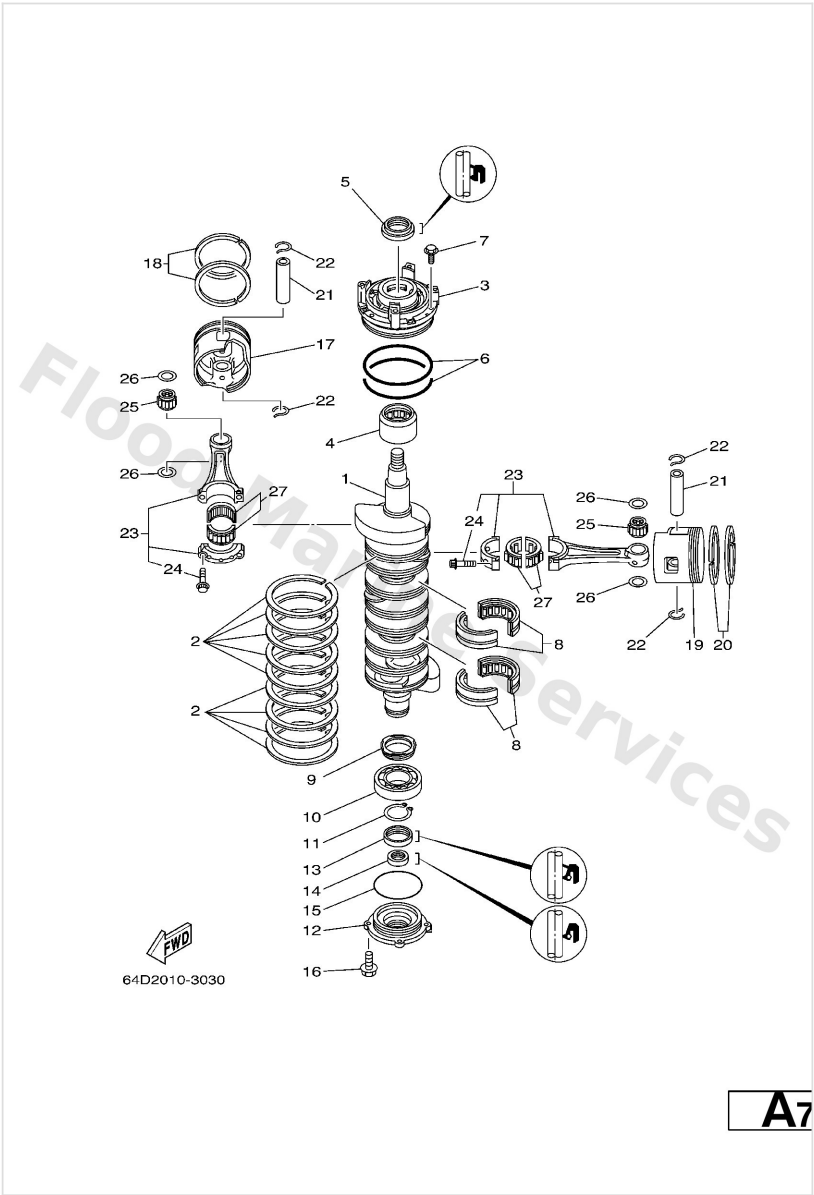
Ref	Part	
1	6G5-11411-02 Crankshaft	Buy now
2	6E5-11447-00 Seal, ring	Buy now
3	6R3-15163-00-1S Housing, bearing 1	Buy now
4	93311-940U3 Brg,cyl-cal roller 36g (6e5)	Buy now
5	93102-40M14 Oil seal(61a)	Buy now
6	93211-04001 O-ring	Buy now
7	90119-06MA2 Bolt, with washer	Buy now
8	93310-954U1 Bearing, cylindrical(64c)	Buy now
9	6R3-11536-00 Gear, drive	Buy now
10	93306-208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	93410-40M03 Circlip(n02)	Buy now
12	6G5-15359-00-94 Housing, oil seal	Buy now
13	93102-35M13 Oil seal (6e5)	Buy now
14	93101-22M15 Oil seal (6e5)	Buy now
15	93210-74M35 O-ring (6e5)	Buy now

Crankshaft. Piston



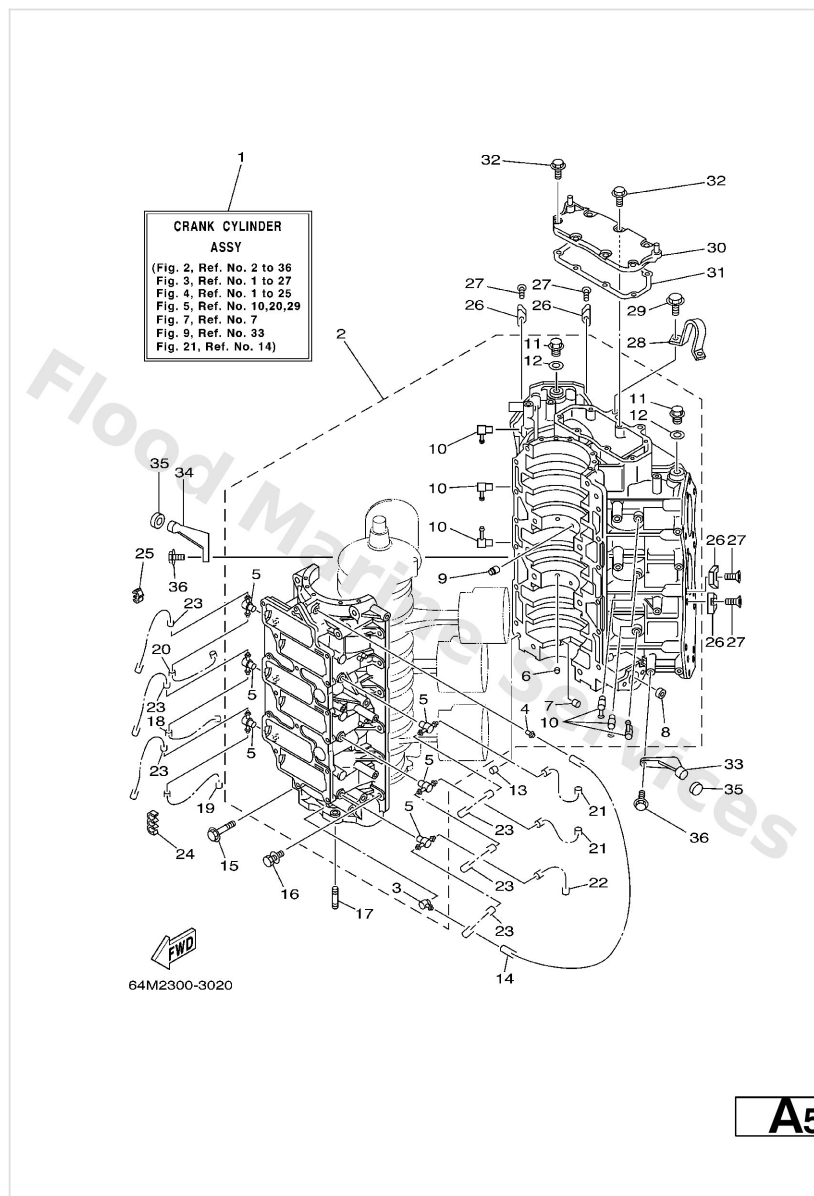
Ref	Part	
17	64D-11631-02-90 Piston (std)	Buy now
17	64D-11635-02 Piston (0.25mm o/s) AP	Buy now
17	64D-11636-02 Piston (0.50mm o/s) AP	Buy now
18	64D-11603-01 Piston ring set (std)	Buy now
18	64D-11604-01 Piston ring set (0.25mm o/s) AP	Buy now
18	64D-11605-01 Piston ring set (0.50mm o/s) AP	Buy now
19	64D-11642-02-90 Piston 2 (std)	Buy now
19	64D-11645-02 Piston 2 (0.25mm o/s) AP	Buy now
19	64D-11646-02 Piston 2 (0.50mm o/s) AP	Buy now
21	6R5-11633-10 Pin, piston	Buy now
22	6R5-11634-10 Clip, piston pin	Buy now
23	6R5-11650-10 Connecting kit	Buy now
24	90109-08022 Bolt	Buy now
25	93310-323V6 Bearing	Buy now
26	90201-23M01 Washer, plate(6g6)	Buy now

Crankshaft. Piston



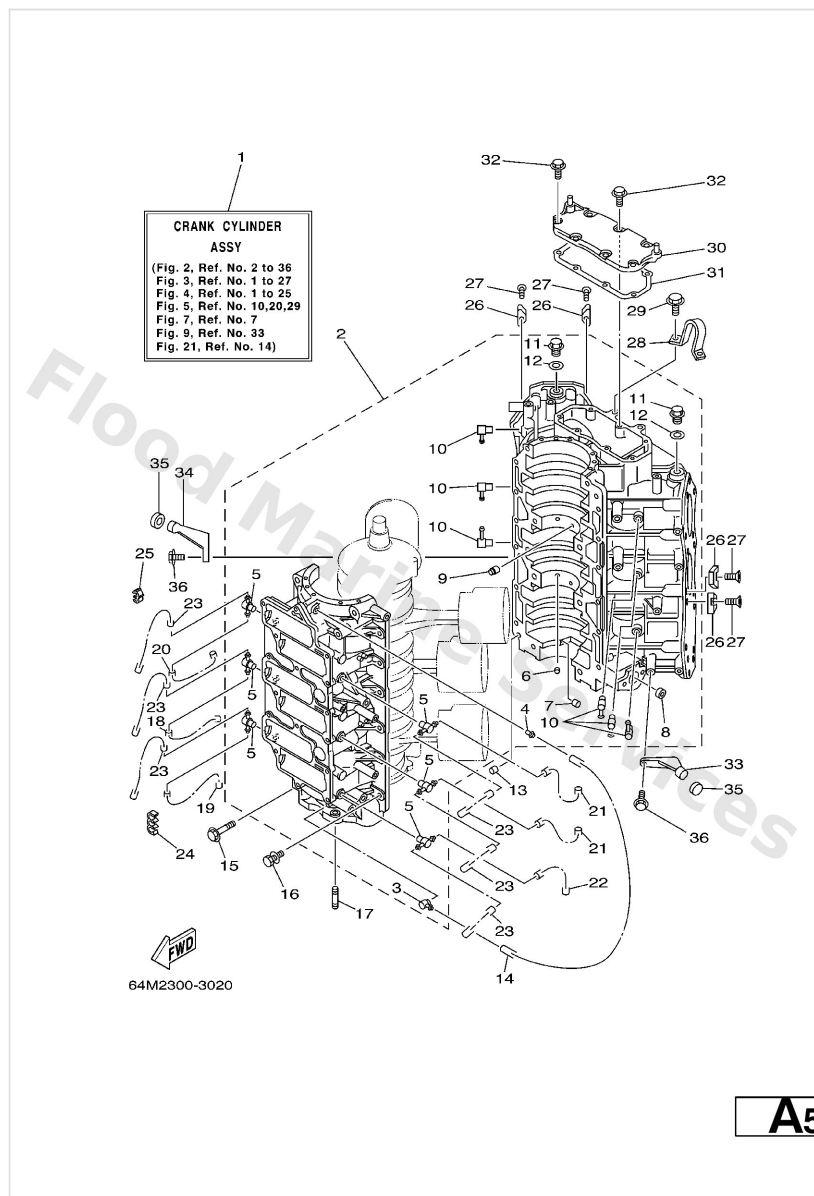
Ref	Part	
27	93310-836V2 Brg, cyl-cal roller (6e5)	Buy now

Cylinder. Crankcase 1



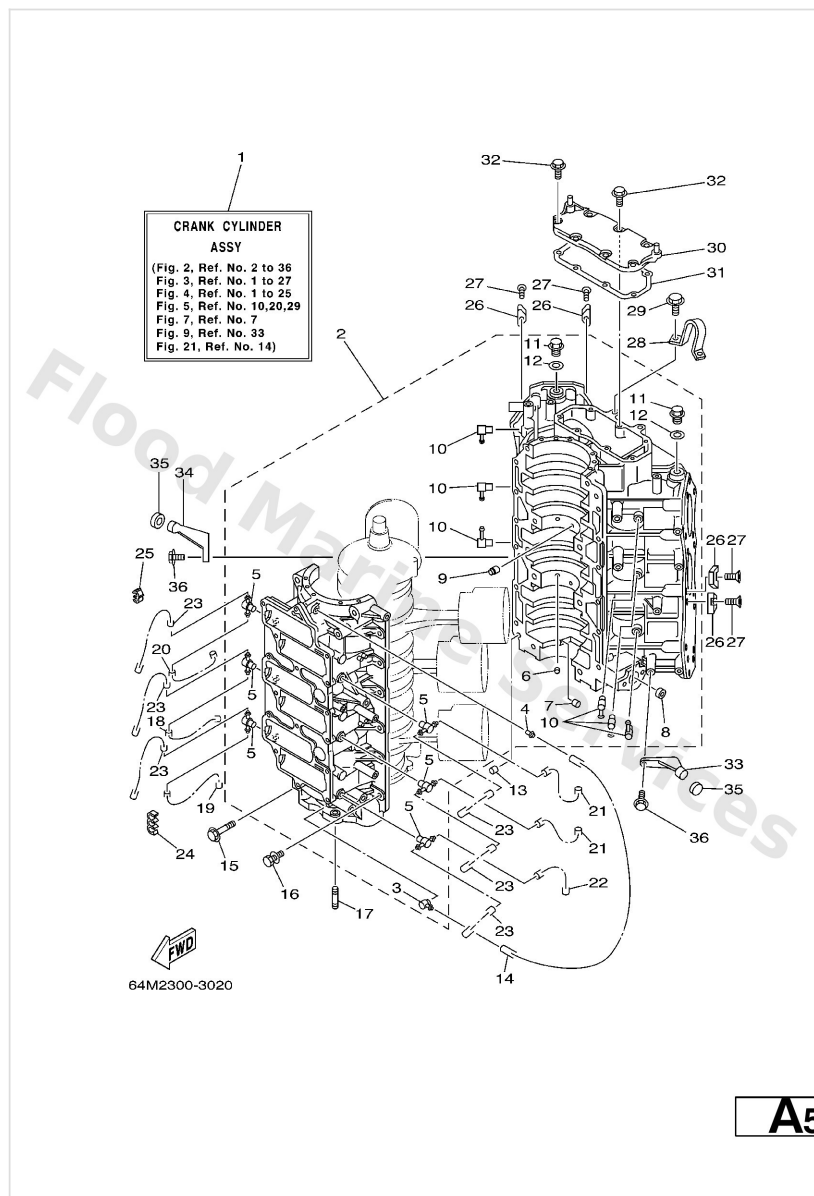
Ref	Part	
3	6E5-11372-01 Nipple, hose	Buy now
4	624-14485-00 Pipe, joint	Buy now
5	6F6-11372-00 Nipple, hose	Buy now
6	624-11379-00 Valve, check	Buy now
7	90384-06M07 Bush, bimetal formed(6r3)	Buy now
8	90384-14M09 Bush, bimetal formed(6r3)	Buy now
9	663-11518-01 Lock, bearing	Buy now
10	646-11370-01 Check valve assembly	Buy now
11	90340-14M00 Plug, straight screw(62y)	Buy now
12	90430-14115 Gasket (663)	Buy now
13	93608-12063 Pin, dowel (626)	Buy now
14	90445-07M10 Hose (L770)	Buy now
15	90105-10M20 Bolt (6e5)	Buy now
16	90119-08M94 Bolt, with washer	Buy now
17	90116-08M45 Bolt, stud (6e5)	Buy now

Cylinder. Crankcase 1



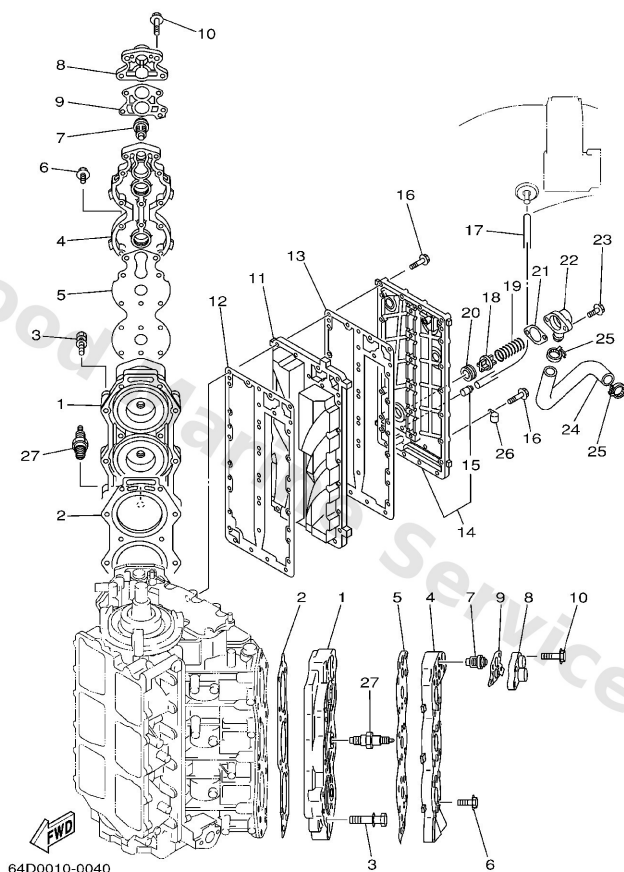
Ref	Part	
18	90445-07M11 Hose (I770)	Buy now
19	90445-07M09 Hose (I390)	Buy now
20	90445-07M12 Hose (L390)	Buy now
21	90445-07M08 Hose (I390)	Buy now
22	90445-07M90 Hose (I390)	Buy now
23	90445-07M34 Hose (L260)	Buy now
24	90464-07M05 Clamp (6g5)	Buy now
25	90464-07M20 Clamp(6h0)	Buy now
26	6E5-11325-00 Anode	Buy now
27	98780-04015 Screw, flat head(ga5)	Buy now
28	67H-11119-01 Hanger, engine	Buy now
29	90119-08MA3 Bolt, with washer	Buy now
30	6K7-11371-01-1S Cover	Buy now
31	6E5-11381-A2 Gasket 1	Buy now
32	90119-06MA2 Bolt, with washer	Buy now

Cylinder. Crankcase 1



Ref	Part	
33	6E5-42761-00-1S Stopper	Buy now
34	6E5-42762-00-1S Stopper	Buy now
35	68F-44533-00 Damper, upper mount rubber	Buy now

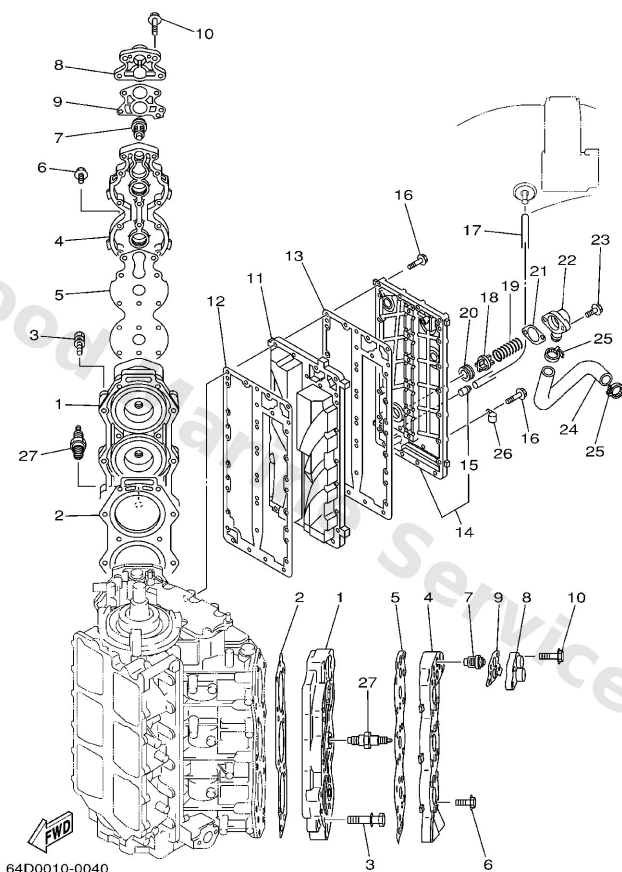
Cylinder. Crankcase 2



B2

Ref	Part	
1	64E-11111-00-1S Head, cylinder 1	Buy now
2	6G5-11181-A2 Gasket, cylinder head 1	Buy now
3	90119-08MA8 Bolt, with washer	Buy now
4	6G5-11191-00-1S Cover, cylinder head 1	Buy now
5	6G5-11193-A0 Gasket, head cover 1	Buy now
6	90119-06MA4 Bolt, with washer	Buy now
7	6E5-12411-30 Thermostat	Buy now
8	688-12413-00-1S Cover, thermostat	Buy now
9	688-12414-A1 Gasket, cover	Buy now
10	90119-06MA6 Bolt, with washer	Buy now
11	64D-41111-00-1S Inner cover, exhaust	Buy now
12	6G5-41112-A1 Gasket, exhaust inner cover	Buy now
13	6G5-41114-A0 Gasket, exhaust inner cover	Buy now
14	6R3-41113-00-1S Outer cover, exhaust	Buy now
15	650-24378-00 Pipe, joint 2	Buy now

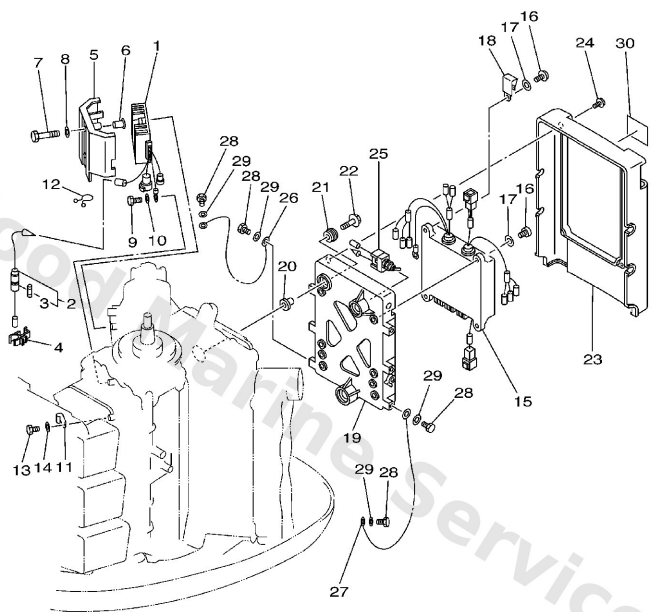
Cylinder. Crankcase 2



B2

Ref	Part	
16	90119-06MA5 Bolt, with washer	Buy now
17	90445-09097 Hose (I1500)	Buy now
18	6G5-12416-00 Valve, pressure control	Buy now
19	90501-16M11 Spring, compression (688)	Buy now
20	90480-20M05 Grommet (688)	Buy now
21	6G5-11382-A1 Gasket 2	Buy now
22	6G5-11372-00-1S Cover, bypass 2	Buy now
23	90119-06MA2 Bolt, with washer	Buy now
24	6G5-12576-00 Hose 1	Buy now
25	90465-13M18 Clamp	Buy now
26	90465-06M86 Clamp	Buy now
27	94702-00247 Plug, spark (br8hs-10)	Buy now

Electrical 1

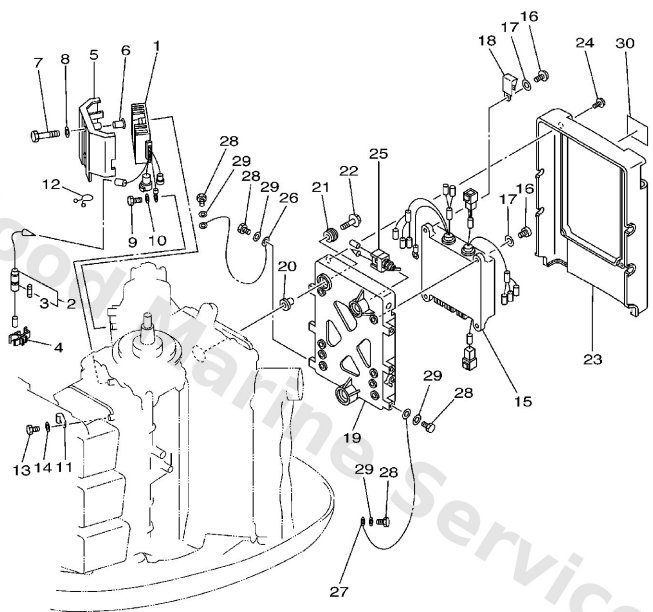


65N1300-2120

D1

Ref	Part	
1	6R3-81960-10 Rectifier & regulator assembly	Buy now
2	6R3-82150-00 Fuse holder assembly	Buy now
3	705-82151-00 Fuse (30a)	Buy now
4	6G5-82152-00 Holder, fuse	Buy now
5	64D-81942-00 Cover	Buy now
6	90387-06M66 Collar (6h4)	Buy now
7	97013-06055 Bolt(64d)	Buy now
8	92903-06600 Washer, plain (646)	Buy now
9	97095-06012 Bolt(gh1)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	90465-06M88 Clamp	Buy now
12	90464-15M11 Clamp (3y2)	Buy now
15	64E-85540-01 C.d.i. unit assembly	Buy now
16	97880-06020 Screw pan head	Buy now
17	92990-06600 Washer, plain (646)	Buy now

Electrical 1

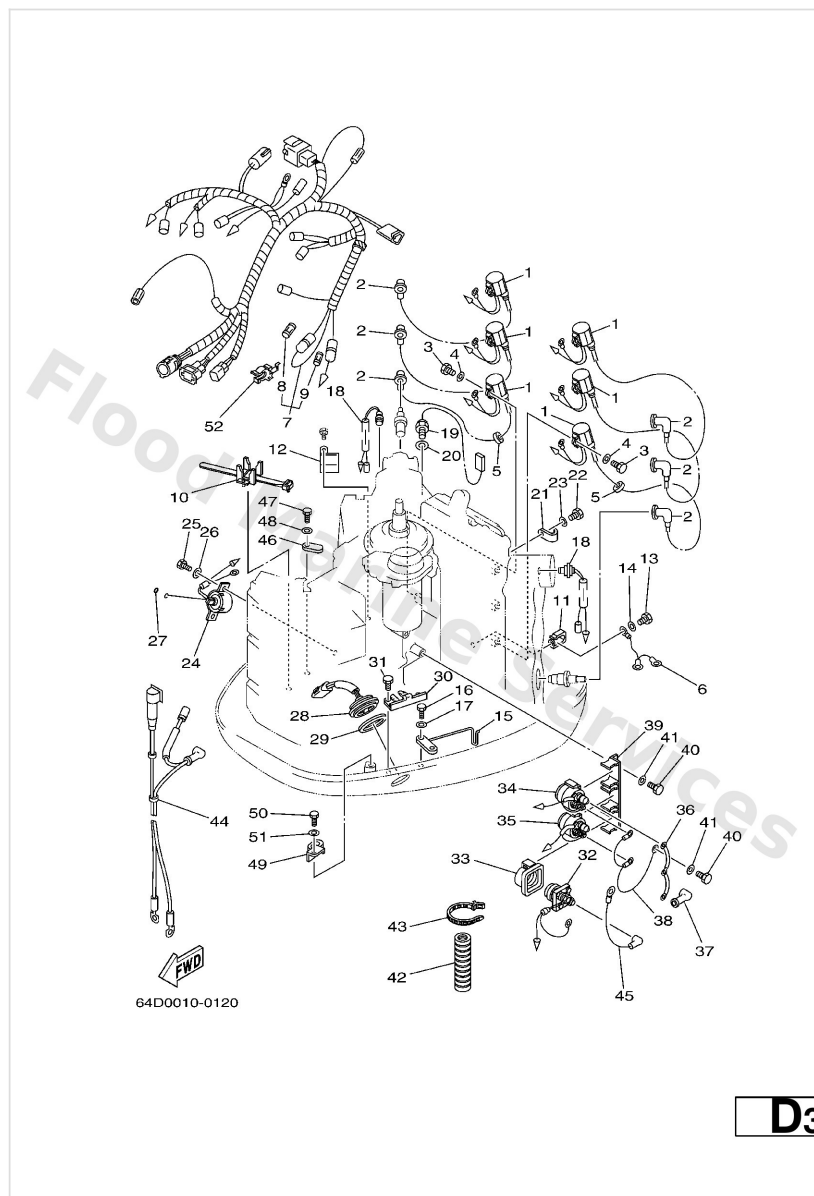



65N1300-2120

D1

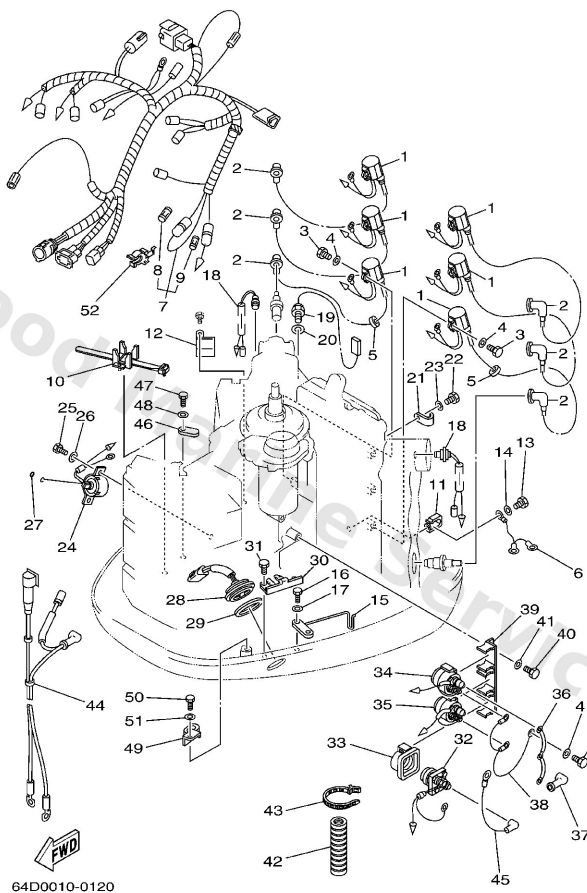
Ref	Part	
18	90465-05M87 Clamp	Buy now
19	6R3-85542-03-1S Bracket	Buy now
20	90387-06M03 Collar (676)	Buy now
21	90480-09M12 Grommet (6a0)	Buy now
22	90119-06M61 Bolt, with washer	Buy now
23	64D-85537-00 Cover	Buy now
24	90159-06M11 Screw, with washer(6l2)	Buy now
25	6R3-8259E-00 Switch assembly	Buy now
26	662-82519-00 Wire, earth lead	Buy now
27	6R3-82519-00 Wire, earth lead	Buy now
30	6E5-85711-60 Mark Caution	Buy now

Electrical 2



Ref	Part	
1	6R3-85570-01 Ignition coil assembly	Buy now
2	6E3-82370-21 Plug cap assembly	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90480-25161 Grommet(656)	Buy now
6	6E5-82531-10 Wire, lead	Buy now
7	64D-82590-00 Wire harness assembly	Buy now
8	663-82151-00 Fuse	Buy now
9	705-82151-00 Fuse (30a)	Buy now
10	688-82594-00 Clamp	Buy now
11	90465-05M87 Clamp	Buy now
12	90465-08M89 Clamp	Buy now
13	97095-06012 Bolt(gh1)	Buy now
15	6K7-82588-00 Plate	Buy now
18	688-82560-10 Thermo switch assembly	Buy now

Electrical 2

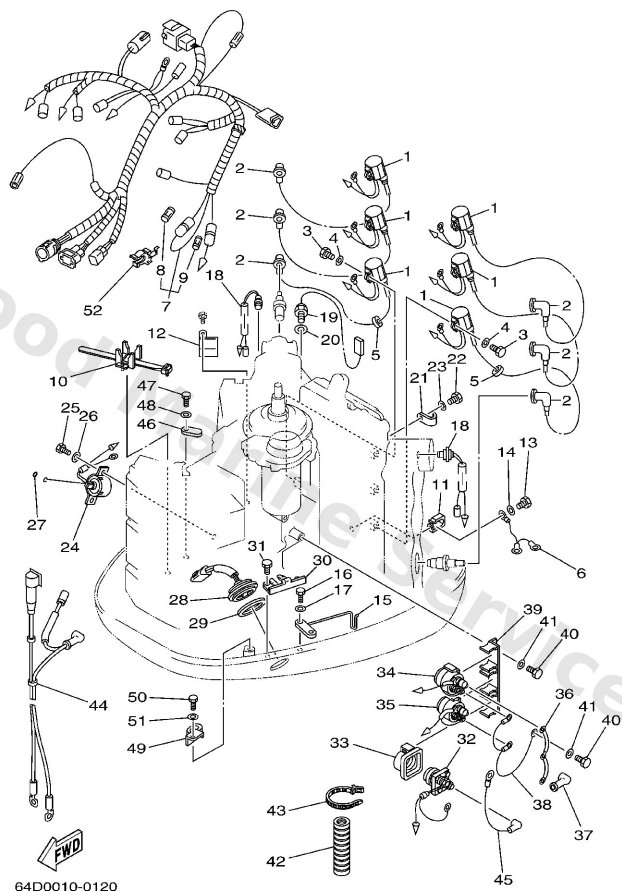


64D0010-0120

D3

Ref	Part	
19	61A-85790-00 Thermosensor assembly	Buy now
20	92990-10600 Washer, plate	Buy now
21	90465-06M86 Clamp	Buy now
24	64E-86110-00 Solenoid	Buy now
25	97095-06016 Bolt, hexagon deep recess	Buy now
27	93210-03261 O-ring (663)	Buy now
28	6R3-82563-00 Trim & tilt switch assembly	Buy now
29	6E5-82587-00 Gasket	Buy now
30	6R3-83614-00 Bracket	Buy now
32	61A-81941-00 Starter relay assembly	Buy now
33	689-81952-10 Holder, starter relay	Buy now
34	6E5-81950-00 Relay assembly	Buy now
35	6E5-8195A-00 Relay assembly	Buy now
36	6G5-87149-10 Connector	Buy now
37	6G5-82119-00 Cover, lead wire	Buy now

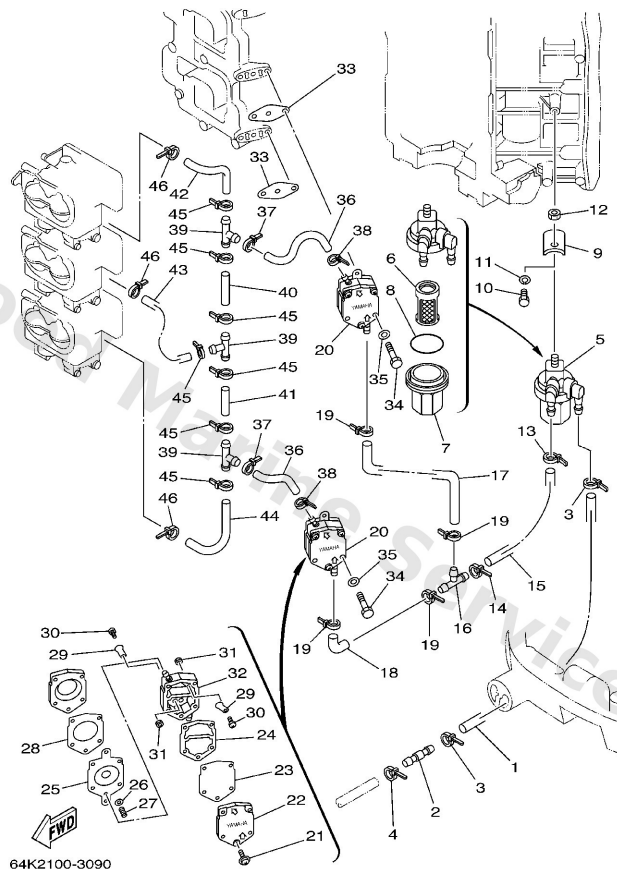
Electrical 2



D3

Ref	Part	
38	6E5-82116-00 Wire, minus lead	Buy now
39	6G5-81948-11 Bracket	Buy now
42	6E9-83557-70 Tube	Buy now
43	90465-13M18 Clamp	Buy now
44	6R3-82105-02 Battery cable	Buy now
45	6K7-82117-00 Wire, lead	Buy now
46	6E5-82588-00 Plate	Buy now
49	90465-12M25 Clamp (6e5)	Buy now
52	6G5-82152-00 Holder, fuse	Buy now

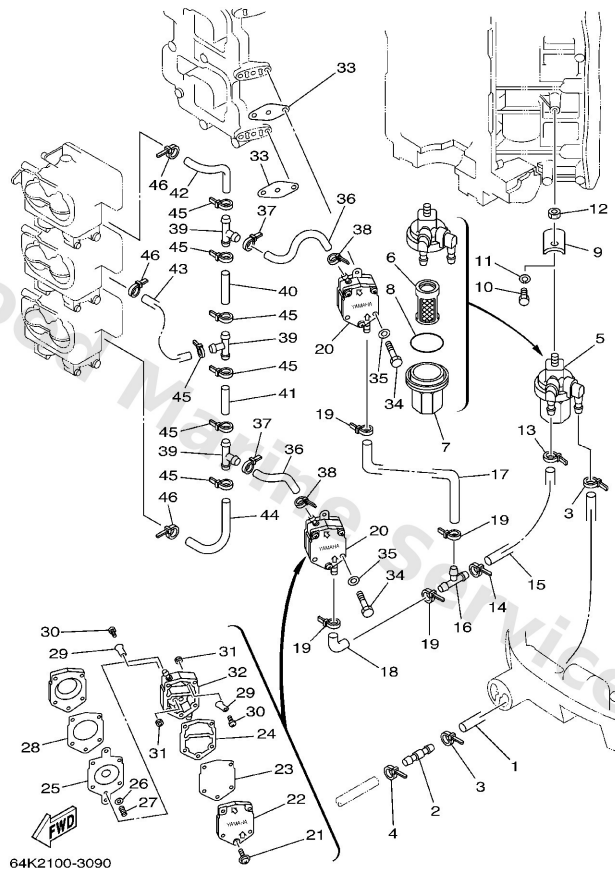
Fuel 1



C4

Ref	Part	
1	6R3-24313-20 Pipe 3	Buy now
2	6R3-24377-00 Pipe, joint 3	Buy now
3	90465-11M10 Clamp	Buy now
5	6R3-24560-00 Filter assembly	Buy now
6	61N-24563-00 Element, filter	Buy now
7	61N-24521-00 Cup, filter	Buy now
8	93210-32738 O-ring(1wg)	Buy now
9	648-24566-02 Bracket, filter	Buy now
10	97013-06014 Bolt(gj3)	Buy now
11	92903-06100 Washer(6a1)	Buy now
12	95380-08600 Nut (661)	Buy now
15	6G5-24314-00 Pipe 4	Buy now
16	6E5-24378-00 Pipe, joint 3	Buy now
17	6K7-24315-00 Pipe 5	Buy now
18	6E5-24315-00 Pipe 5	Buy now

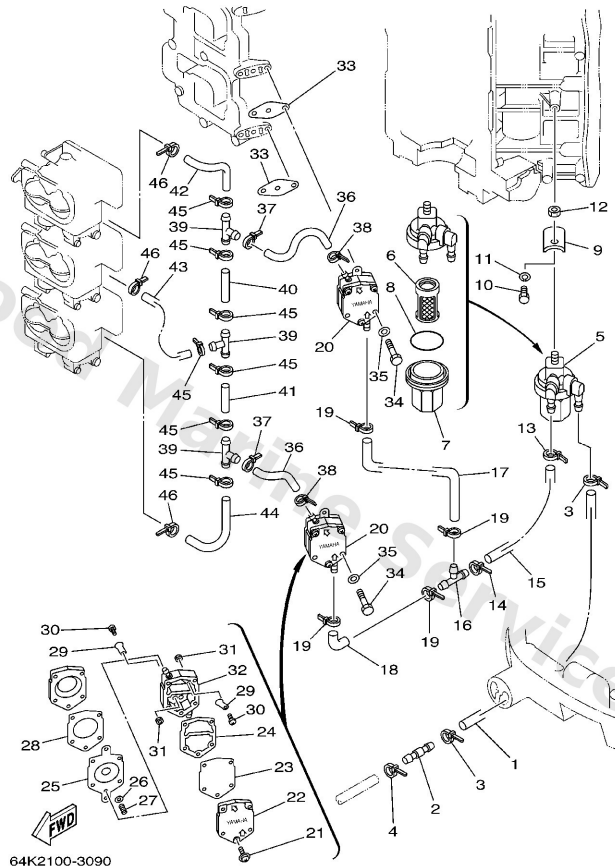
Fuel 1



C4

Ref	Part	
20	6E5-24410-03 Fuel pump assembly	Buy now
21	6E5-24444-00 Screw	Buy now
22	6E5-24413-00 Body 2	Buy now
23	6E5-24471-00 Diaphragm	Buy now
24	6E5-24435-00 Gasket, body 2	Buy now
25	6E5-24411-00 Diaphragm	Buy now
26	648-24424-00 Seat, spring	Buy now
27	6E5-24423-00 Spring, diaphragm	Buy now
28	6E5-24434-02 Gasket, body	Buy now
29	6A0-24421-01 Valve, check	Buy now
30	6A0-14325-00 Screw, pan head	Buy now
31	95380-03600 Nut (6g8)	Buy now
32	6E5-24412-10 Body 1	Buy now
33	650-24431-A0 Gasket, fuel pump	Buy now
34	97095-06050 Bolt(jf7)	Buy now

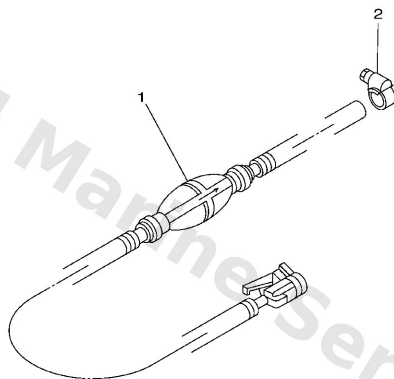
Fuel 1



C4

Ref	Part	
35	92995-06600 Washer, plain (646)	Buy now
36	6G5-24316-10 Pipe 6	Buy now
40	90445-13M03 Hose (I90)	Buy now
41	90445-13M02 Hose (I90)	Buy now
42	6K7-24317-00 Pipe 7	Buy now
43	6K7-24318-00 Pipe, overflow	Buy now
44	6K7-24319-00 Pipe, oil	Buy now

Fuel 2

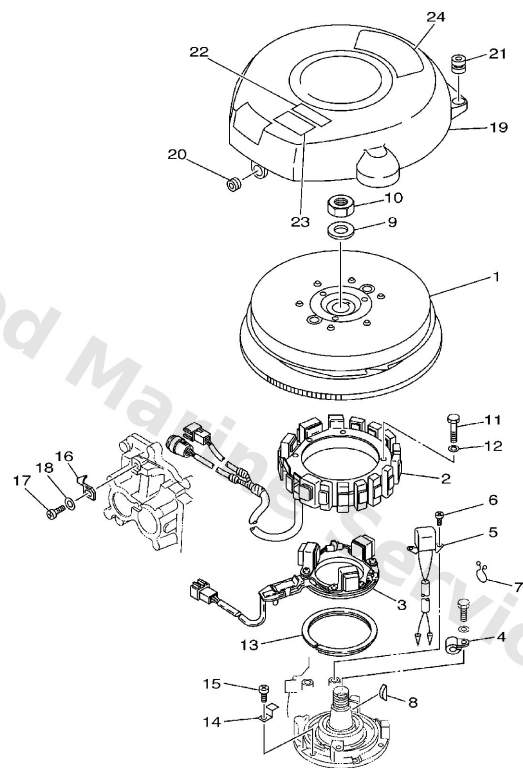



68J1100-2140

C6

Ref	Part	
1	6YK-24307-42 Fuel pipe comp. 2 AP	Buy now
2	90450-10M07 Hose, clamp AP	Buy now

Generator

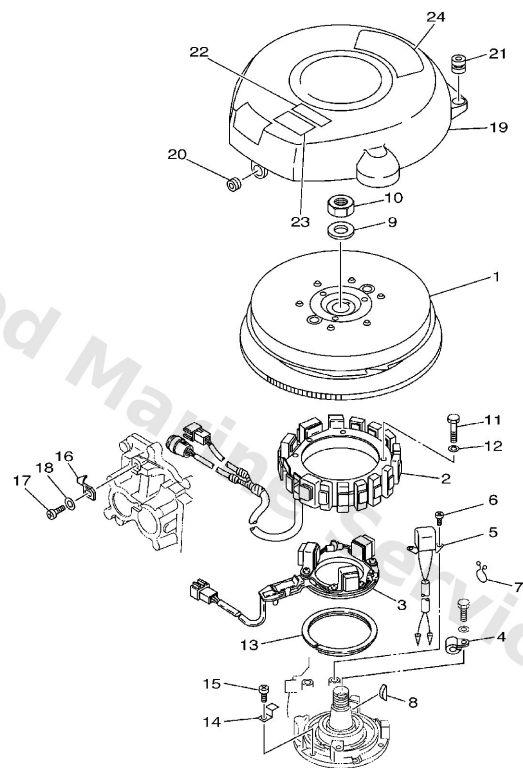


65N1300-2110

C7

Ref	Part	
1	64D-85550-02 Rotor assembly	Buy now
2	6R3-85510-00 Stator assembly	Buy now
3	64D-85580-00 Coil, pulser	Buy now
4	90465-06M86 Clamp	Buy now
5	6R5-85895-01 Crank position sender	Buy now
6	97885-05012 Screw, pan head (646)	Buy now
7	90464-15M11 Clamp (3y2)	Buy now
8	90280-05015 Key, woodruff	Buy now
9	90201-21M18 Washer, plate (663)	Buy now
10	90170-20137 Nut, hexagon(663)	Buy now
11	97013-06070 Bolt(62j)	Buy now
12	92903-06600 Washer, plain (646)	Buy now
13	688-41611-00 Retainer, magneto base 1	Buy now
14	688-41612-00 Retainer, magneto base 2	Buy now
15	97880-06018 Screw, pan head(6e5)	Buy now

Generator

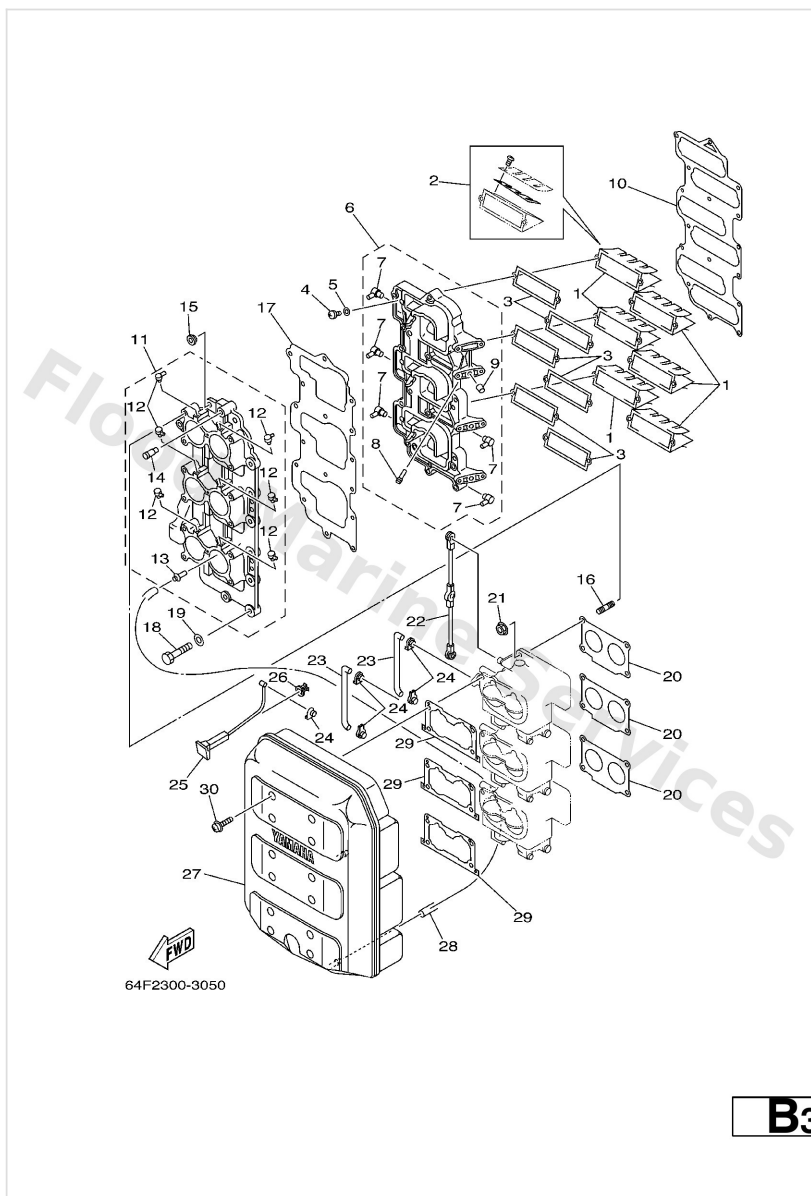


65N1300-2110

C7

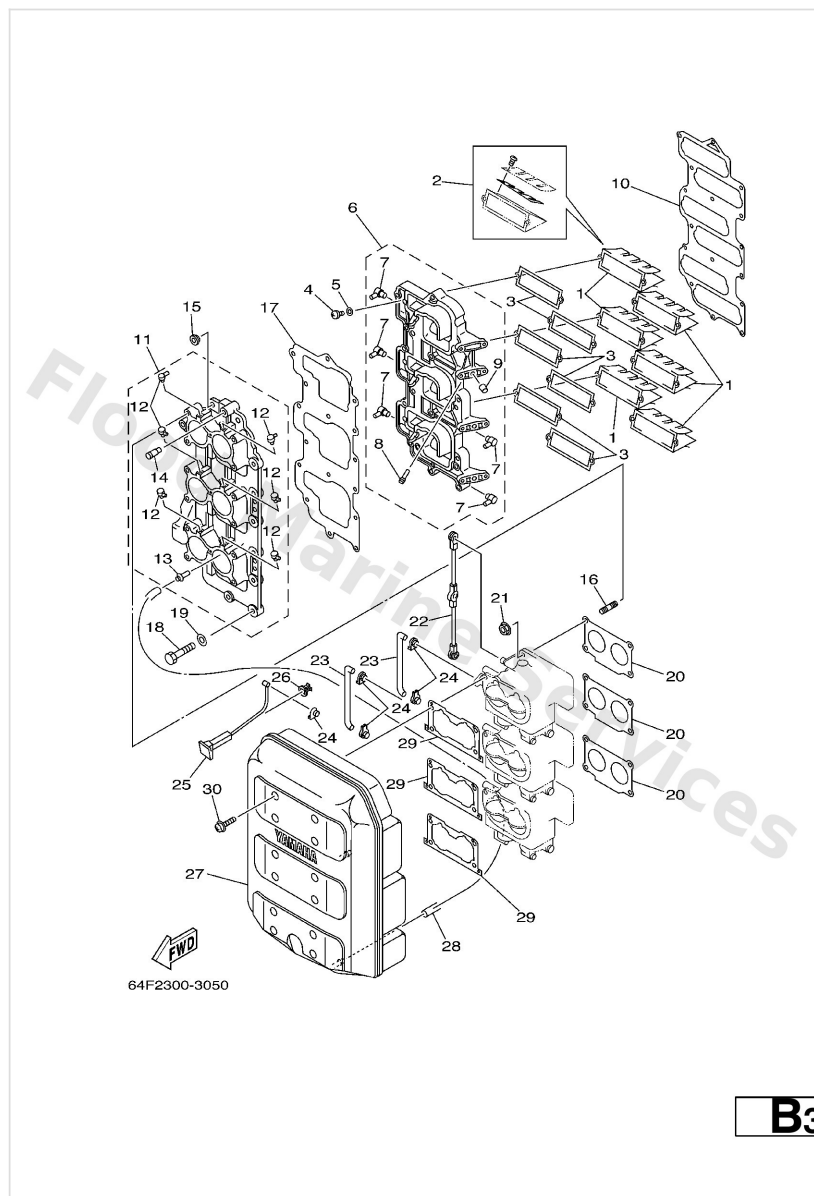
Ref	Part	
16	6E5-81332-00 Plate, timing	Buy now
17	97885-06010 Screw pan head	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	64D-81337-01 Cover, Flywheel	Buy now
20	90480-13M24 Grommet (6e9)	Buy now
21	663-82317-01 Damper, ignition coil	Buy now
22	6A1-83625-51 Mark 5	Buy now
23	6A1-83625-41 Mark 5	Buy now
24	64E-14488-00 Label, caution	Buy now

Intake



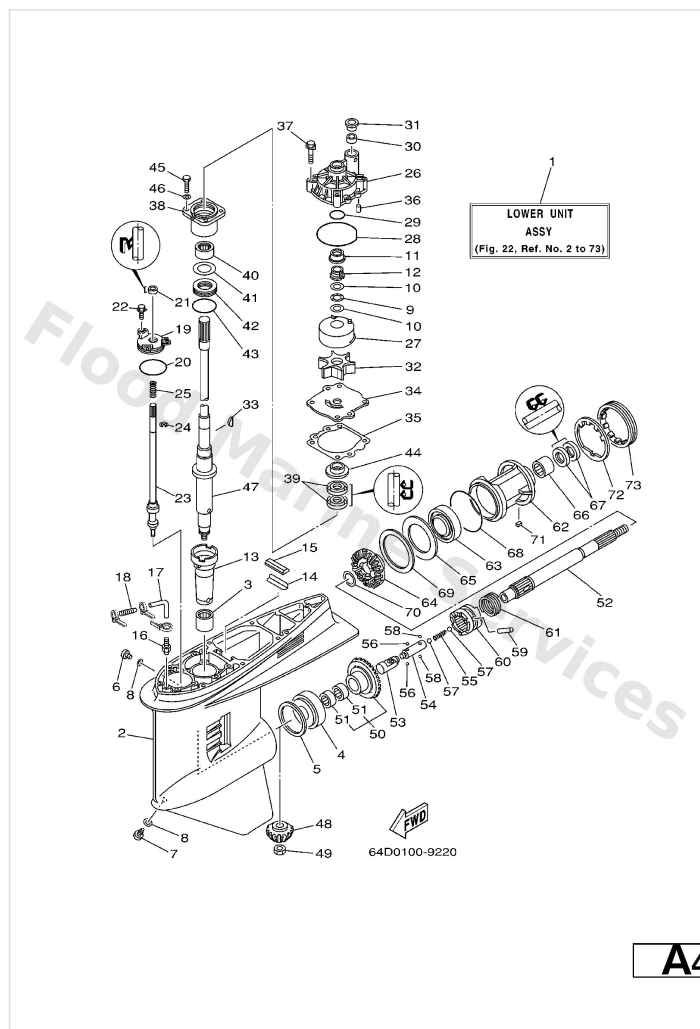
Ref	Part	
1	6K7-13610-00 Reed valve assembly	Buy now
2	6E5-W0004-00 Reed set	Buy now
3	6K7-13621-A1 Gasket, valve seat	Buy now
4	97880-05016 Screw, pan head(6b0)	Buy now
5	92990-05600 Washer, plain (646)	Buy now
6	64E-13624-00-1S Plate,reed valve	Buy now
7	688-11372-01 Nipple, hose	Buy now
8	6R5-14485-00 Pipe, joint	Buy now
9	90336-08M06 Plug, Taper(64F)	Buy now
10	6K7-13646-A2 Gasket, manifold 2	Buy now
11	64E-13641-00-1S Manifold 1	Buy now
12	6E5-13552-01 Nozzle	Buy now
13	624-14485-00 Pipe, joint	Buy now
14	6K7-81338-01 Stay	Buy now
15	90480-10M28 Grommet(6k7)	Buy now

Intake



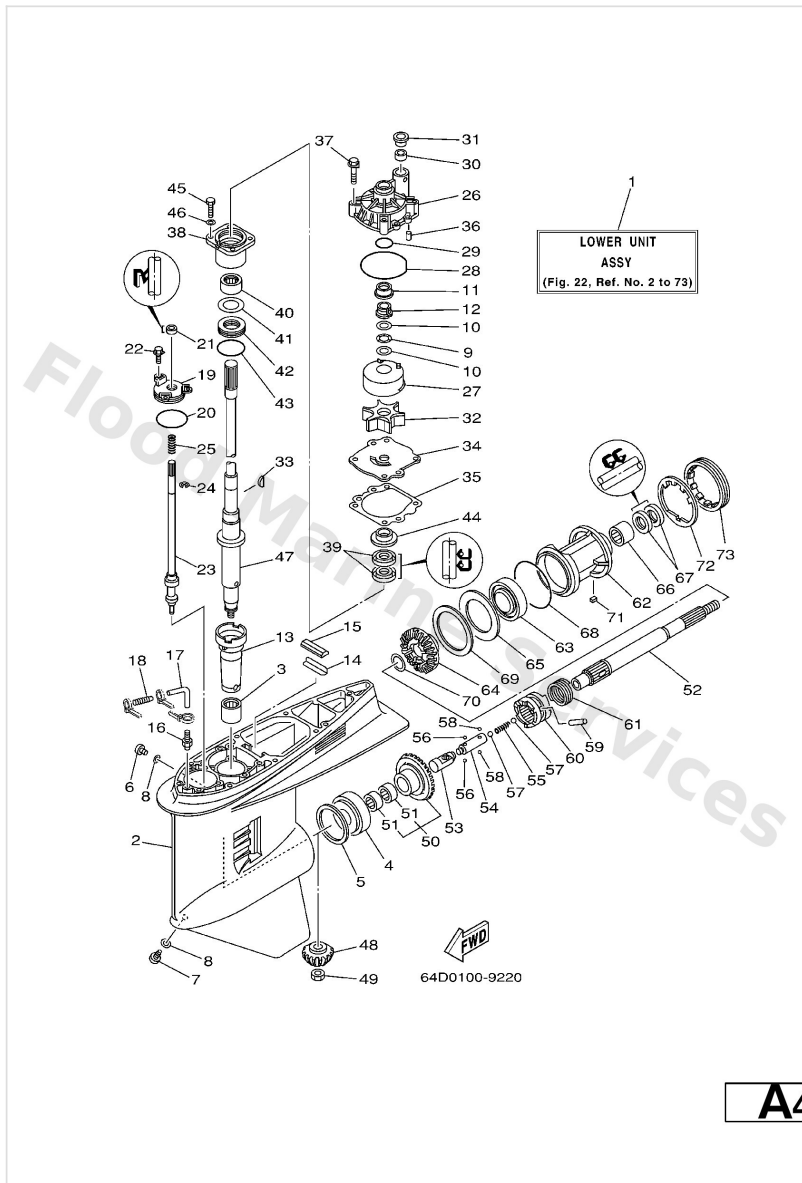
Ref	Part	
16	90116-06M30 Bolt, stud(6e5)	Buy now
17	64E-13645-A0 Gasket, manifold 1	Buy now
18	97013-06050 Bolt, hexagon	Buy now
19	92903-06600 Washer, plain (646)	Buy now
20	6E5-14198-A2 Gasket	Buy now
21	90179-06M28 Nut(63v)	Buy now
22	6G5-41217-01 Rod, accel. lever	Buy now
23	6E5-41256-01 Rod, choke 1	Buy now
24	661-41262-02 Joint, choke lever	Buy now
25	61H-41271-10 Knob, choke	Buy now
26	689-41273-00 Grommet	Buy now
27	64D-14440-00 Silencer assembly, Intake	Buy now
28	90445-07MA3 Hose (I200)	Buy now
29	6K7-14483-00 Gasket	Buy now
30	90159-06M08 Screw, with washer(6k7)	Buy now

Lower Casing. Drive 1



Ref	Part	
1	64F-45300-02-8D Lower unit assembly L	Buy now
1	64F-45300-22-8D Lower unit assembly X	Buy now
2	6J9-45301-05-8D Casing, lower	Buy now
3	93311-928U5 Bearing, needle (6g5)	Buy now
4	93332-000V3 Bearing, taper roller (6g5)	Buy now
5	6G5-45567-01-10 Shim (t:0.10mm) UR	Buy now
5	6G5-45567-01-12 Shim (t:0.12mm) UR	Buy now
5	6G5-45567-01-15 Shim (t:0.15mm) UR	Buy now
5	6G5-45567-01-18 Shim (t:0.18mm) UR	Buy now
5	6G5-45567-01-30 Shim (t:0.30mm) UR	Buy now
5	6G5-45567-01-40 Shim (t:0.40mm) UR	Buy now
5	6G5-45567-01-50 Shim (t:0.50mm) UR	Buy now
6	90340-08002 Plug, straight screw	Buy now
7	688-45341-10 Plug, drain	Buy now
8	90430-08020 Gasket	Buy now

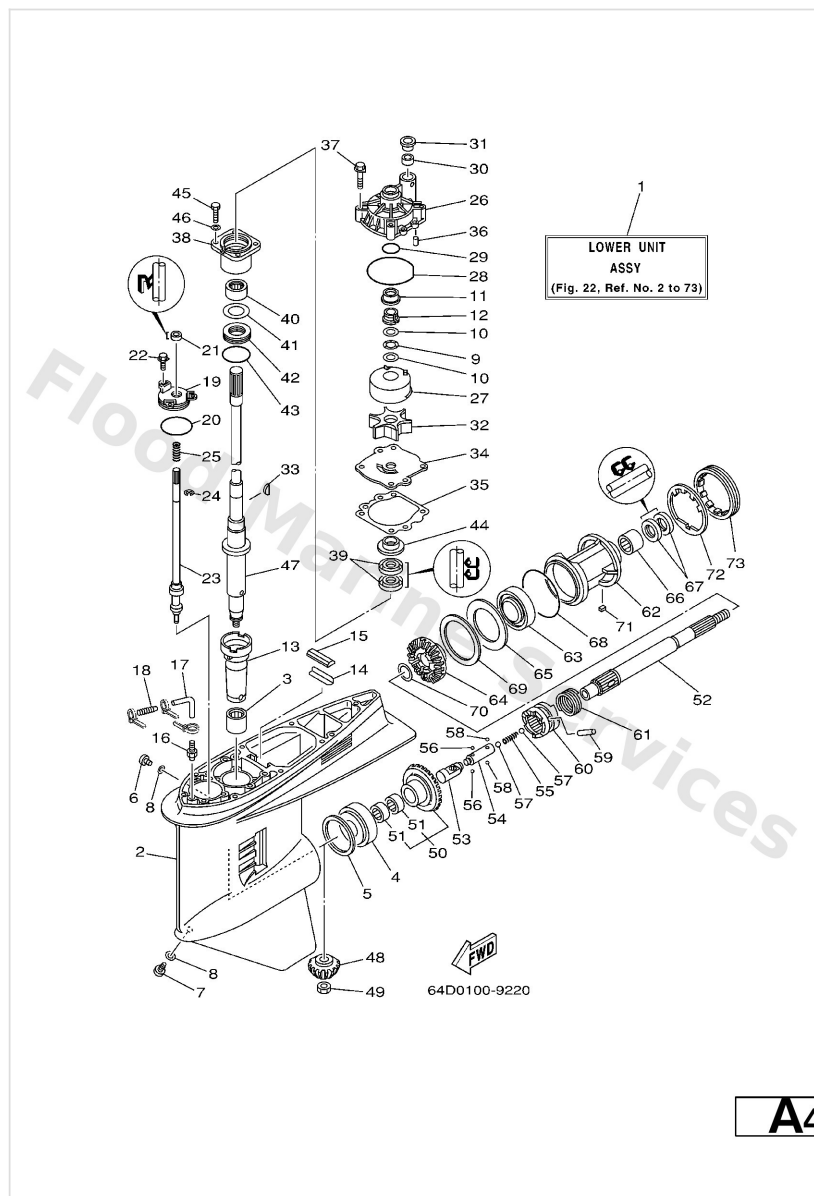
Lower Casing. Drive 1



A4

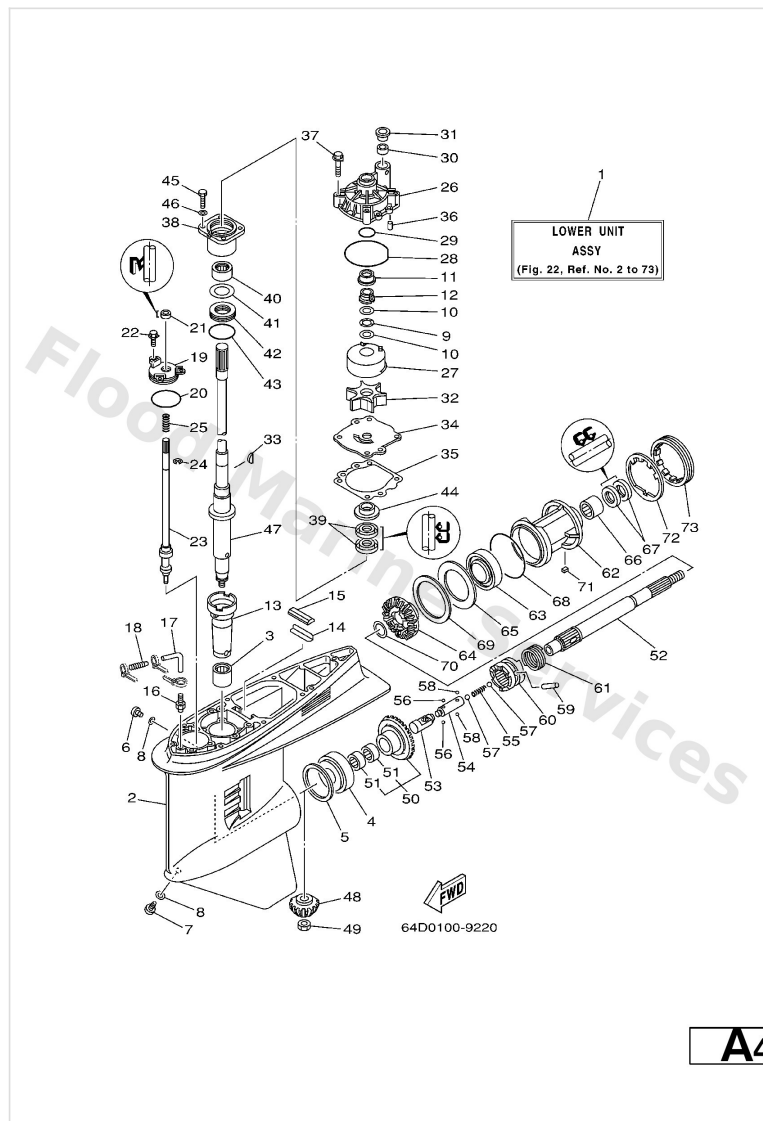
Ref	Part	
9	90206-22M19 Washer, wave(61a)	Buy now
10	90201-22M01 Washer, plate(61a)	Buy now
11	61A-45527-00 Collar, drive shaft	Buy now
12	61A-45538-00 Spacer, 1	Buy now
13	6G5-45536-01 Sleeve, drive shaft	Buy now
14	64D-45376-00-94 Guide, seal damper X	Buy now
14	663-45376-00-94 Guide, seal damper L	Buy now
15	688-45375-00 Damper, seal 2	Buy now
16	6E5-45378-00 Nipple, hose	Buy now
17	90445-07ME8 Hose (I250) L	Buy now
17	90445-07ME9 Hose (I250) X	Buy now
18	6E5-83558-10 End, nipple	Buy now
19	6E5-45321-00 Plate	Buy now
20	93210-58144 O-ring(47x)	Buy now
21	93106-09014 Oil seal	Buy now

Lower Casing. Drive 1



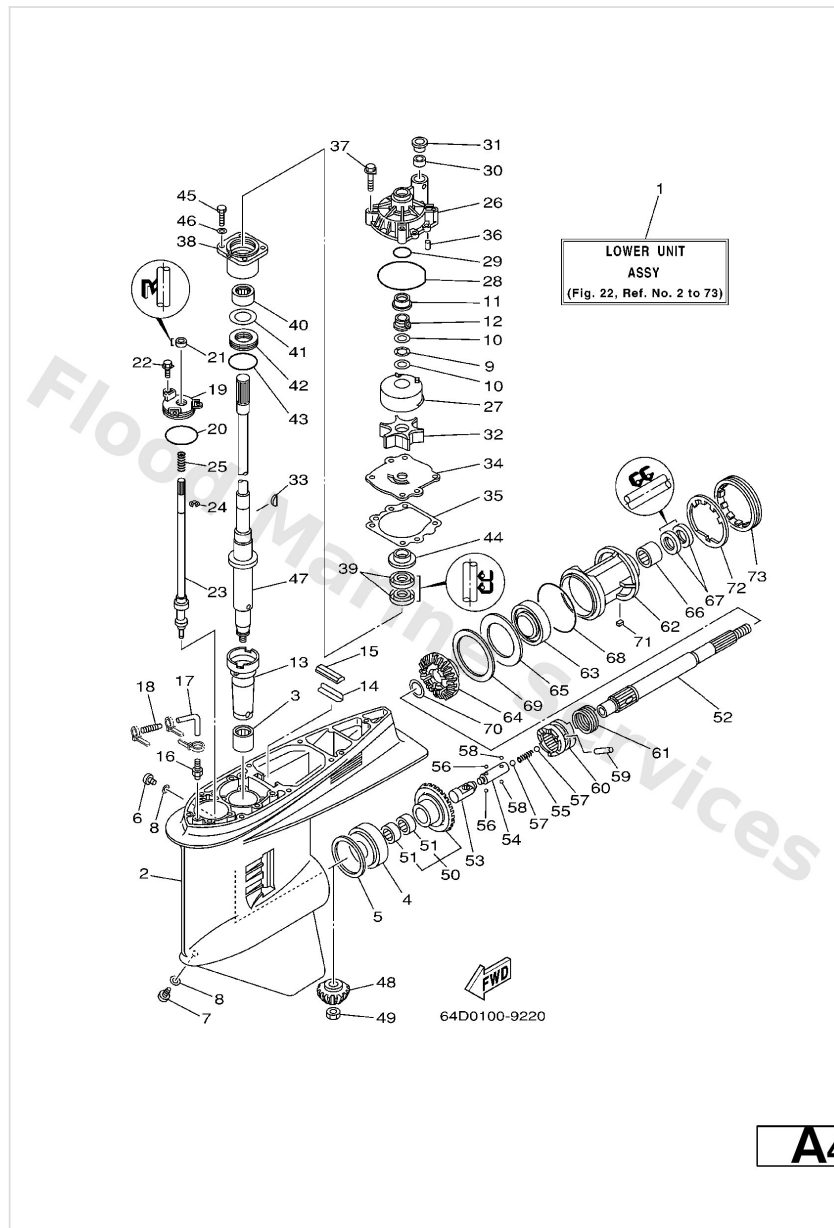
Ref	Part	
22	90119-06M10 Bolt, with washer	Buy now
23	6G5-44150-02 Shift cam assembly	Buy now
24	99001-08600 Circlip(2r6)	Buy now
25	90501-11M10 Spring, compression (663)	Buy now
26	61A-44311-01 Housing, water pump	Buy now
27	61A-44322-02 Insert, cartridge	Buy now
28	93210-86M38 O-ring (6e5)	Buy now
29	93210-37160 O-ring (6g8)	Buy now
30	6E5-44365-00 Damper, water seal 1	Buy now
31	6E5-44312-00 Cover, water pump housing	Buy now
32	6E5-44352-01 Impeller	Buy now
33	90280-04M05 Key, woodruff (6e5)	Buy now
34	6G5-44323-00 Outer plate, cartridge	Buy now
35	6E5-44315-A0 Gasket,water pump	Buy now
36	93606-12019 Pin, dowel (614)	Buy now

Lower Casing. Drive 1



Ref	Part	
37	90119-08M14 Bolt, with washer	Buy now
38	6E5-45331-00-94 Housing, bearing	Buy now
39	93101-28M16 Oil seal (6e5)	Buy now
40	93317-330U2 Bearing, cylindrical(6k0)	Buy now
41	6E5-45587-01-10 Shim (t:0.10mm) UR	Buy now
41	6E5-45587-01-12 Shim (t:0.12mm) UR	Buy now
41	6E5-45587-01-15 Shim (t:0.15mm) UR	Buy now
41	6E5-45587-01-18 Shim (t:0.18mm) UR	Buy now
41	6E5-45587-01-30 Shim (t:0.30mm) UR	Buy now
41	6E5-45587-01-40 Shim (t:0.40mm) UR	Buy now
41	6E5-45587-01-50 Shim (t:0.50mm) UR	Buy now
42	93341-930V2 Bearing, thrust(64d)	Buy now
43	93210-55M14 O-ring (70e)	Buy now
44	6E5-45344-00 Cover, oil seal	Buy now
45	97095-08025 Bolt (62g)	Buy now

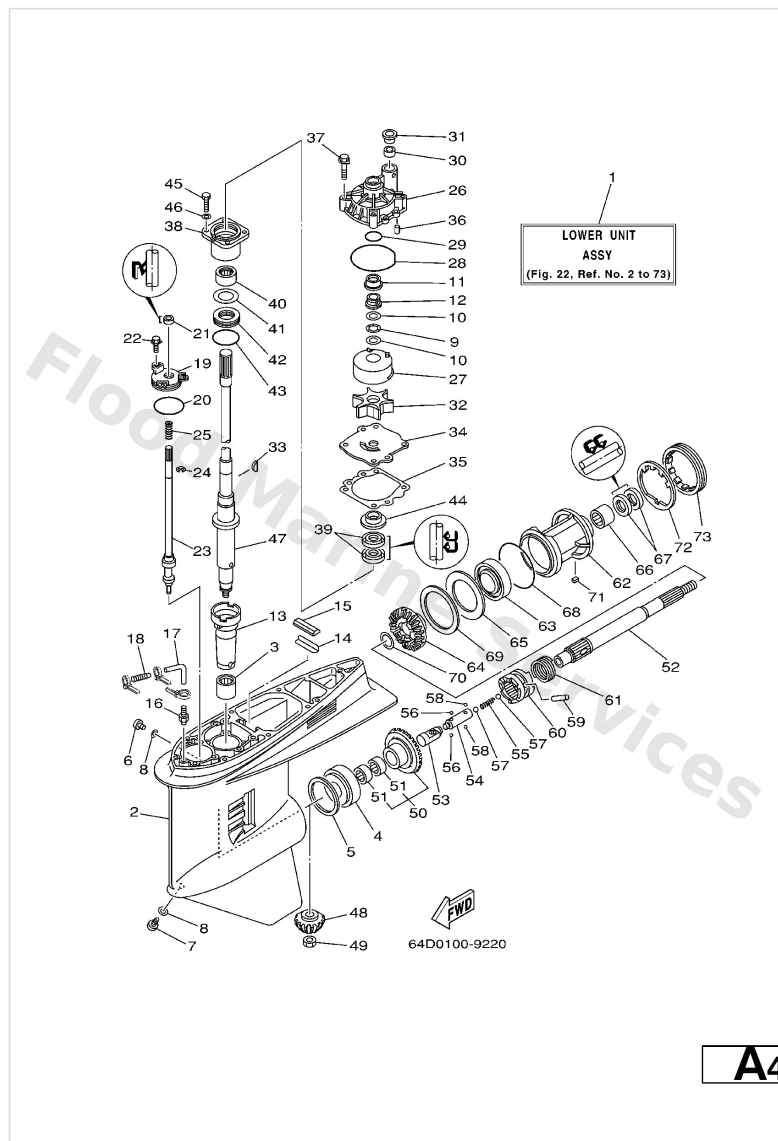
Lower Casing. Drive 1



A4

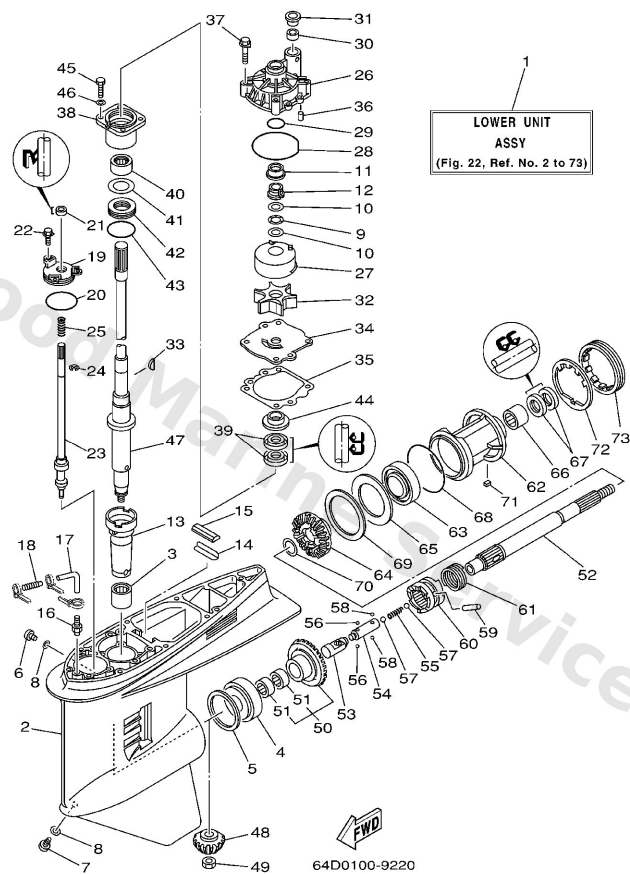
Ref	Part	
46	92995-08600 Washer, plain (663)	Buy now
47	6G5-45501-01 Drive shaft comp. L	Buy now
47	6G5-45501-21 Drive shaft comp. X	Buy now
48	61H-45551-00 Pinion	Buy now
49	90170-16M01 Nut, hexagon (688)	Buy now
50	61H-45560-00 Gear	Buy now
51	93315-425V3 Bearing, needle (6g5)	Buy now
52	6J9-45611-01 Shaft, propeller	Buy now
53	6E5-45641-02 Shifter	Buy now
54	6E5-45634-01 Slide, shift	Buy now
55	90501-16M37 Spring (6g5)	Buy now
56	93507-32009 Ball (12r)	Buy now
57	93511-32017 Ball (498)	Buy now
58	93503-16003 Ball	Buy now
59	90250-08M07 Pin, straight (6g5)	Buy now

Lower Casing. Drive 1



Ref	Part	
60	6G5-45631-10 Clutch, dog	Buy now
61	6E5-45633-01 Ring, cross pin	Buy now
62	6J9-45332-00-94 Housing, bearing	Buy now
63	93306-209U0 Bearing (6g5)	Buy now
64	61H-45571-01 Gear	Buy now
65	6G5-45576-10 Washer, thrust 2	Buy now
66	93315-430U8 Bearing	Buy now
67	93101-30M17 Oil seal (6e5)	Buy now
68	93210-97M55 O-ring (6g5)	Buy now
69	6G5-45577-02-10 Shim (t:0.10mm) UR	Buy now
69	6G5-45577-02-12 Shim (t:0.12mm) UR	Buy now
69	6G5-45577-02-15 Shim (t:0.15mm) UR	Buy now
69	6G5-45577-02-18 Shim (t:0.18mm) UR	Buy now
69	6G5-45577-02-30 Shim (t:0.30mm) UR	Buy now
69	6G5-45577-02-40 Shim (t:0.40mm) UR	Buy now

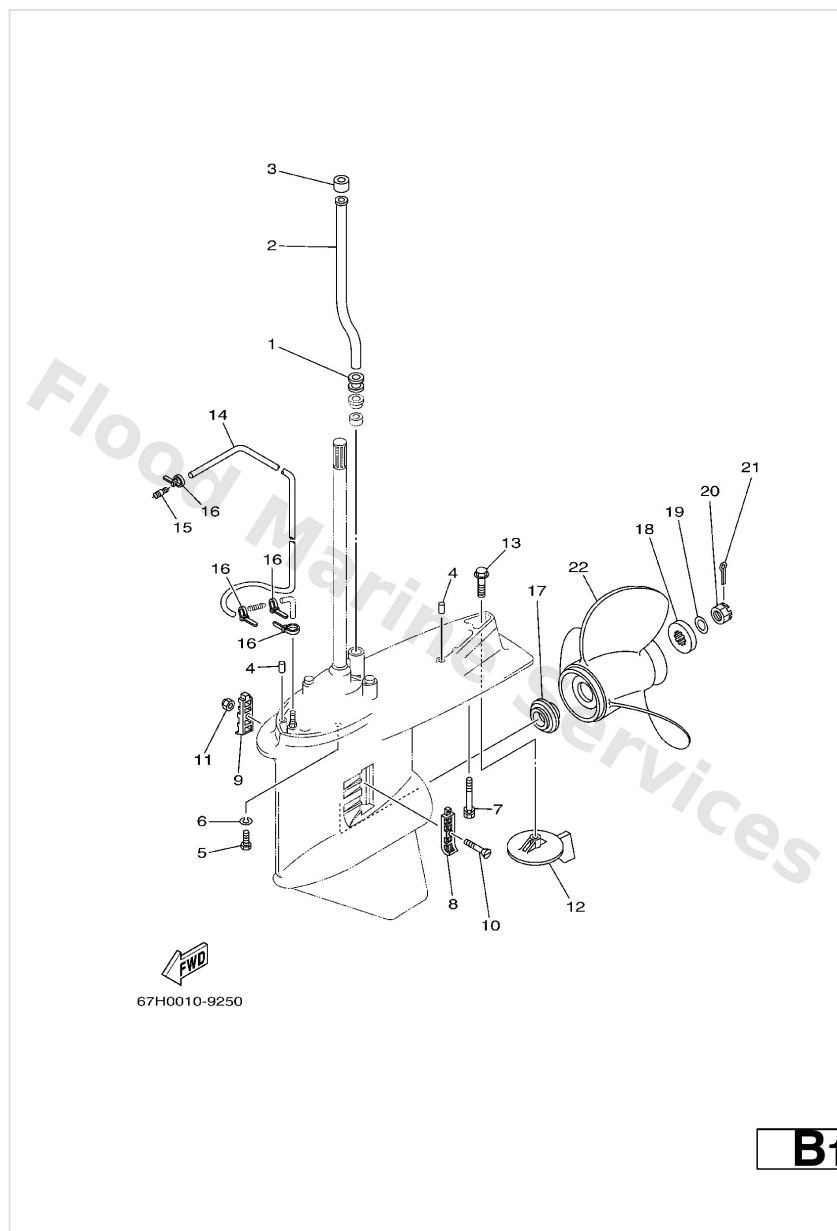
Lower Casing. Drive 1



A4

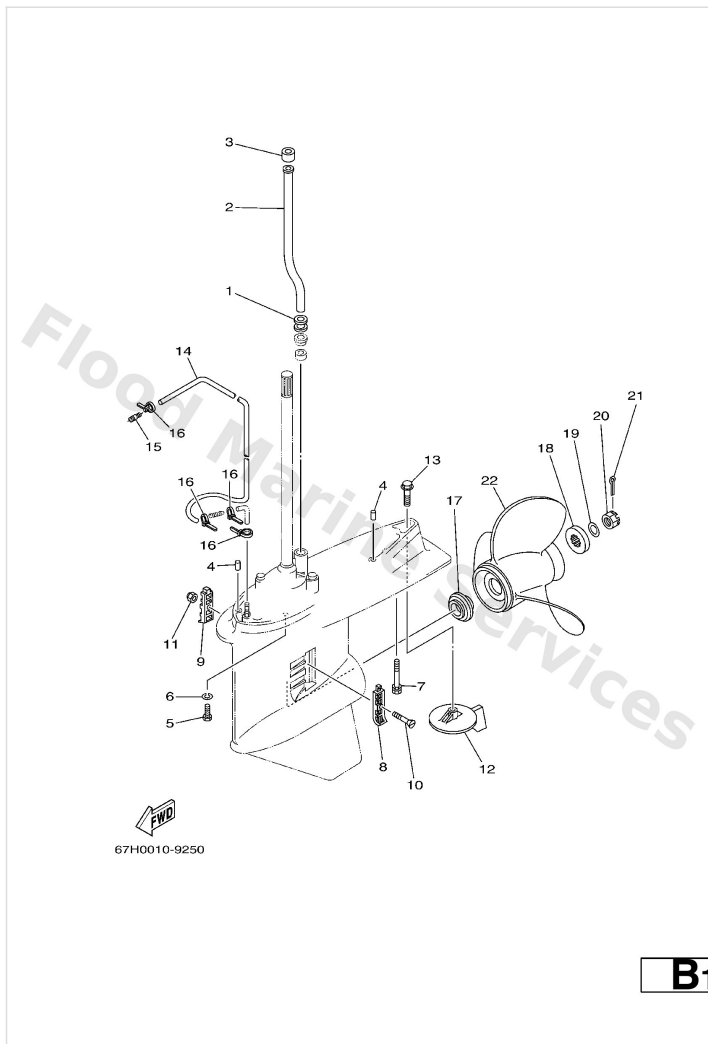
Ref	Part	
69	6G5-45577-02-50 Shim (t:0.50mm) UR	Buy now
70	90201-30M92 Washer (6g5)	Buy now
71	90282-04M00 Key, straight(6g5)	Buy now
72	6G5-45383-01 Washer, claw	Buy now
73	6G5-45384-00 Nut	Buy now

Lower Casing. Drive 2



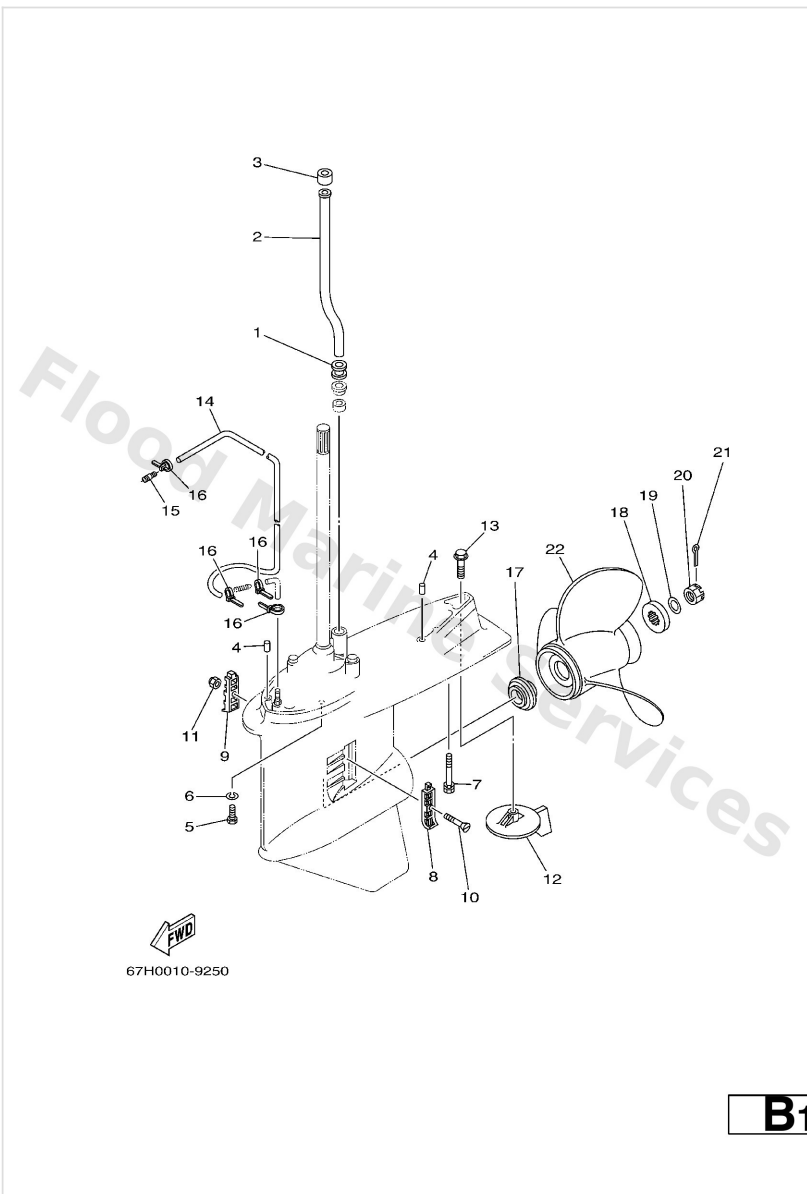
Ref	Part	
1	6E5-44366-00 Damper, water seal 2	Buy now
2	6E5-44361-00 Tube, water L	Buy now
2	6E5-44361-20 Tube, water X	Buy now
3	6E5-44365-00 Damper, water seal 1	Buy now
4	93608-12M05 Pin, dowel b (6e5)	Buy now
5	97075-10045 Bolt(64d)	Buy now
6	92995-10100 Ybs67-10 washer, spring	Buy now
7	90119-10M89 Bolt, with washer	Buy now
8	6J9-45214-00 Cover, water inlet	Buy now
9	6J9-45215-00 Cover, water inlet	Buy now
10	90152-05M08 Screw, countersunk	Buy now
11	90185-05002 Nut nylon (sus)(ex4)	Buy now
12	6J9-45371-01 Tab-trim	Buy now
13	90105-10M00 Bolt, hexagon (663)	Buy now
14	90445-07M33 Hose (L1080)	Buy now

Lower Casing. Drive 2



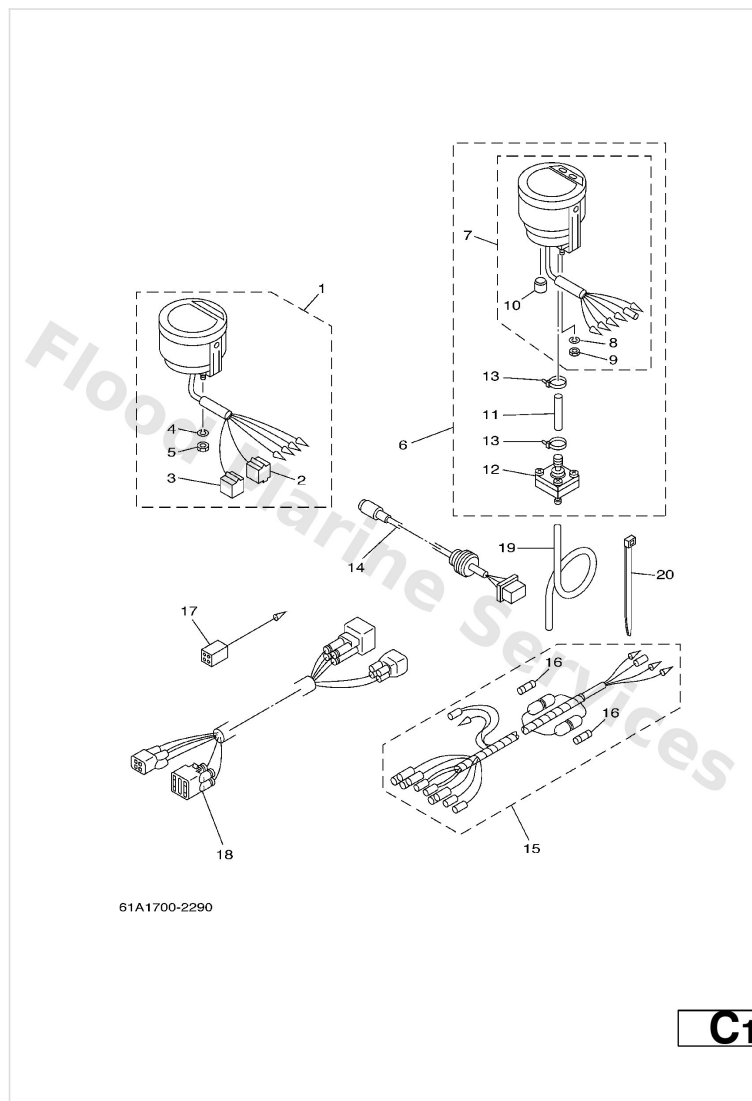
Ref	Part	
15	6E5-83558-00 End, nipple	Buy now
16	90465-11M10 Clamp	Buy now
17	6E5-45987-01 Spacer 1	Buy now
18	688-45997-01 Spacer 2	Buy now
19	92990-18200 Washer (6e5)	Buy now
20	90171-18M04 Nut, castle (6e5)	Buy now
21	91490-40030 Pin, cotter (663)	Buy now
22	6G5-45941-00-98 Propeller (3x15-1/4x15"-m) UR	Buy now
22	6G5-45943-01-98 Propeller (3x13-3/4"x21"-m) UR	Buy now
22	6G5-45945-01-98 Propeller (3x14"x19"-m) UR	Buy now
22	6G5-45947-01-98 Propeller (3x14-1/2"x17"-m) UR	Buy now
22	6G5-45949-00-98 Propeller (3x13-1/2"x23"-m) UR	Buy now
22	6G5-45930-00-98 Propeller (ss 3x13-3/8"x25"-m) UR	Buy now
22	6G5-45932-00-98 Propeller (3x15-3/4"x13"-m) UR	Buy now
22	6G5-45952-00-98 Propeller (3x14-5/8"x16"-m) UR	Buy now

Lower Casing. Drive 2



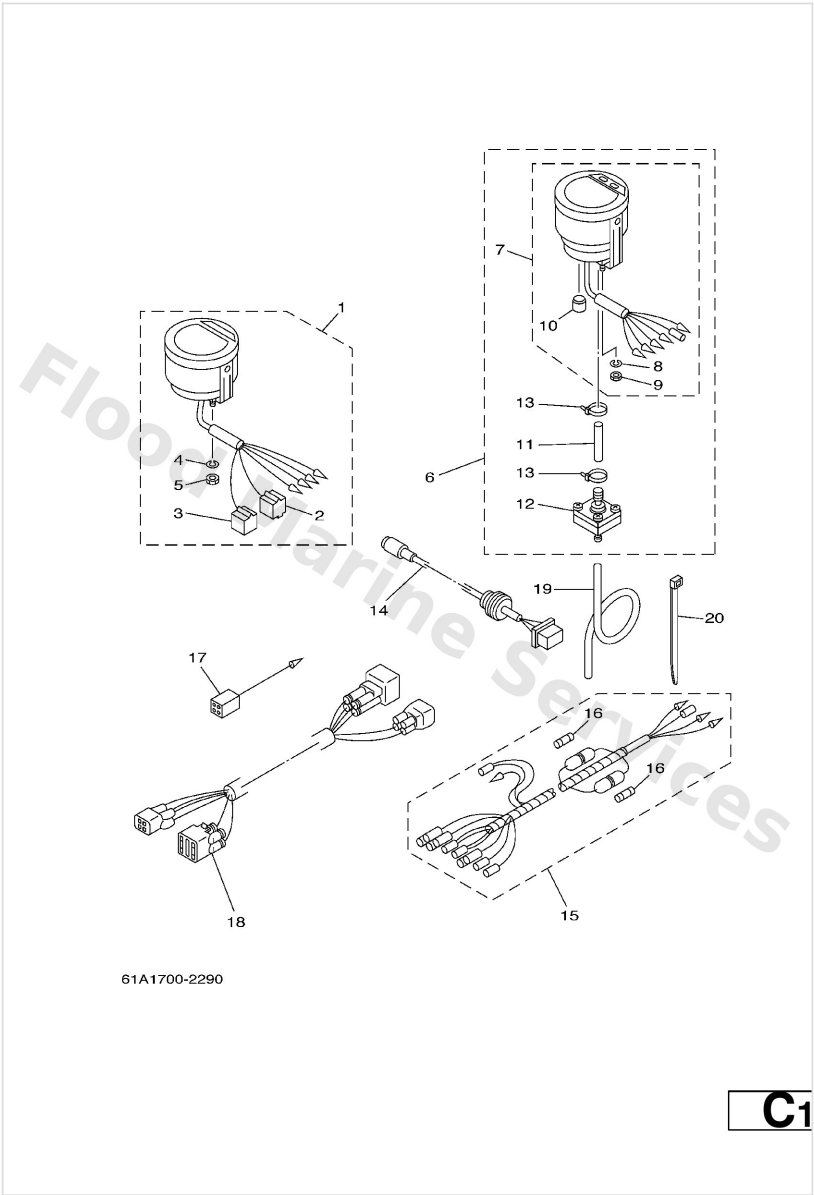
Ref	Part	
22	6G5-45970-02-98 Propeller (3x15-1/4 x15 -m) UR	Buy now
22	6G5-45972-02-98 Propeller (3x13-3/4 x21 -m) UR	Buy now
22	6G5-45974-03-98 Propeller (3x13-3/4"x19"-m2) UR	Buy now
22	6G5-45976-01-98 Propeller (3x13-3/8"x23"-m) UR	Buy now
22	6G5-45978-03-98 Propeller (3x13-3/4"x17"-m2) UR	Buy now

Meter



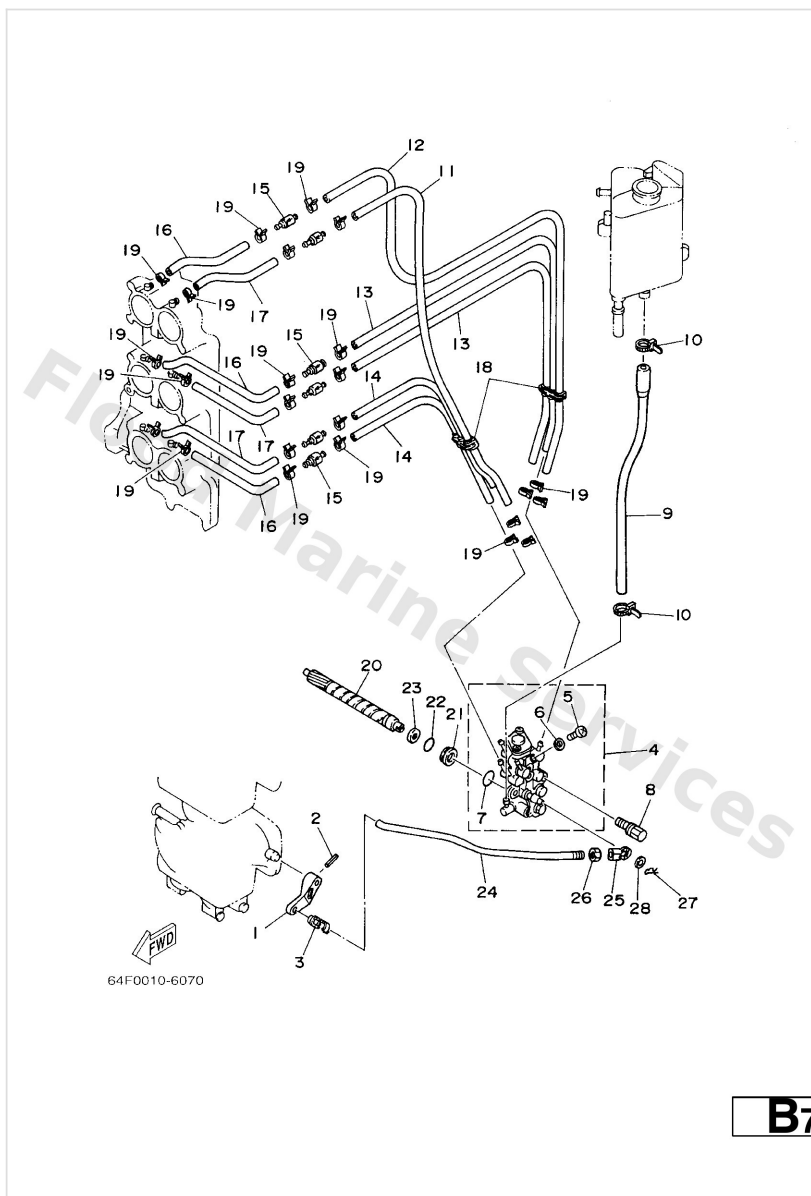
Ref	Part	
1	6Y5-8350T-02 Digital tachometer assembly AP	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83500-S5 Meter assembly AP	Buy now
7	6Y5-83570-S5 Speedometer assembly	Buy now
10	6Y5-83533-T2 Grommet	Buy now
11	6Y5-83557-31 Tube	Buy now
12	6Y5-83728-00 Connector assembly	Buy now
20	90465-11M10 Clamp AP	Buy now
14	6Y5-87122-S0 Cord assembly 1 AP	Buy now
15	6Y5-83553-M0 Wire, lead (l=2.5m) AP	Buy now
16	1E6-82151-00 Fuse (10a)	Buy now
17	6Y5-82117-00 Wire, lead AP	Buy now

Meter



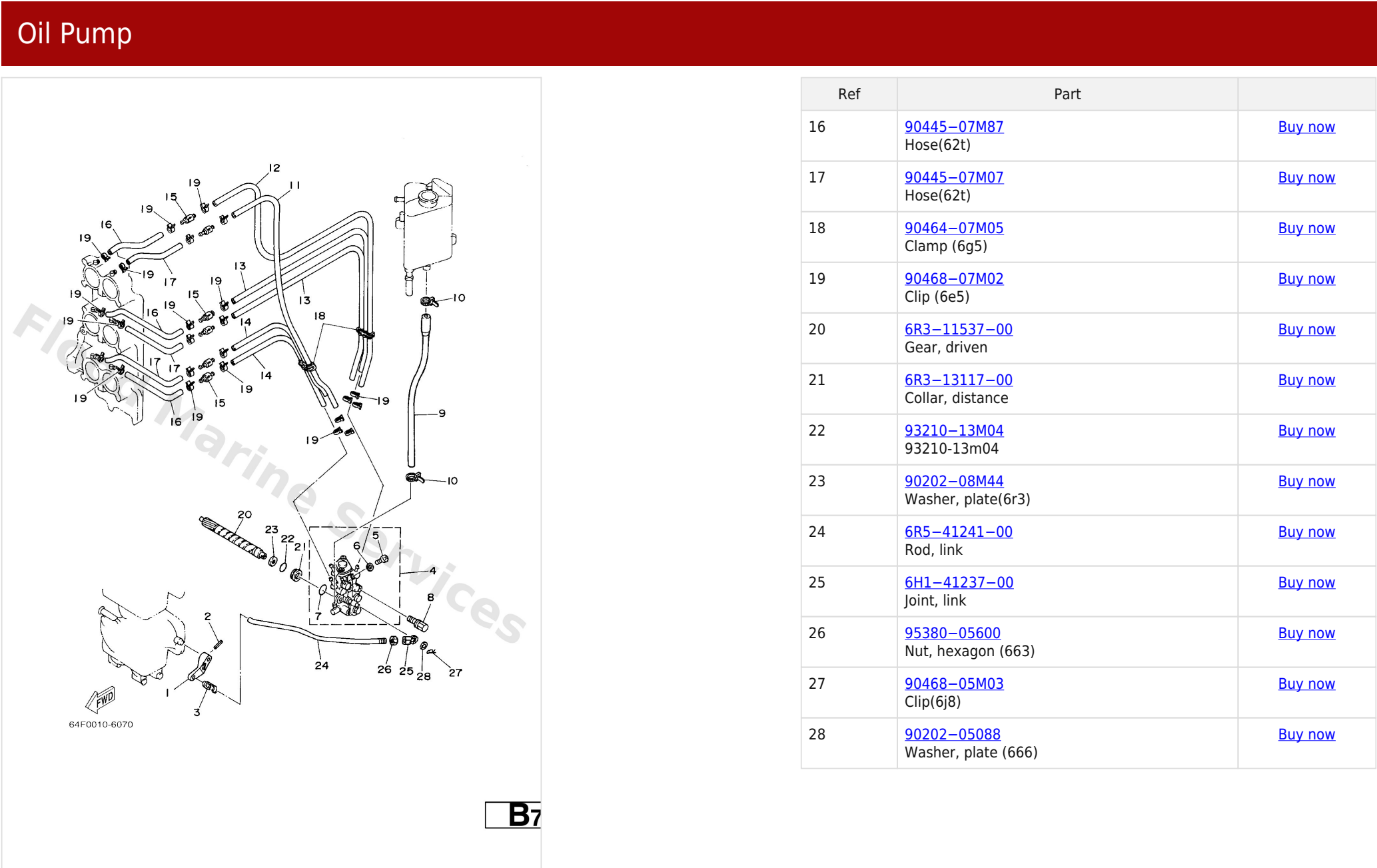
Ref	Part	
18	68F-82553-80 Extension, wire lead (8m) AP	Buy now
19	6Y5-83557-10 Tube (8m) AP	Buy now

Oil Pump



Ref	Part	
1	6E5-14276-01 Lever	Buy now
2	91690-30016 Pin, spring	Buy now
3	6R5-41237-00 Joint, link	Buy now
4	6R5-13200-10 Oil injection pump assembly	Buy now
5	6R3-13471-00 Screw	Buy now
6	6L2-13475-00 Gasket, breather bolt	Buy now
7	93210-19MA7 O-ring(6r0)	Buy now
8	90109-06M40 Bolt(6h0)	Buy now
9	6R3-13416-00 Pipe, oil 1	Buy now
10	90465-11M10 Clamp	Buy now
11	90445-07M77 Hose (I390)	Buy now
12	90445-07M85 Hose (I390)	Buy now
13	90445-07M72 Hose (I390)	Buy now
14	90445-07196 Hose (I200)	Buy now
15	6R3-13183-10 Valve, check	Buy now

Oil Pump

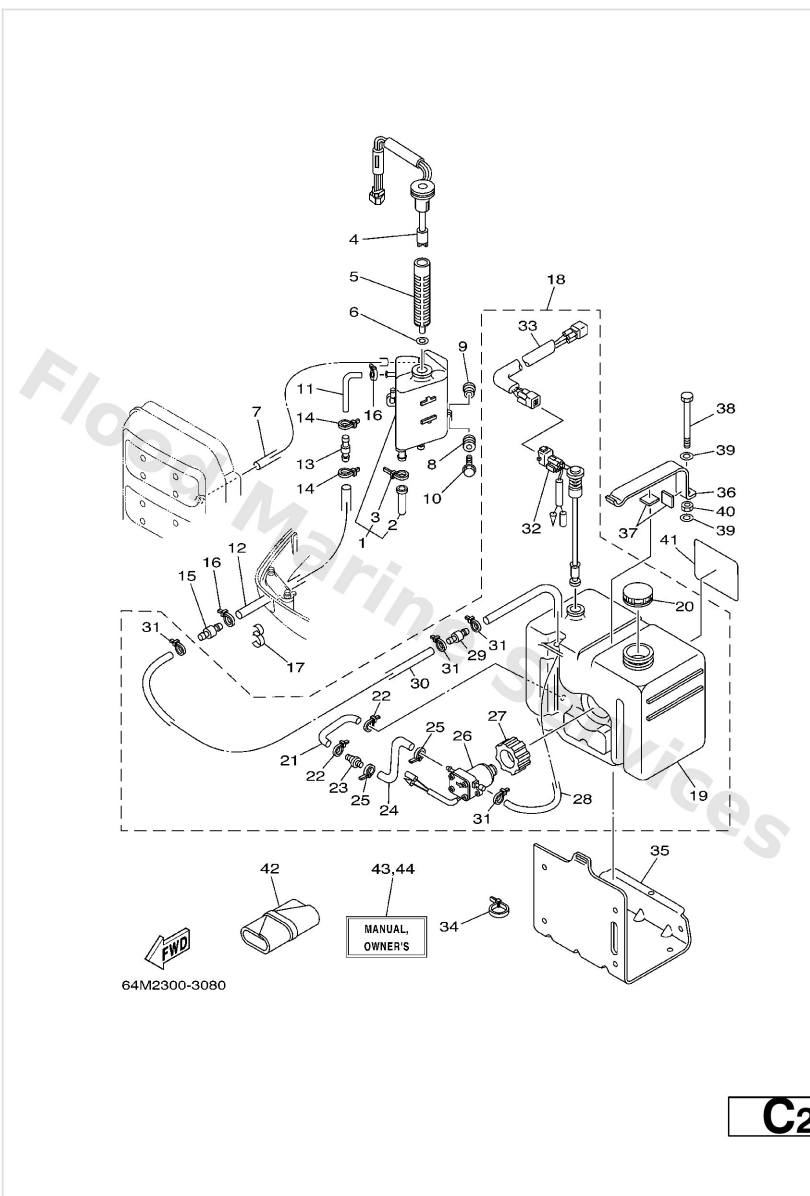


Oil Pump

Ref	Part	
16	90445-07M87 Hose(62t)	Buy now
17	90445-07M07 Hose(62t)	Buy now
18	90464-07M05 Clamp (6g5)	Buy now
19	90468-07M02 Clip (6e5)	Buy now
20	6R3-11537-00 Gear, driven	Buy now
21	6R3-13117-00 Collar, distance	Buy now
22	93210-13M04 93210-13m04	Buy now
23	90202-08M44 Washer, plate(6r3)	Buy now
24	6R5-41241-00 Rod, link	Buy now
25	6H1-41237-00 Joint, link	Buy now
26	95380-05600 Nut, hexagon (663)	Buy now
27	90468-05M03 Clip(6j8)	Buy now
28	90202-05088 Washer, plate (666)	Buy now

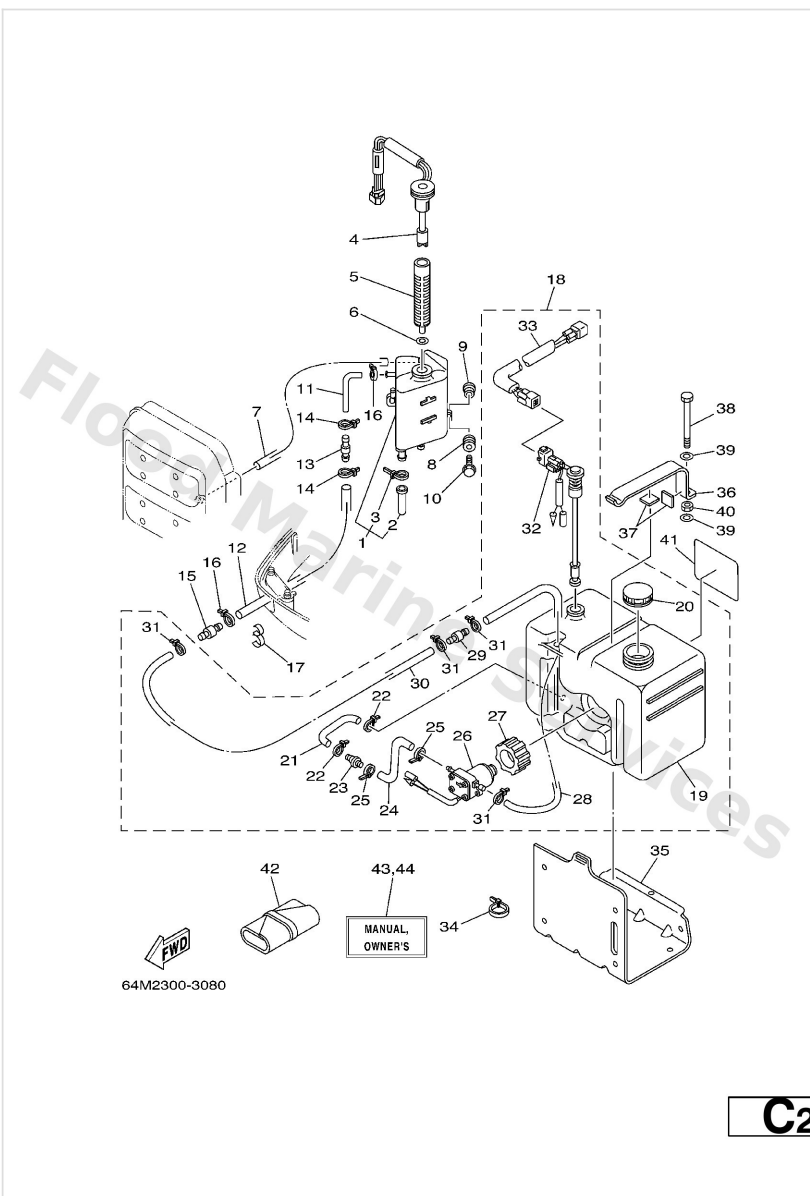
B7

Oil Tank



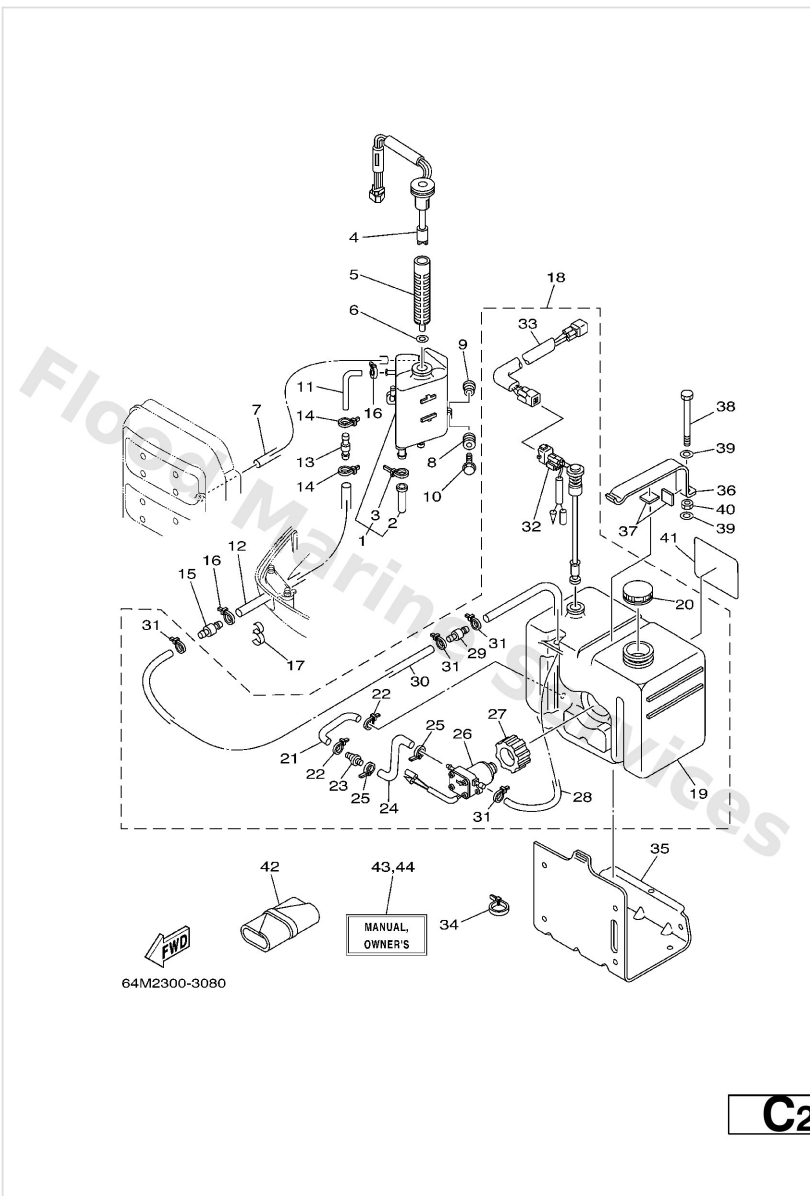
Ref	Part	
1	6E5-21750-05 Oil tank assembly	Buy now
2	6E5-13448-00 Cap, oil tank	Buy now
3	90465-13M11 Clamp (6e5)	Buy now
4	6R3-85730-03 Oil level gauge assembly	Buy now
5	6E5-13411-00 Strainer, oil	Buy now
6	6E5-13414-00 Gasket, strainer cover	Buy now
7	90445-05M02 Hose (I700)	Buy now
8	6A0-82317-00 Damper, ignition coil	Buy now
9	624-42542-00 Collar	Buy now
10	90119-06M65 Bolt, with washer	Buy now
11	64E-24323-00 Pipe 12	Buy now
12	90445-12207 Hose (I3000)	Buy now
13	6E5-24379-00 Pipe, joint 4	Buy now
14	90465-11M10 Clamp	Buy now
17	90464-13M34 Clamp(6r3)	Buy now

Oil Tank



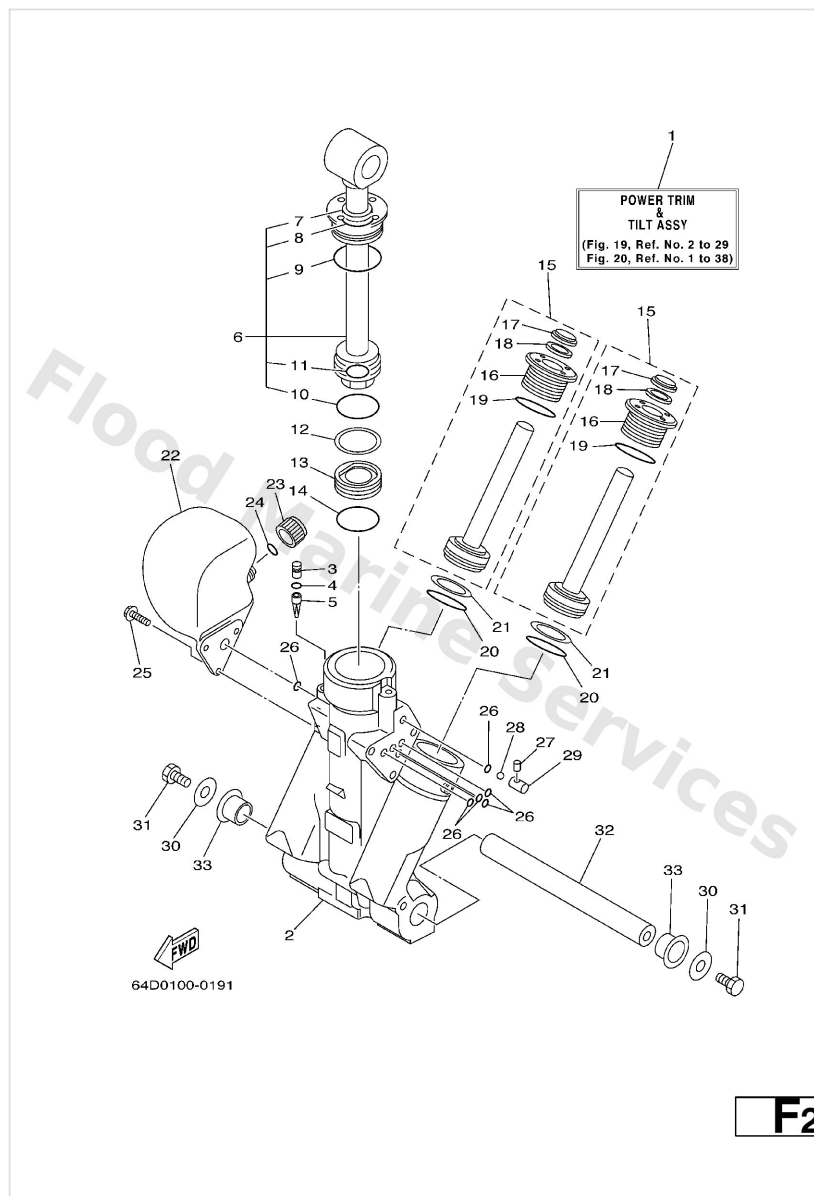
Ref	Part	
18	61A-21708-20 Sub oil tank assembly.	Buy now
19	6E5-21733-20 Sub tank, oil (10.5l)	Buy now
20	6E5-21770-03 Oil tank cap assembly	Buy now
21	6E5-24322-00 Pipe 11	Buy now
23	646-24251-02 Strainer 1	Buy now
24	6E5-24319-01 Pipe, oil	Buy now
26	6E5-81900-01 Oil feed pump assembly	Buy now
27	6E5-81922-00 Grommet	Buy now
28	6E5-24321-01 Pipe 10	Buy now
30	90445-11M26 Hose (l8000)	Buy now
32	6E5-85720-04 Oil level gauge assembly	Buy now
33	6R3-85721-80 Wire, lead	Buy now
35	6E5-21734-01-33 Holder, oil sub tank	Buy now
36	6E5-21798-01-33 Bracket, damper	Buy now
37	6E5-21746-00 Damper	Buy now

Oil Tank



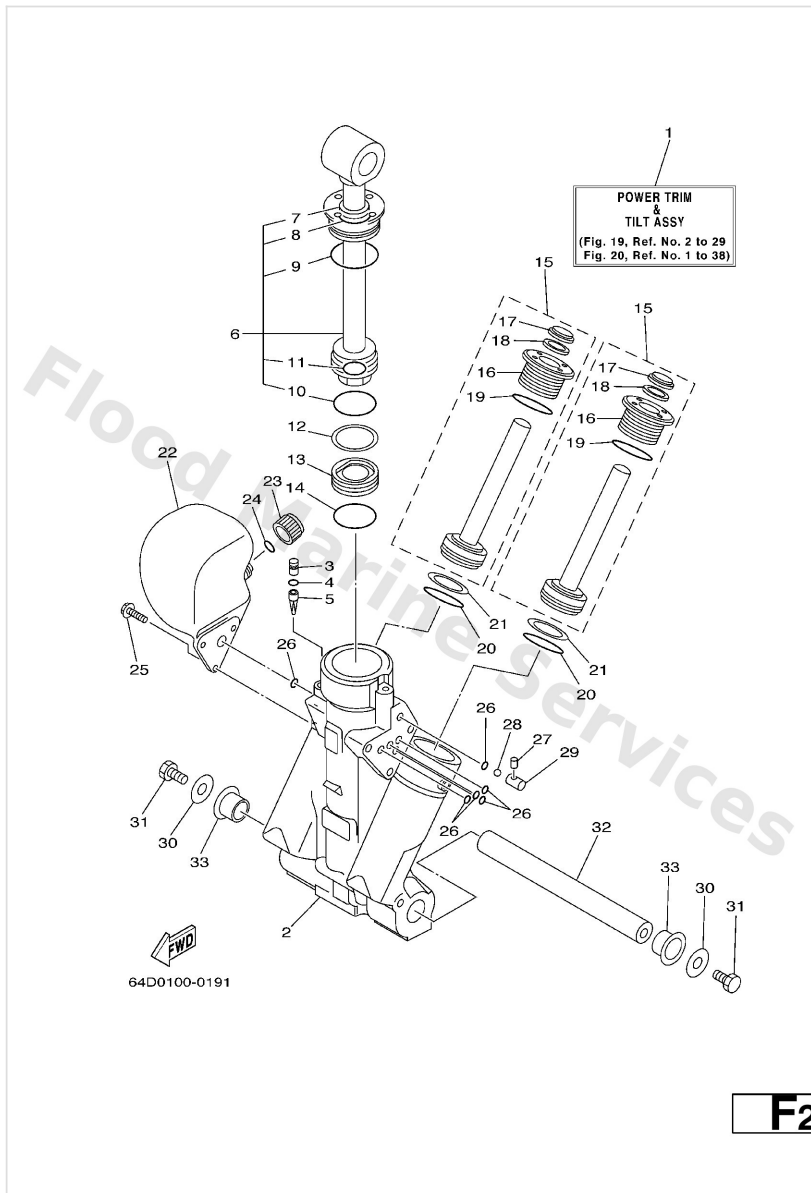
Ref	Part	
38	97080-06100 Bolt, hexagon	Buy now
39	92990-06600 Washer, plain (646)	Buy now
40	95380-06600 Nut(661)	Buy now
41	6E5-13437-62 Mark Caution	Buy now
42	656-W2810-02 Tool kit	Buy now
43	64C-28199-78-A0 O/m 115c/130beto/150feto/l '03 UR (E,F,S)	Buy now
43	64C-28199-78-B0 O/m 115c/130beto/150feto/l '03 UR (D,NL,I)	Buy now
44	64C-28199-88-A0 O/m 115ceto/130beto/150fet '03 UR (DK,P,GR)	Buy now
44	64C-28199-88-B0 O/m 115ceto/130beto/150fet '03 UR (N,S,SS)	Buy now

Power Trim & Tilt Assy 1



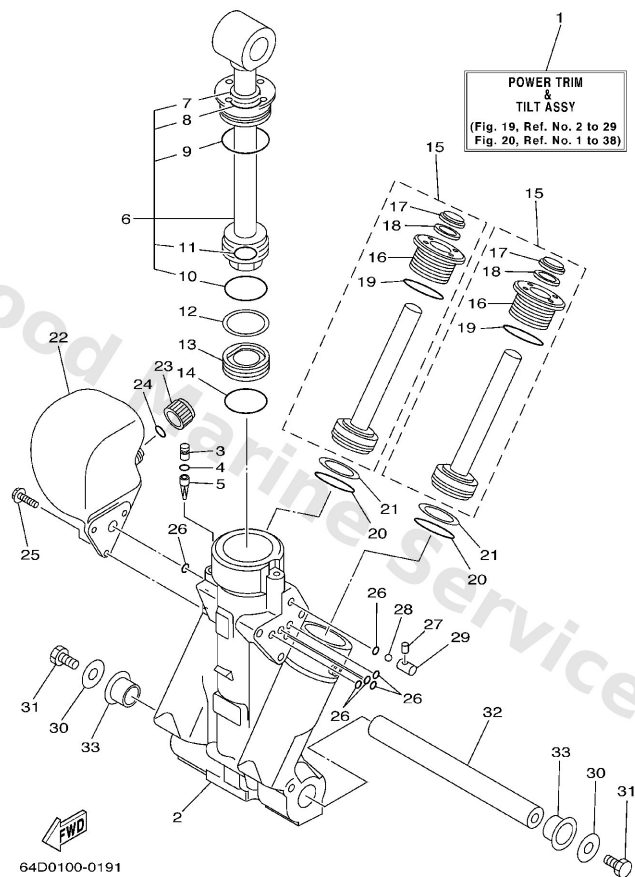
Ref	Part	
1	64E-43800-02-4D Power trim & tilt assembly	Buy now
2	64E-43825-01 Housing Trim & Tilt	Buy now
3	64E-4388J-00 Plug 2	Buy now
4	93210-10M74 O-ring	Buy now
5	64E-43817-00 Filter 2	Buy now
6	64E-43810-00 Tilt piston sub assembly	Buy now
7	64E-43898-00 Seal, dust 2	Buy now
8	64E-43867-00 O-ring 7	Buy now
9	64E-43866-00 O-ring 6	Buy now
10	6E5-43862-00 O-ring 2	Buy now
11	64E-43883-00 O-ring 10	Buy now
12	6E5-43872-00 Ring, back-up 2	Buy now
13	6E5-43814-02 Piston, free	Buy now
15	64E-43820-00 Trim piston sub assembly	Buy now
16	64E-43821-00 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
17	64E-43822-00 Seal, trim dust	Buy now
18	64E-4384J-00 Seal, trim down	Buy now
19	6G5-43864-00 O-ring 4	Buy now
20	6E5-43864-00 O-ring 4	Buy now
21	6E5-43874-01 Ring, back-up 4	Buy now
22	64E-43828-00 Body, reservoir	Buy now
23	64E-43829-00 Plug, reservoir	Buy now
24	64E-43897-00 O-ring	Buy now
25	64E-4388E-00 Bolt ,screw (l:14mm)	Buy now
26	64E-43869-00 O-ring 9	Buy now
27	64E-4381G-00 Pin 1	Buy now
28	6E5-43858-00 Ball 1	Buy now
29	64E-4382G-00 Valve seat	Buy now
30	90201-08M14 Washer, plate	Buy now
31	97080-08016 Bolt	Buy now

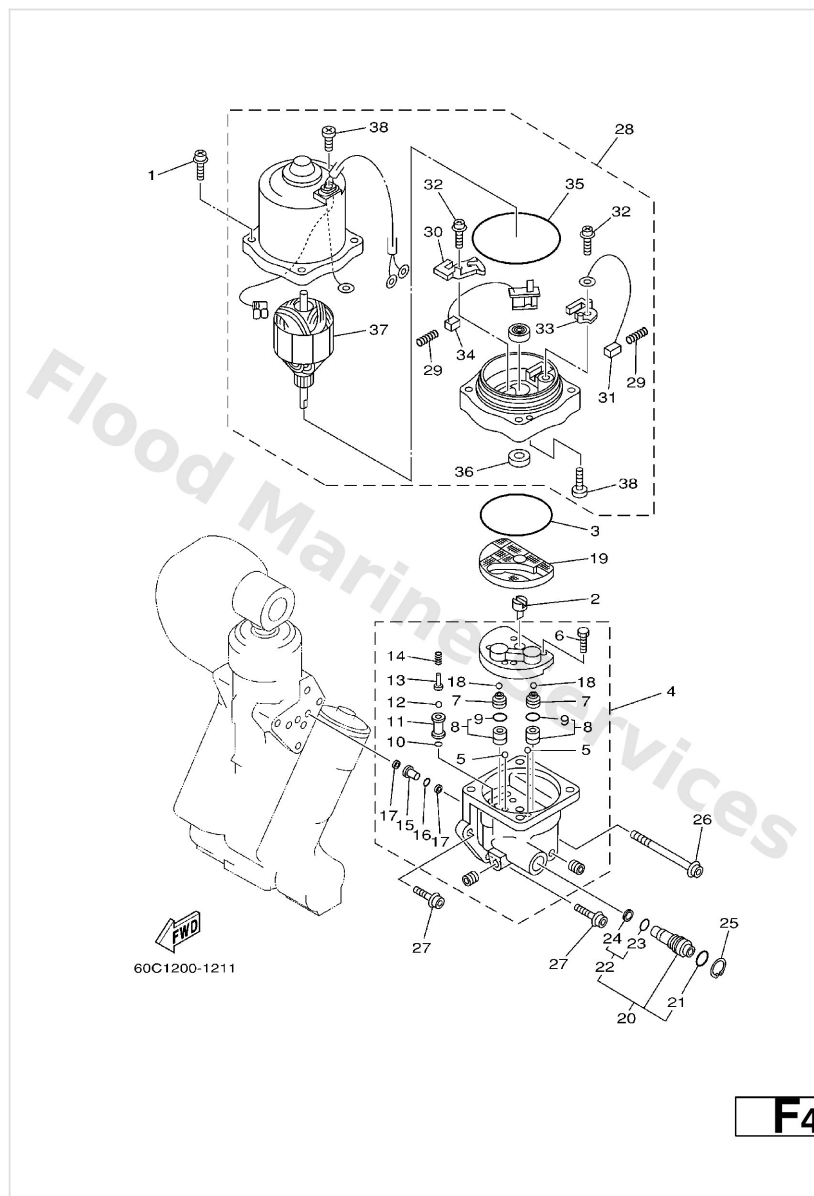
Power Trim & Tilt Assy 1



F2

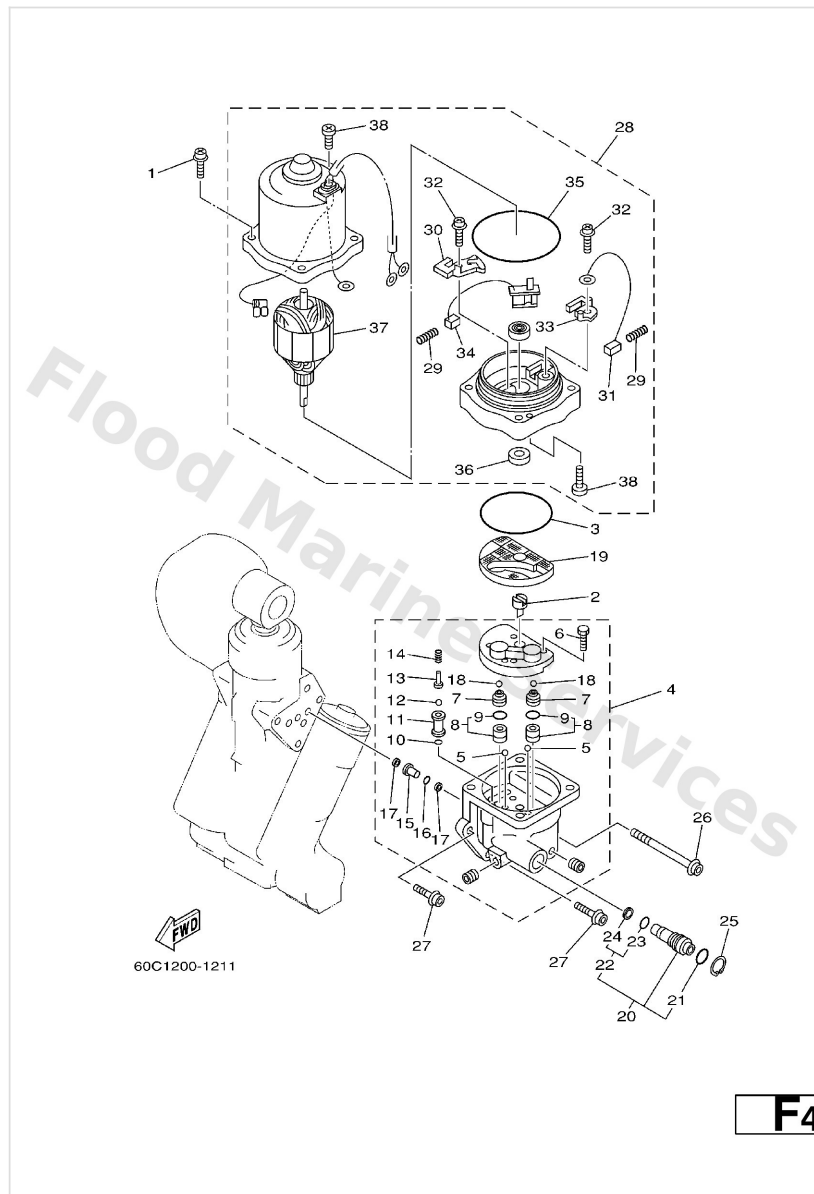
Ref	Part	
32	64E-43818-01 Lower shock mount pin set	Buy now
33	90386-22M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



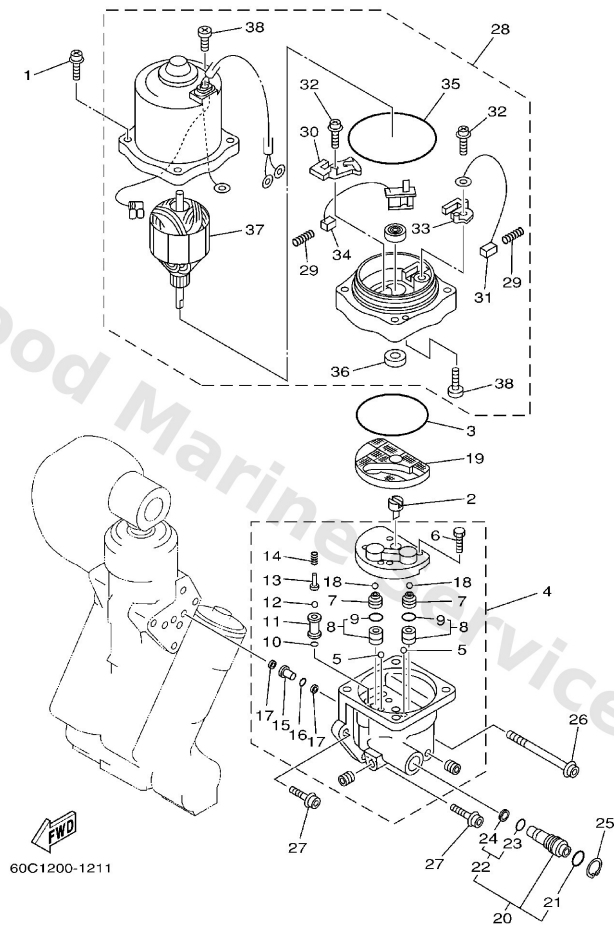
Ref	Part	
1	64E-4388E-10 Bolt ,screw (l:34.7mm)	Buy now
2	64E-43831-00 Connector, shaft	Buy now
3	64E-43868-00 O-ring 8	Buy now
4	64E-43830-00 Gear pump assembly	Buy now
5	72X-43858-00 Ball	Buy now
6	64E-43843-00 Screw, valve lock	Buy now
7	64E-43841-00 Piston, shuttle	Buy now
8	64E-43802-00 Valve sub assembly	Buy now
9	6E5-43896-00 O-ring	Buy now
10	6G5-43863-00 O-ring 3	Buy now
11	64E-43851-00 Seat, Relief Valve	Buy now
12	64E-43858-00 Ball	Buy now
13	64E-43859-00 Pin, Valve Support	Buy now
14	64E-43855-00 Spring, up relief	Buy now
15	64E-43850-00 Valve sub assembly	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
16	64E-43865-00 O-ring 10	Buy now
17	64E-43816-00 Filter 1	Buy now
19	64E-43817-10 Filter 2	Buy now
20	64E-43860-00 Manual valve sub-assembly	Buy now
21	72X-85075-L0 O-ring (nsd161)	Buy now
22	64E-43827-00 Ring set	Buy now
23	64E-4387A-00 O-ring	Buy now
24	64E-43873-00 Ring, back up	Buy now
25	64E-43875-00 Ring, snap	Buy now
26	64E-43879-10 Screw, with washer	Buy now
27	64E-43879-00 Screw, with washer	Buy now
28	64E-43880-01 Motor assembly	Buy now
29	6H1-4386K-10 Spring, brush	Buy now
30	64E-4380J-00 Holder Brush	Buy now
31	64E-43891-00 Brush 1	Buy now

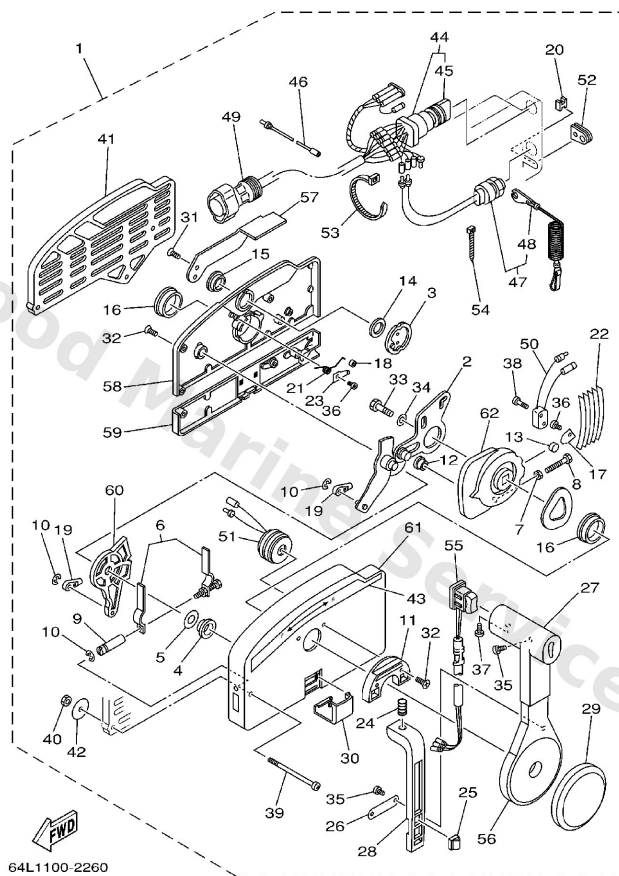
Power Trim & Tilt Assy 2



F4

Ref	Part	
32	97607-04310 Screw, pan head(6g8)	Buy now
33	64E-4380F-00 Holder, brush 2	Buy now
34	64E-43892-00 Breaker comp. (brush 2)	Buy now
35	6G5-43865-00 O-ring	Buy now
36	93102-08M43 Oil seal(6b0)	Buy now
37	64E-43805-00 Armature assembly	Buy now
38	64E-43843-10 Screw valve lock	Buy now

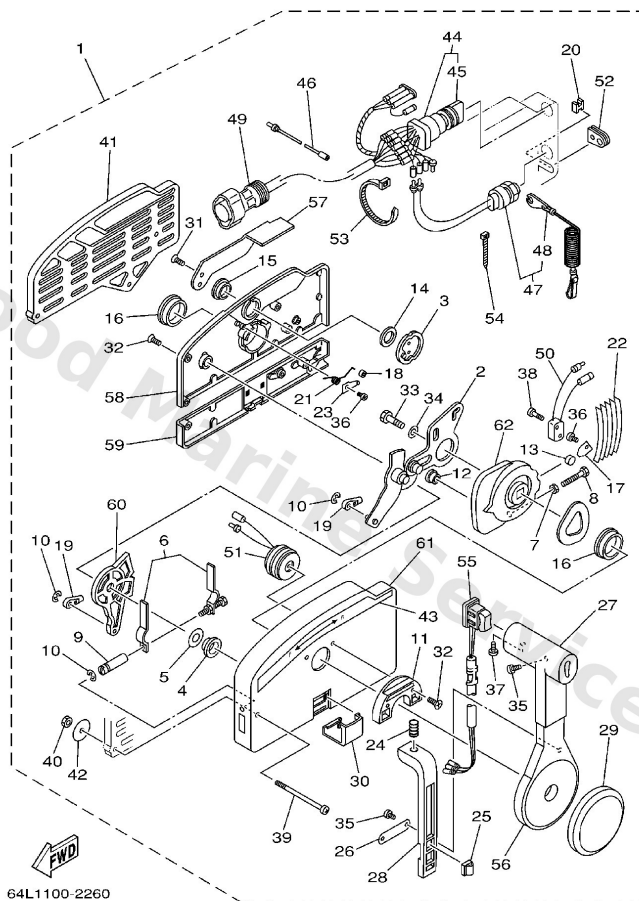
Remote Control Assy



B5

Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

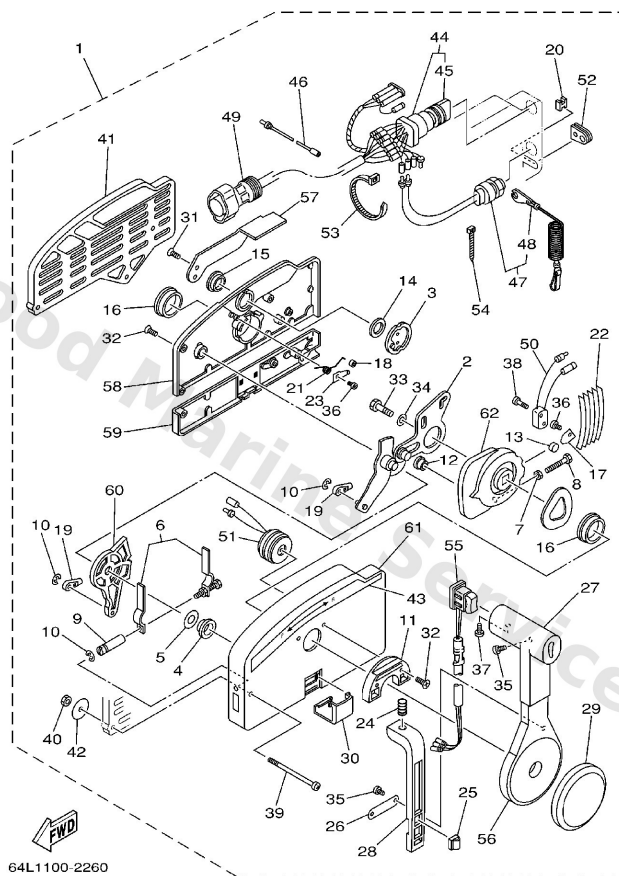
Remote Control Assy



B5

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

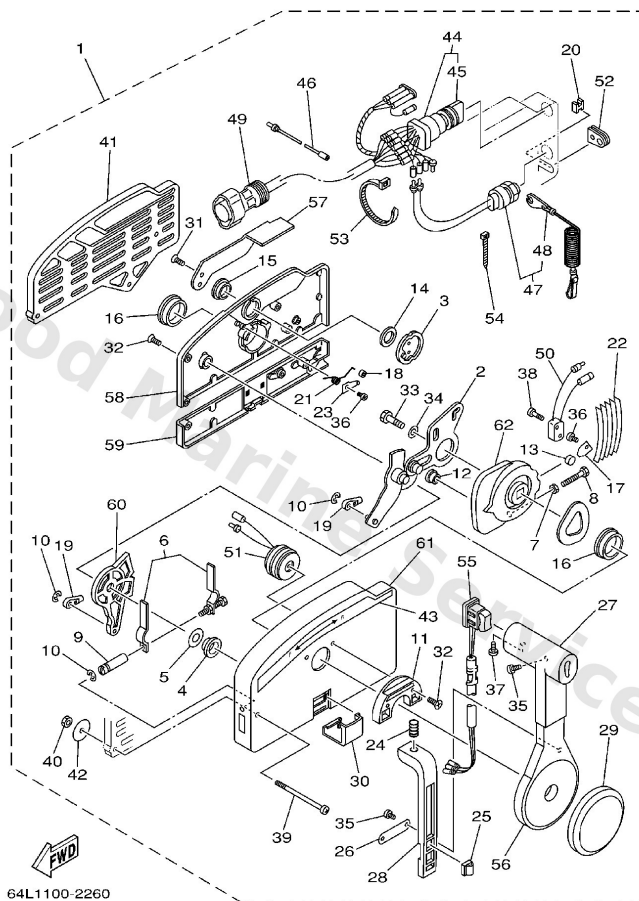
Remote Control Assy



B5

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now
45	703-82577-00 Cap, key	Buy now

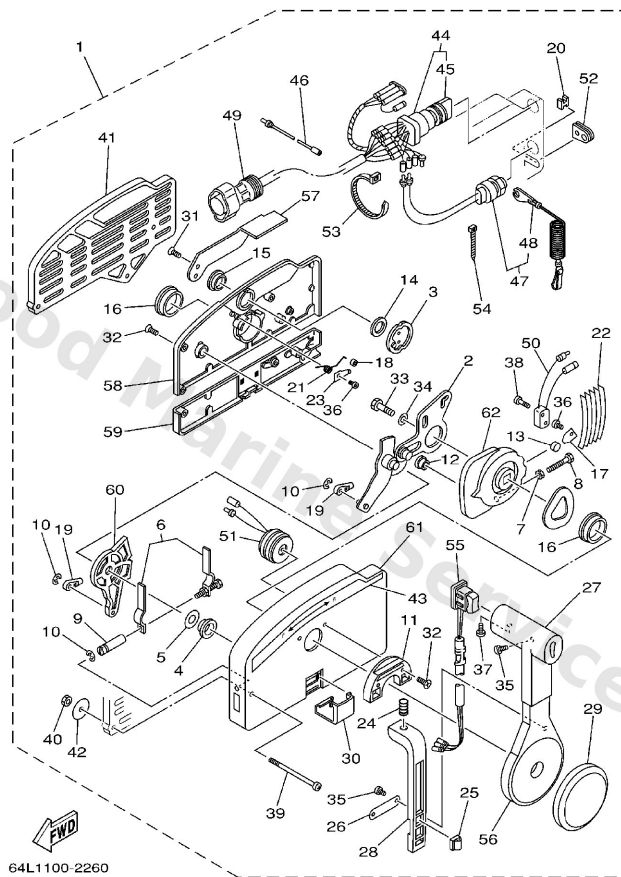
Remote Control Assy



B5

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) LJ5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

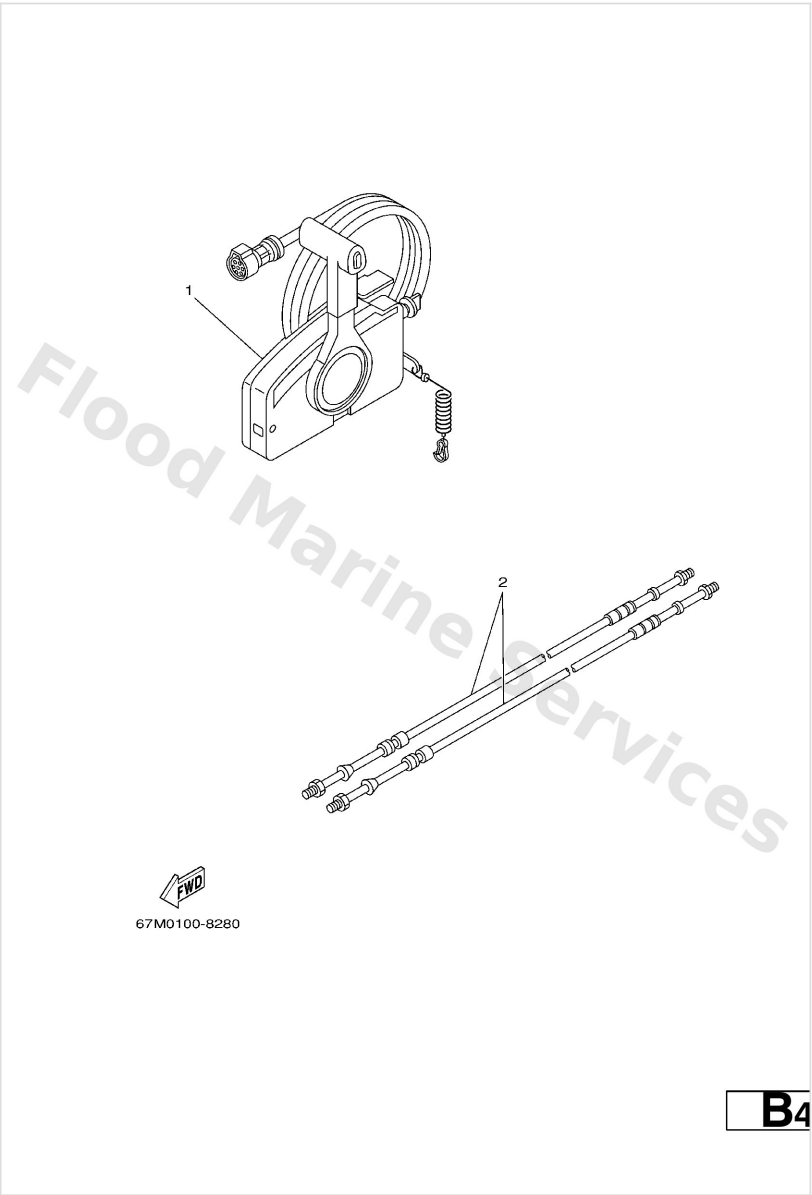
Remote Control Assy



B5

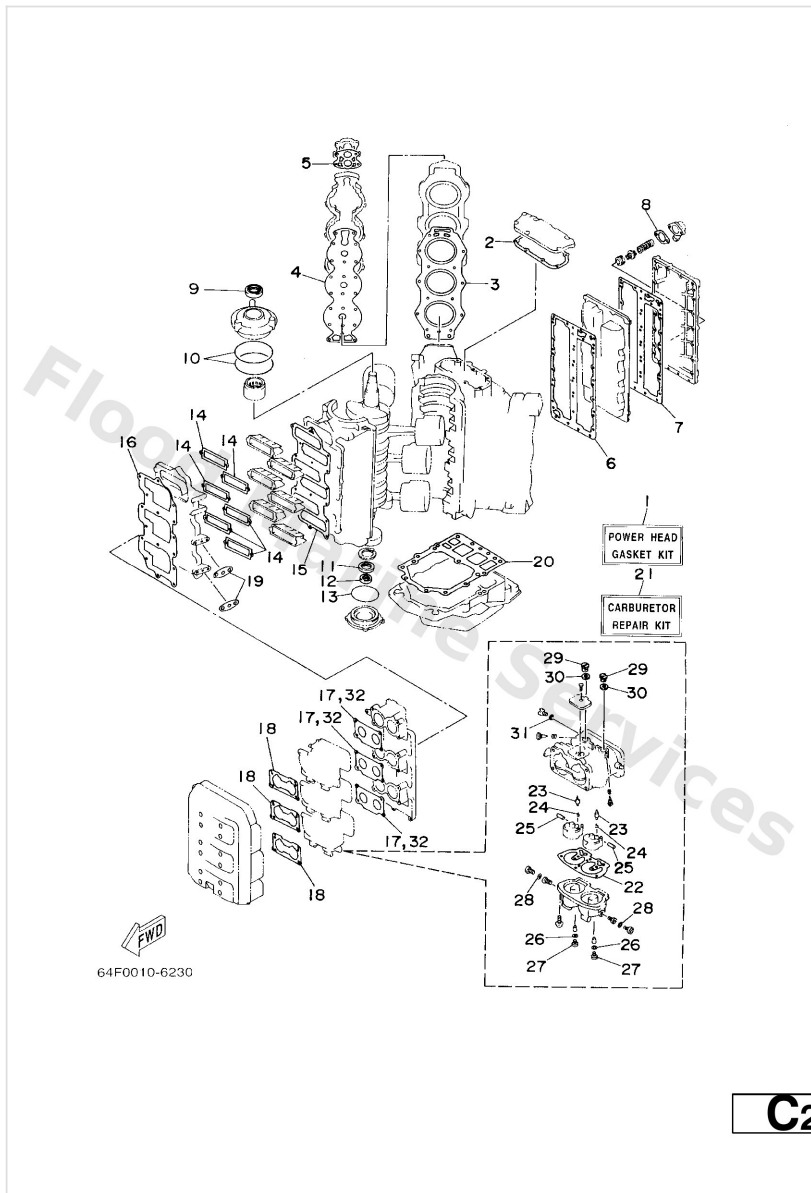
Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

Remote Control Box



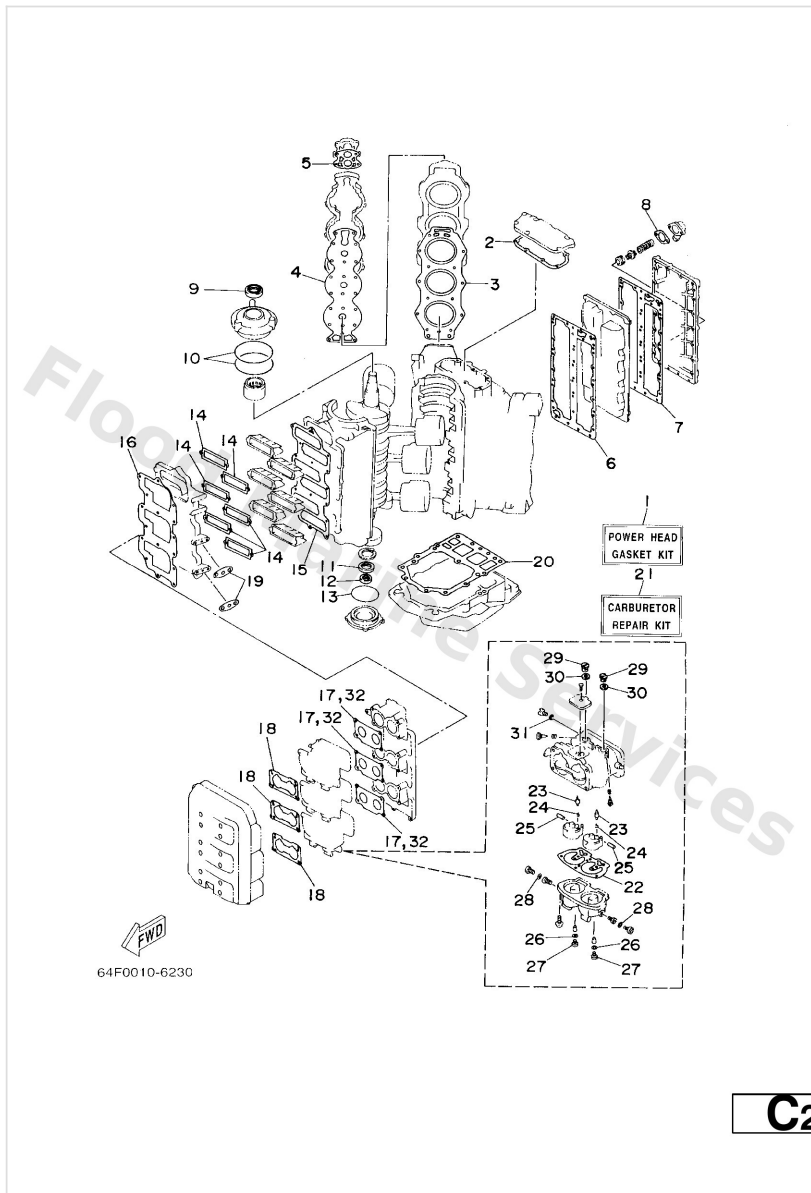
Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now
2	701-48320-60 Cable, Remote Control L=16F UR	Buy now
2	701-48320-80 Cable, Remote Control L=17F UR	Buy now
2	701-48350-00 Cable, Remote Control L=21F UR	Buy now
2	701-48350-20 Cable, Remote Control L=23F UR	Buy now

Repair Kit 1



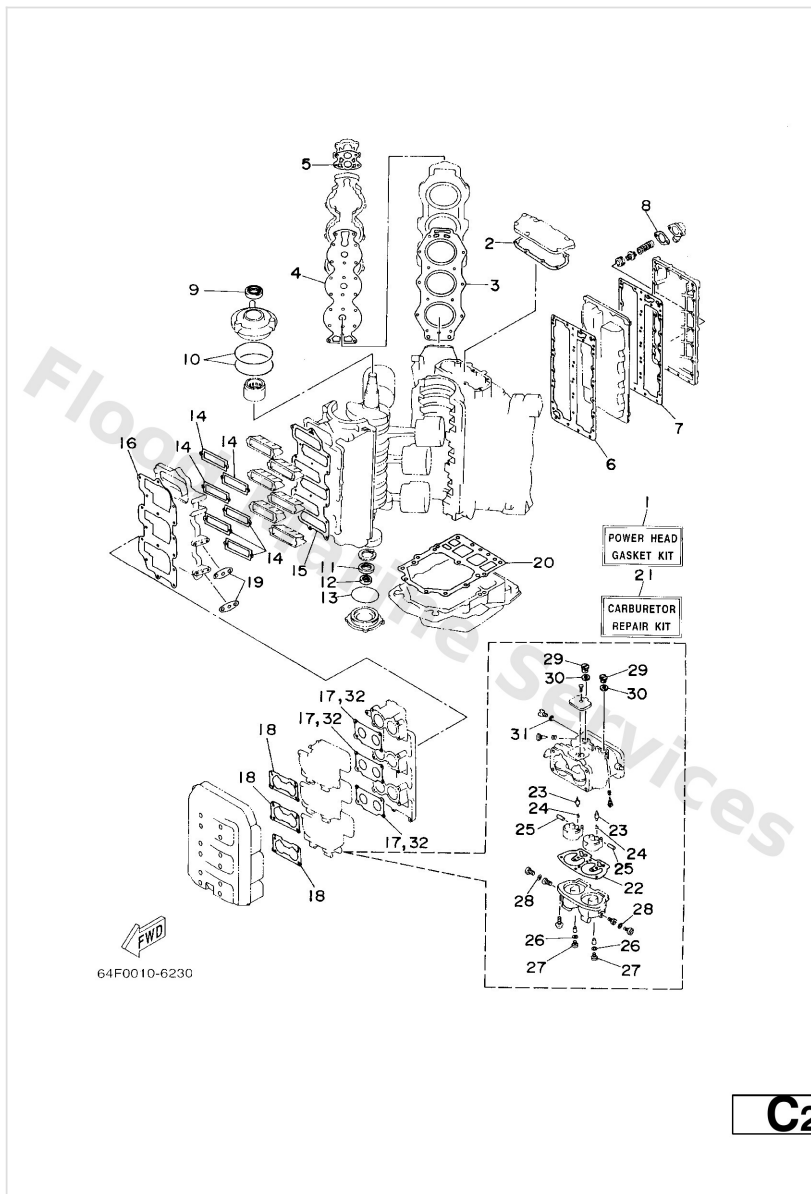
Ref	Part	
1	64F-W0001-00 Power head gasket kit	Buy now
2	6E5-11381-A2 Gasket 1	Buy now
3	6G5-11181-A2 Gasket, cylinder head 1	Buy now
4	6G5-11193-A0 Gasket, head cover 1	Buy now
5	688-12414-A1 Gasket, cover	Buy now
6	6G5-41112-A1 Gasket, exhaust inner cover	Buy now
7	6G5-41114-A0 Gasket, exhaust inner cover	Buy now
8	6G5-11382-A1 Gasket 2	Buy now
9	93102-40M14 Oil seal(61a)	Buy now
10	93211-04001 O-ring	Buy now
11	93102-35M13 Oil seal (6e5)	Buy now
12	93101-22M15 Oil seal (6e5)	Buy now
13	93210-74M35 O-ring (6e5)	Buy now
14	6K7-13621-A1 Gasket, valve seat	Buy now
15	6K7-13646-A2 Gasket, manifold 2	Buy now

Repair Kit 1



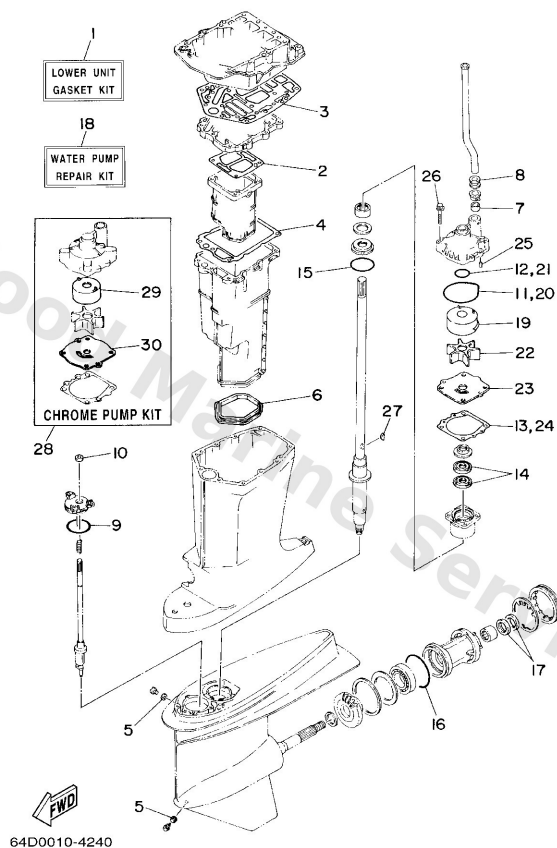
Ref	Part	
16	64E-13645-A0 Gasket, manifold 1	Buy now
17	6E5-14198-A2 Gasket	Buy now
18	6K7-14483-00 Gasket	Buy now
19	650-24431-A0 Gasket, fuel pump	Buy now
20	6G5-45113-A1 Gasket, upper casing	Buy now
21	64D-W0093-01 Carburetor repair kit	Buy now
22	64D-14384-01 Gasket, float chamber	Buy now
23	6E5-14546-00 Valve, needle	Buy now
24	6E5-14159-00 Clip	Buy now
25	6E5-14386-02 Pin, float	Buy now
26	61U-14959-00 Gasket	Buy now
27	64D-14394-00 Valve, drain	Buy now
28	6E5-14398-01 Gasket	Buy now
29	6E5-14328-01 Plug	Buy now
30	6E5-14979-00 Gasket	Buy now

Repair Kit 1



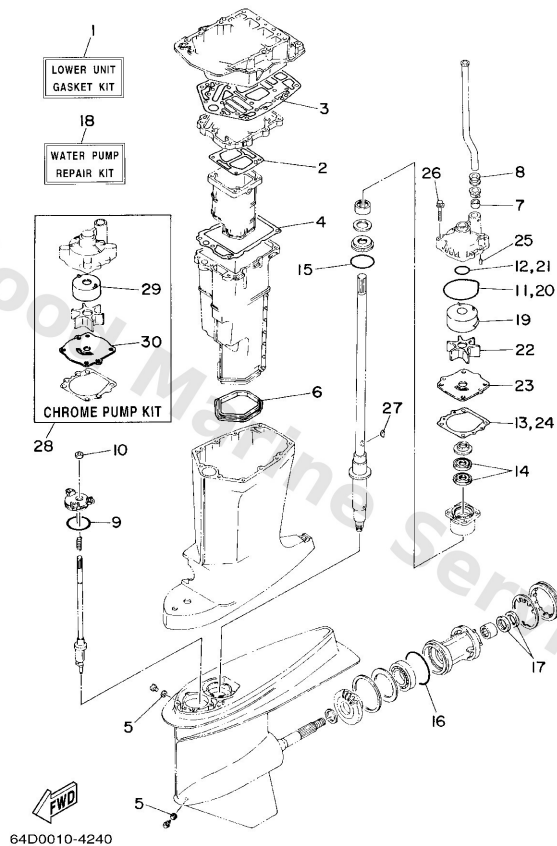
Ref	Part	
31	6J8-14959-00 Gasket, drin screw	Buy now

Repair Kit 2



Ref	Part	
1	6G5-W0001-C1 Lower unit gasket kit	Buy now
2	6G5-41134-A1 Gasket, exhaust manifold	Buy now
3	6G5-45114-A1 Gasket, upper casing	Buy now
4	6E5-41135-A0 Gasket, exhaust manifold	Buy now
5	90430-08020 Gasket	Buy now
6	6E5-45123-00 Gasket, muffler	Buy now
7	6E5-44365-00 Damper, water seal 1	Buy now
8	6E5-44366-00 Damper, water seal 2	Buy now
9	93210-58144 O-ring(47x)	Buy now
10	93106-09014 Oil seal	Buy now
11	93210-86M38 O-ring (6e5)	Buy now
12	93210-37160 O-ring (6g8)	Buy now
13	6E5-44315-A0 Gasket,water pump	Buy now
14	93101-28M16 Oil seal (6e5)	Buy now
15	93210-55M14 O-ring (70e)	Buy now

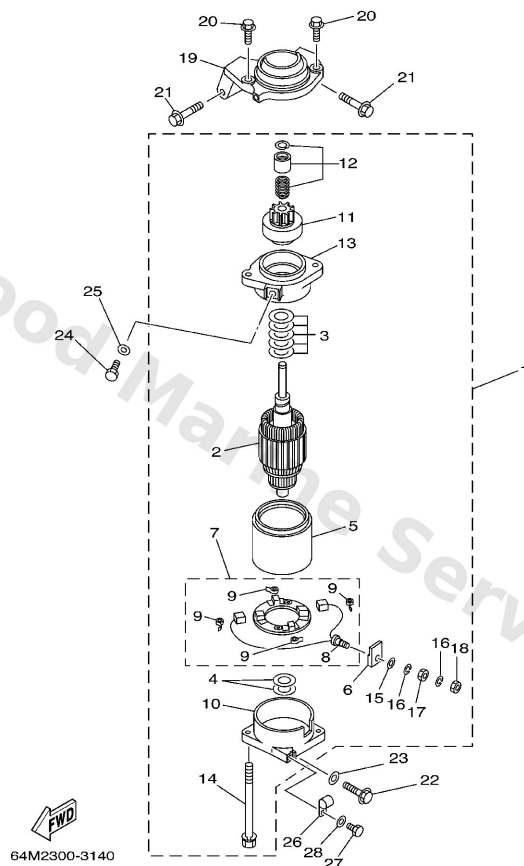
Repair Kit 2



C4

Ref	Part	
16	93210-97M55 O-ring (6g5)	Buy now
17	93101-30M17 Oil seal (6e5)	Buy now
18	61A-W0078-A3 Water pump repair kit	Buy now
19	61A-44322-02 Insert, cartridge	Buy now
22	6E5-44352-01 Impeller	Buy now
23	6G5-44323-00 Outer plate, cartridge	Buy now
25	93606-12019 Pin, dowel (614)	Buy now
26	90119-08M14 Bolt, with washer	Buy now
27	90280-04M05 Key, woodruff (6e5)	Buy now
28	61A-W0078-2A Chrome pump kit	Buy now
29	6R3-44322-42 Insert, cartridge	Buy now
30	6G5-44323-40 Outer plate, cartridge	Buy now

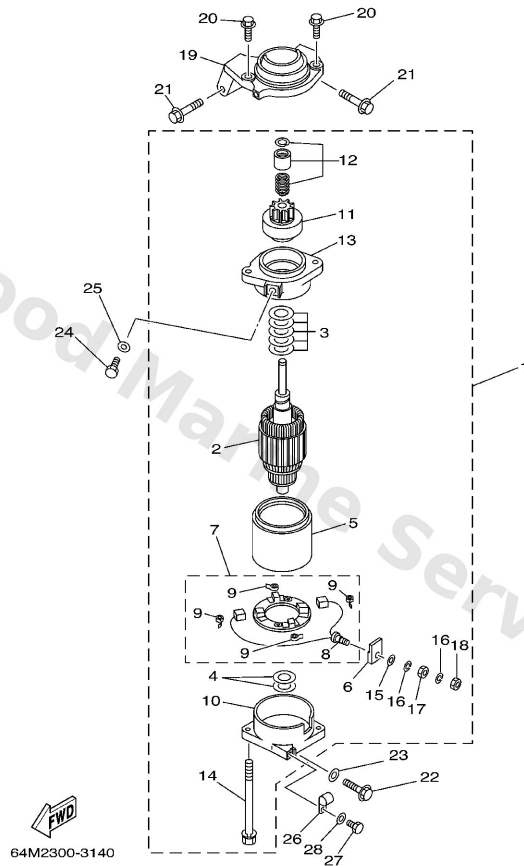
Starting Motor



D5

Ref	Part	
1	6N7-81800-10 Starting motor assembly	Buy now
2	6N7-81850-10 Armature assembly	Buy now
3	61A-81809-00 Washer kit	Buy now
4	61A-81824-00 Washer 2	Buy now
5	6N7-81810-00 Stator assembly	Buy now
6	6K7-8182G-10 Bush, terminal	Buy now
7	6N7-81840-00 Brush holder assembly	Buy now
8	6N7-81801-00 Brush set	Buy now
9	6N7-81813-00 Spring, brush	Buy now
10	6N7-81820-10 Rear bracket assembly	Buy now
11	6N7-81807-00 Gear assembly, starting motor	Buy now
12	6N7-81857-00 Pinion stopper set	Buy now
13	6N7-81830-00 Front bracket assembly	Buy now
14	6K7-81826-10 Bolt	Buy now
15	6E5-8182E-10 Washer, spring	Buy now

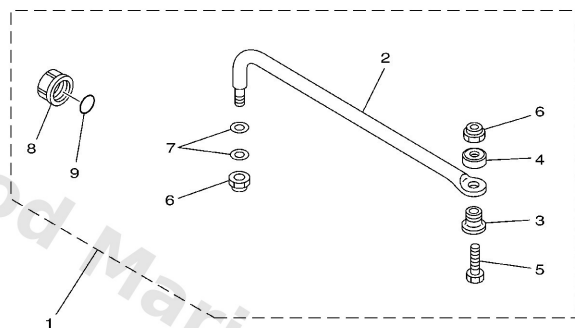
Starting Motor



D5

Ref	Part	
16	6E5-8182F-10 Washer,plain	Buy now
17	6E5-8182A-10 Nut	Buy now
18	6E5-8182K-10 Nut	Buy now
19	6K7-81822-00-94 Bracket, starting motor	Buy now
20	90119-08M76 Bolt, with washer(6e5)	Buy now
21	90119-08M77 Bolt, with washer(6e5)	Buy now
22	90119-08M57 Bolt, with washer	Buy now
23	92990-08600 Washer, plain (663)	Buy now
24	97095-08016 Bolt, hexagon deep recess	Buy now
25	92995-08600 Washer, plain (663)	Buy now
26	90465-06M86 Clamp	Buy now
27	97095-06012 Bolt(gh1)	Buy now
28	92995-06600 Washer, plain (646)	Buy now

Steering Guide

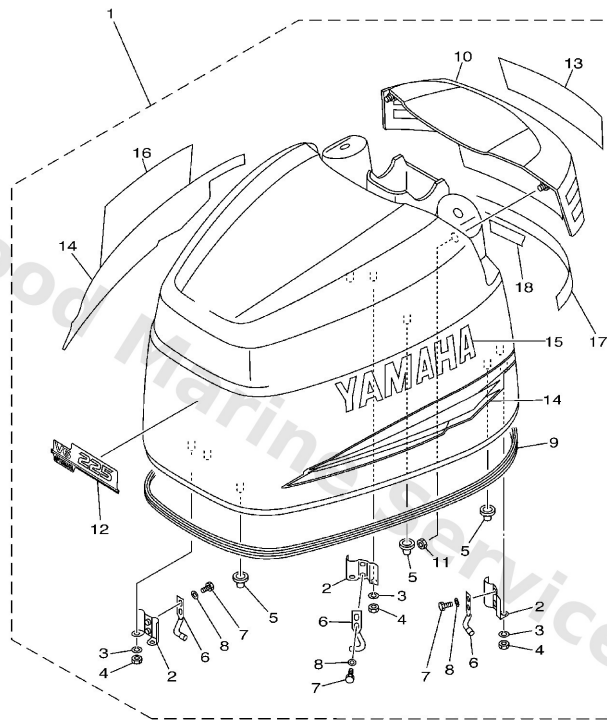


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B3

Ref	Part	
1	6E5-61350-02 Steering guide attachment kit AP	Buy now
2	6E5-61351-01 Rod, steering link	Buy now
3	90387-10M61 Collar (6e5)	Buy now
4	90560-12M01 Spacer (6e5)	Buy now
5	6E5-61355-00 Bolt	Buy now
6	90185-09M01 Nut, nylon (663)	Buy now
7	90201-10M20 Washer, plate (663)	Buy now
8	6E5-43145-01 Cap, clamp bracket	Buy now
9	93210-16275 O-ring	Buy now

Top Cowling

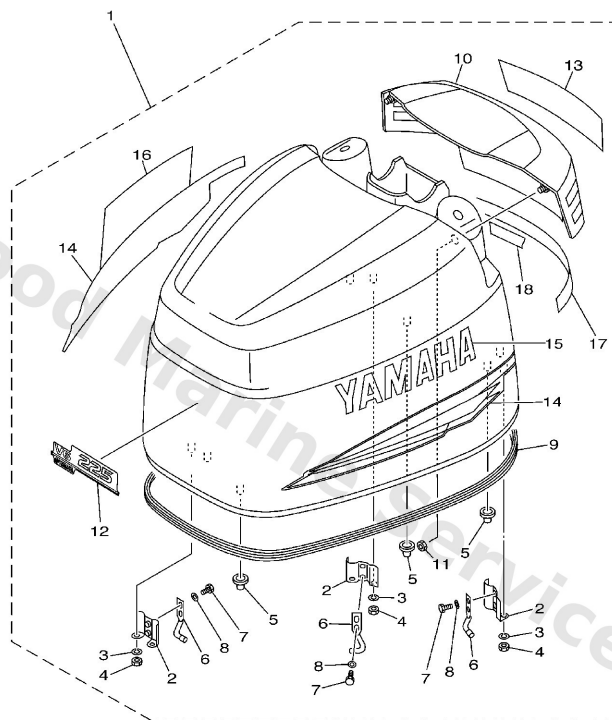


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A4

Ref	Part	
1	64F-42610-50-4D Top cowling assembly	Buy now
2	6R3-42647-00 Holder, clamp band	Buy now
3	92990-06100 Washer(6a1)	Buy now
4	95380-06600 Nut(661)	Buy now
5	64D-42662-00 Damper	Buy now
6	64D-42814-00 Hook, clamp	Buy now
7	97095-06012 Bolt(gh1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	64D-42615-00 Seal	Buy now
10	64D-42613-00-4D Molding, air duct	Buy now
11	90179-06M24 Nut(6j8)	Buy now
12	64F-42677-50 Graphic Front	Buy now
13	64F-42687-30 Emblem, rear	Buy now
14	64D-W0070-30 Graphic Set	Buy now
15	64C-42681-30 Mark, cowling	Buy now

Top Cowling

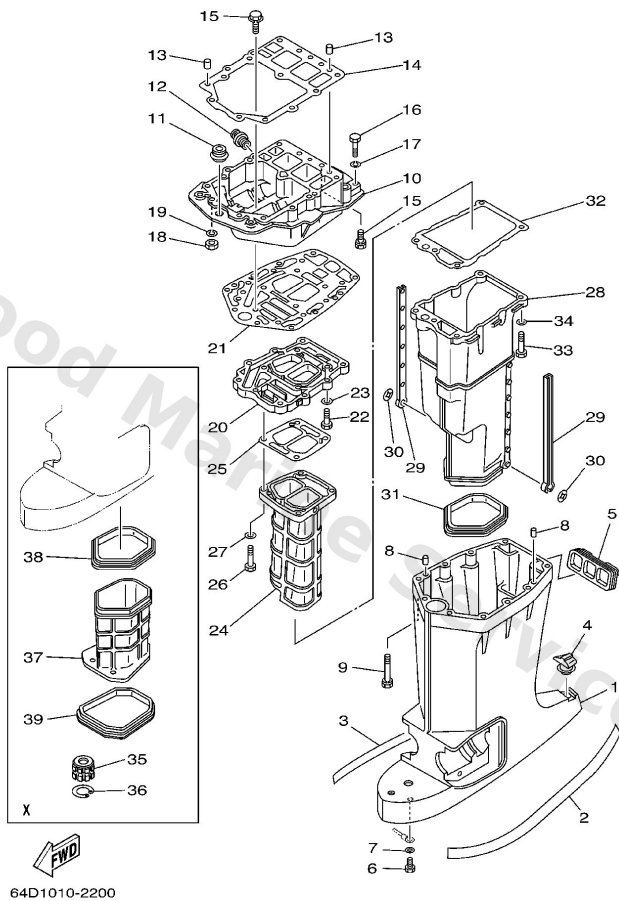


FWD
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A4

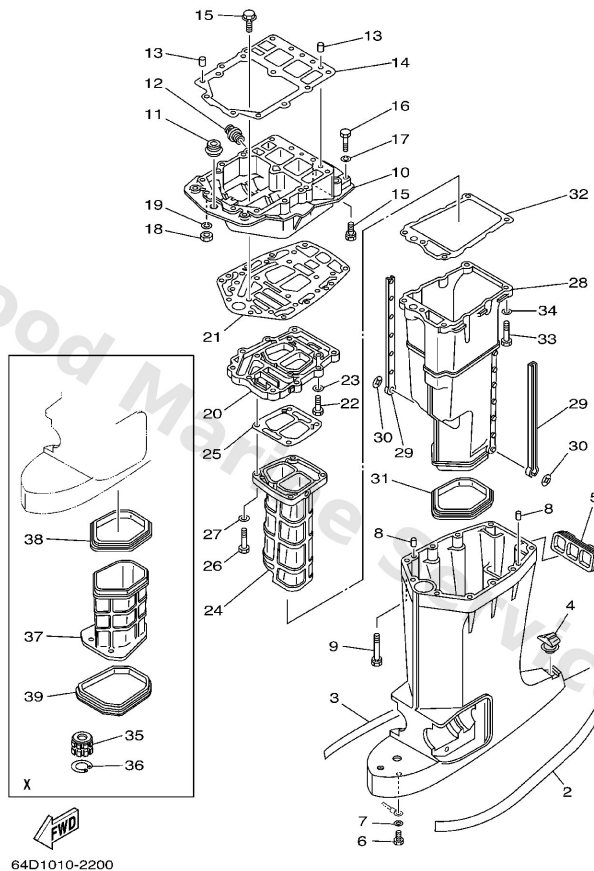
Ref	Part	
16	64C-42682-30 Mark, cowling	Buy now
17	64D-4267A-30 Graphic, rear 2	Buy now
18	64D-42678-30 Graphic, Rear	Buy now

Upper Casing



Ref	Part	
1	6E5-45111-02-8D Casing, upper L	Buy now
1	6E5-45111-23-8D Casing, upper X	Buy now
2	6R3-42791-41 Mark 1	Buy now
3	6R3-42792-41 Mark	Buy now
4	6E5-45155-00 Cap	Buy now
5	6E5-42769-00 Seal, rubber	Buy now
6	97095-06010 Bolt	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	93608-12M05 Pin, dowel b (6e5)	Buy now
9	90119-08027 Bolt, with washer	Buy now
10	6G5-41137-02-94 Guide, exhaust	Buy now
11	6E5-42724-00 Grommet	Buy now
12	6G5-12581-00 Joint, hose	Buy now
14	6G5-45113-A1 Gasket, upper casing	Buy now
15	90119-08M79 Bolt, hexagon (fj1)	Buy now

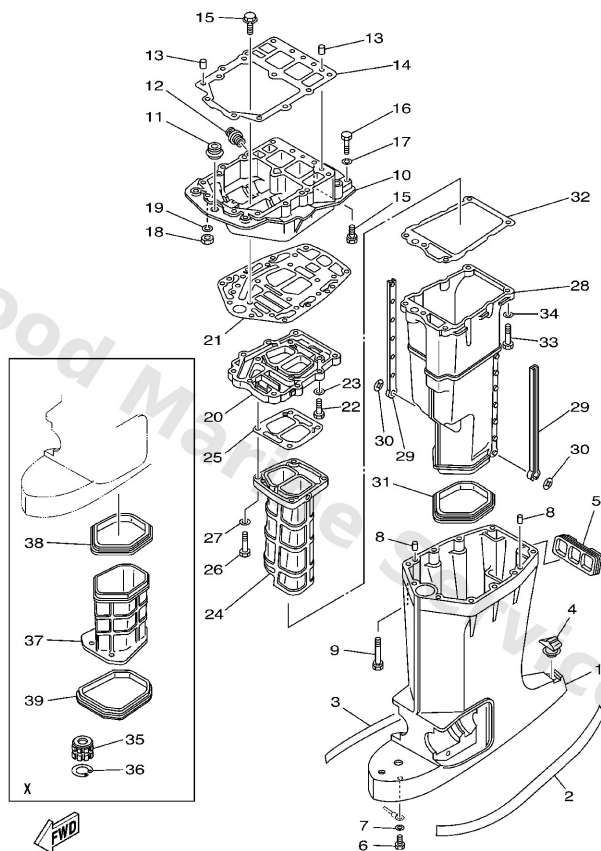
Upper Casing



F6

Ref	Part	
16	97095-08045 Bolt, hexagon	Buy now
17	92995-08100 Ybs67-8 washer, spring	Buy now
18	95380-08700 Nut(661)	Buy now
20	6G5-41131-01-5B Manifold, ext. 1	Buy now
21	6G5-45114-A1 Gasket, upper casing	Buy now
22	97095-08030 Bolt, hexagon (fj1)	Buy now
23	92995-08600 Washer, plain (663)	Buy now
24	64D-41132-00-5B Manifold, exhaust	Buy now
25	6G5-41134-A1 Gasket, exhaust manifold	Buy now
28	6E5-14711-01-5B Muffler 1	Buy now
29	6E5-14737-00 Damper, muffler	Buy now
30	90183-05M02 Nut, spring (6e5)	Buy now
31	6E5-45123-00 Gasket, muffler	Buy now
32	6E5-41135-A0 Gasket, exhaust manifold	Buy now
35	6E5-45318-00 Bushing, drive shaft 3 X	Buy now

Upper Casing



64D1010-2200

F6

Ref	Part	
36	93420-36M01 Circlip (6a0) X	Buy now
37	64D-14721-20-5B Muffler 2 X	Buy now
38	64D-45123-00 Gasket, muffler X	Buy now
39	64D-45375-00 Damper, seal X	Buy now

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