



Yamaha 225GETOL 2000

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

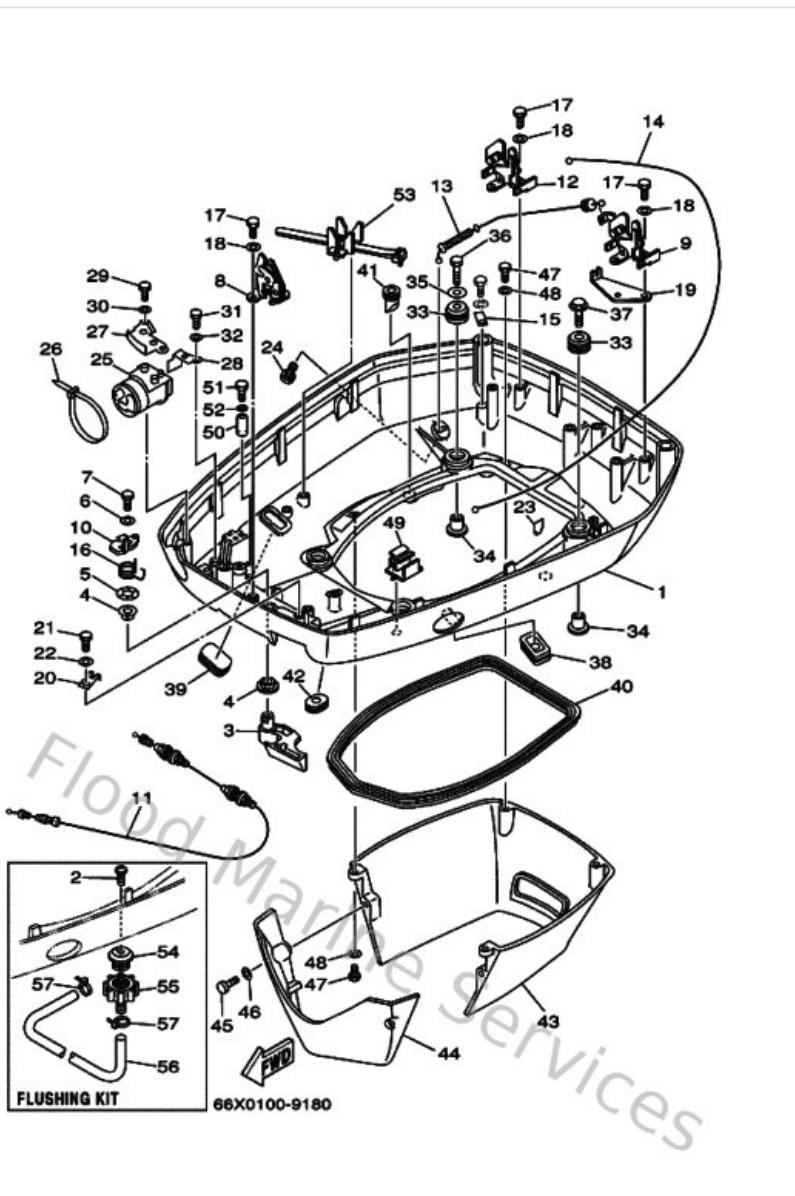
Authorised Yamaha Dealers



Contents

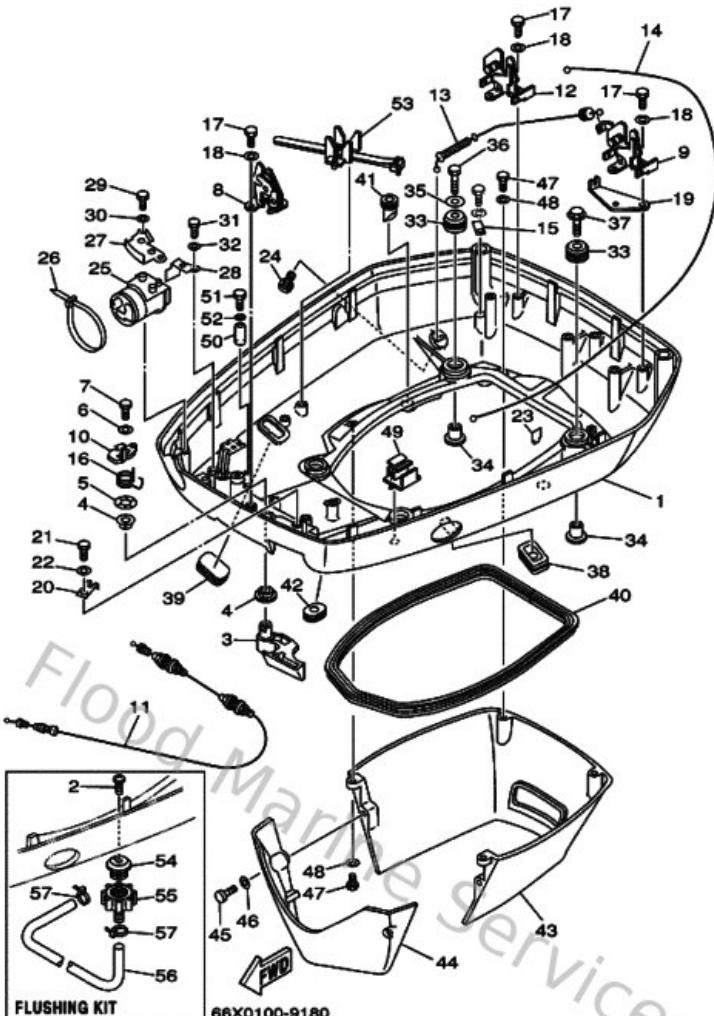
Bottom Cowling	3
Bracket 1	7
Bracket 2	10
Control	13
Crankshaft & Piston	17
Cylinder & Crankcase	19
Cylinder & Crankcase 2	22
Electrical 1	24
Electrical 2	26
Electrical 3	29
Electrical 4	33
Fuel	34
Fuel 2	38
Fuel Injection Nozzle	39
Fuel Injection Pump	41
Generator	45
Intake	47
Lower Casing & Drive 1	49
Lower Casing & Drive 2	54
Meter	56
Oil Pump	58
Oil Tank	60
Power Trim & Tilt Assy 1	63
Power Trim & Tilt Assy 2	66
Remote Control Assy 1	69
Remote Control Box	74
Repair Kit 1	75
Repair Kit 2	77
Starting Motor	79
Top Cowling	81
Upper Casing	83

Bottom Cowling



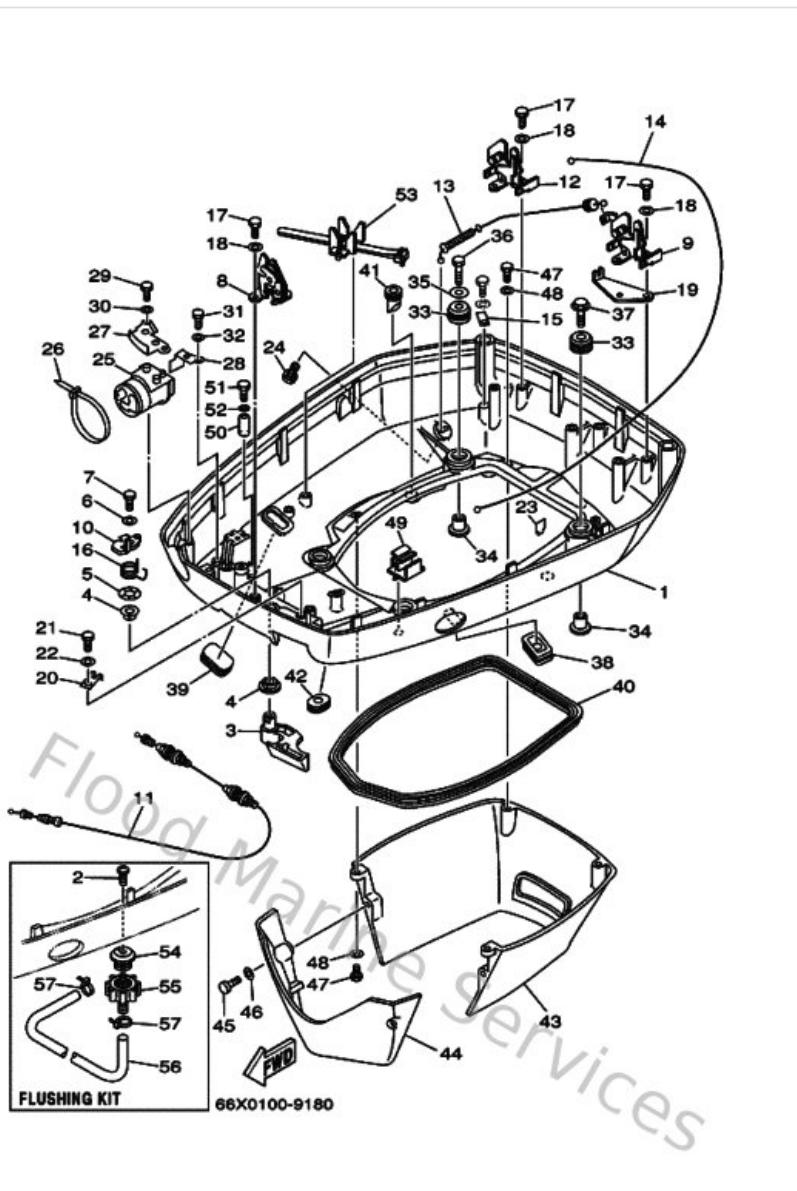
Ref	Part	
1	61A42711058D Cowling, Bottom 1	Buy now
2	9016905M0000 Screw truss head tapping	Buy now
3	61A42815018D Lever, Clamp	Buy now
4	9038613M8800 Bush(6r3)	Buy now
5	9020613M1000 Washer, wave (6e5)	Buy now
6	9020106M3000 Washer, plate (6a1)	Buy now
7	9010906M5000 Bolt(61a)	Buy now
8	6R3428240000 Base, clamp lever	Buy now
9	6R3428110100 Stay	Buy now
10	6R3428160000 Lever, clamp	Buy now
11	6R3428501000 Wire, complete	Buy now
12	6R3428111000 Stay	Buy now
13	61A428500100 Wire Complete	Buy now
14	61A428502000 Wire, complete	Buy now
15	682441170000 Bracket 1	Buy now

Bottom Cowling



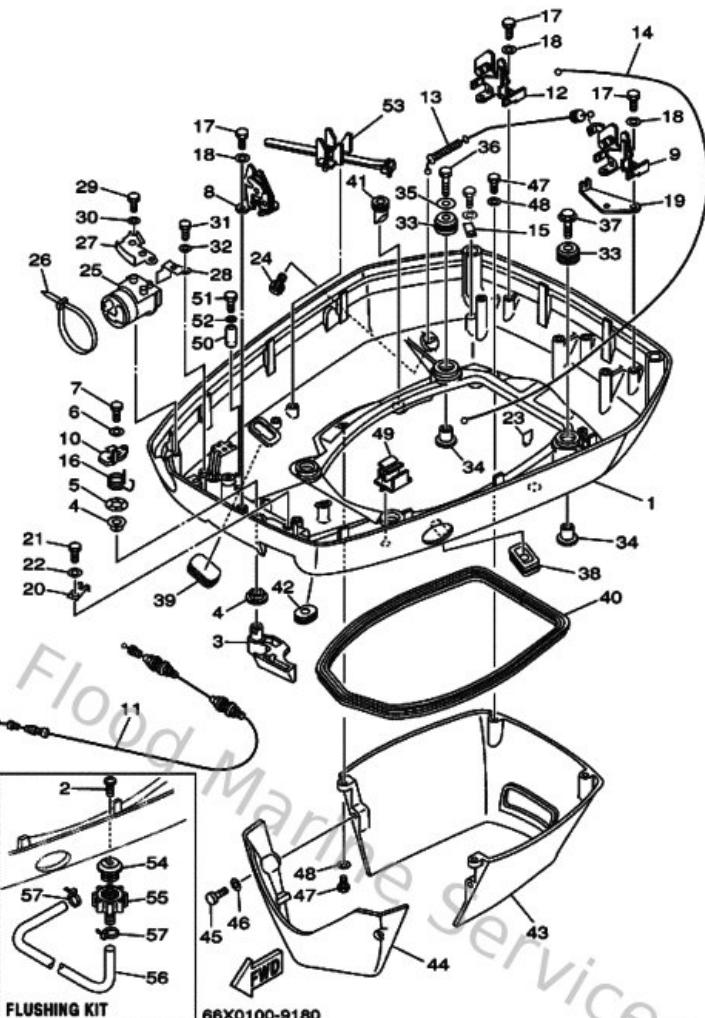
Ref	Part	
16	6R3428130000 Spring, clamp lever	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	6N7428280000 Plate, clamp	Buy now
20	6R3428280000 Plate, clamp	Buy now
21	970950601000 Bolt	Buy now
24	6E5443910000 Nipple, hose	Buy now
25	61A427251200 Grommet	Buy now
26	9046513M3000 Clamp	Buy now
27	61A42738028D Plate, fitting	Buy now
28	64D42738105B Plate, fitting	Buy now
30	929950660000 Washer, plain (646)	Buy now
31	970950601200 Bolt(gh1)	Buy now
33	9048022M8100 Grommet	Buy now
34	9038708M3700 Coller (6e5)	Buy now

Bottom Cowling



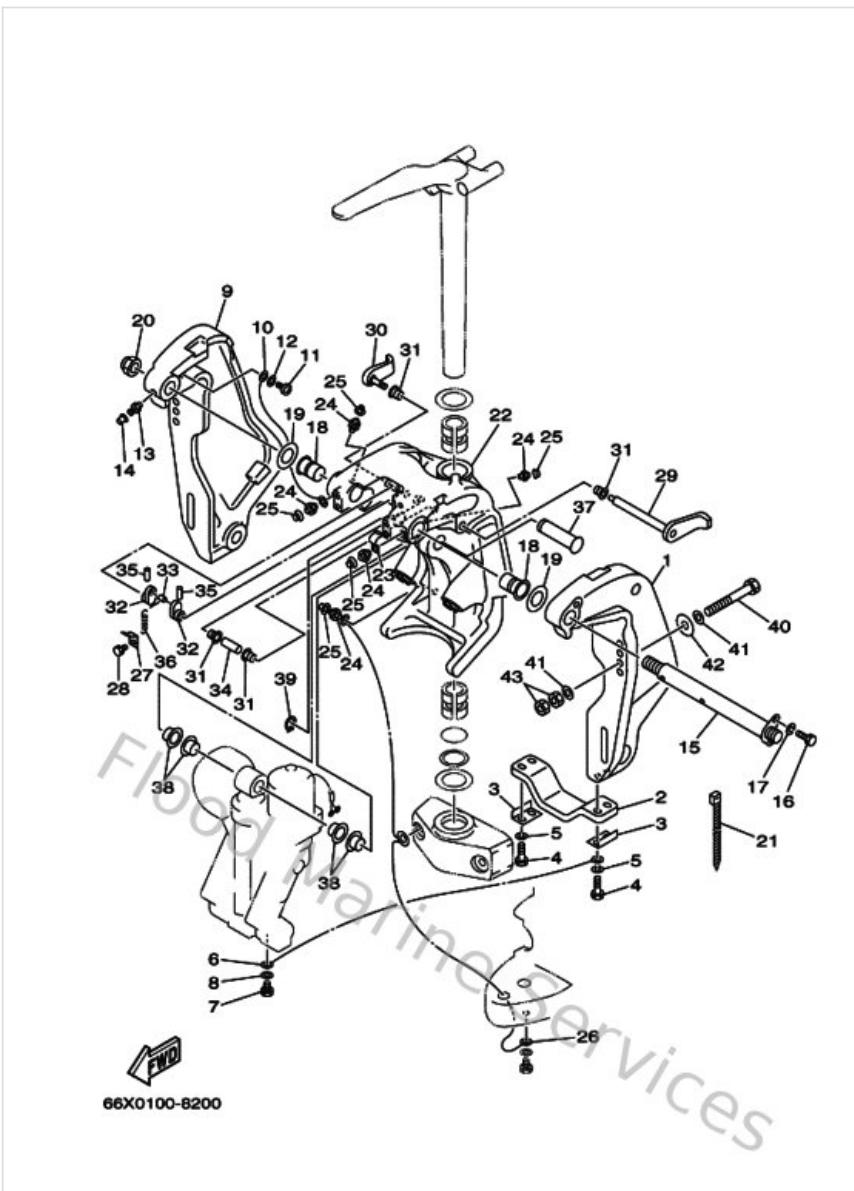
Ref	Part	
35	9020108M5400 Washer, plate (6e5)	Buy now
36	970750803500 Bolt(70w)	Buy now
37	9011908M2200 Bolt, with washer	Buy now
38	688427261000 Grommet	Buy now
39	6H4427260000 Grommet	Buy now
40	61A427160000 Rubber seal 1	Buy now
41	61A427170000 Rubber, seal 2	Buy now
42	61A427270000 Grommet	Buy now
43	61A42741018D Apron	Buy now
44	61A42771018D Apron	Buy now
45	970950603000 Bolt(jf7)	Buy now
47	970950602000 Bolt(7u8)	Buy now
49	6E5825940000 Clamp	Buy now
50	6E5825880000 Plate	Buy now
53	688825940000 Clamp	Buy now

Bottom Cowling



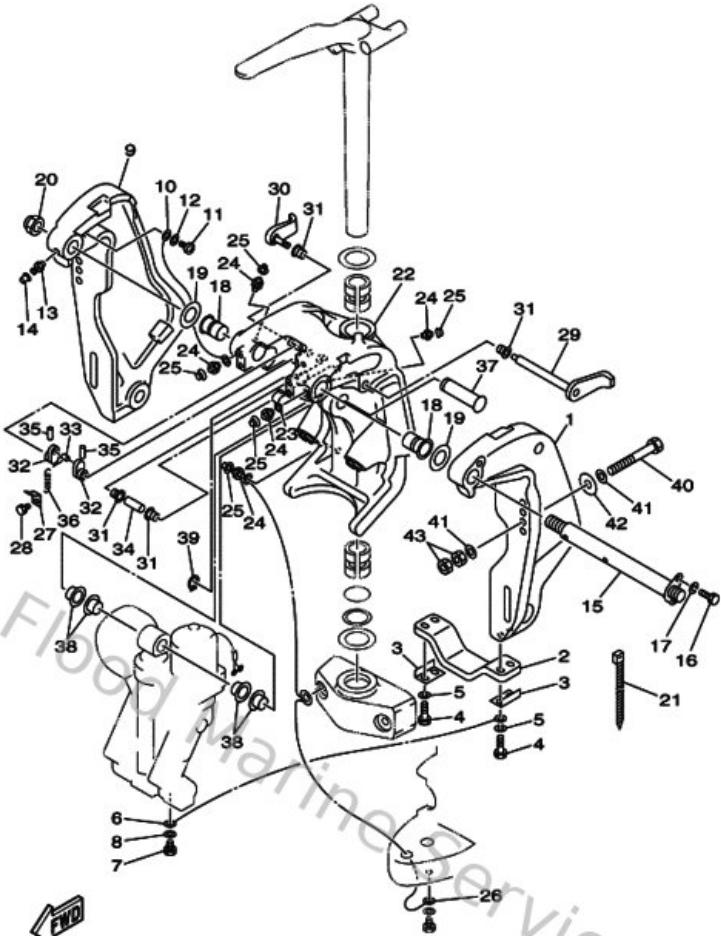
Ref	Part	
54	6R3125720000 Adapter	Buy now
55	6R3125800000 Joint assembly	Buy now
56	9044511M3600 Hose (I700)	Buy now
57	9046511M1000 Clamp	Buy now

Bracket 1



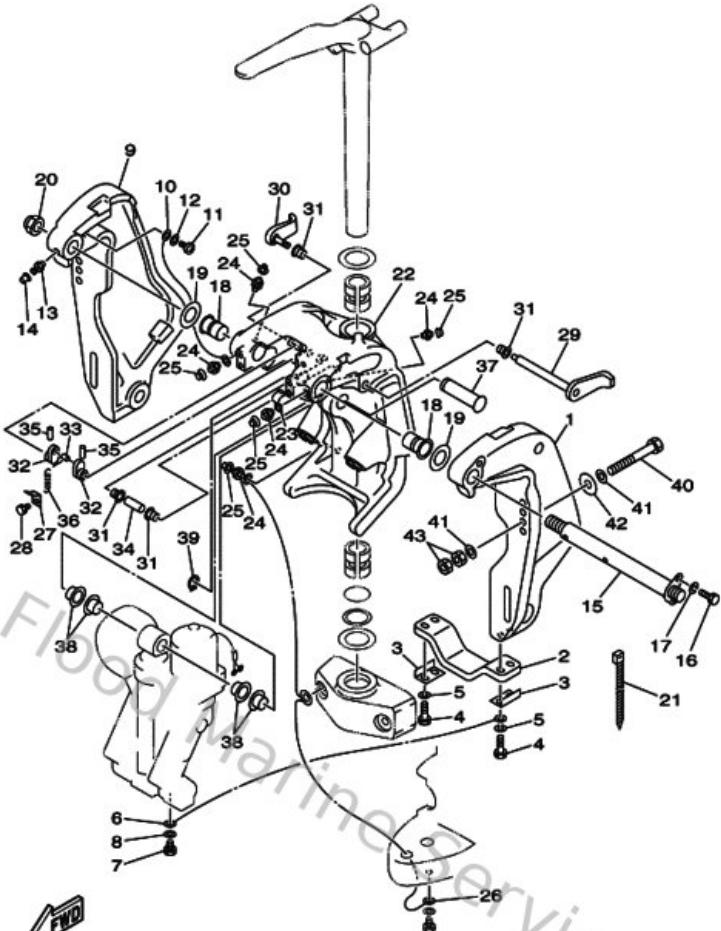
Ref	Part	
1	64E43111018D Bracket, clamp	Buy now
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970950601000 Bolt	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	64E43112028D Bracket, clamp	Buy now
11	978800601200 Screw, pan head(62j)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9370006M0300 Nipple, grease(6a1)	Buy now
14	663451190000 Cap, grease nipple	Buy now
15	64E431310100 Bolt, clamp bracket	Buy now
16	970950802000 Bolt, hexagon	Buy now

Bracket 1



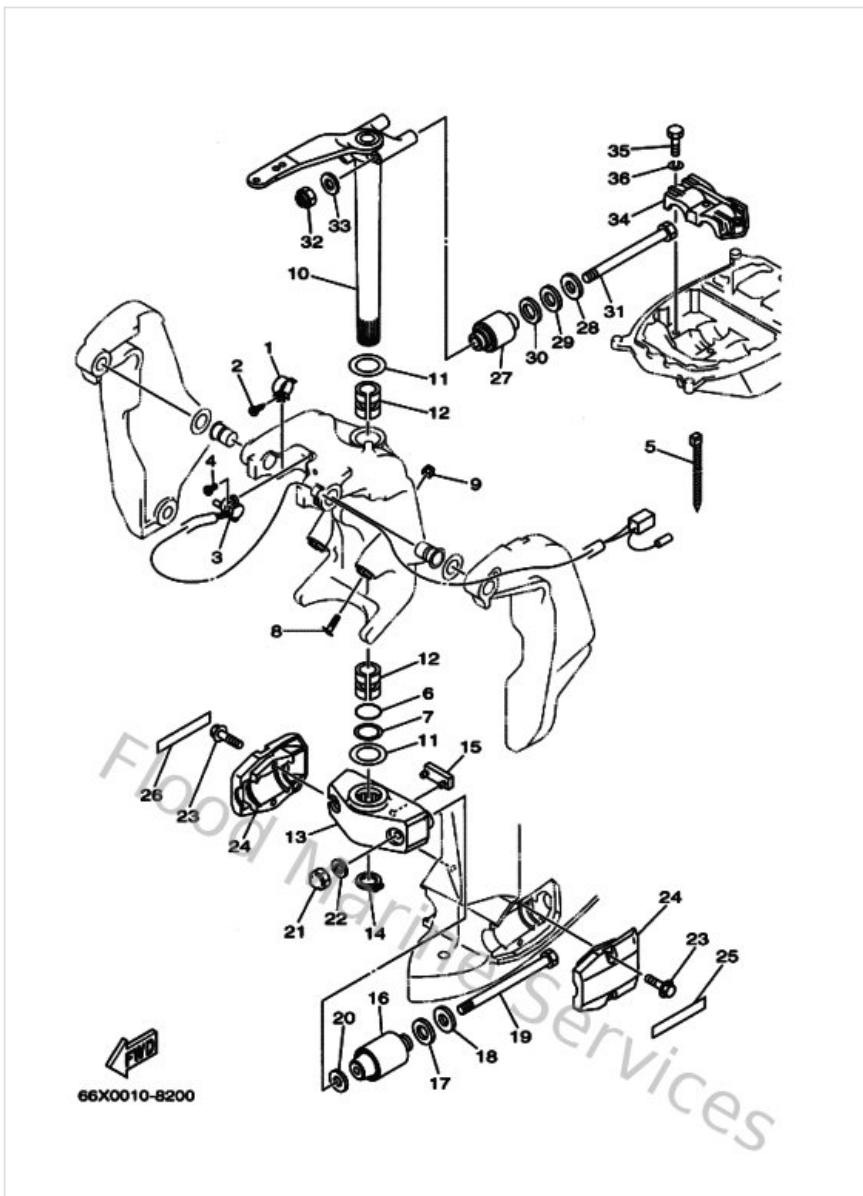
Ref	Part	
17	929950810000 Ybs67-8 washer, spring	Buy now
18	9038625M3100 Bushing (6e5)	Buy now
19	9020126M5900 Washer, plate (6e5)	Buy now
20	901852200700 Nut, self-locking	Buy now
21	9046511M1000 Clamp	Buy now
22	64E43311108D Bracket, swivel	Buy now
23	9046508M6300 Clamp(61u)	Buy now
26	66K821490000 Wire, lead 3	Buy now
27	6G5431440000 Hook, spring	Buy now
29	6G5431810200 Lever, tilt stop 1	Buy now
30	6G5431850200 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now
32	6G5431480000 Collar, distance	Buy now
33	9024906M1900 Pin(6e5)	Buy now
34	9038710M0500 Collar(6e5)	Buy now

Bracket 1



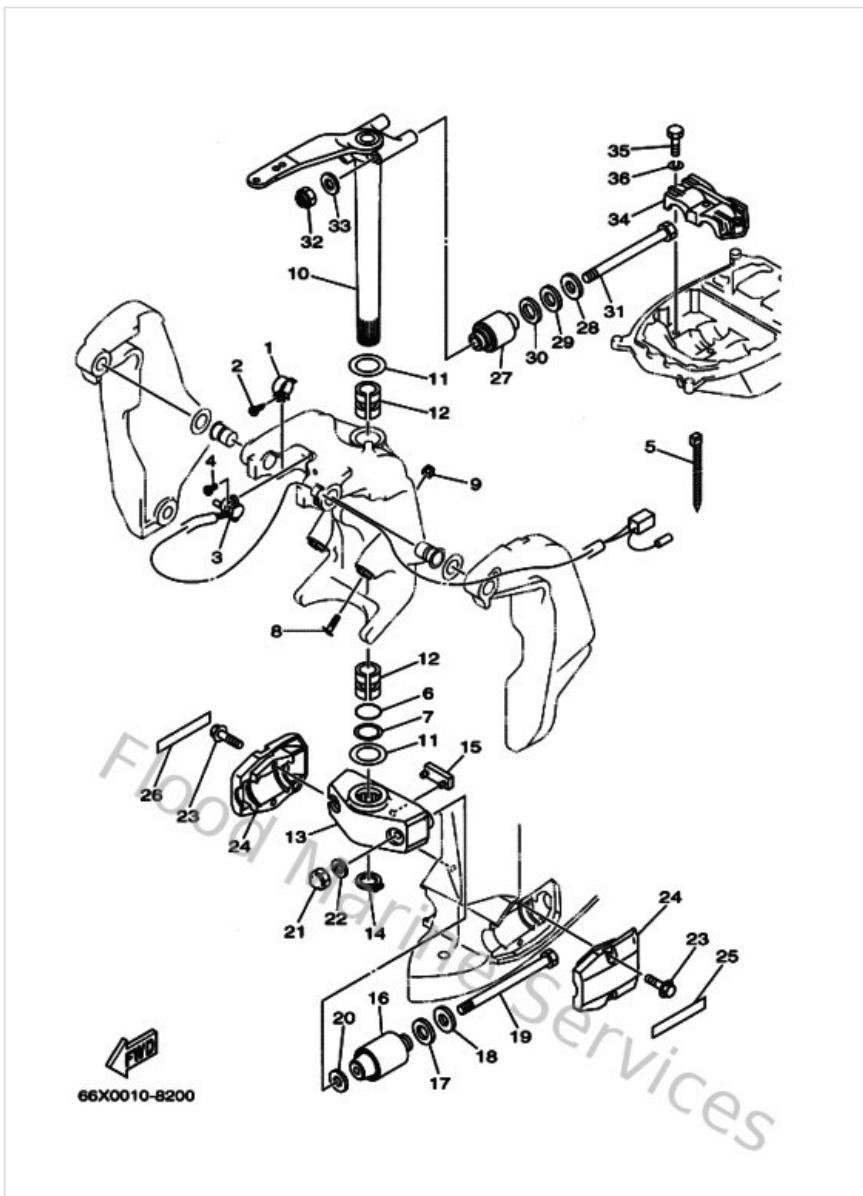
Ref	Part	
35	916903002000 Pin, spring (6h4)	Buy now
36	9050614M2400 Spring, tension(6e5)	Buy now
37	64E431260000 Pin, upper shock mount	Buy now
38	9038622M9800 Bush(61u)	Buy now
39	9341022M1100 Circlip(61u)	Buy now
40	9010112M0500 Bolt (l:130mm)	Buy now
41	9020113M0100 Washer, plate(6e5)	Buy now
42	9020112M0500 Washe, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now

Bracket 2



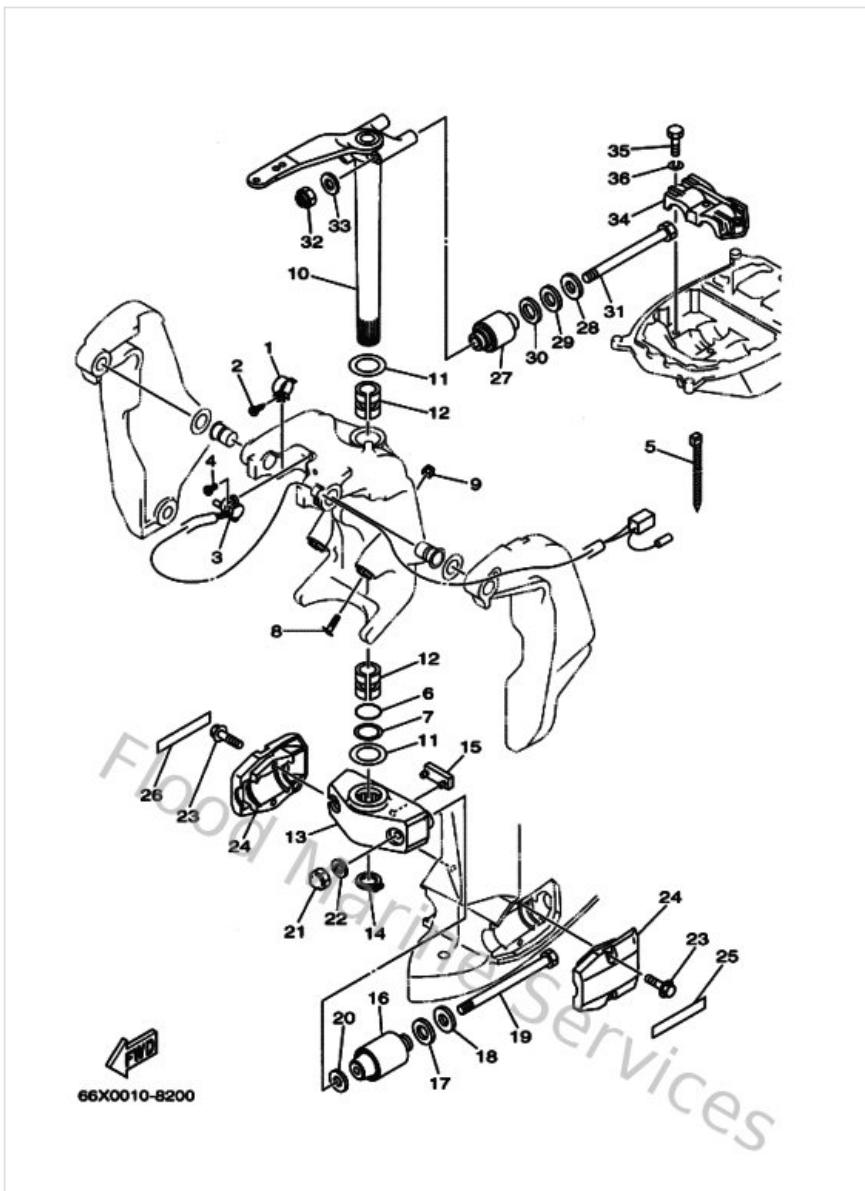
Ref	Part	
1	64E431390000 Cam, trim sender (with screw)	Buy now
2	977806052500 Screw, tapping(65j)	Buy now
3	64E836720000 Trim sender	Buy now
4	901570600900 Screw, pan head(6b0)	Buy now
5	9046511M1000 Clamp	Buy now
6	9321037MH700 O-ring(61u)	Buy now
7	9020240M4700 Washer, plate(61a)	Buy now
8	64E433760000 Bolt, thrust receiver	Buy now
9	957801030000 Nut, nylon (6e5)	Buy now
10	66K4251008D Steering bracket assembly	Buy now
11	9020138M6000 Washer, plate (6e5)	Buy now
12	9038638M8900 Bush(6e5)	Buy now
13	66K44551008D Housing, lower mount rubber	Buy now
14	9341037M0400 Circlip (6e5)	Buy now
15	6E5445750000 Damper, lower mount rubber	Buy now

Bracket 2



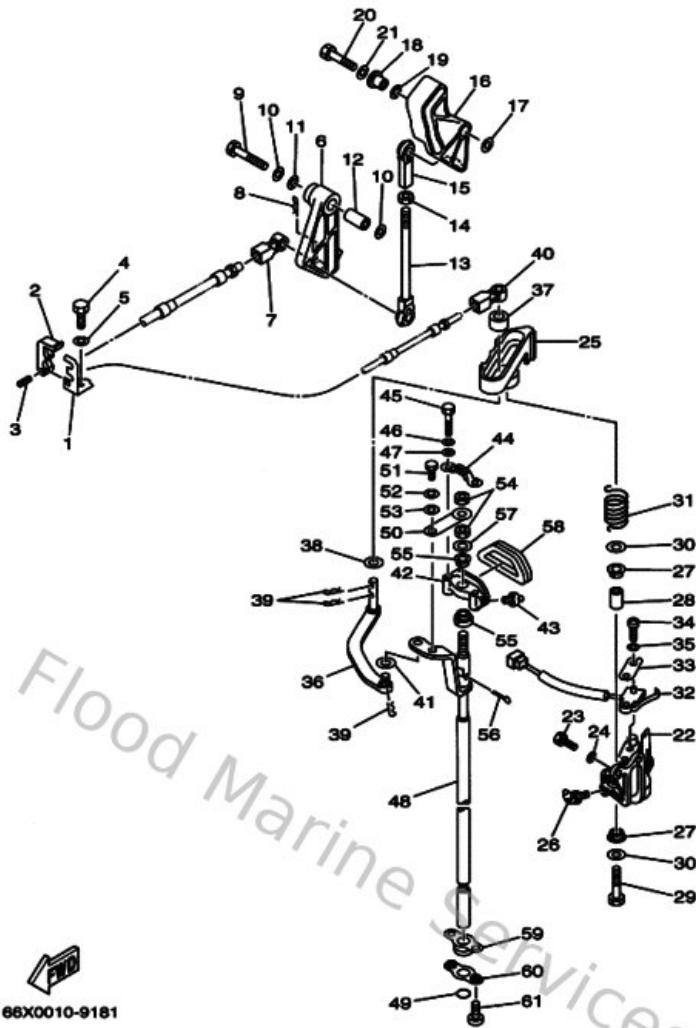
Ref	Part	
16	66K44550094 Mount damper, lower side	Buy now
17	9020232M1900 Washer, plate (6e5)	Buy now
18	9020116M5500 Washer, plate (6e5)	Buy now
19	9010914M8000 Bolt	Buy now
20	9020115M5800 Washer, plate (6e5)	Buy now
21	953801480000 Nut, crown (6e5)	Buy now
22	929951460000 Washer (6e5)	Buy now
23	9010110M7000 Bolt(6j9)	Buy now
24	66K4455300NA Cover, lower mount	Buy now
25	65N43155N000 Mark 1	Buy now
26	65N43156N000 Mark 2	Buy now
27	66K445140094 Mount damper, upper side	Buy now
28	9020116M0100 Washer, plate(61a)	Buy now
29	9020228M4600 Washer, plate(61a)	Buy now
30	9020128M0100 Washer, plate(61a)	Buy now

Bracket 2



Ref	Part	
31	9010914M1000 Bolt	Buy now
32	9018514M0000 Nut, self-locking(61a)	Buy now
33	929901460000 Washer (6e5)	Buy now
34	61A445110094 Cover, upper mount	Buy now
35	970951004500 Bolt(64d)	Buy now
36	929951060000 Washer, plate	Buy now

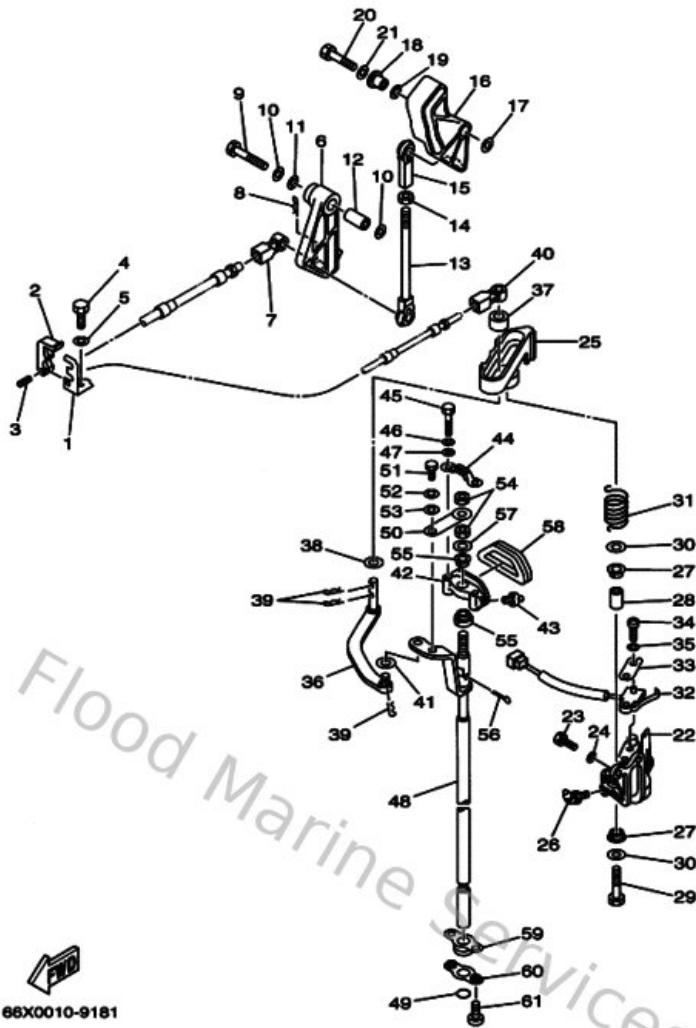
Control



66X0010-9181

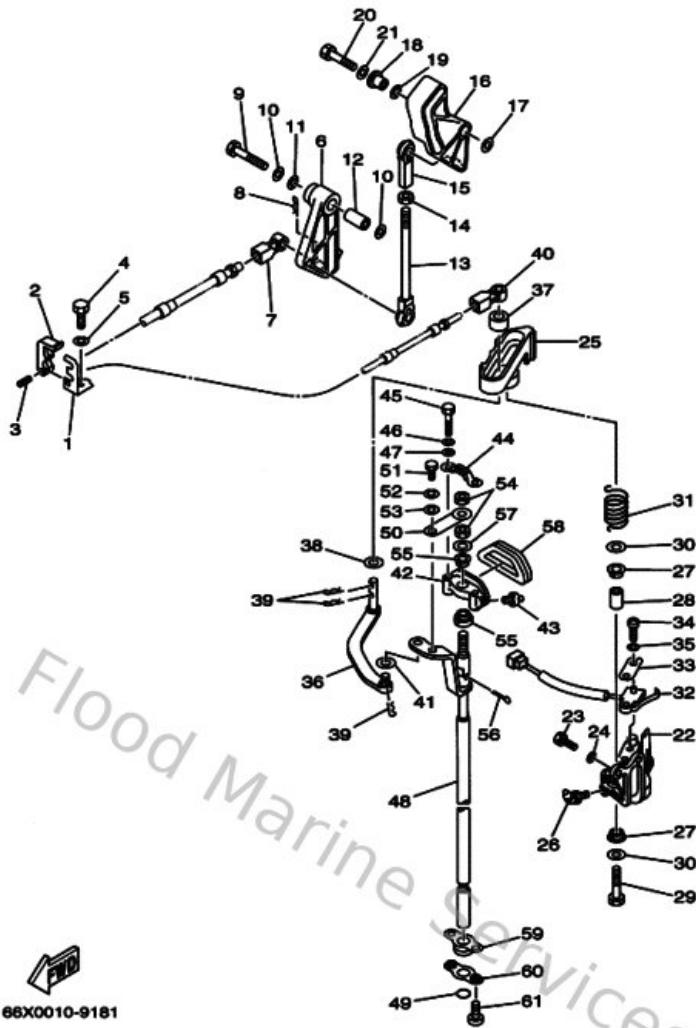
Ref	Part	
1	65L485310000 Bracket Remote Control 1	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001000 Pin, spring (663)	Buy now
4	970950802000 Bolt, hexagon	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	65L416320000 Lever, Magneto Control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	904681800800 Clip 620436610000	Buy now
9	970130804500 Bolt	Buy now
10	929900820000 Ybs66-8 washer, plain	Buy now
11	9020612M0000 Washer, wave (676)	Buy now
12	9038708M1600 Collar	Buy now
13	61A412370000 Joint, link	Buy now
14	953800560000 Nut, hexagon (663)	Buy now
15	682412370000 Joint, link 2	Buy now

Control



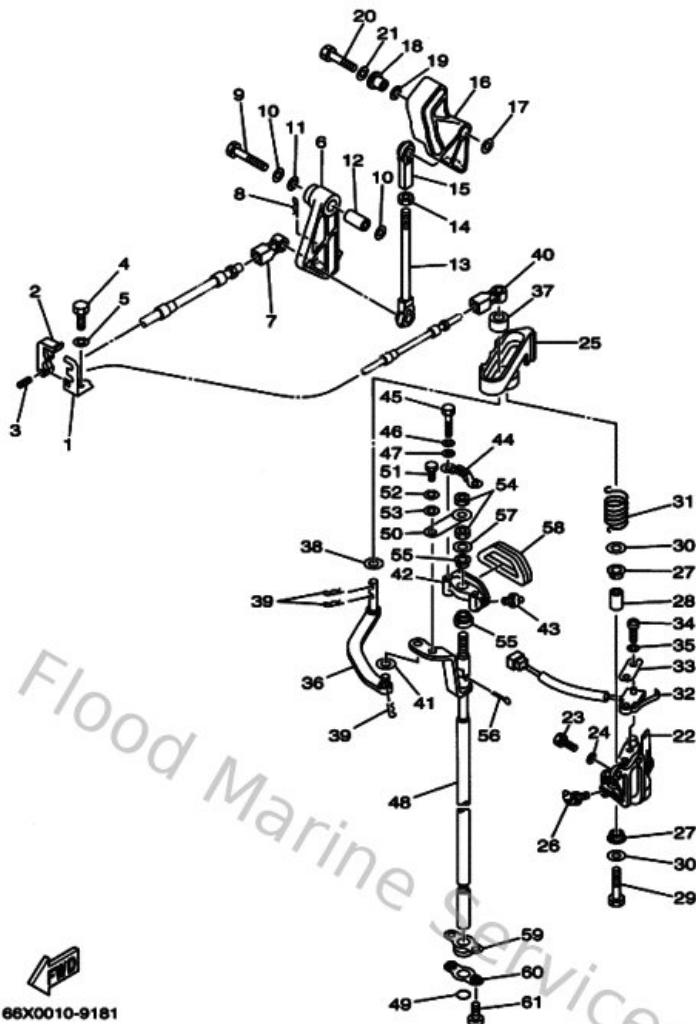
Ref	Part	
16	66K412130000 Cam, Accel	Buy now
17	9020106M3100 Washer (6a0)	Buy now
18	9038706M2900 Coller (6a0)	Buy now
19	9020610M0400 Washer, wave (676)	Buy now
20	970800603000 Bolt(jf7)	Buy now
21	929030660000 Washer, plain (646)	Buy now
22	61A44117001S Bracket	Buy now
23	970950601600 Bolt, hexagon deep recess	Buy now
24	929950660000 Washer, plain (646)	Buy now
25	61A44176001S Bracket	Buy now
26	9370006M0100 Nipple, grease(61a)	Buy now
27	903861206900 Bush(666)	Buy now
28	9038708M0900 Collar(61a)	Buy now
29	970950803500 Bolt(70w)	Buy now
30	929070820000 Washer(6tc)	Buy now

Control



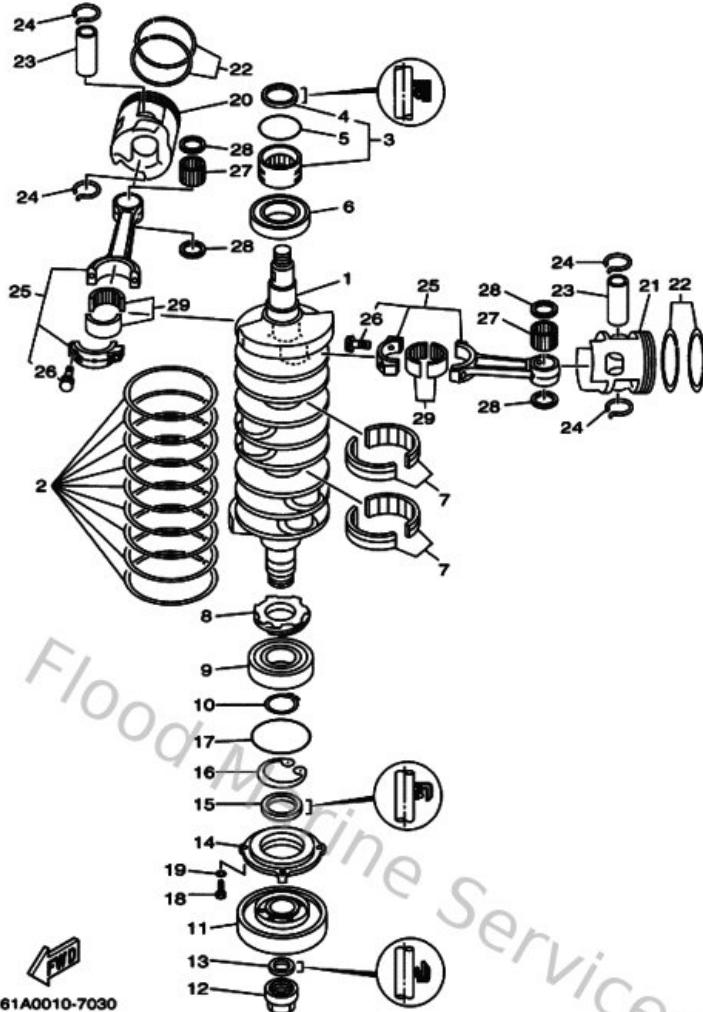
Ref	Part	
31	9050820M3100 Spring, torsion(61a)	Buy now
32	61A8259F0000 Switch assembly	Buy now
33	61A825880100 Plate	Buy now
34	978850401600 Screw, panhead (796)	Buy now
35	929900410000 Ybs67-4 washer, spring	Buy now
36	61A441210000 Lever, shift rod	Buy now
37	6E5441220000 Bushing, shift rod lever	Buy now
38	9020208M2000 Washer, plate (6e5)	Buy now
41	902020600700 Washer plate 626441880000	Buy now
42	61A44118008D Bracket	Buy now
43	9370006M0300 Nipple, grease(6a1)	Buy now
44	61A441160000 Spring	Buy now
46	929950610000 Washer(6a1)	Buy now
48	66K441200100 Handle Gear Shift assembly	Buy now
49	932100916500 O-ring	Buy now

Control



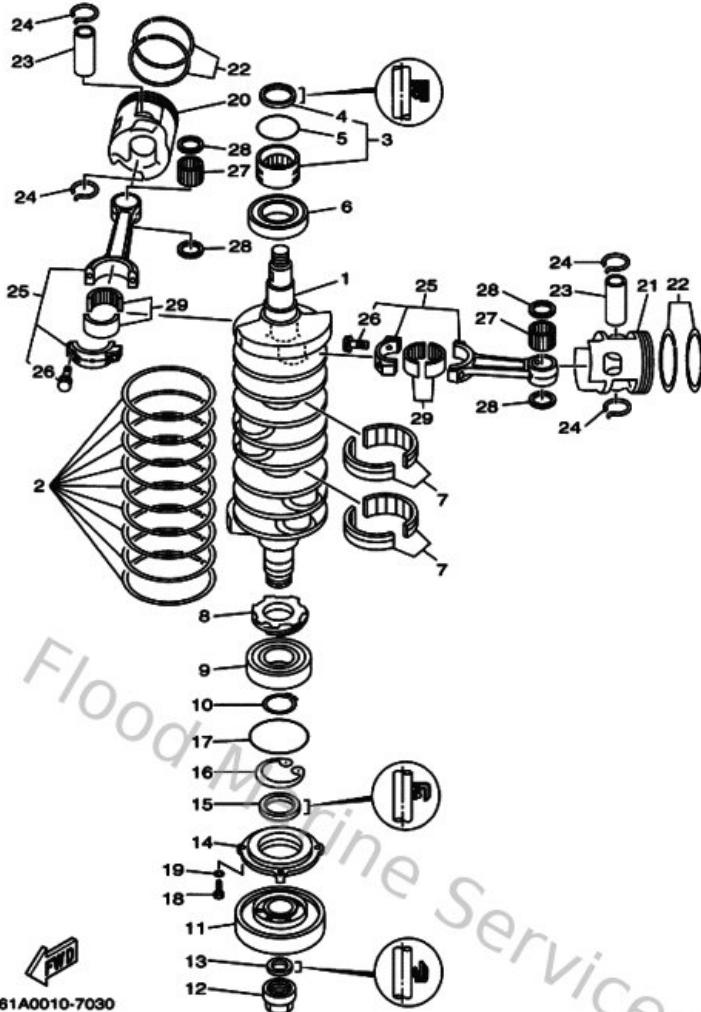
Ref	Part	
50	61A441120000 Stay, handle gear shift	Buy now
51	970800601200 Bolt(gh1)	Buy now
52	929030610000 Washer(6a1)	Buy now
54	953330860000 Nut(6l2)	Buy now
55	9038690M9000 Bush(61a)	Buy now
56	914902001200 Pin, cotter (648)	Buy now
57	9020109M0200 Washer, plate(61a)	Buy now
58	61A153150000 Seal, crankcase	Buy now
59	61A427240000 Grommet	Buy now
60	61A441380000 Washer	Buy now
61	978850600800 Screw, pan head(6a3)	Buy now

Crankshaft & Piston



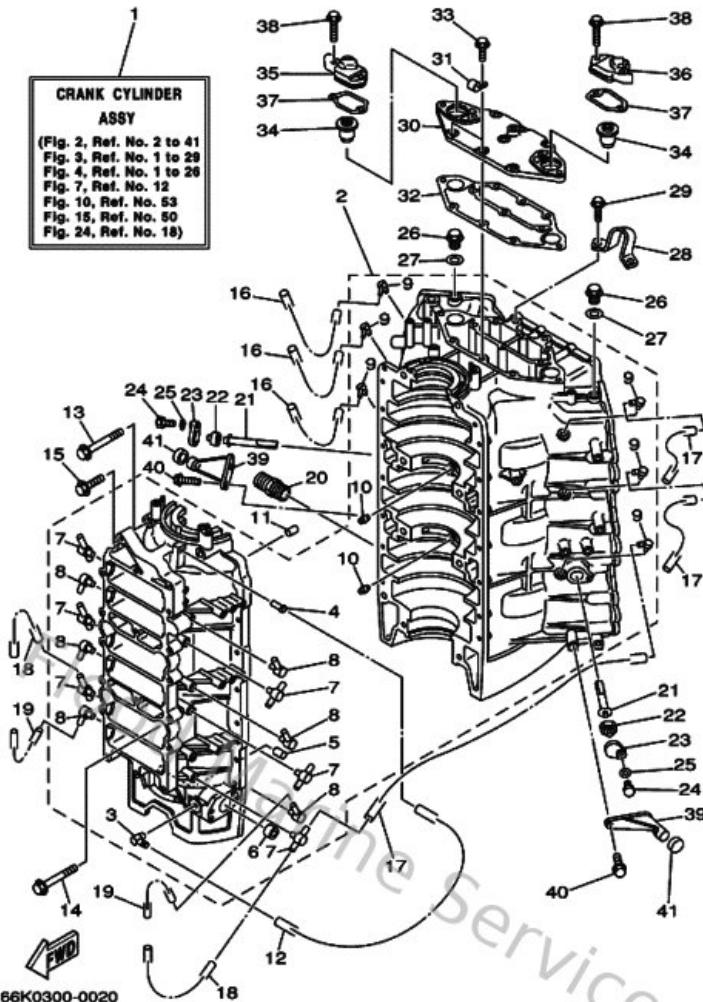
Ref	Part	
1	61A114110000 Crankshaft	Buy now
2	61A114470000 Seal, crank	Buy now
3	93311940V000 Bearing, cylindrical(61a)	Buy now
4	9310240M3800 Oil seal(61a)	Buy now
5	9321054M5400 O-ring (6g1)	Buy now
6	93306209U100 Bearing(61a)	Buy now
7	93310959U000 Bearing, cylindrical(61a)	Buy now
8	61A115360000 Gear, drive	Buy now
9	93306308U000 Bearing(61a)	Buy now
10	9341040M0300 Circlip(n02)	Buy now
11	61A115860100 Pulley, crankshaft balance	Buy now
12	60V115550000 Nut, crankshaft 1	Buy now
13	9310422M0700 Oil seal(61a)	Buy now
14	61A153590094 Housing, oil seal	Buy now
15	9310240M3600 Oil seal	Buy now

Crankshaft & Piston



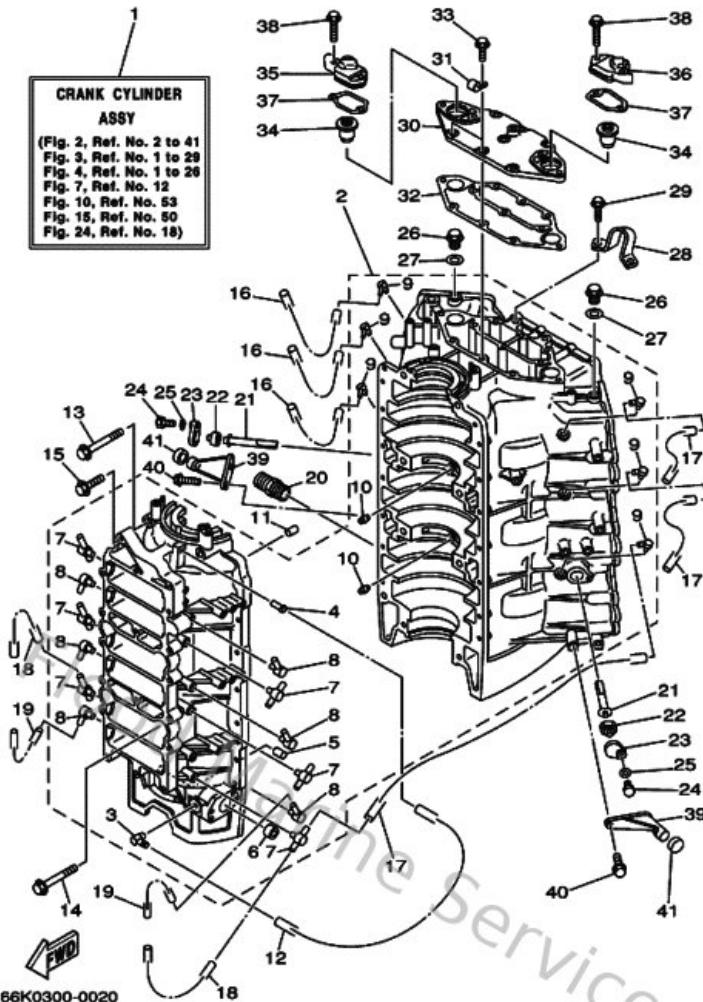
Ref	Part	
16	9342061M0700 Circlip(61a)	Buy now
17	9321081MA600 O-ring(61a)	Buy now
18	970950602000 Bolt(7u8)	Buy now
19	929950610000 Washer(6a1)	Buy now
20	69L116360000 Piston (0.50mm o/s)	Buy now
21	69L116460000 Piston 2 (0.50mm o/s)	Buy now
22	64D116050200 Piston ring set (0.50mm o/s)	Buy now
23	61A116330200 Pin, piston	Buy now
24	61A116340000 Clip, piston pin	Buy now
25	66K116500000 Connecting rod kit	Buy now
26	901090900100 Bolt	Buy now
27	93310326V400 Bearing, cylindrical(61a)	Buy now
28	9020126M0300 Washer, plate(61a)	Buy now
29	93310840U100 Bearing	Buy now

Cylinder & Crankcase



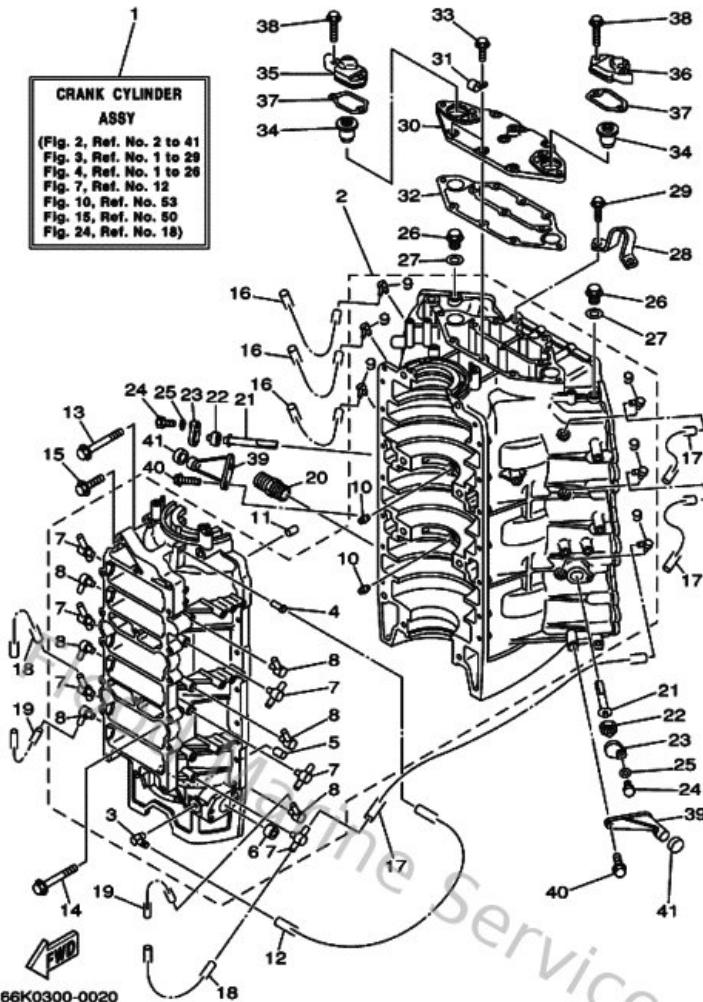
Ref	Part	
1	66KW0090101S Crank cylinder assembly	Buy now
2	65L15100001S Crankcase Assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	9038406M0700 Bush, bimetal formed(6r3)	Buy now
6	9038316M0100 Bush, formed(61a)	Buy now
7	6F6113720000 Nipple, hose	Buy now
8	650113720000 Nipple, hose	Buy now
10	663115180100 Lock, bearing	Buy now
11	936081206300 Pin, dowel (626)	Buy now
12	9044507M1100 Hose (I770)	Buy now
13	9010510M6200 Bolt, washer based(61a)	Buy now
14	9010510M7500 Bolt, washer based(65j)	Buy now
15	9011906M1300 Bolt, with washer (682)	Buy now
16	9044507M9000 Hose (I390)	Buy now

Cylinder & Crankcase



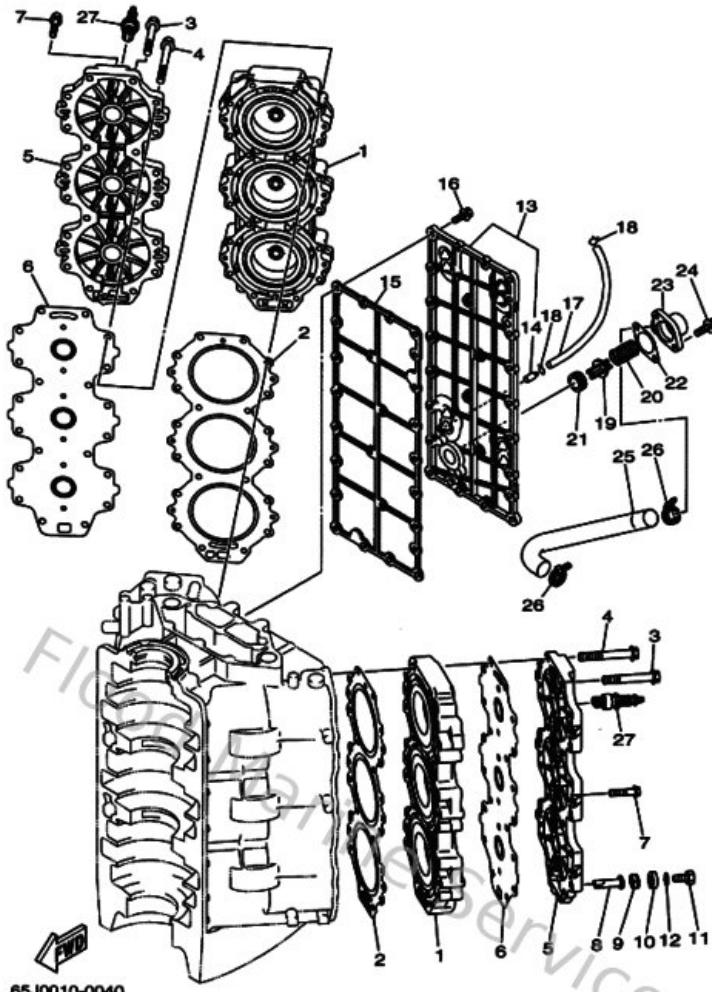
Ref	Part	
17	9044507M4000 Hose (I390)	Buy now
18	9044507MA600 Hose (I200)	Buy now
19	9044507MA300 Hose (I200)	Buy now
20	6G5125810000 Joint, hose	Buy now
21	61A113250000 Anode	Buy now
22	6H3113280000 Grommet, anode	Buy now
23	6H311327001S Cover, anode	Buy now
24	970140601600 Bolt, hexagon deep recess	Buy now
25	929030660000 Washer, plain (646)	Buy now
26	9034014M0000 Plug, straight screw(62y)	Buy now
27	904301411500 Gasket (663)	Buy now
28	6E5111190100 Hanger, engine	Buy now
29	9011908MA300 Bolt, with washer	Buy now
30	61A11371001S Cover	Buy now
31	9046506M8600 Clamp	Buy now

Cylinder & Crankcase



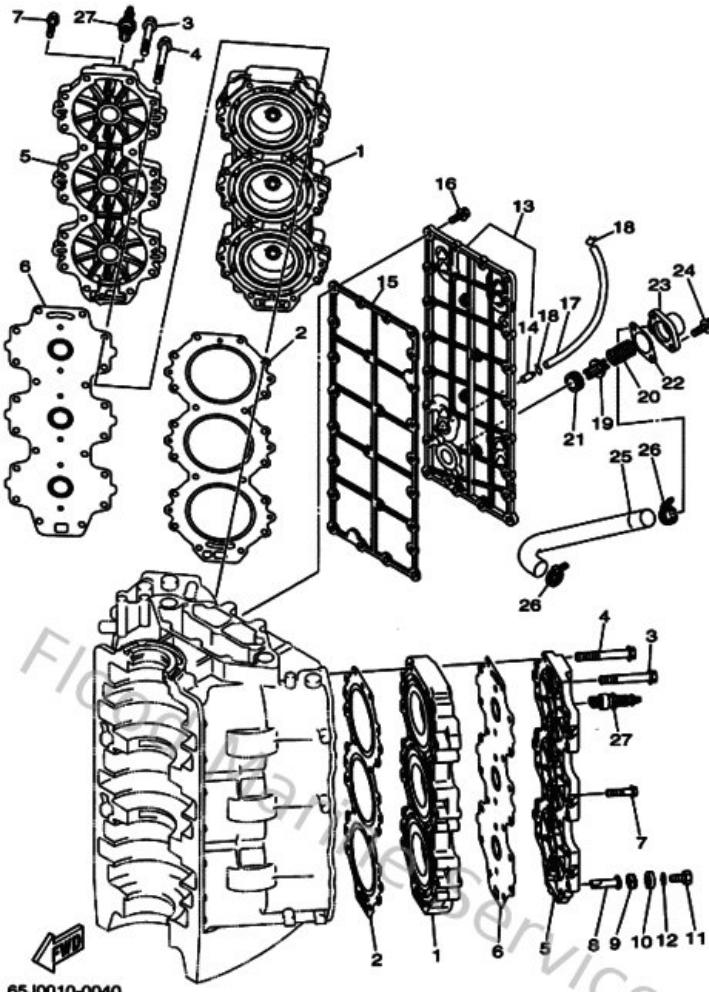
Ref	Part	
32	61A11381A000 Gasket 1	Buy now
33	9011906MA200 Bolt, with washer	Buy now
34	6E5124112000 Thermostat	Buy now
35	61A12413001S Cover, thermostat	Buy now
36	61A12413101S Cover, thermostat	Buy now
37	61A12414A000 Gasket, cover	Buy now
38	9011906MA500 Bolt, with washer	Buy now
39	6E542761001S Stopper	Buy now
41	663445330000 Damper, upper mount	Buy now

Cylinder & Crankcase 2



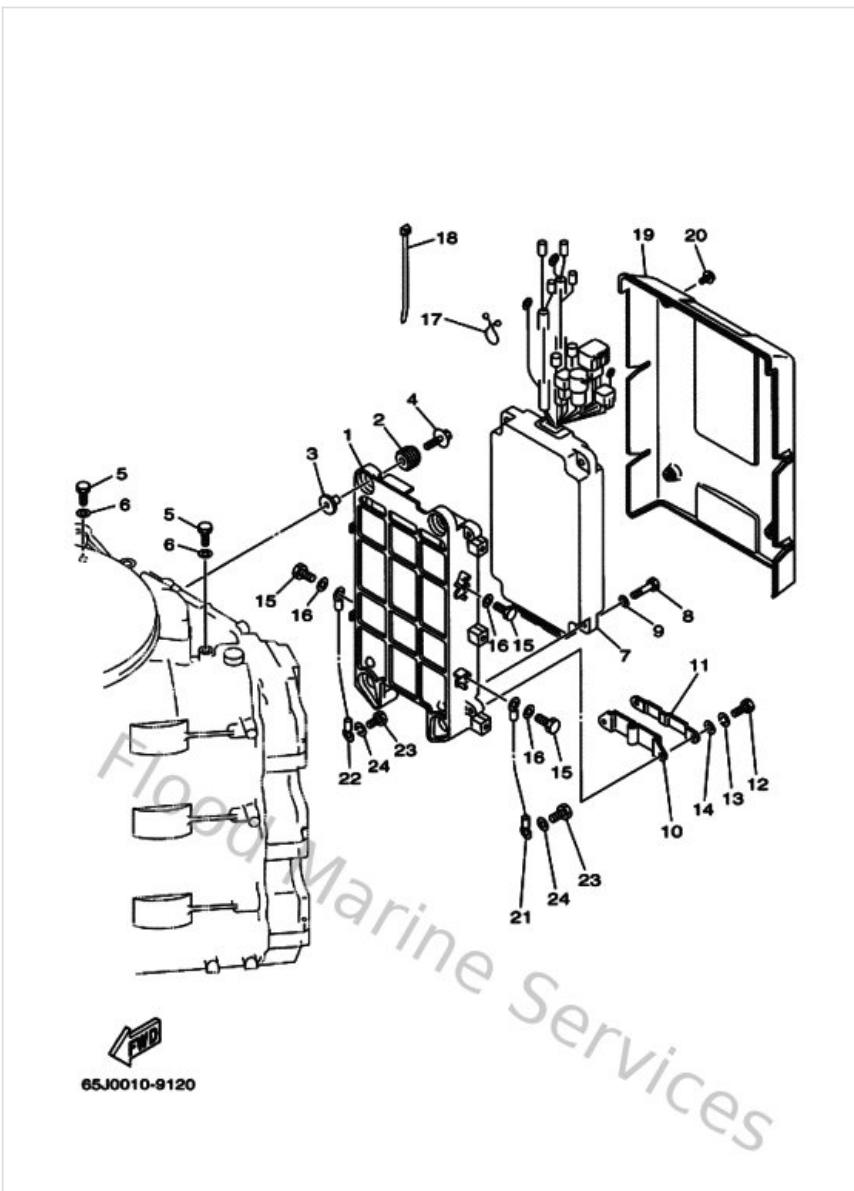
Ref	Part	
1	62J1111011S Head, cylinder 1	Buy now
2	61A11181A100 Gasket, cylinder head 1	Buy now
3	9011908MA500 Bolt, with washer	Buy now
4	9011908M9900 Bolt, with washer	Buy now
5	61A11191001S Cover, cylinder head 1	Buy now
6	61A11193A100 Gasket, head cover 1	Buy now
7	9011906MA500 Bolt, with washer	Buy now
8	6J8113250000 Anode	Buy now
9	6H3113280000 Grommet, anode	Buy now
10	6H311327001S Cover, anode	Buy now
11	970130601600 Bolt, hexagon deep recess	Buy now
12	929030660000 Washer, plain (646)	Buy now
13	61A41113001S Outer cover, exhaust	Buy now
14	6EEF43770000 Pipe, joint 2	Buy now
15	61A41112A000 Gasket, exhaust inner cover	Buy now

Cylinder & Crankcase 2



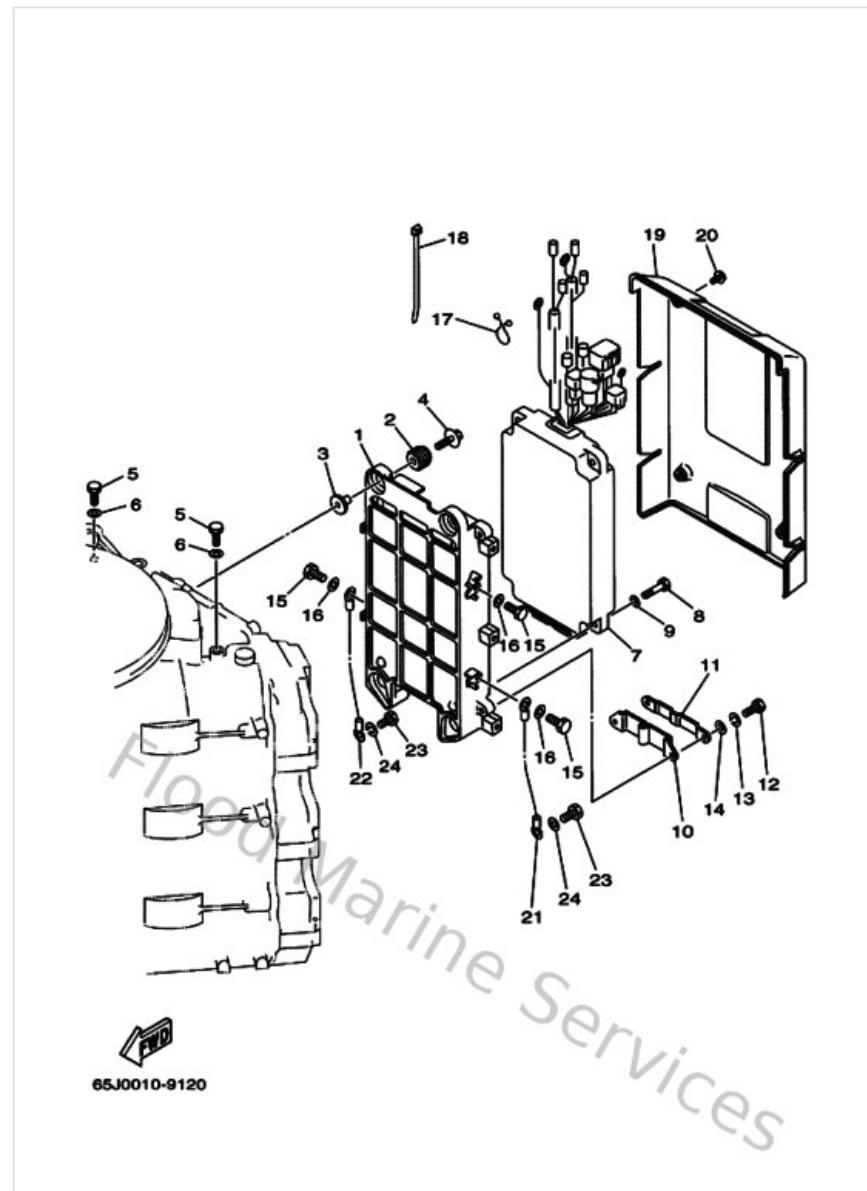
Ref	Part	
16	9011906MA300 Bolt, with washer	Buy now
17	90445090F600 Hose (l1500)	Buy now
18	904670800400 Clip, pipe 6162435600	Buy now
19	6G5124160000 Valve, pressure control	Buy now
20	9050116M1100 Spring, compression (688)	Buy now
21	9048020M0500 Grommet (688)	Buy now
22	6G511382A100 Gasket 2	Buy now
23	6G511372001S Cover, bypass 2	Buy now
24	9011906MA200 Bolt, with washer	Buy now
25	61A125760000 Hose 1	Buy now
26	9046513M3000 Clamp	Buy now
27	947020030900 Plug, spark (br9hs-10)	Buy now

Electrical 1



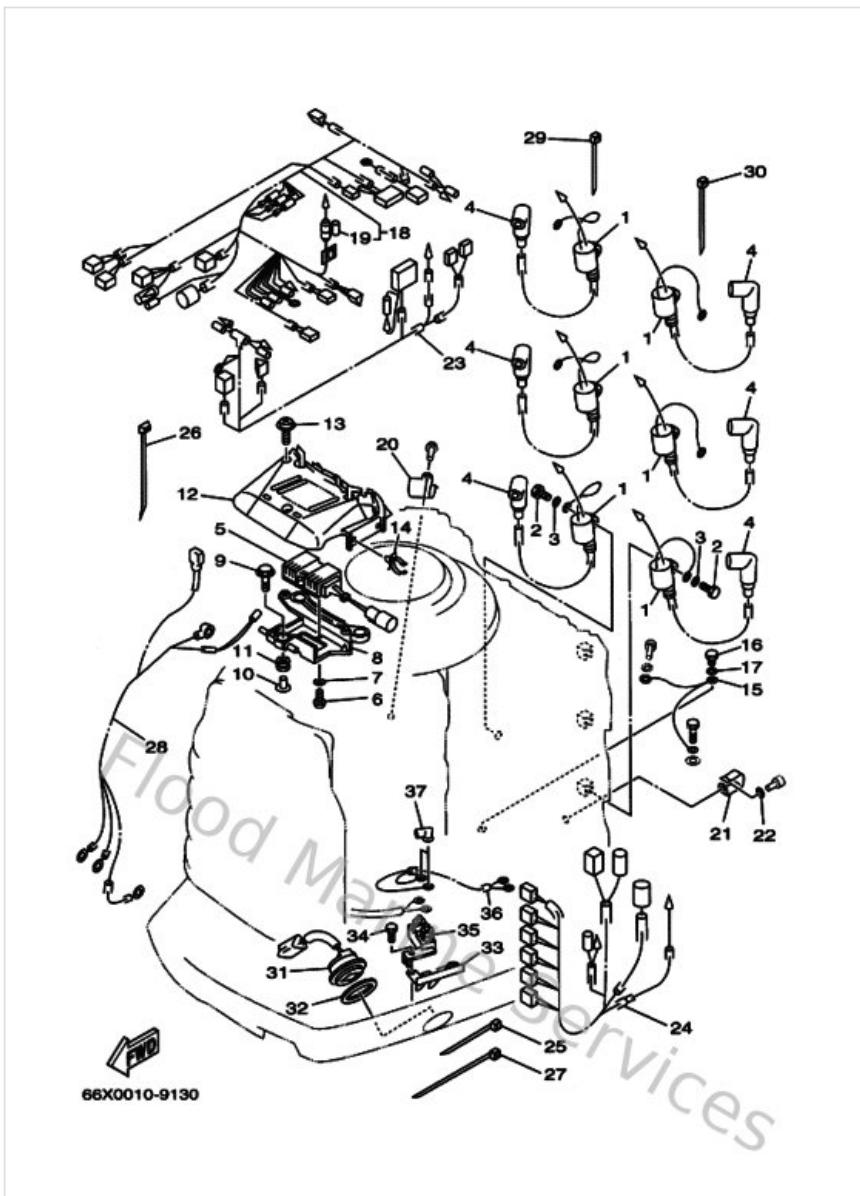
Ref	Part	
1	61A855420194 Bracket	Buy now
2	9048009M1200 Grommet (6a0)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M0800 Bolt, with washer	Buy now
5	970130601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	66K855400000 C.d.i. Unit Assembly	Buy now
8	970130602500 Bolt(62y)	Buy now
10	61A855480000 Holder	Buy now
11	61A855250000 Cover	Buy now
12	970950601600 Bolt, hexagon deep recess	Buy now
13	929950610000 Washer(6a1)	Buy now
15	970130601400 Bolt(gj3)	Buy now
16	929030660000 Washer, plain (646)	Buy now
17	9046415M1100 Clamp (3y2)	Buy now

Electrical 1



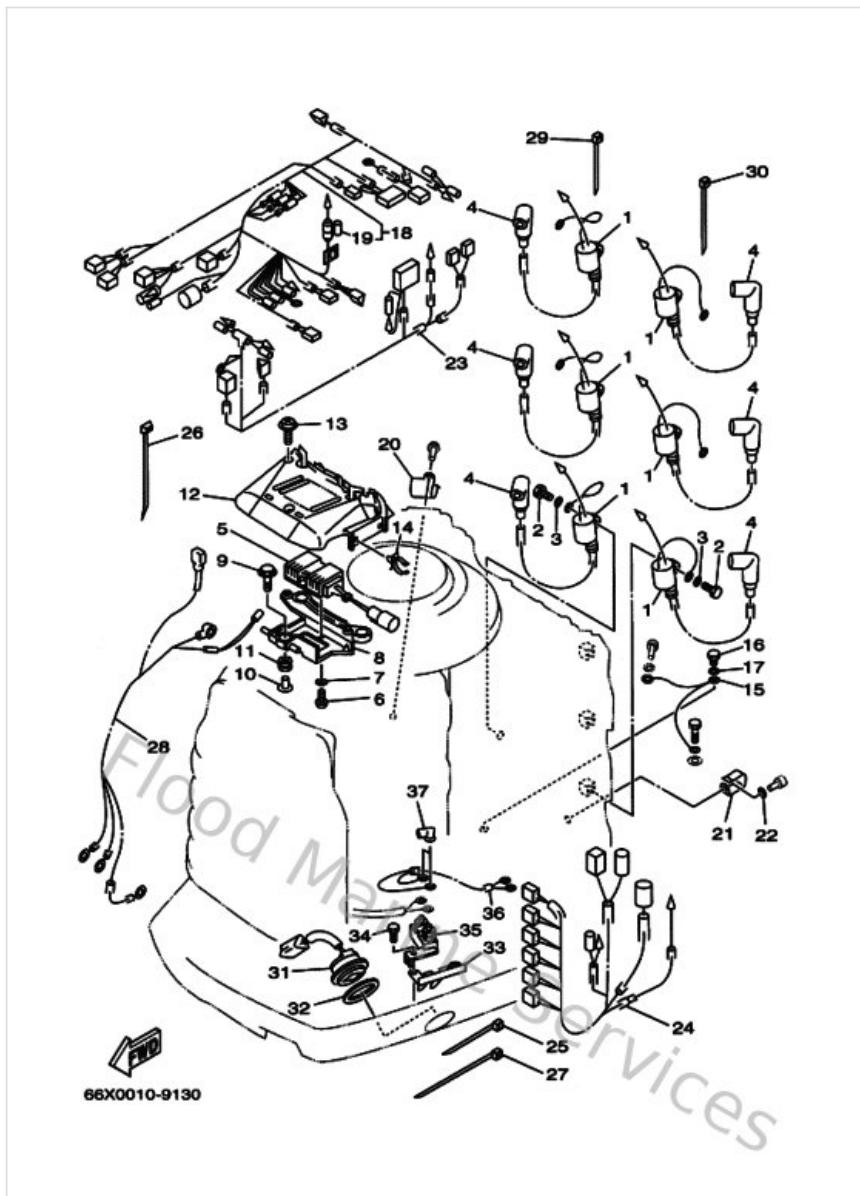
Ref	Part	
18	9046511M5200 Clamp(6e7)	Buy now
19	61A855370000 Cover	Buy now
20	9015906M0300 Screw (6g5)	Buy now
21	61A825190000 Wire, Earth Lead	Buy now
22	6G0825190000 Wire, earth lead	Buy now
23	970950601200 Bolt(gh1)	Buy now
24	929950660000 Washer, plain (646)	Buy now

Electrical 2



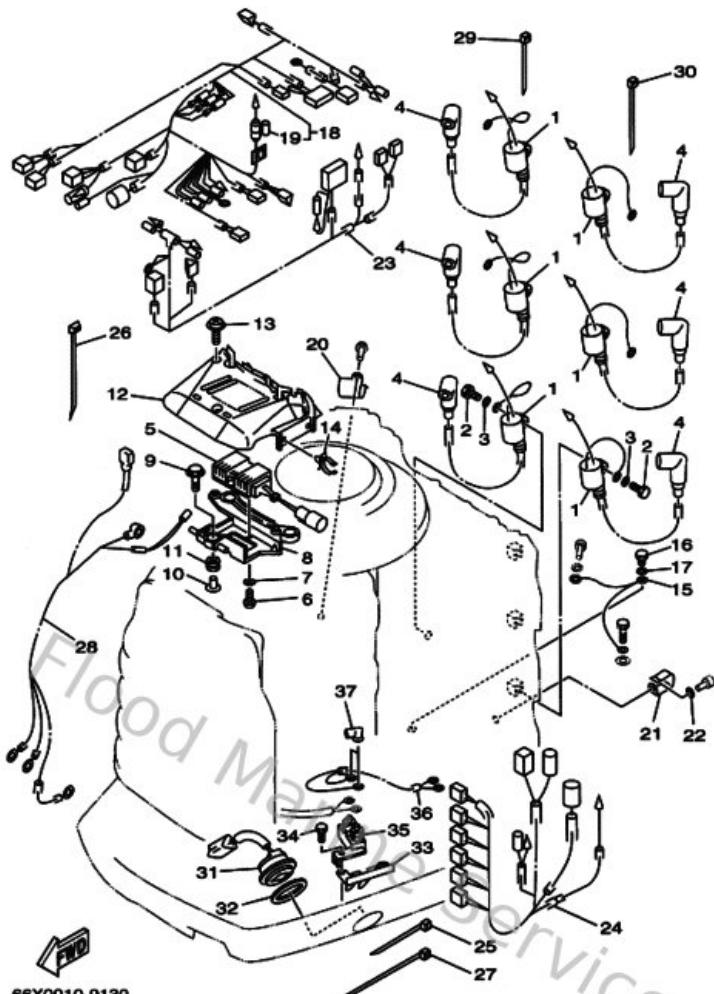
Ref	Part	
1	61A855700000 Ignition coil assembly	Buy now
2	970130602000 Bolt(62y)	Buy now
3	929030660000 Washer, plain (646)	Buy now
4	6E3823702100 Plug cap assembly	Buy now
5	65L853700000 Resistor assembly	Buy now
6	978850501000 Screw, pan head(62x)	Buy now
7	929900560000 Washer, plain (646)	Buy now
8	65L819150094 Plate, Regulator Fitting	Buy now
9	9011906M6500 Bolt, with washer	Buy now
10	9038706M6000 Collar (6h3)	Buy now
11	9048010M2300 Grommet(6k7)	Buy now
12	65L819160000 Cover, Terminal	Buy now
13	9015906M0300 Screw (6g5)	Buy now
14	9046419M4500 Clamp(65j)	Buy now
15	61A825310000 Wire, lead	Buy now

Electrical 2



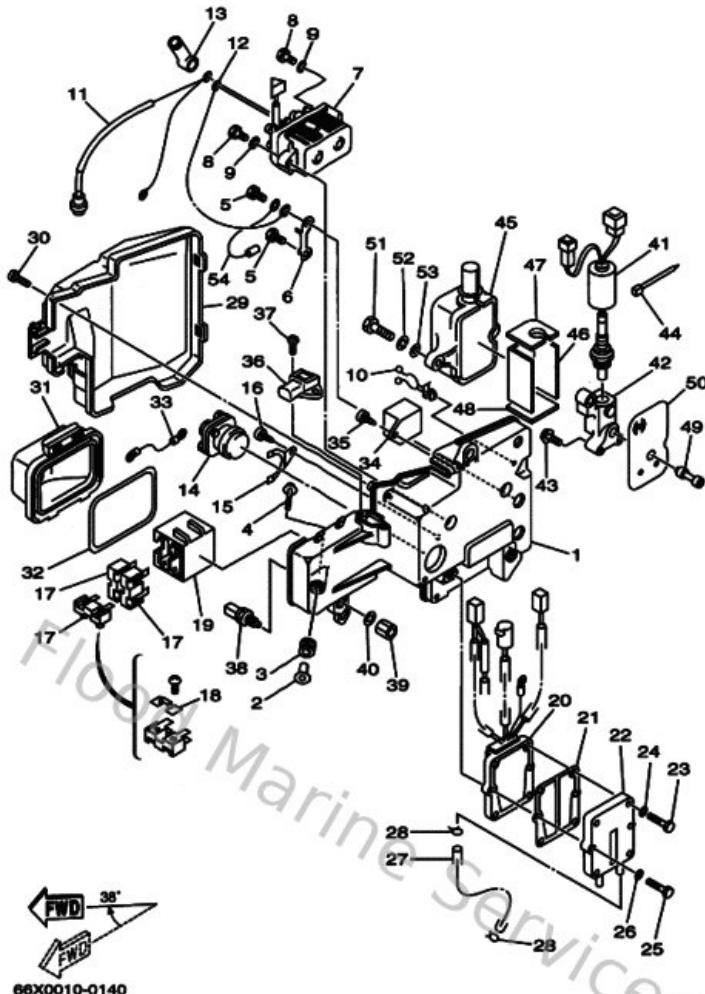
Ref	Part	
16	970950601200 Bolt(gh1)	Buy now
17	929900660000 Washer, plain (646)	Buy now
18	66K825900000 Wire Harness assembly	Buy now
19	705821510000 Fuse (30a)	Buy now
20	9046508M8900 Clamp	Buy now
21	9046505M8700 Clamp	Buy now
23	65L8259M0000 Wire Harness assembly 2	Buy now
24	65L8259N0000 Wire Harness assembly 3	Buy now
25	9046511M1000 Clamp	Buy now
26	9046511M5200 Clamp(6e7)	Buy now
27	9046513M1800 Clamp	Buy now
28	61A821050000 Battery cable	Buy now
29	904651009800 Clamp	Buy now
31	61A825630000 Trim & tilt switch assembly	Buy now
32	6E5825870000 Gasket	Buy now

Electrical 2



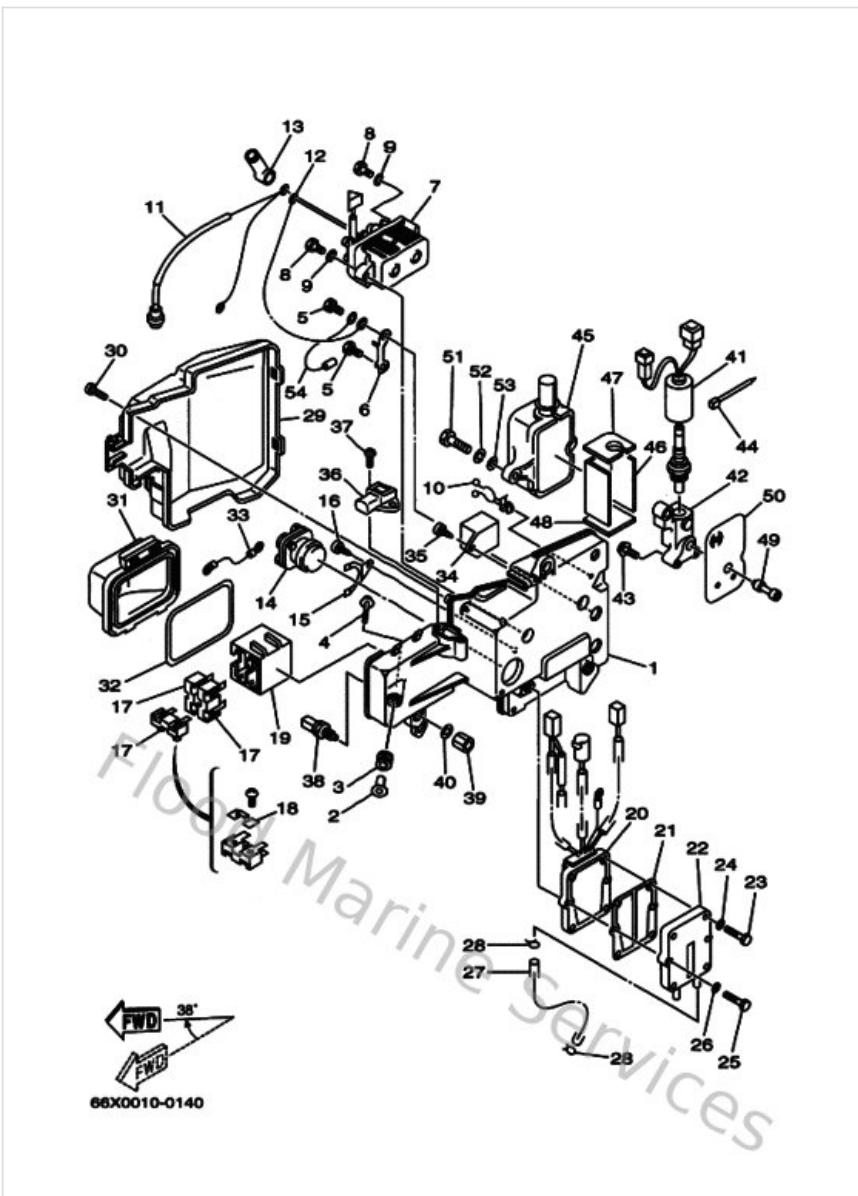
Ref	Part	
33	61A836140000 Bracket	Buy now
35	6H5819200000 Terminal assembly	Buy now
36	66K825530000 Extension, Wire Lead	Buy now
37	6G5821191000 Cover, lead wire	Buy now

Electrical 3



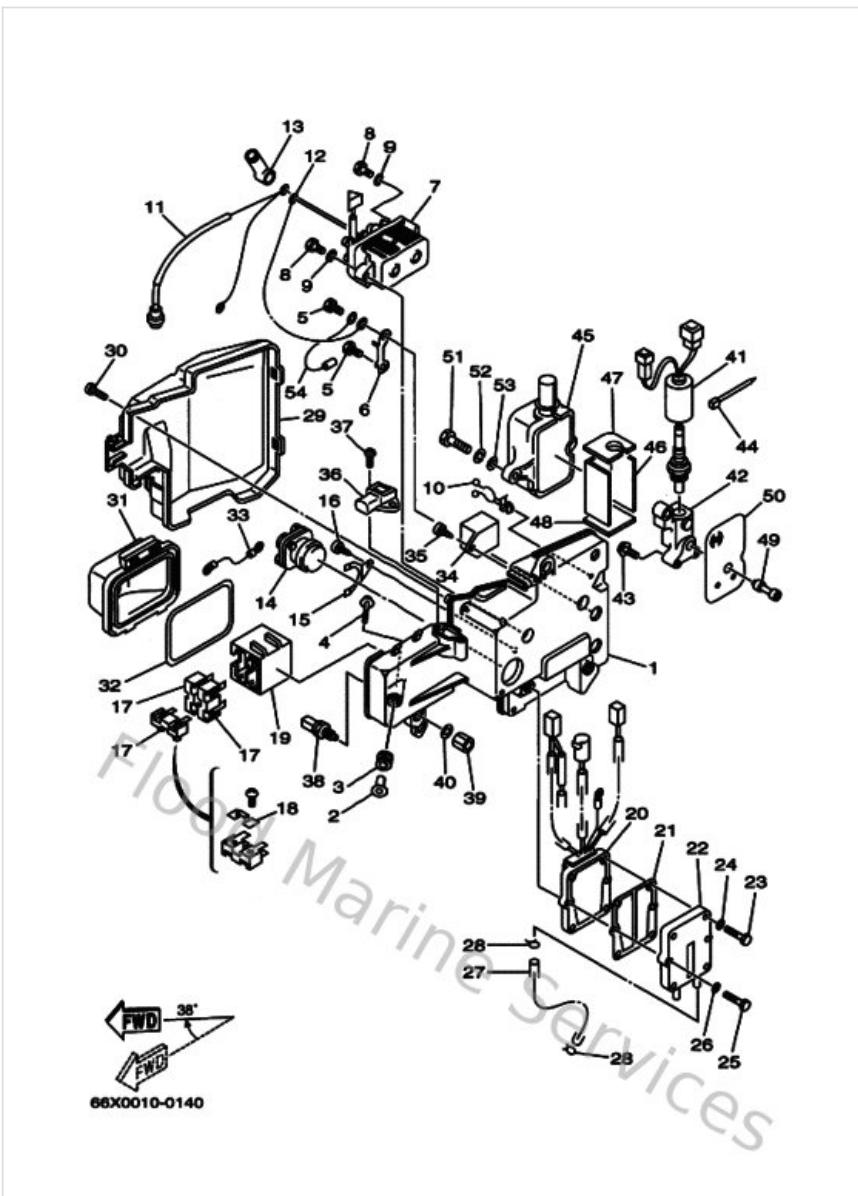
Ref	Part	
1	65L819480000 Bracket	Buy now
2	624425420000 Collar	Buy now
3	6A0823170000 Damper, ignition coil	Buy now
4	9011906M9500 Bolt, with washer	Buy now
5	970130601400 Bolt(gj3)	Buy now
6	61A871490000 Connector	Buy now
7	61A819500100 Relay assembly	Buy now
8	970130603000 Bolt	Buy now
9	929030660000 Washer, plain (646)	Buy now
10	9046418M4600 Clamp(65j)	Buy now
11	61A819491000 Wire, lead	Buy now
12	61A819490000 Wire, lead	Buy now
13	6G5821191000 Cover, lead wire	Buy now
14	61A819410000 Starter relay assembly	Buy now
15	61A819520000 Holder, relay	Buy now

Electrical 3



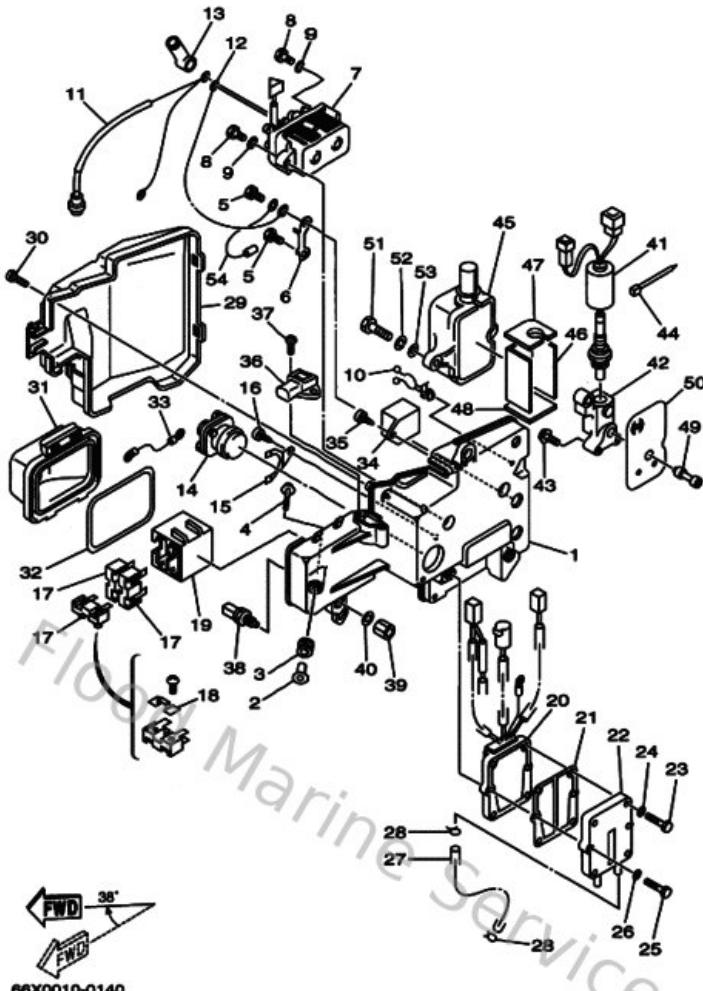
Ref	Part	
16	977805061200 Screw, tapping(61a)	Buy now
17	61A821500100 Fuse holder assembly	Buy now
18	61A821510000 Fuse(12v-80a)	Buy now
19	61A821530000 Stay, fuse holder	Buy now
20	61A819600100 Rectifier & regulator assembly	Buy now
21	69J81975A000 Plate, rectifier fitting	Buy now
22	61A81972001S Cover, rectifier	Buy now
23	970130602500 Bolt(62y)	Buy now
26	929900660000 Washer, plain (646)	Buy now
27	904450922400 Hose (I1500)	Buy now
28	904670800400 Clip, pipe 6162435600	Buy now
29	65L819420000 Cover	Buy now
30	9016905M0000 Screw truss head tapping	Buy now
31	61A821540100 Case	Buy now
32	61A821760000 Damper	Buy now

Electrical 3

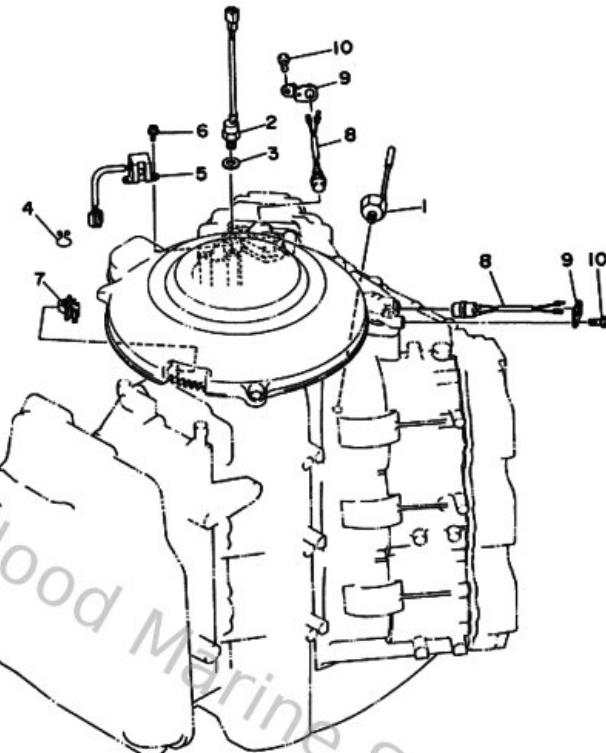


Ref	Part	
33	61A821170000 Wire, lead	Buy now
34	65L819500900 Relay assembly	Buy now
35	977806062500 Screw, tapping(65j)	Buy now
36	67H823800000 Sensor, pressure	Buy now
38	65L858860000 Thermosensor	Buy now
39	9017012M3600 Nut	Buy now
40	9020112M3400 Washer (692)	Buy now
41	65L8592A0100 Sensor	Buy now
42	65L113950000 Holder	Buy now
43	9011906M7400 Bolt, with washer(63m)	Buy now
44	9046513M3000 Clamp	Buy now
45	65L858320000 Case, under	Buy now
46	65L113540000 Gasket	Buy now
47	65L1131N0000 Gasket, holder	Buy now
48	65L113960000 Gasket, holder	Buy now

Electrical 3

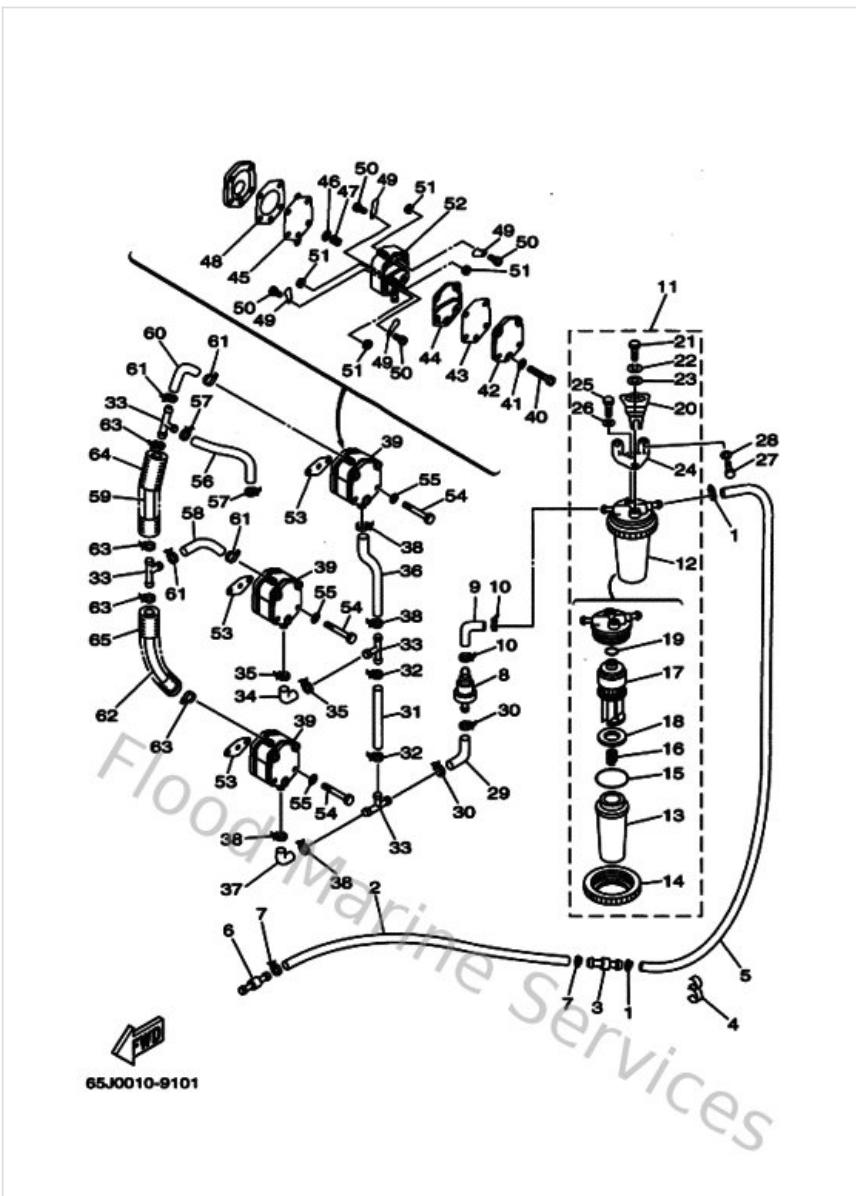


Ref	Part	
49	65L113531100 Joint	Buy now
50	65L113570000 Seal, cylinder	Buy now
51	970950603000 Bolt(jf7)	Buy now
52	929950610000 Washer(6a1)	Buy now
53	929950660000 Washer, plain (646)	Buy now
54	66K825190000 Wire, Earth Lead	Buy now



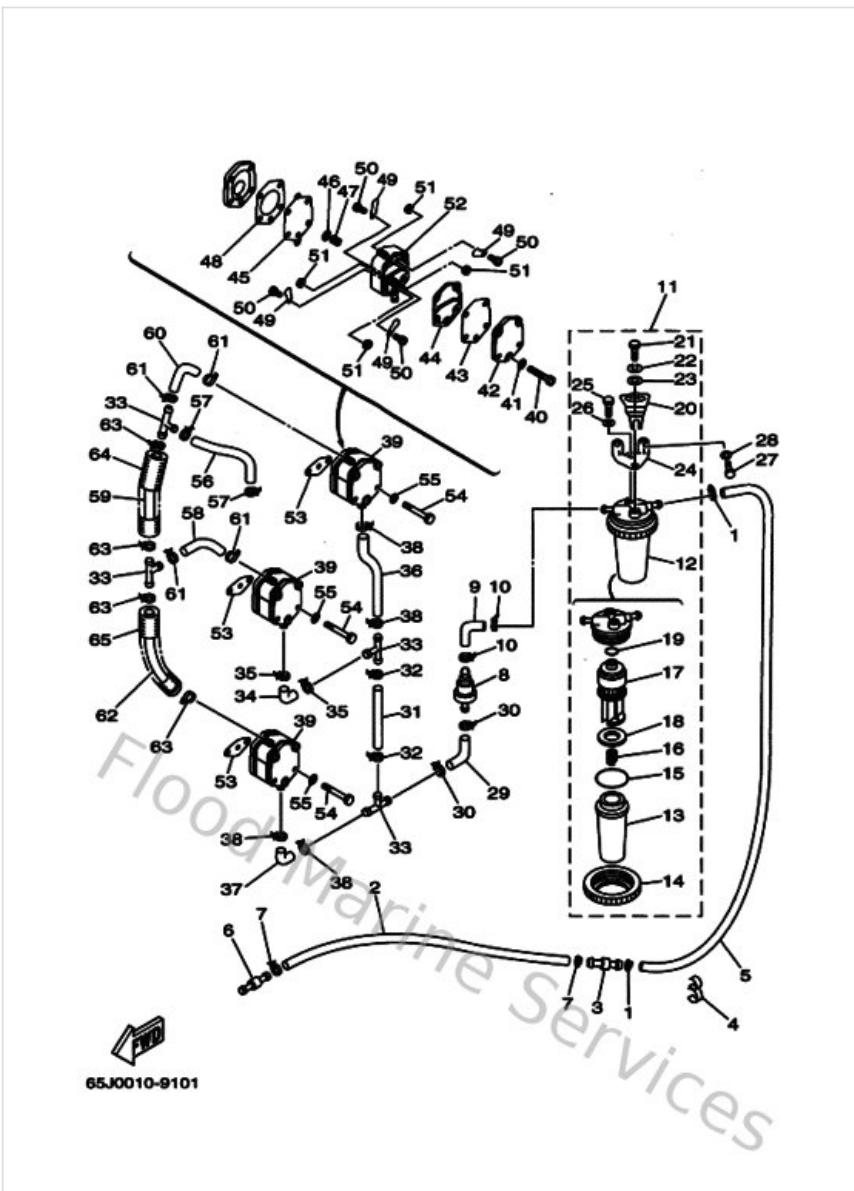
Ref	Part	
1	61A857800000 Sensor, knock	Buy now
2	61A857900000 Thermosensor assembly	Buy now
3	929901060000 Washer, plate	Buy now
4	9046412M4800 Clamp	Buy now
5	61A858950000 Crank position sender	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	9046409M4700 Clamp(65j)	Buy now
8	61A825600000 Thermo switch assembly	Buy now
9	61A8252U0000 Cover	Buy now
10	970800601200 Bolt(gh1)	Buy now

Fuel

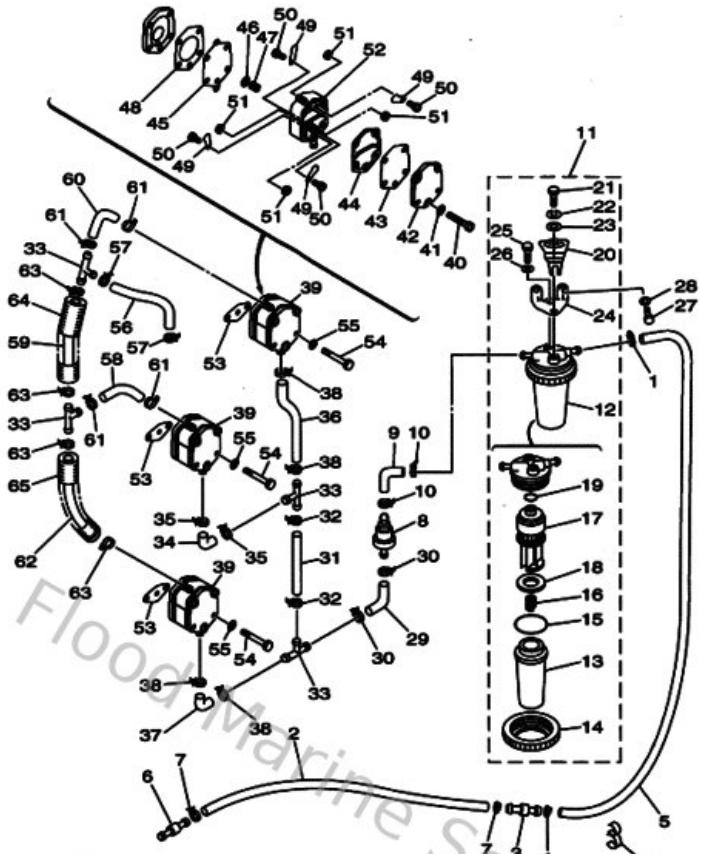


Ref	Part	
1	9046511M1000 Clamp	Buy now
2	9044513M1700 Hose(l2700)	Buy now
3	6R3243770000 Pipe, joint 3	Buy now
4	9046413M3400 Clamp(6r3)	Buy now
5	61A243131000 Pipe 3	Buy now
8	6R5244080000 Fuel feed assembly	Buy now
9	61A243110000 Pipe, fuel 1	Buy now
11	65L244090000 Water Separator Assembly	Buy now
12	6P3245600700 Filter assembly	Buy now
13	61A245210000 Cup, filter	Buy now
14	61A245310000 Nut	Buy now
15	61A245640000 O-ring	Buy now
16	65L245770000 Spring	Buy now
17	65L245630000 Element, filter	Buy now
18	61A244690000 Float, water level	Buy now

Fuel



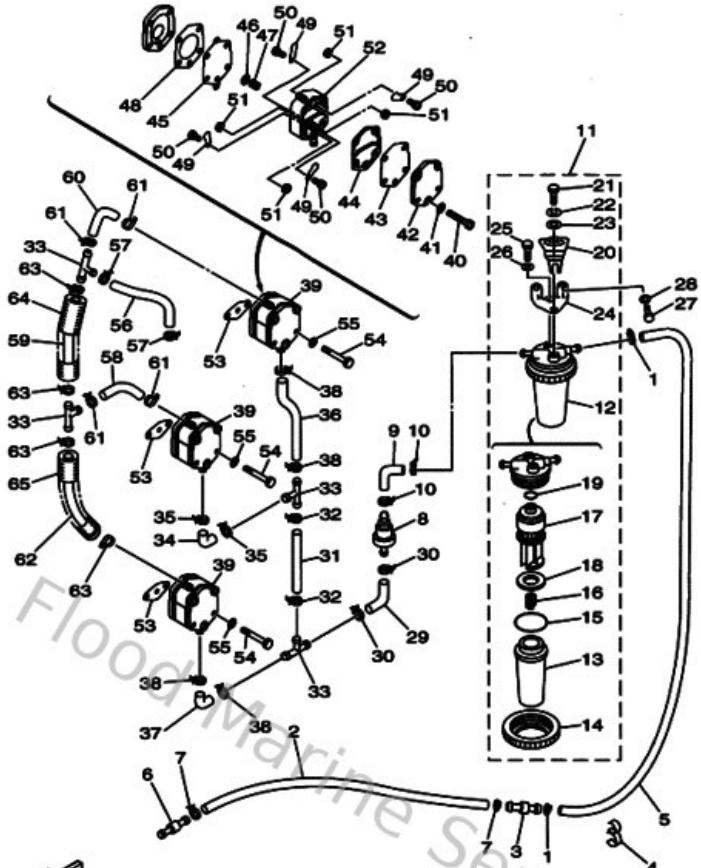
Ref	Part	
19	65L245640000 Gasket	Buy now
20	65L245580000 Holder, filter	Buy now
21	970950601600 Bolt, hexagon deep recess	Buy now
22	929950610000 Washer(6a1)	Buy now
23	9020106M0200 Washer,plate (6k8)	Buy now
24	61A245660000 Bracket, filter	Buy now
25	970950601400 Bolt(gj3)	Buy now
26	929900660000 Washer, plain (646)	Buy now
28	929950660000 Washer, plain (646)	Buy now
30	904651009800 Clamp	Buy now
31	6G5243170100 Pipe 7	Buy now
33	6E5243780000 Pipe, joint 3	Buy now
34	6E5243150000 Pipe 5	Buy now
36	6G5243150000 Pipe 5	Buy now
39	6E5244100300 Fuel pump assembly	Buy now



65J0010-9101

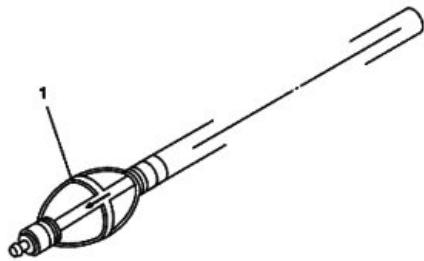
Ref	Part	
40	985030503500 Screw, pan head (686)	Buy now
41	929900560000 Washer, plain (646)	Buy now
42	6E5244130000 Body 2	Buy now
43	6E5244710000 Diaphragm	Buy now
44	6E5244350000 Gasket, body 2	Buy now
45	6E5244110000 Diaphragm	Buy now
46	648244240000 Seat,spring	Buy now
47	6E5244230000 Spring, diaphragm	Buy now
48	6E5244340200 Gasket, body	Buy now
49	6A0244210100 Valve, check	Buy now
50	6A0143250000 Screw, pan head	Buy now
51	953800360000 Nut (6g8)	Buy now
52	6E5244121000 Body 1	Buy now
53	65024431A000 Gasket,fuel pump	Buy now
54	970950605000 Bolt(jf7)	Buy now

Fuel



Ref	Part	
58	6G5243161000 Pipe 6	Buy now
59	9044513M1400 Hose (l90)	Buy now
62	6E5243130000 Pipe 3	Buy now
64	6E9835577000 Tube	Buy now
65	65L835570000 Tube	Buy now

Fuel 2



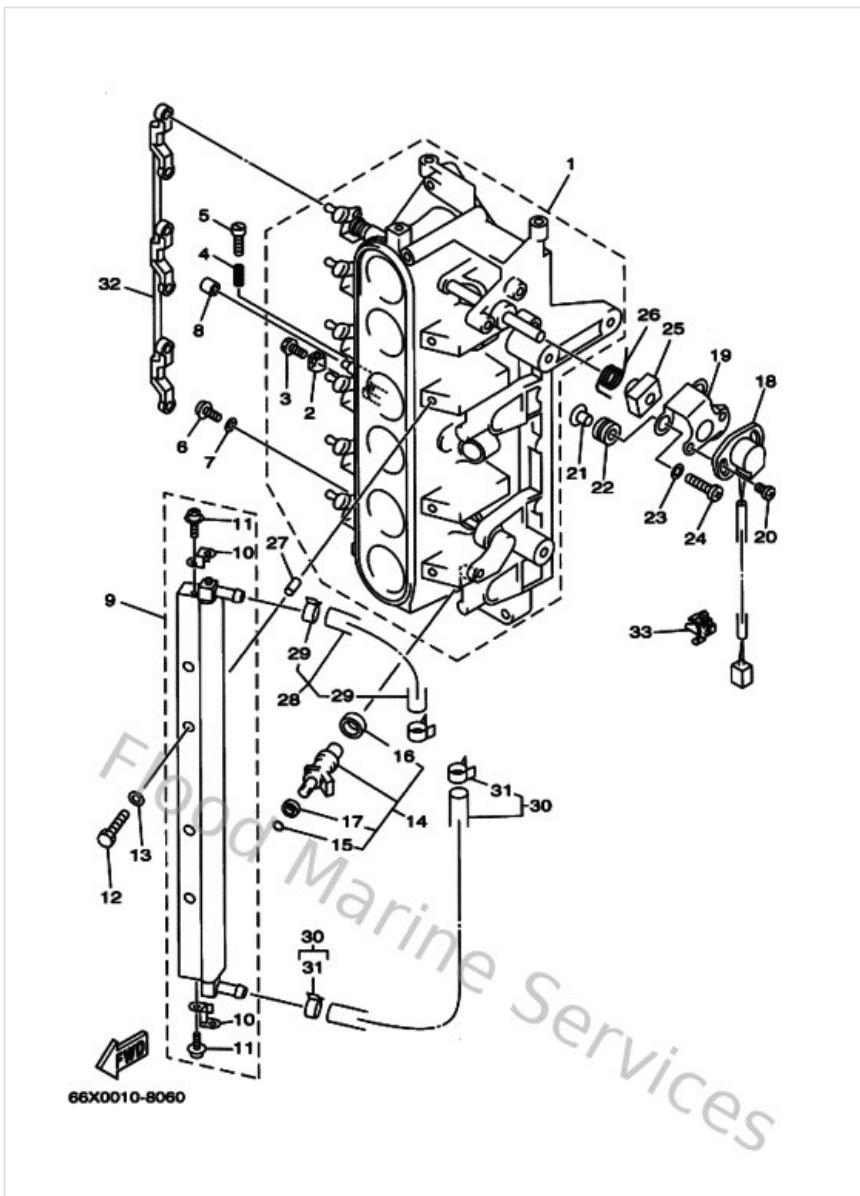
Ref	Part	
1	6YK243074100 Fuel pipe comp. 2	Buy now

Flood Marine Services



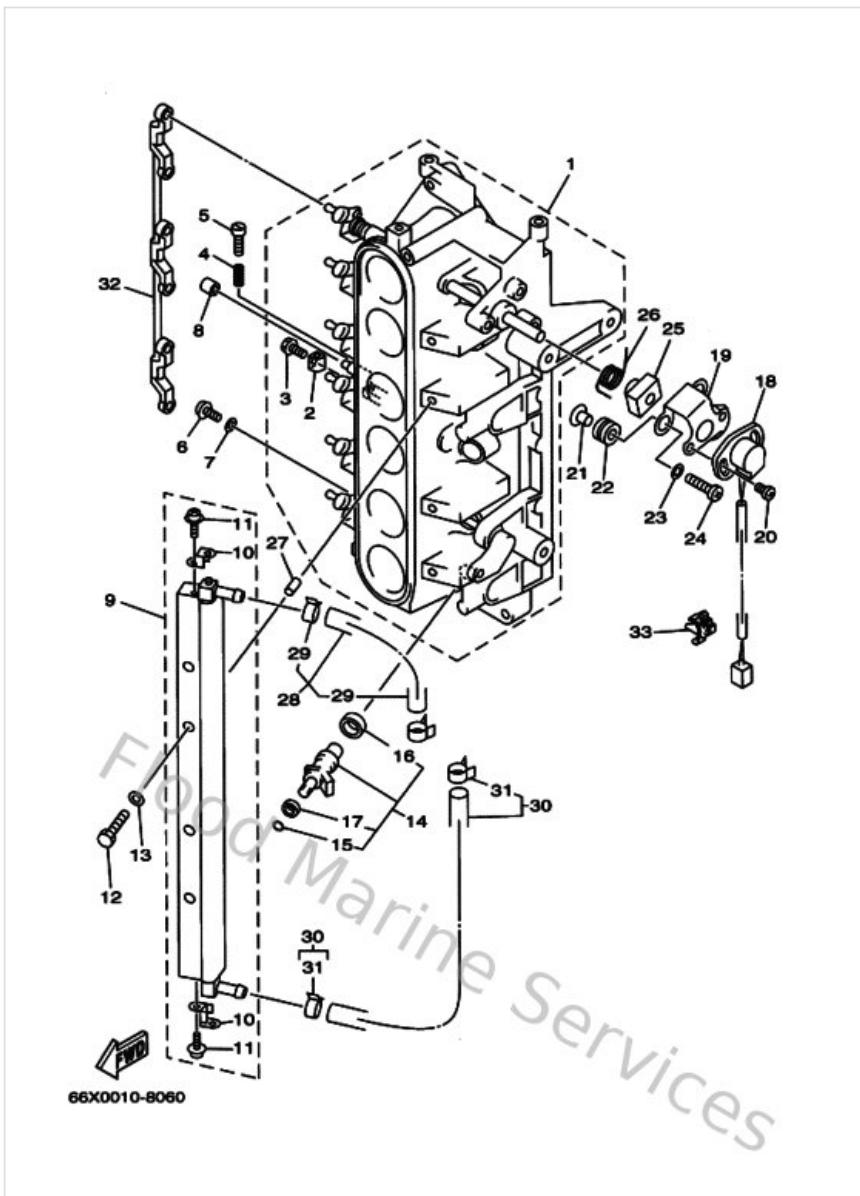
65L0300-0110

Fuel Injection Nozzle



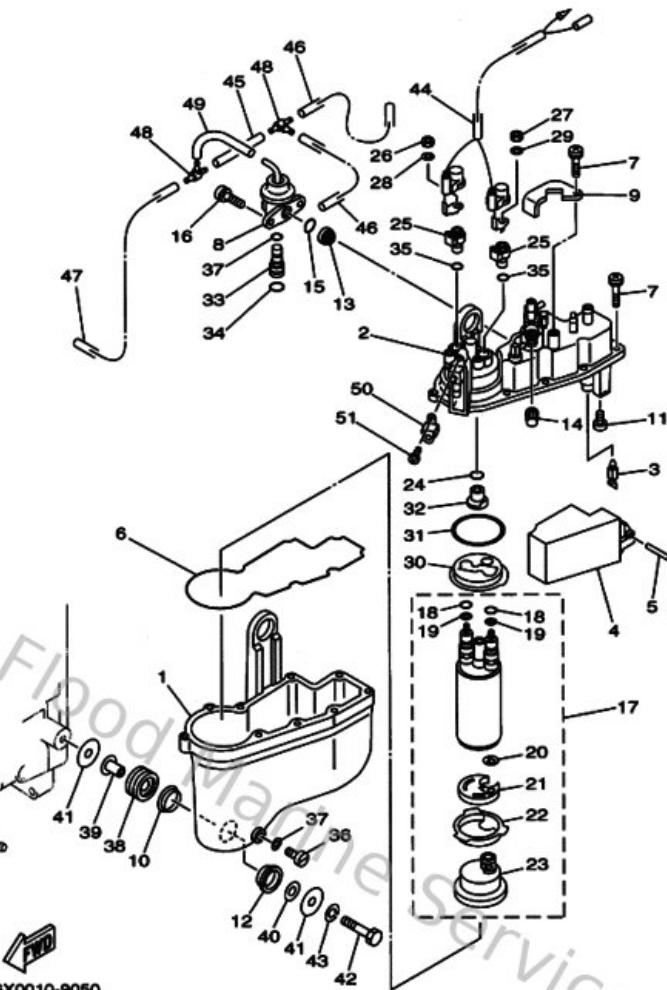
Ref	Part	
1	66K137510000 Body, Throttle 1	Buy now
2	65L145270000 Plate	Buy now
3	65L145650000 Screw	Buy now
4	65L143340000 Spring, air adjusting	Buy now
5	65L145230000 Screw, stop	Buy now
6	6K5145920000 Screw	Buy now
7	902010555200 Washer, plate(65j)	Buy now
8	65L145780000 Collar	Buy now
10	60V138540000 Plate 4	Buy now
12	65L135730000 Bolt 1	Buy now
13	65L139950000 Washer	Buy now
14	65L137610000 Injector assembly	Buy now
15	65L137690000 O-ring	Buy now
16	65L137640000 Gasket	Buy now
17	65L137660000 Rubber, injector	Buy now

Fuel Injection Nozzle



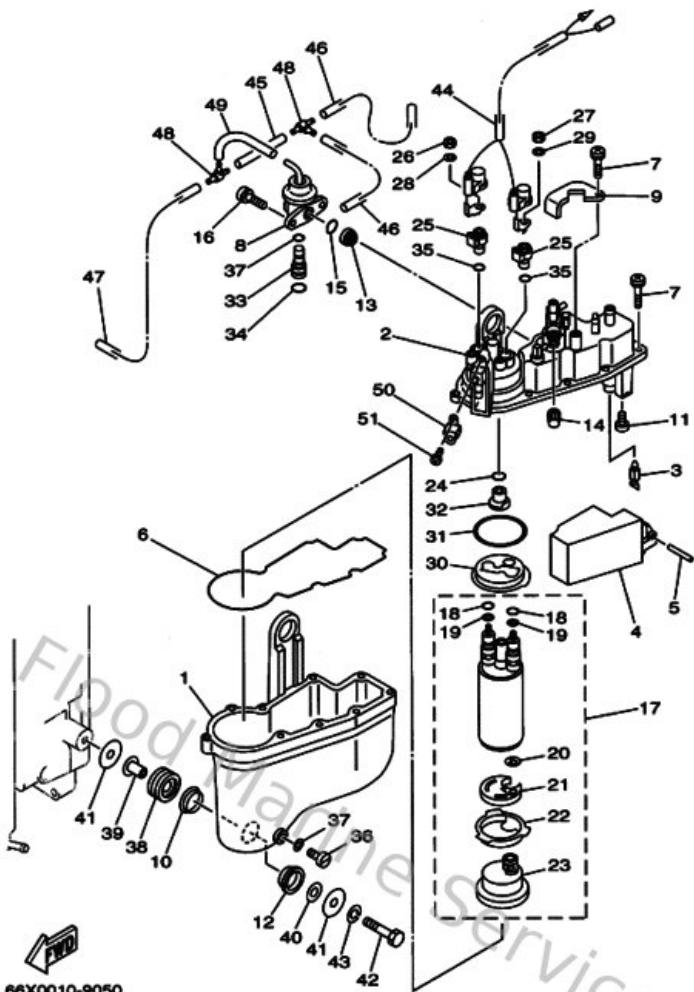
Ref	Part	
18	6X2858851000 Throttle sensor assembly	Buy now
19	6K7858860000 Bracket	Buy now
20	979850521200 Screw, with washer(6g7)	Buy now
21	9038705M0000 Collar(6k7)	Buy now
22	9048010M2300 Grommet(6k7)	Buy now
23	65L145960000 Washer	Buy now
24	979850533000 Screw, with washer(61b)	Buy now
25	65L145730000 Lever	Buy now
26	65L145790000 Spring	Buy now
27	65L139960000 Insert	Buy now
28	66K139710000 Pipe, fuel 1	Buy now
29	65L243870000 Clip	Buy now
30	67H139720000 Pipe, fuel 2	Buy now
32	65L412170000 Rod, accel. lever	Buy now
33	9046404M1200 Clamp (6h3)	Buy now

Fuel Injection Pump



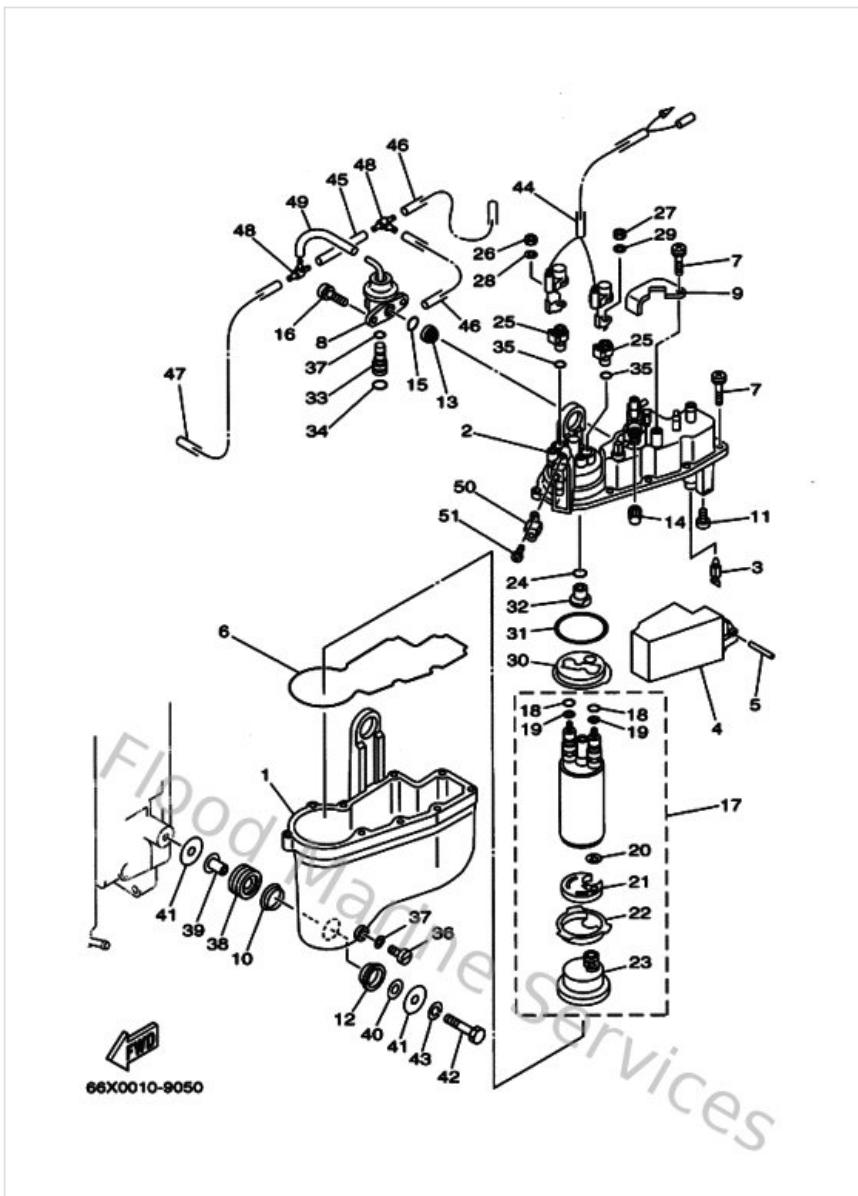
Ref	Part	
1	66K149800000 Body, float chamber	Buy now
2	66K141820000 Cover, float chamber	Buy now
3	65L145460000 Valve, needle	Buy now
4	66K149850000 Float	Buy now
5	66K145480000 Pin, Float Arm	Buy now
6	66K149840000 Gasket, float chamber	Buy now
7	65L141250000 Screw	Buy now
8	66K139060000 Regulator, pressure	Buy now
9	66K142550000 Plate	Buy now
10	66K142390000 Seal	Buy now
11	66K143250000 Screw, Pan Head	Buy now
12	66K141630000 Spacer	Buy now
13	65L139050000 Filter comp	Buy now
14	65L149660000 Cap	Buy now
15	65L244860000 O-ring	Buy now

Fuel Injection Pump



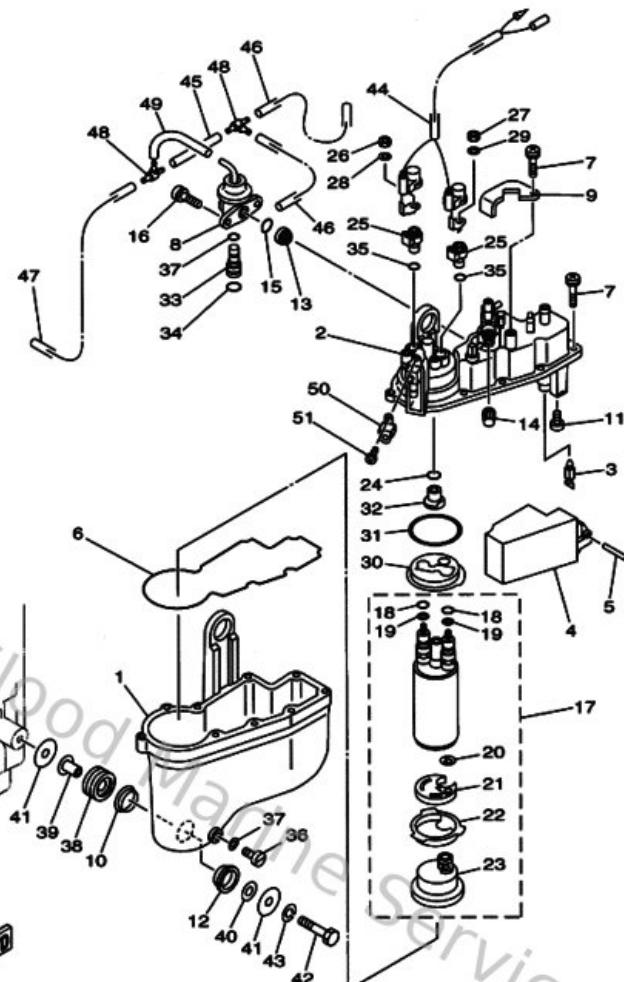
Ref	Part	
16	66K142450000 Screw, guide	Buy now
17	66K139070000 Fuel pump comp.	Buy now
18	65L142270000 Washer	Buy now
19	67C143980000 Washer	Buy now
20	65L141590000 Clip	Buy now
21	66K137810000 Damper, pump	Buy now
22	66K138440000 Plate 2	Buy now
23	66K139150000 Filter	Buy now
24	65L1416A0000 O-ring	Buy now
25	65L142710000 Insulator	Buy now
26	65L8182A0000 Nut	Buy now
27	65L8182K0000 Nut	Buy now
28	65L8182E0000 Washer	Buy now
29	65L8182F0000 Washer	Buy now
30	66K138430000 Plate 1	Buy now

Fuel Injection Pump



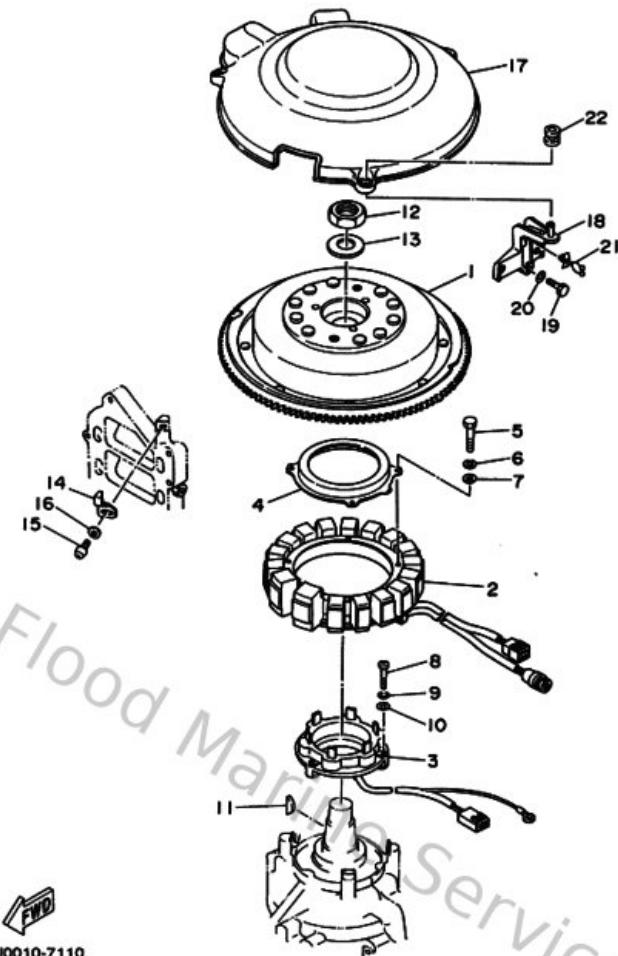
Ref	Part	
31	65L141470000 O-ring	Buy now
32	65L142740000 Connector	Buy now
33	66K243760000 Pipe, joint 1	Buy now
34	66K244890000 O-ring	Buy now
35	65L143970000 O-ring	Buy now
36	65L149920000 Screw, drain	Buy now
37	65L149970000 Seal	Buy now
38	65L243750000 Grommet	Buy now
39	65L243970000 Collar	Buy now
40	65L245760000 Washer	Buy now
41	66K245790000 Washer 2	Buy now
42	65L245920000 Bolt	Buy now
43	65L241690000 Washer, lock	Buy now
44	67H825070000 Wire, Lead	Buy now
45	66K135420000 Hose, vacuum sensing 1	Buy now

Fuel Injection Pump



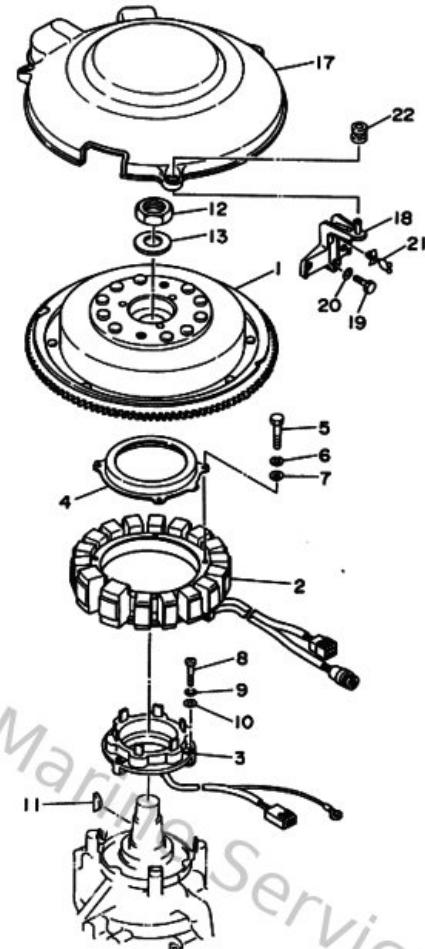
Ref	Part	
46	67H135440000 Hose, Vacuum Sensing 2	Buy now
47	66K135320000 Hose, vacuum sensing 3	Buy now
48	65L244610000 Pipe.joint 4	Buy now
49	66K135330000 Hose, vacuum sensing 4	Buy now
50	66K138980000 Holder	Buy now
51	65L145650000 Screw	Buy now

Generator



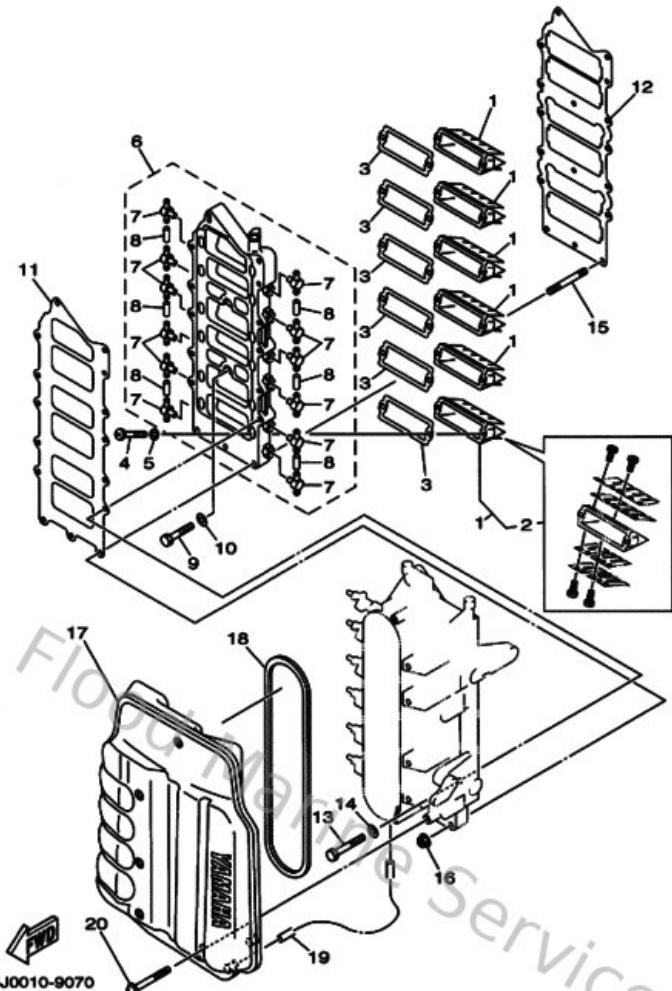
Ref	Part	
1	61A855500100 Rotor assembly	Buy now
2	61A855100200 Stator assembly	Buy now
3	61A855800000 Coil, pulser	Buy now
4	61A837210000 Cover	Buy now
5	970130603500 Bolt(3rv)	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929030660000 Washer, plain (646)	Buy now
8	978850503000 Ybs86-530 screw,panhead	Buy now
9	929950510000 Ybs67-5 washer, spring	Buy now
10	929900560000 Washer, plain (646)	Buy now
11	902800501500 Key, woodruff	Buy now
12	9017024M2200 Nut(61a)	Buy now
13	9020125M0200 Washer, plate(61a)	Buy now
14	6E5813320000 Plate, timing	Buy now
15	978850601000 Screw pan head	Buy now

Generator



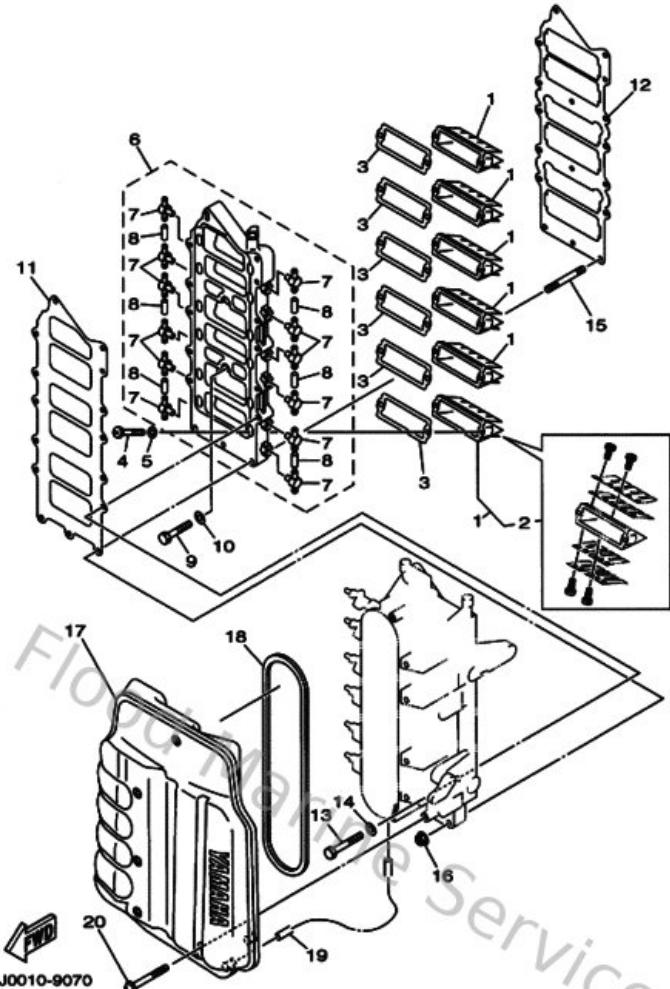
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	61A813370100 Cover, flywheel	Buy now
18	65L81338001S Clamp, Lead	Buy now
19	970130602500 Bolt(62y)	Buy now
21	9046418M4600 Clamp(65j)	Buy now
22	663823170100 Damper, ignition coil	Buy now

Intake



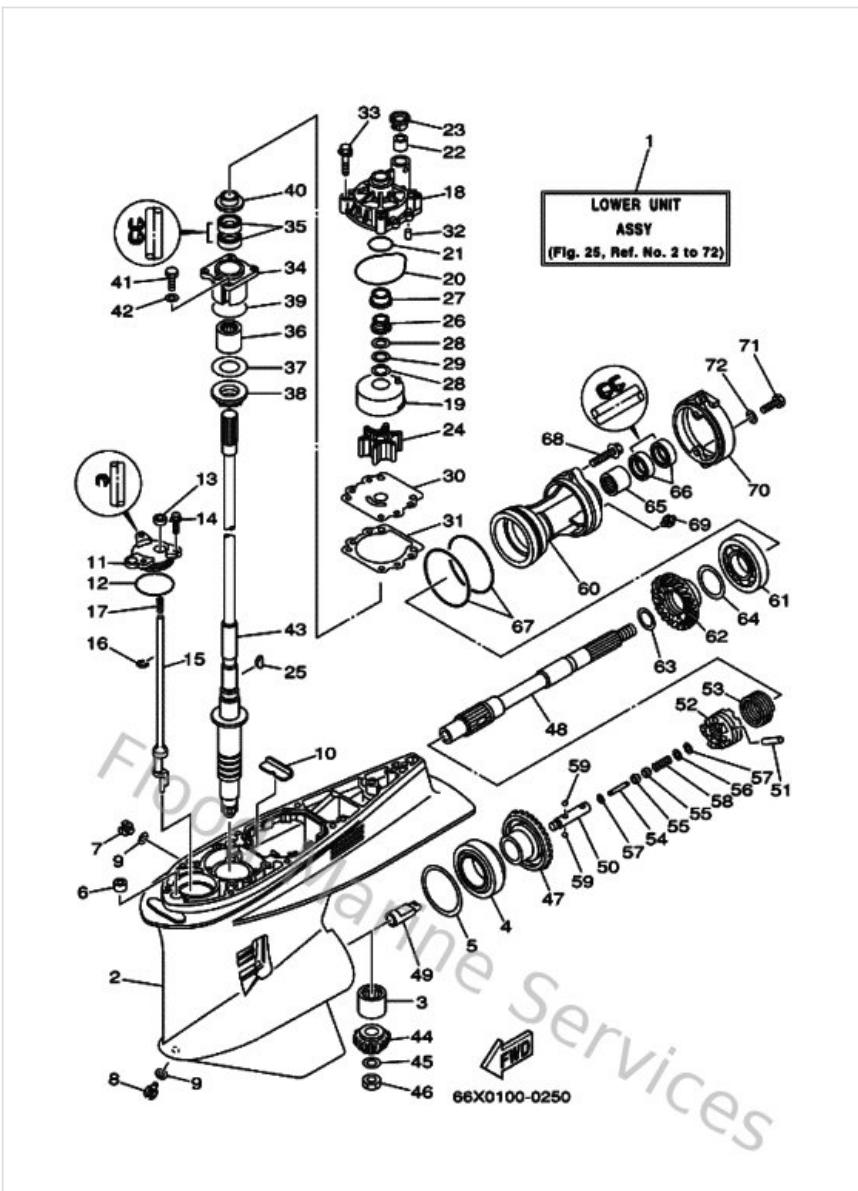
Ref	Part	
1	65L136100100 Reed valve assembly	Buy now
2	65JW00040100 Reed set	Buy now
3	61A13621A000 Gasket, valve seat	Buy now
4	978800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	65L136240115 Plate, Reed Valve	Buy now
7	6F6113720100 Nipple, hose	Buy now
8	9044507M0300 Hose (I200)	Buy now
9	970130603000 Bolt	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	65L136460000 Gasket, manifold 2	Buy now
12	65L136450000 Gasket, manifold 1	Buy now
13	970130606000 Bolt, hexagon	Buy now
14	929030660000 Washer, plain (646)	Buy now
15	956700665500 Bolt, Stud	Buy now

Intake



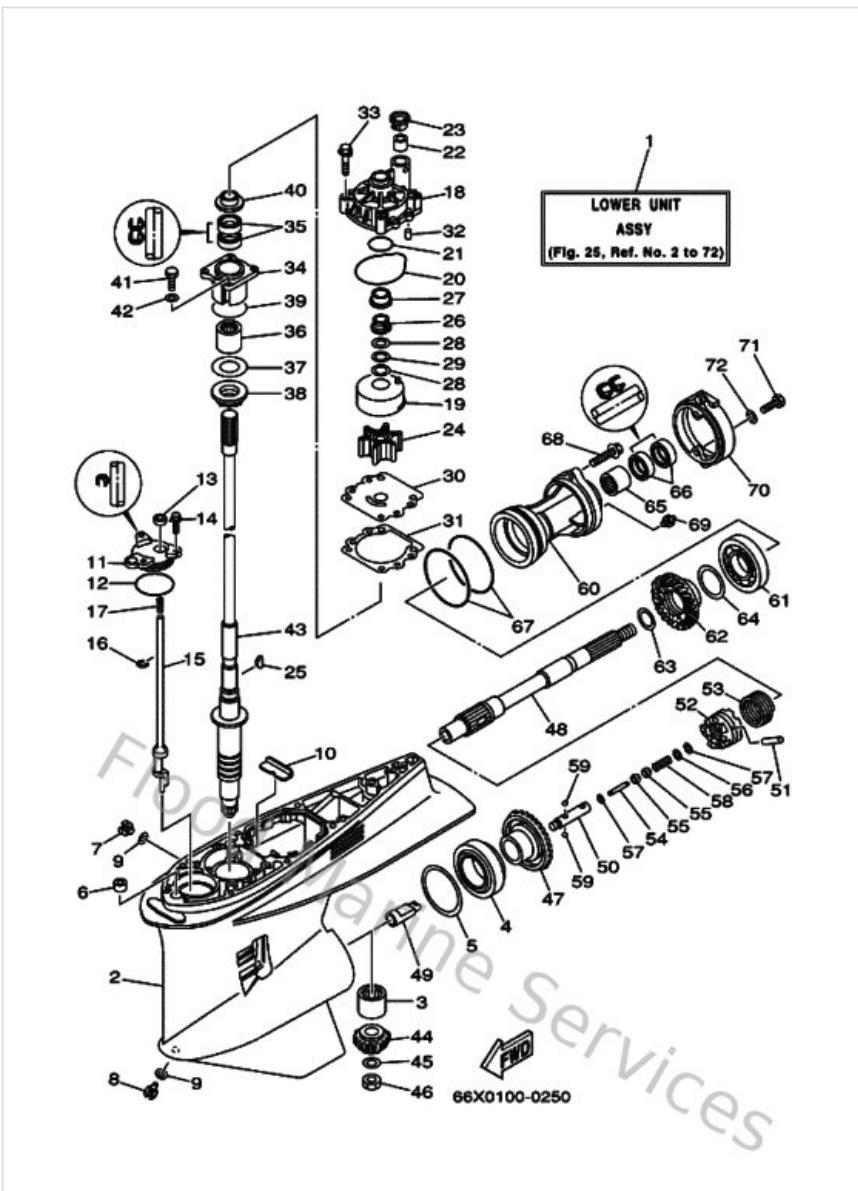
Ref	Part	
16	9017906M2400 Nut(6j8)	Buy now
17	65L144400000 Silencer assembly, intake	Buy now
18	65L144830000 Gasket	Buy now
19	9044507M4400 Hose (I390)	Buy now
20	9015906M1600 Screw, with washer(61a)	Buy now

Lower Casing & Drive 1



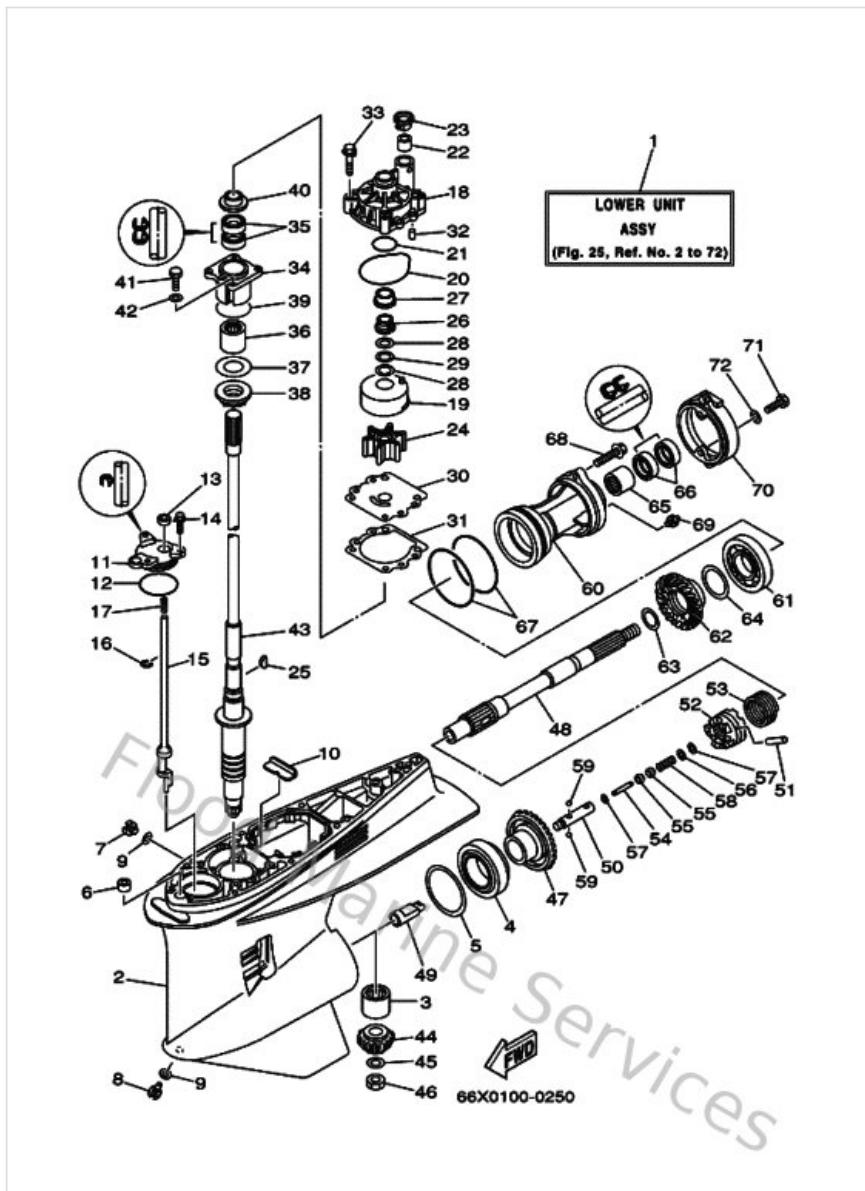
Ref	Part	
1	66K4530012NA Lower unit assembly	Buy now
2	61A4530103NA Casing, Lower	Buy now
3	93311832V200 Ball bearing	Buy now
4	93332000W100 Bearing(61a)	Buy now
5	61A455670030 Shim (t:0.30mm)	Buy now
6	663443660000 Damper, water seal 2	Buy now
7	9034008M0400 Plug, straight screw	Buy now
8	688453411000 Plug, drain	Buy now
9	904300802000 Gasket	Buy now
10	61A453760094 Guide, seal damper	Buy now
11	61A453210100 Plate	Buy now
12	932106448800 93210-64488	Buy now
13	931060901400 Oil seal	Buy now
14	9011906M1000 Bolt, with washer	Buy now
15	60V441500000 Shift cam assembly	Buy now

Lower Casing & Drive 1



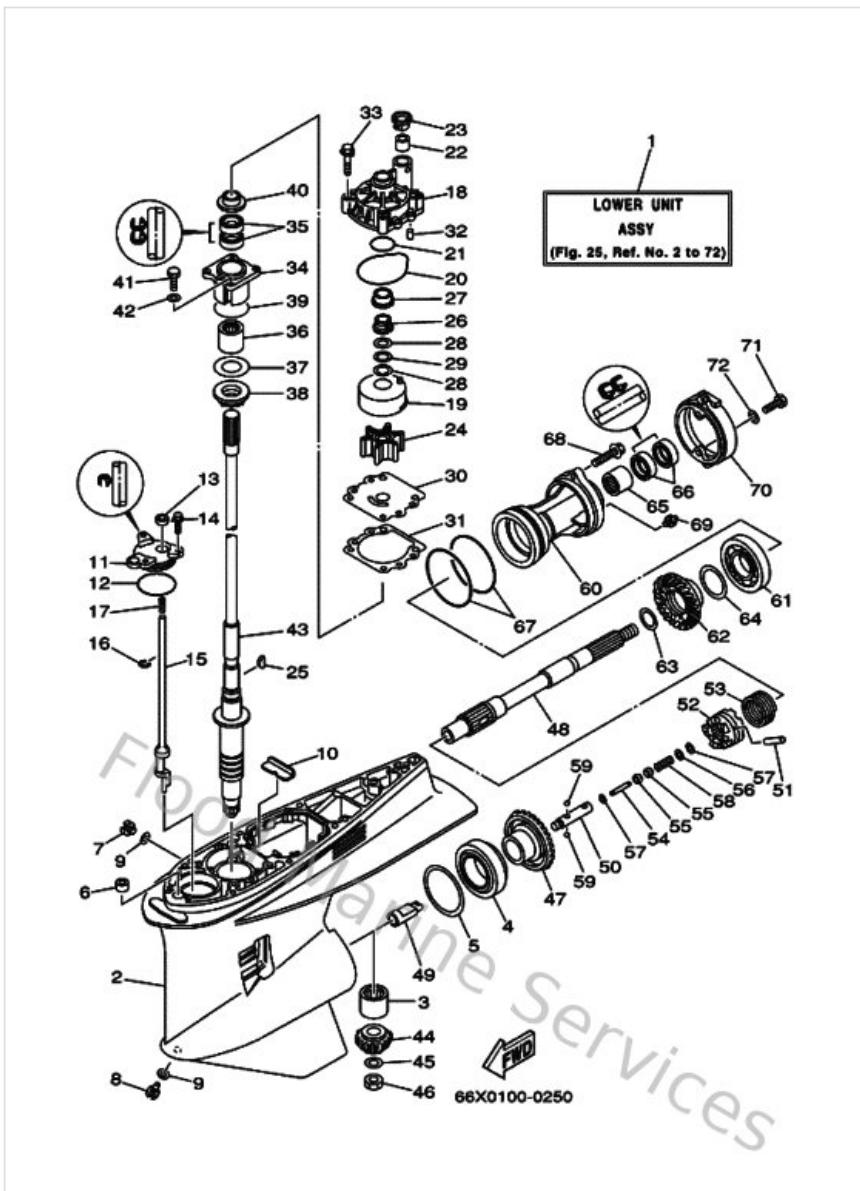
Ref	Part	
16	934300800600 Circlip(2r6)	Buy now
17	9050111M1000 Spring, compression (663)	Buy now
18	61A443110100 Housing, water pump	Buy now
19	61A443220200 Insert, cartridge	Buy now
20	9321086M3800 O-ring (6e5)	Buy now
21	932103716000 O-ring (6g8)	Buy now
22	6E5443650000 Damper, water seal 1	Buy now
23	6E5443120000 Cover, water pump housing	Buy now
24	6E5443520100 Impeller	Buy now
25	9028004M0500 Key, woodruff (6e5)	Buy now
26	61A455380000 Spacer, 1	Buy now
27	61A455270000 Collar, drive shaft	Buy now
28	9020122M0100 Washer, plate(61a)	Buy now
29	9020622M1900 Washer, wave(61a)	Buy now
30	6G5443230100 Outer plate, cartridge	Buy now

Lower Casing & Drive 1



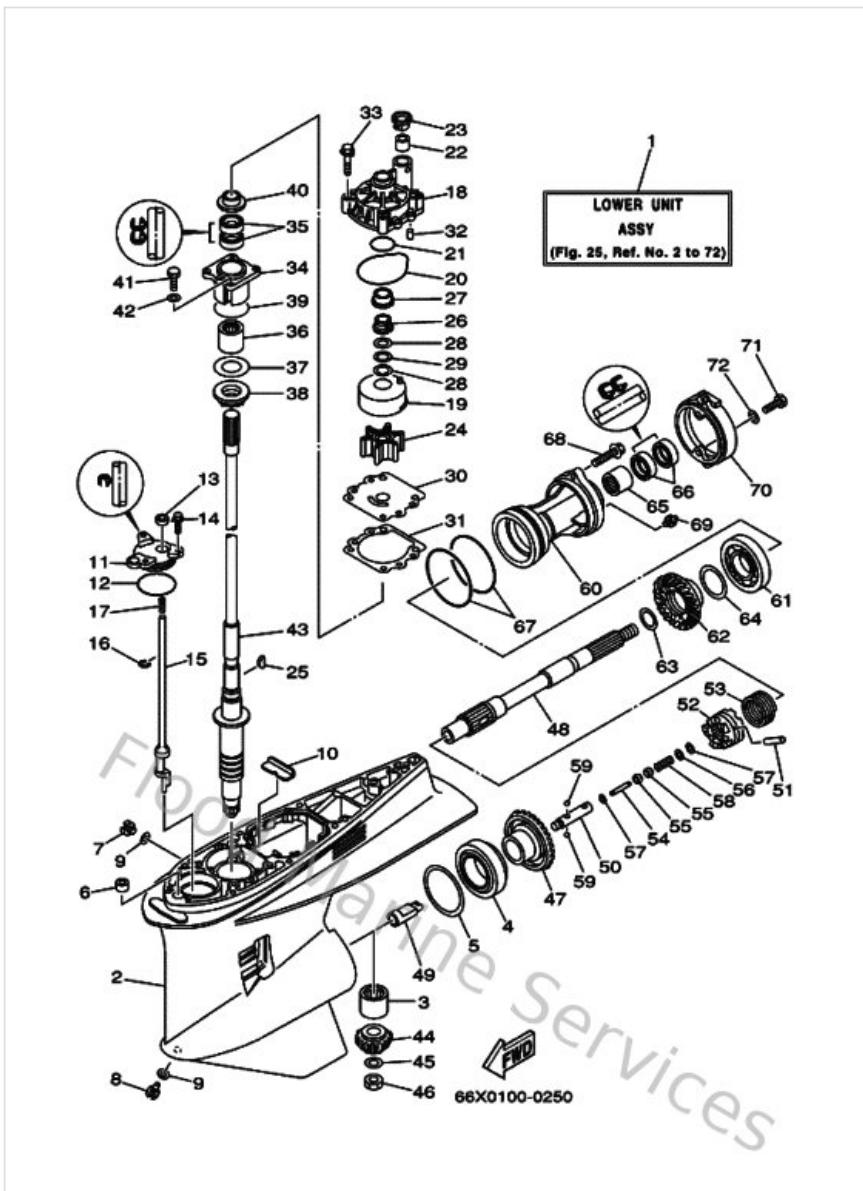
Ref	Part	
31	6E544315A000 Gasket,water pump	Buy now
32	936061201900 Pin, dowel (614)	Buy now
33	9011908M1400 Bolt, with washer	Buy now
34	61A453310094 Housing, bearing	Buy now
35	9310128M1600 Oil seal (6e5)	Buy now
36	93315430V500 Bearing, cylindrical(6k0)	Buy now
37	61A455876000 Shim (t:0.50mm)	Buy now
38	933419302000 Bearing	Buy now
39	9321055M1400 O-ring (70e)	Buy now
40	6E5453440000 Cover, oil seal	Buy now
41	970950802500 Bolt (62g)	Buy now
42	929950860000 Washer, plain (663)	Buy now
43	66K455010000 Drive shaft comp.	Buy now
44	61A455510300 Pinion	Buy now
45	9020116M0000 Washer, plate(6t5)	Buy now

Lower Casing & Drive 1



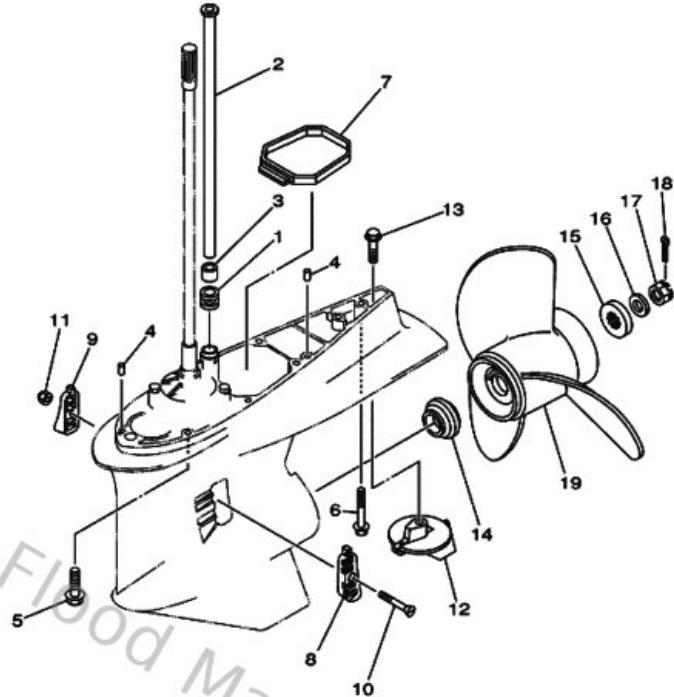
Ref	Part	
46	9017016M1900 Nut(6t5)	Buy now
47	61A455600300 Gear	Buy now
48	61A456110200 Shaft, propeller	Buy now
49	61A456410200 Shifter	Buy now
50	61A456340100 Slide, shift	Buy now
51	61A456320000 Pin, cross	Buy now
52	61A456310300 Clutch, dog	Buy now
53	61A456330000 Ring, cross pin	Buy now
54	6H1456680000 Shaft, free 1	Buy now
55	61A456350000 Plunger, shift	Buy now
56	9020102M0000 Washer, plate(61a)	Buy now
57	9018302M0300 Nut, spring (6h1)	Buy now
58	9050110M7700 Spring, compression(61a)	Buy now
59	935010401100 Ball	Buy now
60	61A453320294 Housing, bearing	Buy now

Lower Casing & Drive 1



Ref	Part	
61	93306210U000 Bearing(61a)	Buy now
62	61A455710000 Gear	Buy now
63	9020131M0000 Washer, plate(61a)	Buy now
64	61A455770030 Shim (t:0.30mm)	Buy now
65	93317330U500 Bearing	Buy now
66	9310130M1700 Oil seal (6e5)	Buy now
67	932110438400 O-ring (705)	Buy now
68	9010508M4800 Bolt, Flange	Buy now
69	9370009M0000 Nipple, grease(6t4)	Buy now
70	61A45361015B Cap, lower casing	Buy now
71	970950802000 Bolt, hexagon	Buy now

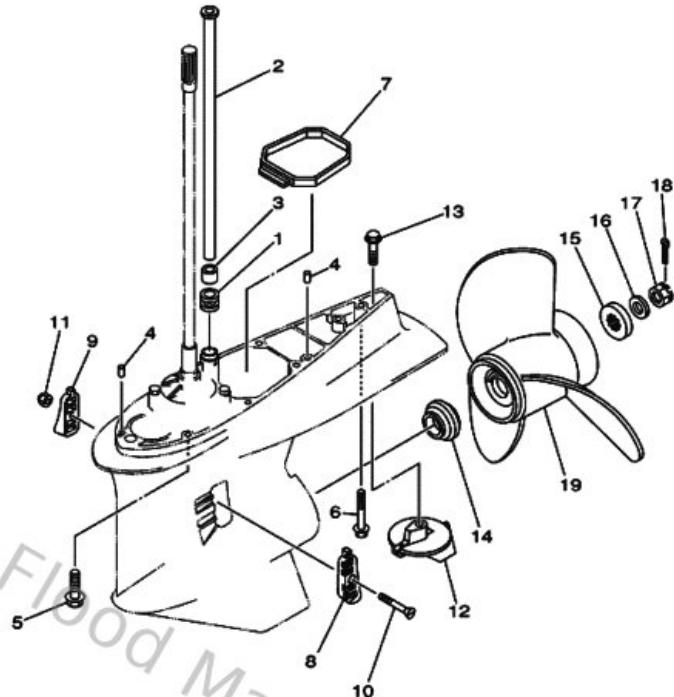
Lower Casing & Drive 2



66X0010-0250

Ref	Part	
1	6E5443660000 Damper, water seal 2	Buy now
2	66K443610000 Tube, water	Buy now
3	6E5443650000 Damper, water seal 1	Buy now
4	9360812M0500 Pin, dowel b (6e5)	Buy now
5	9010110M7000 Bolt(6j9)	Buy now
6	9011910M8900 Bolt, with washer	Buy now
7	61A453750000 Damper, seal	Buy now
8	61A452140000 Cover, water inlet	Buy now
9	61A452150000 Cover, water inlet	Buy now
10	9015205M0800 Screw, countersunk	Buy now
11	901850590400 Nut nylon (sus)(ex4)	Buy now
12	61A453710000 Anode	Buy now
13	9010510M0000 Bolt, hexagon (663)	Buy now
14	6E5459870100 Spacer 1	Buy now
15	688459970100 Spacer 2	Buy now

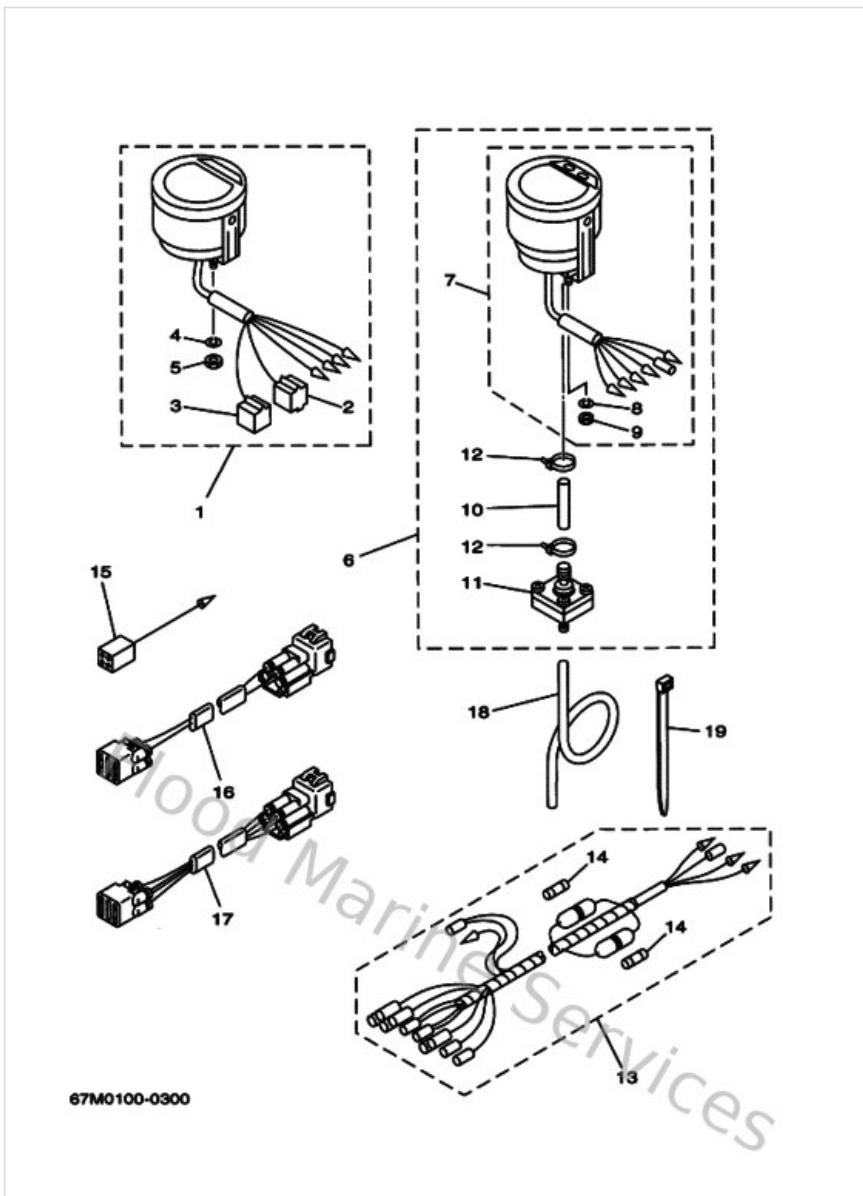
Lower Casing & Drive 2




66X0010-0250

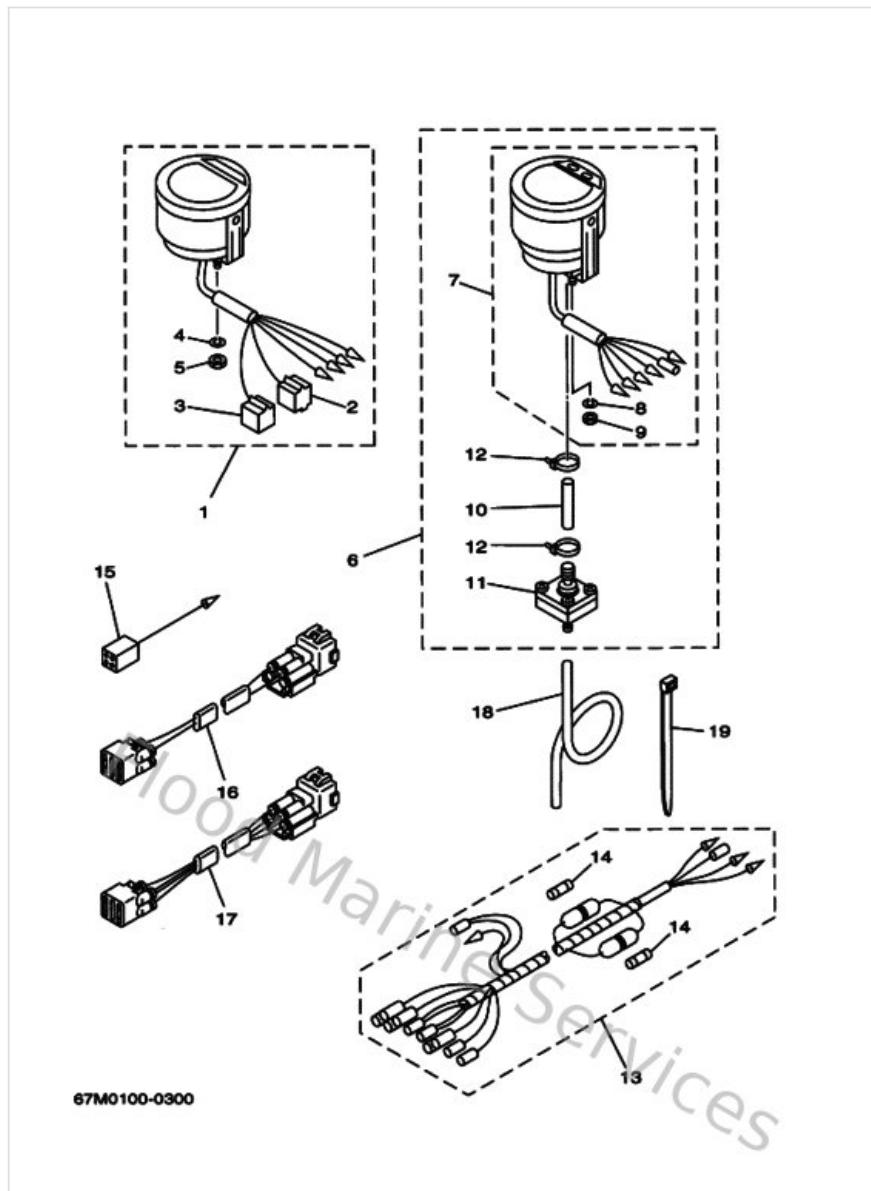
Ref	Part	
16	929901820000 Washer (6e5)	Buy now
17	9017118M0400 Nut, castle (6e5)	Buy now
18	914904003000 Pin, cotter (663)	Buy now
19	66K45970B000 Propeller (3X14-1/2"x27")	Buy now

Meter



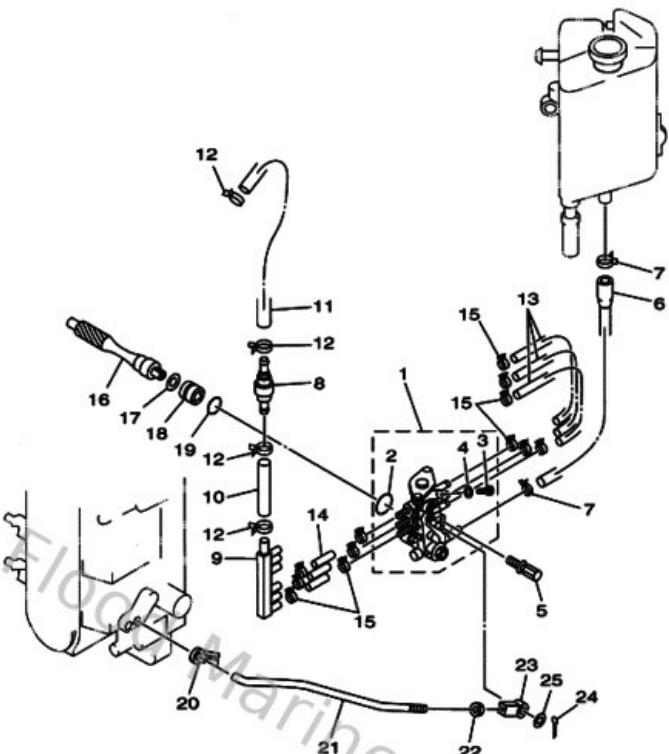
Ref	Part	
1	6Y583500T200 Digital tachometer assembly	Buy now
2	9E4500443300 Housing, connector (m-4-w)	Buy now
3	9E4500453300 Housing, f-4-w(5pcs)	Buy now
4	929900410000 Ybs67-4 washer, spring	Buy now
5	953800460000 Nut,hex	Buy now
6	6Y583570A000 Speedometer assembly	Buy now
7	6Y583570S400 Speedometer assembly	Buy now
10	91A300303900 Tube, flexible vinyl(8av)	Buy now
11	6Y5837280000 Connector assembly	Buy now
12	9046511M1000 Clamp	Buy now
13	6Y583553M000 Wire, lead (l=2.5m)	Buy now
14	1E6821510000 Fuse (10a)	Buy now
15	6Y5821170000 Wire, lead	Buy now
16	6R3825217000 Wire, lead (for tacho., 7m)	Buy now
17	6R3825537000 Extension, wire lead (for trim)	Buy now

Meter



Ref	Part	
18	6Y5835570000 Tube (8m)	Buy now

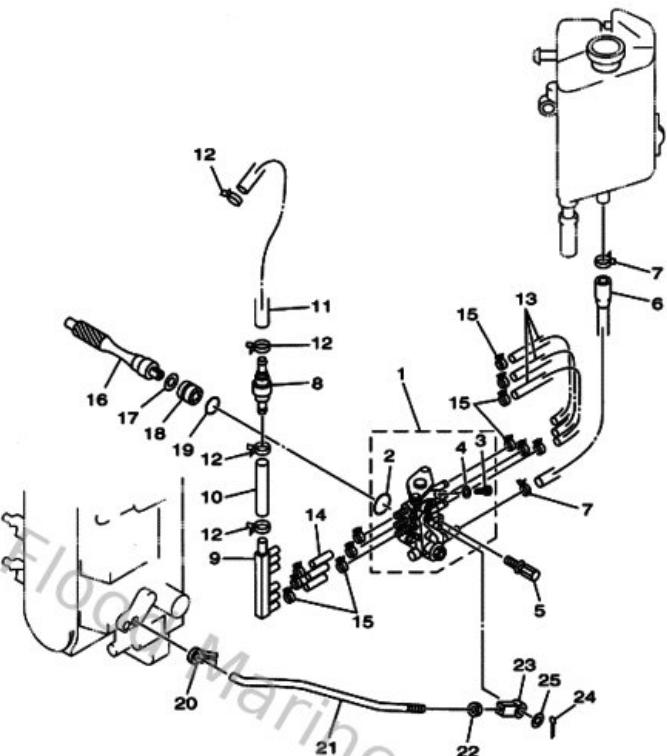
Oil Pump




65J0010-7080

Ref	Part	
1	65L132000000 Oil injection pump assembly	Buy now
2	9321019M8200 O-ring(6j8)	Buy now
3	985800400600 Screw, pan head (7h3)	Buy now
4	6L2134750000 Gasket, breather bolt	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	61A134160000 Pipe Oil 1	Buy now
7	904651009800 Clamp	Buy now
8	65L131830000 Valve, check	Buy now
9	65L243780000 Pipe, joint 4	Buy now
10	904450922000 Hose (I1500)	Buy now
11	9044609M6900 Hose(65j)	Buy now
13	9044507M0200 Hose (I200)	Buy now
14	9044507M0300 Hose (I200)	Buy now
15	9046807M0200 Clip (6e5)	Buy now
16	61A115370000 Gear, driven	Buy now

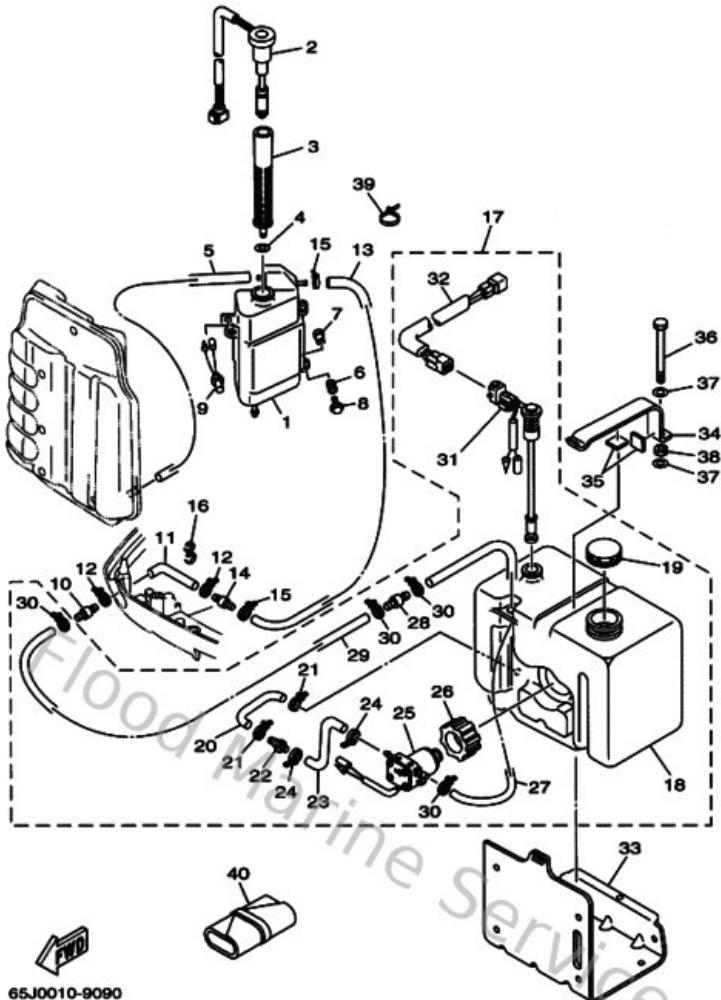
Oil Pump



65J0010-7080

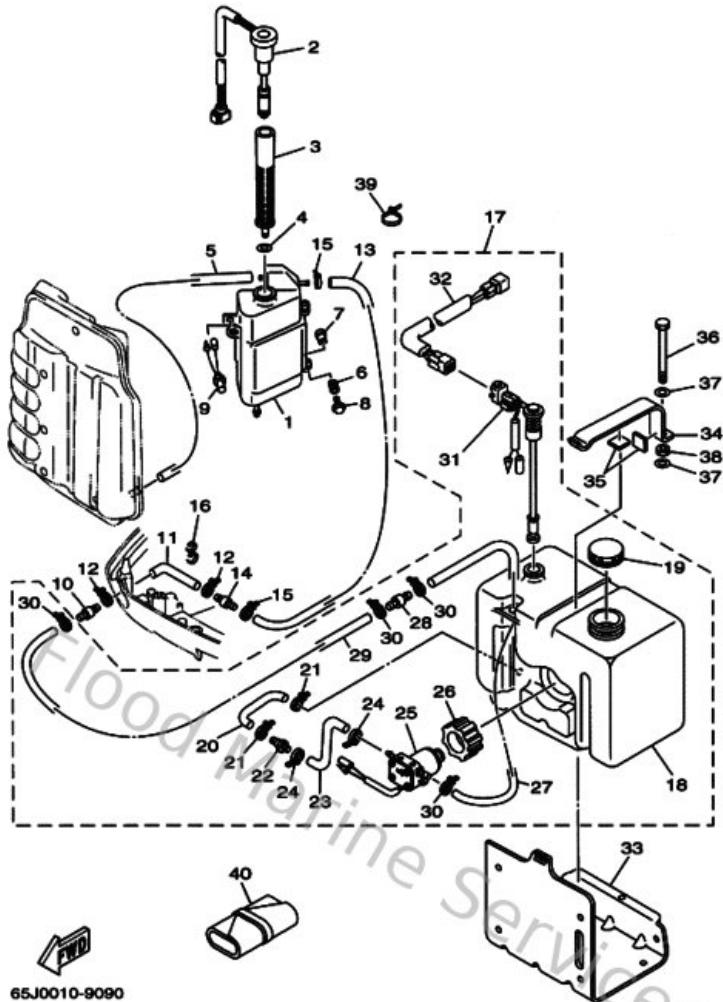
Ref	Part	
17	9020109M0100 Washer, plate(61b)	Buy now
18	61A131170000 Collar, distance	Buy now
19	9321018MA900 O-ring(61a)	Buy now
20	6R5412370000 Joint, link	Buy now
21	65L412410000 Rod, Link	Buy now
22	953800560000 Nut, hexagon (663)	Buy now
23	6H1412370000 Joint, link	Buy now
24	914901201200 Pin, cotter (6g8)	Buy now
25	902020508800 Washer, plate (666)	Buy now

Oil Tank



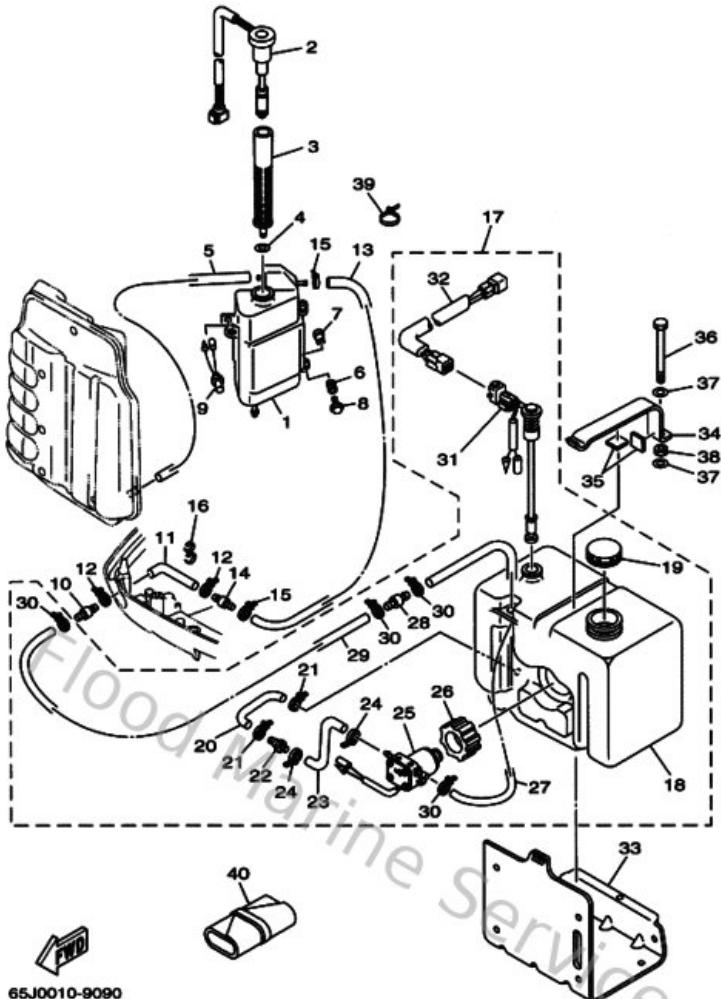
Ref	Part	
1	61A217500000 Oil tank assembly	Buy now
2	61A857300000 Oil level gauge assembly	Buy now
3	61A134110000 Strainer, oil	Buy now
4	6E5134140000 Gasket, strainer cover	Buy now
5	9044505M0700 Hose (I700)	Buy now
6	6A0823170000 Damper, ignition coil	Buy now
7	903870611900 Collar	Buy now
8	9011906M6500 Bolt, with washer	Buy now
9	6R38259E0000 Switch assembly	Buy now
10	6E5243790000 Pipe, joint 4	Buy now
11	9044511M8000 Hose (I3000)	Buy now
12	9046511M1000 Clamp	Buy now
13	6E5243230000 Pipe 12	Buy now
15	904651009800 Clamp	Buy now
16	9046413M3400 Clamp(6r3)	Buy now

Oil Tank



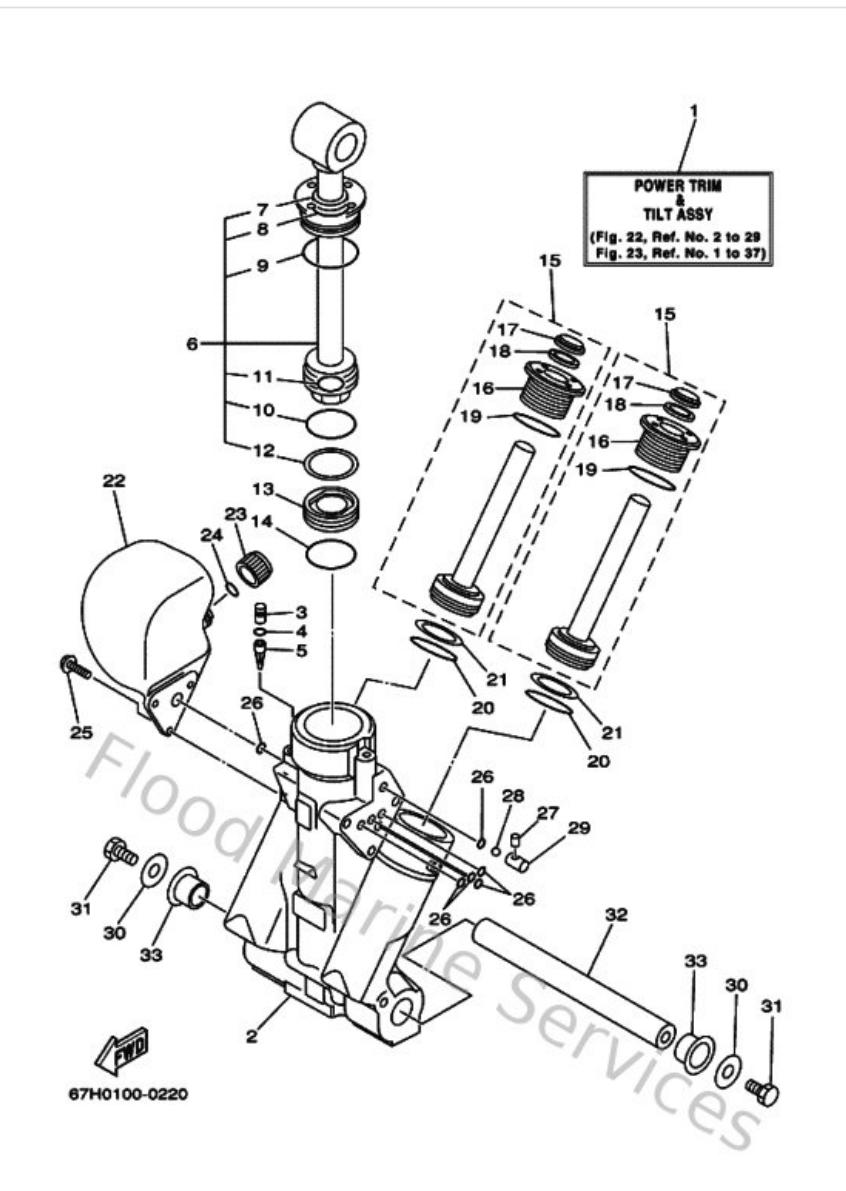
Ref	Part	
17	61A217080300 Sub oil tank assembly.	Buy now
18	6E5217330200 Sub tank, oil (10.5l)	Buy now
19	6E5217700300 Oil tank cap assembly	Buy now
20	6E5243220000 Pipe 11	Buy now
22	646242510200 Strainer 1	Buy now
23	6E5243190100 Pipe, oil	Buy now
25	6E5819000100 Oil feed pump assembly	Buy now
26	6E5819220000 Grommet	Buy now
27	6E5243210100 Pipe 10	Buy now
29	9044511M2600 Hose (I8000)	Buy now
31	6E5857200400 Oil level gauge assembly	Buy now
32	6R3857218000 Wire, lead	Buy now
33	6E5217340133 Holder, oil sub tank	Buy now
34	6E5217980133 Bracket, damper	Buy now
35	6E5217460000 Damper	Buy now

Oil Tank



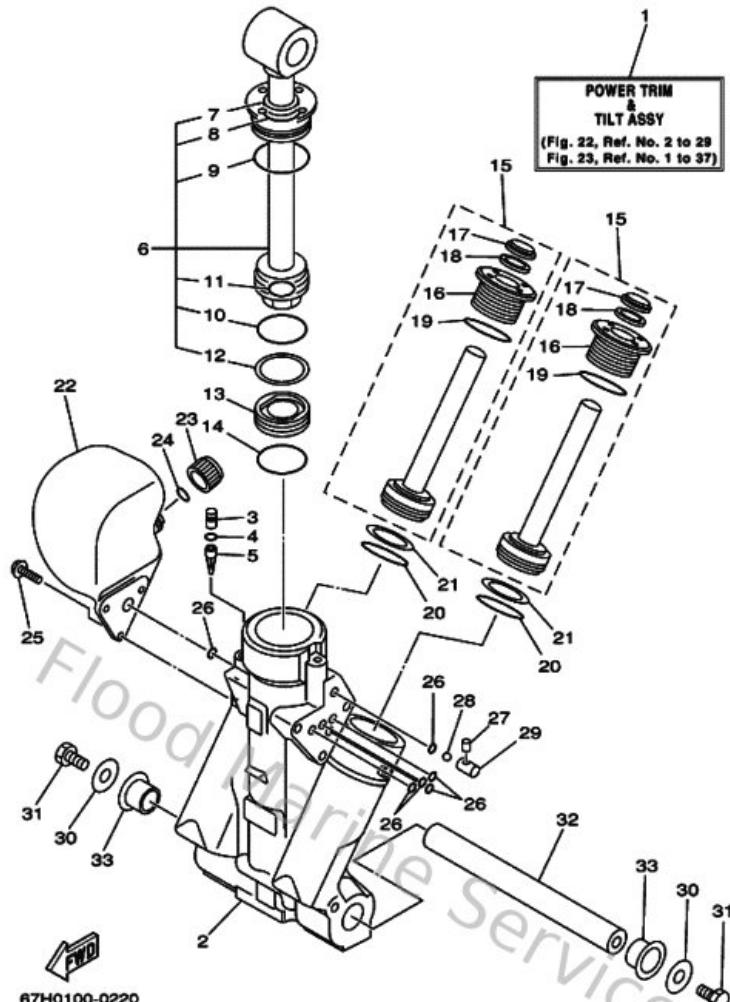
Ref	Part	
36	970800610000 Bolt, hexagon	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	953800660000 Nut(661)	Buy now
39	9046513M1100 Clamp (6e5)	Buy now
40	656W28100200 Tool kit	Buy now

Power Trim & Tilt Assy 1



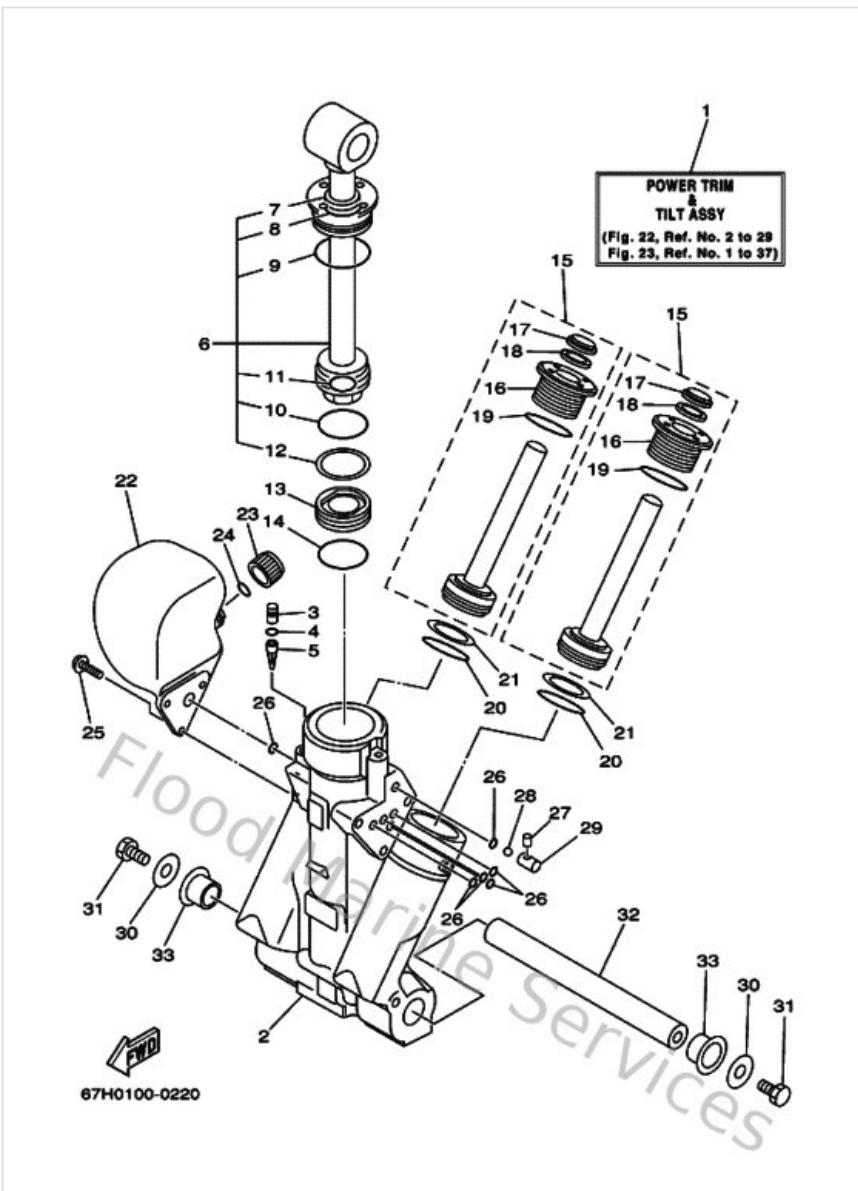
Ref	Part	
1	64E43800004D Power trim & tilt assembly	Buy now
2	64E438250000 Housing Trim & Tilt	Buy now
3	6AW4388J0000 Plug 2	Buy now
4	9321010M7400 O-ring	Buy now
5	64E438170000 Filter 2	Buy now
6	64E438100000 Tilt piston sub assembly	Buy now
7	64E438980000 Seal, dust 2	Buy now
8	64E438670000 O-ring 7	Buy now
9	64E438660000 O-ring 6	Buy now
10	6E5438620000 O-ring 2	Buy now
11	64E438830000 O-ring 10	Buy now
12	6E5438720000 Ring, back-up 2	Buy now
13	6E5438140200 Piston, free	Buy now
15	64E438200000 Trim piston sub assembly	Buy now
16	64E438210800 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



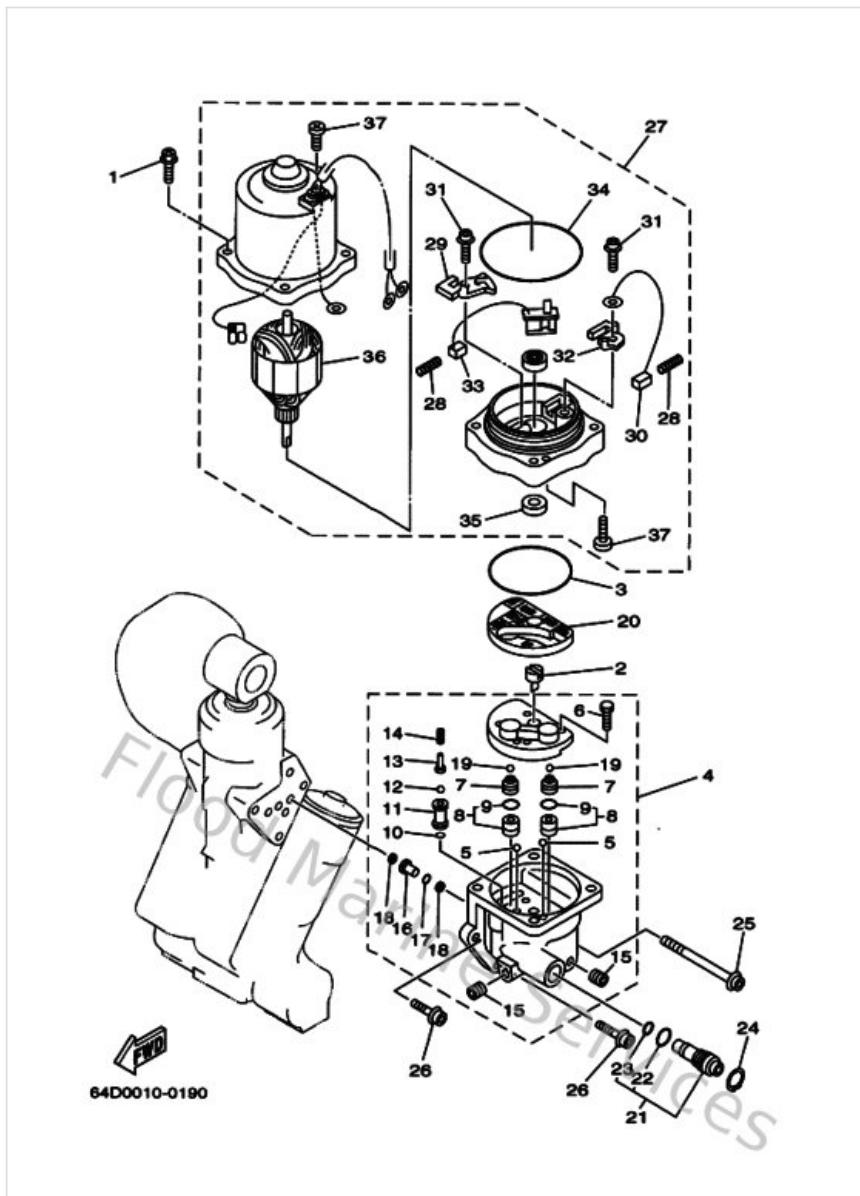
Ref	Part	
17	64E438220000 Seal, trim dust	Buy now
18	64E4384J0000 Seal, trim down	Buy now
19	6G5438640000 O-ring 4	Buy now
20	6E5438640000 O-ring 4	Buy now
21	6E5438740100 Ring, back-up 4	Buy now
22	64E438280100 Body, reservoir	Buy now
23	64E438290000 Plug, reservoir	Buy now
24	64E438970000 O-ring	Buy now
25	64E4388E0100 Bolt ,screw (l:14mm)	Buy now
26	64E438690000 O-ring 9	Buy now
27	64E4381G0000 Pin 1	Buy now
28	6E5438580000 Ball 1	Buy now
29	64E4382G0000 Valve seat	Buy now
30	9020108M1400 Washer, plate	Buy now
31	970800801600 Bolt	Buy now

Power Trim & Tilt Assy 1



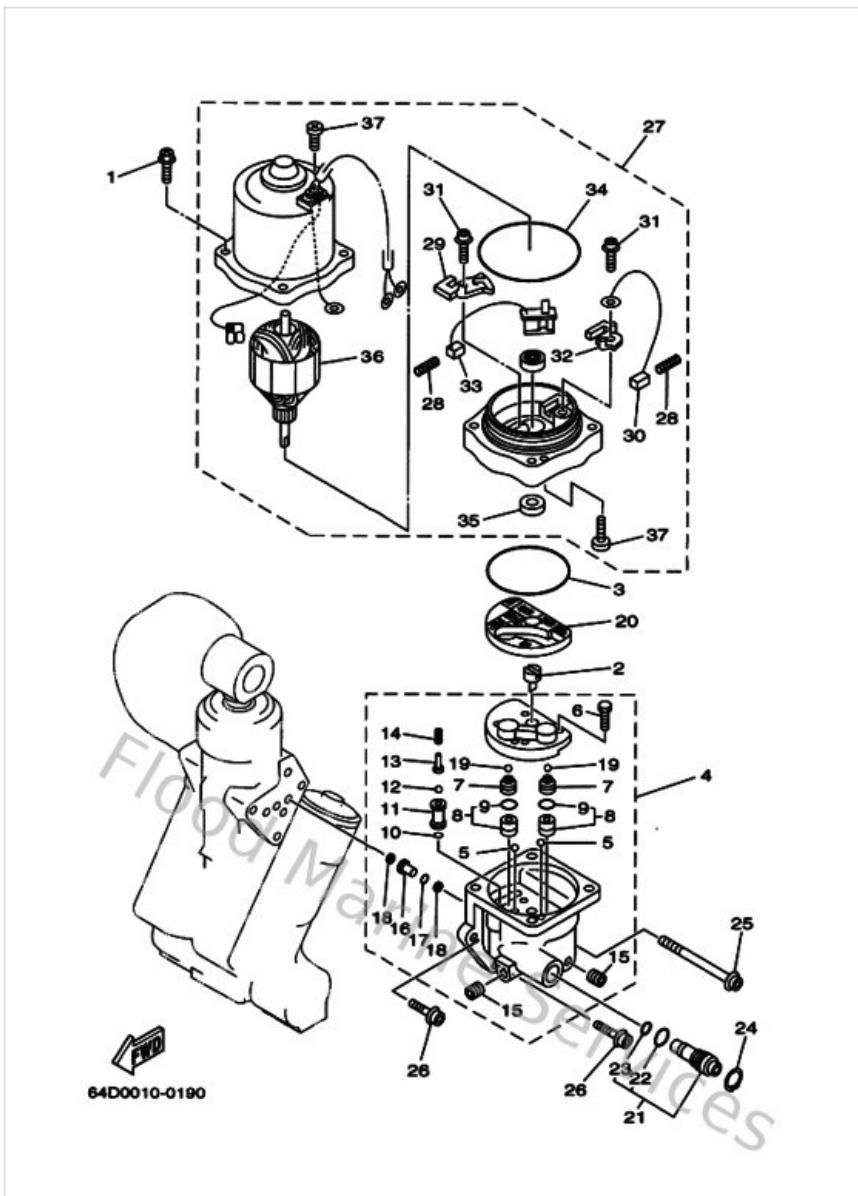
Ref	Part	
32	64E438180100 Lower shock mount pin set	Buy now
33	9038622M9800 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



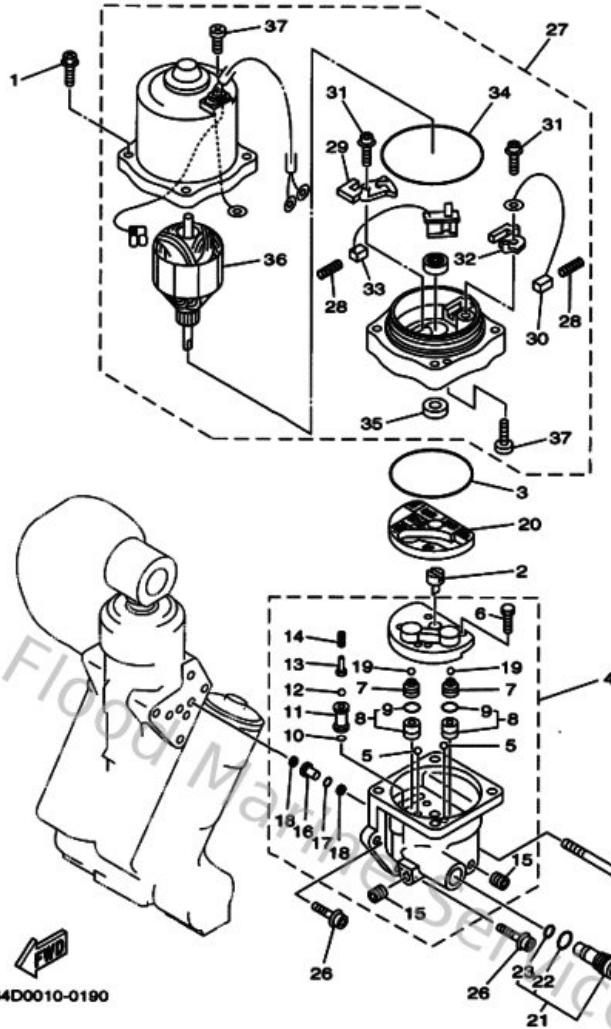
Ref	Part	
1	64E4388E1000 Bolt ,screw (l:34.7mm)	Buy now
2	64E438310000 Connector, shaft	Buy now
3	64E438680000 O-ring 8	Buy now
4	64E438300000 Gear pump assembly	Buy now
5	72X438580000 Ball	Buy now
6	64E438431000 Screw valve lock	Buy now
7	64E438410000 Piston, shuttle	Buy now
8	64E438020000 Valve sub assembly	Buy now
9	6E5438960000 O-ring	Buy now
10	6G5438630000 O-ring 3	Buy now
11	64E438510000 Seat, Relief Valve	Buy now
12	64E438580000 Ball	Buy now
13	64E438590000 Pin, Valve Support	Buy now
14	64E438550000 Spring, up relief	Buy now
15	6E5438260100 Plug, taper screw	Buy now

Power Trim & Tilt Assy 2



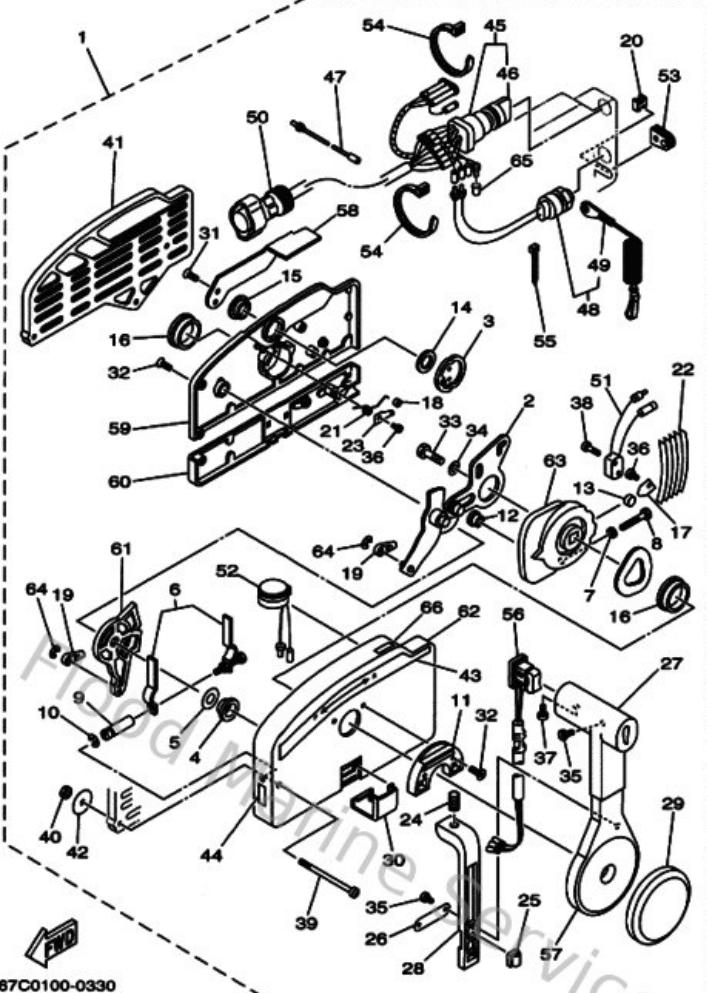
Ref	Part	
16	64E438500000 Valve sub assembly	Buy now
17	6E5438830000 O-ring 10	Buy now
18	64E438160000 Filter 1	Buy now
20	64E438171000 Filter 2	Buy now
21	64E438600100 Manual valve sub-assembly	Buy now
22	72X85075L000 O-ring (nsd161)	Buy now
23	64E438620000 Ring set	Buy now
24	64E438750000 Ring, snap	Buy now
25	64E438791100 Screw, with washer	Buy now
26	64E438790000 Screw, with washer	Buy now
27	64E438800000 Motor assembly	Buy now
28	6H14386K1000 Spring, brush	Buy now
29	64E4380J0000 Holder Brush	Buy now
30	64E438910000 Brush 1	Buy now
31	985070401000 Screw, pan head(6g8)	Buy now

Power Trim & Tilt Assy 2



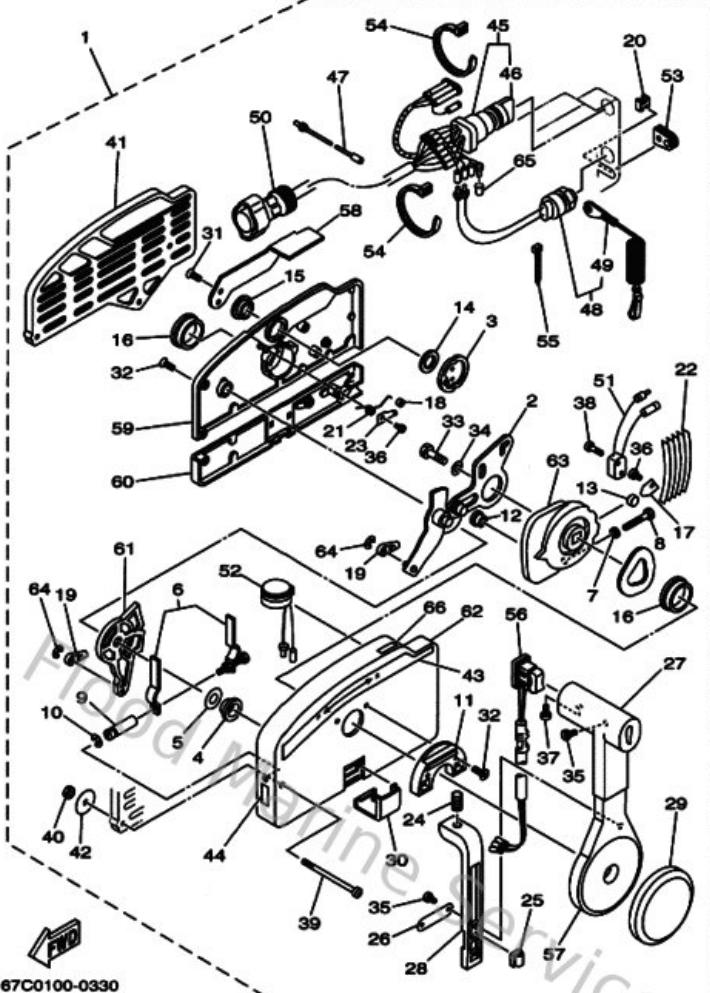
Ref	Part	
32	64E4380F0000 Holder, brush 2	Buy now
33	64E438920000 Breaker comp. (brush 2)	Buy now
34	6G5438650100 O-ring	Buy now
35	9310208M4300 Oil seal(6b0)	Buy now
36	64E438050000 Armature assembly	Buy now

Remote Control Assy 1



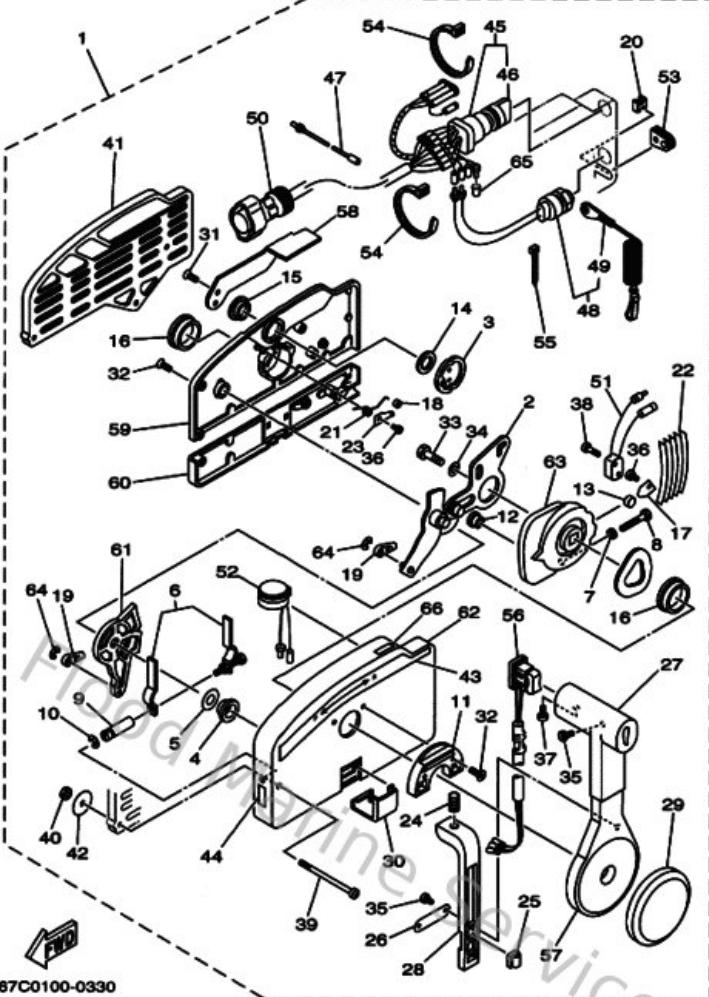
Ref	Part	
1	70348205A200 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



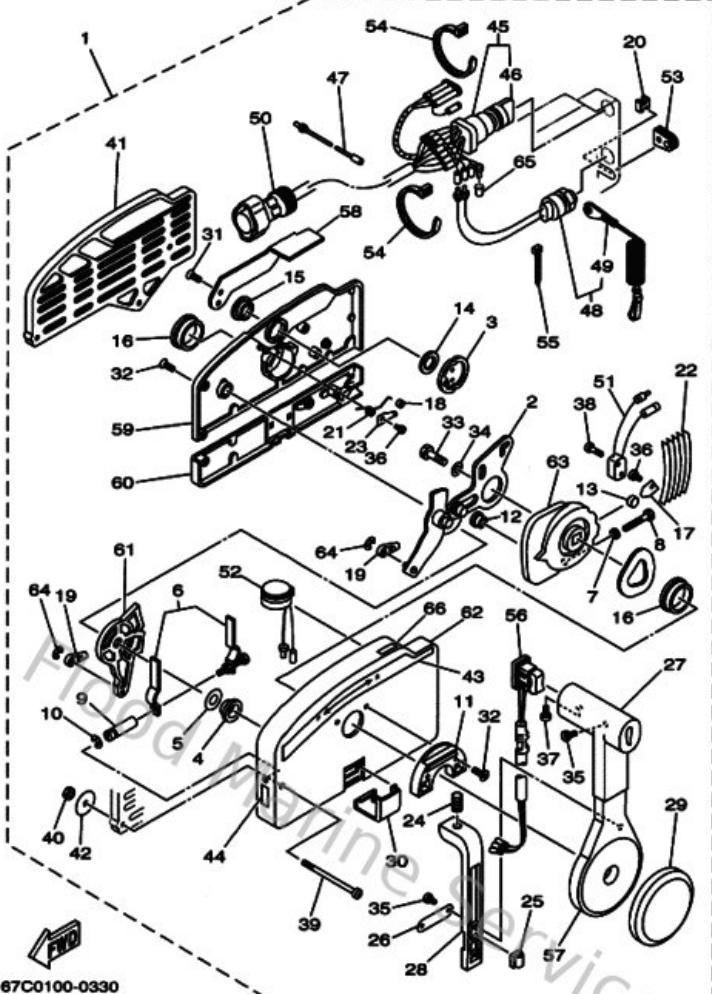
Ref	Part	
17	703481890000 Retainer	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now
32	703482820000 Screw	Buy now

Remote Control Assy 1



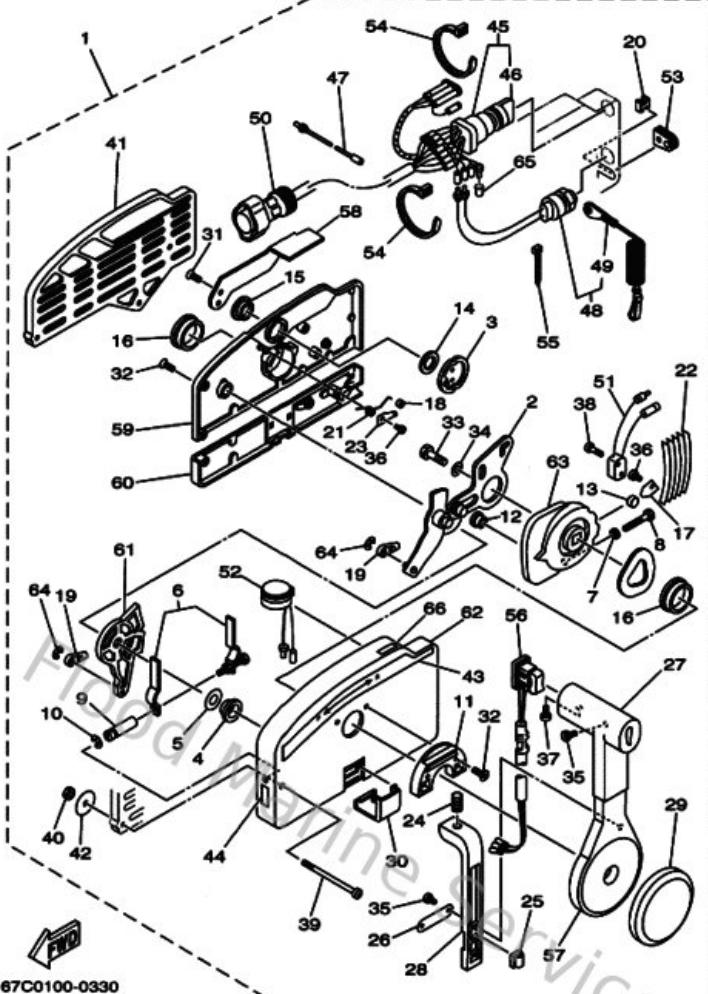
Ref	Part	
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	978850501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
45	703825101300 Main switch assembly	Buy now
46	676825770000 Cap, key	Buy now
47	703825310000 Wire, lead	Buy now
48	688825750200 Engine stop switch assembly	Buy now

Remote Control Assy 1



Ref	Part	
49	682825560000 Lanyard, stop switch	Buy now
50	6888258A2000 10p main harness mec 2m (6ft)	Buy now
51	703825400000 Neutral switch assembly	Buy now
52	70383383B000 Buzzer	Buy now
53	703482840000 Grommet	Buy now
54	904641308000 Band	Buy now
55	703825920000 Band	Buy now
56	703825630100 Trim & tilt switch assembly	Buy now
57	703482210000 Grip	Buy now
58	703481520000 Knob, free accel	Buy now
59	703482120000 Rear housing	Buy now
60	703482130000 Back, panel	Buy now
61	703482710000 Arm, shift	Buy now
62	703482110100 Housing,1	Buy now
63	703482320000 Drive gear	Buy now

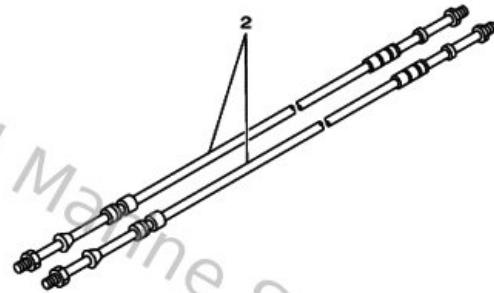
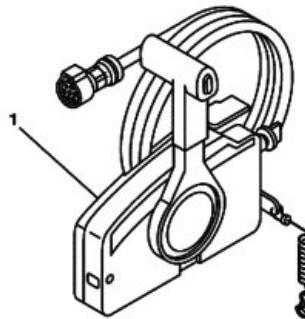
Remote Control Assy 1



Ref	Part	
65	703825420000 Cap	Buy now
66	703482180000 Graphic	Buy now

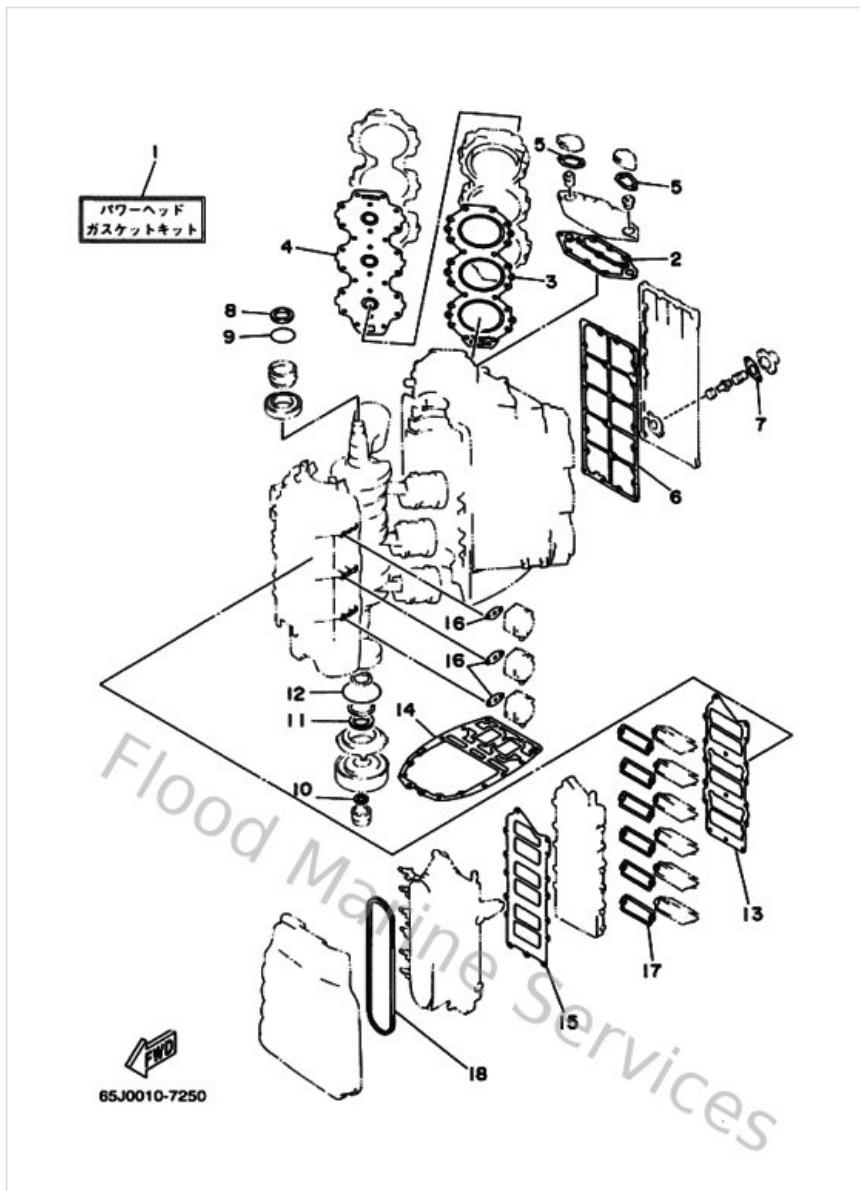
Remote Control Box

Ref	Part	
1	70348205A200 Remote control assembly (10p, ptt)	Buy now
2	701483502000 Cable, Remote Control L=23F	Buy now



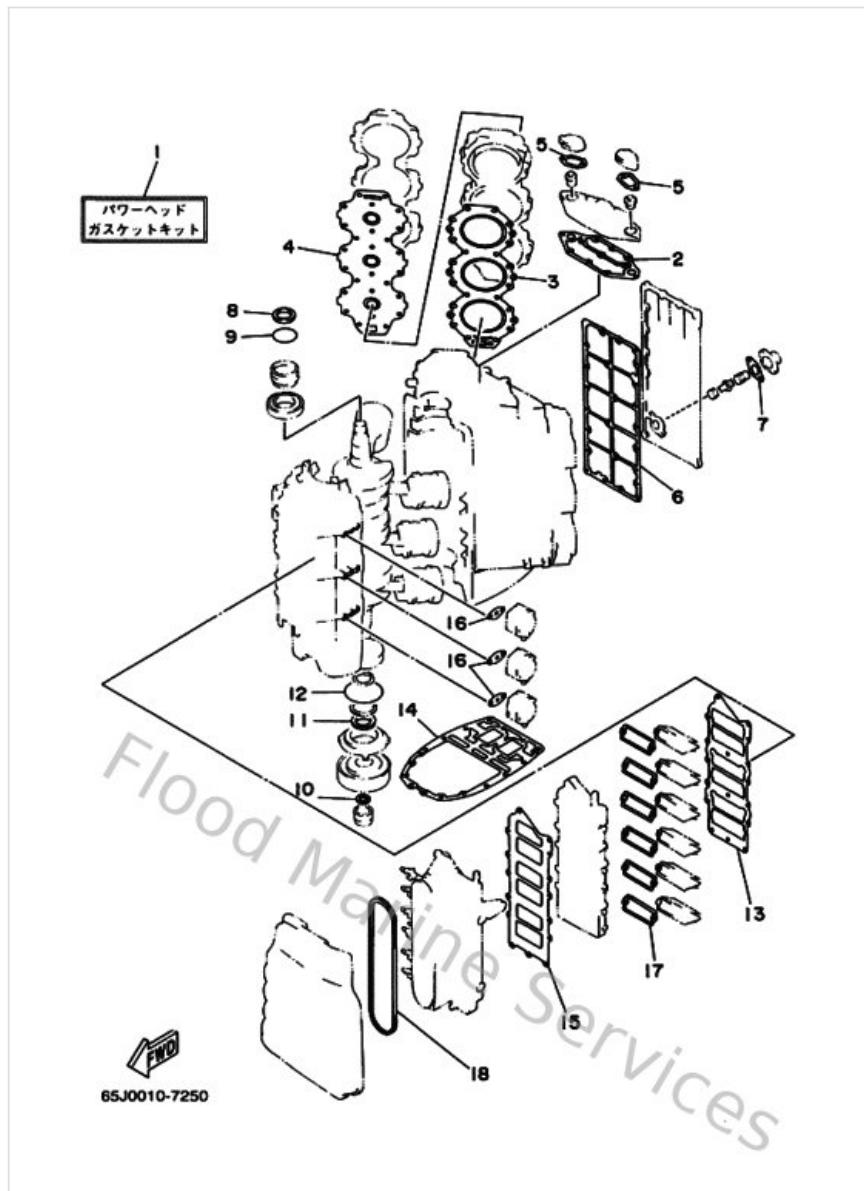
67M0100-8280

Repair Kit 1



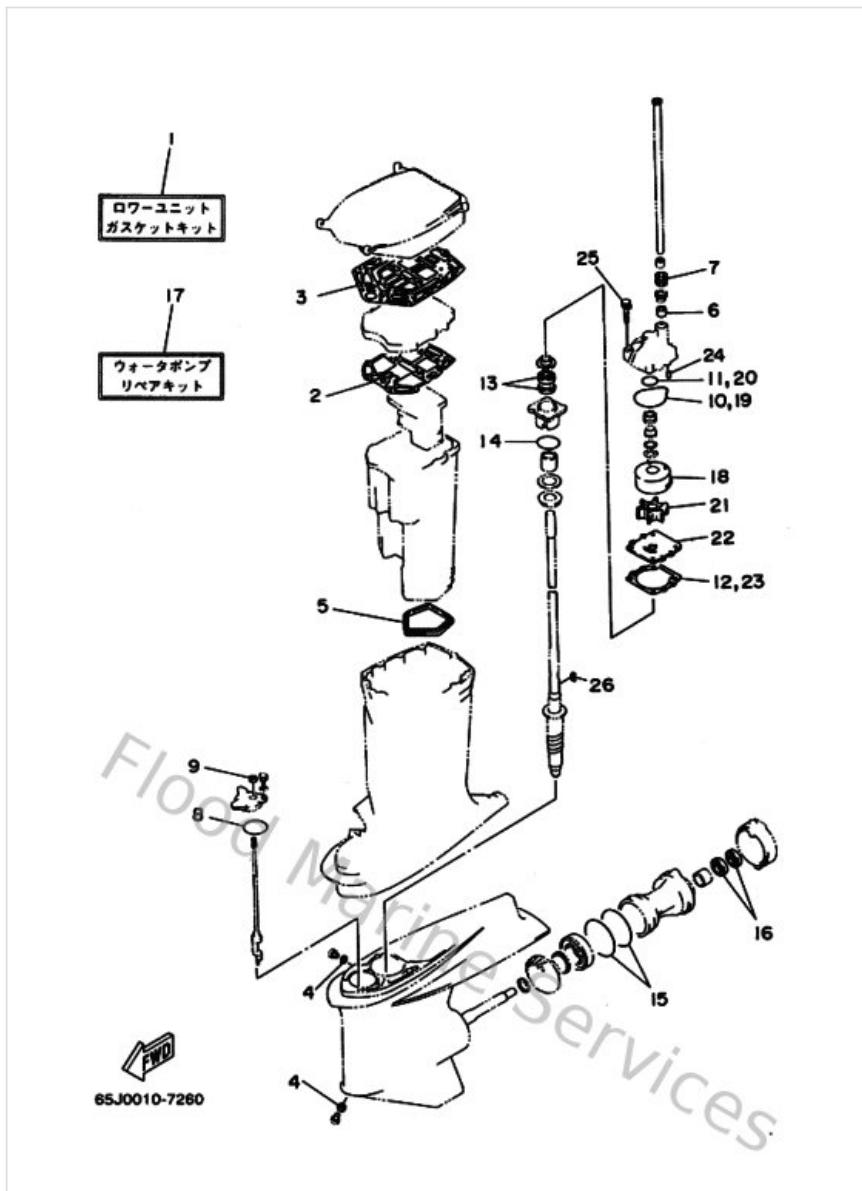
Ref	Part	
1	65LW00010000 Power head gasket kit	Buy now
2	61A11381A000 Gasket 1	Buy now
3	61A11181A100 Gasket, cylinder head 1	Buy now
4	61A11193A200 Gasket, head cover 1	Buy now
5	61A12414A000 Gasket, cover	Buy now
6	61A41112A000 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
8	9310240M3800 Oil seal(61a)	Buy now
9	9321054M5400 O-ring (6g1)	Buy now
10	9310422M0700 Oil seal(61a)	Buy now
11	9310240M3600 Oil seal	Buy now
12	9321081MA600 O-ring(61a)	Buy now
13	65L136450000 Gasket, manifold 1	Buy now
14	61A45113A000 Gasket, upper casing	Buy now
15	65L136460000 Gasket, manifold 2	Buy now

Repair Kit 1



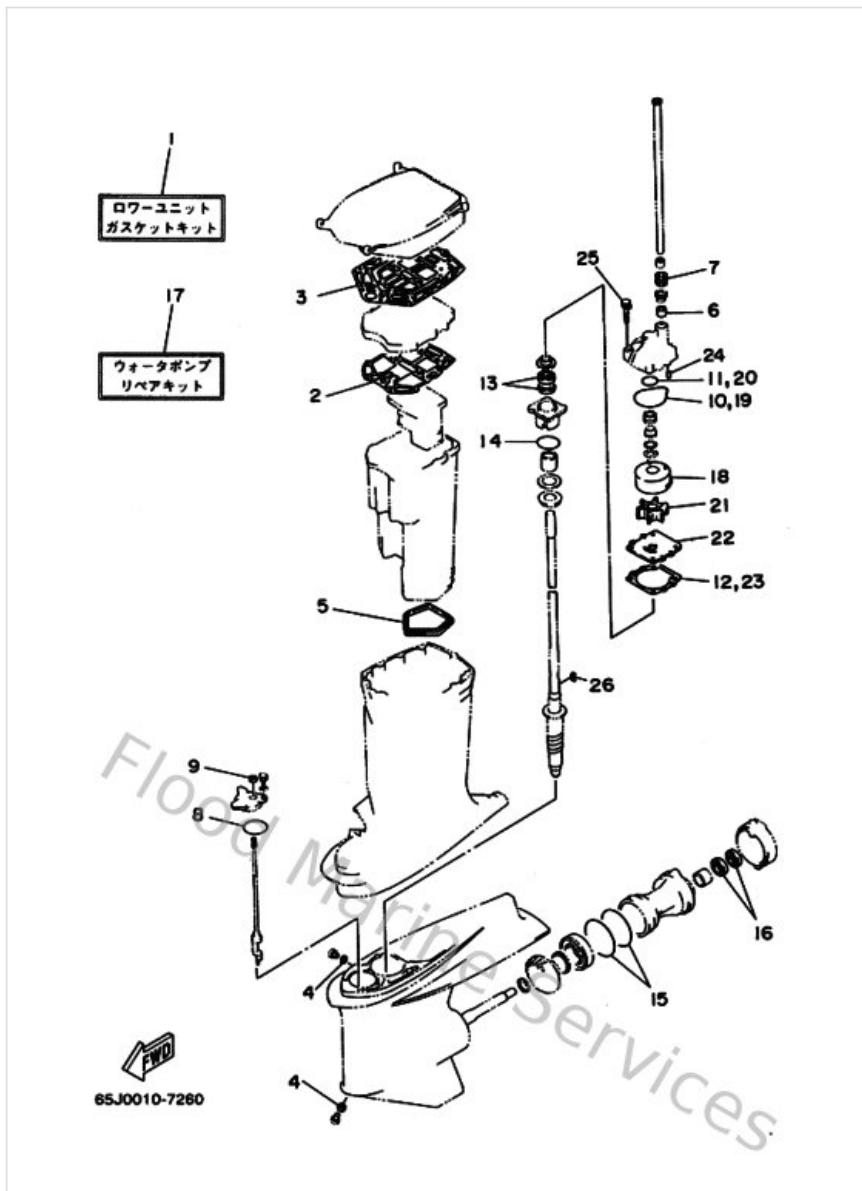
Ref	Part	
16	65024431A000 Gasket,fuel pump	Buy now
17	61A13621A000 Gasket, valve seat	Buy now
18	65L144830000 Gasket	Buy now

Repair Kit 2



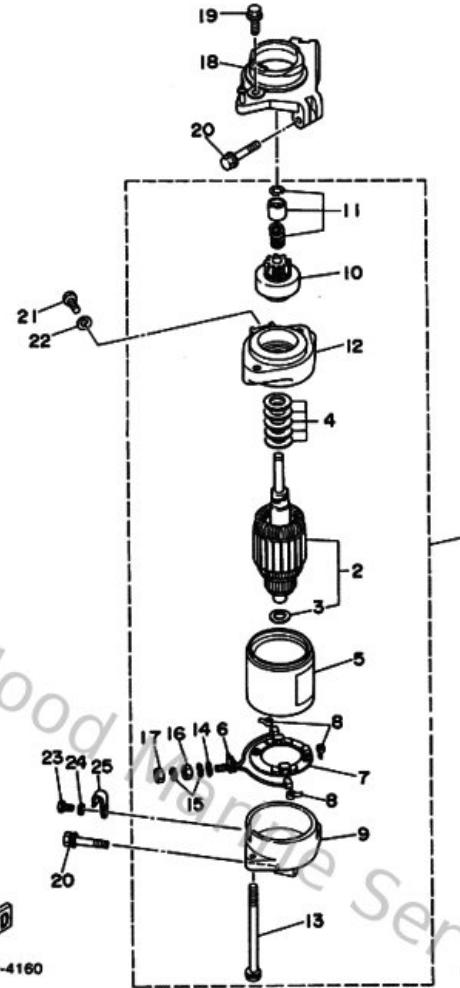
Ref	Part	
1	66KW00012000 Lower unit gasket kit	Buy now
2	61A41134A000 Gasket, exhaust manifold	Buy now
3	61A45114A000 Gasket, upper casing	Buy now
4	904300800300 Gasket	Buy now
5	66K451230000 Gasket, muffler	Buy now
6	6E5443650000 Damper, water seal 1	Buy now
7	6E5443660000 Damper, water seal 2	Buy now
8	932106575200 O-ring(2hj)	Buy now
9	931060901400 Oil seal	Buy now
10	9321086M3800 O-ring (6e5)	Buy now
11	932103716000 O-ring (6g8)	Buy now
12	6E544315A000 Gasket,water pump	Buy now
13	9310128M1600 Oil seal (6e5)	Buy now
14	932105453400 O-ring (70e)	Buy now
15	932110438400 O-ring (705)	Buy now

Repair Kit 2



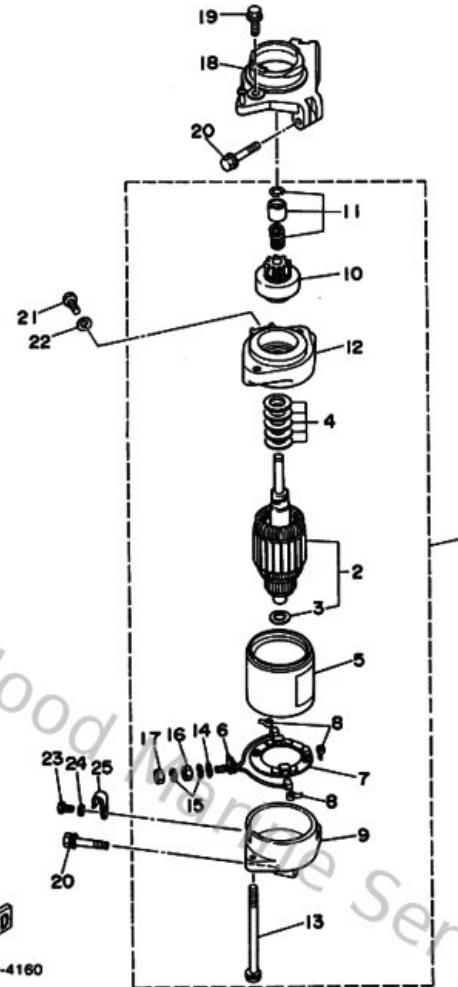
Ref	Part	
16	9310130M1700 Oil seal (6e5)	Buy now
17	65LW0078A000 Water pump repair kit	Buy now
18	61A443220200 Insert, cartridge	Buy now
20	9321037M6700 O-ring (6g8)	Buy now
21	6E5443520100 Impeller	Buy now
22	6G5443230000 Outer plate, cartridge	Buy now
24	936061201900 Pin, dowel (614)	Buy now
25	9011908M1400 Bolt, with washer	Buy now
26	9028004M0500 Key, woodruff (6e5)	Buy now

Starting Motor



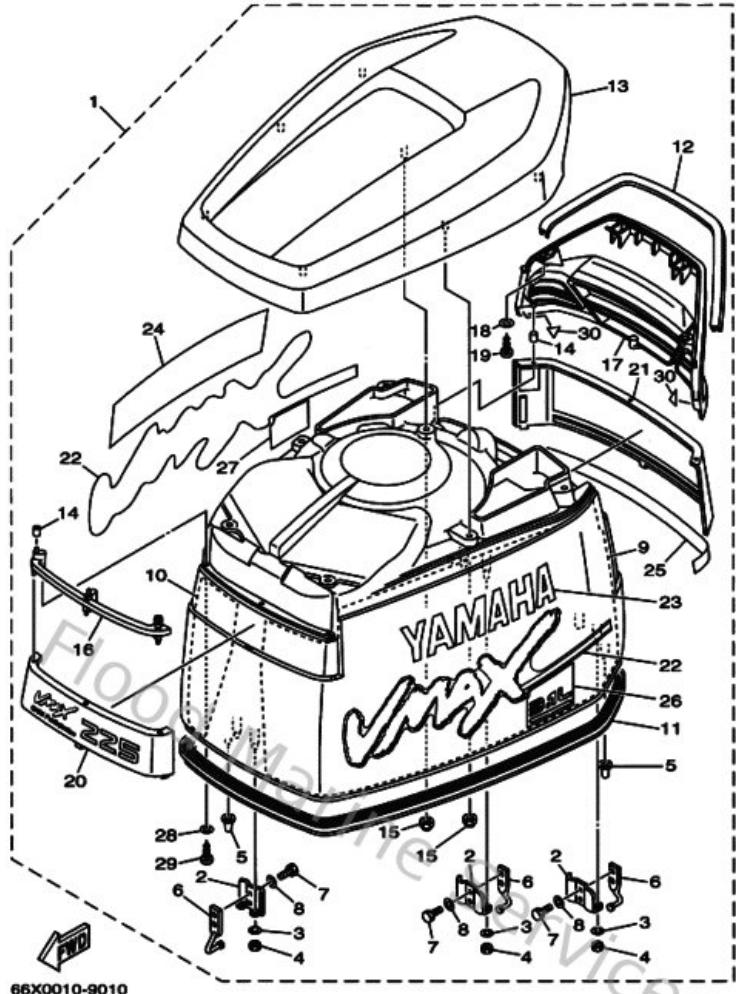
Ref	Part	
1	61A818000100 Starting motor assembly	Buy now
2	61A818500100 Armature assembly	Buy now
3	61A818240000 Washer 2	Buy now
4	61A818090000 Washer kit	Buy now
6	6K7818011000 Brush Set	Buy now
7	61A818400000 Brush holder assembly	Buy now
8	6E5818131000 Spring Brush	Buy now
9	61A818200000 Rear Bracket assembly	Buy now
10	61A818070000 Gear assembly Starting Motor	Buy now
11	61H818570000 Retainer	Buy now
12	61A818300000 Front Bracket assembly	Buy now
13	6K7818261000 Bolt	Buy now
14	6E58182E1000 Washer, spring	Buy now
15	6E58182F1000 Washer,plain	Buy now
16	6E58182A1000 Nut	Buy now

Starting Motor



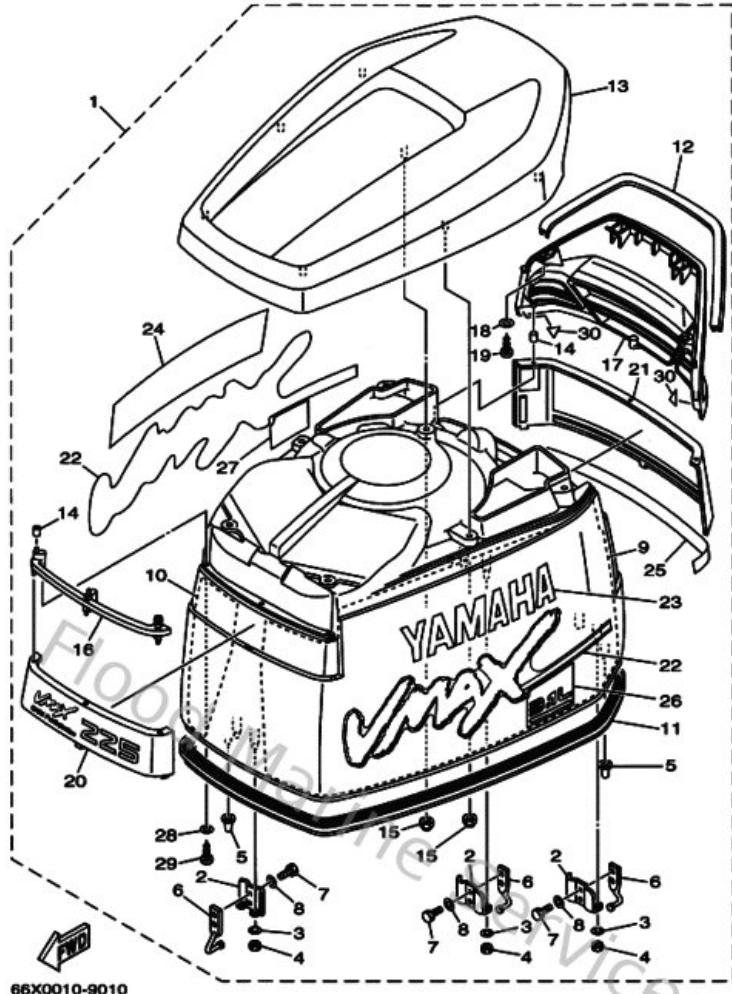
Ref	Part	
17	6E58182K1000 Nut	Buy now
18	61A818220094 Bracket, starting motor	Buy now
19	9011908M7600 Bolt, with washer(6e5)	Buy now
20	9011908M7700 Bolt, with washer(6e5)	Buy now
21	970950801600 Bolt, hexagon deep recess	Buy now
22	929900860000 Washer, plain (663)	Buy now
23	970950601200 Bolt(gh1)	Buy now
24	929950660000 Washer, plain (646)	Buy now
25	9046506M8600 Clamp	Buy now

Top Cowling



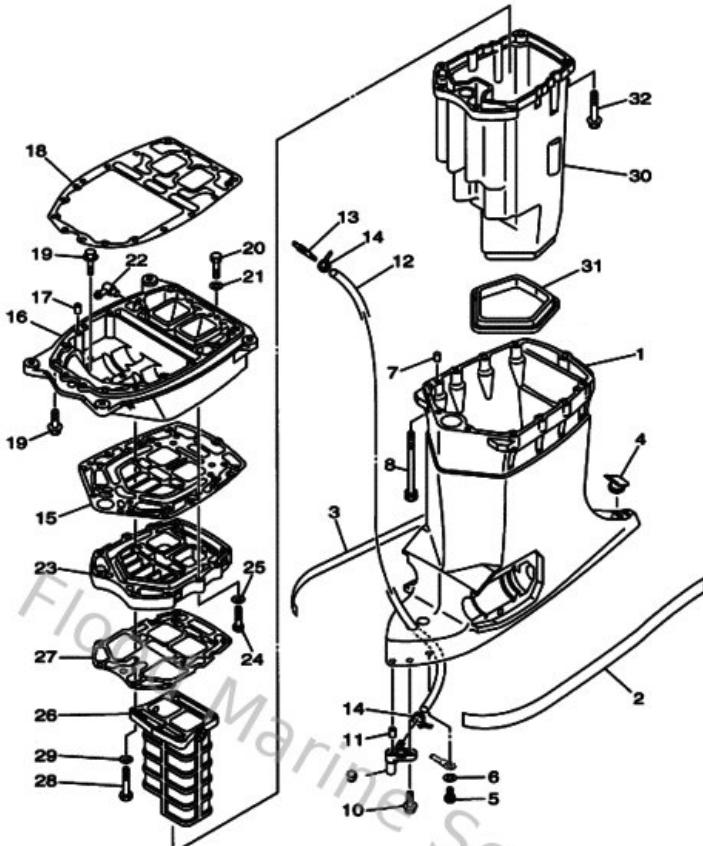
Ref	Part	
1	66K42610N1NA Top Cowling assembly	Buy now
2	6R3426470000 Holder, clamp band	Buy now
3	929900610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	6R3426620000 Damper	Buy now
6	6R3428140000 Hook, clamp	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	61A426190200 Damper, Form	Buy now
10	61A426270200 Damper Form	Buy now
11	61A426150100 Seal	Buy now
12	66K426620000 Damper	Buy now
13	66K4261300NA Molding, Air Duct	Buy now
14	9038504M0500 Bush(6r2)	Buy now
15	9017906M2400 Nut(6j8)	Buy now

Top Cowling



Ref	Part	
16	61A426260000 Louver, 1	Buy now
17	66K4263600NA Louver 2	Buy now
18	929900520000 Ybs66-5 washer, plain	Buy now
19	977805061600 Screw, pan head tapping (ak5)	Buy now
20	66K42686N000 Emblem, Front	Buy now
21	66K42687N000 Emblem, Rear	Buy now
22	66KW0070N000 Graphic set	Buy now
23	66K42682N000 Mark Cowling	Buy now
25	66K4267AN000 Graphic, Rear 2	Buy now
26	66K42683N100 Mark, Cowling	Buy now
27	66K42684N100 Mark, Cowling	Buy now
28	929900460000 Washer, plain (646)	Buy now
29	977804052000 Ybs83-420 screw,panh,tapping	Buy now
30	66K426280000 Seal	Buy now

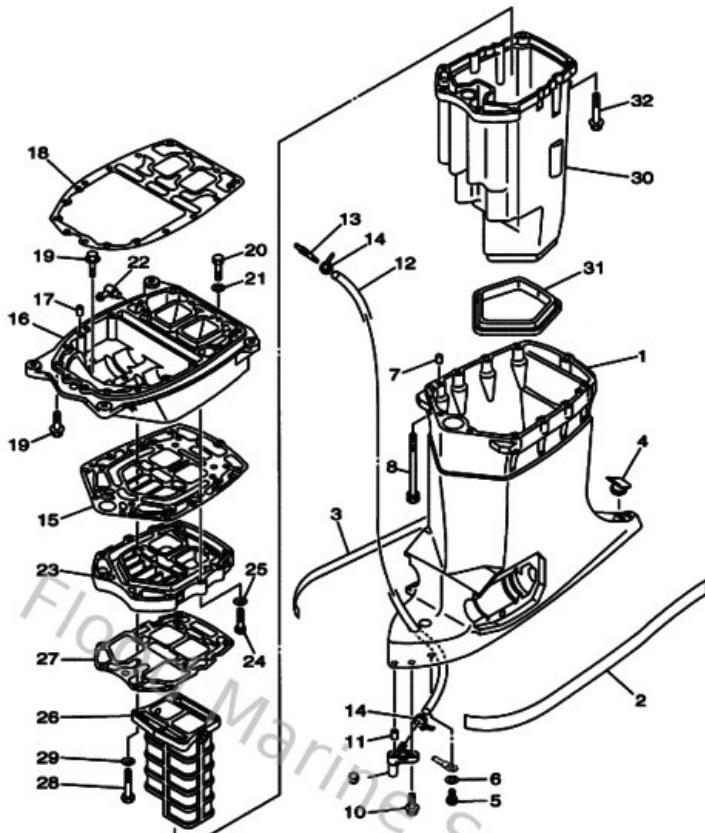
Upper Casing



66X0010-9231

Ref	Part	
1	66K45111008D Casing, Upper	Buy now
2	6N9427914000 Mark 1	Buy now
3	6N9427924000 Mark 2	Buy now
4	61A451550000 Cap	Buy now
5	970850601000 Bolt	Buy now
6	929950660000 Washer, plain (646)	Buy now
7	9360812M0500 Pin, dowel b (6e5)	Buy now
8	9011908M7800 Bolt, with washer	Buy now
9	66K453780000 Nipple, hose	Buy now
10	9011906M1700 Bolt, with washer	Buy now
11	936061201900 Pin, dowel (614)	Buy now
12	9044507MF000 Hose (I1160)	Buy now
13	6E5835580000 End, nipple	Buy now
14	904651009800 Clamp	Buy now
15	61A45114A000 Gasket, upper casing	Buy now

Upper Casing



Ref	Part	
16	61A411371294 Guide, Exhaust	Buy now
18	61A45113A000 Gasket, upper casing	Buy now
19	9011908M7900 Bolt, hexagon (fj1)	Buy now
20	970950803500 Bolt(70w)	Buy now
21	929900860000 Washer, plain (663)	Buy now
22	6H1113720000 Nipple, hose	Buy now
23	61A41131005B Manifold, ext. 1	Buy now
26	61A41132015B Manifold, exhaust	Buy now
27	61A41134A000 Gasket, exhaust manifold	Buy now
28	970950805000 Bolt (62k)	Buy now
29	929950860000 Washer, plain (663)	Buy now
30	66K14711005B Muffler 1	Buy now
31	66K451230000 Gasket, muffler	Buy now
32	9011908M7400 Bolt, with washer(61a)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.