



Yamaha 25BMH 2006

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

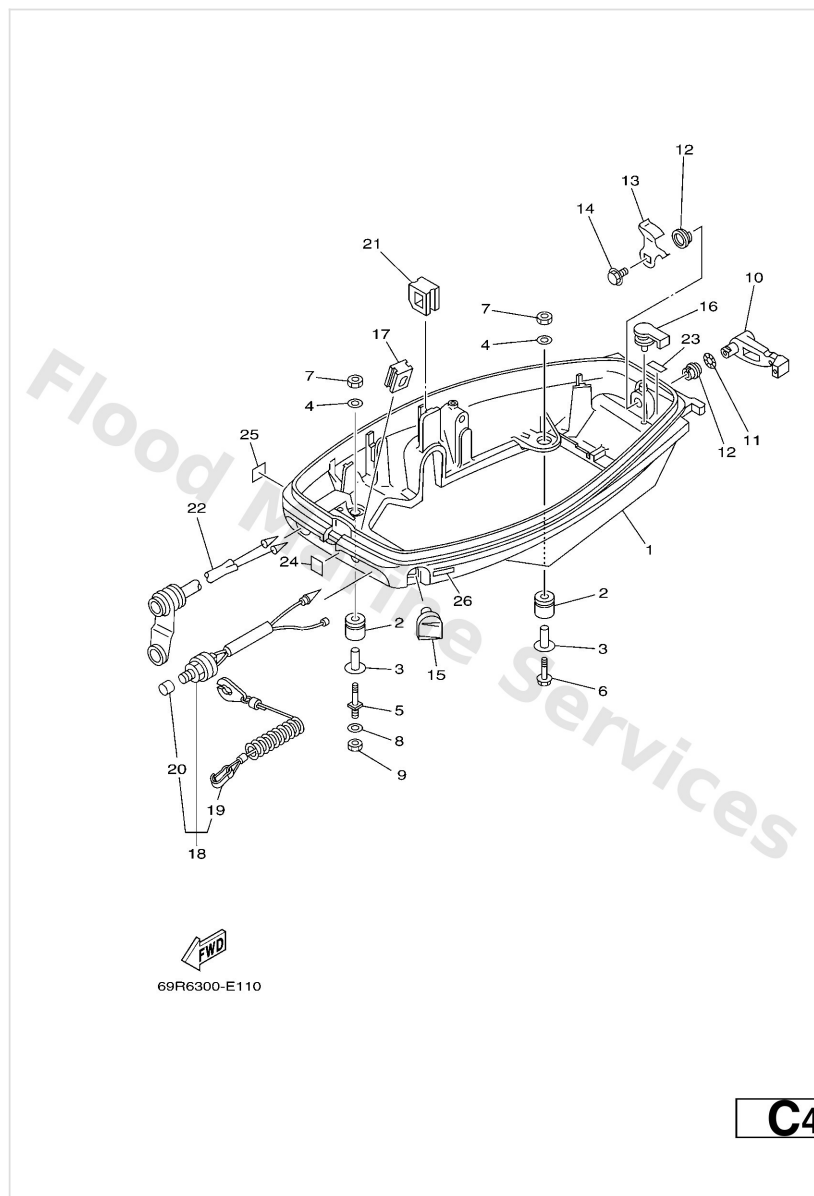
Authorised Yamaha Dealers



Contents

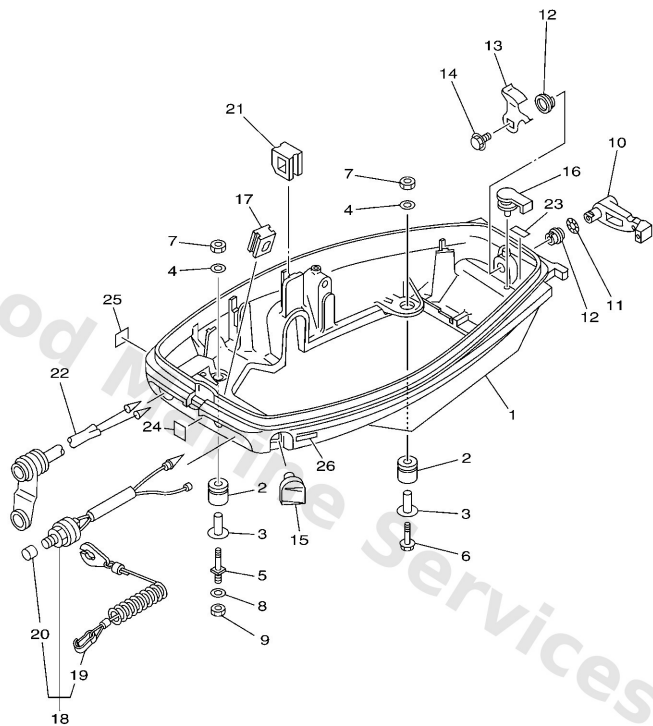
BOTTOM COWLING	3
BRACKET 1	5
BRACKET 2	8
CARBURETOR	11
CONTROL	13
CRANKSHAFT & PISTON	16
CYLINDER & CRANKCASE	18
ELECTRICAL 1	21
ELECTRICAL 2	23
FUEL	24
FUEL TANK	27
GENERATOR	28
INTAKE	30
LOWER CASING & DRIVE 1	32
LOWER CASING & DRIVE 2	37
OPTIONAL PARTS	39
REMO CON ATTACHMENT	41
REPAIR KIT 1	43
REPAIR KIT 2	45
STARTER	47
STEERING	50
TOP COWLING	52
UPPER CASING	53

Bottom Cowling



Ref	Part	
1	68942711044D Cowling, bottom 1	Buy now
2	9048015M06 Grommet (689)	Buy now
3	9038708M25 Collar (689)	Buy now
4	9020108M87 Washer (6g0)	Buy now
5	6G04279600 Bolt 1	Buy now
6	9758508540 Bolt, with washer	Buy now
7	9538008700 Nut(661)	Buy now
8	9299008600 Washer, plain (663)	Buy now
10	6894281500 Lever, clamp 1	Buy now
11	9020612052 Washer, wave (666)	Buy now
12	9038612069 Bush(666)	Buy now
13	6894281600 Lever, clamp 2	Buy now
14	9011906M73 Bolt(gh1)	Buy now
15	6894272501 Grommet	Buy now
16	6474252300 Spacer, friction	Buy now

Bottom Cowling

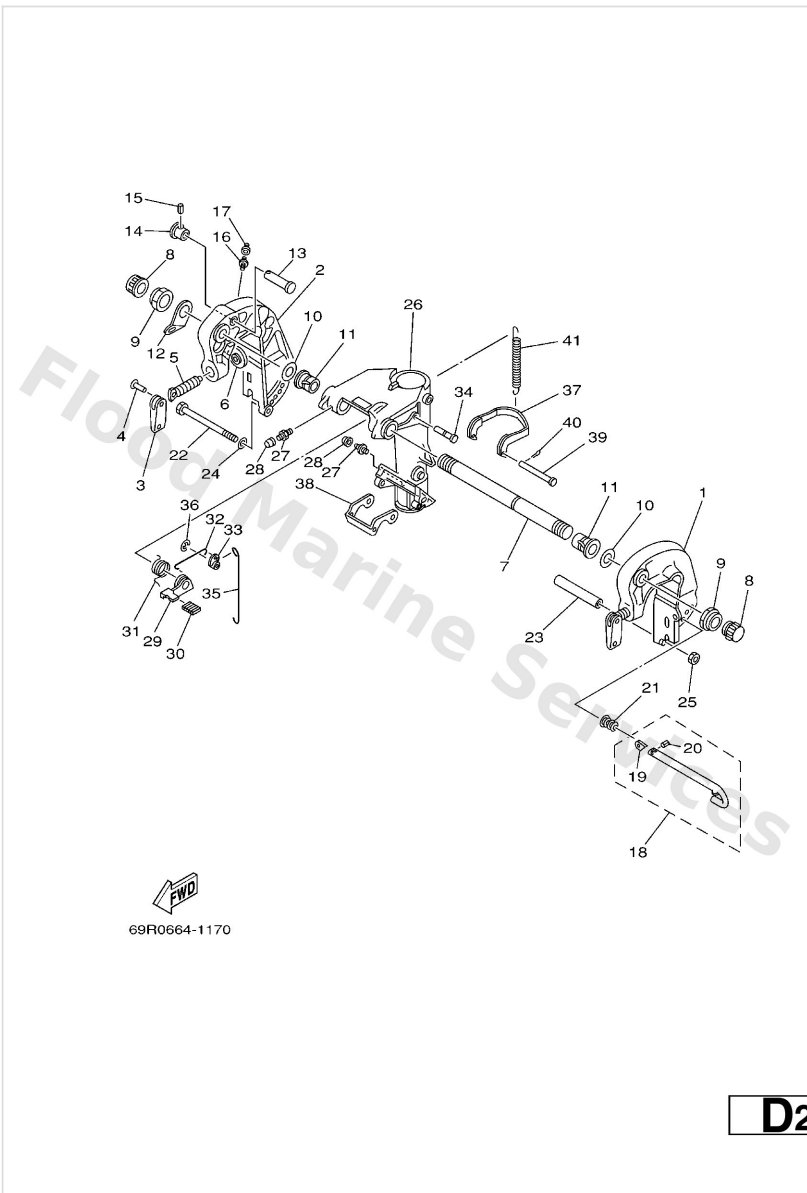


69R6300-E110

C4

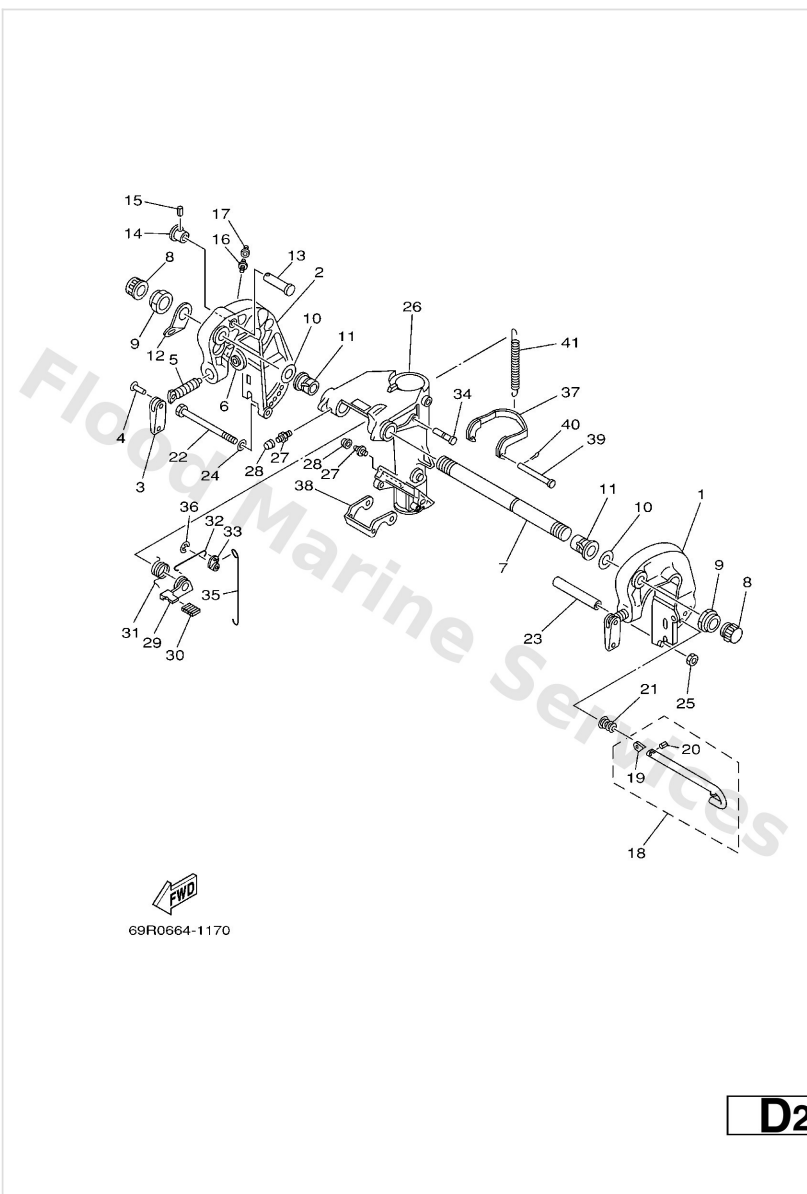
Ref	Part	
17	61N2632600 Grommet	Buy now
18	6E98257502 Engine stop switch assembly	Buy now
19	6828255600 Lanyard, stop switch	Buy now
20	6898257Y00 Cap	Buy now
21	9048017M08 Grommet (689)	Buy now
22	6828438100 2p concent 1	Buy now
23	6E74279110 Mark 1	Buy now
24	6A14279201 Mark (100:1)	Buy now
25	6A12817600 Label Caution	Buy now
26	6E38257H00 Plate Mark	Buy now

Bracket 1



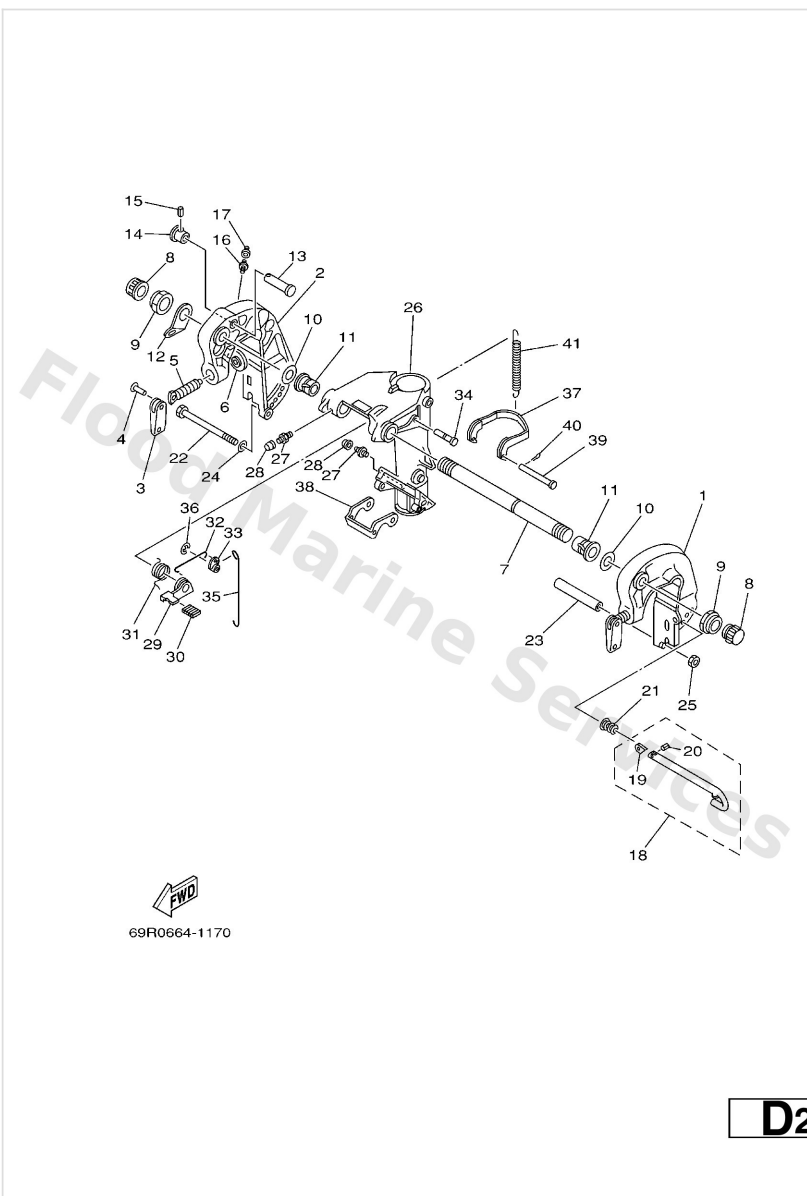
Ref	Part	
1	68943111034D Bracket, clamp 1	Buy now
2	68943112024D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	9014914030 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	6J84313101 Bolt, clamp bracket	Buy now
8	6G54314501 Cap, clamp bracket	Buy now
9	9018522043 Nut, self-locking	Buy now
10	9020122M03 Washer, plate(64j)	Buy now
11	9038622M67 Bush(6a9)	Buy now
12	6J84311301 Plate, clamp bracket	Buy now
13	6894319100 Shaft, stopper	Buy now
14	6894319201 Knob, stopper	Buy now
15	9169030016 Pin, spring	Buy now

Bracket 1



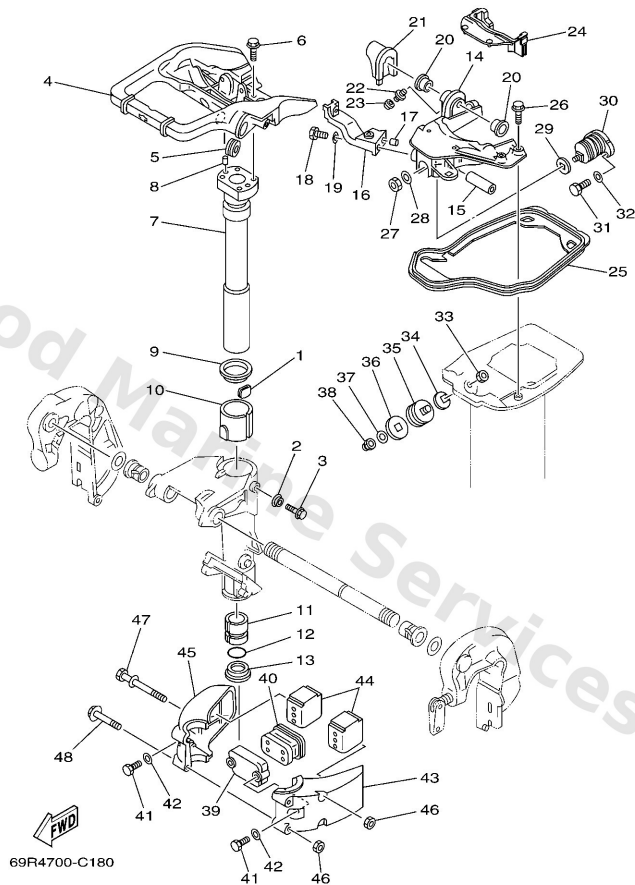
Ref	Part	
16	9370006M03 Nipple, grease(6a1)	Buy now
17	6634511900 Cap, grease nipple AP	Buy now
18	6894316000 Tilt rod assembly	Buy now
19	6894316500 Plate, tilt lock	Buy now
20	9169030008 Pin. spring(656)	Buy now
21	9050210M07 Spring, conical(6k3)	Buy now
22	9010108339 Bolt, hexagon (656)	Buy now
23	9038708M03 Collar	Buy now
24	9299008600 Washer, plain (663)	Buy now
25	9538008600 Nut (661)	Buy now
26	68943311034D Bracket, swivel 1	Buy now
29	6894363100 Lever, tilt 1	Buy now
30	6894363300 Cover, tilt lever	Buy now
31	6894364300 Spring, torsion	Buy now
32	6894361600 Rod, tilt lock 1	Buy now

Bracket 1



Ref	Part	
33	6484364200 Lever, tilt 2	Buy now
34	9024906M22 Pin(6a9)	Buy now
35	6484361700 Rod, tilt lock 2	Buy now
36	9908005600 Circlip(22k)	Buy now
37	6894361401 Plate, tilt lock	Buy now
38	6484361500 Plate, tilt lock 2	Buy now
39	9024005047 Pin with hole(655)	Buy now
40	9149016010 Pin, cotter	Buy now
41	9050630M27 Spring, tension(6a4)	Buy now

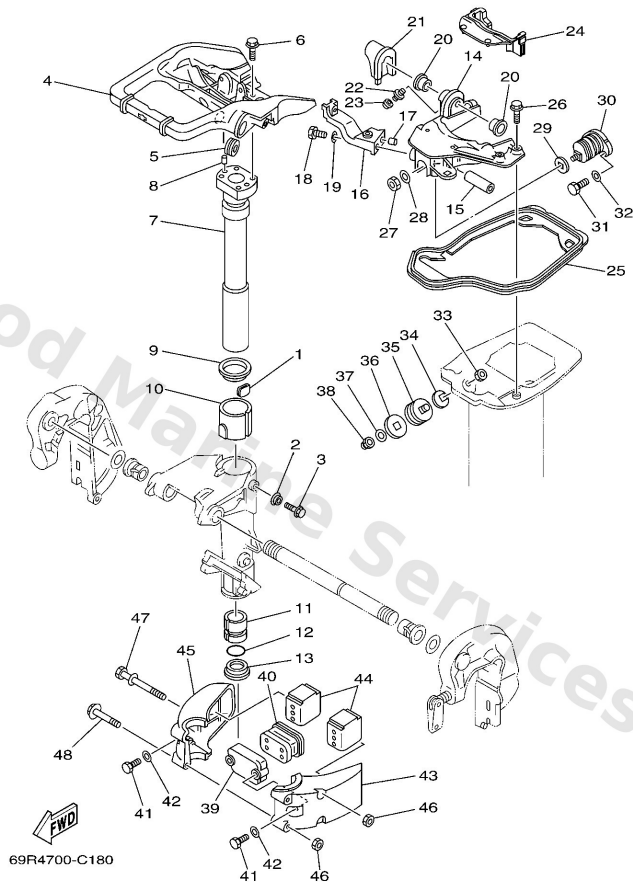
Bracket 2



D4

Ref	Part	
1	6484252800 Plate, friction	Buy now
2	6894337301 Seal, damper	Buy now
3	9010506M18 Bolt (689)	Buy now
4	69P42511004D Bracket, steering	Buy now
5	9048029045 Grommet 648425510000	Buy now
6	9010506M07 Bolt (689)	Buy now
7	689425210094 Shaft, steering pivot	Buy now
8	9360812063 Pin, dowel (626)	Buy now
9	9020947016 Washer 648425350000	Buy now
10	9038647M22 Bushing (695)	Buy now
11	9038638090 Bushing (664)	Buy now
12	9321037160 O-ring (6g8)	Buy now
13	9038638022 Bush(648-42539-00)	Buy now
14	69P445180094 Bracket comp.	Buy now
15	9038710M39 Collar (689)	Buy now

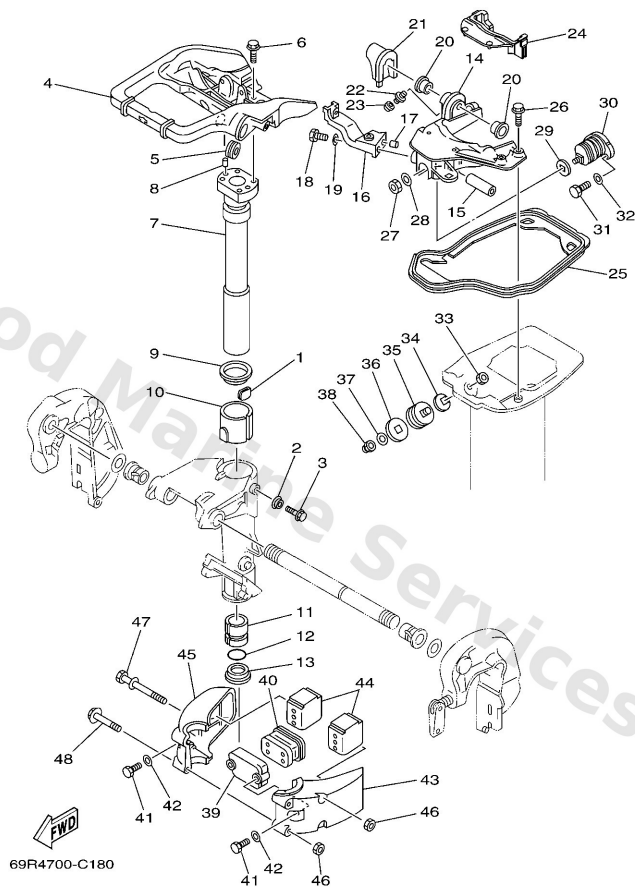
Bracket 2



D4

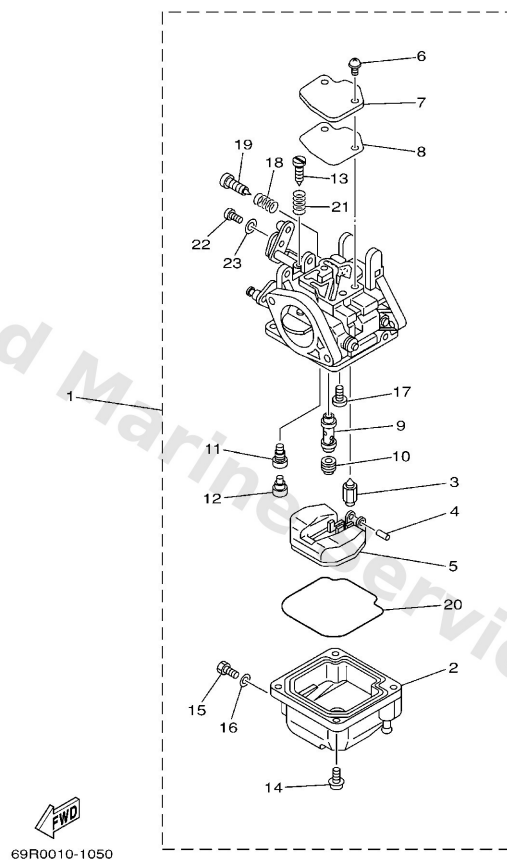
Ref	Part	
16	648445190094 Bracket	Buy now
17	9360612019 Pin, dowel (614)	Buy now
18	9709506018 Bolt (fj0)	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	9038112M01 Bush, solid(6a4)	Buy now
21	6894271800 Rubber, seal 3	Buy now
22	9370006M03 Nipple, grease(6a1)	Buy now
23	6634511900 Cap, grease nipple AP	Buy now
24	69P4271700 Rubber, seal 2	Buy now
25	69P4271600 Rubber seal 1	Buy now
26	9010506M08 Bolt (689)	Buy now
27	9017010M42 Nut	Buy now
28	9299010200 958-69527-00 washer, plain	Buy now
29	64844591A0 Gasket	Buy now
30	6894451600 Mount damper, upper front	Buy now

Bracket 2



Ref	Part	
31	9709506020 Bolt(7u8)	Buy now
35	664445140094 Mount damper, upper side	Buy now
36	66444591A0 Gasket	Buy now
38	9017610M01 Nut, crown	Buy now
39	689445530094 Cover, lower mount	Buy now
40	6894455700 Mount damper, lower front	Buy now
41	9707508025 Bolt, hexagon deep recess	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	68944551014D Housing, lower mount rubber 1	Buy now
44	6894455500 Mount damper, lower side	Buy now
45	68944552014D Housing, lower mount rubber 2	Buy now
46	9538008600 Nut (661)	Buy now
47	9011908M03 Bolt (689)	Buy now
48	9759508565 Bolt, with washer	Buy now

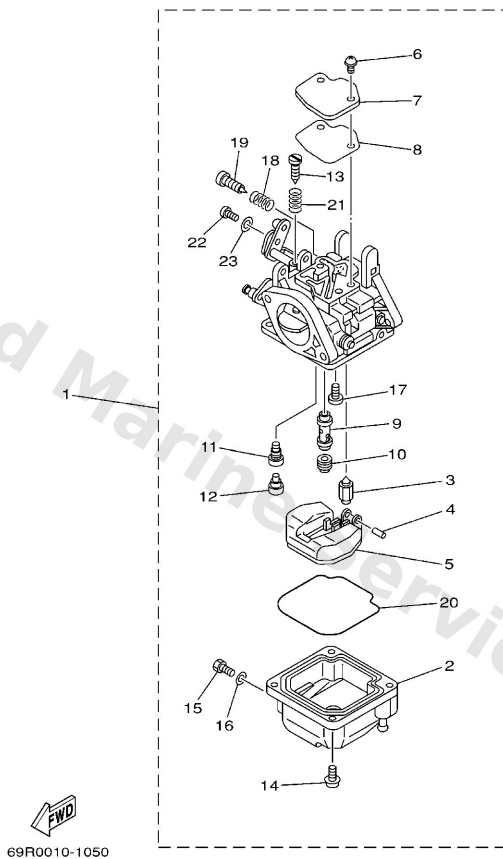
Carburetor



B2

Ref	Part	
1	69P1430100 Carburetor assembly 1	Buy now
2	61N1438100 Body, float chamber	Buy now
3	61N1439200 Valve, needle	Buy now
4	6E51438601 Pin, float	Buy now
5	6L21438500 Float	Buy now
6	9798004110 Screw, pan head (e56)	Buy now
7	6L21415700 Cover, mixing	Buy now
8	6L21439900 Gasket	Buy now
9	61N1434100 Nozzle, main	Buy now
10	61N1434365 Jet, main (#130)	Buy now
11	6L21434234 Jet, pilot (# 68)	Buy now
12	50M1435500 Plug	Buy now
13	6641432101 Screw, throttle	Buy now
14	9798004112 Screw, pan head (686)	Buy now
15	6771438301 Screw, drain	Buy now

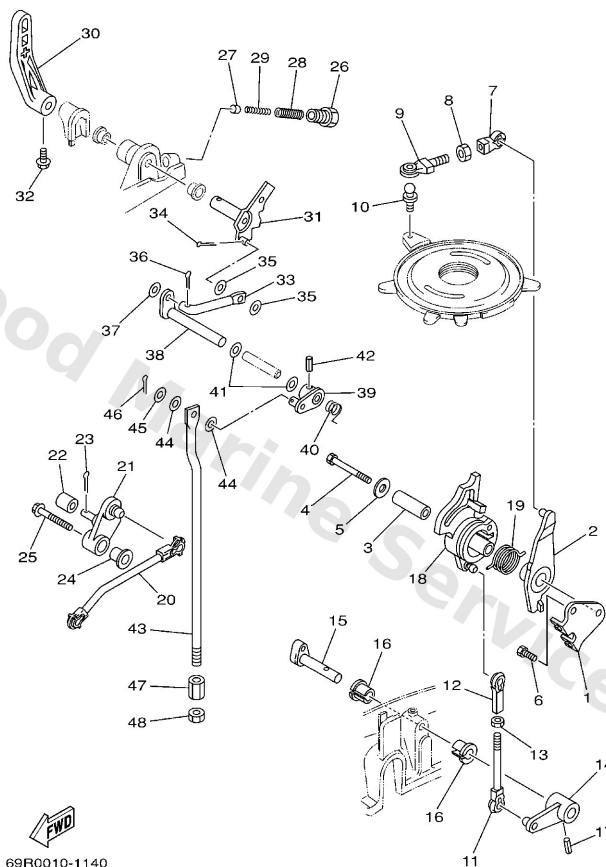
Carburetor



B2

Ref	Part	
16	6L21439800 Gasket	Buy now
17	9898004006 Screw, bind(6l2)	Buy now
18	6461421201 Spring, pilot adjusting	Buy now
19	61N1432300 Screw, air adjusting	Buy now
20	6L21438400 Gasket, float chamber	Buy now
21	61N1421200 Spring, pilot adjusting	Buy now
22	9789005006 Screw,panhead (eg9)	Buy now
23	62Y1459700 Washer	Buy now

Control

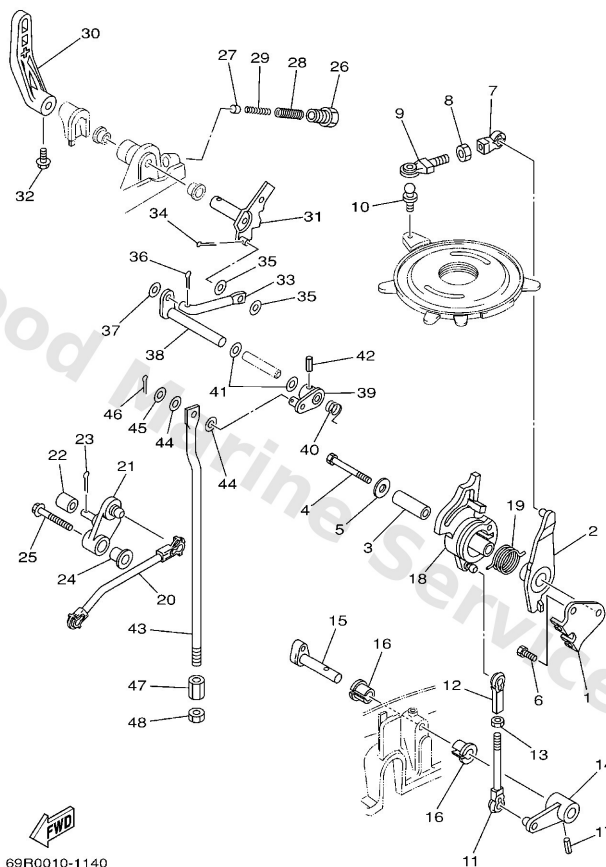


69R0010-1140

C6

Ref	Part	
1	69P1449700 Stay, throttle wire	Buy now
2	69P4163100 Lever, magneto control	Buy now
3	9038706M59 Collar (6h3)	Buy now
4	9709506045 Bolt, hexagon	Buy now
5	9020106416 Washer, plate(663)	Buy now
6	9709506012 Bolt(gh1)	Buy now
7	6624123701 Joint, link	Buy now
8	9538005700 Nut (656)	Buy now
9	6794124101 Rod, link	Buy now
10	6638551800 Joint, ball	Buy now
11	6824123801 Joint, link	Buy now
12	6824123700 Joint, link 2	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	69P421570094 Lever, throttle	Buy now
15	656421530094 Shaft, throttle control	Buy now

Control

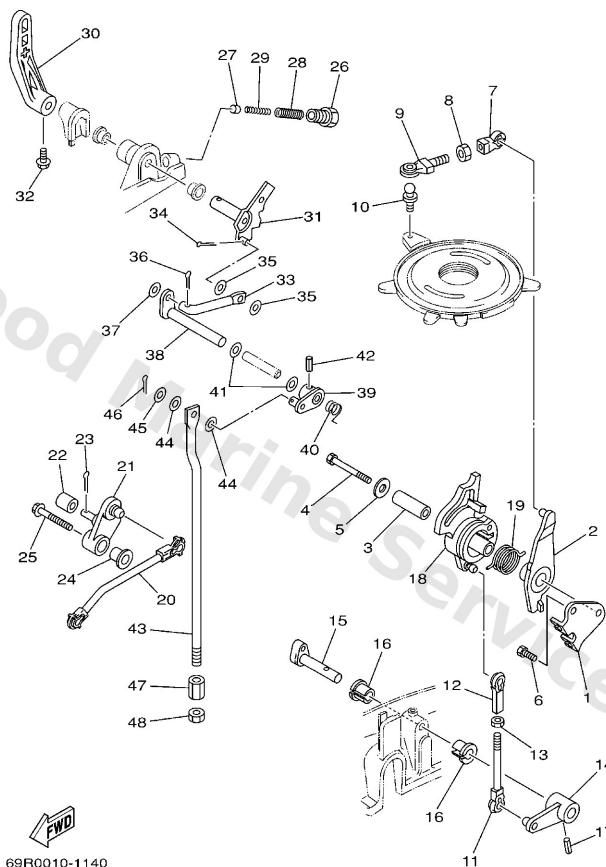


69R0010-1140

C6

Ref	Part	
16	9038610009 Bushing 6484418600	Buy now
17	9169040018 Pin spring(664)	Buy now
18	69P4121300 Cam, accel.	Buy now
19	69P4216700 Spring 1	Buy now
20	69P4124100 Rod, link	Buy now
21	69P4215400 Lever, throttle control	Buy now
22	62Y4217100 Bushing	Buy now
23	9149016010 Pin, cotter	Buy now
24	9038706M60 Collar (6h3)	Buy now
25	9011906M17 Bolt, with washer	Buy now
26	6644271500 Bushing 2	Buy now
27	6644416701 Plunger, shift cam	Buy now
28	9050114M07 Spring, compresion (664)	Buy now
29	9050109M08 Spring, compresion (664)	Buy now
30	68944111014D Handle, gear shift	Buy now

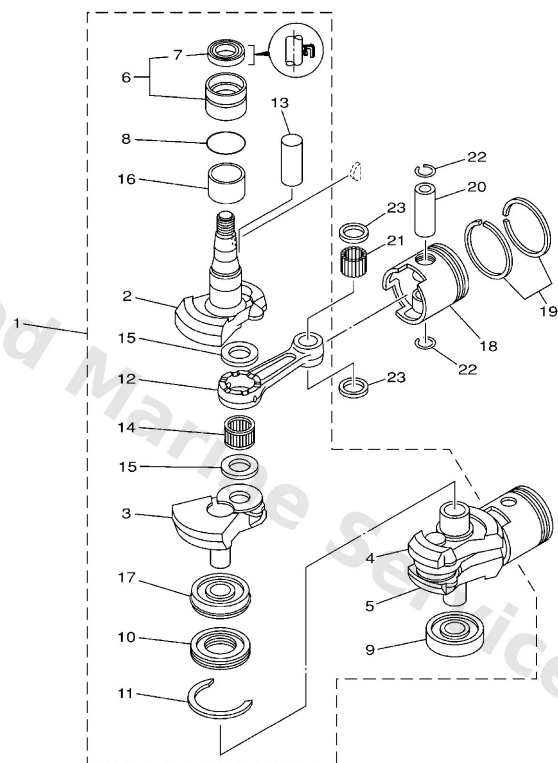
Control



C6

Ref	Part	
31	6644411301 Cam plate, handle	Buy now
32	9010506M07 Bolt (689)	Buy now
33	6644414200 Joint	Buy now
35	9020206007 Washer plate 626441880000	Buy now
36	9149012010 Pin, cotter (6g8)	Buy now
37	9299005600 Washer, plain (646)	Buy now
38	6894412101 Lever, shift rod 1	Buy now
39	6894412500 Lever, shift rod 2	Buy now
40	9050814M13 Spring (689)	Buy now
41	9020210024 Washer plate 648441880000	Buy now
42	9169040016 Pin, spring (648)	Buy now
43	61N4414300 Rod, shift	Buy now
46	9149020010 Pin, cotter	Buy now
47	61N4414600 Connector, shift rod	Buy now
48	9538006600 Nut(661)	Buy now

Crankshaft & Piston

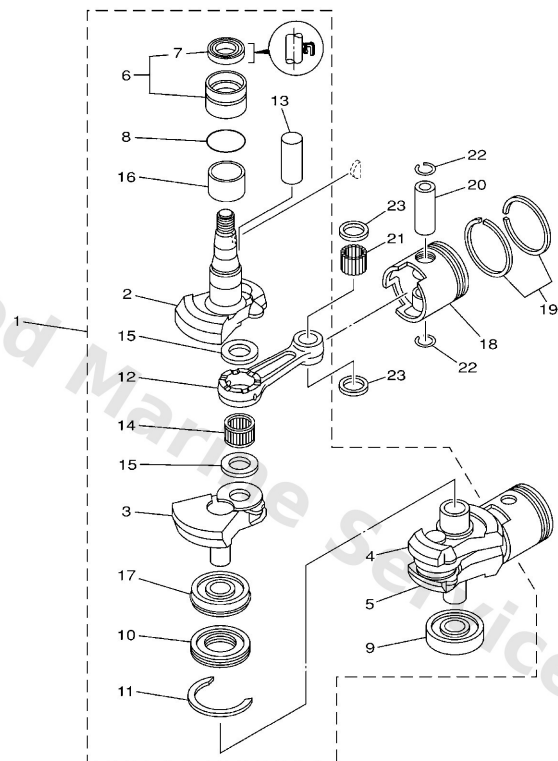


FWD
69R0010-1030

A7

Ref	Part	
1	69P1140000 Crankshaft assembly	Buy now
2	69P1141200 Crank 1	Buy now
3	61N1142200 Crank 2	Buy now
4	61N1143200 Crank 3	Buy now
5	61N1144200 Crank 4	Buy now
6	9339999951 Bearing	Buy now
7	9310232M07 Oil seal (697)	Buy now
8	9321046M16 O-ring (688)	Buy now
9	93306305U3 Bearing(6j8)	Buy now
10	61N1151500 Seal, labyrinth 1	Buy now
11	9344062057 Cir clip (656)	Buy now
12	6891165100 Rod, connecting	Buy now
13	6891168101 Pin, crank	Buy now
14	9331062406 Bearing	Buy now
15	9020924M03 Washer, plate (689)	Buy now

Crankshaft & Piston

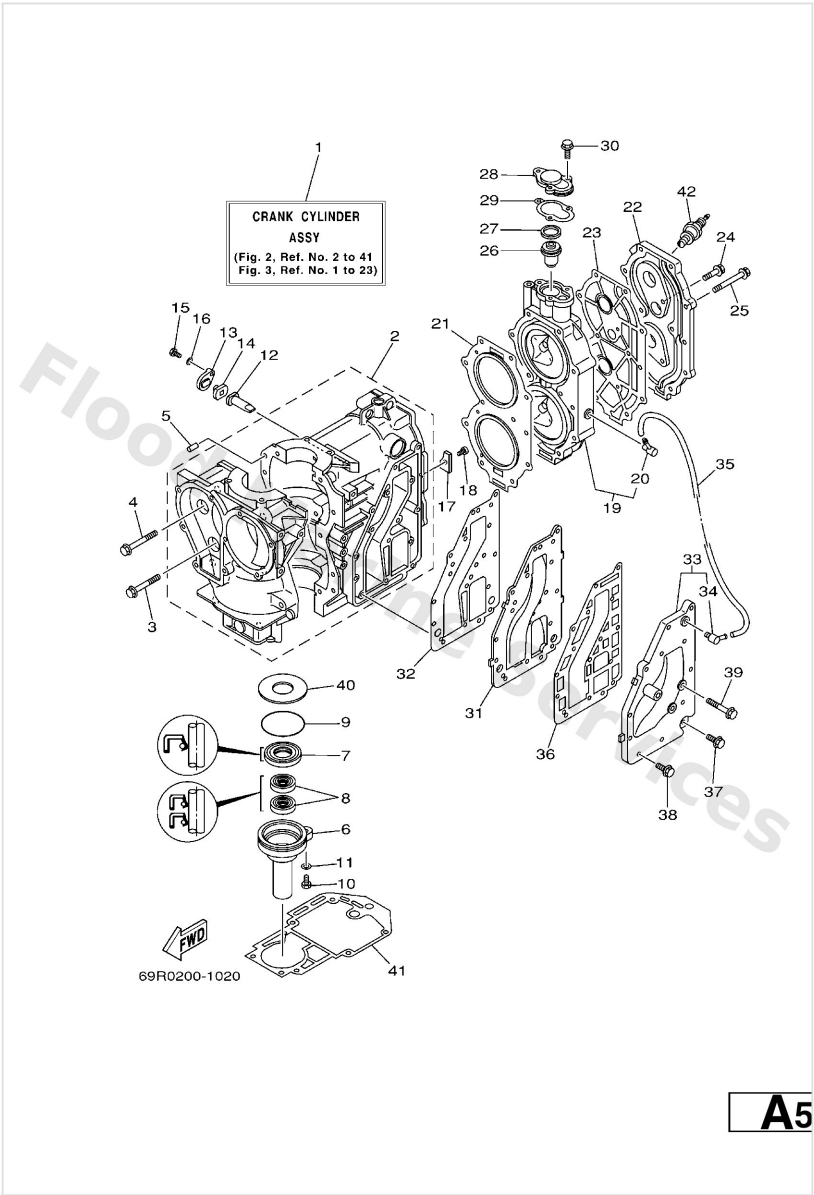


69R0010-1030

A7

Ref	Part	
16	9038732002 Collar	Buy now
17	9339000009 Brg,cyl-cal roller 260g nt	Buy now
18	61N116310095 Piston (std)	Buy now
18	61N1163500 Piston (0.25mm o/s) AP	Buy now
18	61N1163600 Piston (0.50mm o/s) AP	Buy now
19	61N1160300 Piston ring set (std)	Buy now
19	61N1160400 Piston ring set (0.25mm o/s) AP	Buy now
19	61N1160500 Piston ring set (0.50mm o/s) AP	Buy now
20	6891163300 Pin, piston	Buy now
21	9360220M02 Pin, dowel b (664)	Buy now
22	6881163400 Clip, piston pin	Buy now
23	9020120M27 Washer, plate (689)	Buy now

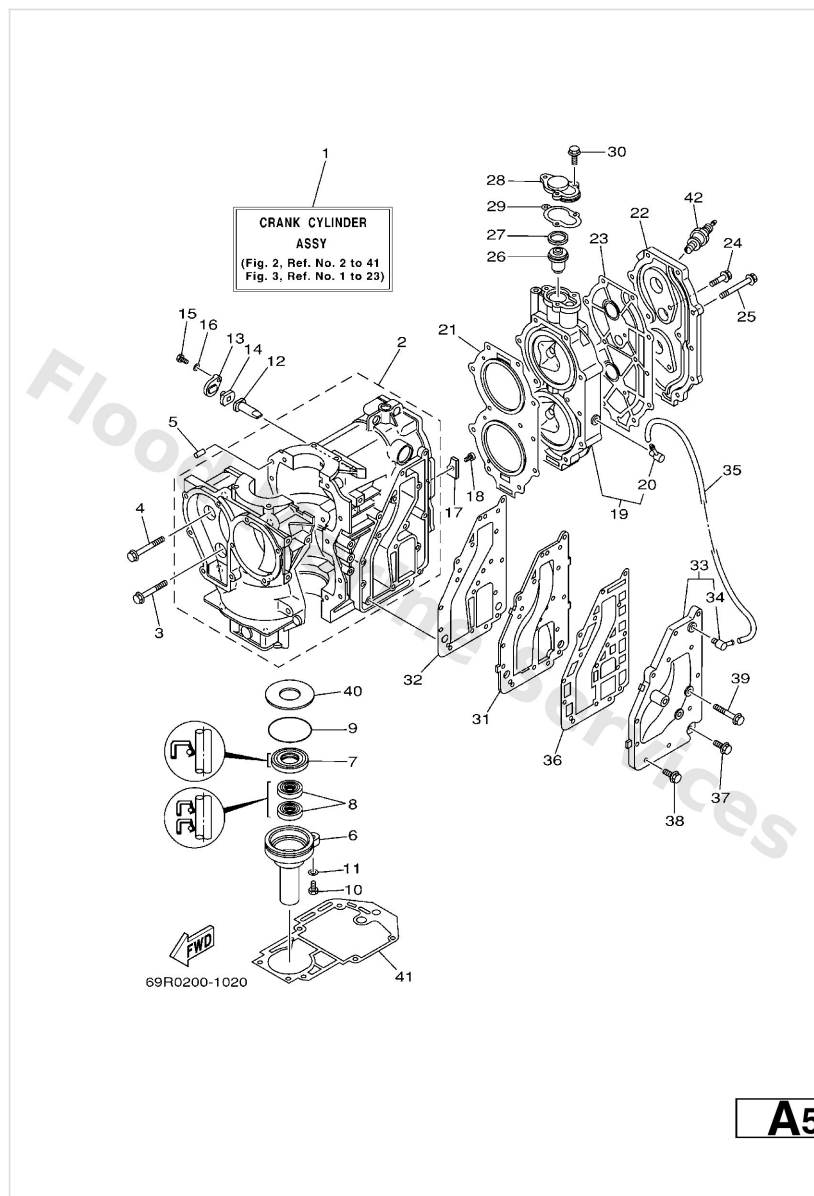
Cylinder & Crankcase



A5

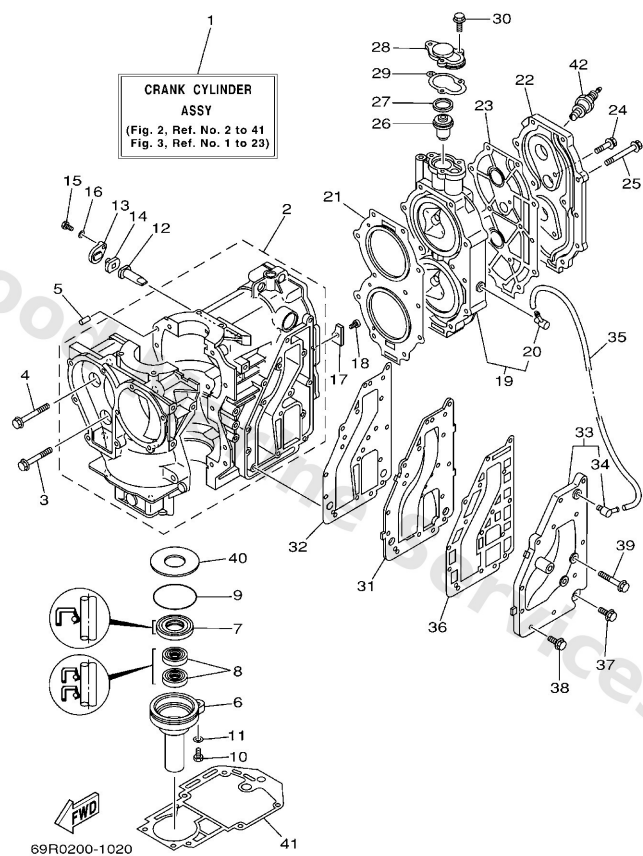
Ref	Part	
1	69PW0090001S Crank cylinder assembly	Buy now
2	69P15100001S Crankcase assembly	Buy now
3	9011908009 Bolt, with washer	Buy now
4	9011908M65 Bolt, with washer	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	68915396015B Housing, oil seal	Buy now
7	9310225008 Oil seal	Buy now
8	9310116001 Oil seal	Buy now
9	9321058M21 O-ring (683)	Buy now
10	9709506022 Bolt(61k)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	6J81132500 Anode	Buy now
13	6H311327001S Cover, anode	Buy now
14	6H31132800 Grommet, anode	Buy now
15	9701306016 Bolt, hexagon deep recess	Buy now

Cylinder & Crankcase



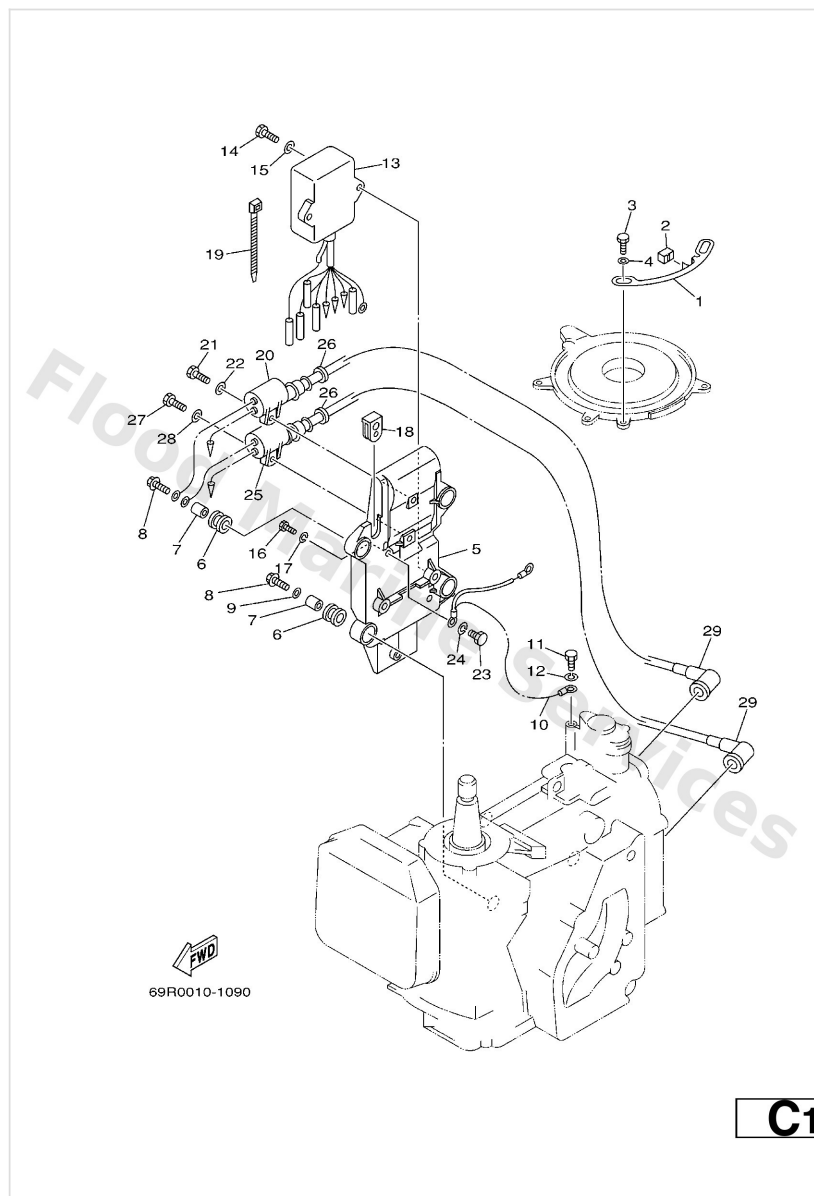
Ref	Part	
16	9290306600 Washer, plain (646)	Buy now
17	6891132500 Anode	Buy now
18	9015106M02 Screw, countersunk	Buy now
19	61N1111011S Head, cylinder 1	Buy now
20	6761137200 Nipple, hose	Buy now
21	61N11181A1 Gasket, cylinder head 1	Buy now
22	61N11191011S Cover, cylinder head 1	Buy now
23	61T11193A1 Gasket, head cover 1	Buy now
24	9011906MA2 Bolt, with washer	Buy now
25	9011908015 Bolt, with washer	Buy now
26	6E51241102 Thermostat	Buy now
27	9020121567 Washer, plate (650)	Buy now
28	65512413011S Cover, thermostat	Buy now
29	65512414A1 Gasket, cover	Buy now
31	6K841121001S Inner cover,exhaust	Buy now

Cylinder & Crankcase



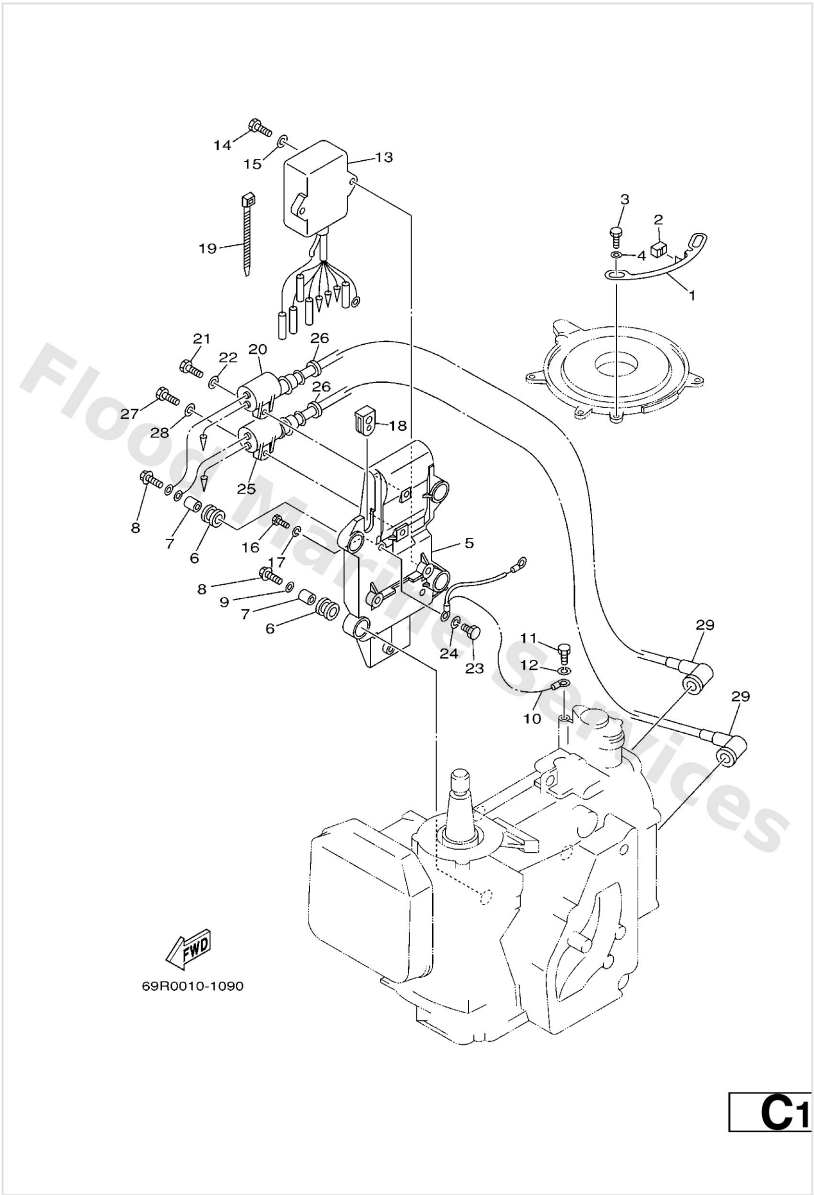
Ref	Part	
32	6K841122A1 Gasket, exhaust inner cover	Buy now
33	61N41123001S Outer cover, exhaust	Buy now
35	9044510M41 Hose (L400)	Buy now
36	6K841124A1 Gasket, exhaust outer cover	Buy now
37	9011906MA3 Bolt, with washer	Buy now
38	9011906MA4 Bolt, with washer	Buy now
39	9011906MA0 Bolt, hexagon w/w deep recess	Buy now
40	9020150306 Washer plate 648115870000	Buy now
41	68945113A1 Gasket, upper casing	Buy now
42	9470200271 Plug, spark (br7hs-10)	Buy now

Electrical 1



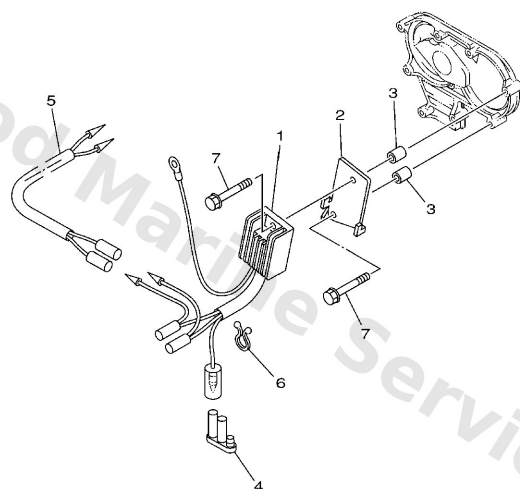
Ref	Part	
1	61N4161500 Stopper, magneto base	Buy now
2	61N4419401 Cap	Buy now
3	9709506010 Bolt	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	61N855420094 Bracket	Buy now
6	61N8231700 Damper, ignition coil	Buy now
7	9038706119 Collar	Buy now
8	9011906M95 Bolt, with washer	Buy now
9	9020106M30 Washer, plate (6a1)	Buy now
10	61N8251901 Wire, earth lead	Buy now
11	9709006012 Bolt(gh1)	Buy now
12	9299006100 Washer(6a1)	Buy now
13	61N8554013 C.d.i. unit assembly	Buy now
14	9709506020 Bolt(7u8)	Buy now
18	6H38192200 Grommet	Buy now

Electrical 1



Ref	Part	
19	9046513M11 Clamp (6e5)	Buy now
20	6H58557000 Ignition coil assembly	Buy now
25	61N8557000 Ignition coil assembly	Buy now
26	9048025161 Grommet(656)	Buy now
29	6G18237021 Plug cap assembly	Buy now

Electrical 2

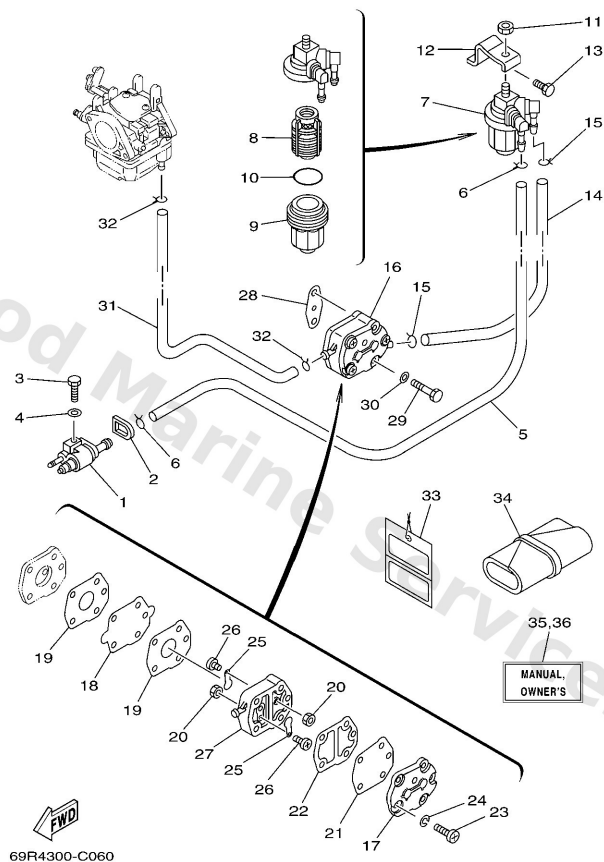


69R0664-1100

C3

Ref	Part	
1	6J88196000 Rectifier & regulator assembly	Buy now
2	69R8191500 Plate, regulator fitting	Buy now
3	9038706504 Collar(650)	Buy now
4	6E58258200 Cap 1	Buy now
5	69R8255300 Extension, wire lead	Buy now
6	9046408M07 Clamp	Buy now
7	9011906026 Bolt, with washer	Buy now

Fuel

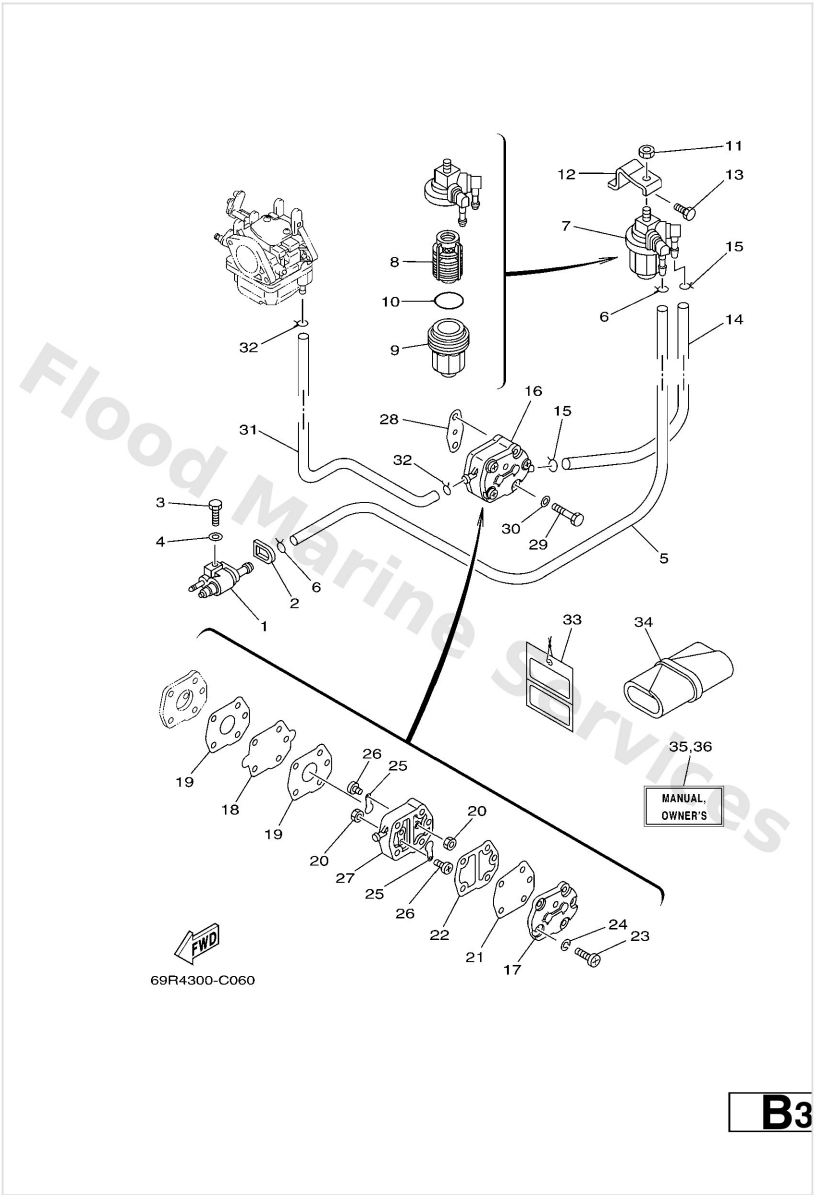


69R4300-C060

B3

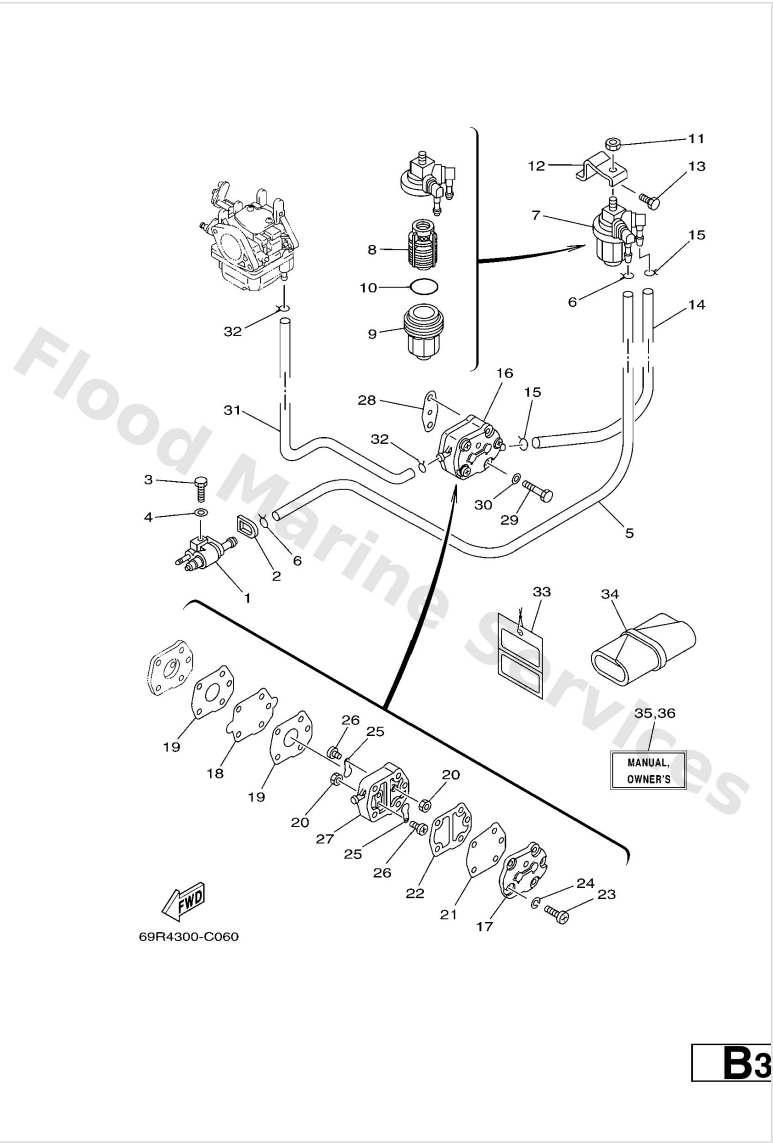
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9044509M75 Hose (l1500)	Buy now
6	9046708004 Clip, pipe 6162435600	Buy now
7	61N2456000 Filter assembly	Buy now
8	61N2456300 Element, filter	Buy now
9	61N2452100 Cup, filter	Buy now
10	9321032738 O-ring(1wg)	Buy now
11	9538008600 Nut (661)	Buy now
12	61N2456601 Bracket, filter	Buy now
13	9701306014 Bolt(gj3)	Buy now
14	6892431100 Hose	Buy now
16	6922441000 Fuel pump assembly	Buy now

Fuel



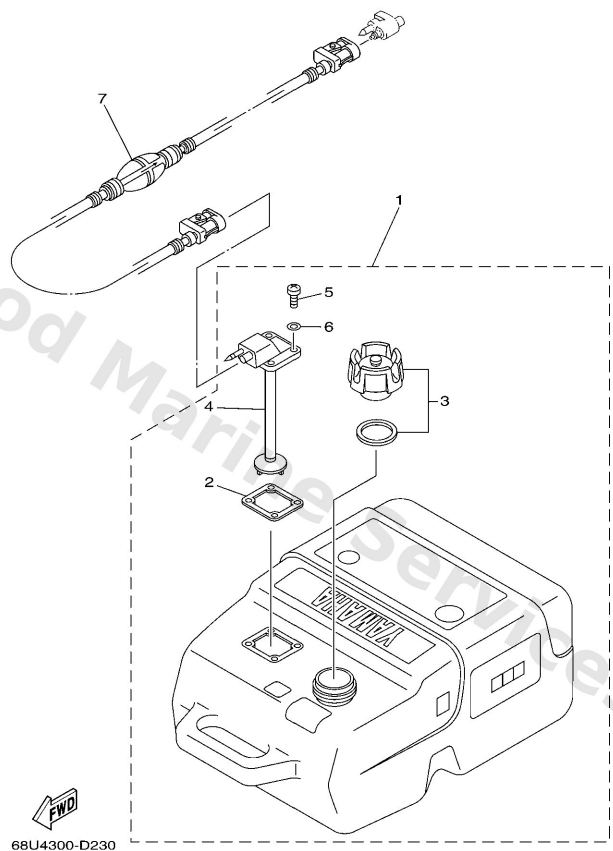
B3

Ref	Part	
17	6A02441300 Cover, pump	Buy now
18	6922441100 Diaphragm	Buy now
19	6482443401 Gasket, body	Buy now
20	9538003600 Nut (6g8)	Buy now
21	6632441100 Diaphragm	Buy now
22	6482443502 Gasket, body 2	Buy now
23	9850305028 Ybs86-530 screw,panhead	Buy now
24	9299005100 Ybs67-5 washer, spring	Buy now
25	6A02442101 Valve, check	Buy now
26	6A01432500 Screw, pan head	Buy now
27	6A02441202 Body 1	Buy now
28	65024431A0 Gasket,fuel pump	Buy now
29	9709506040 Bolt (682)	Buy now
31	6A12431100 Pipe 1	Buy now
33	61H2819R31 Tag Warning	Buy now



Ref	Part	
34	656W281002 Tool kit	Buy now
35	69R2819974D0 Om 25b/30h '06 UR (NL)	Buy now
35	69R2819974E0 Om 25b/30h '06 UR (E)	Buy now
35	69R2819974F0 Om 25b/30h '06 UR (F)	Buy now
35	69R2819974G0 Om 25b/30h '06 UR (D)	Buy now
35	69R2819974H0 Om 25b/30h '06 UR (I)	Buy now
35	69R2819974S0 Om 25b/30h '06 UR (ES)	Buy now
36	69R2819984K0 Om 25b/30h '06 UR (DK)	Buy now
36	69R2819984L0 Om 25b/30h '06 UR (SF)	Buy now
36	69R2819984M0 Om 25b/30h '06 UR (S)	Buy now
36	69R2819984N0 Om 25b/30h '06 UR (N)	Buy now
36	69R2819984P0 Om 25b/30h '06 UR (P)	Buy now
36	69R2819984R0 Om 25b/30h '06 UR (GR)	Buy now

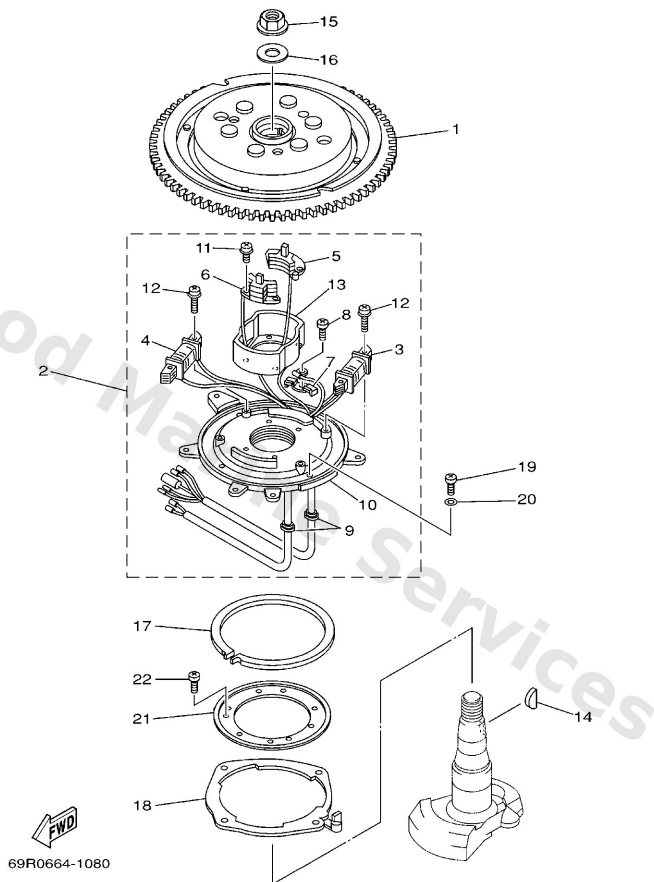
Fuel Tank



E4

Ref	Part	
1	6YK2420102 - AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

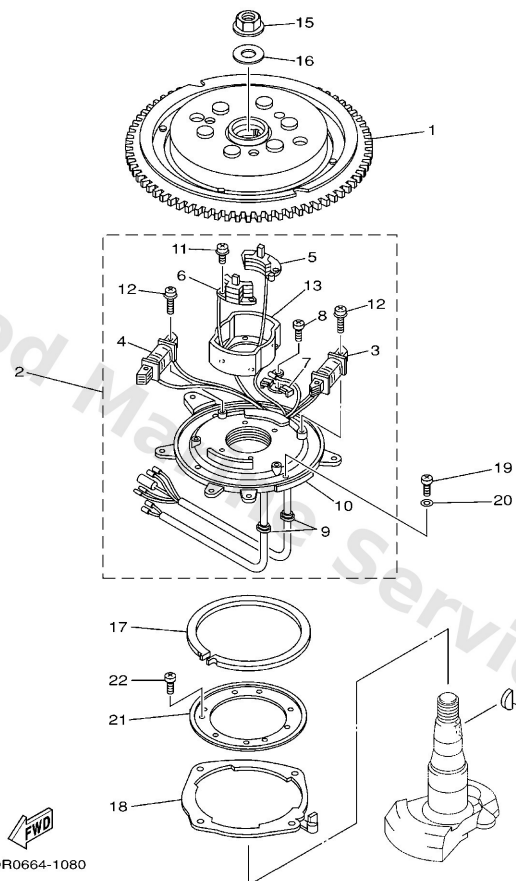
Generator



B7

Ref	Part	
1	61T8555010 Rotor assembly	Buy now
2	69P8556000 Base assembly	Buy now
3	69P8554109 Coil, charge	Buy now
4	61N8131309 Coil, lighting 1	Buy now
5	61N8554309 Coil, pulser	Buy now
6	61N8554319 Coil, pulser	Buy now
7	6E98132870 Clamp	Buy now
8	9780204006 Screw, pan head(3xp)	Buy now
9	6E98551670 Grommet	Buy now
10	69P8556100 Base, magneto	Buy now
11	9760704112 Screw, pan head	Buy now
12	9760706125 Screw, pan head (76t)	Buy now
13	61N8553700 Cover	Buy now
14	9028005015 Key, woodruff	Buy now
15	9017916M05 Nut (689)	Buy now

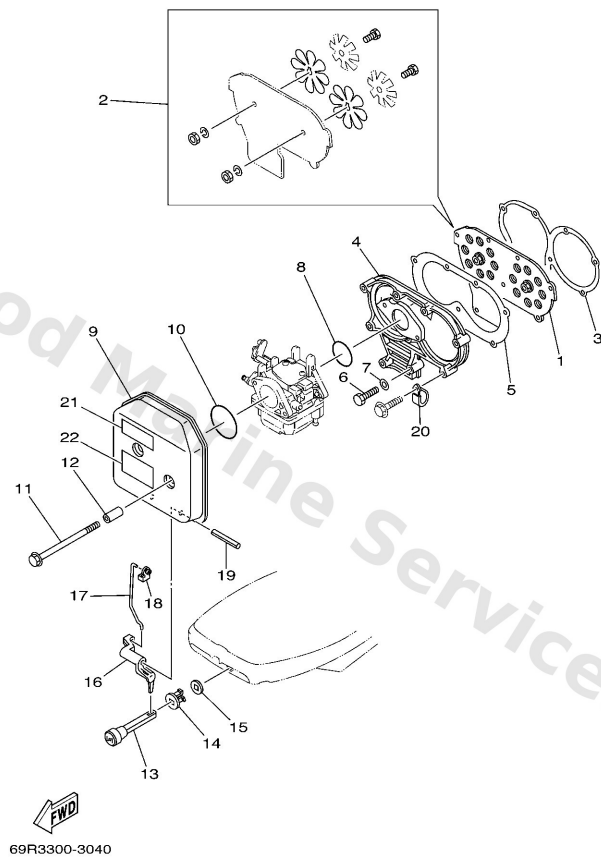
Generator



B7

Ref	Part	
16	9020116M44 Washer (689)	Buy now
17	6764161100 Retainer, magneto base 1	Buy now
18	6764161300 Plate, base friction	Buy now
19	9788005012 Screw,pan head (646)	Buy now
20	9299005600 Washer, plain (646)	Buy now
21	6894161201 Retainer, magneto base	Buy now
22	9788006010 Screw pan head	Buy now

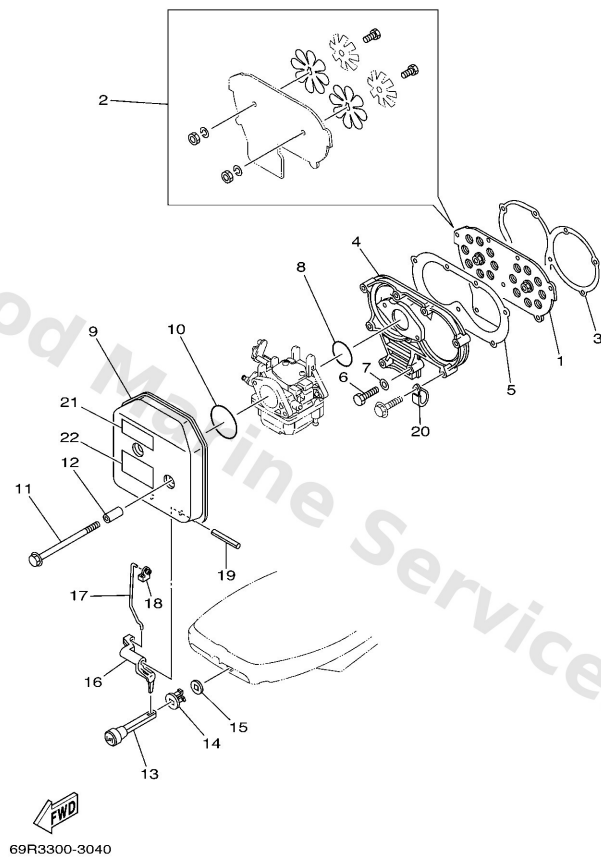
Intake



B1

Ref	Part	
1	61N1361000 Reed valve assembly	Buy now
2	689W000400 Reed set	Buy now
3	64813621A1 Gasket, valve seat	Buy now
4	61N13641011S Manifold, intake 1	Buy now
5	64813645A0 Gasket, manifold 1	Buy now
6	9701306035 Bolt(3rv)	Buy now
7	9290306600 Washer, plain (646)	Buy now
8	61N1419800 Gasket	Buy now
9	61N1444000 Silencer assembly, intake	Buy now
10	9321040659 O-ring(36y)	Buy now
11	9011906M94 Bolt, with washer	Buy now
12	9038706M26 Collar(61n)	Buy now
13	6824127100 Knob, choke	Buy now
14	6894127300 Grommet	Buy now
15	6J84127400 Grommet 2	Buy now

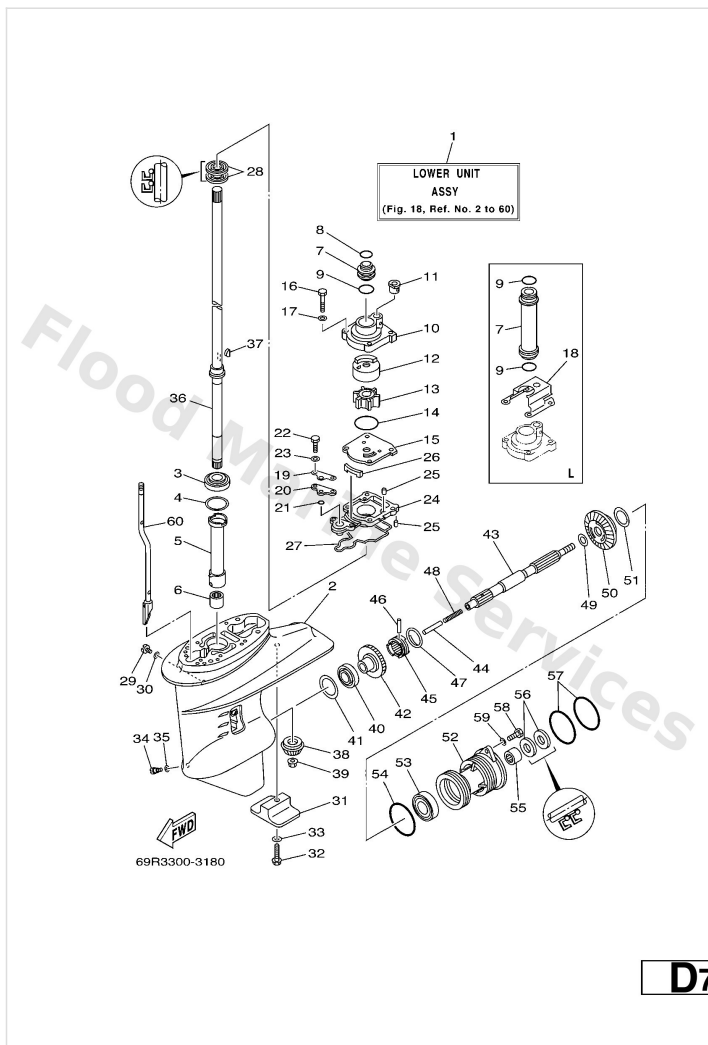
Intake



B1

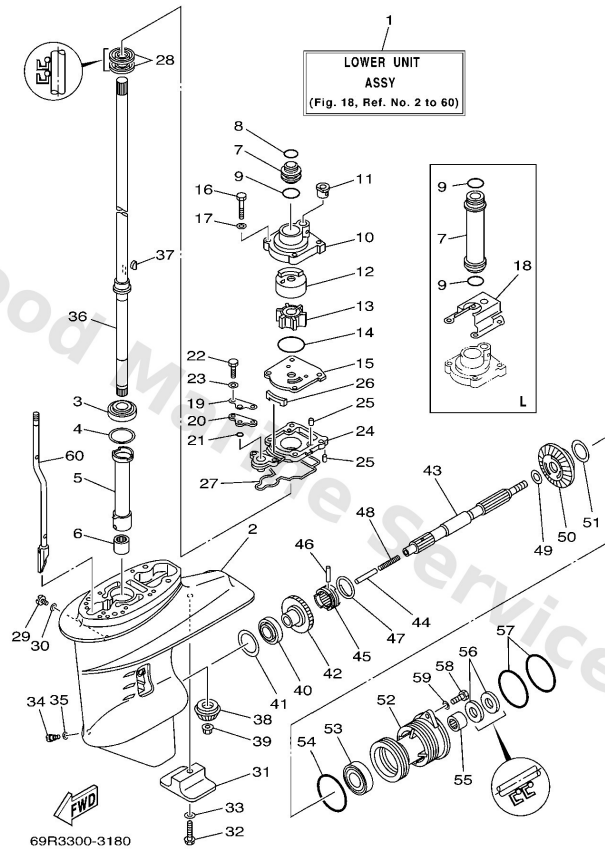
Ref	Part	
16	6894125201 Lever, choke 1	Buy now
17	61N4125600 Rod, choke 1	Buy now
18	6614126202 Joint, choke lever	Buy now
19	9169040048 Pin, spring (689)	Buy now
20	9046506M88 Clamp	Buy now
21	6A18362541 Mark 5	Buy now
22	6A18362551 Mark 5	Buy now

Lower Casing & Drive 1



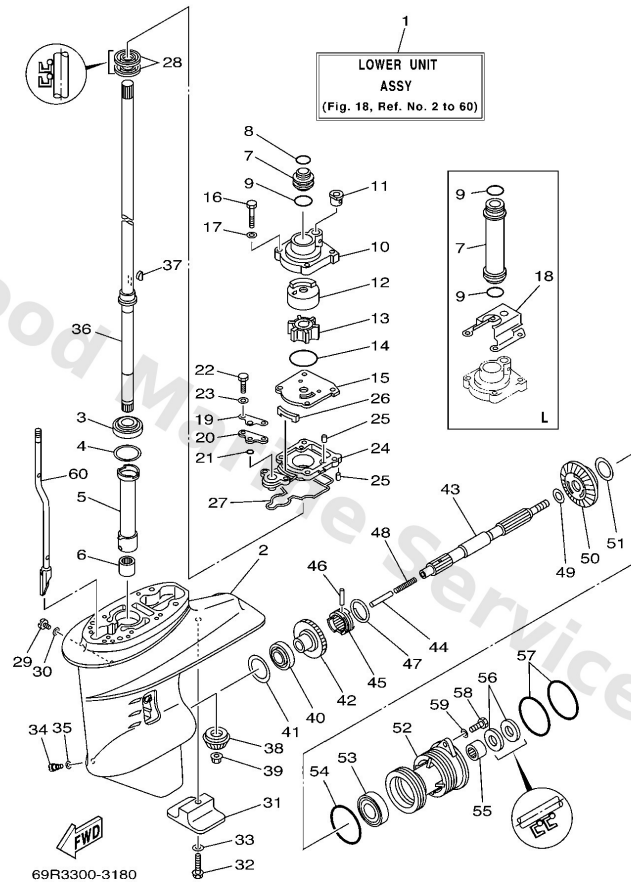
Ref	Part	
1	69P45300014D Lower unit assembly S (16.7")	Buy now
1	69P45300114D Lower unit assembly L (21.6")	Buy now
2	61N45311024D Casing, lower	Buy now
3	93332000W5 Bearing(61n)	Buy now
4	61N4558700 Shim (t:0.70mm) UR	Buy now
4	61N4558710 Shim (t:1.0mm) UR	Buy now
4	61N4558720 Shim (t:1.1mm) UR	Buy now
4	61N4558730 Shim (t:1.2mm) UR	Buy now
4	61N4558740 Shim (t:1.3mm) UR	Buy now
4	61N4558750 Shim (t:1.4mm) UR	Buy now
4	61N4558760 Shim (t:1.5mm) UR	Buy now
4	61N4558770 Shim (t:1.6mm) UR	Buy now
5	61N4553600 Sleeve, drive shaft	Buy now
6	93315220V7 Bearing, cylindrical(6j8)	Buy now
7	61N4436200 Tube, water S (16.7")	Buy now

Lower Casing & Drive 1



Ref	Part	
7	61N4436210 Tube, water L (21.6")	Buy now
8	9321022164 O-ring S (16.7")	Buy now
9	9321026130 O-ring S (16.7")	Buy now
10	69P4431100 Housing, water pump	Buy now
11	6L24436700 Damper, water seal 3	Buy now
12	69P4432200 Insert, cartridge	Buy now
13	6H44435202 Impeller	Buy now
14	9321045161 O-ring	Buy now
15	61N4432300 Outer plate, cartridge	Buy now
16	9709506040 Bolt (682)	Buy now
17	9299506600 Washer, plain (646)	Buy now
18	65W4432811 Plate L (21.6")	Buy now
19	61N4417600 Bracket	Buy now
20	61N4532100 Plate	Buy now
21	9321006ME6 O-ring	Buy now

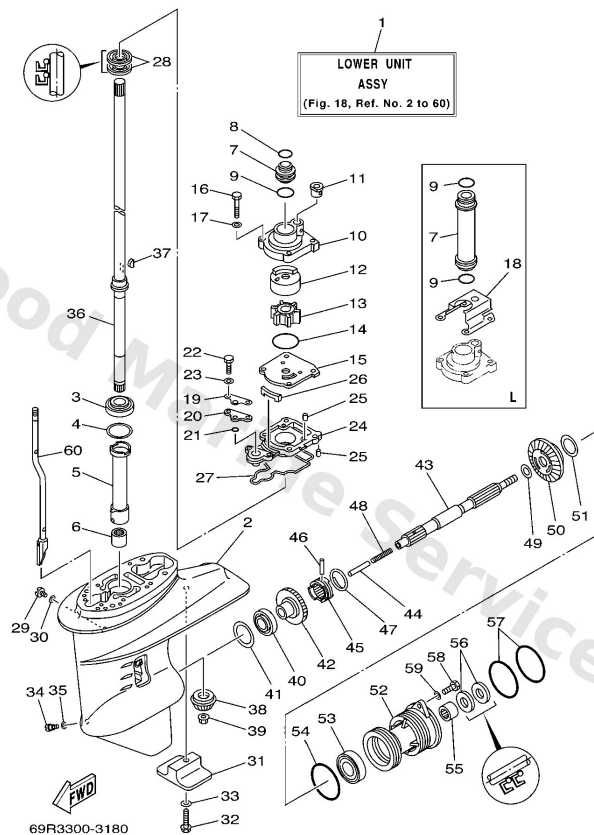
Lower Casing & Drive 1



D7

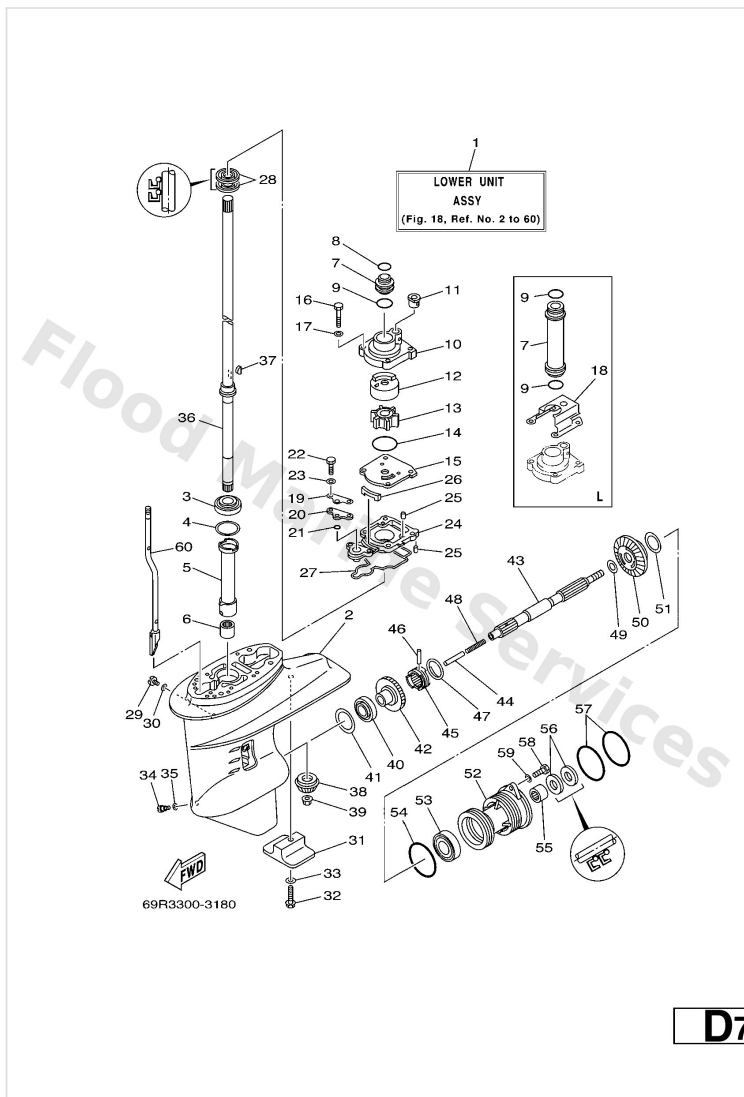
Ref	Part	
22	9709506025 Bolt	Buy now
24	61N45331005B Housing, bearing	Buy now
25	9360410M03 Pin, dowel (688)	Buy now
26	61N4512700 Seal	Buy now
27	61N4531500 Packing, lower casing	Buy now
28	9310122067 Oil seal (22x36x6-663)	Buy now
29	9034008002 Plug, straight screw	Buy now
30	9043008020 Gasket	Buy now
31	61N4525101 Anode	Buy now
32	9589506035 Bolt, flange(4nx)	Buy now
33	9299006300 Washer, tooth	Buy now
34	6884534110 Plug, drain	Buy now
36	61N4551000 Drive shaft assembly S (16.7")	Buy now
36	61N4551010 Drive shaft assembly L (21.6")	Buy now
37	9028003M03 Key, woodruff (697)	Buy now

Lower Casing & Drive 1



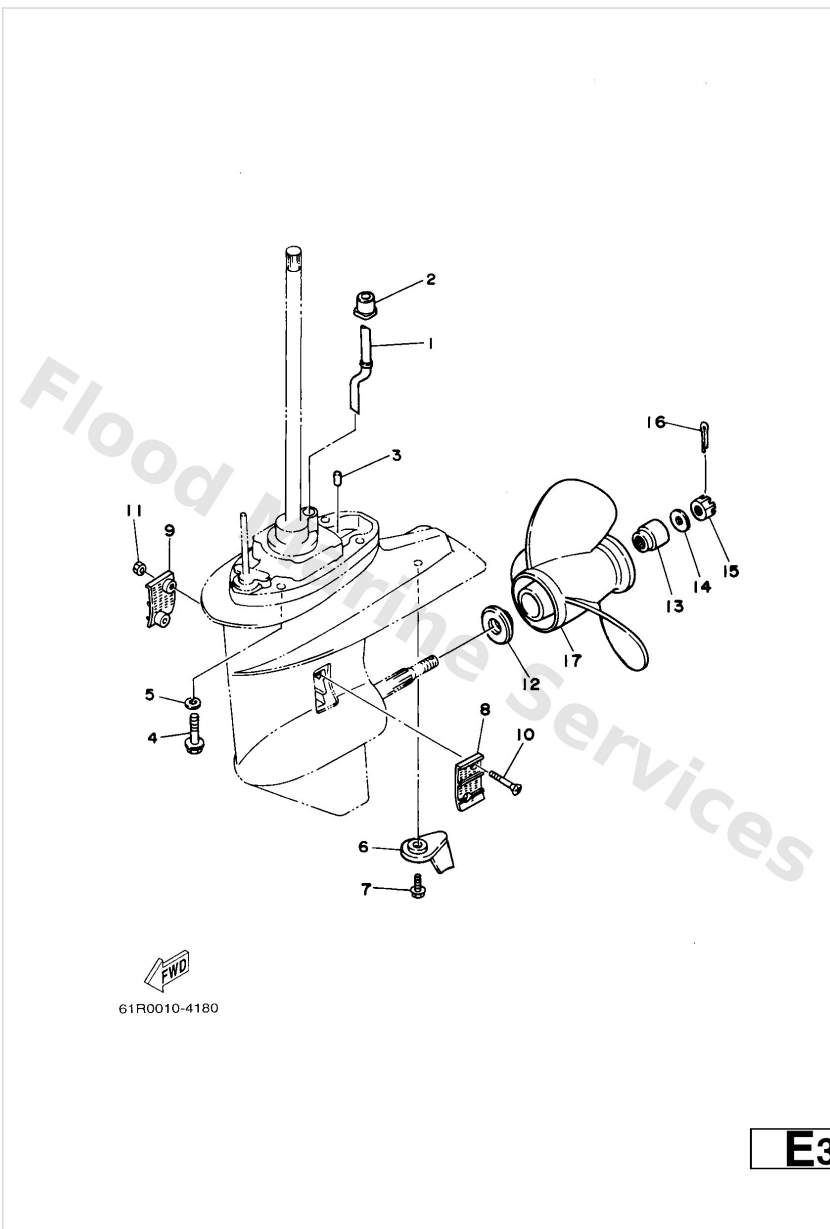
Ref	Part	
38	61N4555100 Pinion	Buy now
39	9017910M14 Nut(6j8)	Buy now
40	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
41	6L24556700 Shim (t:1.0mm) UR	Buy now
41	6L24556710 Shim (t:1.1mm) UR	Buy now
41	6L24556720 Shim (t:1.2mm) UR	Buy now
41	6L24556730 Shim (t:1.3mm) UR	Buy now
41	6L24556740 Shim (t:1.4mm) UR	Buy now
42	61N4556010 Gear	Buy now
43	65W4561100 Shaft, propeller	Buy now
44	6484563500 Plunger,shift	Buy now
45	6644563102 Clutch, dog	Buy now
46	9025005010 Pin straight 648456320000	Buy now
47	6484563300 Ring, cross pin	Buy now
48	9050110065 Spring compression648456360000	Buy now

Lower Casing & Drive 1



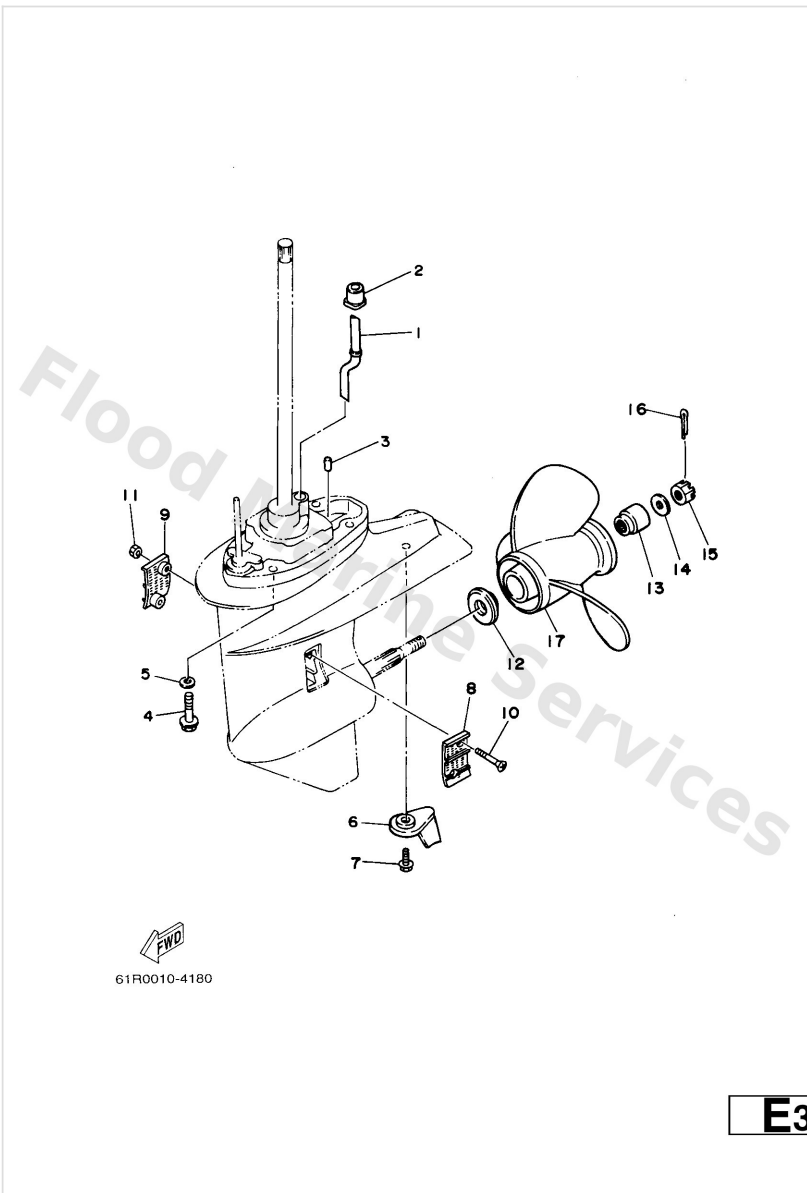
Ref	Part	
49	9020120417 Washer, plate(663)	Buy now
50	61N4557100 Gear	Buy now
51	6L24557700 Shim (t:1.0mm) UR	Buy now
51	6L24557710 Shim (t:1.1mm) UR	Buy now
51	6L24557720 Shim (t:1.2mm) UR	Buy now
51	6L24557730 Shim (t:1.3mm) UR	Buy now
52	61N45361014D Cap, lower casing	Buy now
53	9330600612 Bearing(2hr)	Buy now
54	9321064ME7 O-ring	Buy now
55	9331522004 Brg,cyl-cal roller 21g nt	Buy now
56	9310120M07 Oil seal	Buy now
57	9321065M50 O-ring	Buy now
58	9707506020 Bolt(7u8)	Buy now
60	61N4415000 Shift cam assembly S (16.7")	Buy now
60	61N4415010 Shift cam assembly L (21.6")	Buy now

Lower Casing & Drive 2



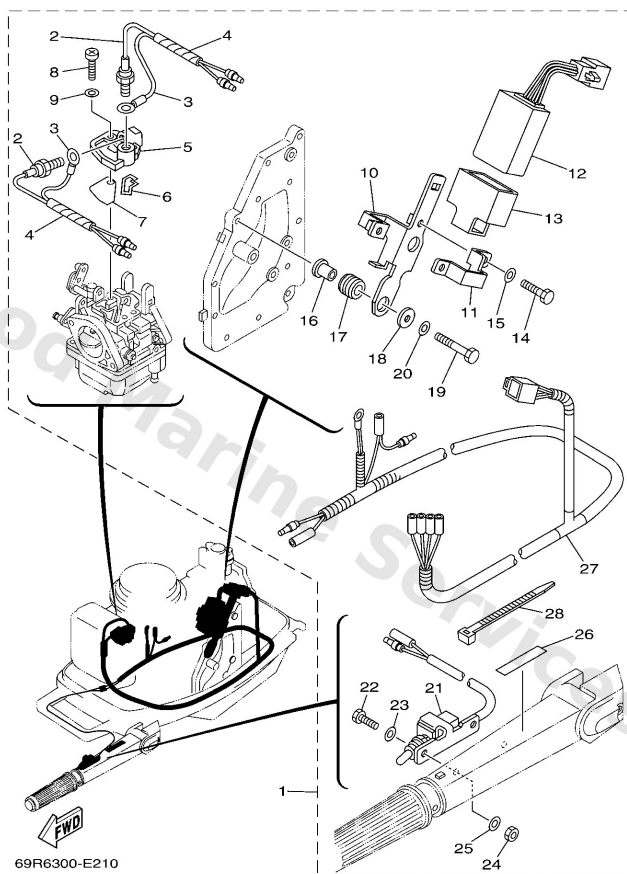
Ref	Part	
1	61N4436100 Tube, water S (16.7")	Buy now
1	61N4436110 Tube, water L (21.6")	Buy now
2	6894436600 Damper, water seal 2	Buy now
3	9360611M24 Pin, dowel	Buy now
4	9010510M12 Bolt (689)	Buy now
5	9299510600 Washer, plate	Buy now
6	61N4537100 Tab-trim	Buy now
7	9011906M48 Bolt, with washer(61n)	Buy now
8	6L24521400 Cover, water inlet	Buy now
9	6L24521500 Cover, water inlet	Buy now
10	9015105M05 Screw, countersunk	Buy now
11	9018505002 Nut nylon (sus)(ex4)	Buy now
12	6L24598701 Spacer	Buy now
13	6894599700 Spacer	Buy now
14	9299014200 Washer, plain	Buy now

Lower Casing & Drive 2



Ref	Part	
15	9017114013 Nut(664)	Buy now
16	9149030022 Pin, cotter	Buy now
17	62C4594100EL Propeller (3x9-7/8 x10 -f) UR	Buy now
17	6644594101EL Propeller (3x9-7/8"x9"-f) UR	Buy now
17	6644594301EL Propeller (3x9-7/8 x8 -f) UR	Buy now
17	6644594500EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
17	6644594701EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
17	6644594902EL Propeller (3x9-7/8 x13 -f) UR	Buy now
17	6644595200EL Propeller (3x9-7/8 x14 -f) UR	Buy now
17	6644595401EL Propeller (3x9-7/8 x12 -f) UR	Buy now

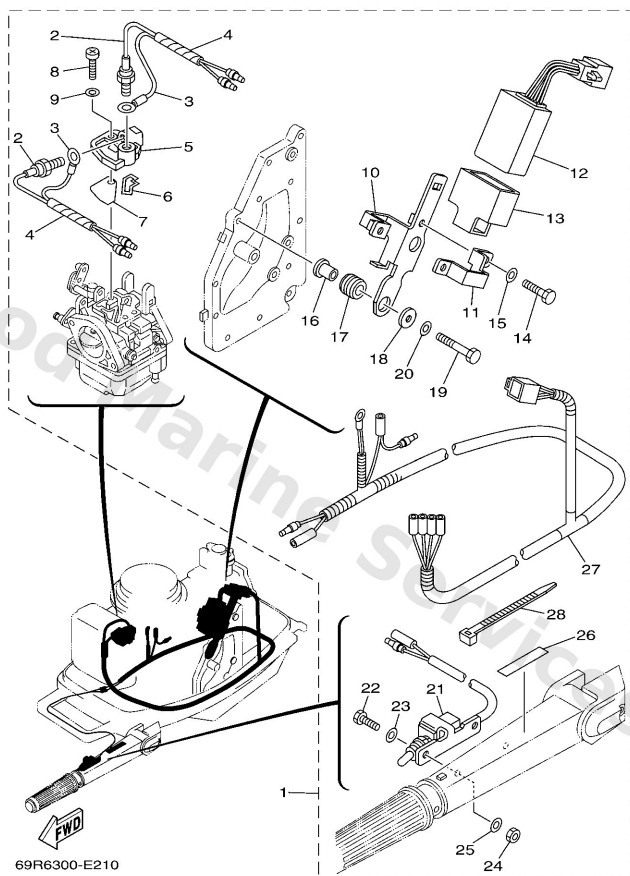
Optional Parts



E5

Ref	Part	
1	69S8379001 Heater assembly AP	Buy now
2	69S8379300 Heater Comp.	Buy now
3	69W8335400 Wire, earth lead 1	Buy now
4	9044606M90 Hose	Buy now
5	69S124660094 Exchanger, heat	Buy now
6	69S1422700 -	Buy now
7	69S1423700 -	Buy now
8	9788004012 Screw, Pan Head	Buy now
9	9299004600 Washer, plain (646)	Buy now
10	69S1429100 -	Buy now
11	69S1429200 -	Buy now
12	67F8193000 Control unit assembly	Buy now
13	69W8554600 Band	Buy now
14	9709506016 Bolt, hexagon deep recess	Buy now
15	9299506600 Washer, plain (646)	Buy now

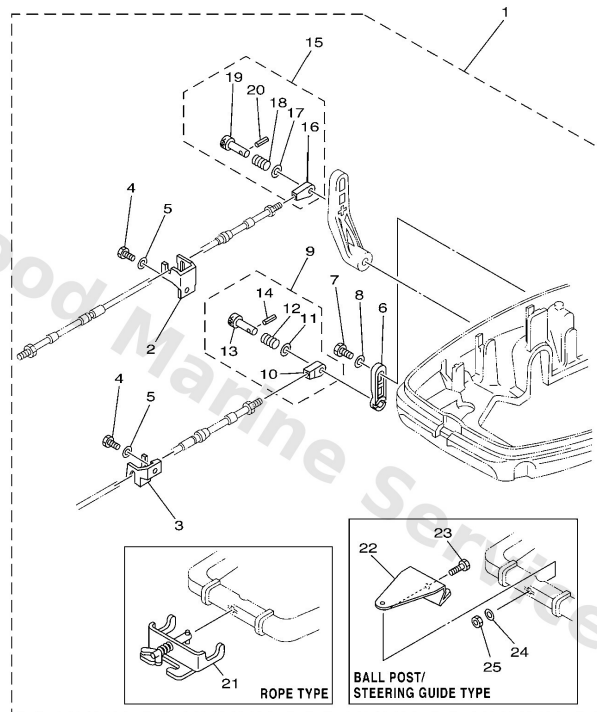
Optional Parts



E5

Ref	Part	
16	9038706M64 Collar	Buy now
17	9048010M23 Grommet(6k7)	Buy now
18	9020106M62 Washer, plate (6e5)	Buy now
19	9709506045 Bolt, hexagon	Buy now
21	69S8251S00 Switch comp.	Buy now
24	9538006600 Nut(661)	Buy now
25	9299006600 Washer, plain (646)	Buy now
26	6E08362701 Label, caution 7	Buy now
27	69S8197100 Wire Lead	Buy now
28	9046513M97 Clamp	Buy now

Remo Con Attachment

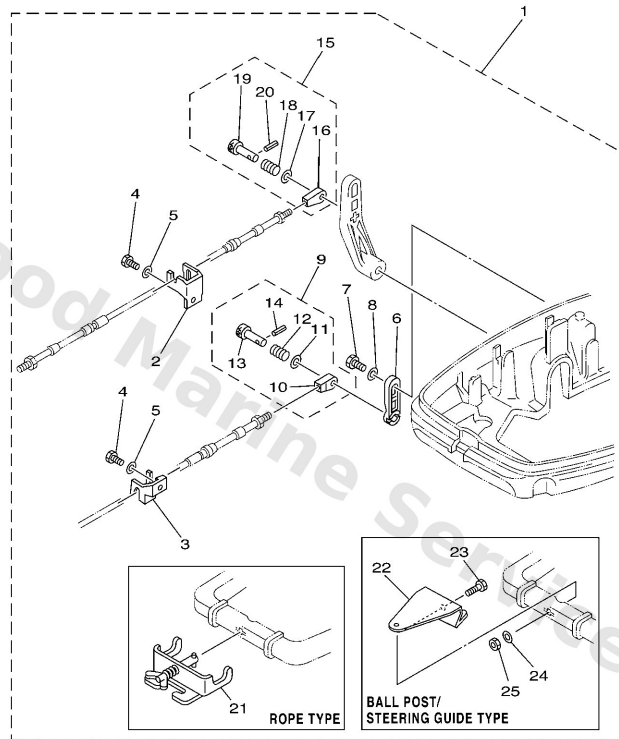


69R3664-3170

D1

Ref	Part	
1	68948501014D Remote cont. attachment assembly. AP ROPE TYPE	Buy now
1	68948501214D Remote cont. attachment assembly. AP	Buy now
2	6894853150 Bracket, remote control 1	Buy now
3	6894853250 Bracket, remote control 2	Buy now
4	9709506016 Bolt, hexagon deep recess	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	64848534504D Throttle lever, control	Buy now
7	9709506012 Bolt(gh1)	Buy now
9	6484834050 Cable end assembly	Buy now
10	6174834690 Cable end, remote control	Buy now
11	9299008600 Washer, plain (663)	Buy now
12	9050110264 Spring 6174833290	Buy now
13	6174836191 Hook, cable	Buy now
14	9169030012 Pin, spring	Buy now
15	6484833050 Cable end assembly	Buy now

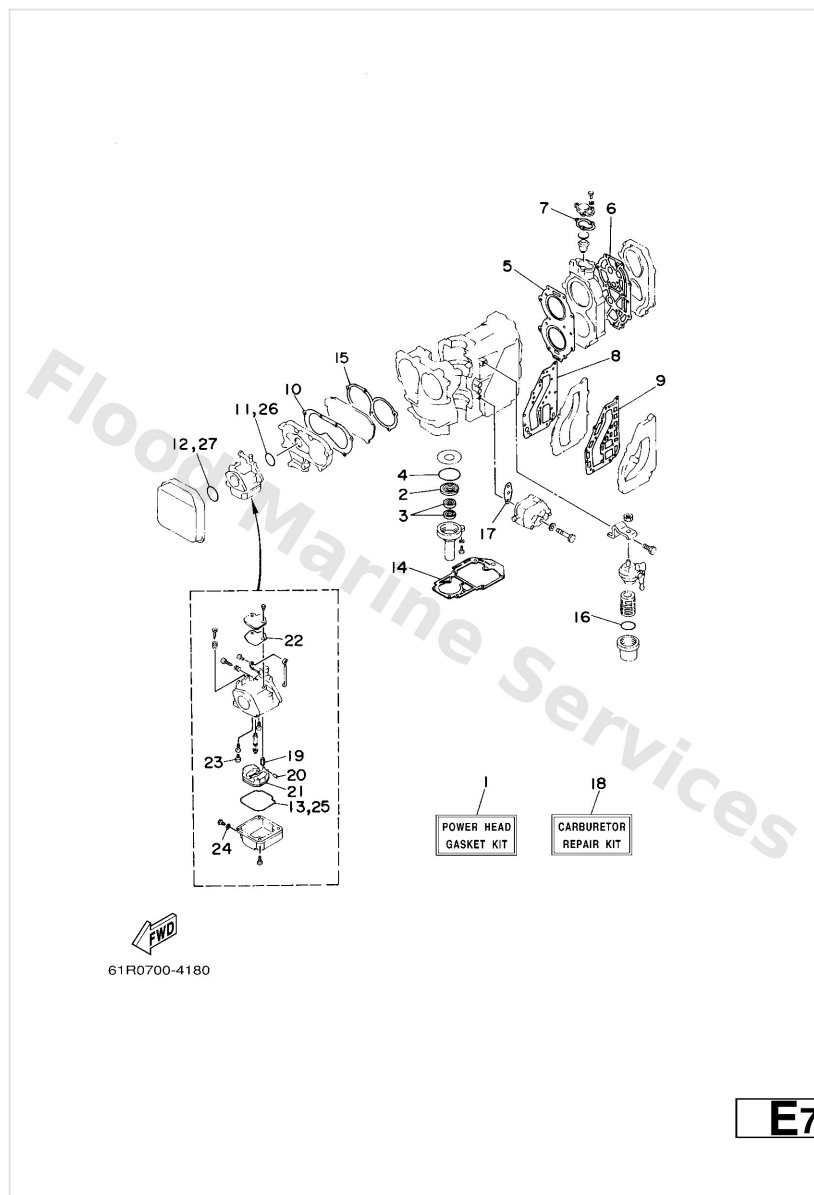
Remo Con Attachment



Ref	Part	
16	6484834650 Cable,end remote control 3	Buy now
18	9050110071 Spring 6044833200	Buy now
19	6174833191 Hook, cable	Buy now
21	7004851012 Hook steering assembly ROPE TYPE	Buy now
22	6894851101 Hook, steering	Buy now
23	9707510040 Bolt, hexagon deep recess	Buy now
24	9299010600 Washer, plate	Buy now
25	9018510051 Nut, self-locking	Buy now

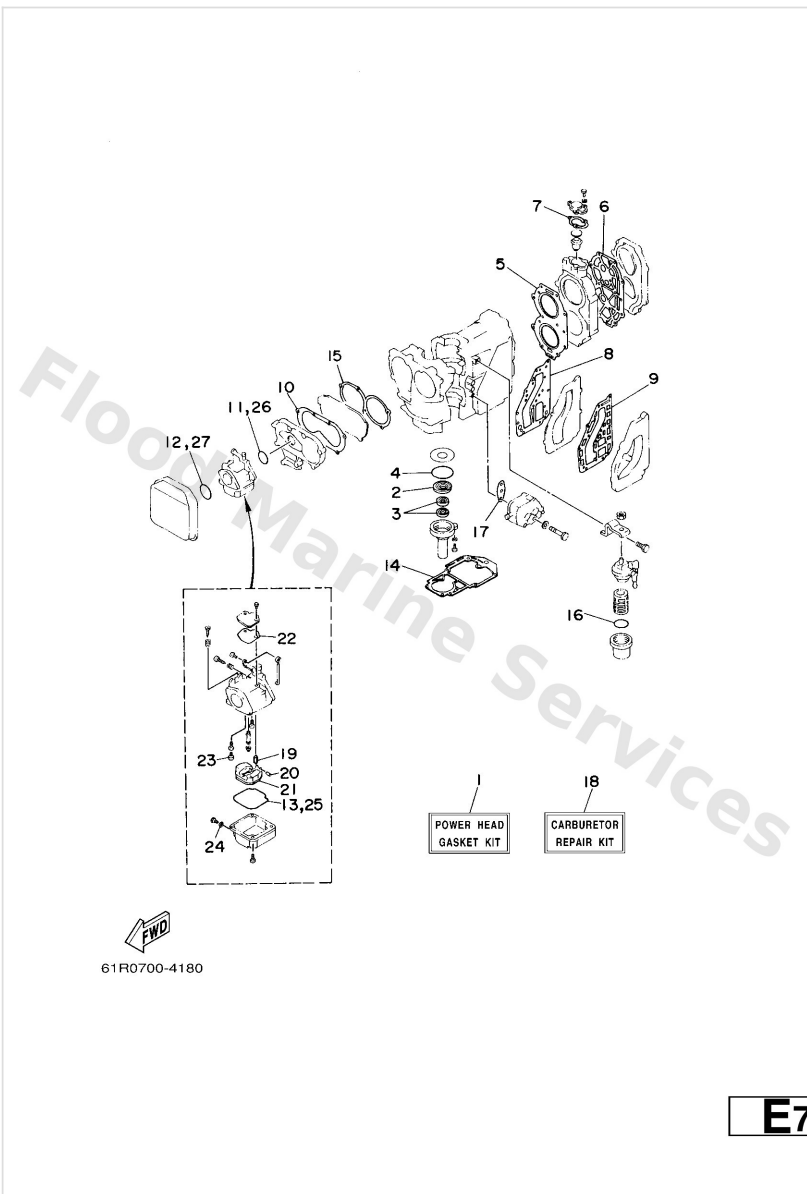
D1

Repair Kit 1



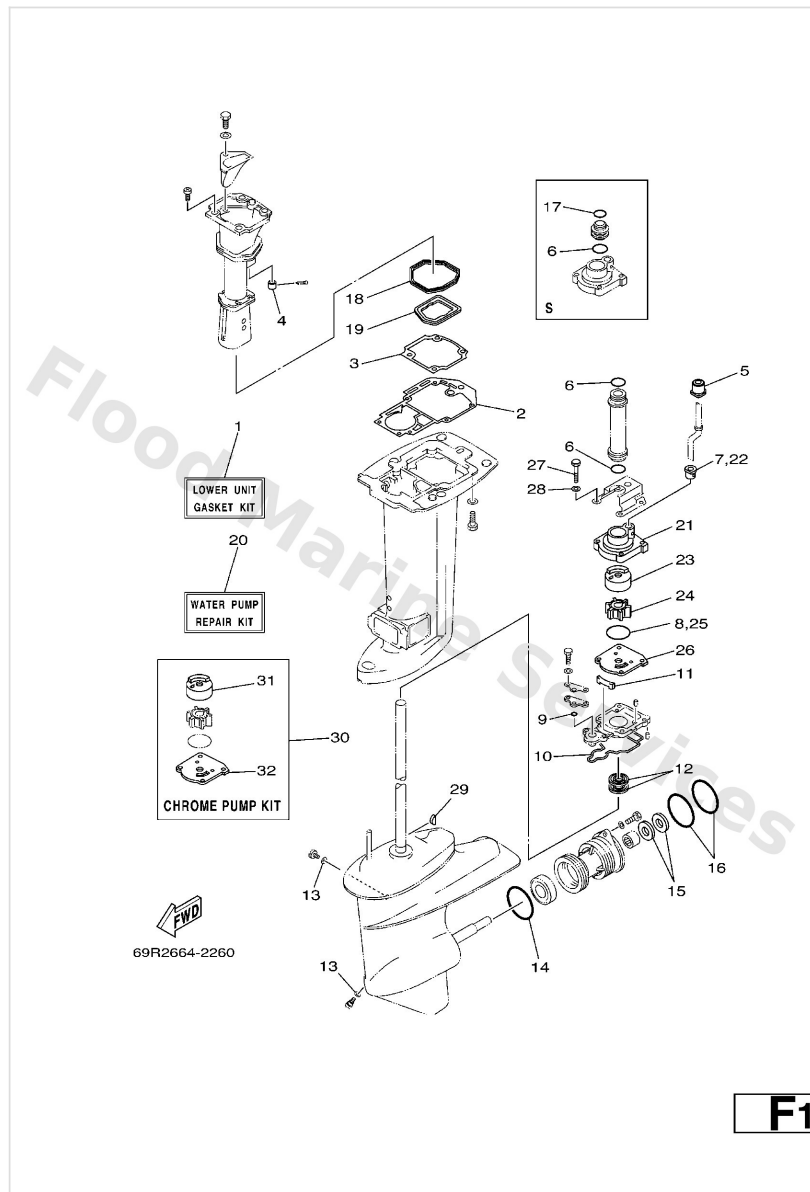
Ref	Part	
1	69PW000100 Power head gasket kit	Buy now
2	9310225008 Oil seal	Buy now
3	9310116001 Oil seal	Buy now
4	9321058M21 O-ring (683)	Buy now
5	61N11181A1 Gasket, cylinder head 1	Buy now
6	61T11193A1 Gasket, head cover 1	Buy now
7	65512414A1 Gasket, cover	Buy now
8	6K841122A1 Gasket, exhaust inner cover	Buy now
9	6K841124A1 Gasket, exhaust outer cover	Buy now
10	64813645A0 Gasket, manifold 1	Buy now
11	61N1419800 Gasket	Buy now
12	9321040659 O-ring(36y)	Buy now
13	6L21438400 Gasket, float chamber	Buy now
14	68945113A1 Gasket, upper casing	Buy now
15	64813621A1 Gasket, valve seat	Buy now

Repair Kit 1



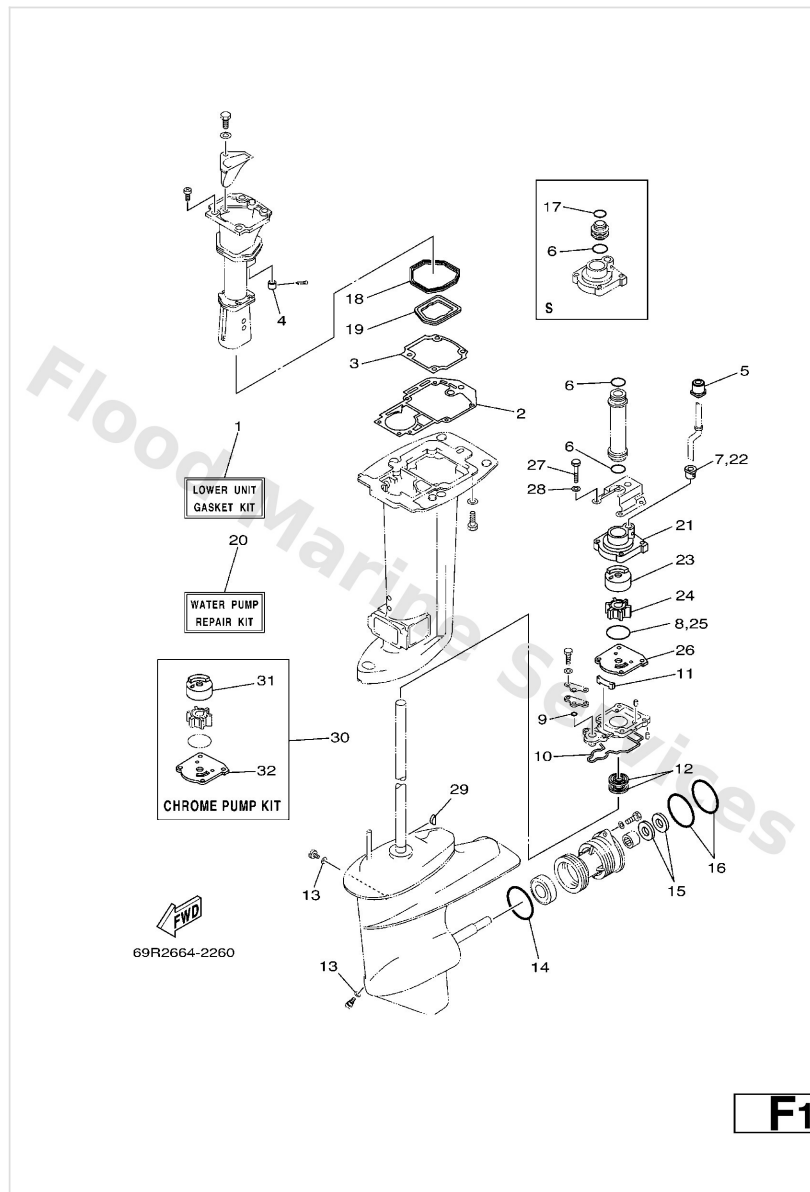
Ref	Part	
16	9321032738 O-ring(1wg)	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	61NW009300 Carburetor repair kit	Buy now
19	61N1439200 Valve, needle	Buy now
20	6E51438601 Pin, float	Buy now
21	6L21438500 Float	Buy now
22	6L21439900 Gasket	Buy now
23	50M1435500 Plug	Buy now
24	6L21439800 Gasket	Buy now

Repair Kit 2



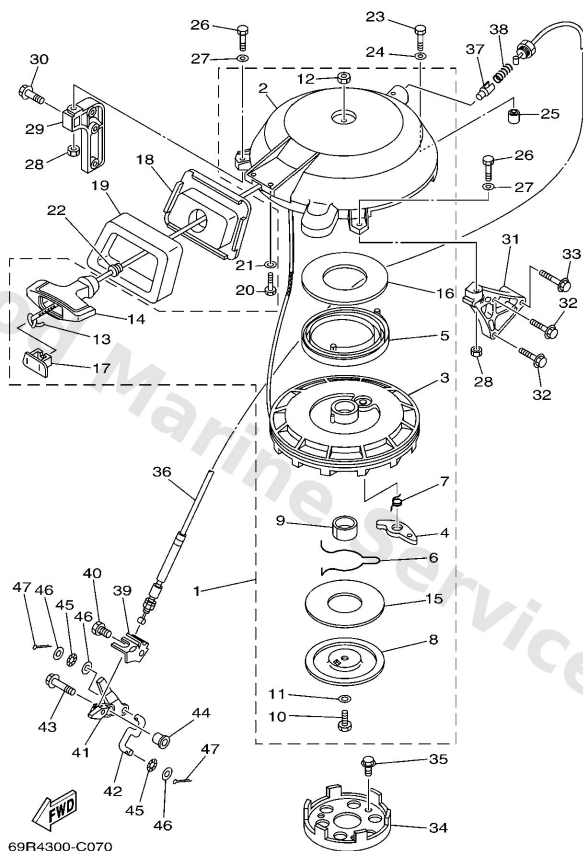
Ref	Part	
1	69PW000120 Lower unit gasket kit	Buy now
2	68945113A1 Gasket, upper casing	Buy now
3	69P41134A0 Gasket, exhaust manifold	Buy now
4	6A84113500 Gasket, exhaust manifold 3	Buy now
5	6894436600 Damper, water seal 2	Buy now
6	9321026130 O-ring UN	Buy now
7	6L24436700 Damper, water seal 3	Buy now
8	9321045161 O-ring	Buy now
9	9321006ME6 O-ring	Buy now
10	61N4531500 Packing, lower casing	Buy now
11	61N4512700 Seal	Buy now
12	9310122067 Oil seal (22x36x6-663)	Buy now
13	9043008020 Gasket	Buy now
14	9321064ME7 O-ring	Buy now
15	9310120M07 Oil seal	Buy now

Repair Kit 2



Ref	Part	
16	9321065M50 O-ring	Buy now
17	9321022164 O-ring S (16.7")	Buy now
18	69P4113800 Seal, ext. 1	Buy now
19	69P4113900 Seal, ext. 2	Buy now
20	69PW007800 Water pump repair kit	Buy now
21	69P4431100 Housing, water pump	Buy now
23	69P4432200 Insert, cartridge	Buy now
24	6H44435202 Impeller	Buy now
26	61N4432300 Outer plate, cartridge	Buy now
27	9709506040 Bolt (682)	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	9028003M03 Key, woodruff (697)	Buy now
30	69PW00780A Chrome pump kit	Buy now
31	69P4432240 Insert, cartridge	Buy now
32	61N4432340 Outer plate, cartridge	Buy now

Starter



69R4300-C070

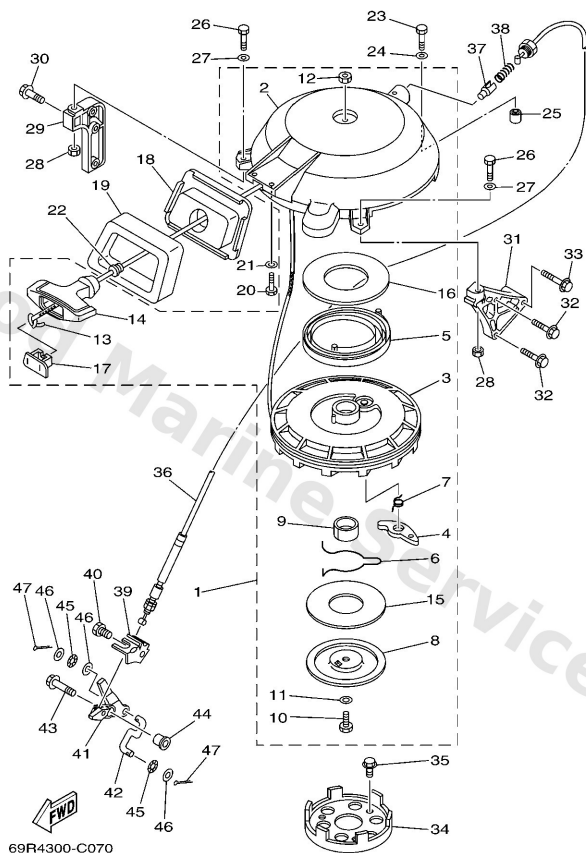
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M

B5

Ref	Part	
1	61NW157111 Starter assembly	Buy now
2	61N1571110 Case, starter	Buy now
3	6G01571401 Drum, sheave	Buy now
4	6F51574101 Pawl, drive	Buy now
5	6F51571301 Spring, starter	Buy now
6	61N1571500 Spring, drive plate	Buy now
7	61N1573400 Spring, return	Buy now
8	6F51571601 Drive, plate	Buy now
9	6G01575400 Bushing 2	Buy now
10	9701308030 Bolt	Buy now
11	6F51572601 Washer, lock	Buy now
12	9530308700 Nut(661)	Buy now
13	* item_description *1	Buy now
14	6891575501 Handle, starter	Buy now
15	6F51576400 Collar	Buy now

Starter



69R4300-C070

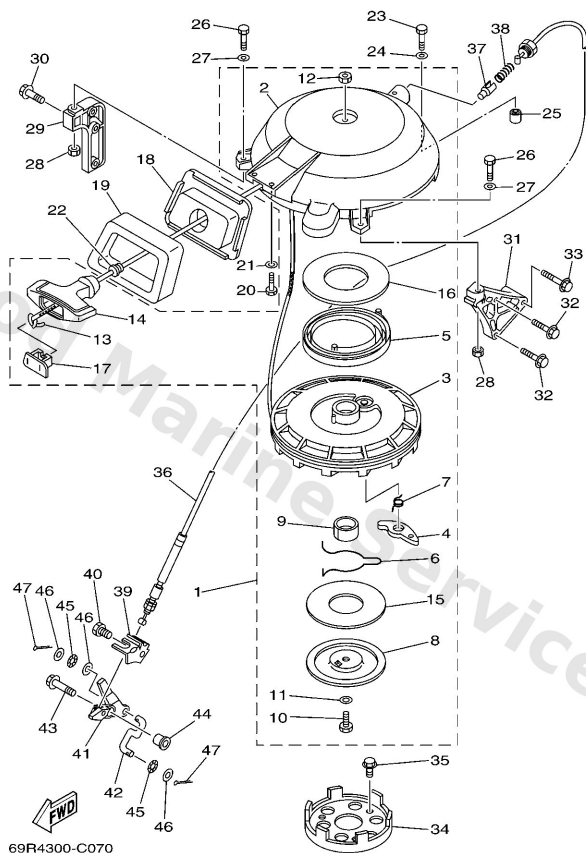
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M

B5

Ref	Part	
16	6F51573900 Washer, thrust 2	Buy now
17	6F51577902 Cover	Buy now
18	61N15758014D Guide, Rope	Buy now
19	61N1576200 Seal, rubber 2	Buy now
20	9709506016 Bolt, hexagon deep recess	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	6A01578900 Damper	Buy now
23	9709506035 Bolt(j52)	Buy now
25	9953010014 Pin, dowel	Buy now
28	9538006600 Nut(661)	Buy now
29	6H7157710194 Stay 1	Buy now
30	9011906MA3 Bolt, with washer	Buy now
31	656157720094 Stay 2	Buy now
33	9011906025 Bolt, with washer	Buy now
34	6F51572301 Pully, starter	Buy now

Starter



69R4300-C070

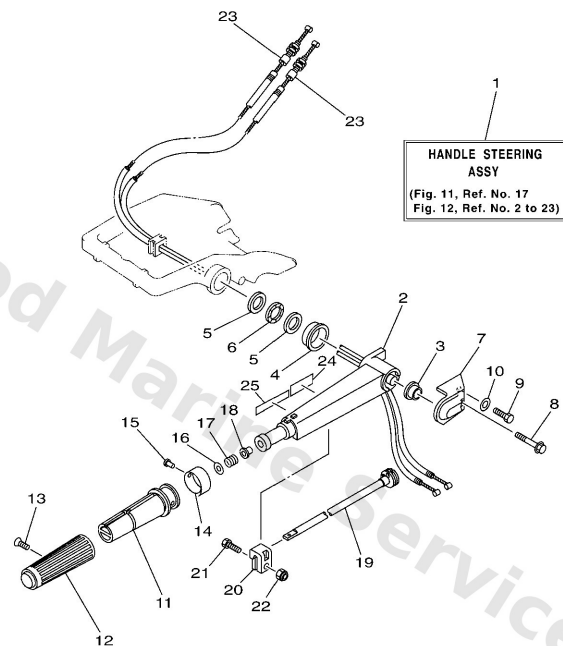
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M

B5

Ref	Part	
35	9010508M10 Bolt (6a0)	Buy now
36	61T1577000 Cable comp., starter stop	Buy now
37	6561574800 Plunger, starter stop	Buy now
38	9050110227 Spring, comprreshion(656)	Buy now
39	69P1577400 Stay 4	Buy now
40	9709506010 Bolt	Buy now
41	69P1574600 Arm	Buy now
42	6891574770 Link	Buy now
43	9011906M23 Bolt, with washer(61r)	Buy now
44	9038706013 Collar	Buy now
45	9020605005 Washer, wave(656)	Buy now
46	9290305600 Washer, plain (646)	Buy now
47	9149016010 Pin, cotter	Buy now

Steering

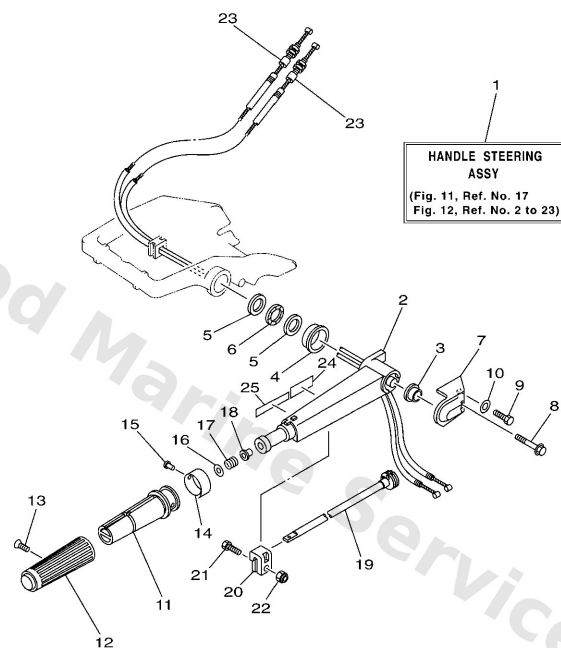


69R6300-E120

C5

Ref	Part	
1	69PW0084004D Handle steering assembly	Buy now
2	68942111014D Handle, steering	Buy now
3	9038713003 Collar	Buy now
4	9038733001 Collar	Buy now
5	9020128013 Washer, plate	Buy now
6	9020628001 Washer, wave	Buy now
7	69P42112004D Handle, steering	Buy now
8	9759506550 Bolt, hexagon w/w deep recess	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	6644211900 Grip, steering handle	Buy now
12	6F642177A0 Rubber, handle	Buy now
13	9014905M13 Screw, countersunk	Buy now
14	6G14213710 Indicator, throttle	Buy now
15	9026902M09 Rivet(6I5)	Buy now

Steering

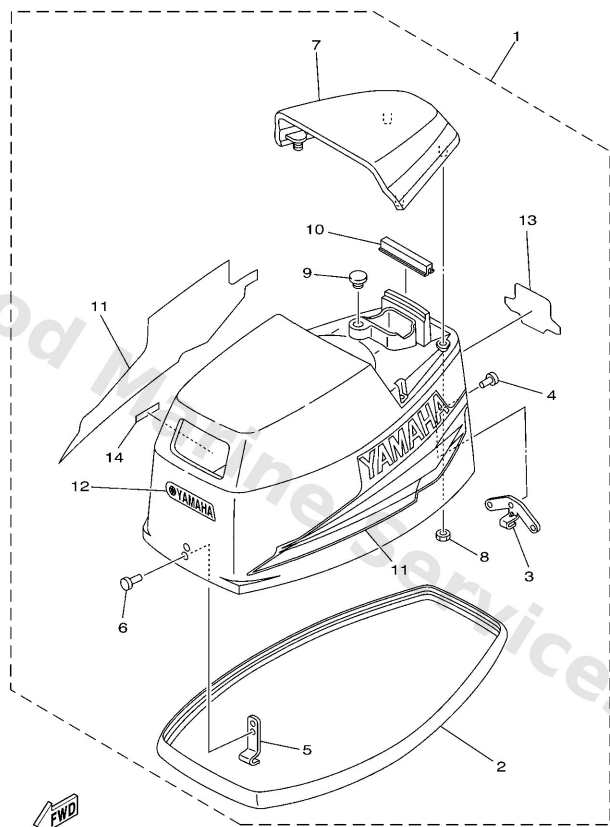


69R6300-E120

C5

Ref	Part	
16	9290310600 Washer, plate	Buy now
17	9050123215 Spring (655)	Buy now
18	9038608032 Bushing (650)	Buy now
19	6894213800 Lever, throttle	Buy now
20	6564212601 Piece, friction	Buy now
22	9018506062 Nut selflocking (656)	Buy now
23	61N2631100 Cable, throttle 1	Buy now
24	6E08362751 -	Buy now
25	6E08362741 Label, caution 7	Buy now

Top Cowling

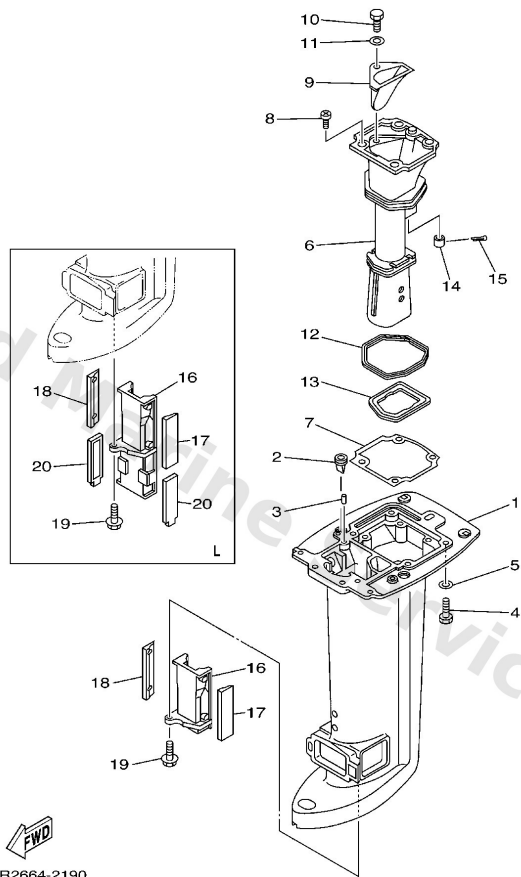


69R3300-3010

A4

Ref	Part	
1	69R42610304D Top Cowling assembly	Buy now
2	6G04261500 Seal	Buy now
3	6894264700 Holder, clamp band	Buy now
4	9026604M01 Rivet (689)	Buy now
5	6G04265102 Hook	Buy now
6	9026604M00 Rivet 2 (662)	Buy now
7	69P42613004D Molding, air duct	Buy now
8	9017906M24 Nut(6j8)	Buy now
9	9048014M14 Grommet (6e0)	Buy now
10	61N4262800 Seal	Buy now
11	61RW007010 Graphic Set	Buy now
12	69542677C0 Graphic, front	Buy now
13	61R4267810 Graphic, rear	Buy now
14	6E04419111 Indicator, shift	Buy now

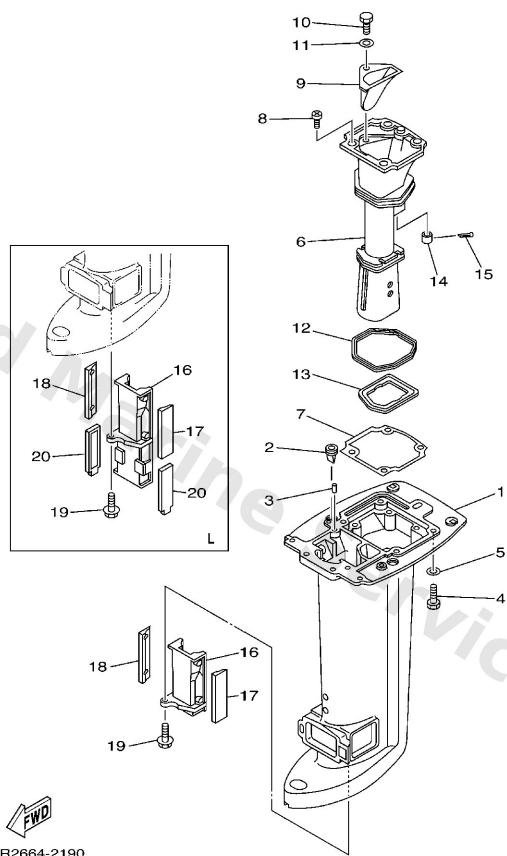
Upper Casing



D6

Ref	Part	
1	69P45111004D Casing, upper S (16.7")	Buy now
1	69P45111104D Casing, upper L (21.6")	Buy now
2	65W4271700 Rubber, seal 2	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9707508030 Bolt, hexagon (fj1)	Buy now
5	9299508600 Washer, plain (663)	Buy now
6	69P41131015B Manifold, ext. 1	Buy now
7	69P41134A0 Gasket, exhaust manifold	Buy now
8	9788006016 Screw pan head	Buy now
9	69P41137005B Guide, exhaust	Buy now
10	9709508020 Bolt, hexagon	Buy now
12	69P4113800 Seal, ext. 1	Buy now
13	69P4113900 Seal, ext. 2	Buy now
14	6A84113500 Gasket, exhaust manifold 3	Buy now
15	9149030025 Pin cotter	Buy now

Upper Casing



69R2664-2190

D6

Ref	Part	
16	69P47467005B Plate, guide S (16.7")	Buy now
16	69P47467105B Plate, guide L (21.6")	Buy now
17	69P4512700 Seal	Buy now
18	69P4512800 Seal 2	Buy now
19	9011906024 Bolt(7u8)	Buy now
20	69P4515900 Damper L (21.6")	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.