



Yamaha 25DMH 1990

Parts Manual

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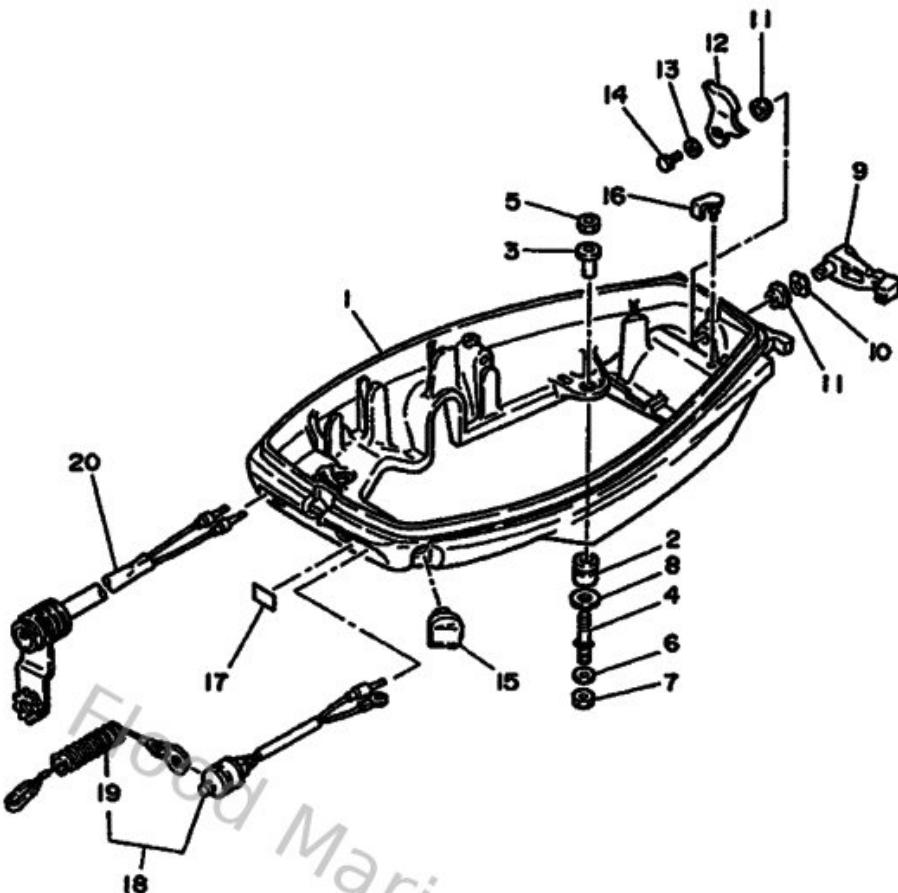
Authorised Yamaha Dealers



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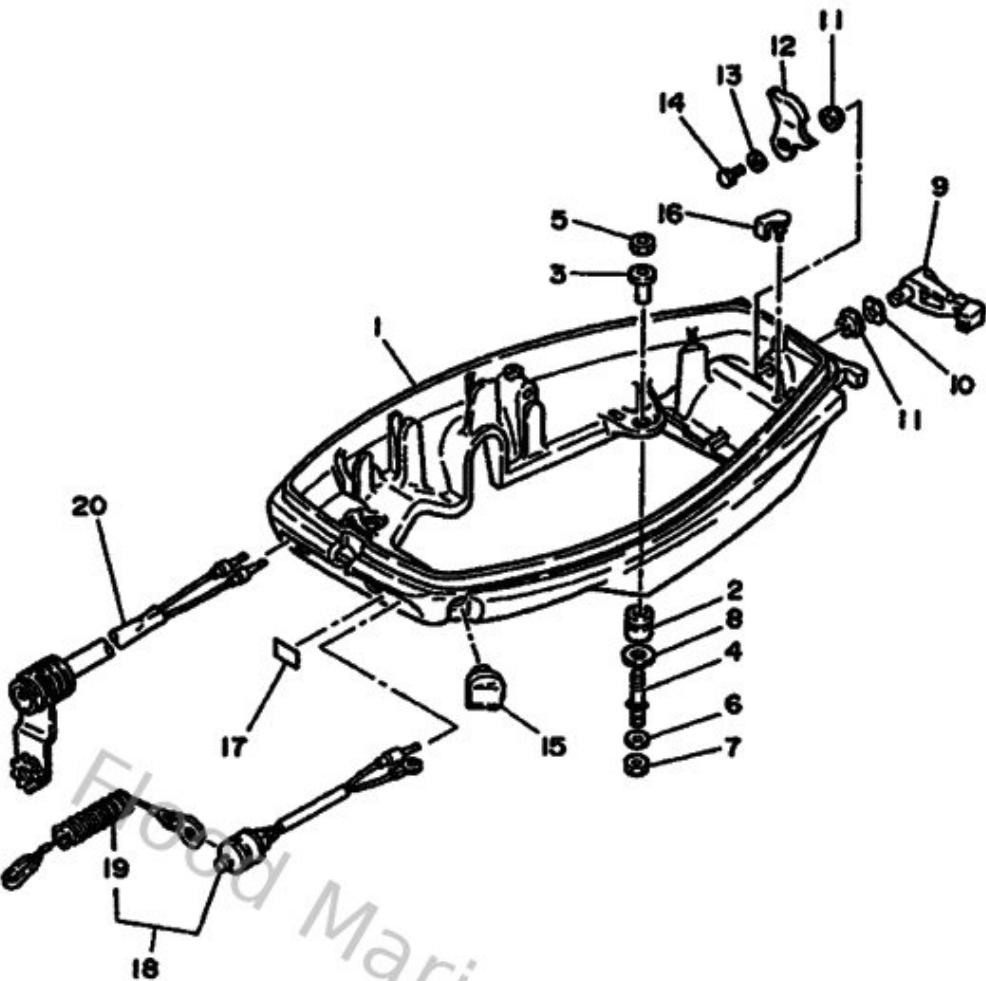
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Bottom Cowling



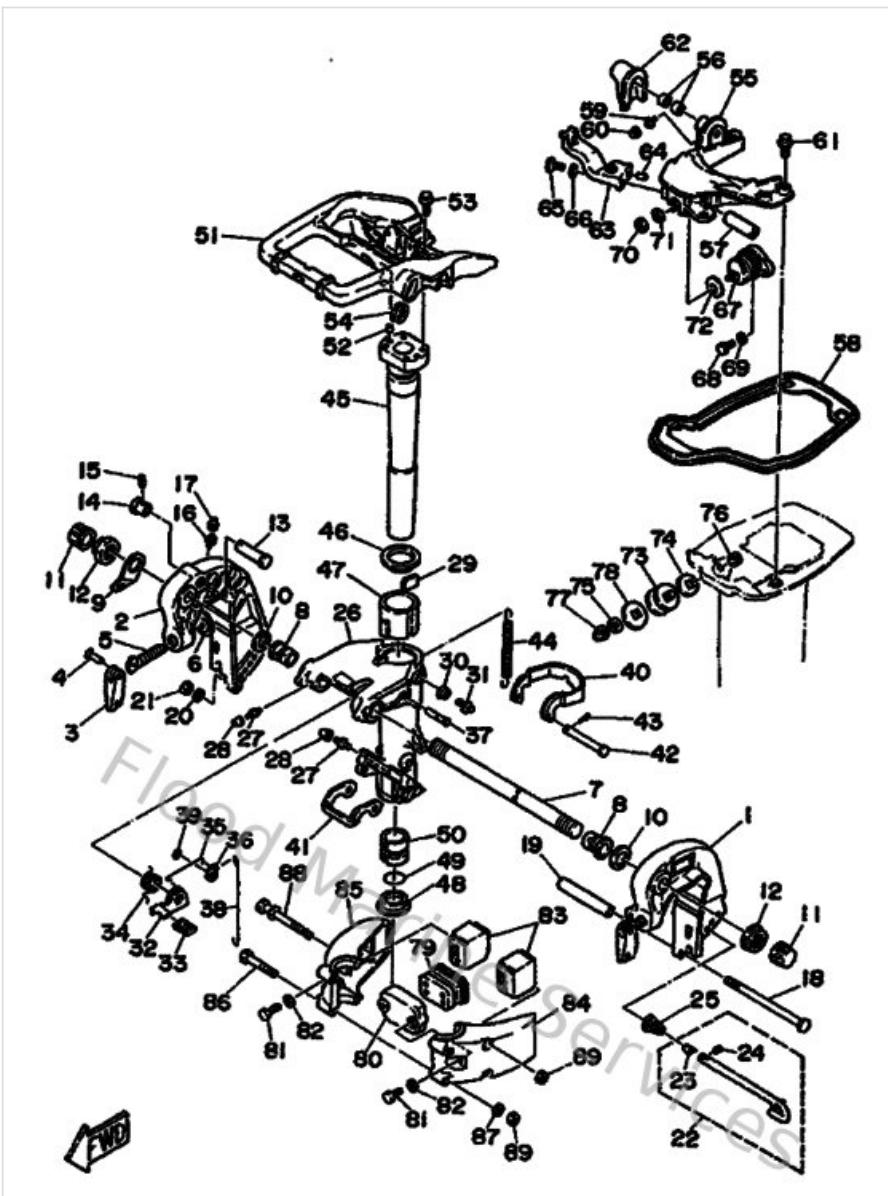
Ref	Part	
2	9048015M0600 Grommet (689)	Buy now
3	9038708M2500 Collar (689)	Buy now
4	6G0427960000 Bolt 1	Buy now
5	953800870000 Nut(661)	Buy now
6	929900860000 Washer, plain (663)	Buy now
8	9020108M8700 Washer (6g0)	Buy now
9	689428150000 Lever, clamp 1	Buy now
10	902061205200 Washer, wave (666)	Buy now
11	903861206900 Bush(666)	Buy now
12	689428160000 Lever, clamp 2	Buy now
13	9020106M0200 Washer,plate (6k8)	Buy now
14	973130601000 Bolt	Buy now
15	689427250000 Grommet	Buy now
16	647425230000 Spacer, friction	Buy now
17	6A1427920100 Mark (100:1)	Buy now

Bottom Cowling

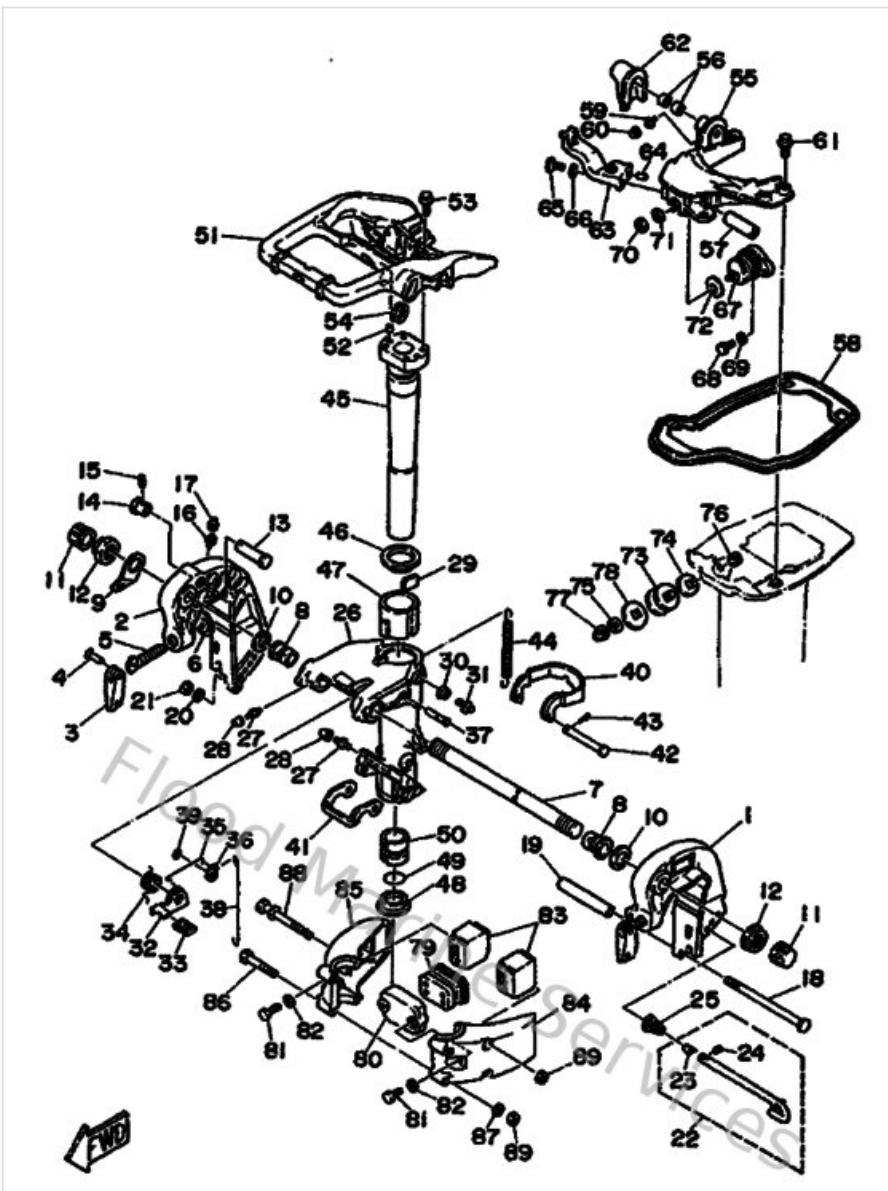


Ref	Part	
18	689825750200 Engine stop switch assembly	Buy now
19	682825560000 Lanyard, stop switch	Buy now
20	682843810000 2p concent 1	Buy now

Bracket

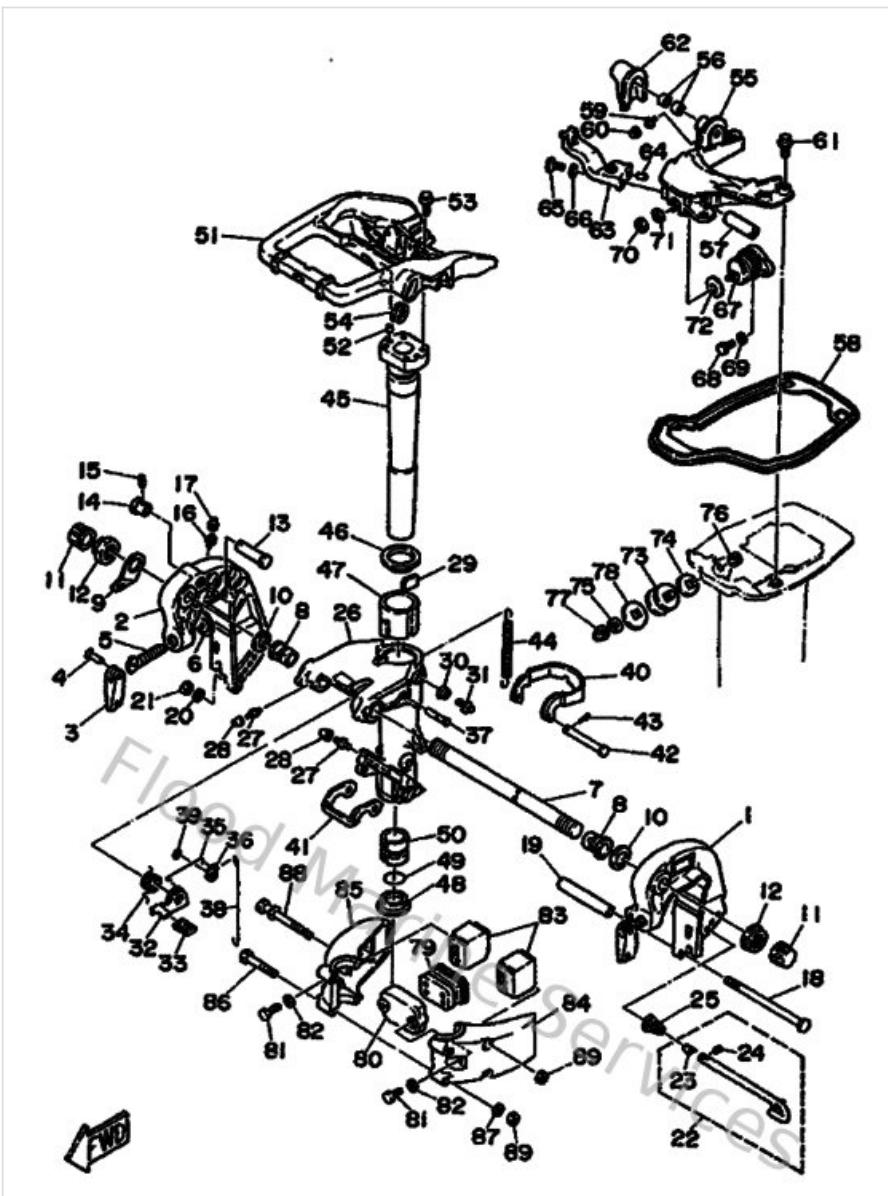


Bracket



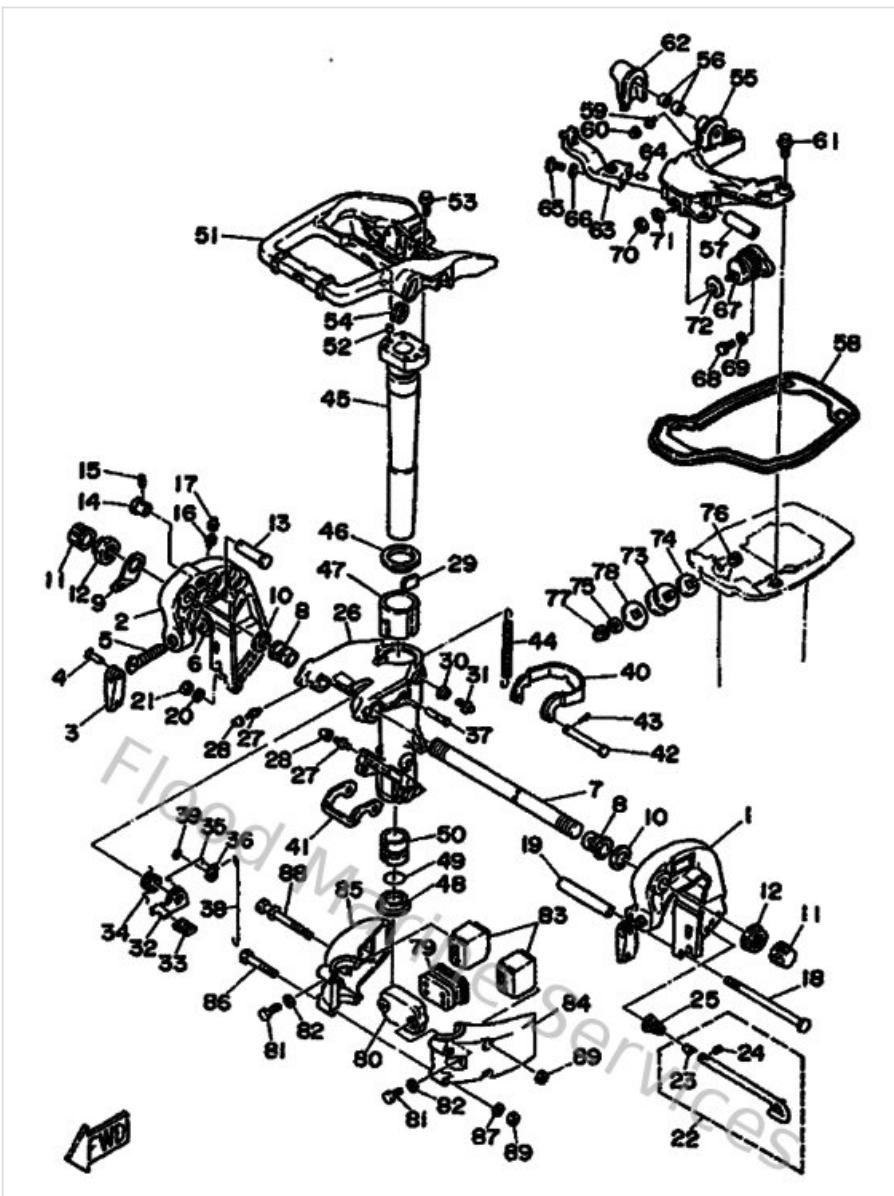
Ref	Part	
18	901010833900 Bolt, hexagon (656)	Buy now
19	9038708M0300 Collar	Buy now
21	988800810000 Nut, hex.	Buy now
22	682431600100 Tilt rod assembly	Buy now
23	656431650100 Plate, tilt lock	Buy now
24	916903000800 Pin. spring(656)	Buy now
25	9050210M0700 Spring, conical(6k3)	Buy now
27	937000600400 Nipple, grease(6a1)	Buy now
29	648425280000 Plate, friction	Buy now
30	689433730100 Seal, damper	Buy now
31	9010506M1800 Bolt (689)	Buy now
32	689436311000 Lever, tilt	Buy now
33	689436330000 Cover, tilt lever	Buy now
34	689436430000 Spring, torsion	Buy now
35	689436160000 Rod, tilt lock 1	Buy now

Bracket



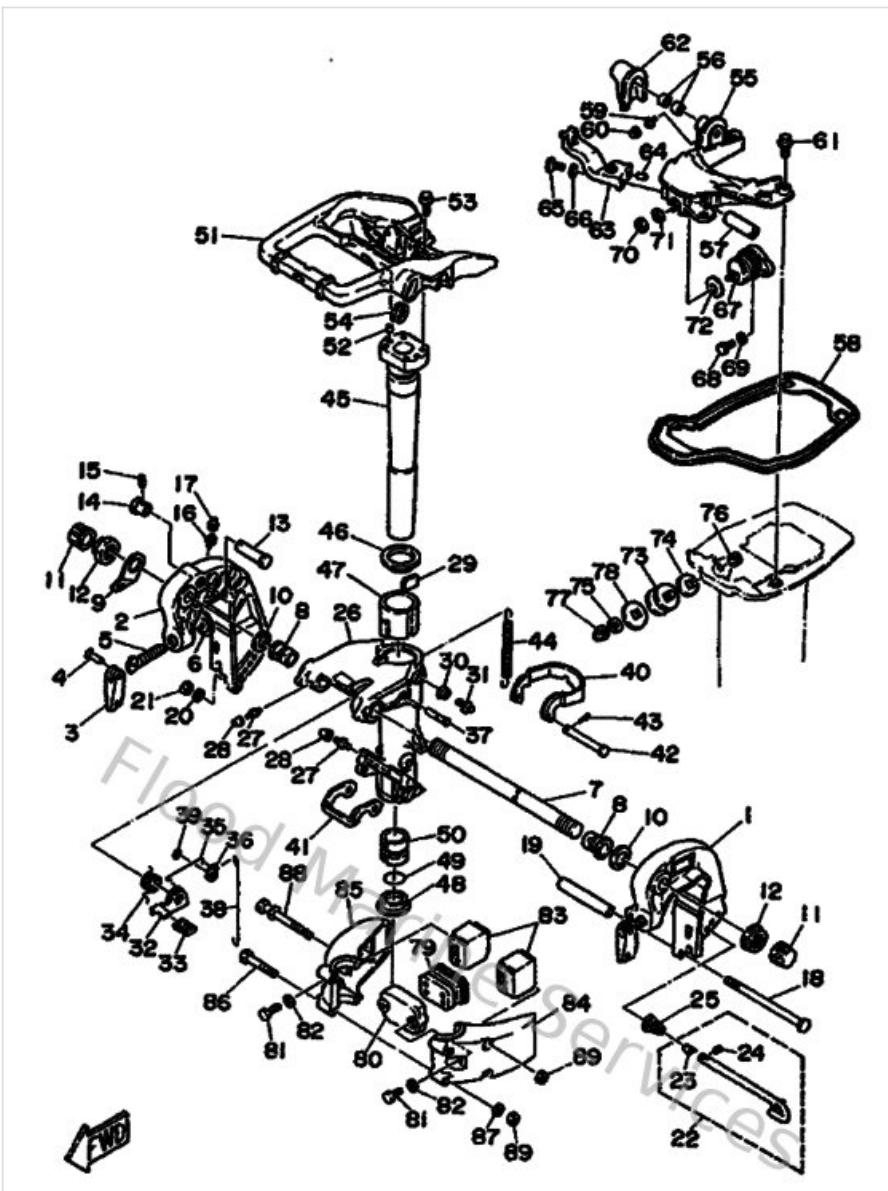
Ref	Part	
36	648436420000 Lever,tilt 2	Buy now
37	9024906M2200 Pin(6a9)	Buy now
38	648436170000 Rod, tilt lock 2	Buy now
39	990800560000 Circlip(22k)	Buy now
40	689436140000 Plate, tilt lock	Buy now
41	648436150000 Plate, tilt lock 2	Buy now
42	902400504600 Pin With Hole (656)	Buy now
43	914901601000 Pin, cotter	Buy now
44	9050630M2700 Spring, tension(6a4)	Buy now
45	689425210094 Shaft, steering pivot	Buy now
46	902094701600 Washer 648425350000	Buy now
47	9038647M2200 Bushing (695)	Buy now
48	903863802200 Bush(648-42539-00)	Buy now
49	932103716000 O-ring (6g8)	Buy now
50	903863809000 Bushing (664)	Buy now

Bracket



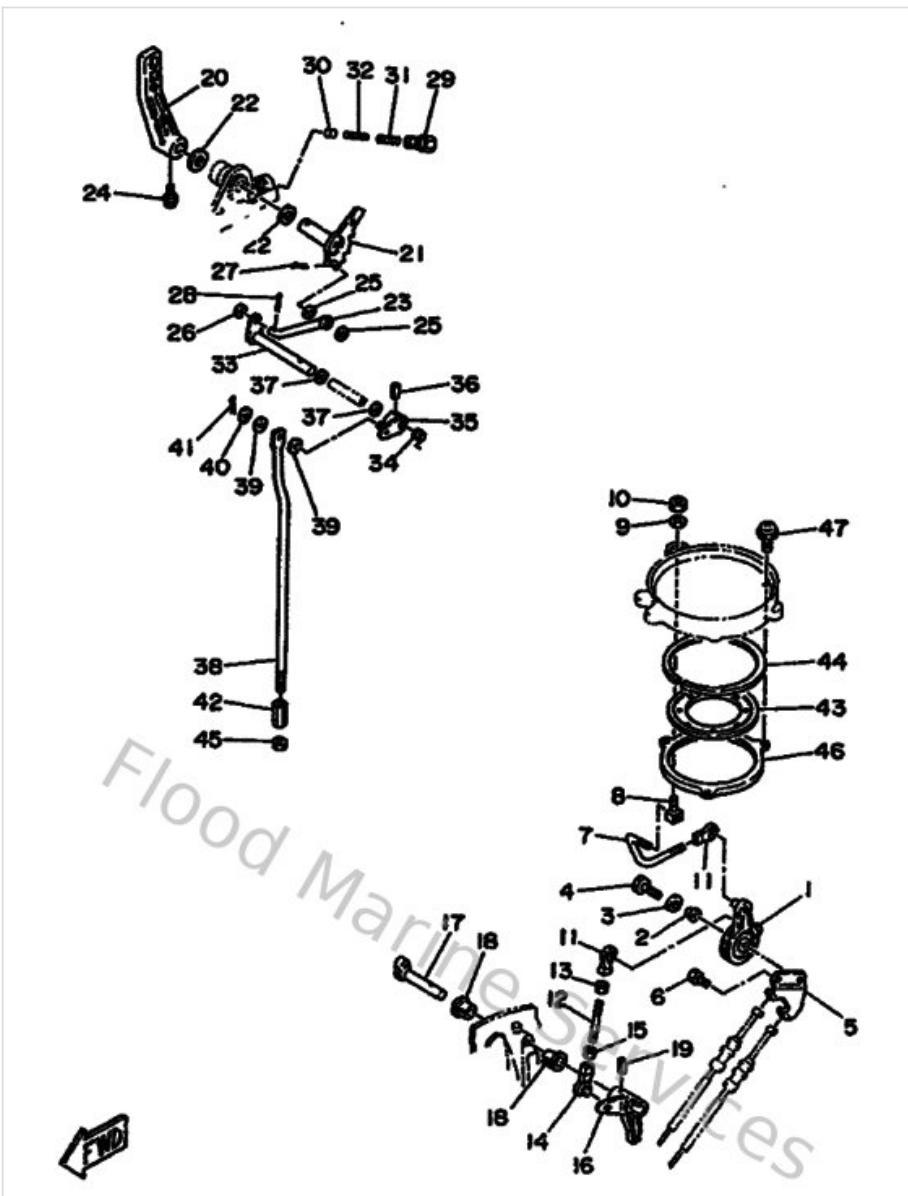
Ref	Part	
51	68942511001D Bracket, Steering	Buy now
52	936081206300 Pin, dowel (626)	Buy now
53	9010506M0700 Bolt (689)	Buy now
54	904802904500 Grommet 648425510000	Buy now
56	903801201200 Bush Solid 648441220000	Buy now
57	9038710M3900 Coller (689)	Buy now
58	689427160000 Rubber, Seal 1	Buy now
61	9010506M0800 Bolt (689)	Buy now
62	689427180000 Rubber, seal 3	Buy now
63	648445190094 Bracket	Buy now
64	936061201900 Pin, dowel (614)	Buy now
65	973950601800 Bolt (fj0)	Buy now
66	929900660000 Washer, plain (646)	Buy now
67	689445160000 Mount damper, upper front	Buy now
68	973950602000 Bolt(7u8)	Buy now

Bracket



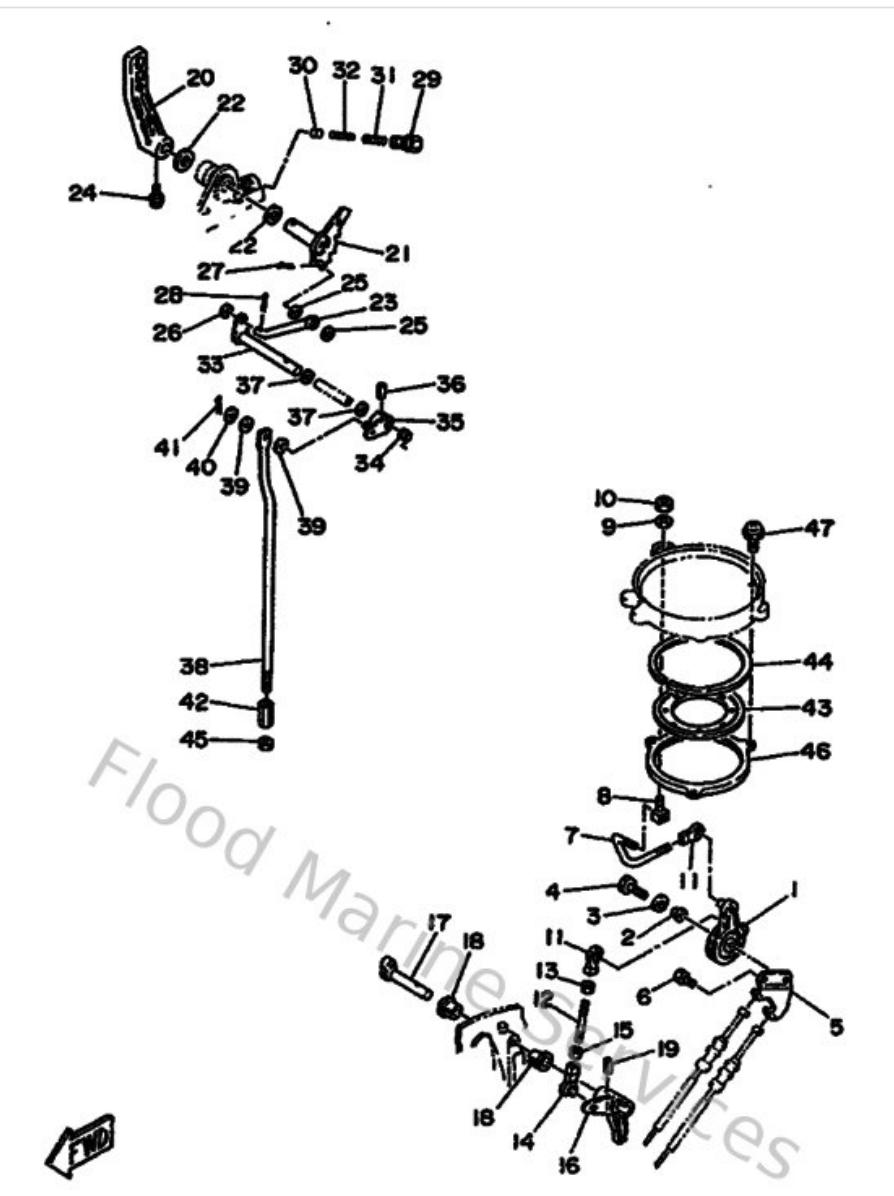
Ref	Part	
70	953801060000 Nut(624)	Buy now
71	929901020000 958-69527-00 washer, plain	Buy now
72	64844591A000 Gasket	Buy now
73	664445140094 Mount damper, upper side	Buy now
74	648445910000 Gasket	Buy now
77	953801080000 Nut, crown (650)	Buy now
78	664445910000 Gasket	Buy now
79	689445570000 Mount damper, lower front	Buy now
80	689445530094 Cover, lower mount	Buy now
81	970950802500 Bolt (62g)	Buy now
82	929900860000 Washer, plain (663)	Buy now
83	689445550000 Mount damper, lower side	Buy now
86	973950806500 Bolt (gk02)	Buy now
88	9011908M0300 Bolt (689)	Buy now

Control



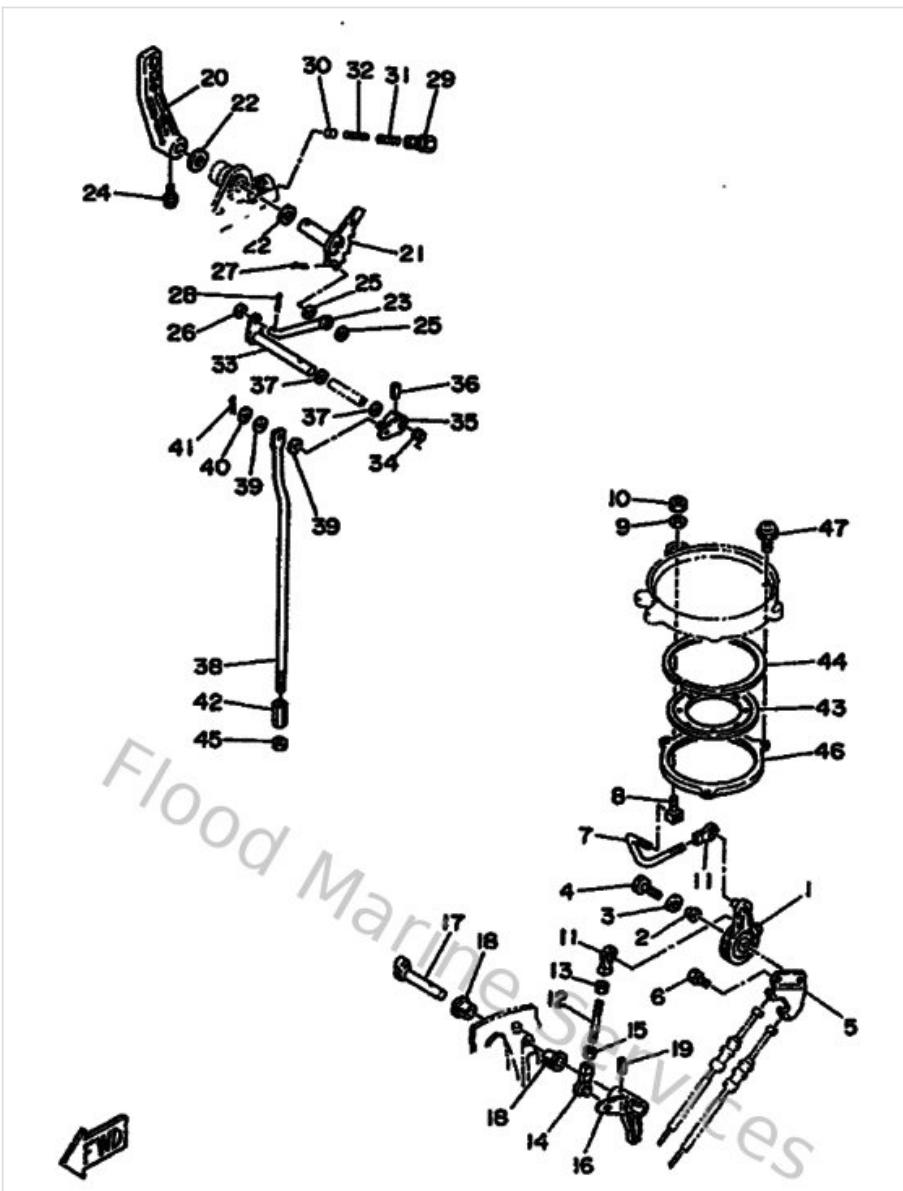
Ref	Part	
1	664416310094 Lever, magneto control	Buy now
2	9038706M0200 Collar (664)	Buy now
4	973130602500 Bolt	Buy now
5	664144970000 Stay Throttle Wire	Buy now
6	970800601200 Bolt(gh1)	Buy now
7	664416360000 Rod, Magneto Control	Buy now
8	648416350000 Shaft, Link Connecting	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
11	6H1412370000 Joint, link	Buy now
12	901160522000 Bolt, Stud	Buy now
16	695421540094 Lever, throttle control	Buy now
17	656421530094 Shaft, throttle control	Buy now
18	903861000900 Bushing 6484418600	Buy now
19	916904001800 Pin spring(664)	Buy now
21	664441130100 Cam plate, handle	Buy now

Control



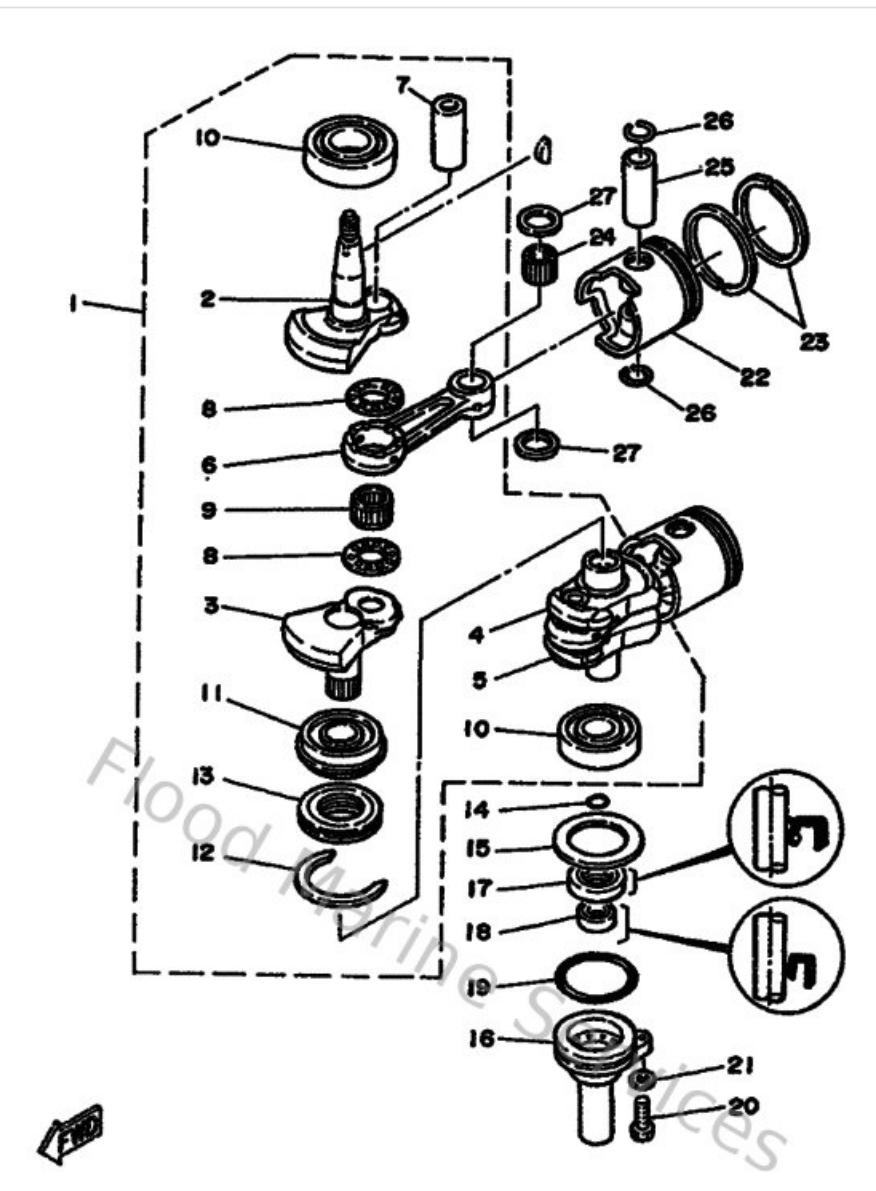
Ref	Part	
22	902021203100 Washer, plate 6484412600	Buy now
23	664441420000 Joint	Buy now
24	9010506M0700 Bolt (689)	Buy now
25	902020600700 Washer plate 626441880000	Buy now
26	929900560000 Washer, plain (646)	Buy now
27	914901601000 Pin, cotter	Buy now
28	914901201000 Pin, cotter (6g8)	Buy now
29	664427150000 Bushing 2	Buy now
30	664441670100 Plunger, shift cam	Buy now
31	9050114M0700 Spring, compresion (664)	Buy now
32	9050109M0800 Spring, compresion (664)	Buy now
33	689441210100 Lever, shift rod 1	Buy now
34	9050814M1300 Spring (689)	Buy now
35	689441250000 Lever, shift rod 2	Buy now
36	916904001600 Pin, spring (648)	Buy now

Control



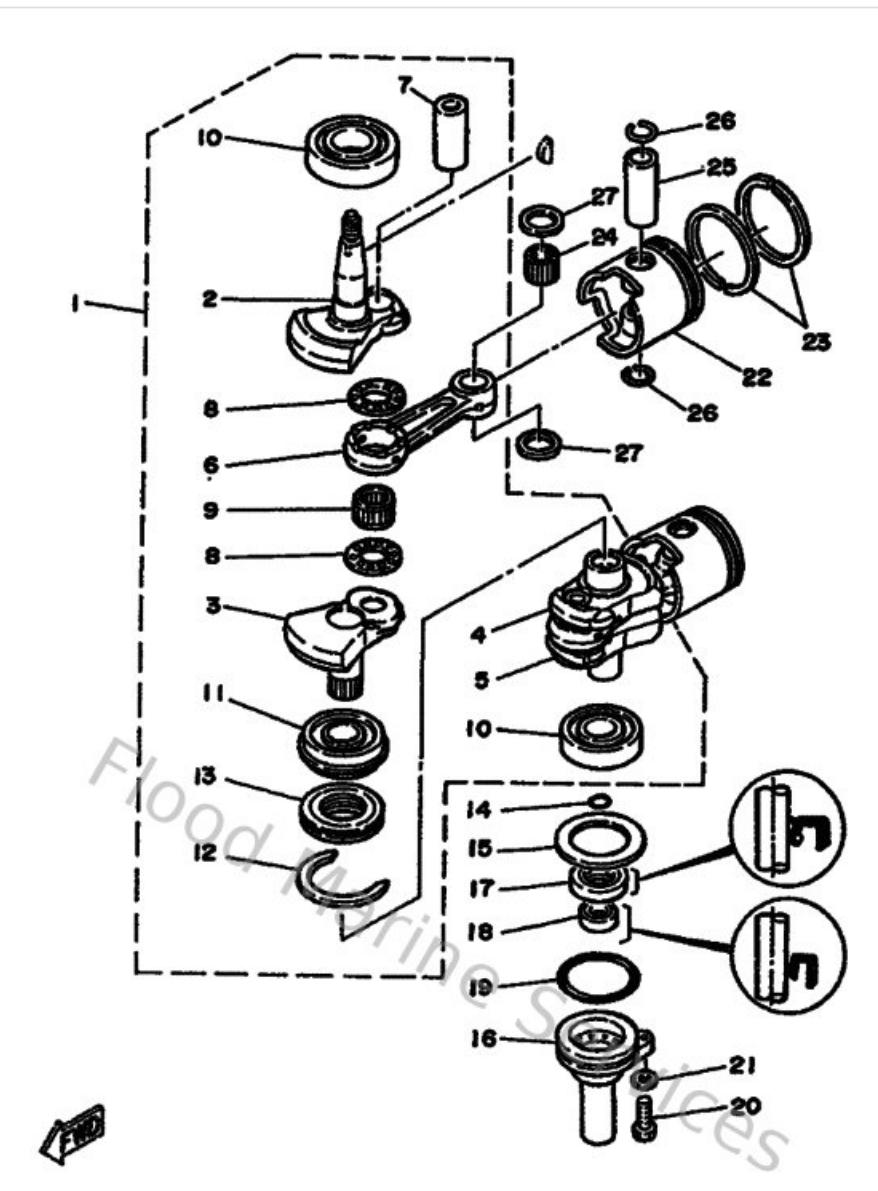
Ref	Part	
37	902021002400 Washer plate 648441880000	Buy now
38	6G0441430000 Rod, shift	Buy now
41	914902001000 Pin, cotter	Buy now
42	648441460000 Connector, shift rod 2	Buy now
43	695416120000 Retainer, Magneto Base	Buy now
44	695416130000 Plate, base friction	Buy now
45	901700702100 Nut hexagon 648441280000	Buy now
46	695416110094 Retainer, Magneto Base	Buy now
47	979850521000 Screw, With Washer	Buy now

Crankshaft & Piston



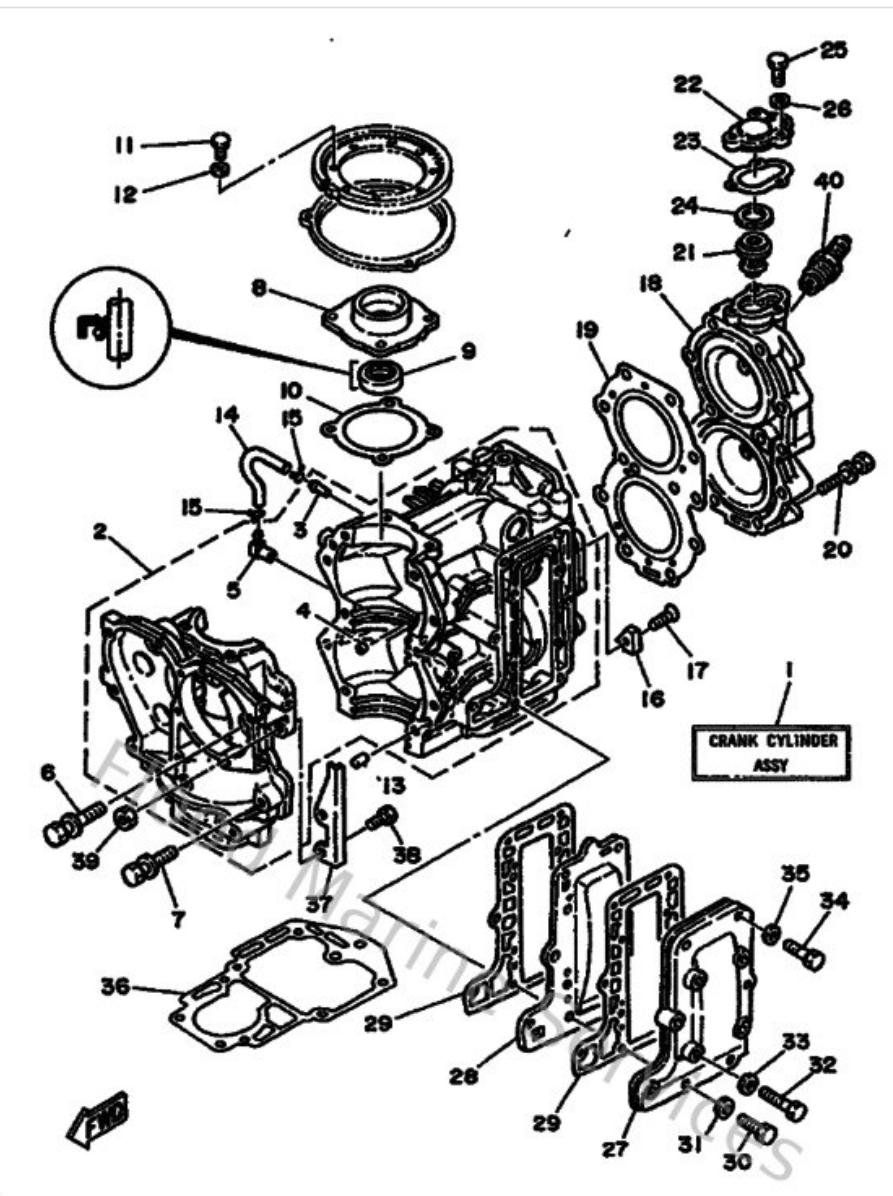
Ref	Part	
1	695114000000 Crankshaft Assembly	Buy now
2	6G0114121000 Crank 1	Buy now
3	6G0114220000 Crank 2	Buy now
4	6G0114320000 Crank 3	Buy now
6	648116510300 Connecting rod kit	Buy now
7	648116810000 Pin,crank	Buy now
8	902092224800 Washer (29l)	Buy now
9	93310522W000 Bearing, needle (6g0)	Buy now
10	93306305U300 Bearing(6j8)	Buy now
11	933900000900 Brg,cyl-cal roller 260g nt	Buy now
12	934406205700 Cir clip (656)	Buy now
13	656115150000 Seal, Labyrinth 1	Buy now
14	932101627500 O-ring	Buy now
15	902015030600 Washer plate 648115870000	Buy now
16	6891539601CA Housing, oil seal	Buy now

Crankshaft & Piston



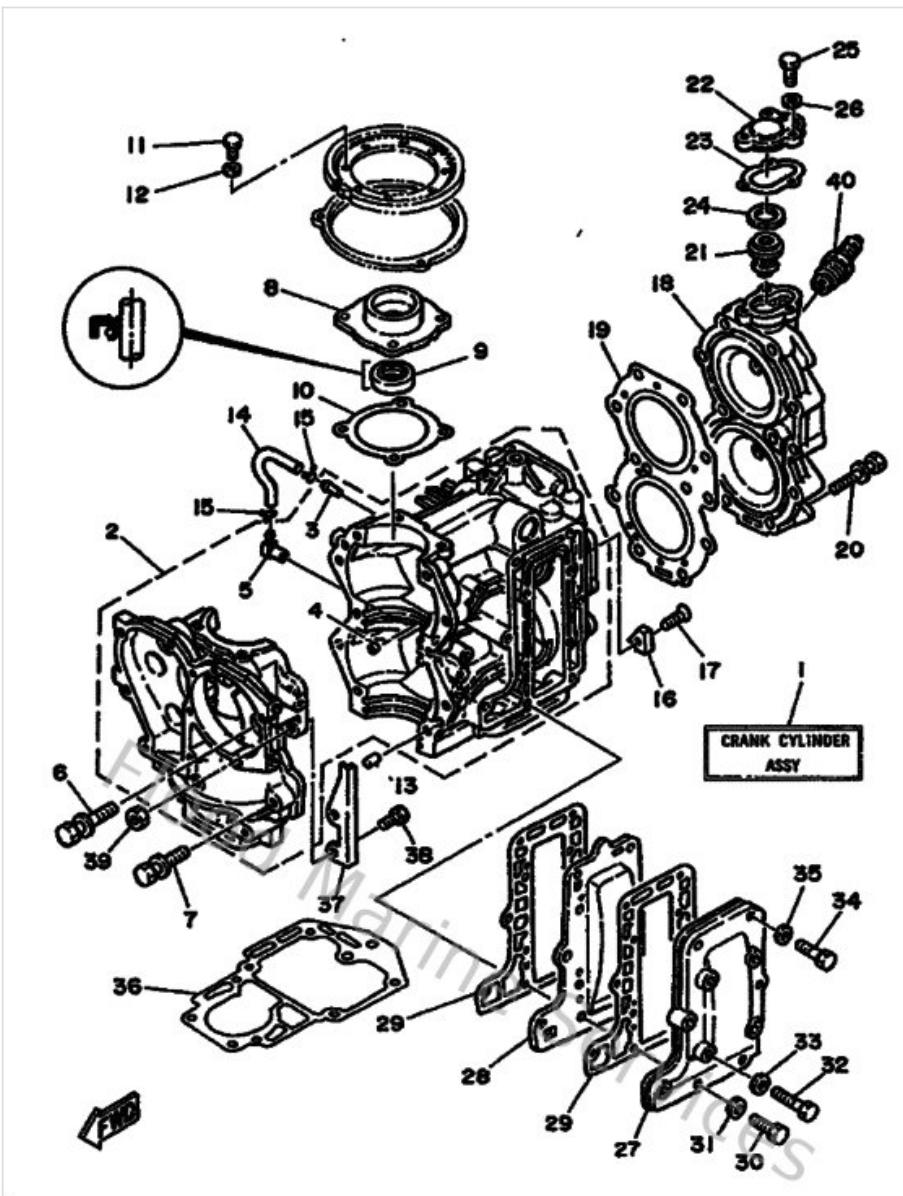
Ref	Part	
17	9310125M3500 Oil seal(6a4)	Buy now
18	9310116M3600 Oil seal(6a8)	Buy now
19	9321057M0900 O-ring (683)	Buy now
20	973950602200 Bolt(61k)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	664116368000 Piston (2Nd O.s)	Buy now
23	664116108000 Piston ring set (std)	Buy now
24	9360220M0200 Pin, dowel b (664)	Buy now
25	648116330000 Pin,piston	Buy now
26	934502002600 Clip 6041163400	Buy now
27	902011852200 Washer (656)	Buy now

Cylinder & Crankcase



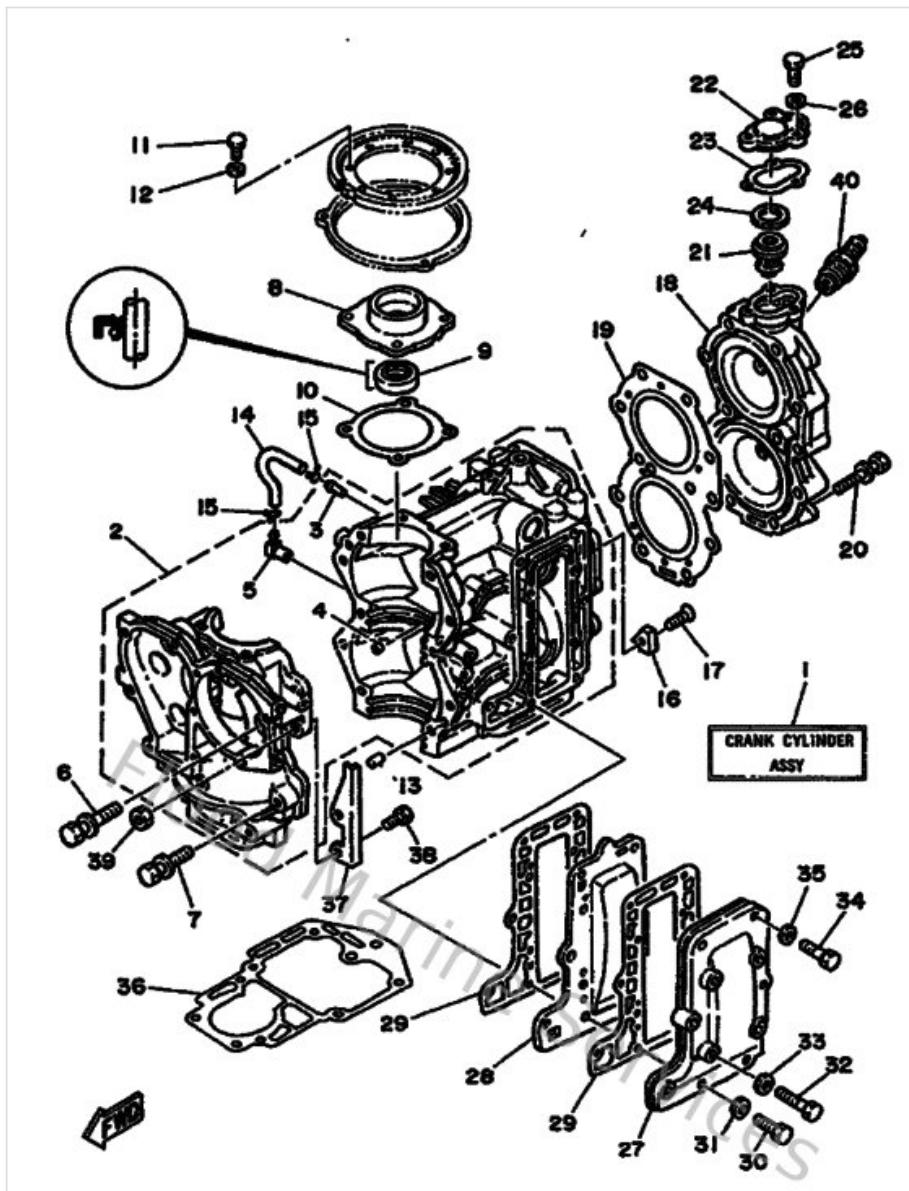
Ref	Part	
2	695151000294 Crankcase Assembly	Buy now
3	624144850000 Pipe, joint	Buy now
4	624113790000 Valve, check	Buy now
5	650113700000 Check valve assembly	Buy now
6	9011908M1800 Bolt, with washer	Buy now
7	9011908M6600 Bolt, with washer	Buy now
8	664153590194 Housing, Oil Seal	Buy now
9	931022309600 Oil seal (23x38x7-648)	Buy now
10	664153690000 Gasket, oil seal housing	Buy now
11	973130602000 Bolt(7u8)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	936061201900 Pin, dowel (614)	Buy now
14	904450726000 Hose (I390)	Buy now
15	904670601600 Clip (655)	Buy now
16	689113250000 Anode	Buy now

Cylinder & Crankcase

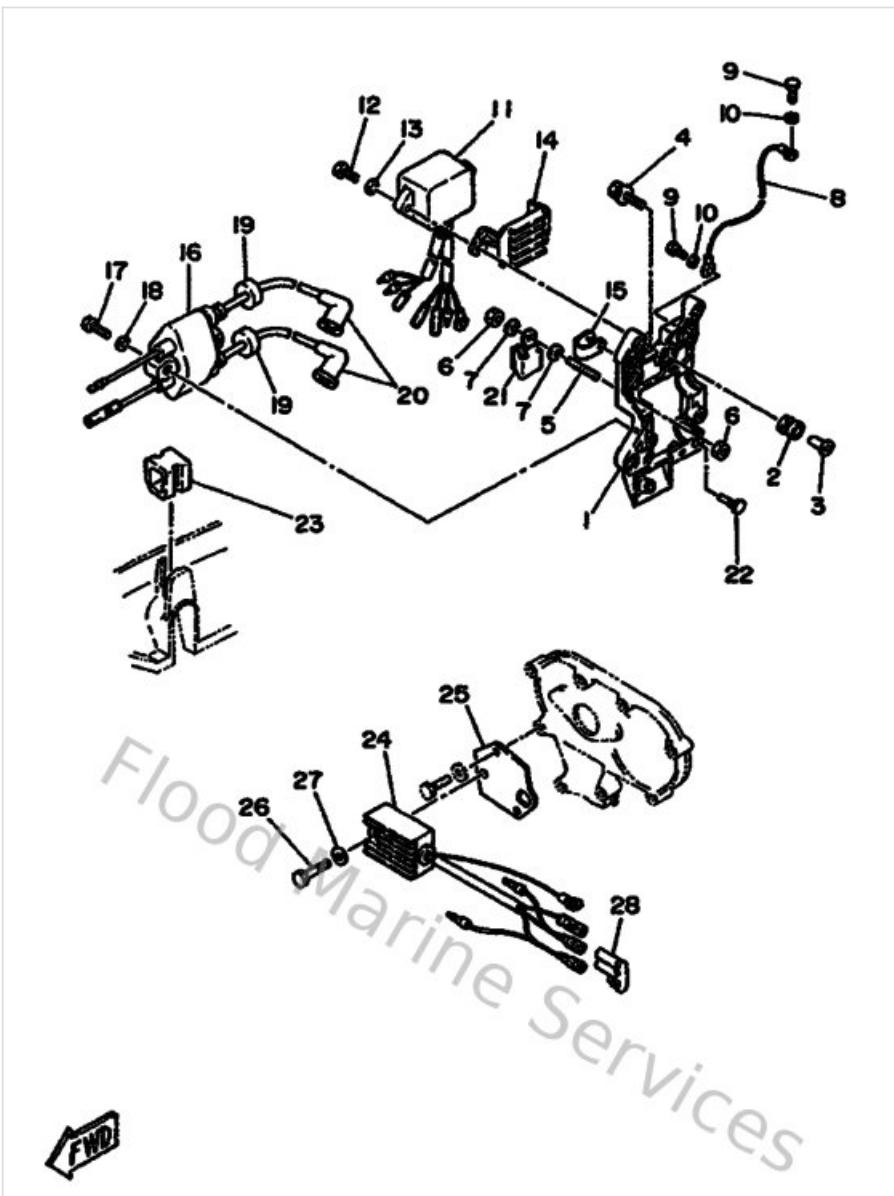


Ref	Part	
17	987800602000 Screw flat head	Buy now
18	6951111011S Head Cylinder 1	Buy now
19	695111810000 Gasket, cylinder head 1	Buy now
21	6F5124110200 Thermostat	Buy now
22	65512413011S Cover, thermostat	Buy now
23	655124140000 Gasket, cover	Buy now
24	902012156700 Washer, plate (650)	Buy now
27	66441113001S Outer cover, exhaust	Buy now
28	664411110000 Inner cover, exhaust	Buy now
29	664411140000 Gasket, exhaust outer cover	Buy now
30	973950602500 Bolt	Buy now
32	970800603000 Bolt(jf7)	Buy now
34	973950603500 Bolt(j52)	Buy now
36	689451130100 Gasket, upper casing	Buy now
37	695416160000 Stopper, Magneto Base	Buy now

Cylinder & Crankcase

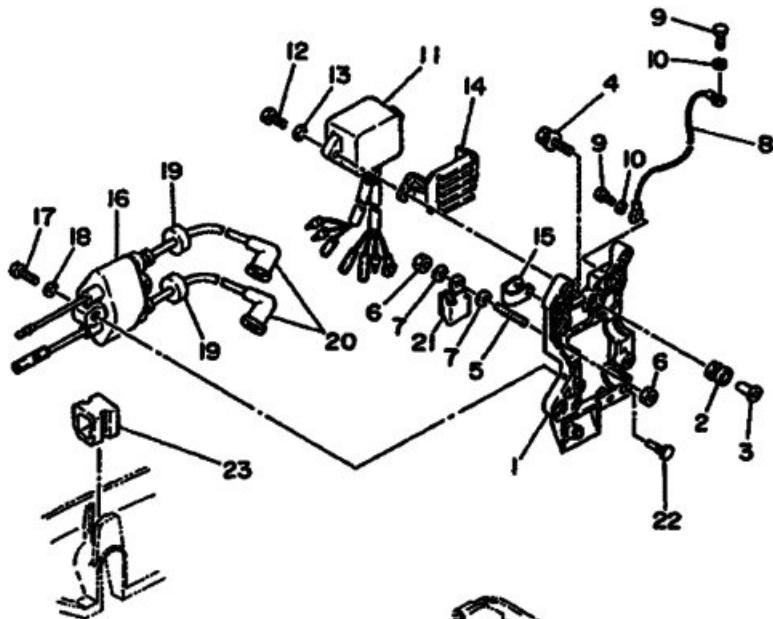


Ref	Part	
39	953030660000 Nut(661)	Buy now
40	947010004000 Plug, spark (b7hs)	Buy now



Ref	Part	
1	695855420094 Bracket	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M8800 Bolt, with washer	Buy now
5	9011606M0700 Bolt, stud (688)	Buy now
6	953030660000 Nut(661)	Buy now
7	929950610000 Washer(6a1)	Buy now
8	689825190000 Wire Earth Lead	Buy now
9	970160601200 Bolt	Buy now
10	929900610000 Washer(6a1)	Buy now
11	695855401200 C.d.i. unit assembly	Buy now
12	9010106M2700 Bolt	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	689855480100 Holder	Buy now
16	6E7855701900 Ignition coil assembly	Buy now

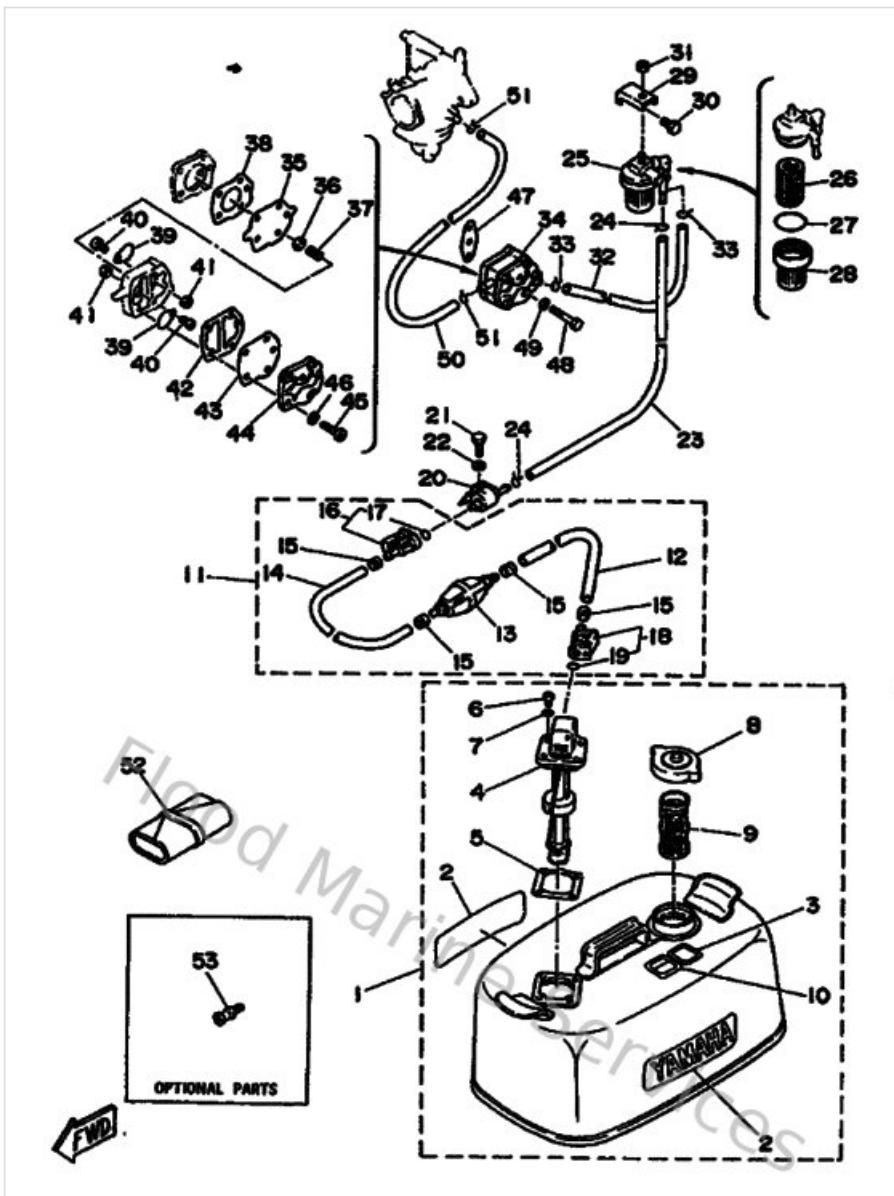
Electrical



Ref	Part	
19	904802516100 Grommet(656)	Buy now
20	6G1823702100 Plug cap assembly	Buy now
21	9046508M1300 Clamp (695)	Buy now
22	689855470000 Damper	Buy now
23	9048017M0800 Grommet (689)	Buy now
24	6J8819600000 Rectifier & regulator assembly	Buy now
26	973950601600 Bolt, hexagon deep recess	Buy now
28	6E5825820000 Cap 1	Buy now

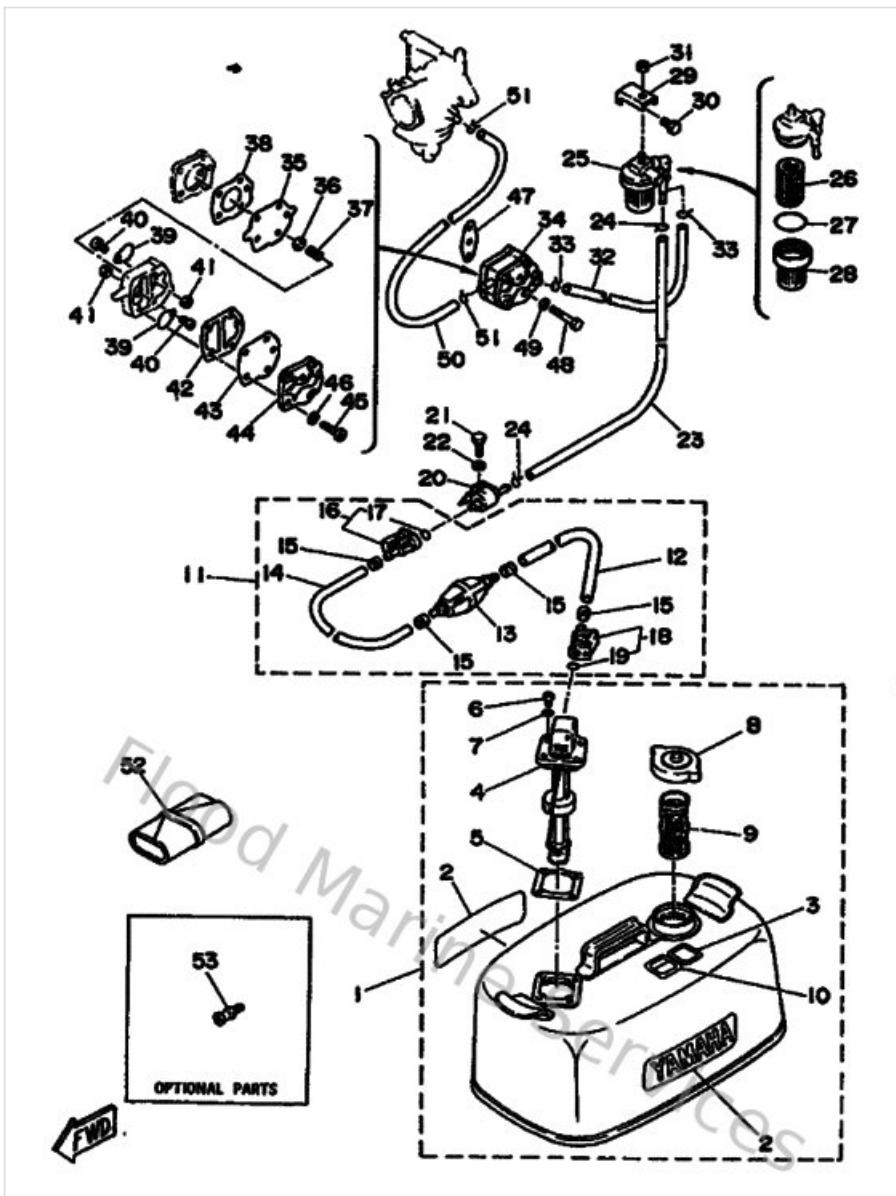


Fuel



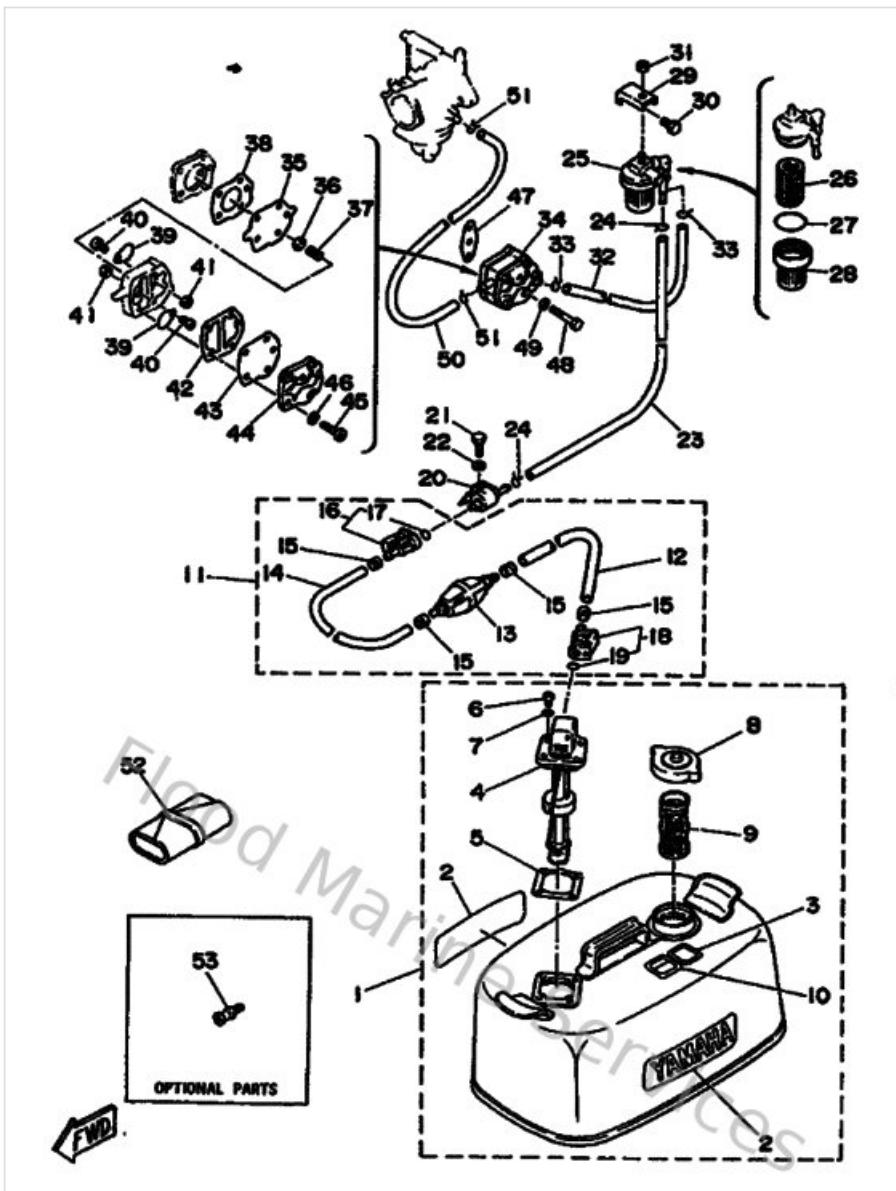
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
10	6Y1242558000 Graphic, Fuel Tank 8	Buy now
11	6Y1243060500 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6YL243606300 Primer pump assembly	Buy now
15	650243510100 Band 1	Buy now
16	6G1243050500 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	9044509M2500 Hose (I1500)	Buy now

Fuel



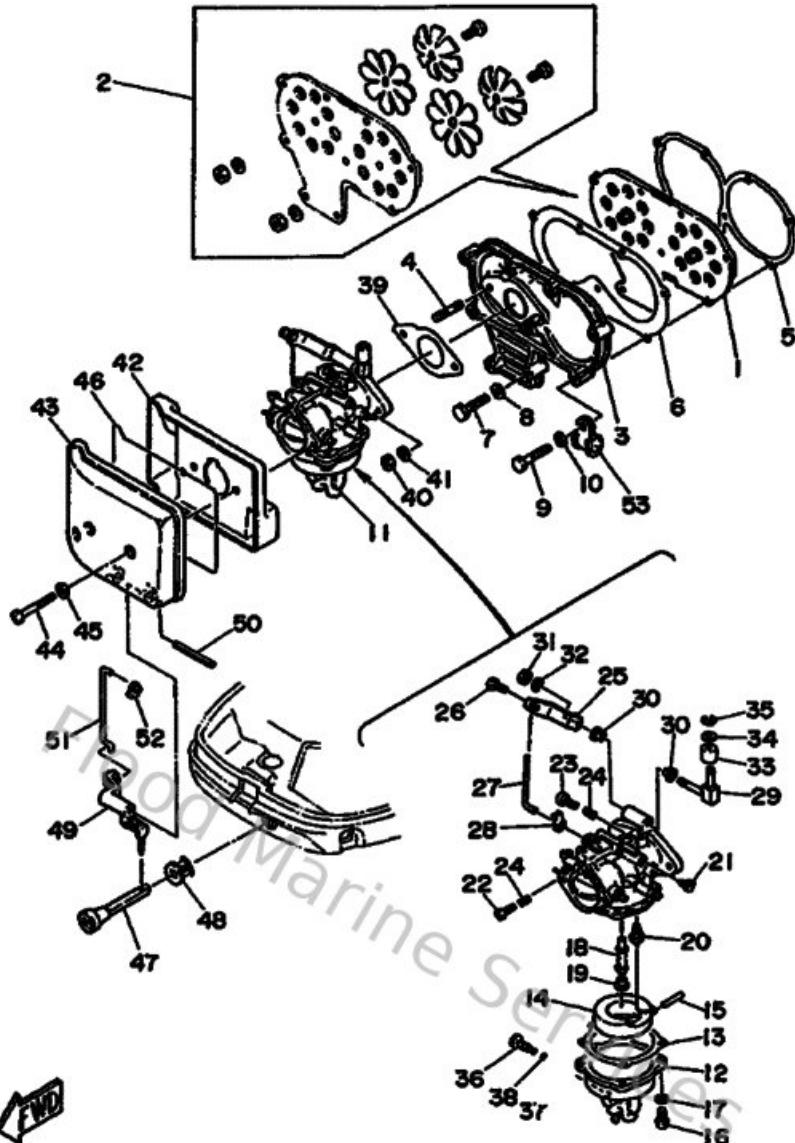
Ref	Part	
24	904670800400 Clip, pipe 6162435600	Buy now
25	655245600100 Filter assembly	Buy now
26	6F5245630000 Element, filter	Buy now
35	648244110000 Diaphragm	Buy now
36	648244240000 Seat,spring	Buy now
37	648244230000 Spring,diaphragm	Buy now
38	648244340100 Gasket, body	Buy now
39	6A0244210100 Valve, check	Buy now
41	953800360000 Nut (6g8)	Buy now
42	648244350200 Gasket, body 2	Buy now
43	663244110000 Diaphragm	Buy now
44	648244130100 Cover, pump	Buy now
45	985800553000 Ybs86-530 screw,panhead	Buy now
46	929900510000 Ybs67-5 washer, spring	Buy now
47	650244310000 Gasket,fuel pump	Buy now

Fuel



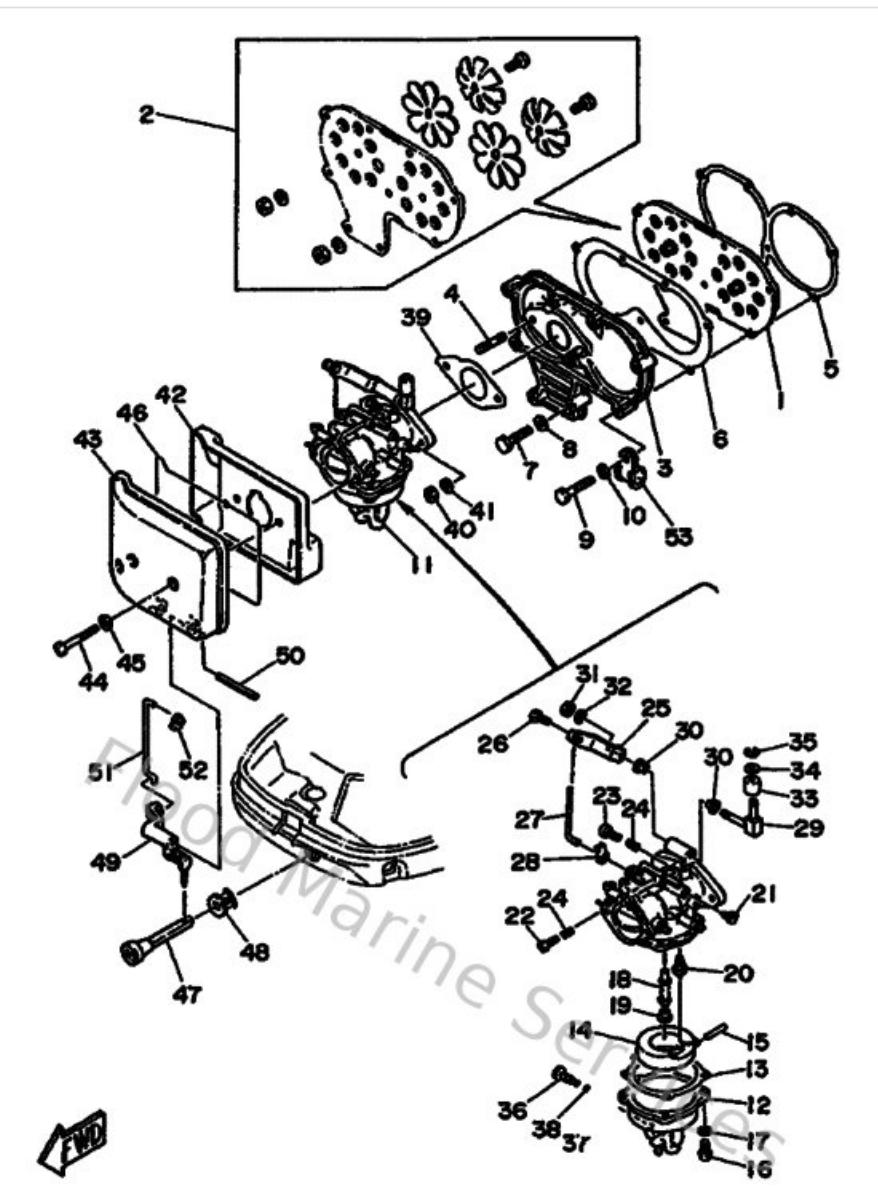
Ref	Part	
48	973950604000 Bolt (682)	Buy now
50	648243120100 Pipe, fuel 1	Buy now
52	656W28100100 Tool kit	Buy now

Intake



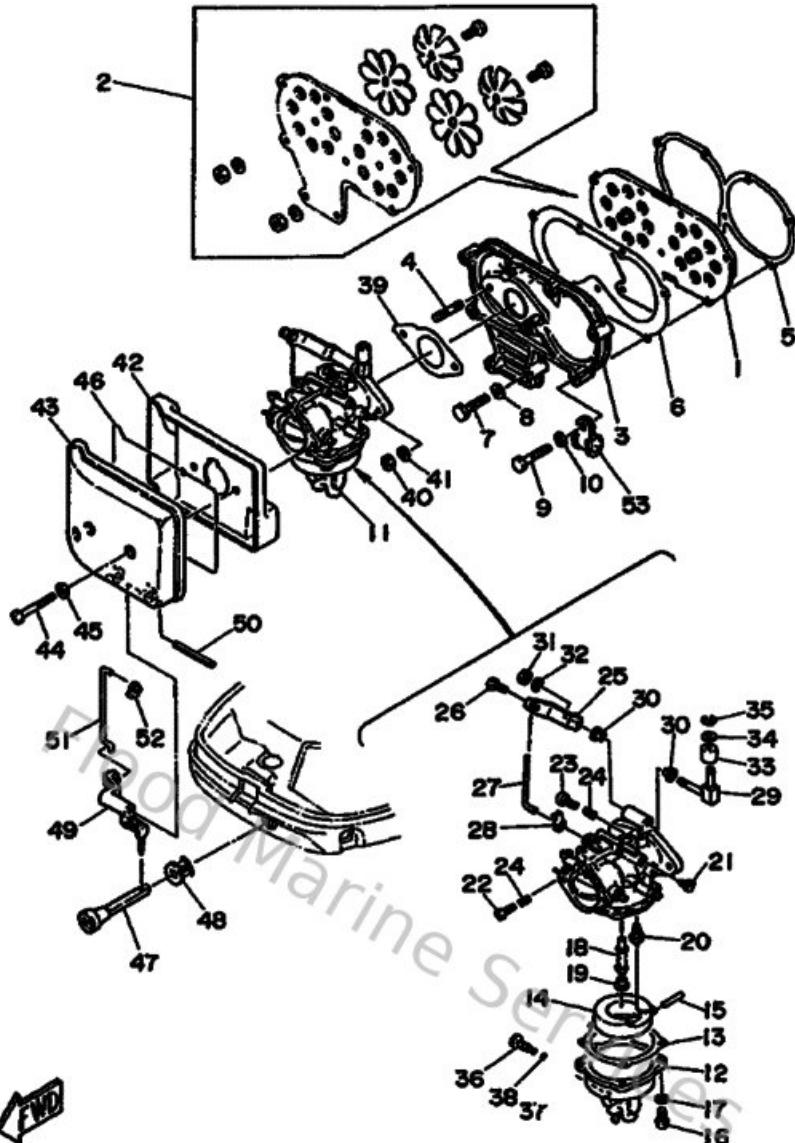
Ref	Part	
1	689136100100 Reed valve assembly	Buy now
2	689W00040000 Reed set	Buy now
3	648136410194 Manifold, Intake 1	Buy now
4	9011606M3000 Bolt, stud(6e5)	Buy now
5	648136210000 Gasket, valve seat	Buy now
6	64813645A000 Gasket, manifold 1	Buy now
7	973130602500 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	970130603500 Bolt(3rv)	Buy now
12	664143810200 Body Float Chamber	Buy now
13	648143840100 Gasket, float chamber	Buy now
14	648143850000 Float	Buy now
15	648143860000 Pin, Float	Buy now
16	985800401200 Screw, pan head (686)	Buy now
17	929030410000 Ybs67-4 washer, spring	Buy now

Intake



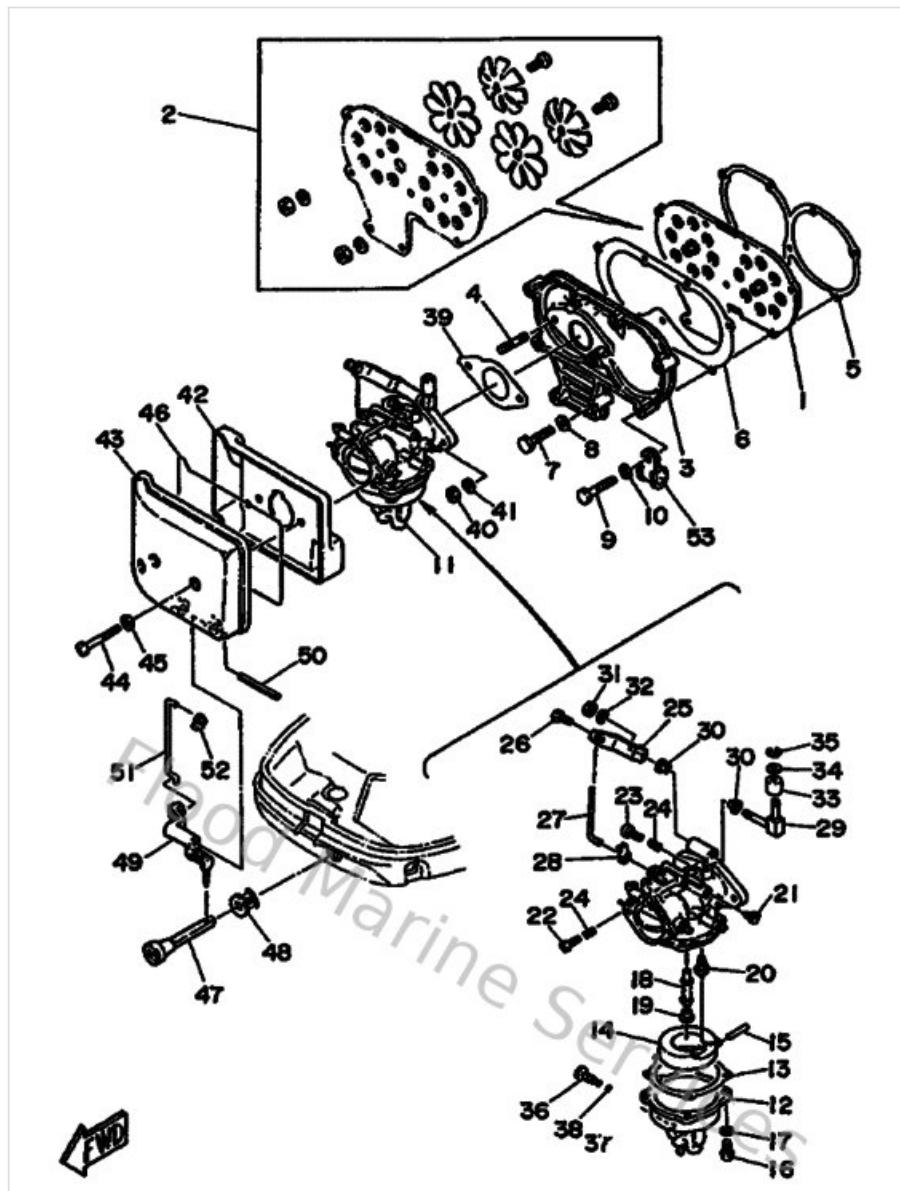
Ref	Part	
19	648143437000 Jet, main (#140)	Buy now
20	648143901400 Needle valve assembly	Buy now
21	648143423000 Jet, Pilot (# 60)	Buy now
22	985030401400 Screw, pan head(ga5)	Buy now
23	647143230000 Screw, air adjusting	Buy now
24	648143340000 Spring, Air Adjusting	Buy now
25	648412100100 Accel. Arm Assembly	Buy now
27	656412410000 Rod, Link	Buy now
28	661412620200 Joint, choke lever	Buy now
30	903860500200 Bush 626412910000	Buy now
31	953030570000 Nut (656)	Buy now
32	929900510000 Ybs67-5 washer, spring	Buy now
33	664412310000 Collar Guide Pin (Carb)	Buy now
34	929900520000 Ybs66-5 washer, plain	Buy now
35	934300403100 Circlip(655 carb)	Buy now

Intake



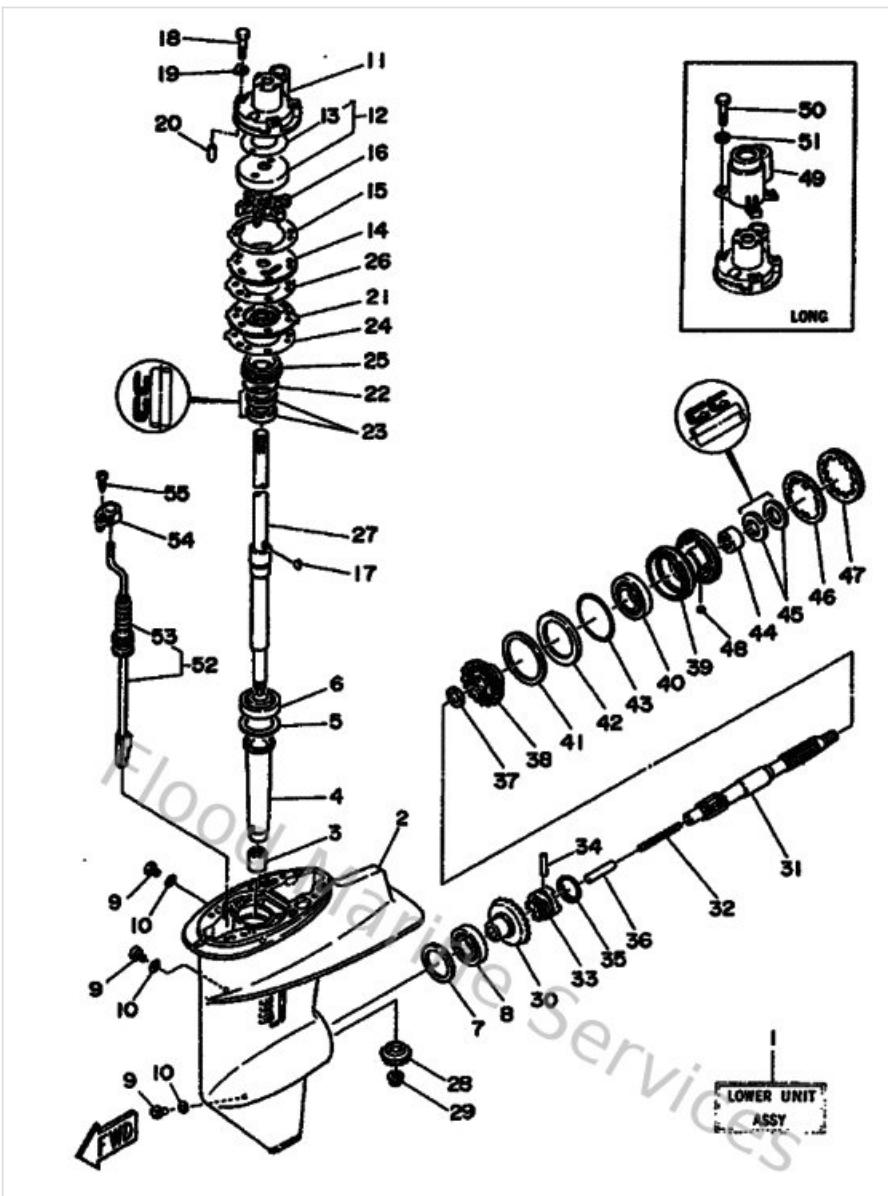
Ref	Part	
36	646143940000 Valve, Drain	Buy now
37	646142230100 Spring Drain Valve (664)	Buy now
38	646143970000 Ring O (664)	Buy now
39	648141980000 Gasket	Buy now
40	953800660000 Nut(661)	Buy now
42	695144170000 Cover 1	Buy now
43	695144180100 Cover 2	Buy now
44	985800553000 Ybs86-530 screw,panhead	Buy now
45	929900560000 Washer, plain (646)	Buy now
46	695144760000 O-Ring (689)	Buy now
48	689412730000 Grommet	Buy now
49	689412520100 Lever, choke 1	Buy now
50	916904004800 Pin, spring (689)	Buy now
51	695412560000 Rod, Choke 1	Buy now
52	661412620000 Joint, choke lever	Buy now

Intake



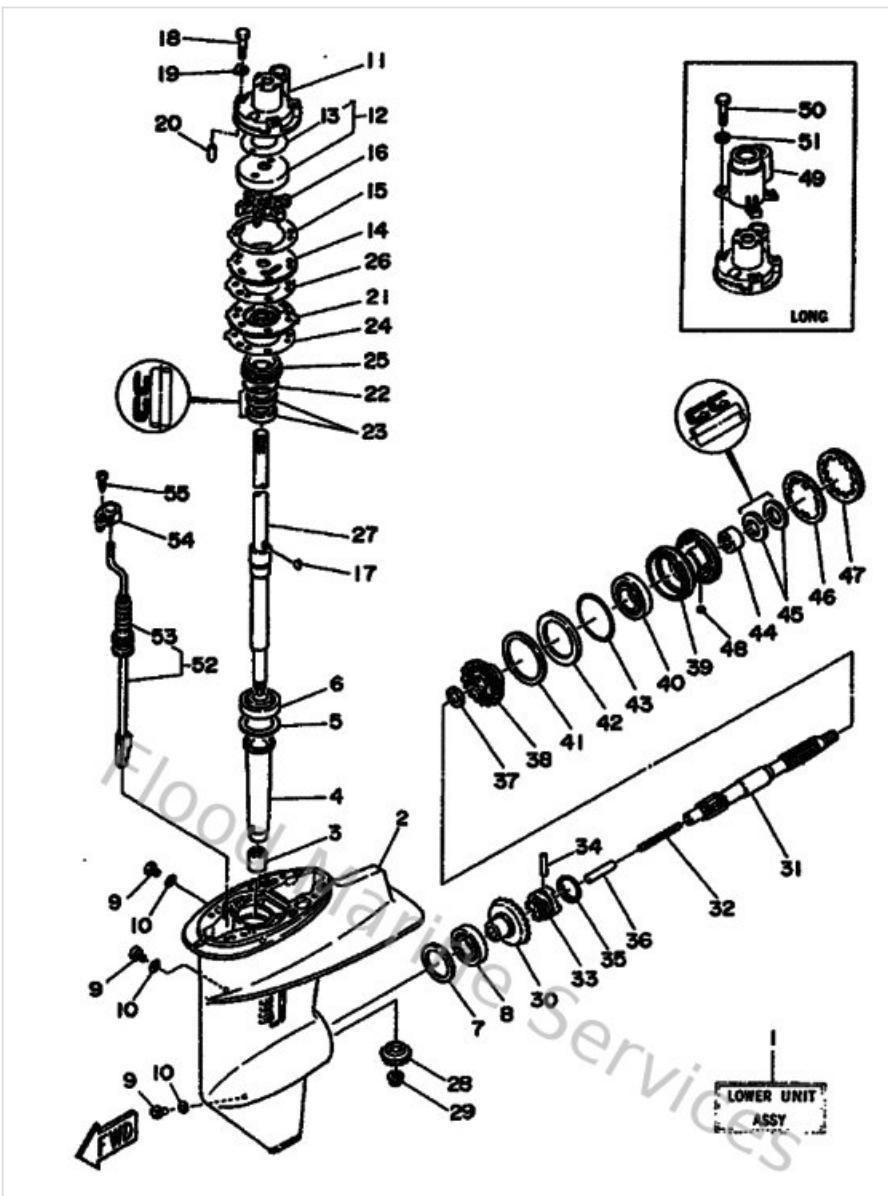
Ref	Part	
53	9046106M0100 Clamp (6a4)	Buy now

Lower Casing & Drive 1



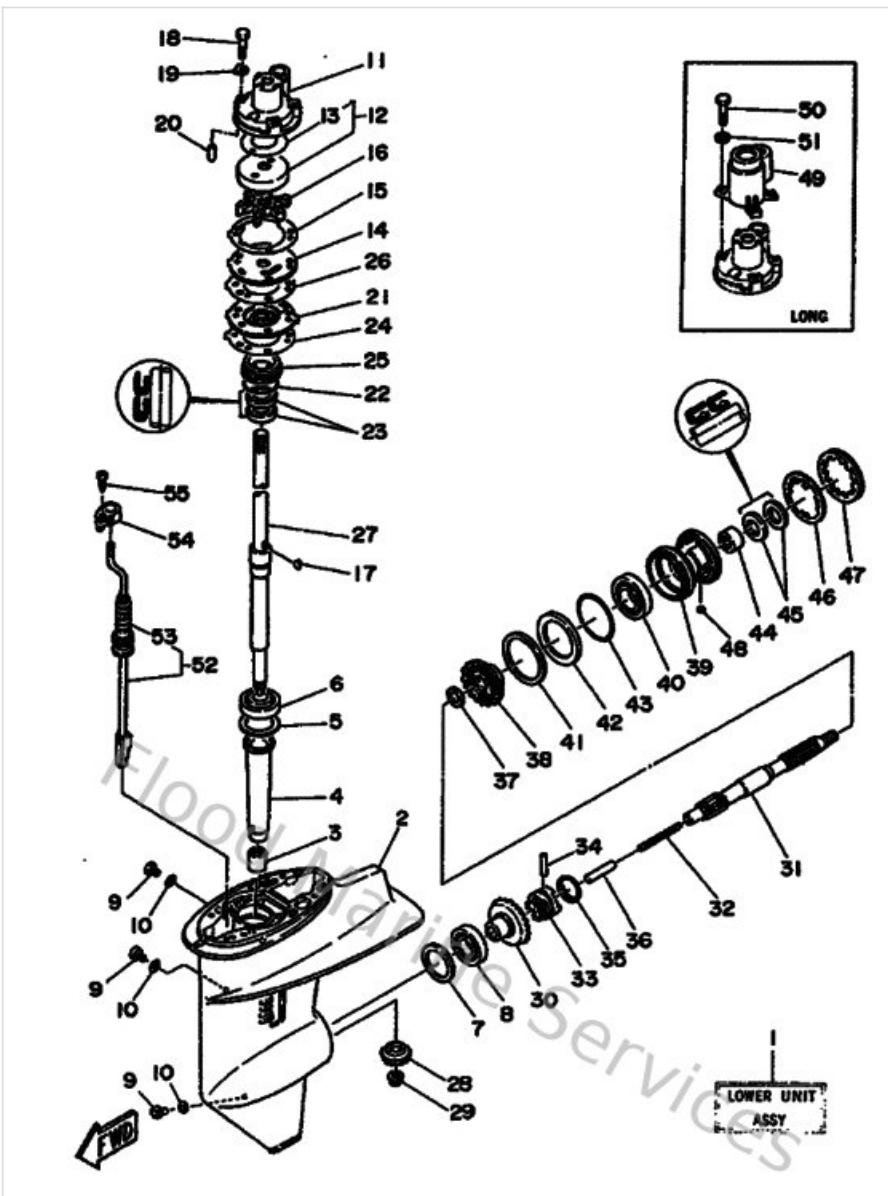
Ref	Part	
3	93315017U400 Brg,cyl-cal roller (689)	Buy now
4	689455360000 Sleeve Drive Shaft	Buy now
5	664455876000 Shim (t:0.50mm)	Buy now
6	93332000U400 Brg,tapered roller 42mm (689)	Buy now
7	664455676000 Shim (t:0.50mm)	Buy now
8	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
9	903400800200 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now
11	689443110300 Housing, water pump	Buy now
12	689W44320100 Insert, cartridge	Buy now
13	689443670100 Rubber, water seal 3	Buy now
14	689443230300 Outer plate, cartridge	Buy now
15	68944324A000 Gasket, cartridge	Buy now
16	689443520200 Impeller	Buy now
17	664443380000 Key, woodruff	Buy now

Lower Casing & Drive 1



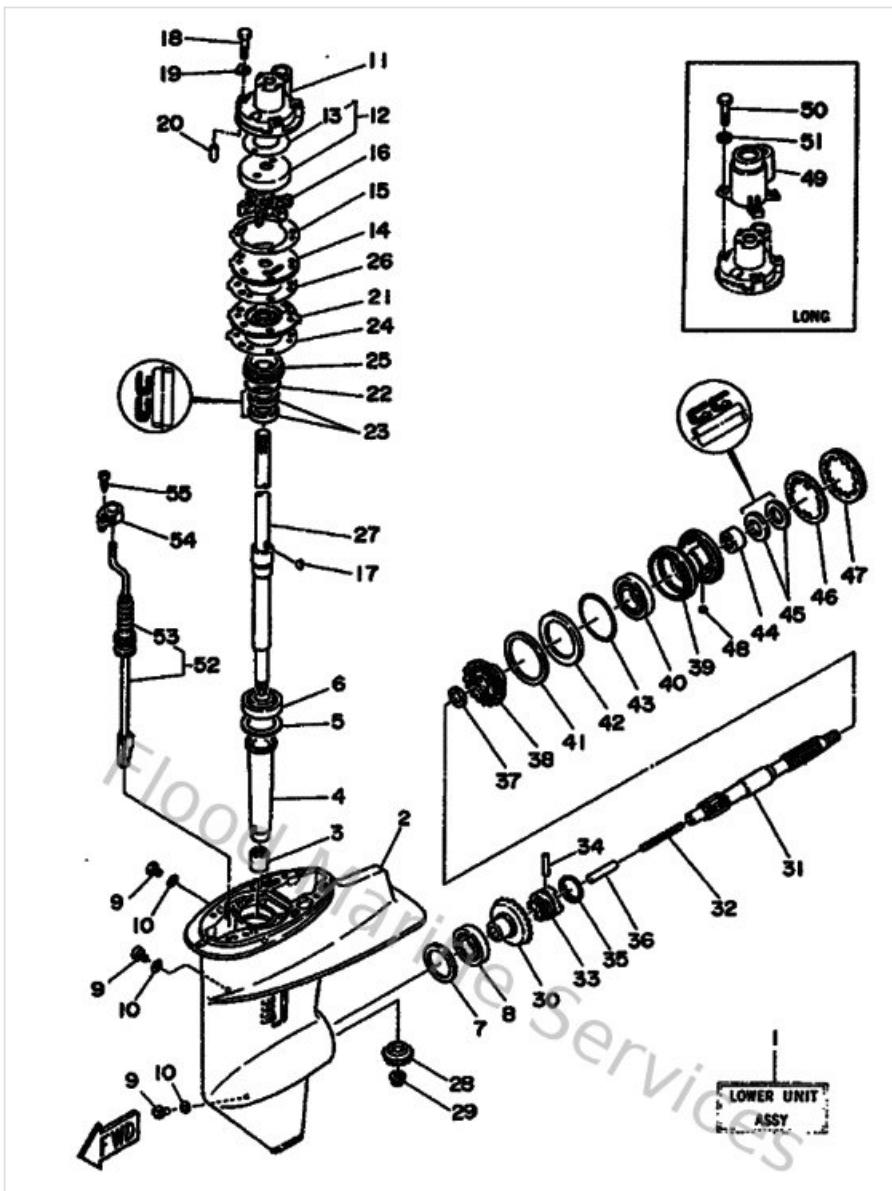
Ref	Part	
18	9010106M5600 Bolt(jf7)	Buy now
19	9020906M0400 Washer	Buy now
20	9360410M0300 Pin, dowel (688)	Buy now
21	6894432502CA Protector Oil Seal	Buy now
22	9321040M1000 O-ring (682)	Buy now
23	931012206700 Oil seal (22x36x6-663)	Buy now
24	689443150100 Gasket, water pump	Buy now
25	689453440094 Cover, oil seal	Buy now
26	68944316A000 Gasket, water pump	Buy now
27	689455010000 Drive shaft comp	Buy now
28	689455510000 Pinion	Buy now
29	9017909M0200 Nut (689)	Buy now
30	689455600000 Gear	Buy now
31	689456110100 Shaft, Propeller	Buy now
32	905011006500 Spring compression648456360000	Buy now

Lower Casing & Drive 1



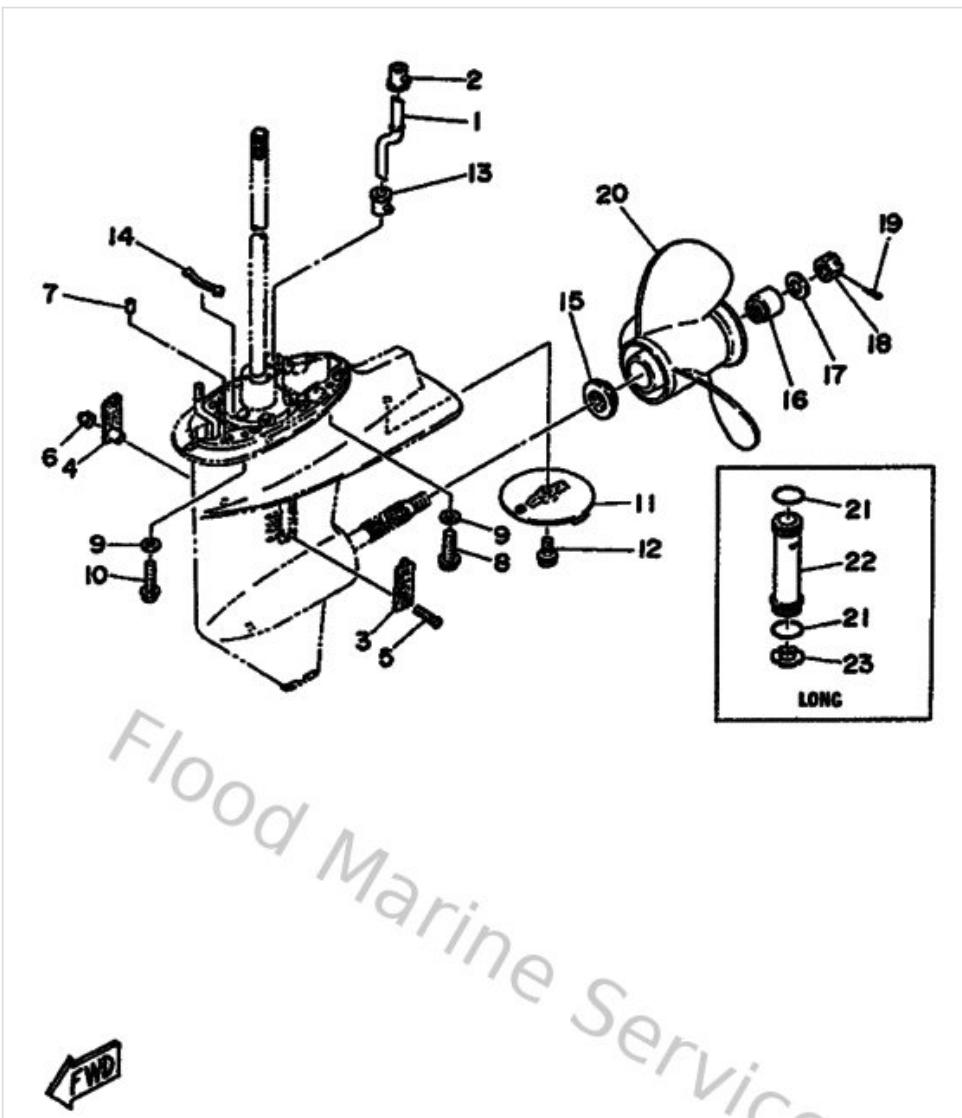
Ref	Part	
33	664456310000 Clutch, dog	Buy now
34	902500501000 Pin straight 648456320000	Buy now
35	648456331100 Ring, cross pin	Buy now
36	648456350000 Plunger,shift	Buy now
37	902012041700 Washer, plate(663)	Buy now
38	689455710000 Gear 2	Buy now
39	689453310194 Housing, bearing	Buy now
40	933060061200 Bearing(2hr)	Buy now
41	664455776000 Shim (t:0.50mm)	Buy now
42	664455760000 Washer, thrust 2	Buy now
43	9321060MA300 O-ring(6a8)	Buy now
44	933152200400 Brg,cyl-cal roller 21g nt	Buy now
45	9310120M0700 Oil seal	Buy now
46	9021445M0200 Washer, claw(6a9)	Buy now
47	664453840200 Nut	Buy now

Lower Casing & Drive 1



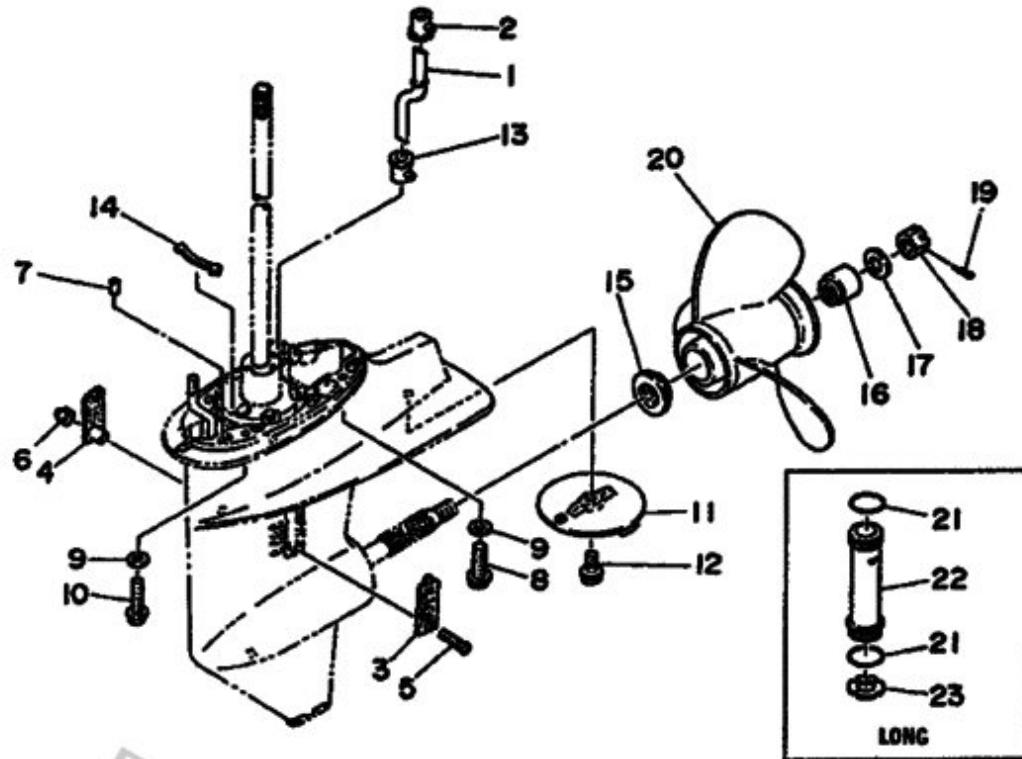
Ref	Part	
48	902820401000 Key, strait(663)	Buy now
49	68944312005B Cover Water Pump Housing	Buy now
50	929900660000 Washer, plain (646)	Buy now
51	970800603500 Bolt(j52)	Buy now
52	695441500000 Shift Cam Assembly	Buy now
53	664441470000 Boot, shift rod	Buy now
54	689441760100 Bracket	Buy now
55	977805011000 Screw, tapping(6u1)	Buy now

Lower Casing & Drive 2



Ref	Part	
1	664443610000 Tube, water 1	Buy now
2	689443660000 Damper, water seal 2	Buy now
3	689452140100 Cover, water inlet 1	Buy now
4	689452150100 Cover Water Inlet 2	Buy now
5	986800552500 Ybs53-525 screw,flat head	Buy now
6	901850590400 Nut nylon (sus)(ex4)	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	901051005900 Bolt washer based (664)	Buy now
9	929901060000 Washer, plate	Buy now
10	9010510M1200 Bolt (689)	Buy now
11	664453710100 Tab-trim	Buy now
12	9010508M0200 Bolt hexagon	Buy now
13	626443650100 Damper, water seal 1	Buy now
14	689443140000 Spacer	Buy now
15	664459870100 Spacer	Buy now

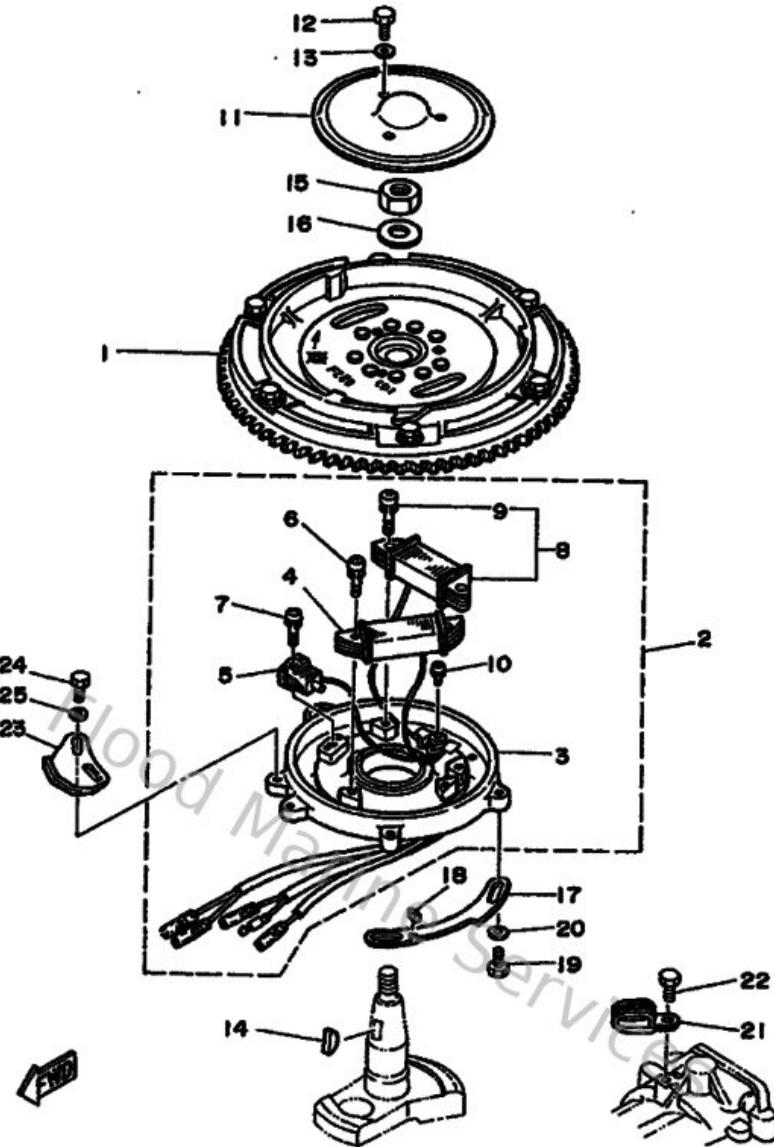
Lower Casing & Drive 2



Ref	Part	
16	689459970000 Spacer	Buy now
17	929901420000 Washer, plain	Buy now
18	914903003000 Pin, cotter	Buy now
19	901711401300 Nut(664)	Buy now
20	664459520000 Propeller (3x9-7/8 x14 -f)	Buy now
21	932102624000 O-ring	Buy now
22	689443620094 Tube, Water 2	Buy now
23	689443280300 Plate	Buy now

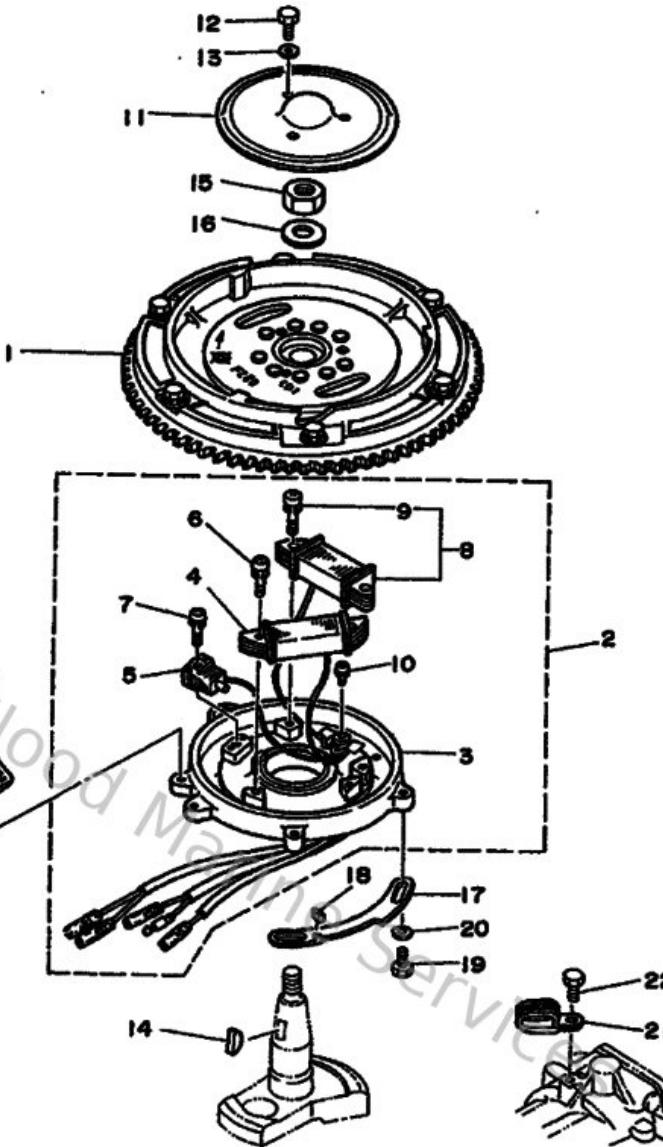


Magneto



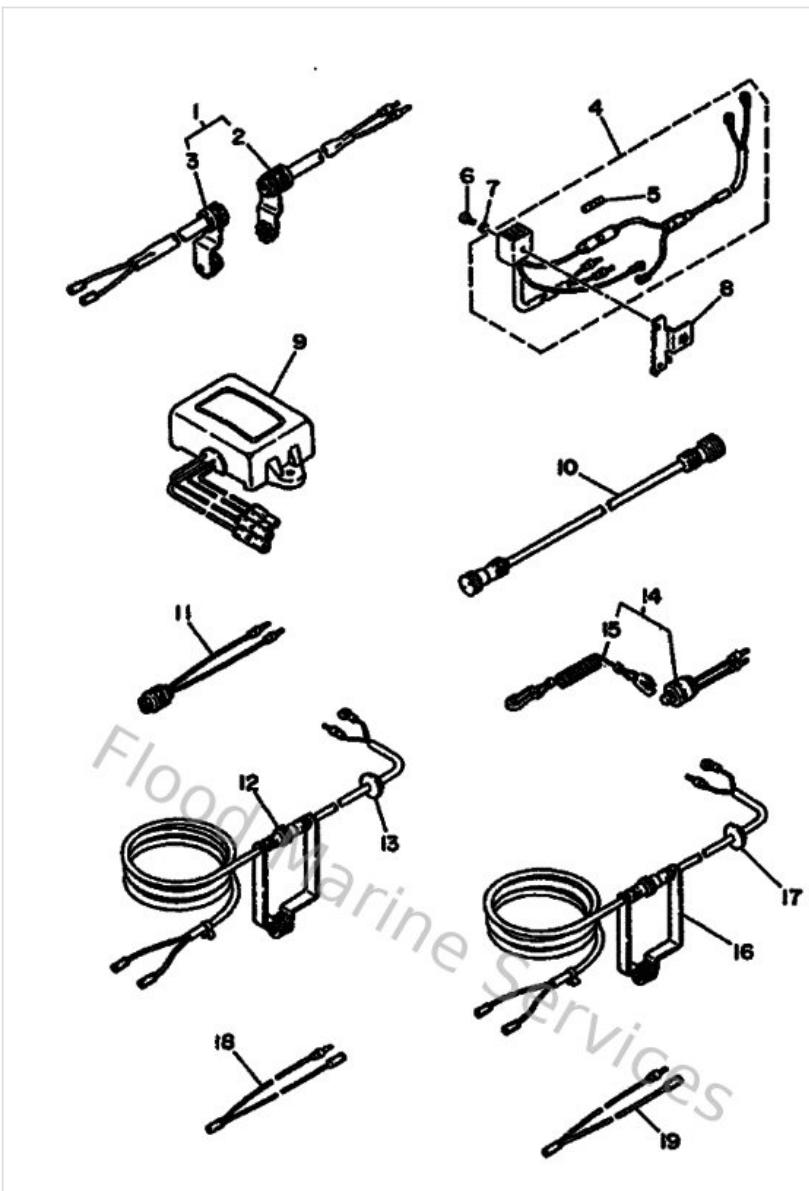
Ref	Part	
4	695855207000 Charge coil assembly	Buy now
5	695855807000 Coil, Pulser	Buy now
6	901590503900 Screw panhead (695)	Buy now
7	985070501600 Screw, pan head(jj6)	Buy now
8	69581303A000 Lighting Coil Assembly	Buy now
9	985070502500 Screw, pan head(4my)	Buy now
11	648813620000 Cover Hole	Buy now
12	970130601200 Bolt(gh1)	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	902800501300 Key, woodruff	Buy now
15	9017912M0400 Nut, flange	Buy now
16	9020113M4200 Washer (694)	Buy now
17	695416150000 Stopper, Magneto Base	Buy now
18	695441940000 Cap	Buy now
19	970160601200 Bolt	Buy now

Magneto



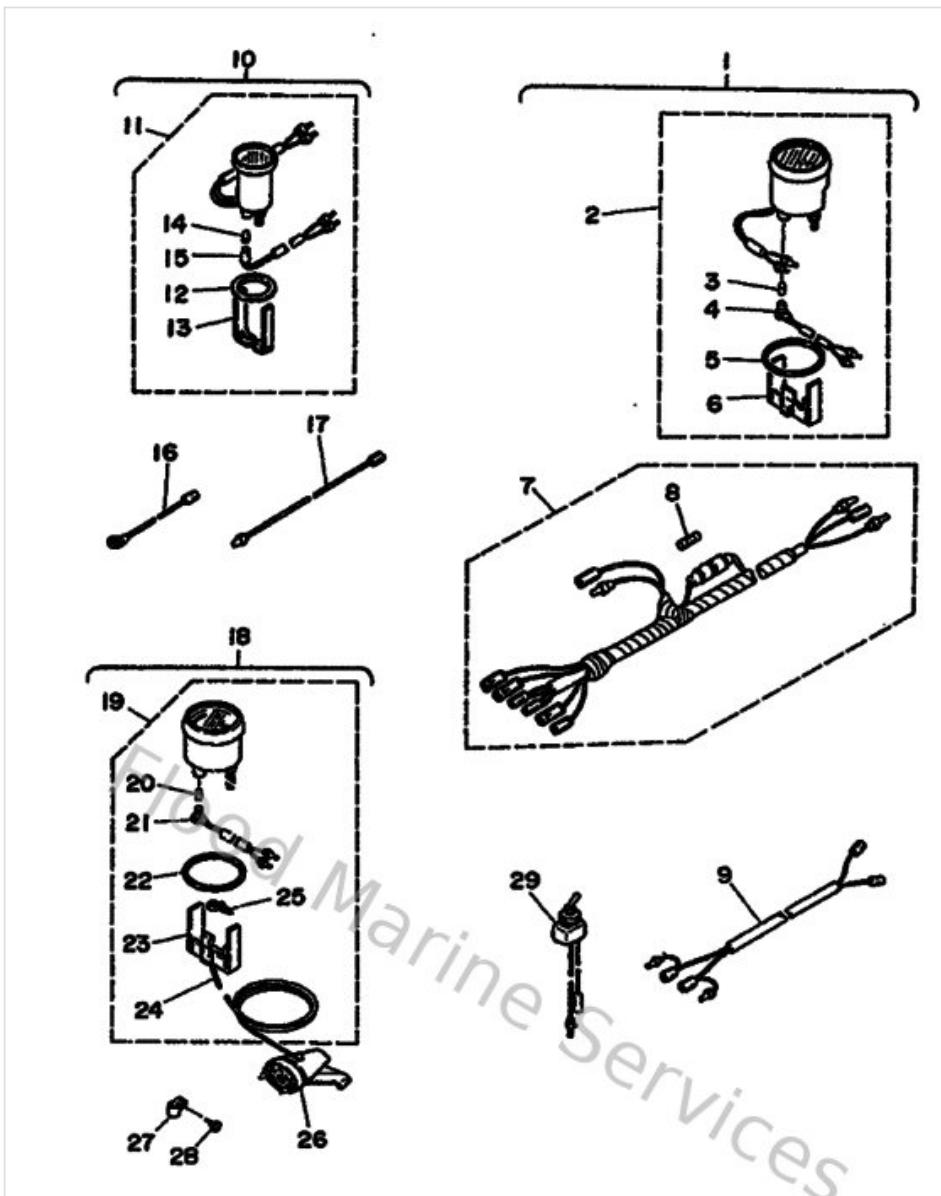
Ref	Part	
21	9046106M0100 Clamp (6a4)	Buy now
22	973130601000 Bolt	Buy now
23	695412130094 Cam, Accel	Buy now
24	973950501200 Bolt, hexagon	Buy now
25	929900560000 Washer, plain (646)	Buy now

Optional Parts 1



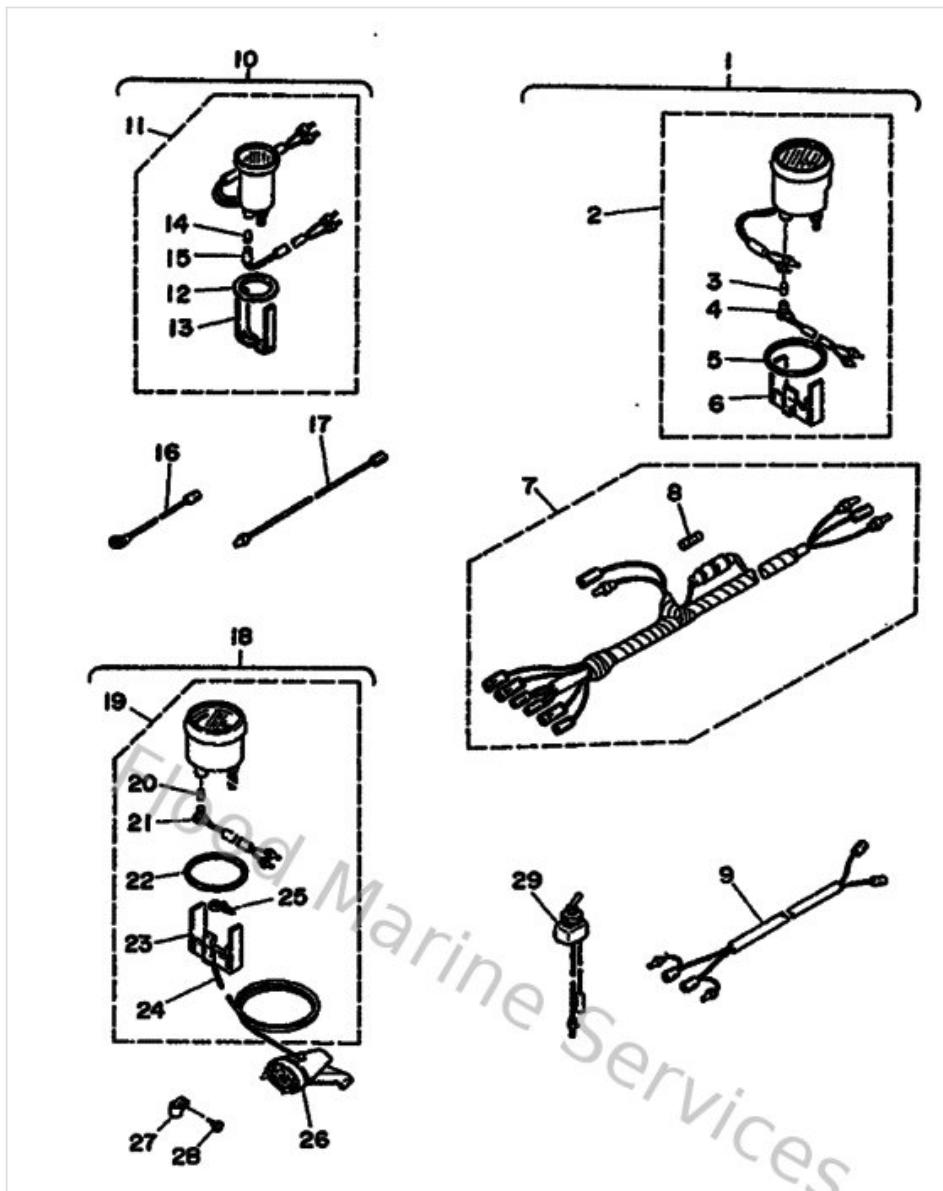
Ref	Part	
1	682843800000 2p concent assembly	Buy now
2	682843810000 2p concent 1	Buy now
3	682843820000 2p concent 2	Buy now
4	676819700000 Rectifier assembly	Buy now
5	682821510100 Fuse	Buy now
6	985030502500 Screw, panhead (a93)	Buy now
7	929900560000 Washer, plain (646)	Buy now
8	695819750000 Plate, rectifier fitting	Buy now
9	663819101000 Voltage Regulator assembly	Buy now
10	689825531000 Extension, wire lead	Buy now
11	689825501100 Stop switch assembly	Buy now
12	689825532000 Extension, wire lead	Buy now
13	689427254000 Grommet	Buy now
14	699825750900 Engine stop switch assembly	Buy now
15	682825560000 Lanyard, stop switch	Buy now

Optional Parts 2



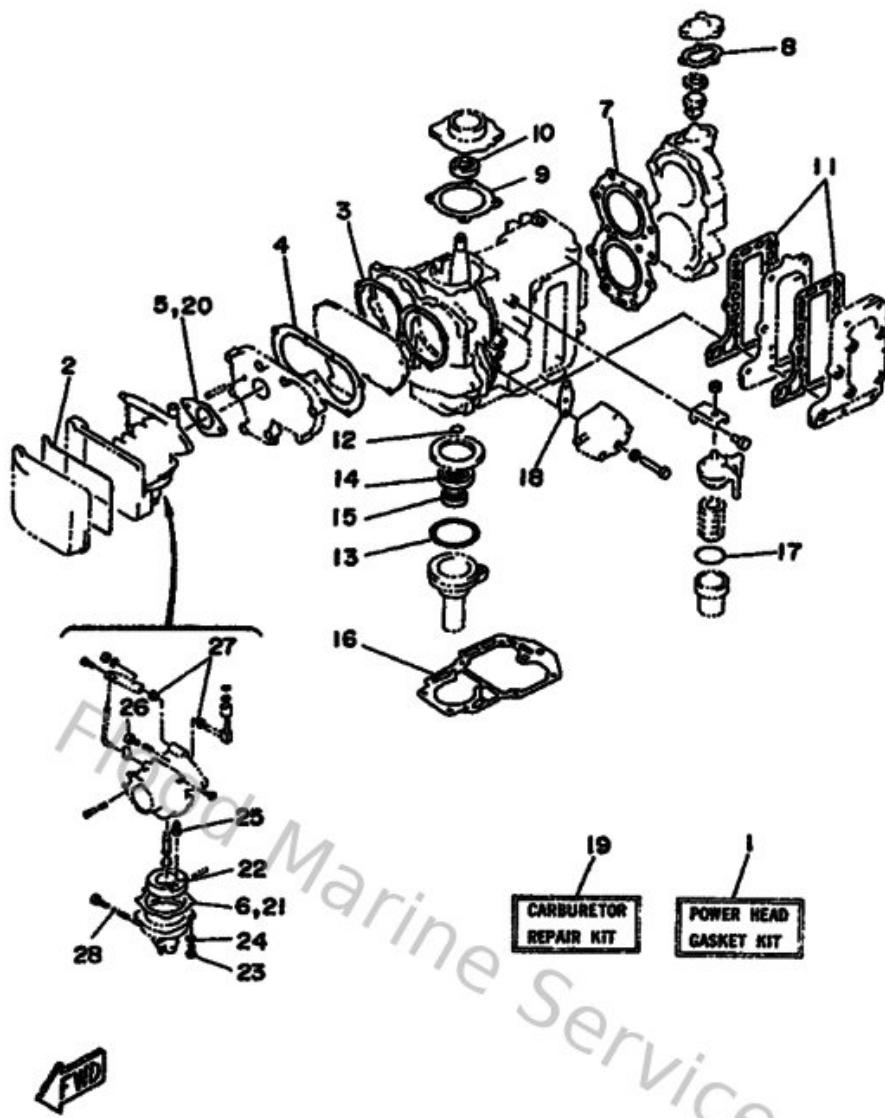
Ref	Part	
1	6Y5W00801200 Tachometer kit	Buy now
2	6Y5835401200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y583553N000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5835531000 Wire, lead	Buy now
10	6Y5W00883100 Hour meter kit	Buy now
11	6Y5835041100 Hour meter assembly (digital)	Buy now
12	688836640000 Damper	Buy now
13	6Y5835770000 Plate, fitting	Buy now
14	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
15	6Y5835360000 Socket, meter	Buy now

Optional Parts 2



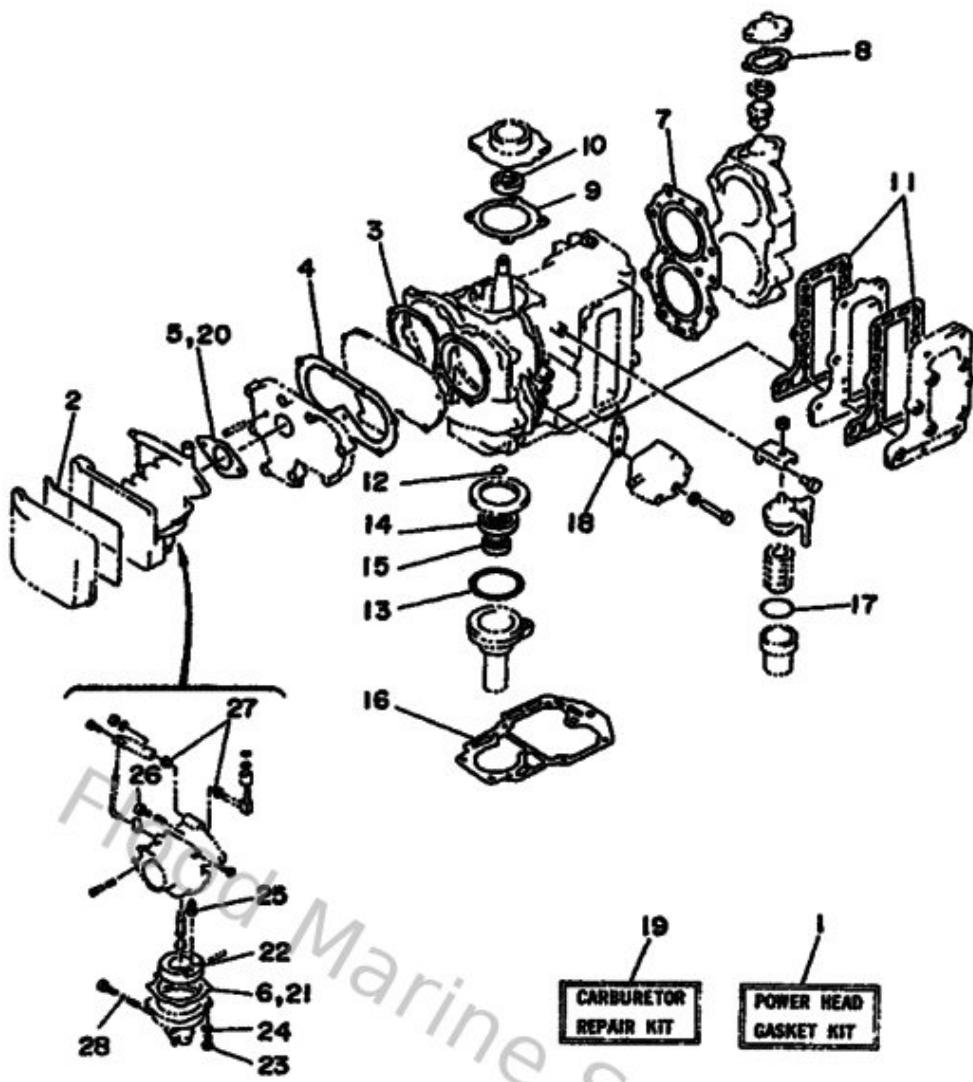
Ref	Part	
16	66383553A000 Wire, lead	Buy now
17	66383553Y000 Wire, lead	Buy now
18	6Y5W00814000 Speedometer Kit	Buy now
19	6Y5835103000 Speedometer assembly (km/h,knots,m)	Buy now
24	6Y5835571000 Tube (8m)	Buy now
25	9046511M1000 Clamp	Buy now
26	688835560100 Sender (with hose l:6m/d:4mm)	Buy now
27	906013140200 021-58119-01 clip,nylon 14	Buy now
28	977804011600 Screw,panh.tapping	Buy now
29	688825260000 Switch, lamp	Buy now

Repair Kit 1



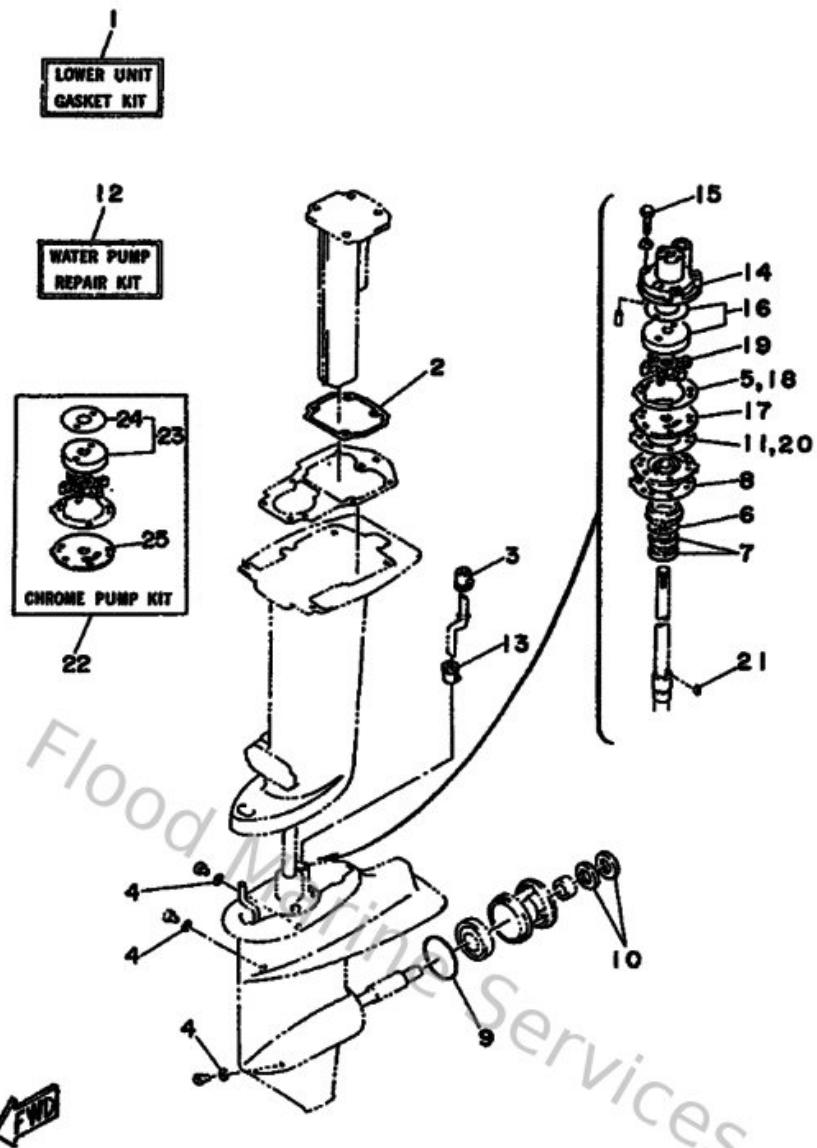
Ref	Part	
1	695W00010100 Gasket kit	Buy now
2	695144760000 O-Ring (689)	Buy now
3	64813621A100 Gasket, valve seat	Buy now
4	648136450000 Gasket, manifold 1	Buy now
5	648141980000 Gasket	Buy now
6	648143840100 Gasket, float chamber	Buy now
7	695111810000 Gasket, cylinder head 1	Buy now
8	655124140000 Gasket, cover	Buy now
9	664153690000 Gasket, oil seal housing	Buy now
10	931022309600 Oil seal (23x38x7-648)	Buy now
11	664411140000 Gasket, exhaust outer cover	Buy now
12	932101627500 O-ring	Buy now
13	9321057M0900 O-ring (683)	Buy now
14	9310125M3500 Oil seal(6a4)	Buy now
15	9310116M3600 Oil seal(6a8)	Buy now

Repair Kit 1



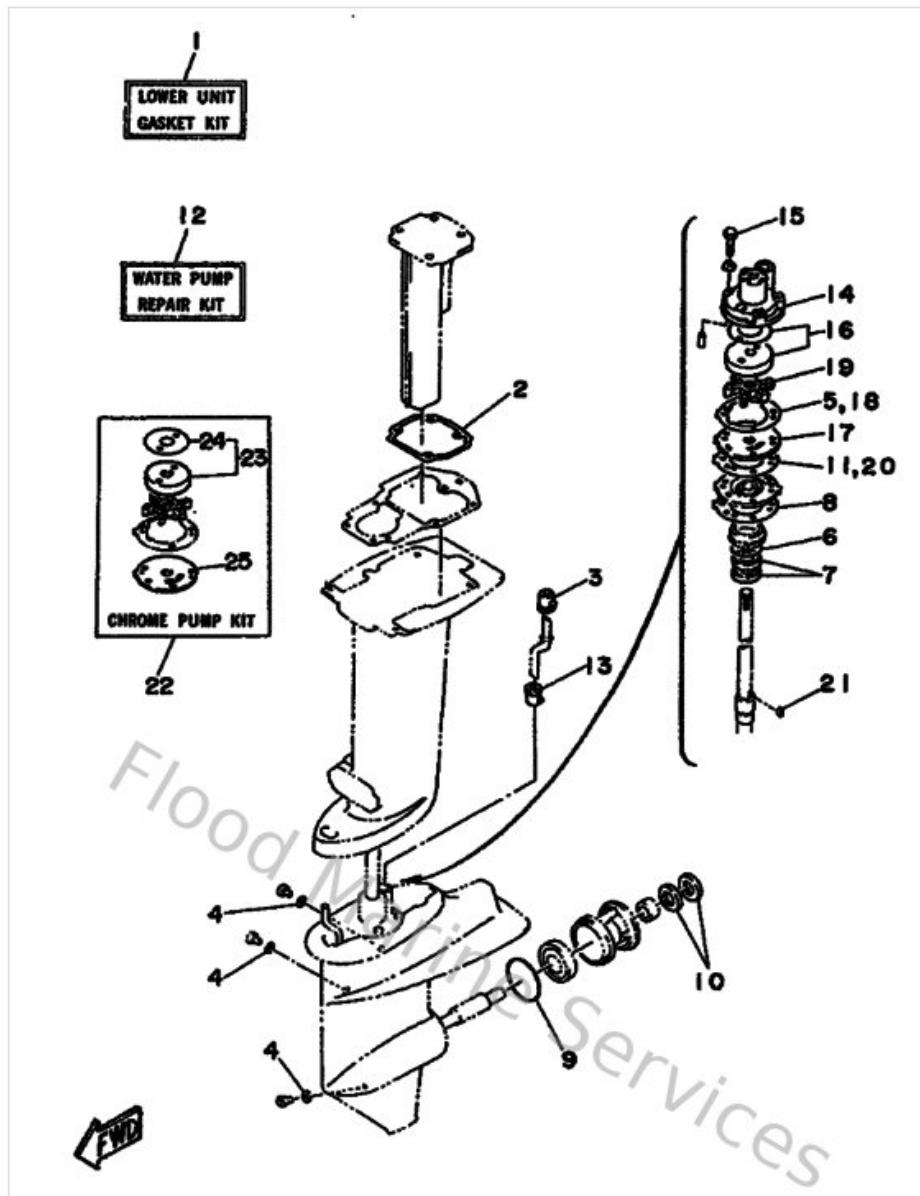
Ref	Part	
16	689451130100 Gasket, upper casing	Buy now
18	65024431A000 Gasket, fuel pump	Buy now
19	689W00930100 Carburetor repair kit	Buy now
20	64814198A000 Gasket	Buy now
22	648143850000 Float	Buy now
23	985800401200 Screw, pan head (686)	Buy now
24	929900410000 Ybs67-4 washer, spring	Buy now
25	648143901400 Needle valve assembly	Buy now
26	647143230000 Screw, air adjusting	Buy now
27	903860500200 Bush 626412910000	Buy now
28	646143970000 Ring O (664)	Buy now

Repair Kit 2



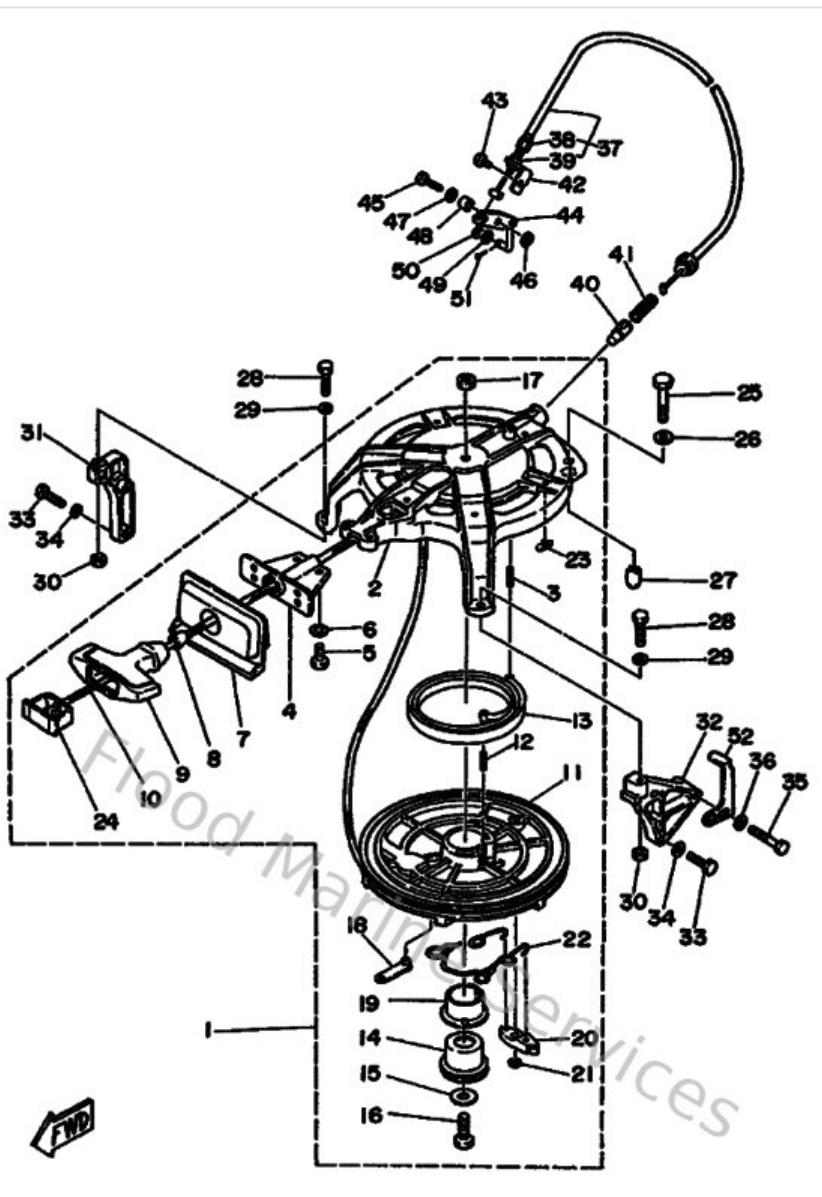
Ref	Part	
1	689W00012200 Gasket kit, lower unit	Buy now
2	664411340000 Gasket, exhaust manifold	Buy now
3	689443660000 Damper, water seal 2	Buy now
4	904300802000 Gasket	Buy now
5	689443240100 Gasket, cartridge	Buy now
6	9321040M1000 O-ring (682)	Buy now
7	931012206700 Oil seal (22x36x6-663)	Buy now
8	689443150100 Gasket, water pump	Buy now
9	9321060M1700 O-ring(6j8)	Buy now
10	9310120M0700 Oil seal	Buy now
11	689443160000 Gasket, water pump	Buy now
12	689W0078A600 Water pump repair kit	Buy now
13	626443650100 Damper, water seal 1	Buy now
14	689443110300 Housing, water pump	Buy now
15	9010106M5600 Bolt(jf7)	Buy now

Repair Kit 2



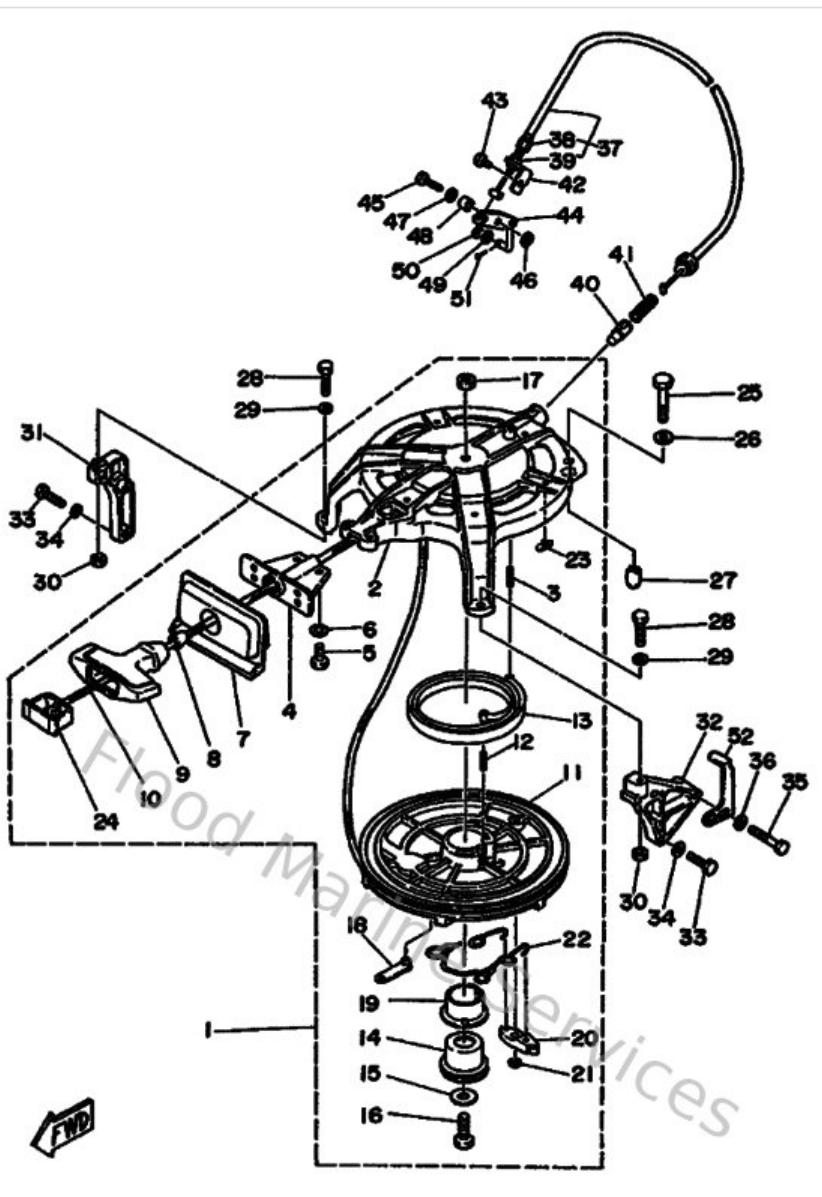
Ref	Part	
16	689W44320200 Insert cartridge comp.	Buy now
17	689443230300 Outer plate, cartridge	Buy now
18	68944324A000 Gasket, cartridge	Buy now
19	689443520200 Impeller	Buy now
21	664443380000 Key, woodruff	Buy now
22	689W00783A00 Chrome pump kit	Buy now
23	689W44326100 Insert cartridge comp.	Buy now
24	689443670100 Rubber, water seal 3	Buy now
25	689443234300 Outer plate, cartridge	Buy now

Starter



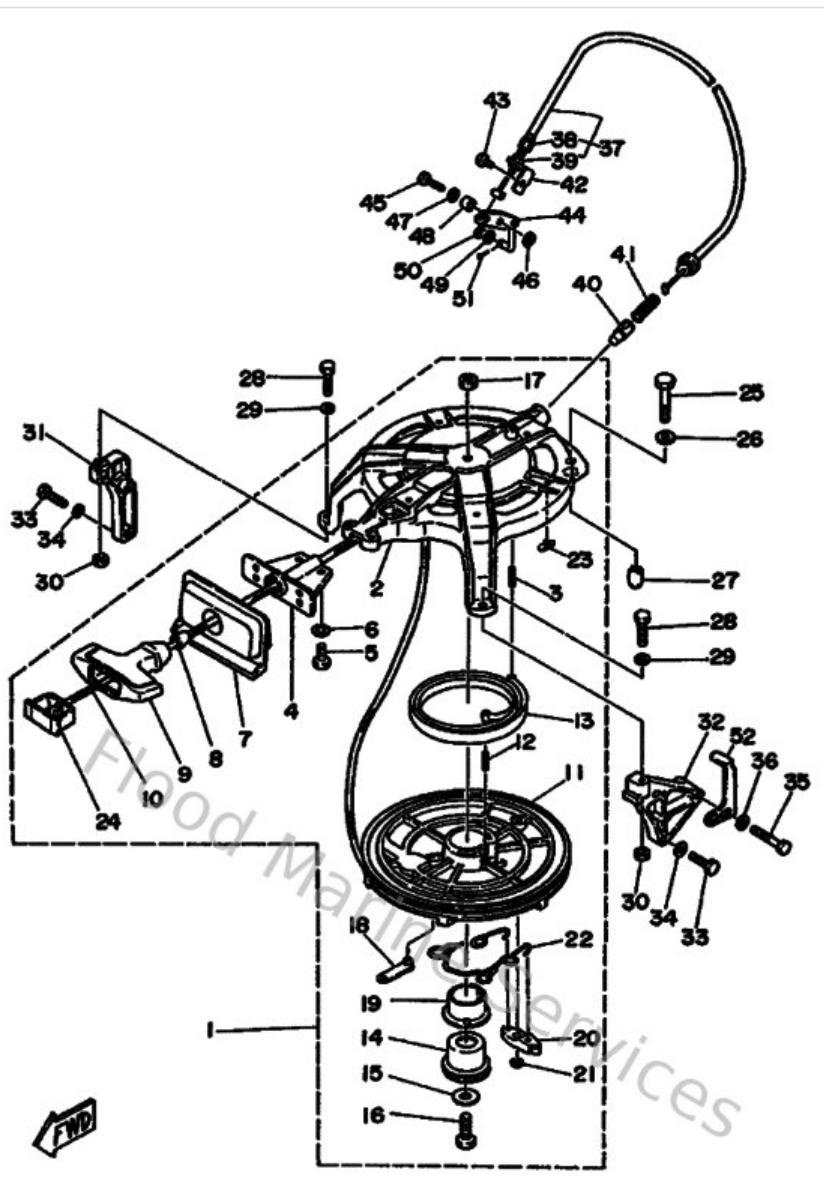
Ref	Part	
1	689157100300 Starter Assembly	Buy now
2	676157110094 Case, Starter	Buy now
3	916904002000 Pin, spring	Buy now
4	689157580194 Guide De Cable	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	689157620100 Seal, Rubber 2	Buy now
8	689157890000 Damper	Buy now
9	689157550100 Handle, starter	Buy now
13	9051009M0000 Spring, starter (676)	Buy now
14	676157170000 Shaft, Starter	Buy now
15	902010830900 Washer, Plate	Buy now
16	970130802500 Bolt (682)	Buy now
17	676157990100 Clip	Buy now
18	9038635M0100 Bushing (676)	Buy now

Starter



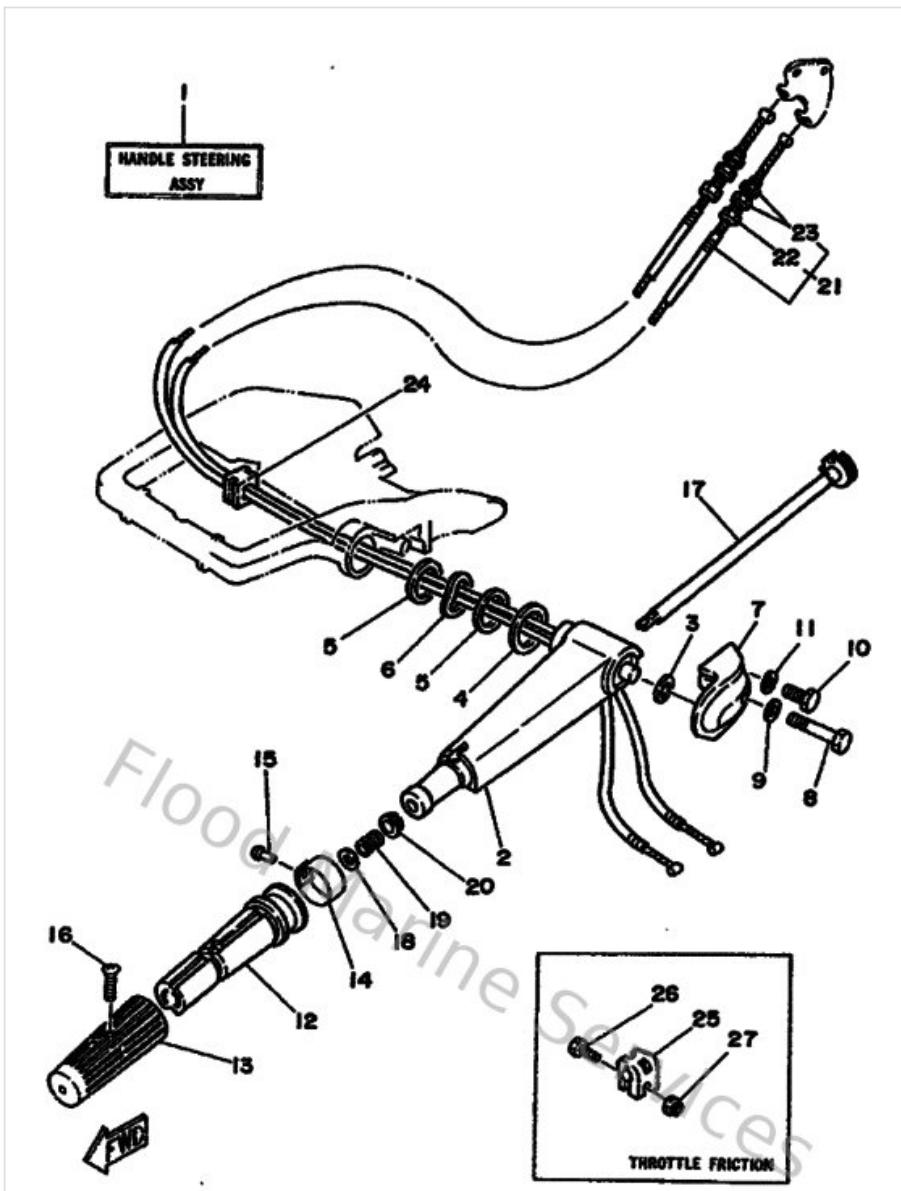
Ref	Part	
20	676157410300 Pawl, drive	Buy now
21	9343006M0200 Circlip (689)	Buy now
22	676157050000 Spring, pawl drive	Buy now
23	676157730000 Stay 3	Buy now
24	6F5157790200 Cover	Buy now
25	970900803500 Bolt(70w)	Buy now
26	929900860000 Washer, plain (663)	Buy now
27	995101201600 Pin, dowel	Buy now
28	970800603000 Bolt(jf7)	Buy now
30	953030660000 Nut(661)	Buy now
32	656157720094 Stay 2	Buy now
33	973130602500 Bolt	Buy now
35	973130604500 Bolt, hexagon	Buy now
37	656157700000 Wire Comp Starter Stop	Buy now
38	901230604900 Bolt(6A9)	Buy now

Starter



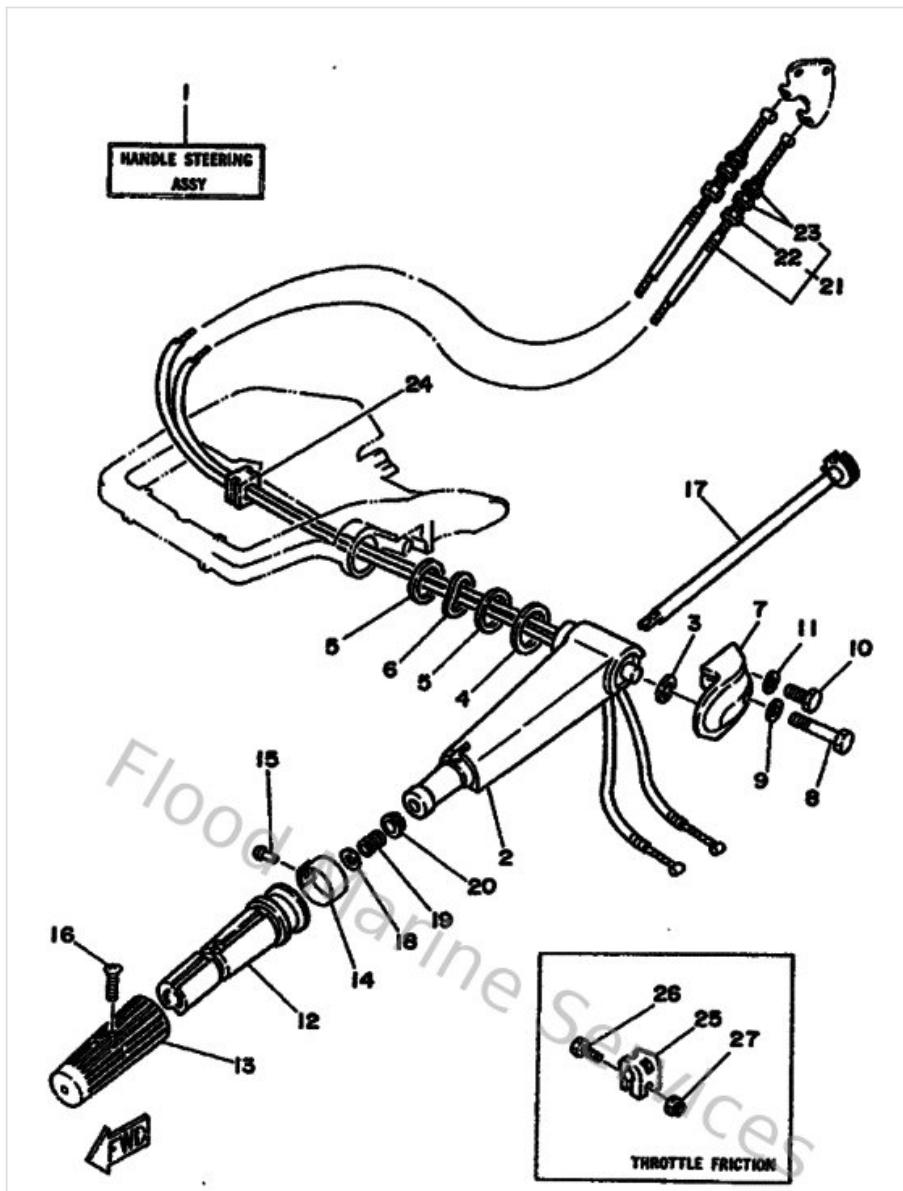
Ref	Part	
39	953800660000 Nut(661)	Buy now
40	656157490000 Link comp, starter stop	Buy now
41	905011022700 Spring, compreshion(656)	Buy now
42	656157740000 Stay 4	Buy now
43	973130601000 Bolt	Buy now
45	970800602000 Bolt(7u8)	Buy now
47	902060801000 Washer(656)	Buy now
48	903870656800 Collar (3I6)	Buy now
49	902060500500 Washer, wave(656)	Buy now
50	929900560000 Washer, plain (646)	Buy now
51	914901601000 Pin, cotter	Buy now
52	689813320100 Plate, timming	Buy now

Steering



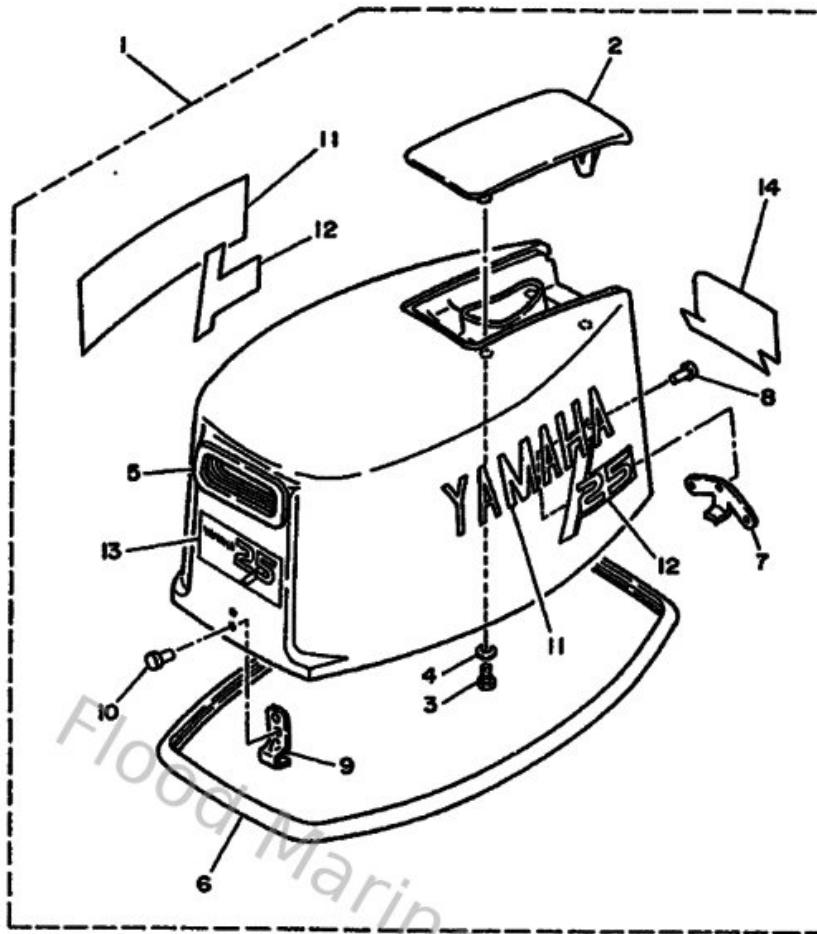
Ref	Part	
3	905601407600 Spacer 648421550000	Buy now
4	902023404300 Spacer Handle 2 (648)	Buy now
5	9020128M0000 Rondelle, Plate	Buy now
6	9020628M0700 Rondelle, Ondulee	Buy now
8	973950605000 Bolt(jf7)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	970800602000 Bolt(7u8)	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6G1421770000 Rubber, handle	Buy now
14	695421370300 Indicator, Throttle	Buy now
15	9026902M0900 Rivet(6l5)	Buy now
16	901520501100 Screw, countersunk	Buy now
17	689421380000 Lever, throttle	Buy now
18	929901060000 Washer, plate	Buy now
19	905012321500 Spring (655)	Buy now

Steering



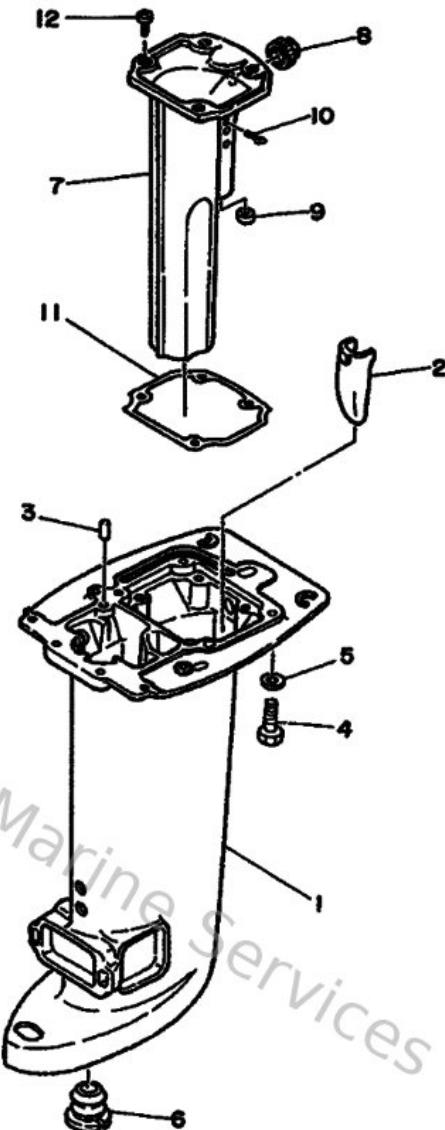
Ref	Part	
20	903860803200 Bushing (650)	Buy now
21	689263110300 Cable, throttle 1	Buy now
22	9012306M0000 Bolt(6A9)	Buy now
23	901700618300 Nut, hexagon(664)	Buy now
24	904801215600 Grommet	Buy now
25	656421260100 Piece, friction	Buy now
26	973950602000 Bolt(7u8)	Buy now
27	901850606200 Nut selflocking (656)	Buy now

Top Cowling



Ref	Part	
3	973950601200 Bolt(gh1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	689157610000 Seal 1	Buy now
7	689426470000 Holder, clamp band	Buy now
8	9026604M0100 Rivet (689)	Buy now
9	6G0426510100 Hook 1	Buy now
10	9026604M0000 Rivet 2 (662)	Buy now

Upper Casing



Ref	Part	
3	936061201900 Pin, dowel (614)	Buy now
4	973950803000 Bolt, hexagon (fj1)	Buy now
6	689451270000 Seal	Buy now
7	664411310194 Manifold, ext. 1	Buy now
8	664411330000 Gasket, exhaust manifold 1	Buy now
9	664411350000 Gasket, exhaust manifold	Buy now
10	914903003000 Pin, cotter	Buy now
11	664411340000 Gasket, exhaust manifold	Buy now
12	925800601600 Screw pan head	Buy now

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