



Yamaha 25MHB3 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

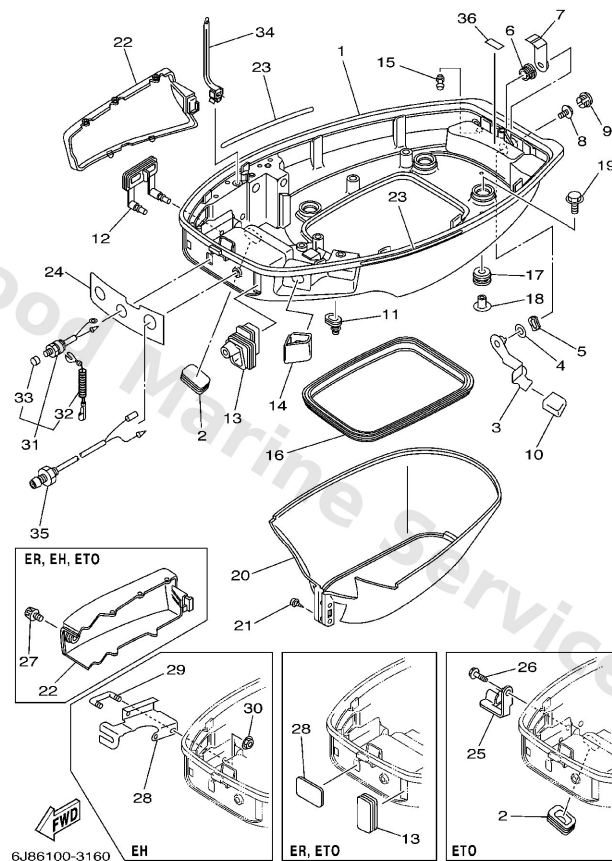
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
BRACKET 3	13
BRACKET 4	16
CARBURETOR	19
CONTROL 1	22
CONTROL 2	25
CRANKSHAFT. PISTON	26
CYLINDER. CRANKCASE	28
ELECTRICAL 1	31
ELECTRICAL 2	33
ELECTRICAL 3	35
ELECTRICAL 4	37
FUEL 1	40
FUEL 2	42
FUEL TANK	43
GENERATOR	45
INTAKE	47
LOWER CASING. DRIVE 1	49
LOWER CASING. DRIVE 2	55
OIL PUMP	58
POWER TRIM & TILT ASSY	62
REMOTE CONTROL ASSY	67
REMOTE CONTROL ATTACHMENT	72
REMOTE CONTROL BOX	74
REPAIR KIT 1	75
REPAIR KIT 2	77
STARTER	79
STARTING MOTOR	82
STEERING	85
STEERING GUIDE	88
TOP COWLING	89
UPPER CASING	91

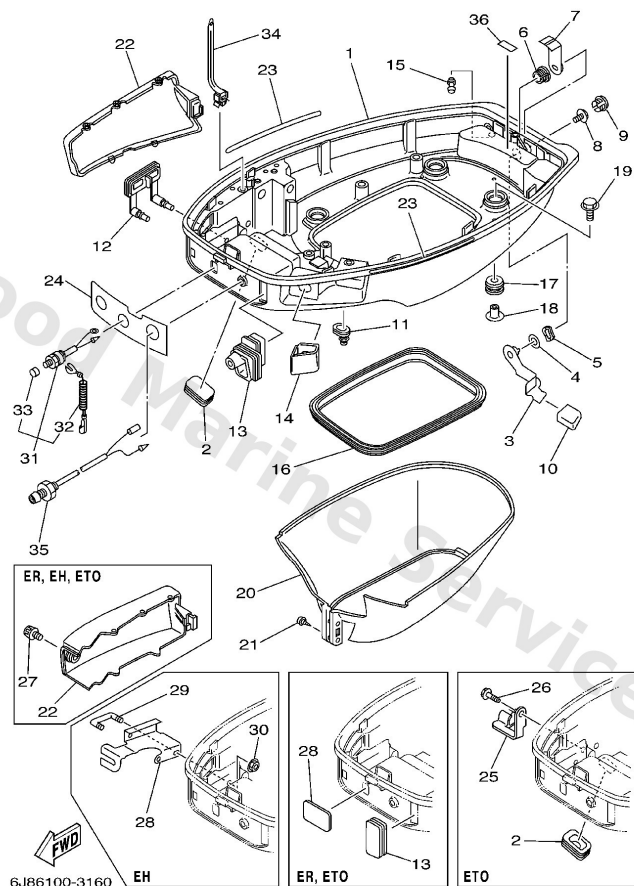
Bottom Cowling



D5

Ref	Part	
1	6J8-42711-03-4D Cowling, bottom 1	Buy now
2	688-42726-10 Grommet	Buy now
2	6H4-42726-00 Grommet	Buy now
3	6J8-42815-00-4D Lever, clamp	Buy now
4	90202-12M25 Washer, plate(6j8)	Buy now
5	90206-12052 Washer, wave (666)	Buy now
6	90386-12M61 Bush(6j8)	Buy now
7	6J8-42816-00 Lever, clamp	Buy now
8	95895-06012 Bolt, flange deep recess	Buy now
9	6J8-42728-01 Cap	Buy now
10	6J84283100 Bushing	Buy now
11	6G1-42727-00 Grommet	Buy now
12	6J8-42724-00 Grommet	Buy now
13	6J8-42726-00 Grommet	Buy now
13	6J8-42726-10 Grommet	Buy now

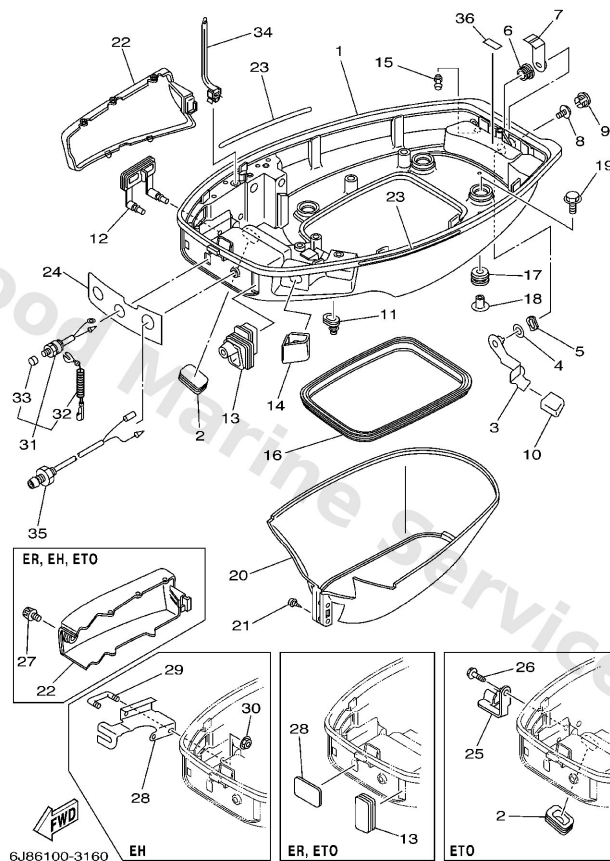
Bottom Cowling



D5

Ref	Part	
14	6J8-42725-01 Grommet	Buy now
15	6H3-44391-01 Nipple, hose	Buy now
16	6J8-42716-00 Rubber seal 1	Buy now
17	90480-09M21 Grommet (6e9)	Buy now
18	90387-06M41 Collar (6e9)	Buy now
19	90119-06M61 Bolt, with washer	Buy now
20	6J8-42741-01 Apron	Buy now
21	90164-06M01 Screw (6f5)	Buy now
22	6J8-42723-01 Cover, bottom	Buy now
22	6J8-42723-51 Cover, bottom (dbn:gray)	Buy now
23	6J8-42735-00 Protector	Buy now
24	6J8-42719-10 Panel, front lower N.O/I	Buy now
24	6J8-42719-20 Panel, front lower O/I	Buy now
25	90464-09M51 Clamp	Buy now
26	90109-06M86 Bolt	Buy now

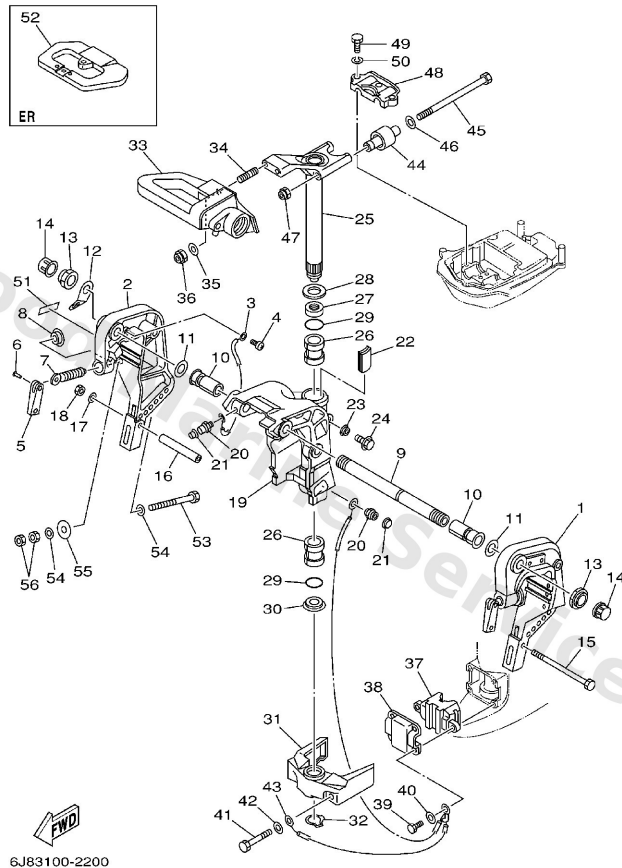
Bottom Cowling



D5

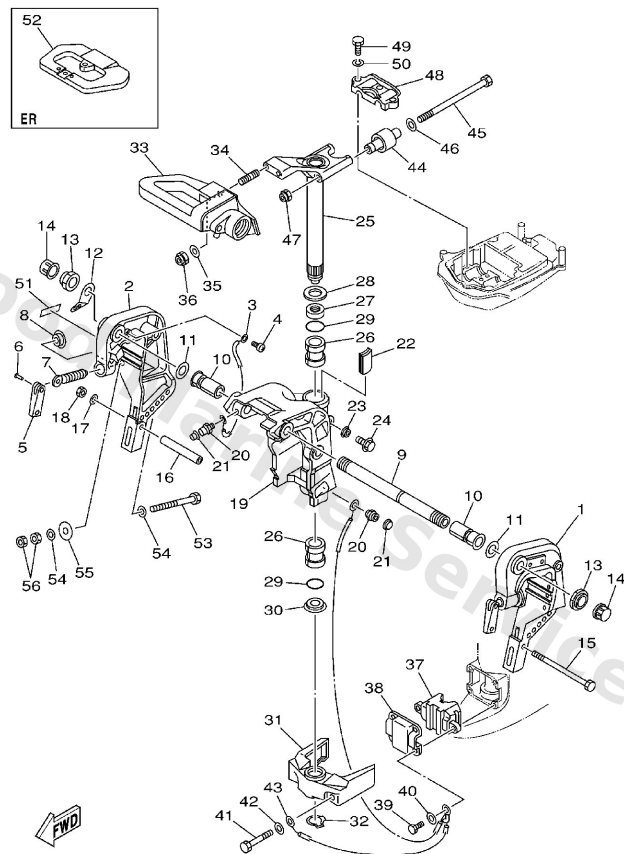
Ref	Part	
27	6J8-42846-00 Screw	Buy now
28	6J8-42726-20 Grommet	Buy now
28	6J8-48532-00 Bracket, remote control 2	Buy now
29	90109-06M29 Bolt(6j8)	Buy now
30	90179-06M24 Nut(6j8)	Buy now
31	689-82575-04 Engine stop switch assembly	Buy now
32	682-82556-00 Lanyard, stop switch	Buy now
33	689-8257Y-00 Cap	Buy now
34	90465-13M76 Clamp	Buy now
35	6J8-85410-00 Emergency signal light assembly	Buy now
36	6E7-42791-00 Mark 1 FOR USA	Buy now
36	6E7-42791-10 Mark 1 FOR CANADA,	Buy now

Bracket 1



Ref	Part	
1	6H4-43111-05-4D Bracket, clamp 1	Buy now
2	6H4-43112-04-4D Bracket, clamp 2	Buy now
3	6E5-82148-00 Wire, lead 5	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	6E0-43118-01 Handle, transom clamp	Buy now
6	90243-04M01 Pin(6a1)	Buy now
7	90149-14M12 Screw(6h4)	Buy now
8	648-43114-01 Pad, transom clamp	Buy now
9	6J8-43131-01 Bolt, clamp bracket	Buy now
10	90386-22M69 Bush(6k9)	Buy now
11	90201-22M03 Washer, plate(64j)	Buy now
12	6J8-43113-01 Plate, clamp bracket	Buy now
13	90185-22043 Nut, self-locking	Buy now
14	6G5-43145-01 Cap, clamp bracket	Buy now
15	90101-08339 Bolt, hexagon (656)	Buy now

Bracket 1

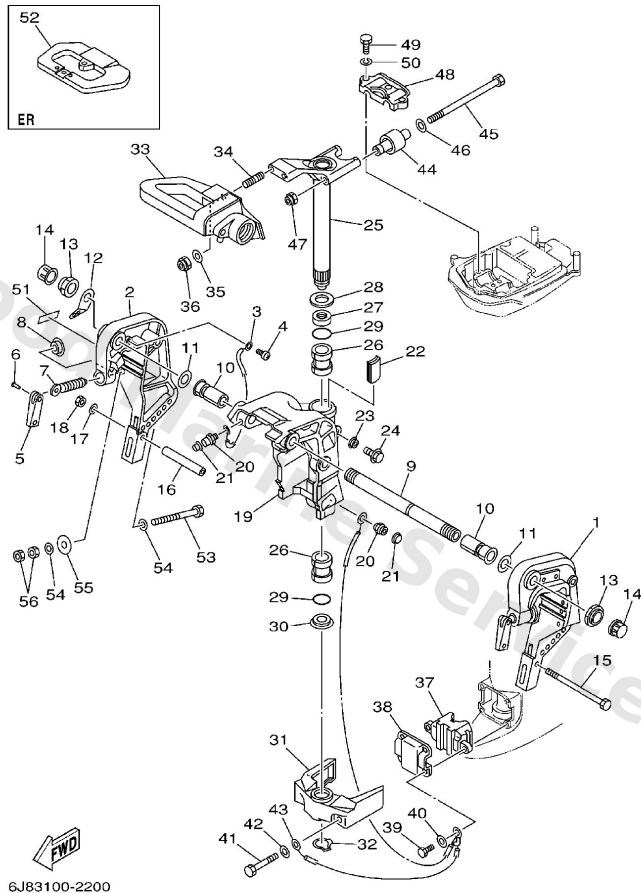


6J83100-2200

E6

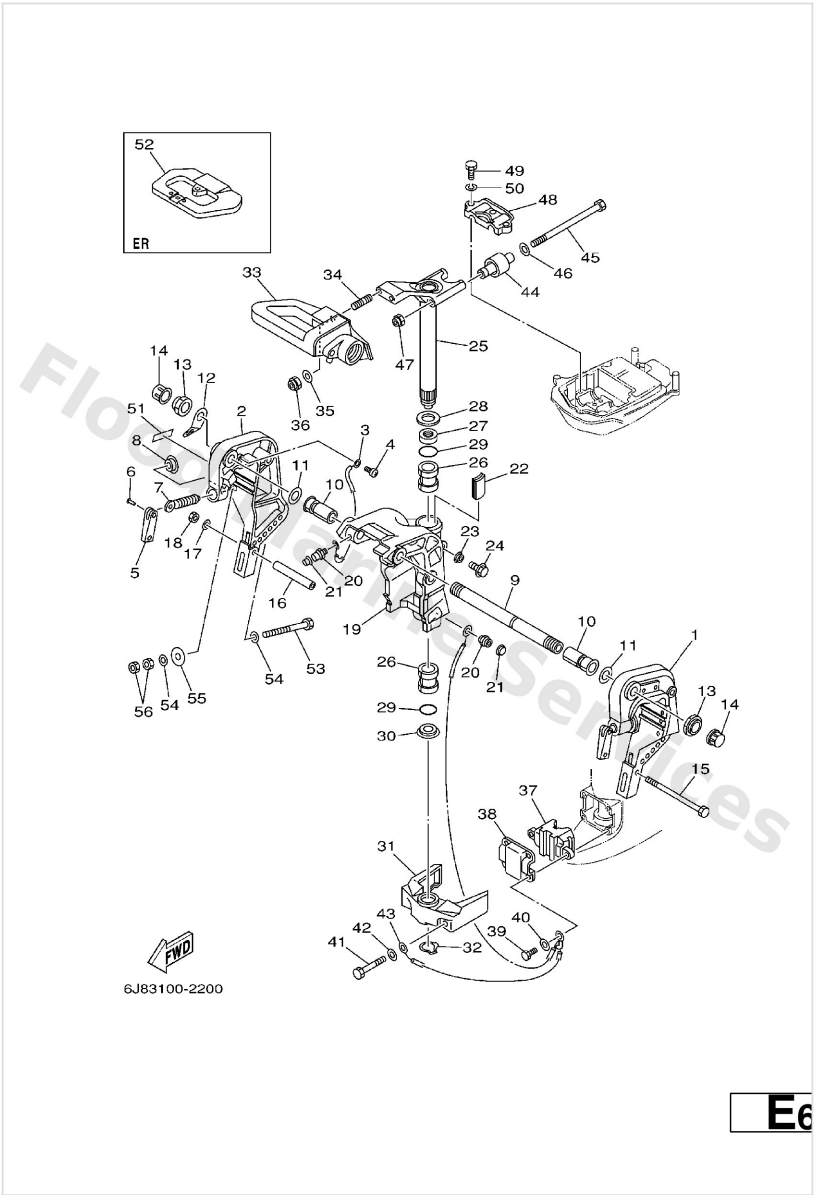
Ref	Part	
16	90387-08M03 Collar	Buy now
17	92995-08600 Washer, plain (663)	Buy now
18	95380-08600 Nut (661)	Buy now
19	6J8-43311-04-4D Bracket, swivel	Buy now
20	93700-06M03 Nipple, grease(6a1)	Buy now
21	663-45119-00 Cap, grease nipple AP	Buy now
22	6J8-42528-00 Plate, friction	Buy now
23	689-43373-01 Seal, damper	Buy now
24	90105-06M18 Bolt (689)	Buy now
25	6J8-42510-02-4D Steering bracket assembly	Buy now
26	90386-30M77 Bush(6h0)	Buy now
27	90386-30M78 Bush(6h0)	Buy now
28	90201-30M00 Washer, plate(6h1)	Buy now
29	93210-29M94 O-ring(6h1)	Buy now
30	90386-30M60 Bush(6j8)	Buy now

Bracket 1



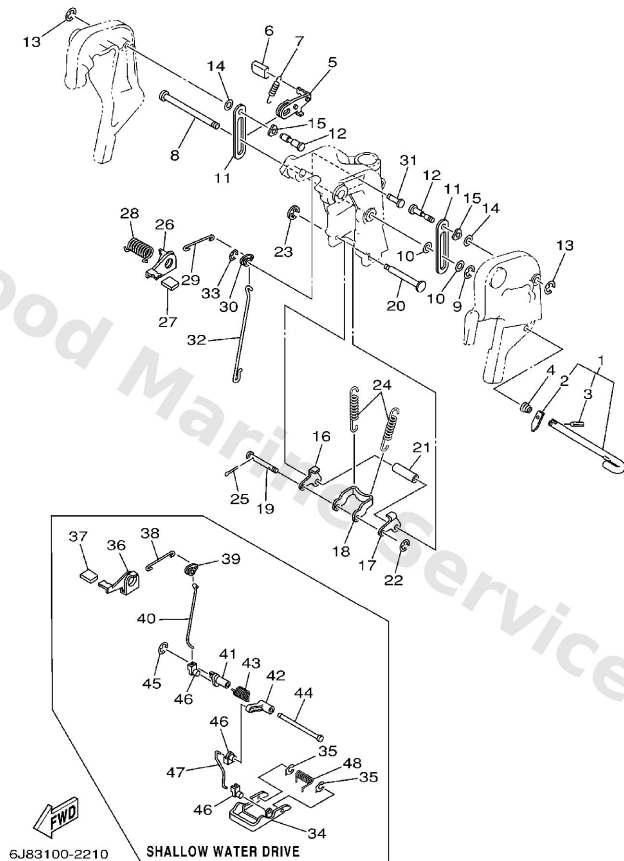
Ref	Part	
31	6H4-44551-02-4D Housing, lower mount rubber 1	Buy now
32	93410-28M06 Circlip (688)	Buy now
33	6J8-42121-02-4D Bracket	Buy now
34	90116-10M28 Bolt, stud	Buy now
35	92995-10600 Washer, plate	Buy now
36	90185-10051 Nut, self-locking	Buy now
37	6H4-44557-00 Mount, lower front S	Buy now
37	6H4-44557-10 Mount, lower front L	Buy now
38	6H4-44553-01 Cover, lower mount	Buy now
39	97095-08025 Bolt (62g)	Buy now
41	97095-10060 Bolt, hexagon	Buy now
43	6H4-82127-00 Wire, lead 2	Buy now
44	6H4-44514-00 Mount, upper side	Buy now
45	90109-08M26 Bolt(6j8)	Buy now
46	90201-09425 Washer, plate (663)	Buy now

Bracket 1



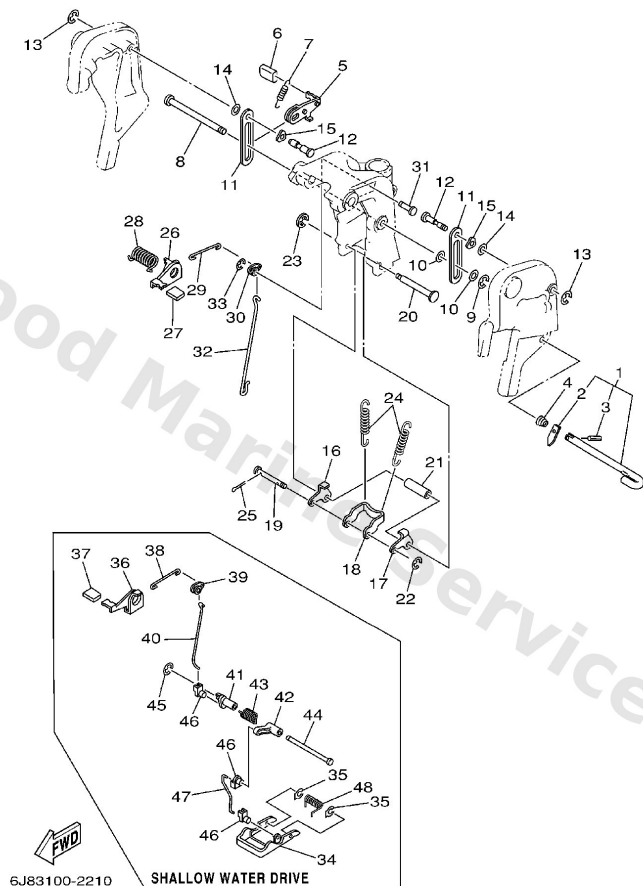
Ref	Part	
47	90185-08045 Nut, self-locking	Buy now
48	6J8-44511-00-4D Cover, upper mount	Buy now
49	97075-08035 Bolt(70w)	Buy now
50	92995-08100 Ybs67-8 washer, spring	Buy now
51	63V-82377-50 Label (Spark, Ignition) FOR CANADA	Buy now
52	6J8-48511-51-4D Hook, steering	Buy now
53	90101-10M58 Bolt	Buy now
55	90201-12426 Washe, plate(663)	Buy now
56	95380-10600 Nut(624)	Buy now

Bracket 2



Ref	Part	
1	6H4-43160-01 Tilt rod assembly	Buy now
2	676-43165-00 Stopper plate, titl lock rod	Buy now
3	91690-30010 Pin, spring (663)	Buy now
4	90502-10M04 Spring, conical(6f5)	Buy now
5	6J8-43181-01 Lever, tilt stop 1	Buy now
6	682-43318-01 Cover	Buy now
7	90506-12M25 Spring, tension(6h4)	Buy now
8	90249-12M28 Pin(6h4)	Buy now
9	93430-10M00 Circlip	Buy now
10	90202-12031 Washer, plate 6484412600	Buy now
11	6J8-43627-00 Stopper	Buy now
12	90249-12M27 Pin(6f6)	Buy now
15	90206-12M16 Washer, wave(6j8)	Buy now
16	6J8-43614-00 Plate, tilt lock	Buy now
17	6J8-43615-00 Plate, tilt lock	Buy now

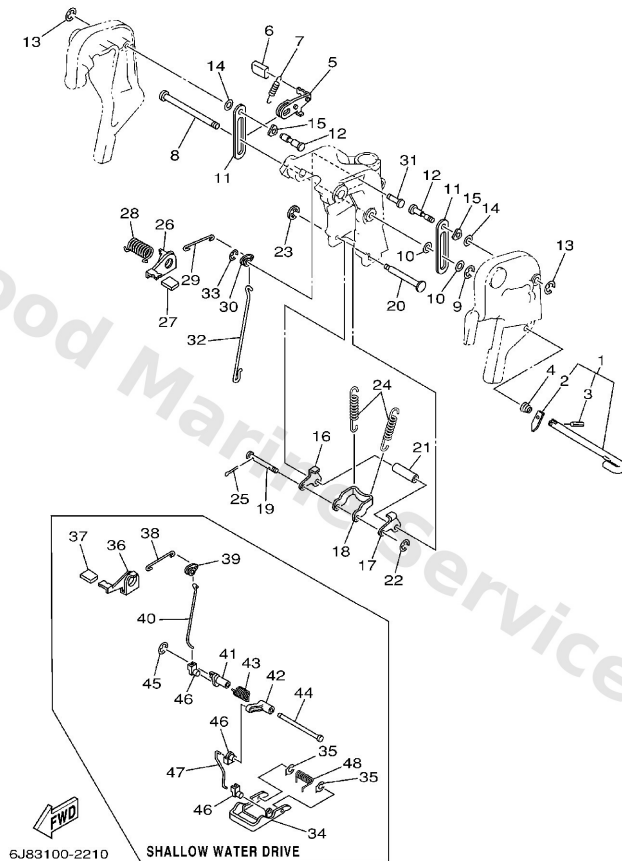
Bracket 2



F2

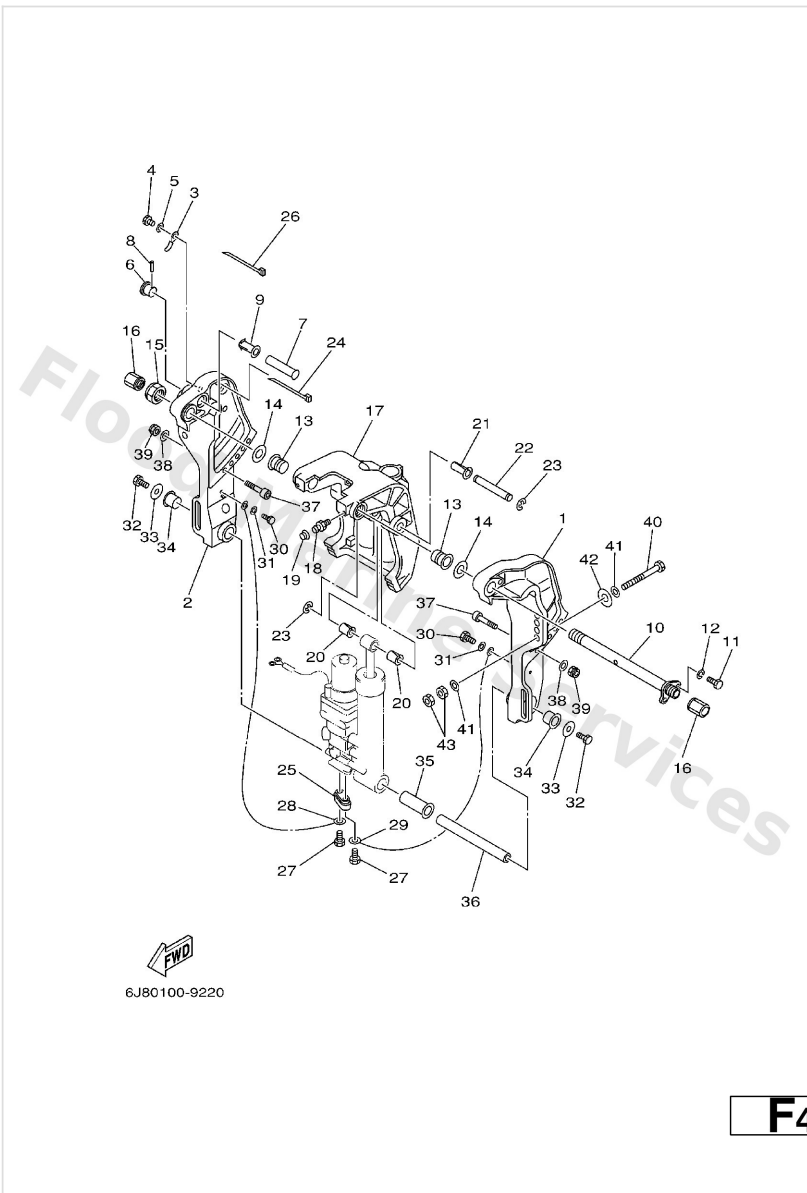
Ref	Part	
18	6J8-43613-01 Arm, tilt lock	Buy now
19	6H4-43659-00 Shaft, reverse lock	Buy now
20	6J8-43611-01 Shaft, tilt lock	Buy now
21	90387-07M64 Collar (6h4)	Buy now
22	93430-06M02 Circlip (689)	Buy now
23	99080-05600 Circlip(22k)	Buy now
24	90506-32M22 Spring, tension(6j8)	Buy now
25	91490-20010 Pin, cotter	Buy now
26	6J8-43631-00 Lever, tilt	Buy now
27	6J8-43633-00 Cover, tilt lever	Buy now
28	90508-18M23 Spring, torsion(6h4) FOR SHALLOW	Buy now
29	6H4-43616-00 Rod, tilt lock 1	Buy now
30	6J8-43641-00 Lever, tilt	Buy now
31	90249-06M24 Pin(6h4) FOR SHALLOW	Buy now
32	6J8-43617-00 Rod, tilt lock	Buy now

Bracket 2



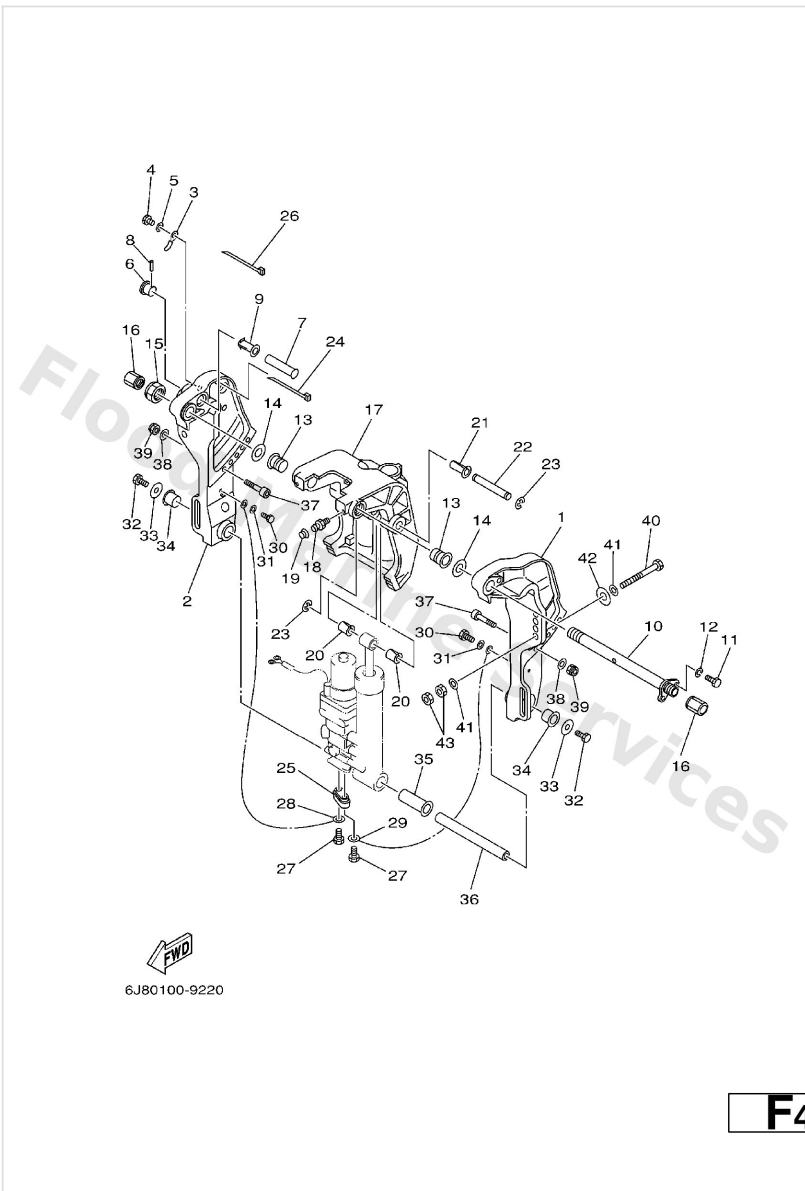
Ref	Part	
34	6J8-43681-01 Lever, shallow water drive	Buy now
35	6J8-43673-00 Washer 1	Buy now
36	6J8-43631-10 Lever, tilt	Buy now
40	6J8-43617-10 Rod, tilt lock	Buy now
41	6J8-43186-00 Lever	Buy now
42	6J8-43187-00 Lever 2	Buy now
43	90508-25M21 Spring, torsion(6h4)	Buy now
44	90249-07M25 Pin(6h4)	Buy now
46	6J8-41262-00 Joint, choke lever	Buy now
47	6J8-43616-10 Rod, tilt lock	Buy now
48	90508-20M22 Spring, torsion(6h4)	Buy now

Bracket 3



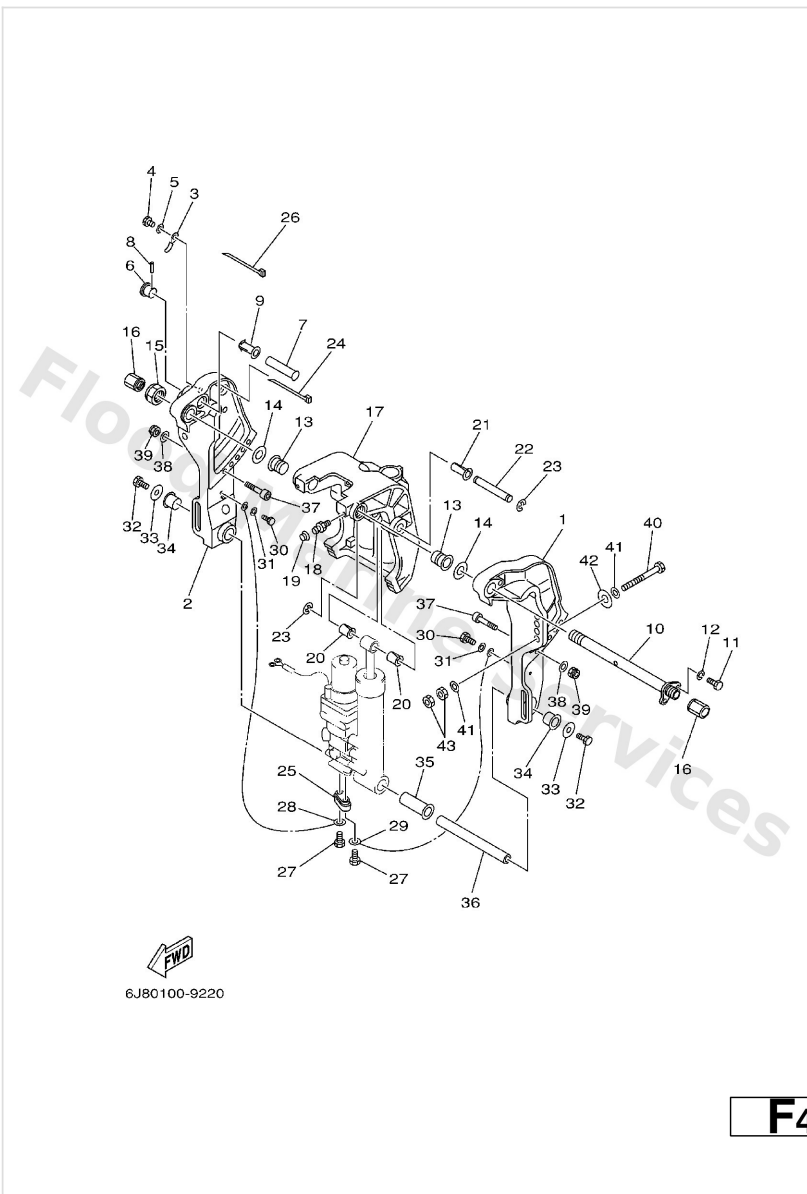
Ref	Part	
1	6K9-43111-10-4D Bracket, clamp 1	Buy now
2	6K9-43112-10-4D Bracket, clamp	Buy now
3	90465-10M77 Clamp	Buy now
4	97095-06010 Bolt	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	65W-43192-00 Knob, stopper	Buy now
7	65W-43191-00 Shaft, stopper	Buy now
8	91690-30018 926-51502-00 pin, spring (700)	Buy now
9	90386-14MA1 Bush	Buy now
10	6K9-43131-01 Bolt, clamp bracket	Buy now
11	97095-08020 Bolt, hexagon	Buy now
12	92995-08100 Ybs67-8 washer, spring	Buy now
13	90386-22M15 Bushing (688)	Buy now
14	90201-22M03 Washer, plate(64j)	Buy now
15	90185-22M11 Nut, self-locking	Buy now

Bracket 3



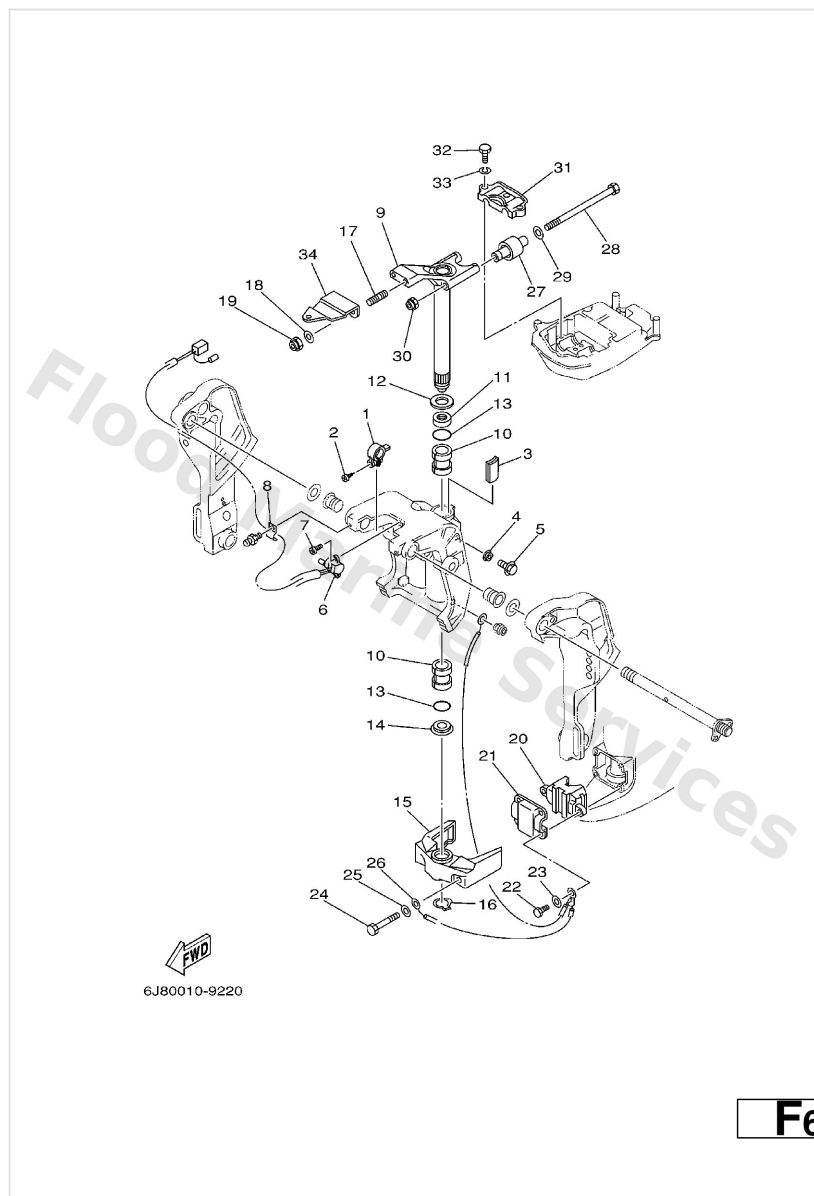
Ref	Part	
16	6G5-43145-01 Cap, clamp bracket	Buy now
17	6K9-43311-01-4D Bracket, swivel	Buy now
18	93700-06M03 Nipple, grease(6a1)	Buy now
19	663-45119-00 Cap, grease nipple AP	Buy now
20	90386-12MA0 Bush, solid	Buy now
21	90386-12M98 Bush	Buy now
22	90249-12M38 Pin	Buy now
23	93430-10M00 Circlip	Buy now
24	90465-13M11 Clamp (6e5)	Buy now
25	65W-45251-00 Anode	Buy now
26	90465-11M10 Clamp	Buy now
27	90101-06020 Bolt	Buy now
28	6H1-82148-00 Wire, lead	Buy now
29	6U0-82127-00 Wire, lead 5	Buy now
30	97095-06014 Bolt(gj3)	Buy now

Bracket 3



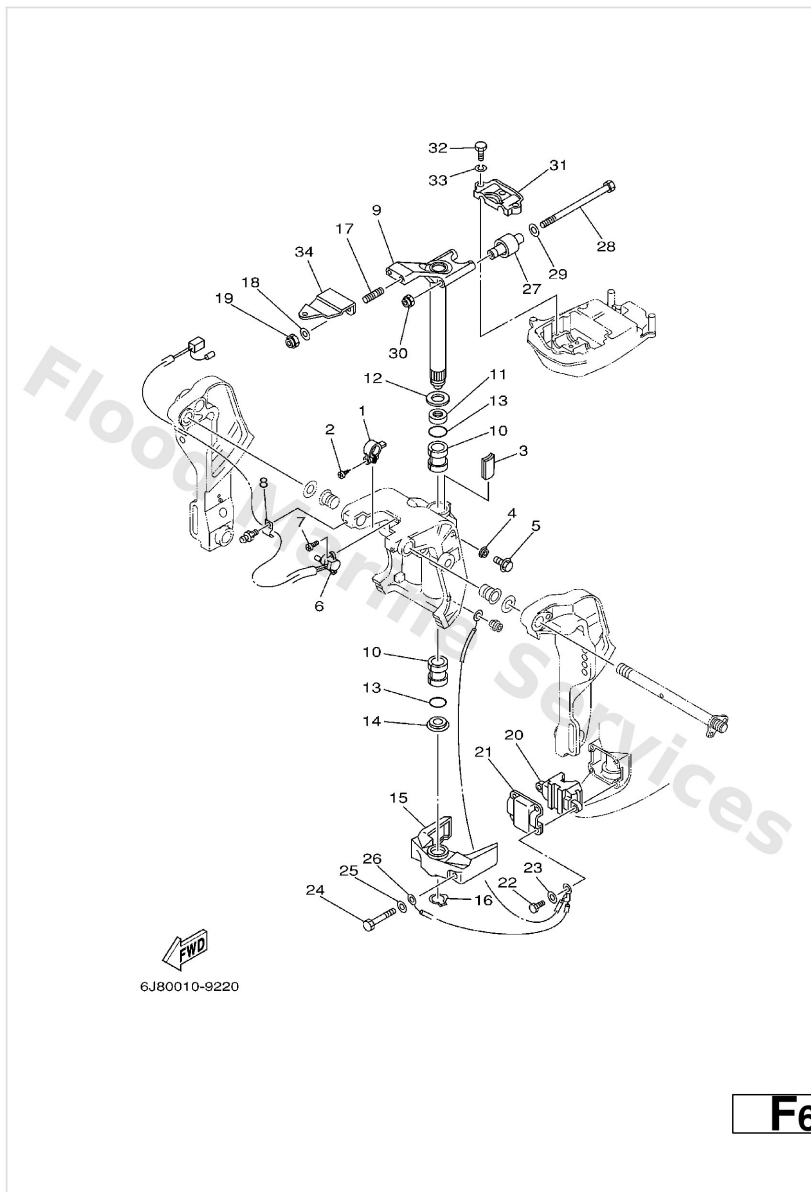
Ref	Part	
32	97080-08016 Bolt	Buy now
33	90201-08M00 Washer, plate(6e0)	Buy now
34	90386-18M44 Bushing (6g5)	Buy now
35	90386-18MA0 Bush	Buy now
36	90249-18M35 Pin, lower shock mount	Buy now
37	90110-10M02 Bolt, hexagon socket head	Buy now
38	92995-10600 Washer, plate	Buy now
39	90185-10M13 Nut, self-locking	Buy now
40	90101-12M65 Bolt	Buy now
41	92995-12200 Ybs66-12 washer,plain	Buy now
42	90201-12426 Washe, plate(663)	Buy now
43	95380-12600 Nut (707)	Buy now

Bracket 4



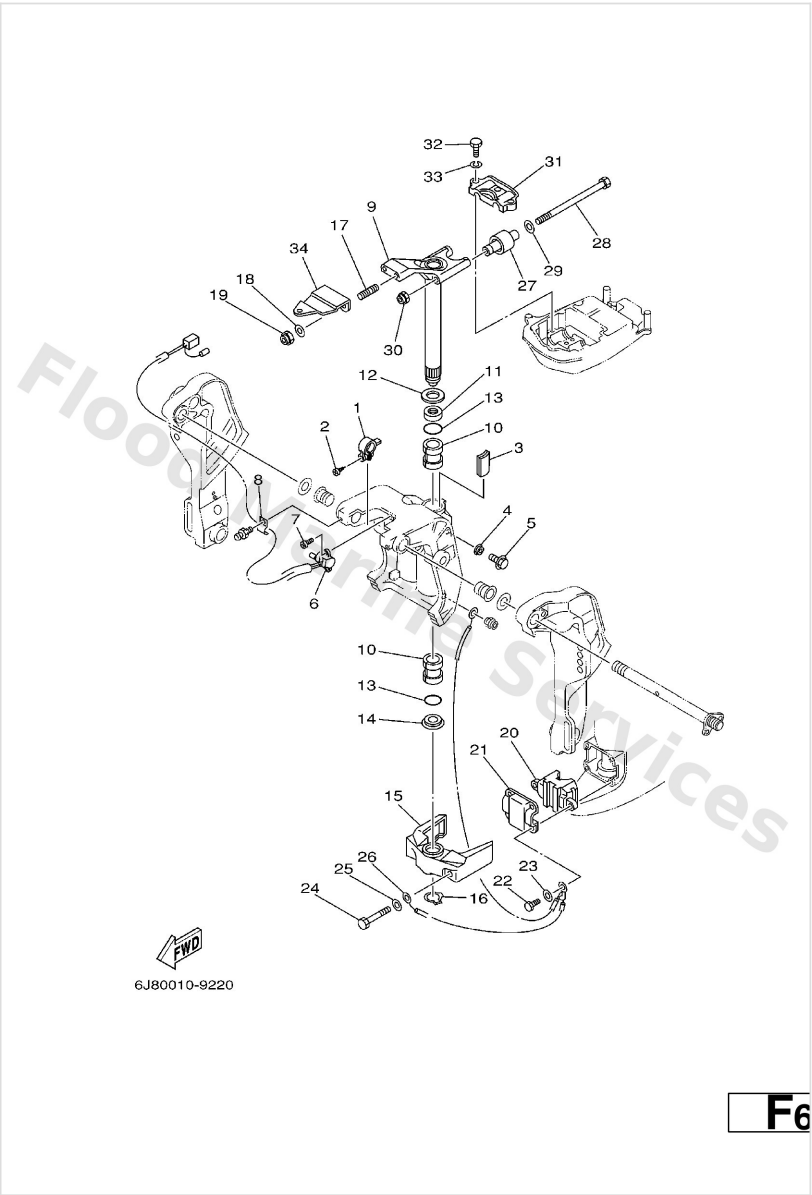
Ref	Part	
1	6K9-43139-01 Cam, trim sender (with screw)	Buy now
2	97780-60525 Screw, tapping(65j)	Buy now
3	6J8-42528-00 Plate, friction	Buy now
4	689-43373-01 Seal, damper	Buy now
5	90105-06M18 Bolt (689)	Buy now
6	64E-83672-02 Trim sender	Buy now
7	97885-06016 Screw, pan head(6b0)	Buy now
8	90465-08M63 Clamp(61u)	Buy now
9	6J8-42510-02-4D Steering bracket assembly	Buy now
10	90386-30M77 Bush(6h0)	Buy now
11	90386-30M78 Bush(6h0)	Buy now
12	90201-30M00 Washer, plate(6h1)	Buy now
13	93210-29M94 O-ring(6h1)	Buy now
14	90386-30M60 Bush(6j8)	Buy now
15	6H4-44551-02-4D Housing, lower mount rubber 1	Buy now

Bracket 4



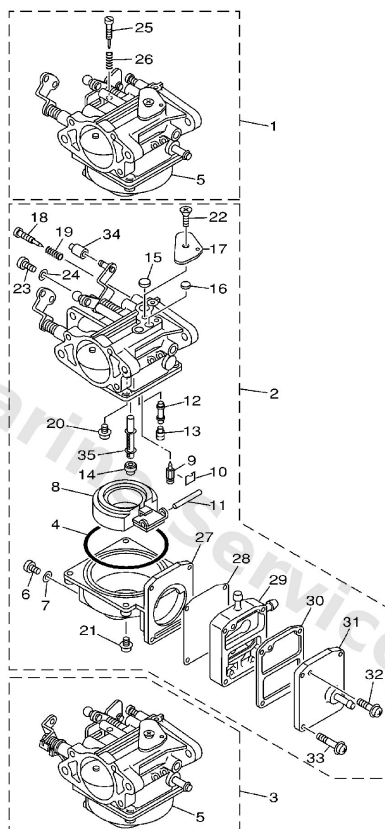
Ref	Part	
16	93410-28M06 Circlip (688)	Buy now
17	90116-10M28 Bolt, stud	Buy now
18	92995-10600 Washer, plate	Buy now
19	90185-10051 Nut, self-locking	Buy now
20	6H4-44557-10 Mount, lower front L	Buy now
21	6H4-44553-01 Cover, lower mount	Buy now
22	97095-08025 Bolt (62g)	Buy now
23	92995-08600 Washer, plain (663)	Buy now
24	97095-10060 Bolt, hexagon	Buy now
26	6H4-82127-00 Wire, lead 2	Buy now
27	6H4-44514-00 Mount, upper side	Buy now
28	90109-08M26 Bolt(6j8)	Buy now
29	90201-09425 Washer, plate (663)	Buy now
30	90185-08045 Nut, self-locking	Buy now
31	6J8-44511-00-4D Cover, upper mount	Buy now

Bracket 4



Ref	Part	
32	97075-08035 Bolt(70w)	Buy now
33	92995-08100 Ybs67-8 washer, spring	Buy now
34	6J8-48511-51-4D Hook, steering	Buy now

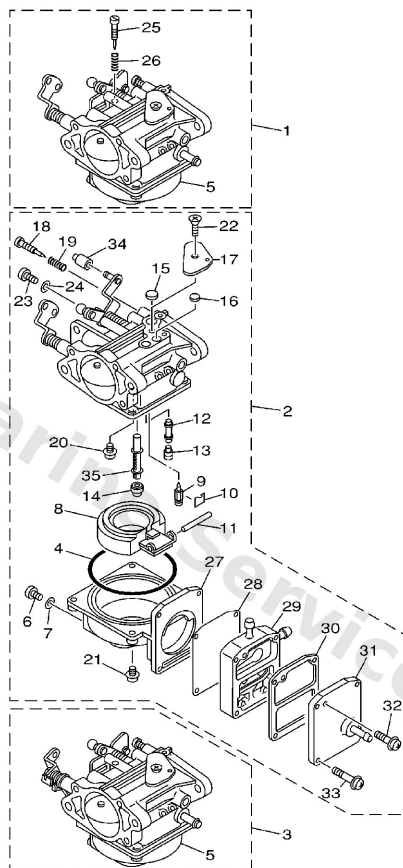
Carburetor



B3

Ref	Part	
1	6J8-14301-01 Carburetor Assembly 1 30-N.O/I	Buy now
1	6J8-14301-11 Carburetor assembly 1 30-O/I	Buy now
1	6K9-14301-01 Carburetor assembly 1 25-N.O/I	Buy now
2	6J8-14302-01 Carburetor assembly 2	Buy now
2	6K9-14302-01 Carburetor assembly 2 25-N.O/I	Buy now
3	6J8-14303-01 Carburetor assembly 3	Buy now
3	6K9-14303-01 Carburetor assembly 3 25-N.O/I	Buy now
4	6J8-14984-00 Gasket, float chamber	Buy now
5	6J8-14980-00 Body Float Chamber #1,3	Buy now
6	6J8-14991-00 Screw, drain	Buy now
7	6J8-14995-00 Gasket, drin screw	Buy now
8	6J8-14985-00 Float	Buy now
9	6J8-14546-00 Valve, needle	Buy now
10	6J8-14159-00 Clip	Buy now
11	6J8-14548-00 Pin, float arm	Buy now

Carburetor

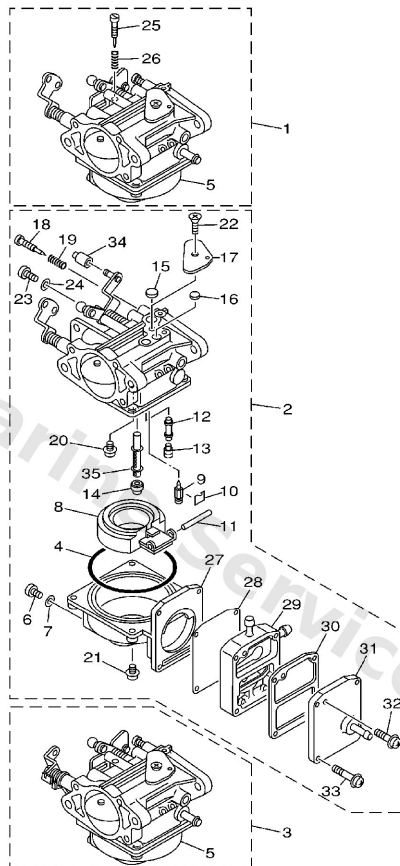


6J80010-9050

B3

Ref	Part	
12	6J8-1492F-25 Jet, air slow (#50)	Buy now
12	6J8-1492F-27 Jet, air slow (#54)	Buy now
13	6J8-14966-00 Plug	Buy now
14	6J8-1492E-48 Jet, main (#96)	Buy now
14	6J8-1492E-51 Jet, main (#102)	Buy now
15	6J8-14126-00 Plug	Buy now
16	6J8-14118-00 Plug	Buy now
17	6J8-14527-01 Plate	Buy now
18	6J8-14923-00 Screw, pilot	Buy now
19	6J8-14555-00 Spring	Buy now
20	97980-04110 Screw, pan head (e56)	Buy now
21	97980-04112 Screw, pan head (686)	Buy now
22	98780-05008 Screw Flat Head(6J8)	Buy now
23	6J8-14592-01 Screw	Buy now
24	92990-05600 Washer, plain (646)	Buy now

Carburetor

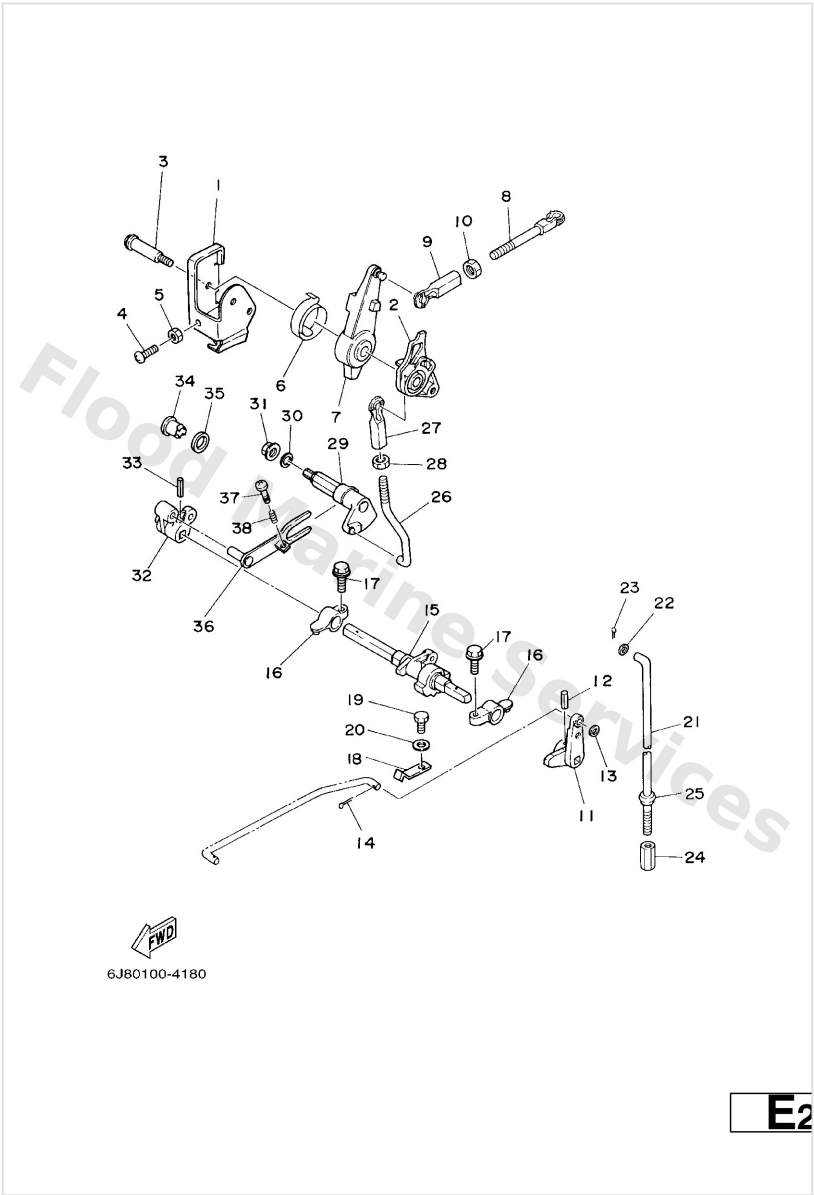


6J80010-9050

B3

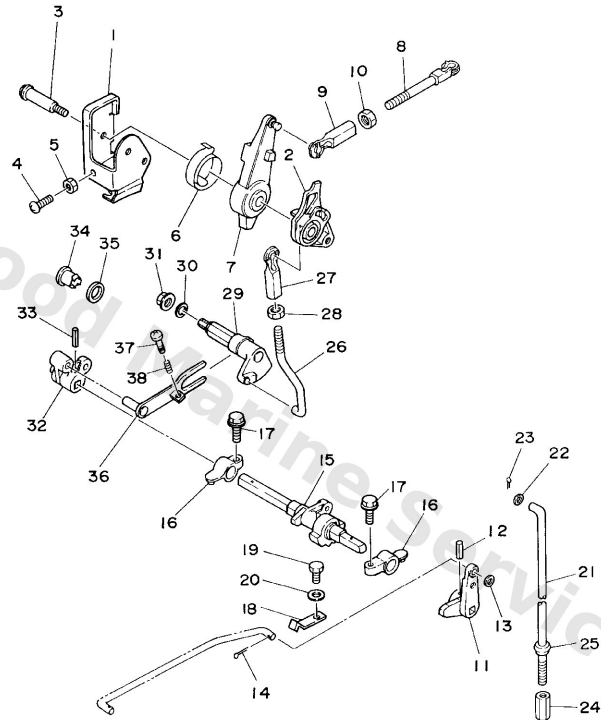
Ref	Part	
25	6J8-14523-00 Screw, stop #1	Buy now
26	6J8-14334-00 Spring, throttle #1	Buy now
27	6J8-14981-00 Body, Float Chamber #2	Buy now
28	6J8-24471-00 Diaphragm #2	Buy now
29	6J8-24415-00 Body comp (with valve) #2	Buy now
30	6J8-24432-00 Gasket, fuel pump 2 #2	Buy now
31	6J8-24452-00 Cover #2	Buy now
32	97980-03122 Screw, with washer(6j8) #2	Buy now
33	97980-04124 Screw, with washer(6j8) #2	Buy now
34	6J8-14578-00 Collar #2	Buy now
35	6J8-1492A-00 Nozzle, main	Buy now

Control 1



Ref	Part	
1	6J8-14497-00 Stay, throttle wire	Buy now
2	6J8-41213-00 Cam, accel.	Buy now
3	90109-06M28 Bolt(6j8)	Buy now
4	97880-06025 Screw, pan head(6b0)	Buy now
5	95303-06600 Nut(661)	Buy now
6	6J8-42167-00 Spring 1	Buy now
7	6J8-41631-02 Lever, magneto control	Buy now
8	689-42169-01 Joint	Buy now
9	682-41237-00 Joint, link 2	Buy now
10	95380-05600 Nut, hexagon (663)	Buy now
11	6J8-44123-00 Arm, shift rod	Buy now
12	90254-03M04 Pin, spring (6h3)	Buy now
13	92990-06200 Ybs66-6 washer, plain	Buy now
14	91490-20012 Pin, cotter (648)	Buy now
15	6J8-44121-00 Lever, shift rod	Buy now

Control 1

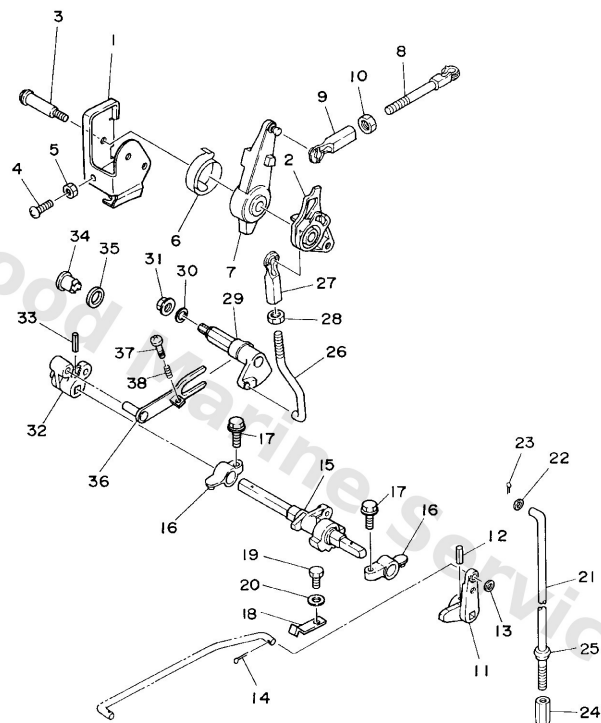


6J8C100-4180

E2

Ref	Part	
16	6G1-41662-01-94 Bracket	Buy now
17	97513-06520 Bolt, with washer(61b)	Buy now
18	6J8-44116-00 Spring	Buy now
19	97095-06012 Bolt(gh1)	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6J8-44143-00 Rod, shift	Buy now
22	92990-05600 Washer, plain (646)	Buy now
23	91490-16010 Pin, cotter	Buy now
24	90170-06015 Connector, shift rod	Buy now
25	689-43373-01 Seal, damper	Buy now
26	6J8-42192-00 Rod 2	Buy now
29	6J8-42154-01 Lever, throttle control	Buy now
30	90202-10024 Washer plate 648441880000	Buy now
31	95780-08300 Nut, nylon (6j8)	Buy now
32	6J8-44142-00 Joint	Buy now

Control 1

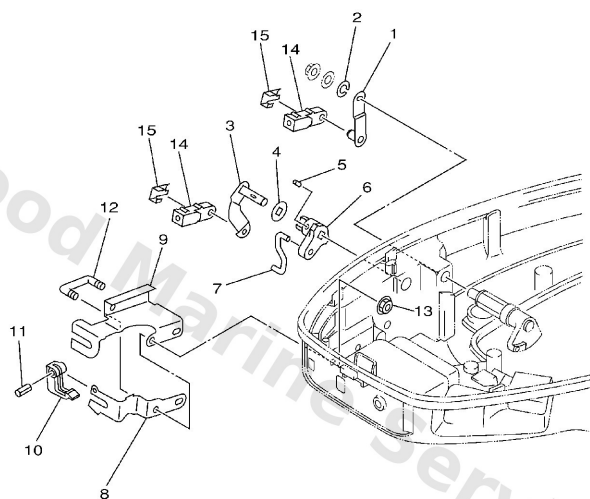


6J8C100-4180

E2

Ref	Part	
34	682-42726-00 Grommet 3	Buy now
35	90202-12M17 Washer, plate (6e0)	Buy now
36	6J8-41211-00 Link, accel.	Buy now
37	97880-04020 Screw, pan head (7h3)	Buy now
38	90501-08M66 Spring, compression(6j8)	Buy now

Control 2

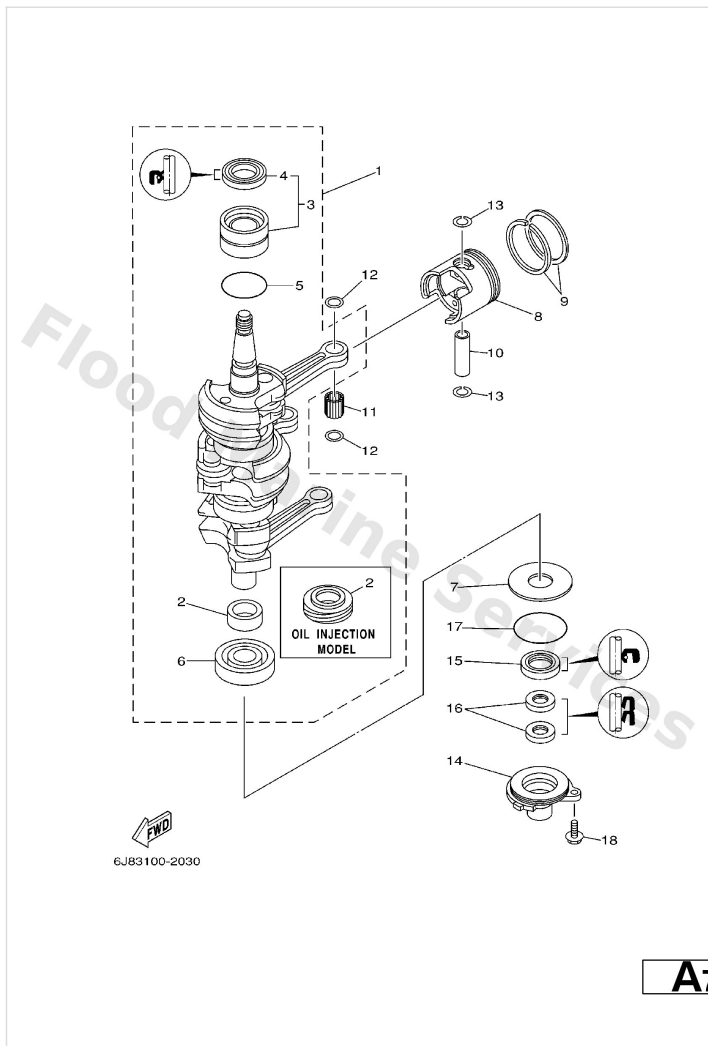


6J80010-9180

E4

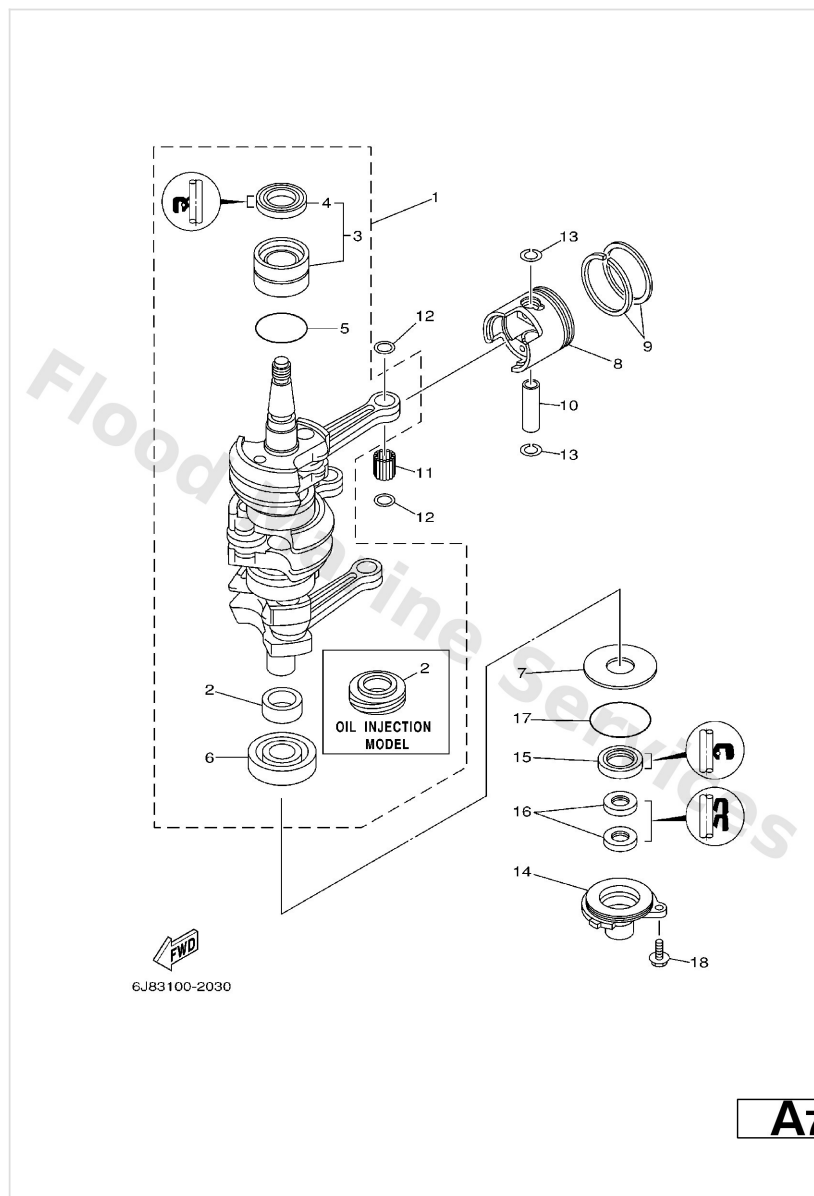
Ref	Part	
1	6J8-48534-00 Throttle lever, control	Buy now
2	92990-08100 Ybs67-8 washer, spring	Buy now
3	6J8-48544-01 Lever, shiftcontrol	Buy now
4	6J8-44177-00 Washer	Buy now
5	90254-03M03 Pin, spring	Buy now
6	6J8-44173-02 Lever, shift control	Buy now
7	6J8-42169-01 Joint	Buy now
8	6J8-48531-00 Bracket, remote control	Buy now
9	6J8-48532-00 Bracket, remote control 2	Buy now
10	682-48538-50 Clamp, cable	Buy now
11	91690-30012 Pin, spring	Buy now
12	90109-06M29 Bolt(6j8)	Buy now
13	90179-06M24 Nut(6j8)	Buy now
14	6G8-26363-00 End, wire 1	Buy now
15	6G8-26364-00 End, wire 2	Buy now

Crankshaft. Piston



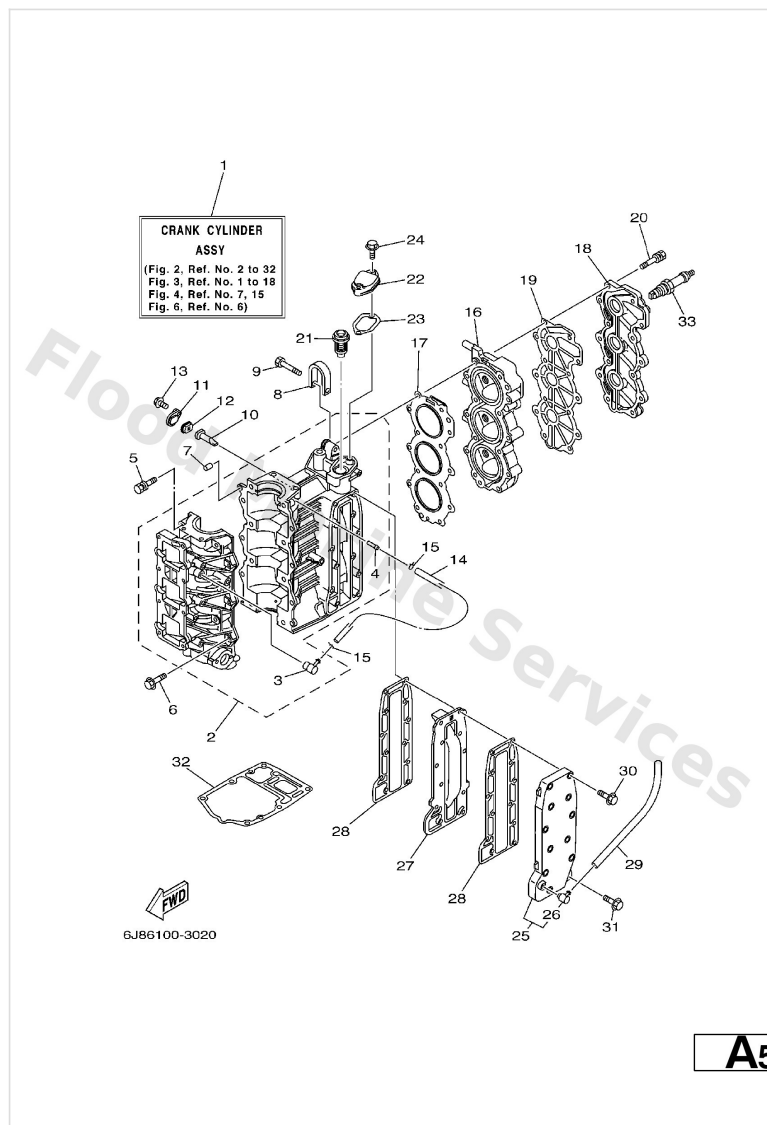
Ref	Part	
1	6J8-11400-01 Crankshaft assembly N.O/I	Buy now
1	6J8-11400-11 Crankshaft assembly O/I	Buy now
2	6J8-11445-00 Spacer N.O/I	Buy now
2	6J8-11536-00 Gear, drive O/I	Buy now
3	93311-632U7 Bearing, cylindrical(6J8)	Buy now
4	93102-26M27 Oil seal(6J8)	Buy now
5	93210-42159 O-ring (647)	Buy now
6	93306-305U3 Bearing(6J8)	Buy now
7	90201-50306 Washer plate 648115870000	Buy now
8	6J8-11631-02-97 Piston (std)	Buy now
8	6J8-11635-02 Piston (0.25mm o/s) AP	Buy now
8	6J8-11636-02 Piston (0.50mm o/s) AP	Buy now
9	6J8-11601-01 Piston ring set (std)	Buy now
9	6J8-11601-11 Piston ring set (1st o/s) AP	Buy now
9	6J8-11601-21 Piston ring set (2nd o/s) AP	Buy now

Crankshaft. Piston



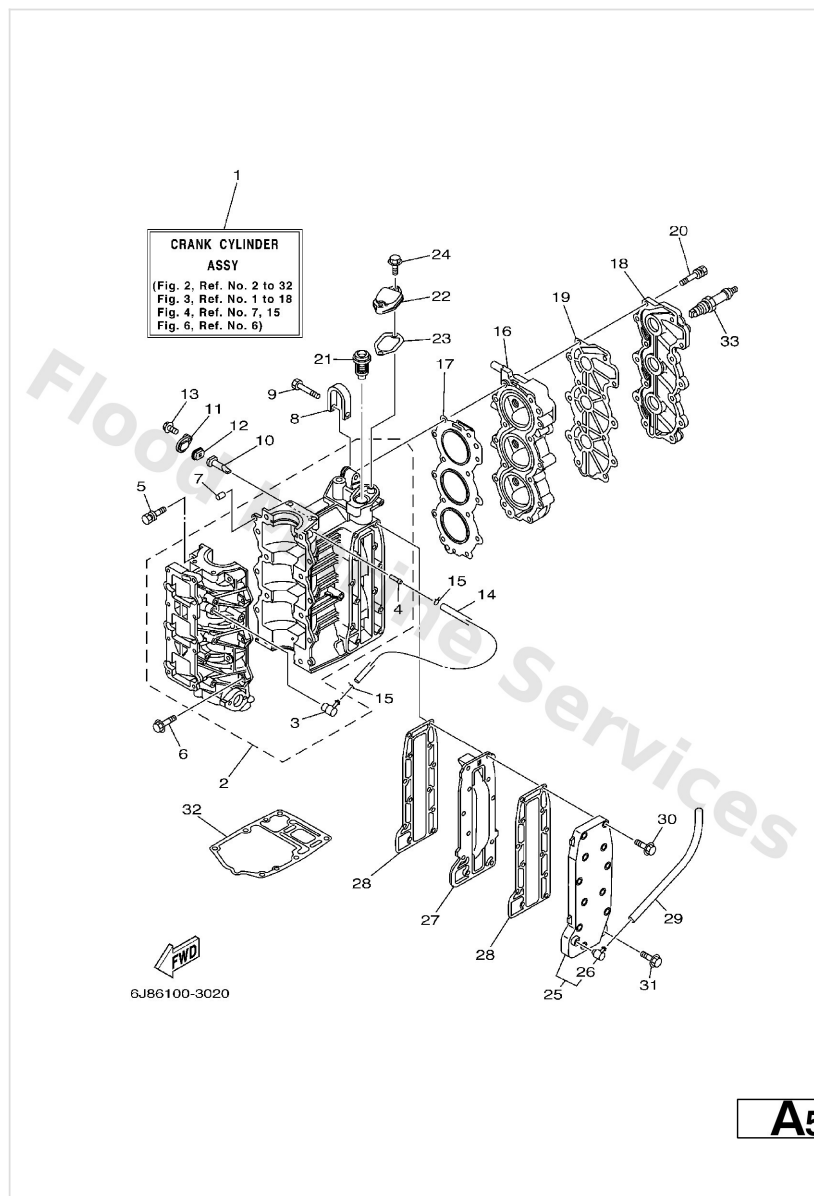
Ref	Part	
10	6J8-11633-00 Pin, piston	Buy now
11	93602-16M10 Pin, dowel(6j8)	Buy now
12	90201-16379 Washer plate	Buy now
13	93450-17129 Circlip(1ar)	Buy now
14	6J8-15396-00-5B Housing, oil seal	Buy now
15	93101-25M28 Oil seal(6j8)	Buy now
16	93104-16M04 Oil seal(6a8)	Buy now
17	93210-56M80 O-ring(6j8)	Buy now
18	90119-06023 Bolt, with washer	Buy now

Cylinder. Crankcase



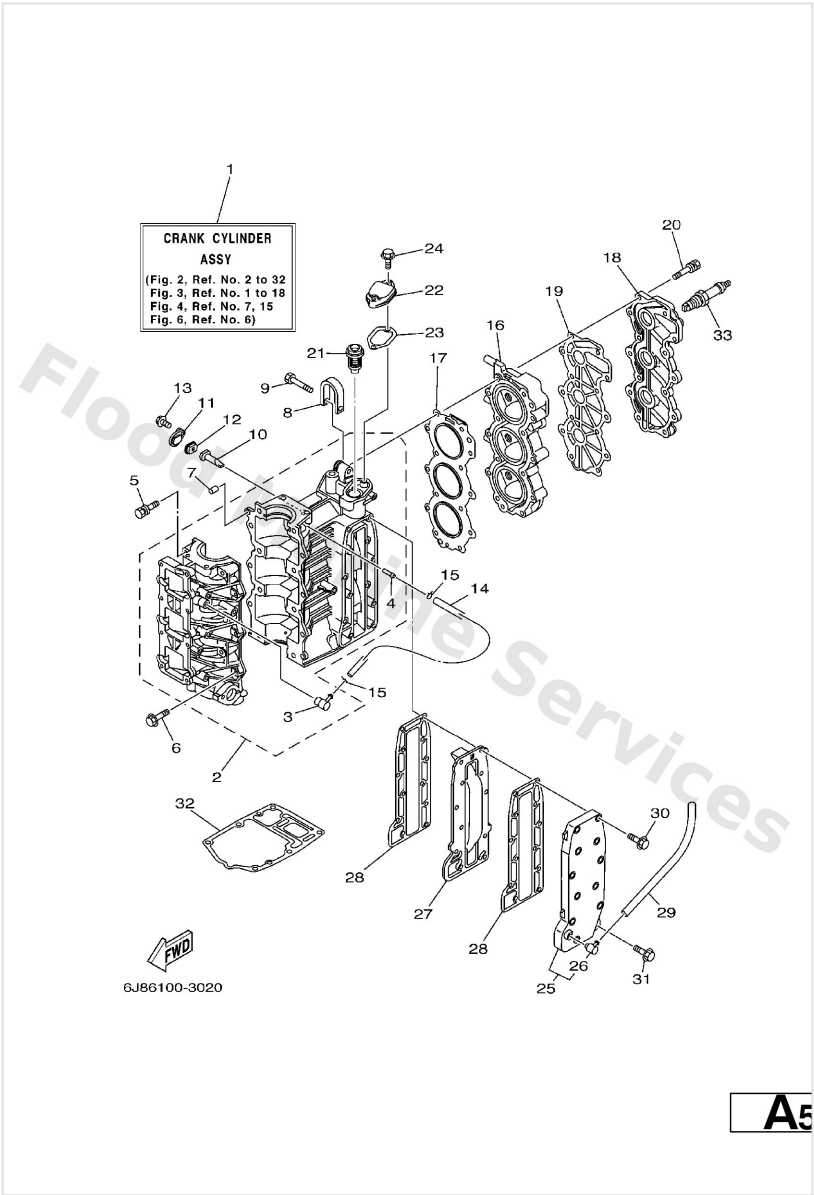
Ref	Part	
1	6J8-W0090-06-1S Crank cylinder assembly N.O/I	Buy now
1	6J8-W0090-43-1S Crank cylinder assembly O/I	Buy now
2	6J8-15100-01-1S Crankcase assembly N.O/I	Buy now
2	6J8-15100-11-1S Crankcase assembly O/I	Buy now
3	650-11370-01 Check valve assembly	Buy now
4	624-14485-00 Pipe, joint	Buy now
5	90119-08019 Bolt, with washer	Buy now
6	90119-06MA4 Bolt, with washer	Buy now
7	93606-12019 Pin, dowel (614)	Buy now
8	6F5-11119-00 Hanger, engine	Buy now
9	90101-08001 Bolt	Buy now
10	6J8-11325-00 Anode	Buy now
11	6H3-11327-00-1S Cover, anode	Buy now
12	6H3-11328-00 Grommet, anode	Buy now
13	90119-06023 Bolt, with washer	Buy now

Cylinder. Crankcase



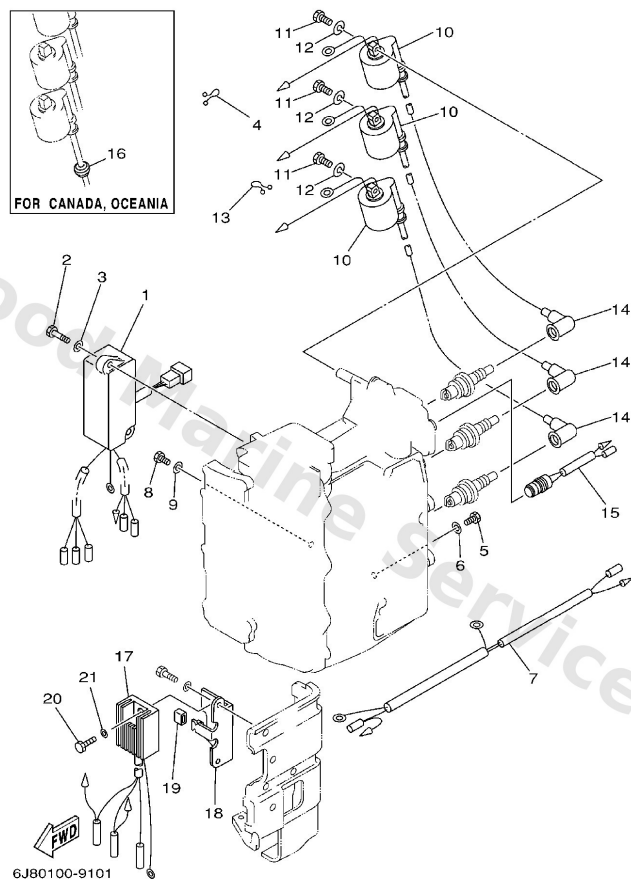
Ref	Part	
14	90445-07M29 Hose (I200)	Buy now
15	90467-06016 Clip (655)	Buy now
16	6J8-11111-00-1S Head, cylinder 1	Buy now
17	6J8-11181-A1 Gasket, cylinder head 1	Buy now
18	6J8-11191-00-1S Cover, cylinder head 1	Buy now
19	6J8-11193-A1 Gasket, head cover 1	Buy now
20	90119-08MA8 Bolt, with washer	Buy now
21	688-12411-10 Thermostat	Buy now
22	6H4-12413-00-1S Cover, thermostat	Buy now
23	6J8-12414-A0 Gasket, cover	Buy now
24	90119-06MA3 Bolt, with washer	Buy now
25	6J8-41113-00-1S Outer cover, exhaust	Buy now
26	676-11372-00 Nipple, hose	Buy now
27	6J8-41111-00-1S Inner cover, exhaust	Buy now
28	6J8-41114-A0 Gasket, exhaust outer cover	Buy now

Cylinder. Crankcase



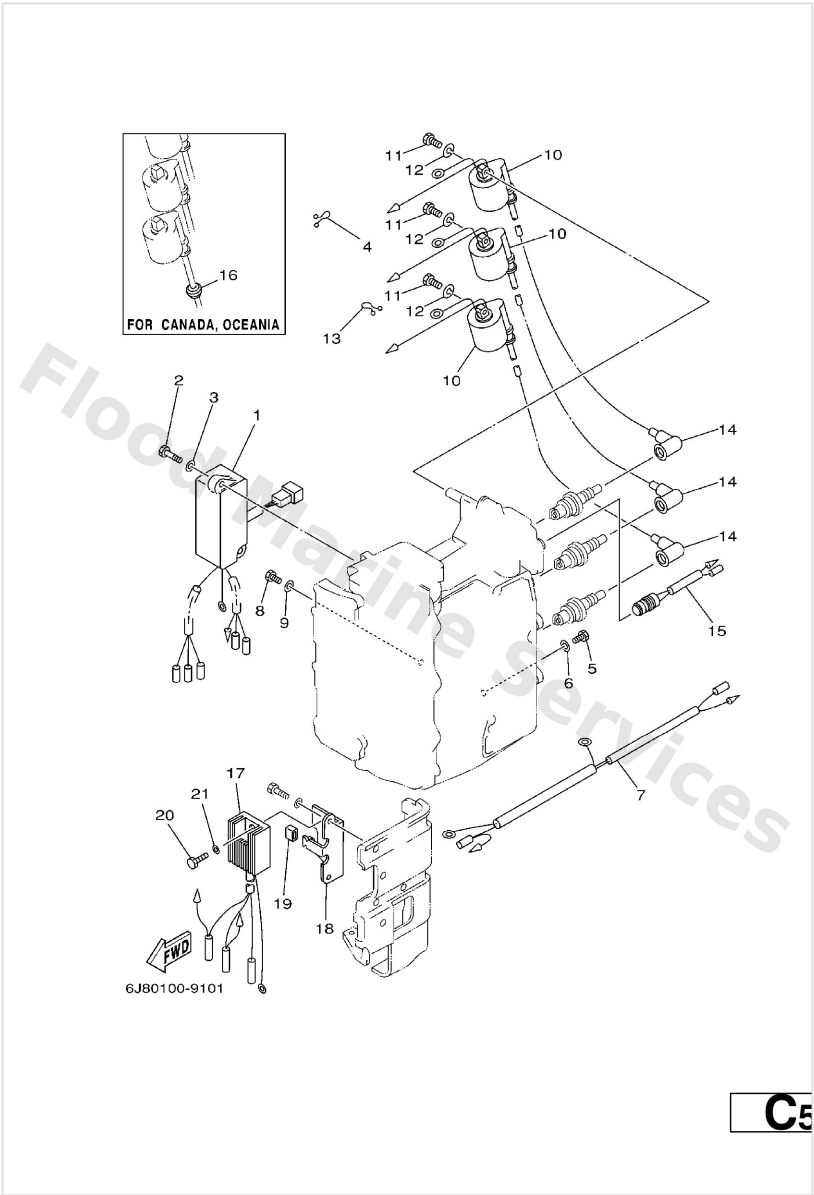
Ref	Part	
29	6J8-1111J-00 Pipe 1	Buy now
30	90119-06MA5 Bolt, with washer	Buy now
32	6J8-45113-A0 Gasket, upper casing	Buy now
33	94702-00217 Plug, spark (b7hs-10) FOR USA	Buy now
33	94702-00271 Plug, spark (br7hs-10) FOR CANADA,	Buy now

Electrical 1



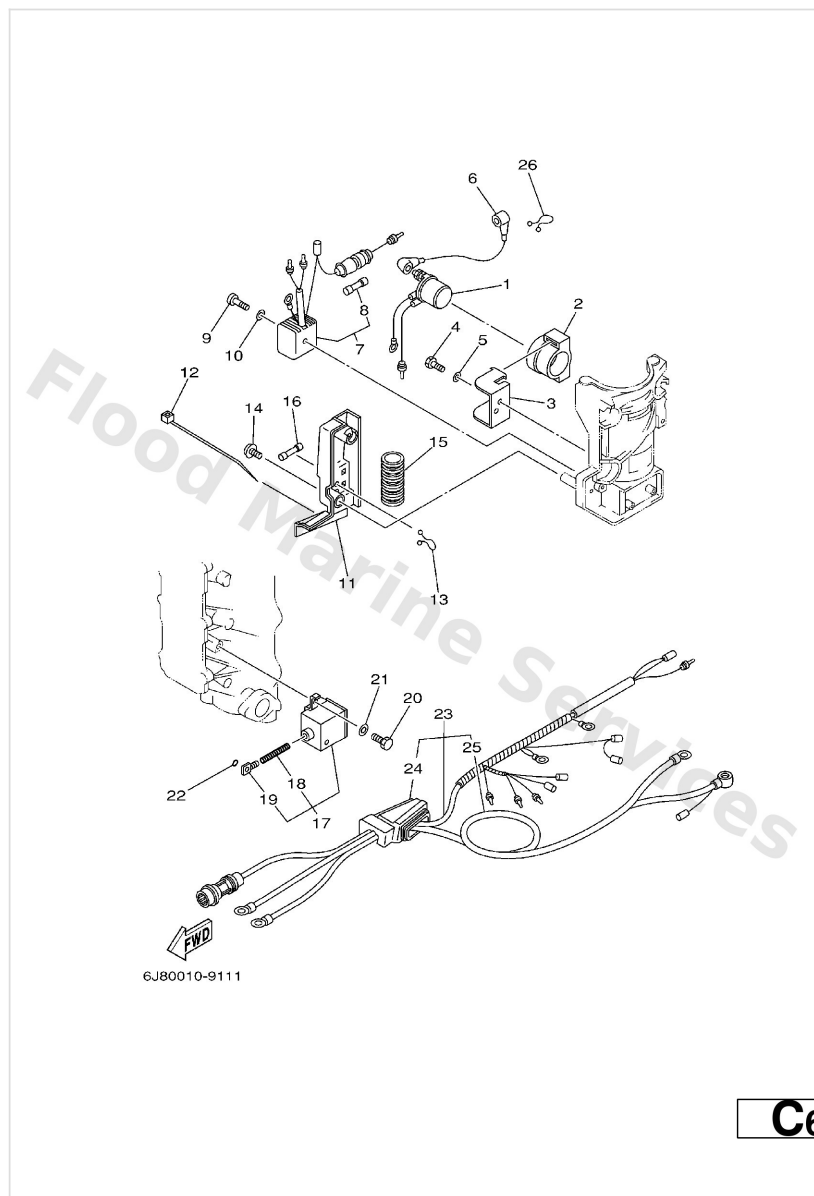
Ref	Part	
1	6J8-85540-H2 C.d.i. unit assembly	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90464-15M11 Clamp (3y2)	Buy now
5	97095-06012 Bolt(gh1)	Buy now
7	6J8-82531-00 Wire, lead	Buy now
10	6J8-85570-21 Ignition coil assembly	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06100 Washer(6a1)	Buy now
13	90464-05M16 Clamp(6j8)	Buy now
14	663-82370-01 Plug cap assembly FOR USA	Buy now
14	6G1-82370-21 Plug cap assembly FOR CANADA,	Buy now
15	689-82560-00 Thermo switch assembly	Buy now
16	90480-25161 Grommet(656) FOR CANADA,	Buy now
17	6J8-81960-00 Rectifier & regulator assembly	Buy now

Electrical 1



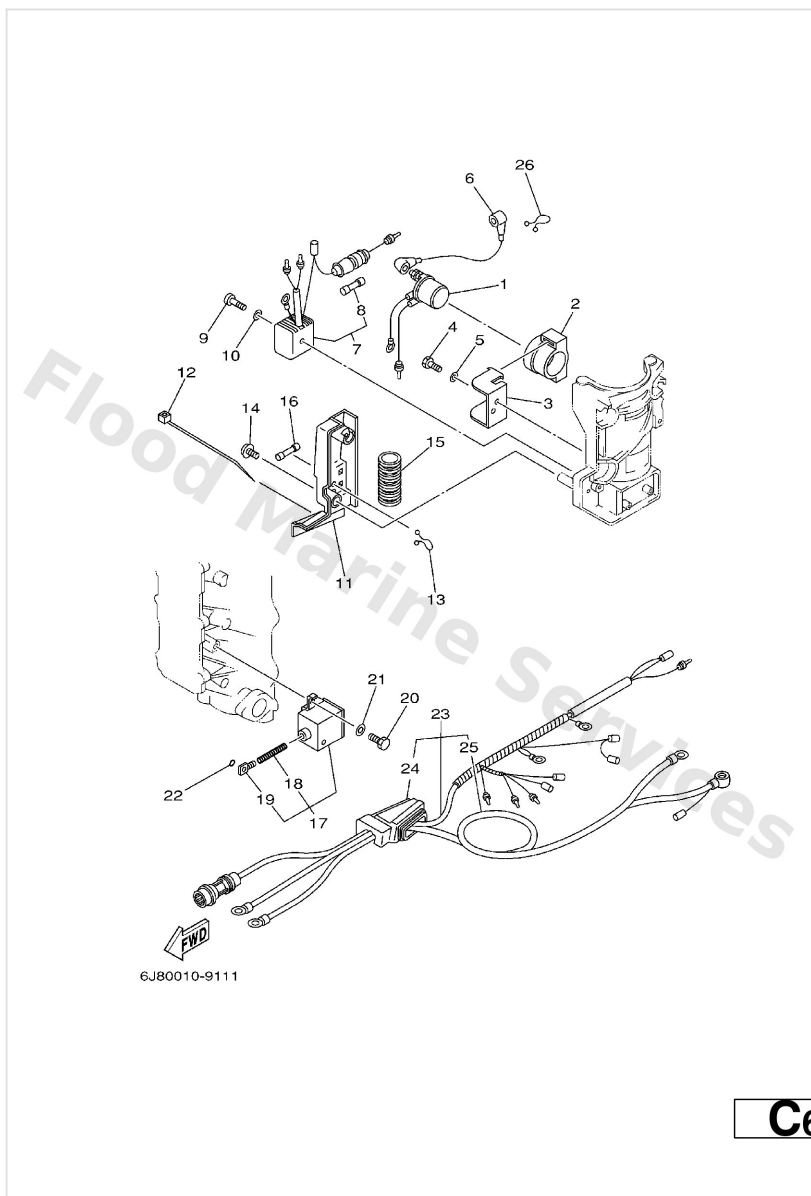
Ref	Part	
18	6J8-81975-00 Plate, rectifier fitting	Buy now
19	689-44194-00 Cap	Buy now

Electrical 2



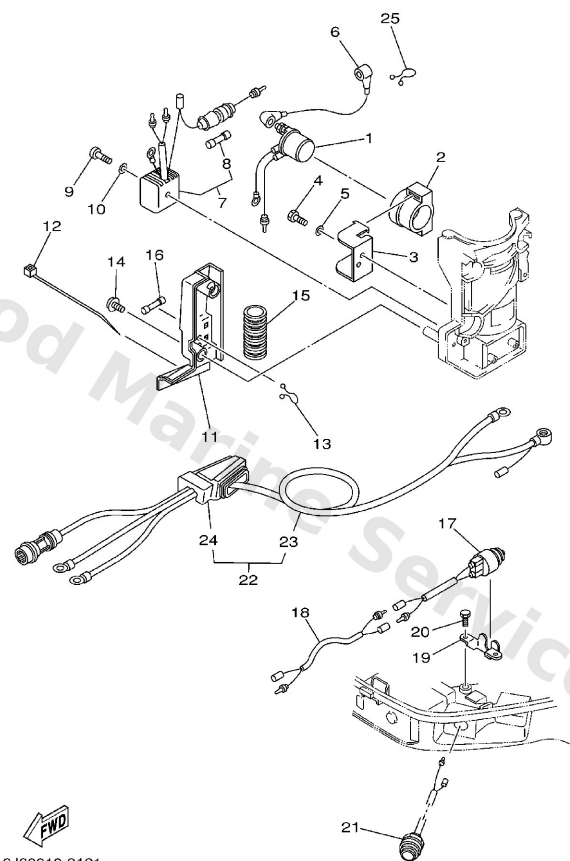
Ref	Part	
1	6G1-81941-10 Starter relay	Buy now
2	6G1-81952-00 Holder, relay	Buy now
3	6J8-81945-00 Plate, switch fitting	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	6F5-82117-00 Wire, lead	Buy now
7	6G1-81970-61 Rectifier assembly	Buy now
8	6G1-82151-00 Fuse (10a)	Buy now
9	97880-05025 Screw, panhead (a93)	Buy now
10	92990-05600 Washer, plain (646)	Buy now
11	6J8-81916-10 Cover, terminal	Buy now
12	90465-13M18 Clamp	Buy now
13	90465-18147 Clamp	Buy now
14	90159-05M26 Screw, with washer(6g7)	Buy now
15	6E9-83557-70 Tube	Buy now

Electrical 2



Ref	Part	
16	6H3-82151-00 Fuse (10a)	Buy now
17	6J8-86110-00 Solenoid	Buy now
18	6J8-86116-00 Wire, pull	Buy now
19	682-86117-00 Hook, wire pull	Buy now
22	93210-03261 O-ring (663)	Buy now
23	6J8-82580-00 Wire harness assembly 2	Buy now
24	6J8-42724-50 Grommet	Buy now
25	689-82105-13 Battery cable	Buy now
26	90464-15M11 Clamp (3y2)	Buy now

Electrical 3

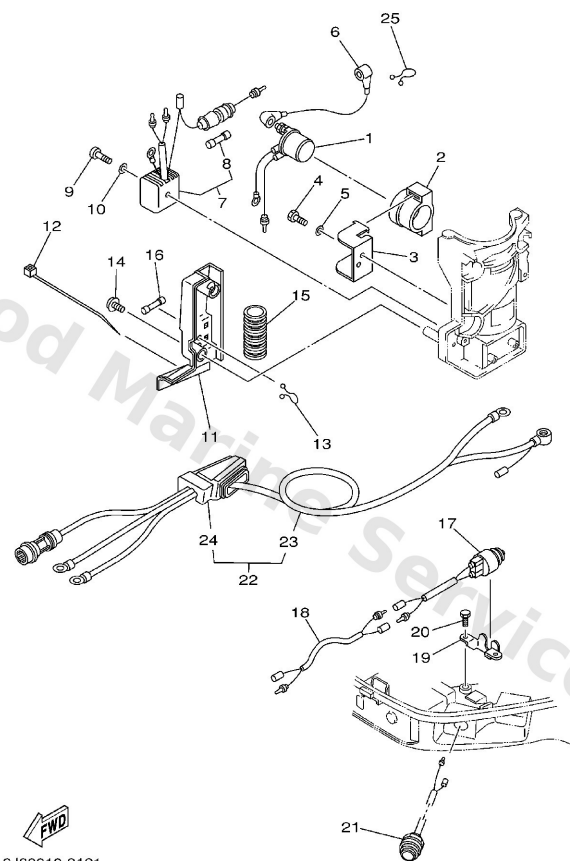


FWD
6J80010-9121

C7

Ref	Part	
1	6G1-81941-10 Starter relay	Buy now
2	6G1-81952-00 Holder, relay	Buy now
3	6J8-81945-00 Plate, switch fitting	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	6F5-82117-00 Wire, lead	Buy now
7	6G1-81970-61 Rectifier assembly	Buy now
8	6G1-82151-00 Fuse (10a)	Buy now
9	97880-05025 Screw, panhead (a93)	Buy now
10	92990-05600 Washer, plain (646)	Buy now
11	6J8-81916-10 Cover, terminal	Buy now
12	90465-13M18 Clamp	Buy now
13	90465-18147 Clamp	Buy now
14	90159-05M26 Screw, with washer(6g7)	Buy now
15	6E9-83557-70 Tube	Buy now

Electrical 3

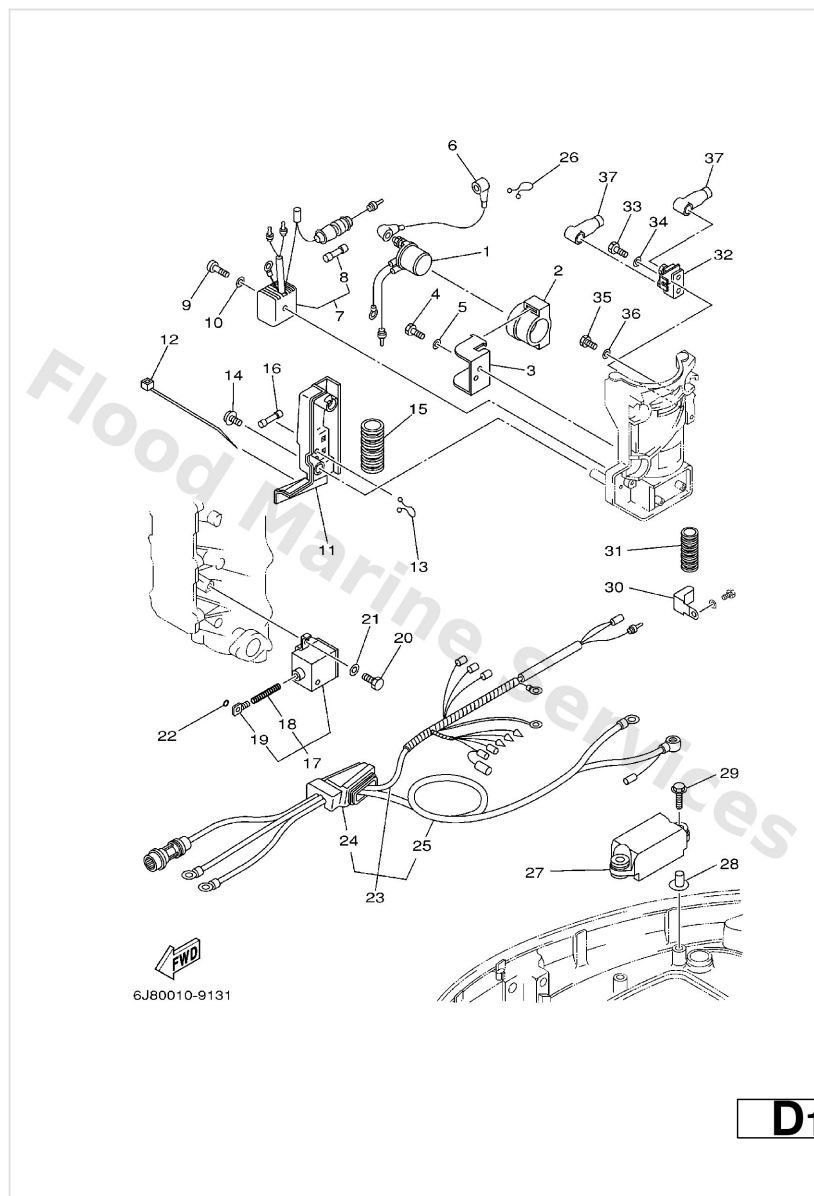


6J80010-9121

C7

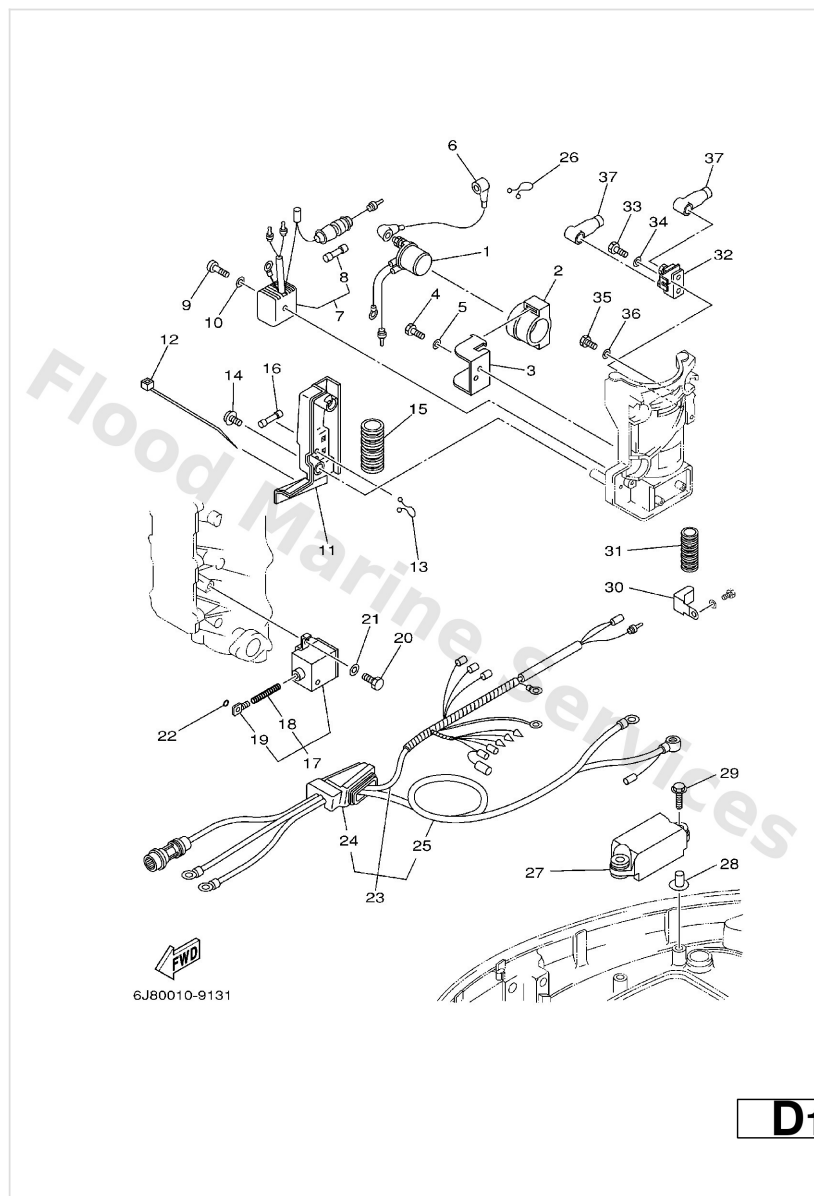
Ref	Part	
16	6H3-82151-00 Fuse (10a)	Buy now
17	6H3-82540-00 Neutral switch assembly	Buy now
18	6H4-82553-00 Extension, wire lead	Buy now
19	6J8-82554-00 Stay, neutral switch	Buy now
20	97013-06012 Bolt(gh1)	Buy now
21	689-81870-00 Starting switch assembly	Buy now
22	6J8-82105-00 Battery cable	Buy now
23	689-82105-13 Battery cable	Buy now
24	6J8-42724-40 Grommet	Buy now
25	90464-15M11 Clamp (3y2)	Buy now

Electrical 4



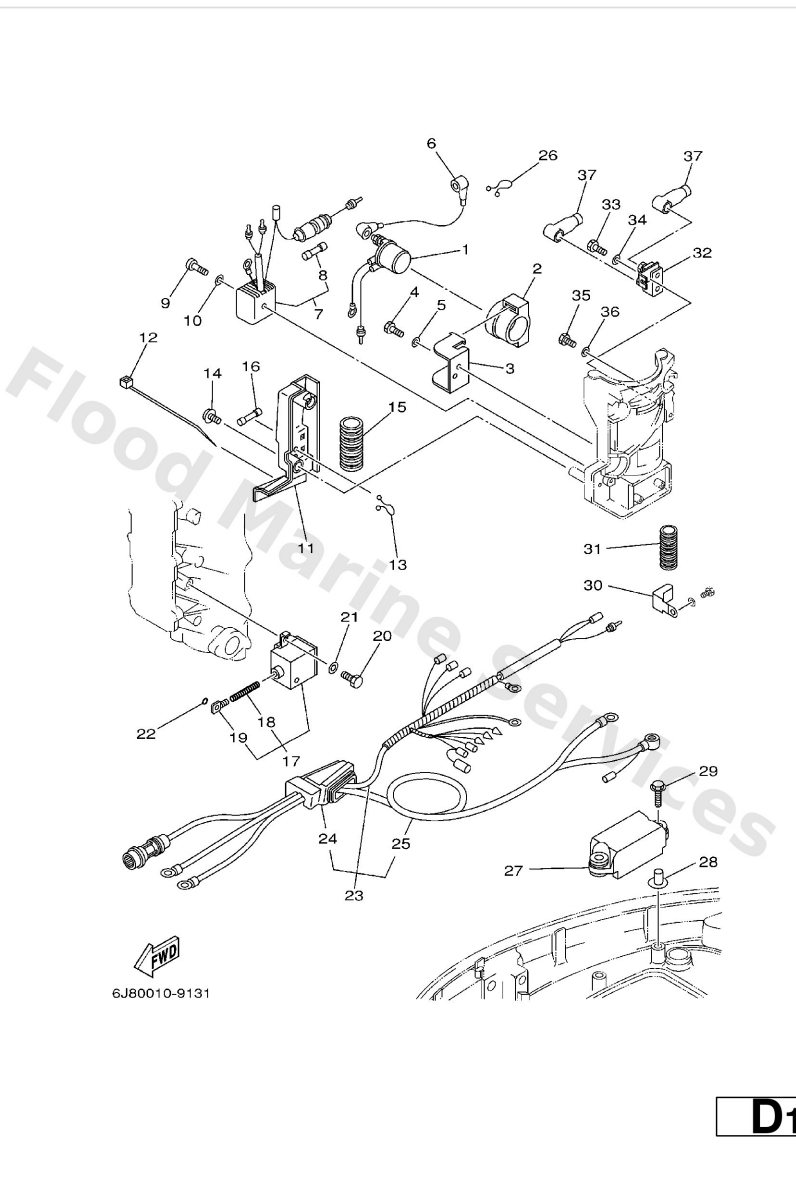
Ref	Part	
1	6G1-81941-10 Starter relay	Buy now
2	6G1-81952-00 Holder, relay	Buy now
3	6J8-81945-00 Plate, switch fitting	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	6F5-82117-00 Wire, lead	Buy now
7	6G1-81970-61 Rectifier assembly	Buy now
8	6G1-82151-00 Fuse (10a)	Buy now
9	97880-05025 Screw, panhead (a93)	Buy now
10	92990-05600 Washer, plain (646)	Buy now
11	6J8-81916-10 Cover, terminal	Buy now
12	90465-13M18 Clamp	Buy now
13	90465-18147 Clamp	Buy now
14	90159-05M26 Screw, with washer(6g7)	Buy now
15	6E9-83557-70 Tube	Buy now

Electrical 4



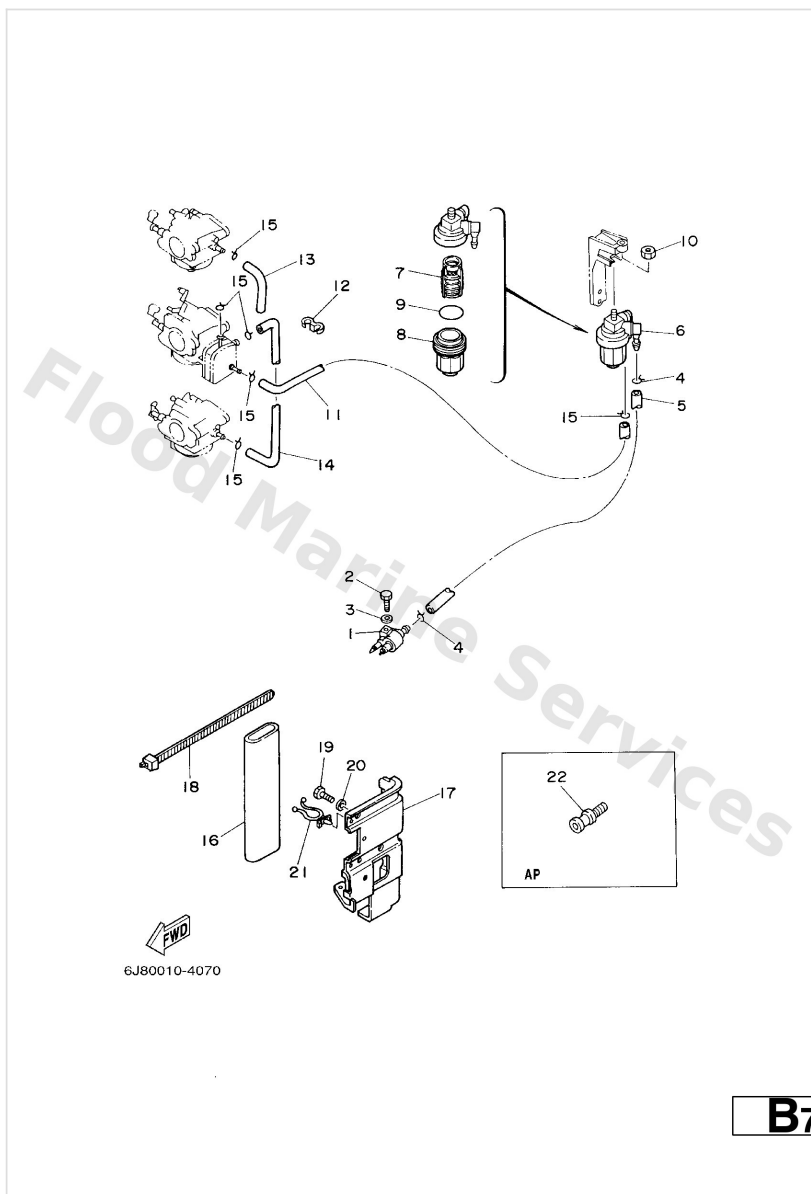
Ref	Part	
16	6H3-82151-00 Fuse (10a)	Buy now
17	6J8-86110-00 Solenoid	Buy now
18	6J8-86116-00 Wire, pull	Buy now
19	682-86117-00 Hook, wire pull	Buy now
22	93210-03261 O-ring (663)	Buy now
23	6J8-82580-10 Wire harness assembly 2	Buy now
24	6J8-42724-60 Grommet	Buy now
25	689-82105-13 Battery cable	Buy now
26	90464-15M11 Clamp (3y2)	Buy now
27	6J8-81950-00 Relay assembly	Buy now
28	90387-06M03 Collar (676)	Buy now
29	90119-06M17 Bolt, with washer	Buy now
30	90465-08M12 Clamp (6e5)	Buy now
31	90446-14M88 Hose	Buy now
32	6H5-81920-00 Terminal assembly	Buy now

Electrical 4



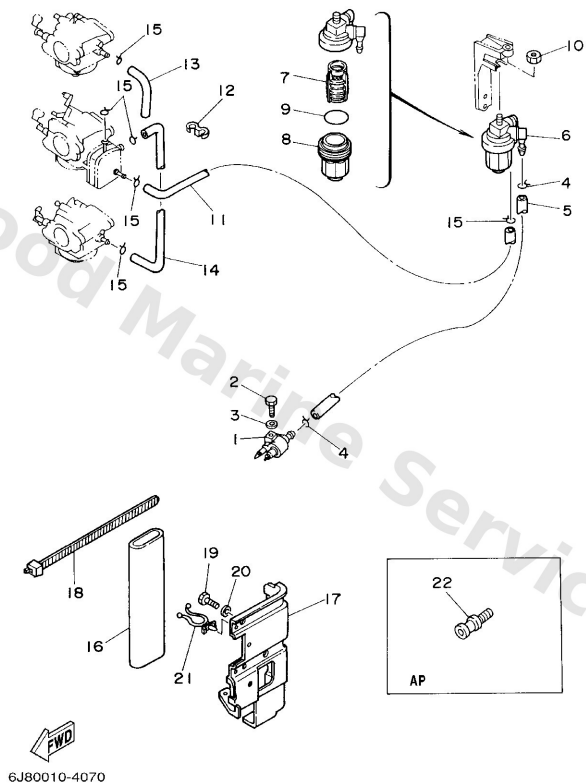
Ref	Part	
33	97095-06014 Bolt(gj3)	Buy now
34	92995-06600 Washer, plain (646)	Buy now
35	97095-06012 Bolt(gh1)	Buy now
37	682-82119-01 Cover, lead wire	Buy now

Fuel 1



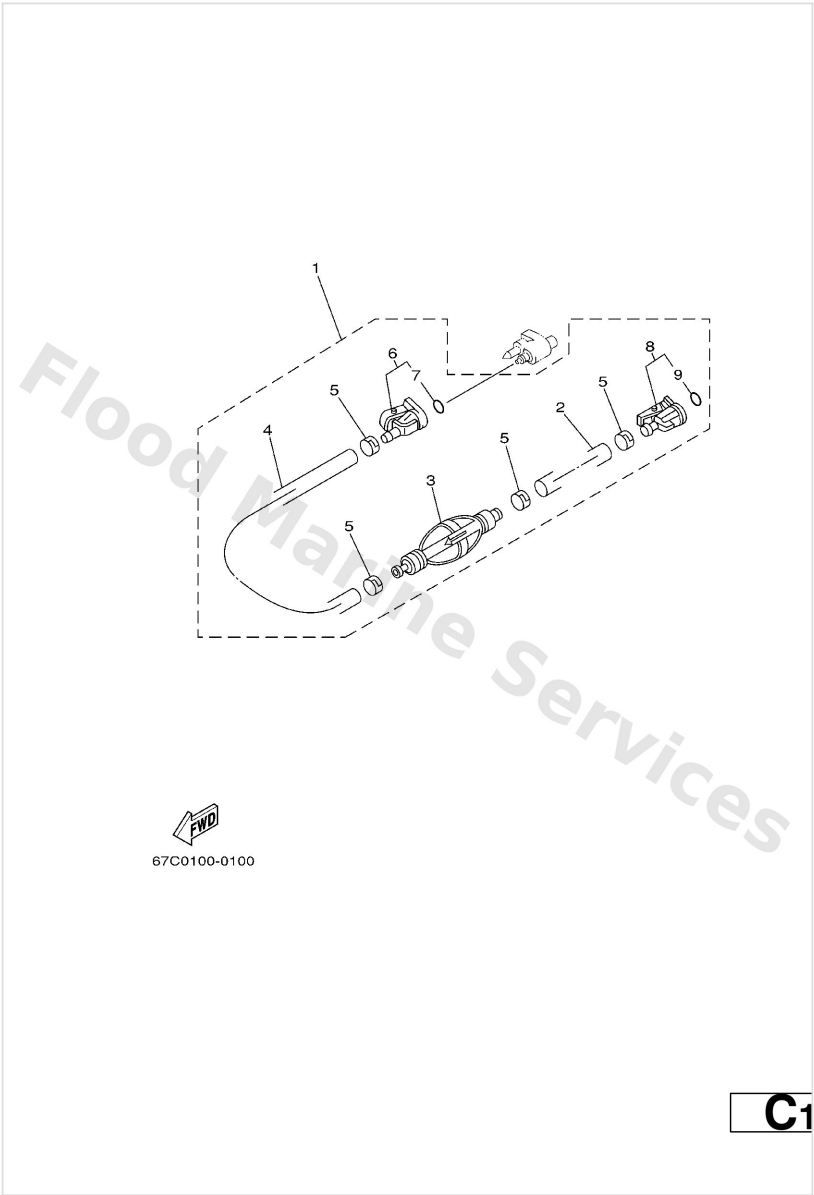
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90467-08004 Clip, pipe 6162435600	Buy now
5	90445-09M00 Hose (1180)	Buy now
6	61N-24560-00 Filter assembly	Buy now
7	61N-24563-00 Element, filter	Buy now
8	61N-24521-00 Cup, filter	Buy now
9	93210-32738 O-ring(1wg)	Buy now
10	90179-08M15 Nut(6j8)	Buy now
11	6E5-24312-00 Pipe 2	Buy now
12	90464-09M21 Clamp(6j8)	Buy now
13	688-24313-00 Pipe, fuel 2	Buy now
14	6j8-24311-00 Pipe, fuel 2	Buy now
16	656-W2810-02 Tool kit AP	Buy now

Fuel 1



Ref	Part	
17	6J8-28170-00 Tool, holder	Buy now
18	6G1-2811G-00 Band AP	Buy now
19	97095-08016 Bolt, hexagon deep recess	Buy now
20	92995-08600 Washer, plain (663)	Buy now
21	90464-12M17 Clamp(6j8)	Buy now
22	6E0-28193-00-94 Plug, water check AP D)12.5MM	Buy now

Fuel 2

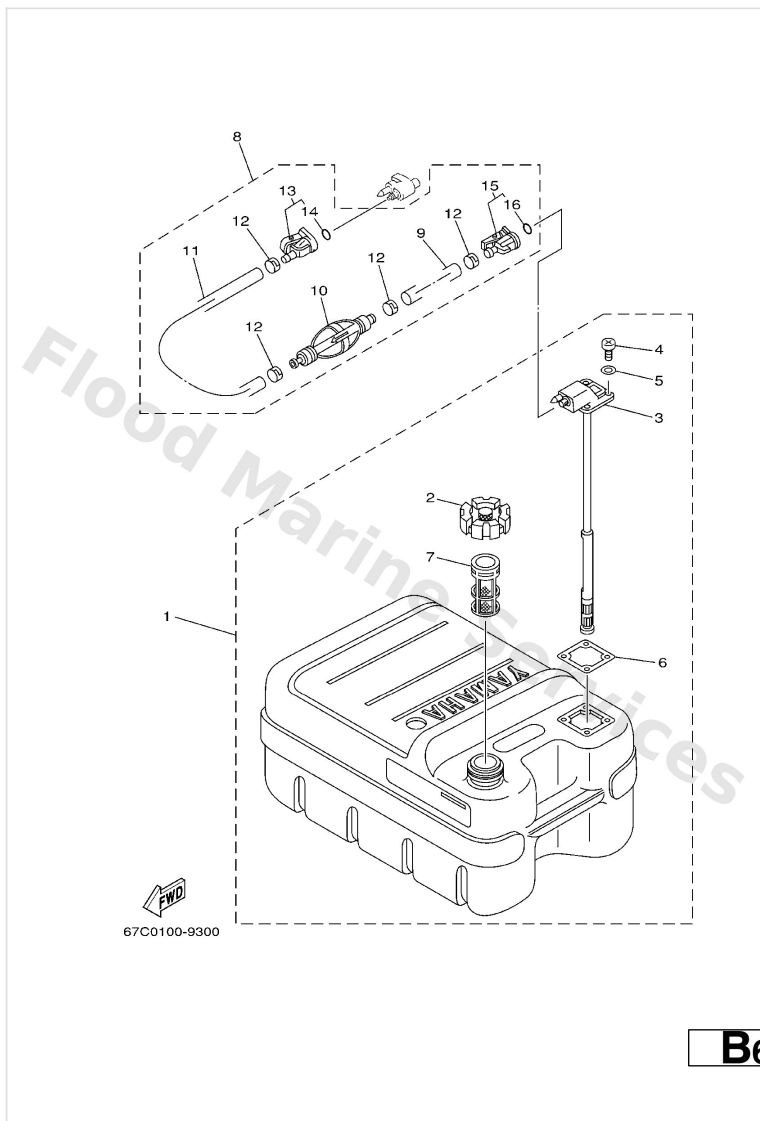


67C0100-0100

C1

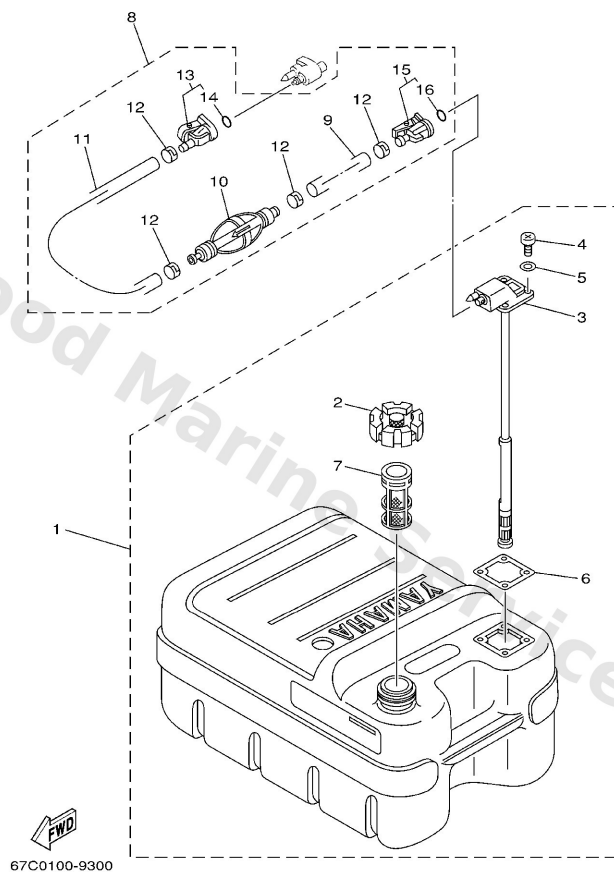
Ref	Part	
1	6Y1-24306-53 Fuel pipe comp. 1 AP FOR USA	Buy now
2	90445-11M06 Hose (I3000)	Buy now
3	6Y1-24360-52 Primer pump assembly	Buy now
4	90445-11M05 Hose (I1000)	Buy now
5	650-24351-51 Band 1	Buy now
6	6G1-24305-03 Fuel pipe joint comp. 2	Buy now
7	93210-08287 O-ring (655)	Buy now
8	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

Fuel Tank



Ref	Part	
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR OCEANIA	Buy now
1	6YJ-24201-50 Fuel Tank assembly (24L) AP FOR CANADA	Buy now
2	6YJ-24610-01 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly WITH INDICATOR	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP FOR OCEANIA	Buy now
8	6Y1-24306-53 Fuel pipe comp. 1 AP FOR CANADA	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	61J-24360-00 Primer pump assembly FOR 61J-24306-02	Buy now
10	6Y1-24360-52 Primer pump assembly FOR 6Y1-24306-53	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now

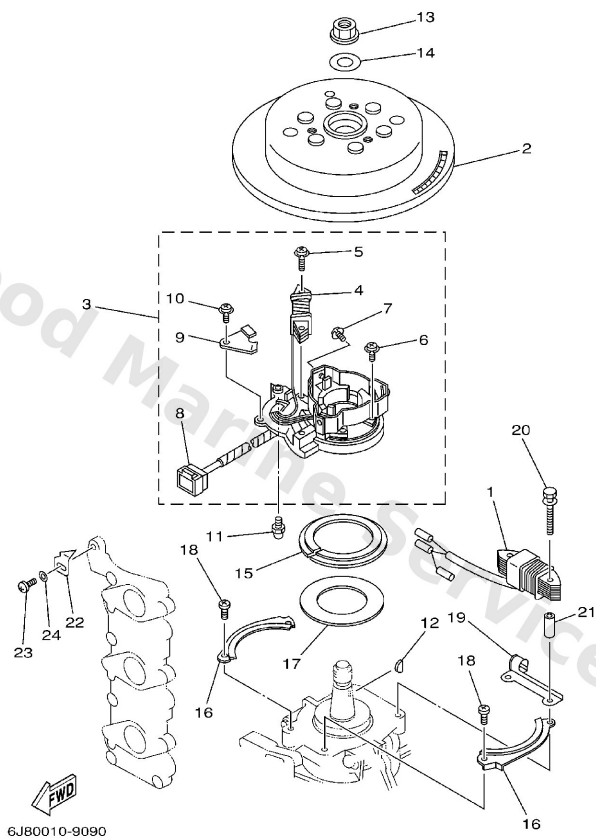
Fuel Tank



B6

Ref	Part	
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

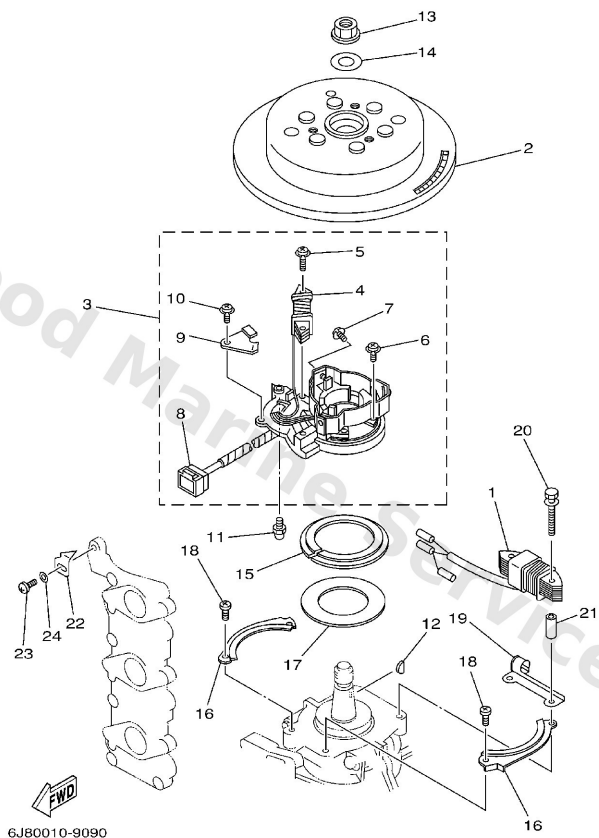
Generator



C4

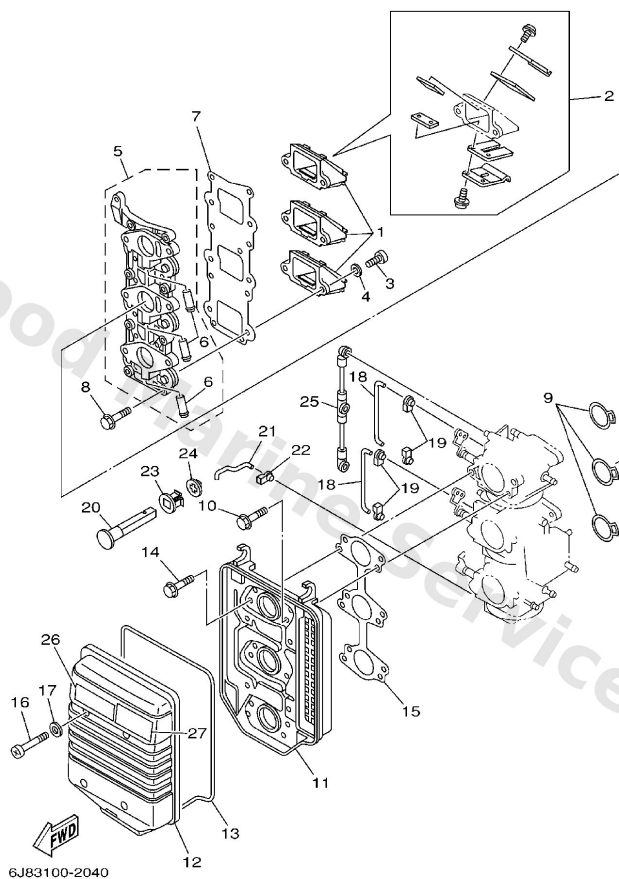
Ref	Part	
1	6H4-85533-A1 Coil, lighting	Buy now
2	6J8-85550-A1 Rotor assembly	Buy now
2	6J8-85550-F1 Rotor assembly MHO-FOR USA	Buy now
3	6H4-85510-F1 Stator assembly	Buy now
3	6J8-85510-A1 Stator assembly	Buy now
4	6H4-85520-01 Coil, charge	Buy now
4	6J8-85520-01 Coil, charge	Buy now
5	97902-06120 Screw, with washer	Buy now
6	97902-04112 Screw, with washer	Buy now
7	97902-04106 Screw, with washer	Buy now
8	9E471-09205 Housing,m-9-b 5pcs(61a)	Buy now
9	6H4-85548-00 Clamp, cord	Buy now
10	97902-05408 Screw, with washer	Buy now
11	663-85518-00 Joint, ball	Buy now
12	90280-05013 Key, woodruff	Buy now

Generator



Ref	Part	
13	90179-16M05 Nut (689)	Buy now
14	90201-16M44 Washer (689)	Buy now
15	6H4-41611-10 Retainer, magneto base	Buy now
16	6J8-41615-00 Stopper, magneto base	Buy now
17	6J8-41618-00 Washer, magneto	Buy now
18	97880-06012 Screw, pan head(62j)	Buy now
19	6J8-85548-00 Holder	Buy now
20	90101-06M00 Bolt(682)	Buy now
21	90387-06M81 Collar	Buy now
22	6J8-81332-00 Plate, timing	Buy now
23	97885-05010 Screw, pan head(62x)	Buy now
24	92995-05600 Washer, plain (646)	Buy now

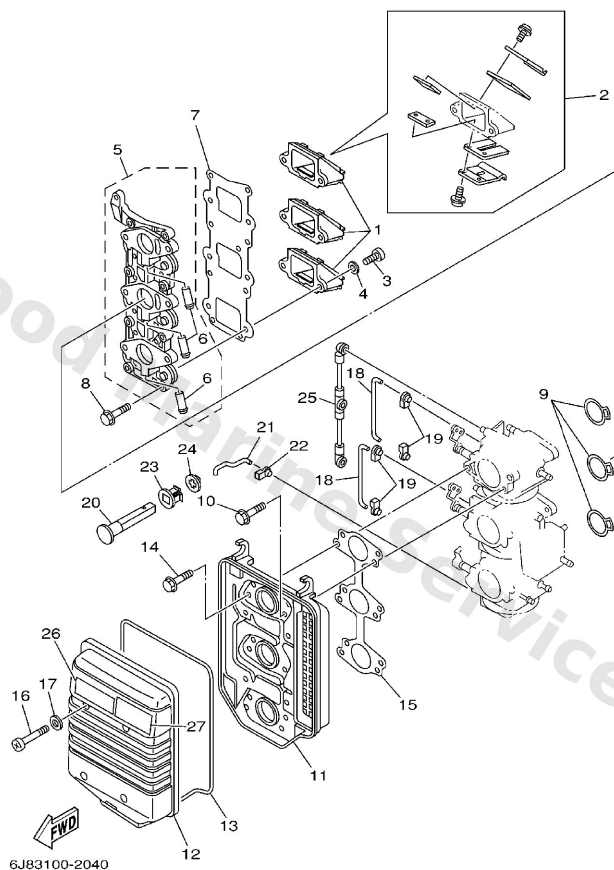
Intake



B1

Ref	Part	
1	6J8-13610-00 Reed Valve assembly	Buy now
2	6J8-W0004-00 Reed set	Buy now
3	97880-05016 Screw, pan head(6b0)	Buy now
4	92990-05600 Washer, plain (646)	Buy now
5	6J8-13641-00-94 Manifold 1 N.O/I	Buy now
5	6J8-13641-10-94 Manifold 1 O/I	Buy now
6	676-14485-00 Pipe, joint FOR 6J8-13641-10-94	Buy now
7	6J8-13621-00 Gasket, valve seat	Buy now
8	90119-06MA3 Bolt, with washer	Buy now
9	6J8-14198-00 Gasket	Buy now
10	90119-06M32 Bolt, with washer(6j8)	Buy now
11	6J8-14417-00 Cover 1	Buy now
12	6J8-14418-00 Cover 2	Buy now
13	6J8-14476-00 Seal	Buy now
14	90119-05M31 Bolt, with washer(6j8)	Buy now

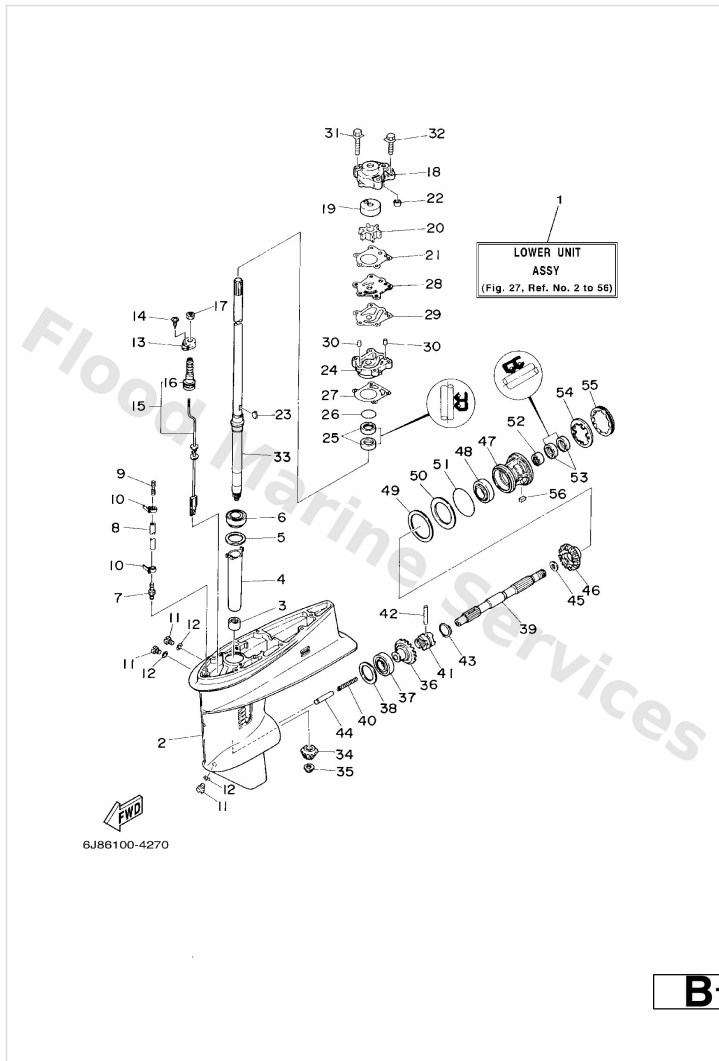
Intake



B1

Ref	Part	
15	6J8-14483-A1 Gasket	Buy now
16	97880-05040 Screw,panhead (eg9)	Buy now
18	6J8-41259-00 Rod, choke 3	Buy now
19	661-41262-02 Joint, choke lever	Buy now
20	6J8-41271-01 Knob, choke	Buy now
21	6J8-41257-00 Rod, choke 2	Buy now
22	6J8-41262-00 Joint, choke lever	Buy now
23	689-41273-00 Grommet	Buy now
24	6J8-41274-00 Grommet 2	Buy now
25	6J8-41217-00 Rod, accel. lever	Buy now
26	6A1-83625-41 Mark 5	Buy now
27	6A1-83625-51 Mark 5 FOR CANADA	Buy now

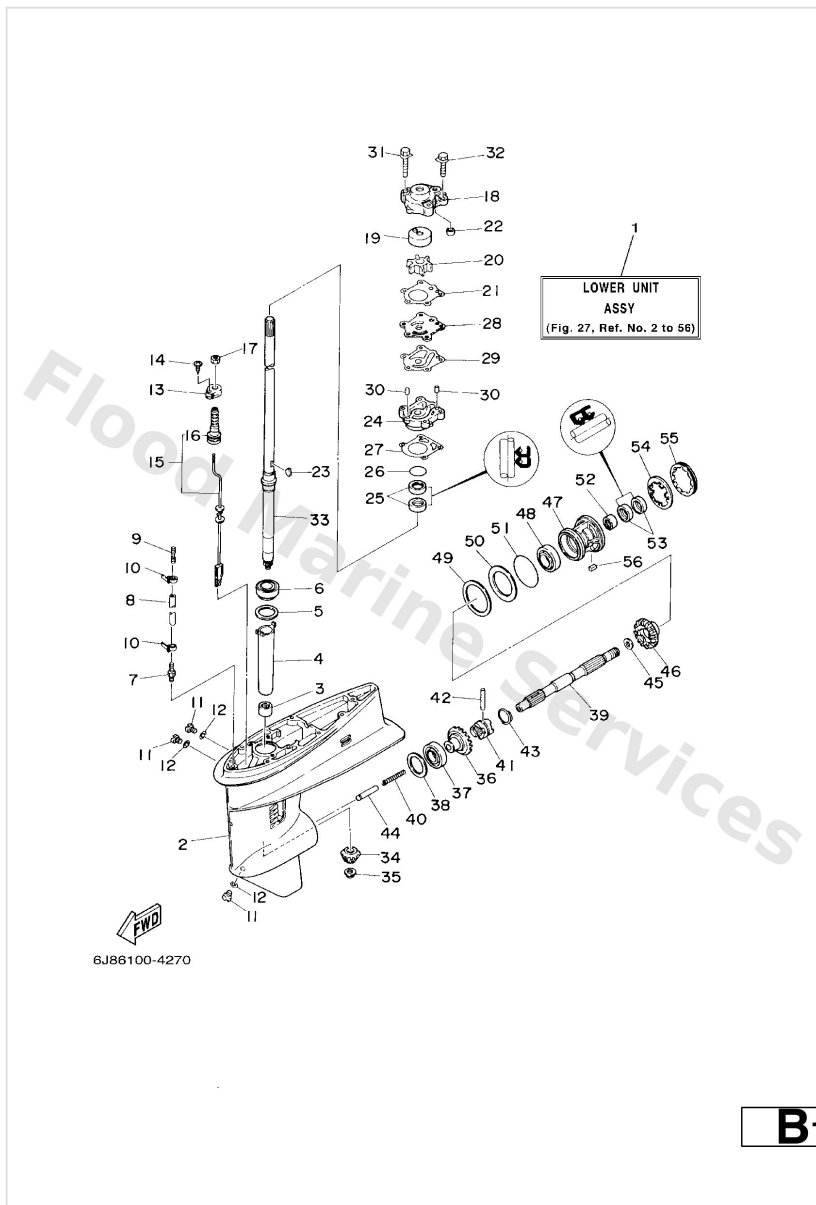
Lower Casing. Drive 1



B1

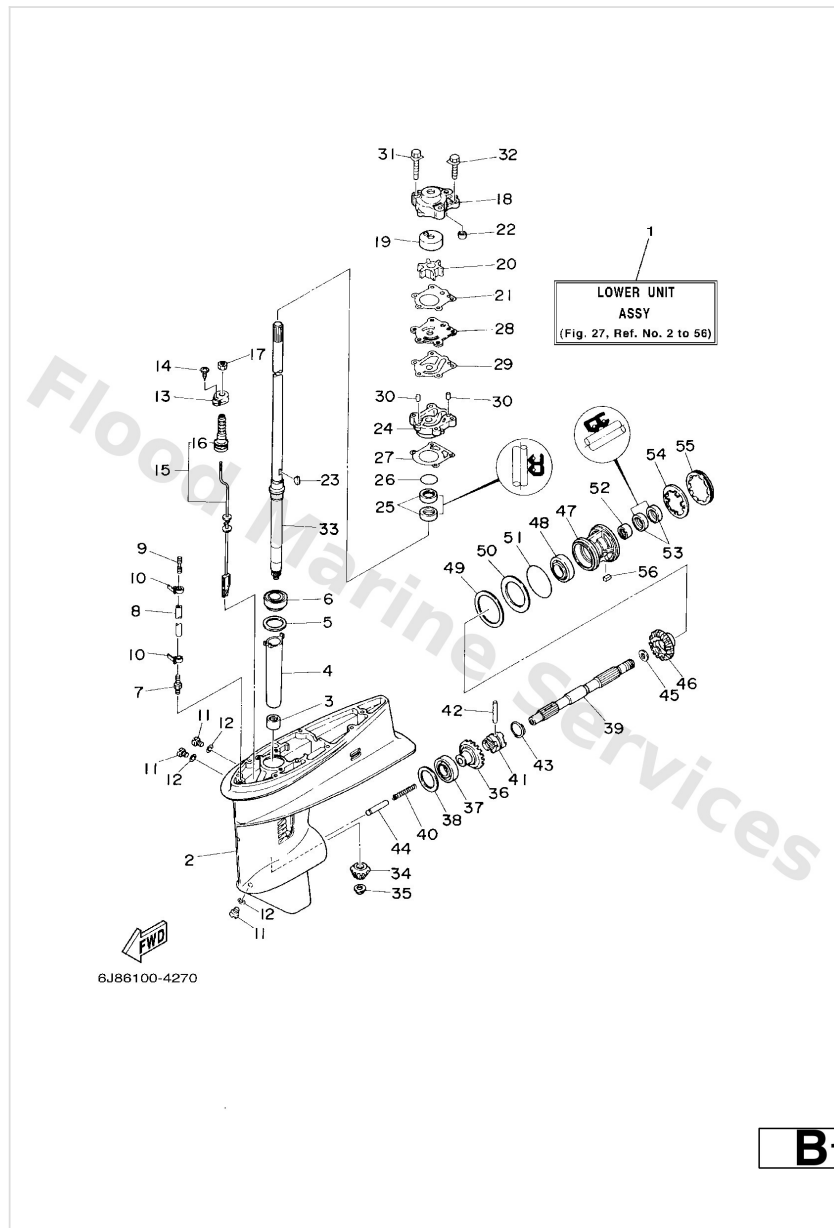
Ref	Part	
1	6J8-45300-04-4D Lower unit assembly S	Buy now
1	6J8-45300-14-4D Lower unit assembly L	Buy now
2	6J8-45301-02-4D Casing, lower	Buy now
3	93315-220V7 Bearing, cylindrical(6j8)	Buy now
4	6J8-45536-00 Sleeve, drive shaft	Buy now
5	663-45587-01-10 Shim (t:0.10mm) UR	Buy now
5	663-45587-01-12 Shim (t:0.12mm) UR	Buy now
5	663-45587-01-15 Shim (t:0.15mm) UR	Buy now
5	663-45587-01-18 Shim (t:0.18mm) UR	Buy now
5	663-45587-01-30 Shim (t:0,30mm) UR	Buy now
5	663-45587-01-40 Shim (t:0.40mm) UR	Buy now
5	663-45587-01-50 Shim (t:0.50mm) UR	Buy now
6	93332-00001 Brg, tapered roller (409)	Buy now
7	6E5-45378-00 Nipple, hose	Buy now
8	90445-07M31 Hose (I200) L	Buy now

Lower Casing. Drive 1



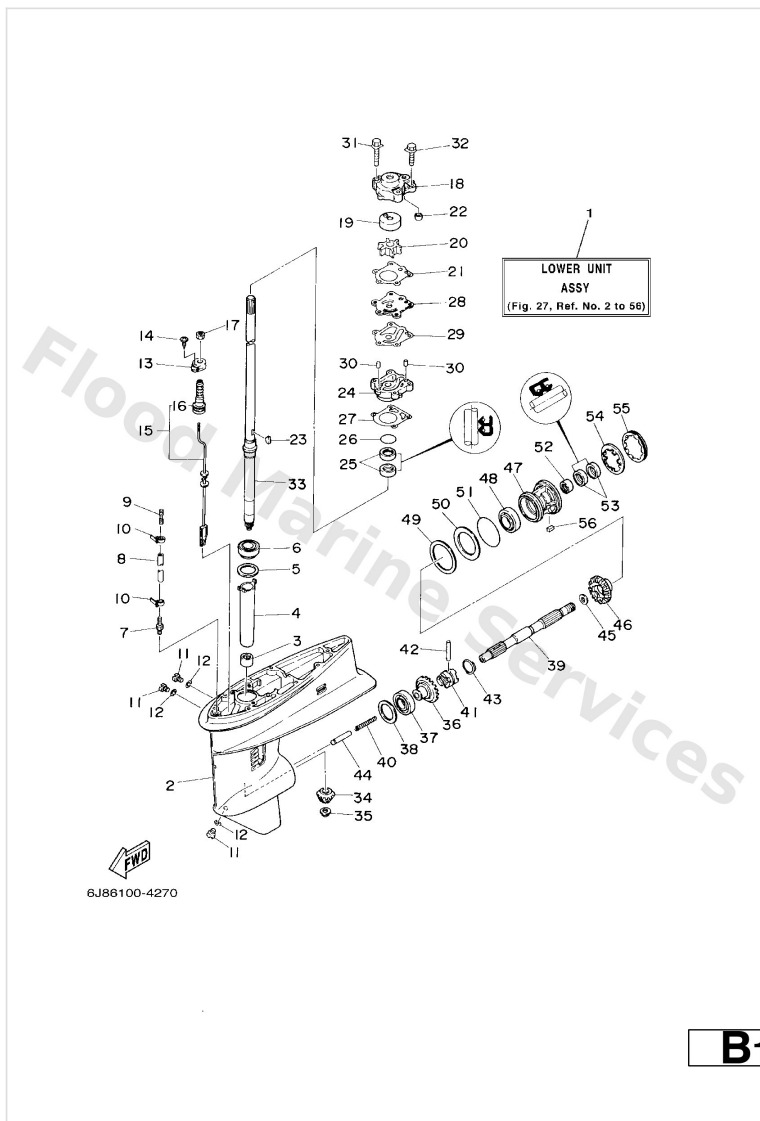
Ref	Part	
8	90445-07ME9 Hose (I250) S	Buy now
9	6E5-83558-00 End, nipple	Buy now
10	90465-11M10 Clamp	Buy now
11	90340-08002 Plug, straight screw	Buy now
12	90430-08020 Gasket	Buy now
13	682-44176-00 Bracket	Buy now
14	97780-50510 Screw, tapping(6u1)	Buy now
15	6J8-44150-00 Shift cam assembly S	Buy now
15	6J8-44150-10 Shift cam assembly L	Buy now
16	682-44147-00 Boot, shift rod	Buy now
17	95380-06700 Nut	Buy now
18	6J8-44311-00 Housing, water pump	Buy now
19	663-44322-00 Insert, cartridge	Buy now
20	6H4-44352-02 Impeller	Buy now
21	663-44315-A0 Gasket,water pump 1	Buy now

Lower Casing. Drive 1



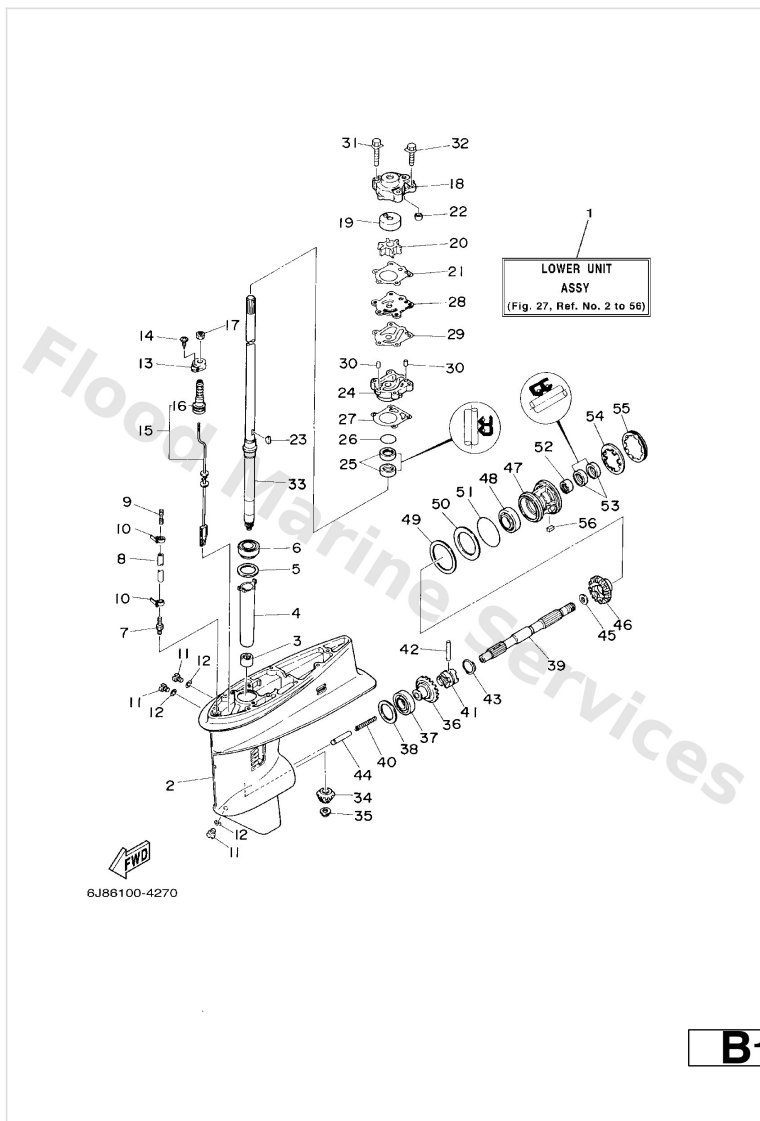
Ref	Part	
22	663-44366-00 Damper, water seal 2	Buy now
23	90280-03024 Key, woodruff(662)	Buy now
24	663-44341-00-94 Housing, water pump	Buy now
25	93101-23070 Oil seal (663)	Buy now
26	93210-41042 O-ring (132)	Buy now
27	663-44316-A0 Gasket,water pump 2	Buy now
28	663-44323-00 Outer plate, cartridge	Buy now
29	663-44324-A0 Gasket,cartridge outer plate	Buy now
30	93604-08062 Pin,dowel (626)	Buy now
31	90119-08M13 Bolt, with washer(6h0)	Buy now
32	90119-08M34 Bolt, with washer(6j8)	Buy now
33	6J8-45501-00 Drive shaft comp. S	Buy now
33	6J8-45501-10 Drive shaft comp. L	Buy now
34	6J8-45551-00 Pinion	Buy now
35	90179-10M14 Nut(6j8)	Buy now

Lower Casing. Drive 1



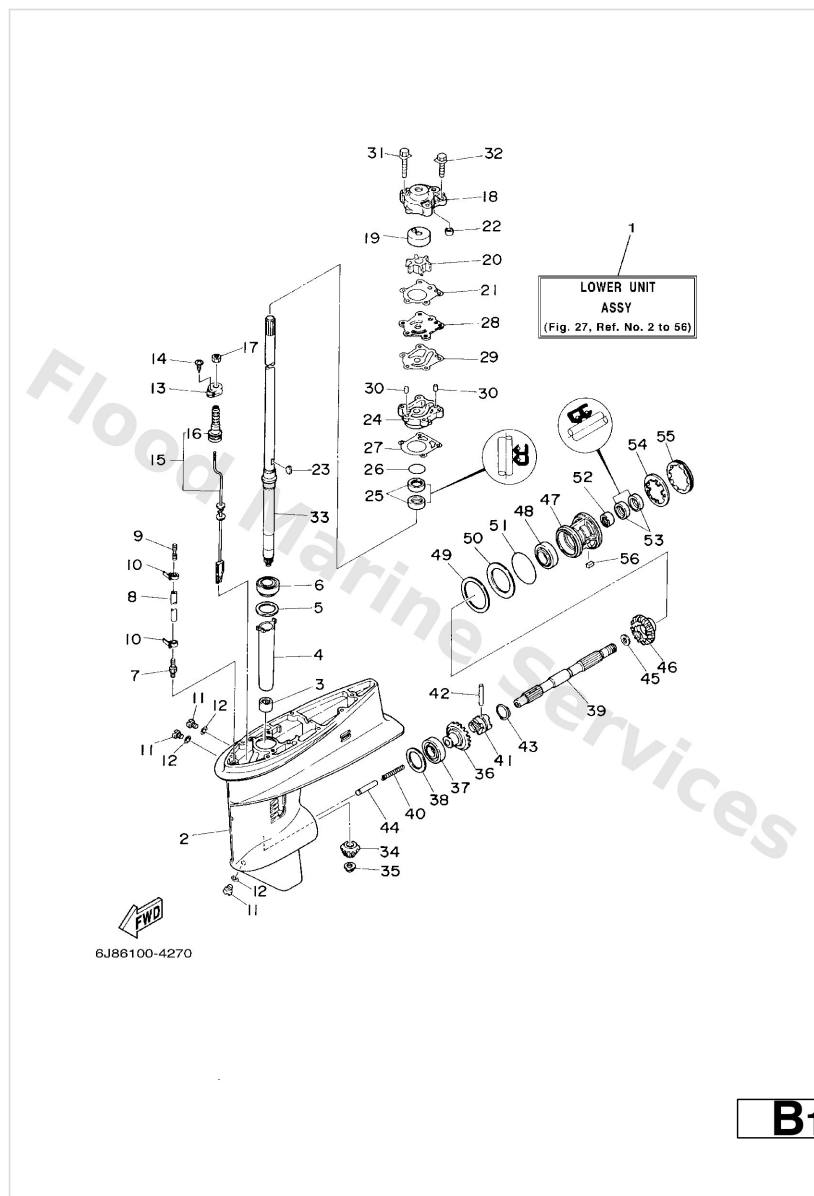
Ref	Part	
36	6J8-45560-00 Gear	Buy now
37	93332-000V6 Bearing(6j8)	Buy now
38	6J8-45567-01-10 Shim (t:0.10mm) UR	Buy now
38	6J8-45567-01-12 Shim (t:0.12mm) UR	Buy now
38	6J8-45567-01-15 Shim, thrust (0.15t) UR	Buy now
38	6J8-45567-01-18 Shim (t:0.18mm) UR	Buy now
38	6J8-45567-01-30 Shim, thrust (0.3t) UR	Buy now
38	6J8-45567-01-40 Shim, thrust (0.4t) UR	Buy now
38	6J8-45567-01-50 Shim, thrust (0.5t) UR	Buy now
39	6J8-45611-00 Shaft, propeller	Buy now
40	90501-10065 Spring compression648456360000	Buy now
41	6J8-45631-00 Clutch, dog	Buy now
42	90250-05010 Pin straight 648456320000	Buy now
43	648-45633-00 Ring, cross pin	Buy now
44	6J8-45635-00 Plunger, shift	Buy now

Lower Casing. Drive 1



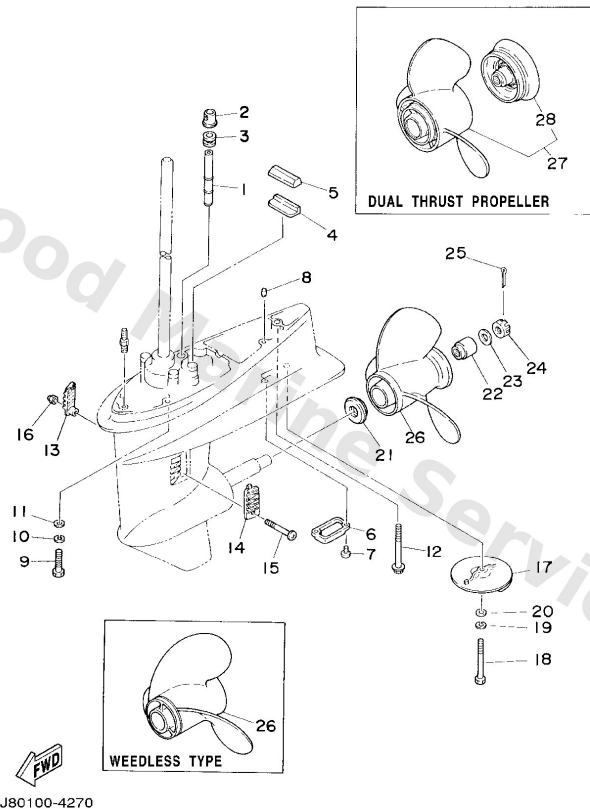
Ref	Part	
45	90201-20417 Washer, plate(663)	Buy now
46	6J8-45571-00 Gear	Buy now
47	689-45331-01-94 Housing, bearing	Buy now
48	93306-00612 Bearing(2hr)	Buy now
49	664-45577-01-10 Shim (t:0.10mm) UR	Buy now
49	664-45577-01-12 Shim (t:0.12mm) UR	Buy now
49	664-45577-01-15 Shim (t:0.15mm) UR	Buy now
49	664-45577-01-18 Shim (t:0.18mm) UR	Buy now
49	664-45577-01-30 Shim (t:0.30mm) UR	Buy now
49	664-45577-01-40 Shim (t:0.40mm) UR	Buy now
49	664-45577-01-50 Shim (t:0.50mm) UR	Buy now
50	664-45576-00 Washer, thrust 2	Buy now
51	93210-60MA3 O-ring(6j8)	Buy now
52	93315-22004 Brg,cyl-cal roller 21g nt	Buy now
53	93101-20M07 Oil seal	Buy now

Lower Casing. Drive 1



Ref	Part	
54	90214-45M02 Washer, claw(6a9)	Buy now
55	664-45384-00 Nut	Buy now
56	90282-04010 Key, strait(663)	Buy now

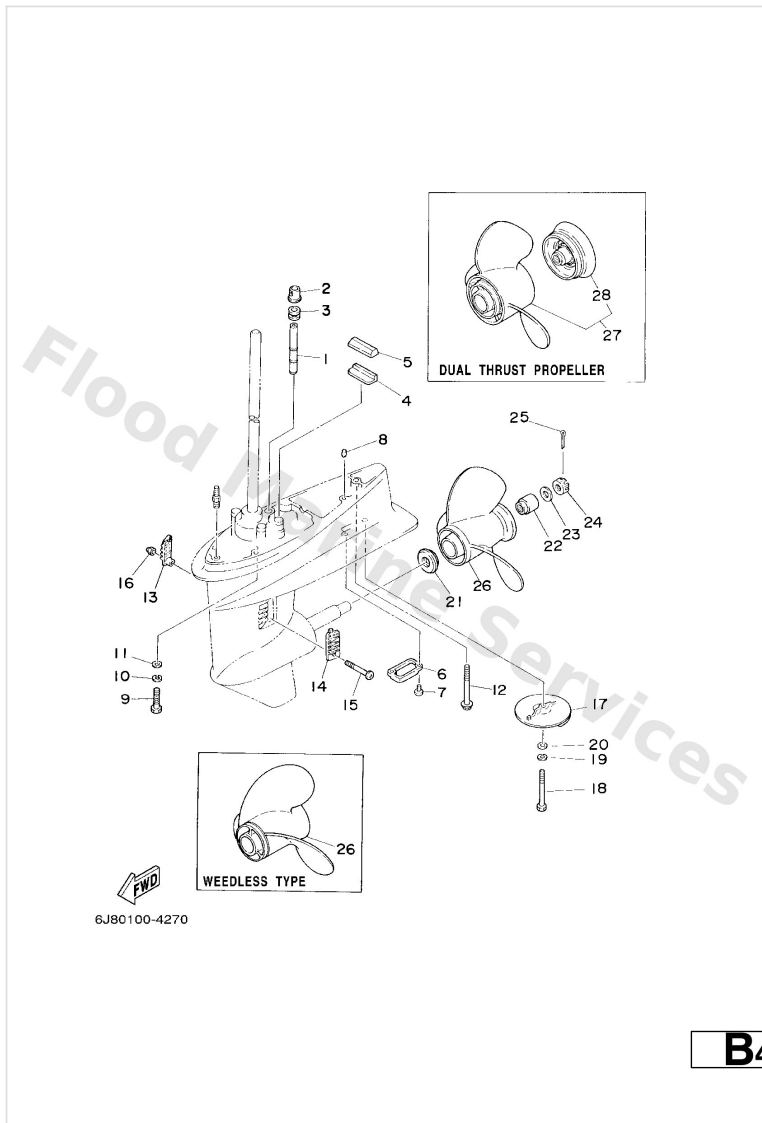
Lower Casing. Drive 2



B4

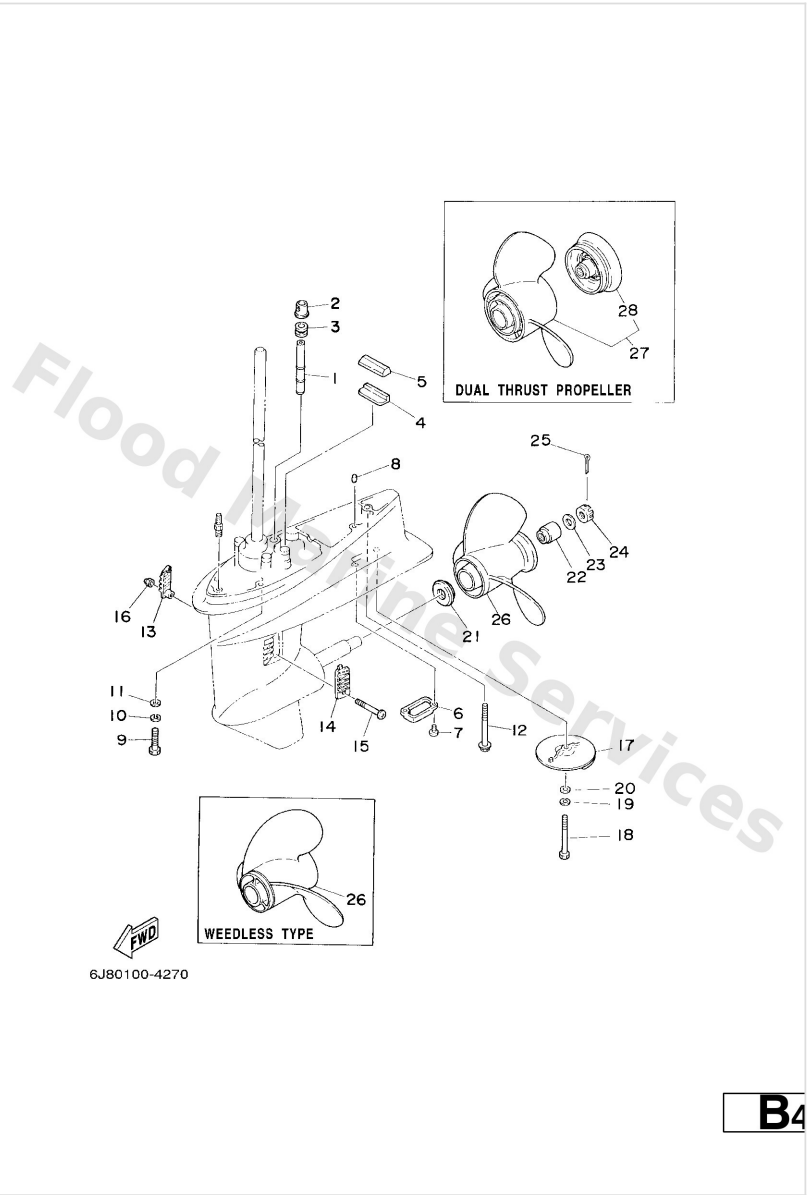
Ref	Part	
1	6J8-44361-00 Tube, water S	Buy now
1	6J8-44361-10 Tube, water L	Buy now
2	6J8-44366-00 Damper, water seal	Buy now
3	663-44367-00 Damper, water seal 3	Buy now
4	663-45376-00-94 Guide, seal damper	Buy now
5	688-45375-00 Damper, seal 2	Buy now
6	6J8-45224-10 Cover, water inlet 3	Buy now
7	97880-06012 Screw, pan head(62j)	Buy now
8	93606-12019 Pin, dowel (614)	Buy now
9	97075-10040 Bolt, hexagon deep recess	Buy now
10	92995-10100 Ybs67-10 washer, spring	Buy now
11	92995-10600 Washer, plate	Buy now
12	90119-08M92 Bolt, with washer	Buy now
13	689-45214-01 Cover, water inlet 1	Buy now
14	6J8-45215-00 Cover, water inlet	Buy now

Lower Casing. Drive 2



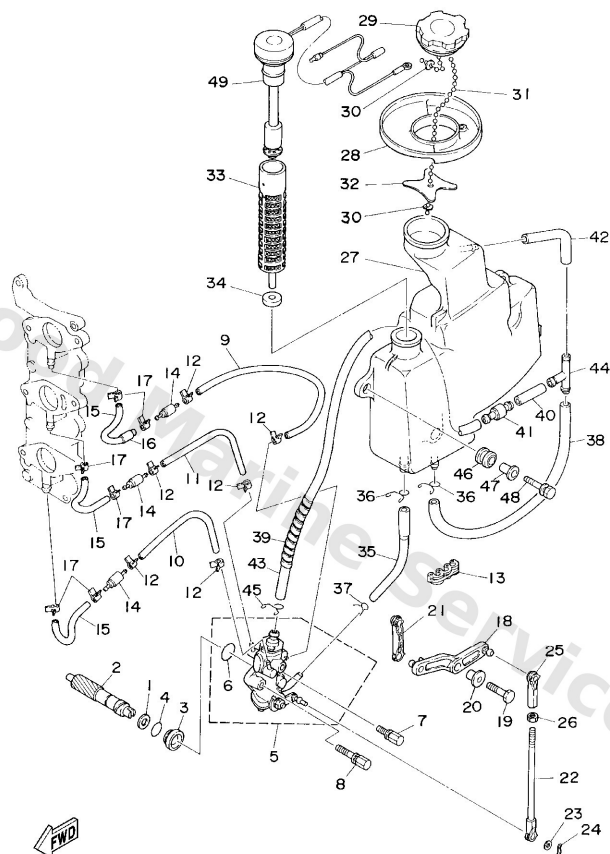
Ref	Part	
15	90152-05M04 Screw, countersunk	Buy now
16	90185-05002 Nut nylon (sus)(ex4)	Buy now
17	664-45371-01 Tab-trim	Buy now
18	97075-08020 Bolt, hexagon	Buy now
19	92995-08100 Ybs67-8 washer, spring	Buy now
20	92995-08600 Washer, plain (663)	Buy now
21	6L2-45987-01 Spacer	Buy now
22	689-45997-00 Spacer	Buy now
23	92990-14200 Washer, plain	Buy now
24	90171-14013 Nut(664)	Buy now
25	91490-30022 Pin, cotter	Buy now
26	664-45941-01-EL Propeller (3x9-7/8"x9"-f) UR	Buy now
26	664-45943-01-EL Propeller (3x9-7/8 x8 -f) UR	Buy now
26	664-45945-00-EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
26	664-45947-01-EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now

Lower Casing. Drive 2



Ref	Part	
26	664-45949-02-EL Propeller (3x9-7/8 x13 -f) UR	Buy now
26	664-45952-00-EL Propeller (3x9-7/8 x14 -f) UR	Buy now
26	664-45954-01-EL Propeller (3x9-7/8 x12 -f) UR	Buy now
26	664-45970-00-98 Propeller (3x9-1/8 x13 -f) UR STAINLESS STEEL,	Buy now
27	6J8-W4591-00-EL Propeller (3x10-5/8"x8-1/4"-f) DUAL THRUST	Buy now
28	6J8-45986-10-98 Ring, deflector	Buy now

Oil Pump

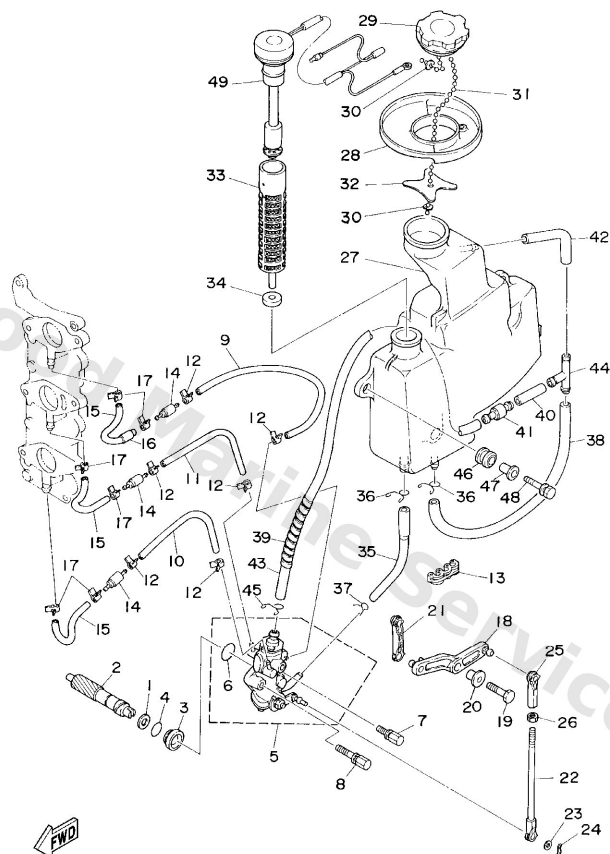


FWO
6J80010-4060

B5

Ref	Part	
1	90201-08M93 Washer, plate (6g5)	Buy now
2	6J8-11537-00 Gear, driven	Buy now
3	6J8-13117-00 Collar, distance	Buy now
4	93210-13M04 93210-13m04	Buy now
5	6J8-13200-01 Oil injection pump assembly	Buy now
6	93210-19M82 O-ring(6J8)	Buy now
7	90109-05M32 Bolt	Buy now
8	90109-05M33 Bolt	Buy now
9	90445-07M08 Hose (I390)	Buy now
10	90445-07M32 Hose (I200)	Buy now
12	90468-07M02 Clip (6e5)	Buy now
13	90464-07M05 Clamp (6g5)	Buy now
14	6E9-13183-70 Valve check	Buy now
15	90445-07M04 Hose(62t)	Buy now
16	90445-11M08 Hose (I70)	Buy now

Oil Pump

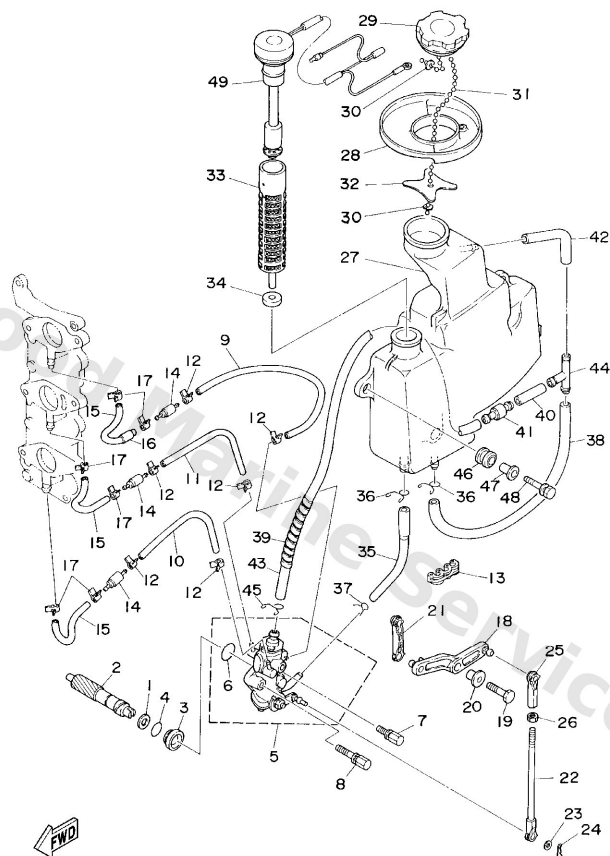


6J80010-4060

B5

Ref	Part	
18	6J8-13155-00 Lever, control	Buy now
19	97095-06025 Bolt	Buy now
20	90387-06M60 Collar (6h3)	Buy now
21	6J8-41238-00 Joint, link	Buy now
22	6J8-41237-00 Joint, link	Buy now
23	90202-05088 Washer, plate (666)	Buy now
24	90468-05M03 Clip(6j8)	Buy now
25	682-41237-00 Joint, link 2	Buy now
26	95380-05700 Nut (656)	Buy now
27	6J8-21707-01 Oil tank comp.	Buy now
27	6J8-21707-11 Oil tank comp.	Buy now
28	6J8-2173M-00 Seal 3	Buy now
29	6H4-21770-00 Oil tank cap assembly	Buy now
30	6H1-21757-00 Washer, special 1	Buy now
31	6H1-24633-00 Chain, Ball	Buy now

Oil Pump

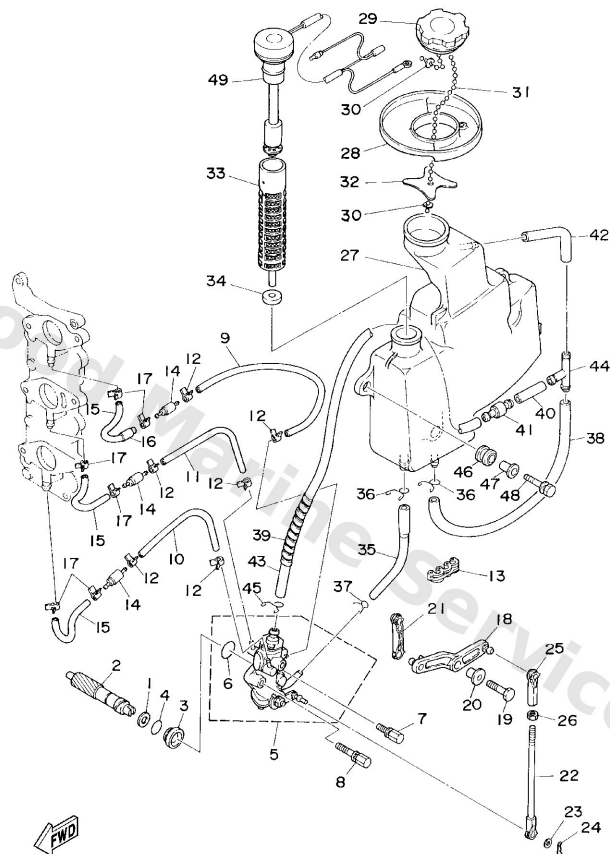


6J80010-4060

B5

Ref	Part	
32	6J8-21758-00 Washer, special 2	Buy now
33	6J8-13411-00 Strainer, oil	Buy now
34	6J8-13414-00 Gasket, strainer cover	Buy now
35	6J8-13416-00 Pipe, oil 1	Buy now
36	90467-11M08 Clip(72x)	Buy now
37	90467-08004 Clip, pipe 6162435600	Buy now
38	90445-11M03 Hose (l360)	Buy now
39	90446-10M01 Tube (6e5)	Buy now
40	90445-11M07 Hose (l70)	Buy now
41	6J8-21744-00 Breather	Buy now
42	90445-11M02 Hose (l100)	Buy now
43	90445-11M04 Hose (l600)	Buy now
44	6E5-24378-00 Pipe, joint 3	Buy now
45	90467-10M04 Clip, pipe 1 (6e9)	Buy now
46	6A0-82317-00 Damper, ignition coil	Buy now

Oil Pump

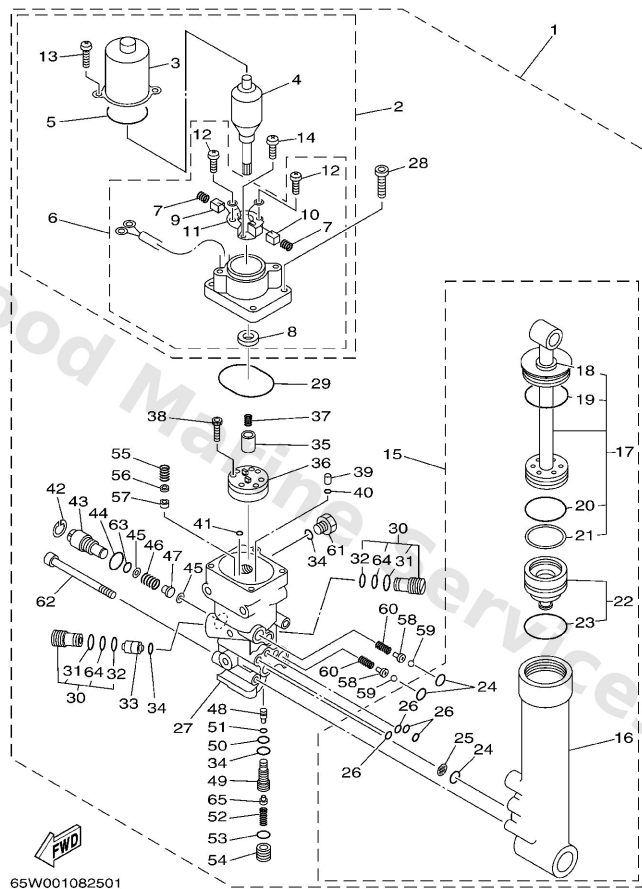


FWD
6J80010-4060

B5

Ref	Part	
47	624-42542-00 Collar	Buy now
48	90119-06M65 Bolt, with washer	Buy now
49	6J8-85720-01 Oil level gauge assembly	Buy now

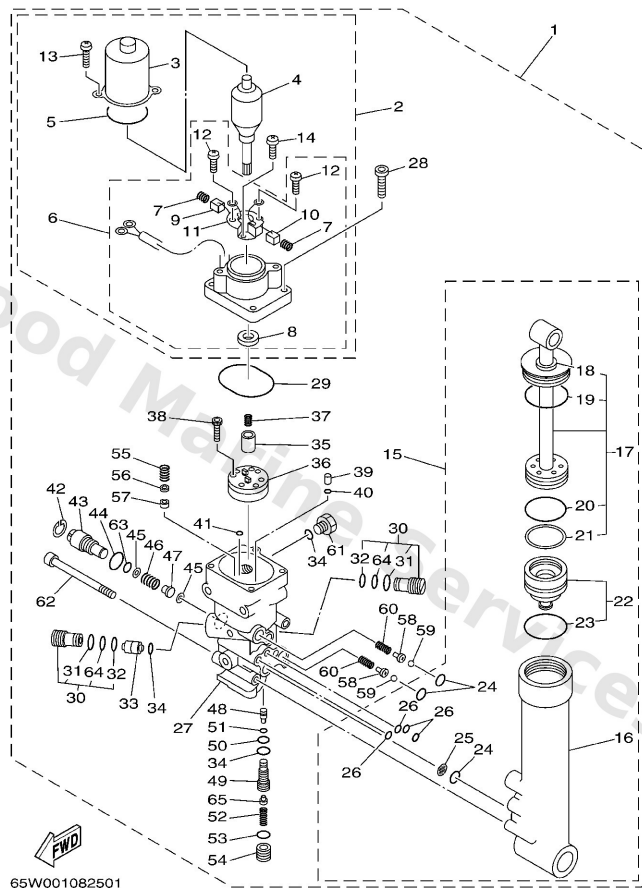
Power Trim & Tilt Assy



A4

Ref	Part	
2	65W-43880-00 Motor assembly (hitachi)	Buy now
3	65W-43804-00 Stator assembly	Buy now
4	65W-43805-00 Armature assembly	Buy now
5	65W-43869-00 O-ring	Buy now
6	65W-43881-00 Frame, End	Buy now
7	65W-4386K-00 Spring, brush	Buy now
8	65W-43882-00 Oil seal	Buy now
9	65W-43892-00 Brush 2	Buy now
10	65W-43891-00 Brush 1	Buy now
11	65W-4380F-00 Plate, brush holder	Buy now
12	65W-43879-00 Screw, with washer	Buy now
13	65W-43887-00 Bolt, screw	Buy now
14	65W-4388E-00 Bolt	Buy now
15	65W-43840-00 Power tilt assembly	Buy now
16	65W-4380K-00 Cylinder, tilt sub assembly	Buy now

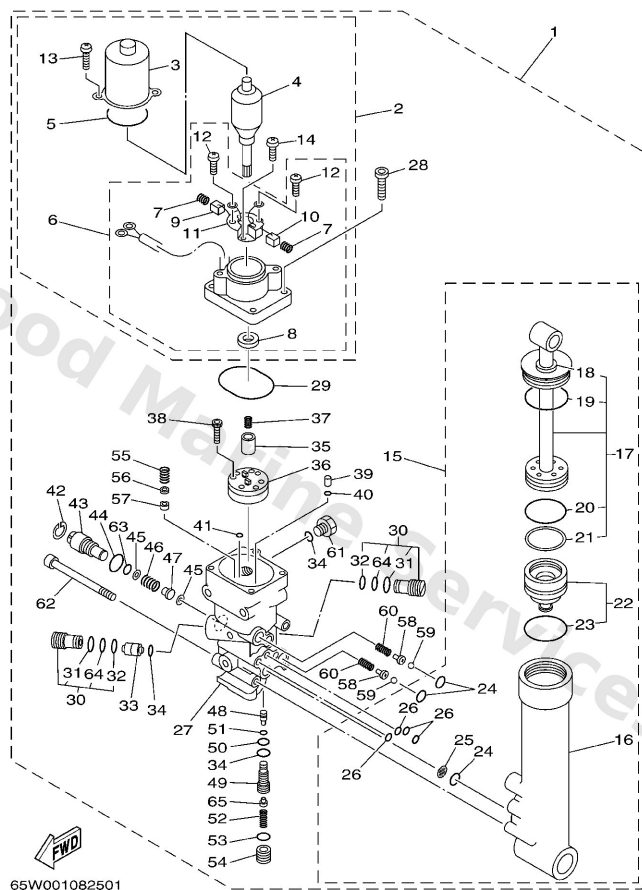
Power Trim & Tilt Assy



A4

Ref	Part	
17	65W-43810-00 Tilt piston sub assembly	Buy now
18	65W-43812-00 Seal, dust	Buy now
19	65W-43865-00 O-ring	Buy now
20	6H1-43861-10 O-ring	Buy now
21	65W-43871-00 Ring, back up	Buy now
22	65W-43818-00 Free piston sub assembly	Buy now
24	93210-11368 O-ring (2h7)	Buy now
25	6H1-43816-00 Filter 1	Buy now
26	93210-064A5 O-ring(61a)	Buy now
27	65W-4380L-00 Housing, trim & tilt sub assembly	Buy now
28	65W-43888-00 Bolt, hexagon socket head(1jk)	Buy now
29	93210-50768 O-ring	Buy now
30	6T4-43802-03 Valve sub assembly	Buy now
31	6H1-43866-00 O-ring	Buy now
32	6H1-43867-00 O-ring	Buy now

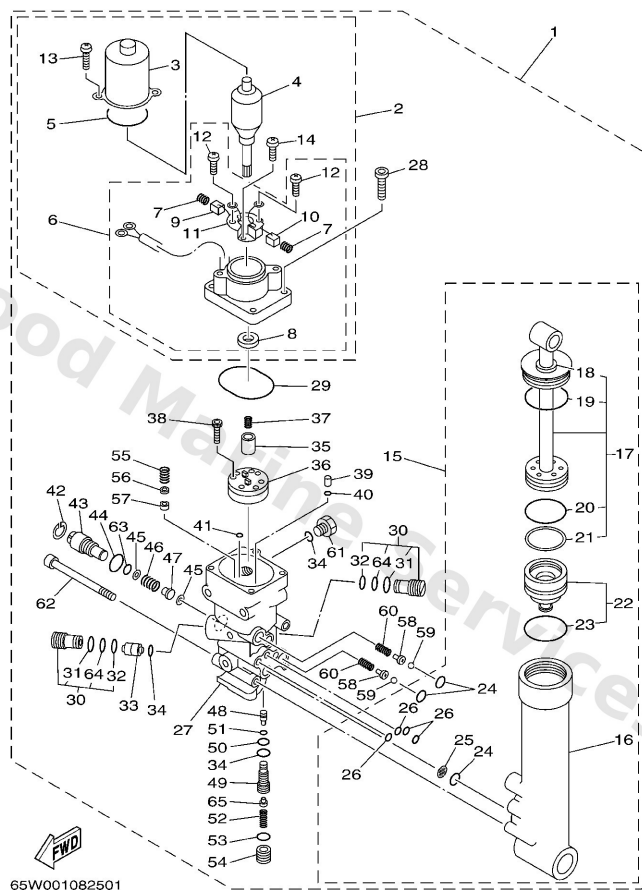
Power Trim & Tilt Assy



A4

Ref	Part	
33	62X-43841-00 Piston, shuttle	Buy now
34	93210-09165 O-ring	Buy now
35	65W-43831-00 Connector, shaft	Buy now
36	65W-43830-00 Gear pump assembly	Buy now
37	6T4-43853-00 Spring, main valve	Buy now
38	91318-04025 Bolt(62x)	Buy now
39	65W-43817-00 Filter 2	Buy now
40	65W-43861-00 O-ring	Buy now
41	65W-43862-00 O-ring	Buy now
42	6H1-43875-00 Ring, snap	Buy now
43	6H1-43845-00 Screw, manual release	Buy now
44	93210-18397 O-ring (6g5)	Buy now
45	6H1-43847-00 Seat, manual valve	Buy now
46	65W-43854-00 Spring, manual release	Buy now
47	65W-4382A-00 Adaptor 1	Buy now

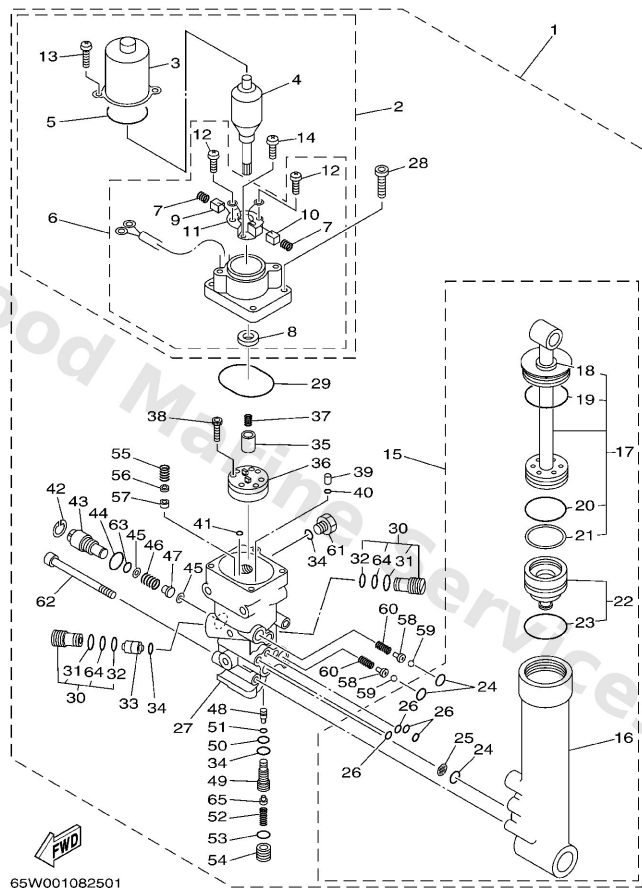
Power Trim & Tilt Assy



A4

Ref	Part	
48	65W-43844-00 Pin, valve support	Buy now
49	65W-43851-00 Seat, relief valve	Buy now
50	93210-08006 O-ring	Buy now
51	93210-03478 O-ring(31m)	Buy now
52	65W-43855-00 Spring, up relief	Buy now
53	93210-11073 O-ring (p95)	Buy now
54	65W-43843-00 Screw, valve lock	Buy now
55	6H1-43856-10 Spring, down relief	Buy now
56	6H1-43844-10 Pin, valve support	Buy now
57	6H1-4384F-10 Seal, main valve	Buy now
58	65W-4386A-00 Pin, absorber valve	Buy now
59	93501-08001 Ball	Buy now
60	65W-43853-00 Spring, absorber valve	Buy now
61	6H1-43829-00 Plug, reservoir	Buy now
62	62X-43878-00 Bolt, socket	Buy now

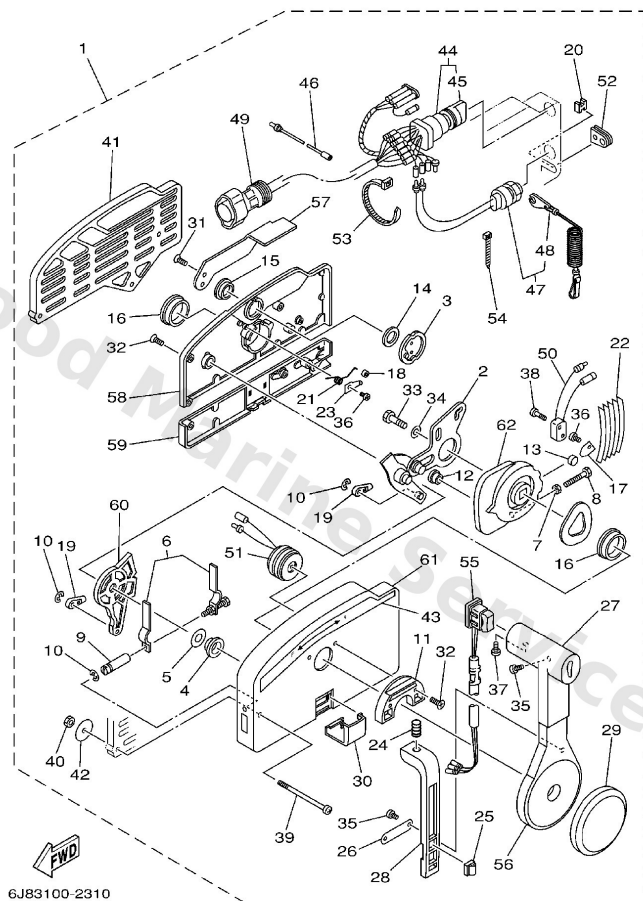
Power Trim & Tilt Assy



A4

Ref	Part	
63	93210-10M74 O-ring	Buy now
64	9321010M74 O-ring	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

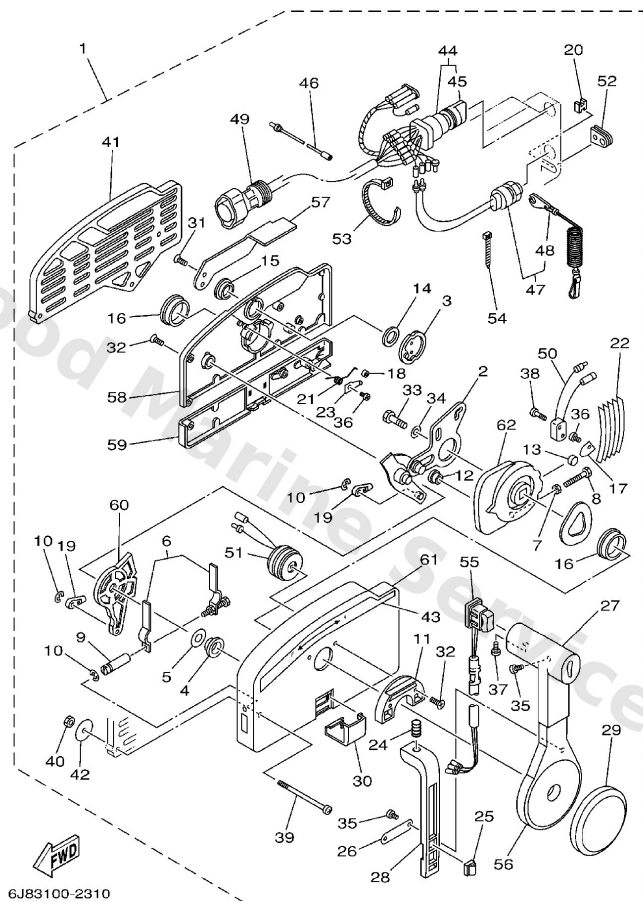
Remote Control Assy



C2

Ref	Part	
1	703-48230-15 Remote control assembly (7p) AP	Buy now
1	703-48250-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-11 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

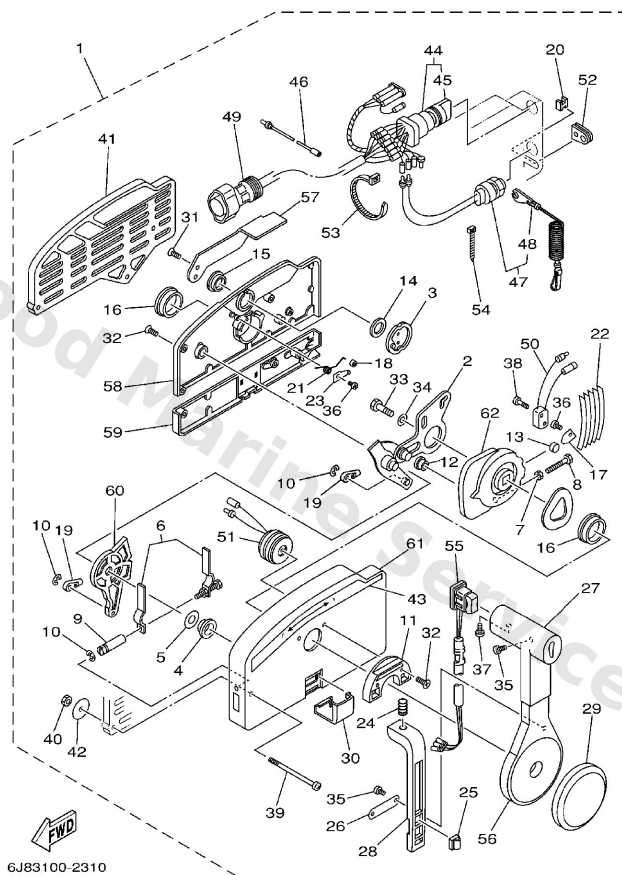
Remote Control Assy



C2

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

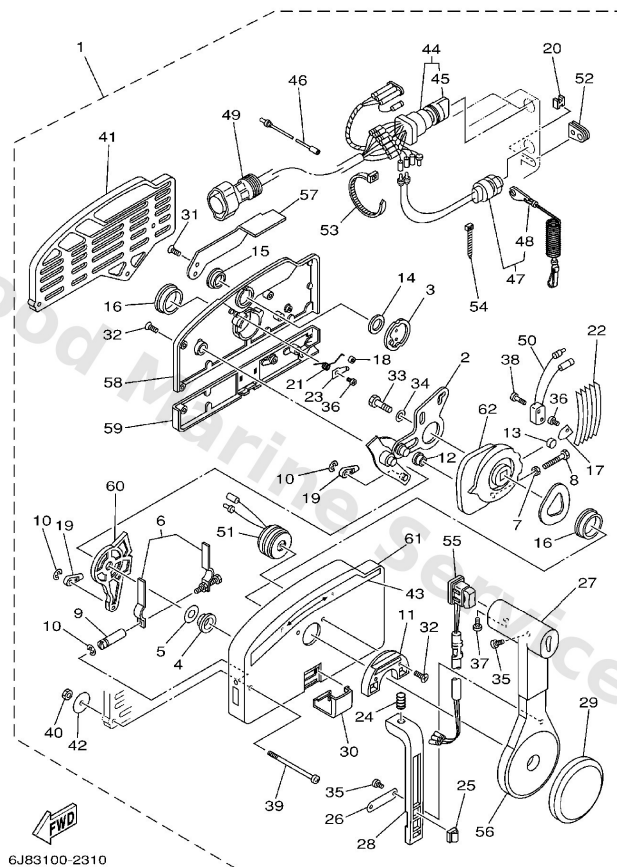
Remote Control Assy



C2

Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-33 Main switch assembly	Buy now

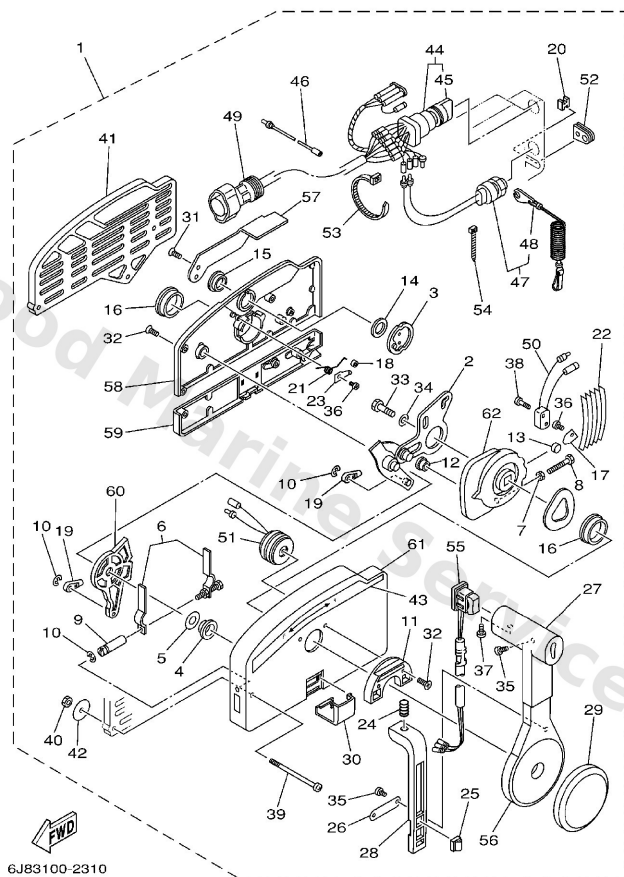
Remote Control Assy



C2

Ref	Part	
44	703-82510-43 Main switch assembly	Buy now
45	703-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now

Remote Control Assy

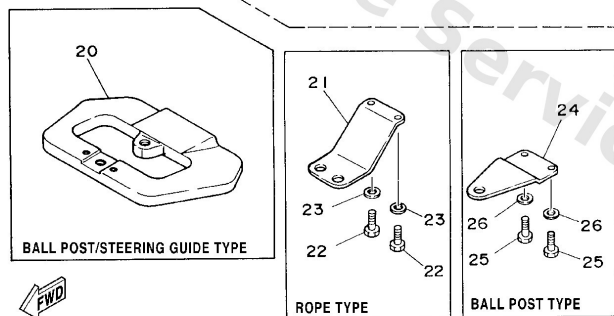
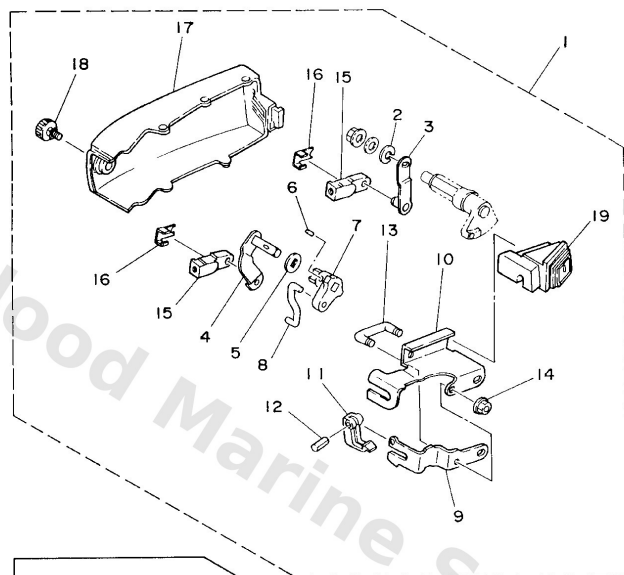


6J83100-2310

C2

Ref	Part	
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

Remote Control Attachment

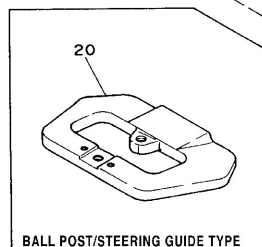
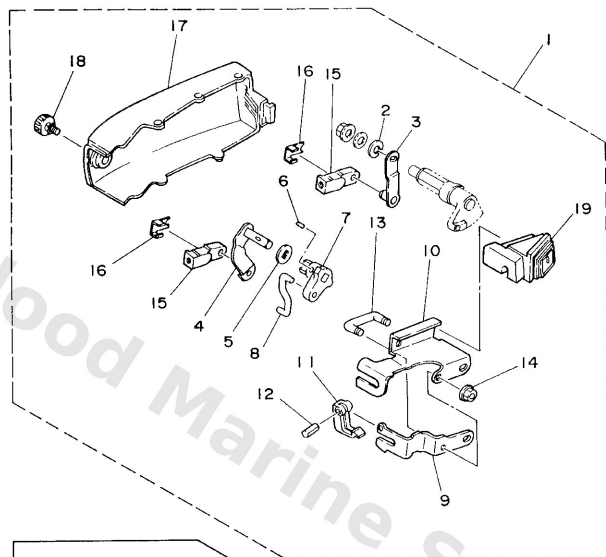


6J86100-9200

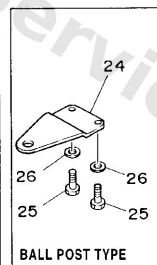
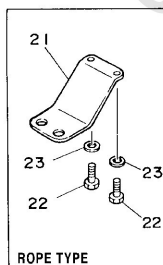
E5

Ref	Part	
1	6J8-48501-03-4D Remocon attachment assembly AP	Buy now
1	6J8-48501-11 Attachment kit AP	Buy now
2	92990-08100 Ybs67-8 washer, spring	Buy now
3	6J8-48534-00 Throttle lever, control	Buy now
4	6J8-48544-01 Lever, shiftcontrol	Buy now
5	6J8-44177-00 Washer	Buy now
6	90254-03M03 Pin, spring	Buy now
7	6J8-44173-02 Lever, shift control	Buy now
8	6J8-42169-01 Joint	Buy now
9	6J8-48531-00 Bracket, remote control	Buy now
10	6J8-48532-00 Bracket, remote control 2	Buy now
11	682-48538-50 Clamp, cable	Buy now
12	91690-30012 Pin, spring	Buy now
13	90109-06M29 Bolt(6J8)	Buy now
14	90179-06M24 Nut(6J8)	Buy now

Remote Control Attachment



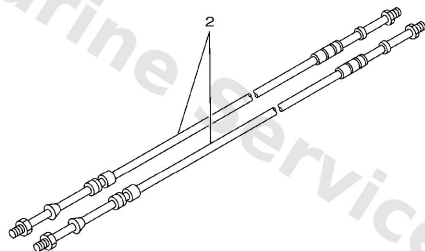
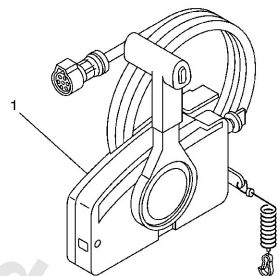
6J86100-9200



E5

Ref	Part	
15	6G8-26363-00 End, wire 1	Buy now
16	6G8-26364-00 End, wire 2	Buy now
17	6J8-42723-51 Cover, bottom (dbn:gray)	Buy now
18	6J8-42846-00 Screw	Buy now
19	6J8-42724-10 Grommet	Buy now
20	6J8-48511-01-4D Hook, steering AP BALL POST/	Buy now
21	6G8-48511-00 Hook, steering AP ROPE TYPE	Buy now
22	97095-06016 Bolt, hexagon deep recess AP	Buy now
23	92995-06600 Washer, plain (646) AP	Buy now
24	6G8-48511-10 Hook, steering AP BALL POST TYPE	Buy now

Remote Control Box

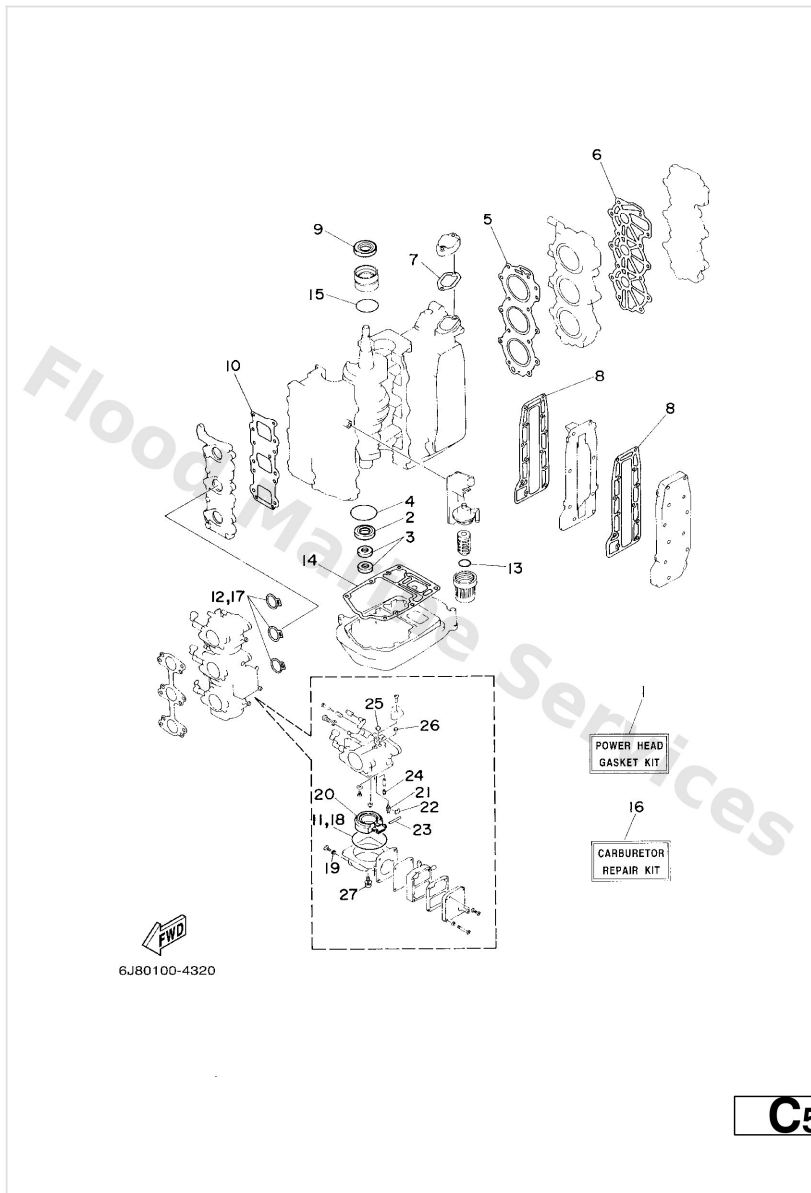


67M0100-8280

C1

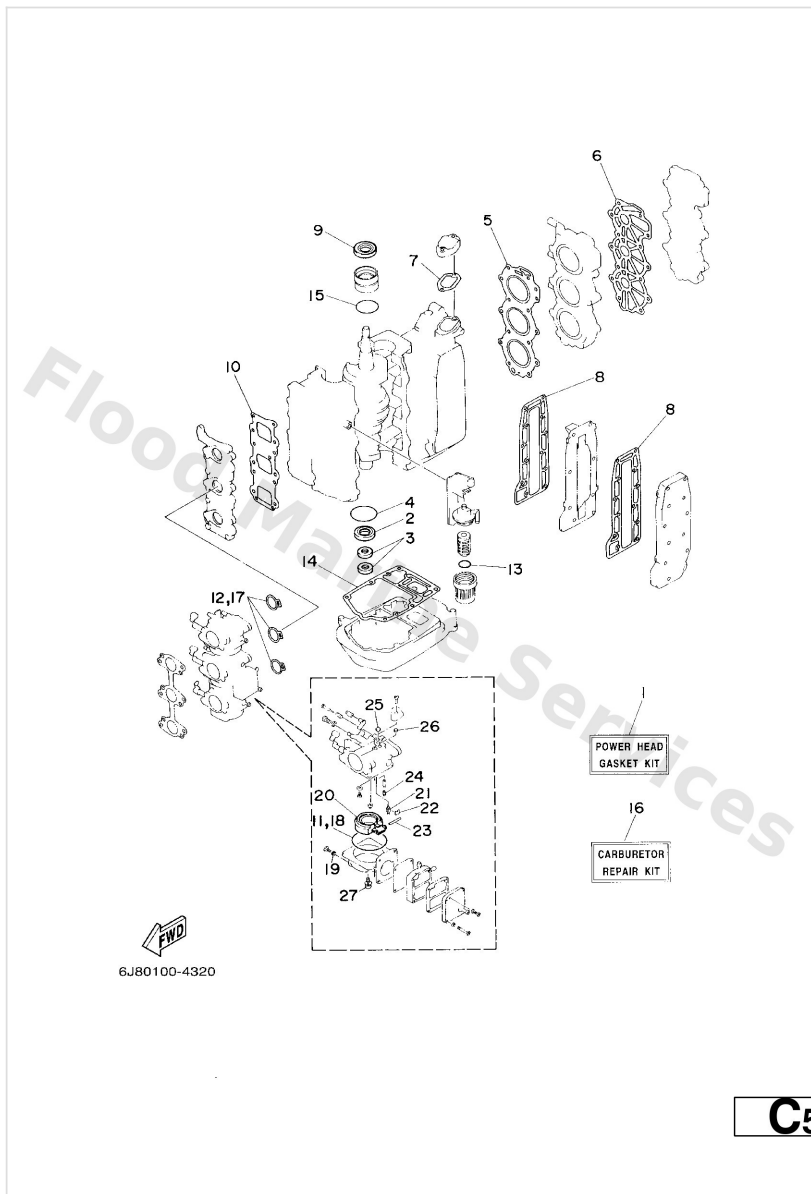
Ref	Part	
1	703-48230-15 Remote control assembly (7p) AP	Buy now
1	703-48250-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48310-80 Cable, Remote Control L=10F UR	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



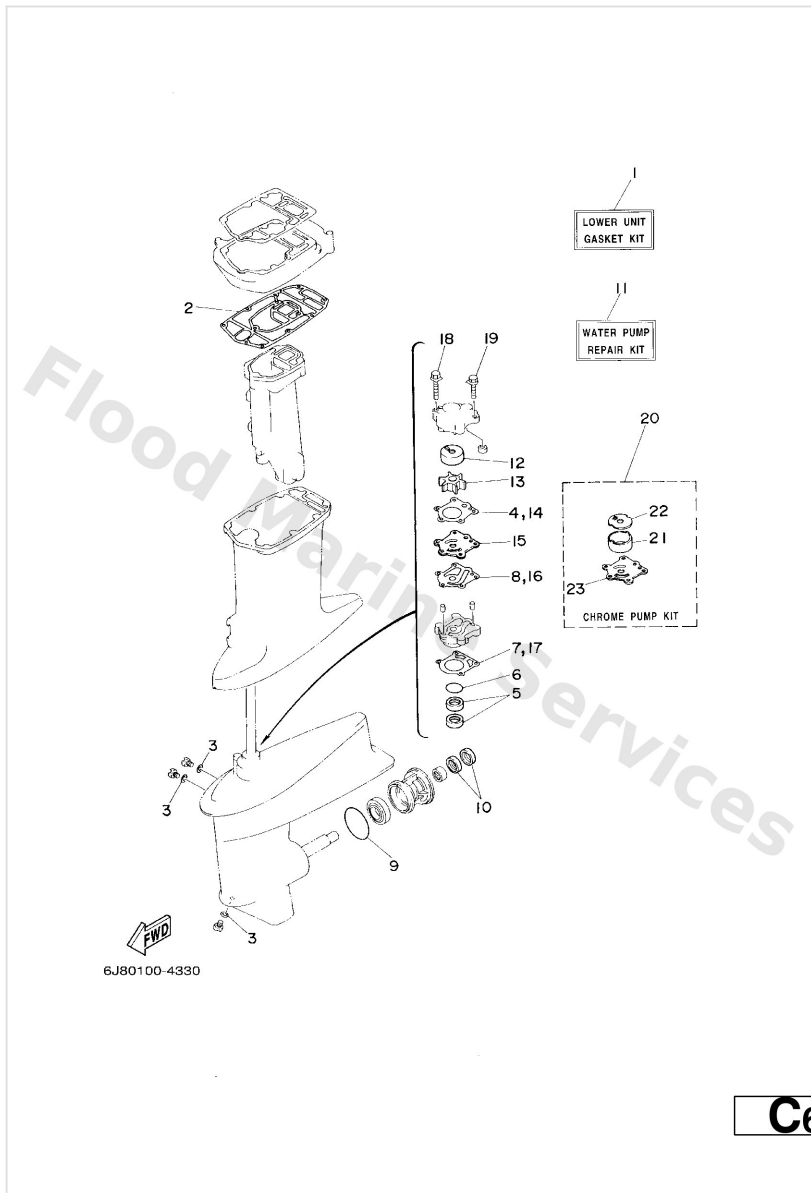
Ref	Part	
1	6J8-W0001-03 Powerhead gasket kit	Buy now
2	93101-25M28 Oil seal(6j8)	Buy now
3	93104-16M04 Oil seal(6a8)	Buy now
4	93210-56M80 O-ring(6j8)	Buy now
5	6J8-11181-A1 Gasket, cylinder head 1	Buy now
6	6J8-11193-A1 Gasket, head cover 1	Buy now
7	6J8-12414-A0 Gasket, cover	Buy now
8	6J8-41114-A0 Gasket, exhaust outer cover	Buy now
9	93102-26M27 Oil seal(6j8)	Buy now
10	6J8-13621-00 Gasket, valve seat	Buy now
11	6J8-14984-00 Gasket, float chamber	Buy now
12	6J8-14198-00 Gasket	Buy now
13	93210-32738 O-ring(1wg)	Buy now
14	6J8-45113-A0 Gasket, upper casing	Buy now
15	93210-42159 O-ring (647)	Buy now

Repair Kit 1



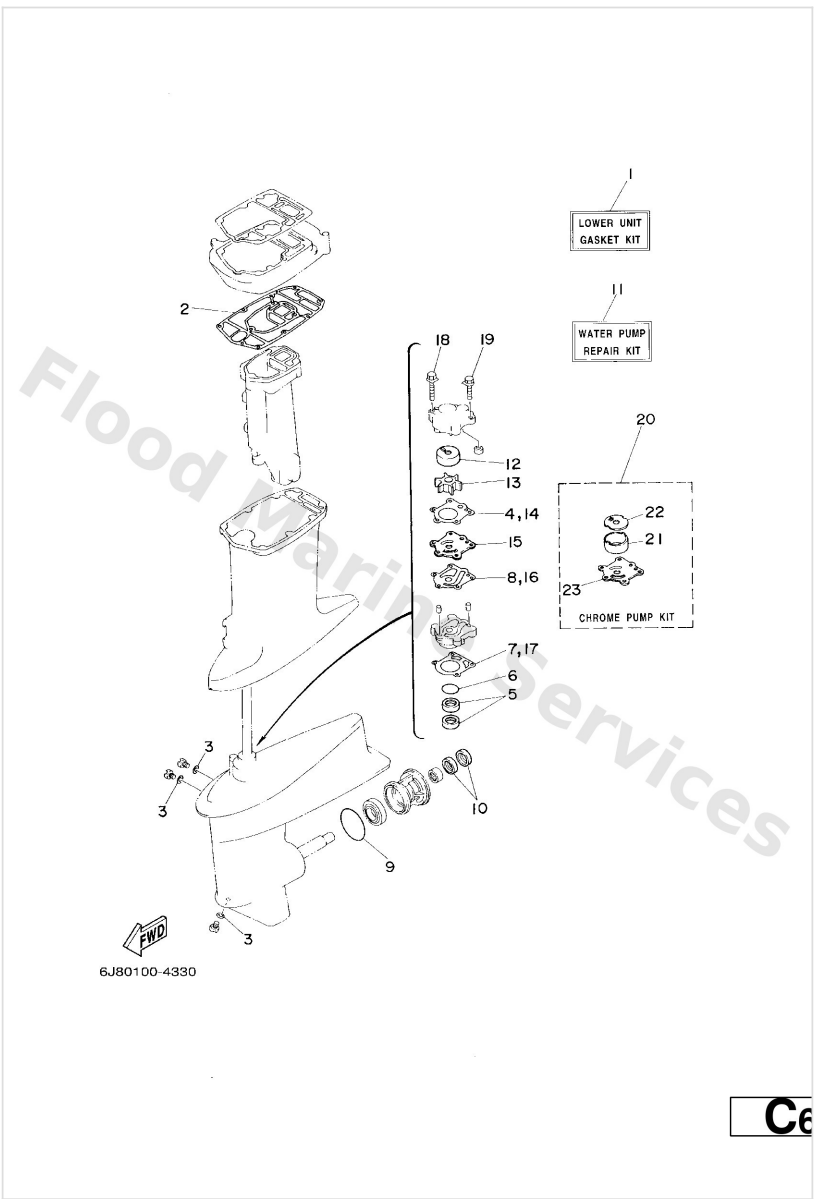
Ref	Part	
16	6J8-W0093-00 Carburetor rerair kit	Buy now
19	6J8-14995-00 Gasket, drin screw	Buy now
20	6J8-14985-00 Float	Buy now
21	6J8-14546-00 Valve, needle	Buy now
22	6J8-14159-00 Clip	Buy now
23	6J8-14548-00 Pin, float arm	Buy now
24	6J8-14966-00 Plug	Buy now
25	6J8-14126-00 Plug	Buy now
26	6J8-14118-00 Plug	Buy now
27	97980-04112 Screw, pan head (686)	Buy now

Repair Kit 2



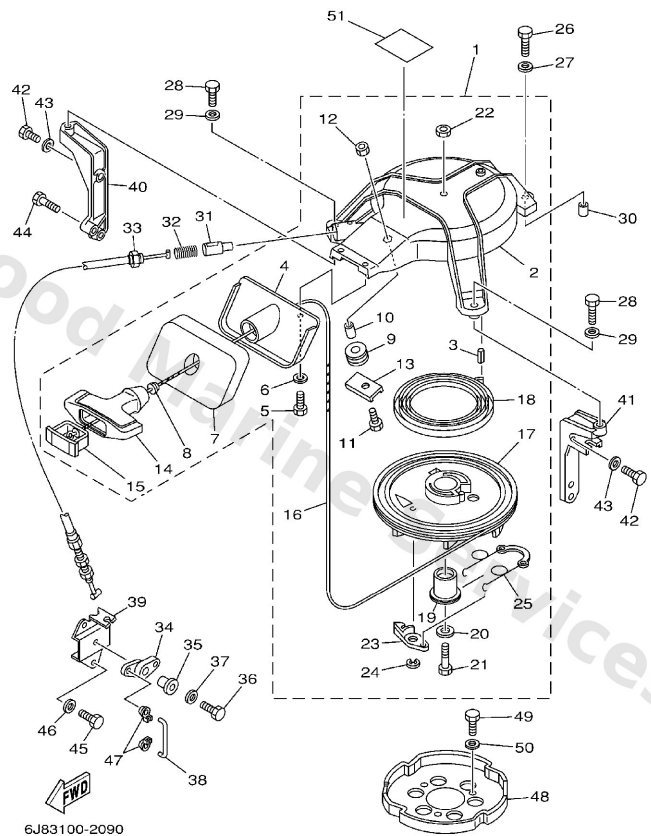
Ref	Part	
1	6J8-W0001-C2 Gasket kit	Buy now
2	6J8-45114-A1 Gasket, upper casing	Buy now
3	90430-08020 Gasket	Buy now
4	663-44315-A0 Gasket,water pump 1	Buy now
5	93101-23070 Oil seal (663)	Buy now
6	93210-41042 O-ring (132)	Buy now
7	663-44316-A0 Gasket,water pump 2	Buy now
8	663-44324-A0 Gasket,cartridge outer plate	Buy now
9	93210-60MA3 O-ring(6j8)	Buy now
10	93101-20M07 Oil seal	Buy now
11	6J8-W0078-A2 Water pump repair kit	Buy now
12	663-44322-00 Insert, cartridge	Buy now
13	6H4-44352-02 Impeller	Buy now
15	663-44323-00 Outer plate, cartridge	Buy now
18	90119-08M13 Bolt, with washer(6h0)	Buy now

Repair Kit 2



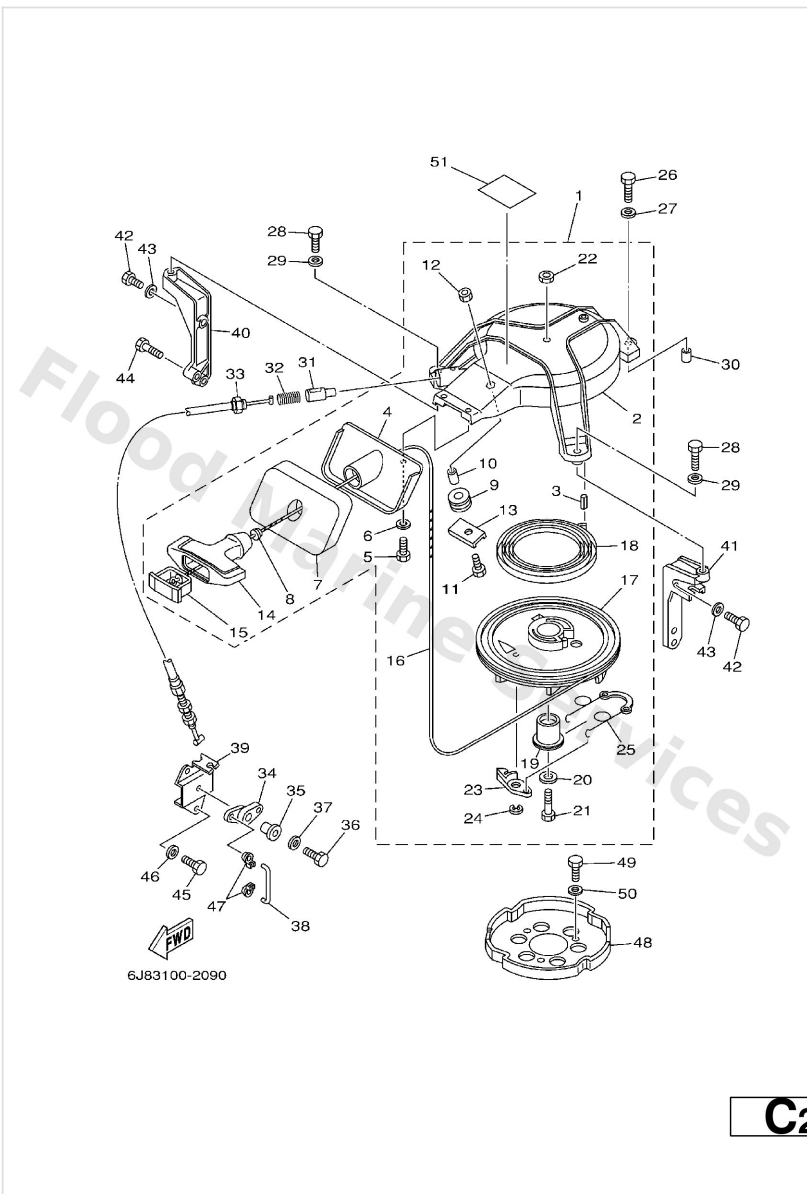
Ref	Part	
19	90119-08M34 Bolt, with washer(6j8)	Buy now
20	6H4-W0078-0A Chrome pump kit	Buy now
21	670-44322-01 Insert, cartridge	Buy now
22	670-44321-00 Inner plate, cartridge	Buy now
23	670-44323-00 Outer plate, cartridge	Buy now

Starter



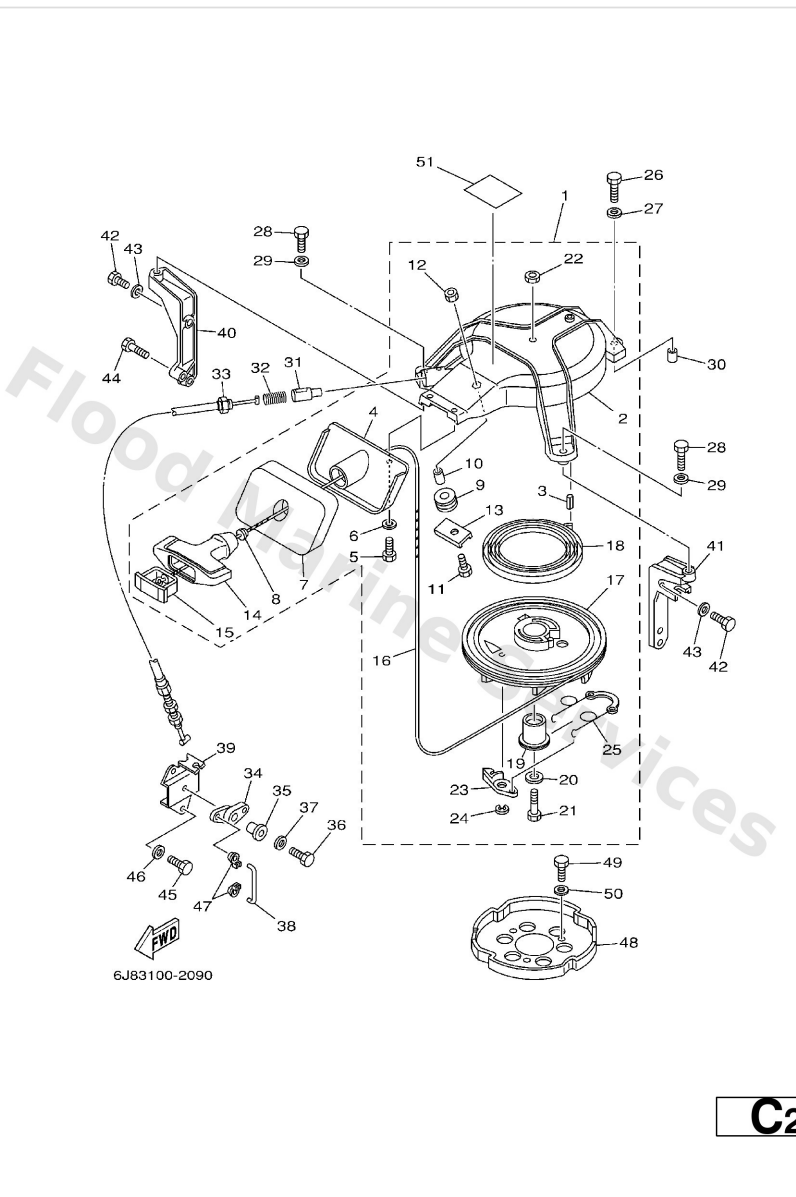
Ref	Part	
1	6J8-15710-02-4D Starter assembly	Buy now
2	6J8-15711-00-94 Case, starter	Buy now
3	91690-40014 Pin, spring (6f2)	Buy now
4	6J8-15758-01-94 Guide, Rope	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6J8-15762-00 Seal, rubber 2	Buy now
8	6A0-15789-00 Damper	Buy now
9	6F5-15752-00 Roller, wire	Buy now
10	6F5-15753-00 Bushing 1	Buy now
11	97095-06025 Bolt	Buy now
12	95380-06600 Nut(661)	Buy now
13	6J8-15787-00 Adaptor	Buy now
14	689-15755-01 Handle, starter	Buy now
15	6F5-15779-02 Cover	Buy now

Starter



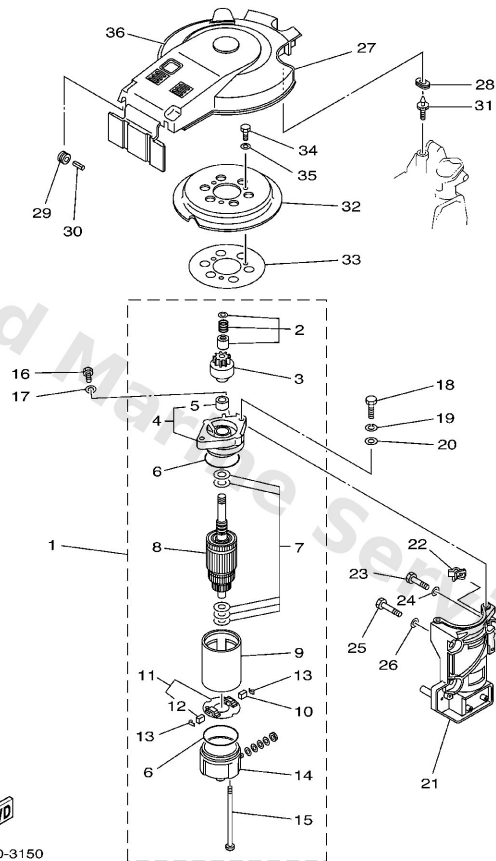
Ref	Part	
16	* item_description	Buy now
17	6J8-15714-00 Drum, sheave	Buy now
18	90510-08M04 Spring, spiral (677)	Buy now
19	677-15717-01 Shaft	Buy now
20	90201-06060 Washer, plate	Buy now
22	95380-06700 Nut	Buy now
23	676-15741-03 Pawl, drive	Buy now
24	93430-06M02 Circlip (689)	Buy now
25	6J8-15705-00 Spring, drive pawl	Buy now
26	97095-06035 Bolt(j52)	Buy now
30	99530-10014 Pin, dowel	Buy now
31	656-15748-00 Plunger, starter stop	Buy now
32	90501-10227 Spring, comprrshion(656)	Buy now
33	6J8-15770-00 Cable comp., starter stop	Buy now
34	6J8-15746-01 Arm	Buy now

Starter



Ref	Part	
35	90387-06M29 Collar (6a0)	Buy now
38	6J8-15747-00 Link	Buy now
39	6J8-15774-01 Stay 4	Buy now
40	6J8-15771-00-94 Stay 1	Buy now
41	6J8-15772-00-94 Stay 2	Buy now
42	97013-06020 Bolt(62y)	Buy now
43	92903-06600 Washer, plain (646)	Buy now
44	90101-06024 Bolt	Buy now
47	661-41262-02 Joint, choke lever	Buy now
48	6J8-15723-00 Pulley, starter	Buy now
49	97013-08014 Bolt(692)	Buy now
50	92903-08600 Washer, plain (663)	Buy now
51	6J8-13437-41 Mark, Caution FOR USA	Buy now
51	6J8-13437-91 Mark, caution FOR CANADA	Buy now

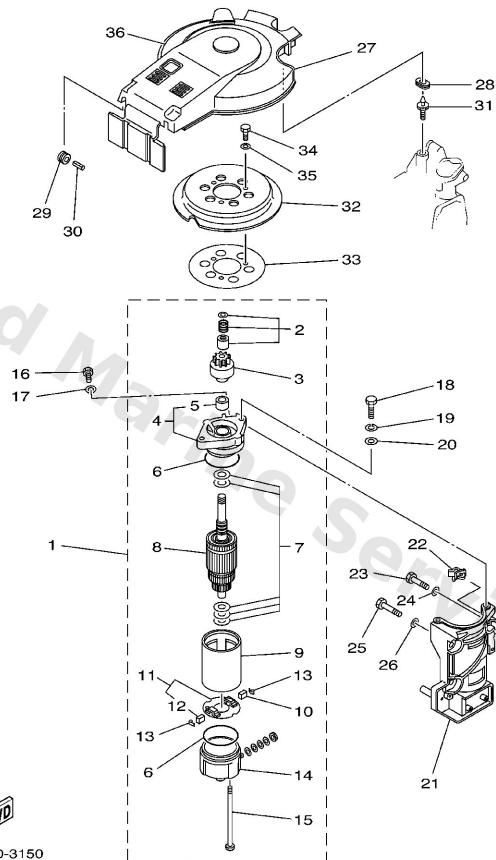
Starting Motor



D3

Ref	Part	
1	6F5-81800-11 Starting motor assembly	Buy now
2	689-81857-11 Pinion stopper set	Buy now
3	689-81807-12 Pinion assembly	Buy now
4	6F5-81830-11 Front cover assembly	Buy now
5	689-81831-00 Metal, front	Buy now
6	689-81847-11 O-ring	Buy now
7	689-81809-11 Washer kit	Buy now
8	689-81850-12 Armature assembly	Buy now
9	689-81810-11 Stator ass'y	Buy now
10	689-81811-11 Brush 1	Buy now
11	689-81840-11 Brush holder assembly	Buy now
12	689-81812-11 Brush 2	Buy now
13	689-81813-10 Spring, brush	Buy now
14	689-81820-11 Rear cover ass'y	Buy now
15	689-81826-10 Bolt	Buy now

Starting Motor

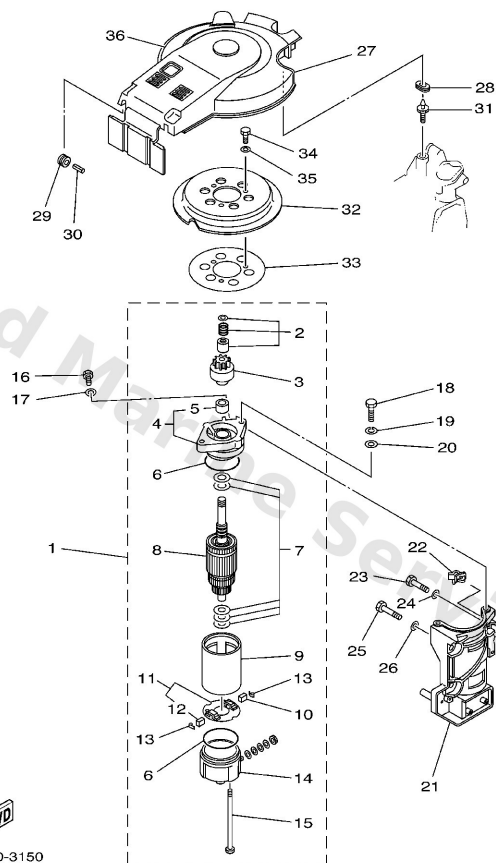


6J86100-3150

D3

Ref	Part	
16	97013-08016 Bolt, hexagon	Buy now
17	92903-08600 Washer, plain (663)	Buy now
18	97013-08030 Bolt	Buy now
19	92903-08100 Ybs67-8 washer, spring	Buy now
21	6J8-81822-01-94 Bracket, starting motor	Buy now
22	90464-03M15 Clamp(6j8)	Buy now
23	97013-08035 Bolt	Buy now
25	97013-08055 Bolt, hexagon	Buy now
27	6J8-81337-10 Cover, flywheel	Buy now
28	90480-14M17 Grommet(6j8)	Buy now
29	90480-10M16 Grommet(6j8)	Buy now
30	91690-50022 Pin, spring (676)	Buy now
31	6J8-81338-00 Clamp, lead	Buy now
32	6J8-15723-E1 Pulley, starter	Buy now
33	6J8-81365-A0 Gasket, hole cover	Buy now

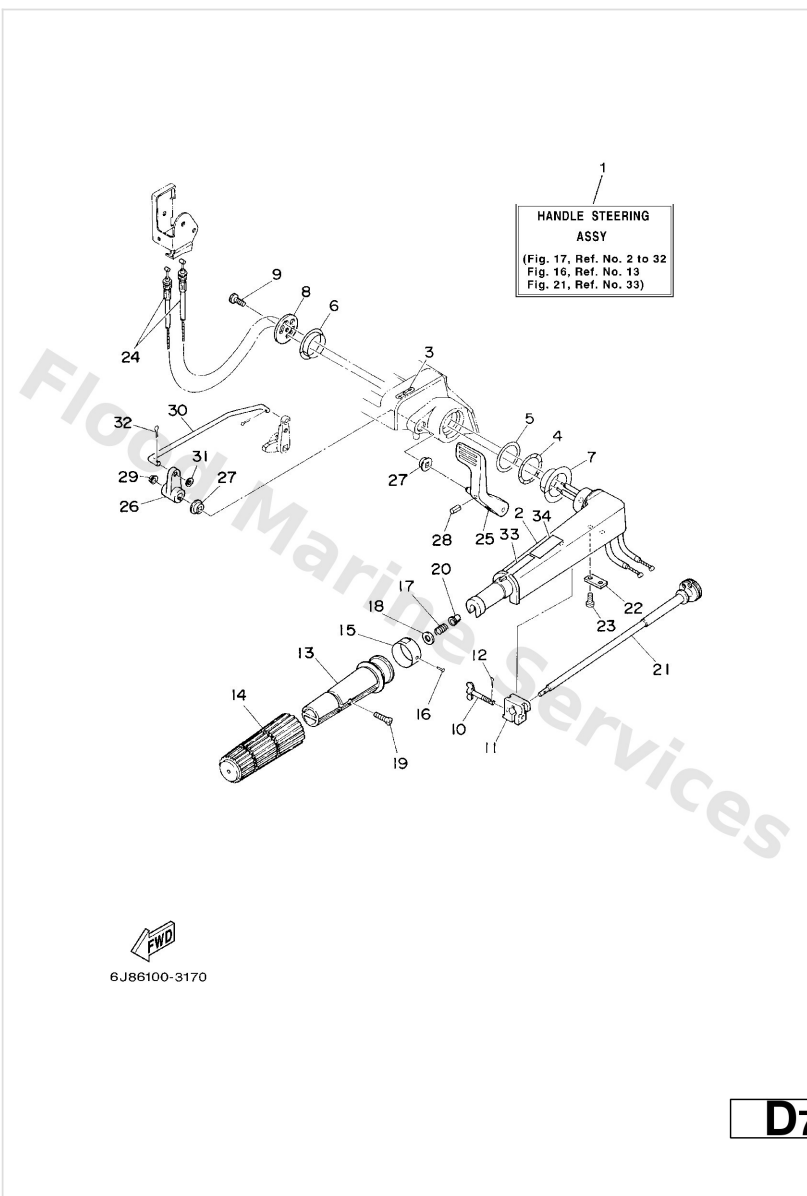
Starting Motor



D3

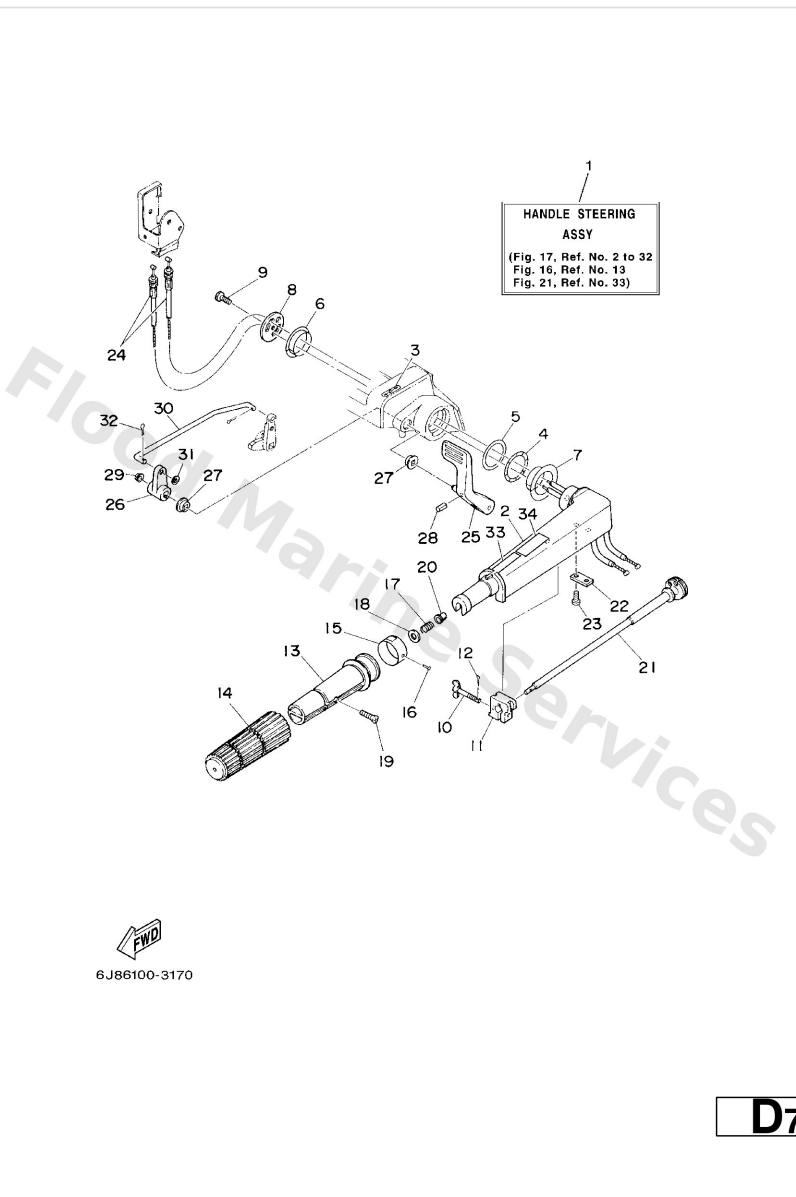
Ref	Part	
34	97013-08014 Bolt(692)	Buy now
36	6J8-13437-81 Mark, caution	Buy now

Steering



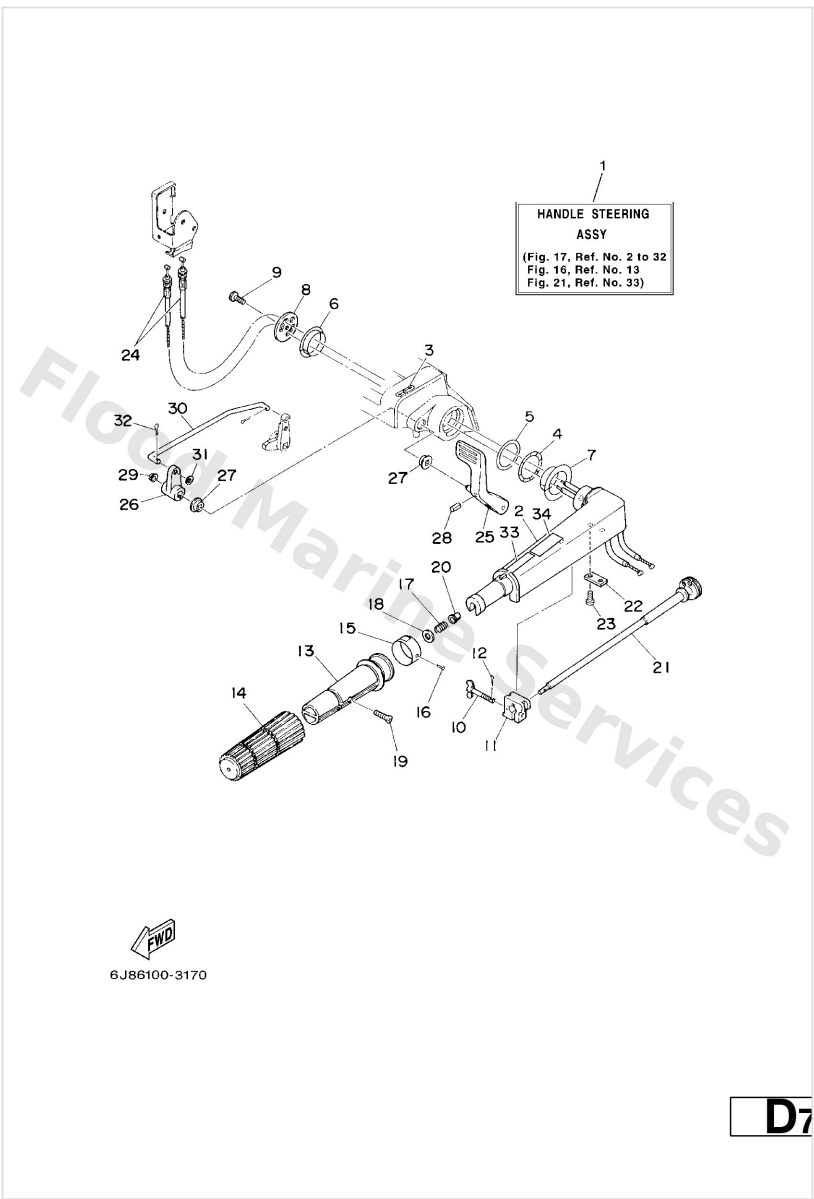
Ref	Part	
2	6G1-42111-11-4D Handle, steering	Buy now
3	6E0-44191-11 Indicator, shift	Buy now
4	90206-36M21 Washer, wave(63v)	Buy now
5	90202-36M55 Washer, plate(63v)	Buy now
6	90386-33M96 Bush(63v)	Buy now
7	90386-34M97 Bush(63v)	Buy now
8	6G1-42131-01 Cover, handle steering	Buy now
9	97095-06020 Bolt(7u8)	Buy now
10	6G1-42125-01 Bolt, friction adjusting	Buy now
11	6G1-42126-00 Piece, friction	Buy now
12	91490-16010 Pin, cotter	Buy now
13	664-42119-00 Grip, steering handle	Buy now
14	6F6-42177-A0 Rubber, handle	Buy now
15	6J8-42137-00 Indicator, throttle	Buy now
16	90269-02M09 Rivet(6I5)	Buy now

Steering



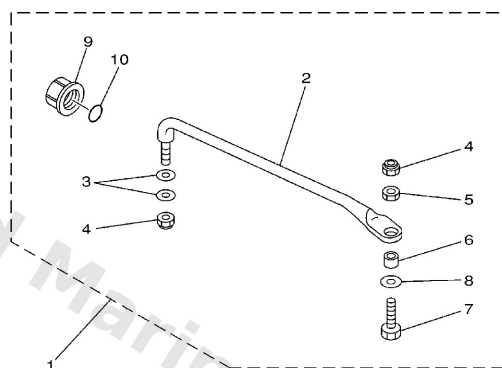
Ref	Part	
17	90501-23215 Spring (655)	Buy now
18	92903-10600 Washer, plate	Buy now
19	90149-05M13 Screw, countersunk	Buy now
20	90386-08032 Bushing (650)	Buy now
21	6G1-42138-01 Lever, throttle	Buy now
22	6E0-42159-02 Stay	Buy now
23	97885-05012 Screw, pan head (646)	Buy now
24	6J8-26301-00 Throttle cable assembly	Buy now
25	6J8-44111-01-4D Handle, gear shift	Buy now
26	6J8-44125-00 Lever, shift rod	Buy now
27	682-44132-00 Bushing	Buy now
28	90254-03M04 Pin, spring (6h3)	Buy now
29	90386-06M12 Bushing (688)	Buy now
30	6J8-44124-00 Link, shift rod	Buy now
31	92990-06200 Ybs66-6 washer, plain	Buy now

Steering



Ref	Part	
32	91490-20012 Pin, cotter (648)	Buy now
33	6E0-83627-41 Label, caution 7	Buy now
34	6E0-83627-51 Label, Caution 7 FOR CANADA	Buy now

Steering Guide

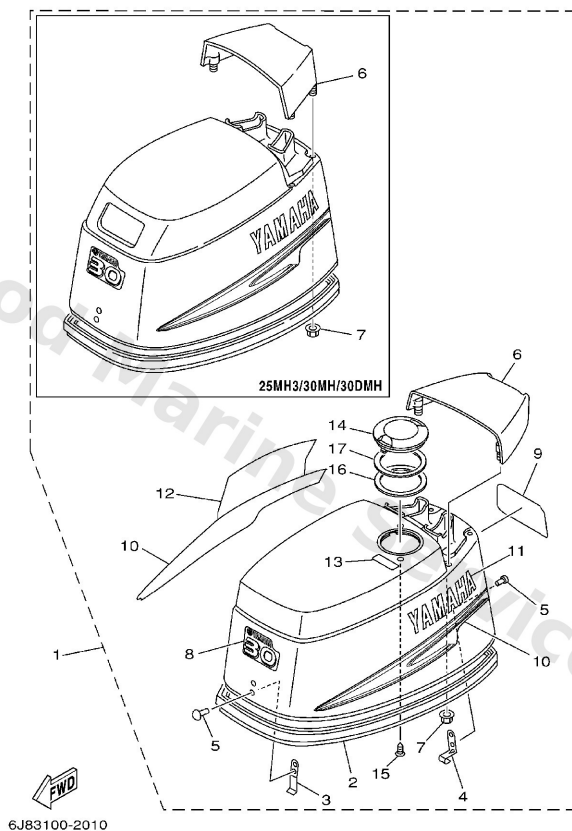


6J83100-2290

B7

Ref	Part	
1	689-61350-02 Steering guide attachment kit AP	Buy now
2	689-61351-01 Rod, steering	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Collar (688)	Buy now
7	6E5-61355-00 Bolt	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

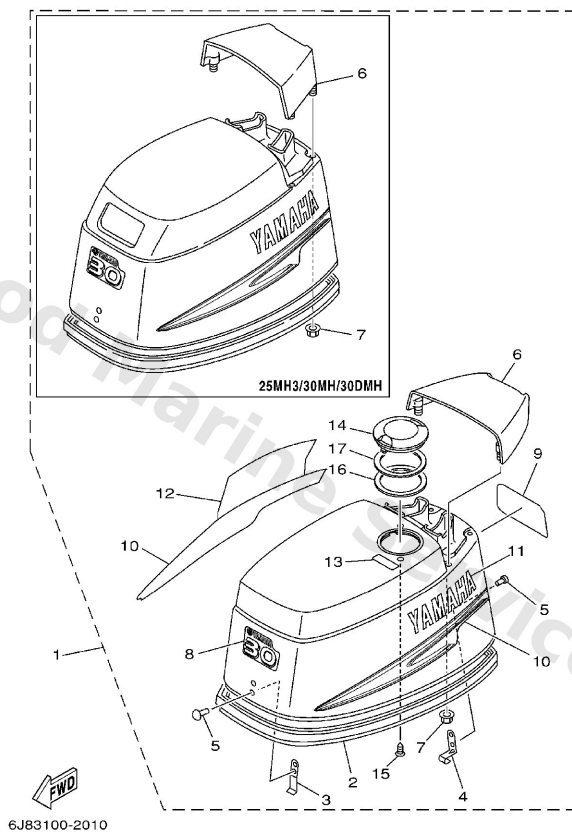
Top Cowling



A4

Ref	Part	
1	6J8-42610-C0-4D Top Cowling assembly	Buy now
1	6J8-42610-F0-4D Top Cowling assembly	Buy now
1	6K9-42610-30-4D Top Cowling assembly	Buy now
2	6J8-42615-00 Seal	Buy now
3	6J8-42651-03 Hook	Buy now
4	6J8-42652-00 Hook	Buy now
5	90266-04M00 Rivet 2 (662)	Buy now
6	6J8-42613-00-4D Molding, air duct	Buy now
6	6J8-42613-10-4D Molding, air duct	Buy now
7	90179-06M24 Nut(6j8)	Buy now
8	6J8-42677-30 Graphic, Front	Buy now
8	6K9-42677-30 Graphic, Front	Buy now
9	6J8-42678-30 Graphic, front	Buy now
9	6K9-42678-30 Graphic, Rear	Buy now
10	6J8-W0070-30 Graphic Set	Buy now

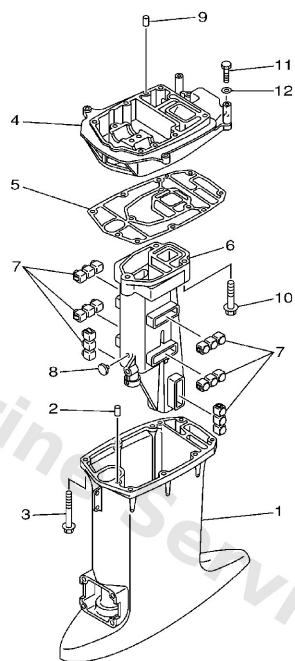
Top Cowling



A4

Ref	Part	
11	6J8-42681-30 Mark, Cowling	Buy now
12	6J8-42682-30 Mark, Cowling	Buy now
13	6J8-13436-40 Mark	Buy now
14	6J8-2177H-00 Disk cap 2	Buy now
15	90161-03M01 Screw, tapping(6j8)	Buy now
16	6J8-21732-00 Seal 1	Buy now
17	6J8-21735-00 Seal 2	Buy now

Upper Casing




6J80100-9250

A7

Ref	Part	
1	6J8-45111-01-4D Casing, upper S	Buy now
1	6J8-45111-11-4D Casing, upper L	Buy now
2	93606-12019 Pin, dowel (614)	Buy now
3	90119-08M31 Bolt, with washer(6j8)	Buy now
4	6J8-41137-01-94 Guide, exhaust	Buy now
5	6J8-45114-A1 Gasket, upper casing	Buy now
6	6J8-41131-00-5B Manifold, ext. 1	Buy now
6	6K9-41131-00-5B Manifold, Ext. 1	Buy now
7	6J8-14737-00 Damper, muffler	Buy now
8	90338-07M00 Plug(6j8)	Buy now
10	97575-08550 Bolt, with washer	Buy now
11	97075-08030 Bolt, hexagon (fj1)	Buy now
12	92995-08600 Washer, plain (663)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.