



Yamaha 25NMHO 2001

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

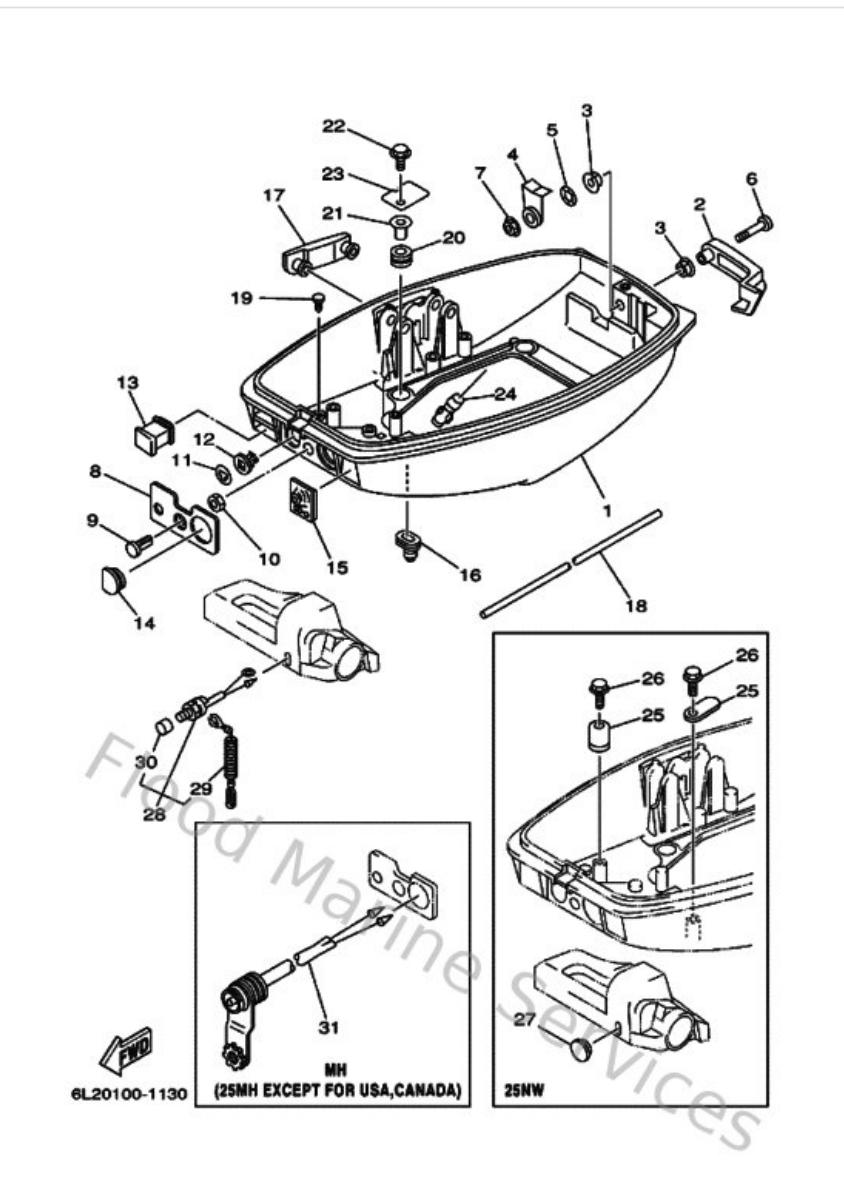
Authorised Yamaha Dealers



Contents

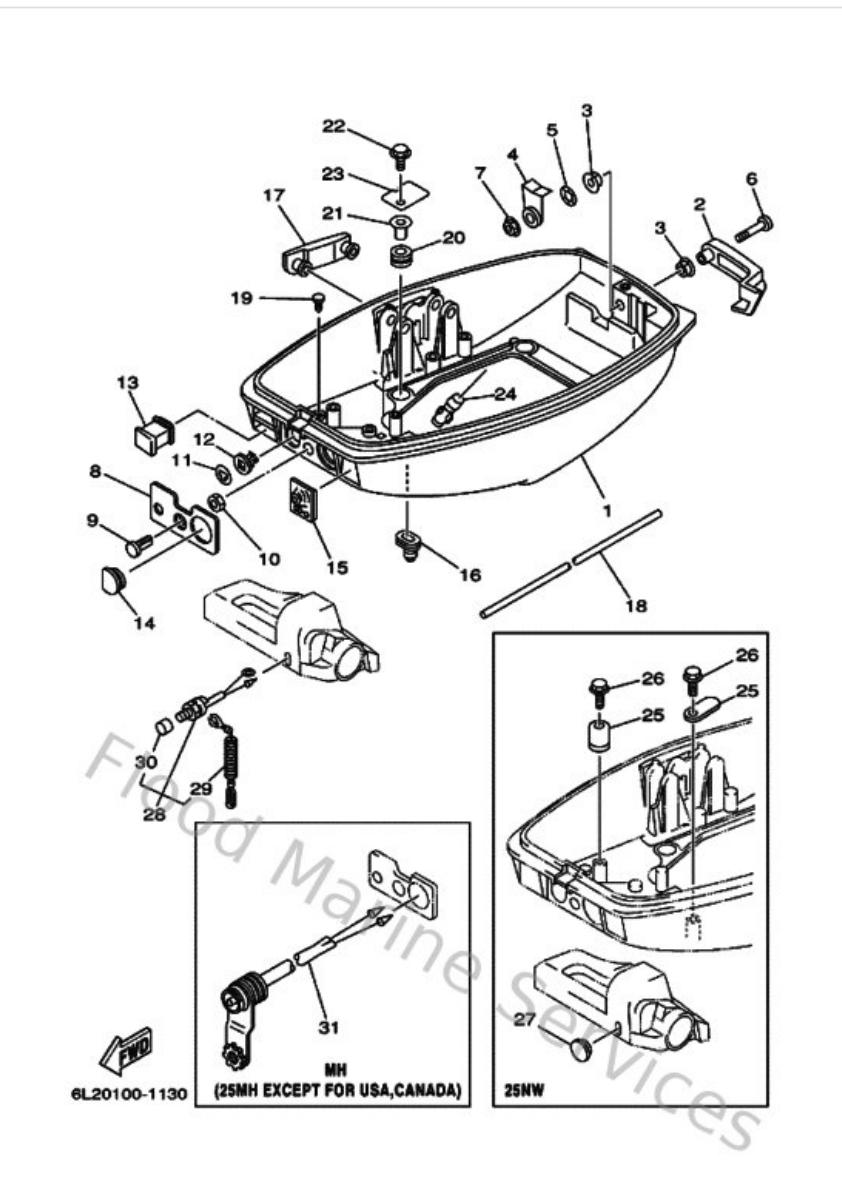
Bottom Cowling	3
Bracket 1	5
Bracket 2	9
Carburetor	12
Control	15
Crankshaft & Piston	19
Cylinder & Crankcase	21
Electrical 1	24
Fuel	25
Fuel 2	26
Fuel Tank	27
Generator	28
Intake	30
Lower Casing & Drive 1	32
Lower Casing & Drive 2	36
Repair Kit 1	38
Repair Kit 2	40
Starter	42
Steering	45
Top Cowling	48
Upper Casing	49

Bottom Cowling



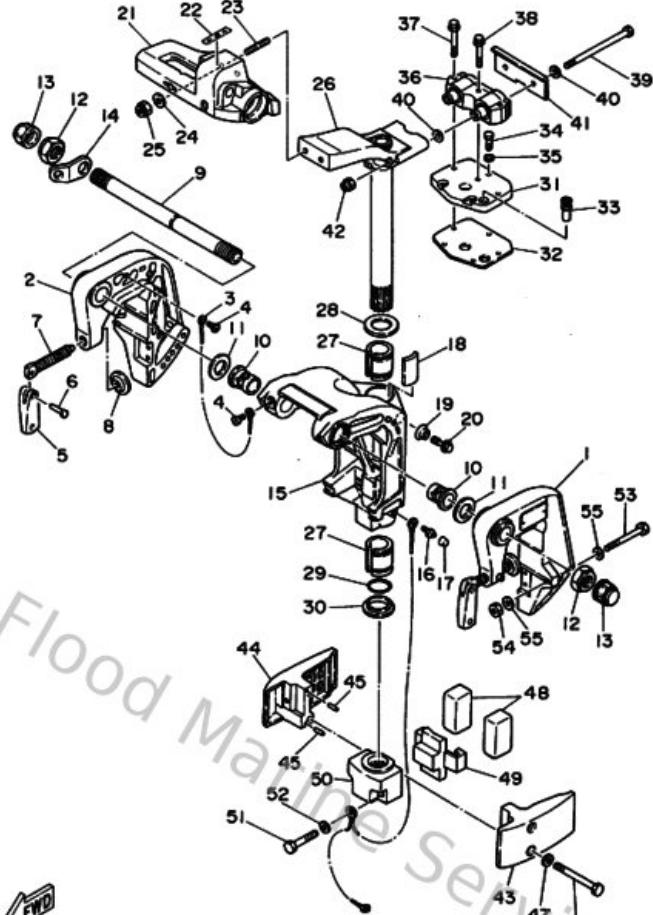
Ref	Part	
1	6L242711034D Cowling, bottom 1	Buy now
2	6L242815014D Lever, clamp	Buy now
3	9038612M4500 Bushing (6g1)	Buy now
4	6L2428160000 Lever, clamp	Buy now
5	902061205200 Washer, wave (666)	Buy now
6	978850603500 Screw, pan head(6h4)	Buy now
7	957800630000 Nut, nylon (6g1)	Buy now
8	6L2427190000 Panel, front lower	Buy now
9	6L2427240000 Grommet	Buy now
10	9017012M1300 Nut	Buy now
11	689412730000 Grommet	Buy now
12	6J8412740000 Grommet 2	Buy now
13	6L2427250000 Grommet	Buy now
14	6G1427240000 Grommet	Buy now
15	6L2427260100 Grommet	Buy now

Bottom Cowling



Ref	Part	
16	6G1427270000 Grommet	Buy now
17	6L2427480100 Grommet	Buy now
18	6L2427160000 Rubber seal 1	Buy now
19	9033805M0300 Plug (6h1)	Buy now
20	9048015M3100 Grommet (6g1)	Buy now
21	9038706M5200 Collar (6g1)	Buy now
22	958950602000 Bolt, flange(jk3)	Buy now
23	6L2427380100 Plate, fitting	Buy now
24	6H3443910100 Nipple, hose	Buy now
28	689825750400 Engine stop switch assembly	Buy now
29	682825560000 Lanyard, stop switch	Buy now
30	6898257Y0000 Cap	Buy now
31	682843810000 2p concent 1	Buy now

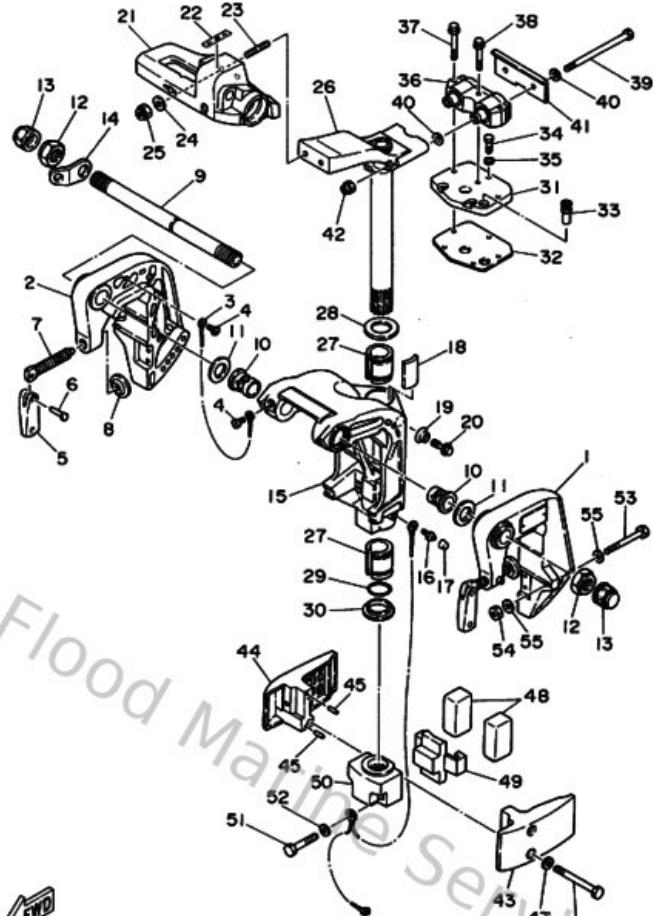
Bracket 1



6L20010-4160

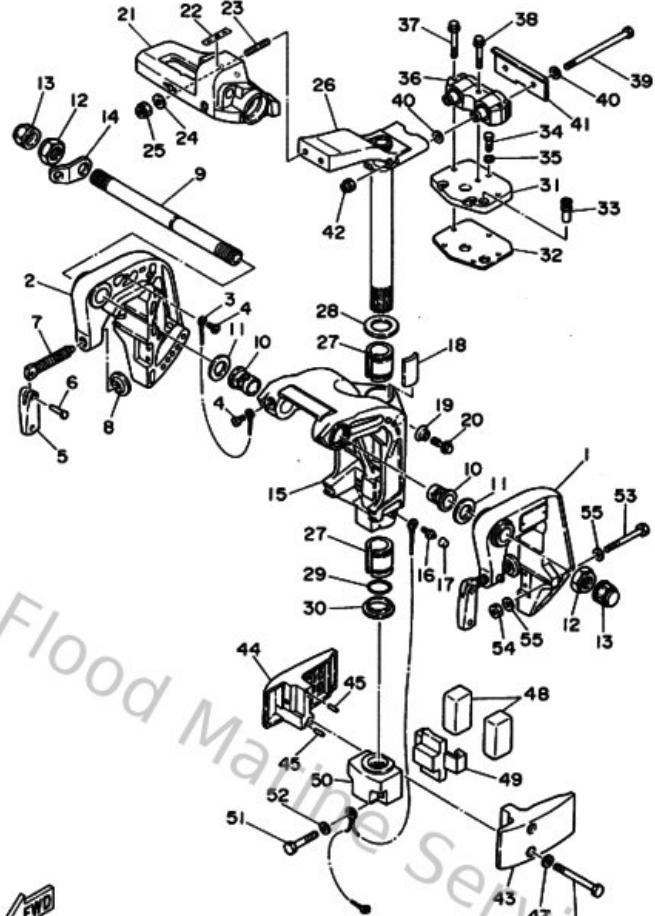
Ref	Part	
1	6L243111044D Bracket, clamp 1	Buy now
2	6L243112054D Bracket, clamp 2	Buy now
3	6E5821480000 Wire, lead 5	Buy now
4	978850600800 Screw, pan head(6a3)	Buy now
5	6E0431180100 Handle, transom clamp	Buy now
6	9024304M0100 Pin(6a1)	Buy now
7	6L2431160000 Screw, transom clamp	Buy now
8	648431140100 Pad, transom clamp	Buy now
9	6J8431310100 Bolt, clamp bracket	Buy now
10	9038622M6700 Bush(6a9)	Buy now
11	9020122M0300 Washer, plate(64j)	Buy now
12	901852204300 Nut, self-locking	Buy now
13	6G5431450100 Cap, clamp bracket	Buy now
14	6J8431130100 Plate, clamp bracket	Buy now
15	6L243311058D Bracket, swivel 1	Buy now

Bracket 1



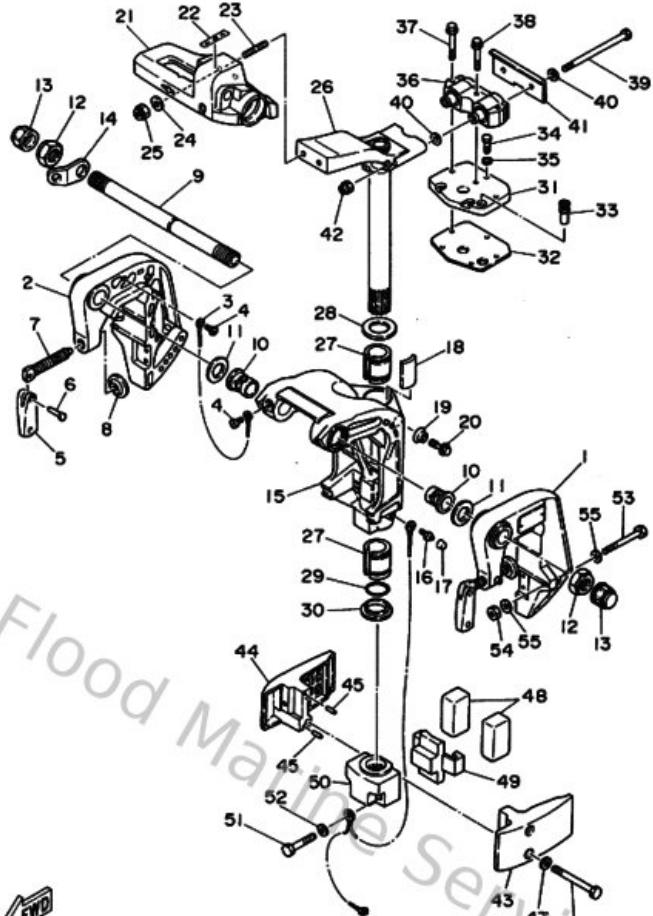
Ref	Part	
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	6H4425280000 Piece, friction	Buy now
19	689433730100 Seal, damper	Buy now
20	9010506M1800 Bolt (689)	Buy now
21	6L242121024D Bracket	Buy now
22	6E0441911100 Indicator, shift	Buy now
23	901161006300 Bolt, stud	Buy now
24	929951060000 Washer, plate	Buy now
25	901851005100 Nut, self-locking	Buy now
26	6L242510018D Steering bracket assembly	Buy now
27	9038630M7500 Bush(6l2)	Buy now
28	9020130M0000 Washer, plate(6h1)	Buy now
29	932102937500 O-ring (j10)	Buy now
30	9038630M6000 Bush(6j8)	Buy now

Bracket 1



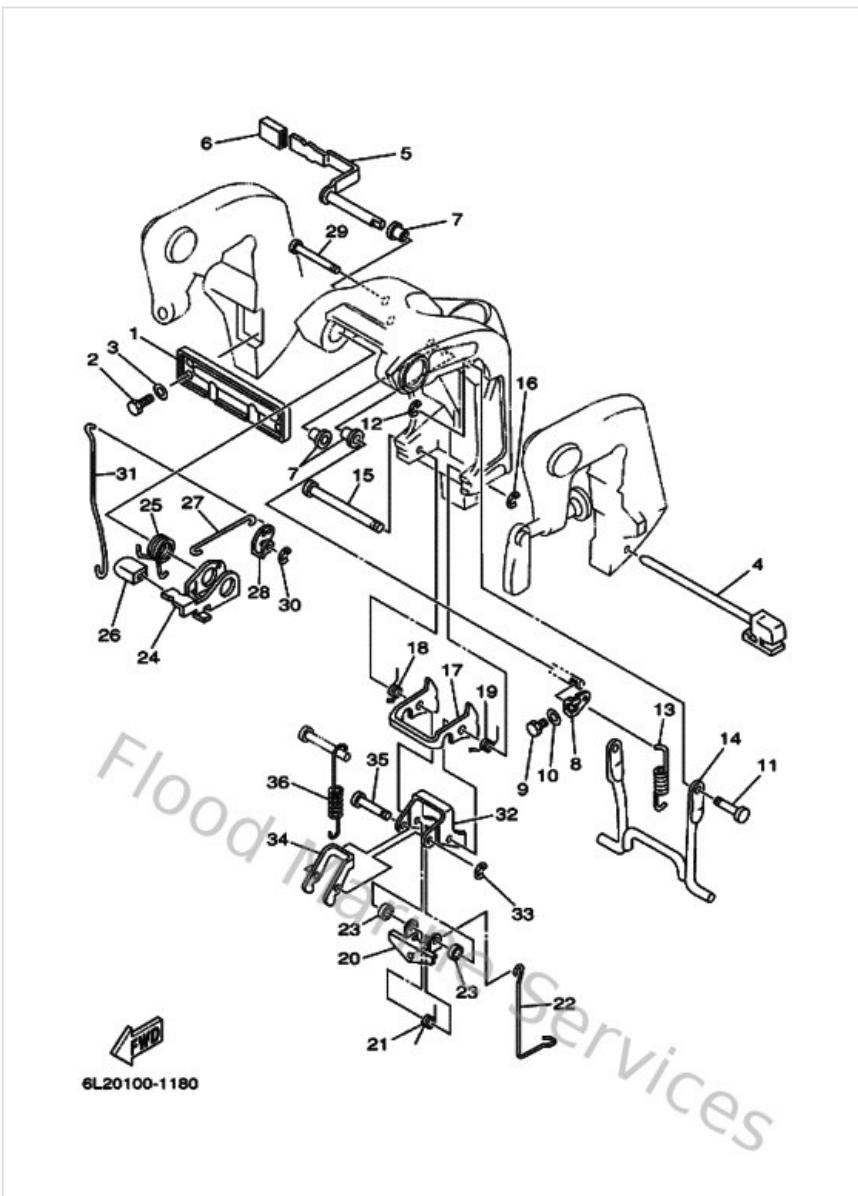
Ref	Part	
31	6L244512004D Cover, upper mount	Buy now
32	6L245114A100 Gasket, upper casing	Buy now
33	6L2443650000 Damper, water seal 1	Buy now
34	970800602000 Bolt(7u8)	Buy now
35	929950660000 Washer, plain (646)	Buy now
36	6L2445140100 Mount damper, upper side	Buy now
37	9011906M0400 Bolt, with washer(6l2)	Buy now
38	9011906M0500 Bolt, with washer(6l2)	Buy now
39	9010108M0900 Bolt(6l2)	Buy now
40	9020108M0100 Washer, plate(6l2)	Buy now
41	6L2445260000 Plate	Buy now
42	901850805700 Nut, nylon (6j8)	Buy now
43	6L244551018D Housing, lower mount rubber 1	Buy now
44	6L244552014D Housing, lower mount rubber 2	Buy now
45	9360410M0300 Pin, dowel (688)	Buy now

Bracket 1



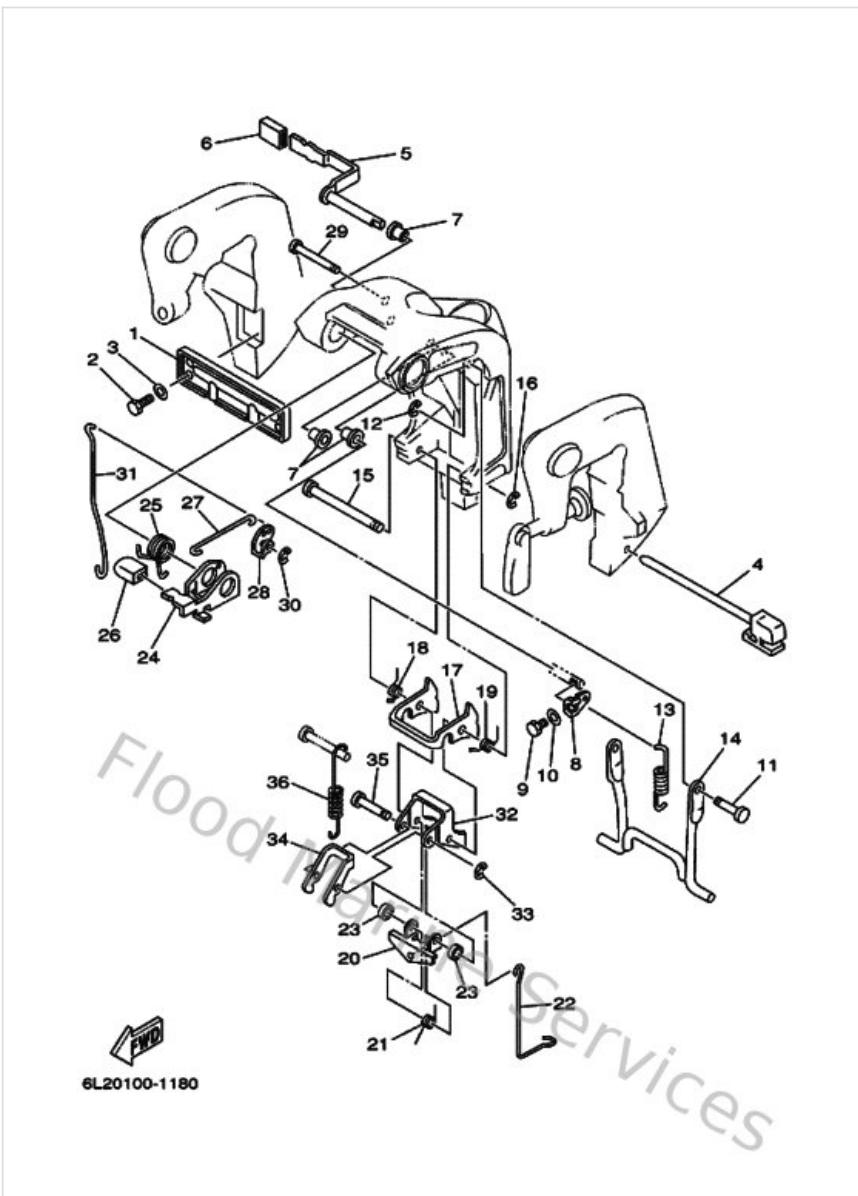
Ref	Part	
46	<u>970950808500</u> Bolt, with washer	Buy now
47	<u>929950860000</u> Washer, plain (663)	Buy now
48	<u>6L2445550000</u> Mount damper, lower side	Buy now
49	<u>6L2445570000</u> Mount damper, lower front	Buy now
50	<u>6L244553014D</u> Cover, lower mount	Buy now
51	<u>970800804500</u> Bolt, hexagon	Buy now
53	<u>970950807000</u> Bolt, hexagon	Buy now
54	<u>953800860000</u> Nut (661)	Buy now

Bracket 2



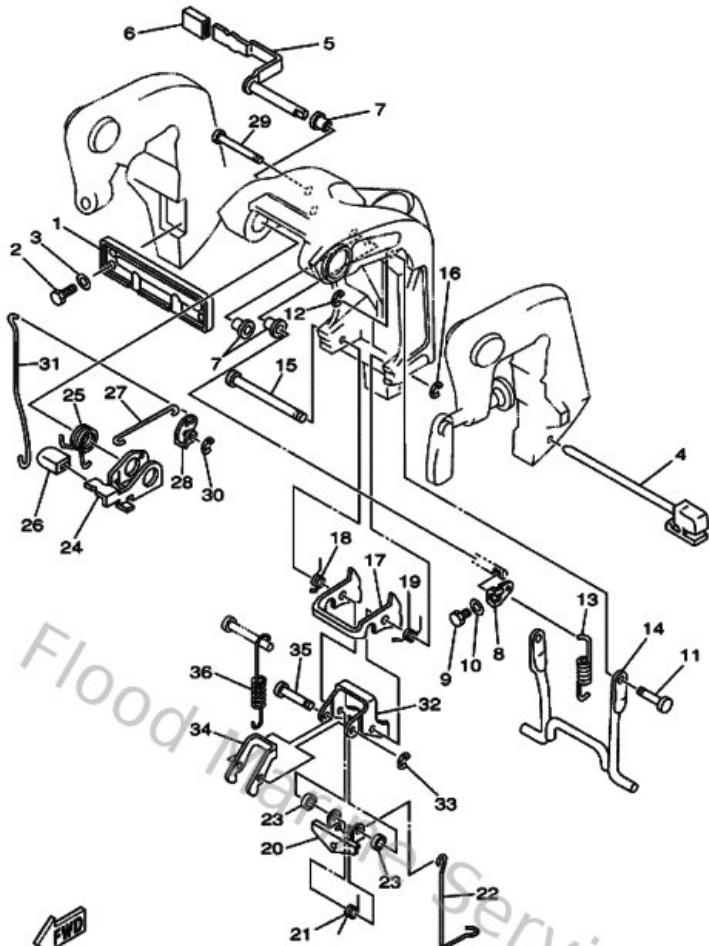
Ref	Part	
1	6L2431650100 Plate, tilt lock	Buy now
2	970900601000 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	6L2431600000 Tilt rod assembly	Buy now
5	6L2436300100 Tilt lever assembly	Buy now
6	682433180100 Cover	Buy now
7	903860803200 Bushing (650)	Buy now
8	6L2436820100 Lever, shallow water drive 2	Buy now
9	970950501000 Bolt (682)	Buy now
10	929950560000 Washer, plain (646)	Buy now
11	6L2431910100 Shaft, stopper	Buy now
12	990800560000 Circlip(22k)	Buy now
13	9050620M2700 Spring, tension(612)	Buy now
14	6L2433500200 Receiver assembly	Buy now
15	6J8436110100 Shaft, tilt lock	Buy now

Bracket 2



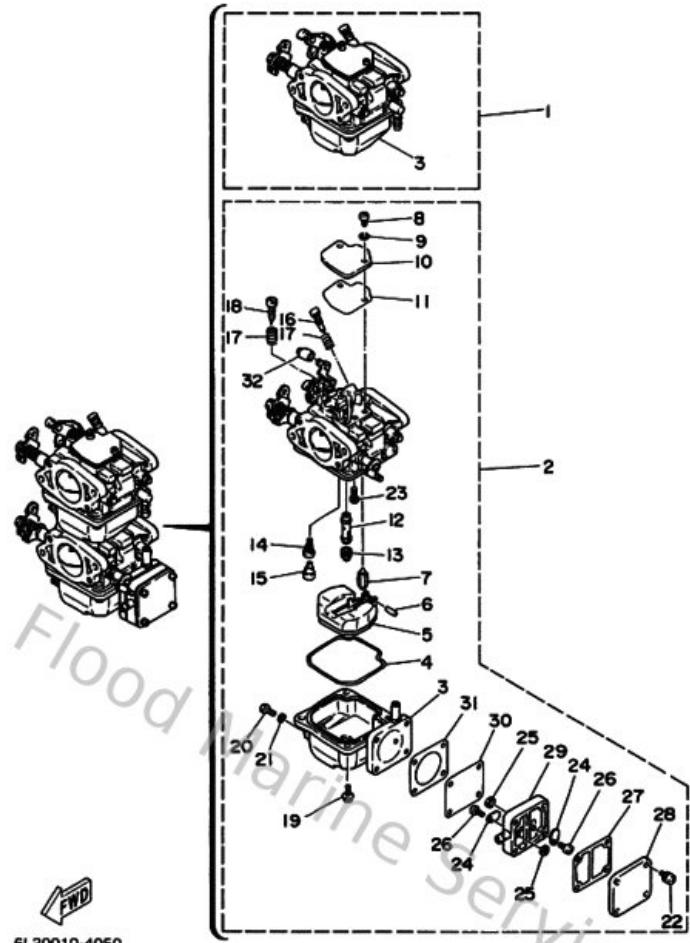
Ref	Part	
17	6L2436140000 Plate, tilt lock	Buy now
18	9050812M2800 Spring, torsion(6l2)	Buy now
19	9050812M2900 Spring, torsion(6l2)	Buy now
20	6L2436150000 Plate, tilt lock	Buy now
21	6L2436570000 Spring, lock	Buy now
22	6L2436760000 Hook	Buy now
23	6G0443650000 Damper, water seal 1	Buy now
24	6L2436310000 Lever, tilt	Buy now
25	6L2431880000 Spring	Buy now
26	6L2436331000 Cover, tilt lever	Buy now
27	6L2436110000 Shaft, tilt lock	Buy now
28	6L2436410000 Lever, tilt	Buy now
29	6L2436590000 Shaft, reverse lock	Buy now
31	6L2436170000 Rod, tilt lock	Buy now
32	6L2436130000 Arm, tilt lock	Buy now

Bracket 2



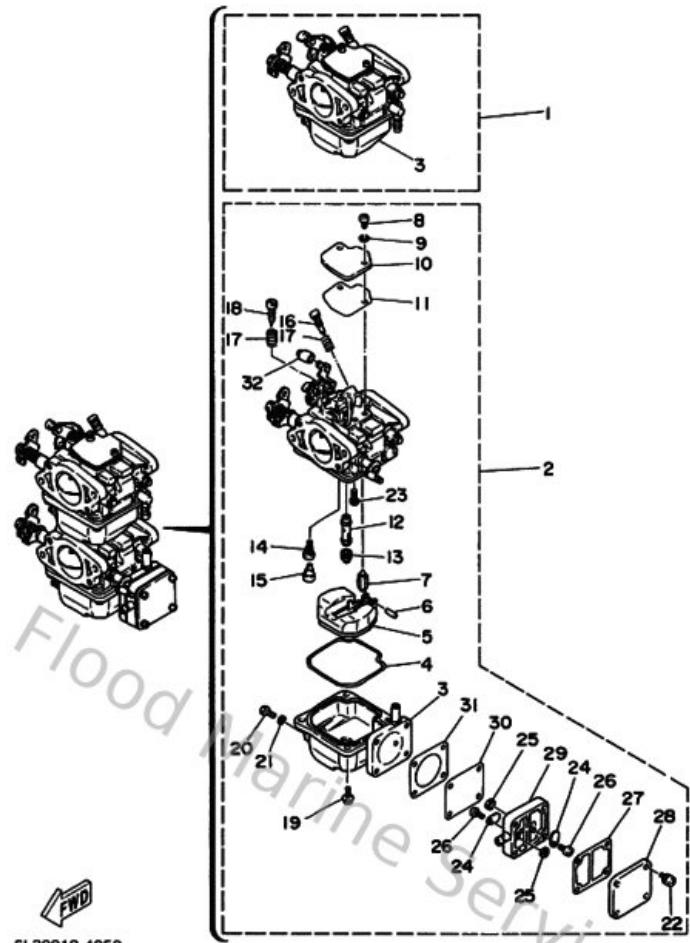
Ref	Part	
34	6L2436240000 Plate, tilt rock	Buy now
35	6L2433360000 Pin	Buy now
36	9050623M1100 Spring, tension(6l2)	Buy now

Carburetor



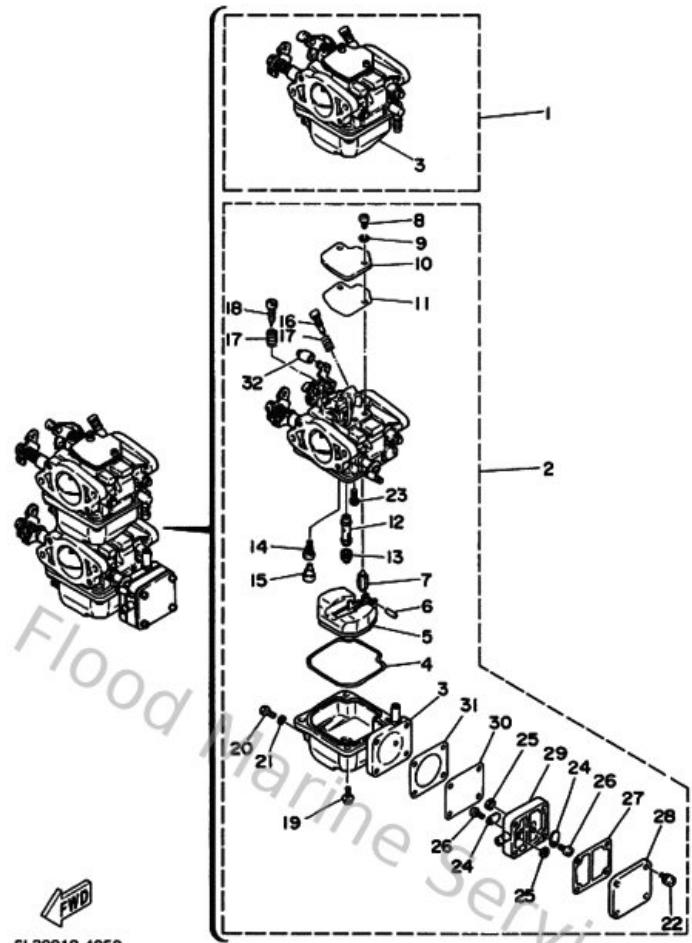
Ref	Part	
1	6L2143010100 Carburetor assembly 1	Buy now
2	6L2143020100 Carburetor assembly 2	Buy now
3	6L2143830000 Body, float chamber	Buy now
4	6L2143840000 Gasket, float chamber	Buy now
5	6L2143850000 Float	Buy now
6	6E5143860100 Pin, float	Buy now
7	6L2143920000 Valve, needle	Buy now
8	985800401000 Screw, pan head (e56)	Buy now
9	929000410000 Ybs67-4 washer, spring	Buy now
10	6L2141570000 Cover, mixing	Buy now
11	6L2143990000 Gasket	Buy now
12	6L2143410000 Nozzle, main	Buy now
13	30X143436300 Jet, main	Buy now
14	6L2143423000 Jet, pilot (#60)	Buy now
15	50M143550000 Plug	Buy now

Carburetor



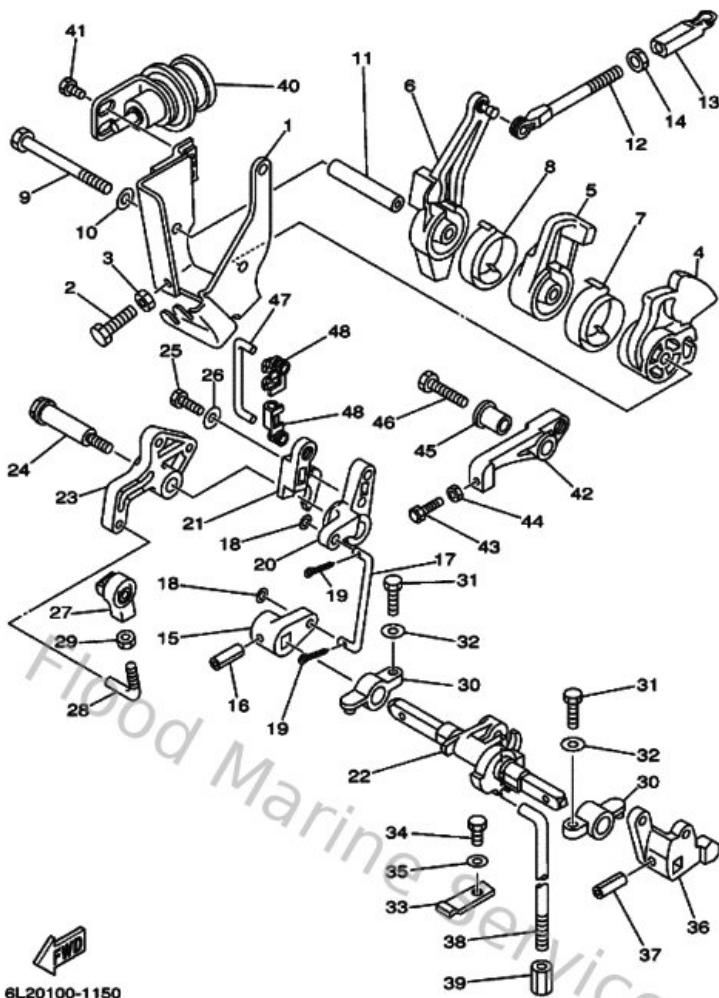
Ref	Part	
16	6L2143230000 Screw, air adjusting	Buy now
17	646142120100 Spring, pilot adjusting	Buy now
18	664143210100 Screw, throttle	Buy now
19	979800411200 Screw, pan head (686)	Buy now
20	677143830000 Screw, drain	Buy now
21	6L2143980000 Gasket	Buy now
22	677244440900 Screw	Buy now
23	989800400600 Screw, bind(612)	Buy now
24	6A0244210100 Valve, check	Buy now
25	953800360000 Nut (6g8)	Buy now
26	6E7143250000 Screw, pan head	Buy now
27	6L2244350000 Gasket, body 2	Buy now
28	6L2244130000 Body 2	Buy now
29	682244120100 Body, pump	Buy now
30	677244110200 Diaphragm	Buy now

Carburetor



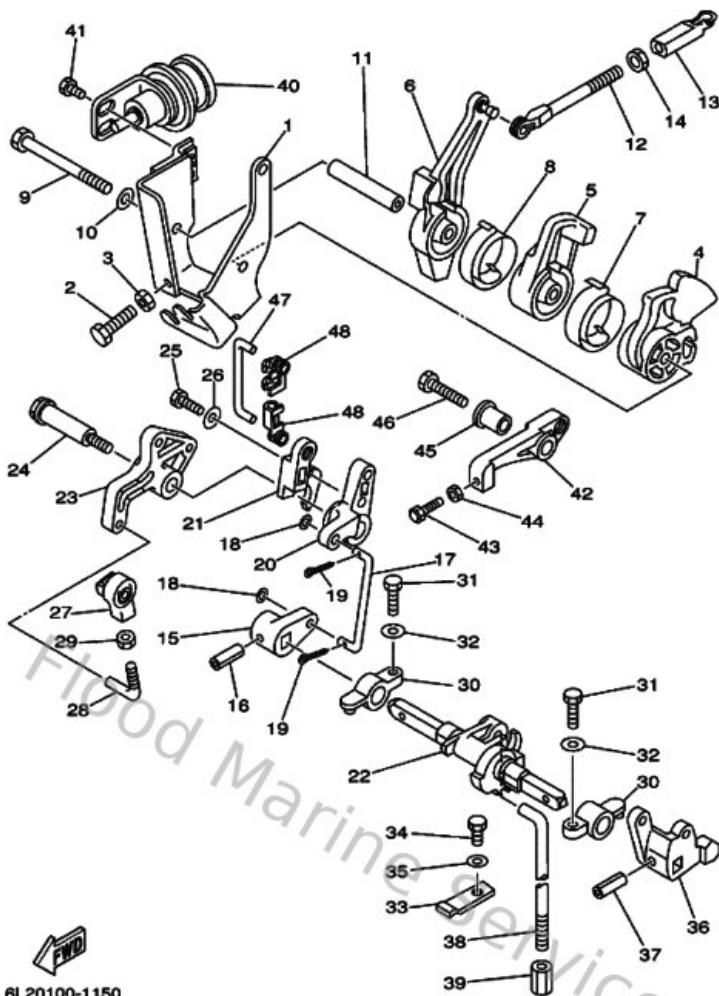
Ref	Part	
31	677244340200 Gasket, pump 1	Buy now
32	6L2145780000 Collar & stopper set	Buy now

Control



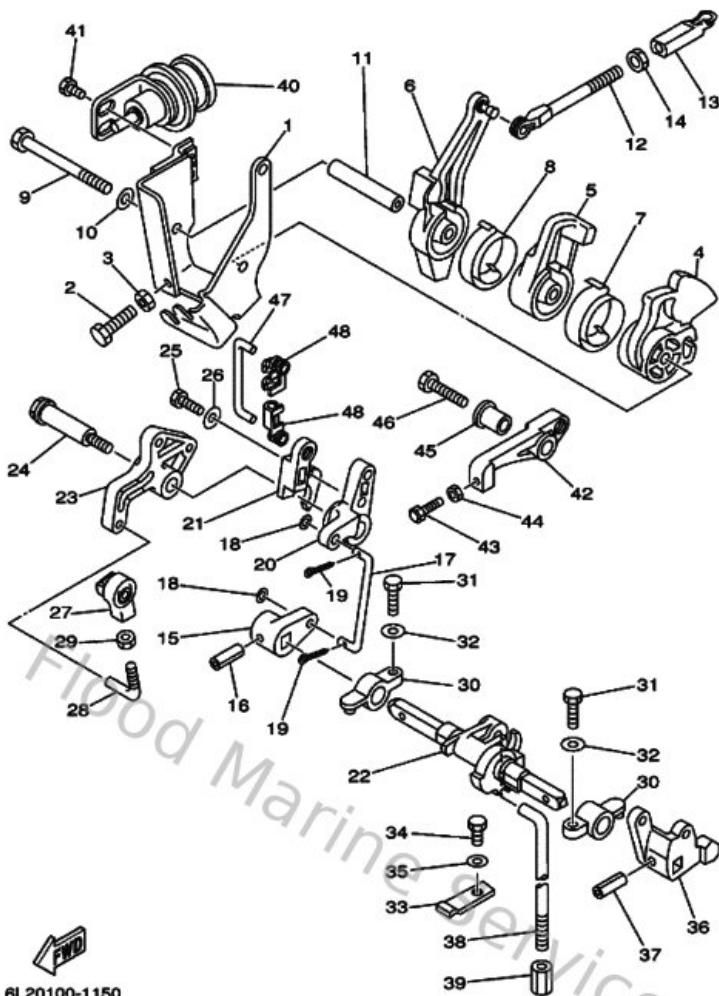
Ref	Part	
1	6L2144970000 Stay, throttle wire	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	953800670000 Nut	Buy now
4	6L2412130000 Cam, accel.	Buy now
5	6L2412830000 Lever, free accel.	Buy now
6	6L2416310000 Lever, magneto control	Buy now
7	6J8421670000 Spring 1	Buy now
8	6L2421670000 Spring 1	Buy now
9	975750657500 Bolt, hexagon w/w deep recess	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	9038706M1800 Collar(6L2)	Buy now
12	689421690100 Joint	Buy now
13	6H1412370000 Joint, link	Buy now
14	953800560000 Nut, hexagon (663)	Buy now
15	6L2441220000 Bushing, shift rod lever	Buy now

Control



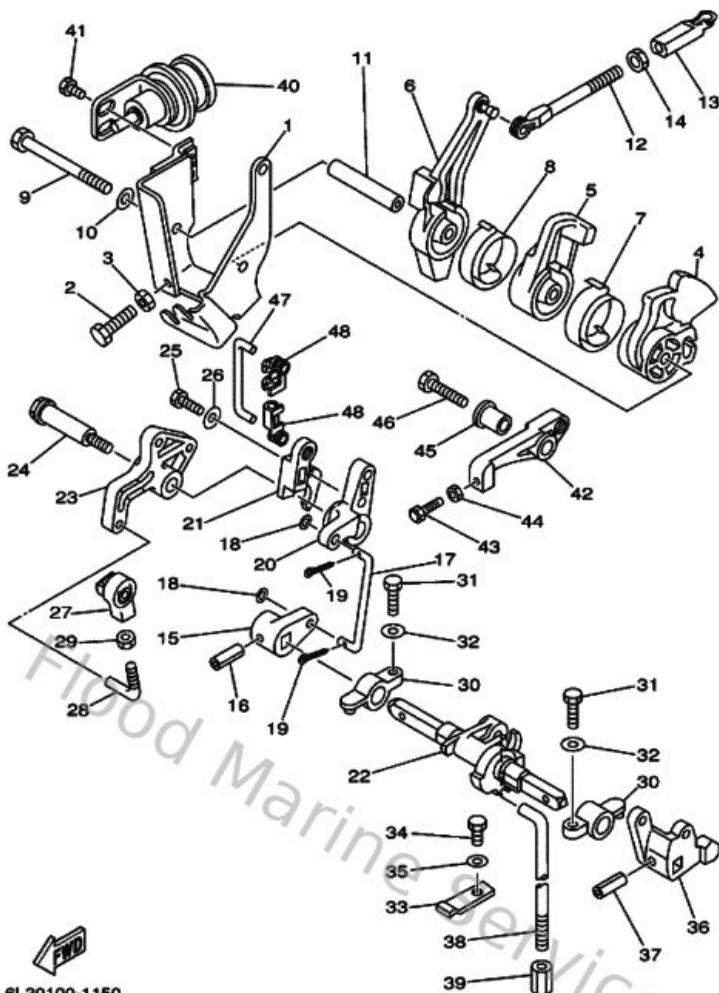
Ref	Part	
16	9025403M0400 Pin, spring (6h3)	Buy now
17	6L2421920000 Rod 2	Buy now
18	902020508800 Washer, plate (666)	Buy now
19	914902001000 Pin, cotter	Buy now
20	6L2441410200 Link, shift rod	Buy now
21	6L2441411094 Link, shift rod	Buy now
22	6L2441210000 Lever, shift rod	Buy now
23	6L2412120000 Arm, accel.	Buy now
24	9010906M2800 Bolt(6j8)	Buy now
25	970130501600 Bolt	Buy now
26	929900560000 Washer, plain (646)	Buy now
27	6L2412370000 Joint, link	Buy now
28	6L2412380000 Joint, link	Buy now
29	953800570000 Nut (656)	Buy now
30	6G1416620194 Bracket	Buy now

Control



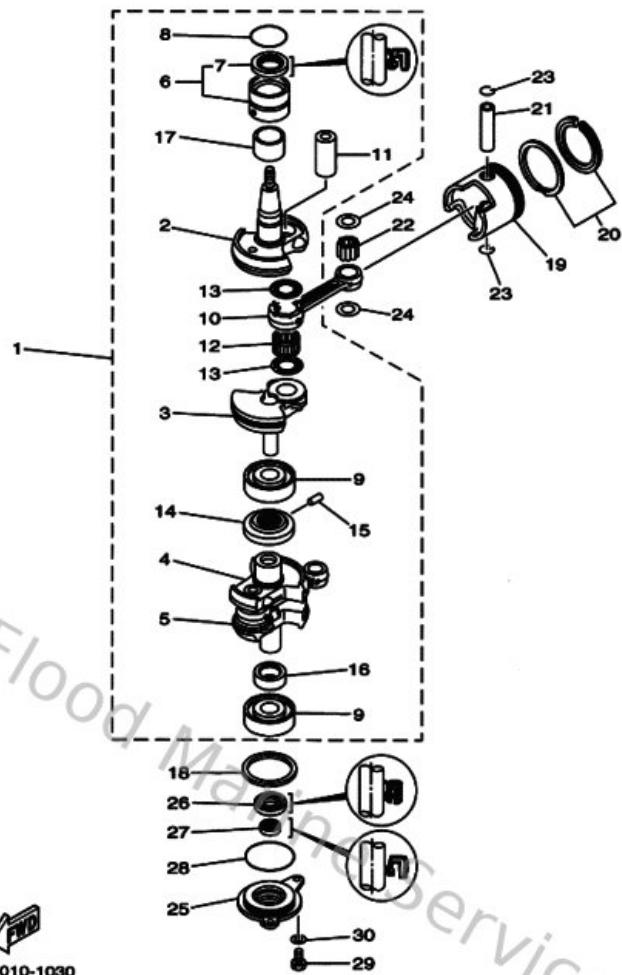
Ref	Part	
31	970130602000 Bolt(62y)	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	6J8441160000 Spring	Buy now
34	970950601200 Bolt(gh1)	Buy now
36	6L2441230000 Arm, shift rod	Buy now
38	6L2441430000 Rod, shift	Buy now
39	901700601500 Connector, shift rod	Buy now
40	6L2143680000 Diaphragm assembly 1	Buy now
41	970950600800 Bolt (fj1)	Buy now
42	6L2441141000 Stopper	Buy now
43	9014906M0900 Screw(6l2)	Buy now
44	9538R0670000 Nut	Buy now
45	9038706M1500 Collar(6g8)	Buy now
46	970950603000 Bolt(jf7)	Buy now
47	6L2421921000 Rod 2	Buy now

Control



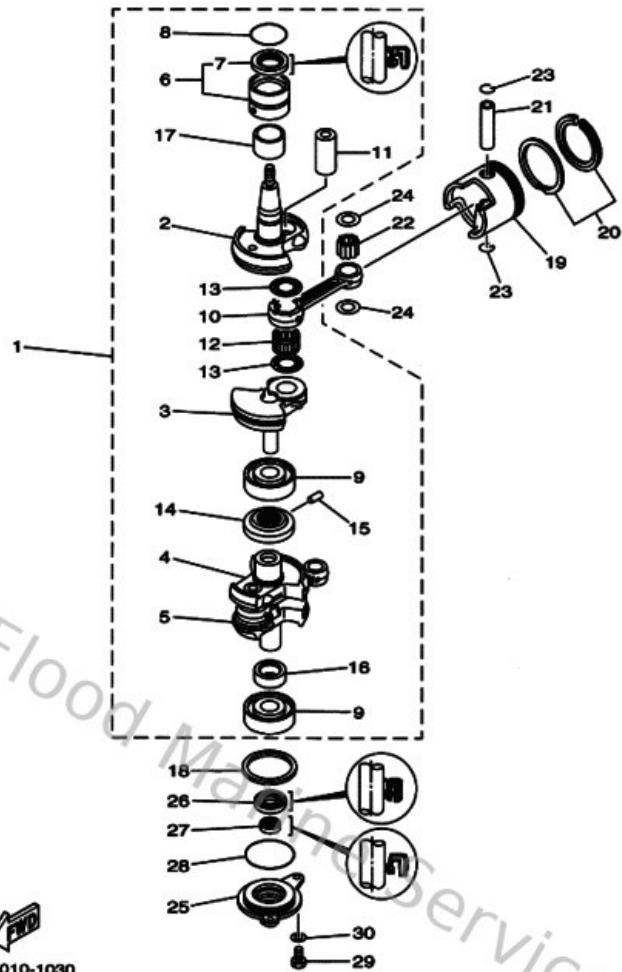
Ref	Part	
48	6F5412370000 Joint, link	Buy now

Crankshaft & Piston



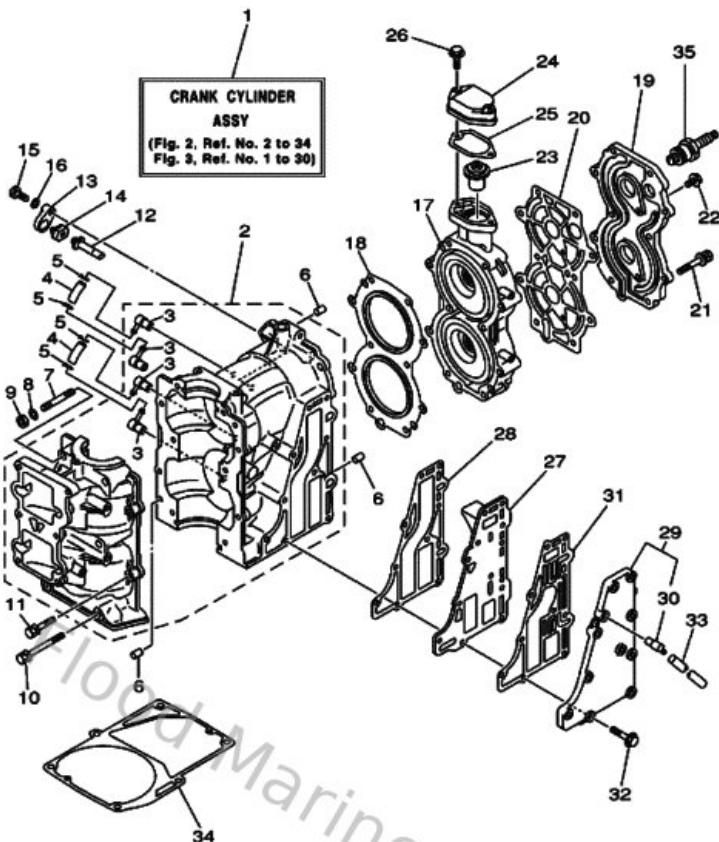
Ref	Part	
1	6L2114000000 Crankshaft assembly	Buy now
2	6L2114120000 Crank 1	Buy now
3	6L2114220000 Crank 2	Buy now
4	6L2114320000 Crank 3	Buy now
5	6L2114420000 Crank 4	Buy now
6	93311632U700 Bearing, cylindrical(6j8)	Buy now
7	9310226M2700 Oil seal(6j8)	Buy now
8	932104215900 O-ring (647)	Buy now
9	93306305U300 Bearing(6j8)	Buy now
10	6L2116510000 Rod, connecting	Buy now
11	6L2116810000 Pin, crank 1	Buy now
12	93310424W900 Bearing, cylindrical(6l2)	Buy now
13	9020924M1500 Washer(6l2)	Buy now
14	6L2115150000 Seal, labyrinth 1	Buy now
15	916903001000 Pin, spring (663)	Buy now

Crankshaft & Piston



Ref	Part	
16	6J8114450000 Spacer	Buy now
17	9038728M0000 Collar (6j8)	Buy now
18	902015030600 Washer plate 648115870000	Buy now
19	6L2116360000 Piston (0.50mm o/s)	Buy now
20	6L2116100000 Piston ring set (std)	Buy now
21	648116330000 Pin,piston	Buy now
22	9360218M1200 Pin, dowel(6l2)	Buy now
23	934502002600 Clip 6041163400	Buy now
24	902011852200 Washer (656)	Buy now
25	6L21539600CA Housing, Oil Seal	Buy now
26	931022514200 Oil seal (24.8x38x7-662)	Buy now
27	9310113M3700 Oil seal(6a4)	Buy now
28	9321056M8000 O-ring(6j8)	Buy now
29	970950601600 Bolt, hexagon deep recess	Buy now
30	929950660000 Washer, plain (646)	Buy now

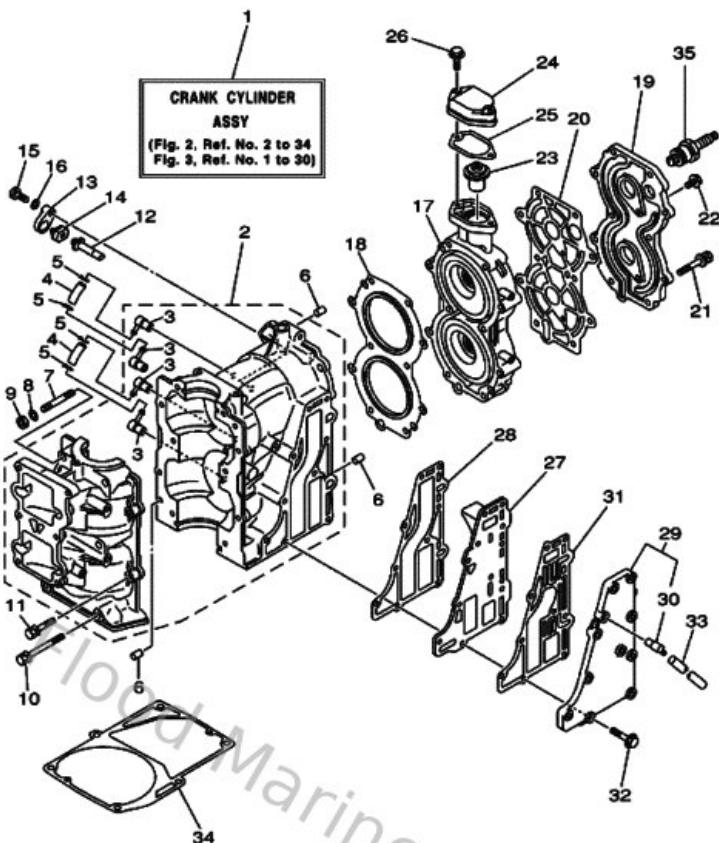
Cylinder & Crankcase



6L20100-1020

Ref	Part	
1	6L2W0090034D Crank Cylinder assembly	Buy now
2	6L2151005000 Crankcase assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	9044507M1500 Hose (I390)	Buy now
5	904670601600 Clip (655)	Buy now
6	9360412M0700 Pin, dowel (688)	Buy now
7	956170864500 Bolt, stud(6l2)	Buy now
8	902010808600 Washer (1t1)	Buy now
9	953330860000 Nut(6l2)	Buy now
10	9011908M6500 Bolt, with washer	Buy now
11	9011906M1400 Bolt, with washer (677)	Buy now
12	6J8113250000 Anode	Buy now
13	6H3113270094 Cover, anode	Buy now
14	6H3113280000 Grommet, anode	Buy now
15	970130601600 Bolt, hexagon deep recess	Buy now

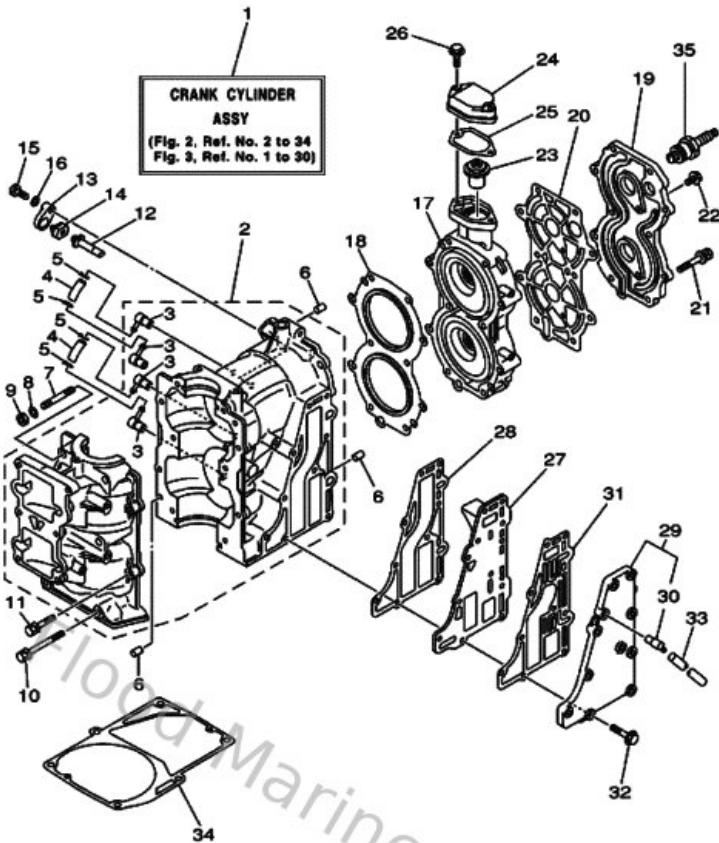
Cylinder & Crankcase



6L20100-1020

Ref	Part	
16	929030660000 Washer, plain (646)	Buy now
17	6L211111011S Head, cylinder 1	Buy now
18	6L211181A200 Gasket, cylinder head 1	Buy now
19	6L211191009M Cover, cylinder head 1	Buy now
20	6L211193A100 Gasket, head cover 1	Buy now
21	9011908M9100 Bolt, with washer	Buy now
22	901190602300 Bolt, with washer	Buy now
23	6E5124113000 Thermostat	Buy now
24	6H412413009M Cover, thermostat	Buy now
25	6J812414A000 Gasket, cover	Buy now
26	9011906MA300 Bolt, with washer	Buy now
27	6L241111001S Inner cover, exhaust	Buy now
28	6L241112A100 Gasket, exhaust inner cover	Buy now
29	6L241113009M Outer cover, exhaust	Buy now
30	676113720000 Nipple, hose	Buy now

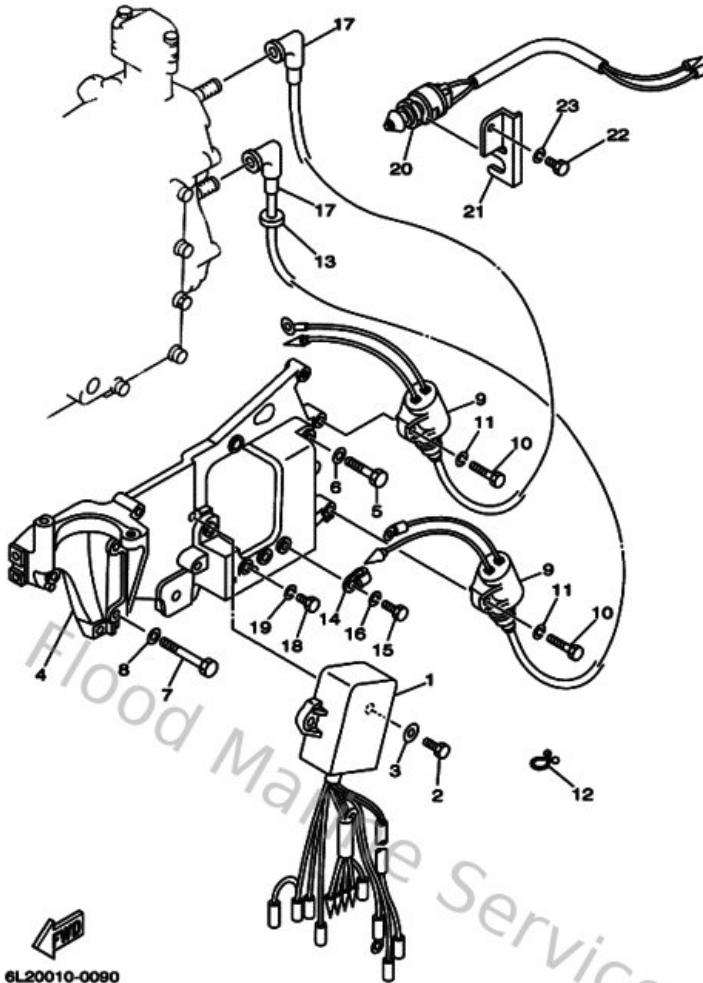
Cylinder & Crankcase



6L20100-1020

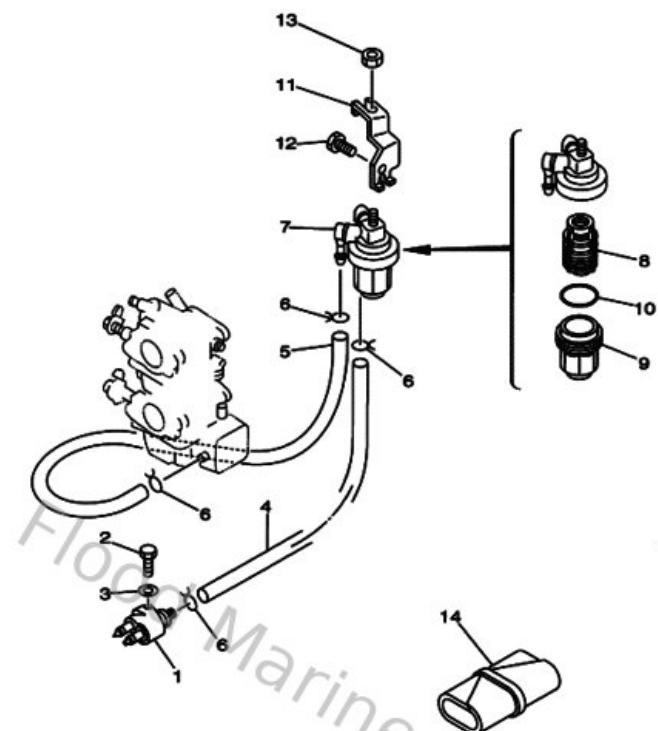
Ref	Part	
31	6L241114A100 Gasket, exhaust outer cover	Buy now
32	9011906MA400 Bolt, with washer	Buy now
33	9044510M4300 Hose (I400)	Buy now
34	6L245113A100 Gasket, upper casing	Buy now
35	947020021700 Plug, spark (b7hs-10)	Buy now

Electrical 1



Ref	Part	
1	6L2855402100 C.d.i. unit assembly	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	6L2855420294 Bracket	Buy now
5	970800603000 Bolt(jf7)	Buy now
7	9010106M1600 Bolt(6l2)	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	61N855701000 Ignition coil assembly	Buy now
11	929950610000 Washer(6a1)	Buy now
12	9046405M1600 Clamp(6j8)	Buy now
13	904802516100 Grommet(656)	Buy now
14	9046506M9000 Clamp	Buy now
15	970800601200 Bolt(gh1)	Buy now
17	663823700100 Plug cap assembly	Buy now
18	970950601200 Bolt(gh1)	Buy now

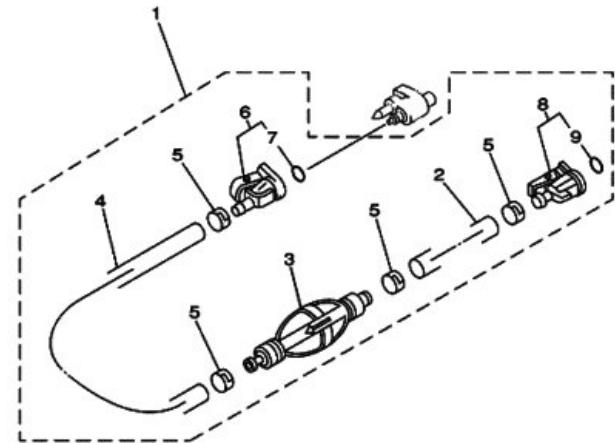
Fuel



6L20010-0060

Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	6H4243110000 Pipe 1	Buy now
5	6L2243110000 Pipe, fuel 1	Buy now
6	904670800400 Clip, pipe 6162435600	Buy now
7	61N245600000 Filter assembly	Buy now
8	61N245631000 Element, filter	Buy now
9	61N245210000 Cup, filter	Buy now
10	932103273800 O-ring(1wg)	Buy now
11	6L2245660000 Bracket, filter	Buy now
12	970950601400 Bolt(gj3)	Buy now
13	953800860000 Nut (661)	Buy now
14	656W28100200 Tool kit	Buy now

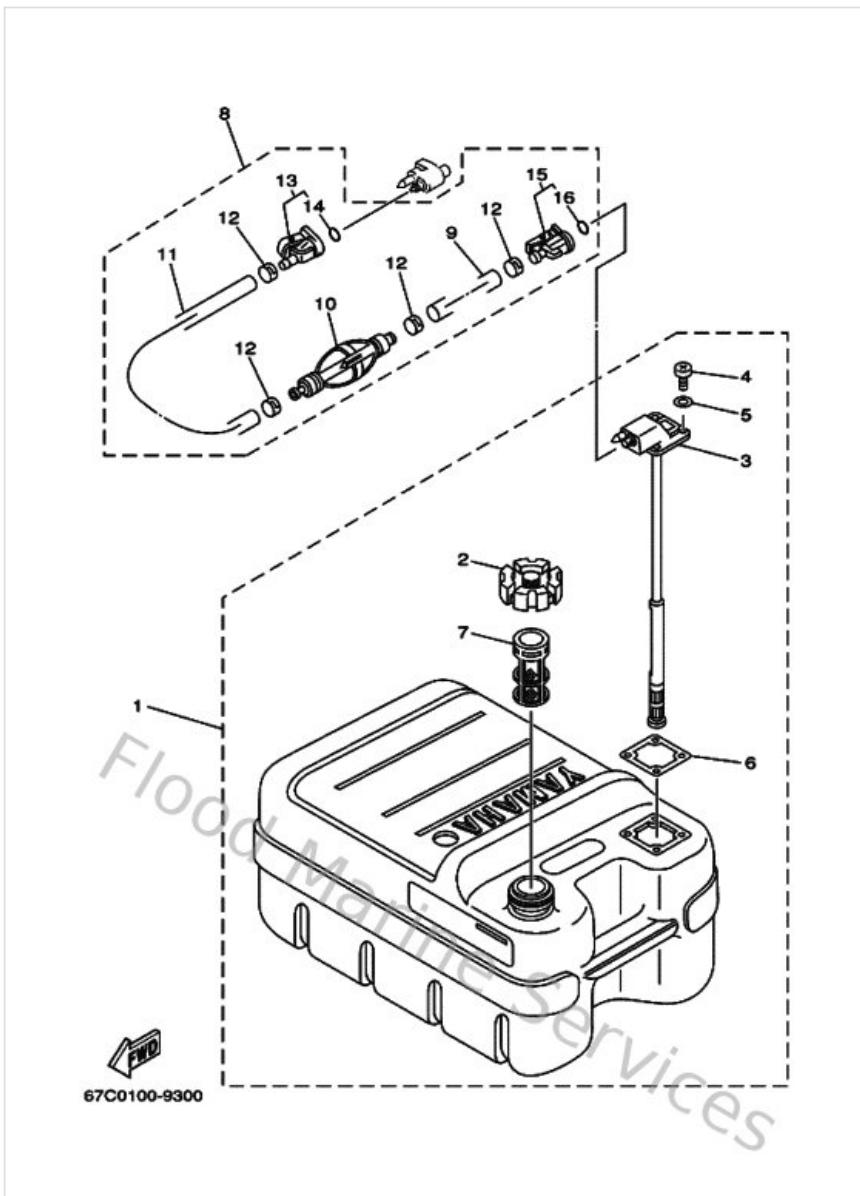
Fuel 2



Ref	Part	
1	6Y1243065300 Fuel pipe comp. 1	Buy now
2	9044511M0600 Hose (I3000)	Buy now
3	6Y1243605200 Primer pump assembly	Buy now
4	9044511M7800 Hose (I1000)	Buy now
5	650243515100 Band 1	Buy now
6	6G1243050300 Fuel pipe joint comp. 2	Buy now
7	932100828700 O-ring (655)	Buy now
8	6Y1243050400 Fuel pipe joint comp. 2	Buy now

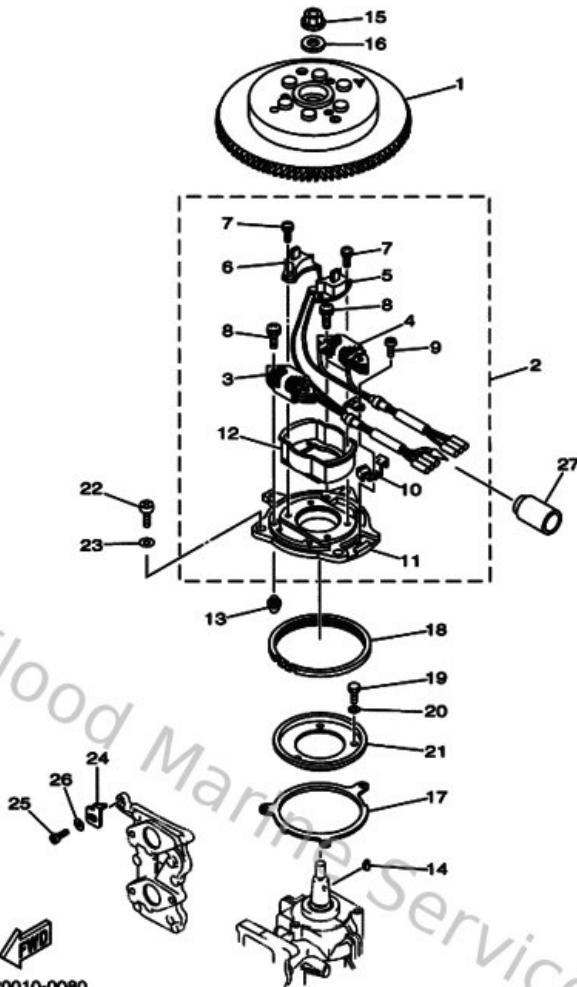


Fuel Tank



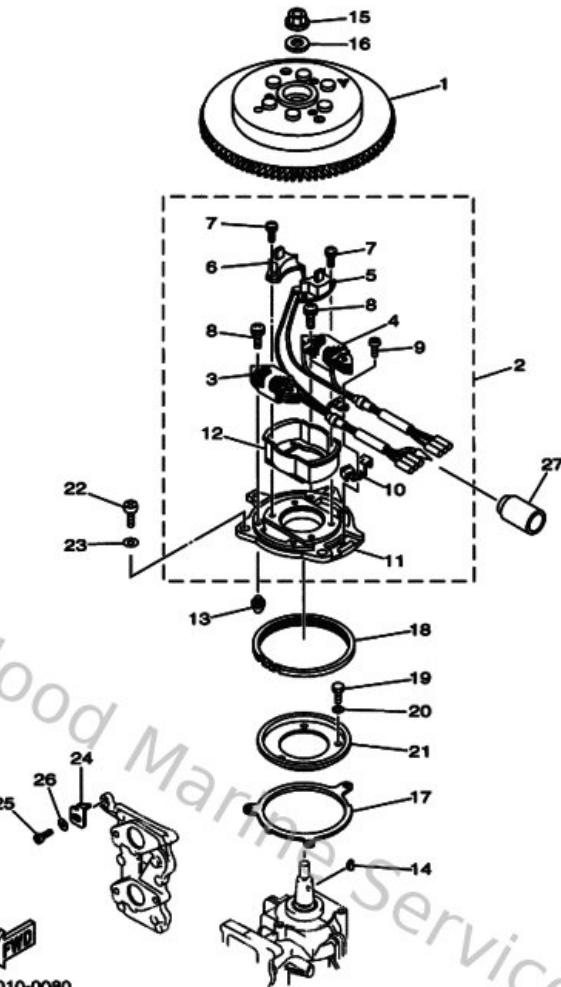
Ref	Part	
1	6YJ242015000 Fuel Tank assembly (24L)	Buy now
2	6YJ246100100 Cap assembly	Buy now
3	6Y1242601900 Fuel meter assembly	Buy now
4	985860501600 Screw, pan head	Buy now
5	6Y1243290000 Seal	Buy now
6	6Y1242680000 Gasket, fuel meter	Buy now
7	6YJ241670000 Strainer	Buy now
8	61J243060200 Fuel pipe comp. 1	Buy now
9	9044511M0600 Hose (I3000)	Buy now
10	6Y1243605200 Primer pump assembly	Buy now
11	9044511M7800 Hose (I1000)	Buy now
12	650243515100 Band 1	Buy now
13	6G1243050300 Fuel pipe joint comp. 2	Buy now
14	932100828700 O-ring (655)	Buy now
15	6Y1243050400 Fuel pipe joint comp. 2	Buy now

Generator



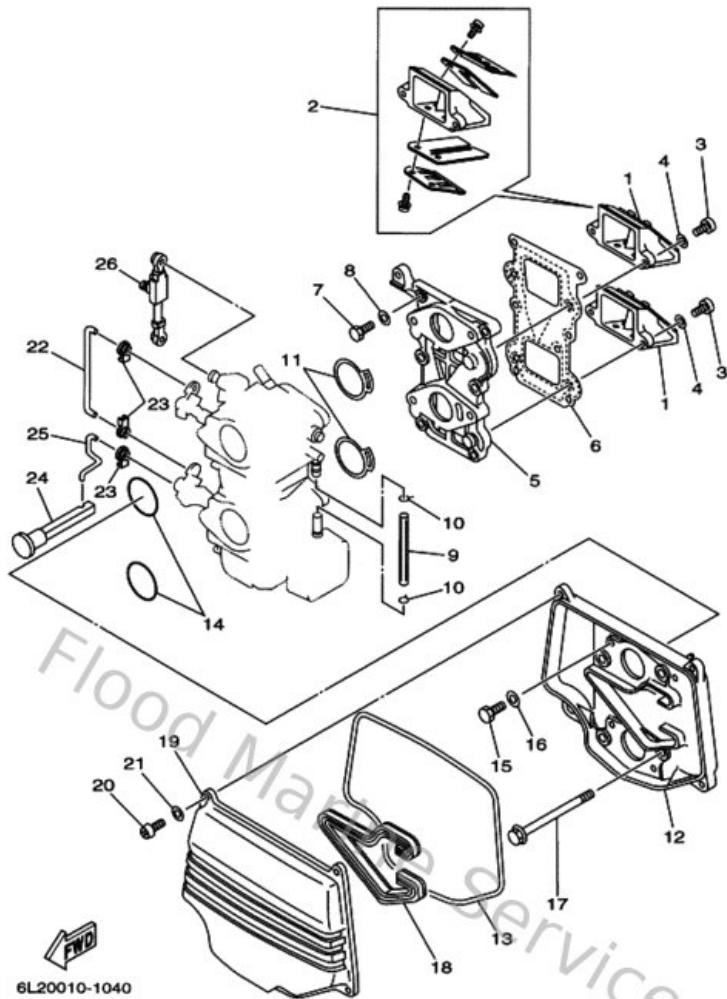
Ref	Part	
1	6L2855500000 Rotor assembly	Buy now
2	6L2855601000 Base assembly	Buy now
3	6L2855201000 Coil, charge	Buy now
4	6L2855331000 Coil, lighting	Buy now
5	6L2855801000 Coil, pulser	Buy now
6	6L2855802000 Coil, pulser	Buy now
7	985170401200 Screw, pan head	Buy now
8	976070612500 Screw, pan head (76t)	Buy now
9	978020400600 Screw, pan head(3xp)	Buy now
10	6E9813287000 Clamp	Buy now
11	6L2855611000 Base, magneto	Buy now
12	61N855370000 Cover	Buy now
13	663855180000 Joint, ball	Buy now
14	902800500100 Key, woodruff	Buy now
15	9017912M0400 Nut, flange	Buy now

Generator



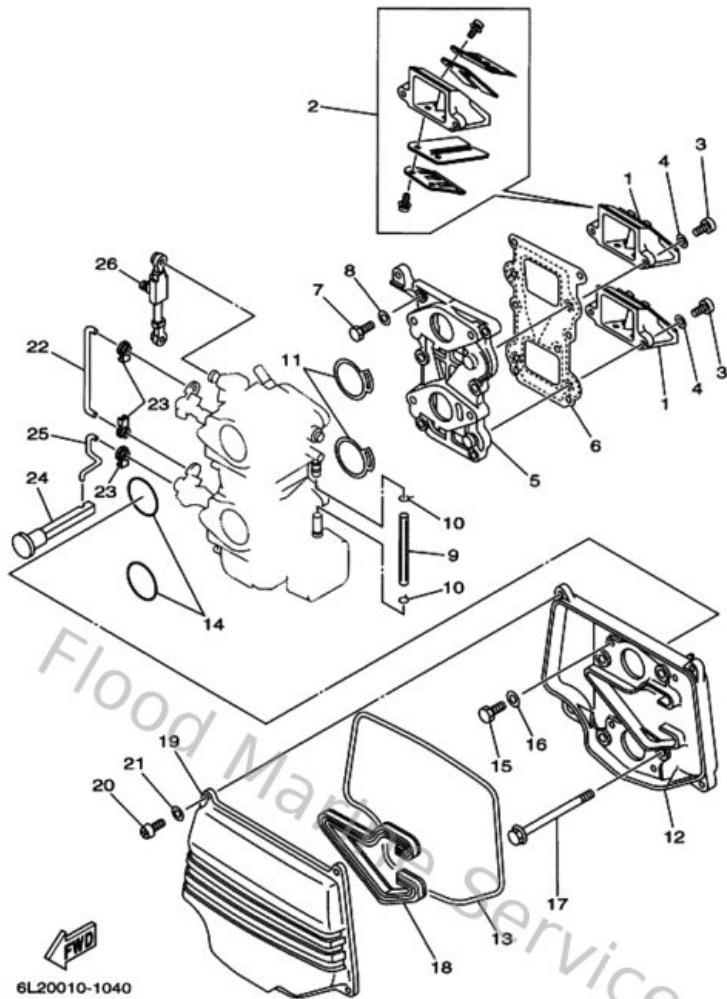
Ref	Part	
16	9020113M4200 Washer (694)	Buy now
17	6G1416110000 Retainer, magneto base 1	Buy now
18	6N0G16130000 Plate, base friction	Buy now
19	970950601200 Bolt(gh1)	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6G1416120000 Retainer, magneto base	Buy now
22	978850501000 Screw, pan head(62x)	Buy now
23	929950560000 Washer, plain (646)	Buy now
24	6L2813320000 Plate, timing	Buy now
27	6L2825990100 Cover, connecter	Buy now

Intake



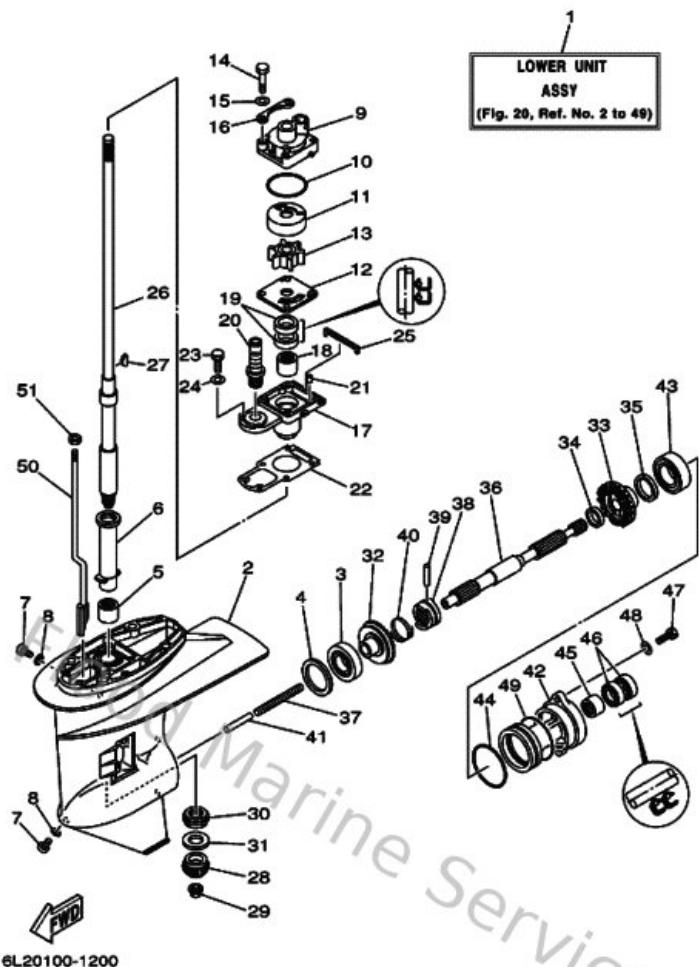
Ref	Part	
1	6L2136100000 Reed valve assembly	Buy now
2	6L2W00040000 Reed set	Buy now
3	978800501600 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6L2136410094 Manifold 1	Buy now
6	6L2136210000 Gasket, valve seat	Buy now
7	970130602500 Bolt(62y)	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	904450901200 Hose (I1500)	Buy now
10	904670800400 Clip, pipe 6162435600	Buy now
11	6L2141980000 Gasket	Buy now
12	6L2144170000 Cover 1	Buy now
13	6L2144760000 Seal	Buy now
14	9321035M8600 O-ring(6I2)	Buy now
15	970130501200 Bolt, hexagon	Buy now

Intake



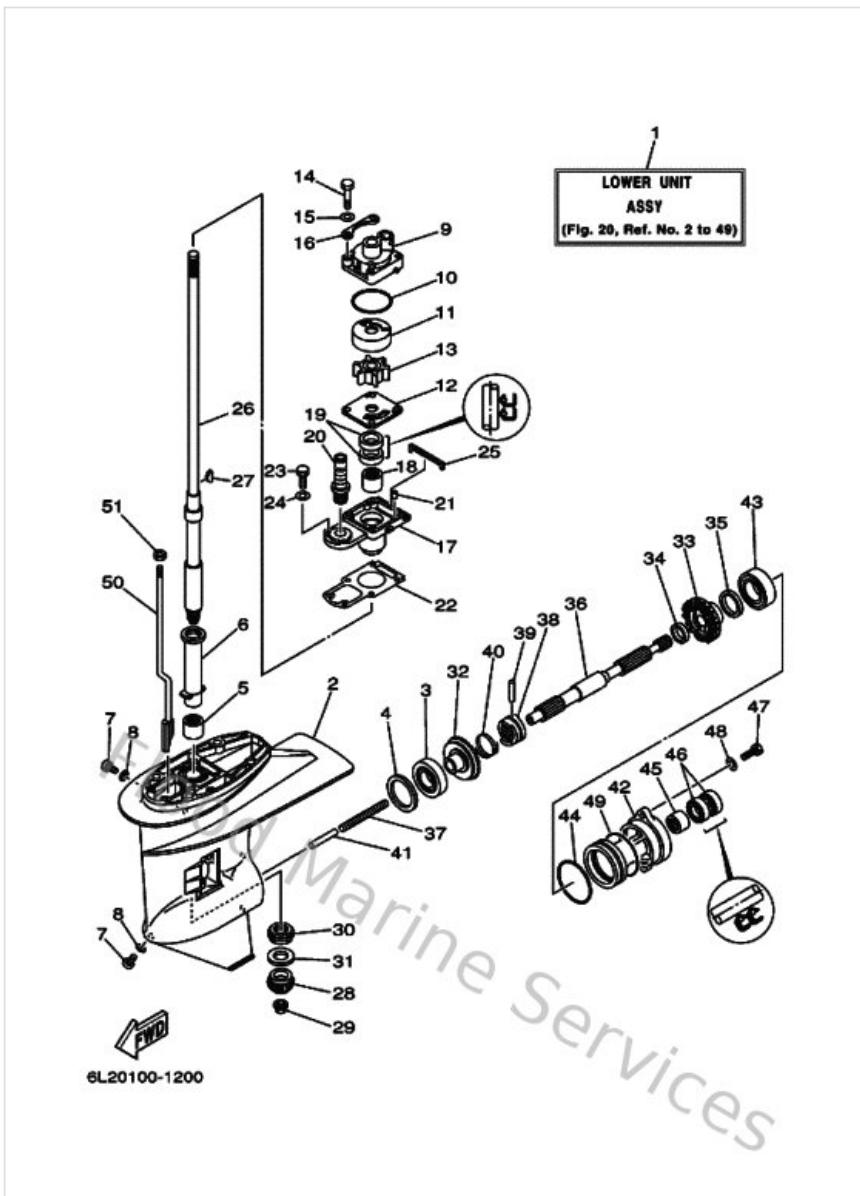
Ref	Part	
16	929030560000 Washer, plain (646)	Buy now
17	975130658500 Bolt, with washer	Buy now
18	6L2144761100 Seal	Buy now
19	6L2144180000 Cover 2	Buy now
22	6J8412590000 Rod, choke 3	Buy now
23	661412620200 Joint, choke lever	Buy now
24	6J8412710100 Knob, choke	Buy now
25	6L2412570000 Rod, choke 2	Buy now
26	6L2412170000 Rod, accel. lever	Buy now

Lower Casing & Drive 1



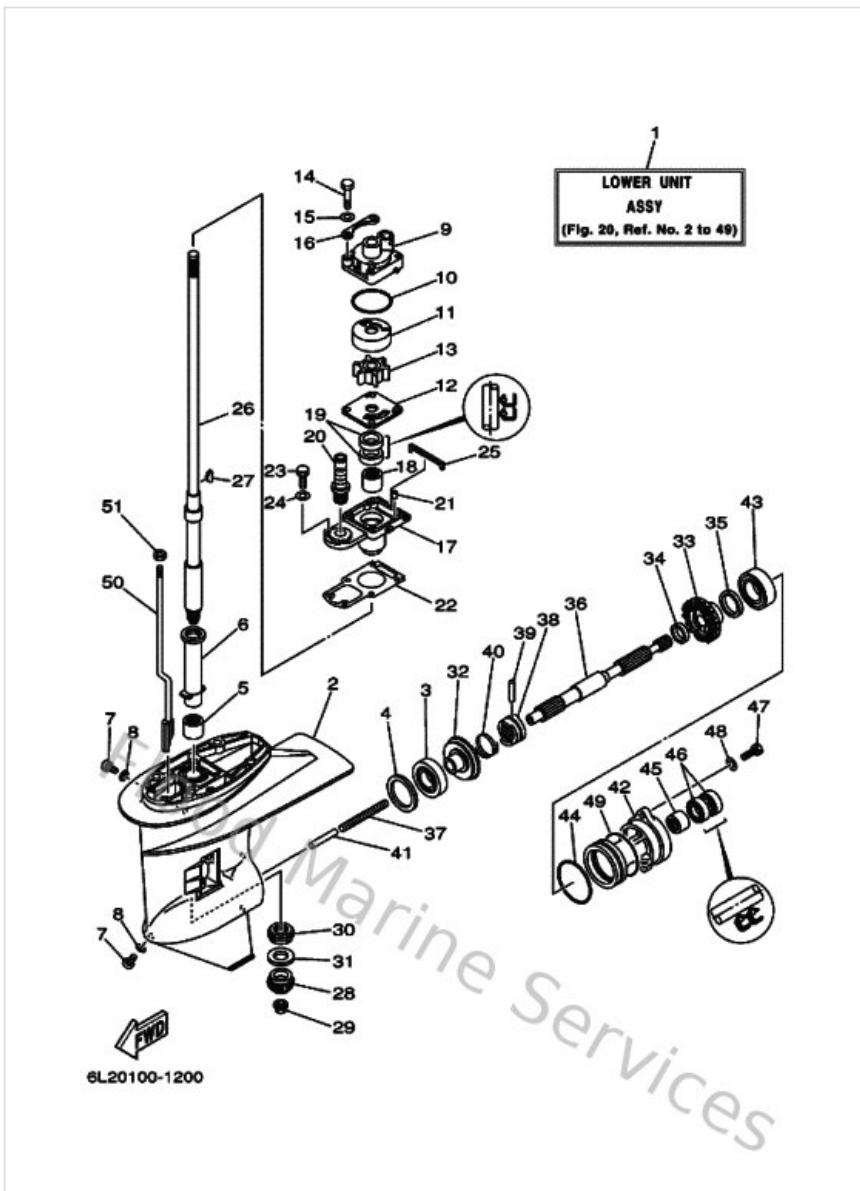
Ref	Part	
1	6L245300024D Lower unit assembly	Buy now
2	6L245311024D Casing, lower	Buy now
3	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
4	6L2455674000 Shim (t:1.4mm)	Buy now
5	93315220V900 Bearing, cylindrical(6I2)	Buy now
6	6L2455360000 Sleeve, drive shaft	Buy now
7	9034008M0400 Plug, straight screw	Buy now
8	904300800300 Gasket	Buy now
9	6L2443110000 Housing, water pump	Buy now
10	932104516100 O-ring	Buy now
11	6L2443220000 Insert, cartridge	Buy now
12	6L2443230000 Outer plate, cartridge	Buy now
13	6L2443520000 Impeller	Buy now
14	970950604000 Bolt (682)	Buy now
15	929950660000 Washer, plain (646)	Buy now

Lower Casing & Drive 1



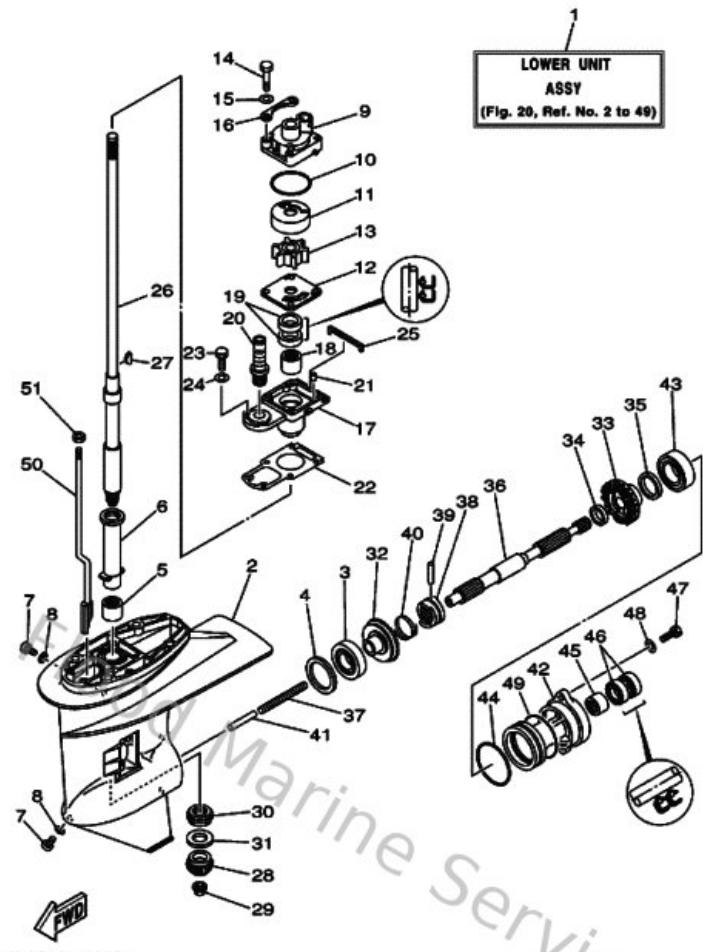
Ref	Part	
16	6L2443280000 Plate	Buy now
17	6L24533100CA Housing, bearing	Buy now
18	933152200400 Brg,cyl-cal roller 21g nt	Buy now
19	931012004800 Oil seal (20x30x6-648)	Buy now
20	6L2441470000 Boot, shift rod	Buy now
21	9360410M0300 Pin, dowel (688)	Buy now
22	6L245315A000 Packing,lower casing	Buy now
23	970950602000 Bolt(7u8)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	6L2453750000 Damper, seal	Buy now
26	6L2455100000 Drive shaft assembly	Buy now
27	902800302400 Key, woodruff(662)	Buy now
28	6L2455510100 Pinion	Buy now
29	9017910M1400 Nut(6j8)	Buy now
30	93341320U000 Bearing, thrust (6l2)	Buy now

Lower Casing & Drive 1



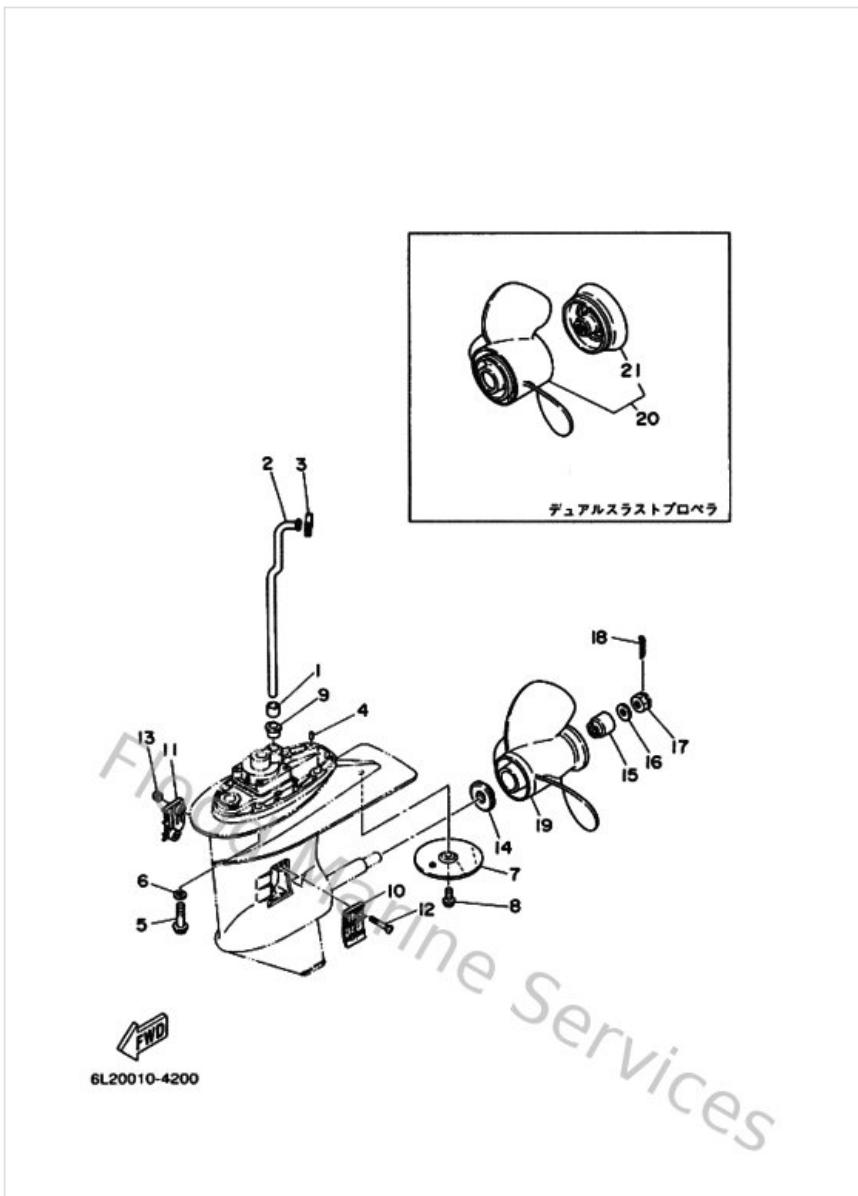
Ref	Part	
31	6L2455871000 Shim (t:1.6mm)	Buy now
32	6L2455600000 Gear	Buy now
33	6L2455710000 Gear	Buy now
34	902012041700 Washer, plate(663)	Buy now
35	6L2455773000 Shim (t:1.3mm)	Buy now
36	6L2456110000 Shaft, propeller	Buy now
37	905011006500 Spring compression 648456360000	Buy now
38	6L2456310000 Clutch, dog	Buy now
39	902500501000 Pin straight 648456320000	Buy now
40	648456330000 Ring, cross pin	Buy now
41	648456350000 Plunger,shift	Buy now
42	6L245361038D Cap, lower casing	Buy now
43	933060061200 Bearing(2hr)	Buy now
44	9321060MA300 O-ring(6j8)	Buy now
46	9310120M0700 Oil seal	Buy now

Lower Casing & Drive 1



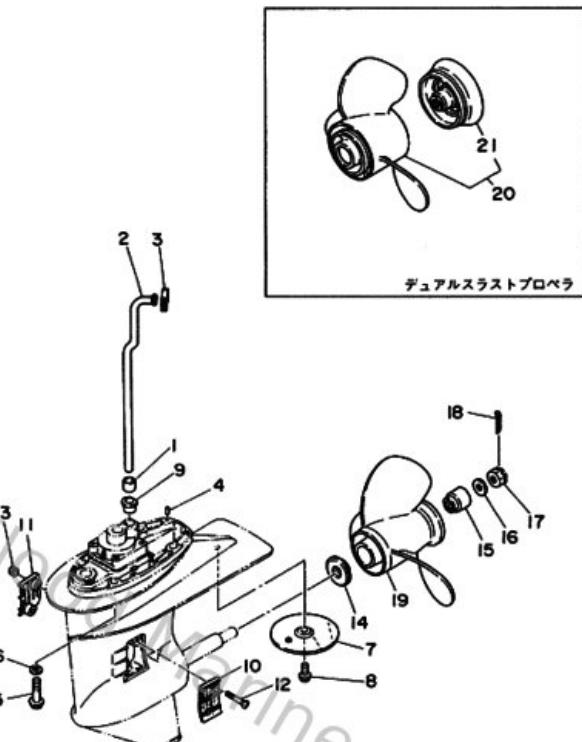
Ref	Part	
47	970800602000 Bolt(7u8)	Buy now
49	9321060M9900 O-ring(6t3)	Buy now
50	6L2441500000 Shift cam assembly	Buy now
51	953800660000 Nut(661)	Buy now

Lower Casing & Drive 2



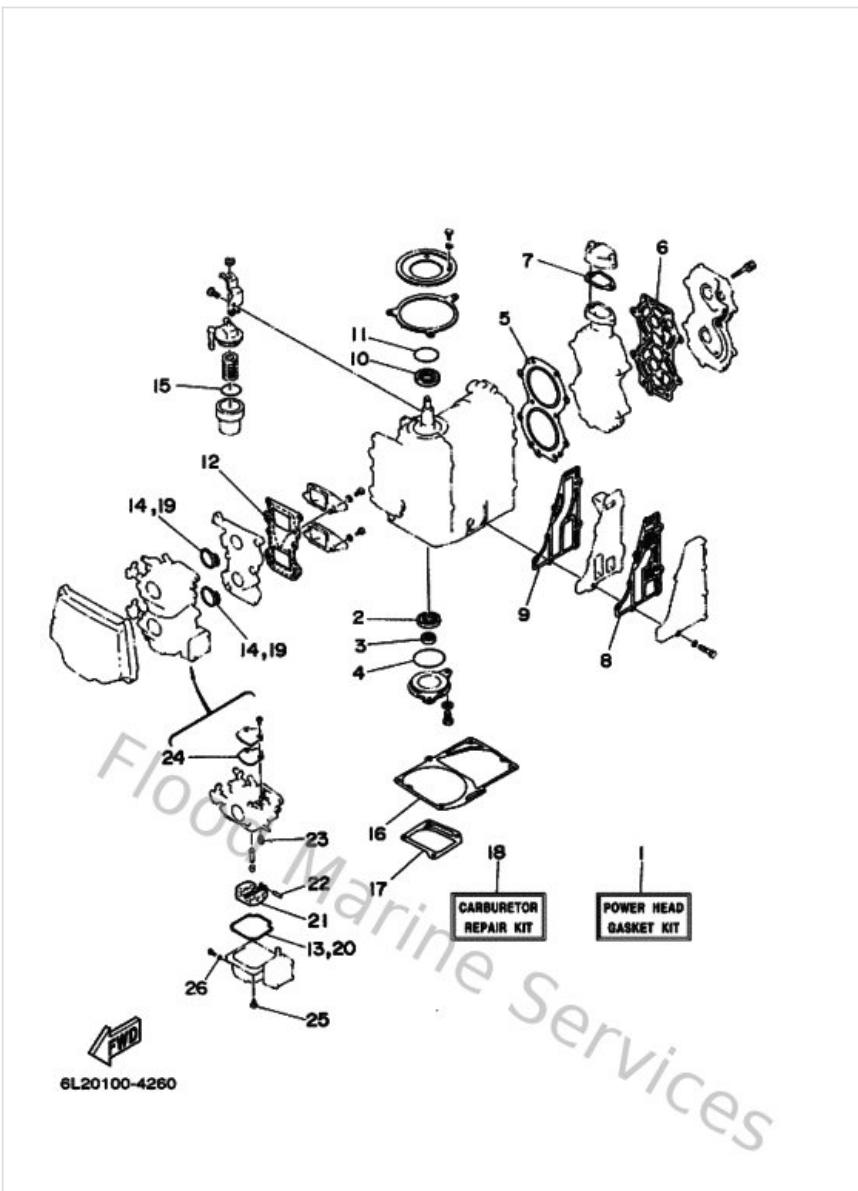
Ref	Part	
1	6L2443680000 Rubber, water seal 4	Buy now
2	6L2443610000 Tube, water	Buy now
3	6L2443660000 Damper, water seal 2	Buy now
4	9360412M0700 Pin, dowel (688)	Buy now
5	9010510M1200 Bolt (689)	Buy now
6	929901060000 Washer, plate	Buy now
7	664453710100 Tab-trim	Buy now
8	9010508M0200 Bolt hexagon	Buy now
9	6L2443670000 Damper, water seal 3	Buy now
10	6L2452140000 Cover, water inlet	Buy now
11	6L2452150000 Cover, water inlet	Buy now
12	9015105M0500 Screw, countersunk	Buy now
13	901850590400 Nut nylon (sus)(ex4)	Buy now
14	6L2459870100 Spacer	Buy now
15	689459970000 Spacer	Buy now

Lower Casing & Drive 2



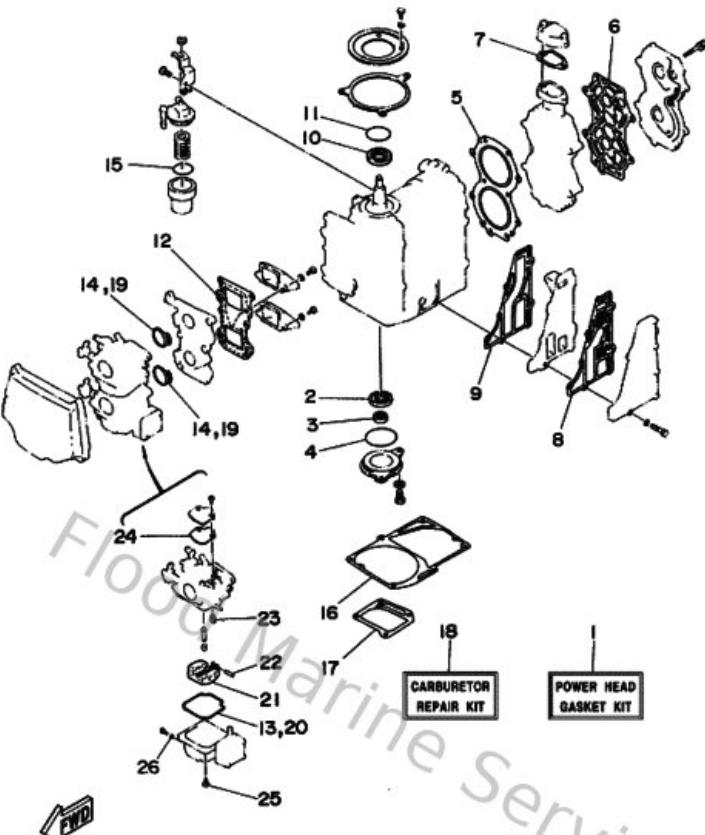
Ref	Part	
16	929901420000 Washer, plain	Buy now
17	901711401300 Nut(664)	Buy now
18	914903003000 Pin, cotter	Buy now
19	6644595200EL Propeller (3x9-7/8 x14 -f)	Buy now
20	6J8W459100EL Propeller (3x10-5/8"x8-1/4"-f)	Buy now
21	6J8459861098 Ring, deflector	Buy now

Repair Kit 1



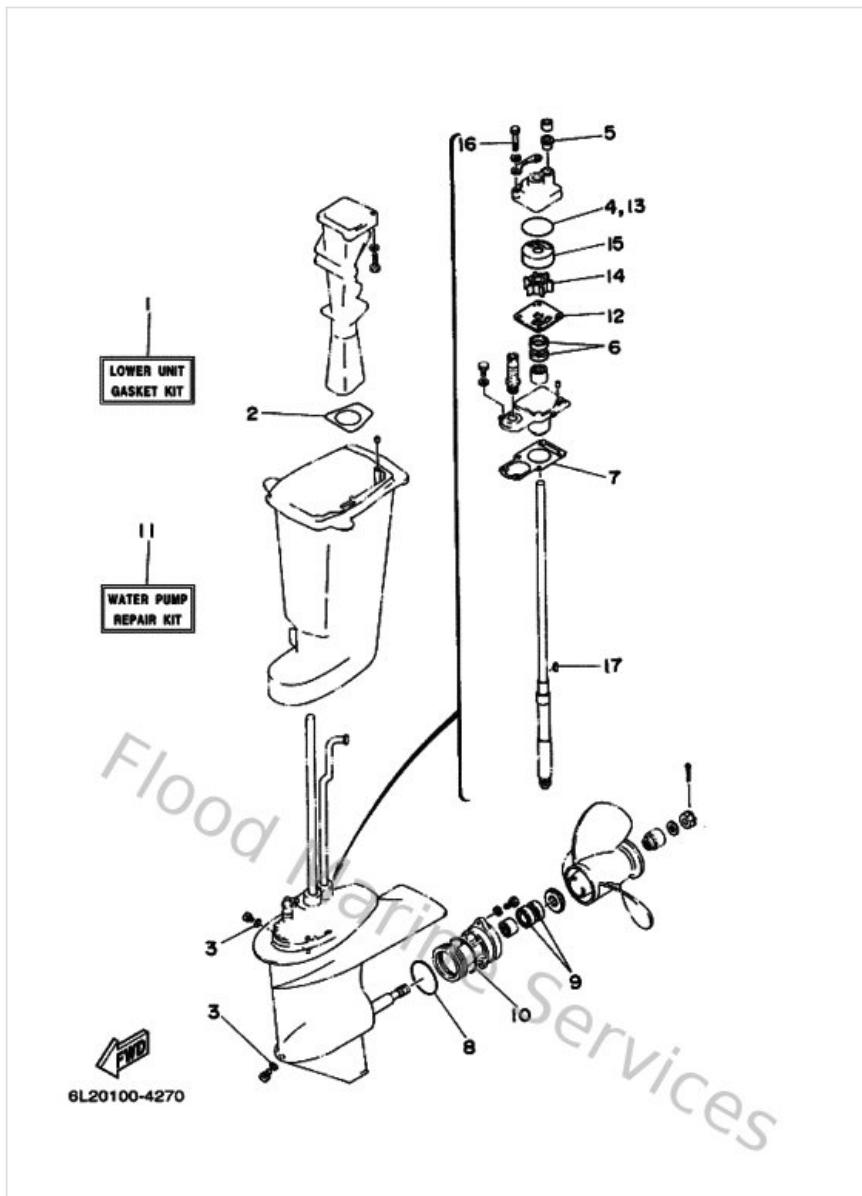
Ref	Part	
1	6L2W00010300 Power head gasket kit	Buy now
2	931022514200 Oil seal (24.8x38x7-662)	Buy now
3	9310113M3700 Oil seal(6a4)	Buy now
4	9321056M8000 O-ring(6j8)	Buy now
5	6L211181A200 Gasket, cylinder head 1	Buy now
6	6L211193A100 Gasket, head cover 1	Buy now
7	61A12414A000 Gasket, cover	Buy now
8	6L241114A100 Gasket, exhaust outer cover	Buy now
9	6L241112A100 Gasket, exhaust inner cover	Buy now
10	9310226M2700 Oil seal(6j8)	Buy now
11	932104215900 O-ring (647)	Buy now
12	6L2136210000 Gasket, valve seat	Buy now
13	6L2143840000 Gasket, float chamber	Buy now
14	6L2141980000 Gasket	Buy now
15	932103273800 O-ring(1wg)	Buy now

Repair Kit 1



Ref	Part	
16	6L245113A100 Gasket, upper casing	Buy now
17	6L241133A100 Gasket, exhaust manifold 1	Buy now
18	6L2W00930000 Carburetor repair kit	Buy now
21	6L2143850000 Float	Buy now
22	6E5143860100 Pin, float	Buy now
23	6L2143920000 Valve, needle	Buy now
24	6L2143990000 Gasket	Buy now
25	979800411200 Screw, pan head (686)	Buy now
26	6L2143980000 Gasket	Buy now

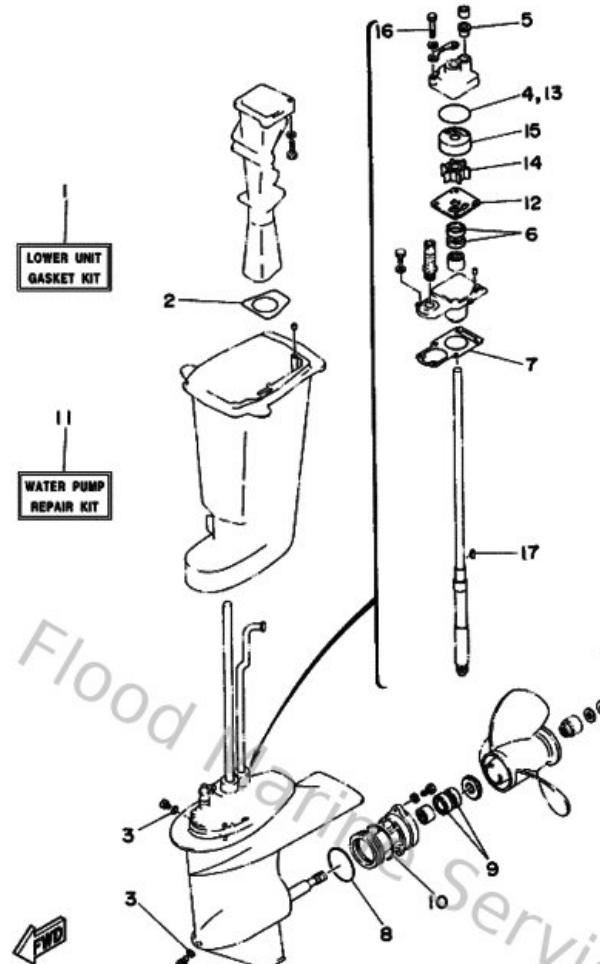
Repair Kit 2



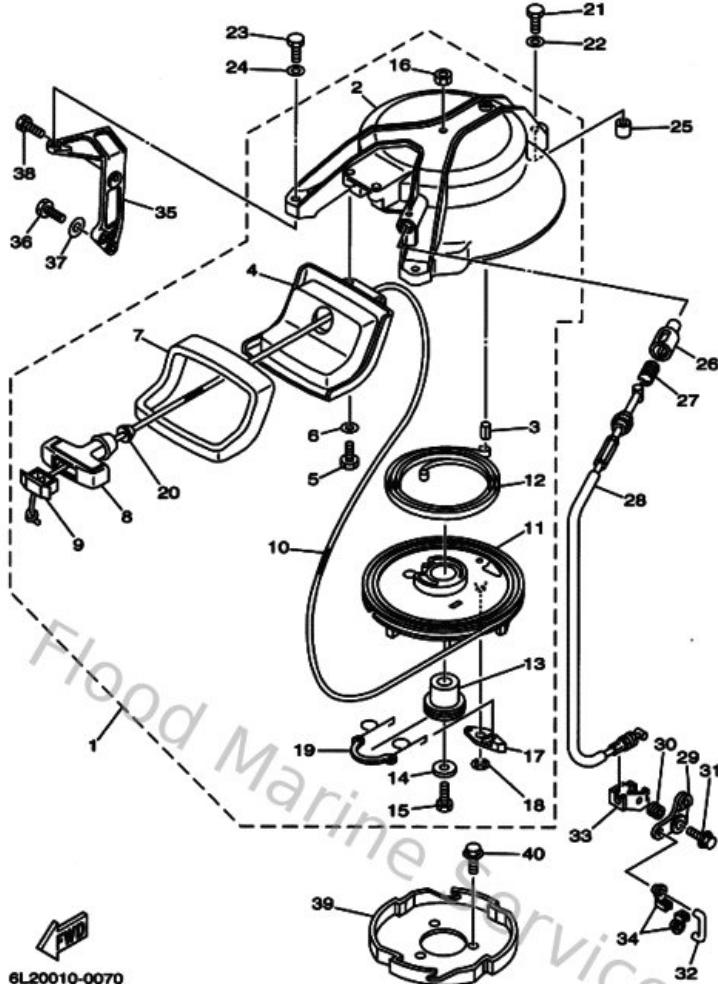
Ref	Part	
1	6L2W0001C300 Gasket kit	Buy now
2	6L2411340000 Gasket, exhaust manifold	Buy now
3	904300802000 Gasket	Buy now
4	932104516100 O-ring	Buy now
5	6L2443670000 Damper, water seal 3	Buy now
6	931012004800 Oil seal (20x30x6-648)	Buy now
7	6L245315A000 Packing, lower casing	Buy now
8	9321060MA300 O-ring(6j8)	Buy now
9	9310120M0700 Oil seal	Buy now
10	9321060M9900 O-ring(6t3)	Buy now
11	6L2W00780000 Water pump repair kit	Buy now
12	6L2443230000 Outer plate, cartridge	Buy now
14	6L2443520000 Impeller	Buy now
15	6L2443220000 Insert, cartridge	Buy now
16	970950604000 Bolt (682)	Buy now

Repair Kit 2

Ref	Part	
17	902800302400 Key, woodruff(662)	Buy now

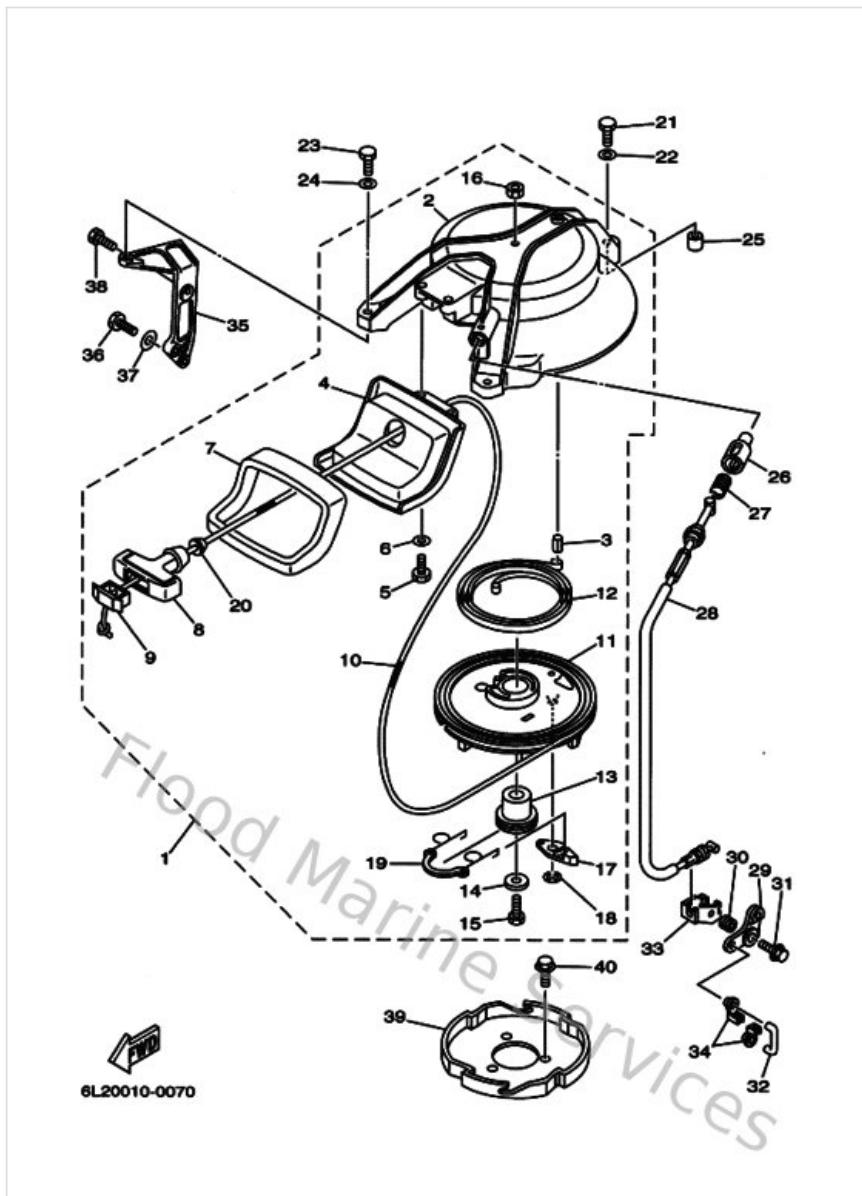


Starter



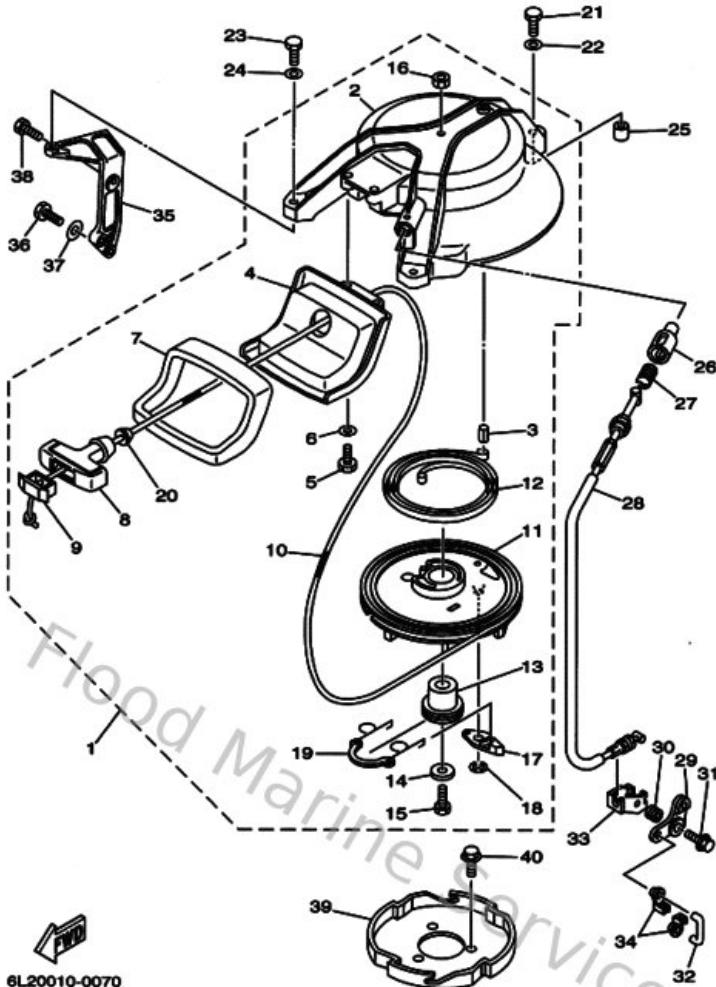
Ref	Part	
1	6L2157100200 Starter assembly	Buy now
2	6L2157110094 Case, starter	Buy now
3	916904001400 Pin, spring (6f2)	Buy now
4	6L2157580194 Guide, rope	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6L2157620000 Seal, rubber 2	Buy now
8	689157550100 Handle, starter	Buy now
9	6F5157790200 Cover	Buy now
10	9058050M0400 Wire (l:1,950mm)	Buy now
11	6J8157140000 Drum, sheave	Buy now
12	9051008M0400 Spring, spiral (677)	Buy now
13	677157170100 Shaft	Buy now
14	902010606000 Washer, plate	Buy now
15	970130602500 Bolt(62y)	Buy now

Starter



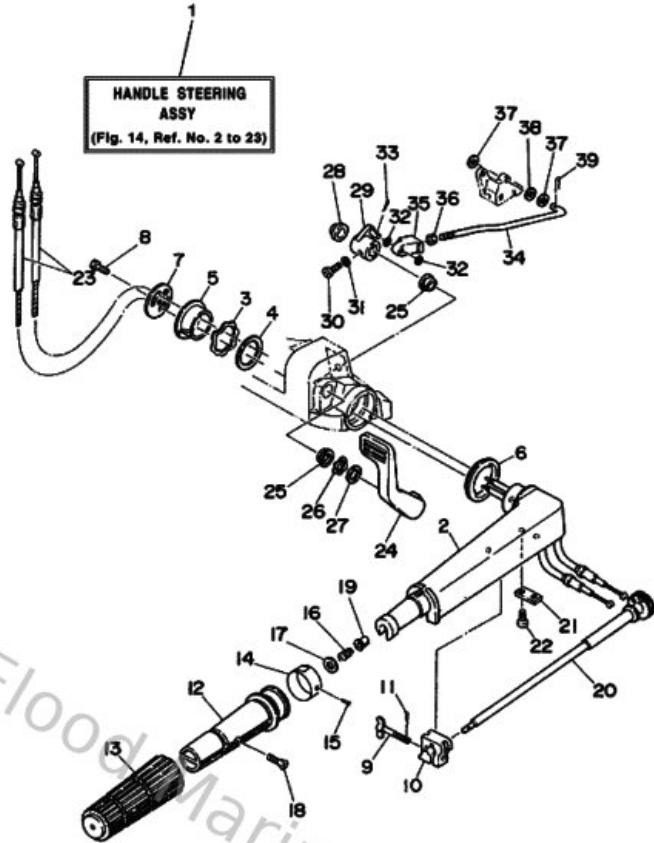
Ref	Part	
16	953800670000 Nut	Buy now
17	676157410300 Pawl, drive	Buy now
18	9343006M0200 Circlip (689)	Buy now
19	618157050000 Spring, drive pawl	Buy now
20	6A0157890000 Damper	Buy now
21	970800603500 Bolt(j52)	Buy now
22	929950660000 Washer, plain (646)	Buy now
23	970950602500 Bolt	Buy now
25	995101011400 Pin, dowel(3vd)	Buy now
26	656157480000 Plunger, starter stop	Buy now
27	905011022700 Spring, comprreshion(656)	Buy now
28	6L2157700000 Cable comp., starter stop	Buy now
29	6L2157460000 Arm	Buy now
30	9038706M5100 Collar (6g0)	Buy now
31	9011906M5300 Bolt, with washer(6l2)	Buy now

Starter



Ref	Part	
32	6L2157470000 Link	Buy now
33	6L2157740000 Stay 4	Buy now
34	661412620200 Joint, choke lever	Buy now
35	6L2157720094 Stay 2	Buy now
36	970130602000 Bolt(62y)	Buy now
38	970950602000 Bolt(7u8)	Buy now
39	6L2157230100 Pulley, starter	Buy now
40	9010508M1000 Bolt (6a0)	Buy now

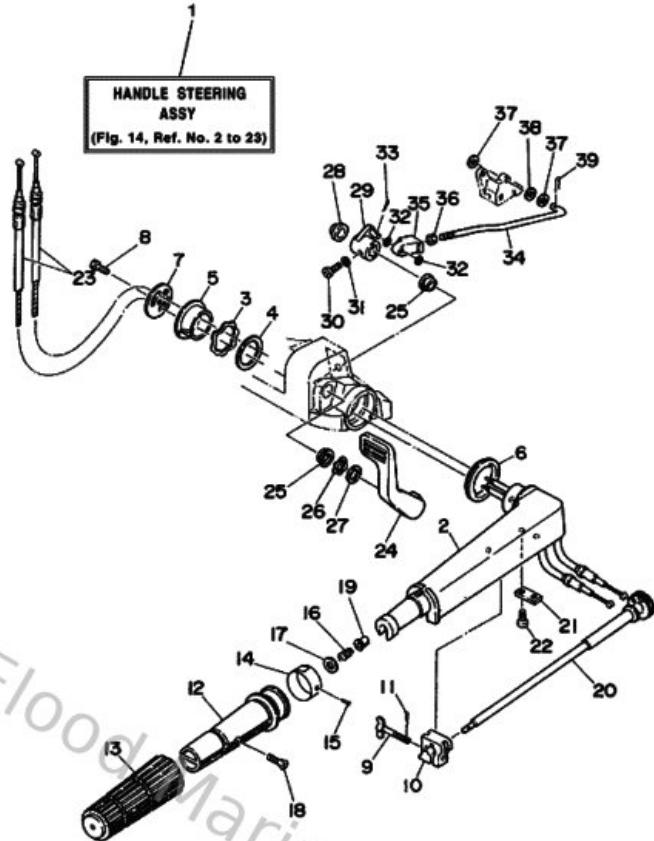
Steering



6L20100-4140

Ref	Part	
1	6L2W0084004D Handle Steering assembly	Buy now
2	6G14211114D Handle, steering	Buy now
3	9020636M2100 Washer, wave(63v)	Buy now
4	9020236M5500 Washer, plate(63v)	Buy now
5	9038633M9600 Bush(63v)	Buy now
6	9038634M9700 Bush(63v)	Buy now
7	6G1421310100 Cover, handle steering	Buy now
8	970950602000 Bolt(7u8)	Buy now
9	6G1421250100 Bolt, friction adjusting	Buy now
10	6G1421260000 Piece, friction	Buy now
11	914901601000 Pin, cotter	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6F642177A000 Rubber, handle	Buy now
14	6L2421370000 Indicator, throttle	Buy now
15	9026902M0900 Rivet(6l5)	Buy now

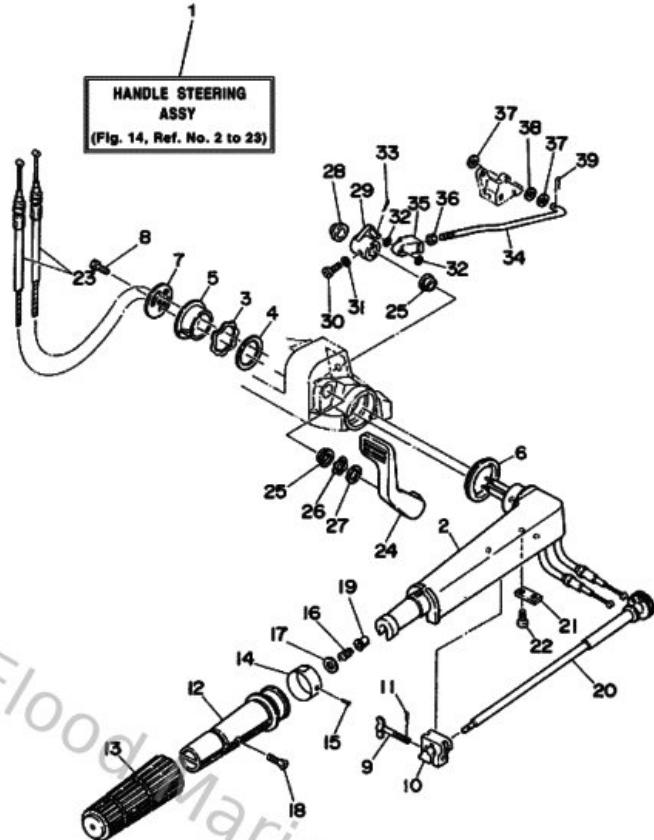
Steering




6L20100-4140

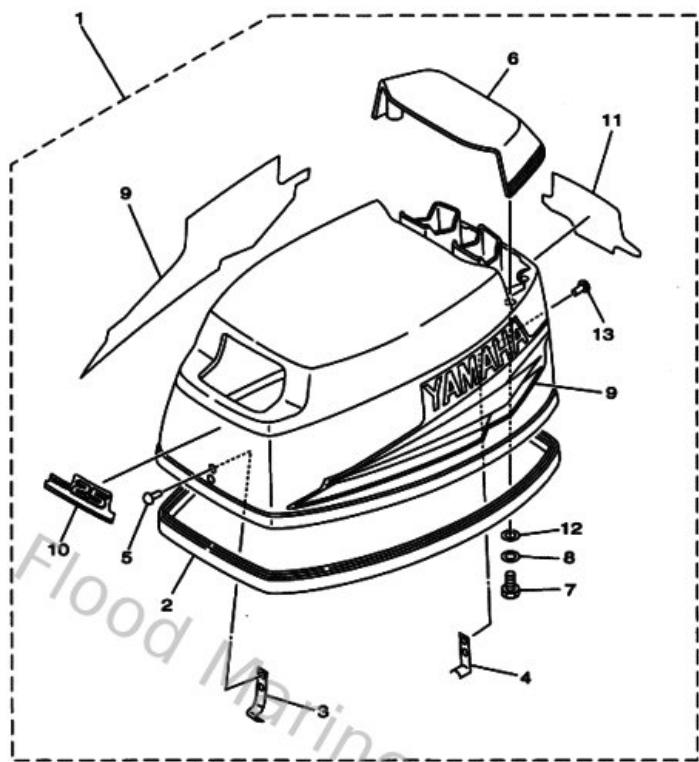
Ref	Part	
16	905012321500 Spring (655)	Buy now
17	929901060000 Washer, plate	Buy now
18	9014905M1300 Screw, countersunk	Buy now
19	903860803200 Bushing (650)	Buy now
20	6EGG21380000 Lever, throttle	Buy now
21	6E0421590200 Stay	Buy now
22	978850501200 Screw, pan head (646)	Buy now
23	6L2263010000 Throttle cable assembly	Buy now
24	6L2441110194 Handle, gear shift	Buy now
25	9038615M7300 Bush(6l2)	Buy now
26	9020615M1800 Washer, wave(6l2)	Buy now
27	9020215M3700 Washer, plate(6l2)	Buy now
28	9038612M7200 Bush(6l2)	Buy now
29	6L2441250094 Lever, shift rod	Buy now
30	970800602000 Bolt(7u8)	Buy now

Steering



Ref	Part	
31	929950660000 Washer, plain (646)	Buy now
32	902020600900 Washer plate 626427510000	Buy now
33	914902001000 Pin, cotter	Buy now
34	6L2441240000 Link, shift rod	Buy now
35	6L2263630000 End, cable	Buy now
36	953800670000 Nut	Buy now
37	902020508800 Washer, plate (666)	Buy now
38	9020205M3800 Washer, plate(612)	Buy now
39	9046805M0300 Clip(6j8)	Buy now

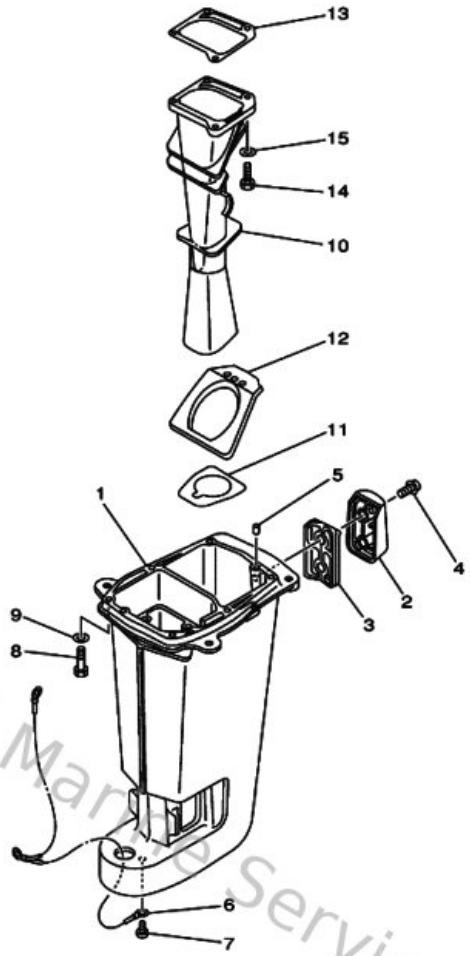
Top Cowling



6L20010-0010

Ref	Part	
1	6L242610134D Capot (Ens.)	Buy now
2	6L2426150000 Seal	Buy now
3	6G1426517100 Hook	Buy now
4	6L2426470000 Holder, clamp band	Buy now
5	9026604M0000 Rivet 2 (662)	Buy now
6	6L242613014D Molding, air duct	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6L2W00701300 Graphic Set	Buy now
10	6L2426771100 Graphic, rear	Buy now
11	6L2426781100 Graphic, rear	Buy now
12	9020205M3800 Washer, plate(6l2)	Buy now
13	9026604M0400 Rivet(6e7)	Buy now

Upper Casing



Ref	Part	
1	6L245111024D Casing, upper	Buy now
2	6L245151014D Cover, upper casing	Buy now
3	6L2451150000 Gasket, upper casing	Buy now
4	9015906M1100 Screw, with washer(6l2)	Buy now
5	9360412M0700 Pin, dowel (688)	Buy now
6	6L2821270000 Wire, lead 2	Buy now
7	9015706M0600 Screw, pan head(6m7)	Buy now
8	970800803000 Bolt, hexagon (fj1)	Buy now
9	929950860000 Washer, plain (663)	Buy now
10	6L241131005B Manifold, ext. 1	Buy now
11	6L2411340000 Gasket, exhaust manifold	Buy now
12	6L2451230100 Gasket, muffler	Buy now
13	6L241133A100 Gasket, exhaust manifold 1	Buy now
14	970950602000 Bolt(7u8)	Buy now
15	929950660000 Washer, plain (646)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.