



Yamaha 25QEO 1996

Parts Manual

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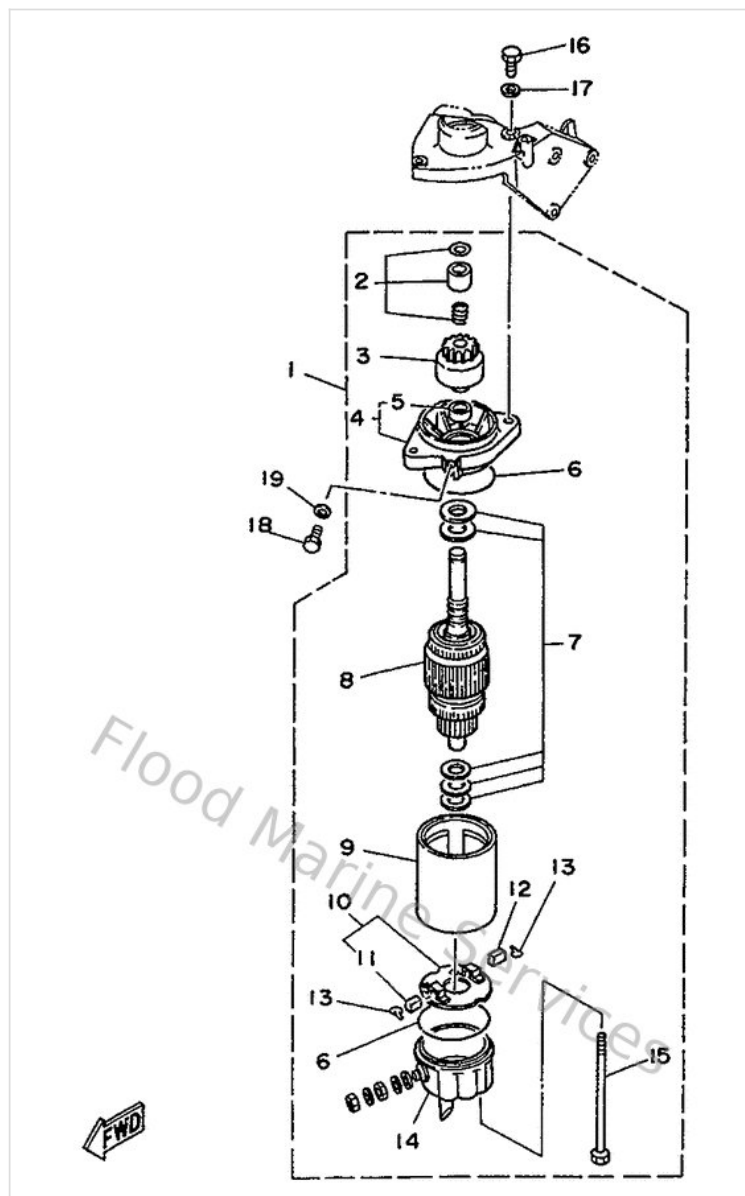
Authorised Yamaha Dealers



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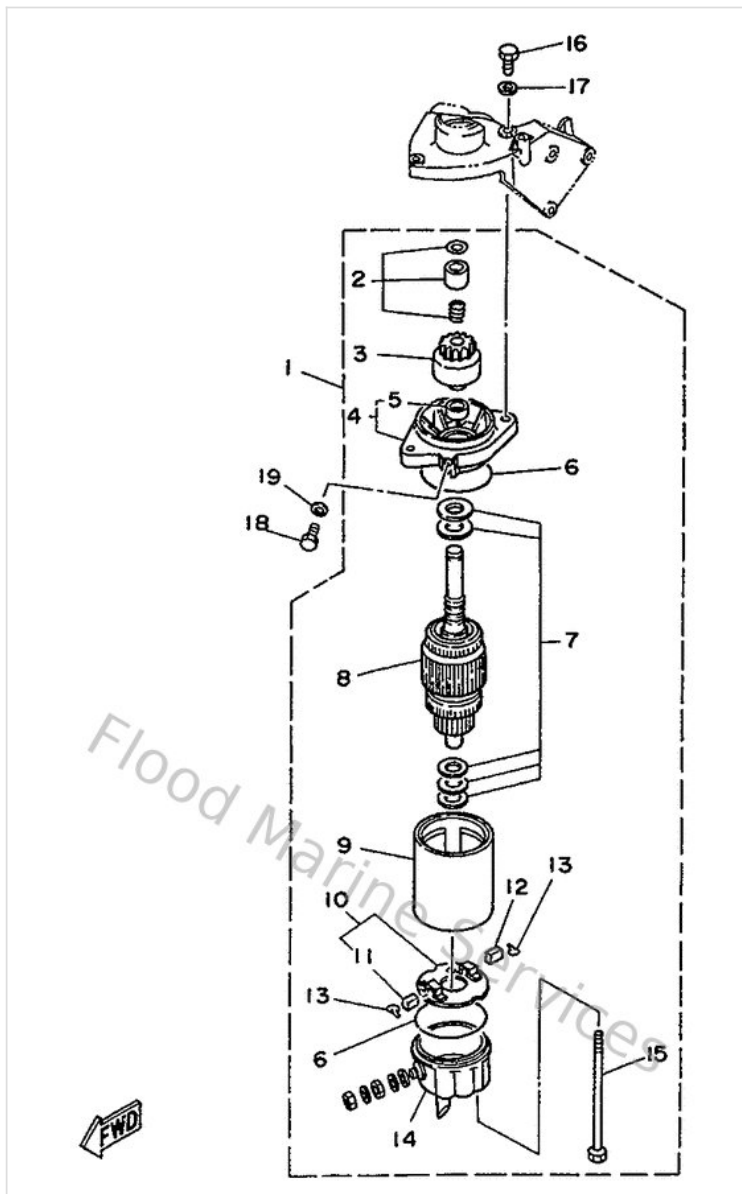
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Alternate 1 (Demarreur Electrique Complet)



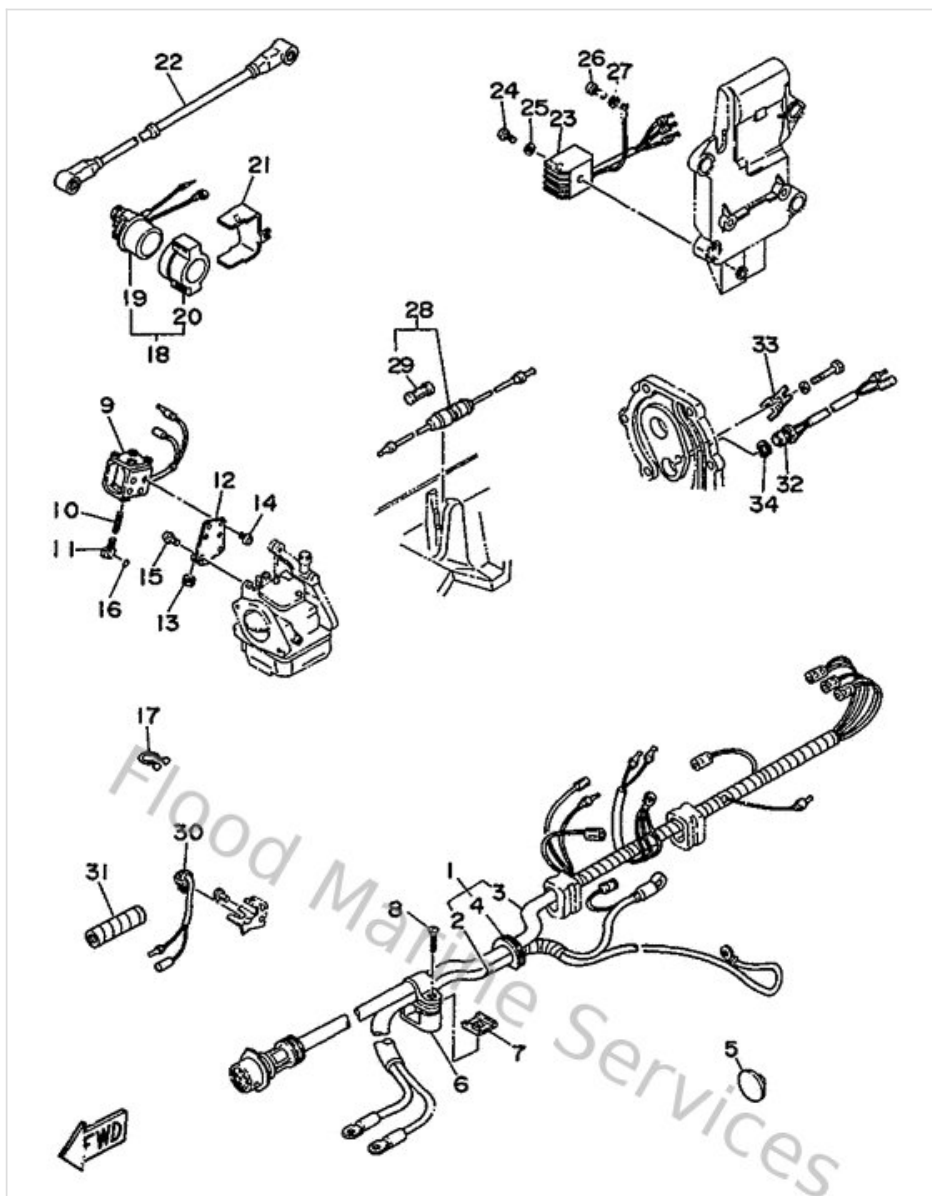
Ref	Part	
1	689818001300 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	689818071200 Pinion assembly	Buy now
4	689818301100 Front cover ass'y	Buy now
5	689818310000 Metal, front	Buy now
6	689818471100 O-ring	Buy now
7	689818091100 Washer kit	Buy now
8	689818501200 Armature assembly	Buy now
9	689818101100 Stator ass'y	Buy now
10	689818401100 Brush holder assembly	Buy now
11	689818121100 Brush 2	Buy now
12	689818111100 Brush 1	Buy now
13	689818131000 Spring, brush	Buy now
14	689818201100 Rear cover ass'y	Buy now
15	689818261000 Bolt	Buy now

Alternate 1 (Demarreur Electrique Complet)



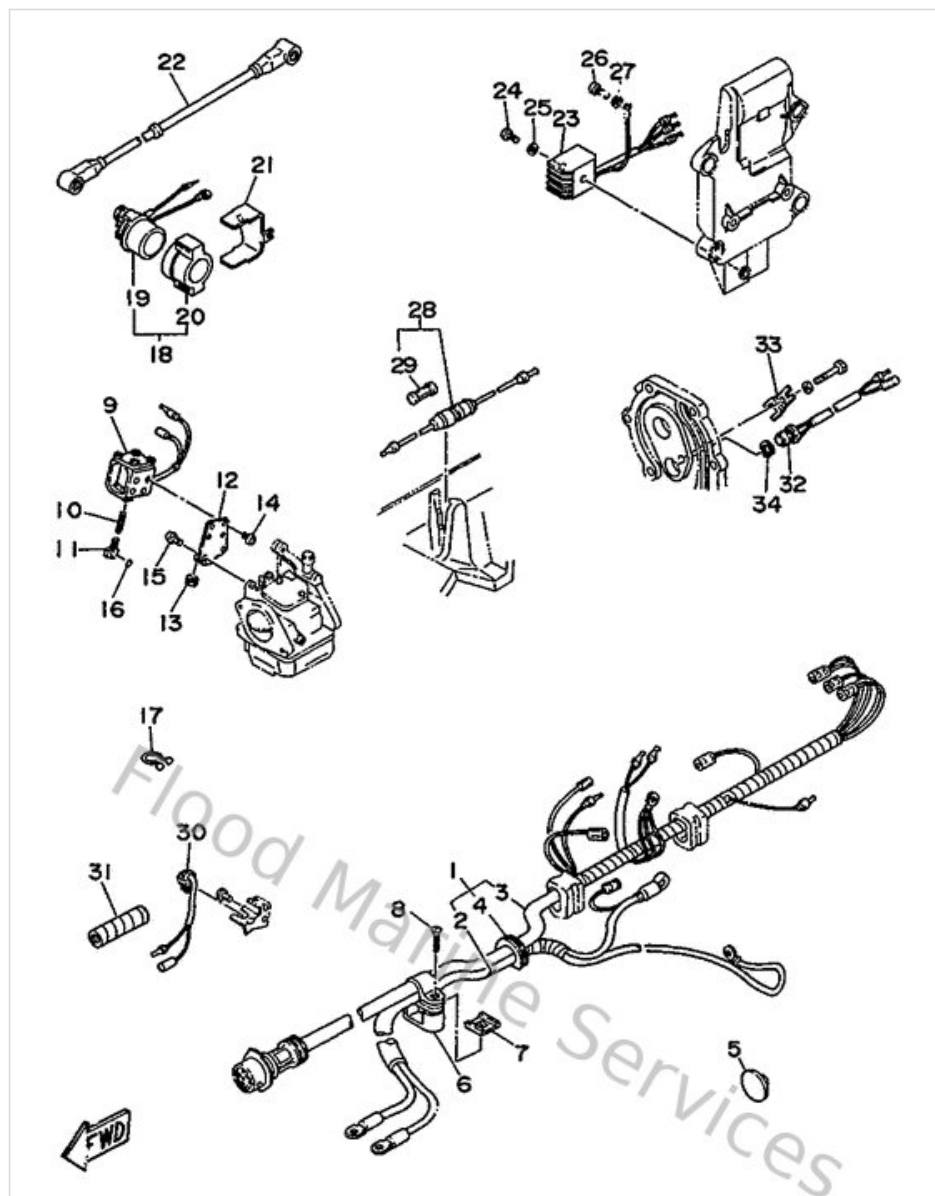
Ref	Part	
16	970240803000 Bolt	Buy now
17	929900860000 Washer, plain (663)	Buy now
18	973130801200 Bolt(62e)	Buy now

Alternate 2 ((Partie Electrique : 25Ven/30)



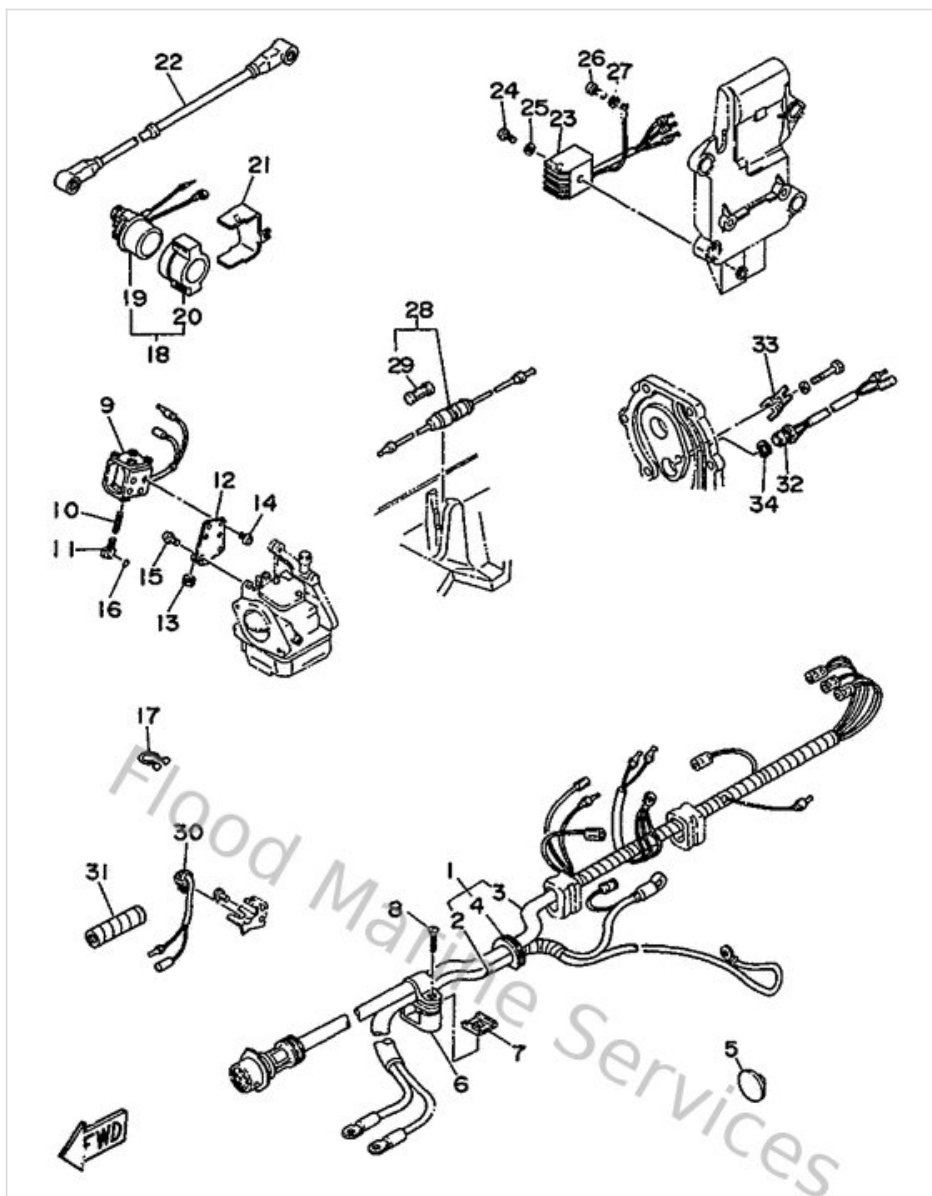
Ref	Part	
1	61T825800000 Wire harness assembly 2	Buy now
2	61T825900000 Wire harness assembly	Buy now
3	689821051300 Battery cable	Buy now
4	689427245000 Grommet	Buy now
5	904801716500 Grommet(663)	Buy now
6	689825940000 Clamp	Buy now
7	682425250000 Plate, friction 1	Buy now
8	9016106M0000 Screw, tapping(6e7)	Buy now
9	61T861110000 Coil, solenoid	Buy now
10	682861160000 Wire, pull	Buy now
11	682861170000 Hook, wire pull	Buy now
12	61T861120000 Stay, solenoid	Buy now
13	904801015500 Grommet(664)	Buy now
14	985800400600 Screw, pan head (7h3)	Buy now
15	985800501200 Screw,pan head (646)	Buy now

Alternate 2 ((Partie Electrique : 25Ven/30)



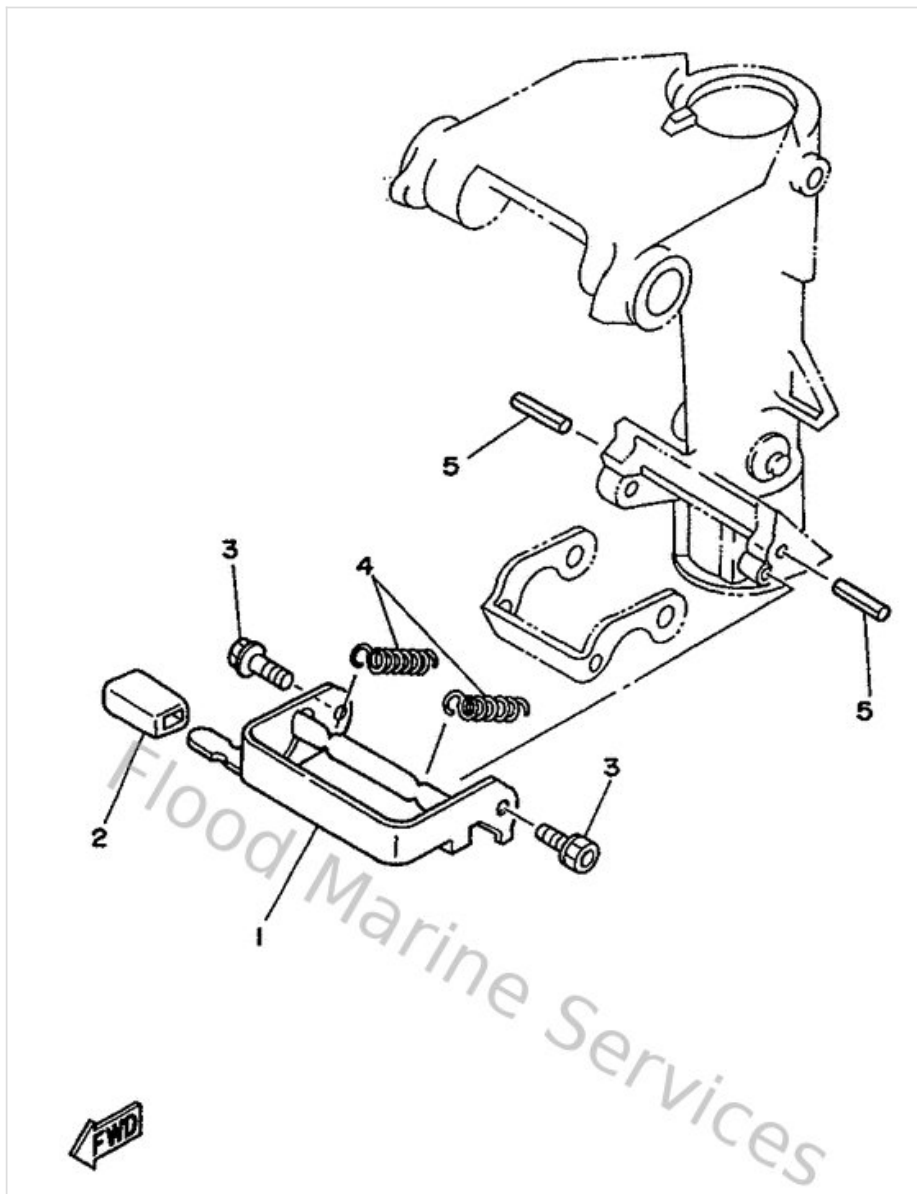
Ref	Part	
16	932100326100 O-ring (663)	Buy now
17	904651814700 Clamp	Buy now
18	6G1819411000 Starter relay	Buy now
20	6G1819520000 Holder, relay	Buy now
21	61T819450000 Plate, Switch Fitting	Buy now
22	689825310200 Wire, lead	Buy now
23	664819706200 Rectifier assembly	Buy now
24	985800552500 Screw, panhead (a93)	Buy now
25	929900560000 Washer, plain (646)	Buy now
26	970800601200 Bolt(gh1)	Buy now
27	929950610000 Washer(6a1)	Buy now
28	682821501000 Fuse holder assembly	Buy now
29	682821510000 Fuse	Buy now
30	689825400100 Neutral switch ass'y	Buy now
31	9044610M0200 Tube (6e5)	Buy now

Alternate 2 ((Partie Electrique : 25Ven/30)



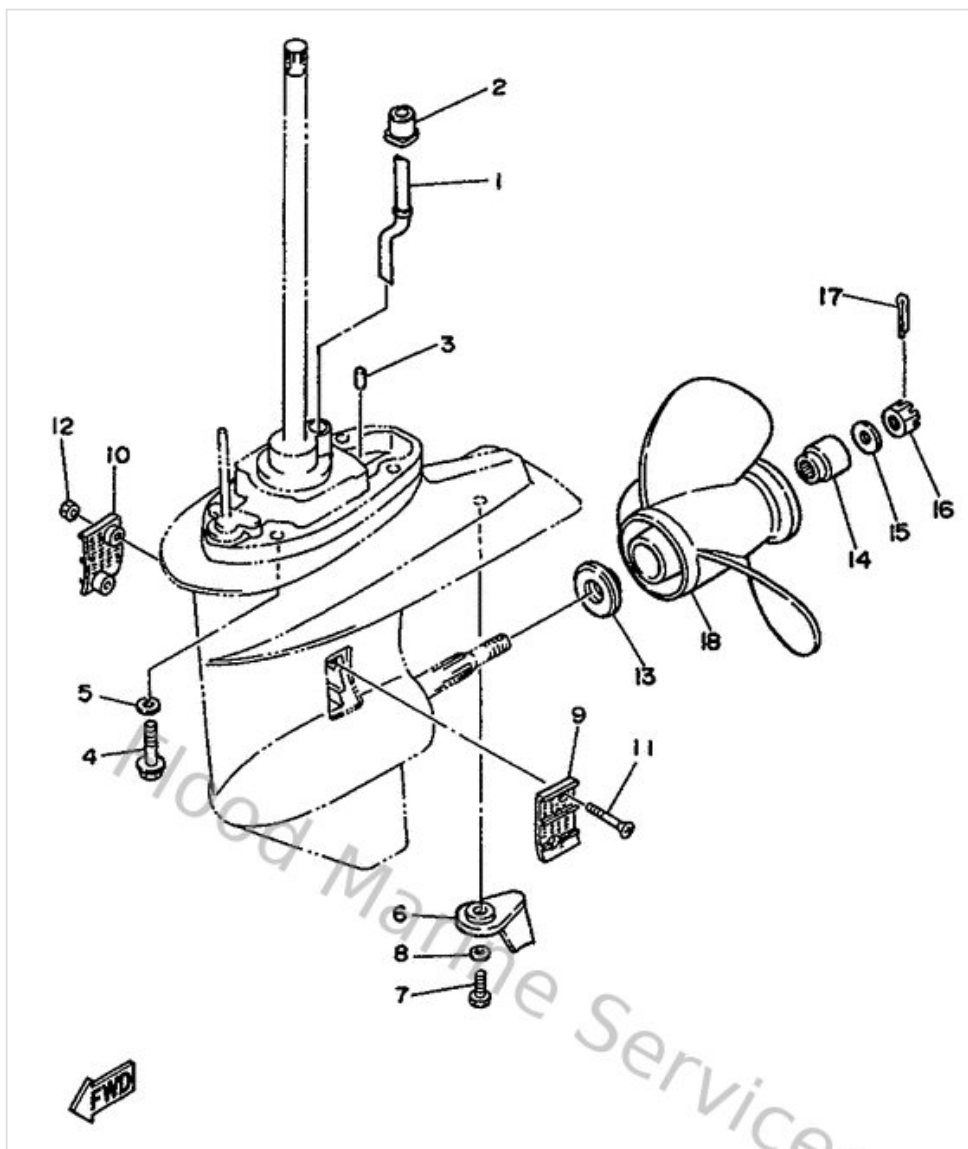
Ref	Part	
32	61T825600000 Thermo switch assembly	Buy now
33	61T825880000 Plate	Buy now
34	990091750000 Circlip(24h)	Buy now

Alternate 3 (Peu Profond Deau)



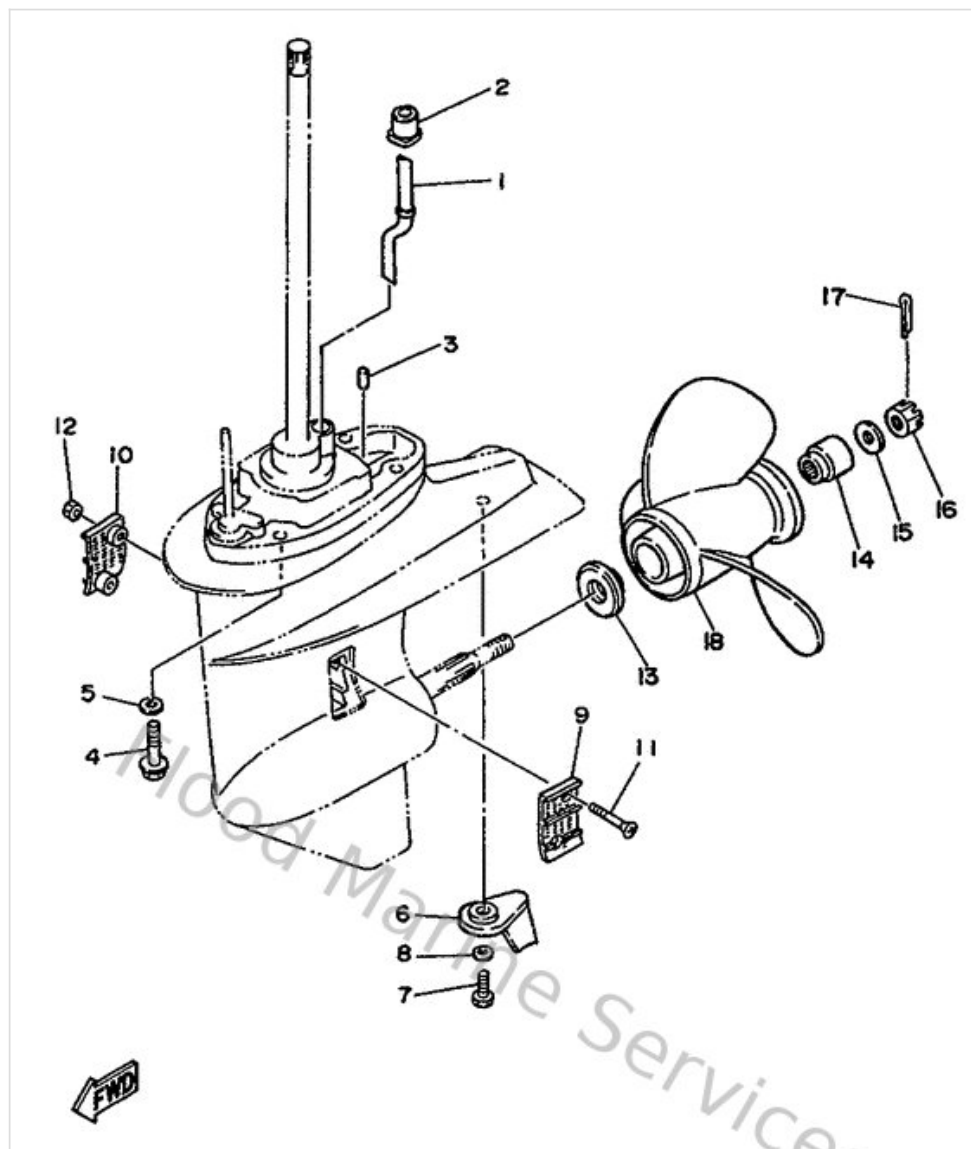
Ref	Part	
1	689436810100 Lever, shallow water drive 1	Buy now
2	682433180100 Cover	Buy now
3	9010906M1800 Bolt (689)	Buy now
4	9050616M1700 Spring, tension (689)	Buy now
5	916904003500 Pin, spring (689)	Buy now

Boitier Dhelice, Transmissio



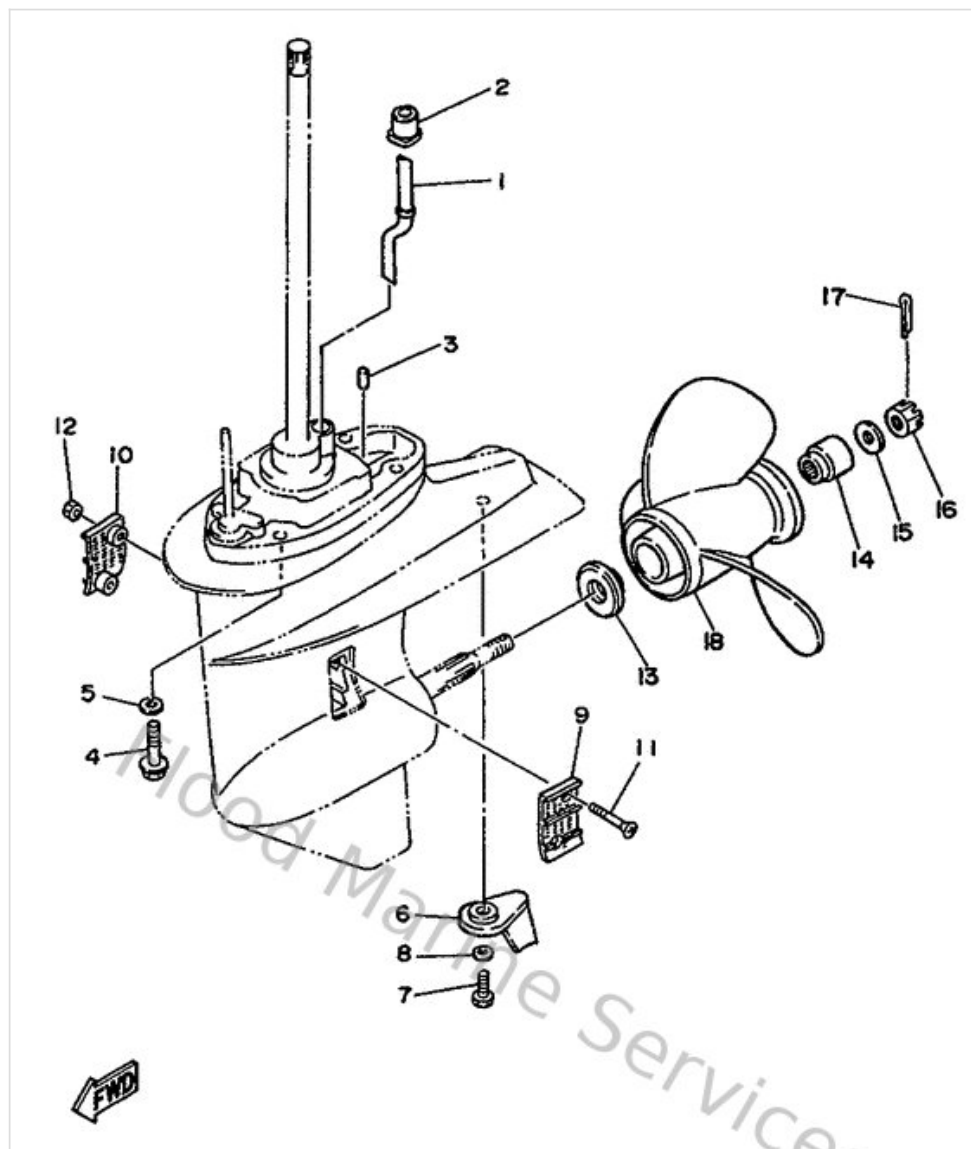
Ref	Part	
1	61N443610000 Tube, water	Buy now
2	689443660000 Damper, water seal 2	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9010510M1200 Bolt (689)	Buy now
5	929901060000 Washer, plate	Buy now
6	61N453710000 Tab-trim	Buy now
8	902010604900 Washer, plate(j41)	Buy now
9	6L2452140000 Cover, water inlet	Buy now
10	6L2452150000 Cover, water inlet	Buy now
11	987800553000 Ybs53-530 screw,flat head	Buy now
12	901850590400 Nut nylon (sus)(ex4)	Buy now
13	6L2459870100 Spacer	Buy now
14	689459970000 Spacer	Buy now
15	929901420000 Washer, plain	Buy now
16	901711401300 Nut(664)	Buy now

Boitier Dhelice, Transmissio



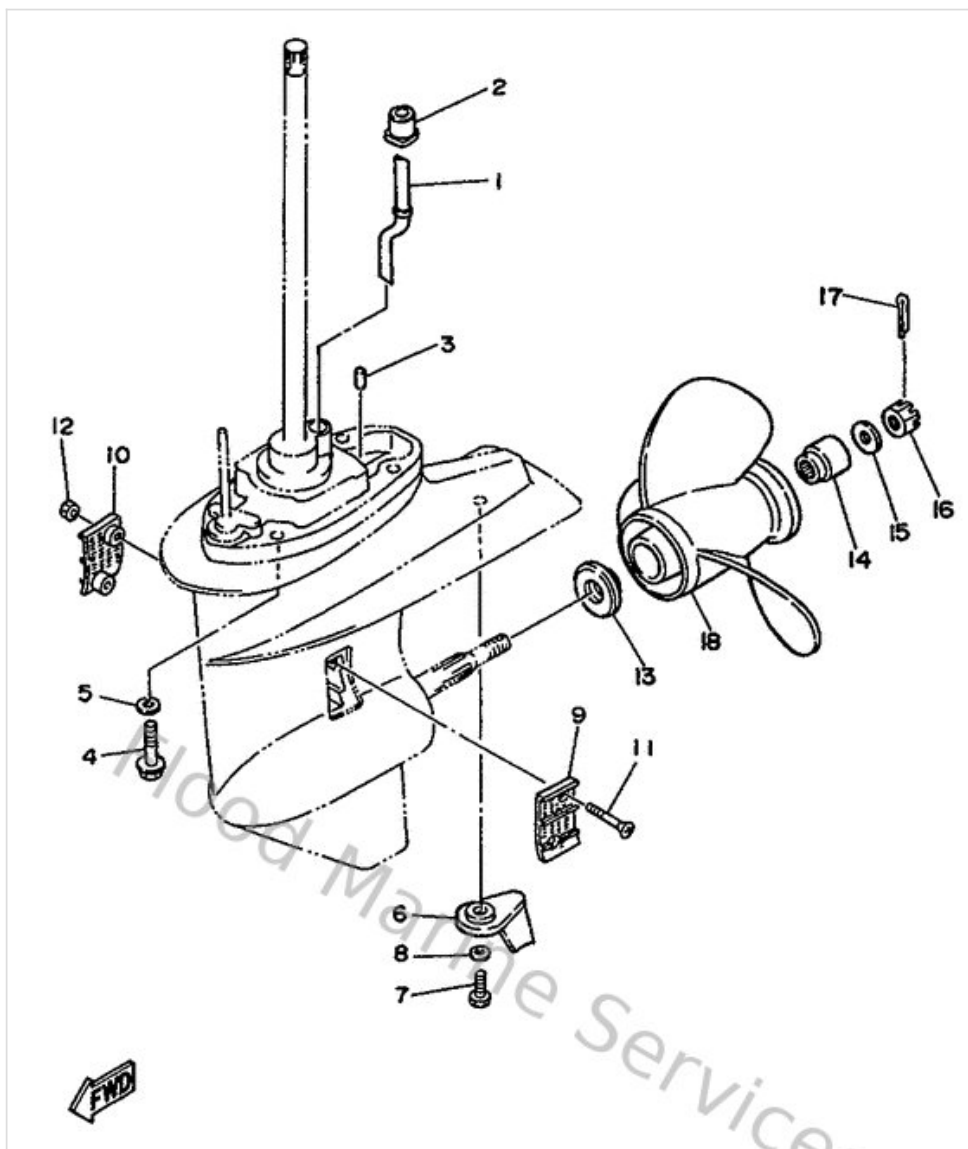
Ref	Part	
17	914903003000 Pin, cotter	Buy now
18	6644595400EL Propeller (3x9-7/8 x12 -f)	Buy now
1	61N45300004D Lower unit assembly	Buy now
2	61N45311028D Casing, lower	Buy now
3	93332000W500 Bearing(61n)	Buy now
4	61N455874000 Shim (t:1.3mm)	Buy now
5	61N455360000 Sleeve, drive shaft	Buy now
6	93315220V700 Bearing, cylindrical(6j8)	Buy now
7	61N443620000 Tube, water	Buy now
8	61N443621000 Tube, water	Buy now
9	932102229800 O-ring	Buy now
10	932102624000 O-ring	Buy now
11	61N443110000 Housing, water pump	Buy now
12	6L2443670000 Damper, water seal 3	Buy now
13	61N443220000 Insert, cartridge	Buy now

Boitier Dhelice, Transmissio



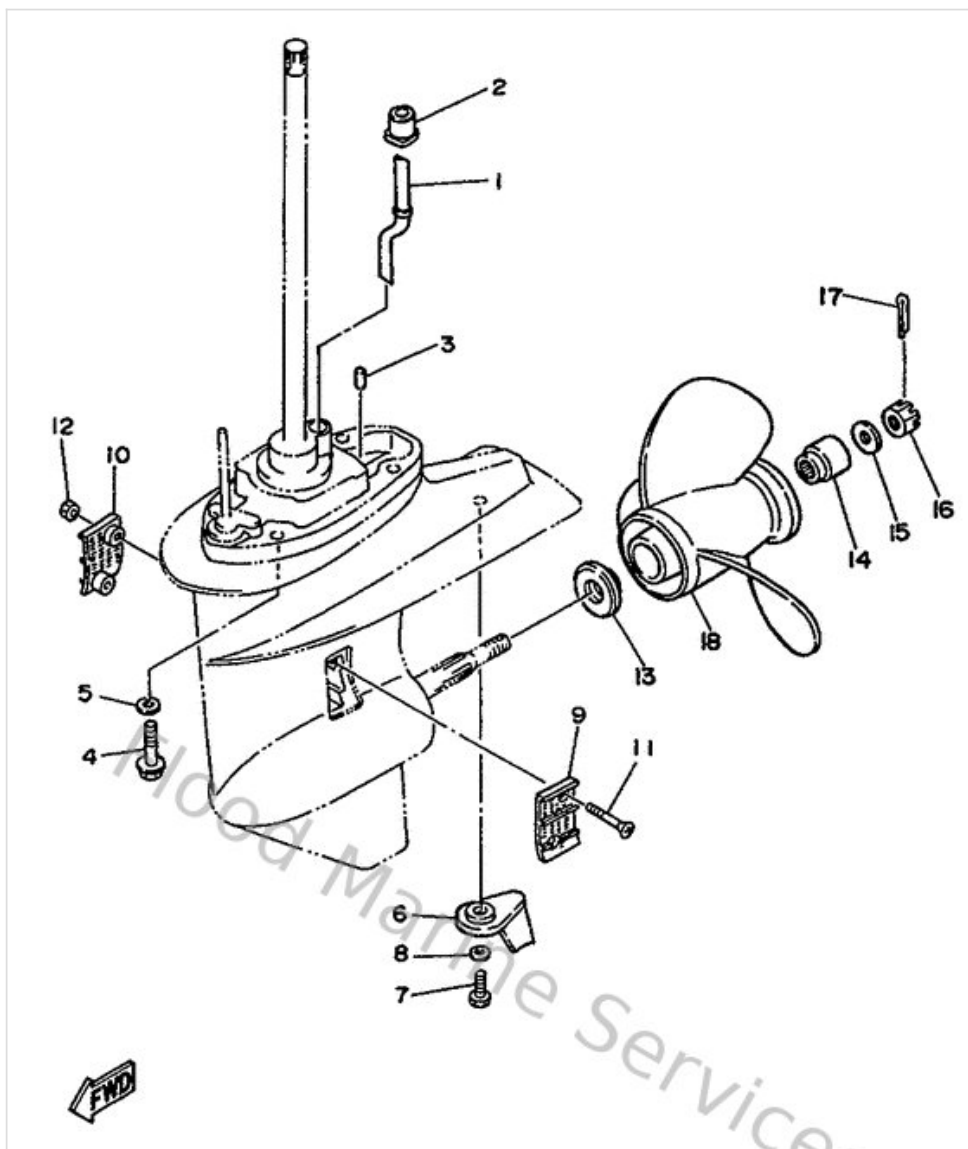
Ref	Part	
14	6H4443520200 Impeller	Buy now
15	932104516100 O-ring	Buy now
16	61N443230000 Outer plate, cartridge	Buy now
17	970950604000 Bolt (682)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	61N443280000 Plate	Buy now
20	61N441760000 Bracket	Buy now
21	61N453210000 Plate	Buy now
22	9321006ME600 O-ring	Buy now
23	970950602500 Bolt	Buy now
25	61N45331005B Housing, bearing	Buy now
26	9360410M0300 Pin, dowel (688)	Buy now
27	61N451270000 Seal	Buy now
28	61N453150000 Packing, lower casing	Buy now
29	931012206700 Oil seal (22x36x6-663)	Buy now

Boitier Dhelice, Transmissio



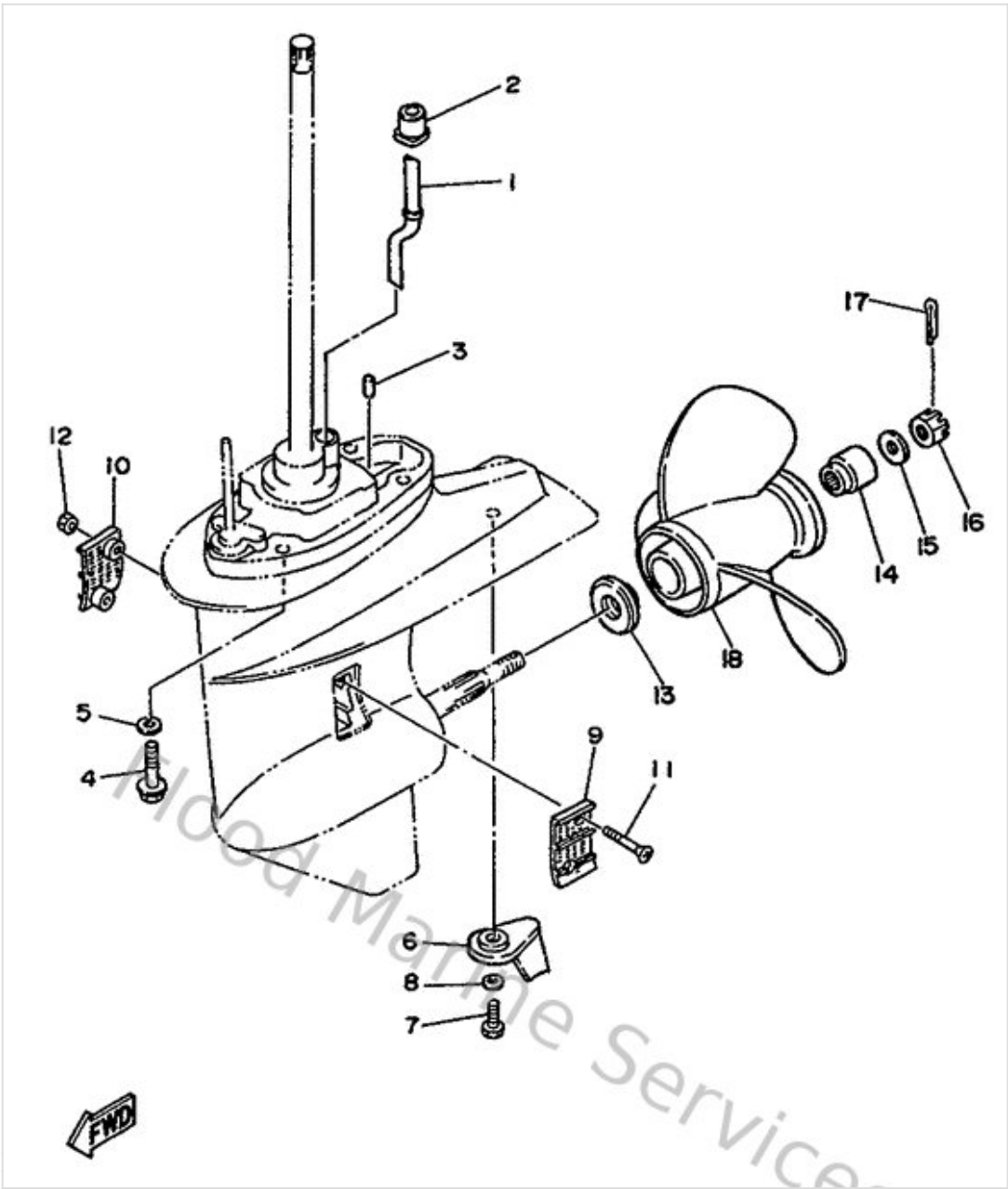
Ref	Part	
30	9034008M0400 Plug, straight screw	Buy now
31	904300800300 Gasket	Buy now
32	61N452510000 Anode	Buy now
33	958950603500 Bolt, flange(4nx)	Buy now
34	929900630000 Washer, tooth	Buy now
35	688453411000 Plug, drain	Buy now
36	904300802000 Gasket	Buy now
37	61N455100000 Drive shaft assembly	Buy now
38	902800302400 Key, woodruff(662)	Buy now
39	61N455510000 Pinion	Buy now
40	9017910M1400 Nut(6j8)	Buy now
41	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
42	6L2455674000 Shim (t:1.4mm)	Buy now
43	61N455600000 Gear	Buy now
44	6L2456110000 Shaft, propeller	Buy now

Boitier Dhelice, Transmissio



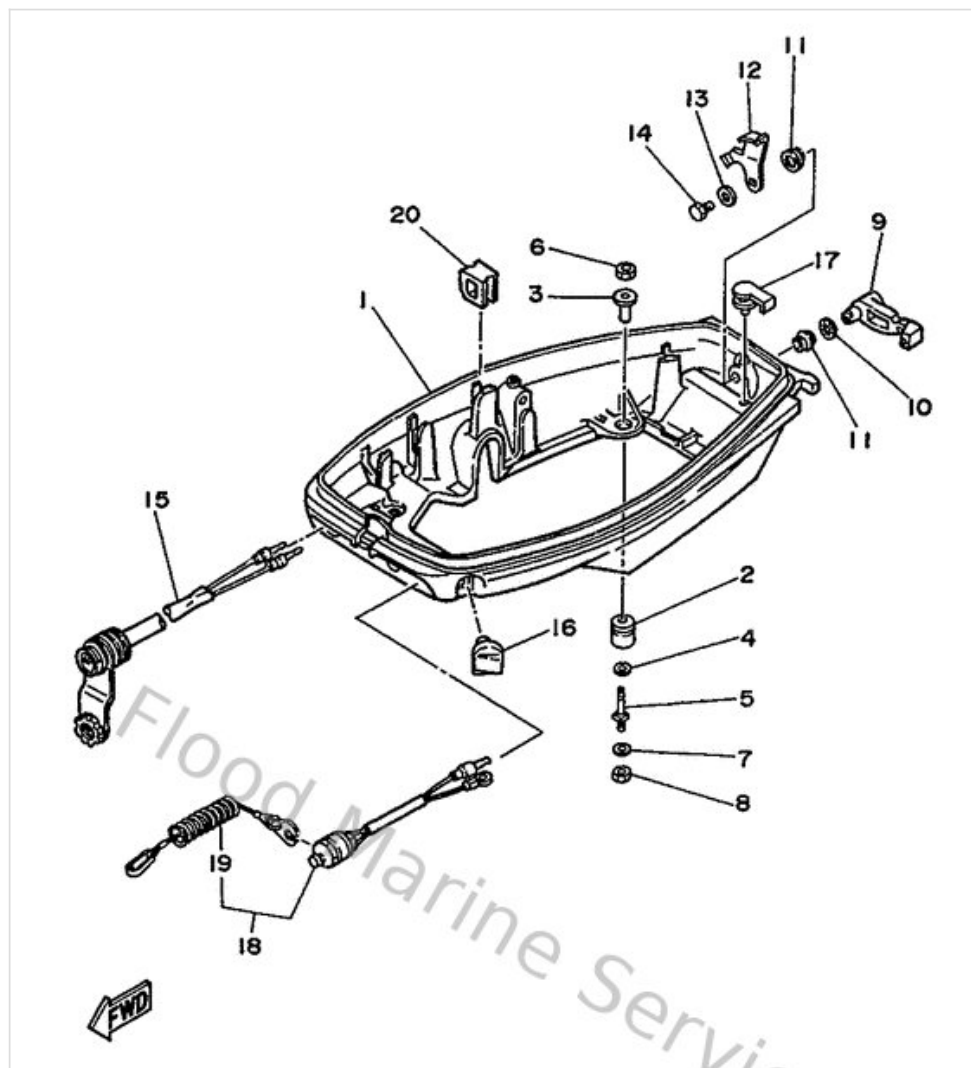
Ref	Part	
45	648456350000 Plunger, shift	Buy now
46	664456310000 Clutch, dog	Buy now
47	902500501000 Pin straight 648456320000	Buy now
48	648456330000 Ring, cross pin	Buy now
49	905011006500 Spring compression 648456360000	Buy now
50	902012041700 Washer, plate(663)	Buy now
51	61N455710000 Gear	Buy now
52	6L2455773000 Shim (t:1.3mm)	Buy now
53	61N45361004D Cap, lower casing	Buy now
54	933060061200 Bearing(2hr)	Buy now
55	9321064ME700 O-ring	Buy now
56	933152200400 Brg,cyl-cal roller 21g nt	Buy now
57	9310120M0700 Oil seal	Buy now
58	9321065M5000 O-ring	Buy now
59	975950652000 Bolt(7u8)	Buy now

Boitier Dhelice, Transmissio



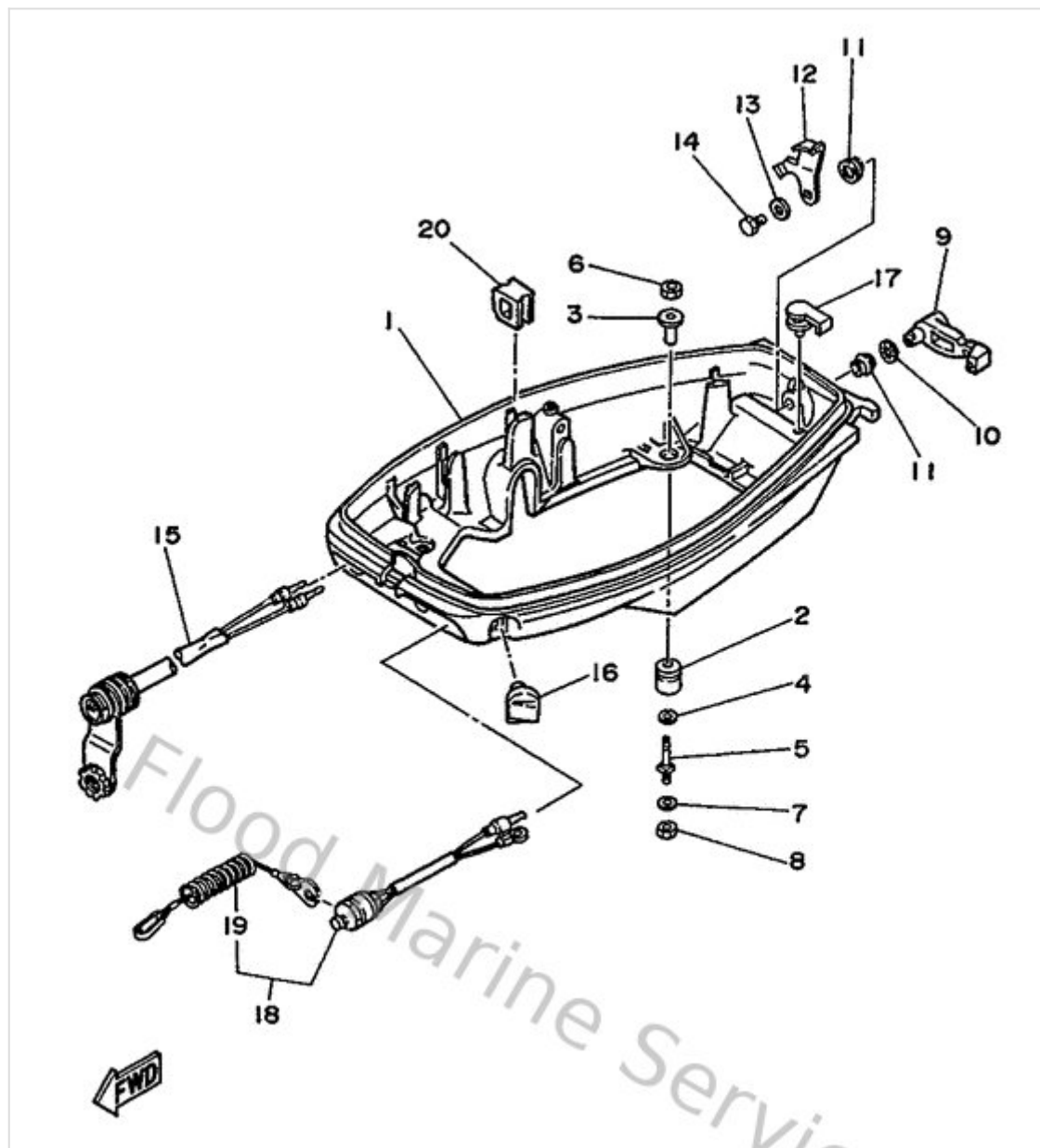
Ref	Part	
60	61N441501000 Shift cam assembly	Buy now

Bottom Cowling



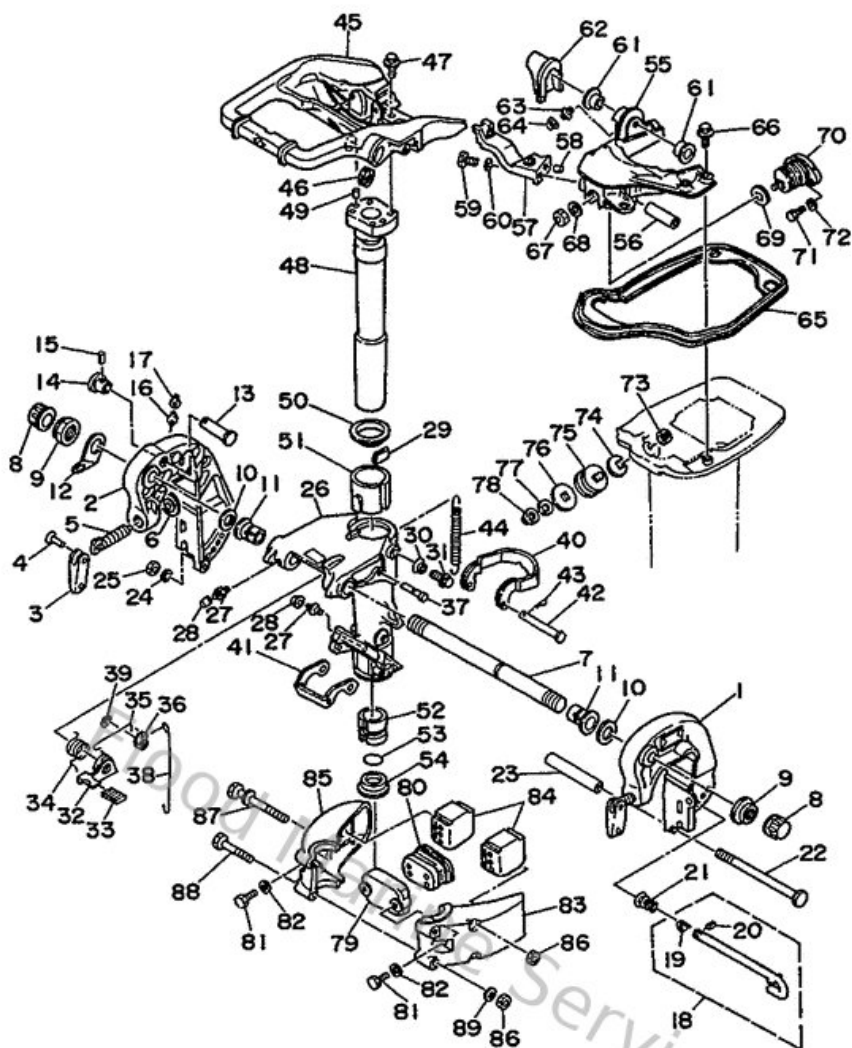
Ref	Part	
1	68942711024D Cowling, bottom 1	Buy now
2	9048015M0600 Grommet (689)	Buy now
3	9038708M2500 Collar (689)	Buy now
4	9020108M8700 Washer (6g0)	Buy now
5	6G0427960000 Bolt 1	Buy now
6	953800870000 Nut(661)	Buy now
7	929950860000 Washer, plain (663)	Buy now
9	689428150000 Lever, clamp 1	Buy now
10	902061205200 Washer, wave (666)	Buy now
11	903861206900 Bush(666)	Buy now
12	689428160000 Lever, clamp 2	Buy now
13	9020106M0200 Washer,plate (6k8)	Buy now
14	970950601000 Bolt	Buy now
15	682843810000 2p concent 1	Buy now
16	689427250100 Grommet	Buy now

Bottom Cowling



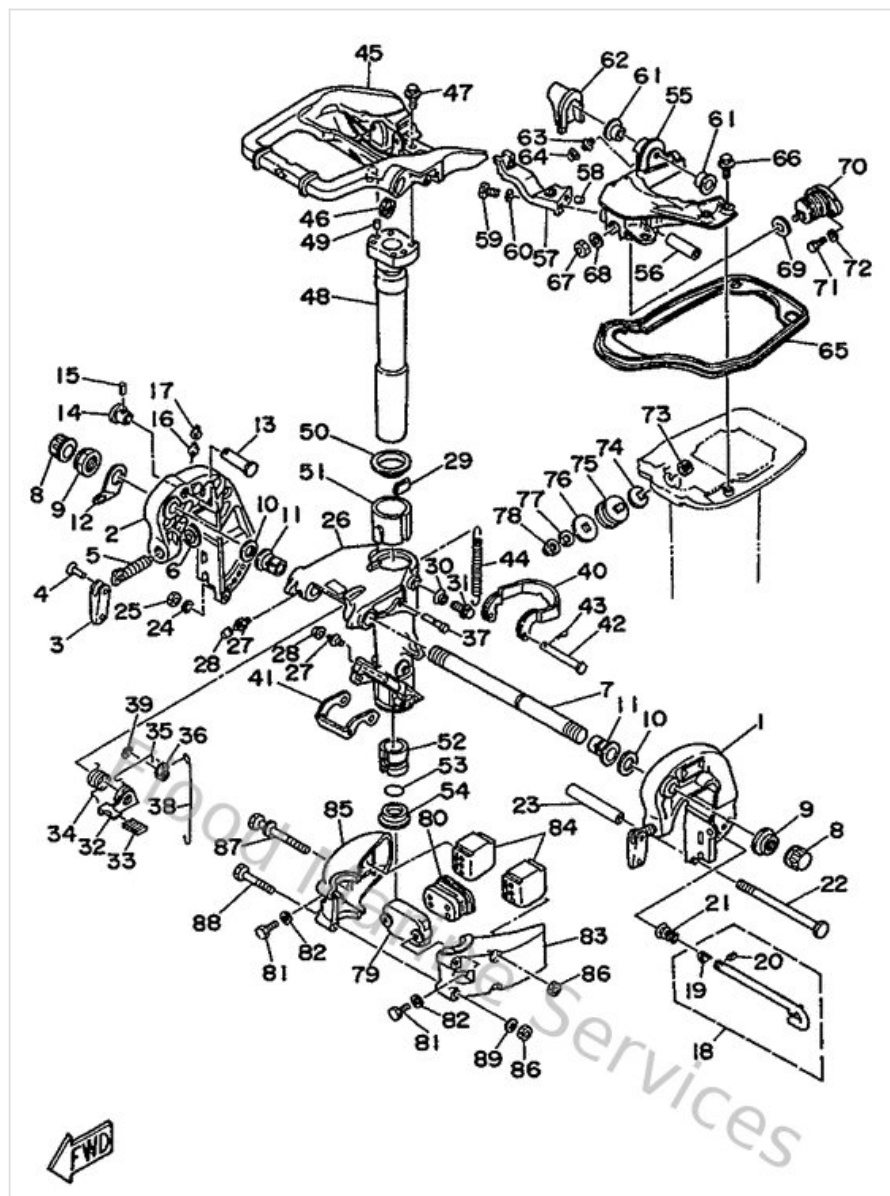
Ref	Part	
17	647425230000 Spacer, friction	Buy now
18	6E9825750200 Engine stop switch assembly	Buy now
19	682825560000 Lanyard, stop switch	Buy now
20	9048017M0800 Grommet (689)	Buy now

Bracket 1



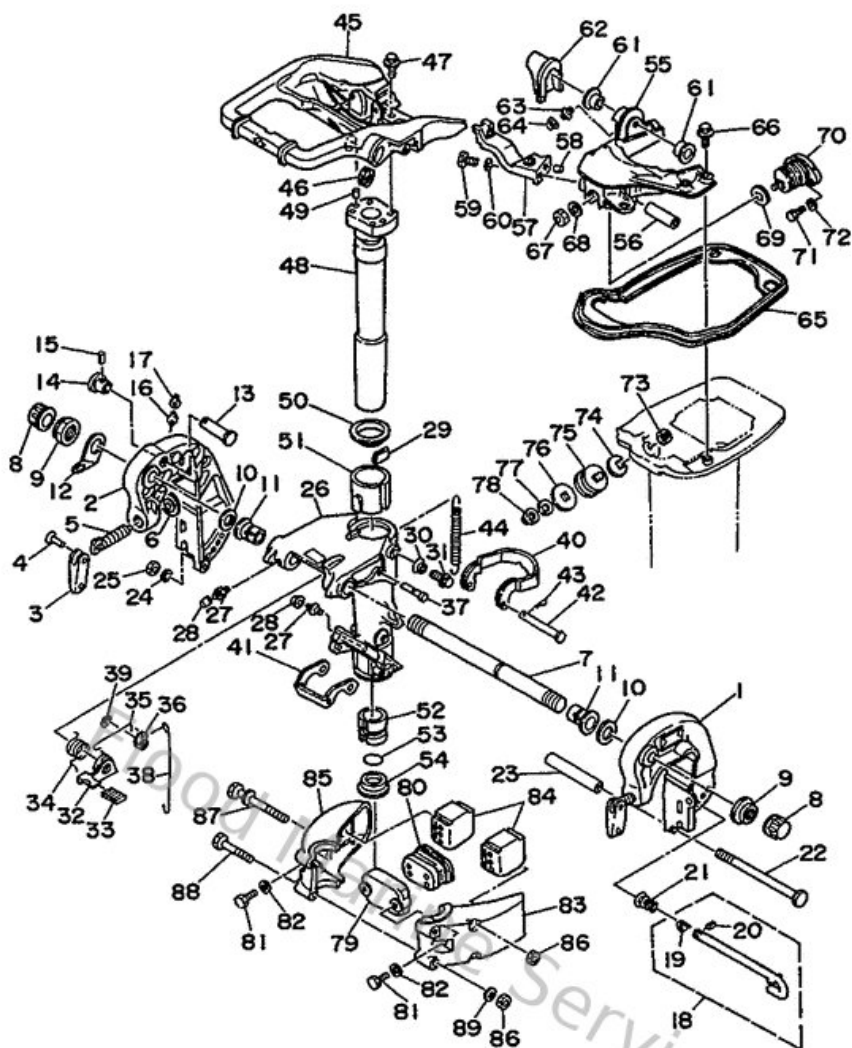
Ref	Part	
1	68943111034D Bracket, clamp 1	Buy now
2	68943112024D Bracket, clamp 2	Buy now
3	61643118014D Handle, transom clamp	Buy now
4	9024304M0000 Pin(6a9)	Buy now
5	9014914M0300 Screw(6j8)	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6j8431310100 Bolt, clamp bracket	Buy now
8	6G5431450000 Cap, clamp bracket	Buy now
9	9018522M1100 Nut, self-locking	Buy now
10	9020122M0300 Washer, plate(64j)	Buy now
11	9038622M6700 Bush(6a9)	Buy now
12	6j8431130100 Plate, clamp bracket	Buy now
13	689431910000 Shaft, stopper	Buy now
14	689431920100 Knob, stopper	Buy now
15	916903001600 Pin, spring	Buy now

Bracket 1



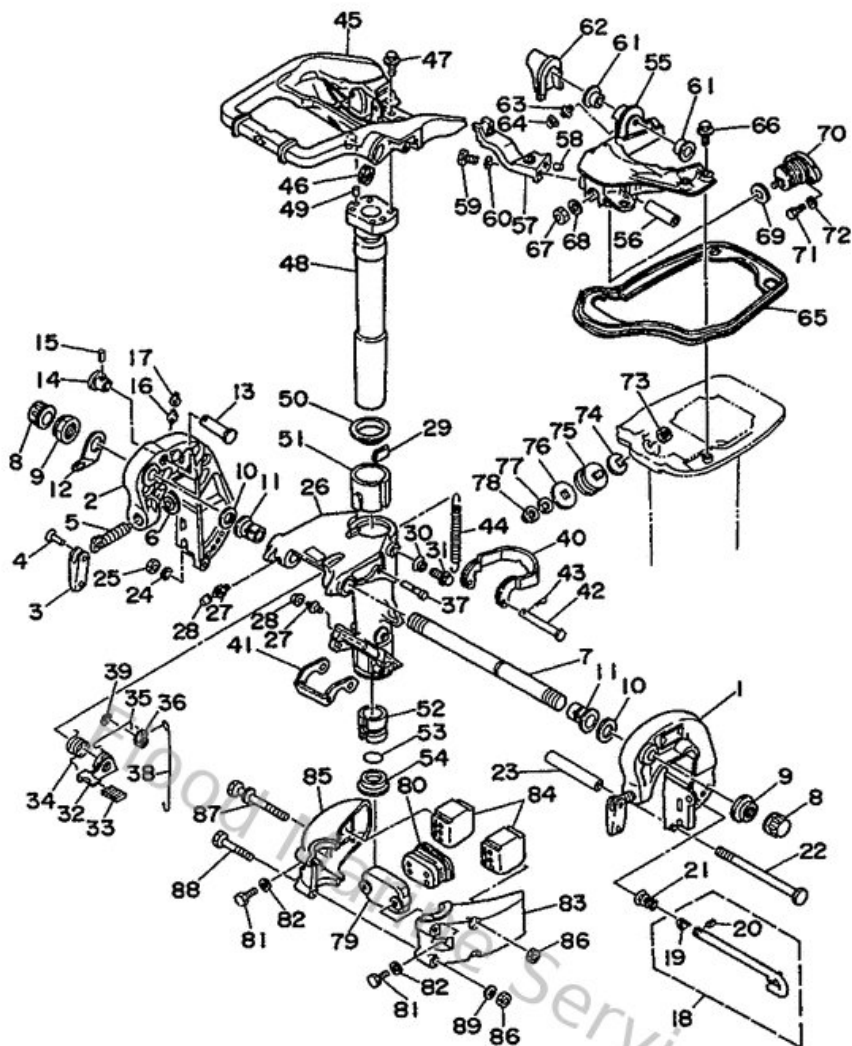
Ref	Part	
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	689431600000 Tilt rod assembly	Buy now
19	689431650000 Plate, tilt lock	Buy now
20	916903000800 Pin. spring(656)	Buy now
21	9050210M0700 Spring, conical(6k3)	Buy now
22	901010833900 Bolt, hexagon (656)	Buy now
23	903870901900 Collar	Buy now
24	929950860000 Washer, plain (663)	Buy now
25	953800860000 Nut (661)	Buy now
26	68943311034D Bracket, swivel 1	Buy now
29	648425280000 Plate, friction	Buy now
30	689433730100 Seal, damper	Buy now
31	9010506M1800 Bolt (689)	Buy now
32	689436310000 Lever, tilt 1	Buy now

Bracket 1



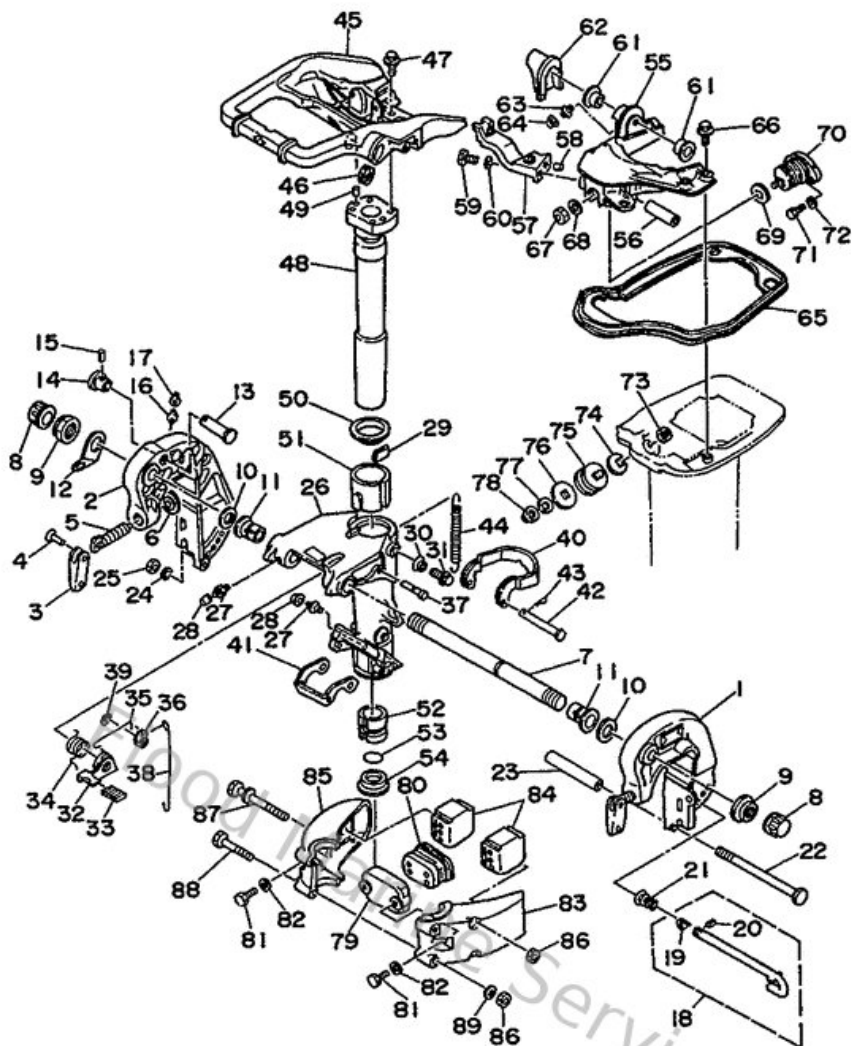
Ref	Part	
33	689436330000 Cover, tilt lever	Buy now
34	689436430000 Spring, torsion	Buy now
35	689436160000 Rod, tilt lock 1	Buy now
36	648436420000 Lever, tilt 2	Buy now
37	9024906M2200 Pin(6a9)	Buy now
38	648436170000 Rod, tilt lock 2	Buy now
39	990800560000 Circlip(22k)	Buy now
40	689436140100 Plate, tilt lock	Buy now
41	648436150000 Plate, tilt lock 2	Buy now
42	902400504600 Pin With Hole (656)	Buy now
43	914901601000 Pin, cotter	Buy now
44	9050630M2700 Spring, tension(6a4)	Buy now
45	68942511028D BRACKET, STEERING	Buy now
46	904802904500 Grommet 648425510000	Buy now
47	9010506M0700 Bolt (689)	Buy now

Bracket 1



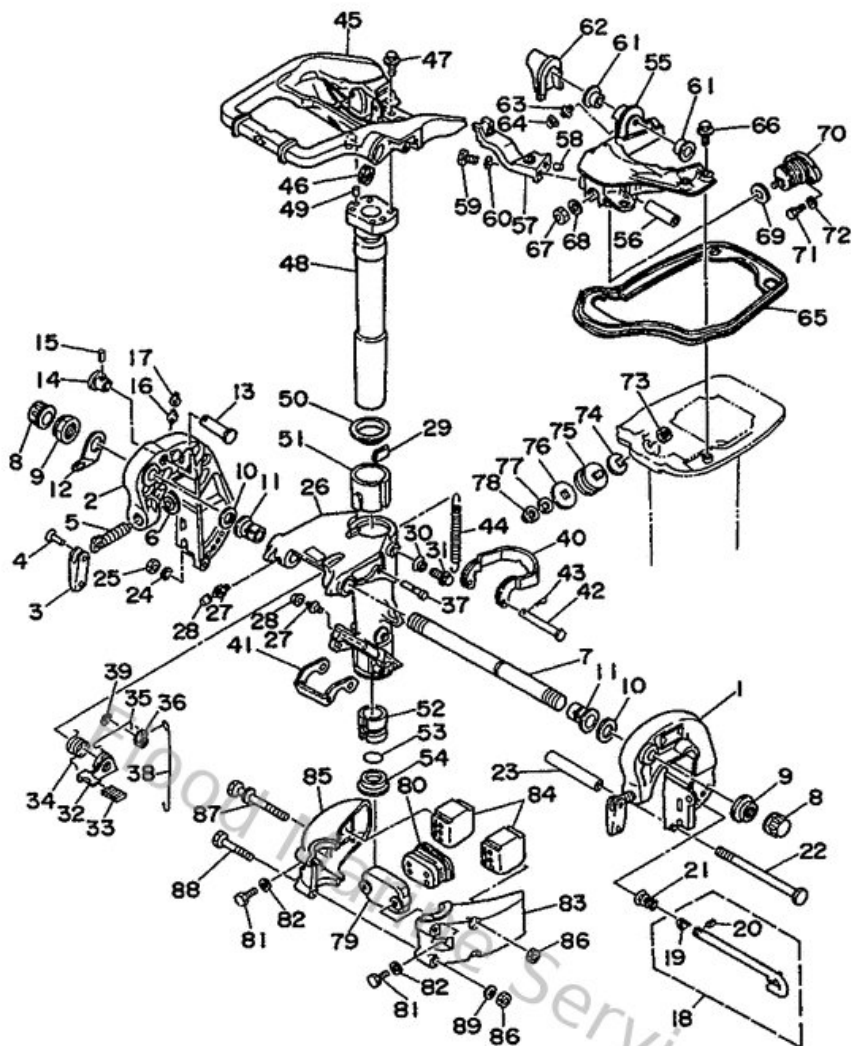
Ref	Part	
48	689425210094 Shaft, steering pivot	Buy now
49	936081206300 Pin, dowel (626)	Buy now
50	902094701600 Washer 648425350000	Buy now
51	9038647M2200 Bushing (695)	Buy now
52	903863809000 Bushing (664)	Buy now
53	9321037M6700 O-ring (6g8)	Buy now
54	903863802200 Bush(648-42539-00)	Buy now
55	648445180094 Bracket comp.	Buy now
56	9038710M3900 Coller (689)	Buy now
57	648445190000 Bracket	Buy now
58	936061201900 Pin, dowel (614)	Buy now
59	970800601800 Bolt (fj0)	Buy now
60	929900660000 Washer, plain (646)	Buy now
61	9038112M0100 Bush, solid(6a4)	Buy now
62	689427180000 Rubber, seal 3	Buy now

Bracket 1



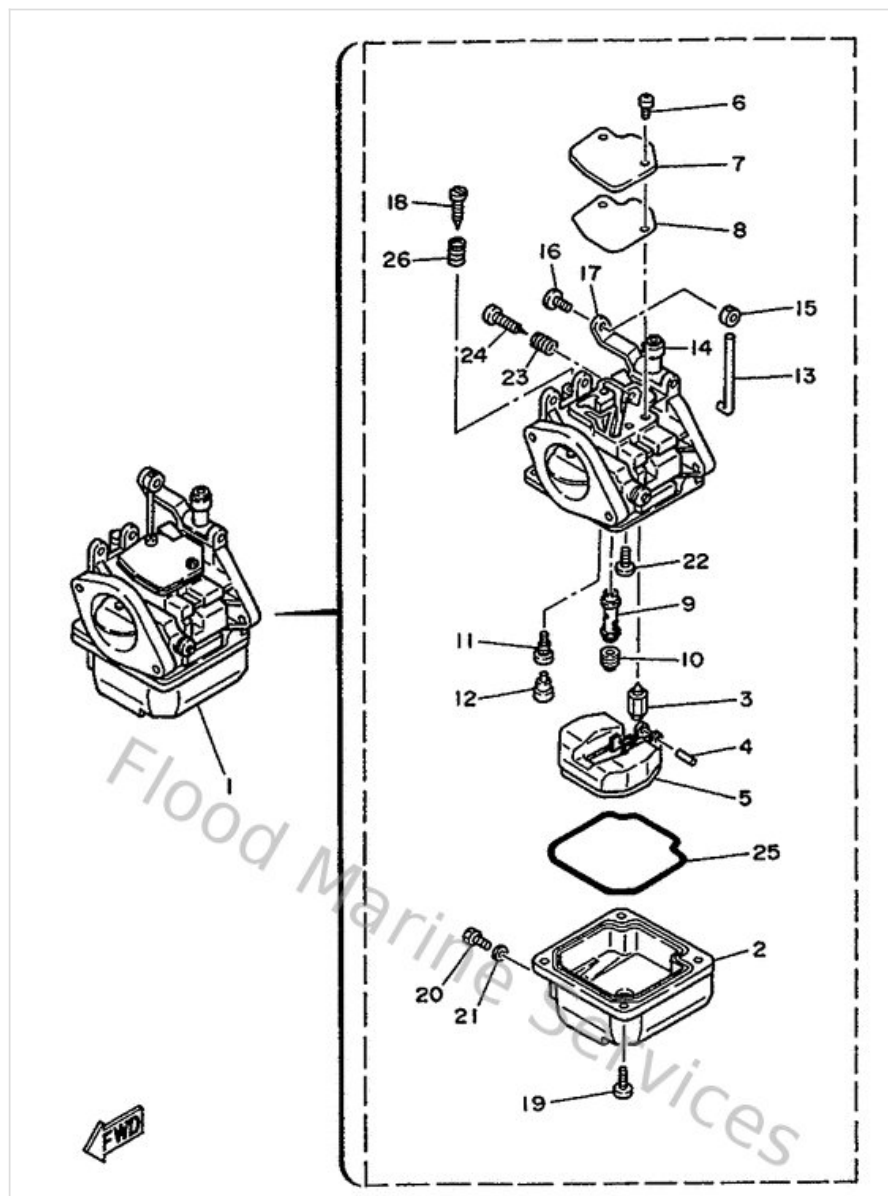
Ref	Part	
65	689427160000 Rubber, Seal 1	Buy now
66	9010506M0800 Bolt (689)	Buy now
67	953801060000 Nut(624)	Buy now
68	929901020000 958-69527-00 washer, plain	Buy now
69	64844591A000 Gasket	Buy now
70	689445160000 Mount damper, upper front	Buy now
71	970800602000 Bolt(7u8)	Buy now
75	664445140094 Mount damper, upper side	Buy now
76	66444591A000 Gasket	Buy now
78	953801080000 Nut, crown (650)	Buy now
79	689445530094 Cover, lower mount	Buy now
80	689445570000 Mount damper, lower front	Buy now
81	970950802500 Bolt (62g)	Buy now
82	929900860000 Washer, plain (663)	Buy now
83	68944551004D Housing, lower mount rubber 1	Buy now

Bracket 1



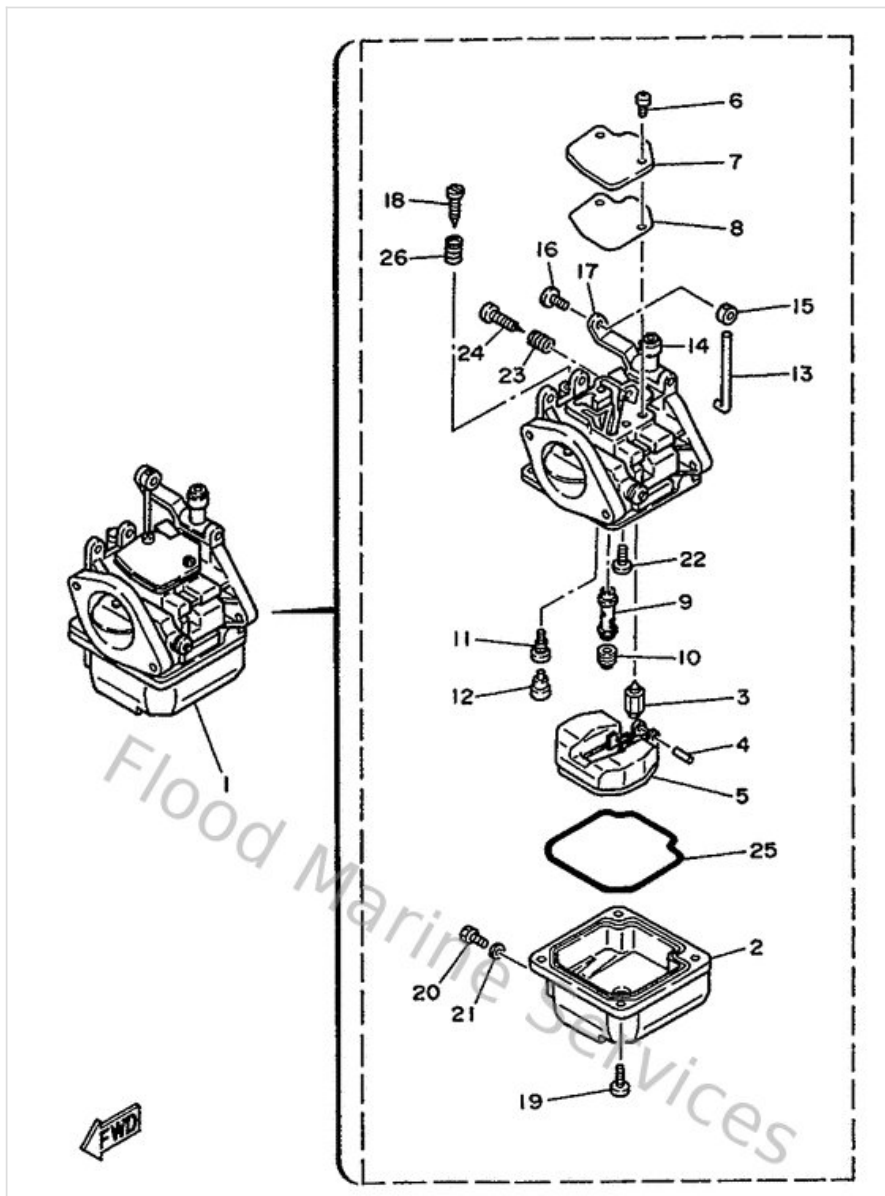
Ref	Part	
84	689445550000 Mount damper, lower side	Buy now
85	68944552018D Housing, lower mount rubber 2	Buy now
87	9011908M0300 Bolt (689)	Buy now
88	970800806500 Bolt (gk02)	Buy now

Carburetor



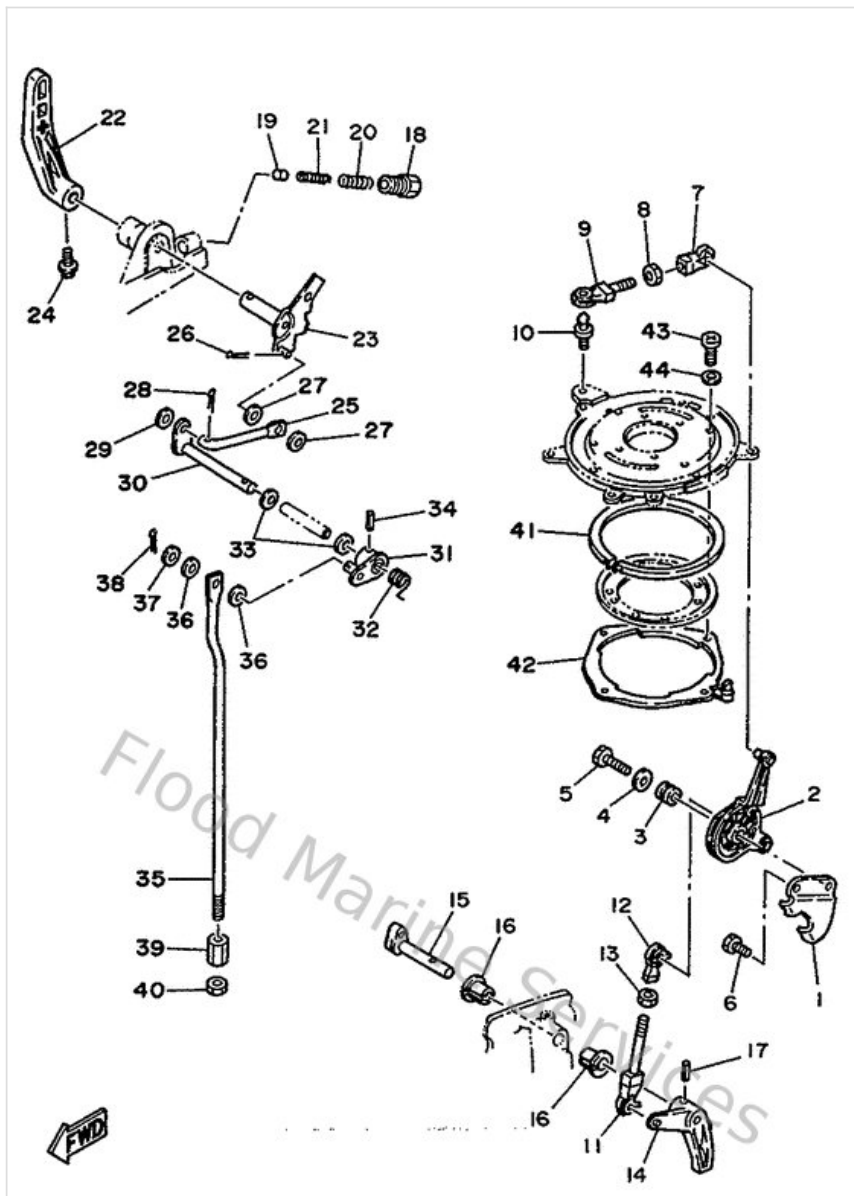
Ref	Part	
1	61N143010100 Carburetor assembly 1	Buy now
2	61N143810000 Body, float chamber	Buy now
3	61N143920000 Valve, needle	Buy now
4	6E5143860100 Pin, float	Buy now
5	6L2143850000 Float	Buy now
6	985800401000 Screw, pan head (e56)	Buy now
7	6L2141570000 Cover, mixing	Buy now
8	6L2143990000 Gasket	Buy now
9	61N143410000 Nozzle, main	Buy now
10	61N143436500 Jet, main (#130)	Buy now
11	6L2143423200 Jet, Pilot (#64)	Buy now
12	50M143550000 Plug	Buy now
13	6J0143791000 Rod2	Buy now
14	626426580000 Bushing	Buy now
15	677412260000 End, throttle lever (carb)	Buy now

Carburetor



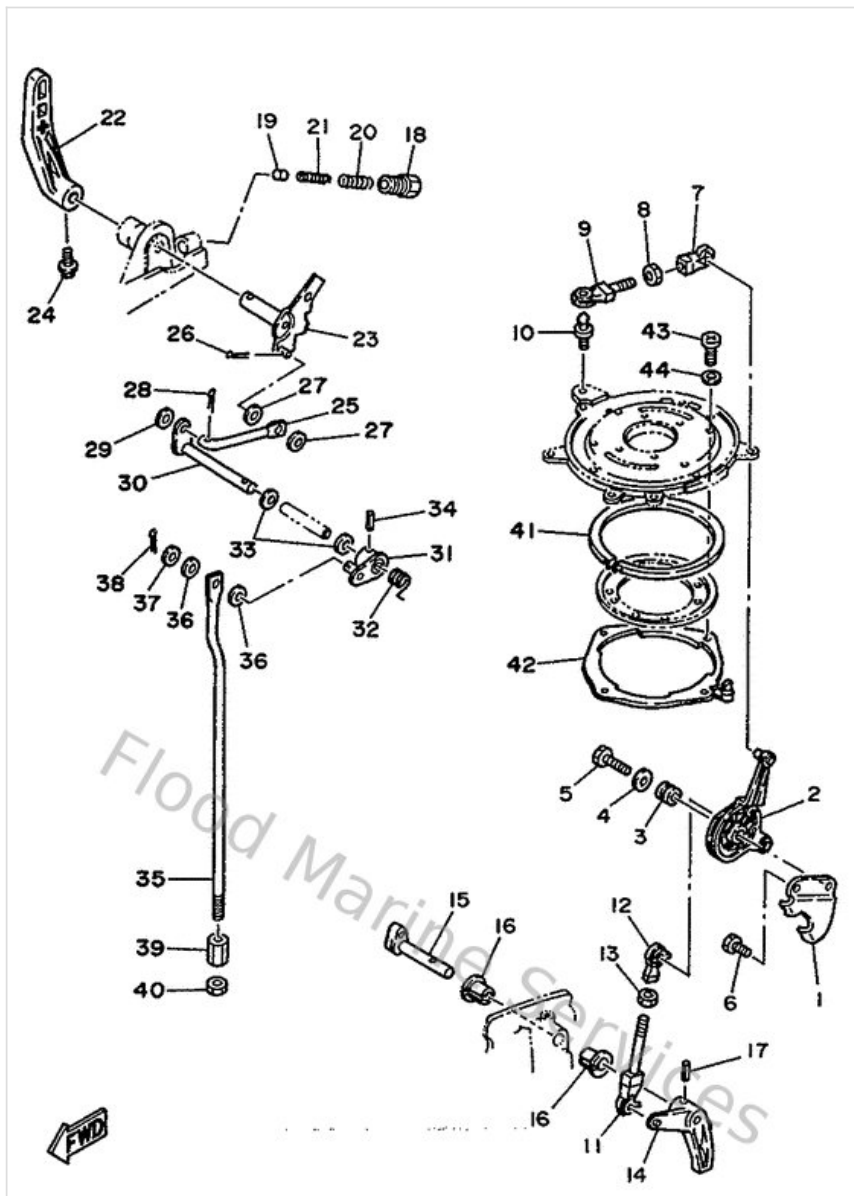
Ref	Part	
16	677143270000 Screw	Buy now
17	61N412160000 Sheave Shaft Accel. Link	Buy now
18	664143210100 Screw, throttle	Buy now
19	985800401200 Screw, pan head (686)	Buy now
20	677143830100 Screw, drain	Buy now
21	6L2143980000 Gasket	Buy now
22	989800400600 Screw, bind(6I2)	Buy now
23	646142120100 Spring, pilot adjusting	Buy now
24	61N143230000 Screw, air adjusting	Buy now
25	6L2143840000 Gasket, float chamber	Buy now

Control



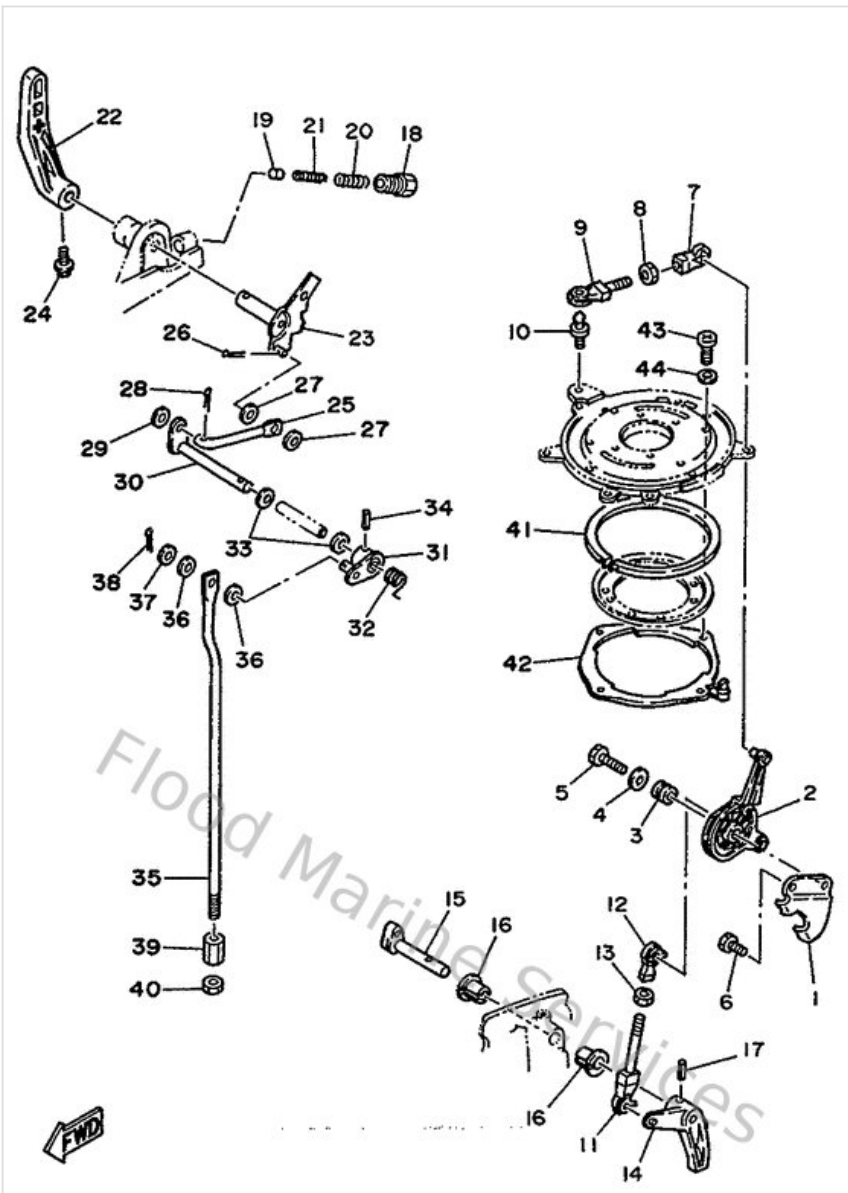
Ref	Part	
1	689144970000 Stay, throttle wire	Buy now
2	61N416310094 Lever, magneto control	Buy now
3	9038706M0200 Collar (664)	Buy now
5	970950602500 Bolt	Buy now
6	970800601200 Bolt(gh1)	Buy now
8	953800570000 Nut (656)	Buy now
9	679412410100 Rod, link	Buy now
10	663855180000 Joint, ball	Buy now
11	689421690100 Joint	Buy now
12	6H1412370000 Joint, link	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	689421548094 Lever, throttle control	Buy now
15	656421530094 Shaft, throttle control	Buy now
16	903861000900 Bushing 6484418600	Buy now
17	916904001800 Pin spring(664)	Buy now

Control



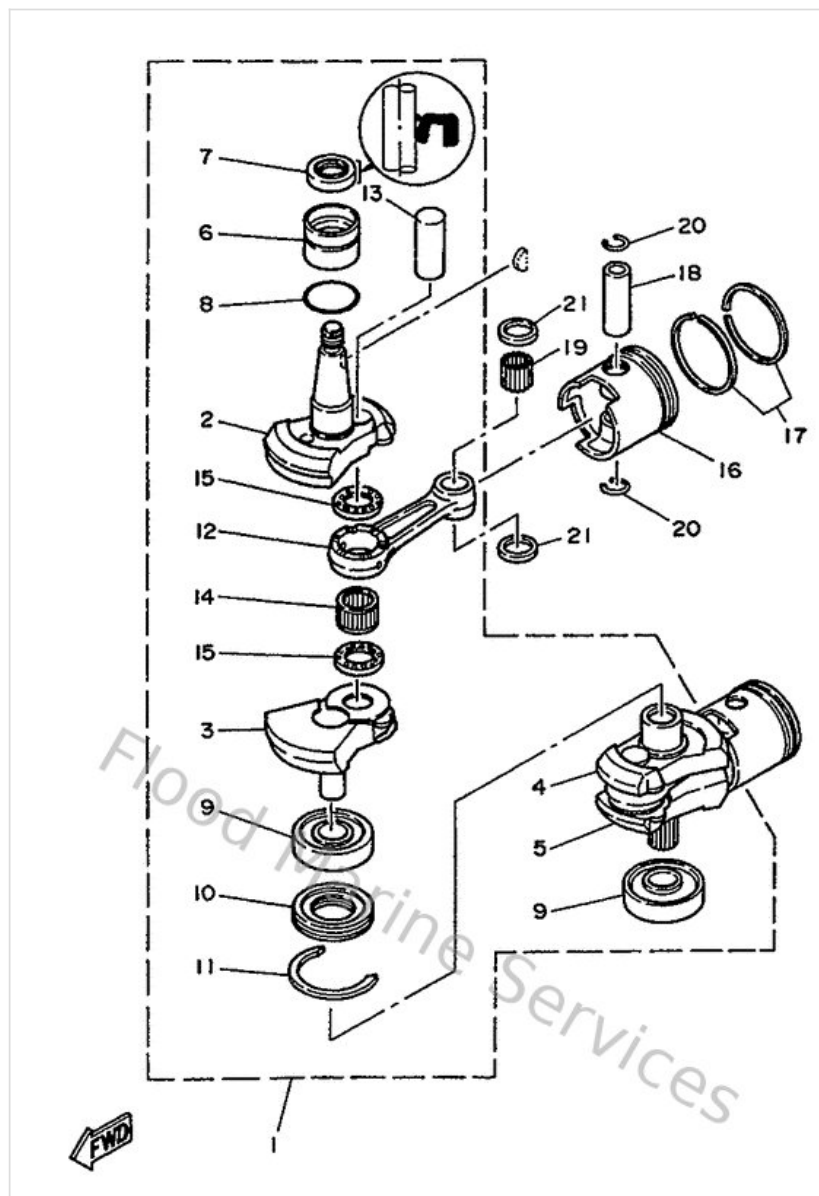
Ref	Part	
18	664427150000 Bushing 2	Buy now
19	664441670000 Plunger, shift cam	Buy now
20	9050114M0700 Spring, compression (664)	Buy now
21	9050109M0800 Spring, compression (664)	Buy now
22	68944111018D Handle, gear shift	Buy now
23	664441130100 Cam plate, handle	Buy now
24	9010506M0700 Bolt (689)	Buy now
25	664441420000 Joint	Buy now
26	914901601000 Pin, cotter	Buy now
27	902020600700 Washer plate 626441880000	Buy now
28	914901201200 Pin, cotter (6g8)	Buy now
29	929900560000 Washer, plain (646)	Buy now
30	689441210100 Lever, shift rod 1	Buy now
31	689441250000 Lever, shift rod 2	Buy now
32	9050814M1300 Spring (689)	Buy now

Control



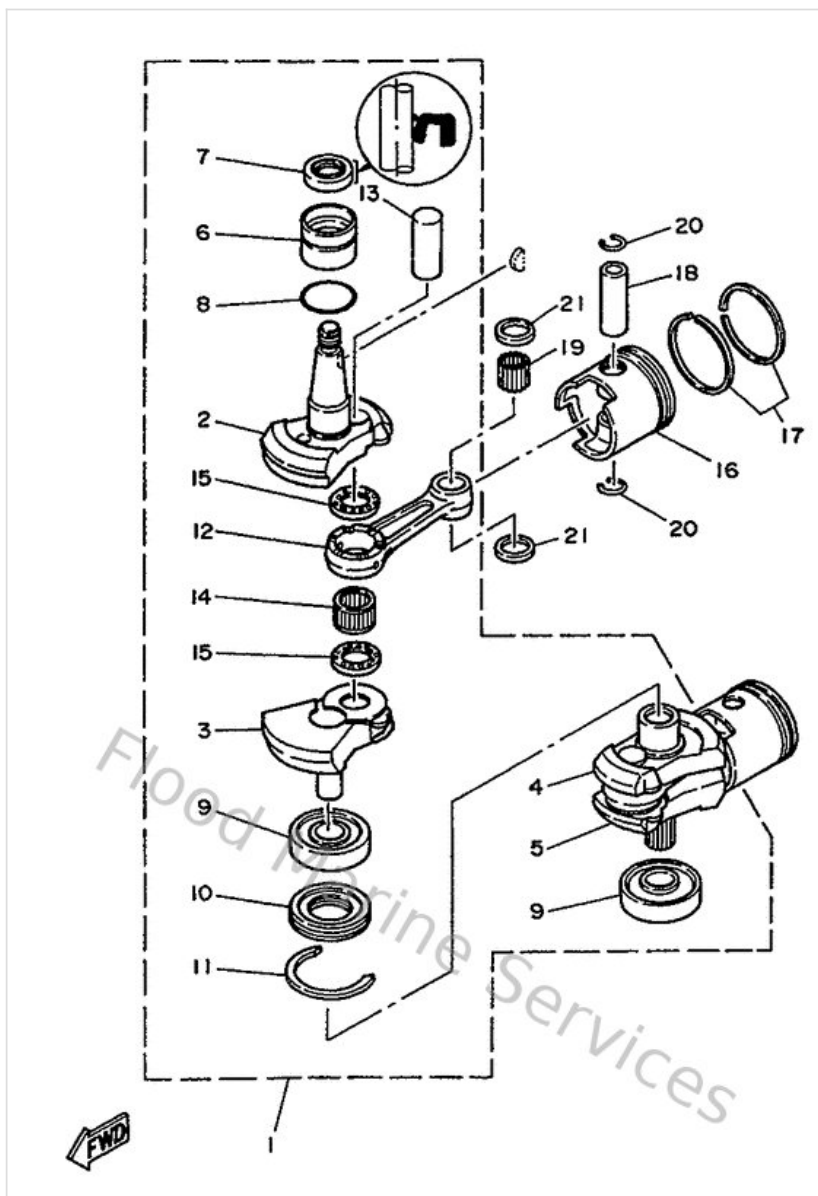
Ref	Part	
33	902021002400 Washer plate 648441880000	Buy now
34	916904001600 Pin, spring (648)	Buy now
35	61N441430000 Rod, shift	Buy now
38	914902001000 Pin, cotter	Buy now
39	61N441460000 Connector, shift rod	Buy now
40	953800660000 Nut(661)	Buy now
41	676416110000 Retainer, magneto base 1	Buy now
42	676416130000 Plate, base friction	Buy now
43	985800501200 Screw,pan head (646)	Buy now

Crankshaft & Piston



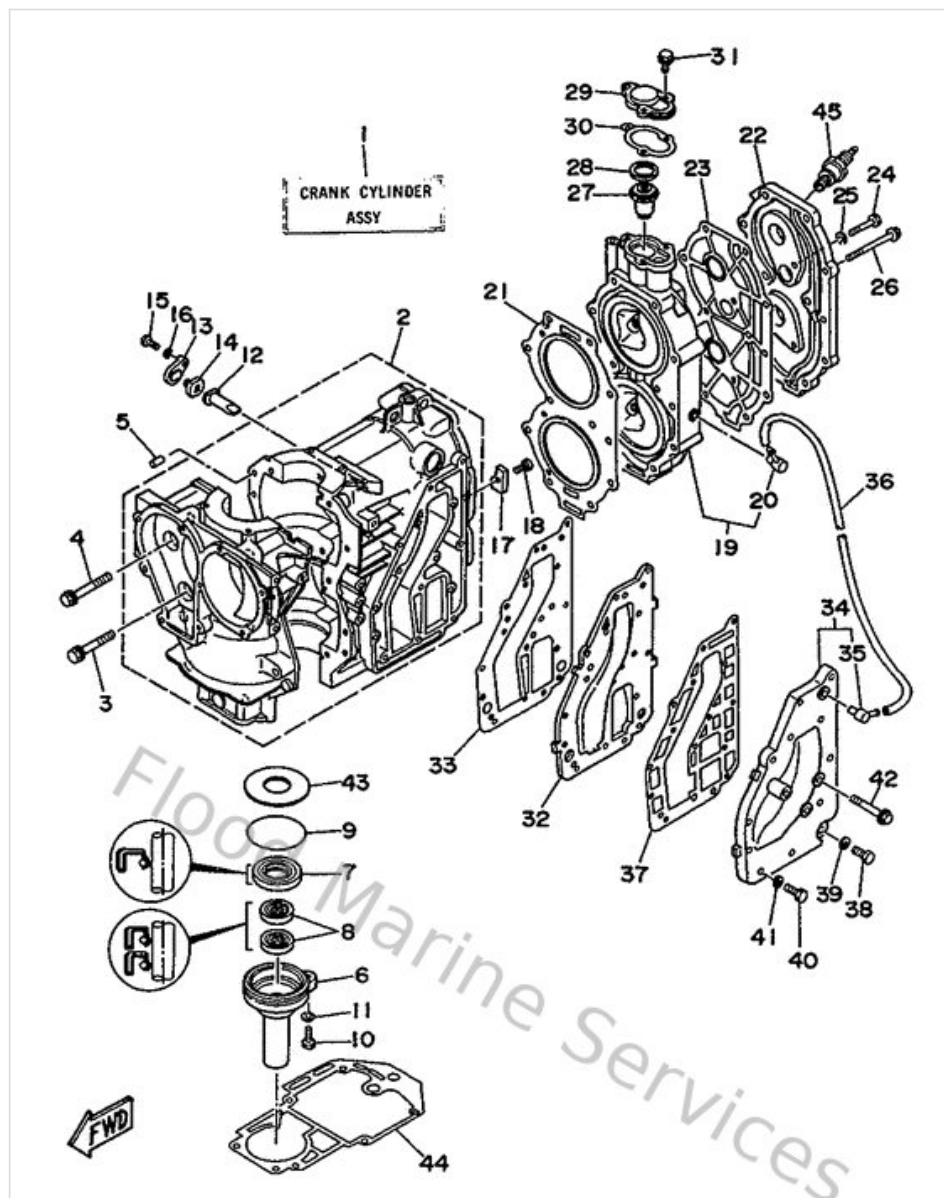
Ref	Part	
1	61N114000000 Crankshaft Assembly	Buy now
2	61N114120100 Crank 1	Buy now
3	61N114220000 Crank 2	Buy now
4	61N114320000 Crank 3	Buy now
5	61N114420000 Crank 4	Buy now
6	93311632U700 Bearing, cylindrical(6j8)	Buy now
7	9310226M2700 Oil seal(6j8)	Buy now
8	932104215900 O-ring (647)	Buy now
9	93306305U300 Bearing(6j8)	Buy now
10	61N115150000 Seal, labyrinth 1	Buy now
11	934406205700 Cir clip (656)	Buy now
12	689116510000 Rod, connecting	Buy now
13	689116810100 Pin, crank	Buy now
14	93310624U500 Brg,cyl-cal roller 37g (689)	Buy now
15	9020924M0300 Washer, plate (689)	Buy now

Crankshaft & Piston



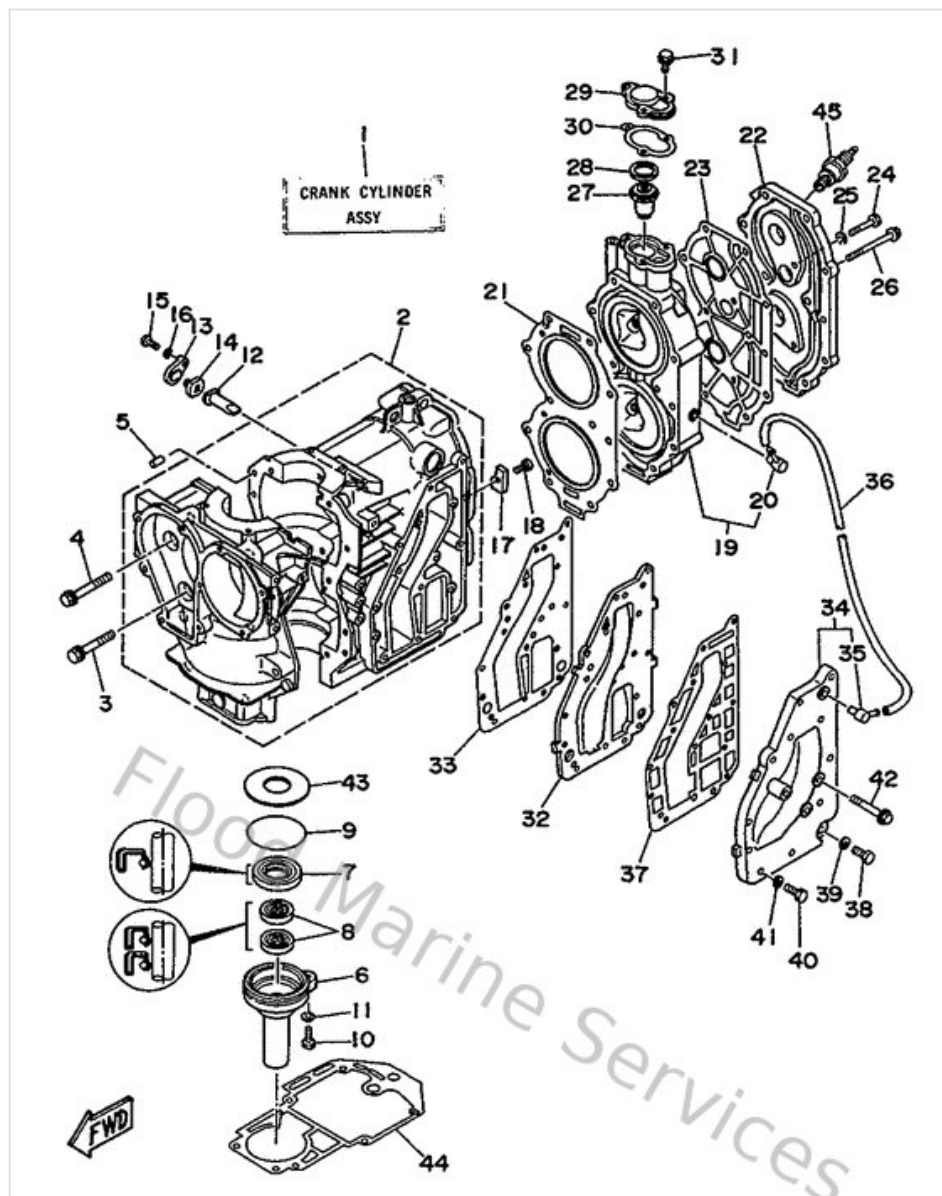
Ref	Part	
16	61N116310095 Piston (std)	Buy now
17	61N116050000 Piston ring set (0.50mm o/s)	Buy now
18	689116330000 Pin, piston	Buy now
19	9360220M0200 Pin, dowel b (664)	Buy now
20	688116340000 Clip, piston pin	Buy now
21	9020120M2700 Washer, plate (689)	Buy now

Cylinder. Crankcase



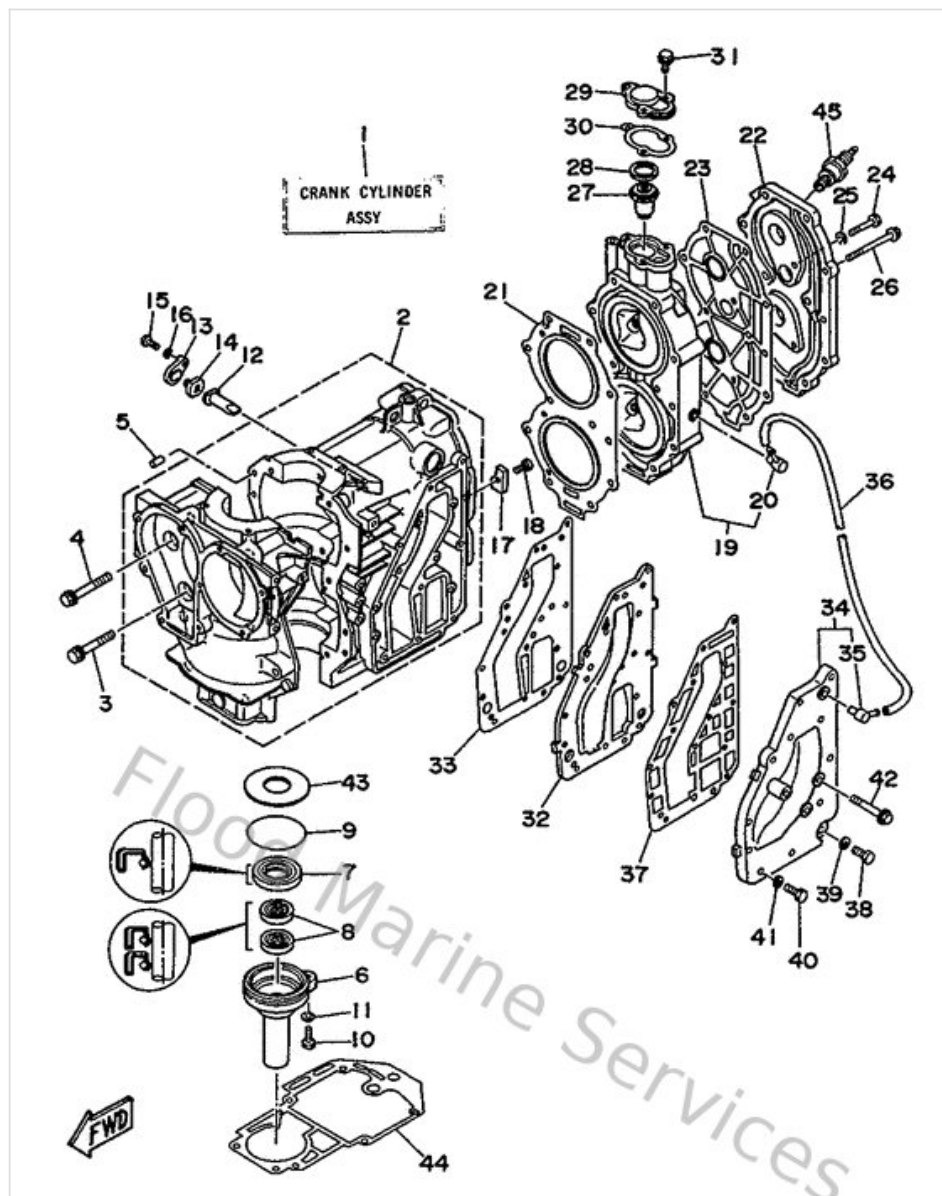
Ref	Part	
2	61N151000094 Crankcase assembly	Buy now
3	9011908M1800 Bolt, with washer	Buy now
4	9011908M2000 Bolt, with washer	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	6891539601CA Housing, oil seal	Buy now
7	9310225M2800 Oil seal(6h4)	Buy now
8	9310116M3600 Oil seal(6a8)	Buy now
9	9321057M0900 O-ring (683)	Buy now
10	973950602200 Bolt(61k)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	6J8113250000 Anode	Buy now
13	6H3113270094 Cover, anode	Buy now
14	6H3113280000 Grommet, anode	Buy now
15	970950601600 Bolt, hexagon deep recess	Buy now
17	689113250000 Anode	Buy now

Cylinder. Crankcase



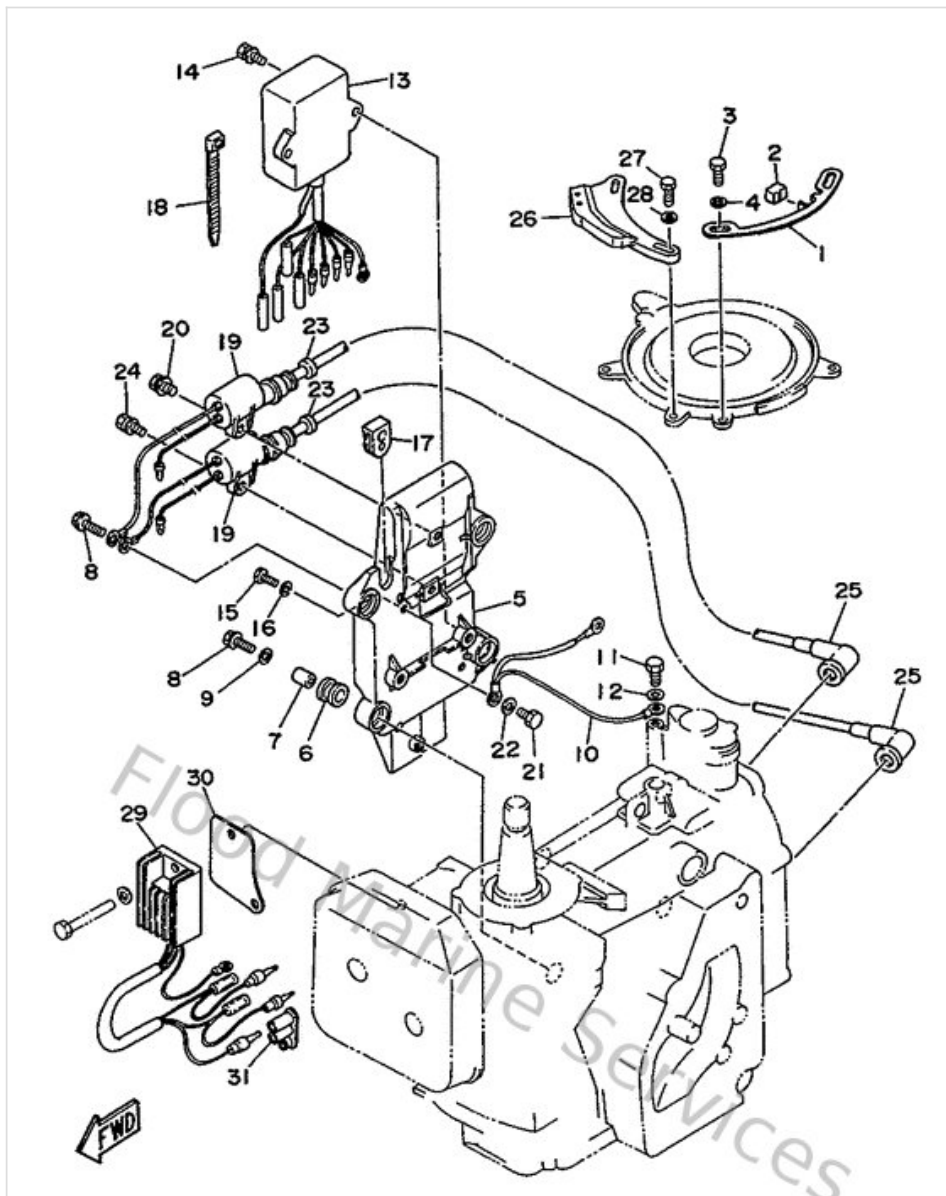
Ref	Part	
18	987800602000 Screw flat head	Buy now
19	61T11111011S Head, cylinder 1	Buy now
20	676113720000 Nipple, hose	Buy now
22	61N11191019M Cover, cylinder head 1	Buy now
23	61T11193A000 Gasket, head cover 1	Buy now
24	973130602200 Bolt, hexagon	Buy now
26	9011908M2900 Bolt, with washer	Buy now
27	6E5124110100 Thermostat	Buy now
28	902012156700 Washer, plate (650)	Buy now
29	65512413019M Cover, thermostat	Buy now
30	65512414A100 Gasket, cover	Buy now
31	970800602000 Bolt(7u8)	Buy now
32	6K841121009M Inner cover,exhaust	Buy now
33	6K841122A100 Gasket, exhaust inner cover	Buy now
34	61N41123009M Outer Cover, Exhaust	Buy now

Cylinder. Crankcase



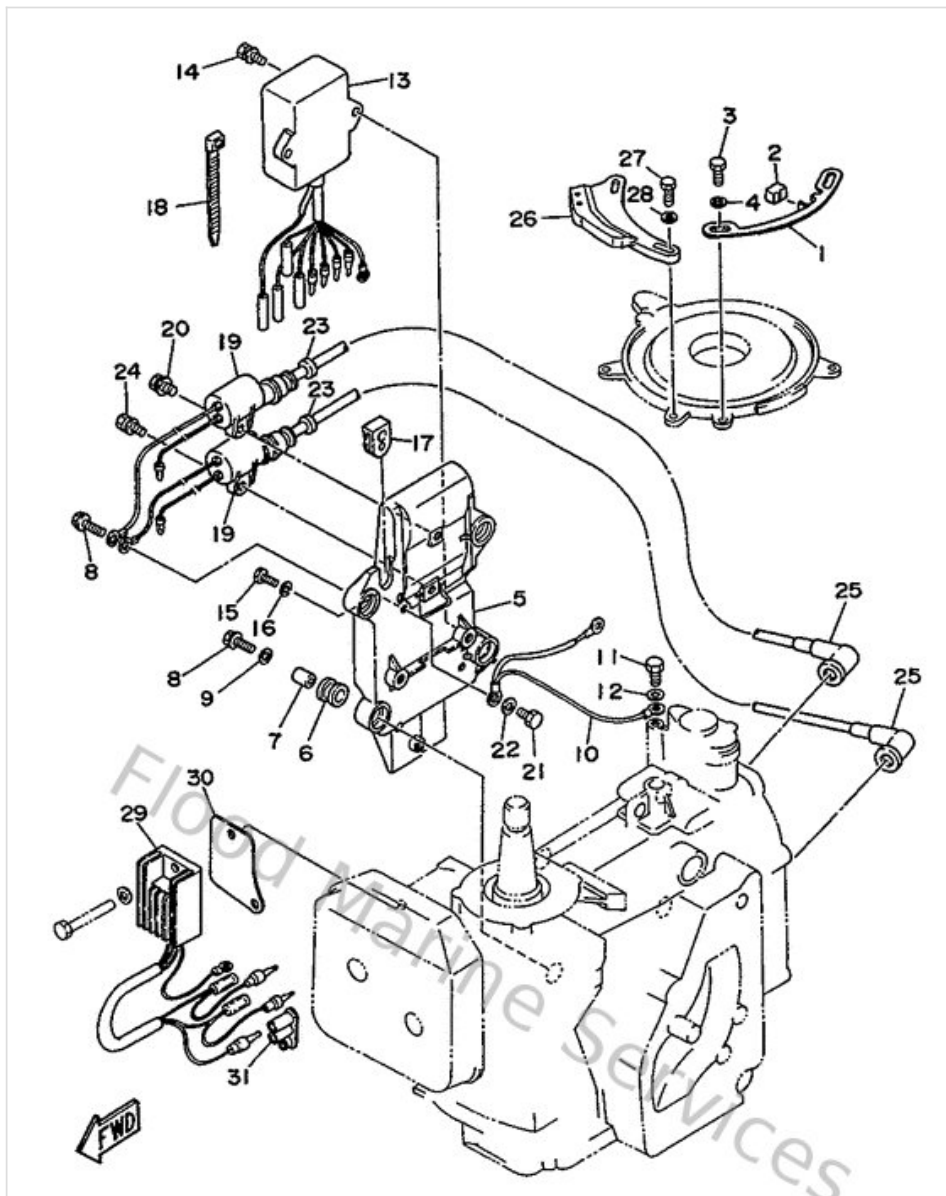
Ref	Part	
36	9044510M4300 Hose (I400)	Buy now
38	970950602500 Bolt	Buy now
40	970950603000 Bolt(jf7)	Buy now
42	975950655000 Bolt, hexagon w/w deep recess	Buy now
43	902015030600 Washer plate 648115870000	Buy now
44	68945113A100 Gasket, upper casing	Buy now
45	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



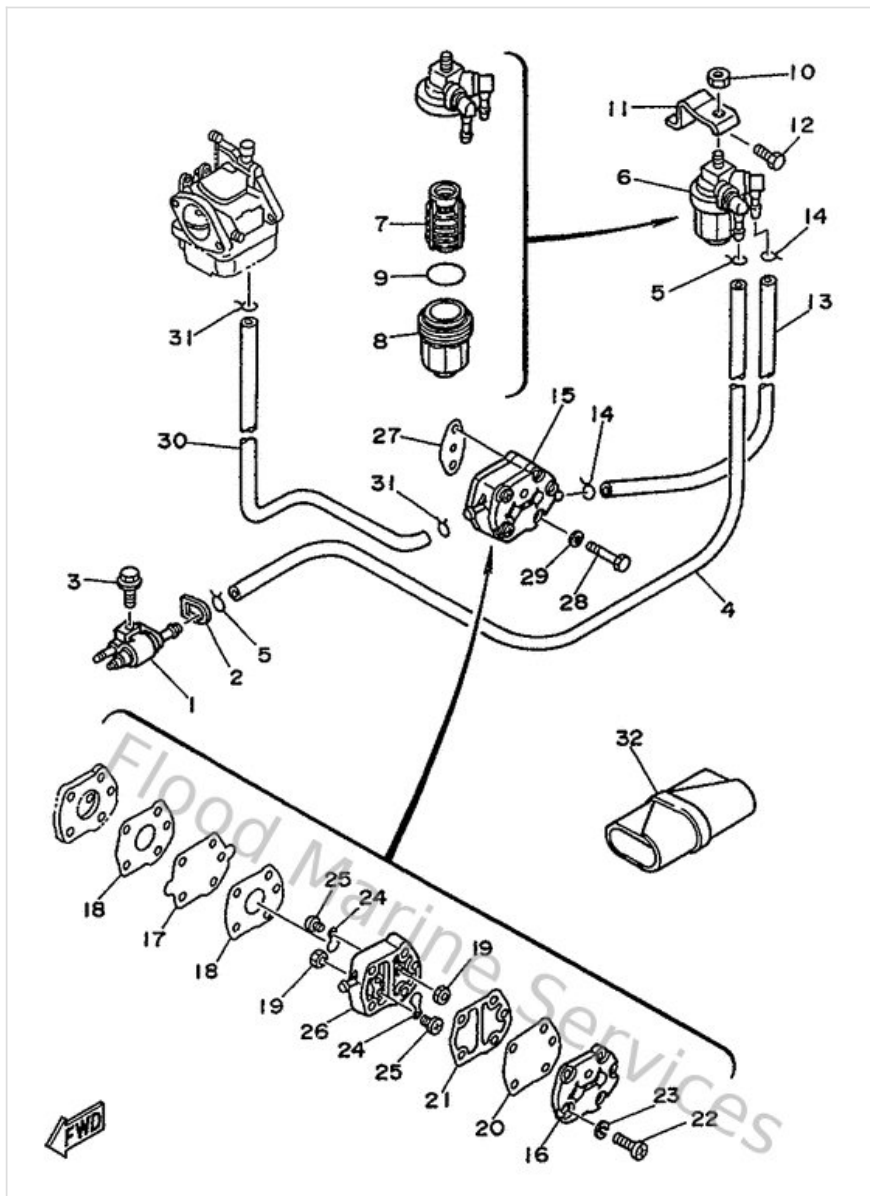
Ref	Part	
2	61N441940100 Cap	Buy now
3	970950601000 Bolt	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	61N855420094 Bracket	Buy now
6	61N823170000 Damper, ignition coil	Buy now
7	624425420000 Collar	Buy now
8	9011906M9500 Bolt, with washer	Buy now
9	9020106M3000 Washer, plate (6a1)	Buy now
10	61N825190100 Wire, earth lead	Buy now
11	970950601200 Bolt(gh1)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	61N855400000 C.d.i. Unit Assembly	Buy now
14	975950652000 Bolt(7u8)	Buy now
17	6H3819220000 Grommet	Buy now
18	9046513M1100 Clamp (6e5)	Buy now

Electrical 1



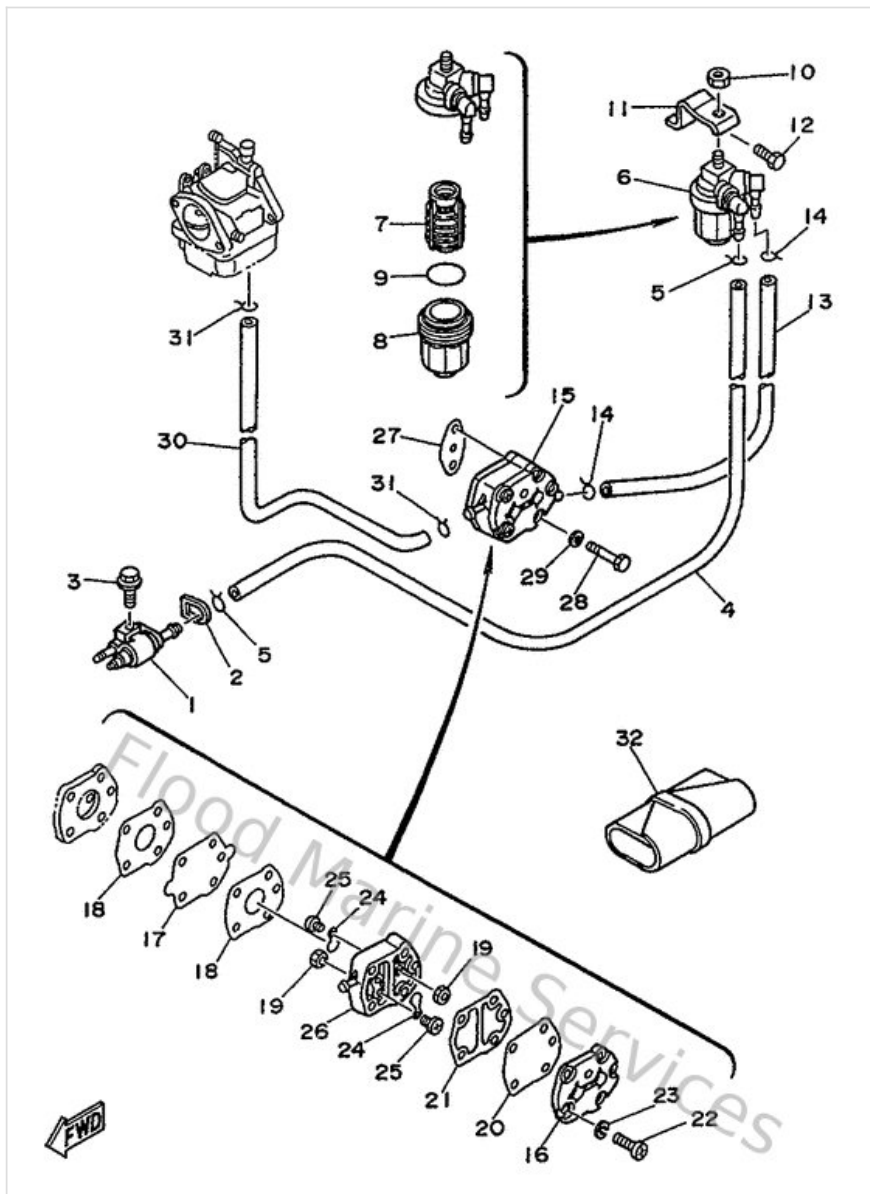
Ref	Part	
19	61N855701000 Ignition coil assembly	Buy now
20	970800602000 Bolt(7u8)	Buy now
23	904802516100 Grommet(656)	Buy now
25	6G1823702000 Plug cap assembly	Buy now
26	999990308600 Accelerator Cam	Buy now
27	970950501600 Bolt(6a1)	Buy now
28	929900560000 Washer, plain (646)	Buy now
29	6J8819600000 Rectifier & regulator assembly	Buy now
31	6E5825820000 Cap 1	Buy now

Fuel

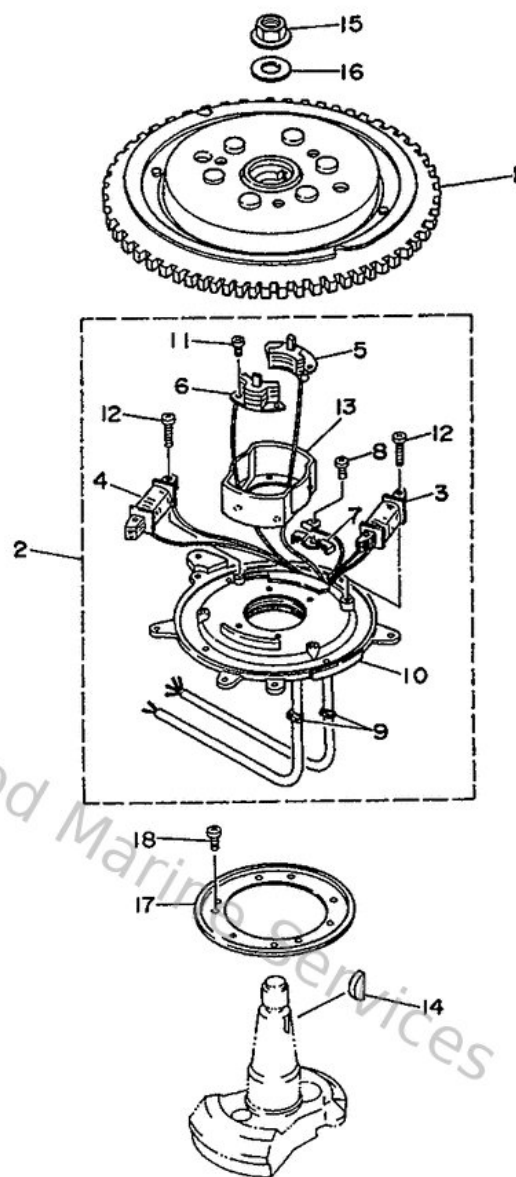


Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	61N243290000 Seal	Buy now
3	975950652000 Bolt(7u8)	Buy now
4	90445092K100 Hose (l420)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	61N245601000 Filter assembly	Buy now
7	61N245630000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	988800810000 Nut, hex.	Buy now
11	61N245660100 Bracket, filter	Buy now
12	970950601400 Bolt(gj3)	Buy now
13	689243110000 Hose	Buy now
15	692244100000 Fuel pump assembly	Buy now
16	648244130100 Cover, pump	Buy now

Fuel

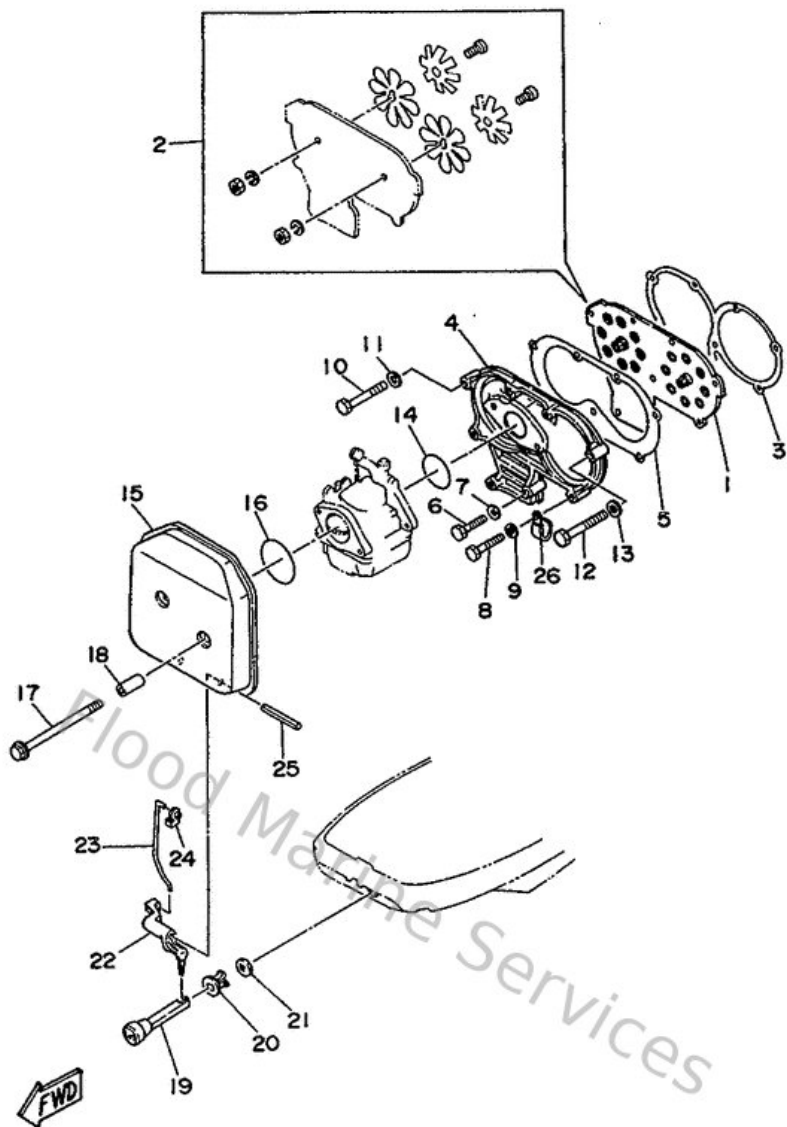


Ref	Part	
17	692244110000 Diaphragm	Buy now
18	648244340100 Gasket, body	Buy now
19	953800360000 Nut (6g8)	Buy now
20	663244110000 Diaphragm	Buy now
21	648244350200 Gasket, body 2	Buy now
22	985800553000 Ybs86-530 screw,panhead	Buy now
23	929900510000 Ybs67-5 washer, spring	Buy now
24	6A0244210100 Valve, check	Buy now
25	6A0143250000 Screw, pan head	Buy now
26	6A0244120200 Body 1	Buy now
27	65024431A000 Gasket,fuel pump	Buy now
28	970950604000 Bolt (682)	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	6A1243110000 Pipe 1	Buy now
32	656W28100200 Tool kit	Buy now



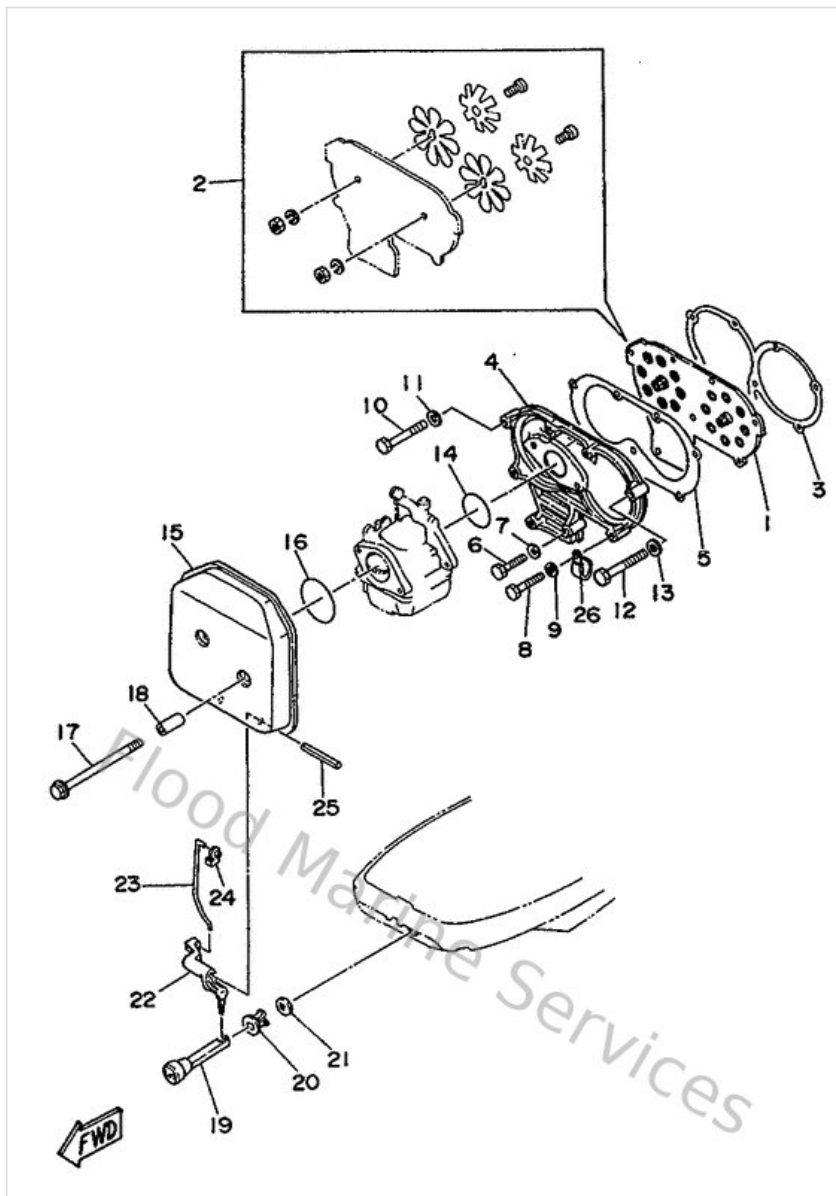
Ref	Part	
1	61N855500000 Rotor Assembly	Buy now
2	61N855600000 Base Assembly	Buy now
3	61N855410900 Coil, charge	Buy now

Intake



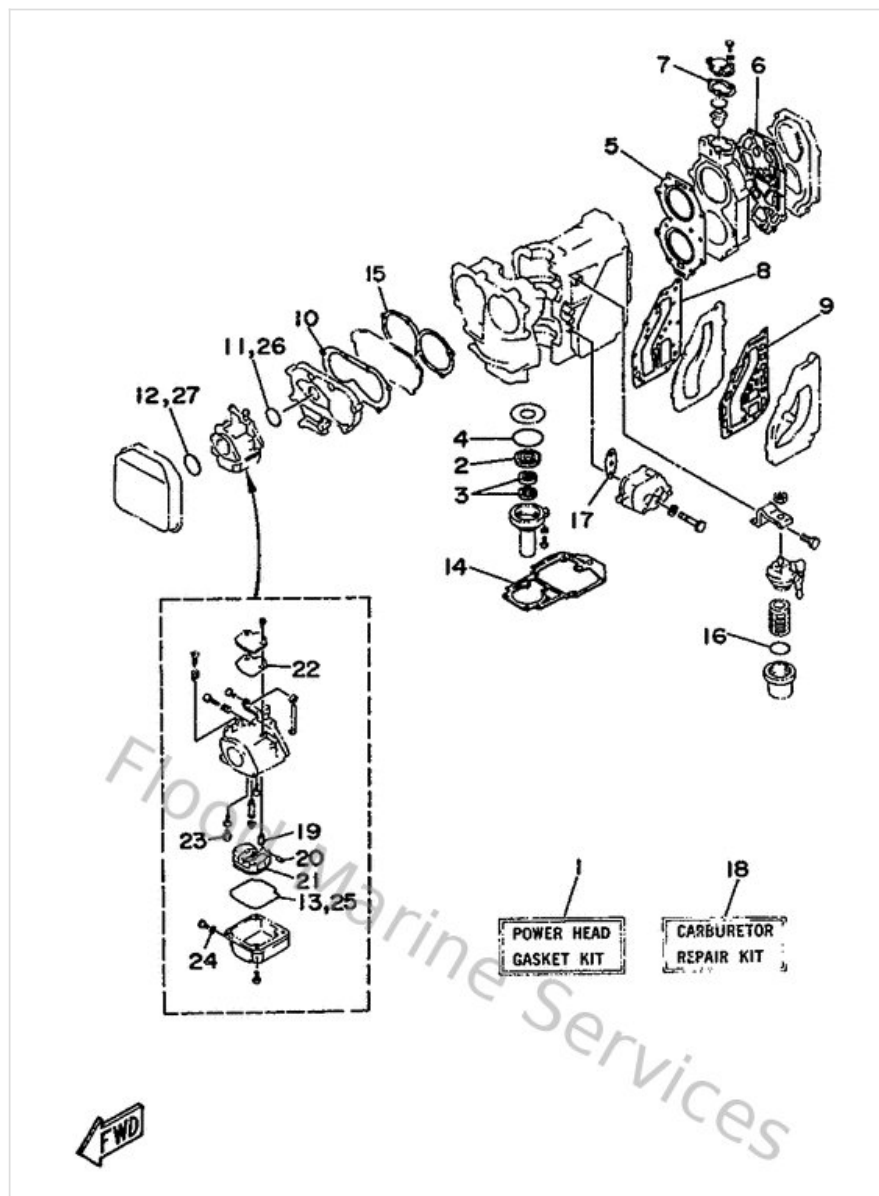
Ref	Part	
1	61N136100000 Reed valve assembly	Buy now
2	689W00040000 Reed set	Buy now
3	64813621A100 Gasket, valve seat	Buy now
4	61N136410094 Manifold, intake 1	Buy now
5	64813645A000 Gasket, manifold 1	Buy now
6	9010106M2700 Bolt	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	970140603500 Bolt(3rv)	Buy now
10	970130604500 Bolt, hexagon	Buy now
12	970130605000 Bolt, hexagon	Buy now
14	61N141980000 Gasket	Buy now
15	61N144400000 Silencer assembly, intake	Buy now
16	932104065900 O-ring(36y)	Buy now
17	9011906M9400 Bolt, with washer	Buy now
18	9038706M2600 Collar(61n)	Buy now

Intake



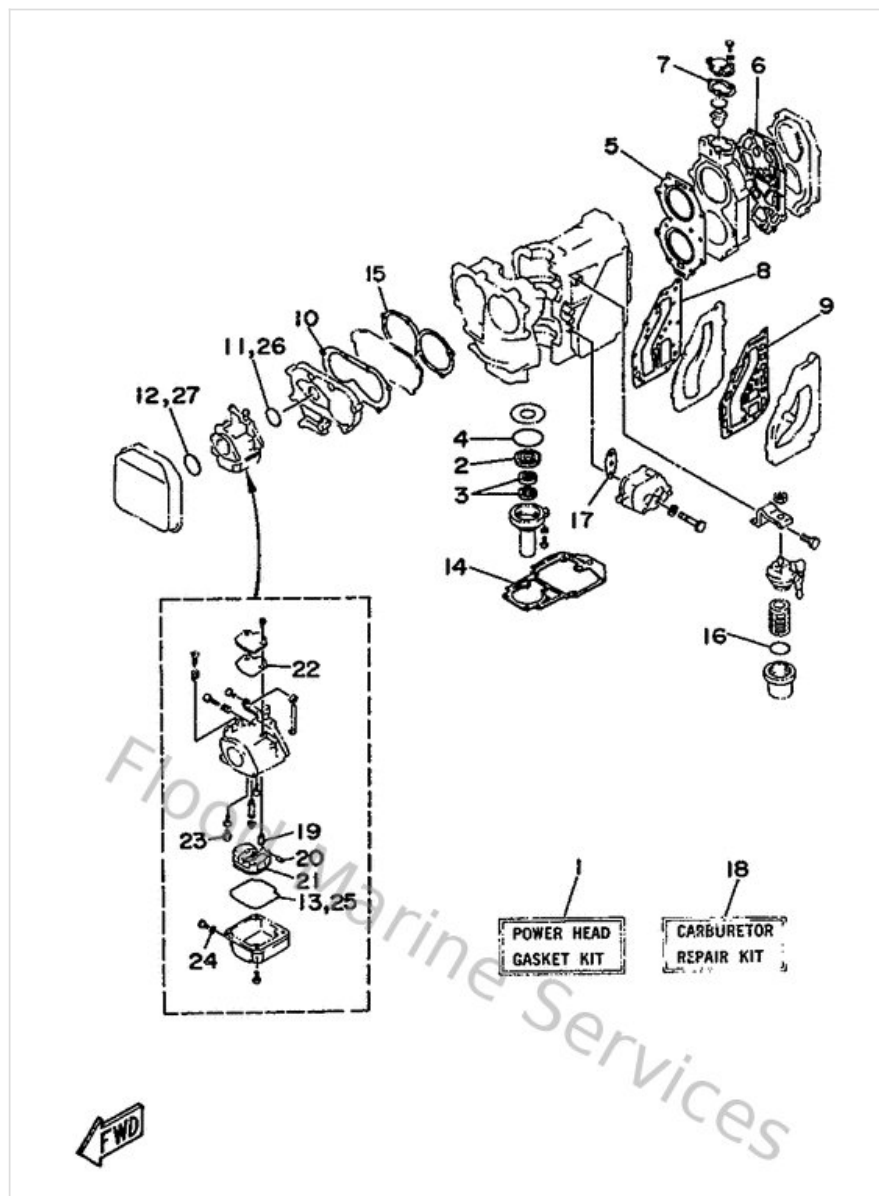
Ref	Part	
19	682412710100 Knob, choke	Buy now
20	689412730000 Grommet	Buy now
21	6J8412740000 Grommet 2	Buy now
22	689412520100 Lever, choke 1	Buy now
23	61N412560000 Rod, choke 1	Buy now
24	661412620200 Joint, choke lever	Buy now
25	916904004800 Pin, spring (689)	Buy now
26	9046508M5100 Clamp	Buy now

Repair Kit 1



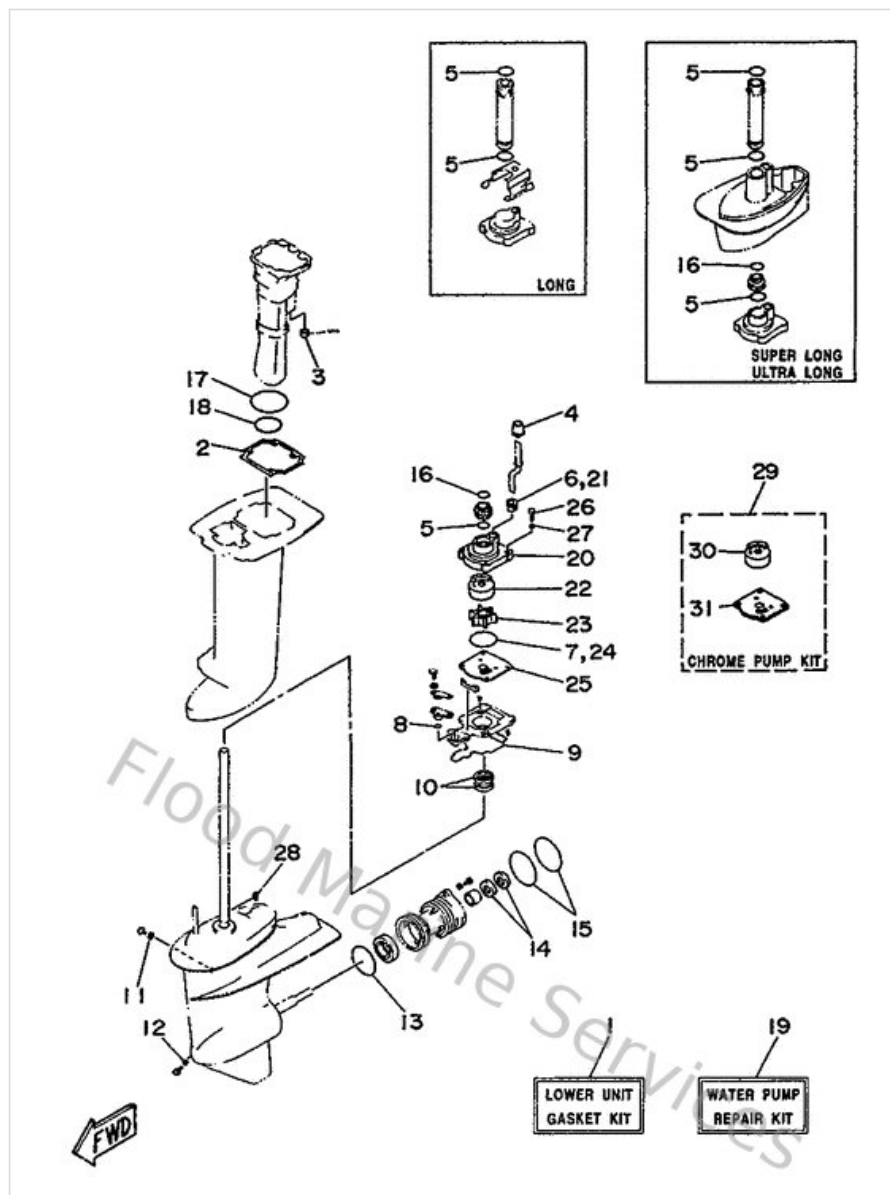
Ref	Part	
1	61TW00010100 Gasket kit	Buy now
2	9310225M2800 Oil seal(6h4)	Buy now
3	9310116M3600 Oil seal(6a8)	Buy now
4	9321057M0900 O-ring (683)	Buy now
5	61N11181A000 Gasket, cylinder head 1	Buy now
6	61T11193A100 Gasket, head cover 1	Buy now
7	65512414A100 Gasket, cover	Buy now
8	6K841122A100 Gasket, exhaust inner cover	Buy now
9	6K841124A100 Gasket, exhaust outer cover	Buy now
10	64813645A000 Gasket, manifold 1	Buy now
11	61N141980000 Gasket	Buy now
12	932104065900 O-ring(36y)	Buy now
13	6L2143840000 Gasket, float chamber	Buy now
14	61T45113A000 Gasket, upper casing	Buy now
15	64813621A100 Gasket, valve seat	Buy now

Repair Kit 1



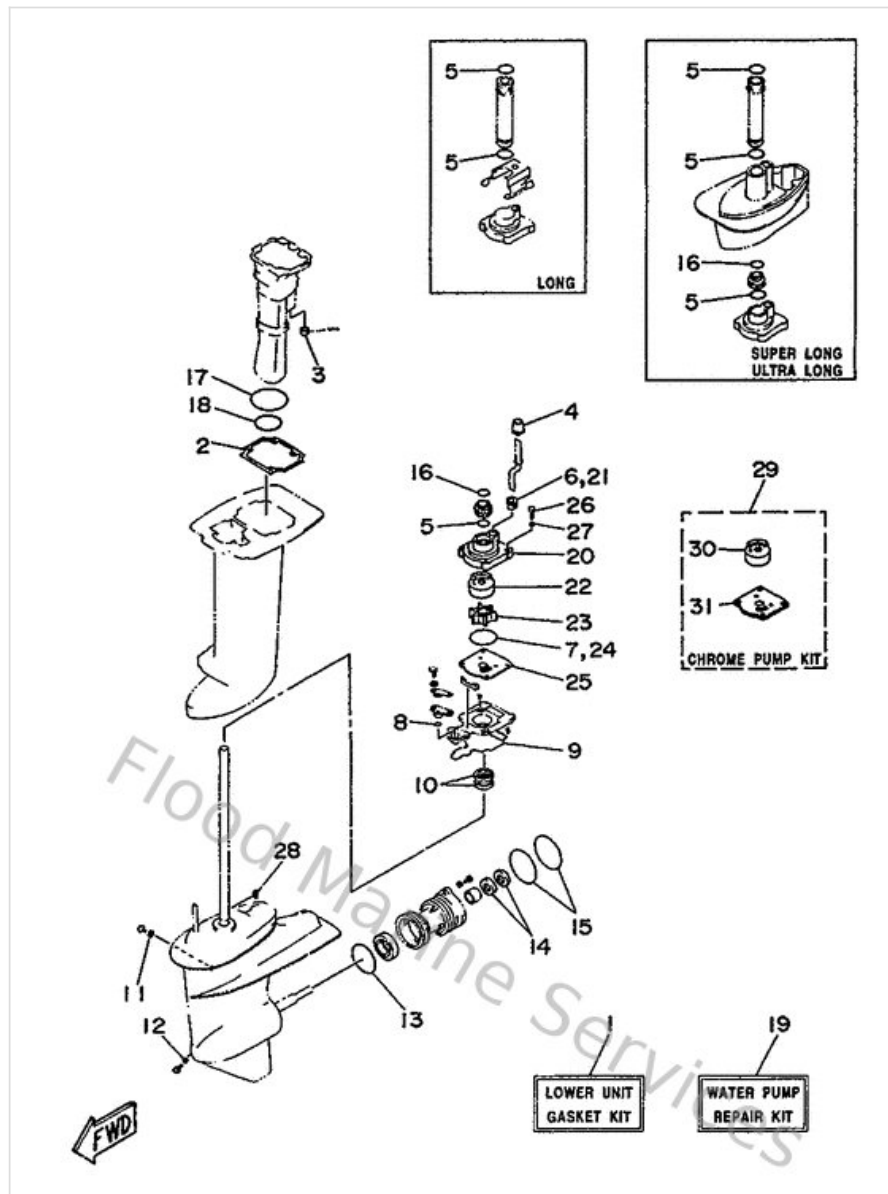
Ref	Part	
16	932103273800 O-ring(1wg)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	61NW00930000 Carburetor repair kit	Buy now
19	61N143920000 Valve, needle	Buy now
20	6E5143860100 Pin, float	Buy now
21	6L2143850000 Float	Buy now
22	6L2143990000 Gasket	Buy now
23	50M143550000 Plug	Buy now
24	6L2143980000 Gasket	Buy now

Repair Kit 2



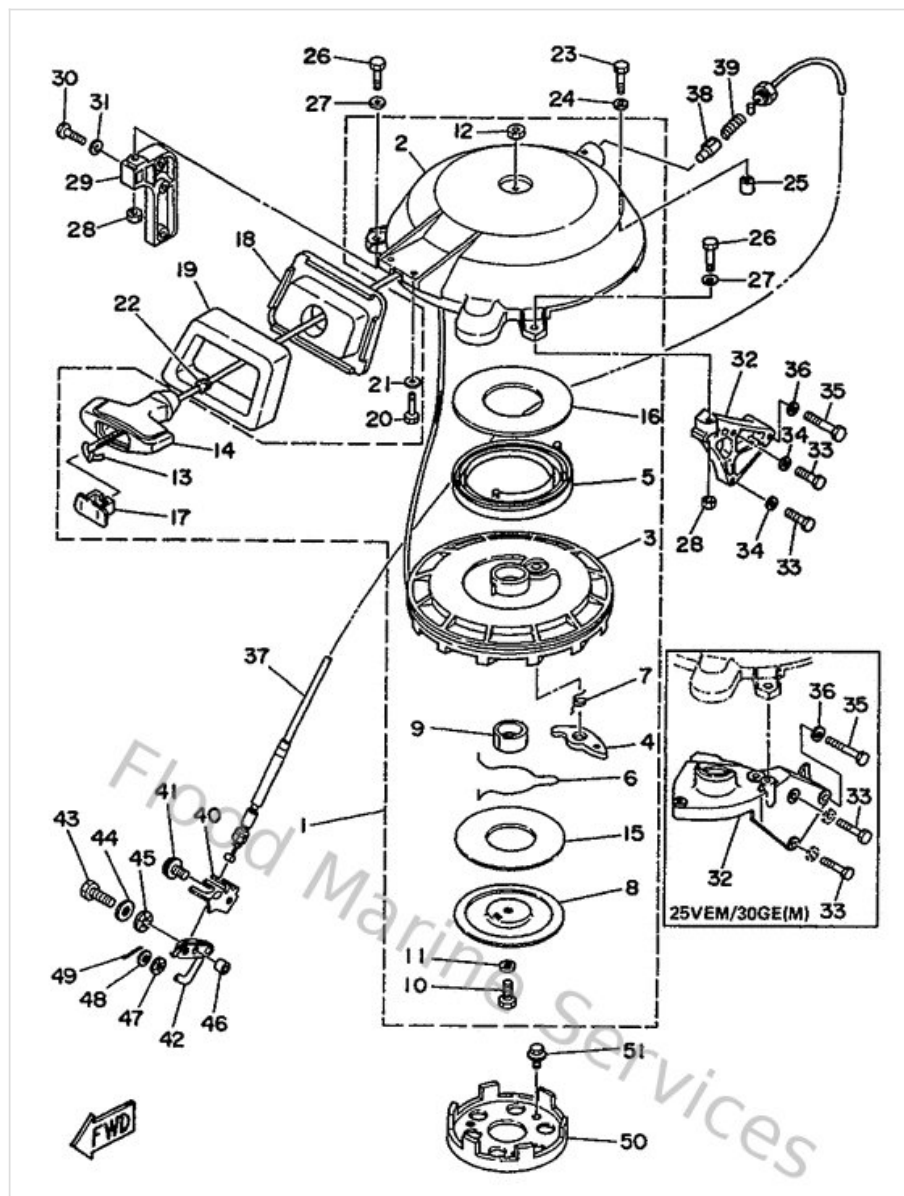
Ref	Part	
1	61NW0001E100 Lower Unit Gasket Kit	Buy now
2	66441134A000 Gasket, exhaust manifold	Buy now
3	689411350000 Gasket, Exhaust Manifold	Buy now
4	689443660000 Damper, water seal 2	Buy now
5	932102624000 O-ring	Buy now
6	6L2443670000 Damper, water seal 3	Buy now
7	932104516100 O-ring	Buy now
8	9321006ME600 O-ring	Buy now
9	61N453150000 Packing, lower casing	Buy now
10	931012206700 Oil seal (22x36x6-663)	Buy now
11	904300802000 Gasket	Buy now
12	904300800300 Gasket	Buy now
13	9321064ME700 O-ring	Buy now
14	9310120M0700 Oil seal	Buy now
15	9321065M5000 O-ring	Buy now

Repair Kit 2



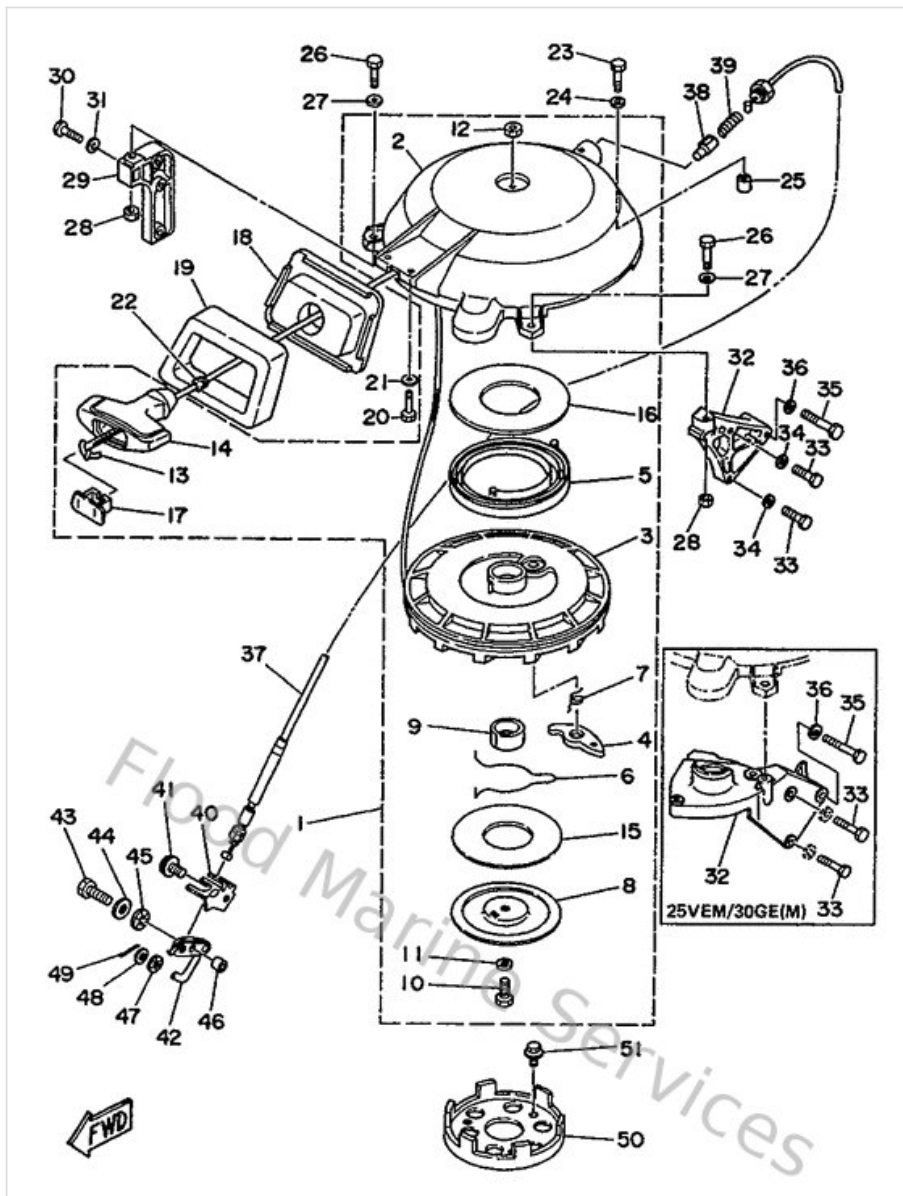
Ref	Part	
16	932102229800 O-ring	Buy now
17	689411410000 Seal, exhaust 1	Buy now
18	689411420000 Seal, exhaust 2	Buy now
19	61NW00780100 Water pump rear kit	Buy now
20	61N443110000 Housing, water pump	Buy now
22	61N443220000 Insert, cartridge	Buy now
23	6H4443520200 Impeller	Buy now
25	61N443230000 Outer plate, cartridge	Buy now
26	970950604000 Bolt (682)	Buy now
27	929900660000 Washer, plain (646)	Buy now
28	902800302400 Key, woodruff(662)	Buy now
29	61NW00780A00 Chrome Pump Kit	Buy now
30	61N443224000 Insert, Cartridge	Buy now
31	61N443234000 Outer plate, cartridge	Buy now

Starter



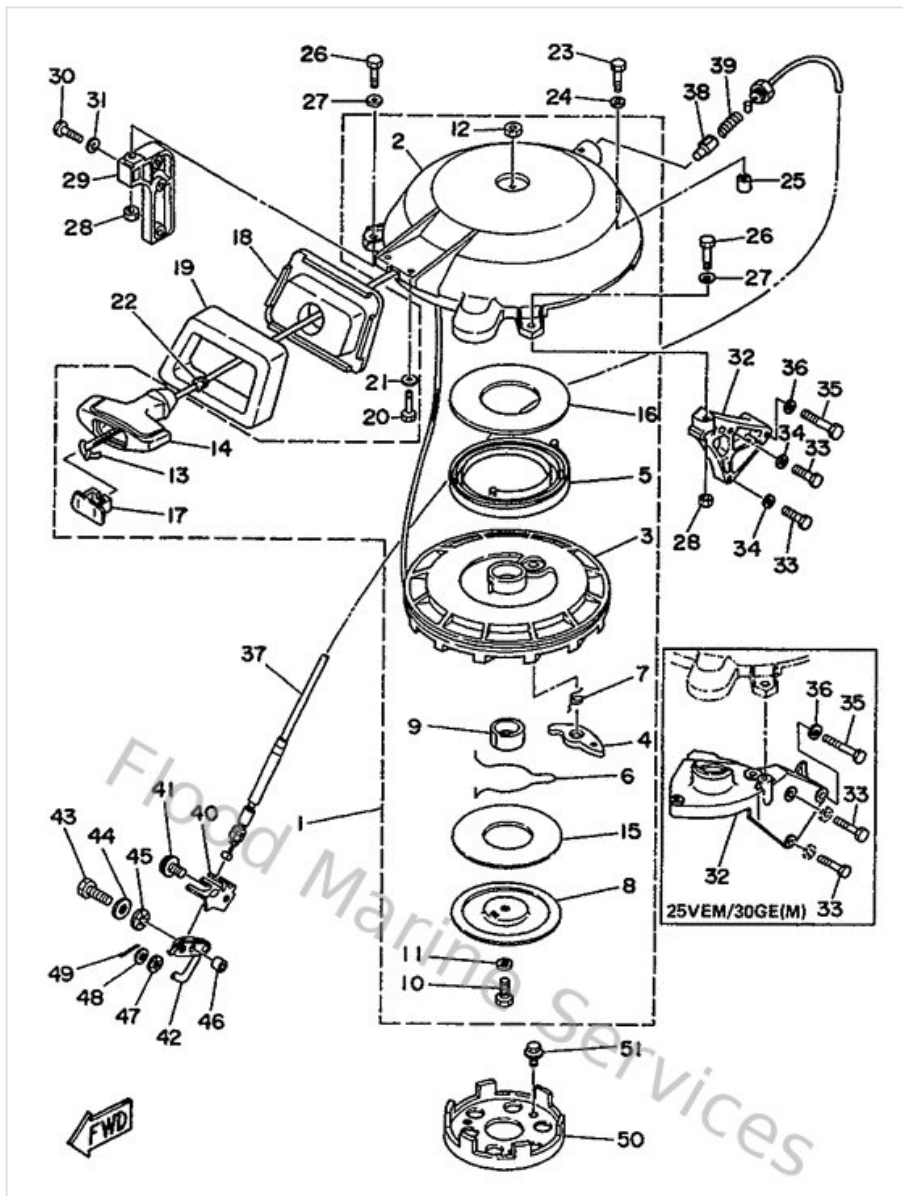
Ref	Part	
1	61NW15711000 Starter assembly	Buy now
2	61N157111000 Case, starter	Buy now
3	6G0157140100 Drum, sheave	Buy now
4	6F5157410100 Pawl, drive	Buy now
5	6F5157130100 Spring, starter	Buy now
6	61N157150000 Spring, drive plate	Buy now
7	61N157340000 Spring, return	Buy now
8	6F5157160100 Drive, plate	Buy now
9	6G0157540000 Bushing 2	Buy now
10	970130803000 Bolt	Buy now
11	6F5157260100 Washer, lock	Buy now
12	953040870000 Nut(661)	Buy now
14	689157550100 Handle, starter	Buy now
15	6F5157640000 Collar	Buy now
16	6F5157390000 Washer, thrust 2	Buy now

Starter



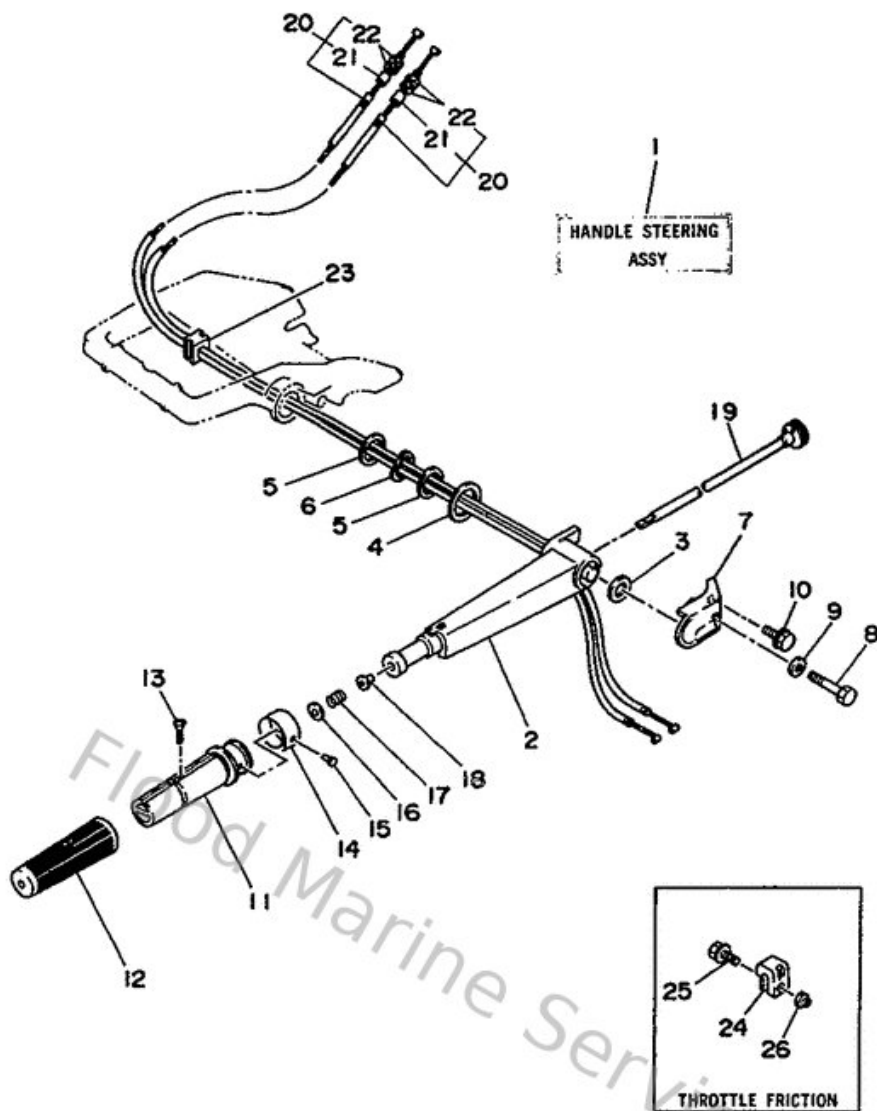
Ref	Part	
17	6F5157790200 Cover	Buy now
18	61N15758004D Guide, Rope	Buy now
19	61N157620000 Seal, rubber 2	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6A0157890000 Damper	Buy now
23	970800603500 Bolt(j52)	Buy now
25	995301001400 Pin, dowel	Buy now
26	970950603500 Bolt(j52)	Buy now
28	953800660000 Nut(661)	Buy now
29	6H7157710194 Stay 1	Buy now
30	970950602500 Bolt	Buy now
32	656157720000 Stay 2	Buy now
33	970800603000 Bolt(jf7)	Buy now
35	970130604500 Bolt, hexagon	Buy now

Starter



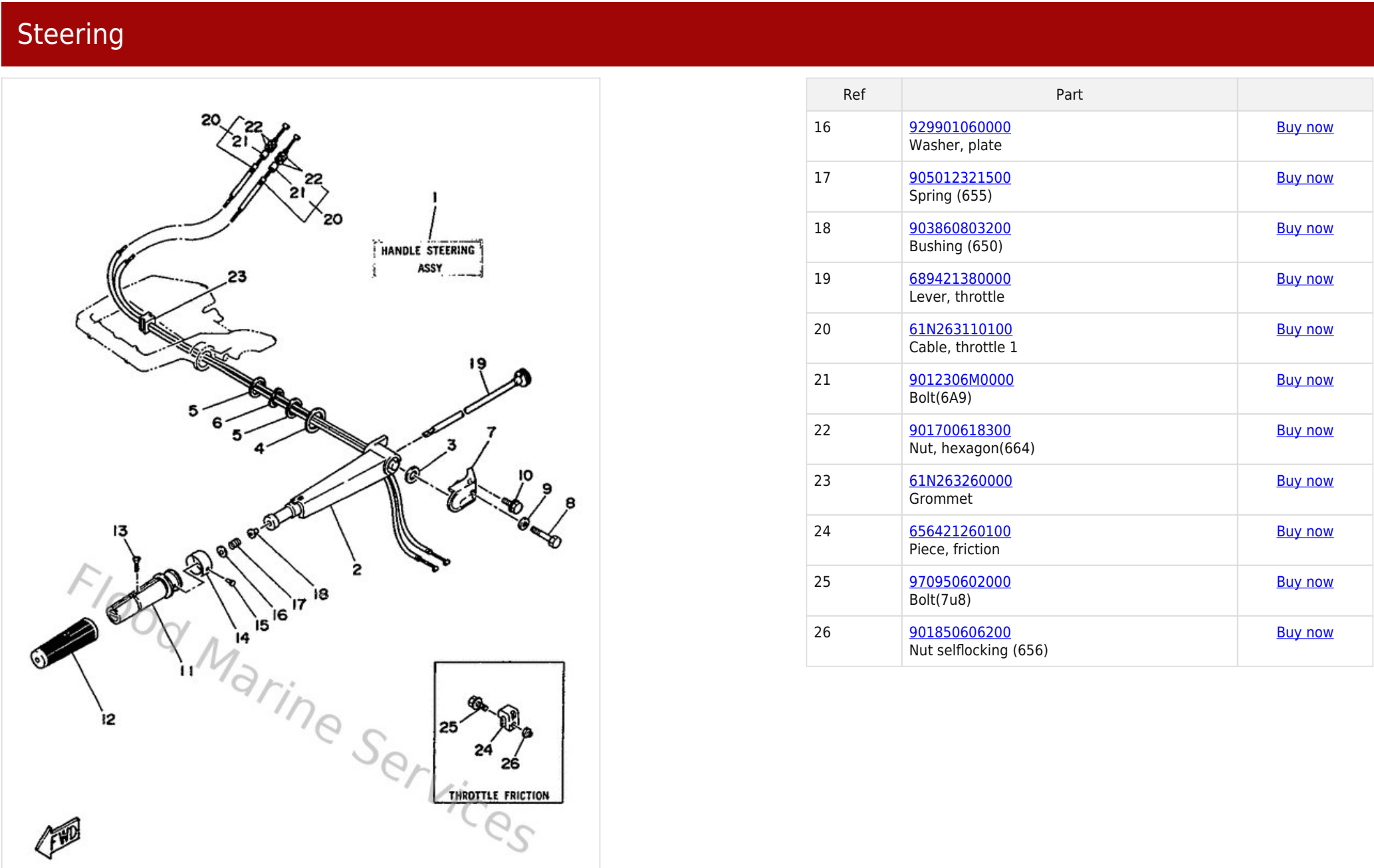
Ref	Part	
37	61T157700000 Cable comp., starter stop	Buy now
38	656157480000 Plunger, starter stop	Buy now
39	905011022700 Spring, compreshion(656)	Buy now
40	61T157744094 Stay 4	Buy now
41	970950601000 Bolt	Buy now
42	656157490000 Link comp, starter stop	Buy now
43	970950602000 Bolt(7u8)	Buy now
45	902060801000 Washer(656)	Buy now
46	903870656800 Collar (3l6)	Buy now
47	902060500500 Washer, wave(656)	Buy now
48	929900560000 Washer, plain (646)	Buy now
49	914901601000 Pin, cotter	Buy now
50	6F5157230100 Pully, starter	Buy now
51	9010508M1000 Bolt (6a0)	Buy now

Steering



Ref	Part	
1	61NW0084004D Handle Steering Assembly (Ref. # 2~23)	Buy now
2	69442111004D Handle, Steering	Buy now
3	905601407600 Spacer 648421550000	Buy now
4	902023404300 Spacer Handle 2 (648)	Buy now
5	9020128M0000 Rondelle, Plate	Buy now
6	9020628M0700 Rondelle, Ondulee	Buy now
7	68942112004D Handle, steering	Buy now
8	970800605000 Bolt(jf7)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	975950652000 Bolt(7u8)	Buy now
11	664421190000 Grip, steering handle	Buy now
12	6G1421770000 Rubber, handle	Buy now
13	901520501100 Screw, countersunk	Buy now
14	689421372000 Indicator, Throttle	Buy now
15	9026902M0900 Rivet(6l5)	Buy now

Steering



Steering

Diagram illustrating the steering assembly components and their assembly sequence:

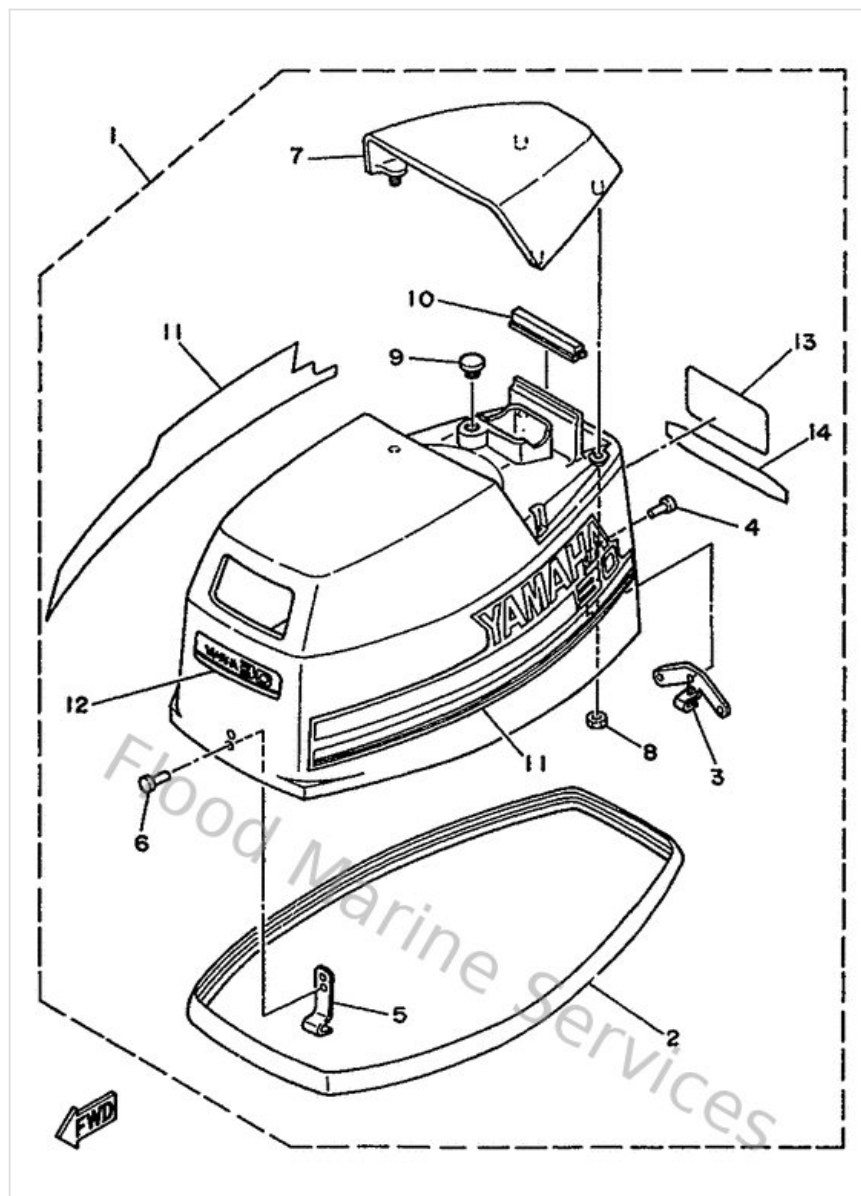
- 1. HANDLE STEERING ASSY
- 2. Main shaft
- 3. Throttle lever (19)
- 4. Friction piece (24)
- 5. Selflocking nut (26)
- 6. Bolt (21)
- 7. Washer (20)
- 8. Bolt (21)
- 9. Nut (22)
- 10. Bolt (21)
- 11. Bolt (21)
- 12. Propeller
- 13. Bolt (21)
- 14. Bolt (21)
- 15. Bolt (21)
- 16. Bolt (21)
- 17. Bolt (21)
- 18. Bushing (18)
- 19. Throttle lever
- 20. Washer, plate
- 21. Bolt (6A9)
- 22. Nut, hexagon (664)
- 23. Grommet
- 24. Piece, friction
- 25. Bolt (7u8)
- 26. Nut selflocking (656)

THROTTLE FRICTION

FWD

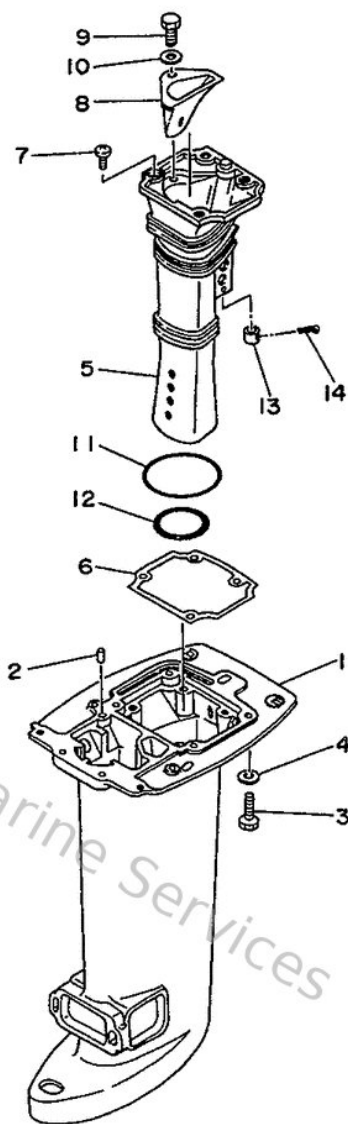
Ref	Part	
16	929901060000 Washer, plate	Buy now
17	905012321500 Spring (655)	Buy now
18	903860803200 Bushing (650)	Buy now
19	689421380000 Lever, throttle	Buy now
20	61N263110100 Cable, throttle 1	Buy now
21	9012306M0000 Bolt(6A9)	Buy now
22	901700618300 Nut, hexagon(664)	Buy now
23	61N263260000 Grommet	Buy now
24	656421260100 Piece, friction	Buy now
25	970950602000 Bolt(7u8)	Buy now
26	901850606200 Nut selflocking (656)	Buy now

Top Cowling



Ref	Part	
1	61T42610104D Top cowling assembly	Buy now
2	6G0426150000 Seal	Buy now
3	689426470000 Holder, clamp band	Buy now
4	9026604M0100 Rivet (689)	Buy now
5	6G0426510200 Hook	Buy now
6	9026604M0000 Rivet 2 (662)	Buy now
7	61N42613004D Molding, Air Duct	Buy now
8	9017906M2400 Nut(6j8)	Buy now
9	9048014M1400 Grommet (6e0)	Buy now
10	61N426280000 Seal	Buy now
12	689426771000 Graphic, rear	Buy now
13	695426781100 Graphic, Rear	Buy now

Upper Casing



Ref	Part	
1	68945111024D Casing, upper	Buy now
2	936061201900 Pin, dowel (614)	Buy now
3	970800803000 Bolt, hexagon (fj1)	Buy now
4	929950860000 Washer, plain (663)	Buy now
5	6A841131105B Manifold Exhaust	Buy now
6	66441134A000 Gasket, exhaust manifold	Buy now
7	985800601600 Screw pan head	Buy now
8	689411370094 Guide Exhaust	Buy now
9	970950802000 Bolt, hexagon	Buy now
11	689411410000 Seal, exhaust 1	Buy now
12	689411420000 Seal, exhaust 2	Buy now
13	689411350000 Gasket, Exhaust Manifold	Buy now
14	914903003000 Pin, cotter	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.