



Yamaha 25VMH 2000

Parts Manual

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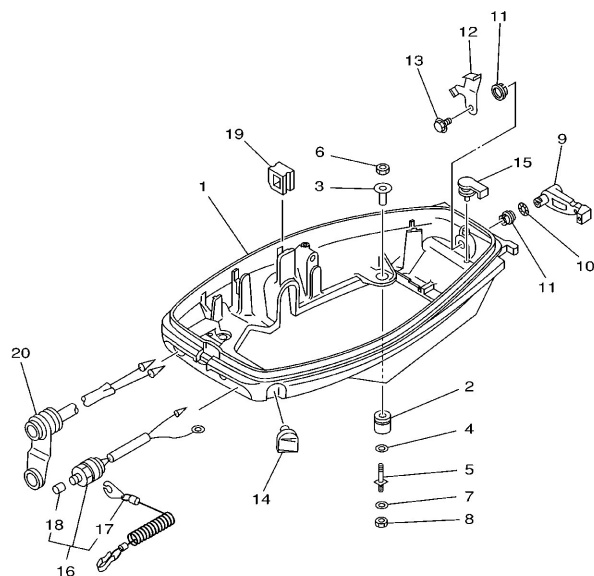
Authorised Yamaha Dealers



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Bottom Cowling

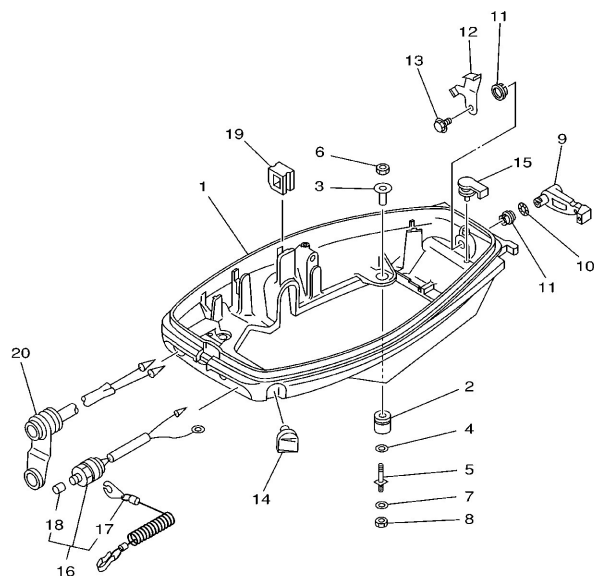



61R0700-0100

C

Ref	Part	
1	68942711034D Cowling, bottom 1	Buy now
2	9048015M06 Grommet (689)	Buy now
3	9038708M25 Collar (689)	Buy now
4	9020108M87 Washer (6g0)	Buy now
5	6G04279600 Bolt 1	Buy now
6	9538008700 Nut(661)	Buy now
7	9299508600 Washer, plain (663)	Buy now
9	6894281500 Lever, clamp 1	Buy now
10	9020612052 Washer, wave (666)	Buy now
11	9038612069 Bush(666)	Buy now
12	6894281600 Lever, clamp 2	Buy now
13	9011906M73 Bolt(gh1)	Buy now
14	6894272501 Grommet	Buy now
15	6474252300 Spacer, friction	Buy now
16	6E98257502 Engine stop switch assembly	Buy now

Bottom Cowling

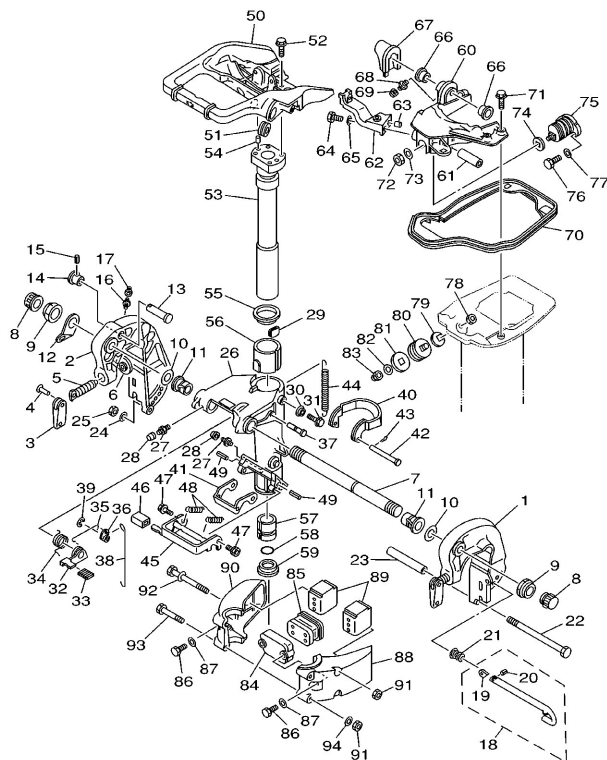


61R0700-0100

C

Ref	Part	
17	6828255600 Lanyard, stop switch	Buy now
18	6898257Y00 Cap	Buy now
19	9048017M08 Grommet (689)	Buy now
20	6828438100 2p concent 1	Buy now

Bracket

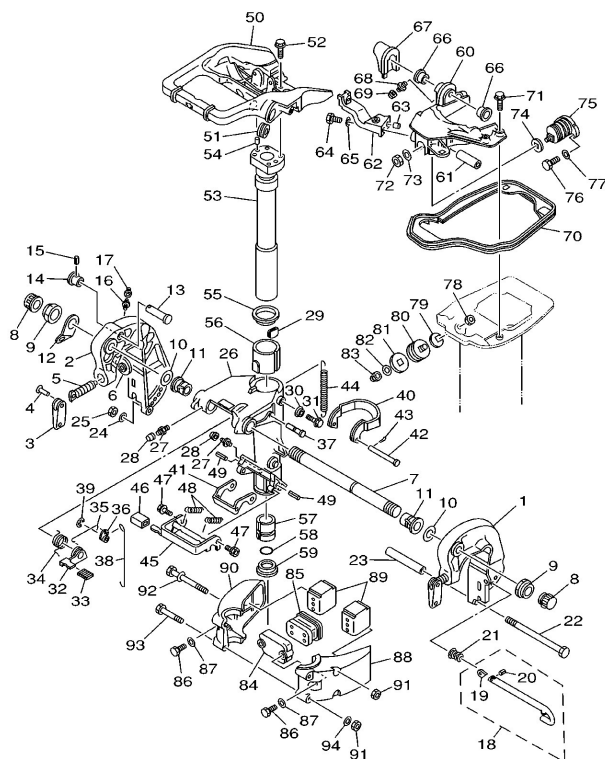


61R0700-0130



Ref	Part	
1	68943111034D Bracket, clamp 1	Buy now
2	68943112024D Bracket, clamp 2	Buy now
3	6E04311801 Handle, transom clamp	Buy now
4	9024304M01 Pin(6a1)	Buy now
5	9014914030 Screw, transom clamp	Buy now
6	6484311401 Pad, transom clamp	Buy now
7	6J84313101 Bolt, clamp bracket	Buy now
8	6G54314500 Cap, clamp bracket	Buy now
9	9018522043 Nut, self-locking	Buy now
10	9020122M03 Washer, plate(64j)	Buy now
11	9038622M67 Bush(6a9)	Buy now
12	6J84311301 Plate, clamp bracket	Buy now
13	6894319100 Shaft, stopper	Buy now
14	6894319201 Knob, stopper	Buy now
15	9169030016 Pin, spring	Buy now

Bracket

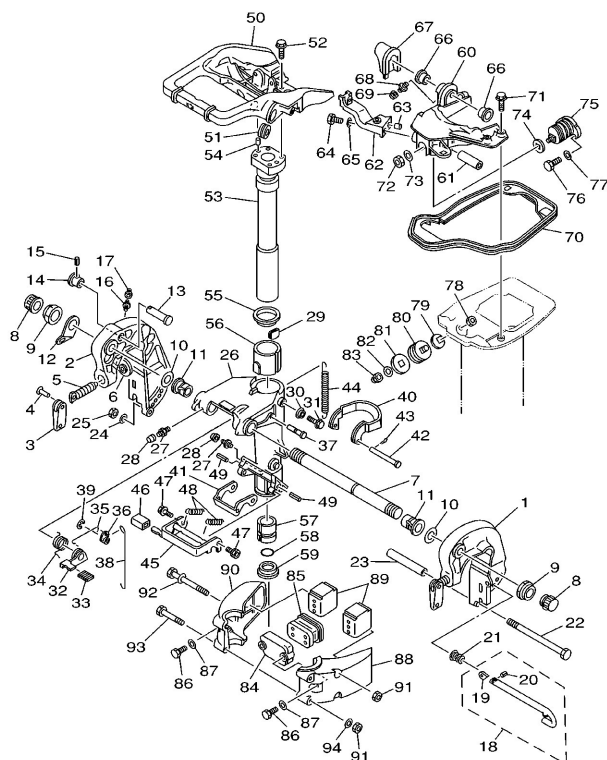


61R0700-0130



Ref	Part	
16	9370006M03 Nipple, grease(6a1)	Buy now
17	6634511900 Cap, grease nipple AP	Buy now
18	6894316000 Tilt rod assembly	Buy now
19	6894316500 Plate, tilt lock	Buy now
20	9169030008 Pin. spring(656)	Buy now
21	9050210M07 Spring, conical(6k3)	Buy now
22	9010108339 Bolt, hexagon (656)	Buy now
23	9038708M03 Collar	Buy now
24	9299508600 Washer, plain (663)	Buy now
25	9538008600 Nut (661)	Buy now
26	68943311034D Bracket, swivel 1	Buy now
29	6484252800 Plate, friction	Buy now
30	6894337301 Seal, damper	Buy now
31	9010506M18 Bolt (689)	Buy now
32	6894363100 Lever, tilt 1	Buy now

Bracket

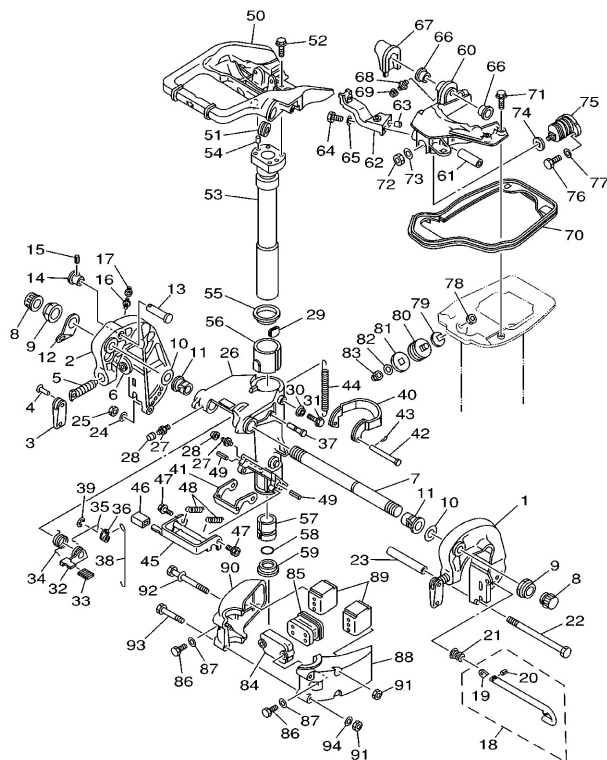


FWD
61R0700-0130

D

Ref	Part	
33	6894363300 Cover, tilt lever	Buy now
34	6894364300 Spring, torsion	Buy now
35	6894361600 Rod, tilt lock 1	Buy now
36	6484364200 Lever, tilt 2	Buy now
37	9024906M22 Pin(6a9)	Buy now
38	6484361700 Rod, tilt lock 2	Buy now
39	9343005027 Circlip(22k)	Buy now
40	6894361400 Plate, tilt lock	Buy now
41	6484361500 Plate, tilt lock 2	Buy now
42	9024005046 Pin With Hole (656)	Buy now
43	9149016010 Pin, cotter	Buy now
44	9050630M27 Spring, tension(6a4)	Buy now
45	6894368101 Lever, shallow water drive 1	Buy now
46	6824331801 Cover	Buy now
47	9010906M18 Bolt (689)	Buy now

Bracket

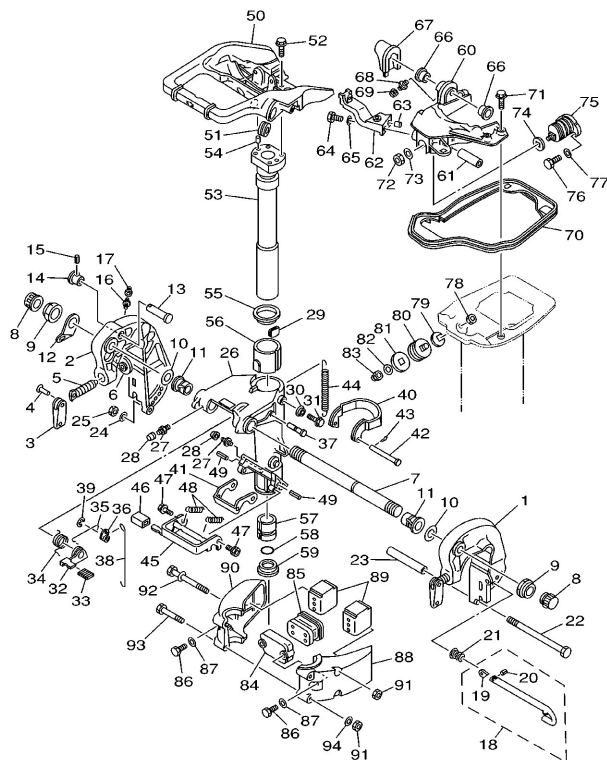


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Ref	Part	
48	9050616M17 Spring, tension (689)	Buy now
49	9169040035 Pin, spring (689)	Buy now
50	68942511014D Cadre, Direction	Buy now
51	9048029045 Grommet 648425510000	Buy now
52	9010506M07 Bolt (689)	Buy now
53	689425210094 Shaft, steering pivot	Buy now
54	9360812063 Pin, dowel (626)	Buy now
55	9020947016 Washer 648425350000	Buy now
56	9038647M22 Bushing (695)	Buy now
57	9038638090 Bushing (664)	Buy now
58	9321037160 O-ring (6g8)	Buy now
59	9038638022 Bush(648-42539-00)	Buy now
60	648445180194 Bracket comp.	Buy now
61	9038710M39 Coller (689)	Buy now
62	648445190094 Bracket	Buy now

Bracket

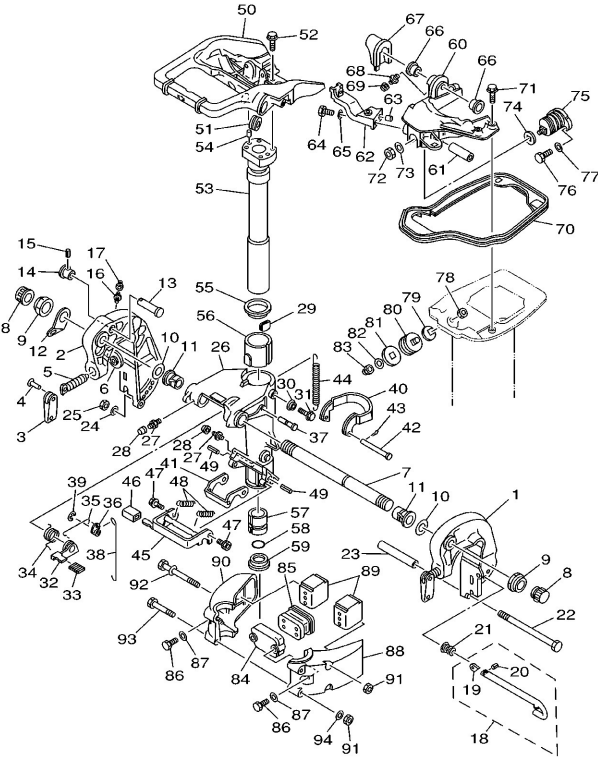


61R0700-0130



Ref	Part	
63	9360612019 Pin, dowel (614)	Buy now
64	9709506018 Bolt (fj0)	Buy now
65	9299506600 Washer, plain (646)	Buy now
66	9038112M01 Bush, solid(6a4)	Buy now
67	6894271800 Rubber, seal 3	Buy now
70	6894271600 Rubber, Seal 1	Buy now
71	9010506M08 Bolt (689)	Buy now
72	9017010M42 Nut	Buy now
73	9299010200 958-69527-00 washer, plain	Buy now
74	64844591A0 Gasket	Buy now
75	6894451600 Mount damper, upper front	Buy now
76	9709506020 Bolt(7u8)	Buy now
80	664445140094 Mount damper, upper side	Buy now
81	66444591A0 Gasket	Buy now
83	9017610M01 Nut, crown	Buy now

Bracket

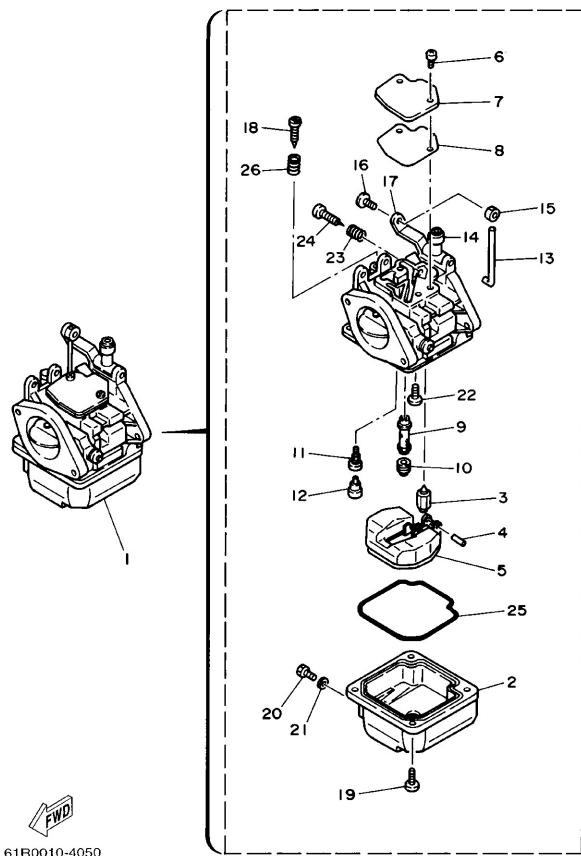


FWD
61R0700-0130



Ref	Part	
84	689445530094 Cover, lower mount	Buy now
85	6894455700 Mount damper, lower front	Buy now
86	9707508025 Bolt, hexagon deep recess	Buy now
88	68944551014D Housing, lower mount rubber 1	Buy now
89	6894455500 Mount damper, lower side	Buy now
90	68944552014D Housing, lower mount rubber 2	Buy now
92	9011908M03 Bolt (689)	Buy now
93	9709508065 Bolt (gk02)	Buy now

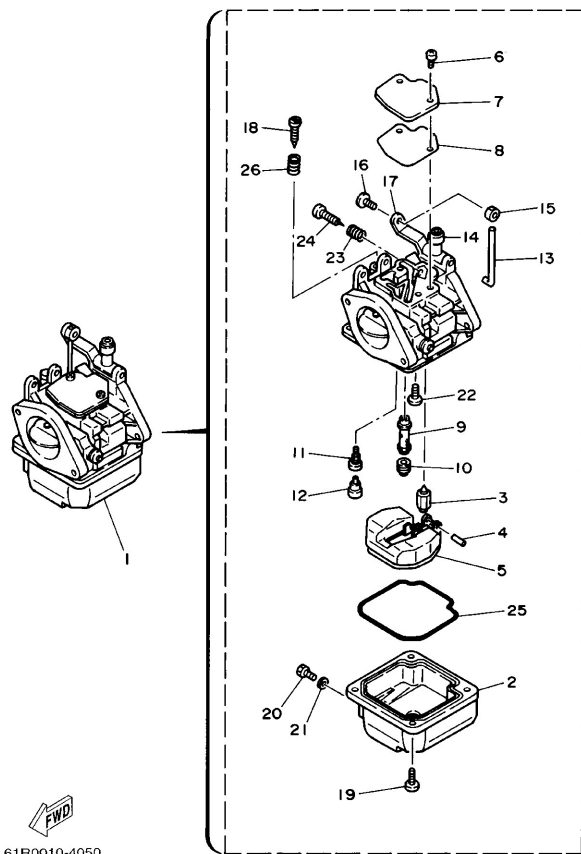
Carburetor



B

Ref	Part	
1	61N1430104 Carburetor assembly 1	Buy now
1	61T1430102 Carburetor assembly 1	Buy now
2	61N1438100 Body, float chamber	Buy now
3	61N1439200 Valve, needle	Buy now
4	6E51438601 Pin, float	Buy now
5	6L21438500 Float	Buy now
6	9798004110 Screw, pan head (e56)	Buy now
7	6L21415700 Cover, mixing	Buy now
8	6L21439900 Gasket	Buy now
9	61N1434100 Nozzle, main	Buy now
9	61T1434100 Nozzle, main	Buy now
10	61N1434368 Jet, main (#135)	Buy now
11	6L21434234 Jet, pilot (# 68)	Buy now
12	50M1435500 Plug	Buy now
13	6J01437910 Rod2	Buy now

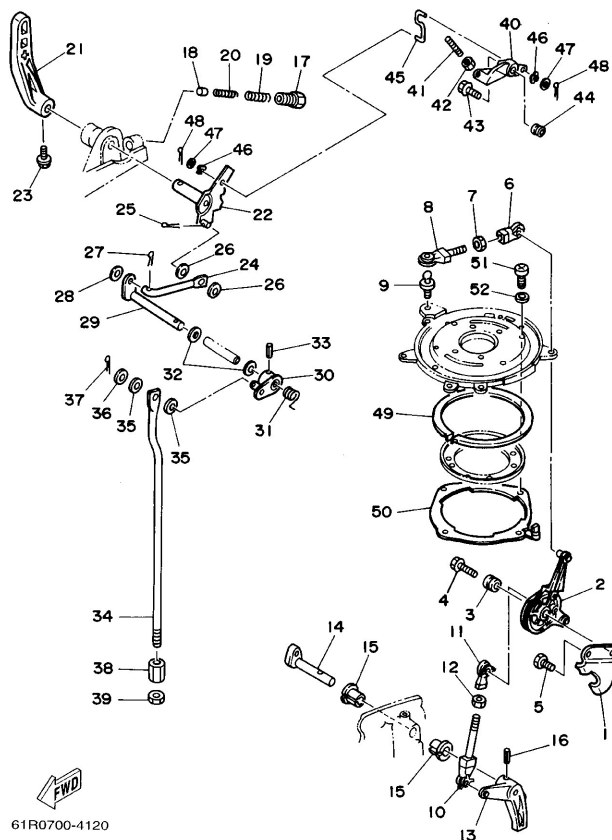
Carburetor



B

Ref	Part	
14	6264265800 Bushing	Buy now
15	6774122600 End, throttle lever (carb)	Buy now
16	6771432701 Screw	Buy now
17	61N4121600 Sheave Shaft Accel. Link	Buy now
18	6641432101 Screw, throttle	Buy now
19	9798004112 Screw, pan head (686)	Buy now
20	6771438301 Screw, drain	Buy now
21	6L21439800 Gasket	Buy now
22	9898004006 Screw, bind(612)	Buy now
23	6461421201 Spring, pilot adjusting	Buy now
24	61N1432300 Screw, air adjusting	Buy now
25	6L21438400 Gasket, float chamber	Buy now
26	61N1421200 Spring, pilot adjusting	Buy now

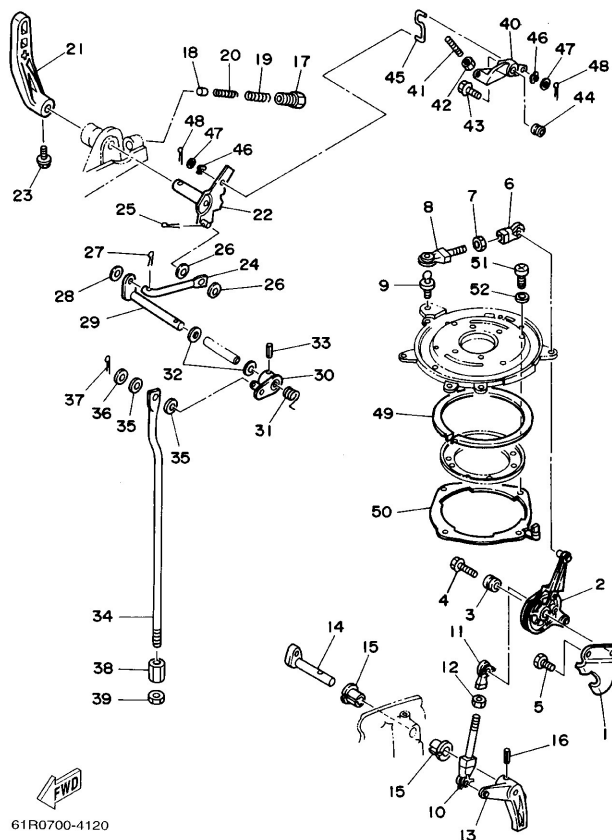
Control



C

Ref	Part	
1	6891449700 Stay, throttle wire	Buy now
2	61N416310094 Lever, magneto control	Buy now
3	9038706M02 Collar (664)	Buy now
4	9011906M49 Bolt, with washer	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	6624123701 Joint, link	Buy now
7	9538005700 Nut (656)	Buy now
8	6794124101 Rod, link	Buy now
9	6638551800 Joint, ball	Buy now
10	6894216901 Joint	Buy now
12	9538005600 Nut, hexagon (663)	Buy now
13	689421547094 Lever, Throttle Control	Buy now
14	656421530094 Shaft, throttle control	Buy now
15	9038610009 Bushing 6484418600	Buy now
16	9169040018 Pin spring(664)	Buy now

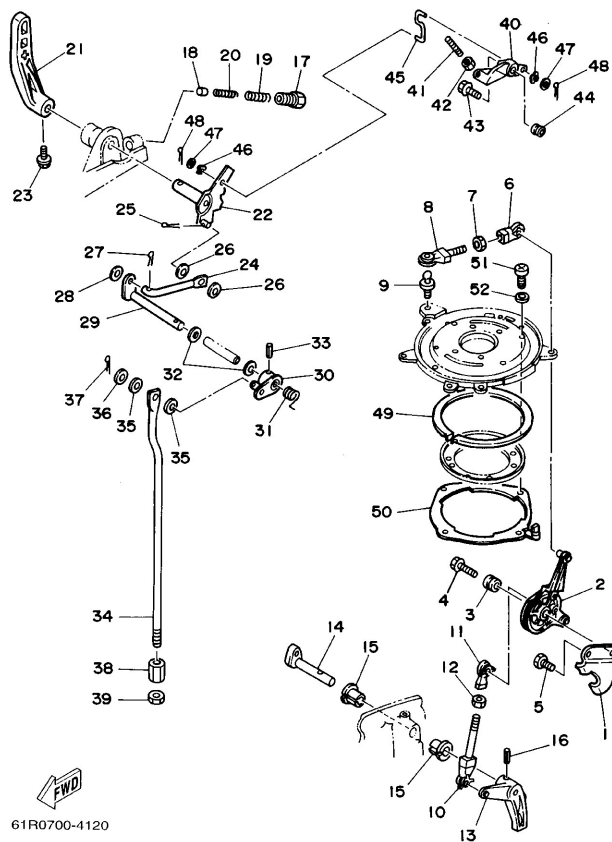
Control



C

Ref	Part	
17	6644271500 Bushing 2	Buy now
18	6644416700 Plunger, shift cam	Buy now
19	9050114M07 Spring, compression (664)	Buy now
20	9050109M08 Spring, compression (664)	Buy now
21	68944111014D Handle, gear shift	Buy now
22	6644411301 Cam plate, handle	Buy now
23	9010506M07 Bolt (689)	Buy now
24	6644414200 Joint	Buy now
25	9149016010 Pin, cotter	Buy now
26	9020206007 Washer plate 626441880000	Buy now
27	9149012010 Pin, cotter (6g8)	Buy now
28	9299005600 Washer, plain (646)	Buy now
29	6894412101 Lever, shift rod 1	Buy now
30	6894412500 Lever, shift rod 2	Buy now
31	9050814M13 Spring (689)	Buy now

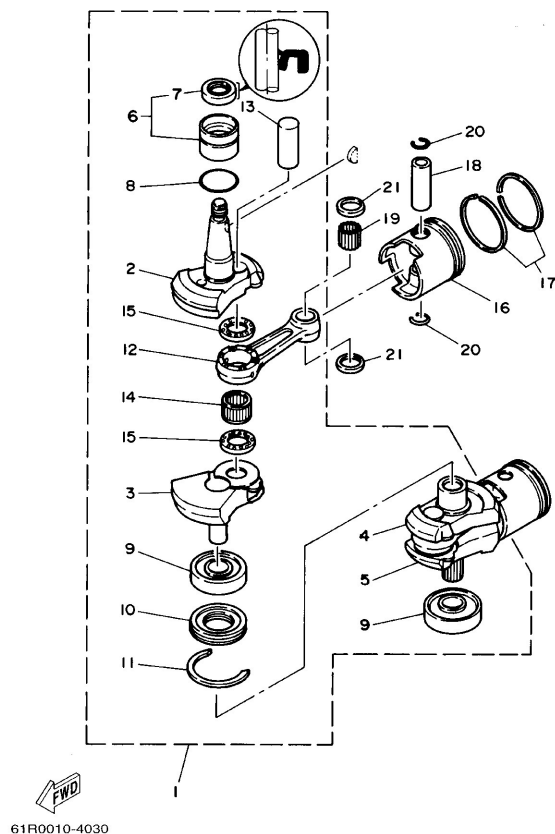
Control



C

Ref	Part	
32	9020210024 Washer plate 648441880000	Buy now
33	9169040016 Pin, spring (648)	Buy now
34	61N4414300 Rod, shift	Buy now
37	9149020010 Pin, cotter	Buy now
38	61N4414600 Connector, shift rod	Buy now
39	9538006600 Nut(661)	Buy now
40	6891574670 Arm	Buy now
41	9011305M00 Bolt, Set	Buy now
43	9011906M50 Bolt, with washer(61r)	Buy now
45	6891574770 Link	Buy now
46	9020605005 Washer, wave(656)	Buy now
47	9290305600 Washer, plain (646)	Buy now
49	6764161100 Retainer, magneto base 1	Buy now
50	6764161300 Plate, base friction	Buy now
51	9788005012 Screw,pan head (646)	Buy now

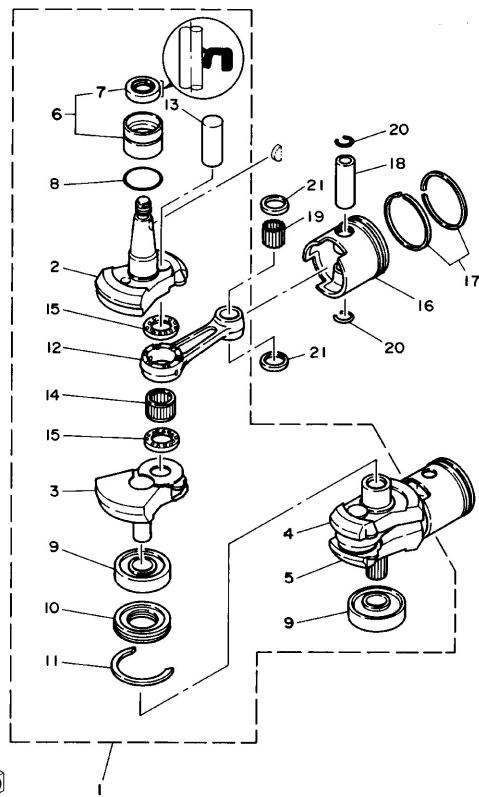
Crankshaft. Piston



A

Ref	Part	
1	61N1140001 Crankshaft Assembly	Buy now
2	61N1141201 Crank 1	Buy now
3	61N1142200 Crank 2	Buy now
4	61N1143200 Crank 3	Buy now
5	61N1144200 Crank 4	Buy now
6	93311632V4 Bearing, cylindrical(61n)	Buy now
7	9310232M07 Oil seal (697)	Buy now
8	9321042159 O-ring (647)	Buy now
9	93306305U3 Bearing(6j8)	Buy now
10	61N1151500 Seal, labyrinth 1	Buy now
11	9344062057 Cir clip (656)	Buy now
12	6891165100 Rod, connecting	Buy now
13	6891168101 Pin, crank	Buy now
14	93310624U5 Brg,cyl-cal roller 37g (689)	Buy now
15	9020924M03 Washer, plate (689)	Buy now

Crankshaft. Piston

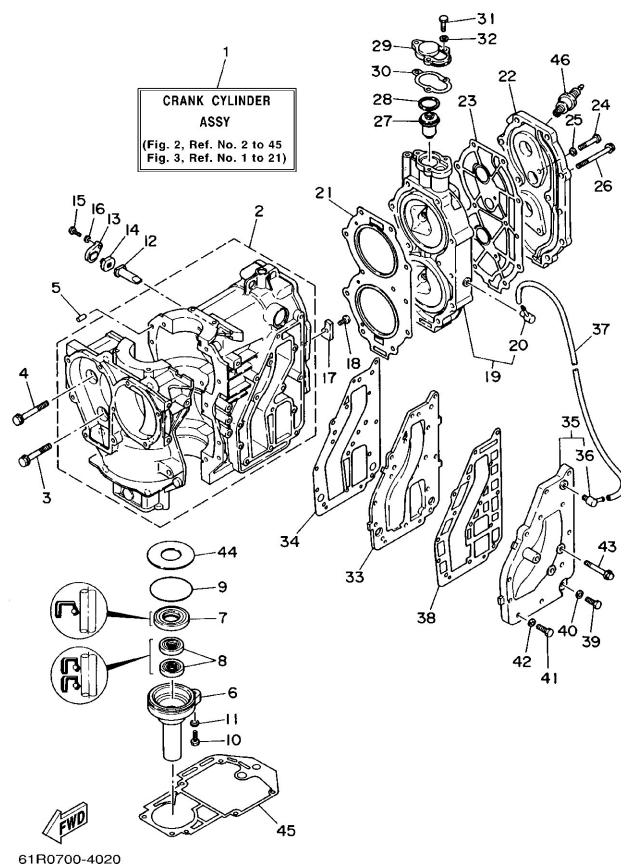


61R0010-4030

A

Ref	Part	
16	61N116310095 Piston (std)	Buy now
16	61N1163500 Piston (0.25mm o/s) AP	Buy now
16	61N1163600 Piston (0.50mm o/s) AP	Buy now
17	61N1160300 Piston ring set (std)	Buy now
17	61N1160400 Piston ring set (0.25mm o/s) AP	Buy now
17	61N1160500 Piston ring set (0.50mm o/s) AP	Buy now
18	6891163300 Pin, piston	Buy now
19	9360220M02 Pin, dowel b (664)	Buy now
20	6881163400 Clip, piston pin	Buy now
21	9020120M27 Washer, plate (689)	Buy now

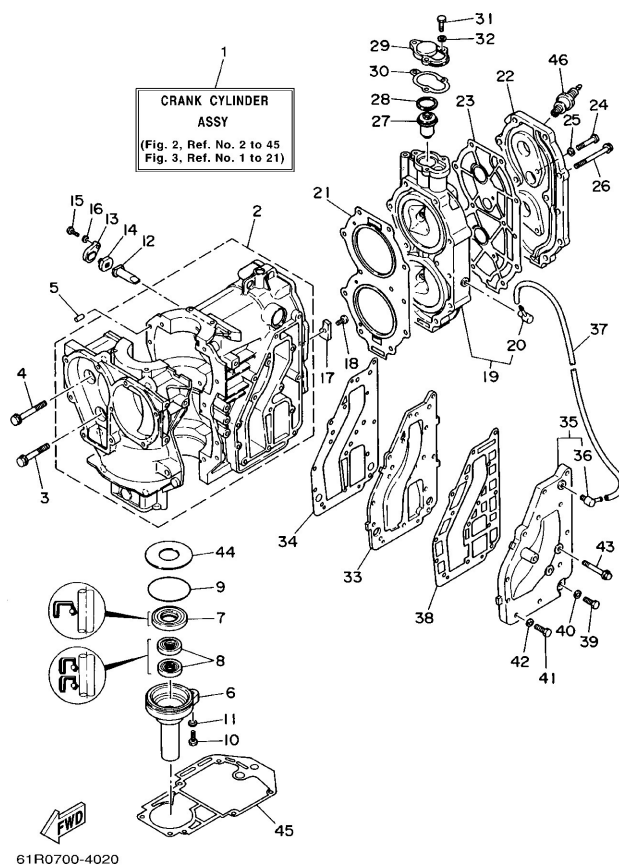
Cylinder. Crankcase



A

Ref	Part	
2	61N151000094 Crankcase assembly	Buy now
3	9011908M18 Bolt, with washer	Buy now
4	9011908M66 Bolt, with washer	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	68915396015B Housing, oil seal	Buy now
7	9310225M04 Oil seal(6h4)	Buy now
8	9310116M36 Oil seal(6a8)	Buy now
9	9321058M21 O-ring (683)	Buy now
10	9709506022 Bolt(61k)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	6J81132500 Anode	Buy now
13	6H3113270094 Cover, anode	Buy now
14	6H31132800 Grommet, anode	Buy now
15	9701306016 Bolt, hexagon deep recess	Buy now
16	9290306600 Washer, plain (646)	Buy now

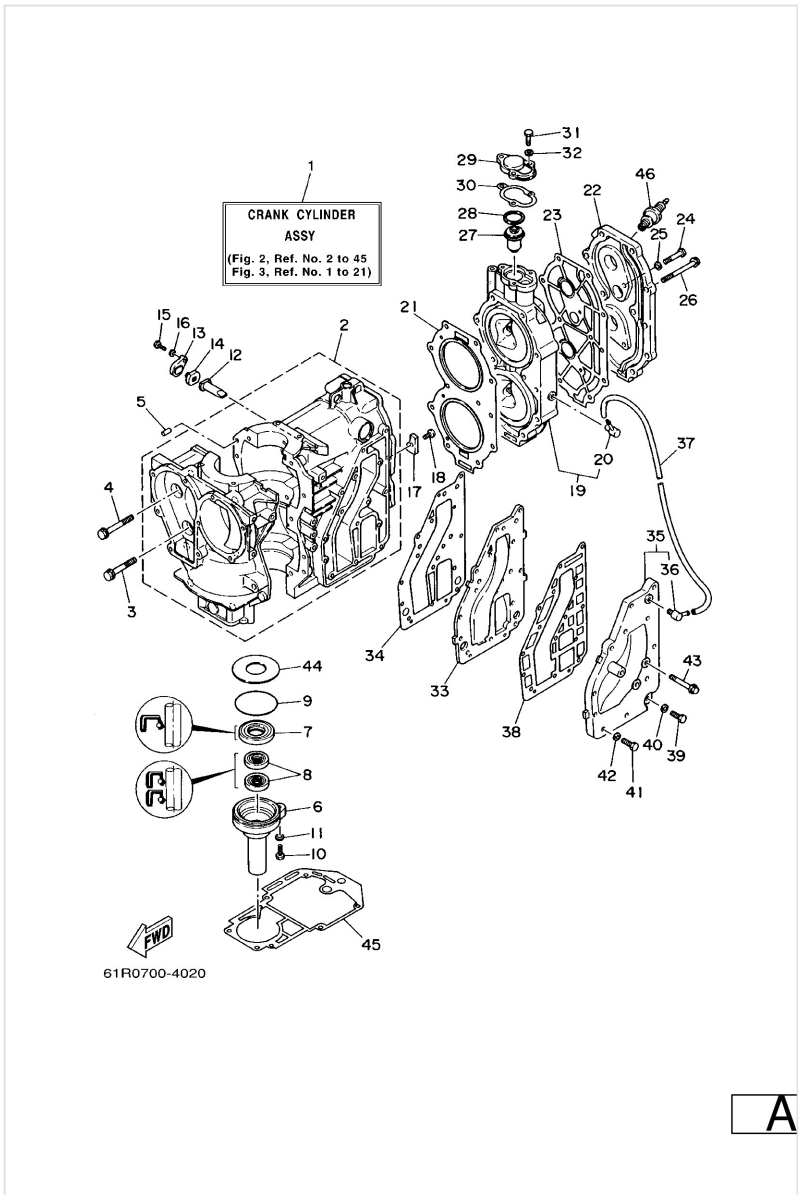
Cylinder. Crankcase



A

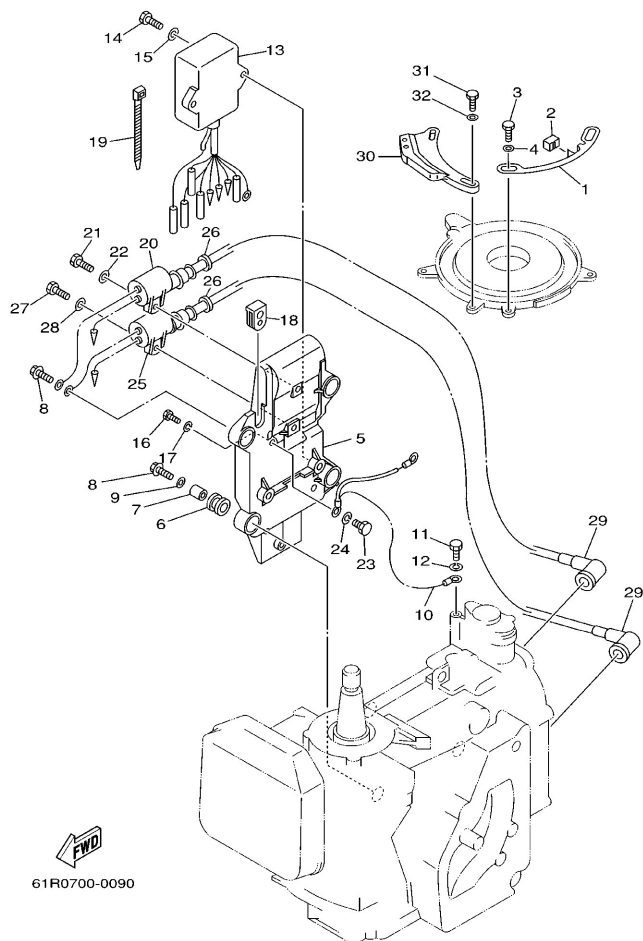
Ref	Part	
17	6891132500 Anode	Buy now
18	9015106M02 Screw, countersunk	Buy now
19	61N111110194 Head, cylinder 1	Buy now
19	61T111110194 Head, cylinder 1	Buy now
20	6761137200 Nipple, hose	Buy now
21	61N11181A1 Gasket, cylinder head 1	Buy now
23	61N1119301 Gasket, head cover 1	Buy now
24	9701306022 Bolt, hexagon	Buy now
26	9011908M29 Bolt, with washer	Buy now
27	6E51241101 Thermostat	Buy now
28	9020121567 Washer, plate (650)	Buy now
30	65512414A1 Gasket, cover	Buy now
31	9701306020 Bolt(62y)	Buy now
34	6K841122A1 Gasket, exhaust inner cover	Buy now
37	9044510M41 Hose (L400)	Buy now

Cylinder. Crankcase



Ref	Part	
38	6K841124A1 Gasket, exhaust outer cover	Buy now
39	9701306025 Bolt(62y)	Buy now
41	9701306030 Bolt	Buy now
43	9011906MA0 Bolt, hexagon w/w deep recess	Buy now
44	9020150306 Washer plate 648115870000	Buy now
45	68945113A1 Gasket, upper casing	Buy now
46	9470200247 Plug, spark (br8hs-10)	Buy now
46	9470200271 Plug, spark (br7hs-10)	Buy now

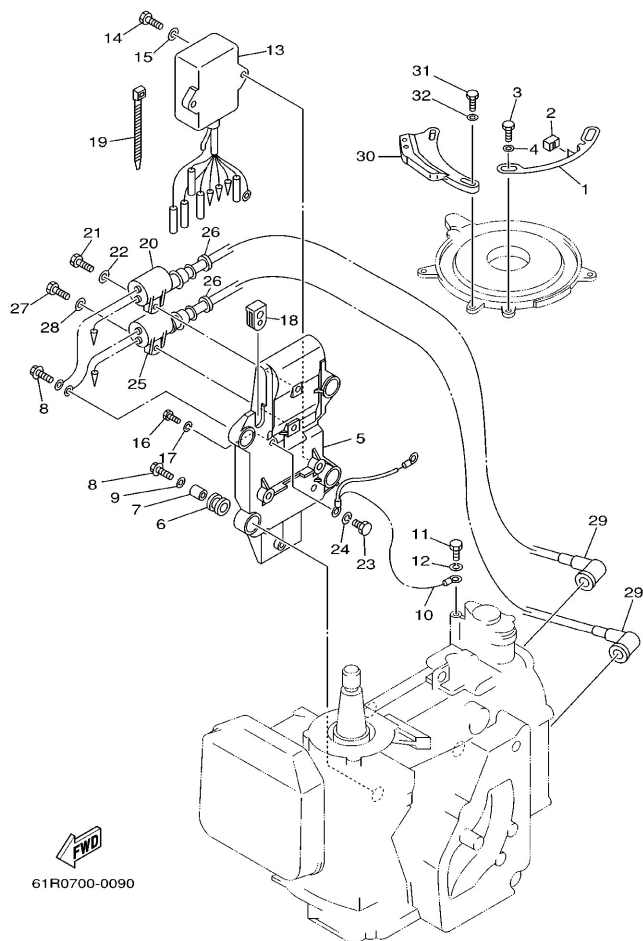
Electrical



C

Ref	Part	
1	61N4161500 Stopper, magneto base	Buy now
2	61N4419401 Cap	Buy now
2	61T4419401 Cap	Buy now
3	9709506010 Bolt	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	61N855420094 Bracket	Buy now
6	61N8231700 Damper, ignition coil	Buy now
7	6244254200 Collar	Buy now
8	9011906M95 Bolt, with washer	Buy now
9	9020106M30 Washer, plate (6a1)	Buy now
10	61N8251901 Wire, earth lead	Buy now
11	9709006012 Bolt(gh1)	Buy now
12	9299006100 Washer(6a1)	Buy now
13	61N8554011 C.d.i. unit assembly	Buy now
14	9709506020 Bolt(7u8)	Buy now

Electrical



Ref	Part	
18	6H38192200 Grommet	Buy now
19	9046513M11 Clamp (6e5)	Buy now
20	6H58557000 Ignition coil assembly	Buy now
25	61N8557000 Ignition coil assembly	Buy now
26	9048025161 Grommet(656)	Buy now
29	6G18237021 Plug cap assembly	Buy now
30	61N412130194 Cam, Accel.	Buy now
31	9709505016 Bolt(6a1)	Buy now
32	9299505600 Washer, plain (646)	Buy now

Fuel



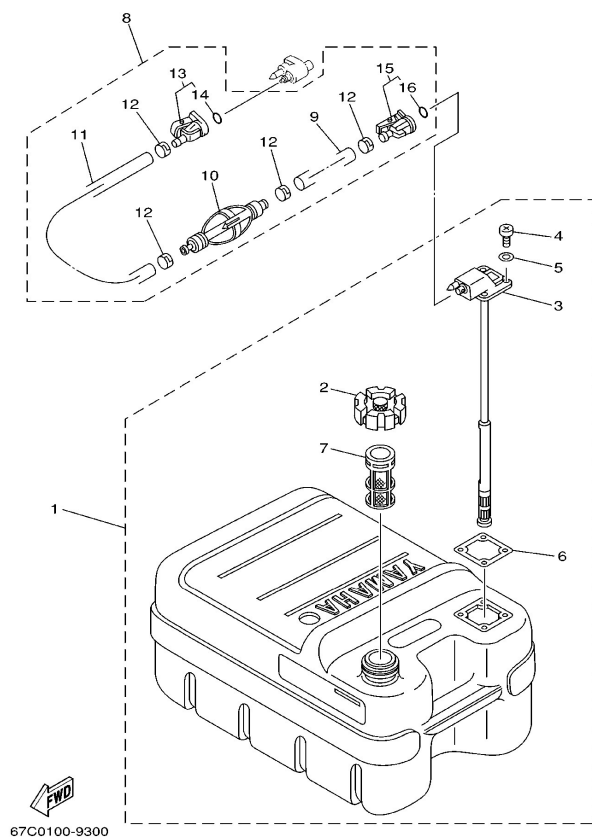
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	61N2432900 Seal	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9044509M75 Hose (I1500)	Buy now
6	9046708004 Clip, pipe 6162435600	Buy now
7	61N2456000 Filter assembly	Buy now
8	61N2456300 Element, filter	Buy now
9	61N2452100 Cup, filter	Buy now
10	9321032738 O-ring(1wg)	Buy now
11	9538008600 Nut (661)	Buy now
12	61N2456601 Bracket, filter	Buy now
13	9701306014 Bolt(gj3)	Buy now
14	6892431100 Hose	Buy now
16	6922441000 Fuel pump assembly	Buy now

Fuel



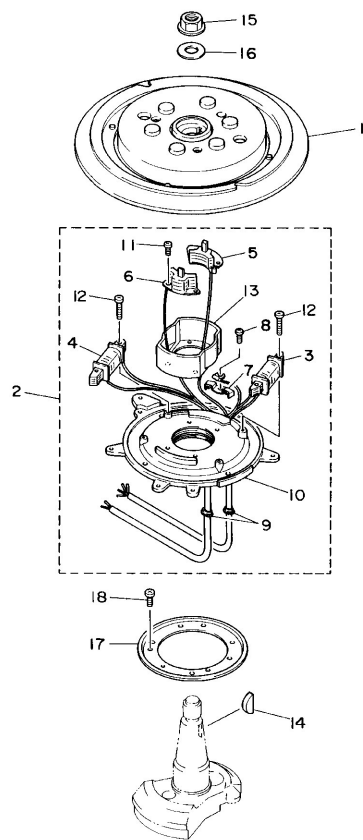
Ref	Part	
17	6A02441300 Cover, pump	Buy now
18	6922441100 Diaphragm	Buy now
19	6482443401 Gasket, body	Buy now
20	9538003600 Nut (6g8)	Buy now
21	6632441100 Diaphragm	Buy now
22	6482443502 Gasket, body 2	Buy now
23	9850305028 Ybs86-530 screw,panhead	Buy now
24	9299005100 Ybs67-5 washer, spring	Buy now
25	6A02442101 Valve, check	Buy now
26	6A01432500 Screw, pan head	Buy now
27	6A02441202 Body 1	Buy now
28	65024431A0 Gasket,fuel pump	Buy now
29	9709506040 Bolt (682)	Buy now
31	6A12431100 Pipe 1	Buy now
33	656W281002 Tool kit	Buy now

Fuel Tank



Ref	Part	
1	6YJ2420110 Fuel Tank assembly (24L) AP WITH INDICATOR	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426012 Fuel meter assembly WITH INDICATOR	Buy now
4	9858605016 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426800 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	6Y12430606 Fuel Pipe Comp 1 AP	Buy now
9	9044511M06 Hose (I3000)	Buy now
10	6Y12436051 Primer pump assembly	Buy now
11	9044511M05 Hose (I1000)	Buy now
12	6502435151 Band 1	Buy now
13	6G12430501 Fuel pipe joint comp. 2	Buy now
14	9321008287 O-ring (655)	Buy now
15	6Y12430502 Fuel pipe joint comp. 2	Buy now

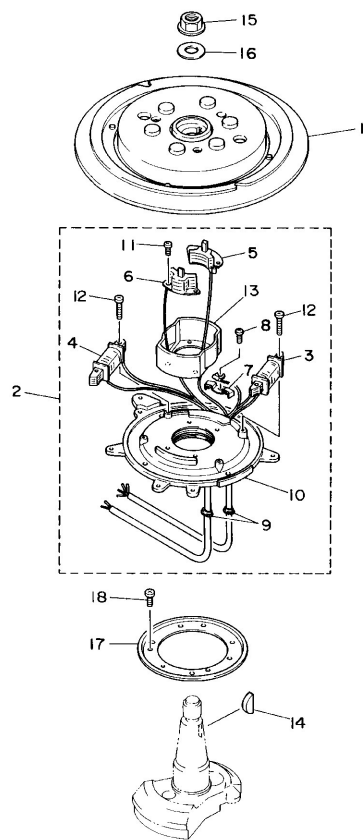
Generator



C

Ref	Part	
1	61N8555010 Rotor assembly	Buy now
2	61N8556010 Base Assembly	Buy now
3	61N8554119 Coil, charge	Buy now
4	61N8131309 Coil, lighting 1	Buy now
5	61N8554309 Coil, pulser	Buy now
6	61N8554319 Coil, pulser	Buy now
7	6E98132870 Clamp	Buy now
8	9780204006 Screw, pan head(3xp)	Buy now
9	6E98551670 Grommet	Buy now
10	61N8556100 Base, Magneto	Buy now
11	9760704112 Screw, pan head	Buy now
12	9760706125 Screw, pan head (76t)	Buy now
13	61N8553700 Cover	Buy now
14	9028005015 Key, woodruff	Buy now
15	9017916M05 Nut (689)	Buy now

Generator

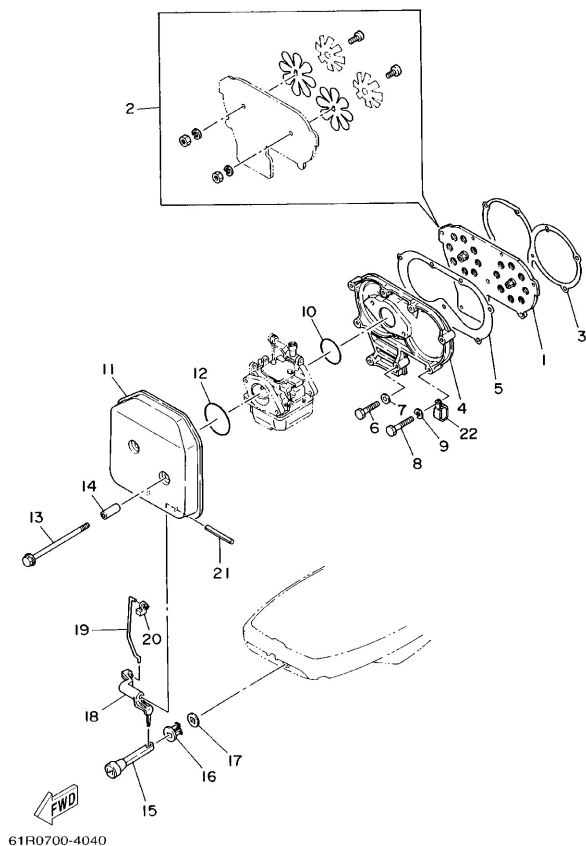


61R0700-4080

C

Ref	Part	
16	9020116M44 Washer (689)	Buy now
17	6894161201 Retainer, magneto base	Buy now
18	9788006010 Screw pan head	Buy now

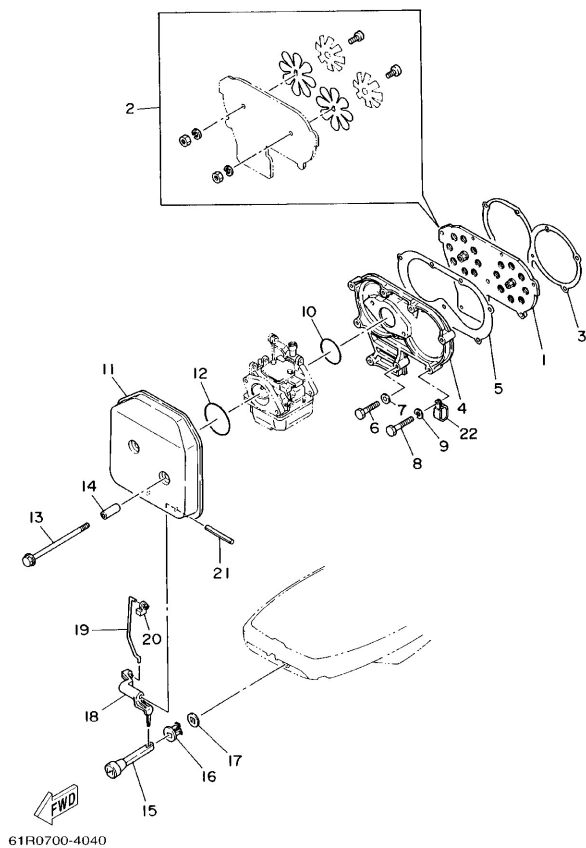
Intake



B

Ref	Part	
1	61N1361000 Reed valve assembly	Buy now
1	6891361001 Reed valve assembly	Buy now
2	689W000400 Reed set	Buy now
3	64813621A1 Gasket, valve seat	Buy now
4	61N136410094 Manifold, intake 1	Buy now
5	64813645A0 Gasket, manifold 1	Buy now
6	9701306025 Bolt(62y)	Buy now
7	9290306600 Washer, plain (646)	Buy now
8	9701306035 Bolt(3rv)	Buy now
10	61N1419800 Gasket	Buy now
11	61N1444000 Silencer assembly, intake	Buy now
12	9321040659 O-ring(36y)	Buy now
13	9011906M94 Bolt, with washer	Buy now
14	9038706M26 Collar(61n)	Buy now
15	6824127100 Knob, choke	Buy now

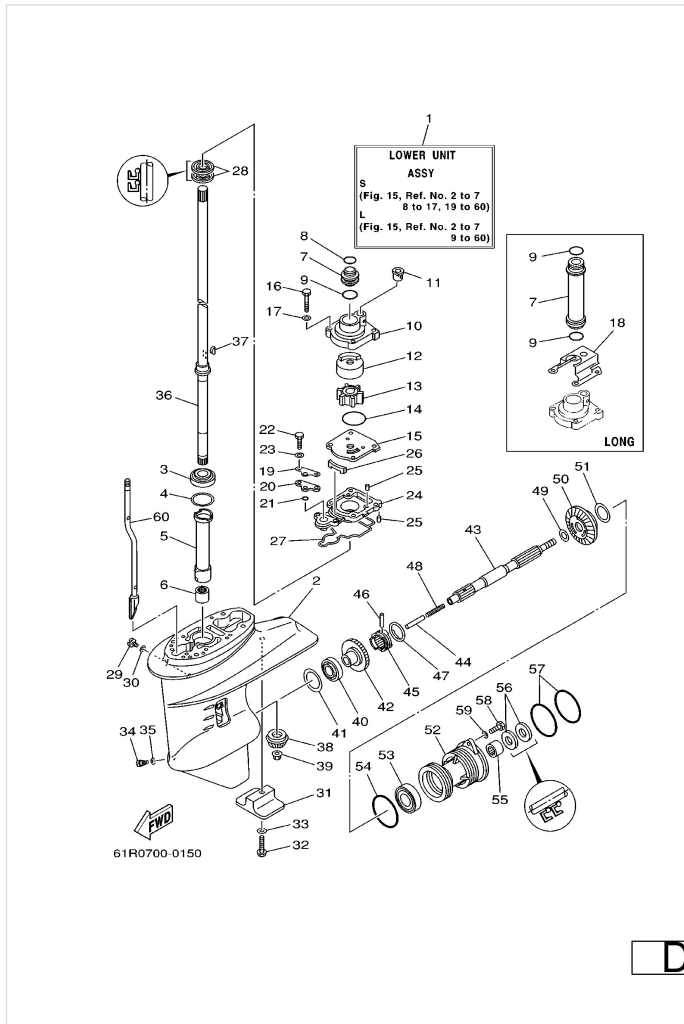
Intake



B

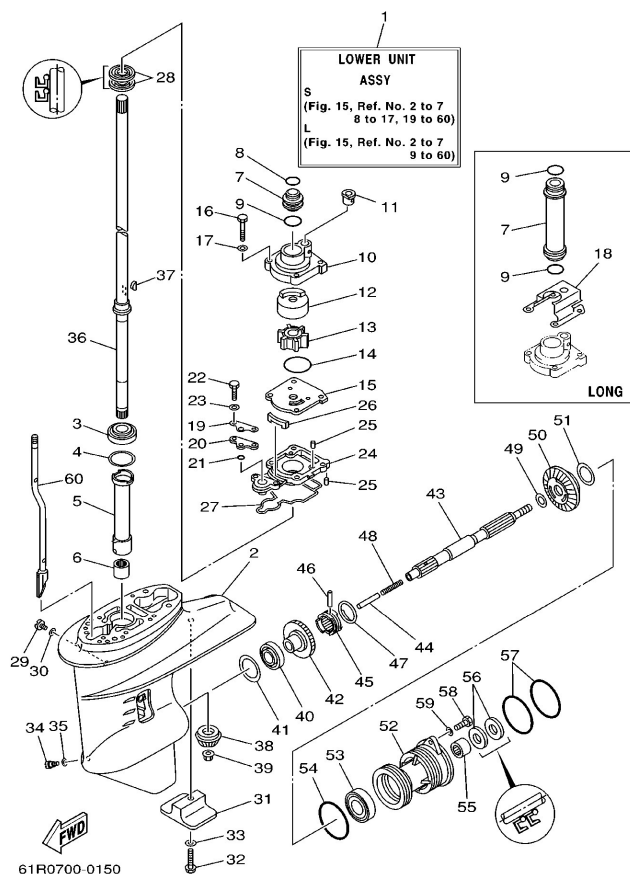
Ref	Part	
16	6894127300 Grommet	Buy now
17	6J84127400 Grommet 2	Buy now
18	6894125201 Lever, choke 1	Buy now
19	61N4125600 Rod, choke 1	Buy now
20	6614126202 Joint, choke lever	Buy now
21	9169040048 Pin, spring (689)	Buy now
22	9046506M88 Clamp	Buy now

Lower Casing. Drive 1



Ref	Part	
3	93332000W5 Bearing(61n)	Buy now
4	61N455870007 Shim (t:0.70mm) UR	Buy now
4	61N455870010 Shim (t:1.0mm) UR	Buy now
4	61N455870011 Shim (t:1.1mm) UR	Buy now
4	61N455870012 Shim (t:1.2mm) UR	Buy now
4	61N455870013 Shim (t:1.3mm) UR	Buy now
4	61N455870014 Shim (t:1.4mm) UR	Buy now
4	61N455870015 Shim (t:1.5mm) UR	Buy now
4	61N455870016 Shim (t:1.6mm) UR	Buy now
5	61N4553600 Sleeve, drive shaft	Buy now
6	93315220V7 Bearing, cylindrical(6j8)	Buy now
7	61N4436200 Tube, water S	Buy now
7	61N4436210 Tube, water L	Buy now
8	9321022164 O-ring S	Buy now
9	9321026130 O-ring S	Buy now

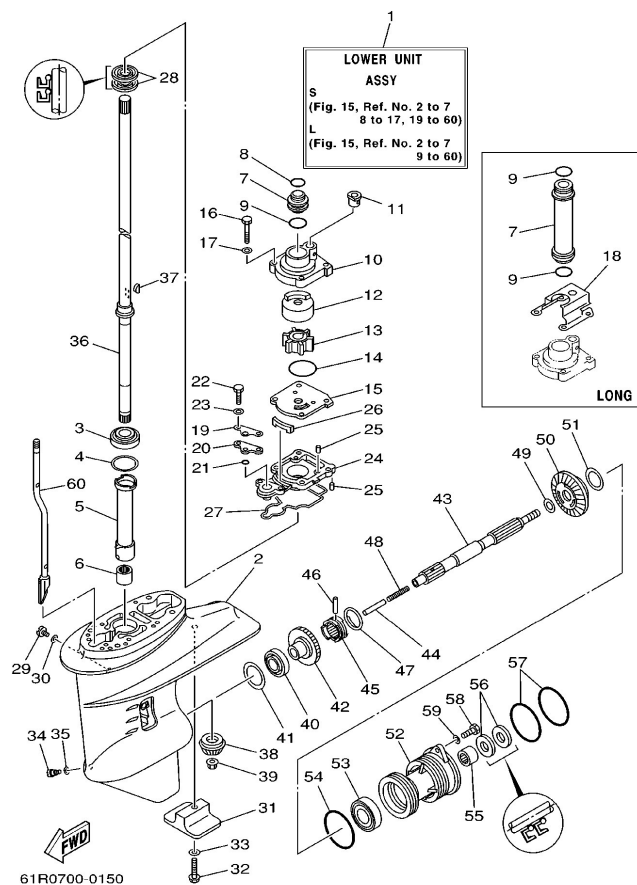
Lower Casing. Drive 1



D

Ref	Part	
10	61N4431101 Housing, water pump	Buy now
11	6L24436700 Damper, water seal 3	Buy now
12	61N4432201 Insert, cartridge	Buy now
13	6H44435202 Impeller	Buy now
14	9321045161 O-ring	Buy now
15	61N4432300 Outer plate, cartridge	Buy now
16	9709506040 Bolt (682)	Buy now
17	9299506600 Washer, plain (646)	Buy now
18	65W4432800 Plate L	Buy now
19	61N4417600 Bracket	Buy now
20	61N4532100 Plate	Buy now
21	9321006ME6 O-ring	Buy now
22	9709506025 Bolt	Buy now
25	9360410M03 Pin, dowel (688)	Buy now
26	61N4512700 Seal	Buy now

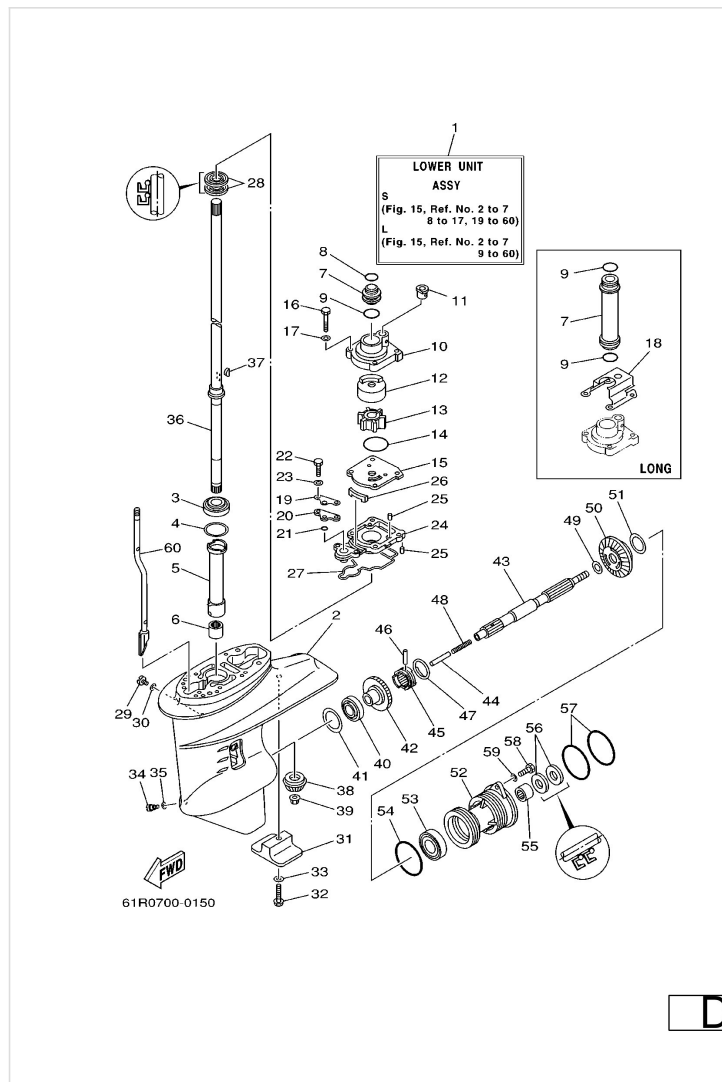
Lower Casing. Drive 1



D

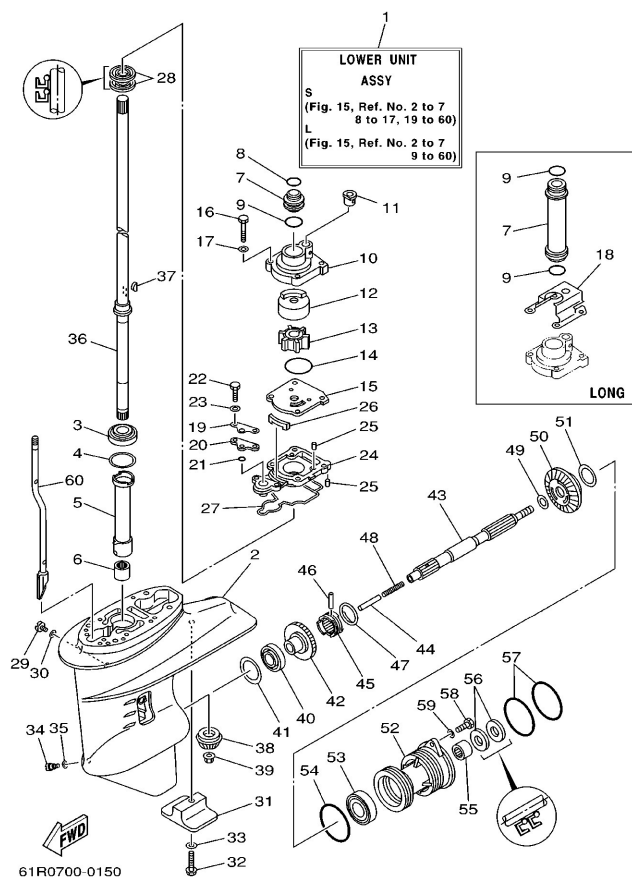
Ref	Part	
27	61N4531500 Packing, lower casing	Buy now
28	9310122067 Oil seal (22x36x6-663)	Buy now
29	9034008M04 Plug, straight screw	Buy now
30	9043008020 Gasket	Buy now
31	61N4525100 Anode	Buy now
32	9589506035 Bolt, flange(4nx)	Buy now
33	9299006300 Washer, tooth	Buy now
34	6884534100 Plug, drain	Buy now
36	61N4551000 Drive shaft assembly S	Buy now
36	61N4551010 Drive shaft assembly L	Buy now
37	9028003024 Key, woodruff(662)	Buy now
38	61N4555100 Pinion	Buy now
39	9017910M14 Nut(6j8)	Buy now
40	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
41	6L2455670010 Shim (t:1.0mm) UR	Buy now

Lower Casing. Drive 1



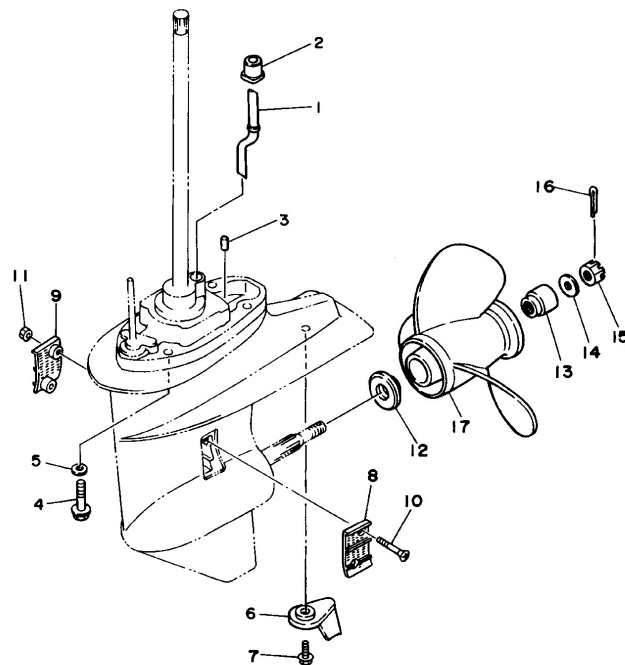
Ref	Part	
41	6L2455670011 Shim (t:1.1mm) UR	Buy now
41	6L2455670012 Shim (t:1.2mm) UR	Buy now
41	6L2455670013 Shim (t:1.3mm) UR	Buy now
41	6L2455670014 Shim (t:1.4mm) UR	Buy now
42	61N4556000 Gear	Buy now
43	6L24561100 Shaft, propeller	Buy now
44	6484563500 Plunger, shift	Buy now
45	6644563102 Clutch, dog	Buy now
46	9025005010 Pin straight 648456320000	Buy now
47	6484563300 Ring, cross pin	Buy now
48	9050110065 Spring compression 648456360000	Buy now
49	9020120417 Washer, plate(663)	Buy now
50	61N4557100 Gear	Buy now
51	6L2455770010 Shim (t:1.0mm) UR	Buy now
51	6L2455770011 Shim (t:1.1mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
51	6L2455770012 Shim (t:1.2mm) UR	Buy now
51	6L2455770013 Shim (t:1.3mm) UR	Buy now
53	9330600612 Bearing(2hr)	Buy now
54	9321064ME7 O-ring	Buy now
55	9331522004 Brg,cyl-cal roller 21g nt	Buy now
56	9310120M07 Oil seal	Buy now
57	9321065M50 O-ring	Buy now
58	9707506020 Bolt(7u8)	Buy now
60	61N4415000 Shift cam assembly S	Buy now
60	61N4415010 Shift cam assembly L	Buy now

Lower Casing. Drive 2

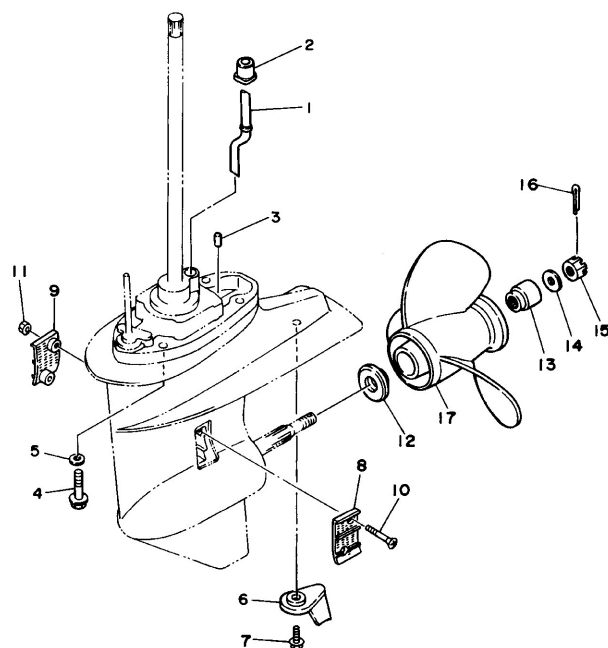


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E

Ref	Part	
1	61N4436100 Tube, water S	Buy now
1	61N4436110 Tube, water L	Buy now
2	6894436600 Damper, water seal 2	Buy now
3	9360611M24 Pin, dowel	Buy now
4	9010510M12 Bolt (689)	Buy now
5	9299510600 Washer, plate	Buy now
6	61N4537100 Tab-trim	Buy now
7	9011906M48 Bolt, with washer(61n)	Buy now
8	6L24521400 Cover, water inlet	Buy now
9	6L24521500 Cover, water inlet	Buy now
10	9015105M05 Screw, countersunk	Buy now
11	9018505002 Nut nylon (sus)(ex4)	Buy now
12	6L24598701 Spacer	Buy now
13	6894599700 Spacer	Buy now
14	9299014200 Washer, plain	Buy now

Lower Casing. Drive 2

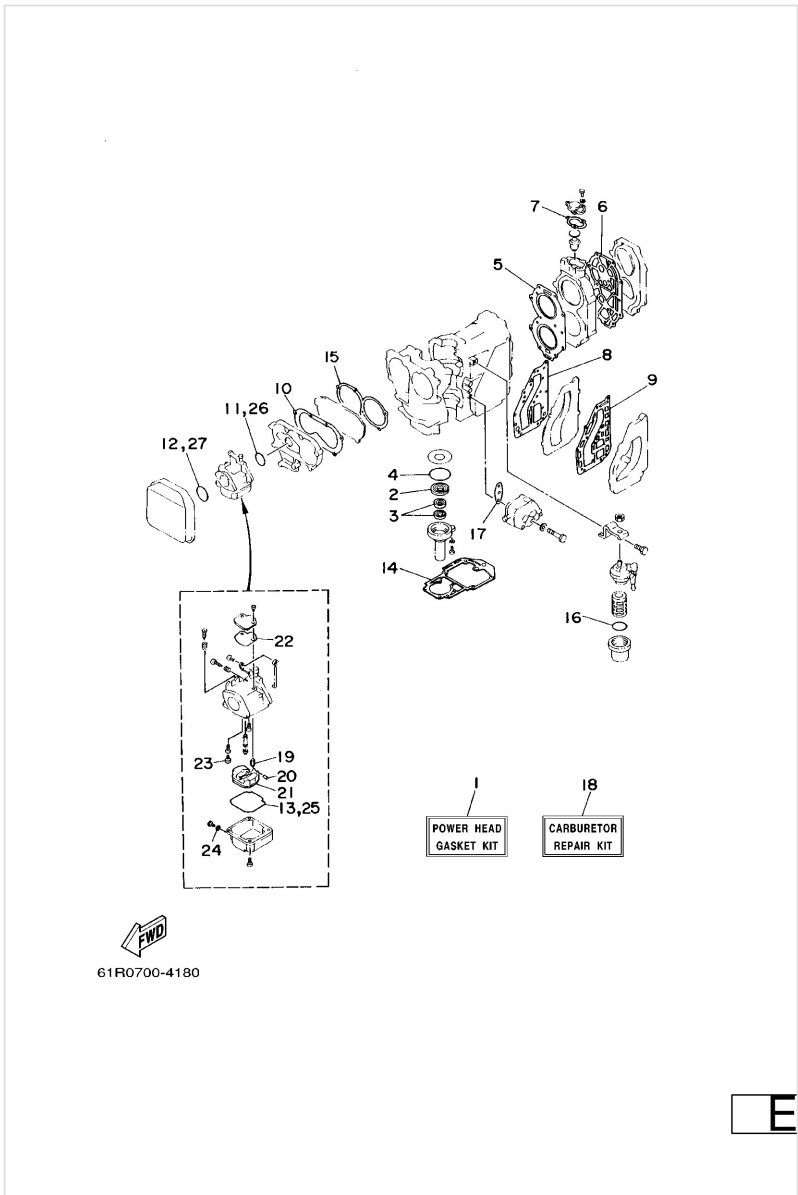


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E

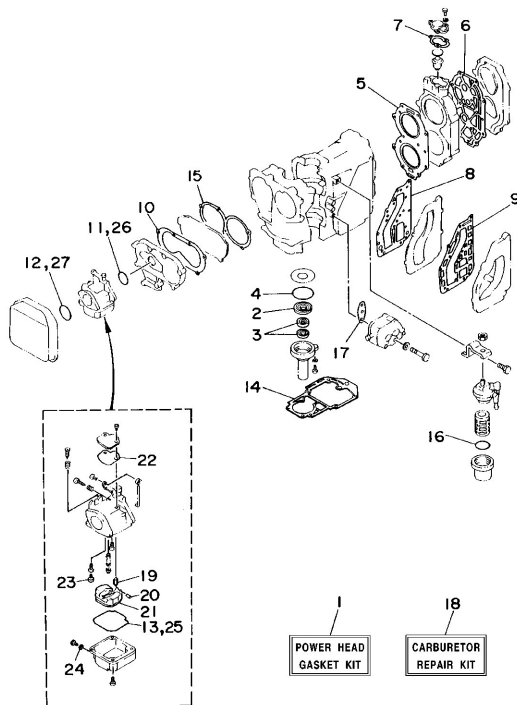
Ref	Part	
15	9017114013 Nut(664)	Buy now
16	9149030022 Pin, cotter	Buy now
17	6644594101EL Propeller (3x9-7/8"x9"-f) UR	Buy now
17	6644594301EL Propeller (3x9-7/8 x8 -f) UR	Buy now
17	6644594500EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
17	6644594701EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
17	6644594902EL Propeller (3x9-7/8 x13 -f) UR	Buy now
17	6644595200EL Propeller (3x9-7/8 x14 -f) UR	Buy now
17	6644595400EL Propeller (3x9-7/8 x12 -f) UR	Buy now

Repair Kit 1



Ref	Part	
1	61TW000102 Gasket kit	Buy now
2	9310225M04 Oil seal(6h4)	Buy now
3	9310116M36 Oil seal(6a8)	Buy now
4	9321058M21 O-ring (683)	Buy now
5	61N11181A1 Gasket, cylinder head 1	Buy now
6	61T11193A0 Gasket, head cover 1	Buy now
7	65512414A1 Gasket, cover	Buy now
8	6K841122A1 Gasket, exhaust inner cover	Buy now
9	6K841124A1 Gasket, exhaust outer cover	Buy now
10	64813645A0 Gasket, manifold 1	Buy now
11	61N1419800 Gasket	Buy now
12	9321040659 O-ring(36y)	Buy now
13	6L21438400 Gasket, float chamber	Buy now
14	68945113A1 Gasket, upper casing	Buy now
15	64813621A1 Gasket, valve seat	Buy now

Repair Kit 1



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E

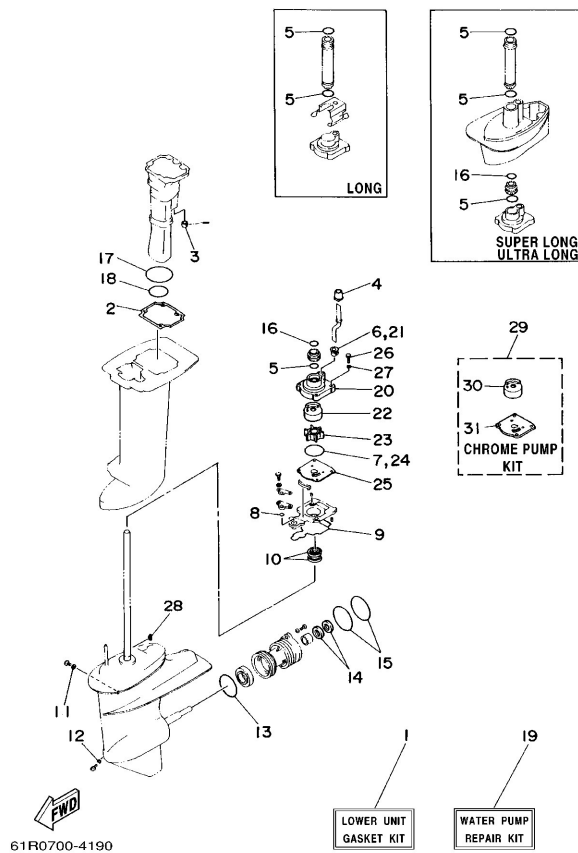
Ref	Part	
16	9321032738 O-ring(1wg)	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	61NW009300 Carburetor repair kit	Buy now
19	61N1439200 Valve, needle	Buy now
20	6E51438601 Pin, float	Buy now
21	6L21438500 Float	Buy now
22	6L21439900 Gasket	Buy now
23	50M1435500 Plug	Buy now
24	6L21439800 Gasket	Buy now

Repair Kit 2



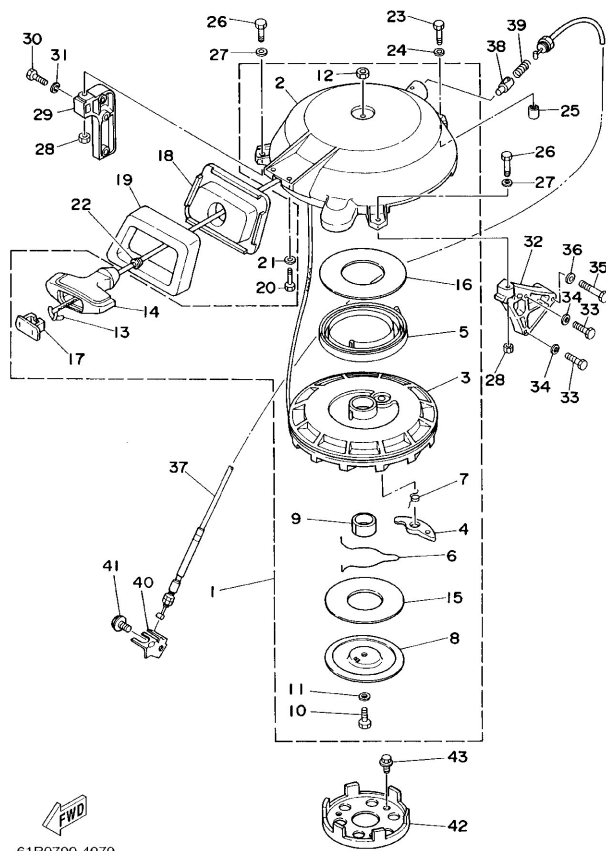
Ref	Part	
1	61NW0001E1 Lower Unit Gasket Kit	Buy now
2	66441134A0 Gasket, exhaust manifold	Buy now
3	6894113500 Gasket, Exhaust Manifold L,U,X	Buy now
3	6A84113500 Gasket, exhaust manifold 3 S	Buy now
4	6894436600 Damper, water seal 2	Buy now
5	9321026240 O-ring UN	Buy now
6	6L24436700 Damper, water seal 3	Buy now
7	9321045161 O-ring	Buy now
8	9321006ME6 O-ring	Buy now
9	61N4531500 Packing, lower casing	Buy now
10	9310122067 Oil seal (22x36x6-663)	Buy now
11	9043008020 Gasket	Buy now
13	9321064ME7 O-ring	Buy now
14	9310120M07 Oil seal	Buy now
15	9321065M50 O-ring	Buy now

Repair Kit 2



Ref	Part	
16	9321022164 O-ring S,U,X	Buy now
17	6894114100 Seal, exhaust 1	Buy now
18	6894114200 Seal, exhaust 2	Buy now
19	61NW007801 Water pump rear kit	Buy now
20	61N4431101 Housing, water pump	Buy now
22	61N4432201 Insert, cartridge	Buy now
23	6H44435202 Impeller	Buy now
25	61N4432300 Outer plate, cartridge	Buy now
26	9709506040 Bolt (682)	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	9028003024 Key, woodruff(662)	Buy now
29	61NW00780A Chrome Pump Kit	Buy now
30	61N4432241 Insert, cartridge	Buy now
31	61N4432340 Outer plate, cartridge	Buy now

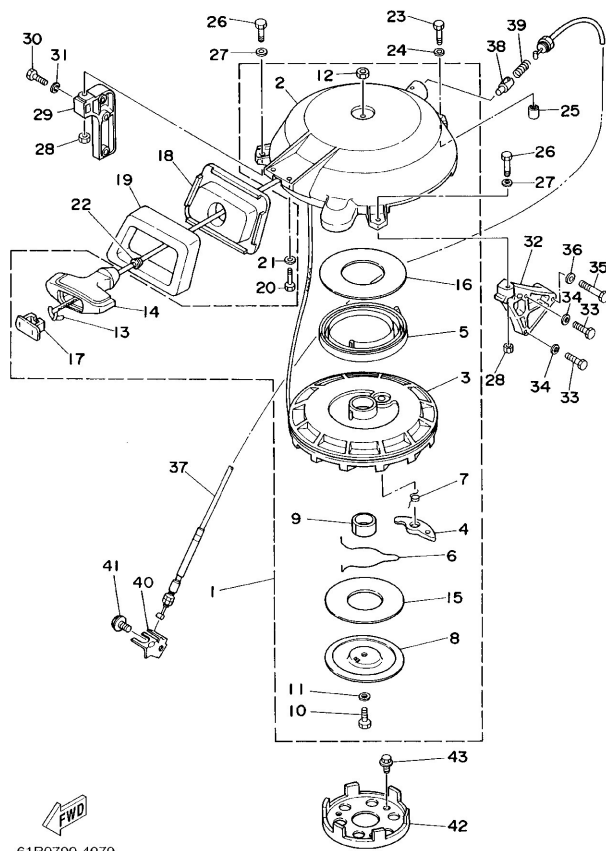
Starter



B

Ref	Part	
1	61NW157110 Starter assembly	Buy now
2	61N1571110 Case, starter	Buy now
3	6G01571401 Drum, sheave	Buy now
4	6F51574101 Pawl, drive	Buy now
5	6F51571301 Spring, starter	Buy now
6	61N1571500 Spring, drive plate	Buy now
7	61N1573400 Spring, return	Buy now
8	6F51571601 Drive, plate	Buy now
9	6G01575400 Bushing 2	Buy now
10	9731308030 Bolt	Buy now
11	6F51572601 Washer, lock	Buy now
12	9530308700 Nut(661)	Buy now
13	* item_description	Buy now
14	6891575501 Handle, starter	Buy now
15	6F51576400 Collar	Buy now

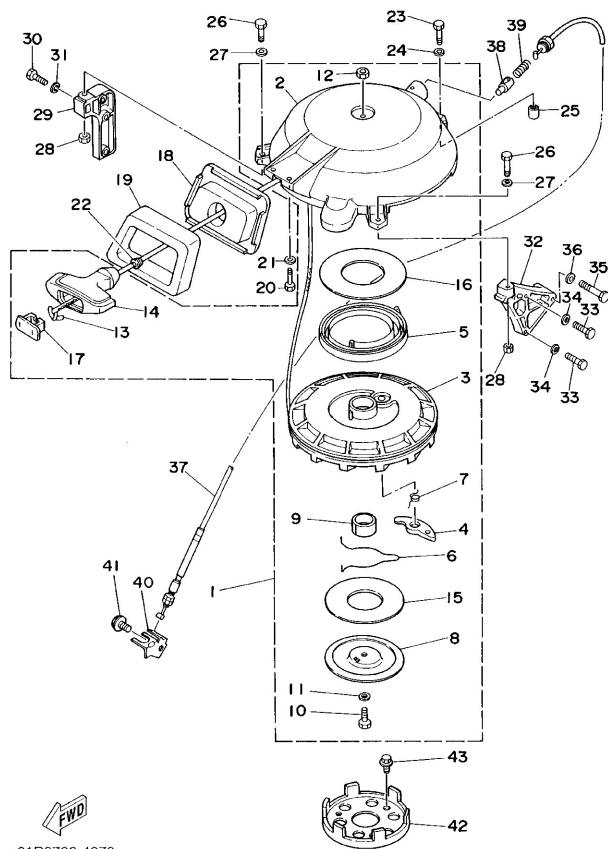
Starter



B

Ref	Part	
16	6F51573900 Washer, thrust 2	Buy now
17	6F51577902 Cover	Buy now
19	61N1576200 Seal, rubber 2	Buy now
20	9709506016 Bolt, hexagon deep recess	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	6A01578900 Damper	Buy now
23	9709506035 Bolt(j52)	Buy now
25	9953010014 Pin, dowel	Buy now
28	9538006600 Nut(661)	Buy now
29	6H7157710194 Stay 1	Buy now
30	9701306025 Bolt(62y)	Buy now
31	9290306600 Washer, plain (646)	Buy now
32	656157720094 Stay 2	Buy now
35	9701306045 Bolt, hexagon	Buy now
37	61T1577000 Cable comp., starter stop	Buy now

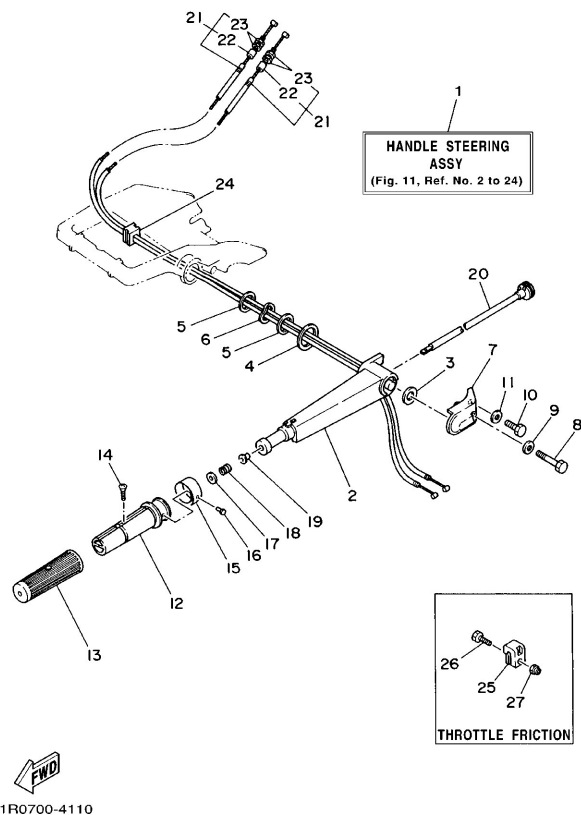
Starter



B

Ref	Part	
38	6561574800 Plunger, starter stop	Buy now
39	9050110227 Spring, comprreshion(656)	Buy now
40	61T157744094 Stay 4	Buy now
41	9709506010 Bolt	Buy now
42	6F51572301 Pully, starter	Buy now
43	9010508M10 Bolt (6a0)	Buy now

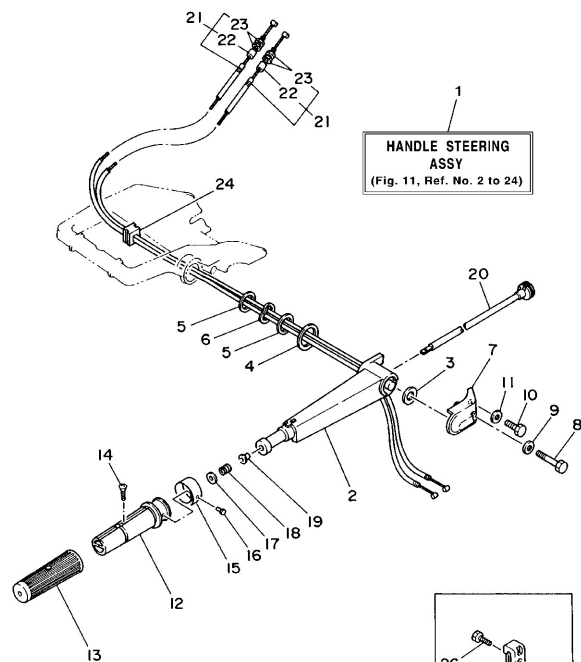
Steering



C

Ref	Part	
2	68942111014D Handle, steering	Buy now
3	9056014076 Spacer 648421550000	Buy now
4	9020234043 Spacer Handle 2 (648)	Buy now
5	9020128M00 Rondelle, Plate	Buy now
6	9020628M07 Rondelle, Ondulee	Buy now
7	68942112014D Handle, steering	Buy now
8	9709506050 Bolt(jf7)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9709506020 Bolt(7u8)	Buy now
12	6644211900 Grip, steering handle	Buy now
13	6F642177A0 Rubber, handle	Buy now
14	9014905M13 Screw, countersunk	Buy now
15	6894213730 Indicator, Throttle	Buy now
16	9026902M09 Rivet(6l5)	Buy now
17	9290310600 Washer, plate	Buy now

Steering

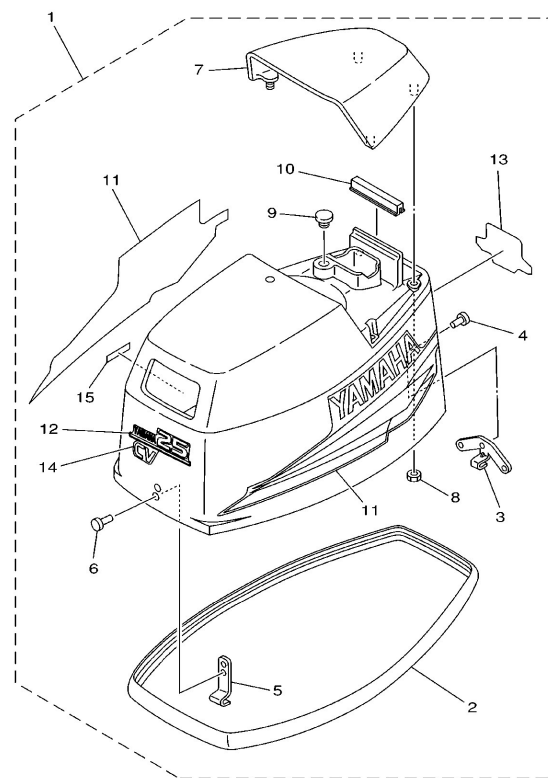


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C

Ref	Part	
18	9050123215 Spring (655)	Buy now
19	9038608032 Bushing (650)	Buy now
20	6894213800 Lever, throttle	Buy now
21	61N2631100 Cable, throttle 1	Buy now
22	9012306M00 Bolt(6A9)	Buy now
23	9017006183 Nut, hexagon(664)	Buy now
24	61N2632600 Grommet	Buy now
25	6564212601 Piece, friction	Buy now
27	9018506062 Nut selflocking (656)	Buy now

Top Cowling

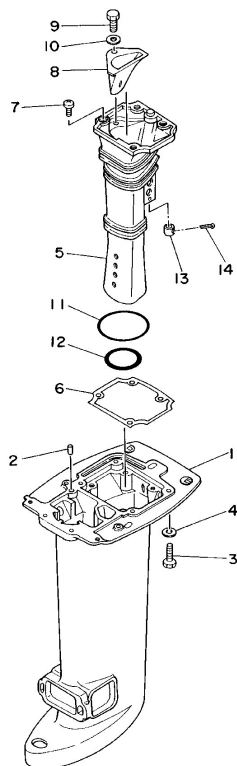



61R0010-0010

A

Ref	Part	
2	6G04261500 Seal	Buy now
3	6894264700 Holder, clamp band	Buy now
4	9026604M01 Rivet (689)	Buy now
5	6G04265102 Hook	Buy now
6	9026604M00 Rivet 2 (662)	Buy now
8	9017906M24 Nut(6j8)	Buy now
9	9048014M14 Grommet (6e0)	Buy now
10	61N4262800 Seal	Buy now
11	61RW007010 Graphic Set	Buy now
12	61R4267710 Graphic, Front	Buy now
12	61T4267710 Graphic, rear	Buy now
13	61R4267810 Graphic, rear	Buy now
13	61T4267810 Graphic, rear	Buy now
14	61R42683F0 Mark, Cowling CV	Buy now
15	6E04419111 Indicator, shift	Buy now

Upper Casing



61R0700-4140

D

Ref	Part	
1	68945111044D Casing, upper S	Buy now
1	68945111134D Casing, Upper L	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	9707508030 Bolt, hexagon (fj1)	Buy now
4	9299508600 Washer, plain (663)	Buy now
5	68941131005B Manifold Exhaust	Buy now
6	66441134A0 Gasket, exhaust manifold	Buy now
7	9788006016 Screw pan head	Buy now
8	689411370094 Guide Exhaust	Buy now
9	9709508020 Bolt, hexagon	Buy now
11	6894114100 Seal, exhaust 1	Buy now
12	6894114200 Seal, exhaust 2	Buy now
13	6894113500 Gasket, Exhaust Manifold L	Buy now
13	6A84113500 Gasket, exhaust manifold 3 S	Buy now
14	9149030025 Pin cotter	Buy now

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