



Yamaha 25VMH 2001

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

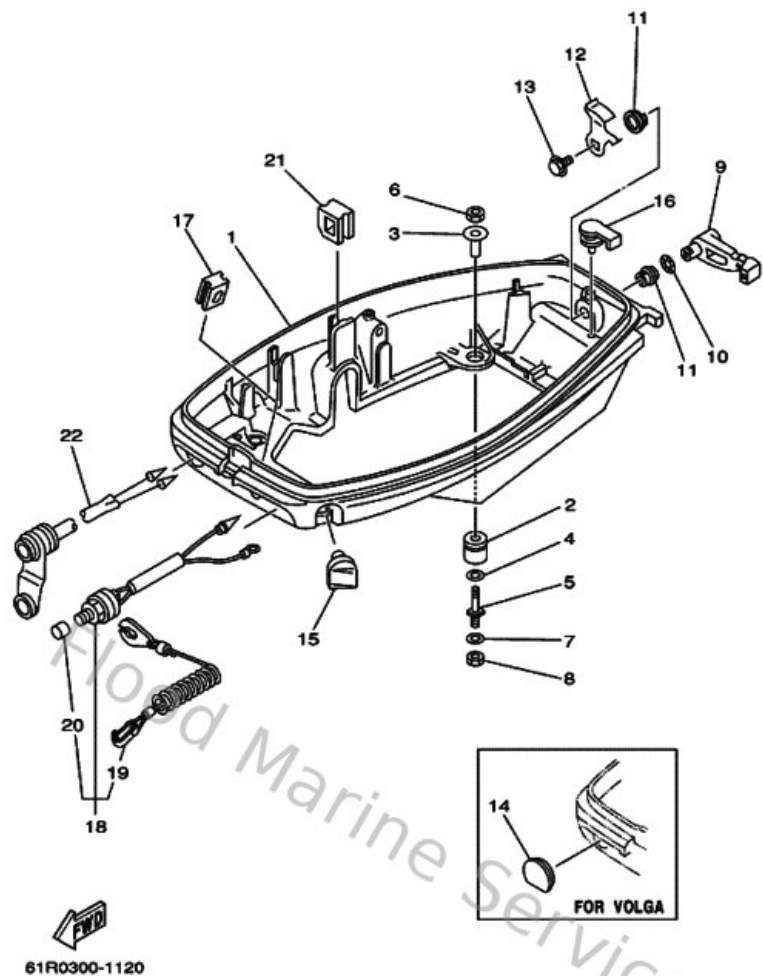
Authorised Yamaha Dealers



Contents

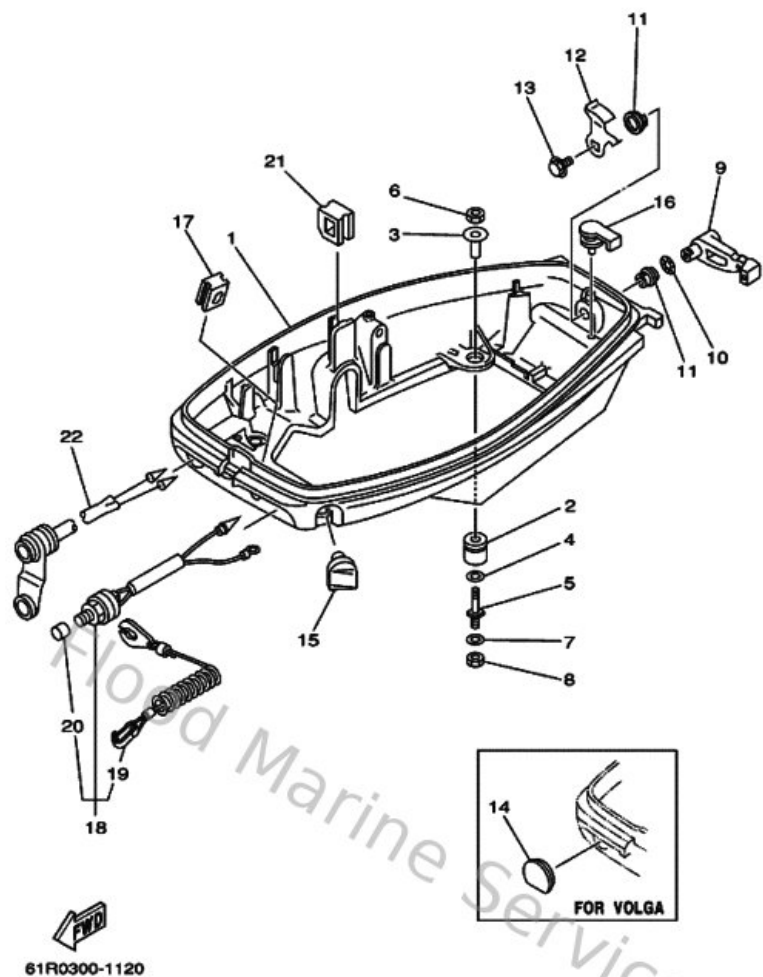
Bottom Cowling	3
Bracket 1	5
Bracket 2	8
Carburetor	11
Control	13
Crankshaft & Piston	16
Cylinder & Crankcase	18
Electrical 1	21
Fuel	23
Fuel Tank	26
Fuel Tank 2	27
Generator	28
Intake	30
Lower Casing & Drive 1	32
Lower Casing & Drive 2	36
Repair Kit 1	38
Repair Kit 2	40
Starter	42
Steering	45
Top Cowling	47
Upper Casing	48

Bottom Cowling



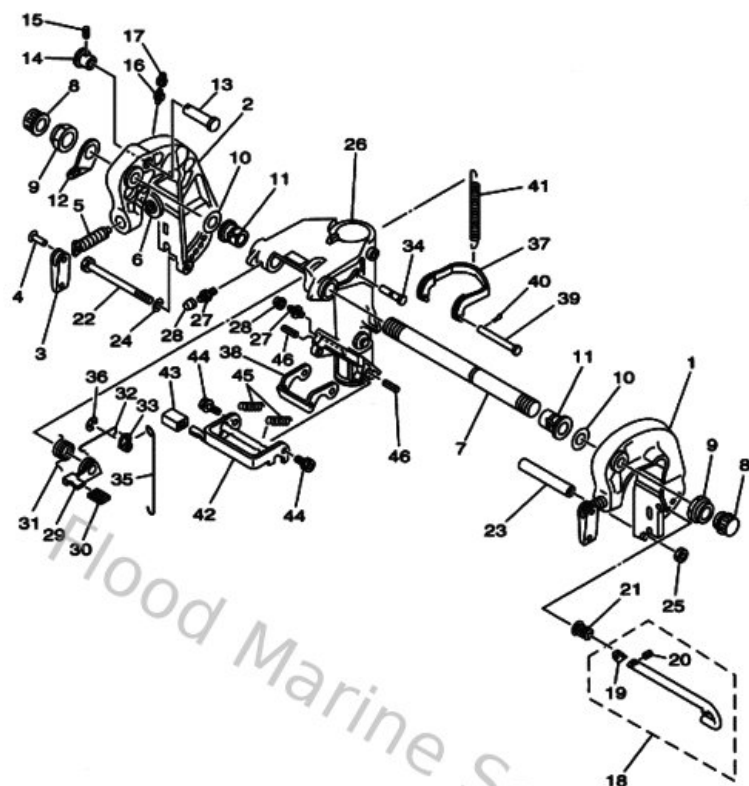
Ref	Part	
1	68942711044D Cowling, bottom 1	Buy now
2	9048015M0600 Grommet (689)	Buy now
3	9038708M2500 Collar (689)	Buy now
4	9020108M8700 Washer (6g0)	Buy now
5	6G0427960000 Bolt 1	Buy now
6	953800870000 Nut(661)	Buy now
7	929950860000 Washer, plain (663)	Buy now
9	689428150000 Lever, clamp 1	Buy now
10	902061205200 Washer, wave (666)	Buy now
11	903861206900 Bush(666)	Buy now
12	689428160000 Lever, clamp 2	Buy now
13	9011906M7300 Bolt(gh1)	Buy now
14	682427240000 Grommet	Buy now
15	689427250100 Grommet	Buy now
16	647425230000 Spacer, friction	Buy now

Bottom Cowling



Ref	Part	
17	61N263260000 Grommet	Buy now
18	6E9825750200 Engine stop switch assembly	Buy now
19	682825560000 Lanyard, stop switch	Buy now
20	6898257Y0000 Cap	Buy now
21	9048017M0800 Grommet (689)	Buy now
22	682843810000 2p concent 1	Buy now

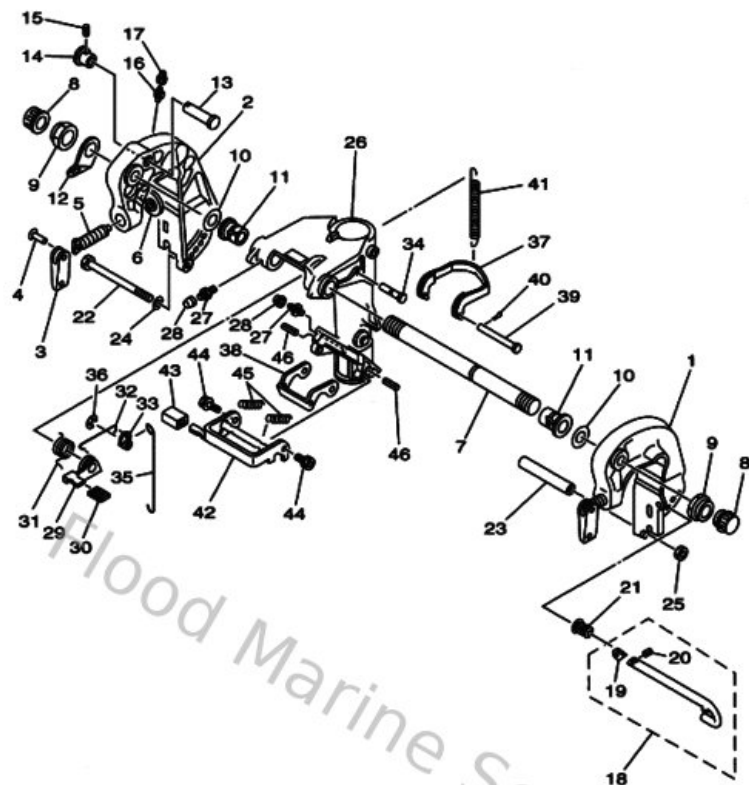
Bracket 1



FWD
69R0010-1150

Ref	Part	
1	68943111034D Bracket, clamp 1	Buy now
2	68943112024D Bracket, clamp 2	Buy now
3	6E0431180100 Handle, transom clamp	Buy now
4	9024304M0100 Pin(6a1)	Buy now
5	9014914M0300 Screw(6j8)	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6J8431310100 Bolt, clamp bracket	Buy now
8	6G5431450100 Cap, clamp bracket	Buy now
9	901852204300 Nut, self-locking	Buy now
10	9020122M0300 Washer, plate(64j)	Buy now
11	9038622M6700 Bush(6a9)	Buy now
12	6J8431130100 Plate, clamp bracket	Buy now
13	689431910000 Shaft, stopper	Buy now
14	689431920100 Knob, stopper	Buy now
15	916903001600 Pin, spring	Buy now

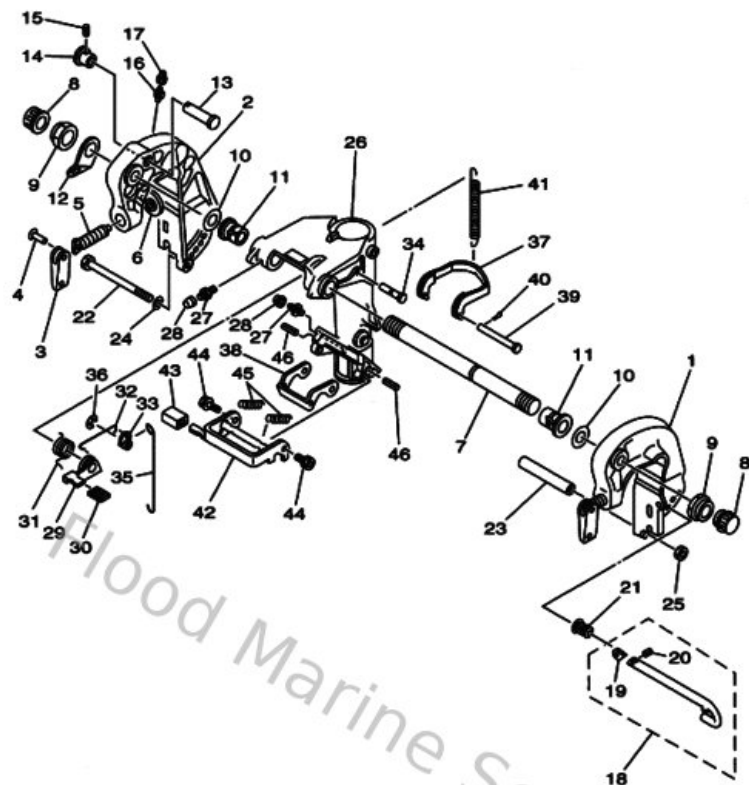
Bracket 1



FWD
69R0010-1150

Ref	Part	
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	689431600000 Tilt rod assembly	Buy now
19	689431650000 Plate, tilt lock	Buy now
20	916903000800 Pin. spring(656)	Buy now
21	9050210M0700 Spring, conical(6k3)	Buy now
22	901010833900 Bolt, hexagon (656)	Buy now
23	903870901900 Collar	Buy now
24	929950860000 Washer, plain (663)	Buy now
25	953800860000 Nut (661)	Buy now
26	68943311034D Bracket, swivel 1	Buy now
29	689436310000 Lever, tilt 1	Buy now
30	689436330000 Cover, tilt lever	Buy now
31	689436430000 Spring, torsion	Buy now
32	689436160000 Rod, tilt lock 1	Buy now

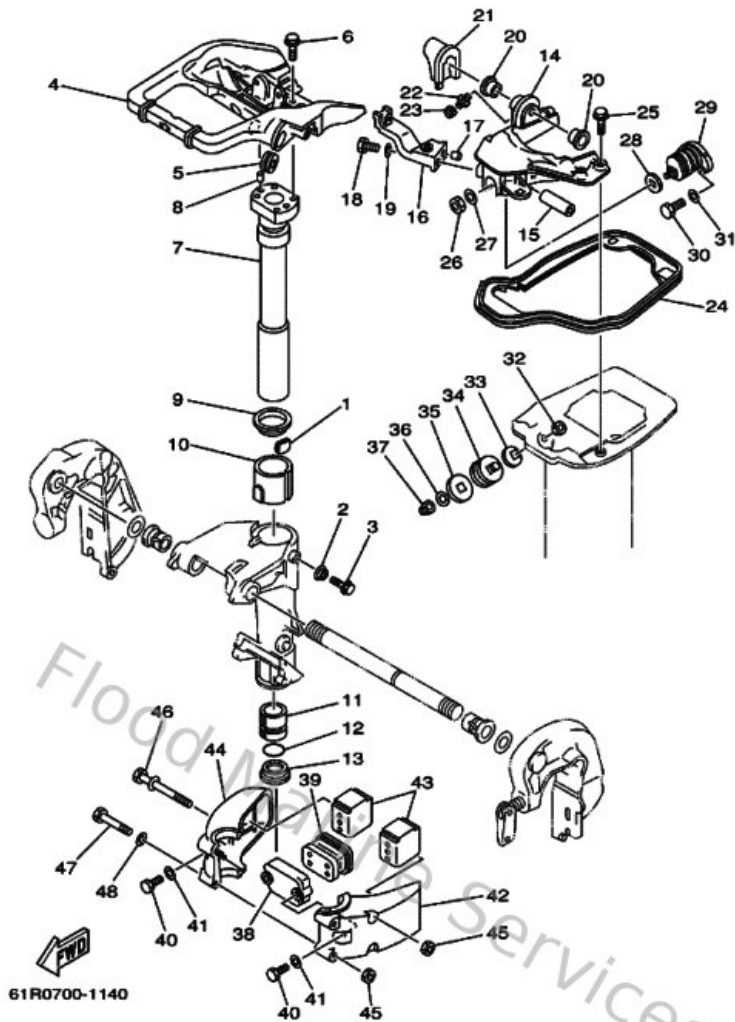
Bracket 1



FWD
69R0010-1150

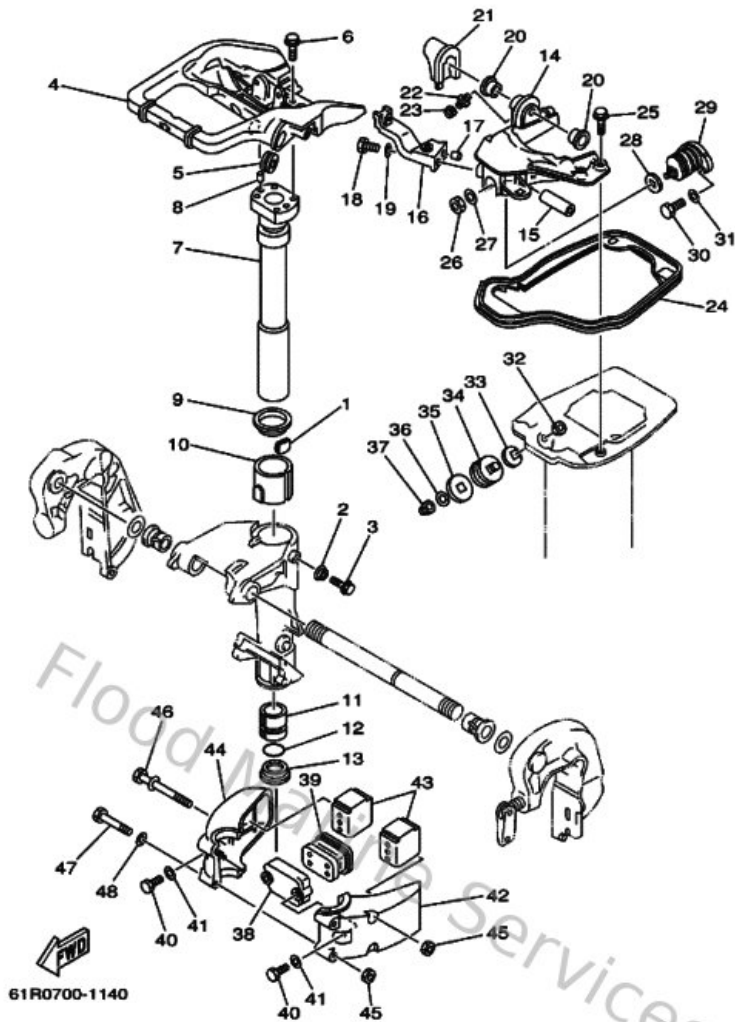
Ref	Part	
33	648436420000 Lever, tilt 2	Buy now
34	9024906M2200 Pin(6a9)	Buy now
35	648436170000 Rod, tilt lock 2	Buy now
36	990800560000 Circlip(22k)	Buy now
37	689436140100 Plate, tilt lock	Buy now
38	648436150000 Plate, tilt lock 2	Buy now
39	902400504700 Pin with hole(655)	Buy now
40	914901601000 Pin, cotter	Buy now
41	9050630M2700 Spring, tension(6a4)	Buy now
42	689436810100 Lever, shallow water drive 1	Buy now
43	682433180100 Cover	Buy now
44	9010906M1800 Bolt (689)	Buy now
45	9050616M1700 Spring, tension (689)	Buy now
46	916904003500 Pin, spring (689)	Buy now

Bracket 2



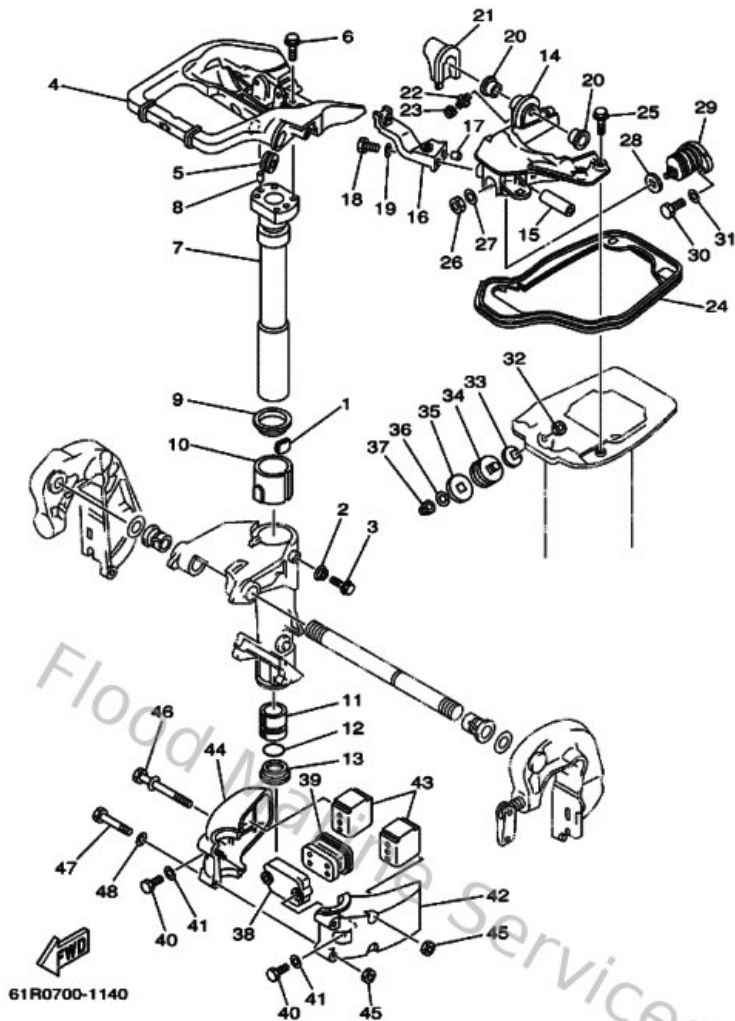
Ref	Part	
1	648425280000 Plate, friction	Buy now
2	689433730100 Seal, damper	Buy now
3	9010506M1800 Bolt (689)	Buy now
4	68942511024D Bracket, Steering	Buy now
5	904802904500 Grommet 648425510000	Buy now
6	9010506M0700 Bolt (689)	Buy now
7	689425210094 Shaft, steering pivot	Buy now
8	936081206300 Pin, dowel (626)	Buy now
9	902094701600 Washer 648425350000	Buy now
10	9038647M2200 Bushing (695)	Buy now
11	903863809000 Bushing (664)	Buy now
12	932103716000 O-ring (6g8)	Buy now
13	903863802200 Bush(648-42539-00)	Buy now
14	6484451801CA Bracket comp.	Buy now
15	9038710M3900 Collar (689)	Buy now

Bracket 2



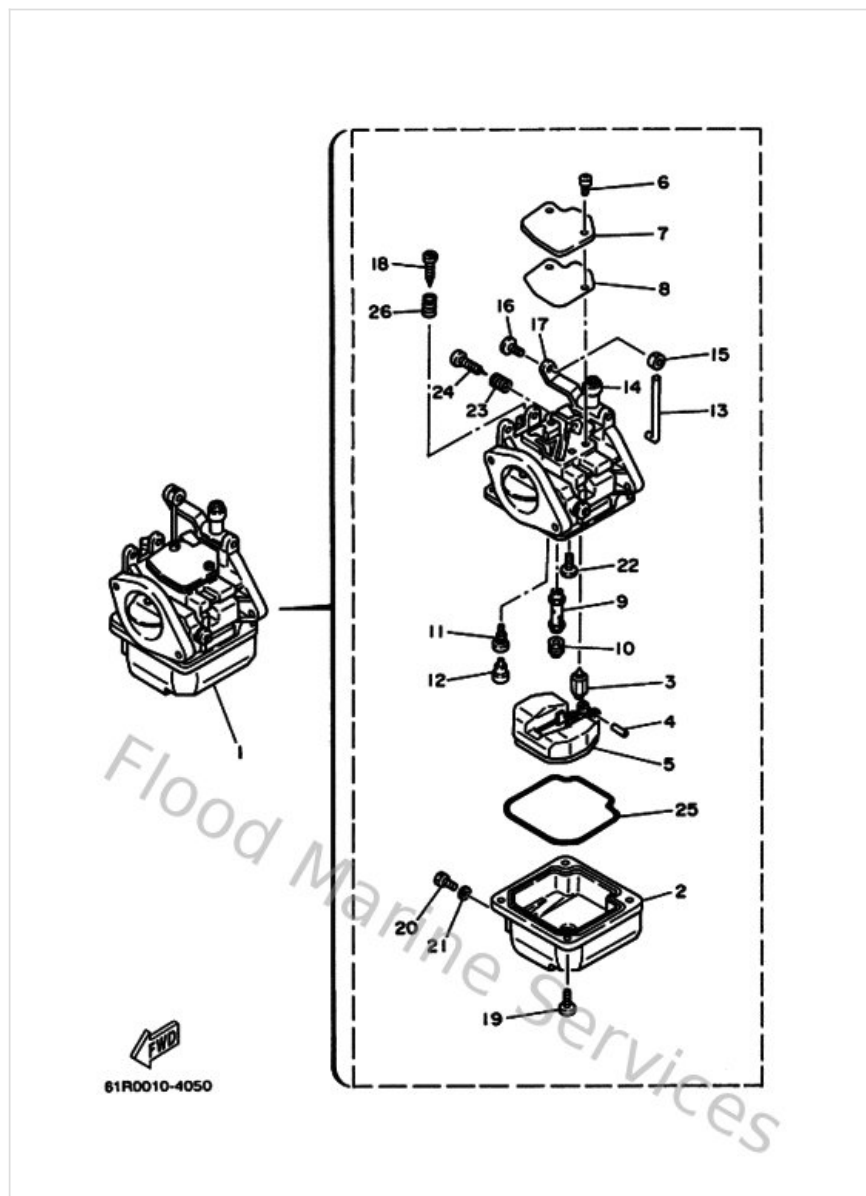
Ref	Part	
16	648445190094 Bracket	Buy now
17	936061201900 Pin, dowel (614)	Buy now
18	970950601800 Bolt (fj0)	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	9038112M0100 Bush, solid(6a4)	Buy now
21	689427180000 Rubber, seal 3	Buy now
22	9370006M0300 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	689427160000 Rubber, Seal 1	Buy now
25	9010506M0800 Bolt (689)	Buy now
26	9017010M4200 Nut	Buy now
27	929901020000 958-69527-00 washer, plain	Buy now
28	64844591A000 Gasket	Buy now
29	689445160000 Mount damper, upper front	Buy now
30	970950602000 Bolt(7u8)	Buy now

Bracket 2



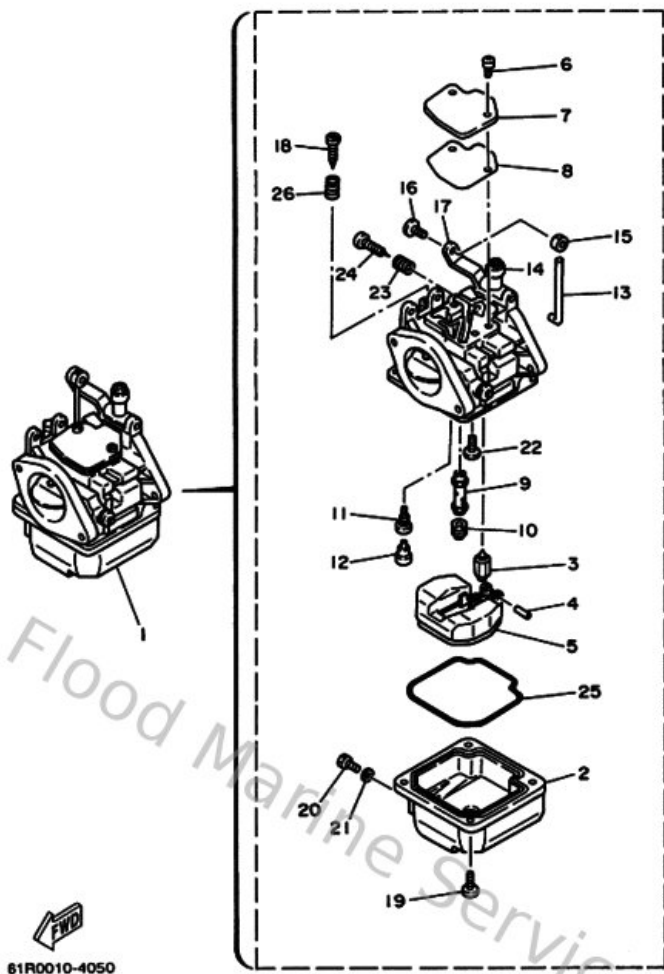
Ref	Part	
31	929950660000 Washer, plain (646)	Buy now
34	664445140094 Mount damper, upper side	Buy now
35	66444591A000 Gasket	Buy now
37	9017610M0100 Nut, crown	Buy now
38	689445530094 Cover, lower mount	Buy now
39	689445570000 Mount damper, lower front	Buy now
40	970750802500 Bolt, hexagon deep recess	Buy now
41	929950860000 Washer, plain (663)	Buy now
42	68944551014D Housing, lower mount rubber 1	Buy now
43	689445550000 Mount damper, lower side	Buy now
44	68944552018D Housing, lower mount rubber 2	Buy now
45	953800860000 Nut (661)	Buy now
46	9011908M0300 Bolt (689)	Buy now
47	970800806500 Bolt (gk02)	Buy now

Carburetor



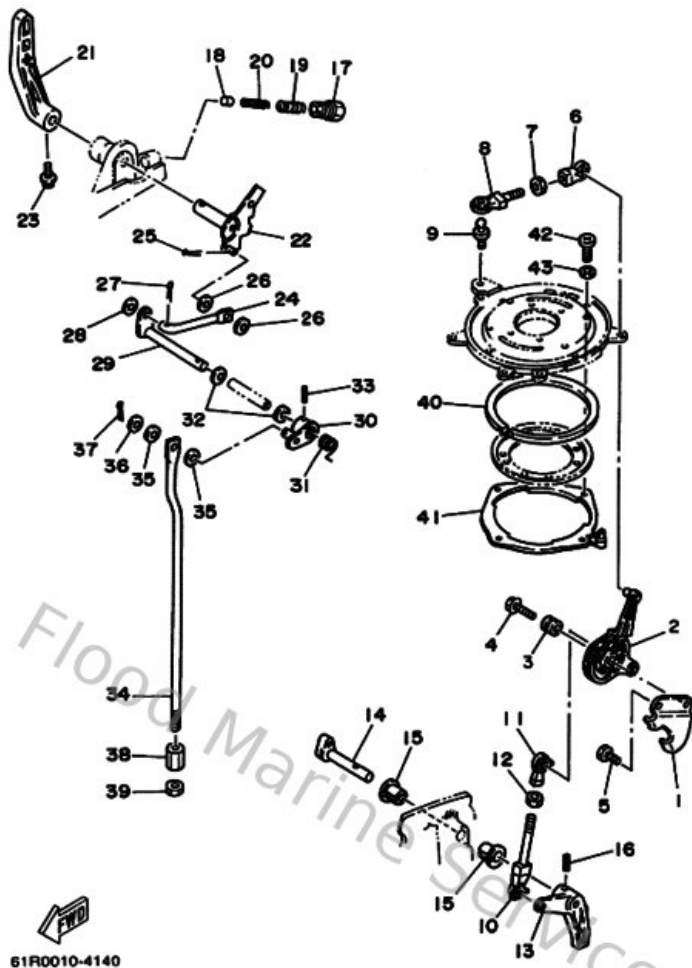
Ref	Part	
1	61N143010400 Carburetor assembly 1	Buy now
2	61N143810000 Body, float chamber	Buy now
3	61N143920000 Valve, needle	Buy now
4	6E5143860100 Pin, float	Buy now
5	6L2143850000 Float	Buy now
6	985800401000 Screw, pan head (e56)	Buy now
7	6L2141570000 Cover, mixing	Buy now
8	6L2143990000 Gasket	Buy now
9	61N143410000 Nozzle, main	Buy now
10	61N143436800 Jet, main (#135)	Buy now
11	6L2143423400 Jet, pilot (# 68)	Buy now
12	50M143550000 Plug	Buy now
13	6J0143791000 Rod2	Buy now
14	626426580000 Bushing	Buy now
15	677412260000 End, throttle lever (carb)	Buy now

Carburetor



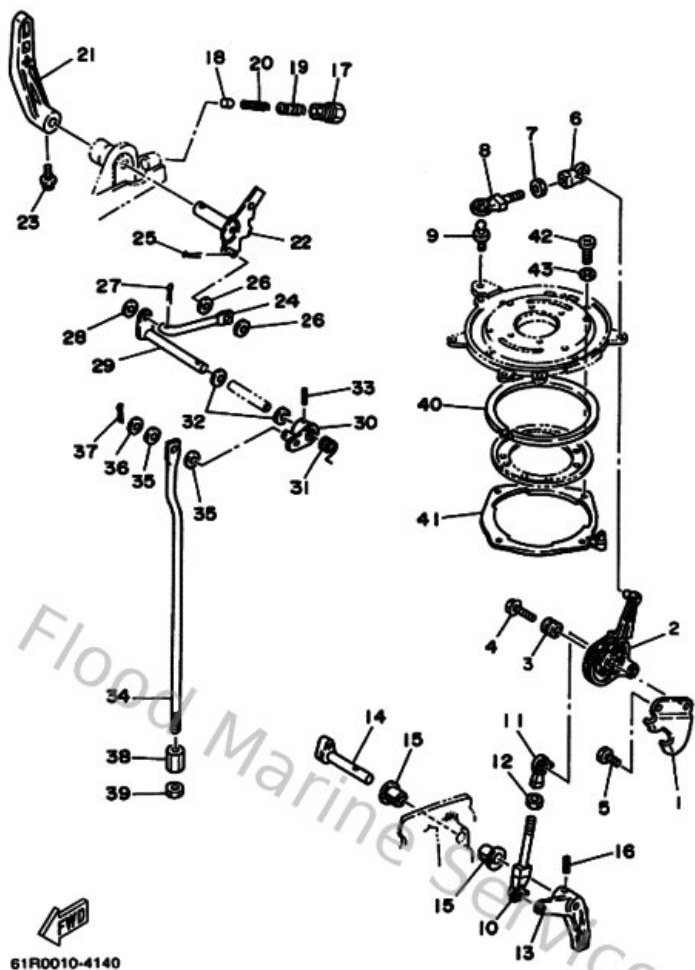
Ref	Part	
16	677143270100 Screw	Buy now
17	61N412160000 Sheave Shaft Accel. Link	Buy now
18	664143210100 Screw, throttle	Buy now
19	979800411200 Screw, pan head (686)	Buy now
20	677143830100 Screw, drain	Buy now
21	6L2143980000 Gasket	Buy now
22	989800400600 Screw, bind(6l2)	Buy now
23	646142120100 Spring, pilot adjusting	Buy now
24	61N143230000 Screw, air adjusting	Buy now
25	6L2143840000 Gasket, float chamber	Buy now
26	61N142120000 Spring, pilot adjusting	Buy now

Control



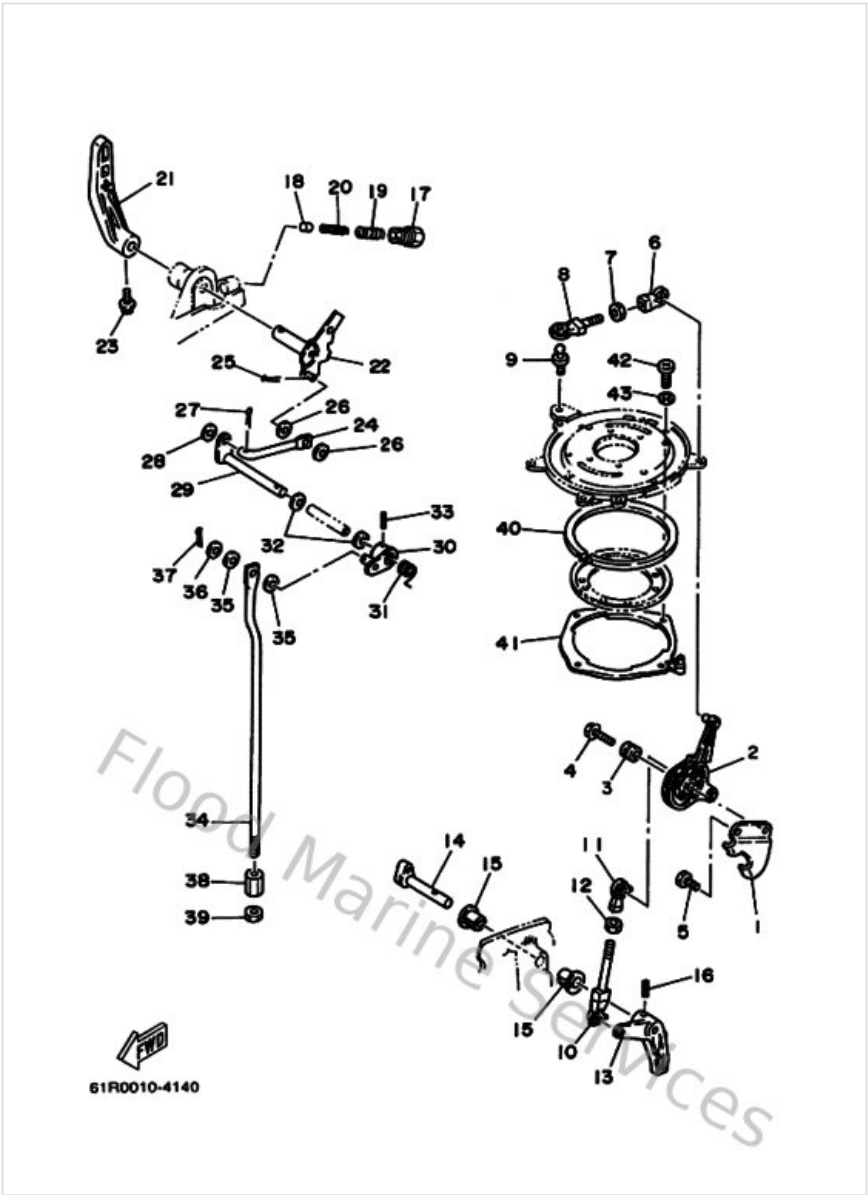
Ref	Part	
1	689144970000 Stay, throttle wire	Buy now
2	61N416310094 Lever, magneto control	Buy now
3	9038706M0200 Collar (664)	Buy now
4	9011906M4900 Bolt, with washer	Buy now
5	970950601200 Bolt(gh1)	Buy now
6	6H1412370000 Joint, link	Buy now
7	953800570000 Nut (656)	Buy now
8	679412410100 Rod, link	Buy now
9	663855180000 Joint, ball	Buy now
10	689421690100 Joint	Buy now
12	953800560000 Nut, hexagon (663)	Buy now
13	689421548094 Lever, throttle control	Buy now
14	656421530094 Shaft, throttle control	Buy now
15	903861000900 Bushing 6484418600	Buy now
16	916904001800 Pin spring(664)	Buy now

Control



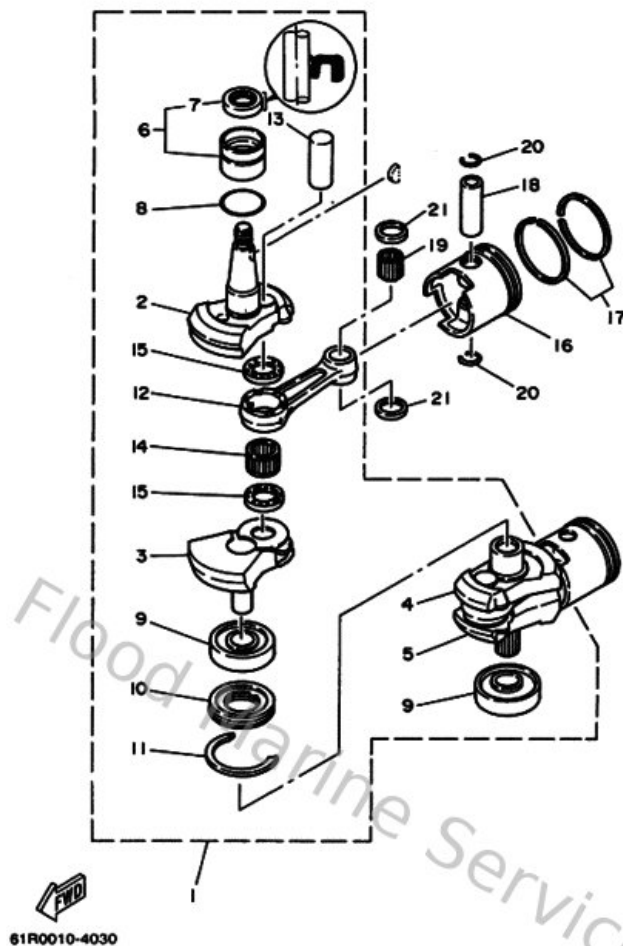
Ref	Part	
17	664427150000 Bushing 2	Buy now
18	664441670000 Plunger, shift cam	Buy now
19	9050114M0700 Spring, compresion (664)	Buy now
20	9050109M0800 Spring, compresion (664)	Buy now
21	68944111018D Handle, gear shift	Buy now
22	664441130100 Cam plate, handle	Buy now
23	9010506M0700 Bolt (689)	Buy now
24	664441420000 Joint	Buy now
25	914901601000 Pin, cotter	Buy now
26	902020600700 Washer plate 626441880000	Buy now
27	914901201200 Pin, cotter (6g8)	Buy now
28	929900560000 Washer, plain (646)	Buy now
29	689441210100 Lever, shift rod 1	Buy now
30	689441250000 Lever, shift rod 2	Buy now
31	9050814M1300 Spring (689)	Buy now

Control



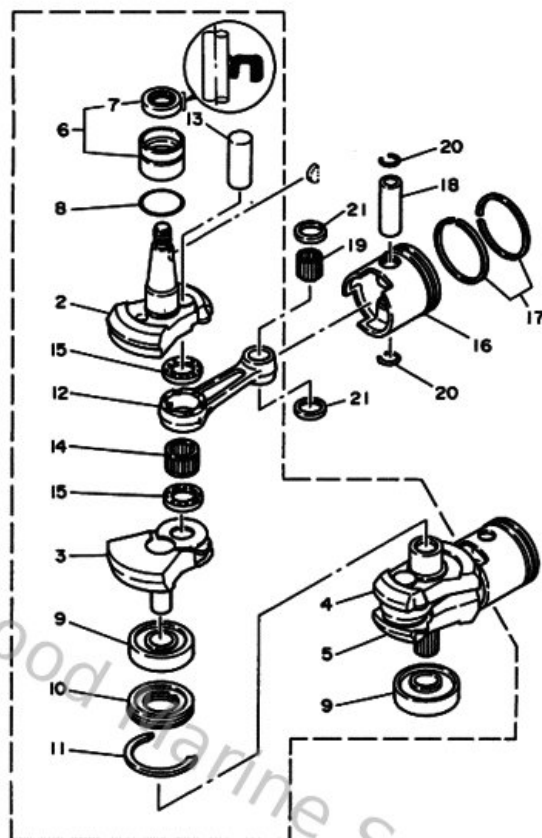
Ref	Part	
32	902021002400 Washer plate 648441880000	Buy now
33	916904001600 Pin, spring (648)	Buy now
34	61N441430000 Rod, shift	Buy now
37	914902001000 Pin, cotter	Buy now
38	61N441460000 Connector, shift rod	Buy now
39	953800660000 Nut(661)	Buy now
40	676416110000 Retainer, magneto base 1	Buy now
41	676416130000 Plate, base friction	Buy now
42	978800501200 Screw,pan head (646)	Buy now

Crankshaft & Piston



Ref	Part	
1	61N114000100 Crankshaft Assembly	Buy now
2	61N114120100 Crank 1	Buy now
3	61N114220000 Crank 2	Buy now
4	61N114320000 Crank 3	Buy now
5	61N114420000 Crank 4	Buy now
6	93311632V400 Bearing, cylindrical(61n)	Buy now
7	9310232M0700 Oil seal (697)	Buy now
8	932104215900 O-ring (647)	Buy now
9	93306305U300 Bearing(6j8)	Buy now
10	61N115150000 Seal, labyrinth 1	Buy now
11	934406205700 Cir clip (656)	Buy now
12	689116510000 Rod, connecting	Buy now
13	689116810100 Pin, crank	Buy now
14	93310624U500 Brg,cyl-cal roller 37g (689)	Buy now
15	9020924M0300 Washer, plate (689)	Buy now

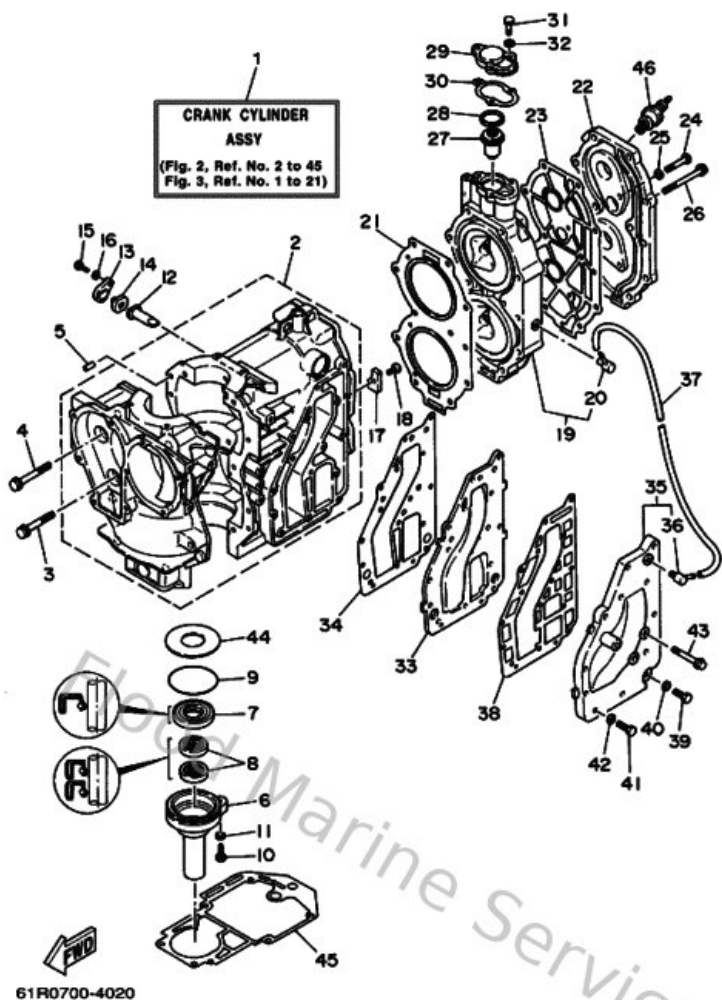
Crankshaft & Piston



61R0010-4030

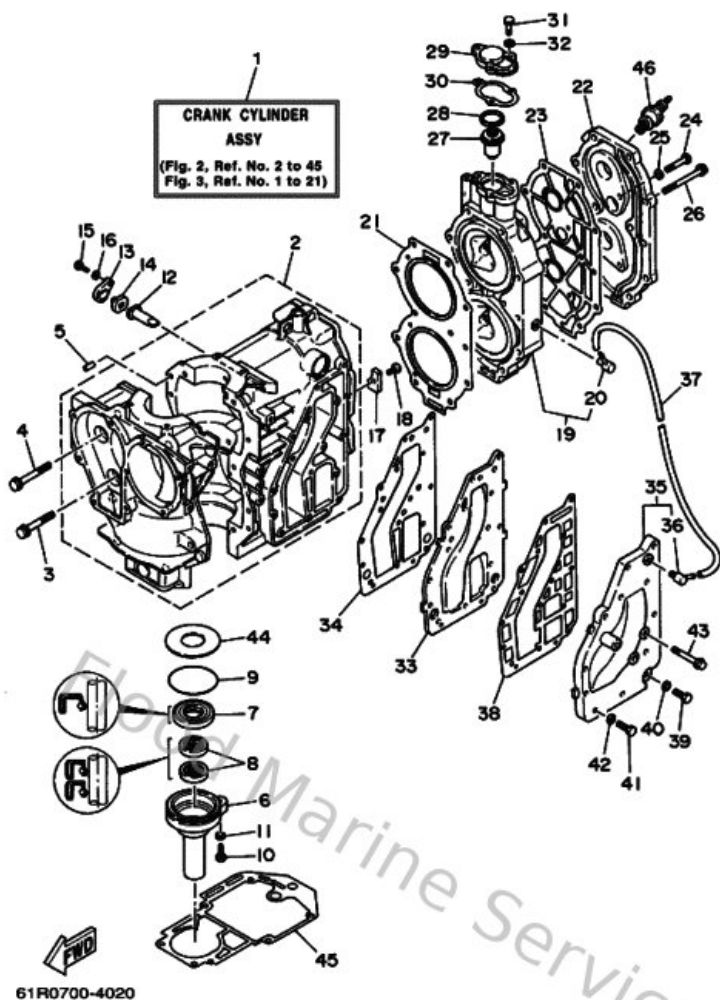
Ref	Part	
16	61N116310095 Piston (std)	Buy now
17	61N116050000 Piston ring set (0.50mm o/s)	Buy now
18	689116330000 Pin, piston	Buy now
19	9360220M0200 Pin, dowel b (664)	Buy now
20	688116340000 Clip, piston pin	Buy now
21	9020120M2700 Washer, plate (689)	Buy now

Cylinder & Crankcase



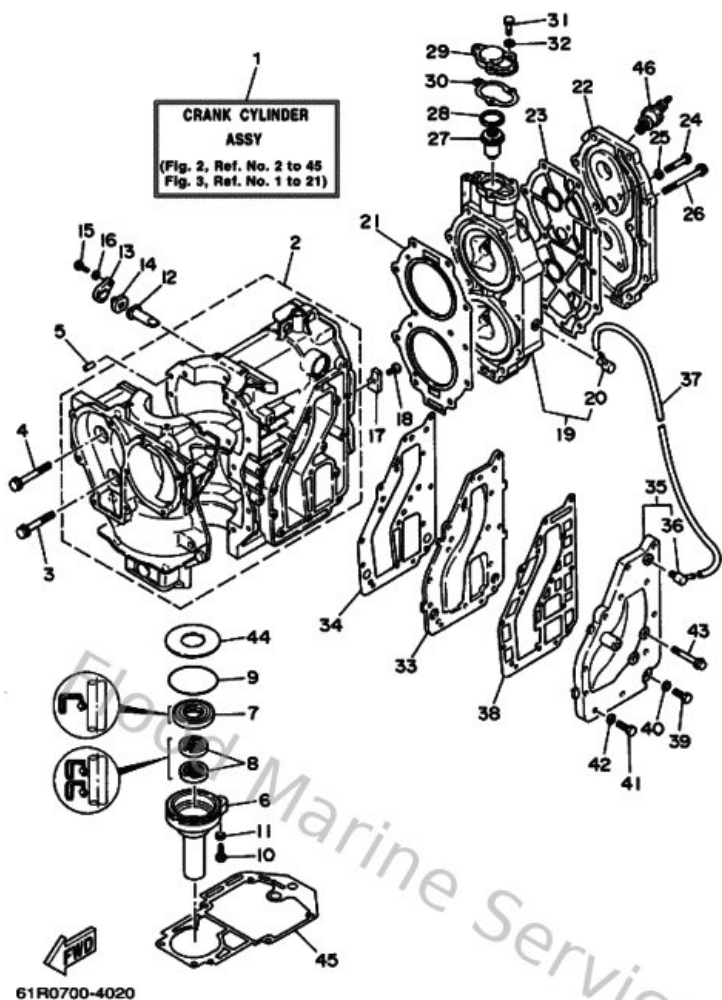
Ref	Part	
2	61N151000094 Crankcase assembly	Buy now
3	9011908M1800 Bolt, with washer	Buy now
4	9011908M6600 Bolt, with washer	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	68915396015B Housing, oil seal	Buy now
7	9310125M3500 Oil seal(6a4)	Buy now
8	9310116M3600 Oil seal(6a8)	Buy now
9	9321058M2100 O-ring (683)	Buy now
10	970950602200 Bolt(61k)	Buy now
11	929950660000 Washer, plain (646)	Buy now
12	6J8113250000 Anode	Buy now
13	6H3113270094 Cover, anode	Buy now
14	6H3113280000 Grommet, anode	Buy now
15	970130601600 Bolt, hexagon deep recess	Buy now
16	929030660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



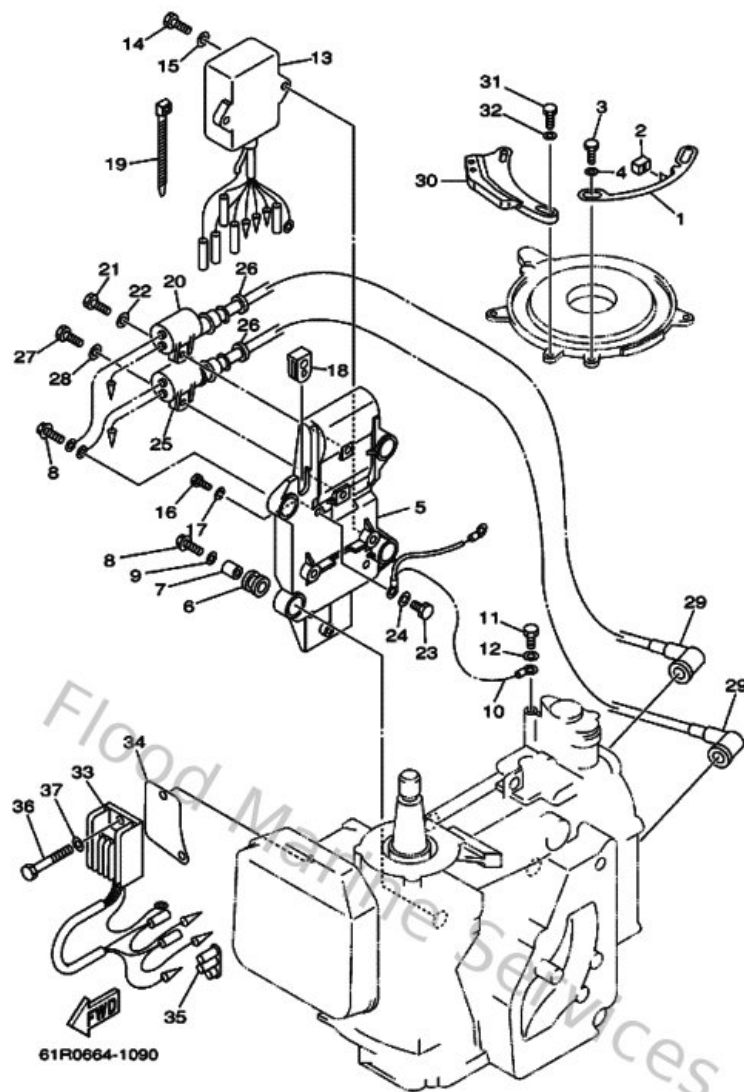
Ref	Part	
17	689113250000 Anode	Buy now
18	9015106M0200 Screw, countersunk	Buy now
19	61N11111011S Head, cylinder 1	Buy now
20	676113720000 Nipple, hose	Buy now
21	61N11181A100 Gasket, cylinder head 1	Buy now
22	61N11191019M Cover, cylinder head 1	Buy now
23	61T11193A100 Gasket, head cover 1	Buy now
24	970130602200 Bolt, hexagon	Buy now
25	929900660000 Washer, plain (646)	Buy now
26	9011908M2900 Bolt, with washer	Buy now
27	6E5124110100 Thermostat	Buy now
28	902012156700 Washer, plate (650)	Buy now
29	65512413019M Cover, thermostat	Buy now
30	65512414A100 Gasket, cover	Buy now
31	970130602000 Bolt(62y)	Buy now

Cylinder & Crankcase



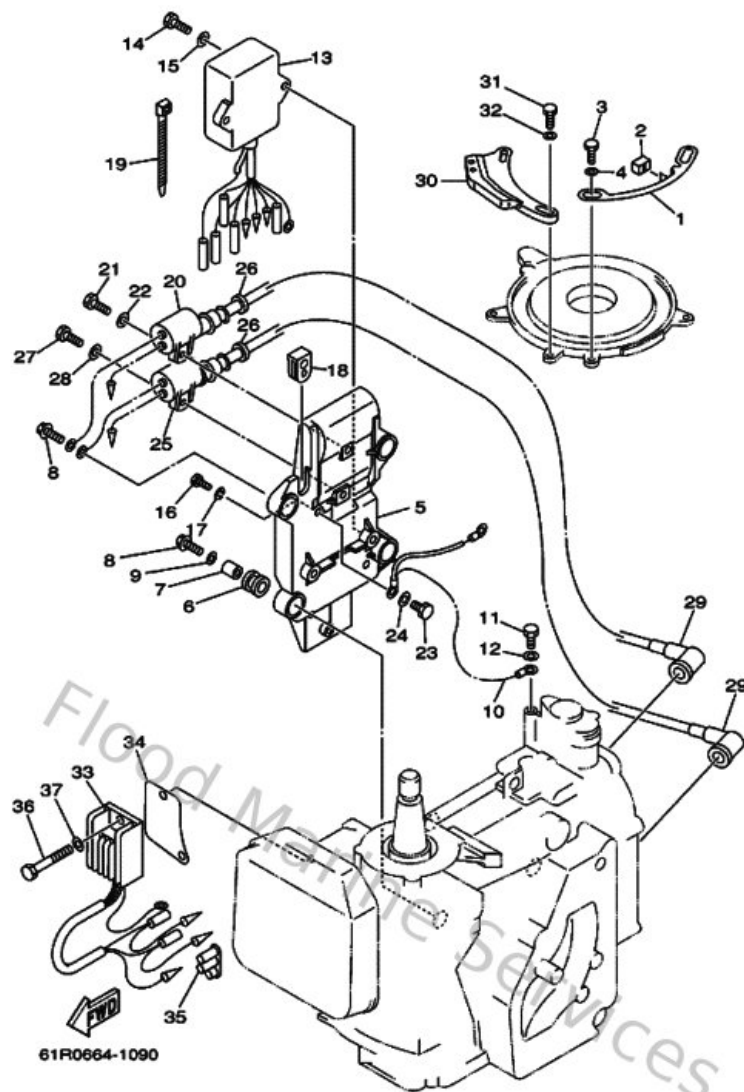
Ref	Part	
33	6K841121009M Inner cover,exhaust	Buy now
34	6K841122A100 Gasket, exhaust inner cover	Buy now
35	61N41123009M Outer Cover, Exhaust	Buy now
37	9044510M4300 Hose (I400)	Buy now
38	6K841124A100 Gasket, exhaust outer cover	Buy now
39	970130602500 Bolt(62y)	Buy now
41	970800603000 Bolt(jf7)	Buy now
43	975950655000 Bolt, hexagon w/w deep recess	Buy now
44	902015030600 Washer plate 648115870000	Buy now
45	68945113A100 Gasket, upper casing	Buy now
46	947020027100 Plug, spark (br7hs-10)	Buy now

Electrical 1



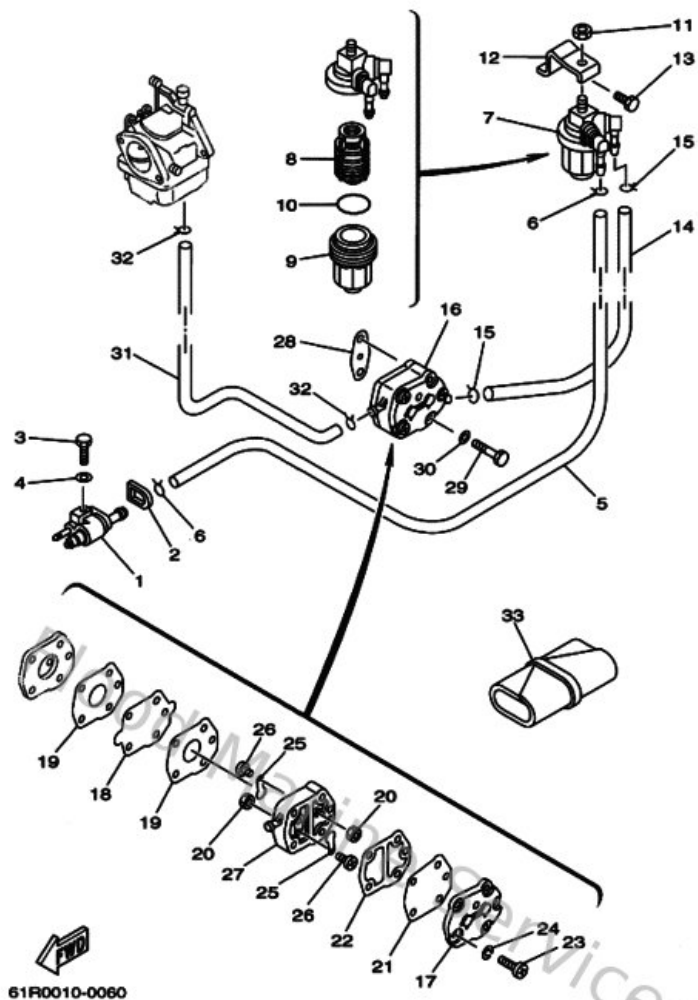
Ref	Part	
1	61N416150000 Stopper, magneto base	Buy now
2	61N441940100 Cap	Buy now
3	970950601000 Bolt	Buy now
4	929950660000 Washer, plain (646)	Buy now
5	61N855420094 Bracket	Buy now
6	61N823170000 Damper, ignition coil	Buy now
7	624425420000 Collar	Buy now
8	9011906M9500 Bolt, with washer	Buy now
9	9020106M3000 Washer, plate (6a1)	Buy now
10	61N825190100 Wire, earth lead	Buy now
11	970800601200 Bolt(gh1)	Buy now
12	929900610000 Washer(6a1)	Buy now
13	61N855401100 C.d.i. unit assembly	Buy now
14	970950602000 Bolt(7u8)	Buy now
15	929900660000 Washer, plain (646)	Buy now

Electrical 1



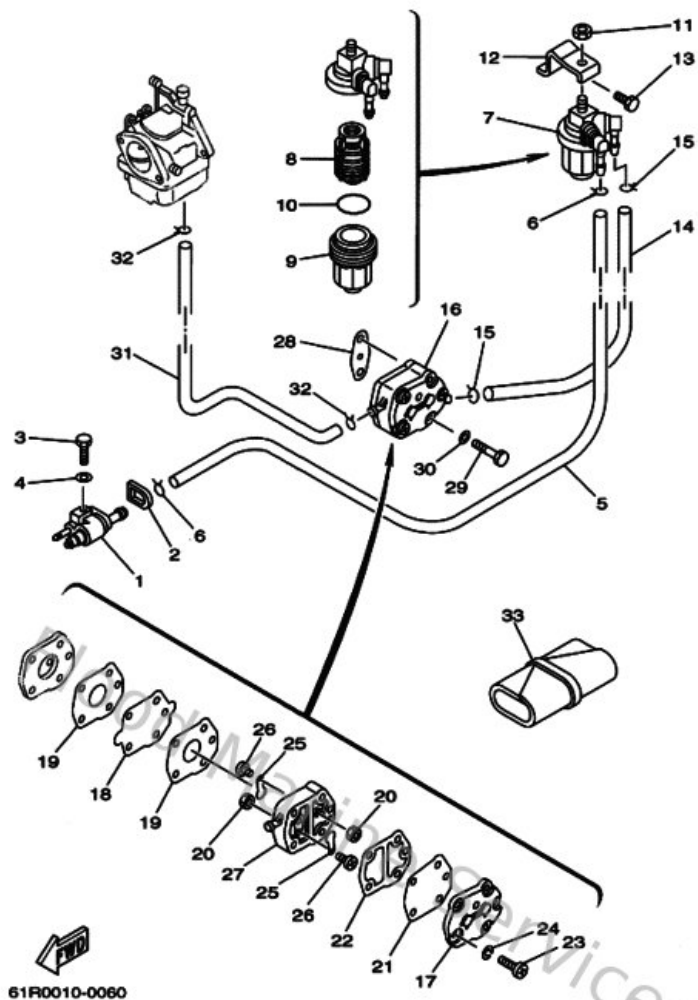
Ref	Part	
16	970900601200 Bolt(gh1)	Buy now
18	6H3819220000 Grommet	Buy now
19	80L263970000 Band	Buy now
20	6H5855700000 Ignition coil assembly	Buy now
25	61N855700000 Ignition coil assembly	Buy now
26	904802516100 Grommet(656)	Buy now
29	6G1823702100 Plug cap assembly	Buy now
31	970950501600 Bolt(6a1)	Buy now
32	929900560000 Washer, plain (646)	Buy now
33	6J8819600000 Rectifier & regulator assembly	Buy now
35	6E5825820000 Cap 1	Buy now
36	970130604500 Bolt, hexagon	Buy now
37	929030660000 Washer, plain (646)	Buy now

Fuel



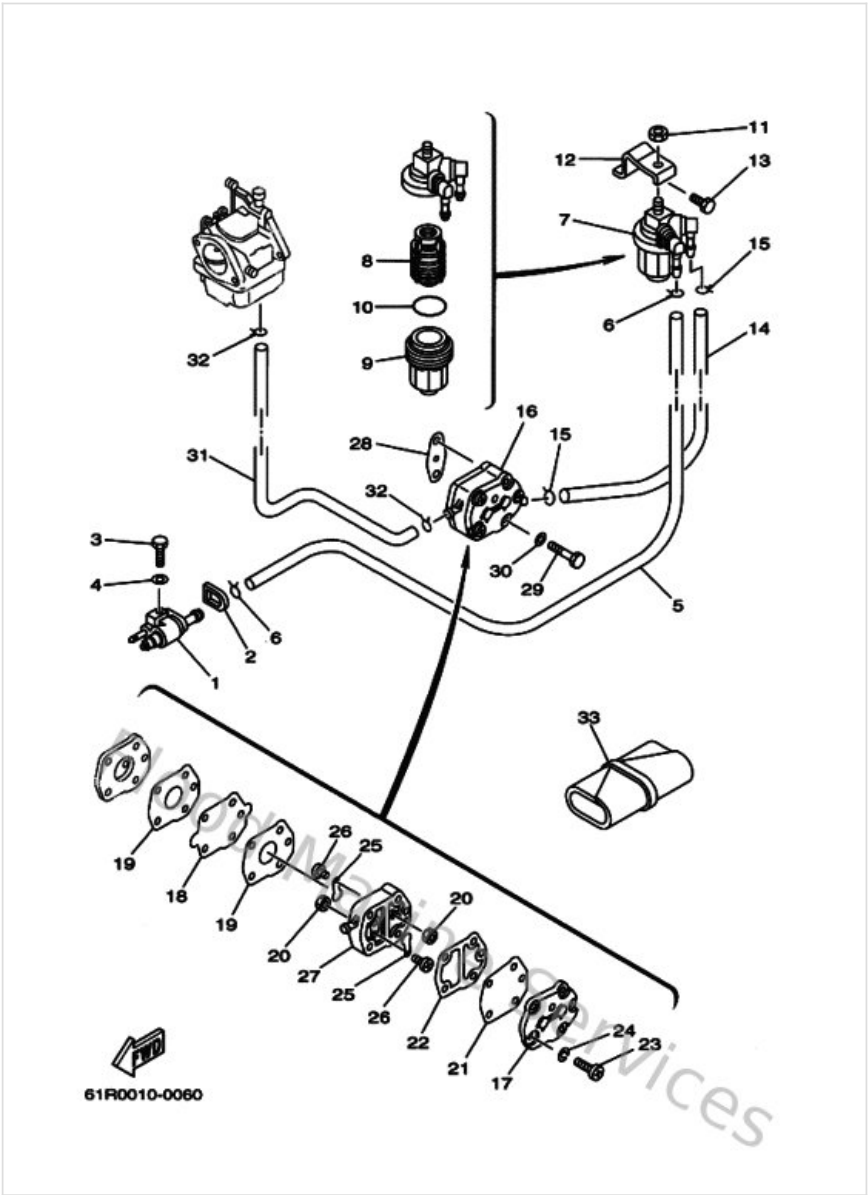
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	61N243290000 Seal	Buy now
3	970950602000 Bolt(7u8)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	9044509M7500 Hose (11500)	Buy now
6	904670800400 Clip, pipe 6162435600	Buy now
7	61N245601000 Filter assembly	Buy now
8	61N245630000 Element, filter	Buy now
9	61N245210000 Cup, filter	Buy now
10	932103273800 O-ring(1wg)	Buy now
11	988800810000 Nut, hex.	Buy now
12	61N245660100 Bracket, filter	Buy now
13	970130601400 Bolt(gj3)	Buy now
14	689243110000 Hose	Buy now
16	692244100000 Fuel pump assembly	Buy now

Fuel



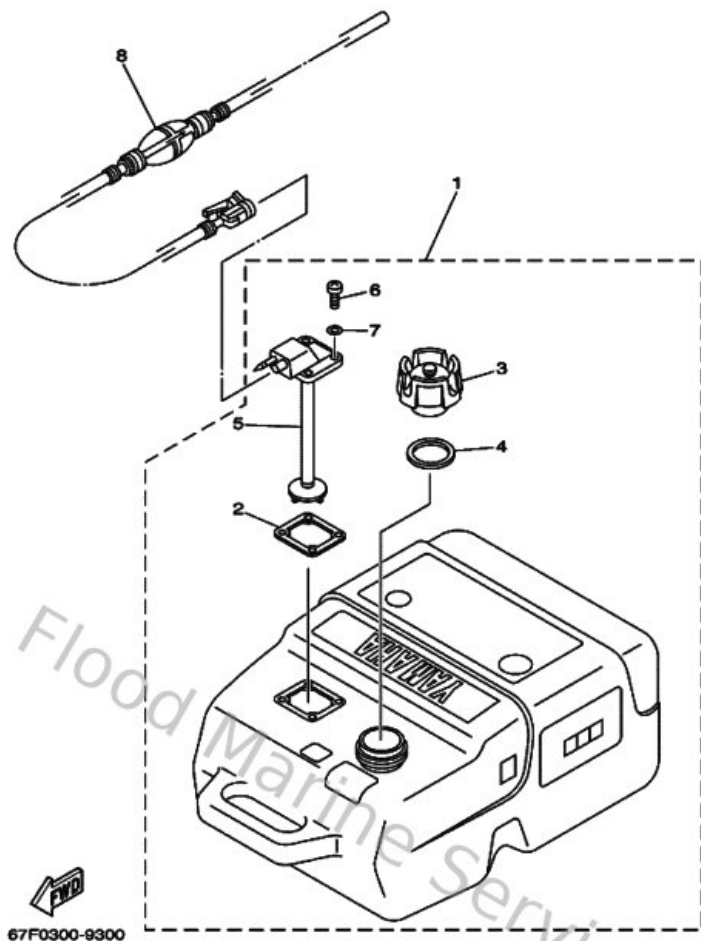
Ref	Part	
17	6A0244130000 Cover, pump	Buy now
18	692244110000 Diaphragm	Buy now
19	648244340100 Gasket, body	Buy now
20	953800360000 Nut (6g8)	Buy now
21	663244110000 Diaphragm	Buy now
22	648244350200 Gasket, body 2	Buy now
23	985030502800 Ybs86-530 screw,panhead	Buy now
24	929900510000 Ybs67-5 washer, spring	Buy now
25	6A0244210100 Valve, check	Buy now
26	6A0143250000 Screw, pan head	Buy now
27	6A0244120200 Body 1	Buy now
28	65024431A000 Gasket,fuel pump	Buy now
29	970950604000 Bolt (682)	Buy now
30	929950660000 Washer, plain (646)	Buy now
31	6A1243110000 Pipe 1	Buy now

Fuel



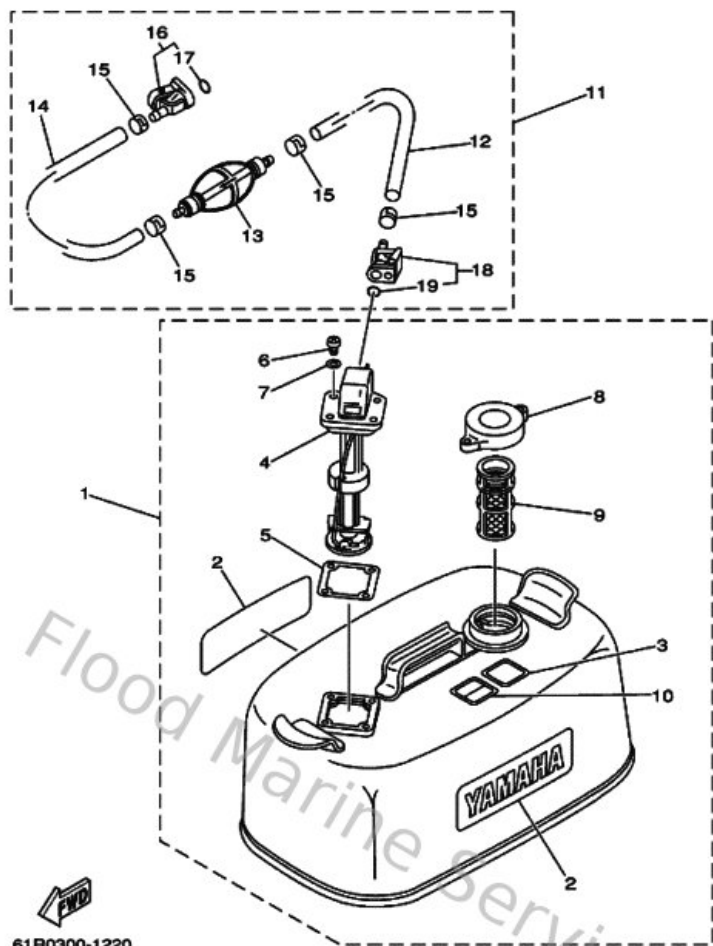
Ref	Part	
33	656W28100200 Tool kit	Buy now

Fuel Tank



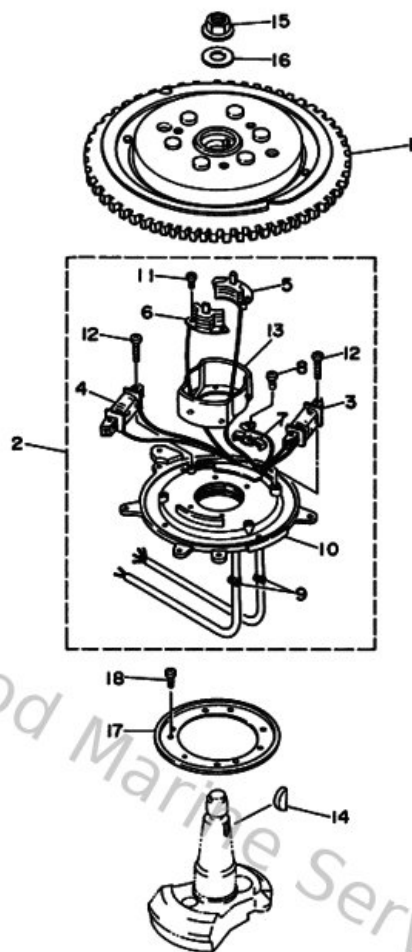
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Fuel Tank 2



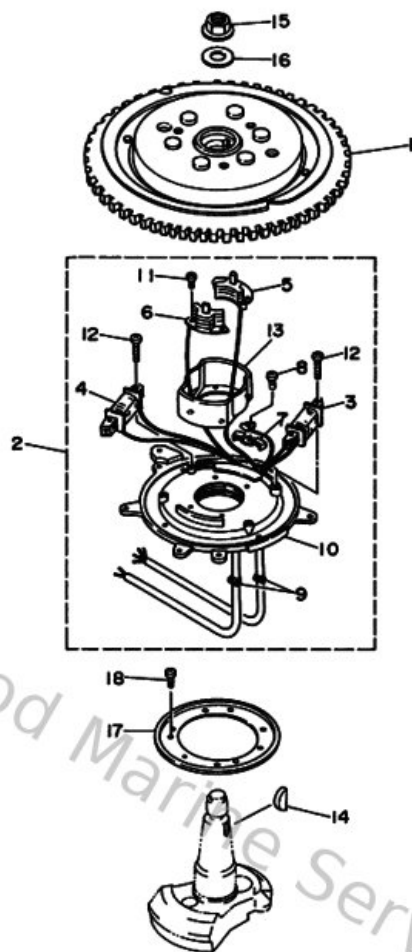
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
10	6Y1242546000 Graphic	Buy now
11	61J243060200 Fuel pipe comp. 1	Buy now
12	9044511M8100 Hose (I3000)	Buy now
13	61J243600000 Primer pump assembly	Buy now
14	9044511M0500 Hose (I1000)	Buy now
15	650243515100 Band 1	Buy now
16	6G1243050500 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050400 Fuel pipe joint comp. 2	Buy now

Generator



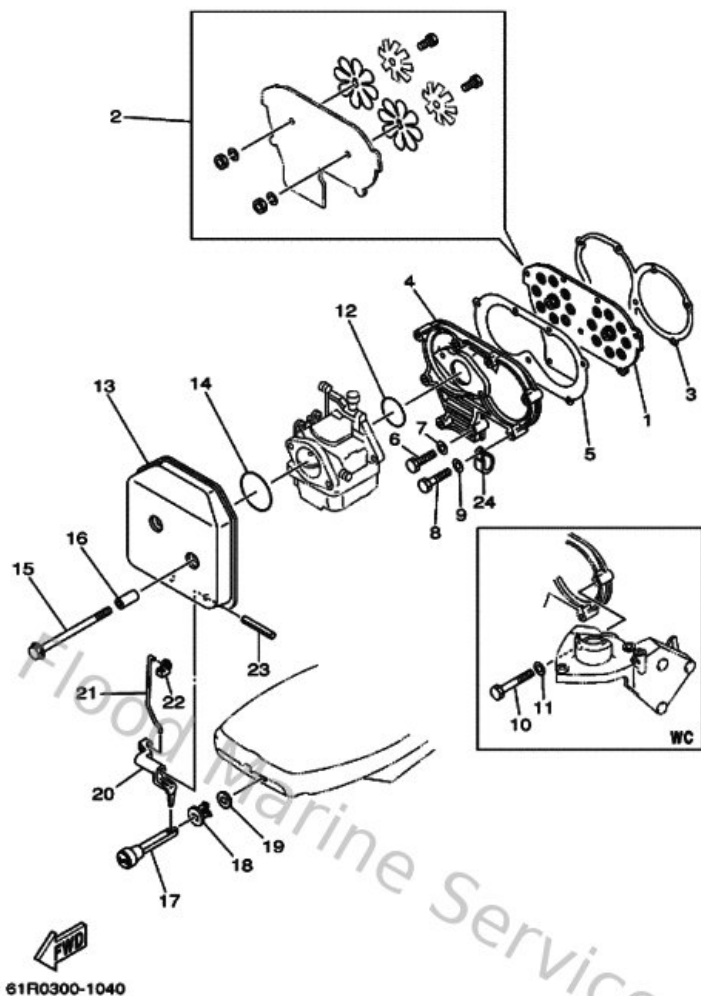
Ref	Part	
1	61T855501000 Rotor assembly	Buy now
2	61N855601000 Base Assembly	Buy now
3	61N855411900 Coil, charge	Buy now
4	61N813130900 Coil, lighting 1	Buy now
5	61N855430900 Coil, pulser	Buy now
6	61N855431900 Coil, pulser	Buy now
7	6E9813287000 Clamp	Buy now
8	978020400600 Screw, pan head(3xp)	Buy now
9	6E9855167000 Grommet	Buy now
11	976070411200 Screw, pan head	Buy now
12	976070612500 Screw, pan head (76t)	Buy now
13	61N855370000 Cover	Buy now
14	902800504900 Key, woodruff (12r)	Buy now
15	9017916M0500 Nut (689)	Buy now
16	9020116M4400 Washer (689)	Buy now

Generator



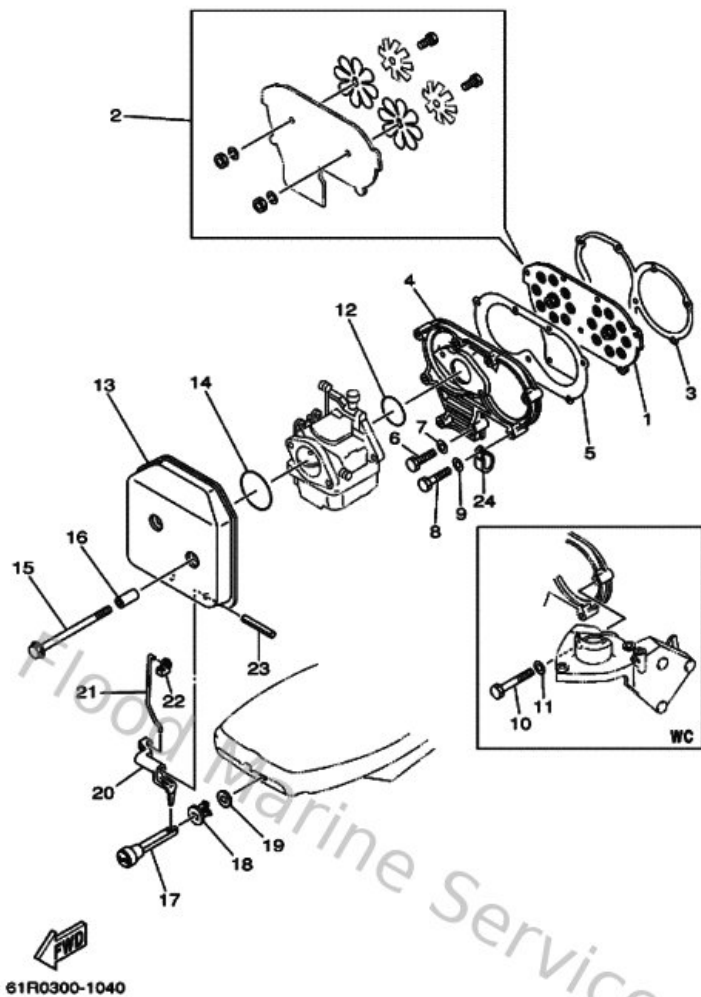
Ref	Part	
17	689416120100 Retainer, magneto base	Buy now
18	978800601000 Screw pan head	Buy now

Intake



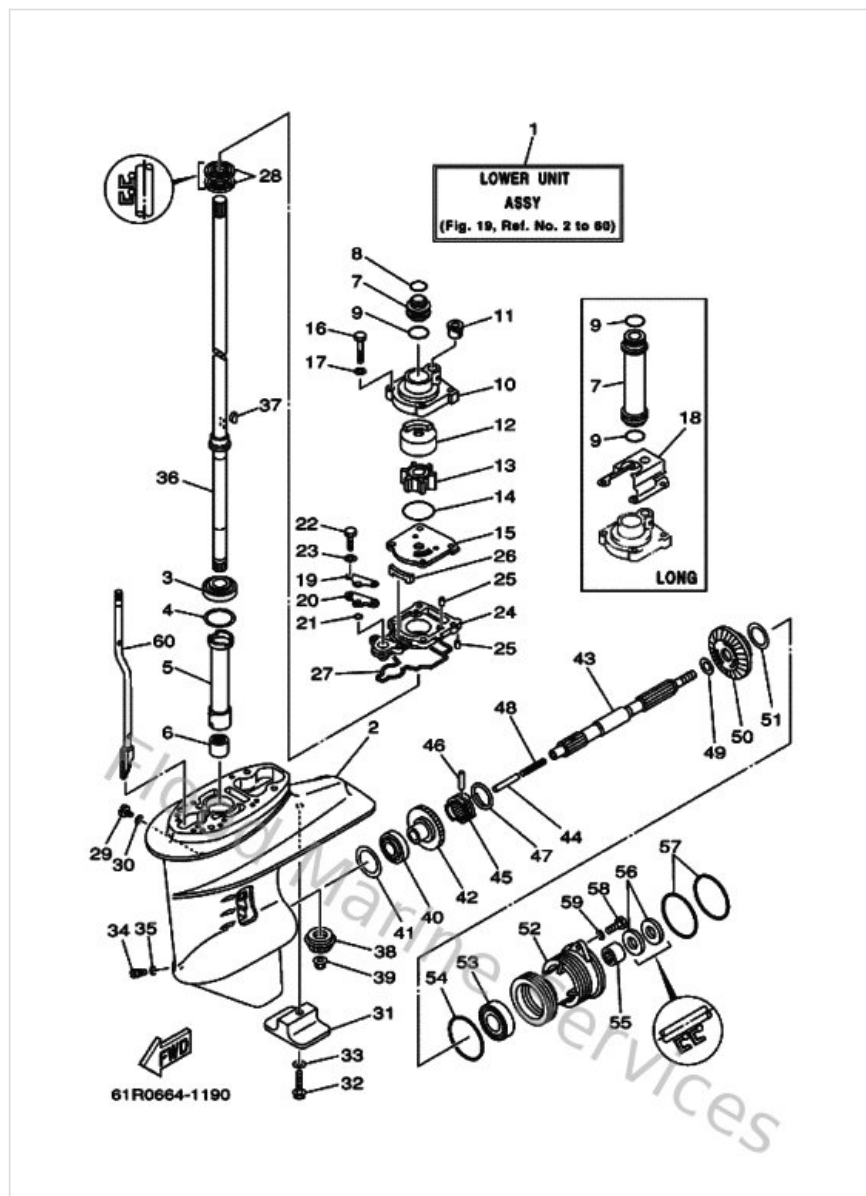
Ref	Part	
1	61N136100000 Reed valve assembly	Buy now
2	689W00040000 Reed set	Buy now
3	64813621A100 Gasket, valve seat	Buy now
4	61N136410194 Manifold 1	Buy now
5	64813645A000 Gasket, manifold 1	Buy now
6	970130602500 Bolt(62y)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	970130603500 Bolt(3rv)	Buy now
9	929030660000 Washer, plain (646)	Buy now
12	61N141980000 Gasket	Buy now
13	61N144400000 Silencer assembly, intake	Buy now
14	932104065900 O-ring(36y)	Buy now
15	9011906M9400 Bolt, with washer	Buy now
16	9038706M2600 Collar(61n)	Buy now
17	682412710000 Knob, choke	Buy now

Intake



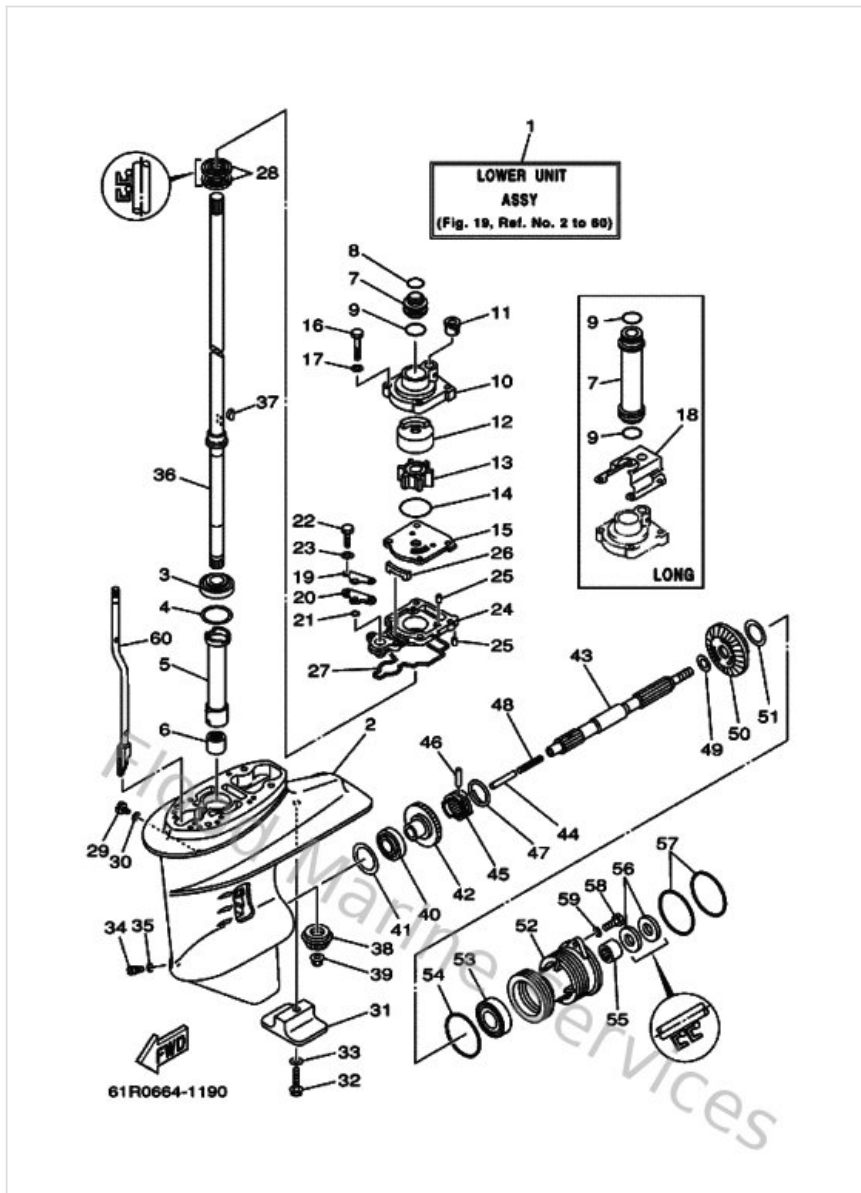
Ref	Part	
18	689412730000 Grommet	Buy now
19	6J8412740000 Grommet 2	Buy now
20	689412520100 Lever, choke 1	Buy now
21	61N412560000 Rod, choke 1	Buy now
22	661412620200 Joint, choke lever	Buy now
23	916904004800 Pin, spring (689)	Buy now
24	9046506M8800 Clamp	Buy now

Lower Casing & Drive 1



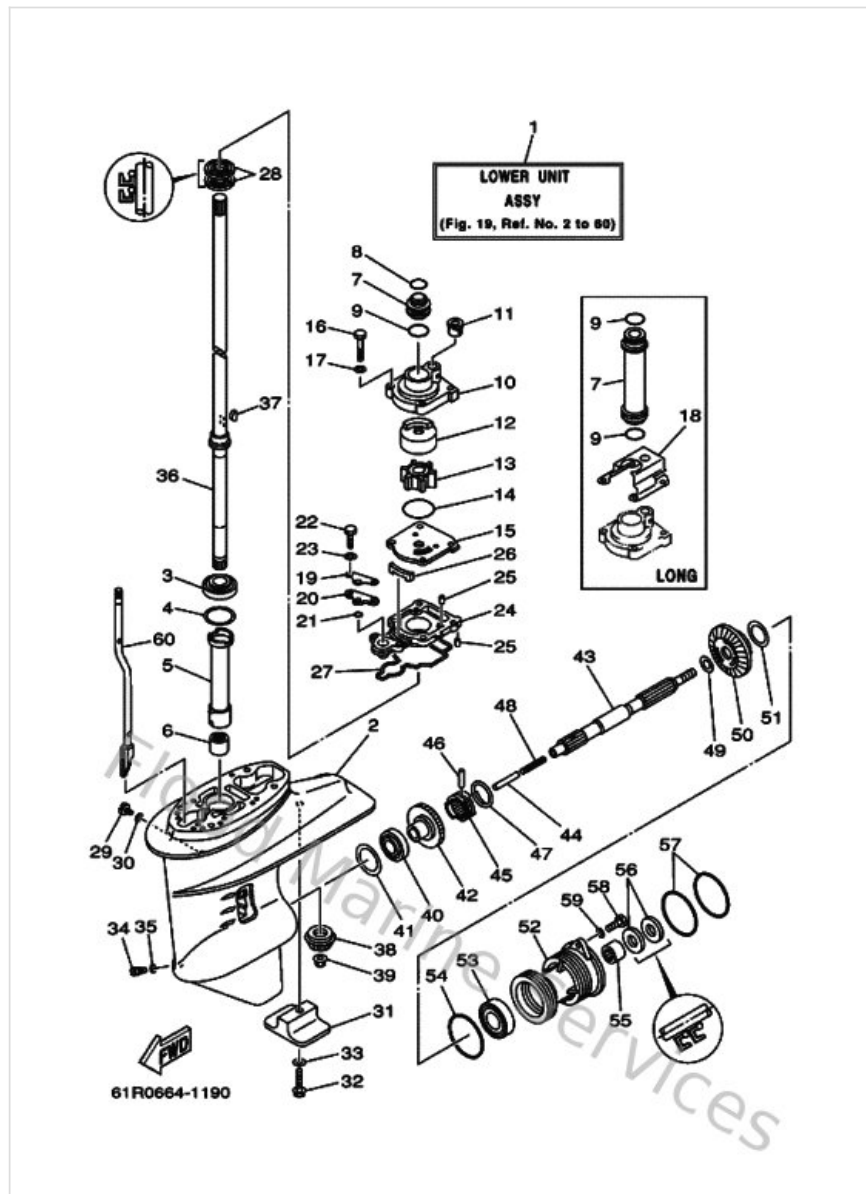
Ref	Part	
1	61N45300004D Lower unit assembly	Buy now
2	61N45311028D Casing, lower	Buy now
3	93332000W500 Bearing(61n)	Buy now
4	61N455874000 Shim (t:1.3mm)	Buy now
5	61N455360000 Sleeve, drive shaft	Buy now
6	93315220V700 Bearing, cylindrical(6j8)	Buy now
7	61N443621000 Tube, water	Buy now
8	932102216400 O-ring	Buy now
9	932102624000 O-ring	Buy now
10	61N443110100 Housing, water pump	Buy now
11	6L2443670000 Damper, water seal 3	Buy now
12	61N443220100 Insert, cartridge	Buy now
13	6H4443520200 Impeller	Buy now
14	932104516100 O-ring	Buy now
15	61N443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive 1



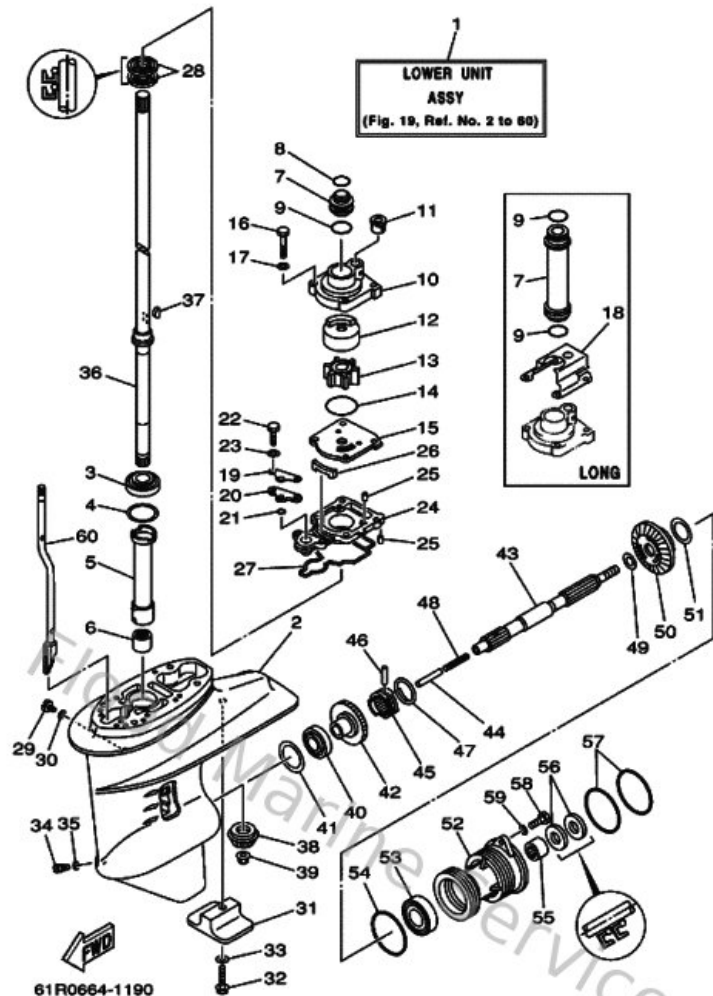
Ref	Part	
16	970950604000 Bolt (682)	Buy now
17	929950660000 Washer, plain (646)	Buy now
18	65W443280000 Plate	Buy now
19	61N441760000 Bracket	Buy now
20	61N453210000 Plate	Buy now
21	9321006ME600 O-ring	Buy now
22	970950602500 Bolt	Buy now
24	61N45331005B Housing, bearing	Buy now
25	9360410M0300 Pin, dowel (688)	Buy now
26	61N451270000 Seal	Buy now
27	61N453150000 Packing, lower casing	Buy now
28	931012206700 Oil seal (22x36x6-663)	Buy now
29	9034008M0400 Plug, straight screw	Buy now
30	904300800300 Gasket	Buy now
31	61N452510000 Anode	Buy now

Lower Casing & Drive 1



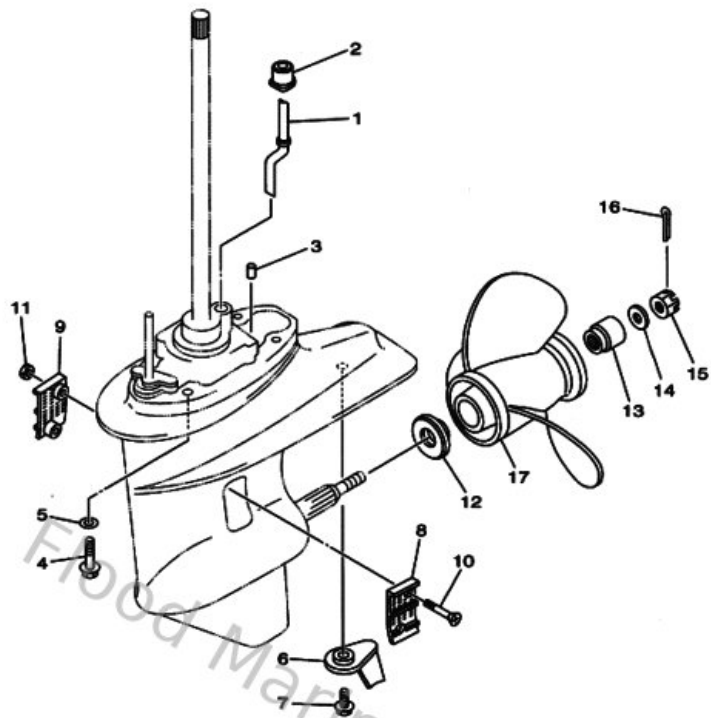
Ref	Part	
32	958950603500 Bolt, flange(4nx)	Buy now
33	929900630000 Washer, tooth	Buy now
34	688453411000 Plug, drain	Buy now
35	904300802000 Gasket	Buy now
36	61N455100000 Drive shaft assembly	Buy now
37	902800302400 Key, woodruff(662)	Buy now
38	61N455510000 Pinion	Buy now
39	9017910M1400 Nut(6j8)	Buy now
40	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
41	6L2455674000 Shim (t:1.4mm)	Buy now
42	61N455600000 Gear	Buy now
43	6L2456110000 Shaft, propeller	Buy now
44	648456350000 Plunger,shift	Buy now
45	664456310200 Clutch, dog	Buy now
46	902500501000 Pin straight 648456320000	Buy now

Lower Casing & Drive 1



Ref	Part	
47	648456330000 Ring, cross pin	Buy now
48	905011006500 Spring compression648456360000	Buy now
49	902012041700 Washer, plate(663)	Buy now
50	61N455710000 Gear	Buy now
51	6L2455773000 Shim (t:1.3mm)	Buy now
52	61N45361014D Cap, lower casing	Buy now
53	933060061200 Bearing(2hr)	Buy now
54	9321064ME700 O-ring	Buy now
55	933152200400 Brg,cyl-cal roller 21g nt	Buy now
56	9310120M0700 Oil seal	Buy now
57	9321065M5000 O-ring	Buy now
58	970750602000 Bolt(7u8)	Buy now
60	61N441500000 Shift cam assembly	Buy now

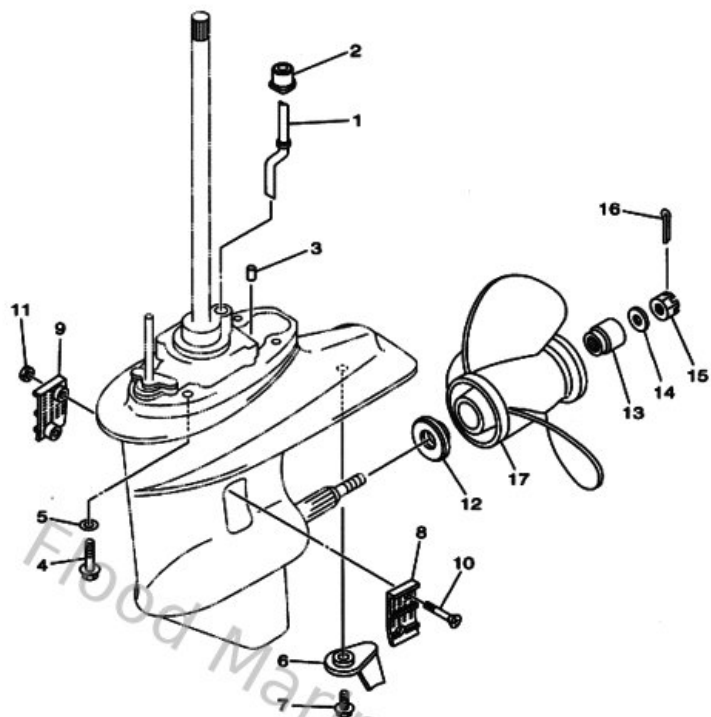
Lower Casing & Drive 2



61R0010-4180

Ref	Part	
1	61N443610000 Tube, water	Buy now
2	689443660000 Damper, water seal 2	Buy now
3	9360611M2400 Pin, dowel	Buy now
4	9010510M1200 Bolt (689)	Buy now
5	929951060000 Washer, plate	Buy now
6	61N453710000 Tab-trim	Buy now
7	9011906M4800 Bolt, with washer(61n)	Buy now
8	6L2452140000 Cover, water inlet	Buy now
9	6L2452150000 Cover, water inlet	Buy now
10	9015105M0500 Screw, countersunk	Buy now
11	901850500200 Nut nylon (sus)(ex4)	Buy now
12	6L2459870100 Spacer	Buy now
13	689459970000 Spacer	Buy now
14	929901420000 Washer, plain	Buy now
15	901711401300 Nut(664)	Buy now

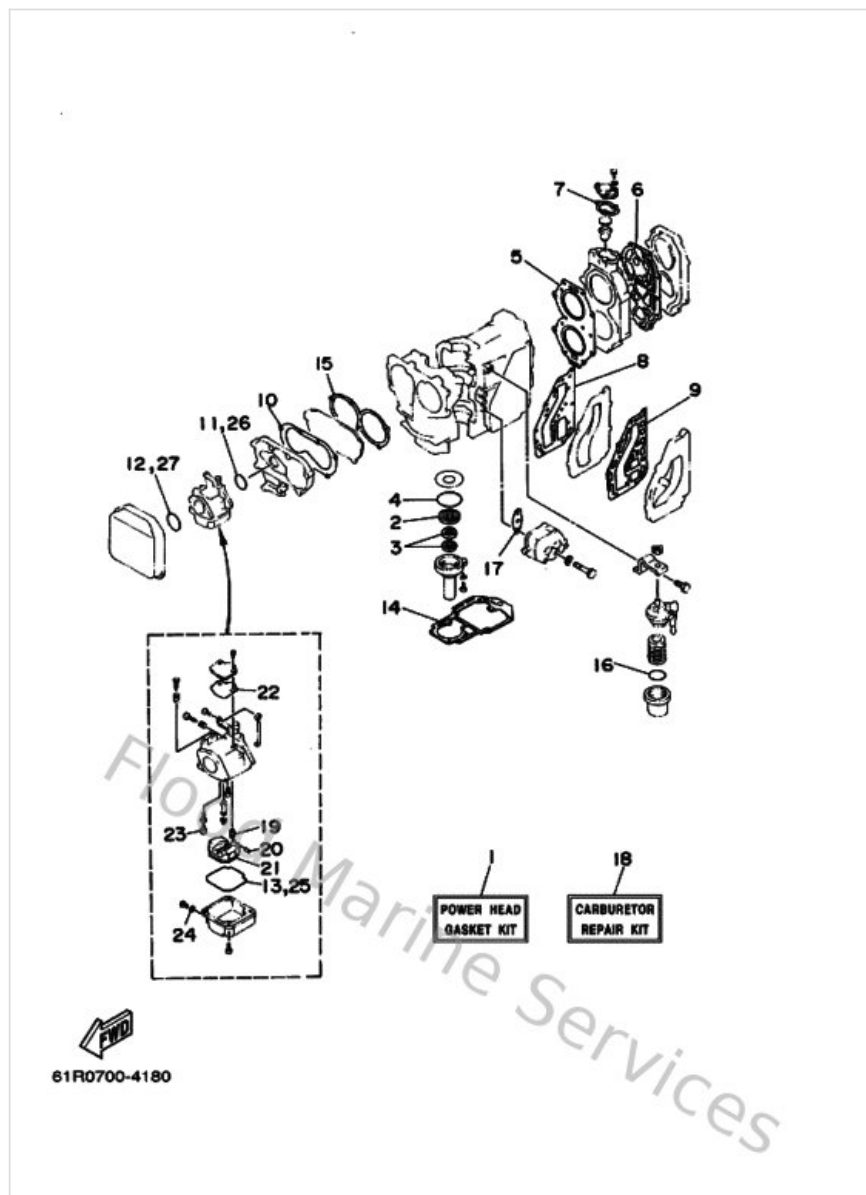
Lower Casing & Drive 2




61R0010-4180

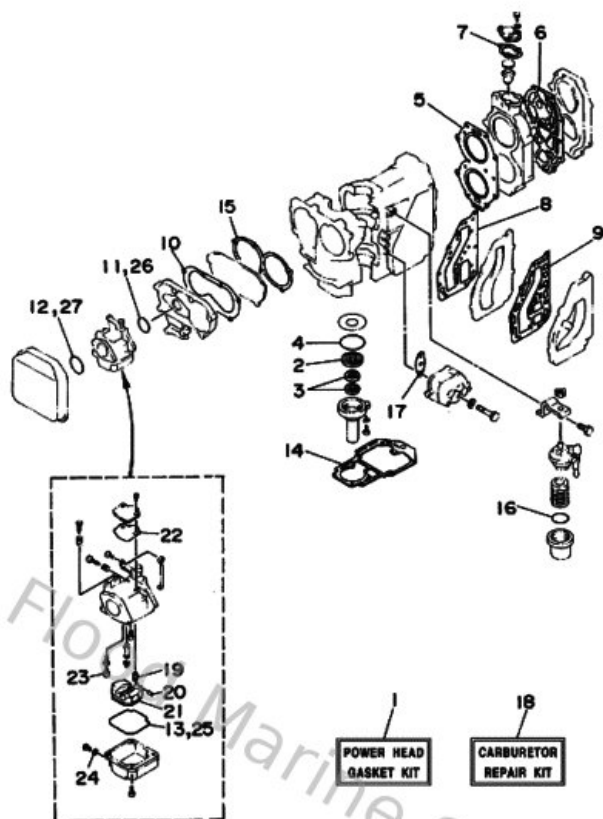
Ref	Part	
16	914903003000 Pin, cotter	Buy now
17	62C4594100EL Propeller (3x9-7/8 x10 -f)	Buy now

Repair Kit 1



Ref	Part	
1	61TW00010200 Gasket kit	Buy now
2	9310225M0400 Oil seal(6h4)	Buy now
3	9310116M3600 Oil seal(6a8)	Buy now
4	9321058M2100 O-ring (683)	Buy now
5	61N11181A200 Gasket, cylinder head 1	Buy now
6	61T11193A000 Gasket, head cover 1	Buy now
7	65512414A100 Gasket, cover	Buy now
8	6K841122A100 Gasket, exhaust inner cover	Buy now
9	6K841124A100 Gasket, exhaust outer cover	Buy now
10	64813645A000 Gasket, manifold 1	Buy now
11	61N141980000 Gasket	Buy now
12	932104065900 O-ring(36y)	Buy now
13	6L2143840000 Gasket, float chamber	Buy now
14	68945113A100 Gasket, upper casing	Buy now
15	64813621A100 Gasket, valve seat	Buy now

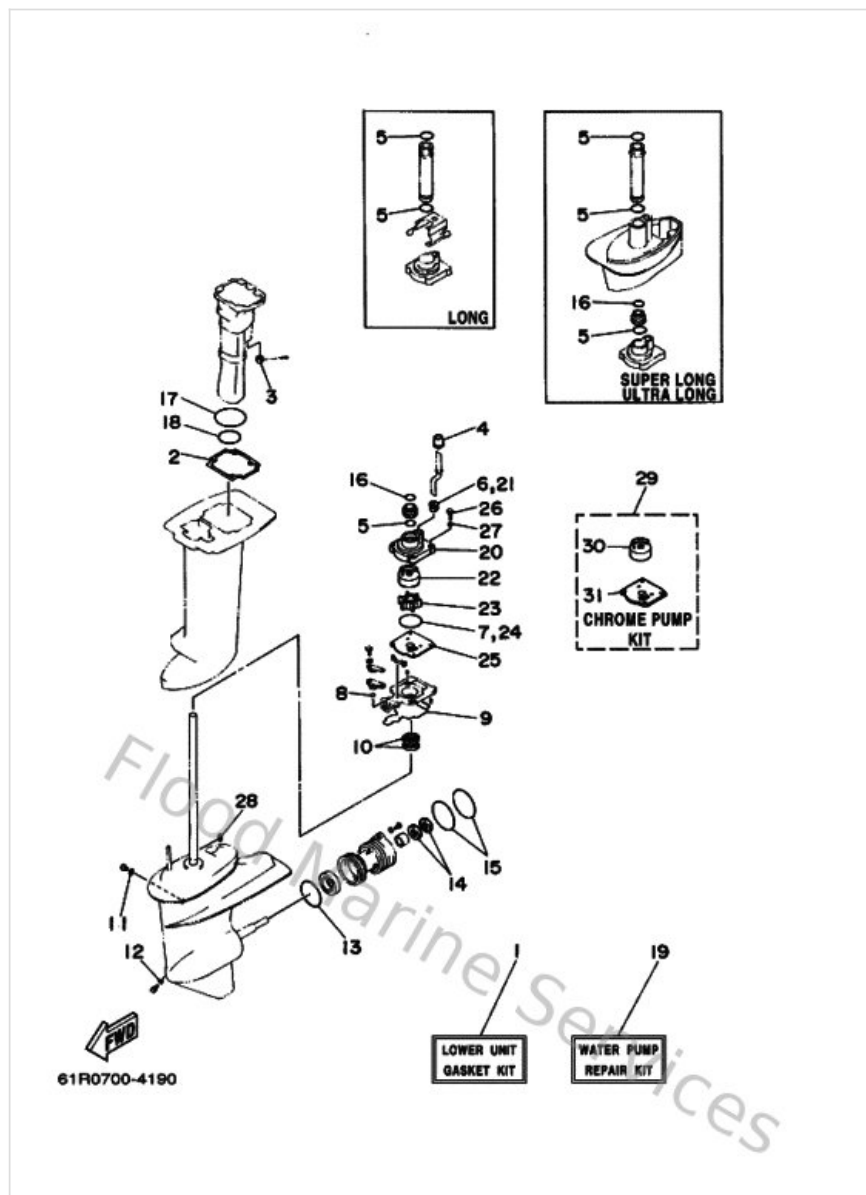
Repair Kit 1



61R0700-4180

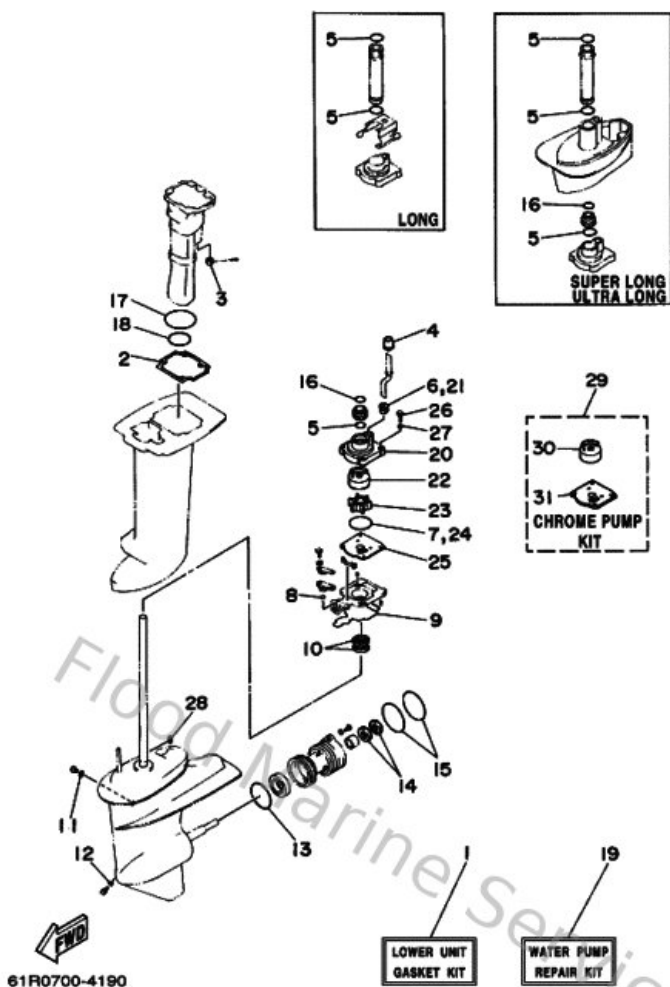
Ref	Part	
16	932103273800 O-ring(1wg)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	61NW00930000 Carburetor repair kit	Buy now
19	61N143920000 Valve, needle	Buy now
20	6E5143860100 Pin, float	Buy now
21	6L2143850000 Float	Buy now
22	6L2143990000 Gasket	Buy now
23	50M143550000 Plug	Buy now
24	6L2143980000 Gasket	Buy now

Repair Kit 2



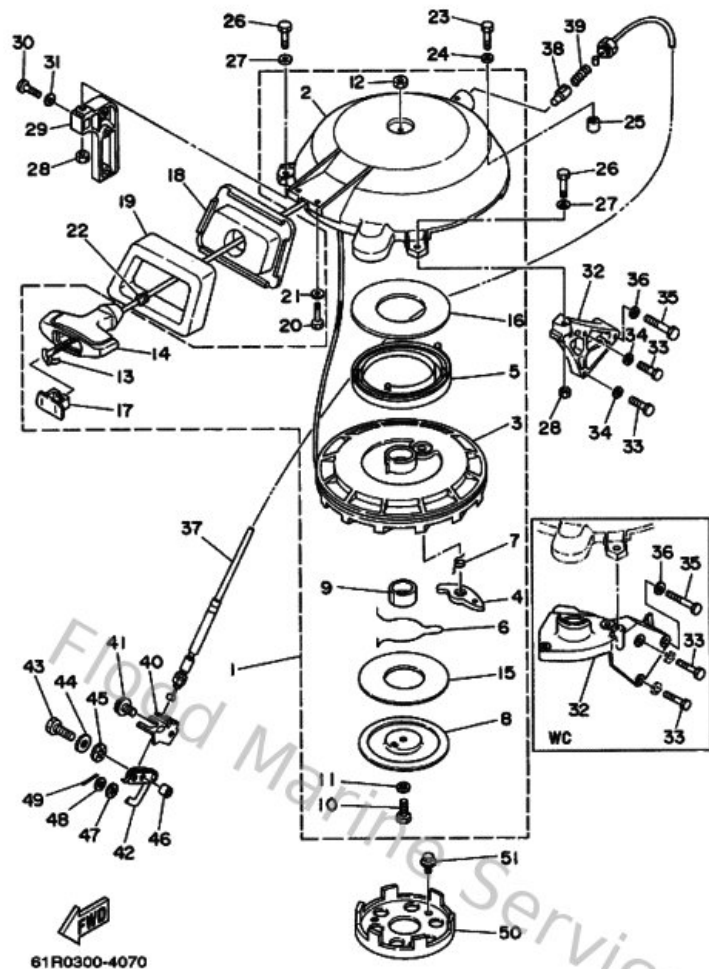
Ref	Part	
1	61NW0001E100 Lower Unit Gasket Kit	Buy now
2	66441134A000 Gasket, exhaust manifold	Buy now
3	6A8411350000 Gasket, exhaust manifold 3	Buy now
4	689443660000 Damper, water seal 2	Buy now
5	932102613000 O-ring	Buy now
6	6L2443670000 Damper, water seal 3	Buy now
7	932104516100 O-ring	Buy now
8	9321006ME600 O-ring	Buy now
9	61N453150000 Packing, lower casing	Buy now
10	931012206700 Oil seal (22x36x6-663)	Buy now
11	904300802000 Gasket	Buy now
12	904300800300 Gasket	Buy now
13	9321064ME700 O-ring	Buy now
14	9310120M0700 Oil seal	Buy now
15	9321065M5000 O-ring	Buy now

Repair Kit 2



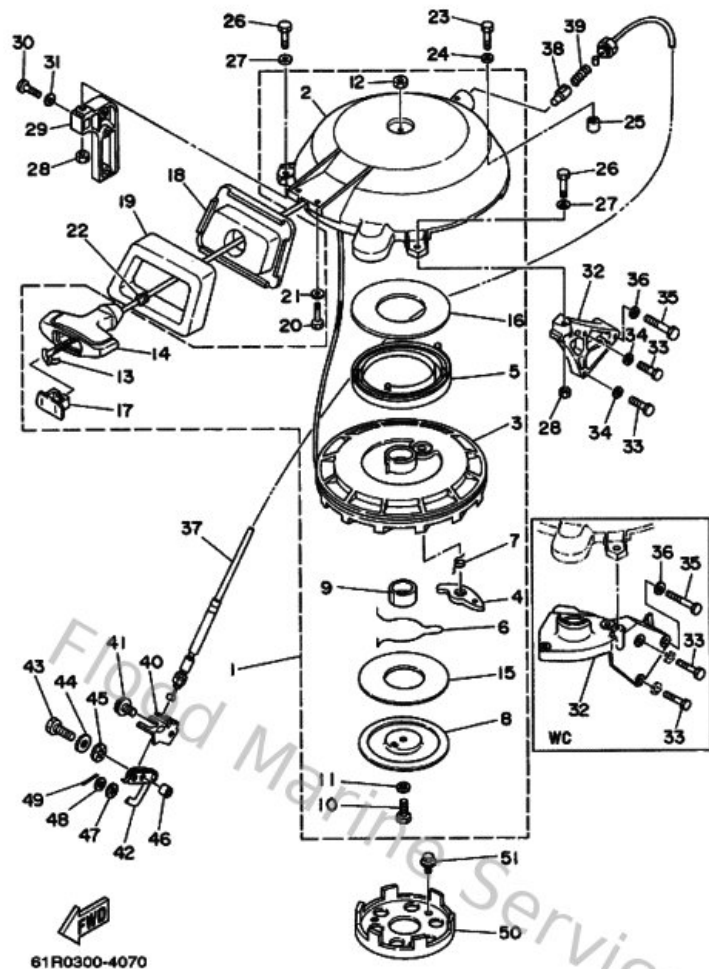
Ref	Part	
16	932102216400 O-ring	Buy now
17	689411410000 Seal, exhaust 1	Buy now
18	689411420000 Seal, exhaust 2	Buy now
19	61NW00780100 Water pump rear kit	Buy now
20	61N443110100 Housing, water pump	Buy now
22	61N443220100 Insert, cartridge	Buy now
23	6H4443520200 Impeller	Buy now
25	61N443230000 Outer plate, cartridge	Buy now
26	970950604000 Bolt (682)	Buy now
27	929950660000 Washer, plain (646)	Buy now
28	902800302400 Key, woodruff(662)	Buy now
29	61NW00780A00 Chrome Pump Kit	Buy now
30	61N443224100 Insert, cartridge	Buy now
31	61N443234000 Outer plate, cartridge	Buy now

Starter



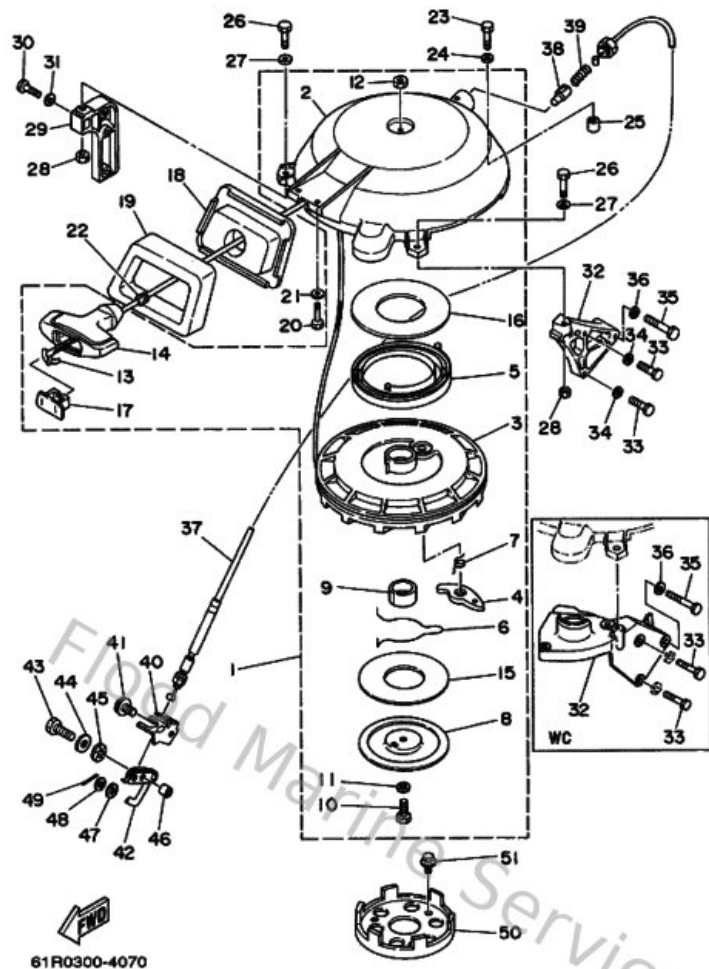
Ref	Part	
1	61NW15711100 Starter assembly	Buy now
2	61N157111000 Case, starter	Buy now
3	6G0157140100 Drum, sheave	Buy now
4	6F5157410100 Pawl, drive	Buy now
5	6F5157130100 Spring, starter	Buy now
6	61N157150000 Spring, drive plate	Buy now
7	61N157340000 Spring, return	Buy now
8	6F5157160100 Drive, plate	Buy now
9	6G0157540000 Bushing 2	Buy now
10	973130803000 Bolt	Buy now
11	6F5157260100 Washer, lock	Buy now
12	953030870000 Nut(661)	Buy now
14	689157550100 Handle, starter	Buy now
15	6F5157640000 Collar	Buy now
16	6F5157390000 Washer, thrust 2	Buy now

Starter



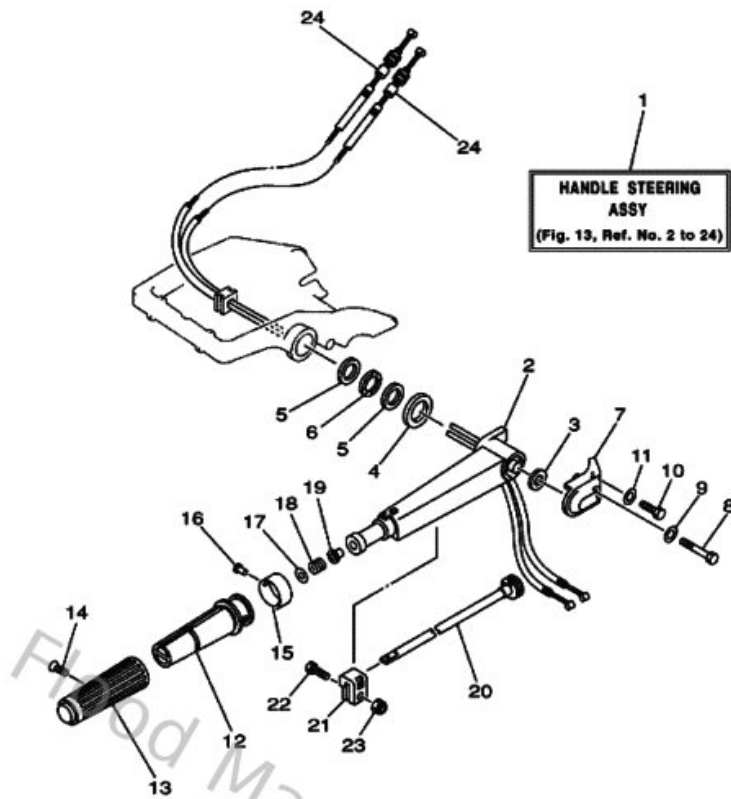
Ref	Part	
17	6F5157790200 Cover	Buy now
18	61N15758014D Guide, Rope	Buy now
19	61N157620000 Seal, rubber 2	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
21	929950660000 Washer, plain (646)	Buy now
22	697157890000 Damper	Buy now
23	970950603500 Bolt(j52)	Buy now
25	995301001400 Pin, dowel	Buy now
26	970800603500 Bolt(j52)	Buy now
28	953800660000 Nut(661)	Buy now
29	6H7157710194 Stay 1	Buy now
30	970130602500 Bolt(62y)	Buy now
31	929030660000 Washer, plain (646)	Buy now
32	656157720000 Stay 2	Buy now
35	970130604500 Bolt, hexagon	Buy now

Starter



Ref	Part	
37	61T157700000 Cable comp., starter stop	Buy now
38	656157480000 Plunger, starter stop	Buy now
39	905011022700 Spring, comprreshion(656)	Buy now
40	61T157744094 Stay 4	Buy now
41	970950601000 Bolt	Buy now
42	656157490000 Link comp, starter stop	Buy now
43	970950602000 Bolt(7u8)	Buy now
45	902060801000 Washer(656)	Buy now
46	903870656800 Collar (3l6)	Buy now
47	902060500500 Washer, wave(656)	Buy now
48	929030560000 Washer, plain (646)	Buy now
49	914901601000 Pin, cotter	Buy now
50	6F5157230100 Pully, starter	Buy now
51	9010508M1000 Bolt (6a0)	Buy now

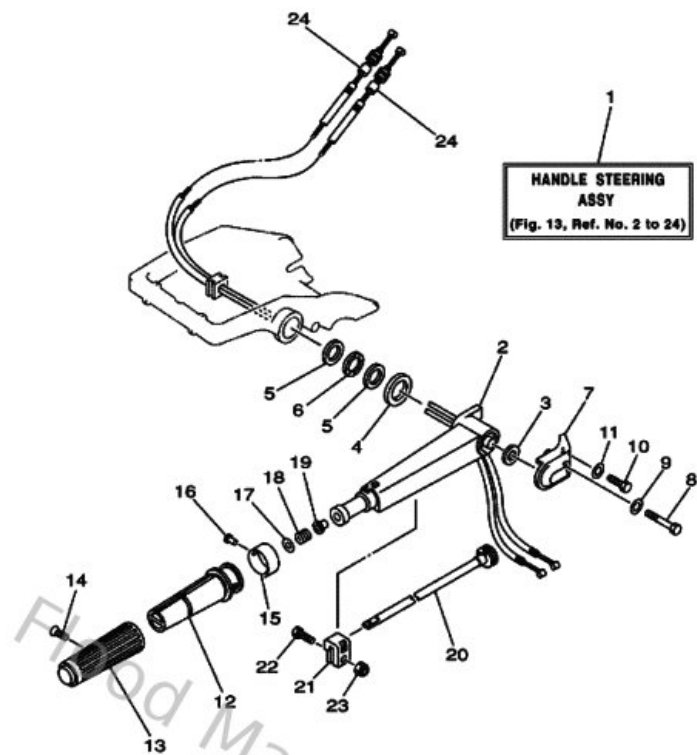
Steering



61R0664-1130

Ref	Part	
1	61NW0084014D Handle Steering Assembly (Ref. #2~23)	Buy now
2	68942111014D Handle, steering	Buy now
3	905601407600 Spacer 648421550000	Buy now
4	902023404300 Spacer Handle 2 (648)	Buy now
5	9020128M0000 Rondelle, Plate	Buy now
6	9020628M0700 Rondelle, Ondulee	Buy now
7	999990392500 Handle, steering	Buy now
8	970950605000 Bolt(jf7)	Buy now
9	929950660000 Washer, plain (646)	Buy now
10	970950602000 Bolt(7u8)	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6F642177A000 Rubber, handle	Buy now
14	9014905M1300 Screw, countersunk	Buy now
15	689421373000 Indicator, Throttle	Buy now
16	9026902M0900 Rivet(6l5)	Buy now

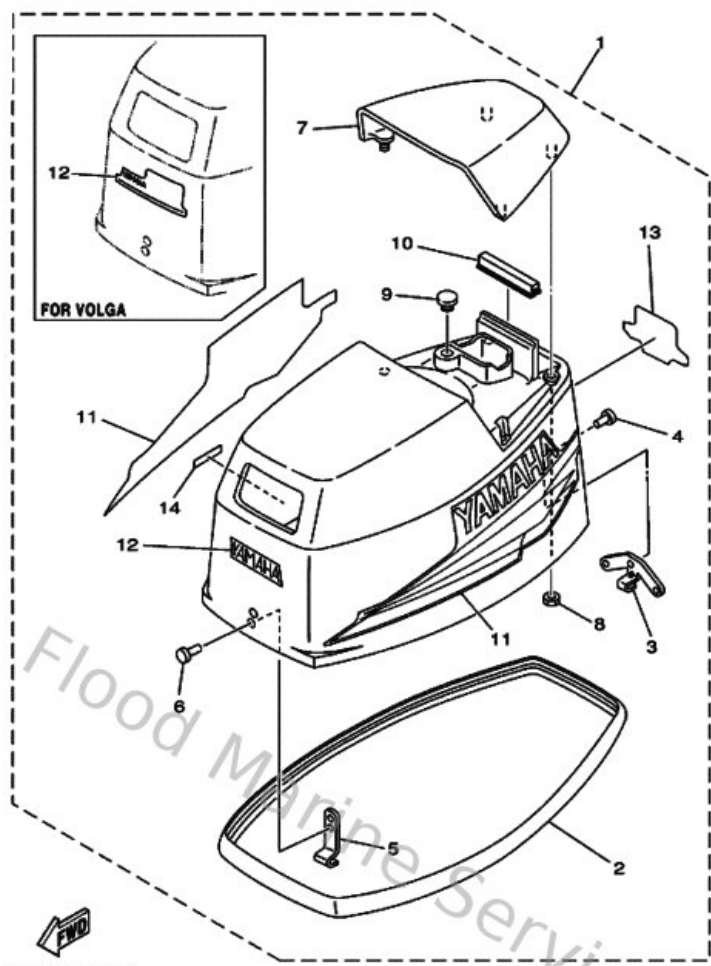
Steering



61R0664-1130

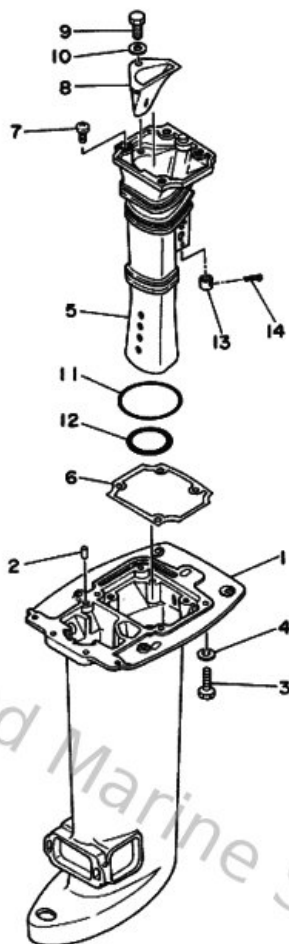
Ref	Part	
17	929031060000 Washer, plate	Buy now
18	905012321500 Spring (655)	Buy now
19	903860803200 Bushing (650)	Buy now
20	689421380000 Lever, throttle	Buy now
21	656421260100 Piece, friction	Buy now
23	901850606200 Nut selflocking (656)	Buy now
24	61N263110000 Cable, throttle 1	Buy now

Top Cowling



Ref	Part	
2	6G0426150000 Seal	Buy now
3	689426470000 Holder, clamp band	Buy now
4	9026604M0100 Rivet (689)	Buy now
5	6G0426510200 Hook	Buy now
6	9026604M0000 Rivet 2 (662)	Buy now
7	61N42613004D Molding, Air Duct	Buy now
8	9017906M2400 Nut(6j8)	Buy now
9	9048014M1400 Grommet (6e0)	Buy now
10	61N426280000 Seal	Buy now
11	61RW00701000 Graphic Set	Buy now
12	69542677B100 Graphic, front	Buy now
13	61R426781000 Graphic, rear	Buy now
14	6E0441911100 Indicator, shift	Buy now

Upper Casing



61R0700-4140

Ref	Part	
1	68945111044D Casing, upper	Buy now
2	936061201900 Pin, dowel (614)	Buy now
3	970750803000 Bolt, hexagon (fj1)	Buy now
4	929900860000 Washer, plain (663)	Buy now
5	68941131005B Manifold Exhaust	Buy now
6	66441134A000 Gasket, exhaust manifold	Buy now
7	985800601600 Screw pan head	Buy now
8	689411370094 Guide Exhaust	Buy now
9	970950802000 Bolt, hexagon	Buy now
10	929950860000 Washer, plain (663)	Buy now
11	689411410000 Seal, exhaust 1	Buy now
12	689411420000 Seal, exhaust 2	Buy now
13	6A8411350000 Gasket, exhaust manifold 3	Buy now
14	914903002500 Pin cotter	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.