



Yamaha 2BMH 1994

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

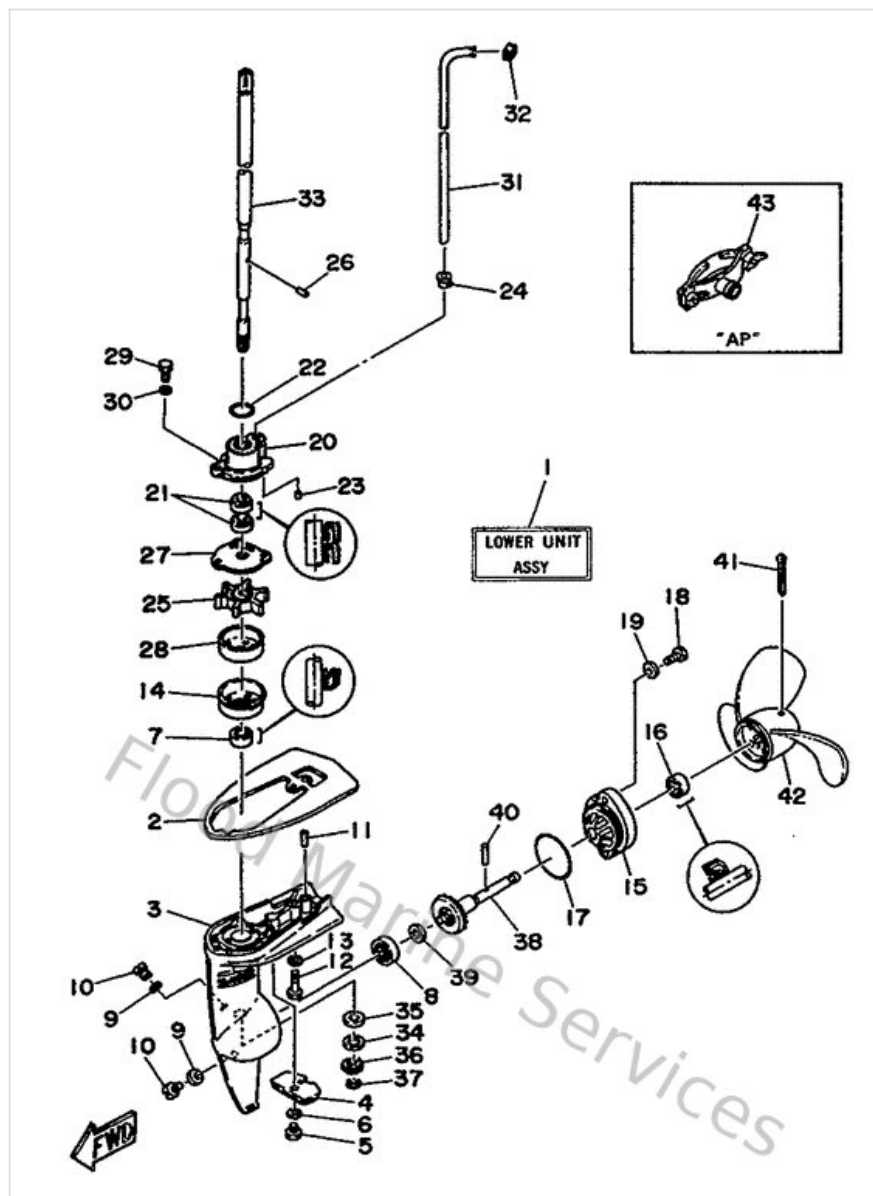
Authorised Yamaha Dealers



Contents

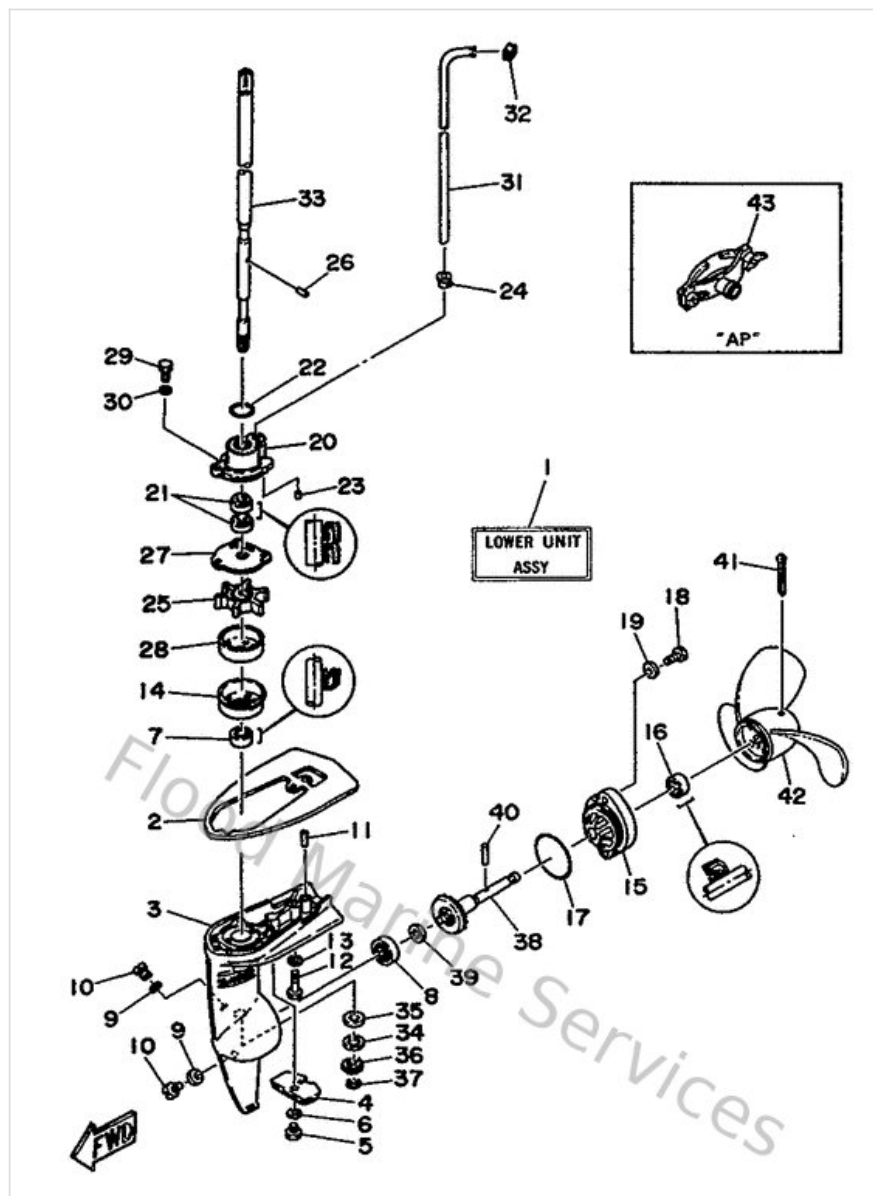
Boitier Dhelice, Transmissio	3
Bracket 1	6
Capot, Section Dalimentation	8
Carburetor	12
Cowling & Fuel	15
Cylinder & Crankcase	19
Cylinder. Crankcase	22
Kits De Reparation	25
Lower Casing & Drive	28
Starter	31
Upper Casing	32

Boitier Dhelice, Transmissio



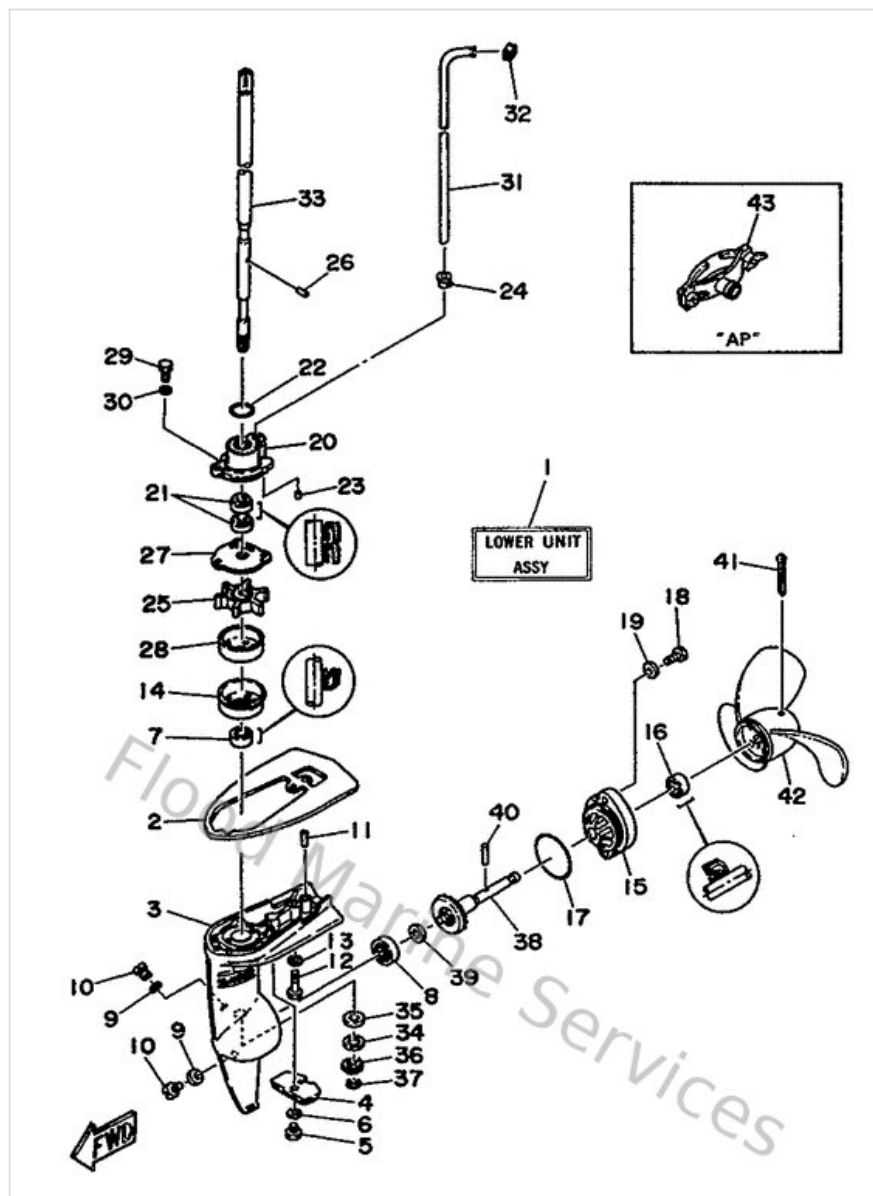
Ref	Part	
1	6A145300034D Lower unit assembly	Buy now
2	6A145181004D Plate	Buy now
3	6A145311024D Casing Lower	Buy now
4	6L5452510200 Anode	Buy now
5	958950601200 Bolt, flange deep recess	Buy now
6	929900630000 Washer, tooth	Buy now
7	931031105100 Oil seal (11x21x8-646)	Buy now
8	933060000100 Brg,r-b 6000 26mm 19g ky	Buy now
9	904300802000 Gasket	Buy now
10	903400800200 Plug, straight screw	Buy now
11	9360518M0400 Pin, dowel b (6a1)	Buy now
12	970950603000 Bolt(jf7)	Buy now
13	929900660000 Washer, plain (646)	Buy now
17	6A1443250000 Protector, oil seal	Buy now
18	970950601400 Bolt(gj3)	Buy now

Boitier Dhelice, Transmissio



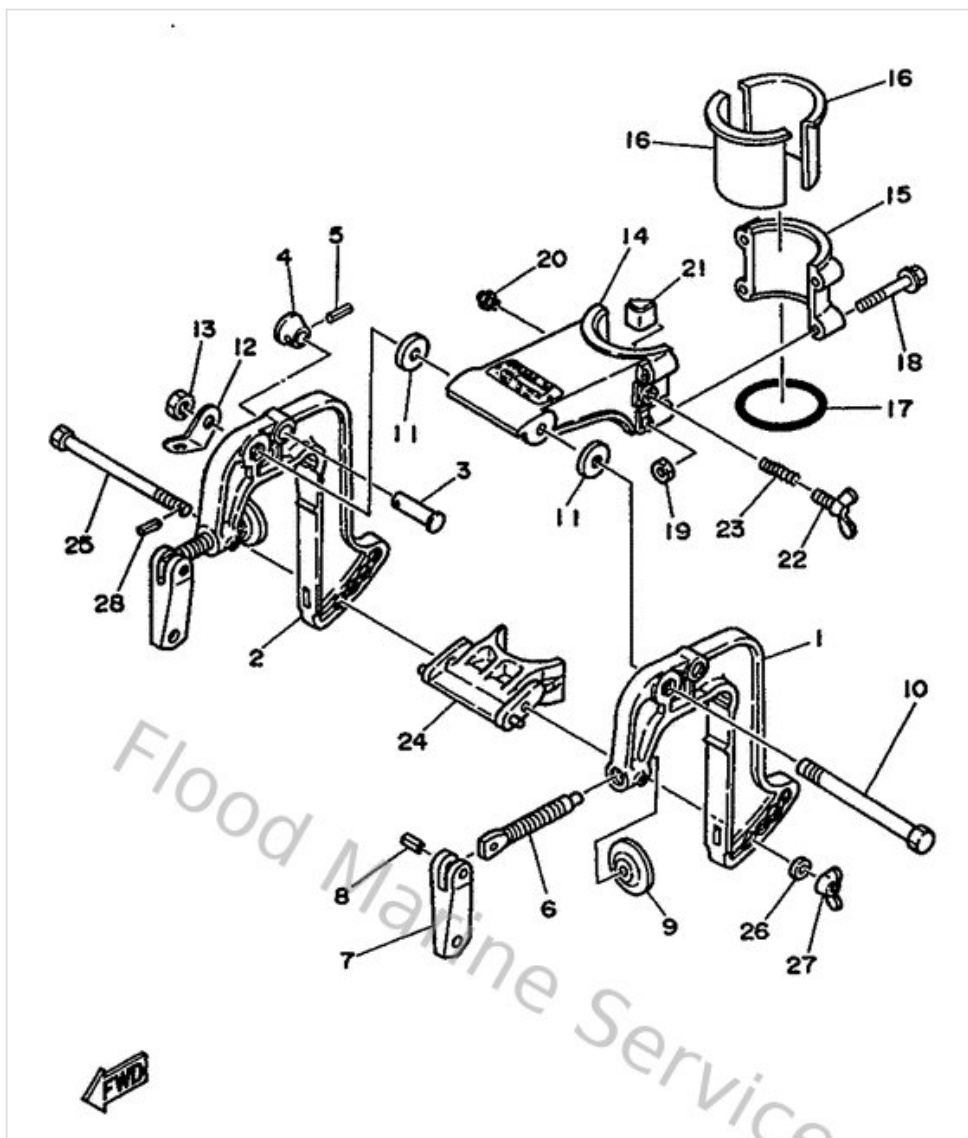
Ref	Part	
20	6A1443120194 Cover,water pump housing	Buy now
21	9310111M4400 Oil seal(6a1)	Buy now
22	932101912300 O-ring (646)	Buy now
23	936040906800 Pin,dowel (646)	Buy now
24	646443660100 Damper, water seal 2	Buy now
25	646443520100 Impeller	Buy now
26	936040906600 Pin, dowel	Buy now
27	646443230000 Outer plate,cartridge	Buy now
28	646443220000 Insert, cartridge	Buy now
30	929900560000 Washer, plain (646)	Buy now
31	6A1443610000 Tube, water	Buy now
32	646443650000 Damper, water seal 1	Buy now
33	6A1455100100 Drive shaft assembly	Buy now
34	9020111M4900 Washer, plate (6e0)	Buy now
36	646455510000 Pinion	Buy now

Boitier Dhelice, Transmissio



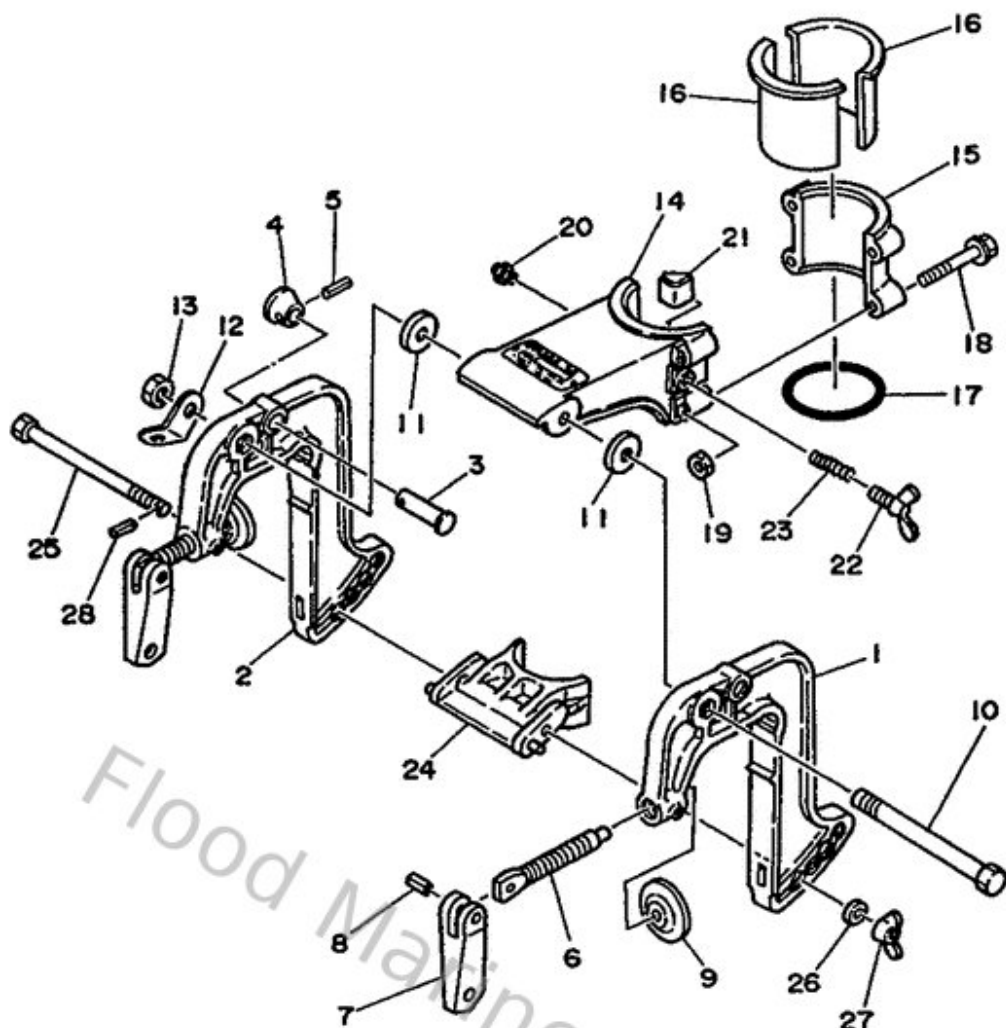
Ref	Part	
37	990090660000 Circlip(53l)	Buy now
38	6GDG55600000 Gear	Buy now
39	646455672000 Shim (t:0.50mm)	Buy now
40	9025003M1000 Pin, straight(6a1)	Buy now
41	914903004000 Pin, cotter (am5)	Buy now
42	6464594401EL Propeller (3x7-1/4 x4-1/2 -a)	Buy now

Bracket 1



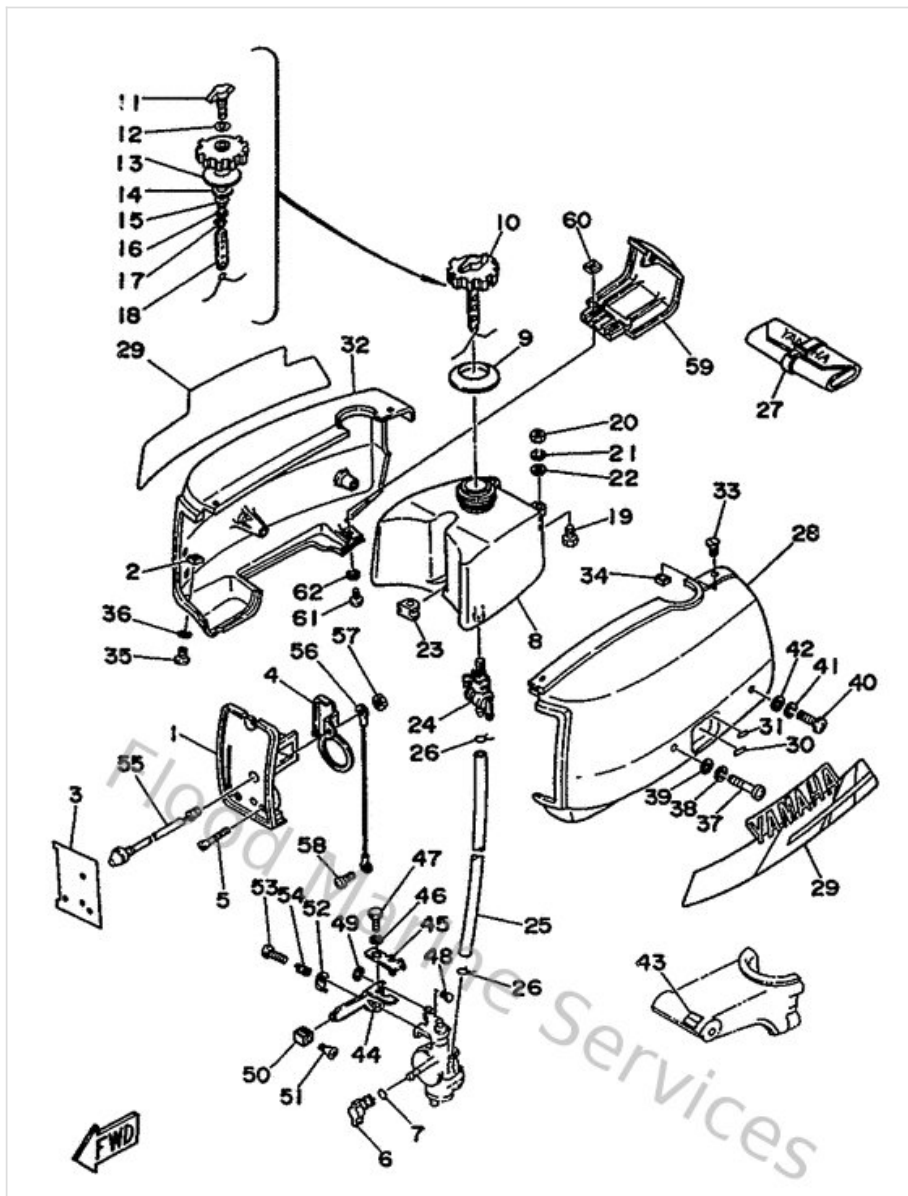
Ref	Part	
1	6A143111034D Bracket, clamp	Buy now
2	6A143112004D Bracket, clamp	Buy now
3	6A1431910000 Shaft, stopper	Buy now
4	6A1431920000 Knob, stopper	Buy now
5	916903001400 Pin, spring (647)	Buy now
6	6E0431160100 Screw, transom clamp	Buy now
7	6EEG31180000 Handle, transom cl	Buy now
8	9025404M0000 Pin(6a1)	Buy now
9	648431140100 Pad, transom clamp	Buy now
10	901010821700 Bolt 6464313100	Buy now
11	902020802200 Washer 6464313202	Buy now
12	6A1431130100 Plate, clamp bracket	Buy now
13	988800810000 Nut, hex.	Buy now
14	6A143311014D Bracket, swivel 1	Buy now
15	6A143312004D Bracket, swivel 2	Buy now

Bracket 1



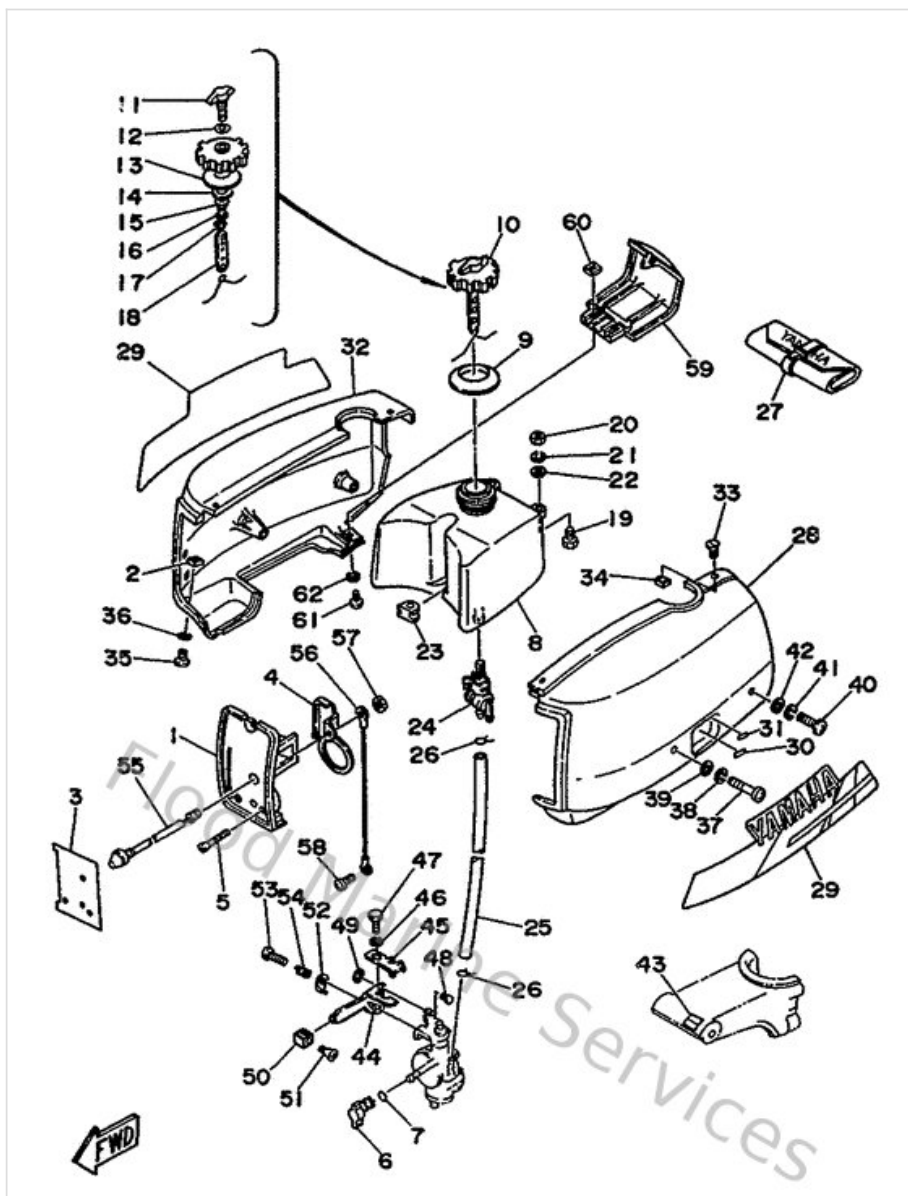
Ref	Part	
16	646425370100 Bushing, pivot shaft	Buy now
17	932104604400 O-ring	Buy now
18	9011906M9800 Bolt, with washer	Buy now
19	953800660000 Nut(661)	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
21	646425280000 Piece, friction	Buy now
22	901220600400 Bolt, wing (646)	Buy now
23	905011227200 Spring 6464252401	Buy now
24	6A1433510000 Receiver, thrust	Buy now
25	6A1433710000 Bolt, receiver	Buy now
26	902010604000 Washer 6464337400	Buy now
27	901750600800 Nut, Wing	Buy now
28	916902000600 Pin, spring (647)	Buy now

Capot, Section Dalimentation



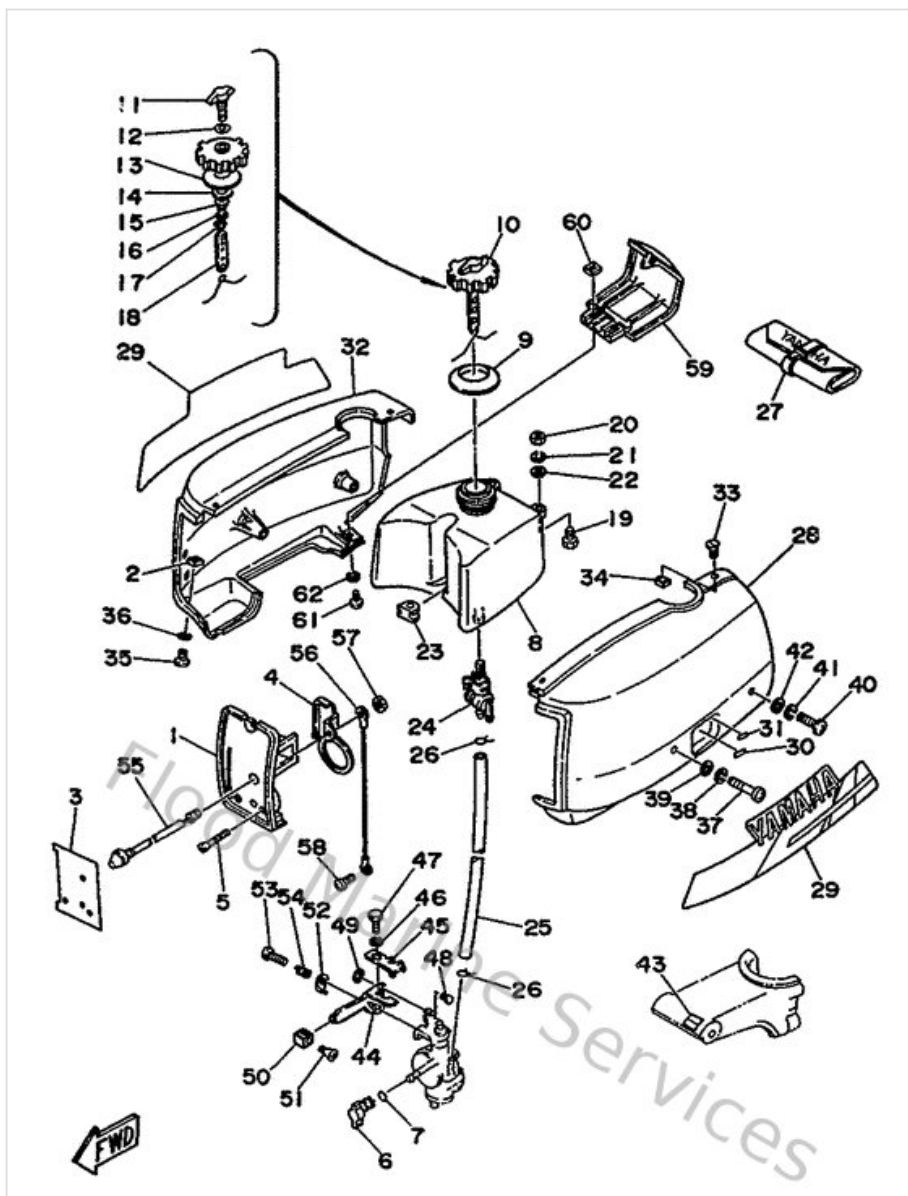
Ref	Part	
1	6A1144410200 Silencer, intake 2	Buy now
2	9017305M0000 Nut, square (6a1)	Buy now
4	6A1144420000 Spacer 1	Buy now
6	6A1412710000 Knob, choke	Buy now
7	9321008M2900 O-ring (6a1)	Buy now
8	6A1241100100 Fuel tank assembly	Buy now
9	6A1241980000 Seat, rubber	Buy now
10	6A1246100200 Cap assembly	Buy now
11	6A1246310000 Screw, air	Buy now
12	904300400500 Gasket 6112463200	Buy now
13	904301411700 Gasket	Buy now
14	646246150100 Gasket, Plate 1	Buy now
15	905011037400 Spring, Compression	Buy now
16	929900420000 Ybs66-4 washer, plain	Buy now
17	905011026000 Spring, safety 6152463500	Buy now

Capot, Section Dalimentation



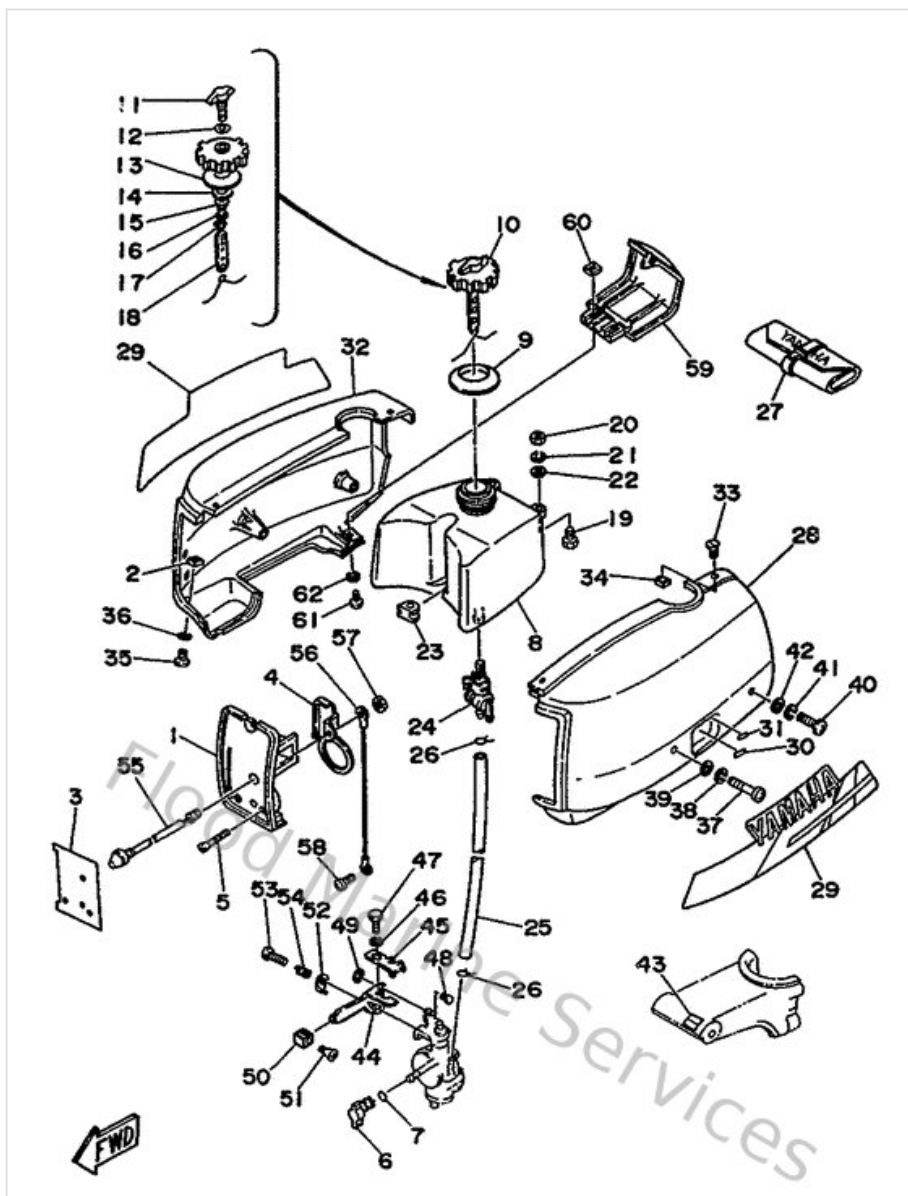
Ref	Part	
18	646242410000 Indicator	Buy now
19	970800601800 Bolt (fj0)	Buy now
20	953800660000 Nut(661)	Buy now
21	929950610000 Washer(6a1)	Buy now
22	9020106M3000 Washer, plate (6a1)	Buy now
23	6A1241810000 Damper, locating	Buy now
24	6A1245000200 Fuel cock assembly 1	Buy now
25	6A1243110000 Pipe 1	Buy now
26	904670800400 Clip, pipe 6162435600	Buy now
27	656W28100200 Tool kit	Buy now
28	6A1427411100 Apron	Buy now
30	6A1241535000 Indicator, Cock	Buy now
31	6A1241545000 Indicator, Shift	Buy now
32	6A1427711100 Apron	Buy now
33	987800501200 Screw(617)	Buy now

Capot, Section Dalimentation



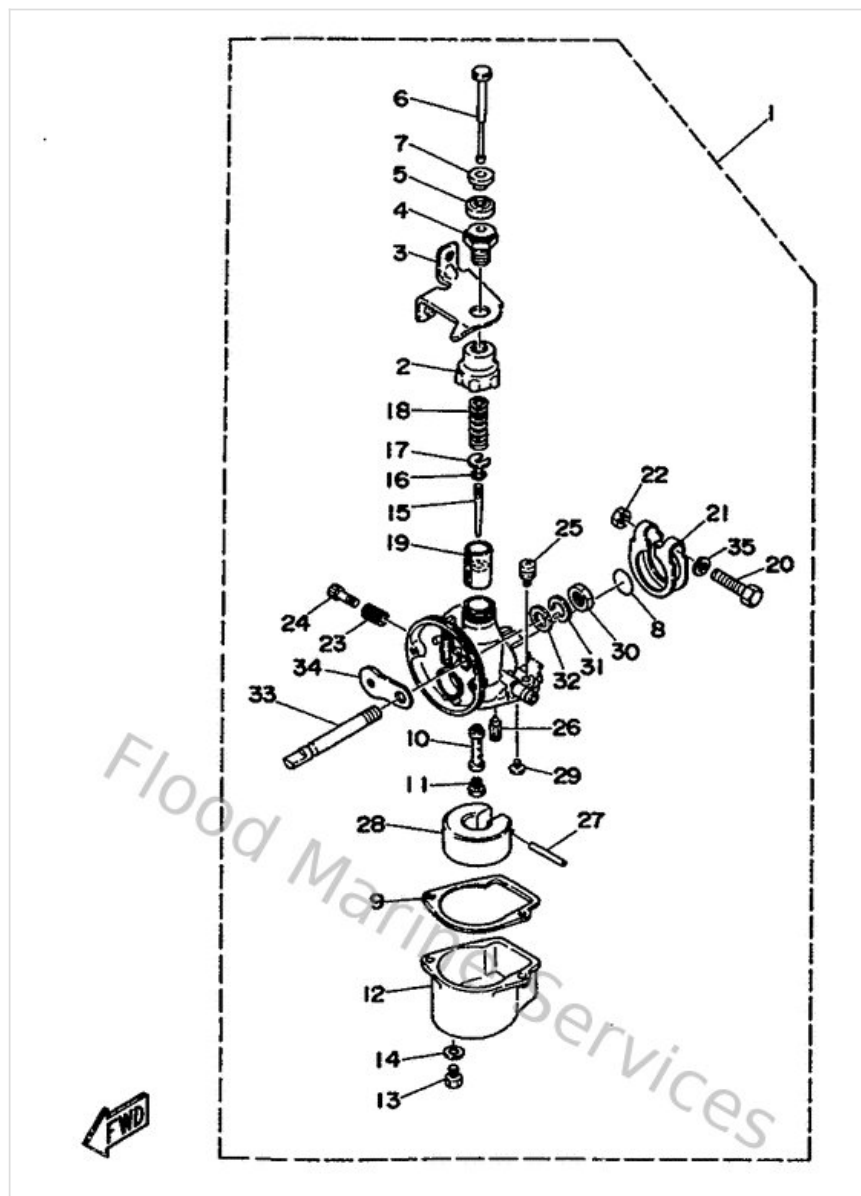
Ref	Part	
34	9018305M0000 Nut, spring (6a1)	Buy now
35	985800501000 Screw, pan head(62x)	Buy now
36	929900560000 Washer, plain (646)	Buy now
37	985800604000 Screw pan head	Buy now
39	929900660000 Washer, plain (646)	Buy now
40	985800602500 Screw, pan head(6b0)	Buy now
43	6A1427920100 Mark (100:1)	Buy now
44	6A1412120100 Arm, accel.	Buy now
45	6A1412110000 Link,accel	Buy now
46	929900510000 Ybs67-5 washer, spring	Buy now
47	970950501000 Bolt (682)	Buy now
48	6A1143650000 Pin, clevis	Buy now
49	990800460000 Circlip (eu0)	Buy now
50	6A1416370000 Knob, magneto control	Buy now
51	987800301000 Screw, flat head (e56)	Buy now

Capot, Section Dalimentation



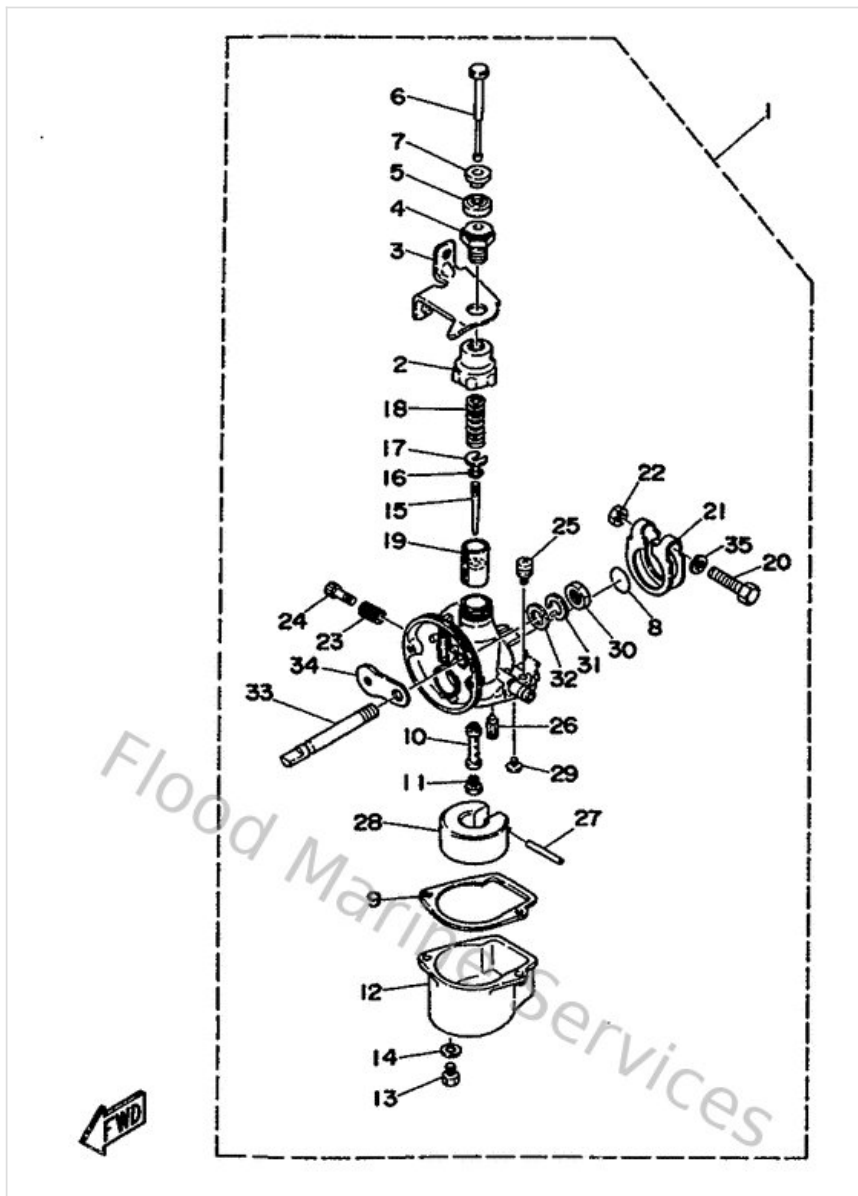
Ref	Part	
52	6A1412230000 Washer, lock 1	Buy now
53	978950502500 Screw, pan head(62j)	Buy now
54	9050112M1600 Spring (6a1)	Buy now
55	6A1825500200 Stop switch assembly	Buy now
56	6A1825410000 Wire, Lead	Buy now
57	953800870000 Nut(661)	Buy now
58	985800500800 Screw, pan head (7g3)	Buy now
59	6A1823751100 Cover, plug cap	Buy now

Carburetor



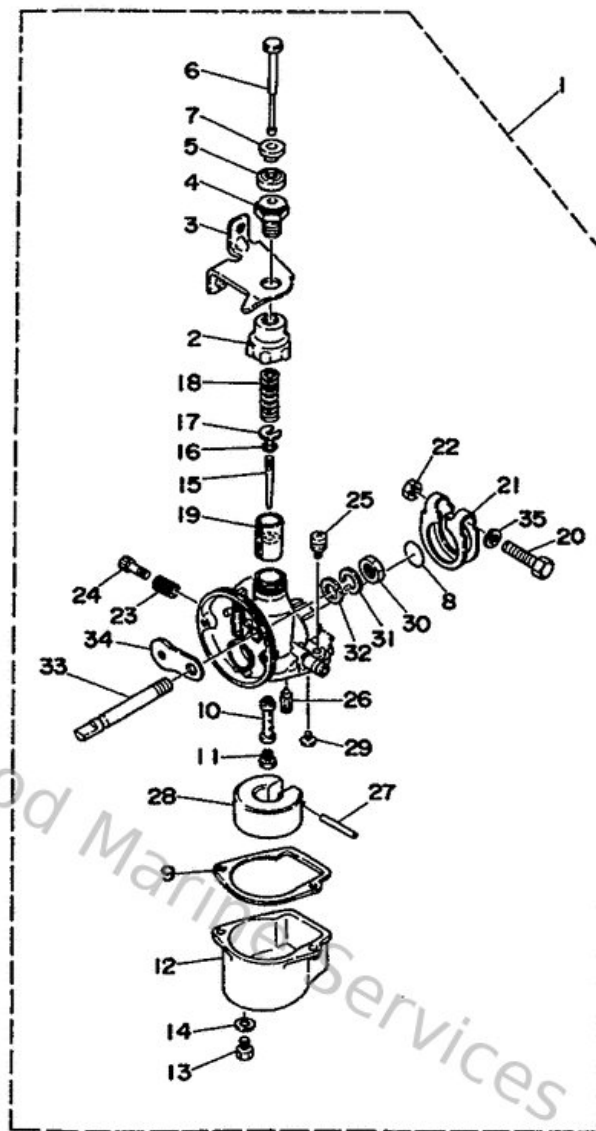
Ref	Part	
1	6A1143010300 Carburetor assembly 1	Buy now
2	646141580000 Top, mixing chamber	Buy now
3	6A1144970000 Stay, throttle wire	Buy now
4	646143210000 Screw, throttle	Buy now
6	6A1143140000 Bar, throttle	Buy now
7	6A1141630000 Spacer	Buy now
8	646142290100 O-ring	Buy now
9	6A1143840000 Gasket, float chamber	Buy now
10	6A1143410100 Nozzle, main	Buy now
11	6A1143434800 Jet Main (#96)	Buy now
12	6A1143810200 Body, float chamber	Buy now
13	978900500600 Screw,panhead (eg9)	Buy now
14	646141980100 Gasket	Buy now
15	6A1141160000 Needle	Buy now
16	646141370000 Clip	Buy now

Carburetor



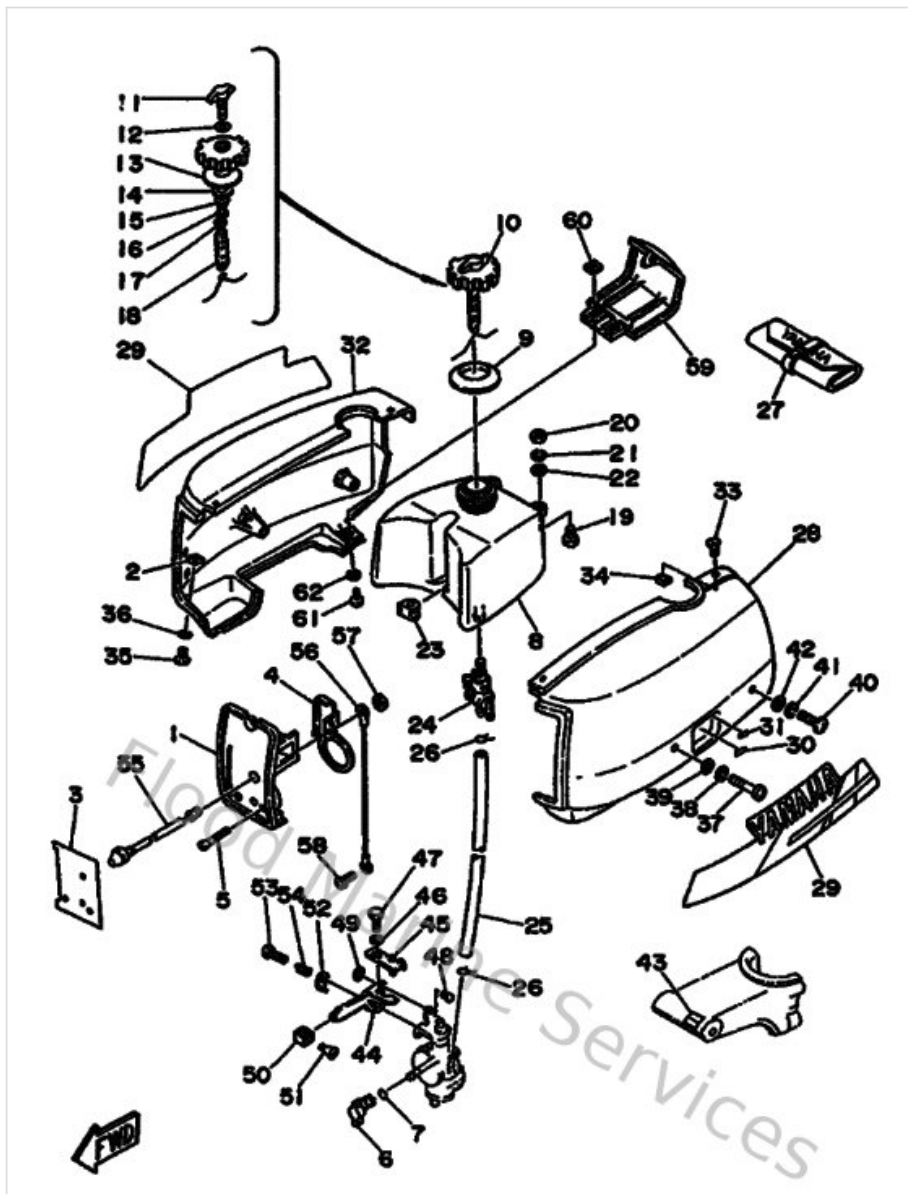
Ref	Part	
17	646141360000 Seat, spring	Buy now
18	646143310100 Spring, throttle valve	Buy now
19	646143120800 Valve, throttle	Buy now
20	646141250100 Screw	Buy now
21	6A1141270100 Clip	Buy now
22	6A1143580100 Nut	Buy now
23	6A1142120000 Spring, Pilot Adjusting	Buy now
24	646142110200 Screw, pilot adjusting	Buy now
25	979800411000 Screw, pan head (e56)	Buy now
26	6A1143920000 Valve, needle	Buy now
27	6A1143860000 Pin, float	Buy now
28	6A1143850000 Float	Buy now
29	985800300500 Screw, pan head(78g)	Buy now
30	646143580000 Nut	Buy now
31	6A1143560000 Washer	Buy now

Carburetor



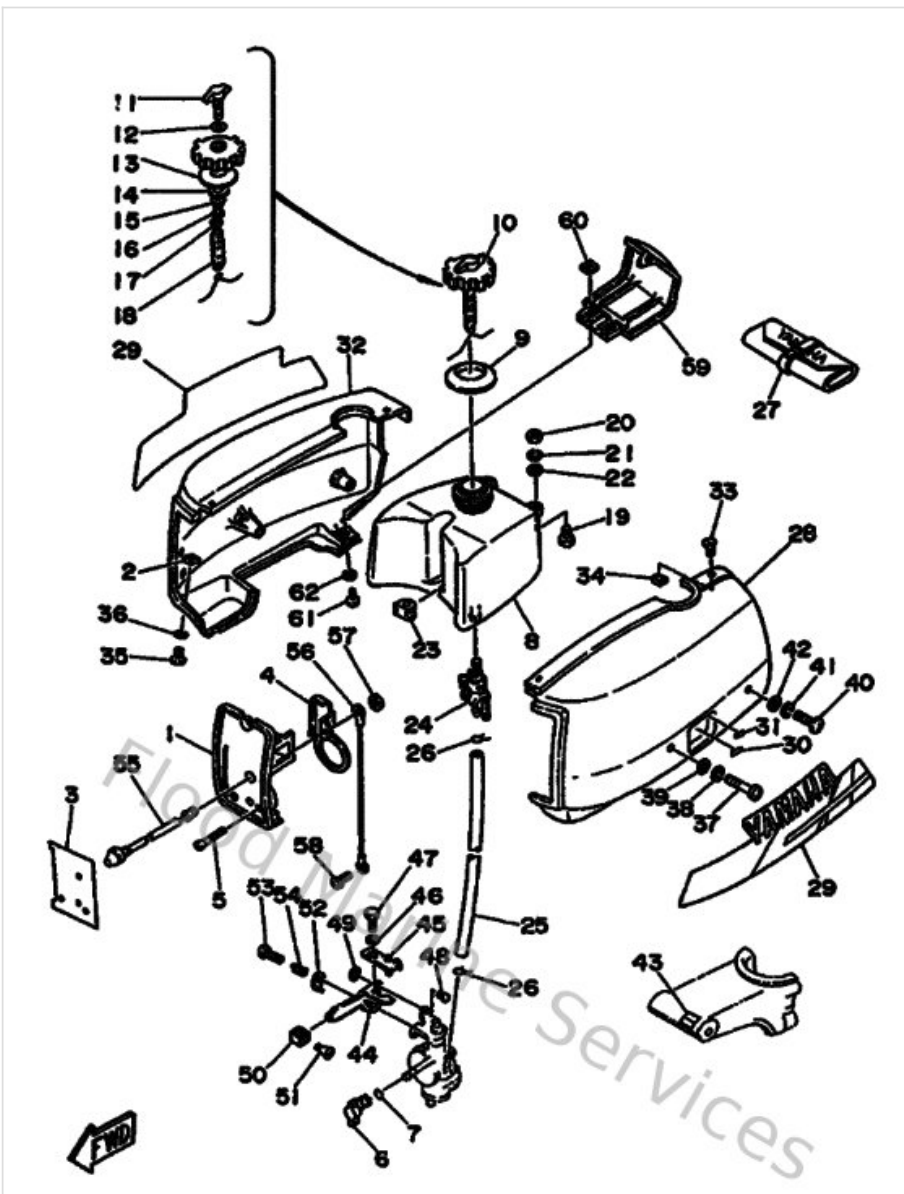
Ref	Part	
32	646143570000 Washer	Buy now
33	6A1144480000 Lever, choke valve	Buy now
34	6A1142170100 Valve Choke	Buy now
35	929900560000 Washer, plain (646)	Buy now

Cowling & Fuel



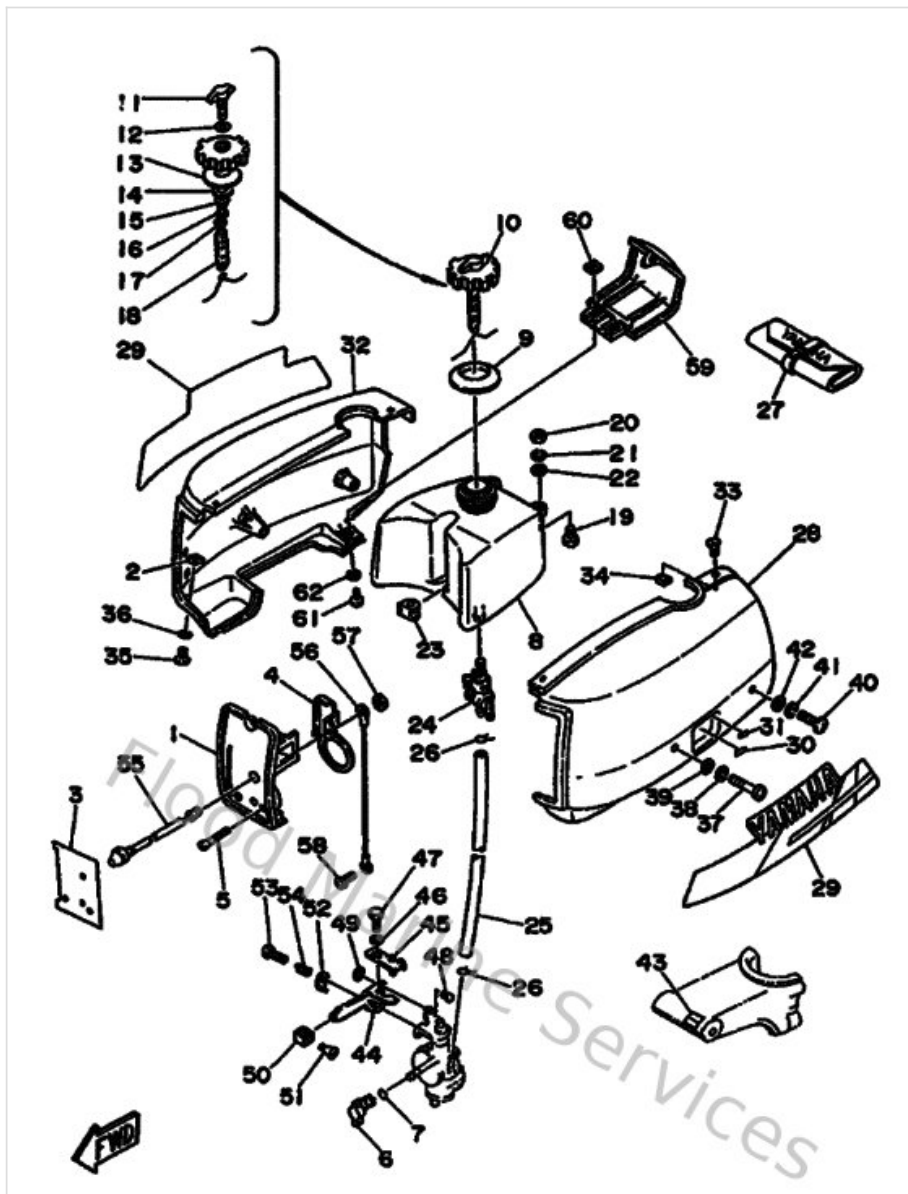
Ref	Part	
1	6A1144410200 Silencer, intake 2	Buy now
2	9017305M0000 Nut, square (6a1)	Buy now
4	6A1144420000 Spacer 1	Buy now
6	6A1412710000 Knob, choke	Buy now
7	9321008M2900 O-ring (6a1)	Buy now
8	6A1241100100 Fuel tank assembly	Buy now
9	6A1241980000 Seat, rubber	Buy now
10	6A1246100200 Cap assembly	Buy now
11	6A1246310000 Screw, air	Buy now
12	904300400500 Gasket 6112463200	Buy now
13	904301411700 Gasket	Buy now
14	646246150100 Gasket, Plate 1	Buy now
15	905011037400 Spring, Compression	Buy now
16	929900420000 Ybs66-4 washer, plain	Buy now
17	905011026000 Spring, safety 6152463500	Buy now

Cowling & Fuel



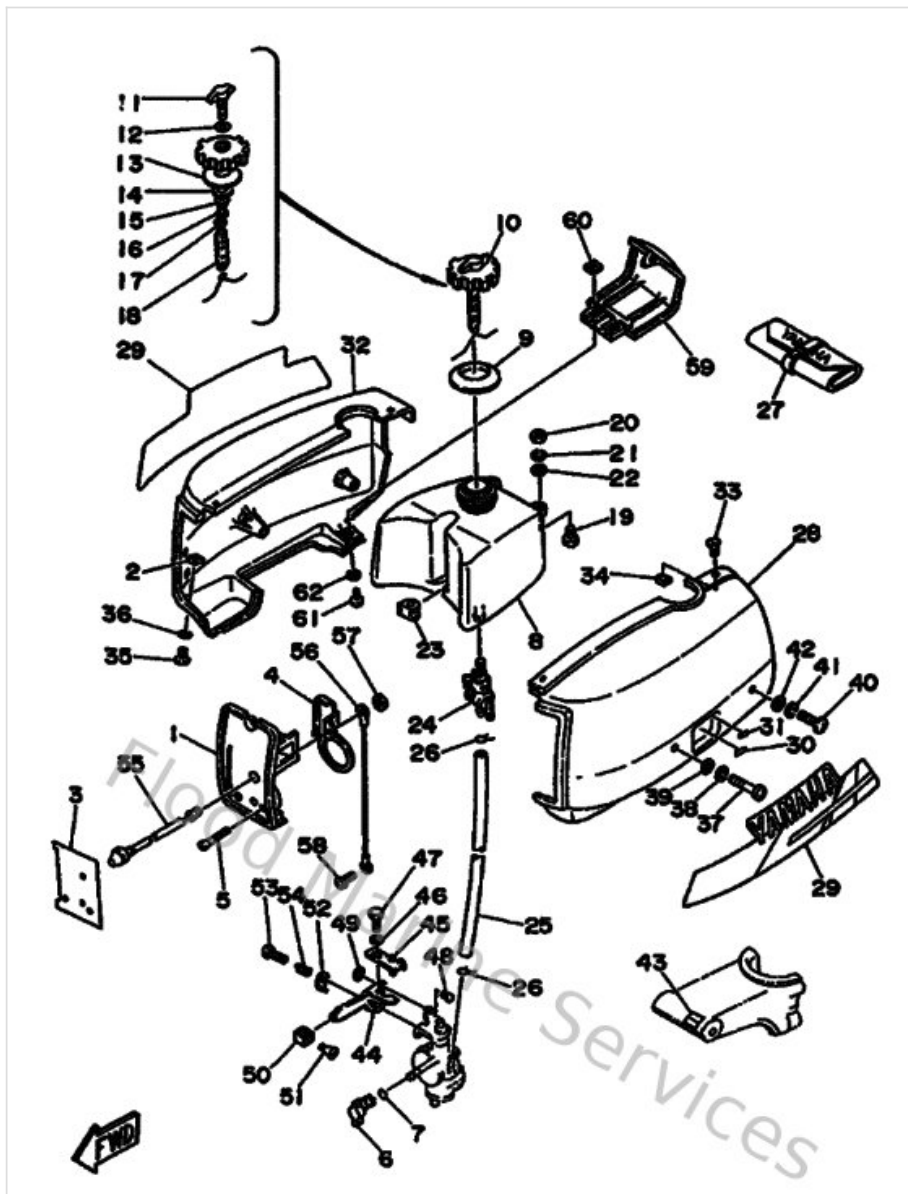
Ref	Part	
18	646242410000 Indicator	Buy now
19	970800601800 Bolt (fj0)	Buy now
20	953800660000 Nut(661)	Buy now
21	929950610000 Washer(6a1)	Buy now
22	9020106M3000 Washer, plate (6a1)	Buy now
23	6A1241810000 Damper, locating	Buy now
24	6A1245000200 Fuel cock assembly 1	Buy now
25	6A1243110000 Pipe 1	Buy now
26	904670800400 Clip, pipe 6162435600	Buy now
27	656W28100200 Tool kit	Buy now
28	6A1427411100 Apron	Buy now
30	6A1241535000 Indicator, Cock	Buy now
31	6A1241545000 Indicator, Shift	Buy now
32	6A1427711100 Apron	Buy now
33	987800501200 Screw(617)	Buy now

Cowling & Fuel



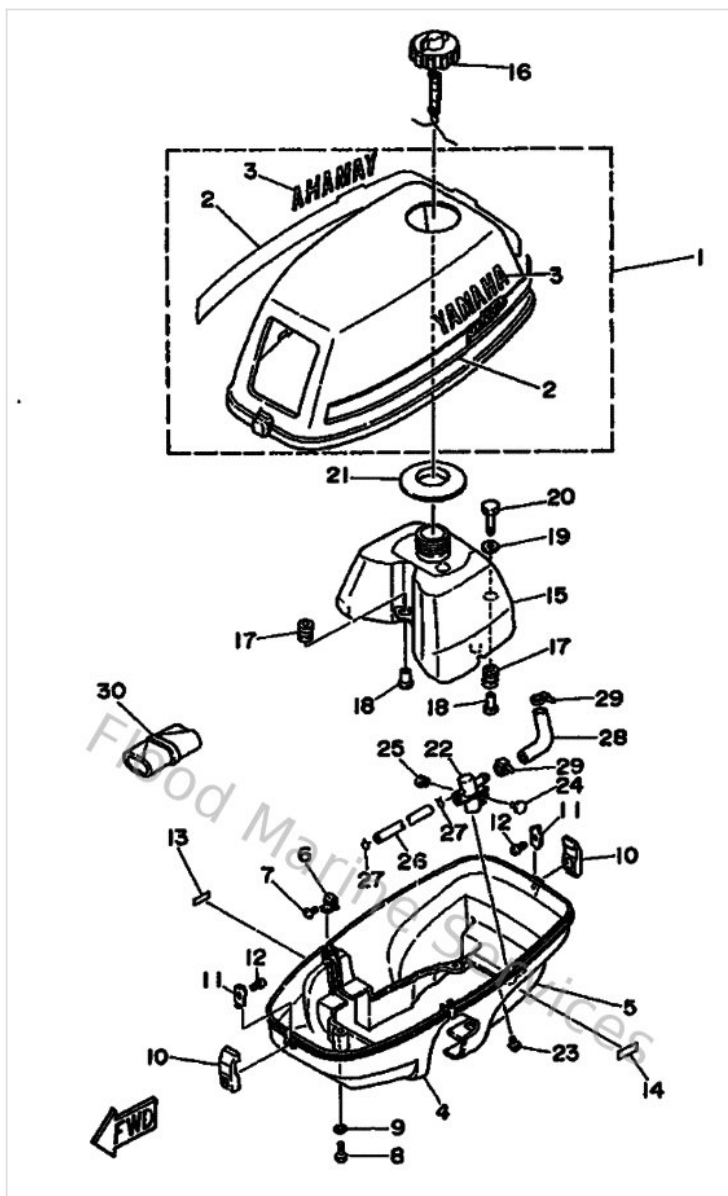
Ref	Part	
34	9018305M0000 Nut, spring (6a1)	Buy now
35	985800501000 Screw, pan head(62x)	Buy now
36	929900560000 Washer, plain (646)	Buy now
37	985800604000 Screw pan head	Buy now
39	929900660000 Washer, plain (646)	Buy now
40	985800602500 Screw, pan head(6b0)	Buy now
43	6A1427920100 Mark (100:1)	Buy now
44	6A1412120100 Arm, accel.	Buy now
45	6A1412110000 Link,accel	Buy now
46	929900510000 Ybs67-5 washer, spring	Buy now
47	970950501000 Bolt (682)	Buy now
48	6A1143650000 Pin, clevis	Buy now
49	990800460000 Circlip (eu0)	Buy now
50	6A1416370000 Knob, magneto control	Buy now
51	987800301000 Screw, flat head (e56)	Buy now

Cowling & Fuel



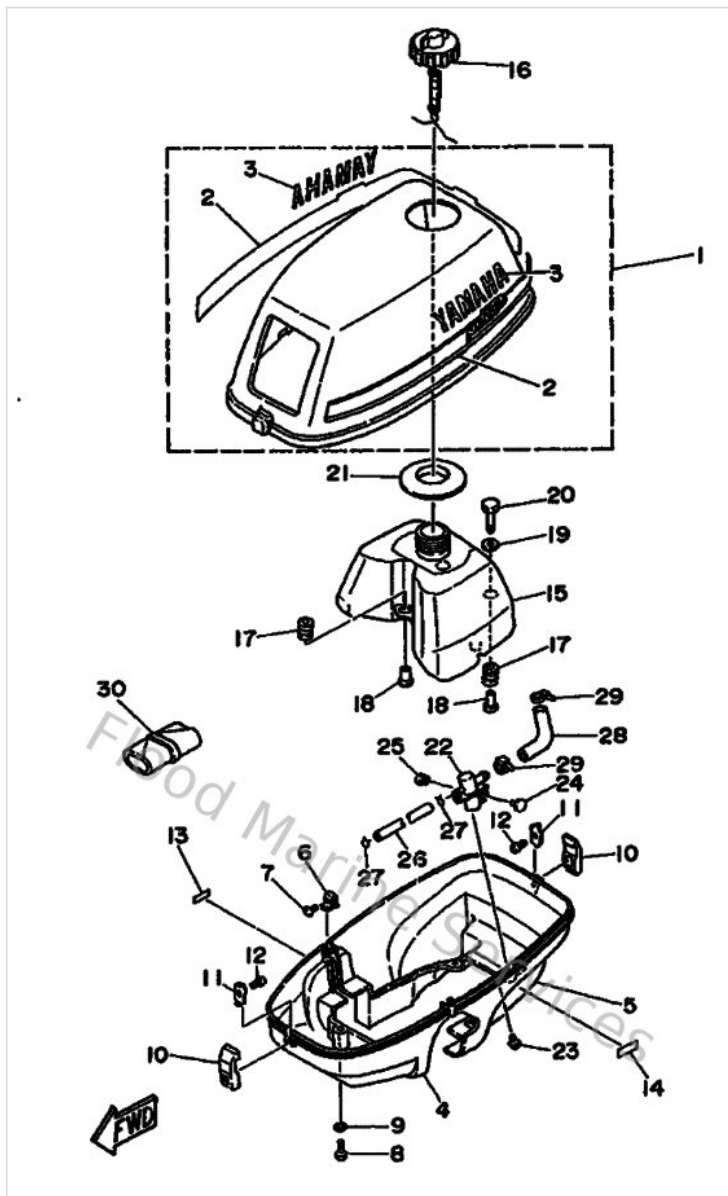
Ref	Part	
52	6A1412230000 Washer, lock 1	Buy now
53	978950502500 Screw, pan head(62j)	Buy now
54	9050112M1600 Spring (6a1)	Buy now
55	6A1825500200 Stop switch assembly	Buy now
56	6A1825410000 Wire, Lead	Buy now
57	953800870000 Nut(661)	Buy now
58	985800500800 Screw, pan head (7g3)	Buy now
59	6A1823751100 Cover, plug cap	Buy now

Cylinder & Crankcase



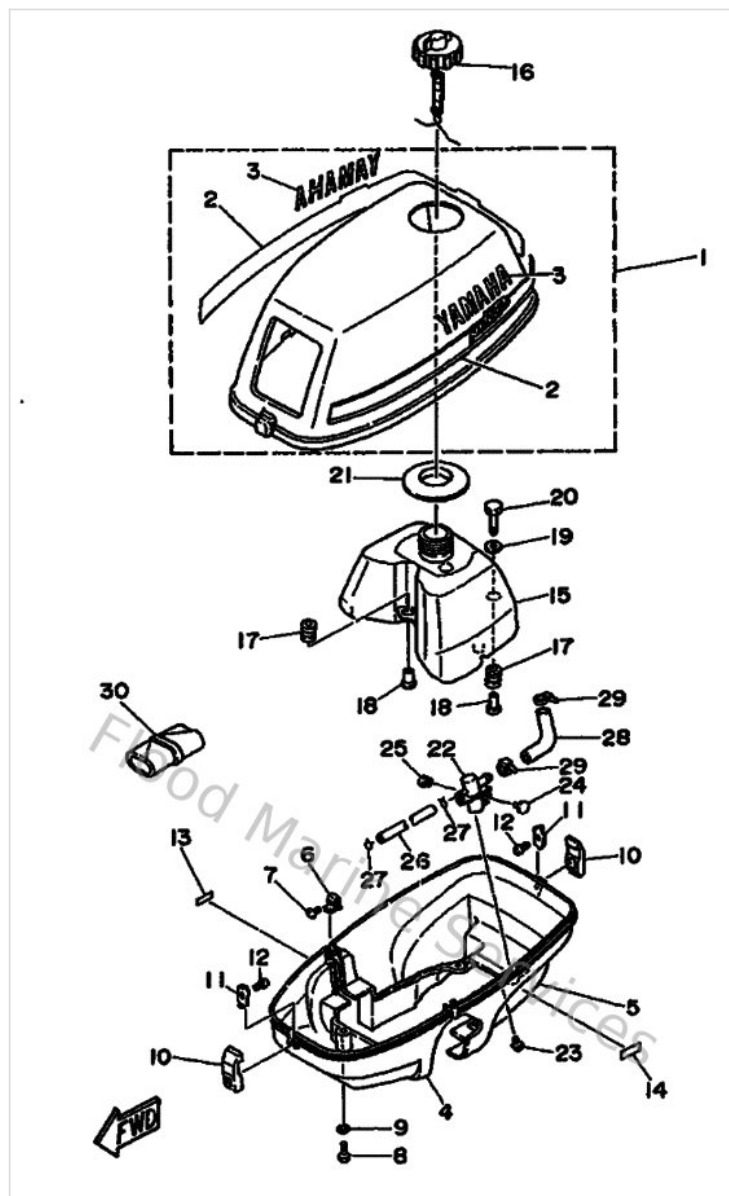
Ref	Part	
2	6A1151006094 Crank case assembly	Buy now
3	903360600100 Plug, blind 6551131300	Buy now
4	650144850200 Pipe, joint	Buy now
5	624113790000 Valve, check	Buy now
6	970950604000 Bolt (682)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	995301001400 Pin, dowel	Buy now
9	6A1111110194 Head, cylinder 1	Buy now
10	6A111181A100 Gasket, cylinder head 1	Buy now
11	970950602500 Bolt	Buy now
13	6A1114000000 Crankshaft assembly	Buy now
14	646114120100 Crank 1	Buy now
15	6A1114220000 Crank 2	Buy now
16	646116810000 Pin, crank 1	Buy now
17	933103143900 Brg,cyl-cal roller 5g tm	Buy now

Cylinder & Crankcase



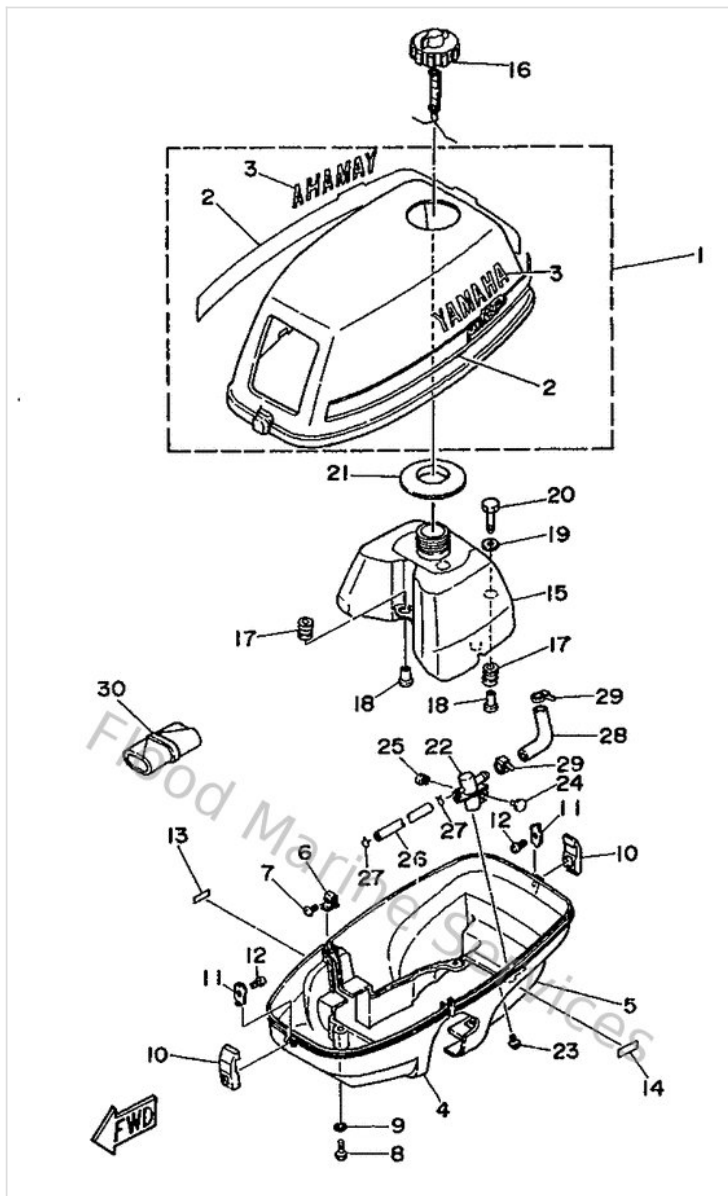
Ref	Part	
18	646116510200 Rod, connecting	Buy now
19	933060040900 Brg,r-b 6004 42mm 69g nk	Buy now
20	933063020400 Brg,r-b 6302 42mm 82g nk	Buy now
21	93310210M000 Bearing (27v)	Buy now
22	931022010800 Oil seal	Buy now
23	902013530000 Washer, Plate	Buy now
24	9310215M3200 Oil seal(6a1)	Buy now
25	646116360100 Piston (0.50Mm O/s)	Buy now
26	646116010100 Piston Ring Set (Std)	Buy now
27	646116330000 Pin,piston	Buy now
28	934501102100 Circlip 101116340000	Buy now
29	9044507MA300 Hose (I200)	Buy now
30	904670601600 Clip (655)	Buy now
31	6A1136100000 Reed valve assembly	Buy now
32	6A1W00040000 Reed set	Buy now

Cylinder & Crankcase



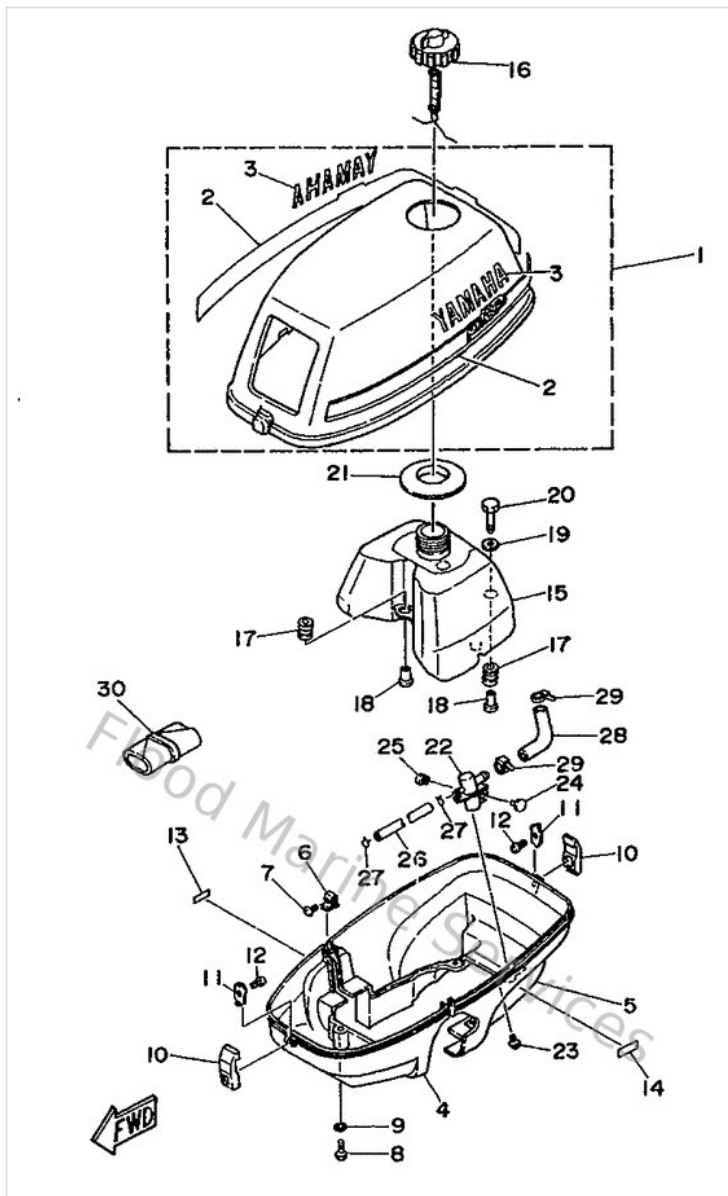
Ref	Part	
33	6A113621A000 Gasket, valve seat	Buy now
34	6A1241410000 Protector, fuel tank	Buy now
35	958800601000 Bolt, flange(7ht)	Buy now
37	904650802800 Clamp (1e6)	Buy now
39	6A1157710000 Stay 1	Buy now
40	973130606000 Bolt, hexagon	Buy now

Cylinder. Crankcase



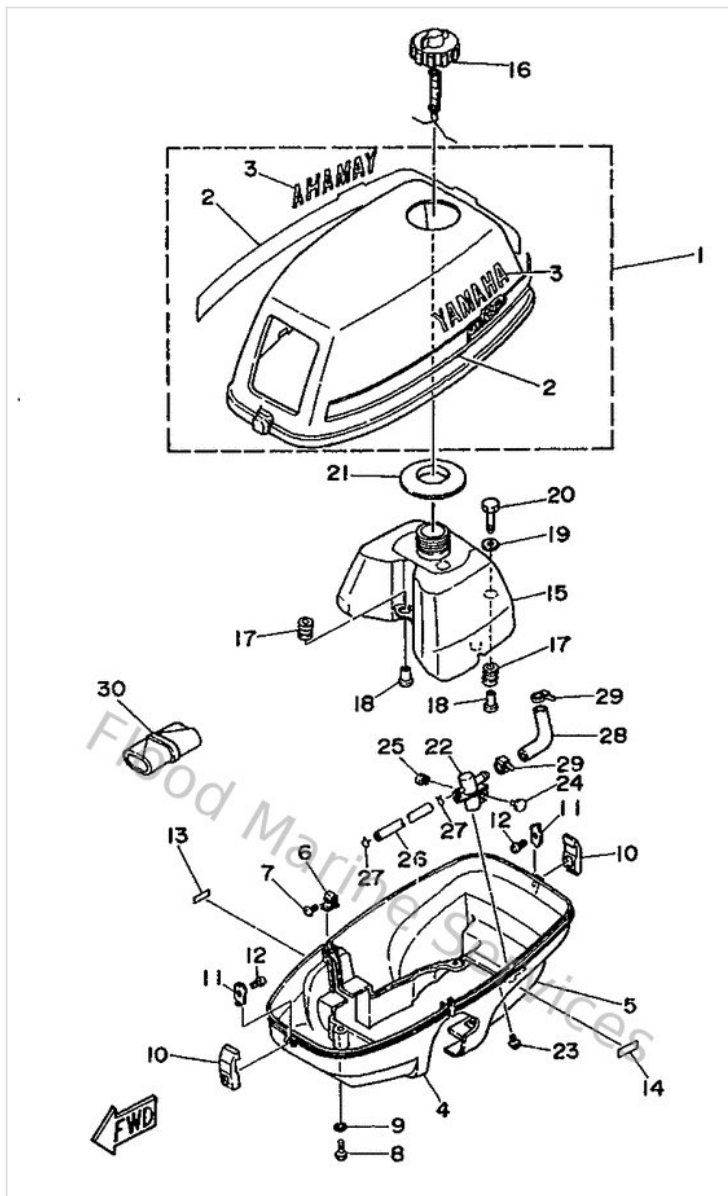
Ref	Part	
2	6A1151006094 Crank case assembly	Buy now
3	903360600100 Plug, blind 6551131300	Buy now
4	650144850200 Pipe, joint	Buy now
5	624113790000 Valve, check	Buy now
6	970950604000 Bolt (682)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	995301001400 Pin, dowel	Buy now
9	6A1111110194 Head, cylinder 1	Buy now
10	6A111181A100 Gasket, cylinder head 1	Buy now
11	970950602500 Bolt	Buy now
13	6A1114000000 Crankshaft assembly	Buy now
14	646114120100 Crank 1	Buy now
15	6A1114220000 Crank 2	Buy now
16	646116810000 Pin, crank 1	Buy now
17	933103143900 Brg,cyl-cal roller 5g tm	Buy now

Cylinder. Crankcase



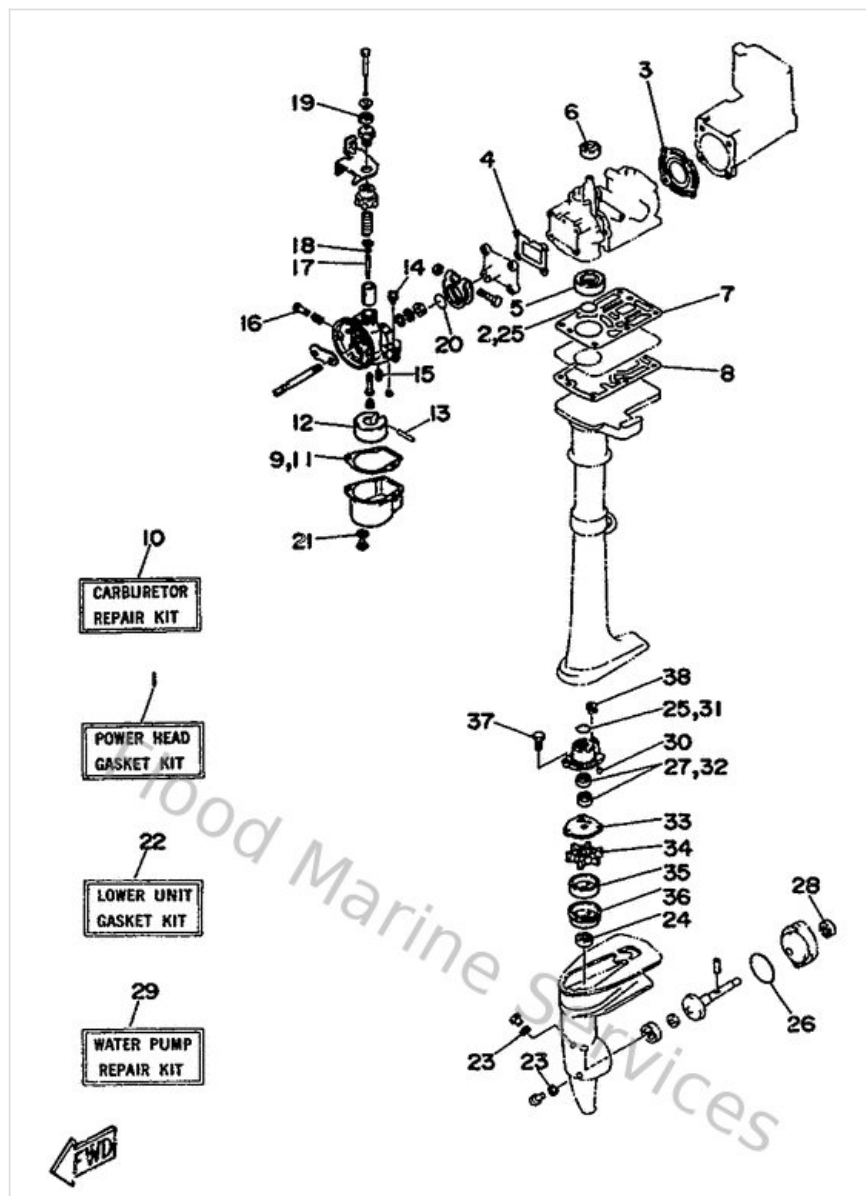
Ref	Part	
18	646116510200 Rod, connecting	Buy now
19	933060040900 Brg,r-b 6004 42mm 69g nk	Buy now
20	933063020400 Brg,r-b 6302 42mm 82g nk	Buy now
21	93310210M000 Bearing (27v)	Buy now
22	931022010800 Oil seal	Buy now
23	902013530000 Washer, Plate	Buy now
24	9310215M3200 Oil seal(6a1)	Buy now
25	646116310197 Piston (Std)	Buy now
26	646116010100 Piston Ring Set (Std)	Buy now
27	646116330000 Pin,piston	Buy now
28	934501102100 Circlip 101116340000	Buy now
29	9044507MA300 Hose (I200)	Buy now
30	904670601600 Clip (655)	Buy now
31	6A1136100000 Reed valve assembly	Buy now
32	6A1W00040000 Reed set	Buy now

Cylinder. Crankcase



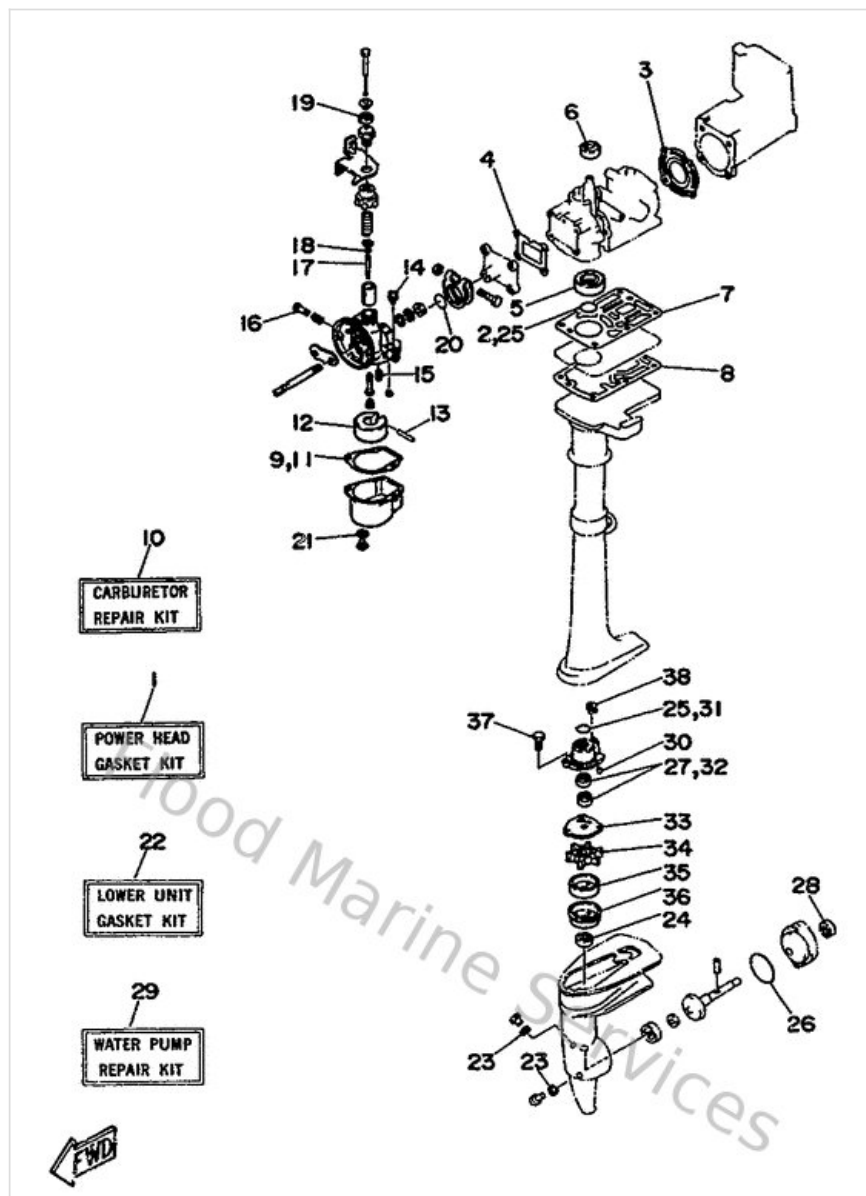
Ref	Part	
33	6A113621A000 Gasket, valve seat	Buy now
34	6A1241410000 Protector, fuel tank	Buy now
35	958800601000 Bolt, flange(7ht)	Buy now
37	904650802800 Clamp (1e6)	Buy now
39	6A1157710000 Stay 1	Buy now
40	973130606000 Bolt, hexagon	Buy now

Kits De Reparation



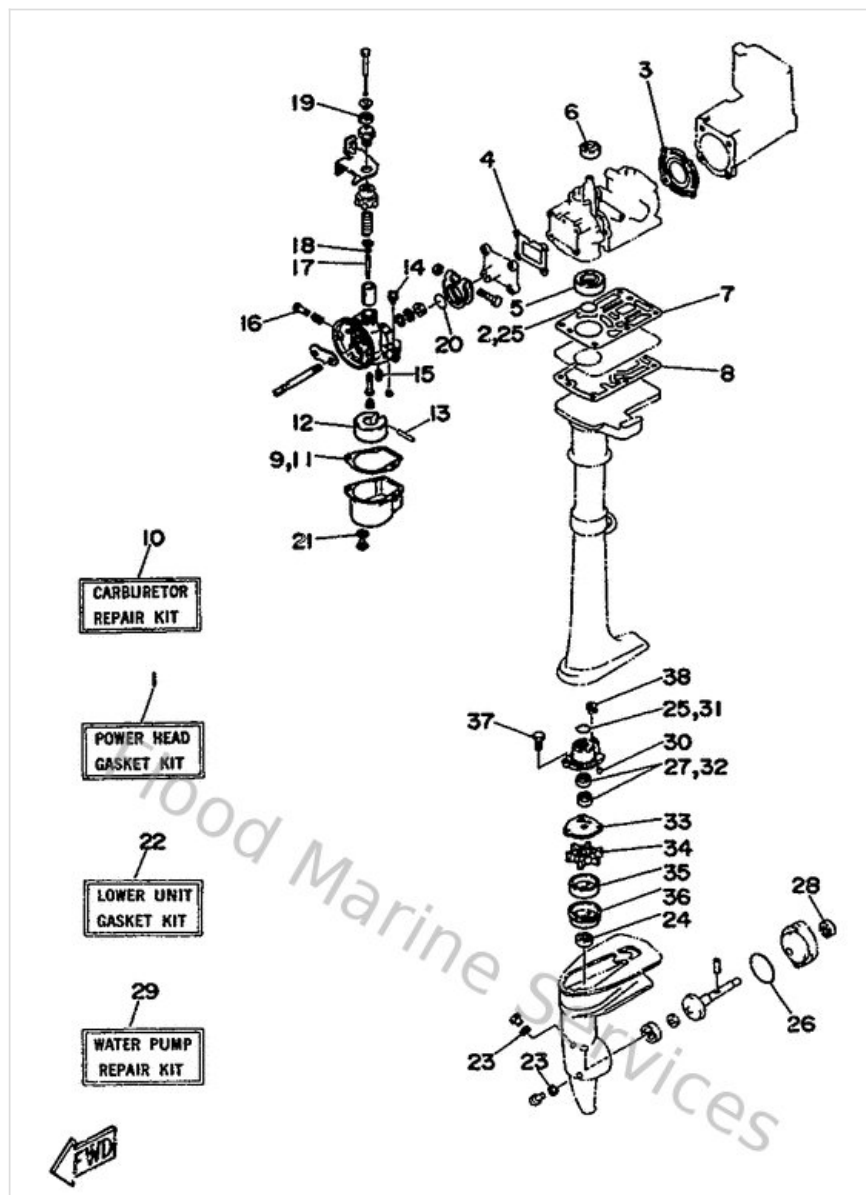
Ref	Part	
1	6A1W00010200 Gasket kit, power unit	Buy now
2	9321008M2900 O-ring (6a1)	Buy now
3	6A111181A000 Gasket, cylinder head 1	Buy now
4	6GDE36210000 Gasket, valve seat	Buy now
5	931022010800 Oil seal	Buy now
6	9310215M3200 Oil seal(6a1)	Buy now
7	64614623A100 Gasket, exhaust	Buy now
8	6A114613A000 Gasket,exhaust 1	Buy now
9	6A1143840000 Gasket, float chamber	Buy now
10	6A1W00930300 Carburetor repair kit	Buy now
12	6A1143850000 Float	Buy now
13	6A1143860000 Pin, float	Buy now
14	979800411000 Screw, pan head (e56)	Buy now
15	6A1143920000 Valve, needle	Buy now
16	646142110200 Screw, pilot adjusting	Buy now

Kits De Reparation



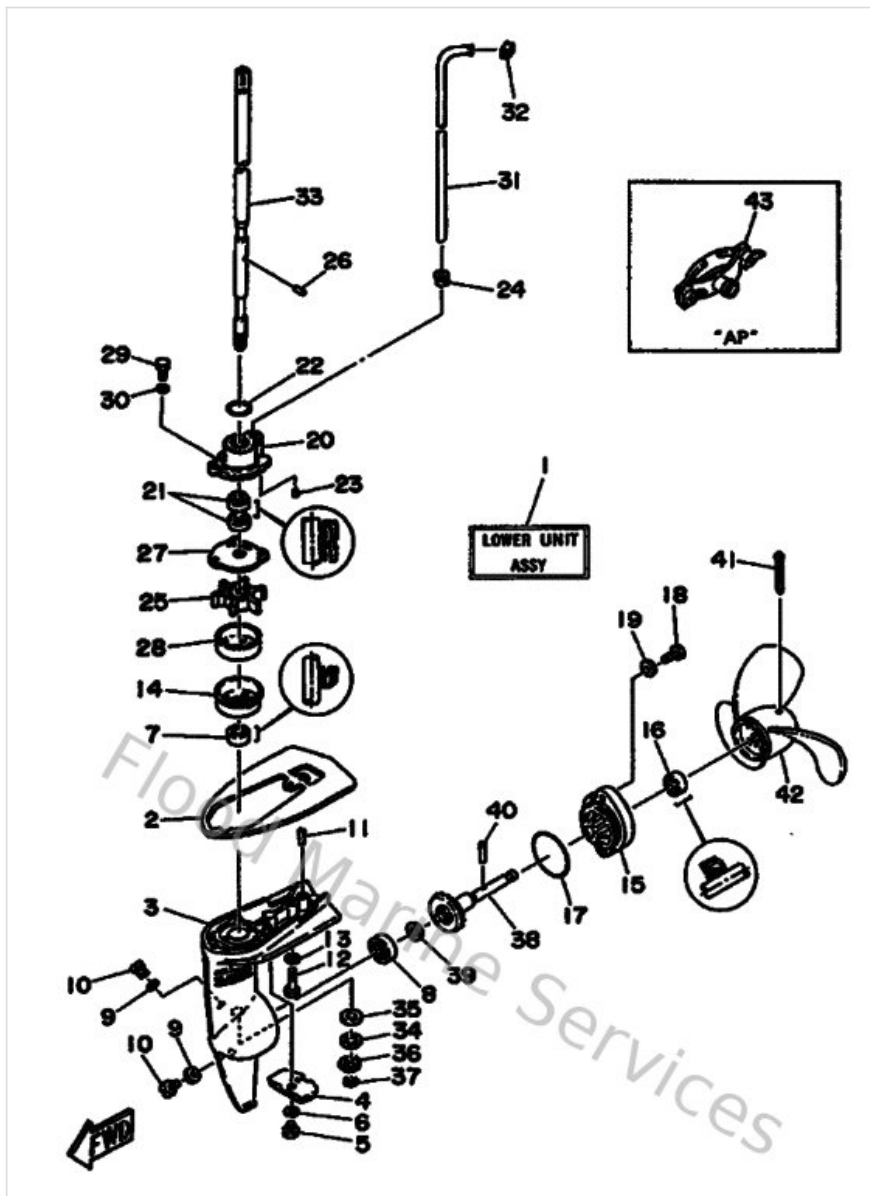
Ref	Part	
17	6A1141161000 Needle	Buy now
20	646142290100 O-ring	Buy now
21	646141980100 Gasket	Buy now
22	6GDW00012000 Lower unit gasket kit	Buy now
23	904300802000 Gasket	Buy now
24	931031105100 Oil seal (11x21x8-646)	Buy now
25	932101912300 O-ring (646)	Buy now
26	932104210100 O-ring (183)	Buy now
27	9310111M4400 Oil seal(6a1)	Buy now
28	931031005200 Oil seal (10x21x10-646)	Buy now
29	6A1W00780200 Water pump repair kit	Buy now
30	936040906800 Pin,dowel (646)	Buy now
33	646443230000 Outer plate,cartridge	Buy now
34	646443520100 Impeller	Buy now
35	646443220000 Insert, cartridge	Buy now

Kits De Reparation



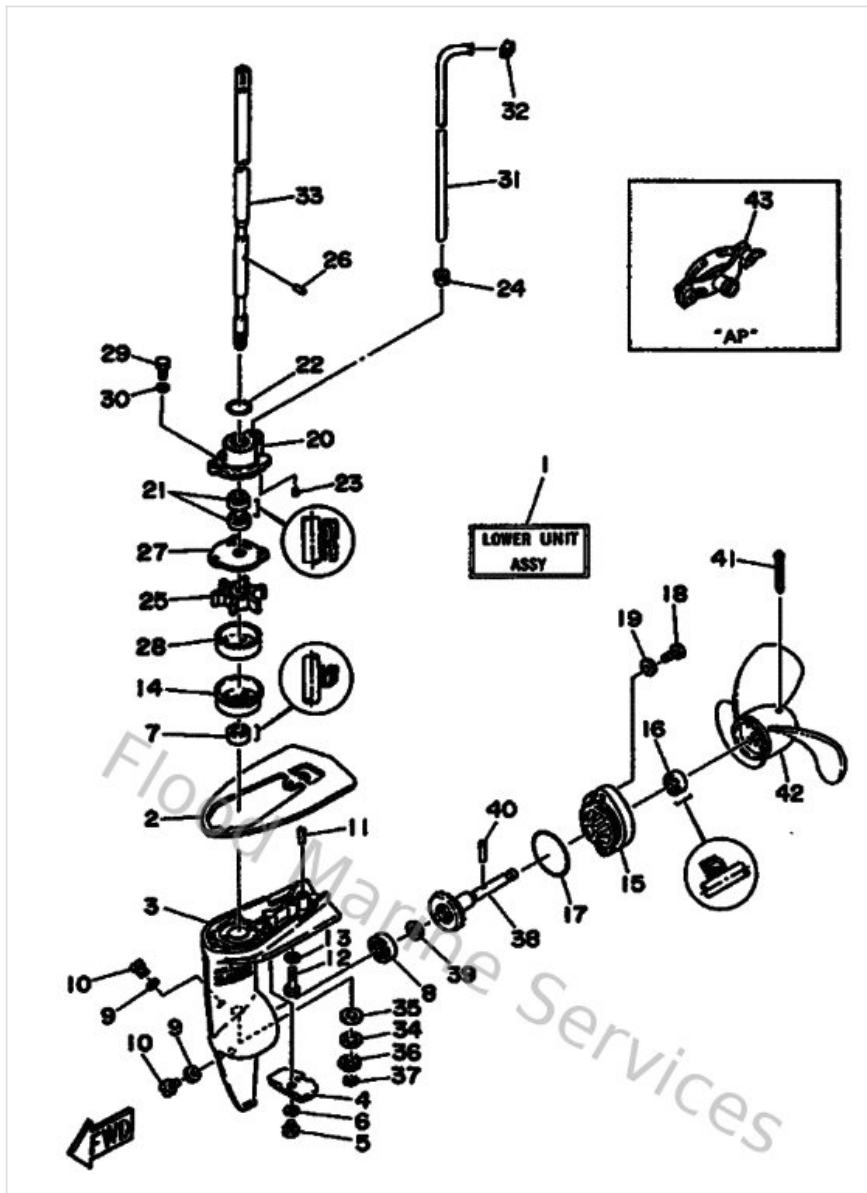
Ref	Part	
36	6GDG43250000 Protector, oil seal	Buy now
37	973900501600 Bolt, with washer	Buy now
38	646443660100 Damper, water seal 2	Buy now

Lower Casing & Drive



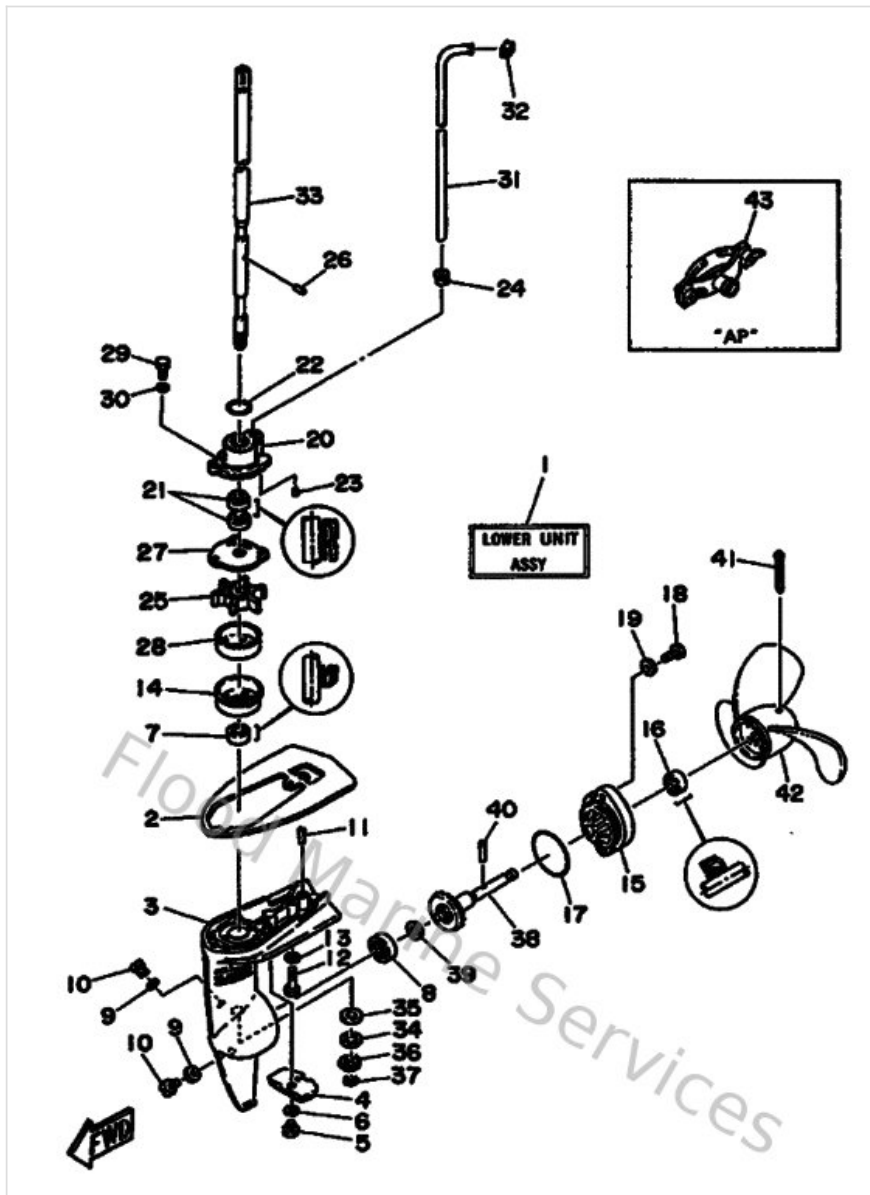
Ref	Part	
1	6A145300034D Lower unit assembly	Buy now
2	6A145181004D Plate	Buy now
3	6A145311024D Casing Lower	Buy now
4	6L5452510200 Anode	Buy now
5	958950601200 Bolt, flange deep recess	Buy now
6	929900630000 Washer, tooth	Buy now
7	931031105100 Oil seal (11x21x8-646)	Buy now
8	933060000100 Brg,r-b 6000 26mm 19g ky	Buy now
9	904300802000 Gasket	Buy now
10	903400800200 Plug, straight screw	Buy now
11	9360518M0400 Pin, dowel b (6a1)	Buy now
12	970950603000 Bolt(jf7)	Buy now
13	929900660000 Washer, plain (646)	Buy now
17	6A1443250000 Protector, oil seal	Buy now
18	970950601400 Bolt(gj3)	Buy now

Lower Casing & Drive



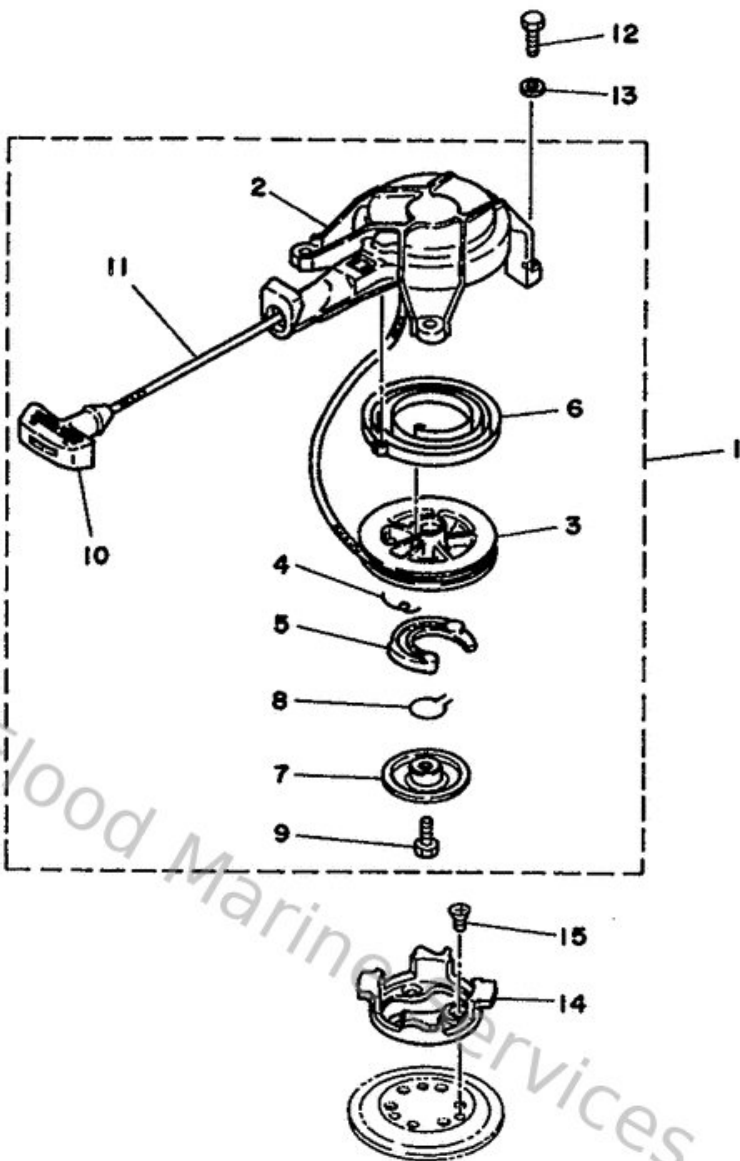
Ref	Part	
20	6A1443120194 Cover,water pump housing	Buy now
21	9310111M4400 Oil seal(6a1)	Buy now
22	932101912300 O-ring (646)	Buy now
23	936040906800 Pin,dowel (646)	Buy now
24	646443660100 Damper, water seal 2	Buy now
25	646443520100 Impeller	Buy now
26	936040906600 Pin, dowel	Buy now
27	646443230000 Outer plate,cartridge	Buy now
28	646443220000 Insert, cartridge	Buy now
30	929900560000 Washer, plain (646)	Buy now
31	6A1443610000 Tube, water	Buy now
32	646443650000 Damper, water seal 1	Buy now
33	6A1455100100 Drive shaft assembly	Buy now
34	9020111M4900 Washer, plate (6e0)	Buy now
36	646455510000 Pinion	Buy now

Lower Casing & Drive



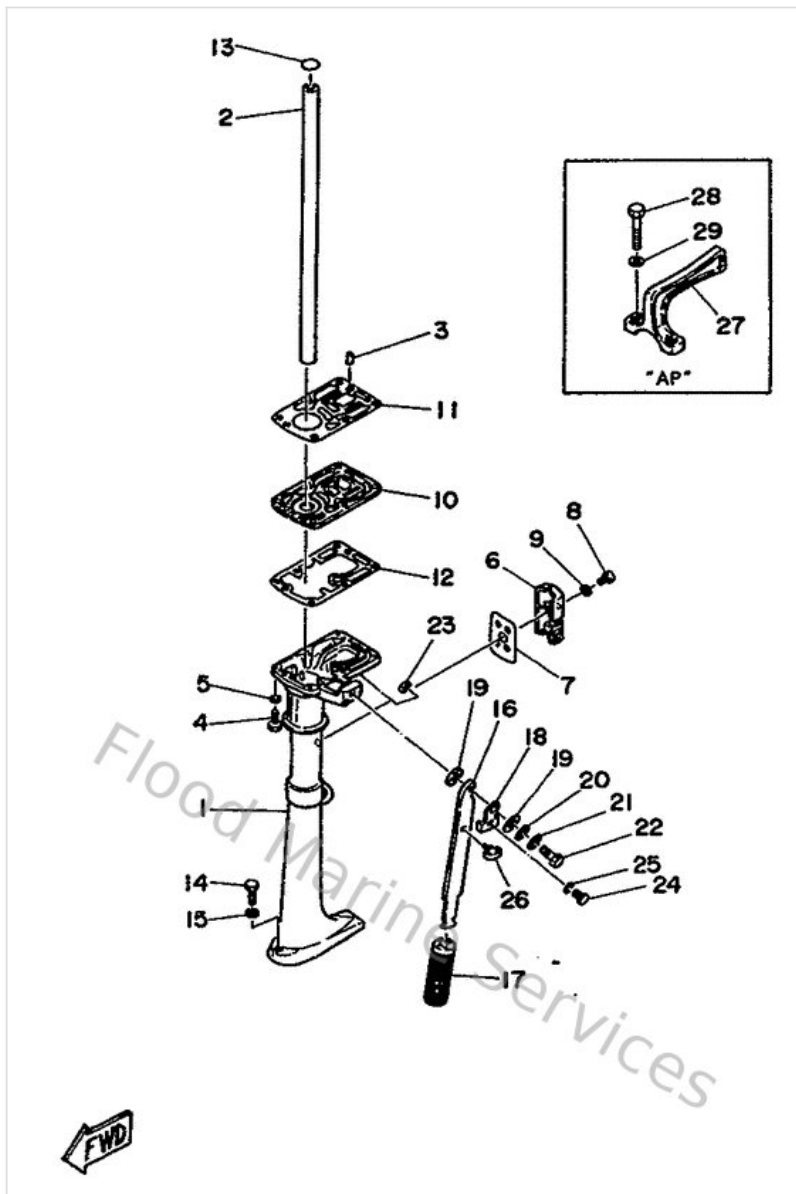
Ref	Part	
37	990090660000 Circlip(53l)	Buy now
38	6GDG55600000 Gear	Buy now
39	646455672000 Shim (t:0.50mm)	Buy now
40	9025003M1000 Pin, straight(6a1)	Buy now
41	914903004000 Pin, cotter (am5)	Buy now
42	6A1459430000 Propeller assembly (3x7-1/4"x4"-a)	Buy now

Starter



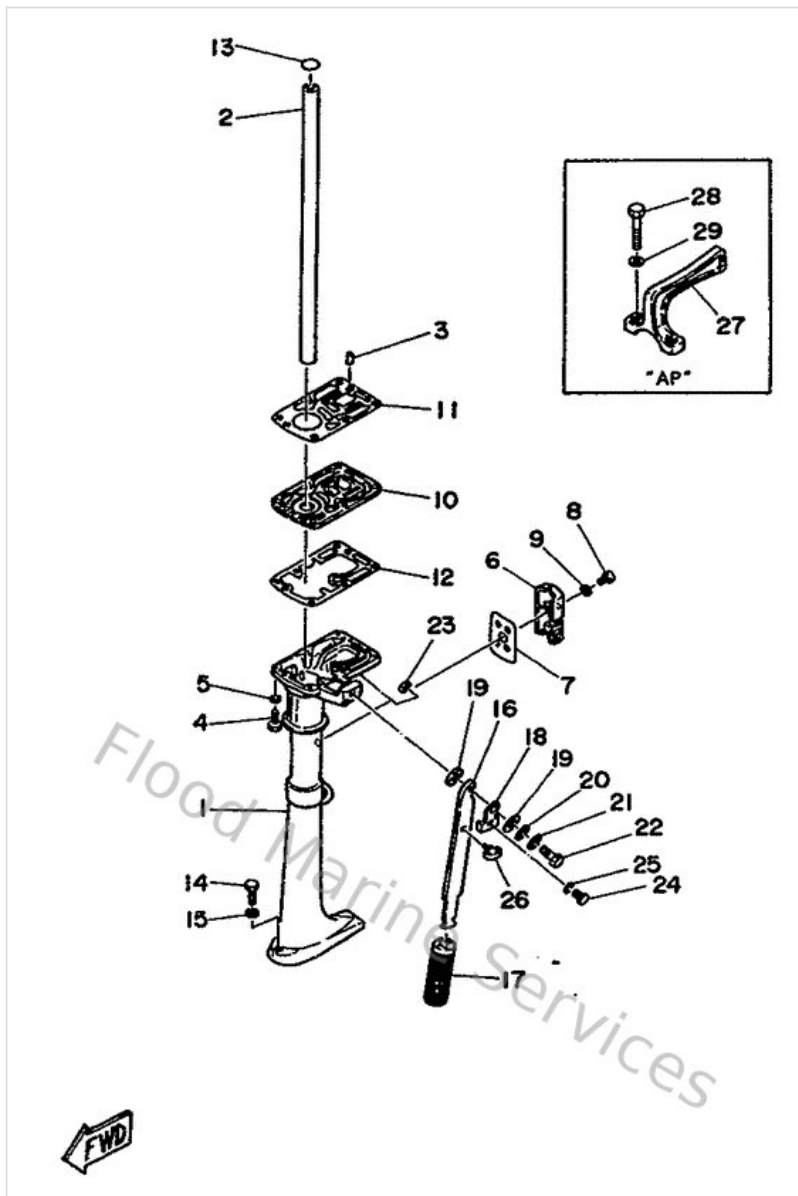
Ref	Part	
1	6A1157100000 Starter ass'y	Buy now
2	6A1157110000 Case, starter	Buy now
3	6A1157140000 Drum, sheave	Buy now
4	6A1157670000 Spring, return	Buy now
5	6A1157410000 Pawl, drive	Buy now
6	6A1157130000 Spring, starter	Buy now
8	6A1157050000 Spring, drive pawl	Buy now
9	970170601200 Bolt, hexagon	Buy now
10	6A1157550100 Handle, Starter	Buy now
12	970950601600 Bolt, hexagon deep recess	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	6A1157230094 Pulley, starter	Buy now
15	987030601200 Screw, flat head(6a1)	Buy now

Upper Casing



Ref	Part	
1	6A145111024D Casing, upper	Buy now
2	6A1451130000 Pipe	Buy now
3	936051506500 Pin, dowel	Buy now
4	970950602500 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6A1451510000 Cover, upper casing	Buy now
7	6A1451150000 Gasket, upper casing	Buy now
8	985800601600 Screw pan head	Buy now
10	6A141137005B Guide,exhaust	Buy now
11	6A114613A000 Gasket,exhaust 1	Buy now
12	64614623A100 Gasket, exhaust	Buy now
13	932101912300 O-ring (646)	Buy now
14	970950603000 Bolt(jf7)	Buy now
16	6A142111004D Handle, steering	Buy now
17	646421190200 Grip, steering handle	Buy now

Upper Casing



Ref	Part	
18	6A1421810000 Washer	Buy now
19	902010911700 Washer 1 6154367300	Buy now
20	929900820000 Ybs66-8 washer, plain	Buy now
21	929900810000 Ybs67-8 washer, spring	Buy now
22	9010108M1100 Bolt(6a1)	Buy now
23	988800810000 Nut, hex.	Buy now
24	970950601000 Bolt	Buy now
25	929950610000 Washer(6a1)	Buy now
26	646425910000 Holder, shear pin	Buy now
28	973950605500 Bolt, hexagon w/w deep recess	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.