



Yamaha 30DETO 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

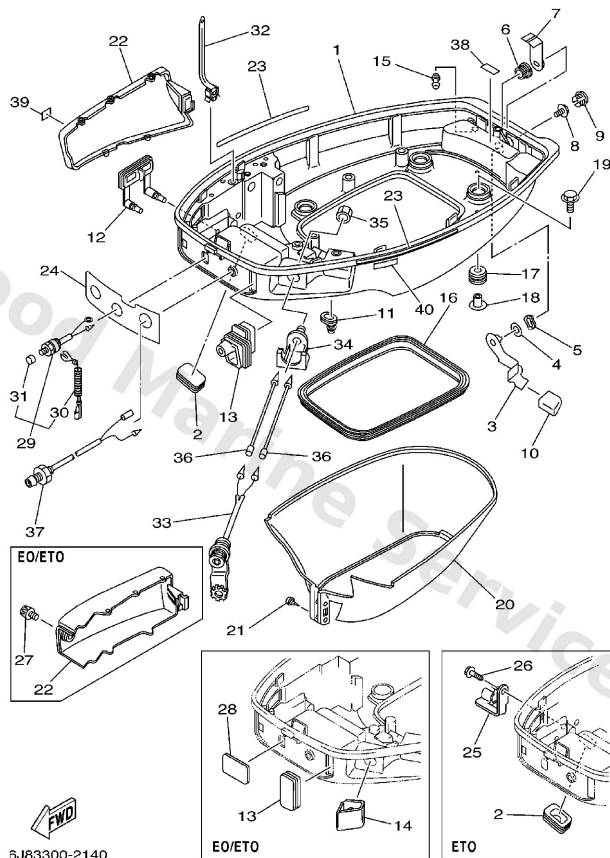
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
BRACKET 3	13
BRACKET 4	16
CARBURETOR	19
CONTROL 1	22
CONTROL 2	25
CRANKSHAFT. PISTON	26
CYLINDER. CRANKCASE	28
ELECTRICAL 1	30
ELECTRICAL 2	32
ELECTRICAL 3	34
FUEL	37
FUEL TANK	39
GENERATOR	40
INTAKE	42
LOWER CASING. DRIVE 1	44
LOWER CASING. DRIVE 2	50
OIL PUMP	52
POWER TRIM & TILT ASSY	56
REMOTE CONTROL ASSY	61
REMOTE CONTROL BOX	66
REPAIR KIT 1	67
REPAIR KIT 2	69
STARTER	71
STARTING MOTOR	74
STEERING	77
STEERING GUIDE	80
TOP COWLING	81
UPPER CASING	83

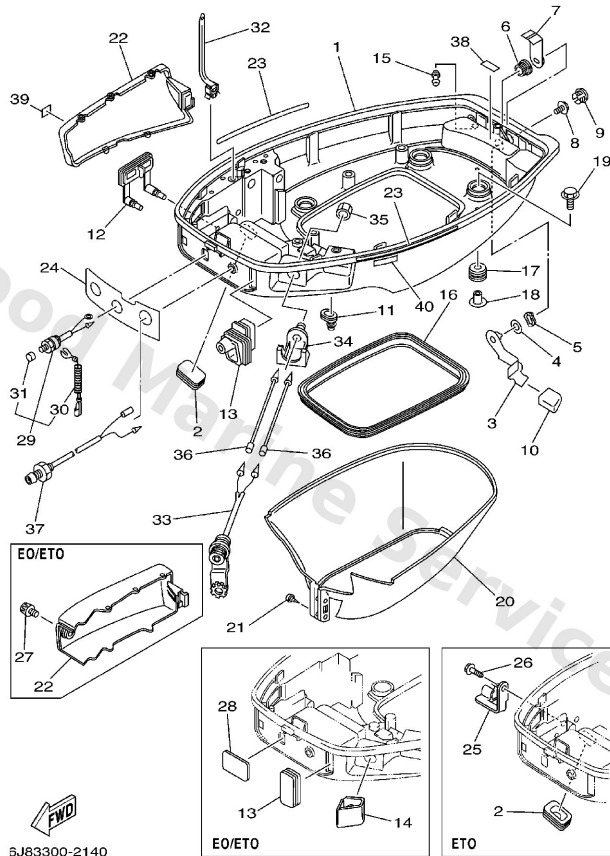
Bottom Cowling



D2

Ref	Part	
1	6J842711034D Cowling, bottom 1	Buy now
2	6884272610 Grommet	Buy now
2	6H44272600 Grommet	Buy now
3	6J842815004D Lever, clamp	Buy now
4	9020212M25 Washer, plate(6j8)	Buy now
5	9020612052 Washer, wave (666)	Buy now
6	9038612M61 Bush(6j8)	Buy now
7	6J84281600 Lever, clamp	Buy now
8	9589506012 Bolt, flange deep recess	Buy now
9	6J84272801 Cap	Buy now
10	6J84283100 Bushing	Buy now
11	6G14272700 Grommet	Buy now
12	6J84272400 Grommet	Buy now
13	6J84272600 Grommet	Buy now
13	6J84272610 Grommet	Buy now

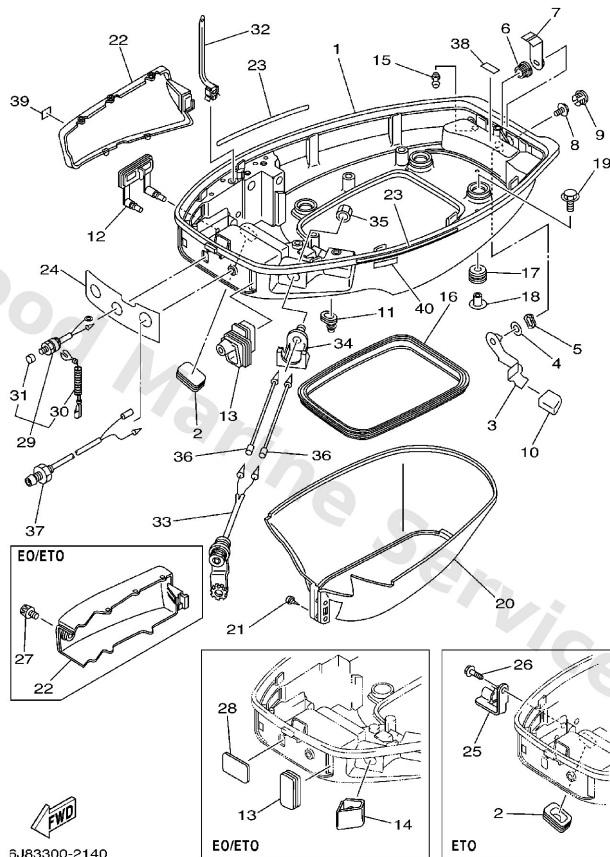
Bottom Cowling



D2

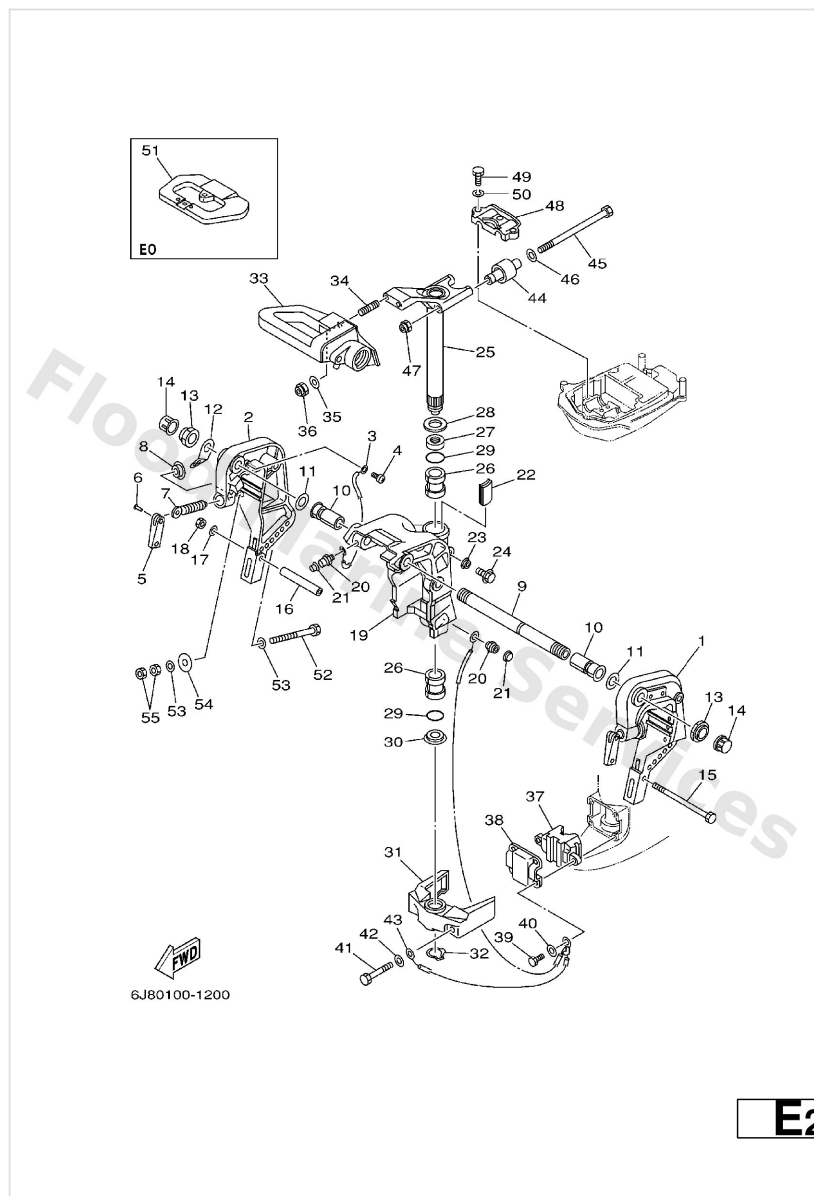
Ref	Part	
14	6J84272501 Grommet	Buy now
15	6H34439101 Nipple, hose	Buy now
16	6J84271600 Rubber seal 1	Buy now
17	9048009M21 Grommet (6e9)	Buy now
18	9038706M41 Collar (6e9)	Buy now
19	9011906M61 Bolt, with washer	Buy now
20	6J84274101 Apron	Buy now
21	9016406M01 Screw (6f5)	Buy now
22	6J84272301 Cover, bottom	Buy now
22	6J84272351 Cover, bottom (dbn:gray)	Buy now
23	6J84273500 Protector	Buy now
24	6J84271920 Panel, front lower	Buy now
25	9046409M51 Clamp	Buy now
26	9010906M86 Bolt	Buy now
27	6J84284600 Screw	Buy now

Bottom Cowling



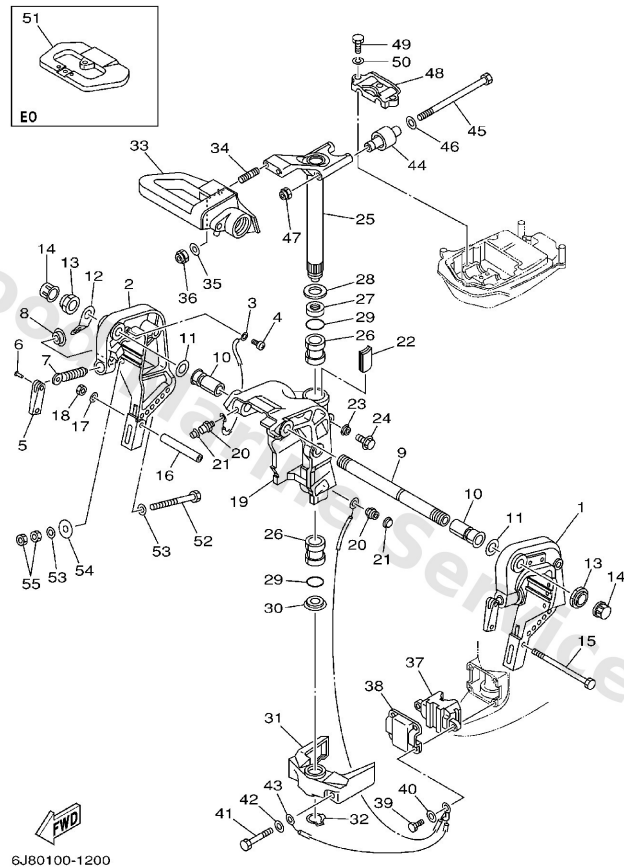
Ref	Part	
28	6J84272620 Grommet	Buy now
29	6898257504 Engine stop switch assembly	Buy now
30	6828255600 Lanyard, stop switch	Buy now
31	6898257Y00 Cap	Buy now
32	9046513M76 Clamp	Buy now
33	6828438100 2p concent 1	Buy now
34	6J88438700 Holder	Buy now
35	6638255700 Nut	Buy now
36	6J88255300 Extension, wire lead	Buy now
37	6J88541000 Emergency signal light assembly	Buy now
38	6E74279110 Mark 1	Buy now
39	6A12817600 Label Caution	Buy now
40	6E38257H00 Plate Mark	Buy now

Bracket 1



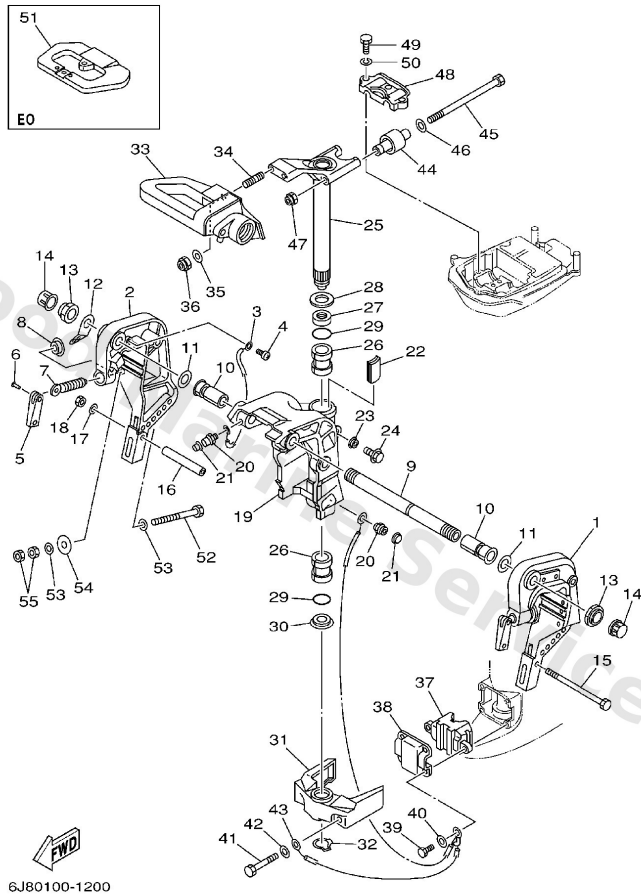
Ref	Part	
1	6H443111054D Bracket, clamp 1	Buy now
2	6H443112044D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	6E04311801 Handle, transom clamp	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	9014914M12 Screw(6h4)	Buy now
8	6484311401 Pad, transom clamp	Buy now
9	6J84313101 Bolt, clamp bracket	Buy now
10	9038622M69 Bush(6k9)	Buy now
11	9020122M03 Washer, plate(64j)	Buy now
12	6J84311301 Plate, clamp bracket	Buy now
13	9018522043 Nut, self-locking	Buy now
14	6G54314501 Cap, clamp bracket	Buy now
15	9010108339 Bolt, hexagon (656)	Buy now

Bracket 1



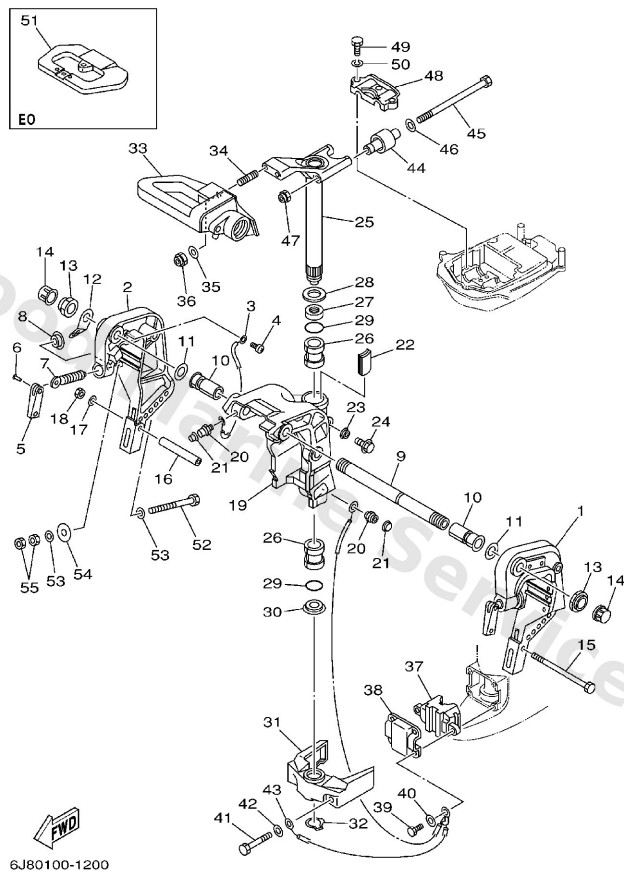
Ref	Part	
16	9038708M03 Collar	Buy now
17	9299508600 Washer, plain (663)	Buy now
18	9538008600 Nut (661)	Buy now
19	6J843311044D Bracket, swivel	Buy now
20	9370006M03 Nipple, grease(6a1)	Buy now
21	6634511900 Cap, grease nipple AP	Buy now
22	6J84252800 Plate, friction	Buy now
23	6894337301 Seal, damper	Buy now
24	9010506M18 Bolt (689)	Buy now
25	6J842510024D Steering bracket assembly	Buy now
26	9038630M77 Bush(6h0)	Buy now
27	9038630M78 Bush(6h0)	Buy now
28	9020130M00 Washer, plate(6h1)	Buy now
29	9321029M94 O-ring(6h1)	Buy now
30	9038630M60 Bush(6j8)	Buy now

Bracket 1



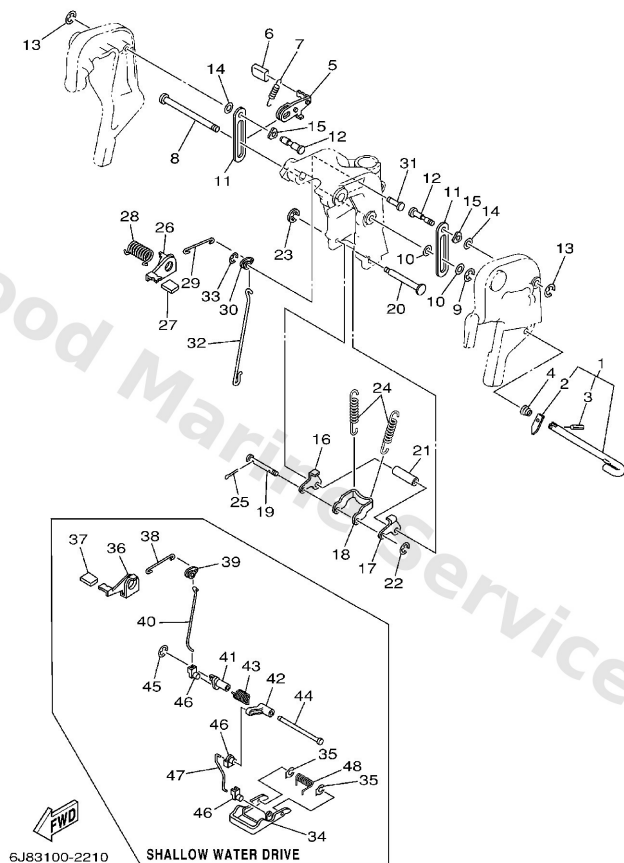
Ref	Part	
31	6H444551024D Housing, lower mount rubber 1	Buy now
32	9341028M06 Circlip (688)	Buy now
33	6J842121024D Bracket	Buy now
34	9011610M28 Bolt, stud	Buy now
35	9299510600 Washer, plate	Buy now
36	9018510051 Nut, self-locking	Buy now
37	6H44455700 Mount, lower front S	Buy now
37	6H44455710 Mount, lower front L	Buy now
38	6H44455301 Cover, lower mount	Buy now
39	9709508025 Bolt (62g)	Buy now
41	9709510060 Bolt, hexagon	Buy now
43	6H48212700 Wire, lead 2	Buy now
44	6H44451400 Mount, upper side	Buy now
45	9010908M26 Bolt(6j8)	Buy now
46	9020109425 Washer, plate (663)	Buy now

Bracket 1



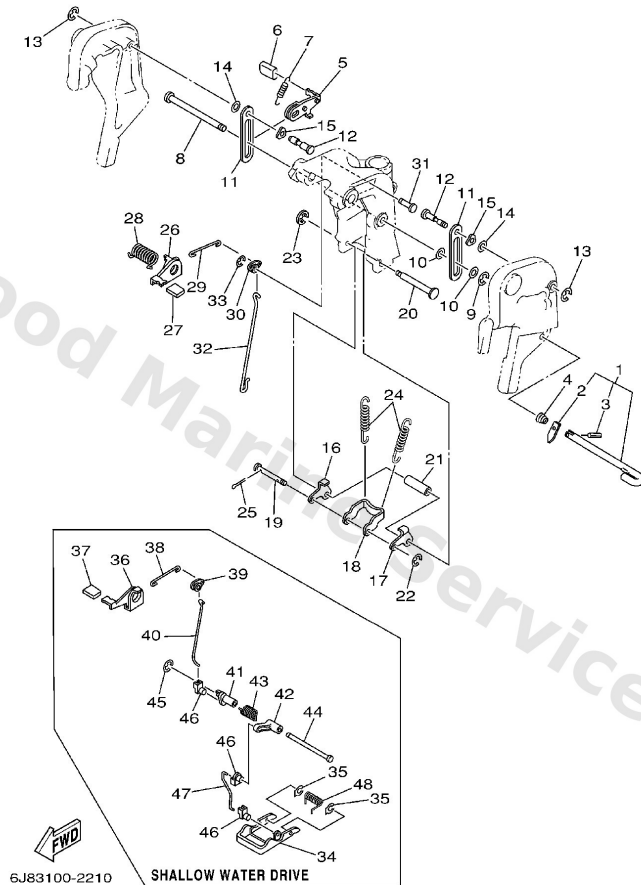
Ref	Part	
47	9018508045 Nut, self-locking	Buy now
48	6J844511004D Cover, upper mount	Buy now
49	9707508035 Bolt(70w)	Buy now
50	9299508100 Ybs67-8 washer, spring	Buy now
51	6J848511014D Hook, steering BALL POST/STEERING	Buy now
52	9010110M58 Bolt	Buy now
54	9020112426 Washer, plate(663)	Buy now
55	9538010600 Nut(624)	Buy now

Bracket 2



Ref	Part	
1	6H44316001 Tilt rod assembly	Buy now
2	6764316500 Stopper plate, titl lock rod	Buy now
3	9169030010 Pin, spring (663)	Buy now
4	9050210M04 Spring, conical(6f5)	Buy now
5	6J84318101 Lever, tilt stop 1	Buy now
6	6824331801 Cover	Buy now
7	9050612M25 Spring, tension(6h4)	Buy now
8	9024912M28 Pin(6h4)	Buy now
9	9343010M00 Circlip	Buy now
10	9020212031 Washer, plate 6484412600	Buy now
11	6J84362700 Stopper	Buy now
12	9024912M27 Pin(6f6)	Buy now
15	9020612M16 Washer, wave(6j8)	Buy now
16	6J84361400 Plate, tilt lock	Buy now
17	6J84361500 Plate, tilt lock	Buy now

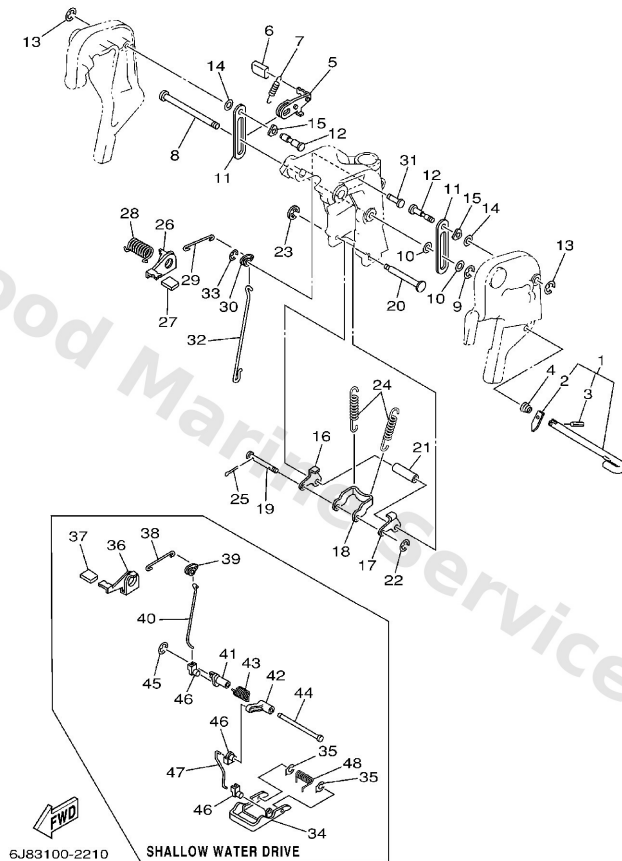
Bracket 2



E5

Ref	Part	
18	6J84361301 Arm, tilt lock	Buy now
19	6H44365900 Shaft, reverse lock	Buy now
20	6J84361101 Shaft, tilt lock	Buy now
21	9038707M64 Collar (6h4)	Buy now
22	9343006M02 Circlip (689)	Buy now
23	9908005600 Circlip(22k)	Buy now
24	9050632M22 Spring, tension(6j8)	Buy now
25	9149020010 Pin, cotter	Buy now
26	6J84363100 Lever, tilt	Buy now
27	6J84363300 Cover, tilt lever	Buy now
28	9050818M23 Spring, torsion(6h4) FOR SHALLOW	Buy now
29	6H44361600 Rod, tilt lock 1	Buy now
30	6J84364100 Lever, tilt	Buy now
31	9024906M24 Pin(6h4) FOR SHALLOW	Buy now
32	6J84361700 Rod, tilt lock	Buy now

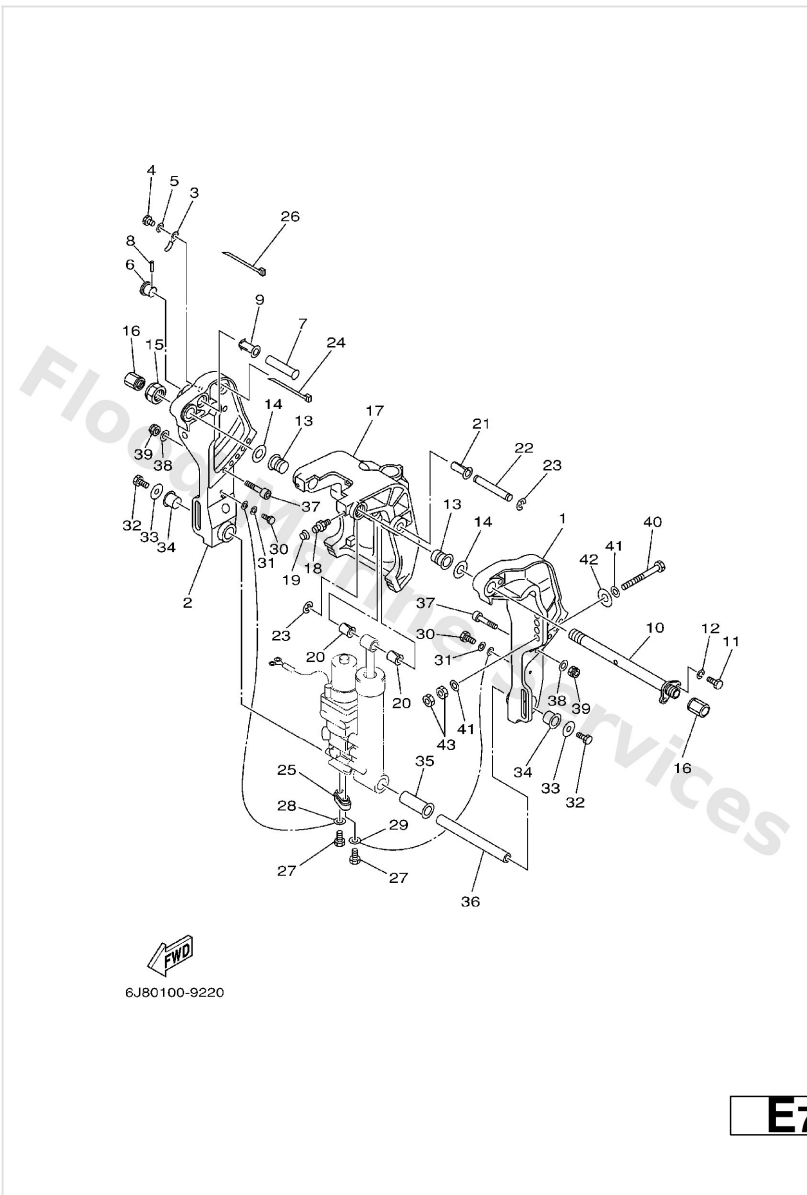
Bracket 2



E5

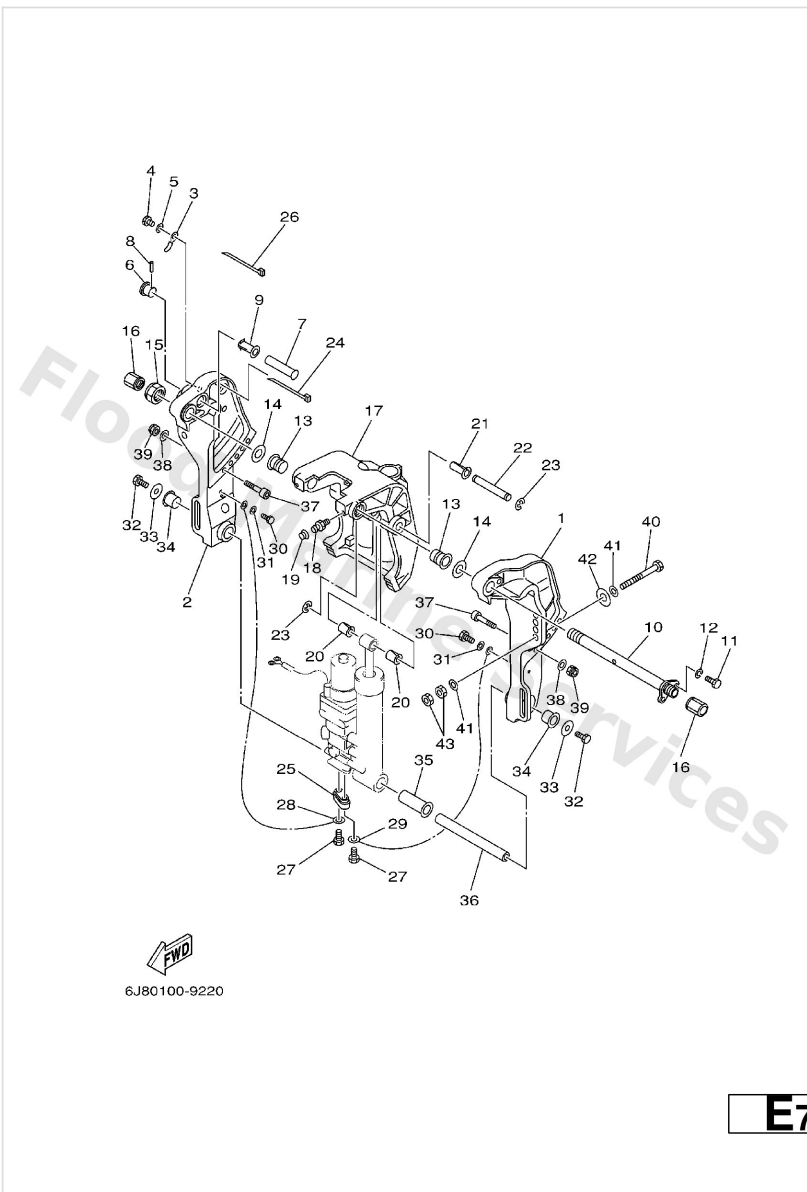
Ref	Part	
34	6J84368101 Lever, shallow water drive	Buy now
35	6J84367300 Washer 1	Buy now
36	6J84363110 Lever, tilt	Buy now
40	6J84361710 Rod, tilt lock	Buy now
41	6J84318600 Lever	Buy now
42	6J84318700 Lever 2	Buy now
43	9050825M21 Spring, torsion(6h4)	Buy now
44	9024907M25 Pin(6h4)	Buy now
46	6J84126200 Joint, choke lever	Buy now
47	6J84361610 Rod, tilt lock	Buy now
48	9050820M22 Spring, torsion(6h4)	Buy now

Bracket 3



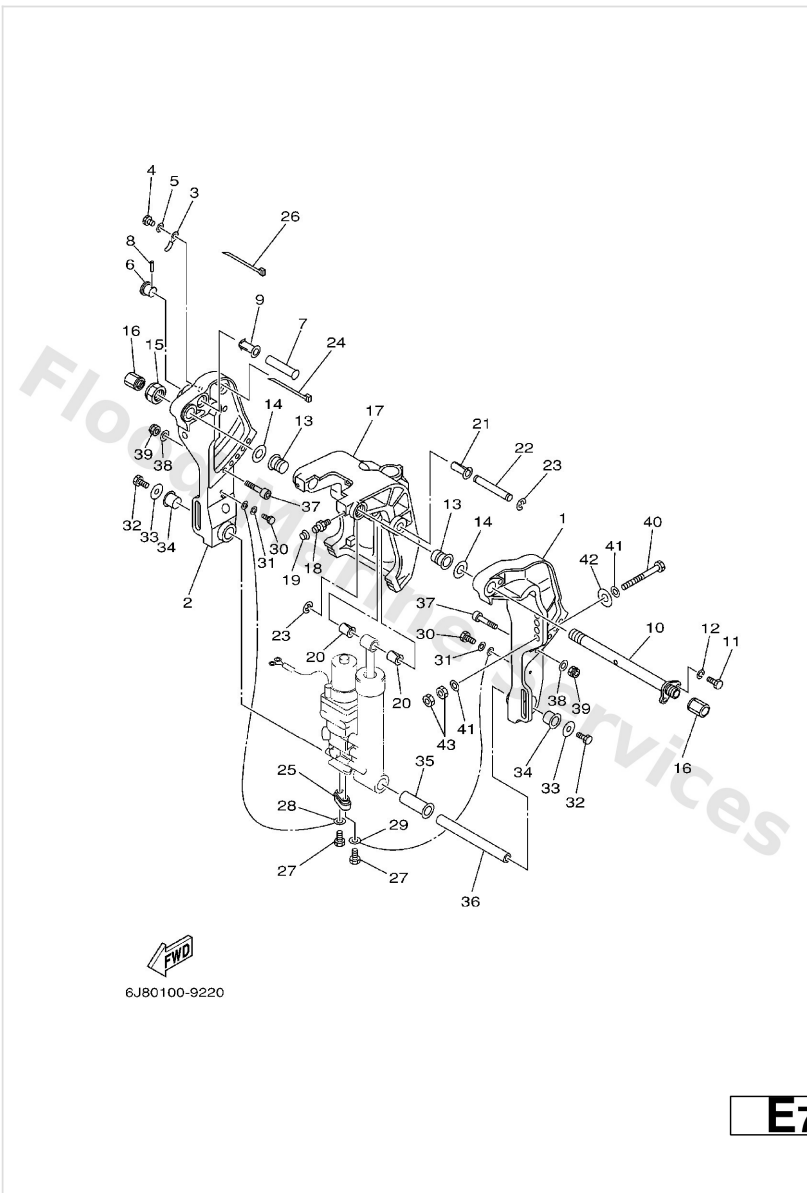
Ref	Part	
1	6K943111104D Bracket, clamp 1	Buy now
2	6K943112104D Bracket, clamp	Buy now
3	9046510M77 Clamp	Buy now
4	9709506010 Bolt	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	65W4319200 Knob, stopper	Buy now
7	65W4319100 Shaft, stopper	Buy now
8	9169030018 926-51502-00 pin, spring (700)	Buy now
9	9038614MA1 Bush	Buy now
10	6K94313101 Bolt, clamp bracket	Buy now
11	9709508020 Bolt, hexagon	Buy now
12	9299508100 Ybs67-8 washer, spring	Buy now
13	9038622M15 Bushing (688)	Buy now
14	9020122M03 Washer, plate(64j)	Buy now
15	9018522M11 Nut, self-locking	Buy now

Bracket 3



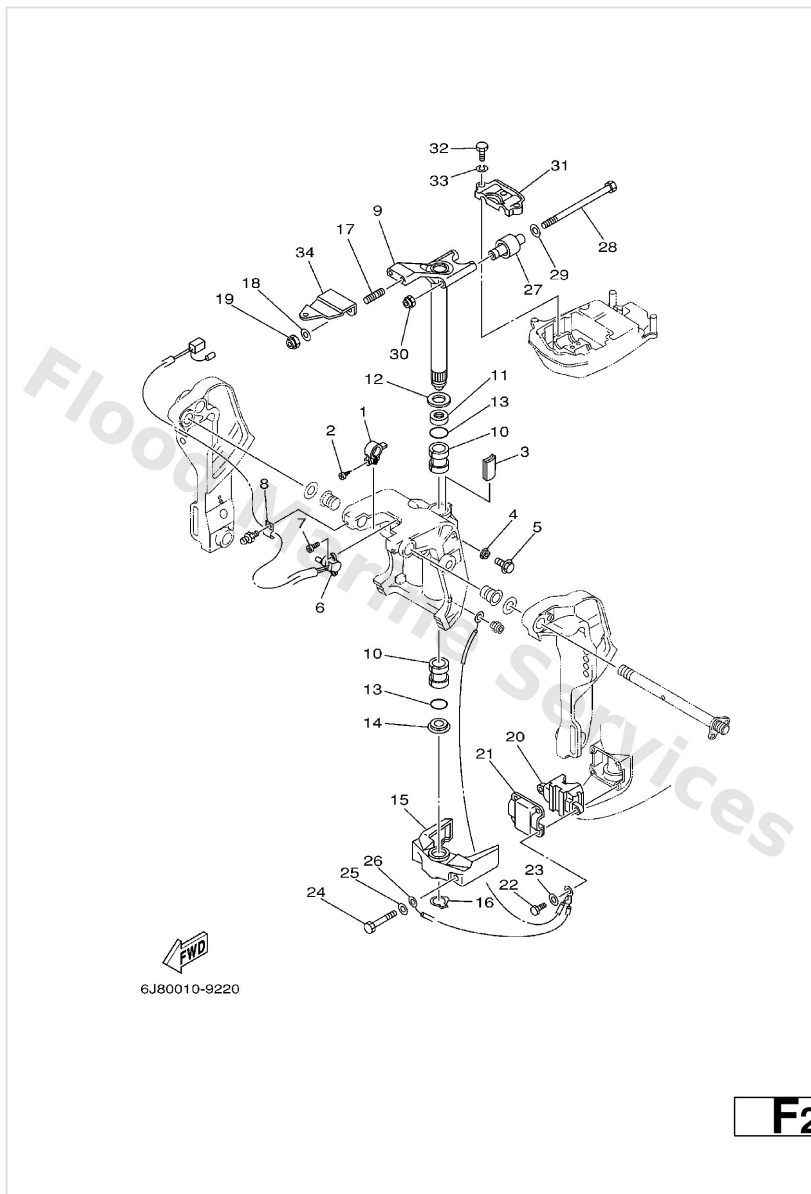
Ref	Part	
16	6G54314501 Cap, clamp bracket	Buy now
17	6K943311014D Bracket, swivel	Buy now
18	9370006M03 Nipple, grease(6a1)	Buy now
19	6634511900 Cap, grease nipple AP	Buy now
20	9038612MA0 Bush, solid	Buy now
21	9038612M98 Bush	Buy now
22	9024912M38 Pin	Buy now
23	9343010M00 Circlip	Buy now
24	9046513M11 Clamp (6e5)	Buy now
25	65W4525100 Anode	Buy now
26	9046511M10 Clamp	Buy now
27	9010106020 Bolt	Buy now
28	6H18214800 Wire, lead	Buy now
29	6U08212700 Wire, lead 5	Buy now
30	9709506014 Bolt(gj3)	Buy now

Bracket 3



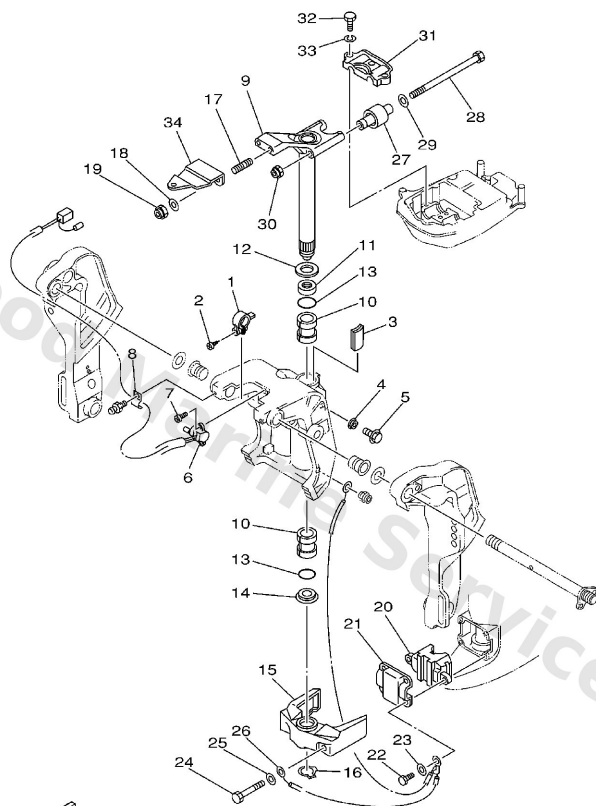
Ref	Part	
32	9708008016 Bolt	Buy now
33	9020108M00 Washer, plate(6e0)	Buy now
34	9038618M44 Bushing (6g5)	Buy now
35	9038618MA0 Bush	Buy now
36	9024918M35 Pin, lower shock mount	Buy now
37	9011010M02 Bolt, hexagon socket head	Buy now
38	9299510600 Washer, plate	Buy now
39	9018510M13 Nut, self-locking	Buy now
40	9010112M65 Bolt	Buy now
41	9299512200 Ybs66-12 washer,plain	Buy now
42	9020112426 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 4



Ref	Part	
1	6K94313901 Cam, trim sender (with screw)	Buy now
2	9778060525 Screw, tapping(65j)	Buy now
3	6J84252800 Plate, friction	Buy now
4	6894337301 Seal, damper	Buy now
5	9010506M18 Bolt (689)	Buy now
6	64E8367202 Trim sender	Buy now
7	9788506016 Screw, pan head(6b0)	Buy now
8	9046508M63 Clamp(61u)	Buy now
9	6J842510024D Steering bracket assembly	Buy now
10	9038630M77 Bush(6h0)	Buy now
11	9038630M78 Bush(6h0)	Buy now
12	9020130M00 Washer, plate(6h1)	Buy now
13	9321029M94 O-ring(6h1)	Buy now
14	9038630M60 Bush(6j8)	Buy now
15	6H444551024D Housing, lower mount rubber 1	Buy now

Bracket 4

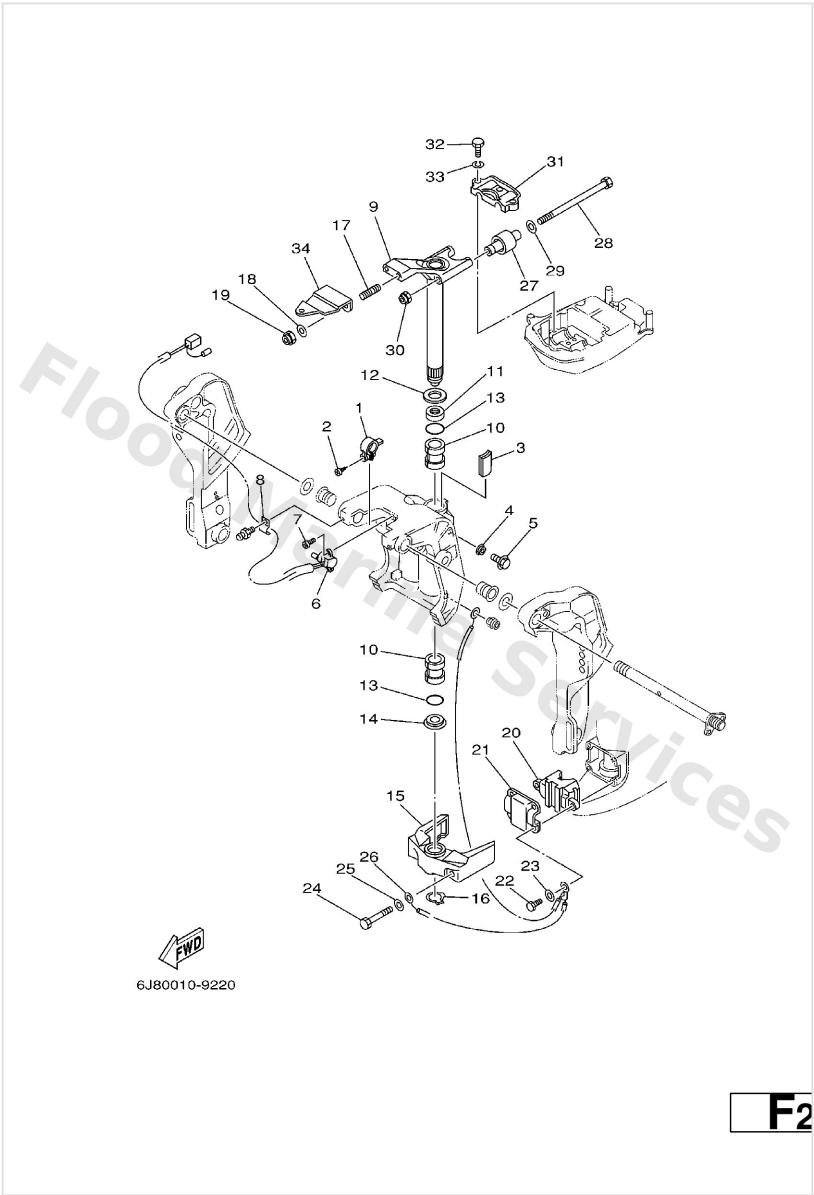


FWD
6J80010-9220

F2

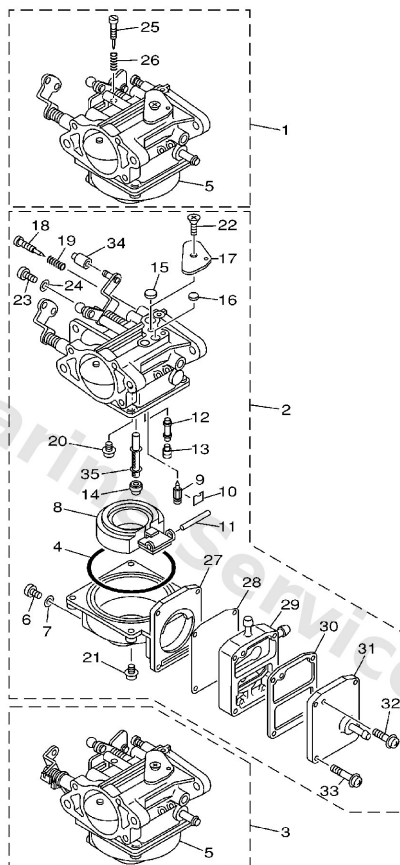
Ref	Part	
16	9341028M06 Circlip (688)	Buy now
17	9011610M28 Bolt, stud	Buy now
18	9299510600 Washer, plate	Buy now
19	9018510051 Nut, self-locking	Buy now
20	6H44455710 Mount, lower front	Buy now
21	6H44455301 Cover, lower mount	Buy now
22	9709508025 Bolt (62g)	Buy now
23	9299508600 Washer, plain (663)	Buy now
24	9709510060 Bolt, hexagon	Buy now
26	6H48212700 Wire, lead 2	Buy now
27	6H44451400 Mount, upper side	Buy now
28	9010908M26 Bolt(6j8)	Buy now
29	9020109425 Washer, plate (663)	Buy now
30	9018508045 Nut, self-locking	Buy now
31	6J844511004D Cover, upper mount	Buy now

Bracket 4



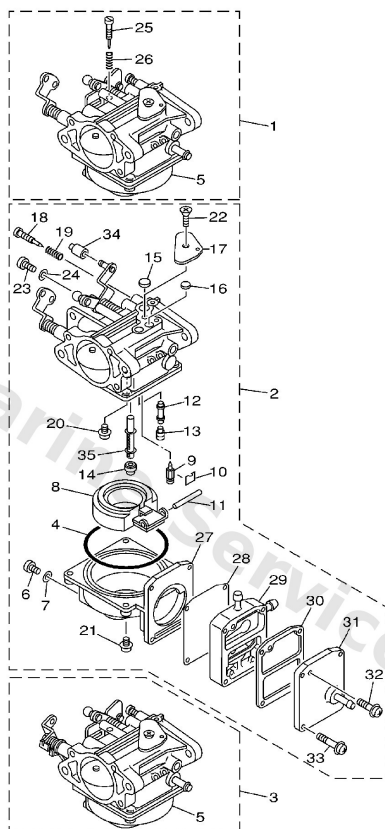
Ref	Part	
32	9707508035 Bolt(70w)	Buy now
33	9299508100 Ybs67-8 washer, spring	Buy now
34	6J848511514D Hook, steering	Buy now

Carburetor



Ref	Part	
1	6J81430111 Carburetor assembly 1	Buy now
2	6J81430201 Carburetor assembly 2	Buy now
3	6J81430301 Carburetor assembly 3	Buy now
4	6J81498400 Gasket, float chamber	Buy now
5	6J81498000 Body Float Chamber #1,3	Buy now
6	6J81499100 Screw, drain	Buy now
7	6J81499500 Gasket, drin screw	Buy now
8	6J81498500 Float	Buy now
9	6J81454600 Valve, needle	Buy now
10	6J81415900 Clip	Buy now
11	6J81454800 Pin, float arm	Buy now
12	6J81492F25 Jet, air slow (#50)	Buy now
13	6J81496600 Plug	Buy now
14	6J81492E51 Jet, main (#102)	Buy now
15	6J81412600 Plug	Buy now

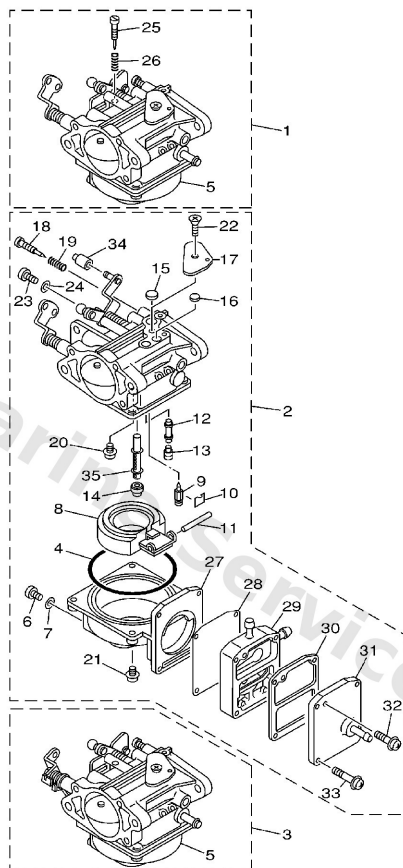
Carburetor



B2

Ref	Part	
16	6J81411800 Plug	Buy now
17	6J81452701 Plate	Buy now
18	6J81492300 Screw, pilot	Buy now
19	6J81455500 Spring	Buy now
20	9798004110 Screw, pan head (e56)	Buy now
21	9798004112 Screw, pan head (686)	Buy now
22	9878005008 Screw Flat Head(6J8)	Buy now
23	6J81459201 Screw	Buy now
24	9299005600 Washer, plain (646)	Buy now
25	6J81452300 Screw, stop #1	Buy now
26	6J81433400 Spring, throttle #1	Buy now
27	6J81498100 Body, Float Chamber #2	Buy now
28	6J82447100 Diaphragm #2	Buy now
29	6J82441500 Body comp (with valve) #2	Buy now
30	6J82443200 Gasket, fuel pump 2 #2	Buy now

Carburetor

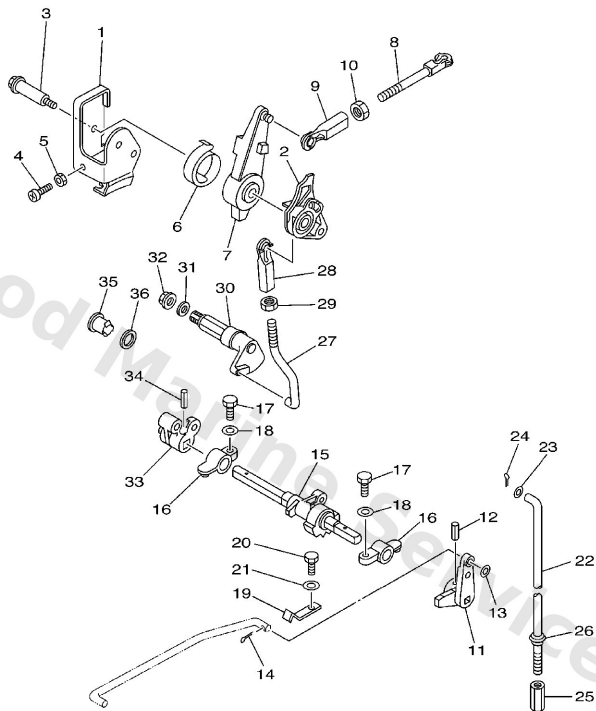


FWD
6J80010-9050

B2

Ref	Part	
31	6J82445200 Cover #2	Buy now
32	9798003122 Screw, with washer(6j8) #2	Buy now
33	9798004124 Screw, with washer(6j8) #2	Buy now
34	6J81457800 Collar #2	Buy now
35	6J81492A00 Nozzle, main	Buy now

Control 1

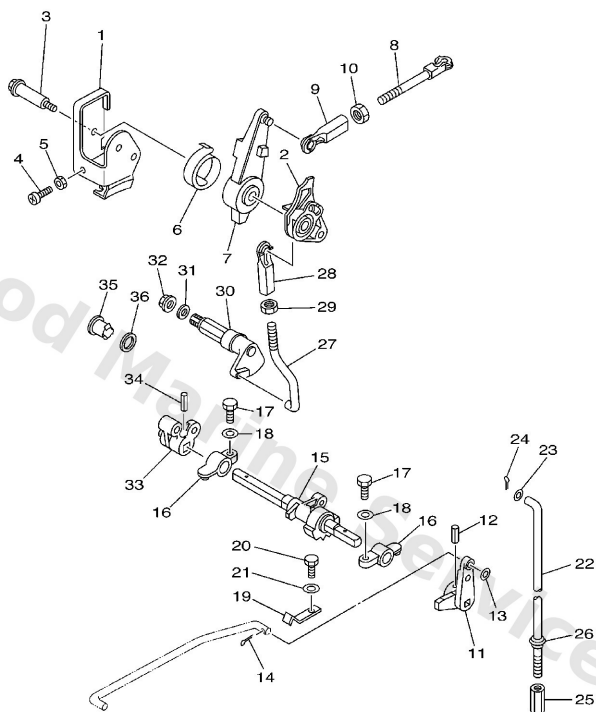



6J83300-2160

D6

Ref	Part	
1	6J81449700 Stay, throttle wire	Buy now
2	6J84121300 Cam, accel.	Buy now
3	9010906M28 Bolt(6j8)	Buy now
4	9788006025 Screw, pan head(6b0)	Buy now
5	9530306600 Nut(661)	Buy now
6	6J84216700 Spring 1	Buy now
7	6J84163102 Lever, magneto control	Buy now
8	6894216901 Joint	Buy now
9	6824123700 Joint, link 2	Buy now
10	9538005600 Nut, hexagon (663)	Buy now
11	6J84412300 Arm, shift rod	Buy now
12	9025403M04 Pin, spring (6h3)	Buy now
13	9299006200 Ybs66-6 washer, plain	Buy now
14	9149020012 Pin, cotter (648)	Buy now
15	6J84412100 Lever, shift rod	Buy now

Control 1

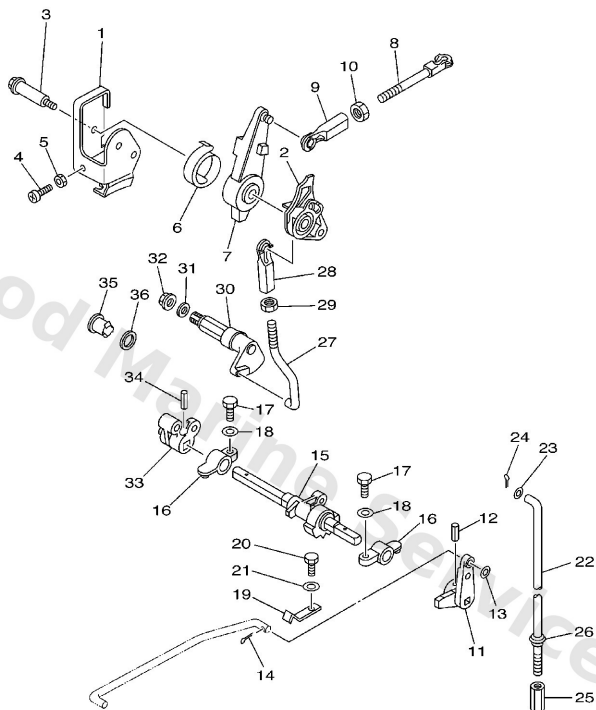



6J83300-2160

D6

Ref	Part	
16	6G1416620194 Bracket	Buy now
17	9701306020 Bolt(62y)	Buy now
18	9290306600 Washer, plain (646)	Buy now
19	6J84411600 Spring	Buy now
20	9709506012 Bolt(gh1)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	6J84414300 Rod, shift	Buy now
23	9299005600 Washer, plain (646)	Buy now
24	9149016010 Pin, cotter	Buy now
25	9017006015 Connector, shift rod	Buy now
26	6894337301 Seal, damper	Buy now
27	6J84219200 Rod 2	Buy now
30	6J84215401 Lever, throttle control	Buy now
31	9020210024 Washer plate 648441880000	Buy now
32	9578008300 Nut, nylon (6j8)	Buy now

Control 1

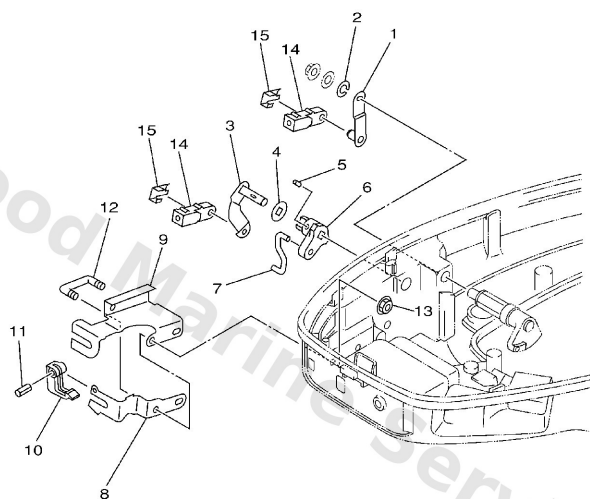


FWD
6J83300-2160

D6

Ref	Part	
33	6J84414200 Joint	Buy now
35	6824272600 Grommet 3	Buy now
36	9020212M17 Washer, plate (6e0)	Buy now

Control 2

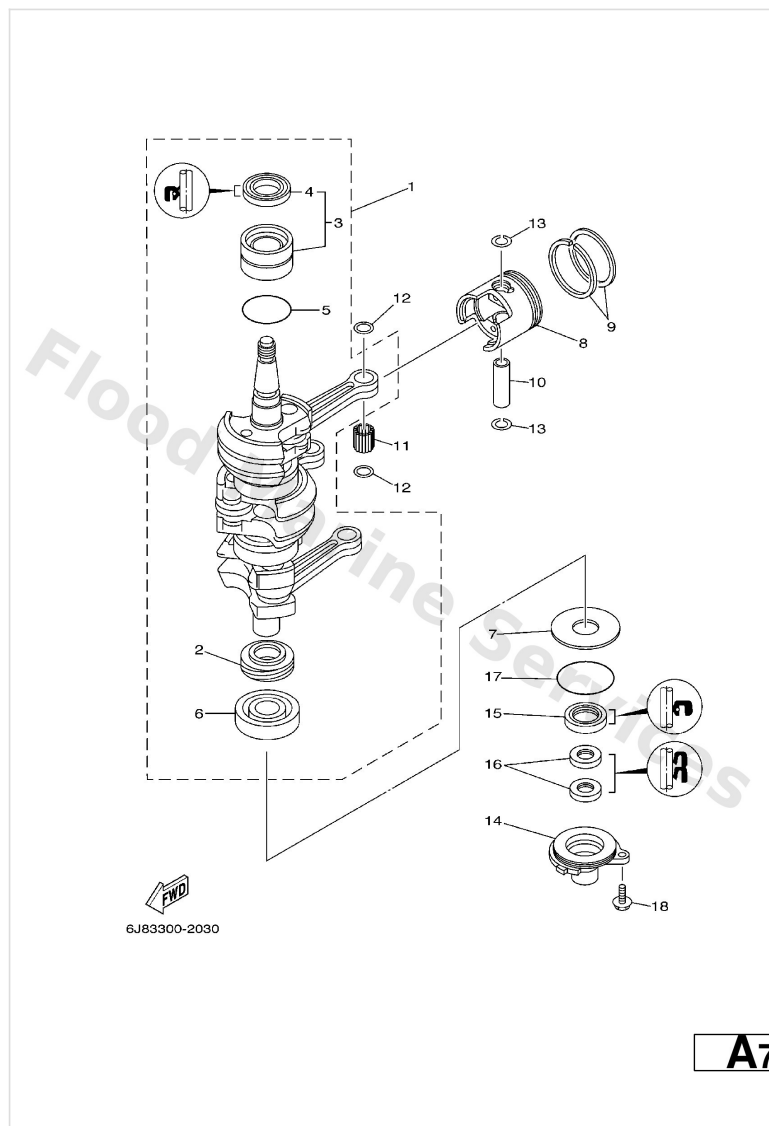


6J80010-9180

E1

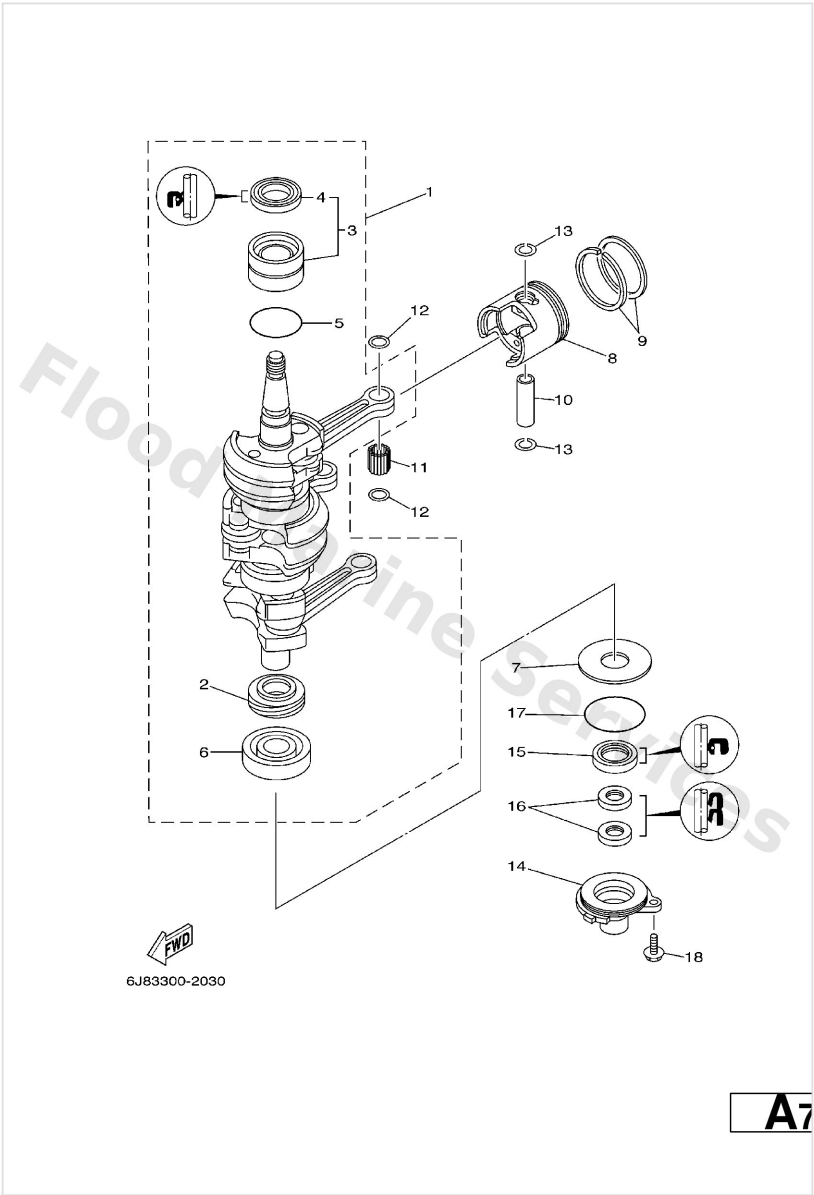
Ref	Part	
1	6J84853400 Throttle lever, control	Buy now
2	9299008100 Ybs67-8 washer, spring	Buy now
3	6J84854401 Lever, shiftcontrol	Buy now
4	6J84417700 Washer	Buy now
5	9025403M03 Pin, spring	Buy now
6	6J84417302 Lever, shift control	Buy now
7	6J84216901 Joint	Buy now
8	6J84853100 Bracket, remote control	Buy now
9	6J84853200 Bracket, remote control 2	Buy now
10	6824853850 Clamp, cable	Buy now
11	9169030012 Pin, spring	Buy now
12	9010906M29 Bolt(6j8)	Buy now
13	9017906M24 Nut(6j8)	Buy now
14	6G82636300 End, wire 1	Buy now
15	6G82636400 End, wire 2	Buy now

Crankshaft. Piston



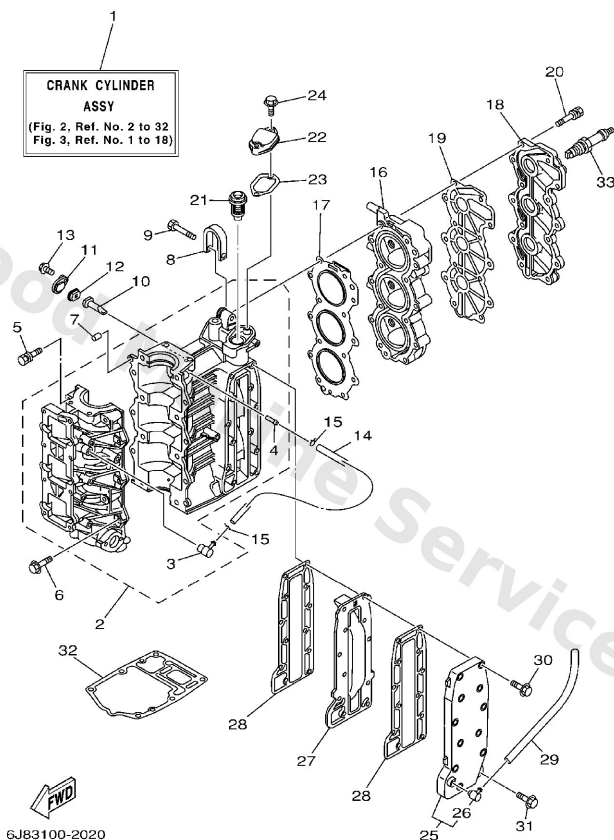
Ref	Part	
1	6J81140011 Crankshaft assembly	Buy now
2	6J81153600 Gear, drive	Buy now
3	93311632U7 Bearing, cylindrical(6j8)	Buy now
4	9310226M27 Oil seal(6j8)	Buy now
5	9321042159 O-ring (647)	Buy now
6	93306305U3 Bearing(6j8)	Buy now
7	9020150306 Washer plate 648115870000	Buy now
8	6J8116310297 Piston (std)	Buy now
8	6J81163502 Piston (0.25mm o/s) AP	Buy now
8	6J81163602 Piston (0.50mm o/s) AP	Buy now
9	6J81160101 Piston ring set (std)	Buy now
9	6J81160111 Piston ring set (1st o/s) AP	Buy now
9	6J81160121 Piston ring set (2nd o/s) AP	Buy now
10	6J81163300 Pin, piston	Buy now
11	9360216M10 Pin, dowel(6j8)	Buy now

Crankshaft. Piston



Ref	Part	
12	9020116379 Washer plate	Buy now
13	9345017129 Circlip(1ar)	Buy now
14	6J815396005B Housing, oil seal	Buy now
15	9310125M28 Oil seal(6j8)	Buy now
16	9310416M04 Oil seal(6a8)	Buy now
17	9321056M80 O-ring(6j8)	Buy now
18	9011906023 Bolt, with washer	Buy now

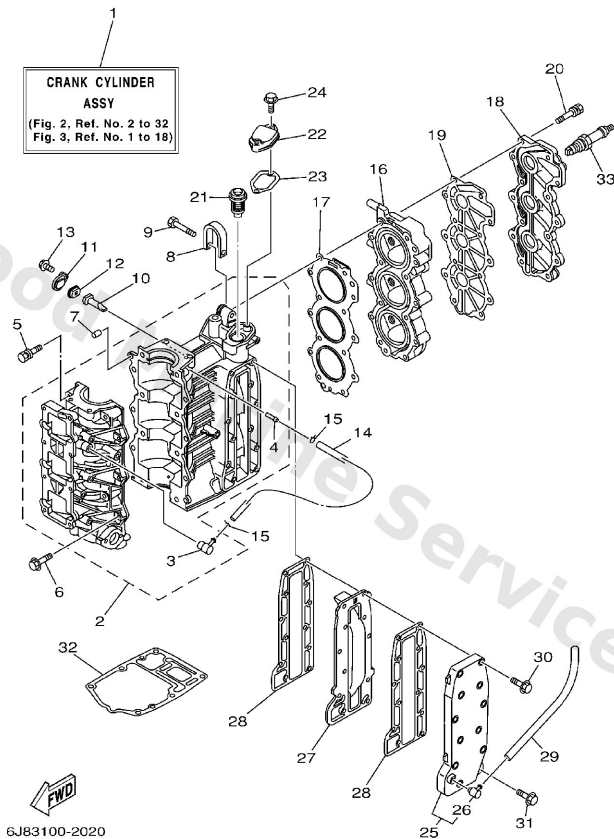
Cylinder. Crankcase



A5

Ref	Part	
3	6501137000 Check valve assembly	Buy now
4	6241448500 Pipe, joint	Buy now
5	9011908019 Bolt, with washer	Buy now
6	9011906MA4 Bolt, with washer	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	6F51111900 Hanger, engine	Buy now
9	9010108001 Bolt	Buy now
10	6J81132500 Anode	Buy now
12	6H31132800 Grommet, anode	Buy now
13	9011906023 Bolt, with washer	Buy now
14	9044507M29 Hose (I200)	Buy now
15	9046706016 Clip (655)	Buy now
17	6J811181A1 Gasket, cylinder head 1	Buy now
19	6J811193A1 Gasket, head cover 1	Buy now
20	9011908MA8 Bolt, with washer	Buy now

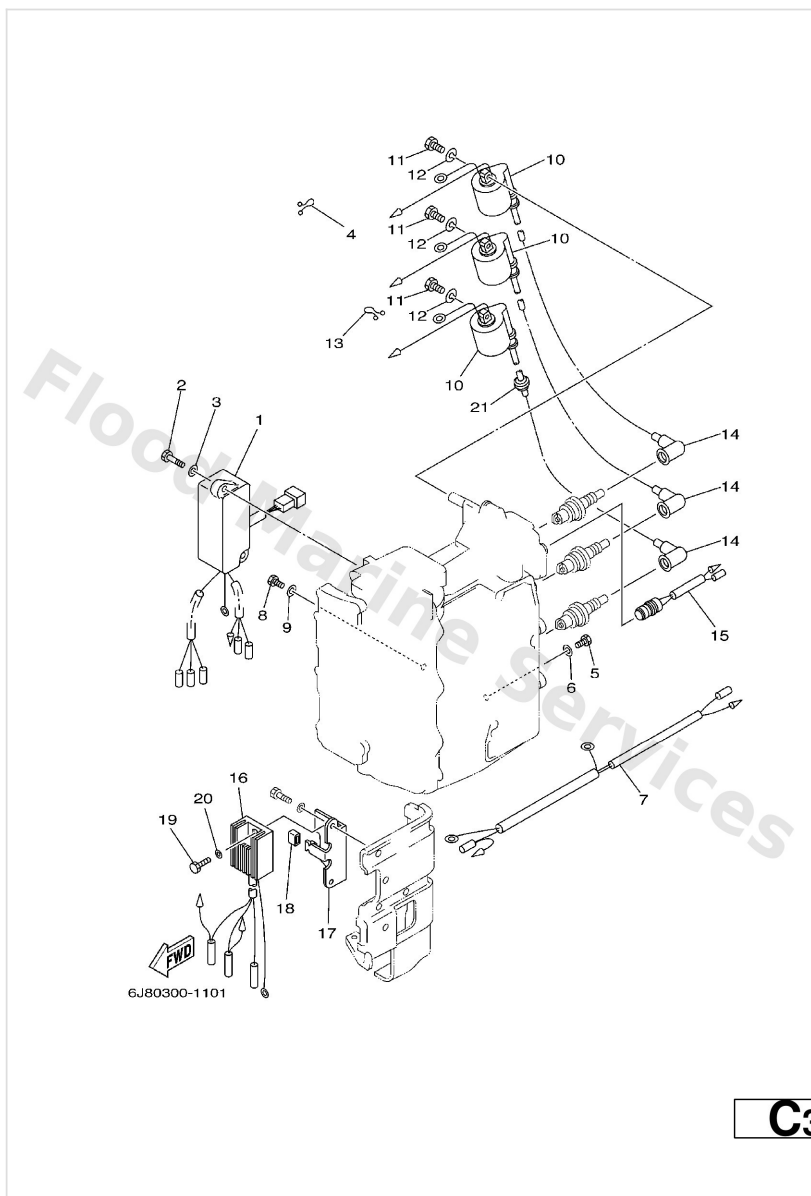
Cylinder. Crankcase



Ref	Part	
21	6881241110 Thermostat	Buy now
23	6J812414A0 Gasket, cover	Buy now
24	9011906MA3 Bolt, with washer	Buy now
26	6761137200 Nipple, hose	Buy now
28	6J841114A0 Gasket, exhaust outer cover	Buy now
29	6J81111J00 Pipe 1	Buy now
30	9011906MA5 Bolt, with washer	Buy now
32	6J845113A0 Gasket, upper casing	Buy now
33	9470200271 Plug, spark (br7hs-10)	Buy now

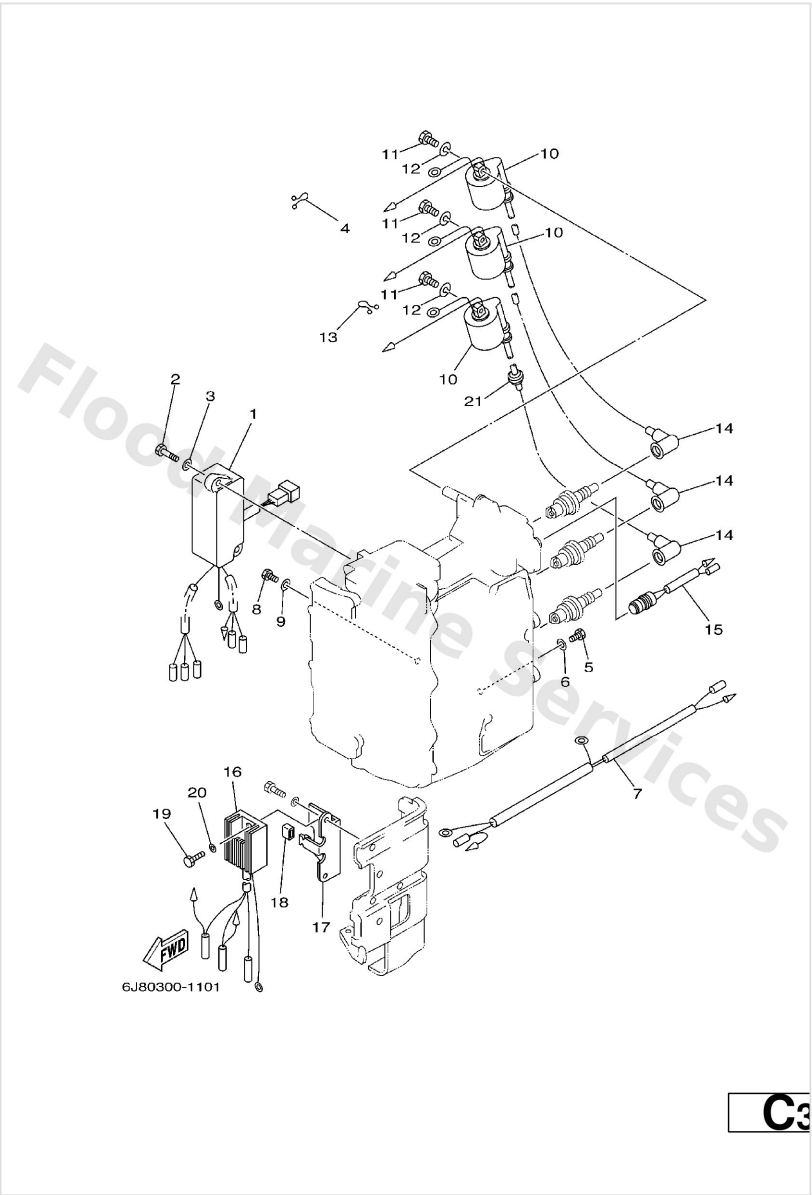
A5

Electrical 1



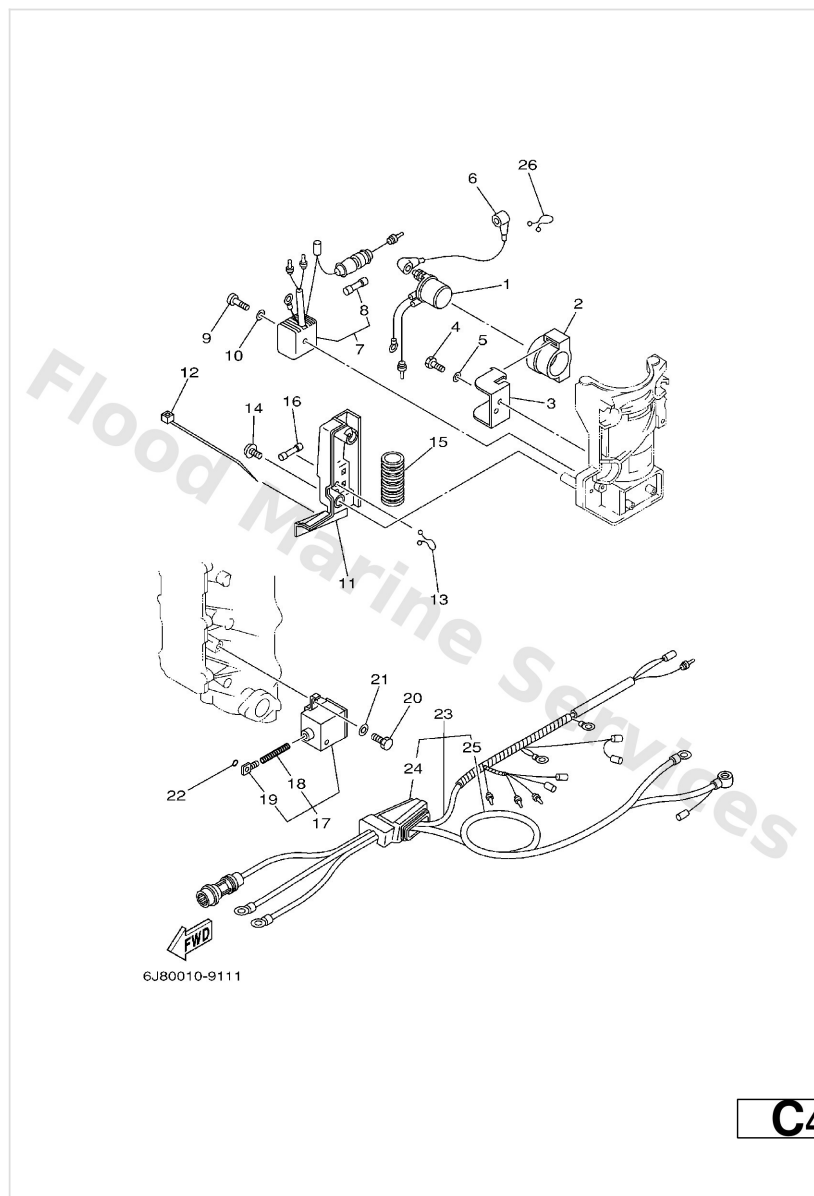
Ref	Part	
1	6J885540H2 C.d.i. unit assembly	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9046415M11 Clamp (3y2)	Buy now
5	9709506012 Bolt(gh1)	Buy now
7	6J88253100 Wire, lead	Buy now
10	6J88557021 Ignition coil assembly	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506100 Washer(6a1)	Buy now
13	9046405M16 Clamp(6j8)	Buy now
14	6G18237021 Plug cap assembly	Buy now
15	6898256000 Thermo switch assembly	Buy now
16	6J88196000 Rectifier & regulator assembly	Buy now
17	6J88197500 Plate, rectifier fitting	Buy now
18	6894419400 Cap	Buy now

Electrical 1



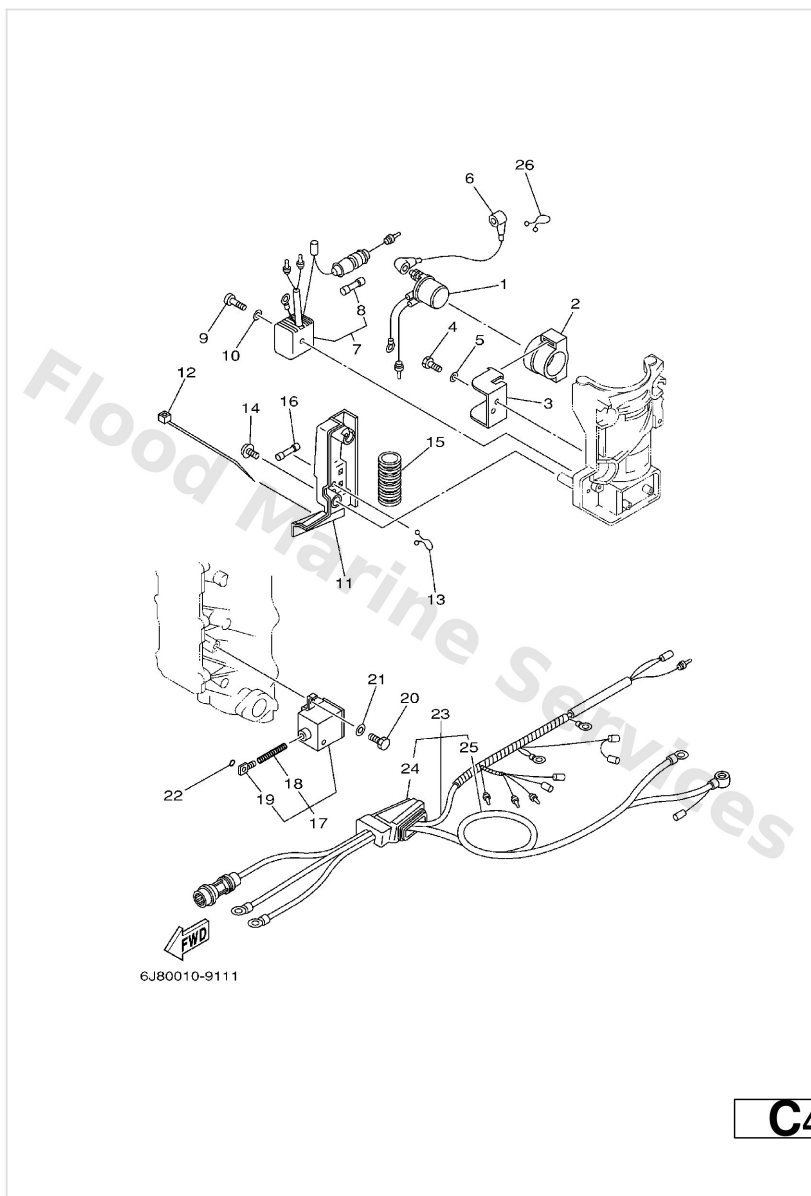
Ref	Part	
21	9048025161 Grommet(656)	Buy now

Electrical 2



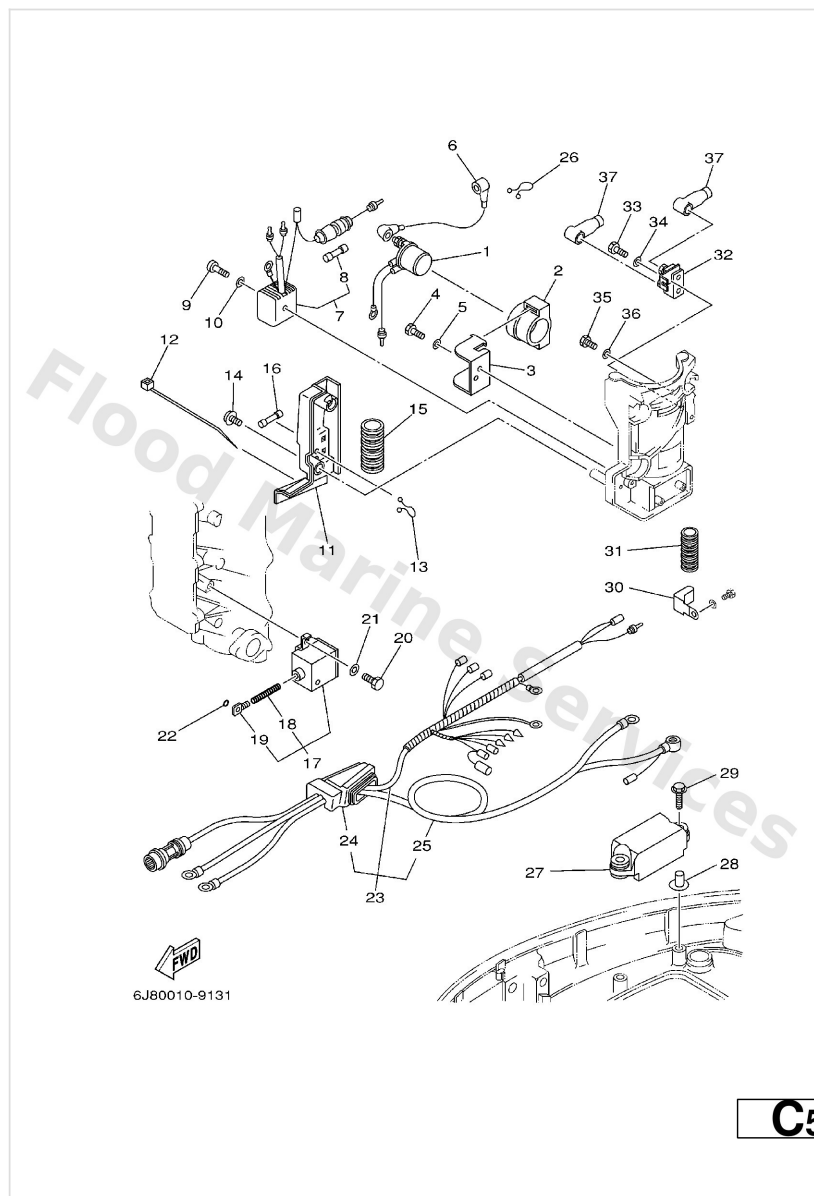
Ref	Part	
1	6G18194110 Starter relay	Buy now
2	6G18195200 Holder, relay	Buy now
3	6J88194500 Plate, switch fitting	Buy now
4	9701306016 Bolt, hexagon deep recess	Buy now
5	9290306600 Washer, plain (646)	Buy now
6	6F58211700 Wire, lead	Buy now
7	6G18197061 Rectifier assembly	Buy now
8	6G18215100 Fuse (10a)	Buy now
9	9788005025 Screw, panhead (a93)	Buy now
10	9299005600 Washer, plain (646)	Buy now
11	6J88191610 Cover, terminal	Buy now
12	9046513M18 Clamp	Buy now
13	9046518147 Clamp	Buy now
14	9015905M26 Screw, with washer(6g7)	Buy now
15	6E98355770 Tube	Buy now

Electrical 2



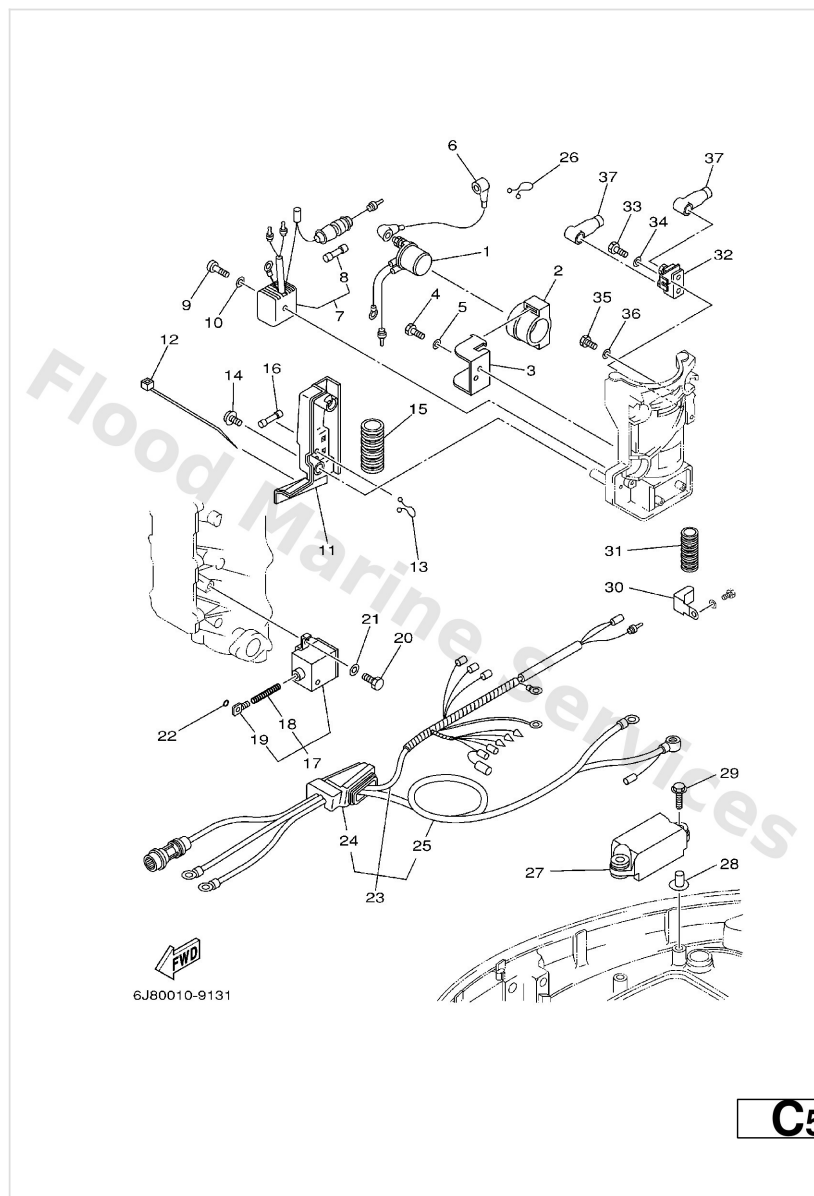
Ref	Part	
16	6H38215100 Fuse (10a)	Buy now
17	6J88611000 Solenoid	Buy now
18	6J88611600 Wire, pull	Buy now
19	6828611700 Hook, wire pull	Buy now
22	9321003261 O-ring (663)	Buy now
23	6J88258000 Wire harness assembly 2	Buy now
24	6J84272450 Grommet	Buy now
25	6898210513 Battery cable	Buy now
26	9046415M11 Clamp (3y2)	Buy now

Electrical 3



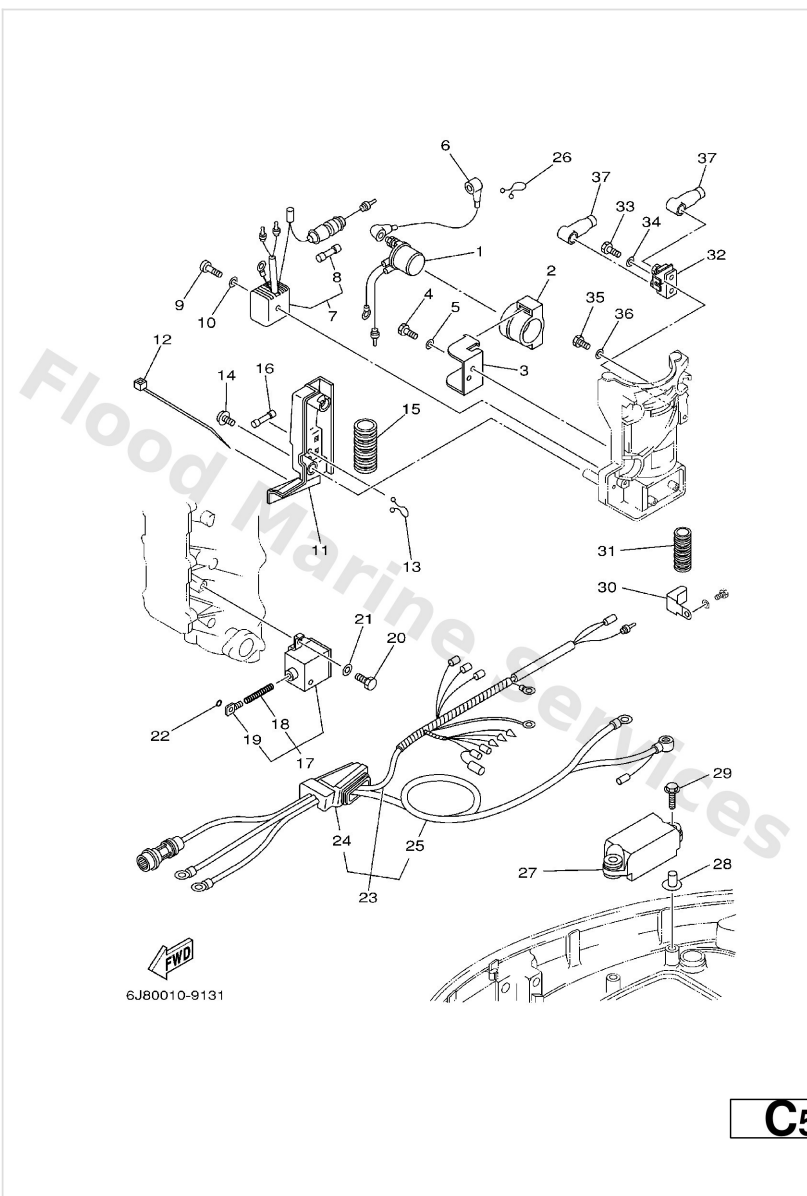
Ref	Part	
1	6G18194110 Starter relay	Buy now
2	6G18195200 Holder, relay	Buy now
3	6J88194500 Plate, switch fitting	Buy now
4	9701306016 Bolt, hexagon deep recess	Buy now
5	9290306600 Washer, plain (646)	Buy now
6	6F58211700 Wire, lead	Buy now
7	6G18197061 Rectifier assembly	Buy now
8	6G18215100 Fuse (10a)	Buy now
9	9788005025 Screw, panhead (a93)	Buy now
10	9299005600 Washer, plain (646)	Buy now
11	6J88191610 Cover, terminal	Buy now
12	9046513M18 Clamp	Buy now
13	9046518147 Clamp	Buy now
14	9015905M26 Screw, with washer(6g7)	Buy now
15	6E98355770 Tube	Buy now

Electrical 3



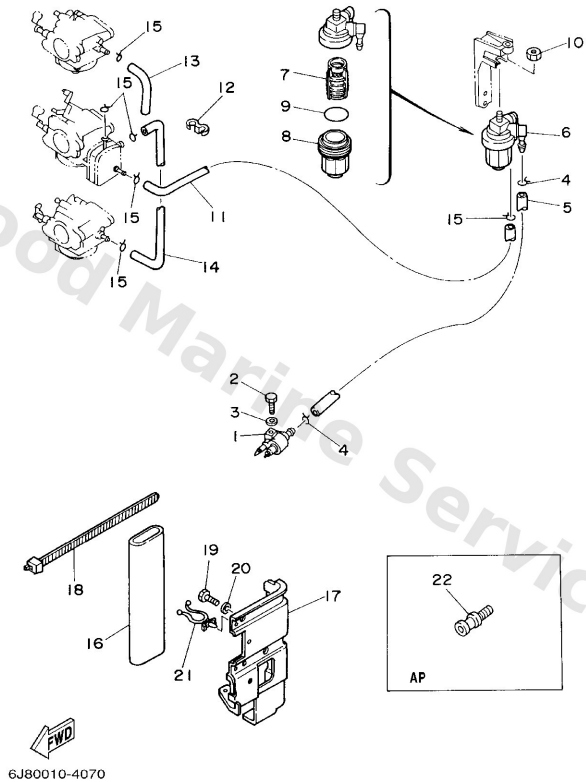
Ref	Part	
16	6H38215100 Fuse (10a)	Buy now
17	6J88611000 Solenoid	Buy now
18	6J88611600 Wire, pull	Buy now
19	6828611700 Hook, wire pull	Buy now
22	9321003261 O-ring (663)	Buy now
23	6J88258010 Wire harness assembly 2	Buy now
24	6J84272460 Grommet	Buy now
25	6898210513 Battery cable	Buy now
26	9046415M11 Clamp (3y2)	Buy now
27	6J88195000 Relay assembly	Buy now
28	9038706M03 Collar (676)	Buy now
29	9011906M17 Bolt, with washer	Buy now
30	9046508M12 Clamp (6e5)	Buy now
31	9044614M88 Hose	Buy now
32	6H58192000 Terminal assembly	Buy now

Electrical 3



Ref	Part	
33	9709506014 Bolt(gj3)	Buy now
34	9299506600 Washer, plain (646)	Buy now
35	9709506012 Bolt(gh1)	Buy now
37	6828211901 Cover, lead wire	Buy now

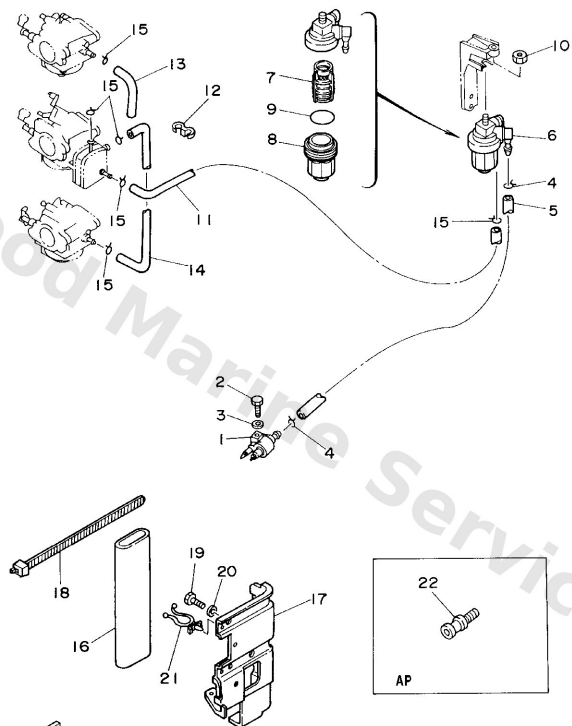
Fuel



B6

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9046708004 Clip, pipe 6162435600	Buy now
5	9044509M00 Hose (1180)	Buy now
6	61N2456000 Filter assembly	Buy now
7	61N2456300 Element, filter	Buy now
8	61N2452100 Cup, filter	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	9017908M15 Nut(6j8)	Buy now
11	6E52431200 Pipe 2	Buy now
12	9046409M21 Clamp(6j8)	Buy now
13	6882431300 Pipe, fuel 2	Buy now
14	6J82431100 Pipe, fuel 2	Buy now
16	656W281002 Tool kit	Buy now

Fuel

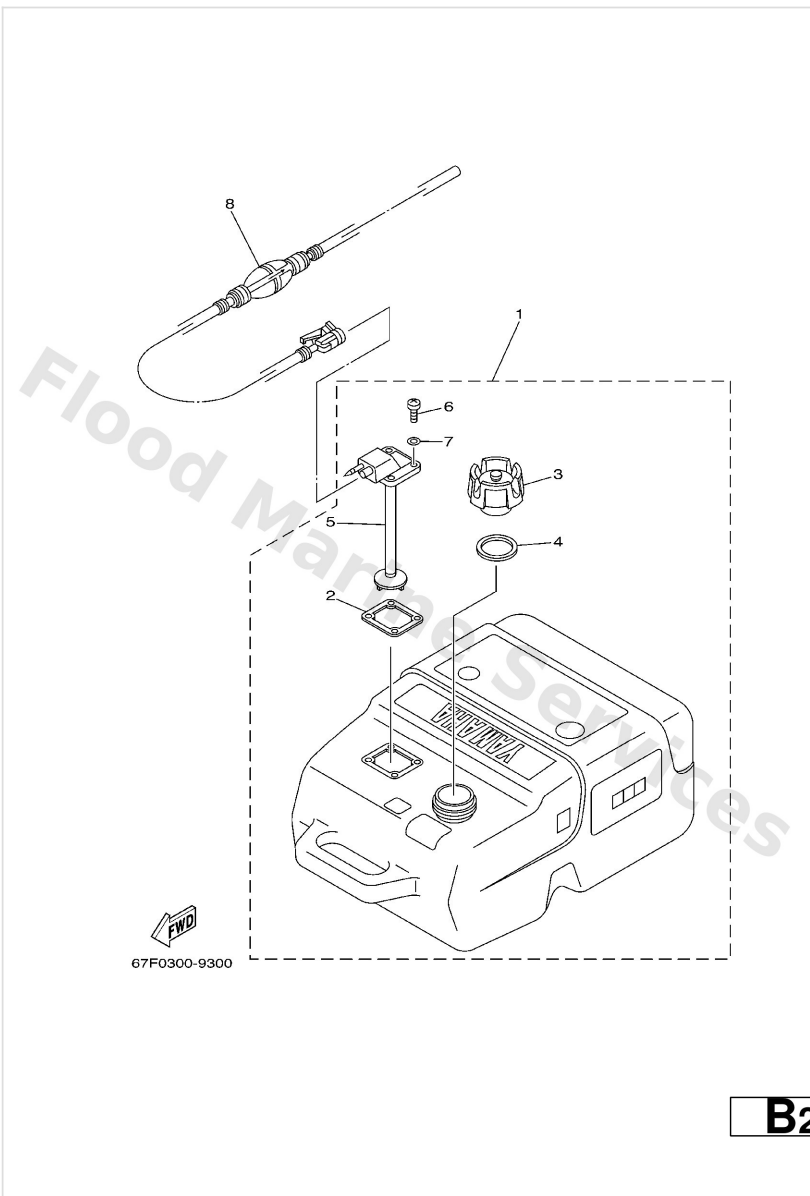


6J80010-4070

B6

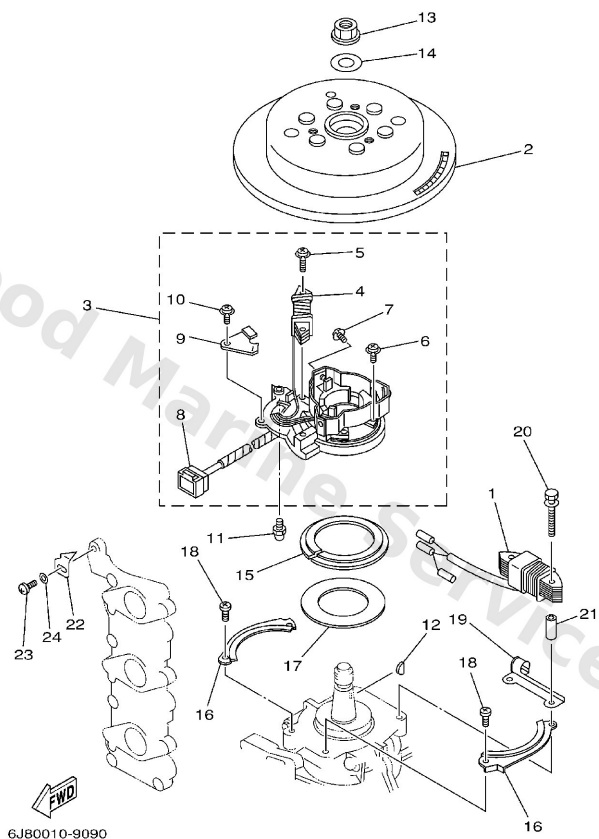
Ref	Part	
17	6J82817000 Tool, holder	Buy now
18	6G12811G00 Band	Buy now
19	9709508016 Bolt, hexagon deep recess	Buy now
20	9299508600 Washer, plain (663)	Buy now
21	9046412M17 Clamp(6j8)	Buy now
22	6E0281930094 Plug, water check D)12.5MM	Buy now

Fuel Tank



Ref	Part	
1	6YK2420101 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461000 Cap assembly WITH INDICATOR	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430652 Fuel pipe comp. 1 AP	Buy now

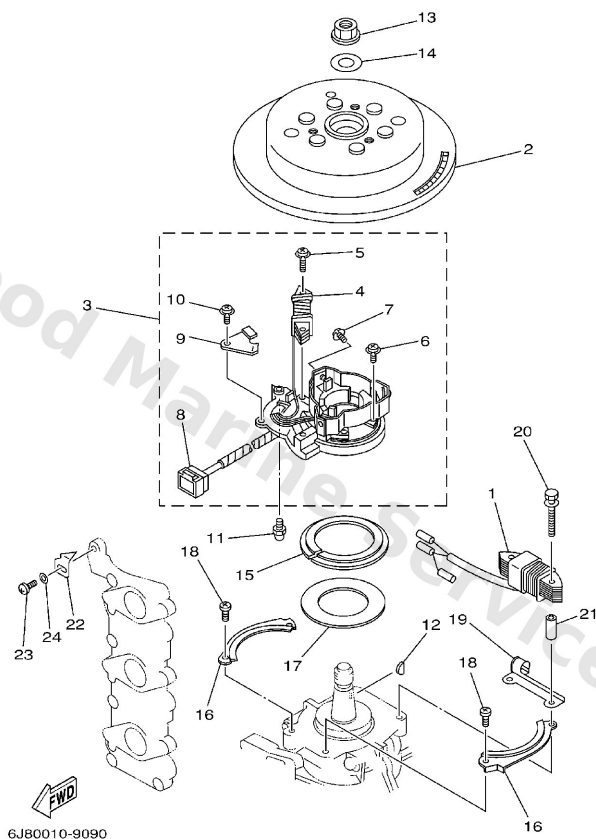
Generator



C2

Ref	Part	
1	6H485533A1 Coil, lighting	Buy now
2	6J885550A1 Rotor assembly	Buy now
2	6J885550F1 Rotor assembly	Buy now
3	6H485510F1 Stator assembly	Buy now
3	6J885510A1 Stator assembly	Buy now
4	6H48552001 Coil, charge	Buy now
4	6J88552001 Coil, charge	Buy now
5	9790206120 Screw, with washer	Buy now
6	9790204112 Screw, with washer	Buy now
7	9790204106 Screw, with washer	Buy now
8	9E47109205 Housing,m-9-b 5pcs(61a)	Buy now
9	6H48554800 Clamp, cord	Buy now
10	9790205408 Screw, with washer	Buy now
11	6638551800 Joint, ball	Buy now
12	9028005013 Key, woodruff	Buy now

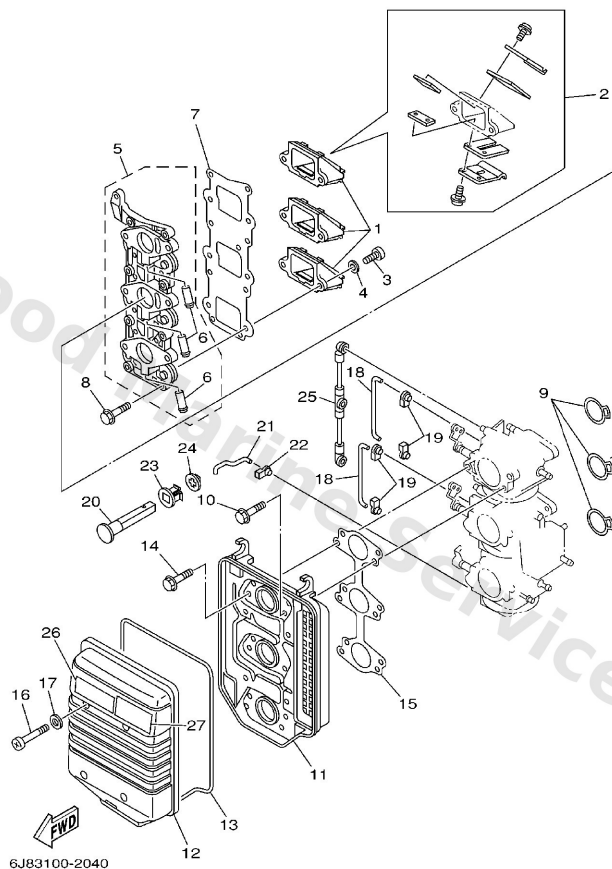
Generator



C2

Ref	Part	
13	9017916M05 Nut (689)	Buy now
14	9020116M44 Washer (689)	Buy now
15	6H44161110 Retainer, magneto base	Buy now
16	6J84161500 Stopper, magneto base	Buy now
17	6J84161800 Washer, magneto	Buy now
18	9788006012 Screw, pan head(62j)	Buy now
19	6J88554800 Holder	Buy now
20	9010106M00 Bolt(682)	Buy now
21	9038706M81 Collar	Buy now
22	6J88133200 Plate, timing	Buy now
23	9788505010 Screw, pan head(62x)	Buy now
24	9299505600 Washer, plain (646)	Buy now

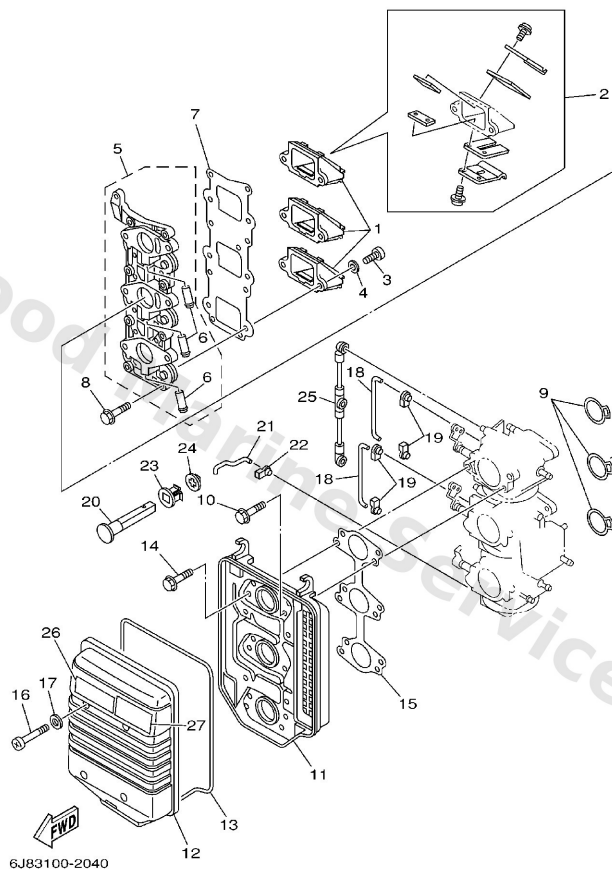
Intake



B1

Ref	Part	
1	6J81361000 Reed Valve assembly	Buy now
2	6J8W000400 Reed set	Buy now
3	9788005016 Screw, pan head(6b0)	Buy now
4	9299005600 Washer, plain (646)	Buy now
5	6J8136411094 Manifold 1	Buy now
6	6761448500 Pipe, joint	Buy now
7	6J81362100 Gasket, valve seat	Buy now
8	9011906MA3 Bolt, with washer	Buy now
9	6J81419800 Gasket	Buy now
10	9011906M32 Bolt, with washer(6j8)	Buy now
11	6J81441700 Cover 1	Buy now
12	6J81441800 Cover 2	Buy now
13	6J81447600 Seal	Buy now
14	9011905M31 Bolt, with washer(6j8)	Buy now
15	6J814483A1 Gasket	Buy now

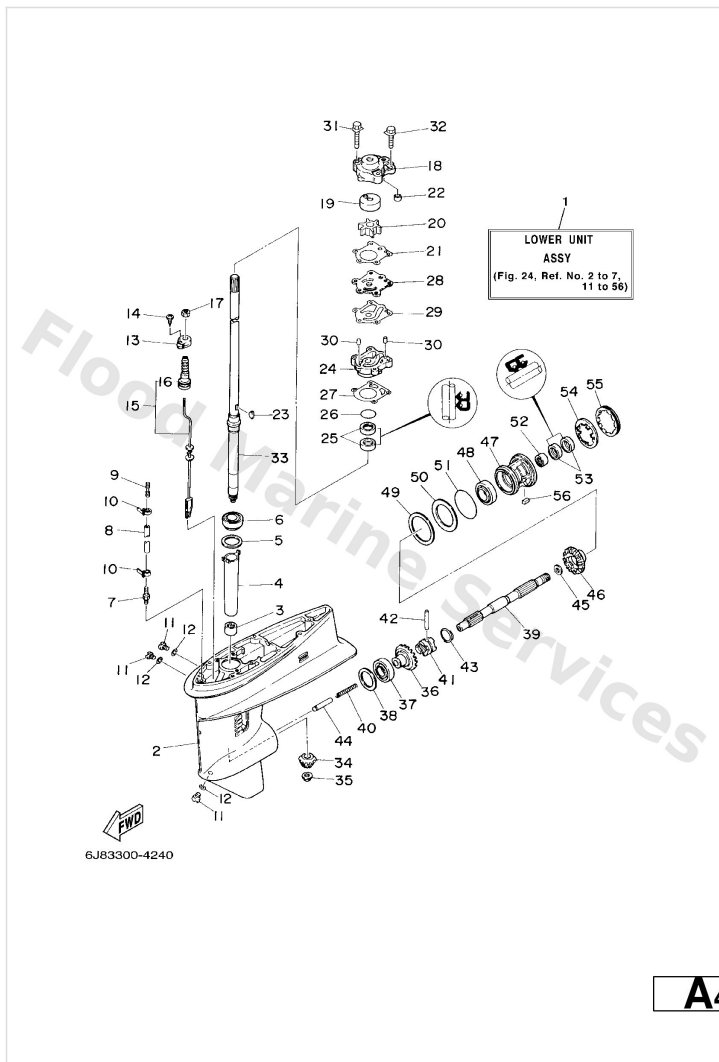
Intake



B1

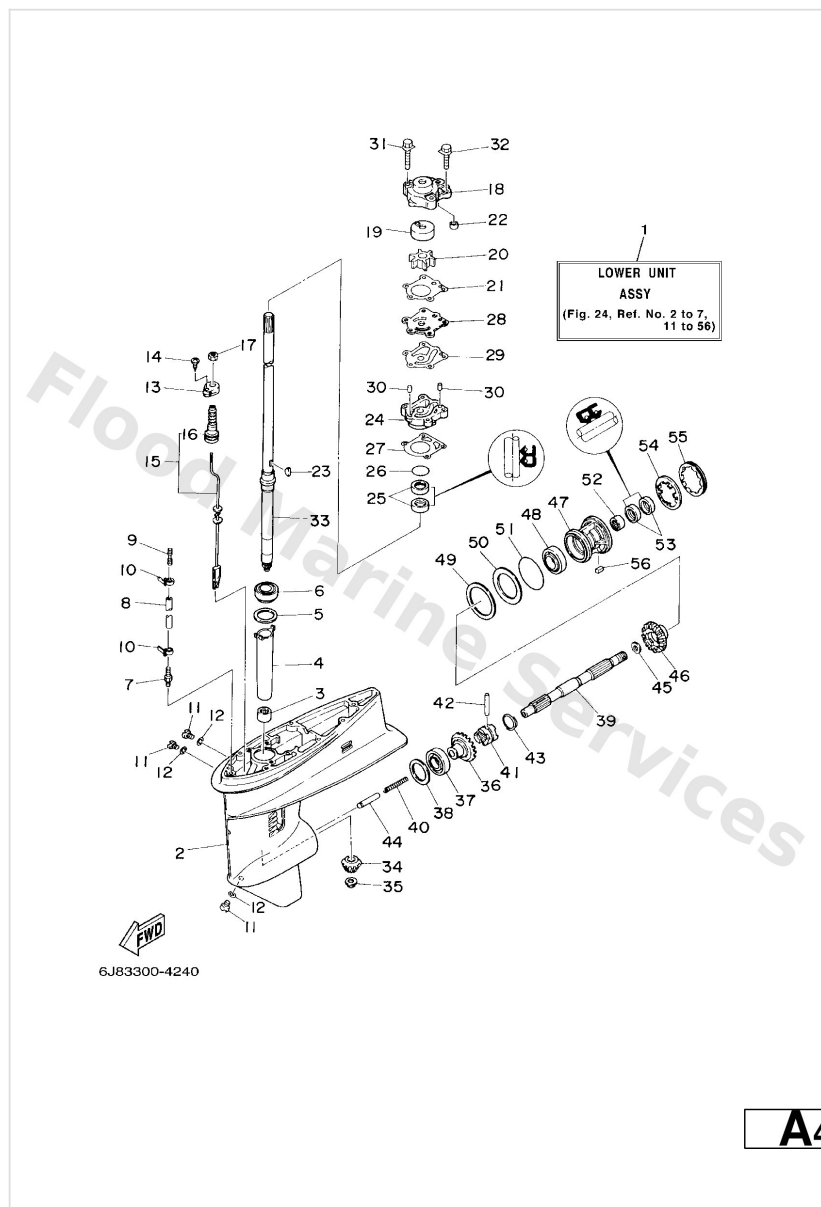
Ref	Part	
16	9788005040 Screw,panhead (eg9)	Buy now
18	6J84125900 Rod, choke 3	Buy now
19	6614126202 Joint, choke lever	Buy now
20	6J84127101 Knob, choke	Buy now
21	6J84125700 Rod, choke 2	Buy now
22	6J84126200 Joint, choke lever	Buy now
23	6894127300 Grommet	Buy now
24	6J84127400 Grommet 2	Buy now
25	6J84121700 Rod, accel. lever	Buy now
26	6A18362541 Mark 5	Buy now
27	6A18362551 Mark 5	Buy now

Lower Casing. Drive 1



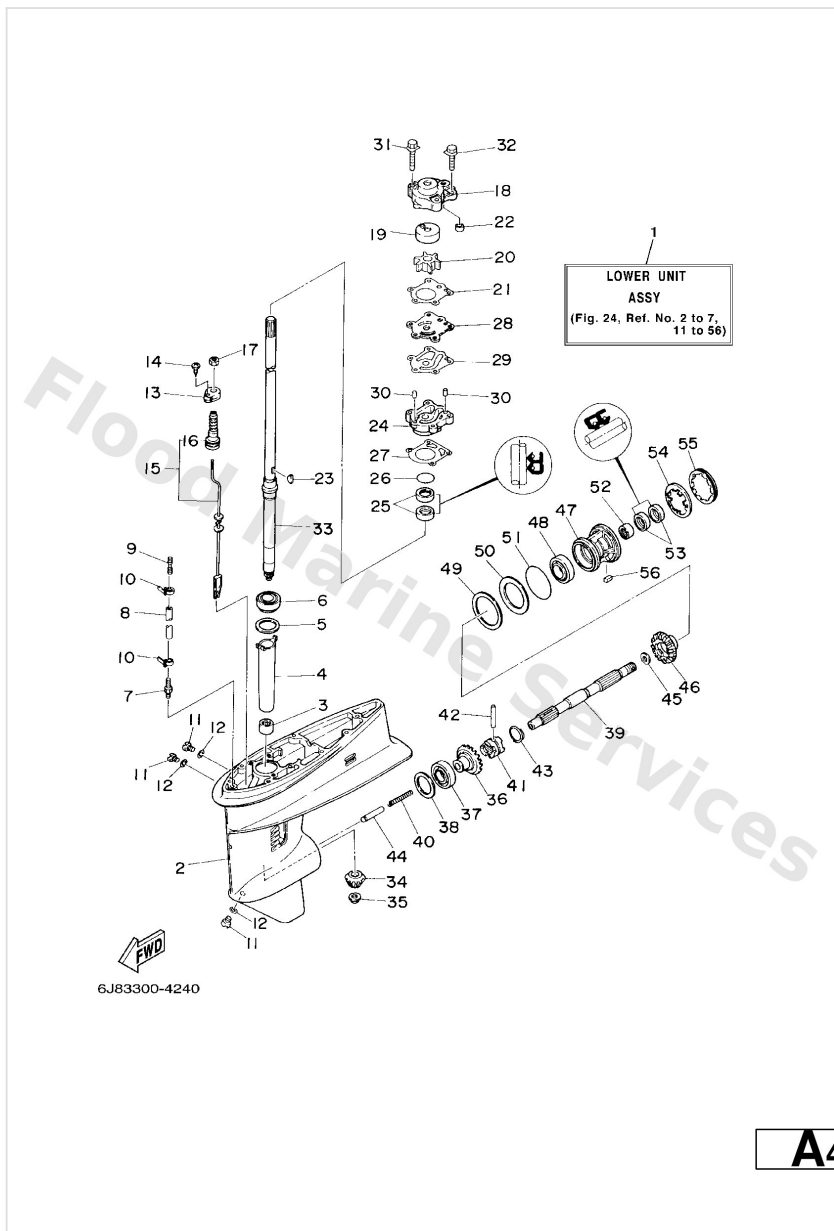
Ref	Part	
1	6J845300044D Lower unit assembly S	Buy now
1	6J845300144D Lower unit assembly L	Buy now
2	6J845301024D Casing, lower	Buy now
3	93315220V7 Bearing, cylindrical(6j8)	Buy now
4	6J84553600 Sleeve, drive shaft	Buy now
5	663455870110 Shim (t:0.10mm) UR	Buy now
5	663455870112 Shim (t:0.12mm) UR	Buy now
5	663455870115 Shim (t:0.15mm) UR	Buy now
5	663455870118 Shim (t:0.18mm) UR	Buy now
5	663455870130 Shim (t:0,30mm) UR	Buy now
5	663455870140 Shim (t:0.40mm) UR	Buy now
5	663455870150 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	6E54537800 Nipple, hose	Buy now
8	9044507M31 Hose (I200) L	Buy now

Lower Casing. Drive 1



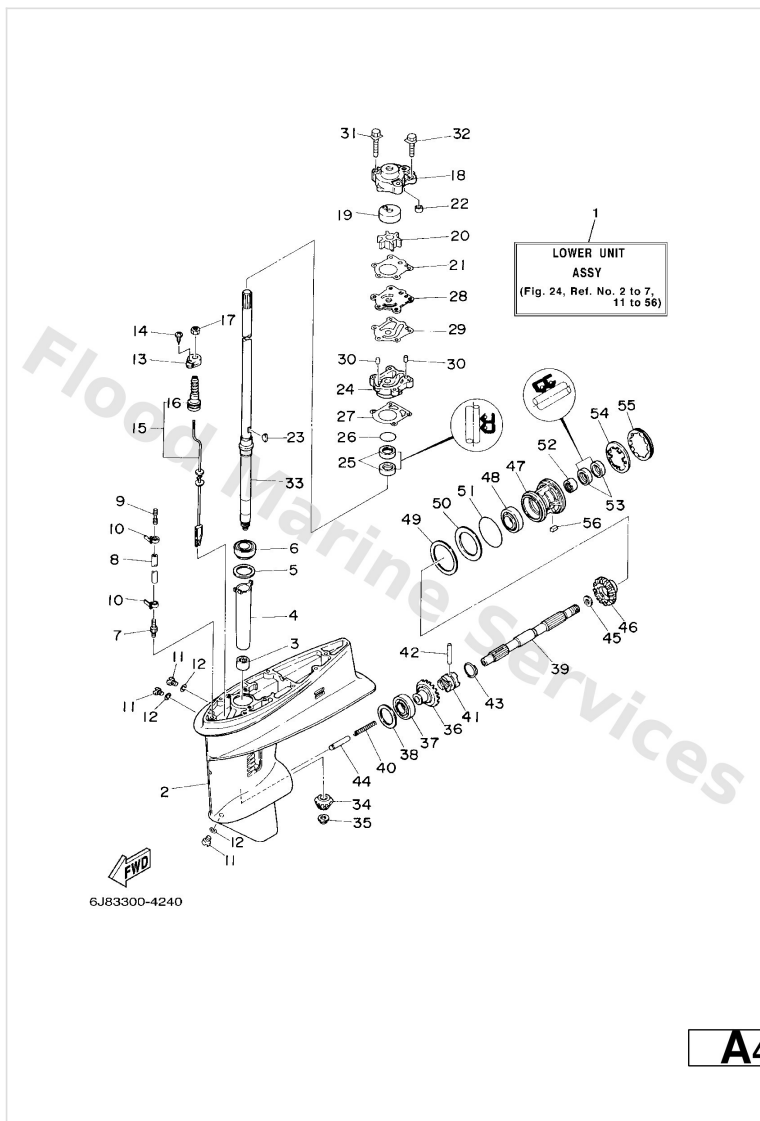
Ref	Part	
8	9044507ME9 Hose (I250) S	Buy now
9	6E58355800 End, nipple	Buy now
10	9046511M10 Clamp	Buy now
11	9034008002 Plug, straight screw	Buy now
12	9043008020 Gasket	Buy now
13	6824417600 Bracket	Buy now
14	9778050510 Screw, tapping(6u1)	Buy now
15	6J84415000 Shift cam assembly S	Buy now
15	6J84415010 Shift cam assembly L	Buy now
16	6824414700 Boot, shift rod	Buy now
17	9538006700 Nut	Buy now
18	6J84431100 Housing, water pump	Buy now
19	6634432200 Insert, cartridge	Buy now
20	6H44435202 Impeller	Buy now
21	66344315A0 Gasket,water pump 1	Buy now

Lower Casing. Drive 1



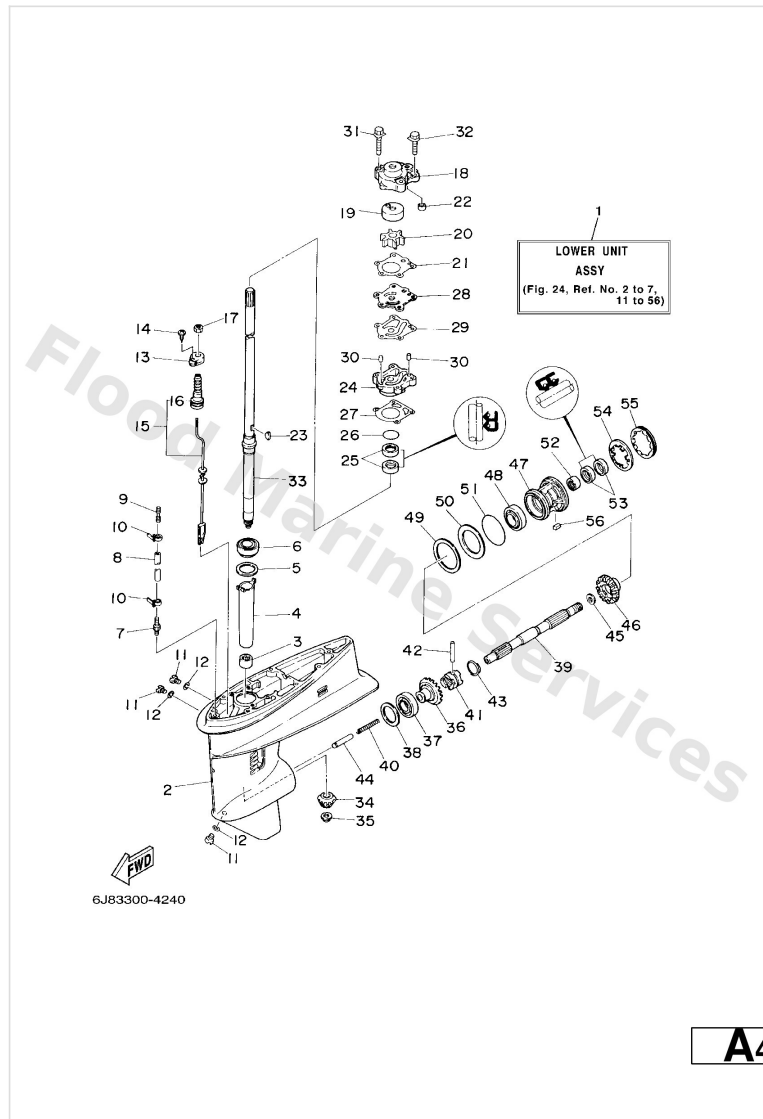
Ref	Part	
22	6634436600 Damper, water seal 2	Buy now
23	9028003024 Key, woodruff(662)	Buy now
24	663443410094 Housing, water pump	Buy now
25	9310123070 Oil seal (663)	Buy now
26	9321041042 O-ring (132)	Buy now
27	66344316A0 Gasket,water pump 2	Buy now
28	6634432300 Outer plate, cartridge	Buy now
29	66344324A0 Gasket,cartridge outer plate	Buy now
30	9360408062 Pin,dowel (626)	Buy now
31	9011908M13 Bolt, with washer(6h0)	Buy now
32	9011908M34 Bolt, with washer(6j8)	Buy now
33	6J84550100 Drive shaft comp. S	Buy now
33	6J84550110 Drive shaft comp. L	Buy now
34	6J84555100 Pinion	Buy now
35	9017910M14 Nut(6j8)	Buy now

Lower Casing. Drive 1



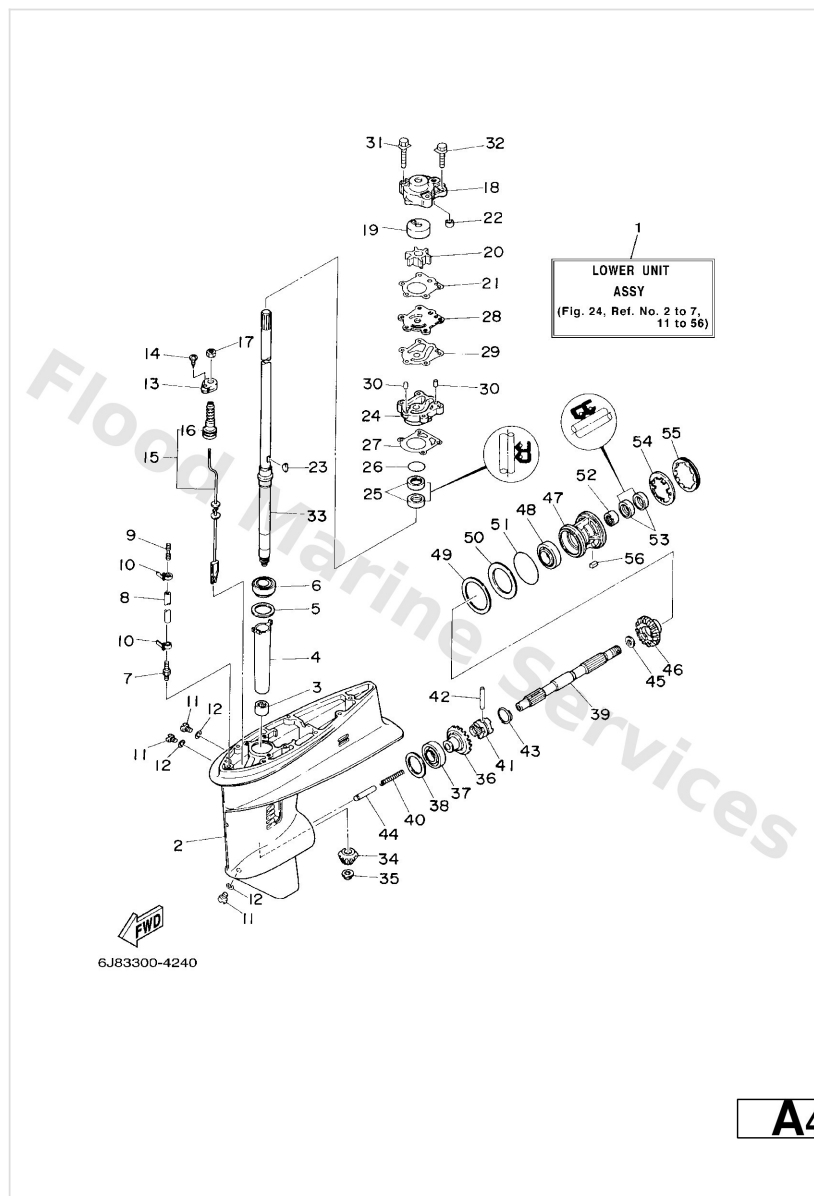
Ref	Part	
36	6J84556000 Gear	Buy now
37	93332000V6 Bearing(6j8)	Buy now
38	6J8455670110 Shim (t:0.10mm) UR	Buy now
38	6J8455670112 Shim (t:0.12mm) UR	Buy now
38	6J8455670115 Shim, thrust (0.15t) UR	Buy now
38	6J8455670118 Shim (t:0.18mm) UR	Buy now
38	6J8455670130 Shim, thrust (0.3t) UR	Buy now
38	6J8455670140 Shim, thrust (0.4t) UR	Buy now
38	6J8455670150 Shim, thrust (0.5t) UR	Buy now
39	6J84561100 Shaft, propeller	Buy now
40	9050110065 Spring compression648456360000	Buy now
41	6J84563100 Clutch, dog	Buy now
42	9025005010 Pin straight 648456320000	Buy now
43	6484563300 Ring, cross pin	Buy now
44	6J84563500 Plunger, shift	Buy now

Lower Casing. Drive 1



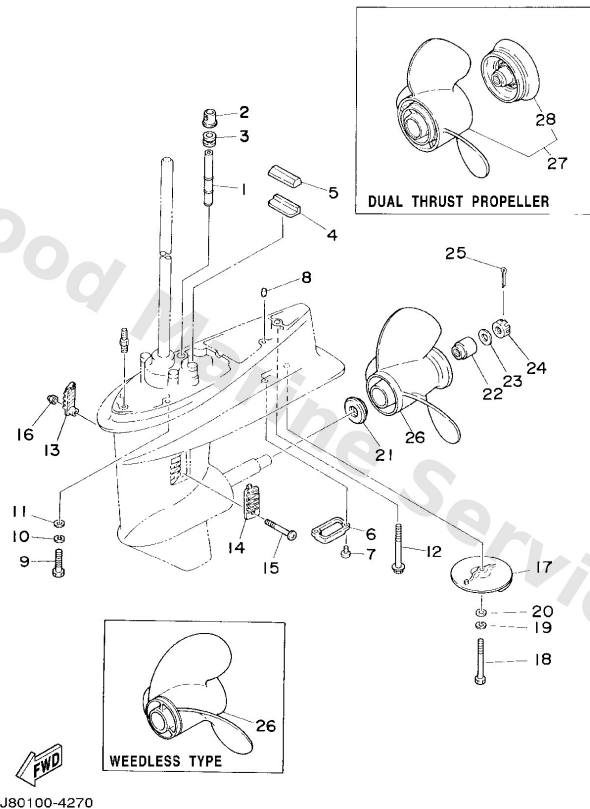
Ref	Part	
45	9020120417 Washer, plate(663)	Buy now
46	6J84557100 Gear	Buy now
47	689453310194 Housing, bearing	Buy now
48	9330600612 Bearing(2hr)	Buy now
49	664455770110 Shim (t:0.10mm) UR	Buy now
49	664455770112 Shim (t:0.12mm) UR	Buy now
49	664455770115 Shim (t:0.15mm) UR	Buy now
49	664455770118 Shim (t:0.18mm) UR	Buy now
49	664455770130 Shim (t:0.30mm) UR	Buy now
49	664455770140 Shim (t:0.40mm) UR	Buy now
49	664455770150 Shim (t:0.50mm) UR	Buy now
50	6644557600 Washer, thrust 2	Buy now
51	9321060MA3 O-ring(6J8)	Buy now
52	9331522004 Brg,cyl-cal roller 21g nt	Buy now
53	9310120M07 Oil seal	Buy now

Lower Casing. Drive 1



Ref	Part	
54	9021445M02 Washer, claw(6a9)	Buy now
55	6644538400 Nut	Buy now
56	9028204010 Key, strait(663)	Buy now

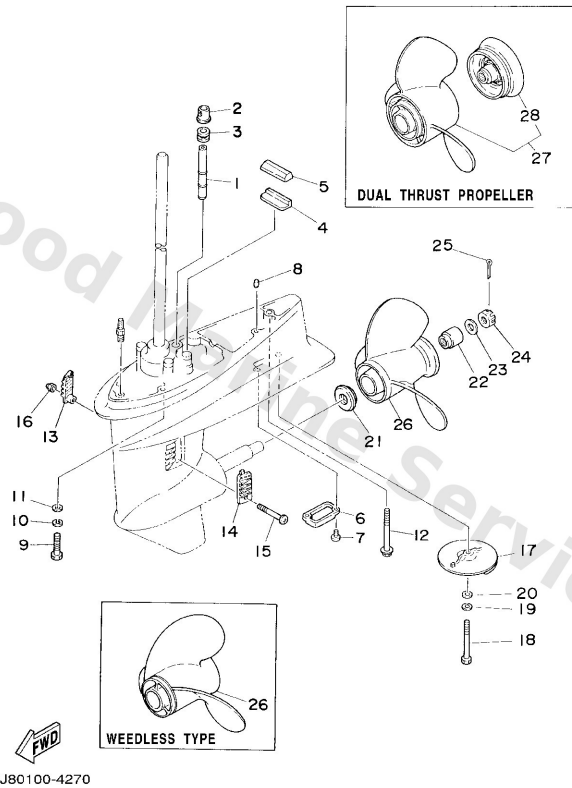
Lower Casing. Drive 2



A7

Ref	Part	
1	6J84436100 Tube, water S	Buy now
1	6J84436110 Tube, water L	Buy now
2	6J84436600 Damper, water seal	Buy now
3	6634436700 Damper, water seal 3	Buy now
4	663453760094 Guide, seal damper	Buy now
5	6884537500 Damper, seal 2	Buy now
6	6J84522410 Cover, water inlet 3	Buy now
7	9788006012 Screw, pan head(62j)	Buy now
8	9360612019 Pin, dowel (614)	Buy now
9	9707510040 Bolt, hexagon deep recess	Buy now
10	9299510100 Ybs67-10 washer, spring	Buy now
11	9299510600 Washer, plate	Buy now
12	9011908M92 Bolt, with washer	Buy now
13	6894521401 Cover, water inlet 1	Buy now
14	6J84521500 Cover, water inlet	Buy now

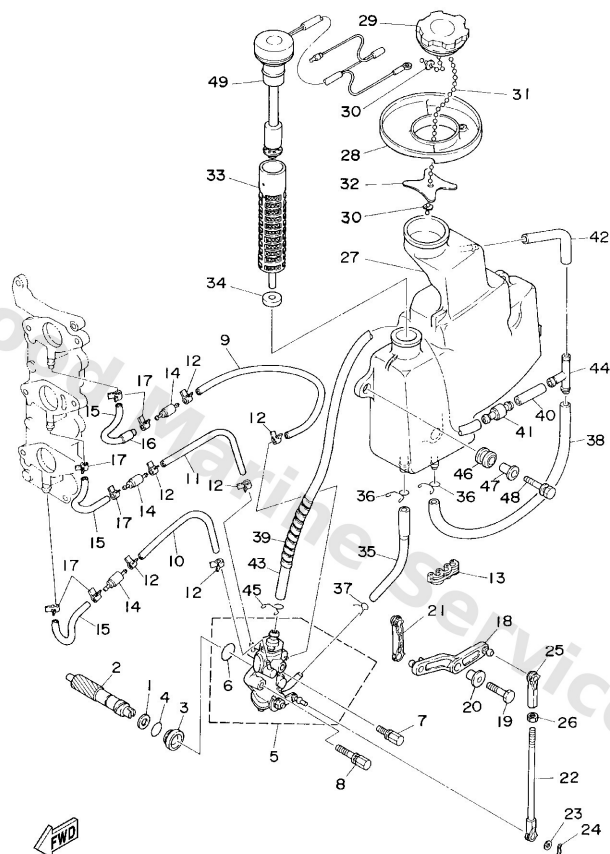
Lower Casing. Drive 2



A7

Ref	Part	
15	9015205M04 Screw, countersunk	Buy now
16	9018505002 Nut nylon (sus)(ex4)	Buy now
17	6644537101 Tab-trim	Buy now
18	9707508020 Bolt, hexagon	Buy now
19	9299508100 Ybs67-8 washer, spring	Buy now
20	9299508600 Washer, plain (663)	Buy now
21	6L24598701 Spacer	Buy now
22	6894599700 Spacer	Buy now
23	9299014200 Washer, plain	Buy now
24	9017114013 Nut(664)	Buy now
25	9149030022 Pin, cotter	Buy now
26	6644594101EL Propeller (3x9-7/8"x9"-f) UR	Buy now

Oil Pump

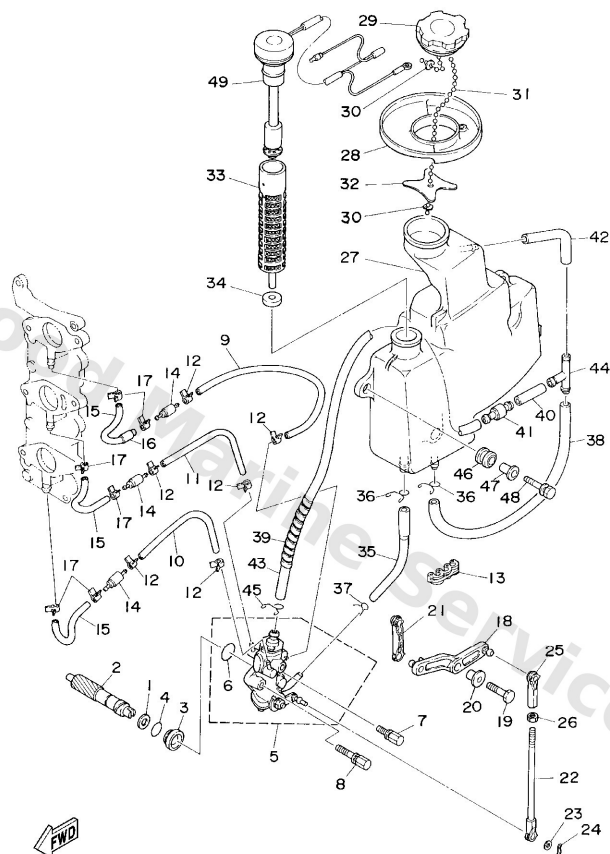


6J80010-4060

B4

Ref	Part	
1	9020108M93 Washer, plate (6g5)	Buy now
2	6J81153700 Gear, driven	Buy now
3	6J81311700 Collar, distance	Buy now
4	9321013M04 93210-13m04	Buy now
5	6J81320001 Oil injection pump assembly	Buy now
6	9321019M82 O-ring(6j8)	Buy now
7	9010905M32 Bolt	Buy now
8	9010905M33 Bolt	Buy now
9	9044507M08 Hose (l390)	Buy now
10	9044507M32 Hose (l200)	Buy now
12	9046807M02 Clip (6e5)	Buy now
13	9046407M05 Clamp (6g5)	Buy now
14	6E91318370 Valve check	Buy now
15	9044507M04 Hose(62t)	Buy now
16	9044511M08 Hose (l170)	Buy now

Oil Pump

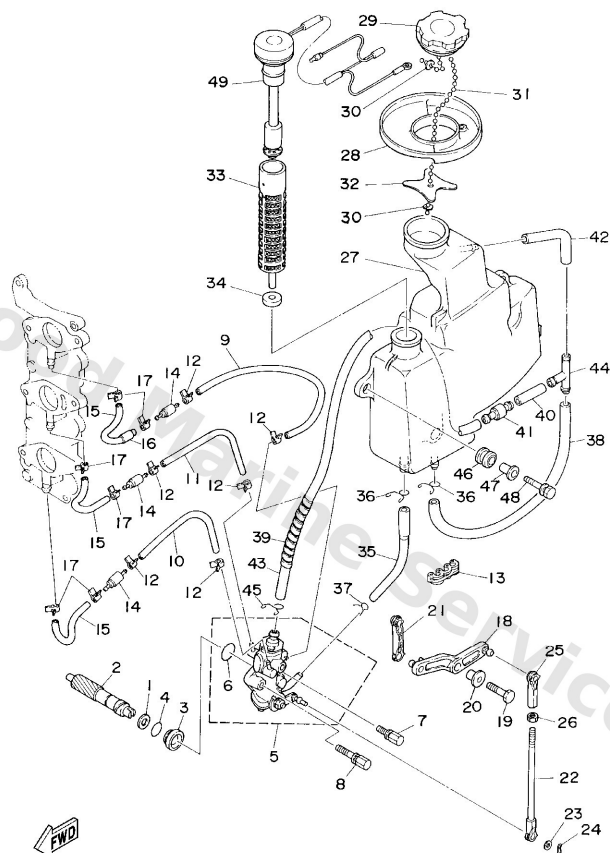


6J80010-4060

B4

Ref	Part	
18	6J81315500 Lever, control	Buy now
19	9709506025 Bolt	Buy now
20	9038706M60 Collar (6h3)	Buy now
21	6J84123800 Joint, link	Buy now
22	6J84123700 Joint, link	Buy now
23	9020205088 Washer, plate (666)	Buy now
24	9046805M03 Clip(6j8)	Buy now
25	6824123700 Joint, link 2	Buy now
26	9538005700 Nut (656)	Buy now
27	6J82170701 Oil tank comp.	Buy now
27	6J82170711 Oil tank comp.	Buy now
28	6J82173M00 Seal 3	Buy now
29	6H42177000 Oil tank cap assembly	Buy now
30	6H12175700 Washer, special 1	Buy now
31	6H12463300 Chain, Ball	Buy now

Oil Pump

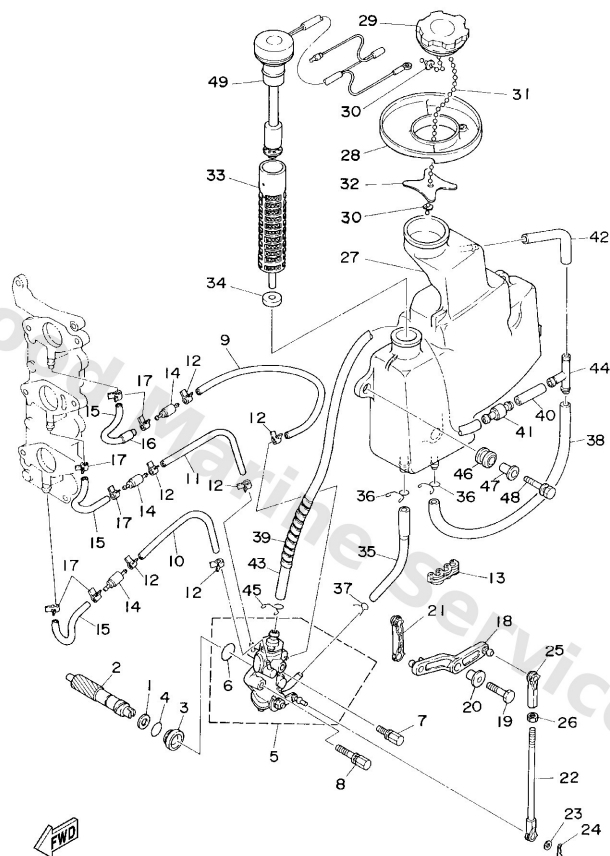


6J80010-4060

B4

Ref	Part	
32	6J82175800 Washer, special 2	Buy now
33	6J81341100 Strainer, oil	Buy now
34	6J81341400 Gasket, strainer cover	Buy now
35	6J81341600 Pipe, oil 1	Buy now
36	9046711M08 Clip(72x)	Buy now
37	9046708004 Clip, pipe 6162435600	Buy now
38	9044511M03 Hose (I360)	Buy now
39	9044610M01 Tube (6e5)	Buy now
40	9044511M07 Hose (I70)	Buy now
41	6J82174400 Breather	Buy now
42	9044511M02 Hose (I100)	Buy now
43	9044511M04 Hose (I600)	Buy now
44	6E52437800 Pipe, joint 3	Buy now
45	9046710M04 Clip, pipe 1 (6e9)	Buy now
46	6A08231700 Damper, ignition coil	Buy now

Oil Pump

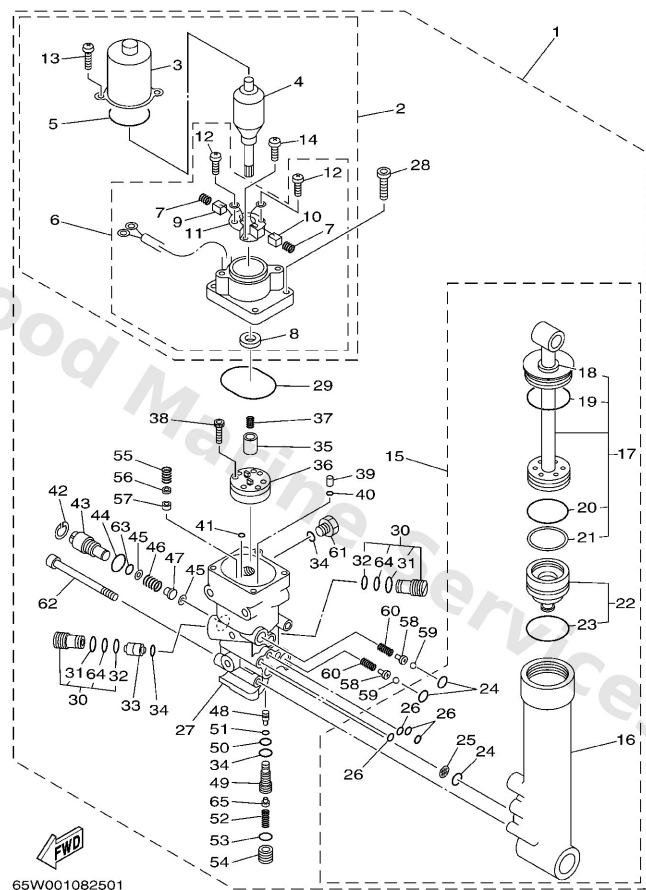


FWD
6J80010-4060

B4

Ref	Part	
47	6244254200 Collar	Buy now
48	9011906M65 Bolt, with washer	Buy now
49	6J88572001 Oil level gauge assembly	Buy now

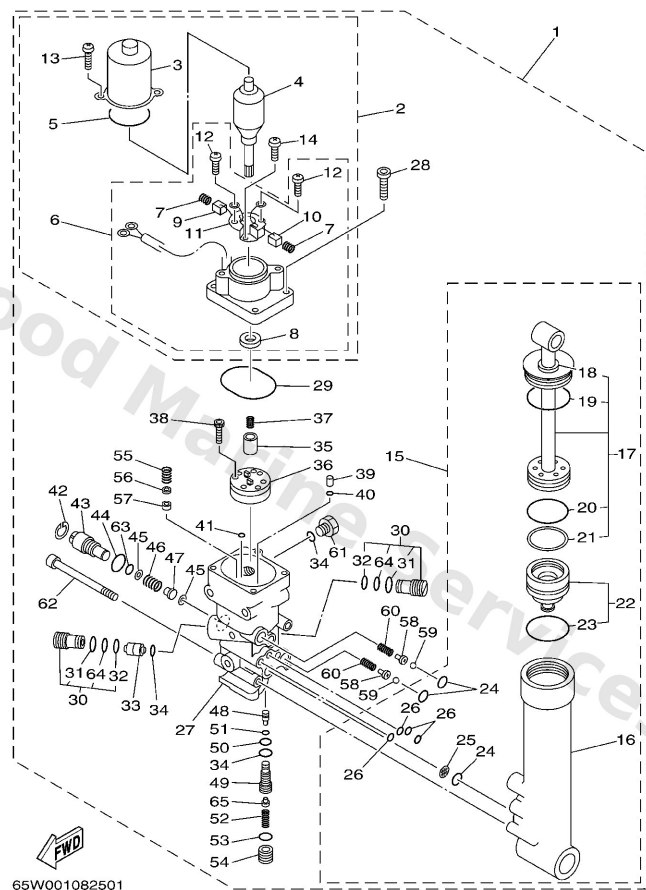
Power Trim & Tilt Assy



F4

Ref	Part	
2	65W4388000 Motor assembly (hitachi)	Buy now
3	65W4380400 Stator assembly	Buy now
4	65W4380500 Armature assembly	Buy now
5	65W4386900 O-ring	Buy now
6	65W4388100 Frame, End	Buy now
7	65W4386K00 Spring, brush	Buy now
8	65W4388200 Oil seal	Buy now
9	65W4389200 Brush 2	Buy now
10	65W4389100 Brush 1	Buy now
11	65W4380F00 Plate, brush holder	Buy now
12	65W4387900 Screw, with washer	Buy now
13	65W4388700 Bolt, screw	Buy now
14	65W4388E00 Bolt	Buy now
15	65W4384000 Power tilt assembly	Buy now
16	65W4380K00 Cylinder, tilt sub assembly	Buy now

Power Trim & Tilt Assy

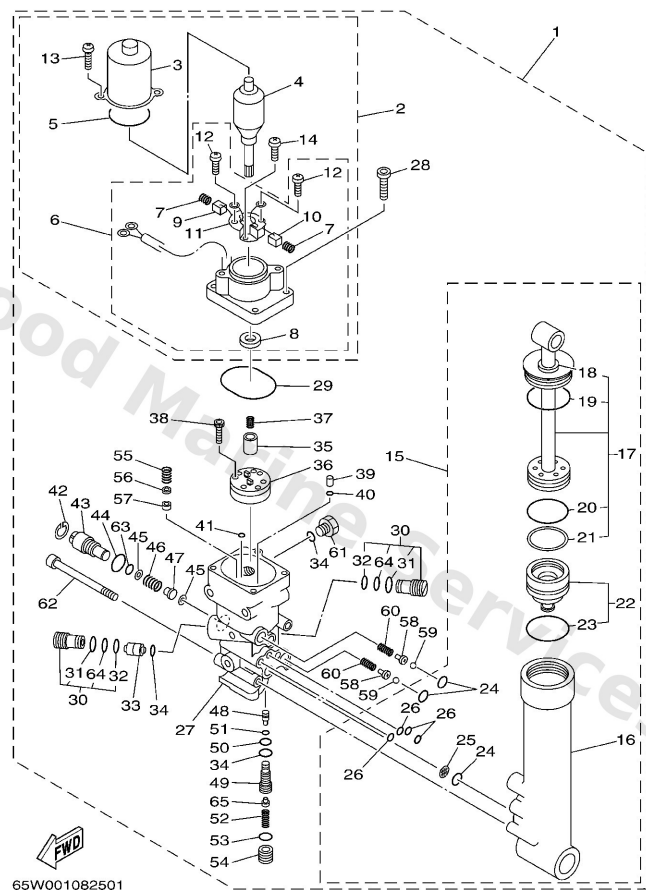


65W001082501

F4

Ref	Part	
17	65W4381000 Tilt piston sub assembly	Buy now
18	65W4381200 Seal, dust	Buy now
19	65W4386500 O-ring	Buy now
20	6H14386110 O-ring	Buy now
21	65W4387100 Ring, back up	Buy now
22	65W4381B00 Free piston sub assembly	Buy now
24	9321011368 O-ring (2h7)	Buy now
25	6H14381600 Filter 1	Buy now
26	93210064A5 O-ring(61a)	Buy now
27	65W4380L00 Housing, trim & tilt sub assembly	Buy now
28	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
29	9321050768 O-ring	Buy now
30	6T44380203 Valve sub assembly	Buy now
31	6H14386600 O-ring	Buy now
32	6H14386700 O-ring	Buy now

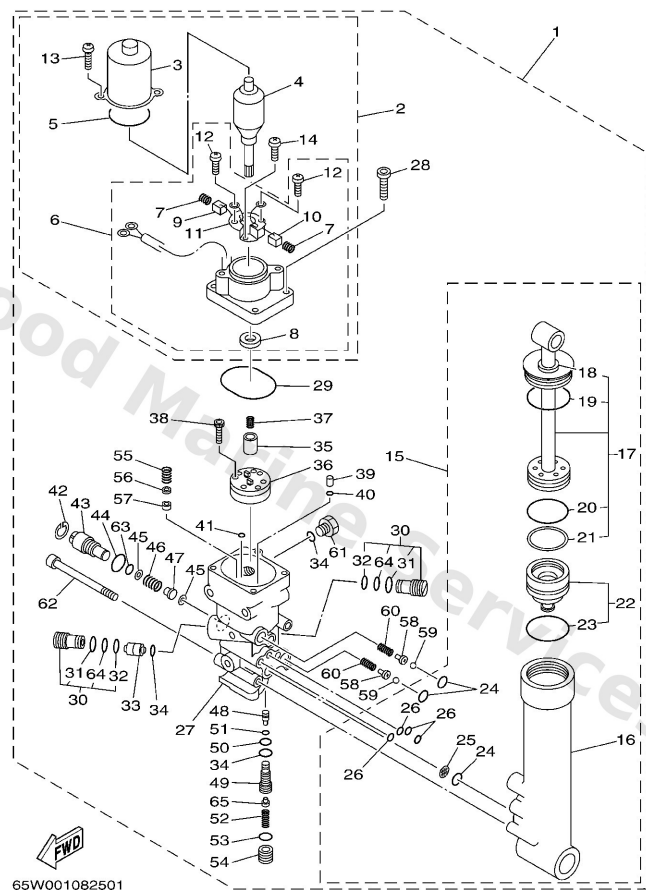
Power Trim & Tilt Assy



F4

Ref	Part	
33	62X4384100 Piston, shuttle	Buy now
34	9321009165 O-ring	Buy now
35	65W4383100 Connector, shaft	Buy now
36	65W4383000 Gear pump assembly	Buy now
37	6T44385300 Spring, main valve	Buy now
38	9131804025 Bolt(62x)	Buy now
39	65W4381700 Filter 2	Buy now
40	65W4386100 O-ring	Buy now
41	65W4386200 O-ring	Buy now
42	6H14387500 Ring, snap	Buy now
43	6H14384500 Screw, manual release	Buy now
44	9321018397 O-ring (6g5)	Buy now
45	6H14384700 Seat, manual valve	Buy now
46	65W4385400 Spring, manual release	Buy now
47	65W4382A00 Adaptor 1	Buy now

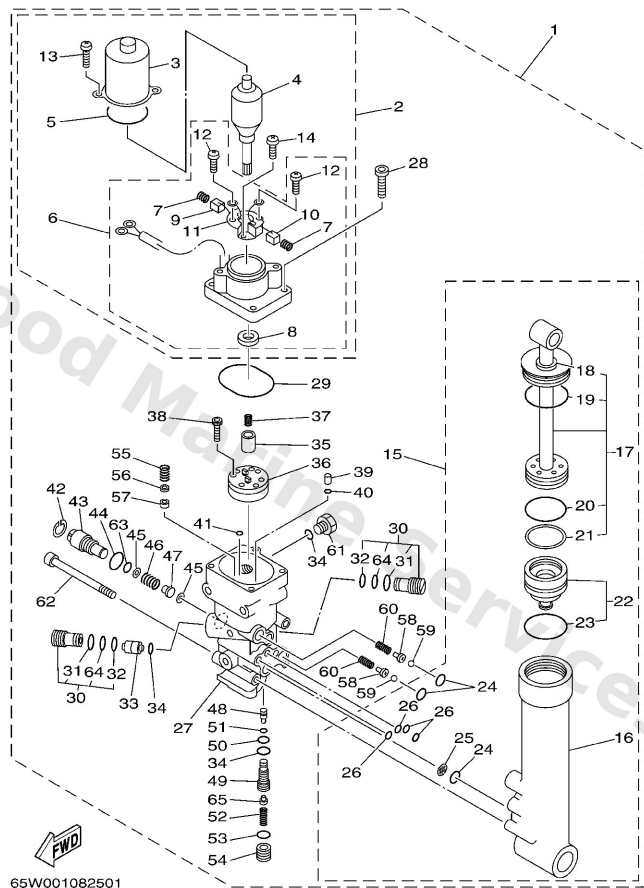
Power Trim & Tilt Assy



F4

Ref	Part	
48	65W4384400 Pin, valve support	Buy now
49	65W4385100 Seat, relief valve	Buy now
50	9321008006 O-ring	Buy now
51	9321003478 O-ring(31m)	Buy now
52	65W4385500 Spring, up relief	Buy now
53	9321011073 O-ring (p95)	Buy now
54	65W4384300 Screw, valve lock	Buy now
55	6H14385610 Spring, down relief	Buy now
56	6H14384410 Pin, valve support	Buy now
57	6H14384F10 Seal, main valve	Buy now
58	65W4386A00 Pin, absorber valve	Buy now
59	9350108001 Ball	Buy now
60	65W4385300 Spring, absorber valve	Buy now
61	6H14382900 Plug, reservoir	Buy now
62	62X4387800 Bolt, socket	Buy now

Power Trim & Tilt Assy

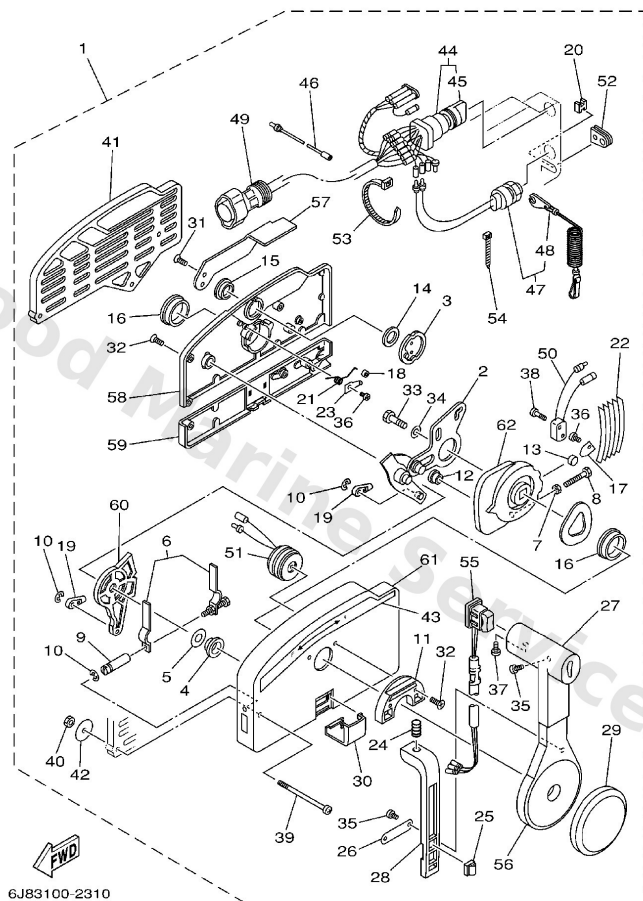


65W001082501

F4

Ref	Part	
63	9321010M74 O-ring	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

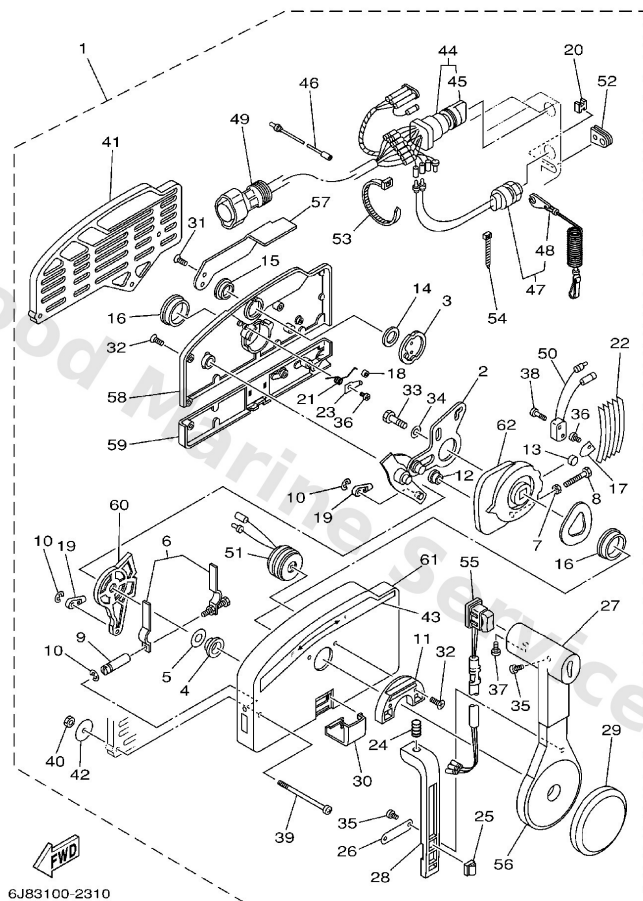
Remote Control Assy



B5

Ref	Part	
1	7034823015 Remote control assembly (7p) AP	Buy now
1	7034825017 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826111 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now

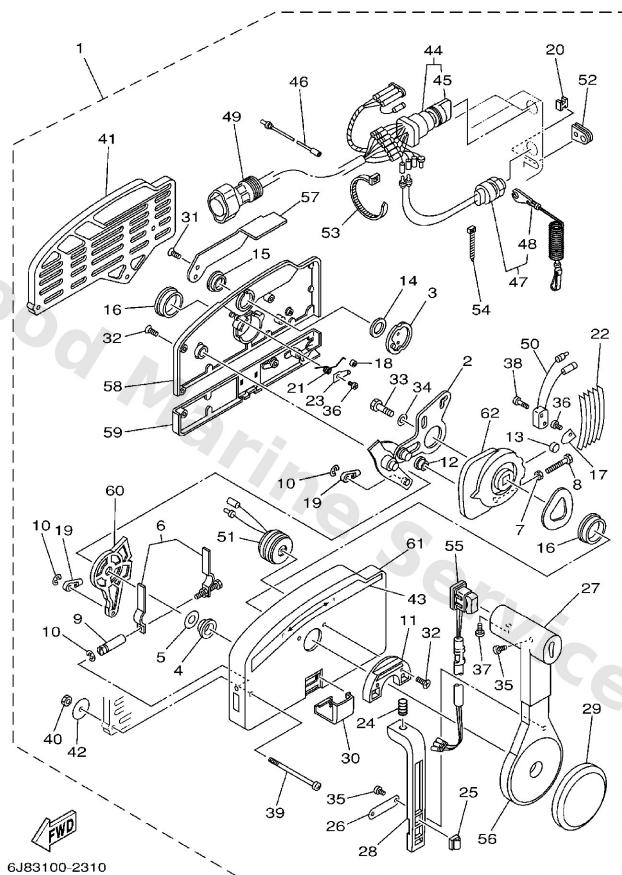
Remote Control Assy



B5

Ref	Part	
15	7034824300 Bushing 3	Buy now
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now

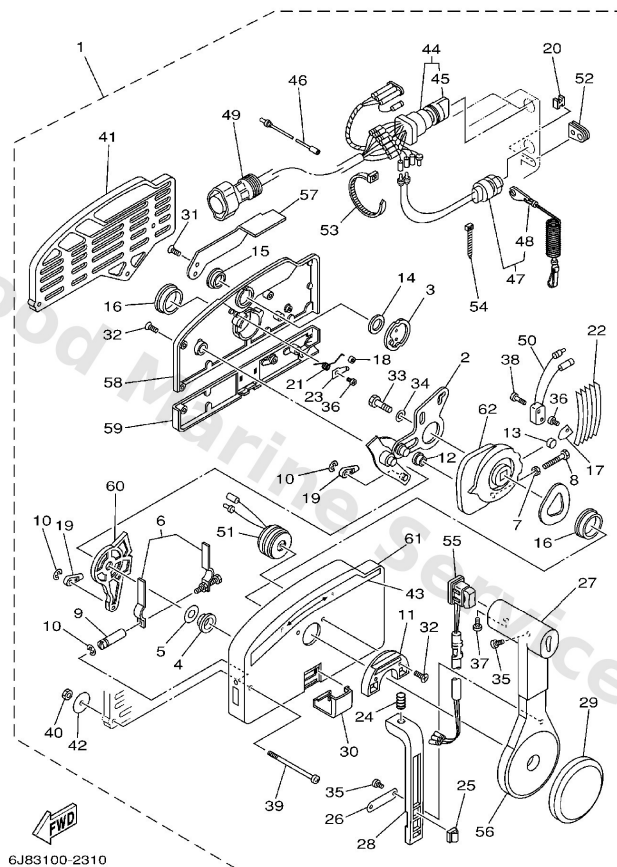
Remote Control Assy



B5

Ref	Part	
30	7034821900 Cover, lead	Buy now
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251033 Main switch assembly	Buy now

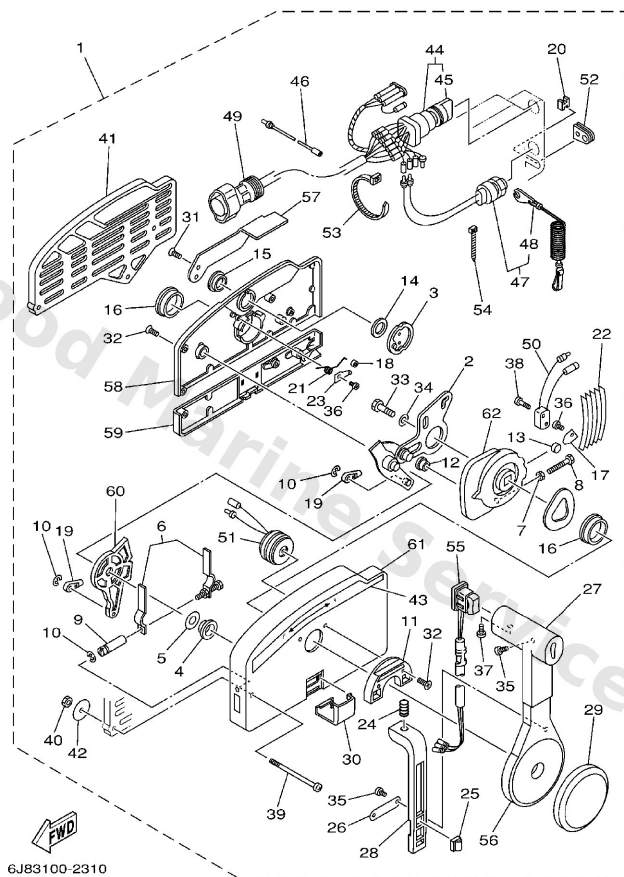
Remote Control Assy



B5

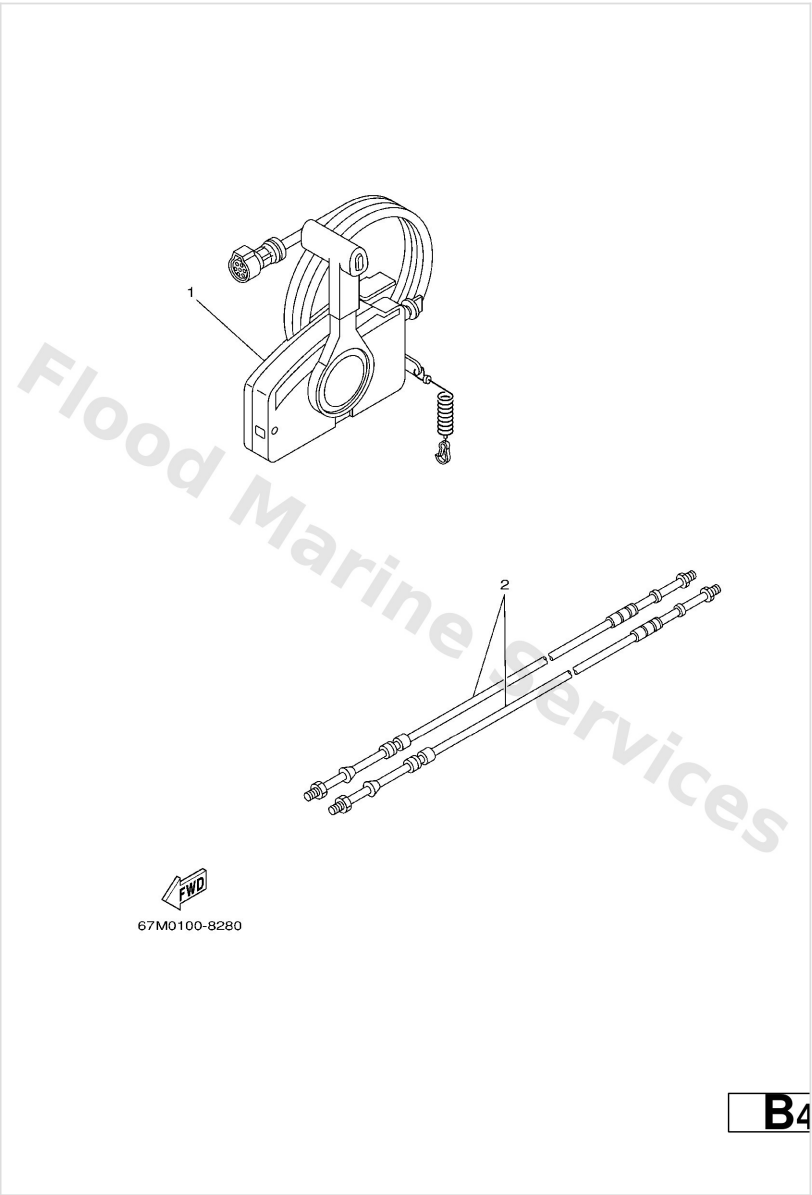
Ref	Part	
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258621 Extension, wire harness L)5M (7P)	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now

Remote Control Assy



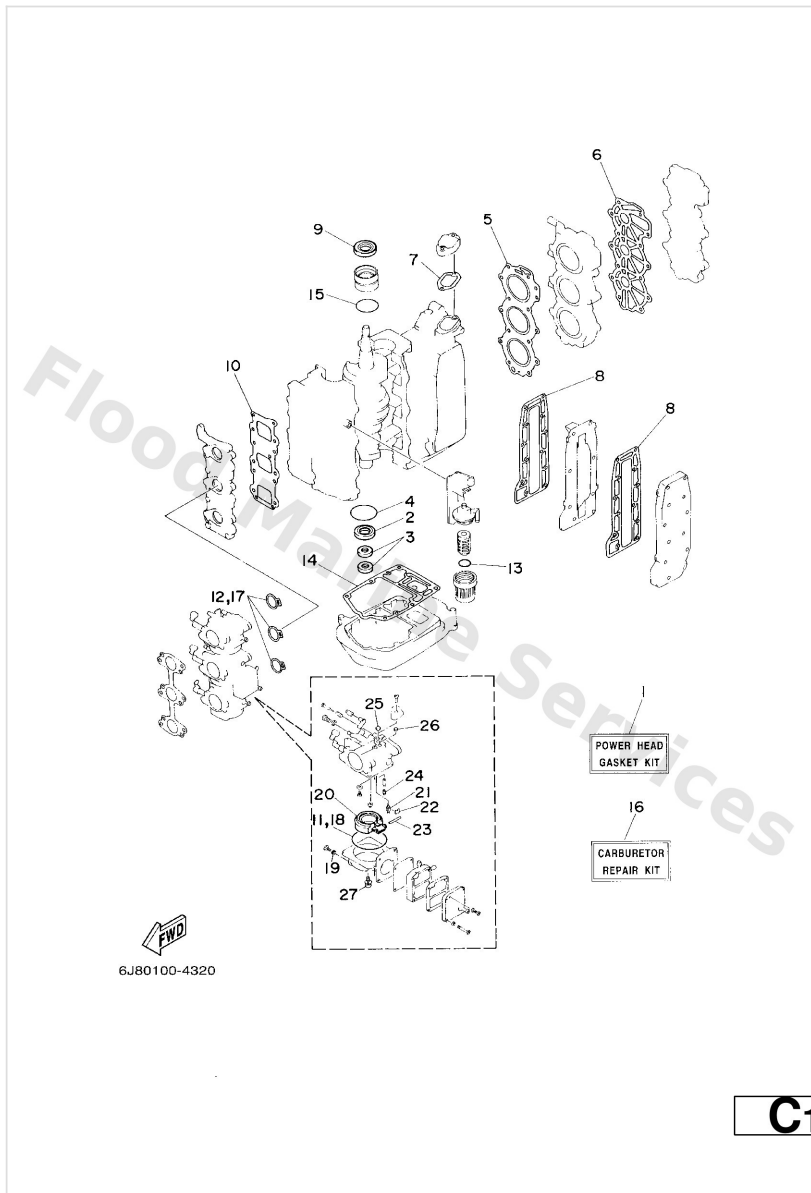
Ref	Part	
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box



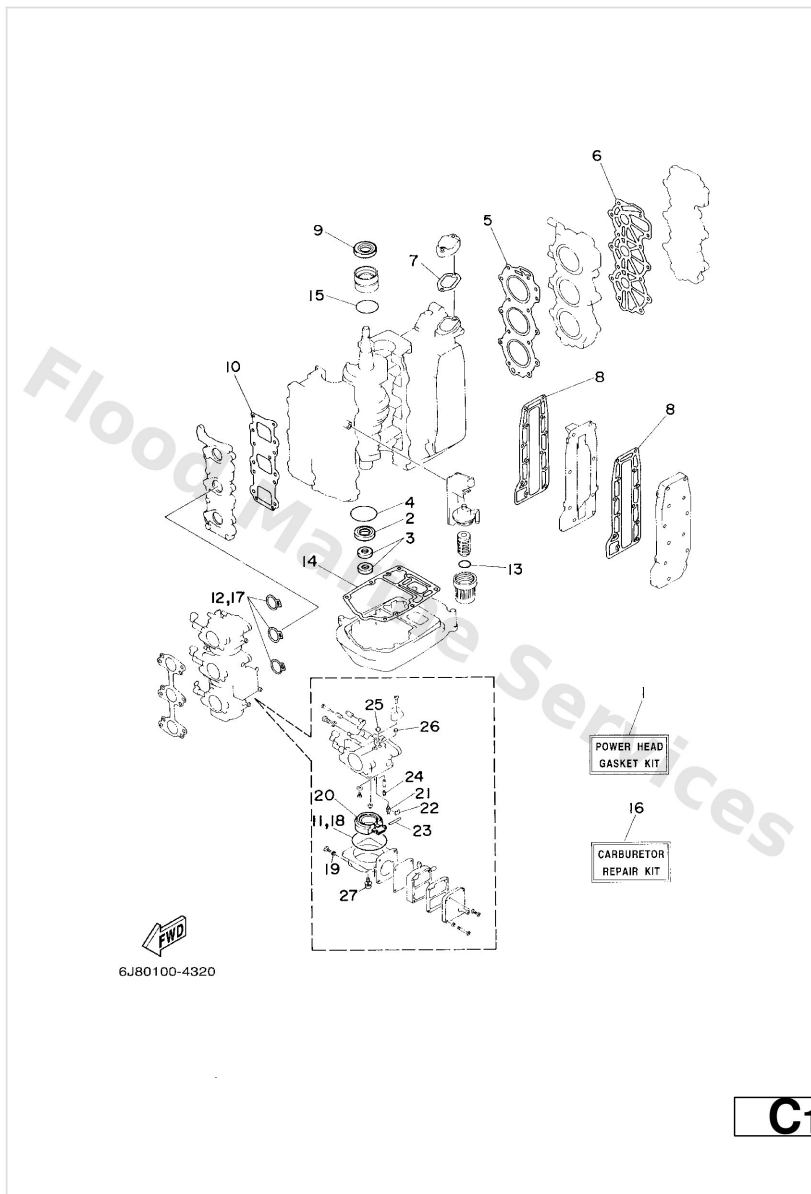
Ref	Part	
1	7034823015 Remote control assembly (7p) AP	Buy now
1	7034825017 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014831080 Cable, Remote Control L=10F UR	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now

Repair Kit 1



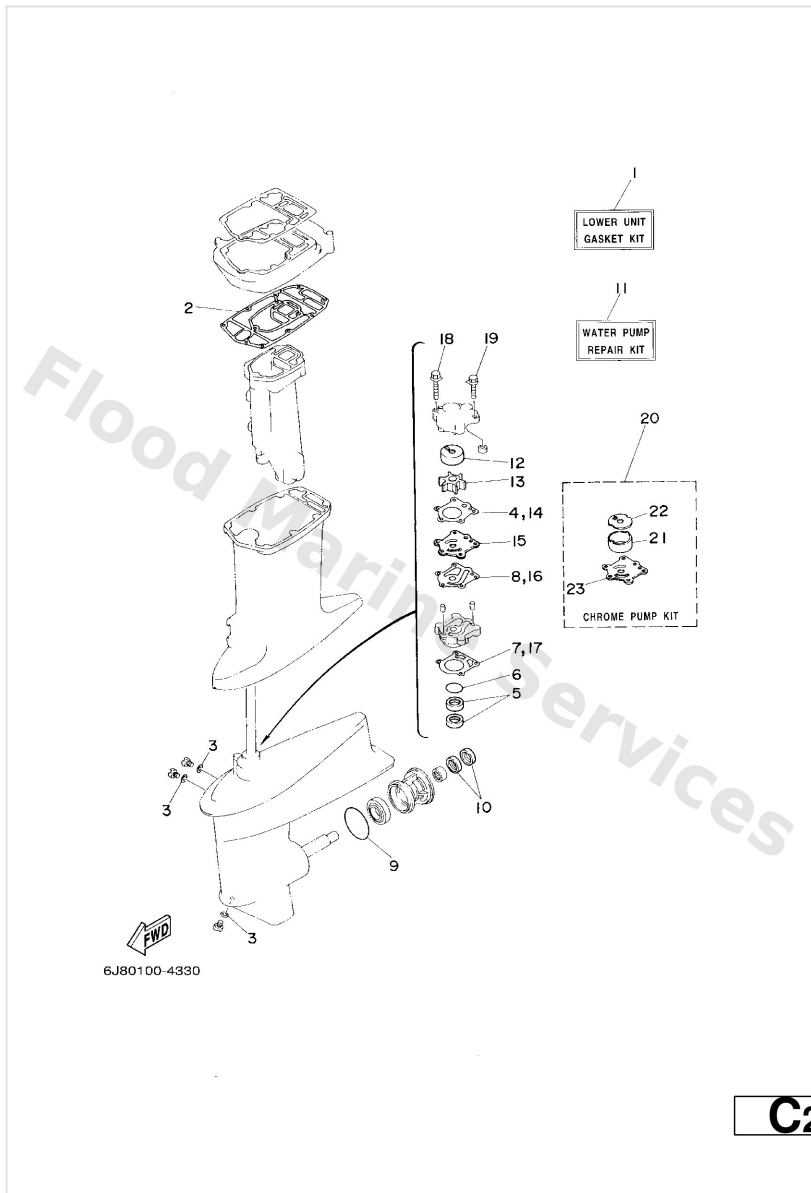
Ref	Part	
1	6J8W000103 Powerhead gasket kit	Buy now
2	9310125M28 Oil seal(6j8)	Buy now
3	9310416M04 Oil seal(6a8)	Buy now
4	9321056M80 O-ring(6j8)	Buy now
5	6J811181A1 Gasket, cylinder head 1	Buy now
6	6J811193A1 Gasket, head cover 1	Buy now
7	6J812414A0 Gasket, cover	Buy now
8	6J841114A0 Gasket, exhaust outer cover	Buy now
9	9310226M27 Oil seal(6j8)	Buy now
10	6J81362100 Gasket, valve seat	Buy now
11	6J81498400 Gasket, float chamber	Buy now
12	6J81419800 Gasket	Buy now
13	9321032738 O-ring(1wg)	Buy now
14	6J845113A0 Gasket, upper casing	Buy now
15	9321042159 O-ring (647)	Buy now

Repair Kit 1



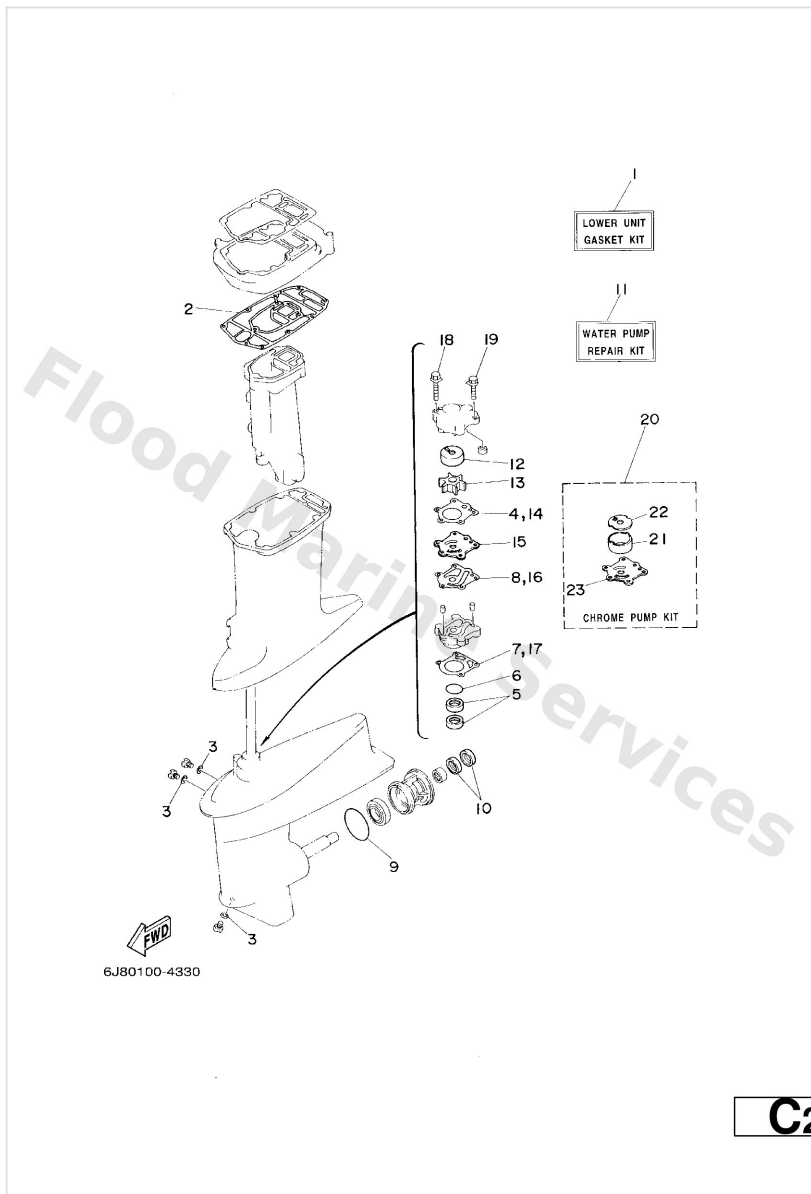
Ref	Part	
16	6J8W009300 Carburetor rerair kit	Buy now
19	6J81499500 Gasket, drin screw	Buy now
20	6J81498500 Float	Buy now
21	6J81454600 Valve, needle	Buy now
22	6J81415900 Clip	Buy now
23	6J81454800 Pin, float arm	Buy now
24	6J81496600 Plug	Buy now
25	6J81412600 Plug	Buy now
26	6J81411800 Plug	Buy now
27	9798004112 Screw, pan head (686)	Buy now

Repair Kit 2



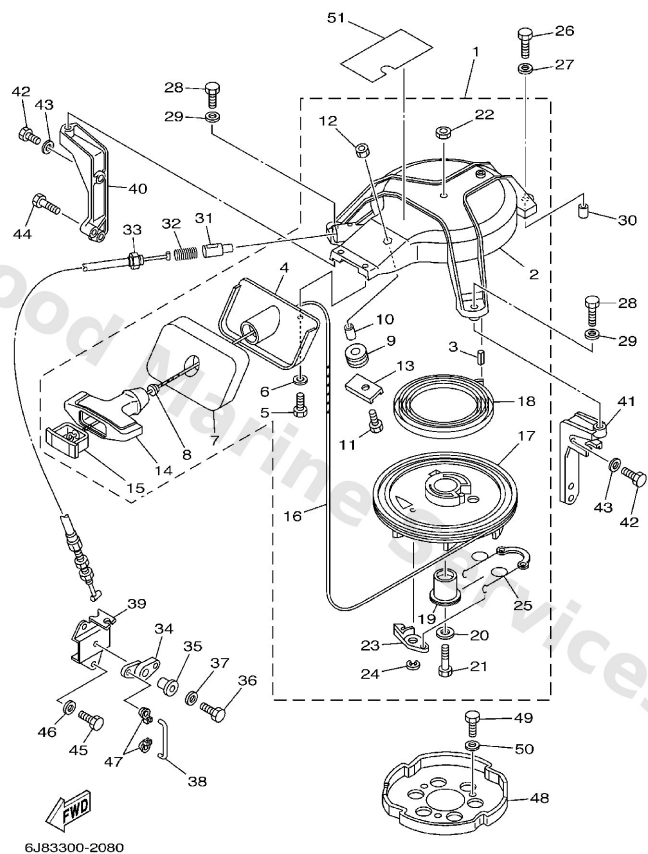
Ref	Part	
1	6J8W0001C2 Gasket kit	Buy now
2	6J845114A1 Gasket, upper casing	Buy now
3	9043008020 Gasket	Buy now
4	66344315A0 Gasket, water pump 1	Buy now
5	9310123070 Oil seal (663)	Buy now
6	9321041042 O-ring (132)	Buy now
7	66344316A0 Gasket, water pump 2	Buy now
8	66344324A0 Gasket, cartridge outer plate	Buy now
9	9321060MA3 O-ring (6j8)	Buy now
10	9310120M07 Oil seal	Buy now
11	6J8W0078A2 Water pump repair kit	Buy now
12	6634432200 Insert, cartridge	Buy now
13	6H44435202 Impeller	Buy now
15	6634432300 Outer plate, cartridge	Buy now
18	9011908M13 Bolt, with washer (6h0)	Buy now

Repair Kit 2



Ref	Part	
19	9011908M34 Bolt, with washer(6j8)	Buy now
20	6H4W00780A Chrome pump kit	Buy now
21	6704432201 Insert, cartridge	Buy now
22	6704432100 Inner plate, cartridge	Buy now
23	6704432300 Outer plate, cartridge	Buy now

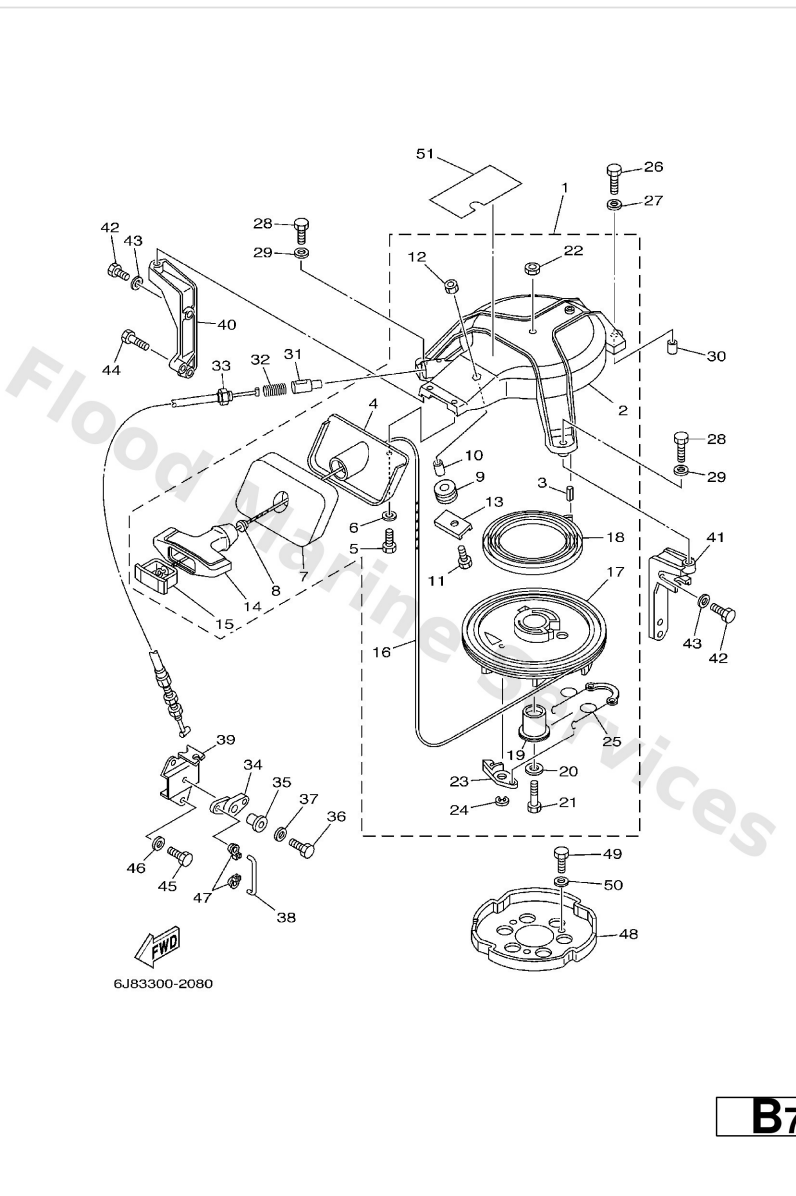
Starter



B7

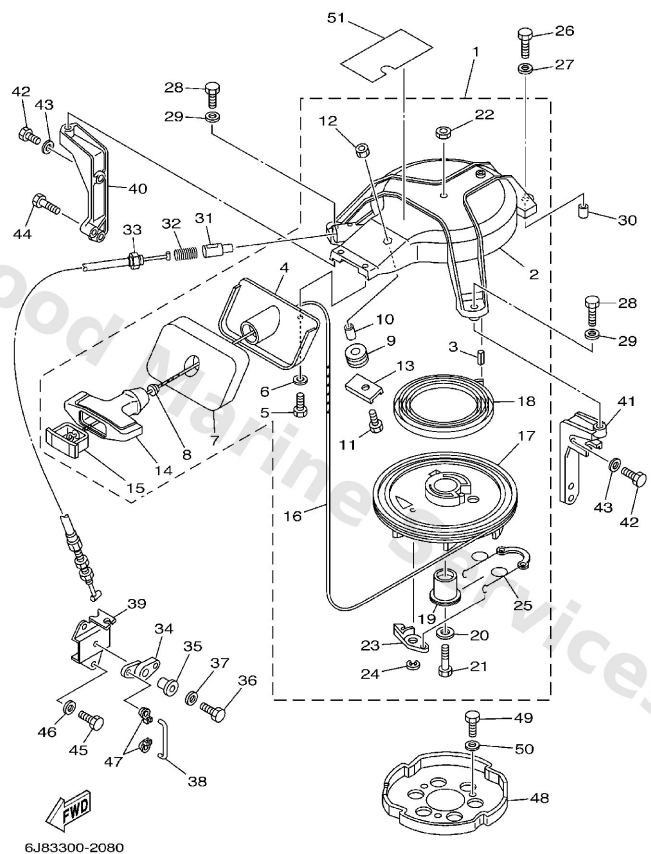
Ref	Part	
1	6J815710024D Starter assembly	Buy now
2	6J8157110094 Case, starter	Buy now
3	9169040014 Pin, spring (6f2)	Buy now
4	6J8157580194 Guide, Rope	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6J81576200 Seal, rubber 2	Buy now
8	6A01578900 Damper	Buy now
9	6F51575200 Roller, wire	Buy now
10	6F51575300 Bushing 1	Buy now
11	9709506025 Bolt	Buy now
12	9538006600 Nut(661)	Buy now
13	6J81578700 Adaptor	Buy now
14	6891575501 Handle, starter	Buy now
15	6F51577902 Cover	Buy now

Starter



Ref	Part	
16	* item_description	Buy now
17	6J81571400 Drum, sheave	Buy now
18	9051008M04 Spring, spiral (677)	Buy now
19	6771571701 Shaft	Buy now
20	9020106060 Washer, plate	Buy now
22	9538006700 Nut	Buy now
23	6761574103 Pawl, drive	Buy now
24	9343006M02 Circlip (689)	Buy now
25	6J81570500 Spring, drive pawl	Buy now
26	9709506035 Bolt(j52)	Buy now
30	9953010014 Pin, dowel	Buy now
31	6561574800 Plunger, starter stop	Buy now
32	9050110227 Spring, comprrhension(656)	Buy now
33	6J81577000 Cable comp., starter stop	Buy now
34	6J81574601 Arm	Buy now

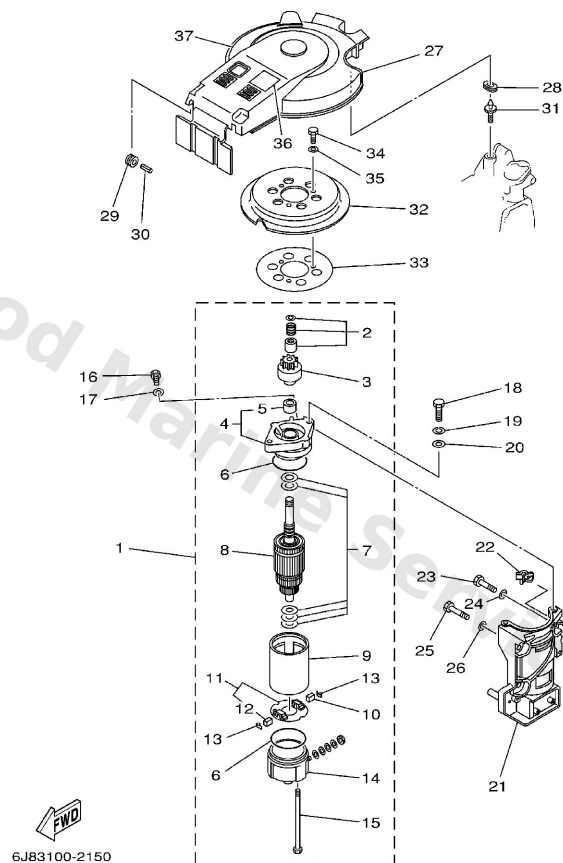
Starter



B7

Ref	Part	
35	9038706M29 Collar (6a0)	Buy now
38	6J81574700 Link	Buy now
39	6J81577401 Stay 4	Buy now
40	6J8157710094 Stay 1	Buy now
41	6J8157720094 Stay 2	Buy now
42	9701306020 Bolt(62y)	Buy now
43	9290306600 Washer, plain (646)	Buy now
44	9010106024 Bolt	Buy now
47	6614126202 Joint, choke lever	Buy now
48	6J81572300 Pulley, starter	Buy now
49	9701308014 Bolt(692)	Buy now
50	9290308600 Washer, plain (663)	Buy now
51	6J81343791 Mark, caution	Buy now

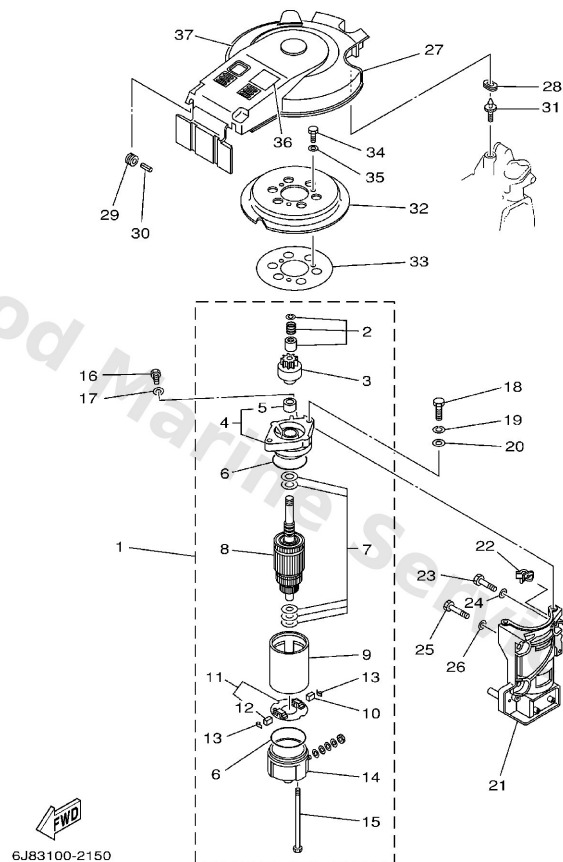
Starting Motor



C7

Ref	Part	
1	6F58180011 Starting motor assembly	Buy now
2	6898185711 Pinion stopper set	Buy now
3	6898180712 Pinion assembly	Buy now
4	6F58183011 Front cover assembly	Buy now
5	6898183100 Metal, front	Buy now
6	6898184711 O-ring	Buy now
7	6898180911 Washer kit	Buy now
8	6898185012 Armature assembly	Buy now
9	6898181011 Stator ass'y	Buy now
10	6898181111 Brush 1	Buy now
11	6898184011 Brush holder assembly	Buy now
12	6898181211 Brush 2	Buy now
13	6898181310 Spring, brush	Buy now
14	6898182011 Rear cover ass'y	Buy now
15	6898182610 Bolt	Buy now

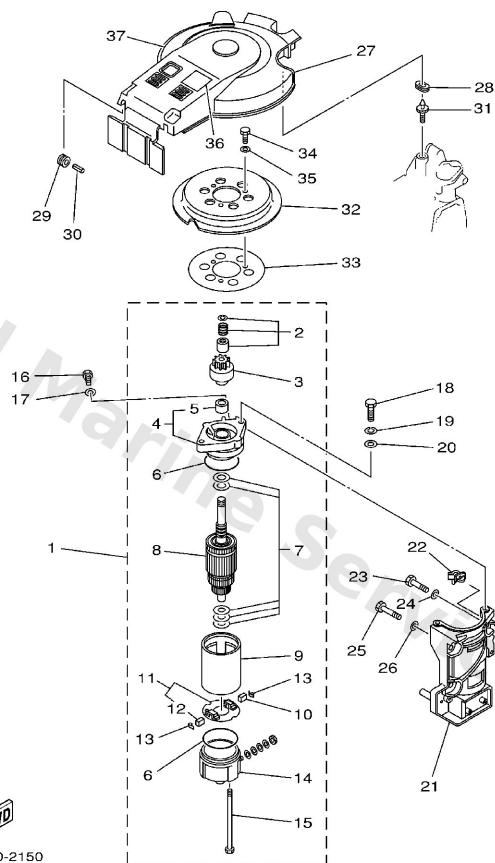
Starting Motor



C7

Ref	Part	
16	9701308016 Bolt, hexagon	Buy now
17	9290308600 Washer, plain (663)	Buy now
18	9701308030 Bolt	Buy now
19	9290308100 Ybs67-8 washer, spring	Buy now
21	6J8818220194 Bracket, starting motor	Buy now
22	9046403M15 Clamp(6j8)	Buy now
23	9701308035 Bolt	Buy now
25	9701308055 Bolt, hexagon	Buy now
27	6J88133710 Cover, flywheel	Buy now
28	9048014M17 Grommet(6j8)	Buy now
29	9048010M16 Grommet(6j8)	Buy now
30	9169050022 Pin, spring (676)	Buy now
31	6J88133800 Clamp, lead	Buy now
32	6J815723E1 Pulley, starter	Buy now
33	6J881365A0 Gasket, hole cover	Buy now

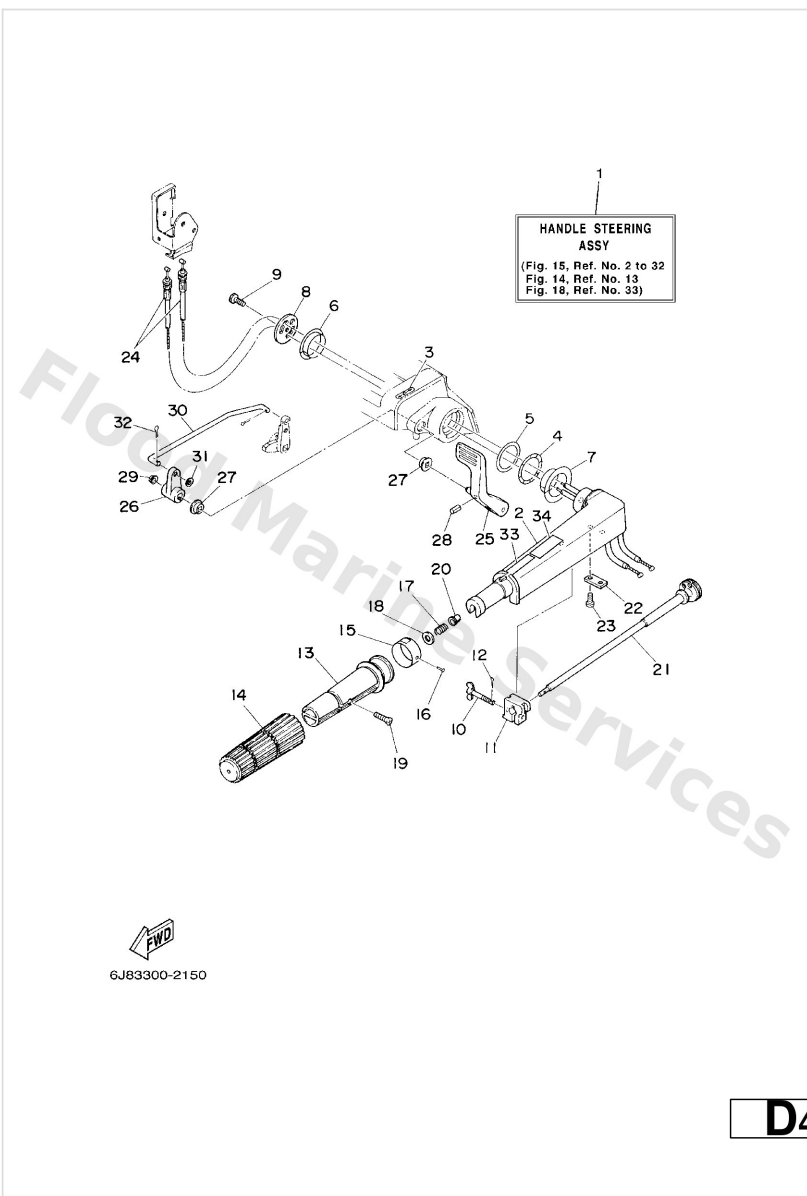
Starting Motor



C7

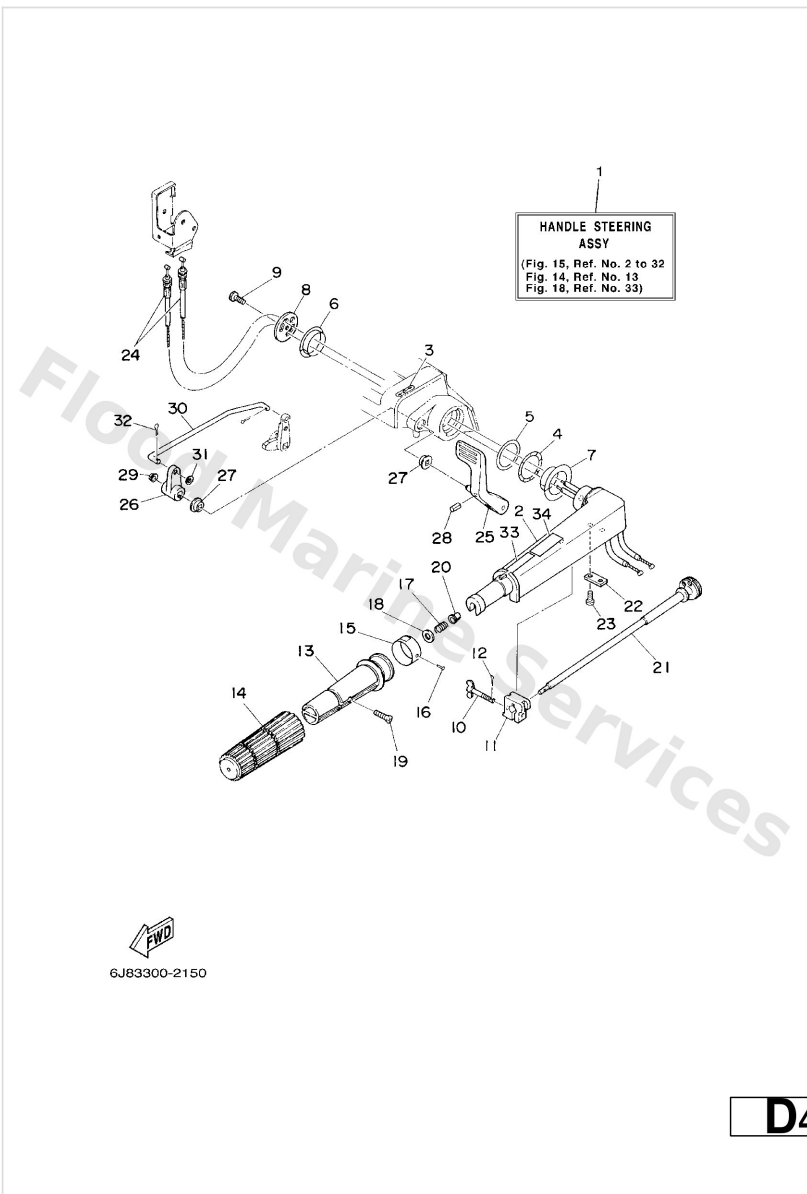
Ref	Part	
34	9701308014 Bolt(692)	Buy now
36	6j81442700 Label, Instruction	Buy now
37	6j81343781 Mark, caution	Buy now

Steering



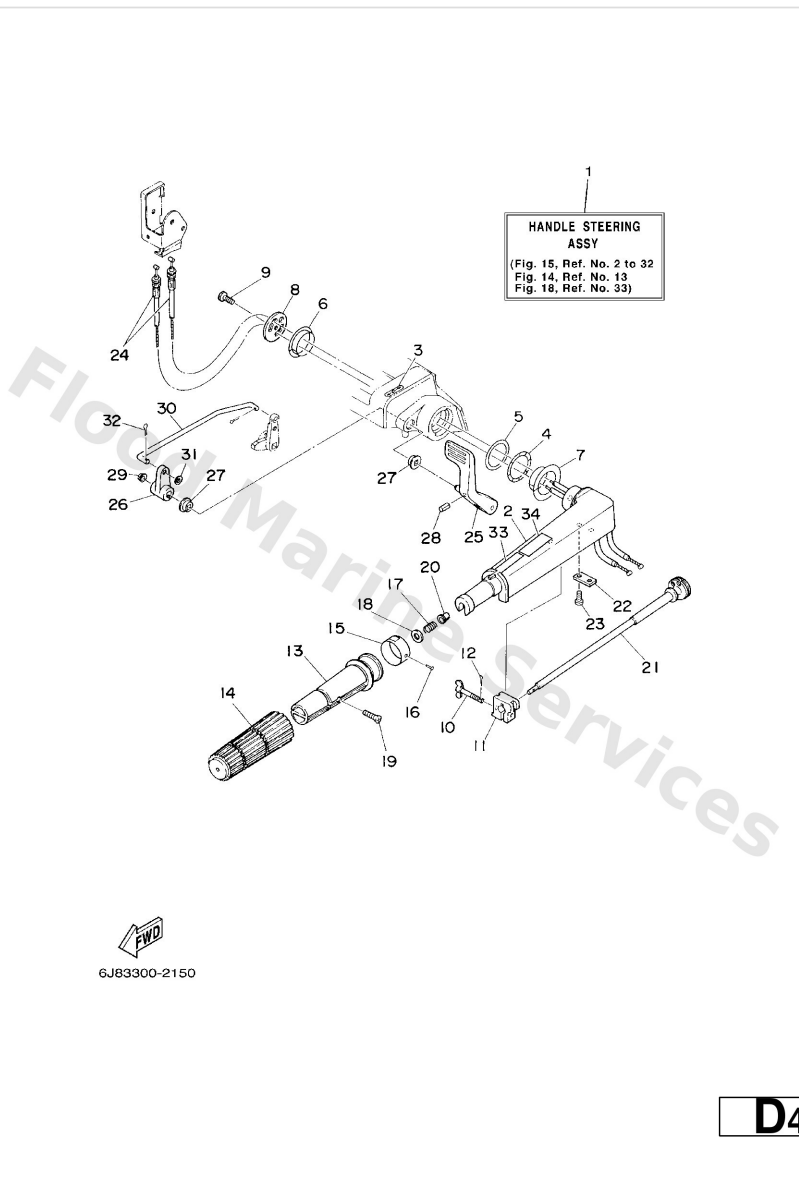
Ref	Part	
3	6E04419111 Indicator, shift	Buy now
4	9020636M21 Washer, wave(63v)	Buy now
5	9020236M55 Washer, plate(63v)	Buy now
6	9038633M96 Bush(63v)	Buy now
7	9038634M97 Bush(63v)	Buy now
8	6G14213101 Cover, handle steering	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	6G14212501 Bolt, friction adjusting	Buy now
11	6G14212600 Piece, friction	Buy now
12	9149016010 Pin, cotter	Buy now
13	6644211900 Grip, steering handle	Buy now
14	6F642177A0 Rubber, handle	Buy now
15	6J84213700 Indicator, throttle	Buy now
16	9026902M09 Rivet(6I5)	Buy now
17	9050123215 Spring (655)	Buy now

Steering



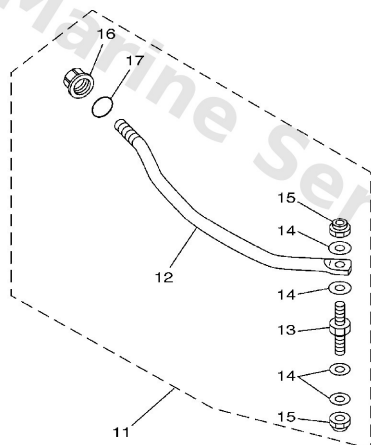
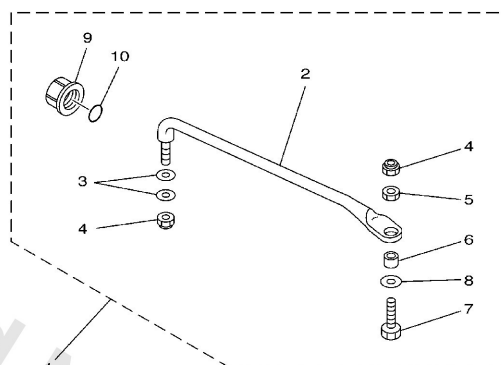
Ref	Part	
18	9290310600 Washer, plate	Buy now
19	9014905M13 Screw, countersunk	Buy now
20	9038608032 Bushing (650)	Buy now
21	6G14213801 Lever, throttle	Buy now
22	6E04215902 Stay	Buy now
23	9788505012 Screw, pan head (646)	Buy now
24	6J82630100 Throttle cable assembly	Buy now
26	6J84412500 Lever, shift rod	Buy now
27	6824413200 Bushing	Buy now
28	9025403M04 Pin, spring (6h3)	Buy now
29	9038606M12 Bushing (688)	Buy now
30	6J84412400 Link, shift rod	Buy now
31	9299006200 Ybs66-6 washer, plain	Buy now
32	9149020012 Pin, cotter (648)	Buy now
33	6E08362741 Label, caution 7	Buy now

Steering



Ref	Part	
34	6E08362751	Buy now
	-	

Steering Guide

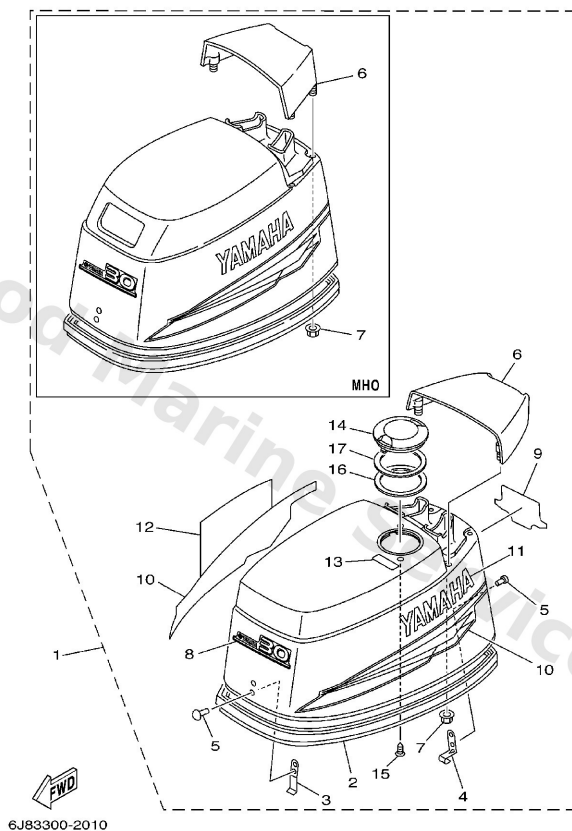


6J83300-2270

B3

Ref	Part	
1	6896135002 Steering guide attachment kit AP	Buy now
2	6896135101 Rod, steering	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	6E56135500 Bolt	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now
11	6J86135010 Steering Guide Attachment Kit AP	Buy now
12	6J86135100 Rod, Steering Link	Buy now
13	9011609M32 Bolt, Stud	Buy now

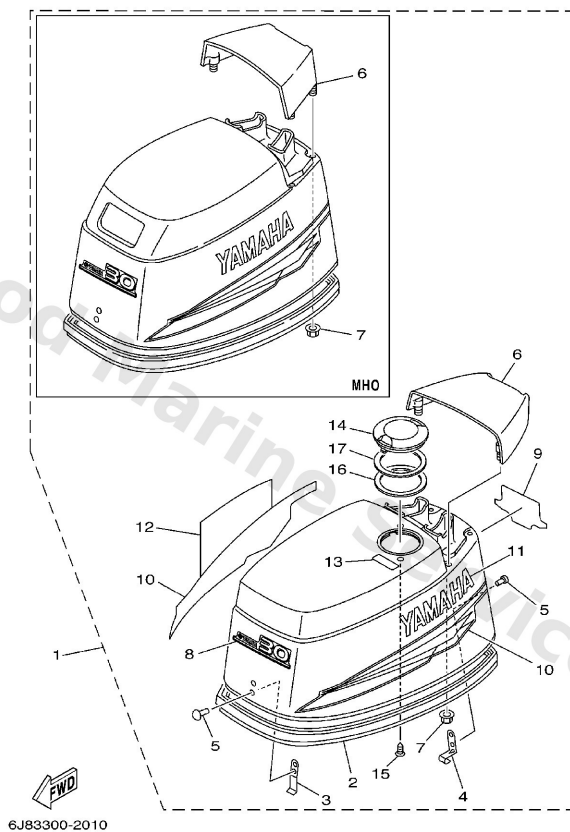
Top Cowling



A4

Ref	Part	
1	6J842610B04D Top cowling assembly	Buy now
1	6J842610D04D Top Cowling assembly	Buy now
2	6J84261500 Seal	Buy now
3	6J84265103 Hook	Buy now
4	6J84265200 Hook	Buy now
5	9026604M00 Rivet 2 (662)	Buy now
6	6J842613004D Molding, air duct	Buy now
6	6J842613104D Molding, air duct	Buy now
7	9017906M24 Nut(6j8)	Buy now
8	6J84267740 Graphic, rear	Buy now
9	6J84267810 Graphic, rear	Buy now
10	6J8W007014 Graphic set	Buy now
11	6J84268111 Mark, cowling	Buy now
12	6J84268212 Mark, cowling	Buy now
13	6J81343640 Mark	Buy now

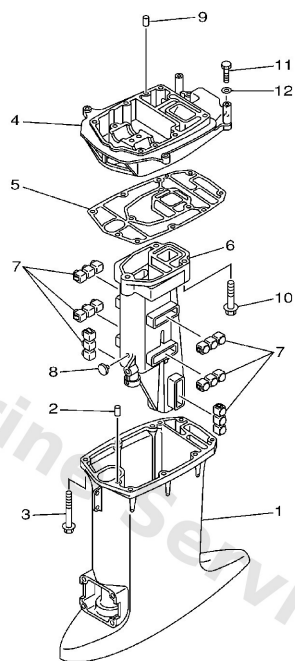
Top Cowling



A4

Ref	Part	
14	6J82177H00 Disk cap 2	Buy now
15	9016103M01 Screw, tapping(6j8)	Buy now
16	6J82173200 Seal 1	Buy now
17	6J82173500 Seal 2	Buy now

Upper Casing




6J80100-9250

F7

Ref	Part	
1	6J845111014D Casing, upper S	Buy now
1	6J845111114D Casing, upper L	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	9011908M31 Bolt, with washer(6j8)	Buy now
4	6J8411370194 Guide, exhaust	Buy now
5	6J845114A1 Gasket, upper casing	Buy now
6	6J841131005B Manifold, ext. 1	Buy now
7	6J81473700 Damper, muffler	Buy now
8	9033807M00 Plug(6j8)	Buy now
10	9757508550 Bolt, with washer	Buy now
11	9707508030 Bolt, hexagon (fj1)	Buy now
12	9299508600 Washer, plain (663)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.