



Yamaha 40GWH 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

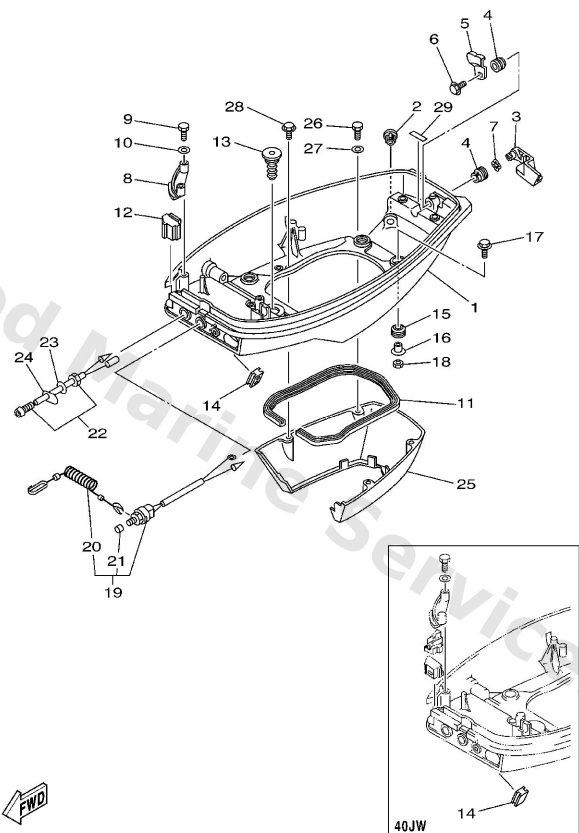
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	11
CARBURETOR	14
CONTROL 1	16
CONTROL 2	18
CRANKSHAFT. PISTON	19
CYLINDER. CRANKCASE	21
ELECTRICAL 1	24
ELECTRICAL 2	26
ELECTRICAL 3	29
FUEL	32
FUEL TANK	34
GENERATOR	36
INTAKE	38
LOWER CASING. DRIVE 1	41
LOWER CASING. DRIVE 2	46
LOWER CASING. DRIVE 3	49
LOWER CASING. DRIVE 4	55
REMOTE CONTROL ASSY	57
REMOTE CONTROL BOX	62
REPAIR KIT 1	63
REPAIR KIT 2	66
REPAIR KIT 3	68
STARTER	70
STARTING MOTOR	74
STEERING	76
STEERING GUIDE	78
TOP COWLING	79
UPPER CASING 1	81
UPPER CASING 2	83

Bottom Cowling



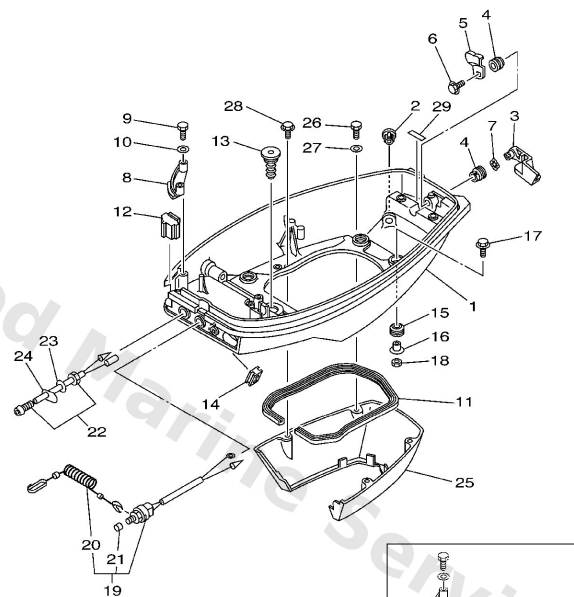
6J42200-3130

40JW

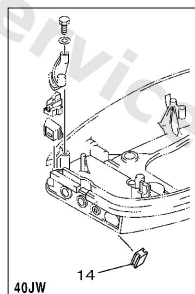
D2

Ref	Part	
1	6F6-42711-02-4D Cowling, bottom	Buy now
2	6E5-44391-00 Nipple, hose	Buy now
3	6F5-42815-01-4D Lever, clamp	Buy now
4	90386-12M37 Bushing (6f5)	Buy now
5	6F5-42816-00 Lever, clamp 2	Buy now
6	90119-06M73 Bolt(gh1)	Buy now
7	90206-12052 Washer, wave (666)	Buy now
8	6F5-42738-01-94 Plate, fitting	Buy now
9	97013-06025 Bolt(62y)	Buy now
10	92903-06600 Washer, plain (646)	Buy now
11	6F5-42716-00 Seal 1	Buy now
12	6F5-42724-00 Grommet	Buy now
12	6F5-42724-40 Grommet 1	Buy now
13	6F5-42727-00 Grommet 4	Buy now
14	676-26326-00 Grommet	Buy now

Bottom Cowling



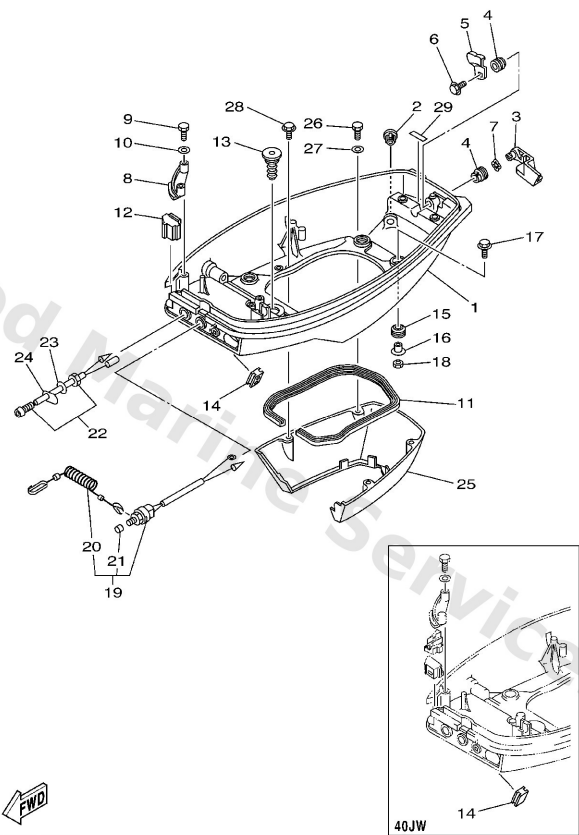
6J42200-3130



D2

Ref	Part	
14	676-42724-40 Grommet 1	Buy now
15	90480-09M21 Grommet (6e9)	Buy now
16	90387-06035 Coller (6e9)	Buy now
17	90119-06M61 Bolt, with washer	Buy now
18	95380-06600 Nut(661)	Buy now
19	6E9-82575-02 Engine stop switch assembly 40JW-FOR CHINA	Buy now
20	682-82556-00 Lanyard, stop switch	Buy now
21	689-8257Y-00 Cap	Buy now
22	6E9-85411-00 Overheat warning lamp	Buy now
23	90201-12361 Washer (6e9)	Buy now
24	6E9-85414-00 Holder, Overheat Warning Lamp	Buy now
25	6F5-42741-11 Apron	Buy now
26	97095-06025 Bolt	Buy now
27	92995-06600 Washer, plain (646)	Buy now
28	90119-06M11 Bolt, With Washer	Buy now

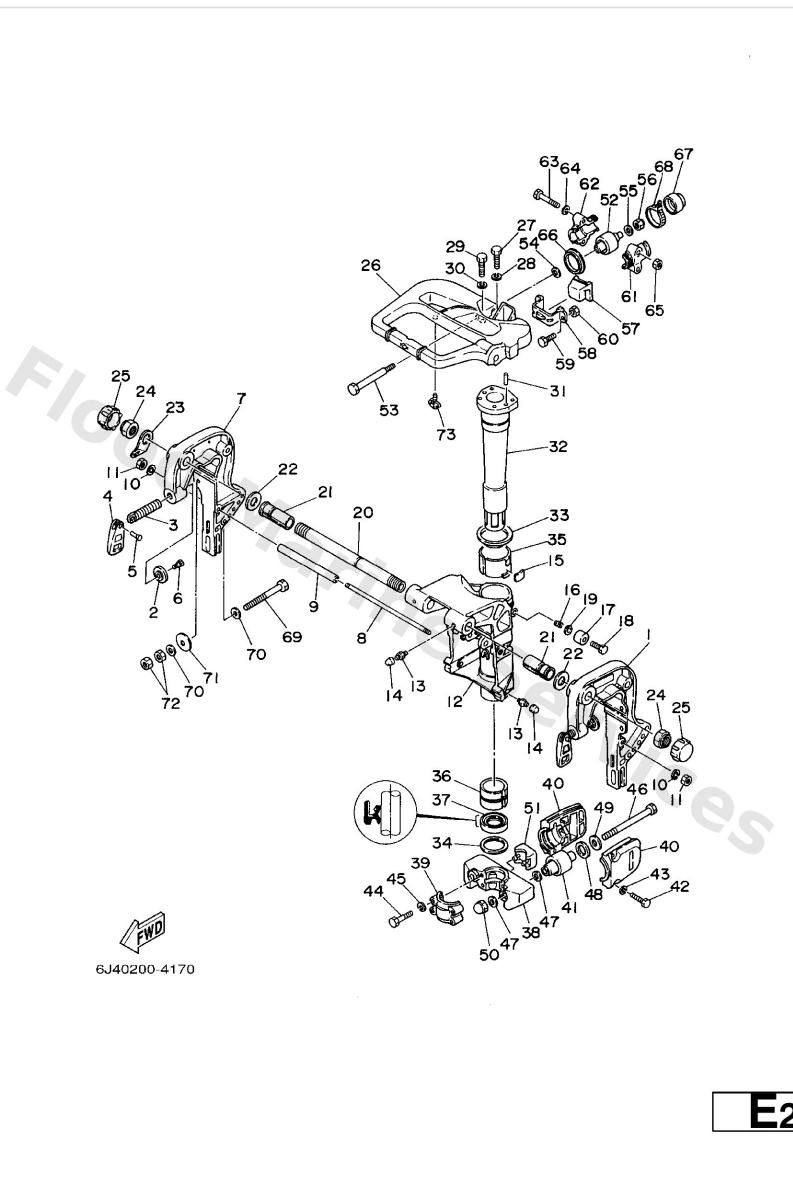
Bottom Cowling



D2

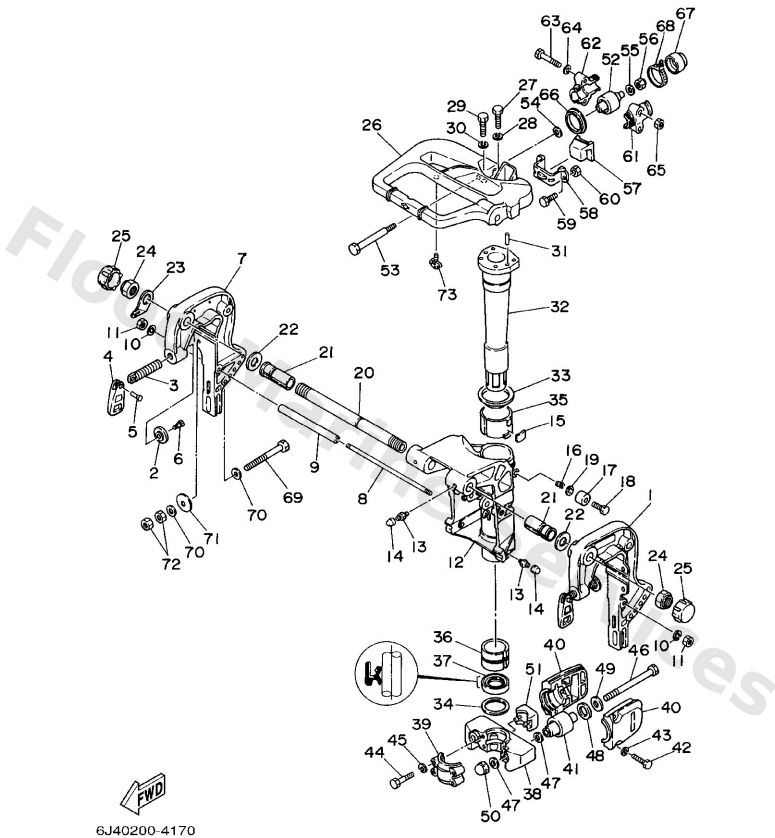
Ref	Part	
29	664-42791-00 Mark 1	Buy now
29	664-42791-10 Mark 1 40J-FOR CHINA	Buy now

Bracket 1



Ref	Part	
1	676-43111-04-4D Bracket, clamp 1	Buy now
2	6F5-43114-00 Pat, transom clamp	Buy now
3	6F5-43116-00 Screw, transom clamp	Buy now
4	663-43118-01-4D Handle, transom clamp	Buy now
5	90243-04007 Pin (663)	Buy now
6	90109-06M12 Bolt (6f5)	Buy now
7	676-43112-04-4D Bracket, clamp 2	Buy now
8	90116-08M00 Bolt, stud (676)	Buy now
9	90387-08M02 Collar(6f6)	Buy now
10	92990-08100 Ybs67-8 washer, spring	Buy now
11	95380-08600 Nut (661)	Buy now
12	676-43311-10-4D Bracket, Swivel 1	Buy now
13	93700-06M03 Nipple, grease(6a1)	Buy now
14	663-45119-00 Cap, grease nipple AP	Buy now
15	648-42528-00 Plate, friction	Buy now

Bracket 1

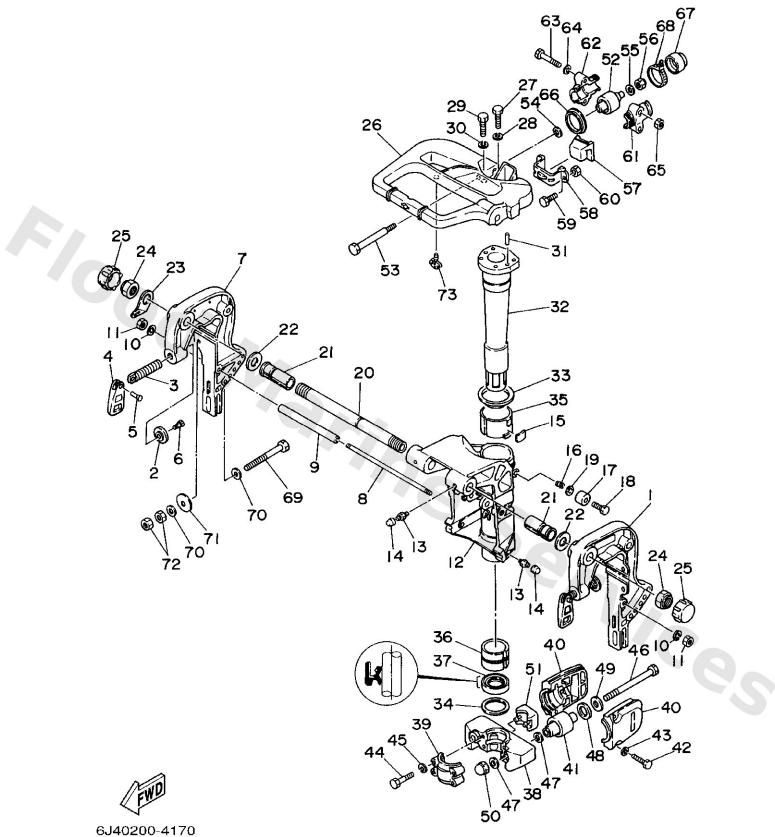


6J40200-4170

E2

Ref	Part	
16	90501-18M00 Spring, compression (676)	Buy now
17	676-43373-00 Damper, seal	Buy now
18	97075-08025 Bolt, hexagon deep recess	Buy now
19	92995-08600 Washer, plain (663)	Buy now
20	6J8-43131-01 Bolt, clamp bracket	Buy now
21	90386-22M15 Bushing (688)	Buy now
22	90201-22M03 Washer, plate(64j)	Buy now
23	6J8-43113-01 Plate, clamp bracket	Buy now
24	90185-22043 Nut, self-locking	Buy now
25	6G5-43145-01 Cap, clamp bracket	Buy now
26	676-42511-02-4D Bracket, steering	Buy now
27	97075-08030 Bolt, hexagon (fj1)	Buy now
28	92995-08100 Ybs67-8 washer, spring	Buy now
29	97075-08035 Bolt(70w)	Buy now
31	93608-12063 Pin, dowel (626)	Buy now

Bracket 1

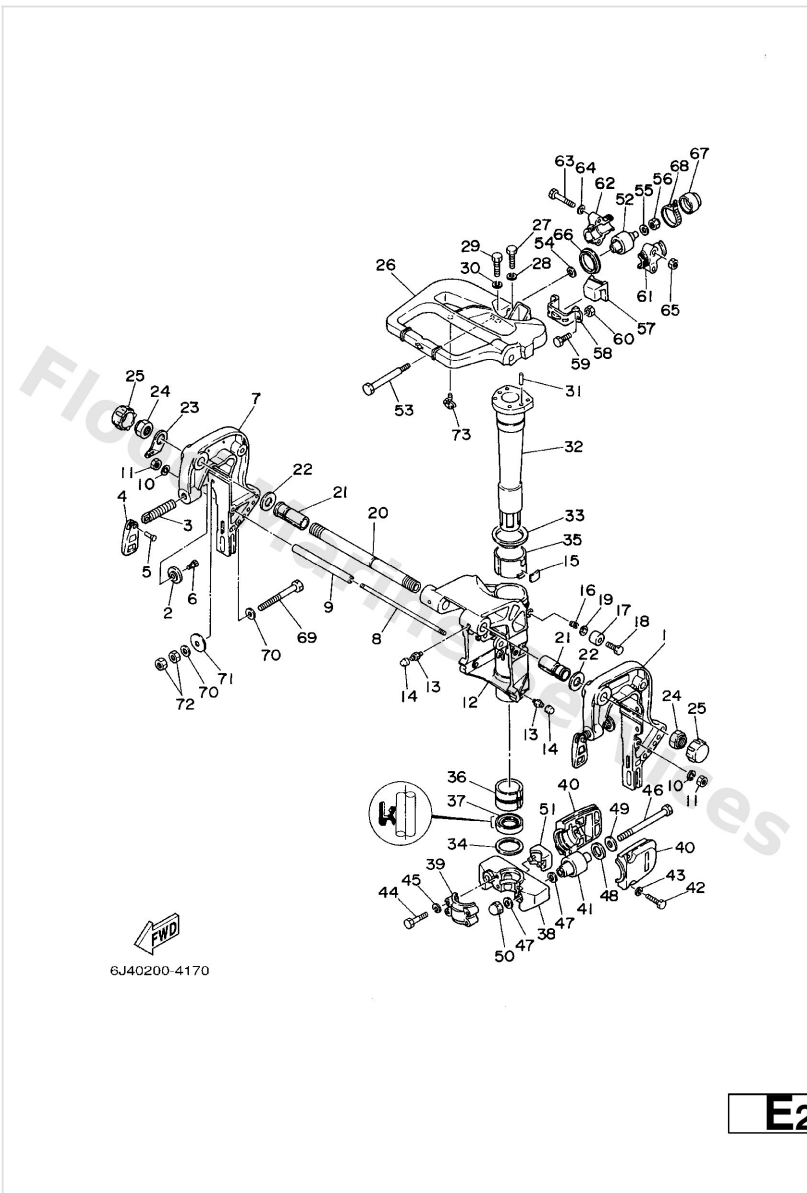


6J40200-4170

E2

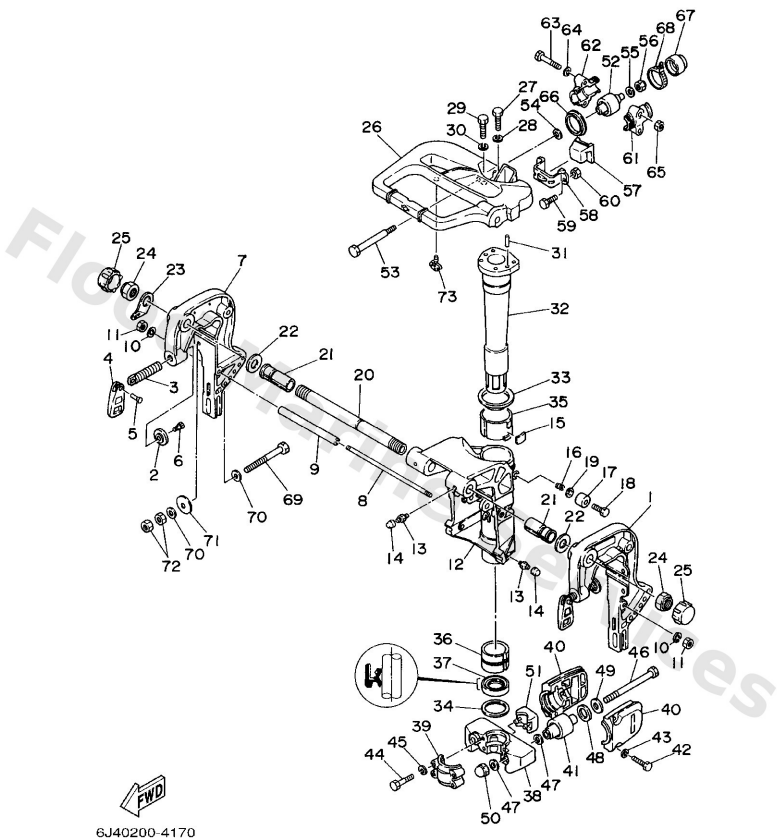
Ref	Part	
32	676-42521-00-94 Shaft, steering pivot	Buy now
33	90209-52M00 Washer (676)	Buy now
34	90201-44M01 Washer, plain (676)	Buy now
35	90386-52M02 Bushing (676)	Buy now
36	90386-44M03 Bushing (676)	Buy now
37	93109-44M00 Oil seal (676)	Buy now
38	676-44551-01-4D Housing, lower mount rubber 1	Buy now
39	676-44552-01-4D Housing, lower mount rubber	Buy now
40	676-44553-01-4D Cover, lower mount	Buy now
41	679-44555-00-94 Mount damper, lower side	Buy now
44	97095-08045 Bolt, hexagon	Buy now
46	90101-12M01 Bolt, hexagon (676)	Buy now
47	90201-12M16 Washer, plate (679)	Buy now
48	90202-21100 Washer plate (663)	Buy now
49	90201-13M11 Washer, plate (679)	Buy now

Bracket 1



Ref	Part	
50	95380-12800 Nut crown(663)	Buy now
51	676-44575-00 Damper, lower mount	Buy now
52	679-44514-00-94 Mount damper, upper side	Buy now
53	90101-08M02 Bolt, hexagon (676)	Buy now
54	90201-08M08 Washer, plate (679)	Buy now
55	90201-09M00 Washer, plain (676)	Buy now
56	90185-08057 Nut, nylon (6j8)	Buy now
57	676-44533-00 Damper, upper mount rubber	Buy now
58	676-44518-00 Bracket 1	Buy now
59	97095-06025 Bolt	Buy now
60	95380-06600 Nut(661)	Buy now
61	676-44511-00-94 Cover, upper mount	Buy now
62	676-44512-00-94 Cover, upper mount	Buy now
63	97095-08050 Bolt (62k)	Buy now
66	676-44521-00 Seal, damper 1	Buy now

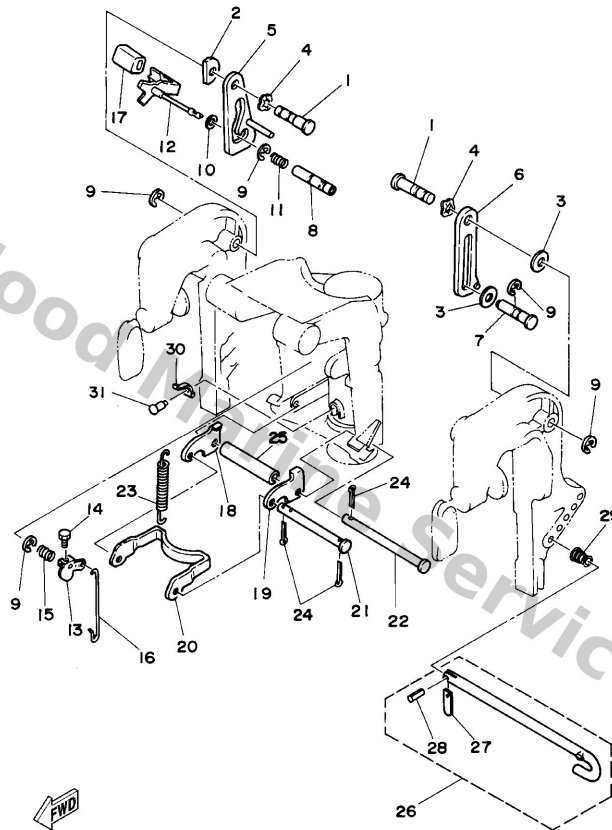
Bracket 1



Ref	Part	
67	676-44522-01 Seal, damper 2	Buy now
68	90465-11M52 Clamp(6e7)	Buy now
69	90101-10M58 Bolt	Buy now
70	92995-10600 Washer, plate	Buy now
71	90201-12426 Washer, plate(663)	Buy now
72	95380-10600 Nut(624)	Buy now
73	676-42591-00 Holder, Shear Pin (E)40G	Buy now

E2

Bracket 2

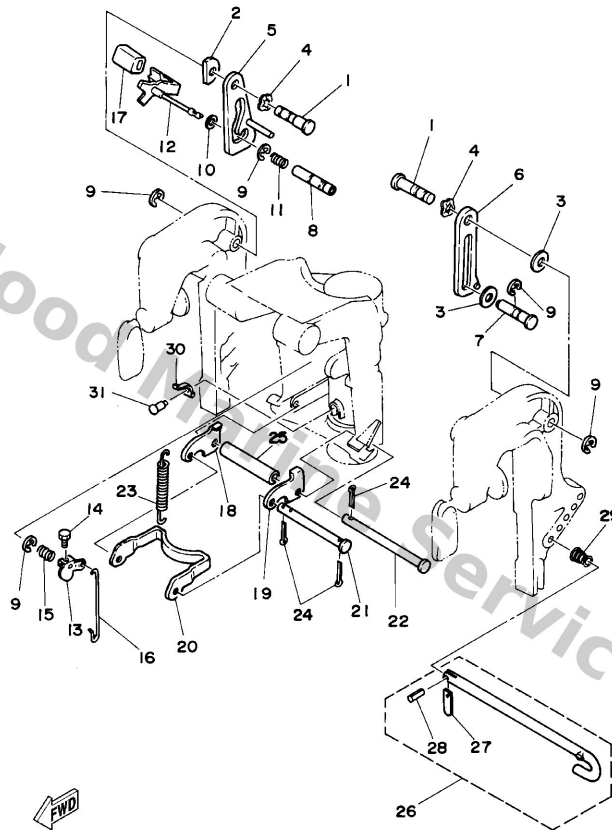


6J40200-4180

E5

Ref	Part	
1	90249-12M27 Pin(6f6)	Buy now
2	676-43132-00 Washer, friction 1	Buy now
3	90202-12M01 Washer, plate (676)	Buy now
4	90206-12M00 Washer, wave (676)	Buy now
5	6F5-43627-80 Stopper 1	Buy now
6	6F5-43628-80 Stopper 2	Buy now
7	90249-12M13 Pin (6f5)	Buy now
8	676-43191-00 Shaft, stopper	Buy now
9	93430-10M00 Circlip	Buy now
10	90202-06M00 Washer, plate (676)	Buy now
11	90501-14M05 Spring, compression (676)	Buy now
12	6F5-43630-80 Tilt lever assembly	Buy now
13	676-43631-00 Lever, tilt 1	Buy now
14	97095-05010 Bolt (682)	Buy now
15	90508-14M00 Spring, torsion (676)	Buy now

Bracket 2

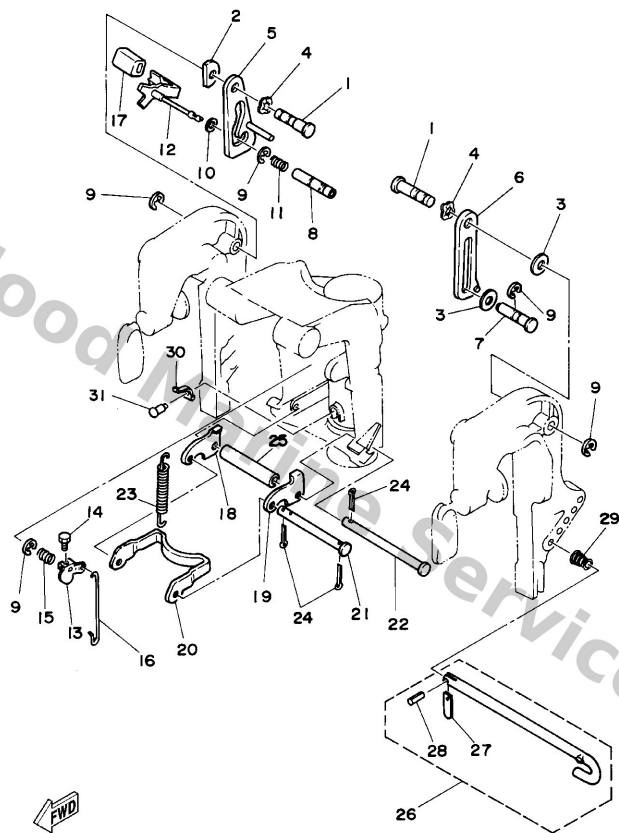


6J40200-4180

E5

Ref	Part	
16	676-43616-00 Rod, tilt lock 1	Buy now
17	663-43318-00 Cover	Buy now
18	676-43614-00 Plate, tilt lock 1	Buy now
19	676-43615-00 Plate, tilt lock 2	Buy now
20	676-43613-00 Arm, tilt lock	Buy now
21	90249-07M01 Pin (676)	Buy now
22	90249-07M02 Pin (676)	Buy now
23	90506-30M00 Spring, tension (676)	Buy now
24	91490-20012 Pin, cotter (648)	Buy now
25	90387-07M04 Collar (676)	Buy now
26	676-43160-02 Tilt rod assembly	Buy now
27	676-43165-00 Stopper plate, titl lock rod	Buy now
28	91690-30010 Pin, spring (663)	Buy now
29	90502-10M04 Spring, conical(6f5)	Buy now
30	676-43643-00 Spring	Buy now

Bracket 2

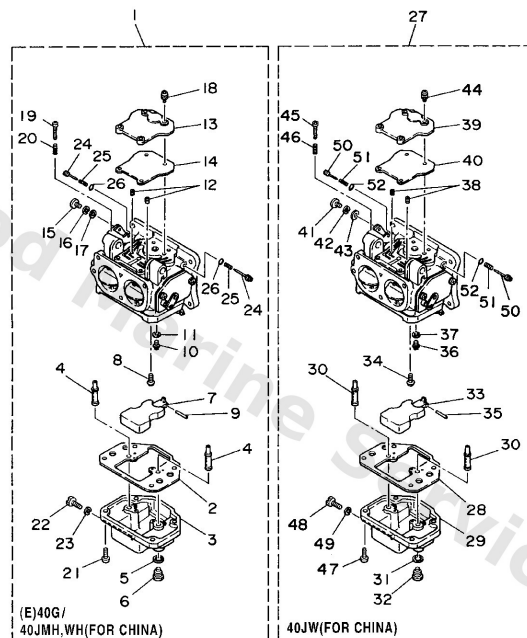


6J40200-4180

E5

Ref	Part	
31	90269-04M00 Rivet (676)	Buy now

Carburetor

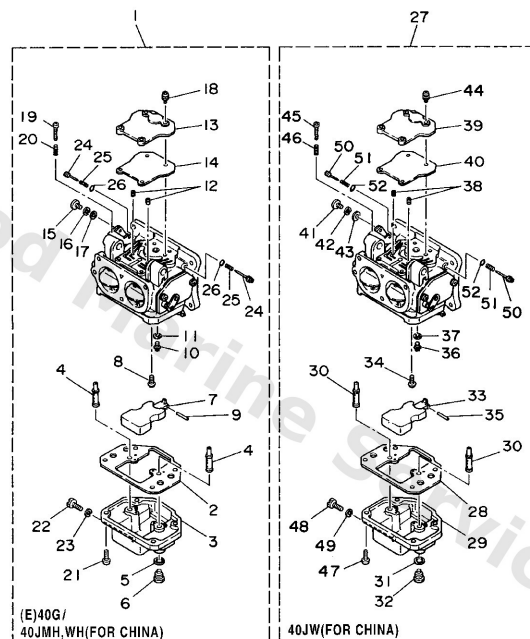


FWD
6J42200-4050

B3

Ref	Part	
1	6F6-14301-04 Carburetor assembly 1	Buy now
1	6F6-14301-12 Carburetor assembly 1 40J-FOR CHINA	Buy now
2	6F5-14384-00 Gasket, float chamber	Buy now
3	6F6-14381-00 Body, float chamber	Buy now
4	6F6-14341-00 Nozzle, main	Buy now
5	1J2-14398-00 Packing	Buy now
6	677-14343-75 Jet, main (#150)	Buy now
7	6F6-14385-00 Float	Buy now
8	98980-04006 Screw, bind(6I2)	Buy now
9	6E5-14386-01 Pin, float	Buy now
10	6F5-14390-21 Needle valve assembly	Buy now
11	367-14195-00 Washer, valve seat	Buy now
12	647-14342-42 Jet, pilot (#84)	Buy now
13	6F6-14383-00 Plate	Buy now
14	6F5-14398-00 Gasket, cover	Buy now

Carburetor

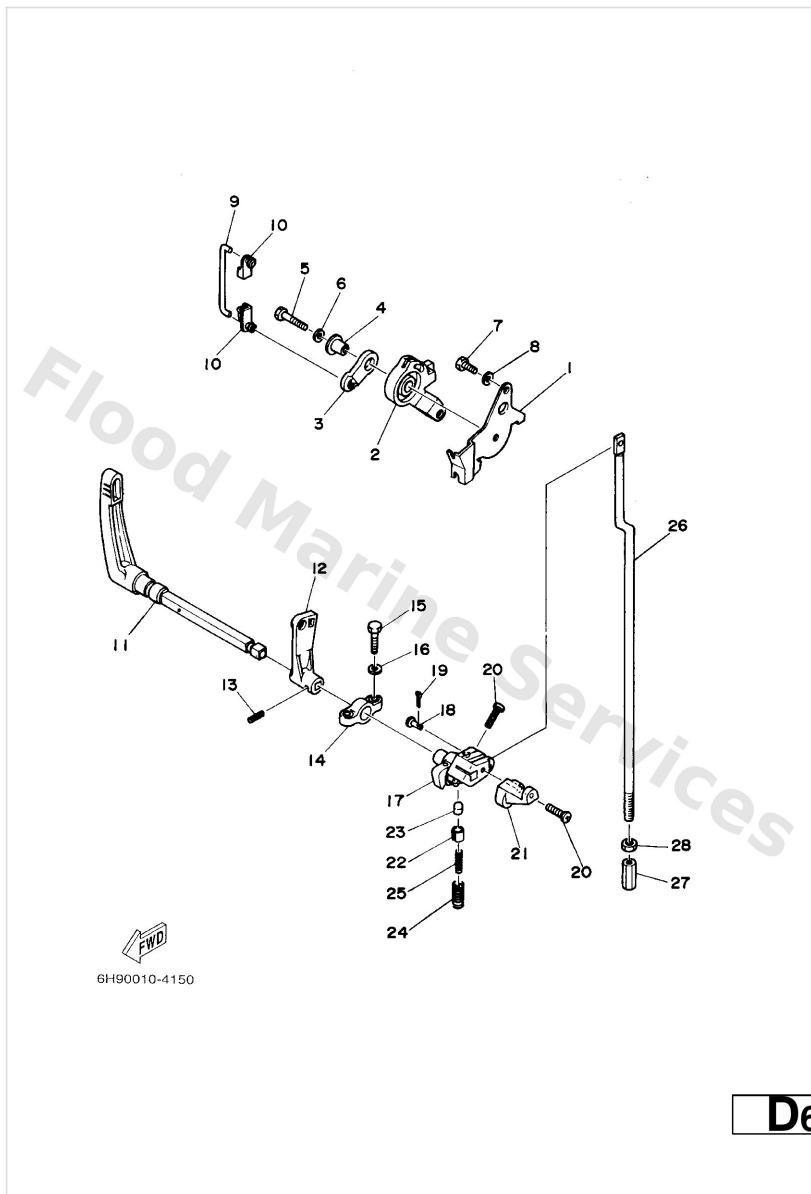


FWD
6J42200-4050

B3

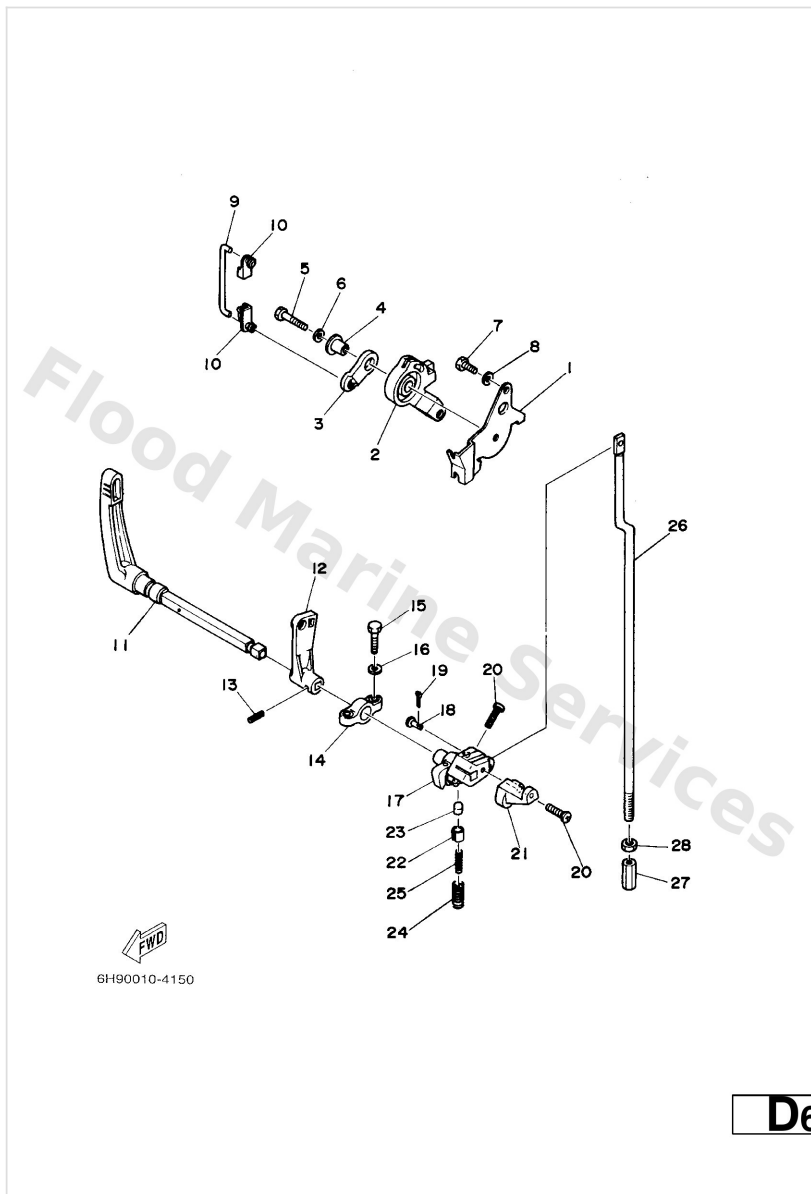
Ref	Part	
15	97890-05010 Screw, pan head(62x)	Buy now
16	92990-05100 Ybs67-5 washer, spring	Buy now
17	92990-05600 Washer, plain (646)	Buy now
18	97980-04110 Screw, pan head (e56)	Buy now
19	650-14321-01 Screw, throttle	Buy now
20	647-14334-00 Spring, air adjusting.	Buy now
21	97603-05117 Screw panhead (669)	Buy now
22	6F5-14383-10 Screw, drain	Buy now
23	6E5-14398-00 Gasket	Buy now
24	6F5-14323-01 Screw, air adjusting	Buy now
25	6F5-14334-01 Spring, air adjusting	Buy now
26	6F5-14397-00 O-ring	Buy now
27	6J4-14301-03 Carburetor assembly 1 40J	Buy now
27	6J4-14301-12 Carburetor assembly 1 40J-FOR CHINA	Buy now

Control 1



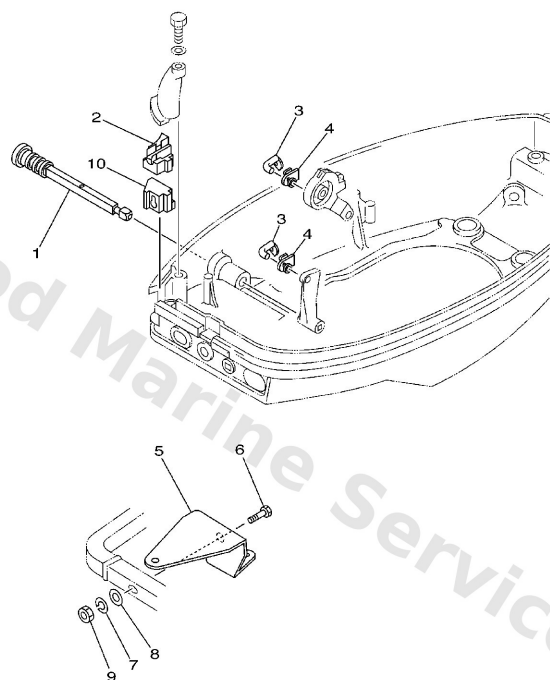
Ref	Part	
1	6F5-14497-00 Stay, throttle wire	Buy now
2	6F5-41638-00 Pulley	Buy now
3	6F5-41283-00 Lever, free accel	Buy now
4	90387-06M29 Collar (6a0)	Buy now
5	97095-06030 Bolt(jf7)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	97095-06016 Bolt, hexagon deep recess	Buy now
9	6F5-41211-00 Link, accel	Buy now
10	6E9-41237-00 Joint, link	Buy now
11	6F5-44111-00 Handle, gear shift	Buy now
12	6F5-44125-00 Lever, shift rod 2	Buy now
13	91690-25016 Pin, spring	Buy now
14	6F5-41662-00 Bracket 2	Buy now
15	97013-06025 Bolt(62y)	Buy now
16	92903-06600 Washer, plain (646)	Buy now

Control 1



Ref	Part	
17	6F5-44121-00 Lever, shift rod	Buy now
18	90240-05M09 Pin, with hole (6f5)	Buy now
19	91490-16010 Pin, cotter	Buy now
20	97780-40520 Ybs83-420 screw,panh,tapping	Buy now
21	6F5-44173-00 Lever, Shift Control	Buy now
22	6F5-42715-00 Bushing 2	Buy now
23	6F5-44167-00 Plunger, shift cam	Buy now
24	90501-12M36 Spring (6f5)	Buy now
25	90501-07M33 Spring (6f5)	Buy now
26	676-44143-00 Rod, shift 1	Buy now
27	648-44146-00 Connector, shift rod 2	Buy now
28	90170-07021 Nut hexagon 648441280000	Buy now

Control 2

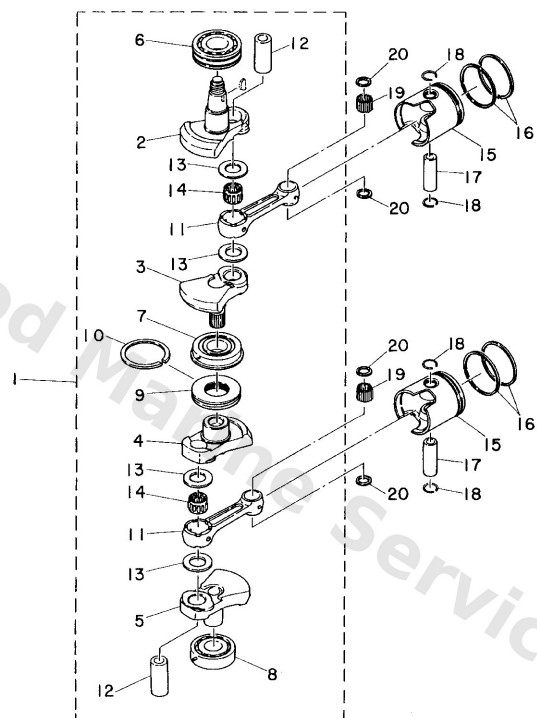


FWD
6J41200-2160

E1

Ref	Part	
1	6F5-44111-50 Handle, gear shift	Buy now
2	6F5-48538-00 Clamp, cable 1	Buy now
3	6F5-48345-00 Cable end, remocon	Buy now
4	6F5-41237-00 Joint, link	Buy now
5	676-48511-01 Hook, steering	Buy now
6	97075-10040 Bolt, hexagon deep recess	Buy now
7	92990-10100 Ybs67-10 washer, spring	Buy now
8	92990-10600 Washer, plate	Buy now
9	95380-10600 Nut(624)	Buy now
10	6F5-42725-50 Grommet	Buy now

Crankshaft. Piston

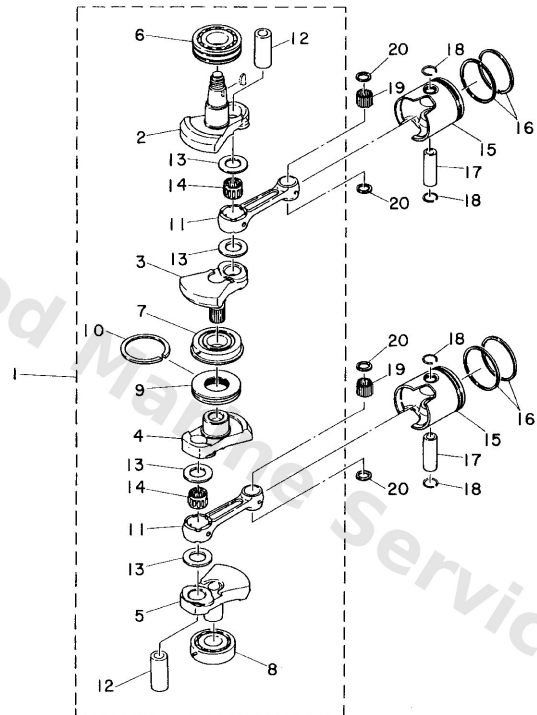


FWD
6J40200-4030

A7

Ref	Part	
1	6F6-11400-01 Crankshaft assembly	Buy now
2	6F5-11412-11 3-	Buy now
3	6F5-11422-11 Crank 2	Buy now
4	6F5-11432-11 Crank 3	Buy now
5	6F5-11442-11 Crank 4	Buy now
6	93306-307U0 Brg,r-b 6307 80mm 449g (6f5)	Buy now
7	93332-000UE Bearing	Buy now
8	93306-306U2 Bearing(6h2)	Buy now
9	6F5-11515-00 Seal, labyrinth 1	Buy now
10	93440-68M03 Circlip (6f5)	Buy now
11	6F5-11651-00 Rod, connecting	Buy now
12	6F5-11681-00 Pin, crank	Buy now
13	90209-27M07 Washer	Buy now
14	93310-727V7 Bearing, needle (6f5)	Buy now
15	6F6-11631-00-95 Piston (std)	Buy now

Crankshaft. Piston

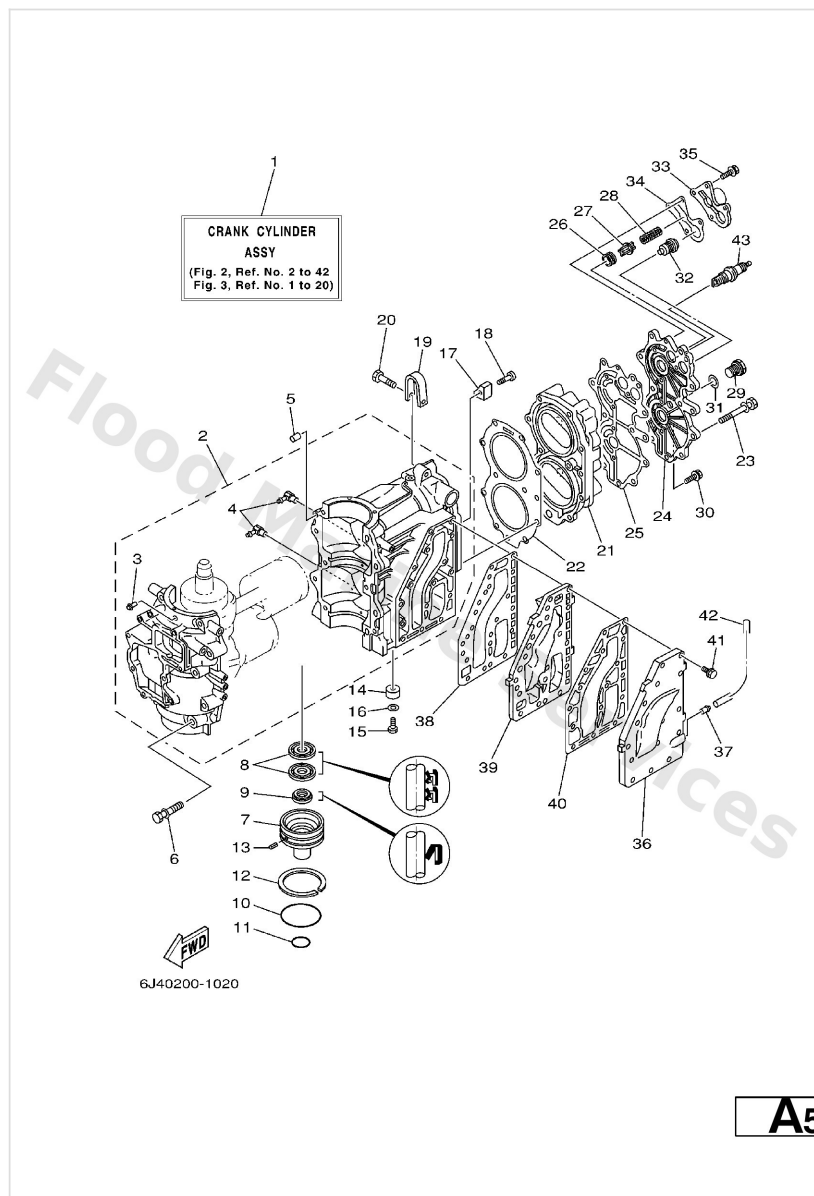


6J40200-4030

A7

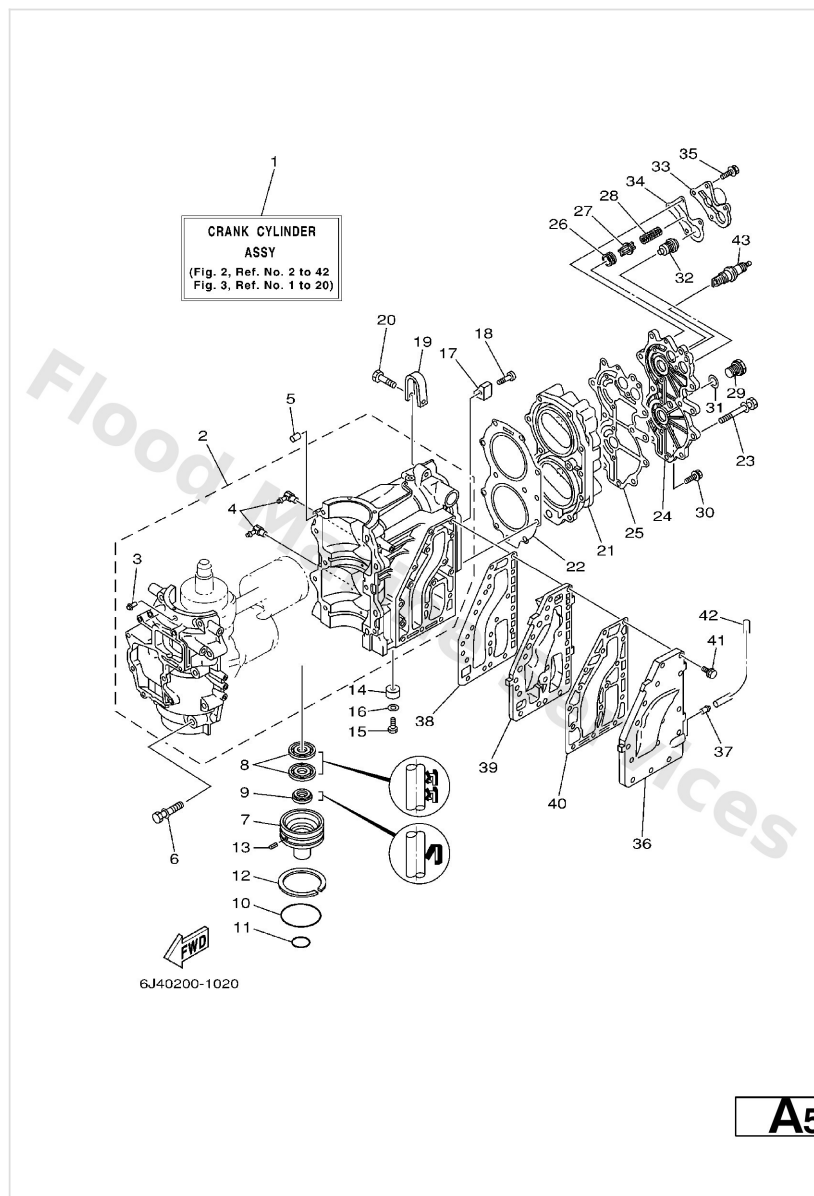
Ref	Part	
15	6F6-11635-00 Piston (1st o.s) AP	Buy now
15	6F6-11636-00 Piston (2nd o.s) AP	Buy now
16	6F5-11610-00 Piston ring set (std)	Buy now
16	6F5-11610-10 Piston ring set (1st o/s) AP	Buy now
16	6F5-11610-20 Piston ring set (2nd o/s) AP	Buy now
17	6F5-11633-00 Pin, piston	Buy now
18	663-11634-00 Clip, piston pin	Buy now
19	93603-21111 Pin, dowel(663)	Buy now
20	90201-20417 Washer, plate(663)	Buy now

Cylinder. Crankcase



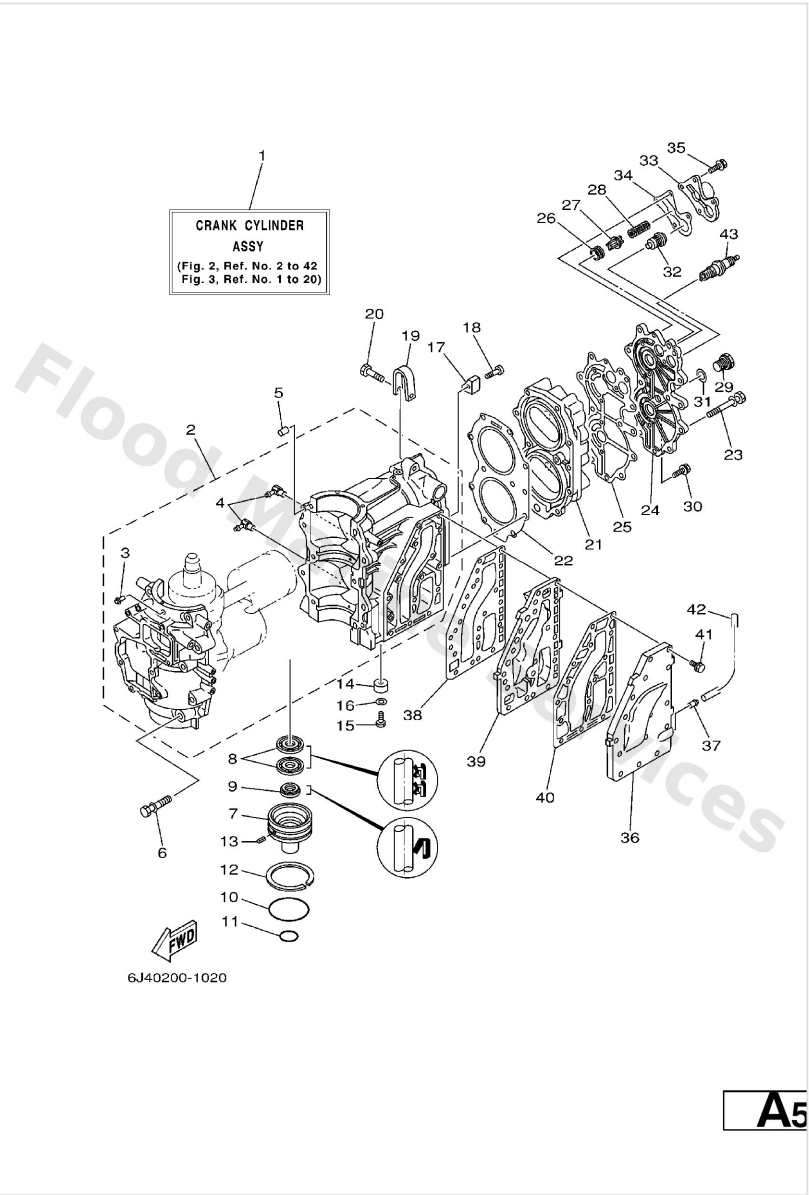
Ref	Part	
3	624-14485-00 Pipe, joint	Buy now
4	650-11370-01 Check valve assembly	Buy now
5	93608-12063 Pin, dowel (626)	Buy now
6	90119-10005 Bolt, with washer	Buy now
8	93101-30M33 Oil seal(6f5)	Buy now
9	93104-16M01 Oil seal(6a8)	Buy now
10	93210-65M50 O-ring	Buy now
11	93210-22M02 O-ring (676)	Buy now
12	93440-68M03 Circlip (6f5)	Buy now
13	91690-30010 Pin, spring (663)	Buy now
14	676-45251-00 Anode	Buy now
15	97095-06016 Bolt, hexagon deep recess	Buy now
16	92995-06600 Washer, plain (646)	Buy now
17	676-11325-00 Anode	Buy now
18	90141-06M00 Screw, countersunk	Buy now

Cylinder. Crankcase



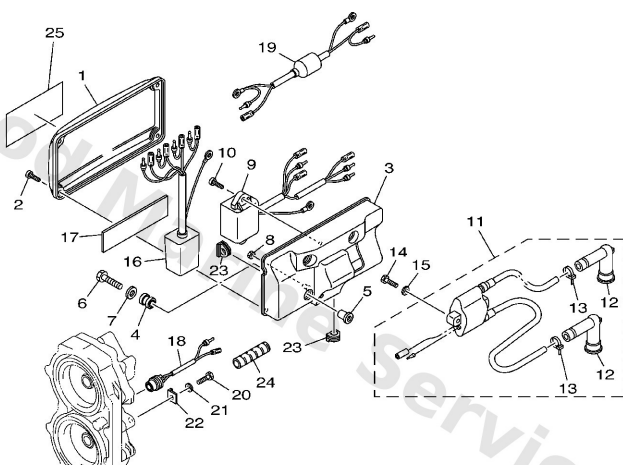
Ref	Part	
19	6F5-11119-00 Hanger, engine	Buy now
20	90101-08001 Bolt	Buy now
22	6F5-11181-A1 Gasket, cylinder head 1	Buy now
23	90119-08MA5 Bolt, with washer	Buy now
25	6F6-11193-A1 Gasket, head cover 1	Buy now
26	90480-18065 Grommet(663)	Buy now
27	663-12416-00 Valve, pressure control	Buy now
28	90501-14M02 Spring, compression (676)	Buy now
29	90340-14036 Plug, (663)	Buy now
30	90119-06MA3 Bolt, with washer	Buy now
31	90430-14115 Gasket (663)	Buy now
32	6F5-12411-02 Thermostat	Buy now
33	6E9-12413-00-1S Cover, thermostat	Buy now
34	6E9-12414-A1 Gasket, cover	Buy now
35	90119-06MA4 Bolt, with washer	Buy now

Cylinder. Crankcase



Ref	Part	
36	6F5-41113-01-1S Outer cover, exhaust	Buy now
37	650-24378-00 Pipe, joint 2	Buy now
38	6F5-41112-A0 Gasket, exhaust inner cover	Buy now
39	6F5-41111-01-1S Inner cover, exhaust	Buy now
40	6F5-41114-A0 Gasket, exhaust outer cover	Buy now
42	90445-09M37 Hose (I1500)	Buy now
43	94702-00040 Plug, spark (b7hs)	Buy now
43	94702-00272 Plug, spark (br7hs) 40J-FOR CHINA	Buy now

Electrical 1

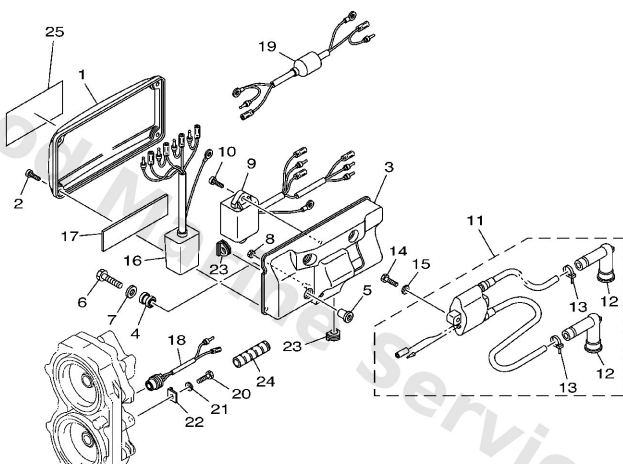



6F52200-3100

C3

Ref	Part	
1	6F5-81916-00 Cover Terminal	Buy now
2	90164-06M01 Screw (6f5)	Buy now
3	6F5-85542-01 Bracket	Buy now
4	6F5-82317-00 9-	Buy now
5	90387-08M45 Coller (6f5)	Buy now
6	97075-08030 Bolt, hexagon (fj1)	Buy now
7	92995-08600 Washer, plain (663)	Buy now
8	95380-06600 Nut(661)	Buy now
9	6F5-85540-22 C.d.i. unit assembly	Buy now
11	6F6-85530-00 Ignition Coil assembly	Buy now
12	62E-82371-11 Cap, plug	Buy now
13	90465-11M10 Clamp	Buy now
14	97095-06025 Bolt	Buy now
15	92995-06600 Washer, plain (646)	Buy now
16	6F5-85590-21 Control unit assembly	Buy now

Electrical 1

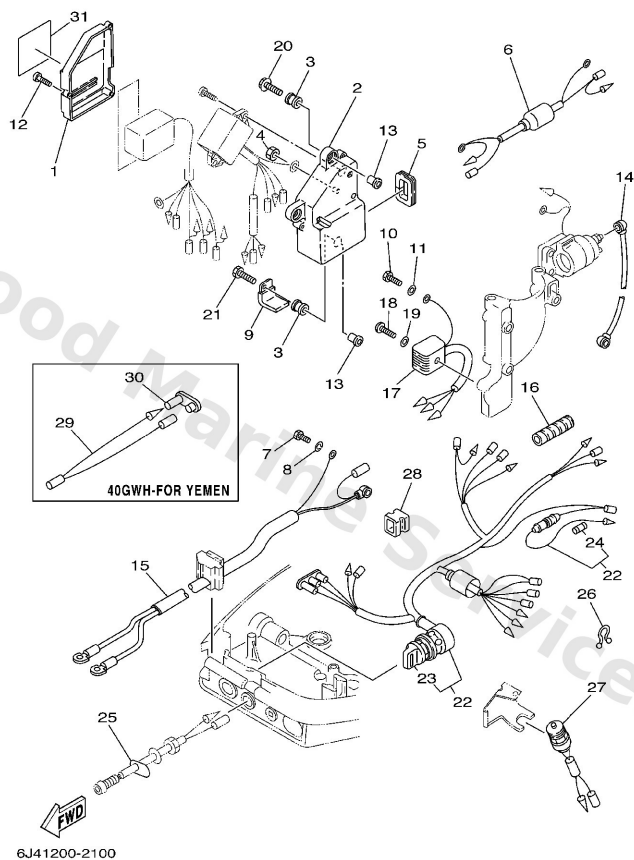



6F52200-3100

C3

Ref	Part	
17	6F5-82131-00 9-	Buy now
18	688-82560-10 Thermo switch assembly	Buy now
19	6F5-82519-00 9-	Buy now
20	97095-06016 Bolt, hexagon deep recess	Buy now
22	6F5-82588-00 Plate	Buy now
23	6F5-81922-00 Grommet 1	Buy now
24	90446-10M01 Tube (6e5)	Buy now
25	6F5-83622-81 Mark 2	Buy now

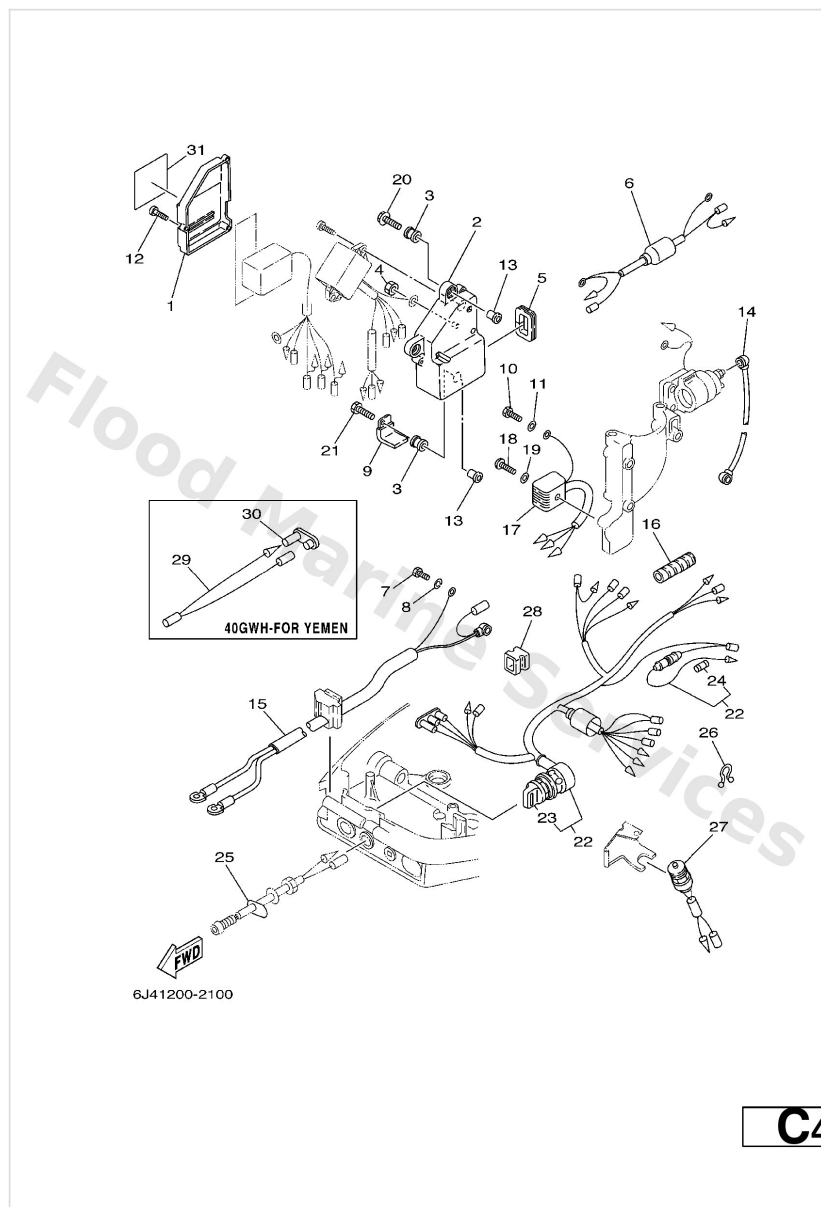
Electrical 2



C4

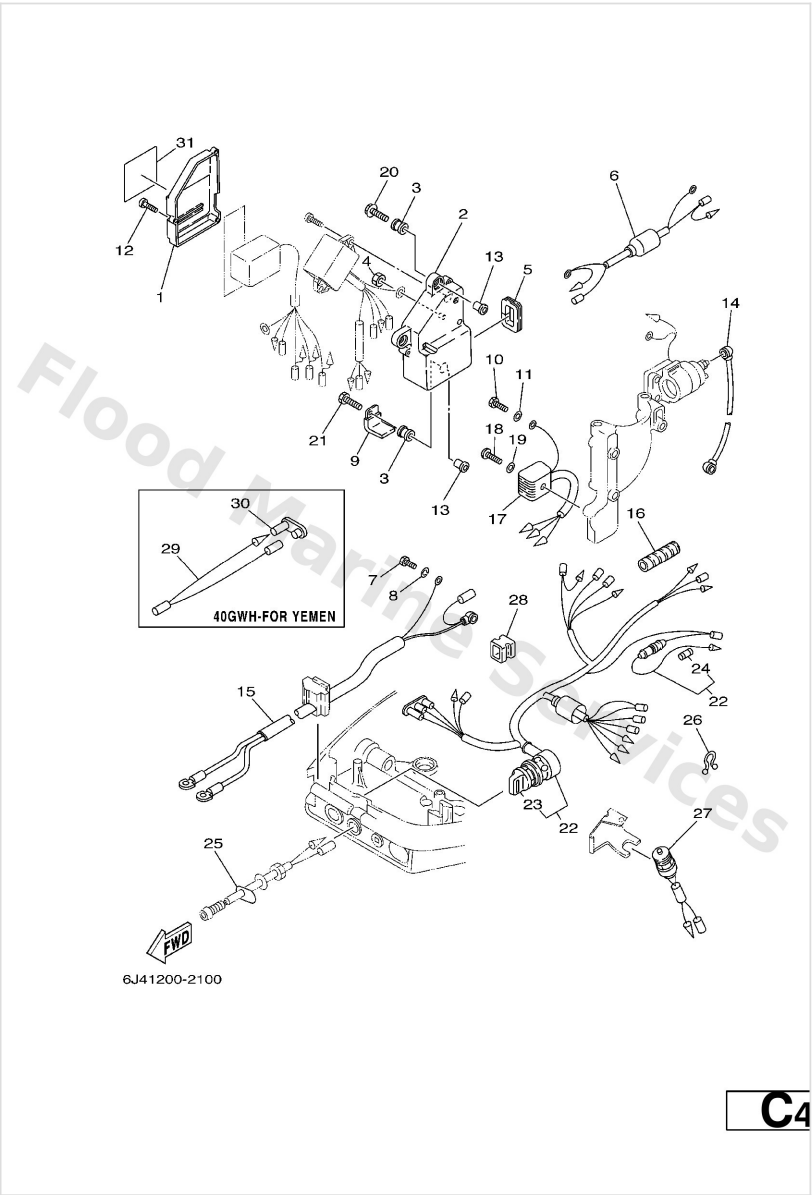
Ref	Part	
1	6F5-81916-40 10 -	Buy now
2	6F5-85542-40 Bracket	Buy now
3	6A0-82317-00 Damper, ignition coil	Buy now
4	95380-06600 Nut(661)	Buy now
5	6F5-81922-40 10 -	Buy now
6	6F5-82519-10 10 -	Buy now
7	97095-08016 Bolt, hexagon deep recess	Buy now
8	92995-08100 Ybs67-8 washer, spring	Buy now
9	90465-06M16 Clamp	Buy now
10	97013-06016 Bolt, hexagon deep recess	Buy now
11	92903-06600 Washer, plain (646)	Buy now
12	90164-05M00 Screw, tapping (6f5)	Buy now
13	624-42542-00 Collar	Buy now
14	6F5-82117-00 Wire, lead	Buy now
15	6F5-82105-00 Battery cable	Buy now

Electrical 2



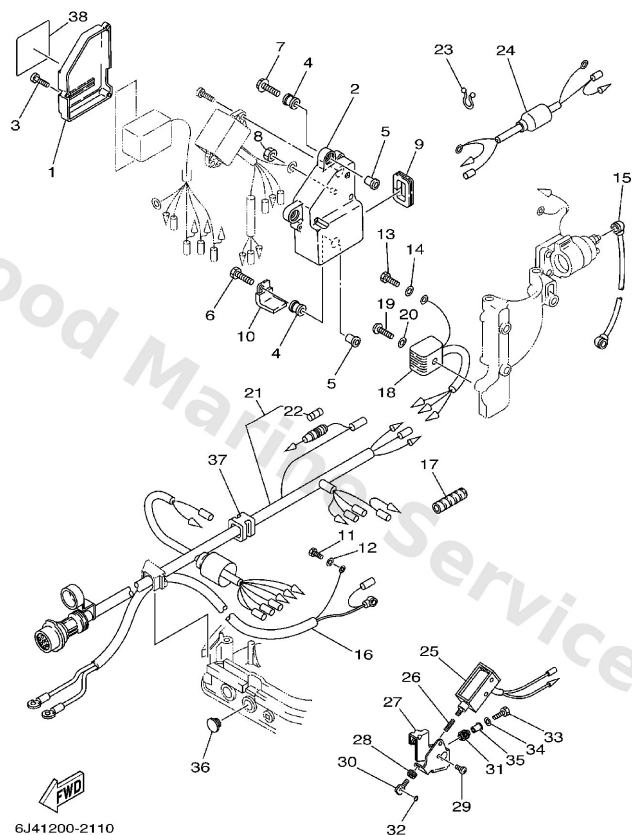
Ref	Part	
16	90446-10M02 Tube (6e5)	Buy now
17	6F5-81970-61 Rectifier assembly	Buy now
18	97880-05025 Screw, panhead (a93)	Buy now
19	92990-05600 Washer, plain (646)	Buy now
20	90119-06M88 Bolt, with washer	Buy now
21	97095-06025 Bolt	Buy now
22	6F5-82510-02 10 -	Buy now
23	676-82577-00 Cap, key	Buy now
24	663-82151-00 Fuse	Buy now
25	6E9-85414-40 Holder, Overheat Warning Lamp 40JWH	Buy now
26	90465-18147 Clamp	Buy now
27	6F5-82540-00 Neutral switch assembly	Buy now
28	90480-17M08 Grommet (689)	Buy now
29	6F6-82509-00 10 - 40GWH-FOR YEMEN	Buy now
30	6A0-82119-00 Cover, lead wire 40GWH-FOR YEMEN	Buy now

Electrical 2



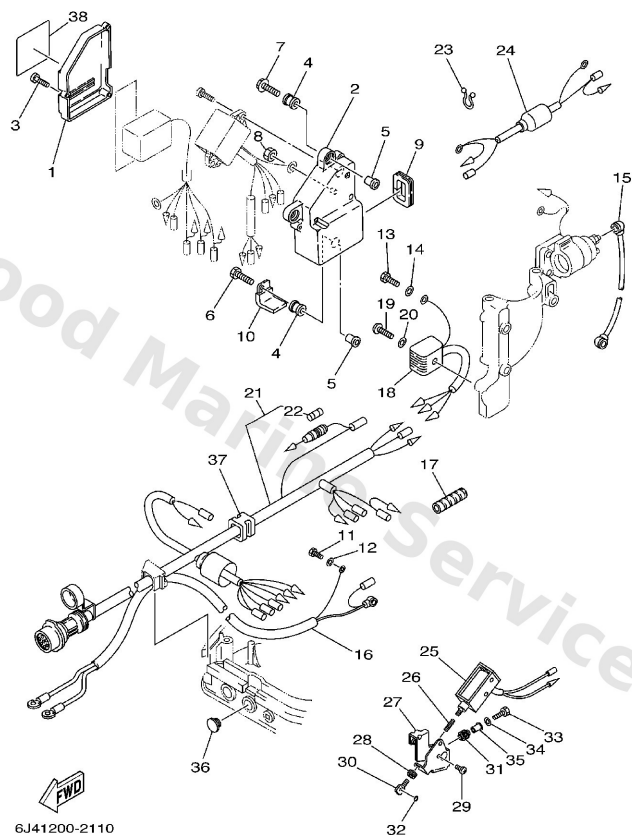
Ref	Part	
31	6F5-83622-60 Mark 2 40JWH	Buy now

Electrical 3



Ref	Part	
1	6F5-81916-40 10 –	Buy now
2	6F5-85542-40 Bracket	Buy now
3	90164-05M00 Screw, tapping (6f5)	Buy now
4	6A0-82317-00 Damper, ignition coil	Buy now
5	624-42542-00 Collar	Buy now
6	97095-06025 Bolt	Buy now
7	90119-06M88 Bolt, with washer	Buy now
8	95380-06600 Nut(661)	Buy now
9	6F5-81922-40 10 –	Buy now
10	90465-06M16 Clamp	Buy now
11	97095-08016 Bolt, hexagon deep recess	Buy now
12	92995-08100 Ybs67-8 washer, spring	Buy now
13	97013-06016 Bolt, hexagon deep recess	Buy now
14	92903-06600 Washer, plain (646)	Buy now
15	6F5-82117-00 Wire, lead	Buy now

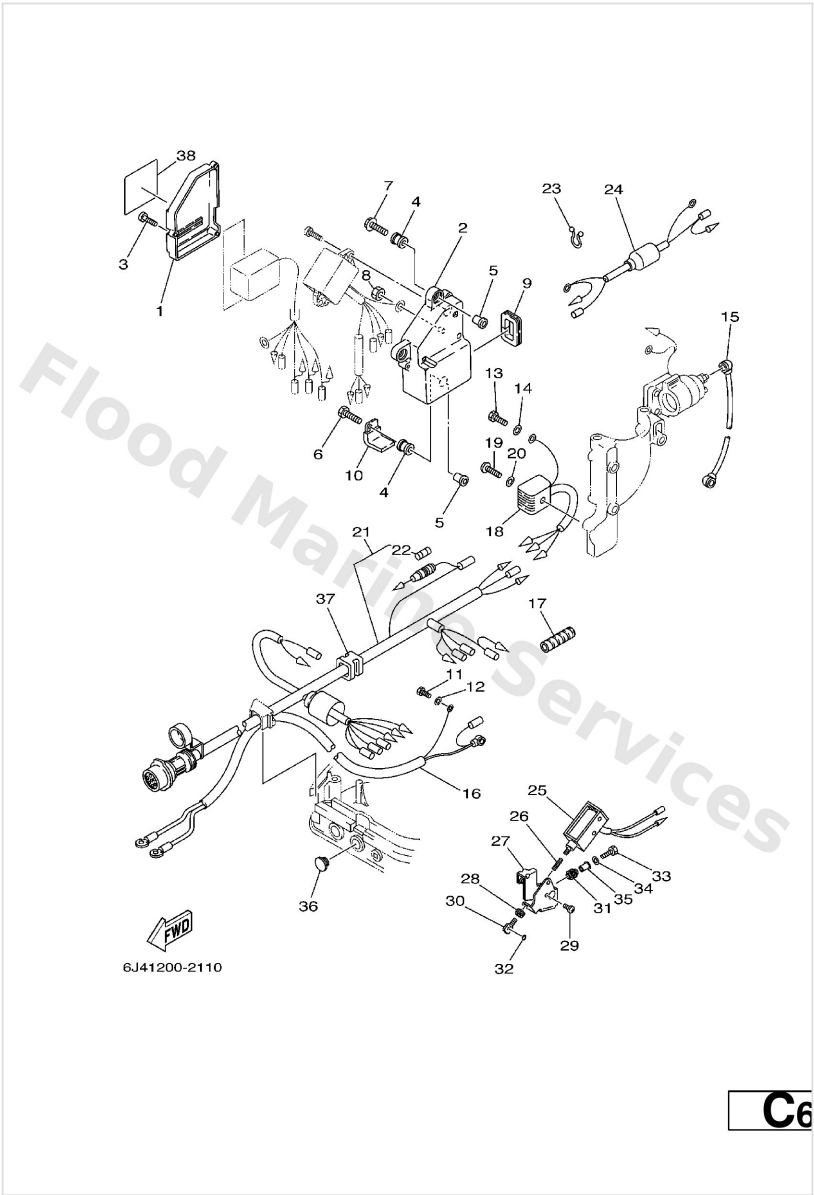
Electrical 3



C6

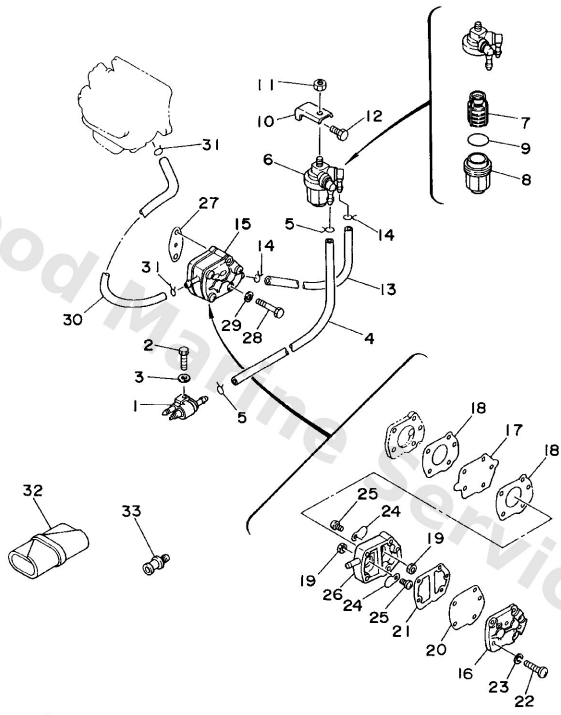
Ref	Part	
16	6F5-82105-00 Battery cable	Buy now
17	90446-10M02 Tube (6e5)	Buy now
18	6F5-81970-61 Rectifier assembly	Buy now
19	97880-05025 Screw, panhead (a93)	Buy now
20	92990-05600 Washer, plain (646)	Buy now
21	6J4-82590-00 Wire Harness assembly	Buy now
22	663-82151-00 Fuse	Buy now
23	90465-18147 Clamp	Buy now
24	6F5-82519-10 10 -	Buy now
25	6J4-86111-00 Coil, solenoid	Buy now
26	6J4-86116-00 Wire, pull	Buy now
27	6J4-86112-00 Stay, solenoid	Buy now
28	90480-10155 Grommet(664)	Buy now
29	97880-05008 Screw, with washer	Buy now
30	682-86117-00 Hook, wire pull	Buy now

Electrical 3



Ref	Part	
32	93210-03261 O-ring (663)	Buy now
34	92995-06600 Washer, plain (646)	Buy now
36	90480-17165 Grommet(663)	Buy now
37	90480-17M08 Grommet (689)	Buy now
38	6F5-83622-60 Mark 2	Buy now

Fuel

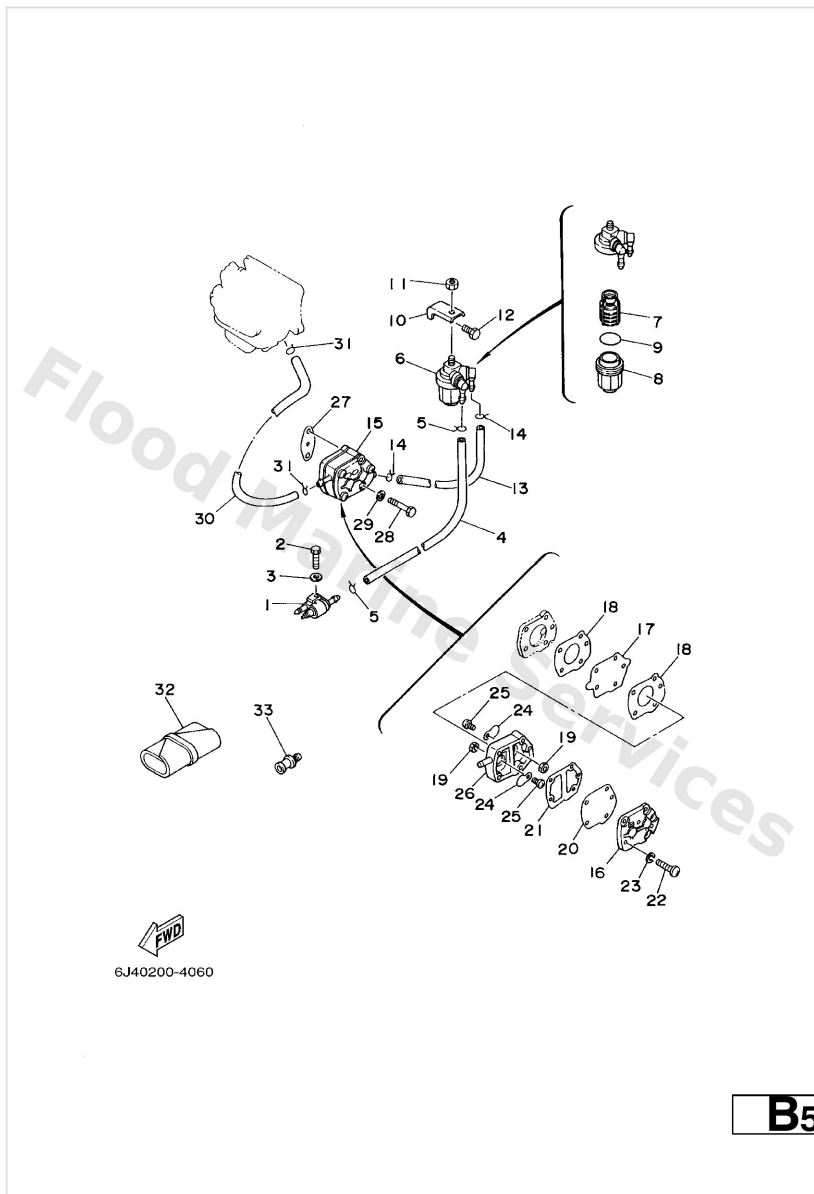


FWD
6J40200-4060

B5

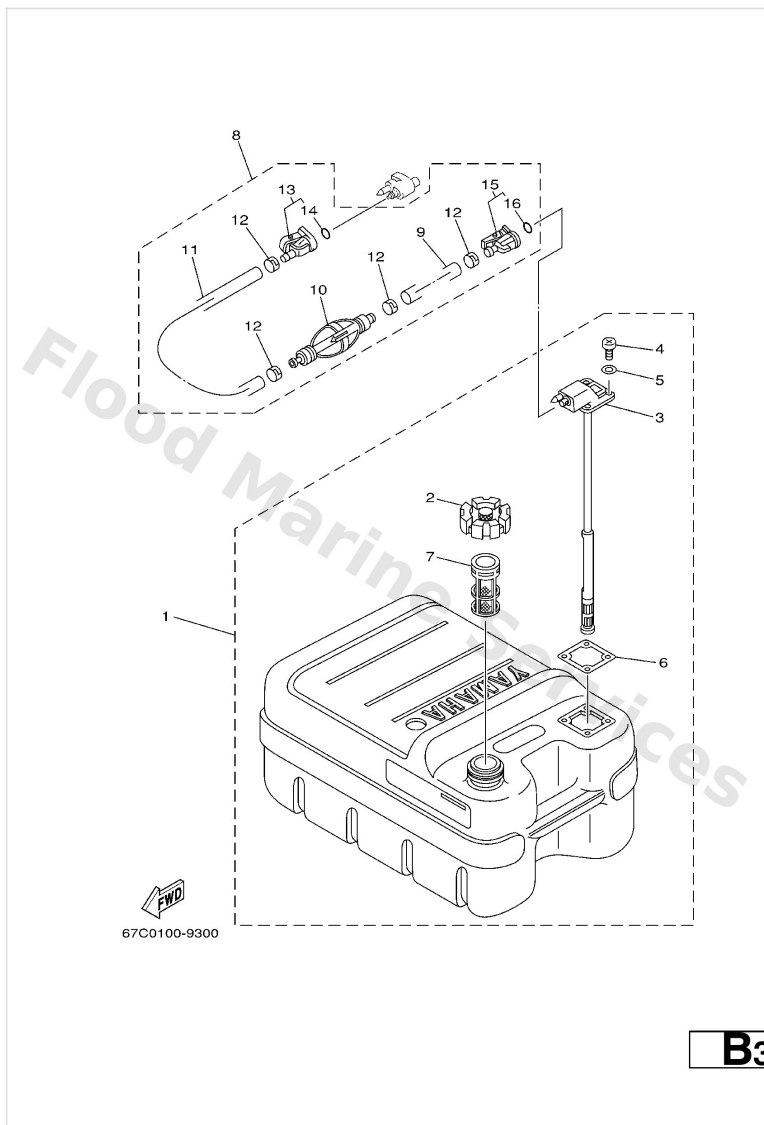
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90445-09226 Hose (I1500)	Buy now
5	90467-08004 Clip, pipe 6162435600	Buy now
6	61N-24560-00 Filter assembly	Buy now
7	61N-24563-00 Element, filter	Buy now
8	61N-24521-00 Cup, filter	Buy now
9	93210-32738 O-ring(1wg)	Buy now
10	648-24566-02 Bracket, filter	Buy now
11	95380-08600 Nut (661)	Buy now
12	97013-06014 Bolt(gj3)	Buy now
13	90445-09090 Hose (I1500)	Buy now
15	692-24410-00 Fuel pump assembly	Buy now
16	6A0-24413-00 Cover, pump	Buy now

Fuel



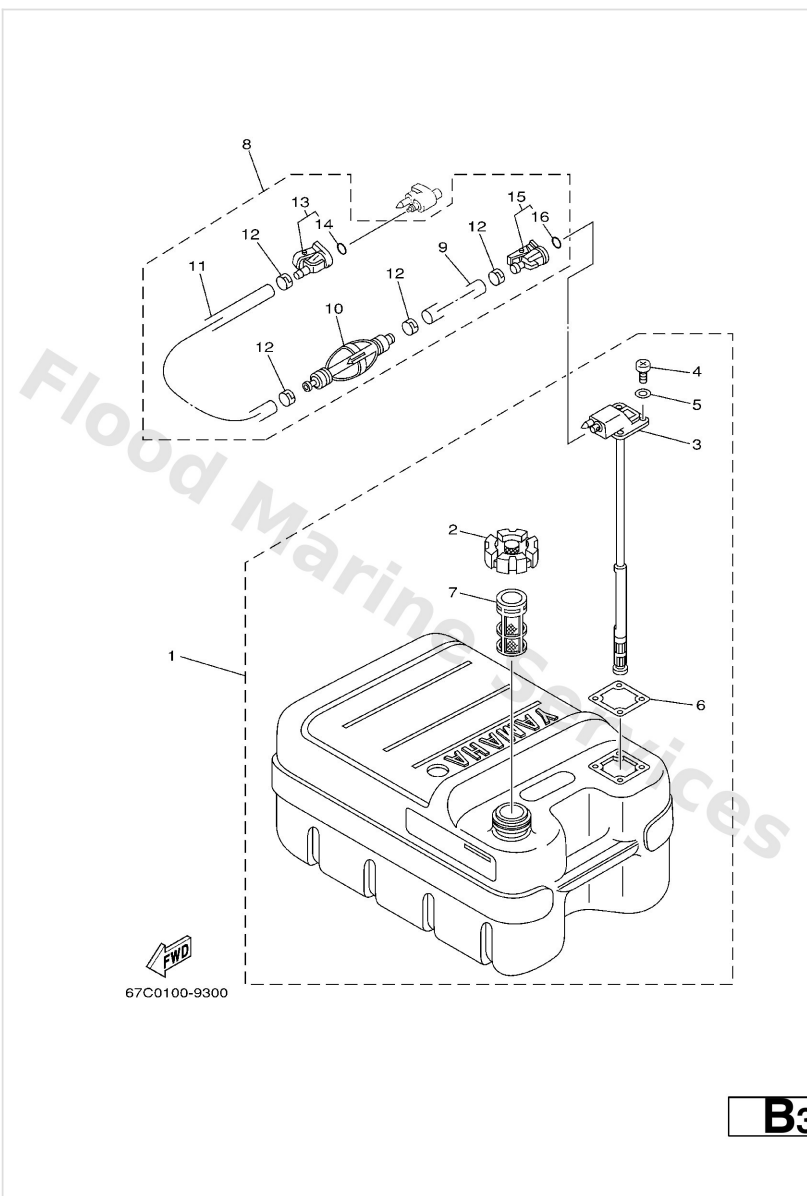
Ref	Part	
17	692-24411-00 Diaphragm	Buy now
18	648-24434-01 Gasket, body	Buy now
19	95380-03600 Nut (6g8)	Buy now
20	663-24411-00 Diaphragm	Buy now
21	648-24435-02 Gasket, body 2	Buy now
22	98503-05028 Ybs86-530 screw,panhead	Buy now
23	92990-05100 Ybs67-5 washer, spring	Buy now
24	6A0-24421-01 Valve, check	Buy now
25	6A0-14325-00 Screw, pan head	Buy now
26	6A0-24412-02 Body 1	Buy now
27	650-24431-A0 Gasket,fuel pump	Buy now
28	97095-06040 Bolt (682)	Buy now
32	676-W2810-01 Tool kit	Buy now
33	626-28193-01-94 Plug, water check AP D)15MM	Buy now

Fuel Tank



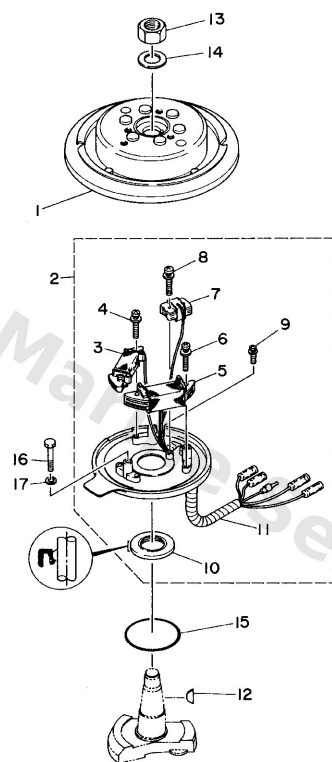
Ref	Part	
1	6YJ-24201-00 Fuel tank comp. AP	Buy now
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR CHINA	Buy now
2	6YJ-24610-00 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly FOR CHINA	Buy now
3	6YJ-24260-00 Fuel meter assembly	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	61J-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now

Fuel Tank



Ref	Part	
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

Generator

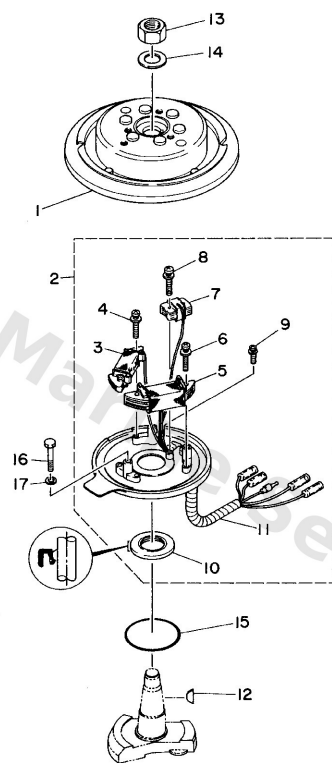


6J40200-4080

C2

Ref	Part	
1	6F5-85550-A2 Rotor assembly	Buy now
1	6F5-85550-F2 Rotor assembly	Buy now
2	6F6-85560-A1 Base assembly	Buy now
3	6F5-85520-00 Charge coil assembly	Buy now
4	90159-05040 Screw, pan head(4my)	Buy now
5	6F5-85533-00 Coil, lighting	Buy now
7	6F5-85580-00 Coil, pulser	Buy now
8	90159-04063 Screw, with washer(6m6)	Buy now
9	90159-04035 Screw panhead (695)	Buy now
10	93102-35M18 Oil seal (6f5)	Buy now
11	6F5-85515-00 Lead Wire assembly	Buy now
12	90280-05015 Key, woodruff	Buy now
13	90170-20137 Nut, hexagon(663)	Buy now
14	90201-21M18 Washer, plate (663)	Buy now
15	93210-75M51 O-ring (6f5)	Buy now

Generator

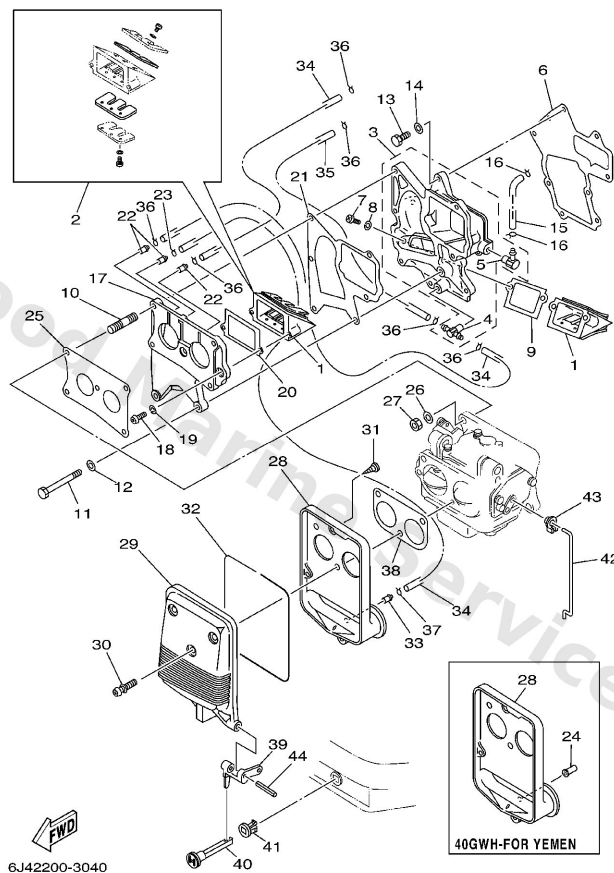



6J40200-4080

C2

Ref	Part	
16	97095-06040 Bolt (682)	Buy now
17	92995-06600 Washer, plain (646)	Buy now

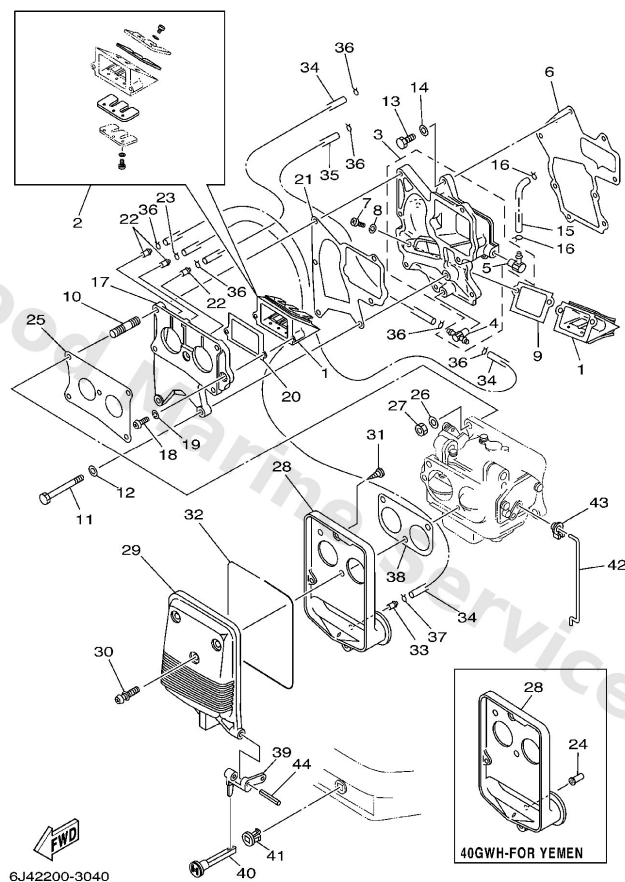
Intake



B1

Ref	Part	
1	6F6-13610-00 Reed valve ass'y	Buy now
2	692-W0004-00 Reed set	Buy now
3	6F6-13641-00-1S Manifold 1	Buy now
4	6F6-11370-01 Check valve assembly	Buy now
5	650-11370-01 Check valve assembly	Buy now
6	6F5-13646-A2 Gasket, manifold 2	Buy now
7	97880-05014 Screw, pan head(3yl)	Buy now
8	92990-05100 Ybs67-5 washer, spring	Buy now
9	6F5-13621-A1 Gasket, valve seat	Buy now
10	90116-06M17 Bolt, stud (6f5)	Buy now
11	97013-06065 Bolt(62j)	Buy now
12	92903-06600 Washer, plain (646)	Buy now
13	97013-06025 Bolt(62y)	Buy now
15	90445-07254 Hose (I200)	Buy now
16	90467-06016 Clip (655)	Buy now

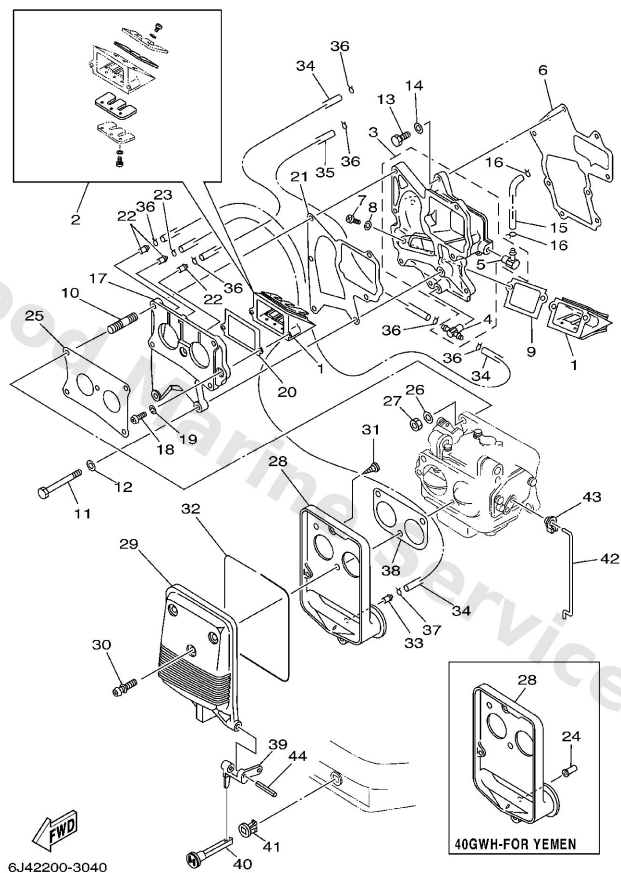
Intake



B1

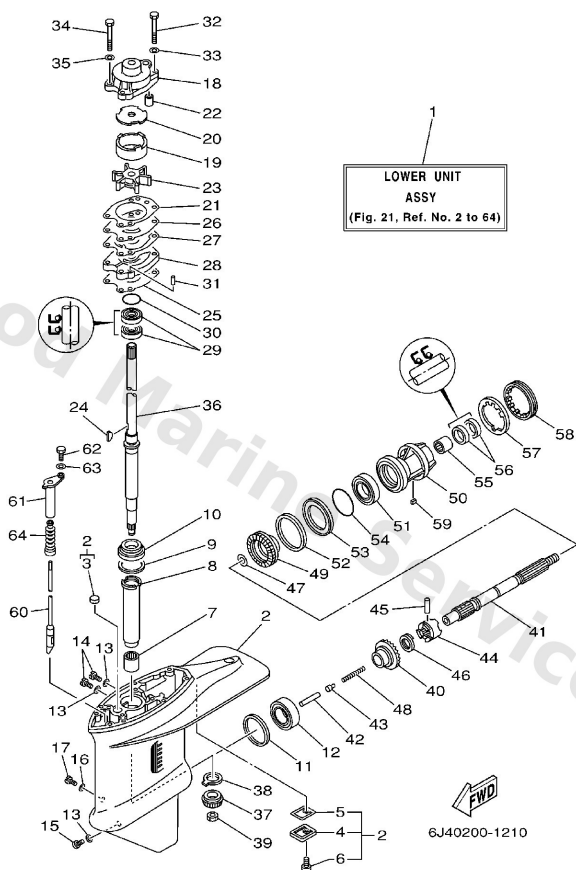
Ref	Part	
17	6F6-13643-01-1S Cover, manifold	Buy now
17	6J4-13643-00-1S Cover, Manifold 40J-FOR CHINA	Buy now
21	6F5-13645-A1 Gasket, manifold 1	Buy now
22	624-14485-00 Pipe, joint	Buy now
24	647-14395-60 Cap, over flow pipe 40GWH-FOR YEMEN	Buy now
25	6F5-14198-A1 Gasket	Buy now
26	92995-06600 Washer, plain (646)	Buy now
27	95380-06600 Nut(661)	Buy now
28	6F5-14417-00 Cover 1	Buy now
29	6F5-14418-00 Cover 2	Buy now
30	90159-06M01 Screw, with washer (6f5)	Buy now
31	97780-50716 Screw, Tapping	Buy now
32	6F5-14476-00 Seal	Buy now
34	90445-07240 Hose (I390) 40GWH-FOR YEMEN	Buy now
35	90445-07M24 Hose (I390)	Buy now

Intake



Ref	Part	
38	6F5-14483-00 Gasket, plate	Buy now
39	6F5-41252-00 Lever, choke	Buy now
40	682-41271-00 Knob, choke	Buy now
41	689-41273-00 Grommet	Buy now
42	6F6-41256-00 Rod, choke link	Buy now
43	661-41262-02 Joint, choke lever	Buy now
44	91690-40032 Pin, spring (6f5)	Buy now

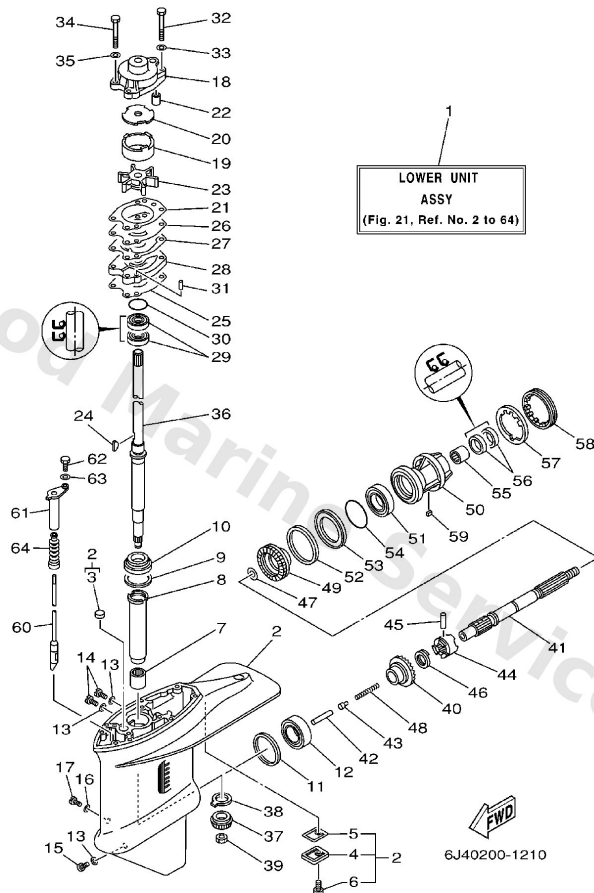
Lower Casing. Drive 1



F2

Ref	Part	
3	90338-22007 Plug(3aj)	Buy now
4	679-45321-02 Plate	Buy now
5	679-45315-A1 Packing, lower casing	Buy now
6	97880-06016 Screw pan head	Buy now
7	93315-32224 Brg,cyl-cal roller 42.2g nk	Buy now
8	679-45536-00 Sleeve, drive shaft	Buy now
10	93332-00001 Brg, tapered roller (409)	Buy now
12	93332-00003 Brg,cyl-cal roller 318g ky	Buy now
13	90430-08020 Gasket	Buy now
14	90340-08002 Plug, straight screw	Buy now
15	688-45341-10 Plug, drain	Buy now
16	90430-06M03 Gasket (6f5)	Buy now
17	90149-06M00 Screw (676)	Buy now
18	676-44311-00 Housing, water pump 1	Buy now
19	676-44322-40 Insert, cartridge FOR CHROMATE	Buy now

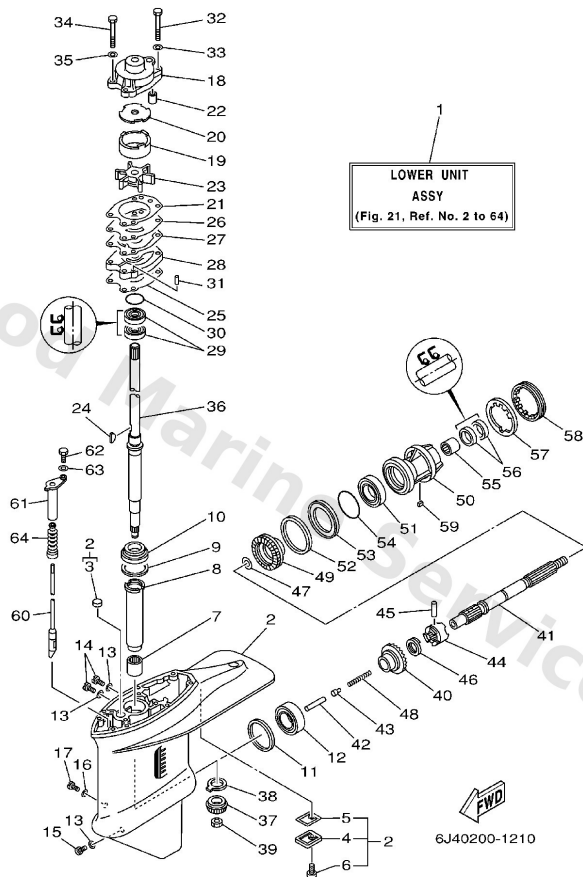
Lower Casing. Drive 1



F2

Ref	Part	
20	676-44321-40 Inner plate, cartridge FOR CHROMATE	Buy now
21	676-44315-A1 Gasket, water pump	Buy now
22	663-44366-00 Damper, water seal 2	Buy now
23	6F5-44352-00 Impeller	Buy now
24	90280-04M00 Key, woodruff (676)	Buy now
25	679-44316-A1 21 -	Buy now
26	676-44323-40 Outer plate, cartridge FOR CHROMATE	Buy now
27	676-44324-A1 Gasket, cartridge	Buy now
28	679-44341-00-94 Housing, water pump	Buy now
29	93101-22M00 Oil seal (22x36x6-663)	Buy now
30	93210-41042 O-ring (132)	Buy now
31	93604-08062 Pin,dowel (626)	Buy now
32	97095-08055 Bolt, hexagon	Buy now
33	92995-08600 Washer, plain (663)	Buy now
34	97095-08045 Bolt, hexagon	Buy now

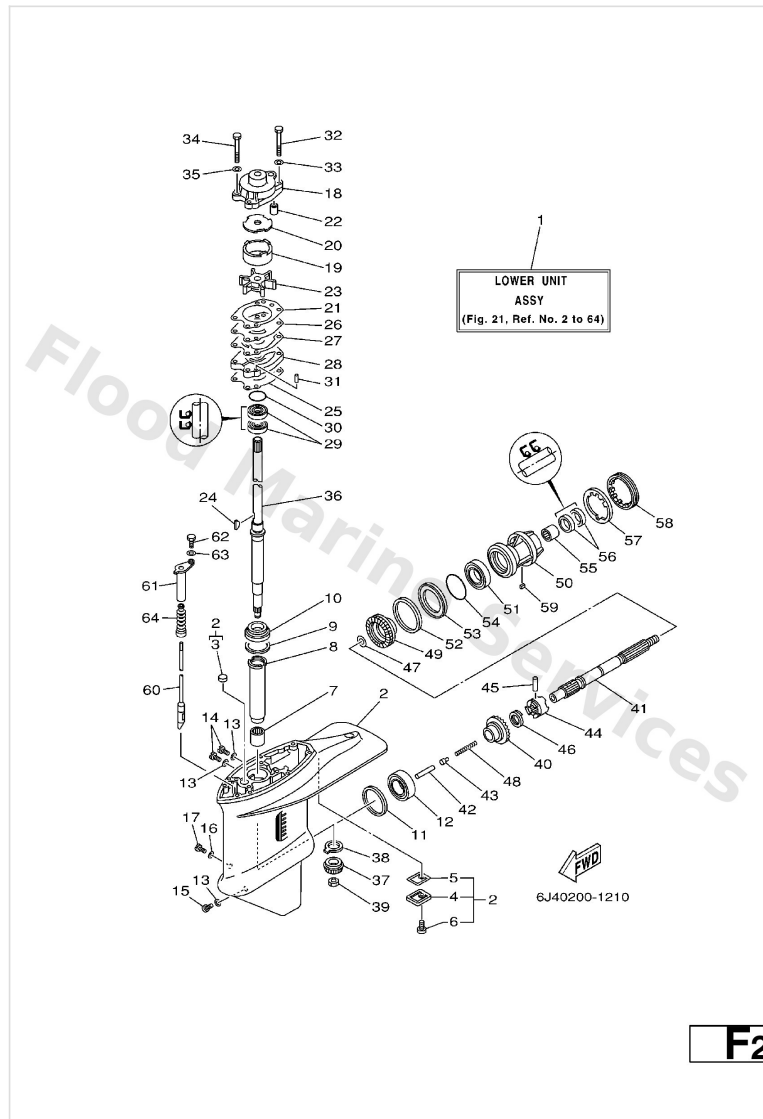
Lower Casing. Drive 1



F2

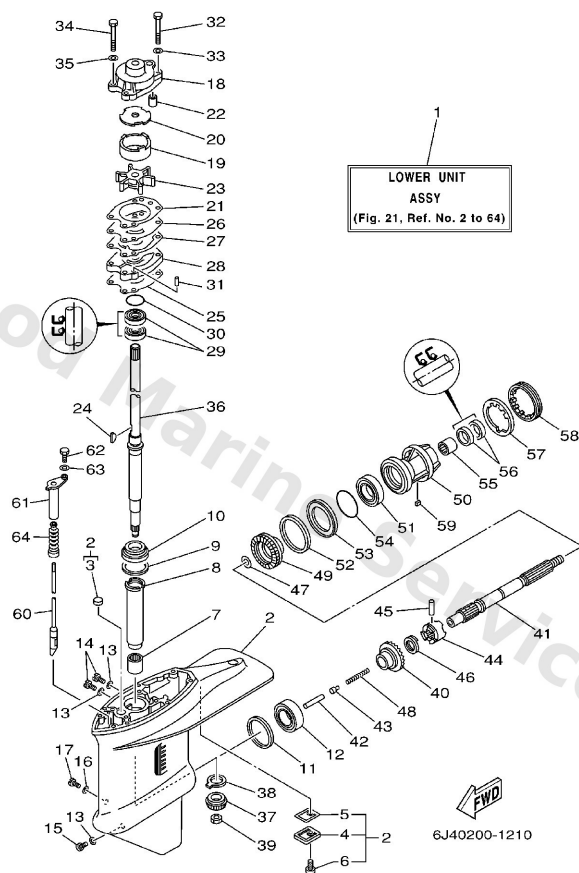
Ref	Part	
36	679-45501-00 Drive shaft comp S	Buy now
36	679-45501-10 Drive shaft comp L	Buy now
36	6A0-45501-20 Drive shaft comp. Y	Buy now
37	6H9-45551-00 Pinion	Buy now
38	663-45552-00 Bearing, plain	Buy now
39	90170-12138 Nut hexagon(663)	Buy now
40	679-45560-00 Gear 1 assembly	Buy now
41	679-45611-01 Shaft, propeller	Buy now
42	676-45635-00 Plunger, shift	Buy now
43	663-45634-00 Slide, shift	Buy now
44	663-45631-01 Clutch, dog	Buy now
45	90250-06023 Pin, strait (663)	Buy now
46	663-45633-00 Ring, cross pin	Buy now
47	90201-22429 Washer, plate(663)	Buy now
48	90501-16M01 Spring compression	Buy now

Lower Casing. Drive 1



Ref	Part	
49	679-45571-00 Gear 2	Buy now
50	679-45331-00-94 Housing, bearing	Buy now
51	93306-00702 Brg,r-b 6007 62mm 150g ky	Buy now
52	663-45577-01-10 Shim (t:0.10mm) UR	Buy now
52	663-45577-01-12 Shim (t:0.12mm) UR	Buy now
52	663-45577-01-15 Shim (t:0.15mm) UR	Buy now
52	663-45577-01-18 Shim (t:0.18mm) UR	Buy now
52	663-45577-01-30 Shim (t:0.30mm) UR	Buy now
52	663-45577-01-40 Shim (t:0.40mm) UR	Buy now
52	663-45577-01-50 Shim (t:0.50mm) UR	Buy now
53	663-45576-00 Washer, thrust 2	Buy now
54	93210-66M98 O-ring(6h4)	Buy now
55	93317-22204 Brg,cyl-cal roller 25.5g nt	Buy now
57	90214-48M03 Washer, claw(697)	Buy now
58	697-45384-00 Nut	Buy now

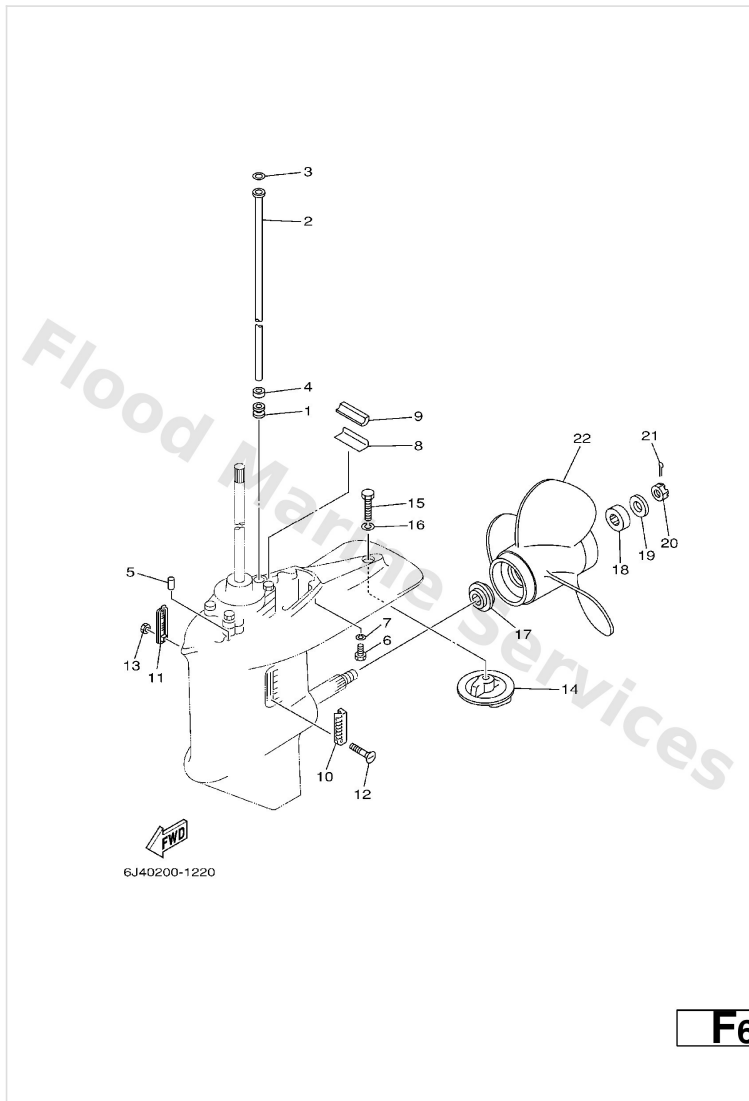
Lower Casing. Drive 1



F2

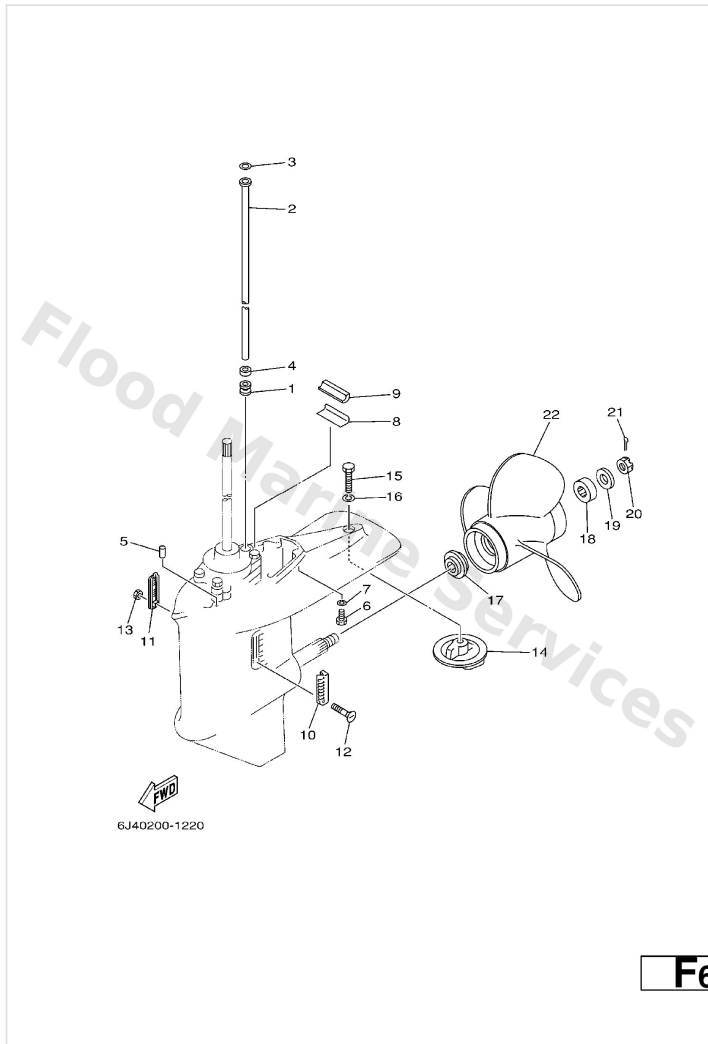
Ref	Part	
59	90282-04010 Key, strait(663)	Buy now
60	679-44150-00 Shift cam assembly S	Buy now
60	679-44150-10 Shift cam assembly L	Buy now
60	6A0-44150-20 Shift cam ass'y Y	Buy now
61	679-44152-00 Bushing, shift cam	Buy now
62	97095-06018 Bolt (fj0)	Buy now
63	92995-06600 Washer, plain (646)	Buy now
64	650-44147-00 Boot, shift rod	Buy now

Lower Casing. Drive 2



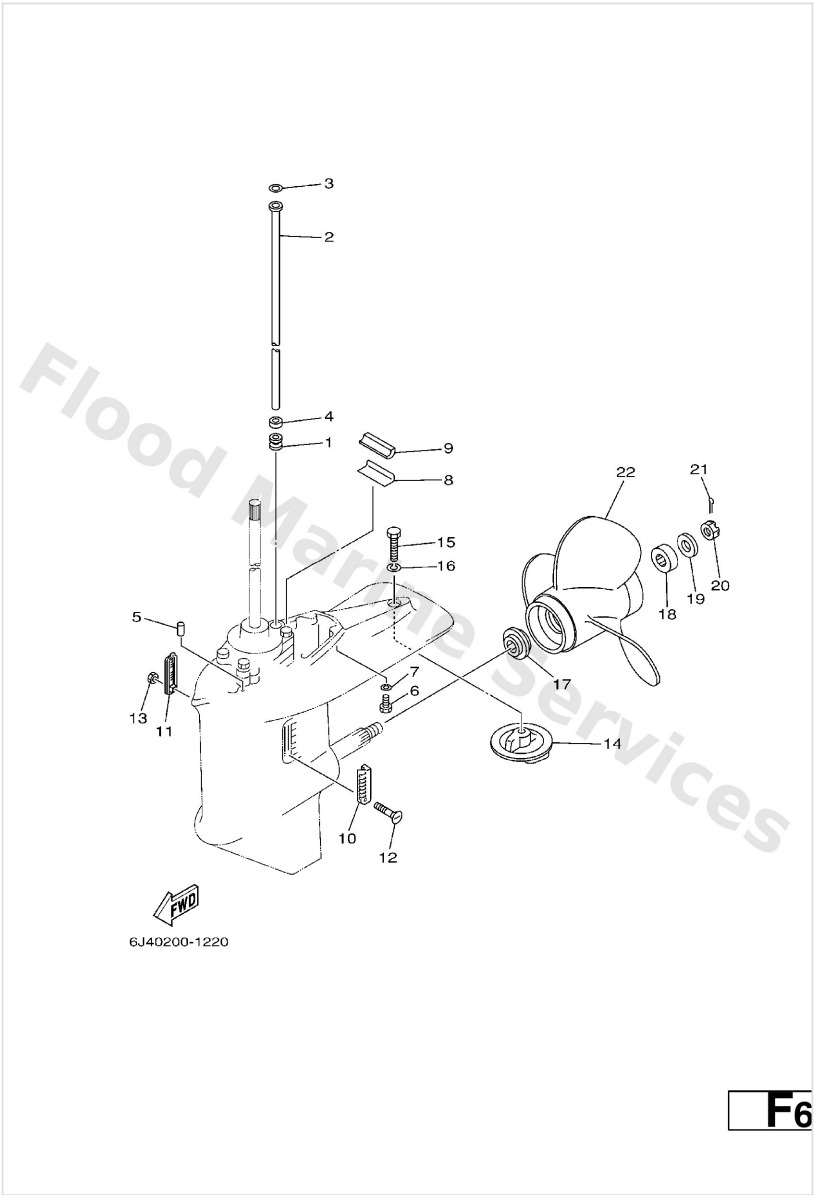
Ref	Part	
1	663-44367-00 Damper, water seal 3	Buy now
2	676-44361-00 Tube, water 1 S	Buy now
2	676-44361-10 Tube, water 1 L	Buy now
2	6A0-44361-20 Tube, water 1 Y	Buy now
3	90202-12060 Washer, plate(663)	Buy now
4	90430-12072 Gasket	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
6	97075-08030 Bolt, hexagon (fj1) S/L	Buy now
7	92995-08100 Ybs67-8 washer, spring S/L	Buy now
9	663-45375-00 Rubber, seal 2	Buy now
10	688-45214-02 Cover, water inlet	Buy now
11	688-45215-02 Cover, water inlet	Buy now
12	90152-05M09 Screw, countersunk	Buy now
13	90185-05002 Nut nylon (sus)(ex4)	Buy now
14	679-45371-00 Tab trim	Buy now

Lower Casing. Drive 2



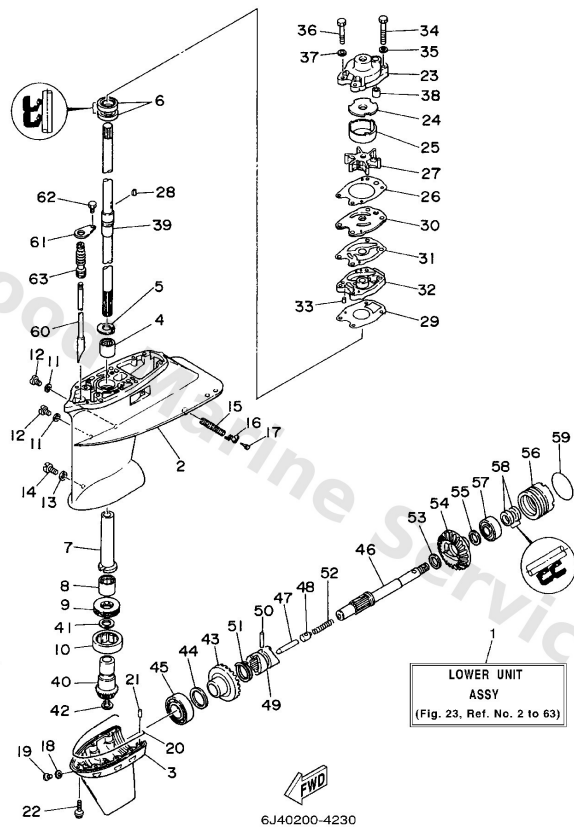
Ref	Part	
15	97095-10030 Bolt, hexagon	Buy now
16	92995-10100 Ybs67-10 washer, spring	Buy now
17	663-45987-02 Spacer	Buy now
18	670-45997-02 Spacer	Buy now
19	92990-16200 958-58204-00 washer, plain	Buy now
20	90171-16011 Nut, castle (663)	Buy now
21	91490-30025 Pin cotter	Buy now
22	663-45930-00-98 Propeller (3x10-1/4"x14"-g) UR	Buy now
22	663-45949-01-EL Propeller (3x10-3/4"x16"-g) UR	Buy now
22	663-45952-02-EL Propeller (3x11-3/8"x12-g) UR	Buy now
22	663-45954-01-EL Propeller (3x11-3/4"x10"-g) UR	Buy now
22	663-45956-01-EL Propeller (3x12-1/4"x9"-g) UR	Buy now
22	663-45958-01-EL Propeller (3x11-1/4"x14"-g) UR	Buy now
22	663-45970-60-98 Propeller (3x11-3/4"x12"-g) UR	Buy now
22	663-45972-60-98 Propeller (3x12"x11"-g) UR	Buy now

Lower Casing. Drive 2



Ref	Part	
22	663-45974-60-98 Propeller (3x11-1/2"x13"-g) UR	Buy now
22	663-45976-00-98 Propeller (3x10-1/4"x15"-g) UR	Buy now
22	663-45978-00-98 Propeller (3x10-1/4"x16"-g) UR	Buy now

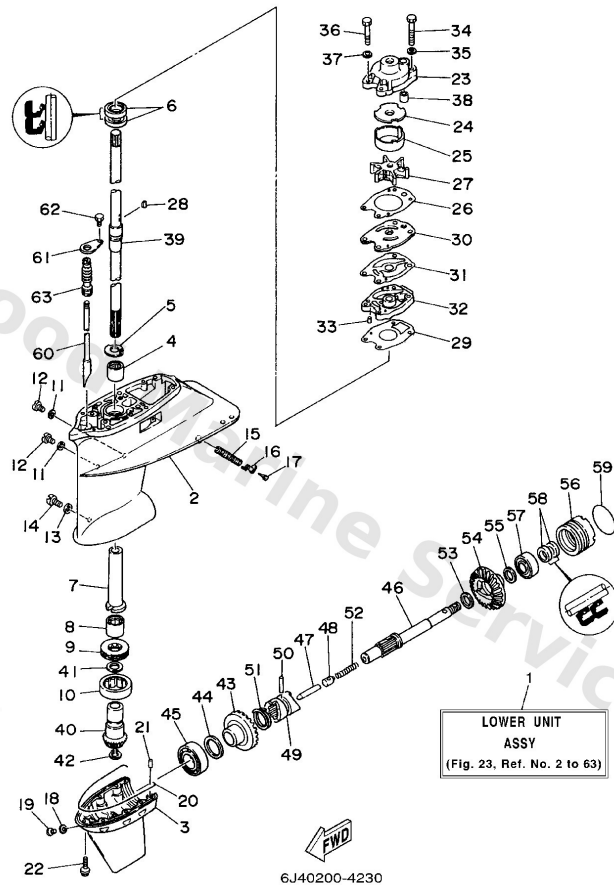
Lower Casing. Drive 3



A4

Ref	Part	
1	6F6-45300-02-4D Lower Unit assembly S	Buy now
1	6F6-45300-12-4D Lower Unit assembly L	Buy now
1	6F6-45300-22-4D Lower Unit assembly Y	Buy now
2	6F5-45311-02-4D Casing, Lower	Buy now
3	6F5-45312-01-4D Casing, lower 2	Buy now
4	93315-217U0 Brg,cyl-cal roller 21g nk	Buy now
5	676-45533-00 Thrust washer, drive shaft 1	Buy now
6	93101-22M00 Oil seal (22x36x6-663)	Buy now
7	676-45536-00 Sleeve, drive shaft	Buy now
8	93315-324U1 Brg,cyl-cal roller 40g nk	Buy now
9	93342-624U0 Bearing, thrust (676)	Buy now
10	93390-000U0 Brg,cyl-cal roller 140g nk	Buy now
11	90430-08020 Gasket	Buy now
12	90340-08002 Plug, straight screw	Buy now
13	90430-06M03 Gasket (6f5)	Buy now

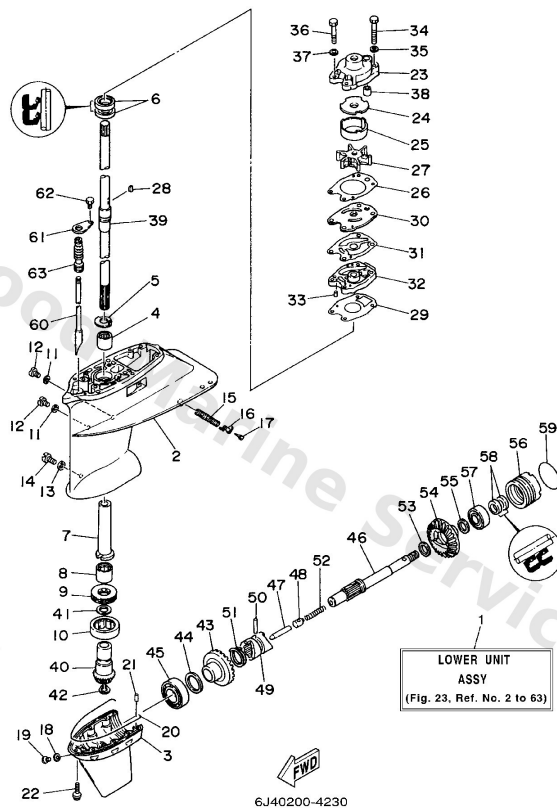
Lower Casing. Drive 3



A4

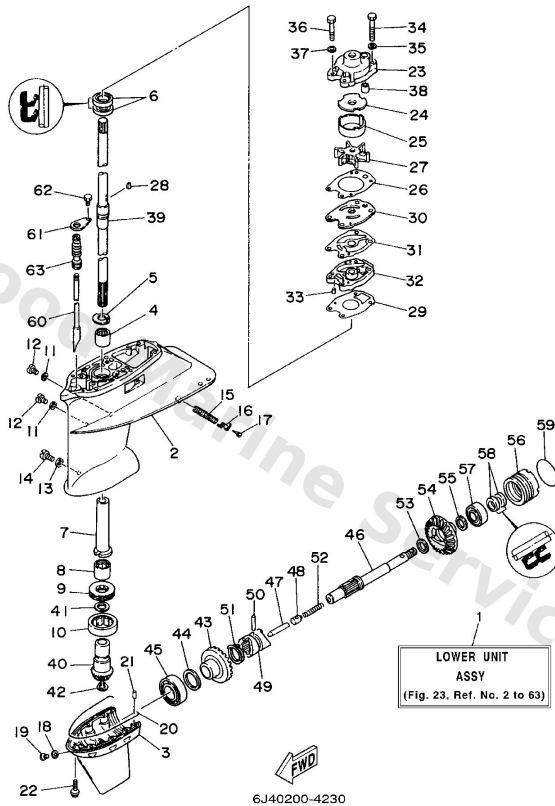
Ref	Part	
14	90149-06M00 Screw (676)	Buy now
15	676-45215-01 Cover, water inlet	Buy now
16	6F5-45279-01 Cap	Buy now
17	97780-60525 Screw, tapping(65j)	Buy now
19	688-45341-10 Plug, drain	Buy now
20	676-45314-00 Seal, lower casing	Buy now
21	93604-09068 Pin,dowel (646)	Buy now
22	90105-06M01 Bolt (6f5)	Buy now
23	676-44311-00 Housing, water pump 1	Buy now
24	676-44321-40 Inner plate, cartridge FOR CHROMATE	Buy now
25	676-44322-40 Insert, cartridge FOR CHROMATE	Buy now
26	676-44315-A1 Gasket, water pump	Buy now
27	6F5-44352-00 Impeller	Buy now
28	90280-04M00 Key, woodruff (676)	Buy now
29	676-44316-A1 Gasket, water pump	Buy now

Lower Casing. Drive 3



Ref	Part	
30	676-44323-40 Outer plate, cartridge FOR CHROMATE	Buy now
31	676-44324-A1 Gasket, cartridge	Buy now
32	676-44341-01-94 Housing, water pump	Buy now
33	93604-08062 Pin, dowel (626)	Buy now
34	97095-08055 Bolt, hexagon	Buy now
35	92995-08600 Washer, plain (663)	Buy now
36	97095-08045 Bolt, hexagon	Buy now
38	663-44366-00 Damper, water seal 2	Buy now
39	676-45501-00 Drive shaft comp S	Buy now
39	676-45501-10 Drive shaft comp 1 L	Buy now
39	676-45501-20 Drive Shaft Comp 1 Y	Buy now
40	6F5-45551-00 Pinion (13t)	Buy now
41	676-45587-00-70 Shim, gear adjust 3 (0.70) UR	Buy now
41	676-45587-00-75 Shim, gear adjust 3 (0.75) UR	Buy now
41	676-45587-00-80 Shim (T)0.80Mm) UR	Buy now

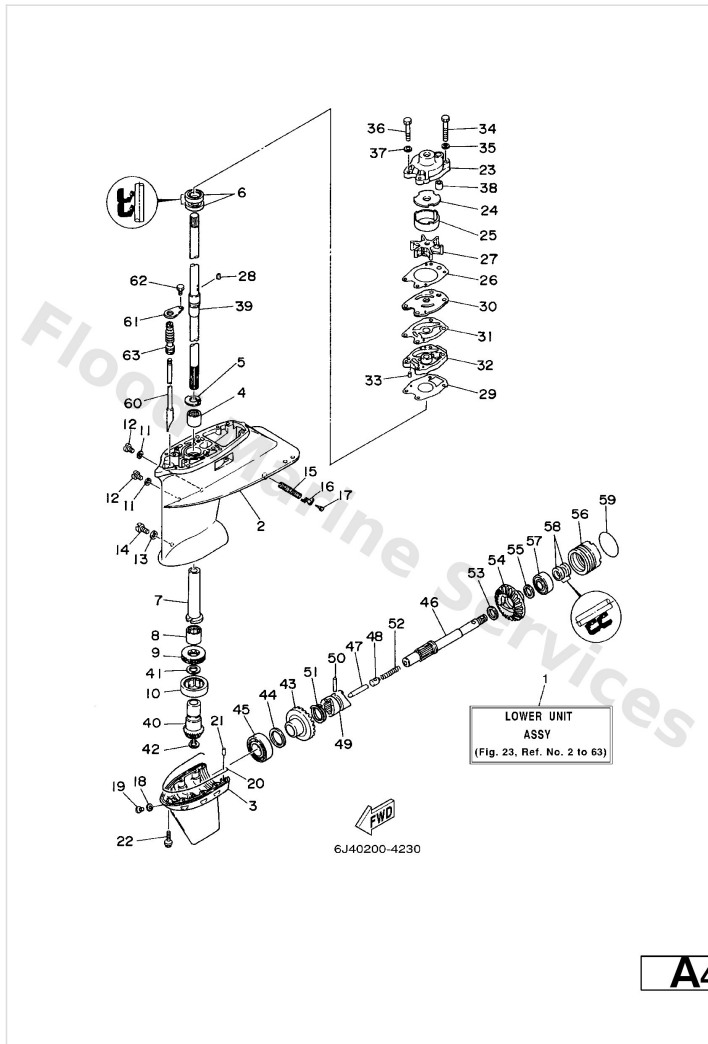
Lower Casing. Drive 3



A4

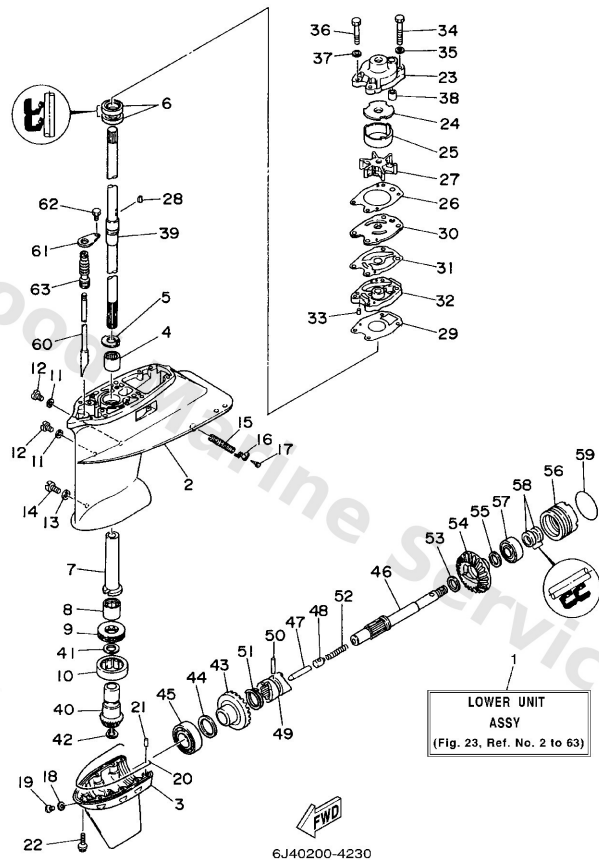
Ref	Part	
41	676-45587-00-85 Shim (T)0.85Mm UR	Buy now
42	93410-16007 Circlip	Buy now
43	6F5-45560-00 Gear	Buy now
44	676-45567-00-07 Shim (t:0.70mm) UR	Buy now
44	676-45567-00-08 Shim (T)0.8Mm UR	Buy now
44	676-45567-00-09 Shim (t:0.90mm) UR	Buy now
44	676-45567-00-10 Shim (T)1.0Mm UR	Buy now
44	676-45567-00-11 Shim (T)1.1Mm UR	Buy now
44	676-45567-00-12 Shim (t:1.2mm) UR	Buy now
45	93332-000U0 Brg,tapered roller 58mm (676)	Buy now
46	6F6-45611-00 Shaft, propeller	Buy now
47	676-45635-00 Plunger, shift	Buy now
48	663-45634-00 Slide, shift	Buy now
49	663-45631-01 Clutch, dog	Buy now
50	90250-06023 Pin, strait (663)	Buy now

Lower Casing. Drive 3



Ref	Part	
51	663-45633-00 Ring, cross pin	Buy now
52	90501-16M01 Spring compression	Buy now
53	90201-20MA8 Washer, plate(6f6)	Buy now
54	6F5-45570-00 Gear 2 ass'y	Buy now
55	676-45577-00-18 Shim (t:1.8mm) UR	Buy now
55	676-45577-00-19 Shim (T)1.9Mm) UR	Buy now
55	676-45577-00-20 Shim (t:2.0mm) UR	Buy now
55	676-45577-00-21 Shim (T)2.1Mm) UR	Buy now
55	676-45577-00-22 Shim, gear adjust 2 (2.2) UR	Buy now
55	676-45577-00-23 Shim (T)2.3Mm) UR	Buy now
55	676-45577-00-24 Shim, gear adjust 2 (2.4) UR	Buy now
55	676-45577-00-25 Shim (T)2.5Mm) UR	Buy now
56	676-45361-01-94 Cap, lower casing	Buy now
57	93306-20401 Bearing	Buy now
58	93101-20048 Oil seal (20x30x6-648)	Buy now

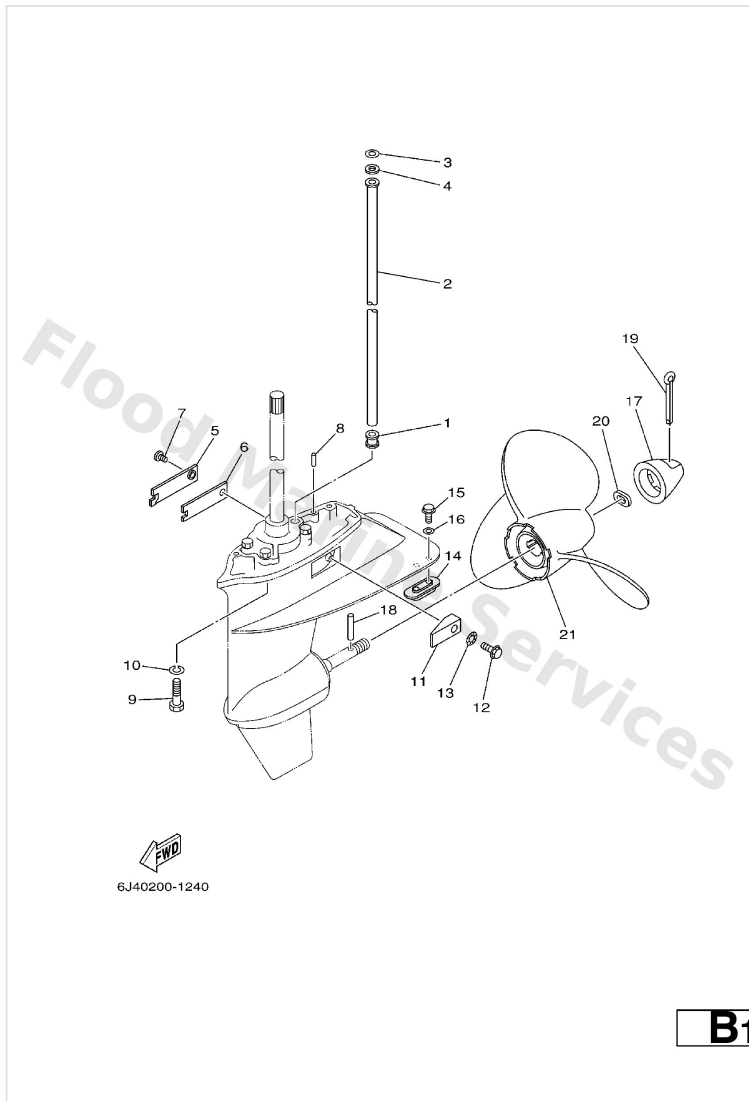
Lower Casing. Drive 3



Ref	Part	
59	93210-57M00 O-ring (676)	Buy now
60	676-44150-00 Shift cam assembly S	Buy now
60	676-44150-10 Shift cam assembly L	Buy now
60	676-44150-20 23 - Y	Buy now
61	650-45321-00 Plate	Buy now
62	97095-06010 Bolt	Buy now
63	650-44147-00 Boot, shift rod	Buy now

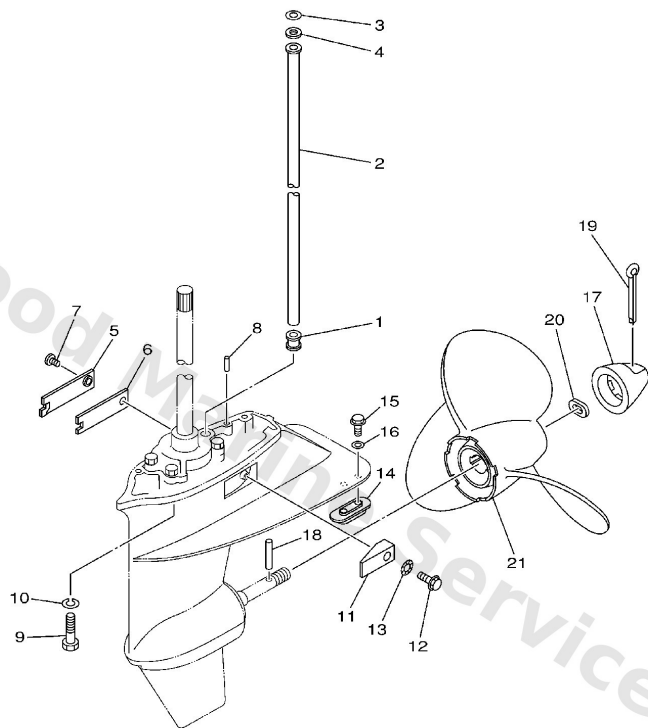
A4

Lower Casing. Drive 4



Ref	Part	
1	663-44367-00 Damper, water seal 3	Buy now
2	676-44361-00 Tube, water 1 S	Buy now
2	676-44361-10 Tube, water 1 L	Buy now
2	676-44361-20 Tube, Water Y	Buy now
3	90202-12060 Washer, plate(663)	Buy now
4	90430-12072 Gasket	Buy now
5	6F5-45214-00 Cover, water inlet 1	Buy now
6	6F5-45252-00 Seat	Buy now
7	90152-06M06 Screw, countersunk	Buy now
8	93606-12019 Pin, dowel (614)	Buy now
9	97075-08030 Bolt, hexagon (fj1) S/L	Buy now
10	92995-08100 Ybs67-8 washer, spring S/L	Buy now
11	6F5-45251-02 Anode	Buy now
12	90105-06M21 Bolt (6f5)	Buy now
13	92990-06300 Washer, tooth	Buy now

Lower Casing. Drive 4

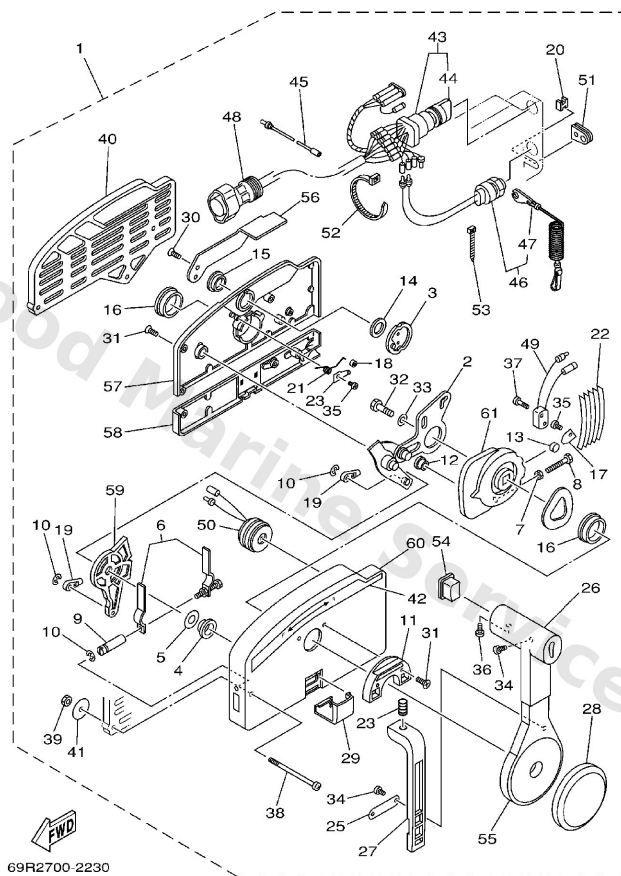



6J40200-1240

B1

Ref	Part	
14	6E0-45251-12 Anode	Buy now
15	95895-06016 Bolt, flange deep recess	Buy now
17	676-45616-01 Nut, propeller	Buy now
18	6F6-45614-00 Pin, drive	Buy now
19	91490-40040 Pin, cotter	Buy now
20	90206-16M03 Washer, wave	Buy now
21	676-45941-62-EL Propeller (3x11-1/2 x11 -h) UR	Buy now
21	676-45943-62-EL Propeller (3x11-1/2 x12 -h) UR	Buy now
21	676-45945-62-EL Propeller (3x11-3/4 x10 -h) UR	Buy now
21	676-45947-62-EL Propeller (3x11-3/4 x8-3/4 -h) UR	Buy now
21	676-45949-62-EL Propeller (3X11-1/2"X13-1/2"-H) UR	Buy now
21	676-45952-62-EL Propeller (3x11-1/2 x13 -h) UR	Buy now
21	676-45956-61-EL Propeller (al 3x11-3/4"x7-1/2" UR	Buy now

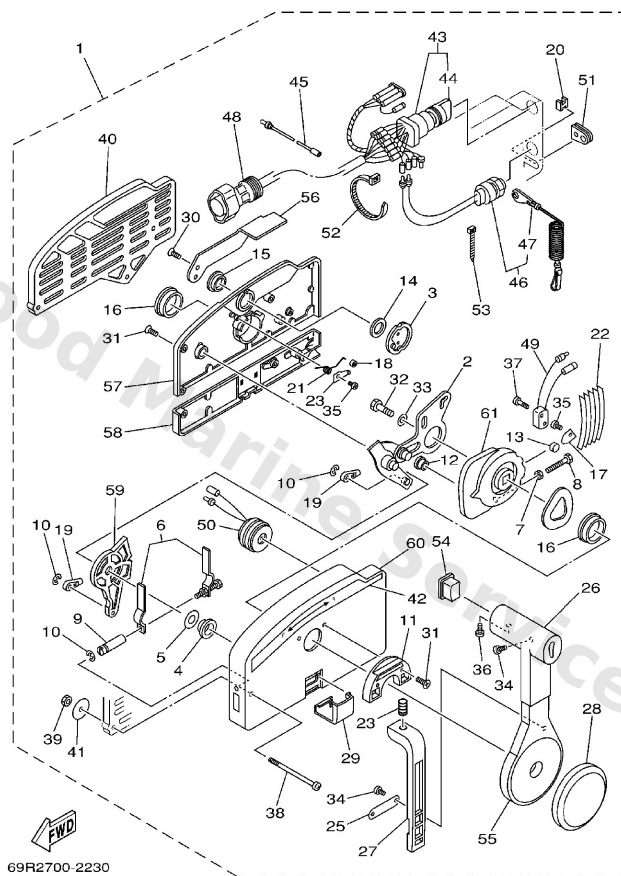
Remote Control Assy



B6

Ref	Part	
1	703-48230-15 Remote control assembly (7p) AP	Buy now
2	703-48261-11 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

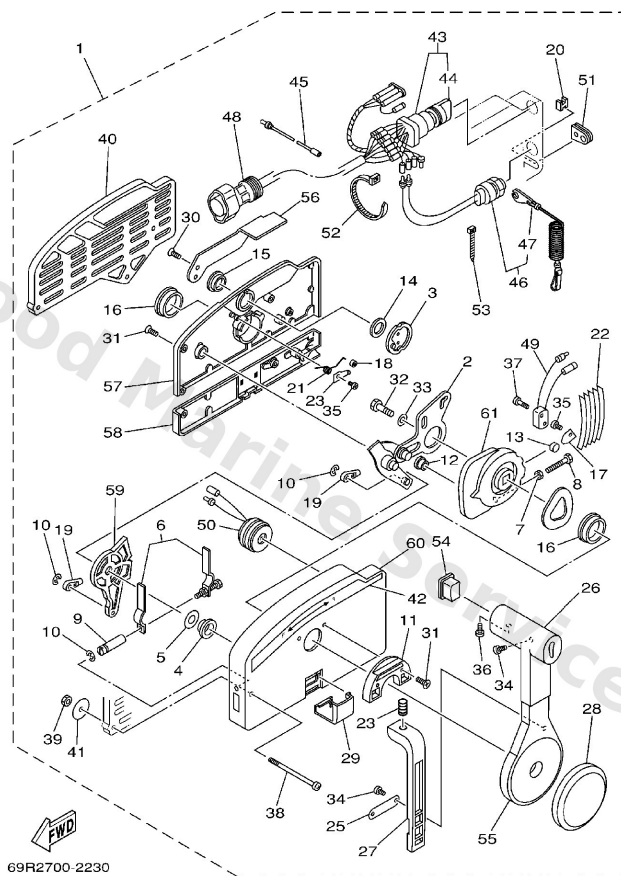
Remote Control Assy



B6

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-48226-00 Plate, stopper	Buy now
26	703-48222-00 Grip, control lever SINGLE	Buy now
27	703-48223-00 Lock, neutral	Buy now
28	703-48225-00 Cover	Buy now
29	703-48219-00 Cover, lead	Buy now
30	703-48281-00 Screw, flat head	Buy now

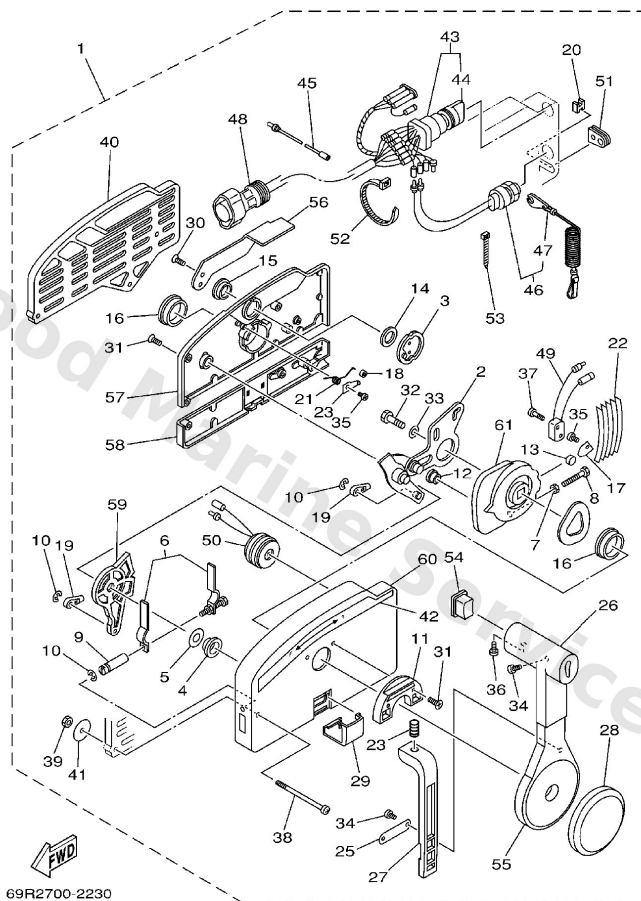
Remote Control Assy



B6

Ref	Part	
31	703-48282-00 Screw	Buy now
32	97380-08030 Bolt, hexagon (fj1)	Buy now
33	92990-08600 Washer, plain (663)	Buy now
34	98580-04010 Screw, pan head (e56)	Buy now
35	98580-04006 Screw, pan head (7h3)	Buy now
36	98580-05010 Screw, pan head(62x)	Buy now
37	98580-03015 Screw, pan head (n151)	Buy now
38	703-48291-10 Screw	Buy now
39	95380-06600 Nut(661)	Buy now
40	703-48293-10 Spacer, remote control SINGLE	Buy now
41	701-48287-00 Washer 1	Buy now
42	703-48215-00 Graphic	Buy now
43	703-82510-33 Main switch assembly	Buy now
44	703-82577-00 Cap, key	Buy now
45	703-82531-00 Wire, lead	Buy now

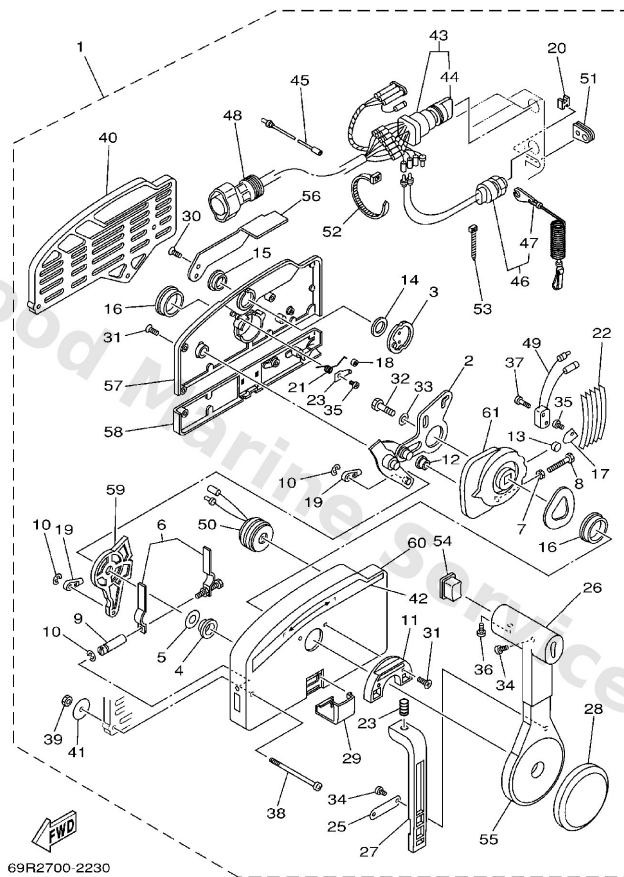
Remote Control Assy



B6

Ref	Part	
46	688-82575-01 Engine stop switch assembly	Buy now
47	682-82556-00 Lanyard, stop switch	Buy now
48	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	703-82540-00 Neutral switch assembly	Buy now
50	703-83383-02 Buzzer	Buy now
51	703-48284-00 Grommet	Buy now
52	703-82591-00 Band	Buy now
53	703-82592-00 Band	Buy now
54	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-48221-00 Grip	Buy now
56	703-48152-00 Knob, free accel	Buy now
57	703-48212-00 Rear housing	Buy now
58	703-48213-00 Back, panel	Buy now
59	703-48271-00 Arm, shift	Buy now
60	703-48211-01 Housing,1	Buy now

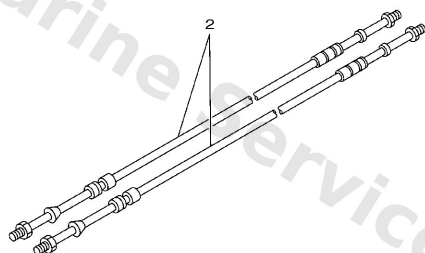
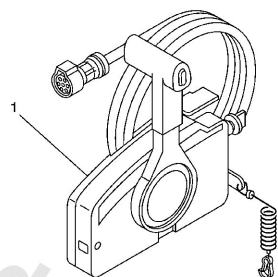
Remote Control Assy



B6

Ref	Part	
61	703-48232-00 Drive gear	Buy now

Remote Control Box

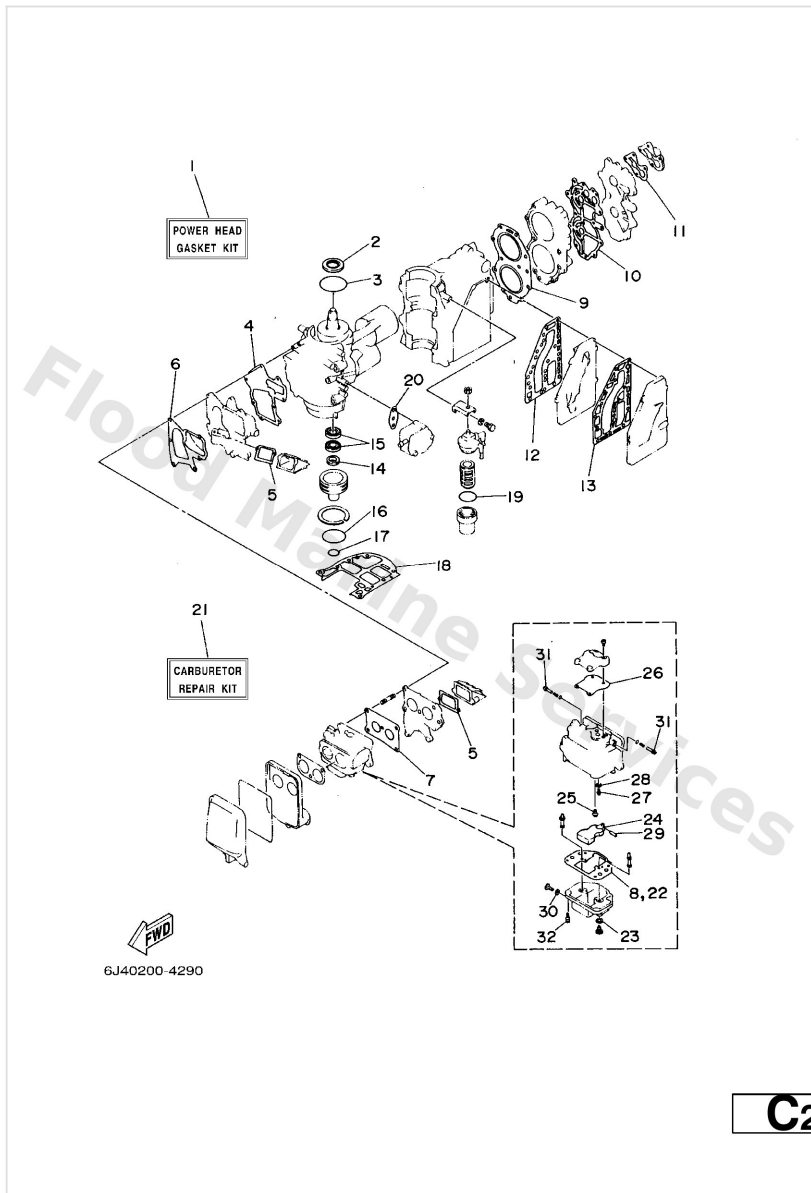


67M0100-8280

B5

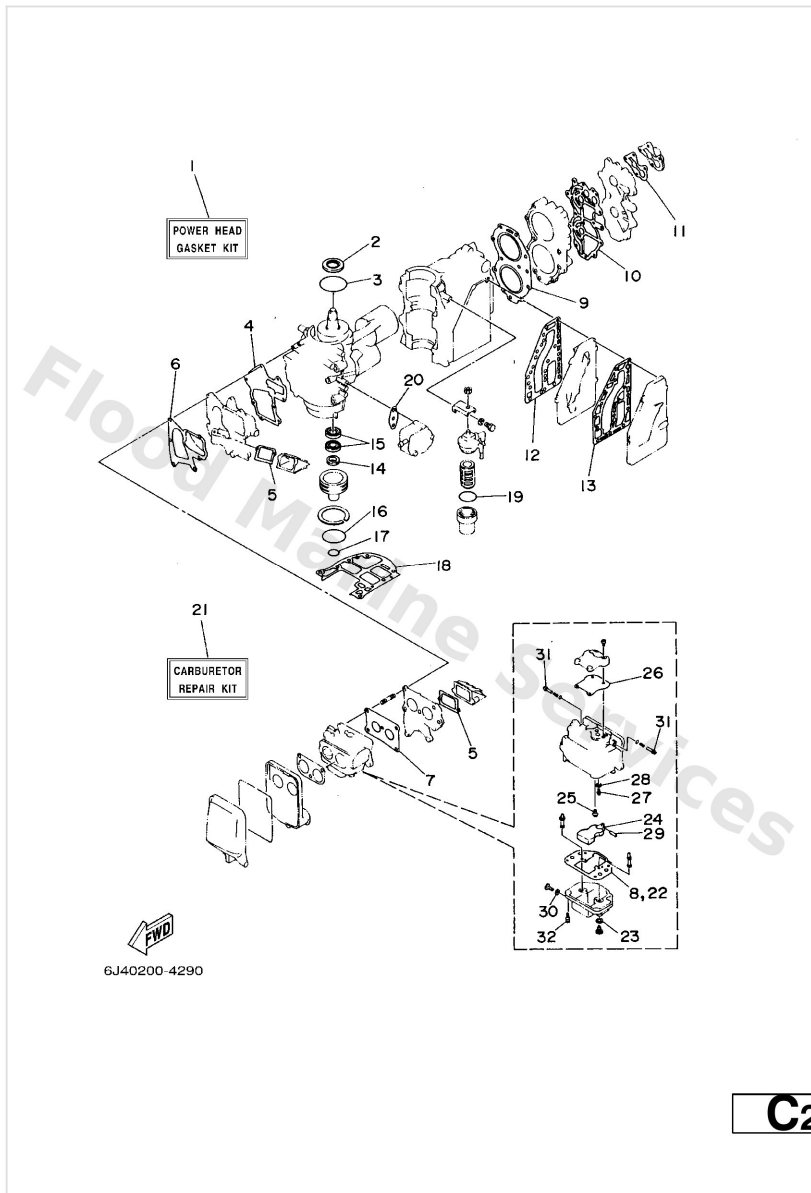
Ref	Part	
1	703-48230-15 Remote control assembly (7p) AP	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



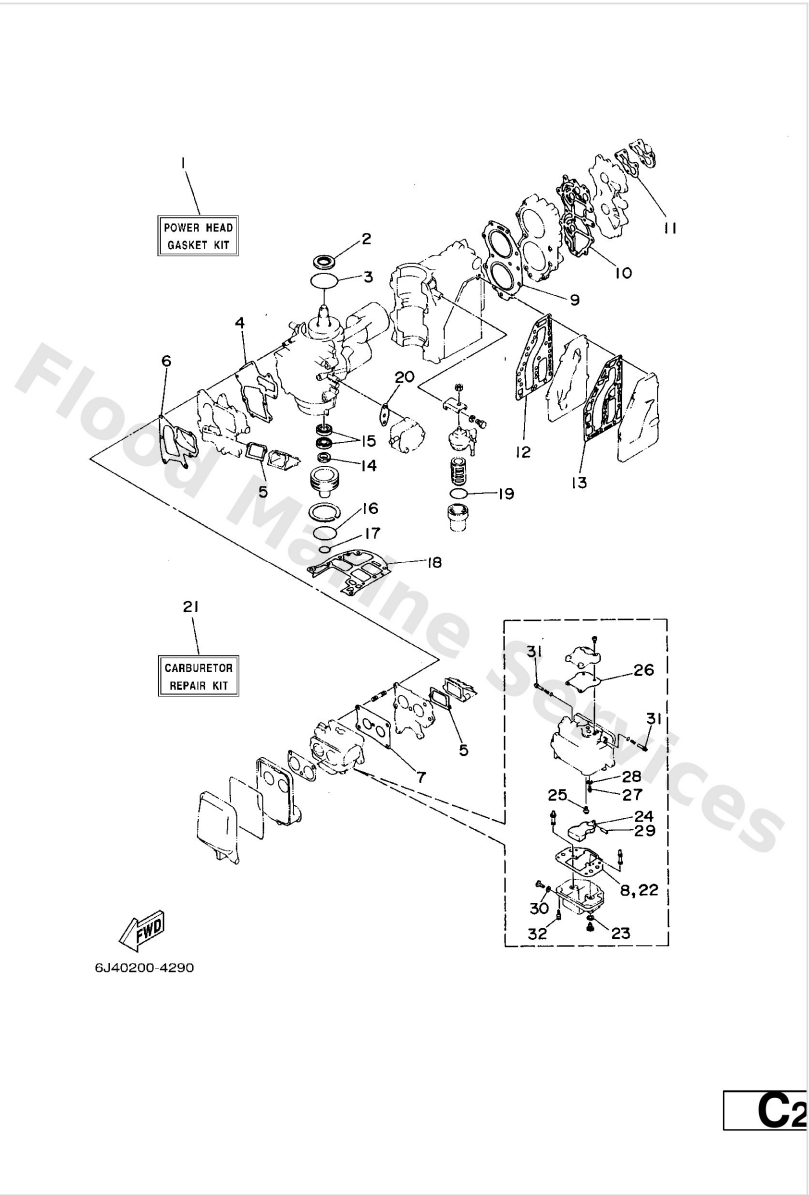
Ref	Part	
1	6F6-W0001-02 Power head gasket kit	Buy now
2	93102-35M18 Oil seal (6f5)	Buy now
3	93210-75M51 O-ring (6f5)	Buy now
4	6F5-13646-A2 Gasket, manifold 2	Buy now
5	6F5-13621-A1 Gasket, valve seat	Buy now
6	6F5-13645-A1 Gasket, manifold 1	Buy now
7	6F5-14198-A1 Gasket	Buy now
8	6F5-14384-00 Gasket, float chamber	Buy now
9	6F5-11181-A1 Gasket, cylinder head 1	Buy now
10	6F6-11193-A1 Gasket, head cover 1	Buy now
11	6E9-12414-A1 Gasket, cover	Buy now
12	6F5-41112-A0 Gasket, exhaust inner cover	Buy now
13	6F5-41114-A0 Gasket, exhaust outer cover	Buy now
14	93104-16M01 Oil seal(6a8)	Buy now
15	93101-30M33 Oil seal(6f5)	Buy now

Repair Kit 1



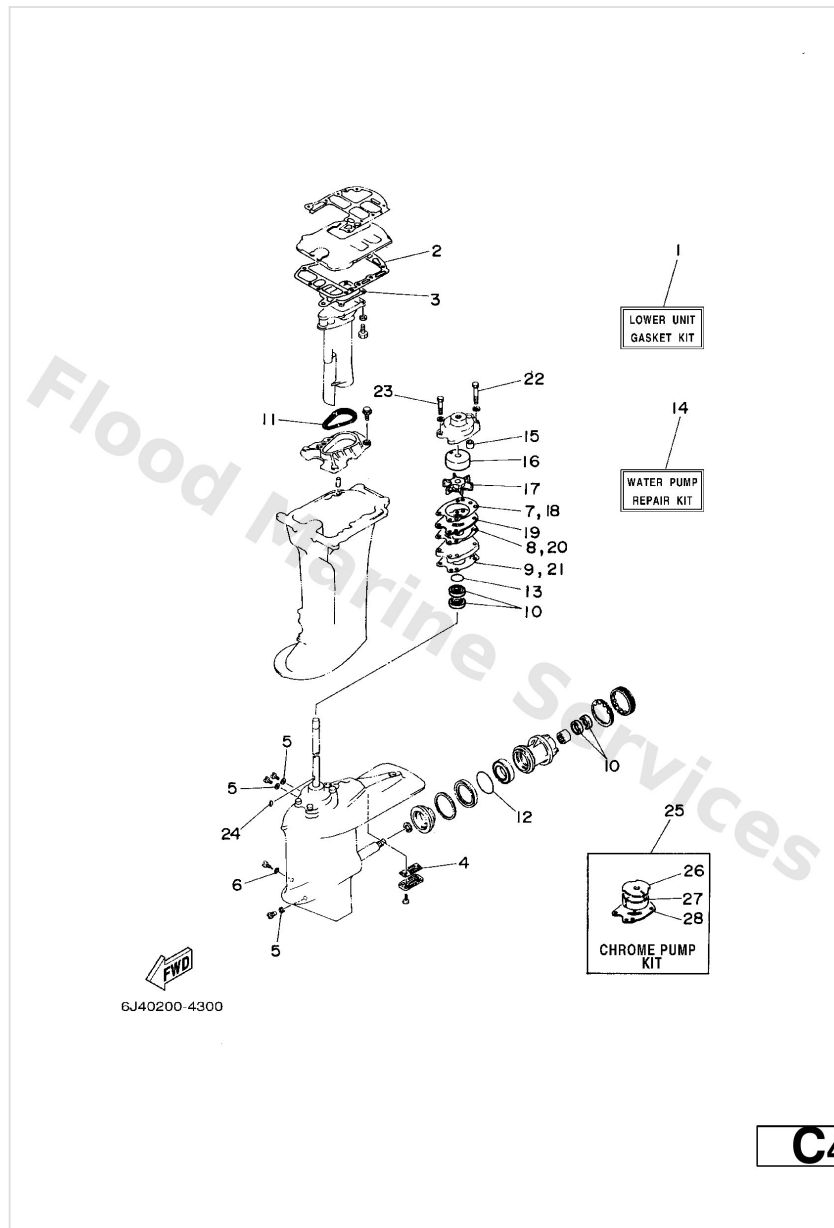
Ref	Part	
16	93210-65M50 O-ring	Buy now
17	93210-22M02 O-ring (676)	Buy now
18	6F5-45113-A0 Gasket, upper casing	Buy now
19	93210-32738 O-ring(1wg)	Buy now
20	650-24431-A0 Gasket,fuel pump	Buy now
21	6F6-W0093-00 Carburetor repair set	Buy now
23	1J2-14398-00 Packing	Buy now
24	6F6-14385-00 Float	Buy now
25	98980-04006 Screw, bind(6I2)	Buy now
26	6F5-14398-00 Gasket, cover	Buy now
27	6F5-14390-21 Needle valve assembly	Buy now
28	367-14195-00 Washer, valve seat	Buy now
29	6E5-14386-01 Pin, float	Buy now
30	6E5-14398-00 Gasket	Buy now
31	6F5-14323-01 Screw, air adjusting	Buy now

Repair Kit 1



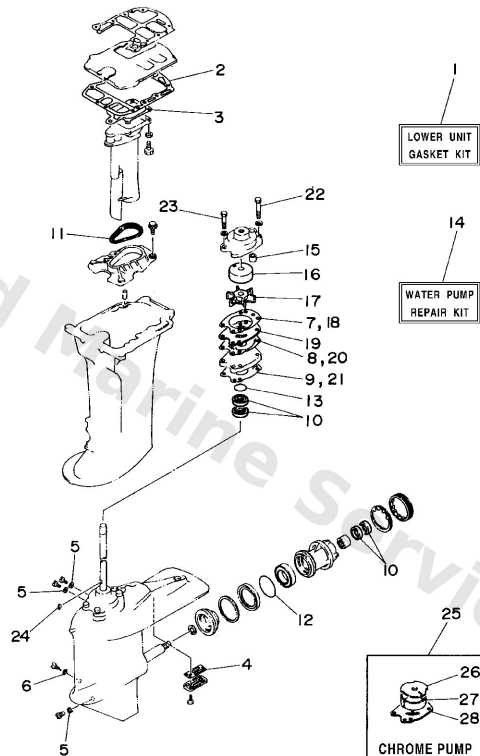
Ref	Part	
32	97603-05117 Screw panhead (669)	Buy now

Repair Kit 2



Ref	Part	
1	6H9-W0001-22 Lower unit gasket kit 40J	Buy now
2	676-45114-A1 Gasket, upper casing	Buy now
3	676-41133-A1 Gasket, exhaust manifold 1	Buy now
4	679-45315-A1 Packing, lower casing	Buy now
5	90430-08020 Gasket	Buy now
6	90430-06M03 Gasket (6f5)	Buy now
7	676-44315-A1 Gasket, water pump	Buy now
8	676-44324-A1 Gasket, cartridge	Buy now
9	679-44316-A1 21 -	Buy now
10	93101-22M00 Oil seal (22x36x6-663)	Buy now
11	676-45127-00 Seal 1	Buy now
12	93210-66M98 O-ring(6h4)	Buy now
13	93210-41042 O-ring (132)	Buy now
14	679-W0078-01 Water Pump Repair Kit 40J	Buy now
15	663-44366-00 Damper, water seal 2	Buy now

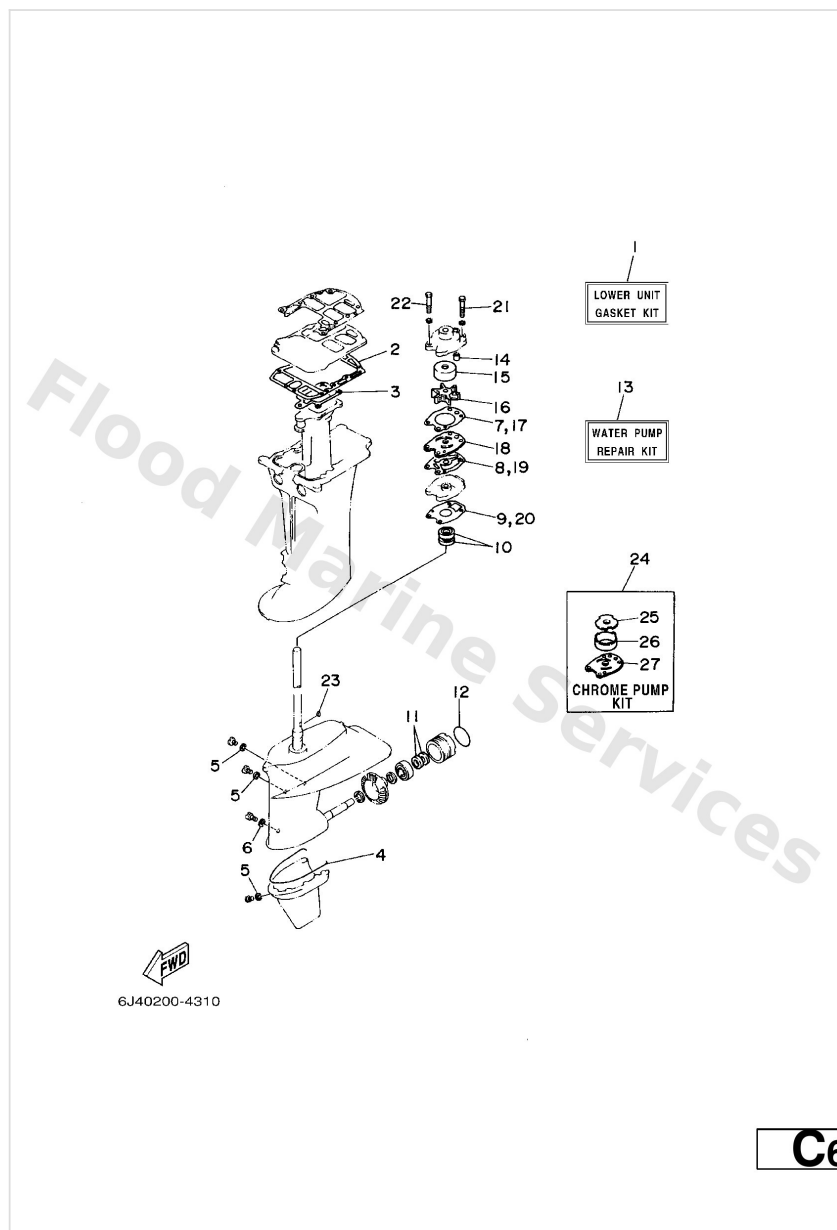
Repair Kit 2



C4

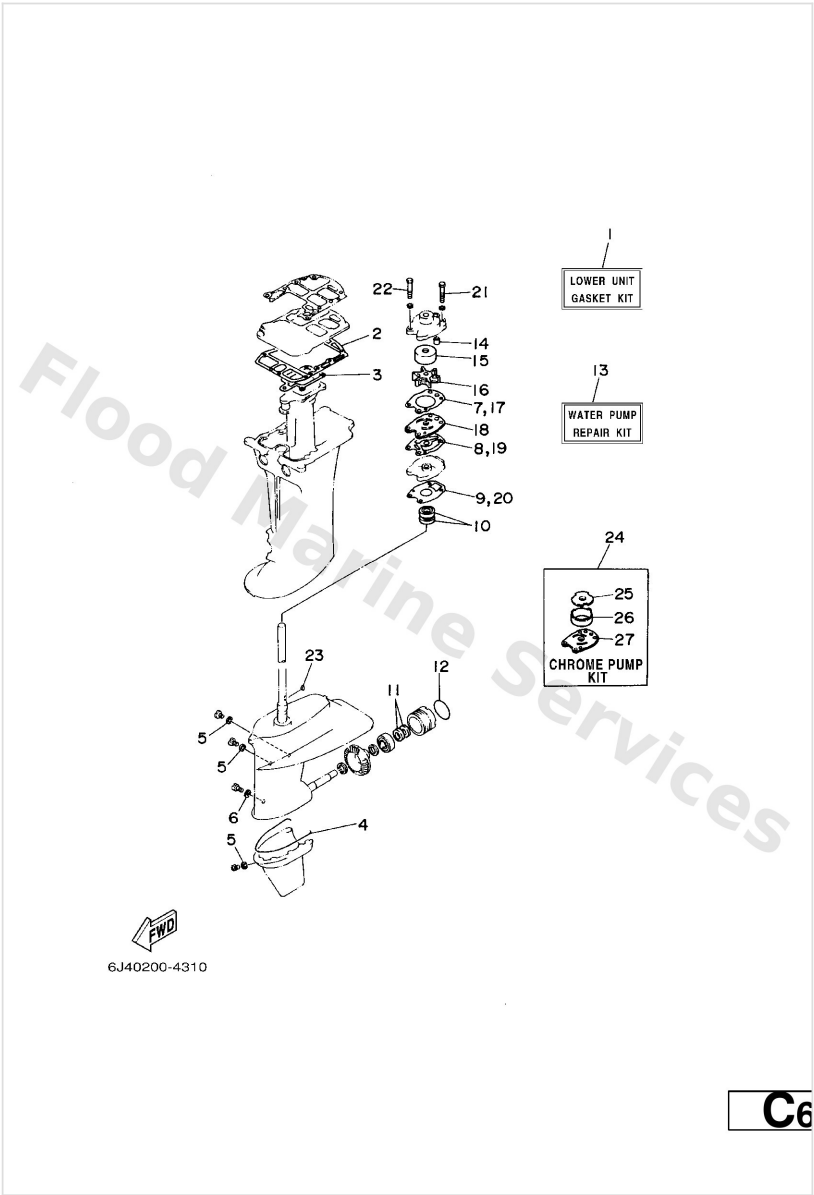
Ref	Part	
16	676-44322-00 Insert, cartridge	Buy now
17	6F5-44352-00 Impeller	Buy now
19	676-44323-00 Outer plate, cartridge	Buy now
22	97095-08055 Bolt, hexagon	Buy now
23	97095-08045 Bolt, hexagon	Buy now
24	90280-04M00 Key, woodruff (676)	Buy now
25	676-W0078-0A Water pump repair kit (cr) 40J	Buy now
26	676-44321-40 Inner plate, cartridge	Buy now
27	676-44322-40 Insert, cartridge	Buy now
28	676-44323-40 Outer plate, cartridge	Buy now

Repair Kit 3



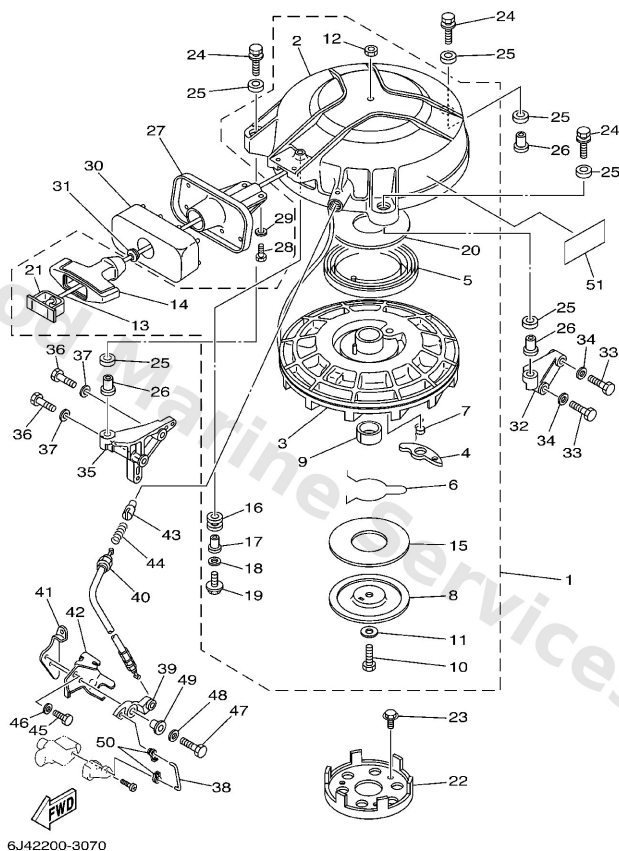
Ref	Part	
1	6F5-W0001-C0 Gasket kit, lower unit (E)40G	Buy now
2	676-45114-A1 Gasket, upper casing	Buy now
3	676-41133-A1 Gasket, exhaust manifold 1	Buy now
4	676-45314-00 Seal, lower casing	Buy now
5	90430-08020 Gasket	Buy now
6	90430-06M03 Gasket (6f5)	Buy now
7	676-44315-A1 Gasket, water pump	Buy now
8	676-44324-A1 Gasket, cartridge	Buy now
9	676-44316-A1 Gasket, water pump	Buy now
10	93101-22M00 Oil seal (22x36x6-663)	Buy now
11	93101-20048 Oil seal (20x30x6-648)	Buy now
12	93210-57M00 O-ring (676)	Buy now
13	6F5-W0078-A0 Water pump repair kit (E)40G	Buy now
14	663-44366-00 Damper, water seal 2	Buy now
15	676-44322-00 Insert, cartridge	Buy now

Repair Kit 3



Ref	Part	
16	6F5-44352-00 Impeller	Buy now
18	676-44323-00 Outer plate, cartridge	Buy now
20	679-44316-A1 21 –	Buy now
21	97095-08055 Bolt, hexagon	Buy now
22	97095-08045 Bolt, hexagon	Buy now
23	90280-04M00 Key, woodruff (676)	Buy now
24	676-W0078-0A Water pump repair kit (cr) (E)40G	Buy now
25	676-44321-40 Inner plate, cartridge	Buy now
26	676-44322-40 Insert, cartridge	Buy now
27	676-44323-40 Outer plate, cartridge	Buy now

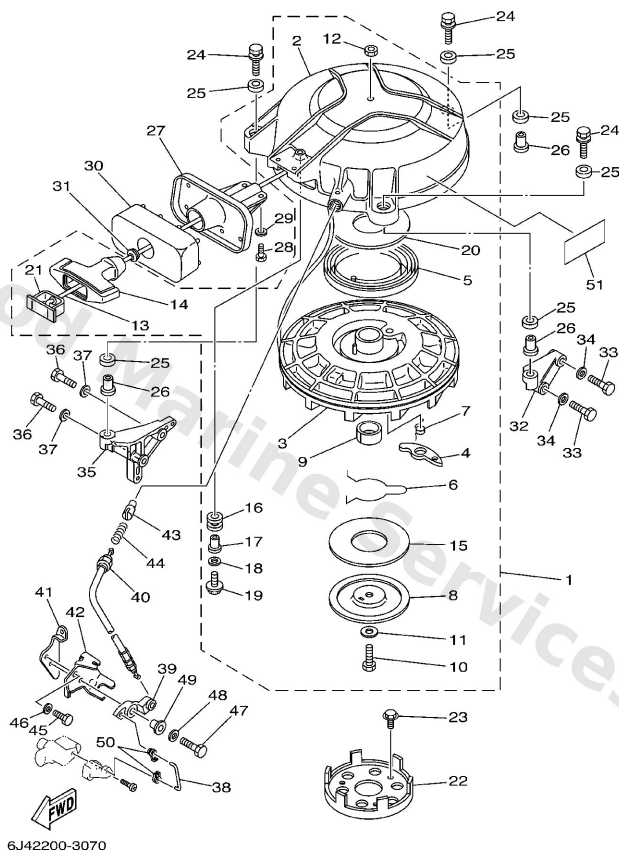
Starter



B7

Ref	Part	
1	6F5-W1571-02 Starter assembly	Buy now
2	6F5-15711-01 Case Starter	Buy now
3	6F5-15714-03 Drum, sheave	Buy now
4	6F5-15741-01 Pawl, drive	Buy now
5	6F5-15713-00 Spring, starter	Buy now
6	6F5-15715-00 Spring, drive plate	Buy now
7	6F5-15734-01 Spring, return	Buy now
8	6F5-15716-01 Drive, plate	Buy now
9	6F5-15754-00 Bushing 2	Buy now
10	97013-08030 Bolt	Buy now
11	6F5-15726-01 Washer, lock	Buy now
12	95303-08700 Nut(661)	Buy now
13	* item_description	Buy now
14	689-15755-01 Handle, starter	Buy now
15	6F5-15764-00 Collar	Buy now

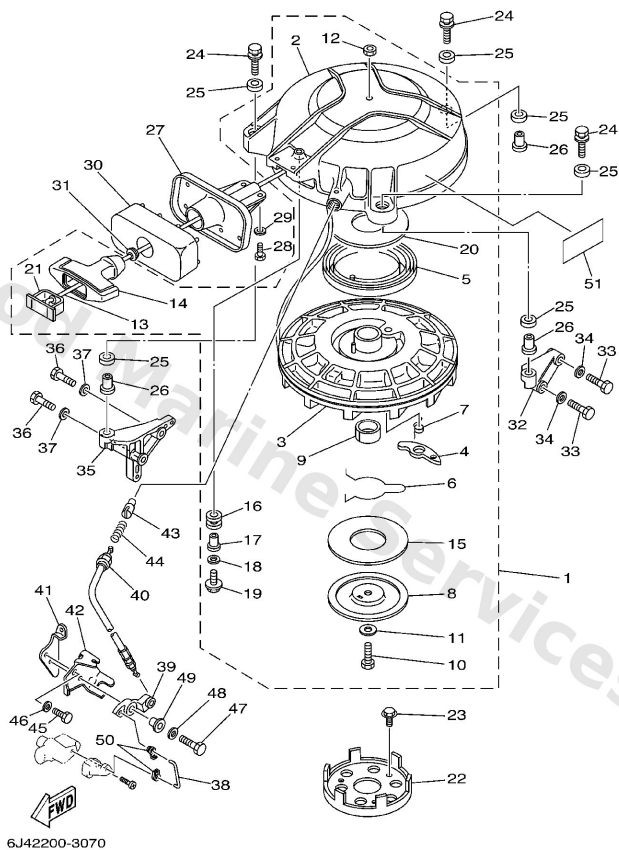
Starter



B7

Ref	Part	
16	6F5-15752-00 Roller, wire	Buy now
17	6F5-15753-00 Bushing 1	Buy now
18	6F5-15791-00 Washer, lock	Buy now
19	6F5-15768-00 Bolt	Buy now
20	6F5-15739-00 Washer, thrust 2	Buy now
21	6F5-15779-02 Cover	Buy now
22	6F5-15723-01 Pully, starter	Buy now
23	90105-08M10 Bolt (6a0)	Buy now
24	90119-08M10 Bolt, with washer	Buy now
25	90385-12M04 Bushing (6f5)	Buy now
26	90387-08M05 Collar (663)	Buy now
27	6A0-15758-01-94 Guide, rope	Buy now
28	97095-06016 Bolt, hexagon deep recess	Buy now
29	92995-06600 Washer, plain (646)	Buy now
30	6A0-15762-00 Seal, rubber 2	Buy now

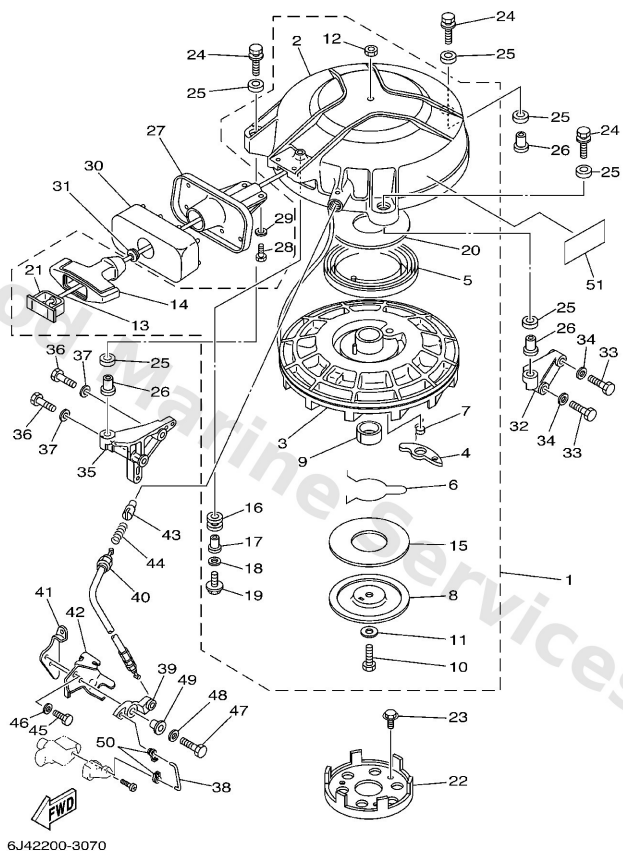
Starter



B7

Ref	Part	
30	6A0-15762-10 Seal, Rubber 2 40GWH-FOR YEMEN	Buy now
31	6A0-15789-00 Damper	Buy now
32	6F5-15771-00-94 Stay 1	Buy now
33	97013-08035 Bolt	Buy now
34	92903-08600 Washer, plain (663)	Buy now
35	6F5-15772-00-94 Stay 2	Buy now
38	6F5-15747-00 Link	Buy now
39	6F5-15746-00 Arm	Buy now
40	6F5-15770-00 Wire comp.,starter stop	Buy now
41	6F5-15773-00 Stay 3	Buy now
42	6F5-15774-00 Stay 4	Buy now
43	656-15748-00 Plunger, starter stop	Buy now
44	90501-10227 Spring, comprrshion(656)	Buy now
47	97095-06030 Bolt(jf7)	Buy now
49	90387-06M29 Coller (6a0)	Buy now

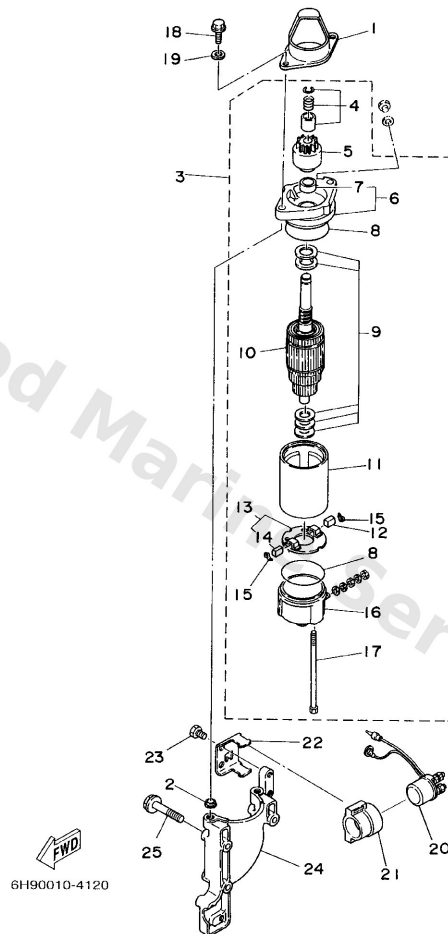
Starter



B7

Ref	Part	
50	661-41262-02 Joint, choke lever	Buy now
51	6F6-14488-00 Label, Caution	Buy now

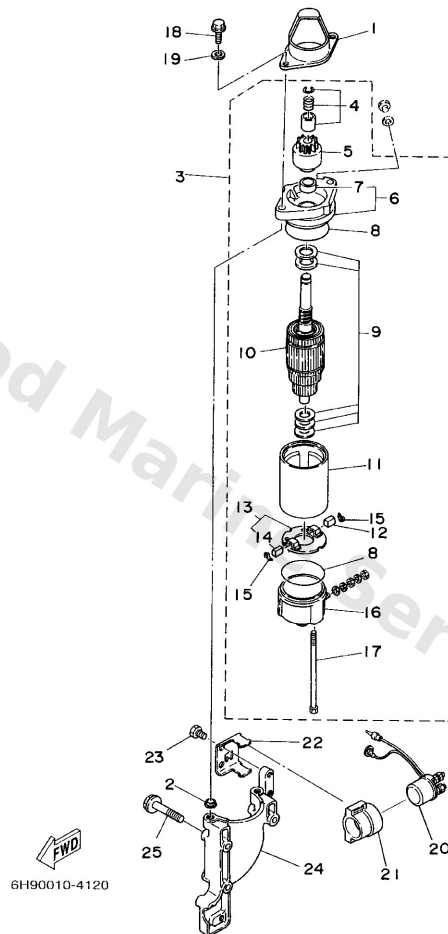
Starting Motor



D1

Ref	Part	
1	6F5-81842-41 Cover	Buy now
2	90387-08M12 Collar(6j4)	Buy now
3	6J4-81800-01 Starting motor assembly	Buy now
4	689-81857-11 Pinion stopper set	Buy now
5	689-81807-12 Pinion assembly	Buy now
6	6F5-81830-11 Front cover assembly	Buy now
7	689-81831-00 Metal, front	Buy now
8	689-81847-11 O-ring	Buy now
9	689-81809-11 Washer kit	Buy now
10	689-81850-12 Armature assembly	Buy now
11	689-81810-11 Stator ass'y	Buy now
12	689-81811-11 Brush 1	Buy now
13	689-81840-11 Brush holder assembly	Buy now
14	689-81812-11 Brush 2	Buy now
15	689-81813-10 Spring, brush	Buy now

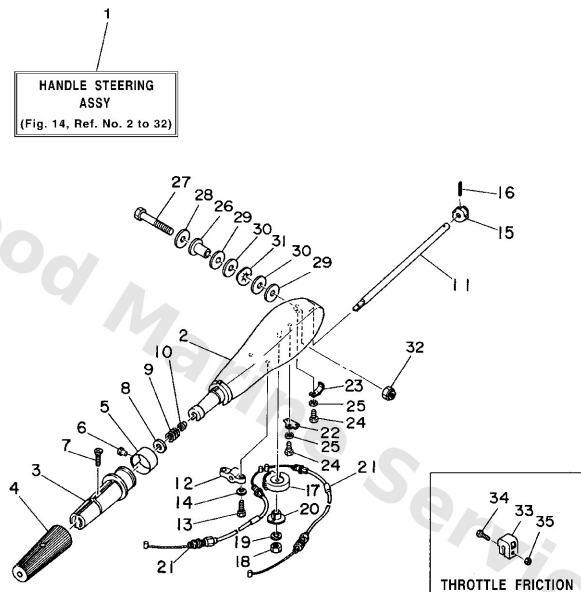
Starting Motor



D1

Ref	Part	
16	689-81820-11 Rear cover ass'y	Buy now
17	689-81826-10 Bolt	Buy now
18	90105-08M50 Bolt, washer based(6j4)	Buy now
19	92990-08600 Washer, plain (663)	Buy now
20	6G1-81941-10 Starter relay	Buy now
21	6G1-81952-00 Holder, relay	Buy now
22	6F5-81945-00 Plate, switch fitting	Buy now
23	97095-06012 Bolt(gh1)	Buy now
24	6J4-81820-00 12 -	Buy now
25	90105-08M51 Bolt, washer based(6h9)	Buy now

Steering

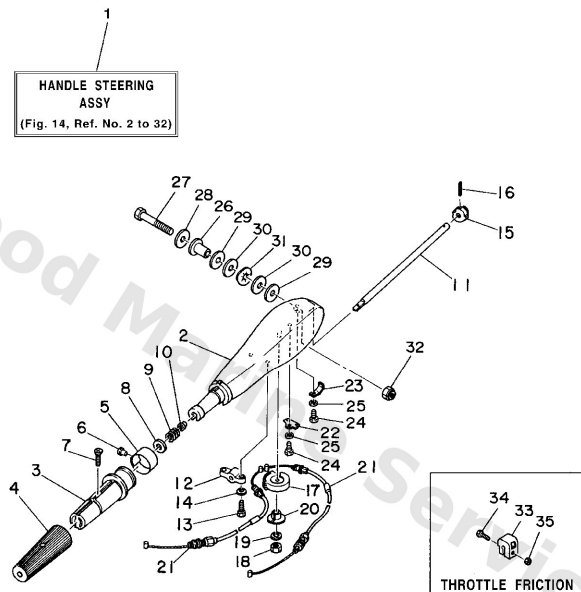


FWD
6J40200-4140

D4

Ref	Part	
3	664-42119-00 Grip, steering handle	Buy now
4	6F6-42177-A0 Rubber, handle	Buy now
5	6F6-42137-10 Indicator, Throttle	Buy now
6	90269-02M09 Rivet(6I5)	Buy now
7	90149-05M13 Screw, countersunk	Buy now
8	92903-10600 Washer, plate	Buy now
9	90501-23215 Spring (655)	Buy now
10	90386-08032 Bushing (650)	Buy now
11	676-42115-00 Shaft, steering handle	Buy now
12	676-42159-00 Stay	Buy now
13	97095-06020 Bolt(7u8)	Buy now
14	92995-06600 Washer, plain (646)	Buy now
16	91690-30025 Pin, spring	Buy now
18	95380-06600 Nut(661)	Buy now
19	92990-06100 Washer(6a1)	Buy now

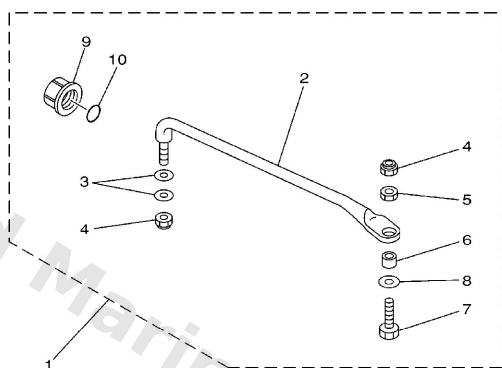
Steering



D4

Ref	Part	
20	90386-08M00 Bushing (676)	Buy now
21	6F5-26311-00 Throttle wire comp.	Buy now
22	676-26391-00 Clip, wire 1	Buy now
23	676-26392-00 Clip, wire 2	Buy now
24	97095-05010 Bolt (682)	Buy now
25	92995-05600 Washer, plain (646)	Buy now
26	90386-12089 Bushing(663)	Buy now
27	90101-12M37 Bolt (676)	Buy now
28	92990-12200 Ybs66-12 washer,plain	Buy now
29	90202-12092 Washer, plate(663)	Buy now
30	90201-12537 Washer, plate(663)	Buy now
31	90206-12054 Washer, wave(663)	Buy now
32	90185-12058 Nut, nylon(663)	Buy now
33	656-42126-01 Piece, friction	Buy now
35	90185-06062 Nut selflocking (656)	Buy now

Steering Guide

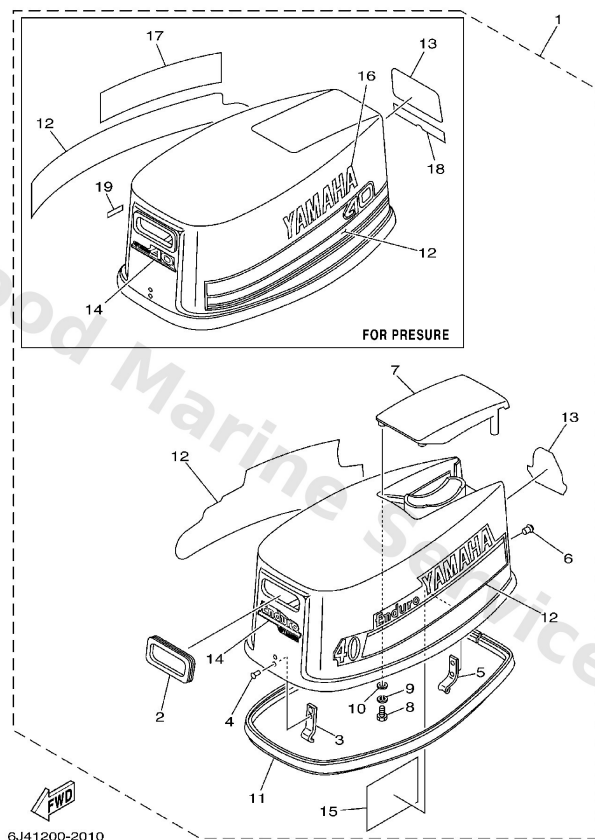


6J83100-2290

B4

Ref	Part	
1	689-61350-02 Steering guide attachment kit AP FOR CHINA	Buy now
2	689-61351-01 Rod, steering	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	6E5-61355-00 Bolt	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

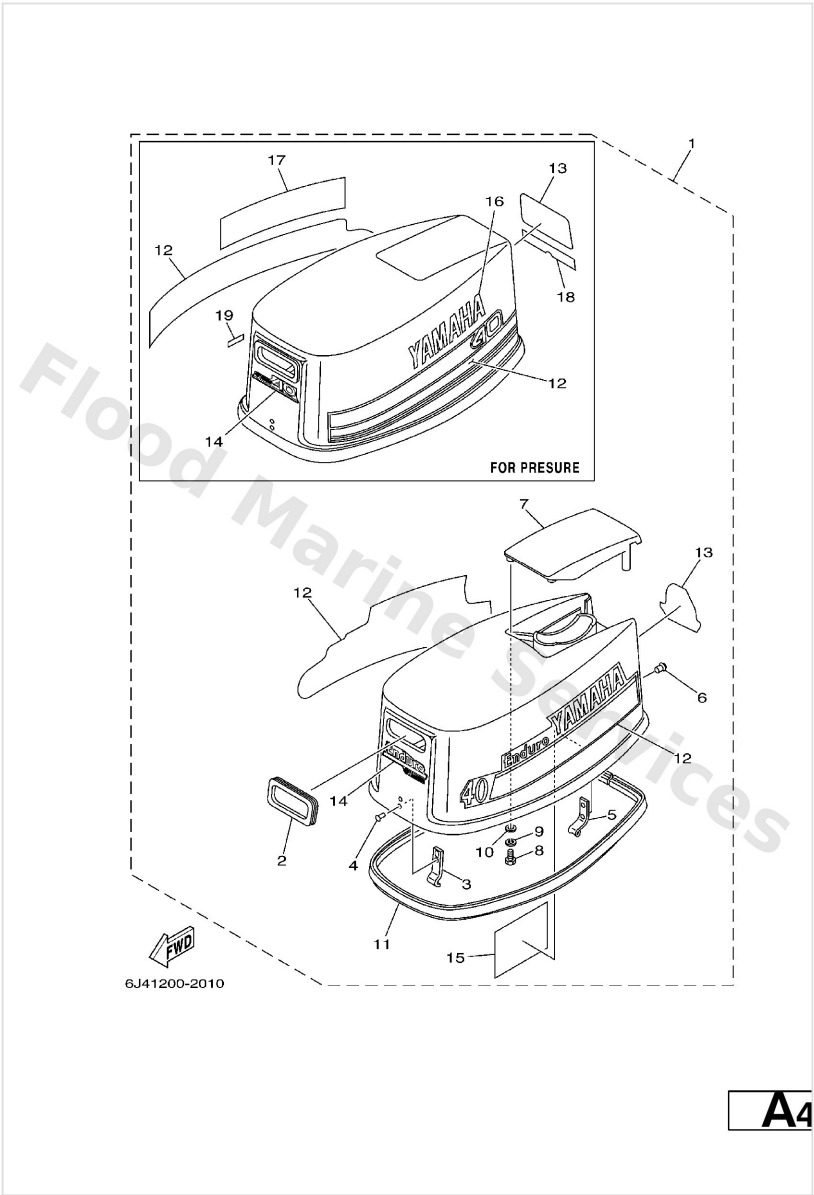
Top Cowling



A4

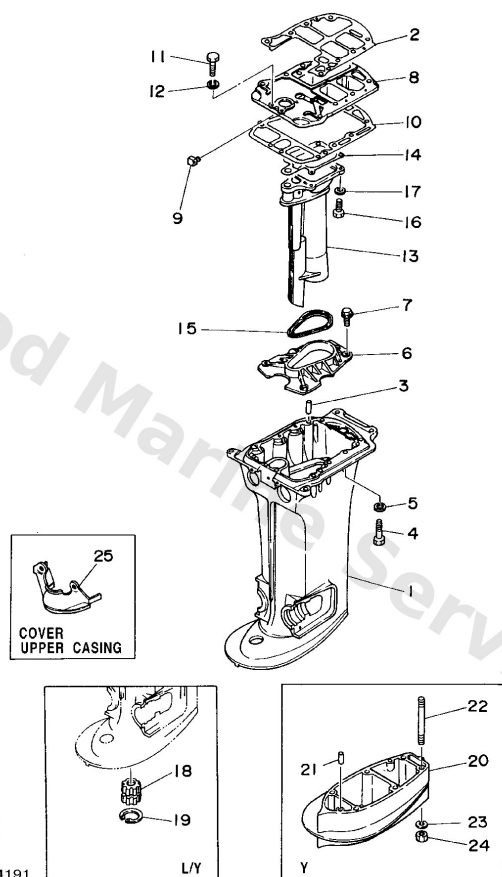
Ref	Part	
1	6J4-42610-G0-4D Top Cowling assembly FOR PRESURE	Buy now
1	6J4-42610-J0-4D Top cowling assembly FOR ENDURO	Buy now
2	6A0-15761-00 Seal 1	Buy now
3	6E9-42651-01 Hook	Buy now
4	90266-04M04 Rivet(6e7)	Buy now
5	6F5-42652-01 Hook	Buy now
6	90266-04M01 Rivet (689)	Buy now
7	6F5-42613-01-4D Molding, Air Duct	Buy now
8	97095-06016 Bolt, hexagon deep recess	Buy now
9	92995-06100 Washer(6a1)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	6F5-42615-00 Seal	Buy now
12	6F5-W0070-K0 Graphic set FOR ENDURO	Buy now
12	6H9-W0070-L0 1- FOR PRESURE	Buy now
13	6J4-42678-20 Graphic, Rear FOR PRESURE	Buy now

Top Cowling



Ref	Part	
13	6J4-42678-H0 Graphic, Rear FOR ENDURO	Buy now
14	69P-42677-H0 Graphic, Front FOR ENDURO	Buy now
14	6J4-42677-30 Graphic, Front FOR PRESURE	Buy now
15	677-13437-08 1- FOR ENDURO	Buy now
16	6R6-42681-10 Mark, Cowling FOR PRESURE	Buy now
17	6R6-42682-10 Mark, Cowling FOR PRESURE	Buy now
18	6R6-4267A-10 Graphic, Rear 2 FOR PRESURE	Buy now
19	6E0-44191-11 Indicator, shift FOR PRESURE	Buy now

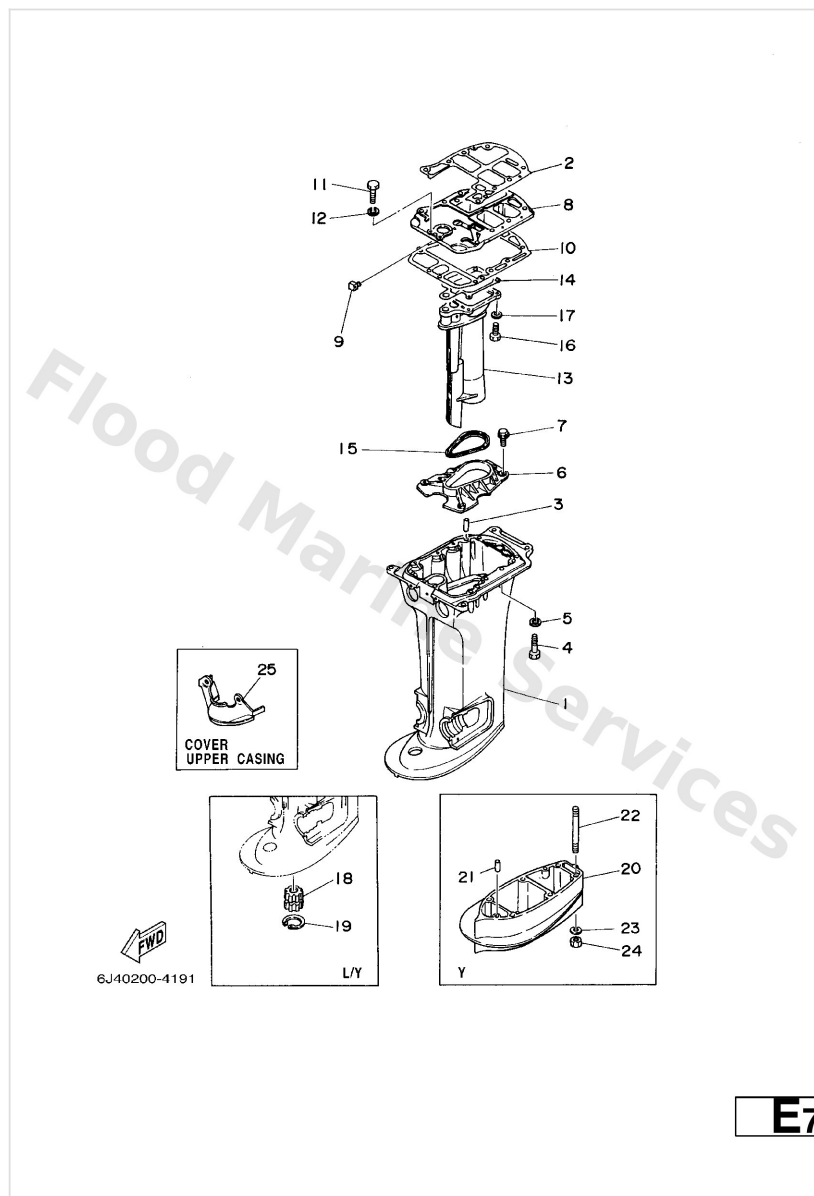
Upper Casing 1



E7

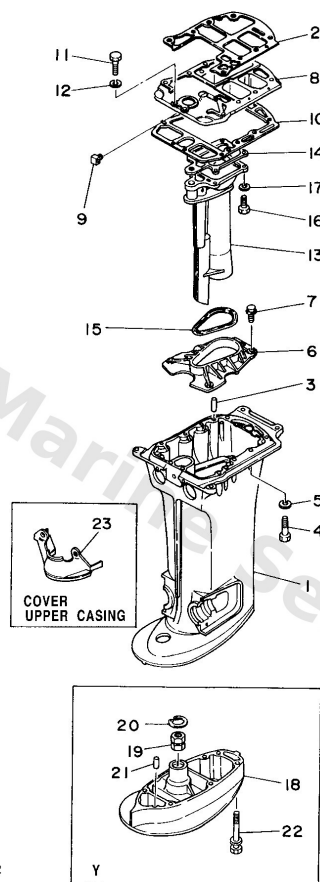
Ref	Part	
1	676-45111-03-4D Casing, upper S	Buy now
1	6H9-45111-11-4D Casing, Upper L/Y	Buy now
2	6F5-45113-A0 Gasket, upper casing	Buy now
3	93606-25M00 Pin, dowel b (676)	Buy now
4	97095-08040 Bolt, hexagon	Buy now
5	92995-08100 Ybs67-8 washer, spring	Buy now
6	6F5-41116-00-5B Protector	Buy now
7	90105-06M01 Bolt (6f5)	Buy now
8	6F5-41137-02-94 Guide, exhaust	Buy now
9	6F5-41141-00 Elbow, Water Mixing	Buy now
10	676-45114-A1 Gasket, upper casing	Buy now
11	97095-06025 Bolt	Buy now
12	92995-06100 Washer(6a1)	Buy now
13	676-41131-01-5B Manifold, ext. 1	Buy now
14	676-41133-A1 Gasket, exhaust manifold 1	Buy now

Upper Casing 1



Ref	Part	
15	676-45127-00 Seal 1	Buy now
16	97095-06020 Bolt(7u8)	Buy now
18	6A0-45318-00 Bushing drive shaft assembly 3 L/Y	Buy now
19	93420-36M01 Circlip (6a0) L/Y	Buy now
20	6A0-45211-20-4D Extension Y	Buy now
21	93606-12019 Pin, dowel (614) Y	Buy now
22	90116-08M12 Bolt, stud (6a0) Y	Buy now
23	92990-08100 Ybs67-8 washer, spring Y	Buy now
24	95380-08600 Nut (661) Y	Buy now
25	676-45151-00-4D Cover, upper casing S	Buy now
25	676-45151-10-4D Capuchon, Fourreau L/Y	Buy now

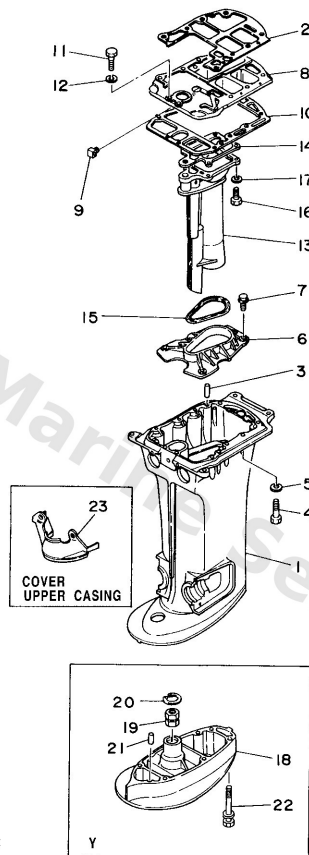
Upper Casing 2



F1

Ref	Part	
1	676-45111-03-4D Casing, upper S	Buy now
1	676-45111-15-4D Casing, Upper L/Y	Buy now
2	6F5-45113-A0 Gasket, upper casing	Buy now
3	93606-25M00 Pin, dowel b (676)	Buy now
4	97095-08040 Bolt, hexagon	Buy now
5	92995-08100 Ybs67-8 washer, spring	Buy now
6	6F5-41116-00-5B Protector	Buy now
7	90105-06M01 Bolt (6f5)	Buy now
8	6F5-41137-02-94 Guide, exhaust	Buy now
9	6F5-41141-00 Elbow, Water Mixing	Buy now
10	676-45114-A1 Gasket, upper casing	Buy now
11	97095-06025 Bolt	Buy now
12	92995-06100 Washer(6a1)	Buy now
13	676-41131-01-5B Manifold, ext. 1	Buy now
14	676-41133-A1 Gasket, exhaust manifold 1	Buy now

Upper Casing 2



F1

Ref	Part	
15	676-45127-00 Seal 1	Buy now
16	97095-06020 Bolt(7u8)	Buy now
18	676-45211-20-4D Extension Y	Buy now
19	679-45318-00 Bushing, drive shaft 3 Y	Buy now
20	93420-30042 Circlip (650) Y	Buy now
21	93606-12019 Pin, dowel (614) Y	Buy now
23	676-45151-00-4D Cover, upper casing S	Buy now
23	676-45151-10-4D Capuchon, Fourreau L/Y	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.