



Yamaha 40HM 1985

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

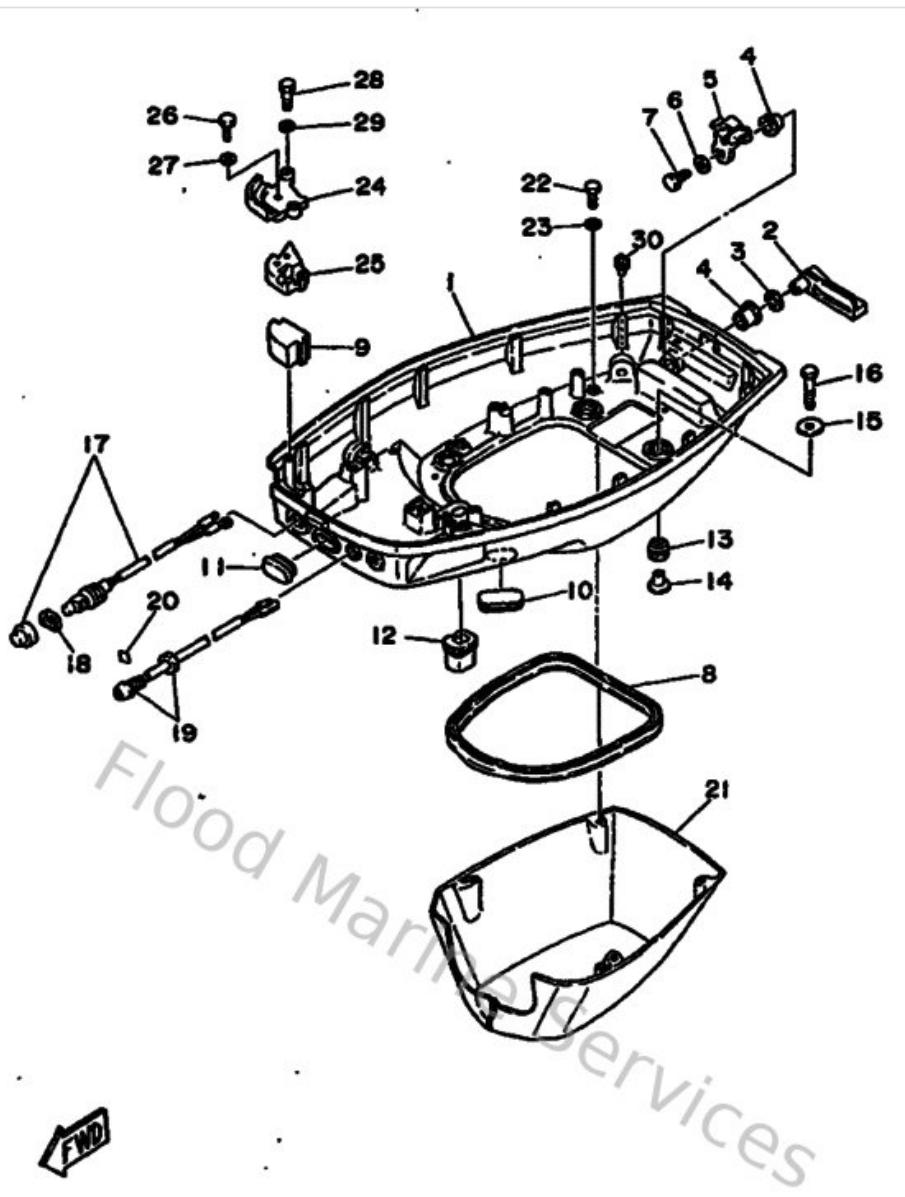
Authorised Yamaha Dealers



Contents

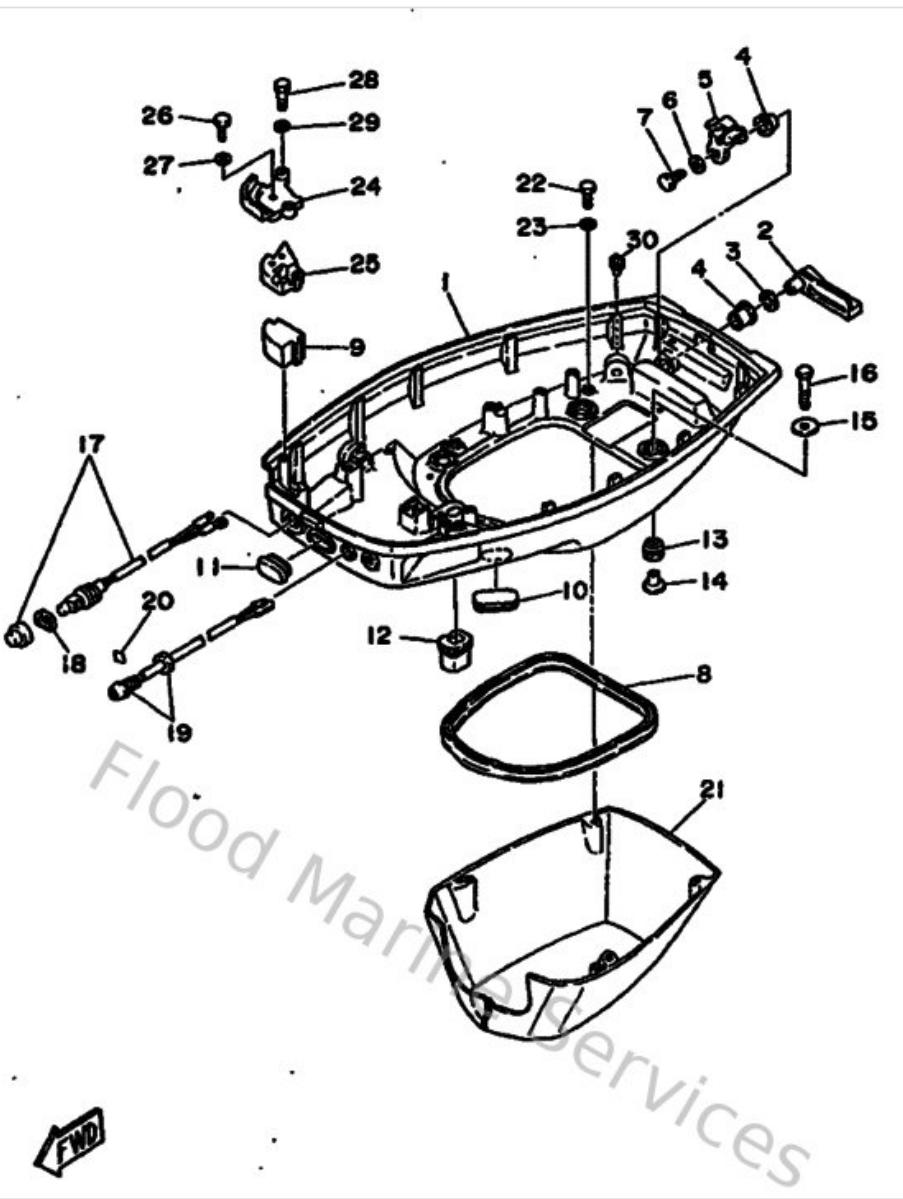
Bottom Cowling	3
Bracket 1	5
Bracket 2	8
Carburetor	10
Control	13
Crankshaft & Piston	16
Cylinder & Crankcase	18
Electric Motor	20
Electric Parts	22
Fuel 1	25
Fuel 2	28
Intake	30
Lower Casing & Drive 1	32
Lower Casing & Drive 2	37
Magneto	39
Optional Parts 1	41
Optional Parts 2	42
Optional Parts 3	44
Optional Parts 4	46
Optional Parts 5	47
Remote Control	49
Remote Control Assy 1	50
Repair Kit	53
Starter	57
Steering	60
Steering Guide	62
Top Cowling	64
Upper Casing	65

Bottom Cowling



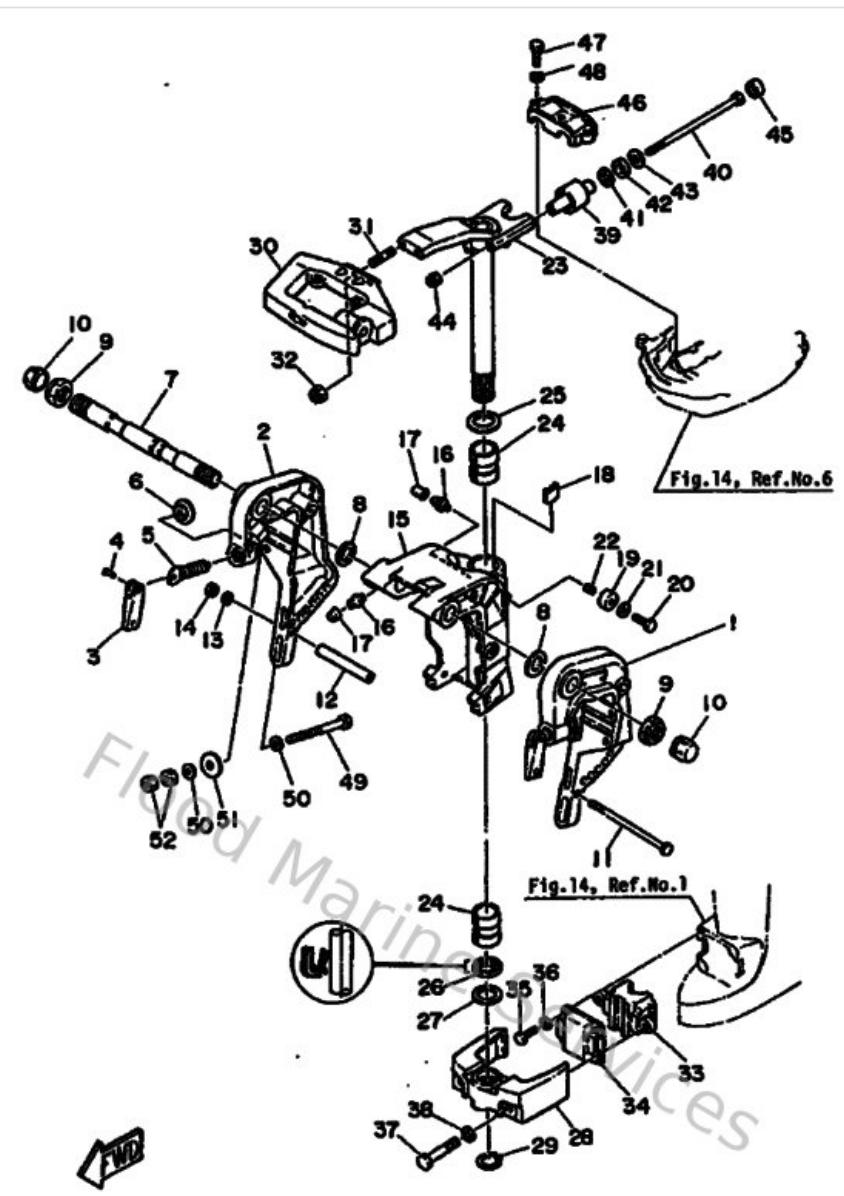
Ref	Part	
2	6H4428150000 Lever, clamp 1	Buy now
3	902061205200 Washer, wave (666)	Buy now
4	903861206900 Bush(666)	Buy now
5	6H4428160000 Lever, clamp 2	Buy now
6	902010606800 Washer,plate (6k8)	Buy now
7	973130601000 Bolt	Buy now
8	6H4427160000 Rubber seal 1	Buy now
9	6H4427240000 Grommet	Buy now
10	6H4427260000 Grommet	Buy now
11	6H3427270000 Grommet	Buy now
12	682427270000 Grommet	Buy now
13	9048009M2100 Grommet (6e9)	Buy now
14	9038706M4100 Coller (6e9)	Buy now
15	902010641600 Washer, plate(663)	Buy now
16	970800603000 Bolt(jf7)	Buy now

Bottom Cowling



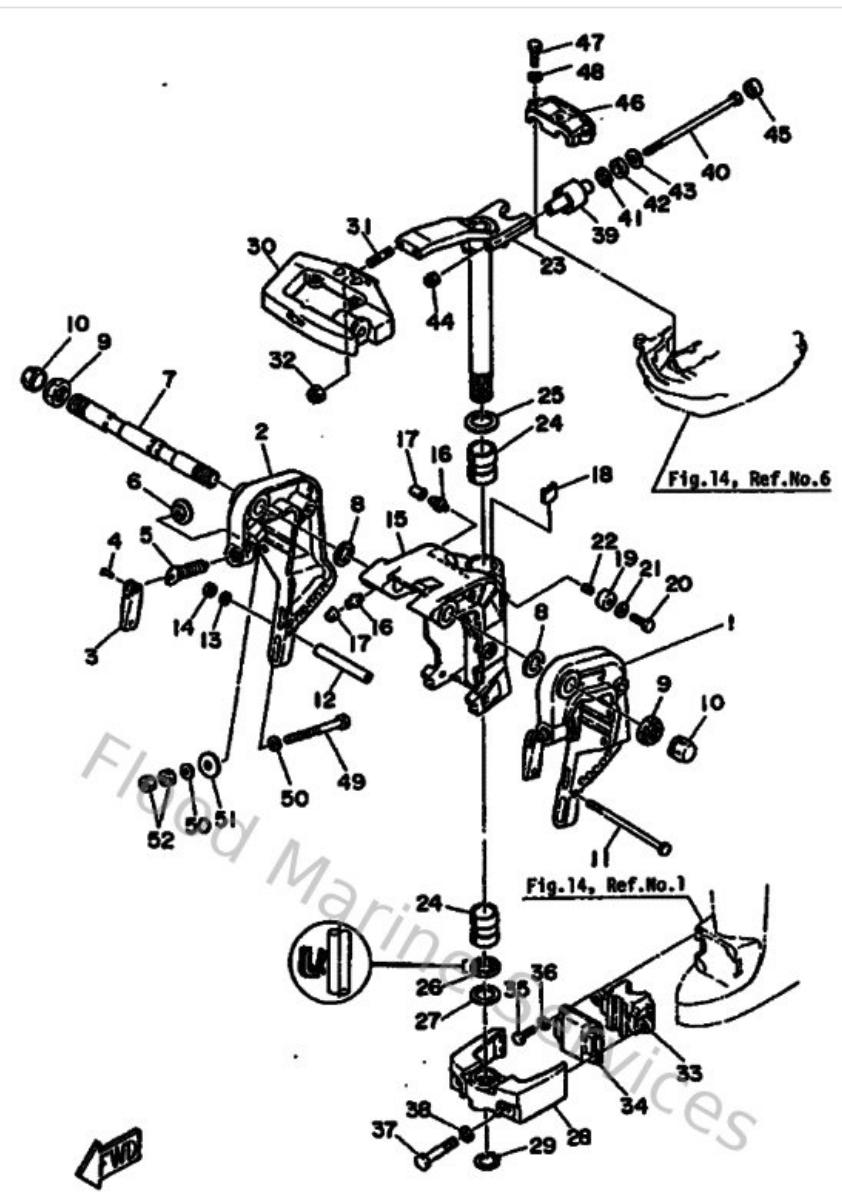
Ref	Part	
17	689825500100 Stop switch assembly	Buy now
19	6H4854110000 Overheat warning lamp	Buy now
22	973130601600 Bolt, hexagon deep recess	Buy now
23	929030660000 Washer, plain (646)	Buy now
24	6H4485310094 Bracket, Remote Control 1	Buy now
25	6H4485320094 Bracket, Remote Control 2	Buy now
27	929030560000 Washer, plain (646)	Buy now
28	973130602000 Bolt(7u8)	Buy now
30	6E5443910000 Nipple, hose	Buy now

Bracket 1



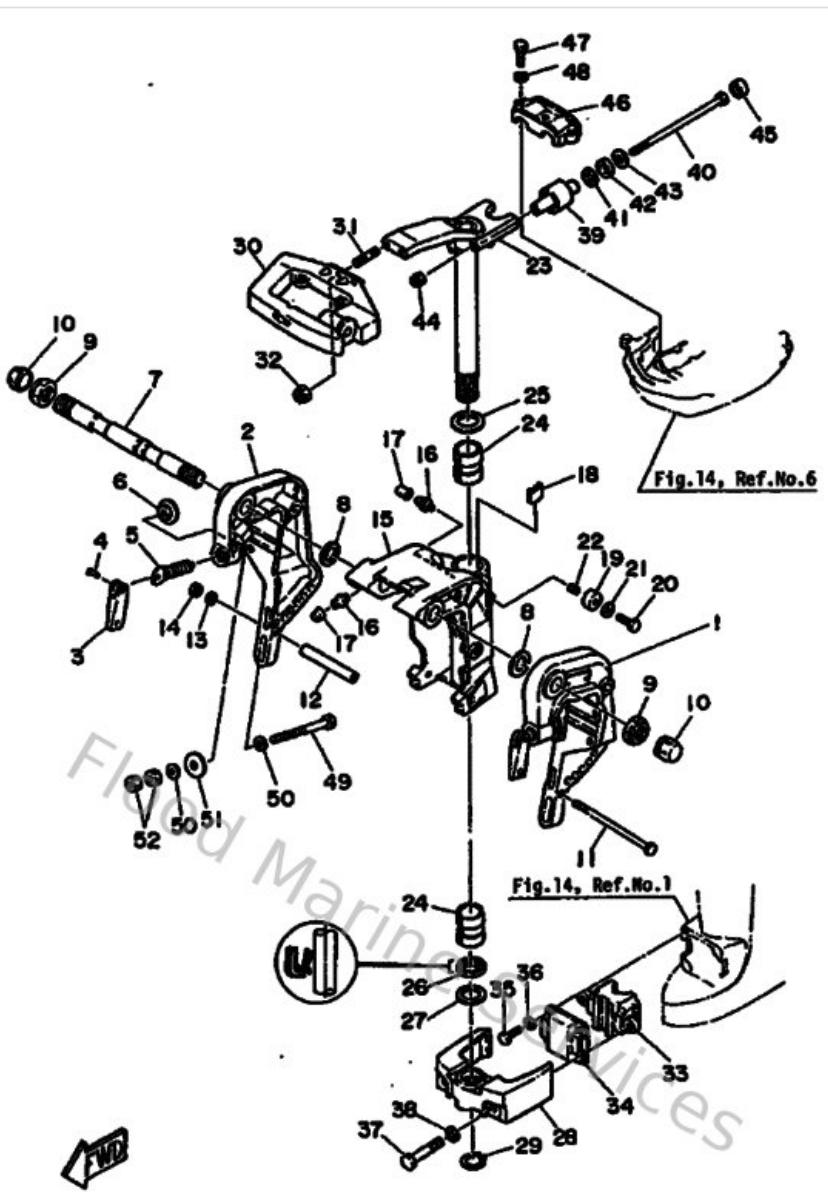
Ref	Part	
3	6164311800EJ Handle, transom clamp	Buy now
4	902430400100 Pin(6a9)	Buy now
5	901491403000 Screw, transom clamp	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	696431310100 Bolt, clamp bracket	Buy now
8	902012242800 Washer, plate(64j)	Buy now
9	901852204300 Nut, self-locking	Buy now
10	663431450000 Cap, clamp bracket	Buy now
11	901010833900 Bolt, hexagon (656)	Buy now
12	903870901900 Collar	Buy now
13	929900860000 Washer, plain (663)	Buy now
14	953800860000 Nut (661)	Buy now
16	937000600400 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	6H4425280000 Piece, friction	Buy now

Bracket 1



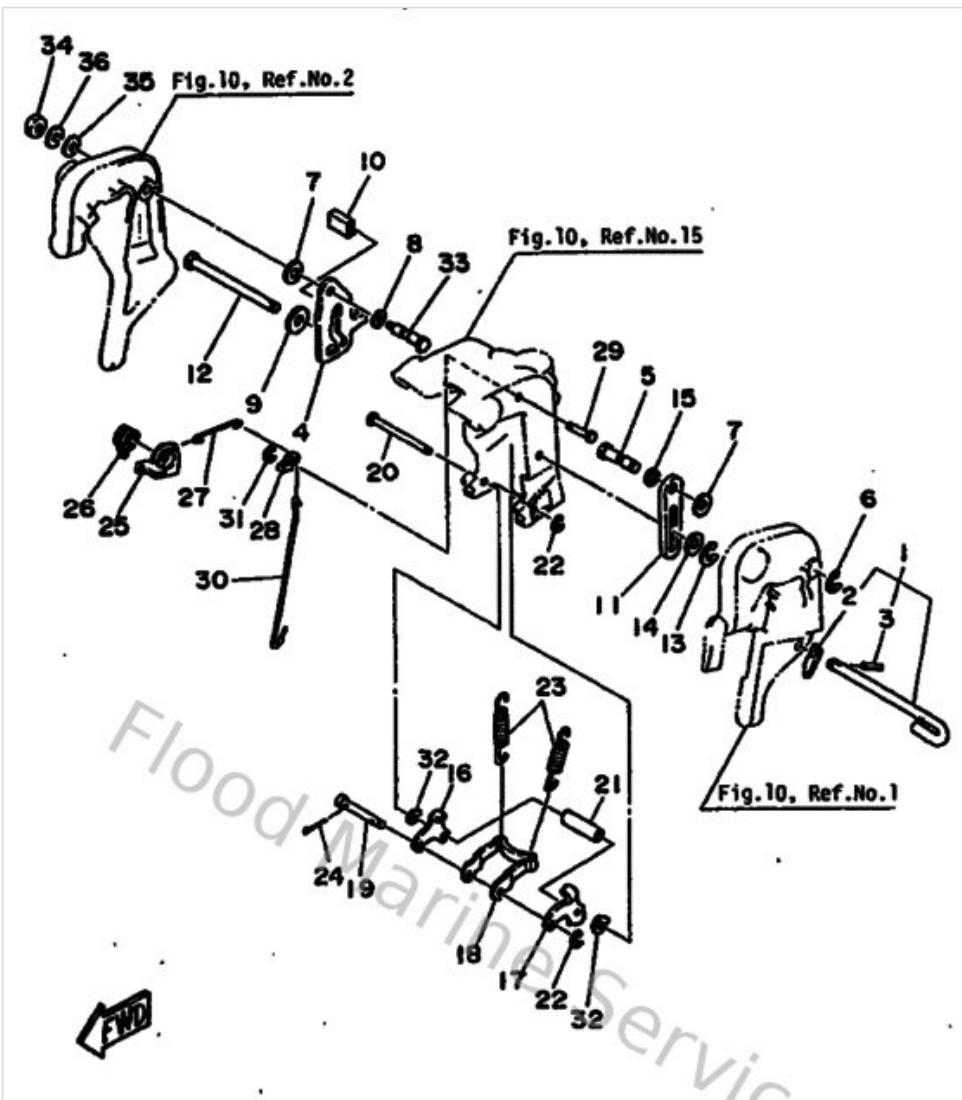
Ref	Part	
19	676433730000 Damper, seal	Buy now
20	973750803000 Bolt, hexagon (fj1)	Buy now
22	9050118M0000 Spring, compression (676)	Buy now
23	6H44251009EJ Steering Bracket assembly	Buy now
24	903863004800 Bush	Buy now
25	902013042000 Washer, plate(6h1)	Buy now
26	9310930M0300 Oil seal (688)	Buy now
27	902013141800 Washer plate(663)	Buy now
29	9341028M0600 Circlip (688)	Buy now
30	6H4421210094 Bracket	Buy now
31	901161017500 Bolt, stud	Buy now
32	901851005100 Nut, self-locking	Buy now
33	6H4445571000 Mount, lower front	Buy now
34	6H4445530000 Cover, lower mount	Buy now
35	973950802500 Bolt (62g)	Buy now

Bracket 1



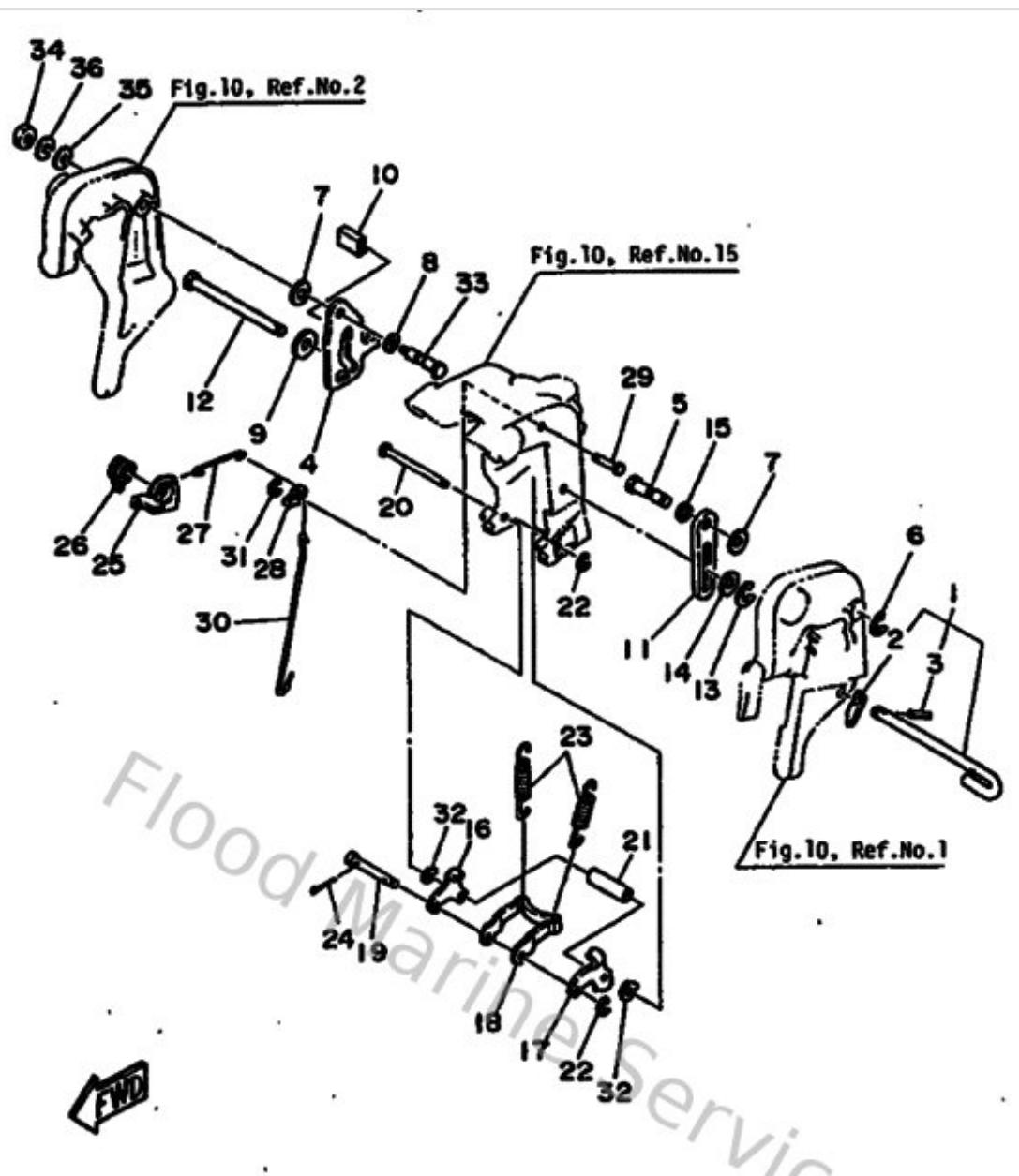
Ref	Part	
37	973951006000 Bolt, hexagon	Buy now
38	929901060000 Washer, plate	Buy now
39	6H4445140000 Mount, upper side	Buy now
40	9010108M8600 Bolt (6h4)	Buy now
41	902011542300 Washer, plate(663)	Buy now
42	9020215M3000 Washer, Plate	Buy now
43	902010942500 Washer, plate (663)	Buy now
44	901850804500 Nut, self-locking	Buy now
45	663445330000 Damper, upper mount	Buy now
46	6H4445110000 Cover, Upper Mount	Buy now
47	973750803500 Bolt(70w)	Buy now
48	929900810000 Ybs67-8 washer, spring	Buy now
49	9010110M5800 Bolt	Buy now
51	902011242600 Washe, plate(663)	Buy now
52	953801060000 Nut(624)	Buy now

Bracket 2



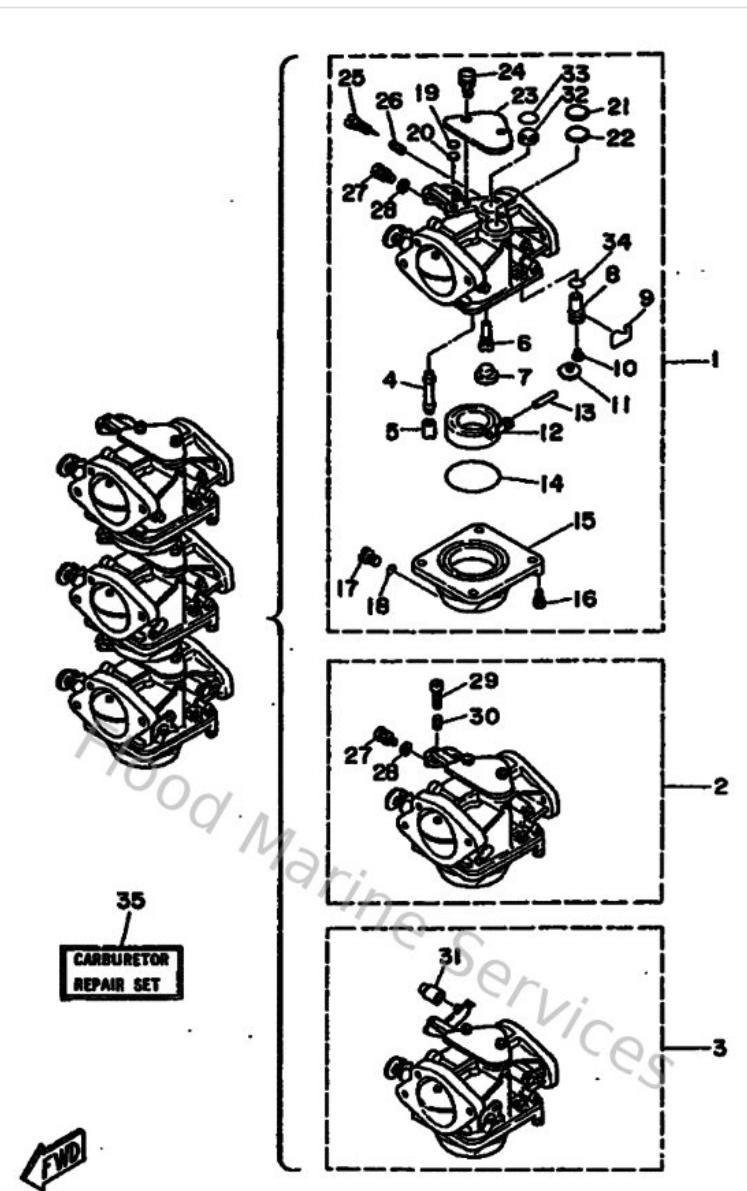
Ref	Part	
1	6H443160000 Tilt rod assembly	Buy now
2	67643165000 Stopper plate, titl lock rod	Buy now
3	916903001000 Pin, spring (663)	Buy now
5	9024912M2700 Pin(6f6)	Buy now
6	9343010M0000 Circlip	Buy now
7	9020212M0100 Washer, plate (676)	Buy now
8	902061205200 Washer, wave (666)	Buy now
9	902021209200 Washer, plate(663)	Buy now
10	663433180000 Cover	Buy now
12	9024912M1700 Pin(6h4)	Buy now
15	9020612M0000 Washer, wave (676)	Buy now
17	6H4436150000 Plate, Tilt Lock	Buy now
18	6H4436130000 Arm, Tilt Lock	Buy now
19	6H4436590000 Shaft, reverse lock	Buy now
20	6H4436110000 Shaft, Tilt Lock	Buy now

Bracket 2



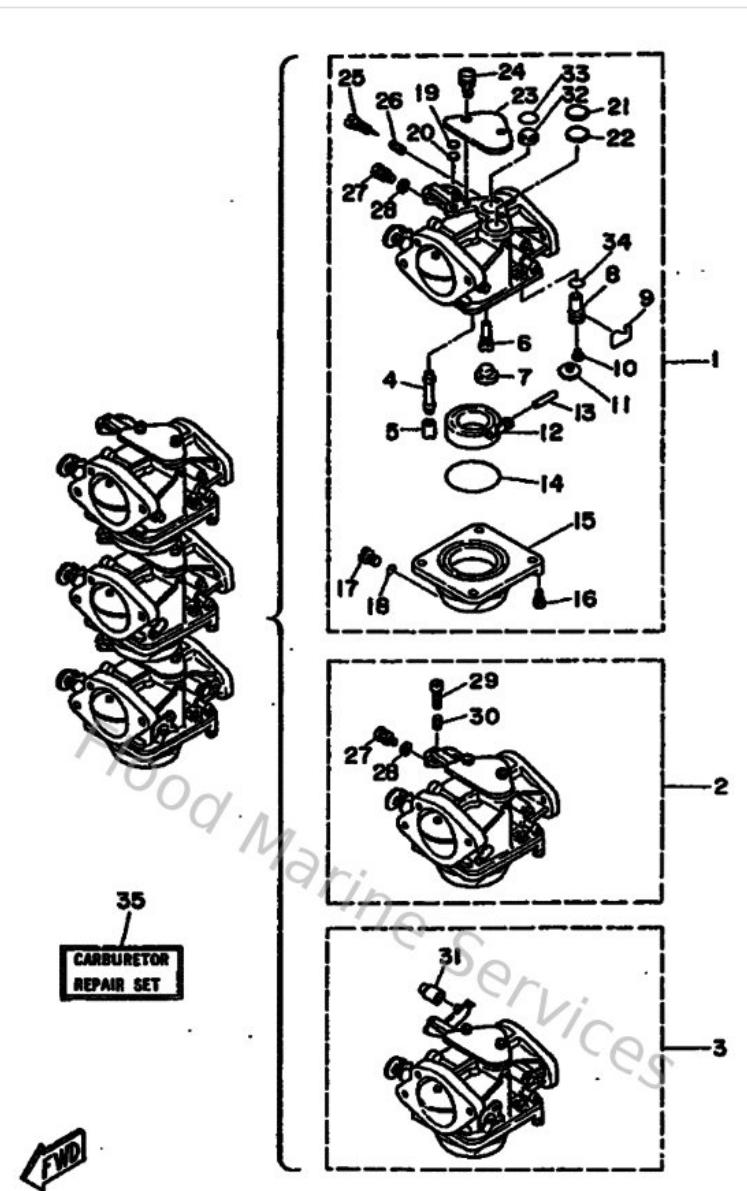
Ref	Part	
21	9038707M6400 Collar (6h4)	Buy now
22	9343006M0200 Circlip (689)	Buy now
24	914902001200 Pin, cotter (648)	Buy now
25	6H4436310100 Lever, Tilt 1	Buy now
26	689436430000 Spring, torsion	Buy now
27	6H4436160000 Rod, tilt lock 1	Buy now
28	682436410100 Lever, tilt	Buy now
29	902490611700 Pin(6e7)	Buy now
30	6H4436170000 Rod, Tilt Lock 2	Buy now
31	990800560000 Circlip(22k)	Buy now
32	6H4436740000 Washer 2	Buy now
34	953800870000 Nut(661)	Buy now
35	929900820000 Ybs66-8 washer, plain	Buy now
36	929900810000 Ybs67-8 washer, spring	Buy now

Carburetor



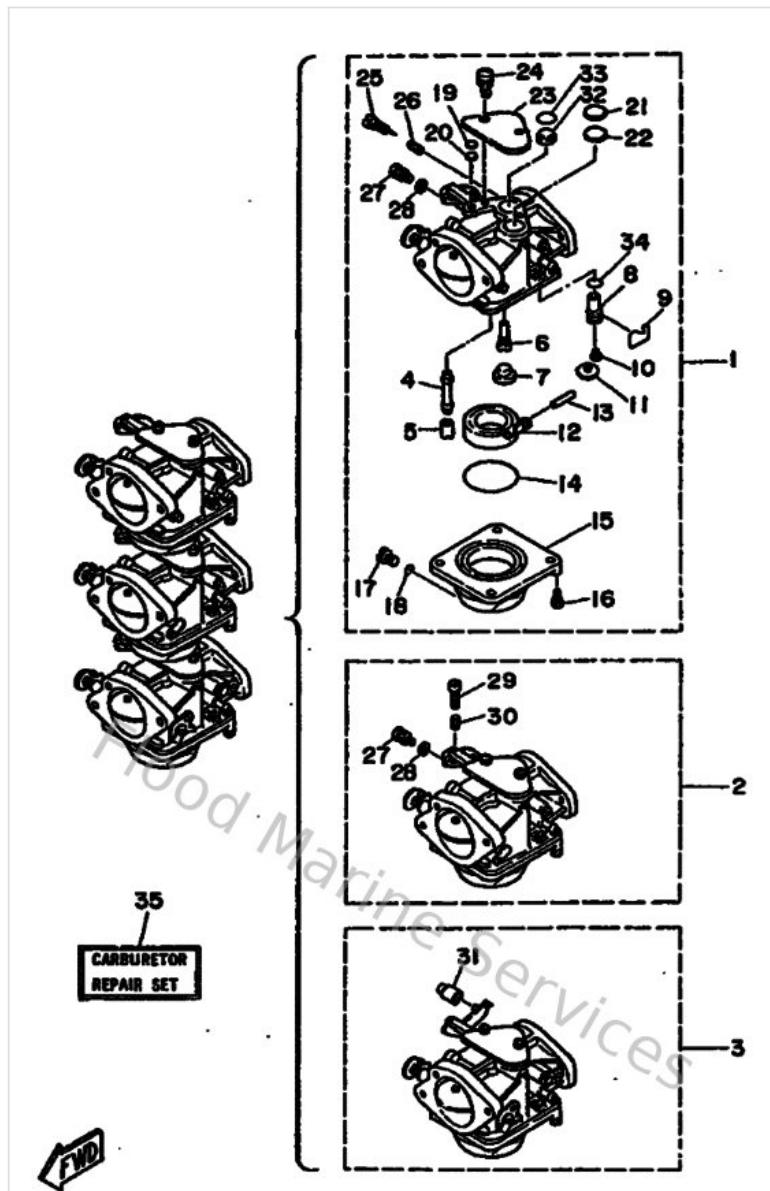
Ref	Part	
1	6H4143010200 Carburetor assembly 1	Buy now
2	6H4143020200 Carburetor assembly 2	Buy now
3	6H4143030200 Carburetor assembly 3	Buy now
4	6H4149470200 Nozzle, Main	Buy now
5	676149433200 Jet, main (#125)	Buy now
6	6H4149481500 Jet, slow (#70)	Buy now
7	676149660000 Rubber cap	Buy now
8	6H3145900100 Needle valve assembly	Buy now
9	663141590000 Clip	Buy now
10	676141860000 Pin, valve	Buy now
11	985800400800 Screw, pan head (713)	Buy now
12	6G1149850000 Float comp.	Buy now
13	688145480000 Pin, arm	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	6H2149800000 Body, float chamber	Buy now

Carburetor



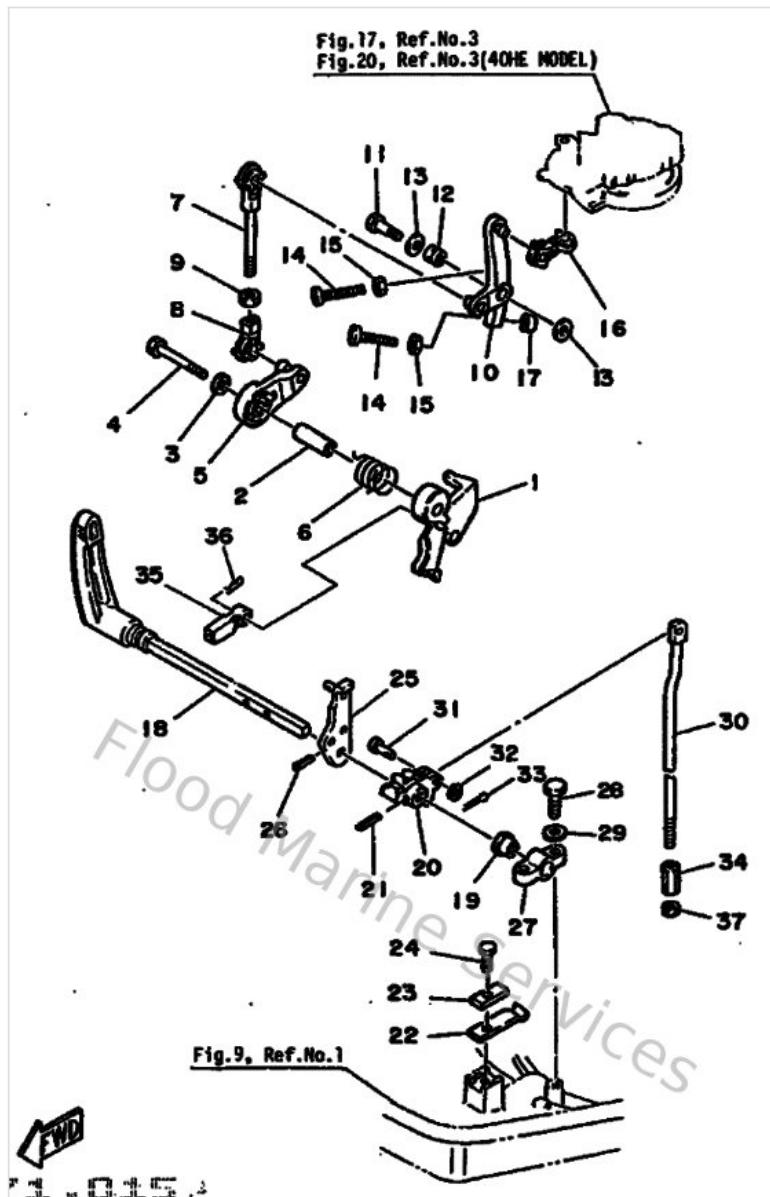
Ref	Part	
16	979800411400 Screw, pan head(ga5)	Buy now
17	663149920000 Screw, drain	Buy now
18	932100423000 O-ring (371)	Buy now
19	663141260000 Packing	Buy now
20	663145270000 Plate	Buy now
21	688141260000 Packing	Buy now
22	688145270000 Plate	Buy now
25	692149230000 Screw, adjusting	Buy now
26	697145550000 Spring	Buy now
27	663145920000 Screw	Buy now
28	902010565200 Washer, plate(65j)	Buy now
29	63V145230000 Screw, stop	Buy now
30	905011032600 Spring coil(663)(carb)	Buy now
31	676145780000 Collar (Lower)	Buy now
32	6H3145780000 Collar	Buy now

Carburetor



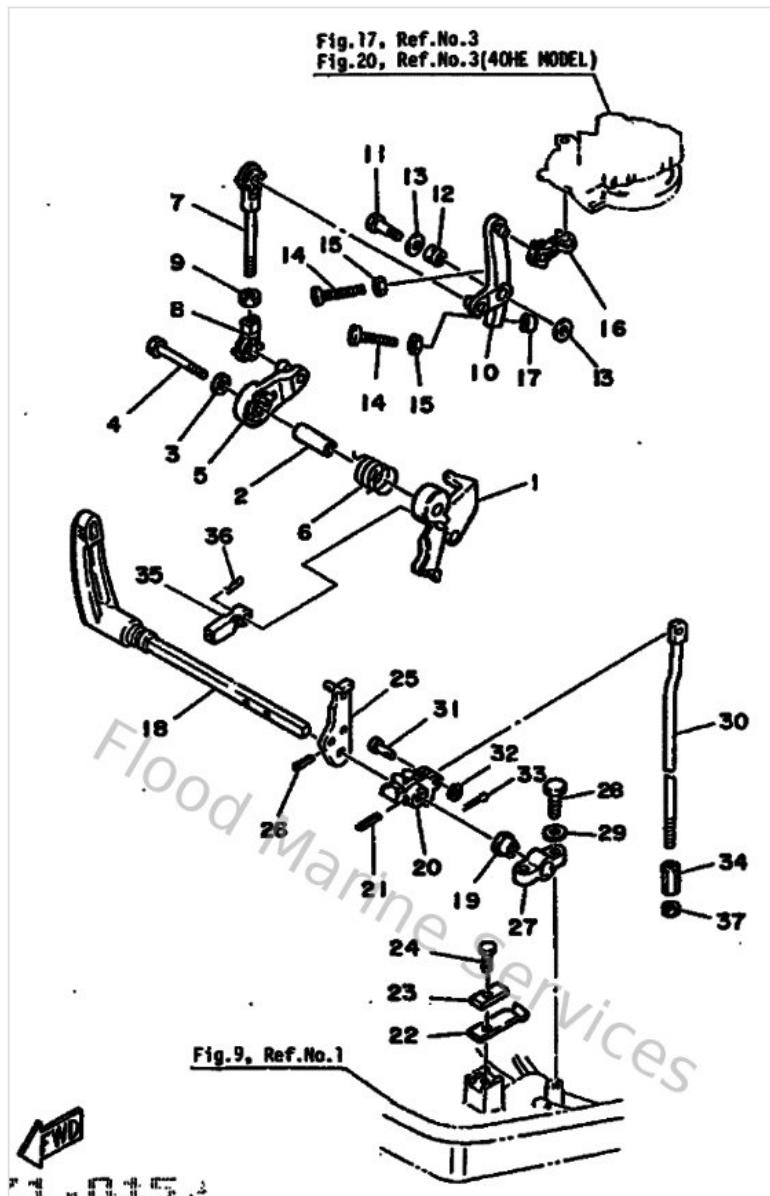
Ref	Part	
33	9321015M5200 O-ring (6e9)	Buy now
35	6H4W00930100 Carburetor repair set	Buy now

Control



Ref	Part	
1	6H4412131200 Cam, Accel	Buy now
2	9038706M6300 Collar	Buy now
4	973130604000 Bolt (682)	Buy now
5	6H4416320000 Lever, Magneto Control 2	Buy now
7	6H4416360100 Rod, magneto control 1	Buy now
8	662412370100 Joint, link	Buy now
9	953030560000 Nut, hexagon (663)	Buy now
10	6H4416310100 Lever, Magneto Contrl 2	Buy now
11	973130602500 Bolt	Buy now
12	9038706M0200 Collar (664)	Buy now
14	9015706M0000 Screw, pan head(6h4)	Buy now
15	953800660000 Nut(661)	Buy now
16	6H3412380000 Joint, link 1	Buy now
17	688441940000 Cap	Buy now
18	6H4441110000 Handle, Gear Shift	Buy now

Control



Ref	Part	
19	682441320000 Bushing	Buy now
20	6H4441210200 Lever, Shift Rod	Buy now
21	916903031800 Pin, spring (6h3)	Buy now
22	6H4441160000 Spring	Buy now
23	682441170000 Bracket 1	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
25	6H4441250100 Lever, Shift Rod	Buy now
26	916903031600 Pin, spring	Buy now
27	6F5416620000 Bracket 2	Buy now
28	970800602000 Bolt(7u8)	Buy now
29	929030660000 Washer, plain (646)	Buy now
30	6H4441430000 Rod, Shift	Buy now
31	917900502000 Pin, Clevis	Buy now
32	929900560000 Washer, plain (646)	Buy now
33	914901601000 Pin, cotter	Buy now

Control

Fig.17, Ref.No.3
Fig.20, Ref.No.3(40HE MODEL)

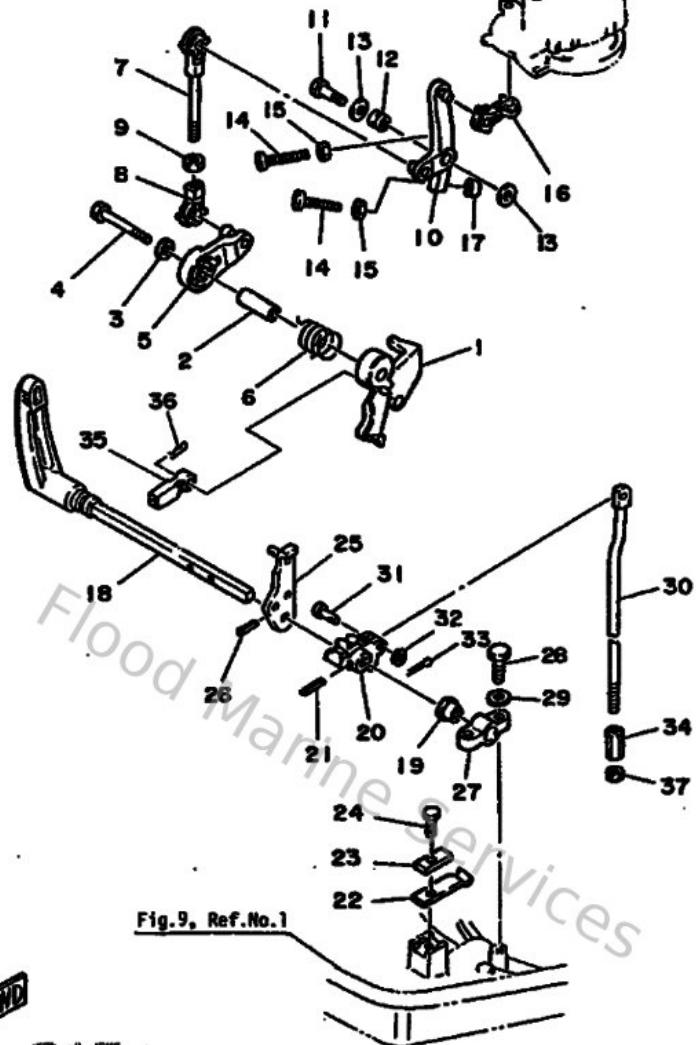
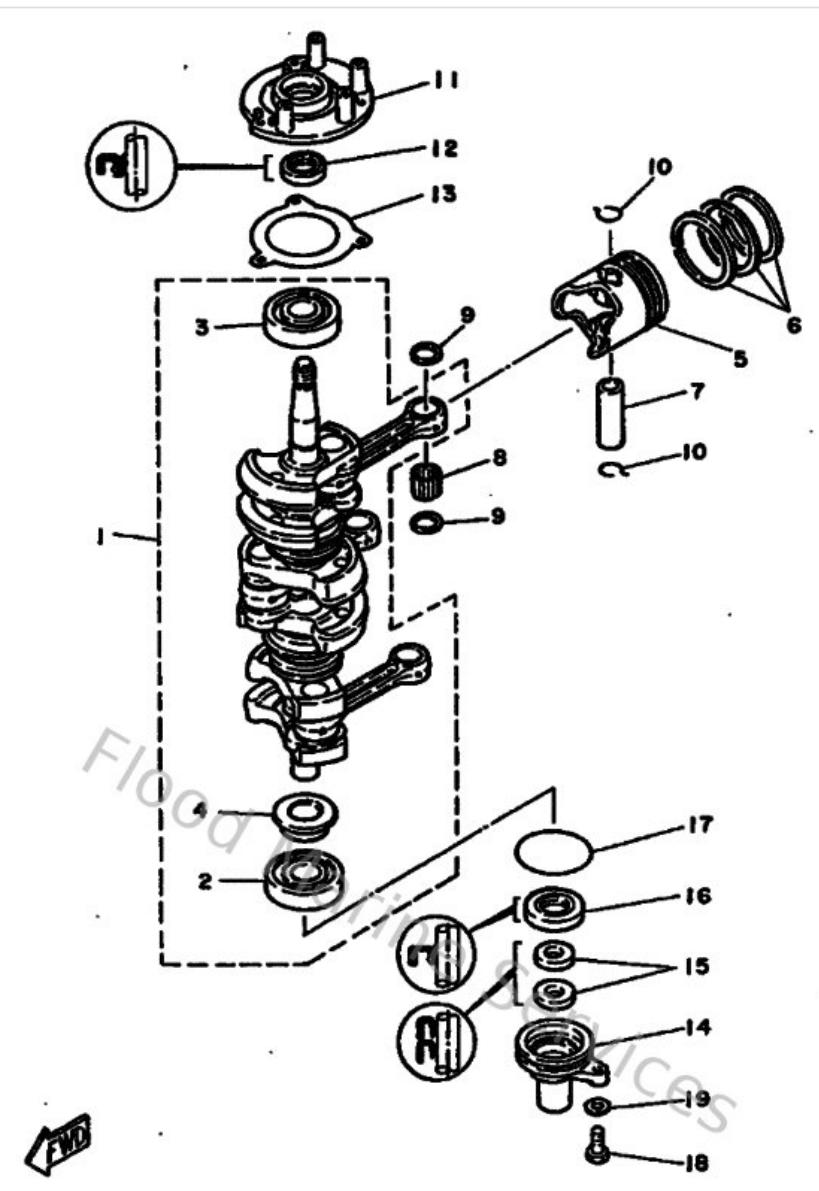


Fig.9, Ref.No.1



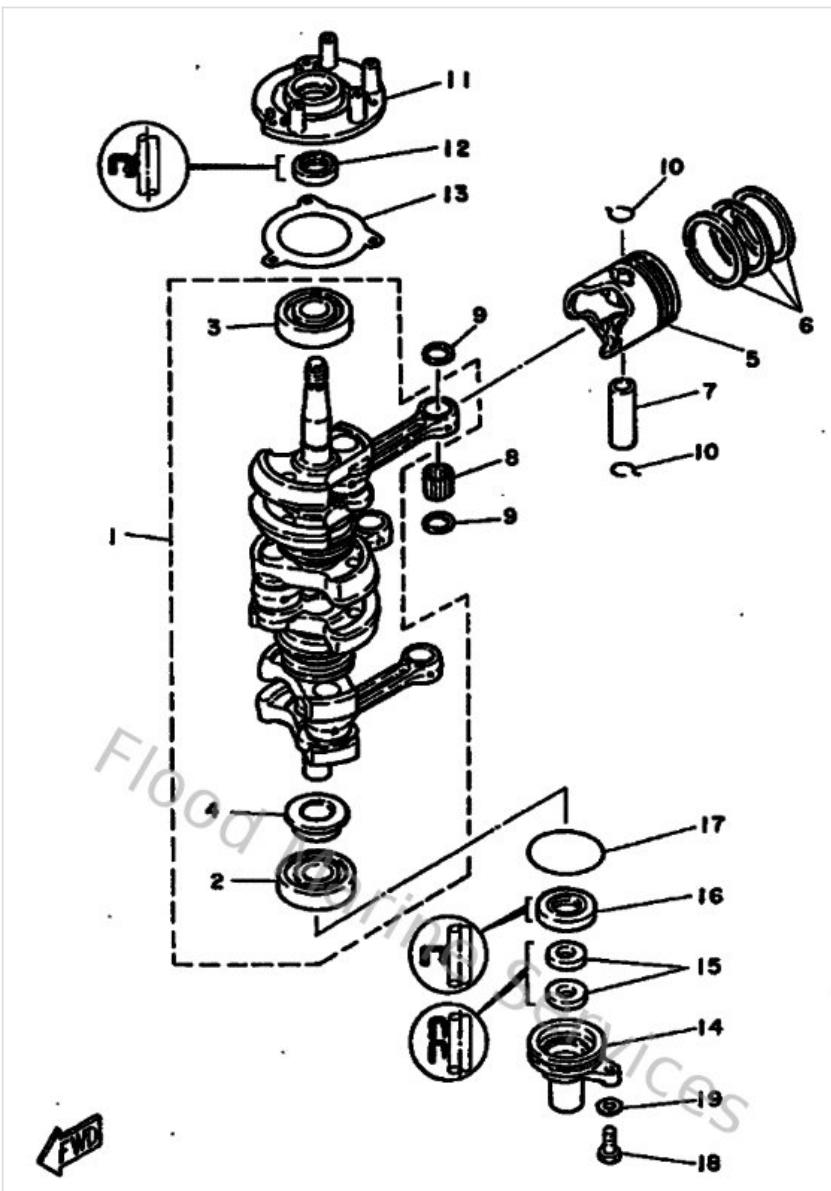
Ref	Part	
34	648441460000 Connector, shift rod 2	Buy now
35	663483440000 Cable end, remote control	Buy now
36	904681800800 Clip 620436610000	Buy now
37	901700702100 Nut hexagon 648441280000	Buy now

Crankshaft & Piston



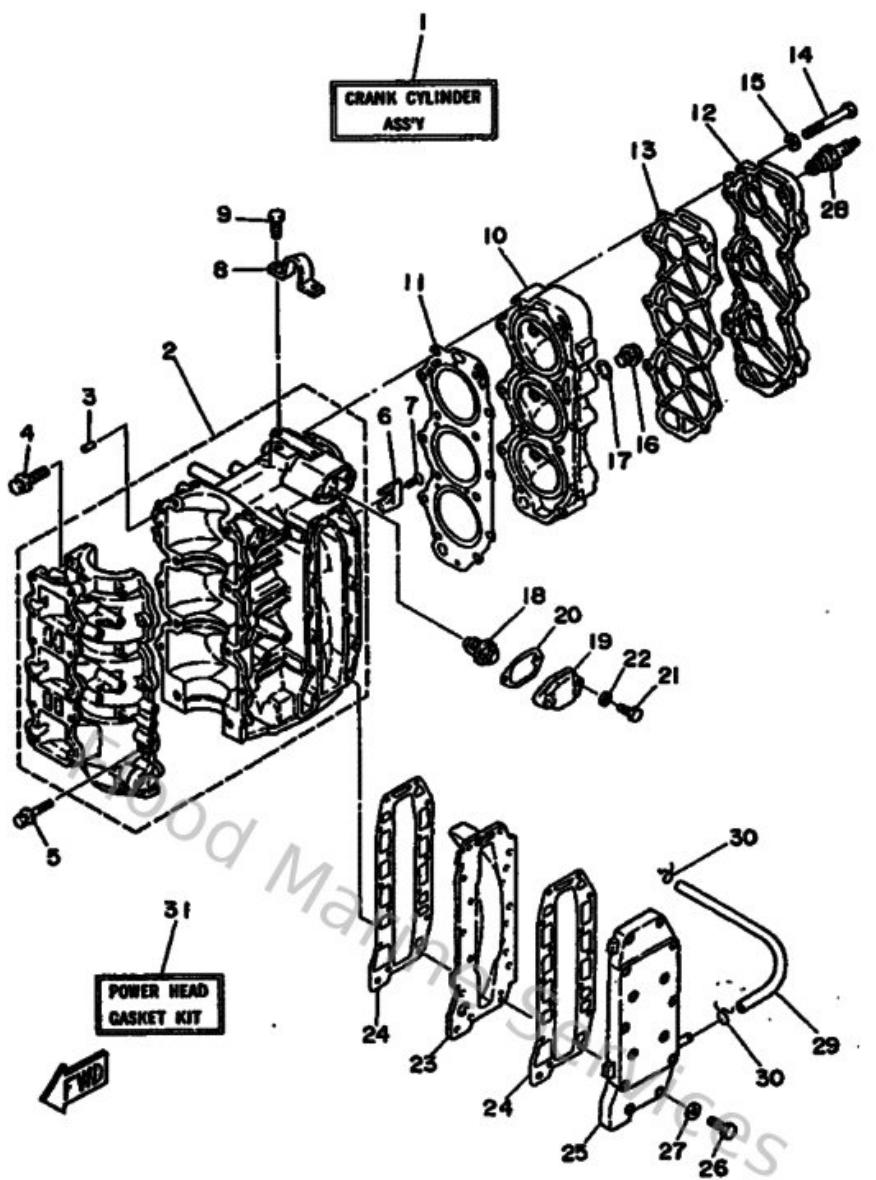
Ref	Part	
1	6H4114000000 Crankshaft assembly	Buy now
2	933063051000 Bearing	Buy now
3	93306305U800 Bearing(6h4)	Buy now
4	6H4114450000 Spacer	Buy now
5	6H4116360900 Piston 2 O/s (2Nd O.s.)	Buy now
6	6H4116100000 Piston ring set (std)	Buy now
7	648116330000 Pin,piston	Buy now
8	9360220M0200 Pin, dowel b (664)	Buy now
9	6H4116410000 Washer, piston pin	Buy now
10	6H4116340100 Clip, piston pin	Buy now
11	6H4153590094 Housing, Oil Seal	Buy now
12	931022309600 Oil seal (23x38x7-648)	Buy now
13	6H4153690000 Gasket, oil seal housing	Buy now
14	6H415396009M Housing, oil seal	Buy now
15	9310116M3600 Oil seal(6a8)	Buy now

Crankshaft & Piston



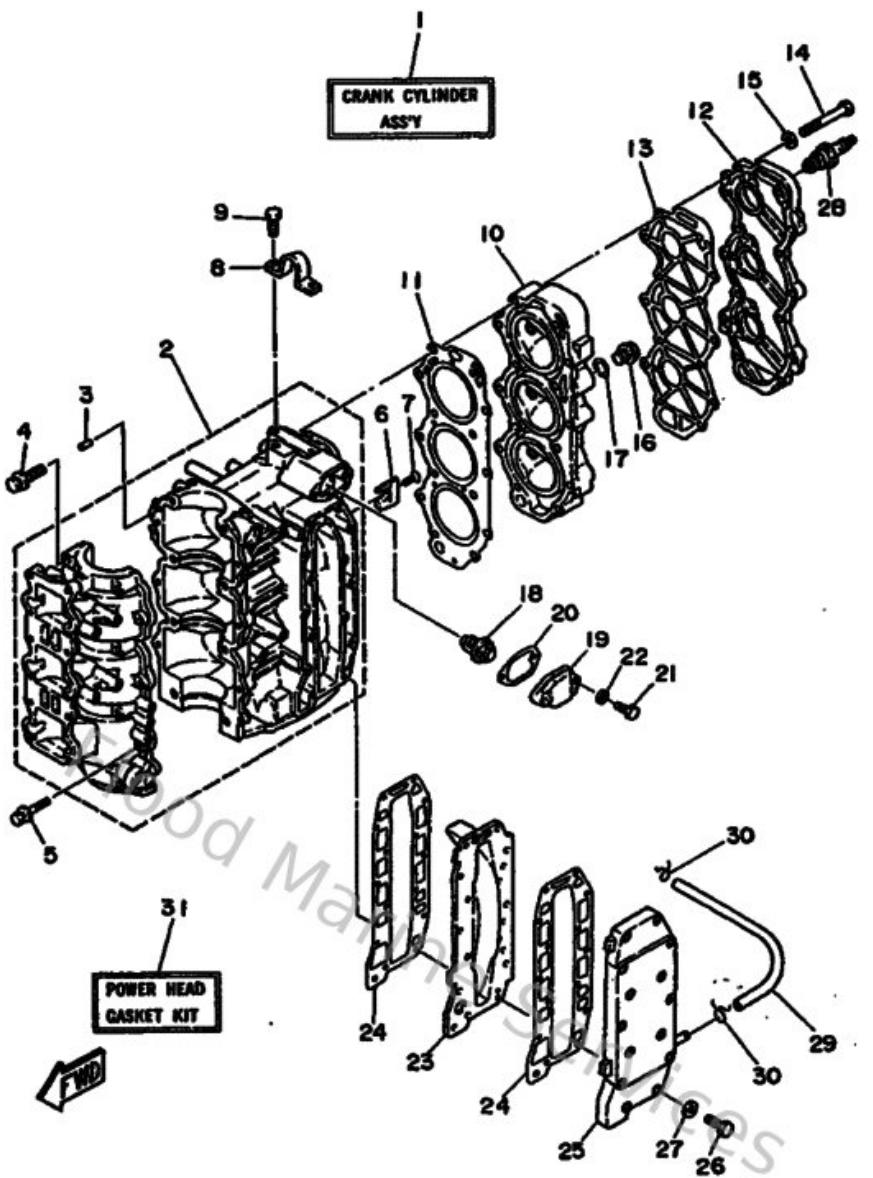
Ref	Part	
16	9310225M0400 Oil seal(6h4)	Buy now
17	9321058M2100 O-ring (683)	Buy now
18	973130602000 Bolt(7u8)	Buy now
19	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



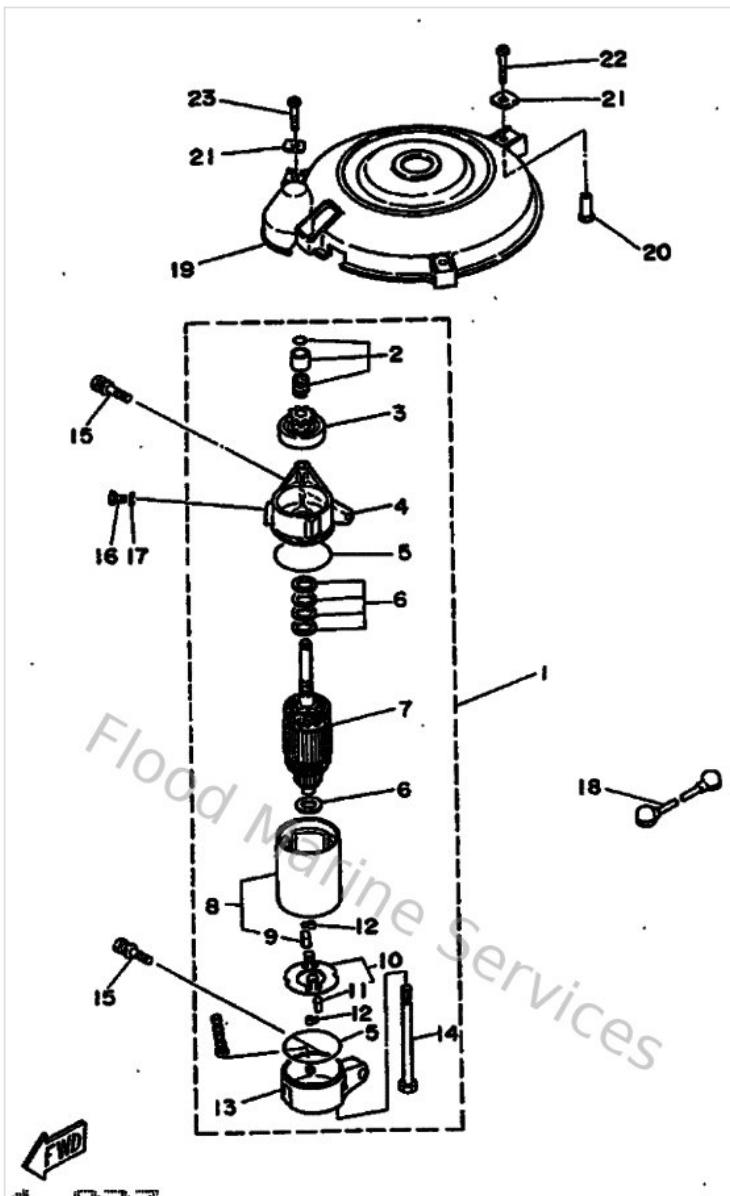
Ref	Part	
3	936061201900 Pin, dowel (614)	Buy now
4	9011908M1900 Bolt, with washer	Buy now
5	9011906M1300 Bolt, with washer (682)	Buy now
6	688113250000 Anode	Buy now
7	987800401600 Screw, flat head(ga5)	Buy now
8	6H4111190000 Hanger, engine	Buy now
9	973130601400 Bolt(gj3)	Buy now
10	6H4111110094 Head, Cylinder 1	Buy now
11	6H4111810000 Gasket, cylinder head 1	Buy now
12	6H411191009M Cover, Cylinder Head 1	Buy now
13	6H4111930000 Gasket, head cover 1	Buy now
14	970800806500 Bolt (gk02)	Buy now
15	929030660000 Washer, plain (646)	Buy now
16	9034014M0000 Plug, straight screw(62y)	Buy now
17	904301411500 Gasket (663)	Buy now

Cylinder & Crankcase



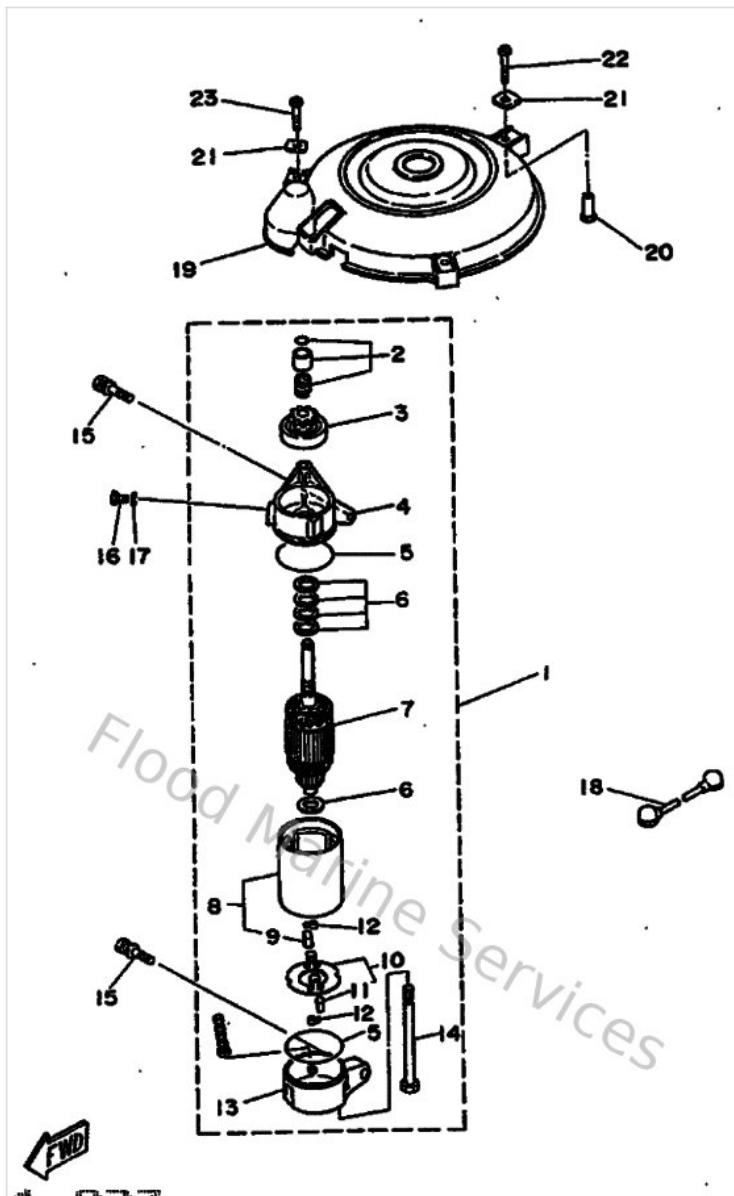
Ref	Part	
18	6E5124113000 Thermostat	Buy now
19	6H412413009M Cover, thermostat	Buy now
20	6H4124140000 Gasket, cover	Buy now
21	973130602500 Bolt	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	6H441111009M Inner cover, exhaust	Buy now
24	6H4411140000 Gasket, exhaust outer cover	Buy now
25	6H441113001S Outer cover, exhaust	Buy now
26	973950603500 Bolt(j52)	Buy now
28	947020027100 Plug, spark (br7hs-10)	Buy now
29	9044509M3700 Hose (l1500)	Buy now
30	904670800400 Clip, pipe 6162435600	Buy now
31	6H4W00010000 Gasket kit, power unit	Buy now

Electric Motor



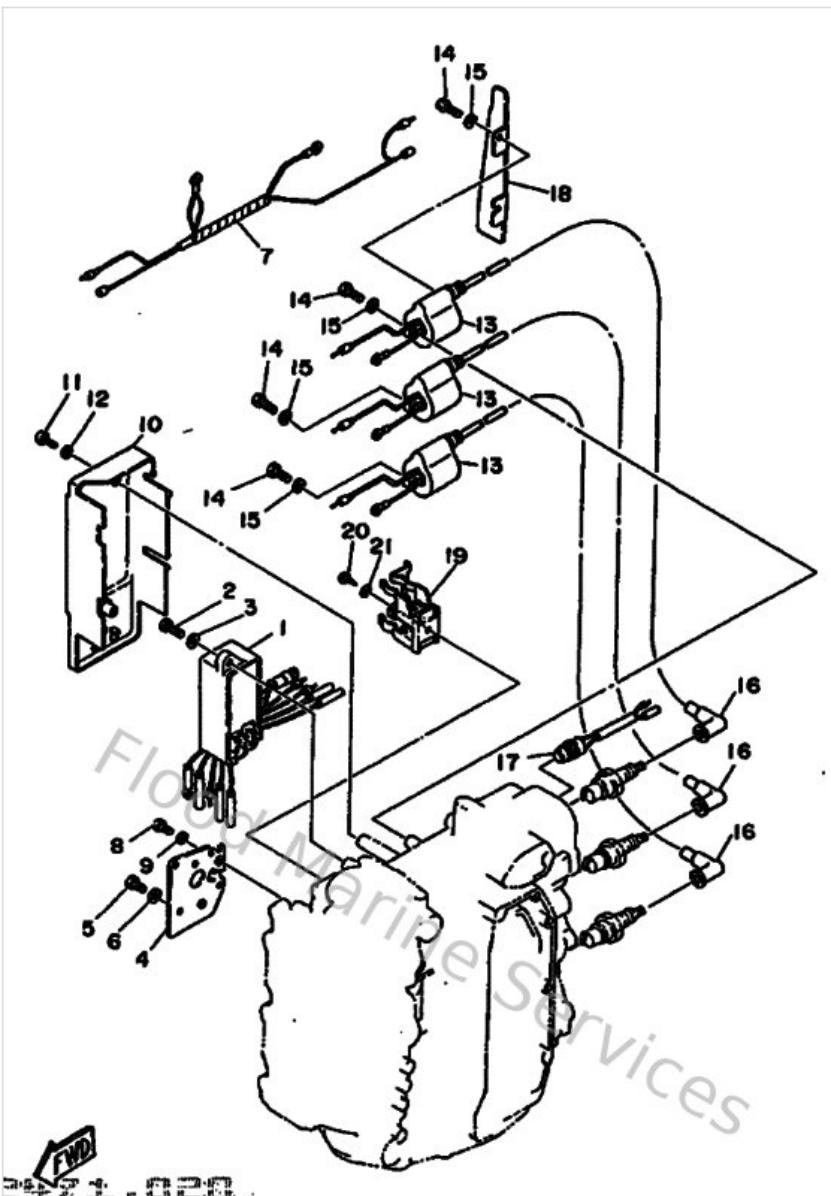
Ref	Part	
1	6H4818001000 Starting Motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	6H3818071000 Pinion assembly	Buy now
4	6H4818301000 Front Bracket assembly	Buy now
5	689818471100 O-ring	Buy now
6	689818091100 Washer kit	Buy now
7	689818501100 Armature assembly	Buy now
8	6H3818101000 Stator assembly	Buy now
9	689818111100 Brush 1	Buy now
10	689818401100 Brush holder assembly	Buy now
11	689818121100 Brush 2	Buy now
12	689818131000 Spring, brush	Buy now
13	6H3818201100 Rear cover assembly	Buy now
14	689818261000 Bolt	Buy now
16	973130801600 Bolt, hexagon	Buy now

Electric Motor



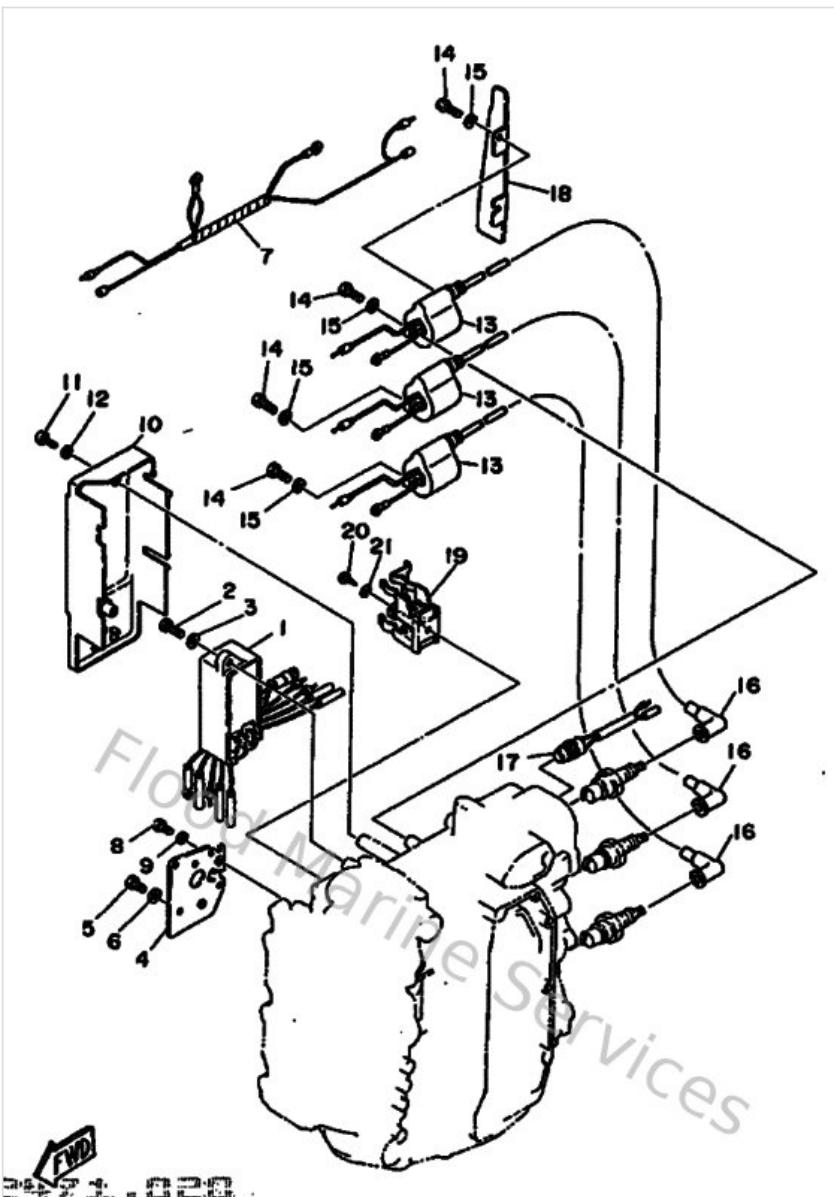
Ref	Part	
17	929030860000 Washer, plain (663)	Buy now
18	6H4821170000 Wire, lead	Buy now
19	6H4813370000 Cover, Flywheel	Buy now
20	9038706M6500 Collar (6h4)	Buy now
21	9020906M0400 Washer	Buy now
22	978030603500 Screw, pan head(6h4)	Buy now
23	978030603000 Screw, pan head(6e0)	Buy now

Electric Parts



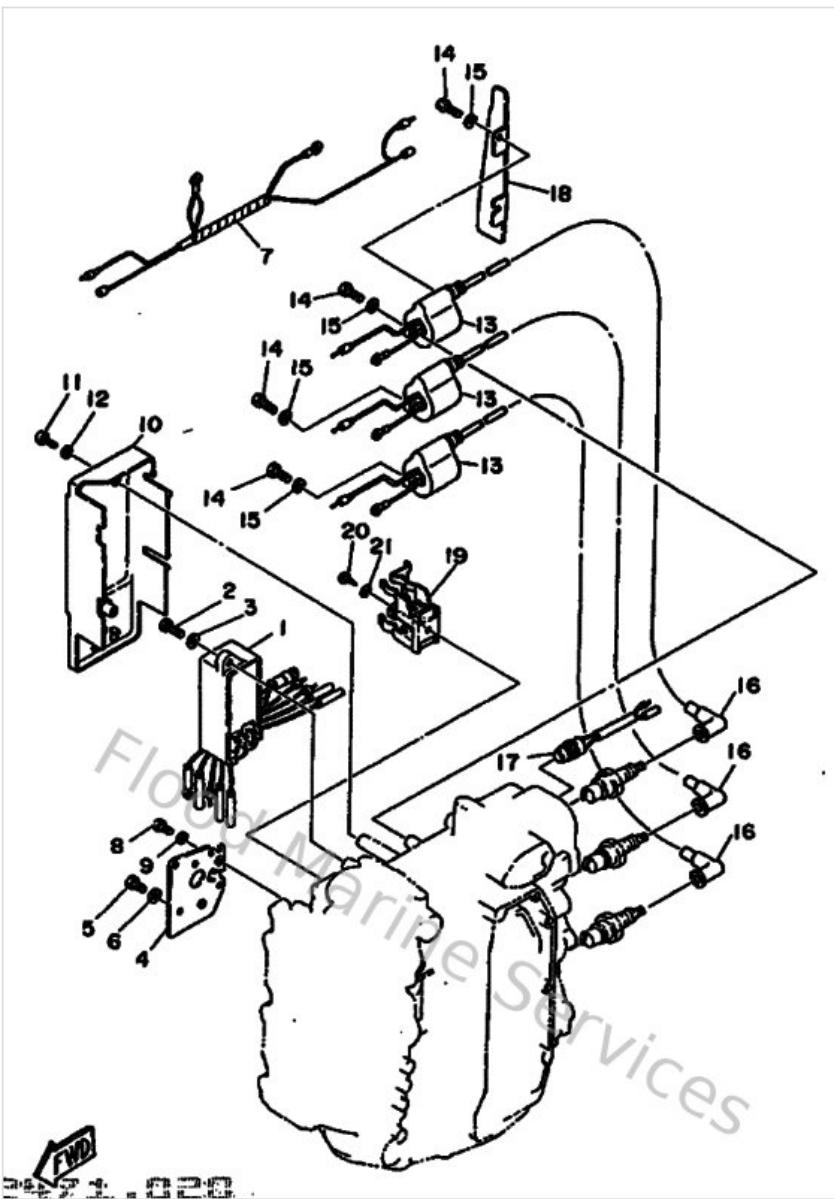
Ref	Part	
1	6H4855402000 C.d.i. Unit assembly	Buy now
2	973130602000 Bolt(7u8)	Buy now
3	929900660000 Washer, plain (646)	Buy now
5	973130601200 Bolt(gh1)	Buy now
7	6H4825310000 Wire, Lead	Buy now
9	929030660000 Washer, plain (646)	Buy now
10	6H4819160000 Cover, terminal	Buy now
11	978030602500 Screw, pan head(6b0)	Buy now
13	6H4855702000 Ignition coil assembly	Buy now
16	663823700100 Plug cap assembly	Buy now
17	689825600000 Thermo switch assembly	Buy now
20	978030601200 Screw, pan head(62j)	Buy now
21	929030620000 Ybs66-6 washer, plain	Buy now
1	6H4821050000 Battery cable	Buy now
2	688819501000 Relay assembly	Buy now

Electric Parts



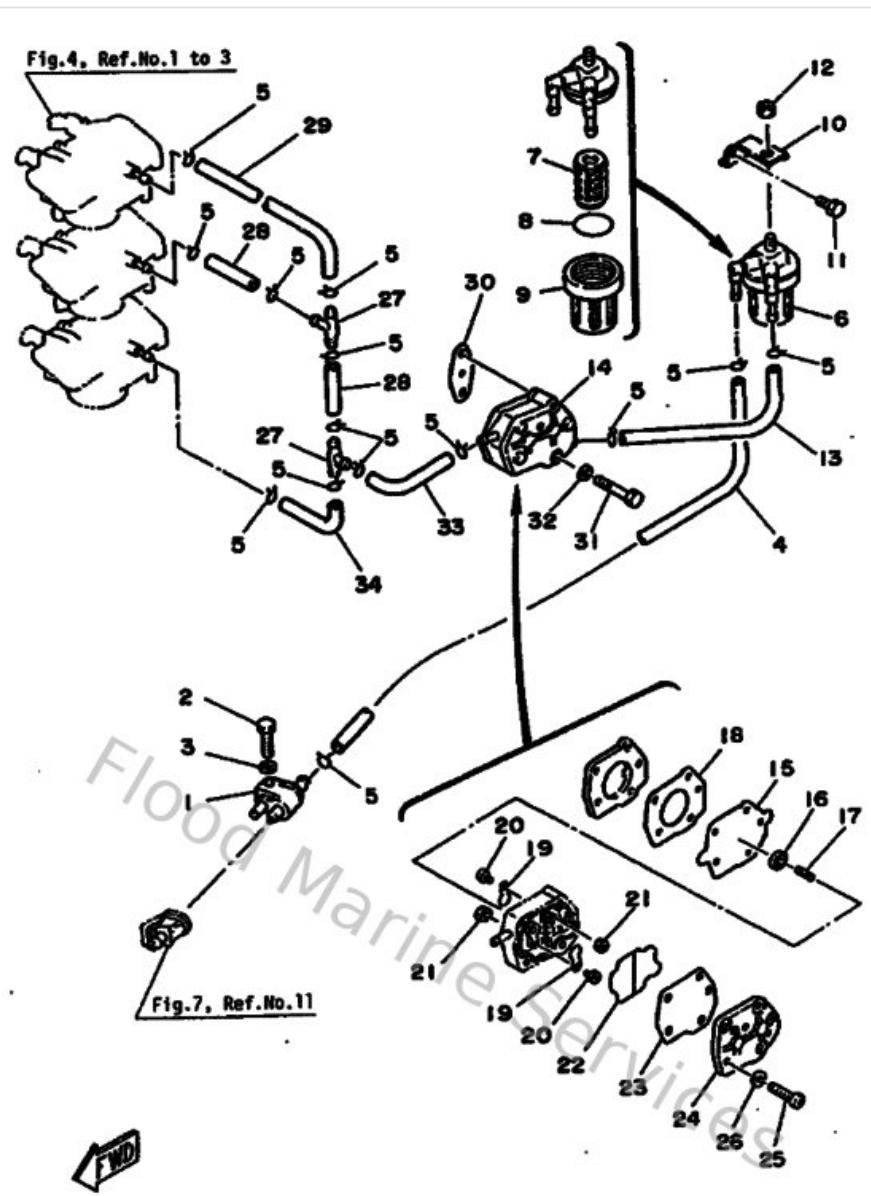
Ref	Part	
3	970950601600 Bolt, hexagon deep recess	Buy now
5	6G1819706000 Rectifier assembly	Buy now
6	985800552500 Screw, panhead (a93)	Buy now
9	6H4861120000 Stay, Solenoid	Buy now
10	973130601400 Bolt(gj3)	Buy now
11	932100326100 O-ring (663)	Buy now
12	6H4485311194 Bracket, remote control 1	Buy now
13	6H4485321194 Bracket, remote control 2	Buy now
14	6H4427242000 Grommet	Buy now
15	6H4427250000 Grommet 2	Buy now
16	676427260000 Grommet 3	Buy now
17	6H4441111000 Handle, Gear Shift	Buy now
18	6H4825900100 Wire Harness assembly	Buy now
19	6H4825880000 Plate	Buy now
20	970130601200 Bolt(gh1)	Buy now

Electric Parts



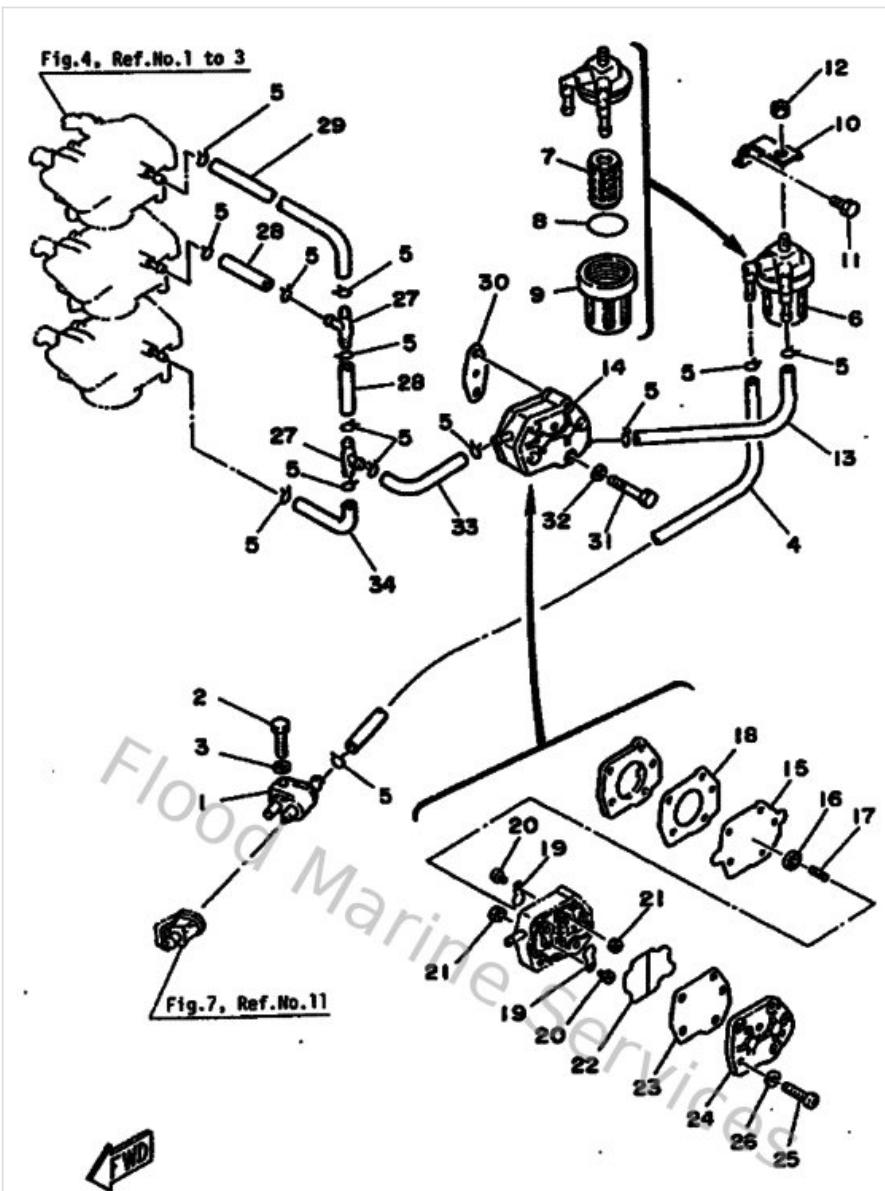
Ref	Part	
21	9046513M2400 Band, switch cord	Buy now
22	904651814700 Clamp	Buy now
23	6H4825540000 Stay, Neutral Switch	Buy now
24	6H4441730000 Lever Shift Control	Buy now
25	916903002000 Pin, spring (6h4)	Buy now

Fuel 1



Ref	Part	
1	6G1243040000 Fuel pipe joint comp. 1	Buy now
2	973130602500 Bolt	Buy now
3	929030660000 Washer, plain (646)	Buy now
4	90445090F600 Hose (I1500)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	655245600100 Filter assembly	Buy now
7	6F5245630000 Element, filter	Buy now
8	9321037M2500 O-ring (655)	Buy now
10	6H4245660200 Bracket, filter	Buy now
11	973130601200 Bolt(gh1)	Buy now
12	953330860000 Nut(6l2)	Buy now
13	904450908500 Hose (I420)	Buy now
14	6A0244100100 Fuel pump assembly	Buy now
15	648244110000 Diaphragm	Buy now
16	648244240000 Seat,spring	Buy now

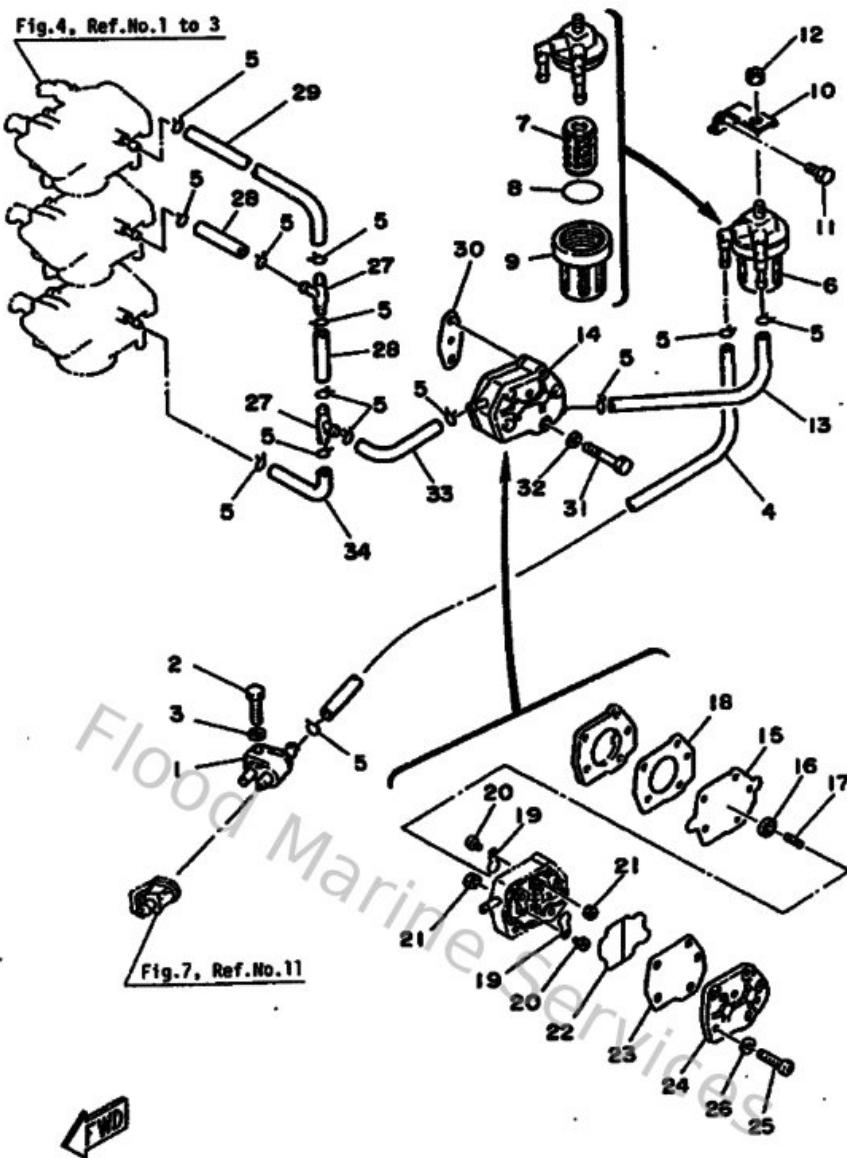
Fuel 1



Ref	Part	
17	648244230000 Spring,diaphragm	Buy now
18	648244340000 Gasket, body	Buy now
19	6A0244210100 Valve, check	Buy now
21	988130310000 Nut	Buy now
22	6A0244350000 Gasket, Body 2	Buy now
23	663244110000 Diaphragm	Buy now
24	648244130100 Cover, pump	Buy now
25	985030502800 Ybs86-530 screw,panhead	Buy now
26	929900510000 Ybs67-5 washer, spring	Buy now
27	688243780000 Pipe, joint	Buy now
28	90445094K700 Hose (l180)	Buy now
29	6H4243130000 Pipe 3	Buy now
30	650244310000 Gasket,fuel pump	Buy now
31	973130604000 Bolt (682)	Buy now
32	929900660000 Washer, plain (646)	Buy now

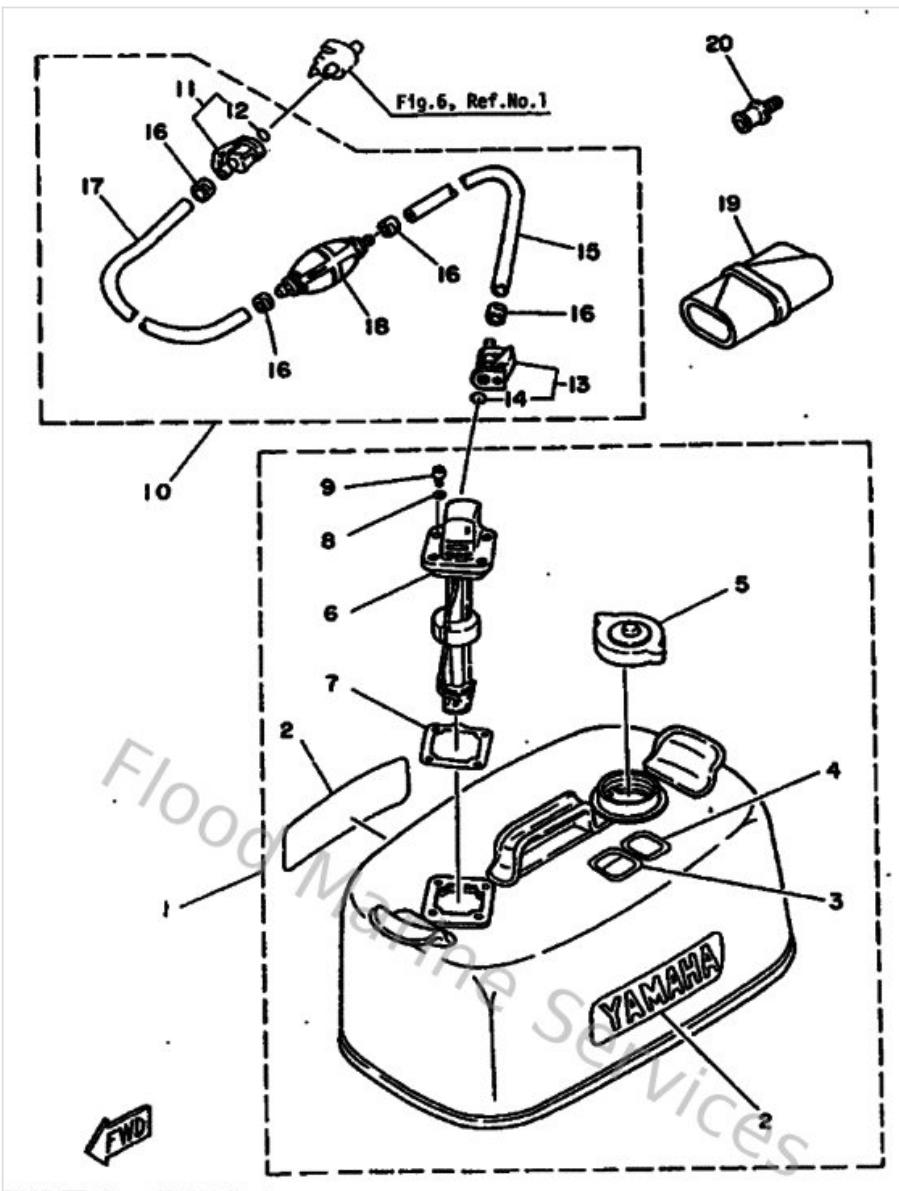
Fuel 1

Fig.4, Ref.No.1 to 3



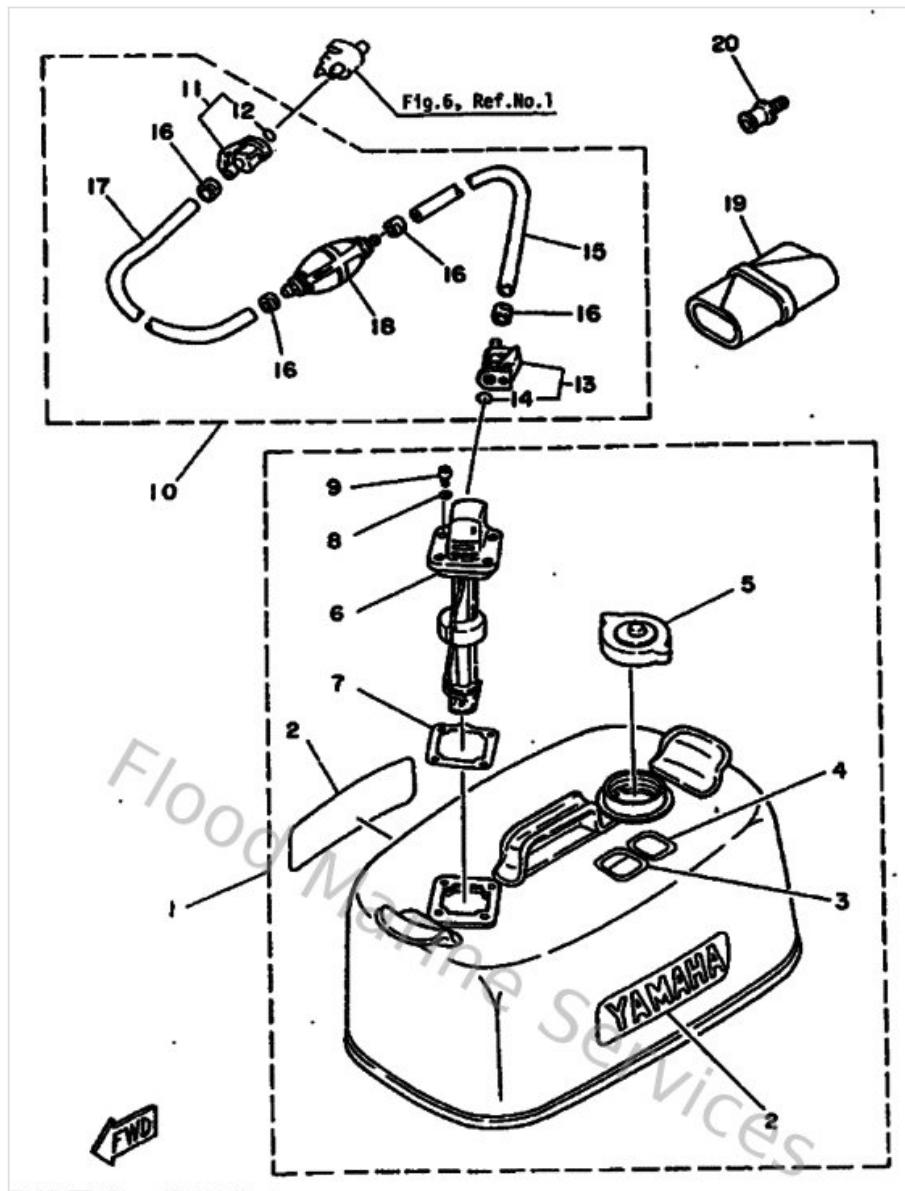
Ref	Part	
33	904450906300 Hose (l1500)	Buy now
34	6H4243120000 Pipe, fuel 2	Buy now

Fuel 2



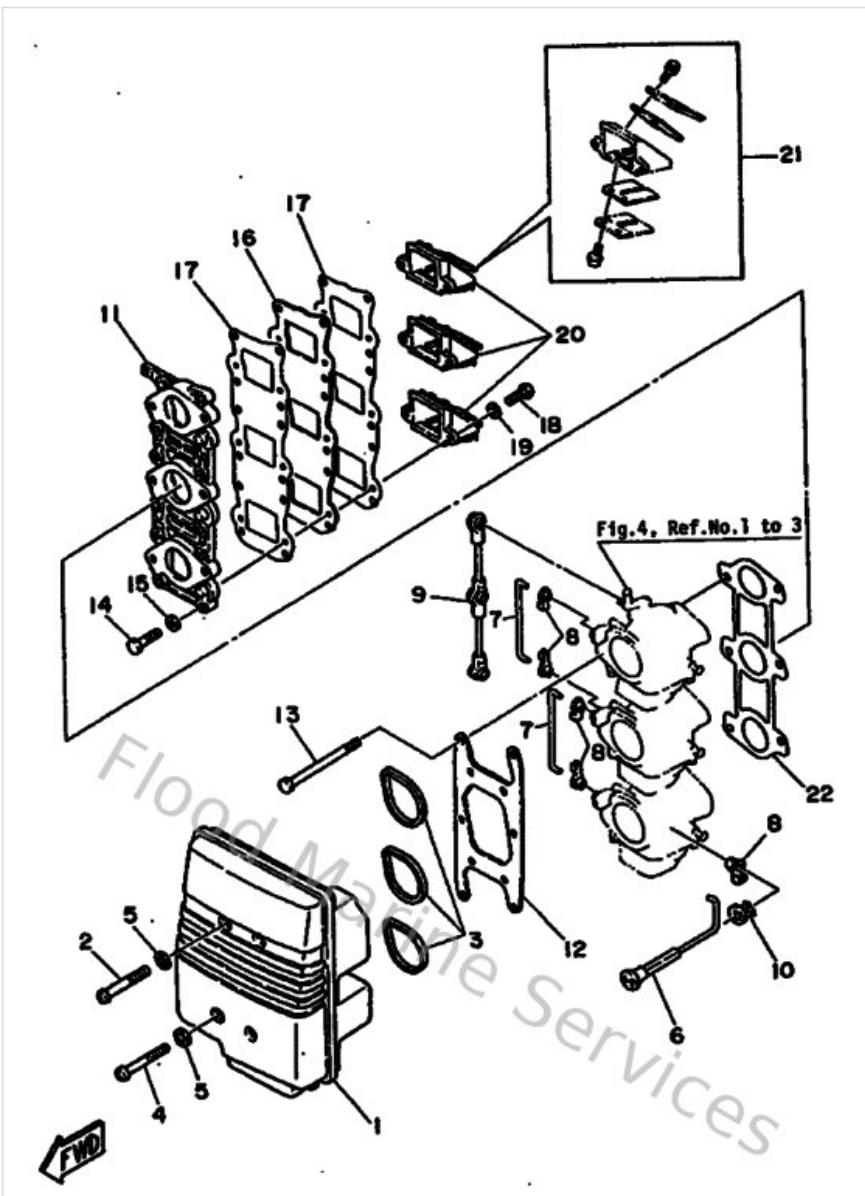
Ref	Part	
3	6Y1242558000 Graphic, Fuel Tank 8	Buy now
5	6Y1246100000 Cap assembly	Buy now
6	6Y1242600000 Fuel meter assembly	Buy now
7	6Y1242680000 Gasket, fuel meter	Buy now
8	6Y1243290000 Seal	Buy now
9	9015705M1900 Screw, pan head	Buy now
10	6Y1243060200 Fuel pipe comp. 1	Buy now
11	655243050100 Fuel pipe joint comp. 2	Buy now
12	932100828700 O-ring (655)	Buy now
13	6Y1243050600 Fuel pipe joint comp. 2	Buy now
15	9044511M8000 Hose (I3000)	Buy now
16	650243510000 Band 1	Buy now
17	9044511M7800 Hose (I1000)	Buy now
18	6Y1243600000 Primer pump assembly	Buy now
19	6E0281000000 Tool kit	Buy now

Fuel 2



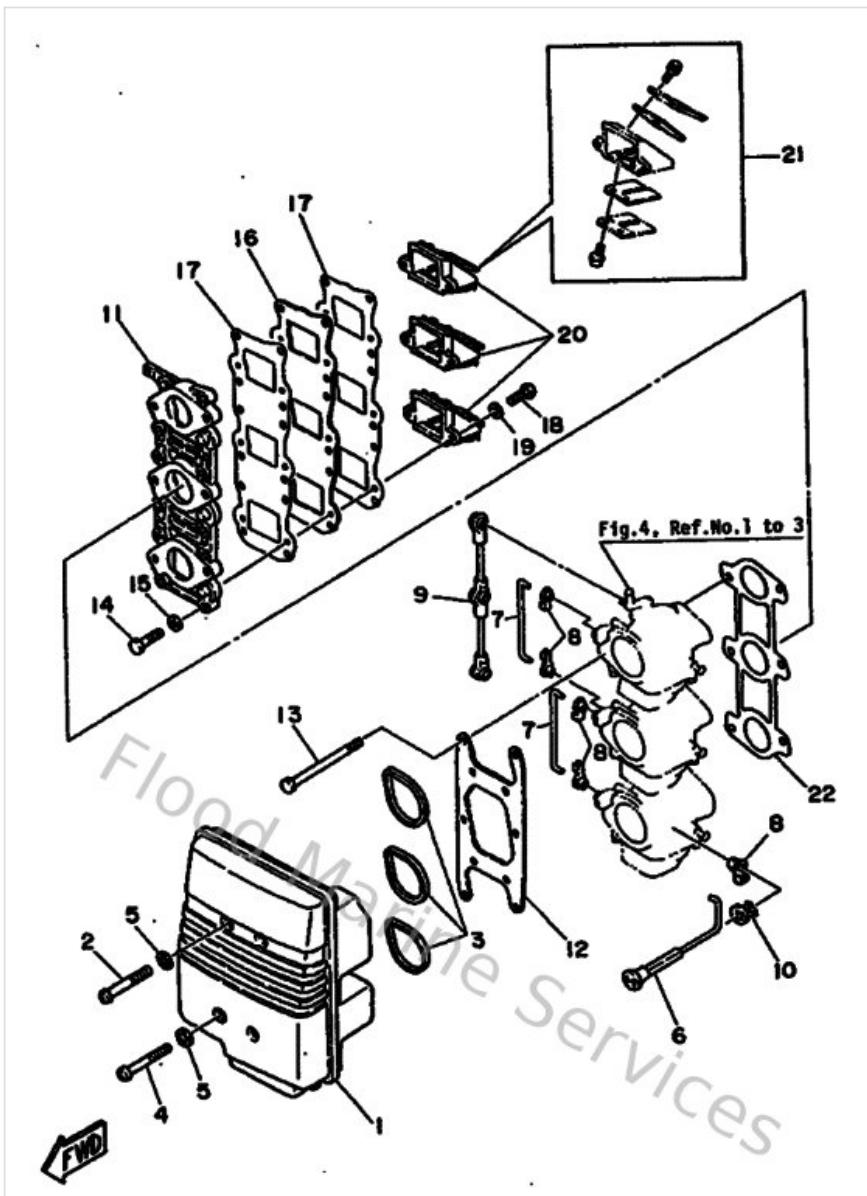
Ref	Part	
20	6E0281930094 Plug, water check	Buy now

Intake



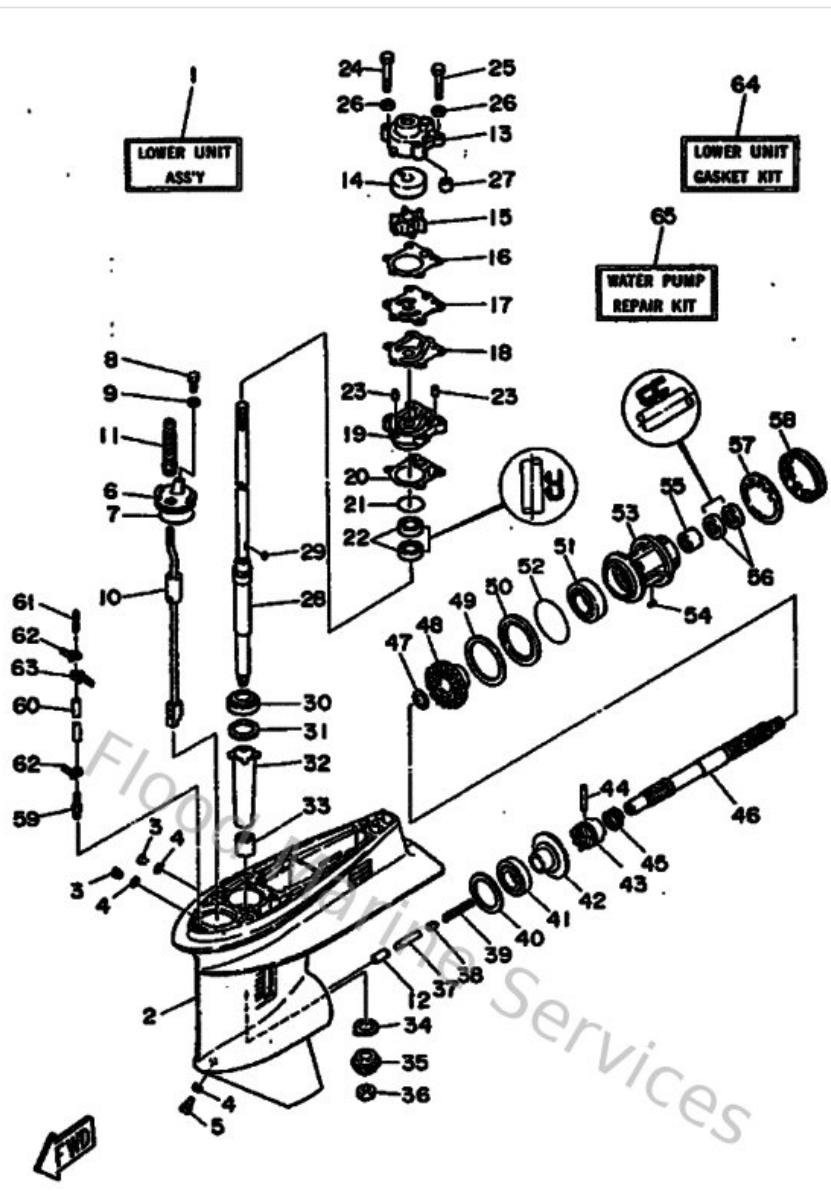
Ref	Part	
1	6H4144310000 Silencer, intake 1	Buy now
2	978030604000 Screw pan head	Buy now
3	6H3144570000 Seal	Buy now
4	978030605500 Screw, panhead (gc2)	Buy now
5	9020906M0500 Washer (688)	Buy now
6	6H4412710000 Knob, Choke	Buy now
7	6H4412570000 Rod, choke link 2	Buy now
8	661412620200 Joint, choke lever	Buy now
9	6H4412170000 Rod, accel. lever	Buy now
10	689412730000 Grommet	Buy now
11	6H4136410194 Manifold 1	Buy now
12	6H4144060000 Hinge	Buy now
13	973130609500 Bolt, hexagon deep recess	Buy now
14	973130602500 Bolt	Buy now
15	929030660000 Washer, plain (646)	Buy now

Intake



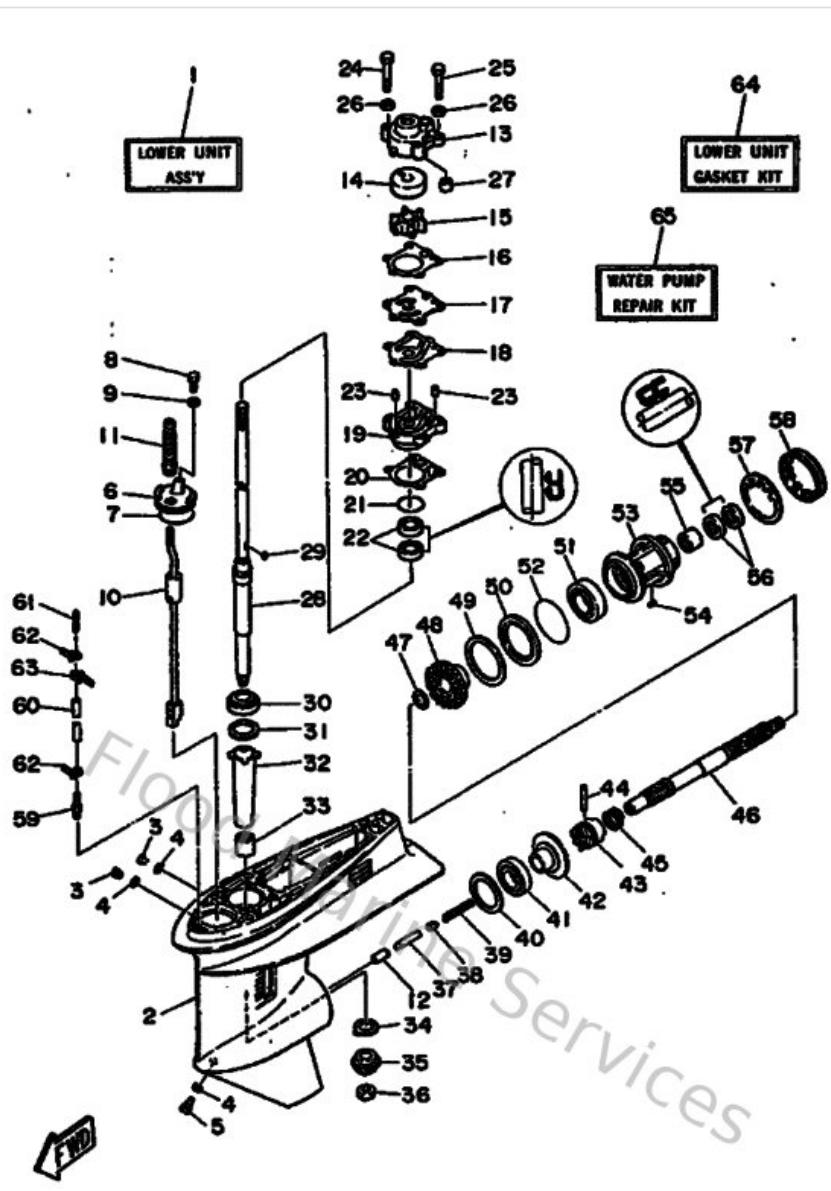
Ref	Part	
16	6H4136240094 Plate, reed valve	Buy now
17	6H413621A100 Gasket, valve seat	Buy now
18	978030501400 Screw, pan head(6b0)	Buy now
19	929030560000 Washer, plain (646)	Buy now
21	6H4W00040000 Reed set	Buy now
22	6H4141980000 Gasket, plate	Buy now

Lower Casing & Drive 1



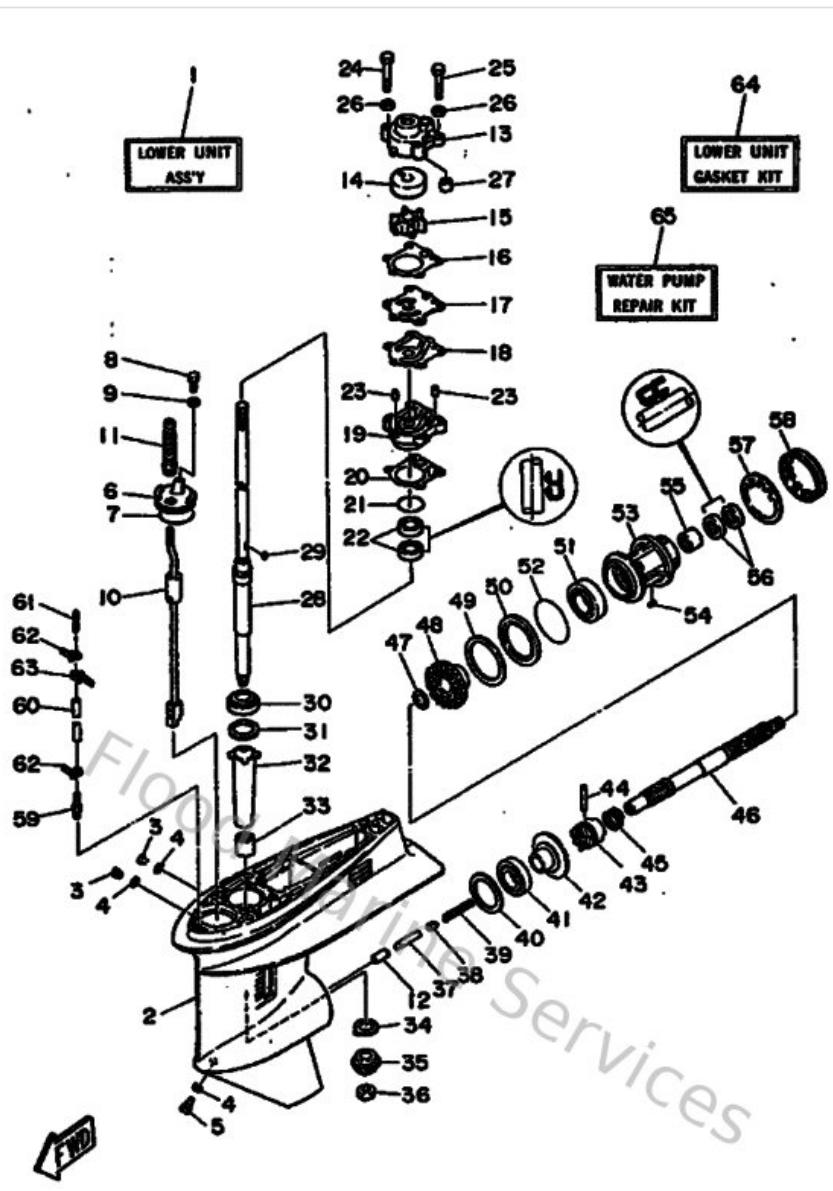
Ref	Part	
3	903400801400 Plug, straight screw	Buy now
4	904300802000 Gasket	Buy now
5	9034008M0200 Plug, drain	Buy now
6	6H4453210100 Plate	Buy now
7	932104904600 O-ring (620)	Buy now
8	973950601600 Bolt, hexagon deep recess	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	6H4441501200 Shift Cam Assembly	Buy now
11	655441470000 Boot, shift rod	Buy now
12	6H4441600000 Detent Comp	Buy now
13	663443110200 Housing, water pump	Buy now
14	663443220000 Insert, cartridge	Buy now
15	6H4443520000 Impeller	Buy now
16	663443150000 Gasket, water pump 1	Buy now
17	663443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive 1



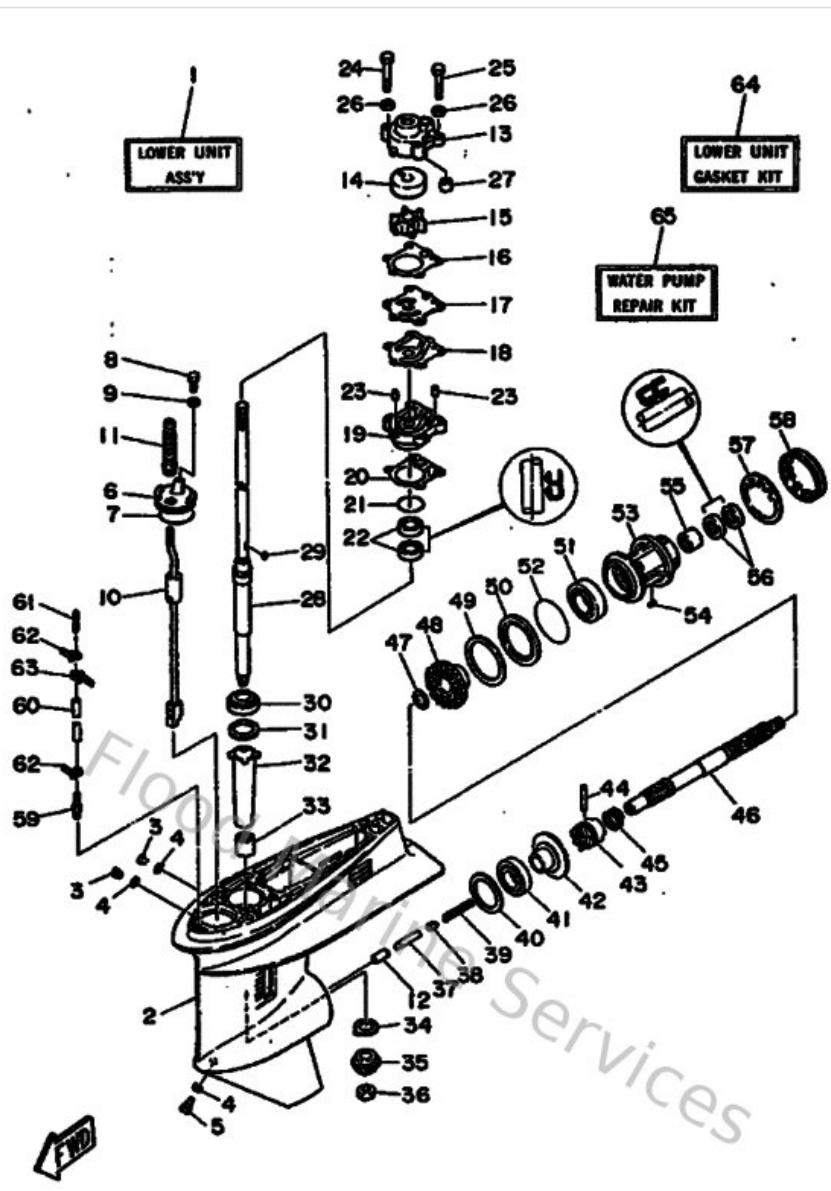
Ref	Part	
18	66344324A000 Gasket,cartridge outer plate	Buy now
19	663443410094 Housing, water pump	Buy now
20	663443160000 Gasket,water pump 2	Buy now
21	932104104200 O-ring (132)	Buy now
22	931012307000 Oil seal (663)	Buy now
23	936040806200 Pin,dowel (626)	Buy now
24	973950805500 Bolt, hexagon	Buy now
25	973950804500 Bolt, hexagon	Buy now
26	929900860000 Washer, plain (663)	Buy now
27	663443660000 Damper, water seal 2	Buy now
29	902800302400 Key, woodruff(662)	Buy now
30	933320002300 Brg, tapered roller (409)	Buy now
31	663455876000 Shim (t:0.50mm)	Buy now
32	6H4455360000 Sleeve, drive shaft	Buy now
33	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now

Lower Casing & Drive 1



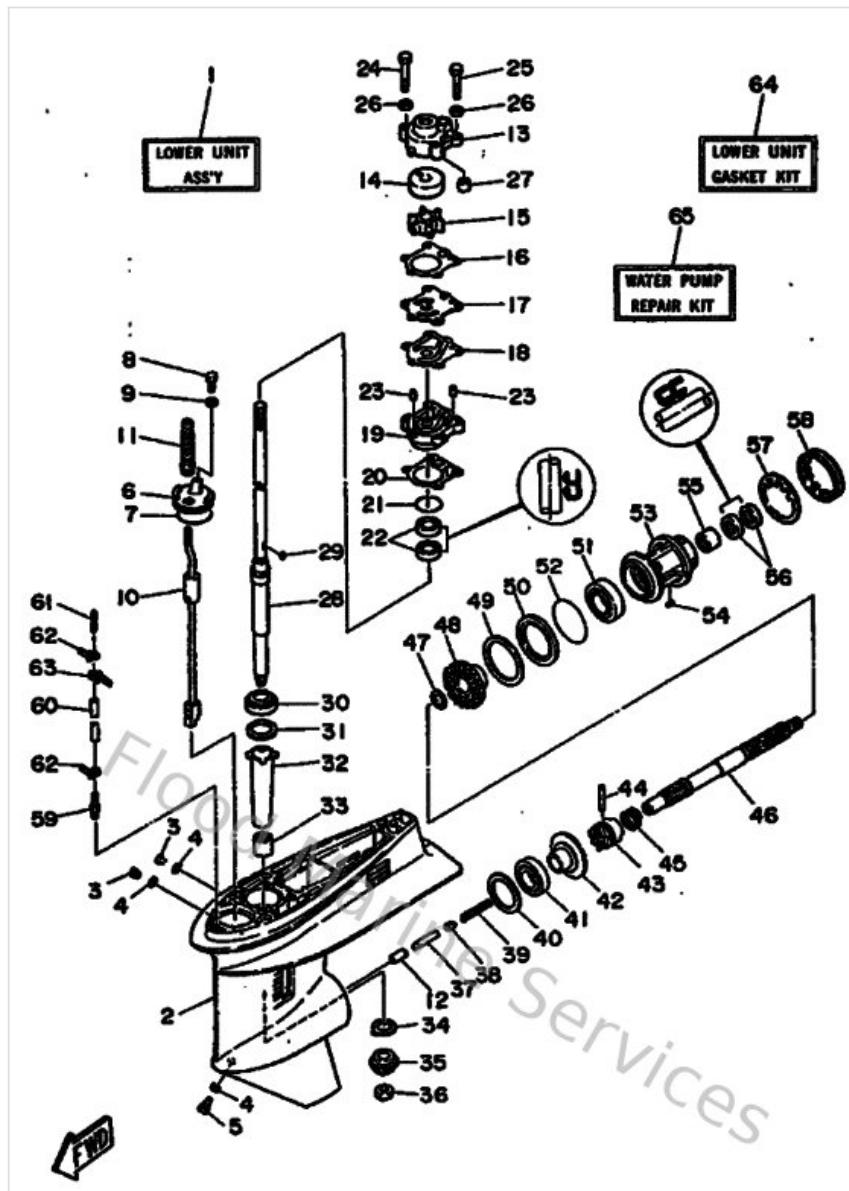
Ref	Part	
34	663455520000 Bearing, plain	Buy now
35	6H4455510000 Pinion	Buy now
36	901701213800 Nut hexagon(663)	Buy now
37	676456350000 Plunger, shift	Buy now
38	663456340000 Slide, shift	Buy now
39	9050116M0100 Spring compression	Buy now
40	6H4455670150 Shim (T:0.50Mm)	Buy now
42	6H4455600000 Gear	Buy now
43	6H4456310000 Clutch, dog	Buy now
44	902500602300 Pin, strait (663)	Buy now
45	663456330000 Ring, cross pin	Buy now
46	679456110100 Shaft, propeller	Buy now
47	902012242900 Washer, plate(663)	Buy now
48	6H4455710000 Gear	Buy now
49	663455776000 Shim (t:0.50mm)	Buy now

Lower Casing & Drive 1



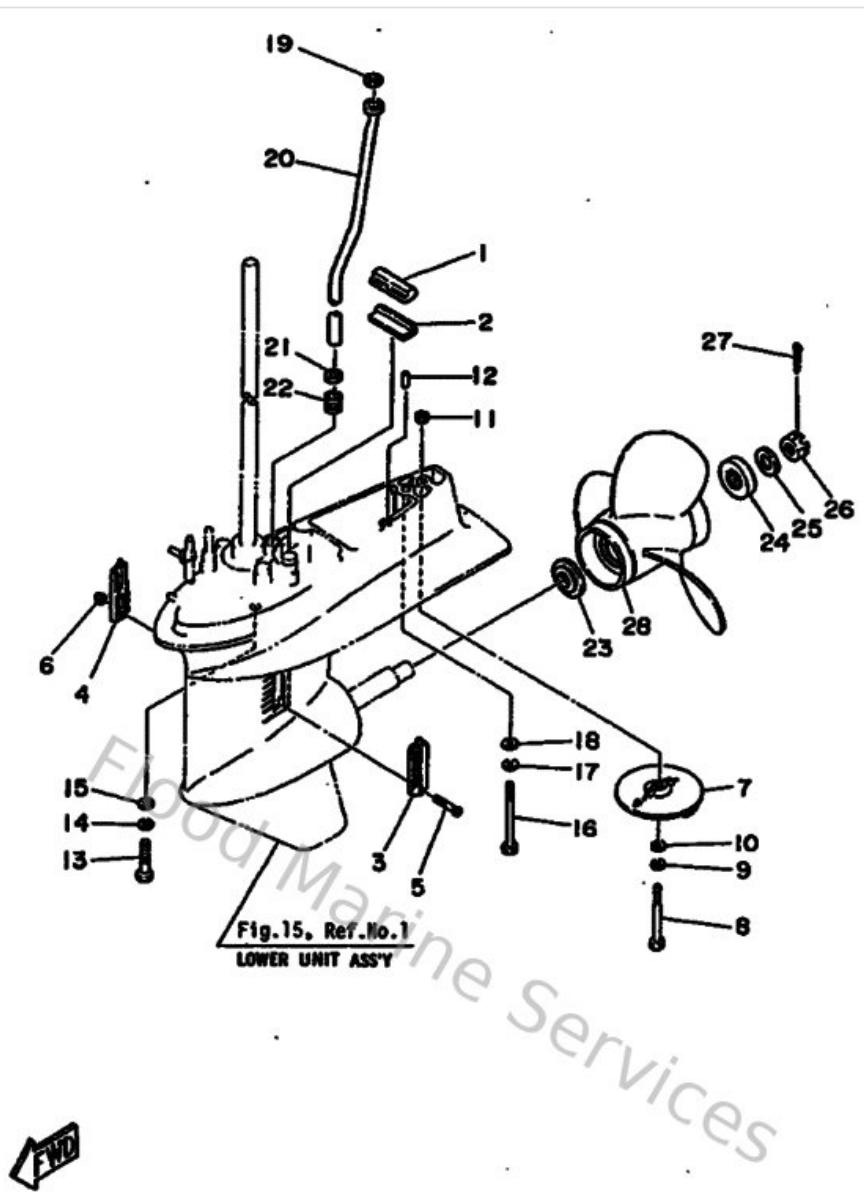
Ref	Part	
50	663455760000 Washer, thrust 2	Buy now
51	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
52	9321066M9800 O-ring(6h4)	Buy now
53	679453310094 Housing, bearing	Buy now
54	902820401000 Key, strait(663)	Buy now
55	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
56	931012206700 Oil seal (22x36x6-663)	Buy now
57	902144800800 Washer, claw(697)	Buy now
58	697453840000 Nut	Buy now
59	6E5453780000 Nipple, hose	Buy now
60	9044507M1900 Hose (I200)	Buy now
61	6E5835580000 End, nipple	Buy now
62	9046511M1000 Clamp	Buy now
63	80L263970000 Band	Buy now
64	6H4W00012000 Gasket kit, lower unit	Buy now

Lower Casing & Drive 1



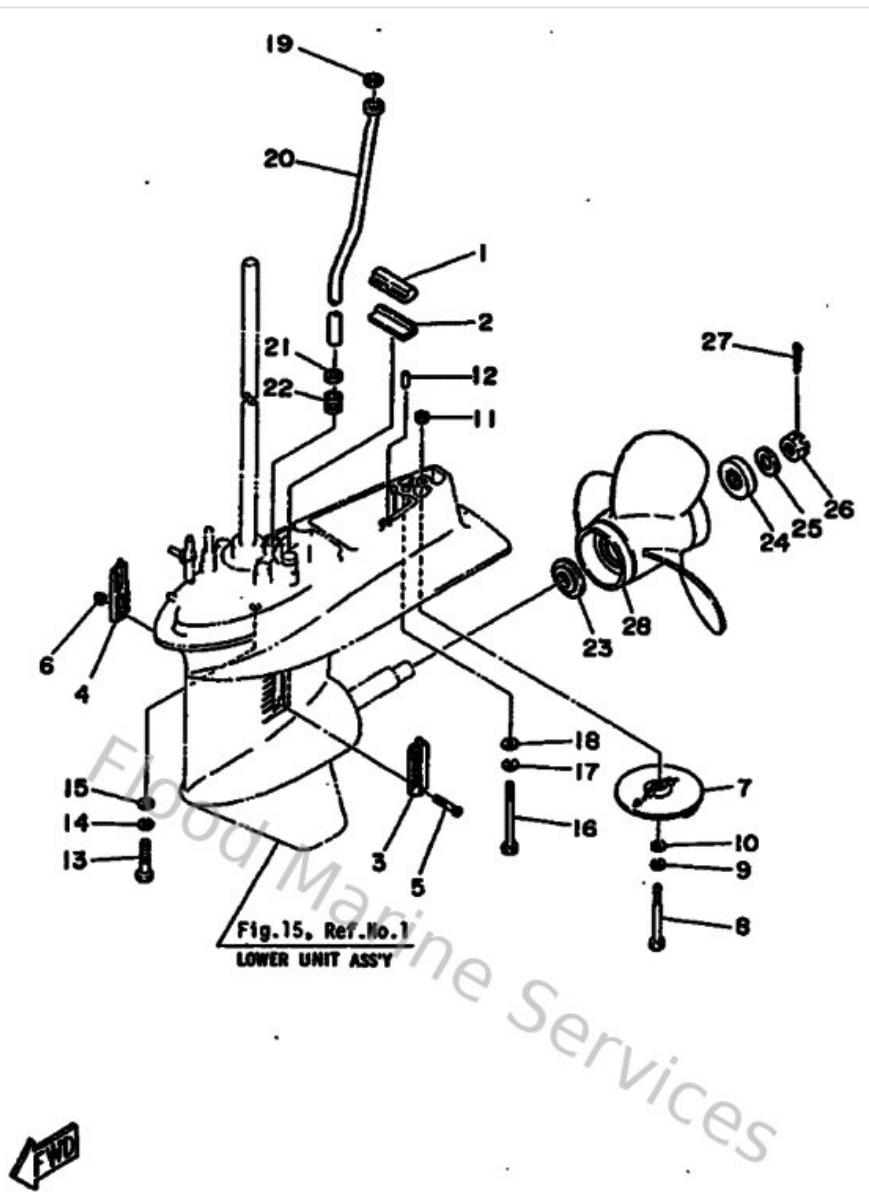
Ref	Part	
65	6H4W00780000 Water pump repair kit	Buy now

Lower Casing & Drive 2



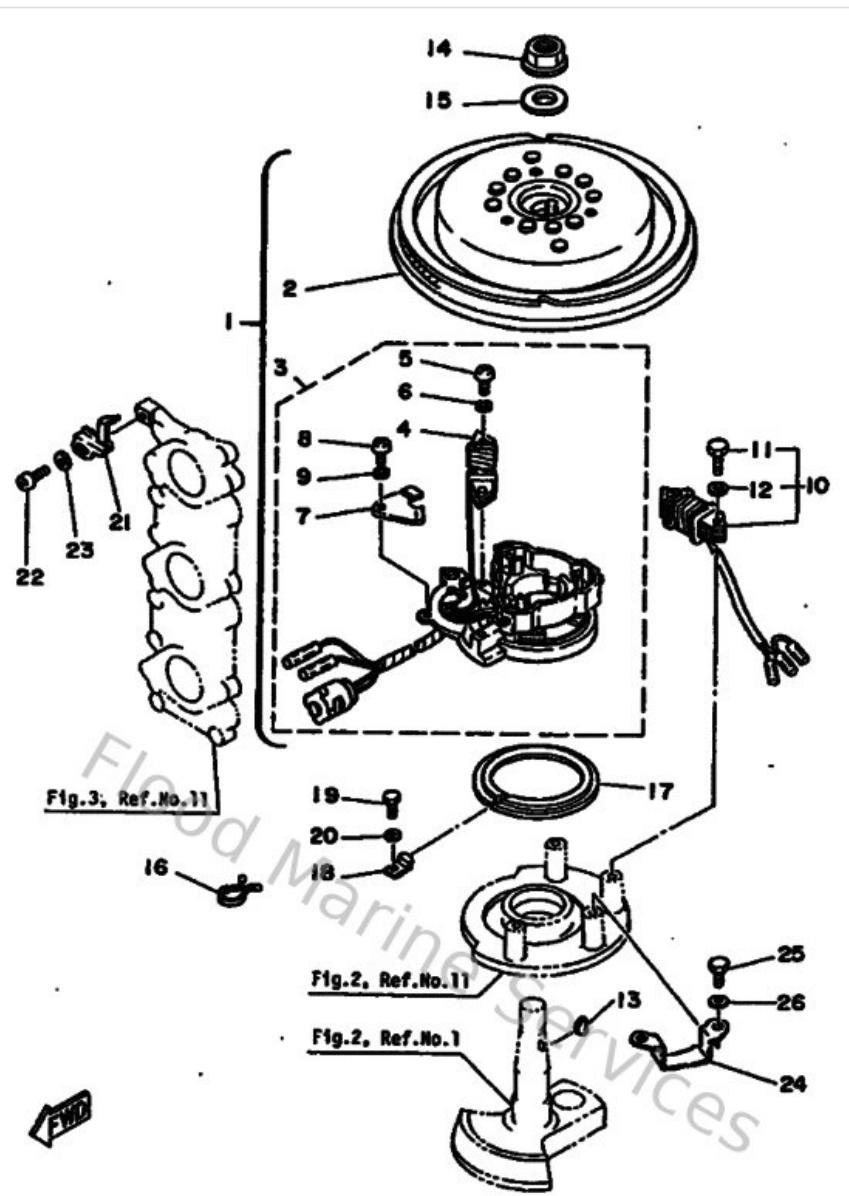
Ref	Part	
1	688453750000 Damper, seal 2	Buy now
2	663453760000 Guide, seal damper	Buy now
3	688452140100 Cover, water inlet	Buy now
4	688452150100 Cover, water inlet	Buy now
5	981800503500 Screw flat head (e03)	Buy now
6	901850590400 Nut nylon (sus)(ex4)	Buy now
7	664453710100 Tab-trim	Buy now
8	973750807500 Bolt	Buy now
9	929900810000 Ybs67-8 washer, spring	Buy now
10	929900860000 Washer, plain (663)	Buy now
11	988800810000 Nut, hex.	Buy now
12	936061201900 Pin, dowel (614)	Buy now
13	973751004000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now

Lower Casing & Drive 2



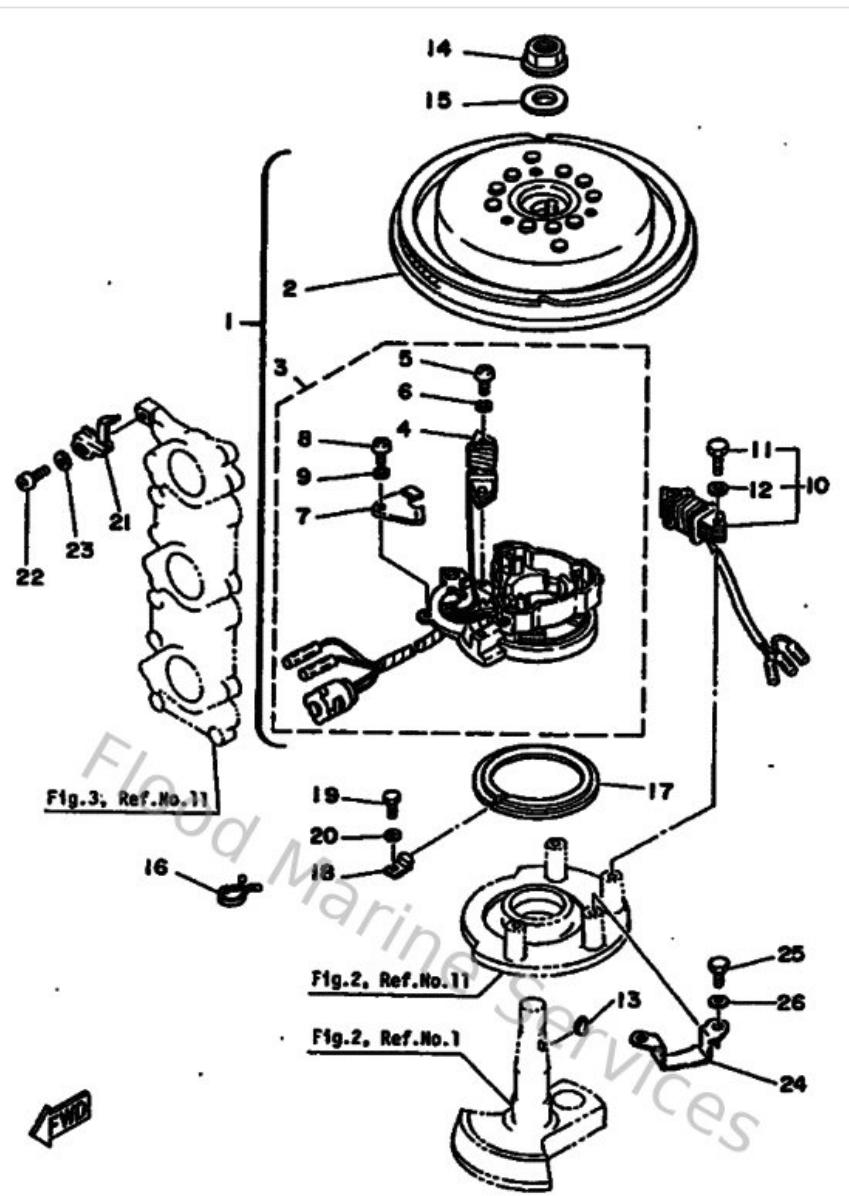
Ref	Part	
16	973750808500 Bolt, with washer	Buy now
19	902021206000 Washer, plate(663)	Buy now
21	904301207200 Gasket	Buy now
22	663443670000 Damper, water seal 3	Buy now
23	663459870100 Spacer	Buy now
24	670459970200 Spacer	Buy now
25	929901620000 958-58204-00 washer,plain	Buy now
26	901711601100 Nut, castle (663)	Buy now
27	914903002500 Pin cotter	Buy now
28	663459490136 Propeller (3x10-3/4"x16"-g)	Buy now

Magneto



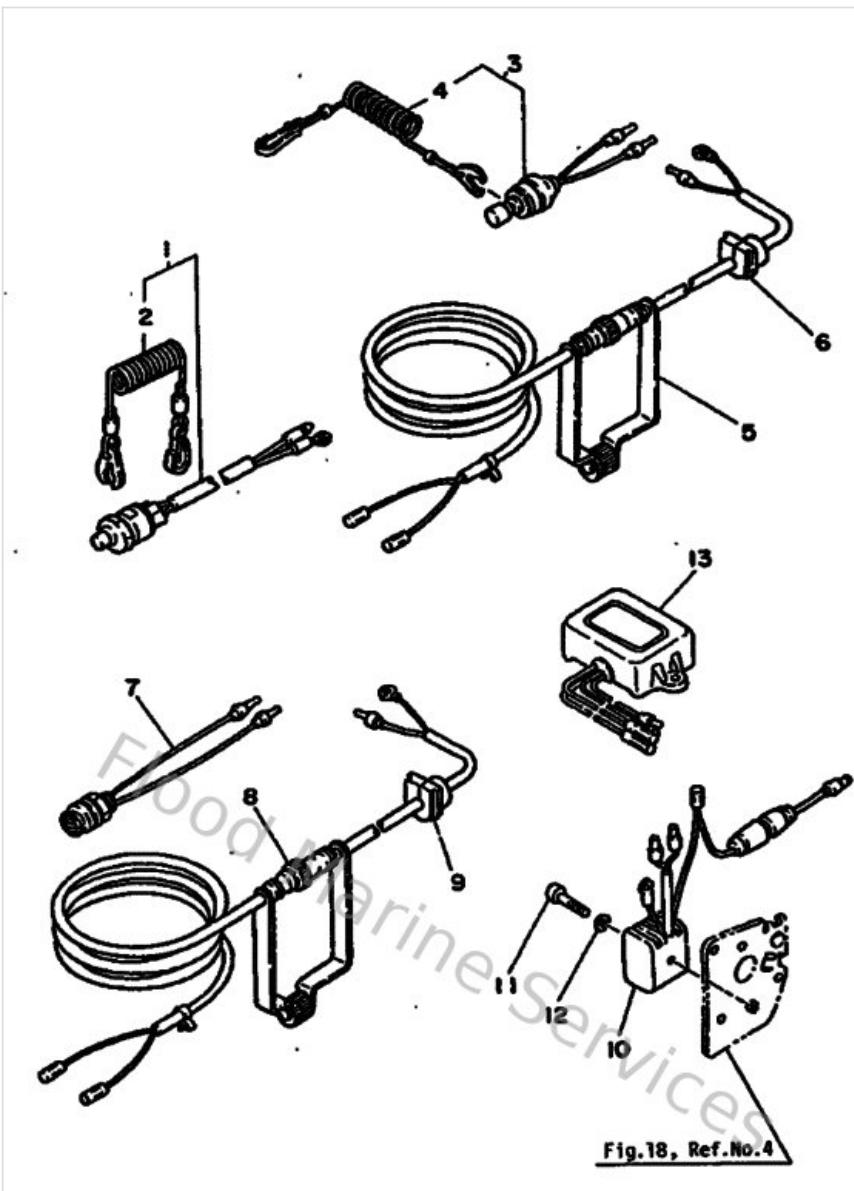
Ref	Part	
3	6H485510F000 Stator Assembly	Buy now
4	6H4855200000 Coil, Charge	Buy now
5	978020602000 Screw pan head	Buy now
6	929020610000 Washer(6a1)	Buy now
7	6H4855480000 Clamp, cord	Buy now
8	985800500800 Screw, pan head (7g3)	Buy now
9	929020510000 Ybs67-5 washer, spring	Buy now
10	6H481303A000 Lighting Coil Assembly	Buy now
11	9010106M2700 Bolt	Buy now
12	929030660000 Washer, plain (646)	Buy now
13	902800501500 Key, woodruff	Buy now
14	9017916M0500 Nut (689)	Buy now
15	9020116M4400 Washer (689)	Buy now
16	9046408M0700 Clamp	Buy now
17	6H3416110000 Retainer, Magneto Base	Buy now

Magneto



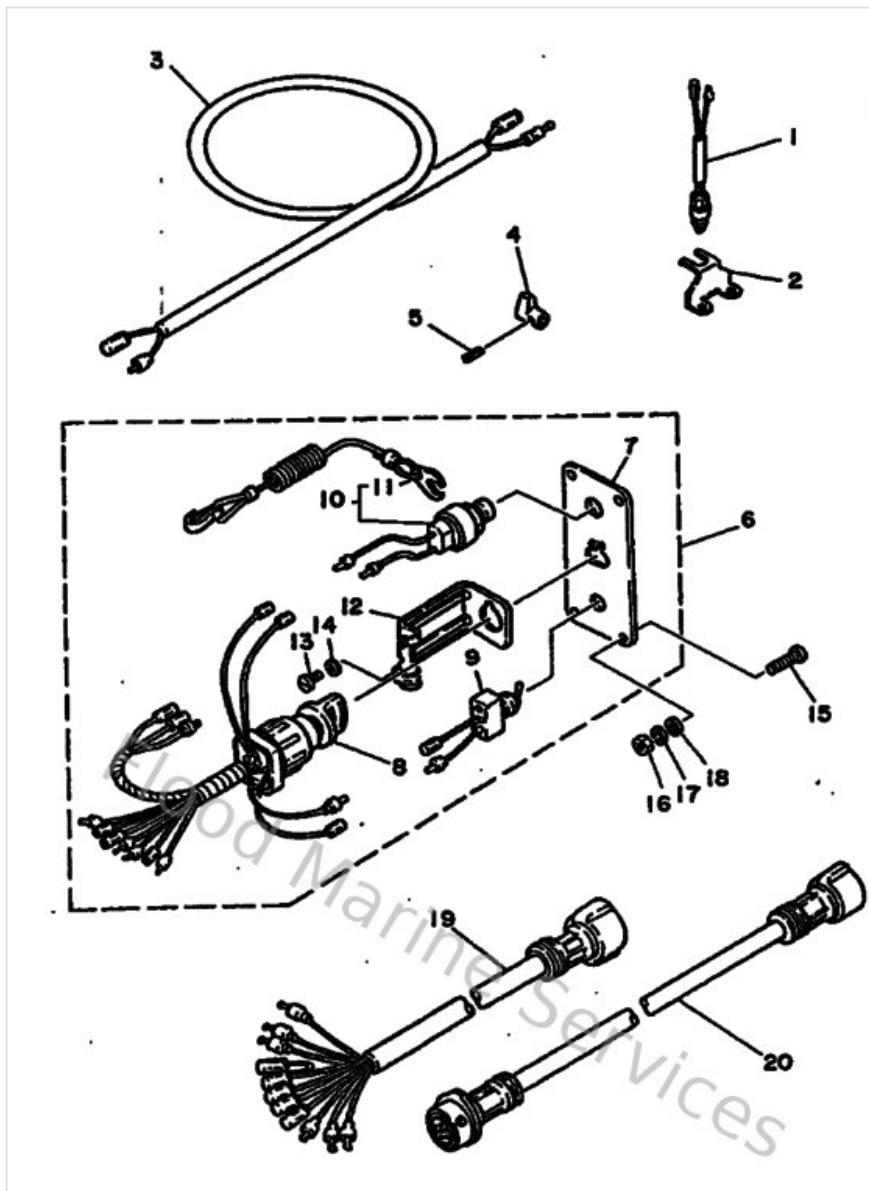
Ref	Part	
19	970950601600 Bolt, hexagon deep recess	Buy now
21	6H4813320000 Plate, timing	Buy now
22	978850501000 Screw, pan head(62x)	Buy now
23	929030560000 Washer, plain (646)	Buy now
24	6H4416130000 Base Friction Plat	Buy now
25	973130601200 Bolt(gh1)	Buy now
11	973130602500 Bolt	Buy now

Optional Parts 1



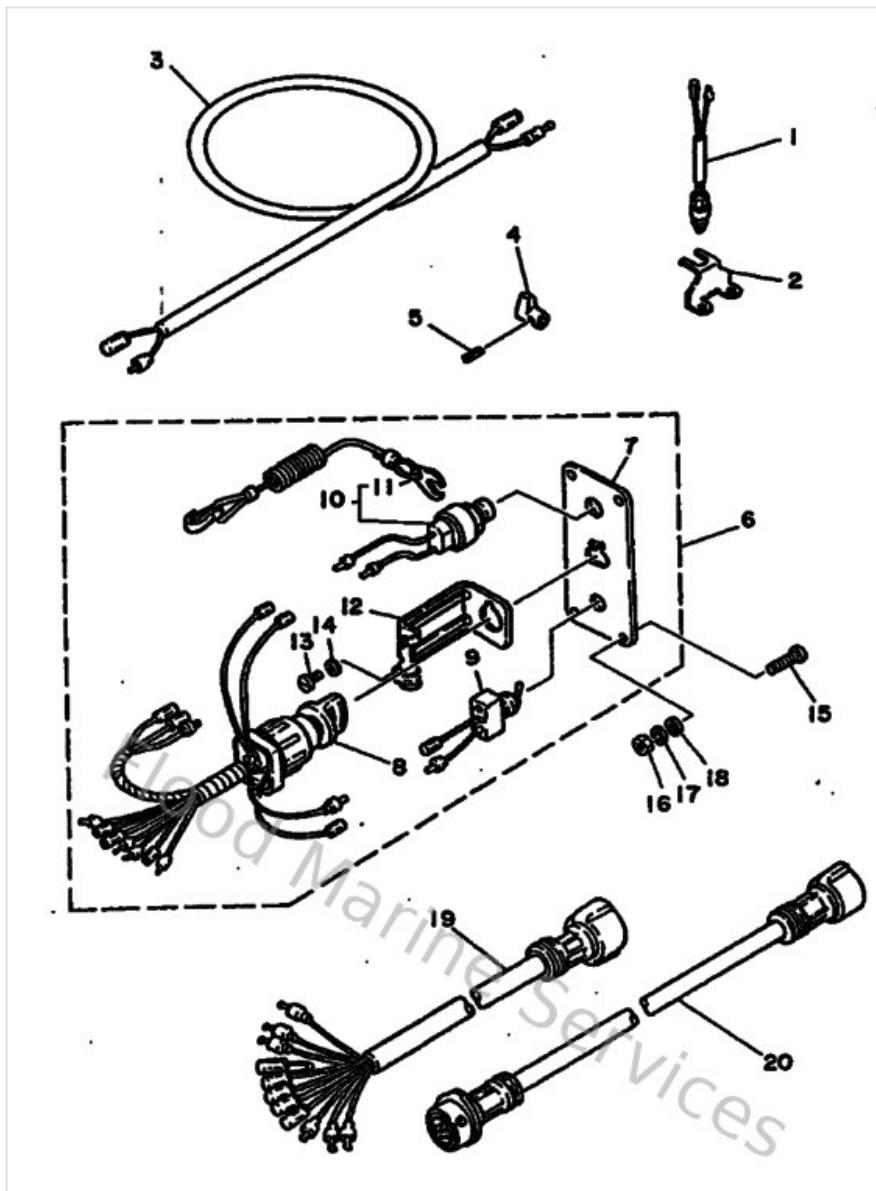
Ref	Part	
1	689825750200 Engine stop switch assembly	Buy now
2	682825560000 Lanyard, stop switch	Buy now
3	689825751200 Engine stop switch assembly	Buy now
5	6A0825532000 Extention, wire lead	Buy now
6	676427260000 Grommet 3	Buy now
7	689825501100 Stop switch assembly	Buy now
10	6G1819706000 Rectifier assembly	Buy now
11	978030502500 Screw, panhead (a93)	Buy now
12	929030560000 Washer, plain (646)	Buy now
13	663819101000 Voltage Regulator assembly	Buy now

Optional Parts 2



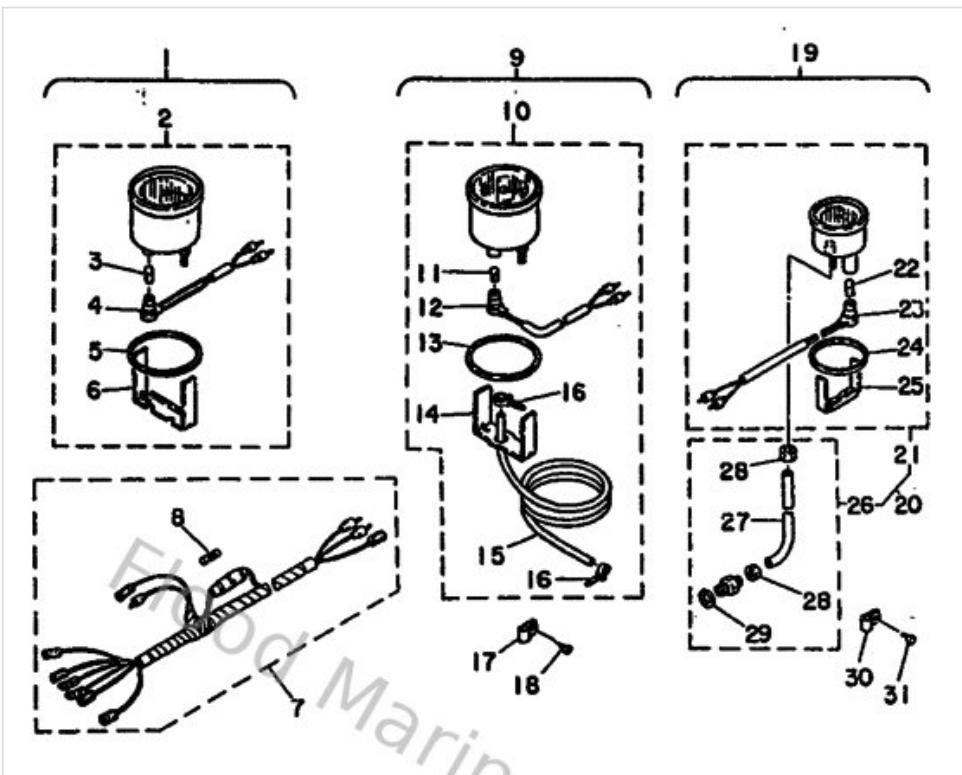
Ref	Part	
1	6F5825400000 Neutral switch assembly	Buy now
2	6H4825540000 Stay, Neutral Switch	Buy now
3	6H4825530000 Extension, wire lead	Buy now
4	6H4441730000 Lever Shift Control	Buy now
5	916903002000 Pin, spring (6h4)	Buy now
6	689825701400 Panel Switch assembly	Buy now
7	689825710100 Panel, Switch	Buy now
8	688825101100 Main switch assembly	Buy now
9	688825740000 Switch, choke	Buy now
10	688825750200 Engine stop switch assembly	Buy now
11	682825560000 Lanyard, stop switch	Buy now
12	663825810100 Stay, cord clamp	Buy now
13	983030400800 Screw, pan head (713)	Buy now
14	929010410000 Ybs67-4 washer, spring	Buy now
15	989030502500 Screw, bind	Buy now

Optional Parts 2



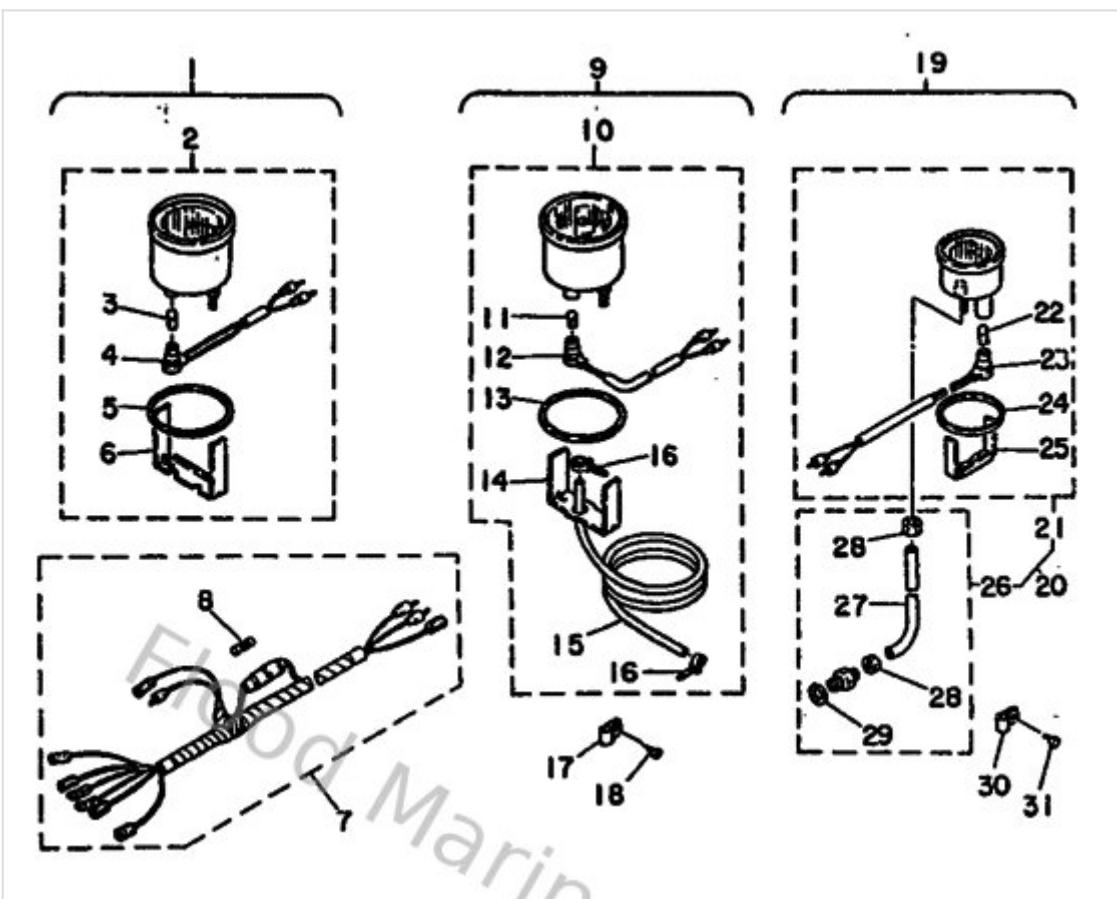
Ref	Part	
16	953800560000 Nut, hexagon (663)	Buy now
17	929030510000 Ybs67-5 washer, spring	Buy now
18	929030560000 Washer, plain (646)	Buy now
19	688825862100 Extension, wire harness	Buy now
20	688825861100 Extension, wire harness	Buy now

Optional Parts 3



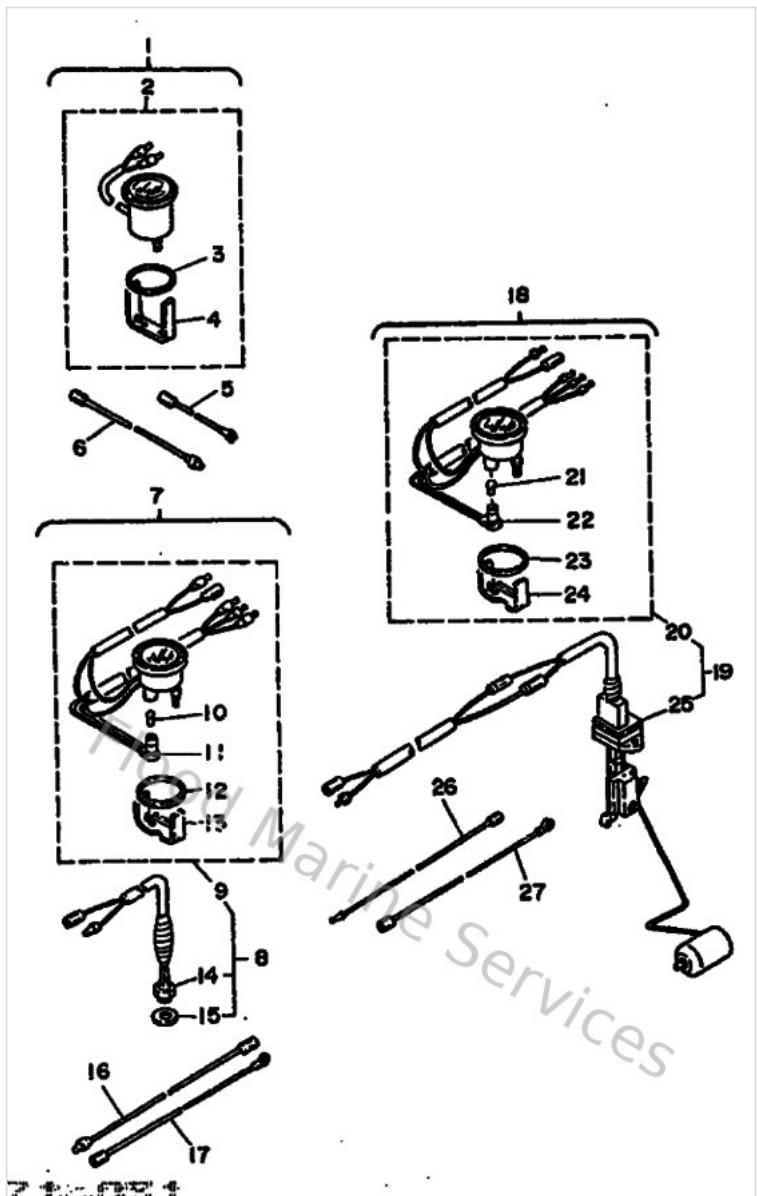
Ref	Part	
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
6	688835440000 Plate, Fitting	Buy now
7	688835531000 Wire, lead	Buy now
8	1E6821510000 Fuse (10a)	Buy now
10	688835100100 Speedometer assembly	Buy now
15	688835570000 Tube (8m)	Buy now
16	9046511M1000 Clamp	Buy now
17	906013140200 021-58119-01 clip,nylon 14	Buy now
18	977804011600 Screw,panh.tapping	Buy now
21	688836610000 Water pressure meter assembly	Buy now
24	688836640000 Damper	Buy now
25	688836650000 Plate, fitting	Buy now
26	688836670000 Sender	Buy now
27	688836660000 Tube	Buy now

Optional Parts 3



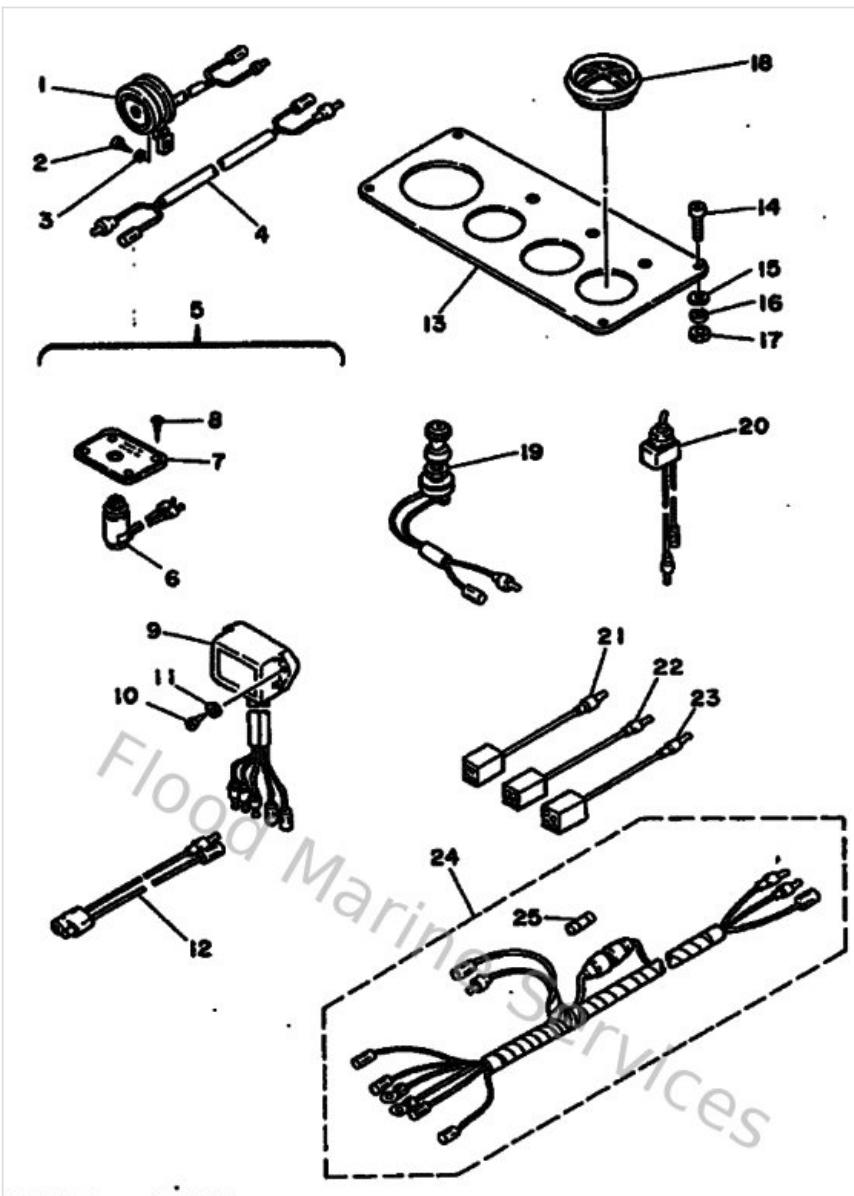
Ref	Part	
28	663836680000 Nut, nipple	Buy now
29	904301411500 Gasket (663)	Buy now

Optional Parts 4



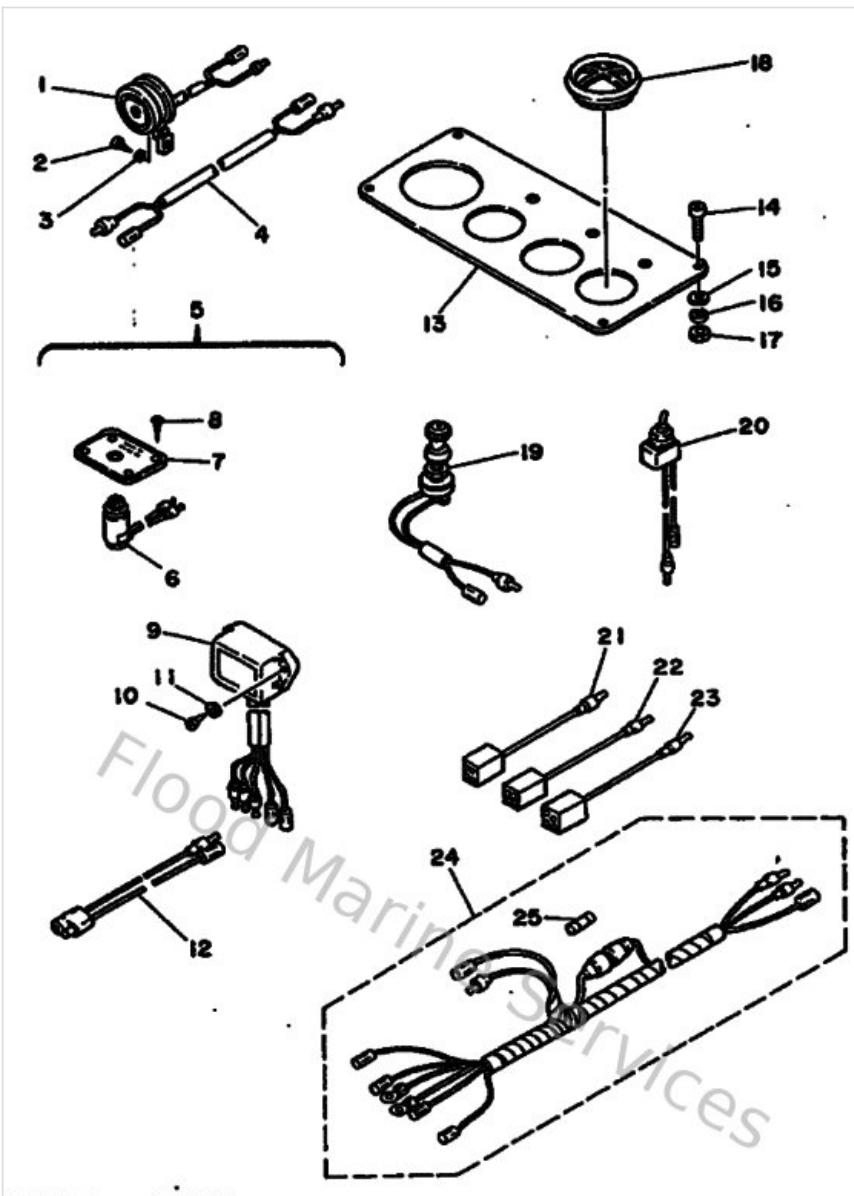
Ref	Part	
2	688835040000 Hour Meter assembly	Buy now
3	688836640000 Damper	Buy now
5	66383553A000 Wire, lead	Buy now
6	66383553Y000 Wire, lead	Buy now
8	688835900000 Water temperature assembly	Buy now
9	6Y5835900000 Water temperature assembly	Buy now
10	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
11	688835360000 Socket, meter	Buy now
13	688836650000 Plate, fitting	Buy now
14	688835910000 Thermo unit	Buy now
15	904301411500 Gasket (663)	Buy now
20	688857510000 Fuel Gauge	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 5



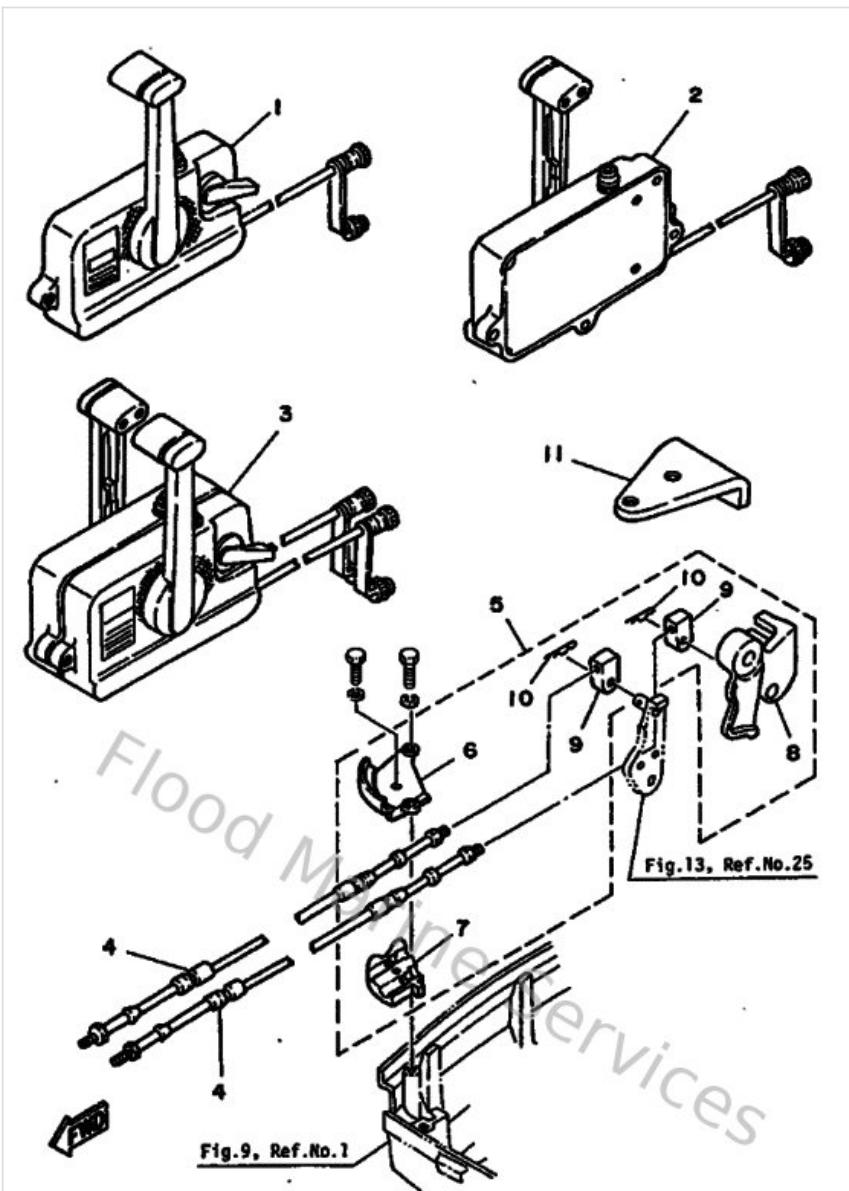
Ref	Part	
1	688833831000 Buzzer	Buy now
2	977806051600 Screw, panhead tapping (j20)	Buy now
3	929030560000 Washer, plain (646)	Buy now
4	688833731000 Lead, horn	Buy now
6	663843010000 Pilot lamp ass'y	Buy now
7	663843090000 Plate set	Buy now
8	954283131600 Screw, round tapping	Buy now
10	977806012000 Screw, tapping(6k8)	Buy now
11	929030660000 Washer, plain (646)	Buy now
12	663825210900 Wire, Lead	Buy now
13	688836110000 Panel, meter	Buy now
14	989030502500 Screw, bind	Buy now
16	929030510000 Ybs67-5 washer, spring	Buy now
17	953030560000 Nut, hexagon (663)	Buy now
18	688835590000 Cover, meter	Buy now

Optional Parts 5



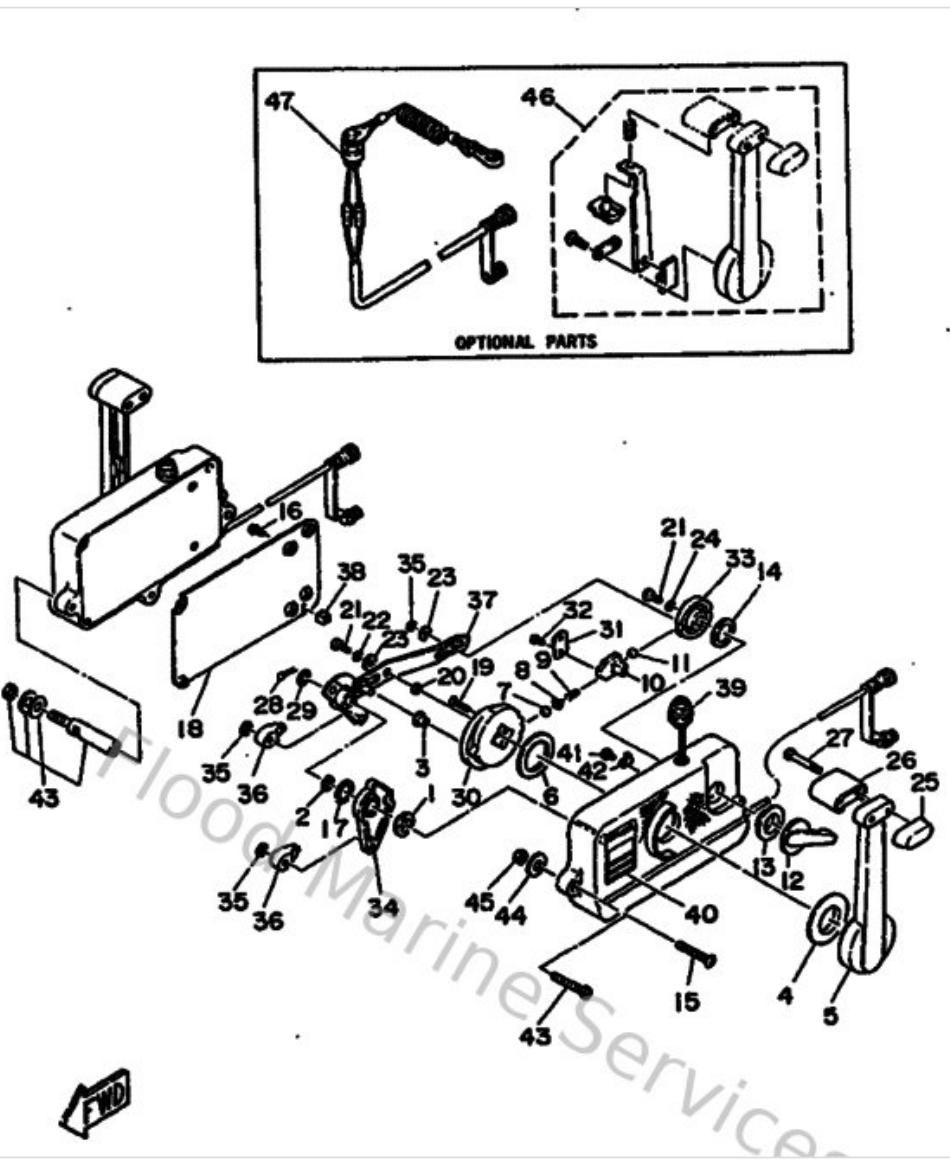
Ref	Part	
19	688825200000 Lamp switch assembly	Buy now
20	688825260000 Switch, lamp	Buy now
21	688821490000 Wire, lead 3	Buy now
22	688821170000 Wire, lead	Buy now
23	688825210000 Wire, lead	Buy now
24	688835531000 Wire, lead	Buy now
25	1E6821510000 Fuse (10a)	Buy now

Remote Control



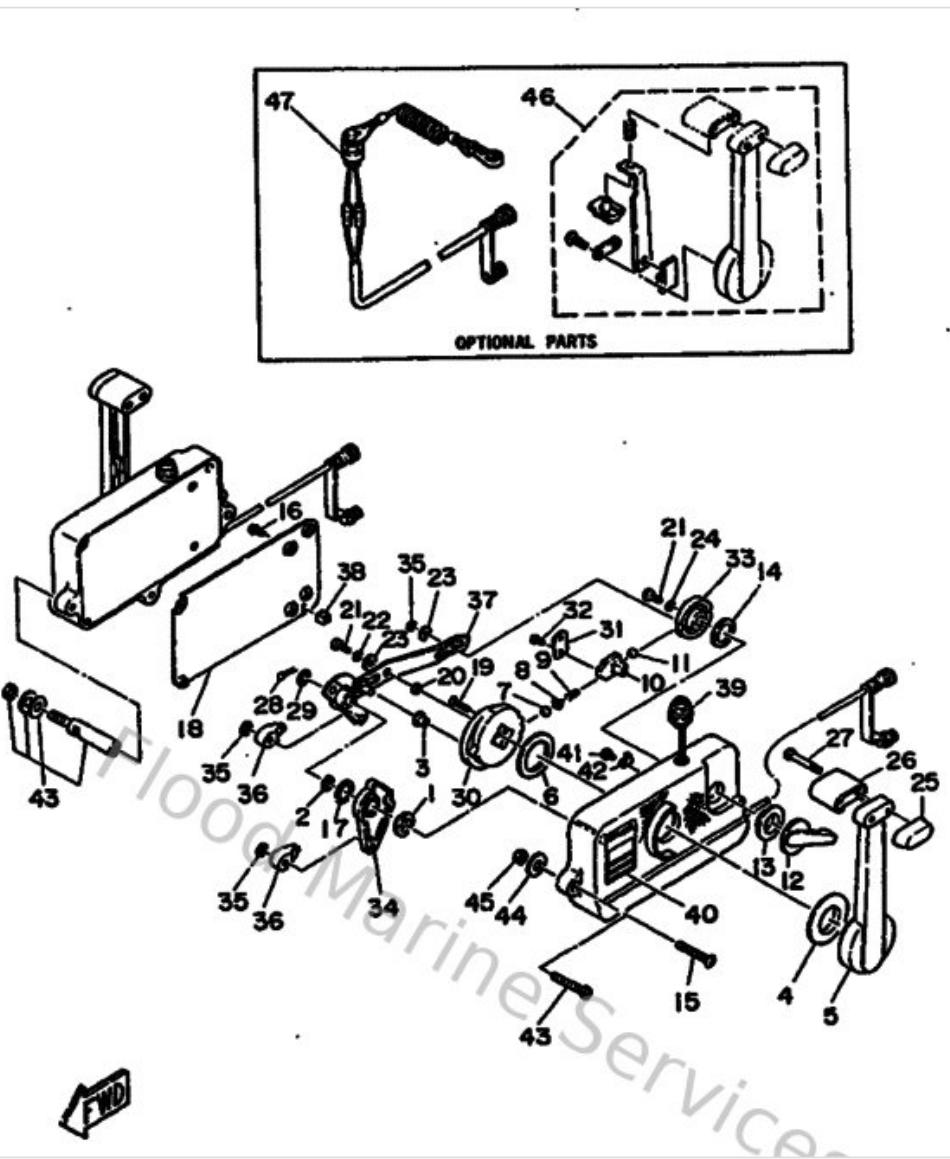
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701481021000 Remote control assembly	Buy now
3	701481102200 Remote Control assembly	Buy now
4	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
5	6H4485018000 Remote Cont. Attachment assembly	Buy now
6	6H4485311194 Bracket, remote control 1	Buy now
7	6H4485321194 Bracket, remote control 2	Buy now
8	6H4412130200 Cam, Accel. (K)	Buy now
9	6H4483440000 Cable end, remote control	Buy now
10	904681800800 Clip 620436610000	Buy now
11	6H448511514D Hook, Steering	Buy now

Remote Control Assy 1



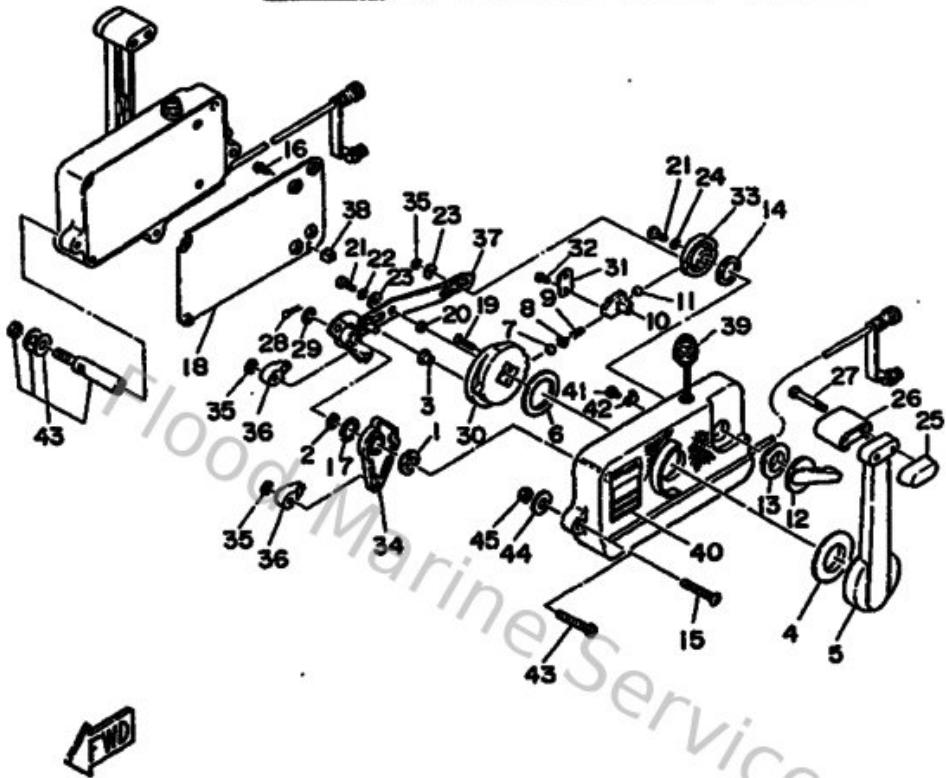
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701481971000 Washer, wave 2	Buy now
3	701482520000 Roller, cam	Buy now
4	701482340000 Bushing 1	Buy now
5	701482210000 Lever, control	Buy now
6	701481961100 Washer, wave 1	Buy now
7	701482360000 Roller, detent	Buy now
8	702482370000 Adaptor	Buy now
9	702482380000 Spring, Detent	Buy now
10	701482490000 Spring, adapter	Buy now
11	701482480000 Roller, free accel	Buy now
12	701481521100 Knob, free accel	Buy now
13	701482430000 Bushing	Buy now
14	701481981000 Washer, wave 3	Buy now
15	701482810000 Screw	Buy now

Remote Control Assy 1



Ref	Part	
16	701482890000 Screw, pan head(62x)	Buy now
17	701482680000 Spacer 3	Buy now
18	701482130000 Back, plate	Buy now
19	927800602500 Screw flat head	Buy now
20	701482550000 Coller 1	Buy now
21	973950601800 Bolt (fj0)	Buy now
23	701482460000 Spacer	Buy now
24	929900630000 Washer, tooth	Buy now
25	701482290000 Grip, control lever 2	Buy now
26	701482220000 Grip, control lever	Buy now
27	701482820000 Screw, pan head	Buy now
28	701482390000 Set Pin, Plate	Buy now
29	701482660000 Spacer 2	Buy now
30	701482320000 Gear 1	Buy now
31	701481891100 Retainer	Buy now

Remote Control Assy 1



Ref	Part	
32	985800501000 Screw, pan head(62x)	Buy now
33	701481531200 Shaft, free accel	Buy now
34	701482710000 Arm, shift	Buy now
35	934300602400 Circlip (701)	Buy now
36	701483453000 Cable end, remote control 2	Buy now
37	701482611000 Arm, throttle	Buy now
38	701483580000 Anchor, cable	Buy now
39	701825505000 Engine Stop Switch assembly	Buy now
41	701482830000 Screw 3	Buy now
42	701825940000 Clamp	Buy now
43	701482910000 Attachment	Buy now
44	701482870000 Washer 1	Buy now
45	953800660000 Nut(661)	Buy now
46	701482800000 Neutral lock kit	Buy now
47	701825755200 Engine stop switch assembly	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
1	6H4W00010000 Gasket kit, power unit	Buy now
2	6H4111810000 Gasket, cylinder head 1	Buy now
3	6H4111930000 Gasket, head cover 1	Buy now
4	904301411500 Gasket (663)	Buy now
5	6H4124140000 Gasket, cover	Buy now
6	6H4411140000 Gasket, exhaust outer cover	Buy now
7	6H415369A100 Gasket, oil seal housing	Buy now
8	9310416M0100 Oil seal(6a8)	Buy now
9	9310125M3500 Oil seal(6a4)	Buy now
10	9321058M2100 O-ring (683)	Buy now
11	6H4136210000 Gasket, valve seat	Buy now
12	6H4141980900 Gasket, plate	Buy now
13	6H3144570000 Seal	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	655245640000 Packing, filter	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
16	9321037M2500 O-ring (655)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	6H4451130000 Gasket, upper casing	Buy now
19	6H4W00930100 Carburetor repair set	Buy now
21	676149660000 Rubber cap	Buy now
22	6H3145900000 Needle valve assembly	Buy now
23	633141590000 Clip	Buy now
24	676141860000 Pin, valve	Buy now
25	6G1149850000 Float comp.	Buy now
26	688145480000 Pin, arm	Buy now
28	979800411400 Screw, pan head(ga5)	Buy now
29	932100423000 O-ring (371)	Buy now
30	663141260000 Packing	Buy now
31	688141260000 Packing	Buy now
32	692149230000 Screw, adjusting	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
33	9321015M5200 O-ring (6e9)	Buy now
34	6H4W00012100 Lower unit gasket kit	Buy now
35	6H4451140000 Gasket, upper casing	Buy now
36	6H441134A000 Gasket, exhaust manifold	Buy now
37	6H4411330000 Gasket, exhaust manifold 1	Buy now
38	663451230000 Gasket, muffler	Buy now
39	904300802000 Gasket	Buy now
40	932104904600 O-ring (620)	Buy now
41	66344315A000 Gasket,water pump 1	Buy now
42	663443240000 Gasket,cartridge outer plate	Buy now
43	663443160000 Gasket,water pump 2	Buy now
44	932104104200 O-ring (132)	Buy now
45	931012307000 Oil seal (663)	Buy now
46	932106626200 O-ring(6h4)	Buy now
47	9310122M0000 Oil seal (22x36x6-663)	Buy now

Repair Kit

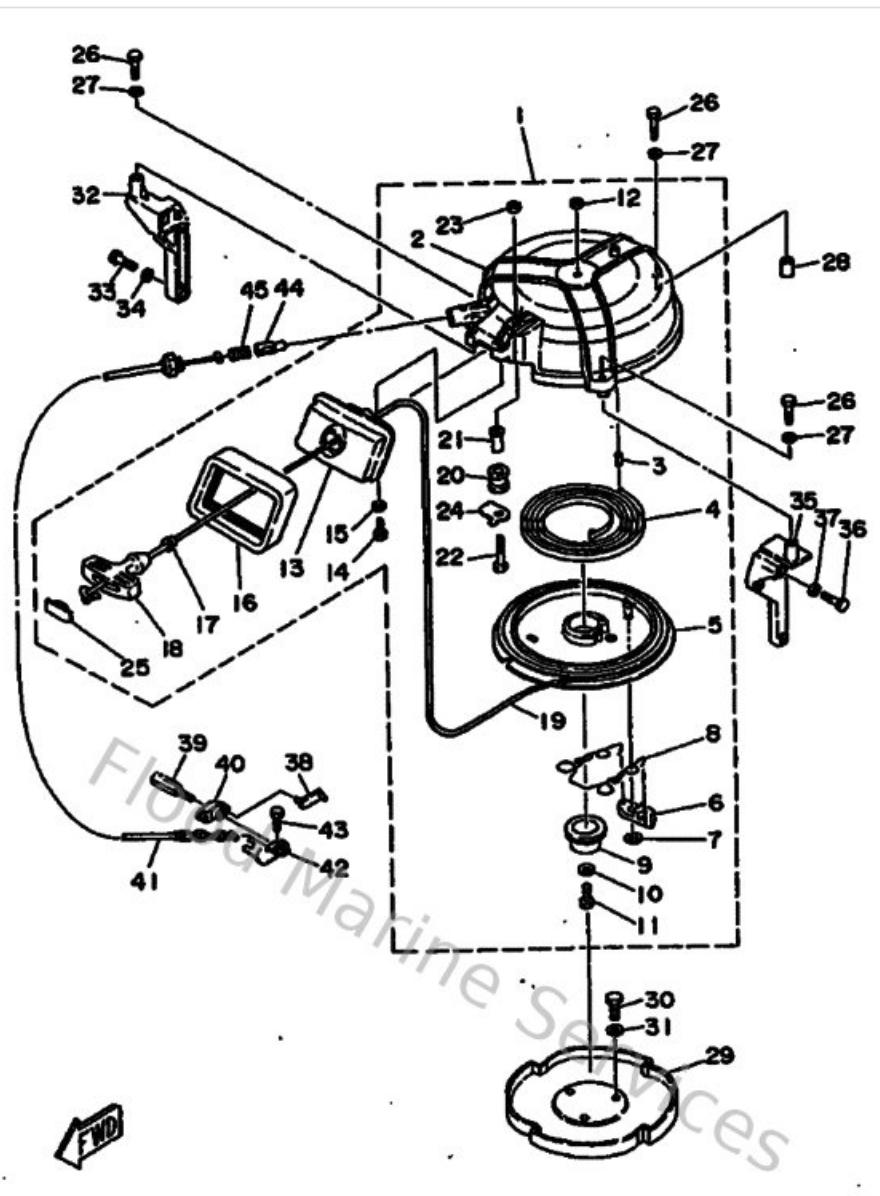


Flood Marine Services

9999999-9999

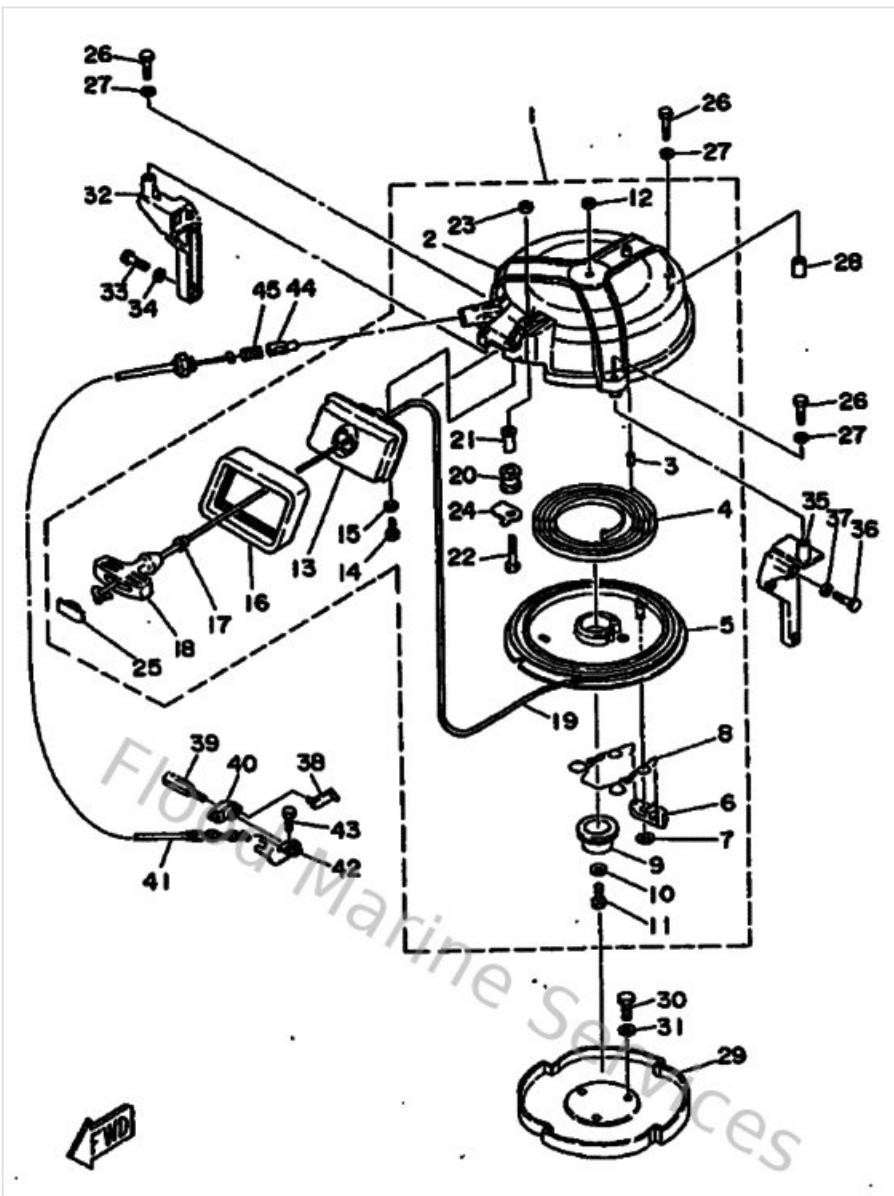
Ref	Part	
48	6H4W0078A000 Water pump rerair kit	Buy now
49	663443220000 Insert, cartridge	Buy now
50	6H4443520000 Impeller	Buy now
51	663443150000 Gasket,water pump 1	Buy now
52	663443230000 Outer plate, cartridge	Buy now
55	970950805500 Bolt, hexagon	Buy now
56	973950804500 Bolt, hexagon	Buy now
57	663443660000 Damper, water seal 2	Buy now
58	902800302400 Key, woodruff(662)	Buy now

Starter



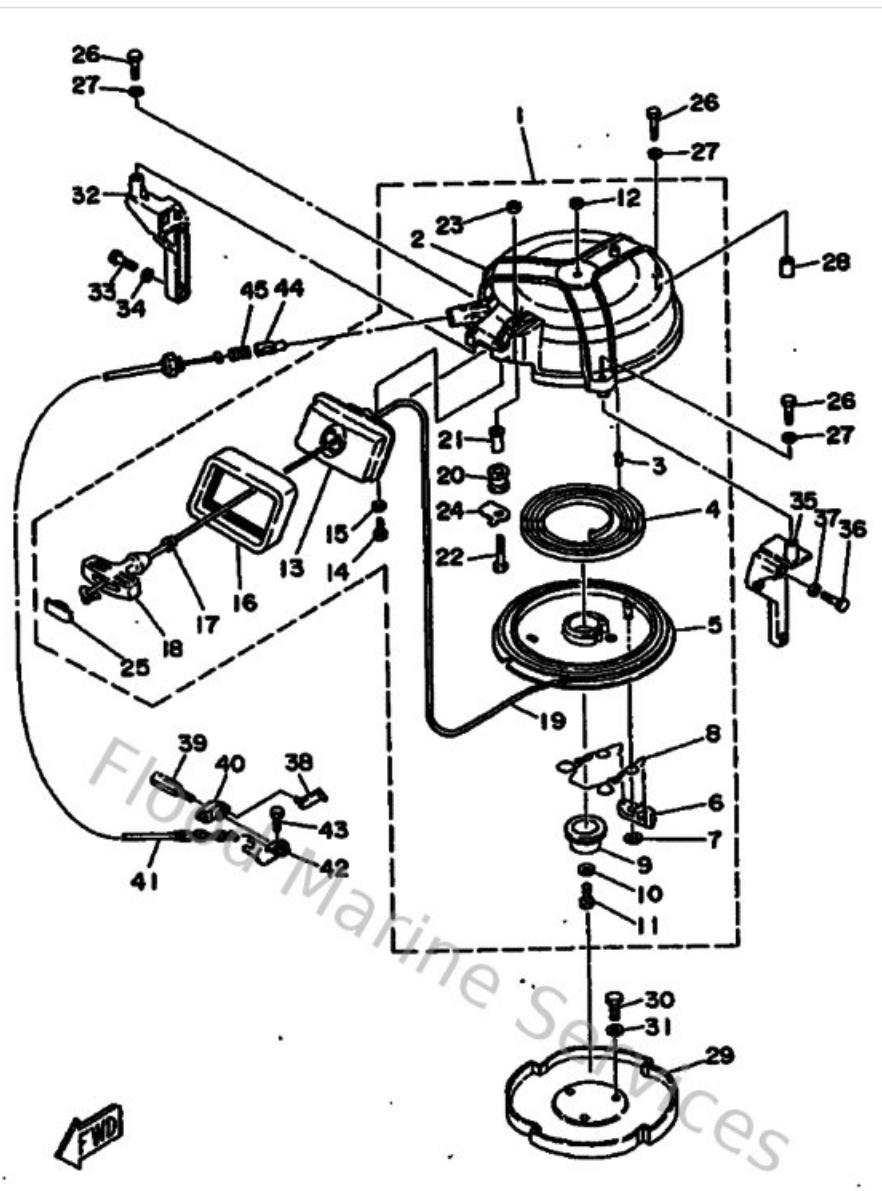
Ref	Part	
1	6H4157100094 Starter assembly	Buy now
2	6H4157110094 Case, starter	Buy now
3	916904001800 Pin spring(664)	Buy now
4	905100800200 Spring spiral 656157130000	Buy now
5	6H4157140000 Drum, sheave	Buy now
6	676157410300 Pawl, drive	Buy now
7	9343006M0200 Circlip (689)	Buy now
8	6H4157050000 Spring drive pawl assembly	Buy now
9	6H4157170000 Shaft, starter	Buy now
10	902010606000 Washer, plate	Buy now
11	973130602000 Bolt(7u8)	Buy now
12	953800660000 Nut(661)	Buy now
13	6H4157580094 Guide, Rope	Buy now
14	973130601600 Bolt, hexagon deep recess	Buy now
15	929030660000 Washer, plain (646)	Buy now

Starter



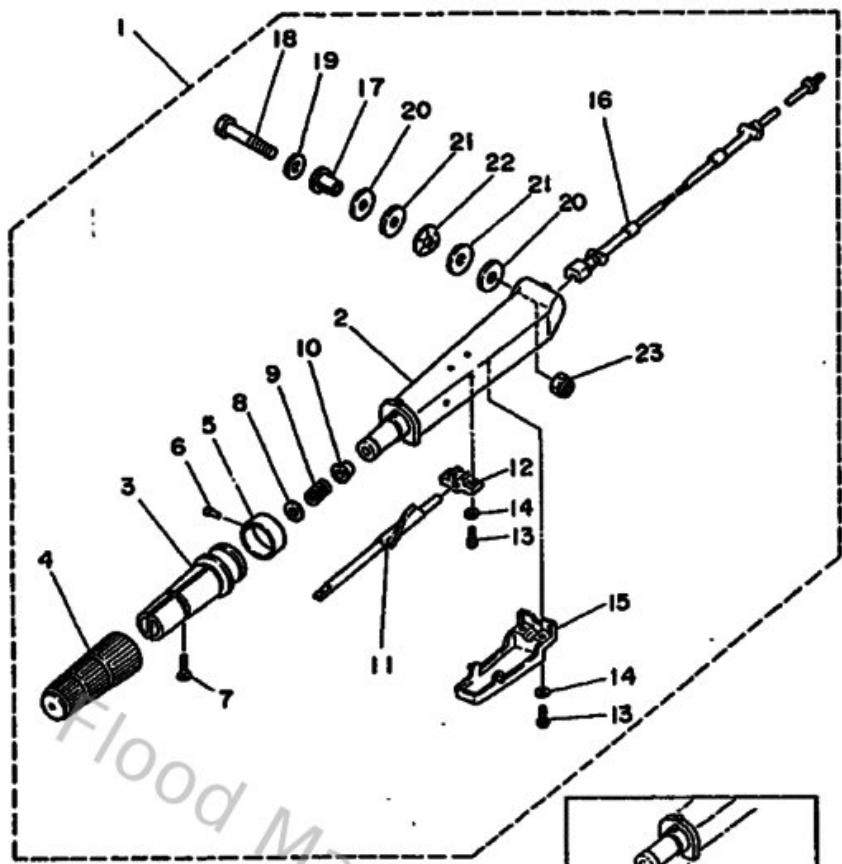
Ref	Part	
16	6H4157620000 Seal, rubber 2	Buy now
17	697157890000 Damper	Buy now
18	619157550100 Handle, starter	Buy now
21	9038706M6600 Collar (6h4)	Buy now
22	973130603500 Bolt(3rv)	Buy now
24	6H4157870100 Stay	Buy now
25	689157790100 Cover	Buy now
28	995101011400 Pin, dowel(3vd)	Buy now
30	973130801600 Bolt, hexagon	Buy now
31	929030860000 Washer, plain (663)	Buy now
33	970130803000 Bolt	Buy now
35	6H4157720200 Stay 2	Buy now
36	973130602500 Bolt	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	6H4157470000 Link	Buy now

Starter



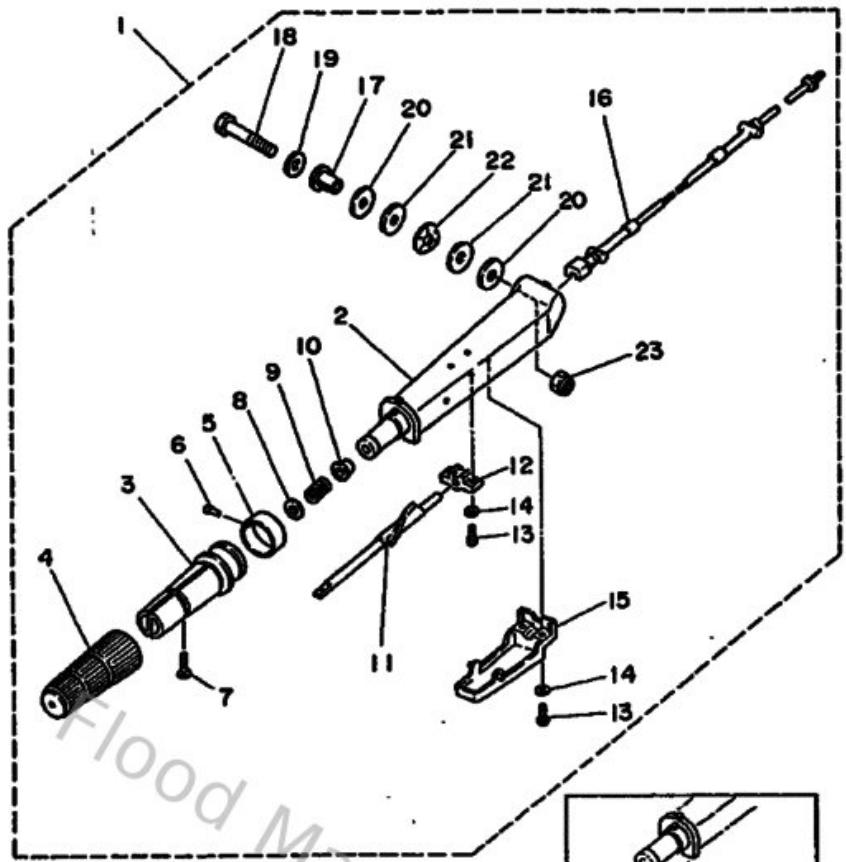
Ref	Part	
40	682157460000 Arm	Buy now
43	973130601200 Bolt(gh1)	Buy now
44	656157480000 Plunger, starter stop	Buy now
45	905011022700 Spring, comprression(656)	Buy now

Steering



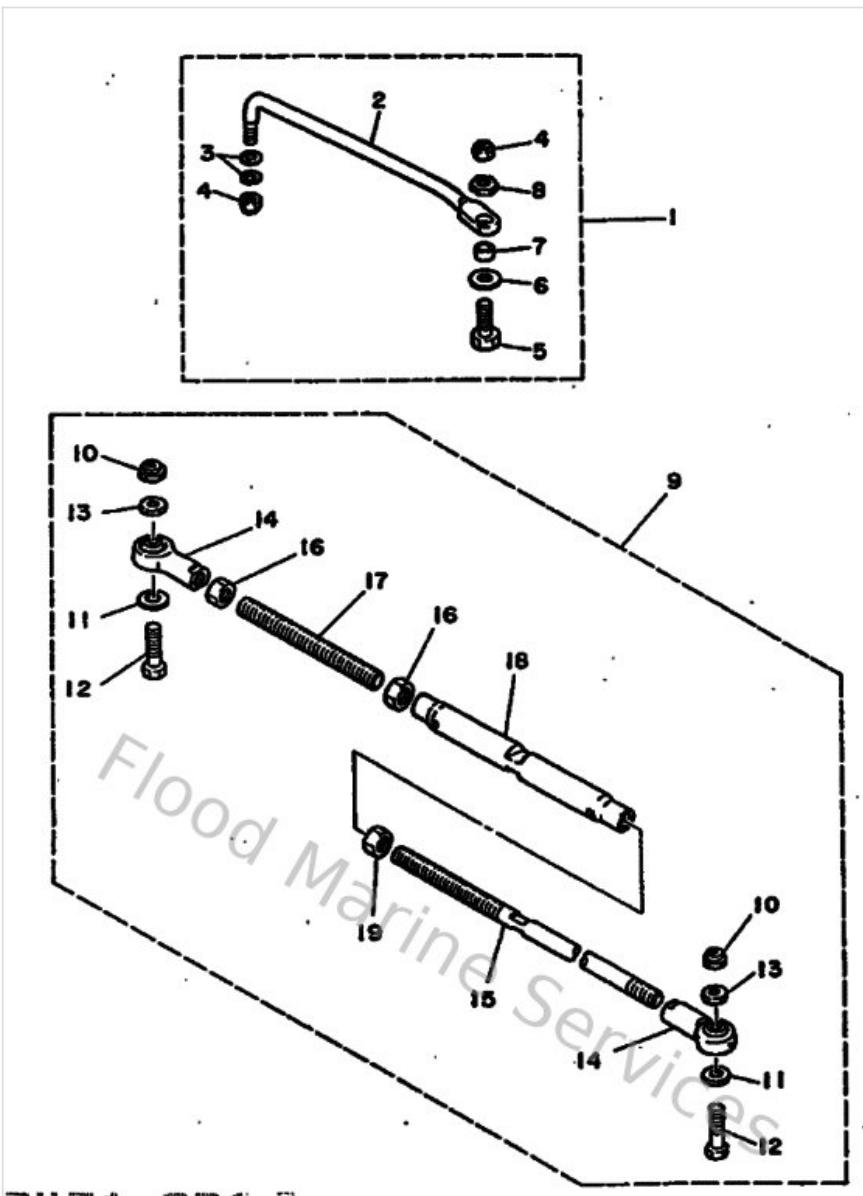
Ref	Part	
3	664421190000 Grip, steering handle	Buy now
4	6G1421770000 Rubber, handle	Buy now
5	6H4421370000 Indicator, throttle	Buy now
6	902690200100 Rivet(6l5)	Buy now
7	986800552500 Ybs53-525 screw, flat head	Buy now
8	929031060000 Washer, plate	Buy now
9	905012321500 Spring (655)	Buy now
10	903860803200 Bushing (650)	Buy now
11	6H4421380100 Lever, throttle	Buy now
12	6H4421590000 Stay	Buy now
13	978850501600 Screw, pan head(6b0)	Buy now
14	929900560000 Washer, plain (646)	Buy now
15	6H4421310000 Cover, Handle Steering	Buy now
16	6H4263110100 Cable, throttle 1	Buy now
17	903861208900 Bushing(663)	Buy now

Steering



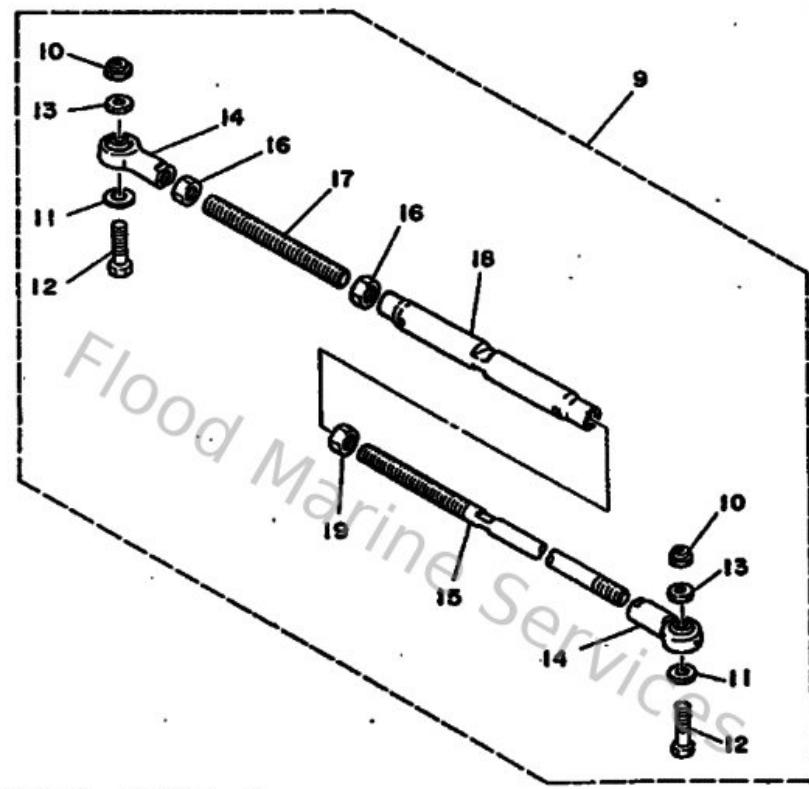
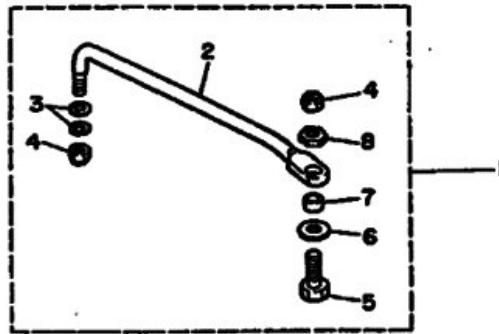
Ref	Part	
18	9010112M3700 Bolt (676)	Buy now
19	929901220000 Ybs66-12 washer,plain	Buy now
20	902021209200 Washer, plate(663)	Buy now
21	902011253700 Washer, plate(663)	Buy now
22	902061205400 Washer, wave(663)	Buy now
23	901851205800 Nut, nylon(663)	Buy now
24	656421260100 Piece, friction	Buy now
25	973950602000 Bolt(7u8)	Buy now
26	901850606200 Nut selflocking (656)	Buy now

Steering Guide



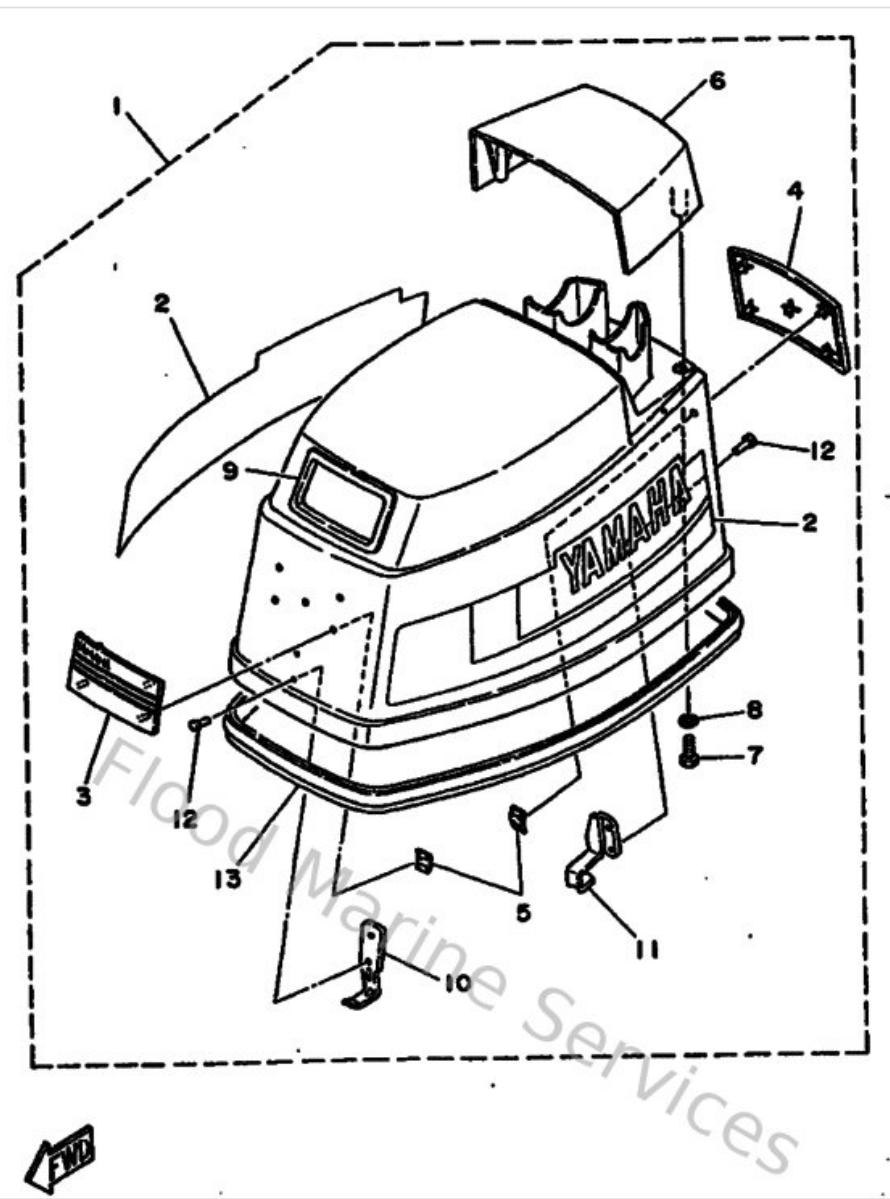
Ref	Part	
1	689613500100 Steering guide attachment kit	Buy now
2	689613510100 Rod, steering	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	6E5613550000 Bolt	Buy now
6	9020110M6300 Washer, plate	Buy now
7	9038710M4200 Coller (688)	Buy now
8	9017009M0300 Nut (689)	Buy now
9	688613010100 Twin kit	Buy now
11	9020110M7600 Washer, plate (6e5)	Buy now
12	9010109M7000 Bolt (6e5)	Buy now
13	9017009M0500 Nut, hexagon (6e5)	Buy now
14	6E5613030000 Steering axle comp.	Buy now
15	688613111100 Tie bar	Buy now
16	953801470000 Nut (6e5)	Buy now

Steering Guide



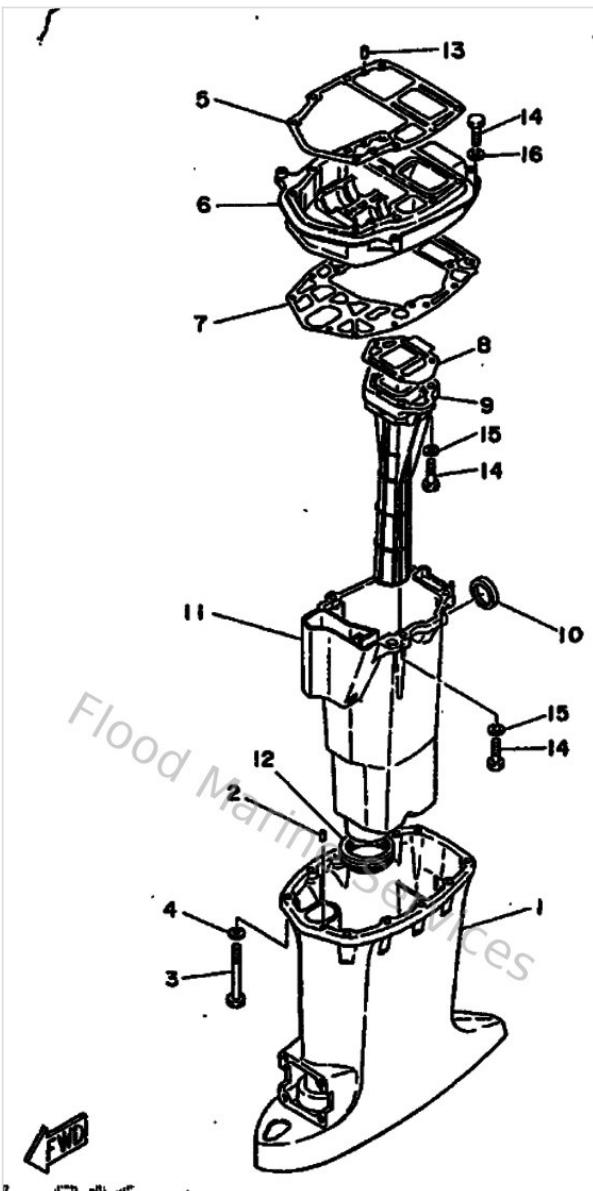
Ref	Part	
17	6E5613150000 Tie bar, 2	Buy now
18	6E5613130000 Adjuster	Buy now
19	9017014M0600 Nut (6e5)	Buy now

Top Cowling



Ref	Part	
4	6H4426870000 Emblem, Rear	Buy now
5	9018305M0100 Nut, spring (6a0)	Buy now
7	973130601600 Bolt, hexagon deep recess	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6H4157610000 Seal 1	Buy now
10	6H4426510000 Hook 1	Buy now
11	6H4426520000 Hook 2	Buy now
12	9026604M0100 Rivet (689)	Buy now
13	6H4426150000 Seal	Buy now

Upper Casing



Ref	Part	
2	936061201900 Pin, dowel (614)	Buy now
3	973950808000 Bolt, Hexagon	Buy now
4	929900860000 Washer, plain (663)	Buy now
5	6H4451130000 Gasket, upper casing	Buy now
6	6H4411370094 Guide, Exhaust	Buy now
7	6H4451140000 Gasket, upper casing	Buy now
8	6H4411340000 Gasket, exhaust manifold	Buy now
9	6H441131005B Exhaust Manifold1	Buy now
10	6H4411330000 Gasket, exhaust manifold 1	Buy now
11	6H414711009M Muffler L	Buy now
12	663451230000 Gasket, muffler	Buy now
14	973750803000 Bolt, hexagon (fj1)	Buy now
16	929900810000 Ybs67-8 washer, spring	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.