



Yamaha 40VEO 2010

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

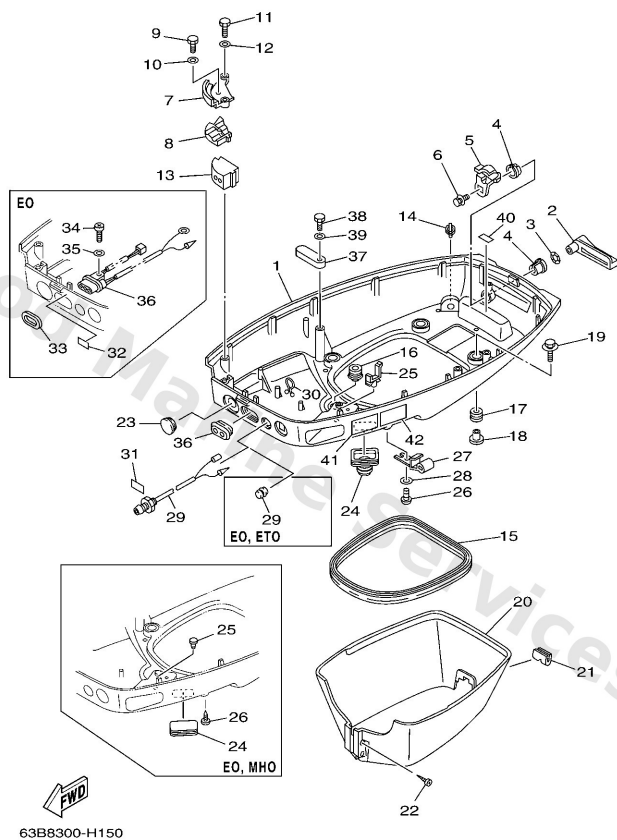
Authorised Yamaha Dealers



Contents

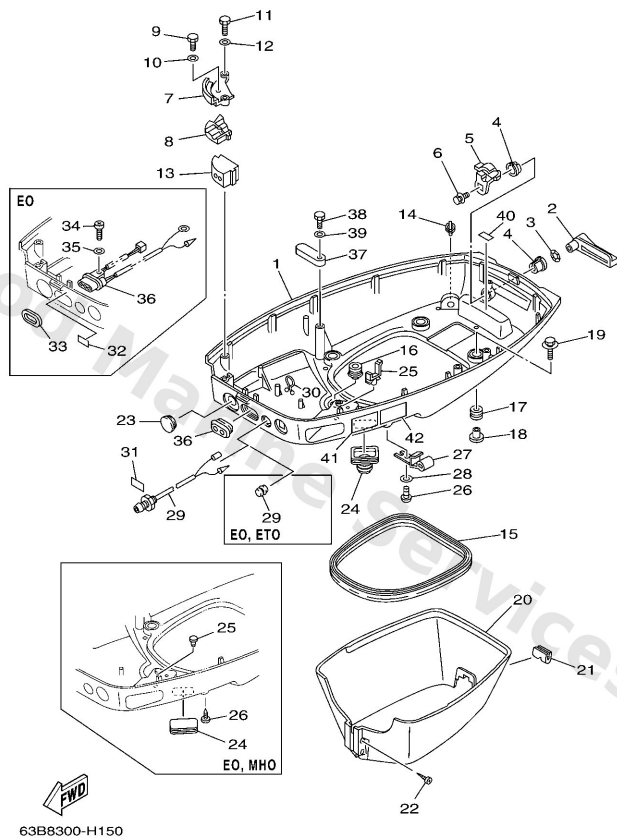
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	11
BRACKET 3	13
BRACKET 4	16
CARBURETOR	19
CONTROL	23
CRANKSHAFT & PISTON	26
CYLINDER & CRANKCASE	28
ELECTRICAL 1	31
ELECTRICAL 2	33
ELECTRICAL 3	36
FUEL	37
FUEL TANK	41
GENERATOR	42
INTAKE	44
LOWER CASING & DRIVE 1	47
LOWER CASING & DRIVE 2	53
METER	58
OIL PUMP 1	59
OIL PUMP 2	62
OPTIONAL PARTS	66
POWER TRIM & TILT ASSY 1	67
POWER TRIM & TILT ASSY 2	72
REMOTE CONTROL ASSY	74
REMOTE CONTROL BOX	79
REPAIR KIT 1	80
REPAIR KIT 2	82
STARTER	84
STARTING MOTOR	88
STEERING 1	91
STEERING 2	95
STEERING GUIDE	96
TOP COWLING	97
UPPER CASING	99

Bottom Cowling



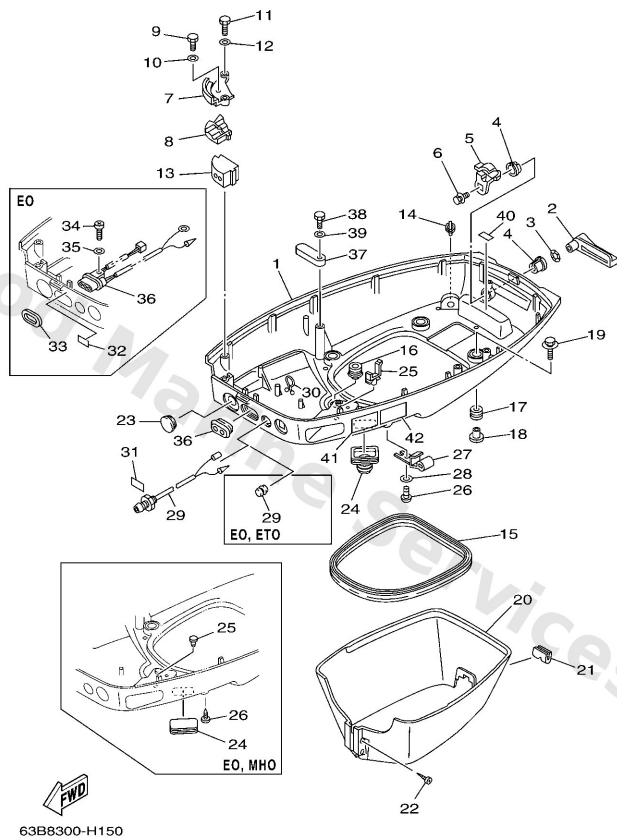
Ref	Part	
1	6H442711074D Cowling, bottom 1	Buy now
1	6H442711254D Cowling, bottom	Buy now
2	6H44281500 Lever, clamp 1	Buy now
3	9020612052 Washer, wave (666)	Buy now
4	9038612069 Bush(666)	Buy now
5	6H44281600 Lever, clamp 2	Buy now
6	9011906M73 Bolt(gh1)	Buy now
7	6H4485311194 Bracket, remote control 1	Buy now
8	6H4485321194 Bracket, remote control 2	Buy now
9	9709505016 Bolt(6a1)	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	6H44272400 Grommet	Buy now
13	6H44272420 Grommet	Buy now

Bottom Cowling



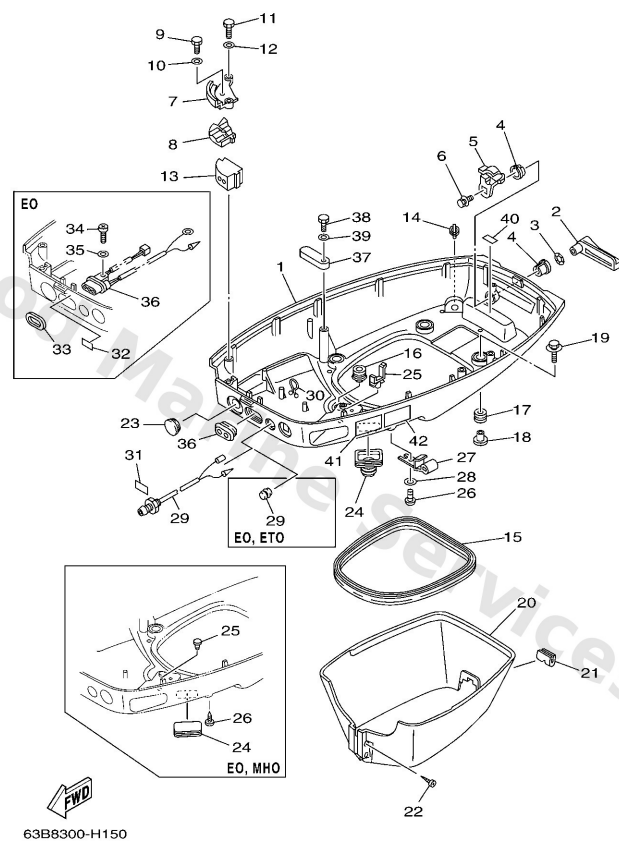
Ref	Part	
13	6H44272430 Grommet	Buy now
14	6E54439100 Nipple, hose	Buy now
15	6H44271600 Rubber seal 1	Buy now
16	6E54272400 Grommet	Buy now
17	9048009M21 Grommet (6e9)	Buy now
18	9038706M41 Collar (6e9)	Buy now
19	9011906M61 Bolt, with washer	Buy now
20	63D42741004D Apron	Buy now
21	63D4271700 Rubber, seal 2	Buy now
22	9778060525 Screw, tapping(65j)	Buy now
23	6764272600 Grommet 3	Buy now
23	6H44272640 Grommet	Buy now
24	6884272610 Grommet	Buy now
24	6H44272600 Grommet	Buy now
25	7038211900 Cover, lead wire	Buy now

Bottom Cowling



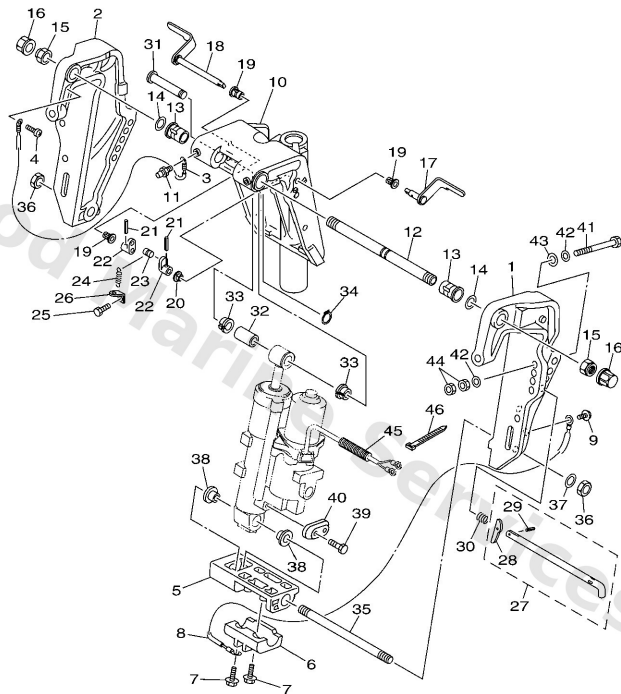
Ref	Part	
25	9046409M13 Clamp (6h1)	Buy now
26	9015706M01 Screw (6e5)	Buy now
26	9033805M03 Plug (6h1)	Buy now
27	6E52436701 Clamp, fuel pipe 2	Buy now
28	9299006600 Washer, plain (646)	Buy now
29	6H44272500 Grommet 2	Buy now
29	6J88541000 Emergency signal light assembly	Buy now
30	9046408M07 Clamp	Buy now
31	6H48541510 Mark, signal lamp	Buy now
32	63D8434200 Seat, emblem	Buy now
33	6H48358900 Gasket	Buy now
34	9788006014 Screw, pan head(6h2)	Buy now
36	63D8430100 Pilot light assembly 1	Buy now
36	6H34272700 Grommet	Buy now
37	6E58258800 Plate	Buy now

Bottom Cowling



Ref	Part	
40	6E74279110 Mark 1 40V	Buy now
40	6G54279110 Mark 1 40Y	Buy now
41	6AH4279440 Label, warning (ge	Buy now
42	6AH4279450 Label, warning (ge	Buy now

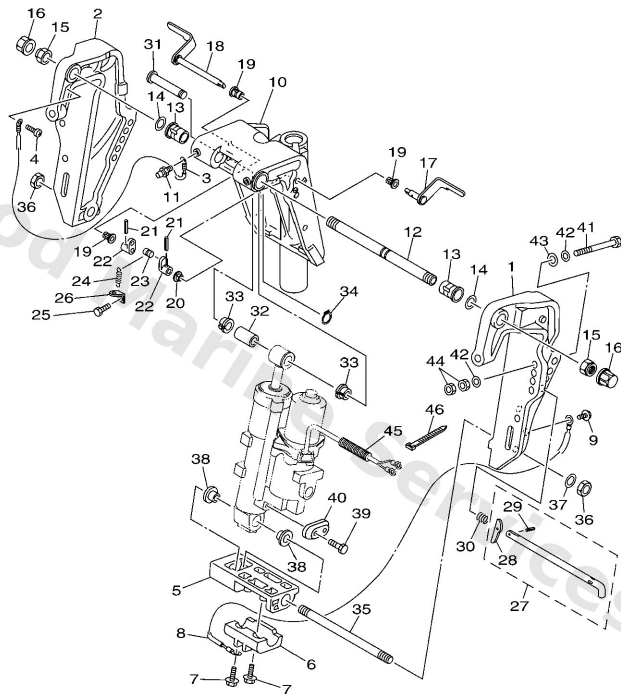
Bracket 1




62XJ110-J150

Ref	Part	
1	63D43111014D Bracket, clamp 1	Buy now
2	63D43112014D Bracket, clamp 2	Buy now
3	63D8214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	63D43128014D Spacer, clamp bracket	Buy now
6	63D4525101 Anode	Buy now
7	9759506425 Bolt With Washer	Buy now
8	6H18214800 Wire, lead	Buy now
9	9759506510 Bolt, hexagon w/w deep recess	Buy now
10	63D43311134D Bracket, swivel 1	Buy now
11	9370006M03 Nipple, grease(6a1)	Buy now
12	63D4313101 Bolt, clamp bracket	Buy now
13	9038622M15 Bushing (688)	Buy now
14	9020122M03 Washer, plate(64j)	Buy now
15	9018522M11 Nut, self-locking	Buy now

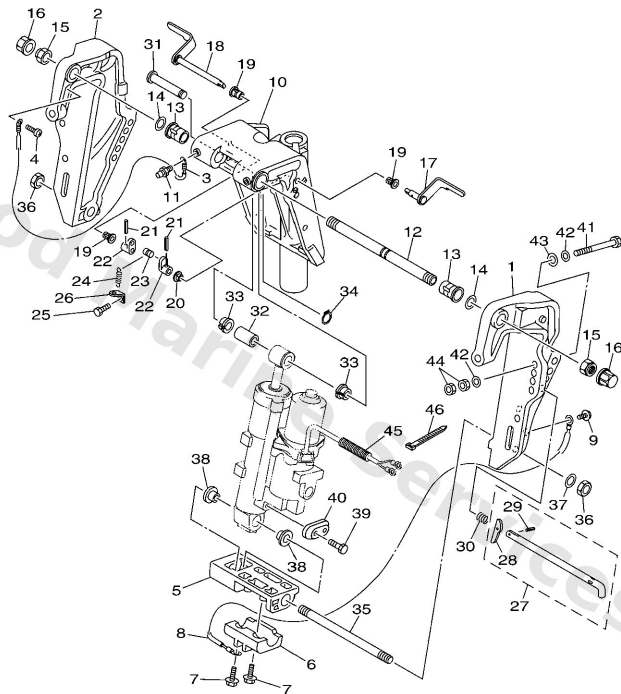
Bracket 1




62XJ110-J150

Ref	Part	
16	6G54314501 Cap, clamp bracket	Buy now
17	6H54318103 Lever, tilt stop 1	Buy now
18	6H54318503 Lever, tilt stop 2	Buy now
19	9038610M16 Bushing (688)	Buy now
20	9038610025 Bushing (658)	Buy now
21	9169030020 Pin, spring (6h4)	Buy now
22	6G54314800 Collar, distance	Buy now
23	9024906M19 Pin(6e5)	Buy now
24	9050614M24 Spring, tension(6e5)	Buy now
25	9709506010 Bolt	Buy now
26	6G54314400 Hook, spring	Buy now
27	6884316001 Tilt rod ass'y	Buy now
28	6884316500 Stopper, tilt rod	Buy now
29	9169030012 Pin, spring	Buy now
30	9050216M02 Spring, conical (688)	Buy now

Bracket 1

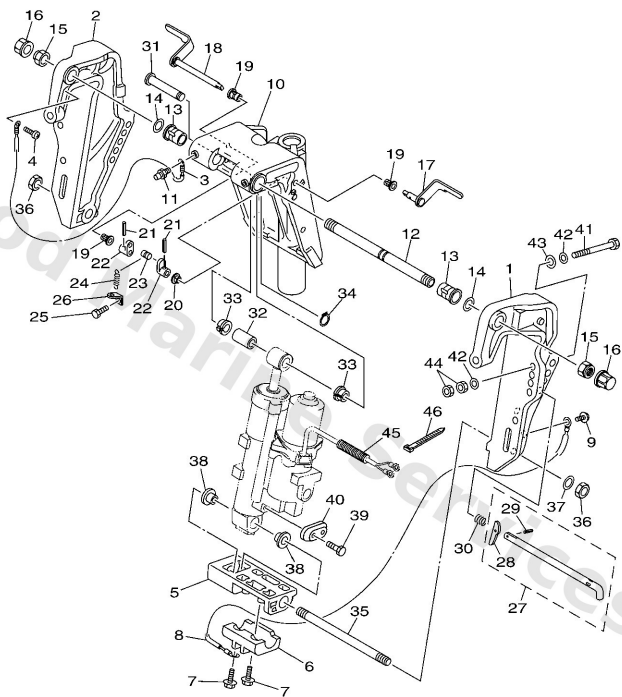



62XJ110-J150

Ref	Part	
31	6E54312602 Pin, upper shock mount	Buy now
32	9038618M92 Bush(62x)	Buy now
33	9038618M35 Bush (688)	Buy now
34	9341018M02 Circlip (6f2)	Buy now
35	9011618M52 Bolt, stud(62x)	Buy now
36	9017018M10 Nut (6h5)	Buy now
37	9299518600 Washer(64j)	Buy now
38	9038618M44 Bushing (6g5)	Buy now
39	9010106020 Bolt	Buy now
40	65W4525100 Anode	Buy now
41	9010112M65 Bolt	Buy now
42	9299512200 Ybs66-12 washer,plain	Buy now
43	9020112426 Washe, plate(663)	Buy now
44	9538012600 Nut (707)	Buy now
45	9044014M00 Pipe(6h4)	Buy now

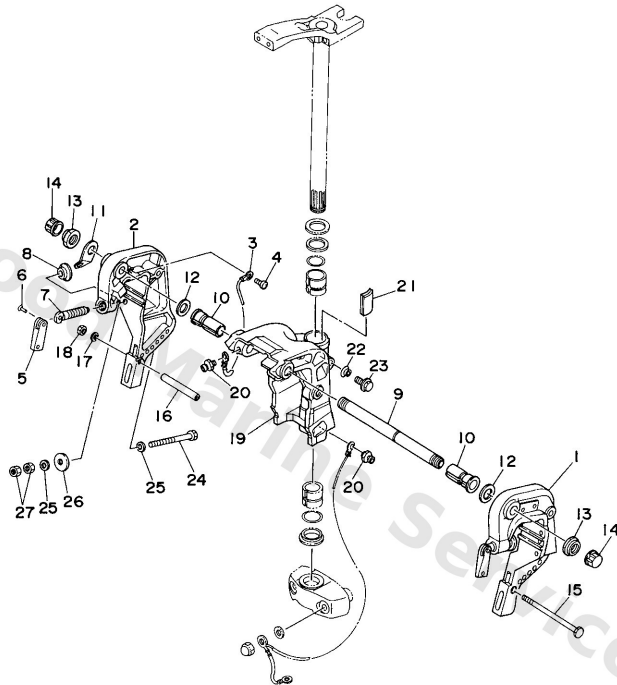
Bracket 1

Ref	Part	
46	9046511M10 Clamp	Buy now




62XJ110-J150

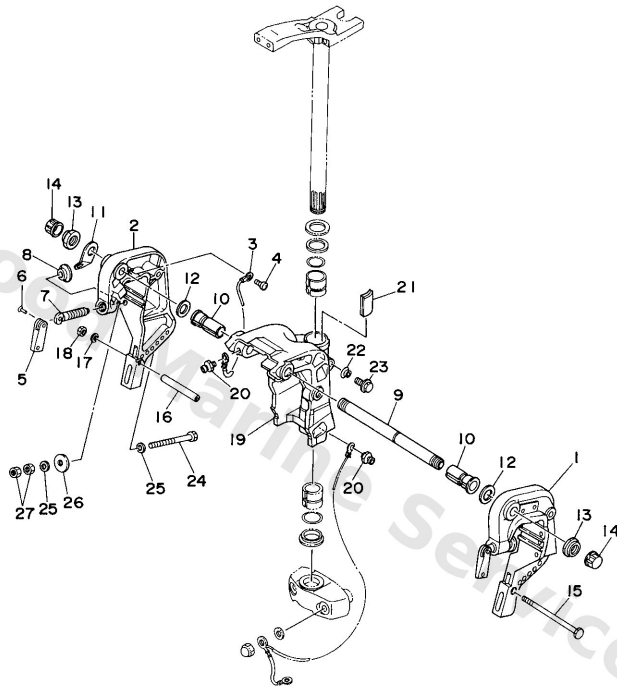
Bracket 2




63D0010-5200

Ref	Part	
1	6H443111054D Bracket, clamp 1	Buy now
2	6H443112044D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	6E04311801 Handle, transom clamp	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	9014914M12 Screw(6h4)	Buy now
8	6484311401 Pad, transom clamp	Buy now
9	63D4313101 Bolt, clamp bracket	Buy now
10	9038622M69 Bush(6k9)	Buy now
11	6J84311301 Plate, clamp bracket	Buy now
12	9020122M03 Washer, plate(64j)	Buy now
13	9018522M11 Nut, self-locking	Buy now
14	6G54314501 Cap, clamp bracket	Buy now
15	9010108339 Bolt, hexagon (656)	Buy now

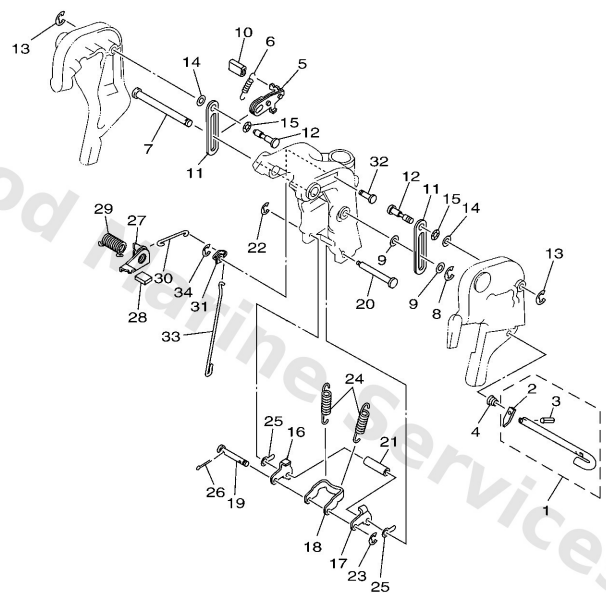
Bracket 2




 63D0010-5200

Ref	Part	
16	9038708M03 Collar	Buy now
17	9299008600 Washer, plain (663)	Buy now
18	9538008600 Nut (661)	Buy now
19	6J843311044D Bracket, swivel S(16.0")	Buy now
19	6J843311104D Bracket, swivel 1 L(21.0")	Buy now
20	9370006M03 Nipple, grease(6a1)	Buy now
21	6J84252800 Plate, friction	Buy now
22	6894337301 Seal, damper	Buy now
23	9010506M18 Bolt (689)	Buy now
24	9010110M58 Bolt	Buy now
25	9299510600 Washer, plate	Buy now
26	9020112426 Washer, plate(663)	Buy now
27	9538010600 Nut(624)	Buy now

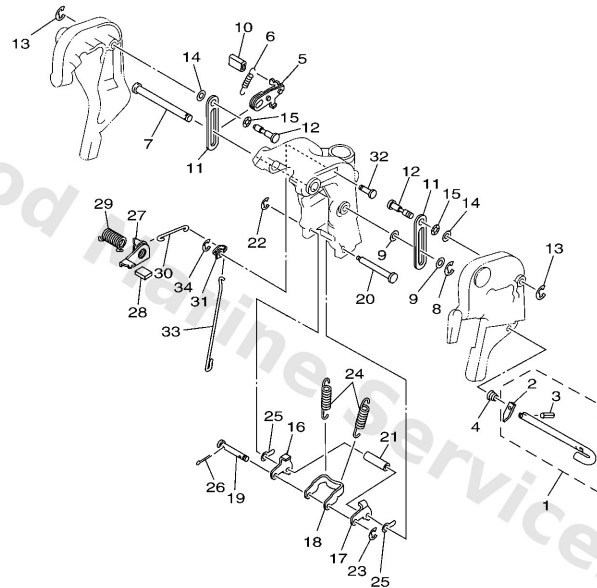
Bracket 3




63B3300-C210

Ref	Part	
1	6H44316001 Tilt rod assembly	Buy now
2	6764316500 Stopper plate, titl lock rod	Buy now
3	9169030010 Pin, spring (663)	Buy now
4	9050210M04 Spring, conical(6f5)	Buy now
5	6J84318101 Lever, tilt stop 1	Buy now
6	9050612M25 Spring, tension(6h4)	Buy now
7	9024912M28 Pin(6h4)	Buy now
8	9908010600 Circlip	Buy now
9	9020212031 Washer, plate 6484412600	Buy now
10	6824331801 Cover	Buy now
11	6J84362700 Stopper	Buy now
12	9024912M27 Pin(6f6)	Buy now
15	9020612M16 Washer, wave(6j8)	Buy now
16	6J84361400 Plate, tilt lock	Buy now
17	6J84361500 Plate, tilt lock	Buy now

Bracket 3

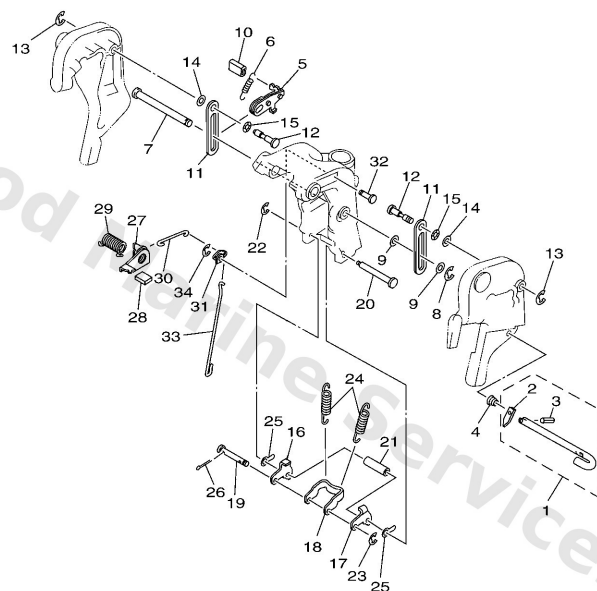



63B3300-C210

Ref	Part	
18	6J84361301 Arm, tilt lock	Buy now
19	6H44365900 Shaft, reverse lock	Buy now
20	6J84361101 Shaft, tilt lock	Buy now
21	9038707M64 Collar (6h4)	Buy now
22	9343006M02 Circlip (689)	Buy now
23	9908005600 Circlip(22k)	Buy now
24	9050632M22 Spring, tension(6j8)	Buy now
25	6H44367400 Washer 2	Buy now
26	9149020010 Pin, cotter	Buy now
27	6J84363100 Lever, tilt	Buy now
28	6J84363300 Cover, tilt lever	Buy now
29	9050818M24 Spring, torsion(6h4)	Buy now
30	6H44361600 Rod, tilt lock 1	Buy now
31	6J84364100 Lever, tilt	Buy now
32	9024906M23 Pin(6e7)	Buy now

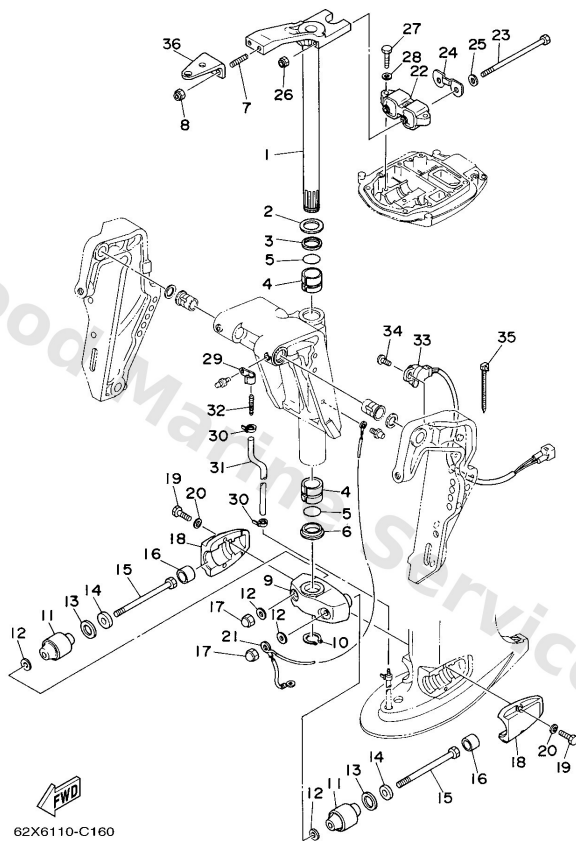
Bracket 3

Ref	Part	
33	6J84361700 Rod, tilt lock	Buy now



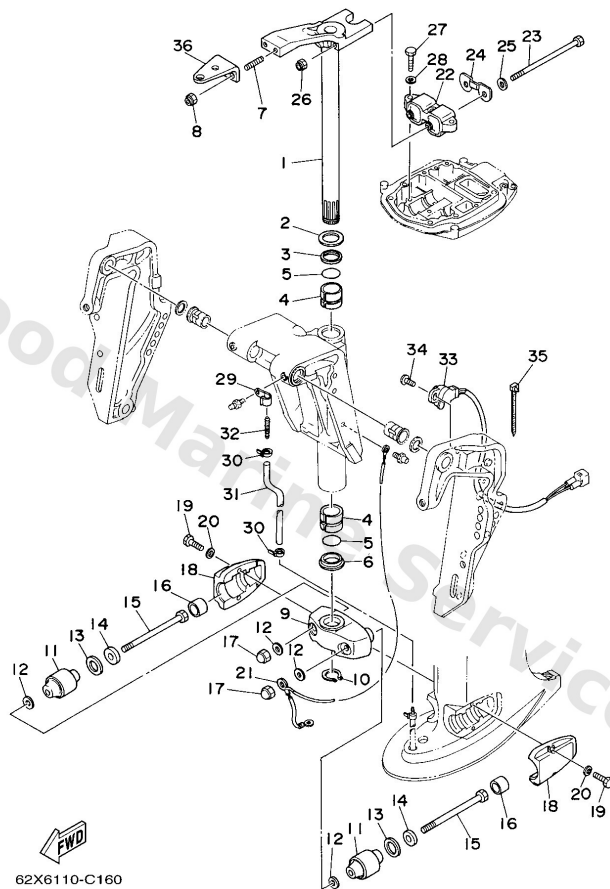

 63B3300-C210

Bracket 4



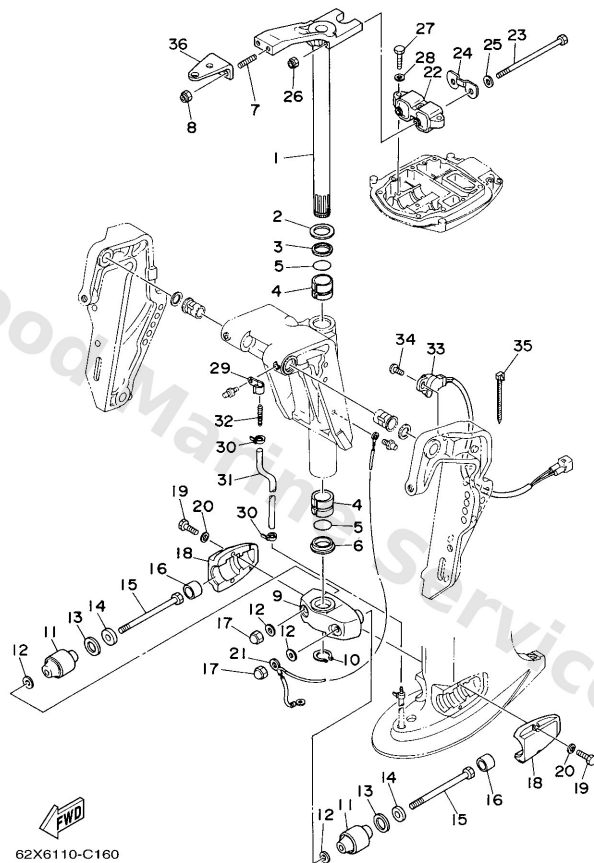
Ref	Part	
1	63B42510014D Steering bracket assembly S(16.0")	Buy now
1	63B42510114D Steering bracket assembly L(21.0")	Buy now
1	63D42510124D Steering bracket assembly L(21.0")	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	9011610175 Bolt, stud	Buy now
8	9018510051 Nut, self-locking	Buy now
9	63D44551014D Housing, lower mount rubber 1	Buy now
10	9341028M06 Circlip (688)	Buy now
11	63D445550094 Mount damper, lower side L(21.0")	Buy now
11	687445550094 Mount damper, lower side S(16.0")	Buy now
12	9020112M16 Washer, plate (679)	Buy now

Bracket 4



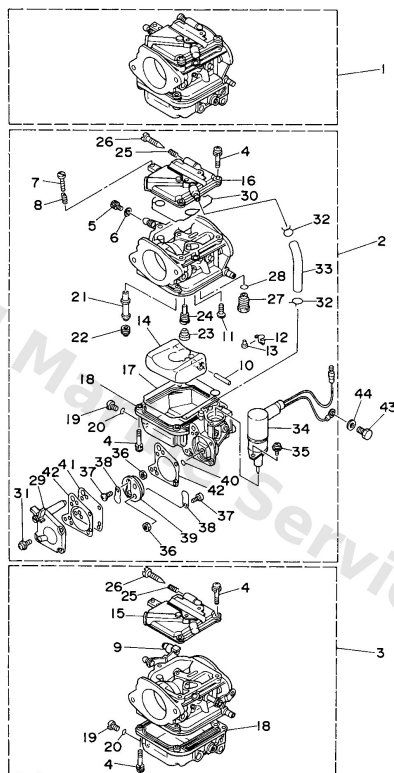
Ref	Part	
13	9020225M04 Washer, plate (663)	Buy now
14	9020113M19 Washer, plate (663)	Buy now
15	9010912M21 Bolt (6h3)	Buy now
16	6634457500 Damper, lower mount rubber	Buy now
17	9538012800 Nut crown(663)	Buy now
18	63D44552014D Housing, lower mount rubber	Buy now
19	9707508030 Bolt, hexagon (fj1)	Buy now
20	9299508100 Ybs67-8 washer, spring	Buy now
21	63D8212700 Wire, lead 2 S(16.0")	Buy now
21	63D8212710 Wire, lead 2 L(21.0")	Buy now
22	63D445140194 Mount damper, upper side	Buy now
23	9010108M15 Bolt	Buy now
24	63D4452600 Plate	Buy now
25	9020109425 Washer, plate (663)	Buy now
26	9018508045 Nut, self-locking	Buy now

Bracket 4



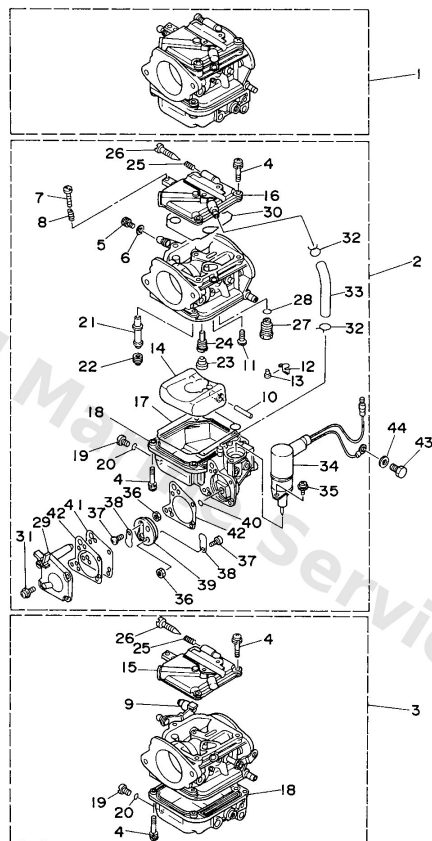
Ref	Part	
29	9046506M86 Clamp	Buy now
30	9046511M10 Clamp	Buy now
31	9044507MF1 Hose (I570)	Buy now
32	6E58355800 End, nipple	Buy now
33	63D8367211 Trim sender	Buy now
34	9788506016 Screw, pan head(6b0)	Buy now
35	9046513M11 Clamp (6e5)	Buy now
36	63D48511004D Hook, steering STEERING GUIDE	Buy now

Carburetor



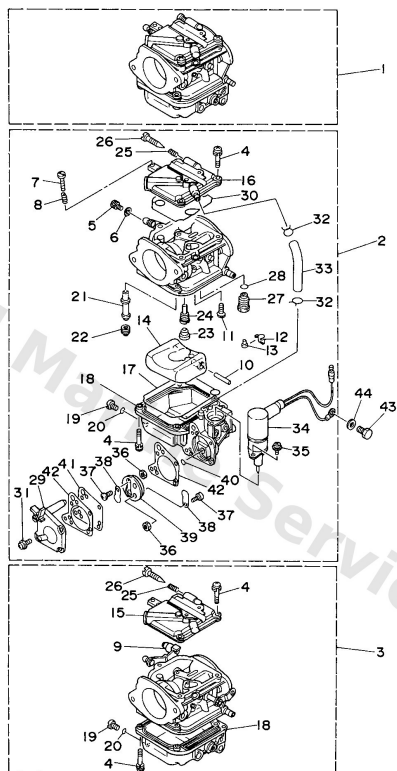
Ref	Part	
1	62X1430100 Carburetor assembly 1 40Y	Buy now
1	63B1430100 Carburetor assembly 1 40V	Buy now
1	63D1430100 Carburetor assembly 1 40V	Buy now
2	62X1430200 Carburetor assembly 2 40Y	Buy now
2	63B1430200 Carburetor assembly 2 40V	Buy now
2	63D1430200 Carburetor assembly 2 40V	Buy now
3	62X1430300 Carburetor assembly 3 40Y	Buy now
3	63B1430300 Carburetor assembly 3 40V	Buy now
3	63D1430300 Carburetor assembly 3 40V	Buy now
4	9798004114 Screw, pan head(ga5)	Buy now
5	6K51459200 Screw	Buy now
6	9020105652 Washer, plate(65j)	Buy now
7	63V1452300 Screw, stop #2	Buy now
8	9050110326 Spring coil(663)(carb) #2	Buy now
9	6H21457800 Collar #3	Buy now

Carburetor



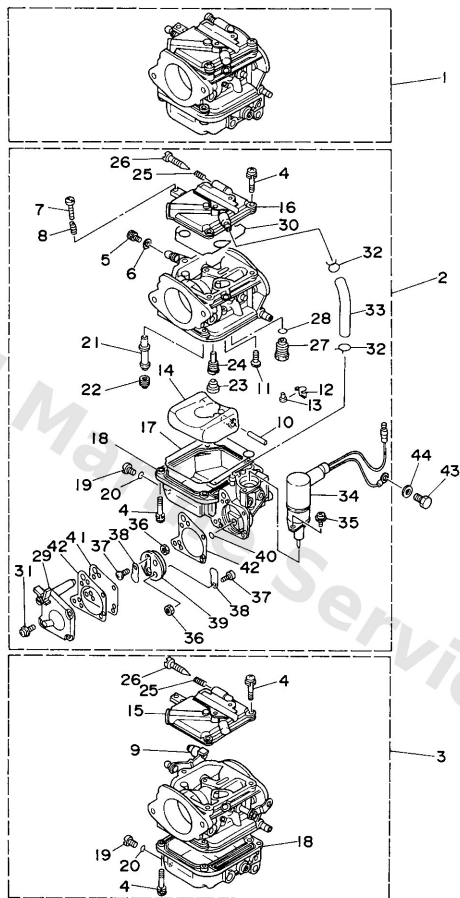
Ref	Part	
10	6H41454800 Pin, float arm	Buy now
11	9858004008 Screw, pan head (713)	Buy now
12	6631415900 Clip	Buy now
13	6761418600 Pin, valve	Buy now
14	6H41498501 Float	Buy now
15	6H41414610 Plate #1,3	Buy now
16	6H31414610 Plate #2	Buy now
16	6H41414600 Plate #2	Buy now
17	6H41498400 Gasket, float chamber	Buy now
18	6H31498010 Body, float chamber #2	Buy now
18	6H41498000 Body, float chamber #1,3	Buy now
19	6H31499200 Screw, drain	Buy now
20	9321004230 O-ring (371)	Buy now
21	62X1494700 Jet, needle 40Y	Buy now
21	63D1494700 Jet, needle 40V	Buy now

Carburetor



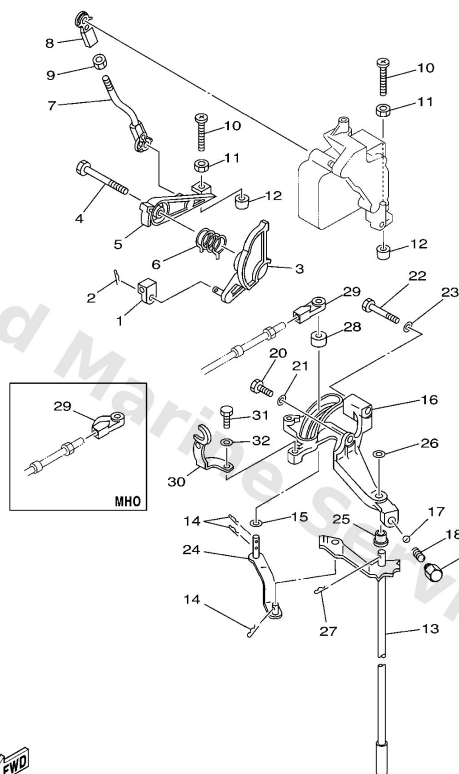
Ref	Part	
22	63D1494381 Jet, main (#118) 40V-#2	Buy now
22	6761494330 Jet, main (#115) 40V-#1,3	Buy now
22	6761494333 Jet, main (#130) 40Y	Buy now
23	6761496600 Rubber cap	Buy now
24	6H41494811 Jet (#60) 40V	Buy now
24	6H41494812 Jet (#62) 40Y	Buy now
25	6791455500 Spring	Buy now
26	6921492300 Screw, adjusting	Buy now
27	6H41459001 Needle valve assembly	Buy now
28	9321004228 O-ring (371)	Buy now
29	6H32445210 Cover #2	Buy now
30	6H41414700 O-ring	Buy now
31	6H41456700 Screw #2	Buy now
32	6H31413700 Clip #2	Buy now
33	6H31434900 Pipe #2	Buy now

Carburetor



Ref	Part	
34	63D1438000 Prime starter assembly #2	Buy now
35	9780304010 Screw, pan head (e56) #2	Buy now
36	9538003600 Nut (6g8) #2	Buy now
37	9898003006 Screw, bind(6g1) #2	Buy now
38	6L52442100 Valve, check #2	Buy now
39	6H42441300 Body 2 #2	Buy now
40	6H42448600 O-ring #2	Buy now
41	6H32441110 Diaphragm #2	Buy now
42	6H32443410 Gasket, body #2	Buy now
43	9701306012 Bolt(gh1)	Buy now
44	9290306600 Washer, plain (646)	Buy now

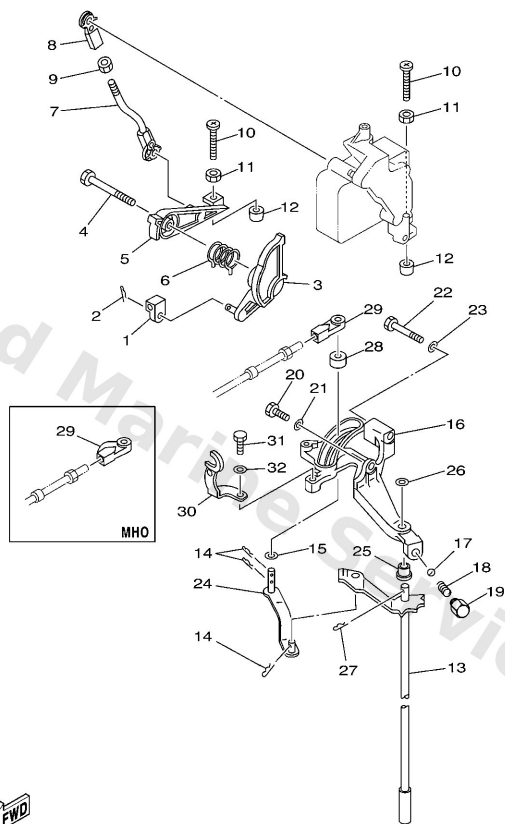
Control



63B2300-3180

Ref	Part	
1	6H44834400 Cable end, remote control	Buy now
2	9046818008 Clip 620436610000	Buy now
3	63D4121300 Cam, accel. 40V	Buy now
3	68P41213A0 Cam Accel. 40Y	Buy now
4	9010906M43 Bolt(6h4)	Buy now
5	63D4163200 Lever, magneto control	Buy now
6	9050826M35 Spring, torsion	Buy now
7	63D4163600 Rod, magneto control	Buy now
8	6H44123700 Joint, link	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9015706M13 Screw, pan head(6h4)	Buy now
11	9530306600 Nut(661)	Buy now
12	6884419400 Cap	Buy now
13	63D4412000 Handle gear shift assembly S(16.0")	Buy now
13	63D4412010 Handle gear shift assembly L(21.0")	Buy now

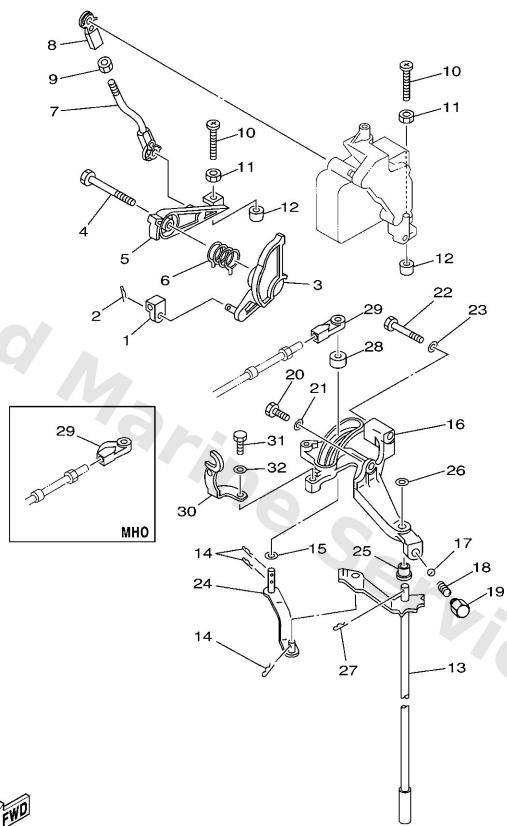
Control



63B2300-3180

Ref	Part	
15	9020207M07 Washer, plate (688)	Buy now
16	63D4411700 Bracket	Buy now
17	9350104M02 Ball (697)	Buy now
18	9050112082 Spring 6484411600	Buy now
19	6484271500 Bushing 2	Buy now
20	9701306020 Bolt(62y)	Buy now
21	9290306600 Washer, plain (646)	Buy now
22	9701306045 Bolt, hexagon	Buy now
24	63D4412100 Lever, shift rod	Buy now
25	9038607M58 Bush(6h1)	Buy now
26	9299008200 Ybs66-8 washer, plain	Buy now
27	9149020012 Pin, cotter (648)	Buy now
28	6884412200 Bushing, shift rod lever	Buy now
29	63D4834400 Cable end, remote control	Buy now
29	6634834400 Cable end, remote control	Buy now

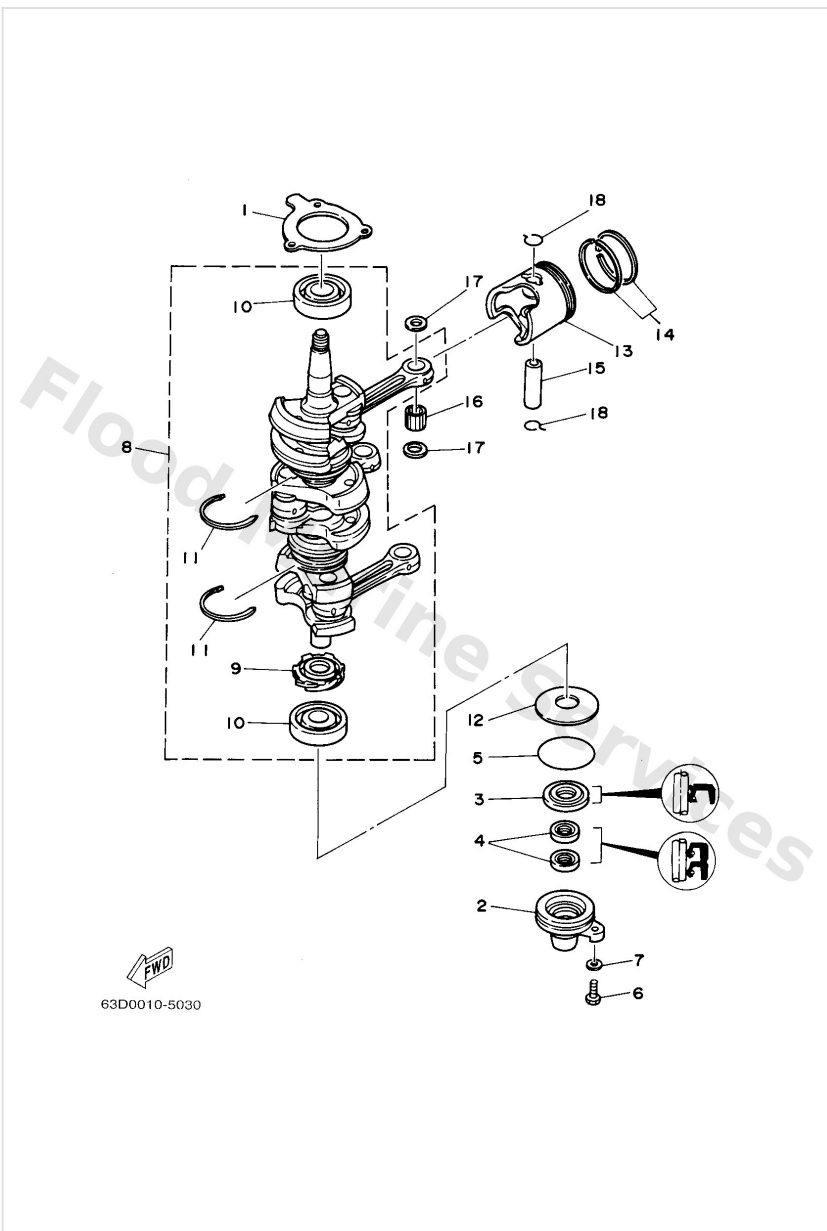
Control



63B2300-3180

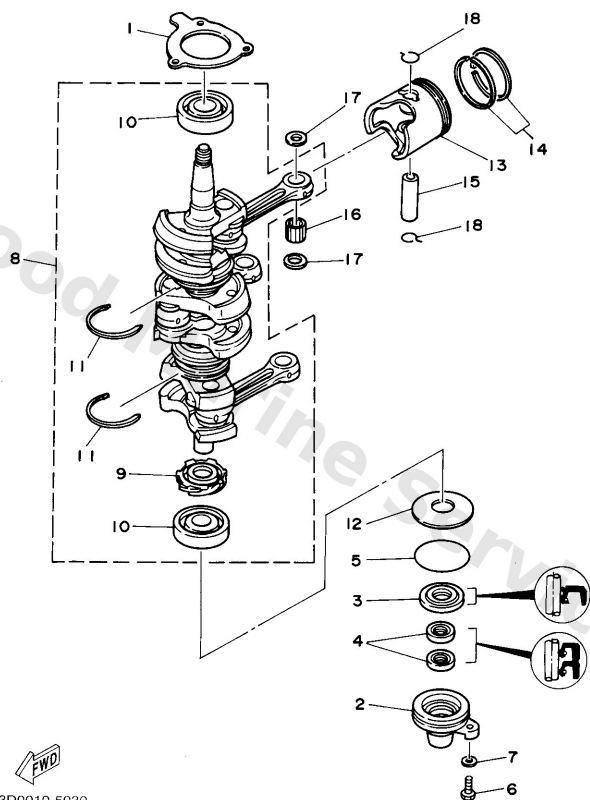
Ref	Part	
30	63D1577400 Stay 4	Buy now
31	9709506016 Bolt, hexagon deep recess	Buy now
32	9299506600 Washer, plain (646)	Buy now

Crankshaft & Piston



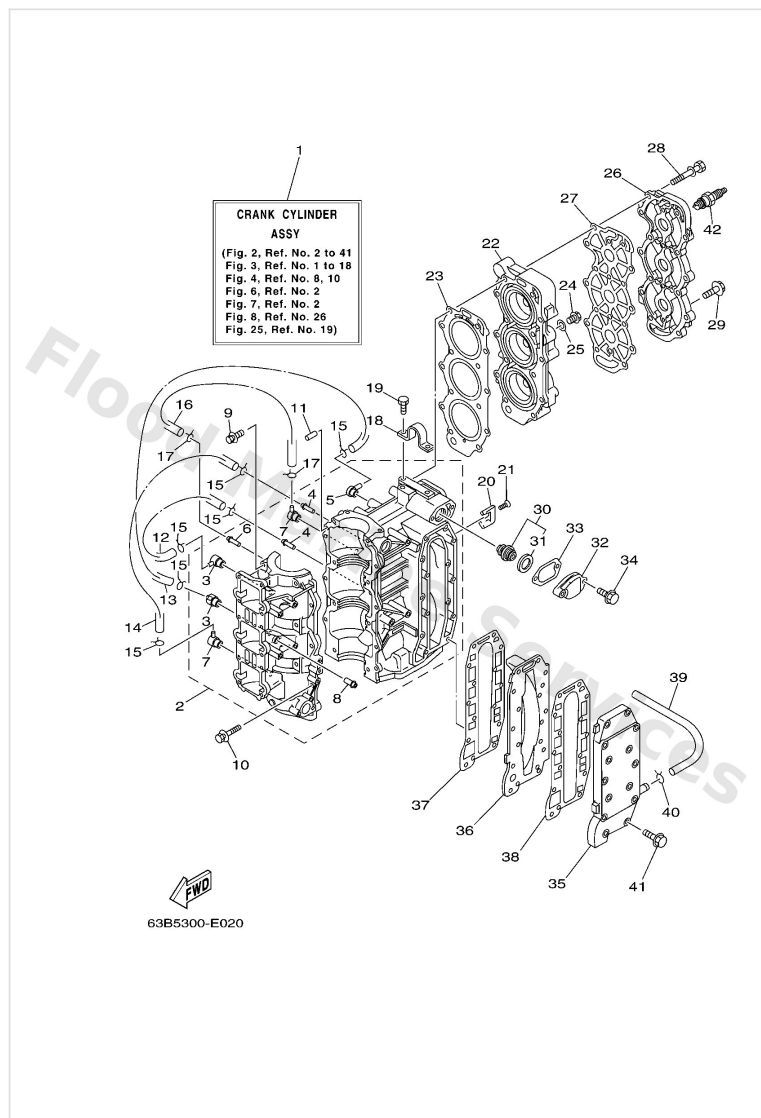
Ref	Part	
1	6H415369A1 Gasket, oil seal housing	Buy now
2	6H415396035B Housing, oil seal	Buy now
3	9310225M28 Oil seal(6h4)	Buy now
4	9310416M01 Oil seal(6a8)	Buy now
5	9321058M21 O-ring (683)	Buy now
6	9709506020 Bolt(7u8)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6H41140014 Crankshaft assembly	Buy now
9	6H41153600 Gear, drive	Buy now
10	93306305U8 Bearing(6h4)	Buy now
11	9344062057 Cir clip (656)	Buy now
12	9020150306 Washer plate 648115870000	Buy now
13	6H4116310195 Piston (std)	Buy now
13	6H41163501 Piston (0.25mm o/s) AP	Buy now
13	6H41163601 Piston (0.50mm o/s) AP	Buy now

Crankshaft & Piston



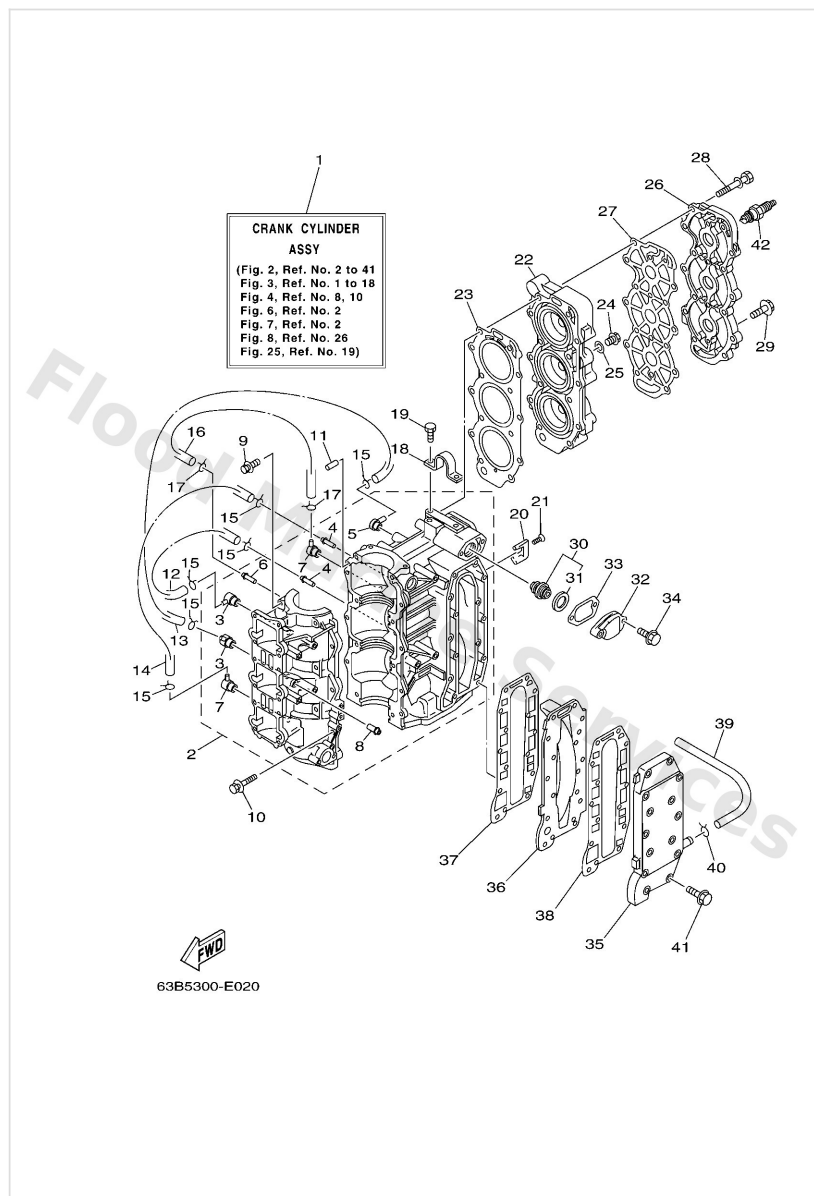
Ref	Part	
14	63D1160300 Piston ring set (std)	Buy now
14	63D1160400 Piston ring set (0.25mm o/s) AP	Buy now
14	63D1160500 Piston ring set (0.50mm o/s) AP	Buy now
15	6481163300 Pin,piston	Buy now
16	9360220M02 Pin, dowel b (664)	Buy now
17	6H41164100 Washer, piston pin	Buy now
18	6H41163401 Clip, piston pin	Buy now

Cylinder & Crankcase



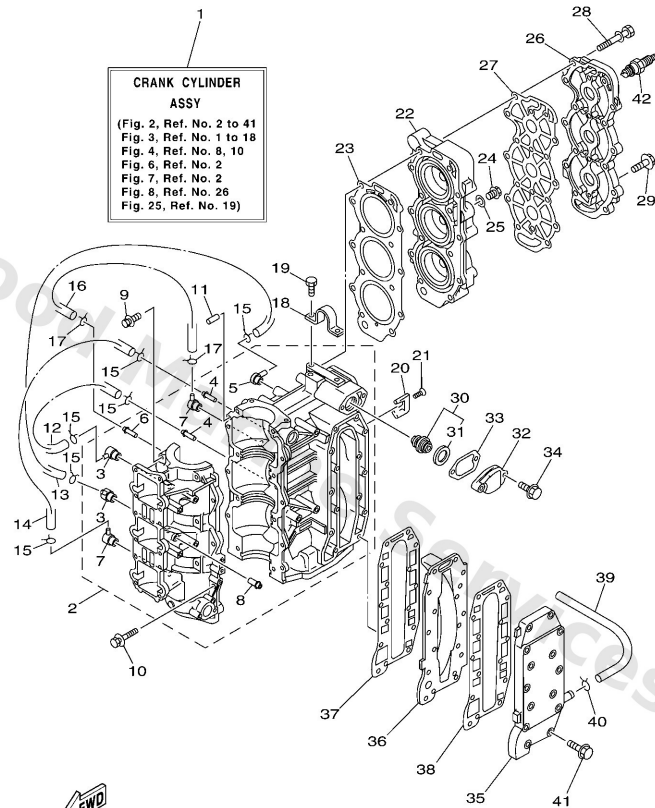
Ref	Part	
1	63DW0090111S Crank cylinder assembly EO-SPEC	Buy now
1	63DW0090311S Crank cylinder assembly MO-SPEC	Buy now
2	6H415100131S Crankcase assembly EO-SPEC	Buy now
2	6H415100301S Crankcase assembly MO-SPEC	Buy now
3	6501137001 Check valve assembly	Buy now
4	6241448500 Pipe, joint	Buy now
5	6H41137201 Nipple, hose	Buy now
7	6881137001 Check valve assembly	Buy now
8	6502437800 Pipe, joint 2 EO-SPEC	Buy now
9	9011908019 Bolt, with washer	Buy now
10	9011906M13 Bolt, with washer (682)	Buy now
11	9360612019 Pin, dowel (614)	Buy now
12	9044507M46 Hose (I390)	Buy now
13	9044507M27 Hose (I390)	Buy now
14	9044507M24 Hose (I390)	Buy now

Cylinder & Crankcase



Ref	Part	
15	9046706016 Clip (655)	Buy now
16	9044507MA3 Hose (I200)	Buy now
18	6H41111901 Hanger, engine	Buy now
19	9010106021 Bolt	Buy now
20	6881132500 Anode	Buy now
21	9878004016 Screw, flat head(ga5)	Buy now
22	63D11111001S Head, cylinder 1	Buy now
23	63D11181A2 Gasket, cylinder head 1	Buy now
24	9034014M00 Plug, straight screw(62y)	Buy now
25	9043014115 Gasket (663)	Buy now
26	63D11191001S Cover, cylinder head 1	Buy now
27	63D11193A0 Gasket, head cover 1	Buy now
28	9011908015 Bolt, with washer	Buy now
29	9011906MA3 Bolt, with washer	Buy now
30	6E51241130 Thermostat	Buy now

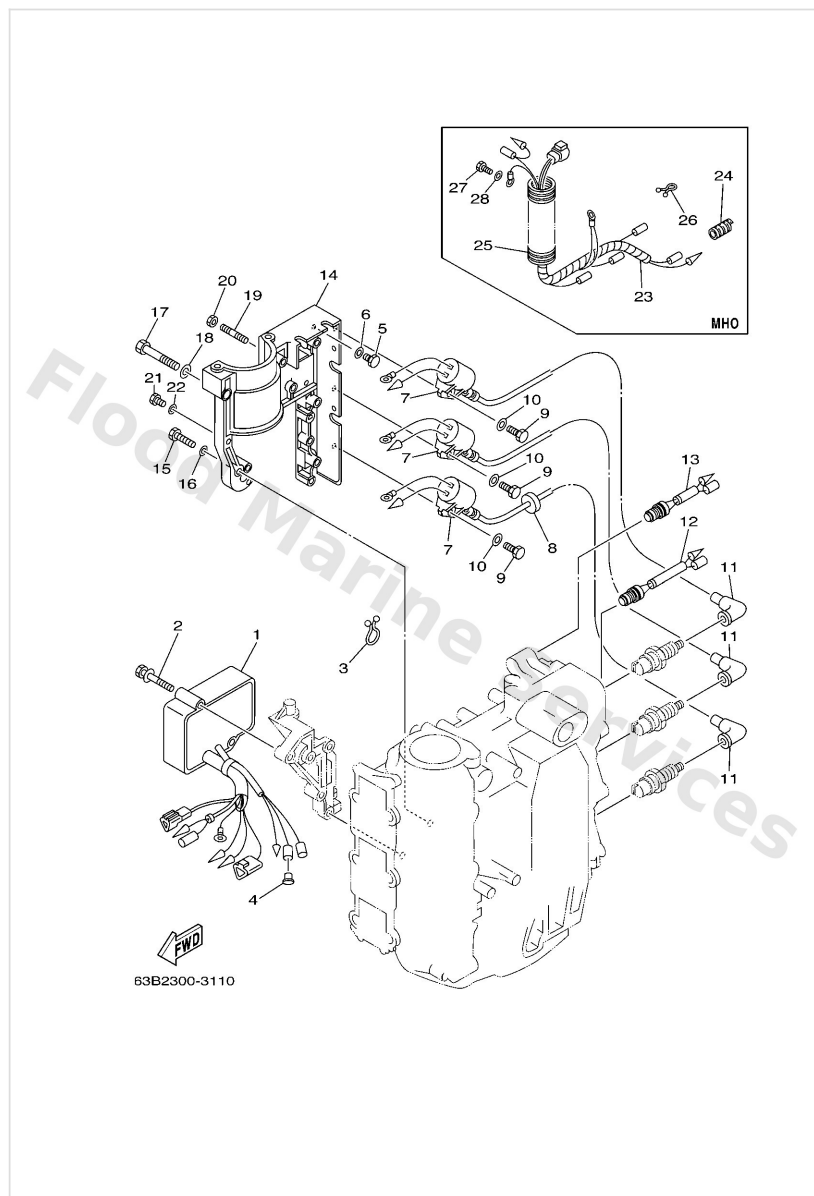
Cylinder & Crankcase



63B5300-E020

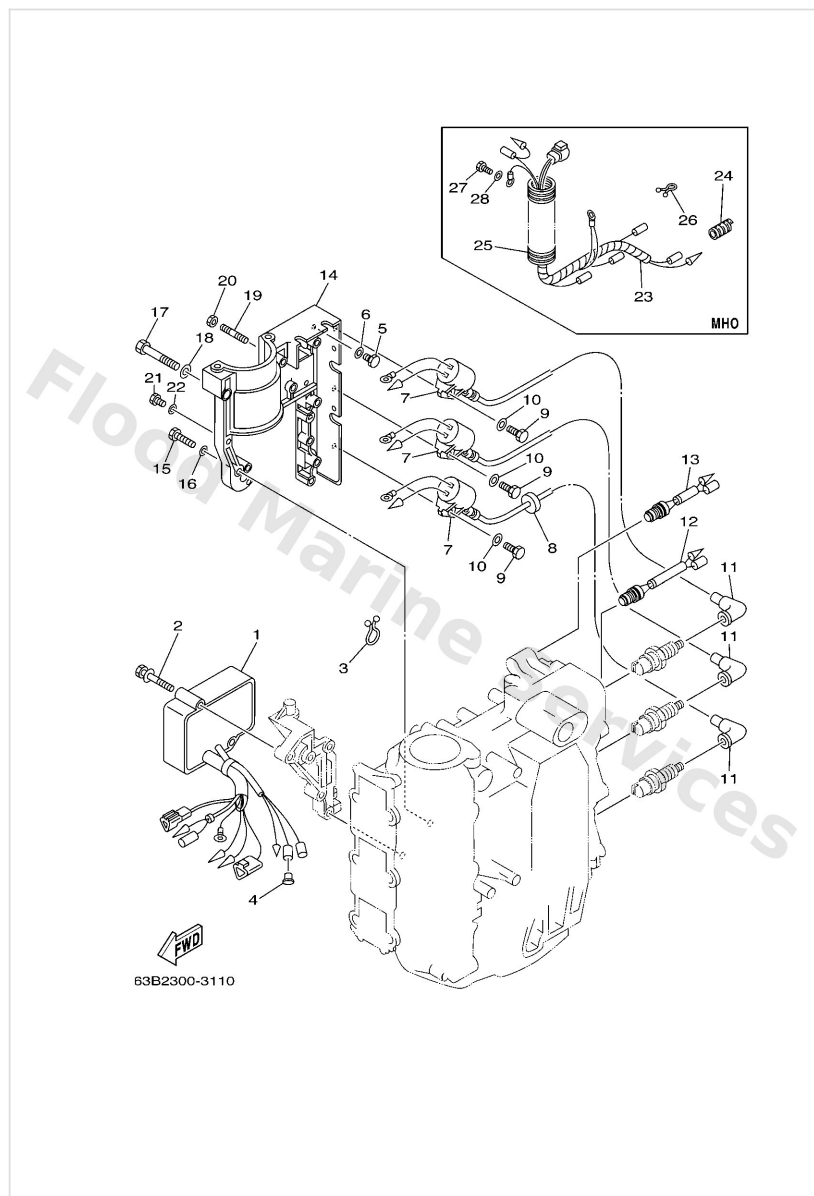
Ref	Part	
31	6881241200 Seal, thermostat	Buy now
32	6H412413001S Cover, thermostat	Buy now
33	6J812414A0 Gasket, cover	Buy now
35	6H441113001S Outer cover, exhaust	Buy now
36	6H441111001S Inner cover, exhaust	Buy now
37	6H441112A0 Gasket, exhaust inner cover	Buy now
38	6H441114A0 Gasket, exhaust outer cover	Buy now
39	9044509M37 Hose (I1500)	Buy now
40	9046708004 Clip, pipe 6162435600	Buy now
41	9011906MA5 Bolt, with washer	Buy now
42	9470200247 Plug, spark (br8hs-10) 40Y	Buy now
42	9470200271 Plug, spark (br7hs-10) 40V	Buy now

Electrical 1



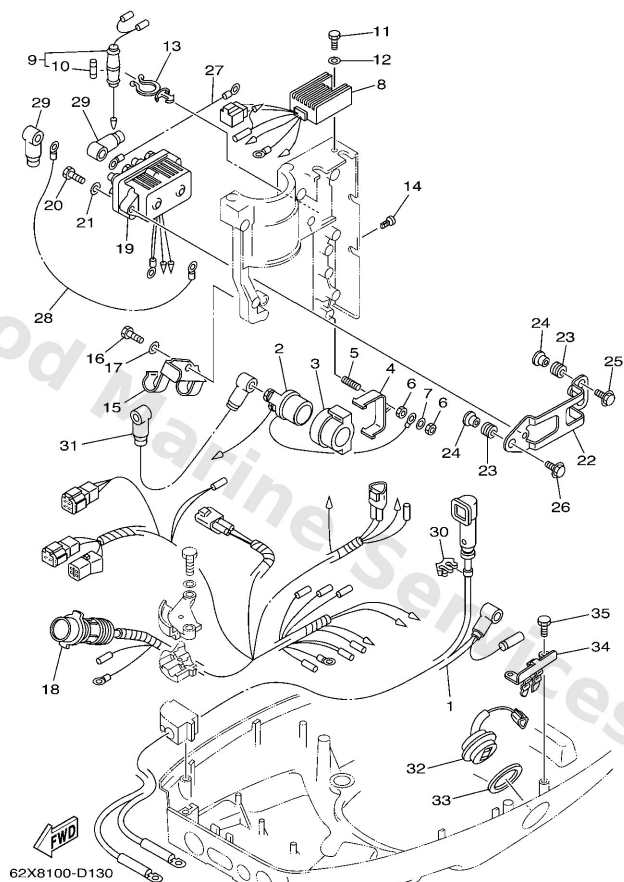
Ref	Part	
1	63D8554004 C.d.i. unit assembly	Buy now
2	9011906M51 Bolt, with washer(6h4)	Buy now
3	9046415M11 Clamp (3y2)	Buy now
4	7038211900 Cover, lead wire	Buy now
5	9709506014 Bolt(gj3)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6H58557000 Ignition coil assembly	Buy now
8	9048025161 Grommet(656)	Buy now
9	9709506020 Bolt(7u8)	Buy now
11	6G18237021 Plug cap assembly	Buy now
12	6898256000 Thermo switch assembly	Buy now
13	6H48256000 Thermo switch assembly	Buy now
14	6H4818220298 Bracket, starting motor	Buy now
15	9709506030 Bolt(jf7)	Buy now
17	9701308050 Bolt, hexagon	Buy now

Electrical 1



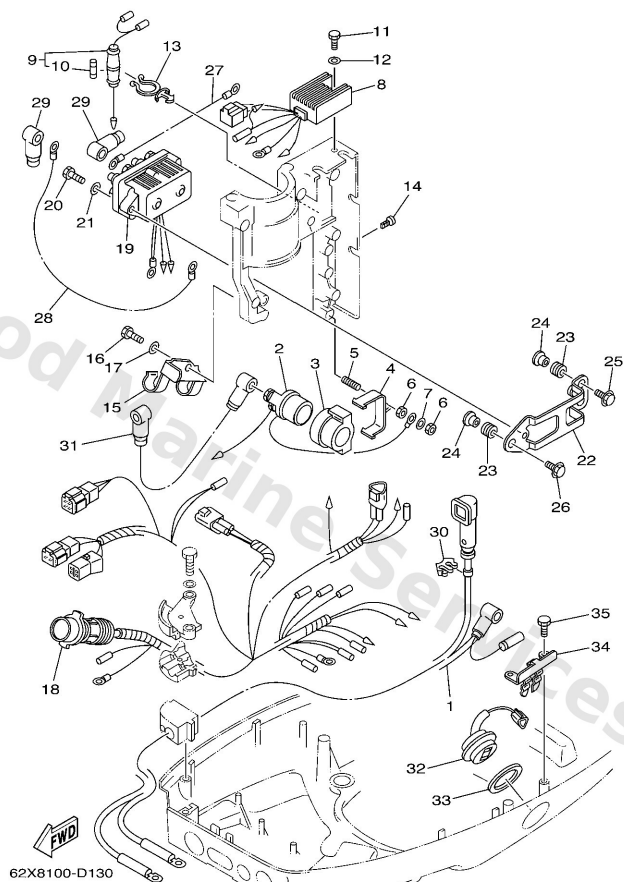
Ref	Part	
18	9290308600 Washer, plain (663)	Buy now
19	9567006640 Bolt, stud(6h4)	Buy now
20	9017906M24 Nut(6j8)	Buy now
23	63D8253100 Wire, lead	Buy now
24	9044610M02 Tube (6e5)	Buy now
25	6G18355700 Tube	Buy now
26	9046405M16 Clamp(6j8)	Buy now

Electrical 2



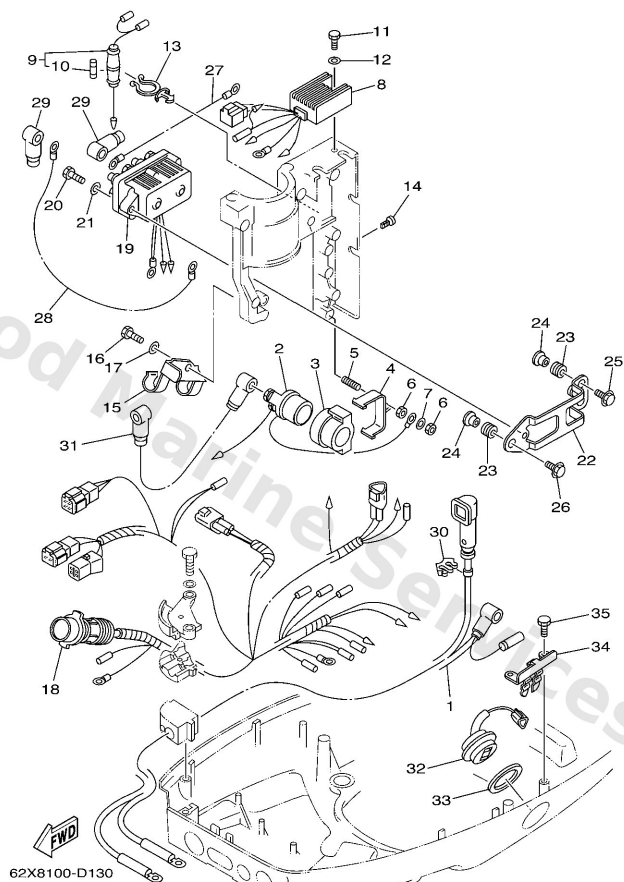
Ref	Part	
1	63D82105U0 Battery cable	Buy now
1	6H48210502 Battery cable	Buy now
2	6G18194110 Starter relay	Buy now
3	6H48195200 Holder, relay	Buy now
4	6H48194500 Plate, switch fitting	Buy now
5	9011606M22 Bolt, stud (6h1)	Buy now
6	9538006600 Nut(661)	Buy now
7	9299006600 Washer, plain (646)	Buy now
8	6H28196010 Rectifier & regulator assembly	Buy now
9	6H48215000 Fuse holder assembly	Buy now
10	6638215100 Fuse	Buy now
11	9709506014 Bolt(gj3)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9046415M27 Clamp(6h4)	Buy now
14	9033805M11 Plug(6h4)	Buy now

Electrical 2



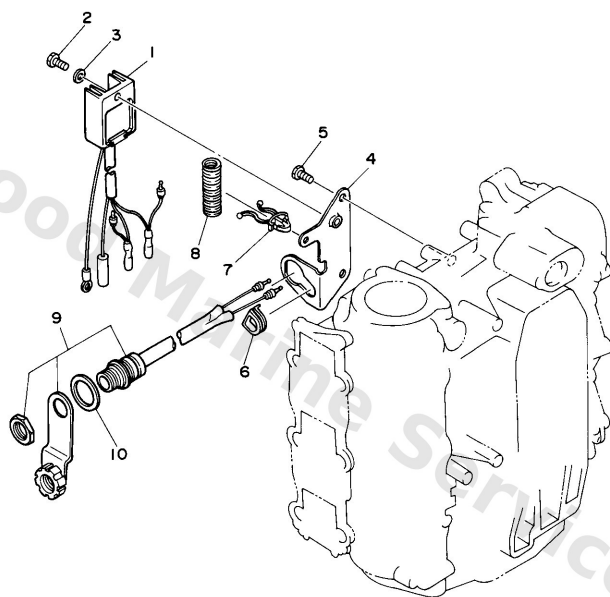
Ref	Part	
15	63D8259400 Clamp	Buy now
16	9709506012 Bolt(gh1)	Buy now
18	63D8259010 Wire harness assembly	Buy now
18	63D8259040 Wire harness assembly	Buy now
19	6H18195000 Relay aasy	Buy now
20	9709506025 Bolt	Buy now
22	6H48194520 Plate, switch fitting	Buy now
23	9048013M24 Grommet (6e9)	Buy now
24	9038706M05 Collar(6h4)	Buy now
25	9010506M15 Bolt (6e0)	Buy now
26	9010506M16 Bolt (6e0)	Buy now
27	6H58194900 Wire, lead	Buy now
28	61A8194900 Wire, lead	Buy now
29	6828211901 Cover, lead wire	Buy now
30	9046407M20 Clamp(6h0)	Buy now

Electrical 2



Ref	Part	
31	6H48211700 Wire, lead	Buy now
32	63D8256310 Trim & tilt switch assembly	Buy now
33	6E58258700 Gasket	Buy now
34	6R38361400 Bracket	Buy now
35	9709506016 Bolt, hexagon deep recess	Buy now

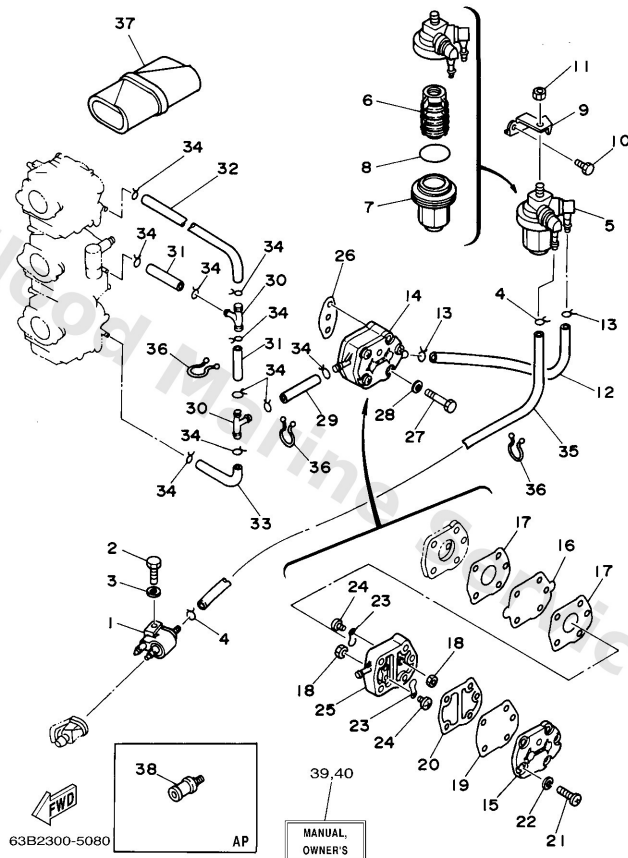
Electrical 3




63B0300-5130

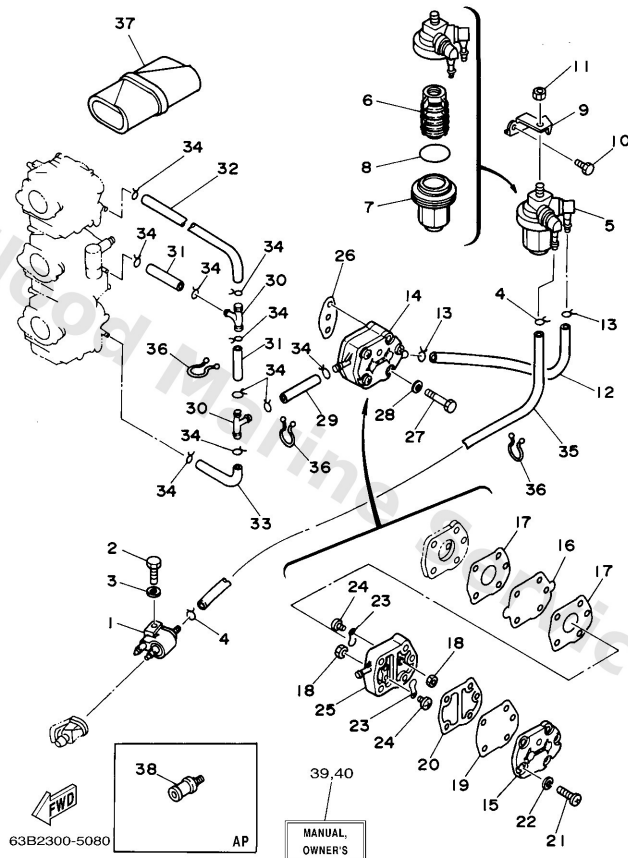
Ref	Part	
1	6J88196000 Rectifier & regulator assembly	Buy now
2	9709506012 Bolt(gh1)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6H48197502 Plate, rectifier fitting	Buy now
5	9701306012 Bolt(gh1)	Buy now
6	6F58192200 Grommet 1	Buy now
7	9046412M35 Clamp(6h4)	Buy now
8	9044014M00 Pipe(6h4)	Buy now
9	6828438100 2p concent 1	Buy now
10	9020226M45 Washer, plate(6h4)	Buy now

Fuel



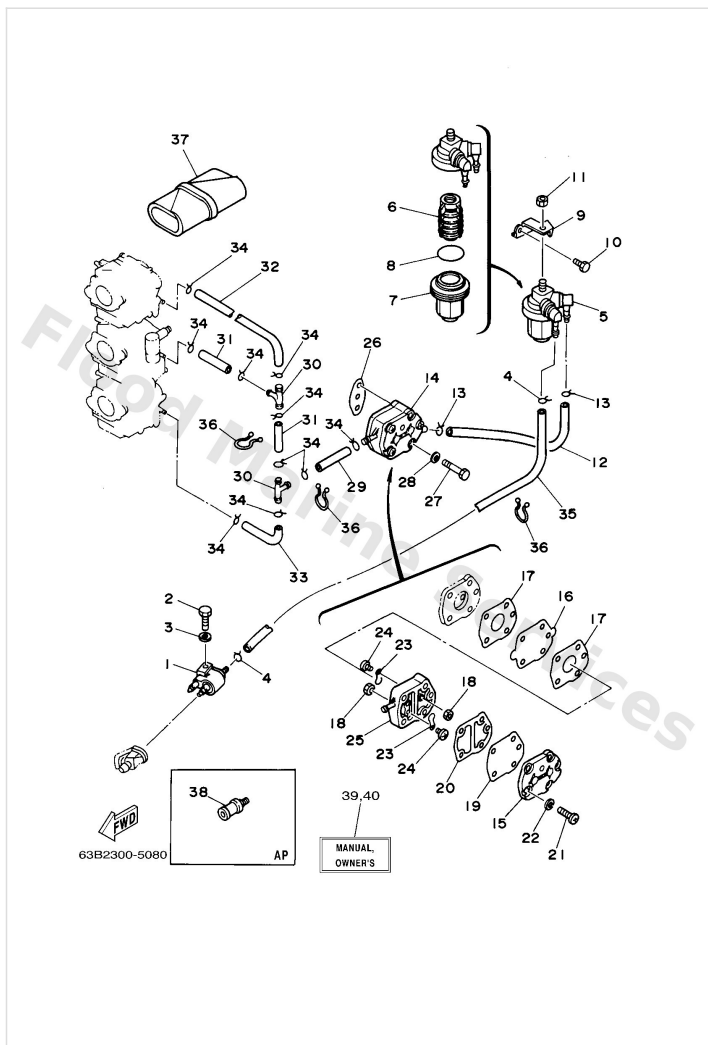
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9046708004 Clip, pipe 6162435600	Buy now
5	61N2456000 Filter assembly	Buy now
6	61N2456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	6H42456602 Bracket, filter	Buy now
10	9701306014 Bolt(gj3)	Buy now
11	9538008600 Nut (661)	Buy now
12	6H42431400 Pipe 4	Buy now
14	6922441000 Fuel pump assembly	Buy now
15	6A02441300 Cover, pump	Buy now
16	6922441100 Diaphragm	Buy now

Fuel

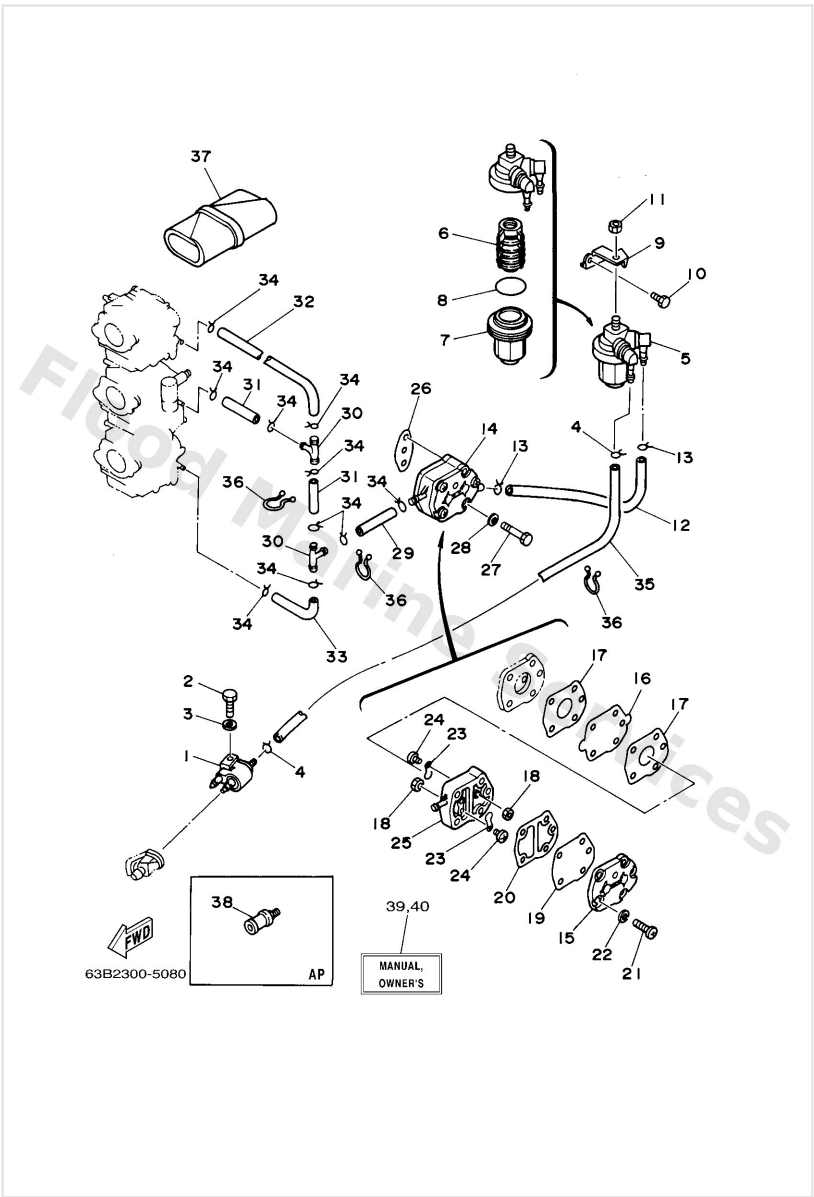


Ref	Part	
17	6482443401 Gasket, body	Buy now
18	9538003600 Nut (6g8)	Buy now
19	6632441100 Diaphragm	Buy now
20	6482443502 Gasket, body 2	Buy now
21	9850305028 Ybs86-530 screw,panhead	Buy now
22	9299005100 Ybs67-5 washer, spring	Buy now
23	6A02442101 Valve, check	Buy now
24	6A01432500 Screw, pan head	Buy now
25	6A02441202 Body 1	Buy now
26	65024431A0 Gasket,fuel pump	Buy now
27	9709506040 Bolt (682)	Buy now
29	9044509063 Hose (l1500)	Buy now
30	6882437800 Pipe, joint	Buy now
31	9044509057 Hose (l180)	Buy now
32	6H42431300 Pipe 3	Buy now

Fuel

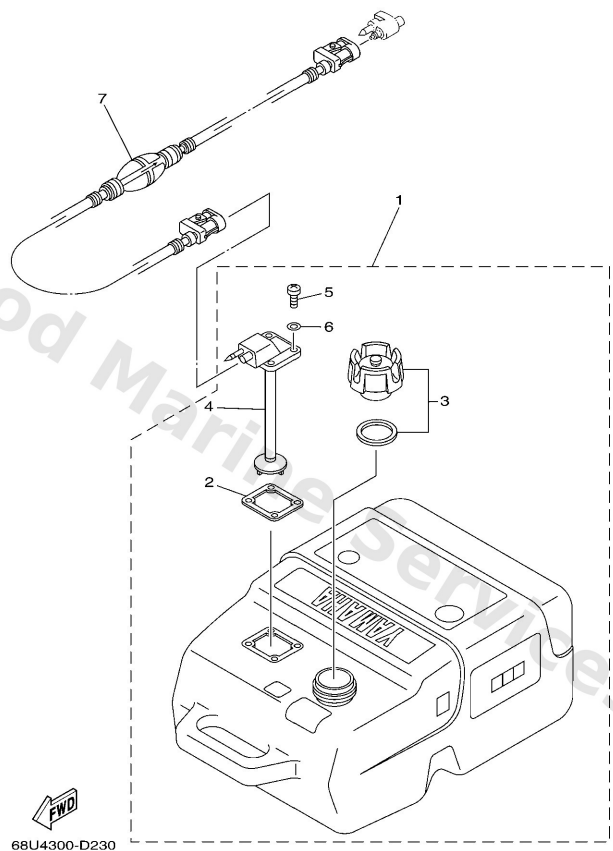


Ref	Part	
33	6H42431200 Pipe, fuel 2	Buy now
35	6H42431100 Pipe 1	Buy now
36	9046415M11 Clamp (3y2)	Buy now
37	656W281002 Tool kit	Buy now
38	6E0281930094 Plug, water check AP D)12.5MM	Buy now
39	63B281997ED0 Manual,owner's UR (NL)	Buy now
39	63B281997EE0 Manual,owner's UR (E)	Buy now
39	63B281997EF0 Manual,owner's UR (F)	Buy now
39	63B281997EG0 Manual,owner's UR (D)	Buy now
39	63B281997EH0 Manual,owner's UR (I)	Buy now
39	63B281997ES0 Manual,owner's UR (ES)	Buy now
40	63B281998EK0 Manual,owner's UR (DK)	Buy now
40	63B281998EL0 Manual,owner's UR (SF)	Buy now
40	63B281998EM0 Manual,owner's UR (S)	Buy now
40	63B281998EN0 Manual,owner's UR (N)	Buy now



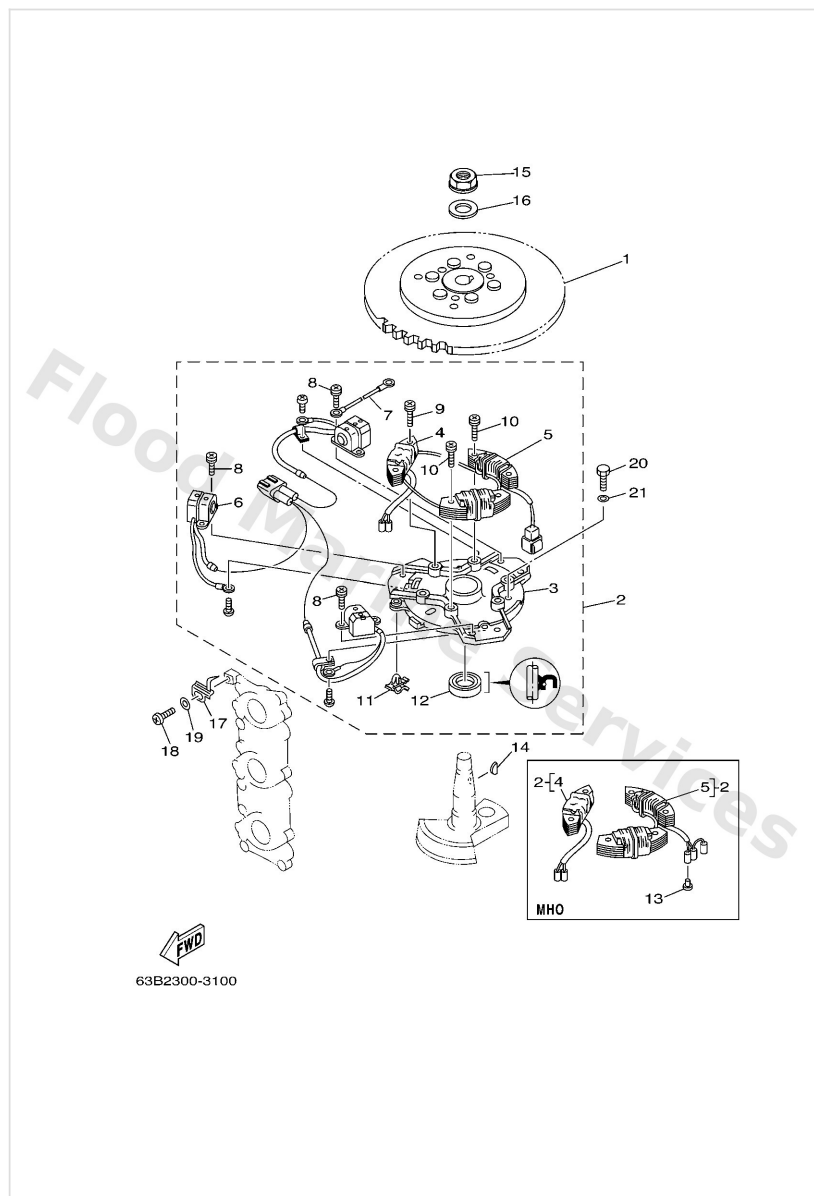
Ref	Part	
40	63B281998EP0 Manual,owner's UR (P)	Buy now
40	63B281998ER0 Manual,owner's UR (GR)	Buy now

Fuel Tank



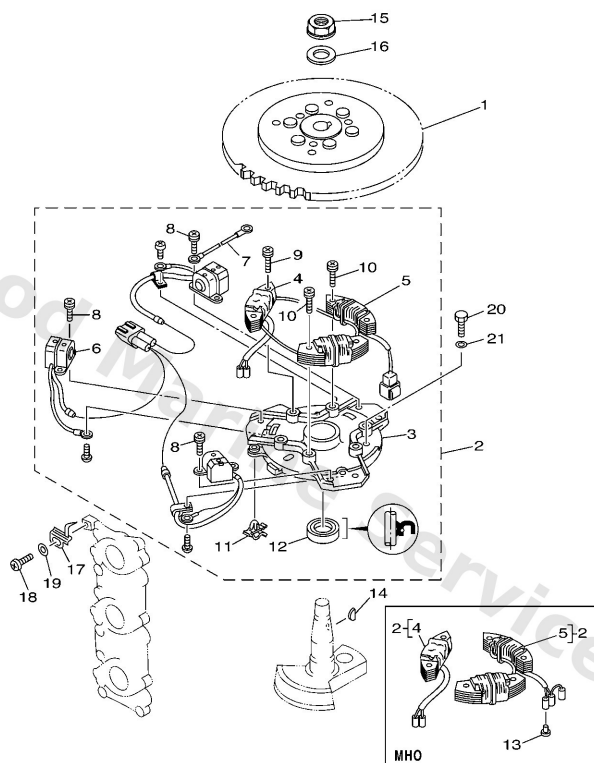
Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



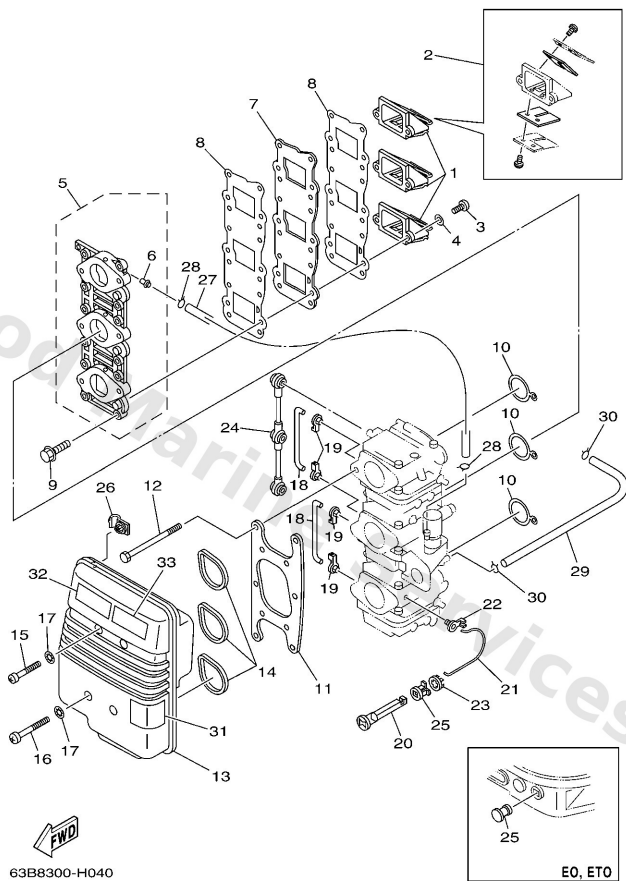
Ref	Part	
1	63D8555000 Rotor assembly	Buy now
1	63D8555010 Rotor assembly	Buy now
2	63D8556000 Base assembly	Buy now
2	63D8556010 Base assembly	Buy now
3	6H4153590494 Housing, oil seal	Buy now
4	63D8552001 Coil, charge	Buy now
5	63D8553300 Coil, lighting	Buy now
5	63D8553310 Coil, lighting	Buy now
6	63D8558000 Coil, pulser	Buy now
7	6H48335400 Wire, earth lead 1	Buy now
8	63D8134500 Screw, pan	Buy now
9	63D8134510 Screw, pan head (76t)	Buy now
10	63D8134520 Screw, pan	Buy now
11	9046403M15 Clamp(6j8)	Buy now
12	9310223096 Oil seal (23x38x7-648)	Buy now

Generator



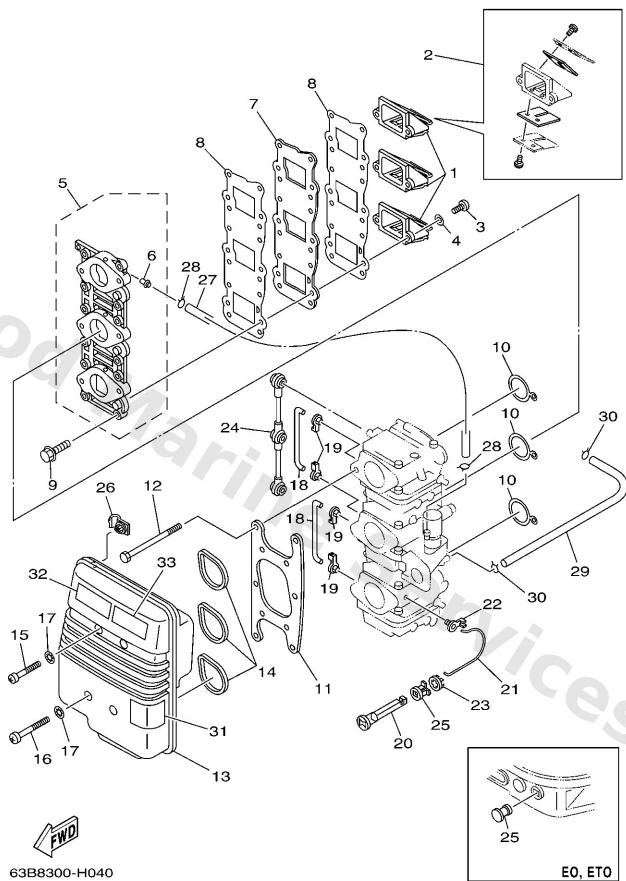
Ref	Part	
13	7038211900 Cover, lead wire	Buy now
14	6H41154500 Key, woodruff	Buy now
15	9017916M05 Nut (689)	Buy now
16	9020116M44 Washer (689)	Buy now
17	6H48133200 Plate, timing	Buy now
18	9788505010 Screw, pan head(62x)	Buy now
19	9299505600 Washer, plain (646)	Buy now
20	9701306018 Bolt, hexagon	Buy now
21	9290306600 Washer, plain (646)	Buy now

Intake



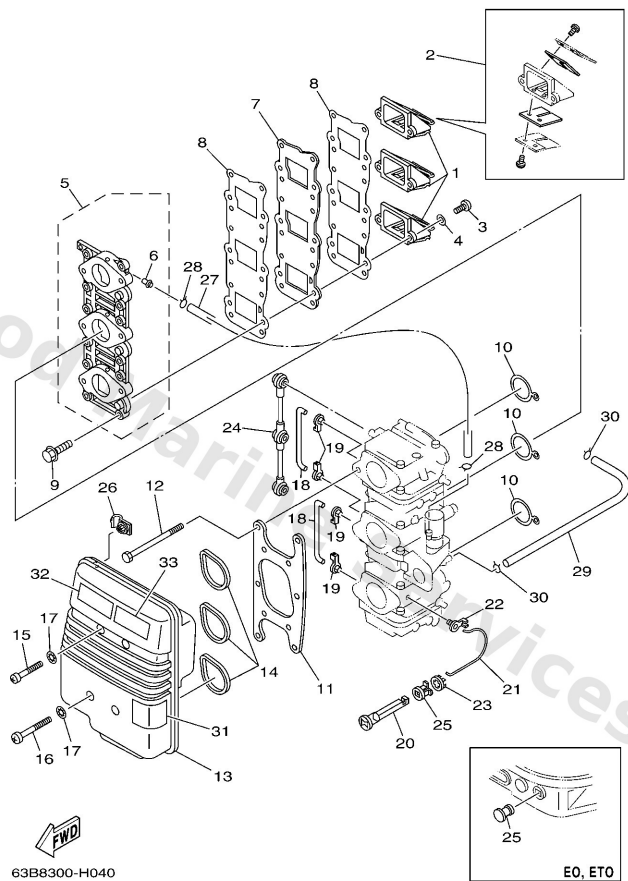
Ref	Part	
1	6H51361000 Reed valve assembly	Buy now
2	6H4W000400 Reed set	Buy now
3	9788005014 Screw, pan head(3yl)	Buy now
4	9299005600 Washer, plain (646)	Buy now
5	6H4136411294 Manifold 1	Buy now
5	6H4136413094 Manifold 1	Buy now
6	6H11448500 Pipe, joint	Buy now
7	6H4136240194 Plate, reed valve	Buy now
8	6H413621A1 Gasket, valve seat	Buy now
9	9011906MA2 Bolt, with washer	Buy now
10	6H41419801 Gasket	Buy now
11	6H41440600 Hinge	Buy now
12	9709506095 Bolt, hexagon deep recess	Buy now
13	6H41443102 Silencer, intake 1	Buy now
13	6H41443113 Silencer, intake 1	Buy now

Intake



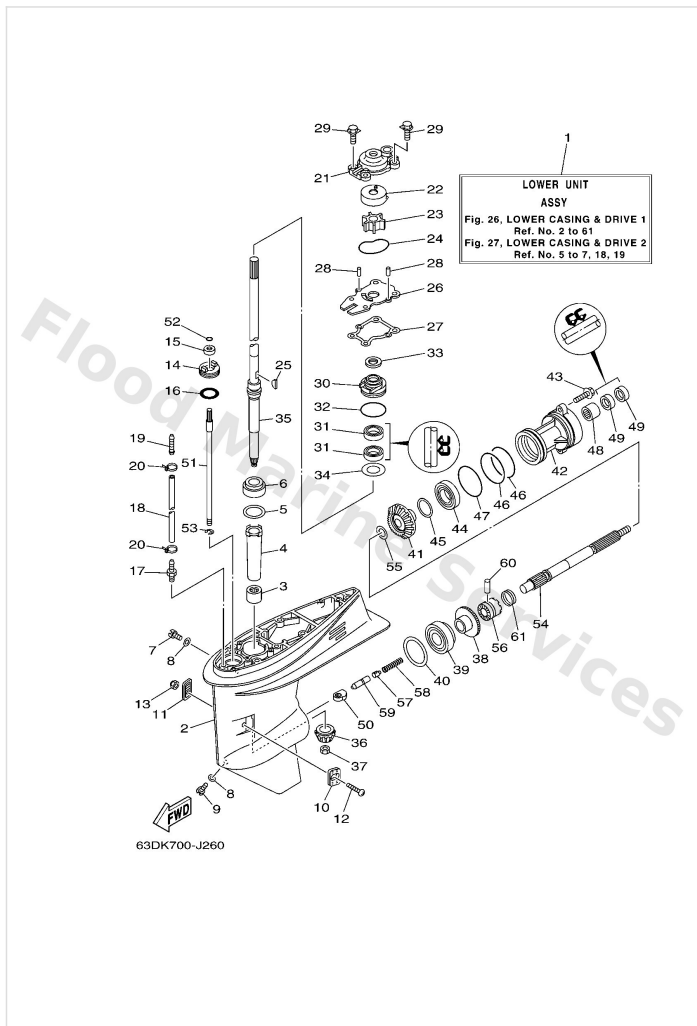
Ref	Part	
14	6H31445701 Seal	Buy now
15	9788506040 Screw pan head	Buy now
16	9788506055 Screw, panhead (gc2)	Buy now
17	9020906M05 Washer (688)	Buy now
18	6H44125700 Rod, choke link 2	Buy now
19	6614126202 Joint, choke lever	Buy now
20	6H44127101 Knob, choke	Buy now
21	6H44125901 Rod, choke 3	Buy now
22	6J84126200 Joint, choke lever	Buy now
23	6J84127400 Grommet 2	Buy now
24	6H44121701 Rod, accel. lever	Buy now
25	6894127300 Grommet	Buy now
25	6G14274800 Grommet	Buy now
26	9046406M19 Clamp(6h4)	Buy now
27	9044507MA5 Hose (I200)	Buy now

Intake



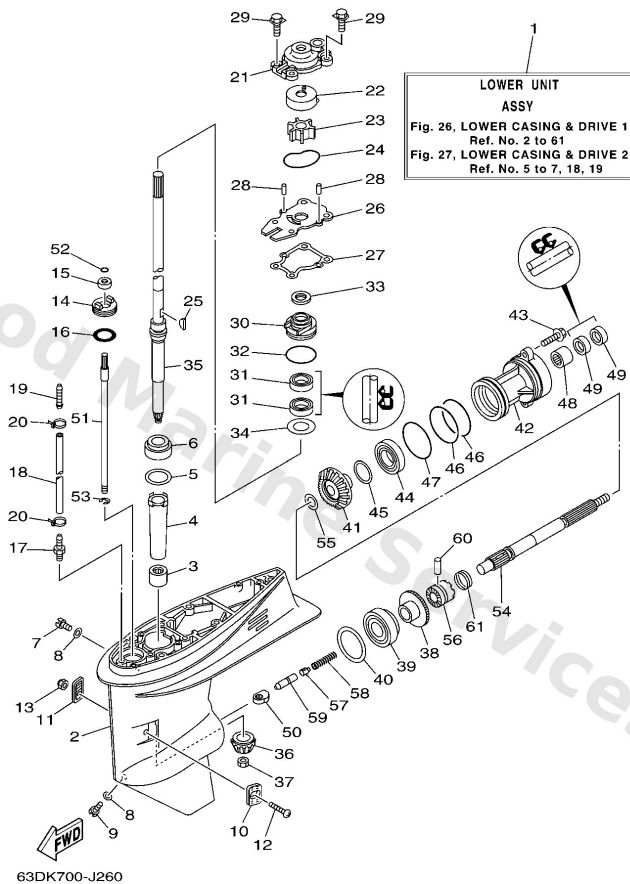
Ref	Part	
28	9046706016 Clip (655)	Buy now
29	6H31434900 Pipe	Buy now
30	9046708004 Clip, pipe 6162435600	Buy now
31	6H18571160 Mark, caution	Buy now
32	6AH8199440 Label, safety	Buy now
33	6AH8199450 Label, safety	Buy now

Lower Casing & Drive 1



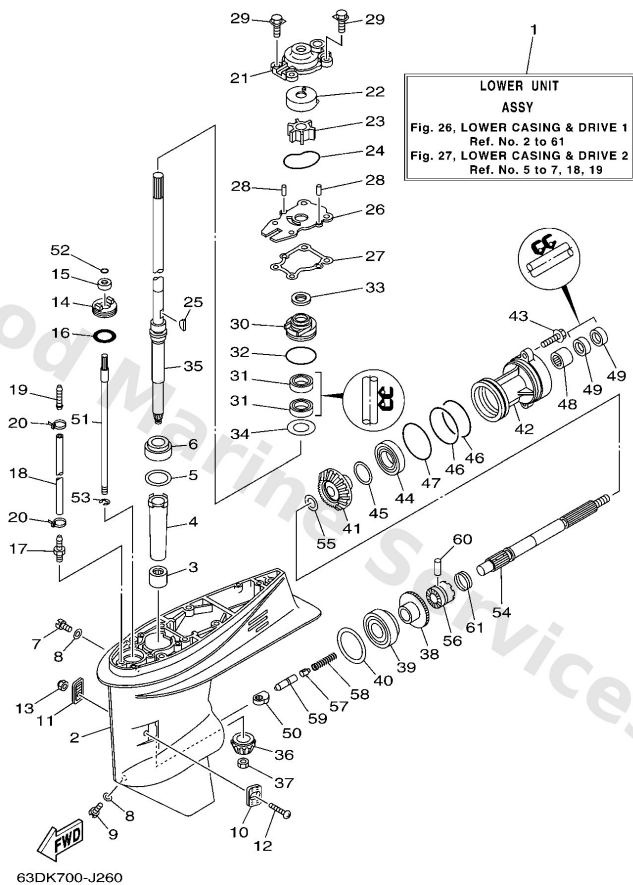
Ref	Part	
1	63D45300034D Lower unit assembly S(16.0")	Buy now
1	63D45300134D Lower unit assembly L(21.0")	Buy now
2	63D45301034D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H44553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0,30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008020 Gasket	Buy now

Lower Casing & Drive 1



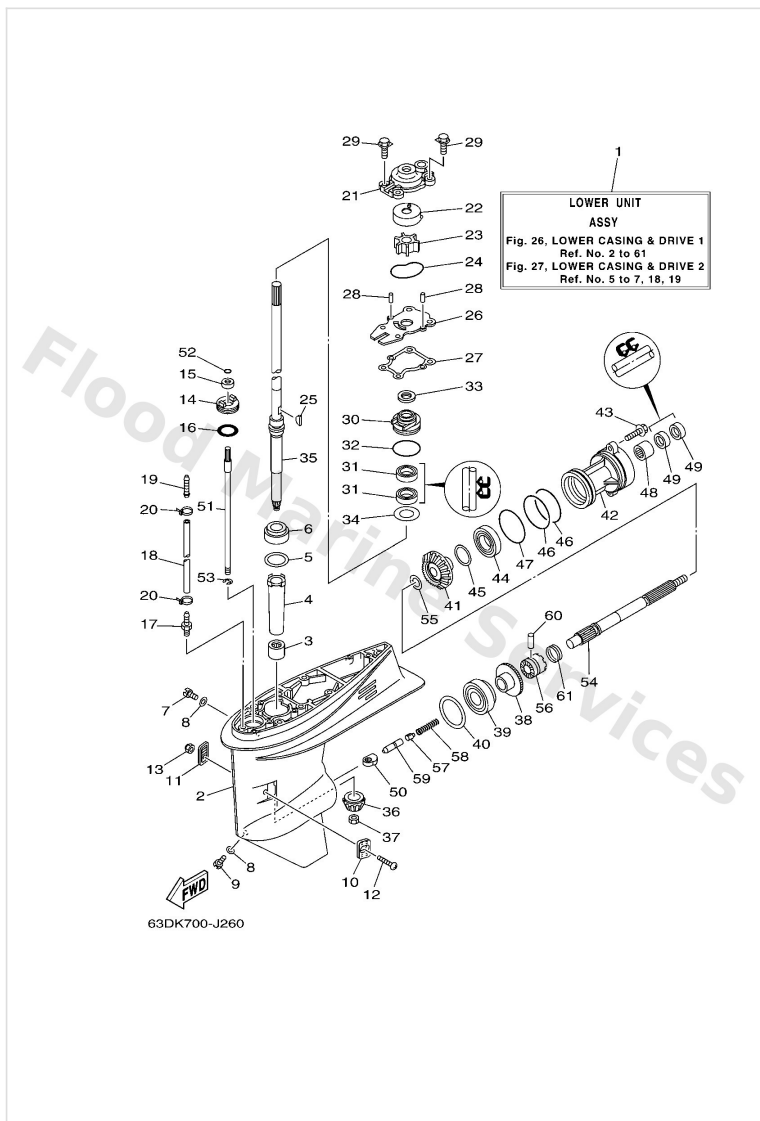
Ref	Part	
9	6884534110 Plug, drain	Buy now
10	63D4521400 Cover, water inlet	Buy now
11	63D4521500 Cover, water inlet	Buy now
12	9014205M06 Screw, countersunk	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	63D4532100 Plate	Buy now
15	9310609014 Oil seal	Buy now
16	9321033MG4 O-ring	Buy now
17	6E54537800 Nipple, hose	Buy now
18	9044507M31 Hose (I200) L(21.0")	Buy now
18	9044507ME9 Hose (I250) S(16.0")	Buy now
19	6E58355810 End, nipple	Buy now
19	6E58355800 End, nipple	Buy now
20	9046511M10 Clamp	Buy now
21	63D4431100 Housing, water pump	Buy now

Lower Casing & Drive 1



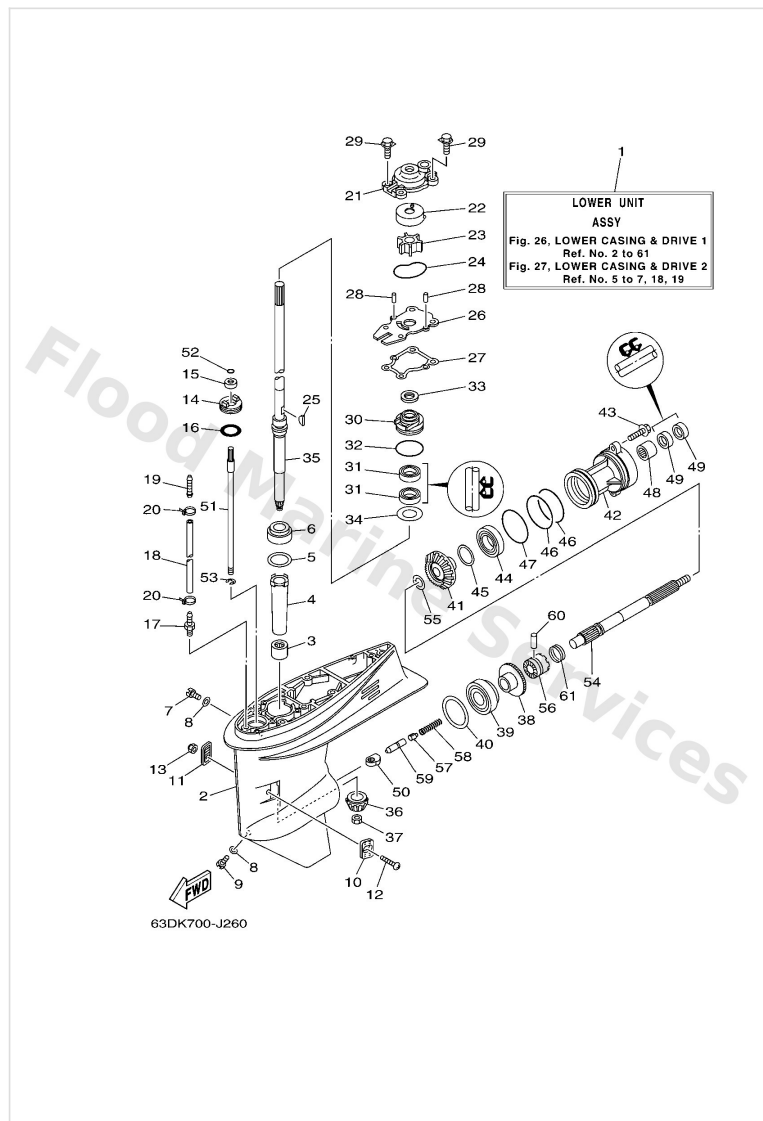
Ref	Part	
22	63D4432200 Insert, cartridge	Buy now
23	6H34435200 Impellar	Buy now
24	9321059MG7 O-ring	Buy now
25	9028003024 Key, woodruff(662)	Buy now
26	63D4432300 Outer plate, cartridge	Buy now
27	63D4431600 Gasket, water pump	Buy now
28	9360408062 Pin,dowel (626)	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	6BG4434100 Housing, water pump	Buy now
31	9310125M57 Oil seal	Buy now
32	9321048001 O-ring	Buy now
33	63D4534400 Cover, oil seal	Buy now
34	9020127M00 Washer, plate(62x)	Buy now
35	63D4550100 Drive shaft comp. S(16.0")	Buy now
35	63D4550110 Drive shaft comp. L(21.0")	Buy now

Lower Casing & Drive 1



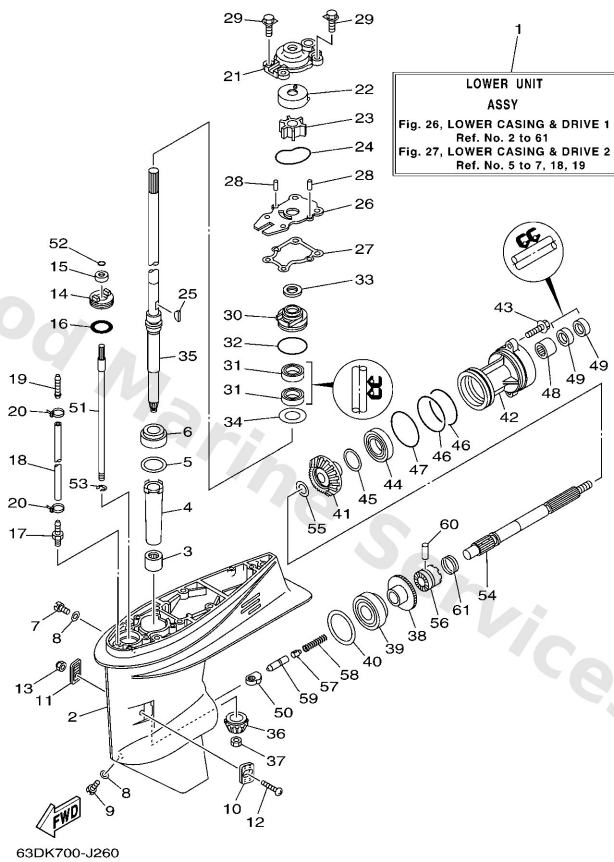
Ref	Part	
36	6H44555101 Pinion	Buy now
37	9017012138 Nut hexagon(663)	Buy now
38	6H44556001 Gear	Buy now
39	9333200003 Brg,cyl-cal roller 318g ky	Buy now
40	6634556701 Shim (t:0.10mm) UR	Buy now
40	6634556710 Shim (t:0.12mm) UR	Buy now
40	6634556720 Shim (t:0.15mm) UR	Buy now
40	6634556730 Shim (t:0.18mm) UR	Buy now
40	6634556740 Shim (t:0.30mm) UR	Buy now
40	6634556750 Shim (t:0.40mm) UR	Buy now
40	6634556760 Shim (t:0.50mm) UR	Buy now
41	6H44557101 Gear	Buy now
42	63D45361024D Cap, lower casing	Buy now
43	9010508M61 Bolt, washer based(62x)	Buy now
44	93306001U1 Bearing(62x)	Buy now

Lower Casing & Drive 1



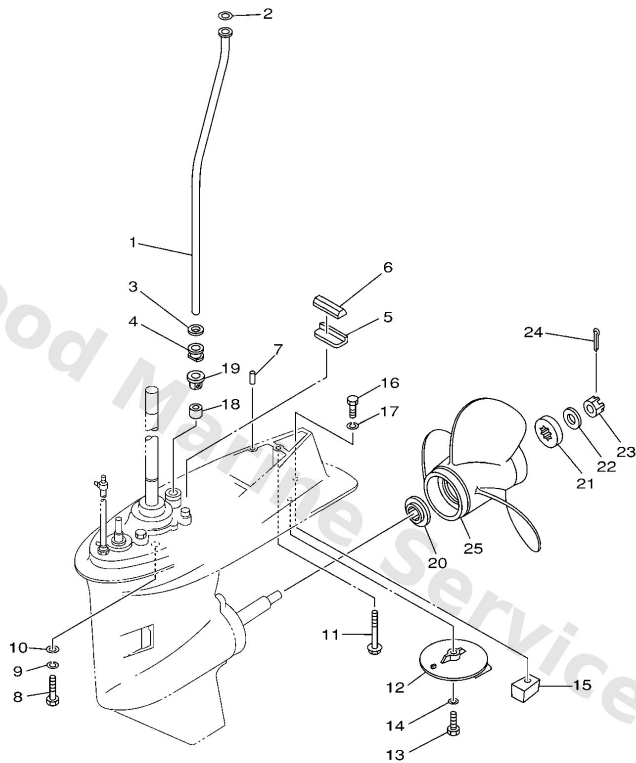
Ref	Part	
45	63D4557700 Shim (t:0.10mm) UR	Buy now
45	63D4557710 Shim (t:0.12mm) UR	Buy now
45	63D4557720 Shim (t:0.15mm) UR	Buy now
45	63D4557730 Shim (t:0.18mm) UR	Buy now
45	63D4557740 Shim (t:0.30mm) UR	Buy now
45	63D4557750 Shim (t:0.40mm) UR	Buy now
45	63D4557760 Shim (t:0.50mm) UR	Buy now
46	9321074MG5 O-ring (xea)	Buy now
47	9321069MG6 O-ring	Buy now
48	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
49	9310122M00 Oil seal (22x36x6-663)	Buy now
50	6634415100 Cam, shift	Buy now
51	63D4414400 Rod, shift	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now

Lower Casing & Drive 1



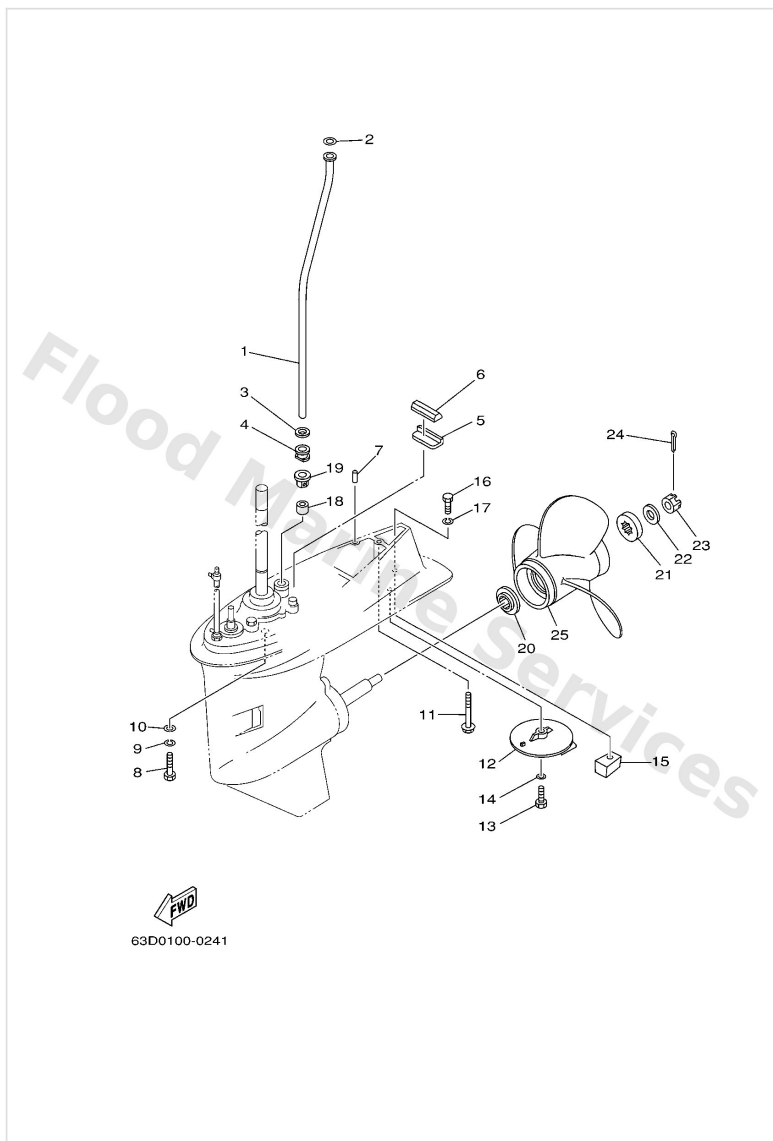
Ref	Part	
54	63D4561100 Shaft, propeller	Buy now
55	9020122429 Washer, plate(663)	Buy now
56	63D4563101 Clutch, dog	Buy now
57	6634563400 Slide, shift	Buy now
58	9050116M01 Spring compression	Buy now
59	63D4563500 Plunger, shift	Buy now
60	9025006023 Pin, strait (663)	Buy now
61	6634563300 Ring, cross pin	Buy now

Lower Casing & Drive 2



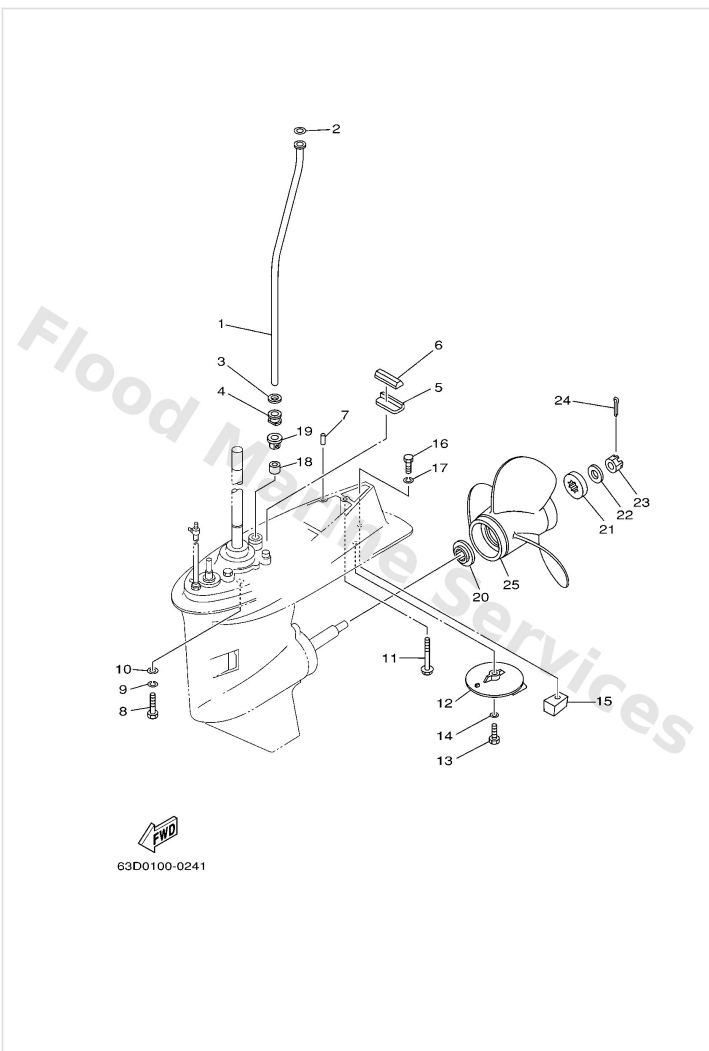
Ref	Part	
1	63D4436100 Tube, water S(16.0")	Buy now
1	63D4436110 Tube, water L(21.0")	Buy now
2	9020212060 Washer, plate(663)	Buy now
3	9043012072 Gasket	Buy now
4	63D4436700 Damper, water seal	Buy now
5	663453760094 Guide, seal damper	Buy now
6	63D4537500 Damper, seal	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	9707510040 Bolt, hexagon deep recess	Buy now
9	9299510100 Ybs67-10 washer, spring	Buy now
10	9299510600 Washer, plate	Buy now
11	9011908M84 Bolt, with washer	Buy now
12	6644537101 Tab-trim	Buy now
13	9709508025 Bolt (62g)	Buy now
14	9299508100 Ybs67-8 washer, spring	Buy now

Lower Casing & Drive 2



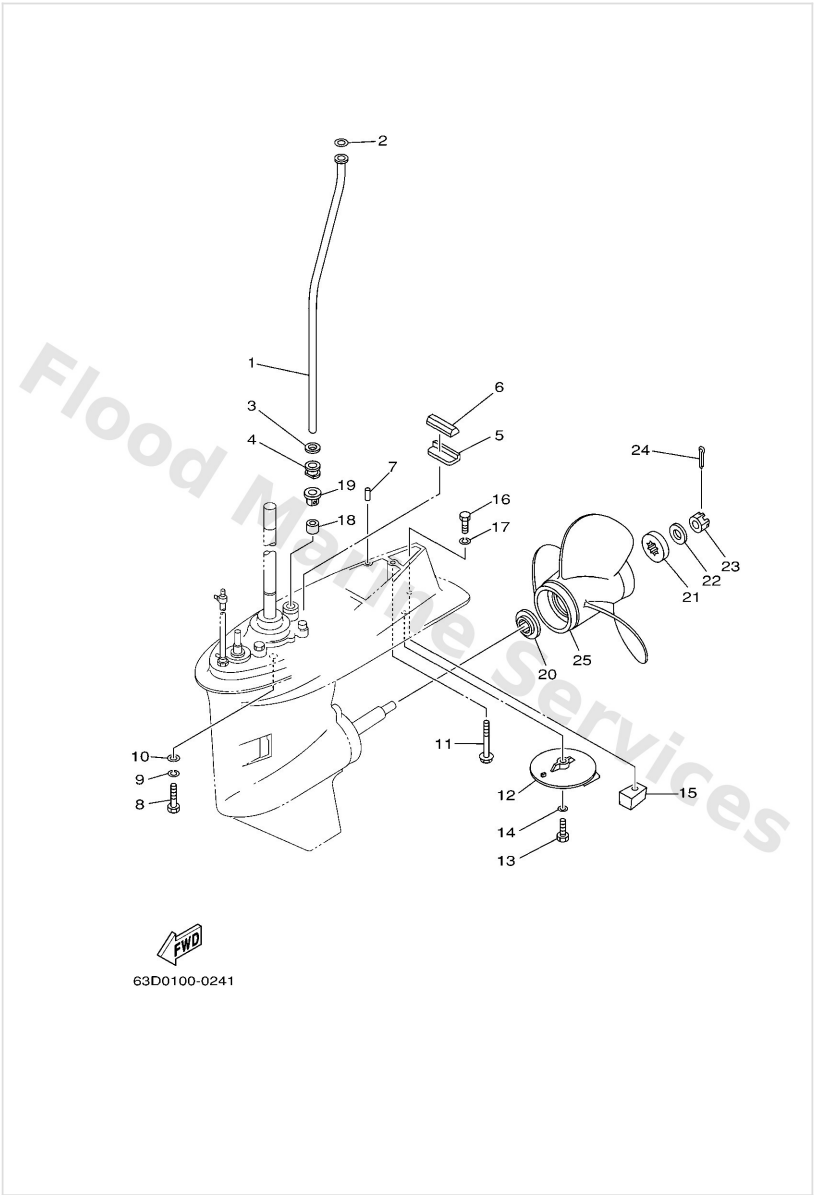
Ref	Part	
15	67C4525100 Anode	Buy now
16	9709508035 Bolt(70w)	Buy now
18	6634436600 Damper, water seal 2	Buy now
19	63D4431200 Cover, water pump housing	Buy now
20	6634598702 Spacer	Buy now
21	6704599702 Spacer	Buy now
22	9299016200 958-58204-00 washer,plain	Buy now
23	9017116011 Nut, castle (663)	Buy now
24	9149030025 Pin cotter	Buy now
25	6634594101EL Propeller (3x10-3/4"x17"-g) UR	Buy now
25	6634594901EL Propeller (3x10-3/4"x16"-g) UR	Buy now
25	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
25	6634595202EL Propeller (3x11-3/8x12-g) UR	Buy now
25	6634595401EL Propeller (3x11-3/4"x10"-g) UR	Buy now
25	6634595601EL Propeller (3x12-1/4"x9"-g) UR	Buy now

Lower Casing & Drive 2



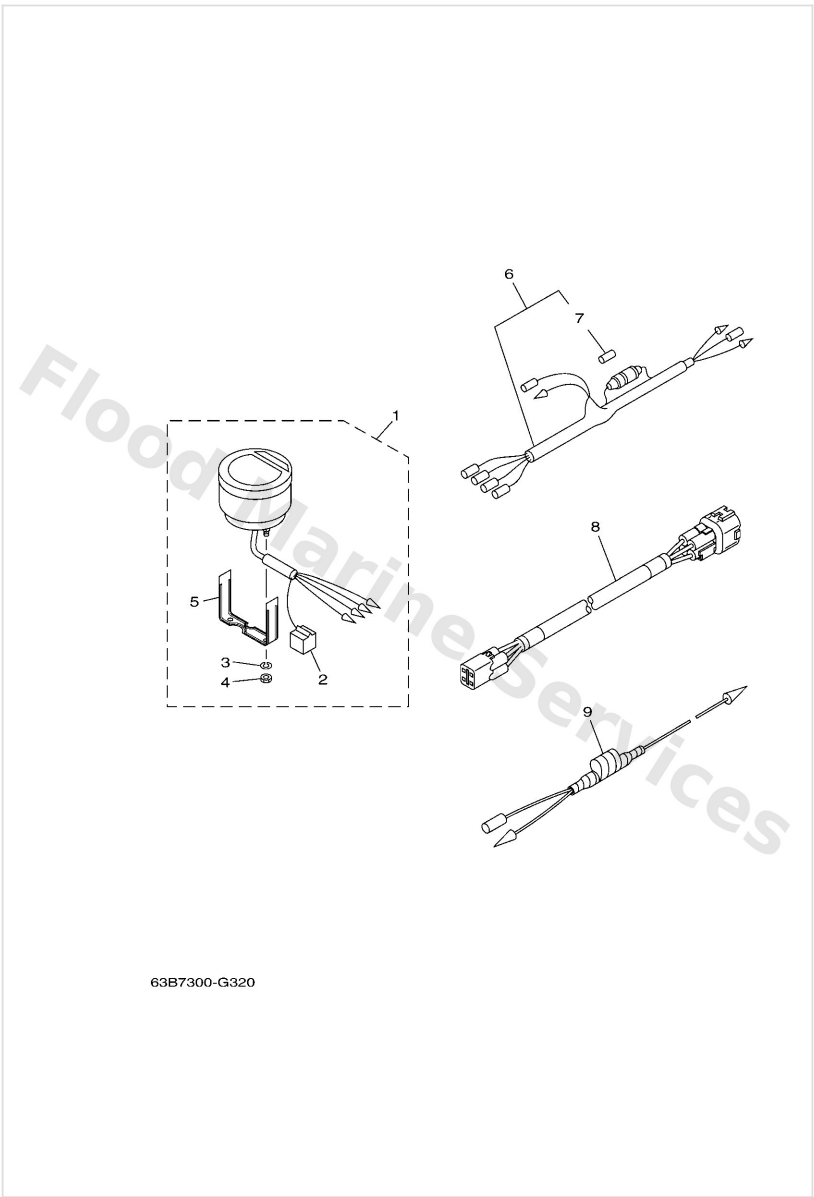
Ref	Part	
25	6634595801EL Propeller (3x11-1/4"x14"-g) UR	Buy now
25	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
25	663459726098 Propeller (3x12"x11"-g) UR	Buy now
25	663459740298 Propeller (3x10-5/8"x13"-g) UR	Buy now
25	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now
25	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
25	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
25	697459700098 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now
25	69W4594300EL Propeller (3x11 x15 -g) UR	Buy now
25	69W4594500EL Propeller (3x11-1/8"x13"-g) UR	Buy now
25	69W4594700EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
25	69W4595200EL Propeller (3x11-3/8 x12 -g) UR	Buy now
25	69W4595800EL Propeller (3x11-1/4"x14"-g) UR	Buy now
25	6H54594300EL Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
25	6H54594500EL Propeller (3x10-3/8"x13"-g) UR WITH LIP CUP	Buy now

Lower Casing & Drive 2



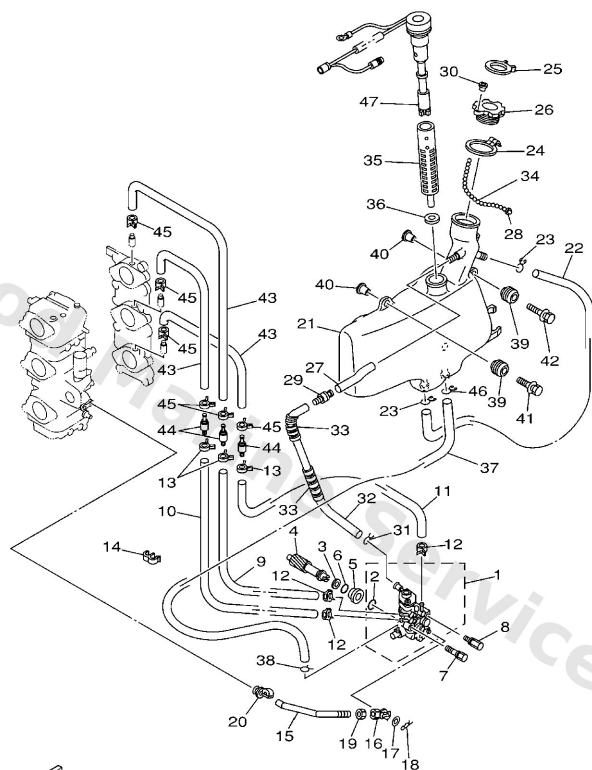
Ref	Part	
25	6H54595200EL Propeller (3x10-5/8"x12"-g) UR WITH LIP CUP	Buy now
25	6H54595800EL Propeller (3x10-1/4"x14"-g) UR WITH LIP CUP	Buy now

Meter



Ref	Part	
1	6Y58350T90 Tachometer assembly AP 40Y	Buy now
2	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
3	9299004100 Ybs67-4 washer, spring	Buy now
4	9538004600 Nut,hex	Buy now
5	6Y58355XT1 Bracket, meter 1	Buy now
6	6Y58355300 Wire, lead (l=2.5m) AP 40Y	Buy now
7	1E68215100 Fuse (10a)	Buy now
8	6Y58365320 Wire, lead AP 40Y 4P,7M	Buy now
9	6H48131511 Lead wire assembly AP 40Y	Buy now

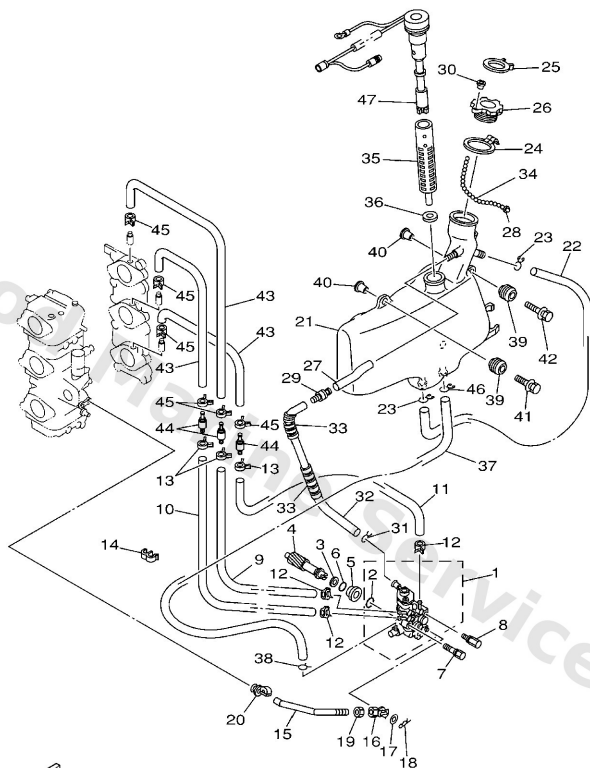
Oil Pump 1



63B0100-1060

Ref	Part	
1	63D1320000 Oil injection pump assembly	Buy now
2	9321019MA7 O-ring(6r0)	Buy now
3	9020108M93 Washer, plate (6g5)	Buy now
4	6H41153701 Gear, driven	Buy now
5	6H11311701 Collar, distance	Buy now
6	9321013M04 93210-13m04	Buy now
7	9010906M39 Bolt(6h0)	Buy now
8	9010906M40 Bolt(6h0)	Buy now
9	9044507M44 Hose (l390)	Buy now
10	9044507M23 Hose (l570)	Buy now
11	9044507MA6 Hose (l200)	Buy now
12	9046807M02 Clip (6e5)	Buy now
14	9046407M20 Clamp(6h0)	Buy now
15	6H44124101 Rod, link	Buy now
16	6H14123700 Joint, link	Buy now

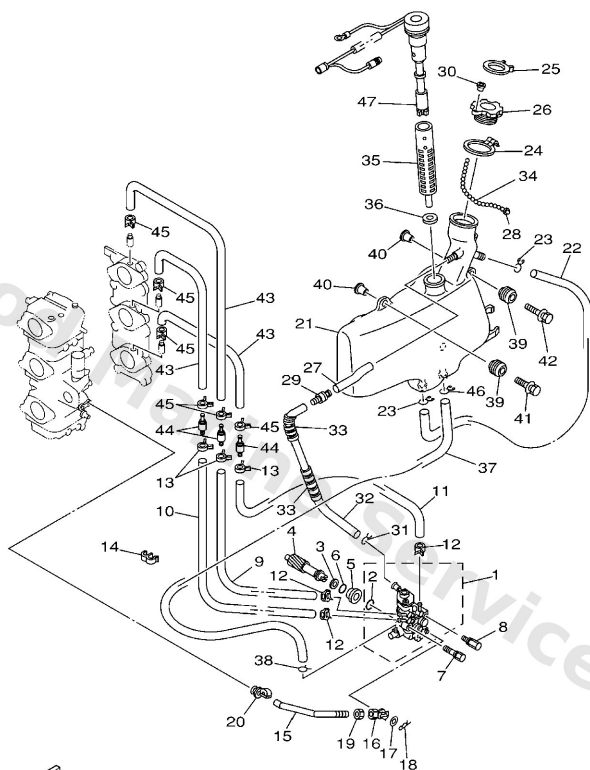
Oil Pump 1



63B0100-1060

Ref	Part	
17	9020205088 Washer, plate (666)	Buy now
18	9046805M03 Clip(6j8)	Buy now
19	9538005600 Nut, hexagon (663)	Buy now
20	6E94123700 Joint, link	Buy now
21	63D2170710 Oil tank comp.	Buy now
22	9044511M15 Hose (I360)	Buy now
23	9046711M08 Clip(72x)	Buy now
24	63D2175R00 Hook, band	Buy now
25	63D2176M00 Hook	Buy now
26	6H42177000 Oil tank cap assembly	Buy now
27	9044511M23 Hose (I100)	Buy now
28	6H42175700 Washer, special 1	Buy now
29	63D2174400 Breather	Buy now
30	6H42463400 Hook, chain ball	Buy now
31	9046710M04 Clip, pipe 1 (6e9)	Buy now

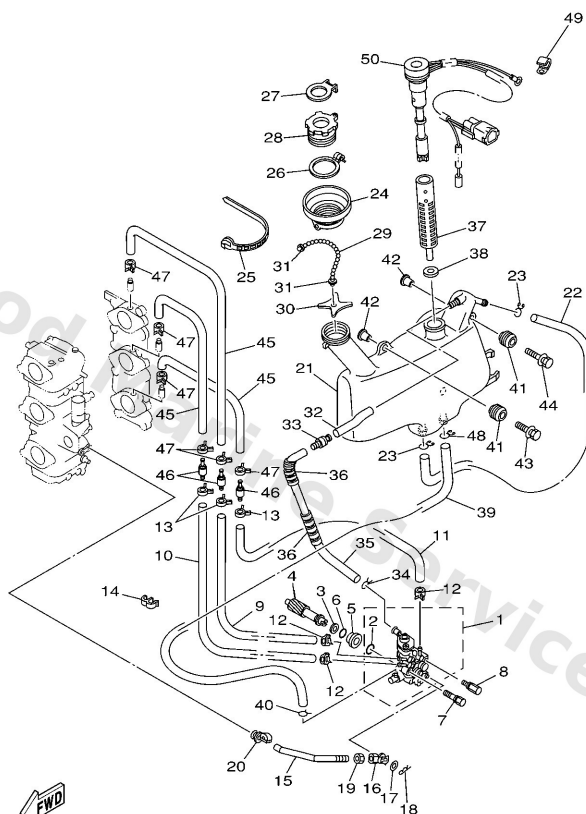
Oil Pump 1



63B0100-1060

Ref	Part	
32	9044511M17 Hose (I360)	Buy now
33	9044610M01 Tube (6e5)	Buy now
34	6H42463300 Chain, ball	Buy now
35	6J81341100 Strainer, oil	Buy now
36	6J81341400 Gasket, strainer cover	Buy now
37	6L21341600 Pipe, oil 1	Buy now
38	9046708004 Clip, pipe 6162435600	Buy now
39	6A08231700 Damper, ignition coil	Buy now
40	9038706119 Collar	Buy now
41	9011906M65 Bolt, with washer	Buy now
42	9011906M67 Bolt, with washer	Buy now
43	9044507M87 Hose(62t)	Buy now
44	6E91318370 Valve check	Buy now
47	63D8572011 Oil level gauge assembly	Buy now

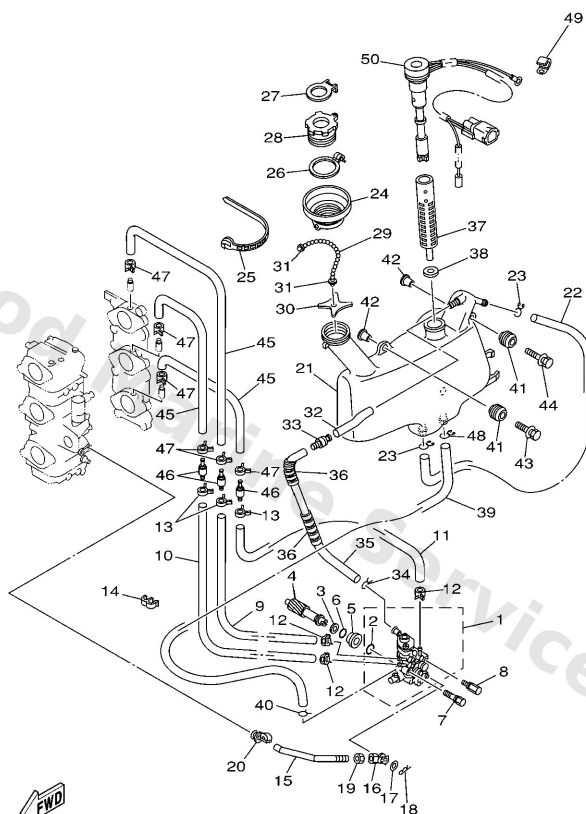
Oil Pump 2



63B0100-0070

Ref	Part	
1	63D1320000 Oil injection pump assembly	Buy now
2	9321019MA7 O-ring(6r0)	Buy now
3	9020108M93 Washer, plate (6g5)	Buy now
4	6H41153701 Gear, driven	Buy now
5	6H11311701 Collar, distance	Buy now
6	9321013M04 93210-13m04	Buy now
7	9010906M39 Bolt(6h0)	Buy now
8	9010906M40 Bolt(6h0)	Buy now
9	9044507M44 Hose (l390)	Buy now
10	9044507M23 Hose (l570)	Buy now
11	9044507MA6 Hose (l200)	Buy now
12	9046807M02 Clip (6e5)	Buy now
14	9046407M20 Clamp(6h0)	Buy now
15	6H44124101 Rod, link	Buy now
16	6H14123700 Joint, link	Buy now

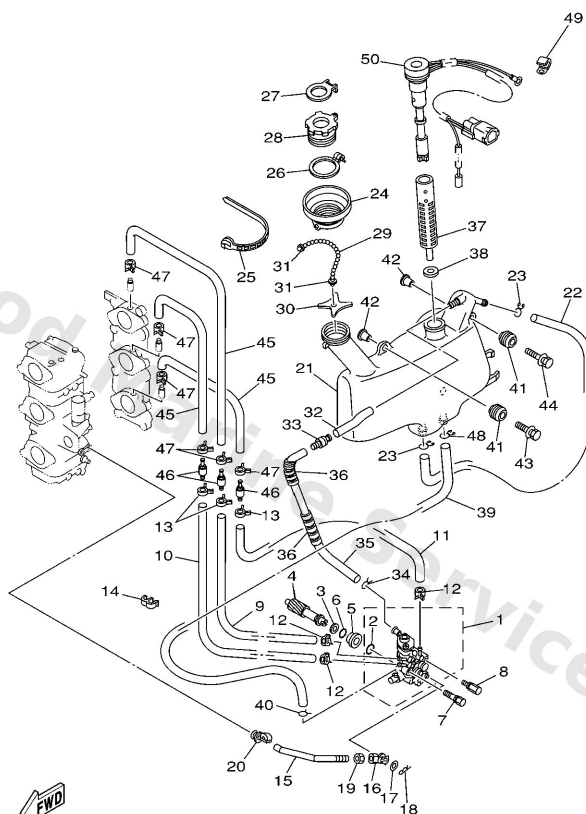
Oil Pump 2



63B0100-0070

Ref	Part	
17	9020205088 Washer, plate (666)	Buy now
18	9046805M03 Clip(6j8)	Buy now
19	9538005600 Nut, hexagon (663)	Buy now
20	6E94123700 Joint, link	Buy now
21	63D2170700 Oil tank comp.	Buy now
22	9044511M15 Hose (I360)	Buy now
23	9046711M08 Clip(72x)	Buy now
24	6H42175200 Tube, filler 1	Buy now
25	9046513M30 Clamp	Buy now
26	63D2175R00 Hook, band	Buy now
27	63D2176M00 Hook	Buy now
28	6H42177000 Oil tank cap assembly	Buy now
29	6H52463300 Chain, Ball	Buy now
30	6J82175800 Washer, special 2	Buy now
31	6H12175700 Washer, special 1	Buy now

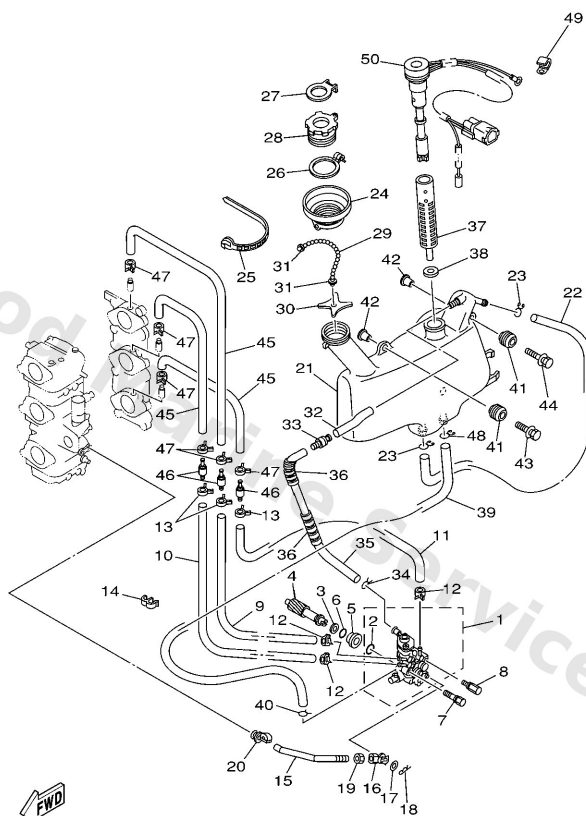
Oil Pump 2



63B0100-0070

Ref	Part	
32	9044511M23 Hose (l100)	Buy now
33	63D2174400 Breather	Buy now
34	9046710M04 Clip, pipe 1 (6e9)	Buy now
35	9044511M17 Hose (l360)	Buy now
36	9044610M01 Tube (6e5)	Buy now
37	6J81341100 Strainer, oil	Buy now
38	6J81341400 Gasket, strainer cover	Buy now
39	6L21341600 Pipe, oil 1	Buy now
40	9046708004 Clip, pipe 6162435600	Buy now
41	6A08231700 Damper, ignition coil	Buy now
42	9038706119 Collar	Buy now
43	9011906M65 Bolt, with washer	Buy now
44	9011906M67 Bolt, with washer	Buy now
45	9044507M87 Hose(62t)	Buy now
46	6E91318370 Valve check	Buy now

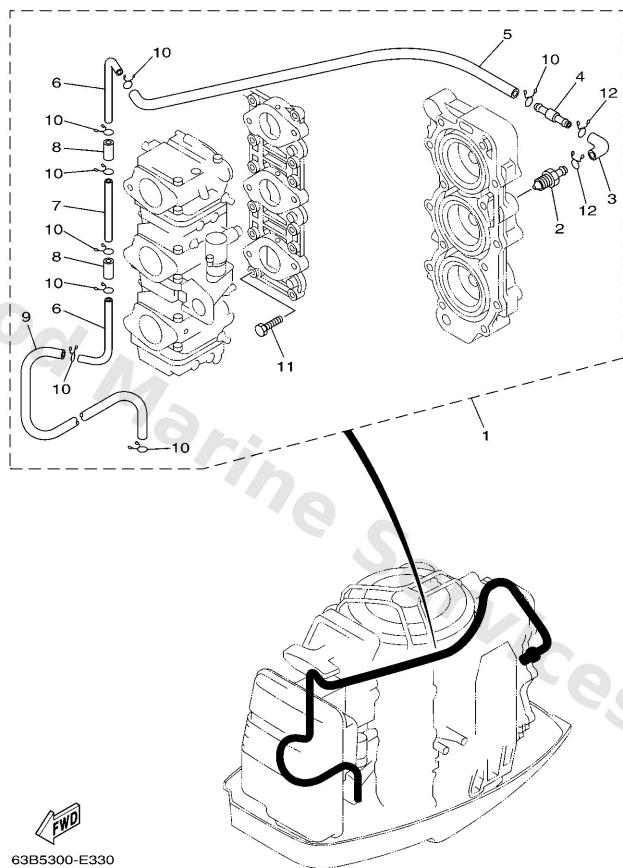
Oil Pump 2



63B0100-0070

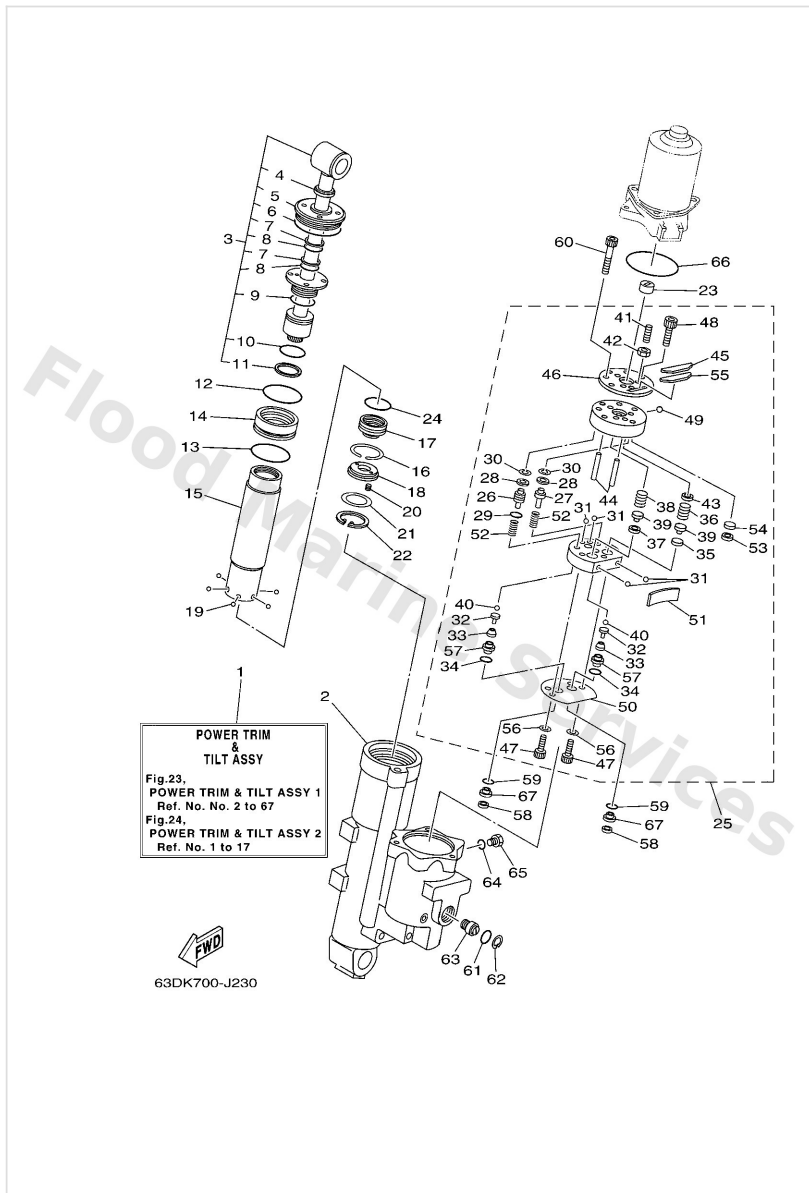
Ref	Part	
49	9046506M86 Clamp	Buy now
50	63D8572001 Oil level gauge assembly	Buy now

Optional Parts



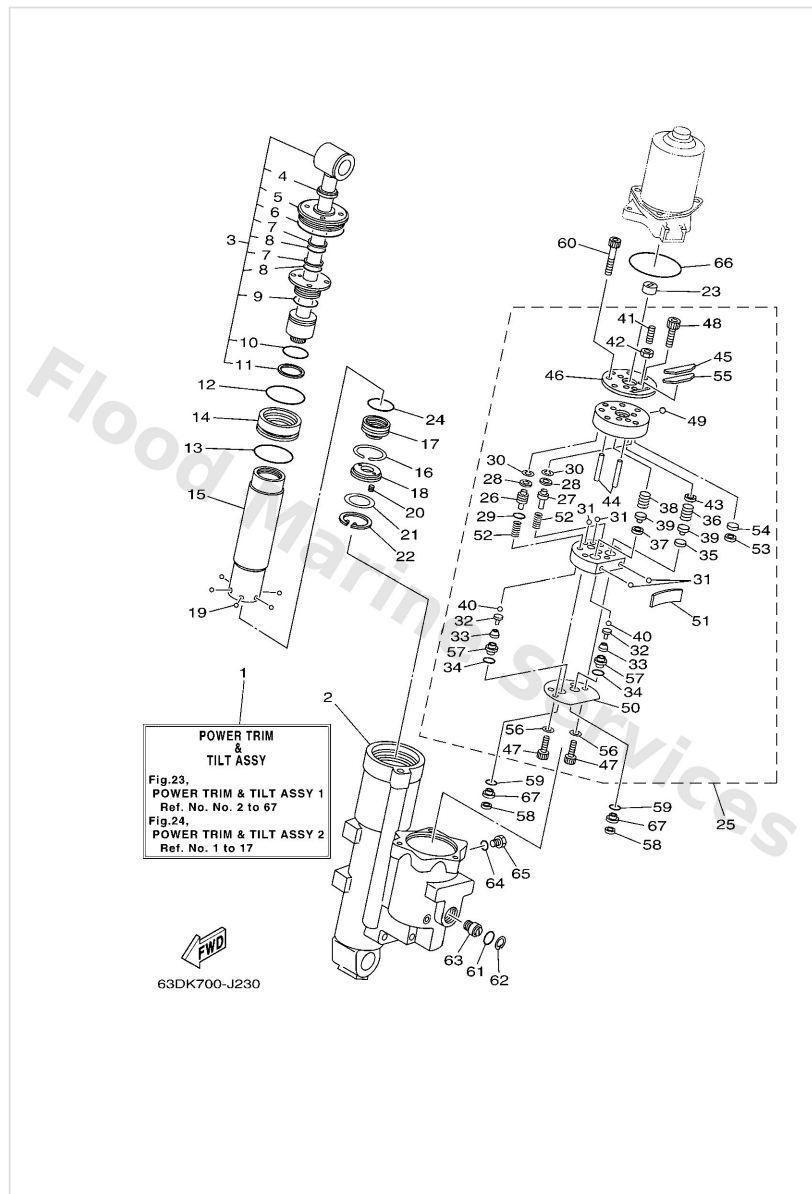
Ref	Part	
1	63D1244051 Heat exchanger assembly AP	Buy now
2	6H41246901 Joint 1	Buy now
3	6E52431500 Pipe 5	Buy now
4	63D1246900 Joint 1	Buy now
5	6E51248100 Pipe 1	Buy now
6	6H412466A0 Exchanger, heat	Buy now
7	6H412466B0 Exchanger, heat	Buy now
8	9044511M30 Hose (I20)	Buy now
9	9044511M66 Hose (I800)	Buy now
10	9046710M04 Clip, pipe 1 (6e9)	Buy now
11	9010106128 Bolt (658)	Buy now
12	9046711M08 Clip(72x)	Buy now

Power Trim & Tilt Assy 1



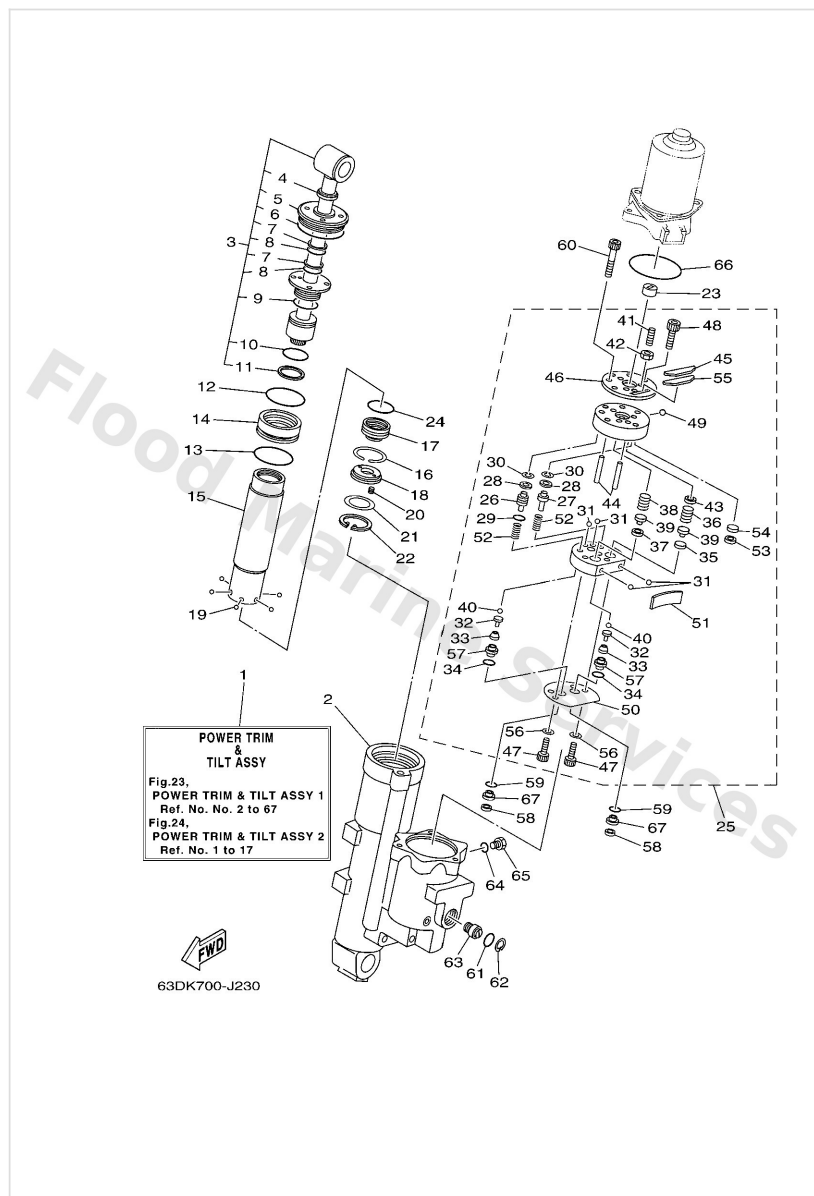
Ref	Part	
1	62Y43800014D Power trim & tilt assembly	Buy now
2	62Y4380K01 Cylinder, tilt sub assembly	Buy now
3	62X4381001 Tilt piston sub assembly	Buy now
4	62Y4382200 Seal, trim dust	Buy now
5	62X4382100 Screw, trim cylinder end	Buy now
6	62X4386100 O-ring	Buy now
7	62X4387200 Ring, back up	Buy now
8	6C54386300 O-ring	Buy now
9	62X4386200 O-ring	Buy now
10	9321029375 O-ring (j10)	Buy now
11	62X4387100 Ring, back up	Buy now
12	9321044383 O-ring (705)	Buy now
13	9321048214 O-ring	Buy now
14	62X4388A00 Piston, trim	Buy now
15	62Y2247100 Cylinder, shock absorber	Buy now

Power Trim & Tilt Assy 1



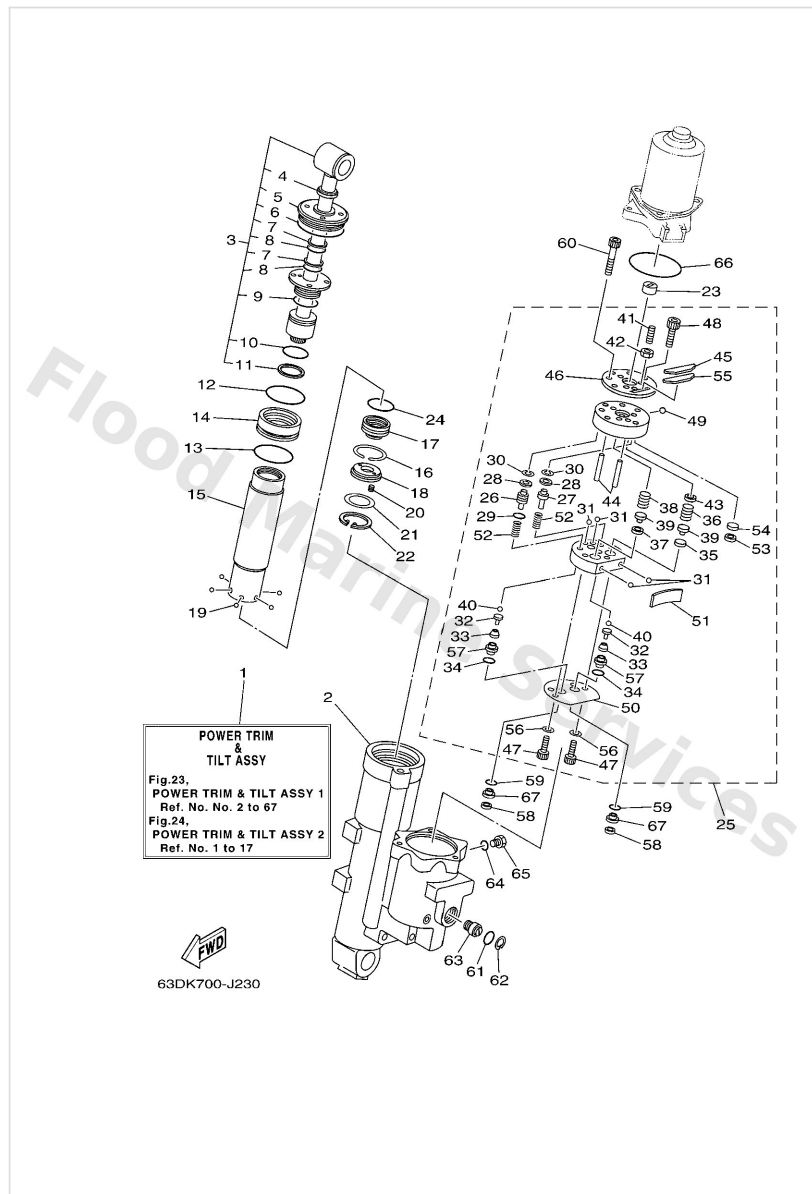
Ref	Part	
16	67F4387500 Ring, snap	Buy now
17	69W4381B00 Free piston sub assembly	Buy now
18	62X4389900 Plate stopper	Buy now
19	9350316003 Ball	Buy now
20	62X4384H00 Spring	Buy now
21	1UF2243400 Plate, valve 1	Buy now
22	62X4387500 Ring, snap	Buy now
23	6H14383110 Connector, shaft	Buy now
25	62Y4383001 Gear pump assembly	Buy now
26	69J4384100 Piston, shuttle	Buy now
27	69J4384M00 Piston, shuttle 2	Buy now
28	69A4384F00 Seal, main valve	Buy now
29	6H14388300 O-ring	Buy now
30	9900203600 Circlip(6I5)	Buy now
31	9350532038 Ball(7fk)	Buy now

Power Trim & Tilt Assy 1



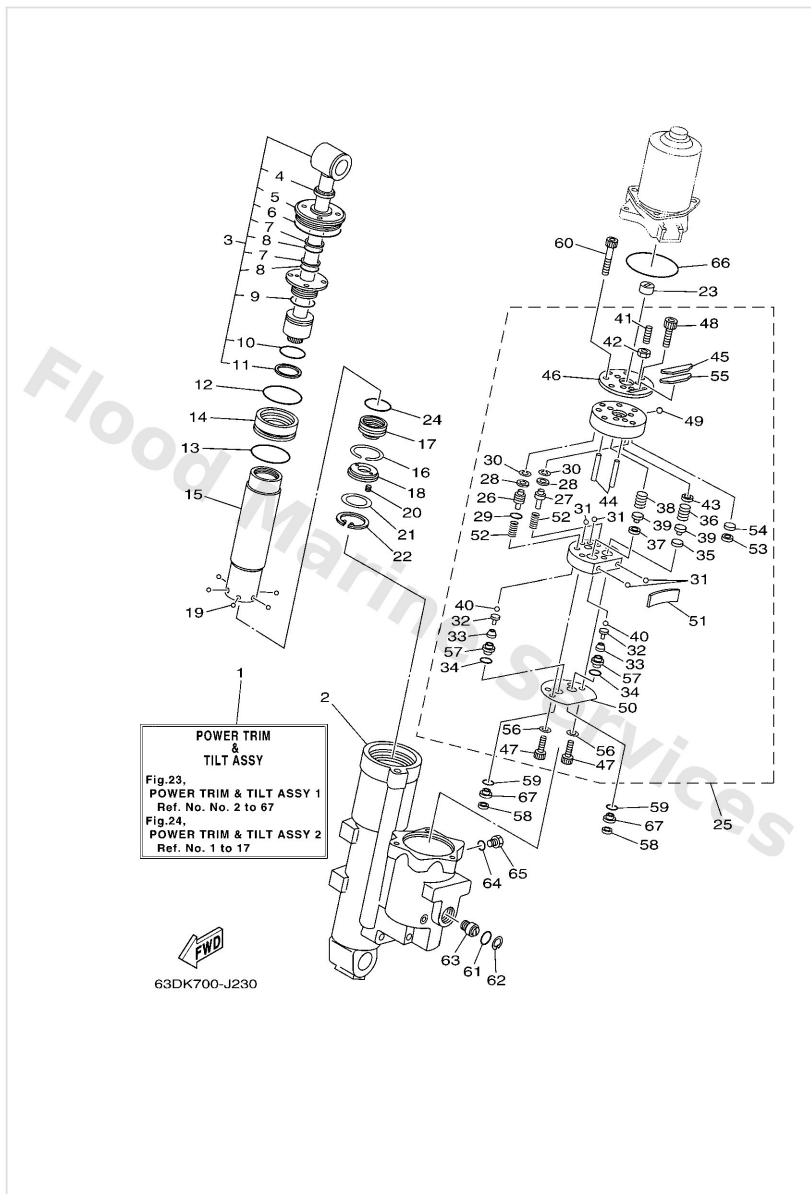
Ref	Part	
32	65W4386A00 Pin, absorber valve	Buy now
33	69J4385300 Spring, main valve	Buy now
34	69J4389J00 O-ring	Buy now
35	6H14384G11 Seal, relief valve	Buy now
36	62Y4385500 Spring, up relief	Buy now
37	6H14384F10 Seal, main valve	Buy now
38	6H14385610 Spring, down relief	Buy now
39	6H14384410 Pin, valve support	Buy now
41	92A0803110 Screw set	Buy now
42	9530203600 Nut(7h6)	Buy now
43	62Y4382A00 Adaptor 1	Buy now
44	9360426256 Pin, dowel	Buy now
45	62Y4381600 Filter 1	Buy now
46	62Y4382L00 Cap, relief valve	Buy now
47	9131805020 Bolt, socket	Buy now

Power Trim & Tilt Assy 1



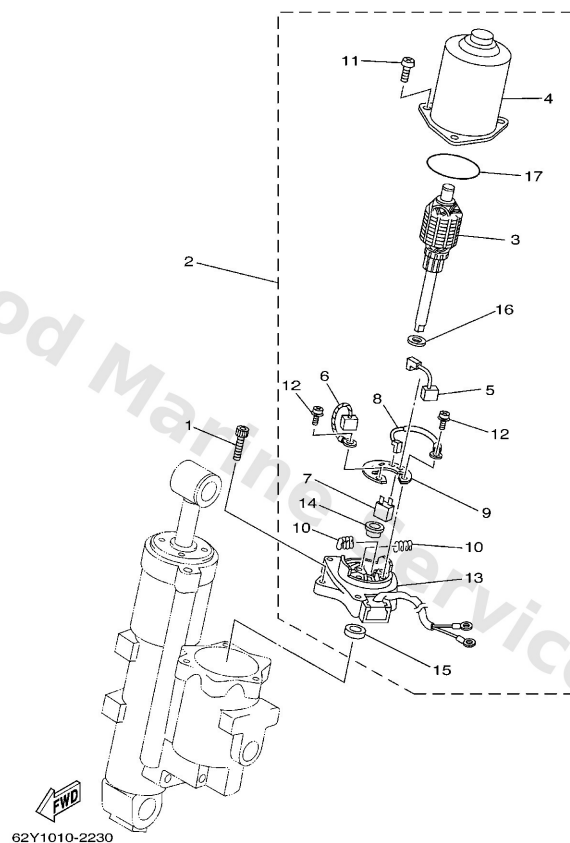
Ref	Part	
48	9131805008 Bolt,socket	Buy now
49	9350108001 Ball	Buy now
50	69W4384G00 Seal, relief valve	Buy now
51	62Y4385400 Spring, manual release	Buy now
52	69J4389400 Spring, shuttle return	Buy now
53	62Y4387J00 Washer, special 2	Buy now
54	62Y2243400 Plate, valve 1	Buy now
55	62Y4387100 Ring, back up	Buy now
56	62Y4387G00 Washer	Buy now
57	69J4389300 Washer	Buy now
58	6H14381600 Filter 1	Buy now
60	9131806040 Bolt,socket	Buy now
61	9321018397 O-ring (6g5)	Buy now
62	6H14387500 Ring, snap	Buy now
63	62Y4384500 Screw, manual release	Buy now

Power Trim & Tilt Assy 1



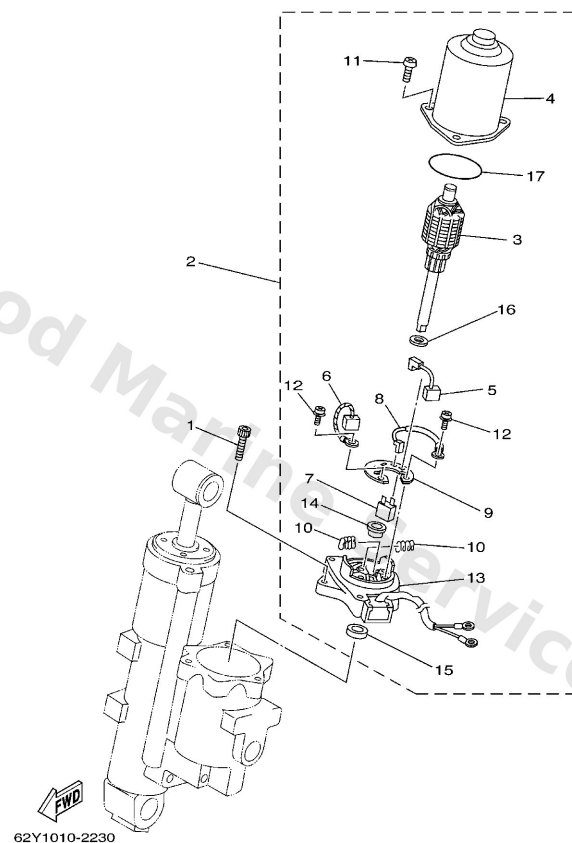
Ref	Part	
64	9321009165 O-ring	Buy now
65	6H14382900 Plug, reservoir	Buy now
66	62X4386500 O-ring	Buy now
67	69W4389901 Plate stopper	Buy now

Power Trim & Tilt Assy 2



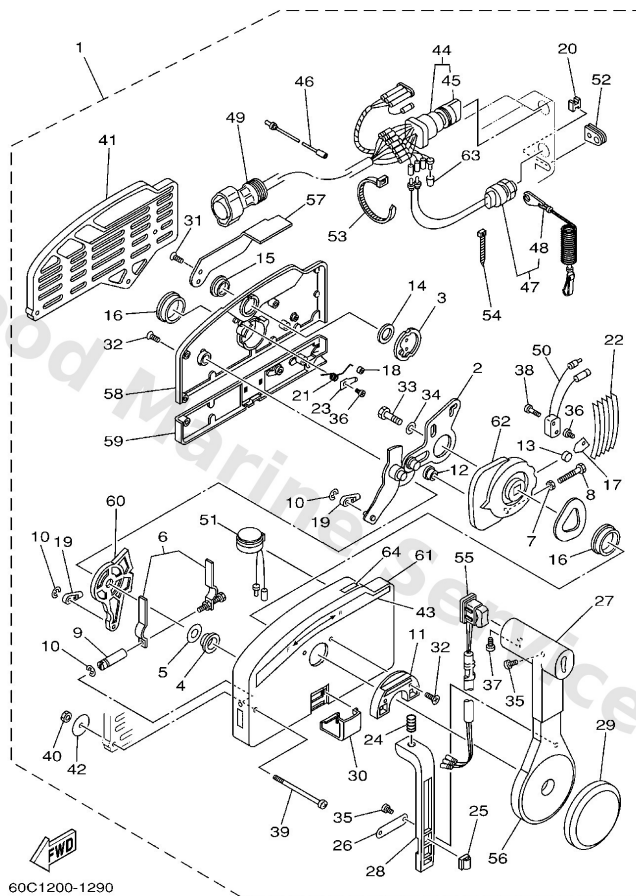
Ref	Part	
1	62X4388800 Bolt,socket	Buy now
2	62Y4388001 Motor assembly	Buy now
3	62Y4380500 Armature assembly	Buy now
4	62X4380401 Stator assembly	Buy now
5	62Y4389200 Brush 2	Buy now
6	62Y4389100 Brush 1	Buy now
7	62Y8218101 Circuit breaker comp.	Buy now
8	62X4380700 Wire sub assembly	Buy now
9	69W4380F00 Plate, brush holder	Buy now
10	62X4386K00 Spring, brush	Buy now
11	9788005020 Screw, pan head (e22)	Buy now
12	9760204216 Screw, pan head with washer	Buy now
13	62Y4388100 Frame, end	Buy now
14	62X4380H00 Metal	Buy now
15	9310208414 Oil seal(61a)	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
16	90201083J8 Washer, plate(62x)	Buy now
17	9321052449 O-ring(50m)	Buy now

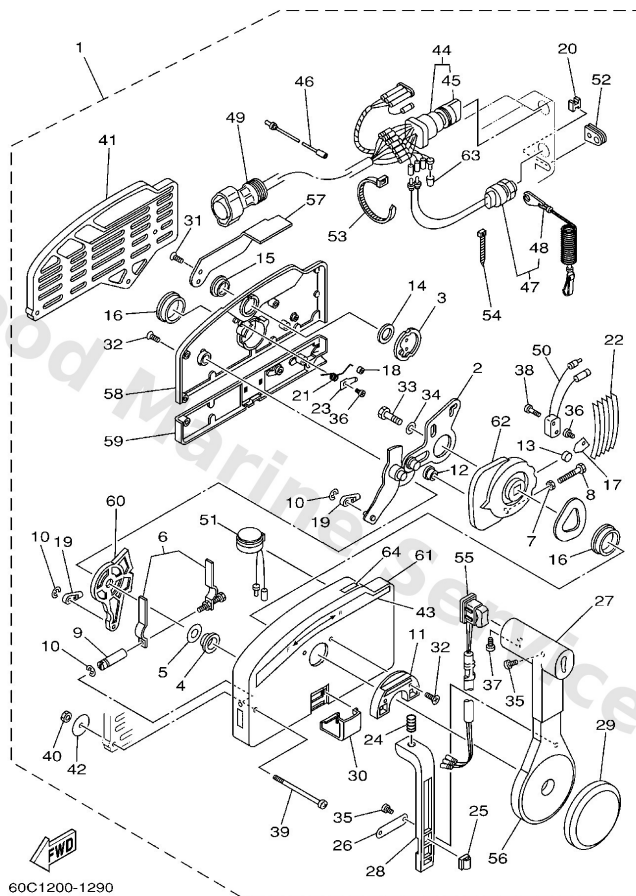
Remote Control Assy



60C1200-1290

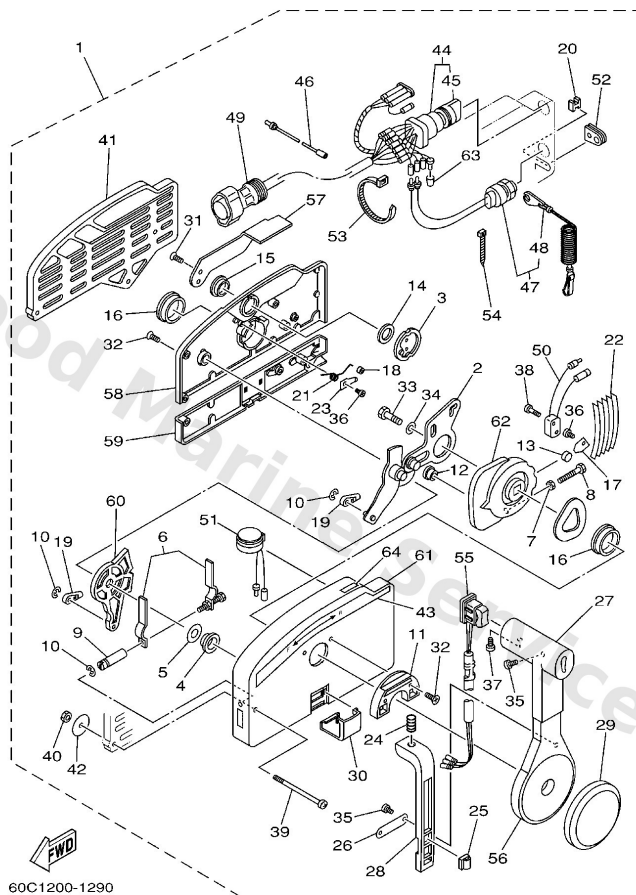
Ref	Part	
1	70348201A3 Remote control assembly (10p) AP WITHOUT PT/T SW.	Buy now
1	70348205A5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now

Remote Control Assy



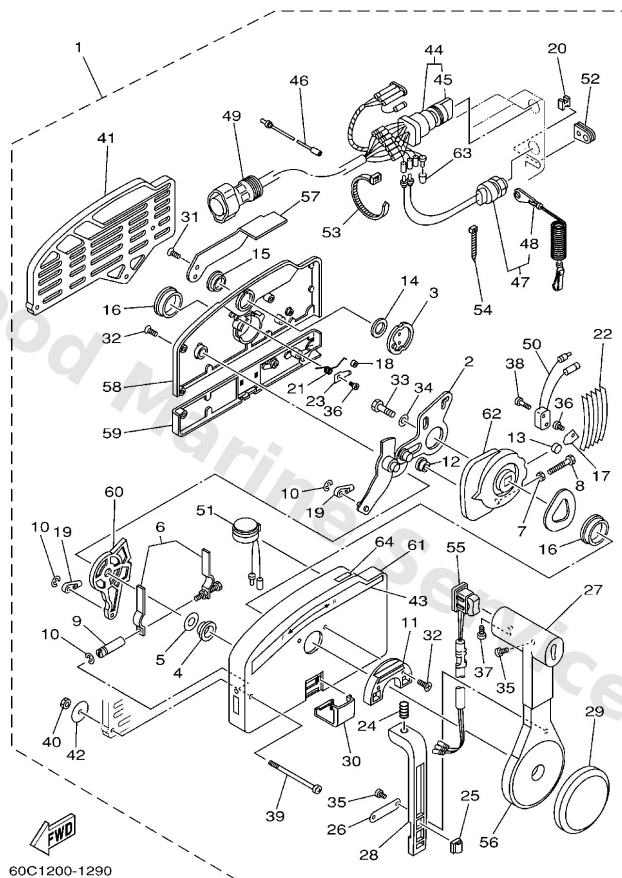
Ref	Part	
15	7034824300 Bushing 3	Buy now
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now

Remote Control Assy



Ref	Part	
30	7034821900 Cover, lead	Buy now
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251012 Main switch assembly PRIME START	Buy now

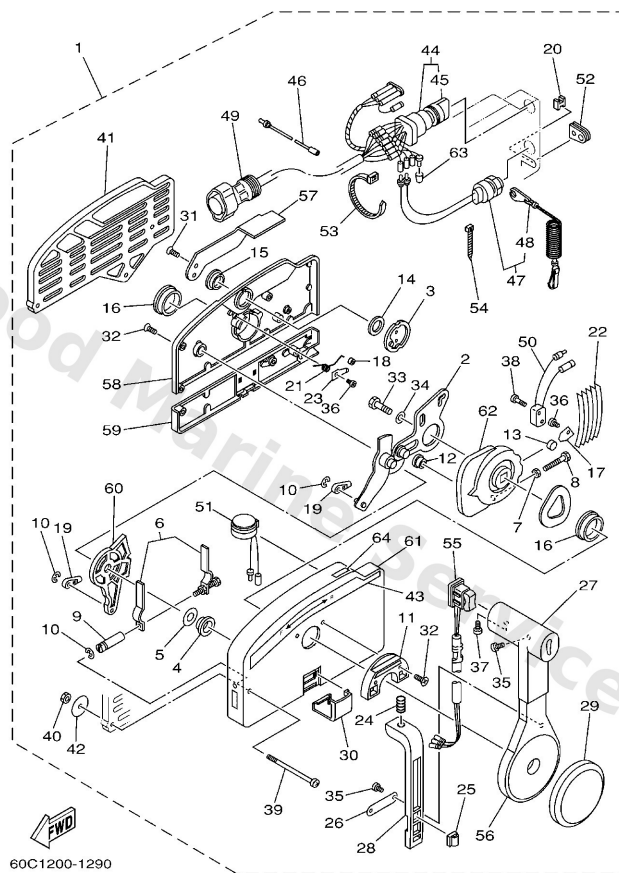
Remote Control Assy



60C1200-1290

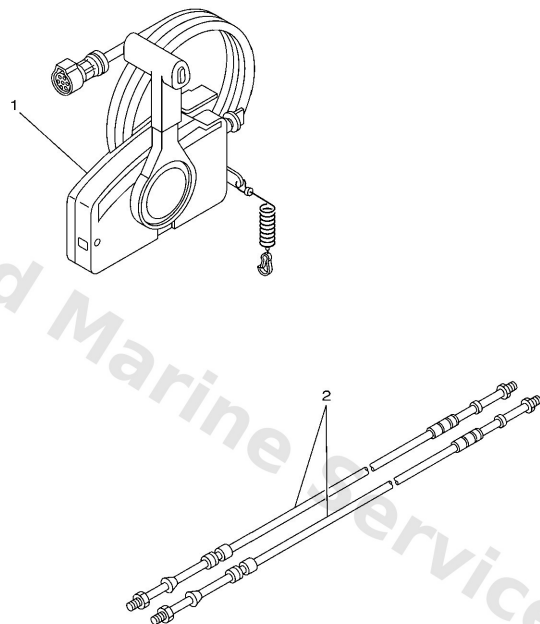
Ref	Part	
45	6768257700 Cap, key	Buy now
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	70383383B0 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now

Remote Control Assy



Ref	Part	
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now
63	7038254200 Cap FOR 703-48205-A5	Buy now
64	7034821800 Graphic	Buy now

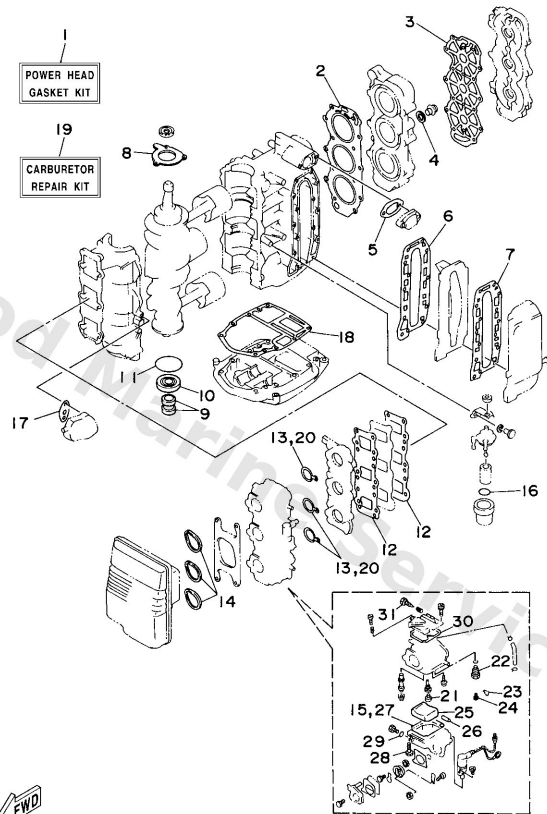
Remote Control Box




67M0100-8280

Ref	Part	
1	70348201A3 Remote control assembly (10p) AP WITHOUT PT/T SW.	Buy now
1	70348205A5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832030 Cable, Remote Control L=14F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now

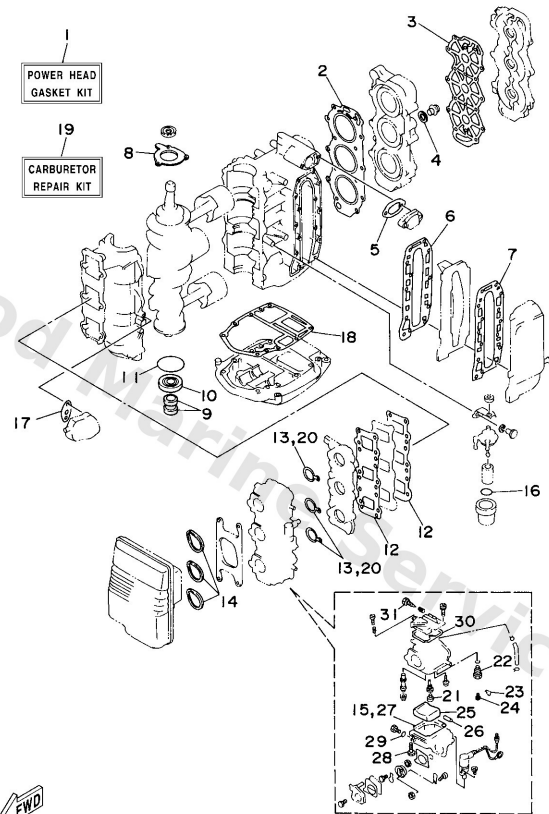
Repair Kit 1



63D0010-5270

Ref	Part	
1	63DW000100 Power head gasket kit	Buy now
2	63D11181A2 Gasket, cylinder head 1	Buy now
3	63D11193A0 Gasket, head cover 1	Buy now
4	9043014115 Gasket (663)	Buy now
5	6J812414A0 Gasket, cover	Buy now
6	6H441112A0 Gasket, exhaust inner cover	Buy now
7	6H441114A0 Gasket, exhaust outer cover	Buy now
8	6H415369A1 Gasket, oil seal housing	Buy now
9	9310416M01 Oil seal(6a8)	Buy now
10	9310225M28 Oil seal(6h4)	Buy now
11	9321058M21 O-ring (683)	Buy now
12	6H413621A1 Gasket, valve seat	Buy now
13	6H41419801 Gasket	Buy now
14	6H31445701 Seal	Buy now
15	6H41498400 Gasket, float chamber	Buy now

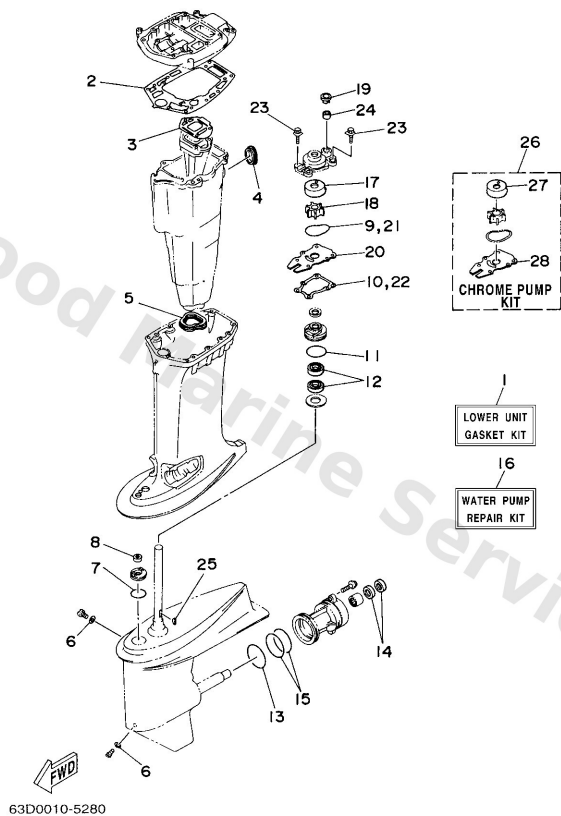
Repair Kit 1



FWD
63D0010-5270

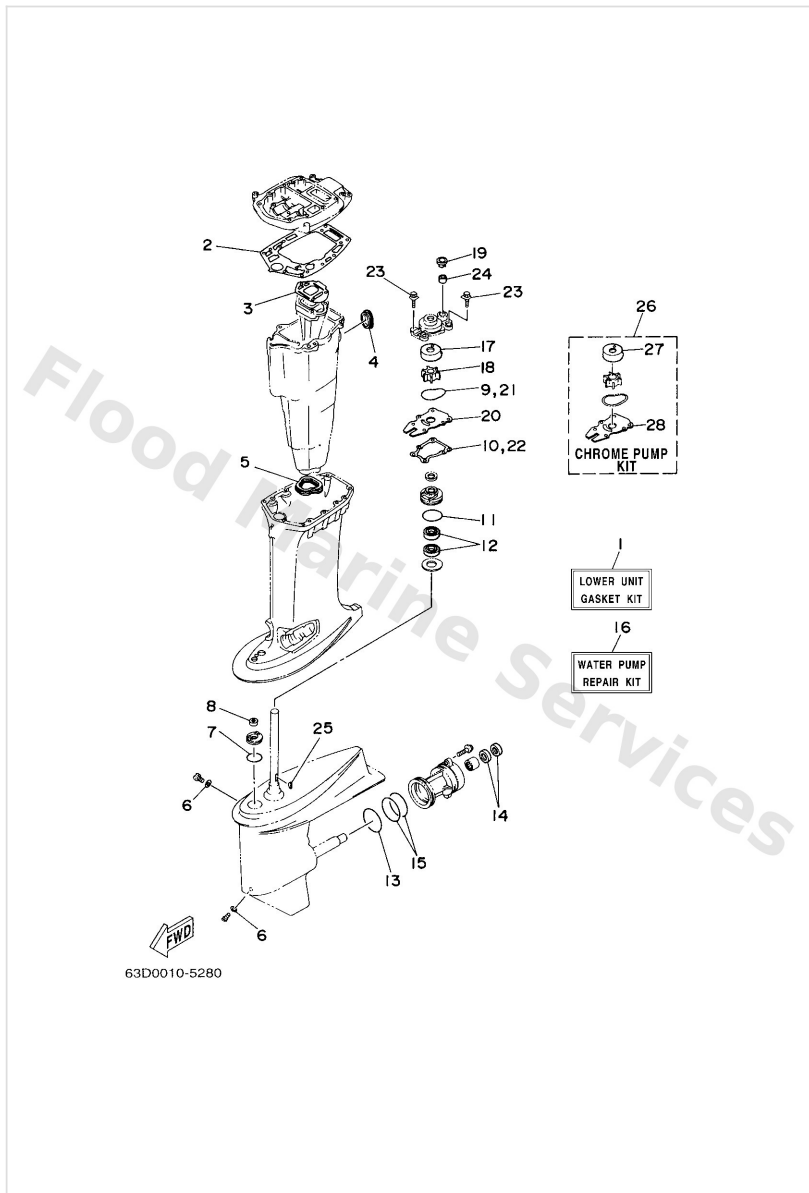
Ref	Part	
16	9321032738 O-ring(1wg)	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	6H445113A0 Gasket, upper casing	Buy now
19	6H4W009303 Carburetor repair kit	Buy now
21	6761496600 Rubber cap	Buy now
22	6H41459001 Needle valve assembly	Buy now
23	6631415900 Clip	Buy now
24	6761418600 Pin, valve	Buy now
25	6H41498501 Float	Buy now
26	6H41454800 Pin, float arm	Buy now
28	9798004114 Screw, pan head(ga5)	Buy now
29	9321004230 O-ring (371)	Buy now
30	6H41414700 O-ring	Buy now
31	6921492300 Screw, adjusting	Buy now

Repair Kit 2



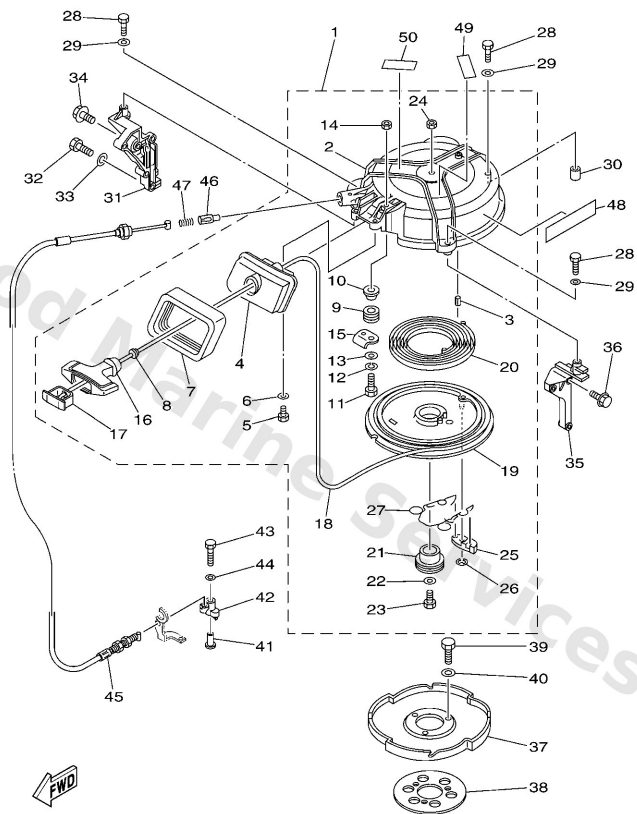
Ref	Part	
1	63DW000121 Lower unit gasket kit	Buy now
2	63D45114A0 Gasket, upper casing	Buy now
3	6H441134A0 Gasket, exhaust manifold	Buy now
4	6H34512700 Seal 1	Buy now
5	63D4512300 Gasket, muffler	Buy now
6	9043008020 Gasket	Buy now
7	9321033MG4 O-ring	Buy now
8	9310609014 Oil seal	Buy now
9	9321059MG7 O-ring	Buy now
10	63D4431600 Gasket, water pump	Buy now
11	9321048001 O-ring	Buy now
12	9310125M57 Oil seal	Buy now
13	9321069MG6 O-ring	Buy now
14	9310122M00 Oil seal (22x36x6-663)	Buy now
15	9321074MG5 O-ring (xea)	Buy now

Repair Kit 2



Ref	Part	
16	63DW007801 Water pump repair kit	Buy now
17	63D4432200 Insert, cartridge	Buy now
18	6H34435200 Impellar	Buy now
19	63D4431200 Cover, water pump housing	Buy now
20	63D4432300 Outer plate, cartridge	Buy now
23	9011908M15 Bolt, with washer(62w)	Buy now
24	6634436600 Damper, water seal 2	Buy now
25	9028003024 Key, woodruff(662)	Buy now
26	63DW00780A Chrome pump kit	Buy now
27	63D4432240 Insert, cartridge	Buy now
28	63D4432340 Outer plate, cartridge	Buy now

Starter



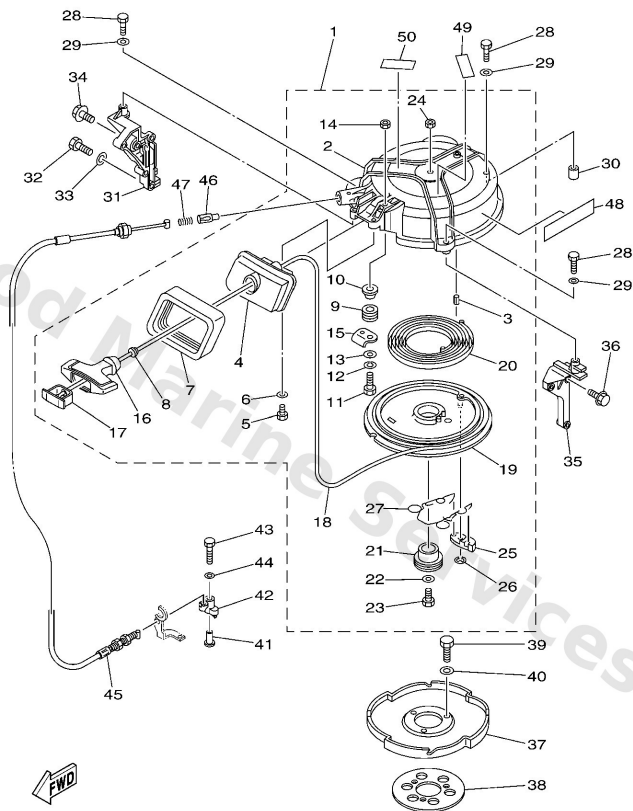
63B8300-H090

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

Ref	Part	
1	6H415710044D Starter assembly	Buy now
2	6H4157110294 Case, starter	Buy now
3	9169040018 Pin spring(664)	Buy now
4	6H415758014D Guide rope	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6H41576200 Seal, rubber 2	Buy now
8	6A01578900 Damper	Buy now
9	6F51575200 Roller, wire	Buy now
10	9038706M69 Collar (688)	Buy now
11	9701306030 Bolt	Buy now
12	9290306100 Washer(6a1)	Buy now
13	9290306600 Washer, plain (646)	Buy now
14	9538006600 Nut(661)	Buy now
15	6H41578701 Stay	Buy now

Starter



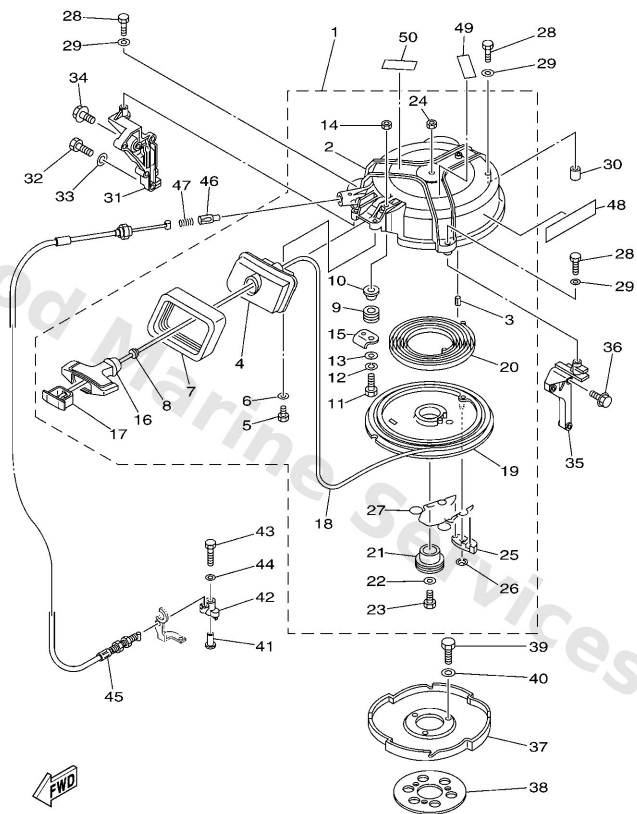
63B8300-H090

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

Ref	Part	
16	6891575501 Handle, starter	Buy now
17	6F51577902 Cover	Buy now
18	* item_description *1	Buy now
19	6H41571400 Drum, sheave	Buy now
20	9051008002 Spring spiral 656157130000	Buy now
21	6H41571701 Shaft, starter	Buy now
22	9020106060 Washer, plate	Buy now
23	9709506020 Bolt(7u8)	Buy now
25	6761574103 Pawl, drive	Buy now
26	9343006M02 Circlip (689)	Buy now
27	6H41570500 Spring drive pawl assembly	Buy now
28	9709506035 Bolt(j52)	Buy now
30	9953010014 Pin, dowel	Buy now
31	63D15771004D Stay 1	Buy now
32	9701308025 Bolt (682)	Buy now

Starter



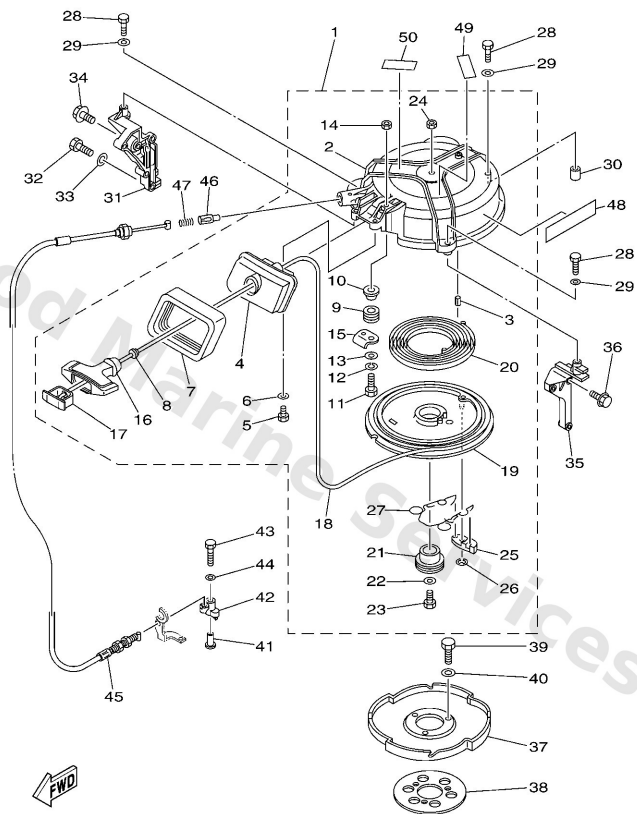
63B8300-H090

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

Ref	Part	
33	9290308600 Washer, plain (663)	Buy now
34	9011906MA2 Bolt, with washer	Buy now
35	6H4157720294 Stay 2	Buy now
36	9011906MA3 Bolt, with washer	Buy now
37	6H4157230194 Pulley, starter	Buy now
38	6J881365A0 Gasket, hole cover	Buy now
39	9701308020 Bolt(6td)	Buy now
41	9038706M66 Collar (6h4)	Buy now
42	63D1574600 Arm	Buy now
43	9709506040 Bolt (682)	Buy now
45	63D1577000 Cable comp., starter stop	Buy now
46	6561574800 Plunger, starter stop	Buy now
47	9050110227 Spring, comprreshion(656)	Buy now
48	63D13437N0 Mark, caution	Buy now
49	6AH8199540 Label, warning	Buy now

Starter



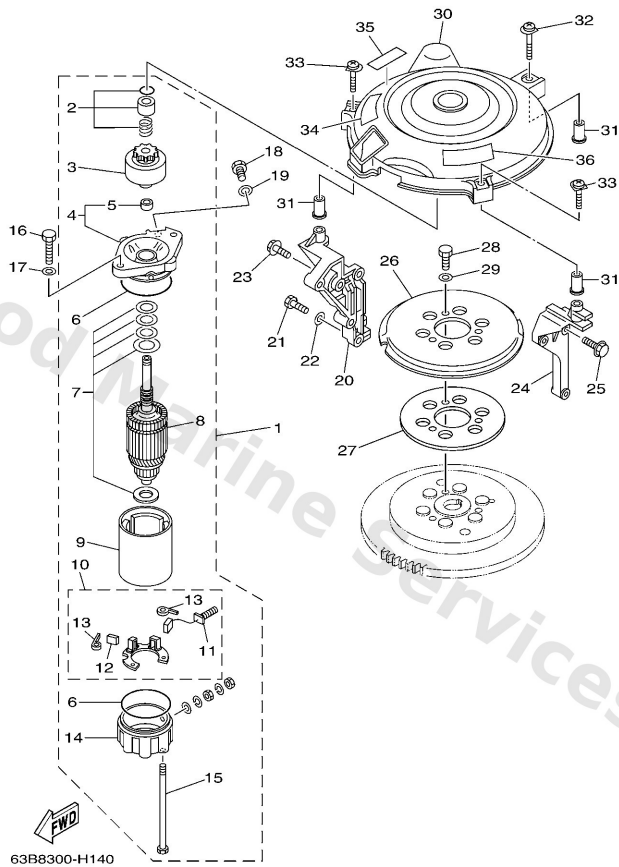
63B8300-H090

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

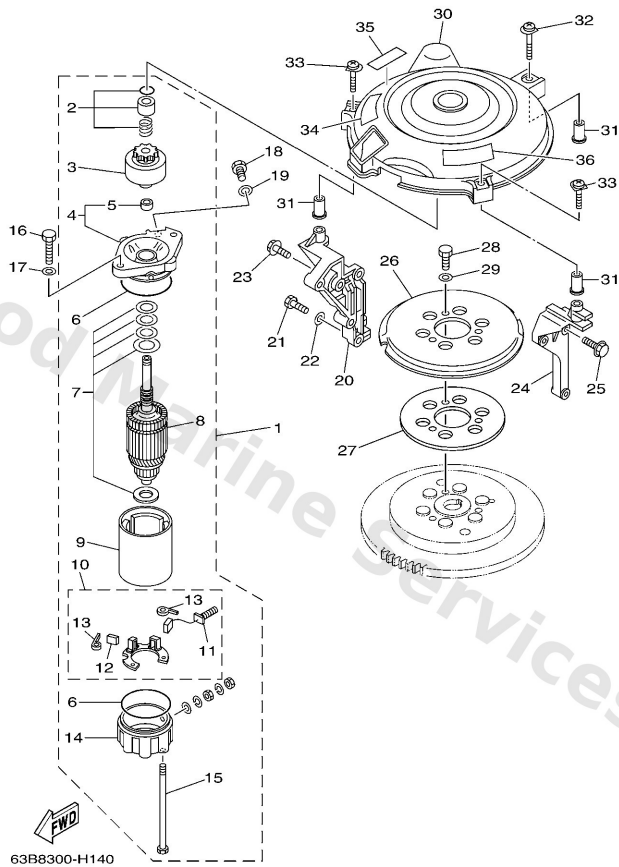
Ref	Part	
50	6AH8199550 Label, warning	Buy now

Starting Motor



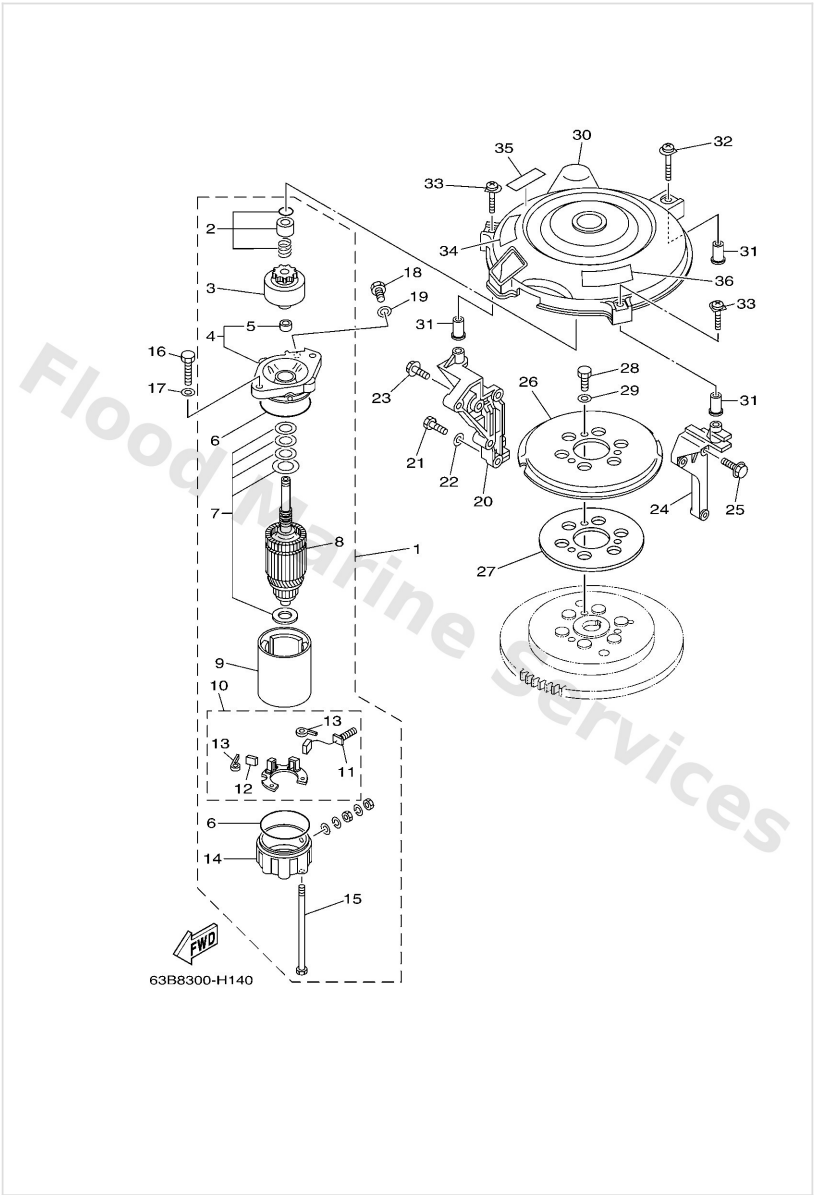
Ref	Part	
1	6F58180011 Starting motor assembly	Buy now
2	6898185711 Pinion stopper set	Buy now
3	6898180712 Pinion assembly	Buy now
4	6F58183011 Front cover assembly	Buy now
5	6898183100 Metal, front	Buy now
6	6898184711 O-ring	Buy now
7	6898180911 Washer kit	Buy now
8	6898185012 Armature assembly	Buy now
9	6898181011 Stator ass'y	Buy now
10	6898184011 Brush holder assembly	Buy now
11	6898181111 Brush 1	Buy now
12	6898181211 Brush 2	Buy now
13	6898181310 Spring, brush	Buy now
14	6898182011 Rear cover ass'y	Buy now
15	6898182610 Bolt	Buy now

Starting Motor



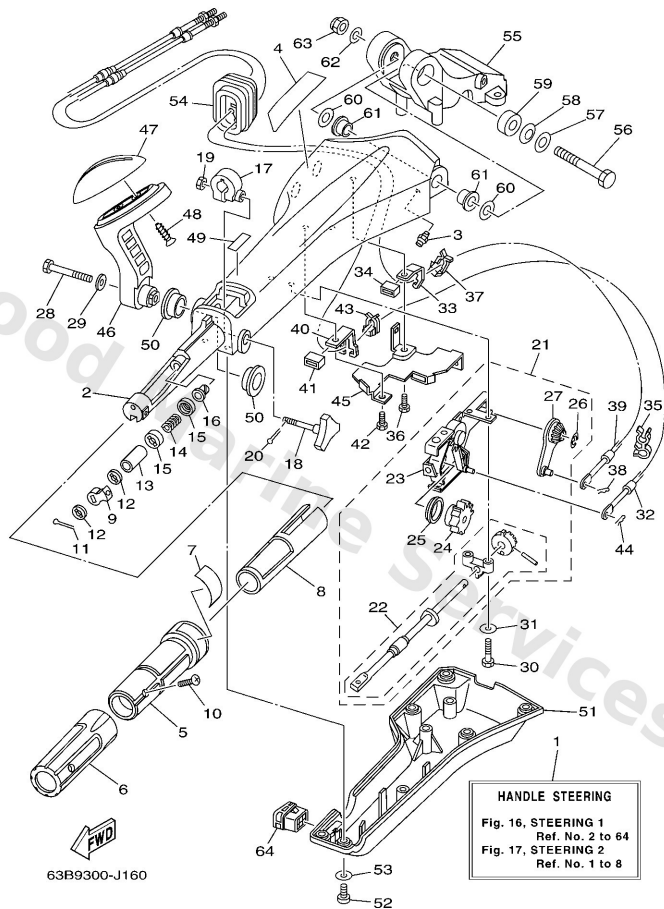
Ref	Part	
16	9701308030 Bolt	Buy now
17	9290308600 Washer, plain (663)	Buy now
18	9701308016 Bolt, hexagon	Buy now
20	63D15771004D Stay 1	Buy now
21	9701308025 Bolt (682)	Buy now
23	9011906MA2 Bolt, with washer	Buy now
24	6H4157720294 Stay 2	Buy now
25	9011906MA3 Bolt, with washer	Buy now
26	6J815723E1 Pulley, starter	Buy now
27	6J881365A0 Gasket, hole cover	Buy now
28	9701308014 Bolt(692)	Buy now
30	6H48133701 Cover, flywheel	Buy now
31	9038706M65 Collar (6h4)	Buy now
32	9015906M21 Screw, with washer(61c)	Buy now
33	9015906M22 Screw, with washer(61c)	Buy now

Starting Motor



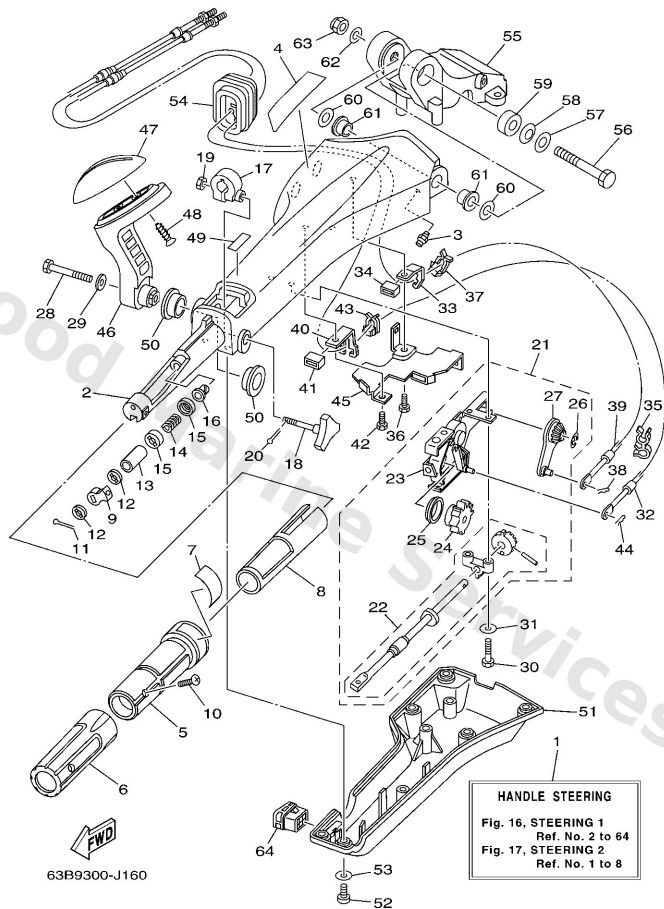
Ref	Part	
34	6AH8199540 Label, warning	Buy now
35	6AH8199550 Label, warning	Buy now
36	6AG8199600 Mark	Buy now

Steering 1



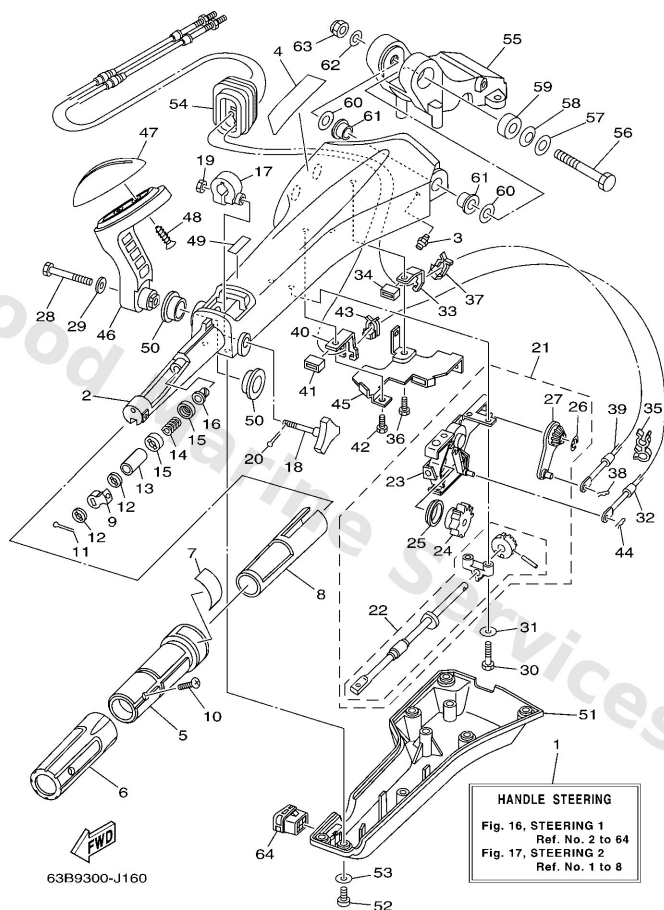
Ref	Part	
1	6X442101G38D Handle, steering	Buy now
2	6X442111028D Handle, steering	Buy now
3	9370006M03 Nipple, grease(6a1)	Buy now
4	6X44821510 Graphic	Buy now
5	6X44211901 Grip, steering handle	Buy now
6	6X44217700 Rubber, handle	Buy now
7	6X44213700 Indicator, throttle	Buy now
8	6X44129100 Bushing	Buy now
9	6X4441390194 Collar	Buy now
10	9014205001 Screw, countersunk	Buy now
11	9149020010 Pin, cotter	Buy now
12	6X44417700 Washer	Buy now
13	6X44212800 Collar, distance 1	Buy now
14	9050123215 Spring (655)	Buy now
15	6X44418800 Washer	Buy now

Steering 1



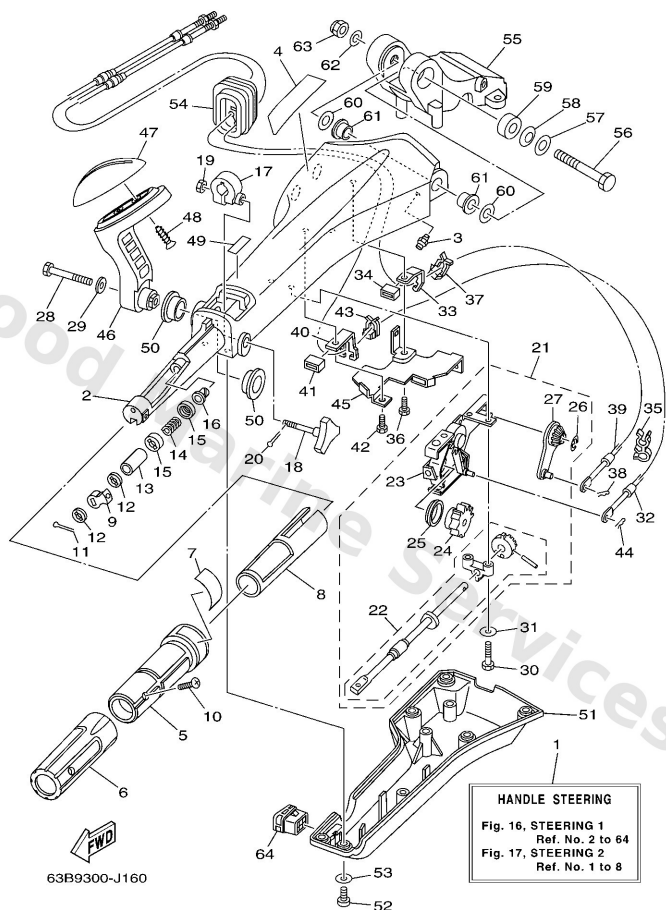
Ref	Part	
16	9038608032 Bushing (650)	Buy now
17	63D4212600 Friction, steering handle grip	Buy now
18	6X44815400 Knob, throttle	Buy now
19	9538006600 Nut(661)	Buy now
21	6X44410010 Shift link assembly	Buy now
22	6X44211500 Shaft, steering handle	Buy now
23	6X44410200 Shift assist assembly.	Buy now
24	6X44773100 Gear, drive	Buy now
25	6X44413200 Bushing	Buy now
26	6X41413700 Clip	Buy now
27	6X44826100 Arm, throttle	Buy now
28	9709508040 Bolt, hexagon	Buy now
29	9299508600 Washer, plain (663)	Buy now
30	9709506030 Bolt(jf7)	Buy now
31	9299506600 Washer, plain (646)	Buy now

Steering 1



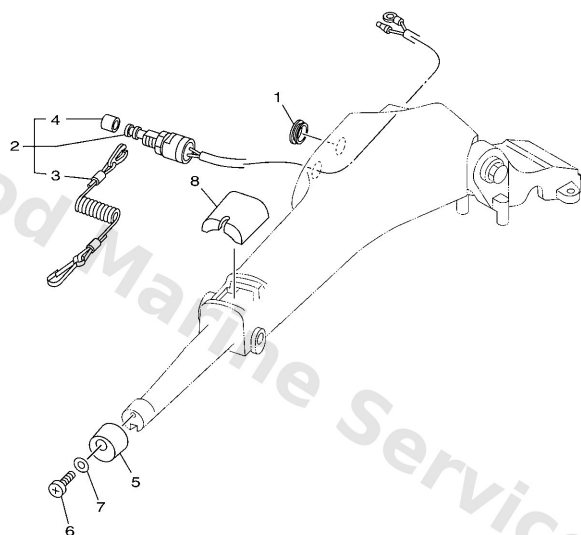
Ref	Part	
32	63D4832111 Cable	Buy now
33	6X44853800 Clamp, cable 1	Buy now
34	6X42636700 Protector	Buy now
35	9046409M42 Clamp(6b0)	Buy now
36	9709506014 Bolt(gj3)	Buy now
37	63D4853800 Clamp, cable 1	Buy now
38	9046810005 Pin, hair 6264123500	Buy now
39	63D2630101 Throttle cable assembly	Buy now
40	6X44853810 Clamp, cable 1	Buy now
45	6X44215900 Stay	Buy now
46	6X444159008D Handle, gear shift	Buy now
47	6X44417300 Lever, shift control	Buy now
48	9778060920 Screw, tapping	Buy now
49	6G84419100 Indicator, shift	Buy now
50	9038626MA3 Bush	Buy now

Steering 1



Ref	Part	
51	6X44213101 Cover, handle steering	Buy now
52	9788506016 Screw, pan head(6b0)	Buy now
54	6X44272510 Grommet	Buy now
55	63D42121228D Bracket	Buy now
56	9010112014 Bolt	Buy now
57	9299012200 Ybs66-12 washer,plain	Buy now
58	9020612M22 Washer, wave(6b0)	Buy now
59	9038712M02 Collar(6b0)	Buy now
60	9020112035 Washer, plate	Buy now
61	9038612003 Bush	Buy now
62	9299012600 Washer, plate(663)	Buy now
63	9018512M12 Nut, self-locking(6e5)	Buy now
64	6X44272810 Cap	Buy now

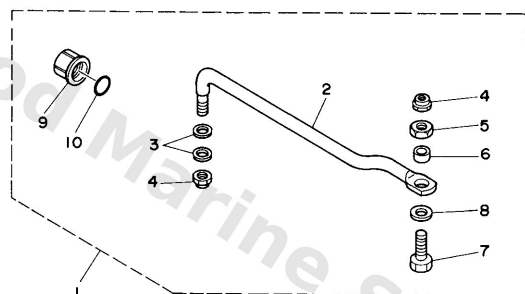
Steering 2




63B9700-J140

Ref	Part	
1	6764272600 Grommet 3	Buy now
2	6K58257503 Engine stop switch assembly	Buy now
3	6828255600 Lanyard, stop switch	Buy now
4	6898257Y00 Cap	Buy now
5	6X44272800 Cap	Buy now
6	9788006016 Screw pan head	Buy now
7	9299006600 Washer, plain (646)	Buy now
8	6X48194200 Cover	Buy now

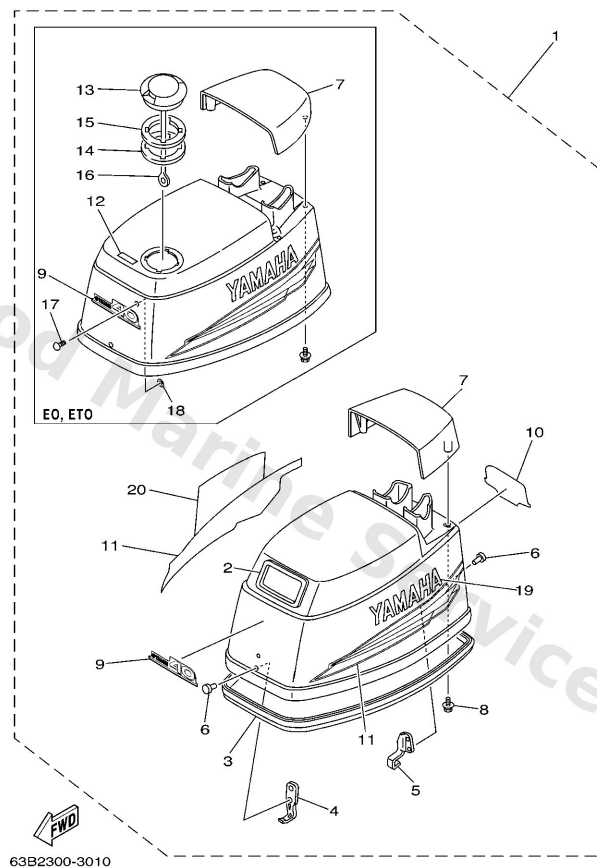
Steering Guide



62Y0010-5200

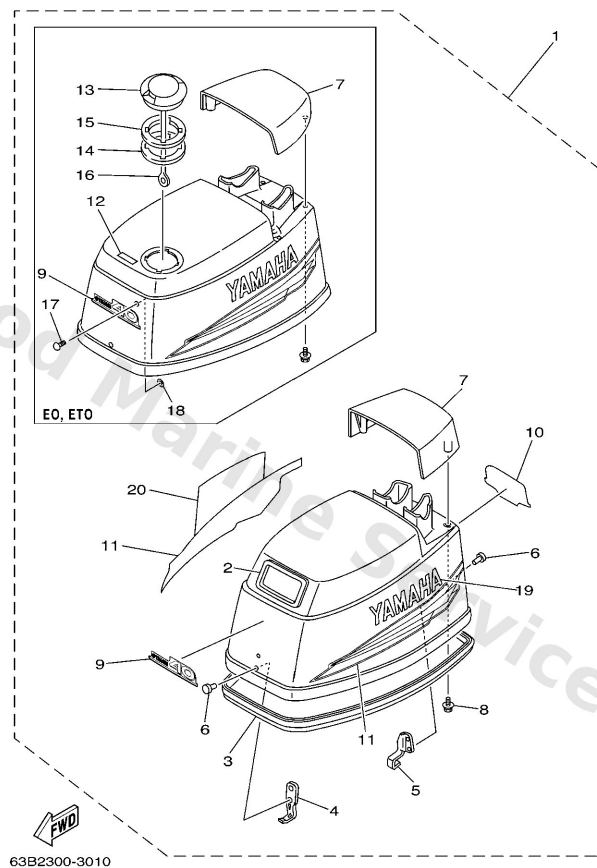
Ref	Part	
1	63D6135000 Steering guide attachment kit AP	Buy now
2	63D6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling



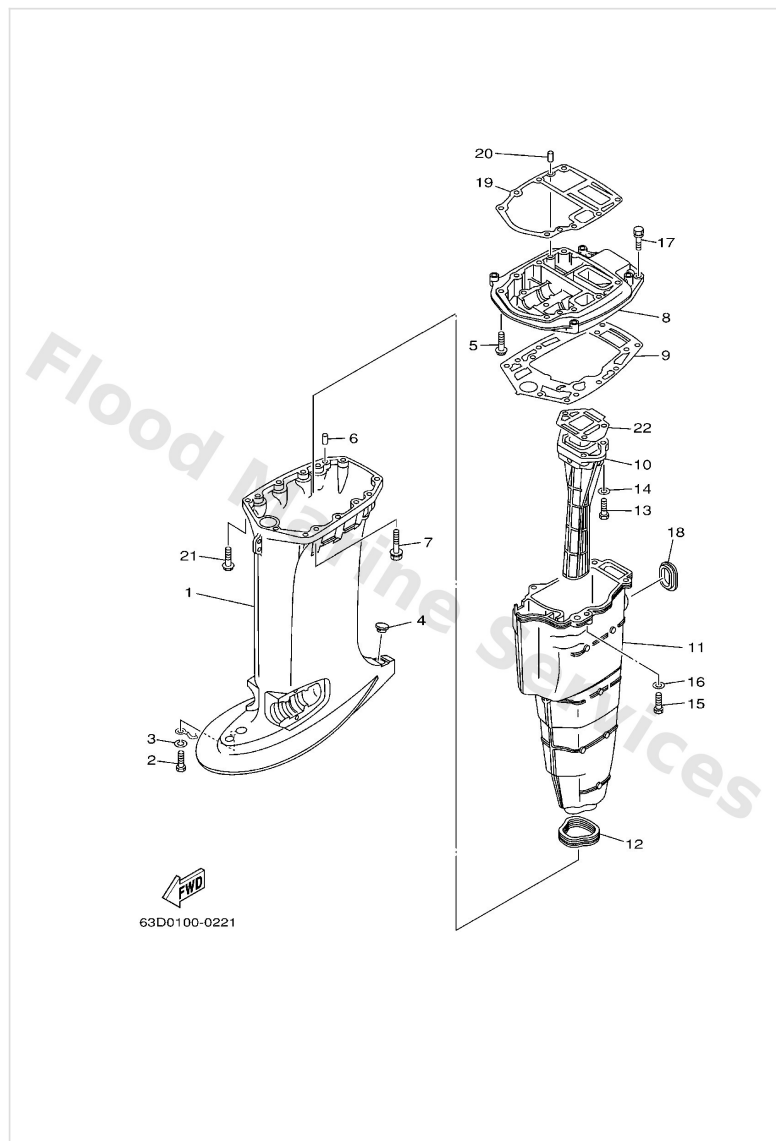
Ref	Part	
1	63D42610204D Top Cowling assembly	Buy now
1	63D42610504D Top Cowling assembly	Buy now
2	6H41576100 Seal 1	Buy now
3	6H44261500 Seal	Buy now
4	6H44265100 Hook 1	Buy now
5	6H44265200 Hook 2	Buy now
6	9026604M01 Rivet (689)	Buy now
7	6H442613014D Molding, air duct	Buy now
7	6H442613114D Molding air duct	Buy now
8	9011906M99 Bolt, with washer(6h4)	Buy now
9	63D4267720 Graphic, front	Buy now
10	63D4267811 Graphic, rear	Buy now
11	63DW007010 Graphic set	Buy now
12	63D1343640 Mark	Buy now
13	63D2177H00 Disk cap 2	Buy now

Top Cowling



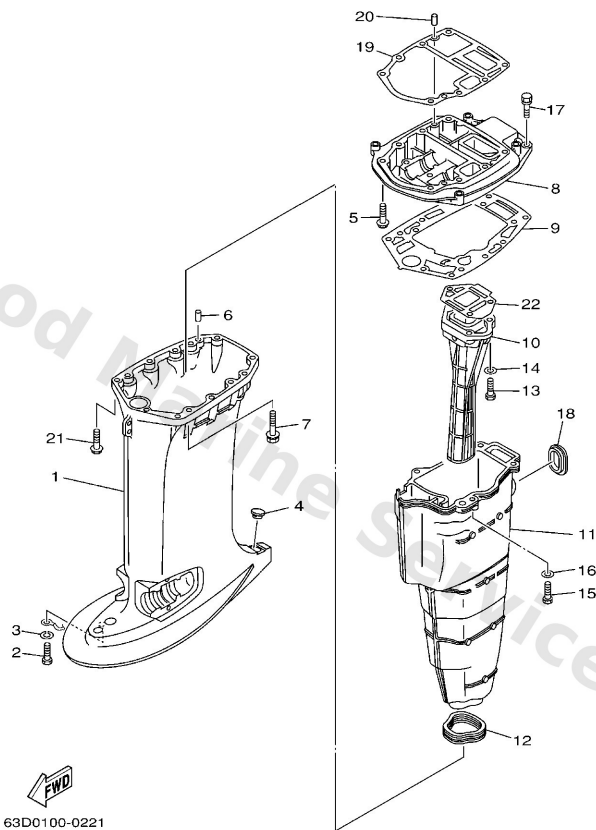
Ref	Part	
14	6H32173200 Seal 1	Buy now
15	6H32173500 Seal 2	Buy now
16	6H14269400 Band	Buy now
17	9033805M03 Plug (6h1)	Buy now
18	9018305M06 Nut, spring(6h4)	Buy now
19	63D4268110 Mark, cowling	Buy now
20	63D4268210 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	63D45111014D Casing, upper S(16.0")	Buy now
1	63D45111114D Casing, upper L(21.0")	Buy now
2	9709506012 Bolt(gh1)	Buy now
3	9299506100 Washer(6a1)	Buy now
4	63D4515500 Cap	Buy now
5	9757508445 Bolt, hexagon w/w deep recess	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	9011908M83 Bolt, with washer(697)	Buy now
8	63D41137015B Guide, exhaust	Buy now
9	63D45114A0 Gasket, upper casing	Buy now
10	6H441131015B Manifold, exhaust 40V	Buy now
10	6H541131005B Manifold, ext 40Y	Buy now
11	63D14711005B Muffler 1 S(16.0")	Buy now
11	63D14711115B Muffler L(21.0")	Buy now
12	63D4512300 Gasket, muffler	Buy now

Upper Casing



Ref	Part	
13	9707508030 Bolt, hexagon (fj1)	Buy now
14	9299508600 Washer, plain (663)	Buy now
17	9011908M79 Bolt, hexagon (fj1)	Buy now
18	6H34512700 Seal 1	Buy now
19	6H445113A0 Gasket, upper casing	Buy now
22	6H441134A0 Gasket, exhaust manifold	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.