



Yamaha 40VMO 2000

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

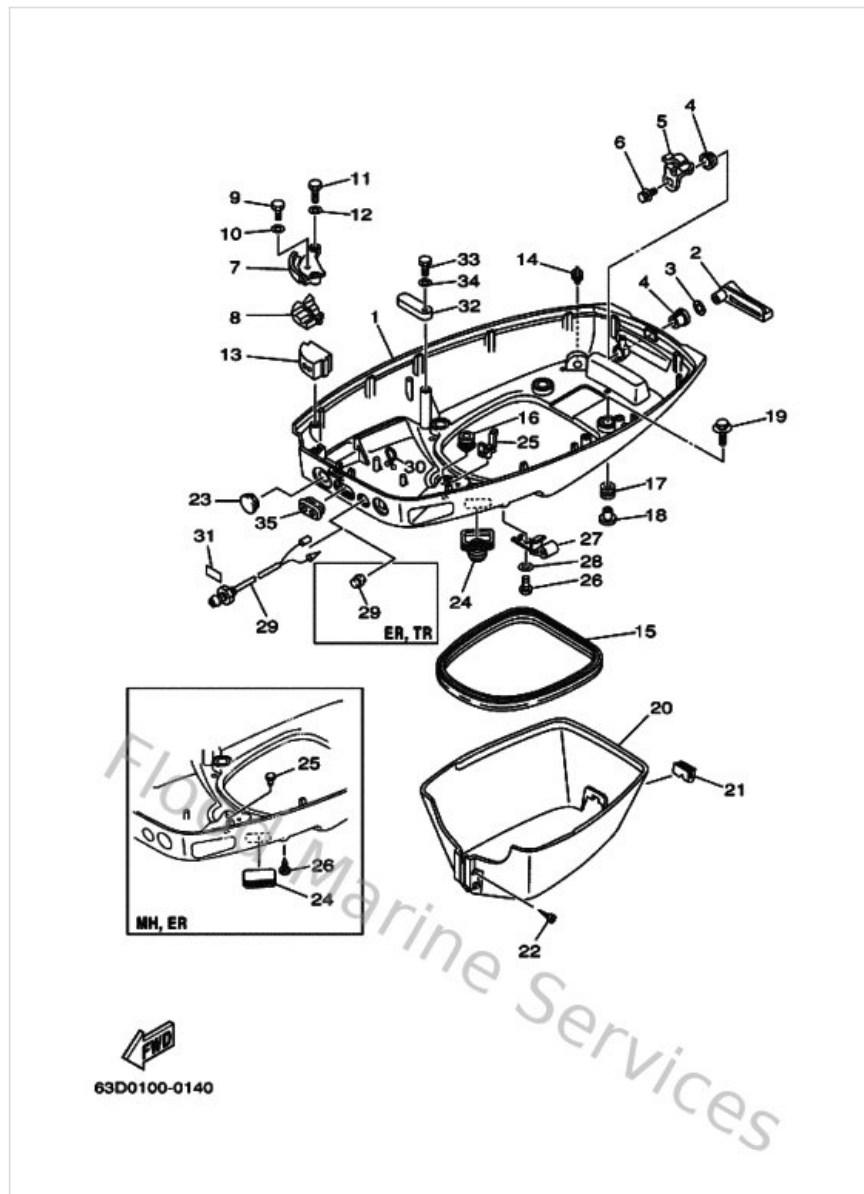
Authorised Yamaha Dealers



Contents

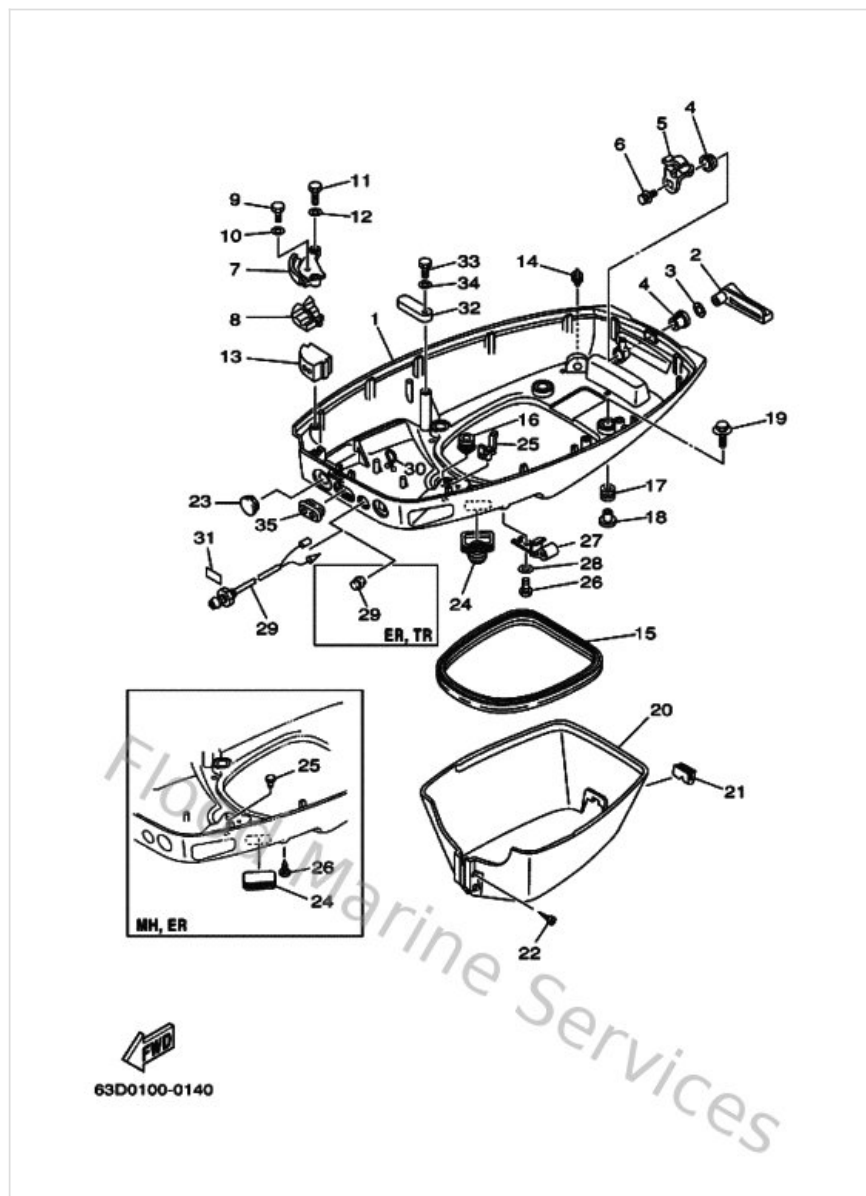
Bottom Cowling	3
Bracket 2	6
Bracket 3	8
Bracket 4	11
Carburetor	13
Control	15
Crankshaft & Piston	17
Cylinder & Crankcase	19
Electrical 1	22
Electrical 3	24
Fuel	25
Fuel 2	28
Generator	29
Intake	31
Lower Casing & Drive 1	33
Lower Casing & Drive 2	38
Repair Kit 1	40
Repair Kit 2	42
Starter	44
Steering	47
Top Cowling	52
Upper Casing	53

Bottom Cowling



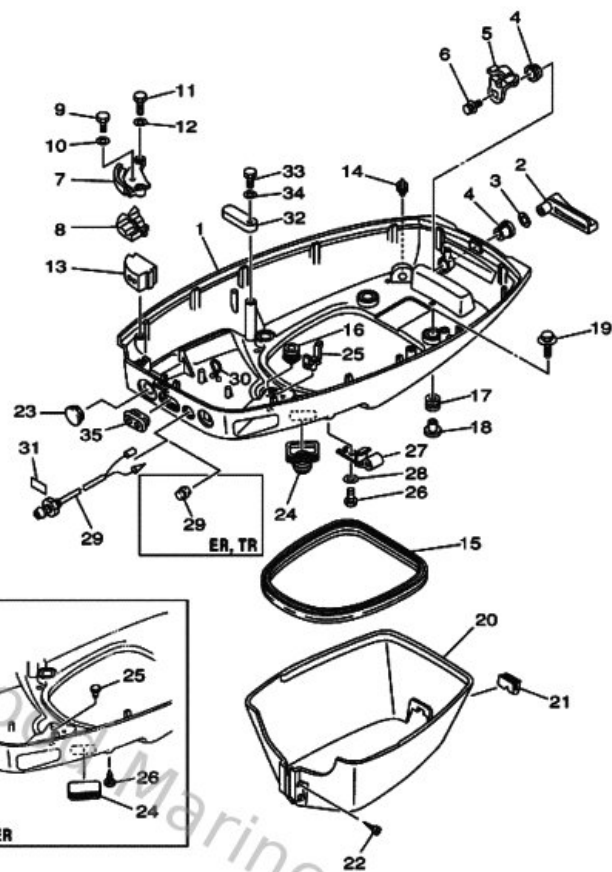
Ref	Part	
1	6H442711074D Cowling, bottom 1	Buy now
2	6H442815004D Lever, clamp 1	Buy now
3	902061205200 Washer, wave (666)	Buy now
4	903861206900 Bush(666)	Buy now
5	6H4428160000 Lever, clamp 2	Buy now
6	9011906M7300 Bolt(gh1)	Buy now
7	6H4485311194 Bracket, remote control 1	Buy now
8	6H4485321194 Bracket, remote control 2	Buy now
9	970950501600 Bolt(6a1)	Buy now
10	929950560000 Washer, plain (646)	Buy now
11	970950602000 Bolt(7u8)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	6H4427240000 Grommet	Buy now
14	6E5443910000 Nipple, hose	Buy now
15	6H4427160000 Rubber seal 1	Buy now

Bottom Cowling



Ref	Part	
16	6E5427240000 Grommet	Buy now
17	9048009M2100 Grommet (6e9)	Buy now
18	9038706M4100 Coller (6e9)	Buy now
19	9011906M6100 Bolt, with washer	Buy now
20	63D42741004D Apron	Buy now
21	63D427170000 Rubber, seal 2	Buy now
22	977806062500 Screw, tapping(65j)	Buy now
23	6H4427264000 Grommet	Buy now
24	6H4427260000 Grommet	Buy now
25	703821190000 Cover, lead wire	Buy now
26	9033805M0300 Plug (6h1)	Buy now
29	6H4854110000 Overheat warning lamp	Buy now
30	9046408M0700 Clamp	Buy now
32	6E5825880000 Plate	Buy now
34	929950660000 Washer, plain (646)	Buy now

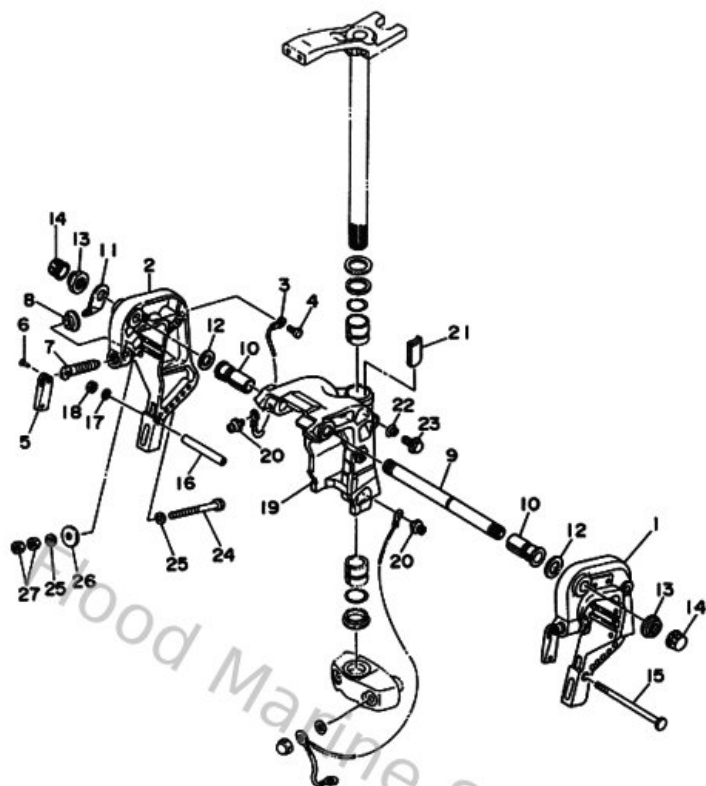
Bottom Cowling




63D0100-0140

Ref	Part	
35	6H3427270000 Grommet	Buy now

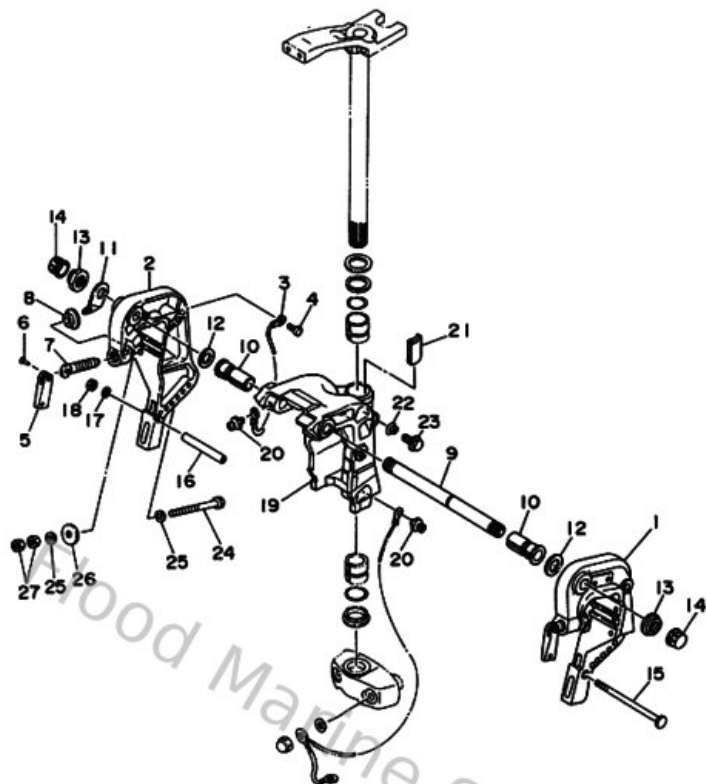
Bracket 2




63D0010-5200

Ref	Part	
1	6H443111054D Bracket, clamp 1	Buy now
2	6H443112044D Bracket, clamp 2	Buy now
3	6E5821480000 Wire, lead 5	Buy now
4	978850600800 Screw, pan head(6a3)	Buy now
5	6E0431180100 Handle, transom clamp	Buy now
6	9024304M0100 Pin(6a1)	Buy now
7	9014914M1200 Screw(6h4)	Buy now
8	648431140100 Pad, transom clamp	Buy now
9	63D431310000 Bolt, clamp bracket	Buy now
10	9038622M6900 Bush(6k9)	Buy now
11	6J8431130100 Plate, clamp bracket	Buy now
12	9020122M0300 Washer, plate(64j)	Buy now
13	9018522M1100 Nut, self-locking	Buy now
14	6G5431450100 Cap, clamp bracket	Buy now
15	901010833900 Bolt, hexagon (656)	Buy now

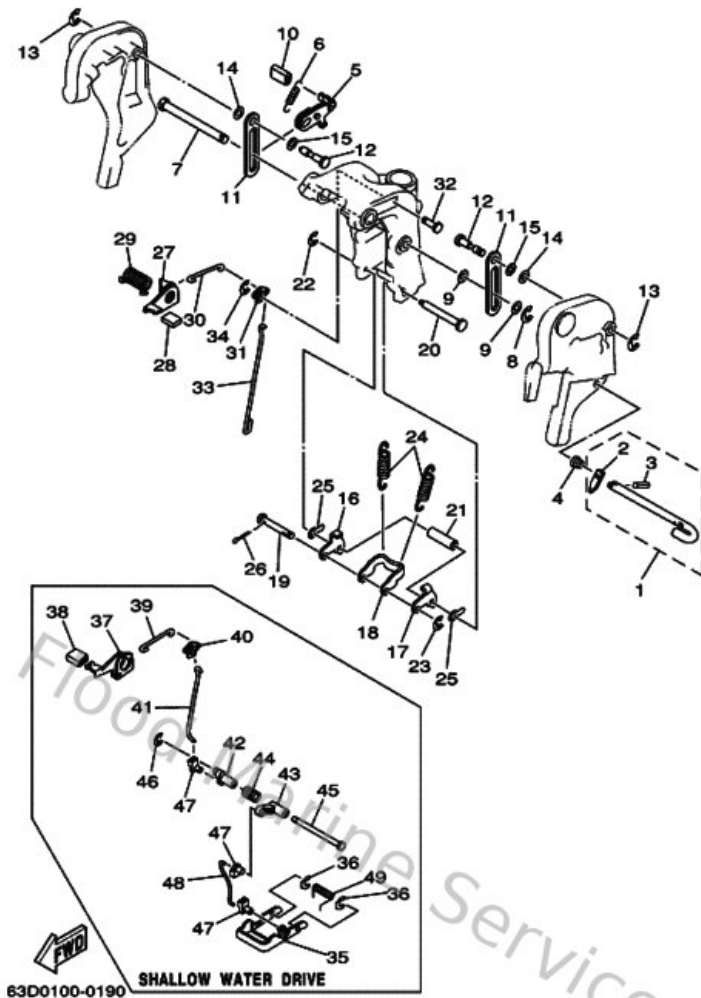
Bracket 2




63D0010-5200

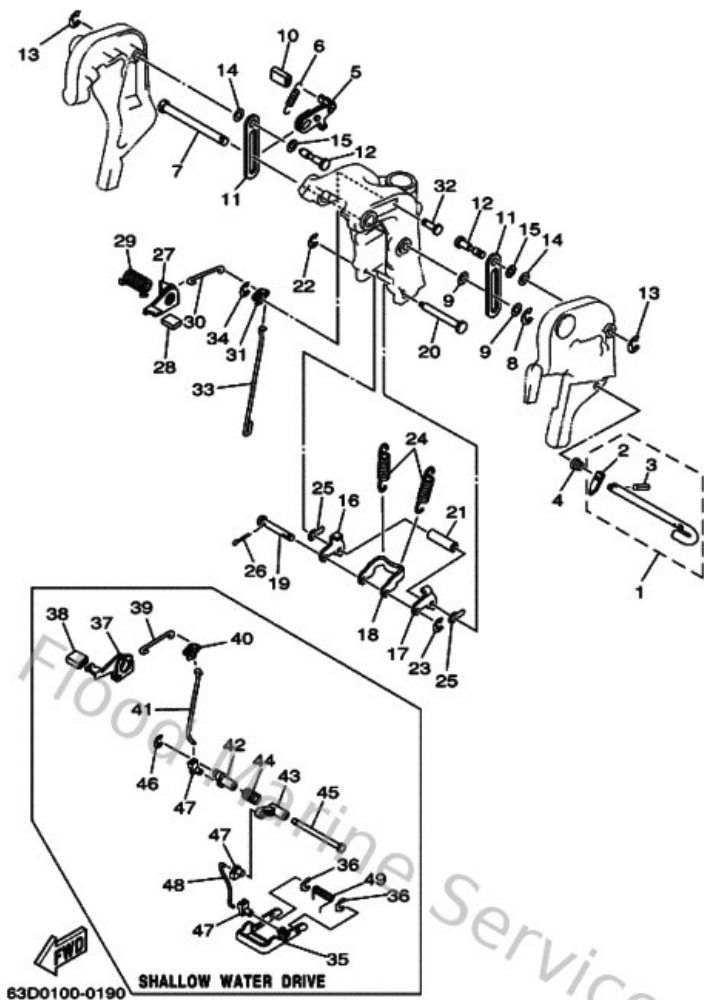
Ref	Part	
16	9038708M0300 Collar	Buy now
17	929900860000 Washer, plain (663)	Buy now
18	953800860000 Nut (661)	Buy now
19	6J843311104D Bracket, swivel 1	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
21	6J8425280000 Plate, friction	Buy now
22	689433730100 Seal, damper	Buy now
23	9010506M1800 Bolt (689)	Buy now
24	9010110M5800 Bolt	Buy now
25	929951060000 Washer, plate	Buy now
26	902011242600 Washer, plate(663)	Buy now
27	953801060000 Nut(624)	Buy now

Bracket 3



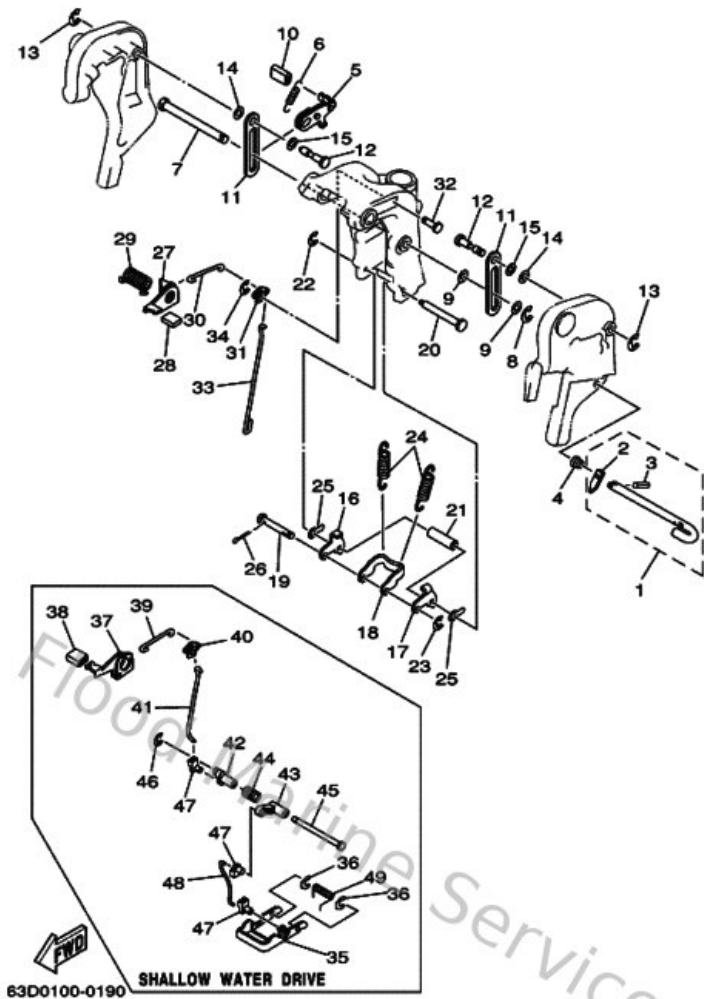
Ref	Part	
1	6H4431600100 Tilt rod assembly	Buy now
2	676431650000 Stopper plate, titl lock rod	Buy now
3	916903001000 Pin, spring (663)	Buy now
4	9050210M0400 Spring, conical(6f5)	Buy now
5	6J8431810100 Lever, tilt stop 1	Buy now
6	9050612M2500 Spring, tension(6h4)	Buy now
7	9024912M2800 Pin(6h4)	Buy now
8	990801060000 Circlip	Buy now
9	902021203100 Washer, plate 6484412600	Buy now
10	682433180100 Cover	Buy now
11	6J8436270000 Stopper	Buy now
12	9024912M2700 Pin(6f6)	Buy now
15	9020612M1600 Washer, wave(6j8)	Buy now
16	6J8436140000 Plate, tilt lock	Buy now
17	6J8436150000 Plate, tilt lock	Buy now

Bracket 3



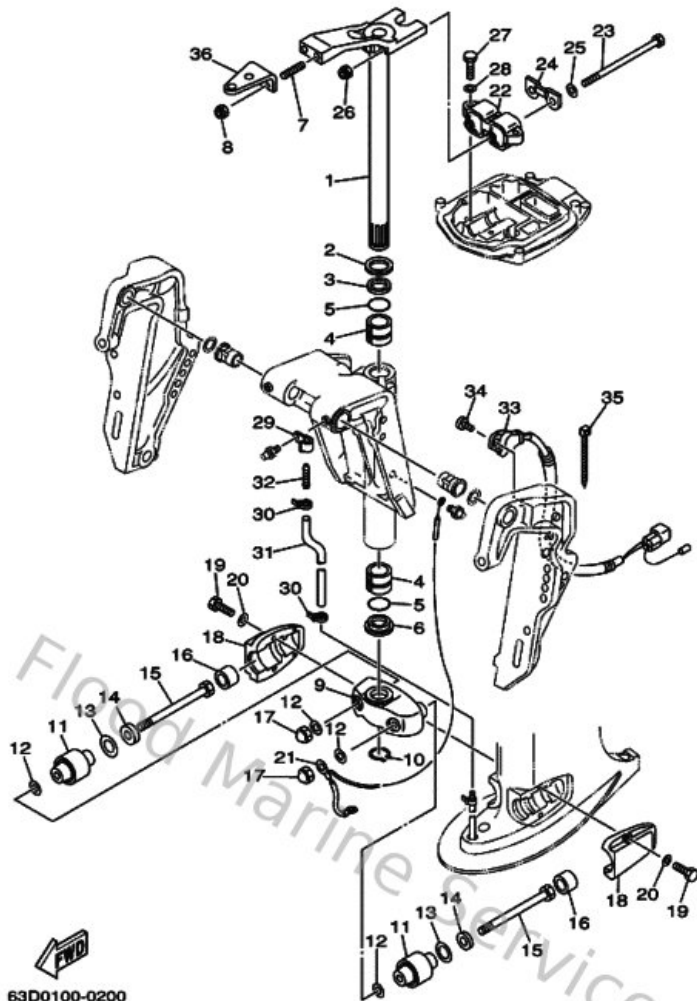
Ref	Part	
18	6J8436130100 Arm, tilt lock	Buy now
19	6H4436590000 Shaft, reverse lock	Buy now
20	6J8436110100 Shaft, tilt lock	Buy now
21	9038707M6400 Collar (6h4)	Buy now
22	9343006M0200 Circlip (689)	Buy now
23	934300502700 Circlip(22k)	Buy now
24	9050632M2200 Spring, tension(6j8)	Buy now
25	6H4436740000 Washer 2	Buy now
26	914902001000 Pin, cotter	Buy now
27	6J8436310000 Lever, tilt	Buy now
28	6J8436330000 Cover, tilt lever	Buy now
29	9050818M2300 Spring, torsion(6h4)	Buy now
30	6H4436160000 Rod, tilt lock 1	Buy now
31	6J8436410000 Lever, tilt	Buy now
32	9024906M2300 Pin(6e7)	Buy now

Bracket 3



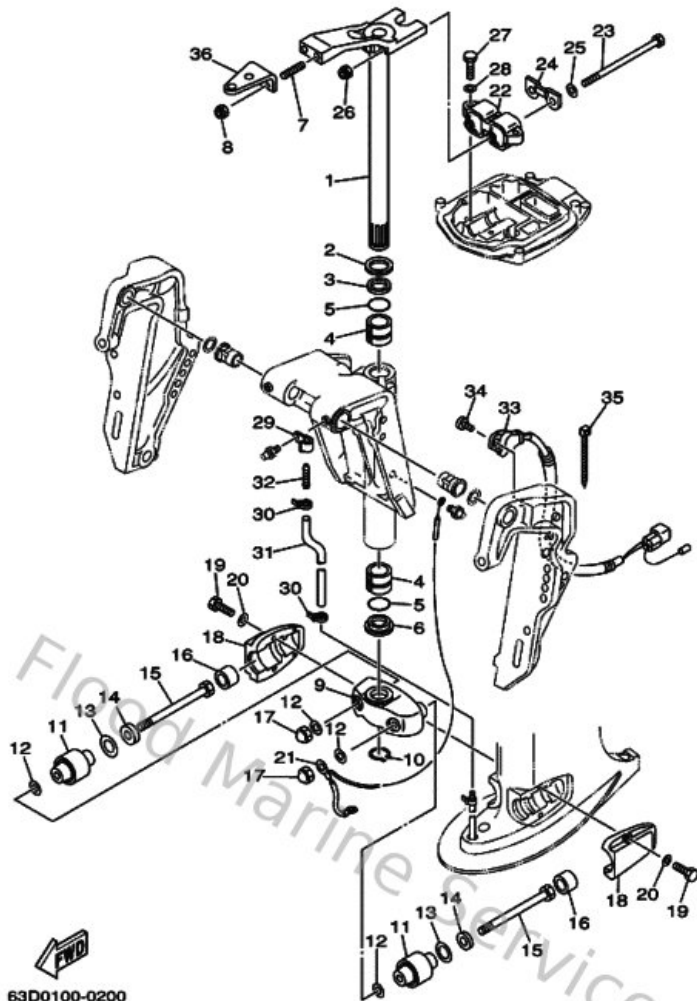
Ref	Part	
33	6J8436170000 Rod, tilt lock	Buy now
35	6J8436810100 Lever, shallow water drive	Buy now
36	6J8436730000 Washer 1	Buy now
37	6J8436311000 Lever, tilt	Buy now
41	6J8436171000 Rod, tilt lock	Buy now
42	6J8431860000 Lever	Buy now
43	6J8431870000 Lever 2	Buy now
44	9050825M2100 Spring, torsion(6h4)	Buy now
45	9024907M2500 Pin(6h4)	Buy now
47	6J8412620000 Joint, choke lever	Buy now
48	6J8436161000 Rod, tilt lock	Buy now
49	9050820M2200 Spring, torsion(6h4)	Buy now

Bracket 4



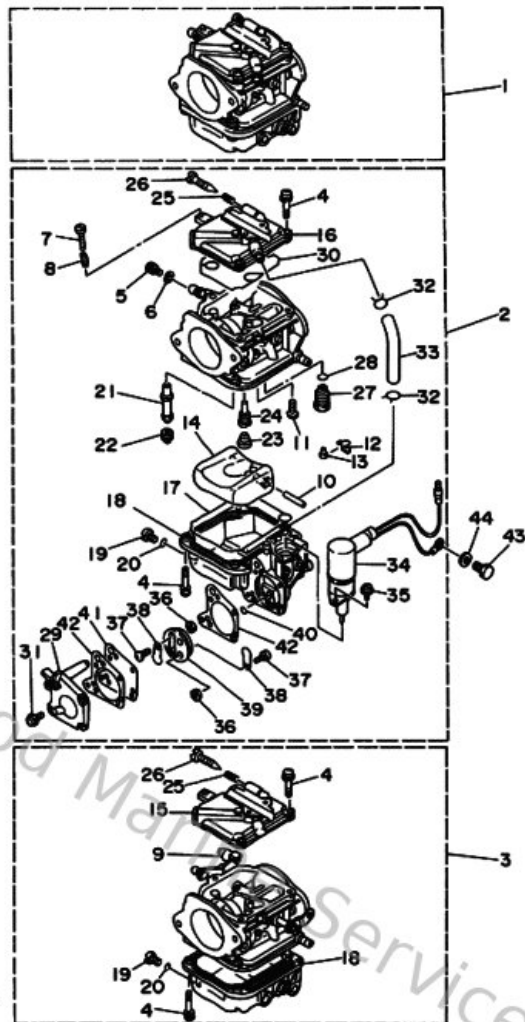
Ref	Part	
1	63B42510104D Steering bracket assembly	Buy now
2	9020130M0000 Washer, plate(6h1)	Buy now
3	9038630M7800 Bush(6h0)	Buy now
4	9038630M7700 Bush(6h0)	Buy now
5	9321029M9400 O-ring(6h1)	Buy now
6	9038630M6000 Bush(6j8)	Buy now
7	901161017500 Bolt, stud	Buy now
8	901851002700 Nut, self-locking	Buy now
9	63D44551014D Housing, lower mount rubber 1	Buy now
10	9341028M0600 Circlip (688)	Buy now
11	63D445550000 Mount damper, lower side	Buy now
12	9020112M1600 Washer, plate (679)	Buy now
13	9020225M0400 Washer, plate (663)	Buy now
14	9020113M1900 Washer, plate (663)	Buy now
15	9010912M2100 Bolt (6h3)	Buy now

Bracket 4



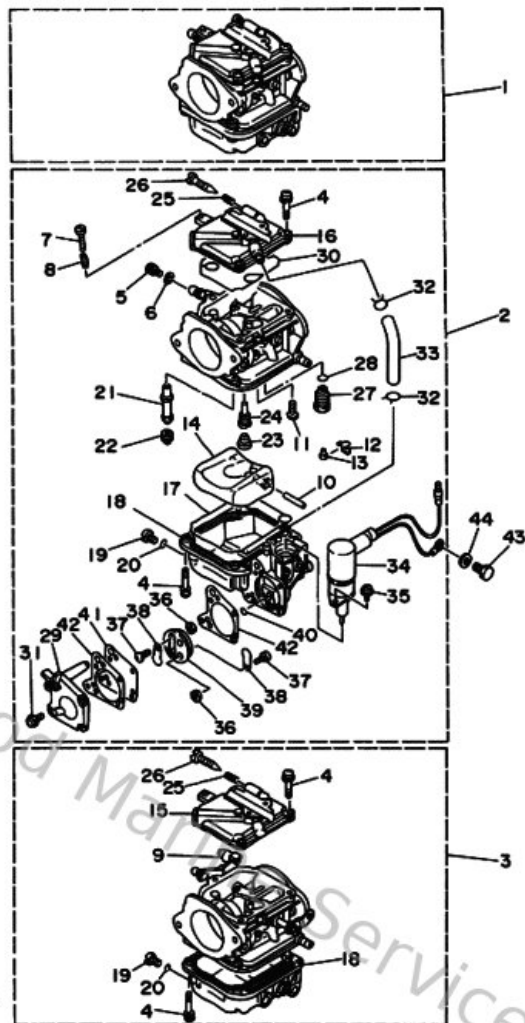
Ref	Part	
16	663445750000 Damper, lower mount rubber	Buy now
17	953801280000 Nut crown(663)	Buy now
18	63D44552014D Housing, lower mount rubber	Buy now
19	970750803000 Bolt, hexagon (fj1)	Buy now
20	929900810000 Ybs67-8 washer, spring	Buy now
21	63D821271000 Wire, lead 2	Buy now
22	63D445140194 Mount damper, upper side	Buy now
23	901090822900 Bolt	Buy now
24	63D445260000 Plate	Buy now
25	902010942500 Washer, plate (663)	Buy now
26	901850804500 Nut, self-locking	Buy now
28	929950810000 Ybs67-8 washer, spring	Buy now

Carburetor



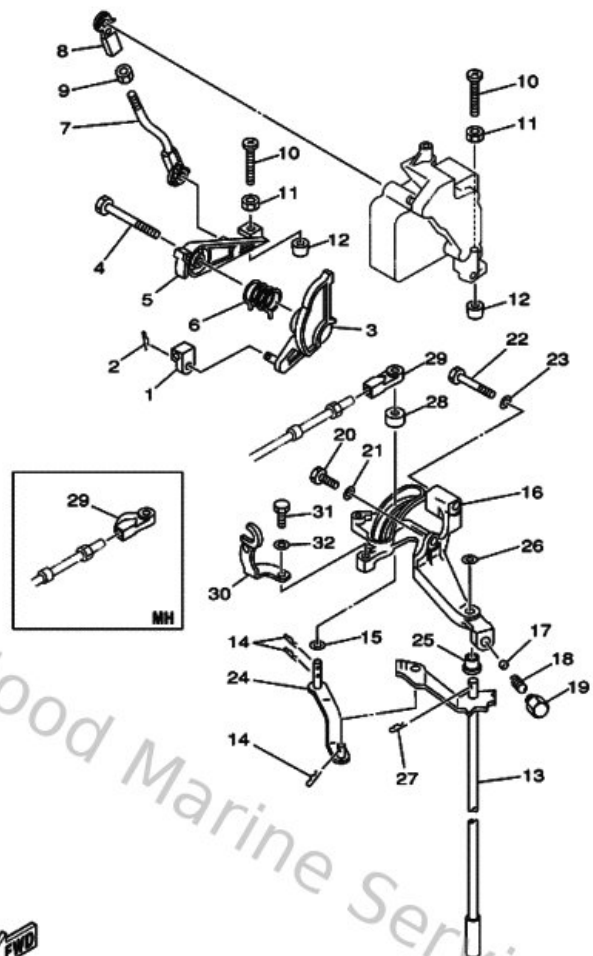
Ref	Part	
1	63B143010000 Carburetor assembly 1	Buy now
2	63B143020000 Carburetor assembly 2	Buy now
3	63B143030000 Carburetor assembly 3	Buy now
4	979800411400 Screw, pan head(ga5)	Buy now
5	6K5145920000 Screw	Buy now
6	902010565200 Washer, plate(65j)	Buy now
7	63V145230000 Screw, stop	Buy now
8	905011032600 Spring coil(663)(carb)	Buy now
9	6H2145780000 Collar	Buy now
10	6H4145480000 Pin, float arm	Buy now
11	985800400800 Screw, pan head (713)	Buy now
12	663141590000 Clip	Buy now
13	676141860000 Pin, valve	Buy now
14	6H4149850100 Float	Buy now
15	6H4141461000 Plate	Buy now

Carburetor



Ref	Part	
16	6H4141460000 Plate	Buy now
17	6H4149840000 Gasket, float chamber	Buy now
18	6H4149800000 Body, float chamber	Buy now
19	6H3149920000 Screw, drain	Buy now
20	932100423000 O-ring (371)	Buy now
21	63D149470000 Jet, needle	Buy now
22	676149433000 Jet, main (#115)	Buy now
23	679149660000 Rubber cap	Buy now
24	6H4149481100 Jet (#60)	Buy now
25	679145550000 Spring	Buy now
26	692149230000 Screw, adjusting	Buy now
27	6H4145900000 Needle valve assembly	Buy now
28	932100422800 O-ring (371)	Buy now
30	6H4141470000 O-ring	Buy now

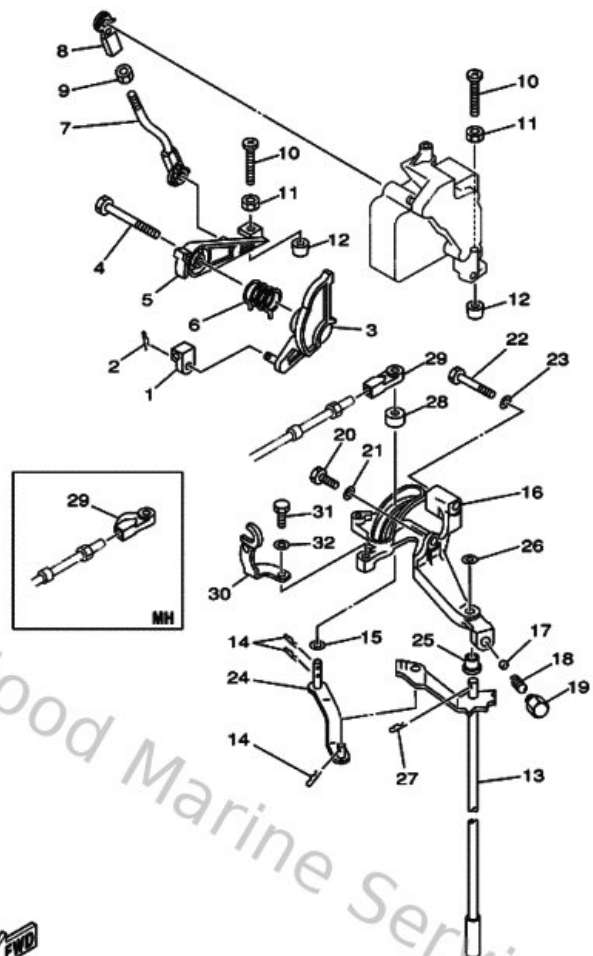
Control




63D0100-0160

Ref	Part	
1	6H4483440000 Cable end, remote control	Buy now
2	904681800800 Clip 620436610000	Buy now
3	63D412130000 Cam, accel.	Buy now
4	9010906M4300 Bolt(6h4)	Buy now
5	63D416320000 Lever, magneto control	Buy now
6	9050826M3500 Spring, torsion	Buy now
7	63D416360000 Rod, magneto control	Buy now
8	6H4412370000 Joint, link	Buy now
9	953800560000 Nut, hexagon (663)	Buy now
10	9015706M1300 Screw, pan head(6h4)	Buy now
11	953030660000 Nut(661)	Buy now
12	688441940000 Cap	Buy now
13	63D441201000 Handle gear shift assembly	Buy now
15	9020207M0700 Washer, plate (688)	Buy now
16	63D441170000 Bracket	Buy now

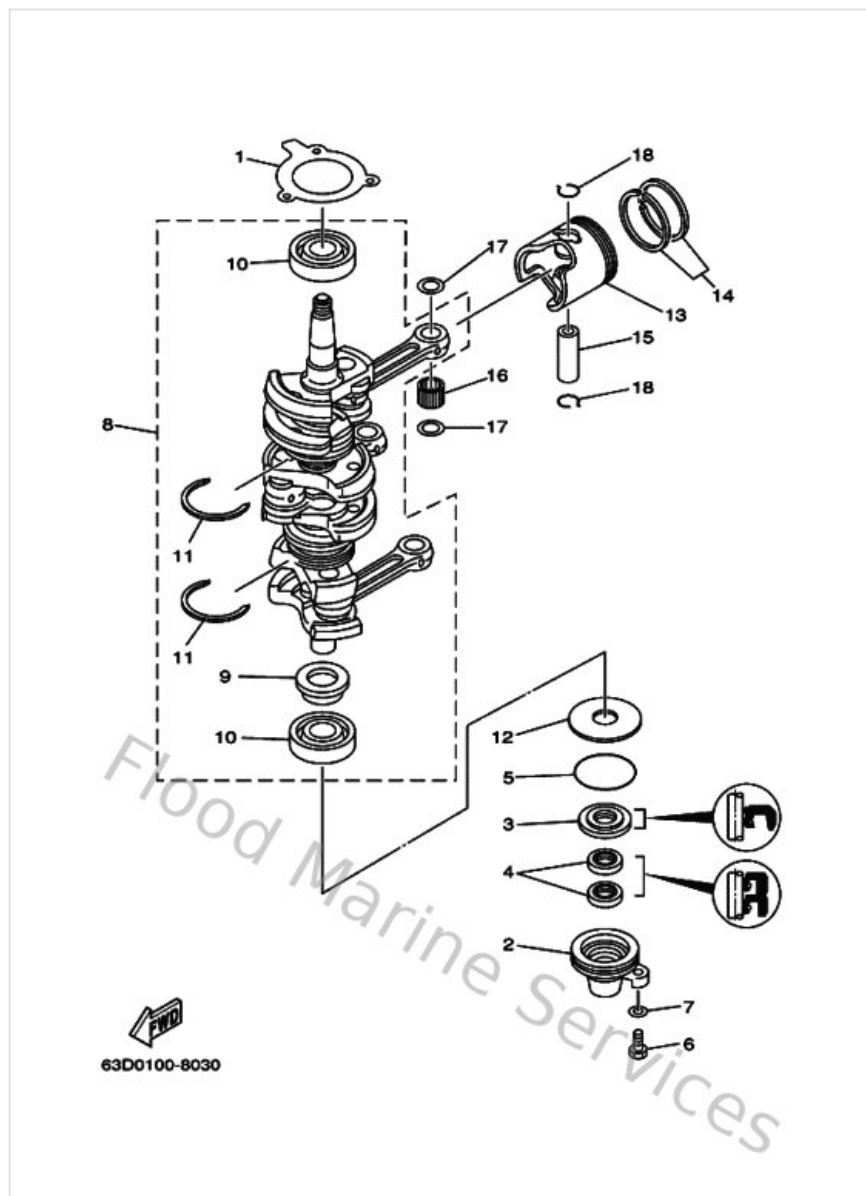
Control



63D0100-0160

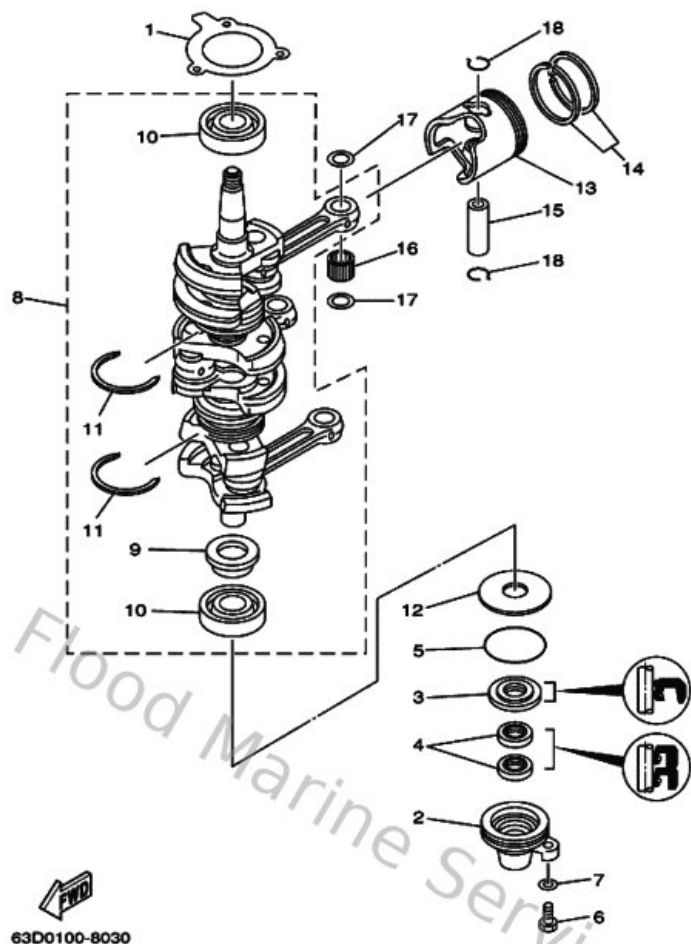
Ref	Part	
17	9350104M0200 Ball (697)	Buy now
18	905011208200 Spring 6484411600	Buy now
19	648427150000 Bushing 2	Buy now
20	970130602000 Bolt(62y)	Buy now
21	929030660000 Washer, plain (646)	Buy now
22	970130604500 Bolt, hexagon	Buy now
24	63D441210000 Lever, shift rod	Buy now
25	9038607M5800 Bush(6h1)	Buy now
26	929900820000 Ybs66-8 washer, plain	Buy now
27	914902001200 Pin, cotter (648)	Buy now
28	688441220000 Bushing, shift rod lever	Buy now
29	63D483440000 Cable end, remote control	Buy now
30	63D157740000 Stay 4	Buy now
31	970950601600 Bolt, hexagon deep recess	Buy now
32	929950660000 Washer, plain (646)	Buy now

Crankshaft & Piston



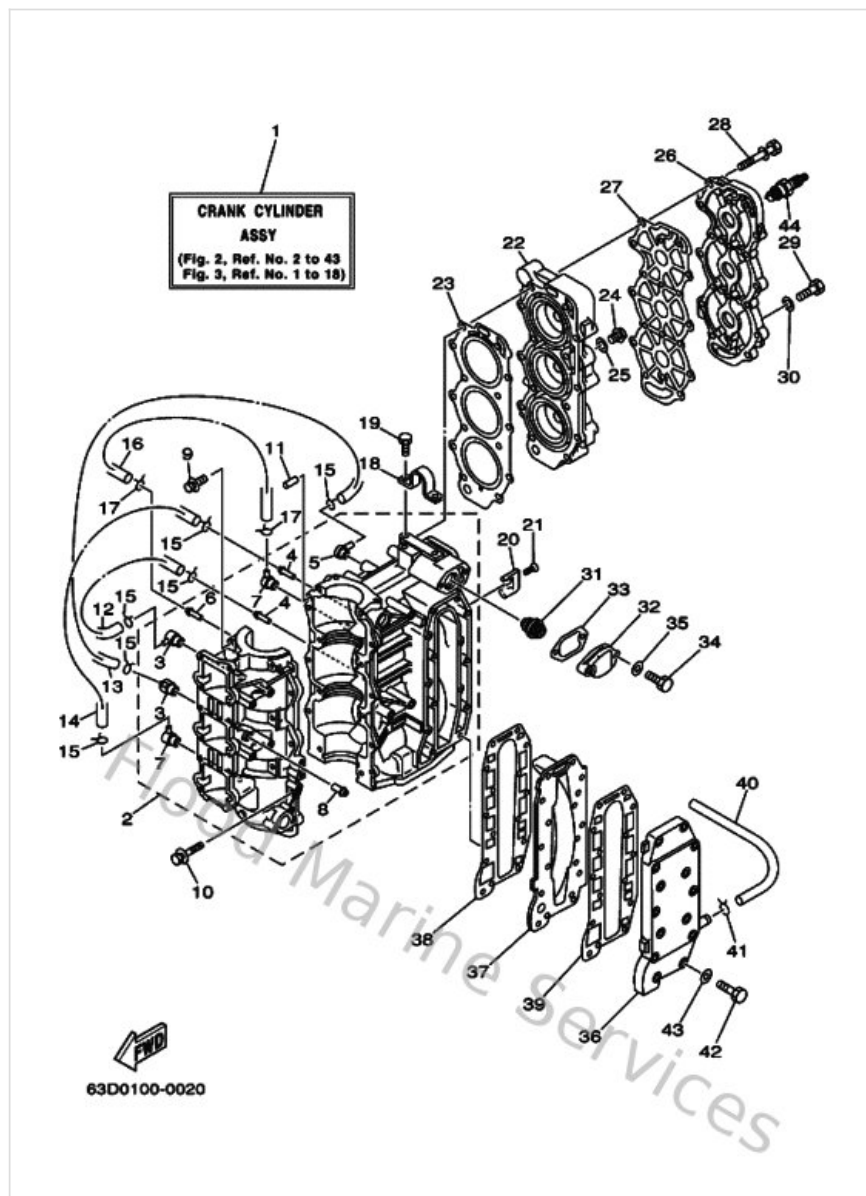
Ref	Part	
1	6H415369A100 Gasket, oil seal housing	Buy now
2	6H415396035B Housing, oil seal	Buy now
3	9310225M2800 Oil seal(6h4)	Buy now
4	9310416M0100 Oil seal(6a8)	Buy now
5	9321057M0900 O-ring (683)	Buy now
6	970950602000 Bolt(7u8)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	6H4114000400 Crankshaft assembly	Buy now
9	6H4114450000 Spacer	Buy now
10	93306305U800 Bearing(6h4)	Buy now
11	934406205700 Cir clip (656)	Buy now
12	902015030600 Washer plate 648115870000	Buy now
13	6H4116310195 Piston (std)	Buy now
14	63D116050000 Piston ring set (0.50mm o/s)	Buy now
15	648116330000 Pin,piston	Buy now

Crankshaft & Piston



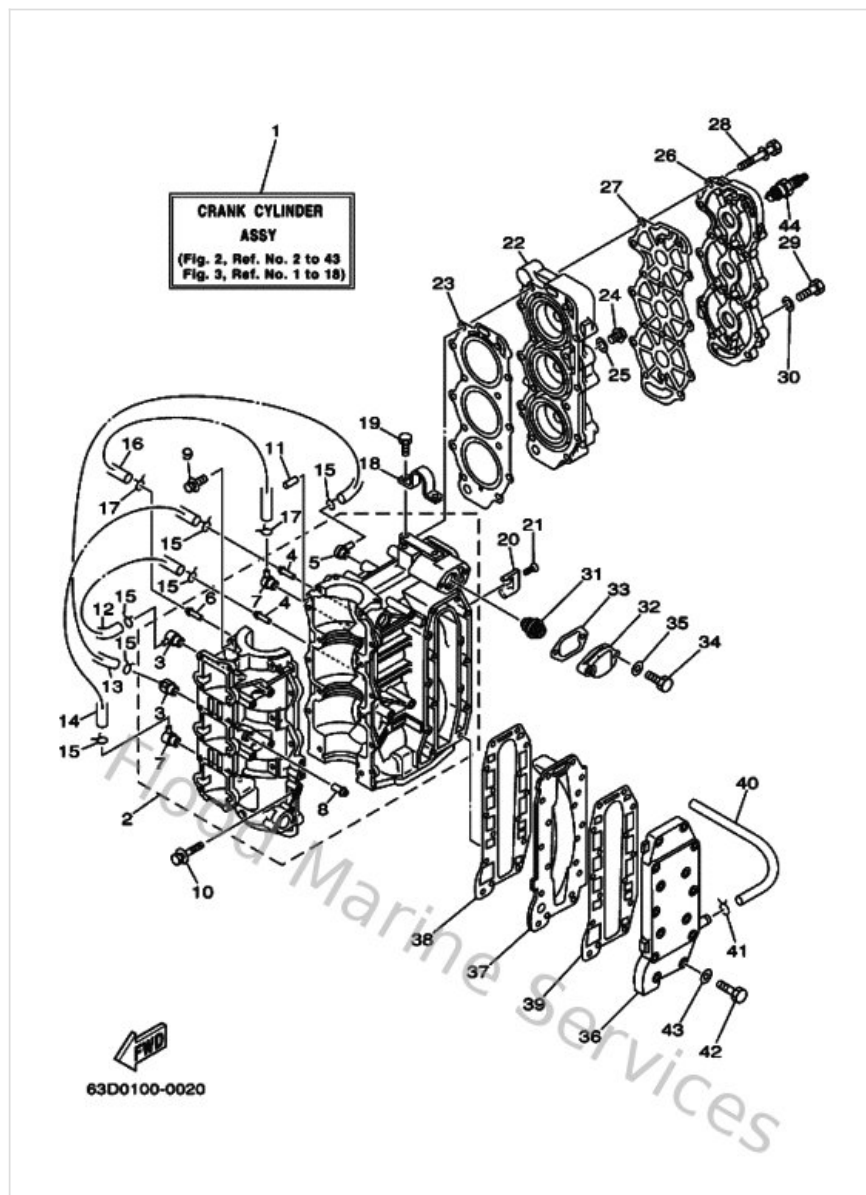
Ref	Part	
16	9360220M0200 Pin, dowel b (664)	Buy now
17	6H4116410000 Washer, piston pin	Buy now
18	6H4116340100 Clip, piston pin	Buy now

Cylinder & Crankcase



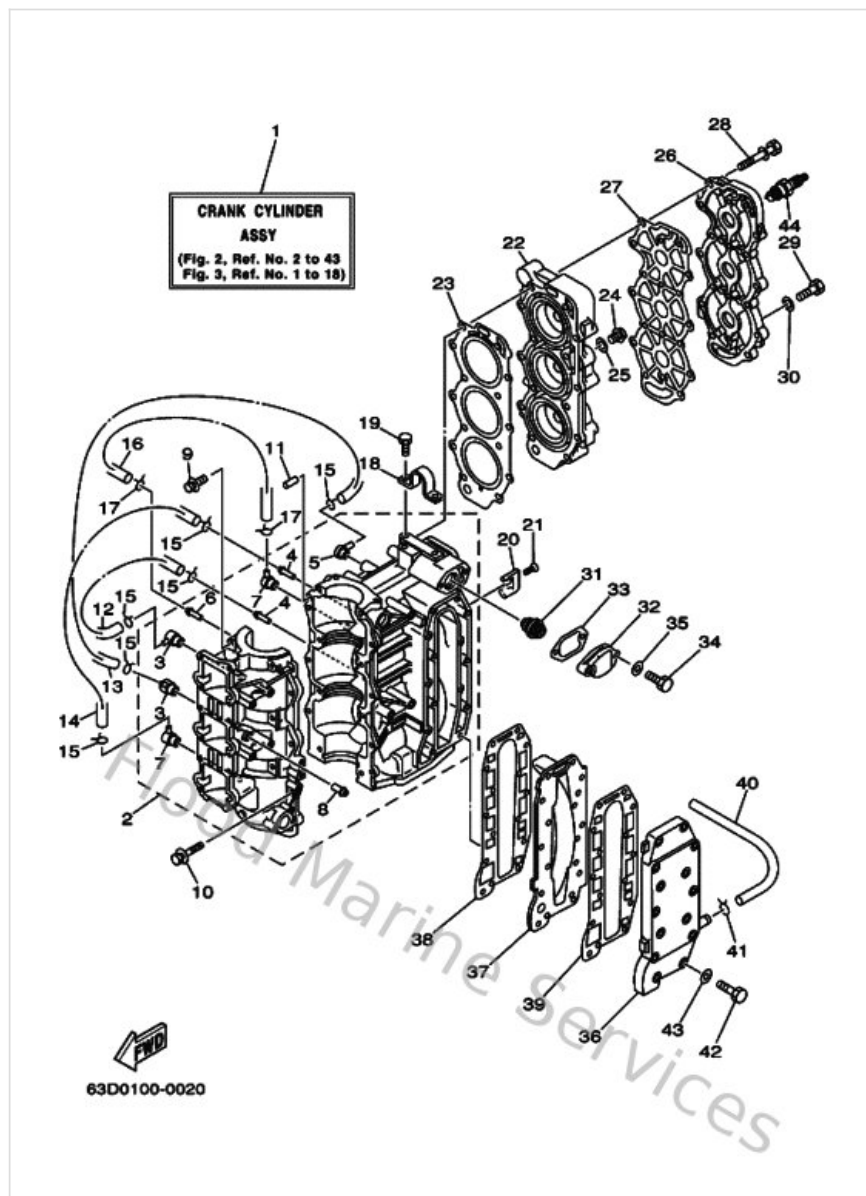
Ref	Part	
2	6H4151000594 Crankcase assembly	Buy now
3	650113700000 Check valve assembly	Buy now
4	624144850000 Pipe, joint	Buy now
5	6H4113720000 Nipple, hose	Buy now
7	688113700100 Check valve assembly	Buy now
9	9011908M1900 Bolt, with washer	Buy now
10	9011906M1300 Bolt, with washer (682)	Buy now
11	936061201900 Pin, dowel (614)	Buy now
12	9044507M9000 Hose (I390)	Buy now
13	9044507M2700 Hose (I390)	Buy now
15	904670601600 Clip (655)	Buy now
16	9044507MA300 Hose (I200)	Buy now
18	6H4111190000 Hanger, engine	Buy now
19	970950601400 Bolt(gj3)	Buy now
20	688113250000 Anode	Buy now

Cylinder & Crankcase



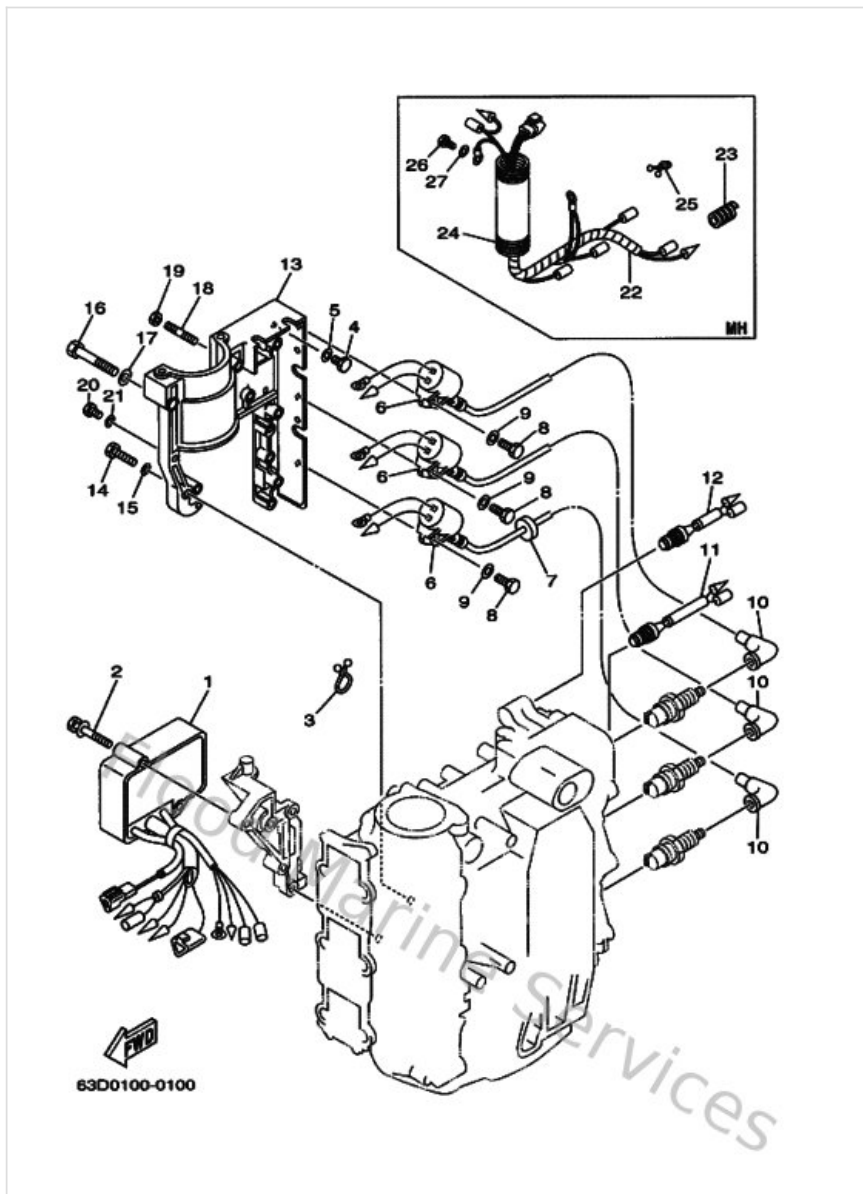
Ref	Part	
21	987800401600 Screw, flat head(ga5)	Buy now
22	63D111110094 Head, cylinder 1	Buy now
23	63D11181A100 Gasket, cylinder head 1	Buy now
24	9034014M0600 Plug, straight screw(62y)	Buy now
25	904301411500 Gasket (663)	Buy now
26	63D11191009M Cover, cylinder head 1	Buy now
27	63D11193A000 Gasket, head cover 1	Buy now
28	9011908M2900 Bolt, with washer	Buy now
29	970130602500 Bolt(62y)	Buy now
30	929900660000 Washer, plain (646)	Buy now
31	6E5124112000 Thermostat	Buy now
32	6H412413009M Cover, thermostat	Buy now
33	6J812414A000 Gasket, cover	Buy now
36	6H441113009M Outer cover, exhaust	Buy now
37	6H441111009M Inner cover, exhaust	Buy now

Cylinder & Crankcase



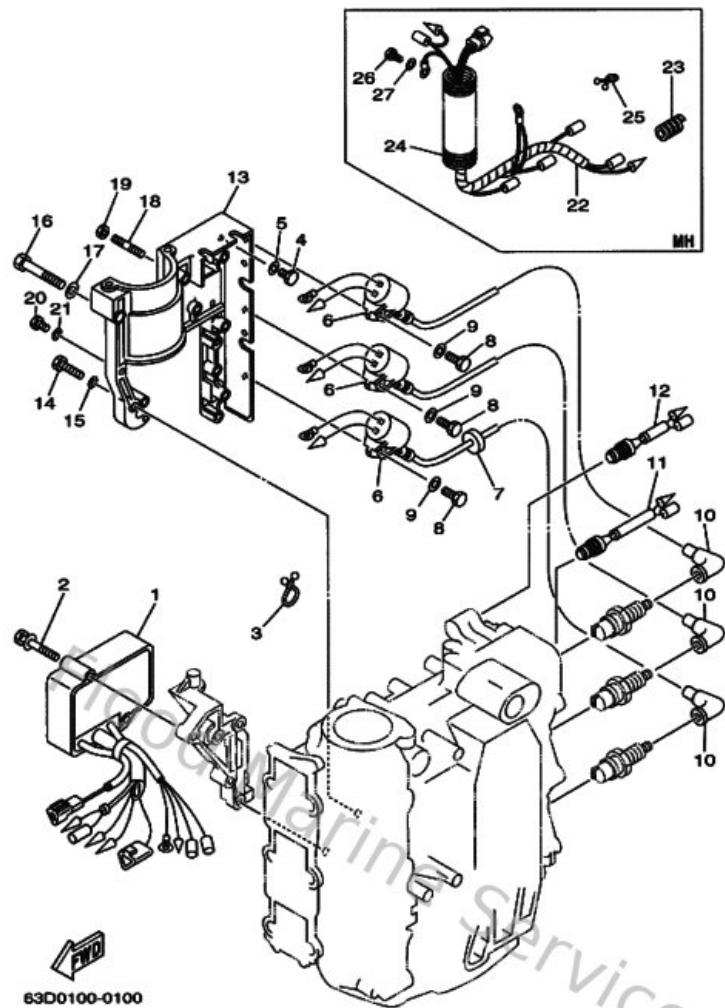
Ref	Part	
38	6H441112A000 Gasket, exhaust inner cover	Buy now
39	6H441114A000 Gasket, exhaust outer cover	Buy now
40	90445090F600 Hose (I1500)	Buy now
41	904670800400 Clip, pipe 6162435600	Buy now
42	970130603500 Bolt(3rv)	Buy now
43	929030660000 Washer, plain (646)	Buy now
44	947020027100 Plug, spark (br7hs-10)	Buy now

Electrical 1



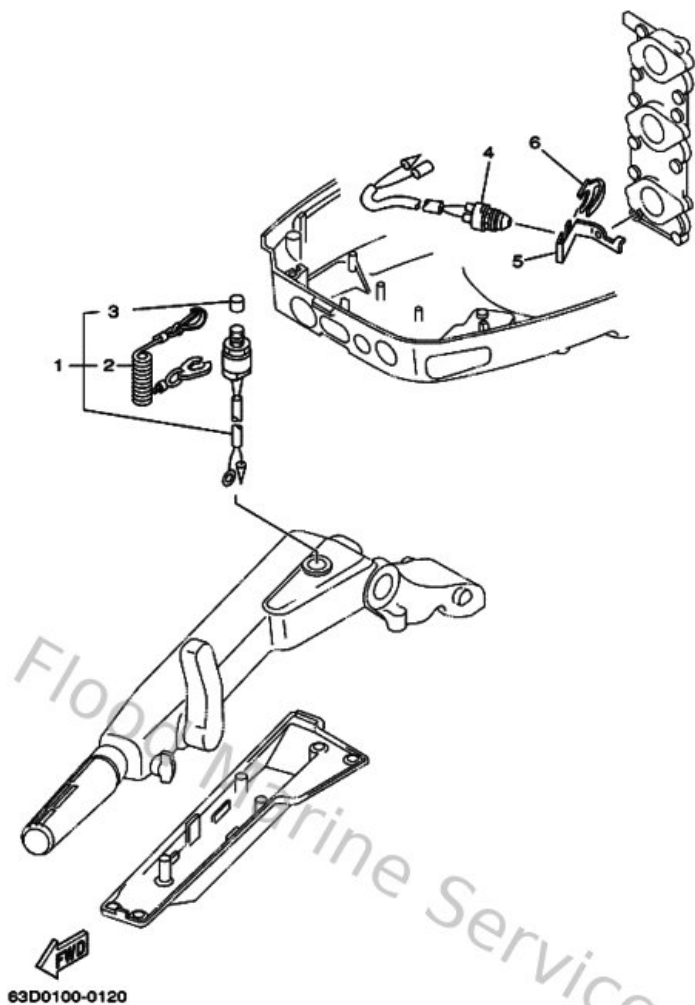
Ref	Part	
1	63D855400100 C.d.i. unit assembly	Buy now
2	9011906M5100 Bolt, with washer(6h4)	Buy now
3	9046415M1100 Clamp (3y2)	Buy now
4	970950601400 Bolt(gj3)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6H5855700000 Ignition coil assembly	Buy now
7	904802516100 Grommet(656)	Buy now
8	970950602000 Bolt(7u8)	Buy now
10	6G1823702100 Plug cap assembly	Buy now
11	689825600000 Thermo switch assembly	Buy now
12	6H4825600000 Thermo switch assembly	Buy now
22	63D825310000 Wire, lead	Buy now
23	9044610M0100 Tube (6e5)	Buy now
24	6G1835570000 Tube	Buy now
25	9046405M1600 Clamp(6j8)	Buy now

Electrical 1



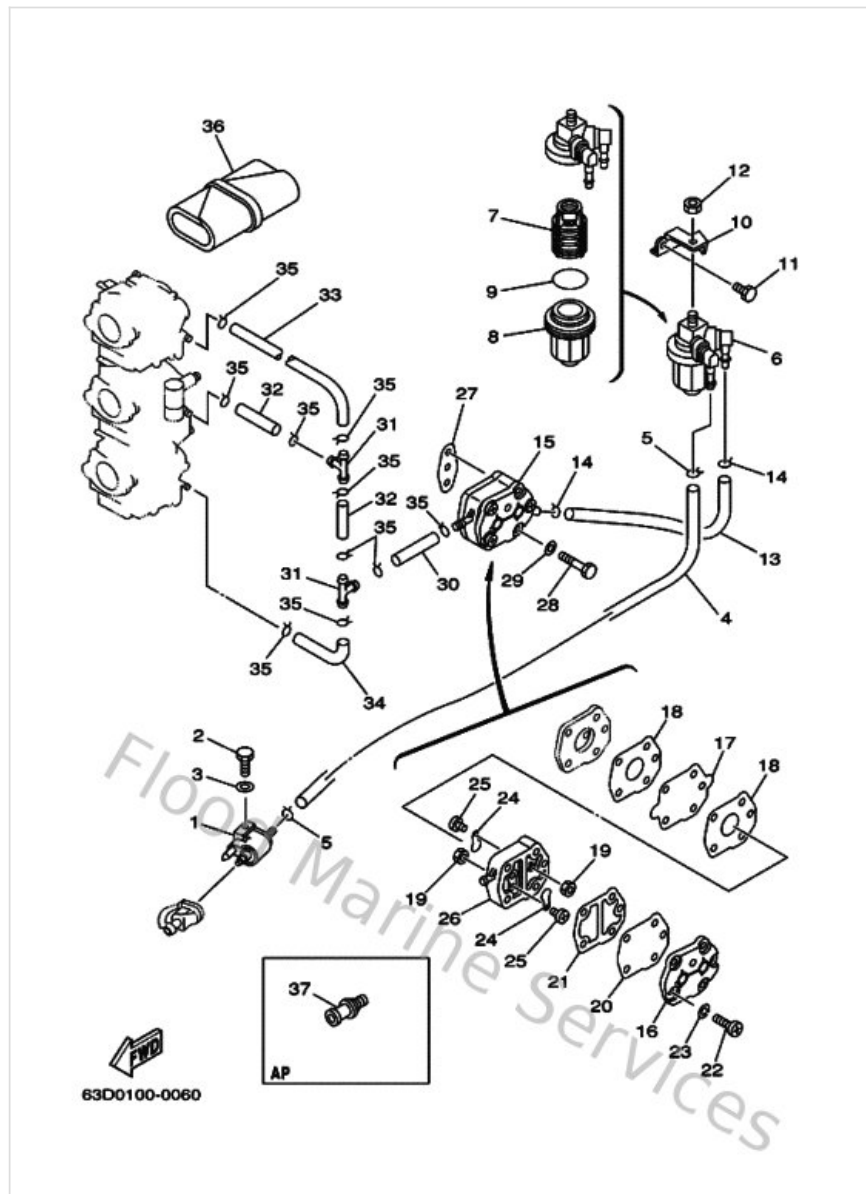
Ref	Part	
27	929950660000 Washer, plain (646)	Buy now

Electrical 3



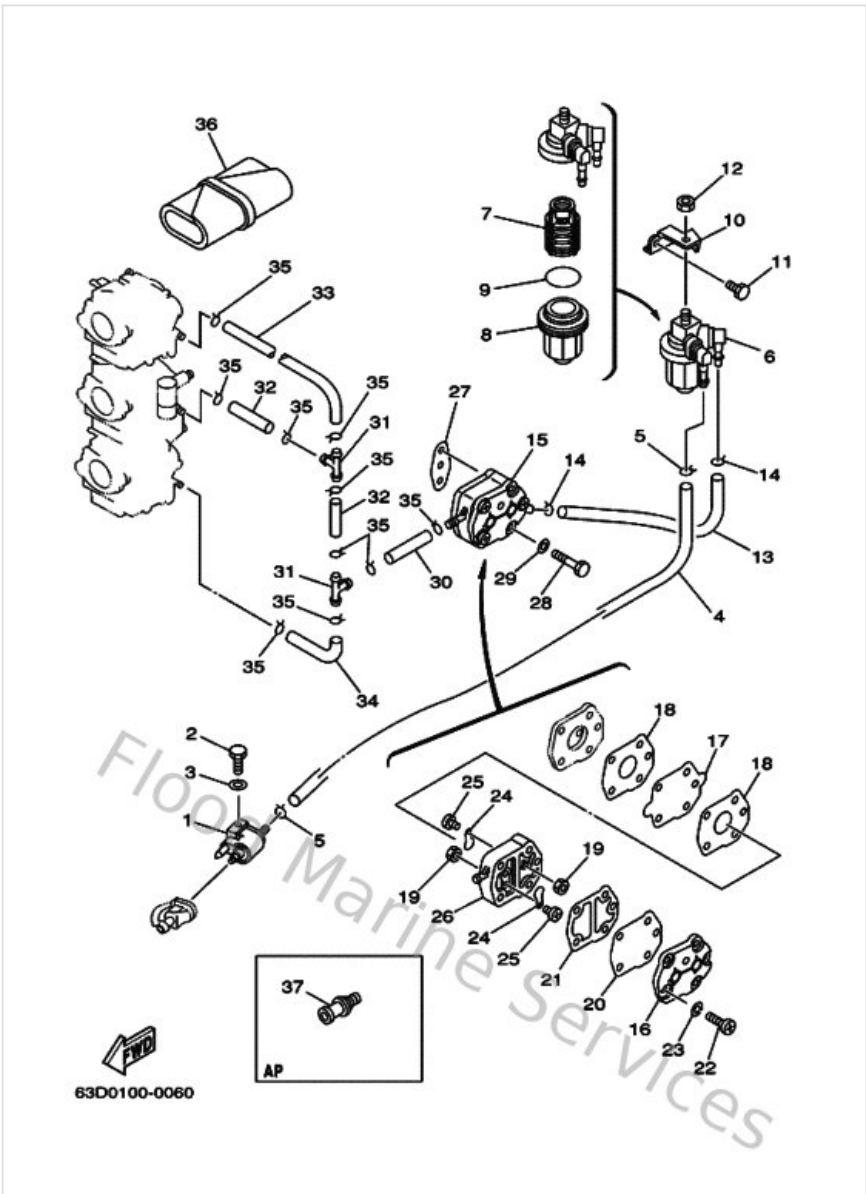
Ref	Part	
1	6K5825750200 Engine stop switch assembly	Buy now
2	682825560000 Lanyard, stop switch	Buy now
3	6898257Y0000 Cap	Buy now

Fuel



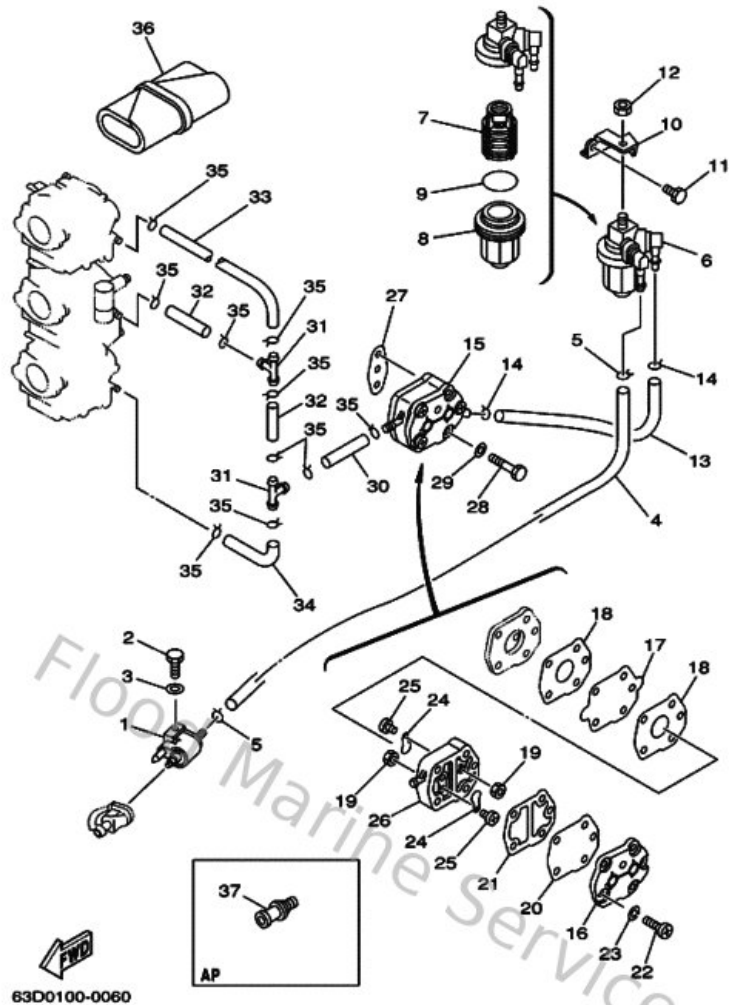
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	90445090F600 Hose (11500)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	61N245600000 Filter assembly	Buy now
7	61N245630000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	6H4245660100 Bracket, filter	Buy now
11	970130601400 Bolt(gj3)	Buy now
12	988800810000 Nut, hex.	Buy now
13	6H4243140000 Pipe 4	Buy now
15	692244100000 Fuel pump assembly	Buy now
16	6A0244130000 Cover, pump	Buy now

Fuel



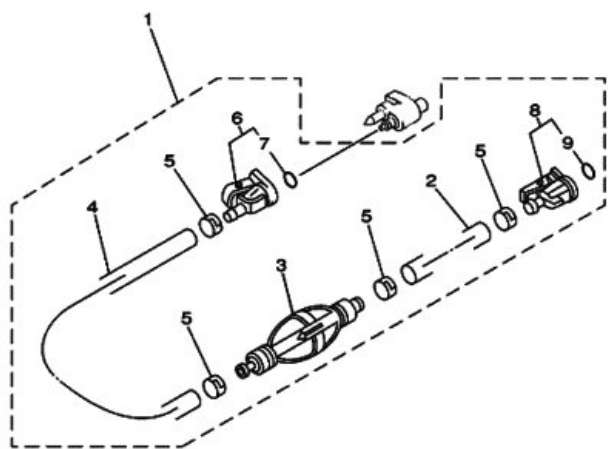
Ref	Part	
17	692244110000 Diaphragm	Buy now
18	648244340100 Gasket, body	Buy now
19	953800360000 Nut (6g8)	Buy now
20	663244110000 Diaphragm	Buy now
21	648244350200 Gasket, body 2	Buy now
22	985030502800 Ybs86-530 screw,panhead	Buy now
23	929900510000 Ybs67-5 washer, spring	Buy now
24	6A0244210100 Valve, check	Buy now
25	6A0143250000 Screw, pan head	Buy now
26	6A0244120200 Body 1	Buy now
27	65024431A000 Gasket,fuel pump	Buy now
28	970950604000 Bolt (682)	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	904450906300 Hose (I1500)	Buy now
31	688243780000 Pipe, joint	Buy now

Fuel



Ref	Part	
32	904450905700 Hose (I180)	Buy now
33	6H4243130000 Pipe 3	Buy now
34	6H4243120000 Pipe, fuel 2	Buy now
36	656W28100200 Tool kit	Buy now
37	6E0281930094 Plug, water check	Buy now

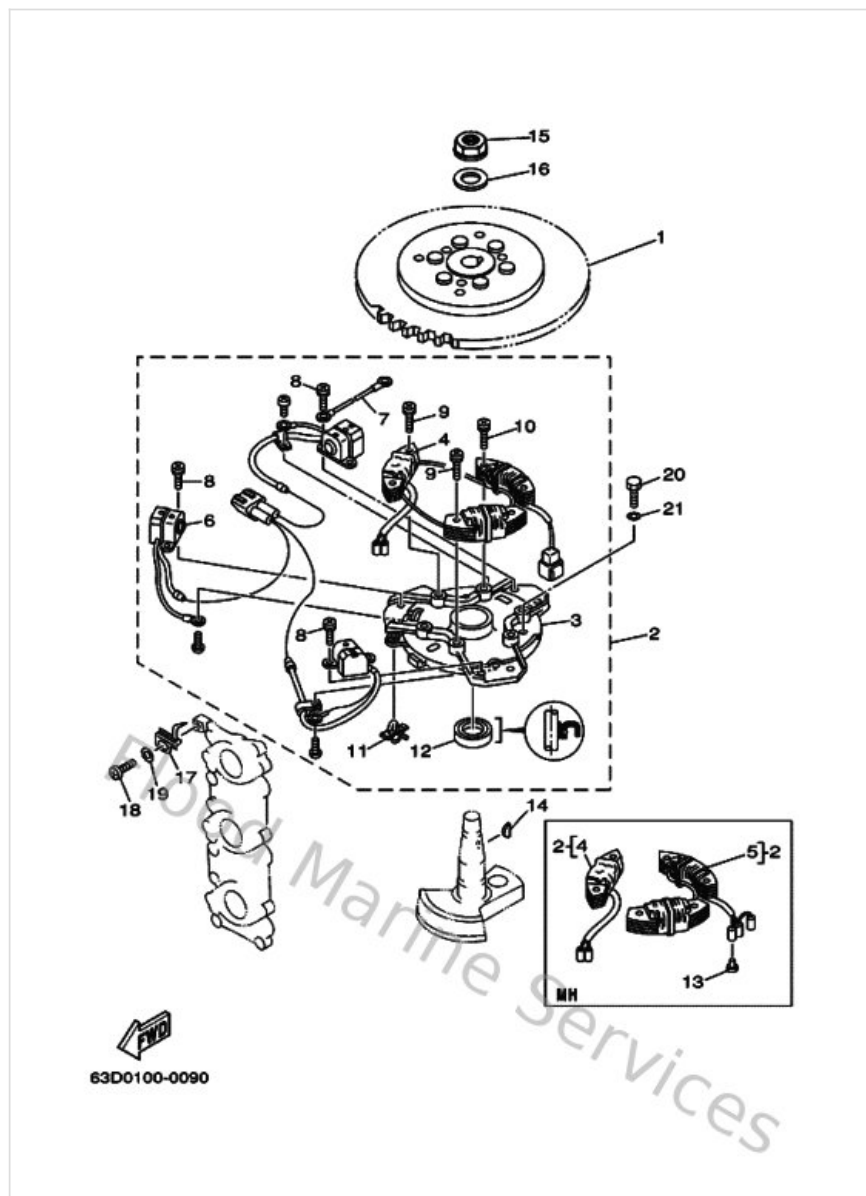
Fuel 2



FWD
67C0100-0100

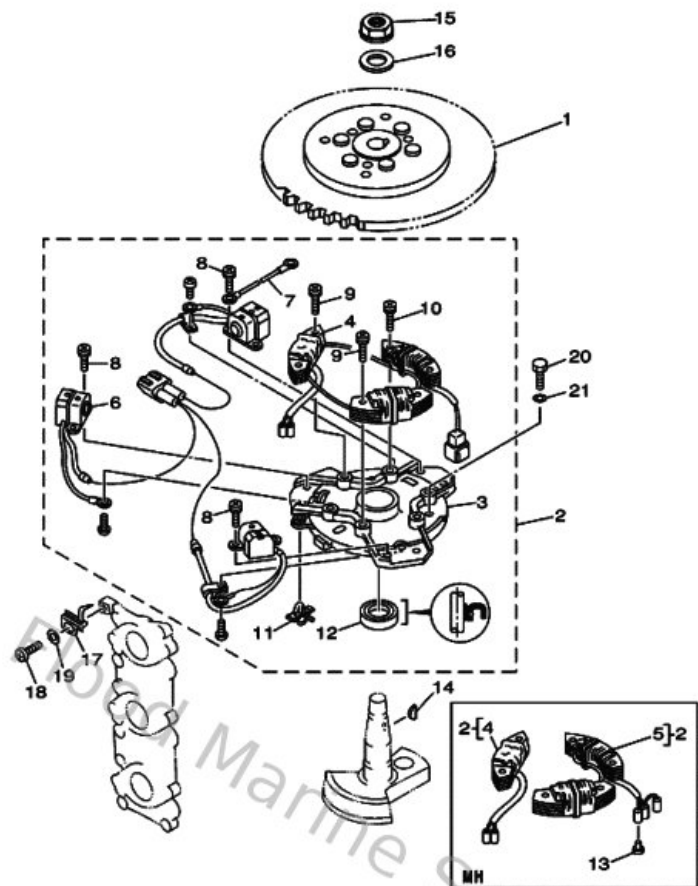
Ref	Part	
1	6Y1243065200 Fuel pipe comp. 1	Buy now
2	9044511M0600 Hose (I3000)	Buy now
3	6Y1243605100 Primer pump assembly	Buy now
4	9044511M7800 Hose (I1000)	Buy now
5	650243515100 Band 1	Buy now
6	6G1243050200 Fuel pipe joint comp. 2	Buy now
7	932100828700 O-ring (655)	Buy now
8	6Y1243050300 Fuel pipe joint comp. 2	Buy now

Generator



Ref	Part	
1	63D855501000 Rotor assembly	Buy now
2	63D855600000 Base assembly	Buy now
3	6H4153590494 Housing, oil seal	Buy now
4	63D855200000 Coil, charge	Buy now
5	63D855330000 Coil, lighting	Buy now
6	63D855800000 Coil, pulser	Buy now
7	6H4833540000 Wire, earth lead 1	Buy now
8	63D813450000 Screw, pan	Buy now
9	63D813451000 Screw, pan head (76t)	Buy now
10	985170603000 Screw, pan	Buy now
11	9046403M1500 Clamp(6j8)	Buy now
12	931022309600 Oil seal (23x38x7-648)	Buy now
13	703821190000 Cover, lead wire	Buy now
14	6H4115450000 Key, woodruff	Buy now
15	9017916M0500 Nut (689)	Buy now

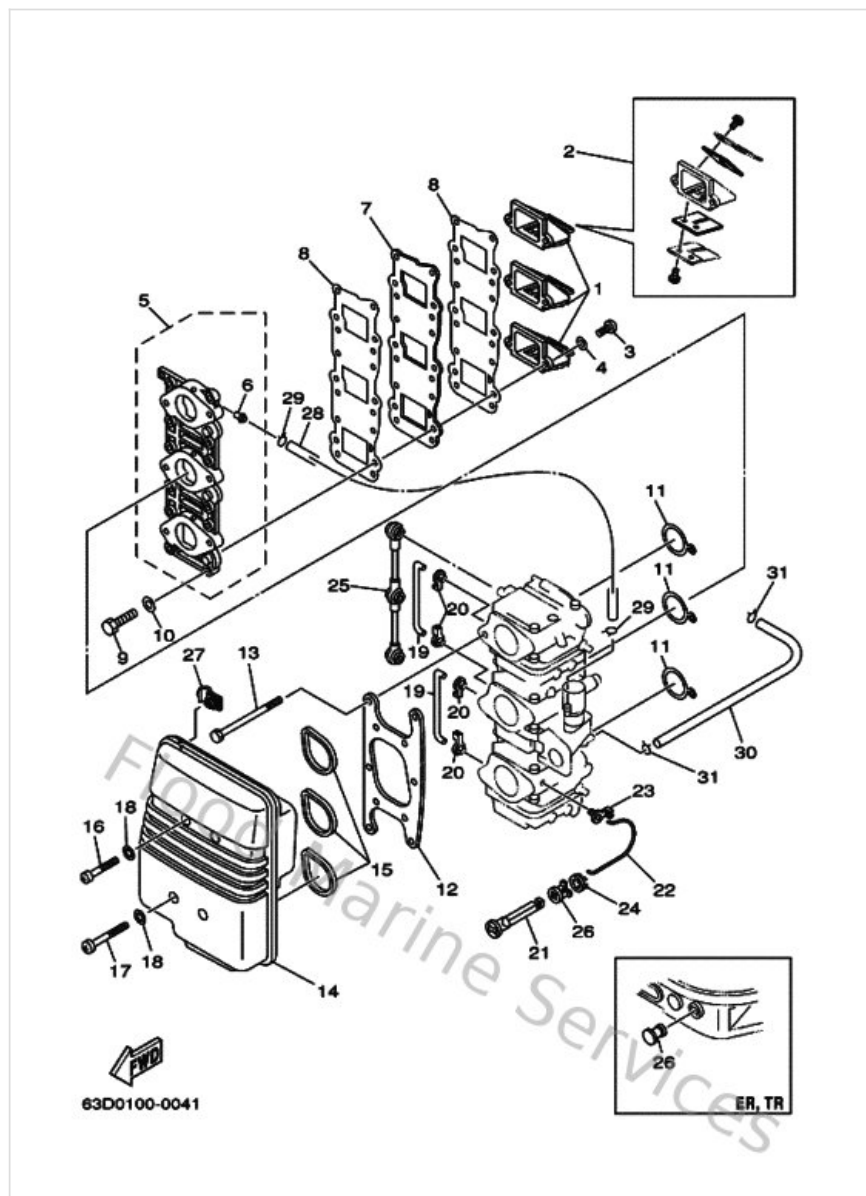
Generator



63D0100-0090

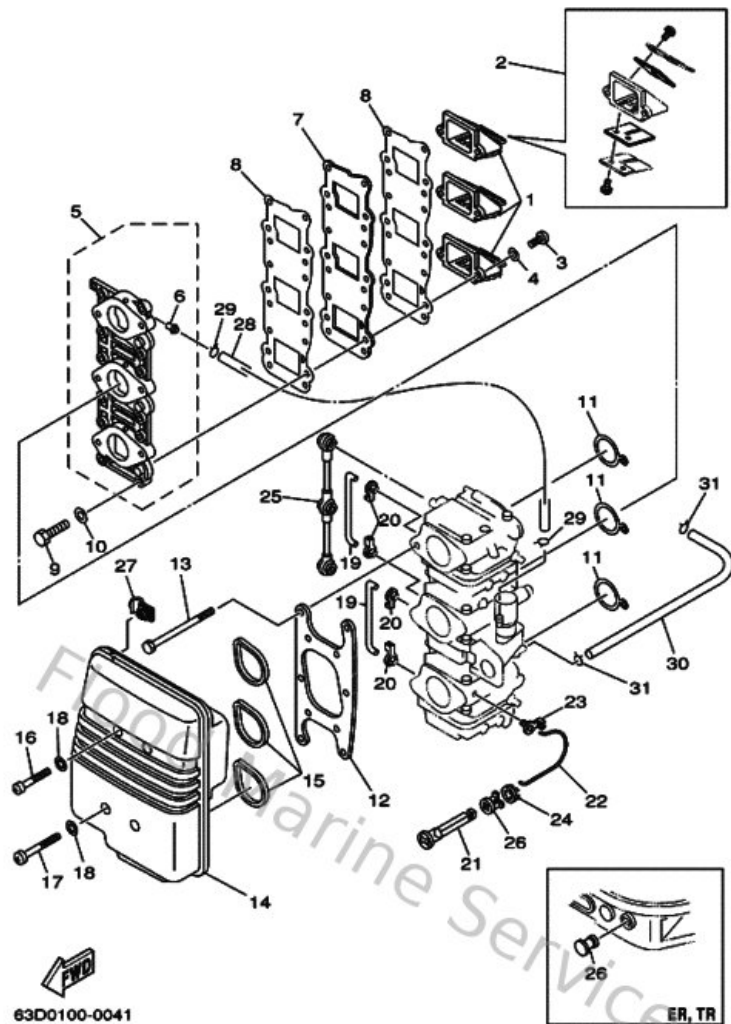
Ref	Part	
16	9020116M4400 Washer (689)	Buy now
17	6H4813320000 Plate, timing	Buy now
18	978850501000 Screw, pan head(62x)	Buy now
19	929950560000 Washer, plain (646)	Buy now
20	970130601800 Bolt, hexagon	Buy now
21	929030660000 Washer, plain (646)	Buy now

Intake



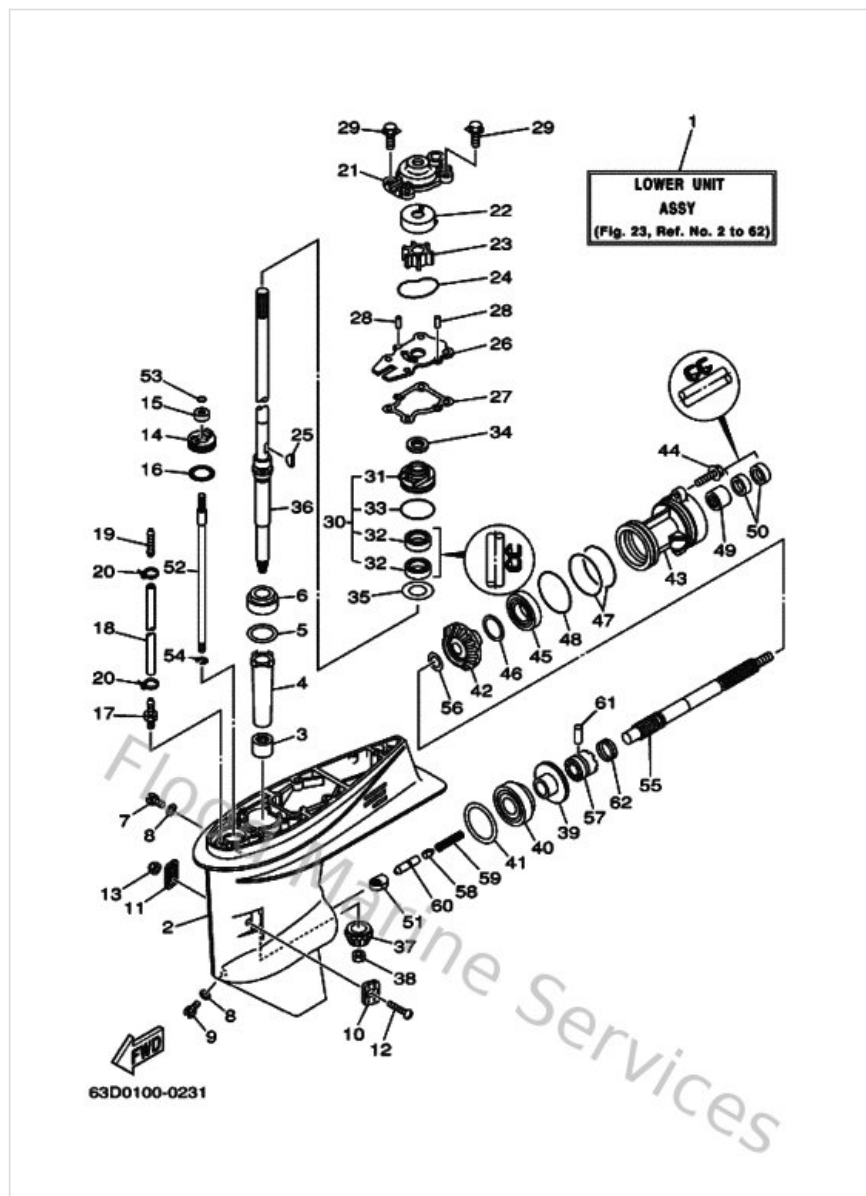
Ref	Part	
1	6H5136100000 Reed valve assembly	Buy now
2	6H4W00040000 Reed set	Buy now
3	978800501400 Screw, pan head(3yl)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6H4136412094 Manifold 1	Buy now
6	6H1144850000 Pipe, joint	Buy now
7	6H4136240100 Plate, reed valve	Buy now
8	6H413621A100 Gasket, valve seat	Buy now
9	970130602000 Bolt(62y)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	6H4141980100 Gasket	Buy now
12	6H4144060000 Hinge	Buy now
13	970950609500 Bolt, hexagon deep recess	Buy now
14	6H4144311300 Silencer, intake 1	Buy now
15	6H3144570100 Seal	Buy now

Intake



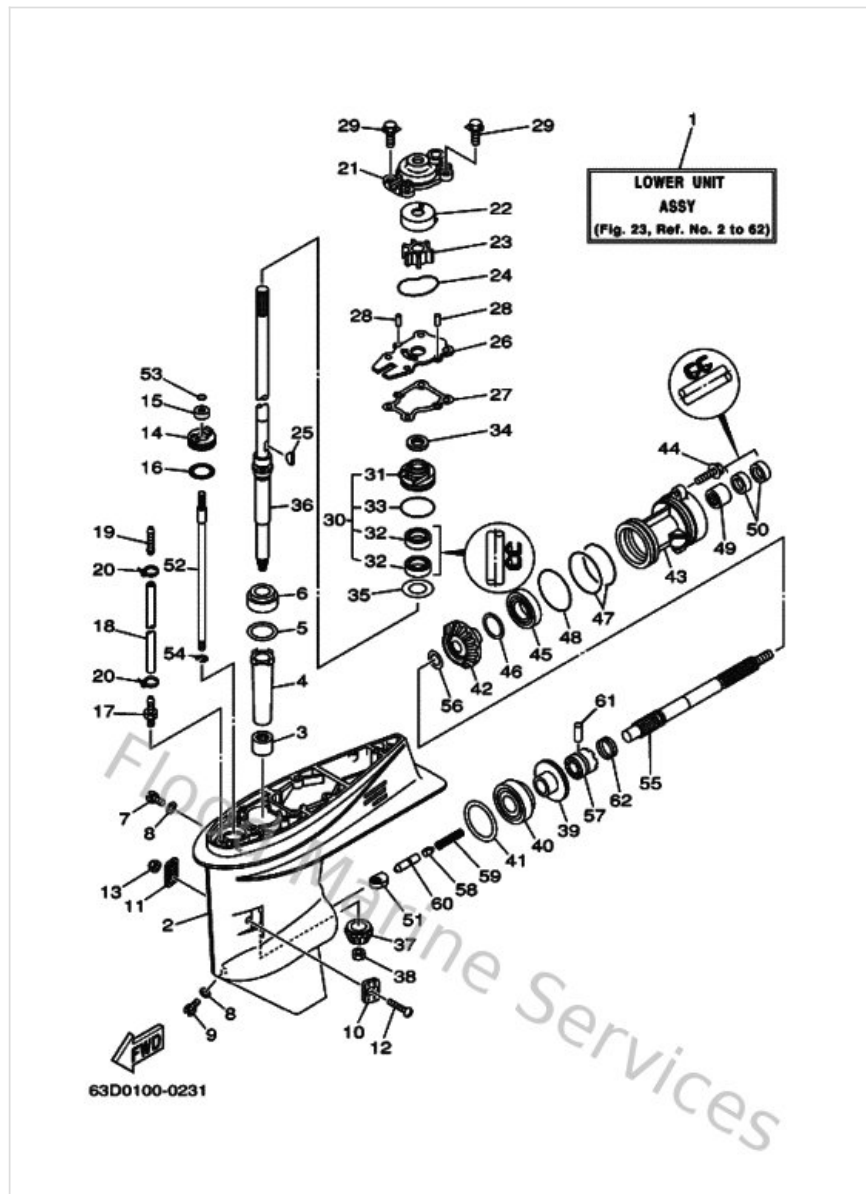
Ref	Part	
16	978850604000 Screw pan head	Buy now
17	978850605500 Screw, panhead (gc2)	Buy now
18	9020906M0500 Washer (688)	Buy now
19	6H4412570000 Rod, choke link 2	Buy now
20	661412620200 Joint, choke lever	Buy now
21	6H4412710200 Knob, choke	Buy now
22	6H4412590100 Rod, choke 3	Buy now
23	6J8412620000 Joint, choke lever	Buy now
24	6J8412740000 Grommet 2	Buy now
25	6H4412170100 Rod, accel. lever	Buy now
26	689412730000 Grommet	Buy now
27	9046406M1900 Clamp(6h4)	Buy now

Lower Casing & Drive 1



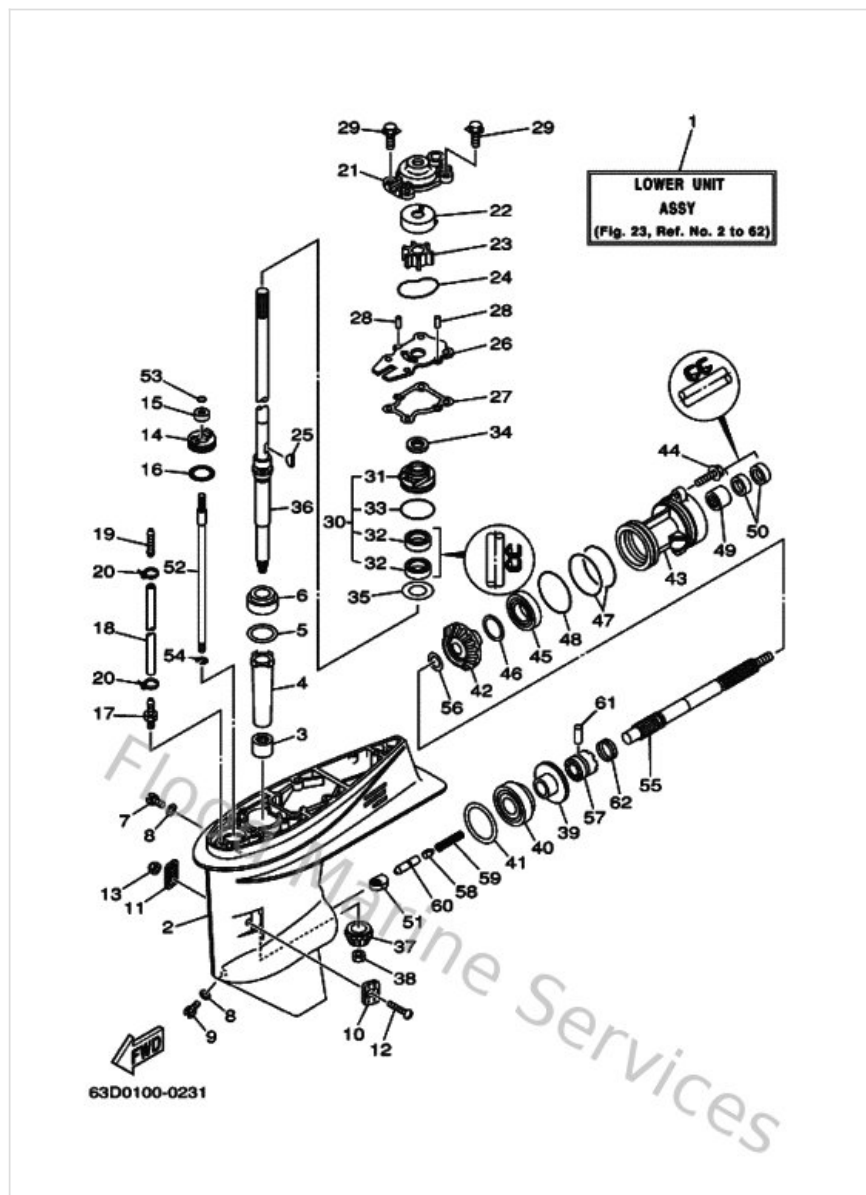
Ref	Part	
1	63D45300114D Lower unit assembly	Buy now
2	63D45301024D Casing, lower	Buy now
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H4455360000 Sleeve, drive shaft	Buy now
5	663455870130 Shim (t:0,30mm)	Buy now
6	933320000100 Brg, tapered roller (409)	Buy now
7	903400800200 Plug, straight screw	Buy now
8	904300802000 Gasket	Buy now
9	688453410000 Plug, drain	Buy now
10	63D452140000 Cover, water inlet	Buy now
11	63D452150000 Cover, water inlet	Buy now
12	901520501000 Screw, countersunk	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	63D453210000 Plate	Buy now
15	931060901400 Oil seal	Buy now

Lower Casing & Drive 1



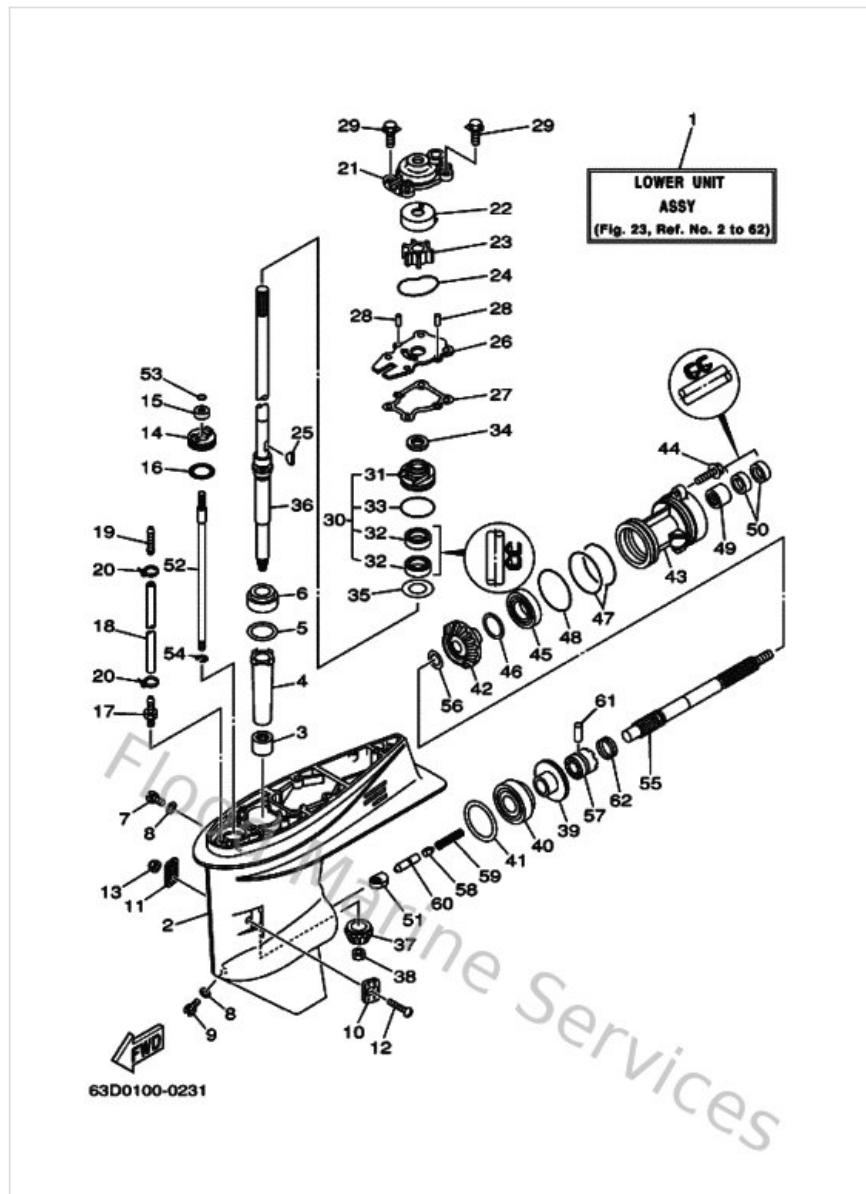
Ref	Part	
16	9321033MG400 O-ring	Buy now
17	6E5453780000 Nipple, hose	Buy now
18	9044507M1900 Hose (I200)	Buy now
19	6E5835580000 End, nipple	Buy now
20	9046511M1000 Clamp	Buy now
21	63D443110000 Housing, water pump	Buy now
22	63D443220000 Insert, cartridge	Buy now
23	6H3443520000 Impellar	Buy now
24	9321059MG700 O-ring	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	63D443230000 Outer plate, cartridge	Buy now
27	63D443160000 Gasket, water pump	Buy now
28	936040806200 Pin,dowel (626)	Buy now
29	9011908M1500 Bolt, with washer(62w)	Buy now
30	63BY429HK100 Water pump housing assembly	Buy now

Lower Casing & Drive 1



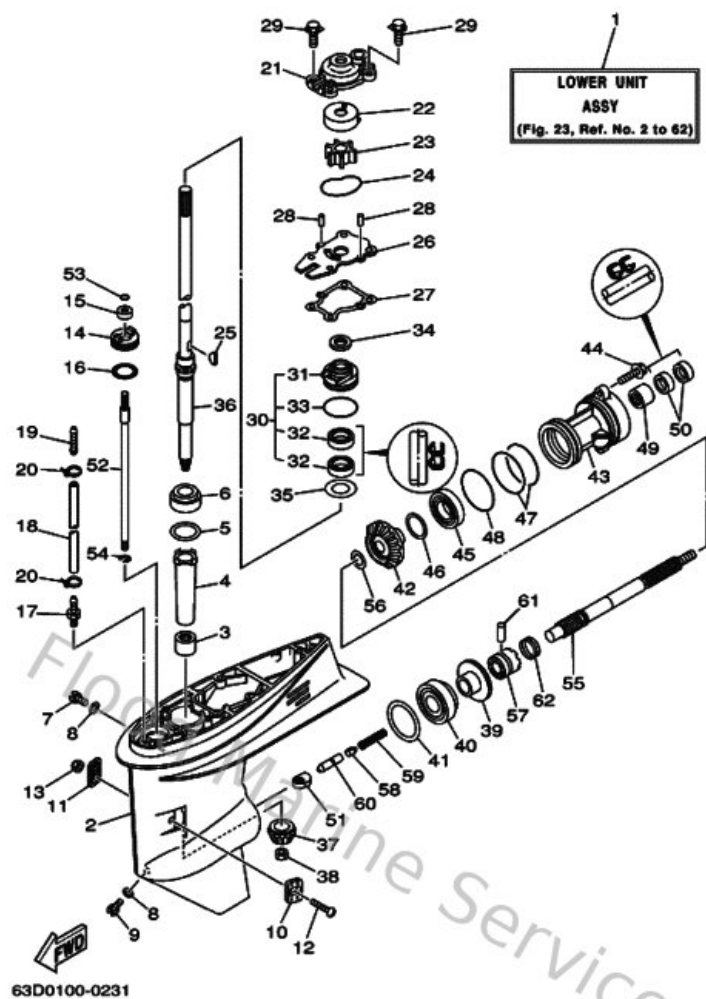
Ref	Part	
31	63D443410000 Housing, water pump set	Buy now
32	9310125M5700 Oil seal	Buy now
33	9321048MG800 O-ring	Buy now
34	63D453440000 Cover, oil seal	Buy now
35	9020127M0000 Washer, plate(62x)	Buy now
36	63D455011000 Drive shaft comp.	Buy now
37	6H4455510100 Pinion	Buy now
38	901701213800 Nut hexagon(663)	Buy now
39	6H4455600100 Gear	Buy now
40	933320000300 Brg,cyl-cal roller 318g ky	Buy now
41	663455670130 Shim (t:0.30mm)	Buy now
42	6H4455710100 Gear	Buy now
43	63D45361028D Cap, lower casing	Buy now
44	9010508M6100 Bolt, washer based(62x)	Buy now
45	93306001U100 Bearing(62x)	Buy now

Lower Casing & Drive 1



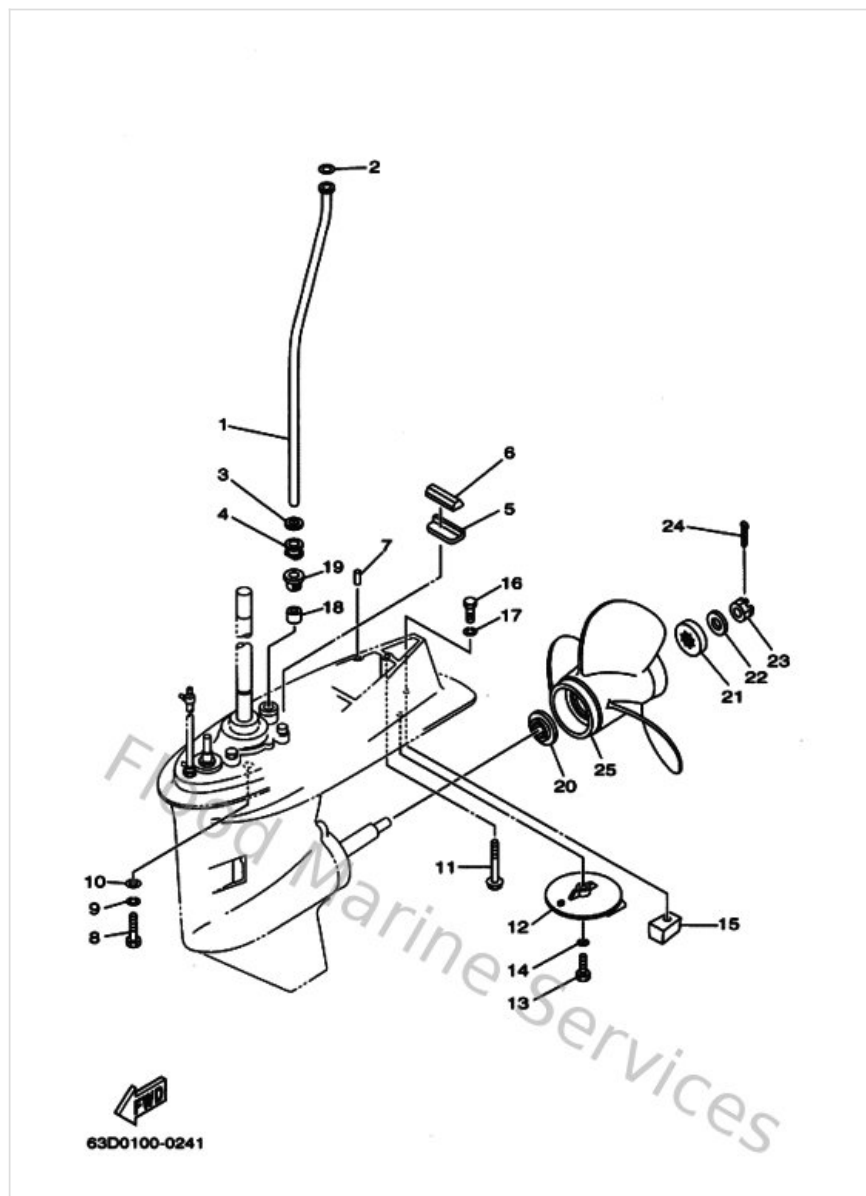
Ref	Part	
46	63D455770030 Shim (t:0.30mm)	Buy now
47	9321074MG500 O-ring (xea)	Buy now
48	9321069MG600 O-ring	Buy now
49	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
50	9310122M0000 Oil seal (22x36x6-663)	Buy now
51	663441510000 Cam, shift	Buy now
52	63D441440000 Rod, shift	Buy now
53	932100700300 O-ring (11m)	Buy now
54	934300800600 Circlip(2r6)	Buy now
55	63D456110000 Shaft, propeller	Buy now
56	902012242900 Washer, plate(663)	Buy now
57	63D456310100 Clutch, dog	Buy now
58	663456340000 Slide, shift	Buy now
59	9050116M0100 Spring compression	Buy now
60	63D456350000 Plunger, shift	Buy now

Lower Casing & Drive 1



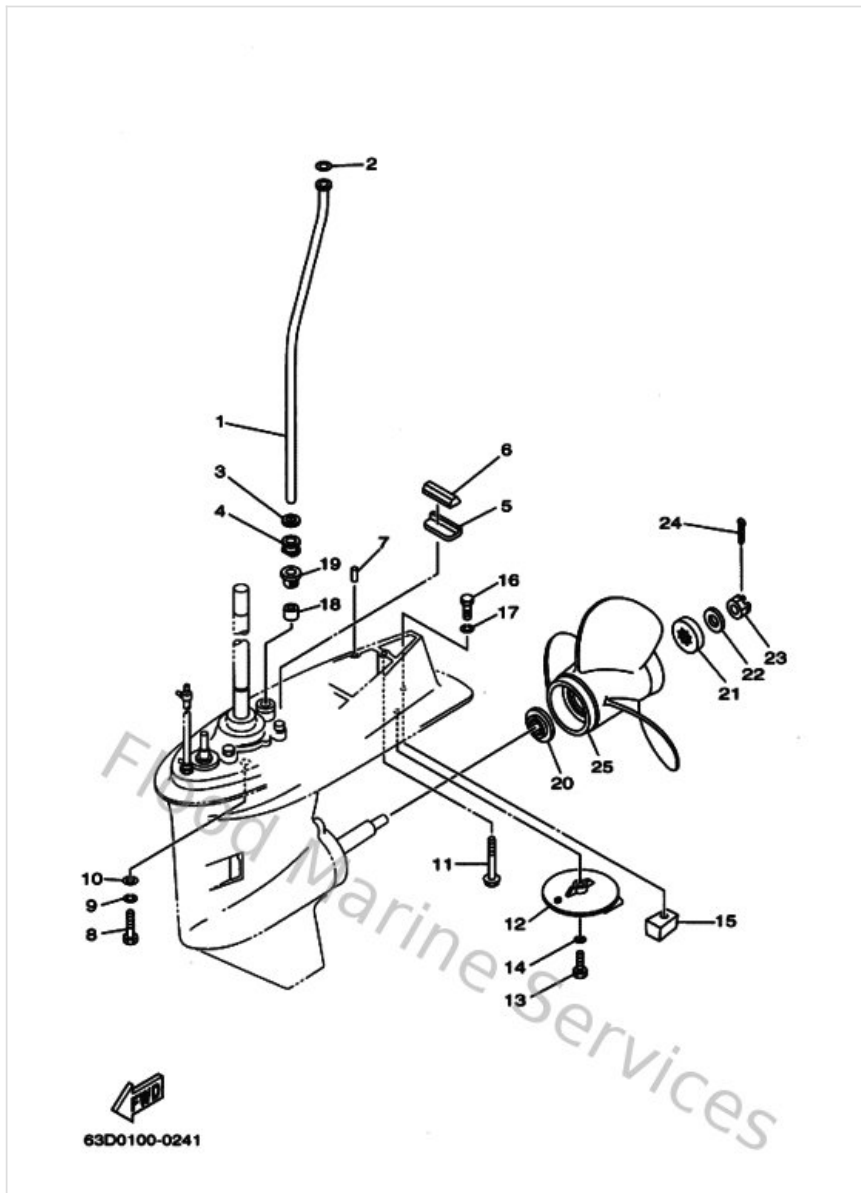
Ref	Part	
61	902500602300 Pin, strait (663)	Buy now
62	663456330000 Ring, cross pin	Buy now

Lower Casing & Drive 2



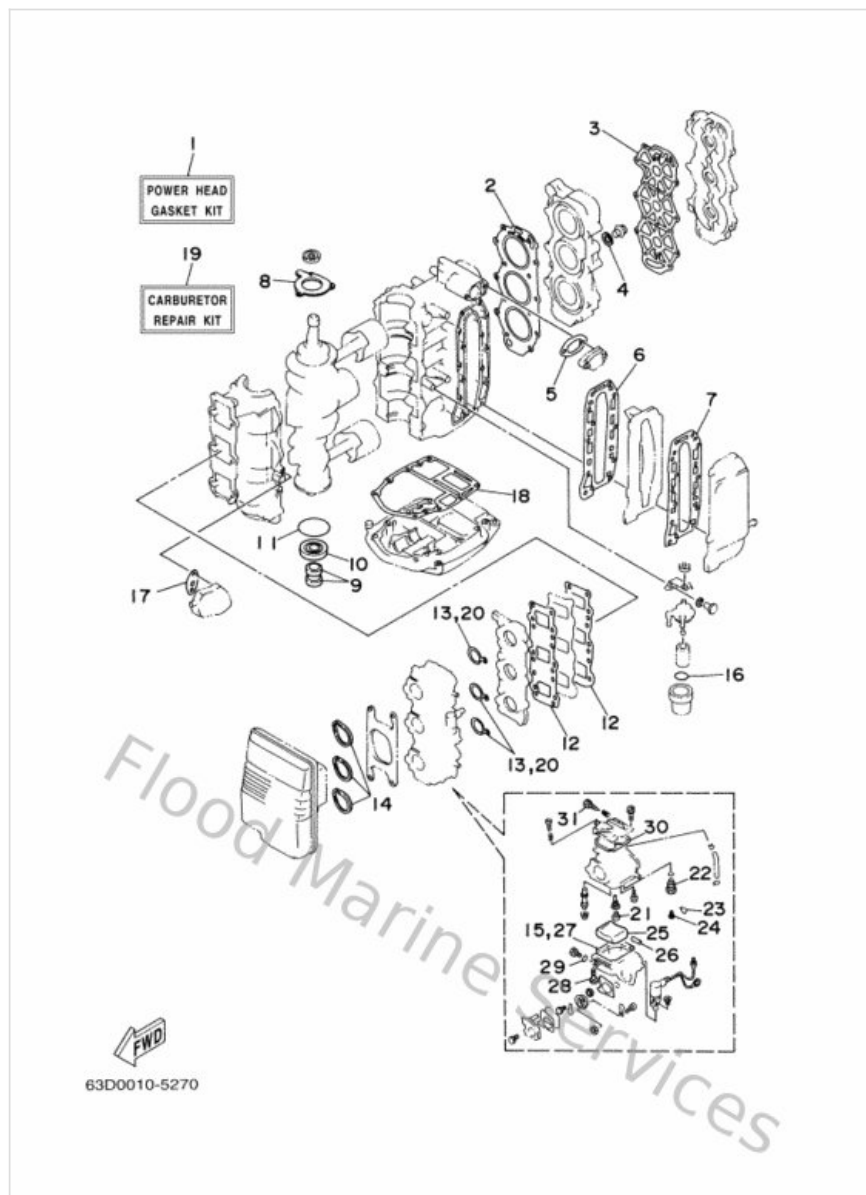
Ref	Part	
1	63D443611000 Tube, water	Buy now
2	902021206000 Washer, plate(663)	Buy now
3	904301207200 Gasket	Buy now
4	63D443670000 Damper, water seal	Buy now
5	663453760094 Guide, seal damper	Buy now
6	63D453750000 Damper, seal	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	970751004000 Bolt, hexagon deep recess	Buy now
9	929951010000 Ybs67-10 washer, spring	Buy now
10	929951060000 Washer, plate	Buy now
11	9011908M8400 Bolt, with washer	Buy now
12	664453710100 Tab-trim	Buy now
13	970950802500 Bolt (62g)	Buy now
14	929950810000 Ybs67-8 washer, spring	Buy now
15	67C452510000 Anode	Buy now

Lower Casing & Drive 2



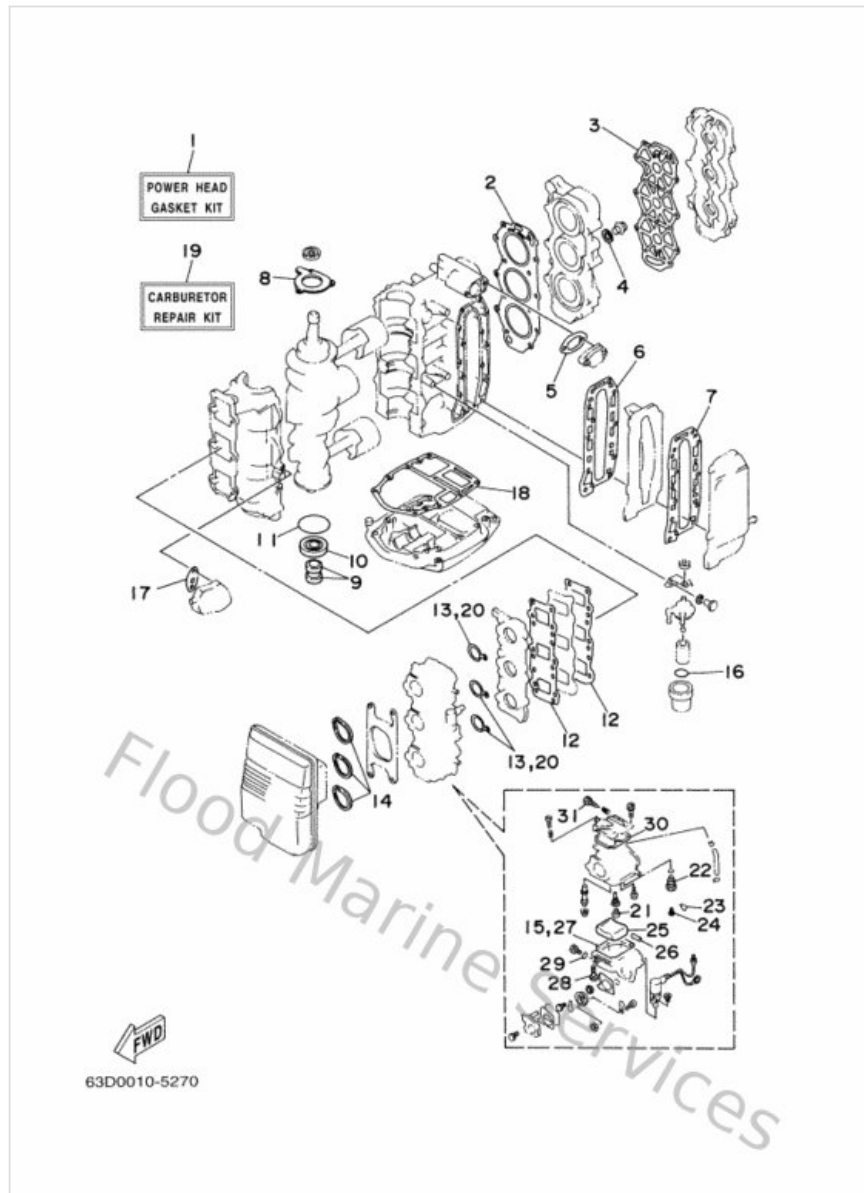
Ref	Part	
16	970700803500 Bolt(70w)	Buy now
18	663443660000 Damper, water seal 2	Buy now
19	63D443120000 Cover, water pump housing	Buy now
20	663459870200 Spacer	Buy now
21	670459970200 Spacer	Buy now
22	929901620000 958-58204-00 washer,plain	Buy now
23	901711601100 Nut, castle (663)	Buy now
24	914903002500 Pin cotter	Buy now
25	663459746000 Propeller (3x11-1/2"x13"-g)	Buy now

Repair Kit 1



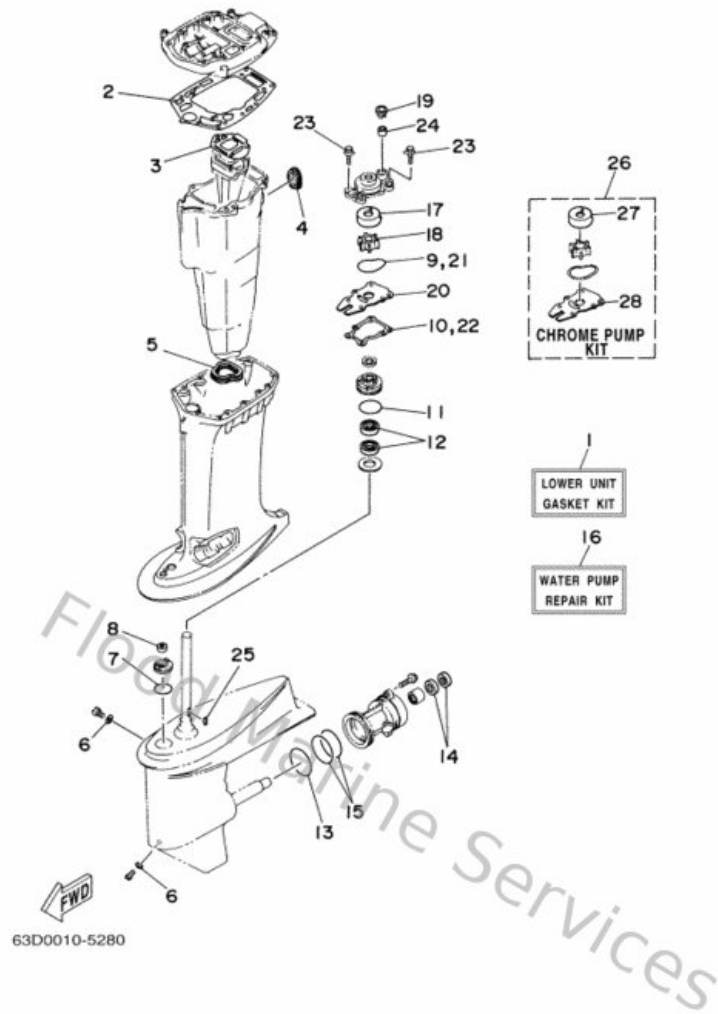
Ref	Part	
1	63DW00010000 Power head gasket kit	Buy now
2	63D11181A100 Gasket, cylinder head 1	Buy now
3	63D11193A000 Gasket, head cover 1	Buy now
4	904301411500 Gasket (663)	Buy now
5	61A12414A000 Gasket, cover	Buy now
6	6H441112A000 Gasket, exhaust inner cover	Buy now
7	6H441114A000 Gasket, exhaust outer cover	Buy now
8	6H415369A100 Gasket, oil seal housing	Buy now
9	9310116M3600 Oil seal(6a8)	Buy now
10	9310225M2800 Oil seal(6h4)	Buy now
11	9321058M2100 O-ring (683)	Buy now
12	6H413621A100 Gasket, valve seat	Buy now
13	6H4141980100 Gasket	Buy now
14	6H3144570100 Seal	Buy now
15	6H4149840000 Gasket, float chamber	Buy now

Repair Kit 1



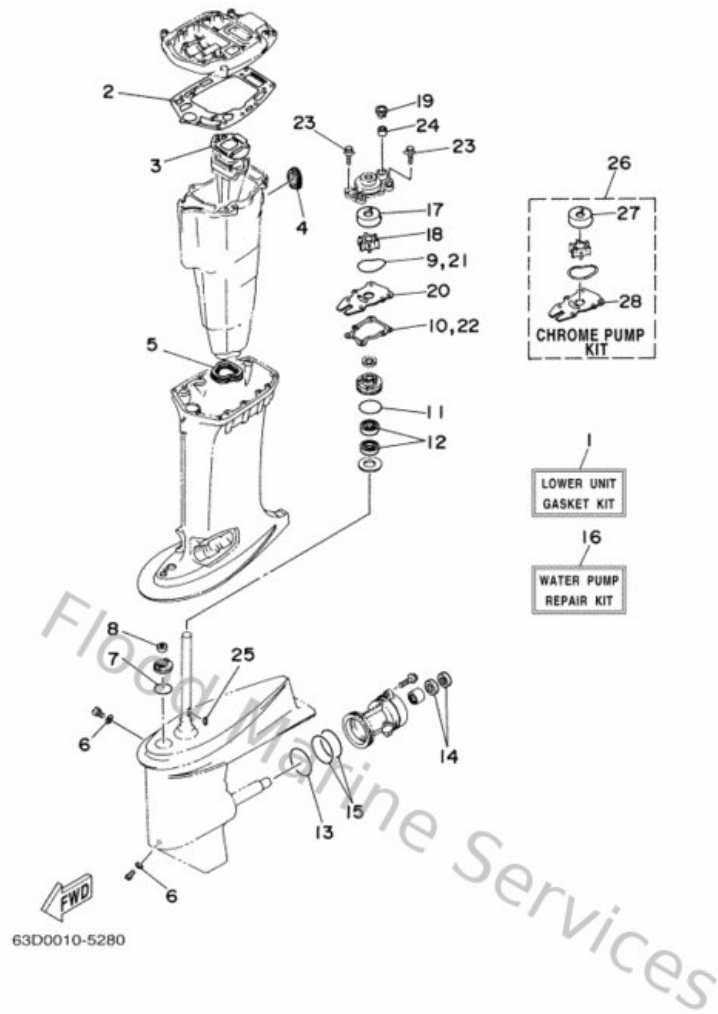
Ref	Part	
16	932103273800 O-ring(1wg)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	6H445113A000 Gasket, upper casing	Buy now
19	6H4W00930300 Carburetor repair kit	Buy now
21	676149660000 Rubber cap	Buy now
22	6H4145900000 Needle valve assembly	Buy now
23	663141590000 Clip	Buy now
24	676141860000 Pin, valve	Buy now
25	6H4149850100 Float	Buy now
26	6H4145480000 Pin, float arm	Buy now
28	979800411400 Screw, pan head(ga5)	Buy now
29	932100423000 O-ring (371)	Buy now
30	6H4141470000 O-ring	Buy now
31	692149230000 Screw, adjusting	Buy now

Repair Kit 2



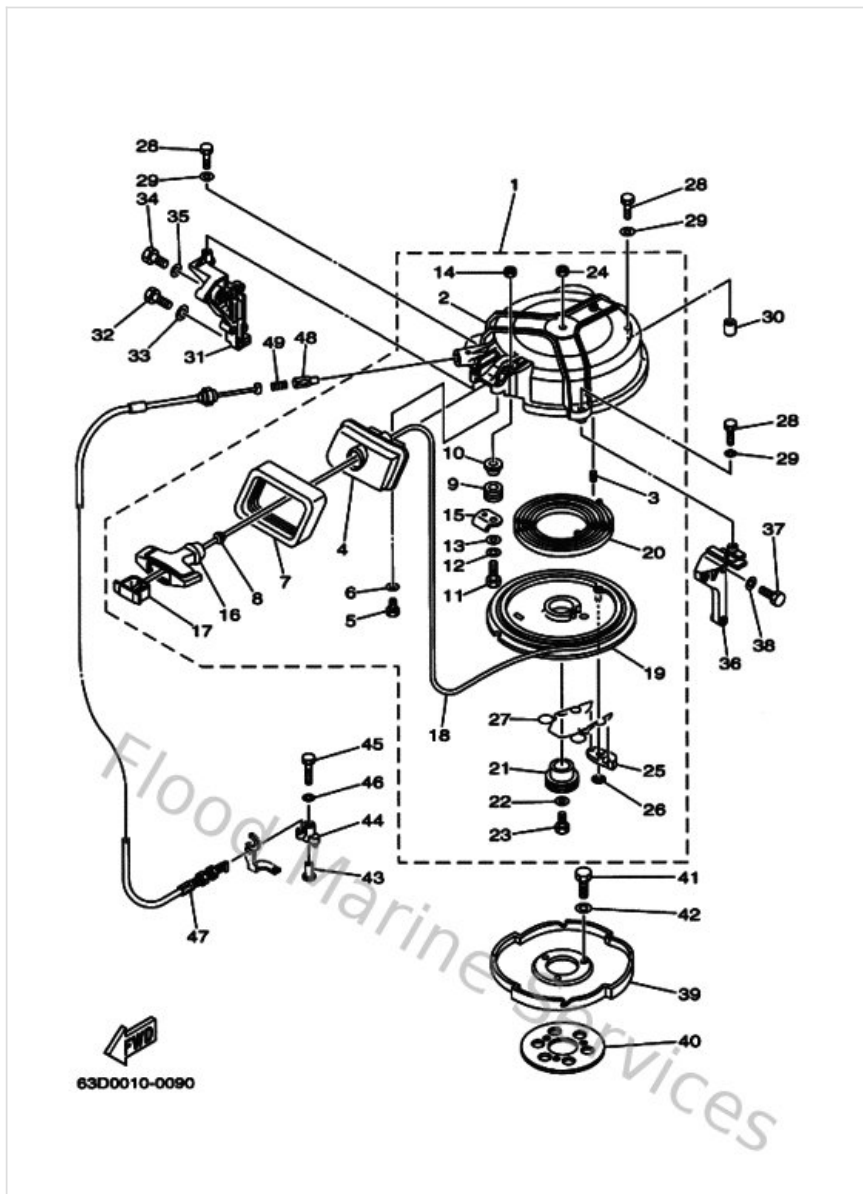
Ref	Part	
1	63DW00012000 Lower unit gasket kit	Buy now
2	63D45114A000 Gasket, upper casing	Buy now
3	6H441134A000 Gasket, exhaust manifold	Buy now
4	6H3451270000 Seal 1	Buy now
5	63D451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	9321033MG400 O-ring	Buy now
8	931060901400 Oil seal	Buy now
9	9321059MG700 O-ring	Buy now
10	63D443160000 Gasket, water pump	Buy now
11	9321048MG800 O-ring	Buy now
12	9310125M5700 Oil seal	Buy now
13	9321069MG600 O-ring	Buy now
14	931012206700 Oil seal (22x36x6-663)	Buy now
15	9321074MG500 O-ring (xea)	Buy now

Repair Kit 2



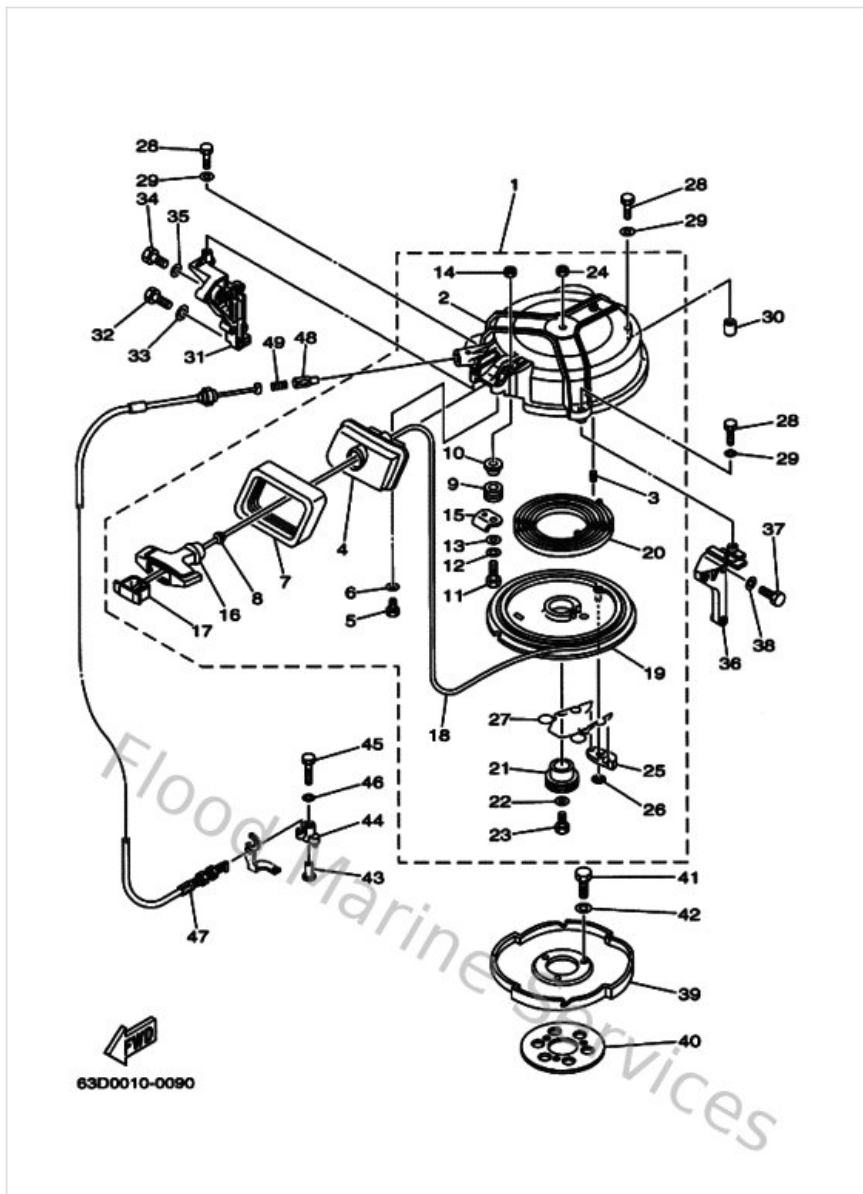
Ref	Part	
16	63DW00780100 Water pump repair kit	Buy now
17	63D443220000 Insert, cartridge	Buy now
18	6H3443520000 Impellar	Buy now
19	63D443120000 Cover, water pump housing	Buy now
20	63D443230000 Outer plate, cartridge	Buy now
23	9011908M1500 Bolt, with washer(62w)	Buy now
24	663443660000 Damper, water seal 2	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	63DW00780A00 Chrome pump kit	Buy now
27	63D443224000 Insert, cartridge	Buy now
28	63D443234000 Outer plate, cartridge	Buy now

Starter



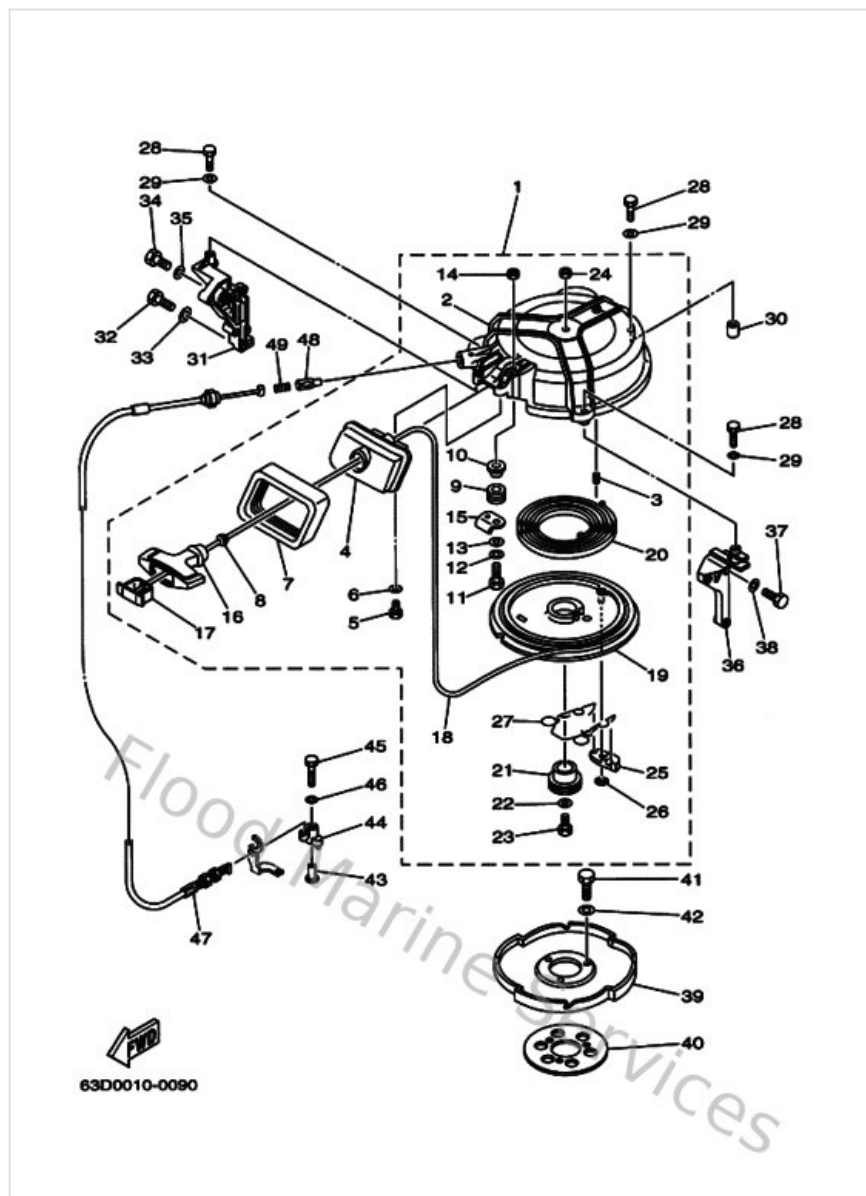
Ref	Part	
1	6H415710044D Starter assembly	Buy now
2	6H4157110294 Case, starter	Buy now
3	916904001800 Pin spring(664)	Buy now
4	6H415758014D Guide rope	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6H4157620000 Seal, rubber 2	Buy now
8	6A0157890000 Damper	Buy now
9	6F5157520000 Roller, wire	Buy now
10	9038706M6900 Collar (688)	Buy now
11	970950603000 Bolt(jf7)	Buy now
12	929950610000 Washer(6a1)	Buy now
14	953800660000 Nut(661)	Buy now
15	6H4157870100 Stay	Buy now
16	689157550100 Handle, starter	Buy now

Starter



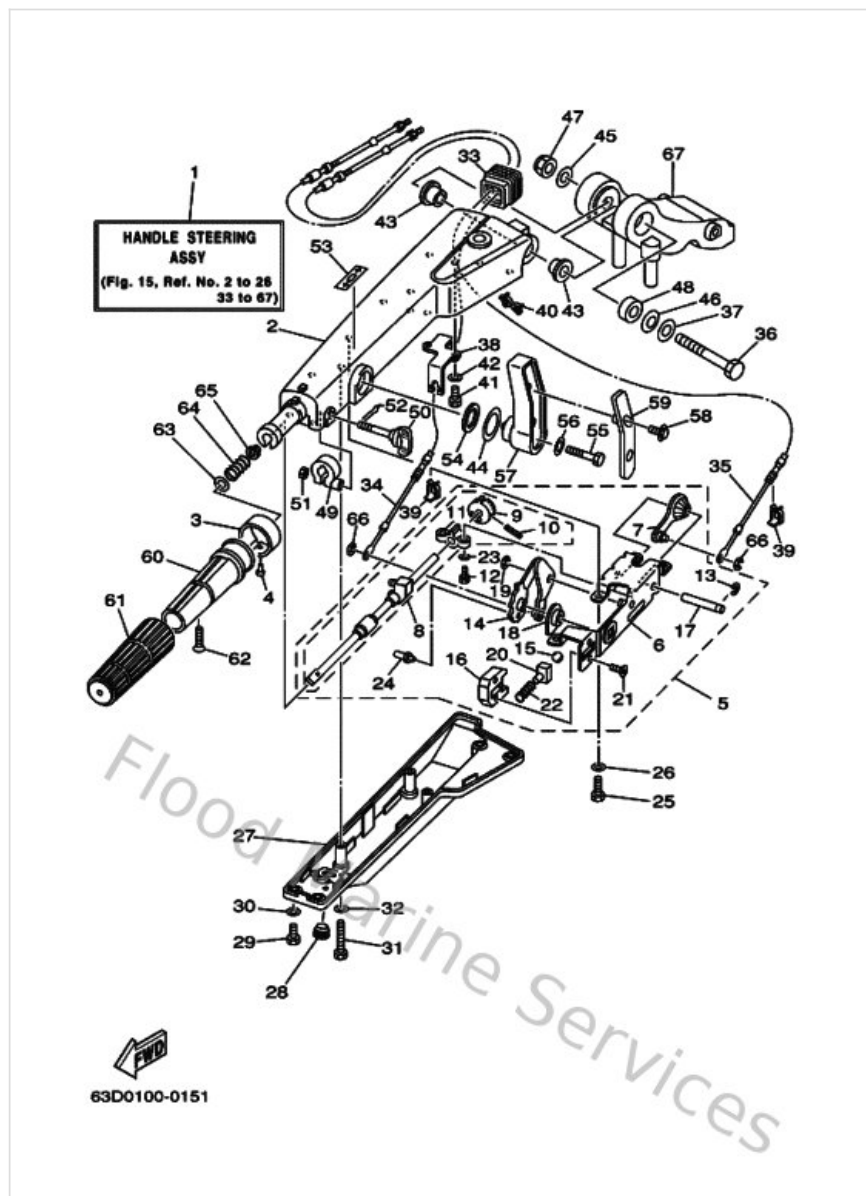
Ref	Part	
17	6F5157790200 Cover	Buy now
18	9058050M0100 Wire, starter (braided) (d:5mm)	Buy now
19	6H4157140000 Drum, sheave	Buy now
20	905100800200 Spring spiral 656157130000	Buy now
21	6H4157170100 Shaft, starter	Buy now
22	902010602000 Washer, plate	Buy now
23	970950602000 Bolt(7u8)	Buy now
25	676157410300 Pawl, drive	Buy now
26	9343006M0200 Circlip (689)	Buy now
27	6H4157050000 Spring drive pawl assembly	Buy now
28	970800603500 Bolt(j52)	Buy now
29	929950660000 Washer, plain (646)	Buy now
30	995301001400 Pin, dowel	Buy now
31	63D157710094 Stay 1	Buy now
32	970130802500 Bolt (682)	Buy now

Starter



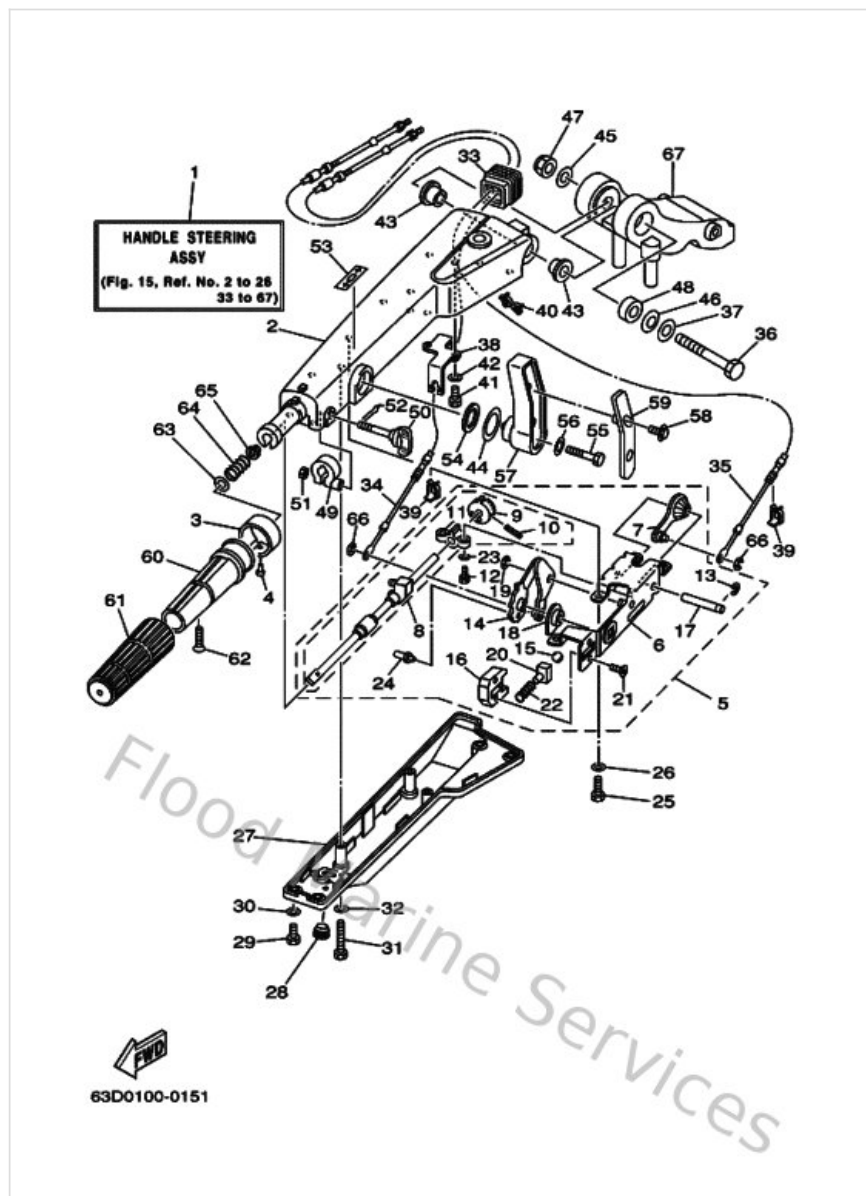
Ref	Part	
33	929030860000 Washer, plain (663)	Buy now
34	970130602000 Bolt(62y)	Buy now
35	929030660000 Washer, plain (646)	Buy now
36	6H4157720294 Stay 2	Buy now
37	970130602500 Bolt(62y)	Buy now
39	6H4157230194 Pulley, starter	Buy now
40	6J881365A000 Gasket, hole cover	Buy now
41	970130802000 Bolt(6td)	Buy now
42	929901010000 Ybs67-10 washer, spring	Buy now
43	9038706M6600 Collar (6h4)	Buy now
44	63D157460000 Arm	Buy now
45	970950604000 Bolt (682)	Buy now
47	63D157700000 Cable comp., starter stop	Buy now
48	656157480000 Plunger, starter stop	Buy now
49	905011022700 Spring, compreshion(656)	Buy now

Steering



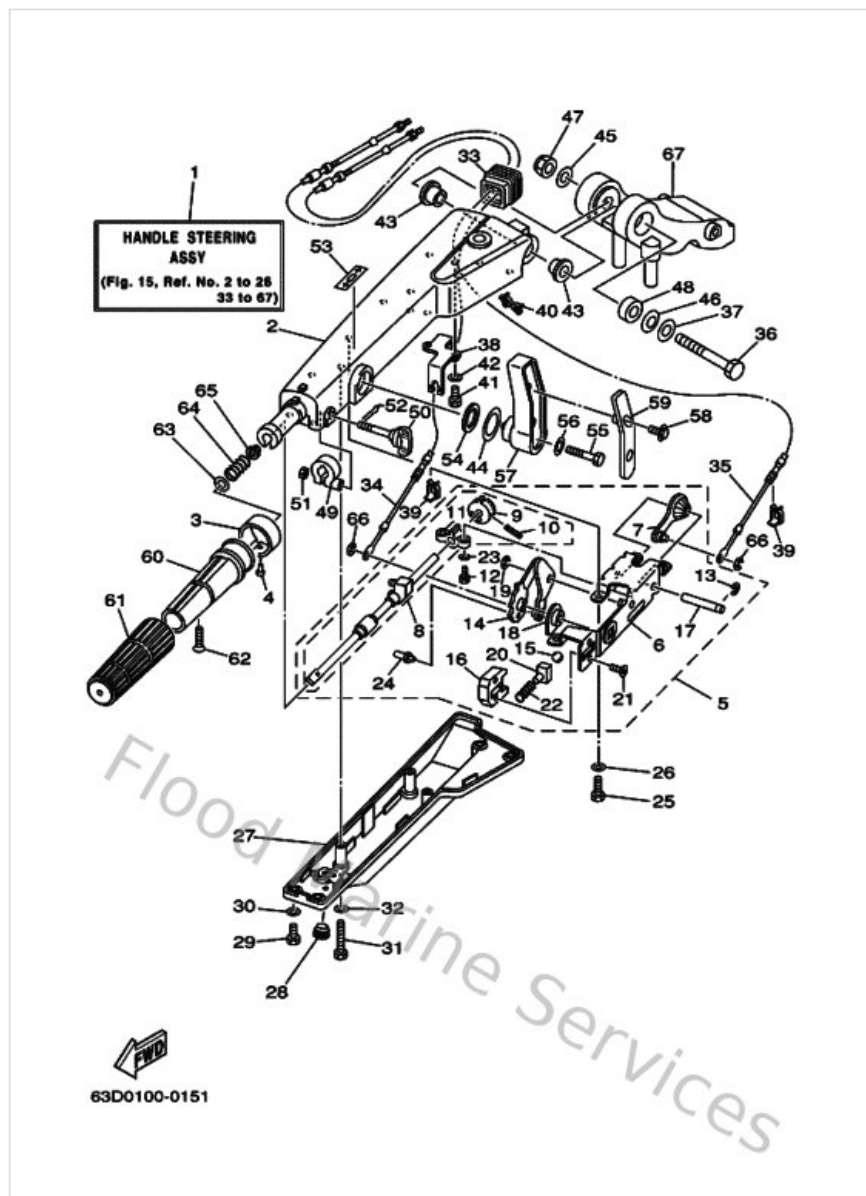
Ref	Part	
1	63DW0084004D Handle Steering assembly	Buy now
2	63D42111014D Handle, Steering	Buy now
3	6K5421370000 Indicator, throttle	Buy now
4	9026902M0900 Rivet(6I5)	Buy now
5	63D441000100 Shift Link assembly	Buy now
6	63D441040000 Plate Comp	Buy now
7	63D482610000 Arm, Throttle	Buy now
8	63D421150000 Shaft, Steering Handle	Buy now
9	650421520094 Gear	Buy now
10	916903002500 Pin, spring	Buy now
11	63D421590000 Stay	Buy now
12	985800601600 Screw pan head	Buy now
13	934300800600 Circlip(2r6)	Buy now
14	63D441130100 Cam Plate Handle	Buy now
15	63D482360000 Roller, detent	Buy now

Steering



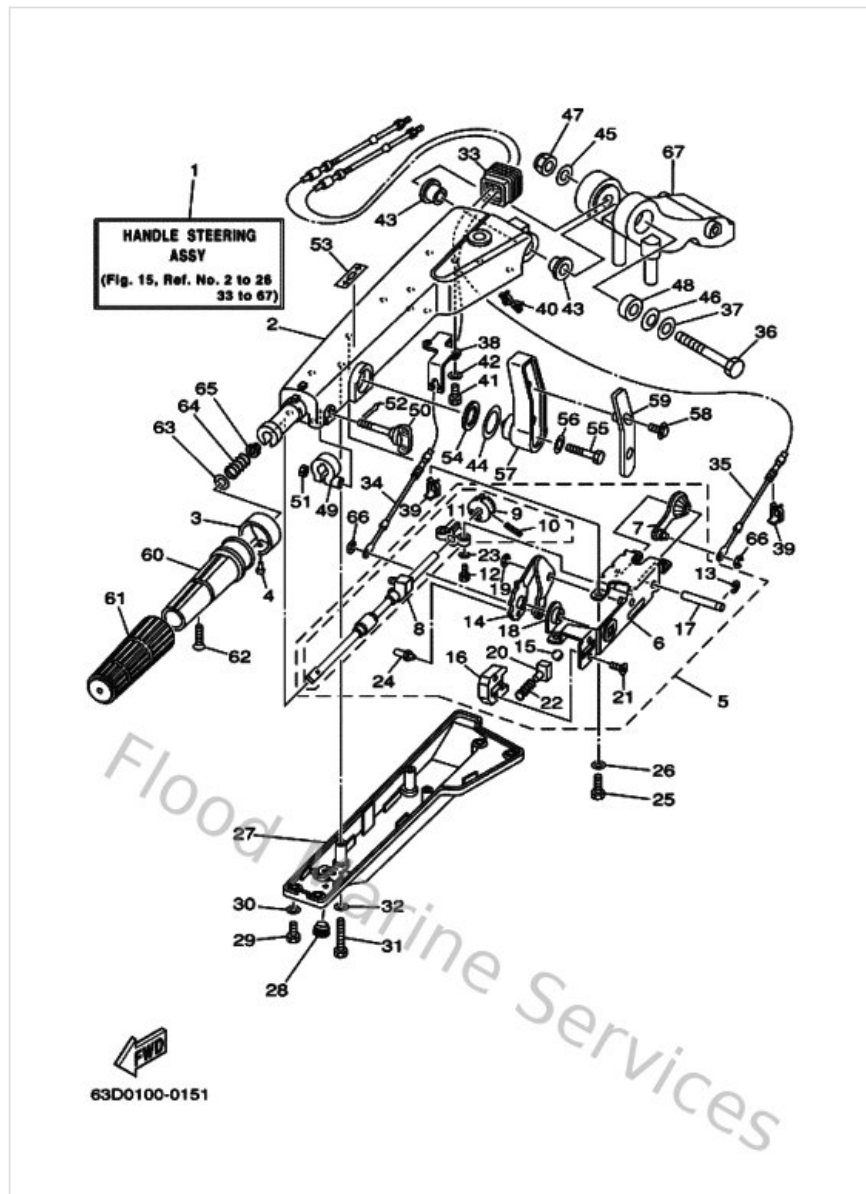
Ref	Part	
16	63D481190000 Cover	Buy now
17	63D421530000 Shaft Throttle Control	Buy now
18	63D441320000 Bushing	Buy now
19	63D481180000 Clip, Shift Lever	Buy now
20	63D482370000 Adapter	Buy now
21	987850501400 Screw 3	Buy now
22	63D482380000 Spring, detent	Buy now
23	63D421810000 Washer	Buy now
24	63D441140100 Stopper	Buy now
25	970950601600 Bolt, hexagon deep recess	Buy now
26	929950660000 Washer, plain (646)	Buy now
27	63D421310000 Cover, handle steering	Buy now
28	9048014M1400 Grommet (6e0)	Buy now
29	901570600900 Screw, pan head(6b0)	Buy now
31	978850604000 Screw pan head	Buy now

Steering



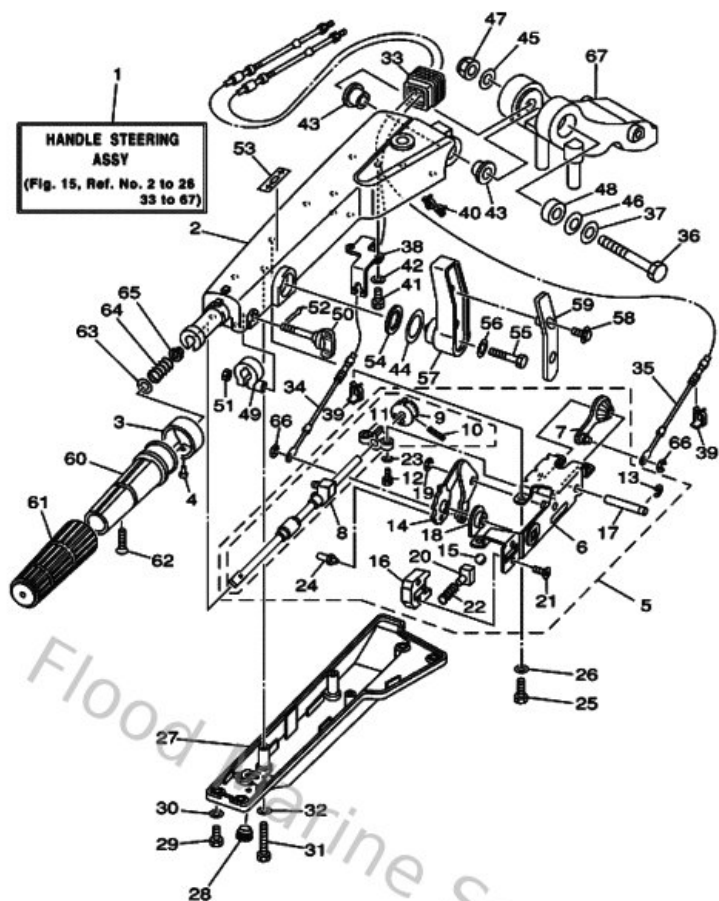
Ref	Part	
33	63D427250000 Grommet	Buy now
34	63D483210200 Cable	Buy now
35	63D263010100 Throttle cable assembly	Buy now
36	9010112M0900 Bolt	Buy now
37	929901220000 Ybs66-12 washer,plain	Buy now
38	63D485310000 Bracket Remote Control 1	Buy now
39	63D485380000 Clamp, cable 1	Buy now
40	9046409M4200 Clamp(6b0)	Buy now
42	929900660000 Washer, plain (646)	Buy now
43	9038612M9300 Bush(6b0)	Buy now
44	9038629M9500 Bush(6B0)	Buy now
45	929901260000 Washer, plate(663)	Buy now
46	9020612M2200 Washer, wave(6b0)	Buy now
47	9018512M1200 Nut, self-locking(6e5)	Buy now
48	9038712M0200 Collar(6b0)	Buy now

Steering



Ref	Part	
49	63D421260000 Friction, steering handle grip	Buy now
50	63D481540000 Knob, Throttle	Buy now
51	953800660000 Nut(661)	Buy now
52	914902001000 Pin, cotter	Buy now
53	6G8441910000 Indicator, shift	Buy now
54	9020224M5300 Washer Plate(6B0)	Buy now
55	970950804000 Bolt, hexagon	Buy now
56	929950860000 Washer, plain (663)	Buy now
57	63D441590100 Handle Gear Shift	Buy now
58	9015906M1800 Screw, with washer(6b0)	Buy now
59	63D441730000 Lever, Shift Control	Buy now
60	664421190000 Grip, steering handle	Buy now
61	6G1421770000 Rubber, handle	Buy now
62	901520501100 Screw, countersunk	Buy now
63	929031060000 Washer, plate	Buy now

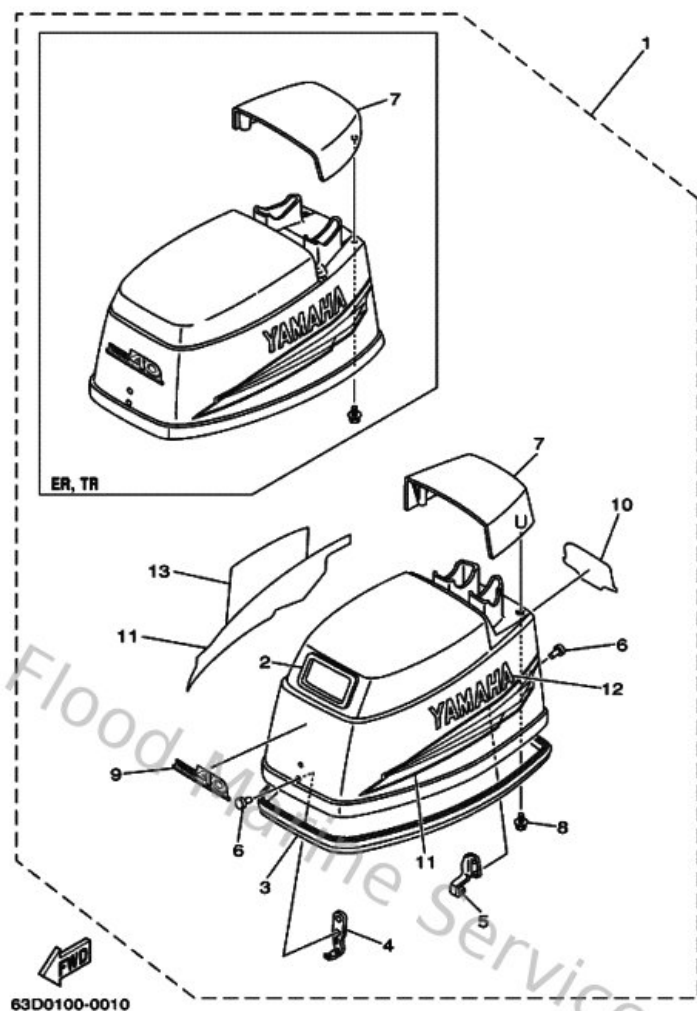
Steering



63D0100-0151

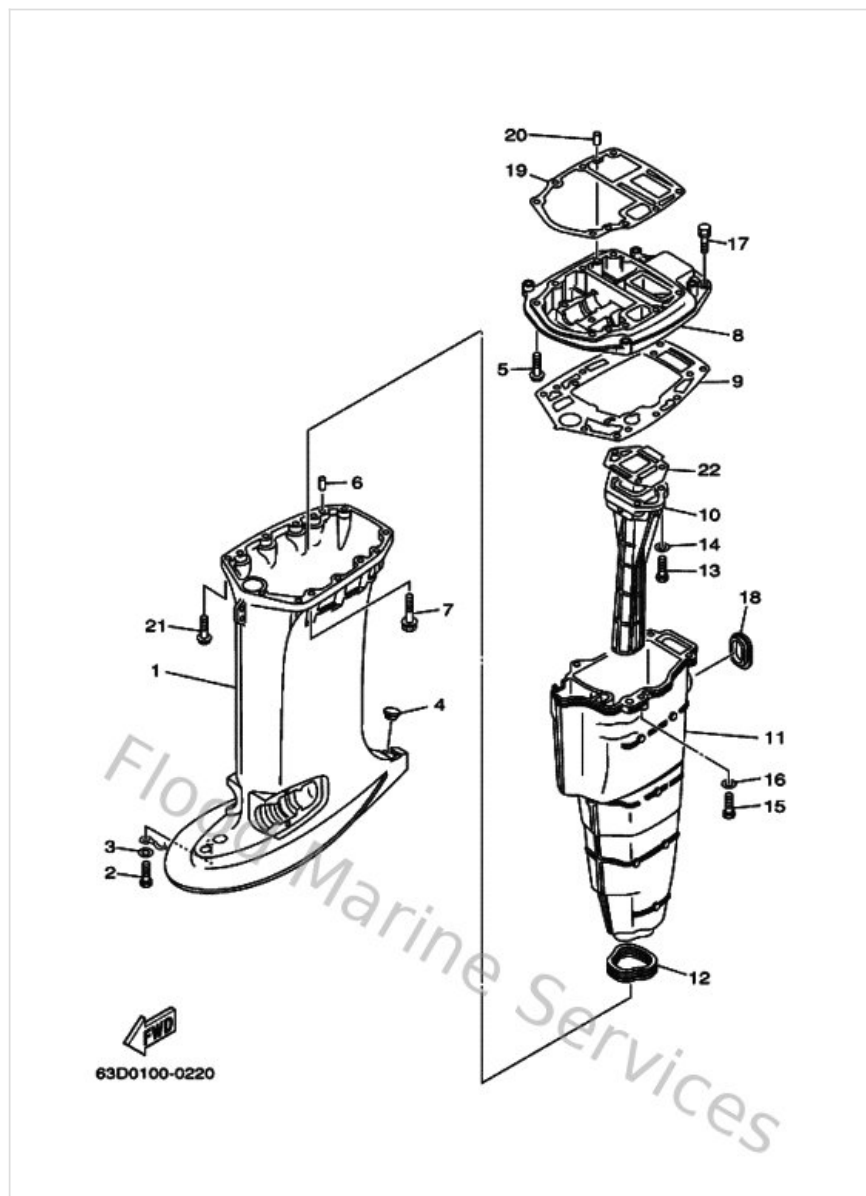
Ref	Part	
64	905012321500 Spring (655)	Buy now
65	903860803200 Bushing (650)	Buy now
66	9343004M0300 Circlip (eu0)	Buy now
67	63D42121004D Bracket	Buy now

Top Cowling



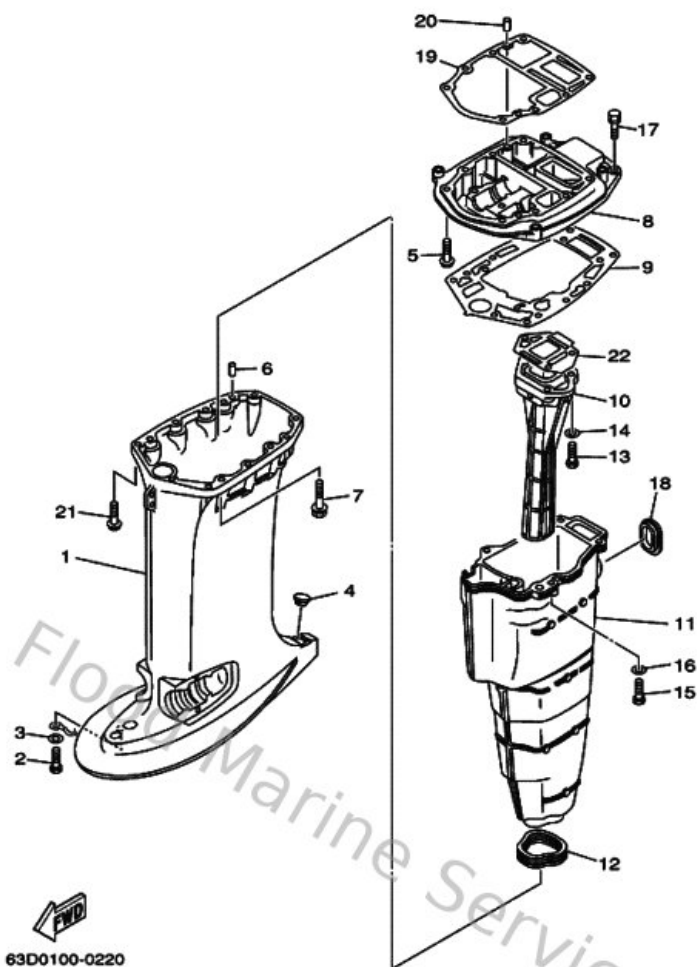
Ref	Part	
1	63D42610104D Top Cowling assembly	Buy now
2	6H4157610000 Seal 1	Buy now
3	6H4426150000 Seal	Buy now
4	6H4426510000 Hook 1	Buy now
5	6H4426520000 Hook 2	Buy now
6	9026604M0100 Rivet (689)	Buy now
7	6H442613014D Molding, air duct	Buy now
8	9011906M4100 Bolt, with washer(6r6)	Buy now
9	63D426771100 Graphic, front	Buy now
10	63D426781100 Graphic, rear	Buy now
11	63DW00701000 Graphic set	Buy now
12	63D426811000 Mark, cowling	Buy now
13	63D426821000 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	63D45111114D Casing, upper	Buy now
2	970950601200 Bolt(gh1)	Buy now
3	929950610000 Washer(6a1)	Buy now
4	63D451550000 Cap	Buy now
5	975750844500 Bolt, hexagon w/w deep recess	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	9011908M8200 Bolt, with washer(697)	Buy now
8	63D41137015B Guide, exhaust	Buy now
9	63D45114A000 Gasket, upper casing	Buy now
10	6H441131015B Manifold, exhaust	Buy now
11	63D14711115B Muffler	Buy now
12	63D451230000 Gasket, muffler	Buy now
13	970750803000 Bolt, hexagon (fj1)	Buy now
14	929950860000 Washer, plain (663)	Buy now
17	970800803000 Bolt, hexagon (fj1)	Buy now

Upper Casing



Ref	Part	
18	6H3451270000 Seal 1	Buy now
19	6H445113A000 Gasket, upper casing	Buy now
22	6H441134A000 Gasket, exhaust manifold	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.