



Yamaha 40XMH 2003

Parts Manual

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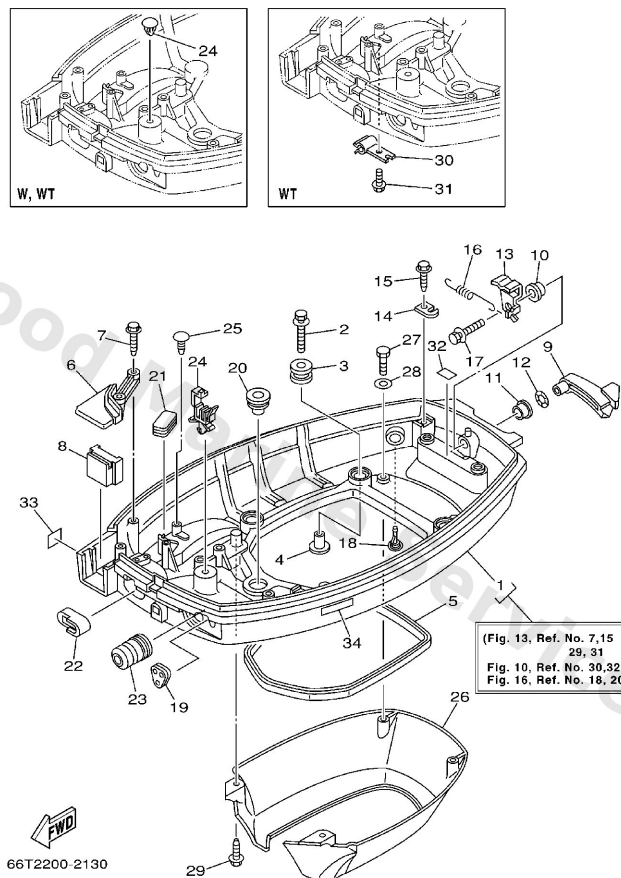
Authorised Yamaha Dealers



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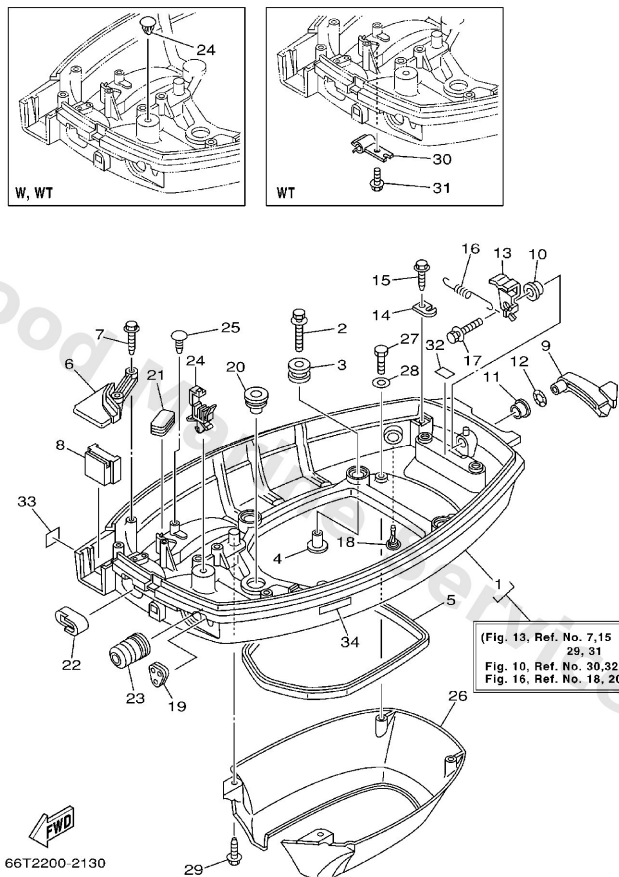
Bottom Cowling



D1

Ref	Part	
1	66T-42710-01-4D Bottom cowling assembly	Buy now
2	90119-06M61 Bolt, with washer	Buy now
3	90480-09M21 Grommet (6e9)	Buy now
4	90387-06035 Collar (6e9)	Buy now
5	66T-42716-00 Rubber, seal 1	Buy now
6	66T-42738-00-5B Plate, fitting	Buy now
7	90109-06M81 Bolt	Buy now
8	66T-42725-00 Grommet	Buy now
8	66T-42725-10 Grommet	Buy now
8	66T-42725-20 Grommet	Buy now
9	66T-42815-01-4D Lever, clamp	Buy now
10	90386-12M37 Bushing (6f5)	Buy now
11	90386-12MA2 Bush	Buy now
12	90206-12052 Washer, wave (666)	Buy now
13	66T-42816-00 Lever, clamp	Buy now

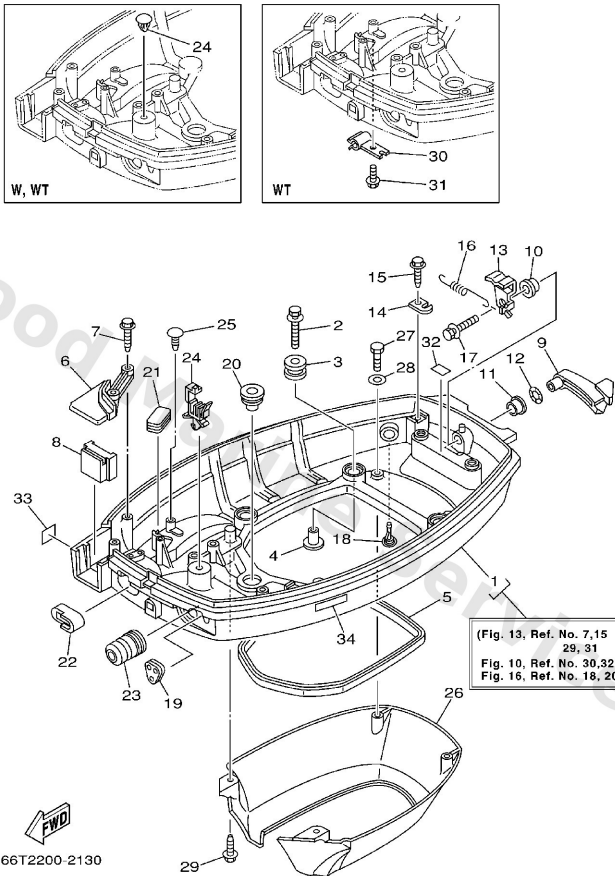
Bottom Cowling



D1

Ref	Part	
14	66T-43144-00 Hook, spring	Buy now
15	90109-06M86 Bolt	Buy now
16	90506-16M34 Spring, tension(64d)	Buy now
17	90119-06M73 Bolt(gh1)	Buy now
18	6E5-44391-00 Nipple, hose	Buy now
19	65W-26326-00 Grommet	Buy now
19	65W-26326-10 Grommet	Buy now
20	676-42727-00 Grommet 4	Buy now
21	6H1-42726-10 Grommet	Buy now
21	6H4-42726-00 Grommet	Buy now
22	66T-24329-00 Seal	Buy now
23	65W-42726-00 Grommet	Buy now
23	65W-42726-10 Grommet	Buy now
24	90338-07M00 Plug(6j8)	Buy now
24	90465-25M57 Clamp(63v)	Buy now

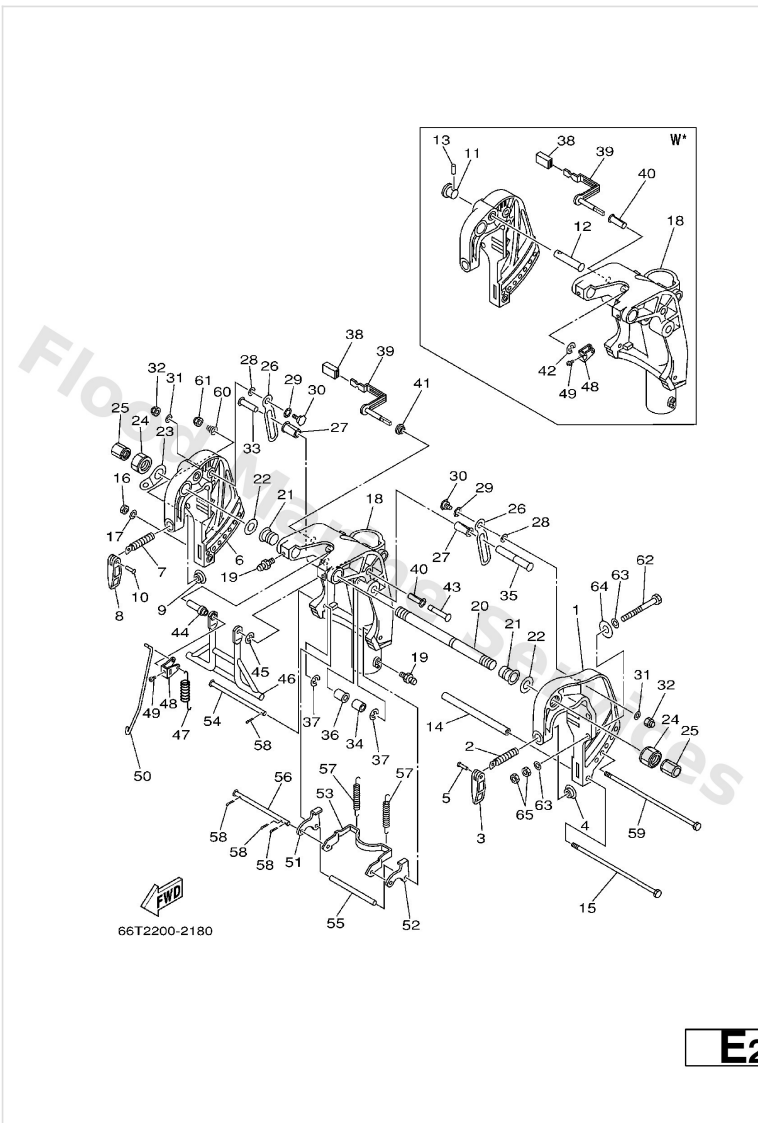
Bottom Cowling



D1

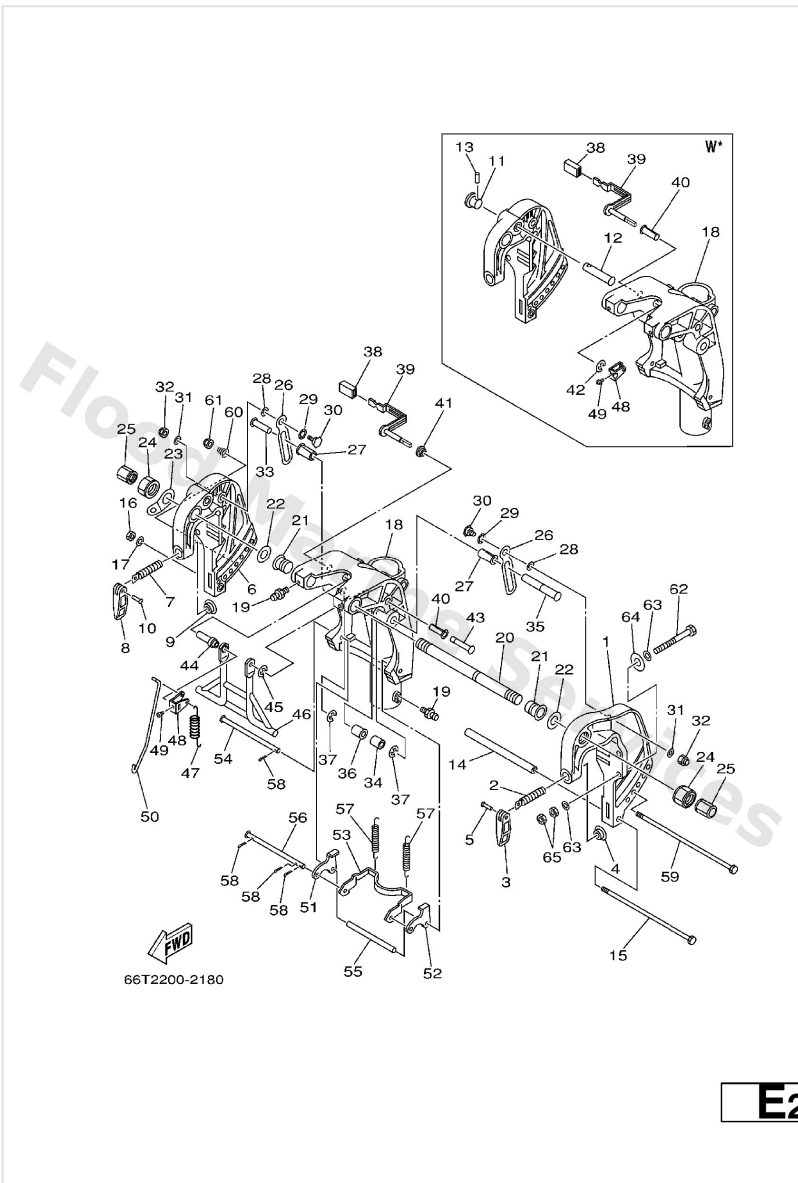
Ref	Part	
25	90338-05M03 Plug (6h1)	Buy now
26	66T-42741-00 Apron	Buy now
27	97095-06016 Bolt, hexagon deep recess	Buy now
28	92995-06600 Washer, plain (646)	Buy now
29	90109-06M80 Bolt	Buy now
30	90464-09M49 Clamp	Buy now
32	664-42791-00 Mark 1	Buy now
32	664-42791-10 Mark 1 FOR CARIB,CHINA	Buy now
33	6A1-28176-00 Label Caution FOR CARIB	Buy now
34	6E3-8257H-00 Plate Mark FOR CARIB	Buy now

Bracket 1



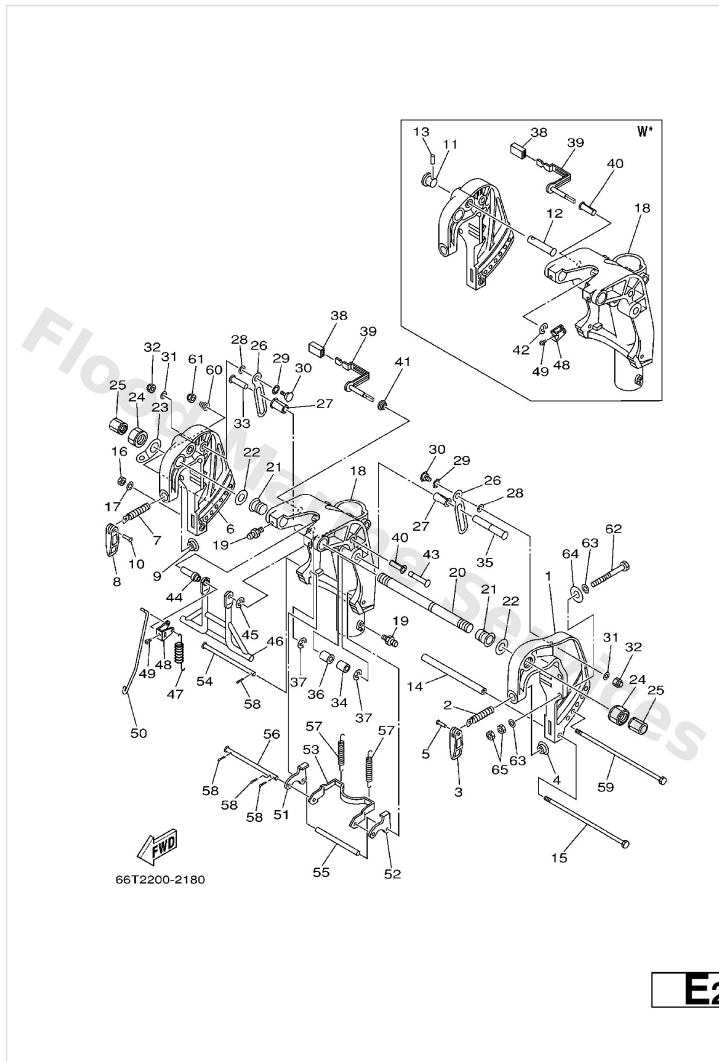
Ref	Part	
2	90149-14M12 Screw(6h4)	Buy now
4	648-43114-01 Pad, transom clamp	Buy now
5	90243-04007 Pin (663)	Buy now
11	65W-43192-00 Knob, stopper W*	Buy now
12	65W-43191-00 Shaft, stopper W*	Buy now
13	91690-30018 926-51502-00 pin, spring (700) W*	Buy now
14	90387-08M29 Collar	Buy now
15	90101-08M76 Bolt	Buy now
16	95380-08600 Nut (661)	Buy now
17	92990-08100 Ybs67-8 washer, spring	Buy now
19	93700-06M03 Nipple, grease(6a1) WITH STEERING	Buy now
20	63D-43131-01 Bolt, clamp bracket	Buy now
21	90386-22M15 Bushing (688)	Buy now
22	90201-22M03 Washer, plate(64j)	Buy now
23	6J8-43113-01 Plate, clamp bracket	Buy now

Bracket 1



Ref	Part	
24	90185-22043 Nut, self-locking	Buy now
25	6G5-43145-01 Cap, clamp bracket	Buy now
26	66T-43627-00 Stopper	Buy now
27	90386-12M98 Bush	Buy now
28	90202-12031 Washer, plate 6484412600	Buy now
29	90206-12M00 Washer, wave (676)	Buy now
30	90109-08M90 Bolt	Buy now
31	90201-08M07 Washer, plate	Buy now
32	90185-08057 Nut, nylon (6j8)	Buy now
33	90249-12M34 Pin D*	Buy now
34	90387-12M04 Collar D*	Buy now
35	90249-12M39 Pin D*	Buy now
36	90386-12MA0 Bush, solid D*	Buy now
37	93430-10M00 Circlip	Buy now
38	682-43318-01 Cover	Buy now

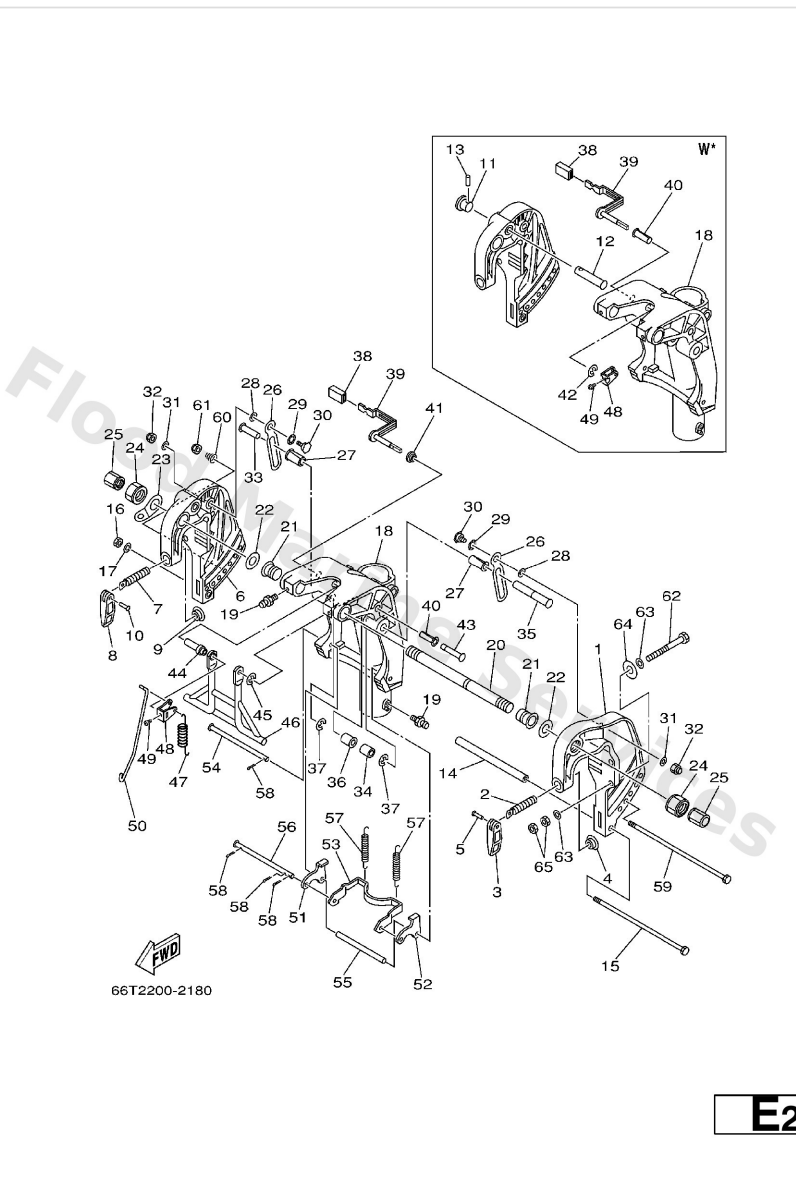
Bracket 1



E2

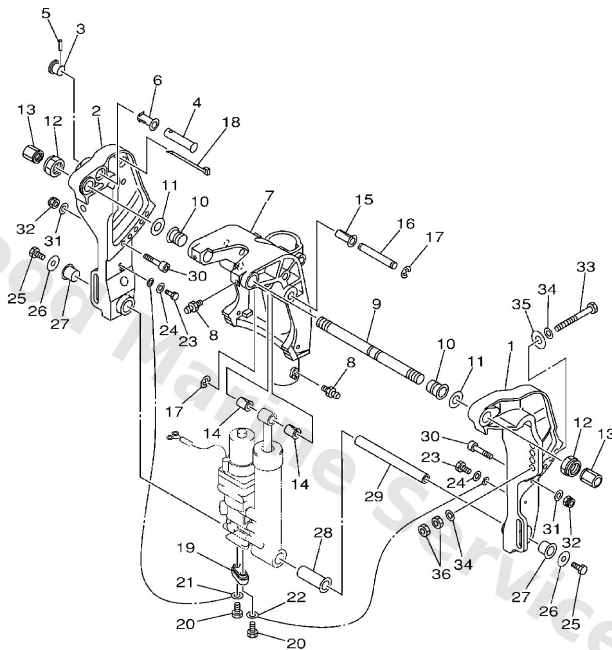
Ref	Part	
39	65W-43630-02 Tilt lever assembly W*	Buy now
39	65W-43630-11 Tilt lever assembly D*	Buy now
40	90386-10M99 Bush	Buy now
41	90386-07MA2 Bush D*	Buy now
42	99080-08600 Circlip W*	Buy now
43	90249-10M31 Pin D*	Buy now
44	90387-07M05 Collar D*	Buy now
46	66T-43350-02 Receiver assembly D*	Buy now
47	90506-20M37 Spring, tension D*	Buy now
48	66T-43631-01 Lever, tilt W*	Buy now
48	66T-43631-11 Lever, tilt D*	Buy now
49	90157-05014 Screw, pan head	Buy now
50	65W-43616-00 Rod, tilt lock	Buy now
51	65W-43614-01 Plate, tilt lock	Buy now
52	65W-43615-01 Plate, tilt lock	Buy now

Bracket 1



Ref	Part	
53	65W-43613-00 Arm, tilt lock	Buy now
54	90249-07M32 Pin	Buy now
55	90387-07M29 Collar	Buy now
56	90249-07M33 Pin	Buy now
57	90506-30M00 Spring, tension (676)	Buy now
58	91490-20012 Pin, cotter (648)	Buy now
59	90101-08M28 Bolt	Buy now
60	90502-10M06 Spring, conical(6g1)	Buy now
62	90101-10M58 Bolt	Buy now
63	92995-10600 Washer, plate	Buy now
64	90201-12426 Washe, plate(663)	Buy now
65	95380-10600 Nut(624)	Buy now

Bracket 2

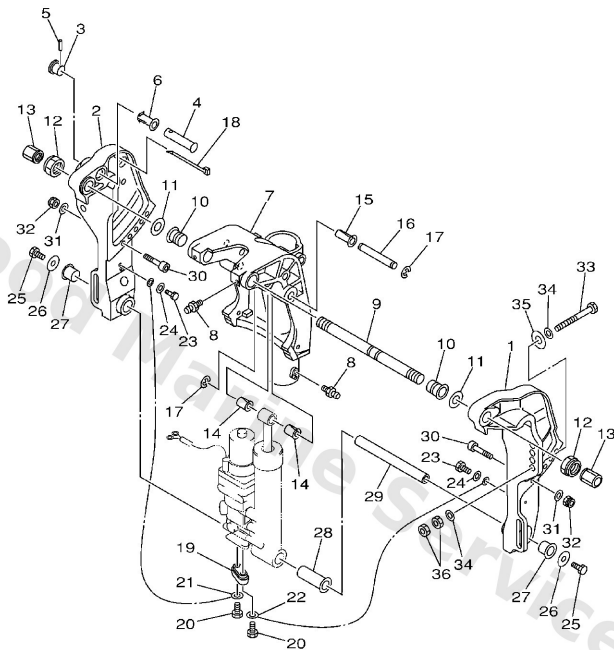



65W0010-1230

E5

Ref	Part	
3	65W-43192-00 Knob, stopper	Buy now
4	65W-43191-00 Shaft, stopper	Buy now
5	91690-30018 926-51502-00 pin, spring (700)	Buy now
6	90386-14MA1 Bush	Buy now
8	93700-06M03 Nipple, grease(6a1)	Buy now
9	63D-43131-01 Bolt, clamp bracket	Buy now
10	90386-22M15 Bushing (688)	Buy now
11	90201-22M03 Washer, plate(64j)	Buy now
12	90185-22M11 Nut, self-locking	Buy now
13	6G5-43145-01 Cap, clamp bracket	Buy now
14	90386-12MA0 Bush, solid	Buy now
15	90386-12M98 Bush	Buy now
16	90249-12M38 Pin	Buy now
17	93430-10M00 Circlip	Buy now
18	90465-13M11 Clamp (6e5)	Buy now

Bracket 2

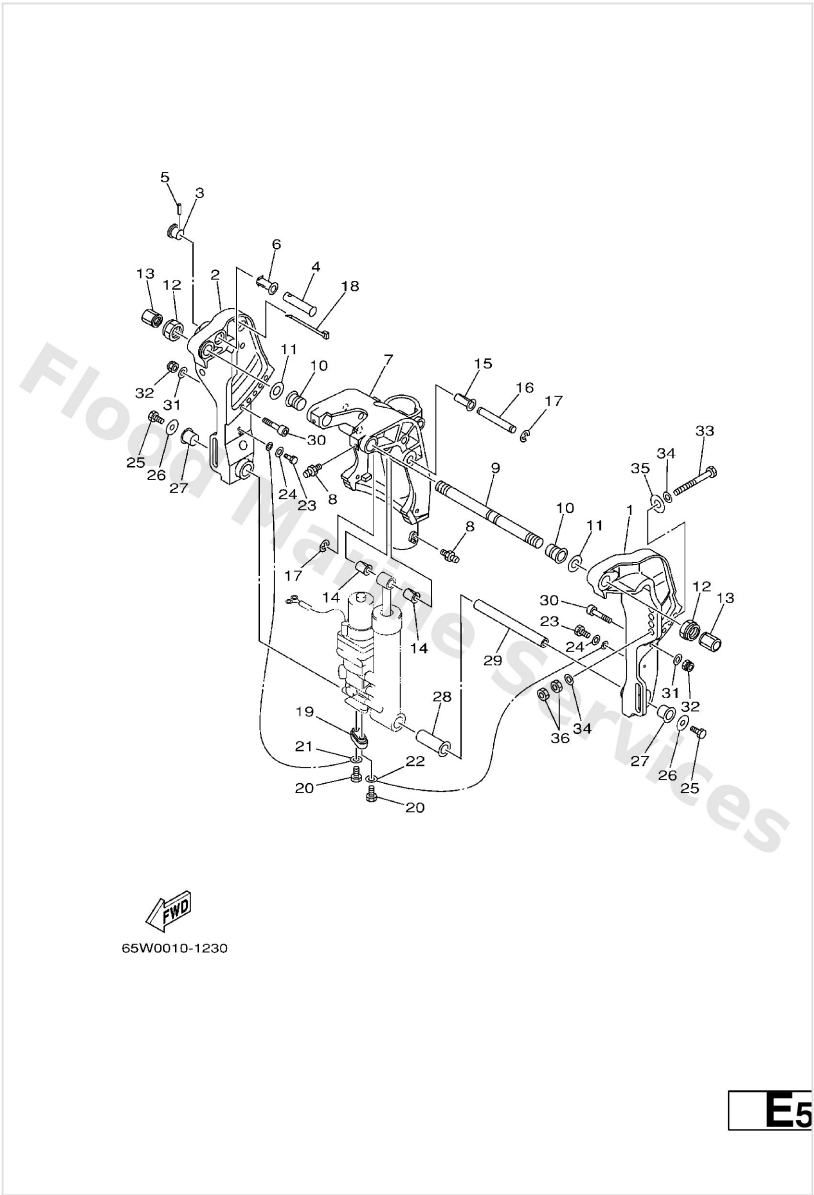


65W0010-1230

E5

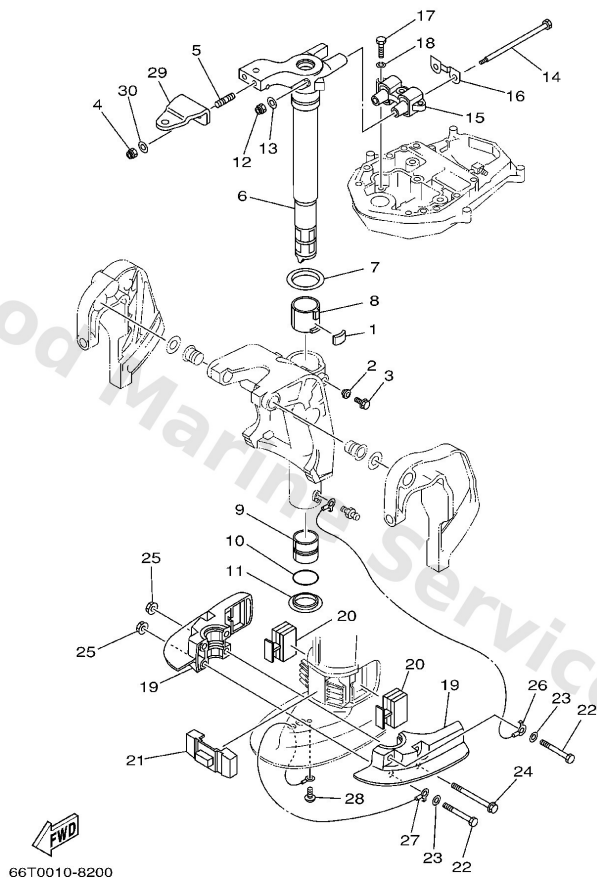
Ref	Part	
19	65W-45251-00 Anode	Buy now
20	90101-06020 Bolt	Buy now
21	6H1-82148-00 Wire, lead	Buy now
22	6U0-82127-00 Wire, lead 5	Buy now
23	97095-06014 Bolt(gj3)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	97080-08016 Bolt	Buy now
26	90201-08M00 Washer, plate(6e0)	Buy now
27	90386-18M44 Bushing (6g5)	Buy now
28	90386-18MA0 Bush	Buy now
29	90249-18M35 Pin, lower shock mount	Buy now
30	90110-10M02 Bolt, hexagon socket head	Buy now
31	92995-10600 Washer, plate	Buy now
32	90185-10M13 Nut, self-locking	Buy now
33	90101-12M65 Bolt	Buy now

Bracket 2



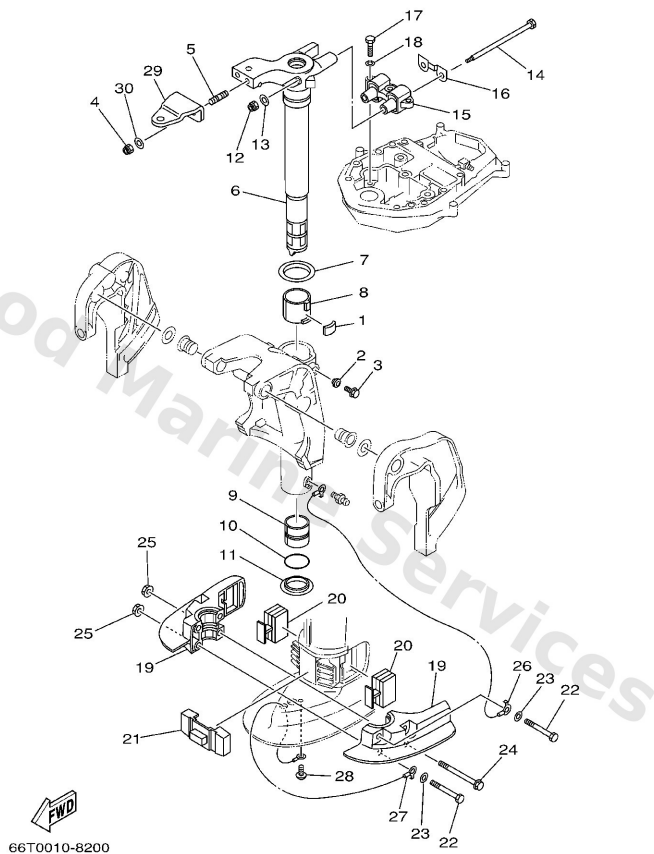
Ref	Part	
34	92995-12200 Ybs66-12 washer,plain	Buy now
35	90201-12426 Washe, plate(663)	Buy now
36	95380-12600 Nut (707)	Buy now

Bracket 3



Ref	Part	
1	648-42528-00 Plate, friction	Buy now
2	65W-43373-00 Seal, damper	Buy now
3	90105-08M76 Bolt, washer based	Buy now
4	90185-10051 Nut, self-locking	Buy now
5	90116-10M28 Bolt, stud	Buy now
7	90209-52M00 Washer (676)	Buy now
8	90386-52M02 Bushing (676)	Buy now
9	90386-44M03 Bushing (676)	Buy now
10	93210-43MJ0 O-ring	Buy now
11	90386-44M99 Bush	Buy now
12	90185-08045 Nut, self-locking	Buy now
13	92995-08200 Ybs66-8 washer, plain	Buy now
14	90101-08M86 Bolt (6h4)	Buy now
16	66T-44526-00 Plate S/L	Buy now
16	66T-44526-30 Plate X	Buy now

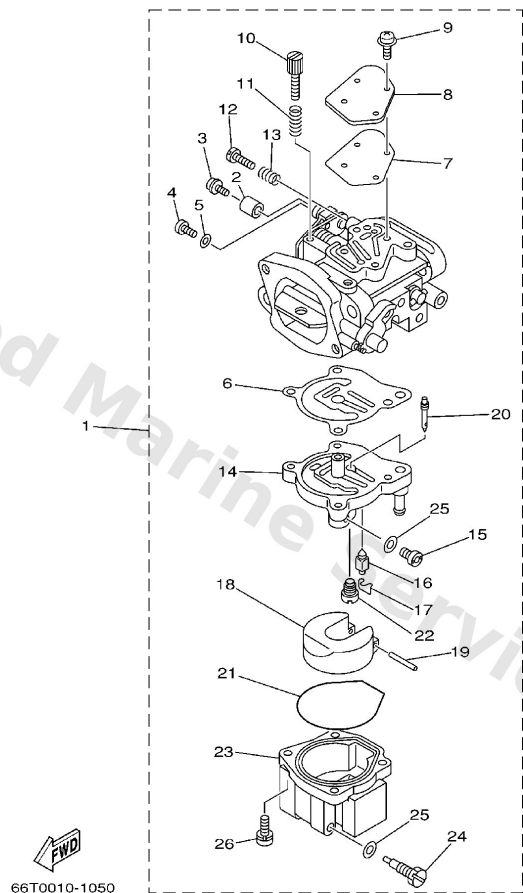
Bracket 3



E7

Ref	Part	
17	97075-08030 Bolt, hexagon (fj1)	Buy now
18	92995-08100 Ybs67-8 washer, spring	Buy now
20	65W-44555-10 Mount damper, lower side	Buy now
21	66T-44575-00 Damper, lower mount rubber	Buy now
22	97075-10070 Bolt, hexagon w/w deep recess	Buy now
23	92995-10600 Washer, plate	Buy now
24	90119-10M04 Bolt, with washer	Buy now
25	90179-10M33 Nut	Buy now
26	66T-82127-00 Wire, lead 2	Buy now
27	66T-82127-10 Wire, lead 2	Buy now
28	97885-06008 Screw, pan head(6a3)	Buy now
29	65W-48511-00 Hook, steering	Buy now
29	670-48511-00-4D Hook Steering FOR VOLGA	Buy now
30	90201-10120 Washer, plate	Buy now

Carburetor

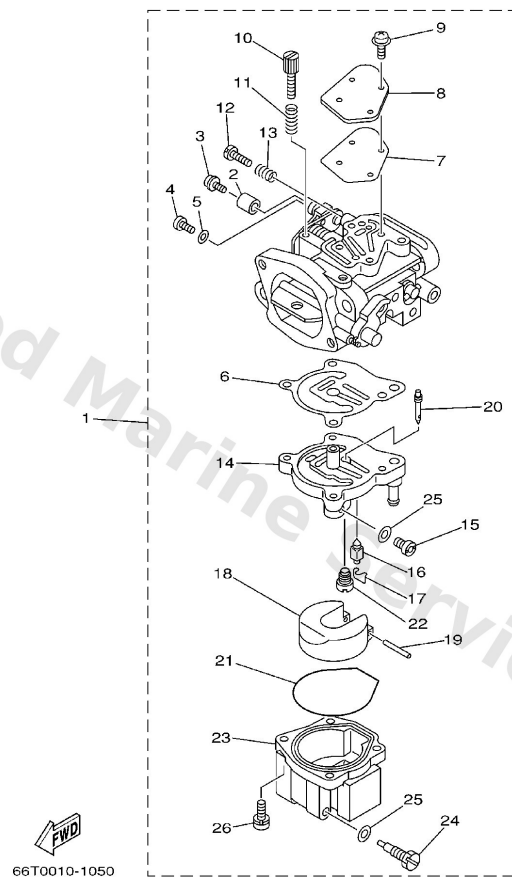


66T0010-1050

B2

Ref	Part	
1	66T-14301-02 Carburetor assembly 1	Buy now
1	66T-14301-12 Carburetor assembly 1	Buy now
1	66T-14301-22 Carburetor assembly 1 FOR BRAZIL	Buy now
1	66T-14301-32 Carburetor assembly 1 FOR BRAZIL	Buy now
2	66T-14578-00 Collar	Buy now
3	66T-14584-00 Stopper	Buy now
4	6J8-14592-01 Screw	Buy now
5	92990-05600 Washer, plain (646)	Buy now
6	66T-14384-01 Gasket, float chamber	Buy now
7	66T-14536-00 Gasket	Buy now
8	66T-14527-00 Plate	Buy now
9	97980-04112 Screw, pan head (686)	Buy now
10	66T-14523-00 Screw, stop	Buy now
11	6J8-14334-00 Spring, throttle	Buy now
12	6E5-14323-03 Screw, air adjusting	Buy now

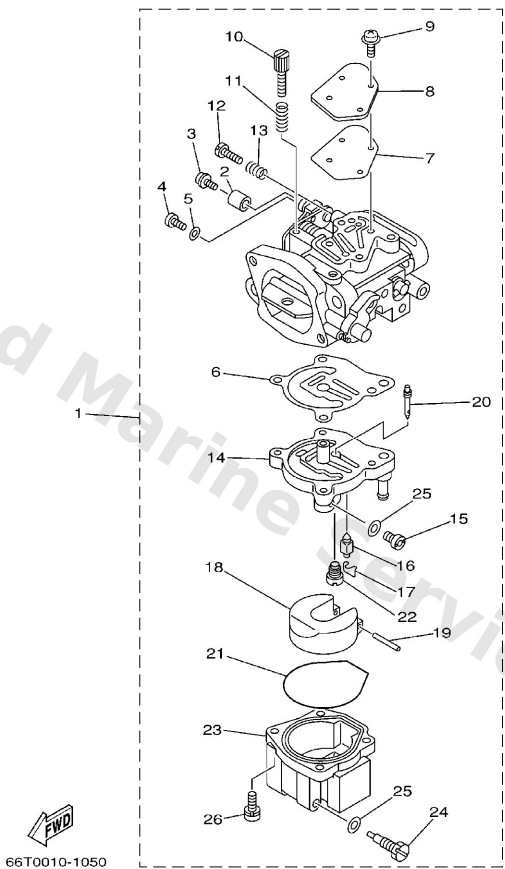
Carburetor



B2

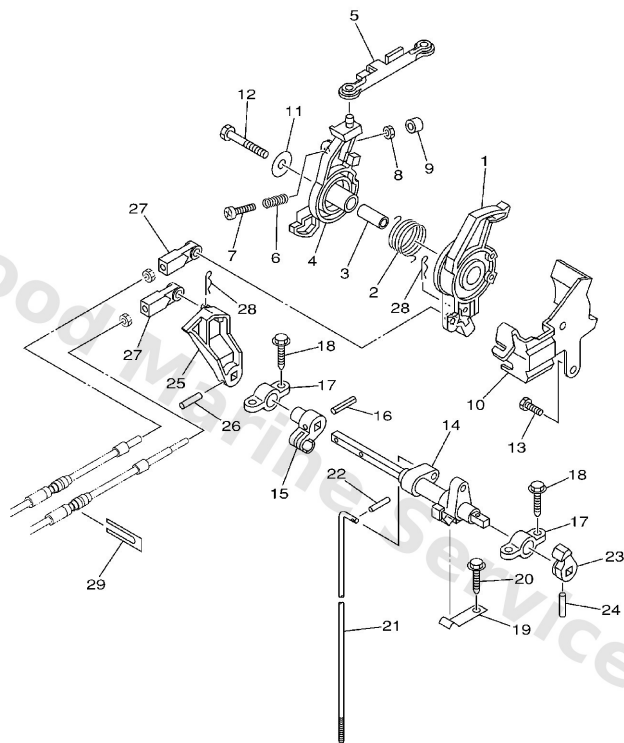
Ref	Part	
13	6E5-14223-00 Spring, air adjusting	Buy now
14	66T-14945-02 Spacer assembly (#38)	Buy now
15	61A-1492E-85 Jet, main (#170)	Buy now
15	61A-1492E-88 Jet, Main (#176) FOR BRAZIL	Buy now
16	6E5-14546-00 Valve, needle	Buy now
17	6E5-14159-00 Clip	Buy now
18	6E5-14385-02 Float	Buy now
19	6E5-14386-02 Pin, float	Buy now
20	661-1492F-37 Jet, Air Slow (#74) FOR BRAZIL	Buy now
20	66T-1492F-35 Jet, air slow (#70)	Buy now
20	66T-1492F-37 Jet, air slow (#74) FOR BRAZIL	Buy now
21	66T-14984-00 Gasket, float chamber	Buy now
22	66T-14992-00 Plug	Buy now
23	66T-14981-00 Body, float chamber	Buy now
24	66T-14991-00 Plug, drain	Buy now

Carburetor



Ref	Part	
25	66T-14959-00 Gasket	Buy now
26	97980-05125 Screw, panhead (a93)	Buy now

Control

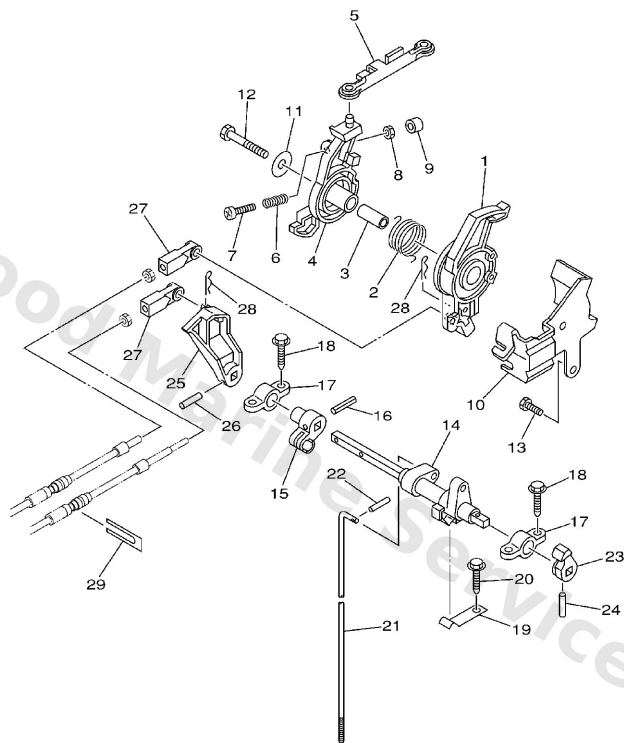



66T0010-1160

D6

Ref	Part	
1	66T-41638-00 Pulley	Buy now
2	66T-42167-00 Spring 1	Buy now
3	90387-08M16 Collar	Buy now
4	66T-41631-01 Lever, magneto control	Buy now
5	66T-41237-00 Joint, link	Buy now
6	90501-10M84 Spring, compression	Buy now
7	97880-06035 Screw, pan head(6h4)	Buy now
8	95380-06700 Nut	Buy now
9	688-44194-00 Cap	Buy now
10	66T-14497-00 Stay, throttle wire	Buy now
11	90201-08M54 Washer, plate (6e5)	Buy now
12	97095-08045 Bolt, hexagon	Buy now
13	97095-06014 Bolt(gj3)	Buy now
14	66T-44121-00 Lever, shift rod	Buy now
15	66M-44122-00 Bushing, shift rod lever	Buy now

Control

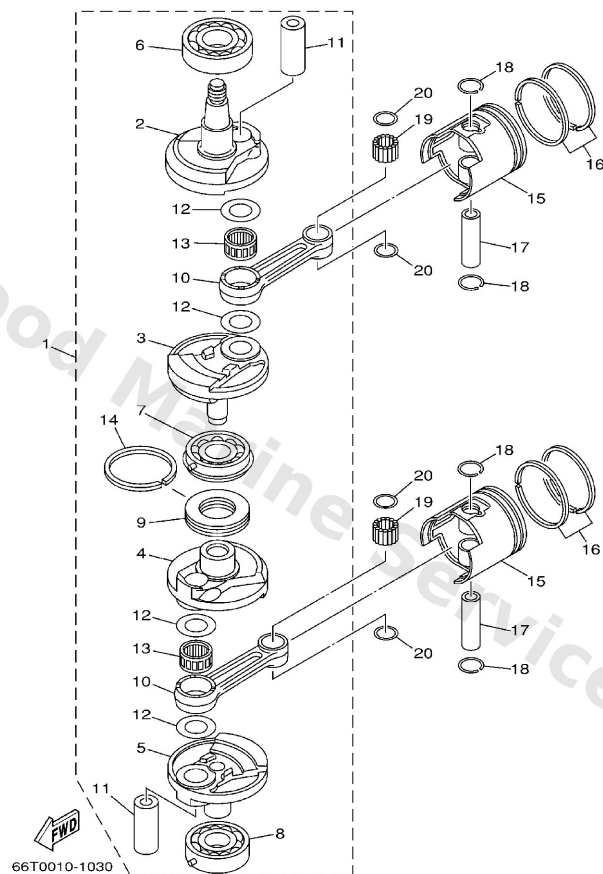


66T0010-1160

D6

Ref	Part	
16	90254-03M05 Pin, spring	Buy now
17	6F5-41662-00 Bracket 2	Buy now
18	90109-06M81 Bolt	Buy now
19	682-44116-01 Spring	Buy now
20	90109-06M86 Bolt	Buy now
21	66T-44143-00 Rod, shift S	Buy now
21	66T-44143-10 Rod, shift L/X	Buy now
22	91490-16012 Pin, cotter (e57)	Buy now
23	65W-44173-00 Lever, shift control	Buy now
24	90254-03M04 Pin, spring (6h3)	Buy now
25	66T-44125-01 Lever, shift rod	Buy now
27	663-48344-00 Cable end, remote control	Buy now
28	90468-18008 Clip 620436610000	Buy now
29	6H3-48538-00 Clamp, cable	Buy now

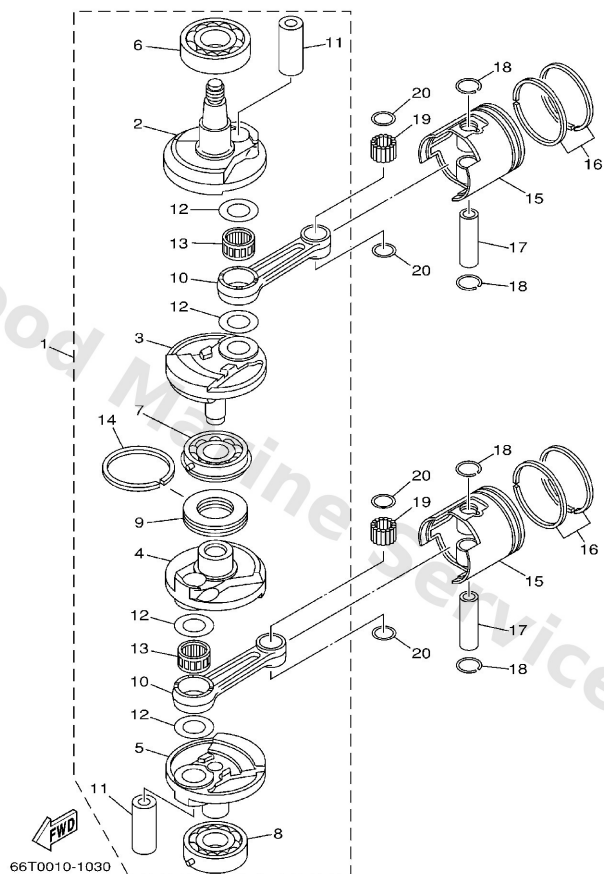
Crankshaft. Piston



A7

Ref	Part	
1	66T-11400-01 Crankshaft assembly	Buy now
2	66T-11412-00 Crank 1	Buy now
3	66T-11422-00 Crank 2	Buy now
4	66T-11432-00 Crank 3	Buy now
5	66T-11442-00 Crank 4	Buy now
6	93306-307U0 Brg,r-b 6307 80mm 449g (6f5)	Buy now
7	93332-000UE Bearing	Buy now
8	93306-306V5 Bearing	Buy now
9	6F5-11515-00 Seal, labyrinth 1	Buy now
10	6F5-11651-00 Rod, connecting	Buy now
11	66T-11681-00 Pin, crank 1	Buy now
12	90209-27M07 Washer	Buy now
13	93310-727U0 Bearing	Buy now
14	93440-68M03 Circlip (6f5)	Buy now
15	66T-11631-01-93 Piston (std)	Buy now

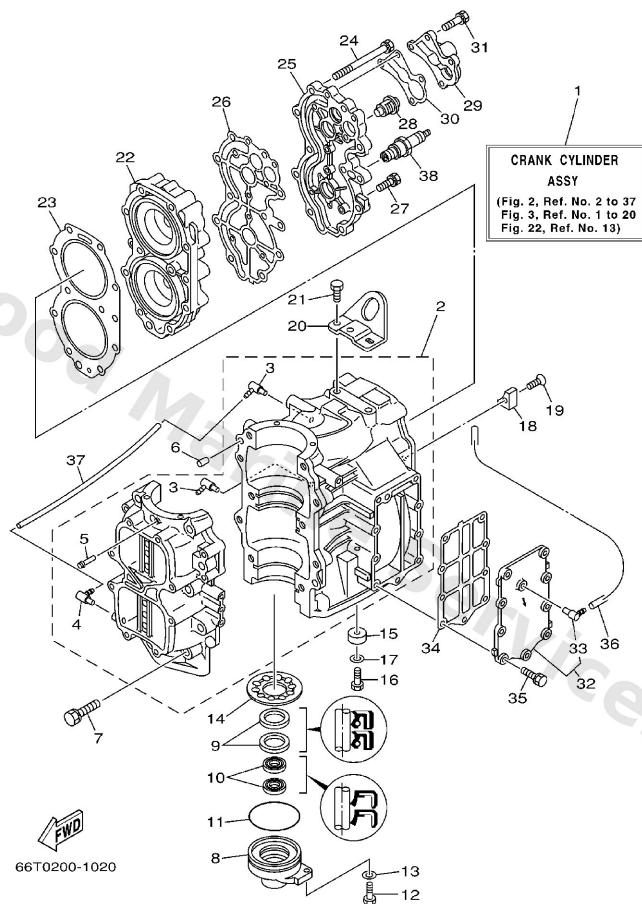
Crankshaft. Piston



A7

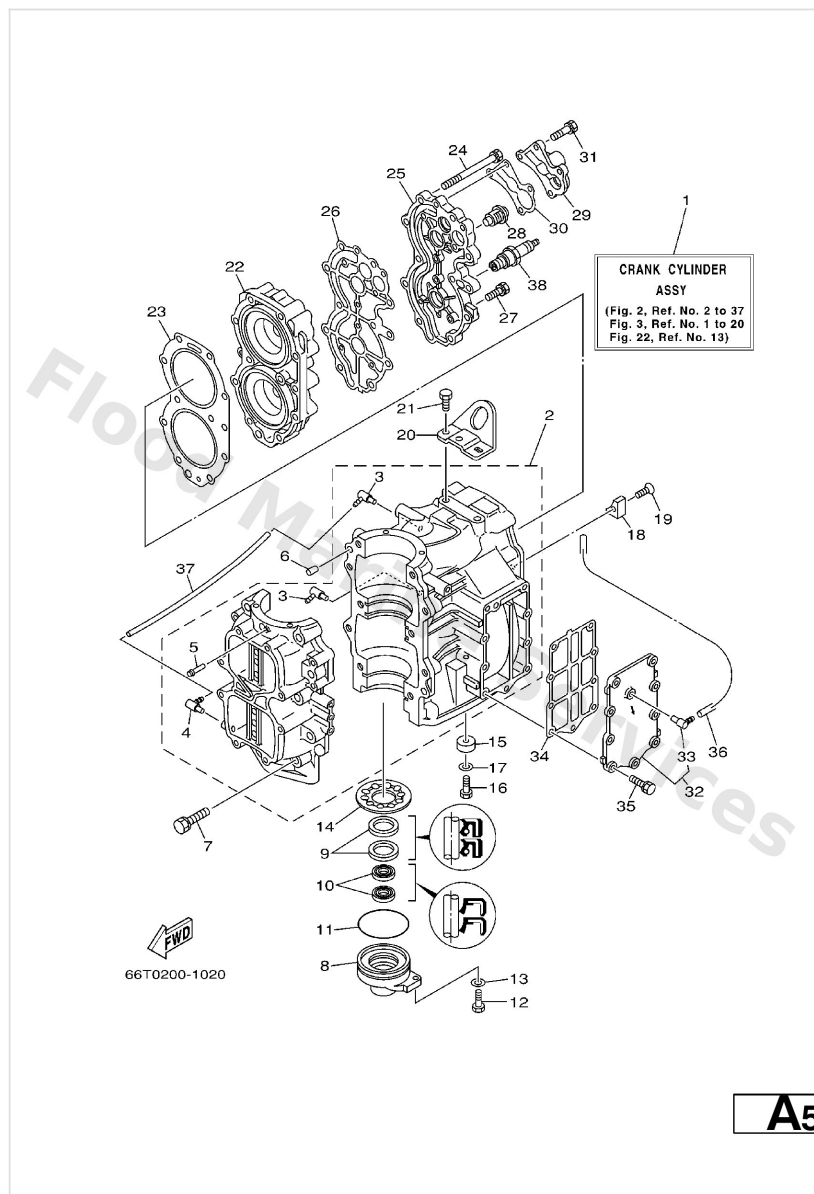
Ref	Part	
15	66T-11635-01 Piston (0.25mm o/s) AP	Buy now
15	66T-11636-01 Piston (0.50mm o/s) AP	Buy now
16	66T-11603-00 Piston ring set (std)	Buy now
16	66T-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
16	66T-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
17	6F5-11633-00 Pin, piston	Buy now
18	663-11634-00 Clip, piston pin	Buy now
19	93603-21111 Pin, dowel(663)	Buy now
20	90201-20417 Washer, plate(663)	Buy now

Cylinder. Crankcase



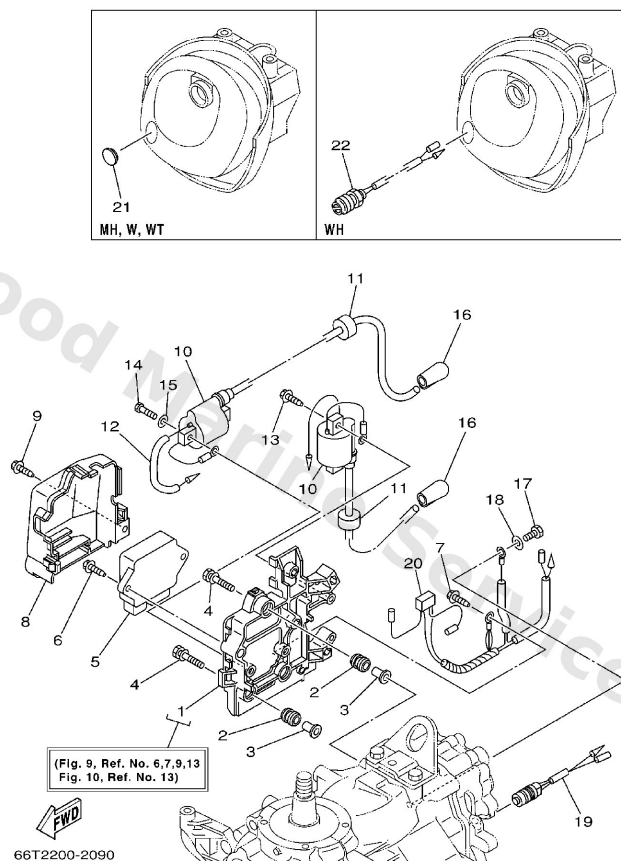
Ref	Part	
3	6E5-13552-01 Nozzle	Buy now
5	624-14485-00 Pipe, joint	Buy now
6	93608-12063 Pin, dowel (626)	Buy now
7	90119-10005 Bolt, with washer	Buy now
9	93102-30M56 Oil seal	Buy now
10	93101-16001 Oil seal	Buy now
11	93210-65M50 O-ring	Buy now
12	97095-06020 Bolt(7u8)	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	66T-11565-00 Washer, bearing cover	Buy now
15	676-45251-00 Anode	Buy now
18	676-11325-00 Anode	Buy now
19	90141-06M00 Screw, countersunk	Buy now
20	66T-11119-00 Hanger, engine	Buy now
21	90101-08002 Bolt	Buy now

Cylinder. Crankcase



Ref	Part	
23	66T-11181-A2 Gasket, cylinder head 1	Buy now
24	90119-08MA5 Bolt, with washer	Buy now
26	66T-11193-A2 Gasket, head cover 1	Buy now
27	90119-06MA3 Bolt, with washer	Buy now
28	6E5-12411-01 Thermostat	Buy now
29	676-12413-00-1S Cover, thermostat	Buy now
30	676-12414-A1 Gasket, cover	Buy now
31	90119-06MA5 Bolt, with washer	Buy now
32	66T-41113-00-1S Outer cover, exhaust	Buy now
33	676-11372-00 Nipple, hose	Buy now
34	66T-41114-A0 Gasket, exhaust outer cover	Buy now
36	90445-09M75 Hose (I1500)	Buy now
37	90445-07M08 Hose (I390)	Buy now
38	94702-00040 Plug, spark (b7hs)	Buy now
38	94702-00272 Plug, spark (br7hs) FOR CARIB,CHINA	Buy now

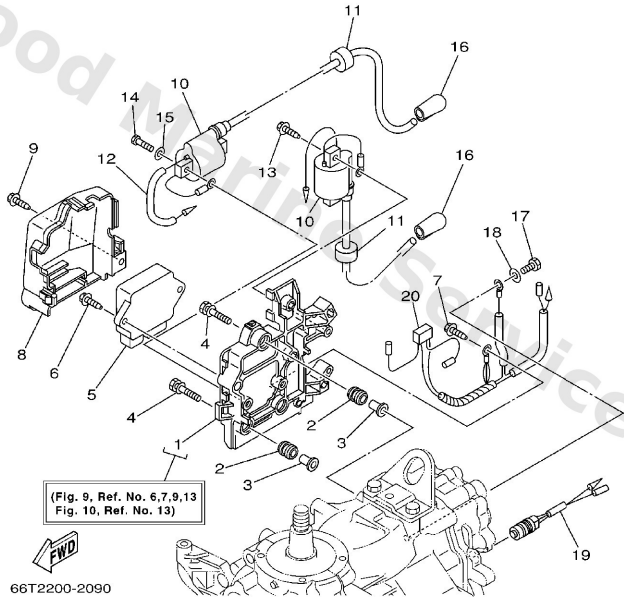
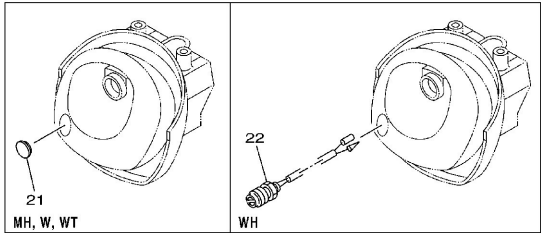
Electrical 1



C3

Ref	Part	
1	66T-8554B-01-94 Bracket	Buy now
2	6A0-82317-00 Damper, ignition coil	Buy now
3	624-42542-00 Collar	Buy now
4	90119-06M65 Bolt, with washer	Buy now
5	66T-85540-00 C.d.i. unit assembly	Buy now
6	90109-06M81 Bolt	Buy now
7	90109-06M80 Bolt	Buy now
8	66T-81916-01 Cover, terminal	Buy now
10	66T-85570-00 Ignition coil assembly	Buy now
11	90480-25161 Grommet(656)	Buy now
12	90446-03MA3 Hose	Buy now
14	97095-06025 Bolt	Buy now
15	92995-06600 Washer, plain (646)	Buy now
16	66T-82370-00 Plug cap assembly	Buy now
16	6E3-82370-21 Plug cap assembly FOR CARIB	Buy now

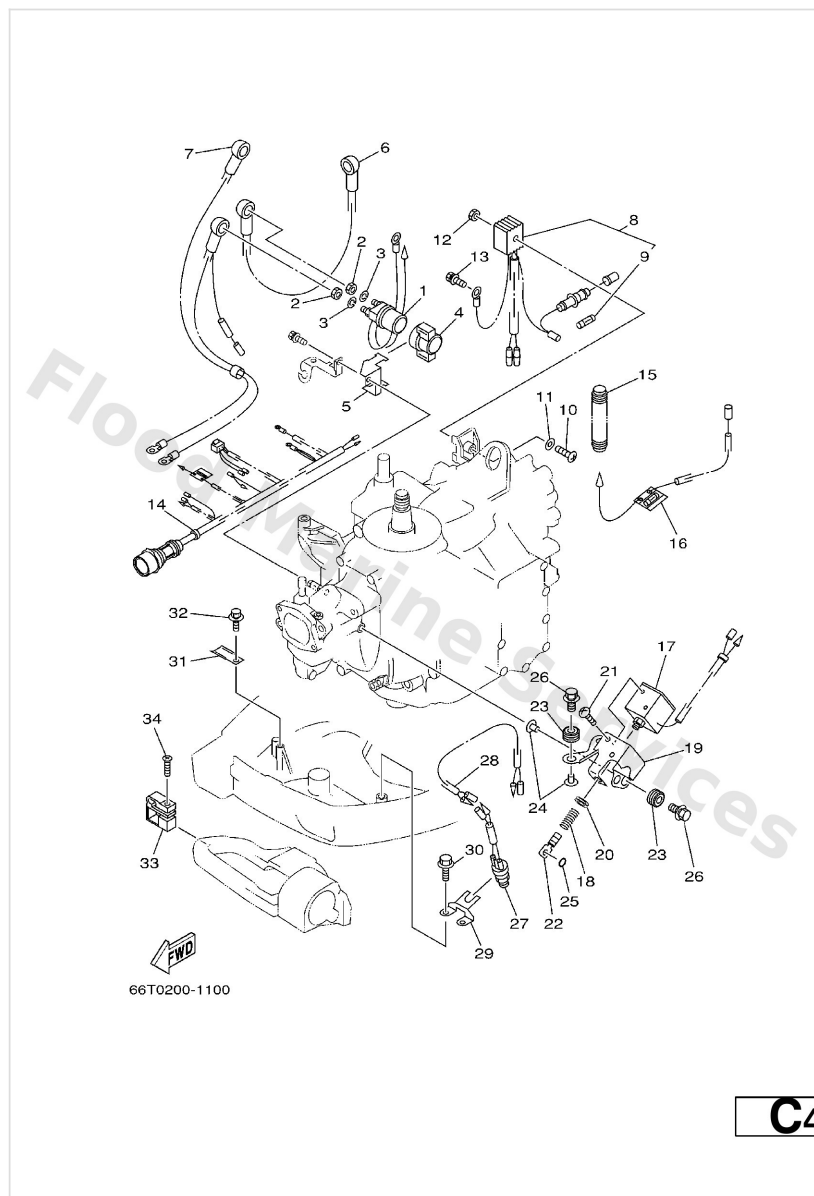
Electrical 1



C3

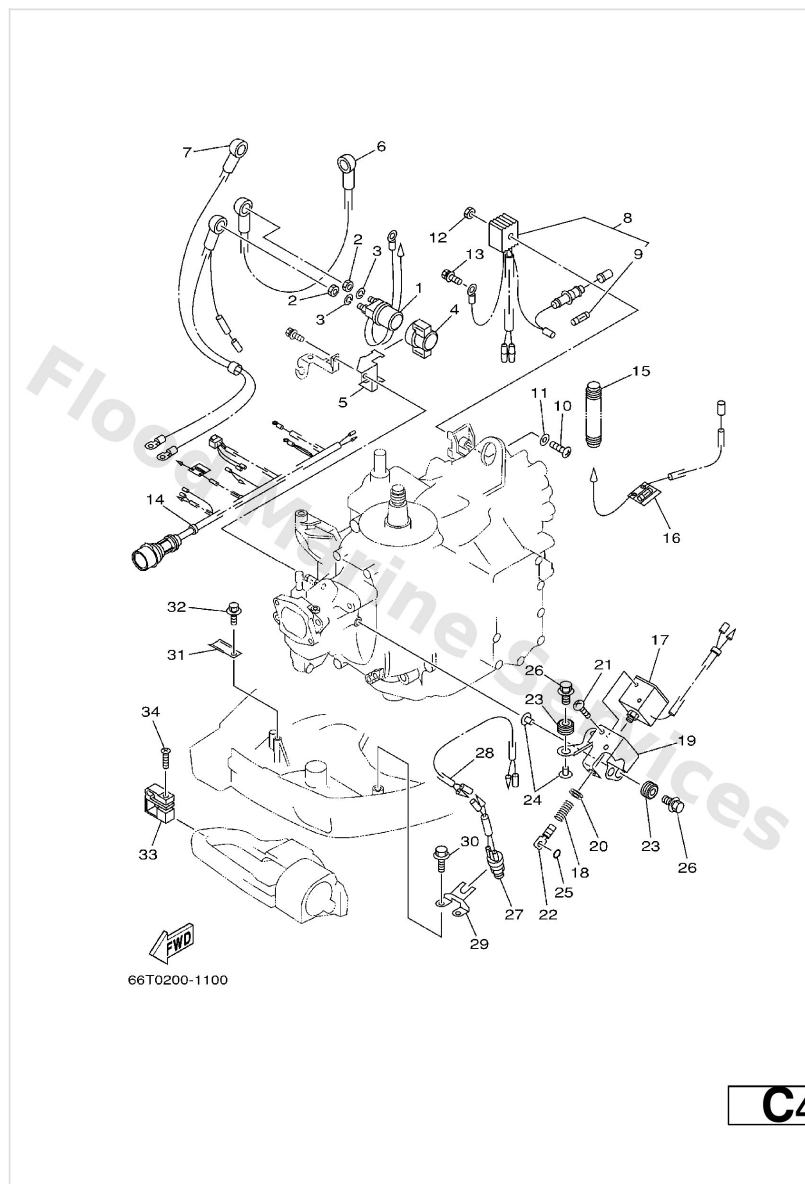
Ref	Part	
17	97095-06012 Bolt(gh1)	Buy now
19	688-82560-10 Thermo switch assembly	Buy now
20	66T-82519-00 Wire, earth lead	Buy now
21	6G1-42725-00 Grommet	Buy now
22	689-81870-00 Starting switch assembly	Buy now

Electrical 2



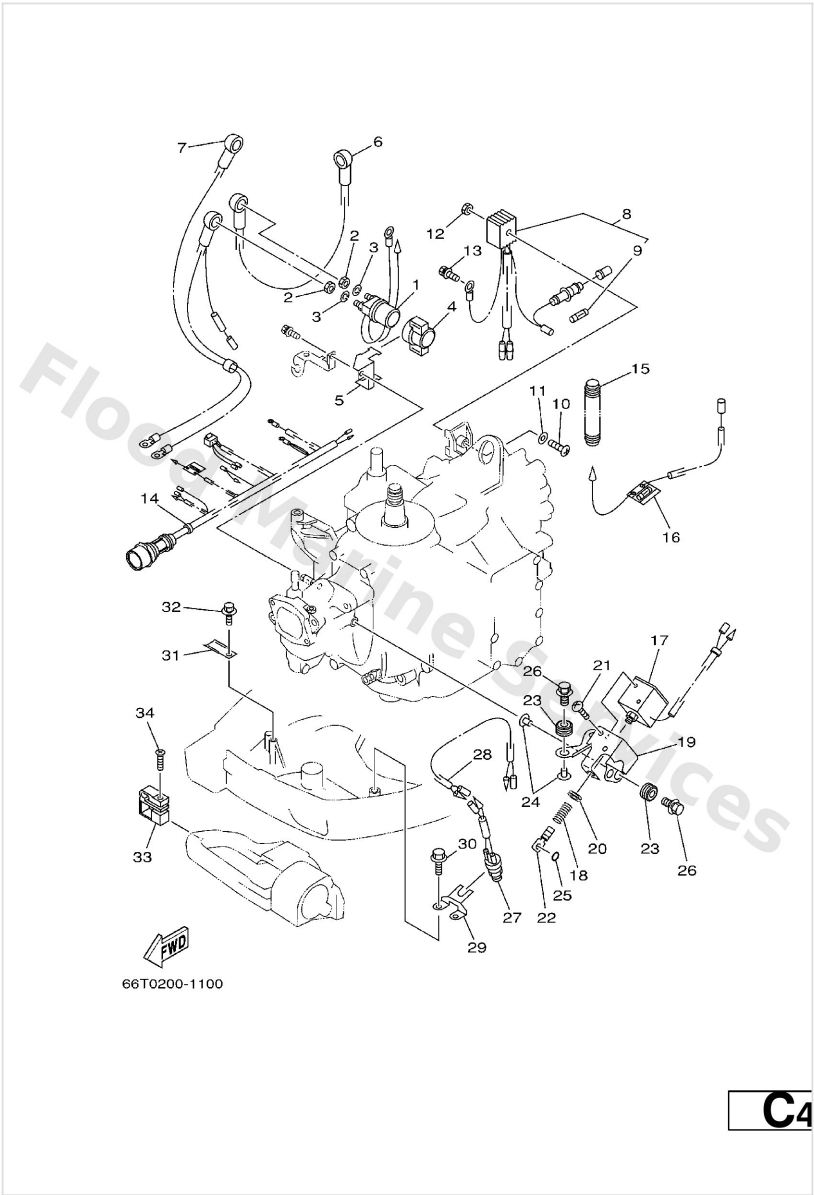
Ref	Part	
1	6G1-8194A-10 Starter relay	Buy now
2	90170-06M30 Nut(62x)	Buy now
3	90204-06M00 Washer, spring(62x)	Buy now
4	6G1-81952-00 Holder, relay	Buy now
5	6L2-81945-00 Plate, switch fitting	Buy now
6	6E5-82117-01 Wire, lead	Buy now
7	66T-82105-00 Battery cable	Buy now
8	6G1-81970-61 Rectifier assembly	Buy now
9	6G1-82151-00 Fuse (10a)	Buy now
10	97880-05030 Ybs86-530 screw,panhead	Buy now
11	92990-05600 Washer, plain (646)	Buy now
12	95380-05600 Nut, hexagon (663)	Buy now
13	90109-06M80 Bolt	Buy now
14	66T-82590-00 Wire harness assembly	Buy now
15	66T-83557-00 Tube	Buy now

Electrical 2



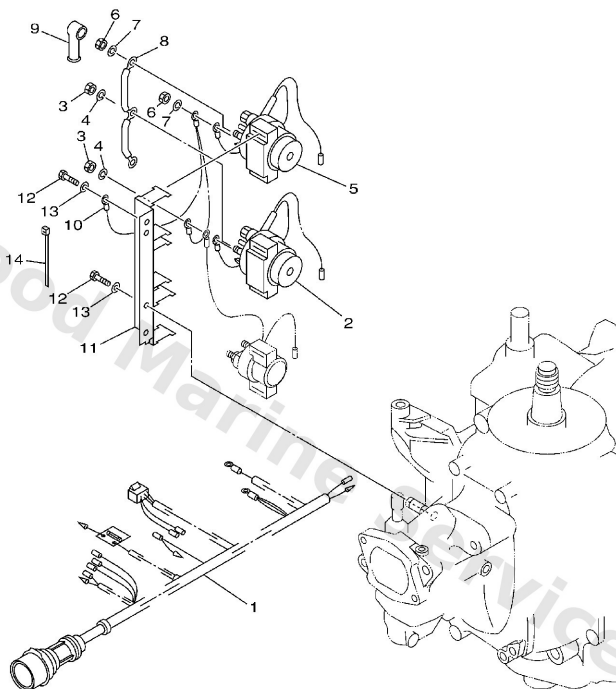
Ref	Part	
15	6N7-83557-00 Tube "W"-FOR VOLGA	Buy now
16	66T-82115-00 Wire, Plus Lead	Buy now
17	6J4-86111-00 Coil, solenoid	Buy now
18	6J4-86116-00 Wire, pull	Buy now
19	66T-86112-00 Stay, solenoid	Buy now
20	90480-10155 Grommet(664)	Buy now
21	97880-05008 Screw, with washer	Buy now
22	682-86117-00 Hook, wire pull	Buy now
23	90480-10M23 Grommet(6k7)	Buy now
24	90387-06M60 Collar (6h3)	Buy now
25	93210-03261 O-ring (663)	Buy now
26	90119-06M88 Bolt, with washer	Buy now
27	6F5-82540-00 Neutral switch assembly "W"-FOR VOLGA	Buy now
28	66T-82553-00 Extension, wire lead "W"-FOR VOLGA	Buy now
29	66T-82554-00 Stay, neutral switch "W"-FOR VOLGA	Buy now

Electrical 2



Ref	Part	
30	90109-06M86 Bolt "W"-FOR VOLGA	Buy now
31	90465-20M31 Clamp(6t4)	Buy now
33	65W-82594-00 Clamp	Buy now
34	90161-06M00 Screw, tapping(6e7)	Buy now

Electrical 3

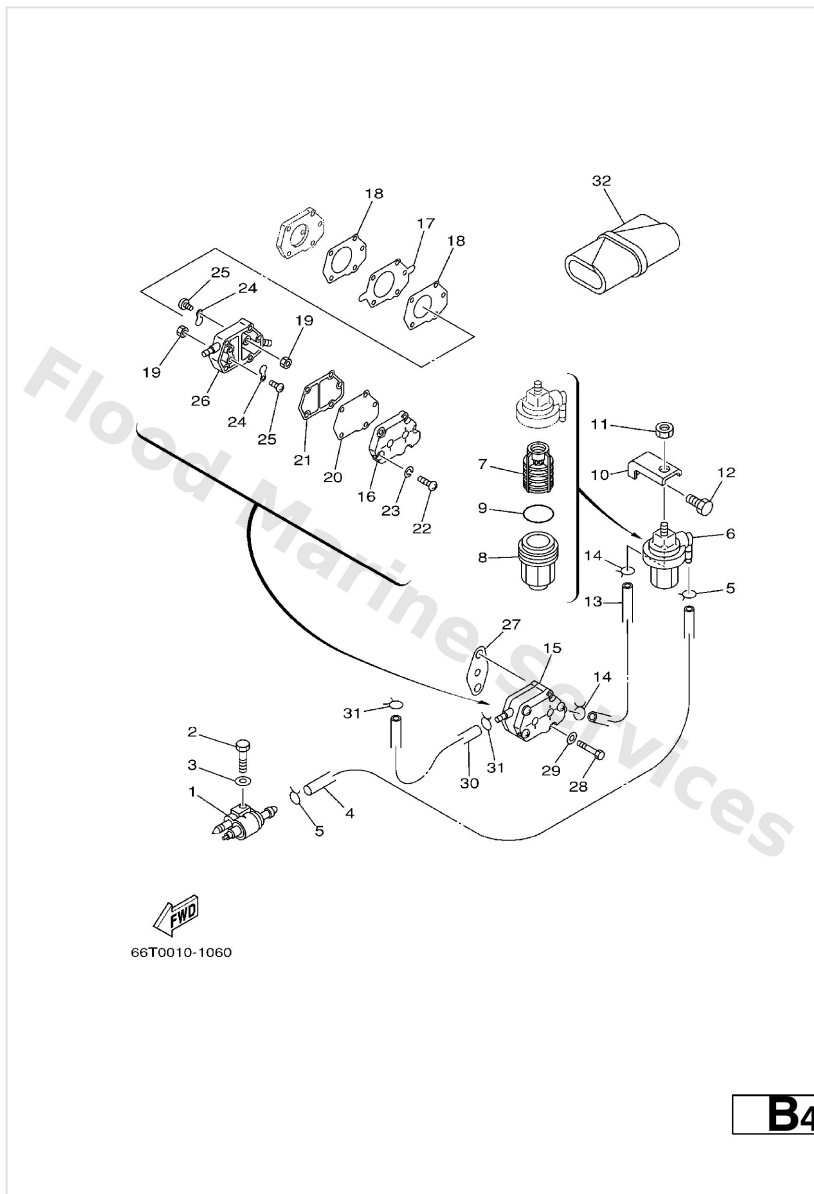


66T0010-1110

C6

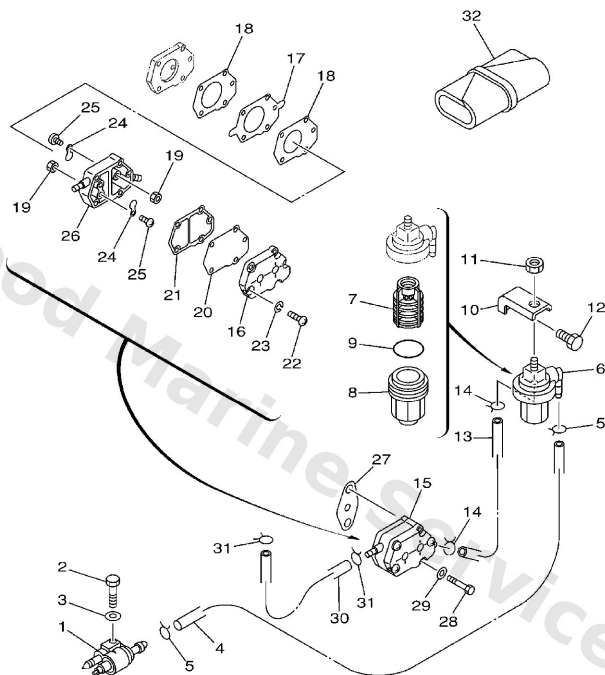
Ref	Part	
1	66T-82590-20 Wire harness assembly	Buy now
2	6E5-8195B-01 Relay assembly	Buy now
3	90170-06M30 Nut(62x)	Buy now
4	90204-06M00 Washer, spring(62x)	Buy now
5	6E5-8195C-01 Relay assembly	Buy now
8	66T-87149-00 Connector	Buy now
9	6G5-82119-00 Cover, lead wire	Buy now
10	6E5-82116-00 Wire, minus lead	Buy now
11	66T-81948-00 Bracket	Buy now
12	97095-06016 Bolt, hexagon deep recess	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	90465-11M10 Clamp	Buy now

Fuel



Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06030 Bolt(jf7)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90445-09M08 Hose (l865)	Buy now
5	90467-08004 Clip, pipe 6162435600	Buy now
6	61N-24560-00 Filter assembly	Buy now
7	61N-24563-00 Element, filter	Buy now
8	61N-24521-00 Cup, filter	Buy now
9	93210-32738 O-ring(1wg)	Buy now
10	648-24566-02 Bracket, filter	Buy now
11	95380-08600 Nut (661)	Buy now
12	97013-06014 Bolt(gj3)	Buy now
13	90445-09086 Hose (l1500)	Buy now
15	692-24410-00 Fuel pump assembly	Buy now
16	6A0-24413-00 Cover, pump	Buy now

Fuel

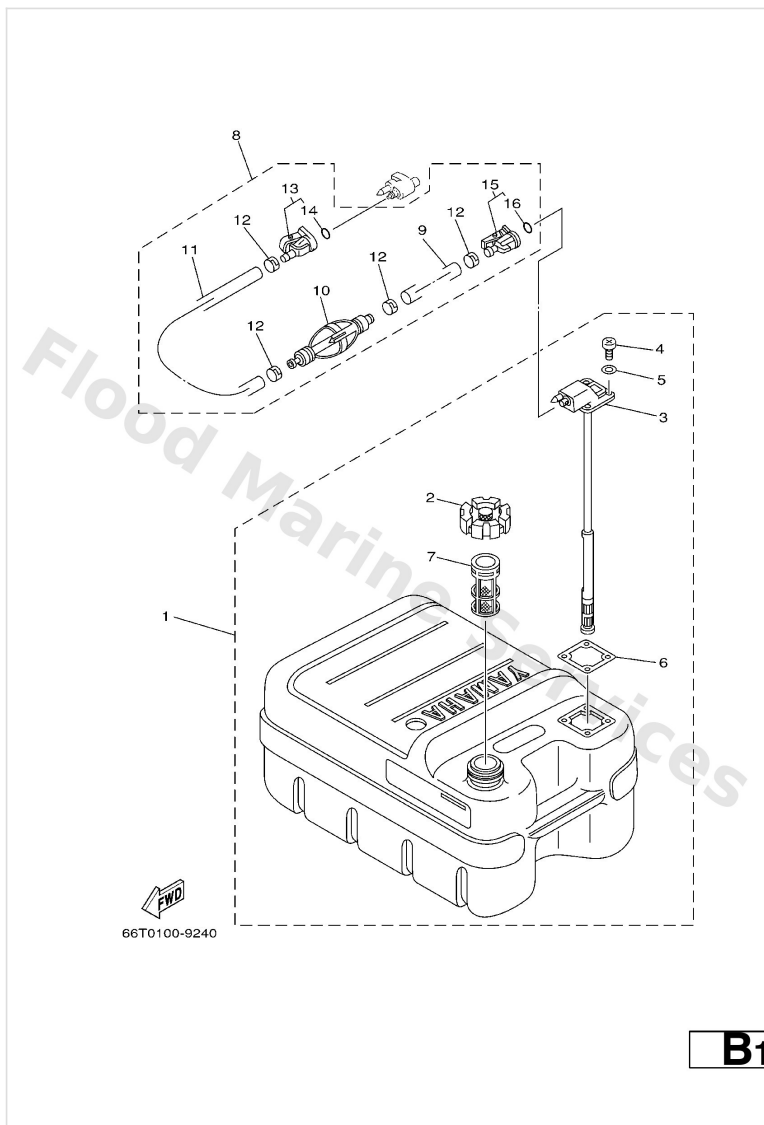


66T0010-1060

B4

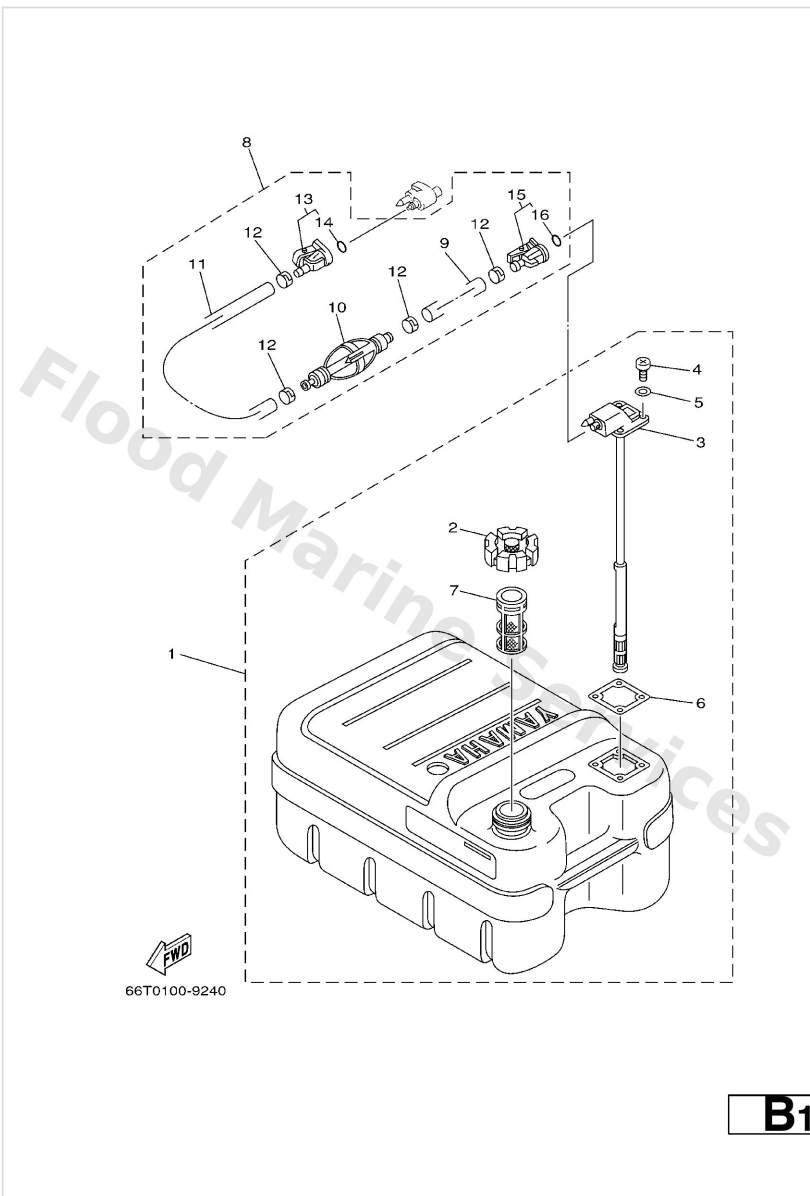
Ref	Part	
17	692-24411-00 Diaphragm	Buy now
18	648-24434-01 Gasket, body	Buy now
19	95380-03600 Nut (6g8)	Buy now
20	663-24411-00 Diaphragm	Buy now
21	648-24435-02 Gasket, body 2	Buy now
22	98503-05028 Ybs86-530 screw,panhead	Buy now
23	92990-05100 Ybs67-5 washer, spring	Buy now
24	6A0-24421-01 Valve, check	Buy now
25	6A0-14325-00 Screw, pan head	Buy now
26	6A0-24412-02 Body 1	Buy now
27	650-24431-A0 Gasket,fuel pump	Buy now
28	97095-06040 Bolt (682)	Buy now
32	676-W2810-01 Tool kit	Buy now

Fuel Tank



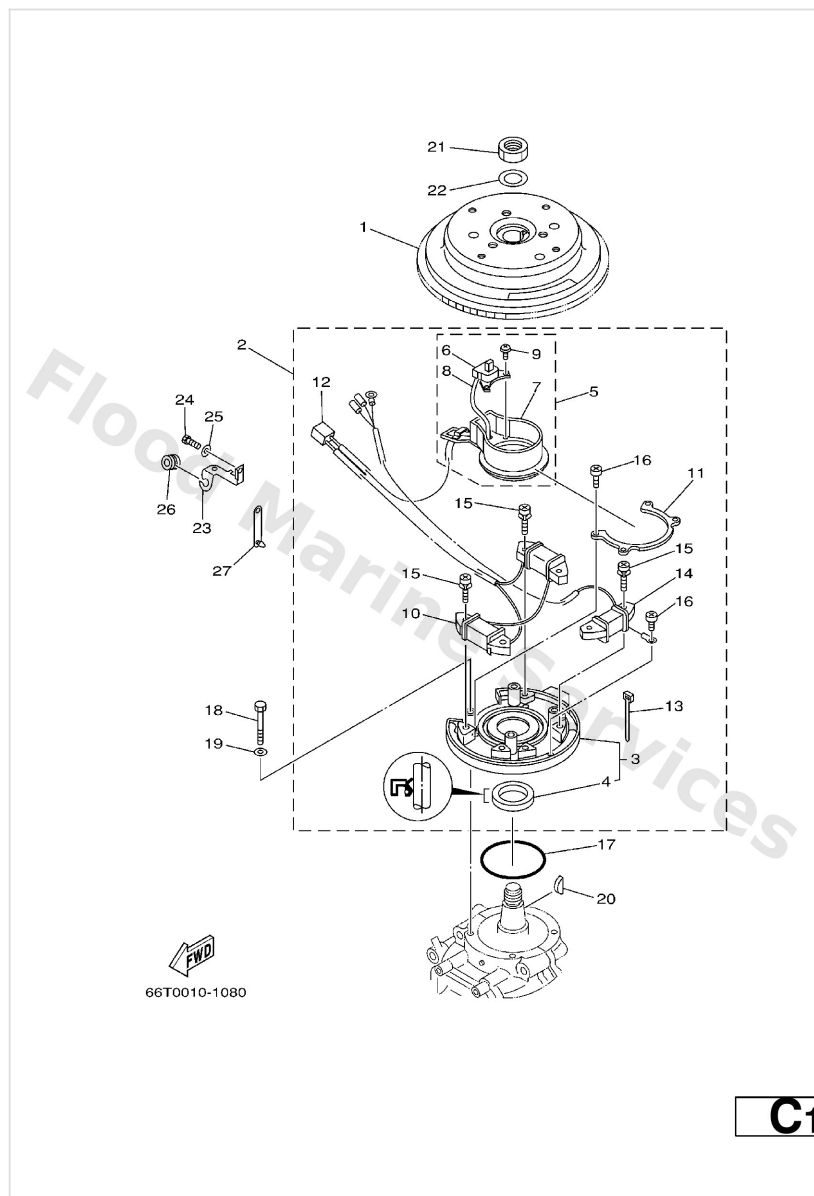
Ref	Part	
1	6YJ-24201-00 Fuel tank comp. AP	Buy now
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR CHINA,VOLGA	Buy now
2	6YJ-24610-00 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly FOR CHINA,VOLGA	Buy now
3	6YJ-24260-00 Fuel meter assembly	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	61J-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now

Fuel Tank



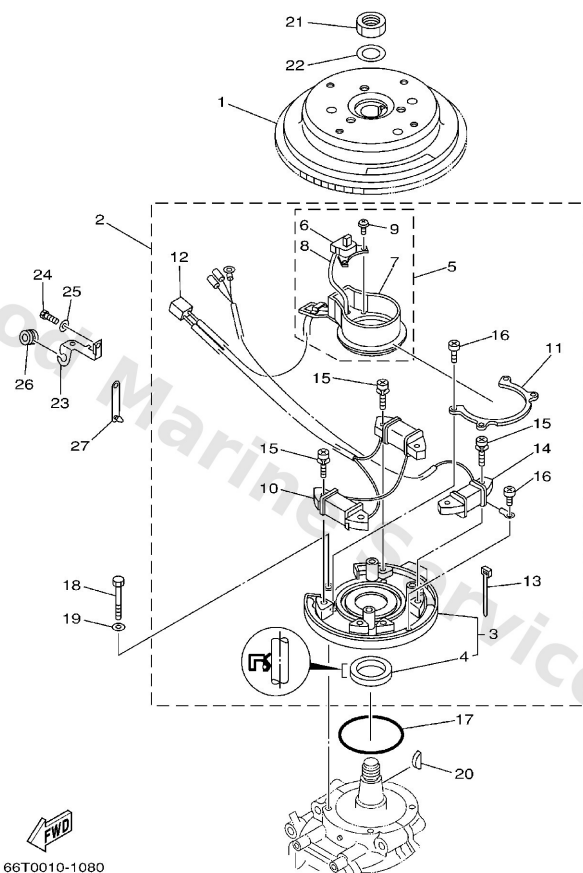
Ref	Part	
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

Generator



Ref	Part	
1	66T-85550-00 Rotor assembly	Buy now
1	66T-85550-10 Rotor assembly	Buy now
2	66T-85560-01 Base assembly	Buy now
2	66T-85560-11 8-	Buy now
3	66T-85561-00 Base, magneto	Buy now
4	93102-35008 Oil seal	Buy now
5	66T-85580-00 Pulser coil assembly	Buy now
6	66T-85596-00 Coil, pulser 1	Buy now
7	66T-85582-00 Attachment, pulser	Buy now
8	66T-85515-00 Lead wire assembly	Buy now
9	97902-04108 Screw, with washer	Buy now
10	66T-85520-00 Coil, charge	Buy now
11	66T-41611-00 Retainer, magneto base	Buy now
12	9E471-04305 Housing, connector (f-4-b)	Buy now
13	66T-81328-00 Clamp	Buy now

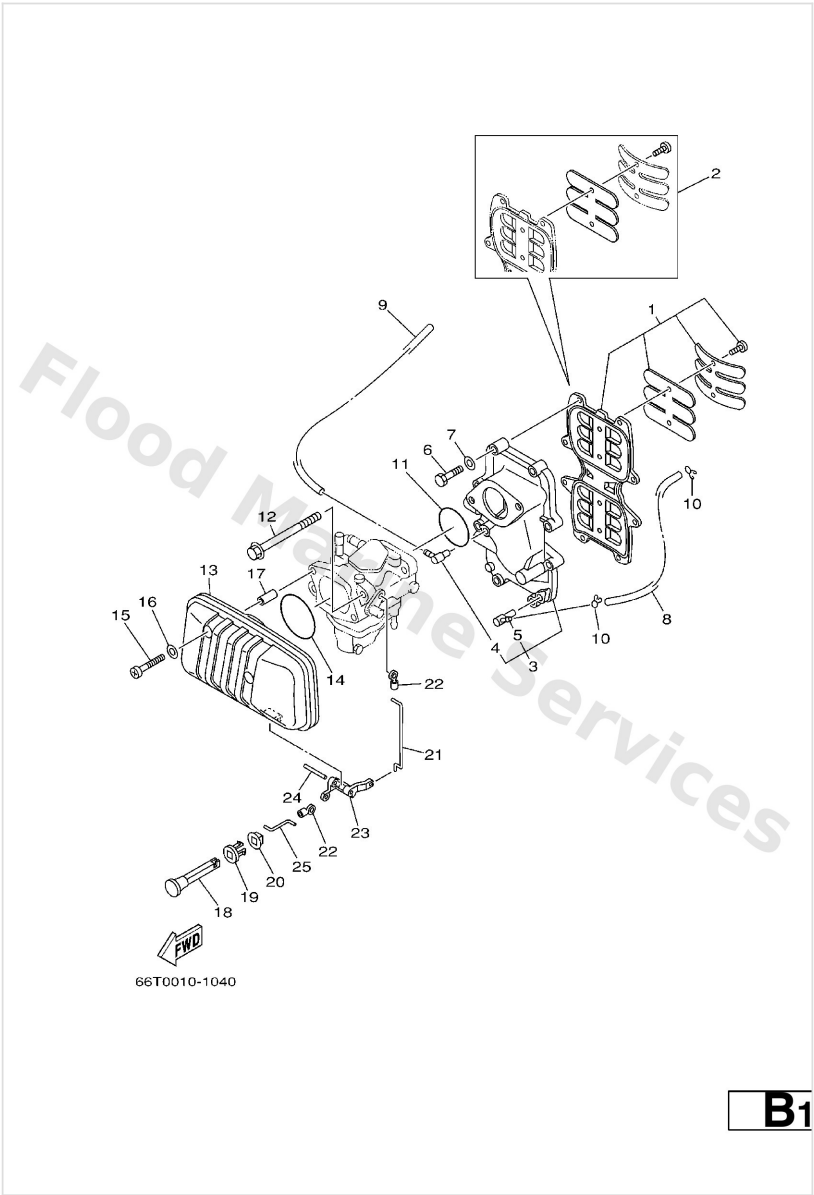
Generator



C1

Ref	Part	
14	66T-85533-00 Coil, lighting FOR 66T-85560-01	Buy now
15	97902-06125 Screw, pan head (76t) FOR 66T-85560-01	Buy now
16	97802-04006 Screw, pan head(3xp) FOR 66T-85560-01	Buy now
17	93210-75M51 O-ring (6f5)	Buy now
18	97095-06040 Bolt (682)	Buy now
19	92995-06600 Washer, plain (646)	Buy now
20	90280-05015 Key, woodruff	Buy now
21	90170-20137 Nut, hexagon(663)	Buy now
22	90201-21M18 Washer, plate (663)	Buy now
23	90465-15M74 Clamp	Buy now
24	97095-06016 Bolt, hexagon deep recess	Buy now
26	90480-10M71 Grommet	Buy now
27	90464-12M00 Clamp	Buy now

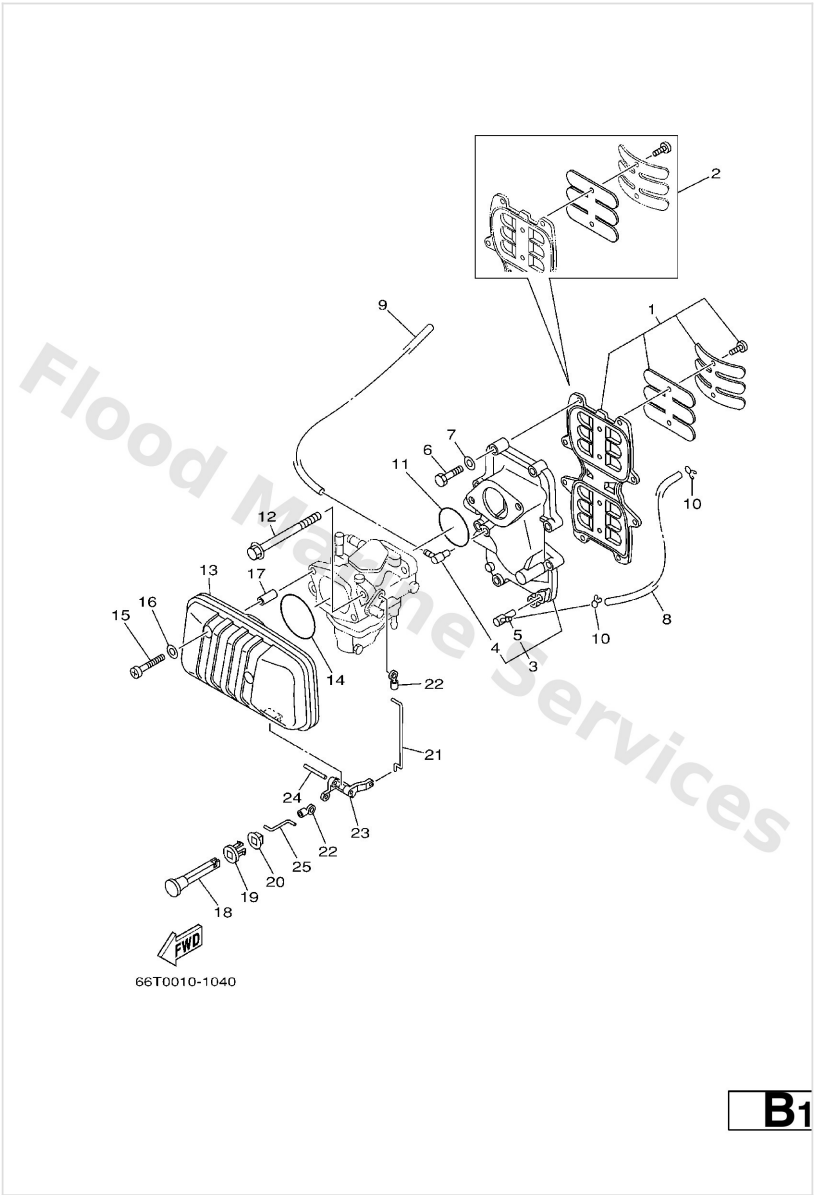
Intake



B1

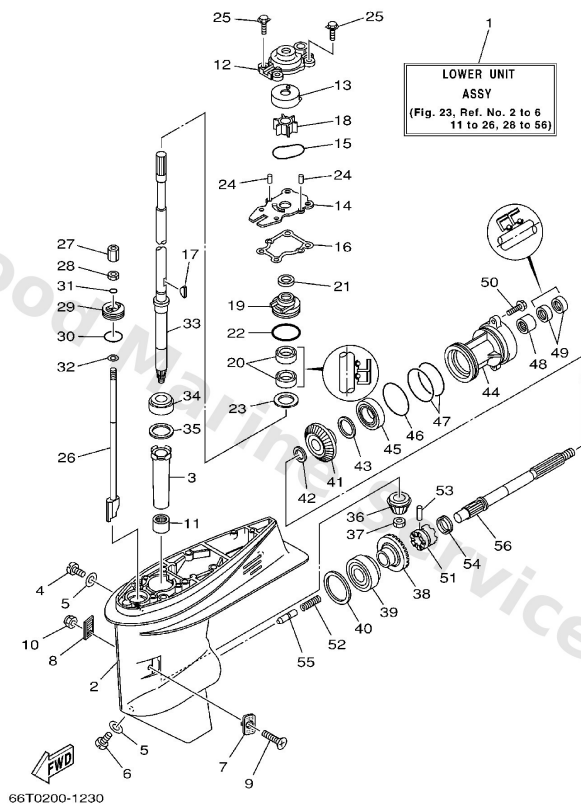
Ref	Part	
1	66T-13610-00 Reed valve assembly	Buy now
2	66T-W0004-00 Reed set	Buy now
3	66T-13641-02-1S Manifold 1	Buy now
4	6E5-13552-01 Nozzle	Buy now
5	650-11372-01 Nipple, hose	Buy now
6	97013-06035 Bolt(3rv)	Buy now
7	92903-06600 Washer, plain (646)	Buy now
8	90445-07M24 Hose (I390)	Buy now
9	90445-07MA4 Hose (I390)	Buy now
10	90467-06016 Clip (655)	Buy now
11	93210-46M16 O-ring (688)	Buy now
12	90119-08M03 Bolt (689)	Buy now
13	66T-14440-00 Silencer assembly, intake	Buy now
14	93210-54M54 O-ring (6g1)	Buy now
15	97885-06040 Screw pan head	Buy now

Intake



Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	90387-06M80 Collar	Buy now
18	6H4-41271-01 Knob, choke	Buy now
19	689-41273-00 Grommet	Buy now
20	6J8-41274-00 Grommet 2	Buy now
21	66T-41256-00 Rod, choke 1	Buy now
22	661-41262-02 Joint, choke lever	Buy now
23	66T-41252-00 Lever, choke 1	Buy now
24	91690-40032 Pin, spring (6f5)	Buy now
25	66T-41257-00 Rod, choke 2	Buy now

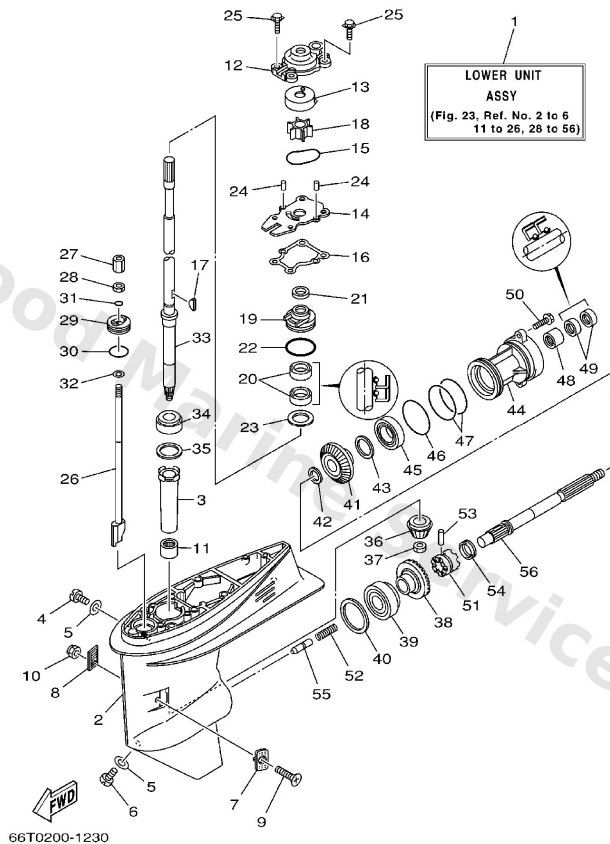
Lower Casing. Drive 1



F6

Ref	Part	
1	66T-45300-01-4D Lower unit assembly S	Buy now
1	66T-45300-11-4D Lower unit assembly L	Buy now
1	66T-45300-31-4D Lower unit assembly X	Buy now
2	66T-45311-01-4D Casing, lower	Buy now
3	6H4-45536-00 Sleeve, drive shaft	Buy now
4	90340-08002 Plug, straight screw	Buy now
5	90430-08020 Gasket	Buy now
6	688-45341-10 Plug, drain	Buy now
7	63D-45214-00 Cover, water inlet	Buy now
8	63D-45215-00 Cover, water inlet	Buy now
9	90142-05M06 Screw, countersunk	Buy now
10	95380-05600 Nut, hexagon (663)	Buy now
11	93315-32224 Brg,cyl-cal roller 42.2g nk	Buy now
12	66T-44311-00 Housing, water pump	Buy now
13	63D-44322-00 Insert, cartridge FOR STD	Buy now

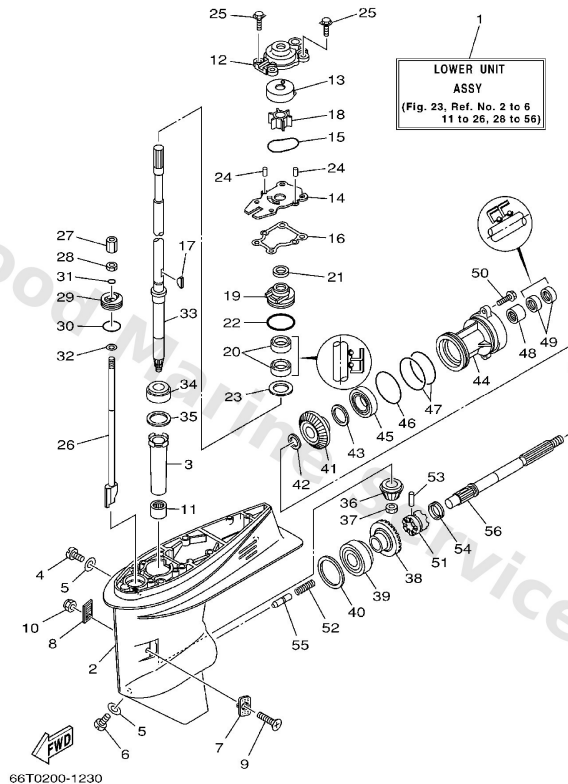
Lower Casing. Drive 1



F6

Ref	Part	
13	63D-44322-40 Insert, cartridge FOR CHROMATE	Buy now
14	66T-44323-00 Outer plate, cartridge FOR STD	Buy now
14	66T-44323-40 Outer plate, cartridge FOR CHROMATE	Buy now
15	93210-59MG7 O-ring	Buy now
16	63D-44316-00 Gasket, water pump	Buy now
17	90280-03M03 Key, woodruff (697)	Buy now
18	6H4-44352-02 Impeller	Buy now
19	63D-44341-00 Housing, water pump set	Buy now
20	93101-22M60 Oil seal	Buy now
21	66T-45344-01 Cover, oil seal	Buy now
22	93210-48MG8 O-ring	Buy now
23	90201-27M00 Washer, plate(62x)	Buy now
24	93604-08062 Pin,dowel (626)	Buy now
25	90119-08M15 Bolt, with washer(62w)	Buy now
26	66T-44150-01 Shift cam assembly S	Buy now

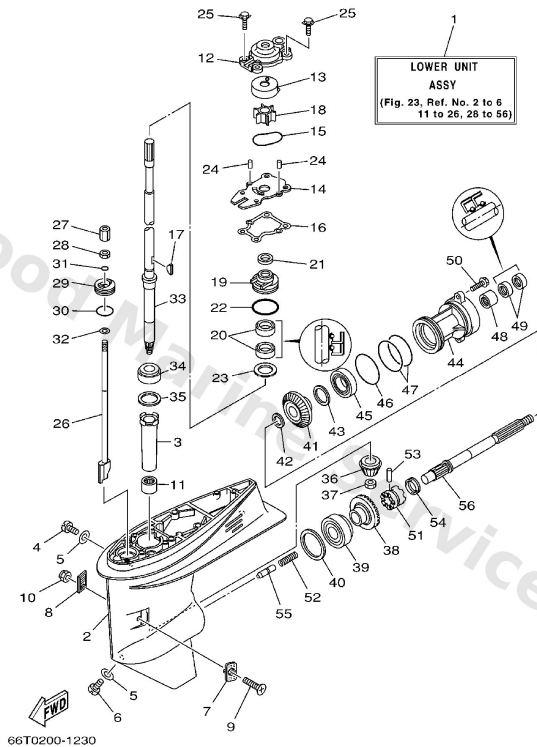
Lower Casing. Drive 1



F6

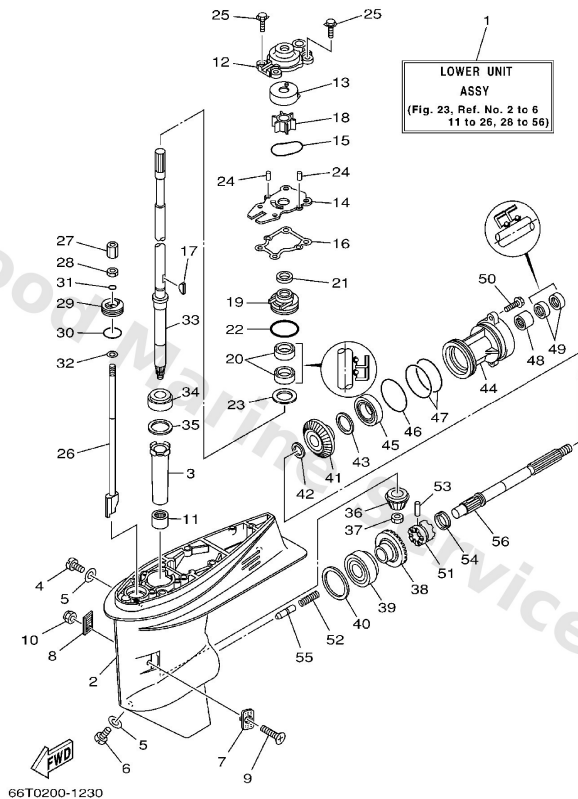
Ref	Part	
26	66T-44150-11 Shift cam assembly L	Buy now
26	66T-44150-21 Shift cam assembly X	Buy now
27	61N-44146-00 Connector, shift rod	Buy now
28	95380-06700 Nut	Buy now
29	66T-45321-00 Plate	Buy now
30	93210-33MG4 O-ring	Buy now
31	93210-06ME6 O-ring	Buy now
32	92990-06600 Washer, plain (646)	Buy now
33	66T-45501-01 Drive shaft comp. S	Buy now
33	66T-45501-11 Drive shaft comp. L	Buy now
33	66T-45501-21 Drive shaft comp. X	Buy now
34	93332-00001 Brg, tapered roller (409)	Buy now
35	663-45587-01-10 Shim (t:0.10mm) UR	Buy now
35	663-45587-01-12 Shim (t:0.12mm) UR	Buy now
35	663-45587-01-15 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
35	663-45587-01-18 Shim (t:0.18mm) UR	Buy now
35	663-45587-01-30 Shim (t:0.30mm) UR	Buy now
35	663-45587-01-40 Shim (t:0.40mm) UR	Buy now
35	663-45587-01-50 Shim (t:0.50mm) UR	Buy now
36	66T-45551-00 Pinion	Buy now
37	90170-12138 Nut hexagon(663)	Buy now
38	66T-45560-01 Gear	Buy now
39	93332-00003 Brg,cyl-cal roller 318g ky	Buy now
40	663-45567-01-10 Shim (t:0.10mm) UR	Buy now
40	663-45567-01-12 Shim (t:0.12mm) UR	Buy now
40	663-45567-01-15 Shim (t:0.15mm) UR	Buy now
40	663-45567-01-18 Shim (t:0.18mm) UR	Buy now
40	663-45567-01-30 Shim (t:0.30mm) UR	Buy now
40	663-45567-01-40 Shim (t:0.40mm) UR	Buy now
40	663-45567-01-50 Shim (t:0.50mm) UR	Buy now

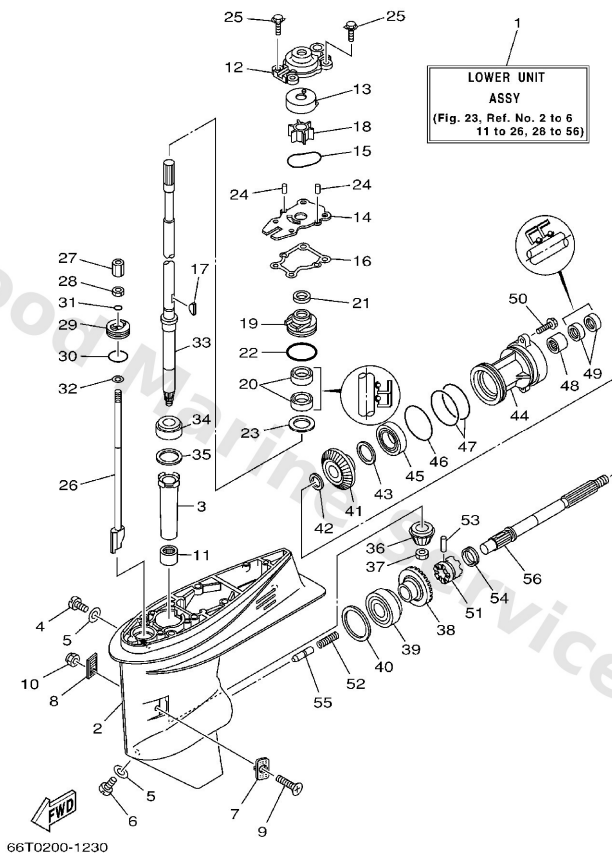
Lower Casing. Drive 1



F6

Ref	Part	
41	66T-45571-00 Gear	Buy now
42	90201-22429 Washer, plate(663)	Buy now
43	63D-45577-00-10 Shim (t:0.10mm) UR	Buy now
43	63D-45577-00-12 Shim (t:0.12mm) UR	Buy now
43	63D-45577-00-15 Shim (t:0.15mm) UR	Buy now
43	63D-45577-00-18 Shim (t:0.18mm) UR	Buy now
43	63D-45577-00-30 Shim (t:0.30mm) UR	Buy now
43	63D-45577-00-40 Shim (t:0.40mm) UR	Buy now
43	63D-45577-00-50 Shim (t:0.50mm) UR	Buy now
44	63D-45361-02-4D Cap, lower casing	Buy now
45	93306-001U1 Bearing(62x)	Buy now
46	93210-69MG6 O-ring	Buy now
47	93210-74MG5 O-ring (xea)	Buy now
48	93317-22204 Brg,cyl-cal roller 25.5g nt	Buy now
49	93101-22M00 Oil seal (22x36x6-663)	Buy now

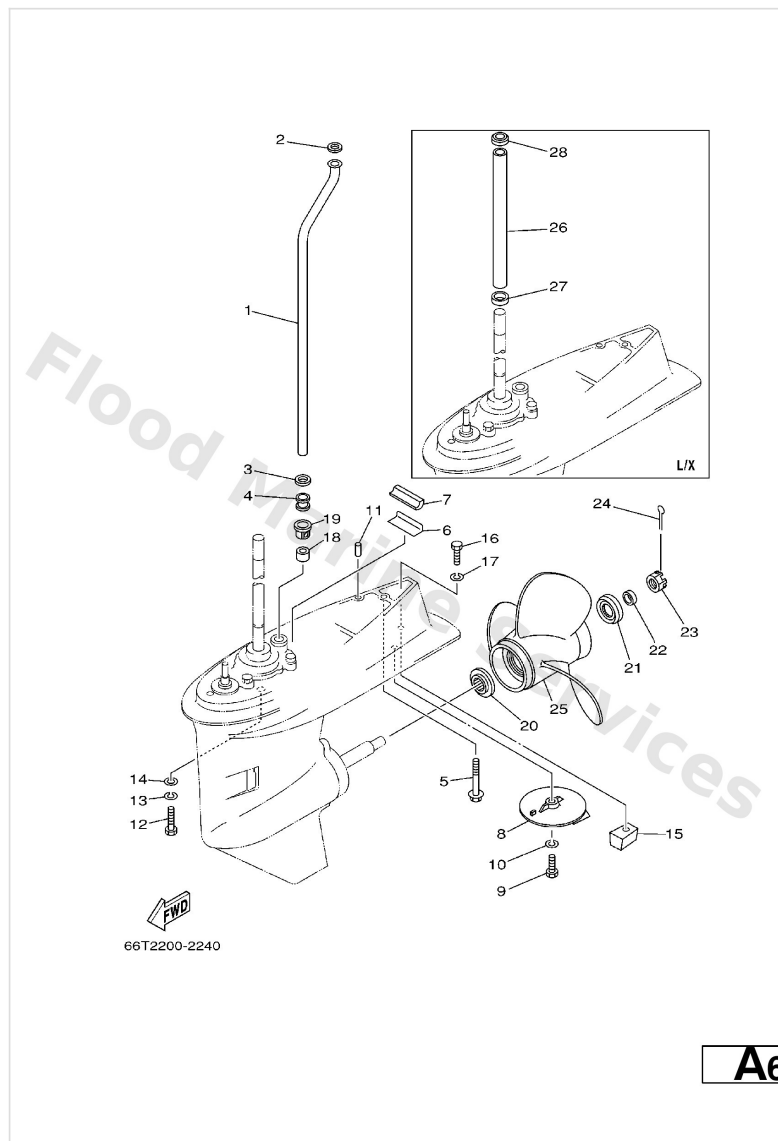
Lower Casing. Drive 1



F6

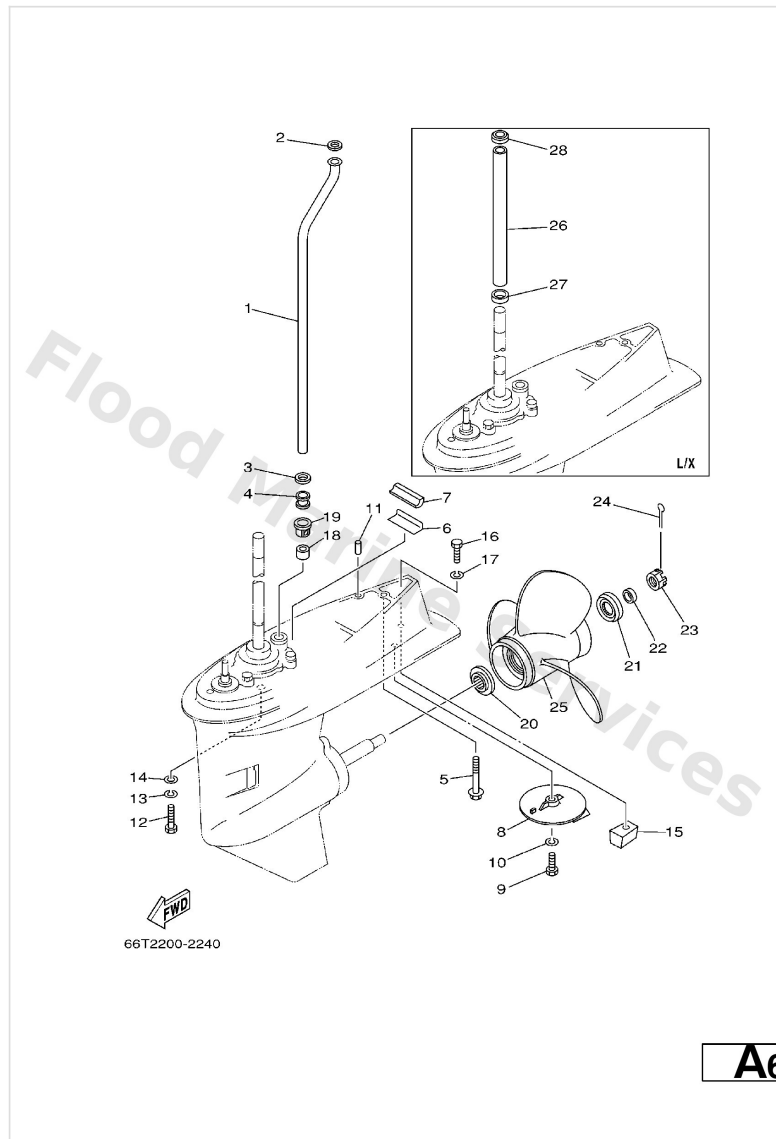
Ref	Part	
50	90105-08M61 Bolt, washer based(62x)	Buy now
51	66T-45631-00 Clutch, dog	Buy now
52	90501-15M01 Spring, compression	Buy now
53	90250-06023 Pin, strait (663)	Buy now
54	663-45633-00 Ring, cross pin	Buy now
55	66T-45635-00 Plunger, shift	Buy now
56	66T-45611-00 Shaft, propeller	Buy now

Lower Casing. Drive 2



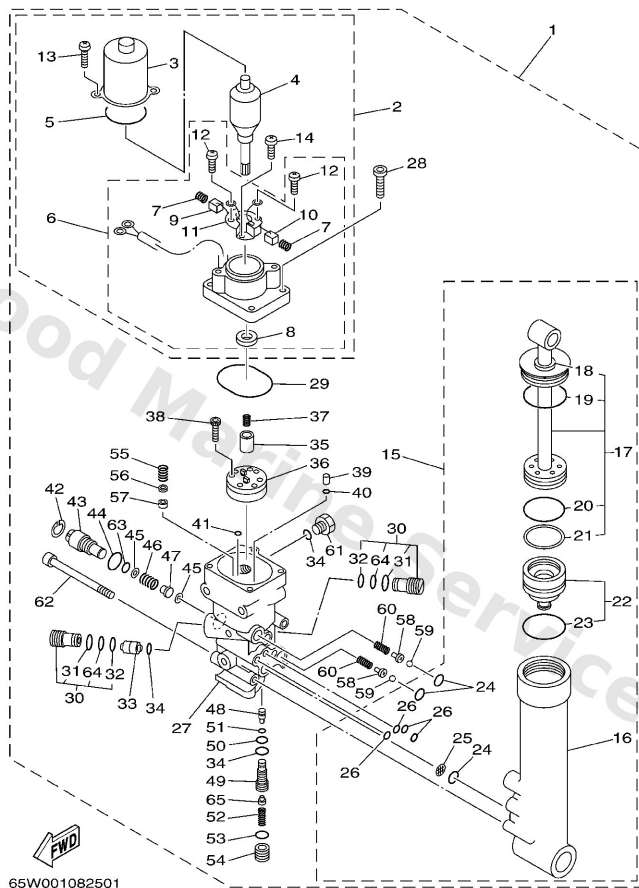
Ref	Part	
1	66T-44361-00 Tube, water S	Buy now
1	66T-44361-10 Tube, water L	Buy now
1	66T-44361-20 Tube, water X	Buy now
2	90202-12060 Washer, plate(663)	Buy now
3	90430-12072 Gasket	Buy now
4	663-44367-00 Damper, water seal 3	Buy now
5	90119-08M43 Bolt, with washer X	Buy now
5	90119-08M44 Bolt, with washer S/L	Buy now
6	663-45376-00-94 Guide, seal damper	Buy now
7	63D-45375-00 Damper, seal	Buy now
8	664-45371-01 Tab-trim	Buy now
9	97095-08025 Bolt (62g)	Buy now
10	92995-08100 Ybs67-8 washer, spring	Buy now
11	93606-12019 Pin, dowel (614)	Buy now
12	97075-10040 Bolt, hexagon deep recess S/L	Buy now

Lower Casing. Drive 2



Ref	Part	
13	92995-10100 Ybs67-10 washer, spring S/L	Buy now
14	92995-10600 Washer, plate S/L	Buy now
15	67C-45251-00 Anode	Buy now
16	97095-08035 Bolt(70w)	Buy now
18	663-44366-00 Damper, water seal 2	Buy now
19	63D-44312-00 Cover, water pump housing	Buy now
20	663-45987-02 Spacer	Buy now
21	66T-45997-00 Spacer 2	Buy now
22	90389-22M01 Bush	Buy now
23	90171-16011 Nut, castle (663)	Buy now
24	91490-30025 Pin cotter	Buy now
26	66T-44362-10 Tube, water 2 L	Buy now
26	66T-44362-20 Tube, water 2 X	Buy now
27	90480-25M70 Grommet L/X	Buy now
28	90480-30M71 Grommet L/X	Buy now

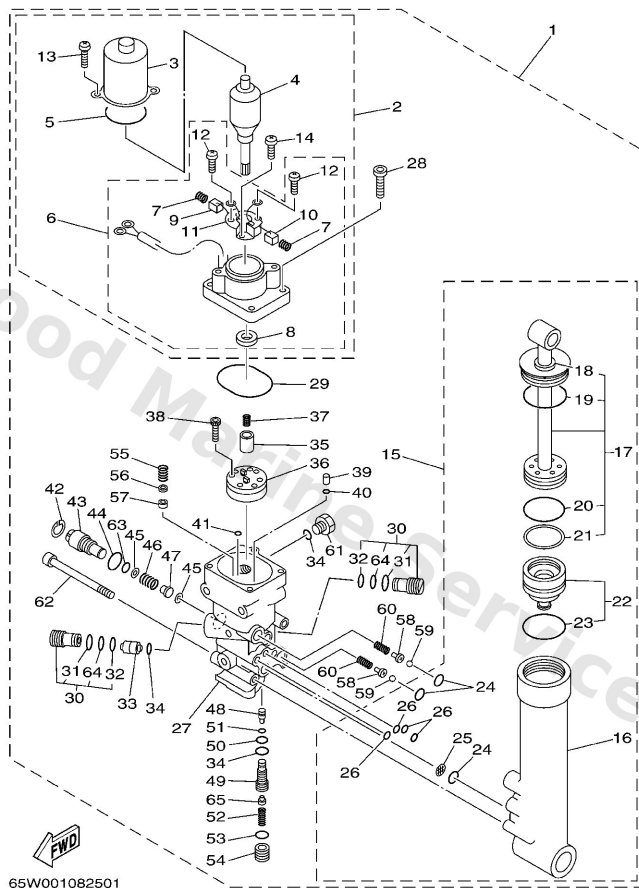
Power Trim & Tilt Assy



F2

Ref	Part	
2	65W-43880-00 Motor assembly (hitachi)	Buy now
3	65W-43804-00 Stator assembly	Buy now
4	65W-43805-00 Armature assembly	Buy now
5	65W-43869-00 O-ring	Buy now
6	65W-43881-00 Frame, End	Buy now
7	65W-4386K-00 Spring, brush	Buy now
8	65W-43882-00 Oil seal	Buy now
9	65W-43892-00 Brush 2	Buy now
10	65W-43891-00 Brush 1	Buy now
11	65W-4380F-00 Plate, brush holder	Buy now
12	65W-43879-00 Screw, with washer	Buy now
13	65W-43887-00 Bolt, screw	Buy now
14	65W-4388E-00 Bolt	Buy now
15	65W-43840-00 Power tilt assembly	Buy now
16	65W-4380K-00 Cylinder, tilt sub assembly	Buy now

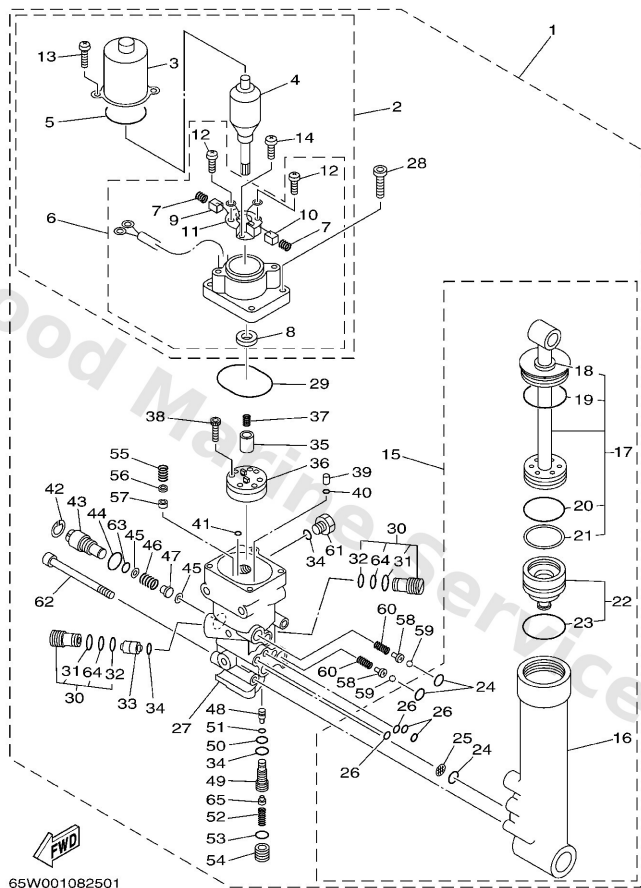
Power Trim & Tilt Assy



F2

Ref	Part	
17	65W-43810-00 Tilt piston sub assembly	Buy now
18	65W-43812-00 Seal, dust	Buy now
19	65W-43865-00 O-ring	Buy now
20	6H1-43861-10 O-ring	Buy now
21	65W-43871-00 Ring, back up	Buy now
22	65W-43818-00 Free piston sub assembly	Buy now
24	93210-11368 O-ring (2h7)	Buy now
25	6H1-43816-00 Filter 1	Buy now
26	93210-064A5 O-ring(61a)	Buy now
27	65W-4380L-00 Housing, trim & tilt sub assembly	Buy now
28	65W-43888-00 Bolt, hexagon socket head(1jk)	Buy now
29	93210-50768 O-ring	Buy now
30	6T4-43802-03 Valve sub assembly	Buy now
31	6H1-43866-00 O-ring	Buy now
32	6H1-43867-00 O-ring	Buy now

Power Trim & Tilt Assy

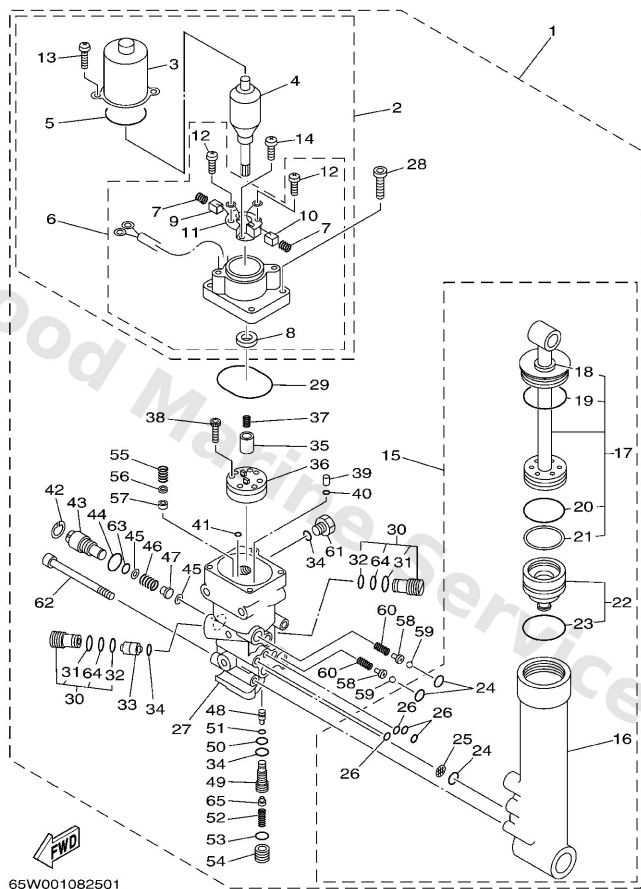


65W001082501

F2

Ref	Part	
33	62X-43841-00 Piston, shuttle	Buy now
34	93210-09165 O-ring	Buy now
35	65W-43831-00 Connector, shaft	Buy now
36	65W-43830-00 Gear pump assembly	Buy now
37	6T4-43853-00 Spring, main valve	Buy now
38	91318-04025 Bolt(62x)	Buy now
39	65W-43817-00 Filter 2	Buy now
40	65W-43861-00 O-ring	Buy now
41	65W-43862-00 O-ring	Buy now
42	6H1-43875-00 Ring, snap	Buy now
43	6H1-43845-00 Screw, manual release	Buy now
44	93210-18397 O-ring (6g5)	Buy now
45	6H1-43847-00 Seat, manual valve	Buy now
46	65W-43854-00 Spring, manual release	Buy now
47	65W-4382A-00 Adaptor 1	Buy now

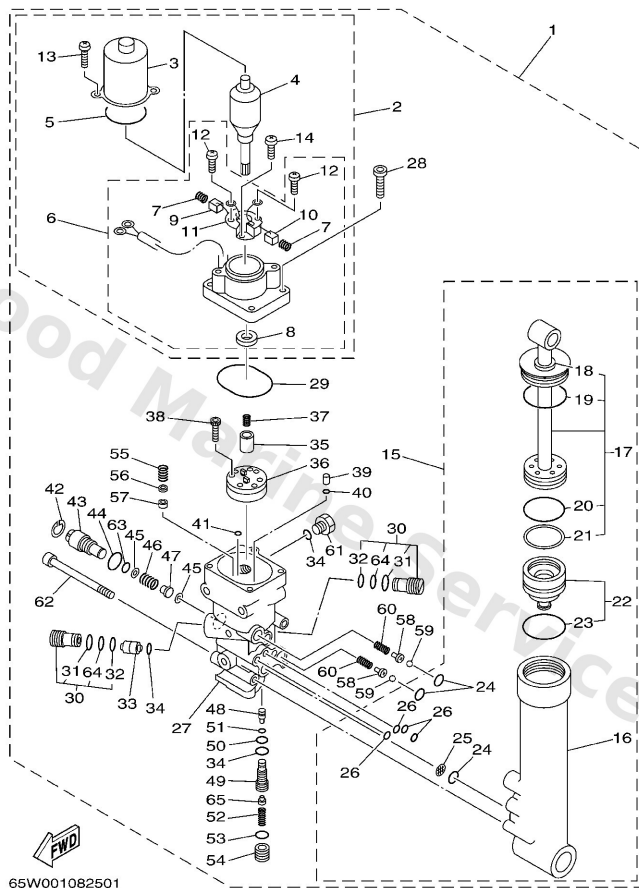
Power Trim & Tilt Assy



F2

Ref	Part	
48	65W-43844-00 Pin, valve support	Buy now
49	65W-43851-00 Seat, relief valve	Buy now
50	93210-08006 O-ring	Buy now
51	93210-03478 O-ring(31m)	Buy now
52	65W-43855-00 Spring, up relief	Buy now
53	93210-11073 O-ring (p95)	Buy now
54	65W-43843-00 Screw, valve lock	Buy now
55	6H1-43856-10 Spring, down relief	Buy now
56	6H1-43844-10 Pin, valve support	Buy now
57	6H1-4384F-10 Seal, main valve	Buy now
58	65W-4386A-00 Pin, absorber valve	Buy now
59	93501-08001 Ball	Buy now
60	65W-43853-00 Spring, absorber valve	Buy now
61	6H1-43829-00 Plug, reservoir	Buy now
62	62X-43878-00 Bolt, socket	Buy now

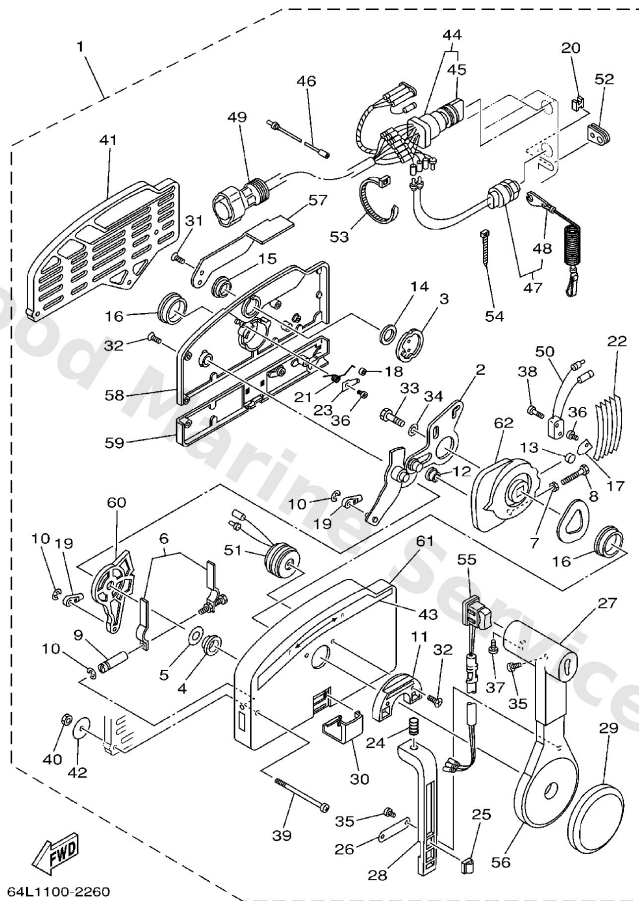
Power Trim & Tilt Assy



F2

Ref	Part	
63	93210-10M74 O-ring	Buy now
64	9321010M74 O-ring	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

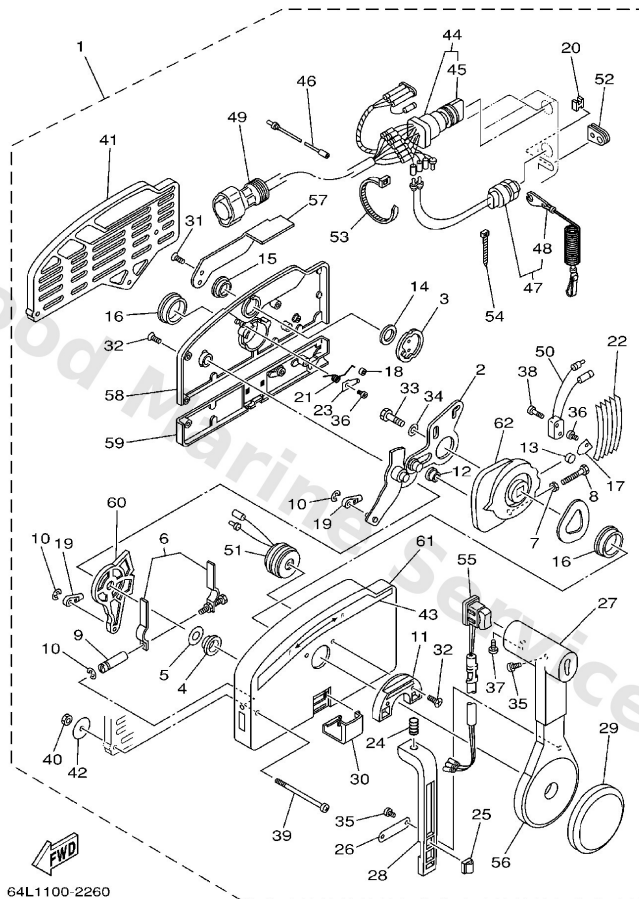
Remote Control Assy 1



B4

Ref	Part	
1	703-48203-15 Remote control assembly (7p) AP	Buy now
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

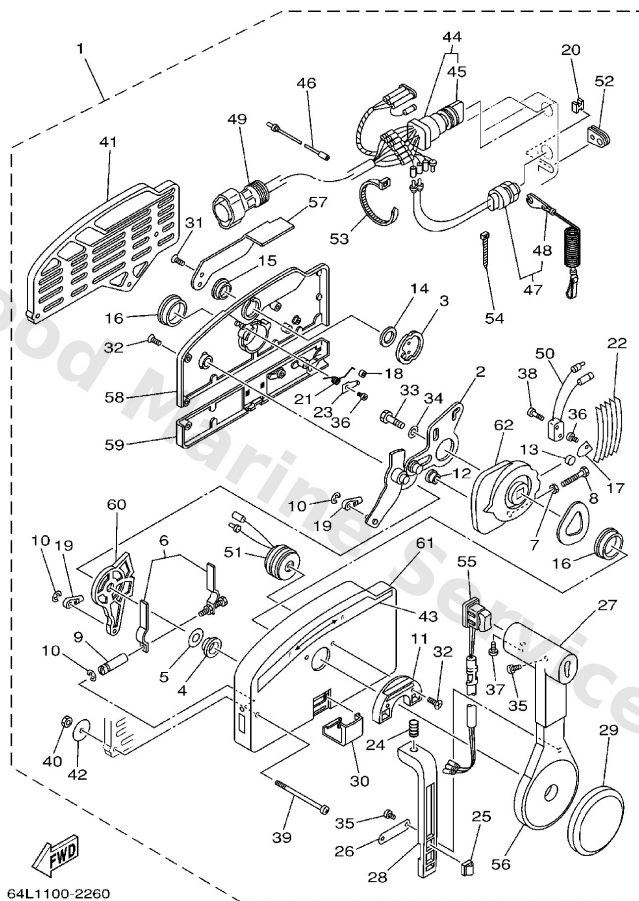
Remote Control Assy 1



B4

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

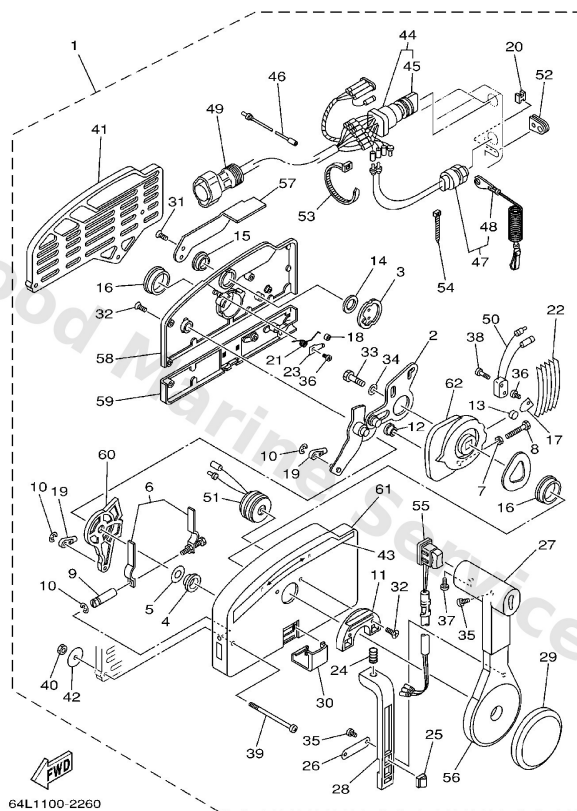
Remote Control Assy 1



B4

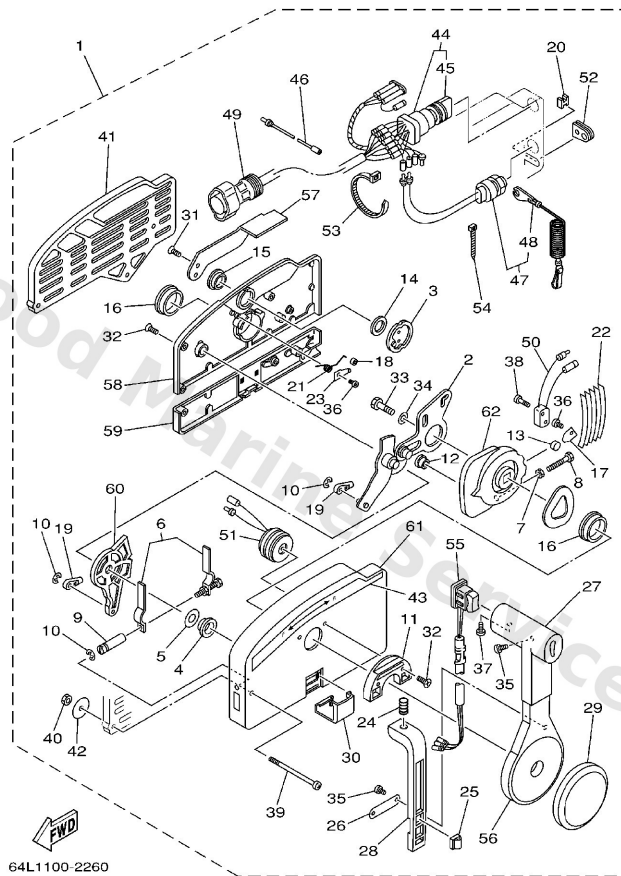
Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-33 Main switch assembly FOR 703-48203-15	Buy now

Remote Control Assy 1



Ref	Part	
44	703-82510-43 Main switch assembly FOR 703-48205-17	Buy now
45	703-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now

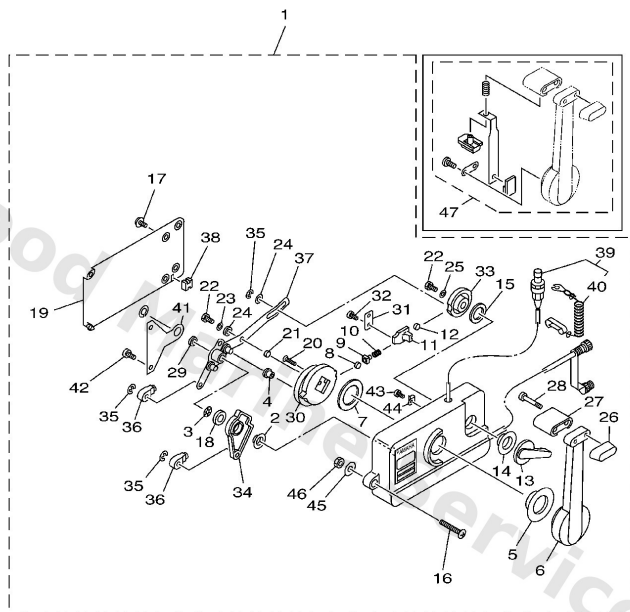
Remote Control Assy 1



B4

Ref	Part	
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

Remote Control Assy 2

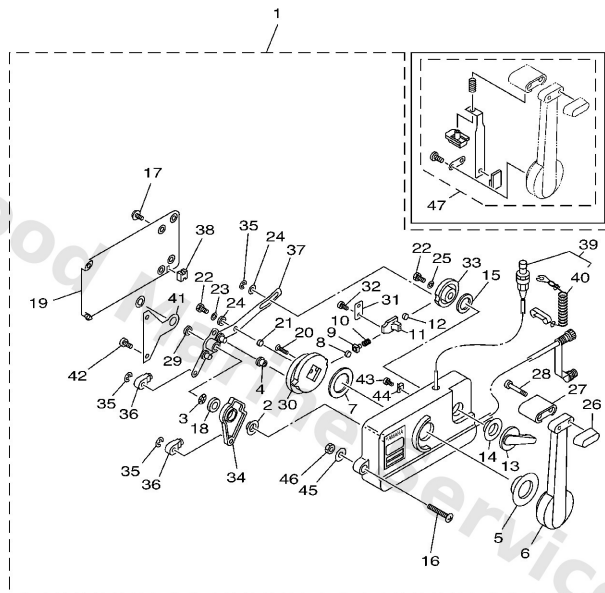


66T4200-3290

B7

Ref	Part	
1	701-48140-E0 703 mec rc side mnt push - ms AP FOR VOLGA	Buy now
2	701-48235-00 Bushing 2	Buy now
3	701-48197-10 Washer, wave 2	Buy now
4	701-48252-00 Roller, cam	Buy now
5	701-48234-00 Bushing 1	Buy now
6	701-48221-00 Lever, control	Buy now
7	701-48196-11 Washer, wave 1	Buy now
8	701-48236-00 Roller, detent	Buy now
9	702-48237-00 Adaptor	Buy now
10	702-48238-00 Spring, Detent	Buy now
11	701-48249-00 Spring, adapter	Buy now
12	701-48248-00 Roller, free accel	Buy now
13	701-48152-20 Knob Free Accel LEFT	Buy now
14	701-48243-00 Bushing	Buy now
15	701-48198-10 Washer, wave 3	Buy now

Remote Control Assy 2

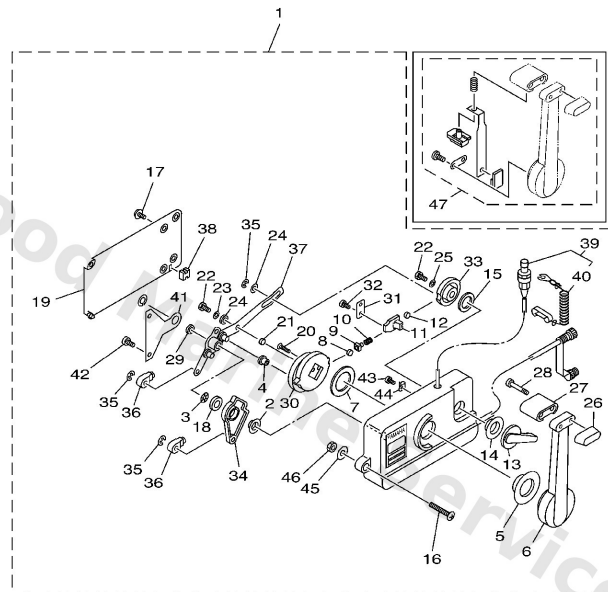


66T4200-3290

B7

Ref	Part	
16	701-48281-10 Screw 1(m6x40)	Buy now
17	701-48289-00 Screw, pan head(62x)	Buy now
18	701-48268-00 Spacer 3	Buy now
19	701-48213-00 Back, plate	Buy now
20	92780-06025 Screw flat head	Buy now
21	701-48255-00 Collar 1	Buy now
22	97390-06018 Bolt (fj0)	Buy now
23	702-48288-00 Washer, Plain	Buy now
24	701-48246-00 Spacer	Buy now
25	92990-06300 Washer, tooth	Buy now
26	701-48229-00 Grip, control lever 2	Buy now
27	701-48222-00 Grip, control lever	Buy now
28	701-48282-00 Screw, pan head	Buy now
29	701-48266-00 Spacer 2	Buy now
30	701-48232-00 Gear 1	Buy now

Remote Control Assy 2

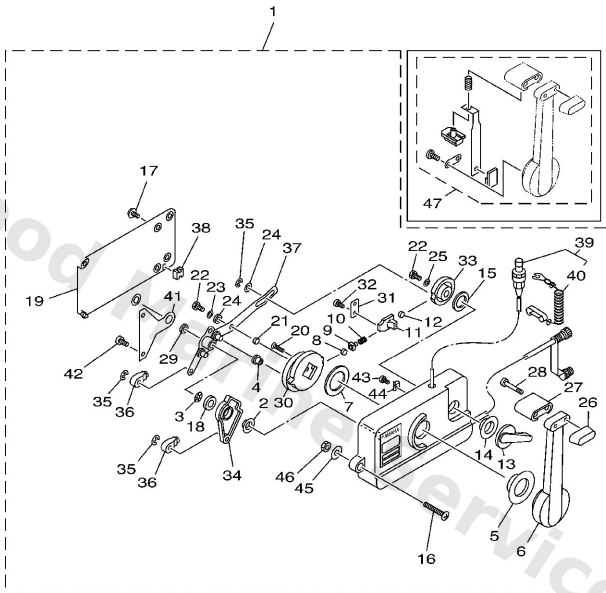


FWD
66T4200-3290

B7

Ref	Part	
31	701-48189-11 Retainer	Buy now
32	98580-05010 Screw, pan head(62x)	Buy now
33	701-48153-12 Shaft, free accel	Buy now
34	701-48271-10 Arm, shift LEFT	Buy now
35	93430-06024 Circlip (701)	Buy now
36	703-48345-01 Cable end, remote control 2	Buy now
37	701-48261-20 Arm, throttle	Buy now
38	701-48358-00 Anchor, cable	Buy now
39	701-82575-53 Engine stop switch assembly	Buy now
40	682-82556-00 Lanyard, stop switch	Buy now
41	701-48133-00 Plate, Link	Buy now
42	98580-05020 Screw, pan head (e22)	Buy now
43	701-48283-00 Screw 3	Buy now
44	701-82594-00 Clamp	Buy now
45	701-48287-00 Washer 1	Buy now

Remote Control Assy 2

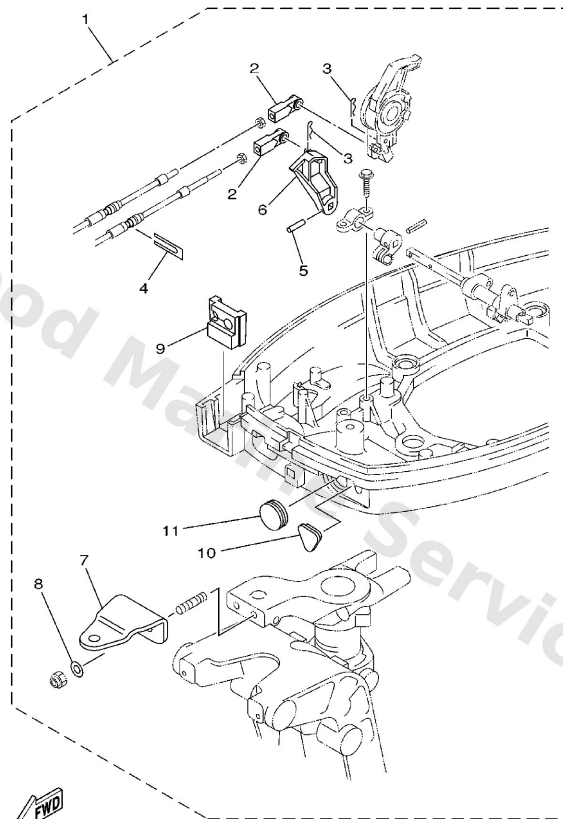


66T4200-3290

B7

Ref	Part	
46	95380-06600 Nut(661)	Buy now
47	701-48280-00 Neutral lock kit	Buy now

Remote Control Attachment

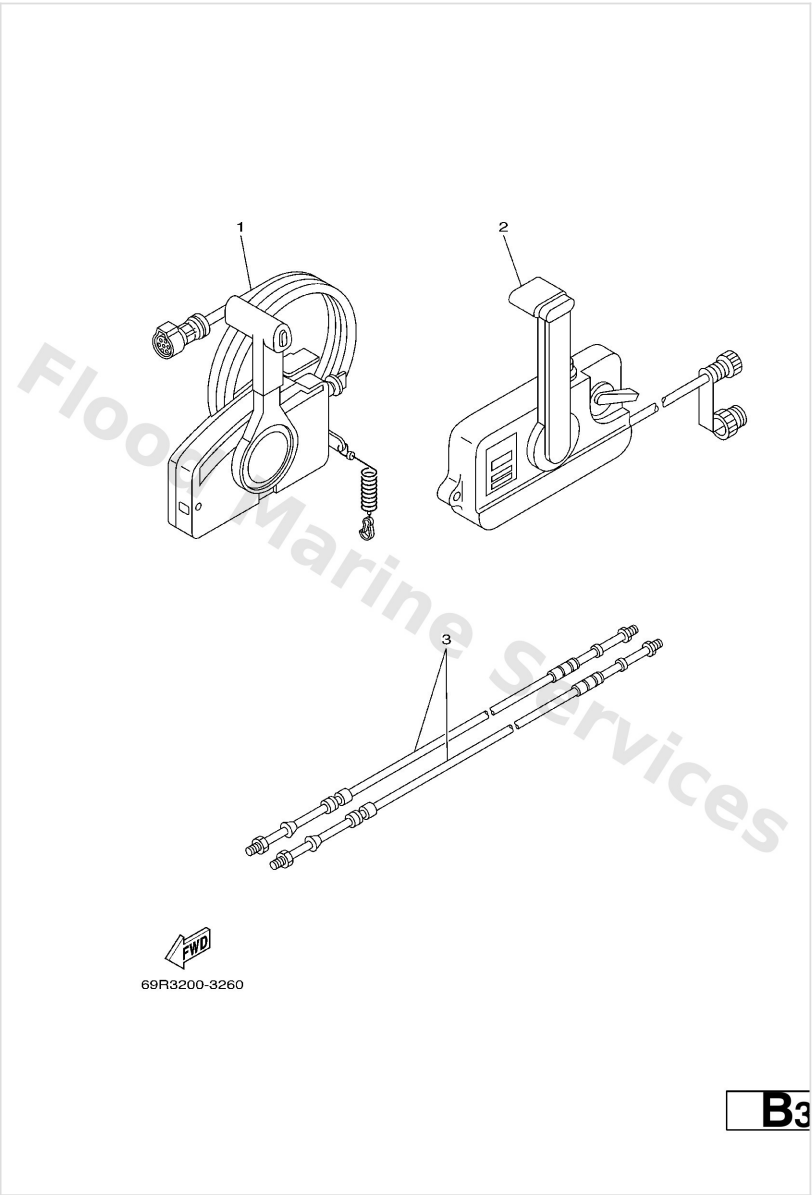


66T0010-1170

E1

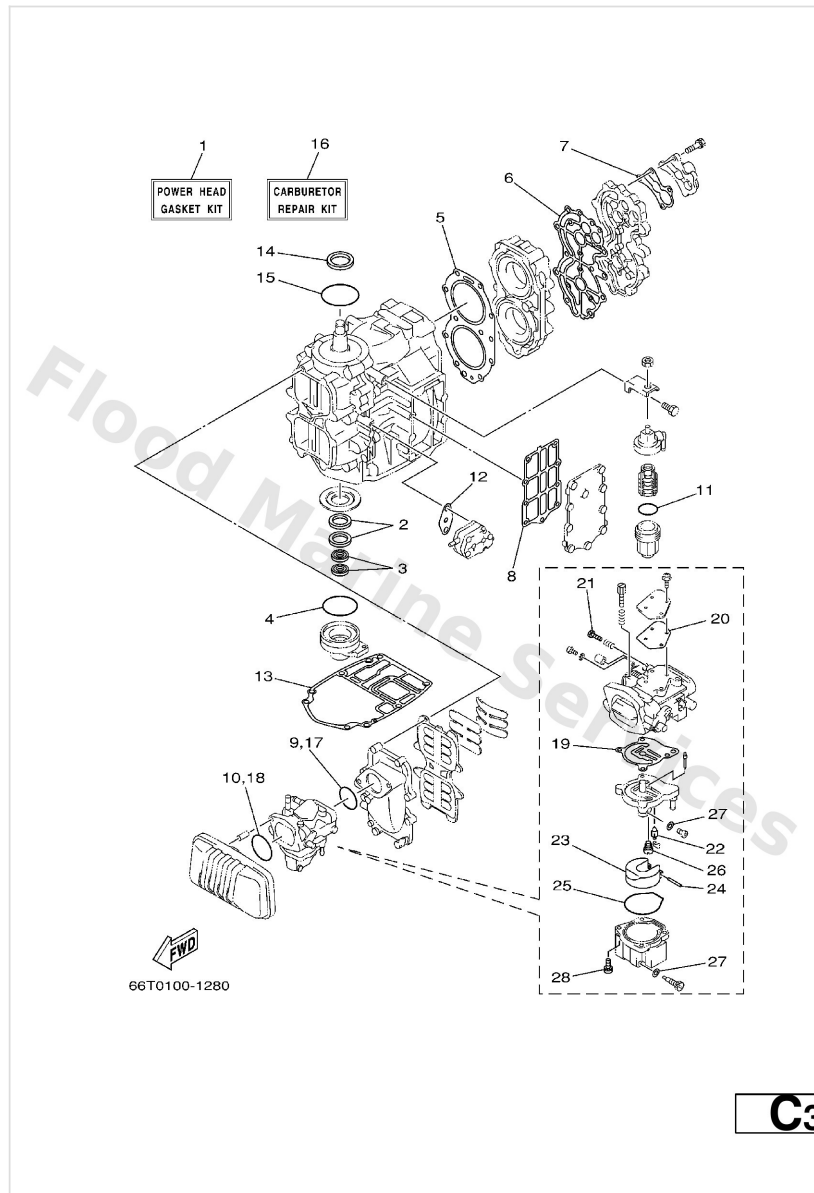
Ref	Part	
1	66T-48501-01 Remote cont. attachment assembly. AP	Buy now
2	663-48344-00 Cable end, remote control	Buy now
3	90468-18008 Clip 620436610000	Buy now
4	6H3-48538-00 Clamp, cable	Buy now
5	90254-03M04 Pin, spring (6h3)	Buy now
6	66T-44125-01 Lever, shift rod	Buy now
7	65W-48511-00 Hook, steering	Buy now
8	90201-10120 Washer, plate	Buy now
9	66T-42725-30 Grommet	Buy now
10	65W-26326-10 Grommet	Buy now
11	65W-42726-10 Grommet	Buy now

Remote Control Box



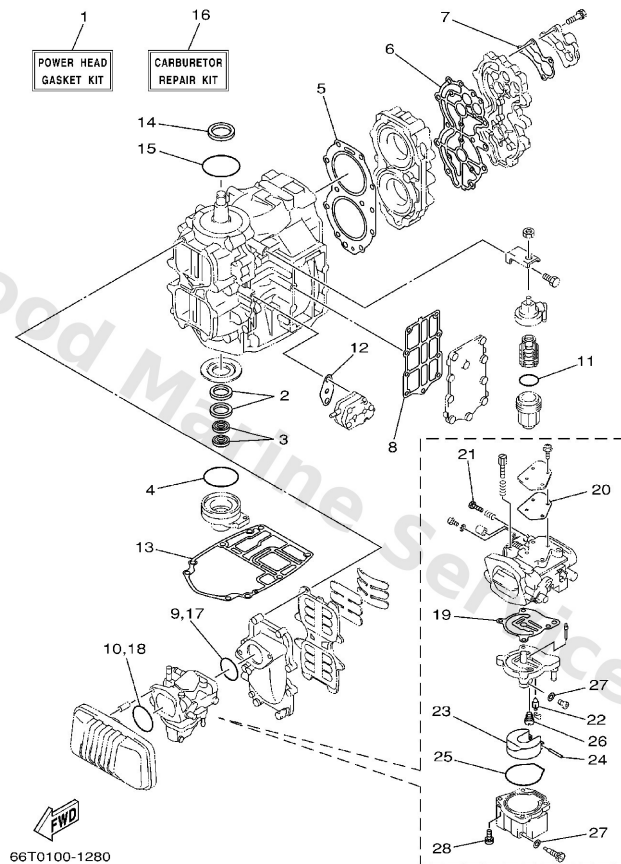
Ref	Part	
1	703-48203-15 Remote control assembly (7p) AP	Buy now
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48140-E0 703 mec rc side mnt push - ms AP FOR VOLGA	Buy now
3	701-48320-00 Cable, Remote Control L=12F UR	Buy now
3	701-48320-20 Cable, Remote Control L=13F UR	Buy now
3	701-48320-50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



Ref	Part	
1	66T-W0001-01 Power head gasket kit	Buy now
2	93102-30M56 Oil seal	Buy now
3	93101-16001 Oil seal	Buy now
4	93210-65M50 O-ring	Buy now
5	66T-11181-A2 Gasket, cylinder head 1	Buy now
6	66T-11193-A2 Gasket, head cover 1	Buy now
7	676-12414-A1 Gasket, cover	Buy now
8	66T-41114-A0 Gasket, exhaust outer cover	Buy now
9	93210-46M16 O-ring (688)	Buy now
10	93210-54M54 O-ring (6g1)	Buy now
11	93210-32738 O-ring(1wg)	Buy now
12	650-24431-A0 Gasket,fuel pump	Buy now
13	66T-45113-A0 Gasket, upper casing	Buy now
14	93102-35008 Oil seal	Buy now
15	93210-75M51 O-ring (6f5)	Buy now

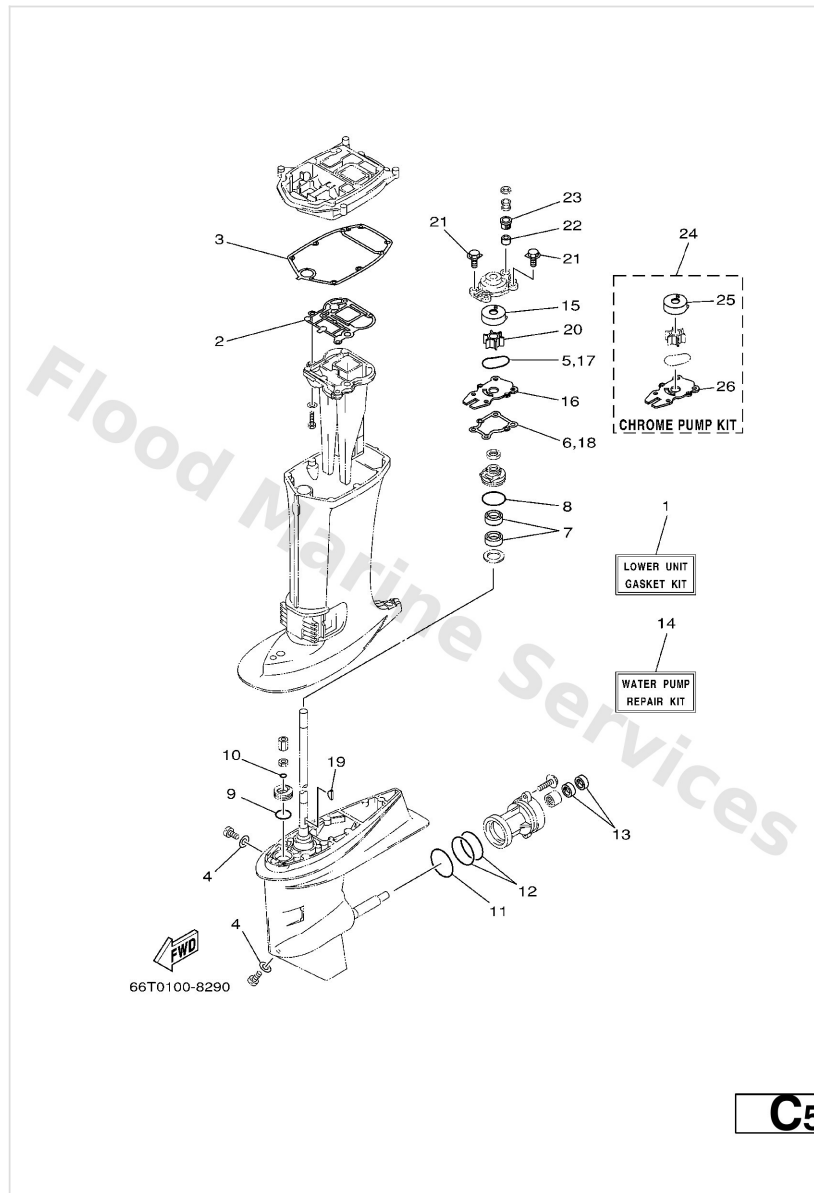
Repair Kit 1



C3

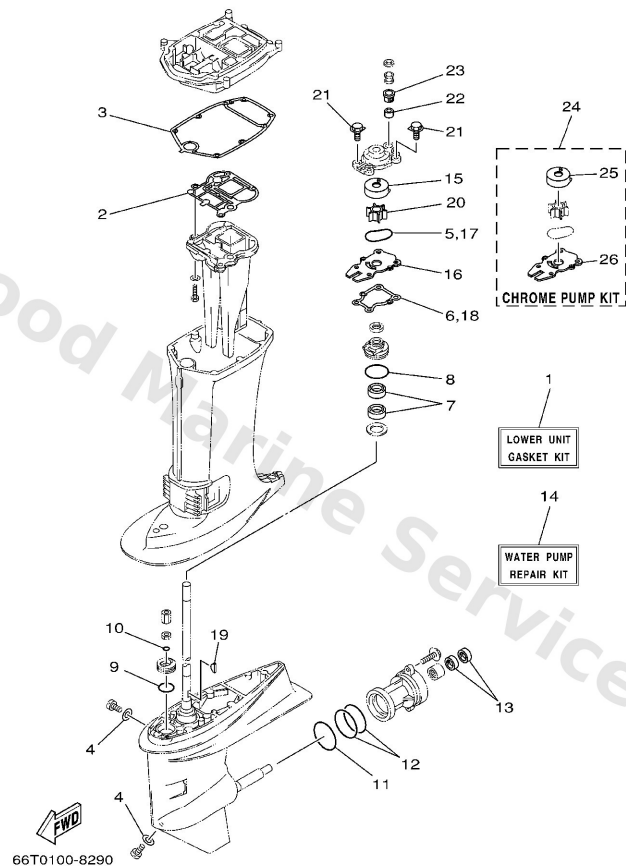
Ref	Part	
16	66T-W0093-01 Carburetor repair kit	Buy now
19	66T-14384-01 Gasket, float chamber	Buy now
20	66T-14536-00 Gasket	Buy now
21	6E5-14323-03 Screw, air adjusting	Buy now
22	6E5-14546-00 Valve, needle	Buy now
23	6E5-14385-02 Float	Buy now
24	6E5-14386-02 Pin, float	Buy now
25	66T-14984-00 Gasket, float chamber	Buy now
26	66T-14992-00 Plug	Buy now
27	66T-14959-00 Gasket	Buy now
28	97980-05125 Screw, panhead (a93)	Buy now

Repair Kit 2



Ref	Part	
1	66T-W0001-20 Lower unit gasket kit	Buy now
2	66T-41133-A0 Gasket, exhaust manifold 1	Buy now
3	66T-45114-A0 Gasket, upper casing	Buy now
4	90430-08020 Gasket	Buy now
5	93210-59MG7 O-ring	Buy now
6	63D-44316-00 Gasket, water pump	Buy now
7	93101-22M60 Oil seal	Buy now
8	93210-48MG8 O-ring	Buy now
9	93210-33MG4 O-ring	Buy now
10	93210-06ME6 O-ring	Buy now
11	93210-69MG6 O-ring	Buy now
12	93210-74MG5 O-ring (sea)	Buy now
13	93101-22M00 Oil seal (22x36x6-663)	Buy now
14	66T-W0078-00 Water pump repair kit	Buy now
15	63D-44322-00 Insert, cartridge	Buy now

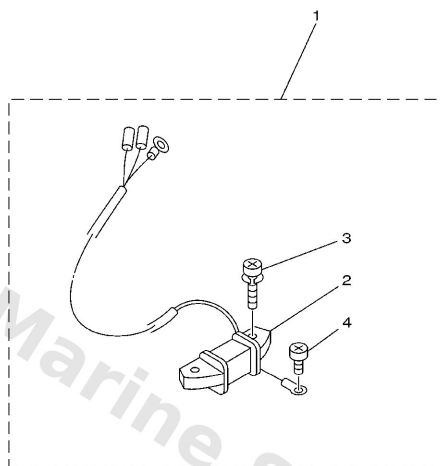
Repair Kit 2



C5

Ref	Part	
16	66T-44323-00 Outer plate, cartridge	Buy now
19	90280-03M03 Key, woodruff (697)	Buy now
20	6H4-44352-02 Impeller	Buy now
21	90119-08M15 Bolt, with washer(62w)	Buy now
22	663-44366-00 Damper, water seal 2	Buy now
23	63D-44312-00 Cover, water pump housing	Buy now
24	66T-W0078-0A Chrome pump kit	Buy now
25	63D-44322-40 Insert, cartridge	Buy now
26	66T-44323-40 Outer plate, cartridge	Buy now

Repair Kit 3

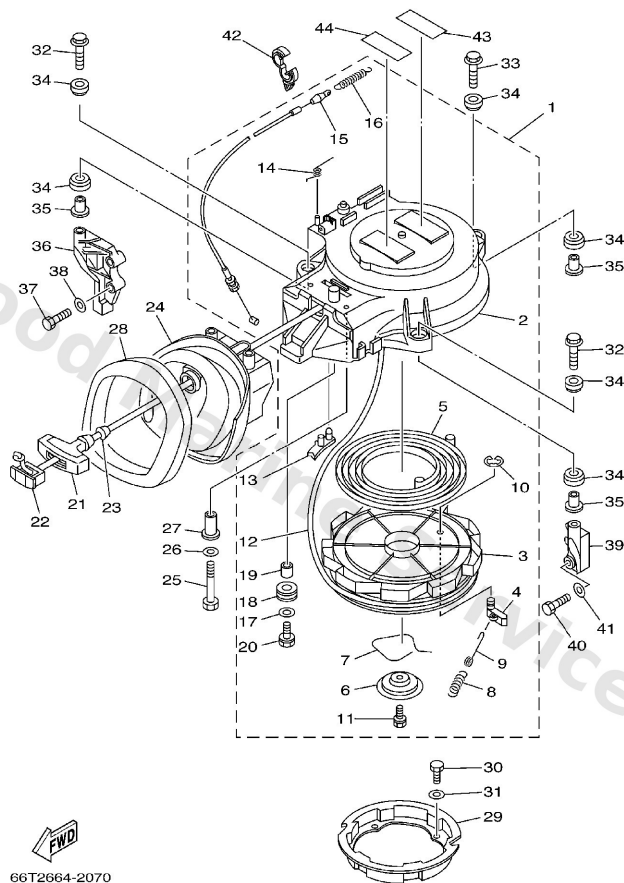


66T0010-9270

C6

Ref	Part	
1	66T-81303-00 Lighting coil assembly AP	Buy now
2	66T-85533-00 Coil, lighting	Buy now
3	97902-06125 Screw, pan head (76t)	Buy now
4	97802-04006 Screw, pan head(3xp)	Buy now

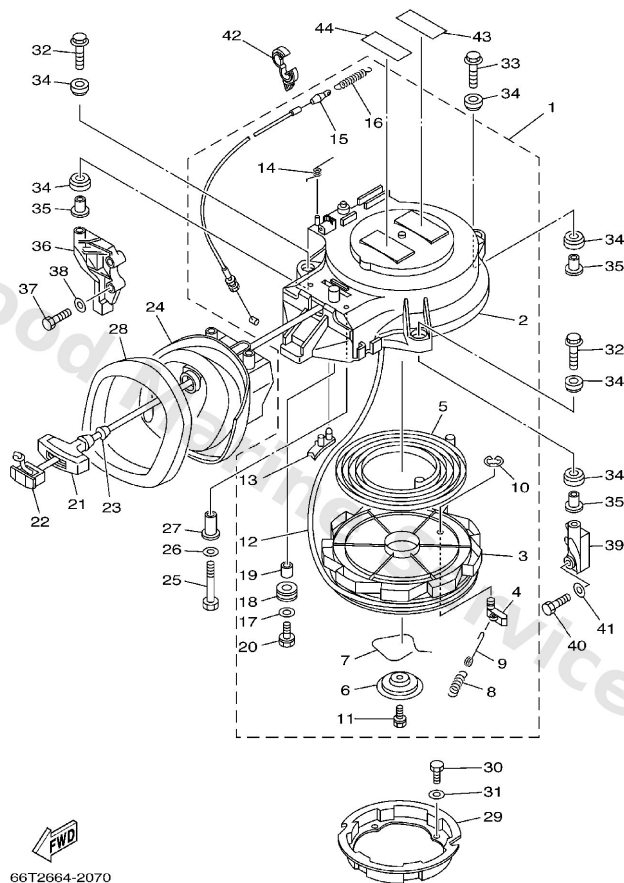
Starter



B6

Ref	Part	
1	66T-15710-00 Starter assembly	Buy now
2	66T-15711-00 Case, starter	Buy now
3	66T-15714-00 Drum, sheave	Buy now
4	63V-15741-00 Pawl, drive	Buy now
5	66T-15713-00 Spring, starter	Buy now
6	66T-15716-00 Plate, drive	Buy now
7	66T-15705-00 Spring, drive pawl	Buy now
8	66T-15767-00 Spring	Buy now
9	66T-15784-00 Spring, return	Buy now
10	63V-15744-00 Circlip	Buy now
11	63V-15768-00 Screw	Buy now
12	* item_description	Buy now
13	66T-15794-00 Stopper	Buy now
14	66T-15734-00 Spring, return	Buy now
15	66T-15770-00 Cable comp., starter stop	Buy now

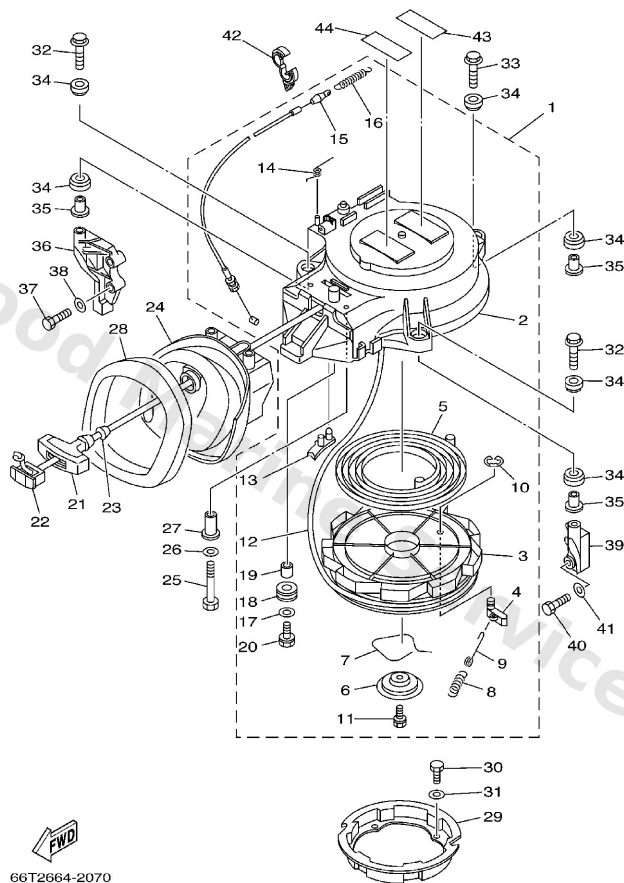
Starter



B6

Ref	Part	
16	66T-15731-00 Retainer, spring	Buy now
17	6F5-15791-00 Washer, lock	Buy now
18	6F5-15752-00 Roller, wire	Buy now
19	6F5-15753-00 Bushing 1	Buy now
20	6F5-15768-00 Bolt	Buy now
21	689-15755-01 Handle, starter	Buy now
22	6F5-15779-02 Cover	Buy now
23	697-15789-00 Damper	Buy now
24	66T-15758-01 Guide, rope	Buy now
25	97095-06035 Bolt(j52)	Buy now
26	92995-06600 Washer, plain (646)	Buy now
27	90387-06M66 Collar (6h4)	Buy now
28	66T-15762-01 Seal, rubber 2	Buy now
29	66T-15723-00 Pulley, starter	Buy now
30	97095-06010 Bolt	Buy now

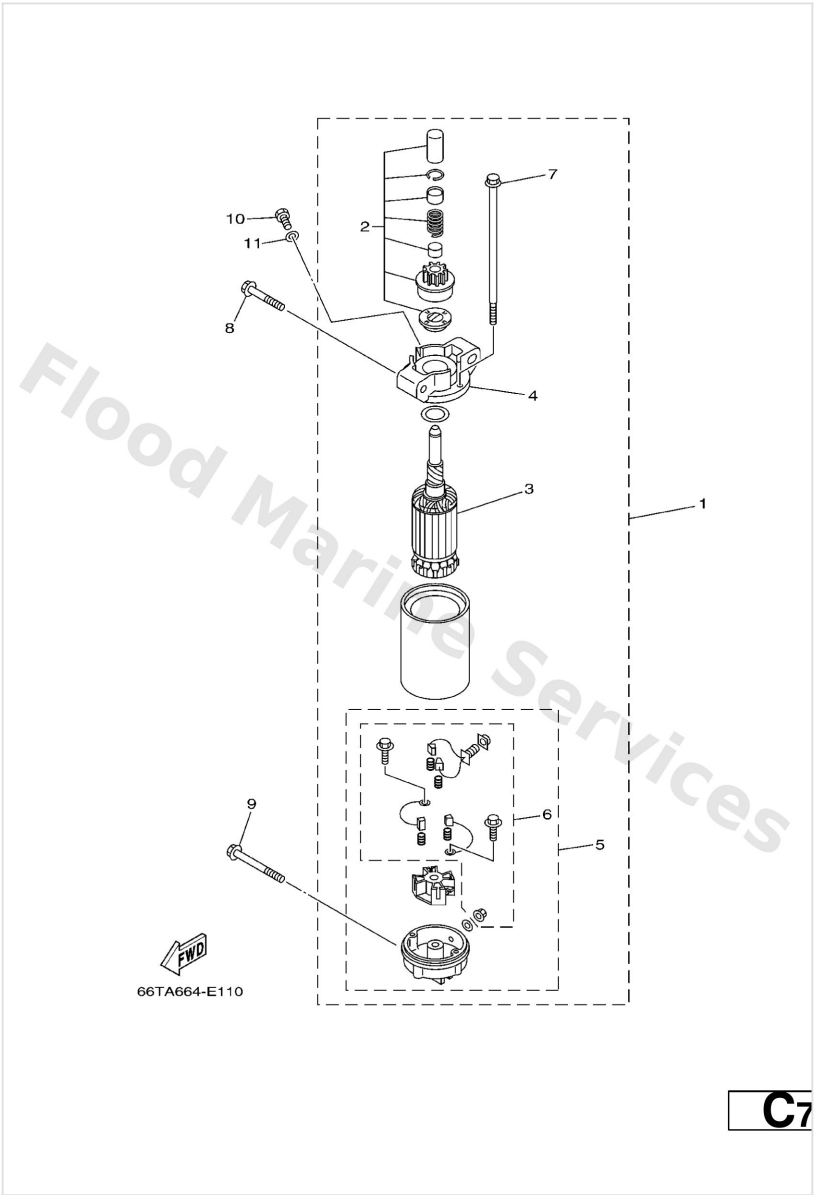
Starter



B6

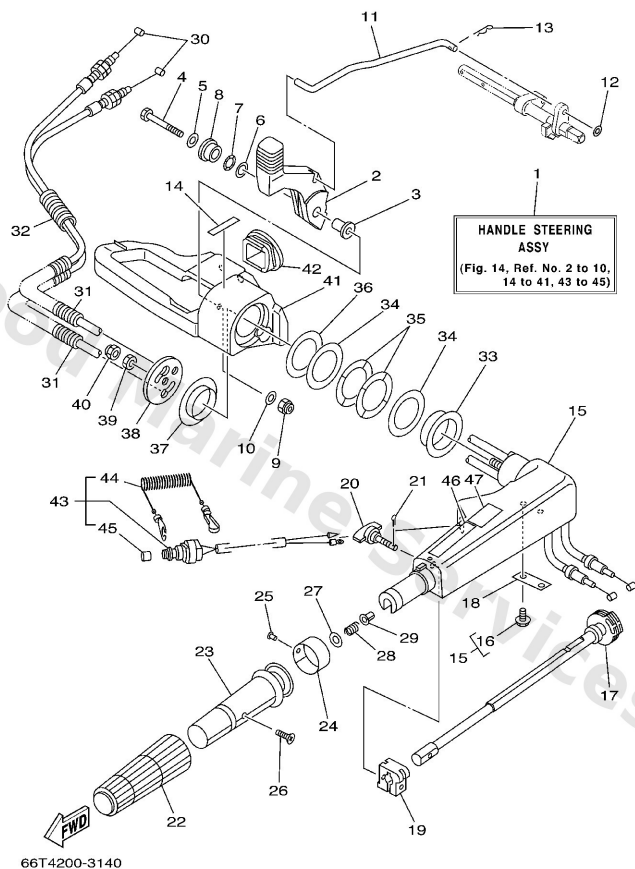
Ref	Part	
32	90119-08M10 Bolt, with washer	Buy now
33	90119-08M51 Bolt, with washer	Buy now
34	90385-12M04 Bushing (6f5)	Buy now
35	90387-08M05 Collar (663)	Buy now
36	66T-15771-00-94 Stay 1	Buy now
37	97013-06030 Bolt	Buy now
38	92903-06600 Washer, plain (646)	Buy now
39	66T-15772-00-94 Stay 2	Buy now
42	90464-13249 Clamp	Buy now
43	6A1-83625-41 Mark 5 FOR VOLGA	Buy now
44	61T-83625-80 4- FOR VOLGA	Buy now

Starting Motor



Ref	Part	
1	66T8180001 Starting motor assembly	Buy now
2	66T8185700 Pinion stopper set	Buy now
3	66T8185001 Armature assembly	Buy now
4	66T8183000 Front bracket assembly	Buy now
5	66T8182000 Rear bracket assembly	Buy now
6	66T8184000 Brush holder assembly	Buy now
7	66T8182600 Bolt	Buy now
8	9011908M39 Bolt, with washer	Buy now
9	9011908M52 Bolt, with washer	Buy now
10	9709508016 Bolt, hexagon deep recess	Buy now
11	9299508600 Washer, plain (663)	Buy now

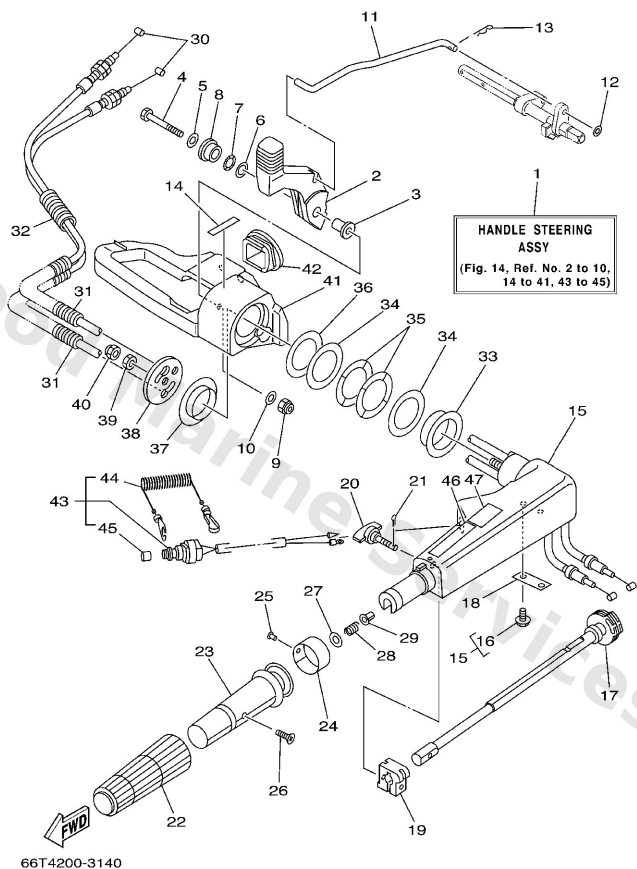
Steering



D3

Ref	Part	
2	66T-44111-02 Handle, gear shift	Buy now
3	90387-06M86 Collar	Buy now
4	97095-06050 Bolt(jf7)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	90201-12M07 Washer, plate	Buy now
7	90206-12052 Washer, wave (666)	Buy now
8	66T-42123-00 Bolt, handle joint	Buy now
9	95780-06300 Nut, nylon (6g1)	Buy now
10	92995-06200 Ybs66-6 washer, plain	Buy now
11	66T-44124-00 Link, shift rod	Buy now
12	92990-06200 Ybs66-6 washer, plain	Buy now
13	90468-18008 Clip 620436610000	Buy now
14	6E0-44191-11 Indicator, shift	Buy now
16	90109-06M86 Bolt	Buy now
17	65W-42138-00 Lever, throttle	Buy now

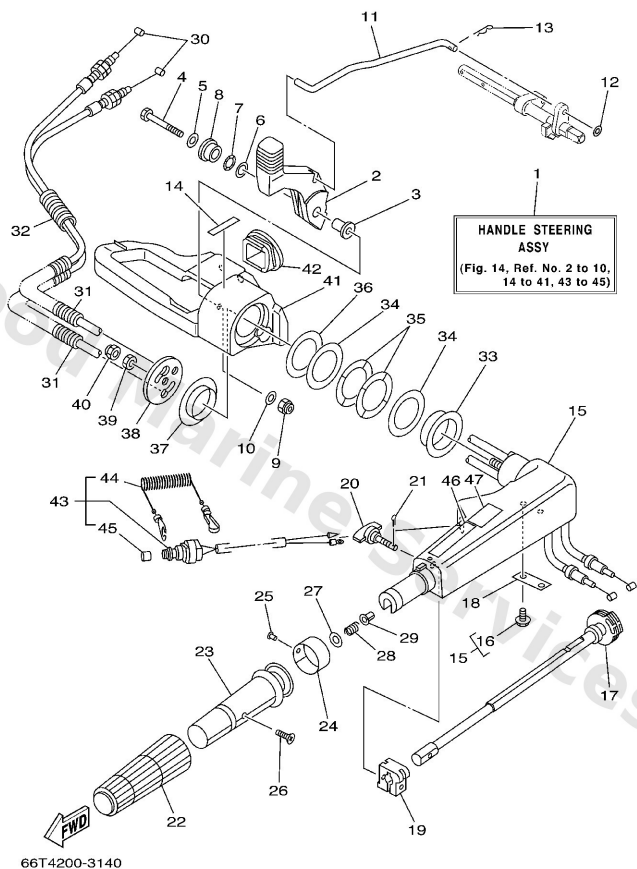
Steering



D3

Ref	Part	
18	65W-42159-00 Stay	Buy now
19	6G1-42126-00 Piece, friction	Buy now
20	65W-42125-00 Bolt, friction adjusting	Buy now
21	91490-20010 Pin, cotter	Buy now
22	6F6-42177-A0 Rubber, handle	Buy now
23	664-42119-00 Grip, steering handle	Buy now
24	6G1-42137-10 Indicator, throttle	Buy now
25	90269-02M09 Rivet(6I5)	Buy now
26	90149-05M13 Screw, countersunk	Buy now
27	92903-10600 Washer, plate	Buy now
28	90501-23215 Spring (655)	Buy now
29	90386-08032 Bushing (650)	Buy now
30	66T-26301-00 Throttle cable assembly	Buy now
31	90446-10M87 Hose	Buy now
32	90446-10M86 Hose	Buy now

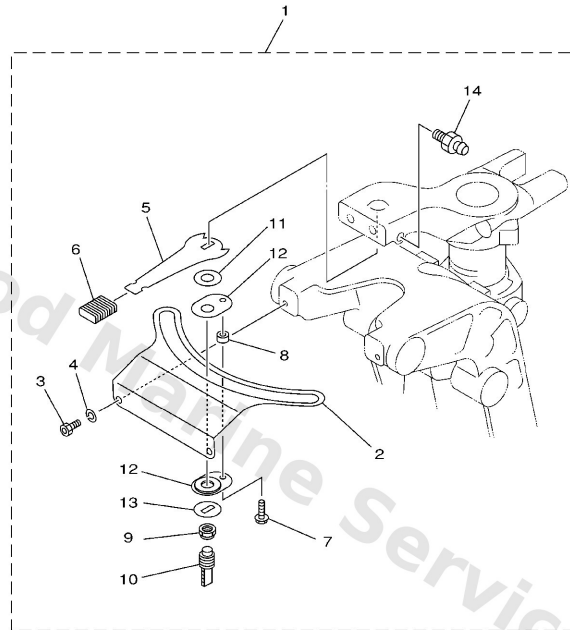
Steering



D3

Ref	Part	
33	90386-40MA0 Bushing	Buy now
34	90201-43M00 Washer, plate	Buy now
35	90206-43M22 Washer, wave	Buy now
36	90202-43M57 Washer, plate	Buy now
37	90386-40M99 Bush	Buy now
38	65W-42131-01 Cover, handle steering	Buy now
39	95380-10700 Nut (682)	Buy now
40	95780-10300 Nut, nylon (6e5)	Buy now
42	66T-41273-00 Grommet	Buy now
43	66T-82575-01 Engine stop switch assembly	Buy now
44	682-82556-00 Lanyard, stop switch	Buy now
45	689-8257Y-00 Cap	Buy now
46	6E0-83627-41 Label, caution 7 FOR VOLGA	Buy now
47	61T-83627-80 Label Caution 7 FOR VOLGA	Buy now

Steering Friction

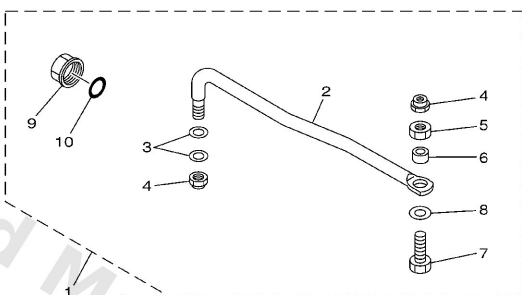



65W0010-8180

D5

Ref	Part	
1	65W-42508-00 Steering friction assembly	Buy now
2	65W-42527-00 Plate, friction	Buy now
3	90109-06M50 Bolt(61a)	Buy now
4	92990-06100 Washer(6a1)	Buy now
5	65W-42561-00 Knob, steering lock	Buy now
6	689-43633-00 Cover, tilt lever	Buy now
7	97595-05516 Bolt, with washer	Buy now
8	90387-05M11 Collar	Buy now
9	90185-10M14 Nut, self-locking	Buy now
10	65W-42562-00 Shaft, steering lock	Buy now
11	90202-10M56 Washer, plate	Buy now
12	65W-42528-00 Plate, friction	Buy now
13	90209-10M26 Washer	Buy now
14	93700-06M03 Nipple, grease(6a1)	Buy now

Steering Guide

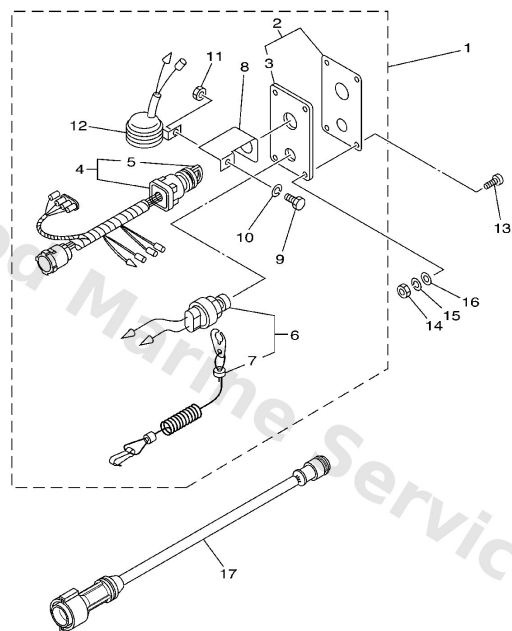


65W0010-B210

B2

Ref	Part	
1	65W-61350-00 Steering guide attachment kit AP FOR CARIB,CHINA	Buy now
2	65W-61351-00 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

Switch. Panel

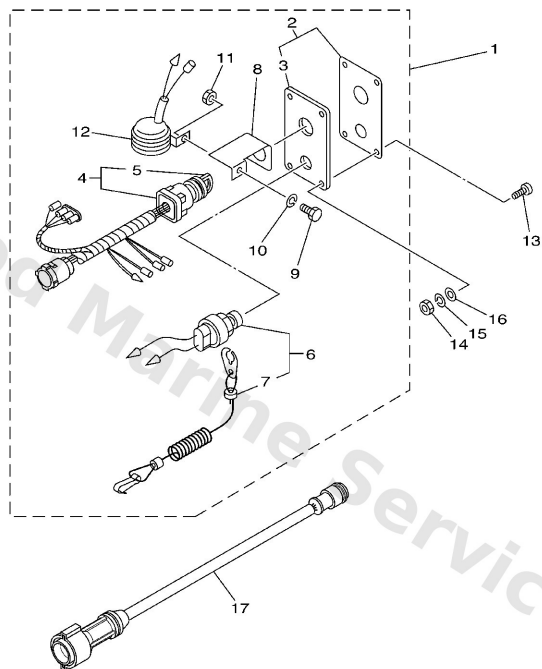



66T4200-3300

C2

Ref	Part	
1	704-82570-07 Panel switch assembly AP FOR VOLGA	Buy now
2	704-82571-01 Panel, switch	Buy now
3	6R5-82588-01 Plate	Buy now
4	704-82510-07 Main switch assembly	Buy now
5	703-82577-00 Cap, key	Buy now
6	688-82575-01 Engine stop switch assembly	Buy now
7	682-82556-00 Lanyard, stop switch	Buy now
8	64D-82581-00 Stay, cord clamp	Buy now
9	97303-05012 Bolt, hexagon	Buy now
10	92903-05100 Ybs67-5 washer, spring	Buy now
11	95303-05700 Nut (656)	Buy now
12	688-83383-11 Buzzer	Buy now
13	90149-05M05 Screw(6k0) AP FOR VOLGA	Buy now
14	95380-05600 Nut, hexagon (663) AP FOR VOLGA	Buy now
15	92990-05100 Ybs67-5 washer, spring AP FOR VOLGA	Buy now

Switch. Panel

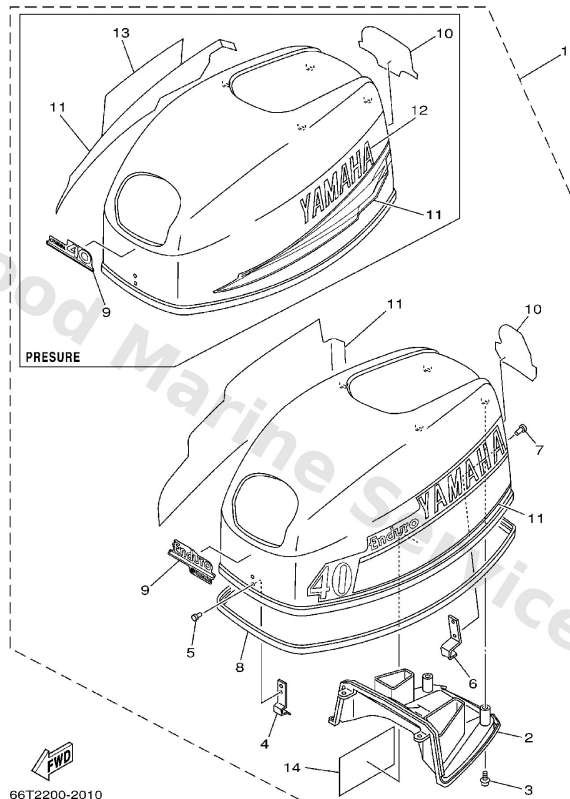



 66T4200-3300

C2

Ref	Part	
16	92990-05600 Washer, plain (646) AP FOR VOLGA	Buy now
17	688-82586-50 Extension, wire harness AP FOR VOLGA	Buy now

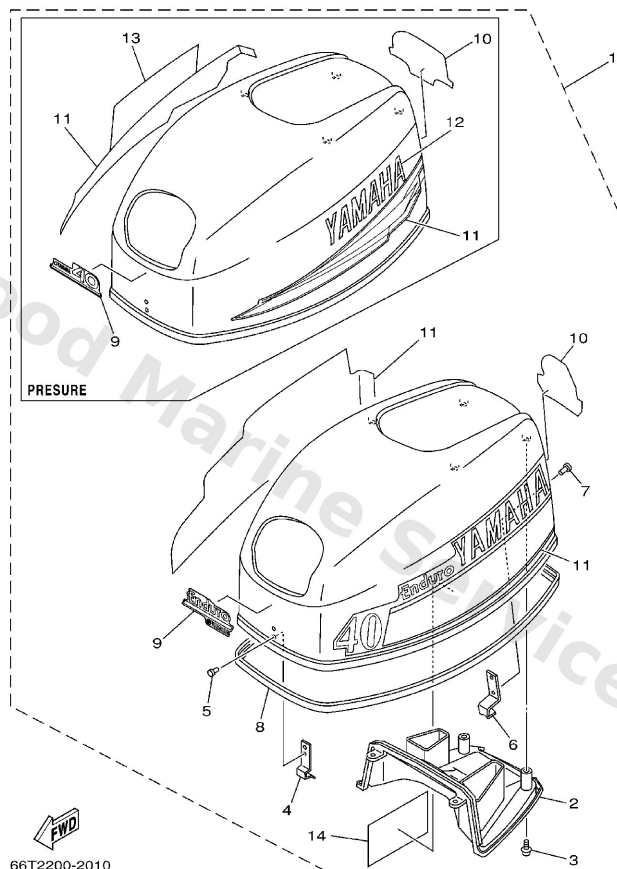
Top Cowling



A4

Ref	Part	
1	66T-42610-20-4D Top cowling assembly PRESURE	Buy now
1	66T-42610-K0-4D Top cowling assembly ENDURO	Buy now
2	66T-42613-01 Molding, air duct	Buy now
3	97780-50616 Screw, pan head tapping (ak5)	Buy now
4	6E0-42651-02 Hook	Buy now
5	90266-04M04 Rivet(6e7)	Buy now
6	6F5-42652-01 Hook	Buy now
7	90266-04M01 Rivet (689)	Buy now
8	66T-42615-02 Seal	Buy now
9	63D-42677-20 Graphic, front PRESURE	Buy now
9	69P-42677-H0 Graphic, Front ENDURO	Buy now
10	63D-42678-11 Graphic, rear PRESURE	Buy now
10	6J4-42678-H0 Graphic, Rear ENDURO	Buy now
11	63D-W0070-10 Graphic set PRESURE	Buy now
11	66T-W0070-H0 Graphic set ENDURO	Buy now

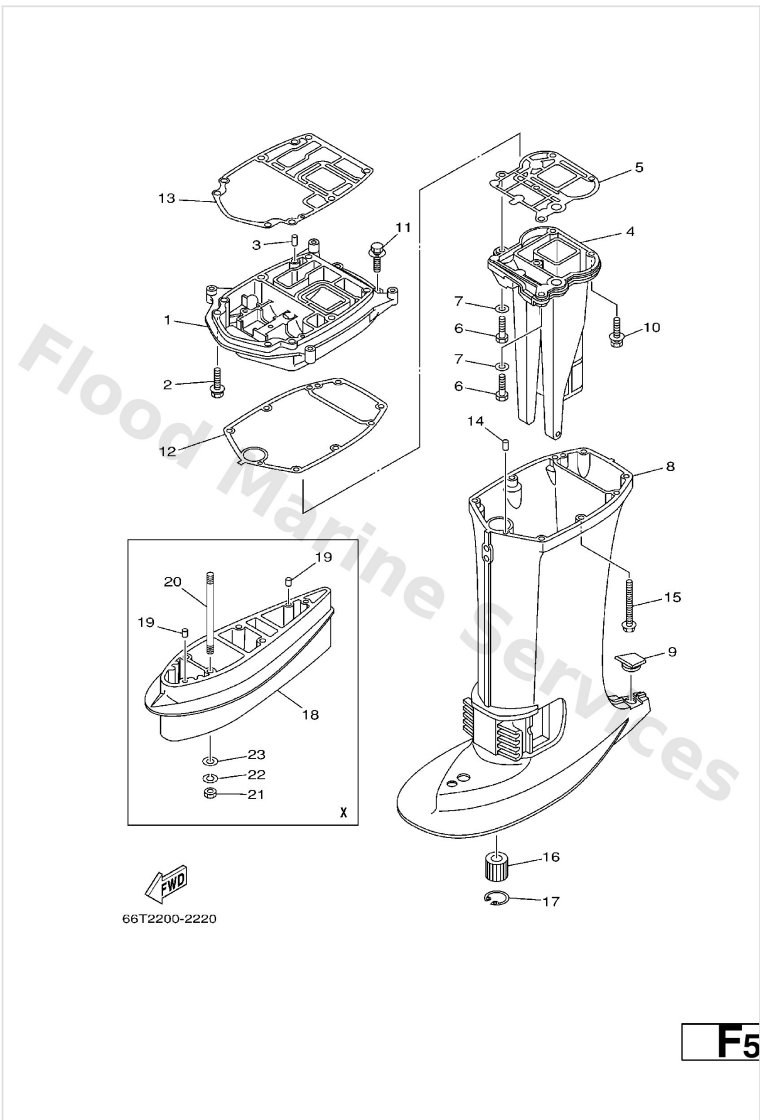
Top Cowling



A4

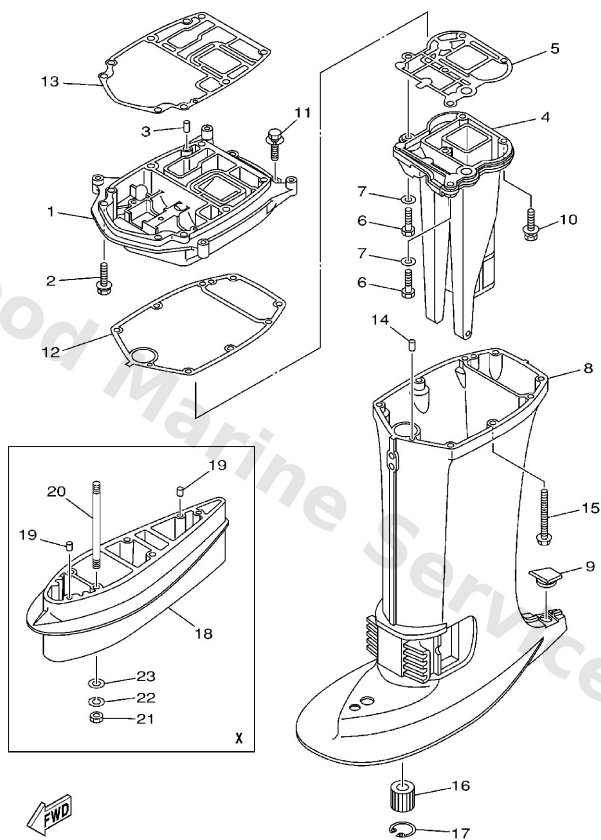
Ref	Part	
12	63D-42681-10 Mark, cowling PRESURE	Buy now
13	63D-42682-10 Mark, cowling PRESURE	Buy now
14	677-13437-08 1- ENDURO	Buy now

Upper Casing

**F5**

Ref	Part	
1	66T-41137-00-94 Guide, exhaust	Buy now
2	90119-08M79 Bolt, hexagon (fj1)	Buy now
19	93606-12019 Pin, dowel (614) X	Buy now
4	66T-41131-00-5B Manifold, ext. 1 S	Buy now
4	66T-41131-10-5B Manifold, ext. 1 L/X	Buy now
5	66T-41133-A0 Gasket, exhaust manifold 1	Buy now
6	97075-08030 Bolt, hexagon (fj1)	Buy now
7	92995-08600 Washer, plain (663)	Buy now
8	66T-45111-00-4D Casing, upper S	Buy now
8	66T-45111-10-4D Casing, upper L/X	Buy now
9	63D-45155-00 Cap	Buy now
10	97575-08545 Bolt, hexagon w/w deep recess	Buy now
12	66T-45114-A0 Gasket, upper casing	Buy now
13	66T-45113-A0 Gasket, upper casing	Buy now
15	90119-08M42 Bolt, with washer	Buy now

Upper Casing



66T2200-2220

F5

Ref	Part	
16	679-45318-00 Bushing, drive shaft 3 L/X	Buy now
17	93420-30042 Circlip (650) L/X	Buy now
18	66T-45211-00-4D Extension X	Buy now
20	90116-10M23 Bolt, stud (6h4) X	Buy now
21	95380-10600 Nut(624) X	Buy now
22	92990-10100 Ybs67-10 washer, spring X	Buy now
23	92990-10600 Washer, plate X	Buy now

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