



Yamaha 40XMH 2011

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

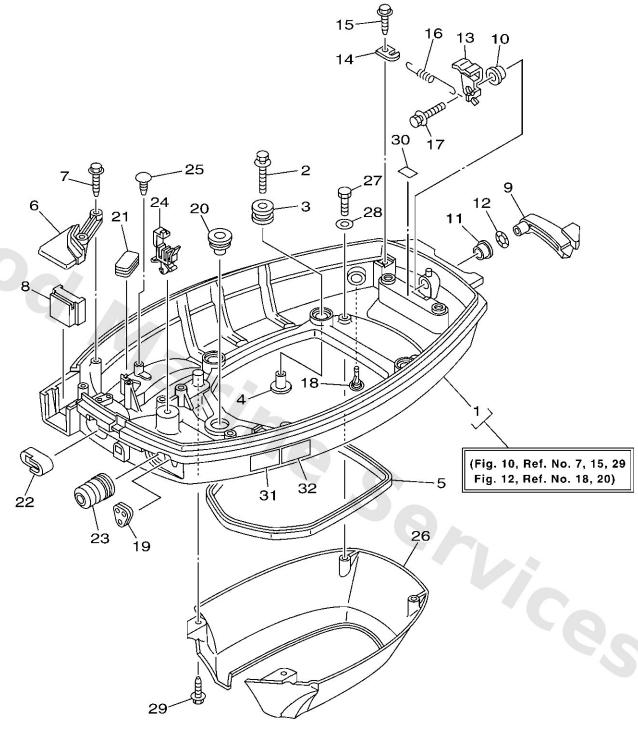
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	12
CONTROL	14
CRANKSHAFT & PISTON	16
CYLINDER & CRANKCASE	18
ELECTRICAL	21
FUEL	23
FUEL TANK	26
GENERATOR	27
INTAKE	29
LOWER CASING & DRIVE 1	31
LOWER CASING & DRIVE 2	37
OPTIONAL PARTS	40
REMO CON ATTACHMENT	42
REPAIR KIT 1	43
REPAIR KIT 2	45
REPAIR KIT 3	47
STARTER	48
STEERING	51
TOP COWLING	54
UPPER CASING	55

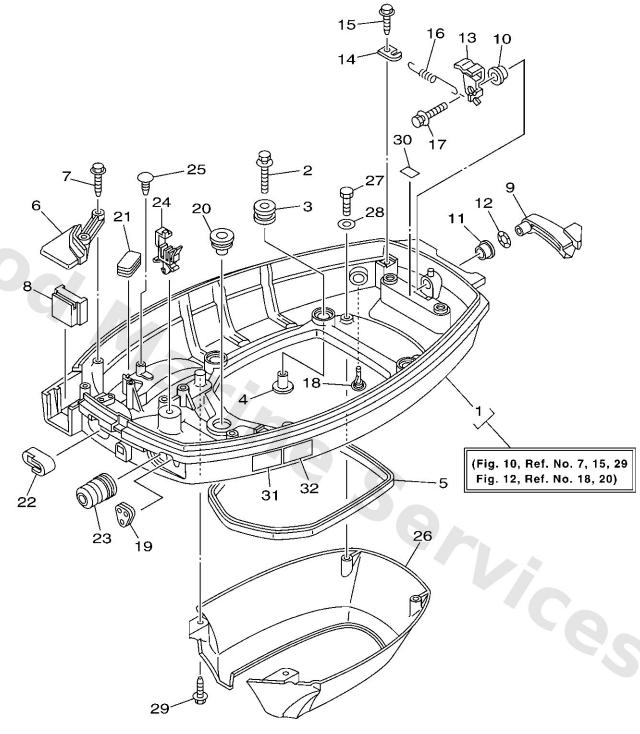
Bottom Cowling



66TG300-H100

Ref	Part	
1	66T42710014D Bottom cowling assembly	Buy now
2	9011906M61 Bolt, with washer	Buy now
3	9048009M21 Grommet (6e9)	Buy now
4	9038706035 Coller (6e9)	Buy now
5	66T4271600 Rubber, seal 1	Buy now
6	66T4273800CA Plate, fitting	Buy now
7	9010906M81 Bolt	Buy now
8	66T4272500 Grommet	Buy now
9	66T42815014D Lever, clamp	Buy now
10	9038612M37 Bushing (6f5)	Buy now
11	9038612MA2 Bush	Buy now
12	9020612052 Washer, wave (666)	Buy now
13	66T4281600 Lever, clamp	Buy now
14	66T4314400 Hook, spring	Buy now
15	9010906M86 Bolt	Buy now

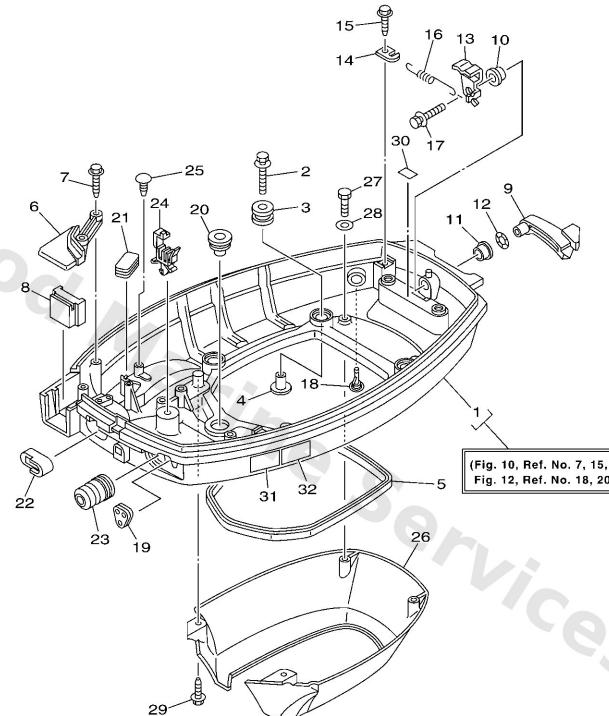
Bottom Cowling



66TG300-H100

Ref	Part	
16	9050616M34 Spring, tension(64d)	Buy now
17	9011906M73 Bolt(gh1)	Buy now
18	6E54439100 Nipple, hose	Buy now
19	65W2632600 Grommet	Buy now
20	6764272700 Grommet 4	Buy now
21	6H44272600 Grommet	Buy now
22	66T2432900 Seal	Buy now
23	65W4272600 Grommet	Buy now
24	9046525M57 Clamp(63v)	Buy now
25	9033805M03 Plug (6h1)	Buy now
26	66T4274100 Apron	Buy now
27	9709506016 Bolt, hexagon deep recess	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	9010906M80 Bolt	Buy now
30	6644279110 Mark 1	Buy now

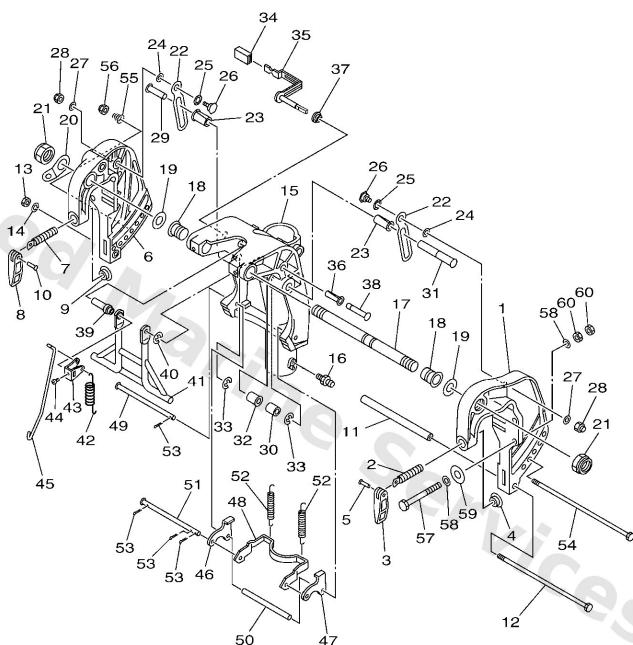
Bottom Cowling



66TG300-H100

Ref	Part	
31	6AH4279440 Label, warning (ge)	Buy now
32	6AH4279450 Label, warning (ge)	Buy now

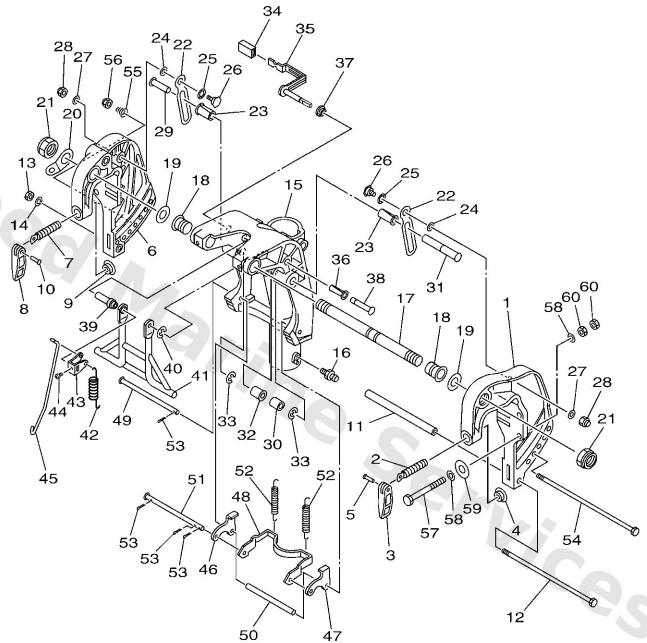
Bracket 1



66TL700-K170

Ref	Part	
1	66T43111014D Bracket, clamp 1	Buy now
2	9014914M12 Screw(6h4)	Buy now
3	66343118014D Handle, transom clamp	Buy now
4	6484311401 Pad, transom clamp	Buy now
5	9024304007 Pin (663)	Buy now
6	66T43112014D Bracket, clamp 2	Buy now
11	9038708M29 Collar	Buy now
12	9010108M76 Bolt	Buy now
13	9538008600 Nut (661)	Buy now
14	9299008100 Ybs67-8 washer, spring	Buy now
15	65W43311104D Bracket, swivel 1 L(21.7")	Buy now
16	9370006M03 Nipple, grease(6a1)	Buy now
17	63D4313101 Bolt, clamp bracket	Buy now
18	9038622M15 Bushing (688)	Buy now
19	9020122M03 Washer, plate(64j)	Buy now

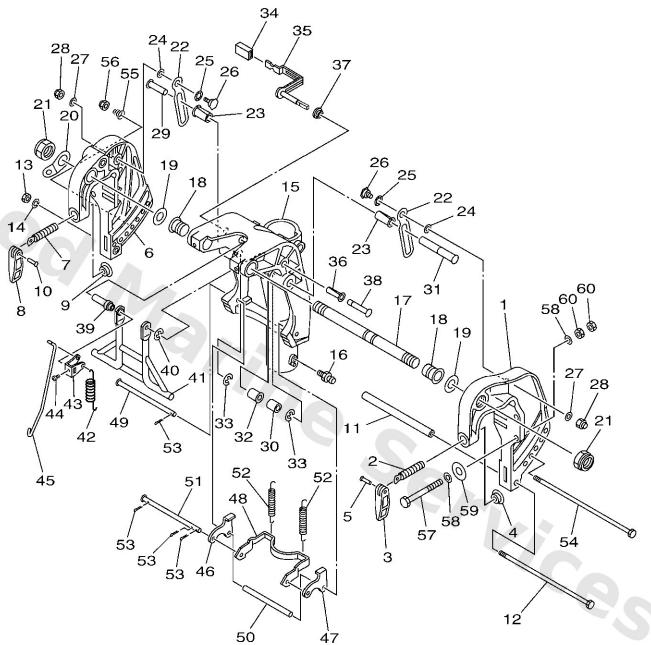
Bracket 1



66TL700-K170

Ref	Part	
20	6J84311301 Plate, clamp bracket	Buy now
21	9018522043 Nut, self-locking	Buy now
22	66T4362700 Stopper	Buy now
23	9038612M98 Bush	Buy now
24	9020212031 Washer, plate 6484412600	Buy now
25	9020612M00 Washer, wave (676)	Buy now
26	9010908M90 Bolt	Buy now
27	9020108M07 Washer, plate	Buy now
28	9018508057 Nut, nylon (6j8)	Buy now
29	9024912M34 Pin	Buy now
30	9038712M04 Collar	Buy now
31	9024912M39 Pin	Buy now
32	9038612MA0 Bush, solid	Buy now
33	9908010600 Circlip	Buy now
34	6824331801 Cover	Buy now

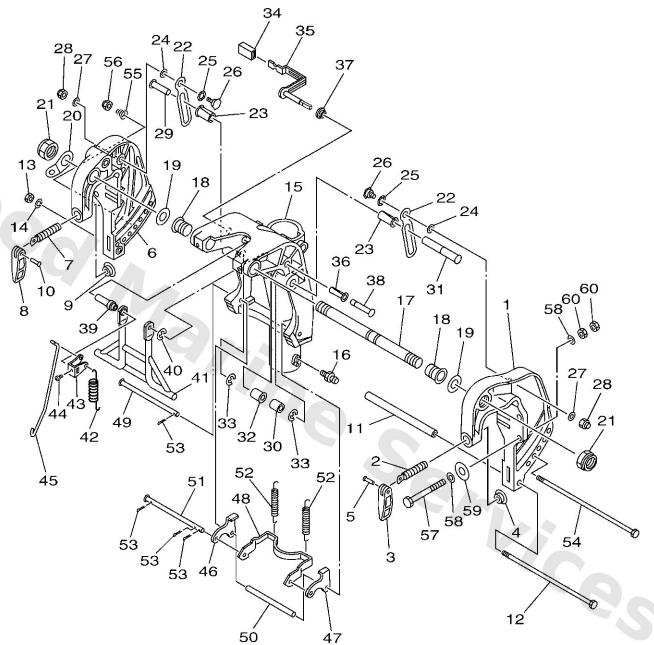
Bracket 1



66TL700-K170

Ref	Part	
35	65W4363011 Tilt lever assembly	Buy now
36	9038610M99 Bush	Buy now
37	9038607MA2 Bush	Buy now
38	9024910M31 Pin	Buy now
39	9038707M05 Collar	Buy now
40	9908008600 Circlip	Buy now
41	66T4335002 Receiver assembly	Buy now
42	9050620M37 Spring, tension	Buy now
43	66T4363111 Lever, tilt	Buy now
44	9015705014 Screw, pan head	Buy now
45	65W4361600 Rod, tilt lock	Buy now
46	65W4361401 Plate, tilt lock	Buy now
47	65W4361501 Plate, tilt lock	Buy now
48	65W4361300 Arm, tilt lock	Buy now
49	9024907M32 Pin	Buy now

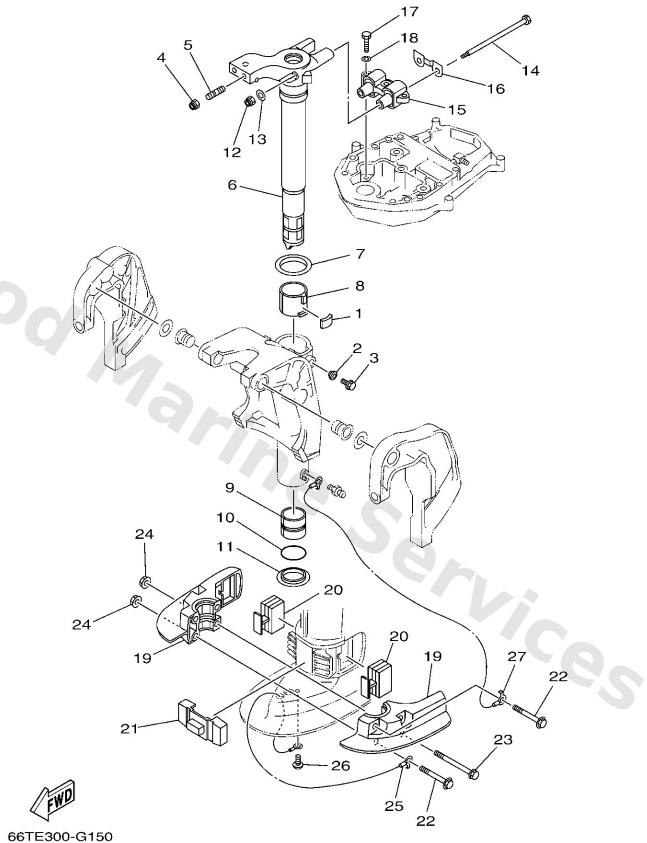
Bracket 1




66TL700-K170

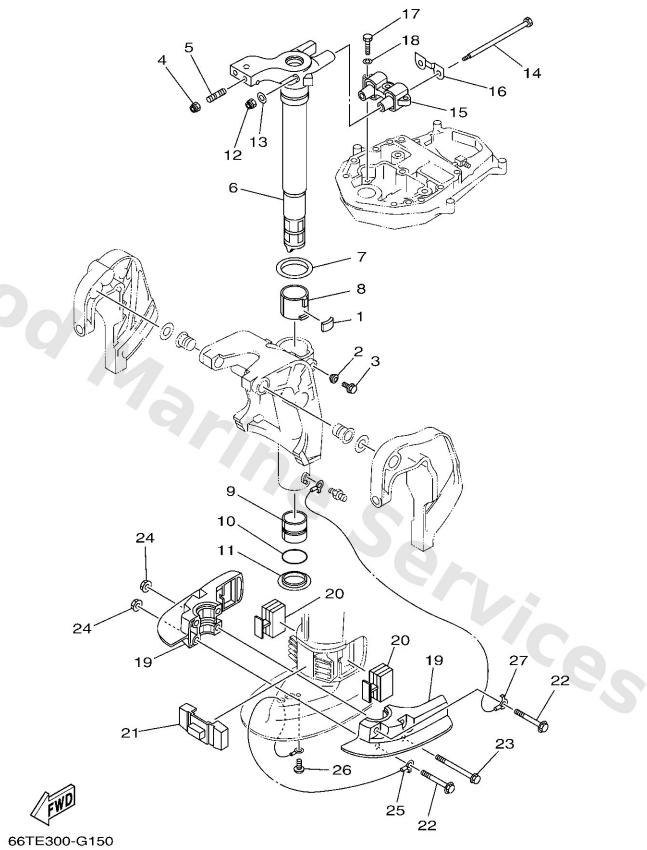
Ref	Part	
50	9038707M29 Collar	Buy now
51	9024907M33 Pin	Buy now
52	9050630M00 Spring, tension (676)	Buy now
53	9149020012 Pin, cotter (648)	Buy now
54	9010108M28 Bolt	Buy now
55	9050210M06 Spring, conical(6g1)	Buy now
57	9010110M58 Bolt	Buy now
58	9299510600 Washer, plate	Buy now
59	9020112426 Washe, plate(663)	Buy now
60	9538010600 Nut(624)	Buy now

Bracket 2



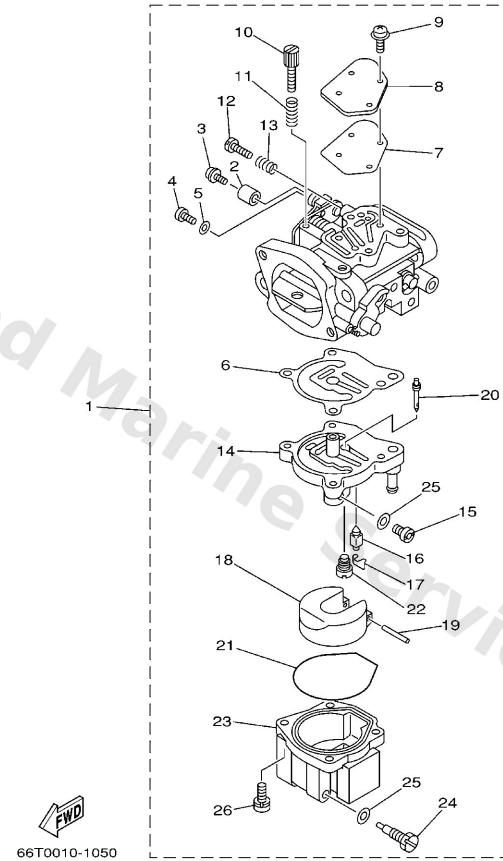
Ref	Part	
1	6484252800 Plate, friction	Buy now
2	65W4337300 Seal, damper	Buy now
3	9010508M76 Bolt, washer based	Buy now
4	9018510051 Nut, self-locking	Buy now
5	9011610M28 Bolt, stud	Buy now
6	65W42511114D Bracket, steering L(21.7")	Buy now
7	9020952M00 Washer (676)	Buy now
8	9038652M02 Bushing (676)	Buy now
9	9038644M03 Bushing (676)	Buy now
10	9321043MJ0 O-ring	Buy now
11	9038644M99 Bush	Buy now
12	9018508045 Nut, self-locking	Buy now
13	9299508200 Ybs66-8 washer, plain	Buy now
14	9010108M86 Bolt (6h4)	Buy now
15	66T44514004D Mount damper, upper side	Buy now

Bracket 2



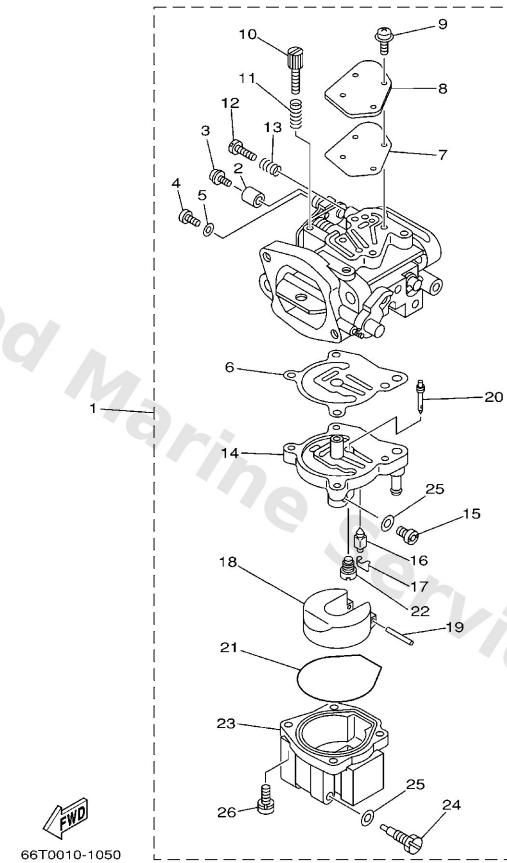
Ref	Part	
16	66T4452600 Plate	Buy now
17	9707508030 Bolt, hexagon (fj1)	Buy now
18	9299508100 Ybs67-8 washer, spring	Buy now
19	65W44551004D Housing, lower mount rubber 1	Buy now
20	65W4455510 Mount damper, lower side	Buy now
21	66T4457500 Damper, lower mount rubber	Buy now
22	9757510570 Bolt, hexagon w/w deep recess	Buy now
23	9011910M04 Bolt, with washer	Buy now
24	9017910M33 Nut	Buy now
25	66T8212710 Wire, lead 2	Buy now
26	9788506008 Screw, pan head(6a3)	Buy now
27	66T8212700 Wire, lead 2 L(21.7")	Buy now

Carburetor



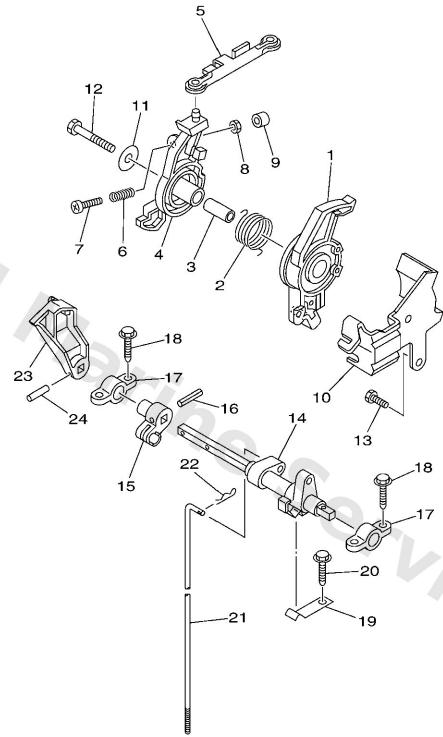
Ref	Part	
1	66T1430102 Carburetor assembly 1	Buy now
2	66T1457800 Collar	Buy now
3	66T1458400 Stopper	Buy now
4	6J81459201 Screw	Buy now
5	9299005600 Washer, plain (646)	Buy now
6	66T1438401 Gasket, float chamber	Buy now
7	66T1453601 Gasket	Buy now
8	66T1452700 Plate	Buy now
9	9798004112 Screw, pan head (686)	Buy now
10	66T1452300 Screw, stop	Buy now
11	6J81433400 Spring, throttle	Buy now
12	6E51432303 Screw, air adjusting	Buy now
13	6E51422300 Spring, air adjusting	Buy now
14	66T1494502 Spacer assembly (#38)	Buy now
15	61A1492E85 Jet, main (#170)	Buy now

Carburetor



Ref	Part	
16	6E51454600 Valve, needle	Buy now
17	6E51415900 Clip	Buy now
18	6E51438502 Float	Buy now
19	6E51438602 Pin, float	Buy now
20	66T1492F35 Jet, air slow (#70)	Buy now
21	66T1498400 Gasket, float chamber	Buy now
22	66T1499200 Plug	Buy now
23	66T1498100 Body, float chamber	Buy now
24	66T1499100 Plug, drain	Buy now
25	66T1495900 Gasket	Buy now
26	9798005125 Screw, panhead (a93)	Buy now

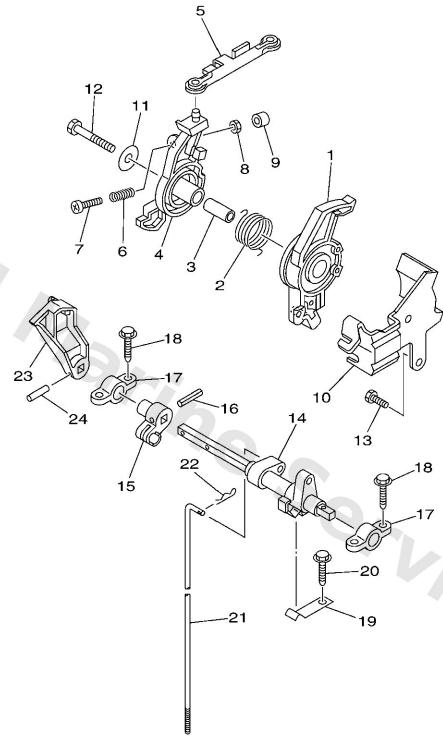
Control



66T6300-C121

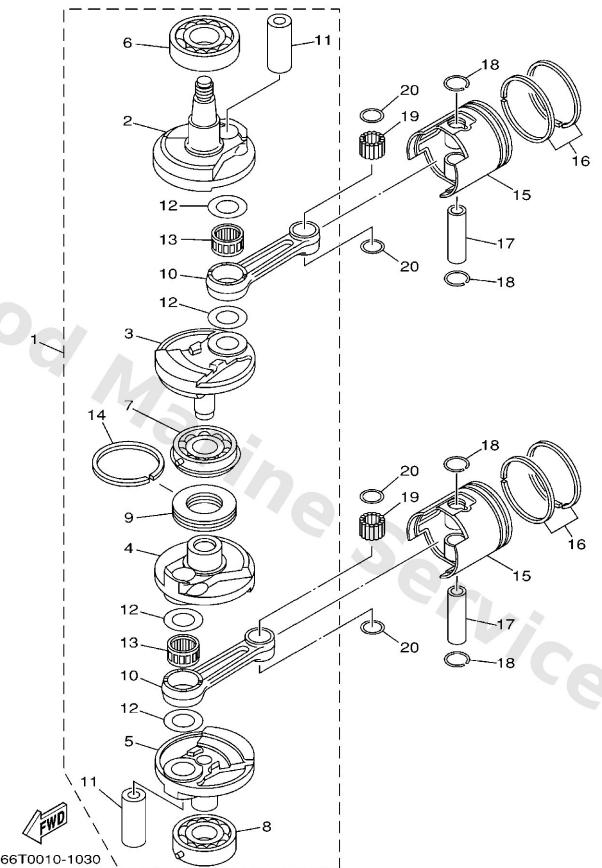
Ref	Part	
1	66T4163800 Pulley	Buy now
2	66T4216700 Spring 1	Buy now
3	9038708M16 Collar	Buy now
4	66T4163101 Lever, magneto control	Buy now
5	66T4123700 Joint, link	Buy now
6	9050110M84 Spring, compression	Buy now
7	9788006035 Screw, pan head(6h4)	Buy now
8	9538006700 Nut	Buy now
9	6884419400 Cap	Buy now
10	66T1449700 Stay, throttle wire	Buy now
11	9020108M54 Washer, plate (6e5)	Buy now
12	9709508045 Bolt, hexagon	Buy now
13	9709506014 Bolt(gj3)	Buy now
14	66T4412100 Lever, shift rod	Buy now
15	66M4412200 Bushing, shift rod lever	Buy now

Control



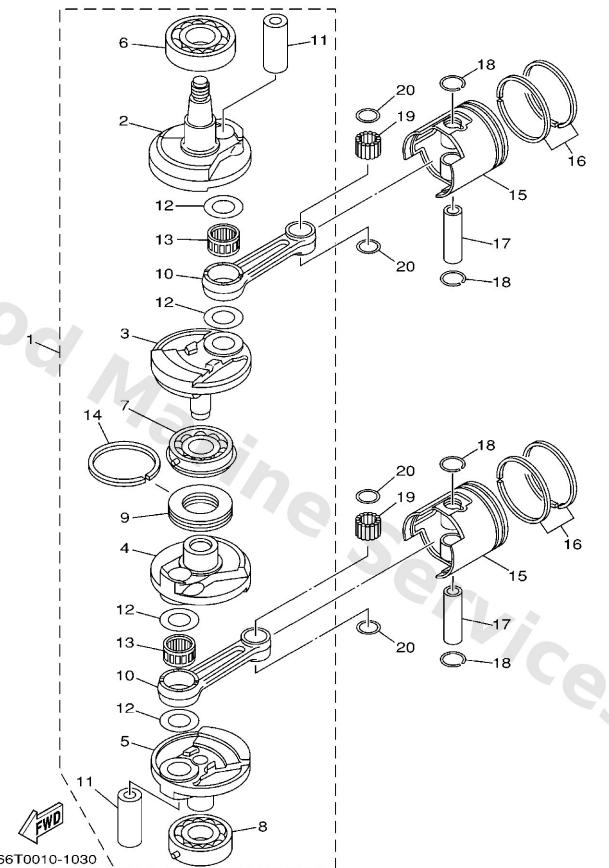
Ref	Part	
16	9025403M05 Pin, spring	Buy now
17	6F54166200 Bracket 2	Buy now
18	9010906M81 Bolt	Buy now
19	6824411601 Spring	Buy now
20	9010906M80 Bolt	Buy now
21	66T4414310 Rod, shift L(21.7")	Buy now
22	9149016012 Pin, cotter (e57)	Buy now
23	66T4412501 Lever, shift rod	Buy now
24	9025403M04 Pin, spring (6h3)	Buy now

Crankshaft & Piston



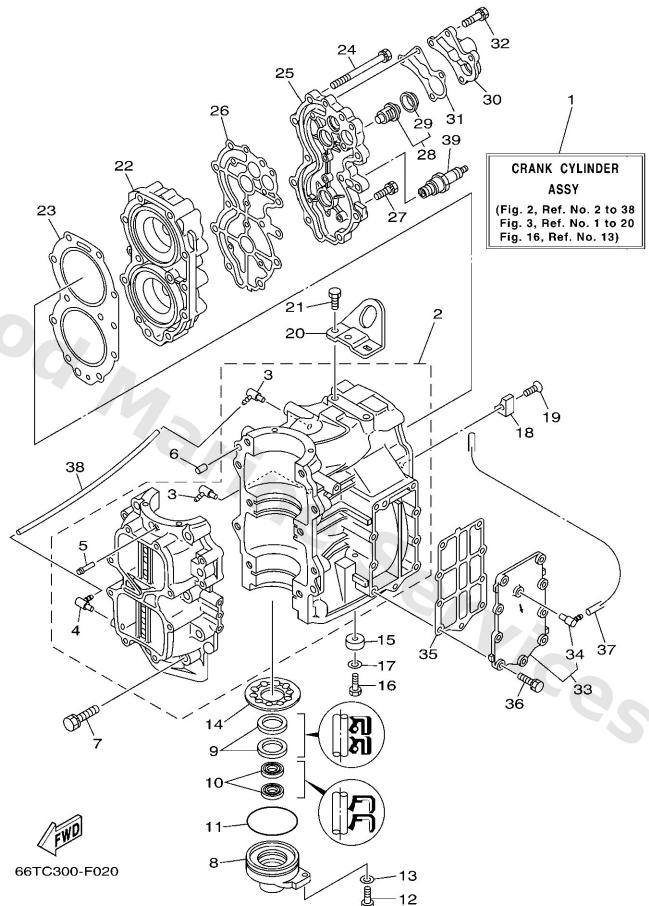
Ref	Part	
1	66T1140001 Crankshaft assembly	Buy now
2	66T1141200 Crank 1	Buy now
3	66T1142200 Crank 2	Buy now
4	66T1143200 Crank 3	Buy now
5	66T1144200 Crank 4	Buy now
6	93306307U0 Brg,r-b 6307 80mm 449g (6f5)	Buy now
7	93332000UE Bearing	Buy now
8	93306306V5 Bearing	Buy now
9	6F51151500 Seal, labyrinth 1	Buy now
10	6F51165100 Rod, connecting	Buy now
11	66T1168100 Pin, crank 1	Buy now
12	9020927012 Washer	Buy now
13	93310727U0 Bearing	Buy now
14	9344068M03 Circlip (6f5)	Buy now
15	66T116310193 Piston (std)	Buy now

Crankshaft & Piston



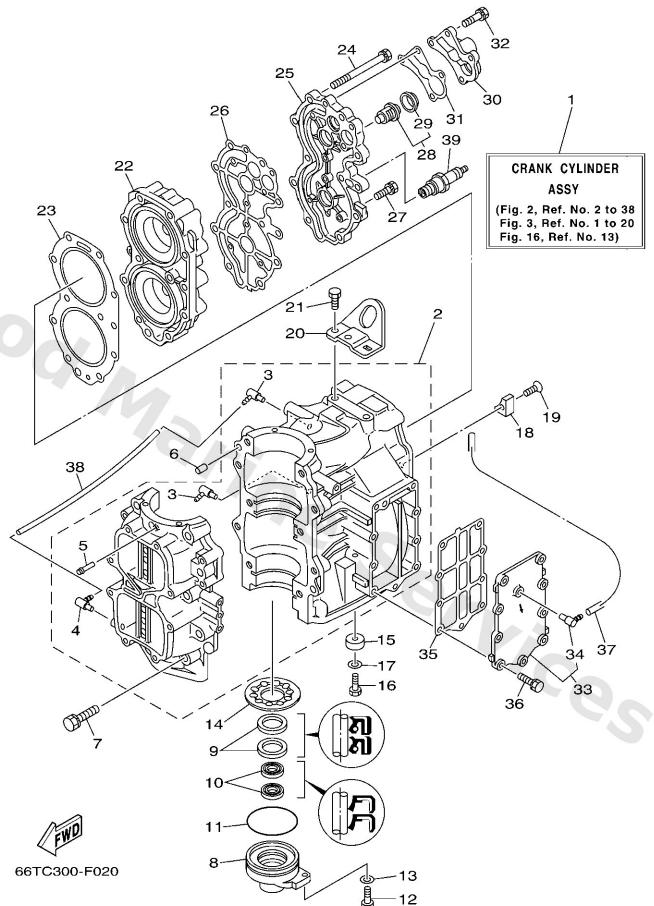
Ref	Part	
15	66T1163501 Piston (0.25mm o/s) AP	Buy now
15	66T1163601 Piston (0.50mm o/s) AP	Buy now
16	66T1160300 Piston ring set (std)	Buy now
16	66T1160400 Piston ring set (0.25mm o/s) AP	Buy now
16	66T1160500 Piston ring set (0.50mm o/s) AP	Buy now
17	6F51163300 Pin, piston	Buy now
18	6631163400 Clip, piston pin	Buy now
19	9360321111 Pin, dowel(663)	Buy now
20	9020120417 Washer, plate(663)	Buy now

Cylinder & Crankcase



Ref	Part	
1	66TW0090021S Crank cylinder assembly	Buy now
2	66T1510002 Crankcase assembly	Buy now
3	6E51355201 Nozzle	Buy now
5	6241448500 Pipe, joint	Buy now
6	9360812063 Pin, dowel (626)	Buy now
7	9011910005 Bolt, with washer	Buy now
8	66T1539601CA Housing, oil seal	Buy now
9	9310230M56 Oil seal	Buy now
10	9310116001 Oil seal	Buy now
11	9321065M50 O-ring	Buy now
12	9709506020 Bolt(7u8)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	66T1156500 Washer, bearing cover	Buy now
15	6764525100 Anode	Buy now
18	6761132500 Anode	Buy now

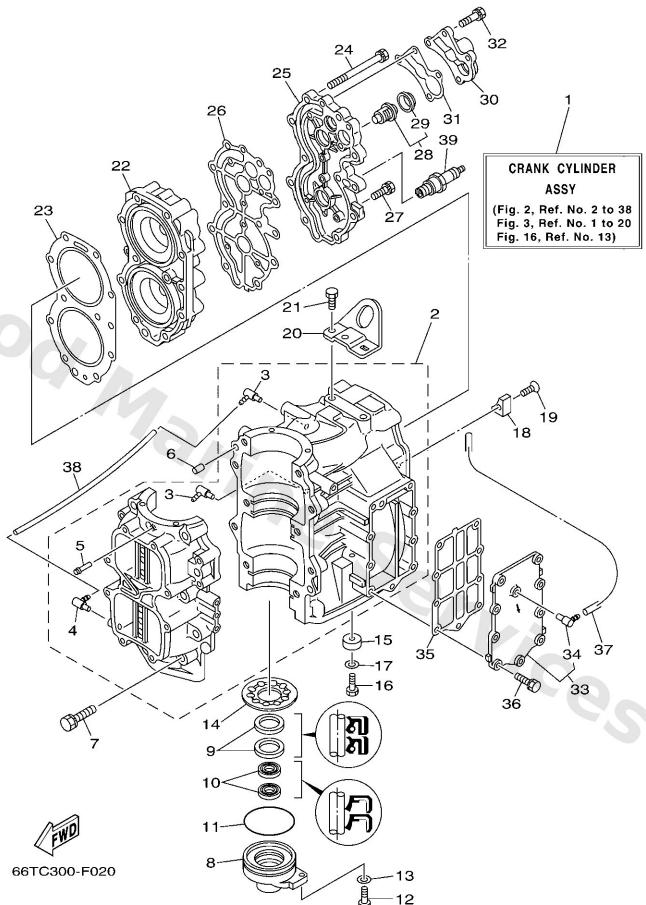
Cylinder & Crankcase



66TC300-F020

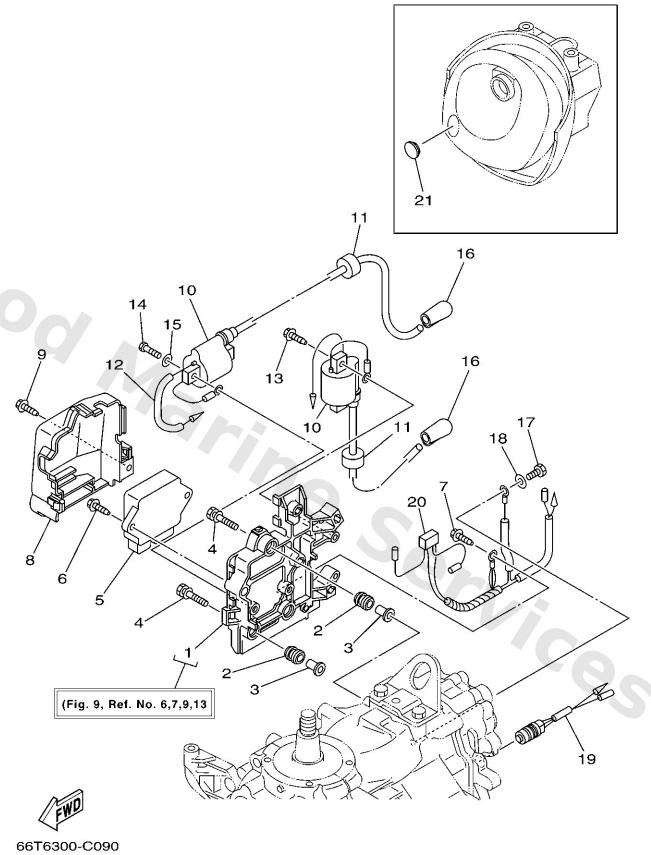
Ref	Part	
19	9014106M00 Screw, countersunk	Buy now
20	66T1111900 Hanger, engine	Buy now
21	9010108002 Bolt	Buy now
22	66T11111011S Head, cylinder 1	Buy now
23	66T11181A3 Gasket, cylinder head 1	Buy now
24	9011908MA5 Bolt, with washer	Buy now
25	66T11191001S Cover, cylinder head 1	Buy now
26	66T11193A3 Gasket, head cover 1	Buy now
27	9011906MA3 Bolt, with washer	Buy now
28	6E51241102 Thermostat	Buy now
29	6E51241200 Seal, thermostat	Buy now
30	67612413001S Cover, thermostat	Buy now
31	67612414A1 Gasket, cover	Buy now
32	9011906MA5 Bolt, with washer	Buy now
33	66T41113001S Outer cover, exhaust	Buy now

Cylinder & Crankcase



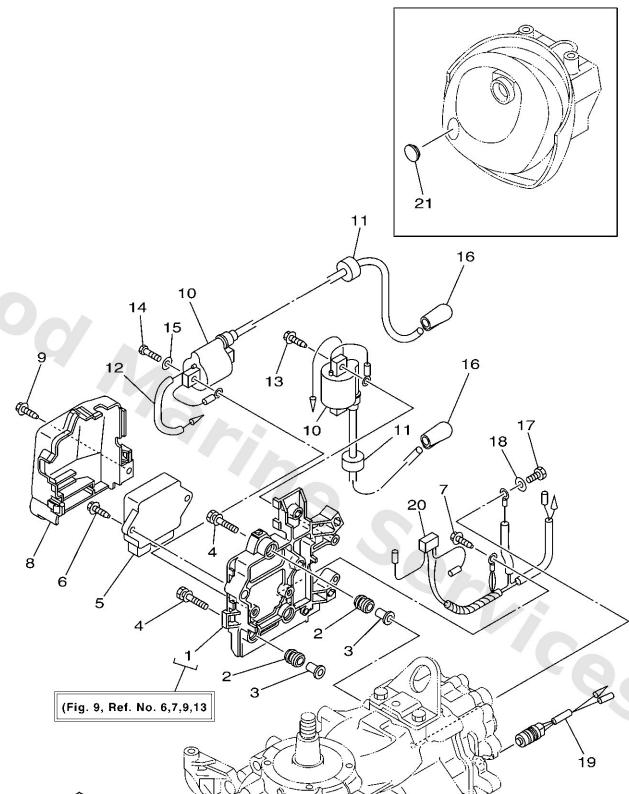
Ref	Part	
34	6761137200 Nipple, hose	Buy now
35	66T41114A0 Gasket, exhaust outer cover	Buy now
37	9044509M75 Hose (I1500)	Buy now
38	9044507M08 Hose (I390)	Buy now
39	9470200272 Plug, spark (br7hs)	Buy now

Electrical



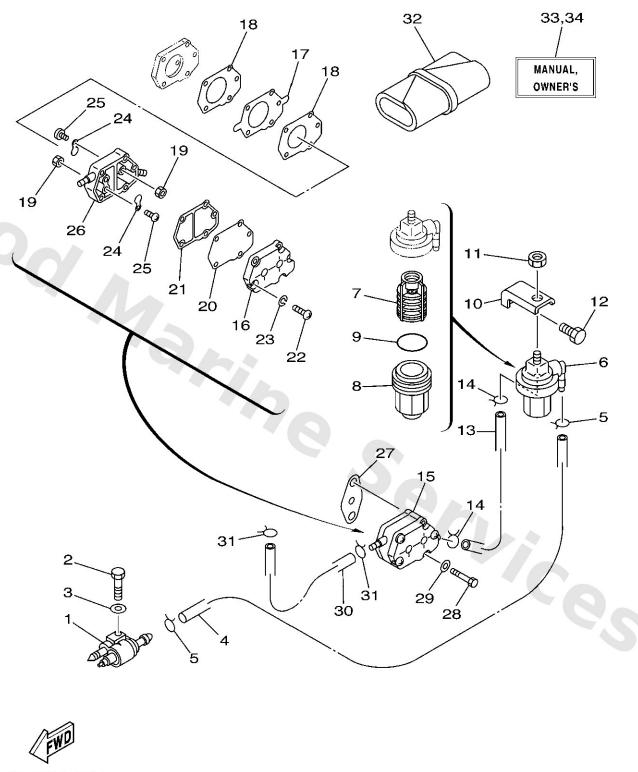
Ref	Part	
1	66T8554B0194 Bracket	Buy now
2	6A08231700 Damper, ignition coil	Buy now
3	9038706119 Collar	Buy now
4	9011906M65 Bolt, with washer	Buy now
5	66T8554001 C.d.i. unit assembly	Buy now
6	9010906M81 Bolt	Buy now
7	9010906M80 Bolt	Buy now
8	66T8191601 Cover, terminal	Buy now
10	66T8557000 Ignition coil assembly	Buy now
11	9048025161 Grommet(656)	Buy now
12	9044603MA3 Hose	Buy now
14	9709506025 Bolt	Buy now
15	9299506600 Washer, plain (646)	Buy now
16	6E38237021 Plug cap assembly	Buy now
17	9709506012 Bolt(gh1)	Buy now

Electrical



Ref	Part	
19	6888256010 Thermo switch assembly	Buy now
20	66T8251900 Wire, earth lead	Buy now
21	6G14272500 Grommet	Buy now

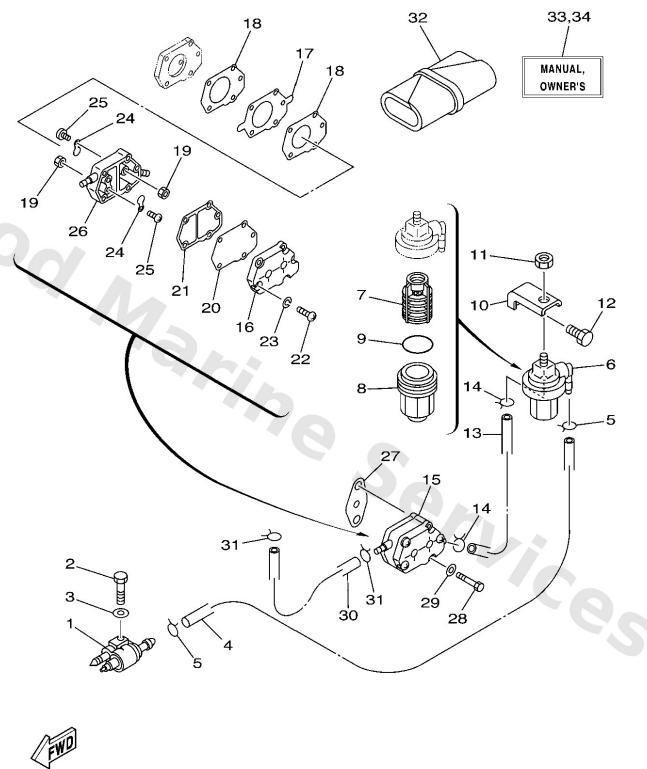
Fuel



66T4300-3060

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506030 Bolt(jf7)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044509M08 Hose (I865)	Buy now
5	9046708004 Clip, pipe 6162435600	Buy now
6	61N2456000 Filter assembly	Buy now
7	61N2456300 Element, filter	Buy now
8	61N2452100 Cup, filter	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	6482456602 Bracket, filter	Buy now
11	9538008600 Nut (661)	Buy now
12	9701306014 Bolt(gj3)	Buy now
13	9044509086 Hose (I1500)	Buy now
15	6922441000 Fuel pump assembly	Buy now
16	6A02441300 Cover, pump	Buy now

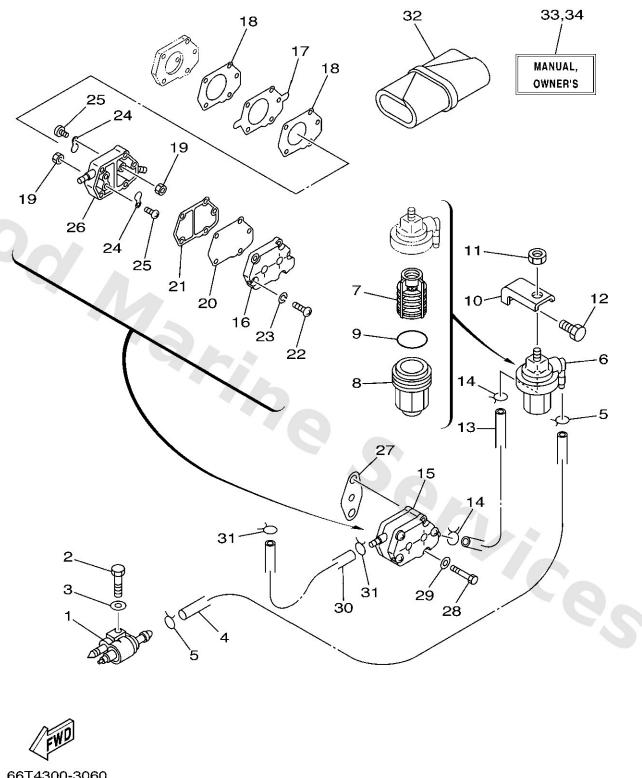
Fuel



66T4300-3060

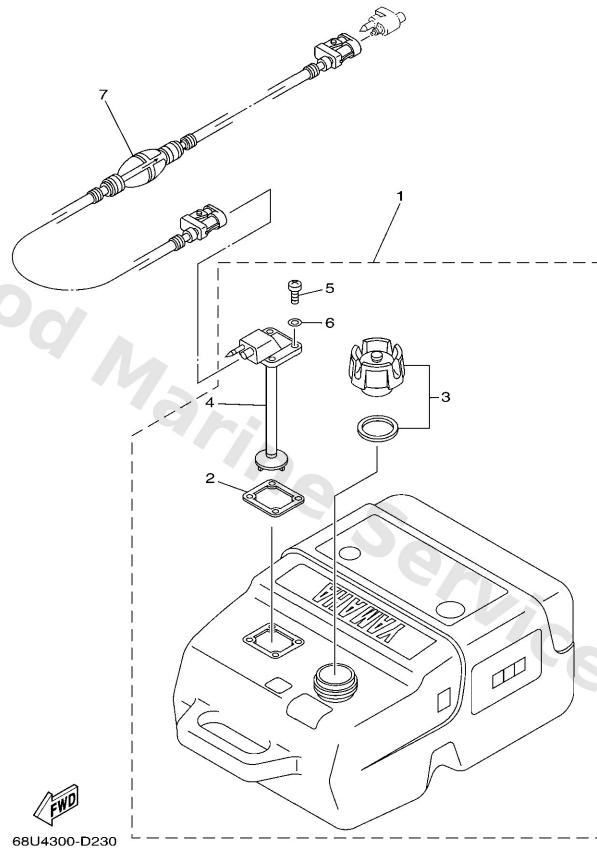
Ref	Part	
17	6922441100 Diaphragm	Buy now
18	6482443401 Gasket, body	Buy now
19	9538003600 Nut (6g8)	Buy now
20	6632441100 Diaphragm	Buy now
21	6482443502 Gasket, body 2	Buy now
22	9850305028 Ybs86-530 screw,panhead	Buy now
23	9299005100 Ybs67-5 washer, spring	Buy now
24	6A02442101 Valve, check	Buy now
25	6A01432500 Screw, pan head	Buy now
26	6A02441202 Body 1	Buy now
27	65024431A0 Gasket,fuel pump	Buy now
28	9709506040 Bolt (682)	Buy now
32	676W281001 Tool kit AP	Buy now
33	66T281997AD0 Manual,owner's UR (NL)	Buy now
33	66T281997AE0 Manual,owner's UR (E)	Buy now

Fuel



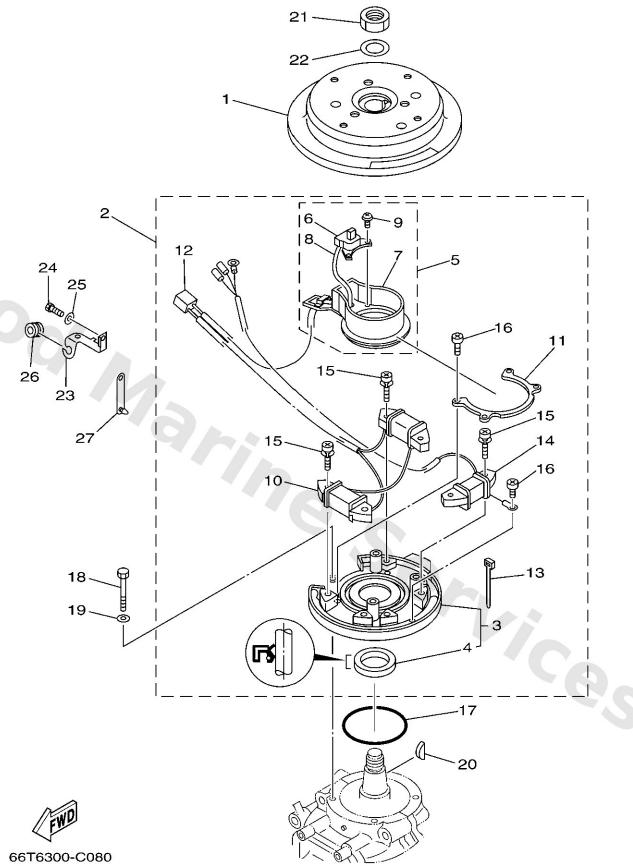
Ref	Part	
33	66T281997AF0 Manual,owner's UR (F)	Buy now
33	66T281997AG0 Manual,owner's UR (D)	Buy now
33	66T281997AH0 Manual,owner's UR (I)	Buy now
33	66T281997AS0 Manual,owner's UR (ES)	Buy now
34	66T281998AK0 Manual,owner's UR (DK)	Buy now
34	66T281998AL0 Manual,owner's UR (SF)	Buy now
34	66T281998AM0 Manual,owner's UR (S)	Buy now
34	66T281998AN0 Manual,owner's UR (N)	Buy now
34	66T281998AP0 Manual,owner's UR (P)	Buy now
34	66T281998AR0 Manual,owner's UR (GR)	Buy now

Fuel Tank



Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

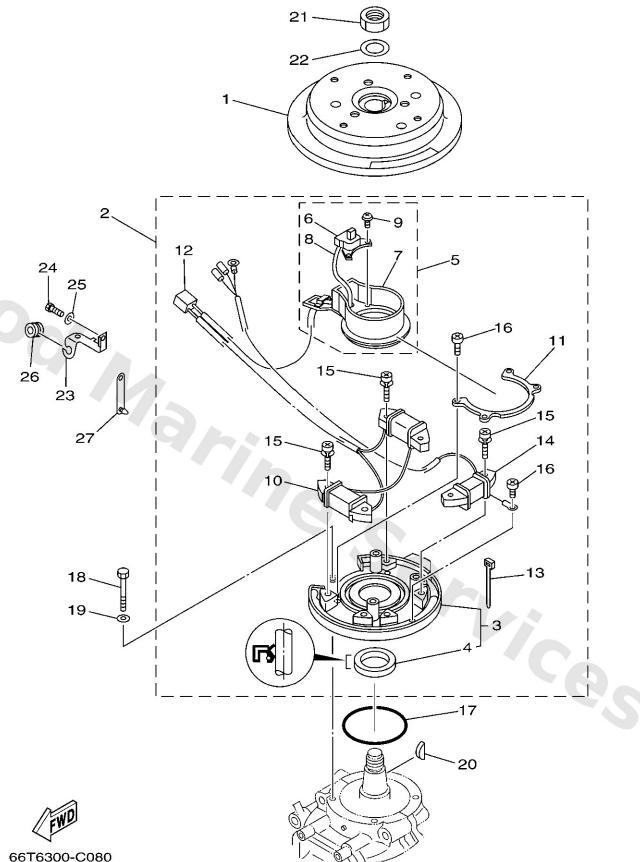
Generator



66T6300-C080

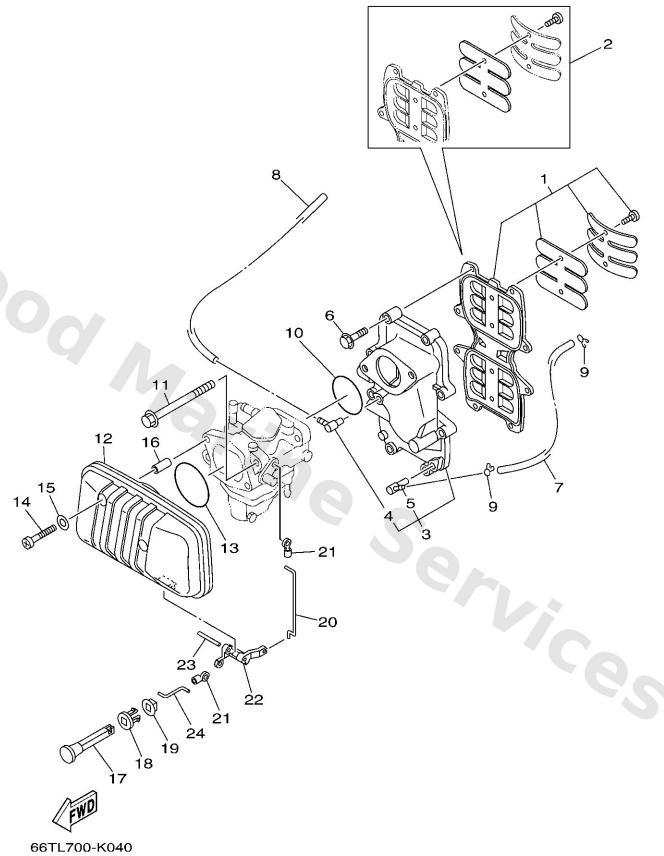
Ref	Part	
1	66T8555010 Rotor assembly	Buy now
2	66T8556001 Base assembly	Buy now
3	66T8556100 Base, magneto	Buy now
4	9310235008 Oil seal	Buy now
5	66T8558000 Pulser coil assembly	Buy now
6	66T8559600 Coil, pulser 1	Buy now
7	66T8558200 Attachment, pulser	Buy now
8	66T8551500 Lead wire assembly	Buy now
9	9790204108 Screw, with washer	Buy now
10	66T8552000 Coil, charge	Buy now
11	66T4161100 Retainer, magneto base	Buy now
12	9E47104305 Housing, connector (f-4-b)	Buy now
13	66T8132800 Clamp	Buy now
14	66T8553300 Coil, lighting	Buy now
15	9790206125 Screw, pan head (76t)	Buy now

Generator



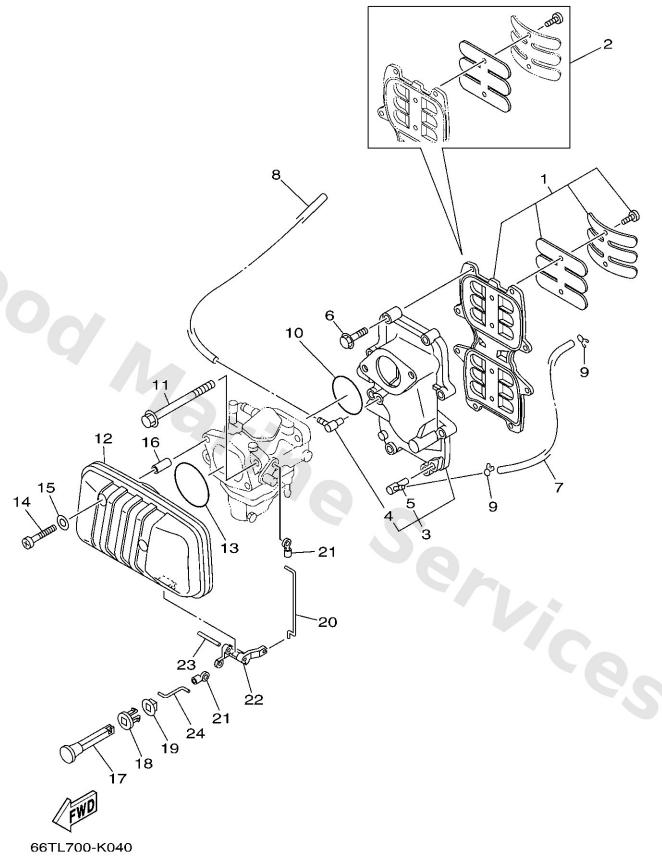
Ref	Part	
16	9780204006 Screw, pan head(3xp)	Buy now
17	9321075M51 O-ring (6f5)	Buy now
18	9709506040 Bolt (682)	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	9028005015 Key, woodruff	Buy now
21	9017020137 Nut, hexagon(663)	Buy now
22	9020121M18 Washer, plate (663)	Buy now
23	9046515M74 Clamp	Buy now
24	9709506016 Bolt, hexagon deep recess	Buy now
26	9048010M71 Grommet	Buy now
27	9046412M00 Clamp	Buy now

Intake



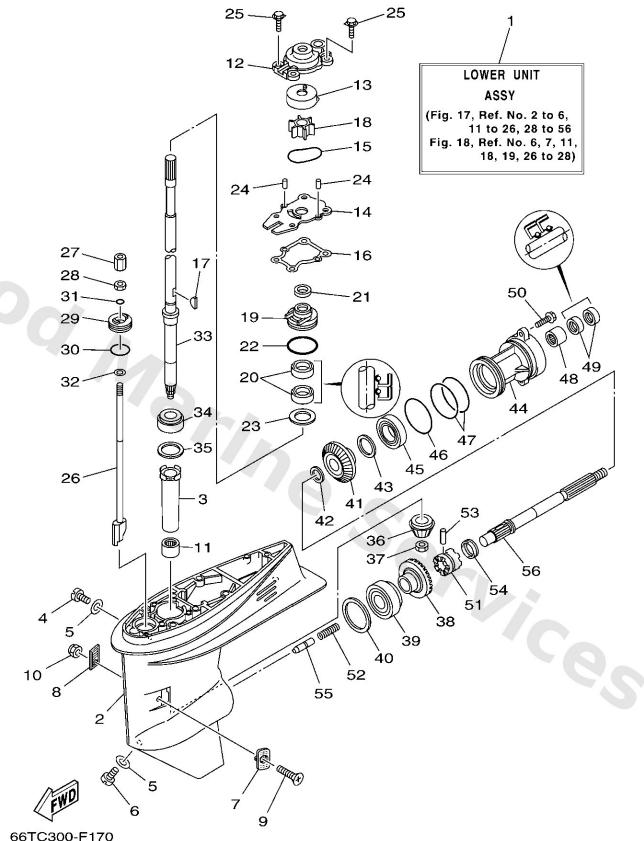
Ref	Part	
1	66T1361000 Reed valve assembly	Buy now
2	66TW000400 Reed set	Buy now
3	66T13641021S Manifold 1	Buy now
4	6E51355201 Nozzle	Buy now
5	6501137201 Nipple, hose	Buy now
6	9751306535 Bolt(3rv)	Buy now
7	9044507M24 Hose (I390)	Buy now
8	9044507MA4 Hose (I390)	Buy now
9	9046706016 Clip (655)	Buy now
10	9321046M16 O-ring (688)	Buy now
11	9011908M03 Bolt (689)	Buy now
12	66T1444000 Silencer assembly, intake	Buy now
13	9321054M54 O-ring (6g1)	Buy now
14	9788506040 Screw pan head	Buy now
15	9299506600 Washer, plain (646)	Buy now

Intake



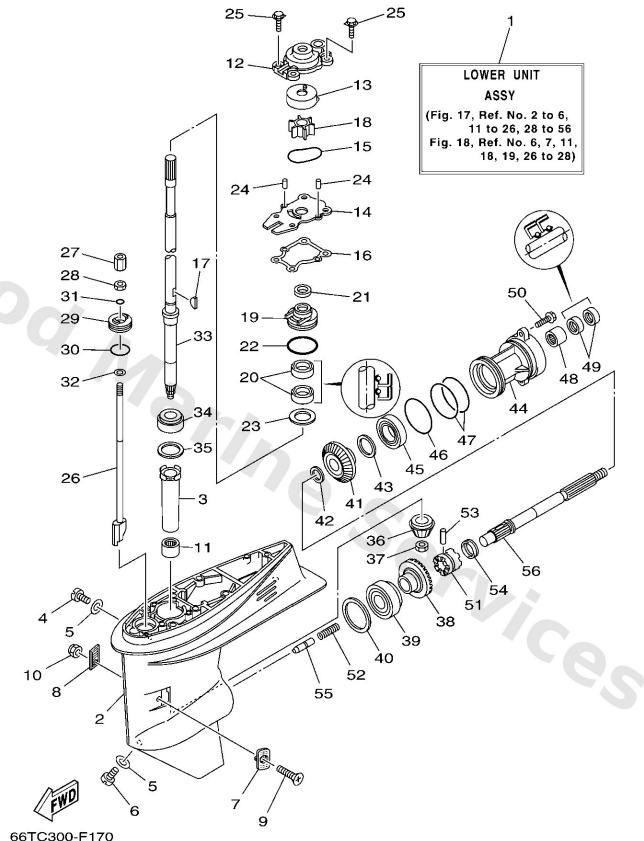
Ref	Part	
16	9038706M80 Collar	Buy now
17	6H44127102 Knob, choke	Buy now
18	6894127300 Grommet	Buy now
19	6J84127400 Grommet 2	Buy now
20	66T4125600 Rod, choke 1	Buy now
21	6614126202 Joint, choke lever	Buy now
22	66T4125200 Lever, choke 1	Buy now
23	9169040032 Pin, spring (6f5)	Buy now
24	66T4125700 Rod, choke 2	Buy now

Lower Casing & Drive 1



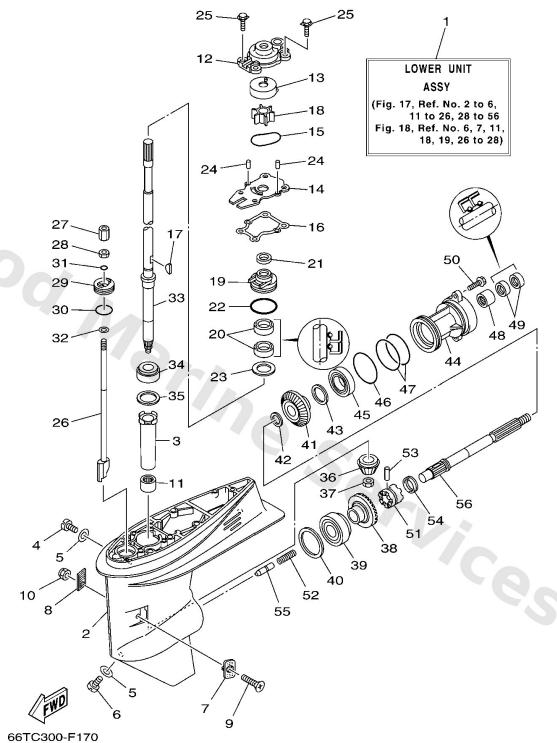
Ref	Part	
1	66T45300124D Lower unit assembly L(21.7")	Buy now
2	66T45311014D Casing, lower	Buy now
3	6H44553600 Sleeve, drive shaft	Buy now
4	9034008002 Plug, straight screw	Buy now
5	9043008020 Gasket	Buy now
6	6884534110 Plug, drain	Buy now
7	63D4521400 Cover, water inlet	Buy now
8	63D4521500 Cover, water inlet	Buy now
9	9014205M06 Screw, countersunk	Buy now
10	9538005600 Nut, hexagon (663)	Buy now
11	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
12	66T4431100 Housing, water pump	Buy now
13	63D4432200 Insert, cartridge	Buy now
14	66T4432300 Outer plate, cartridge	Buy now
15	9321059MG7 O-ring	Buy now

Lower Casing & Drive 1



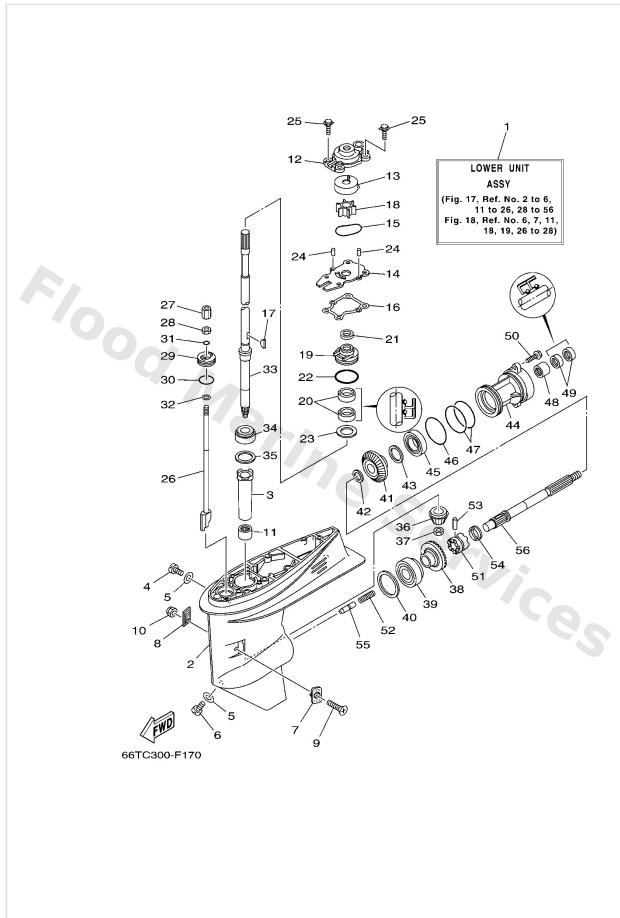
Ref	Part	
16	63D4431600 Gasket, water pump	Buy now
17	9028003M03 Key, woodruff (697)	Buy now
18	6H44435202 Impeller	Buy now
19	6BG4434100 Housing, water pump	Buy now
20	9310122M60 Oil seal	Buy now
21	66T4534401 Cover, oil seal	Buy now
22	9321048001 O-ring	Buy now
23	9020127M00 Washer, plate(62x)	Buy now
24	9360408062 Pin,dowel (626)	Buy now
25	9011908M15 Bolt, with washer(62w)	Buy now
26	66T4415011 Shift cam assembly L(21.7")	Buy now
27	61N4414600 Connector, shift rod	Buy now
28	9538006700 Nut	Buy now
29	66T4532100 Plate	Buy now
30	9321033MG4 O-ring	Buy now

Lower Casing & Drive 1



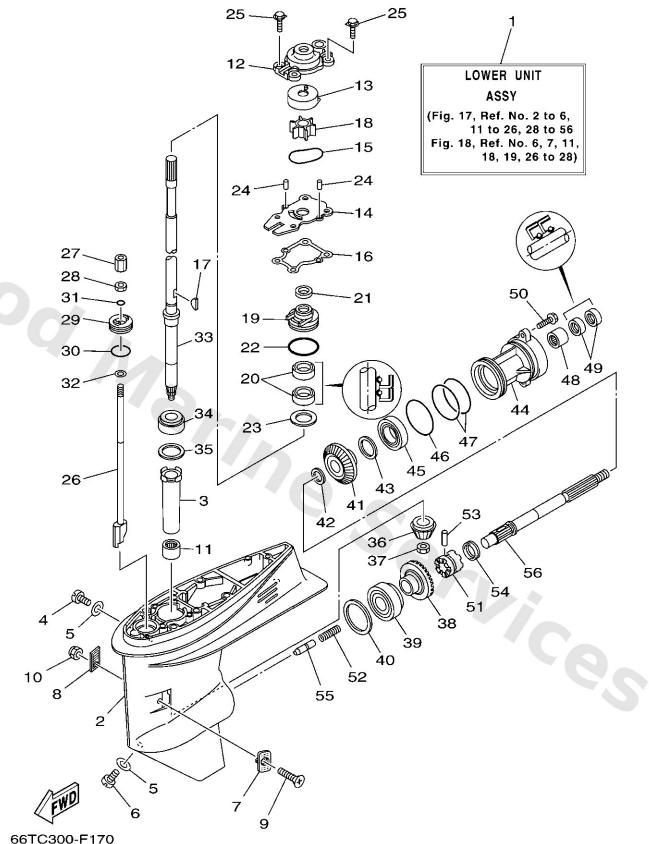
Ref	Part	
31	9321006ME6 O-ring	Buy now
32	9299006600 Washer, plain (646)	Buy now
33	66T4550111 Drive shaft comp. L(21.7")	Buy now
34	9333200001 Brg, tapered roller (409)	Buy now
35	6634558701 Shim (t:0.10mm) UR	Buy now
35	6634558710 Shim (t:0.12mm) UR	Buy now
35	6634558720 Shim (t:0.15mm) UR	Buy now
35	6634558730 Shim (t:0.18mm) UR	Buy now
35	6634558740 Shim (t:0.30mm) UR	Buy now
35	6634558750 Shim (t:0.40mm) UR	Buy now
35	6634558760 Shim (t:0.50mm) UR	Buy now
36	66T4555100 Pinion	Buy now
37	9017012138 Nut hexagon(663)	Buy now
38	66T4556001 Gear	Buy now
39	9333200003 Brg,cyl-cal roller 318g ky	Buy now

Lower Casing & Drive 1



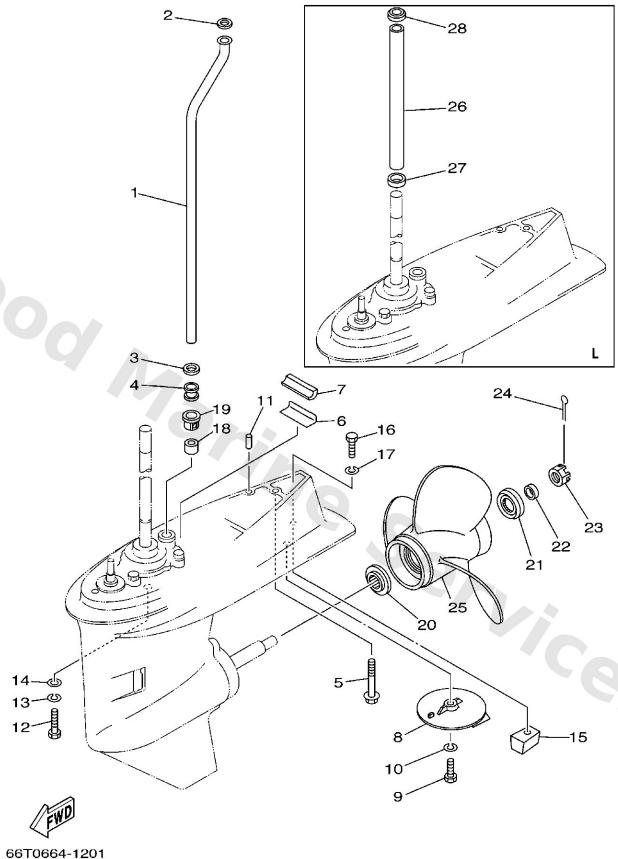
Ref	Part	
40	6634556701 Shim (t:0.10mm) UR	Buy now
40	6634556710 Shim (t:0.12mm) UR	Buy now
40	6634556720 Shim (t:0.15mm) UR	Buy now
40	6634556730 Shim (t:0.18mm) UR	Buy now
40	6634556740 Shim (t:0.30mm) UR	Buy now
40	6634556750 Shim (t:0.40mm) UR	Buy now
40	6634556760 Shim (t:0.50mm) UR	Buy now
41	66T4557100 Gear	Buy now
42	9020122429 Washer, plate(663)	Buy now
43	63D4557700 Shim (t:0.10mm) UR	Buy now
43	63D4557710 Shim (t:0.12mm) UR	Buy now
43	63D4557720 Shim (t:0.15mm) UR	Buy now
43	63D4557730 Shim (t:0.18mm) UR	Buy now
43	63D4557740 Shim (t:0.30mm) UR	Buy now
43	63D4557750 Shim (t:0.40mm) UR	Buy now

Lower Casing & Drive 1



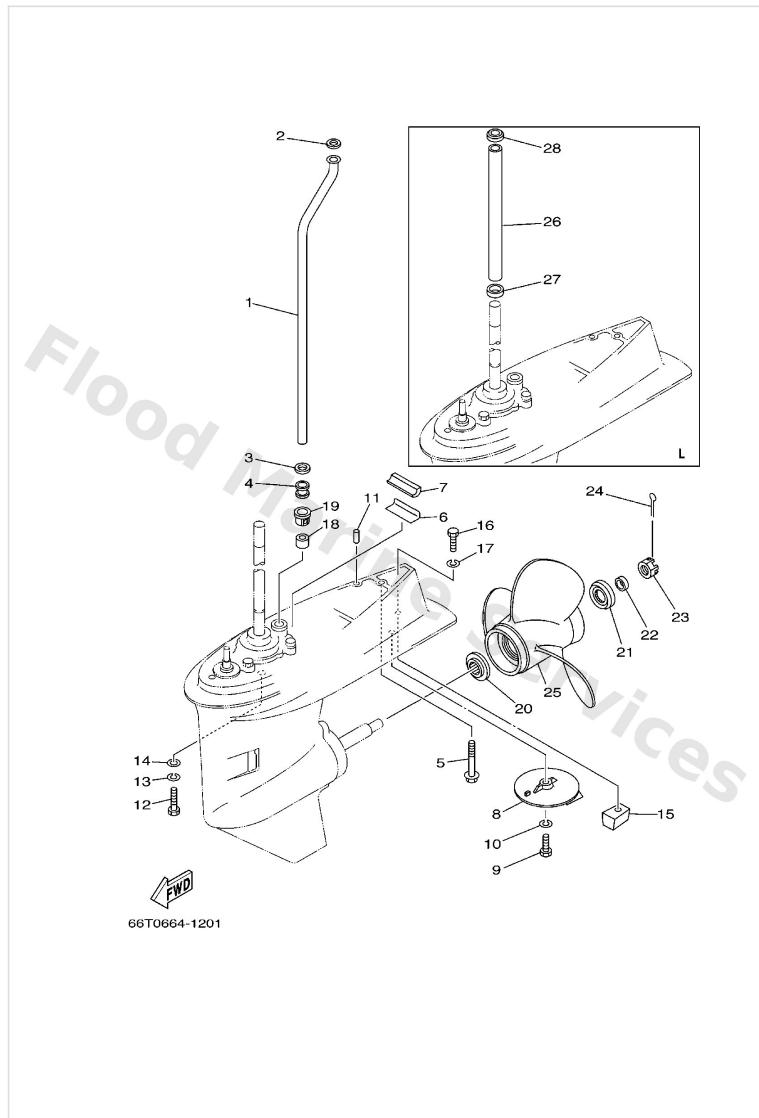
Ref	Part	
43	63D4557760 Shim (t:0.50mm) UR	Buy now
44	63D45361024D Cap, lower casing	Buy now
45	93306001U1 Bearing(62x)	Buy now
46	9321069MG6 O-ring	Buy now
47	9321074MG5 O-ring (xe)	Buy now
48	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
49	9310122M00 Oil seal (22x36x6-663)	Buy now
50	9010508M61 Bolt, washer based(62x)	Buy now
51	66T4563100 Clutch, dog	Buy now
52	9050115M01 Spring, compression	Buy now
53	9025006023 Pin, strait (663)	Buy now
54	6634563300 Ring, cross pin	Buy now
55	66T4563500 Plunger, shift	Buy now
56	66T4561100 Shaft, propeller	Buy now

Lower Casing & Drive 2



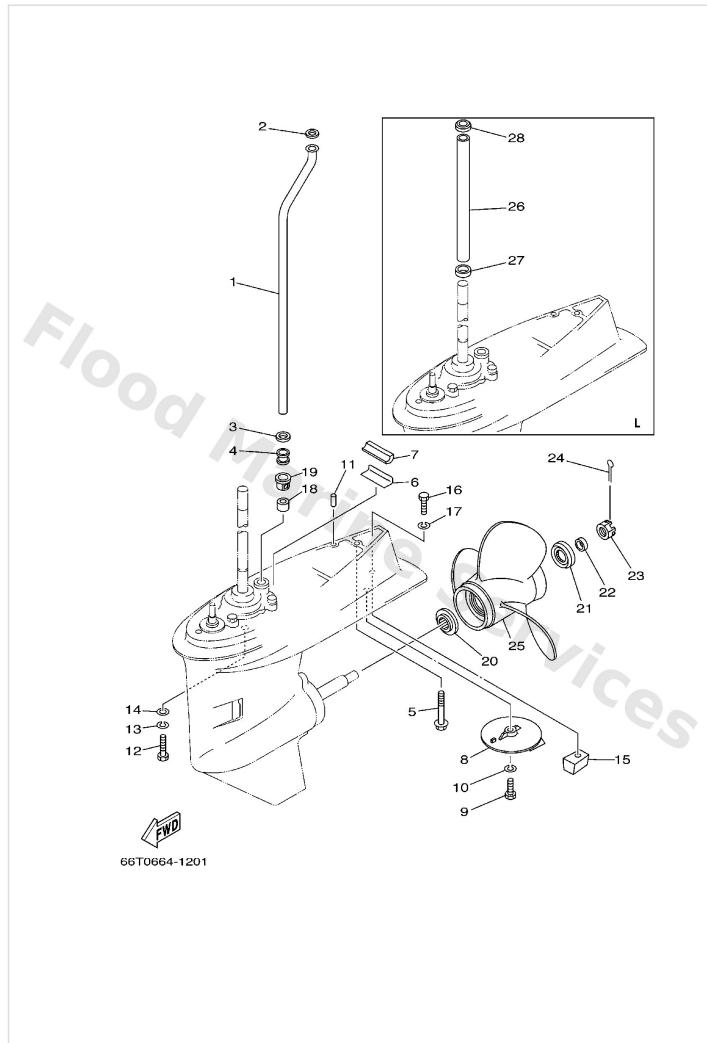
Ref	Part	
1	66T4436110 Tube, water L(21.7")	Buy now
2	9020212060 Washer, plate(663)	Buy now
3	9043012072 Gasket	Buy now
4	6634436700 Damper, water seal 3	Buy now
5	9011908M44 Bolt, with washer	Buy now
6	6634537600 Guide, seal damper	Buy now
7	63D4537500 Damper, seal	Buy now
8	6644537101 Tab-trim	Buy now
9	9709508025 Bolt (62g)	Buy now
10	9299508100 Ybs67-8 washer, spring	Buy now
11	9360612019 Pin, dowel (614)	Buy now
12	9707510040 Bolt, hexagon deep recess	Buy now
13	9299510100 Ybs67-10 washer, spring	Buy now
14	9299510600 Washer, plate	Buy now
15	67C4525100 Anode	Buy now

Lower Casing & Drive 2



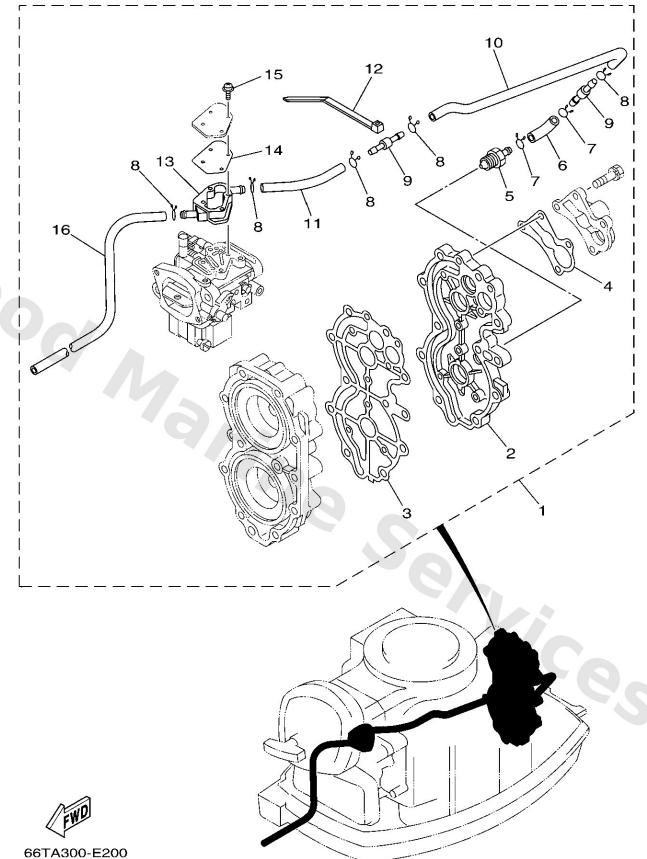
Ref	Part	
16	9709508035 Bolt(70w)	Buy now
18	6634436600 Damper, water seal 2	Buy now
19	63D4431200 Cover, water pump housing	Buy now
20	6634598702 Spacer	Buy now
21	66T4599700 Spacer 2	Buy now
22	9038922M01 Bush	Buy now
23	9017116011 Nut, castle (663)	Buy now
24	9149030025 Pin cotter	Buy now
25	69W4594300EL Propeller (3x11 x15 -g) UR	Buy now
25	69W4594500EL Propeller (3x11-1/8"x13"-g) UR	Buy now
25	69W4594700EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
25	63D4594100EL Propeller (3x12-1/4 x8 -g) UR	Buy now
25	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
25	6634594101EL Propeller (3x10-3/4"x17"-g) UR	Buy now
25	6634594901EL Propeller (3x10-3/4"x16"-g) UR	Buy now

Lower Casing & Drive 2



Ref	Part	
25	6634595202EL Propeller (3x11-3/8x12-g) UR	Buy now
25	6634595401EL Propeller (3x11-3/4"x10"-g) UR	Buy now
25	6634595601EL Propeller (3x12-1/4"x9"-g) UR	Buy now
25	6634595801EL Propeller (3x11-1/4"x14"-g) UR	Buy now
25	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
25	663459726098 Propeller (3x12"x11"-g) UR	Buy now
25	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now
25	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
25	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
25	69W4595200EL Propeller (3x11-3/8 x12 -g) UR	Buy now
25	69W4595800EL Propeller (3x11-1/4"x14"-g) UR	Buy now
26	66T4436210 Tube, water 2 L(21.7")	Buy now
27	9048025M70 Grommet L(21.7")	Buy now
28	9048030M71 Grommet L(21.7")	Buy now

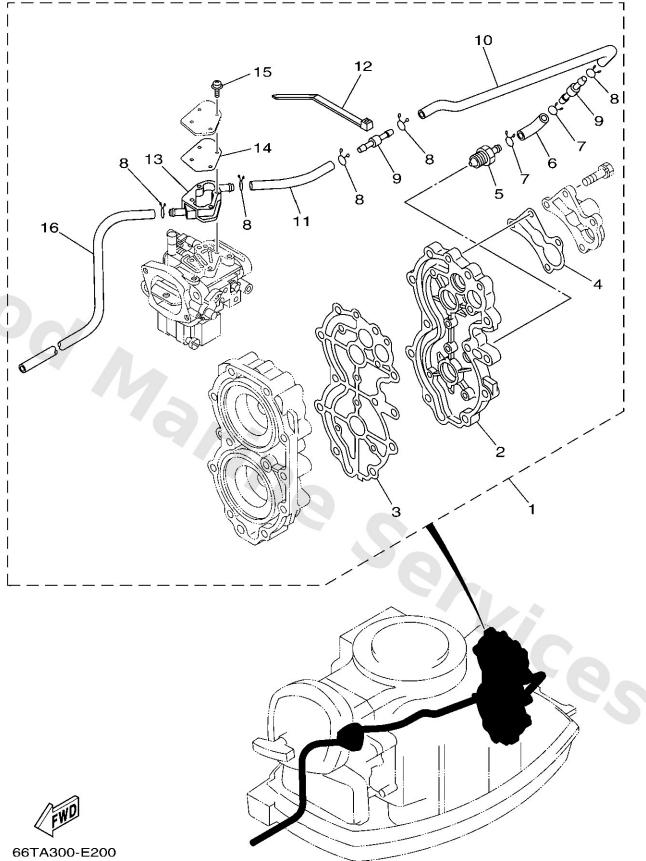
Optional Parts



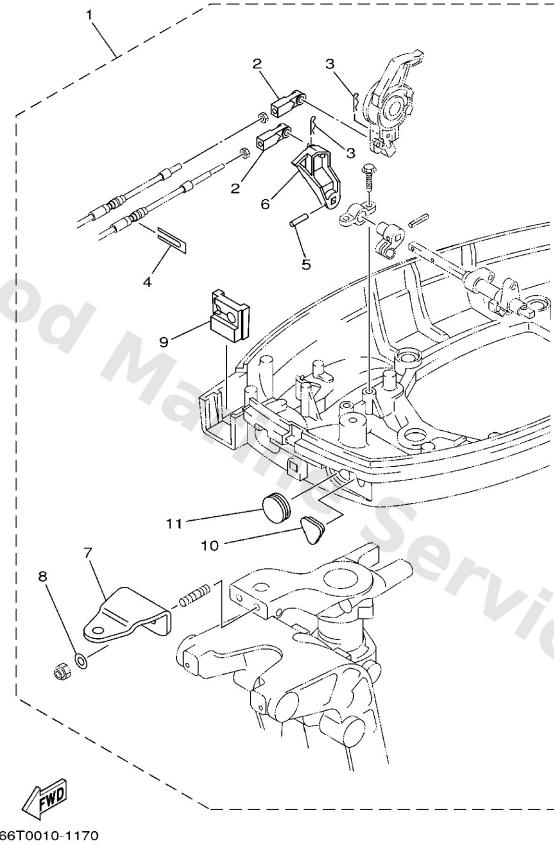
Ref	Part	
1	66T1244051 -	Buy now
2	66T1119150 Cover, cylinder head 1	Buy now
3	66T11193A3 Gasket, head cover 1	Buy now
4	67612414A1 Gasket, cover	Buy now
5	66T1246900 Joint 1	Buy now
6	6E52431500 Pipe 5	Buy now
7	9046711M08 Clip(72x)	Buy now
8	9046710M04 Clip, pipe 1 (6e9)	Buy now
9	6E52437900 Pipe, joint 4	Buy now
10	66T1248150 Pipe 1	Buy now
11	66T1248250 Pipe 2	Buy now
12	9046513M36 Clamp(6h4)	Buy now
13	66T1246600 Exchanger, heat	Buy now
14	66T1453600 Gasket	Buy now
15	9798004125 Screw, with washer	Buy now

Optional Parts

Ref	Part	
16	9044511M78 Hose (I1000)	Buy now

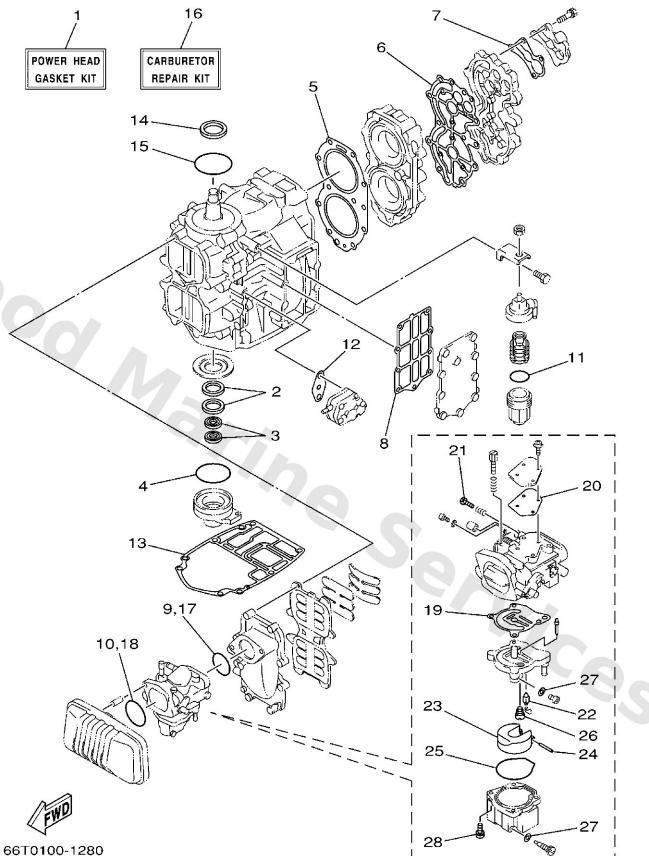


Remo Con Attachment



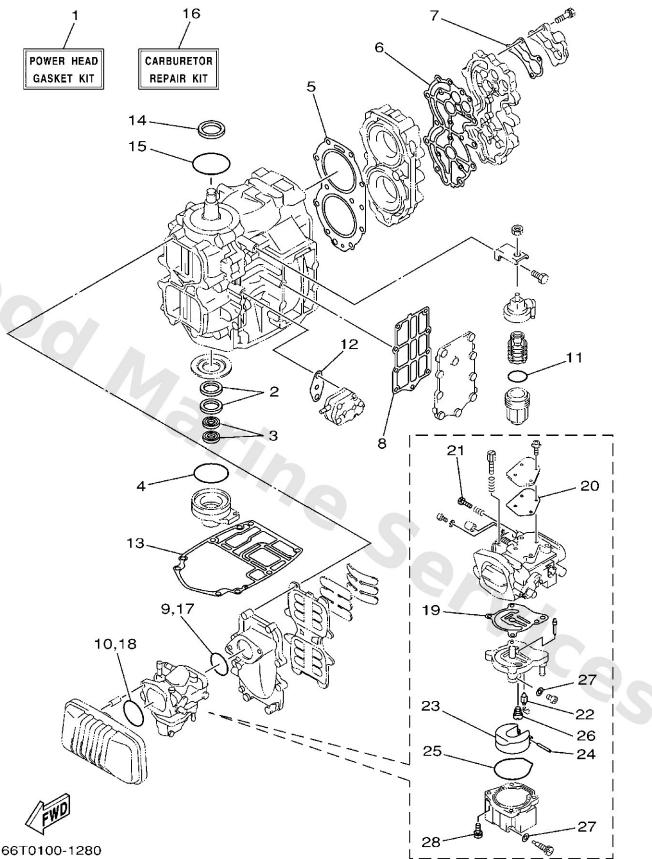
Ref	Part	
1	66T4850101 Remote cont. attachment assembly. AP	Buy now
2	6634834400 Cable end, remote control	Buy now
3	9046818008 Clip 620436610000	Buy now
4	6H34853800 Clamp, cable	Buy now
5	9025403M04 Pin, spring (6h3)	Buy now
6	66T4412501 Lever, shift rod	Buy now
7	65W4851100 Hook, steering	Buy now
8	9020110120 Washer, plate	Buy now
9	66T4272530 Grommet	Buy now
10	65W2632610 Grommet	Buy now
11	65W4272610 Grommet	Buy now

Repair Kit 1



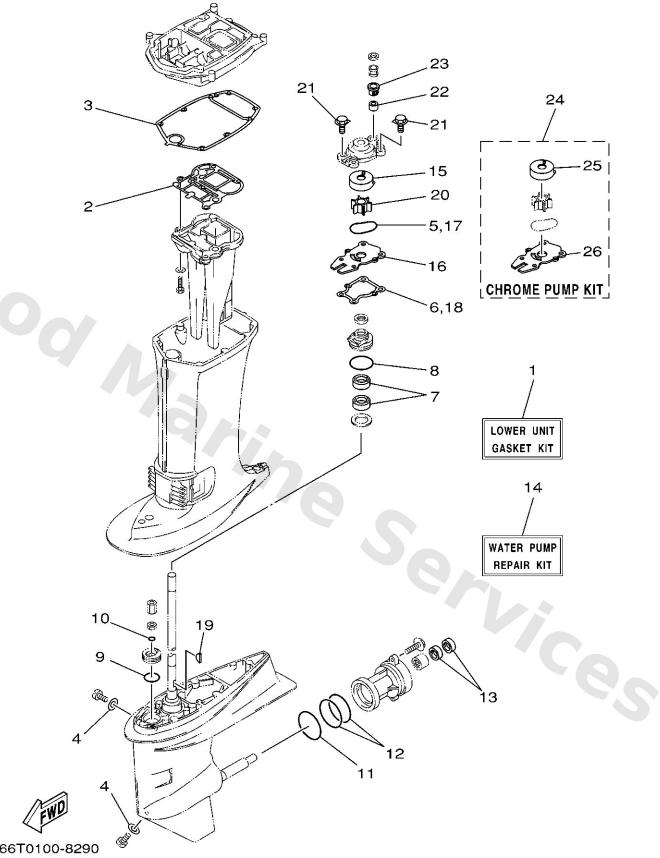
Ref	Part	
1	66TW000101 Power head gasket kit	Buy now
2	9310230M56 Oil seal	Buy now
3	9310116001 Oil seal	Buy now
4	9321065M50 O-ring	Buy now
5	66T11181A3 Gasket, cylinder head 1	Buy now
6	66T11193A3 Gasket, head cover 1	Buy now
7	67612414A1 Gasket, cover	Buy now
8	66T41114A0 Gasket, exhaust outer cover	Buy now
9	9321046M16 O-ring (688)	Buy now
10	9321054M54 O-ring (6g1)	Buy now
11	9321032738 O-ring(1wg)	Buy now
12	65024431A0 Gasket,fuel pump	Buy now
13	66T45113A0 Gasket, upper casing	Buy now
14	9310235008 Oil seal	Buy now
15	9321075M51 O-ring (6f5)	Buy now

Repair Kit 1



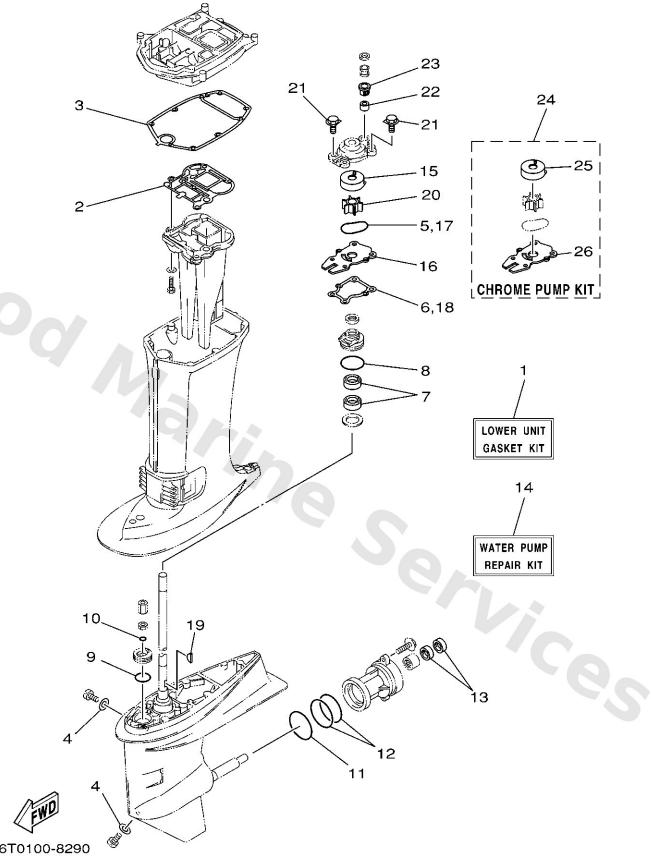
Ref	Part	
16	66TW009301 Carburetor repair kit	Buy now
19	66T1438401 Gasket, float chamber	Buy now
20	66T1453601 Gasket	Buy now
21	6E51432303 Screw, air adjusting	Buy now
22	6E51454600 Valve, needle	Buy now
23	6E51438502 Float	Buy now
24	6E51438602 Pin, float	Buy now
25	66T1498400 Gasket, float chamber	Buy now
26	66T1499200 Plug	Buy now
27	66T1495900 Gasket	Buy now
28	9798005125 Screw, panhead (a93)	Buy now

Repair Kit 2



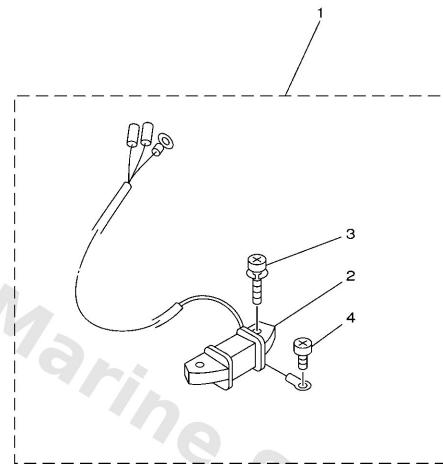
Ref	Part	
1	66TW000121 Lower unit gasket kit	Buy now
2	66T41133A0 Gasket, exhaust manifold 1	Buy now
3	66T45114A0 Gasket, upper casing	Buy now
4	9043008020 Gasket	Buy now
5	9321059MG7 O-ring	Buy now
6	63D4431600 Gasket, water pump	Buy now
7	9310122M60 Oil seal	Buy now
8	9321048001 O-ring	Buy now
9	9321033MG4 O-ring	Buy now
10	9321006ME6 O-ring	Buy now
11	9321069MG6 O-ring	Buy now
12	9321074MG5 O-ring (xeal)	Buy now
13	9310122M00 Oil seal (22x36x6-663)	Buy now
14	66TW007800 Water pump repair kit	Buy now
15	63D4432200 Insert, cartridge	Buy now

Repair Kit 2



Ref	Part	
16	66T4432300 Outer plate, cartridge	Buy now
19	9028003M03 Key, woodruff (697)	Buy now
20	6H44435202 Impeller	Buy now
21	9011908M15 Bolt, with washer(62w)	Buy now
22	6634436600 Damper, water seal 2	Buy now
23	63D4431200 Cover, water pump housing	Buy now
24	66TW00780A Chrome pump kit	Buy now
25	63D4432240 Insert, cartridge	Buy now
26	66T4432340 Outer plate, cartridge	Buy now

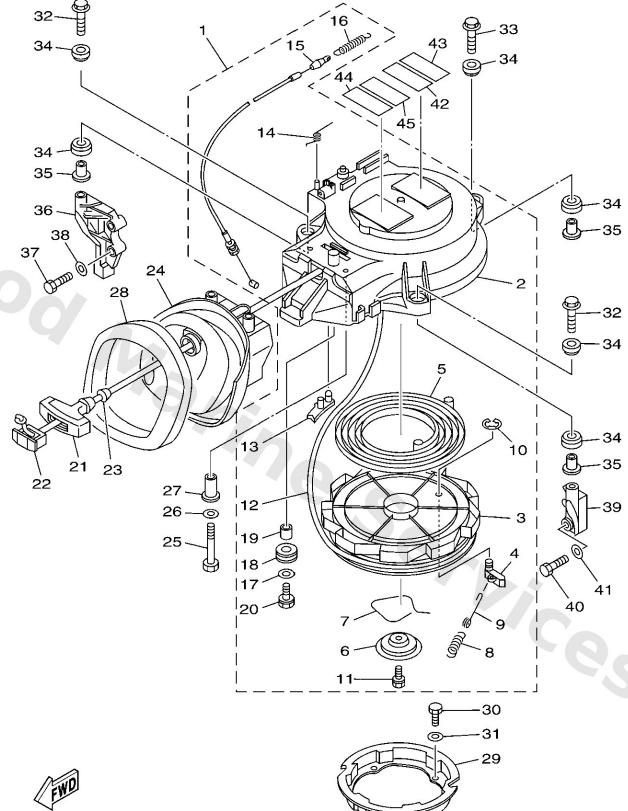
Repair Kit 3



66T0010-9270

Ref	Part	
1	66T8130300 Lighting coil assembly AP	Buy now
2	66T8553300 Coil, lighting	Buy now
3	9790206125 Screw, pan head (76t)	Buy now
4	9780204006 Screw, pan head(3xp)	Buy now

Starter

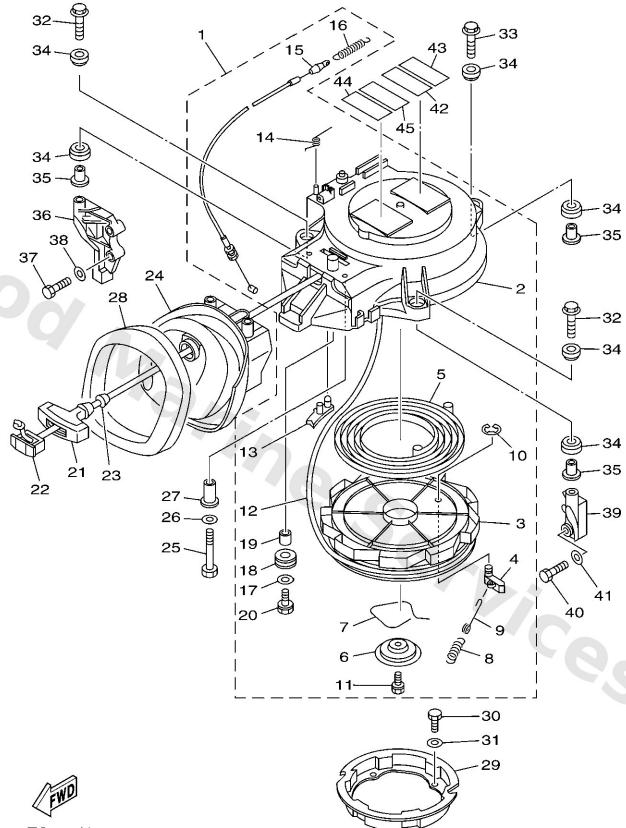


66TG300-H07C

*1:CUT FROM 50M ROLLS, PART NO.90890-44374, CUTTING LENGTH 1.8M
*1:A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44374,
LONGUEUR DE COUPE 1.8M

Ref	Part	
1	66T1571001 Starter assembly	Buy now
2	66T1571101 Case, starter	Buy now
3	66T1571400 Drum, sheave	Buy now
4	63V1574100 Pawl, drive	Buy now
5	66T1571300 Spring, starter	Buy now
6	66T1571600 Plate, drive	Buy now
7	66T1570500 Spring, drive pawl	Buy now
8	66T1576700 Spring	Buy now
9	66T1578400 Spring, return	Buy now
10	63V1574400 Circlip	Buy now
11	63V1576800 Screw	Buy now
12	* item_description *1	Buy now
13	66T1579400 Stopper	Buy now
14	66T1573400 Spring, return	Buy now
15	66T1577000 Cable comp., starter stop	Buy now

Starter



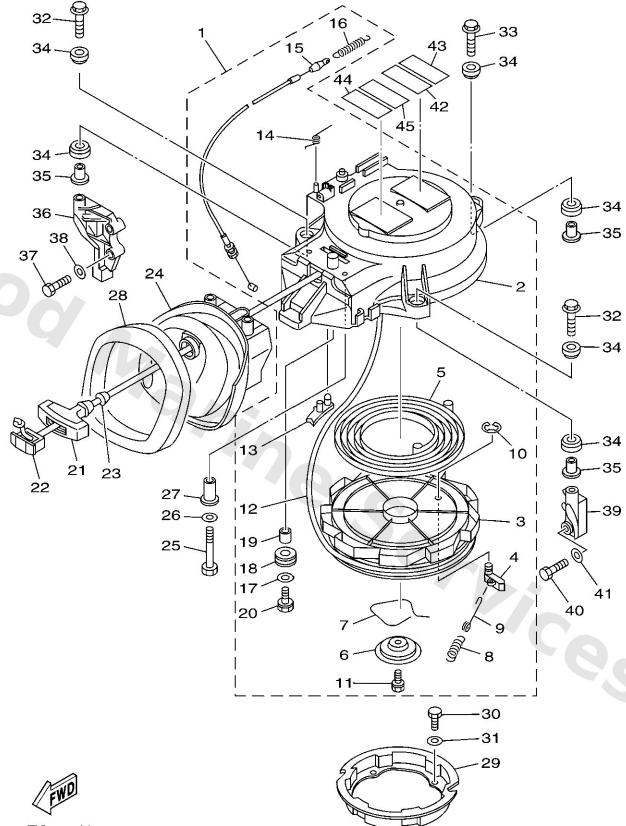
66TG300-H070

*1:CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 1.8M

*1:A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44374,
LONGUEUR DE COUPE 1.8M

Ref	Part	
16	66T1573100 Retainer, spring	Buy now
17	6F51579100 Washer, lock	Buy now
18	6F51575200 Roller, wire	Buy now
19	6F51575300 Bushing 1	Buy now
20	6F51576800 Bolt	Buy now
21	6891575501 Handle, starter	Buy now
22	6F51577902 Cover	Buy now
23	6971578900 Damper	Buy now
24	66T1575801 Guide, rope	Buy now
25	9709506035 Bolt(j52)	Buy now
26	9299506600 Washer, plain (646)	Buy now
27	9038706M66 Collar (6h4)	Buy now
28	66T1576201 Seal, rubber 2	Buy now
29	66T1572300 Pulley, starter	Buy now
30	9709506010 Bolt	Buy now

Starter



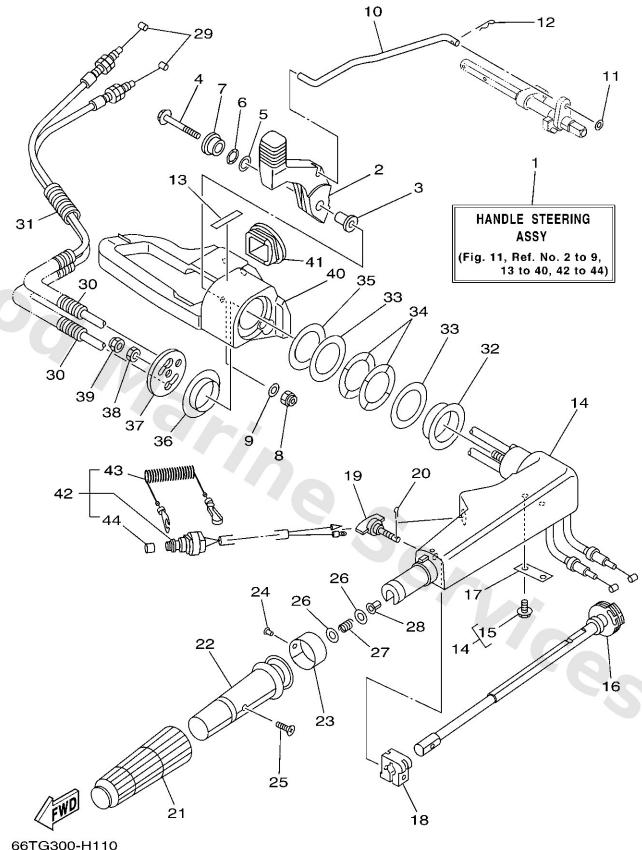
66TG300-H070

*1:CUT FROM 50M ROLLS, PART NO.90890-44374, CUTTING LENGTH 1.8M

*1:A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44374,
LONGUEUR DE COUPE 1.8M

Ref	Part	
32	9011908M10 Bolt, with washer	Buy now
33	9011908M51 Bolt, with washer	Buy now
34	9038512M04 Bushing (6f5)	Buy now
35	9038708M05 Collar (663)	Buy now
36	66T157710094 Stay 1	Buy now
37	9701306030 Bolt	Buy now
38	9290306600 Washer, plain (646)	Buy now
39	66T157720094 Stay 2	Buy now
42	6AH8199440 Label, safety	Buy now
43	6AH8199450 Label, safety	Buy now
44	6AH8199540 Label, warning	Buy now
45	6AH8199550 Label, warning	Buy now

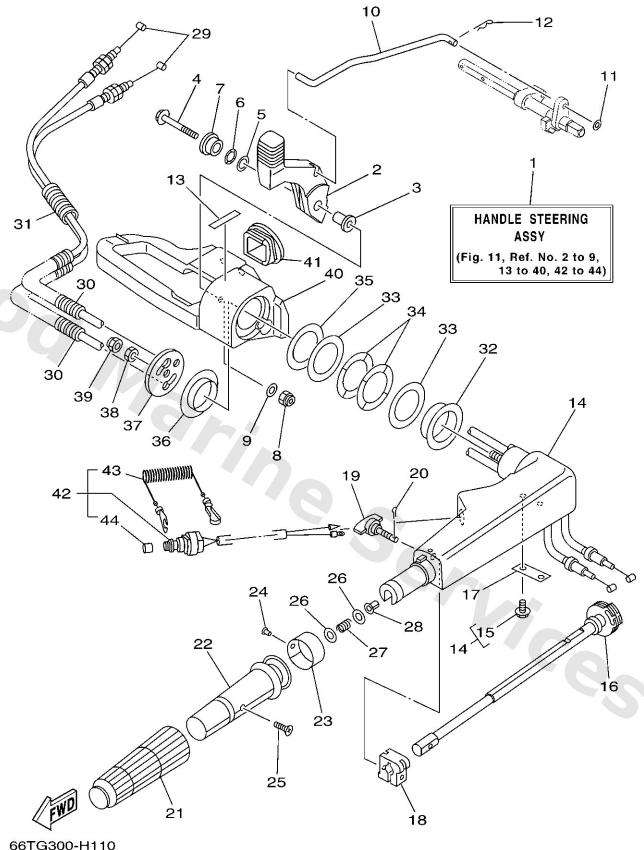
Steering



66TG300-H110

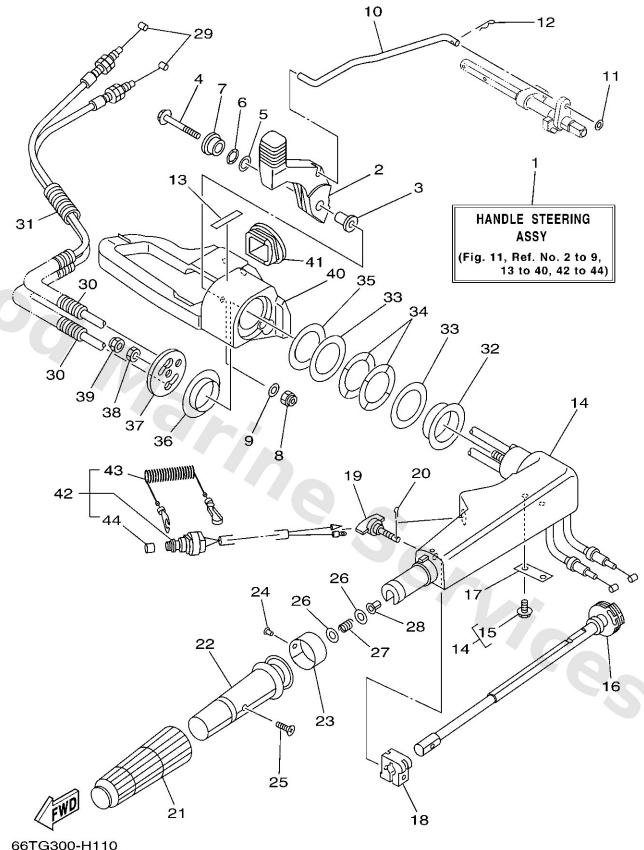
Ref	Part	
1	66TW0084024D Handle steering assembly	Buy now
2	66T4411102 Handle, gear shift	Buy now
3	9038706M86 Collar	Buy now
4	9759506550 Bolt, hexagon w/w deep recess	Buy now
5	9020112M07 Washer, plate	Buy now
6	9020612052 Washer, wave (666)	Buy now
7	66T4212300 Bolt, handle joint	Buy now
8	9578006300 Nut, nylon (6g1)	Buy now
9	9299506200 Ybs66-6 washer, plain	Buy now
10	66T4412400 Link, shift rod	Buy now
11	9299006200 Ybs66-6 washer, plain	Buy now
12	9046818008 Clip 620436610000	Buy now
13	6E04419111 Indicator, shift	Buy now
14	65W42101014D Handle, steering	Buy now
15	9010906M86 Bolt	Buy now

Steering



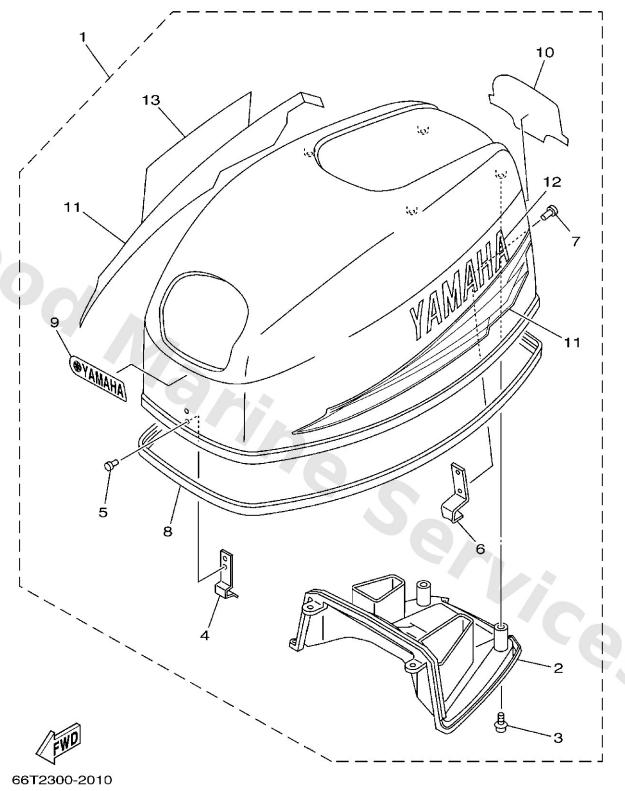
Ref	Part	
16	65W4213800 Lever, throttle	Buy now
17	65W4215900 Stay	Buy now
18	6G14212600 Piece, friction	Buy now
19	65W4212500 Bolt, friction adjusting	Buy now
20	9149020010 Pin, cotter	Buy now
21	6F642177A0 Rubber, handle	Buy now
22	6644211900 Grip, steering handle	Buy now
23	6G14213710 Indicator, throttle	Buy now
24	9026902M09 Rivet(615)	Buy now
25	9015205011 Screw, countersunk	Buy now
26	9020110M02 Washer, plate(6g9)	Buy now
27	9050123215 Spring (655)	Buy now
28	9038608032 Bushing (650)	Buy now
29	66T2630100 Throttle cable assembly	Buy now
30	9044610M87 Hose	Buy now

Steering



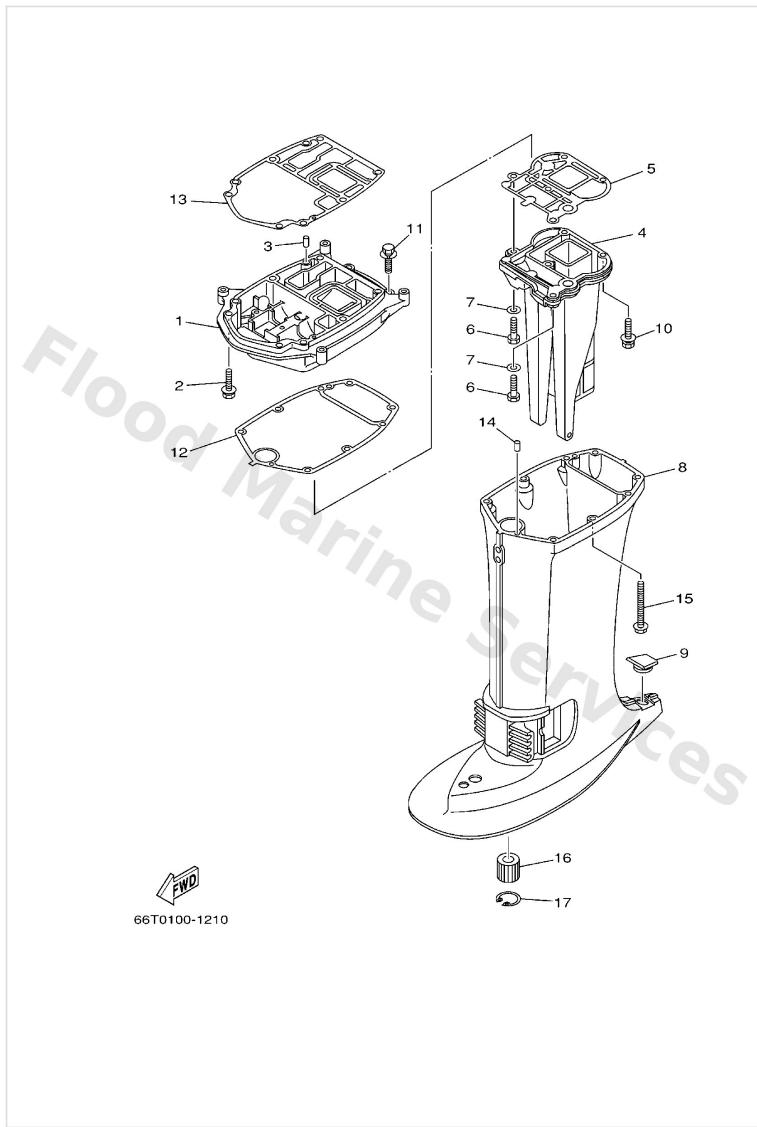
Ref	Part	
31	9044610M86 Hose	Buy now
32	9038640MA0 Bushing	Buy now
33	9020143M00 Washer, plate	Buy now
34	9020643M22 Washer, wave	Buy now
35	9020243M57 Washer, plate	Buy now
36	9038640M99 Bush	Buy now
37	65W4213101 Cover, handle steering	Buy now
38	9538010700 Nut (682)	Buy now
39	9578010300 Nut, nylon (6e5)	Buy now
40	65W42121014D Bracket	Buy now
41	66T4127300 Grommet	Buy now
42	66T8257501 Engine stop switch assembly	Buy now
43	6828255600 Lanyard, stop switch	Buy now
44	6898257Y00 Cap	Buy now

Top Cowling



Ref	Part	
1	66T42610C0 Top Cowling assembly	Buy now
2	66T4261301 Molding, air duct	Buy now
3	9778050616 Screw, pan head tapping (ak5)	Buy now
4	6E04265102 Hook	Buy now
5	9026604M04 Rivet(6e7)	Buy now
6	6F54265201 Hook	Buy now
7	9026604M01 Rivet (689)	Buy now
8	66T4261502 Seal	Buy now
9	68842677D0 Graphic, front	Buy now
10	63D4267811 Graphic, rear	Buy now
11	63DW007010 Graphic set	Buy now
12	63D4268110 Mark, cowling	Buy now
13	63D4268210 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	66T4113700CA Guide, exhaust	Buy now
2	9011908M79 Bolt, hexagon (fj1)	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	66T4113110CA Manifold, ext. 1 L(21.7")	Buy now
5	66T41133A0 Gasket, exhaust manifold 1	Buy now
6	9707508030 Bolt, hexagon (fj1)	Buy now
7	9299508600 Washer, plain (663)	Buy now
8	66T45111104D Casing, upper L(21.7")	Buy now
9	63D4515500 Cap	Buy now
10	9757508545 Bolt, hexagon w/w deep recess	Buy now
12	66T45114A0 Gasket, upper casing	Buy now
13	66T45113A0 Gasket, upper casing	Buy now
15	9011908M42 Bolt, with washer	Buy now
16	6794531800 Bushing, drive shaft 3 L(21.7")	Buy now
17	9342030042 Circlip (650) L(21.7")	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.