



# Yamaha 4ACMH 1989

## Parts Manual

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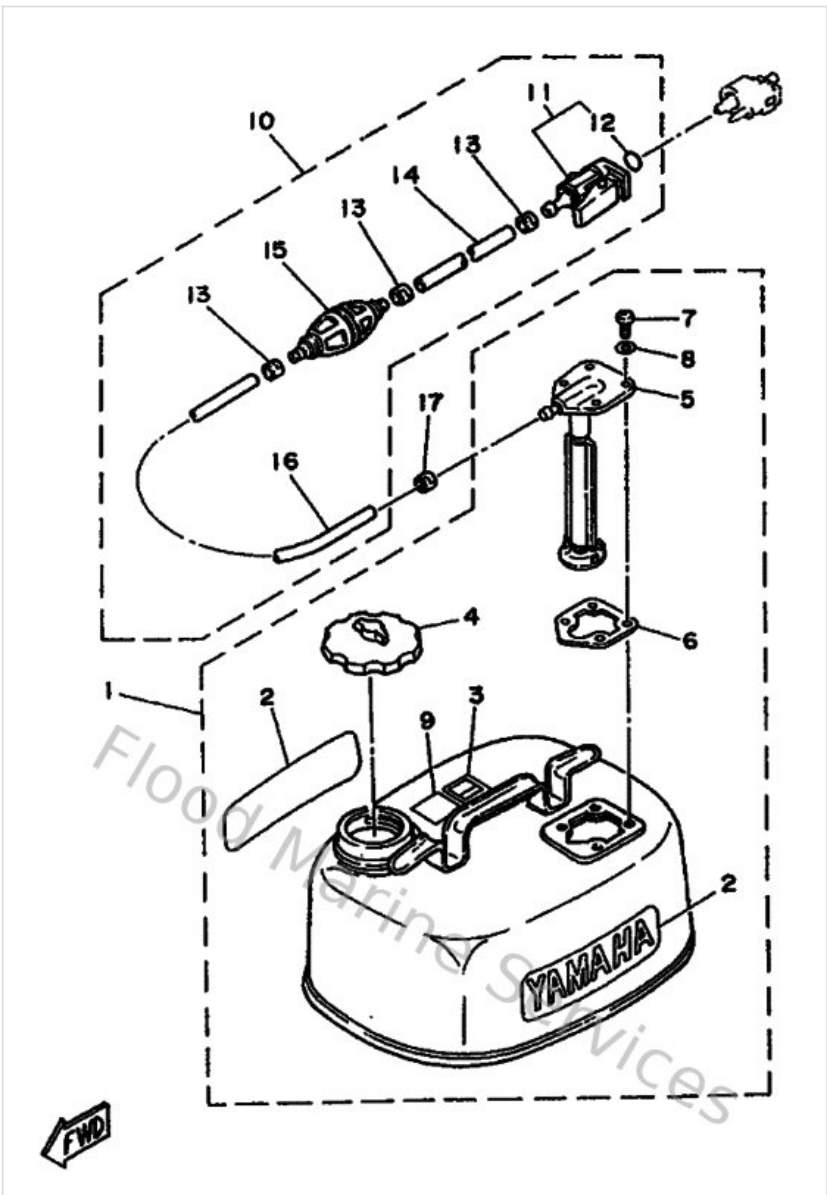
Authorised Yamaha Dealers



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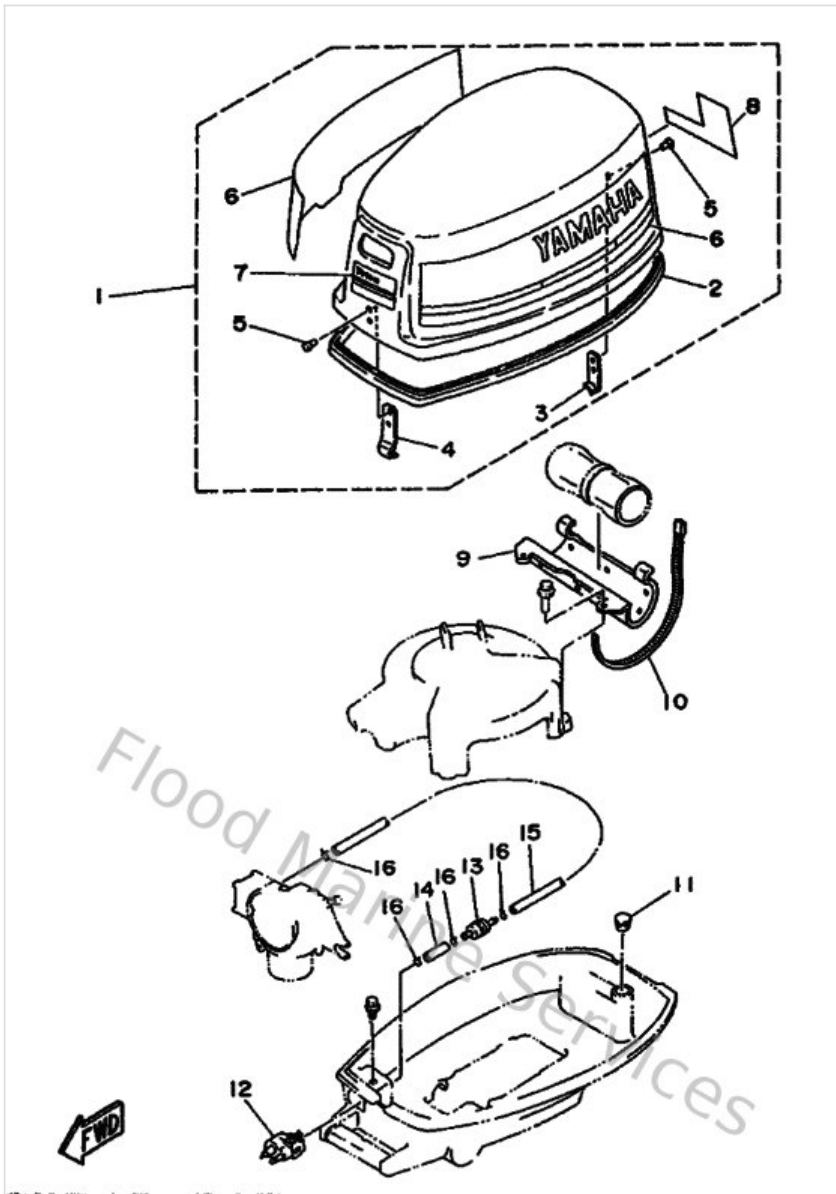
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Alternate 1



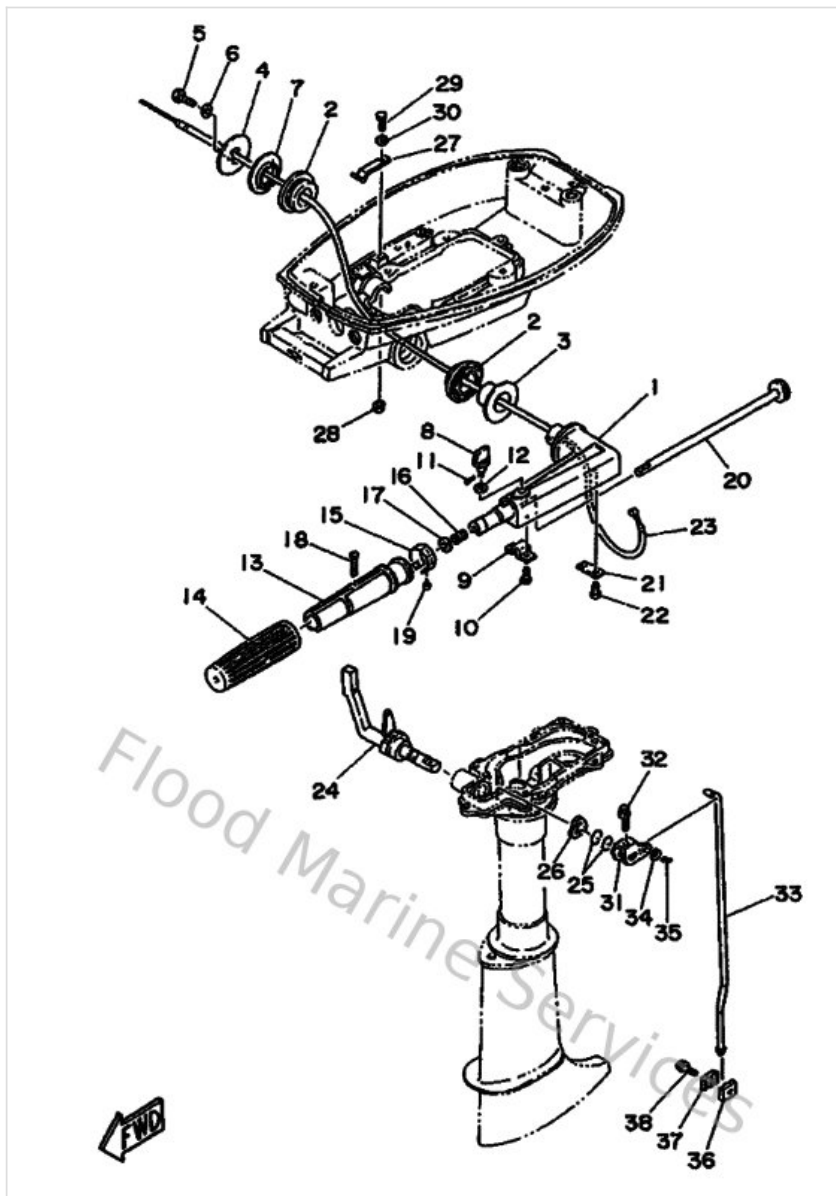
Ref	Part	
4	<a href="#">6Y0246100000</a> Cap assembly	<a href="#">Buy now</a>
5	<a href="#">6Y0242750000</a> Fuel Meter Comp	<a href="#">Buy now</a>
6	<a href="#">663242680000</a> Gasket, housing fuel meter	<a href="#">Buy now</a>
7	<a href="#">9015705M1900</a> Screw, pan head	<a href="#">Buy now</a>
8	<a href="#">6Y1243290000</a> Seal	<a href="#">Buy now</a>
9	<a href="#">6Y1242558000</a> Graphic, Fuel Tank 8	<a href="#">Buy now</a>
10	<a href="#">6Y0243060400</a> Fuel pipe comp. 1	<a href="#">Buy now</a>
11	<a href="#">6G1243050500</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>
12	<a href="#">932100828700</a> O-ring (655)	<a href="#">Buy now</a>
13	<a href="#">650243510100</a> Band 1	<a href="#">Buy now</a>
14	<a href="#">9044511M0500</a> Hose (I1000)	<a href="#">Buy now</a>
15	<a href="#">6YL243606300</a> Primer pump assembly	<a href="#">Buy now</a>
16	<a href="#">9044511M7900</a> Hose (I3000)	<a href="#">Buy now</a>

## Alternate 2



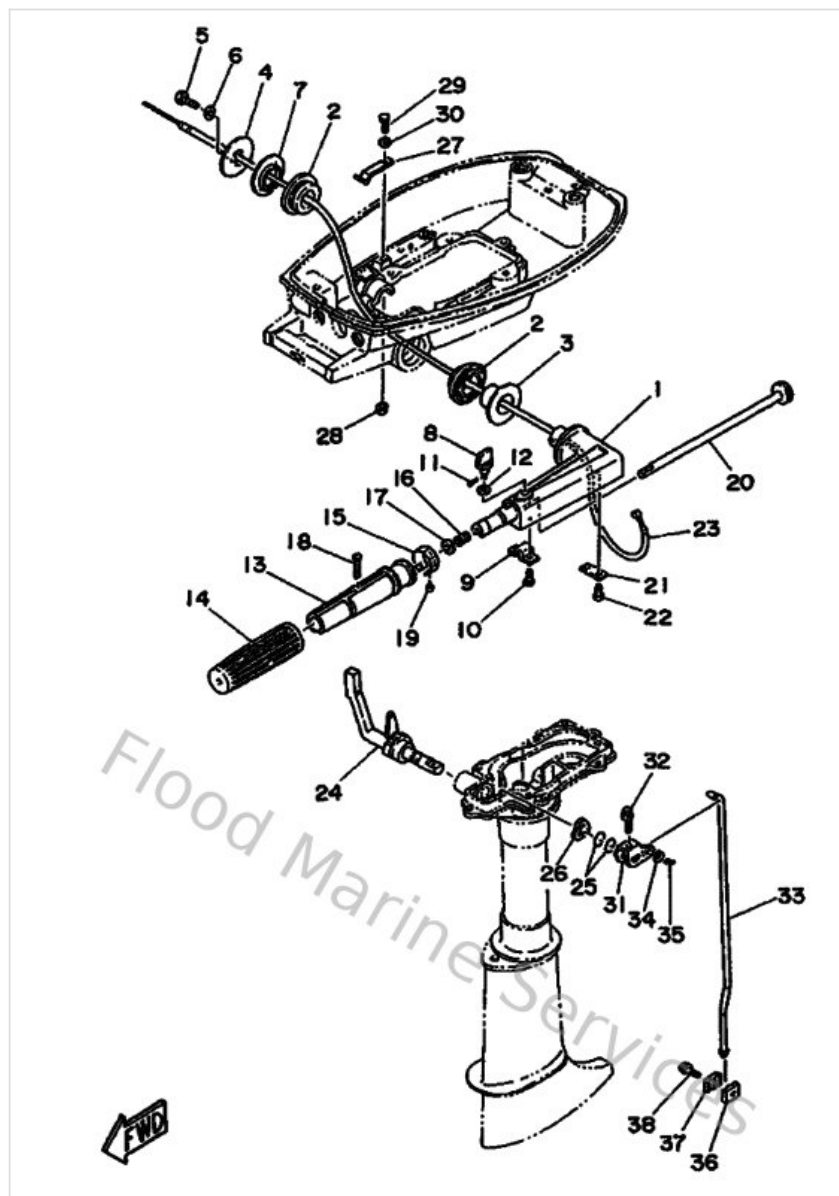
Ref	Part	
2	<a href="#">6E0426150000</a> Seal	<a href="#">Buy now</a>
3	<a href="#">6E0426470100</a> Holder, clamp band	<a href="#">Buy now</a>
4	<a href="#">6E0426510100</a> Hook	<a href="#">Buy now</a>
5	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
7	<a href="#">662426770200</a> Graphic Front	<a href="#">Buy now</a>
9	<a href="#">6E1426430000</a> Plate, Clamp	<a href="#">Buy now</a>
10	<a href="#">904641515200</a> Clamp(mf1)	<a href="#">Buy now</a>
11	<a href="#">6E1241820000</a> Damper, Locating 2	<a href="#">Buy now</a>
12	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
13	<a href="#">646242510200</a> Strainer 1	<a href="#">Buy now</a>
14	<a href="#">90445094K700</a> Hose (l180)	<a href="#">Buy now</a>
15	<a href="#">904450906800</a> Hose (l420)	<a href="#">Buy now</a>
16	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>

## Control



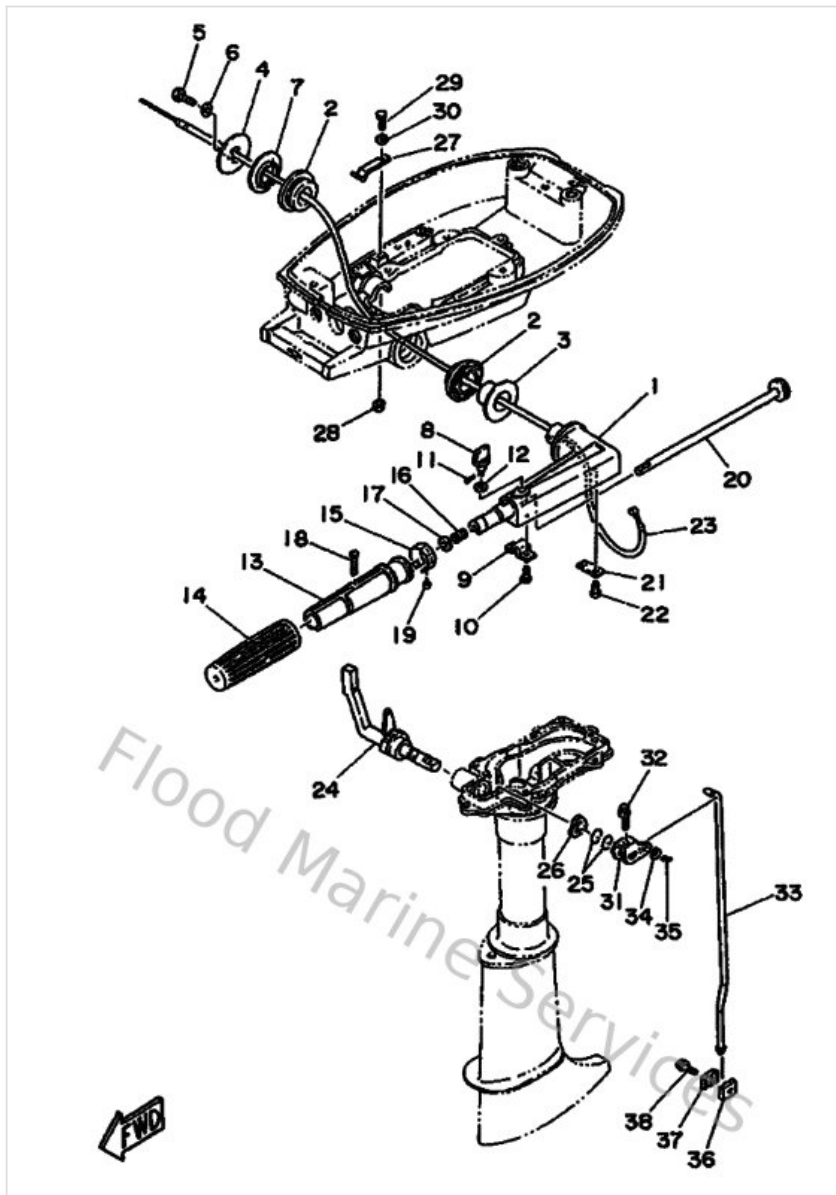
Ref	Part	
1	<a href="#">6E04211101EJ</a> Handle, Steering	<a href="#">Buy now</a>
2	<a href="#">6E0421290200</a> Bushing, rubber	<a href="#">Buy now</a>
3	<a href="#">9038626M3000</a> Bushing (6e0)	<a href="#">Buy now</a>
4	<a href="#">6E0421310294</a> Cover, handle steering	<a href="#">Buy now</a>
5	<a href="#">970130502000</a> Bolt, hexagon	<a href="#">Buy now</a>
6	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">9038626M3300</a> Bushing (6e0)	<a href="#">Buy now</a>
8	<a href="#">6E0421250000</a> Bolt, friction adjust	<a href="#">Buy now</a>
9	<a href="#">6E0421340100</a> Cover, throttle lever	<a href="#">Buy now</a>
10	<a href="#">985800501200</a> Screw,pan head (646)	<a href="#">Buy now</a>
11	<a href="#">914901201000</a> Pin, cotter (6g8)	<a href="#">Buy now</a>
12	<a href="#">9020207M2200</a> Washer (6e0)	<a href="#">Buy now</a>
13	<a href="#">6E0421190000</a> Grip, steering handle	<a href="#">Buy now</a>
14	<a href="#">6E0421770000</a> Rubber, handle	<a href="#">Buy now</a>
15	<a href="#">6E0421371000</a> Indicator, throttle	<a href="#">Buy now</a>

## Control



Ref	Part	
16	<a href="#">905012321500</a> Spring (655)	<a href="#">Buy now</a>
17	<a href="#">902011011900</a> Washer, plain(735)	<a href="#">Buy now</a>
18	<a href="#">9014905M0600</a> Screw, countersunk	<a href="#">Buy now</a>
19	<a href="#">902690200100</a> Rivet(615)	<a href="#">Buy now</a>
20	<a href="#">6E0421380100</a> Lever, throttle	<a href="#">Buy now</a>
21	<a href="#">6E0421590100</a> Stay	<a href="#">Buy now</a>
23	<a href="#">6E0263010100</a> Throttle wire assembly	<a href="#">Buy now</a>
24	<a href="#">6E0441110100</a> Handle, gear shift	<a href="#">Buy now</a>
25	<a href="#">932101279000</a> O-ring(3ld)	<a href="#">Buy now</a>
26	<a href="#">9020616M0600</a> Washer, wave (6e0)	<a href="#">Buy now</a>
27	<a href="#">6E0441160000</a> Spring	<a href="#">Buy now</a>
28	<a href="#">953800670000</a> Nut	<a href="#">Buy now</a>
29	<a href="#">970800601200</a> Bolt(gh1)	<a href="#">Buy now</a>
30	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
31	<a href="#">6E0441210000</a> Lever, shift rod 1	<a href="#">Buy now</a>

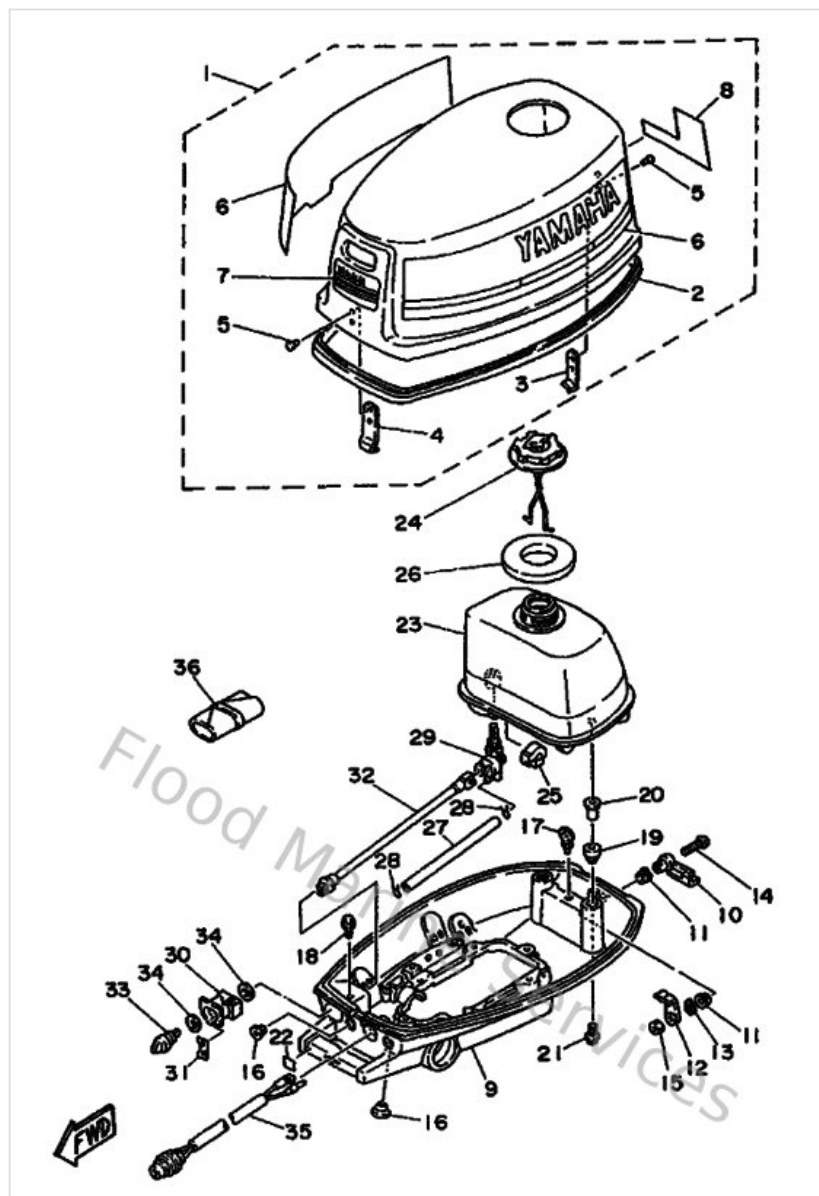
## Control



Ref	Part	
32	<a href="#">958950602500</a> Bolt, flange deep recess	<a href="#">Buy now</a>
33	<a href="#">6E0441430000</a> Rod, shift 1	<a href="#">Buy now</a>
35	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
36	<a href="#">6E0441450000</a> Connector, shift rod 1	<a href="#">Buy now</a>
37	<a href="#">6E0441460000</a> Connector, shift rod 2	<a href="#">Buy now</a>
38	<a href="#">958950602000</a> Bolt, flange(jk3)	<a href="#">Buy now</a>



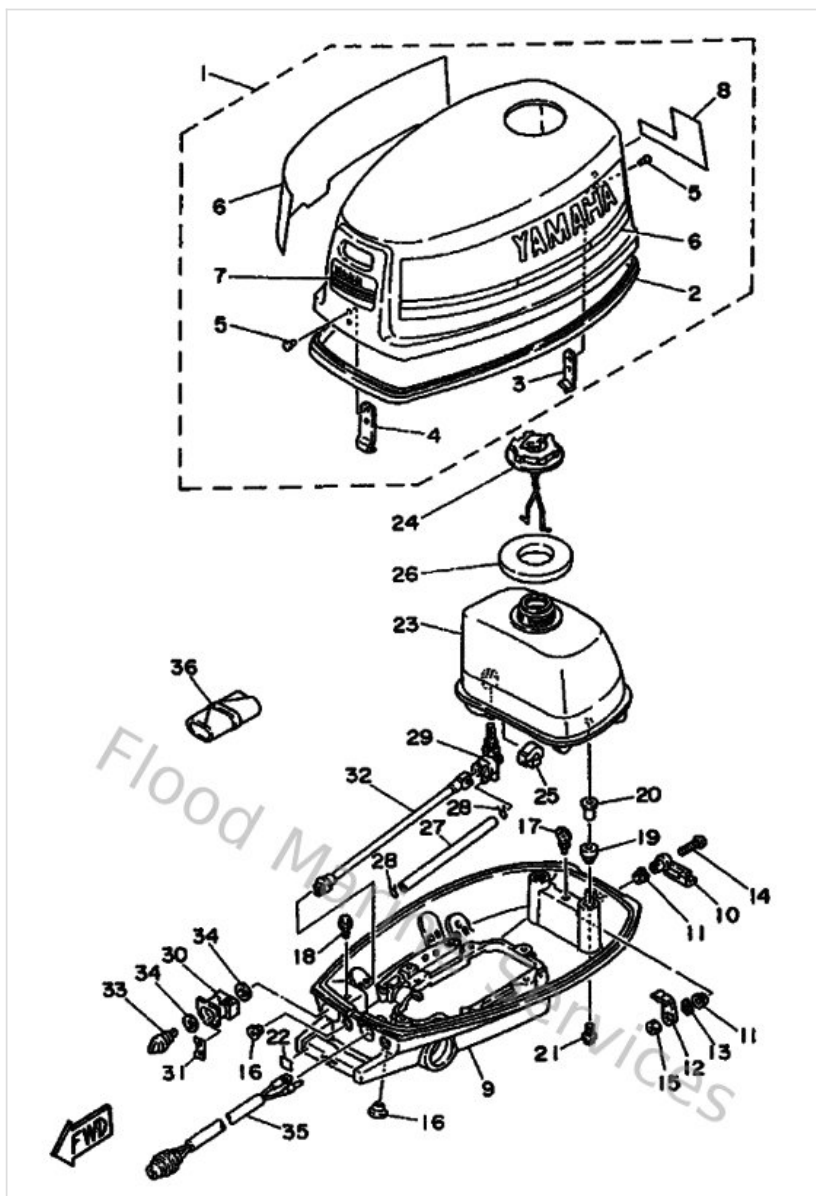
## Cowling & Fuel



Ref	Part	
2	<a href="#">6E0426150000</a> Seal	<a href="#">Buy now</a>
3	<a href="#">6E0426470100</a> Holder, clamp band	<a href="#">Buy now</a>
4	<a href="#">6E0426510100</a> Hook	<a href="#">Buy now</a>
5	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
7	<a href="#">662426770200</a> Graphic Front	<a href="#">Buy now</a>
10	<a href="#">6E04281500EJ</a> Lever Clamp 1	<a href="#">Buy now</a>
11	<a href="#">903861206900</a> Bush(666)	<a href="#">Buy now</a>
12	<a href="#">6E0428160000</a> Lever, clamp	<a href="#">Buy now</a>
13	<a href="#">902061205200</a> Washer, wave (666)	<a href="#">Buy now</a>
14	<a href="#">978950603000</a> Screw, pan head(6e0)	<a href="#">Buy now</a>
15	<a href="#">953030670000</a> Nut	<a href="#">Buy now</a>
16	<a href="#">9048014M1400</a> Grommet (6e0)	<a href="#">Buy now</a>
17	<a href="#">606425910000</a> Holder, shear pin	<a href="#">Buy now</a>
18	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>
19	<a href="#">6E0241820000</a> Damper, locating 2	<a href="#">Buy now</a>

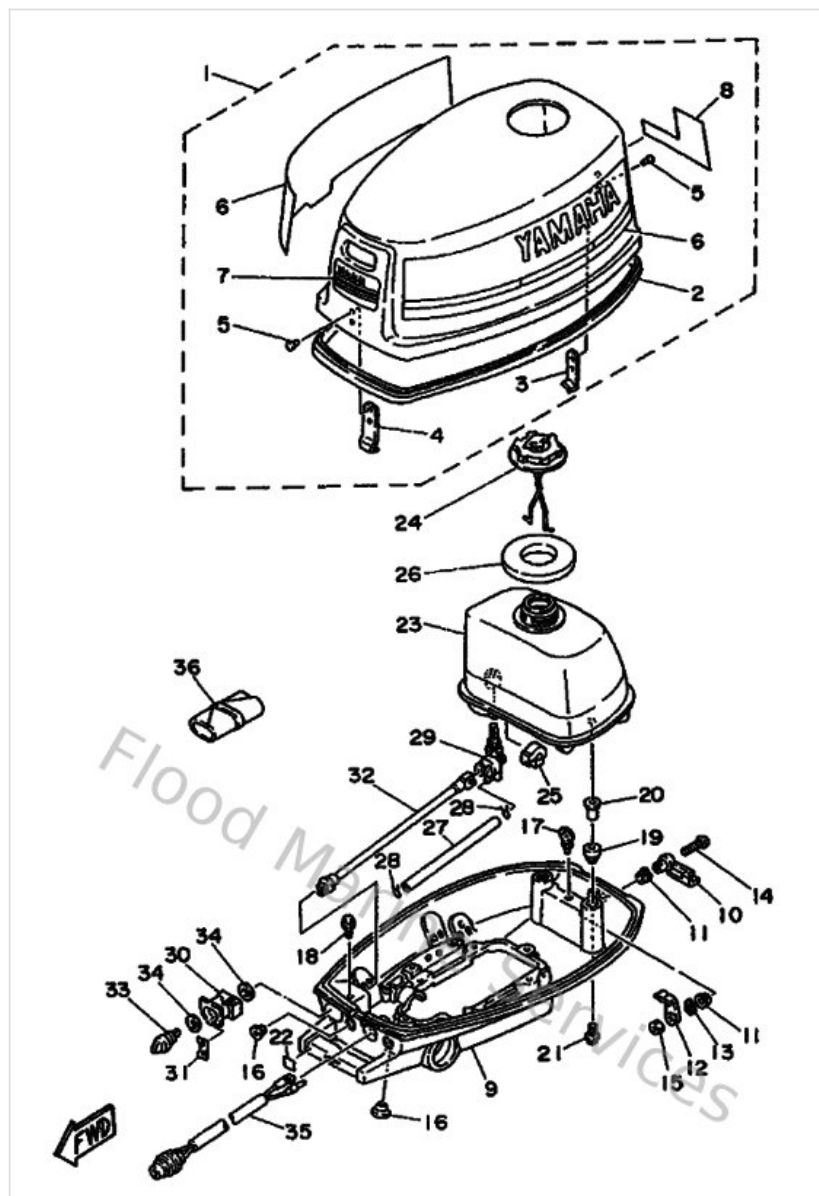


## Cowling & Fuel



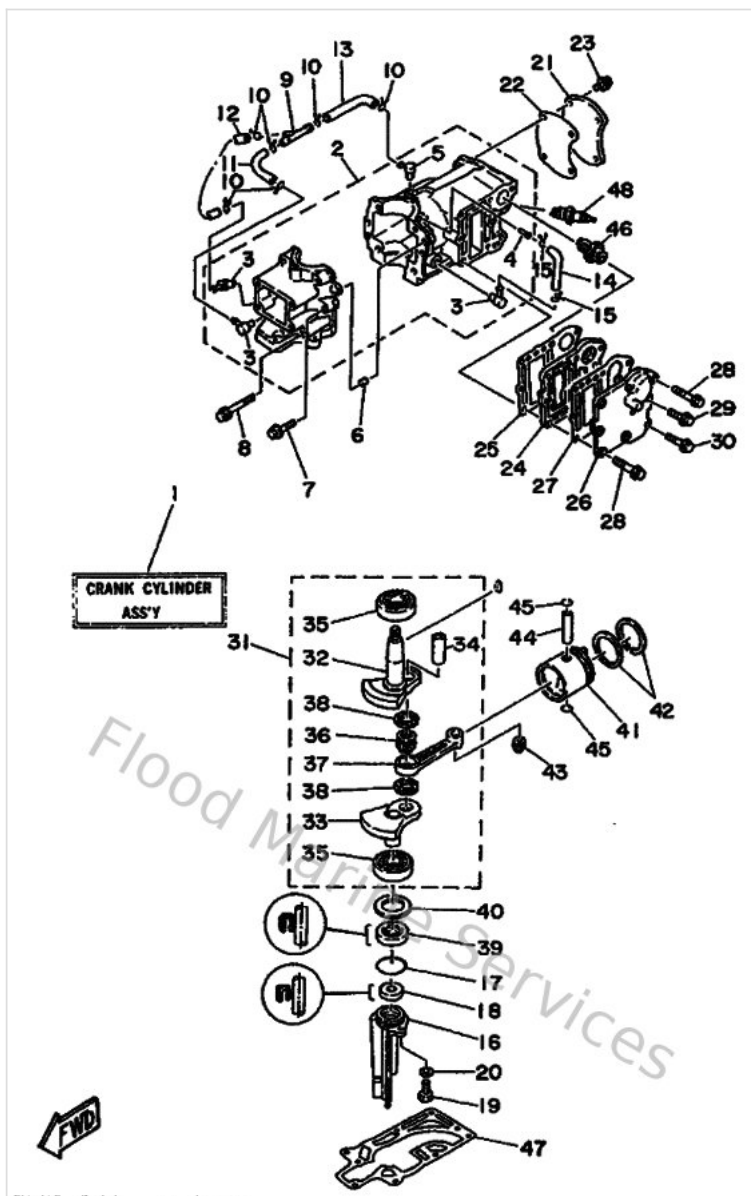
Ref	Part	
20	<a href="#">6E0425420000</a> Pipe 1	<a href="#">Buy now</a>
21	<a href="#">958950602500</a> Bolt, flange deep recess	<a href="#">Buy now</a>
22	<a href="#">6A1427920100</a> Mark (100:1)	<a href="#">Buy now</a>
23	<a href="#">6E02411000EJ</a> Fuel Tank Comp	<a href="#">Buy now</a>
24	<a href="#">6E0246100200</a> Cap assembly	<a href="#">Buy now</a>
25	<a href="#">6E0241810000</a> Damper, locating 1	<a href="#">Buy now</a>
26	<a href="#">6E0246410000</a> Gasket, cap	<a href="#">Buy now</a>
27	<a href="#">9044509M3700</a> Hose (I1500)	<a href="#">Buy now</a>
28	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
29	<a href="#">6E0245000000</a> Fuel cock assembly 1	<a href="#">Buy now</a>
30	<a href="#">6E0245710000</a> Bushing	<a href="#">Buy now</a>
32	<a href="#">6E0245720000</a> Shaft, fuel change	<a href="#">Buy now</a>
33	<a href="#">6E0245750100</a> Lever, fuel change	<a href="#">Buy now</a>
34	<a href="#">9020212M1700</a> Washer, plate (6e0)	<a href="#">Buy now</a>
35	<a href="#">6E0825500000</a> Stop switch assembly	<a href="#">Buy now</a>

## Cowling & Fuel



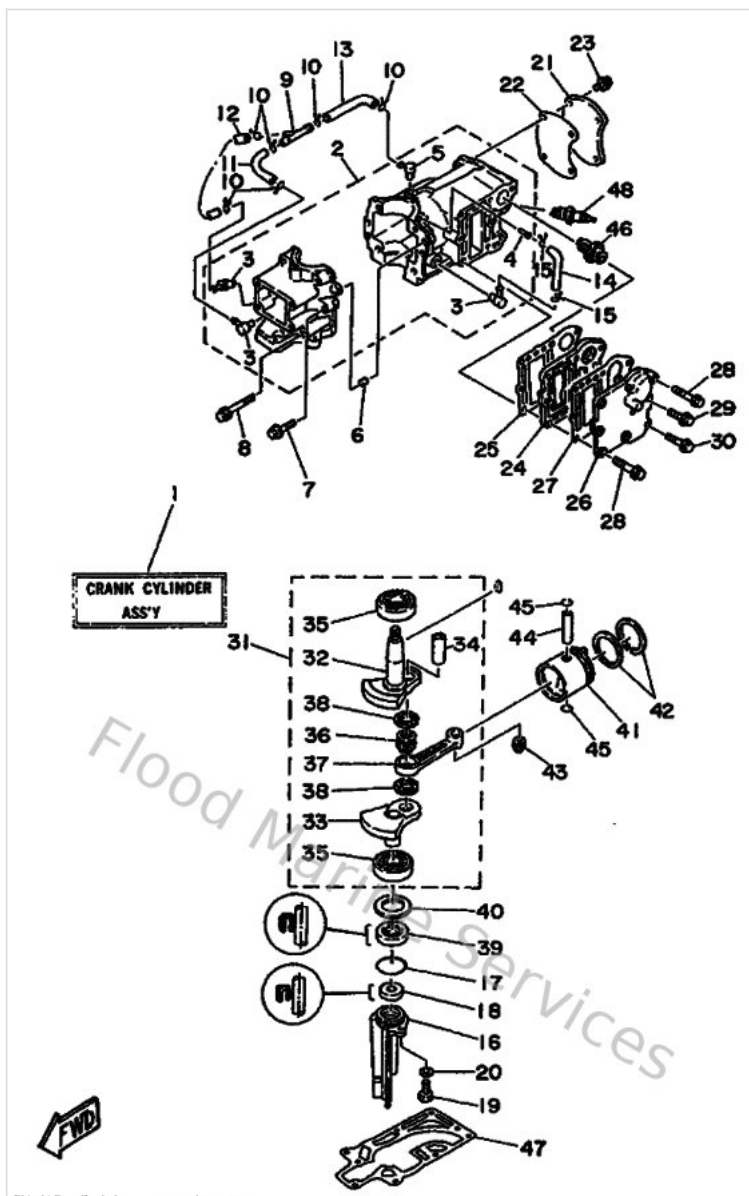
Ref	Part	
36	<a href="#">656W28100100</a> Tool kit	<a href="#">Buy now</a>

# Cylinder & Crankcase



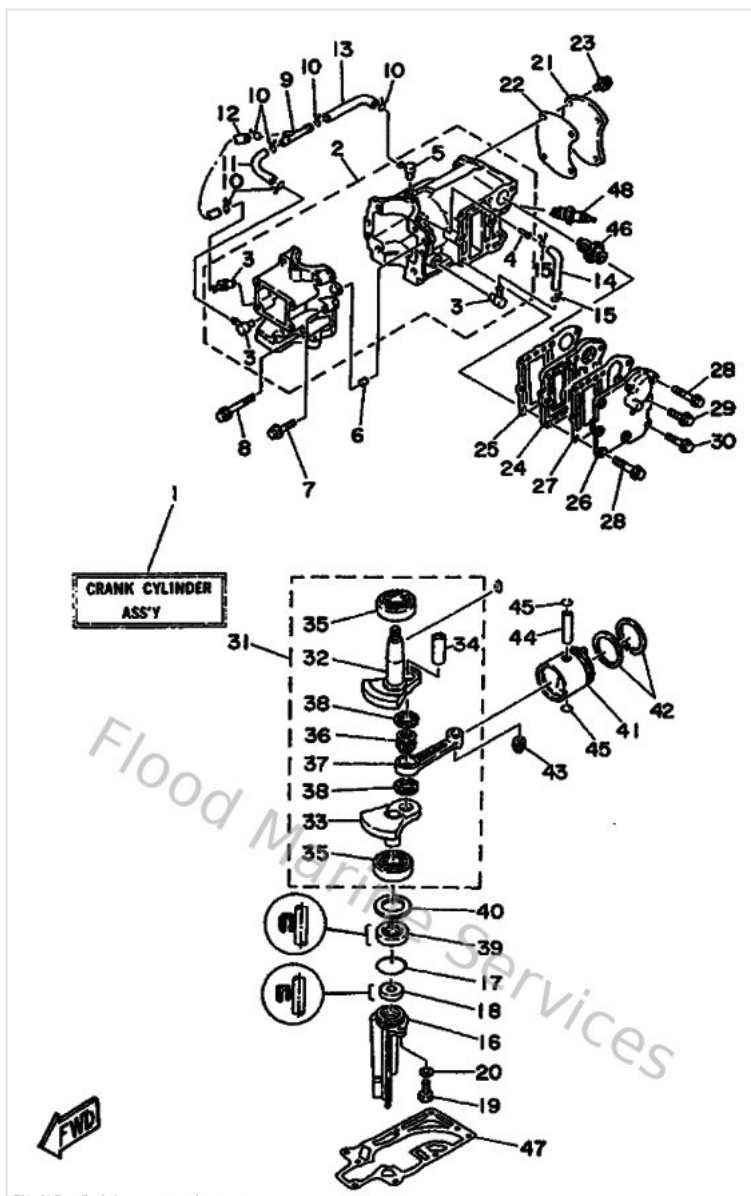
Ref	Part	
1	<a href="#">6E0W009003EJ</a> Crank Cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">6E0151000194</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">650113700000</a> Check valve assembly	<a href="#">Buy now</a>
4	<a href="#">624144850000</a> Pipe, joint	<a href="#">Buy now</a>
5	<a href="#">6E5113720100</a> Nipple, hose	<a href="#">Buy now</a>
6	<a href="#">936040806200</a> Pin,dowel (626)	<a href="#">Buy now</a>
7	<a href="#">9010506M1600</a> Bolt (6e0)	<a href="#">Buy now</a>
8	<a href="#">9010506M1700</a> Bolt (6e0)	<a href="#">Buy now</a>
9	<a href="#">6E0243780000</a> Pipe, joint	<a href="#">Buy now</a>
10	<a href="#">904670601600</a> Clip (655)	<a href="#">Buy now</a>
11	<a href="#">9044507M0000</a> Hose (I200)	<a href="#">Buy now</a>
12	<a href="#">9044507MA300</a> Hose (I200)	<a href="#">Buy now</a>
13	<a href="#">9044507M5100</a> Hose (I200)	<a href="#">Buy now</a>
14	<a href="#">9044507M2800</a> Hose (I200)	<a href="#">Buy now</a>
16	<a href="#">6E015396029M</a> Housing, oil seal	<a href="#">Buy now</a>

## Cylinder & Crankcase



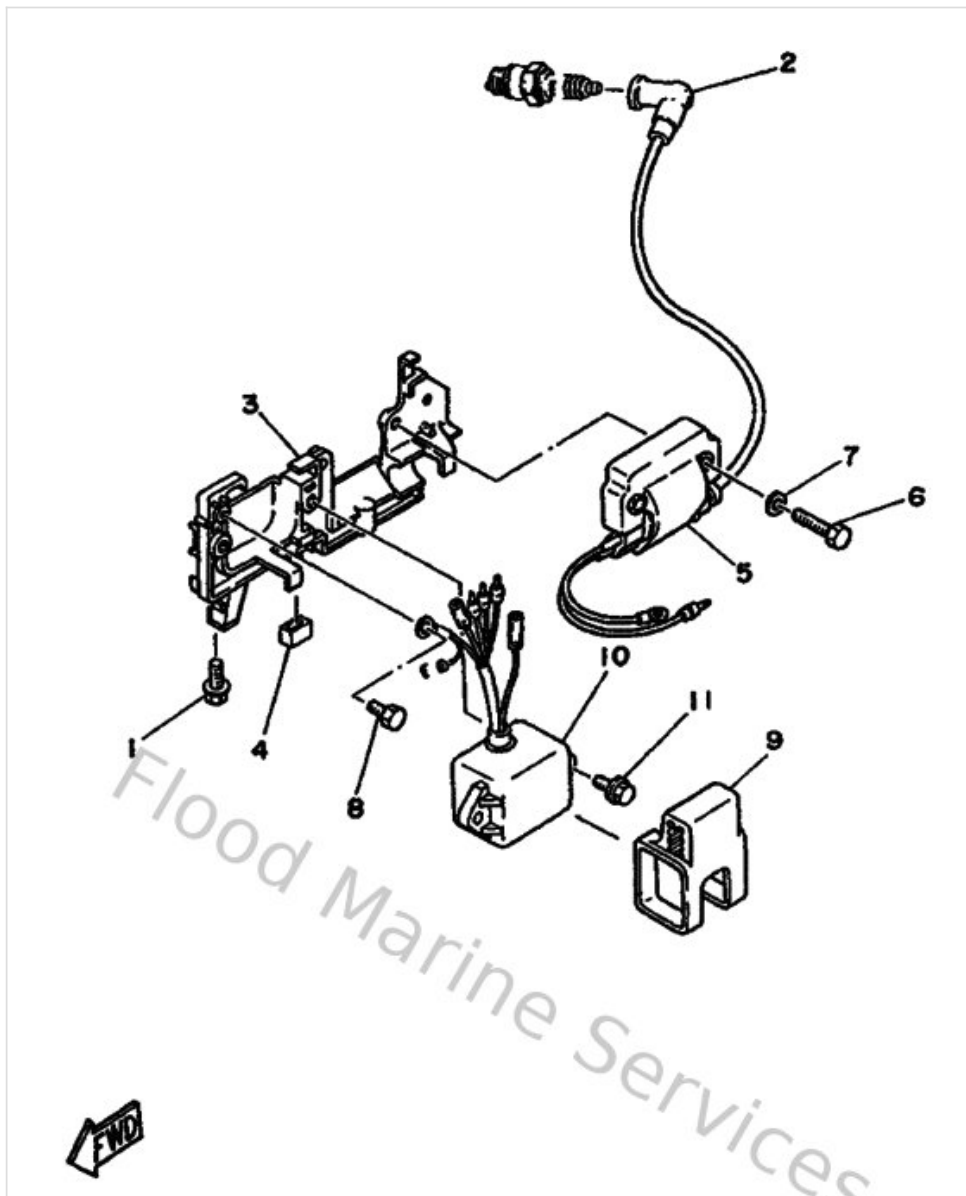
Ref	Part	
17	<a href="#">9321031MJ500</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">9310110M2500</a> Oil seal(6e0)	<a href="#">Buy now</a>
19	<a href="#">973950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
20	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
21	<a href="#">6E011191019M</a> Cover, cylinder head 1	<a href="#">Buy now</a>
22	<a href="#">6E011193A100</a> Gasket,head cover	<a href="#">Buy now</a>
23	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
25	<a href="#">6E0411120100</a> Gasket,inner cover exhaust	<a href="#">Buy now</a>
26	<a href="#">6E041113019M</a> Outer cover, exhaust	<a href="#">Buy now</a>
27	<a href="#">6E0411140100</a> Gasket,outer cover exhaust	<a href="#">Buy now</a>
28	<a href="#">9010506M2400</a> Bolt (6g1)	<a href="#">Buy now</a>
31	<a href="#">6E0114000000</a> Crank assembly	<a href="#">Buy now</a>
32	<a href="#">6E0114120000</a> Crank 1	<a href="#">Buy now</a>
33	<a href="#">6E0114220000</a> Crank 2	<a href="#">Buy now</a>
34	<a href="#">6G1116810000</a> Pin, crank	<a href="#">Buy now</a>

## Cylinder & Crankcase



Ref	Part	
35	<a href="#">93306204U000</a> Bearing(6e0)	<a href="#">Buy now</a>
36	<a href="#">93310418V100</a> Bearing (6e0)	<a href="#">Buy now</a>
37	<a href="#">6E0116510100</a> Rod, connecting	<a href="#">Buy now</a>
38	<a href="#">902091811200</a> Washer 132116850000	<a href="#">Buy now</a>
39	<a href="#">9310120M2900</a> Oil seal(6j1)	<a href="#">Buy now</a>
40	<a href="#">9020132M4800</a> Shim (t:0.90mm)	<a href="#">Buy now</a>
41	<a href="#">6E0116310098</a> Piston	<a href="#">Buy now</a>
42	<a href="#">6G1116100000</a> Piston ring set (std)	<a href="#">Buy now</a>
43	<a href="#">93310112V000</a> Bearing (6e0)	<a href="#">Buy now</a>
44	<a href="#">527116330000</a> Pin, piston	<a href="#">Buy now</a>
45	<a href="#">934501302200</a> Circlip 132116340000	<a href="#">Buy now</a>
46	<a href="#">6E5124110000</a> Thermostat	<a href="#">Buy now</a>
47	<a href="#">6E0451130000</a> Gasket,upper casing	<a href="#">Buy now</a>
48	<a href="#">947020027200</a> Plug, spark (br7hs)	<a href="#">Buy now</a>

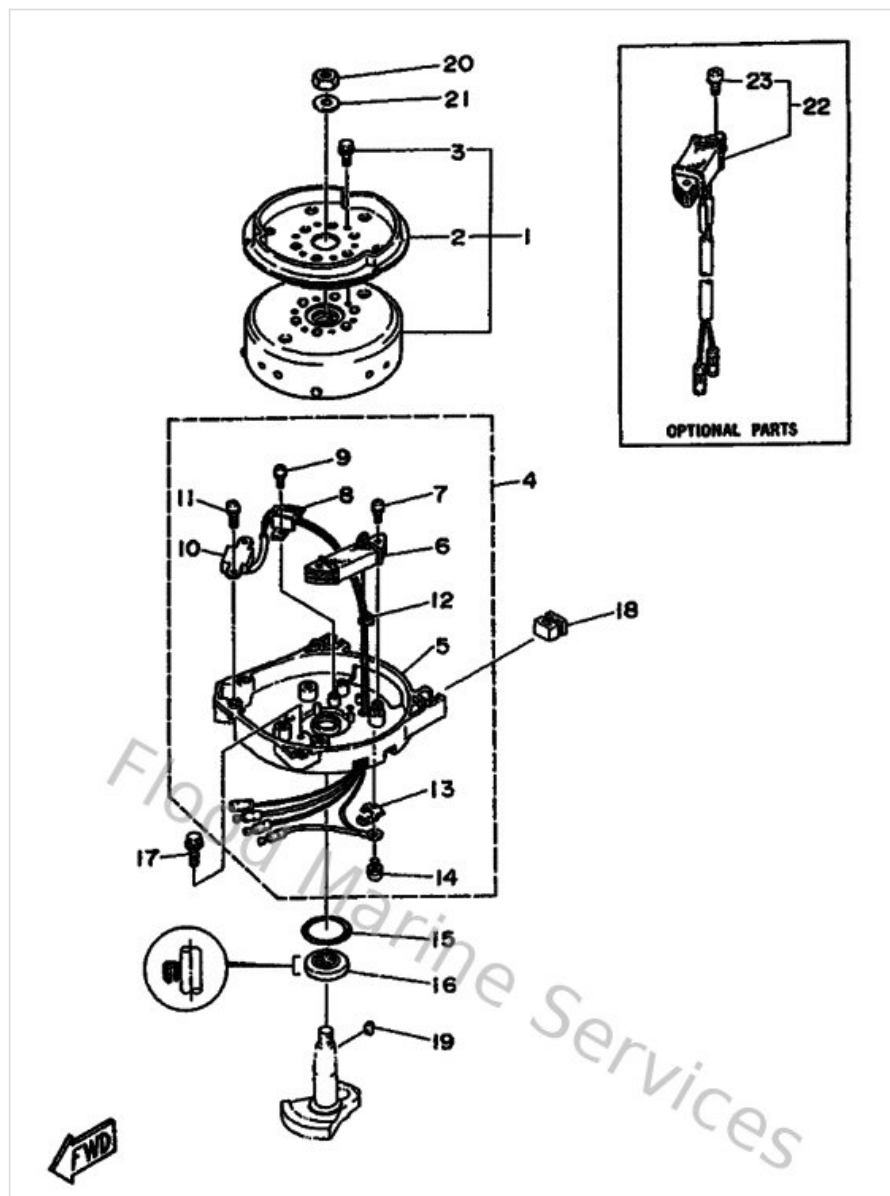
# Electrical 1



Ref	Part	
1	<a href="#">958950601600</a> Bolt, flange deep recess	<a href="#">Buy now</a>
2	<a href="#">6G1823702000</a> Plug cap assembly	<a href="#">Buy now</a>
3	<a href="#">6E0823160094</a> Bracket, ignition coil	<a href="#">Buy now</a>
4	<a href="#">6E0823170000</a> Damper	<a href="#">Buy now</a>
5	<a href="#">6E0855702100</a> Ignition Coil assembly	<a href="#">Buy now</a>
6	<a href="#">973130603000</a> Bolt	<a href="#">Buy now</a>
7	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">973130601000</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">6E0855480000</a> Holder, wire harness	<a href="#">Buy now</a>
10	<a href="#">6E0855407100</a> C.d.i. unit assembly	<a href="#">Buy now</a>
11	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>



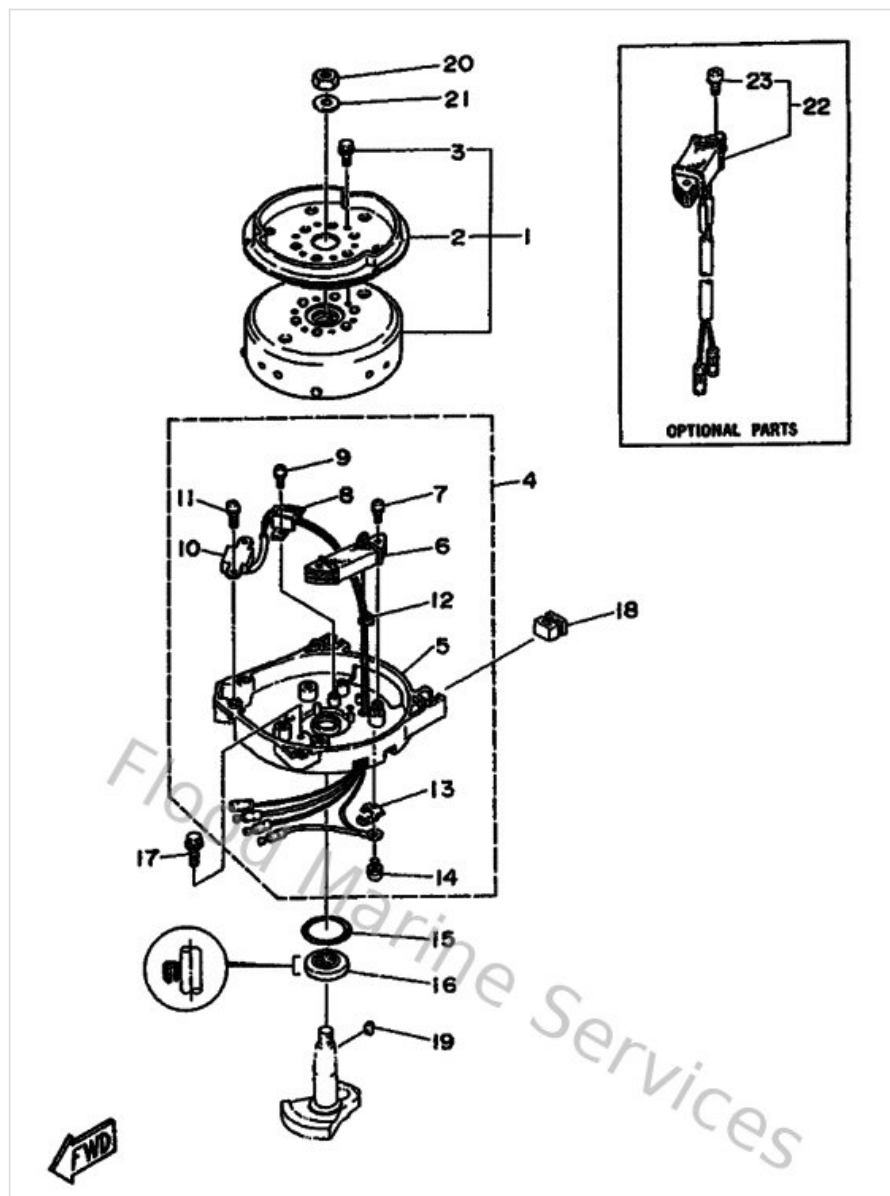
# Generator



Ref	Part	
1	<a href="#">6E0855507100</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">6E0157230094</a> Pulley, Starter	<a href="#">Buy now</a>
3	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
4	<a href="#">6E0855607000</a> Base assembly	<a href="#">Buy now</a>
5	<a href="#">6E0153590100</a> Housing, oil seal	<a href="#">Buy now</a>
6	<a href="#">6E0855207000</a> Charge coil ass'y	<a href="#">Buy now</a>
7	<a href="#">985070501600</a> Screw, pan head(jj6)	<a href="#">Buy now</a>
8	<a href="#">6E0855957000</a> Coil pulser assembly 1	<a href="#">Buy now</a>
9	<a href="#">985070401000</a> Screw, pan head(6g8)	<a href="#">Buy now</a>
10	<a href="#">6E0855927000</a> Pulser coil assembly 2	<a href="#">Buy now</a>
11	<a href="#">976070521200</a> Screw, w/washer	<a href="#">Buy now</a>
12	<a href="#">6E0813367000</a> Grommet	<a href="#">Buy now</a>
13	<a href="#">6E0813287000</a> Clamp	<a href="#">Buy now</a>
15	<a href="#">932104215900</a> O-ring (647)	<a href="#">Buy now</a>
16	<a href="#">9310220M2500</a> Oil seal (6e0)	<a href="#">Buy now</a>

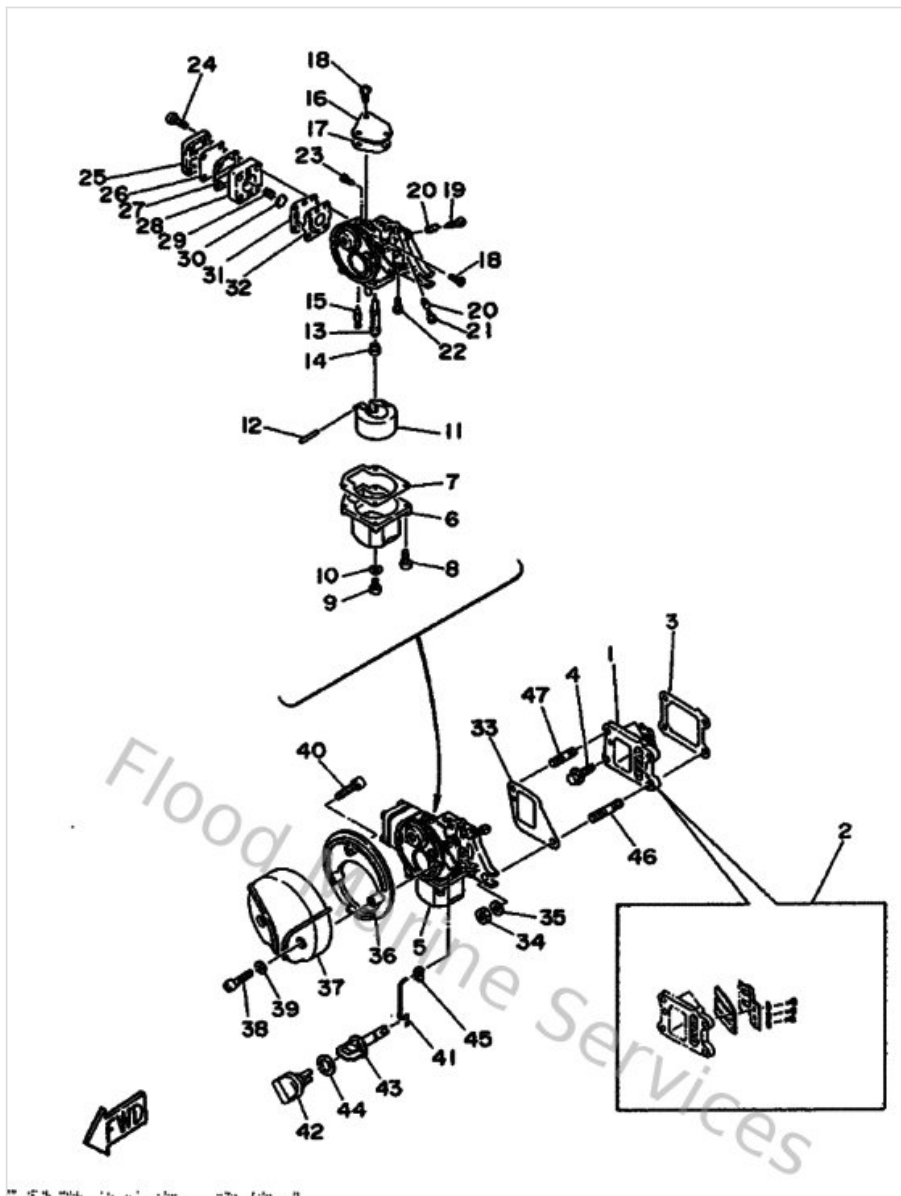


# Generator



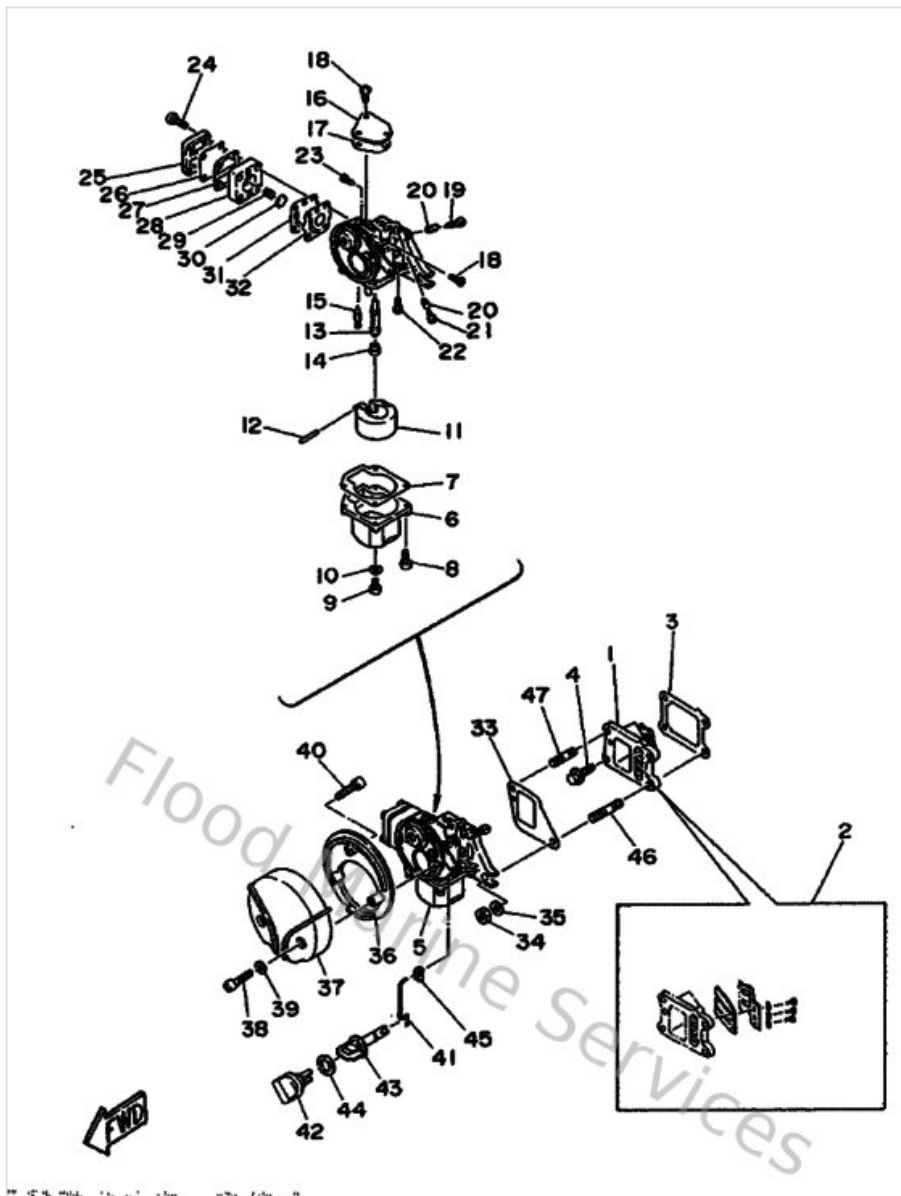
Ref	Part	
18	<a href="#">6E0241830000</a> Damper, locating 3	<a href="#">Buy now</a>
19	<a href="#">9028004M0600</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
20	<a href="#">901701011300</a> Nut, crank shaft (650)	<a href="#">Buy now</a>
21	<a href="#">90201102G900</a> Washer, plate (26h)	<a href="#">Buy now</a>
22	<a href="#">6E0813038000</a> Lighting coil assembly	<a href="#">Buy now</a>
23	<a href="#">901590504000</a> Screw, pan head(4my)	<a href="#">Buy now</a>

# Intake



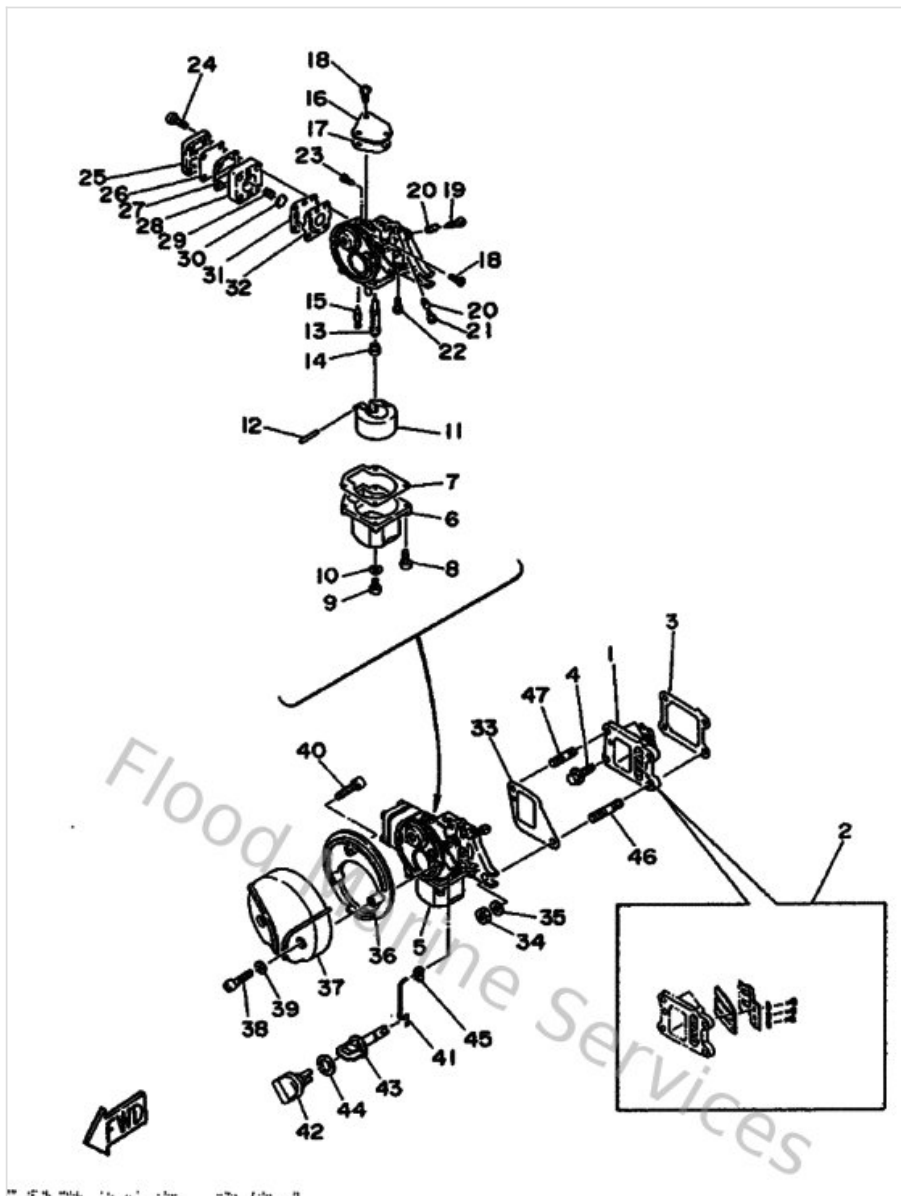
Ref	Part	
1	<a href="#">6E0136100000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">6E0W00040000</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">6E0136210000</a> Gasket, valve seat	<a href="#">Buy now</a>
4	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
5	<a href="#">6E0143010200</a> Carburetor assembly 1	<a href="#">Buy now</a>
6	<a href="#">6E0141800000</a> Float chamber assembly	<a href="#">Buy now</a>
7	<a href="#">6E0143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
8	<a href="#">985800401600</a> Screw, panhead (796)	<a href="#">Buy now</a>
9	<a href="#">677143830000</a> Screw, drain	<a href="#">Buy now</a>
10	<a href="#">6A1143980000</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">6E7143850000</a> Float	<a href="#">Buy now</a>
12	<a href="#">647143860000</a> Pin, float	<a href="#">Buy now</a>
13	<a href="#">6E0143410100</a> Nozzle, main	<a href="#">Buy now</a>
14	<a href="#">648143434000</a> Jet, main (#80)	<a href="#">Buy now</a>
15	<a href="#">6E0143920000</a> Valve, needle	<a href="#">Buy now</a>

# Intake



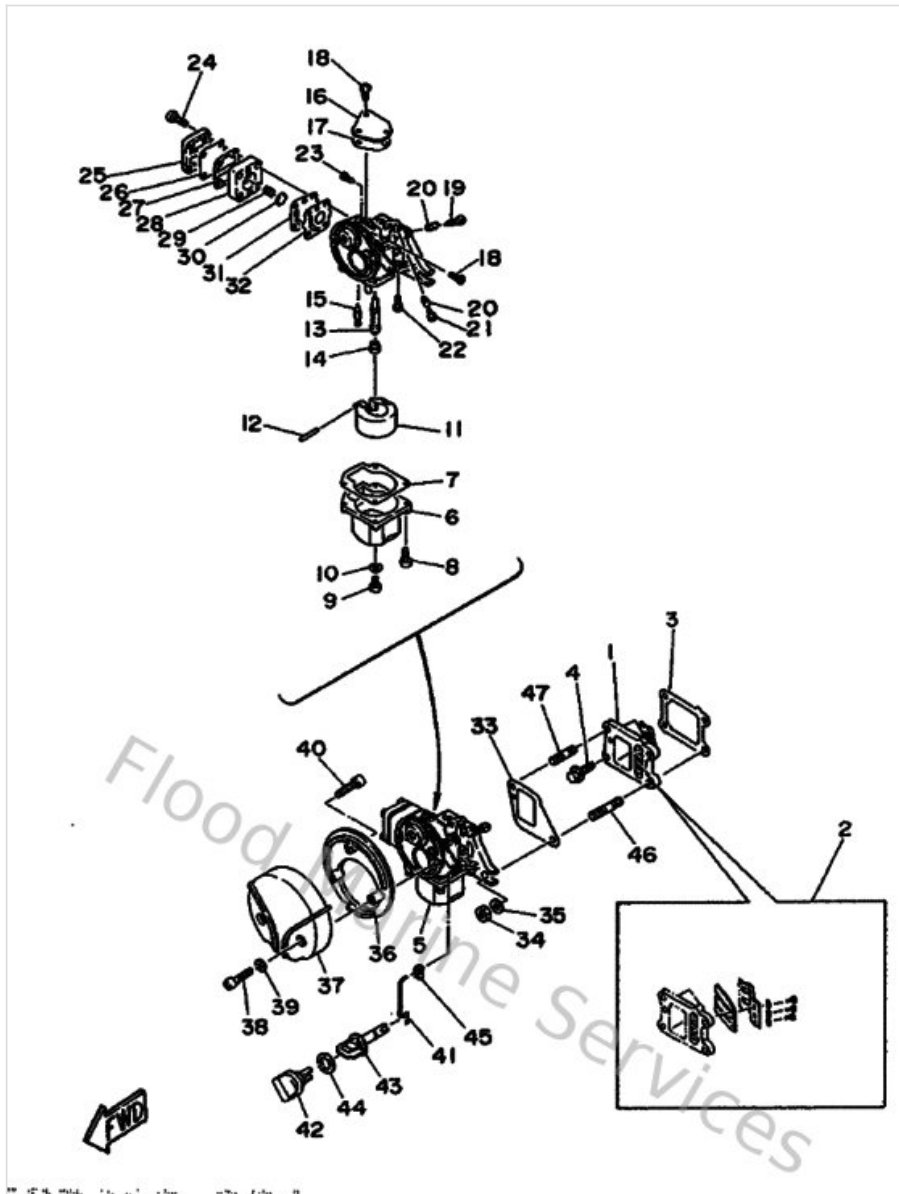
Ref	Part	
16	<a href="#">6E0141570000</a> Cover, plate	<a href="#">Buy now</a>
17	<a href="#">6E0142270000</a> Gasket	<a href="#">Buy now</a>
18	<a href="#">985800400800</a> Screw, pan head (713)	<a href="#">Buy now</a>
20	<a href="#">646142120100</a> Spring, pilot adjusting	<a href="#">Buy now</a>
21	<a href="#">648143210000</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
22	<a href="#">648143422300</a> Jet, pilot (#46)	<a href="#">Buy now</a>
23	<a href="#">647143260000</a> Screw, guide	<a href="#">Buy now</a>
24	<a href="#">985800402000</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
25	<a href="#">6E0244130000</a> Cover, pump	<a href="#">Buy now</a>
26	<a href="#">6E0244710000</a> Diaphragm	<a href="#">Buy now</a>
27	<a href="#">6E0244350000</a> Gasket, cover pump	<a href="#">Buy now</a>
28	<a href="#">6E0244120000</a> Body, pump	<a href="#">Buy now</a>
29	<a href="#">6E0244230000</a> Spring	<a href="#">Buy now</a>
30	<a href="#">6E0143460000</a> Plate	<a href="#">Buy now</a>
31	<a href="#">6E0244110000</a> Diaphragm	<a href="#">Buy now</a>

# Intake



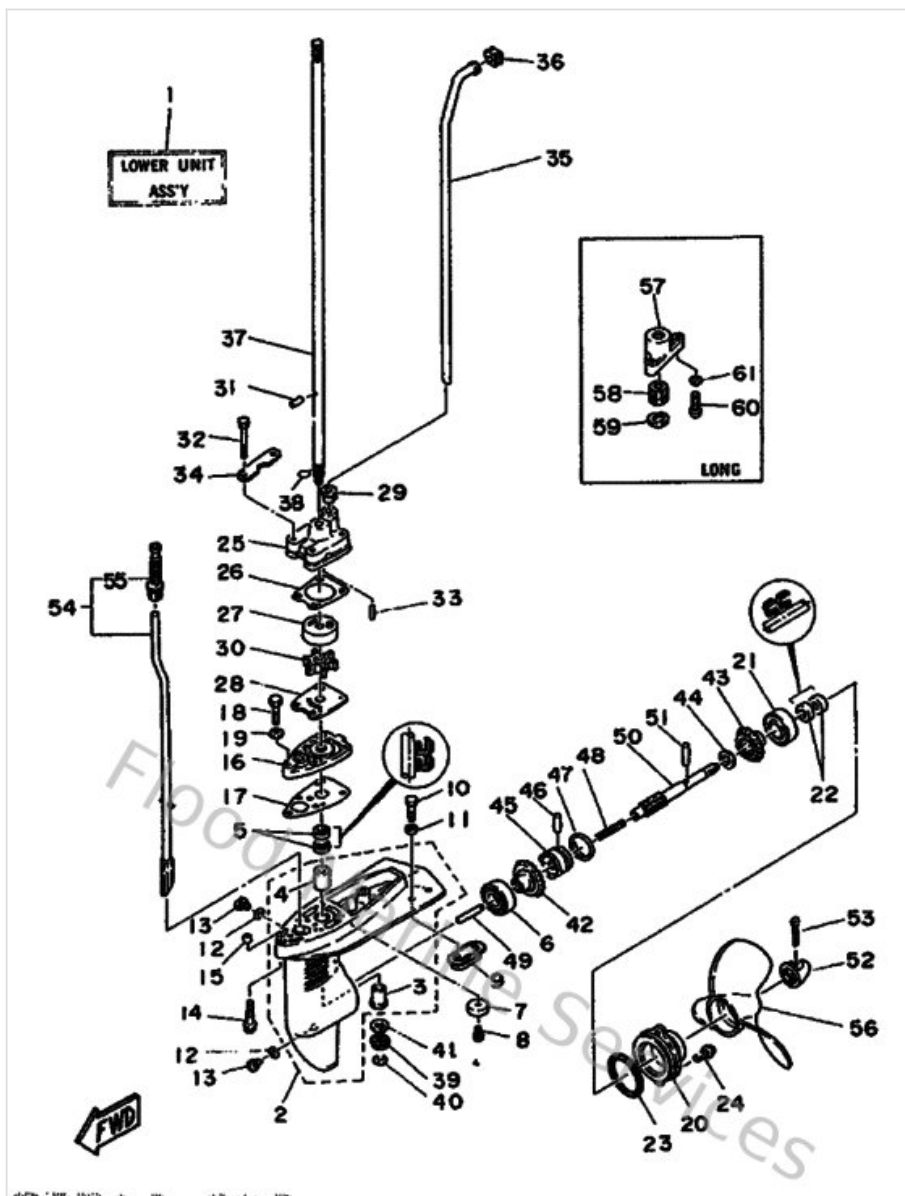
Ref	Part	
32	<a href="#">6E0244340000</a> Gasket, body pump	<a href="#">Buy now</a>
33	<a href="#">6E014198A000</a> Gasket	<a href="#">Buy now</a>
34	<a href="#">953030670000</a> Nut	<a href="#">Buy now</a>
35	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
36	<a href="#">6E0144170000</a> Cover 1	<a href="#">Buy now</a>
37	<a href="#">6E0144180000</a> Cover 2	<a href="#">Buy now</a>
38	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
39	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
40	<a href="#">977804072000</a> Ybs81-420 screw,0.head tapping	<a href="#">Buy now</a>
41	<a href="#">6E0412560000</a> Rod, choke link	<a href="#">Buy now</a>
42	<a href="#">6E0412710100</a> Knob, choke	<a href="#">Buy now</a>
43	<a href="#">6E0412720000</a> Knob, choke 2	<a href="#">Buy now</a>
44	<a href="#">9020212M1600</a> Washer, plate (6e0)	<a href="#">Buy now</a>
45	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
46	<a href="#">956210632500</a> Bolt, stud(6e0)	<a href="#">Buy now</a>

# Intake



Ref	Part	
47	<a href="#">9011606M0800</a> Bolt, stud (689)	<a href="#">Buy now</a>

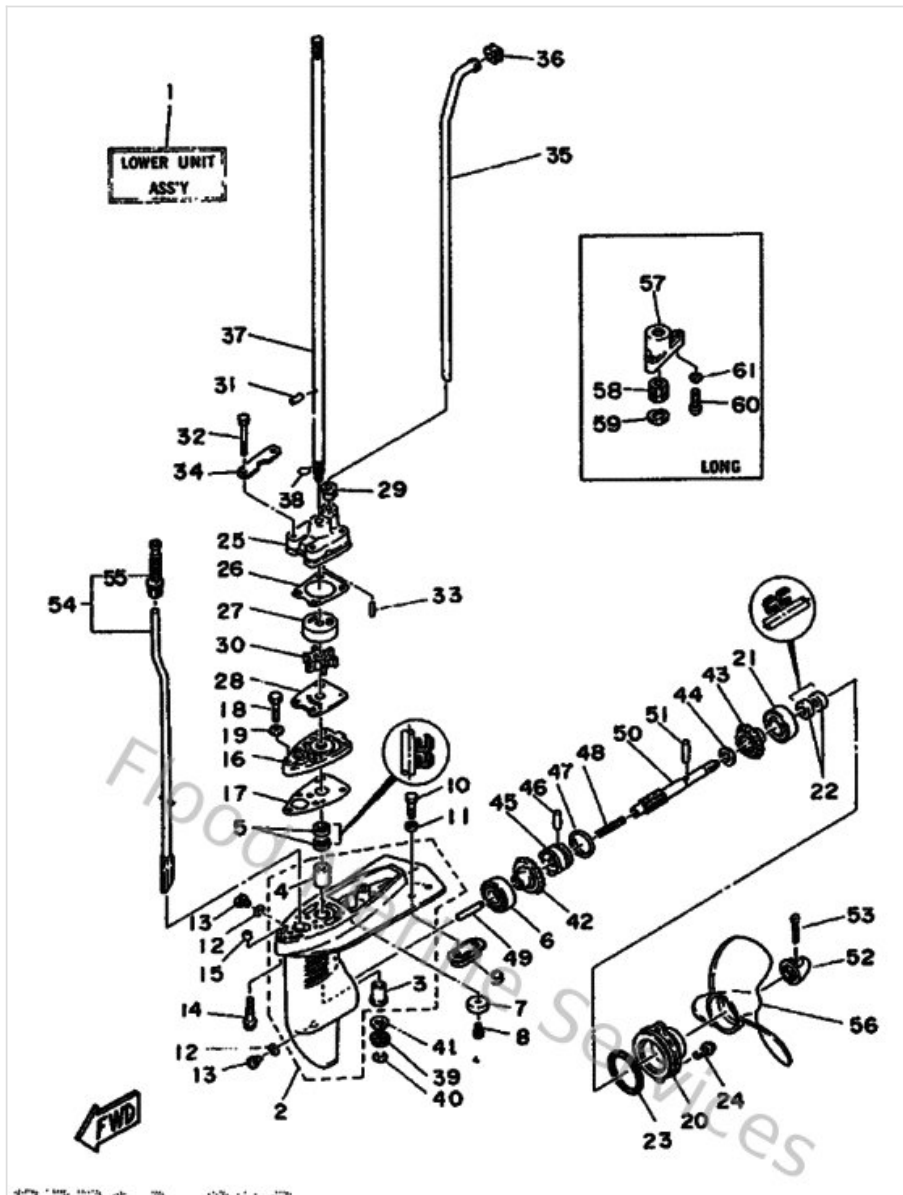
## Lower Casing & Drive 1



Ref	Part	
3	<a href="#">6E0453170900</a> Bushing	<a href="#">Buy now</a>
4	<a href="#">6E0453160900</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">9310110M1400</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">93306004U000</a> Bearing (7k2)	<a href="#">Buy now</a>
7	<a href="#">677452510000</a> Anode	<a href="#">Buy now</a>
8	<a href="#">973950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
9	<a href="#">6E0452511100</a> Anode	<a href="#">Buy now</a>
10	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
11	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
13	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
14	<a href="#">9011906M4000</a> Bolt, with washer	<a href="#">Buy now</a>
15	<a href="#">9038706M1400</a> Collar(6e0)	<a href="#">Buy now</a>
16	<a href="#">6E045321019M</a> Plate	<a href="#">Buy now</a>
17	<a href="#">6E0453150000</a> Packing, lower casing	<a href="#">Buy now</a>



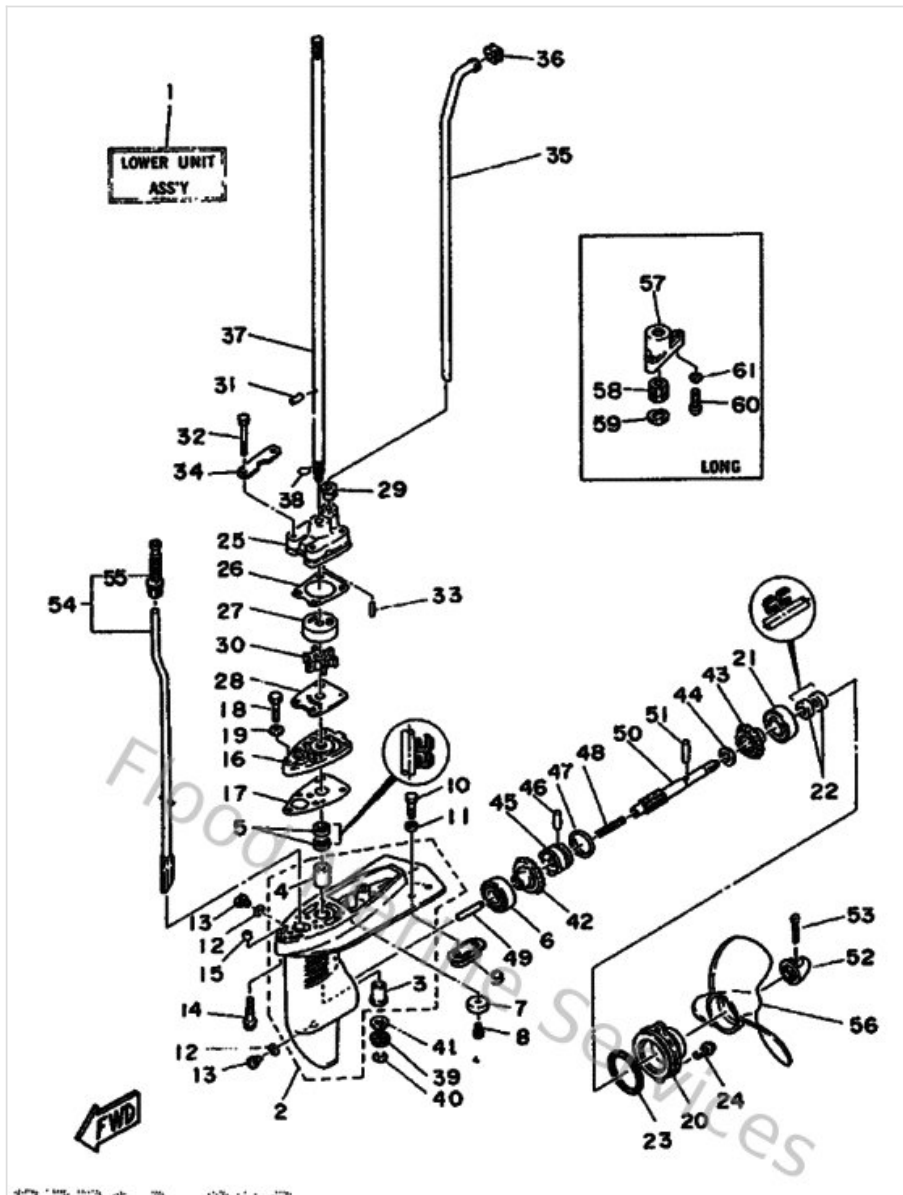
## Lower Casing & Drive 1



Ref	Part	
18	<a href="#">9010106M2700</a> Bolt	<a href="#">Buy now</a>
20	<a href="#">6E04536100EJ</a> Cap, lower casing	<a href="#">Buy now</a>
21	<a href="#">933060042300</a> Bearing (7k2)	<a href="#">Buy now</a>
22	<a href="#">9310113M1200</a> Oil seal	<a href="#">Buy now</a>
23	<a href="#">932104821400</a> O-ring	<a href="#">Buy now</a>
24	<a href="#">958800601600</a> Bolt, flange(jl8)	<a href="#">Buy now</a>
25	<a href="#">6E0443110000</a> Housing, water pump	<a href="#">Buy now</a>
26	<a href="#">6E0443150000</a> Gasket, water pump 1	<a href="#">Buy now</a>
27	<a href="#">6E0443224000</a> Insert, cartridge	<a href="#">Buy now</a>
28	<a href="#">6E0443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
29	<a href="#">6E0443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
30	<a href="#">6E0443520000</a> Impeller	<a href="#">Buy now</a>
31	<a href="#">936040906600</a> Pin, dowel	<a href="#">Buy now</a>
32	<a href="#">973950604500</a> Bolt, hexagon	<a href="#">Buy now</a>
33	<a href="#">936041808000</a> Pin. dowel. (647)	<a href="#">Buy now</a>

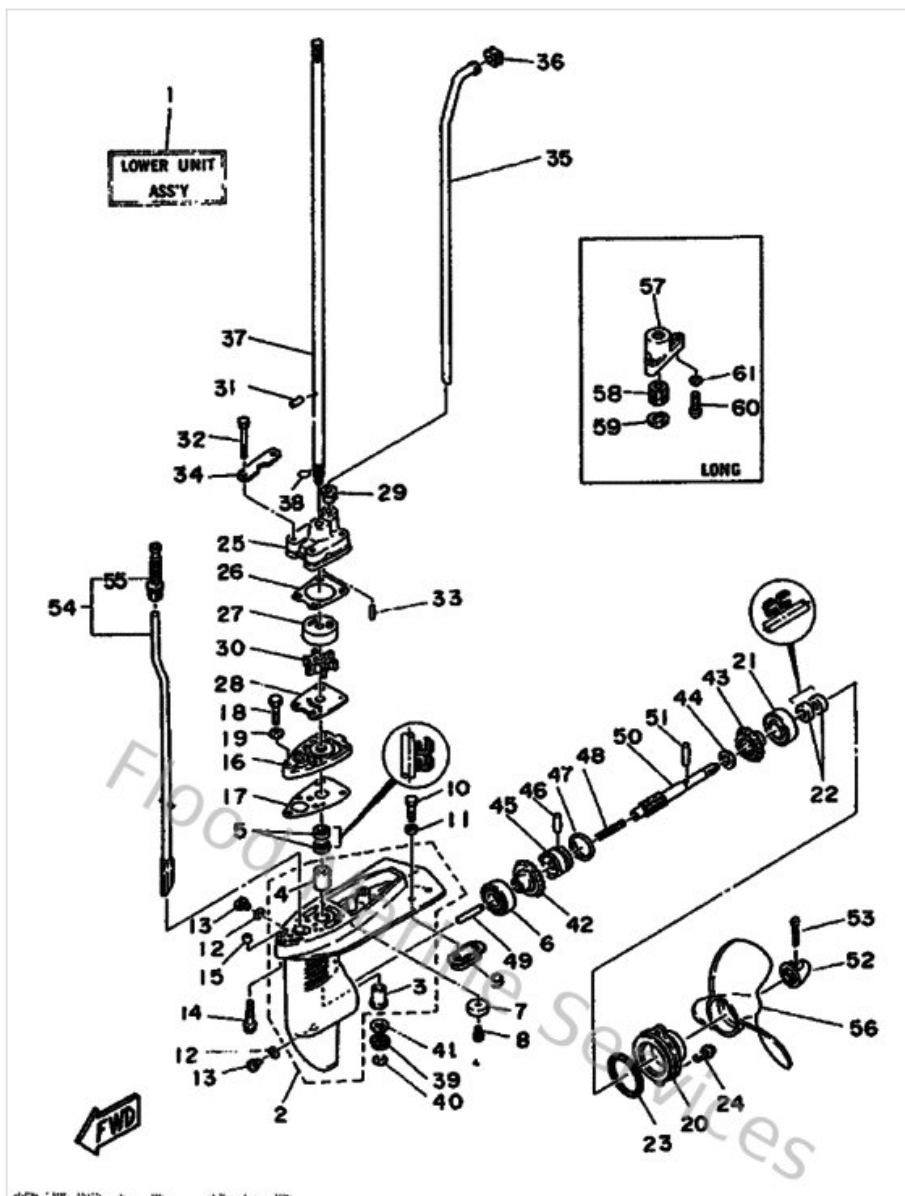


## Lower Casing & Drive 1



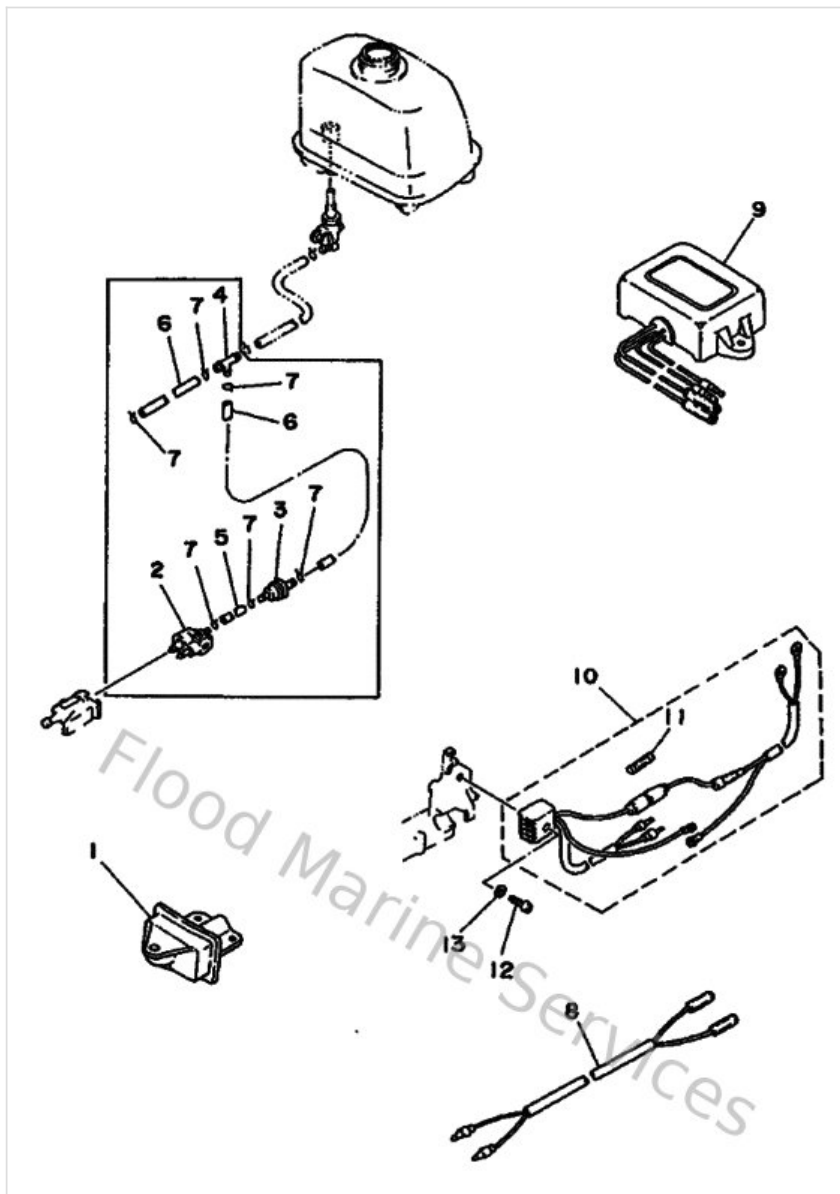
Ref	Part	
34	<a href="#">6E0443280000</a> Plate	<a href="#">Buy now</a>
35	<a href="#">6E0443610000</a> Tube, water	<a href="#">Buy now</a>
36	<a href="#">646443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
37	<a href="#">6E0455110000</a> Shaft, drive	<a href="#">Buy now</a>
38	<a href="#">9046708M0100</a> Clip (6e0)	<a href="#">Buy now</a>
39	<a href="#">6E0455510000</a> Pinion (13t)	<a href="#">Buy now</a>
40	<a href="#">990010660000</a> Circlip(53l)	<a href="#">Buy now</a>
41	<a href="#">9020111M4900</a> Washer, plate (6e0)	<a href="#">Buy now</a>
42	<a href="#">6E0455600000</a> Gear 1 assembly (27t)	<a href="#">Buy now</a>
43	<a href="#">6E0455700000</a> Gear 2 assembly (27t)	<a href="#">Buy now</a>
44	<a href="#">9020113M5000</a> Washer, plate (6e0)	<a href="#">Buy now</a>
45	<a href="#">6E0456310000</a> Clutch, dog	<a href="#">Buy now</a>
46	<a href="#">902500504600</a> Pin,straight	<a href="#">Buy now</a>
47	<a href="#">654456330000</a> Ring, cross pin	<a href="#">Buy now</a>
48	<a href="#">905011006400</a> Spring, compression 6164563600	<a href="#">Buy now</a>

## Lower Casing & Drive 1



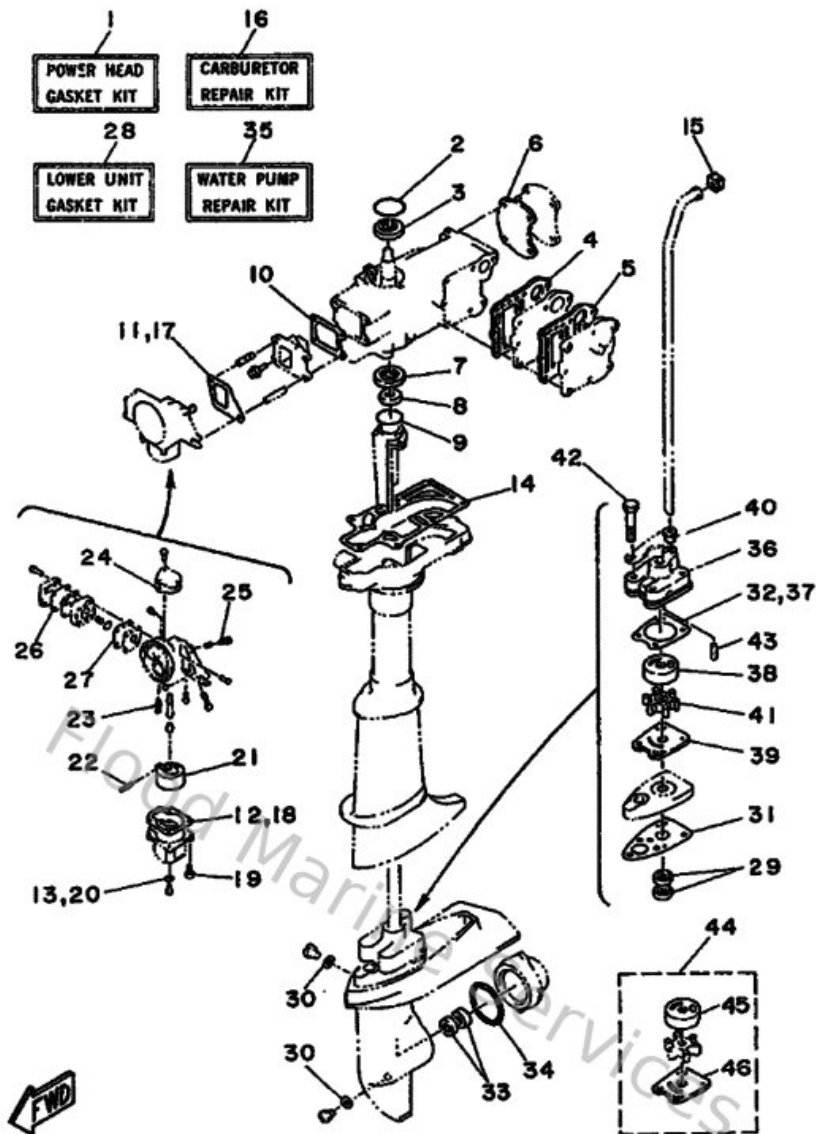
Ref	Part	
49	<a href="#">654456350000</a> Plunger, shift	<a href="#">Buy now</a>
50	<a href="#">6E0456110000</a> Shaft, Propeller	<a href="#">Buy now</a>
51	<a href="#">6E0456150000</a> Pin, share	<a href="#">Buy now</a>
52	<a href="#">647456160200</a> Nut, propeller	<a href="#">Buy now</a>
53	<a href="#">914903003000</a> Pin, cotter	<a href="#">Buy now</a>
54	<a href="#">6E0441500000</a> Shift cam assembly	<a href="#">Buy now</a>
55	<a href="#">6G1441470000</a> Boot, shift rod	<a href="#">Buy now</a>
56	<a href="#">644459410100</a> Propeller (al 3x7-1/4"x5"-b)	<a href="#">Buy now</a>
57	<a href="#">6E045331009M</a> Housing, bearing	<a href="#">Buy now</a>
58	<a href="#">6E0453180100</a> Bushing, drive shaft 3	<a href="#">Buy now</a>
59	<a href="#">9342022M0300</a> Cir clip (6e0)	<a href="#">Buy now</a>
61	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>

## Optional Parts 1



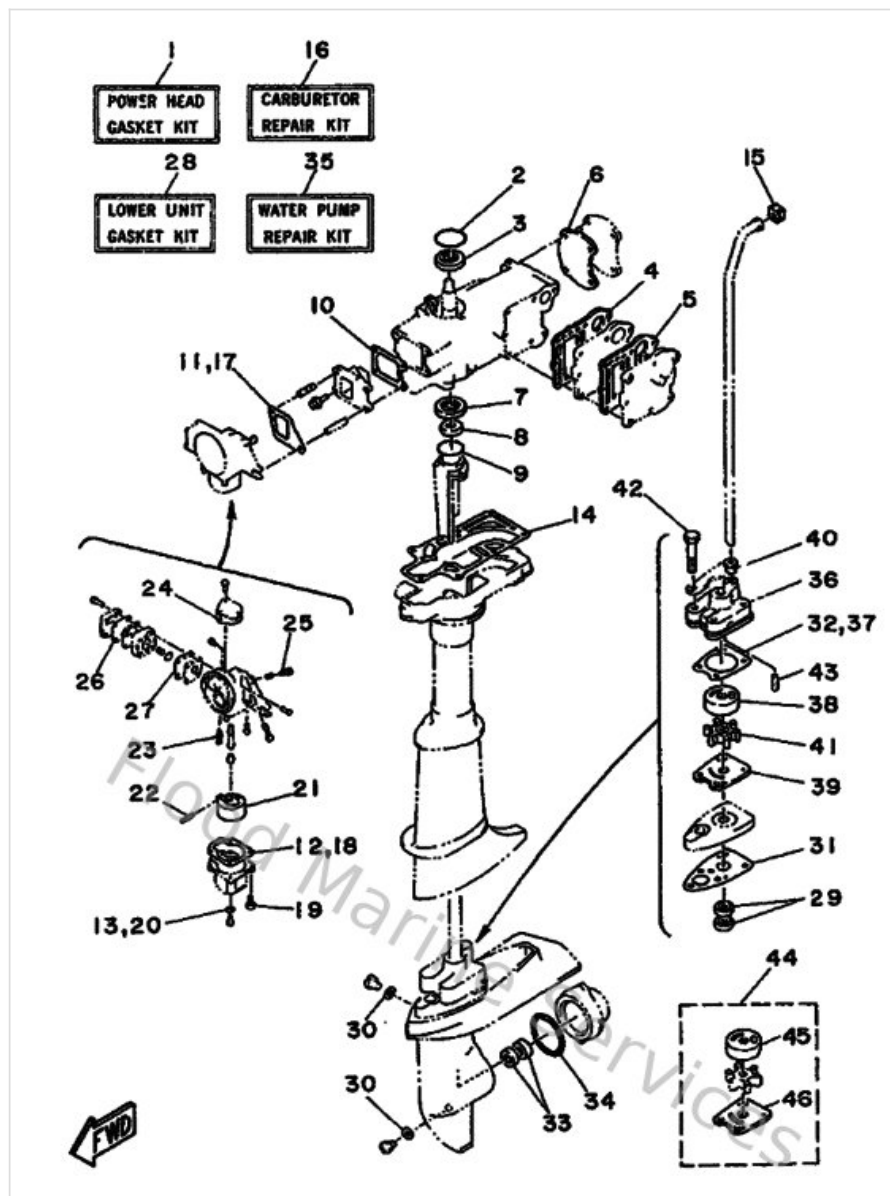
Ref	Part	
2	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
3	<a href="#">646242510200</a> Strainer 1	<a href="#">Buy now</a>
4	<a href="#">688243780000</a> Pipe, joint	<a href="#">Buy now</a>
5	<a href="#">904450906800</a> Hose (l420)	<a href="#">Buy now</a>
6	<a href="#">904450922000</a> Hose (l1500)	<a href="#">Buy now</a>
7	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
8	<a href="#">6E0835532000</a> Wire, lead	<a href="#">Buy now</a>
9	<a href="#">663819101000</a> Voltage Regulator assembly	<a href="#">Buy now</a>
10	<a href="#">676819700000</a> Rectifier assembly	<a href="#">Buy now</a>
11	<a href="#">663821510000</a> Fuse	<a href="#">Buy now</a>
12	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
13	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>

# Repair Kit



Ref	Part	
1	<a href="#">6E0W00010200</a> Gasket kit, power unit	<a href="#">Buy now</a>
2	<a href="#">932104215900</a> O-ring (647)	<a href="#">Buy now</a>
3	<a href="#">9310220M2500</a> Oil seal (6e0)	<a href="#">Buy now</a>
4	<a href="#">6E0411120100</a> Gasket,inner cover exhaust	<a href="#">Buy now</a>
5	<a href="#">6E0411140100</a> Gasket,outer cover exhaust	<a href="#">Buy now</a>
6	<a href="#">6E011193A100</a> Gasket,head cover	<a href="#">Buy now</a>
7	<a href="#">9310120M3400</a> Oil seal(6j1)	<a href="#">Buy now</a>
8	<a href="#">9310110M1400</a> Oil seal	<a href="#">Buy now</a>
9	<a href="#">932103111400</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">6E013621A200</a> Gasket, valve seat	<a href="#">Buy now</a>
11	<a href="#">6E0141980000</a> Gasket	<a href="#">Buy now</a>
12	<a href="#">6E0143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
13	<a href="#">6A1143980000</a> Gasket	<a href="#">Buy now</a>
14	<a href="#">6E0451130000</a> Gasket,upper casing	<a href="#">Buy now</a>
15	<a href="#">646443650000</a> Damper, water seal 1	<a href="#">Buy now</a>

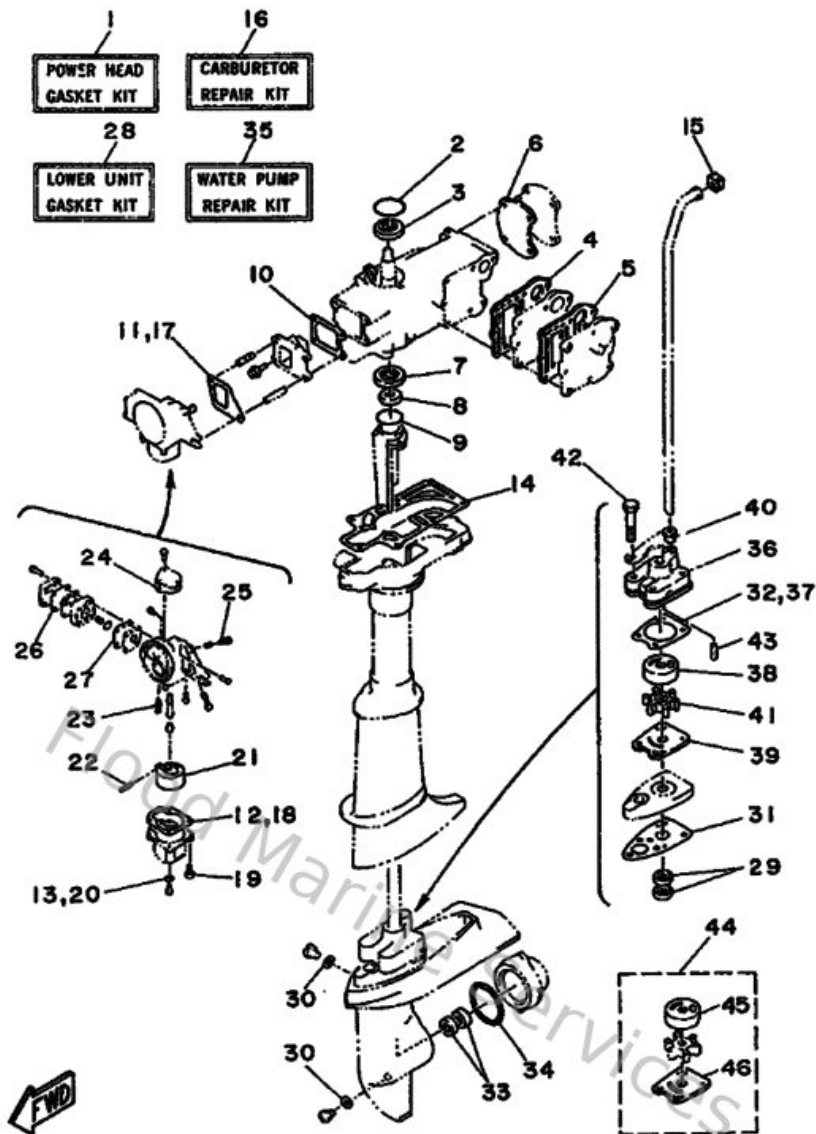
# Repair Kit



Ref	Part	
16	<a href="#">6E0W00930200</a> Carburetor repair kit	<a href="#">Buy now</a>
19	<a href="#">985800401600</a> Screw, panhead (796)	<a href="#">Buy now</a>
21	<a href="#">6E7143850000</a> Float	<a href="#">Buy now</a>
22	<a href="#">647143861000</a> Pin, float	<a href="#">Buy now</a>
23	<a href="#">6G8143920000</a> Valve, needle	<a href="#">Buy now</a>
24	<a href="#">6E0142270000</a> Gasket	<a href="#">Buy now</a>
25	<a href="#">647143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
26	<a href="#">6E0244710000</a> Diaphragm	<a href="#">Buy now</a>
27	<a href="#">6E0244110000</a> Diaphragm	<a href="#">Buy now</a>
28	<a href="#">6E0W00012000</a> Lower unit gasket kit	<a href="#">Buy now</a>
29	<a href="#">931011081100</a> Oil seal	<a href="#">Buy now</a>
30	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
31	<a href="#">6E0453150000</a> Packing, lower casing	<a href="#">Buy now</a>
32	<a href="#">6E0443150000</a> Gasket, water pump 1	<a href="#">Buy now</a>
33	<a href="#">931011380000</a> Oil seal	<a href="#">Buy now</a>

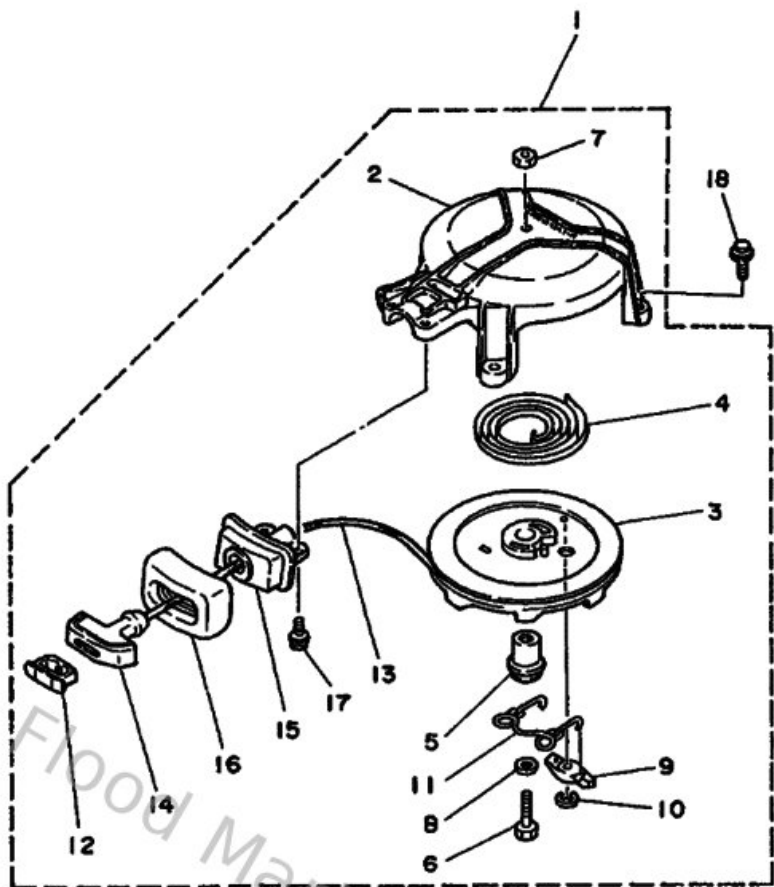


# Repair Kit



Ref	Part	
34	<a href="#">932104821400</a> O-ring	<a href="#">Buy now</a>
35	<a href="#">6E0W00780100</a> Water pump repair kit	<a href="#">Buy now</a>
36	<a href="#">6E0443110000</a> Housing, water pump	<a href="#">Buy now</a>
38	<a href="#">6E0443220200</a> Insert, cartridge	<a href="#">Buy now</a>
39	<a href="#">6E0443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
40	<a href="#">6E0443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
41	<a href="#">6E0443520000</a> Impeller	<a href="#">Buy now</a>
42	<a href="#">973950604500</a> Bolt, hexagon	<a href="#">Buy now</a>
43	<a href="#">936040906600</a> Pin, dowel	<a href="#">Buy now</a>
45	<a href="#">6E0443224000</a> Insert, cartridge	<a href="#">Buy now</a>
46	<a href="#">6E0443234000</a> Outer plate, cartridge	<a href="#">Buy now</a>

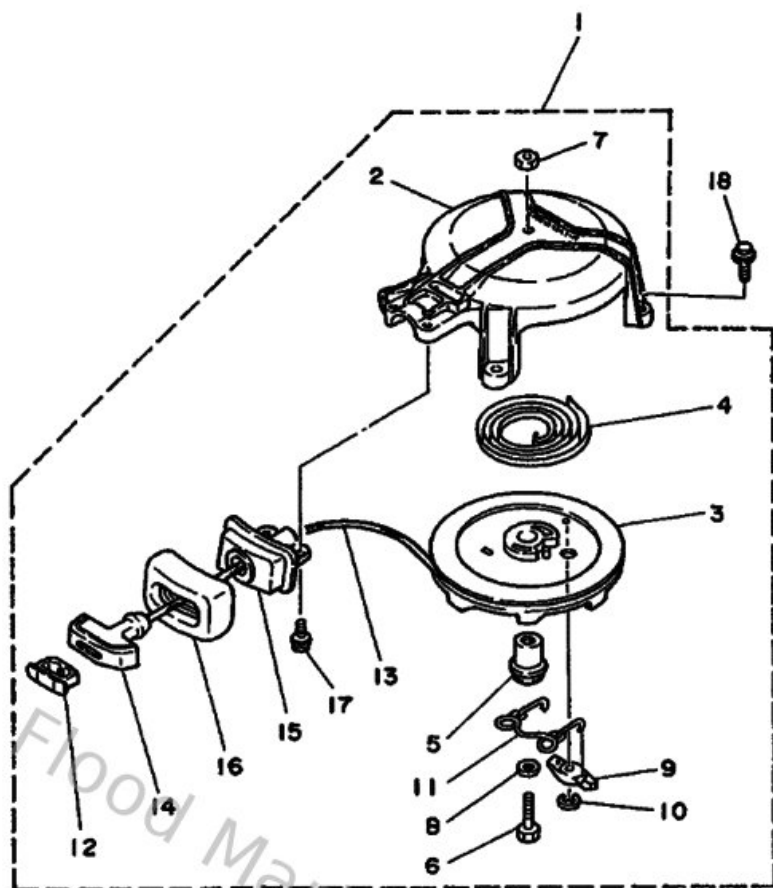
# Starter



Ref	Part	
1	<a href="#">6E0157100394</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">6E4157117194</a> Case, starter	<a href="#">Buy now</a>
3	<a href="#">6E0157140100</a> Drum, sheave	<a href="#">Buy now</a>
4	<a href="#">9051008M0300</a> Spring, spiral (6g1)	<a href="#">Buy now</a>
5	<a href="#">6E0157170000</a> Shaft, starter	<a href="#">Buy now</a>
6	<a href="#">970130603500</a> Bolt(3rv)	<a href="#">Buy now</a>
7	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
8	<a href="#">9020106M3000</a> Washer, plate (6a1)	<a href="#">Buy now</a>
9	<a href="#">677157410100</a> Pawl, drive	<a href="#">Buy now</a>
10	<a href="#">9343006M0200</a> Circlip (689)	<a href="#">Buy now</a>
11	<a href="#">6E0157050000</a> Spring drive pawl assembly	<a href="#">Buy now</a>
12	<a href="#">6G1157790000</a> Cover	<a href="#">Buy now</a>
14	<a href="#">6G1157550000</a> Handle, starter	<a href="#">Buy now</a>
15	<a href="#">6E0157580100</a> Guide, wire	<a href="#">Buy now</a>
16	<a href="#">6E0157610000</a> Seal, rubber 1	<a href="#">Buy now</a>

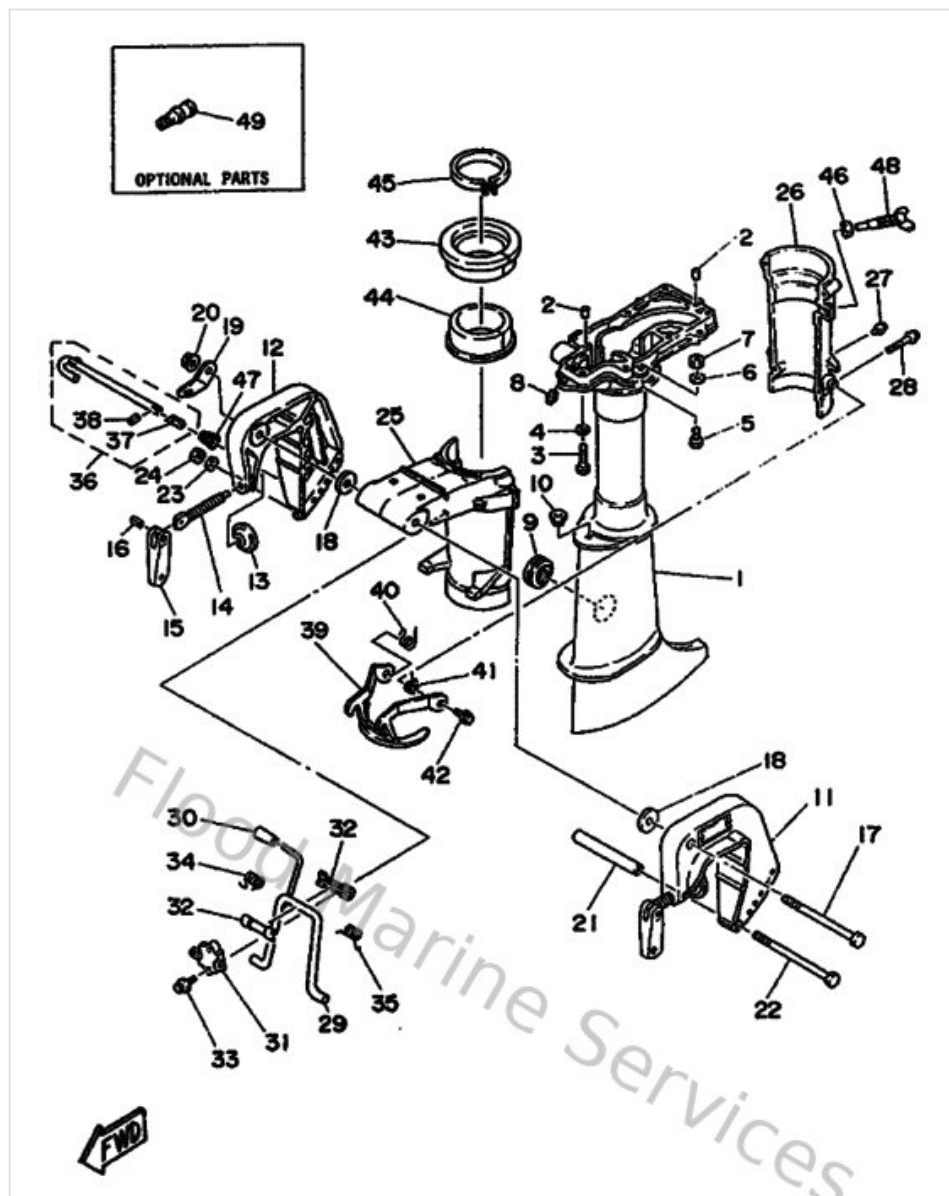


# Starter



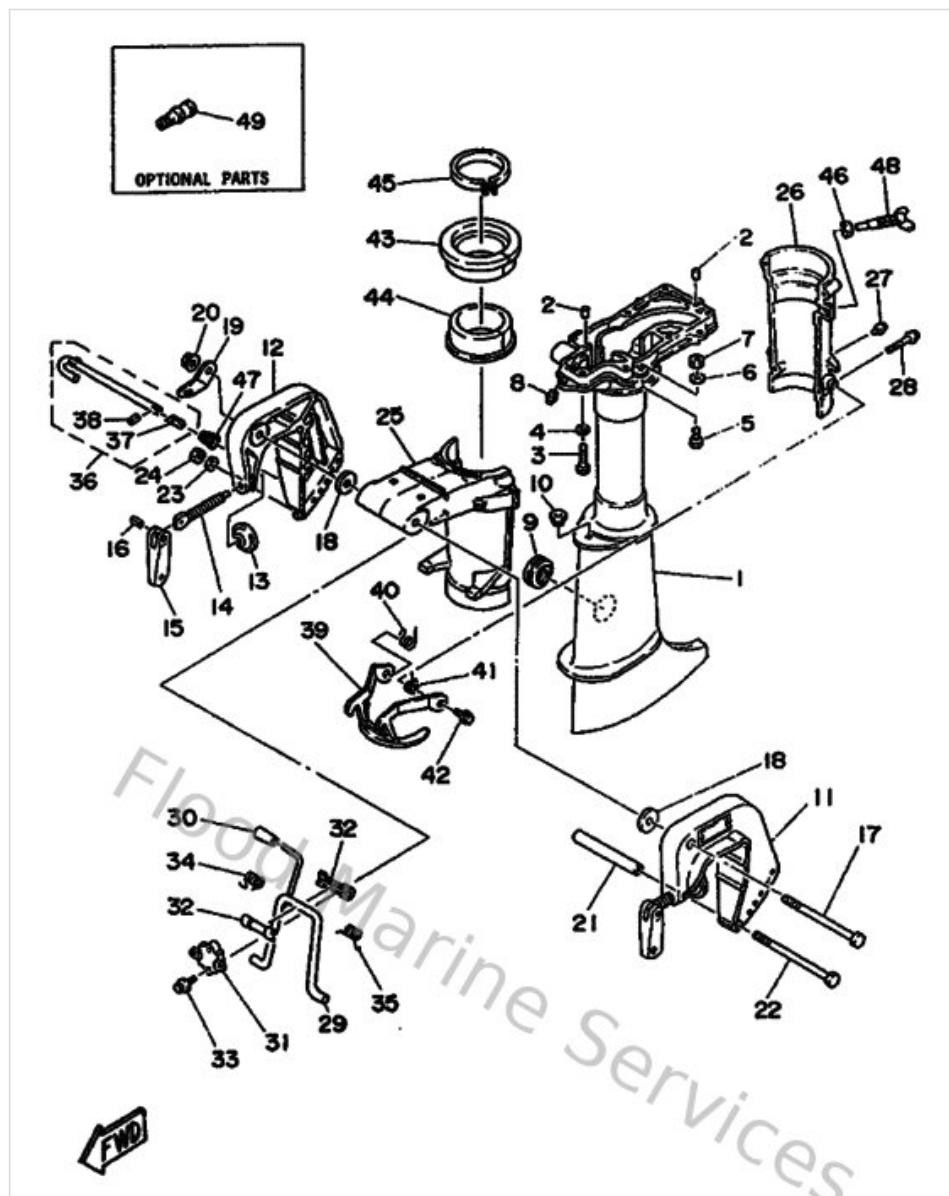
Ref	Part	
17	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
18	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>

## Upper Casing & Bracket



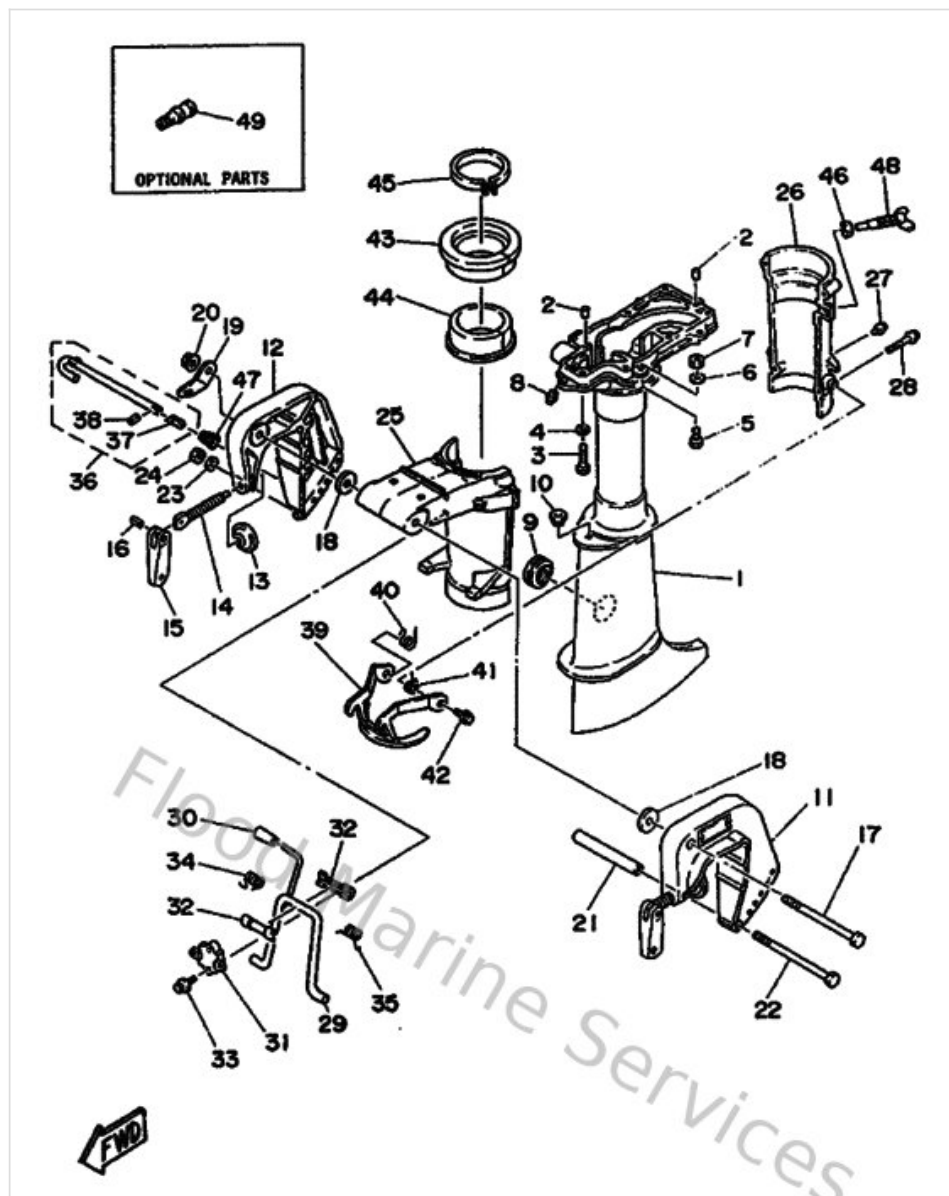
Ref	Part	
2	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
3	<a href="#">973950603000</a> Bolt(jf7)	<a href="#">Buy now</a>
4	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
7	<a href="#">953800670000</a> Nut	<a href="#">Buy now</a>
8	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
9	<a href="#">647451510100</a> Cover, upper casing	<a href="#">Buy now</a>
10	<a href="#">9048010M1300</a> Grommet (6e0)	<a href="#">Buy now</a>
13	<a href="#">648431140100</a> Pad, transom clamp	<a href="#">Buy now</a>
14	<a href="#">6E0431160000</a> Screw, transom clamp	<a href="#">Buy now</a>
15	<a href="#">6EEG31180000</a> Handle, transom cl	<a href="#">Buy now</a>
16	<a href="#">9025404M0000</a> Pin(6a1)	<a href="#">Buy now</a>
17	<a href="#">9010108M0700</a> Bolt(6e0)	<a href="#">Buy now</a>
18	<a href="#">9020108M0000</a> Washer, plate(6e0)	<a href="#">Buy now</a>
19	<a href="#">6A1431130100</a> Plate, clamp bracket	<a href="#">Buy now</a>

## Upper Casing & Bracket



Ref	Part	
20	<a href="#">957800830000</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
21	<a href="#">9038706M1100</a> Collar	<a href="#">Buy now</a>
22	<a href="#">901010633500</a> Bolt, hexagon (624)	<a href="#">Buy now</a>
24	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
28	<a href="#">958950603500</a> Bolt, flange(4nx)	<a href="#">Buy now</a>
29	<a href="#">6E0431810000</a> Lever, tilt stop 1	<a href="#">Buy now</a>
30	<a href="#">6E0436320000</a> Knob, tilt	<a href="#">Buy now</a>
31	<a href="#">6E0433130094</a> Bracket, swivel 3	<a href="#">Buy now</a>
32	<a href="#">620431890000</a> Bushing	<a href="#">Buy now</a>
33	<a href="#">958800602000</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
34	<a href="#">905081602000</a> Spring 6474319800	<a href="#">Buy now</a>
35	<a href="#">905081602100</a> Spring 6474318800	<a href="#">Buy now</a>
36	<a href="#">6E0431600100</a> Tilt rod assembly	<a href="#">Buy now</a>
37	<a href="#">656431650100</a> Plate, tilt lock	<a href="#">Buy now</a>
38	<a href="#">916903000800</a> Pin. spring(656)	<a href="#">Buy now</a>

## Upper Casing & Bracket



Ref	Part	
39	<a href="#">6E04361400CA</a> Plate, tilt lock	<a href="#">Buy now</a>
40	<a href="#">9050814M1000</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
41	<a href="#">9050814M1100</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
42	<a href="#">958950601000</a> Bolt, flange(7ht)	<a href="#">Buy now</a>
44	<a href="#">6E0425380100</a> Bushing, Piv.shft 2	<a href="#">Buy now</a>
45	<a href="#">6E0425280300</a> Plate, friction	<a href="#">Buy now</a>
46	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>
47	<a href="#">9050208M0500</a> Spring, conical(6e0)	<a href="#">Buy now</a>
48	<a href="#">6E0425290200</a> Screw, Friction Pc	<a href="#">Buy now</a>
49	<a href="#">6E0281930094</a> Plug, water check	<a href="#">Buy now</a>

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