



Yamaha 4CMH 2020

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

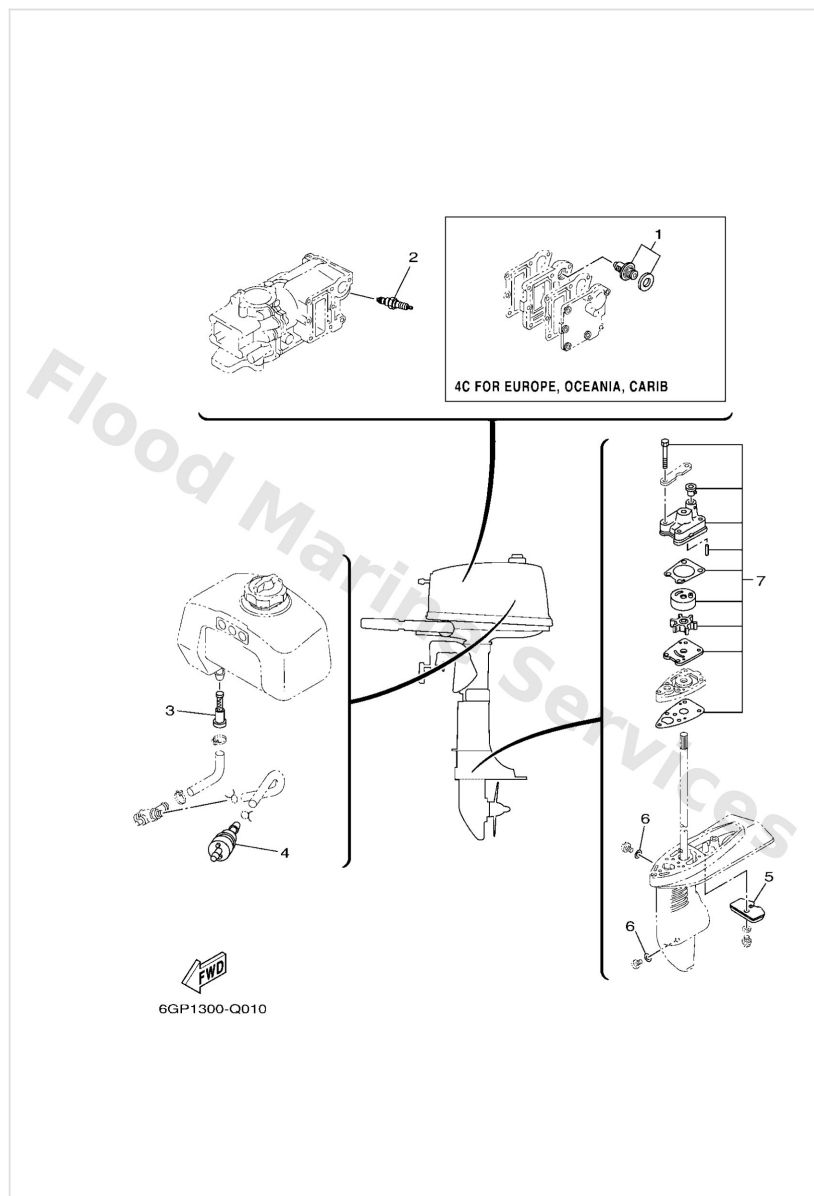
Authorised Yamaha Dealers



Contents

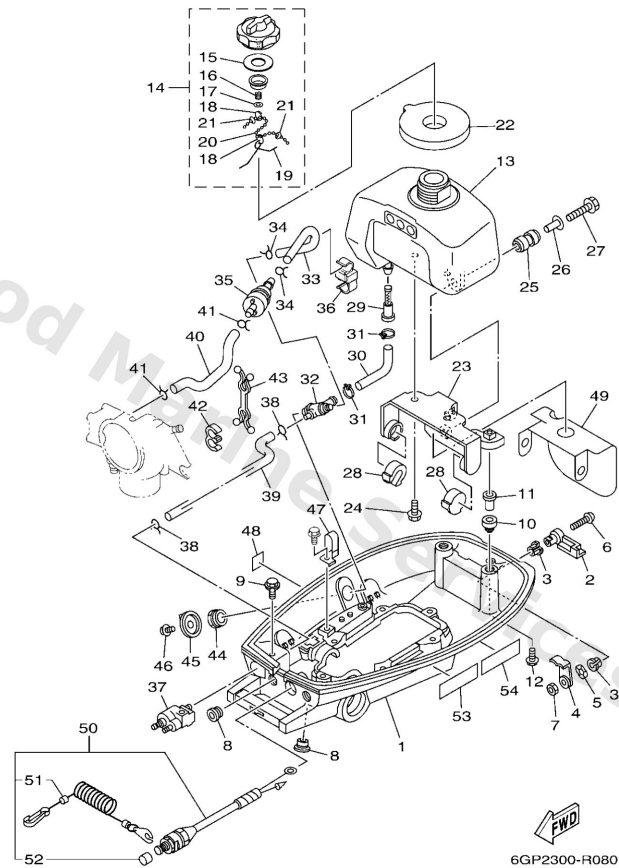
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
CONTROL	8
CYLINDER & CRANKCASE	11
ELECTRICAL	14
FUEL TANK	15
GENERATOR	16
INTAKE	18
LOWER CASING & DRIVE	22
REPAIR KIT	27
STARTER	30
TOP COWLING	33
UPPER CASING & BRACKET	35

Scheduled Service Parts



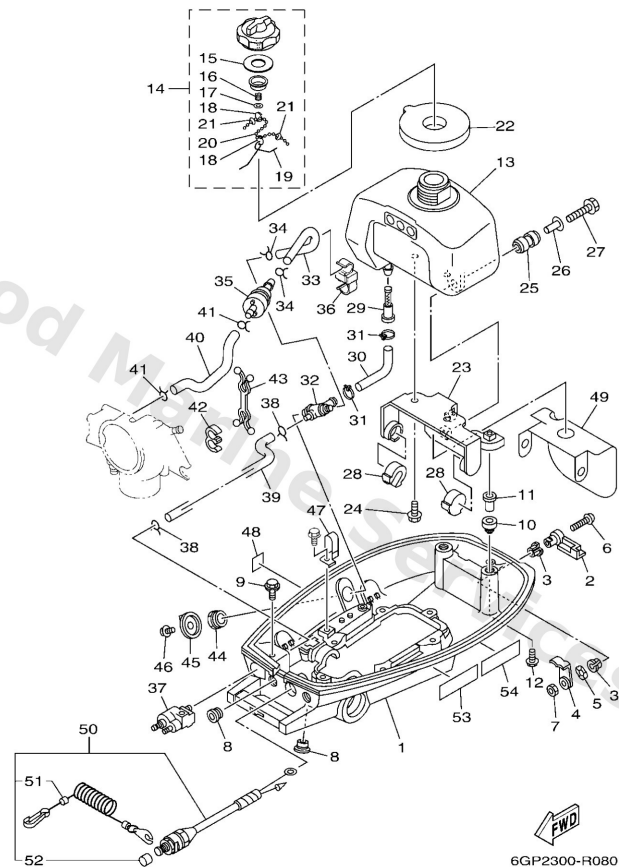
Ref	Part	
1	6E51241102 Thermostat	Buy now
2	9470200040 Plug, spark (b7hs) UR	Buy now
2	9470200272 Plug, spark (br7hs) UR	Buy now
3	6L52425100 Strainer 1	Buy now
4	68T2425101 Strainer 1	Buy now
5	6L54525103 Anode	Buy now
6	9043008003 Gasket	Buy now
7	6E0W0078A4 Water pump repair kit	Buy now

Bottom Cowling



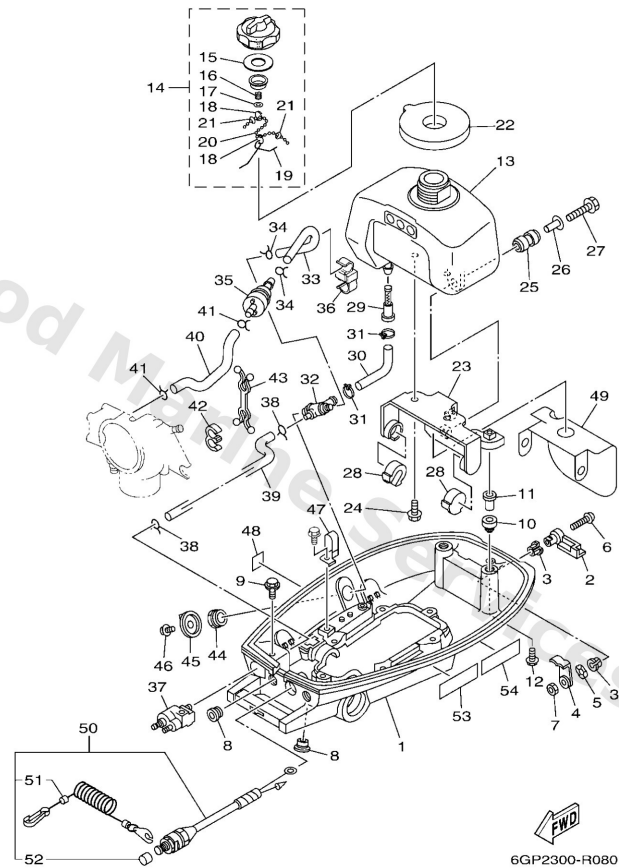
Ref	Part	
1	6E042711108D Cowling, bottom 1	Buy now
2	6E042815008D Lever, clamp	Buy now
3	9038612069 Bush(666)	Buy now
4	6E04281600 Lever, clamp	Buy now
5	9020612052 Washer, wave (666)	Buy now
6	9788506030 Screw, pan head(6e0)	Buy now
7	9538006700 Nut	Buy now
8	9048014M14 Grommet (6e0)	Buy now
9	95D9506020 Bolt, flange deep recess	Buy now
10	6E32418200 Damper, locating 2	Buy now
11	6E04254200 Pipe 1	Buy now
12	95D9506025 Bolt, flange deep recess	Buy now
13	6E32411100 Tank, fuel	Buy now
14	68D2461010 Cap assembly	Buy now
15	68D2461200 Packing, cap	Buy now

Bottom Cowling



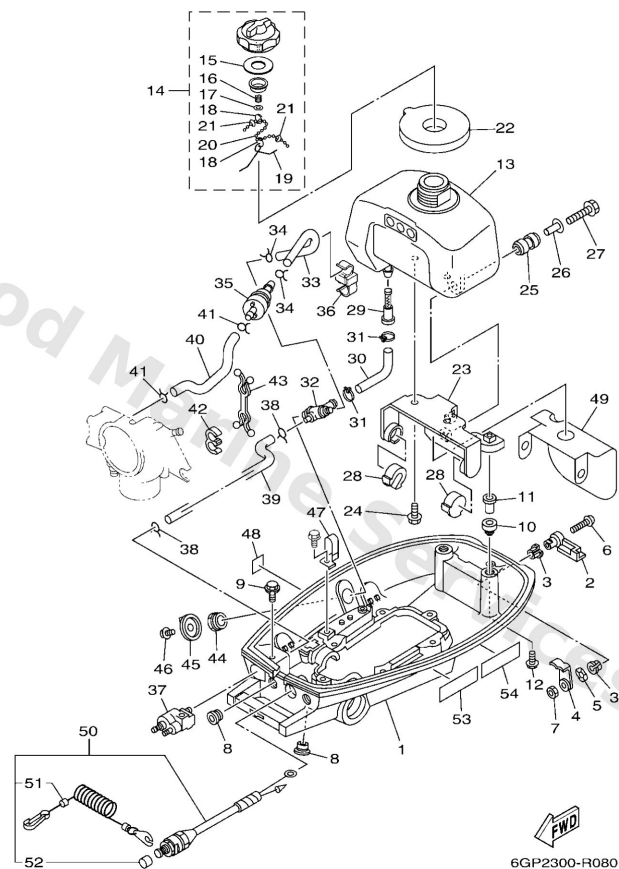
Ref	Part	
16	90501100A5 Spring, compression	Buy now
17	9299004200 Ybs66-4 washer, plain	Buy now
18	90468100A0 Clip	Buy now
19	6242463400 Hook, chain ball	Buy now
20	69M2463301 Chain, ball	Buy now
21	67D2175700 Washer, special 1	Buy now
22	6E32464110 Gasket, cap 1	Buy now
23	6E32411500 Stay, fuel tank 1	Buy now
24	97E9506514 Bolt, hexagon w/w deep recess	Buy now
25	6A08231700 Damper, ignition coil	Buy now
26	9038706119 Collar	Buy now
27	97E9506525 Bolt, hexagon w/w deep recess	Buy now
28	6E02418100 Damper, locating 1	Buy now
29	6L52425100 Strainer 1	Buy now
30	6E32431100 Pipe, fuel 1	Buy now

Bottom Cowling



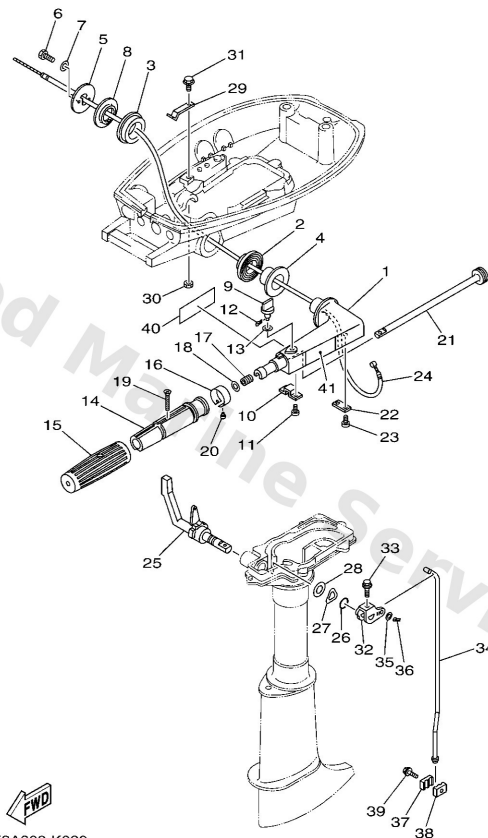
Ref	Part	
31	9046513M11 Clamp (6e5)	Buy now
32	6E02450010 Fuel cock assembly 1	Buy now
33	6E32431400 Pipe 4	Buy now
34	9046708004 Clip, pipe 6162435600	Buy now
35	68T2425101 Strainer 1	Buy now
36	9046412010 Clamp	Buy now
37	6G12430410 Fuel pipe joint comp. 1	Buy now
39	6E32431300 Pipe 3	Buy now
40	6E32431500 Pipe 5	Buy now
42	9046409M21 Clamp(6j8)	Buy now
43	9046410M53 Clamp	Buy now
44	9017016M35 Nut(6e0)	Buy now
45	6J12452400 Lever, cock	Buy now
46	9798004210 Screw, pan head (e56)	Buy now
47	9046508M62 Clamp(6e0)	Buy now

Bottom Cowling



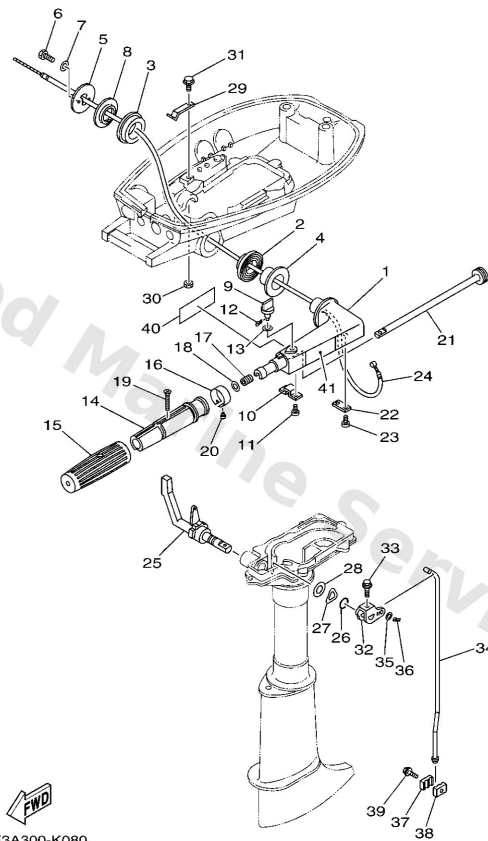
Ref	Part	
48	6E02459110 Emblem, fuel cock	Buy now
49	6E32421700 Cover	Buy now
50	6E08257500 Engine stop switch assembly	Buy now
51	6828255600 Lanyard, stop switch	Buy now
52	6898257Y00 Cap	Buy now
53	6EE8199440 Label, safety	Buy now
54	6EE8199450 Label, safety	Buy now

Control



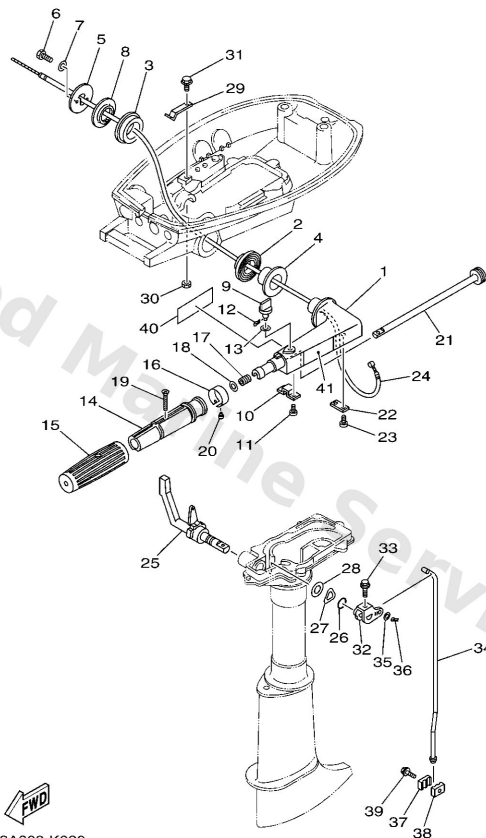
Ref	Part	
1	6E042111024D Handle, steering	Buy now
2	6E04212902 Bushing, rubber	Buy now
3	6E44212900 Bushing, rubber	Buy now
4	9038626M30 Bushing (6e0)	Buy now
5	6E0421310294 Cover, handle steering	Buy now
6	9701305020 Bolt, hexagon	Buy now
7	9290305600 Washer, plain (646)	Buy now
8	9038626M33 Bushing (6e0)	Buy now
9	6E04212500 Bolt, friction adjust	Buy now
10	6E04213402 Cover, throttle lever	Buy now
11	9788505012 Screw,pan head (646)	Buy now
12	9149012010 Pin, cotter (6g8)	Buy now
13	9020207M22 Washer (6e0)	Buy now
14	6E04211900 Grip, steering handle	Buy now
15	6E04217701 Rubber, handle	Buy now

Control



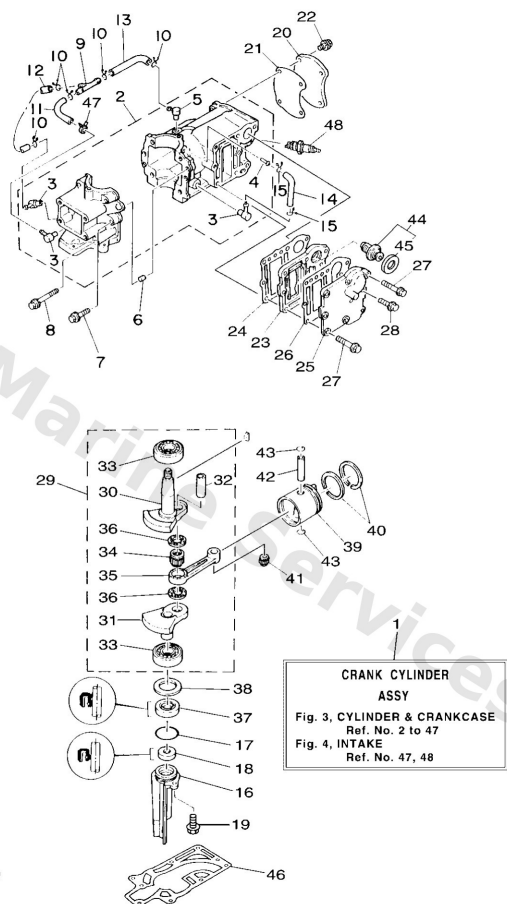
Ref	Part	
16	6E04213710 Indicator, throttle	Buy now
17	9050123215 Spring (655)	Buy now
18	9020110119 Washer, plain(735)	Buy now
19	9015205011 Screw, countersunk	Buy now
20	9026902M09 Rivet(615)	Buy now
21	6E04213801 Lever, throttle	Buy now
22	6E04215902 Stay	Buy now
24	6E02630101 Throttle wire assembly	Buy now
25	6GP44111008D Handle, gear shift	Buy now
26	9321012327 O-ring(3ld)	Buy now
27	9020616M06 Washer, wave (6e0)	Buy now
28	9020216061 Washer, plate(663)	Buy now
29	6E04411600 Spring	Buy now
30	9538006700 Nut	Buy now
31	95D9506012 Bolt, flange deep recess	Buy now

Control



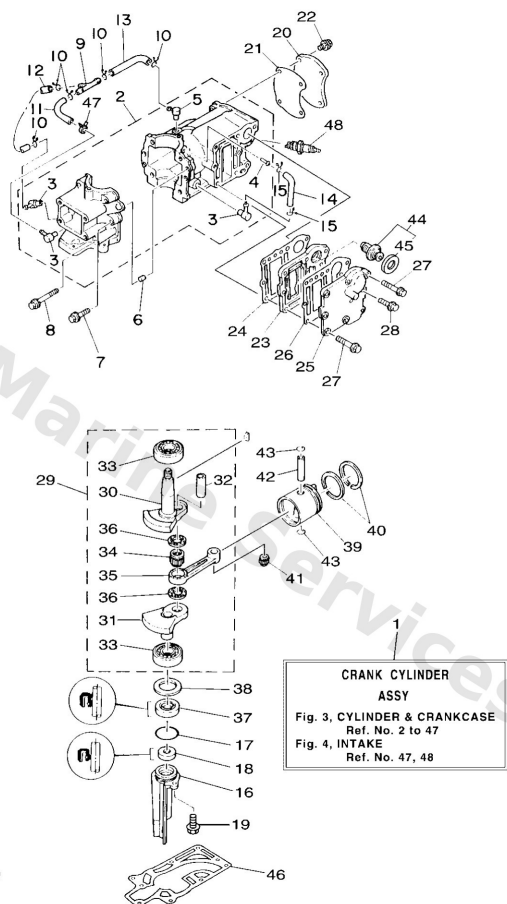
Ref	Part	
32	6E04412100 Lever, shift rod 1	Buy now
33	95D9506025 Bolt, flange deep recess	Buy now
34	6E04414300 Rod, shift 1 S(17.5")	Buy now
34	6E04414310 Rod, shift 1 L(22.5")	Buy now
35	9299005600 Washer, plain (646)	Buy now
36	9149016010 Pin, cotter	Buy now
37	6E04414500 Connector, shift rod 1	Buy now
38	6E04414600 Connector, shift rod 2	Buy now
39	95D9506020 Bolt, flange deep recess	Buy now
40	6EE4279440 Label, warning (general)	Buy now
41	6EE4279450 Label, warning (general)	Buy now

Cylinder & Crankcase



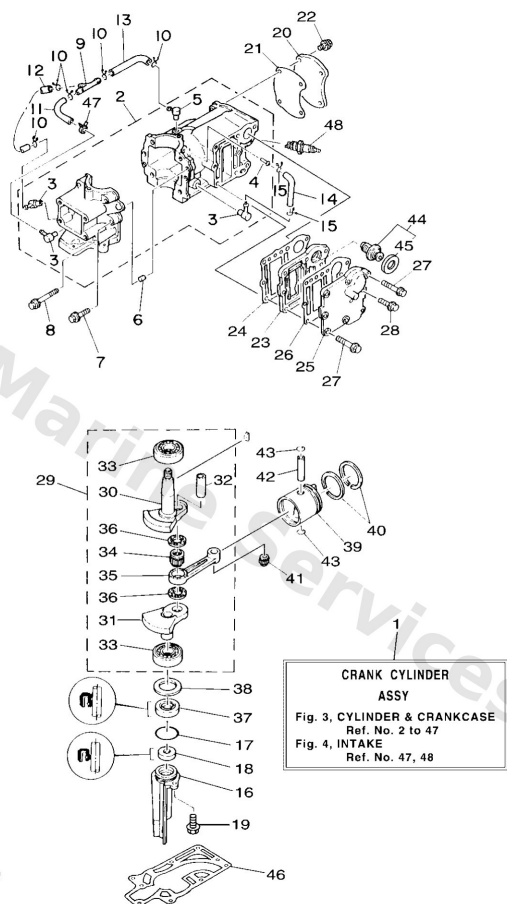
Ref	Part	
1	6E3W0090051S Crank cylinder assembly	Buy now
2	6E31510002 Crankcase assembly	Buy now
3	6501137001 Check valve assembly	Buy now
4	6241448500 Pipe, joint	Buy now
5	6E51137201 Nipple, hose	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	9010506M16 Bolt (6e0)	Buy now
8	9010506M17 Bolt (6e0)	Buy now
9	6E02437800 Pipe, joint	Buy now
10	9046706016 Clip (655)	Buy now
11	9044507M00 Hose (I200)	Buy now
12	9044507M28 Hose (I200)	Buy now
13	9044507M32 Hose (I200)	Buy now
16	6E01539603CA Housing, oil seal	Buy now
17	9321031MJ5 O-ring	Buy now

Cylinder & Crankcase



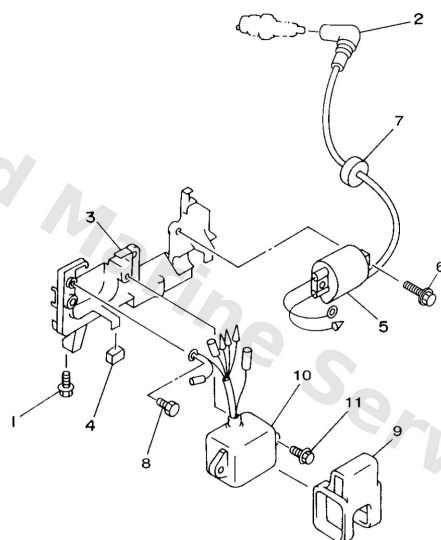
Ref	Part	
18	9310110M25 Oil seal(6e0)	Buy now
19	97E9506516 Bolt, hexagon w/w deep recess	Buy now
20	6E311191011S Cover, cylinder head 1	Buy now
21	6E311193A1 Gasket,head cover	Buy now
22	9010506039 Bolt, flange	Buy now
23	6E341111011S Inner cover, exhaust	Buy now
24	6E341112A1 Gasket,inner cover exhaust	Buy now
25	6E341113011S Outer cover, exhaust	Buy now
26	6E341114A1 Gasket,outer cover exhaust	Buy now
27	9010506037 Bolt, flange	Buy now
29	6E31140000 Crank ass'y	Buy now
30	6E31141200 Crank 1	Buy now
31	6E31142200 Crank 2	Buy now
32	6G11168100 Pin, crank	Buy now
33	93306204U0 Bearing(6e0)	Buy now

Cylinder & Crankcase



Ref	Part	
34	93310418V1 Bearing (6e0)	Buy now
35	6E01165101 Rod, connecting	Buy now
36	9020918112 Washer 132116850000	Buy now
37	9310120M29 Oil seal(6j1)	Buy now
38	9020132M48 Shim (t:0.90mm)	Buy now
39	6E3116310098 Piston	Buy now
40	6j11161000 Piston ring set (std)	Buy now
41	93310112V0 Bearing (6e0)	Buy now
42	6G11163300 Pin, piston	Buy now
43	9345013022 Circlip 132116340000	Buy now
44	6E51241102 Thermostat	Buy now
45	6E51241200 Seal, thermostat	Buy now
46	6E045113A1 Gasket,upper casing	Buy now
47	9046807M02 Clip (6e5)	Buy now
48	9470200272 Plug, spark (br7hs)	Buy now

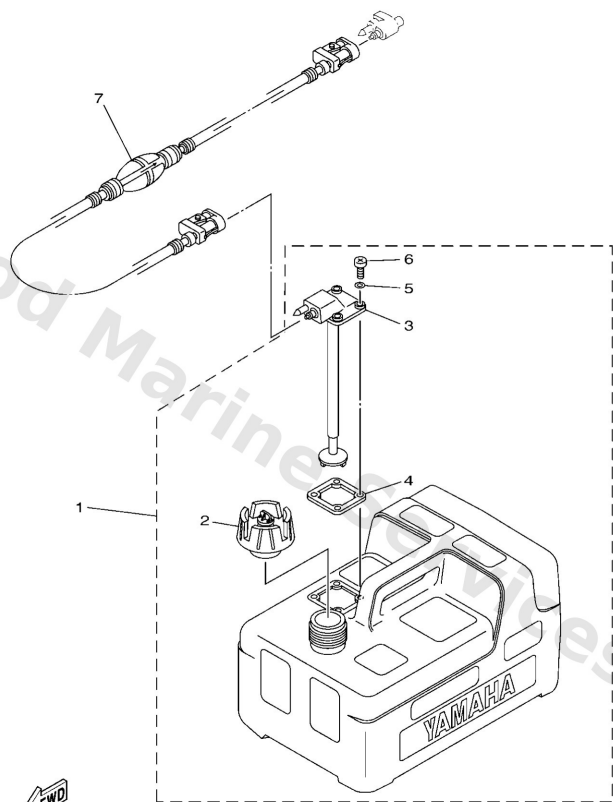
Electrical




6GP2300-R070

Ref	Part	
1	95D9506016 Bolt, flange deep recess	Buy now
2	6E38237021 Plug cap assembly	Buy now
3	6E08231601 Bracket, ignition coil	Buy now
4	6E08231700 Damper	Buy now
5	6E08557002 Ignition coil assembly	Buy now
6	97E9506516 Bolt, hexagon w/w deep recess	Buy now
7	9048025161 Grommet(656)	Buy now
8	9708006010 Bolt	Buy now
9	6E08554800 Holder, wire harness	Buy now
10	6E08554072 C.d.i. unit assembly	Buy now
11	95D9506020 Bolt, flange deep recess	Buy now

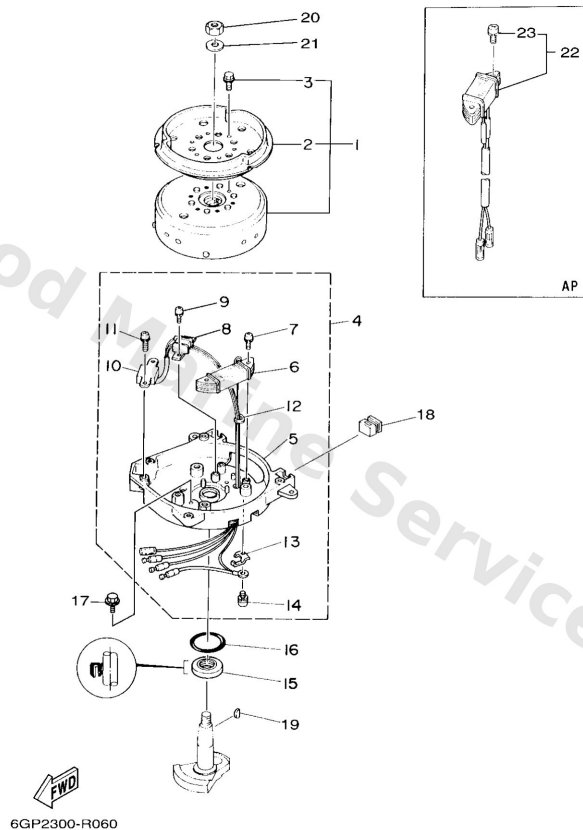
Fuel Tank



6FW5300-T280

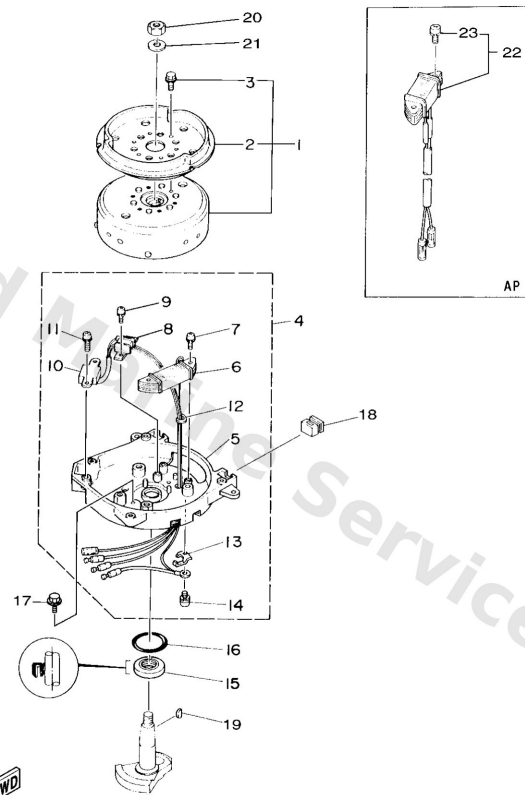
Ref	Part	
1	6YL2420107 Fuel tank assembly (12l) AP	Buy now
2	6YK2461010 Cap assembly WITHOUT INDICATOR	Buy now
3	6YL2426010 Fuel meter assembly	Buy now
4	6YL2426801 Gasket, fuel meter	Buy now
5	6YL2432900 Seal	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



Ref	Part	
1	6E08555072 Rotor assembly	Buy now
2	6E01572300 Pulley, Starter	Buy now
3	9010506M14 Bolt (6e0)	Buy now
4	6E08556071 Base assembly	Buy now
5	6E01535901 Housing, oil seal	Buy now
6	6E08552070 Charge coil ass'y	Buy now
7	9015905038 -	Buy now
8	6E08559570 Coil pulser assembly 1	Buy now
9	9015904036 Screw, pan head(6g8)	Buy now
10	6E08559270 Pulser coil assembly 2	Buy now
11	9015905037 Screw,w/washer	Buy now
12	6E08133670 Grommet	Buy now
13	6E08132870 Clamp	Buy now
14	9015904035 Screw panhead (695)	Buy now
15	9310220M25 Oil seal (6e0)	Buy now

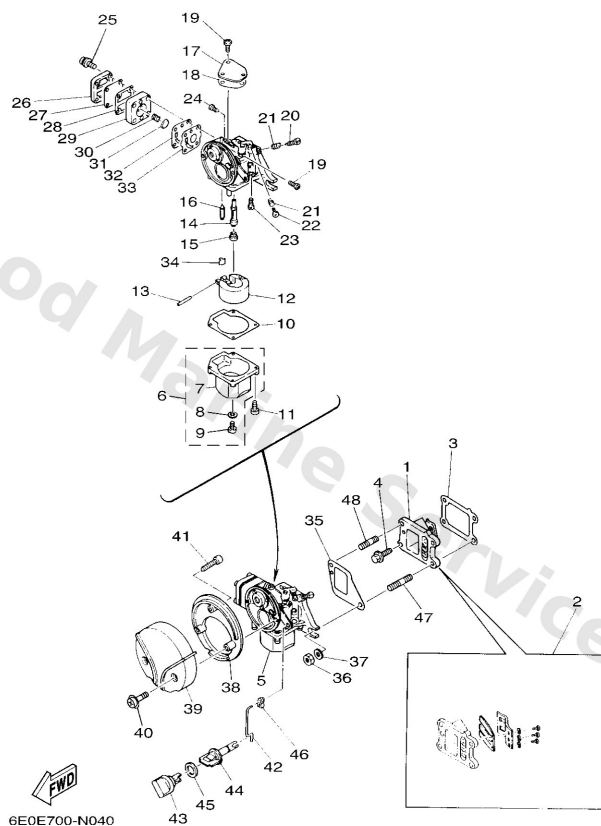
Generator



6GP2300-R060

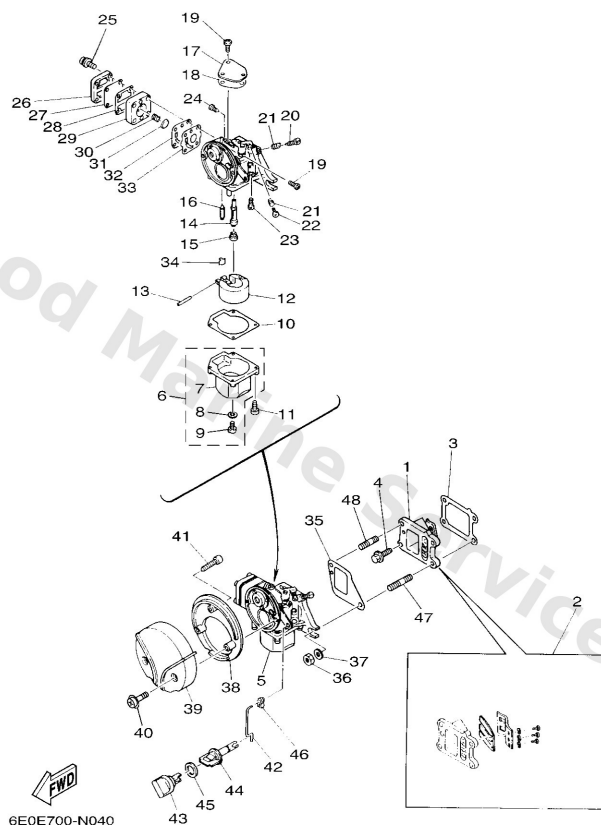
Ref	Part	
16	9321042159 O-ring (647)	Buy now
17	97E9506516 Bolt, hexagon w/w deep recess	Buy now
18	6E02418300 Damper, locating 3	Buy now
19	9028004M06 Key, woodruff(6a1)	Buy now
20	9017010113 Nut, crank shaft (650)	Buy now
21	9020110126 Washer, plate (26h)	Buy now
22	6E08130340 Lighting coil assembly AP 40W	Buy now
22	6E08130380 Lighting coil assembly AP 60W	Buy now
23	9015905039 Screw panhead (695) FOR 6E0-81303-40	Buy now
23	9015905040 Screw, pan head(4my) FOR 6E0-81303-80	Buy now

Intake



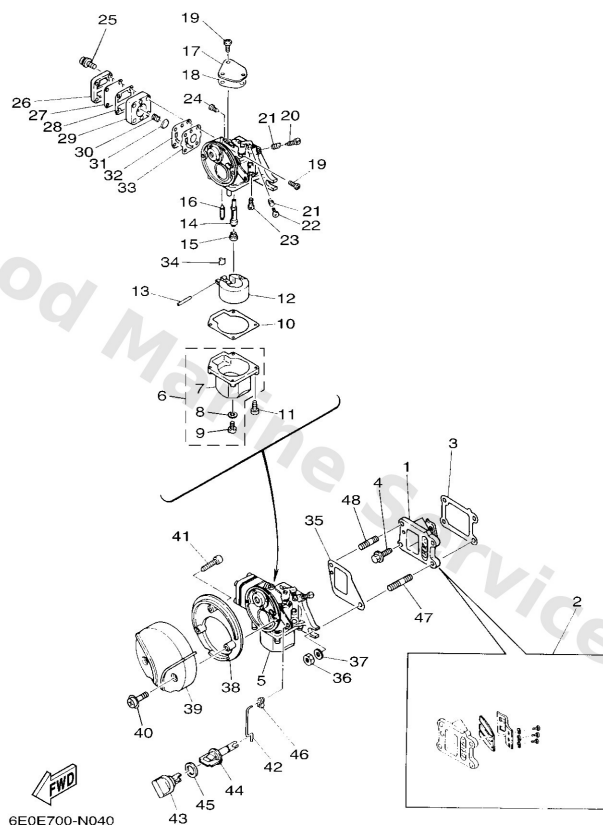
Ref	Part	
1	6E01361000 Reed valve assembly	Buy now
2	6E0W000400 Reed set	Buy now
3	6E013621A2 Gasket, valve seat	Buy now
4	95D9506016 Bolt, flange deep recess	Buy now
5	6E31430105 Carburetor assembly 1	Buy now
6	6E01418000 Float chamber assembly	Buy now
7	6E01438102 Body, float chamber	Buy now
8	6461419801 Gasket	Buy now
9	9789005006 Screw,panhead (eg9)	Buy now
10	6E01438400 Gasket, float chamber	Buy now
11	9798004116 Screw, with washer(61b)	Buy now
12	6E71438501 Float	Buy now
13	6471438600 Pin, float	Buy now
14	6E31434102 Nozzle, main	Buy now
15	6481434340 Jet, main (#80)	Buy now

Intake



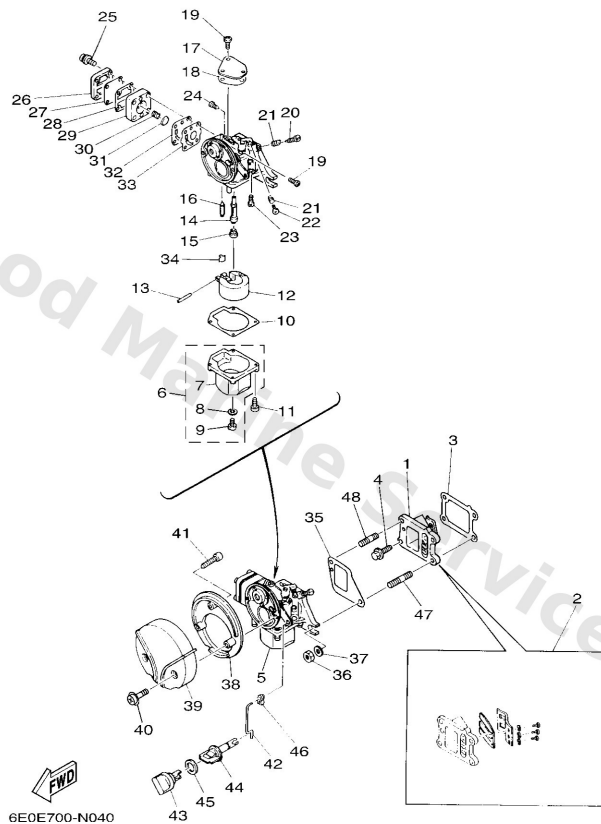
Ref	Part	
16	6F51439200 Valve, needle	Buy now
17	6E01415700 Cover, plate	Buy now
18	6E01422700 Gasket	Buy now
19	9789004007 Screw, pan head (7h3)	Buy now
20	6471432300 Screw, air adjusting	Buy now
21	6461421201 Spring, pilot adjusting	Buy now
22	6641432101 Screw, throttle	Buy now
23	6481434226 Jet, pilot (#52)	Buy now
24	6471432600 Screw, guide	Buy now
25	9798004120 Screw, pan head (7h3)	Buy now
26	6E02441300 Cover, pump	Buy now
27	6E02447100 Diaphragm	Buy now
28	6E02443500 Gasket, cover pump	Buy now
29	6E02441200 Body, pump	Buy now
30	6E02442300 Spring	Buy now

Intake



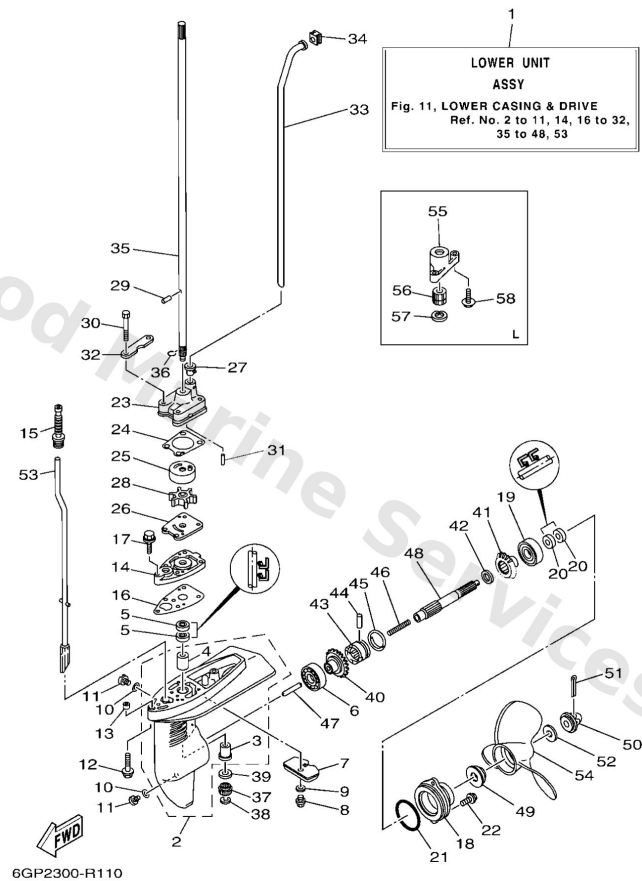
Ref	Part	
31	6E01434600 Plate	Buy now
32	6E02441100 Diaphragm	Buy now
33	6E02443400 Gasket, body pump	Buy now
34	6E01415900 Clip	Buy now
35	6E014198A0 Gasket	Buy now
36	9538006700 Nut	Buy now
37	9299506600 Washer, plain (646)	Buy now
38	6E01441700 Cover 1	Buy now
39	6E01441800 Cover 2	Buy now
40	9798005225 Screw, with washer	Buy now
41	9778040720 Ybs81-420 screw,0.head tapping	Buy now
42	6E04125600 Rod, choke link	Buy now
43	6E04127101 Knob, choke	Buy now
44	6E04127200 Knob, choke 2	Buy now
45	9020212M16 Washer, plate (6e0)	Buy now

Intake



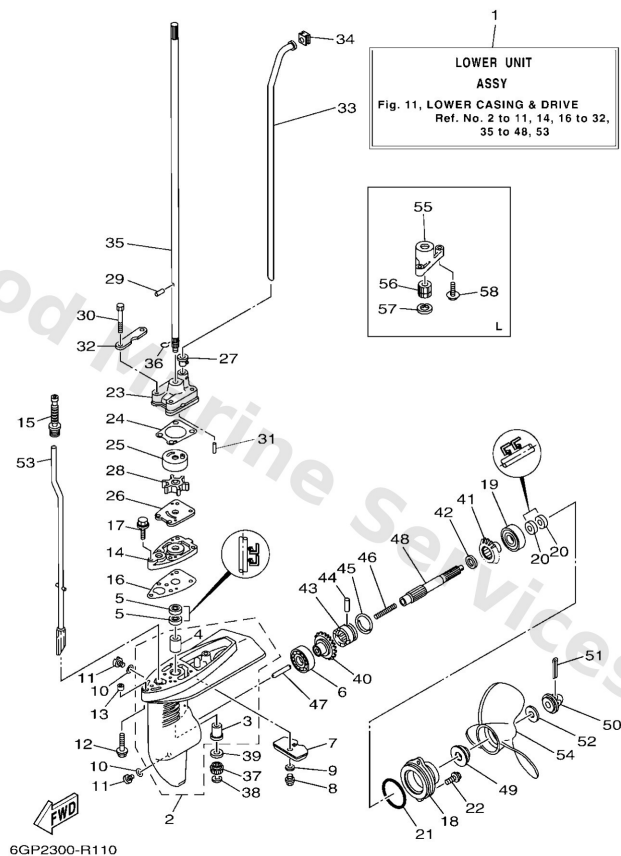
Ref	Part	
46	6614126202 Joint, choke lever	Buy now
47	9562706325 Bolt, stud(6e0)	Buy now
48	9011606M08 Bolt, stud (689)	Buy now

Lower Casing & Drive



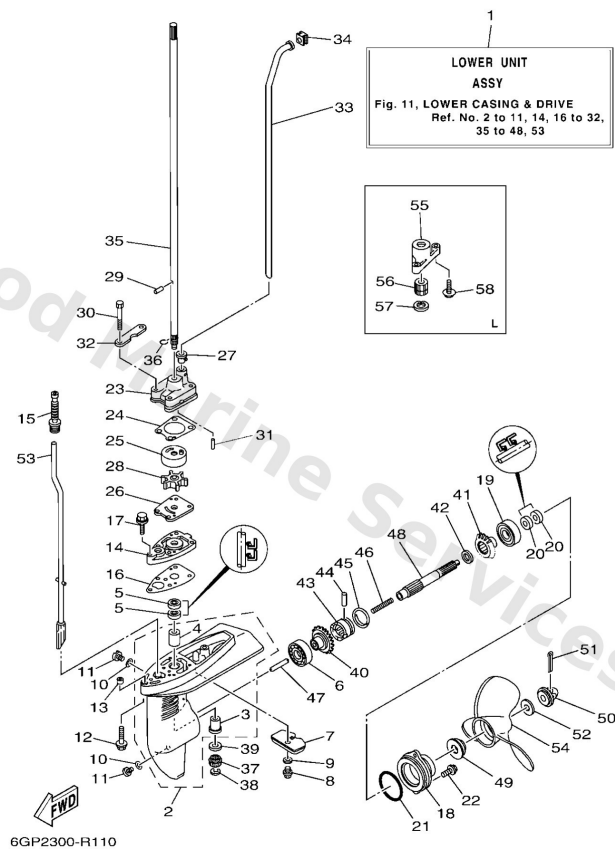
Ref	Part	
1	6E045300048D Lower unit assembly S(17.5")	Buy now
1	6E045300148D Lower unit assembly L(22.5")	Buy now
2	6E045311028D Casing, lower	Buy now
3	6E04531709 Bushing	Buy now
4	6E04531609 Bushing	Buy now
5	9310110M14 Oil seal	Buy now
6	93306004U0 Bearing (7k2)	Buy now
7	6L54525103 Anode	Buy now
8	95D9506012 Bolt, flange deep recess	Buy now
9	9299006300 Washer, tooth	Buy now
10	9043008003 Gasket	Buy now
11	9034008002 Plug, straight screw	Buy now
12	9011906302 Bolt, with washer	Buy now
13	9038706M14 Collar(6e0)	Buy now
14	6E04532101CA Plate	Buy now

Lower Casing & Drive



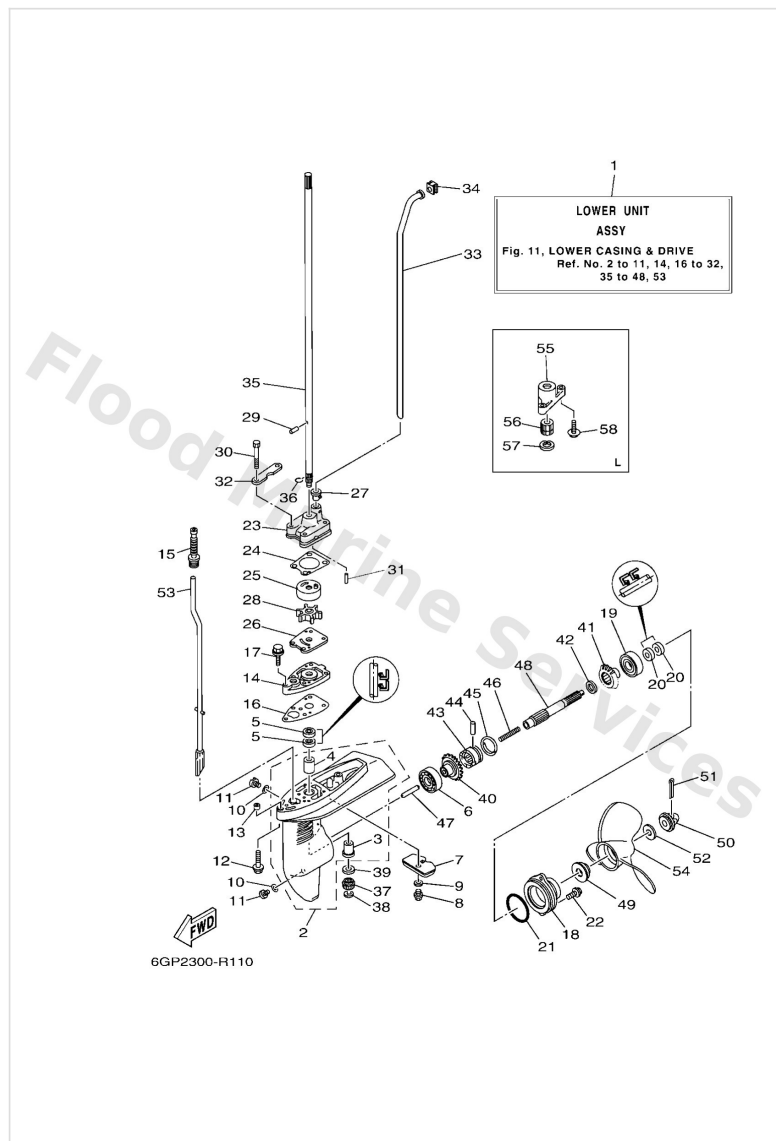
Ref	Part	
15	6G14414700 Boot, shift rod	Buy now
16	6E045315A0 Packing, lower casing	Buy now
17	97E9506525 Bolt, hexagon w/w deep recess	Buy now
18	6E045361018D Cap, lower casing	Buy now
20	9310113M12 Oil seal	Buy now
21	9321048214 O-ring	Buy now
22	95D9506016 Bolt, flange deep recess	Buy now
23	6E04431100 Housing, water pump	Buy now
24	6E044315A0 Gasket, water pump 1	Buy now
25	6E04432202 Insert, cartridge	Buy now
26	6E04432300 Outer plate, cartridge	Buy now
27	6E04436600 Damper, water seal 2	Buy now
28	6E04435200 Impeller	Buy now
29	9360409066 Pin, dowel	Buy now
30	97D9506045 Bolt, hexagon deep recess	Buy now

Lower Casing & Drive



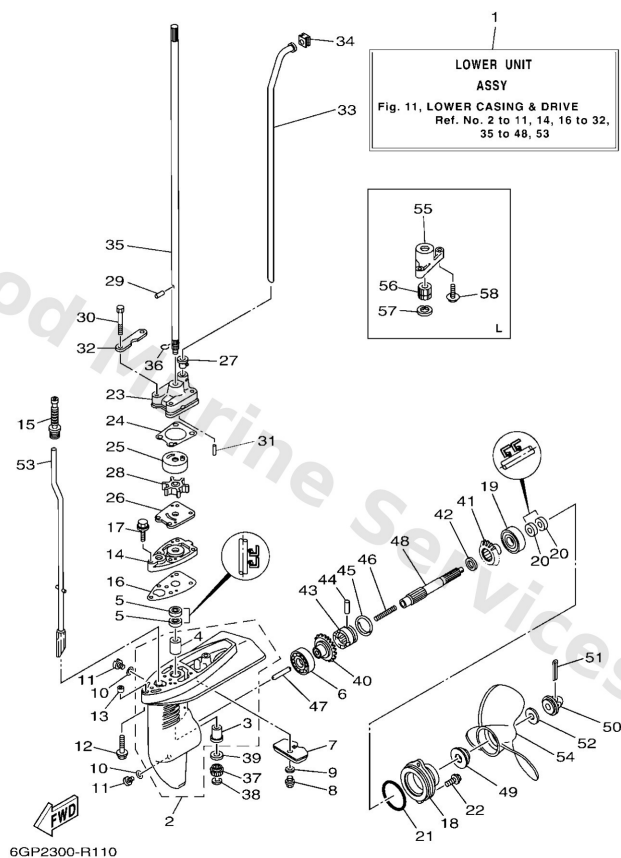
Ref	Part	
31	9360418080 Pin, dowel. (647)	Buy now
32	6E04432800 Plate	Buy now
33	6E04436100 Tube, water S(17.5")	Buy now
33	6E04436110 Tube, water L(22.5")	Buy now
34	6464436500 Damper, water seal 1	Buy now
35	6E04551101 Shaft, drive S(17.5")	Buy now
35	6E04551111 Shaft, drive L(22.5")	Buy now
36	9046708M01 Clip (6e0)	Buy now
37	6E04555100 Pinion (13t)	Buy now
38	9900106600 Circlip(53l)	Buy now
39	9020111M49 Washer, plate (6e0)	Buy now
40	6E04556000 Gear 1 assembly (27t)	Buy now
41	6E04557000 Gear 2 assembly (27t)	Buy now
42	9020113M50 Washer, plate (6e0)	Buy now
43	6E04563100 Clutch, dog	Buy now

Lower Casing & Drive



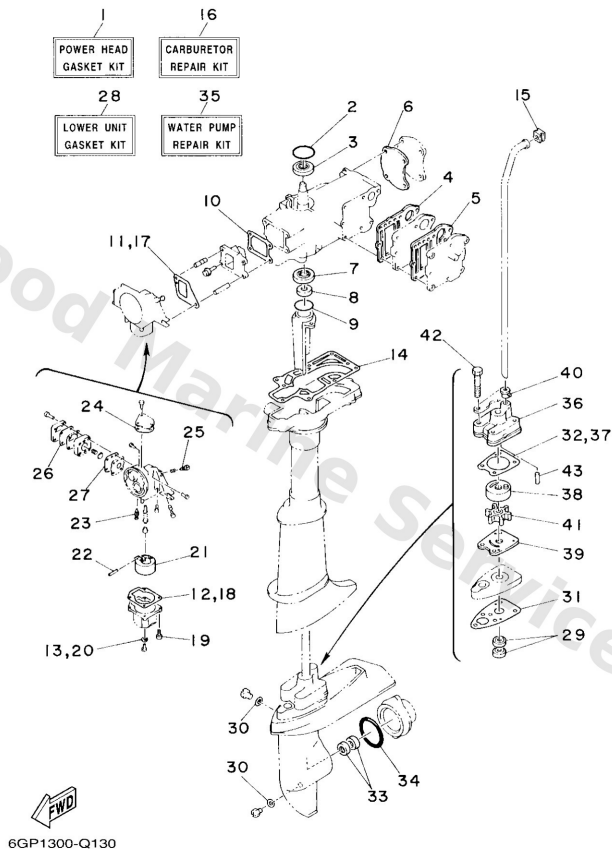
Ref	Part	
44	9025005046 Pin, straight	Buy now
45	6544563300 Ring, cross pin	Buy now
46	9050110064 Spring, compression 6164563600	Buy now
47	6544563500 Plunger, shift	Buy now
48	6E04561101 Shaft, propeller	Buy now
49	6L54598701 Spacer 1	Buy now
50	6L54561600 Nut, propeller	Buy now
51	9149025030 Pin, cotter(615)	Buy now
52	9020108M54 Washer, plate (6e5)	Buy now
53	6E04415000 Shift cam assembly S(17.5")	Buy now
53	6E04415010 Shift cam ass'y L(22.5")	Buy now
54	6E04594101 Propeller (3x7-1/2 x8 -ba) UR	Buy now
54	6E04594301 Propeller (3x7-1/2"x7"-ba) UR	Buy now
54	6E04594900 Propeller (3x7-1/4 x6-1/2 -ba) UR	Buy now
55	6E04533100CA Housing, bearing L(22.5")	Buy now

Lower Casing & Drive



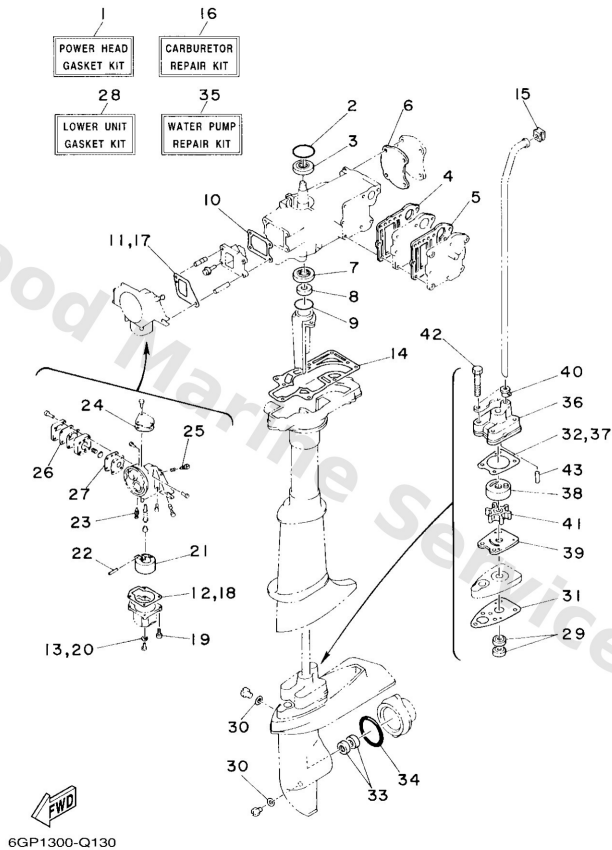
Ref	Part	
56	6E04531801 Bushing, drive shaft 3 L(22.5")	Buy now
57	9342022M03 Cir clip (6e0) L(22.5")	Buy now
58	9798005225 Screw, with washer L(22.5")	Buy now

Repair Kit



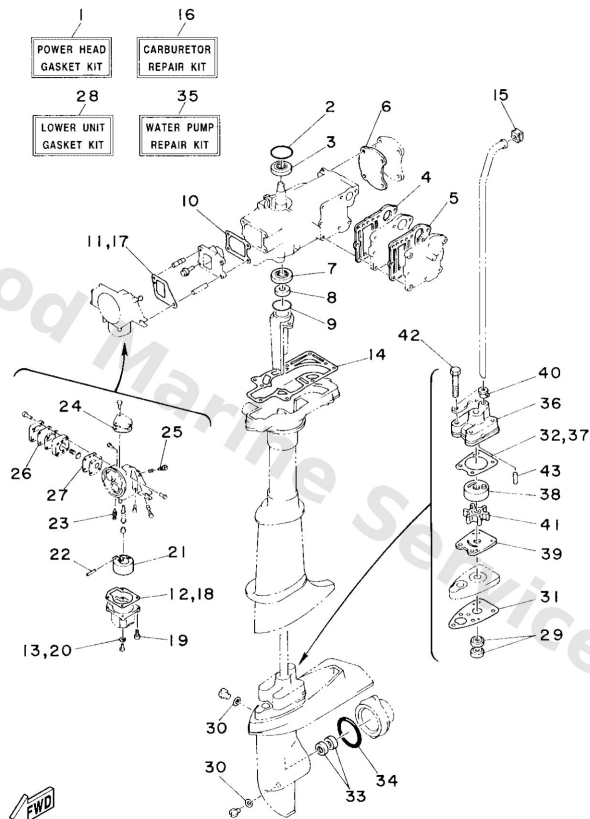
Ref	Part	
1	6E3W0001A4 Power head gasket kit	Buy now
2	9321042159 O-ring (647)	Buy now
3	9310220M25 Oil seal (6e0)	Buy now
4	6E341112A1 Gasket,inner cover exhaust	Buy now
5	6E341114A1 Gasket,outer cover exhaust	Buy now
6	6E311193A1 Gasket,head cover	Buy now
7	9310120M29 Oil seal(6j1)	Buy now
8	9310110M25 Oil seal(6e0)	Buy now
9	9321031MJ5 O-ring	Buy now
10	6E013621A2 Gasket, valve seat	Buy now
11	6E014198A0 Gasket	Buy now
12	6E01438400 Gasket, float chamber	Buy now
13	6461419801 Gasket	Buy now
14	6E045113A1 Gasket,upper casing	Buy now
15	6464436500 Damper, water seal 1	Buy now

Repair Kit



Ref	Part	
16	6E0W009304 Carburetor repair kit	Buy now
19	9798004116 Screw, with washer(61b)	Buy now
21	6E71438501 Float	Buy now
22	6471438600 Pin, float	Buy now
23	6F51439200 Valve, needle	Buy now
24	6E01422700 Gasket	Buy now
25	6471432300 Screw, air adjusting	Buy now
26	6E02447100 Diaphragm	Buy now
27	6E02441100 Diaphragm	Buy now
28	6E0W0001C1 Lower unit gasket kit	Buy now
29	9310110M14 Oil seal	Buy now
30	9043008003 Gasket	Buy now
31	6E045315A0 Packing, lower casing	Buy now
32	6E044315A0 Gasket, water pump 1	Buy now
33	9310113M12 Oil seal	Buy now

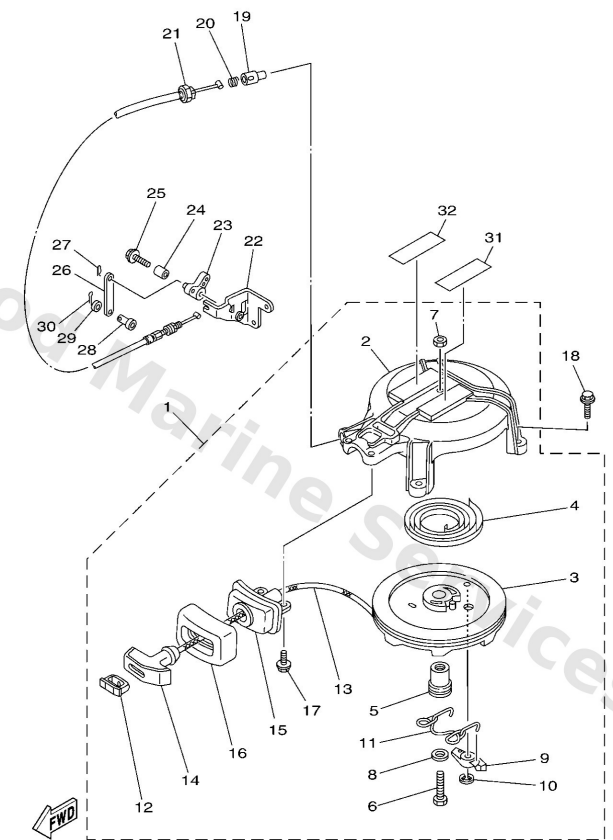
Repair Kit



6GP1300-Q130

Ref	Part	
34	9321048214 O-ring	Buy now
35	6E0W0078A4 Water pump repair kit	Buy now
36	6E04431100 Housing, water pump	Buy now
38	6E04432202 Insert, cartridge	Buy now
39	6E04432300 Outer plate, cartridge	Buy now
40	6E04436600 Damper, water seal 2	Buy now
41	6E04435200 Impeller	Buy now
42	97D9506045 Bolt, hexagon deep recess	Buy now
43	9360418080 Pin. dowel. (647)	Buy now

Starter



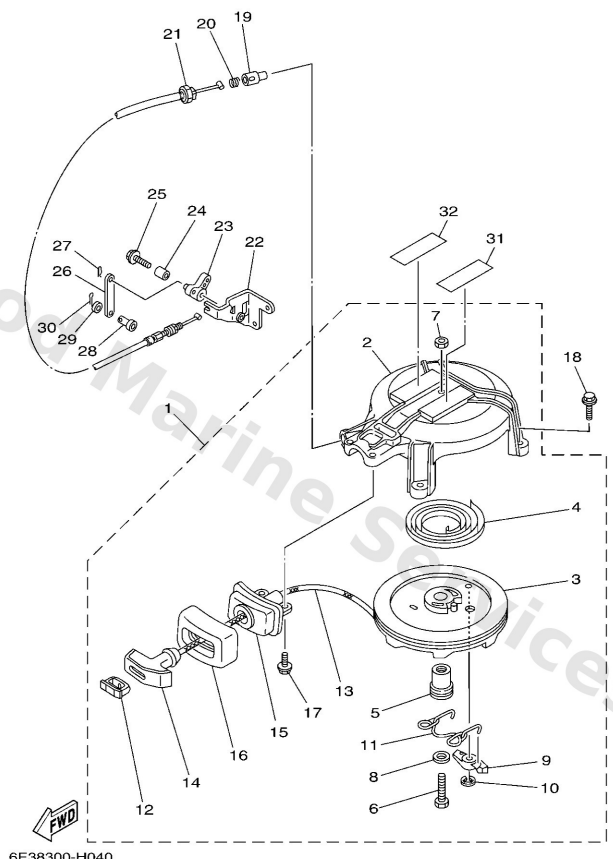
6E38300-H040

*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M

Ref	Part	
1	6E4157107594 Starter assembly	Buy now
2	6E41571172 Case, starter	Buy now
3	6E01571401 Drum, sheave	Buy now
4	9051008M03 Spring, spiral (6g1)	Buy now
5	6E01571700 Shaft, starter	Buy now
6	9731306035 Bolt(3rv)	Buy now
7	9530306600 Nut(661)	Buy now
8	9020106M30 Washer, plate (6a1)	Buy now
9	6771574101 Pawl, drive	Buy now
10	9343006M02 Circlip (689)	Buy now
11	6E01570500 Spring drive pawl assembly	Buy now
12	6G11577900 Cover	Buy now
13	* item_description *1	Buy now
14	6G11575500 Handle, starter	Buy now
15	6E31575801 Guide, wire	Buy now

Starter



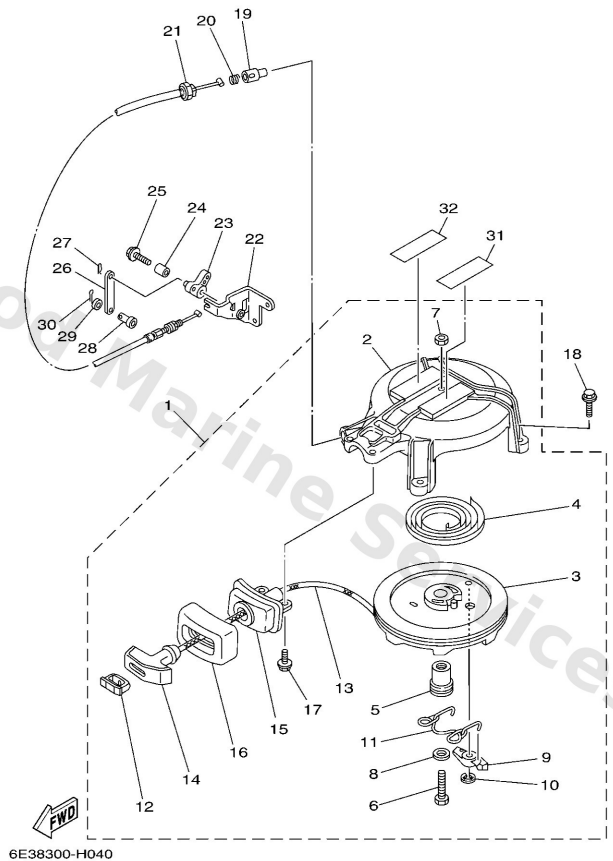
6E38300-H040

*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M

Ref	Part	
16	6E01576100 Seal, rubber 1	Buy now
17	95D9506016 Bolt, flange deep recess	Buy now
18	95D9506020 Bolt, flange deep recess	Buy now
19	6561574800 Plunger, starter stop	Buy now
20	9050110227 Spring, compreshion(656)	Buy now
21	6E41577070 Wire comp. starter stop	Buy now
22	6E41577271 Stay 2	Buy now
23	6E41574670 Arm	Buy now
24	9038706504 Collar(650)	Buy now
25	9011906287 Bolt, with washer	Buy now
26	6E41574770 Link	Buy now
27	9046810005 Pin, hair 6264123500	Buy now
28	9179005010 Pin (6e4)	Buy now
29	9020205088 Washer, plate (666)	Buy now
30	9149016010 Pin, cotter	Buy now

Starter

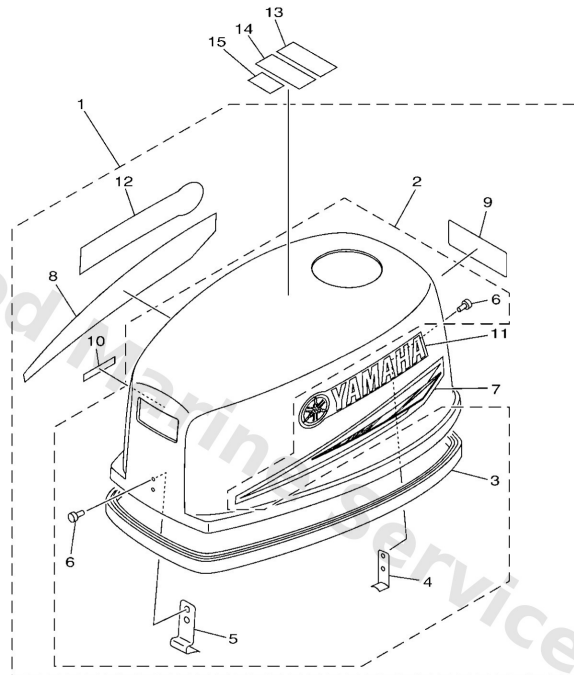


*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44372,
LONGUEUR DE COUPE 1.85M

Ref	Part	
31	6EE8199540 Label, warning	Buy now
32	6EE8199550 Label, warning	Buy now

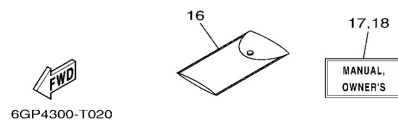
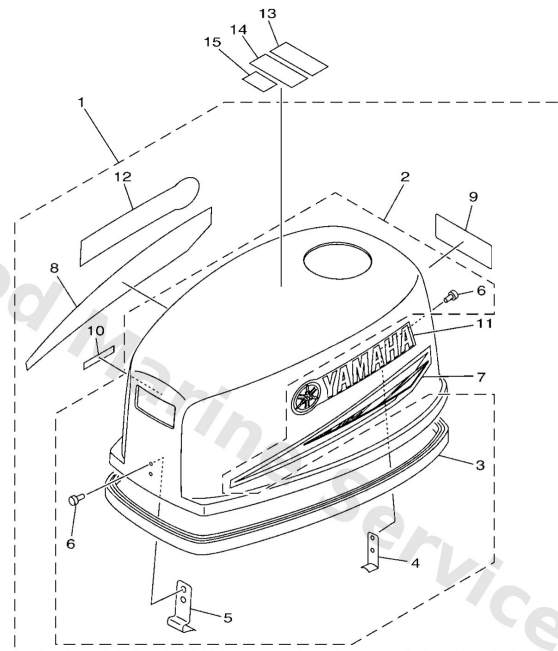
Top Cowling



6GP4300-T020

Ref	Part	
1	6GP4261000 Top cowling assembly	Buy now
2	6GP4261A00 Top cowling w/o graphics	Buy now
3	6E04261500 Seal	Buy now
4	6E04264701 Holder, clamp band	Buy now
5	6E04265102 Hook	Buy now
6	9026604M00 Rivet 2 (662)	Buy now
7	6E04267540 Graphic, side 1	Buy now
8	6E04267640 Graphic, side 2	Buy now
9	6E04267840 Graphic, rear	Buy now
10	6X34419100 Indicator, shift	Buy now
11	6E04268140 Mark, cowling	Buy now
13	6EE4269840 Label, warning (fu	Buy now
14	6EE4269850 Label, warning (fu	Buy now
15	6EE2817K00 Label, fuel	Buy now
16	656W281002 Tool kit AP	Buy now

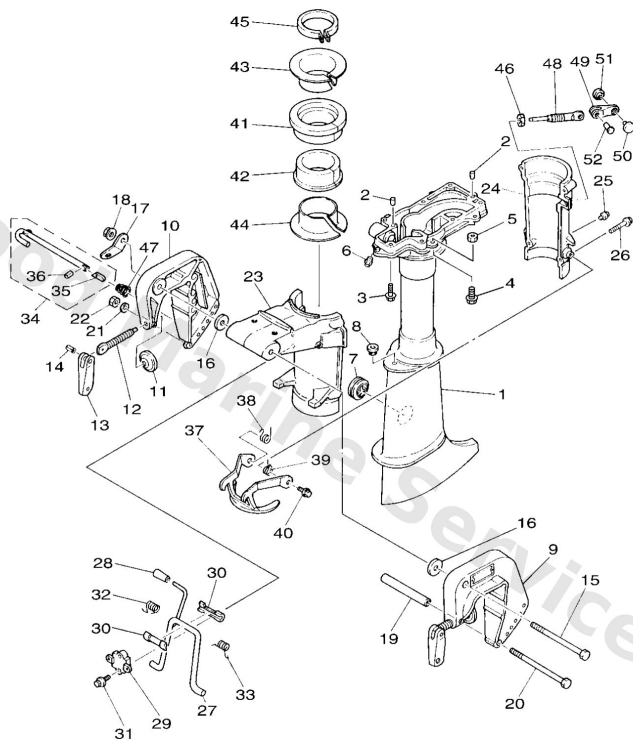
Top Cowling



6GP4300-T020

Ref	Part	
17	6GP2819974D0 Manual,owner's UR (NL)	Buy now
17	6GP2819974E0 Manual,owner's UR (E)	Buy now
17	6GP2819974F0 Manual,owner's UR (F)	Buy now
17	6GP2819974G0 Manual,owner's UR (D)	Buy now
17	6GP2819974H0 Manual,owner's UR (I)	Buy now
17	6GP2819974S0 Manual,owner's UR (ES)	Buy now
18	6GP2819984K0 Manual,owner's UR (DK)	Buy now
18	6GP2819984M0 Manual,owner's UR (S)	Buy now
18	6GP2819984N0 Manual,owner's UR (N)	Buy now
18	6GP2819984P0 Manual,owner's UR (P)	Buy now
18	6GP2819984R0 Manual,owner's UR (GR)	Buy now
18	6GP2819984L0 Manual,owner's UR (SF)	Buy now

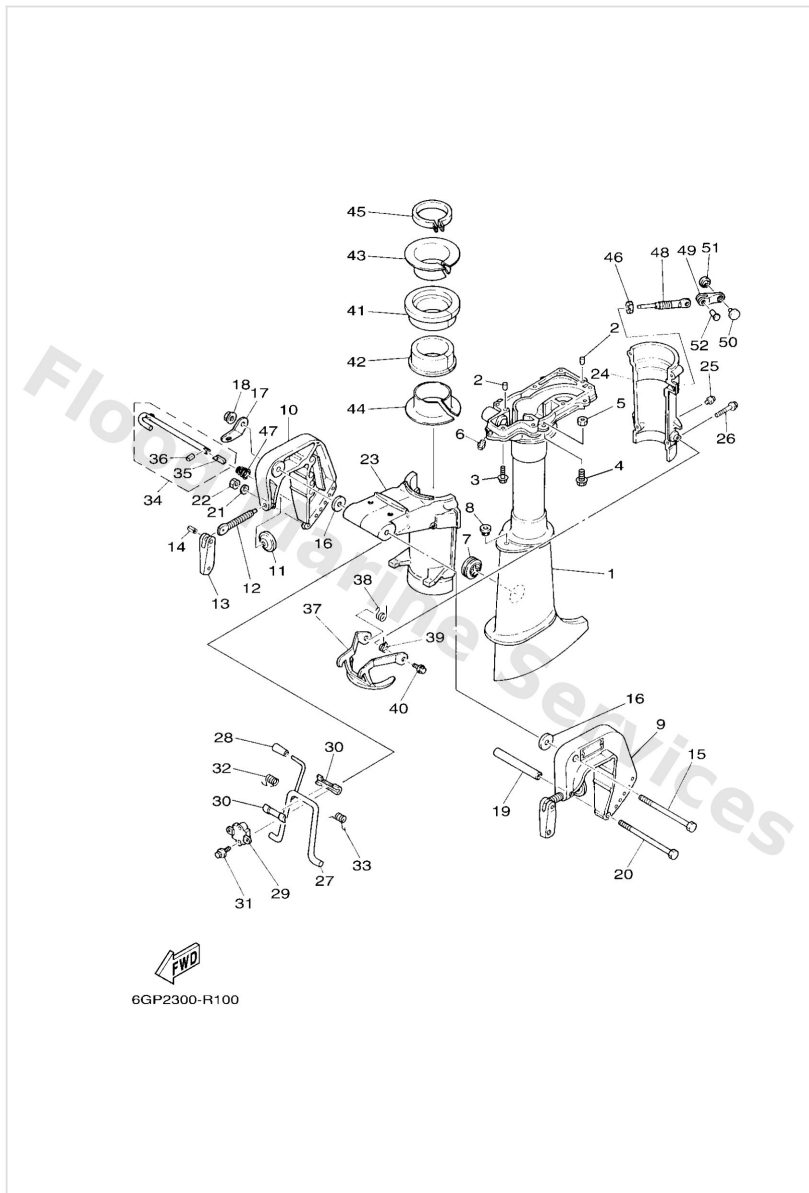
Upper Casing & Bracket



FWD
6GP2300-R100

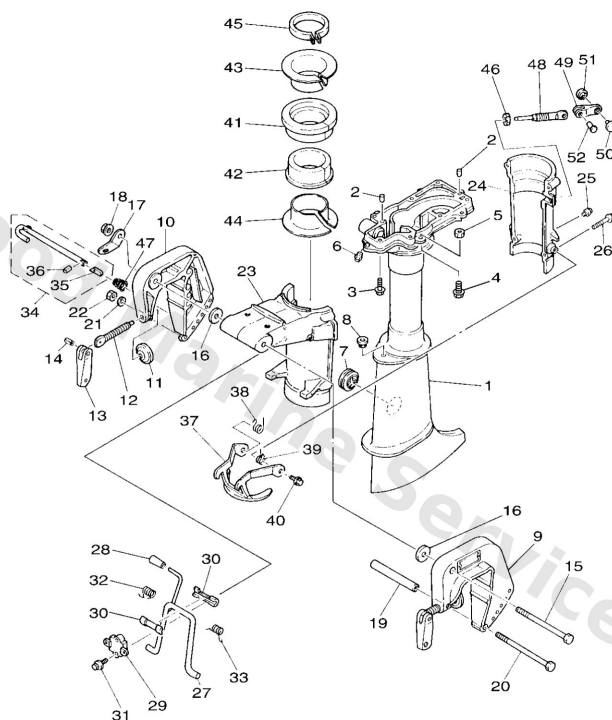
Ref	Part	
1	6E045111028D Casing, upper S(17.5")	Buy now
1	6E045111128D Casing, upper L(22.5")	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	97E9506530 Bolt, hexagon w/w deep recess	Buy now
4	97E9506516 Bolt, hexagon w/w deep recess	Buy now
5	9538006700 Nut	Buy now
6	9370006M03 Nipple, grease(6a1)	Buy now
7	6474515101 Cover, upper casing	Buy now
8	9048010M13 Grommet (6e0)	Buy now
9	6E043111028D Bracket, clamp 1	Buy now
10	6E043112018D Bracket, clamp 2	Buy now
11	6204311400 Pad, transom clamp	Buy now
12	6E04311601 Screw, transom clamp	Buy now
13	6E04311801 Handle, transom clamp	Buy now
14	9024304M01 Pin(6a1)	Buy now

Upper Casing & Bracket



Ref	Part	
15	9010108M07 Bolt(6e0)	Buy now
16	9020108M03 Washer, plate(6e0)	Buy now
17	6A14311301 Plate, clamp bracket	Buy now
18	9018508057 Nut, nylon (6j8)	Buy now
19	9038706M11 Collar	Buy now
20	9010106335 Bolt, hexagon (624)	Buy now
21	9299006600 Washer, plain (646)	Buy now
22	9538006600 Nut(661)	Buy now
23	6E043311058D Bracket, swivel 1	Buy now
24	6E043312028D Bracket, swivel 2	Buy now
26	95D9506035 Bolt, flange deep recess	Buy now
27	6E04318100 Lever, tilt stop 1	Buy now
28	6E04363200 Knob, tilt	Buy now
29	6E0433130094 Bracket, swivel 3	Buy now
30	6204318900 Bushing	Buy now

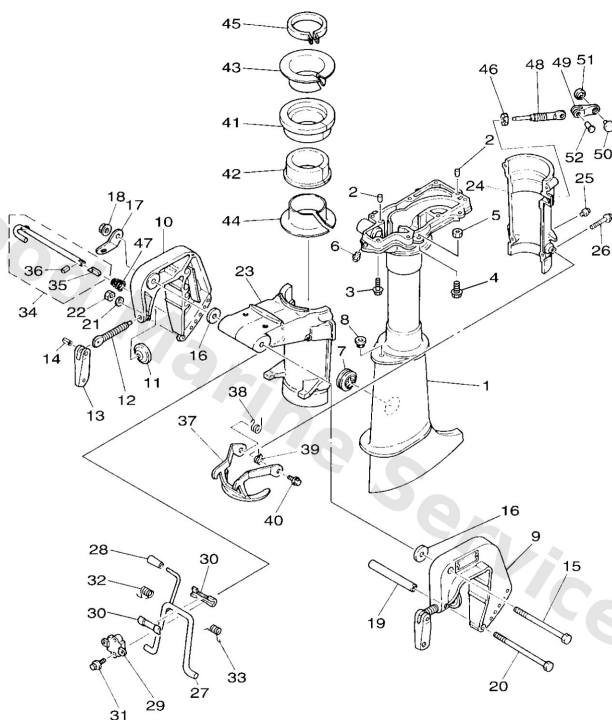
Upper Casing & Bracket




6GP2300-R100

Ref	Part	
31	95D9506020 Bolt, flange deep recess	Buy now
32	9050816020 Spring 6474319800	Buy now
33	9050816021 Spring 6474318800	Buy now
34	6E04316001 Tilt rod assembly	Buy now
35	6894316500 Plate, tilt lock	Buy now
36	9169030008 Pin. spring(656)	Buy now
37	6E04361400CA Plate, tilt lock	Buy now
38	9050814M10 Spring, torsion (6e0)	Buy now
39	9050814M11 Spring, torsion (6e0)	Buy now
40	95D9506010 Bolt, flange deep recess	Buy now
41	6E04253702 Bushing, pivot shaft	Buy now
42	6E04253802 Bushing, pivot shaft	Buy now
43	6E04253900 Bushing, pivot shaft	Buy now
44	6E04254900 Bushing, pivot shaft	Buy now
45	6E04252803 Plate, friction	Buy now

Upper Casing & Bracket




6GP2300-R100

Ref	Part	
46	9538008600 Nut (661)	Buy now
47	9050208M05 Spring, conical(6e0)	Buy now
48	6L54252901 Screw, friction piece	Buy now
49	6L54256100 Knob, steering lock	Buy now
50	6L54419600 Indicator 3	Buy now
51	6L54419700 Indicator 4	Buy now
52	9026604M05 Rivet(6I5)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.