



Yamaha 50DEMTO 1988

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

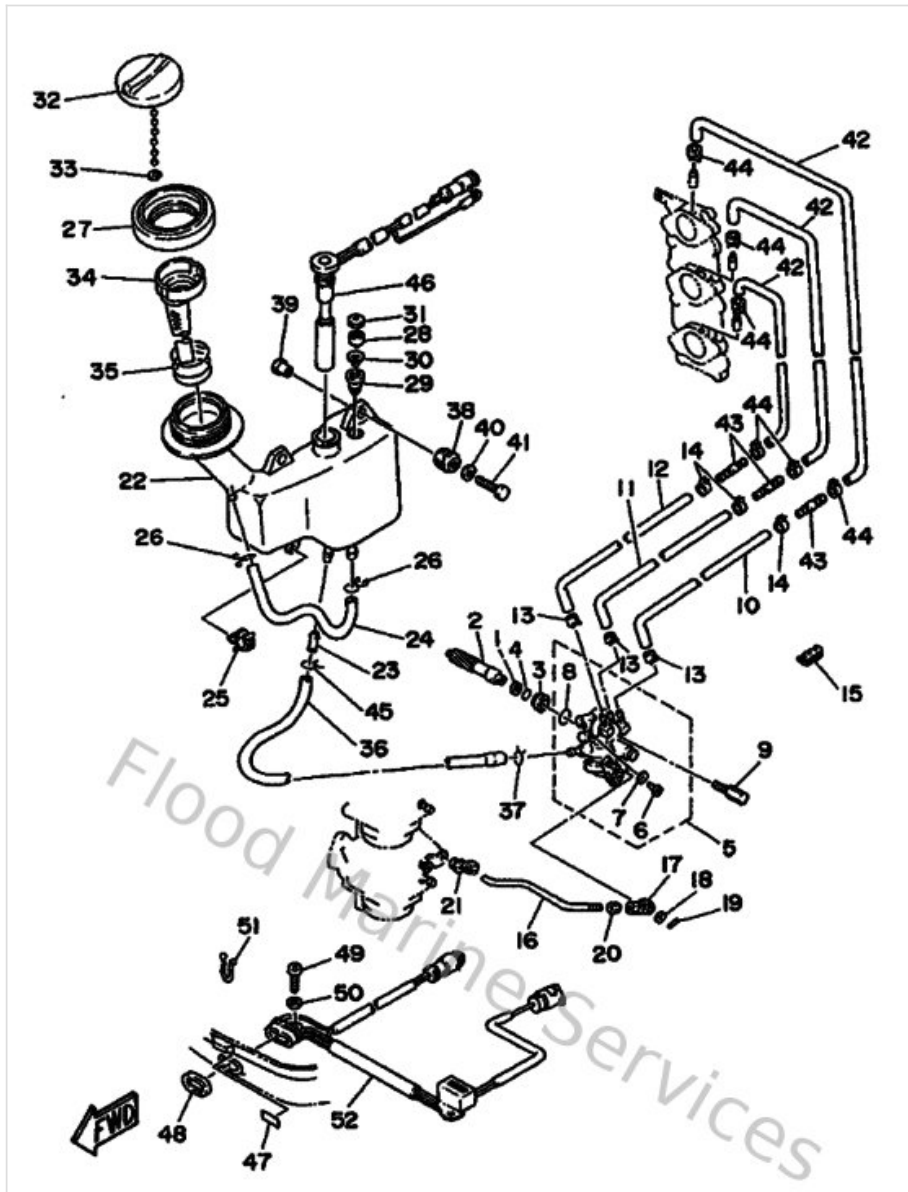
Authorised Yamaha Dealers



Contents

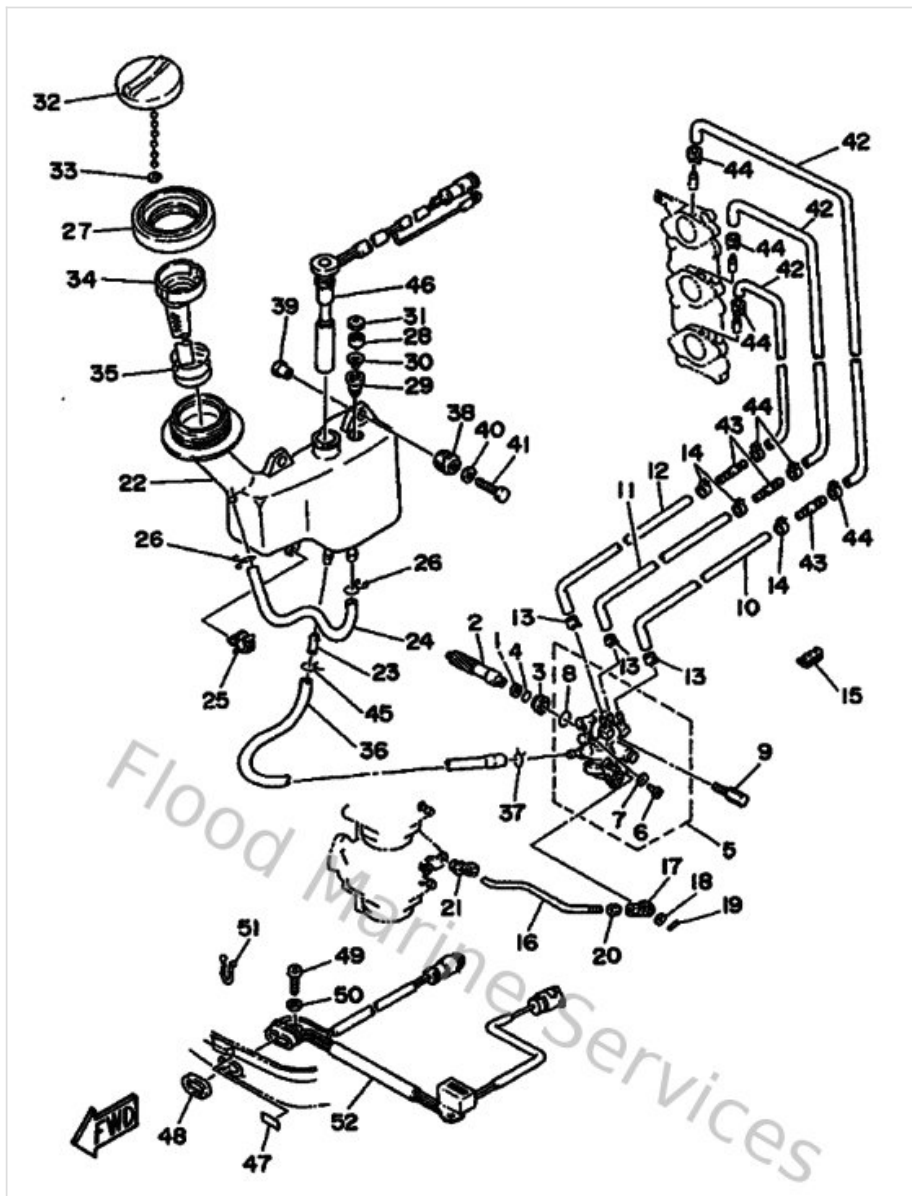
Alternate 1	3
Alternate 10	6
Alternate 2	9
Alternate 3	10
Alternate 4	14
Alternate 5	15
Alternate 6	20
Alternate 7	23
Alternate 8	25
Alternate 9	26
Bottom Cowling	28
Bracket	30
Carburetor	34
Control	37
Crankshaft & Piston	40
Cylinder & Crankcase	42
Electrical	44
Fuel	45
Fuel 2	48
Intake	50
Lower Casing & Drive 1	52
Lower Casing & Drive 2	56
Magneto	58
Oil Pump	60
Optional Parts 1	63
Optional Parts 2	65
Optional Parts 3	67
Optional Parts 4	69
Remote Control	71
Remote Control Assy 1	72
Remote Control Assy 2	75
Repair Kit 1	79
Repair Kit 2	81
Starter	83
Steering Guide Attachment 1	86
Steering Guide Attachment 2	88
Top Cowling	90
Upper Casing	91

Alternate 1



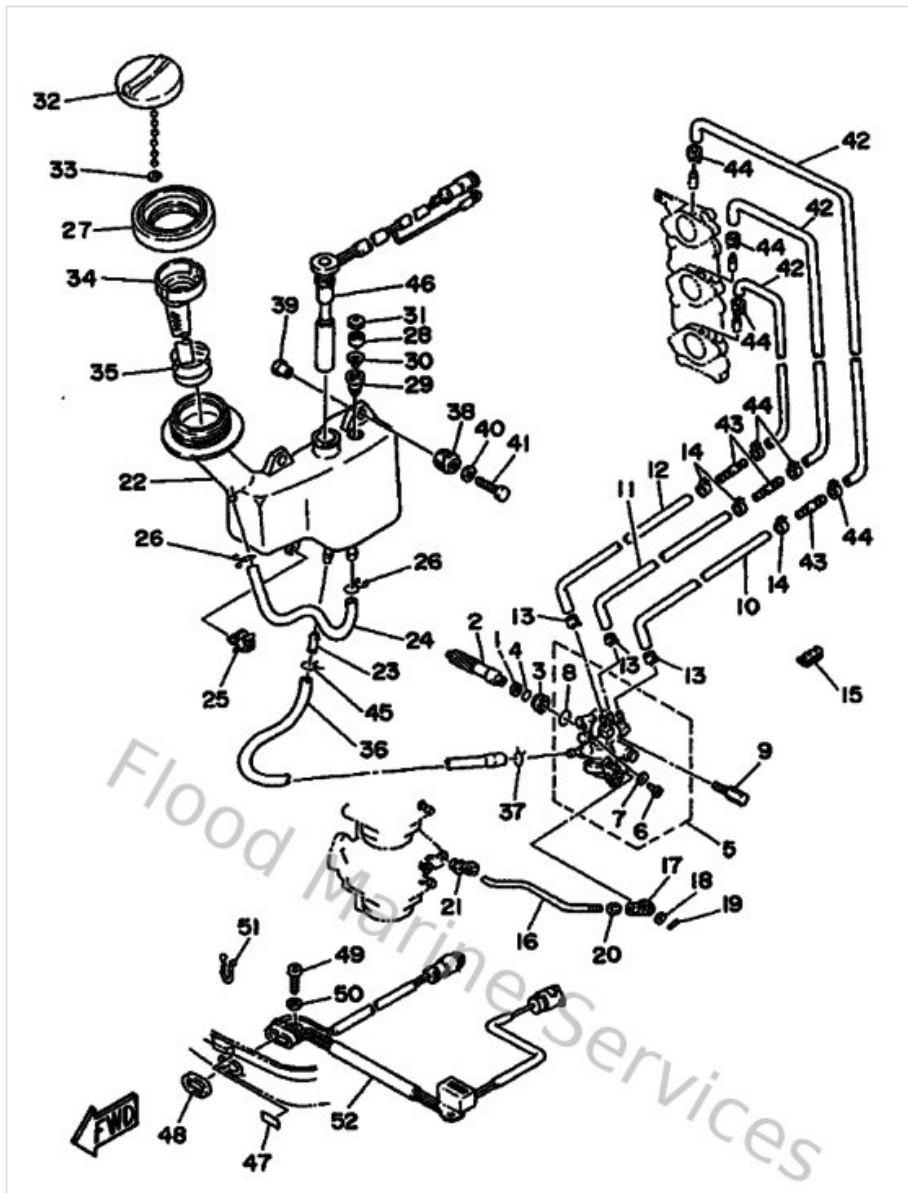
Ref	Part	
1	9020108M9300 Washer, plate (6g5)	Buy now
2	6H4115370000 Gear, driven	Buy now
3	6H1131170000 Collar, distance	Buy now
4	932101359500 93210-13m04	Buy now
5	6H4132000100 Oil Injection Pump Set	Buy now
6	6E5134710100 Drain Screw	Buy now
7	6E5134750000 Washer	Buy now
9	9010906M2200 Bolt	Buy now
10	9044507M4400 Hose (I390)	Buy now
11	9044507MF100 Hose (I570)	Buy now
12	9044507MA600 Hose (I200)	Buy now
13	9046807M0200 Clip (6e5)	Buy now
15	9046407M0500 Clamp (6g5)	Buy now
17	6H1412370000 Joint, link	Buy now
18	902020508800 Washer, plate (666)	Buy now

Alternate 1



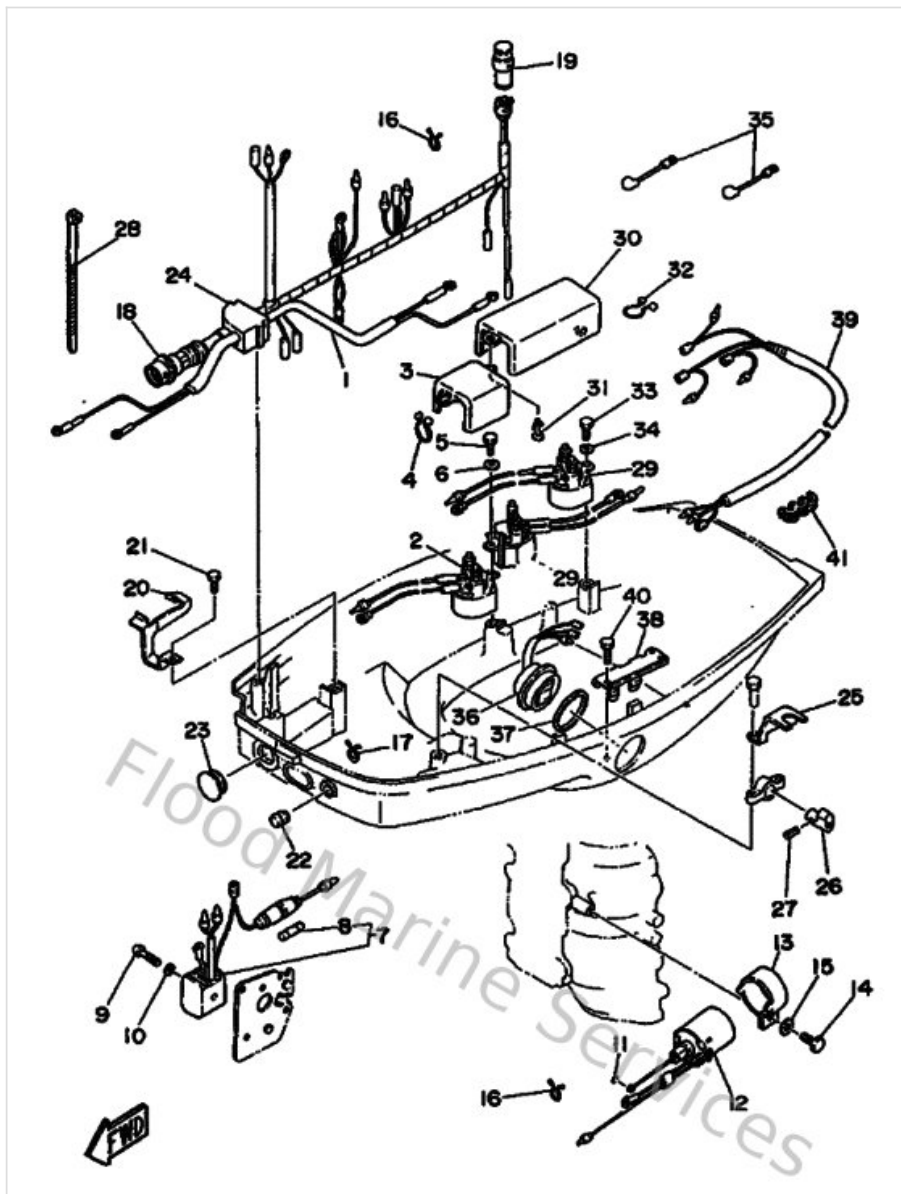
Ref	Part	
19	9046805M0300 Clip(6j8)	Buy now
20	953030560000 Nut, hexagon (663)	Buy now
21	6E9412370000 Joint, link	Buy now
24	9044511M1500 Hose (l360)	Buy now
25	9046411M2300 Clamp(6h4)	Buy now
26	9046711M0800 Clip(72x)	Buy now
27	6H4217350100 Seal 2	Buy now
28	6H1217441000 Breather	Buy now
29	6H1217730000 Grommet	Buy now
30	9038603M5900 Bush, Spec1 Nylon	Buy now
32	6H1217700000 Oil Tank Cap Assembly	Buy now
33	6H1217570000 Washer, special 1	Buy now
34	6H1242510100 Strainer 1	Buy now
35	9050114M4500 Spring, Compression	Buy now
37	904670800400 Clip, pipe 6162435600	Buy now

Alternate 1



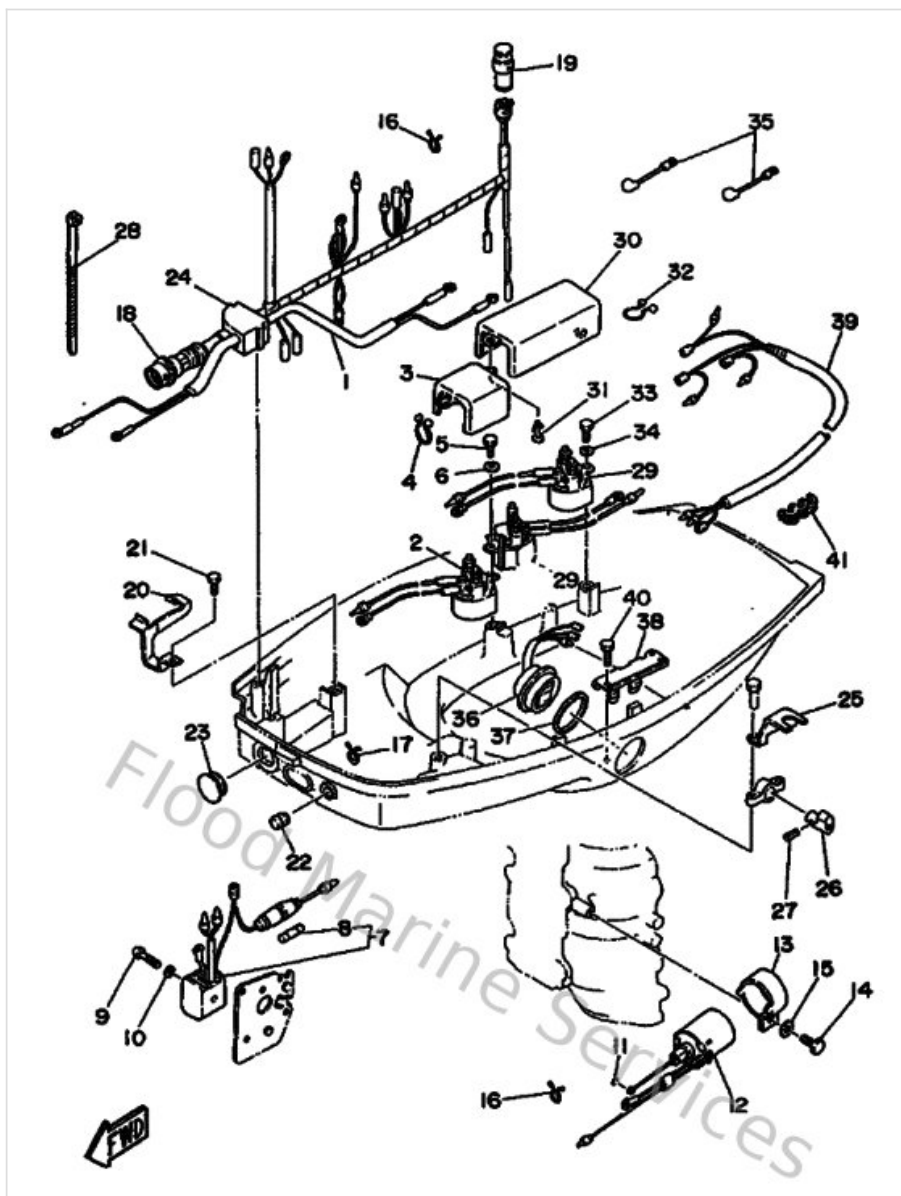
Ref	Part	
38	6A0823170000 Damper, ignition coil	Buy now
39	624425420000 Collar	Buy now
40	9020106M0800 Washer, plate(6e3)	Buy now
41	973130603000 Bolt	Buy now
42	9044507M8700 Hose(62t)	Buy now
43	6E5131320000 Joint	Buy now
45	9046710M0400 Clip, pipe 1 (6e9)	Buy now
48	6H4835890000 Gasket	Buy now
49	925030601500 Screw, pan	Buy now
50	929900660000 Washer, plain (646)	Buy now
51	904651814700 Clamp	Buy now
52	6H4843010100 Pilot Light Assembly 1	Buy now

Alternate 10



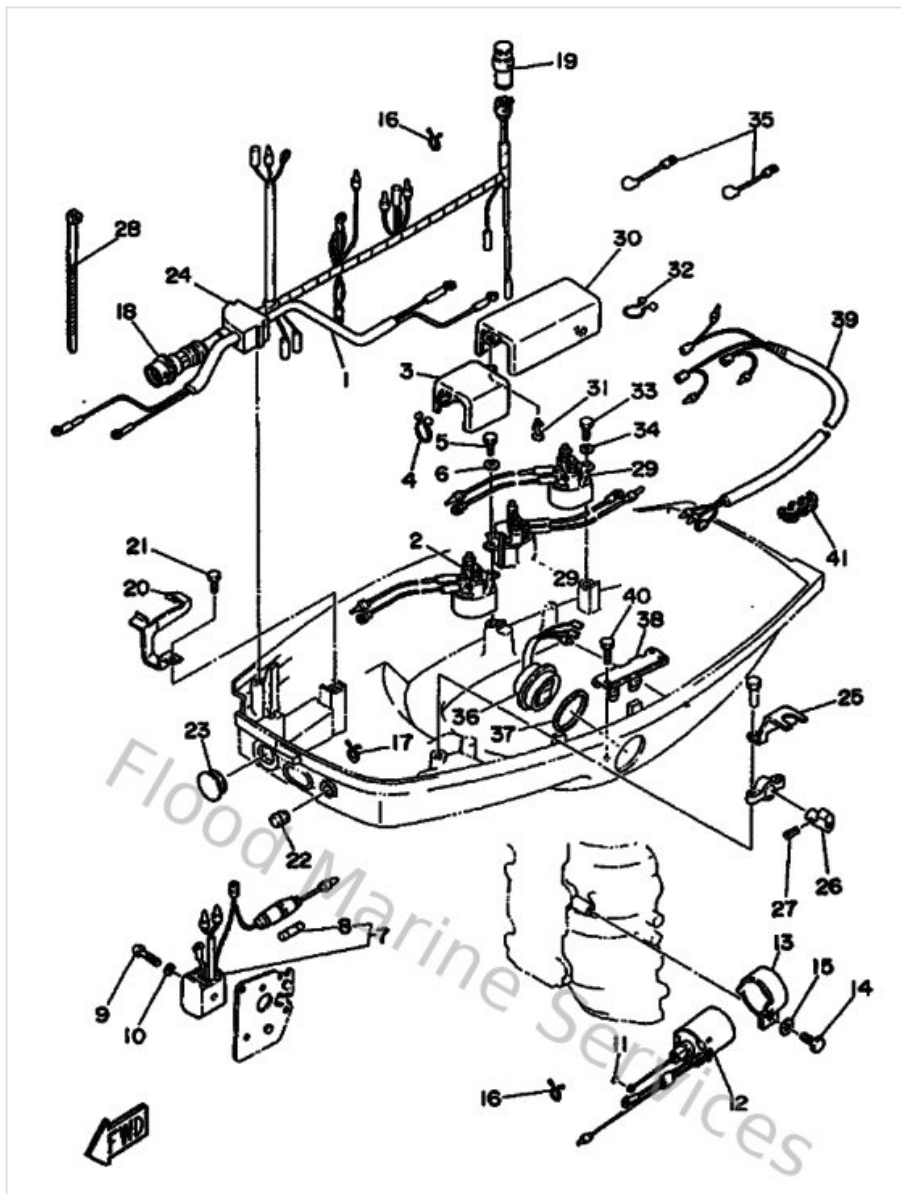
Ref	Part	
1	6H4821050000 Battery cable	Buy now
2	688819501000 Relay assembly	Buy now
3	6H3821640000 Case 2	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6G1819706000 Rectifier assembly	Buy now
8	6G1821510000 Fuse (10a)	Buy now
9	985800552500 Screw, panhead (a93)	Buy now
10	929900560000 Washer, plain (646)	Buy now
11	932100326100 O-ring (663)	Buy now
13	6H4861120000 Stay, Solenoid	Buy now
14	973130601600 Bolt, hexagon deep recess	Buy now
16	904651814700 Clamp	Buy now
18	6H4825902100 Wire Harness Assembly	Buy now
20	6H4825880000 Plate	Buy now

Alternate 10



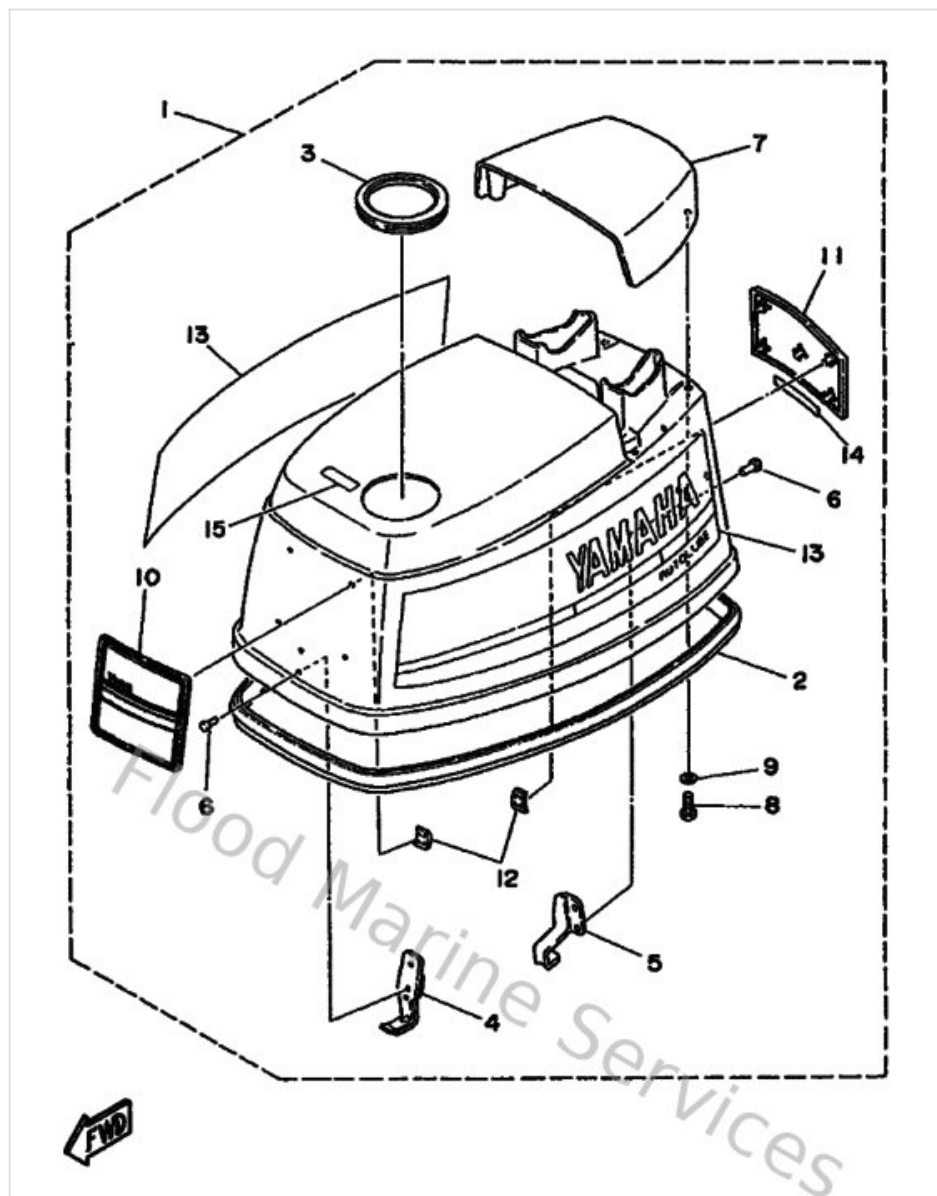
Ref	Part	
21	970130601200 Bolt(gh1)	Buy now
22	6H4427250000 Grommet 2	Buy now
23	676427260000 Grommet 3	Buy now
24	6H4427242000 Grommet	Buy now
25	6H4825540000 Stay, Neutral Switch	Buy now
26	6H4441730100 Lever Shift Control	Buy now
27	916903002000 Pin, spring (6h4)	Buy now
28	437839361000 Band, switch cord	Buy now
32	904641603900 Clamp (3y2)	Buy now
33	970800602000 Bolt(7u8)	Buy now
35	688819490000 Wire, Lead	Buy now
36	6H1825630000 Trim & tilt switch assembly	Buy now
37	6E5825870000 Gasket	Buy now
38	6E5836140100 Bracket	Buy now
39	6H3825530000 Extension, Wire	Buy now

Alternate 10



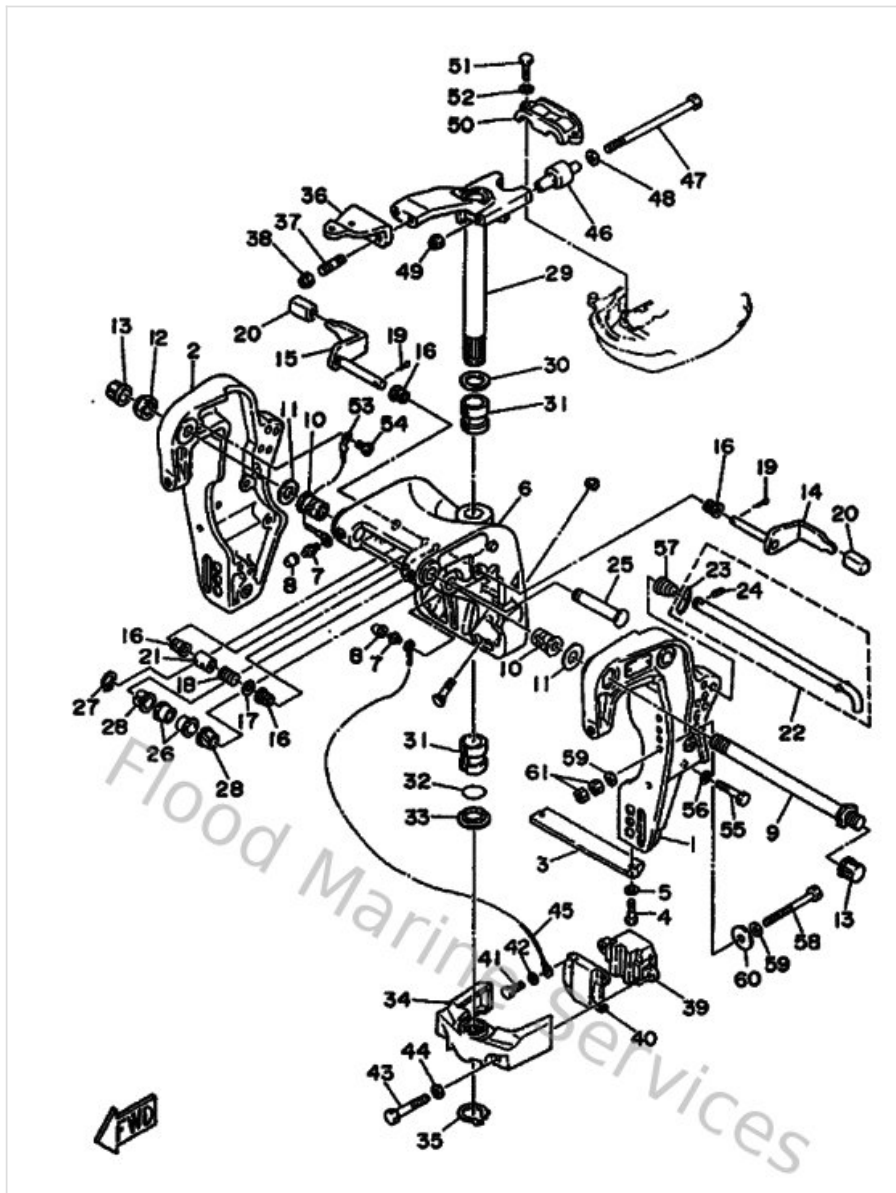
Ref	Part	
41	9046407M0500 Clamp (6g5)	Buy now

Alternate 2



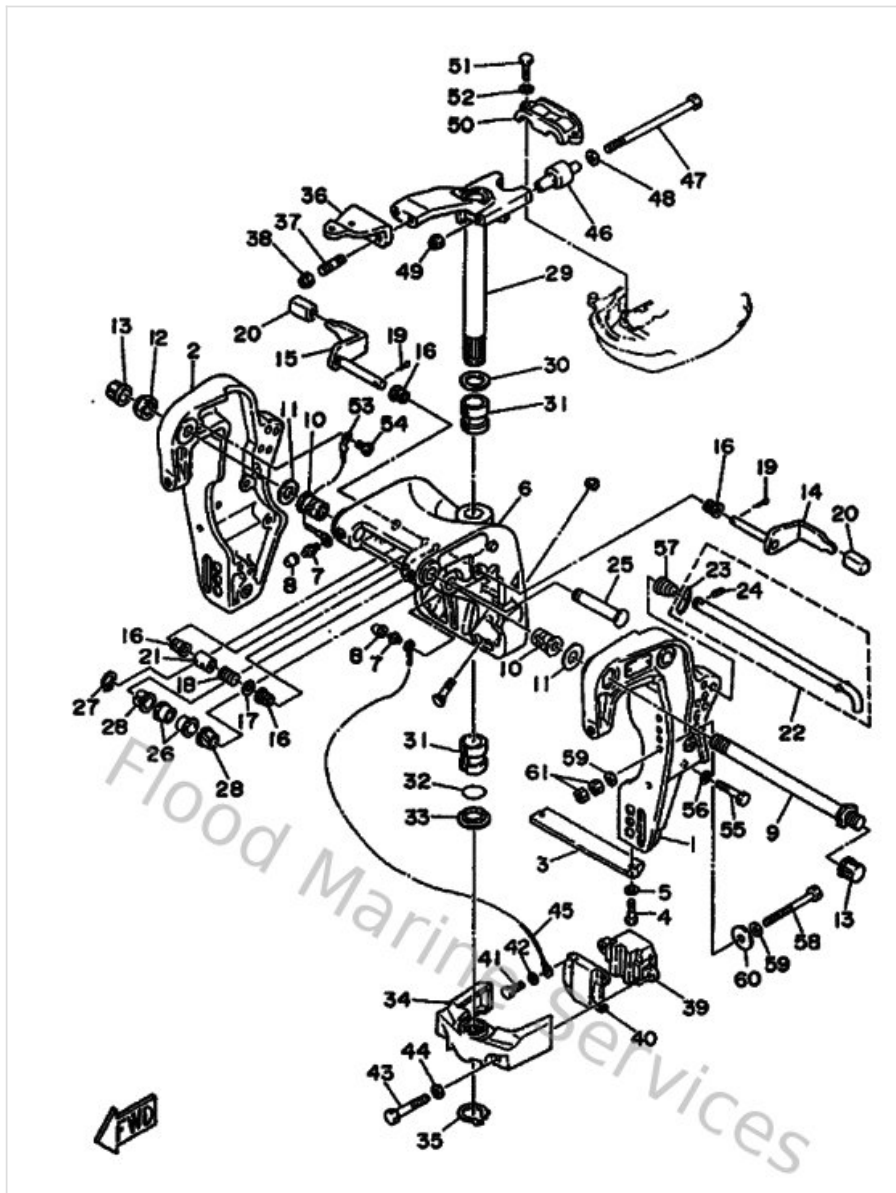
Ref	Part	
2	6H4426150000 Seal	Buy now
3	6H4217320000 Seal	Buy now
4	6H4426510000 Hook 1	Buy now
5	6H4426520000 Hook 2	Buy now
6	9026604M0100 Rivet (689)	Buy now
8	973130601600 Bolt, hexagon deep recess	Buy now
9	929900660000 Washer, plain (646)	Buy now
12	9018305M0100 Nut, spring (6a0)	Buy now

Alternate 3



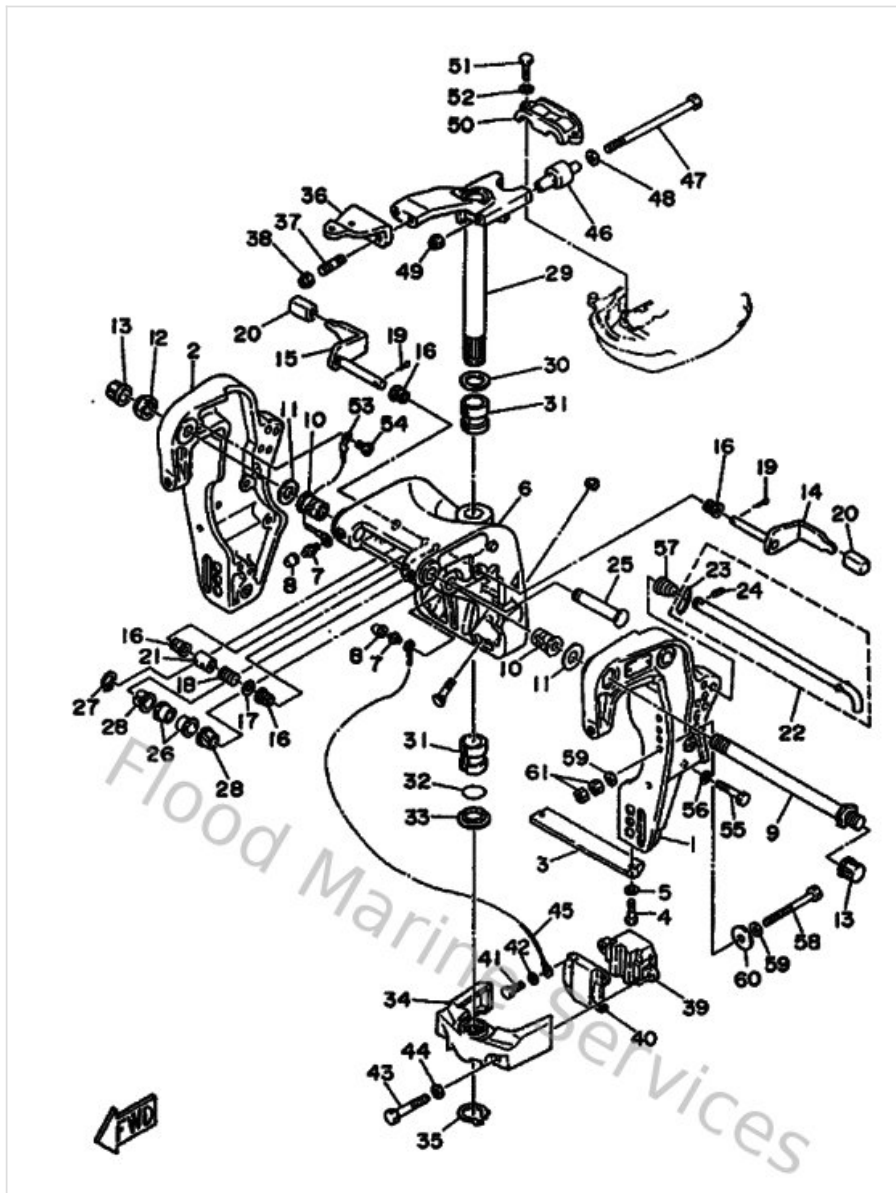
Ref	Part	
2	6974311203EJ Bracket, Clamp	Buy now
3	6H1452510000 Anode set	Buy now
4	973950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
7	937000600400 Nipple, grease(6a1)	Buy now
8	663451190000 Cap, grease nipple	Buy now
9	688431310300 Bolt, clamp bracket	Buy now
10	9038622M1500 Bushing (688)	Buy now
11	9020122M6700 Washer, plate (688)	Buy now
12	901852204300 Nut, self-locking	Buy now
13	663431450000 Cap, clamp bracket	Buy now
14	688431810300 Lever, tilt stop 1	Buy now
15	688431850400 Lever, tilt stop 2	Buy now
16	9038610M1600 Bushing (688)	Buy now
17	929901060000 Washer, plate	Buy now

Alternate 3



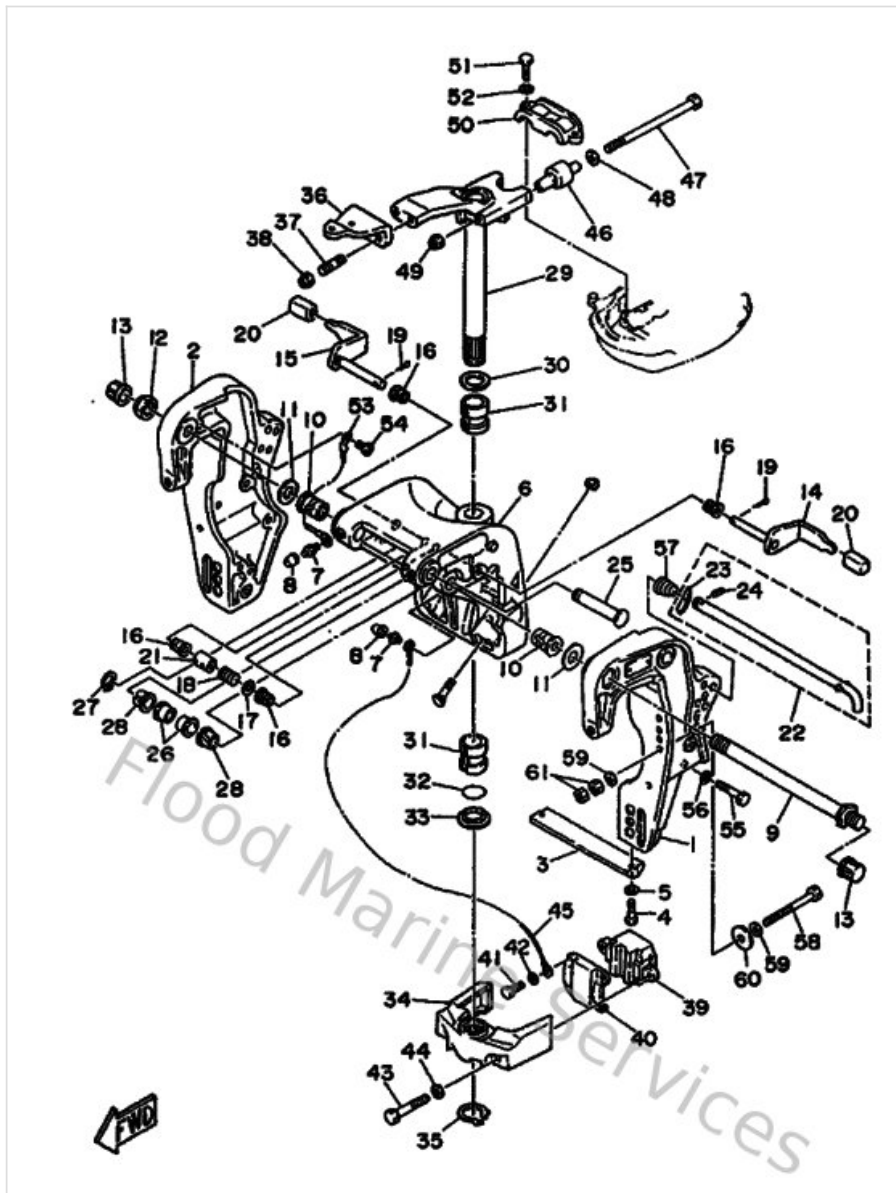
Ref	Part	
18	9050110M2100 Spring (688)	Buy now
19	914903003000 Pin, cotter	Buy now
20	663433180000 Cover	Buy now
21	9038710M3800 Collar (6e5)	Buy now
22	697431600000 Tilt lock ass'y	Buy now
23	688431650000 Stopper, tilt rod	Buy now
24	916903001200 Pin, spring	Buy now
25	6E5431260100 Pin, upper shock mount	Buy now
26	9038618M6300 Bush(6e5)	Buy now
27	9341018M0200 Circlip (6f2)	Buy now
28	9038618M3500 Bush (688)	Buy now
29	6H44251009EJ Steering Bracket assembly	Buy now
30	9020130M0000 Washer, plate(6h1)	Buy now
31	903863004800 Bush	Buy now
32	932102937500 O-ring (j10)	Buy now

Alternate 3



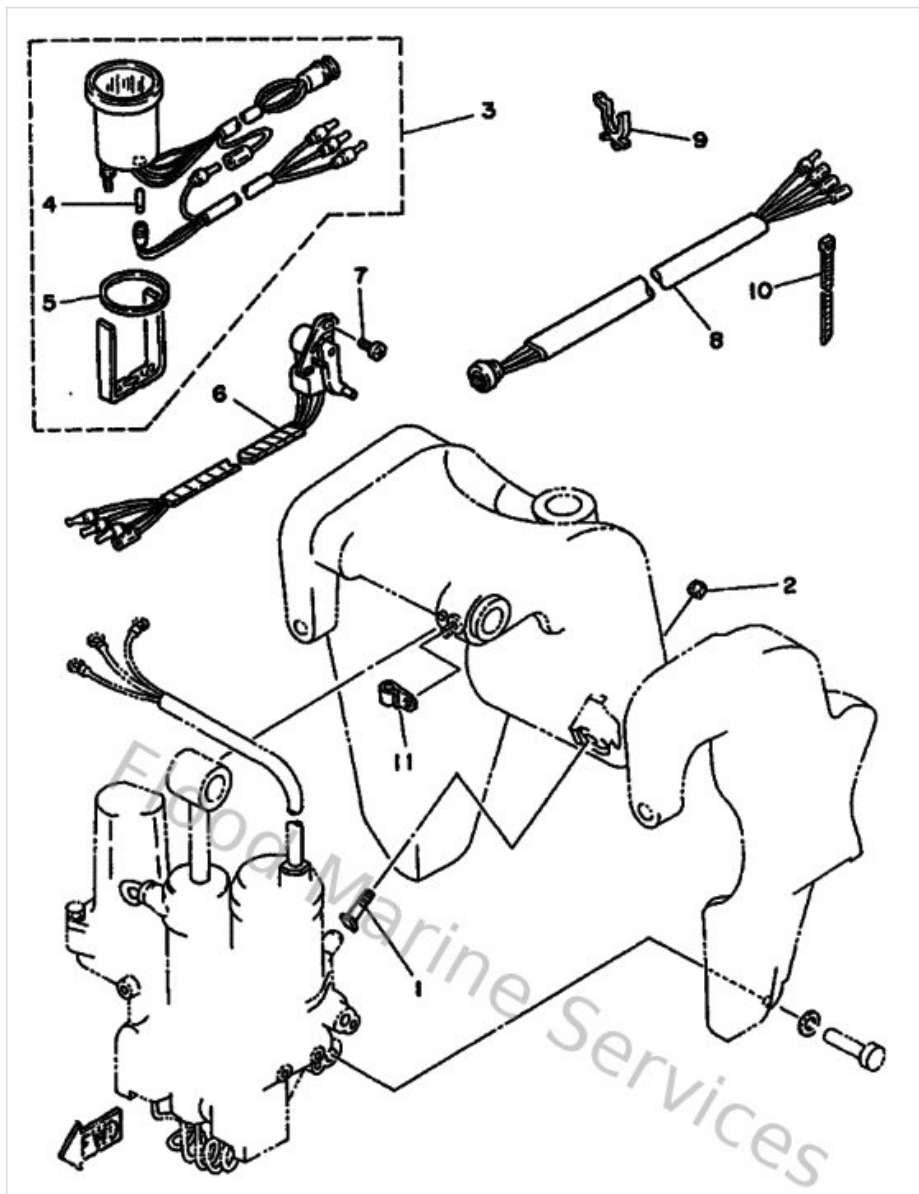
Ref	Part	
33	9038630M6000 Bush(6j8)	Buy now
35	9341028M0600 Circlip (688)	Buy now
37	901161017500 Bolt, stud	Buy now
38	901851002700 Nut, self-locking	Buy now
39	6H4445570000 Mount, lower front	Buy now
40	6H4445530100 Cover, lower mount	Buy now
41	970950802500 Bolt (62g)	Buy now
42	929900860000 Washer, plain (663)	Buy now
43	973951006000 Bolt, hexagon	Buy now
45	6H5821170000 Wire, Lead	Buy now
46	6H4445140000 Mount, upper side	Buy now
47	9010108M8600 Bolt (6h4)	Buy now
48	902010942500 Washer, plate (663)	Buy now
49	901850801800 Nut, self-locking	Buy now
50	6H4445110094 Cover, Upper Mount	Buy now

Alternate 3



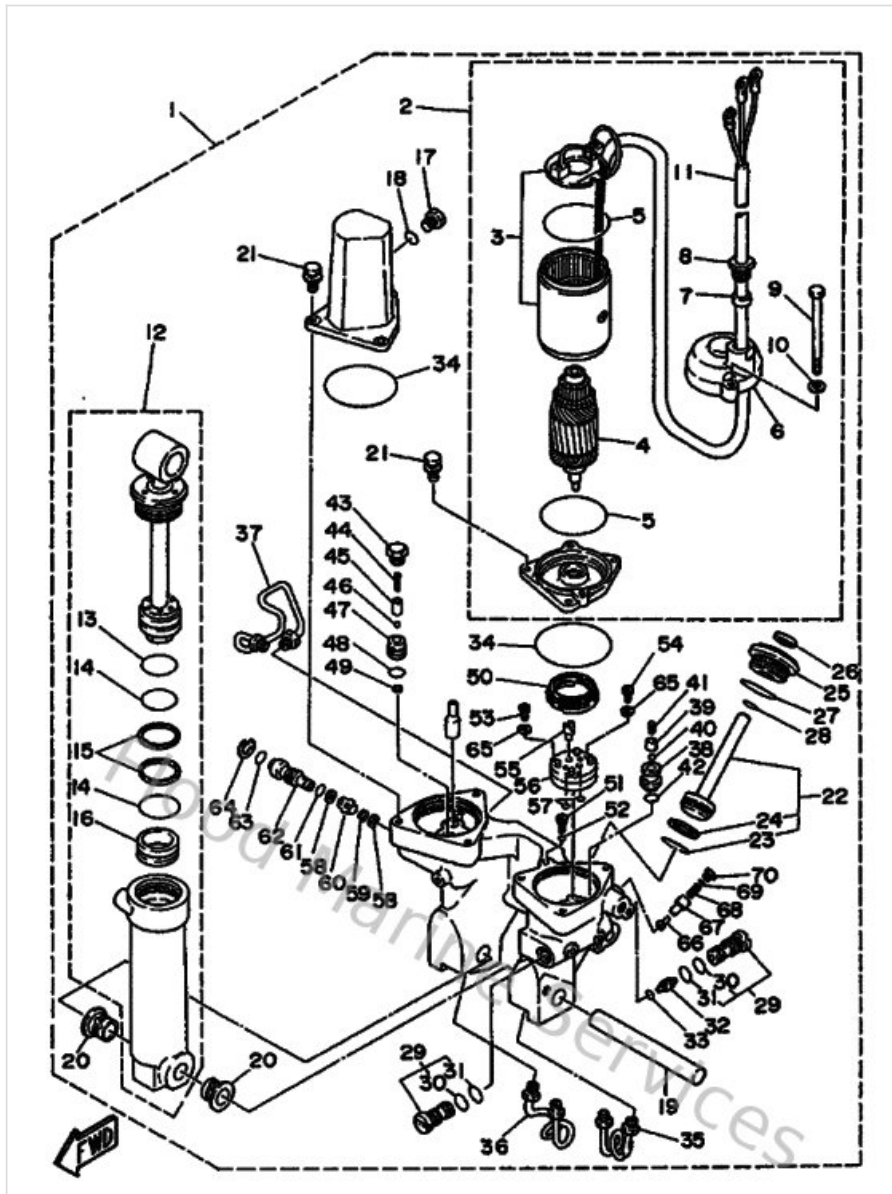
Ref	Part	
51	970950803500 Bolt(70w)	Buy now
52	929900810000 Ybs67-8 washer, spring	Buy now
53	6E5821480000 Wire, lead 5	Buy now
54	925800601200 Screw, pan head(62j)	Buy now
55	970951004500 Bolt(64d)	Buy now
56	929901010000 Ybs67-10 washer, spring	Buy now
57	9050220M0300 Spring (6e5)	Buy now
58	9010112M6500 Bolt	Buy now
59	929951220000 Ybs66-12 washer,plain	Buy now
60	902011242600 Washe, plate(663)	Buy now
61	953801260000 Nut (707)	Buy now

Alternate 4



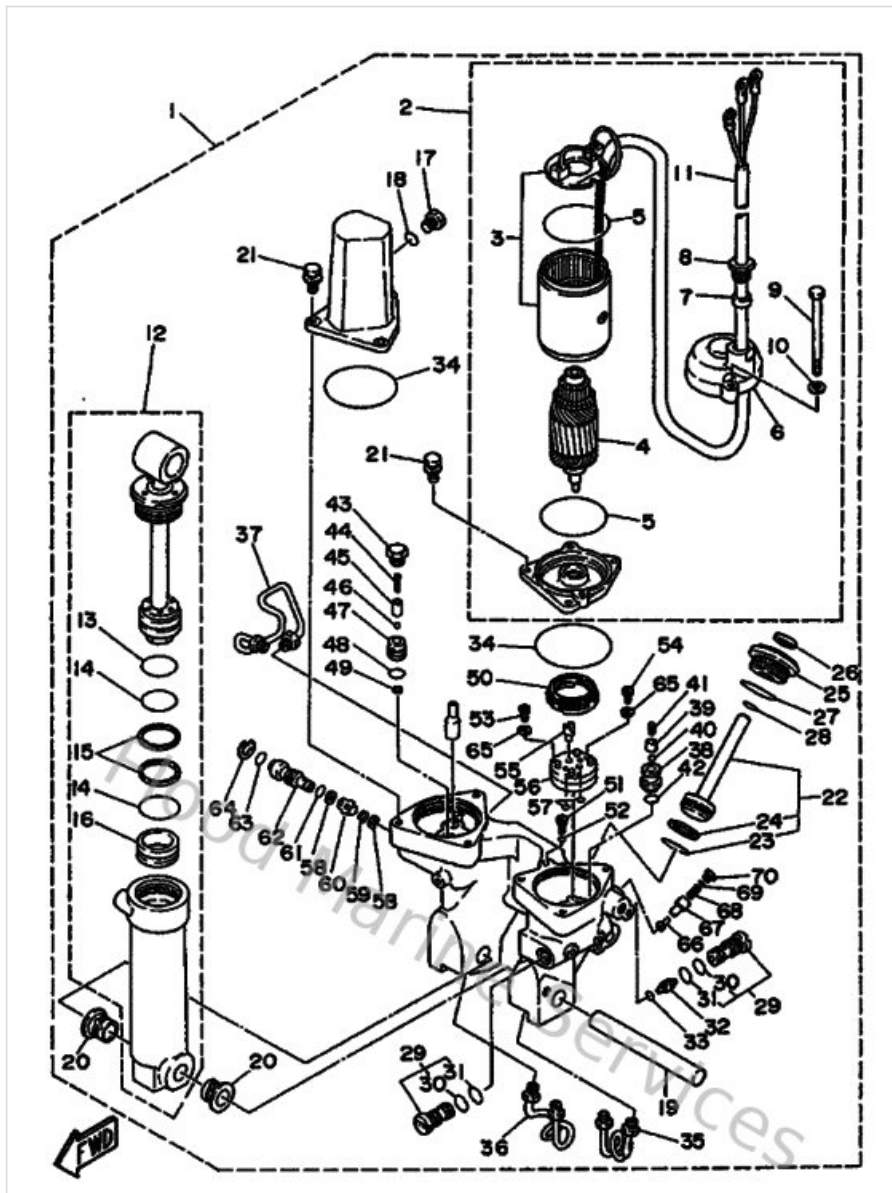
Ref	Part	
1	688433760100 Bolt, thrust receiver	Buy now
2	901850805700 Nut, nylon (6j8)	Buy now
3	6Y5836700100 Trim Meter	Buy now
4	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
5	688836640000 Damper	Buy now
6	6E5836720100 Trim sender	Buy now
8	6E5825531000 Extension, Wire Harness	Buy now
9	9046415M0800 Clamp (6h1)	Buy now
10	9046511M1000 Clamp	Buy now
11	904650802800 Clamp (1e6)	Buy now

Alternate 5



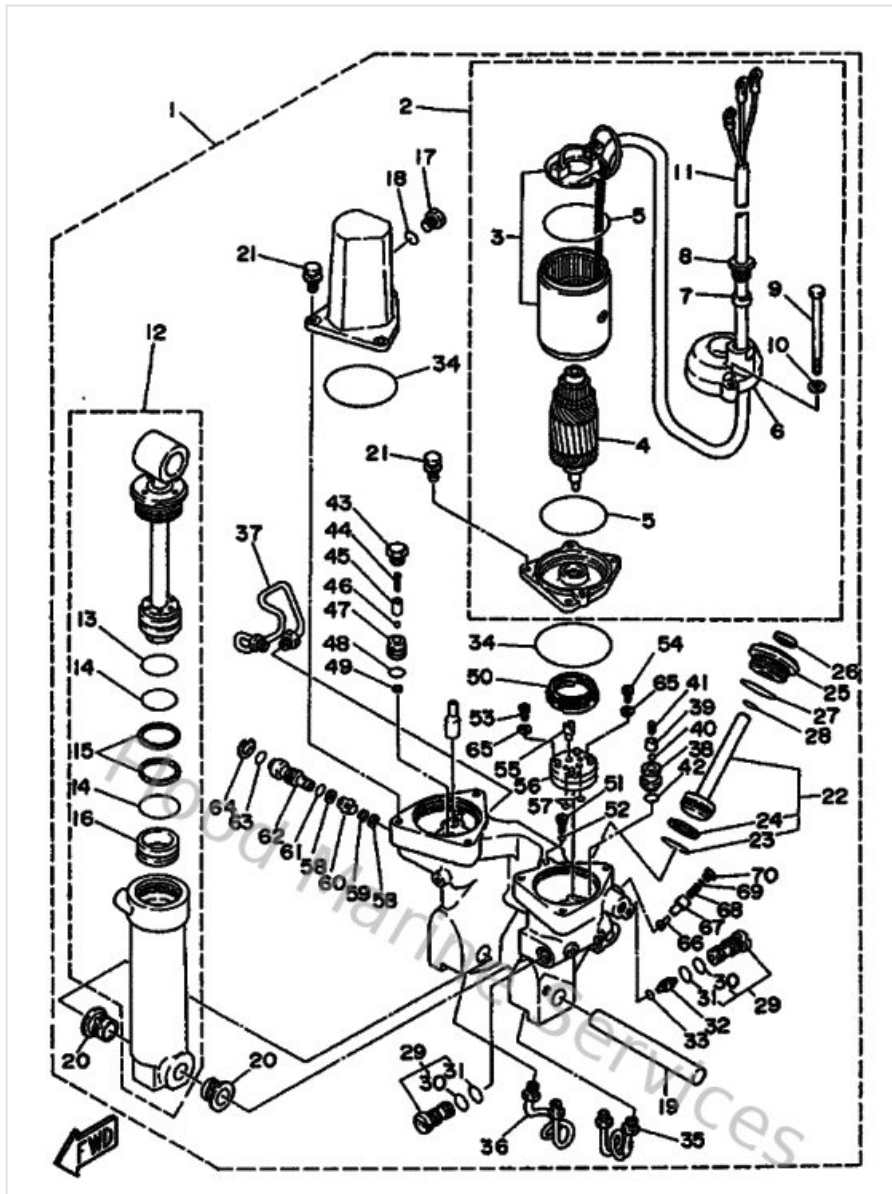
Ref	Part	
2	688438801100 Motor Assembly	Buy now
3	6E5438040000 Stator Assembly	Buy now
4	6E5438050000 Armature Assembly	Buy now
5	9321071M7600 O-Ring (6E5)	Buy now
6	6E5438840000 Frame, Commutator End	Buy now
7	6E5438850000 Grommet	Buy now
8	6E5438860000 Bolt	Buy now
9	6E5438870000 Bolt	Buy now
10	9020105M0100 Washer	Buy now
11	688438071100 Wire Sub Assembly	Buy now
12	6974380E0100 Cylinder tilt assembly	Buy now
13	6E5438610000 O-ring 1	Buy now
14	6E5438620000 O-ring 2	Buy now
15	6E5438720000 Ring, back-up 2	Buy now
16	6E5438140100 Piston, free	Buy now

Alternate 5



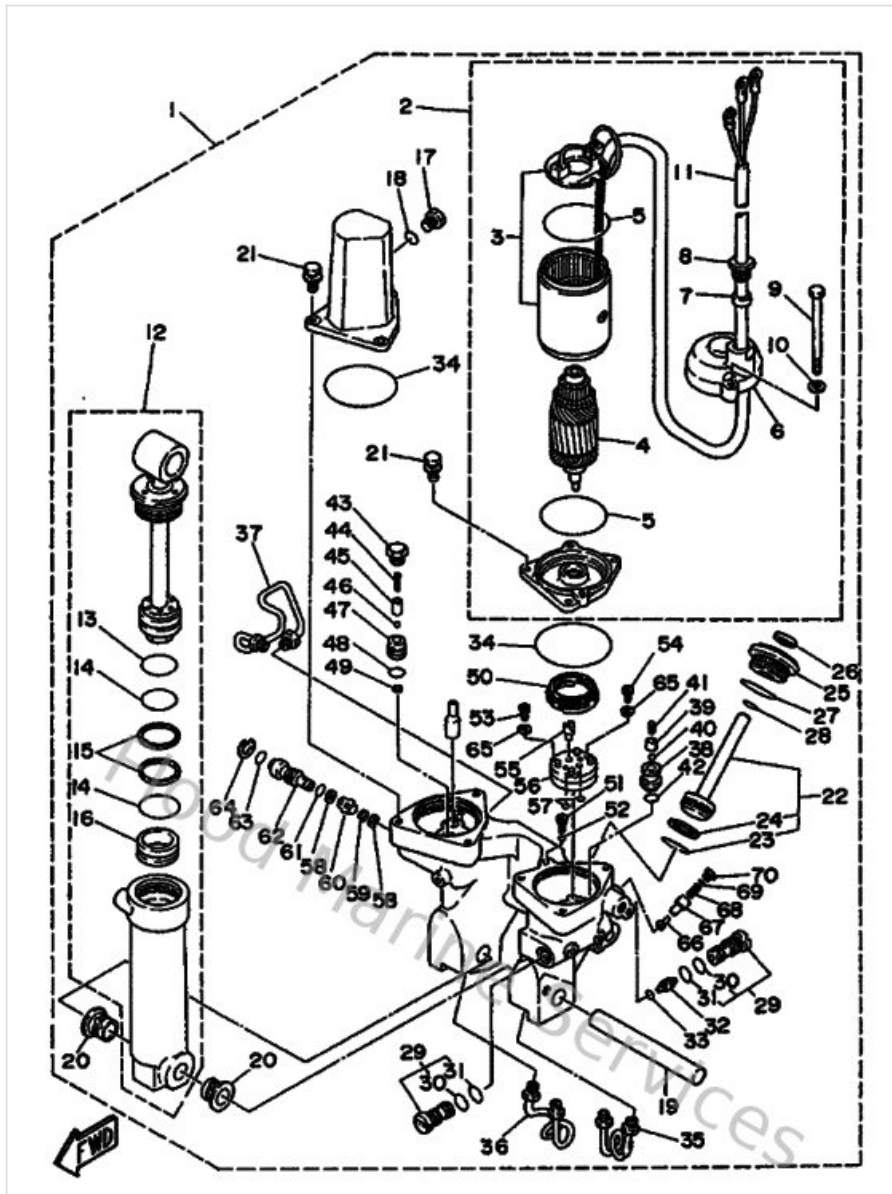
Ref	Part	
17	6E5438290000 Plug, reservoir	Buy now
18	6E5438630000 O-ring	Buy now
19	6E5438180000 Pin, lower shock mount	Buy now
20	9038618M1400 Bushing (6e5)	Buy now
21	9011906M4200 Bolt, with washer(6e5)	Buy now
22	6E5438200200 Piston sub assembly	Buy now
23	6E5438640000 O-ring 4	Buy now
24	6E5438740100 Ring, back-up 4	Buy now
25	6E5438210100 Screw, trim cylinder end	Buy now
26	6E5438220100 Seal, trim dust	Buy now
28	6E5438650000 O-ring 5	Buy now
29	6E5438020000 Valve Sub Assembly	Buy now
30	6E5438660000 O-ring	Buy now
31	6E5438670000 O-ring	Buy now
32	6E5438410100 Piston, Shuttle	Buy now

Alternate 5



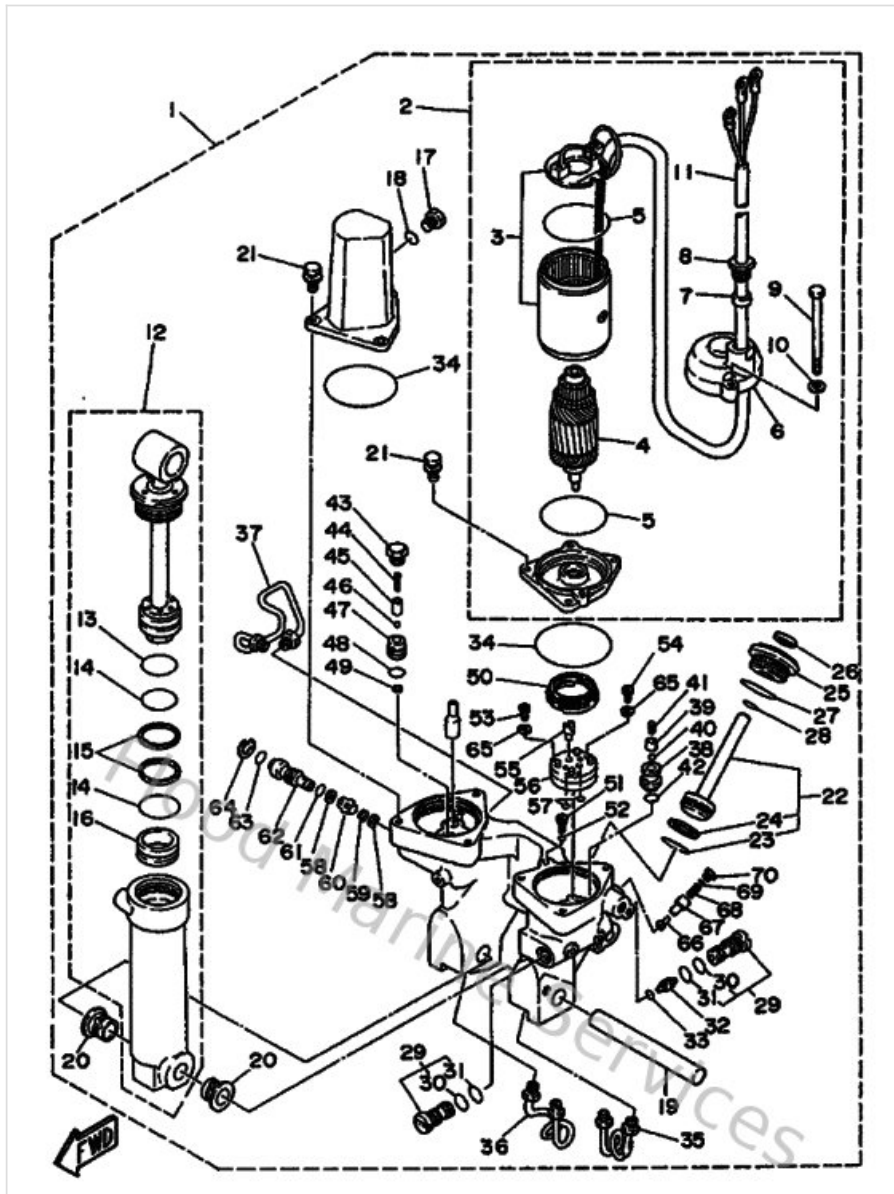
Ref	Part	
33	6E5438680000 O-Ring	Buy now
34	6E5438690000 O-ring 9	Buy now
35	6E5438330100 Pipe 1	Buy now
36	6E5438340100 Pipe 2	Buy now
37	6E5438350100 Pipe	Buy now
38	6E5438510000 Seat, relief valve	Buy now
39	6E5438440200 Pin, Valve Support	Buy now
40	6E5438580000 Ball 1	Buy now
41	6E5438560000 Spring, down relief	Buy now
42	6E5438830000 O-ring 10	Buy now
43	6E5438430000 Screw, Valve Lock	Buy now
44	6H3438550000 Spring, Up Relief	Buy now
45	6E5438590000 Pin, valve support	Buy now
46	6E5438770100 Ball 2	Buy now
47	6E5438950000 Seat, relief valve 2	Buy now

Alternate 5



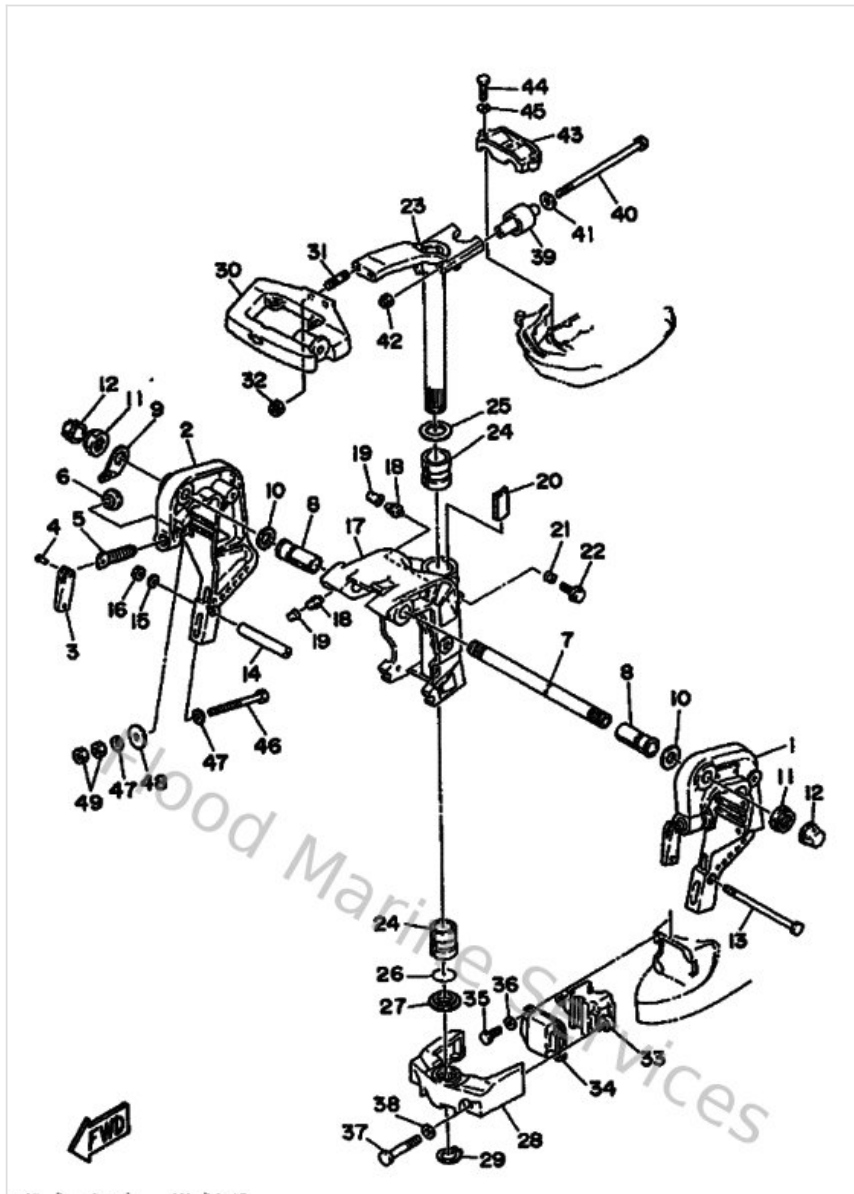
Ref	Part	
48	6E5438960000 O-ring	Buy now
49	6E5438161000 Filter 1	Buy now
50	6E5438171000 Filter 2	Buy now
51	9010906M2100 Bolt (6e5)	Buy now
52	6E5438970000 O-Ring	Buy now
53	6E5438780100 Bolt, Socket	Buy now
54	6E5438880100 Bolt, socket	Buy now
55	6E5438310000 Connector, shaft	Buy now
56	6E5438300000 Gear Pump assembly	Buy now
57	9321007M7800 O-ring (6e5)	Buy now
58	6E5438470000 Seat, manual valve	Buy now
59	6E5438540100 Spring, manual release	Buy now
60	6E54382A0000 Adaptor 1	Buy now
61	9321010M7400 O-ring	Buy now
62	6E5438450100 Screw, manual release	Buy now

Alternate 5



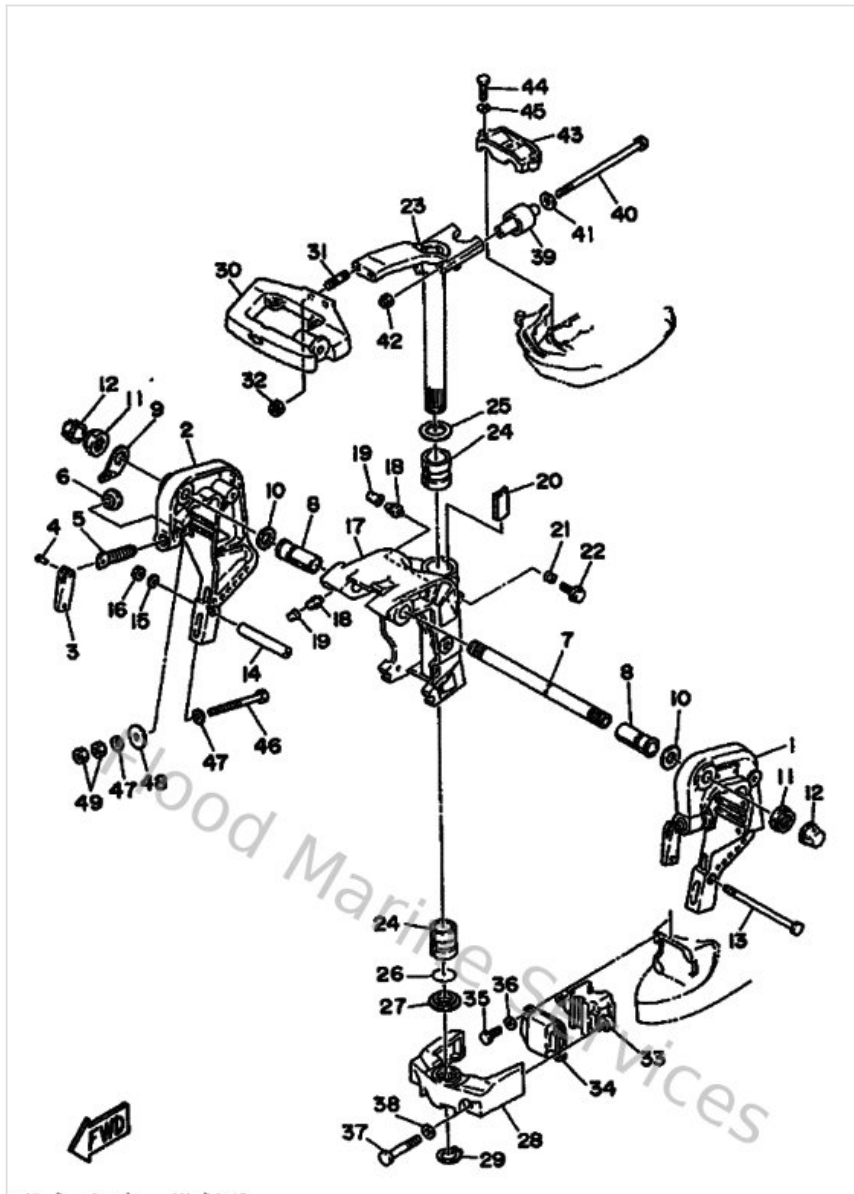
Ref	Part	
63	9321018M7500 O-ring (6e5)	Buy now
64	6E5438750000 Ring, snap	Buy now
65	9020105M0000 Washer (6E5)	Buy now
66	6E54381A0000 Shaft	Buy now
67	6E5438490100 Pin, valve support	Buy now
68	6E5438240100 Spring Down Relief 2	Buy now
69	9321006M7700 O-Ring	Buy now
70	6E5438420000 Screw, valve seat	Buy now

Alternate 6



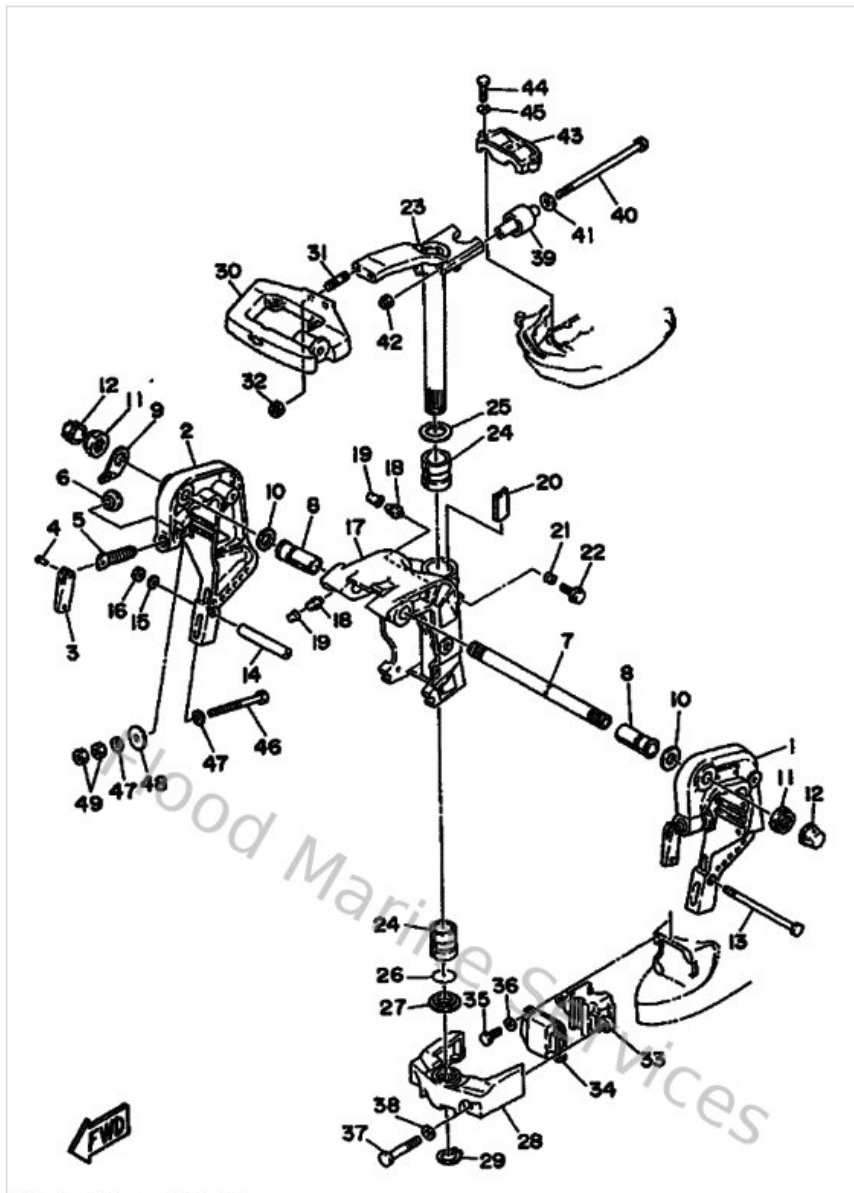
Ref	Part	
3	6164311800EJ Handle, transom clamp	Buy now
4	9024304M0000 Pin(6a9)	Buy now
5	9014914M0300 Screw(6j8)	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6J8431310100 Bolt, clamp bracket	Buy now
8	9038622M6900 Bush(6k9)	Buy now
9	6J8431130100 Plate, clamp bracket	Buy now
10	9020122M0300 Washer, plate(64j)	Buy now
11	901852204300 Nut, self-locking	Buy now
12	663431450000 Cap, clamp bracket	Buy now
13	901010833900 Bolt, hexagon (656)	Buy now
14	903870901900 Collar	Buy now
15	929900860000 Washer, plain (663)	Buy now
16	953800860000 Nut (661)	Buy now
18	937000600400 Nipple, grease(6a1)	Buy now

Alternate 6



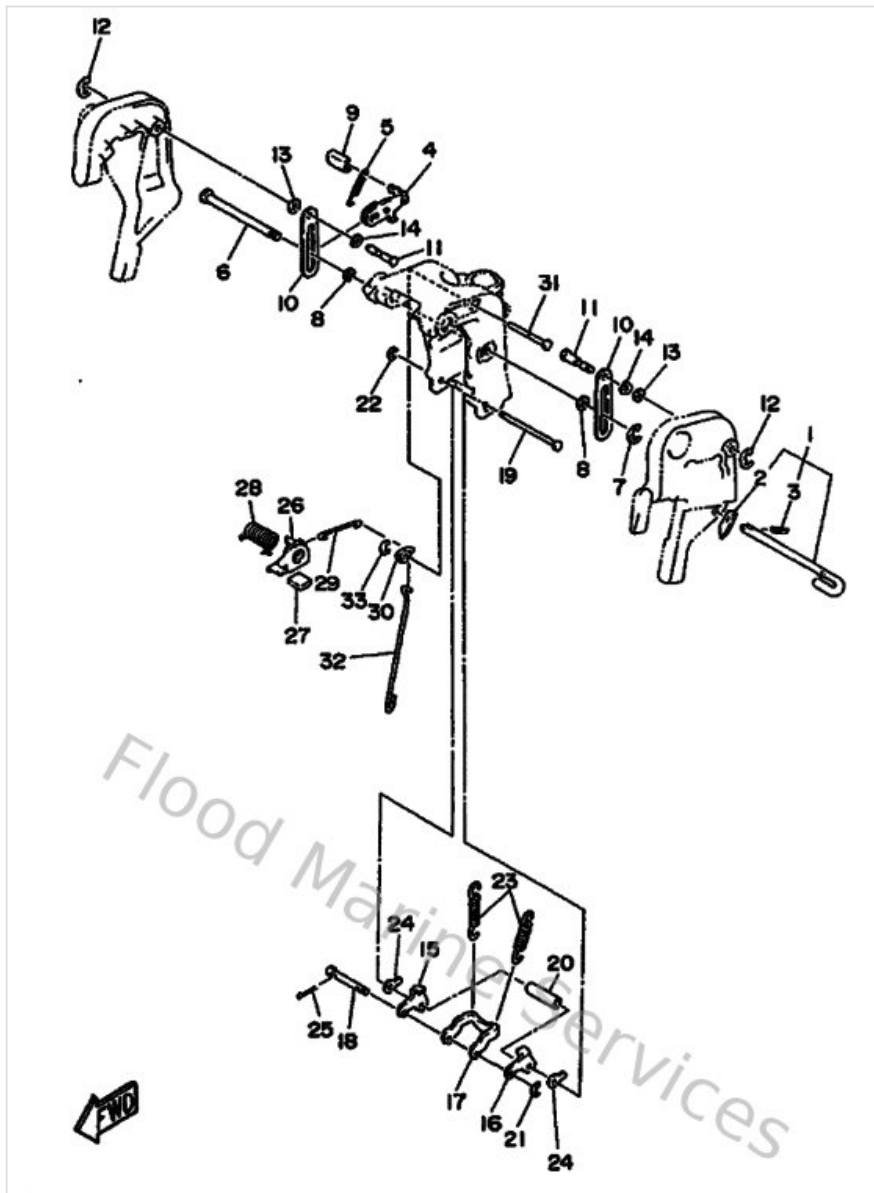
Ref	Part	
19	663451190000 Cap, grease nipple	Buy now
20	6H4425280000 Piece, friction	Buy now
21	689433730100 Seal, damper	Buy now
22	9010506M1800 Bolt (689)	Buy now
24	903863004800 Bush	Buy now
25	9020130M0000 Washer, plate(6h1)	Buy now
26	932102937500 O-ring (j10)	Buy now
27	9038630M6000 Bush(6j8)	Buy now
29	9341028M0600 Circlip (688)	Buy now
30	6H44212102CA Bracket	Buy now
31	901161017500 Bolt, stud	Buy now
32	901851005100 Nut, self-locking	Buy now
33	6H4445570000 Mount, lower front	Buy now
34	6H4445530100 Cover, lower mount	Buy now
35	973950802500 Bolt (62g)	Buy now

Alternate 6



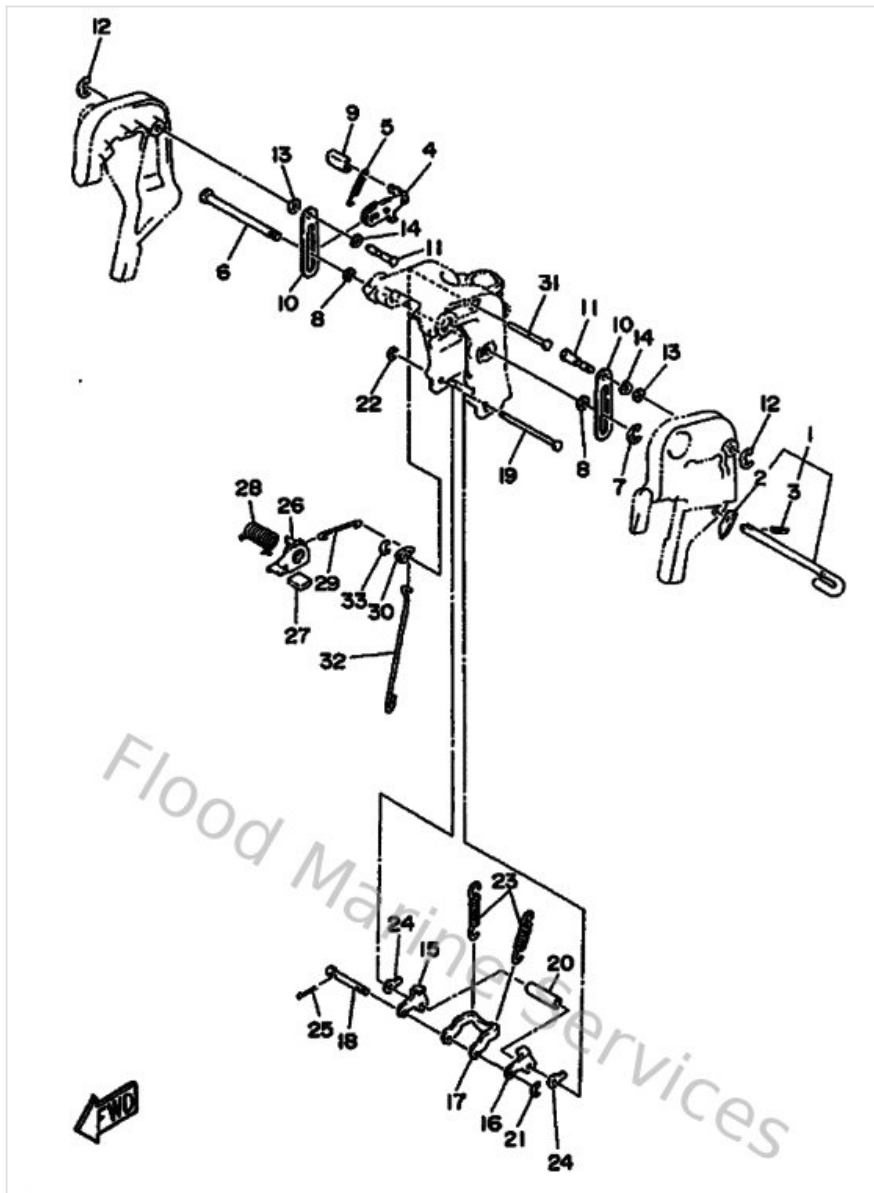
Ref	Part	
37	973951006000 Bolt, hexagon	Buy now
38	929901060000 Washer, plate	Buy now
39	6H4445140000 Mount, upper side	Buy now
40	9010108M8600 Bolt (6h4)	Buy now
41	902010942500 Washer, plate (663)	Buy now
42	901850804500 Nut, self-locking	Buy now
43	6H4445110094 Cover, Upper Mount	Buy now
44	970950803500 Bolt(70w)	Buy now
45	929900810000 Ybs67-8 washer, spring	Buy now
46	9010110M5800 Bolt	Buy now
47	929951060000 Washer, plate	Buy now
48	902011242600 Washe, plate(663)	Buy now
49	953801060000 Nut(624)	Buy now

Alternate 7



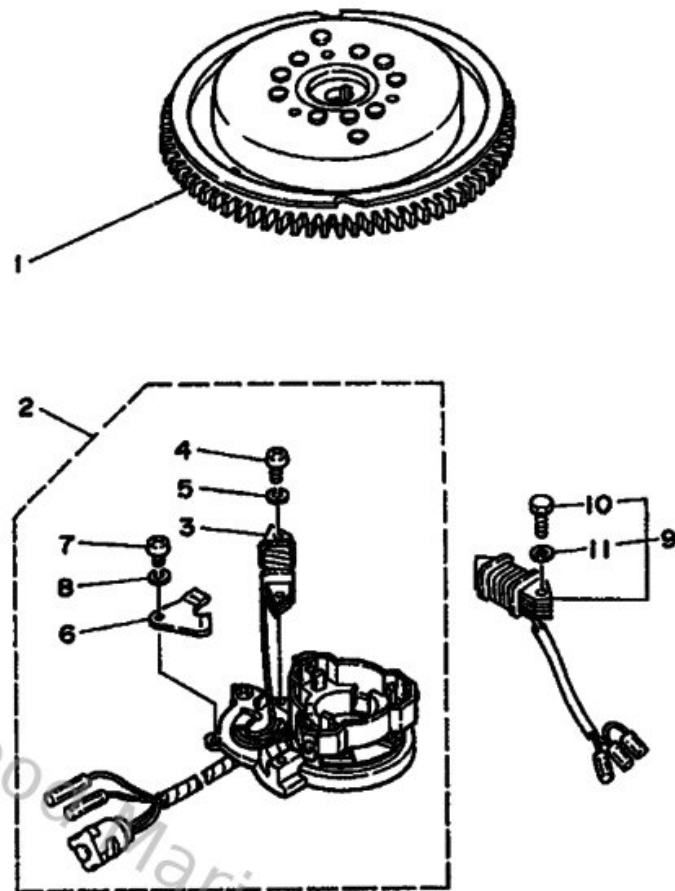
Ref	Part	
1	6H4431600000 Tilt rod assembly	Buy now
2	676431650000 Stopper plate, titl lock rod	Buy now
3	916903001000 Pin, spring (663)	Buy now
4	6J8431810100 Lever, tilt stop 1	Buy now
5	9050612M2500 Spring, tension(6h4)	Buy now
6	9024912M2800 Pin(6h4)	Buy now
7	9343010M0000 Circlip	Buy now
8	902021203100 Washer, plate 6484412600	Buy now
9	682433180100 Cover	Buy now
10	6J8436270000 Stopper	Buy now
11	9024912M2700 Pin(6f6)	Buy now
14	9020612M1600 Washer, wave(6j8)	Buy now
15	6J8436140000 Plate, tilt lock	Buy now
16	6J8436150000 Plate, tilt lock	Buy now
17	6J8436130100 Arm, tilt lock	Buy now

Alternate 7



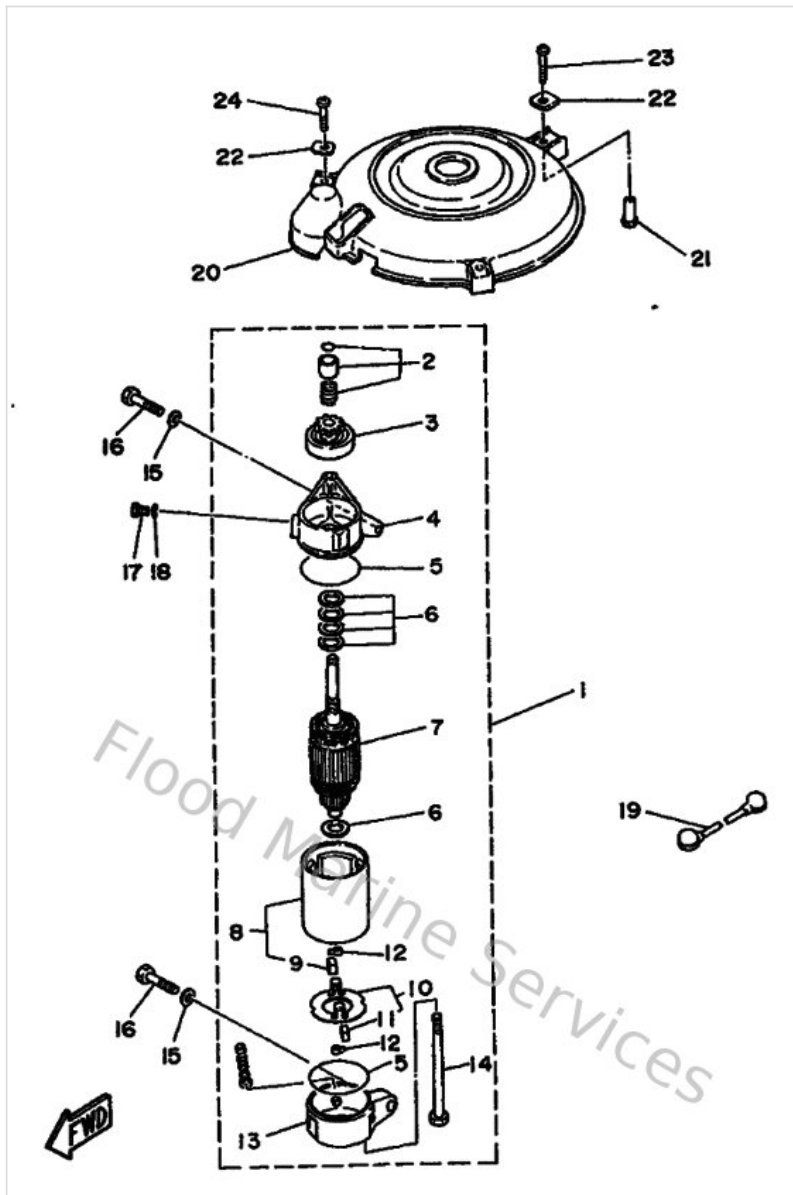
Ref	Part	
18	6H4436590000 Shaft, reverse lock	Buy now
19	6J8436110100 Shaft, tilt lock	Buy now
20	9038707M6400 Collar (6h4)	Buy now
21	9343006M0200 Circlip (689)	Buy now
22	990800560000 Circlip(22k)	Buy now
23	9050632M2200 Spring, tension(6j8)	Buy now
24	6H4436740000 Washer 2	Buy now
25	914902001000 Pin, cotter	Buy now
26	6J8436310000 Lever, tilt	Buy now
27	6J8436330000 Cover, tilt lever	Buy now
28	9050818M2400 Spring, torsion(6h4)	Buy now
29	6H4436160000 Rod, tilt lock 1	Buy now
30	6J8436410000 Lever, tilt	Buy now
31	9024906M2300 Pin(6e7)	Buy now
32	6J8436170000 Rod, tilt lock	Buy now

Alternate 8



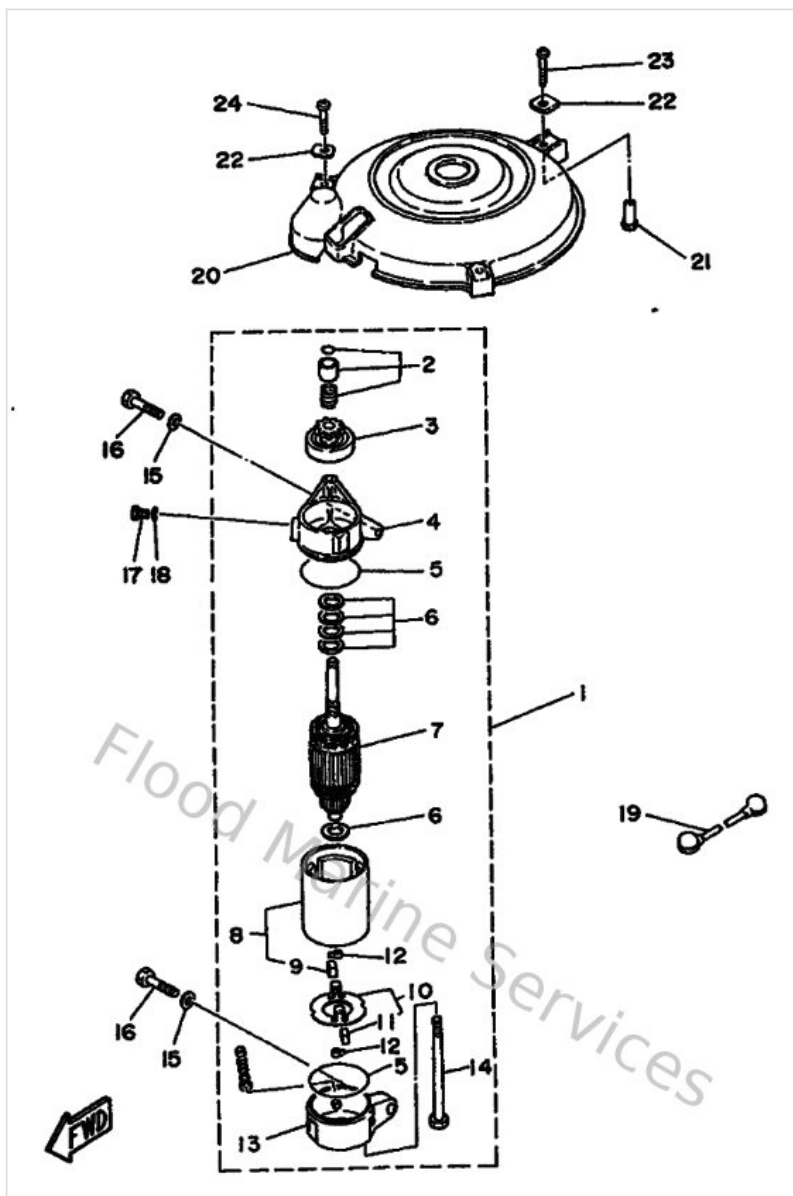
Ref	Part	
2	6H485510F000 Stator Assembly	Buy now
3	6H4855200000 Coil, Charge	Buy now
4	978020602000 Screw pan head	Buy now
5	929900610000 Washer(6a1)	Buy now
6	6H4855480000 Clamp, cord	Buy now
7	985800500800 Screw, pan head (7g3)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	6H481303A000 Lighting Coil Assembly	Buy now
10	973130602500 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now

Alternate 9



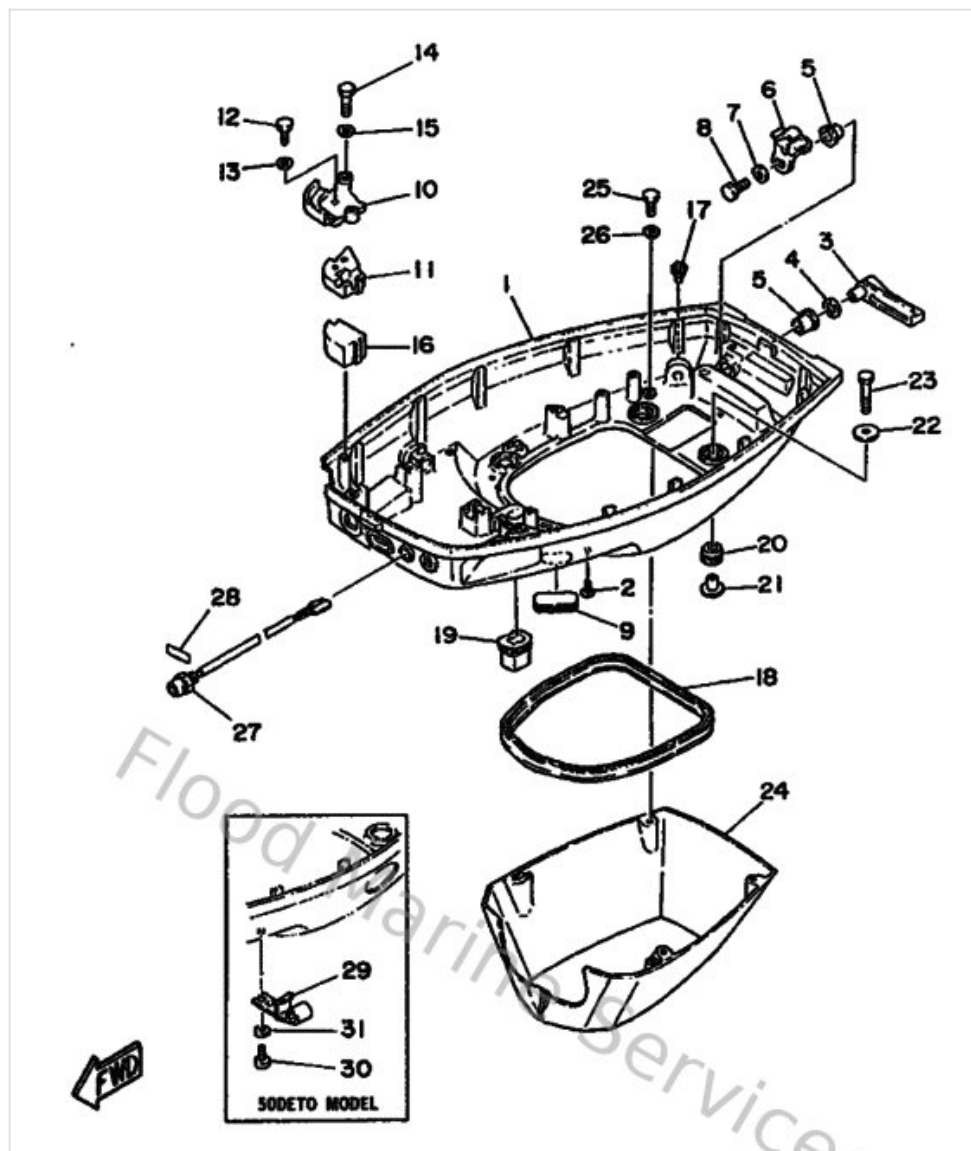
Ref	Part	
1	6H4818001200 Starting Motor Assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	6H3818071000 Pinion assembly	Buy now
4	6H4818301100 Front Bracket Assembly	Buy now
5	689818471100 O-ring	Buy now
6	689818091100 Washer kit	Buy now
7	689818501200 Armature assembly	Buy now
8	6H3818101000 Stator assembly	Buy now
9	689818111100 Brush 1	Buy now
10	689818401100 Brush holder assembly	Buy now
11	689818121100 Brush 2	Buy now
12	689818131000 Spring, brush	Buy now
13	6H3818201100 Rear cover assembly	Buy now
14	689818261000 Bolt	Buy now
15	929900860000 Washer, plain (663)	Buy now

Alternate 9



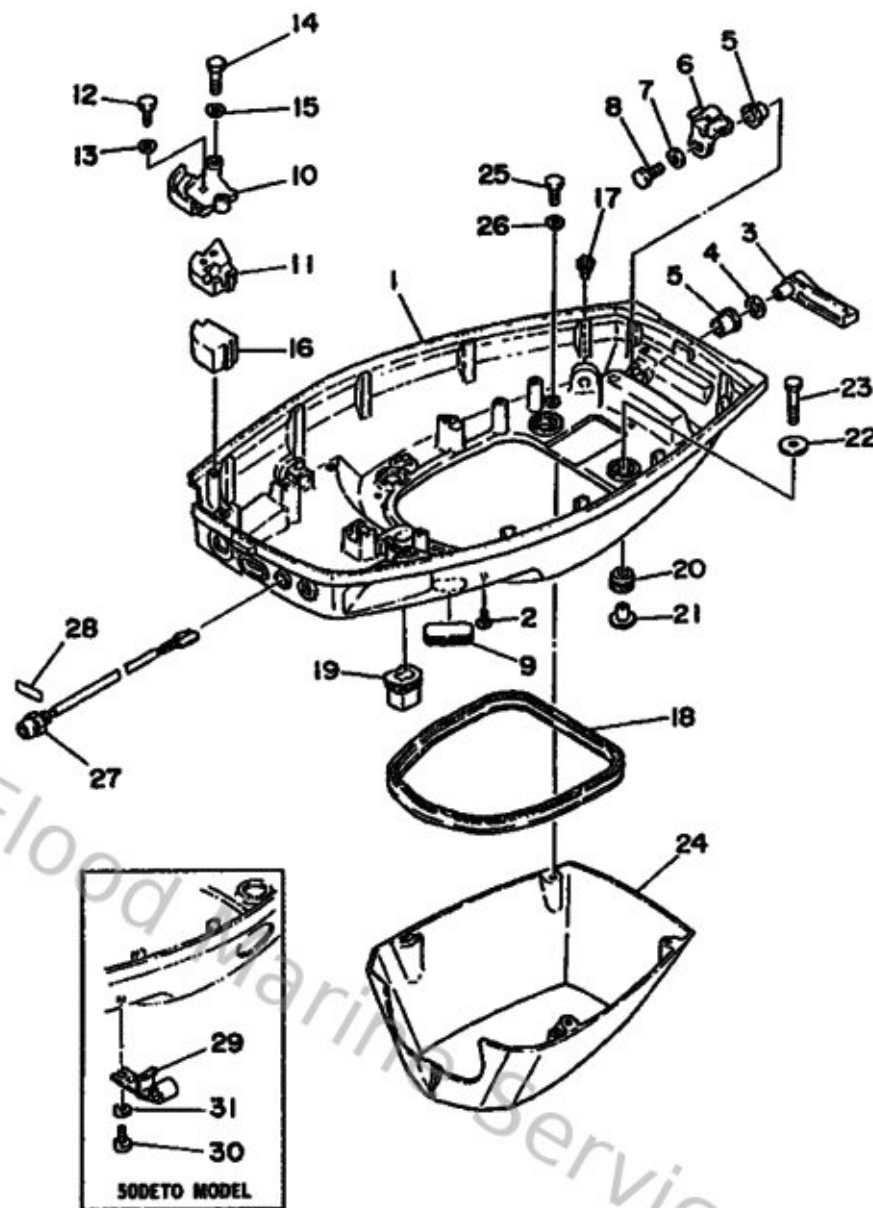
Ref	Part	
17	973130801600 Bolt, hexagon	Buy now
19	6H4821170000 Wire, lead	Buy now
20	6H4813370000 Cover, Flywheel	Buy now
21	9038706M6500 Collar (6h4)	Buy now
22	9020906M0400 Washer	Buy now
23	925800604000 Screw pan head	Buy now
24	925800603500 Screw, pan head(6h4)	Buy now

Bottom Cowling



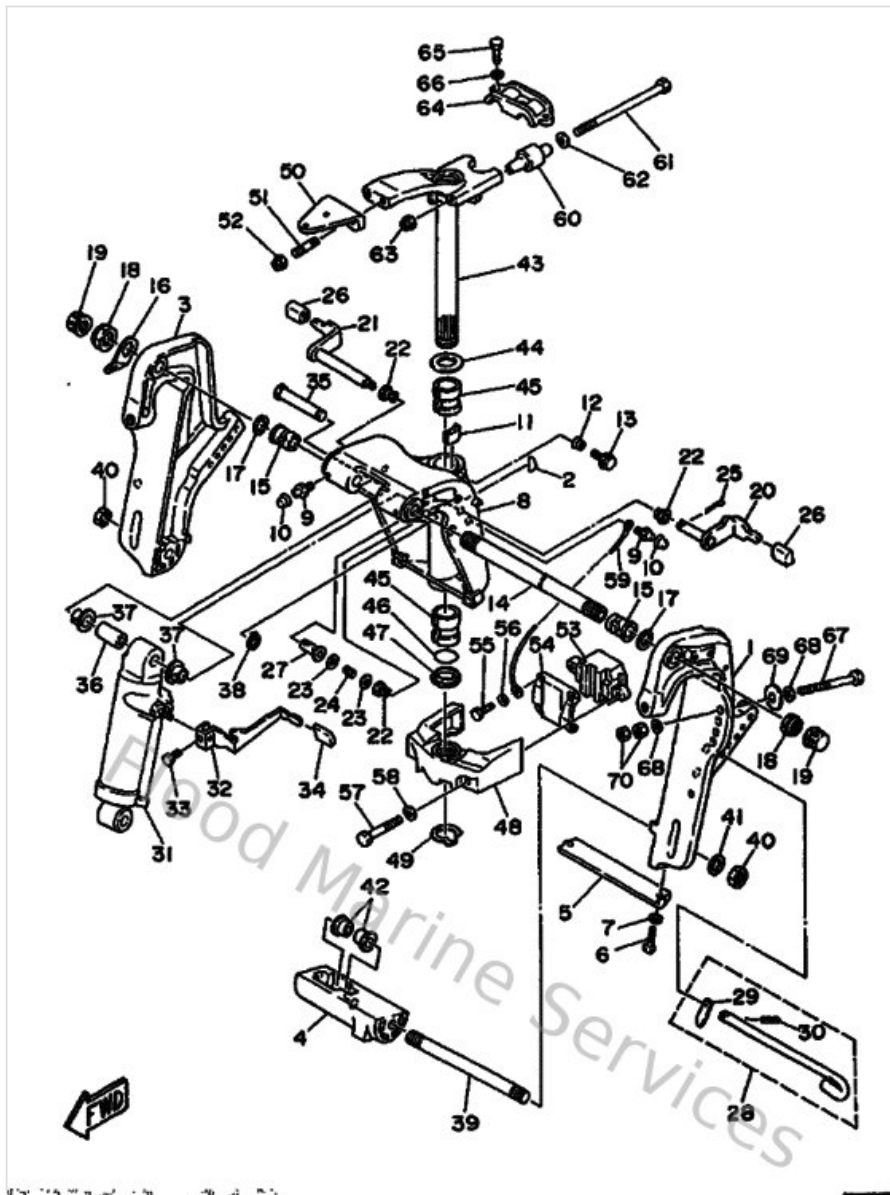
Ref	Part	
2	9033805M0300 Plug (6h1)	Buy now
3	6H4428150000 Lever, clamp 1	Buy now
4	902061205200 Washer, wave (666)	Buy now
5	903861206900 Bush(666)	Buy now
6	6H4428160000 Lever, clamp 2	Buy now
7	902010606800 Washer,plate (6k8)	Buy now
8	970850601000 Bolt	Buy now
9	6H4427260000 Grommet	Buy now
10	6H4485311094 Bracket, remote control 1	Buy now
11	6H4485321194 Bracket, remote control 2	Buy now
13	929900560000 Washer, plain (646)	Buy now
14	973130602000 Bolt(7u8)	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	6H4427240000 Grommet	Buy now
17	6E5443910000 Nipple, hose	Buy now

Bottom Cowling



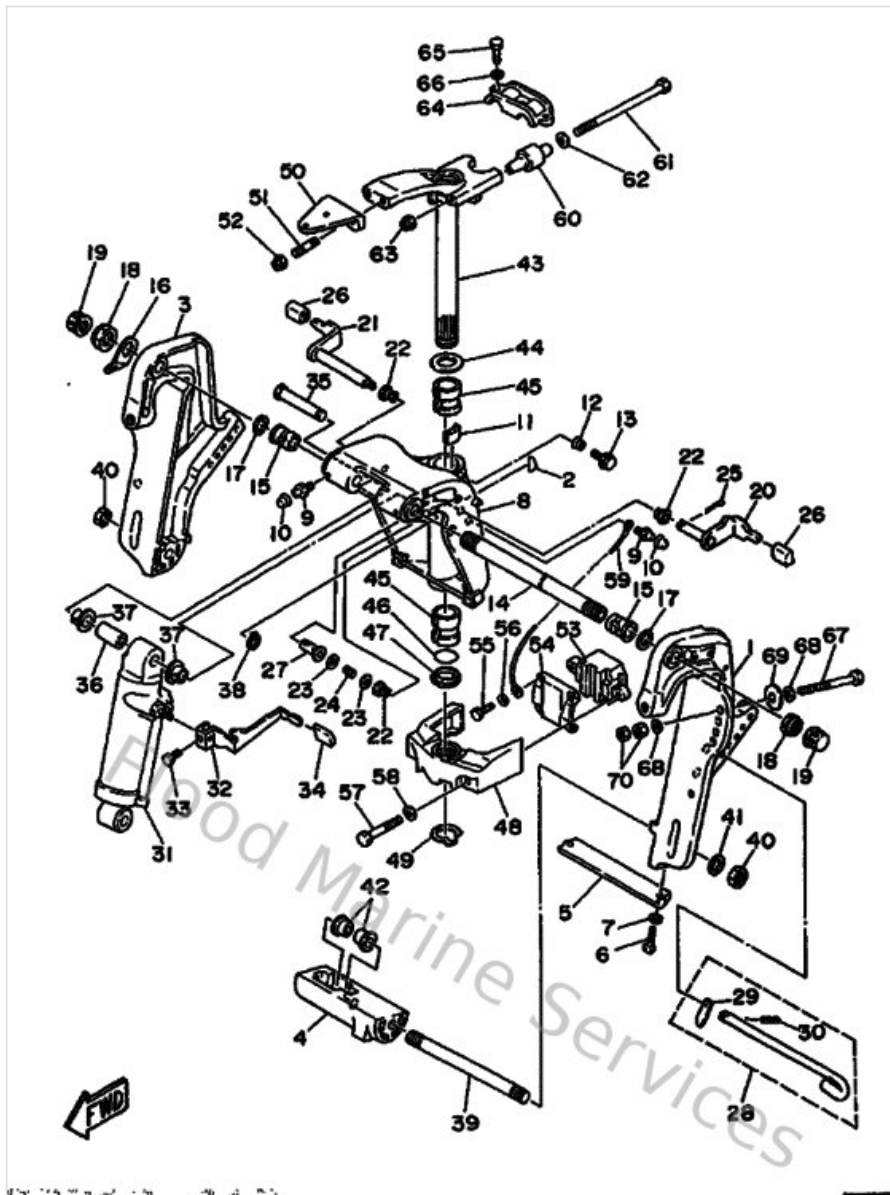
Ref	Part	
18	6H4427160000 Rubber seal 1	Buy now
19	682427270000 Grommet	Buy now
20	9048009M2100 Grommet (6e9)	Buy now
21	9038706M4100 Collar (6e9)	Buy now
22	902010641600 Washer, plate(663)	Buy now
23	970800603000 Bolt(jf7)	Buy now
25	973130601600 Bolt, hexagon deep recess	Buy now
27	6J8854100000 Emergency signal light assembly	Buy now
28	6H4854151000 Mark, signal lamp	Buy now
29	6E5243670100 Clamp, fuel pipe 2	Buy now
30	9015706M0100 Screw (6e5)	Buy now

Bracket



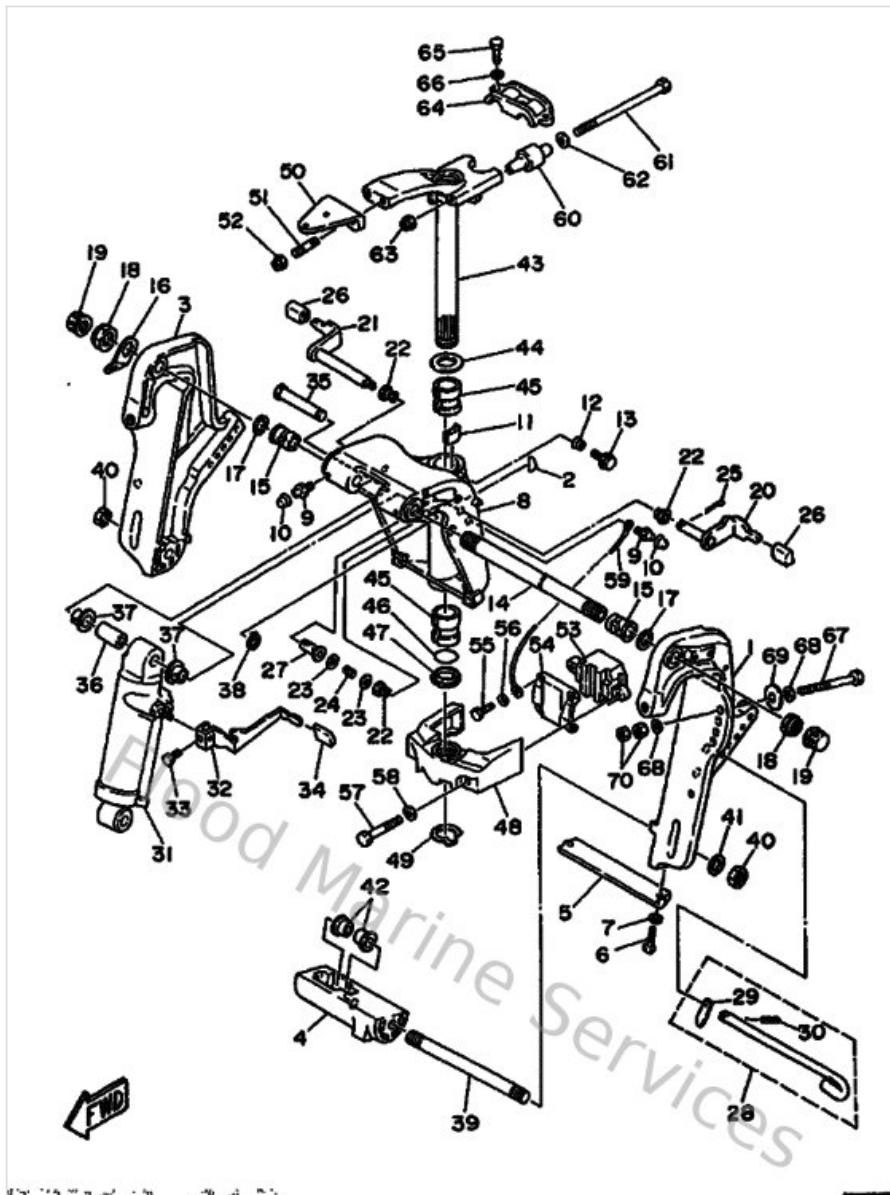
Ref	Part	
5	6H1452510000 Anode set	Buy now
6	973950603000 Bolt(jf7)	Buy now
7	929950610000 Washer(6a1)	Buy now
9	937000600400 Nipple, grease(6a1)	Buy now
10	663451190000 Cap, grease nipple	Buy now
11	6H4425280000 Piece, friction	Buy now
12	689433730100 Seal, damper	Buy now
13	9010506M1800 Bolt (689)	Buy now
14	6J8431310100 Bolt, clamp bracket	Buy now
15	9038622M1500 Bushing (688)	Buy now
16	6J8431130100 Plate, clamp bracket	Buy now
17	9020122M0300 Washer, plate(64j)	Buy now
18	901852204300 Nut, self-locking	Buy now
19	663431450000 Cap, clamp bracket	Buy now
20	6H5431810100 Lever, Tilt Stop	Buy now

Bracket



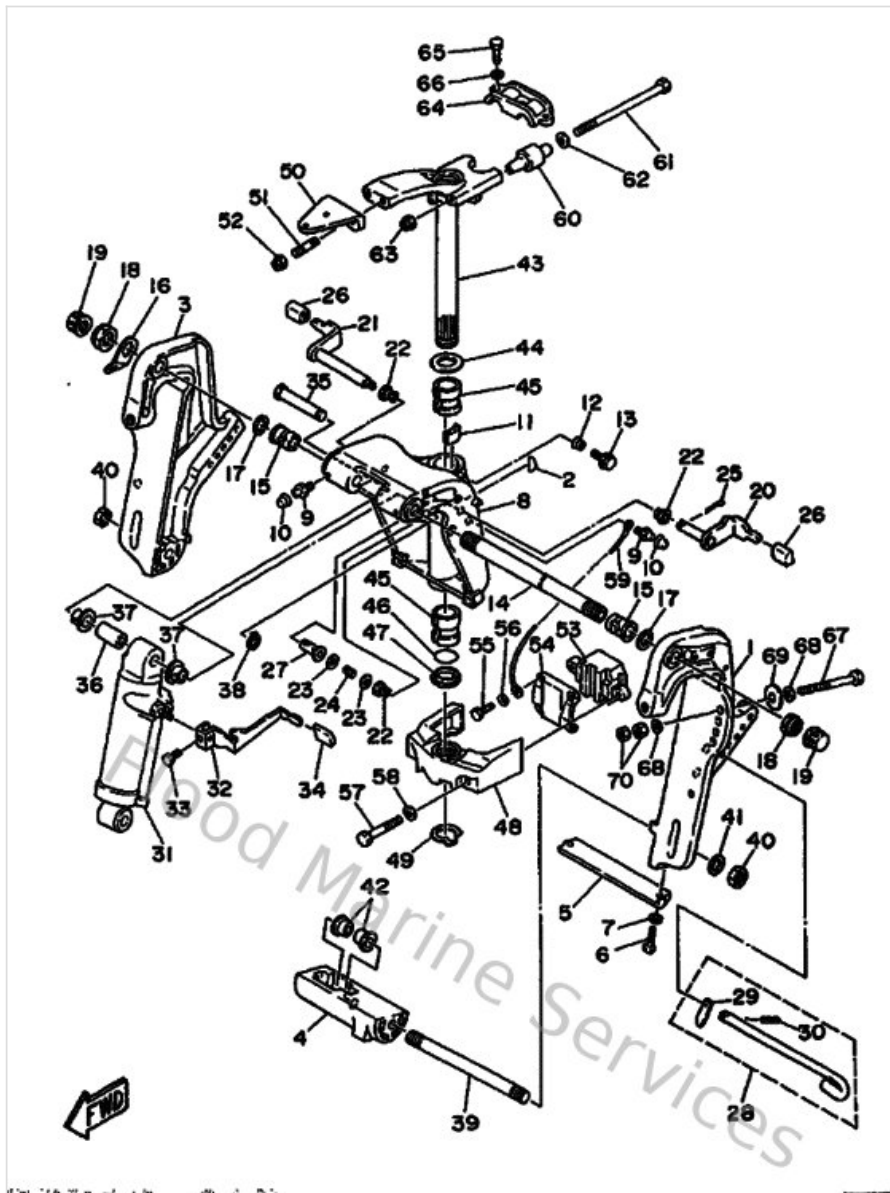
Ref	Part	
21	6H5431850100 Lever, Tilt Stop	Buy now
22	9038610M1600 Bushing (688)	Buy now
23	929901060000 Washer, plate	Buy now
24	9050110M2100 Spring (688)	Buy now
25	914903003000 Pin, cotter	Buy now
26	663433180000 Cover	Buy now
27	9038610M1900 Bush	Buy now
28	676431600100 Tilt rod assembly	Buy now
29	676431650000 Stopper plate, titl lock rod	Buy now
30	916903001200 Pin, spring	Buy now
33	973950601000 Bolt	Buy now
34	682433180100 Cover	Buy now
35	6H5431260200 Pin, Upper Shock Mount	Buy now
36	9038612M6500 Bush	Buy now
37	9038612M6400 Bush(6h4)	Buy now

Bracket



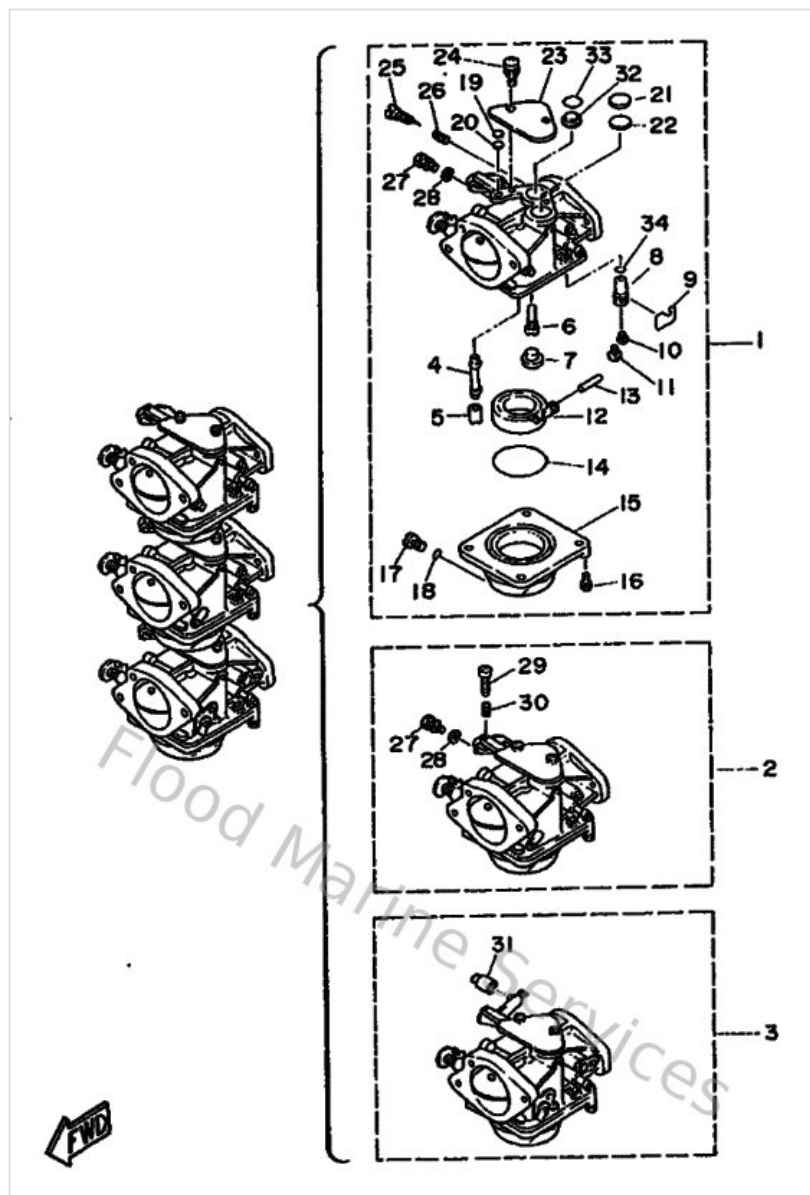
Ref	Part	
38	9341012M0800 Circlip	Buy now
39	9011618M2100 Bolt, Stud	Buy now
40	9017018M1000 Nut (6h5)	Buy now
41	929901860000 Washer(64j)	Buy now
42	9038618M4400 Bushing (6g5)	Buy now
43	6H44251009EJ Steering Bracket assembly	Buy now
44	9020130M0000 Washer, plate(6h1)	Buy now
45	903863004800 Bush	Buy now
47	9038630M6000 Bush(6j8)	Buy now
49	9341028M0600 Circlip (688)	Buy now
50	6H448511514D Hook, Steering	Buy now
51	901161006300 Bolt, stud	Buy now
52	901851005100 Nut, self-locking	Buy now
53	6H4445570000 Mount, lower front	Buy now
54	6H4445530100 Cover, lower mount	Buy now

Bracket



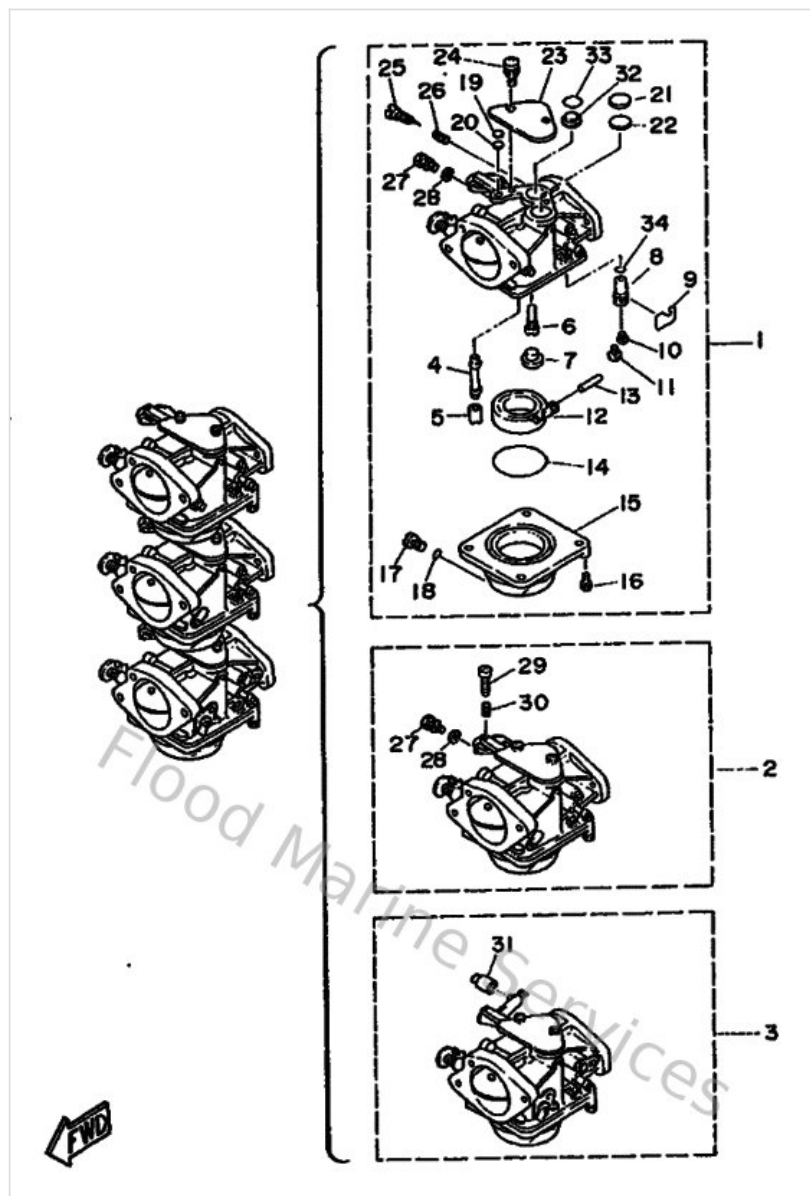
Ref	Part	
55	973950802500 Bolt (62g)	Buy now
56	929900860000 Washer, plain (663)	Buy now
57	970951006000 Bolt, hexagon	Buy now
59	6H5821270000 Wire Lead	Buy now
60	6H4445140000 Mount, upper side	Buy now
61	9010108M8600 Bolt (6h4)	Buy now
62	902010942500 Washer, plate (663)	Buy now
63	901850804500 Nut, self-locking	Buy now
64	6H4445110000 Cover, Upper Mount	Buy now
65	973900803500 Bolt(70w)	Buy now
66	929900810000 Ybs67-8 washer, spring	Buy now
67	9010112M6500 Bolt	Buy now
68	929951220000 Ybs66-12 washer,plain	Buy now
69	902011242600 Washer, plate(663)	Buy now
70	953801260000 Nut (707)	Buy now

Carburetor



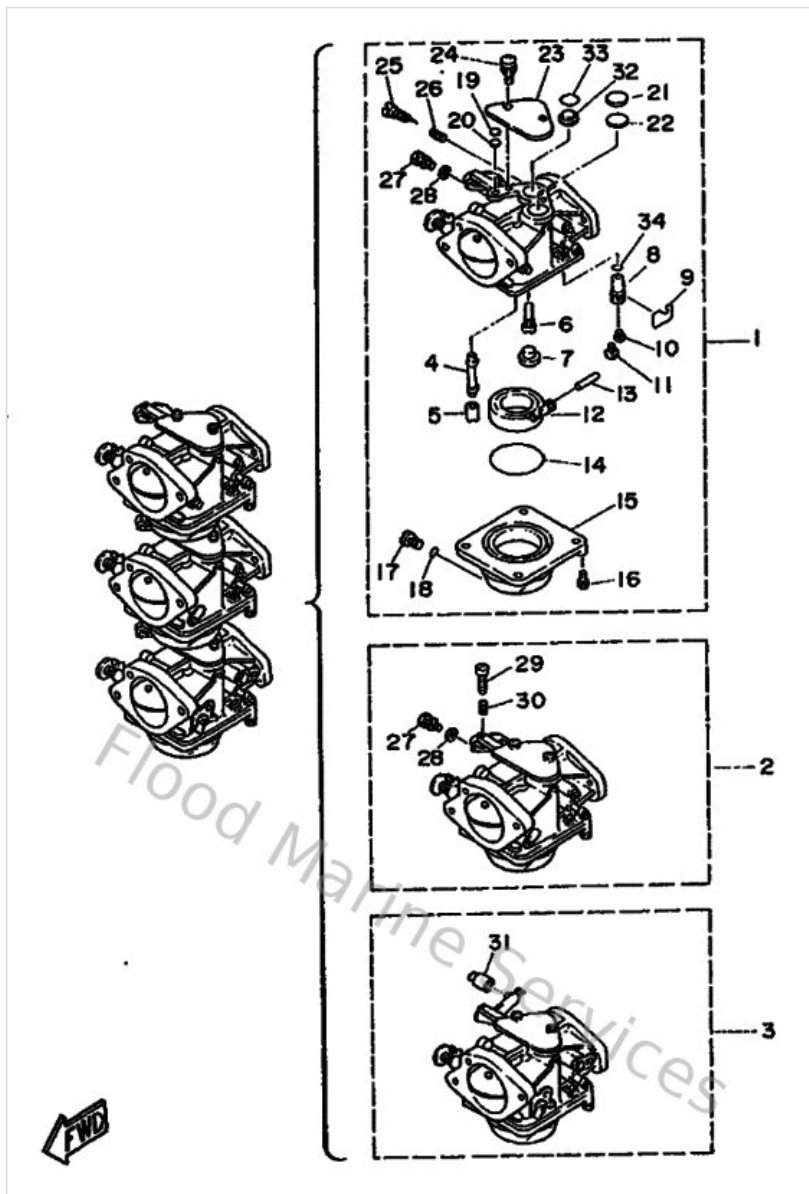
Ref	Part	
1	6H5143010600 Carburetor (Upper) (Upper)	Buy now
2	6H5143020600 Carburetor Assembly 2	Buy now
3	6H5143030600 Carburetor (Lower)	Buy now
5	676149433300 Jet, main (#130)	Buy now
6	6H5149481500 Jet (#70)	Buy now
7	679149660000 Rubber cap	Buy now
8	6H3145900000 Needle valve assembly	Buy now
9	663141590000 Clip	Buy now
10	676141860000 Pin, valve	Buy now
11	985010400800 Screw, pan head (713)	Buy now
12	6G1149850000 Float comp.	Buy now
13	688145480000 Pin, arm	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	6H2149800000 Body, float chamber	Buy now
16	9015904M0000 Screw, pan head(ga5)	Buy now

Carburetor



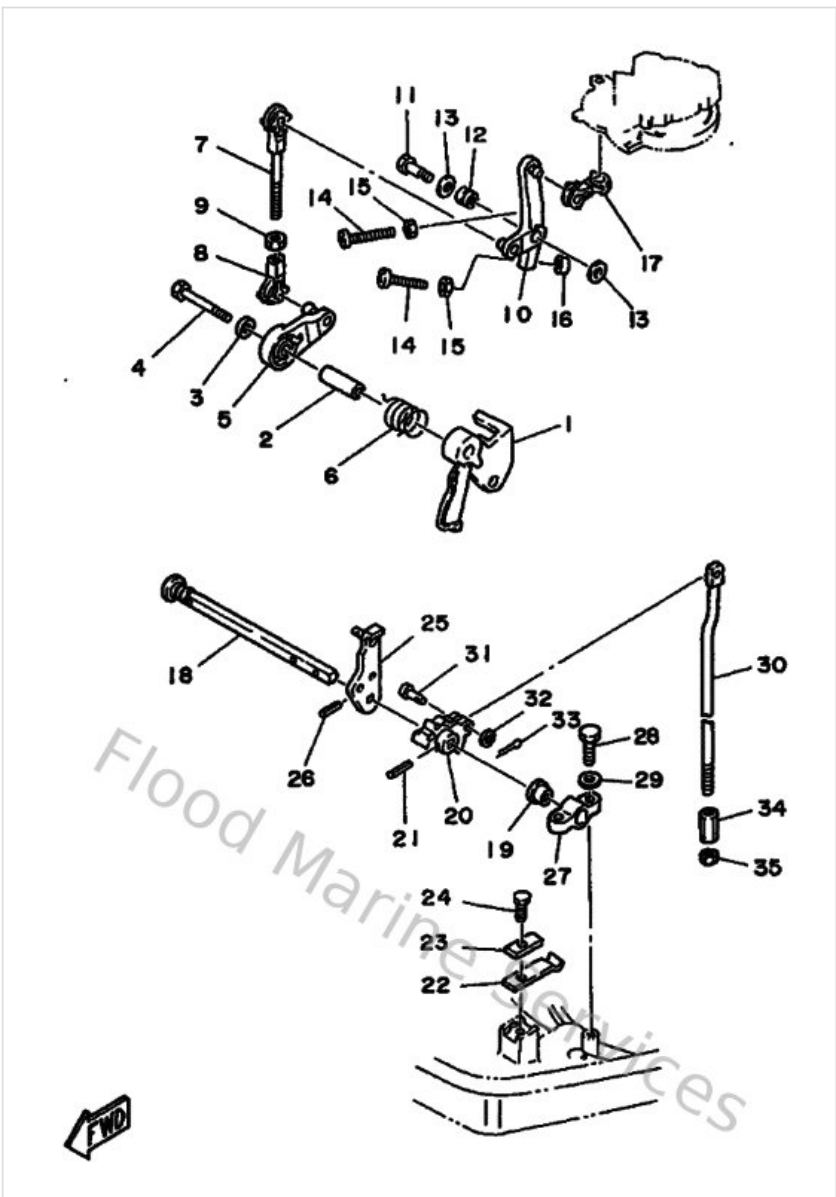
Ref	Part	
17	6H3149920000 Screw, drain	Buy now
18	932100423000 O-ring (371)	Buy now
19	663141260000 Packing	Buy now
20	663145270000 Plate	Buy now
21	688141260000 Packing	Buy now
22	688145270000 Plate	Buy now
23	6H2145270100 Plate	Buy now
24	979800531000 Screw, with washer(6k5)	Buy now
25	692149230000 Screw, adjusting	Buy now
26	697145550000 Spring	Buy now
27	663145920000 Screw	Buy now
28	902010565200 Washer, plate(65j)	Buy now
29	63V145230000 Screw, stop	Buy now
30	905011032600 Spring coil(663)(carb)	Buy now
31	6H2145780000 Collar	Buy now

Carburetor



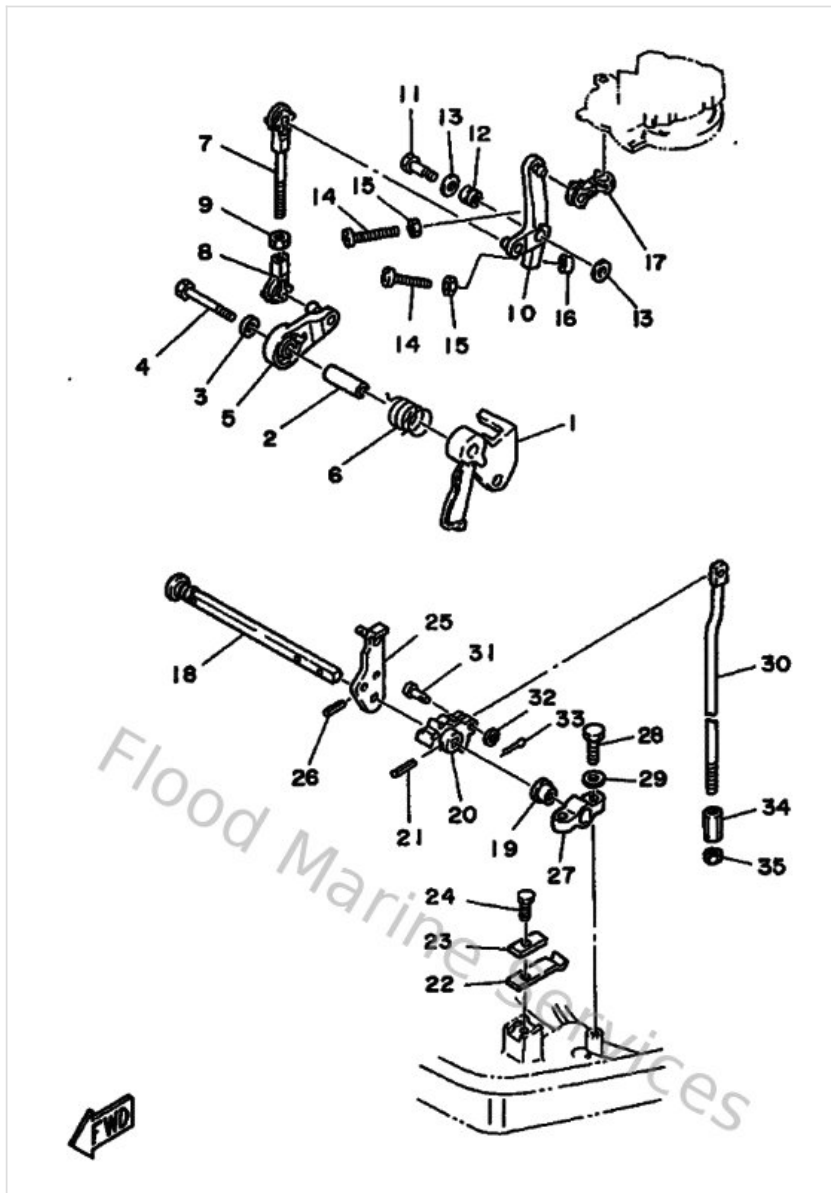
Ref	Part	
32	6H3145780000 Collar	Buy now
33	9321015M5200 O-ring (6e9)	Buy now
34	932100422800 O-ring (371)	Buy now

Control



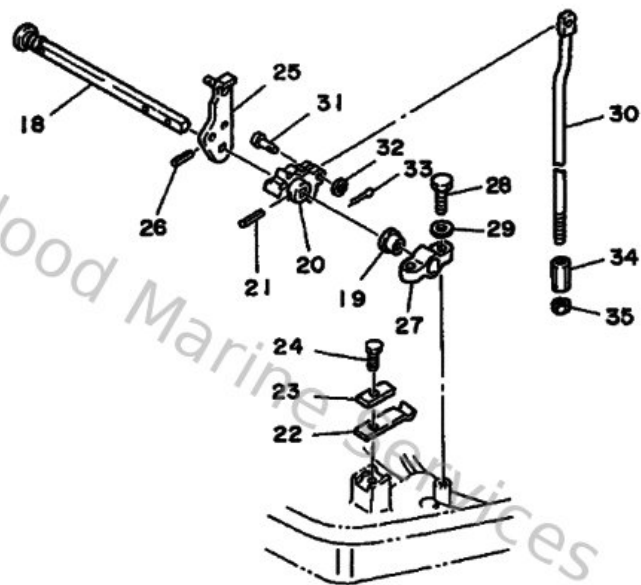
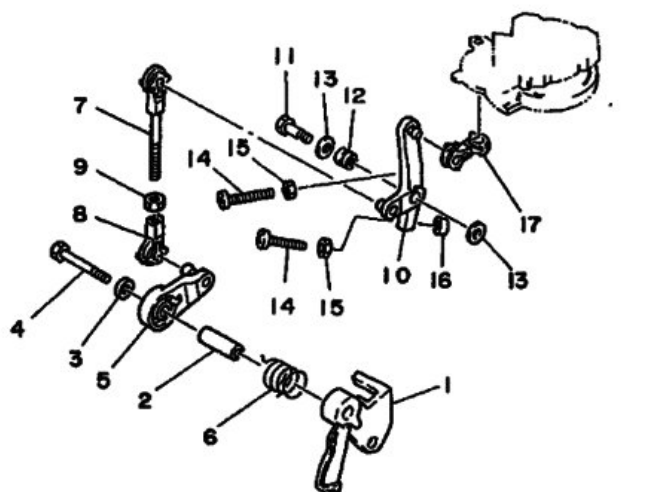
Ref	Part	
1	6H4412131300 Cam, Accel	Buy now
2	9038706M6300 Collar	Buy now
3	9020106M3100 Washer (6a0)	Buy now
4	970950604000 Bolt (682)	Buy now
5	6H4416320000 Lever, Magneto Control 2	Buy now
7	6H4416360100 Rod, magneto control 1	Buy now
8	682412370000 Joint, link 2	Buy now
9	953800560000 Nut, hexagon (663)	Buy now
10	6H4416310100 Lever, Magneto Control 2	Buy now
11	973130602500 Bolt	Buy now
14	9015706M1300 Screw, pan head(6h4)	Buy now
15	953030660000 Nut(661)	Buy now
16	688441940000 Cap	Buy now
17	6H3412380000 Joint, link 1	Buy now
18	6H4441111000 Handle, Gear Shift	Buy now

Control



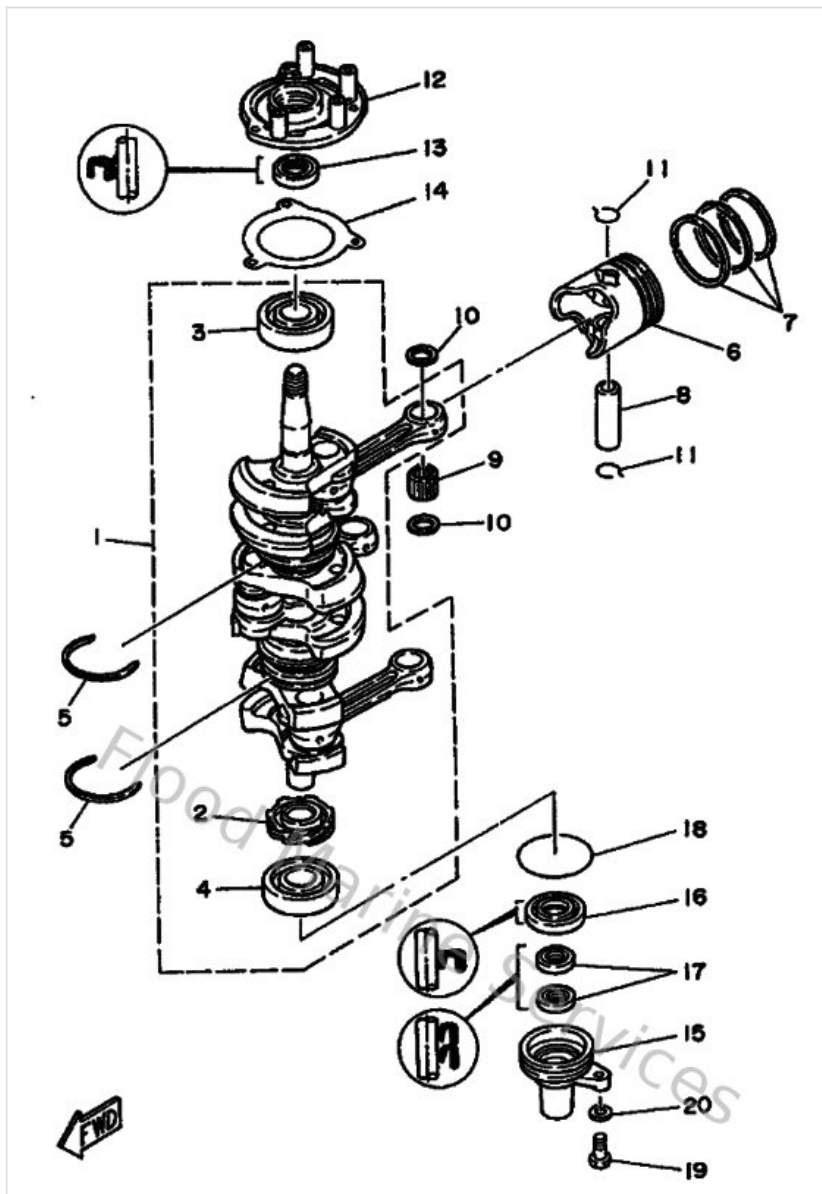
Ref	Part	
19	682441320000 Bushing	Buy now
20	6H4441210100 Lever, Shift Rod	Buy now
21	916903031800 Pin, spring (6h3)	Buy now
22	6H4441160000 Spring	Buy now
23	682441170000 Bracket 1	Buy now
24	973130601600 Bolt, hexagon deep recess	Buy now
25	6H4441250100 Lever, Shift Rod	Buy now
26	9025403M0300 Pin, spring	Buy now
27	6F5416620000 Bracket 2	Buy now
28	973130602000 Bolt(7u8)	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	6H4441430000 Rod, Shift	Buy now
31	917900502000 Pin, Clevis	Buy now
32	929900560000 Washer, plain (646)	Buy now
33	914901601000 Pin, cotter	Buy now

Control



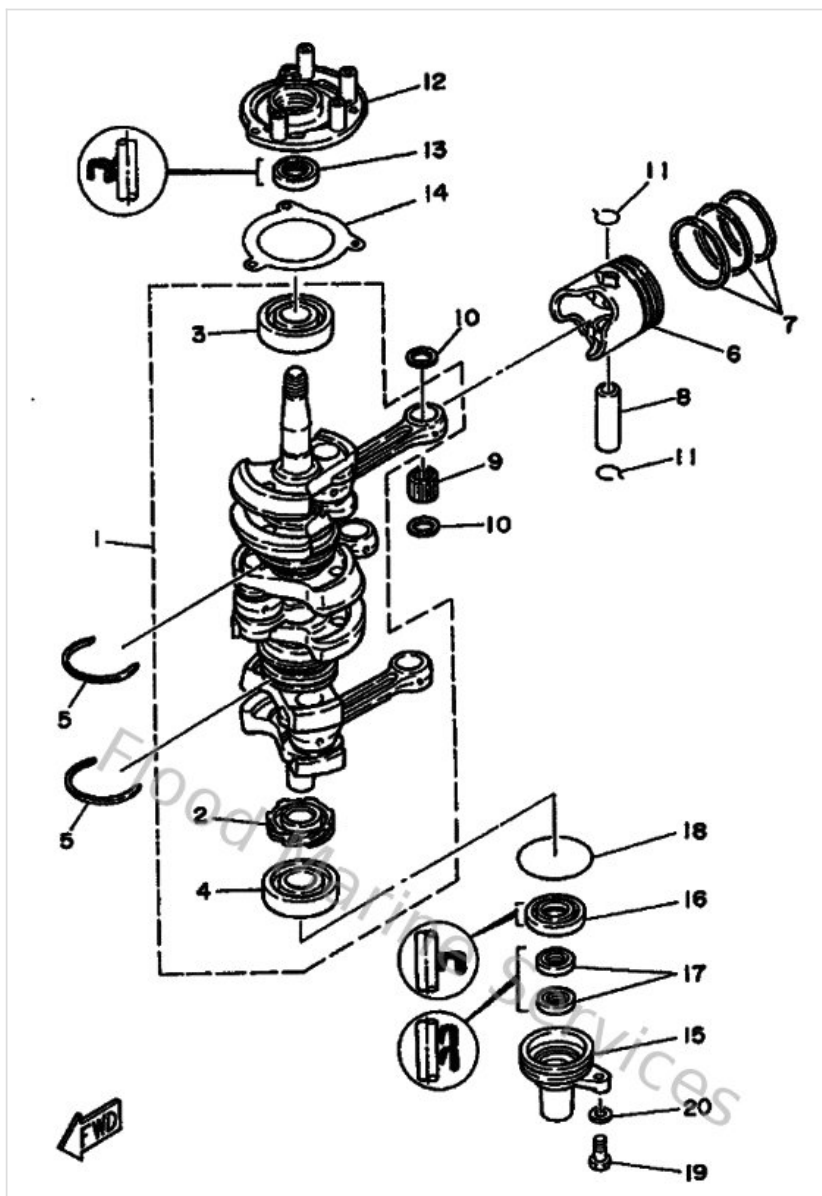
Ref	Part	
34	648441460000 Connector, shift rod 2	Buy now
35	901700702100 Nut hexagon 648441280000	Buy now

Crankshaft & Piston



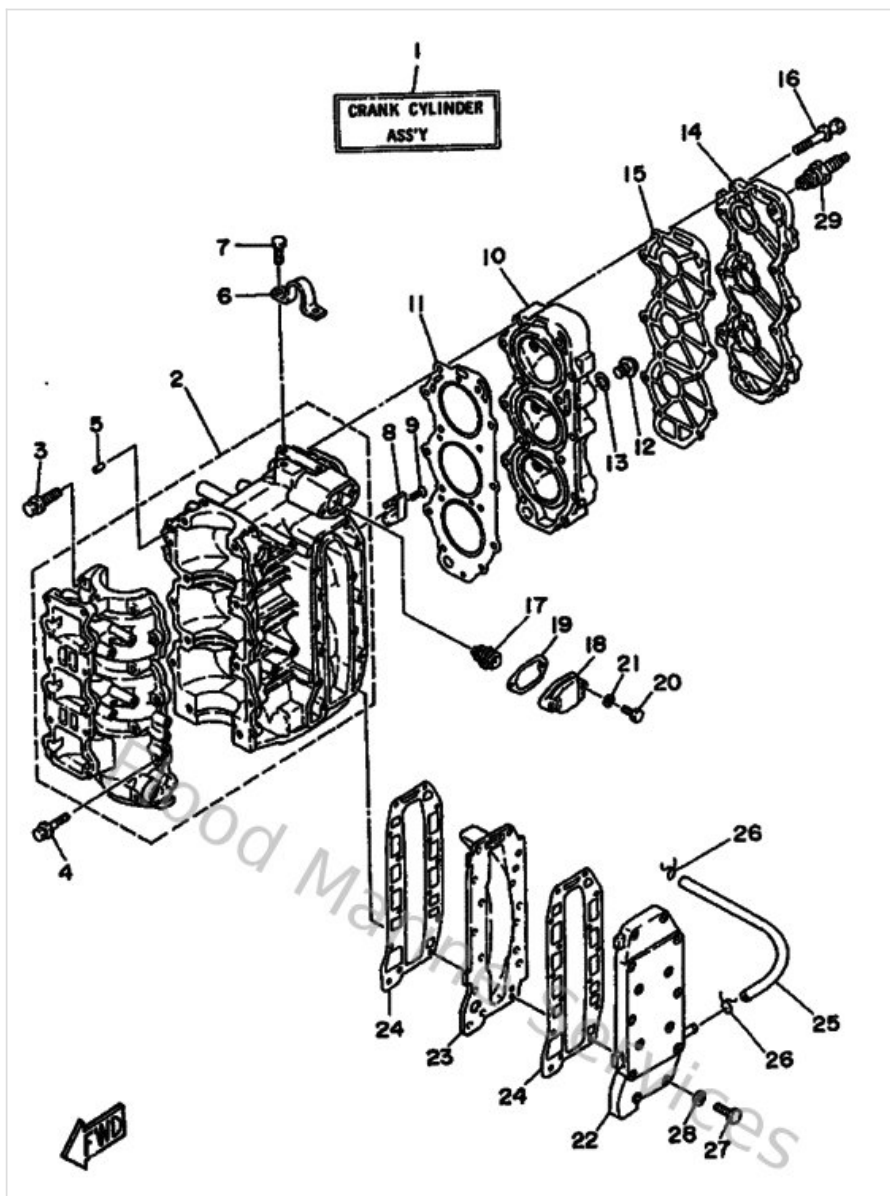
Ref	Part	
1	6H4114001300 Crankshaft assembly	Buy now
2	6H4115360000 Gear, drive	Buy now
3	93306305U800 Bearing(6h4)	Buy now
4	93306305U200 Bearing(6h4)	Buy now
5	934406205700 Cir clip (656)	Buy now
6	6H4116360900 Piston 2 O/s (2Nd O.s.)	Buy now
7	6H4116100000 Piston ring set (std)	Buy now
8	648116330000 Pin,piston	Buy now
9	9360220M0200 Pin, dowel b (664)	Buy now
10	6H4116410000 Washer, piston pin	Buy now
11	6H4116340100 Clip, piston pin	Buy now
12	6H4153590200 Housing, Oil Seal	Buy now
13	931022309600 Oil seal (23x38x7-648)	Buy now
14	6H4153690000 Gasket, oil seal housing	Buy now
15	6H41539603CA Housing, oil seal	Buy now

Crankshaft & Piston



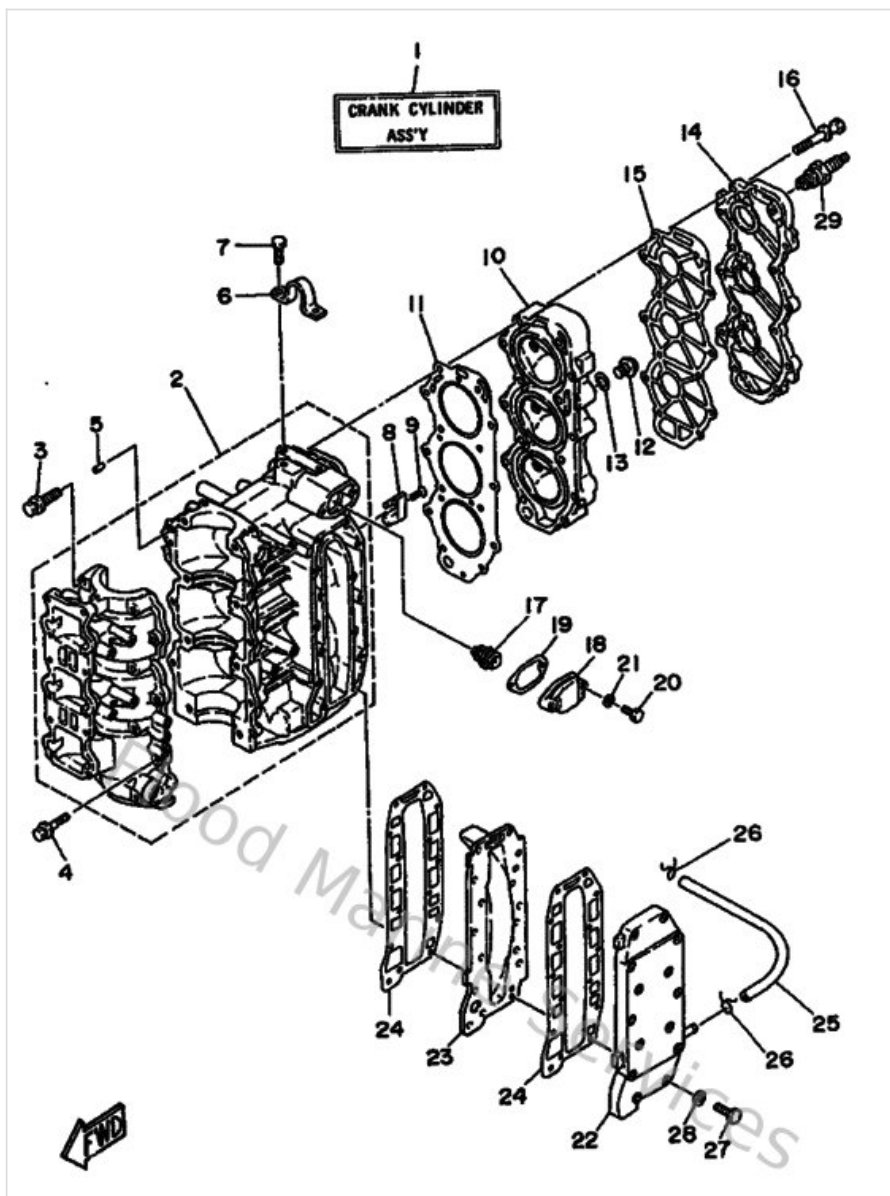
Ref	Part	
16	9310225M2800 Oil seal(6h4)	Buy now
17	9310416M0100 Oil seal(6a8)	Buy now
18	9321057M0900 O-ring (683)	Buy now
19	973130602000 Bolt(7u8)	Buy now
20	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



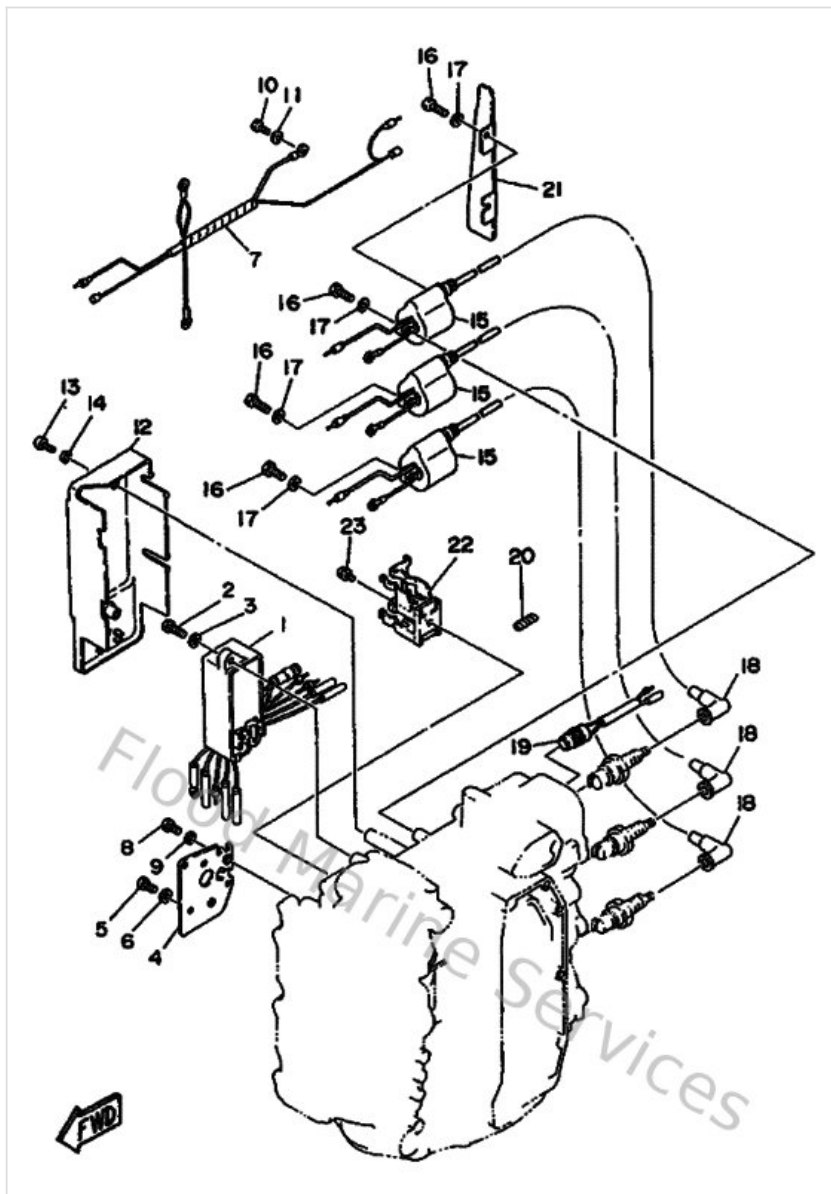
Ref	Part	
3	9011908M1900 Bolt, with washer	Buy now
4	9011906M1300 Bolt, with washer (682)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	6H4111190100 Hanger, engine	Buy now
7	973130601400 Bolt(gj3)	Buy now
8	688113250000 Anode	Buy now
9	987800401600 Screw, flat head(ga5)	Buy now
10	6H4111110094 Head, Cylinder 1	Buy now
11	6H4111810000 Gasket, cylinder head 1	Buy now
12	9034014M0000 Plug, straight screw(62y)	Buy now
13	904301411500 Gasket (663)	Buy now
14	6H411191009M Cover, Cylinder Head 1	Buy now
15	6H4111930000 Gasket, head cover 1	Buy now
16	9011908M2900 Bolt, with washer	Buy now
17	6E5124113000 Thermostat	Buy now

Cylinder & Crankcase



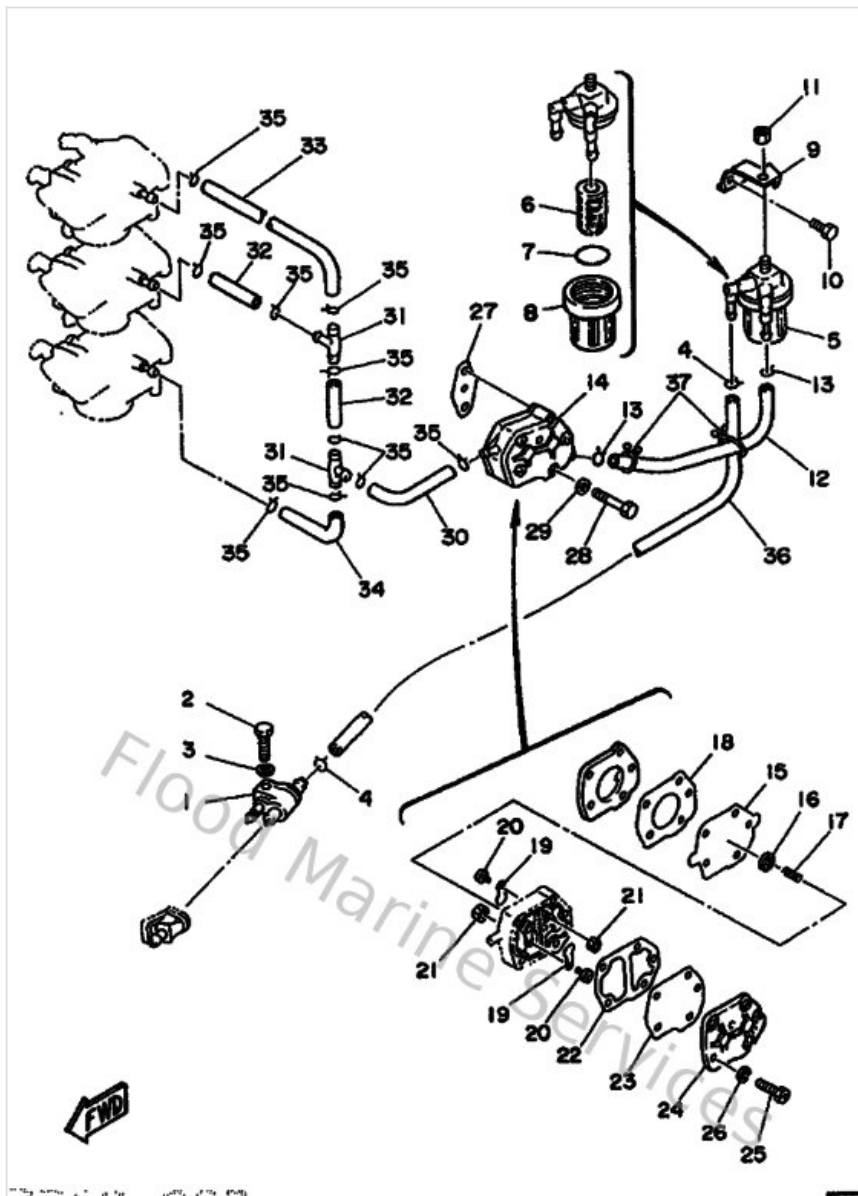
Ref	Part	
18	6H412413009M Cover, thermostat	Buy now
19	6H4124140000 Gasket, cover	Buy now
20	9010106M2700 Bolt	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6H441113009M Outer cover, exhaust	Buy now
23	6H441111001S Inner cover, exhaust	Buy now
24	6H4411140000 Gasket, exhaust outer cover	Buy now
25	9044509M3700 Hose (I1500)	Buy now
26	904670800400 Clip, pipe 6162435600	Buy now
27	970130603500 Bolt(3rv)	Buy now
29	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical



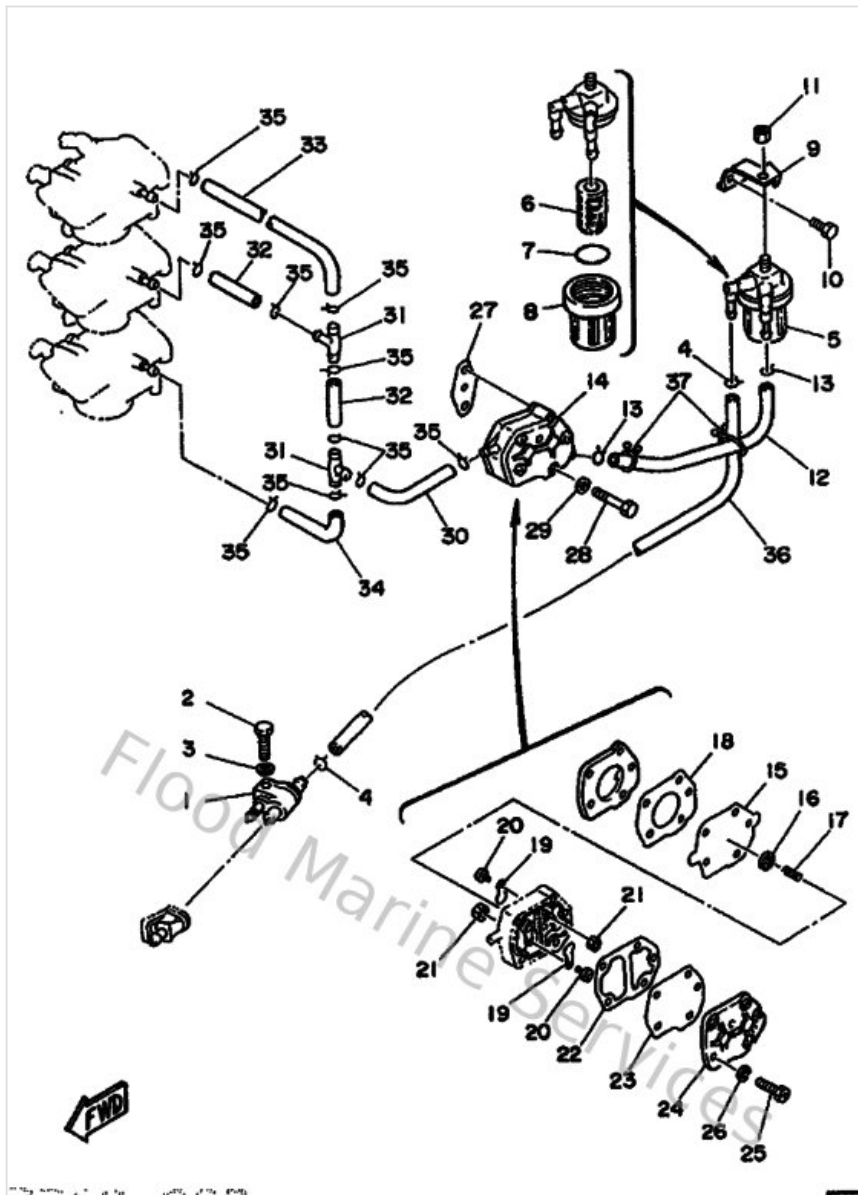
Ref	Part	
1	6H4855402100 Cdi Unit Assembly	Buy now
2	973130602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
5	973130601200 Bolt(gh1)	Buy now
7	6H4825310100 Wire, Lead	Buy now
12	6H4819160000 Cover, terminal	Buy now
13	925800602500 Screw, pan head(6b0)	Buy now
15	6H4855702000 Ignition coil assembly	Buy now
16	970800602000 Bolt(7u8)	Buy now
18	6G1823702000 Plug cap assembly	Buy now
19	689825600000 Thermo switch assembly	Buy now
20	9044610M0200 Tube (6e5)	Buy now
23	9015906M0700 Screw, With Washer	Buy now

Fuel



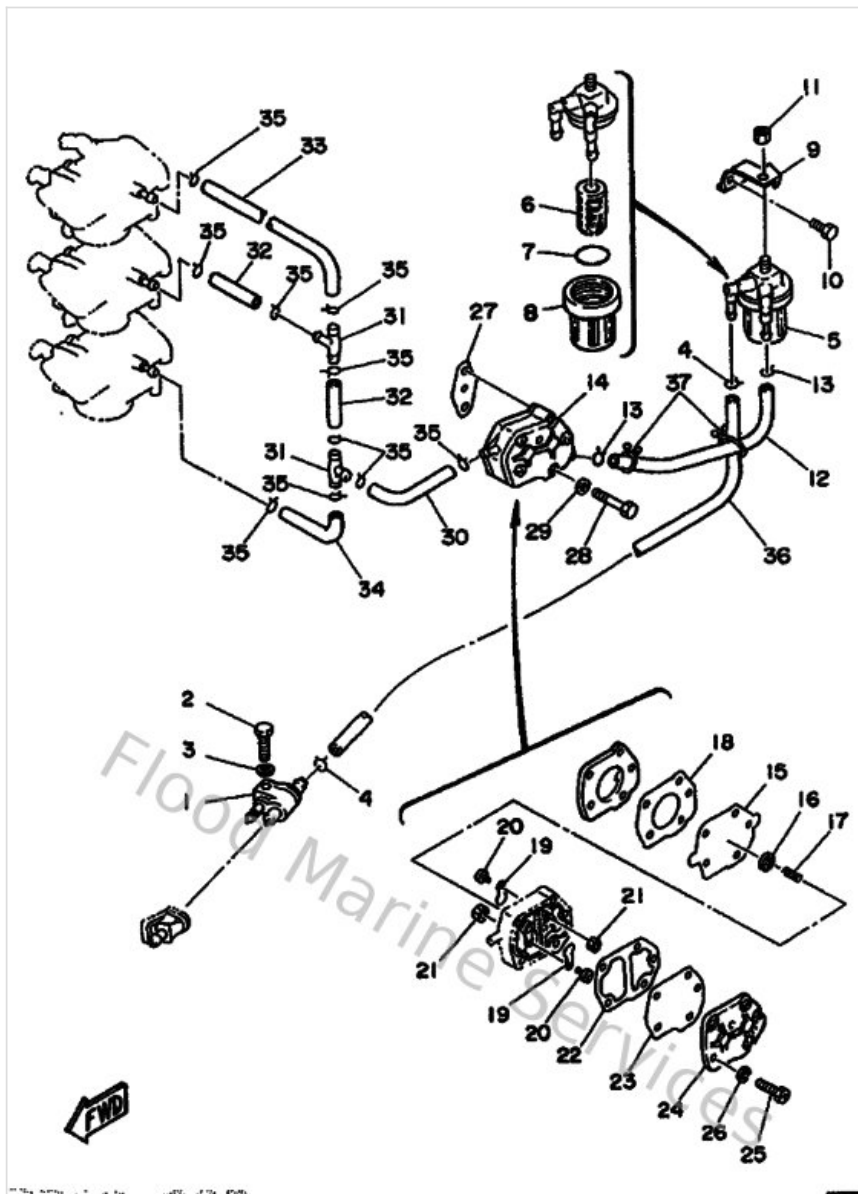
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	973130602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	61N245601000 Filter assembly	Buy now
6	6F5245630000 Element, filter	Buy now
7	9321037M2500 O-ring (655)	Buy now
9	6H4245660100 Bracket, filter	Buy now
10	970130601200 Bolt(gh1)	Buy now
11	953030860000 Nut(6I2)	Buy now
12	6H4243140000 Pipe 4	Buy now
14	692244100000 Fuel pump assembly	Buy now
15	648244110000 Diaphragm	Buy now
16	648244240000 Seat,spring	Buy now
17	648244230000 Spring,diaphragm	Buy now

Fuel



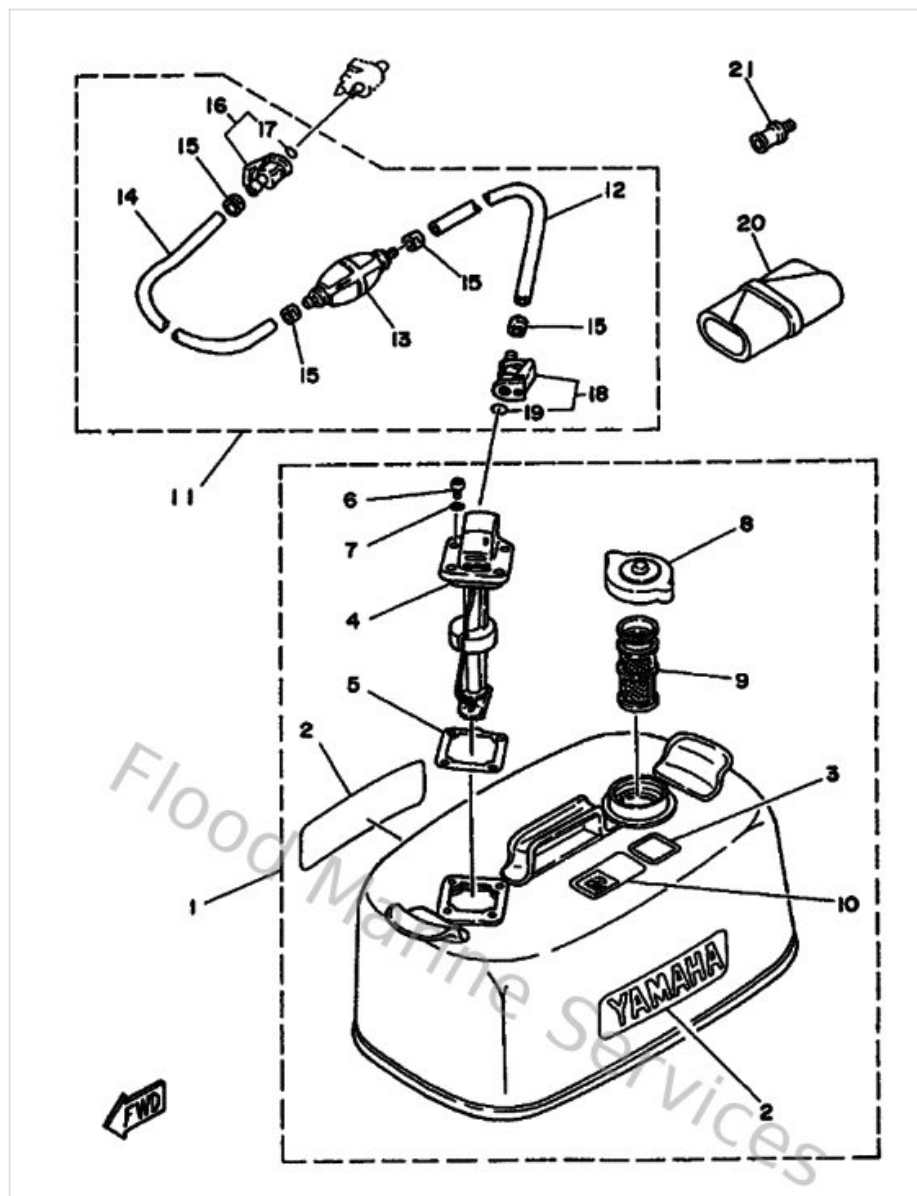
Ref	Part	
18	648244340100 Gasket, body	Buy now
19	6A0244210100 Valve, check	Buy now
21	988130310000 Nut	Buy now
22	648244350200 Gasket, body 2	Buy now
23	663244110000 Diaphragm	Buy now
24	648244130100 Cover, pump	Buy now
25	985800553000 Ybs86-530 screw, panhead	Buy now
26	929900510000 Ybs67-5 washer, spring	Buy now
27	650244310000 Gasket, fuel pump	Buy now
28	970950604000 Bolt (682)	Buy now
30	904450906300 Hose (I1500)	Buy now
31	688243780000 Pipe, joint	Buy now
32	90445094K700 Hose (I180)	Buy now
33	6H4243130000 Pipe 3	Buy now
34	6H4243120000 Pipe, fuel 2	Buy now

Fuel



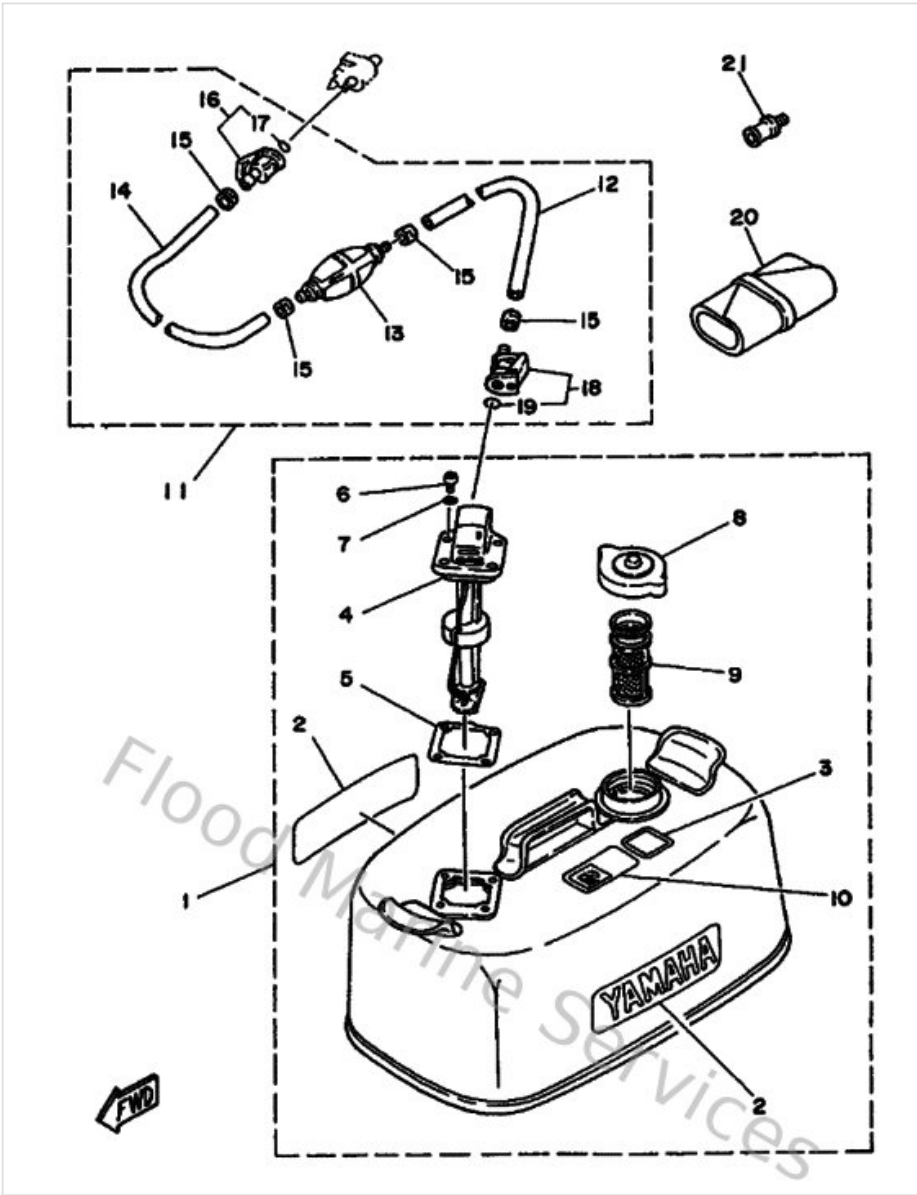
Ref	Part	
36	6H4243110000 Pipe 1	Buy now
37	904641603900 Clamp (3y2)	Buy now

Fuel 2



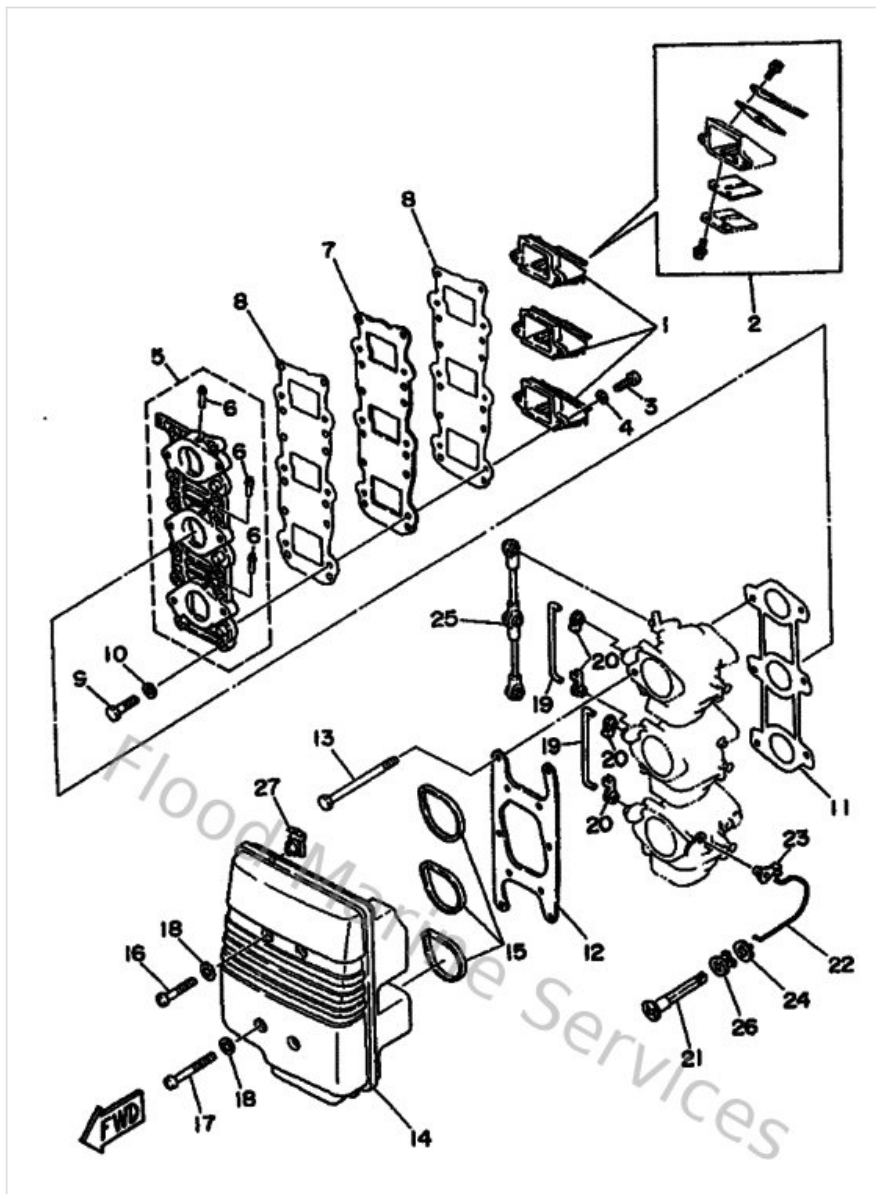
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
11	6Y1243060500 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6Y1243600200 Primer pump assembly	Buy now
14	9044511M7800 Hose (I1000)	Buy now
15	650243510100 Band 1	Buy now
16	6G1243050000 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050600 Fuel pipe joint comp. 2	Buy now
20	656W28100100 Tool kit	Buy now

Fuel 2



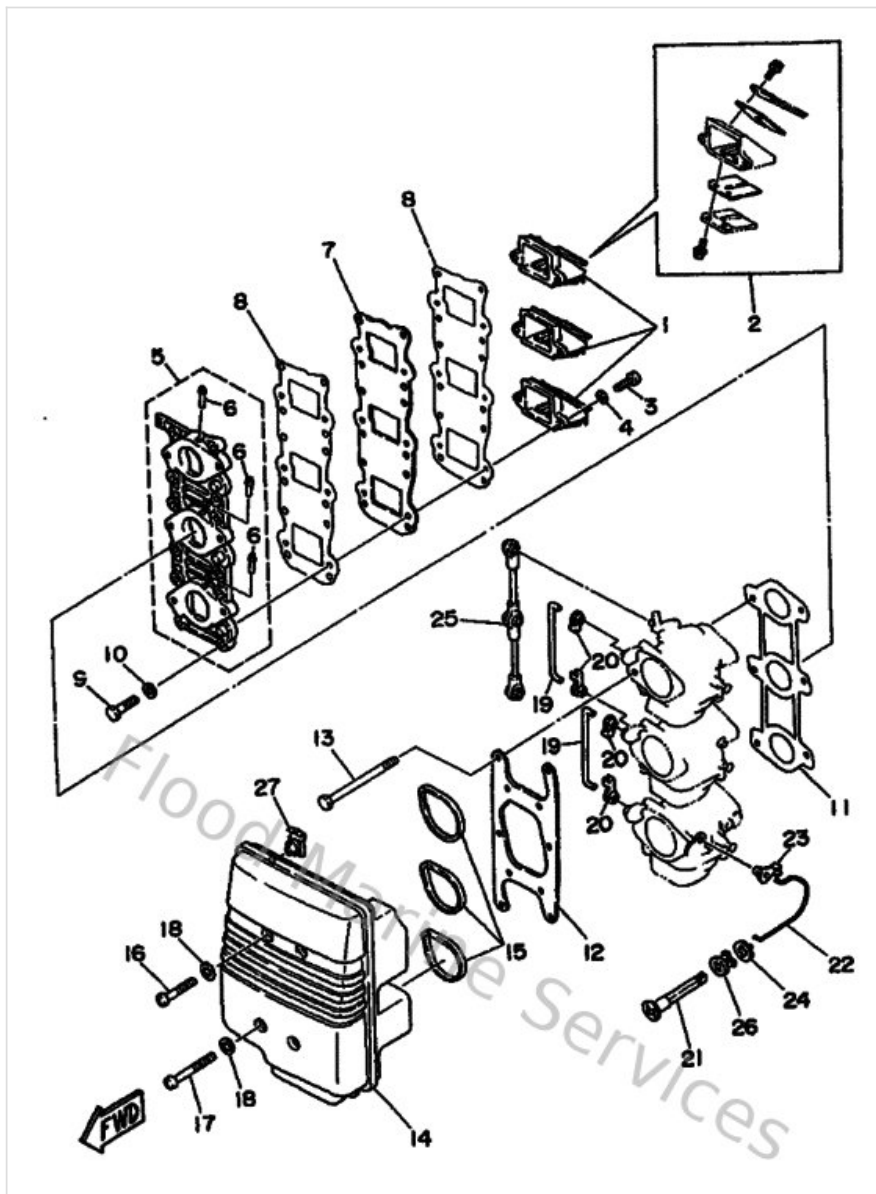
Ref	Part	
21	6E0281930094 Plug, water check	Buy now

Intake



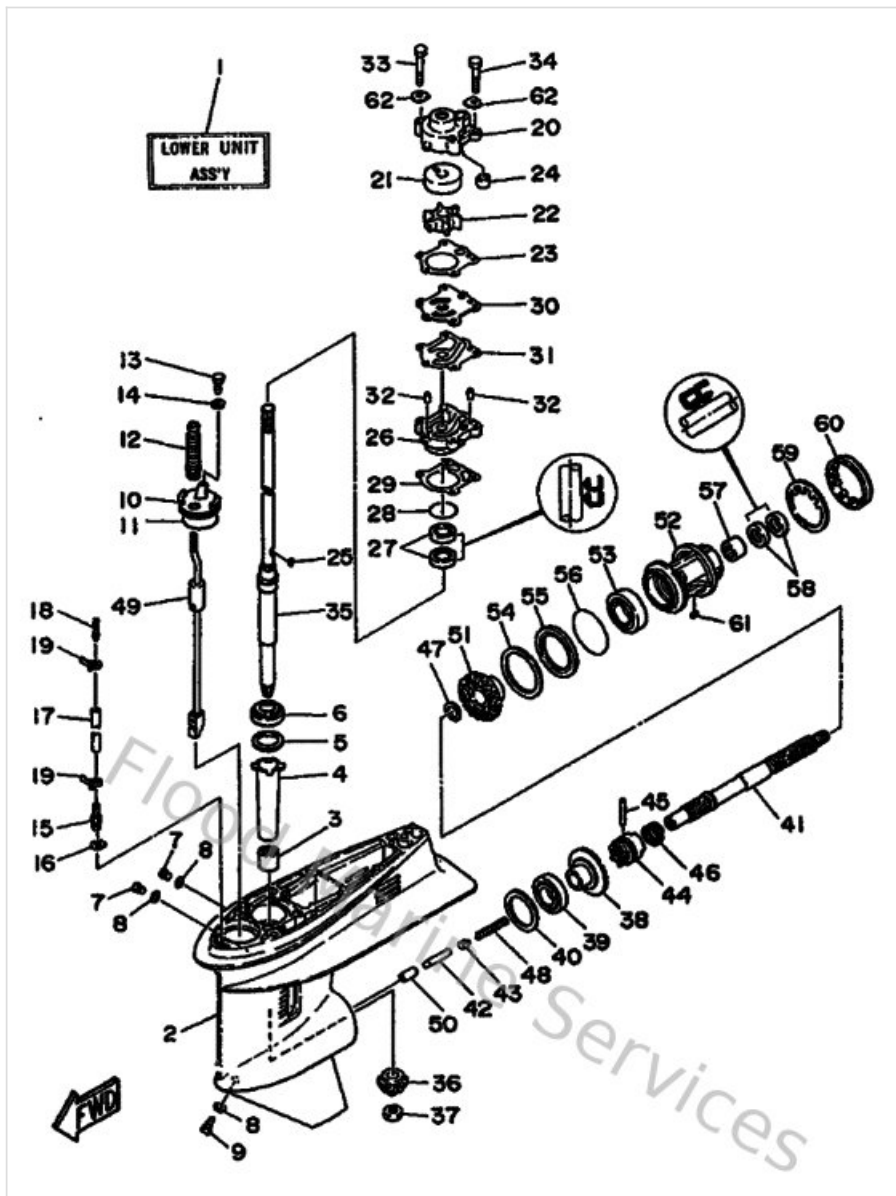
Ref	Part	
1	6H5136100000 Reed valve assembly	Buy now
2	6H4W00040000 Reed set	Buy now
3	978030501400 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6H4136411194 Manifold 1	Buy now
6	6H1144850000 Pipe, joint	Buy now
7	6H4136240094 Plate, reed valve	Buy now
8	6H413621A100 Gasket, valve seat	Buy now
9	973130602500 Bolt	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	6H4141980900 Gasket, plate	Buy now
12	6H4144060000 Hinge	Buy now
13	973130609500 Bolt, hexagon deep recess	Buy now
14	6H4144310200 Silencer, intake 1	Buy now
15	6H3144570100 Seal	Buy now

Intake



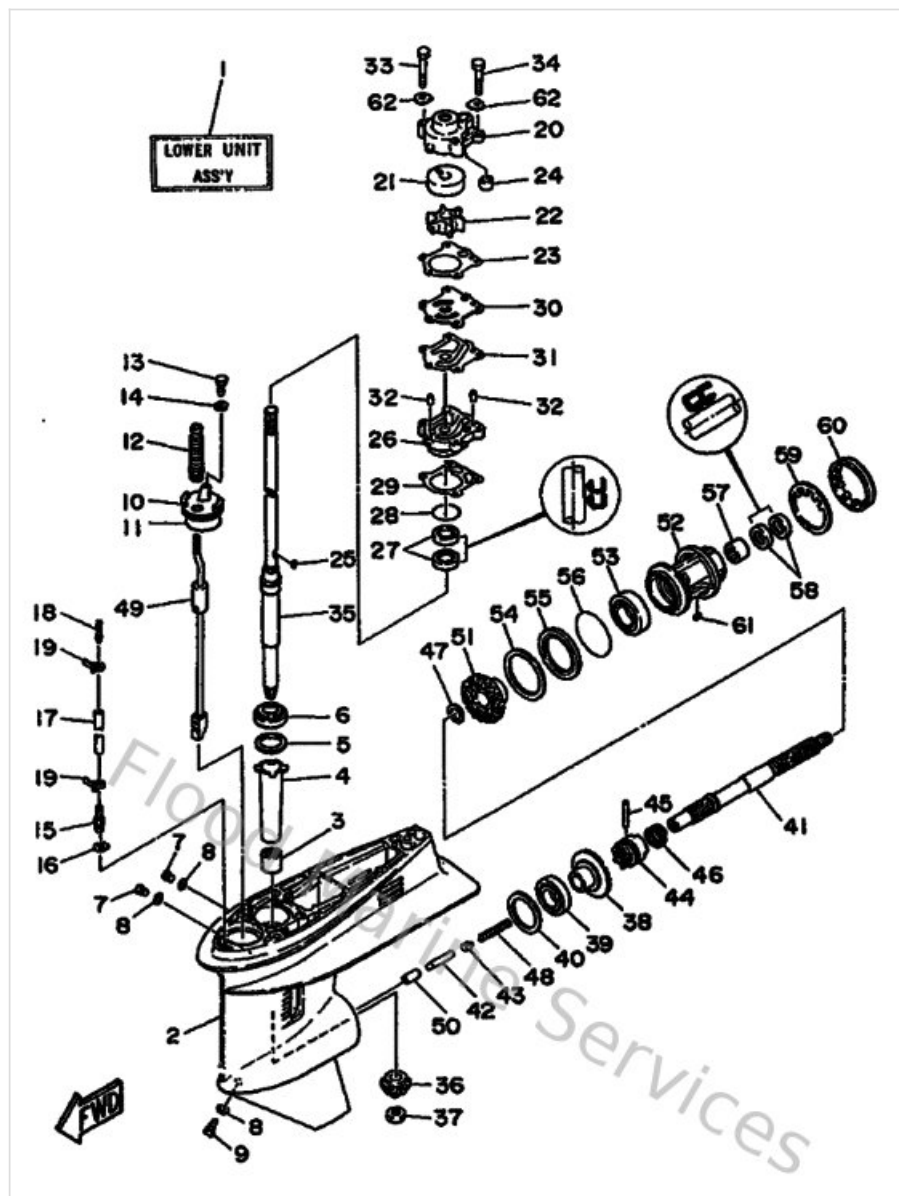
Ref	Part	
16	925800604000 Screw pan head	Buy now
17	985800655500 Screw, panhead (gc2)	Buy now
18	9020906M0500 Washer (688)	Buy now
19	6H4412570000 Rod, choke link 2	Buy now
20	661412620200 Joint, choke lever	Buy now
21	6H4412710200 Knob, choke	Buy now
22	6H4412590100 Rod, choke 3	Buy now
23	6J8412620000 Joint, choke lever	Buy now
24	6J8412740000 Grommet 2	Buy now
25	6H4412170000 Rod, accel. lever	Buy now
26	689412730000 Grommet	Buy now
27	9046406M1900 Clamp(6h4)	Buy now

Lower Casing & Drive 1



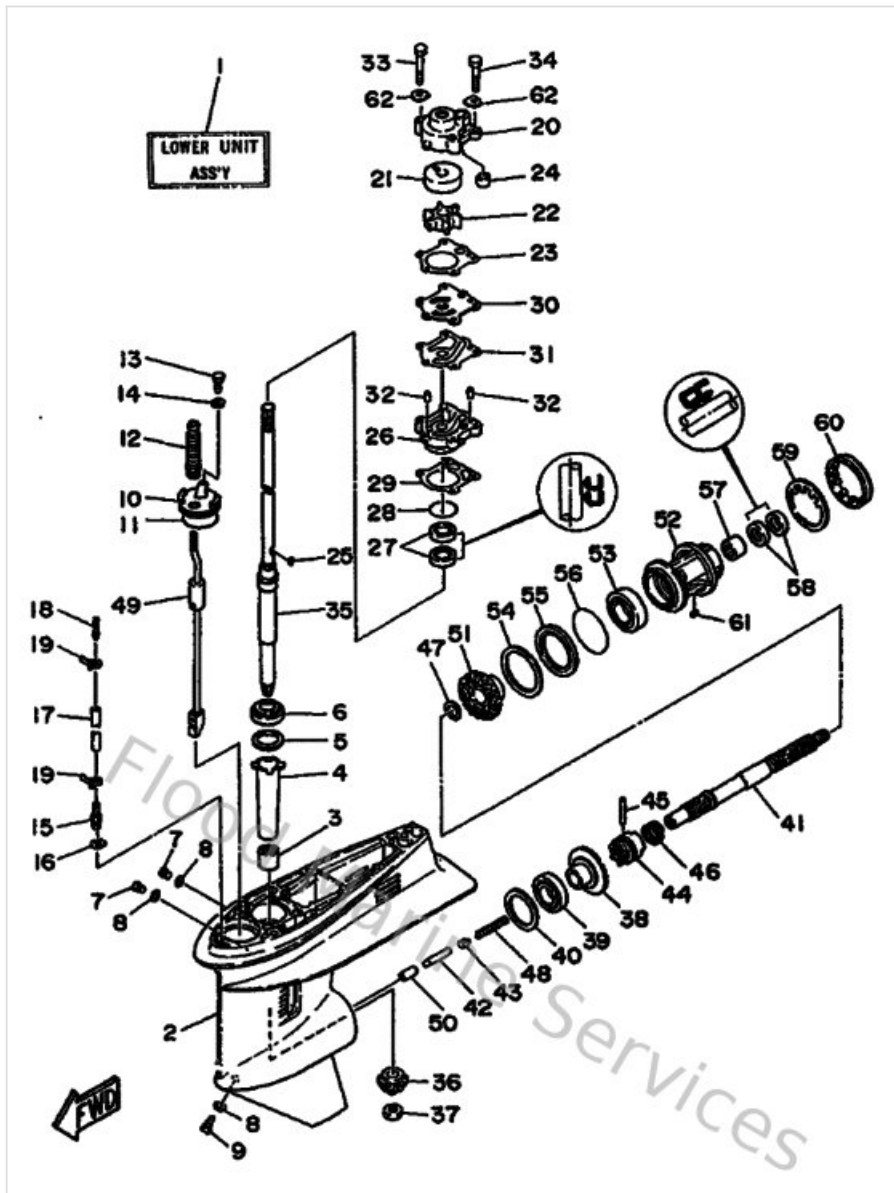
Ref	Part	
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H4455360000 Sleeve, drive shaft	Buy now
5	663455876000 Shim (t:0.50mm)	Buy now
6	933320002300 Brg, tapered roller (409)	Buy now
7	903400800200 Plug, straight screw	Buy now
8	904300802000 Gasket	Buy now
9	688453410000 Plug, drain	Buy now
10	6H4453210100 Plate	Buy now
11	932104904600 O-ring (620)	Buy now
12	6G1441470000 Boot, shift rod	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6H4453780000 Nipple, Hose	Buy now
16	9020910M1400 Washer	Buy now
17	9044507M1900 Hose (I200)	Buy now

Lower Casing & Drive 1



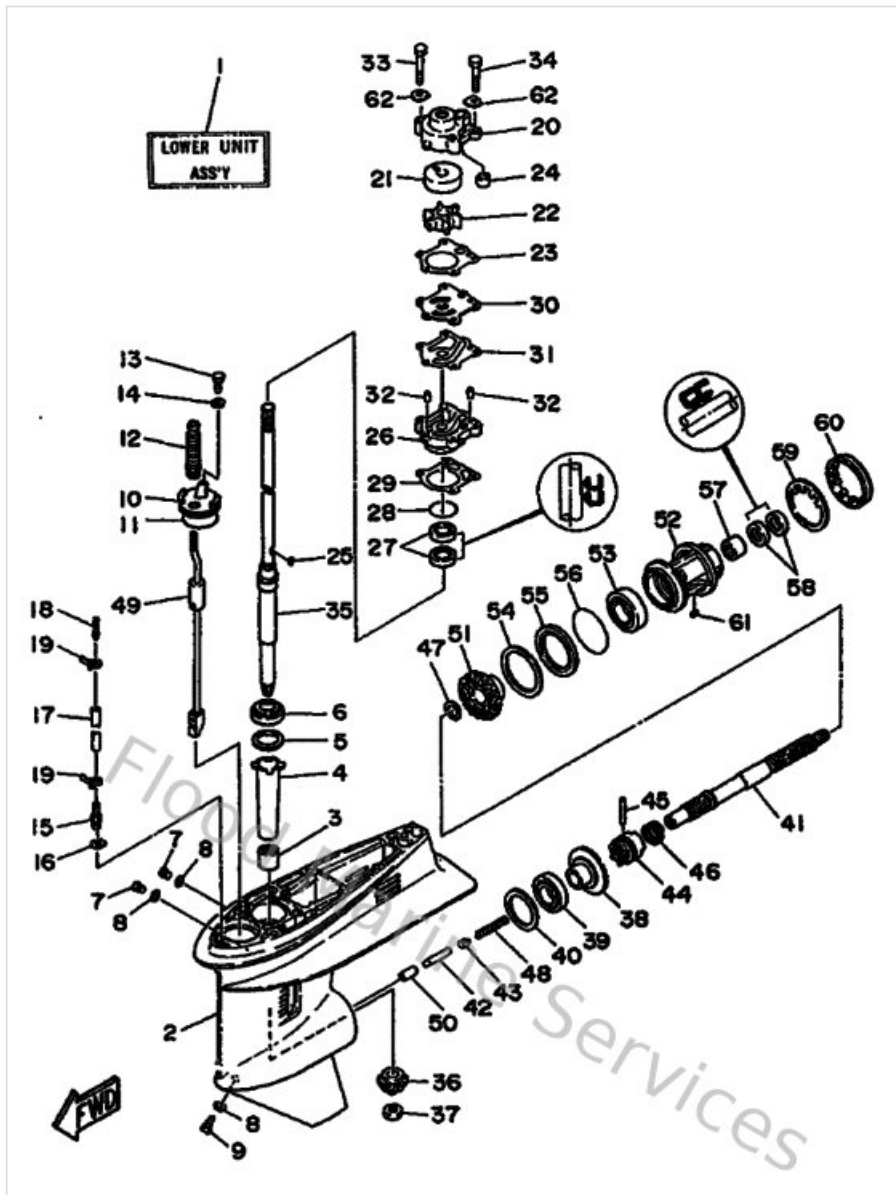
Ref	Part	
18	6E5835580000 End, nipple	Buy now
19	9046511M1000 Clamp	Buy now
20	6J8443110000 Housing, water pump	Buy now
21	663443220000 Insert, cartridge	Buy now
22	6H4443520000 Impeller	Buy now
23	663443150000 Gasket, water pump 1	Buy now
24	663443660000 Damper, water seal 2	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	663443410000 Housing, water pump	Buy now
27	931012307000 Oil seal (663)	Buy now
28	932104104200 O-ring (132)	Buy now
29	663443160000 Gasket, water pump 2	Buy now
30	663443230000 Outer plate, cartridge	Buy now
31	66344324A000 Gasket, cartridge outer plate	Buy now
32	936040806200 Pin, dowel (626)	Buy now

Lower Casing & Drive 1



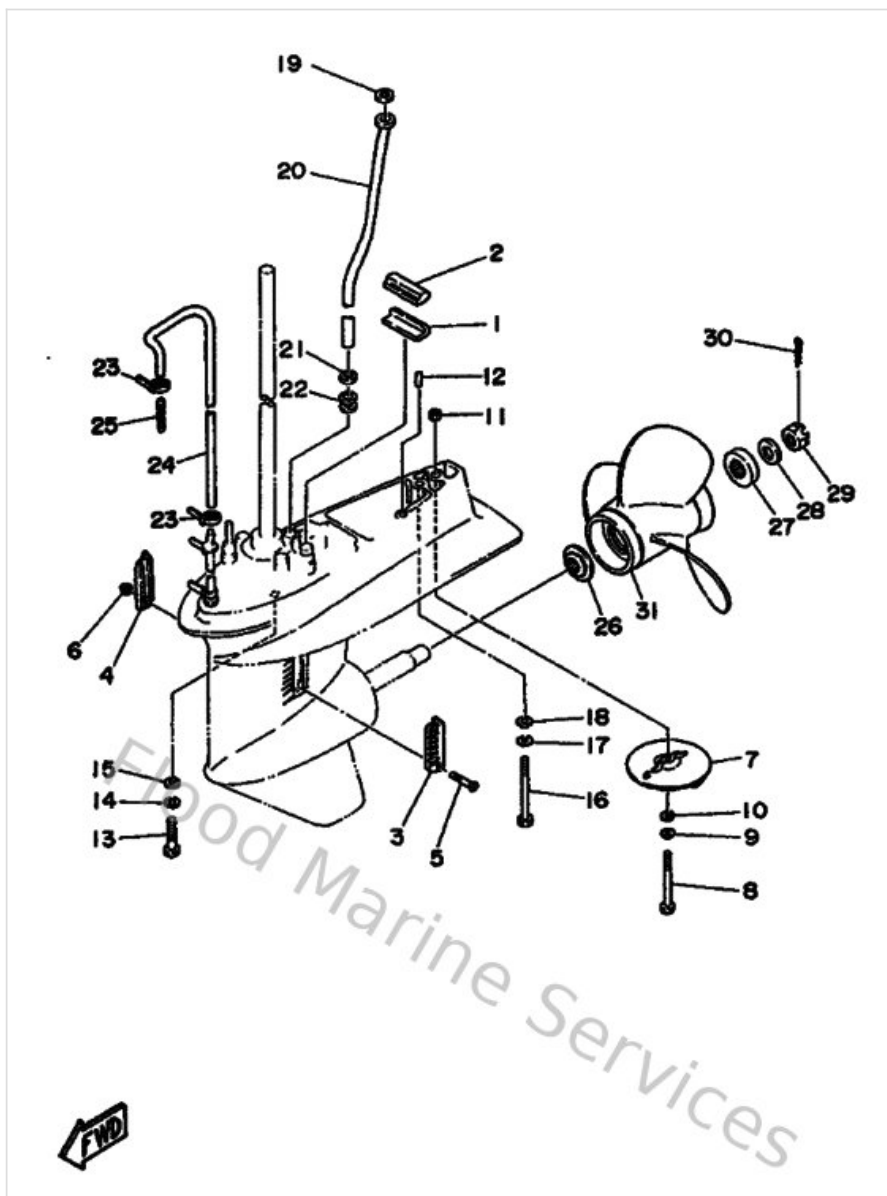
Ref	Part	
33	973950805500 Bolt, hexagon	Buy now
34	970950804500 Bolt, hexagon	Buy now
36	6H4455510000 Pinion	Buy now
37	901701213800 Nut hexagon(663)	Buy now
38	6H4455600000 Gear	Buy now
40	6H4455670150 Shim (T:0.50Mm)	Buy now
41	679456110100 Shaft, propeller	Buy now
42	676456350000 Plunger, shift	Buy now
43	663456340000 Slide, shift	Buy now
44	6H4456310000 Clutch, dog	Buy now
45	902500602300 Pin, strait (663)	Buy now
46	663456330000 Ring, cross pin	Buy now
47	902012242900 Washer, plate(663)	Buy now
48	9050116M0100 Spring compression	Buy now
49	6H4441500000 Shift Cam assembly	Buy now

Lower Casing & Drive 1



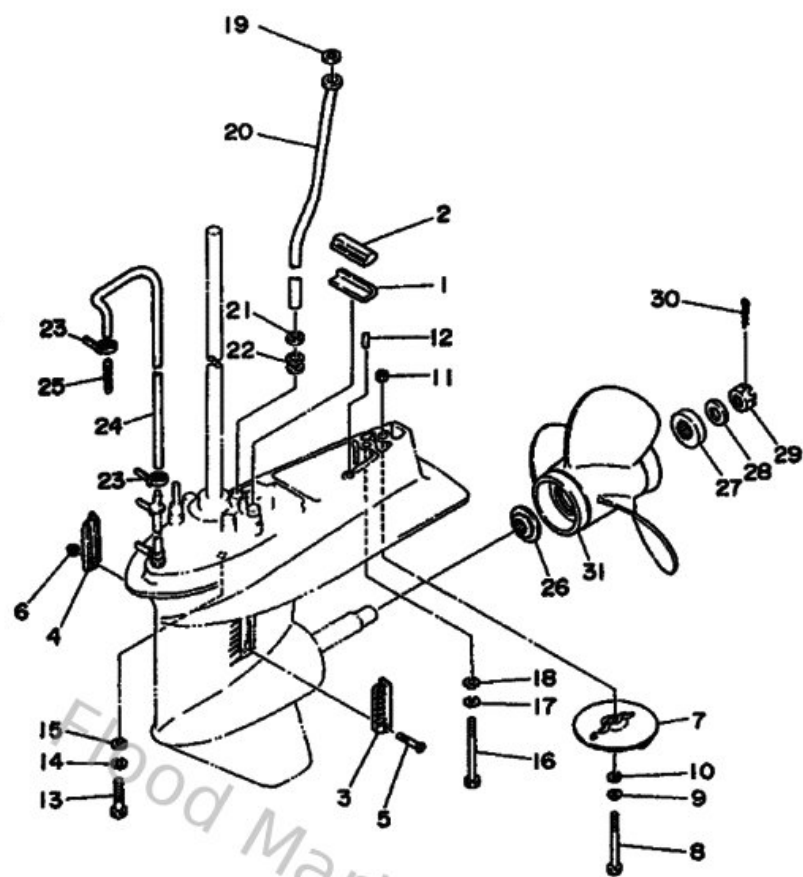
Ref	Part	
50	6H4441600000 Detent Comp	Buy now
51	6H4455710000 Gear	Buy now
52	679453310094 Housing, bearing	Buy now
53	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
54	663455770130 Shim (t:0.30mm)	Buy now
56	9321066M9800 O-ring(6h4)	Buy now
57	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
58	9310122M0000 Oil seal (22x36x6-663)	Buy now
59	9021448M0300 Washer, claw(697)	Buy now
60	697453840000 Nut	Buy now
61	902820401000 Key, strait(663)	Buy now
62	9020908M0200 Washer, plate (688)	Buy now

Lower Casing & Drive 2



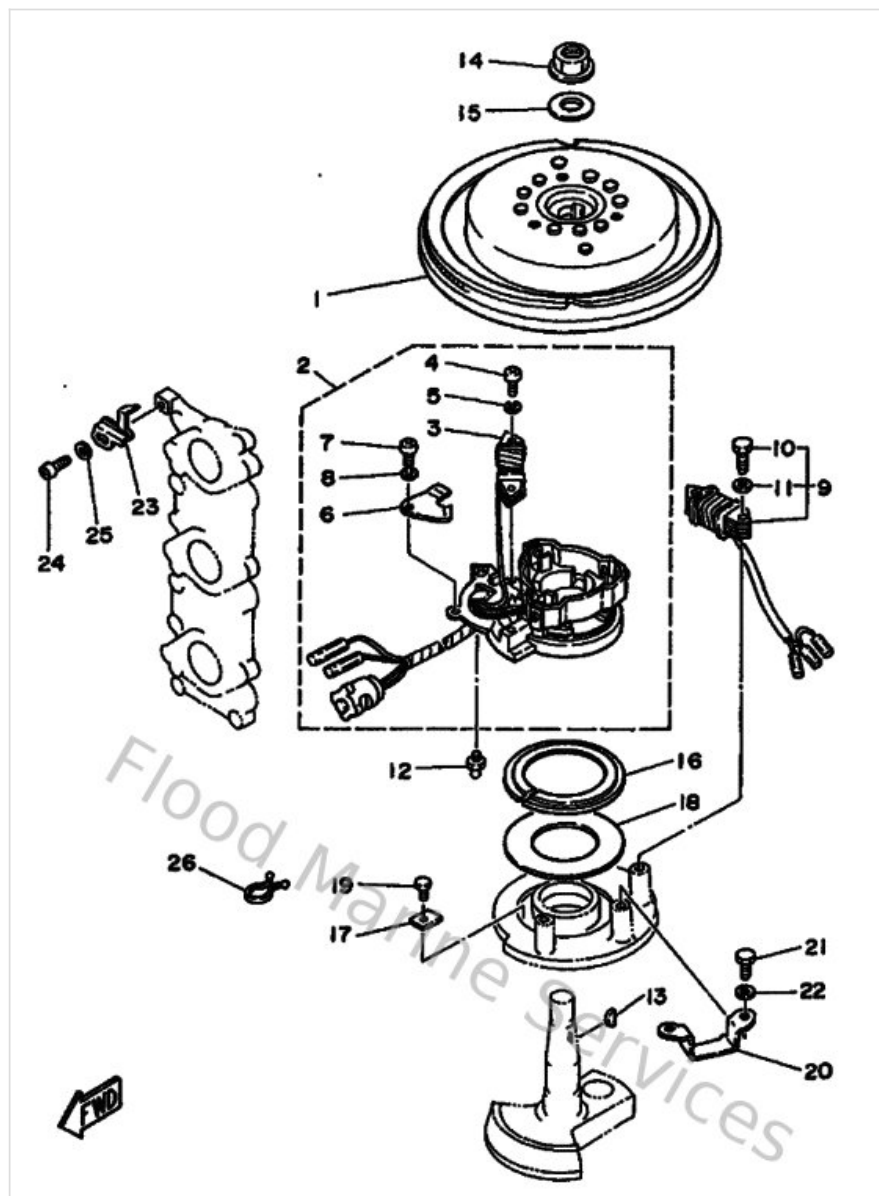
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688452140200 Cover, water inlet	Buy now
4	688452150200 Cover, water inlet	Buy now
5	987800553500 Screw flat head (e03)	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	664453710100 Tab-trim	Buy now
8	975750867500 Bolt, With Washer (6H4)	Buy now
9	929900810000 Ybs67-8 washer, spring	Buy now
10	929900860000 Washer, plain (663)	Buy now
11	953800860000 Nut (661)	Buy now
12	936061201900 Pin, dowel (614)	Buy now
13	973751004000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now

Lower Casing & Drive 2



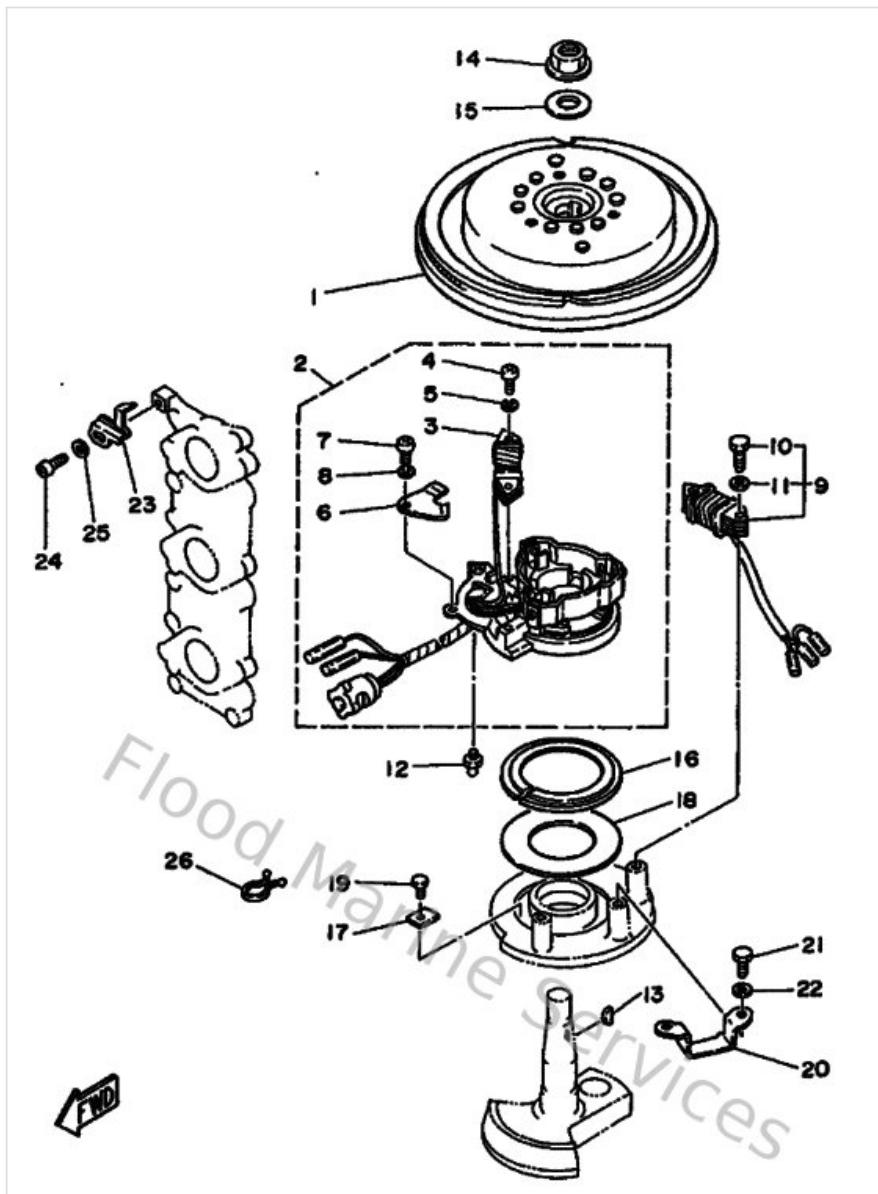
Ref	Part	
16	973950808500 Bolt, with washer	Buy now
19	902021206000 Washer, plate(663)	Buy now
21	904301207200 Gasket	Buy now
22	663443670000 Damper, water seal 3	Buy now
23	904651009800 Clamp	Buy now
24	9044507MF100 Hose (I570)	Buy now
25	6E5835580000 End, nipple	Buy now
26	663459870100 Spacer	Buy now
27	670459970200 Spacer	Buy now
28	929901620000 958-58204-00 washer,plain	Buy now
29	901711601100 Nut, castle (663)	Buy now
30	914903003000 Pin, cotter	Buy now
31	6634594702EL Prop assembly (3x11-5/8"x11"-g)	Buy now

Magneto



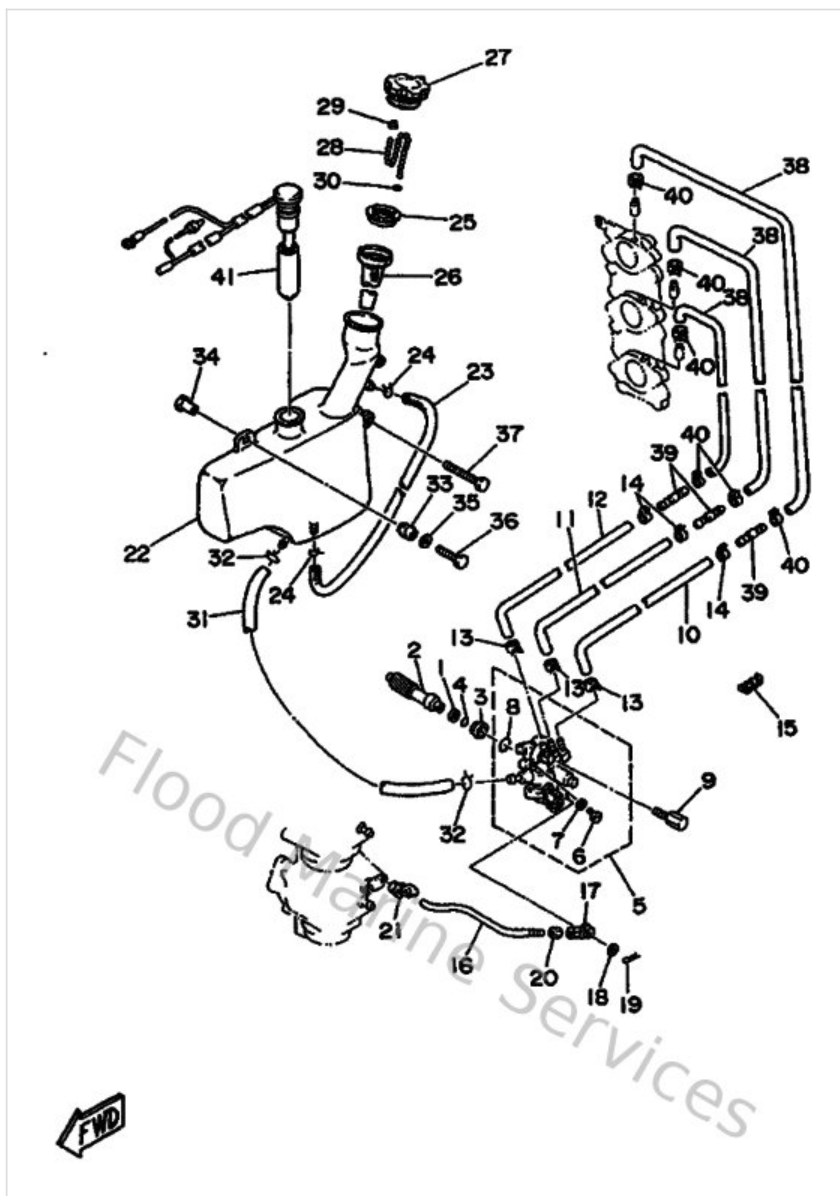
Ref	Part	
2	6H485510F000 Stator Assembly	Buy now
3	6H4855200000 Coil, Charge	Buy now
4	978020602000 Screw pan head	Buy now
5	929900610000 Washer(6a1)	Buy now
6	6H4855480000 Clamp, cord	Buy now
7	985800500800 Screw, pan head (7g3)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	6H481303A000 Lighting Coil Assembly	Buy now
10	973130602500 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	663855180000 Joint, ball	Buy now
13	902800504900 Key, woodruff (12r)	Buy now
14	9017916M0500 Nut (689)	Buy now
15	9020116M4400 Washer (689)	Buy now
16	6H4416111000 Retainer, magneto base	Buy now

Magneto



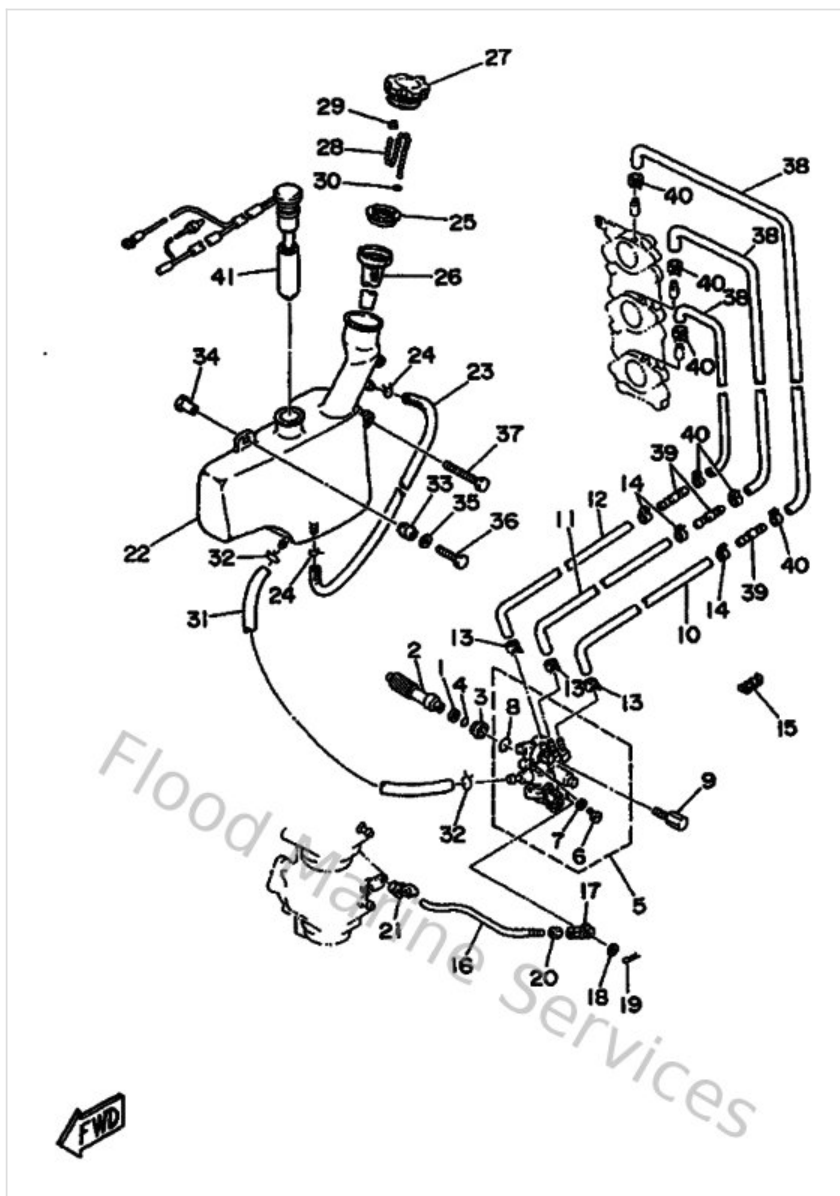
Ref	Part	
18	6J8416180000 Washer, magneto	Buy now
19	973130602000 Bolt(7u8)	Buy now
20	6H4416130000 Base Friction Plat	Buy now
21	970130601200 Bolt(gh1)	Buy now
23	6H4813320000 Plate, timing	Buy now
24	985800501000 Screw, pan head(62x)	Buy now
25	929900560000 Washer, plain (646)	Buy now
26	904651814700 Clamp	Buy now

Oil Pump



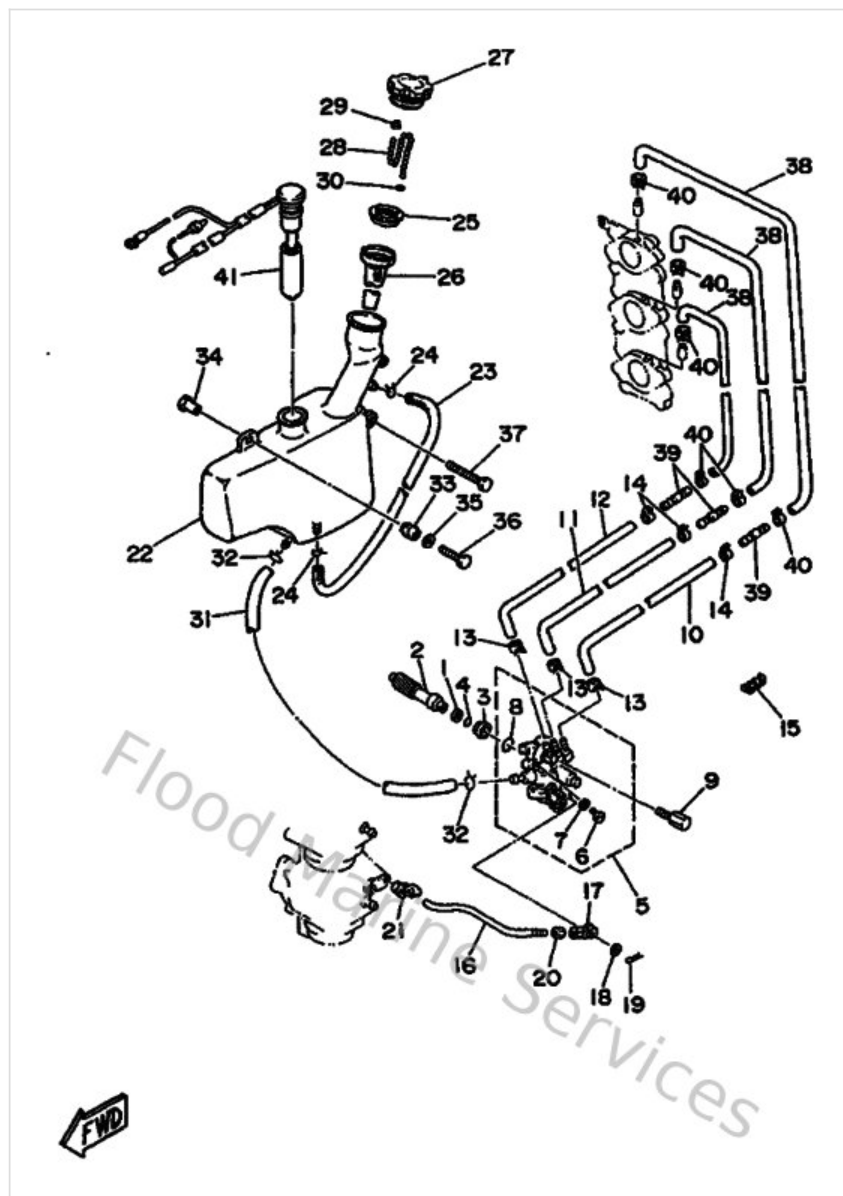
Ref	Part	
1	9020108M9300 Washer, plate (6g5)	Buy now
2	6H4115370000 Gear, driven	Buy now
3	6H1131170000 Collar, distance	Buy now
4	932101359500 93210-13m04	Buy now
5	6H4W13200900 Oil Injection Pump Set	Buy now
6	6E5134710000 Plug, Drain	Buy now
7	6E5134750000 Washer	Buy now
9	9010906M2200 Bolt	Buy now
10	9044507M9000 Hose (I390)	Buy now
11	9044507M2300 Hose (I570)	Buy now
12	9044507MA600 Hose (I200)	Buy now
13	9046807M0200 Clip (6e5)	Buy now
15	9046407M0500 Clamp (6g5)	Buy now
17	6H1412370000 Joint, link	Buy now
18	902020508800 Washer, plate (666)	Buy now

Oil Pump



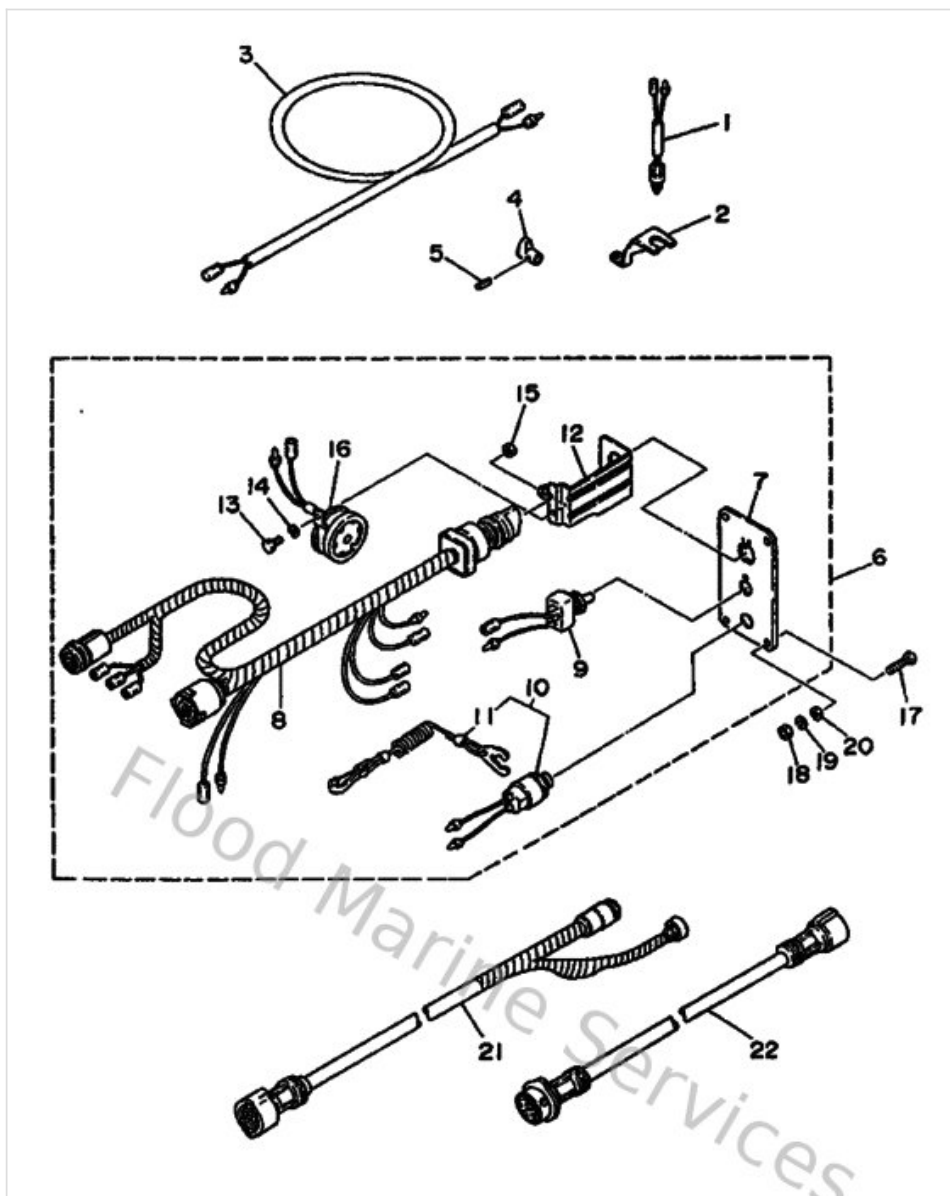
Ref	Part	
19	9046805M0300 Clip(6j8)	Buy now
20	953030560000 Nut, hexagon (663)	Buy now
21	6R5412370000 Joint, link	Buy now
22	6H4217071000 Oil Tank Comp	Buy now
23	9044609M0800 Hose	Buy now
24	904670800400 Clip, pipe 6162435600	Buy now
25	6H4217730000 Grommet	Buy now
27	6H4217700000 Oil tank cap assembly	Buy now
28	6H4246330100 Chain, ball	Buy now
29	6H4246340000 Hook, chain ball	Buy now
30	6H4217570000 Washer, special 1	Buy now
31	9044509M3700 Hose (l1500)	Buy now
33	6A0823170000 Damper, ignition coil	Buy now
34	624425420000 Collar	Buy now
35	902010605000 Washer, plate(6e3)	Buy now

Oil Pump



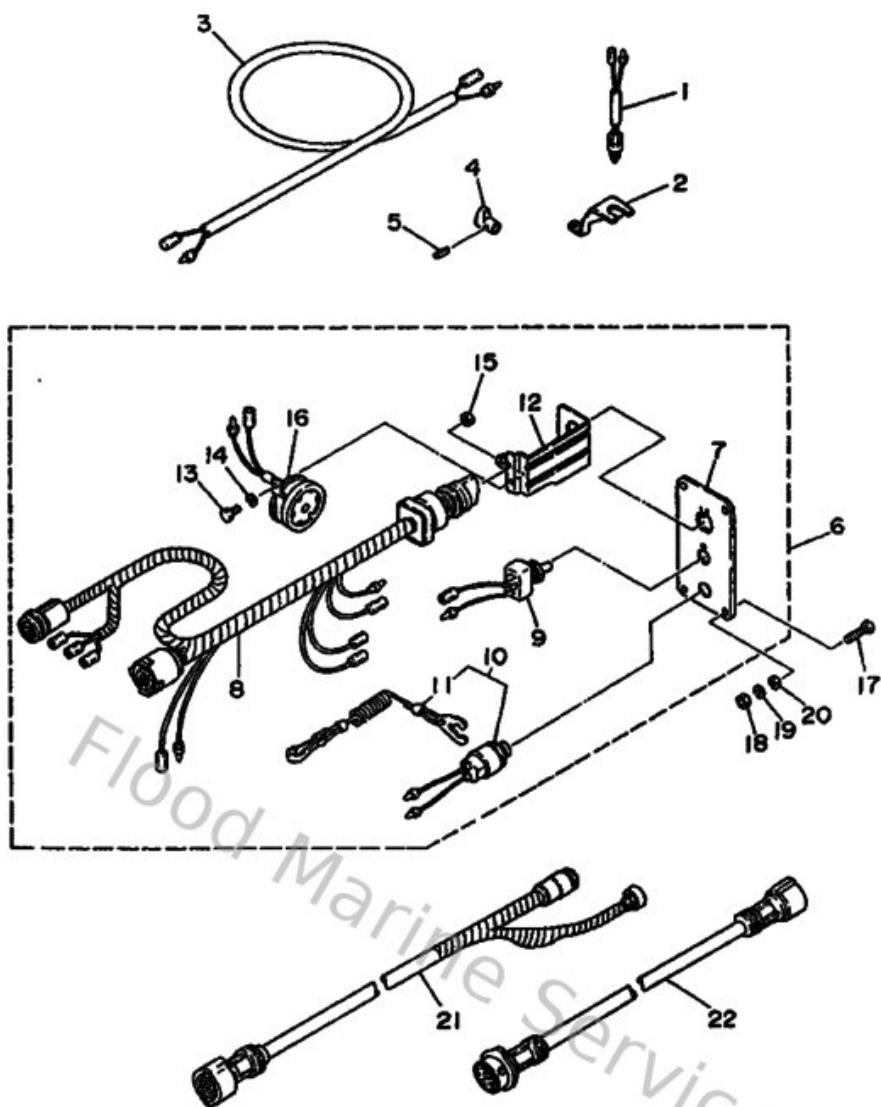
Ref	Part	
36	970800603000 Bolt(jf7)	Buy now
37	973130605000 Bolt, hexagon	Buy now
38	9044507M8700 Hose(62t)	Buy now
39	6E5131320000 Joint	Buy now

Optional Parts 1



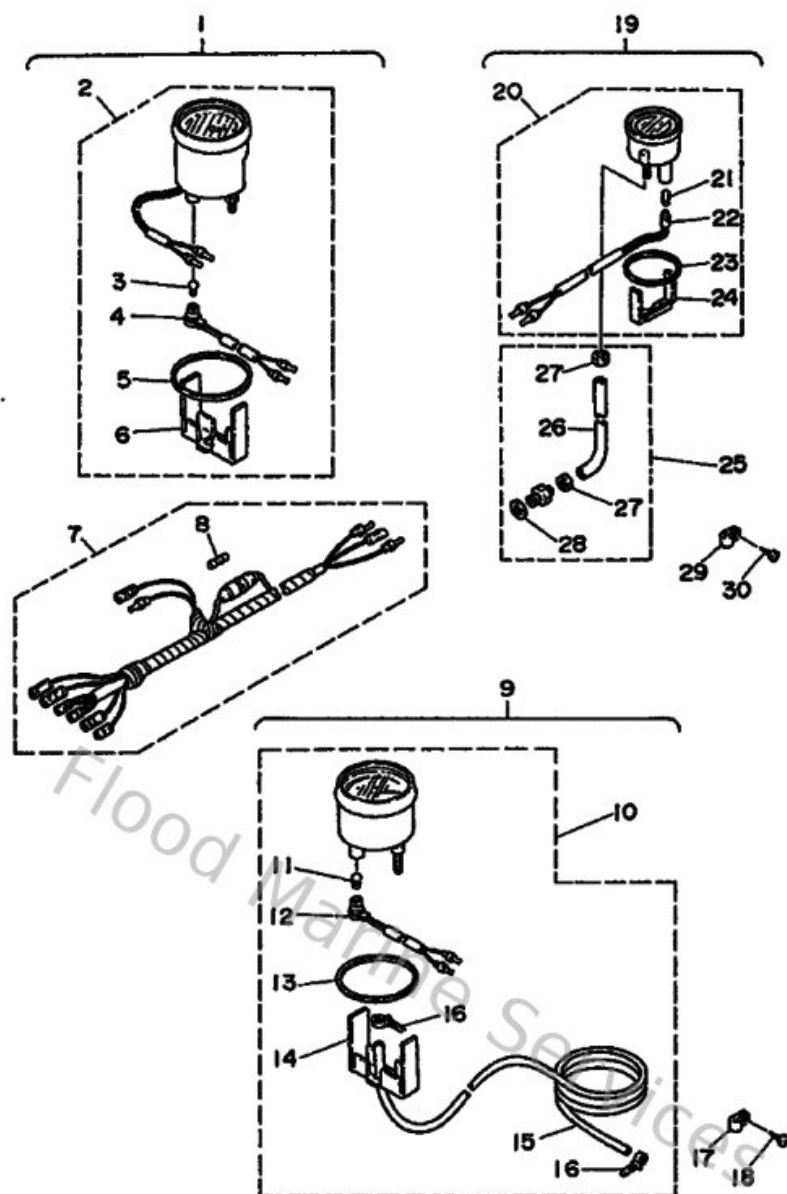
Ref	Part	
1	6F5825400000 Neutral switch assembly	Buy now
2	6H4825540000 Stay, Neutral Switch	Buy now
3	6H4825530000 Extension, wire lead	Buy now
4	6H4441730000 Lever Shift Control	Buy now
5	916903002000 Pin, spring (6h4)	Buy now
6	704825701200 Panel switch assembly	Buy now
7	689825710200 Panel, Switch	Buy now
8	704825100100 Main switch assembly	Buy now
9	703825740000 Switch, choke	Buy now
10	688825750200 Engine stop switch assembly	Buy now
11	682825560000 Lanyard, stop switch	Buy now
12	704825810000 Stay, Cord Clamp	Buy now
13	973030501200 Bolt, hexagon	Buy now
14	929900510000 Ybs67-5 washer, spring	Buy now
15	953030570000 Nut (656)	Buy now

Optional Parts 1



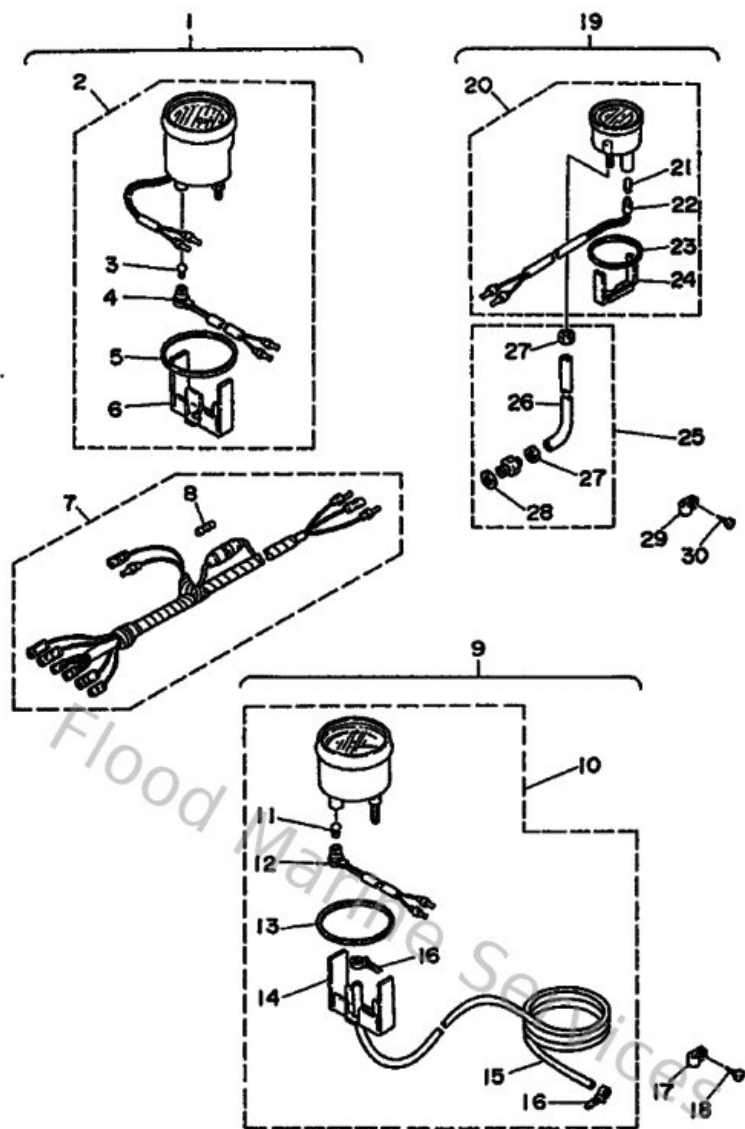
Ref	Part	
16	688833831200 Buzzer	Buy now
17	9014905M0500 Screw(6k0)	Buy now
18	953800560000 Nut, hexagon (663)	Buy now
20	929900560000 Washer, plain (646)	Buy now
21	6888258A5000 10p main harness mec 5m (16ft)	Buy now
22	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 2



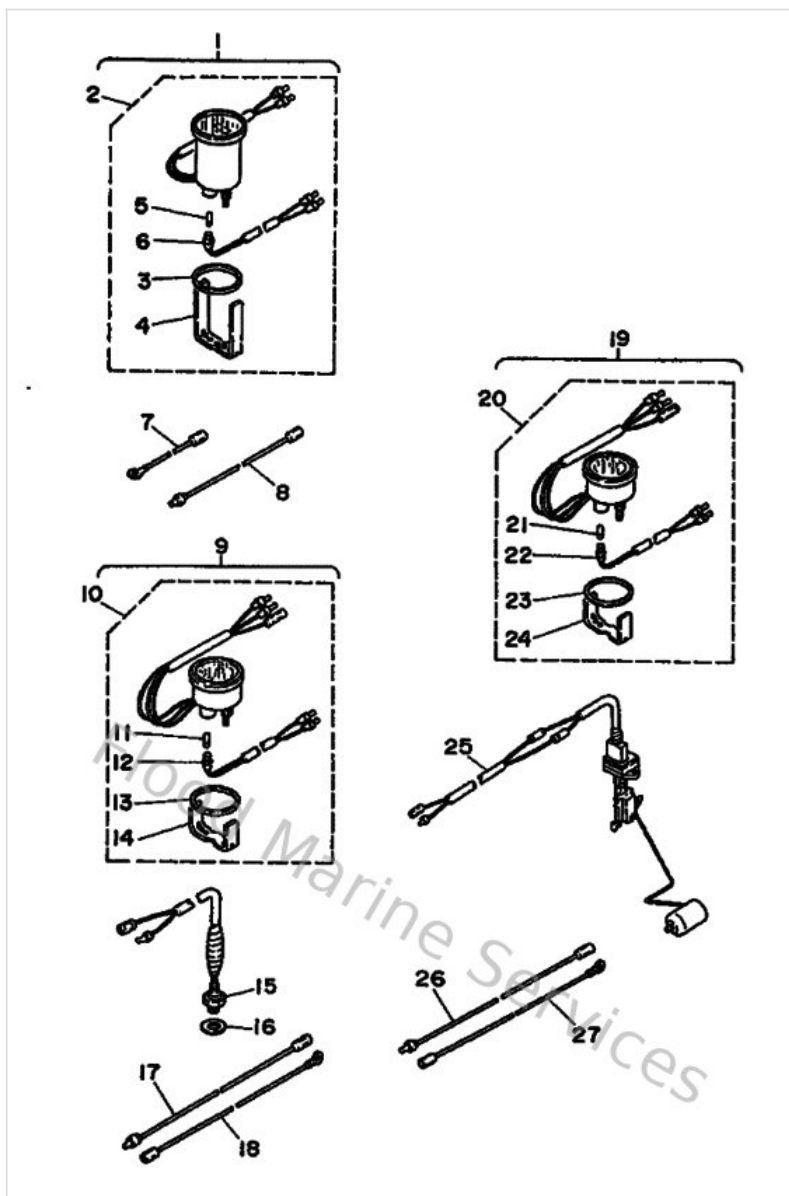
Ref	Part	
1	6Y5W00801100 Tachometer kit	Buy now
2	6Y5835401200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y583553N000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5W00813000 Speedometer Kit	Buy now
10	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
15	688835570000 Tube (8m)	Buy now
16	904651009800 Clamp	Buy now
17	906013140200 021-58119-01 clip,nylon 14	Buy now
18	977804011600 Screw,panh.tapping	Buy now
19	6Y5W00880000 Water Pressure Meter Kit	Buy now

Optional Parts 2



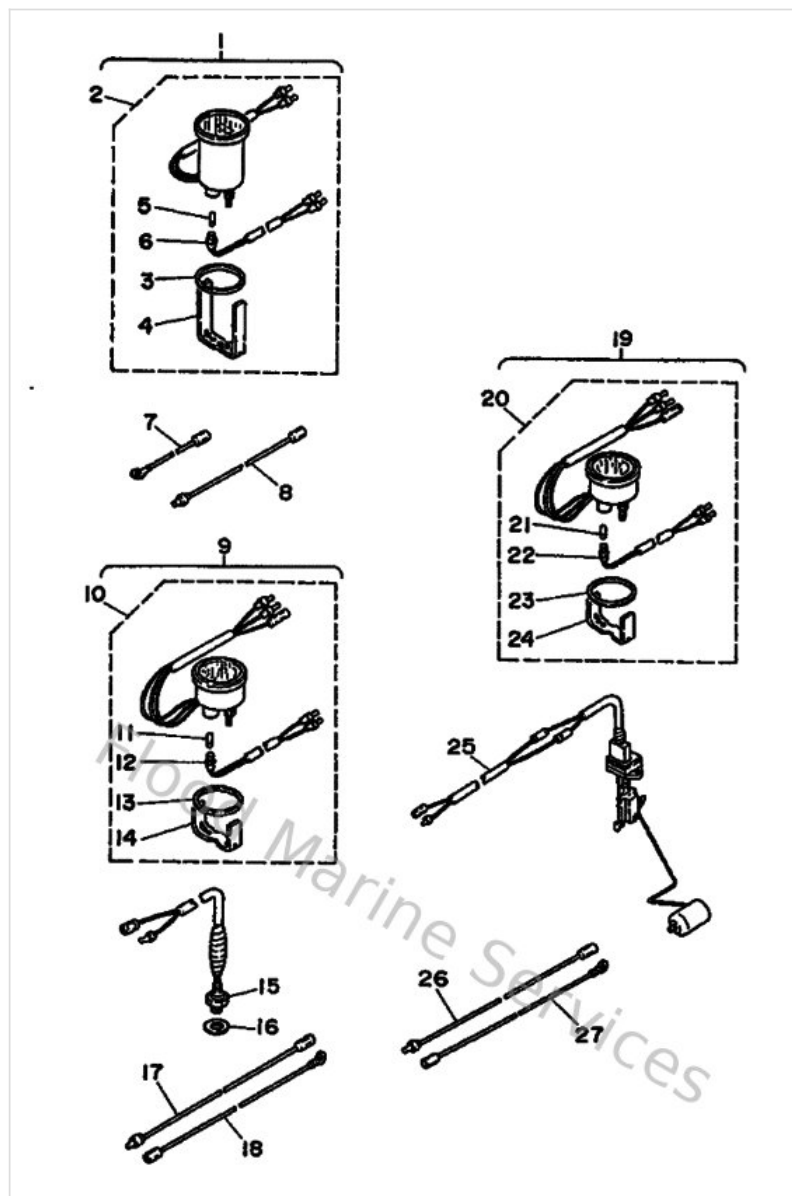
Ref	Part	
20	6Y5836600000 Water pressure meter assembly	Buy now
21	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
22	6Y5835360000 Socket, meter	Buy now
23	688836640000 Damper	Buy now
24	688836650000 Plate, fitting	Buy now
25	688836670000 Sender	Buy now
26	688836660000 Tube	Buy now
27	663836680000 Nut, nipple	Buy now
28	904301411500 Gasket (663)	Buy now

Optional Parts 3



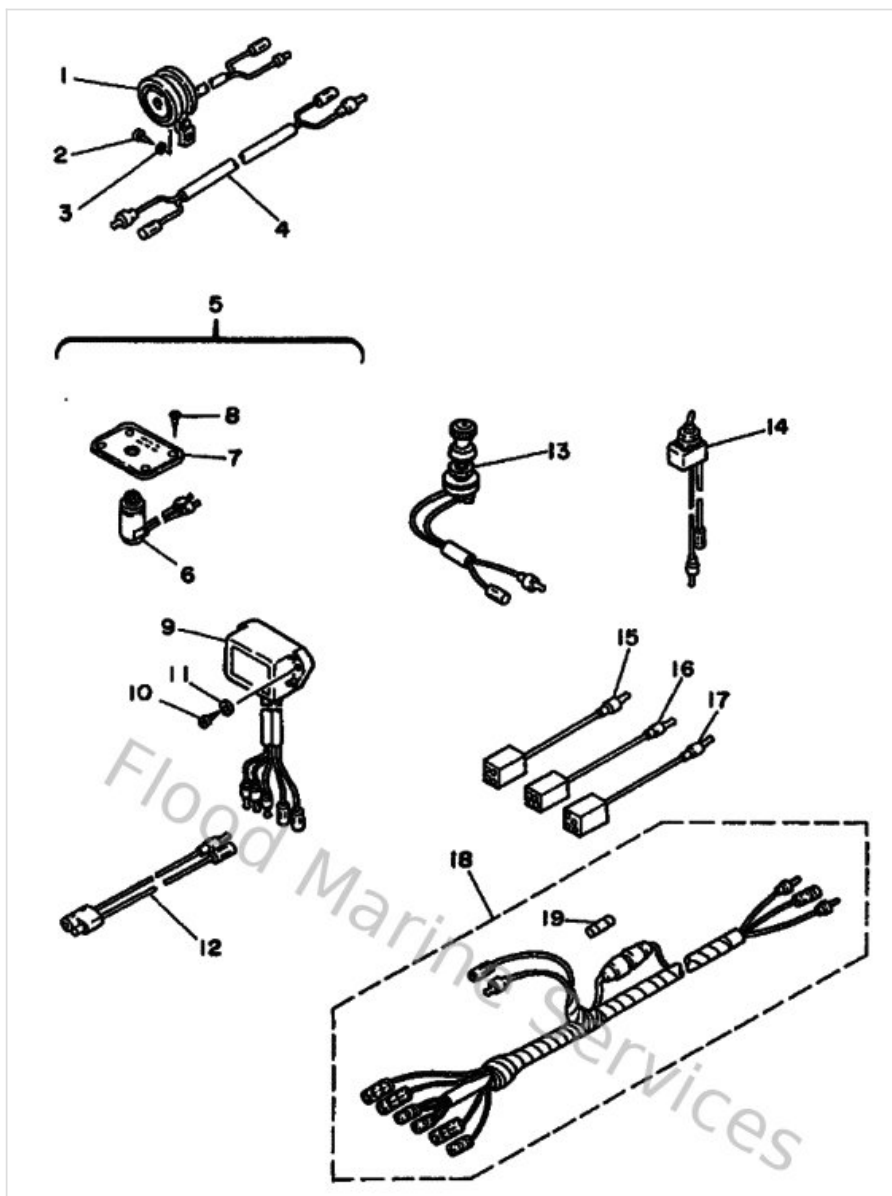
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	688836650000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now
21	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now

Optional Parts 3



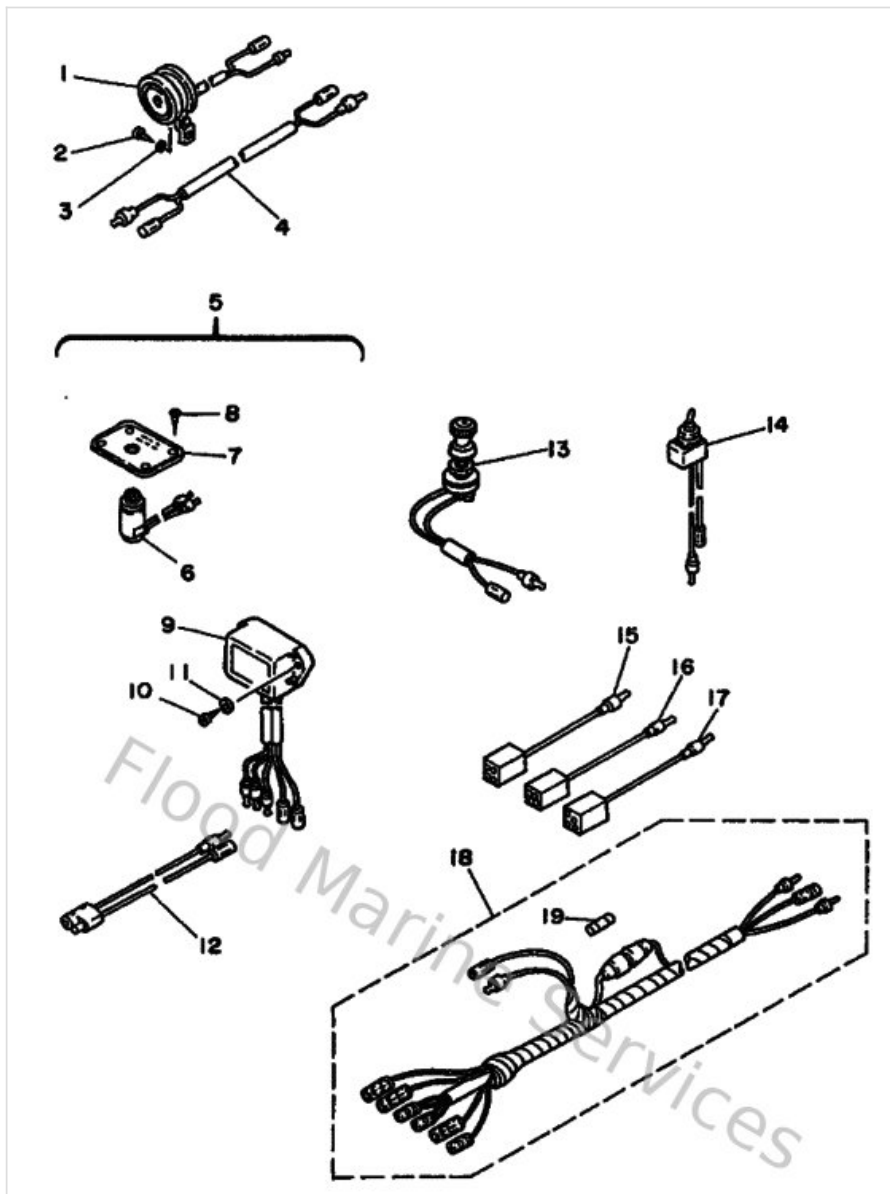
Ref	Part	
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 4



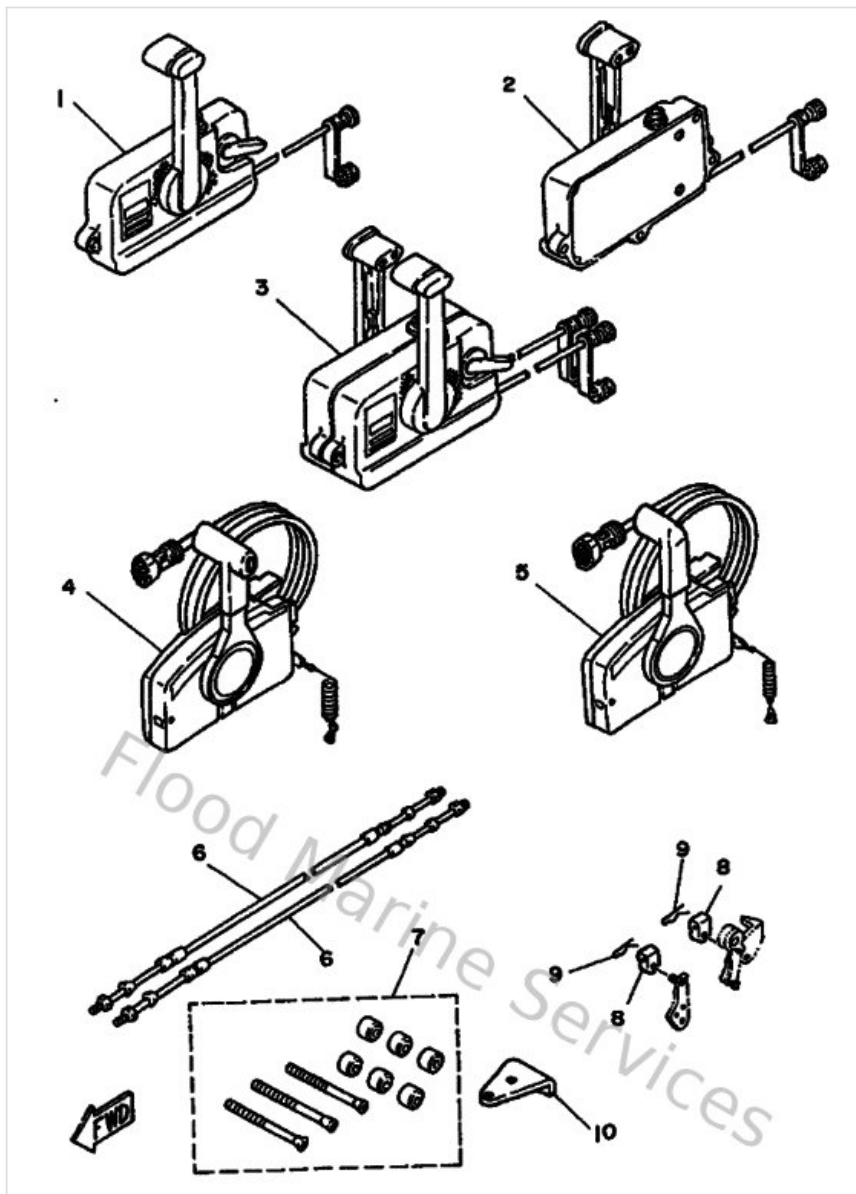
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977806051600 Screw, panhead tapping (j20)	Buy now
3	929900560000 Washer, plain (646)	Buy now
4	688833731000 Lead, horn	Buy now
6	663843010100 Pilot lamp ass'y	Buy now
7	663843090000 Plate set	Buy now
8	954283131600 Screw, round tapping	Buy now
10	977806052000 Screw, tapping(6k8)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	663825210900 Wire, Lead	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825260000 Switch, lamp	Buy now
15	6Y5821490000 Wire, lead 3	Buy now
16	6Y5821170000 Wire, lead	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 4



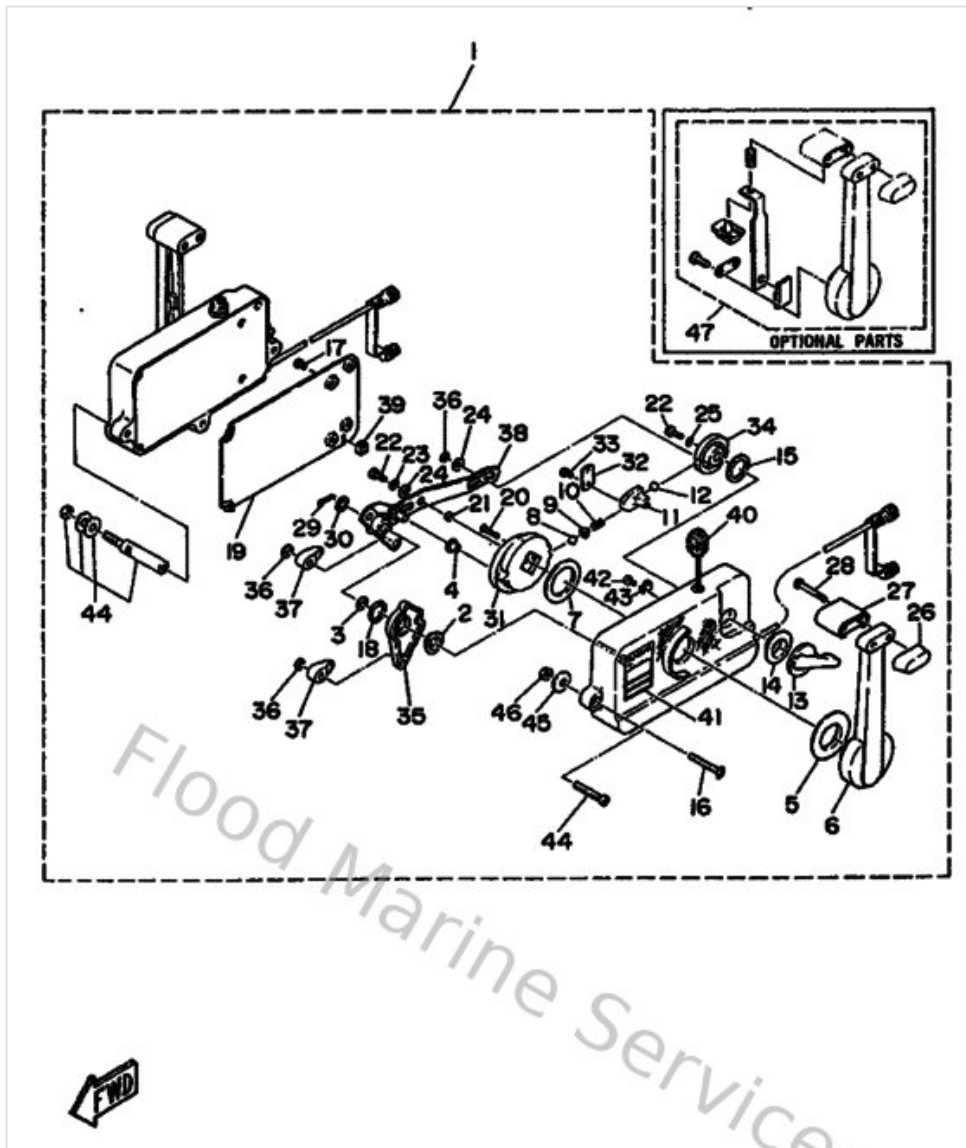
Ref	Part	
18	6Y5835530000 Wire, lead (l=2.5m)	Buy now
19	1E6821510000 Fuse (10a)	Buy now

Remote Control



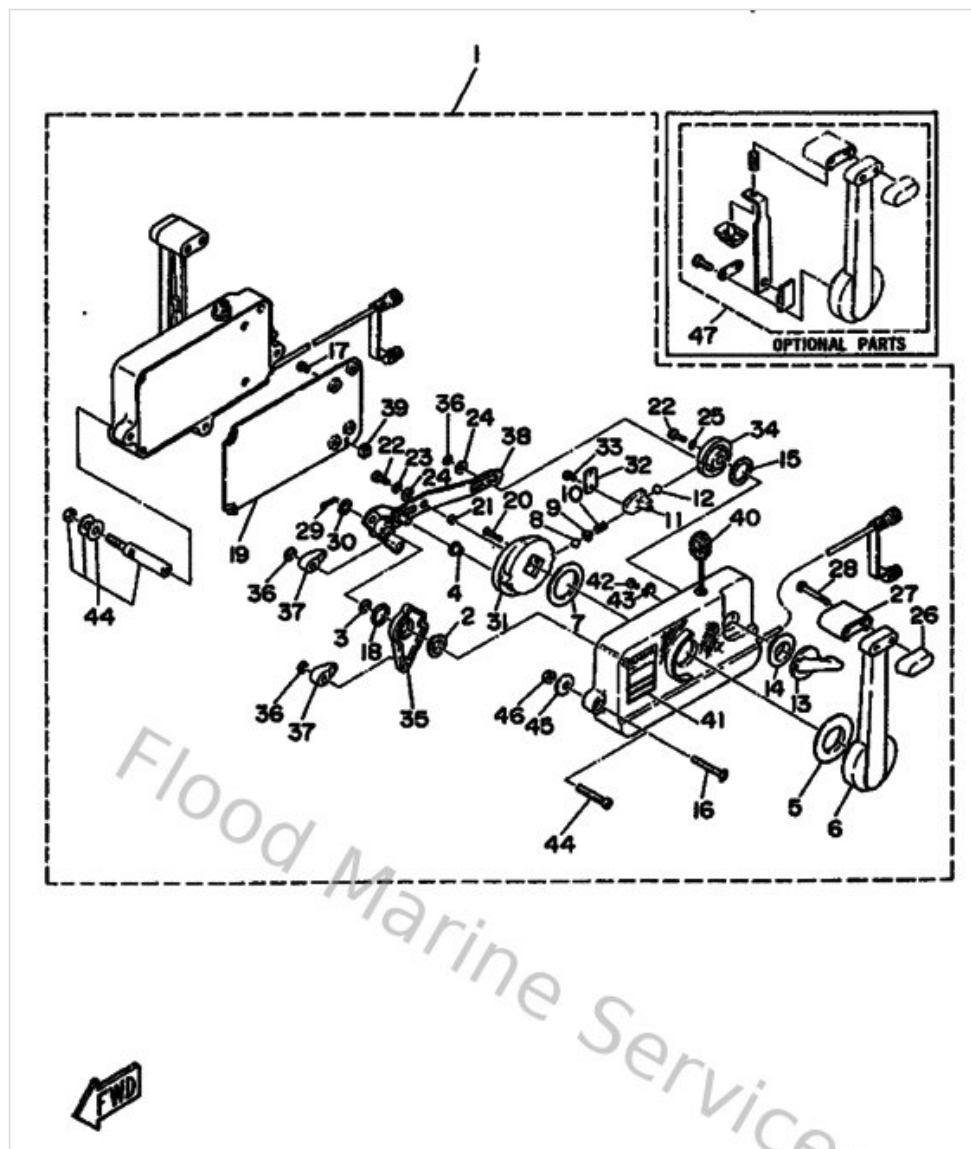
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701481021000 Remote control assembly	Buy now
3	701481102200 Remote Control assembly	Buy now
4	703482502100 Remote control assembly (10p, ptt)	Buy now
5	703482801100 Remote control assembly (10p)	Buy now
6	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
7	703482900100 Twin attachment	Buy now
8	6H4483440000 Cable end, remote control	Buy now
9	904681800800 Clip 620436610000	Buy now
10	6884851100EJ Hook, steering	Buy now

Remote Control Assy 1



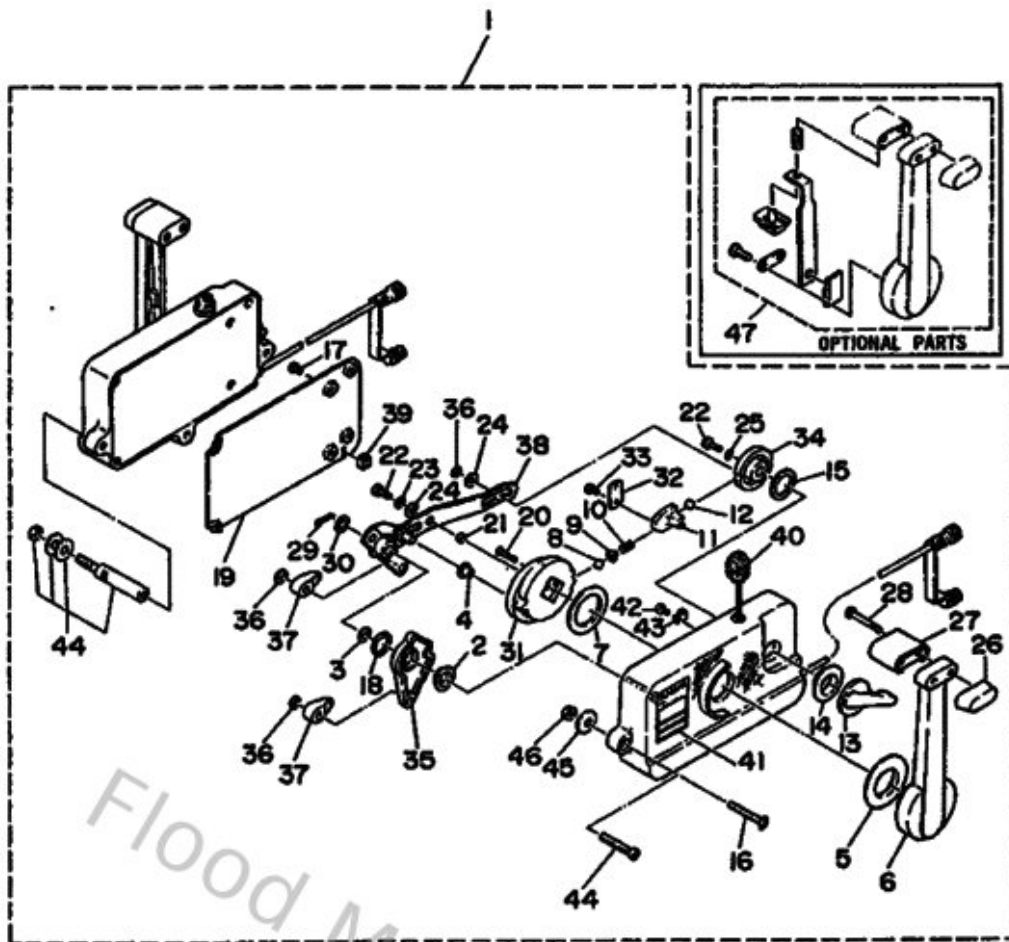
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701482350000 Bushing 2	Buy now
3	701481971000 Washer, wave 2	Buy now
5	701482340000 Bushing 1	Buy now
6	701482210000 Lever, control	Buy now
7	701481961100 Washer, wave 1	Buy now
8	701482360000 Roller, detent	Buy now
9	702482370000 Adaptor	Buy now
10	702482380000 Spring, Detent	Buy now
11	701482490000 Spring, adapter	Buy now
12	701482480000 Roller, free accel	Buy now
13	701481521100 Knob, free accel	Buy now
14	701482430000 Bushing	Buy now
15	701481981000 Washer, wave 3	Buy now
16	701482810000 Screw	Buy now

Remote Control Assy 1



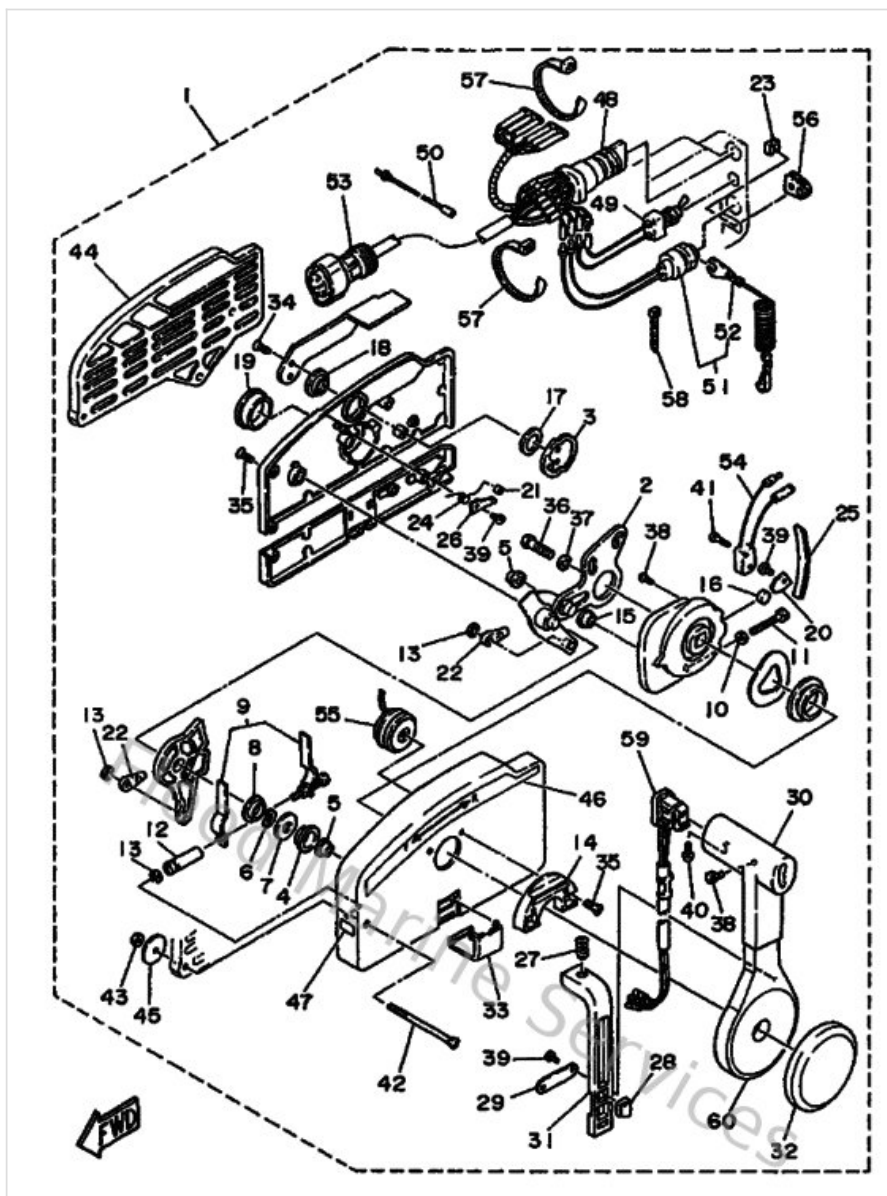
Ref	Part	
17	978850501000 Screw, pan head(62x)	Buy now
18	701482680000 Spacer 3	Buy now
19	701482130000 Back, plate	Buy now
20	927800602500 Screw flat head	Buy now
21	701482550000 Coller 1	Buy now
22	970800601800 Bolt (fj0)	Buy now
24	701482460000 Spacer	Buy now
25	929900630000 Washer, tooth	Buy now
26	701482290000 Grip, control lever 2	Buy now
27	701482220000 Grip, control lever	Buy now
28	701482820000 Screw, pan head	Buy now
29	701482390000 Set Pin, Plate	Buy now
30	701482660000 Spacer 2	Buy now
31	701482320000 Gear 1	Buy now
32	701481891100 Retainer	Buy now

Remote Control Assy 1



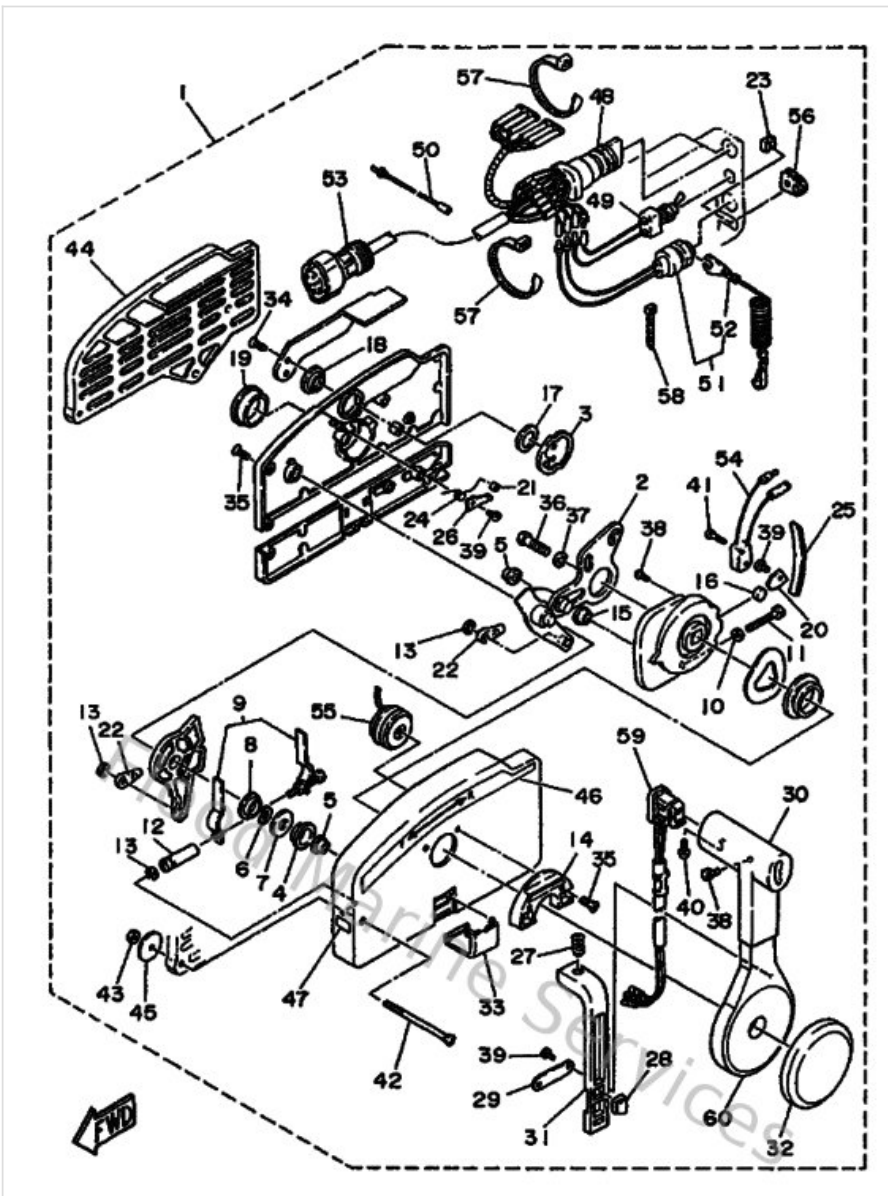
Ref	Part	
33	985800501000 Screw, pan head(62x)	Buy now
35	701482711000 Arm, shift	Buy now
36	934300602400 Circlip (701)	Buy now
38	701482610000 Arm, throttle	Buy now
39	701483580000 Anchor, cable	Buy now
40	701825505000 Engine Stop Switch assembly	Buy now
42	701482830000 Screw 3	Buy now
43	701825940000 Clamp	Buy now
44	701482910000 Attachment	Buy now
45	701482870000 Washer 1	Buy now
46	953800660000 Nut(661)	Buy now
47	701482800000 Neutral lock kit	Buy now

Remote Control Assy 2



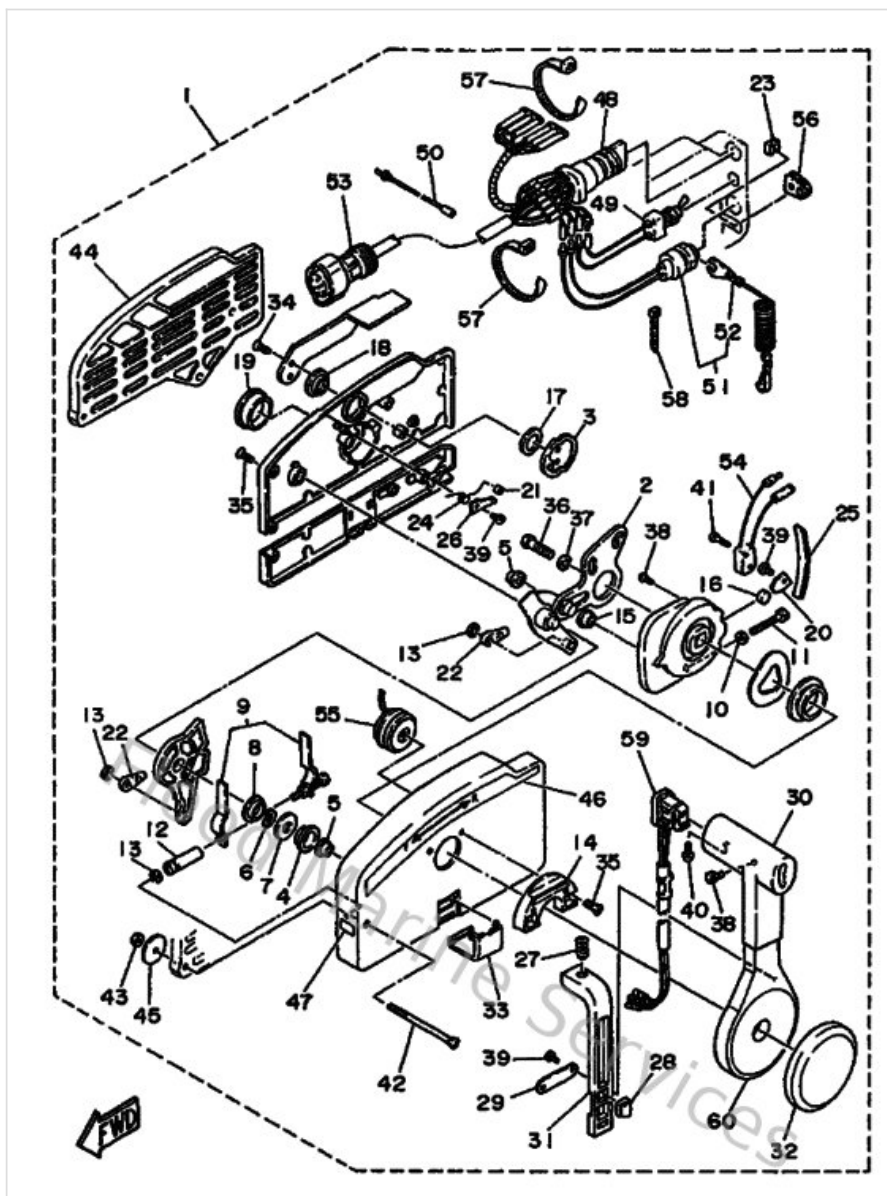
Ref	Part	
1	703482101100 Remote control assembly (10p)	Buy now
2	703482611000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy 2



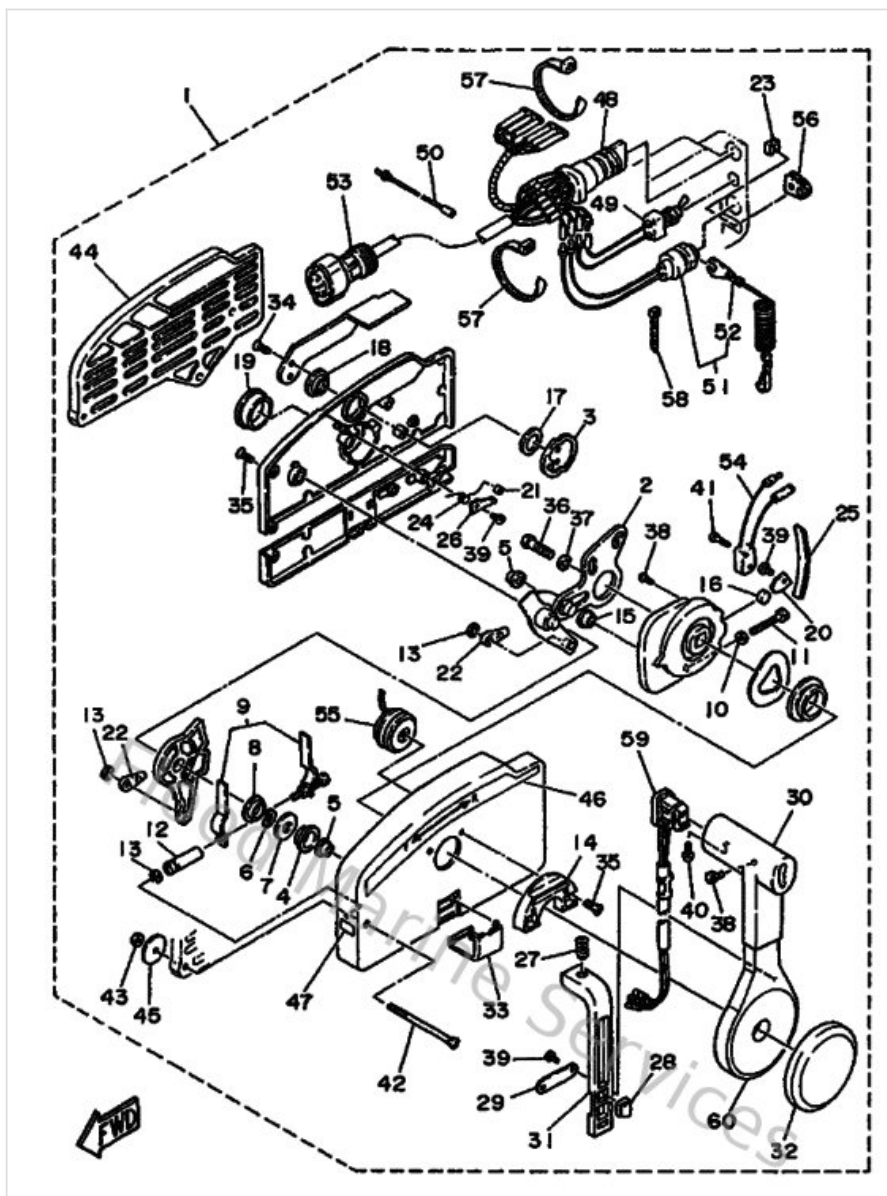
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy 2



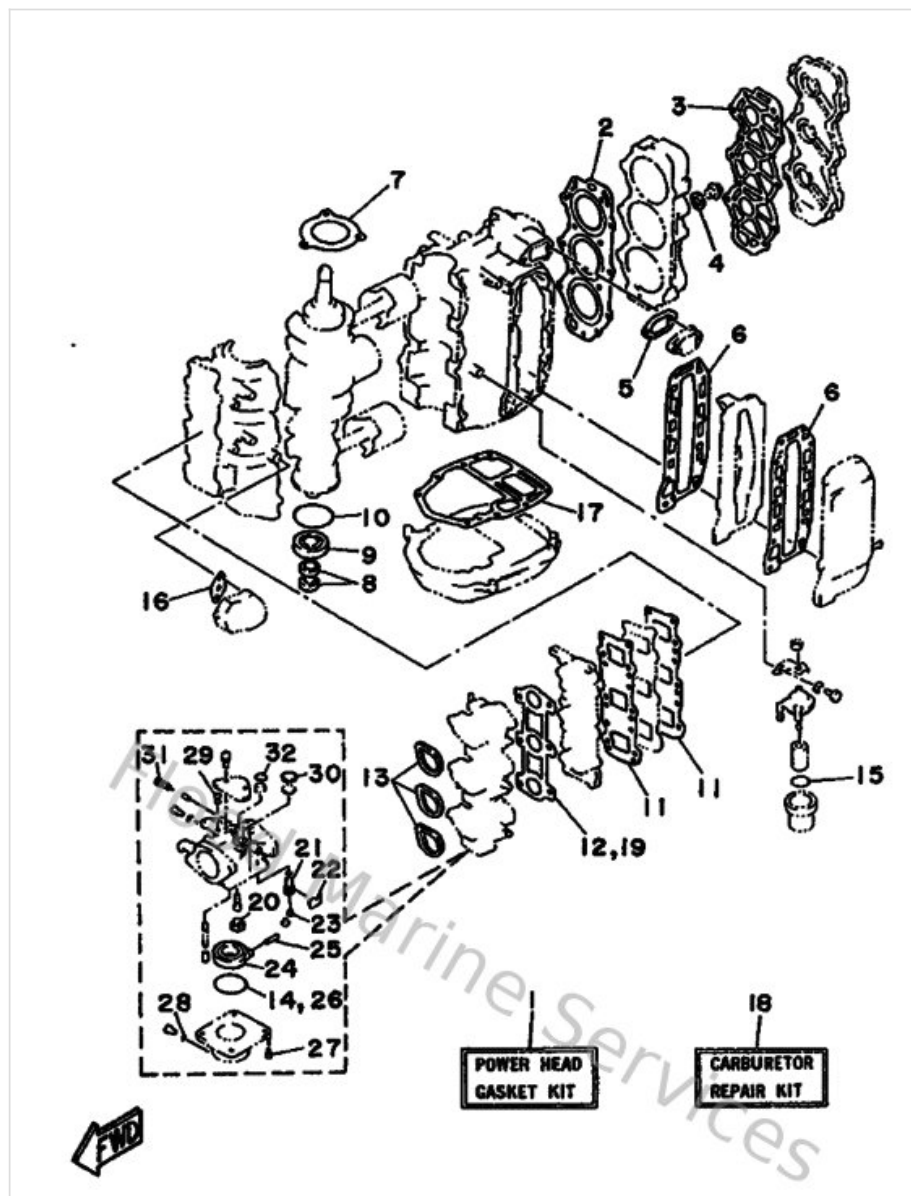
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy 2



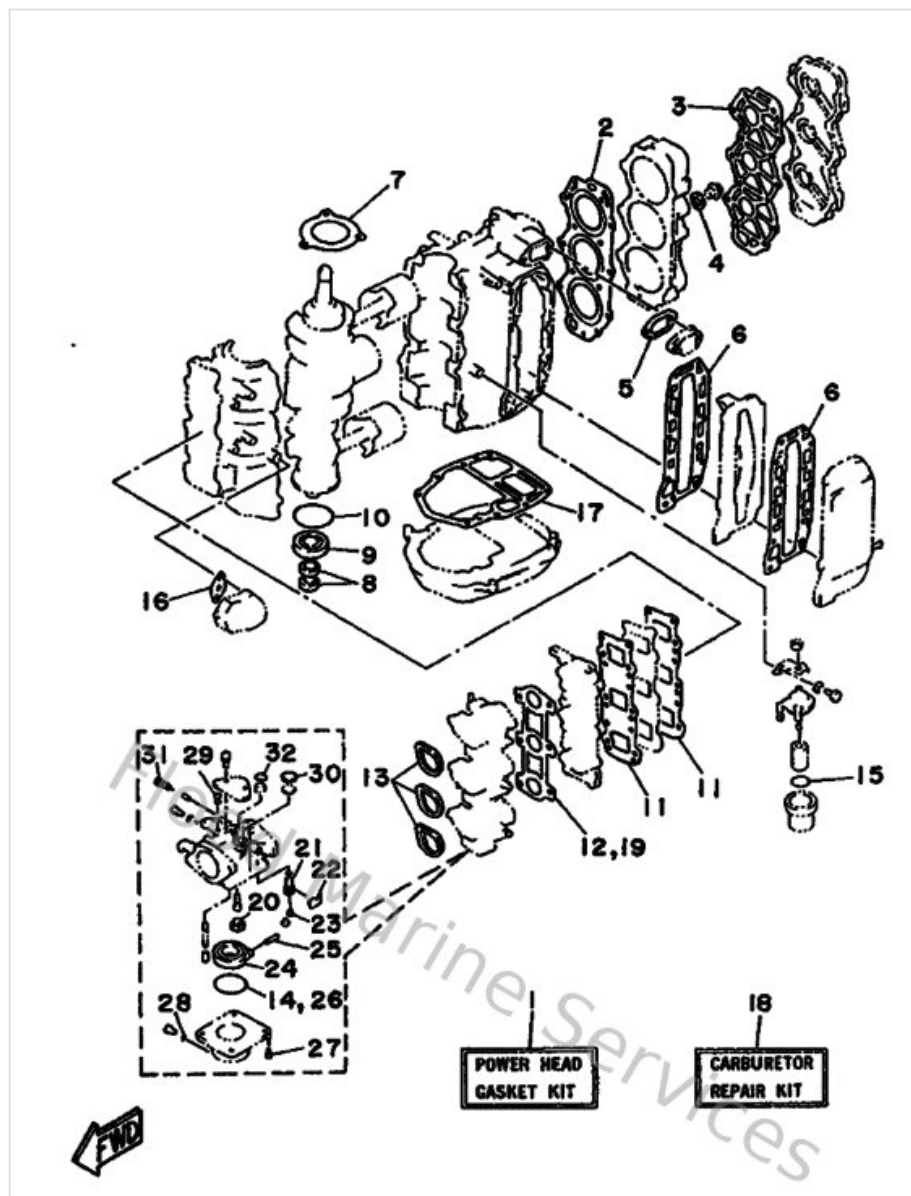
Ref	Part	
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Repair Kit 1



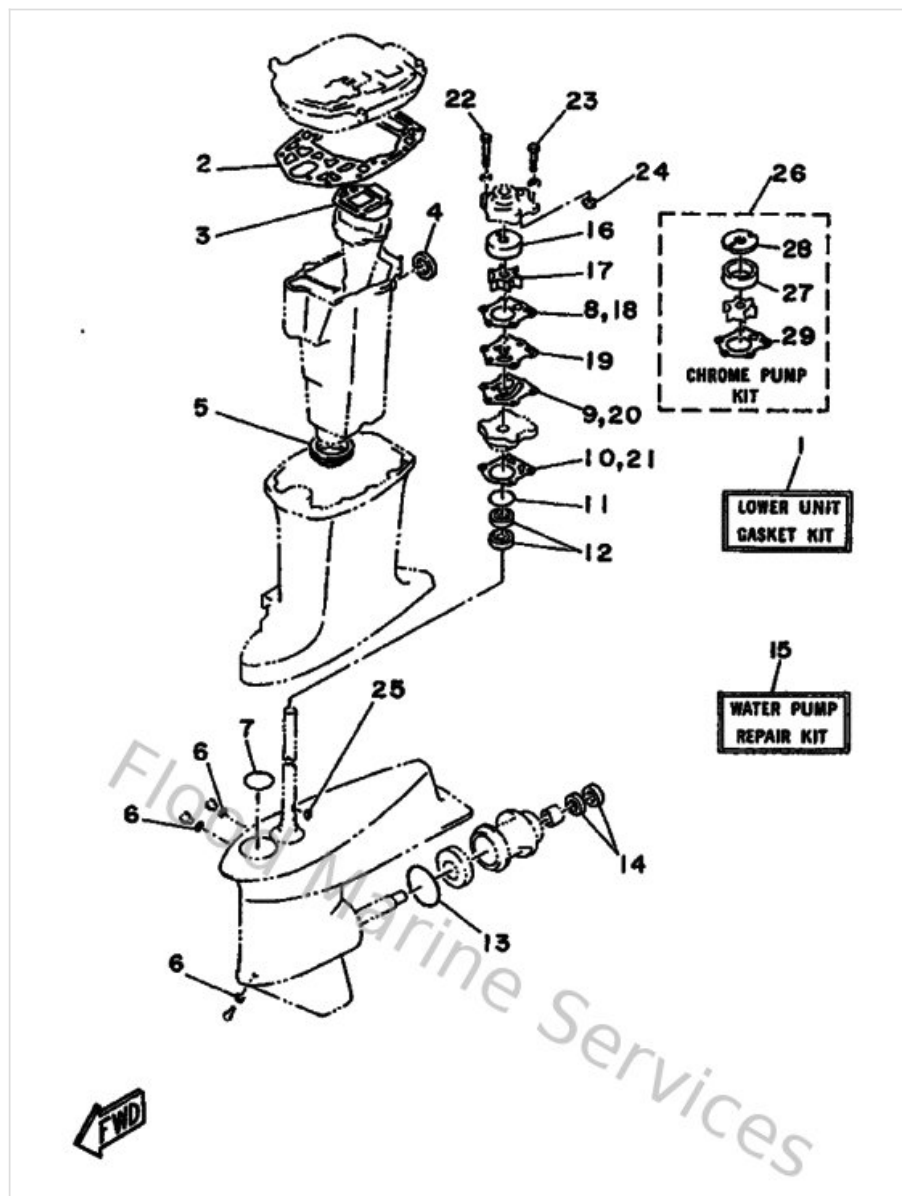
Ref	Part	
1	6H4W00010100 Gasket kit, power unit	Buy now
2	6H4111810000 Gasket, cylinder head 1	Buy now
3	6H4111930000 Gasket, head cover 1	Buy now
4	904301411500 Gasket (663)	Buy now
5	6H4124140000 Gasket, cover	Buy now
6	6H4411140000 Gasket, exhaust outer cover	Buy now
7	6H415369A100 Gasket, oil seal housing	Buy now
8	9310416M0100 Oil seal(6a8)	Buy now
9	9310225M2800 Oil seal(6h4)	Buy now
10	9321057M0900 O-ring (683)	Buy now
11	6H413621A100 Gasket, valve seat	Buy now
12	6H4141980000 Gasket, plate	Buy now
13	6H3144570100 Seal	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	9321037M2500 O-ring (655)	Buy now

Repair Kit 1



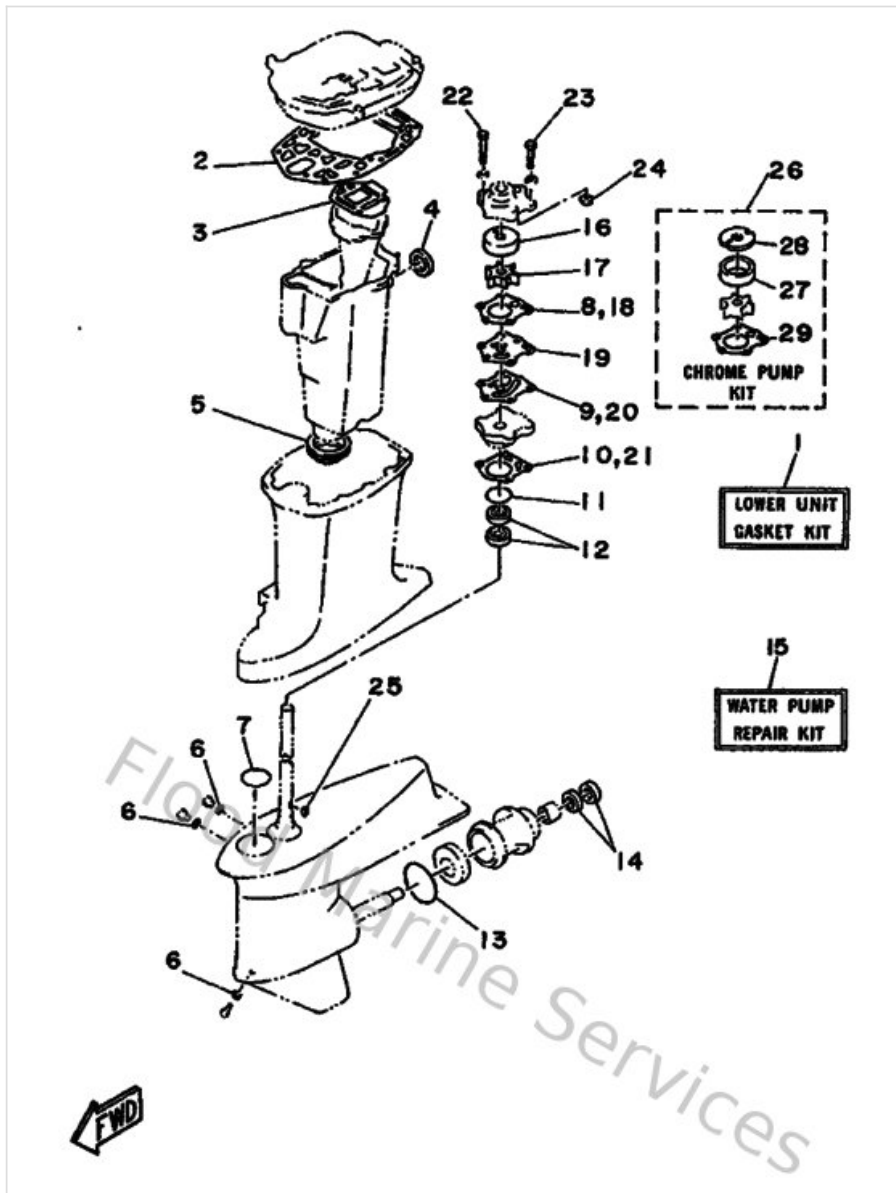
Ref	Part	
16	65024431A000 Gasket, fuel pump	Buy now
17	6H4451130000 Gasket, upper casing	Buy now
18	6H4W00930100 Carburetor repair set	Buy now
20	679149660000 Rubber cap	Buy now
21	6H3145900000 Needle valve assembly	Buy now
22	663141590000 Clip	Buy now
23	676141860000 Pin, valve	Buy now
24	6G1149850000 Float comp.	Buy now
25	688145480000 Pin, arm	Buy now
27	979800411400 Screw, pan head(ga5)	Buy now
28	932100423000 O-ring (371)	Buy now
29	663141260000 Packing	Buy now
30	688141260000 Packing	Buy now
31	692149230000 Screw, adjusting	Buy now
32	9321015M5200 O-ring (6e9)	Buy now

Repair Kit 2



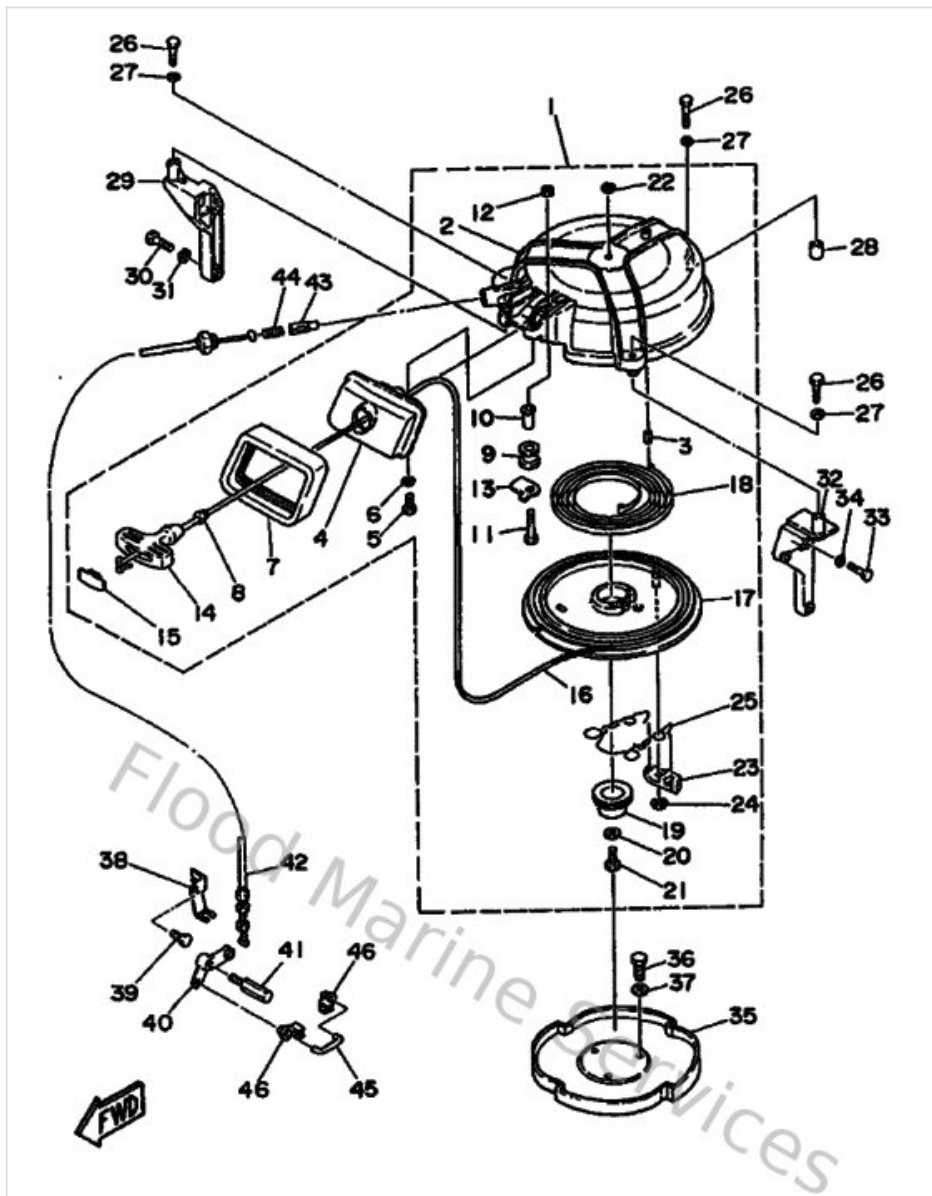
Ref	Part	
1	6H4W00012000 Gasket kit, lower unit	Buy now
2	6H4451140000 Gasket, upper casing	Buy now
3	6H441134A000 Gasket, exhaust manifold	Buy now
4	6H4411330000 Gasket, exhaust manifold 1	Buy now
5	663451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	932104904600 O-ring (620)	Buy now
8	663443150000 Gasket,water pump 1	Buy now
10	663443160000 Gasket,water pump 2	Buy now
11	932104104200 O-ring (132)	Buy now
12	931012307000 Oil seal (663)	Buy now
13	932106626200 O-ring(6h4)	Buy now
14	9310122M0000 Oil seal (22x36x6-663)	Buy now
15	6H4W0078A000 Water pump rerair kit	Buy now
16	663443220000 Insert, cartridge	Buy now

Repair Kit 2



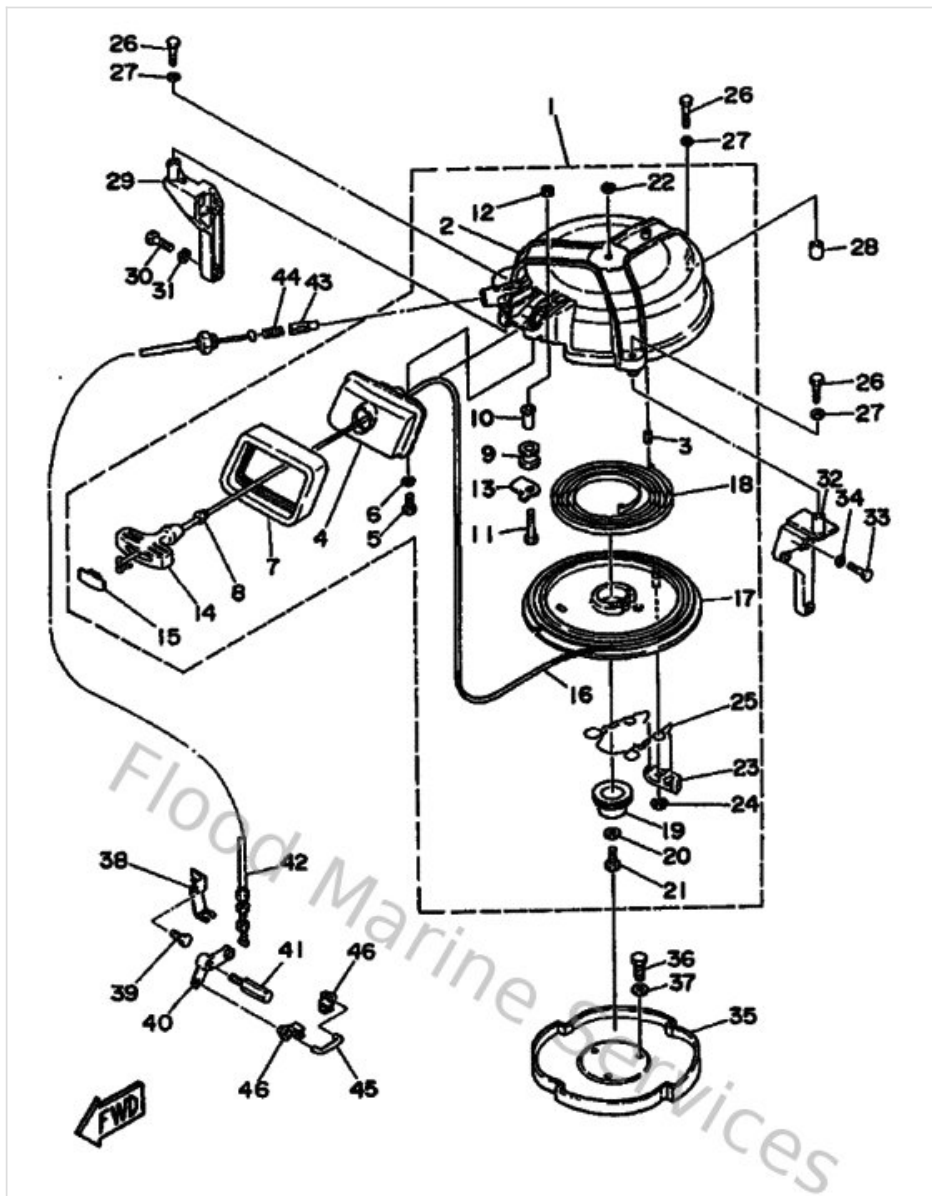
Ref	Part	
17	6H4443520000 Impeller	Buy now
19	663443230000 Outer plate, cartridge	Buy now
20	663443240000 Gasket, cartridge outer plate	Buy now
22	970950805500 Bolt, hexagon	Buy now
23	973950804500 Bolt, hexagon	Buy now
24	663443660000 Damper, water seal 2	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	6H4W00780A00 Chrome pump kit	Buy now
27	670443220100 Insert, cartridge	Buy now
28	670443210000 Inner plate, cartridge	Buy now
29	670443230000 Outer plate, cartridge	Buy now

Starter



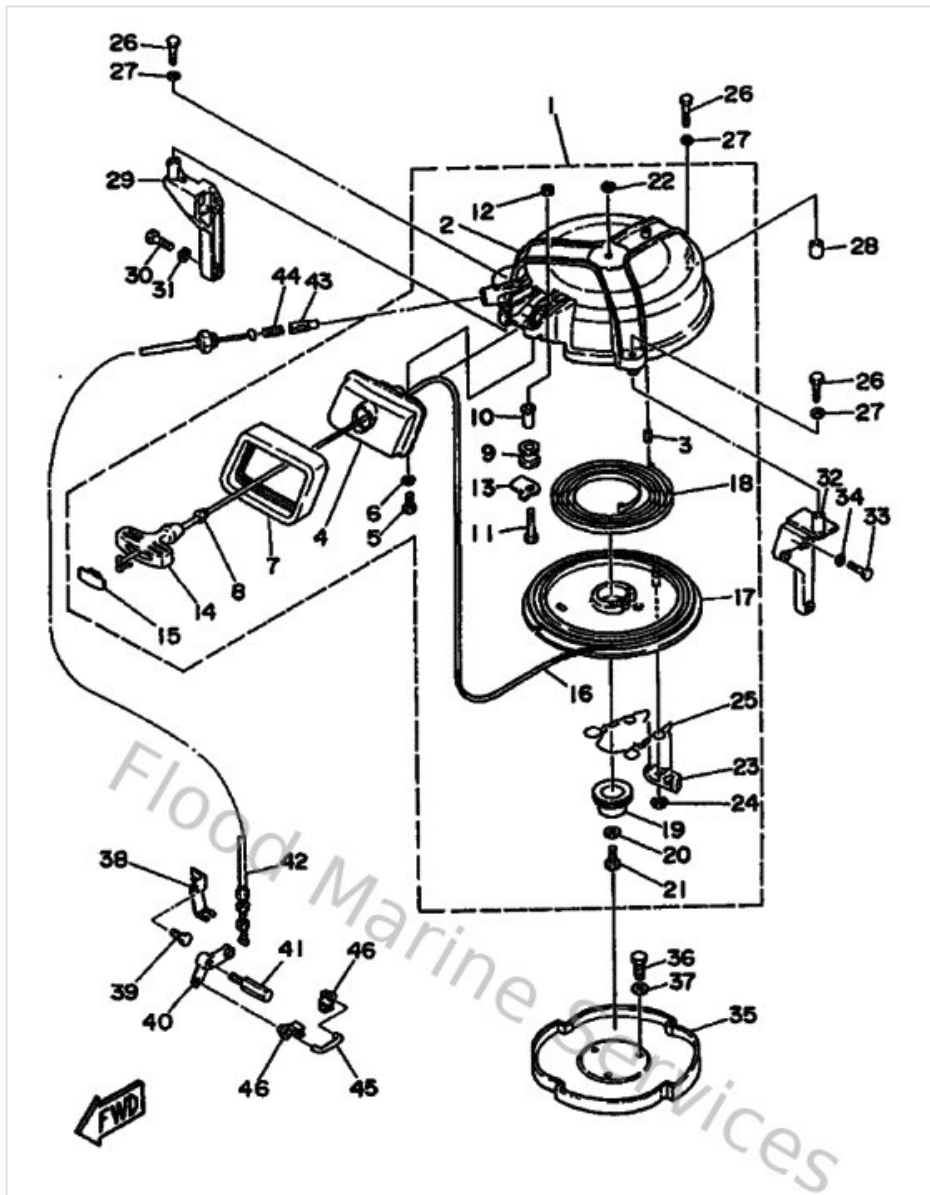
Ref	Part	
1	6H4157100194 Starter assembly	Buy now
2	6H4157110194 Case, starter	Buy now
3	916904001800 Pin spring(664)	Buy now
4	6H4157580094 Guide, Rope	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6H4157620000 Seal, rubber 2	Buy now
8	6A0157890000 Damper	Buy now
10	9038706M6600 Collar (6h4)	Buy now
11	970140603500 Bolt(3rv)	Buy now
12	953800660000 Nut(661)	Buy now
13	6H4157870000 Stay	Buy now
14	619157550100 Handle, starter	Buy now
15	689157790100 Cover	Buy now
17	6H4157140000 Drum, sheave	Buy now

Starter



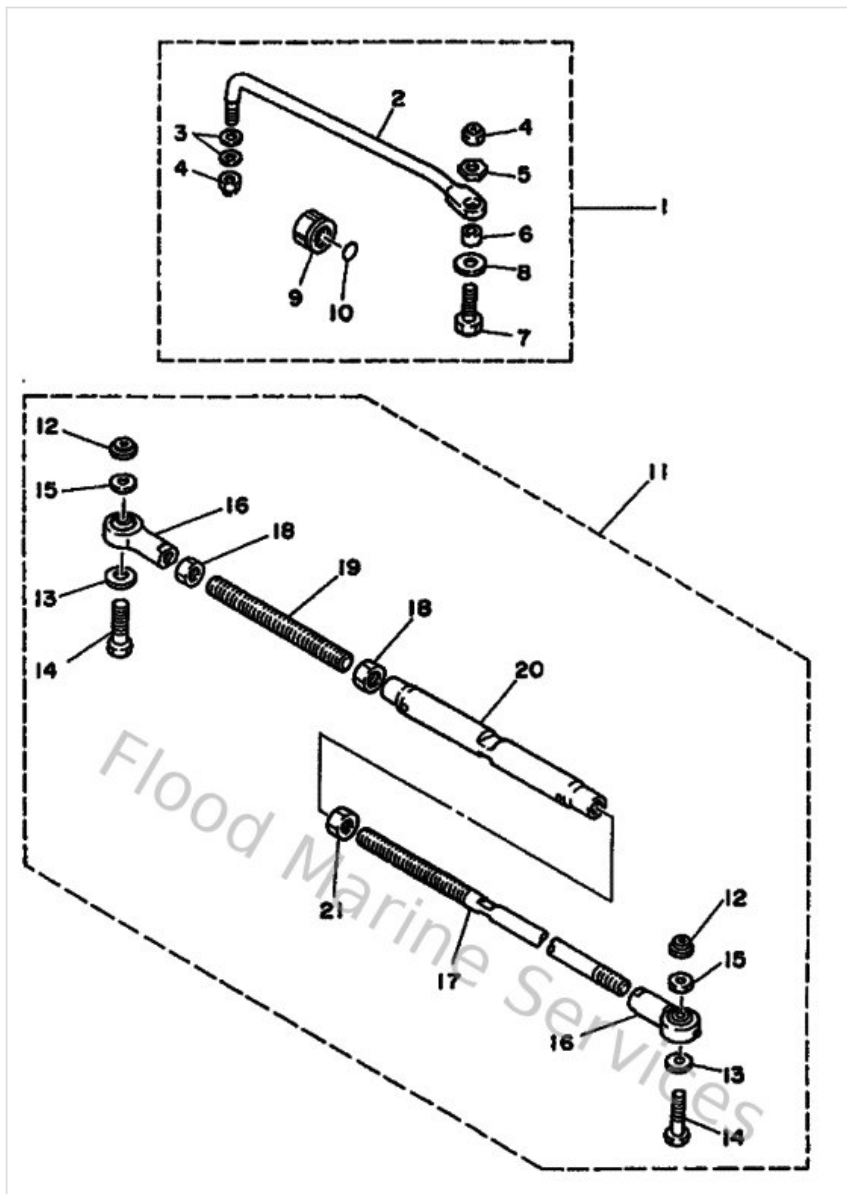
Ref	Part	
18	905100800200 Spring spiral 656157130000	Buy now
19	6H4157170100 Shaft, starter	Buy now
20	902010606000 Washer, plate	Buy now
21	973130602000 Bolt(7u8)	Buy now
23	676157410300 Pawl, drive	Buy now
24	9343006M0200 Circlip (689)	Buy now
25	6H4157050000 Spring drive pawl assembly	Buy now
26	970130603500 Bolt(3rv)	Buy now
28	995101011400 Pin, dowel(3vd)	Buy now
30	973130803000 Bolt	Buy now
31	929900860000 Washer, plain (663)	Buy now
32	6H4157720200 Stay 2	Buy now
33	973130602500 Bolt	Buy now
36	973130801600 Bolt, hexagon	Buy now
39	970130601200 Bolt(gh1)	Buy now

Starter



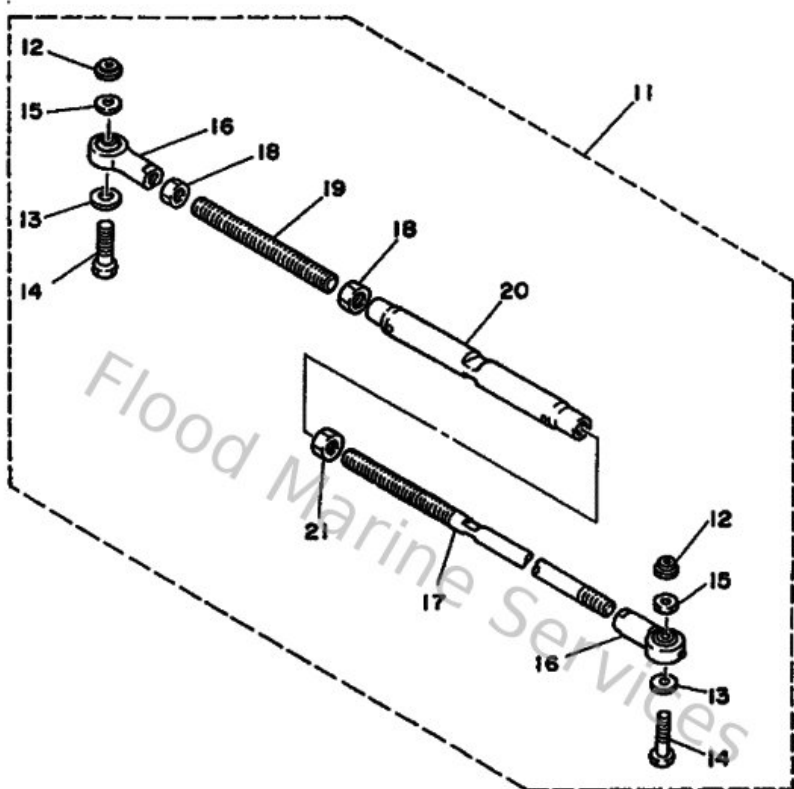
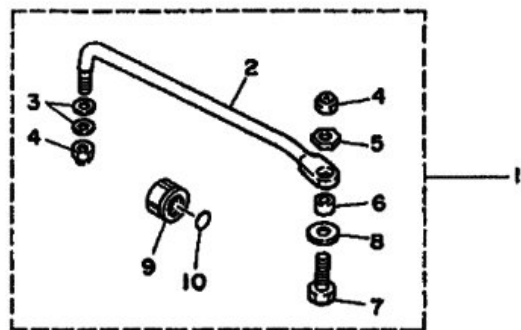
Ref	Part	
41	9010906M0400 Bolt	Buy now
42	6H4157701000 Cable Comp., Starter Stop	Buy now
43	656157480000 Plunger, starter stop	Buy now
44	905011022700 Spring, compreshion(656)	Buy now
46	661412620200 Joint, choke lever	Buy now

Steering Guide Attachment 1



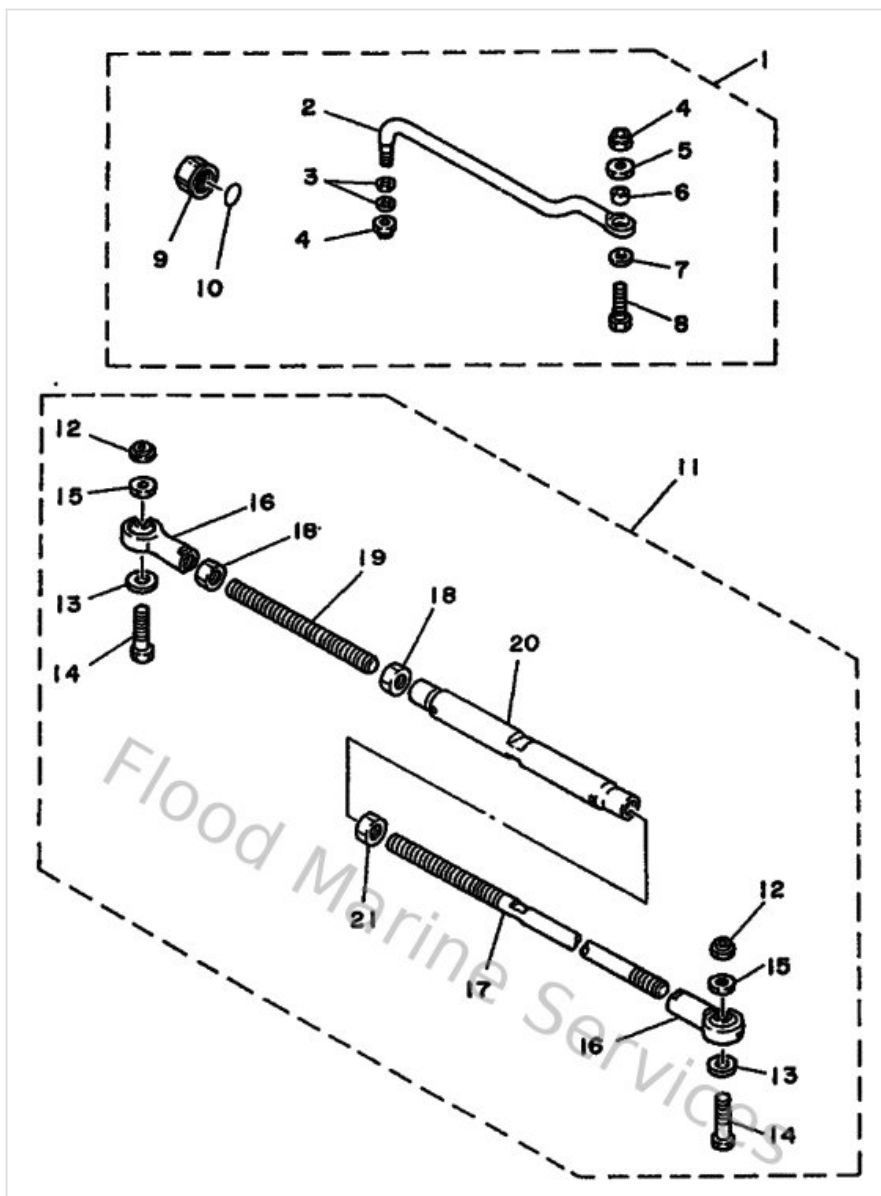
Ref	Part	
1	689613500200 Steering guide attachment kit	Buy now
2	689613510100 Rod, steering	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Collar (688)	Buy now
7	6E5613550000 Bolt	Buy now
8	9020110M6300 Washer, plate	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	688613010100 Twin kit	Buy now
13	9020110M7600 Washer, plate (6e5)	Buy now
14	9010109M7000 Bolt (6e5)	Buy now
15	9017009M0500 Nut, hexagon (6e5)	Buy now
16	6E5613030000 Steering axle comp.	Buy now

Steering Guide Attachment 1



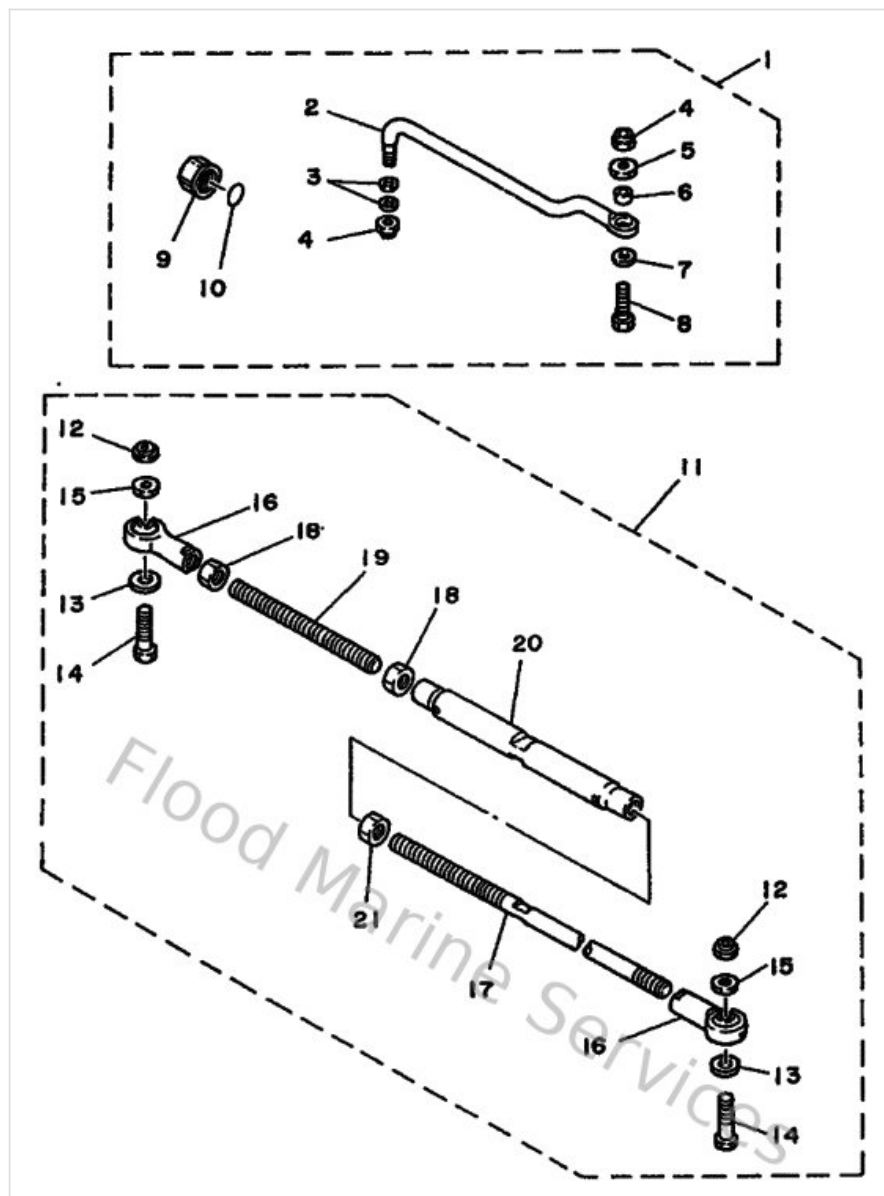
Ref	Part	
17	688613111100 Tie bar	Buy now
18	953801470000 Nut (6e5)	Buy now
19	6E5613150000 Tie bar, 2	Buy now
20	6E5613130000 Adjuster	Buy now
21	9017014M0600 Nut (6e5)	Buy now

Steering Guide Attachment 2



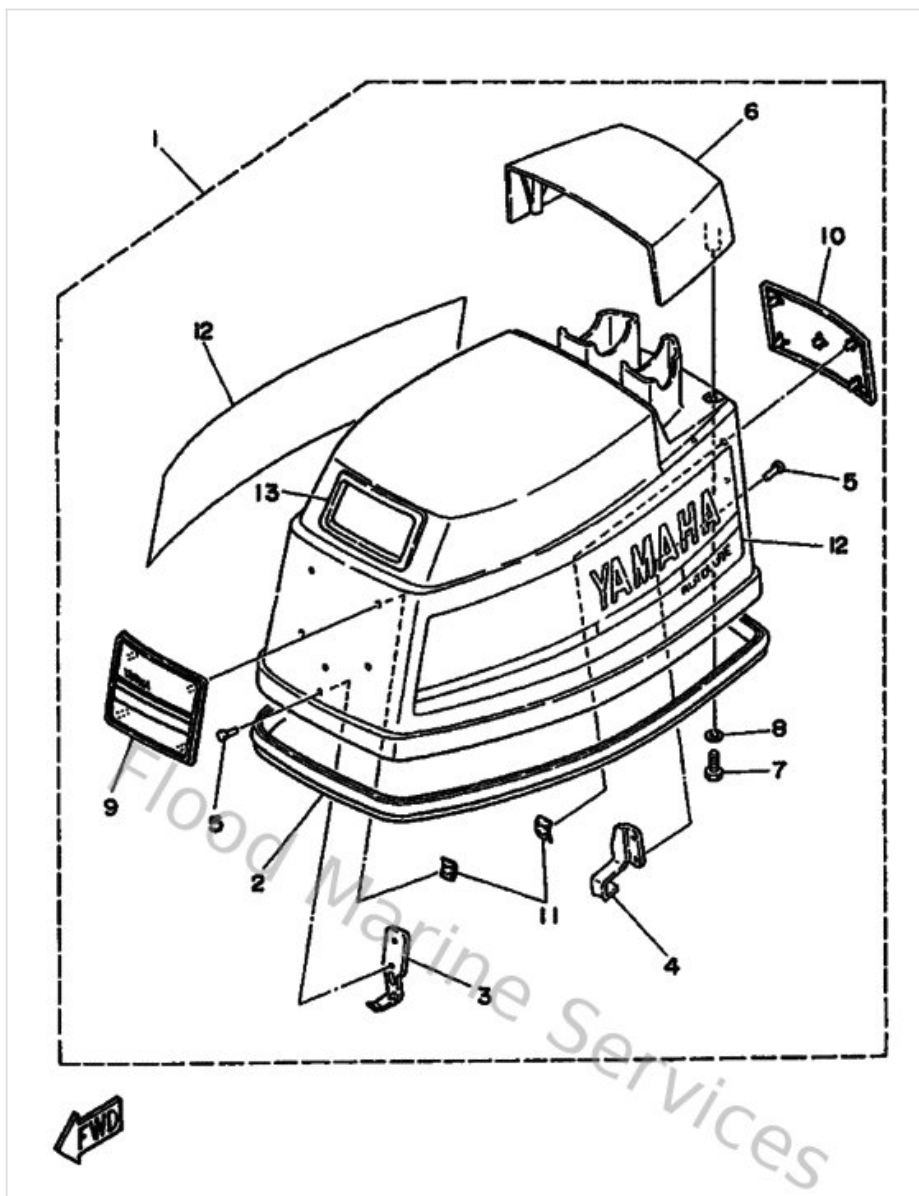
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Collar (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	9010109M6600 Bolt	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	688613010100 Twin kit	Buy now
13	9020110M7600 Washer, plate (6e5)	Buy now
14	9010109M7000 Bolt (6e5)	Buy now
15	9017009M0500 Nut, hexagon (6e5)	Buy now
16	6E5613030000 Steering axle comp.	Buy now

Steering Guide Attachment 2



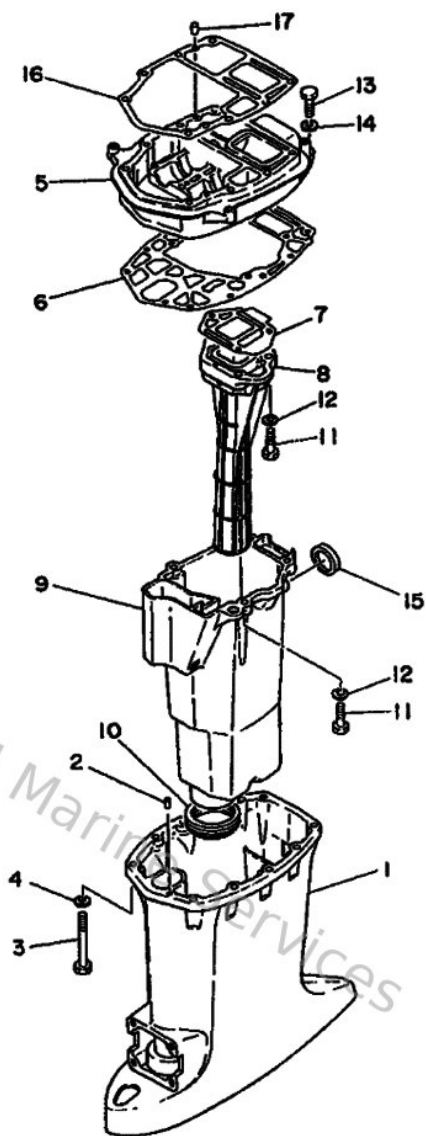
Ref	Part	
17	688613111100 Tie bar	Buy now
18	953801470000 Nut (6e5)	Buy now
19	6E5613150000 Tie bar, 2	Buy now
20	6E5613130000 Adjuster	Buy now
21	9017014M0600 Nut (6e5)	Buy now

Top Cowling



Ref	Part	
2	6H4426150000 Seal	Buy now
3	6H4426510000 Hook 1	Buy now
4	6H4426520000 Hook 2	Buy now
5	9026604M0100 Rivet (689)	Buy now
7	973130601600 Bolt, hexagon deep recess	Buy now
8	929900660000 Washer, plain (646)	Buy now
11	9018305M0100 Nut, spring (6a0)	Buy now
13	6H4157610000 Seal 1	Buy now

Upper Casing



Ref	Part	
2	936061201900 Pin, dowel (614)	Buy now
3	973950808000 Bolt, Hexagon	Buy now
4	929900860000 Washer, plain (663)	Buy now
5	6H4411370094 Guide, Exhaust	Buy now
6	6H445114A100 Gasket, upper casing	Buy now
7	6H4411340000 Gasket, exhaust manifold	Buy now
8	6H541131009M Manifold, ext	Buy now
9	6H41471110CA JET (#62)	Buy now
10	663451230000 Gasket, muffler	Buy now
11	973950803000 Bolt, hexagon (fj1)	Buy now
13	970800803000 Bolt, hexagon (fj1)	Buy now
14	929900810000 Ybs67-8 washer, spring	Buy now
15	6H4411330000 Gasket, exhaust manifold 1	Buy now
16	6H4451130000 Gasket, upper casing	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.