



Yamaha 50DEMTO 1994

Parts Manual

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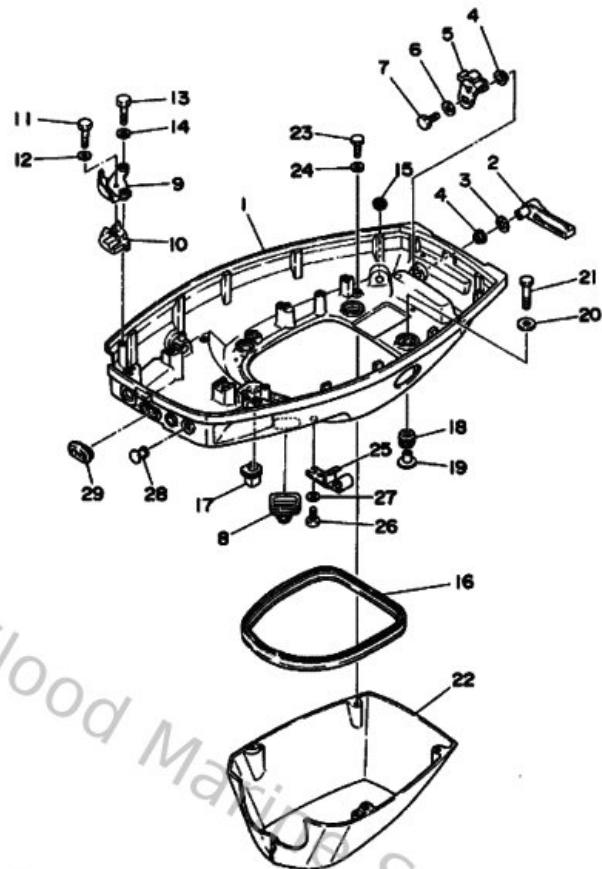
Authorised Yamaha Dealers



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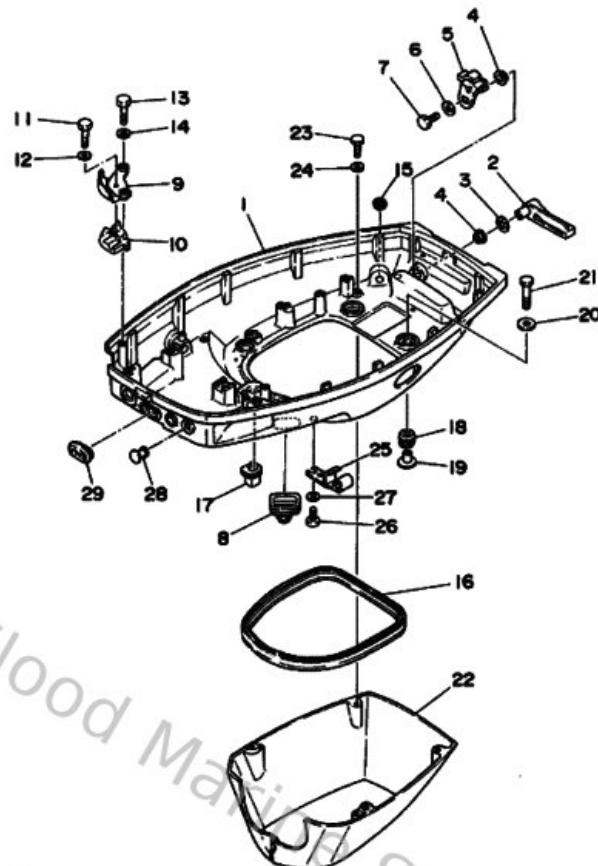
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Bottom Cowling



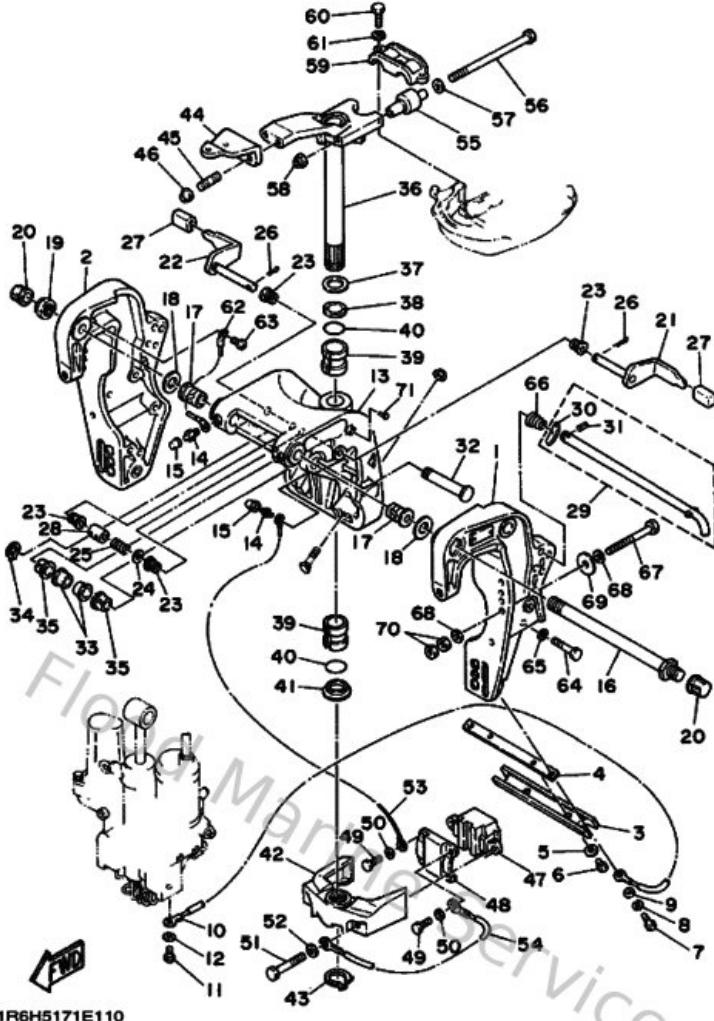
Ref	Part	
2	6H4428150000 Lever, clamp 1	Buy now
3	902061205200 Washer, wave (666)	Buy now
4	903861206900 Bush(666)	Buy now
5	6H4428160000 Lever, clamp 2	Buy now
6	9020106M0200 Washer,plate (6k8)	Buy now
7	973130601000 Bolt	Buy now
8	6H1427261000 Grommet	Buy now
9	6H4485311194 Bracket, remote control 1	Buy now
10	6H4485321194 Bracket, remote control 2	Buy now
11	973950501600 Bolt(6a1)	Buy now
12	929900560000 Washer, plain (646)	Buy now
13	973950602000 Bolt(7u8)	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6E5443910000 Nipple, hose	Buy now
16	6H4427160000 Rubber seal 1	Buy now

Bottom Cowling



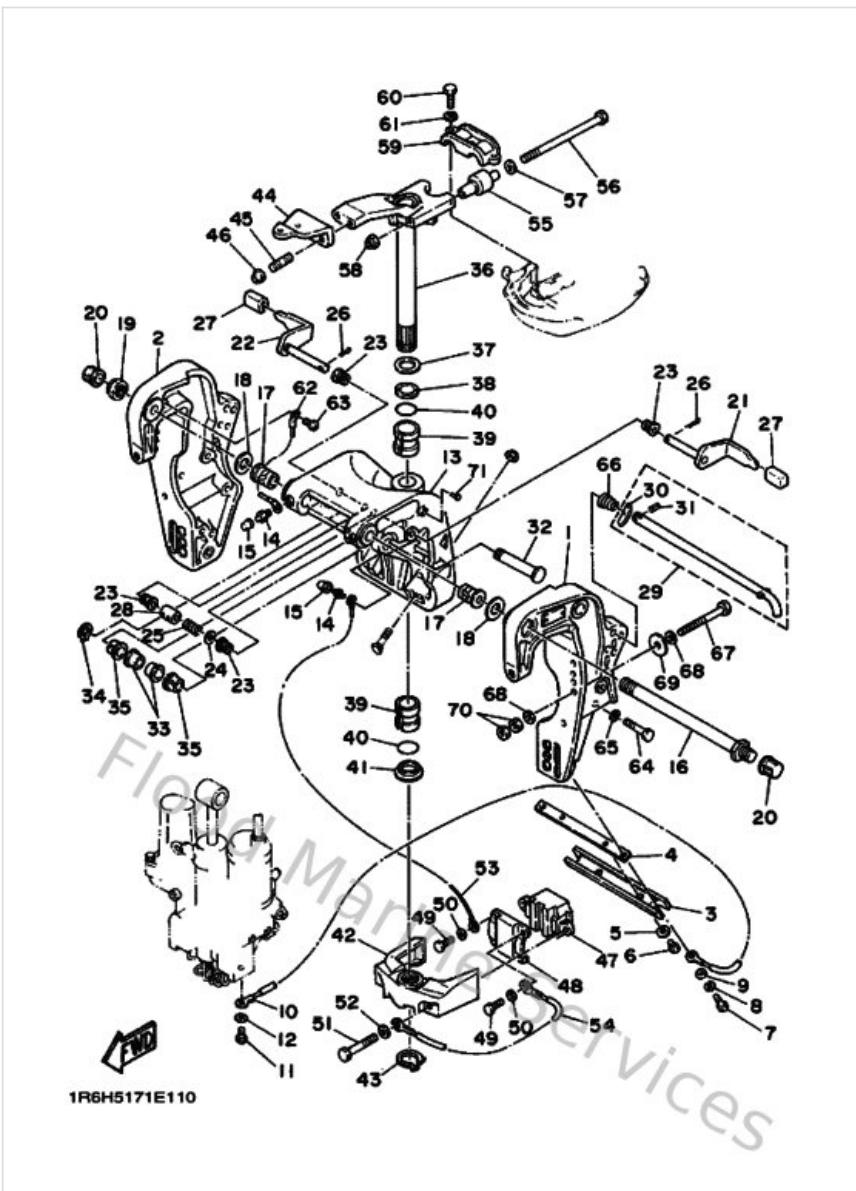
Ref	Part	
17	682427270000 Grommet	Buy now
18	9048009M2100 Grommet (6e9)	Buy now
19	9038706M4100 Coller (6e9)	Buy now
20	902010641600 Washer, plate(663)	Buy now
21	973130603000 Bolt	Buy now
23	970950601600 Bolt, hexagon deep recess	Buy now
25	6E5243670100 Clamp, fuel pipe 2	Buy now
26	9015706M0100 Screw (6e5)	Buy now
28	6G1427480000 Grommet	Buy now
29	6H3427270000 Grommet	Buy now

Bracket 1

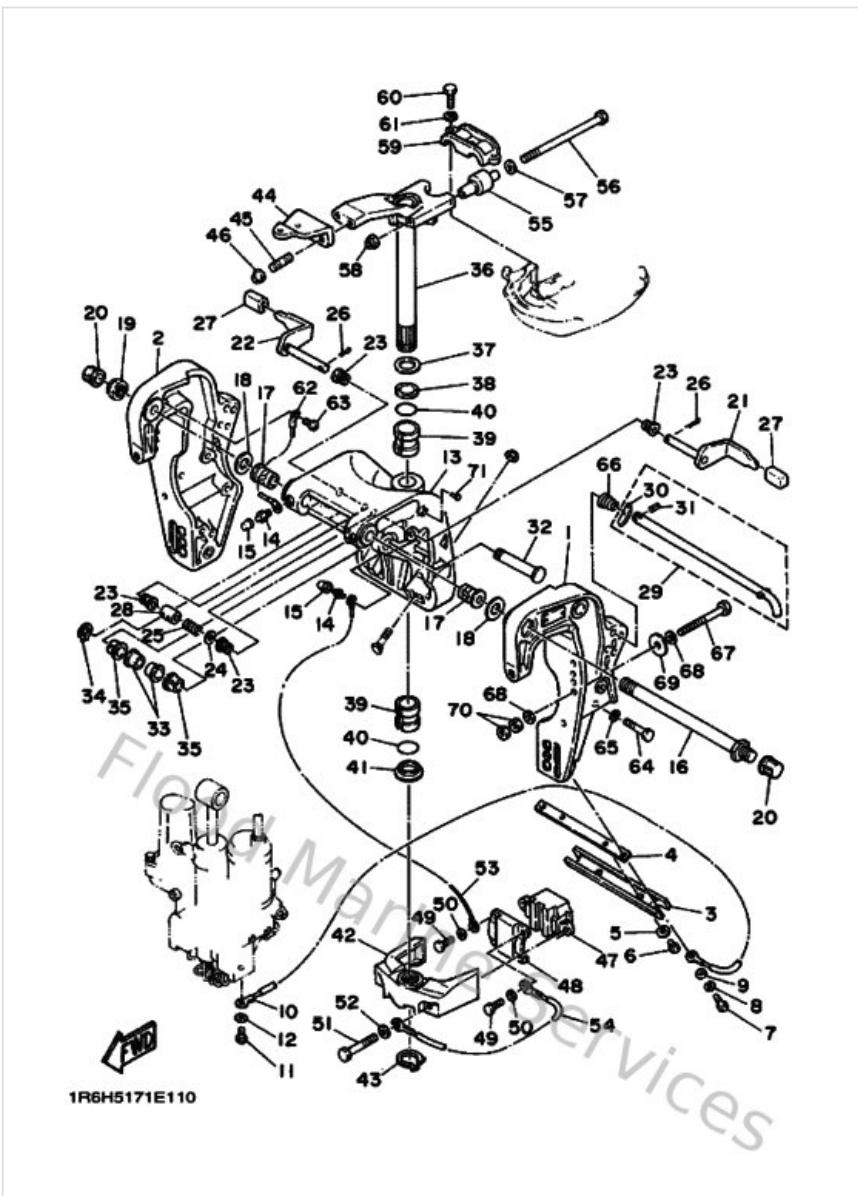


Ref	Part	
3	6H1452510200 Anode	Buy now
4	6H1445260000 Plate 2	Buy now
5	9020106M3100 Washer (6a0)	Buy now
6	970800601200 Bolt(gh1)	Buy now
7	973950601600 Bolt, hexagon deep recess	Buy now
8	929900610000 Washer(6a1)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	6T4821170000 Wire, lead	Buy now
11	973950601000 Bolt	Buy now
14	9370006M0300 Nipple, grease(6a1)	Buy now
15	663451190000 Cap, grease nipple	Buy now
16	688431310300 Bolt, clamp bracket	Buy now
17	9038622M1500 Bushing (688)	Buy now
18	9020122M6700 Washer, plate (688)	Buy now
19	901852204300 Nut, self-locking	Buy now

Bracket 1

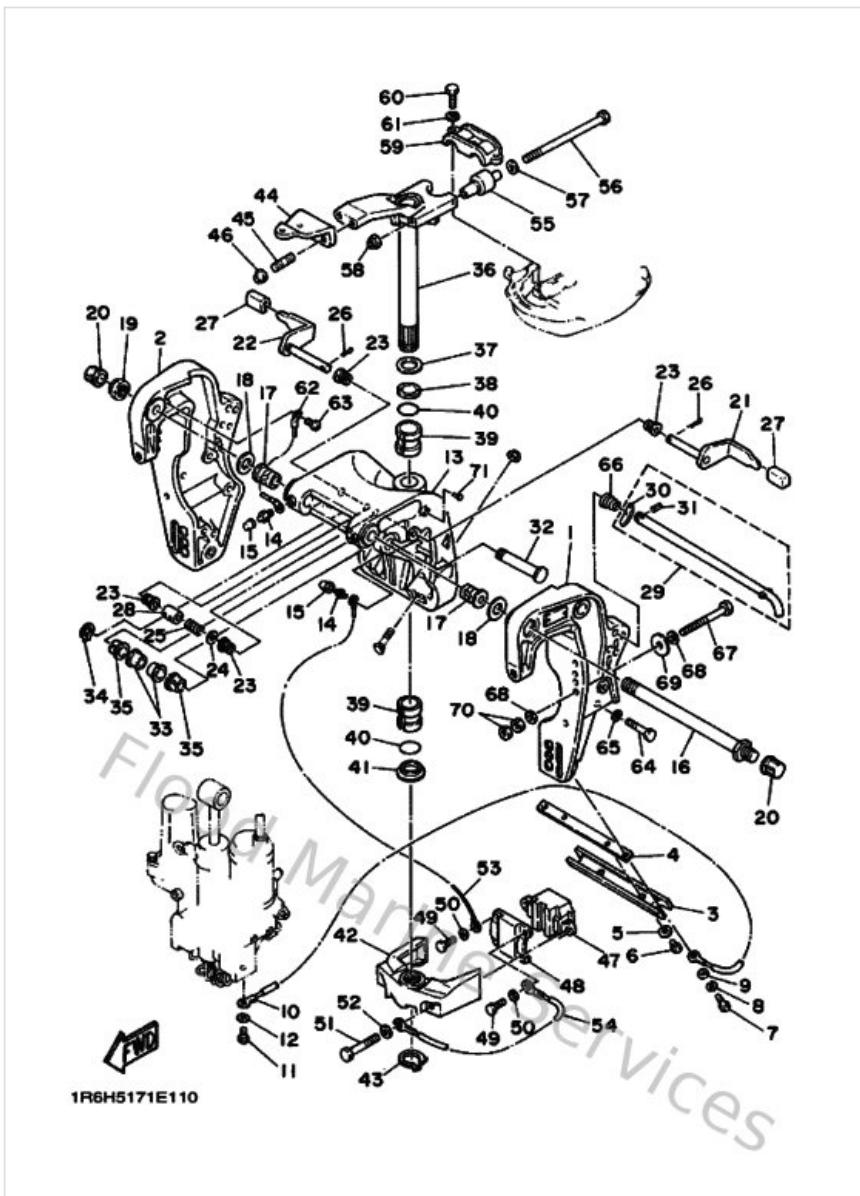


Bracket 1



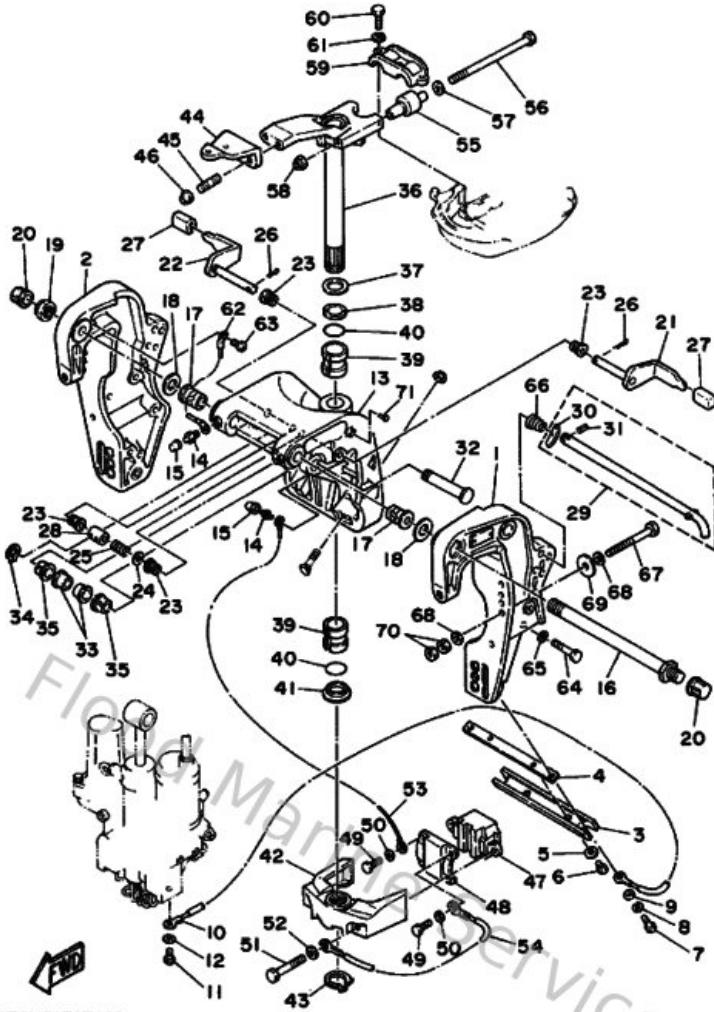
Ref	Part	
35	9038618M3500 Bush (688)	Buy now
37	9020130M0000 Washer, plate(6h1)	Buy now
38	9038630M7800 Bush(6h0)	Buy now
39	9038630M7700 Bush(6h0)	Buy now
40	9321029M9400 O-ring(6h1)	Buy now
41	9038630M6000 Bush(6j8)	Buy now
42	6H44455102EK Housing, Lower Mount	Buy now
43	9341028M0600 Circlip (688)	Buy now
44	6H54851151EK Hook Steering	Buy now
45	901161006300 Bolt, stud	Buy now
46	901851005100 Nut, self-locking	Buy now
47	6H4445570000 Mount, lower front	Buy now
48	6H4445530100 Cover, lower mount	Buy now
49	973950802500 Bolt (62g)	Buy now
50	929900860000 Washer, plain (663)	Buy now

Bracket 1



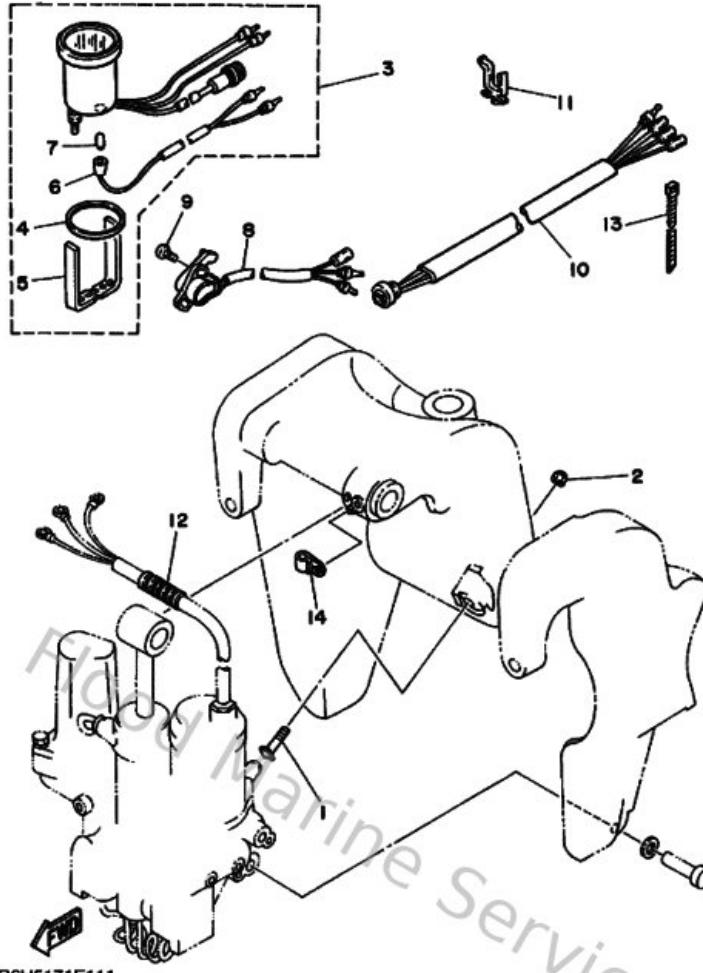
Ref	Part	
51	970951006000 Bolt, hexagon	Buy now
53	6H5821170000 Wire, Lead	Buy now
54	6H5821490000 Wire, Lead 3	Buy now
55	6H4445140000 Mount, upper side	Buy now
56	9010108M8600 Bolt (6h4)	Buy now
57	902010942500 Washer, plate (663)	Buy now
58	901850804500 Nut, self-locking	Buy now
59	6H4445110094 Cover, Upper Mount	Buy now
60	970950803500 Bolt(70w)	Buy now
61	929900810000 Ybs67-8 washer, spring	Buy now
62	6E5821480000 Wire, lead 5	Buy now
63	925800601200 Screw, pan head(62j)	Buy now
64	970951004500 Bolt(64d)	Buy now
65	929901010000 Ybs67-10 washer, spring	Buy now
66	9050220M0300 Spring (6e5)	Buy now

Bracket 1



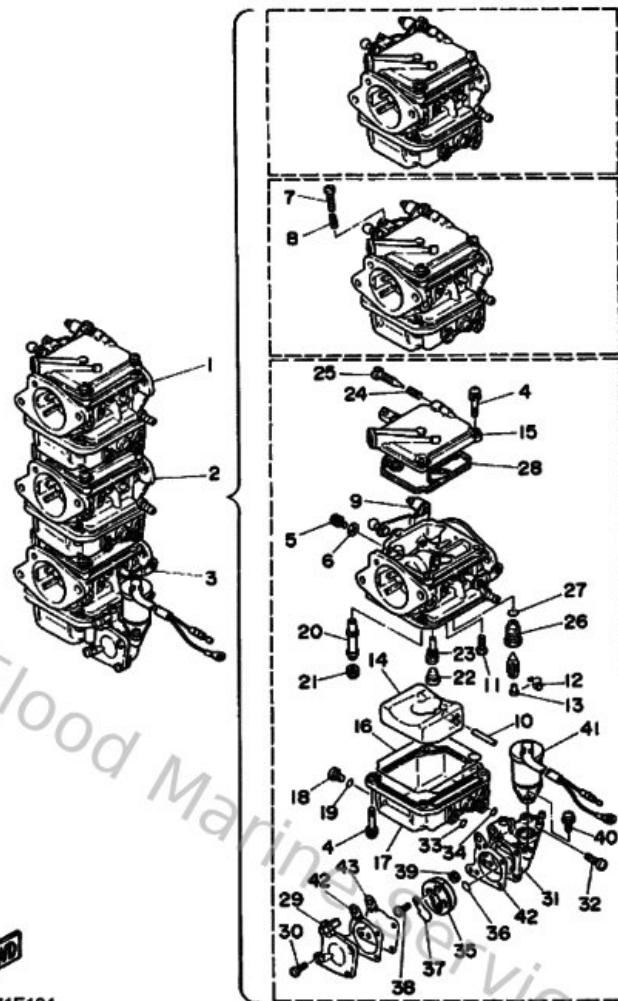
Ref	Part	
67	9010112M6500 Bolt	Buy now
68	929951220000 Ybs66-12 washer,plain	Buy now
69	902011242600 Washe, plate(663)	Buy now
70	953801260000 Nut (707)	Buy now
71	902690301000 Rivet (663)	Buy now

Bracket 2



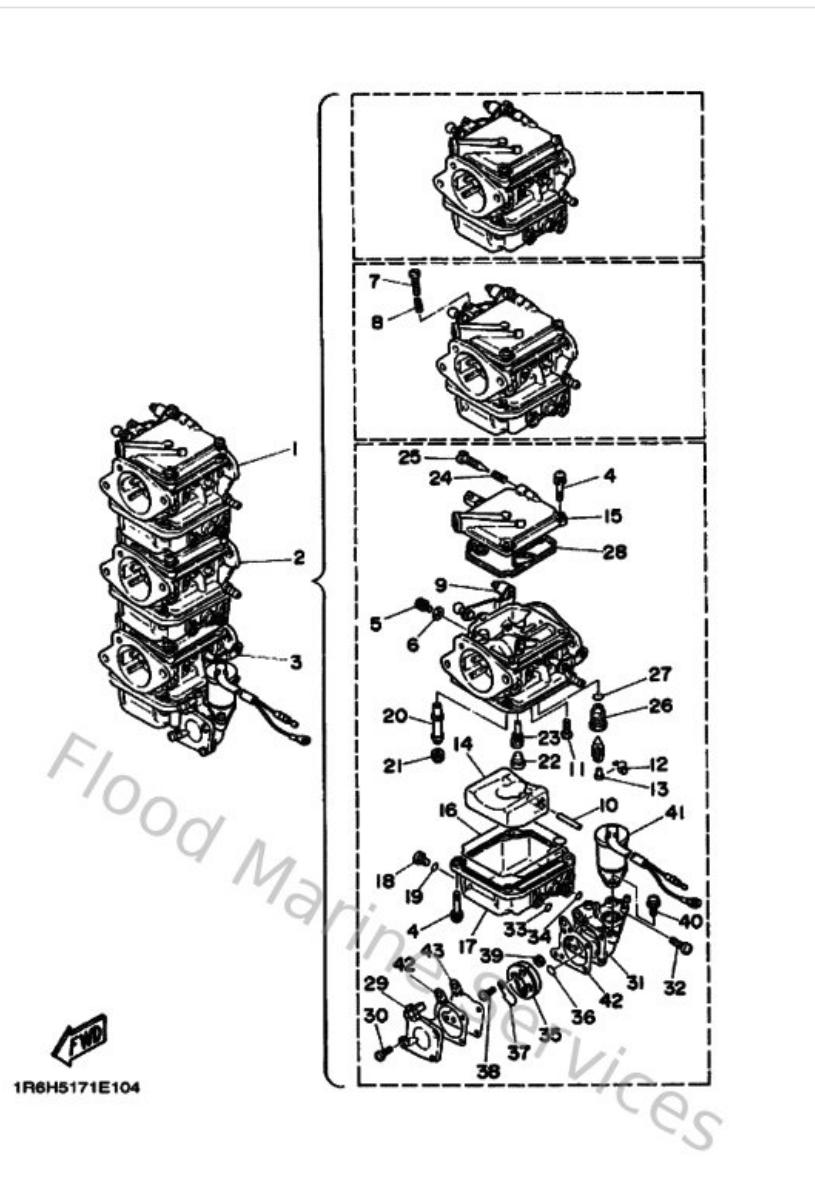
Ref	Part	
1	688433760100 Bolt, thrust receiver	Buy now
2	957800830000 Nut, nylon (6j8)	Buy now
3	6Y5836701000 Pro Series 11 Trim Meter (Black)	Buy now
4	688836640000 Damper	Buy now
5	6Y5835770000 Plate, fitting	Buy now
6	6Y5835362000 Socket, Meter	Buy now
7	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
8	6H5836720000 Trim Sender	Buy now
9	985800601600 Screw pan head	Buy now
10	6E5825531000 Extension, Wire Harness	Buy now
11	9046409M1300 Clamp (6h1)	Buy now
12	9044014M0000 Pipe(6h4)	Buy now
13	9046511M1000 Clamp	Buy now
14	904650802800 Clamp (1e6)	Buy now

Carburetor



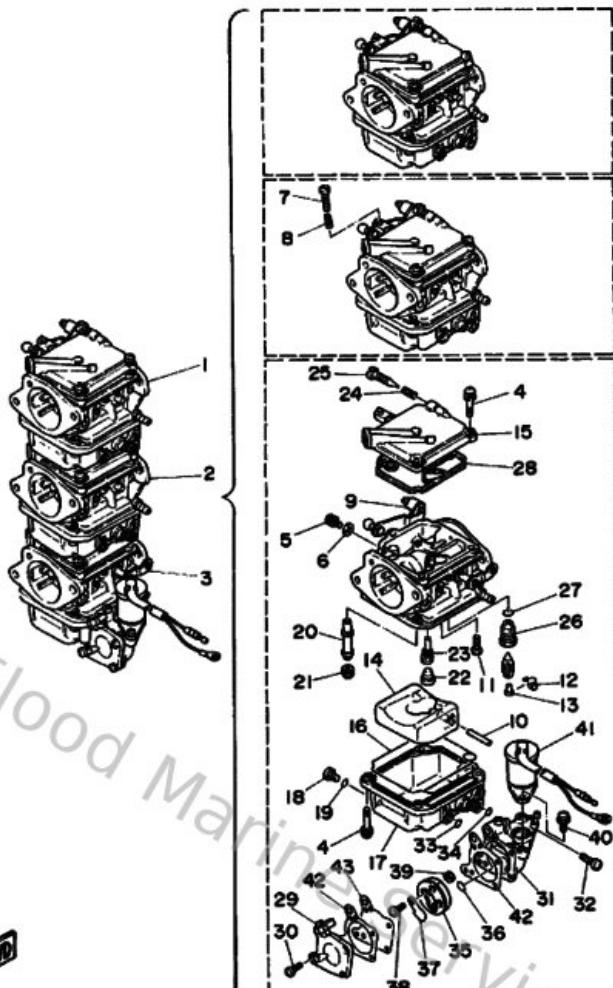
Ref	Part	
3	6H5143031200 Carburetor Assembly 3	Buy now
4	979800411400 Screw, pan head(ga5)	Buy now
5	6K5145920000 Screw	Buy now
6	902010565200 Washer, plate(65j)	Buy now
7	63V145230000 Screw, stop	Buy now
8	905011032600 Spring coil(663)(carb)	Buy now
9	6H2145780000 Collar	Buy now
10	6H4145480000 Pin, float arm	Buy now
11	985800400800 Screw, pan head (713)	Buy now
12	633141590000 Clip	Buy now
13	676141860000 Pin, valve	Buy now
14	6H4149850100 Float	Buy now
15	6H4141460000 Plate	Buy now
16	6H4149840000 Gasket, float chamber	Buy now
17	6H4149801000 Body, Float Chamber	Buy now

Carburetor



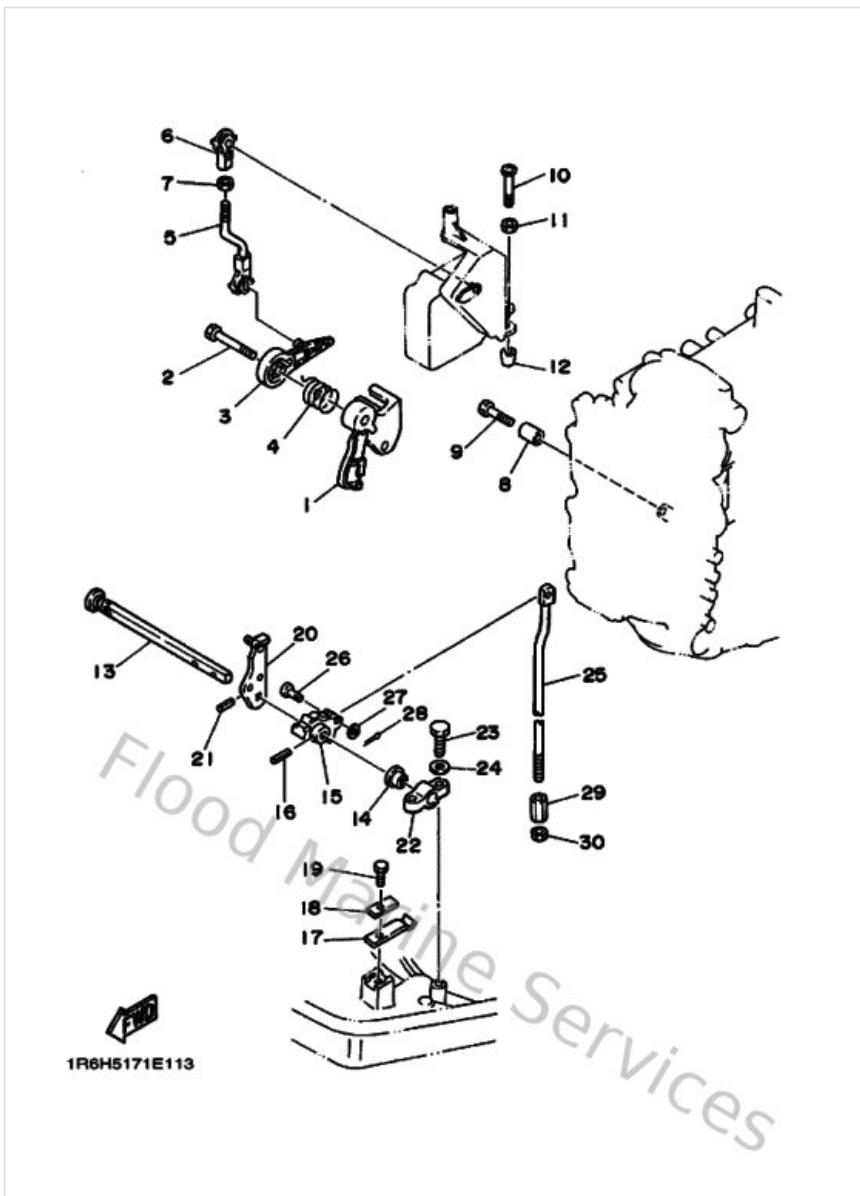
Ref	Part	
18	6H3149920000 Screw, drain	Buy now
19	932100423000 O-ring (371)	Buy now
20	6H5149470700 Jet, Needle	Buy now
21	676149433400 Jet, main (#135)	Buy now
22	679149660000 Rubber cap	Buy now
23	6H5149481300 Jet (#65)	Buy now
24	679145550000 Spring	Buy now
25	692149230000 Screw, adjusting	Buy now
26	6H4145900100 Needle valve assembly	Buy now
27	932100422800 O-ring (371)	Buy now
28	6H4141470000 O-ring	Buy now
29	6H4244520100 Cover	Buy now
30	6H4145670000 Screw	Buy now
32	6H4145921000 Screw	Buy now
33	6H4145610000 O-ring	Buy now

Carburetor



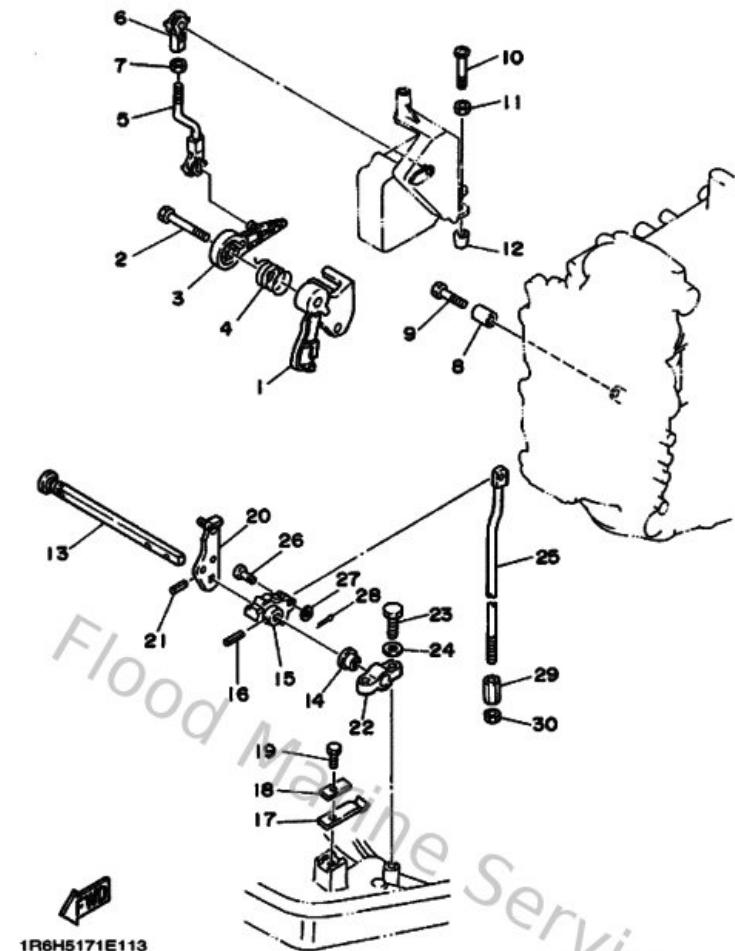
Ref	Part	
34	6H4145620000 O-ring	Buy now
35	6H4244130000 Body 2	Buy now
36	6H4244860000 O-ring	Buy now
37	6L5244210000 Valve, check	Buy now
38	989800300600 Screw, bind(6g1)	Buy now
39	953800360000 Nut (6g8)	Buy now
40	979800531000 Screw, with washer(6k5)	Buy now
41	6H4861200000 Solenoid Valve Assembly	Buy now
42	6H5244340000 Gasket, body	Buy now
43	6H4244110000 Diaphragm	Buy now

Control



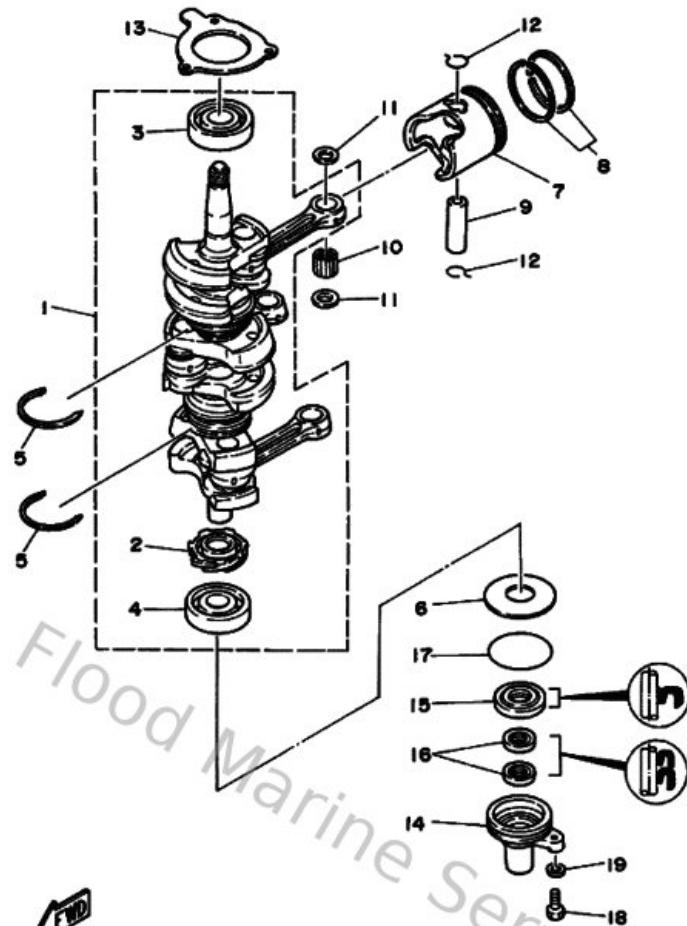
Ref	Part	
1	6H4412130400 Cam, Accel	Buy now
2	9010906M4300 Bolt(6h4)	Buy now
3	6H4416320100 Lever, Magneto Control	Buy now
5	6G5416360100 Rod, magneto control	Buy now
6	6H4412370000 Joint, link	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
8	9038706M1900 Collar(6h4)	Buy now
9	973130602500 Bolt	Buy now
10	9015706M1300 Screw, pan head(6h4)	Buy now
11	953030660000 Nut(661)	Buy now
12	688441940000 Cap	Buy now
13	6H4441111000 Handle, Gear Shift	Buy now
14	682441320000 Bushing	Buy now
15	6H4441210100 Lever, Shift Rod	Buy now
16	9025403M0400 Pin, spring (6h3)	Buy now

Control



Ref	Part	
17	6H4441160000 Spring	Buy now
18	682441170000 Bracket 1	Buy now
19	973130601600 Bolt, hexagon deep recess	Buy now
20	6H4441250100 Lever, Shift Rod	Buy now
21	916903031600 Pin, spring	Buy now
22	6F5416620000 Bracket 2	Buy now
23	970800602000 Bolt(7u8)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	6H4441430000 Rod, Shift	Buy now
26	917900502000 Pin, Clevis	Buy now
27	929900560000 Washer, plain (646)	Buy now
28	914901601000 Pin, cotter	Buy now
29	648441460000 Connector, shift rod 2	Buy now
30	901700702100 Nut hexagon 648441280000	Buy now

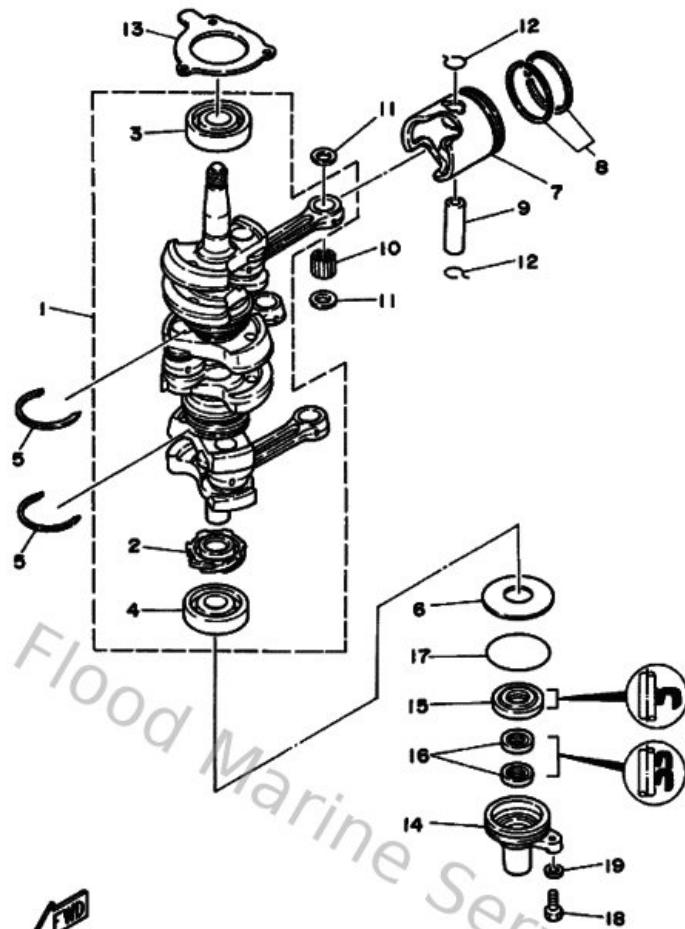
Crankshaft & Piston



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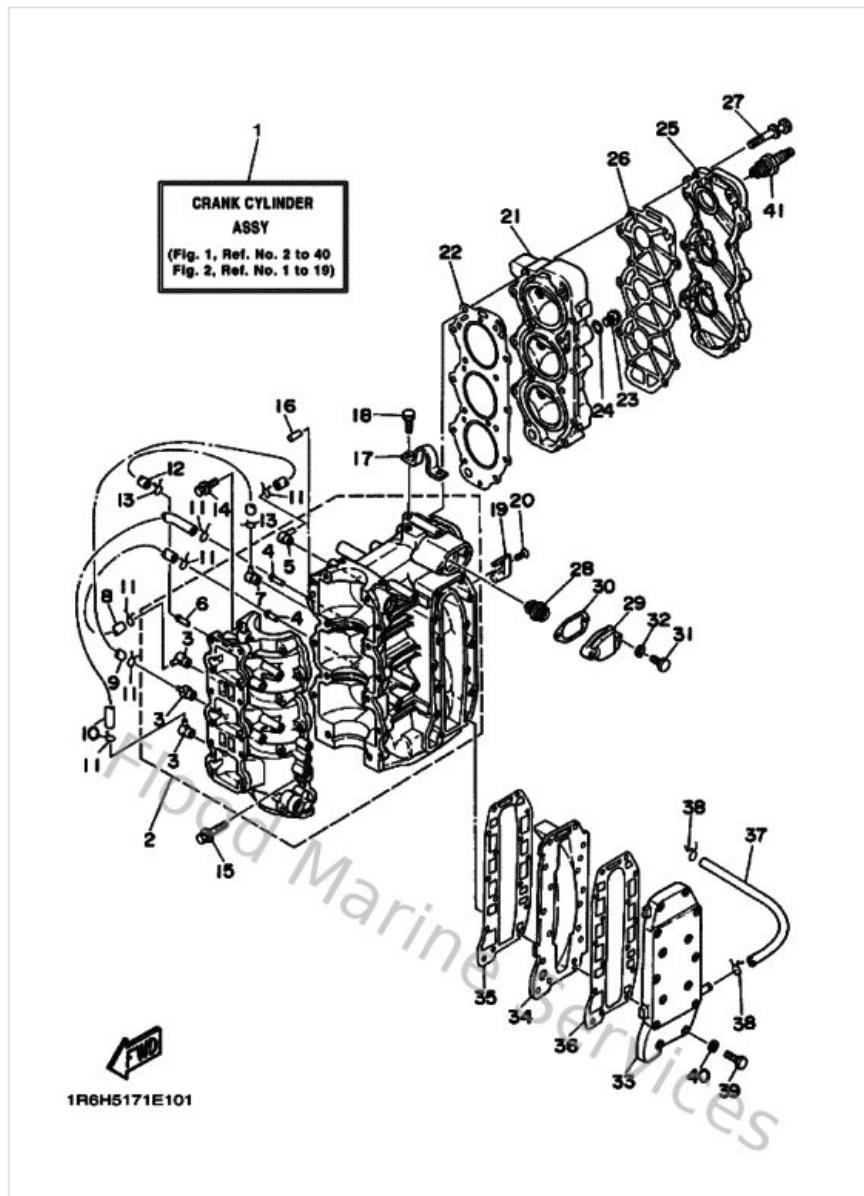
Ref	Part	
1	6H4114001400 Crankshaft assembly	Buy now
2	6H4115360000 Gear, drive	Buy now
3	93306305U800 Bearing(6h4)	Buy now
5	934406205700 Cir clip (656)	Buy now
6	902015030600 Washer plate 648115870000	Buy now
7	6H4116360100 Piston (0.50mm o/s)	Buy now
8	6H4116010000 Piston ring set (std)	Buy now
9	648116330000 Pin,piston	Buy now
10	9360220M0200 Pin, dowel b (664)	Buy now
11	6H4116410000 Washer, piston pin	Buy now
12	6H4116340100 Clip, piston pin	Buy now
13	6H415369A100 Gasket, oil seal housing	Buy now
14	6H415396025B Housing, oil seal	Buy now
15	9310225M2800 Oil seal(6h4)	Buy now
16	9310116M3600 Oil seal(6a8)	Buy now

Crankshaft & Piston



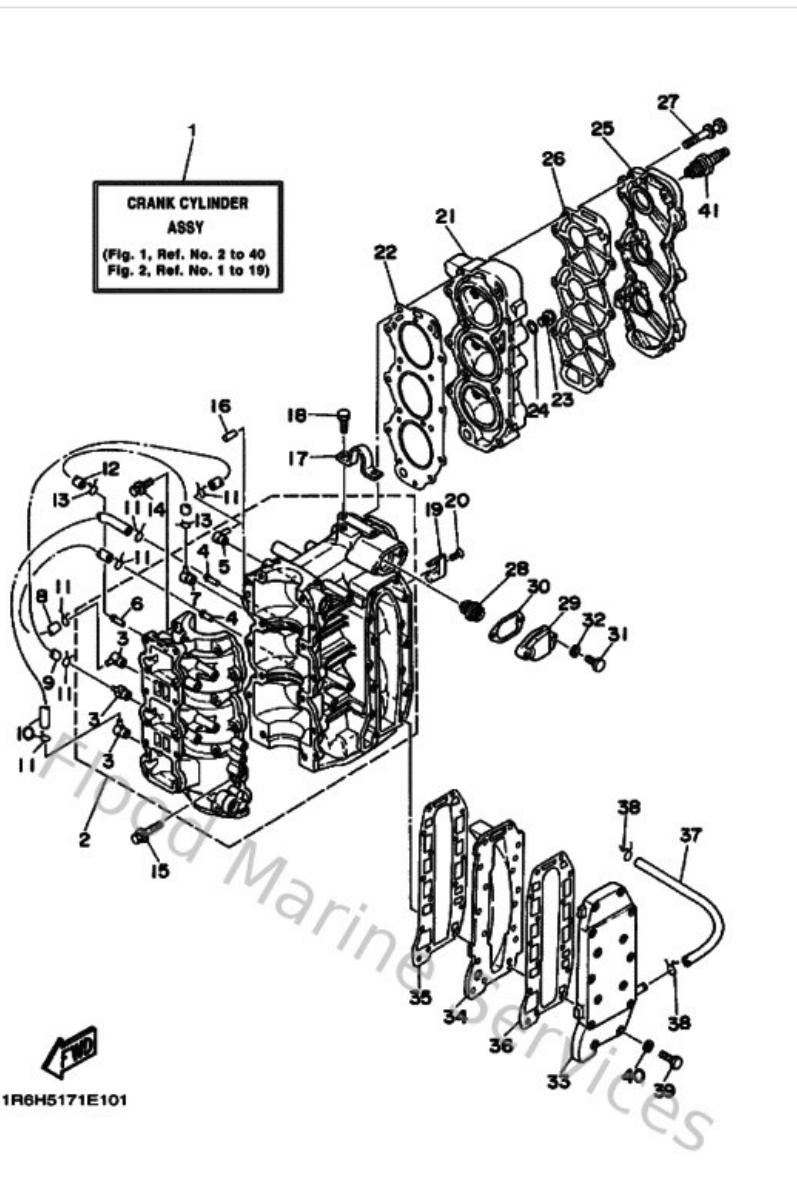
Ref	Part	
17	9321057M0900 O-ring (683)	Buy now
18	973130602000 Bolt(7u8)	Buy now
19	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



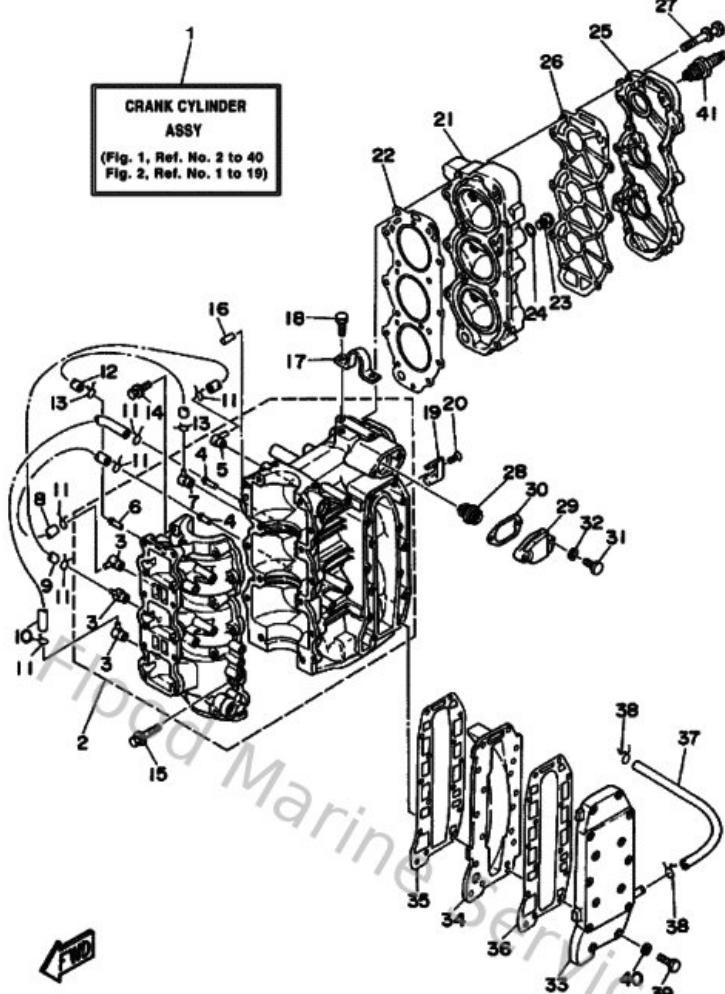
Ref	Part	
1	<u>6H4W009042EK</u> Crank-Cylinder.assembly	Buy now
2	<u>6H4151001294</u> Crankcase Assembly	Buy now
3	<u>650113700000</u> Check valve assembly	Buy now
4	<u>624144850000</u> Pipe, joint	Buy now
5	<u>6H4113720000</u> Nipple, hose	Buy now
7	<u>688113700000</u> Check valve assembly	Buy now
8	<u>9044507M4600</u> Hose (I390)	Buy now
9	<u>9044507M2700</u> Hose (I390)	Buy now
10	<u>9044507M9000</u> Hose (I390)	Buy now
11	<u>904670601600</u> Clip (655)	Buy now
12	<u>9044507MA300</u> Hose (I200)	Buy now
14	<u>9011908M1900</u> Bolt, with washer	Buy now
15	<u>9011906M1300</u> Bolt, with washer (682)	Buy now
16	<u>936061201900</u> Pin, dowel (614)	Buy now
17	<u>6H4111190000</u> Hanger, engine	Buy now

Cylinder & Crankcase



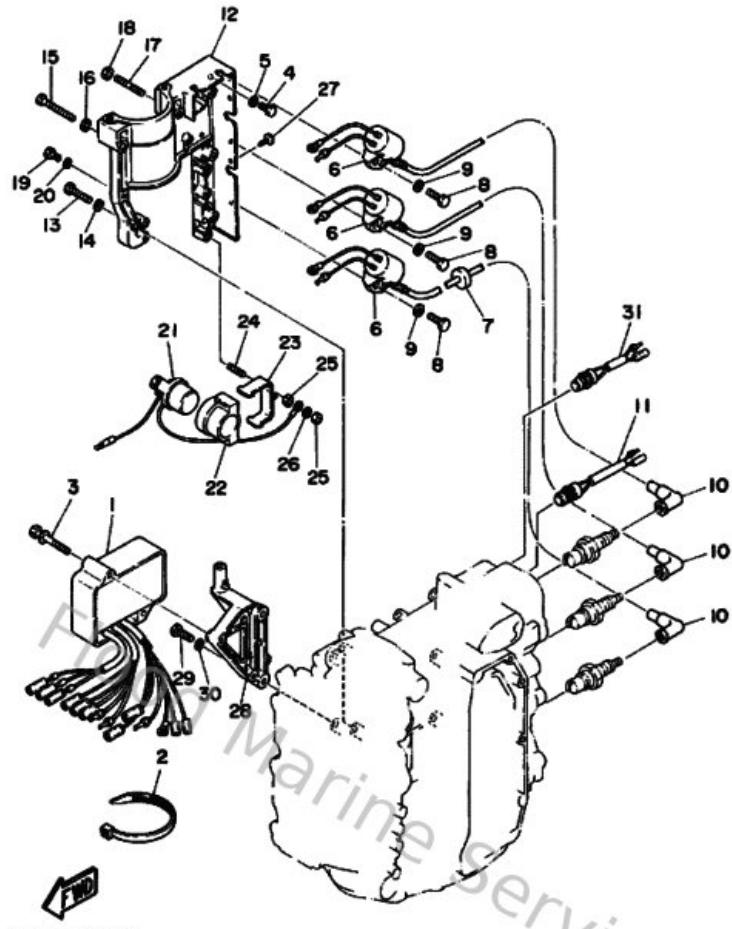
Ref	Part	
18	973130601400 Bolt(gj3)	Buy now
19	688113250000 Anode	Buy now
20	987800401600 Screw, flat head(ga5)	Buy now
22	6H411181A000 Gasket, cylinder head 1	Buy now
23	9034014M0000 Plug, straight screw(62y)	Buy now
24	904301411500 Gasket (663)	Buy now
26	6H411193A100 Gasket, head cover 1	Buy now
27	901190801500 Bolt, with washer	Buy now
28	6E5124112000 Thermostat	Buy now
29	6H412413009M Cover, thermostat	Buy now
30	6J812414A000 Gasket, cover	Buy now
31	9010106M2700 Bolt	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	6H441113009M Outer cover, exhaust	Buy now
34	6H441111009M Inner cover, exhaust	Buy now

Cylinder & Crankcase



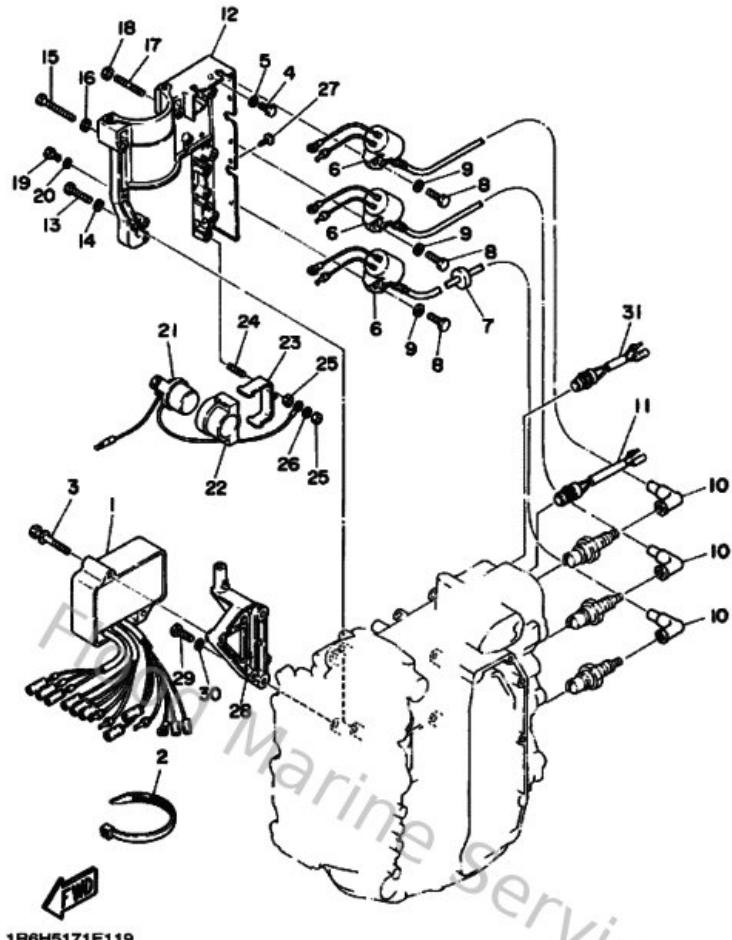
Ref	Part	
35	6H441112A000 Gasket, exhaust inner cover	Buy now
36	6H441114A000 Gasket, exhaust outer cover	Buy now
37	90445090F600 Hose (I1500)	Buy now
38	904670800400 Clip, pipe 6162435600	Buy now
39	970130603500 Bolt(3rv)	Buy now
41	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



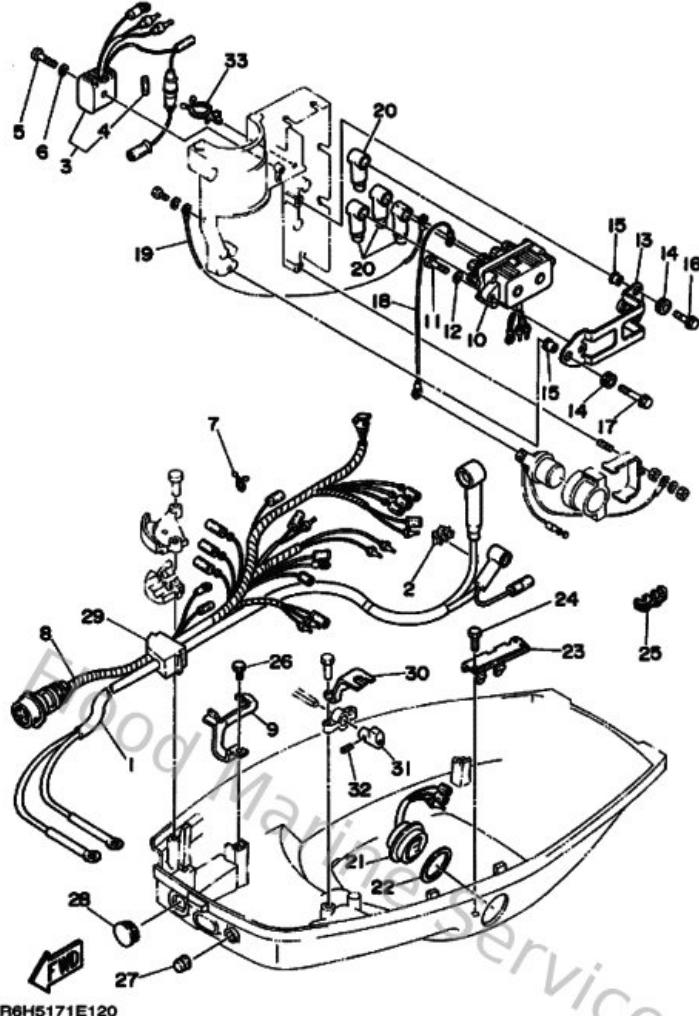
Ref	Part	
1	6H5855400200 C.d.i. Unit Assembly	Buy now
2	9046513M3600 Clamp(6h4)	Buy now
3	9011906M5100 Bolt, with washer(6h4)	Buy now
4	970950601400 Bolt(gj3)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6H5855700000 Ignition coil assembly	Buy now
7	904802516100 Grommet(656)	Buy now
8	970800602000 Bolt(7u8)	Buy now
10	6G1823702000 Plug cap assembly	Buy now
11	689825600000 Thermo switch assembly	Buy now
12	6H4818220298 Bracket, starting motor	Buy now
13	973130603000 Bolt	Buy now
15	970130805000 Bolt, hexagon	Buy now
16	929900860000 Washer, plain (663)	Buy now
17	956700664000 Bolt, stud(6h4)	Buy now

Electrical 1



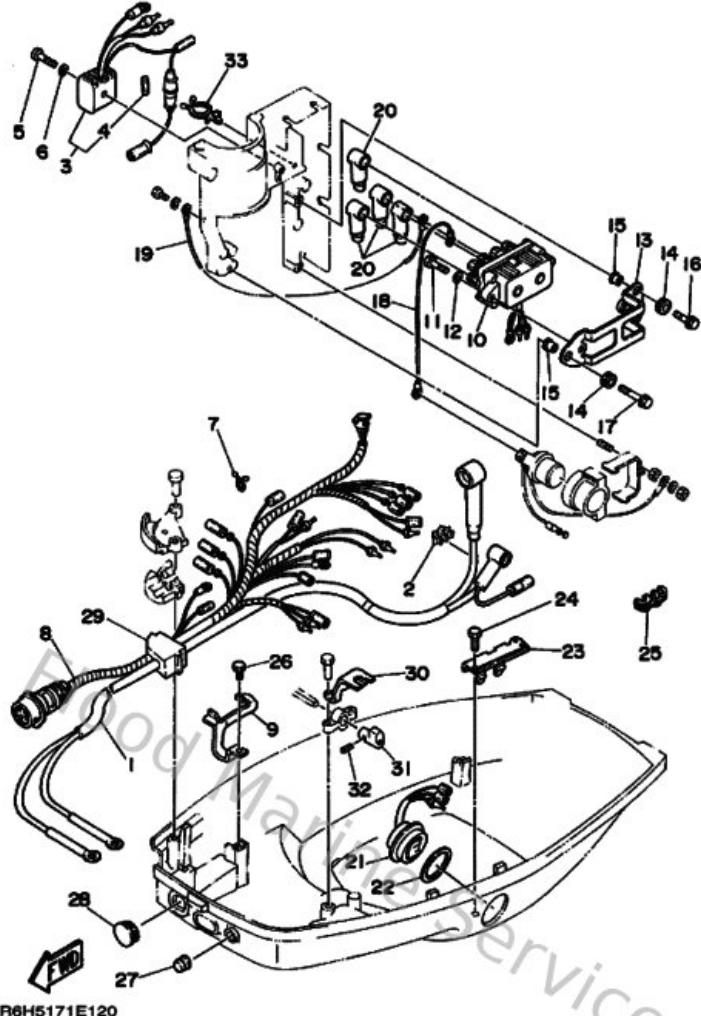
Ref	Part	
18	9017906M2400 Nut(6j8)	Buy now
21	6G1819411000 Starter relay	Buy now
22	6H4819520000 Holder, relay	Buy now
23	6H4819450000 Plate, switch fitting	Buy now
24	9011606M2200 Bolt, stud (6h1)	Buy now
25	953800660000 Nut(661)	Buy now
27	9033805M1100 Plug(6h4)	Buy now
28	6H4157710194 Stay 1	Buy now
29	970130803000 Bolt	Buy now
31	6H4825600000 Thermo switch assembly	Buy now

Electrical 2



Ref	Part	
1	6H4821050100 Battery cable	Buy now
2	9046407M2000 Clamp(6h0)	Buy now
3	6G1819706200 Rectifier assembly	Buy now
4	6G1821510000 Fuse (10a)	Buy now
5	985030502500 Screw, panhead (a93)	Buy now
6	929900560000 Washer, plain (646)	Buy now
7	904651814700 Clamp	Buy now
8	6H4825902200 Wire harness assembly	Buy now
9	6H4825880000 Plate	Buy now
10	6H1819500000 Relay aasy	Buy now
11	9010106M2700 Bolt	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	6H4819452000 Plate, switch fitting	Buy now
14	9048013M2400 Grommet (6e9)	Buy now
15	9038706M0500 Collar(6h4)	Buy now

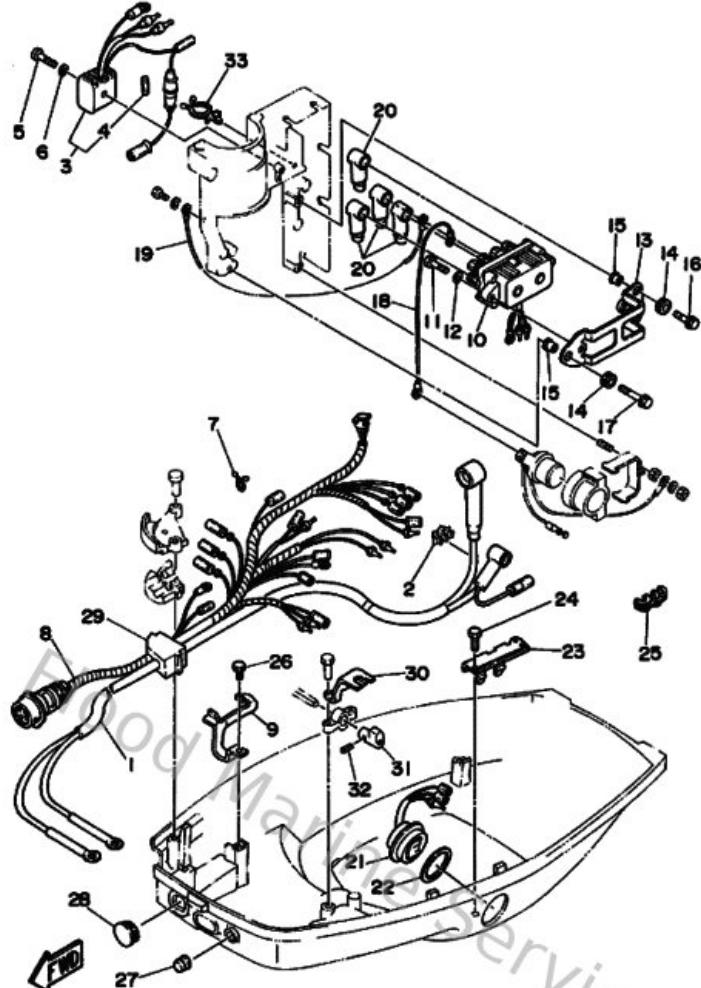
Electrical 2



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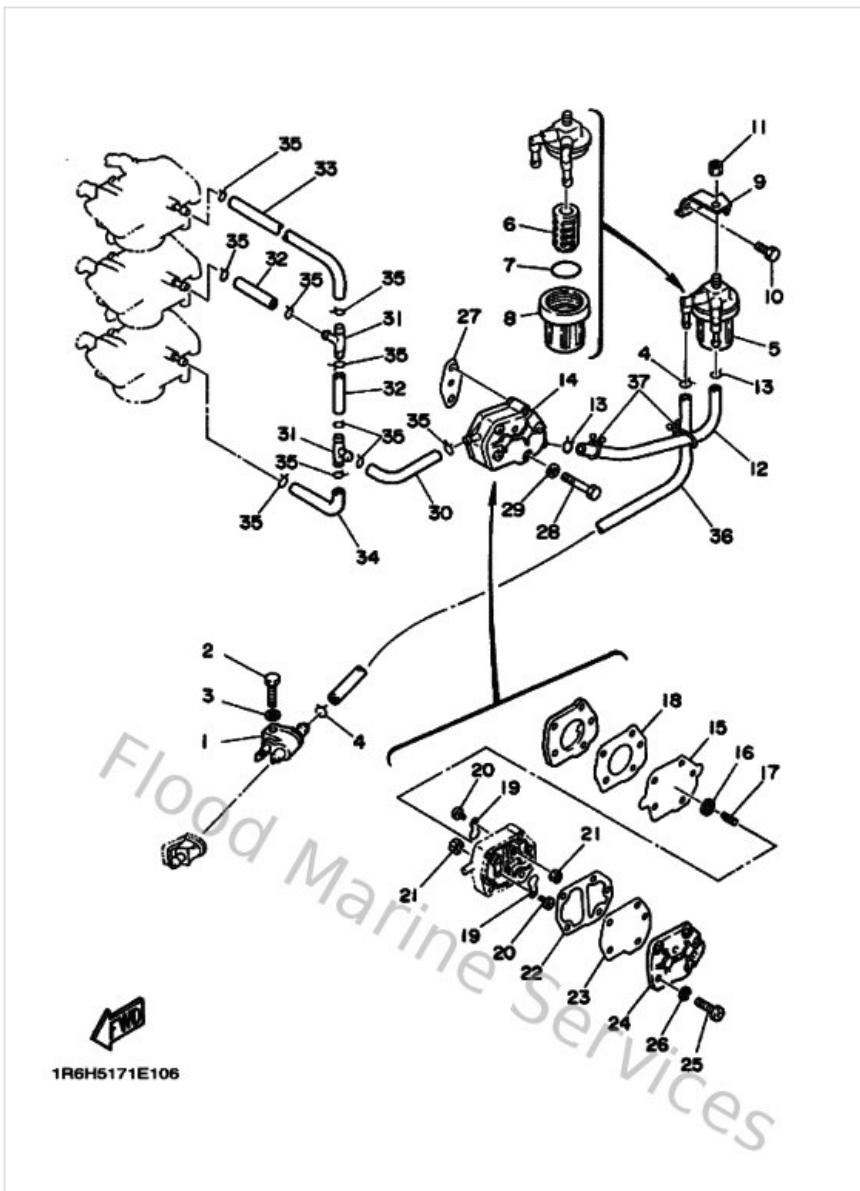
Ref	Part	
16	9010506M1500 Bolt (6e0)	Buy now
17	9010506M1600 Bolt (6e0)	Buy now
18	6H5819490000 Wire, lead	Buy now
19	61A819490000 Wire, lead	Buy now
20	6G5821191000 Cover, lead wire	Buy now
21	6H1825630000 Trim & tilt switch assembly	Buy now
22	6E5825870000 Gasket	Buy now
23	6E5836140100 Bracket	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
25	9046407M0500 Clamp (6g5)	Buy now
26	970130601200 Bolt(gh1)	Buy now
27	6H4427250000 Grommet 2	Buy now
28	676427260000 Grommet 3	Buy now
29	6H4427242000 Grommet	Buy now
30	6H4825540000 Stay, Neutral Switch	Buy now

Electrical 2



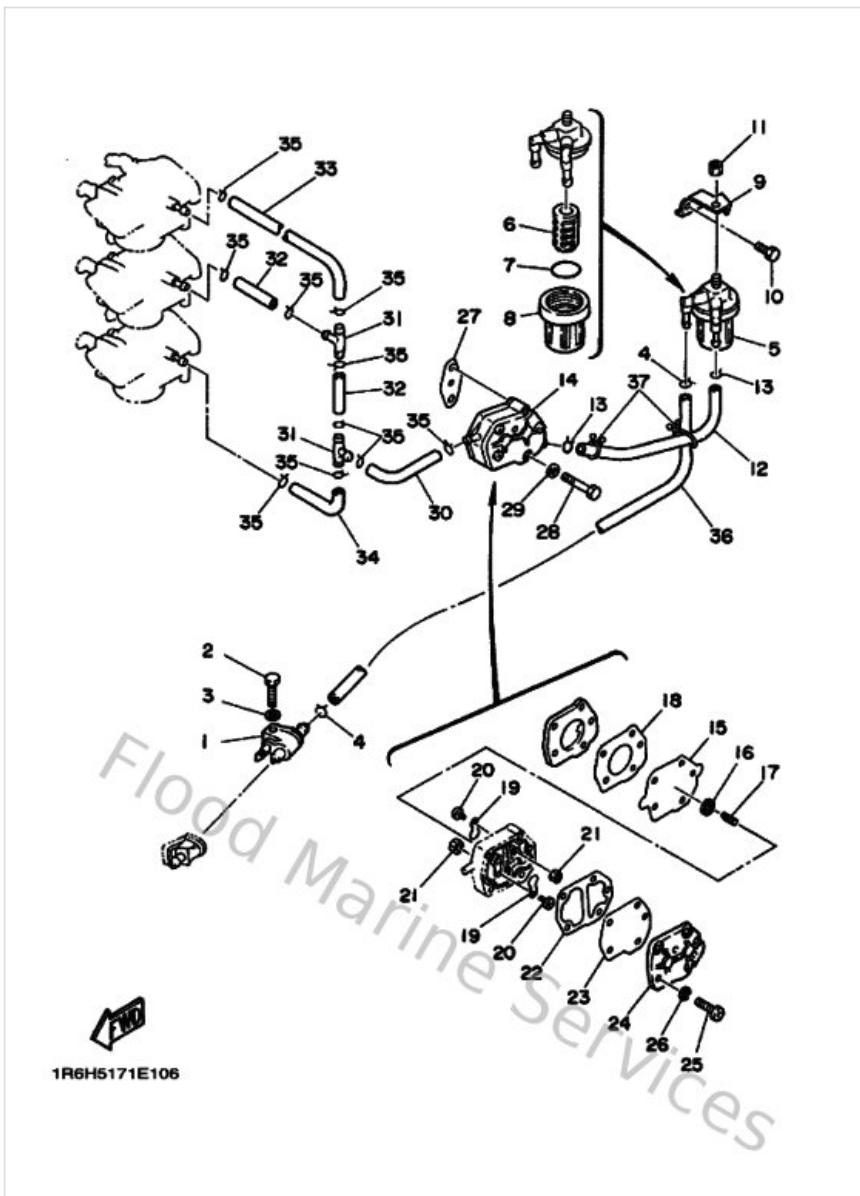
Ref	Part	
31	6H4441730100 Lever Shift Control	Buy now
32	916903002000 Pin, spring (6h4)	Buy now
33	9046415M2700 Clamp(6h4)	Buy now

Fuel 1



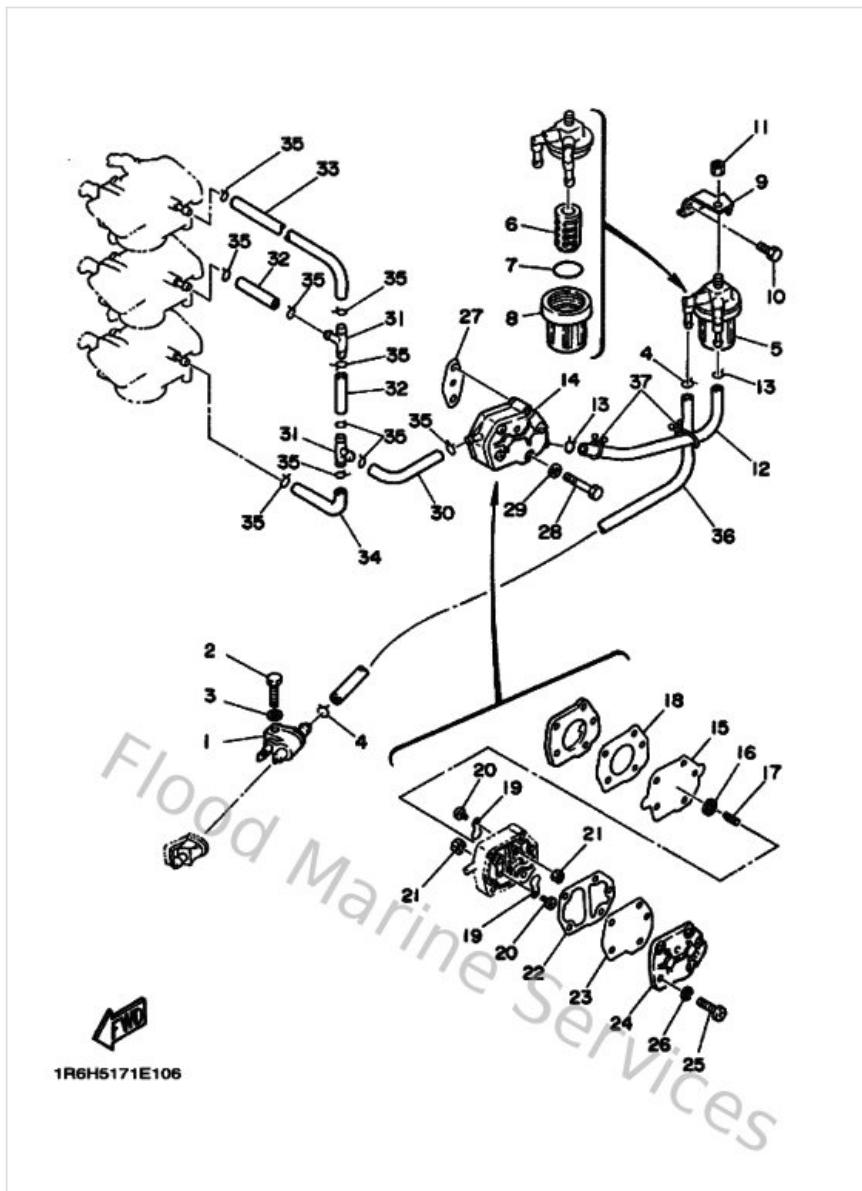
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	973950602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	61N245601000 Filter assembly	Buy now
6	6F5245630000 Element, filter	Buy now
7	9321037M2500 O-ring (655)	Buy now
9	6H4245660100 Bracket, filter	Buy now
10	970800601200 Bolt(gh1)	Buy now
11	953800860000 Nut (661)	Buy now
12	6H4243140000 Pipe 4	Buy now
14	692244100000 Fuel pump assembly	Buy now
15	648244110000 Diaphragm	Buy now
16	648244240000 Seat,spring	Buy now
17	648244230000 Spring,diaphragm	Buy now

Fuel 1



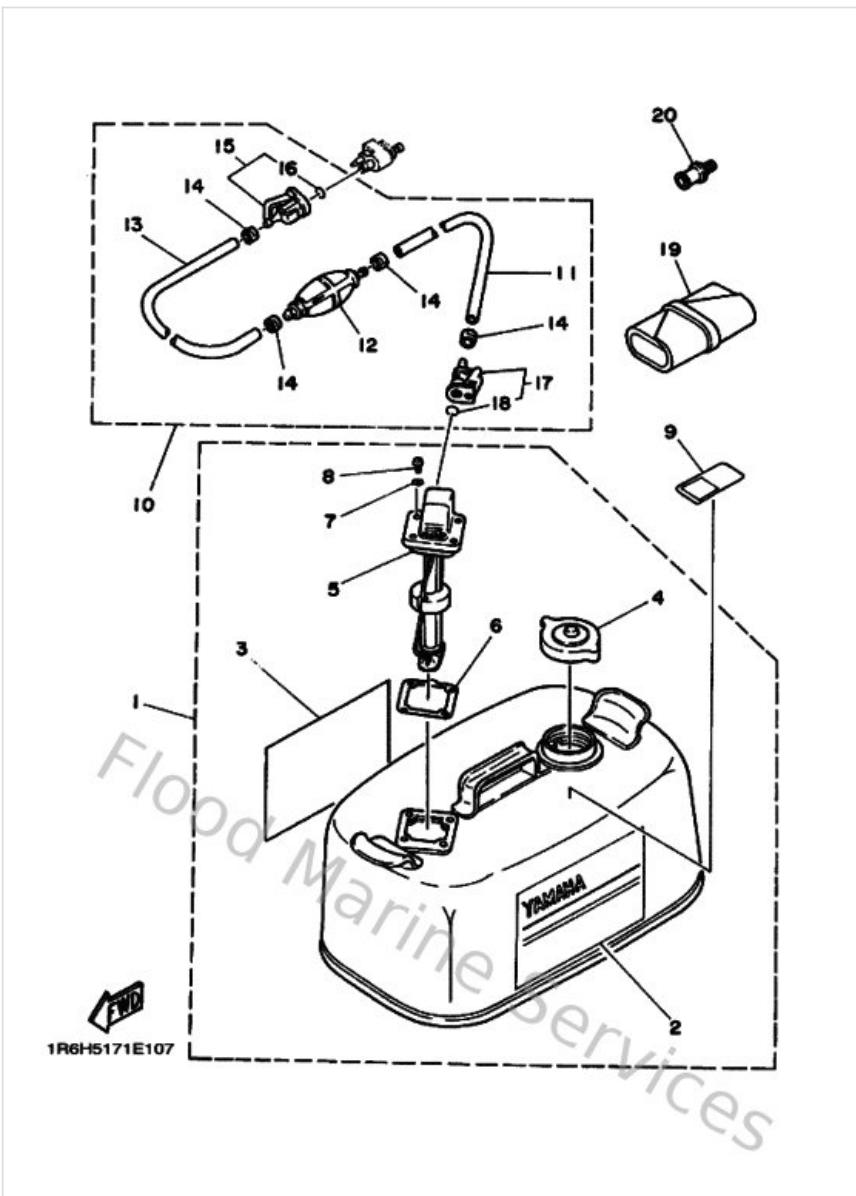
Ref	Part	
18	648244340100 Gasket, body	Buy now
19	62Y244210100 Valve, check	Buy now
20	6A0143250000 Screw, pan head	Buy now
21	953800360000 Nut (6g8)	Buy now
22	648244350200 Gasket, body 2	Buy now
23	663244110000 Diaphragm	Buy now
24	648244130100 Cover, pump	Buy now
25	985800553000 Ybs86-530 screw,panhead	Buy now
26	929900510000 Ybs67-5 washer, spring	Buy now
27	65024431A000 Gasket,fuel pump	Buy now
28	973950604000 Bolt (682)	Buy now
30	90445092K100 Hose (l420)	Buy now
31	688243780000 Pipe, joint	Buy now
32	904450905700 Hose (l180)	Buy now
33	6H4243130000 Pipe 3	Buy now

Fuel 1



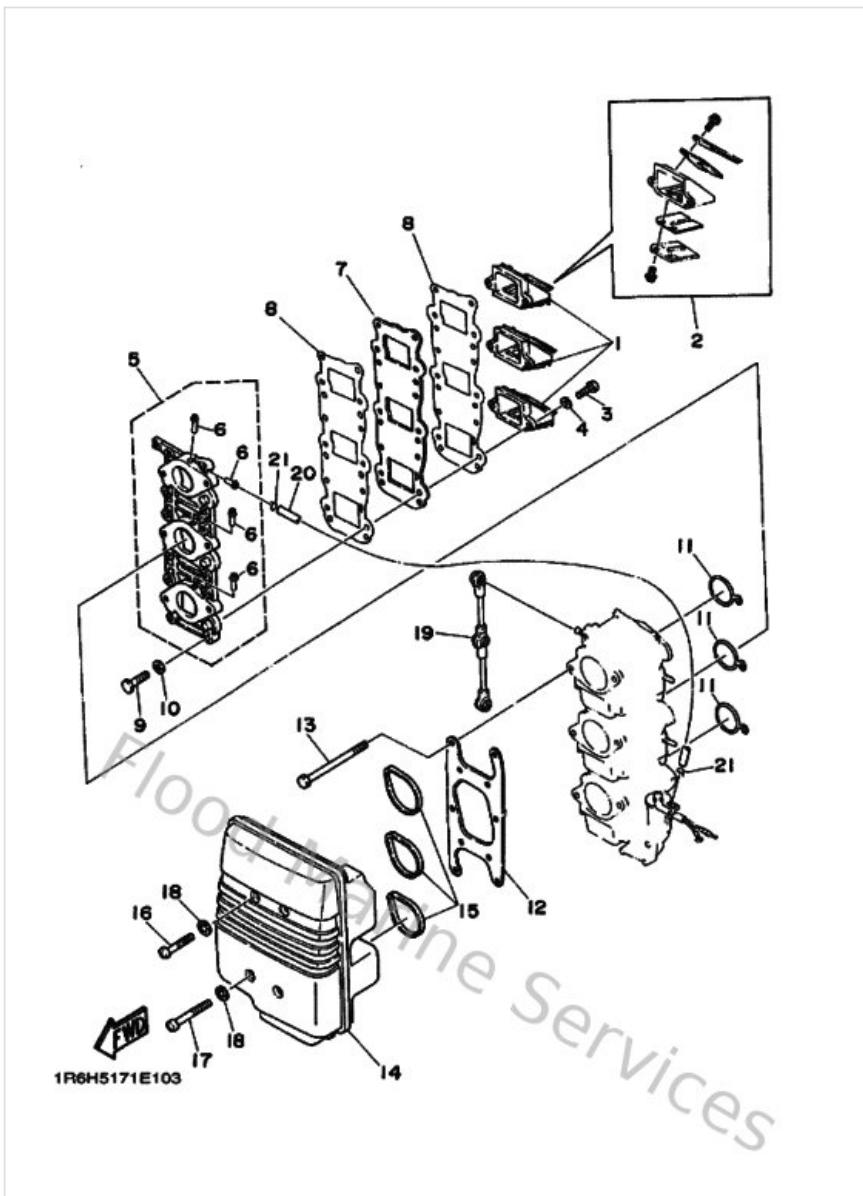
Ref	Part	
34	6A4243120000 Pipe, fuel 2	Buy now
36	6H4243110000 Pipe 1	Buy now
37	904641603900 Clamp (3y2)	Buy now

Fuel 2



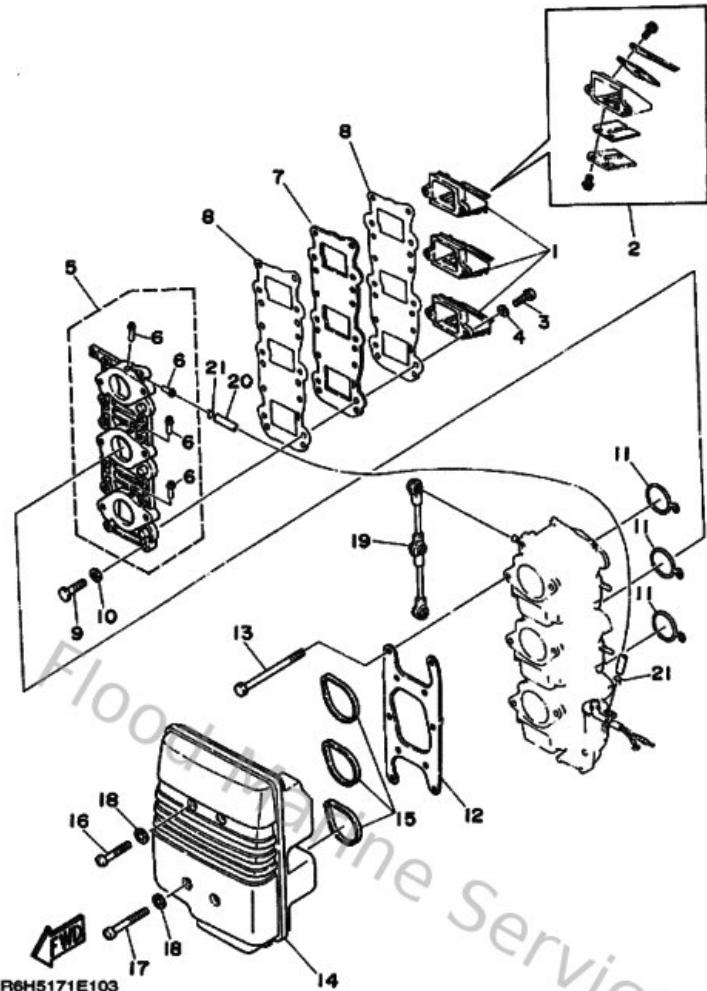
Ref	Part	
3	6Y1242452000 Graphic, Side	Buy now
4	6Y1246100000 Cap assembly	Buy now
6	6Y1242680000 Gasket, fuel meter	Buy now
7	6Y1243290000 Seal	Buy now
8	985860501600 Screw, pan head	Buy now
10	6YL243066400 Fuel pipe comp. 1	Buy now
11	9044511M0600 Hose (I3000)	Buy now
12	6Y1243605100 Primer pump assembly	Buy now
13	9044511M7800 Hose (I1000)	Buy now
14	650243515100 Band 1	Buy now
15	6G1243050000 Fuel pipe joint comp. 2	Buy now
16	932100828700 O-ring (655)	Buy now
17	6Y1243050600 Fuel pipe joint comp. 2	Buy now
19	656W28100200 Tool kit	Buy now
20	6E0281930094 Plug, water check	Buy now

Intake



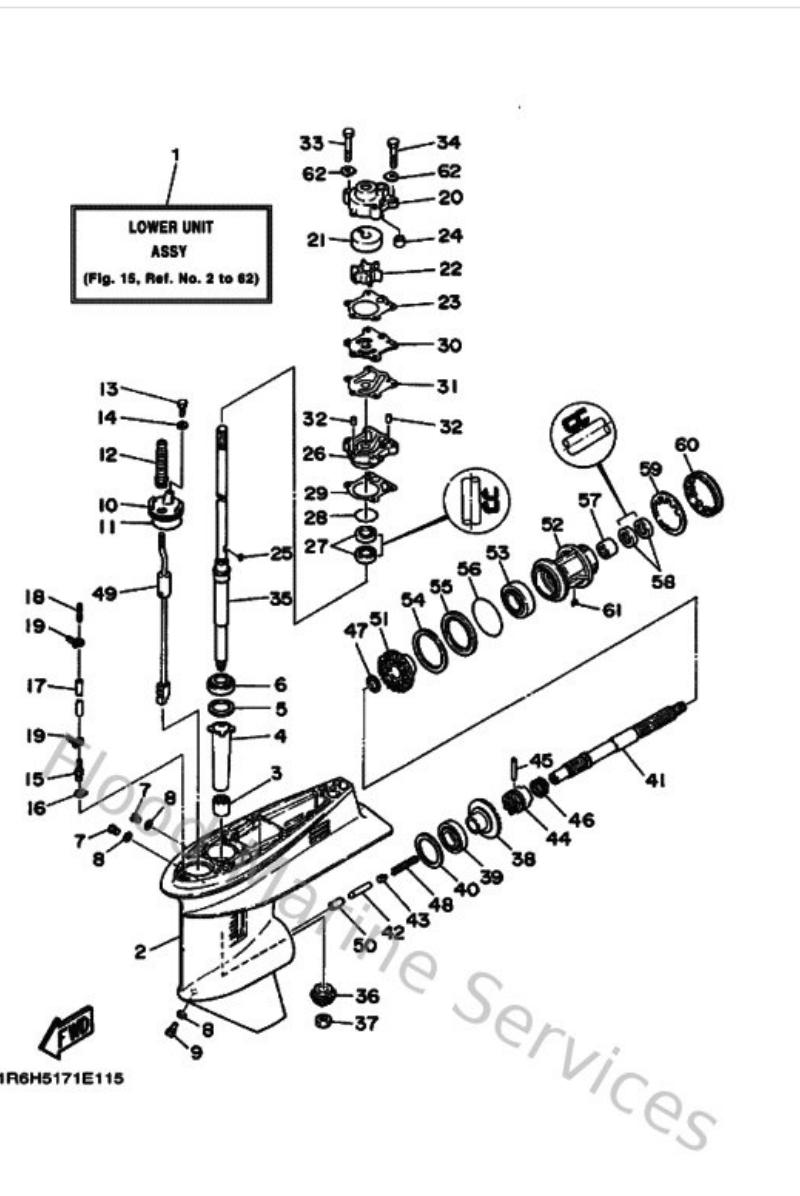
Ref	Part	
1	6H5136100000 Reed valve assembly	Buy now
2	6H4W00040000 Reed set	Buy now
3	985800501600 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6H4136411294 Manifold 1	Buy now
6	6H1144850000 Pipe, joint	Buy now
7	6H4136240194 Plate, reed valve	Buy now
8	6H413621A100 Gasket, valve seat	Buy now
9	973130602000 Bolt(7u8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	6H4141980100 Gasket	Buy now
12	6H4144060000 Hinge	Buy now
13	973950609500 Bolt, hexagon deep recess	Buy now
14	6H4144310100 Silencer, intake 1	Buy now
15	6H3144570100 Seal	Buy now

Intake



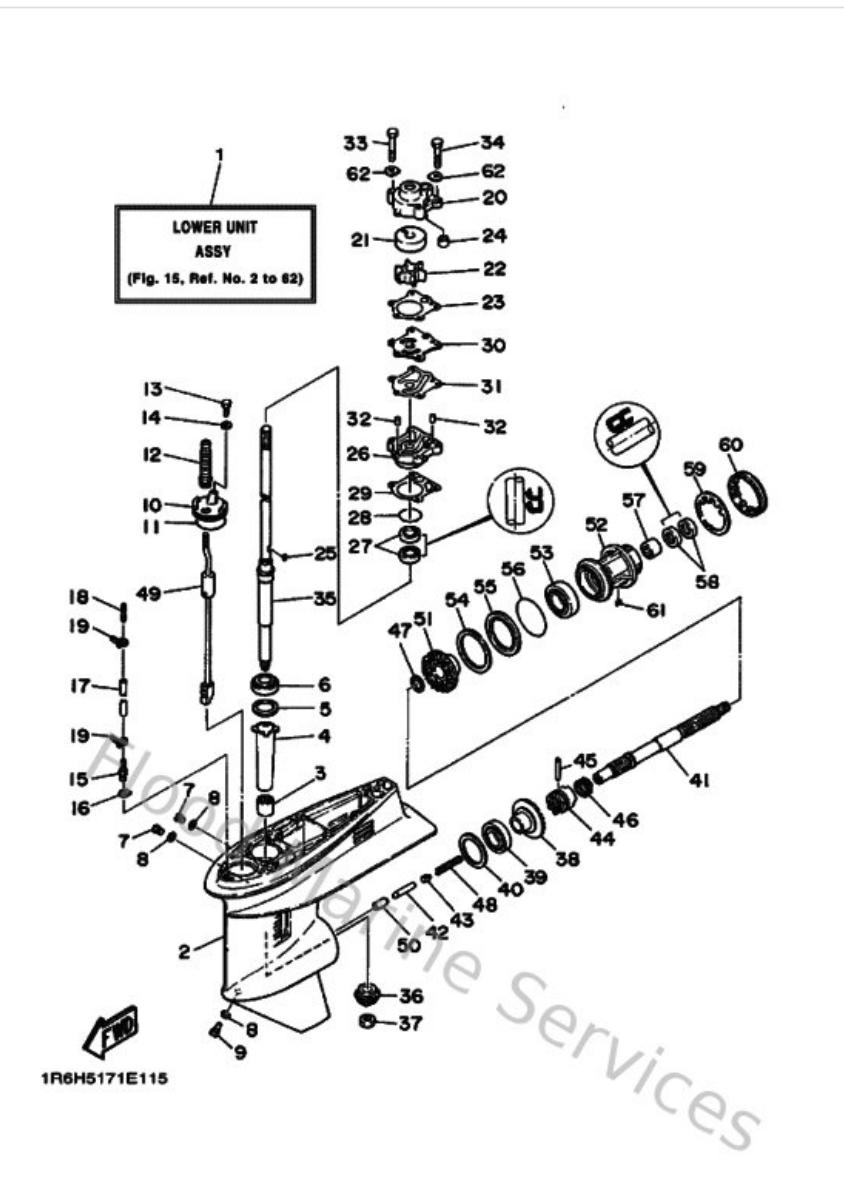
Ref	Part	
16	978850604000 Screw pan head	Buy now
17	978950605500 Screw, panhed (gc2)	Buy now
18	9020906M0500 Washer (688)	Buy now
19	6H4412170100 Rod, accel. lever	Buy now
20	9044507M2400 Hose (I390)	Buy now
21	904670601600 Clip (655)	Buy now

Lower Casing & Drive 1



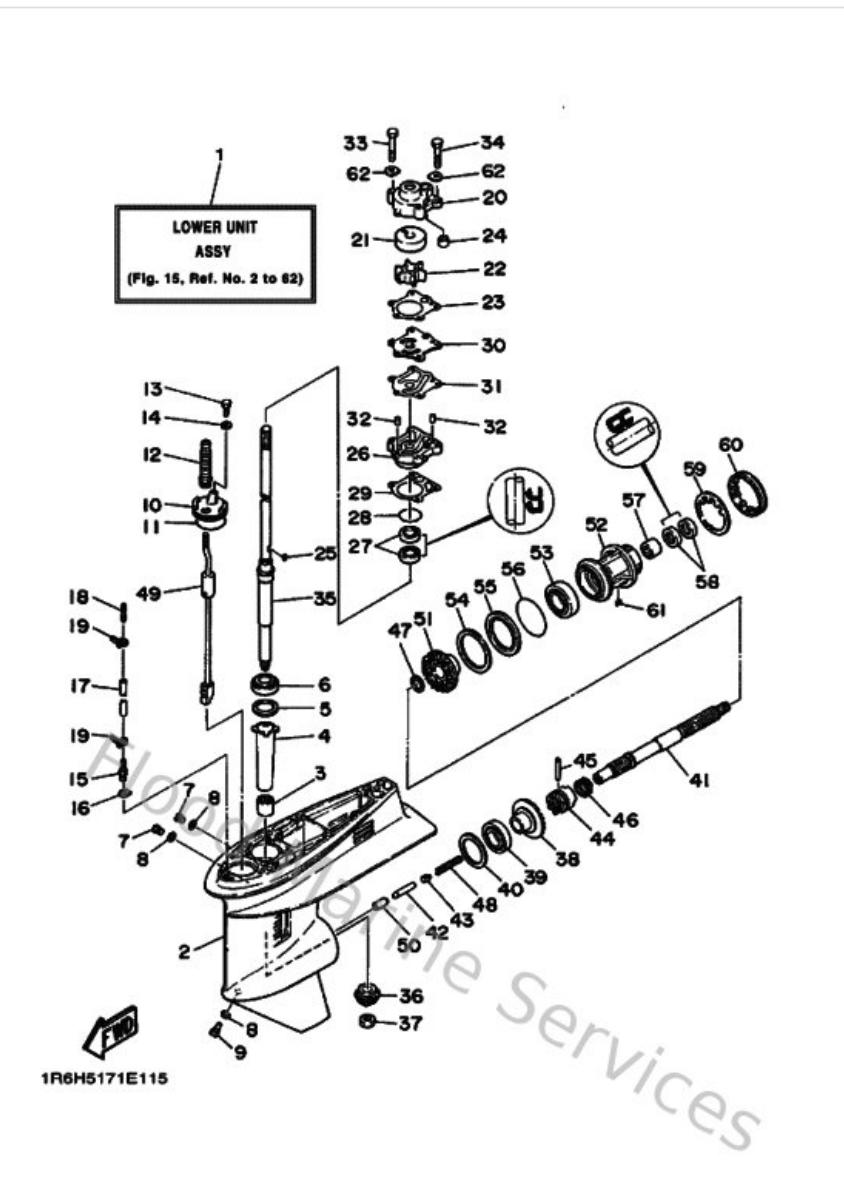
Ref	Part	
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H4455360000 Sleeve, drive shaft	Buy now
5	663455876000 Shim (t:0.50mm)	Buy now
6	933320000100 Brg, tapered roller (409)	Buy now
7	903400800200 Plug, straight screw	Buy now
8	904300802000 Gasket	Buy now
9	688453410000 Plug, drain	Buy now
10	6H4453210100 Plate	Buy now
11	9321049ME000 O-ring (620)	Buy now
12	6G1441470000 Boot, shift rod	Buy now
13	973950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6H4453780000 Nipple, Hose	Buy now
16	9020910M1400 Washer	Buy now
17	9044507M1900 Hose (l200)	Buy now

Lower Casing & Drive 1



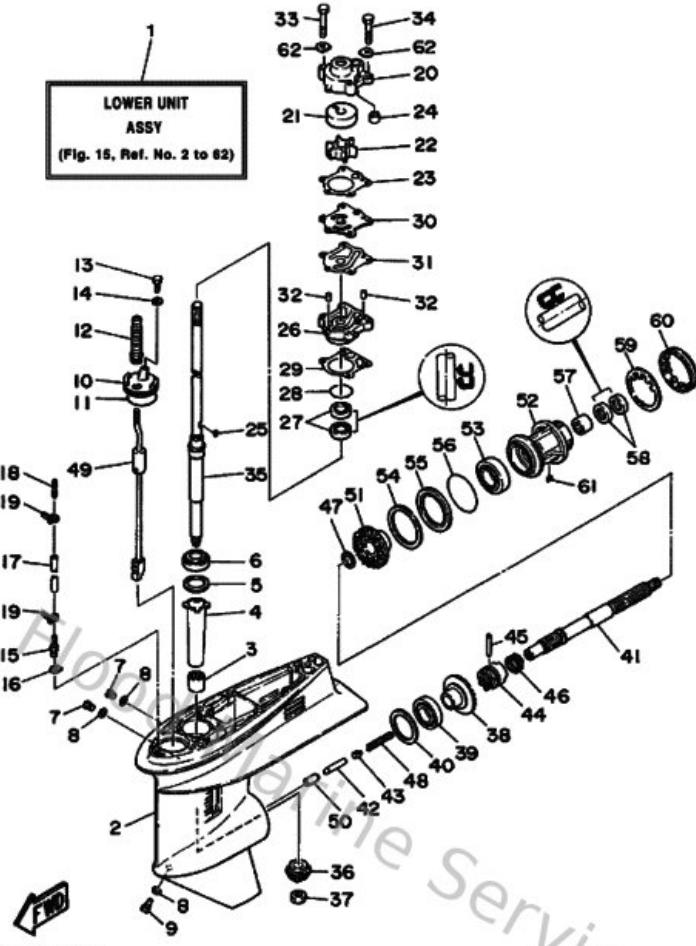
Ref	Part	
18	6E5835581000 End, nipple	Buy now
19	9046511M1000 Clamp	Buy now
20	6J8443110000 Housing, water pump	Buy now
21	663443220000 Insert, cartridge	Buy now
22	6H4443520200 Impeller	Buy now
23	66344315A000 Gasket,water pump 1	Buy now
24	663443660000 Damper, water seal 2	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	663443410000 Housing, water pump	Buy now
27	931012307000 Oil seal (663)	Buy now
28	932104104200 O-ring (132)	Buy now
29	66344316A000 Gasket,water pump 2	Buy now
30	663443230000 Outer plate, cartridge	Buy now
31	66344324A000 Gasket,cartridge outer plate	Buy now
32	936040806200 Pin,dowel (626)	Buy now

Lower Casing & Drive 1



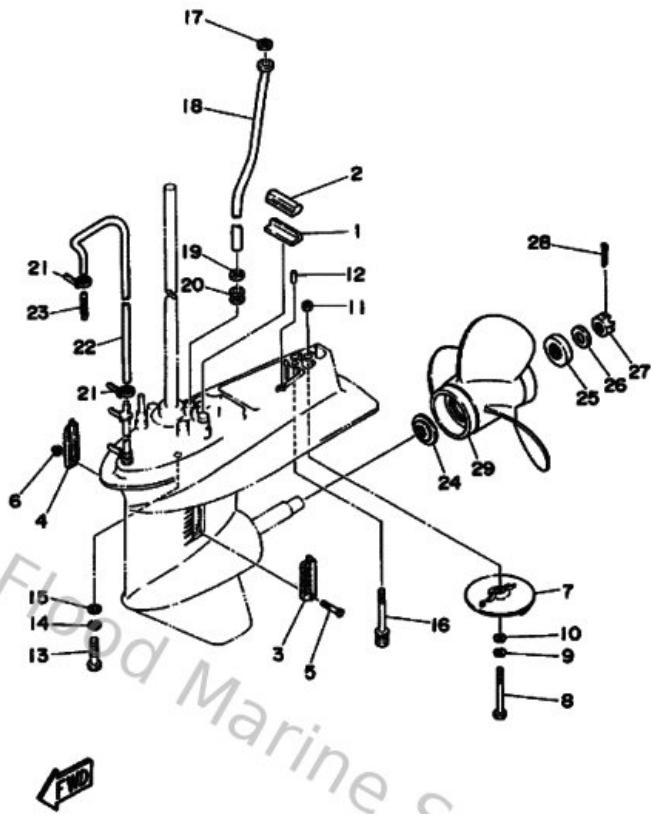
Ref	Part	
33	973950805500 Bolt, hexagon	Buy now
34	973950804500 Bolt, hexagon	Buy now
36	6H4455510000 Pinion	Buy now
37	901701213800 Nut hexagon(663)	Buy now
38	6H4455600000 Gear	Buy now
40	6H4455670110 Shim (T:0.10Mm)	Buy now
41	679456110100 Shaft, propeller	Buy now
42	676456350000 Plunger, shift	Buy now
43	663456340000 Slide, shift	Buy now
44	6H4456310000 Clutch, dog	Buy now
45	902500602300 Pin, strait (663)	Buy now
46	663456330000 Ring, cross pin	Buy now
47	902012242900 Washer, plate(663)	Buy now
48	9050116M0100 Spring compression	Buy now
49	6H4441500100 Shift Cam Assembly	Buy now

Lower Casing & Drive 1



Ref	Part	
50	6H4441600000 Detent Comp	Buy now
51	6H4455710000 Gear	Buy now
52	679453310000 Housing, bearing	Buy now
53	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
54	663455776000 Shim (t:0.50mm)	Buy now
55	663455760000 Washer, thrust 2	Buy now
56	9321066M9800 O-ring(6h4)	Buy now
57	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
58	931012206700 Oil seal (22x36x6-663)	Buy now
59	9021448M0300 Washer, claw(697)	Buy now
60	697453840000 Nut	Buy now
61	902820401000 Key, strait(663)	Buy now
62	9020908M0200 Washer, plate (688)	Buy now

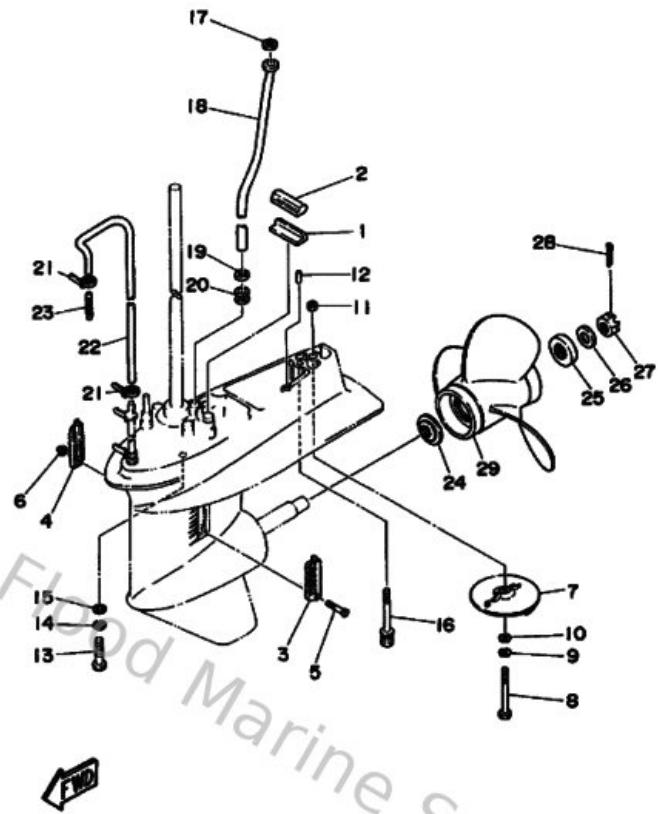
Lower Casing & Drive 2



1R6H5171E116

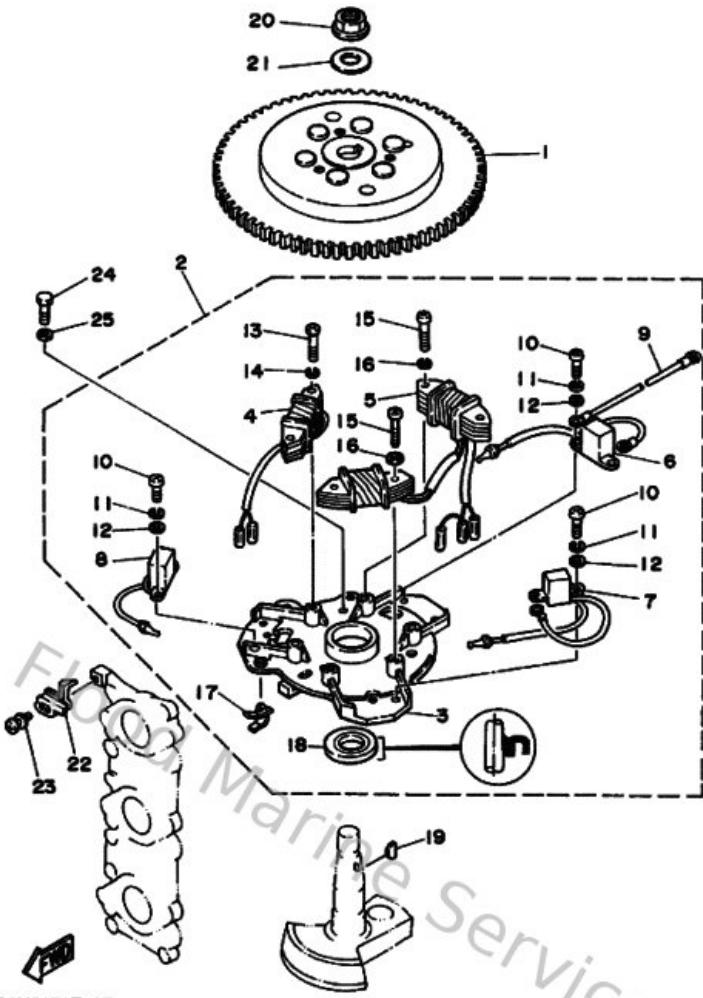
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688452140200 Cover, water inlet	Buy now
4	688452150200 Cover, water inlet	Buy now
5	987800553500 Screw flat head (e03)	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	664453710100 Tab-trim	Buy now
8	973750807500 Bolt	Buy now
9	929900810000 Ybs67-8 washer, spring	Buy now
10	929900860000 Washer, plain (663)	Buy now
11	953800860000 Nut (661)	Buy now
12	936061201900 Pin, dowel (614)	Buy now
13	973951004000 Bolt, hexagon deep recess	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	929901060000 Washer, plate	Buy now

Lower Casing & Drive 2



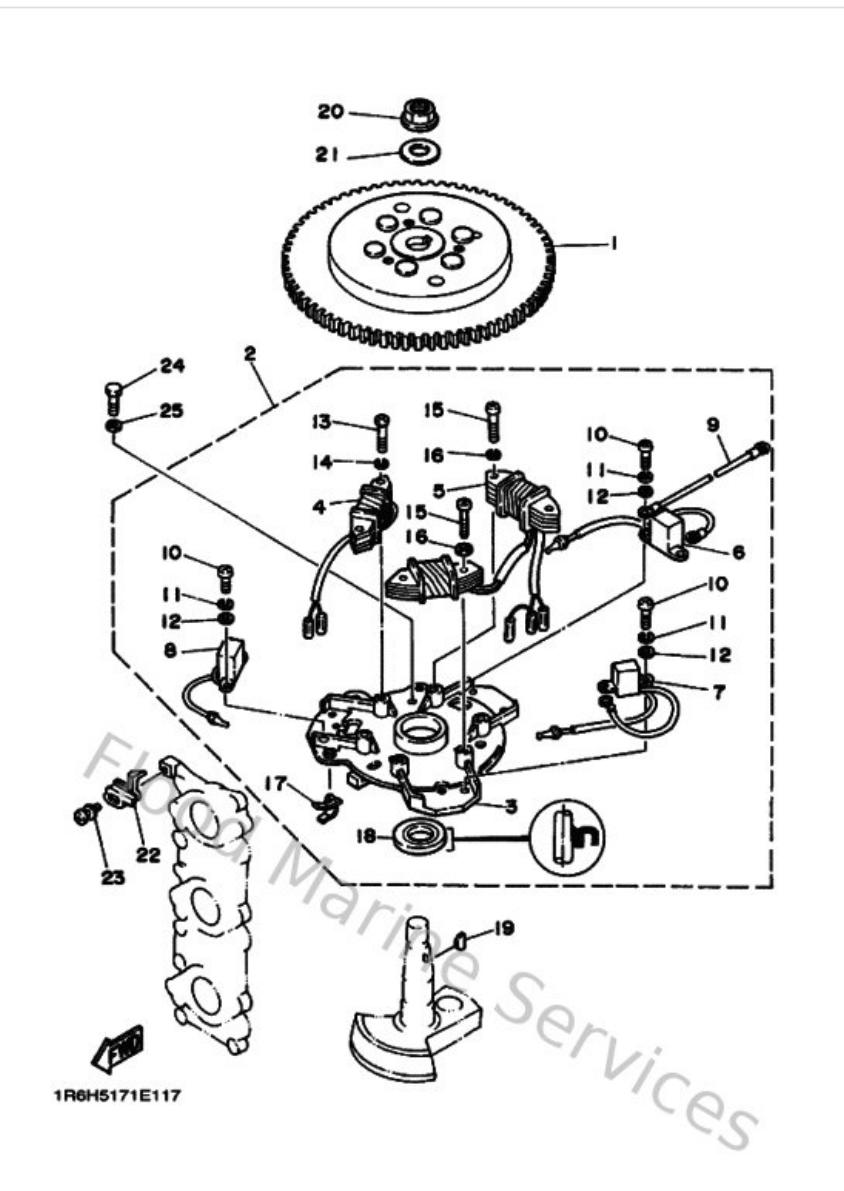
Ref	Part	
16	9011908M9200 Bolt, with washer	Buy now
17	902021206000 Washer, plate(663)	Buy now
19	904301207200 Gasket	Buy now
20	663443670000 Damper, water seal 3	Buy now
22	9044507MF100 Hose (I570)	Buy now
23	6E5835580000 End, nipple	Buy now
24	663459870200 Spacer	Buy now
25	670459970200 Spacer	Buy now
26	929901620000 958-58204-00 washer,plain	Buy now
27	901711601100 Nut, castle (663)	Buy now
28	914903003000 Pin, cotter	Buy now
29	663459726098 Propeller (3x12"x11"-g)	Buy now

Magneto



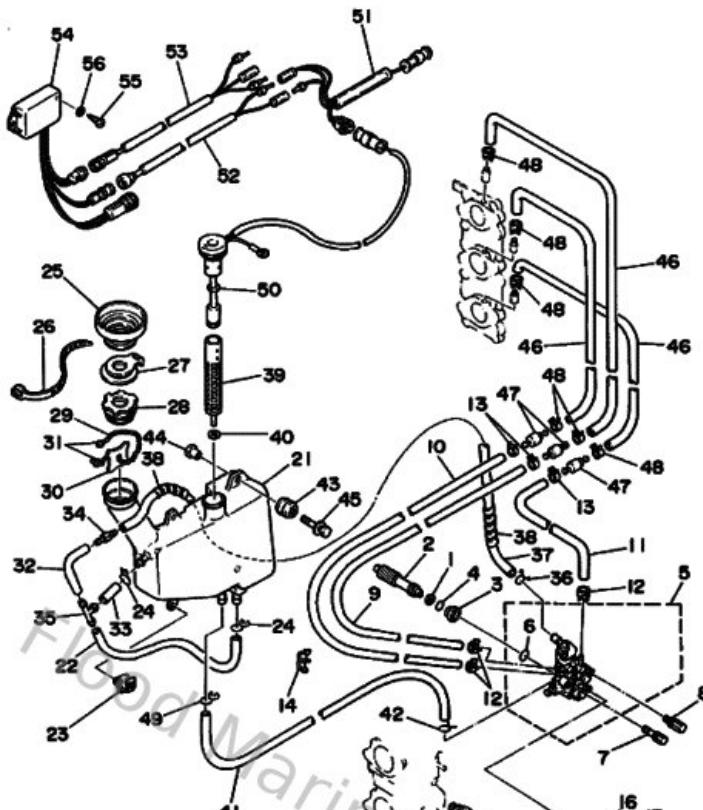
Ref	Part	
1	6H5855500000 Rotor assembly	Buy now
2	6H5855600200 Base Assembly	Buy now
3	6H4153590494 Housing, oil seal	Buy now
4	63D855200100 Coil, charge	Buy now
5	6H5855330100 Coil, Lighting	Buy now
6	6H5855800000 Coil, Pulser	Buy now
7	6H5855801000 Coil, Pulser	Buy now
10	985800501200 Screw,pan head (646)	Buy now
11	929010510000 Ybs67-5 washer, spring	Buy now
12	929010560000 Washer, plain (646)	Buy now
13	985170602500 Screw, pan head (76t)	Buy now
14	929900610000 Washer(6a1)	Buy now
15	925010603000 Screw, pan head(6e0)	Buy now
17	9046403M1500 Clamp(6j8)	Buy now
18	931022309600 Oil seal (23x38x7-648)	Buy now

Magneto



Ref	Part	
19	6H4115450000 Key, woodruff	Buy now
20	9017916M0500 Nut (689)	Buy now
21	9020116M4400 Washer (689)	Buy now
22	6H4813320000 Plate, timing	Buy now
23	979850521000 Screw, With Washer	Buy now
24	973130601800 Bolt, hexagon	Buy now
25	929900660000 Washer, plain (646)	Buy now

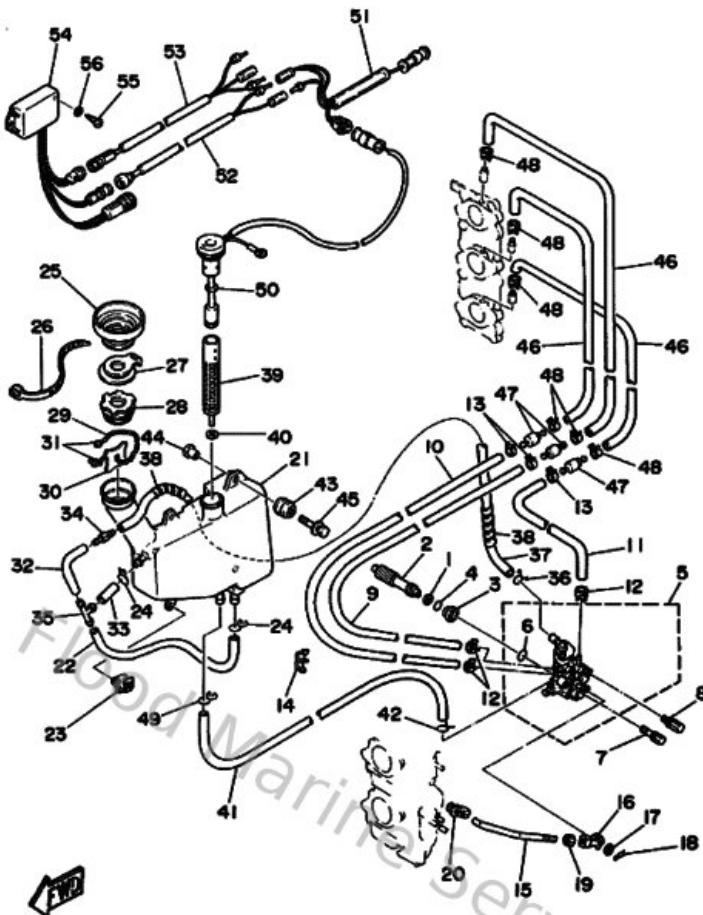
Oil Pump



1R6H5171E105

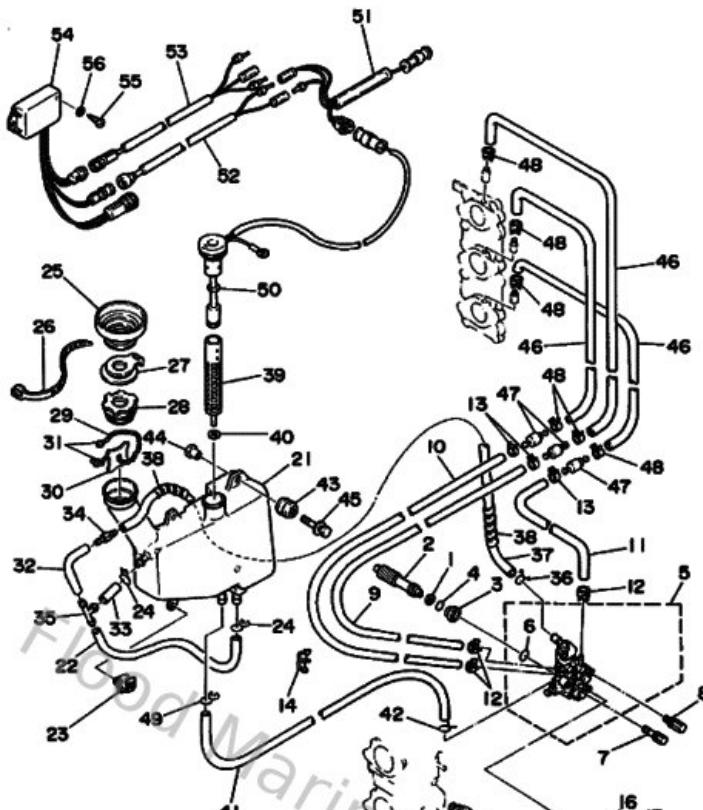
Ref	Part	
1	9020108M9300 Washer, plate (6g5)	Buy now
2	6H4115370100 Gear, driven	Buy now
3	6H1131170100 Collar, distance	Buy now
4	932101359500 93210-13m04	Buy now
6	9321019MA700 O-ring(6r0)	Buy now
7	9010906M3900 Bolt(6h0)	Buy now
8	9010906M4000 Bolt(6h0)	Buy now
9	9044507M9000 Hose (I390)	Buy now
10	9044507M2300 Hose (I570)	Buy now
11	9044507MA600 Hose (I200)	Buy now
12	9046807M0200 Clip (6e5)	Buy now
14	9046407M2000 Clamp(6h0)	Buy now
15	6H4412410100 Rod, link	Buy now
16	6H1412370000 Joint, link	Buy now
17	902020508800 Washer, plate (666)	Buy now

Oil Pump



Ref	Part	
18	9046805M0300 Clip(6j8)	Buy now
19	953800560000 Nut, hexagon (663)	Buy now
20	6R5412370000 Joint, link	Buy now
21	6H4217070400 Oil Tank Comp	Buy now
22	9044511M1500 Hose (l360)	Buy now
23	9046411M2300 Clamp(6h4)	Buy now
24	9046711M0800 Clip(72x)	Buy now
25	6H4217520000 Tube, filler 1	Buy now
26	9046513M3000 Clamp	Buy now
27	6H12176M0100 Hook	Buy now
28	6H4217700000 Oil tank cap assembly	Buy now
29	6H5246330000 Chain, Ball	Buy now
30	6J8217580000 Washer, special 2	Buy now
31	6H1217570000 Washer, special 1	Buy now
32	9044511M2300 Hose (l100)	Buy now

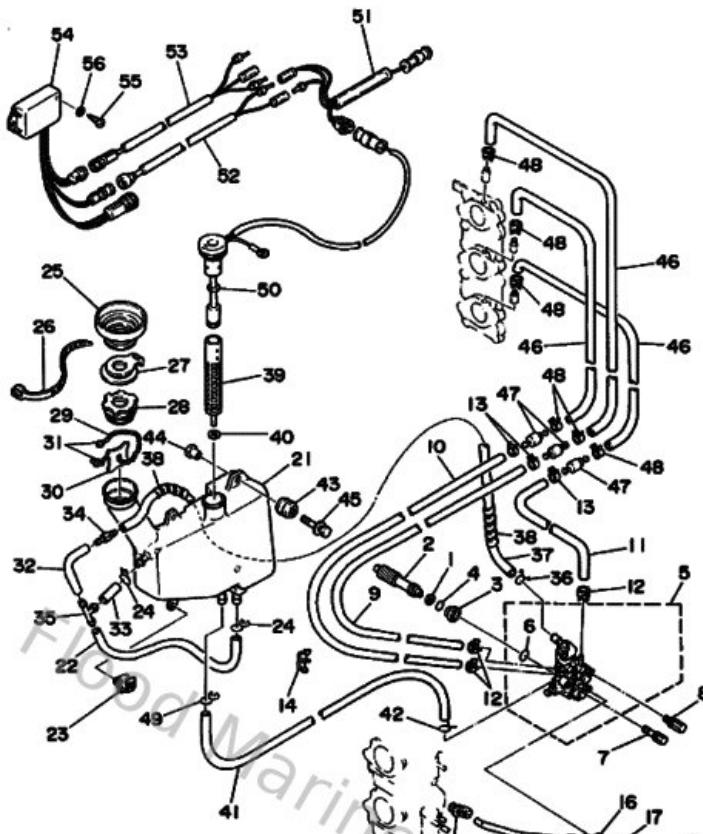
Oil Pump



1R6H5171E105

Ref	Part	
33	9044511M0700 Hose (I70)	Buy now
34	6J8217440000 Breather	Buy now
35	6E5243780000 Pipe, joint 3	Buy now
36	9046710M0400 Clip, pipe 1 (6e9)	Buy now
37	9044511M1700 Hose (I360)	Buy now
38	9044610M0100 Tube (6e5)	Buy now
39	6J8134110000 Strainer, oil	Buy now
40	6J8134140000 Gasket, strainer cover	Buy now
41	6L2134160000 Pipe, oil 1	Buy now
42	904670800400 Clip, pipe 6162435600	Buy now
43	6A0823170000 Damper, ignition coil	Buy now
44	624425420000 Collar	Buy now
45	9011906M6500 Bolt, with washer	Buy now
46	9044507M8700 Hose(62t)	Buy now
47	6E9131837000 Valve check	Buy now

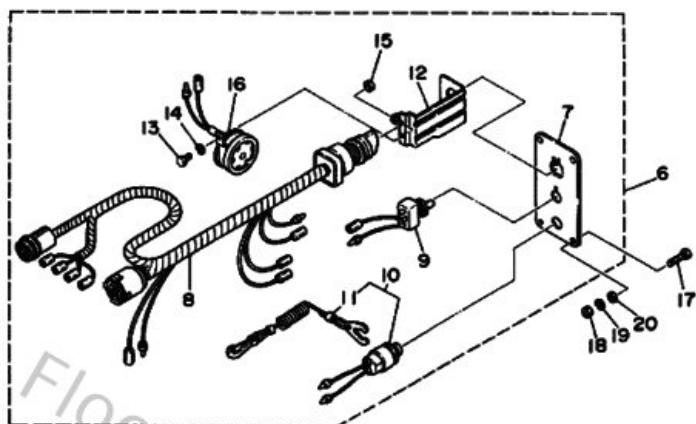
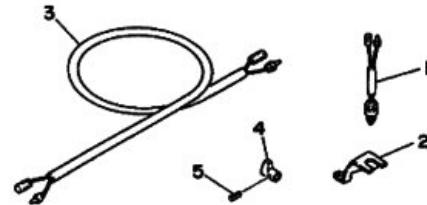
Oil Pump



1R6H5171E105

Ref	Part	
51	6H4813150200 Lead Wire Assembly	Buy now
53	6H1843481200 Wire Lead 1	Buy now
54	6H1857400000 Relay Assembly	Buy now
55	9016706M0000 Screw, tapping (6h4)	Buy now
56	929900620000 Ybs66-6 washer, plain	Buy now

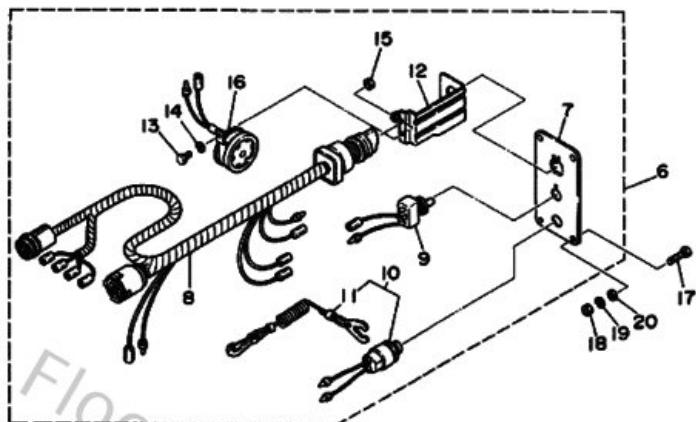
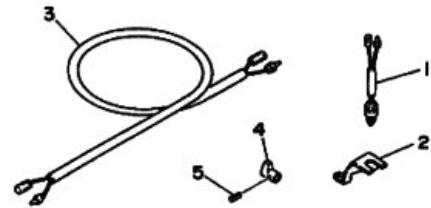
Optional Parts 1



1R6H5171E124

Ref	Part	
1	6H382540000 Neutral switch assembly	Buy now
2	6H482554000 Stay, Neutral Switch	Buy now
3	6H482553000 Extension, wire lead	Buy now
4	6H444173000 Lever Shift Control	Buy now
5	91690300200 Pin, spring (6h4)	Buy now
6	704825701200 Panel switch assembly	Buy now
7	689825710200 Panel, Switch	Buy now
8	704825100200 Main switch assembly	Buy now
9	703825740000 Switch, choke	Buy now
10	688825750200 Engine stop switch assembly	Buy now
11	682825560000 Lanyard, stop switch	Buy now
12	704825810000 Stay, Cord Clamp	Buy now
13	973030501200 Bolt, hexagon	Buy now
14	929900510000 Ybs67-5 washer, spring	Buy now
15	953030570000 Nut (656)	Buy now

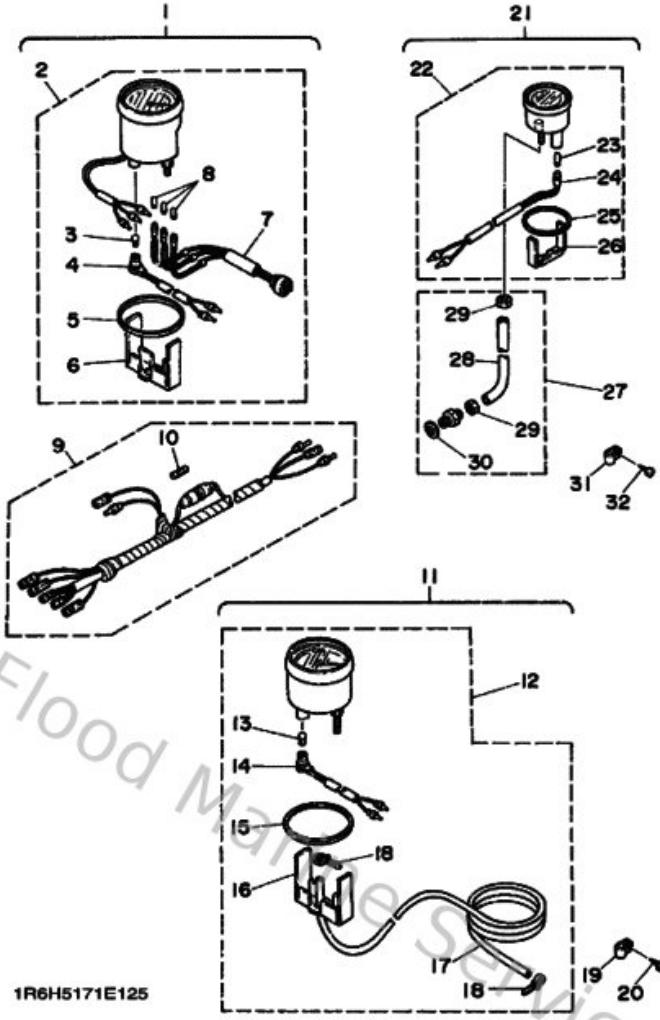
Optional Parts 1



1R6H5171E124

Ref	Part	
16	688833831200 Buzzer	Buy now
17	9014905M0500 Screw(6k0)	Buy now
18	953800560000 Nut, hexagon (663)	Buy now
20	929900560000 Washer, plain (646)	Buy now
21	6888258A5000 10p main harness mec 5m (16ft)	Buy now
22	6888258A1000 10p main harness mec 2m (7ft)	Buy now

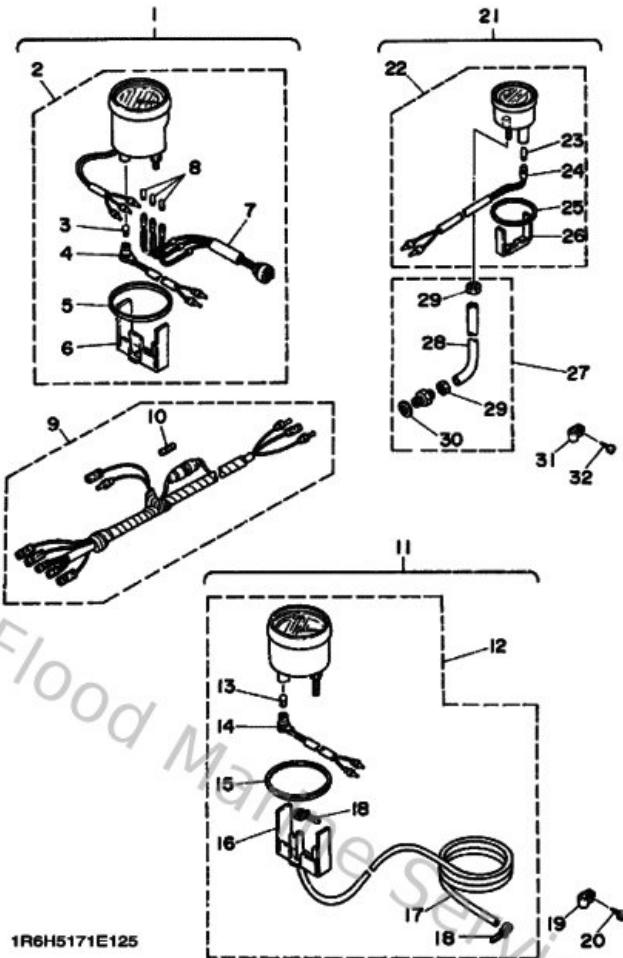
Optional Parts 2



1R6H5171E125

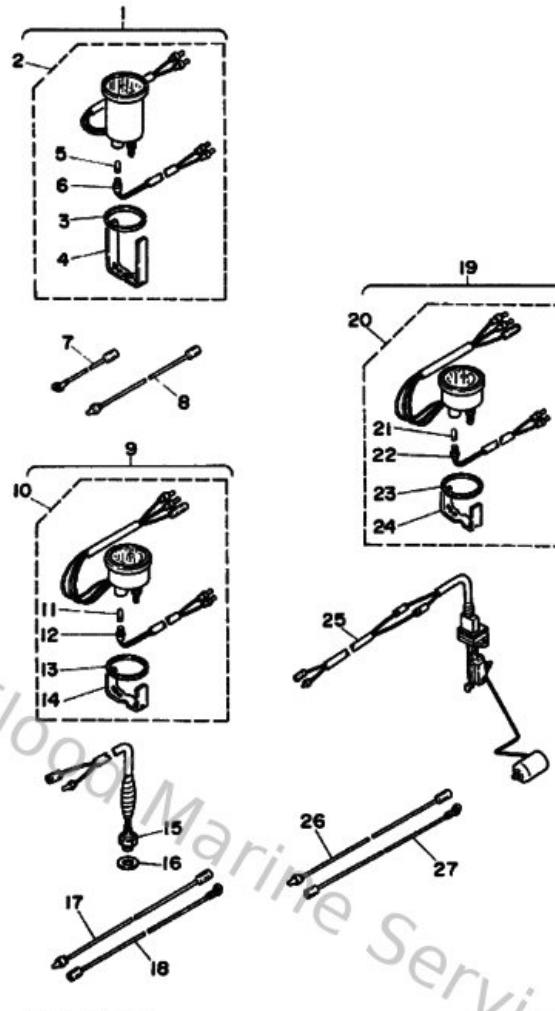
Ref	Part	
1	6Y5W00800200 Tachometer Kit	Buy now
2	6Y5835400400 Tachometer assembly	Buy now
3	6Y5835170000 Bulb (12v-1.7w)	Buy now
4	6Y5835364000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
8	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
9	6Y583553N000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6Y5W00813000 Speedometer Kit	Buy now
12	6Y5835103000 Speedometer assembly (km/h,knots,m)	Buy now
13	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
14	688835360000 Socket, meter	Buy now
17	6Y5835571000 Tube (8m)	Buy now
18	9046511M1000 Clamp	Buy now

Optional Parts 2



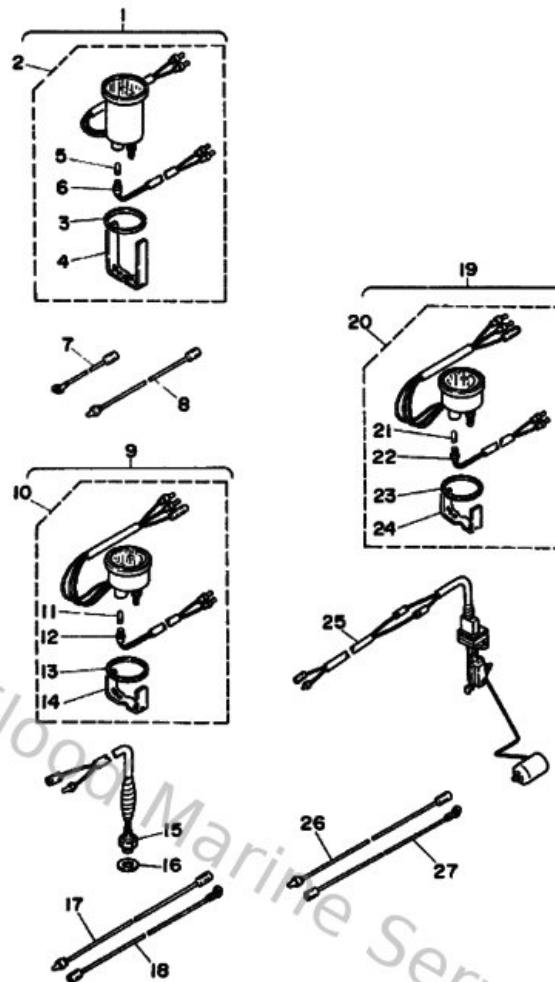
Ref	Part	
19	906013140200 021-58119-01 clip,nylon 14	Buy now
20	977804011600 Screw,panh.tapping	Buy now
21	6Y5W00880000 Water Pressure Meter Kit	Buy now
22	6Y5836600000 Water pressure meter assembly	Buy now
23	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
24	6Y5835360000 Socket, meter	Buy now
25	688836640000 Damper	Buy now
26	688836650000 Plate, fitting	Buy now
27	688836670000 Sender	Buy now
28	688836660000 Tube	Buy now
29	663836680000 Nut, nipple	Buy now
30	904301411500 Gasket (663)	Buy now

Optional Parts 3



Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now

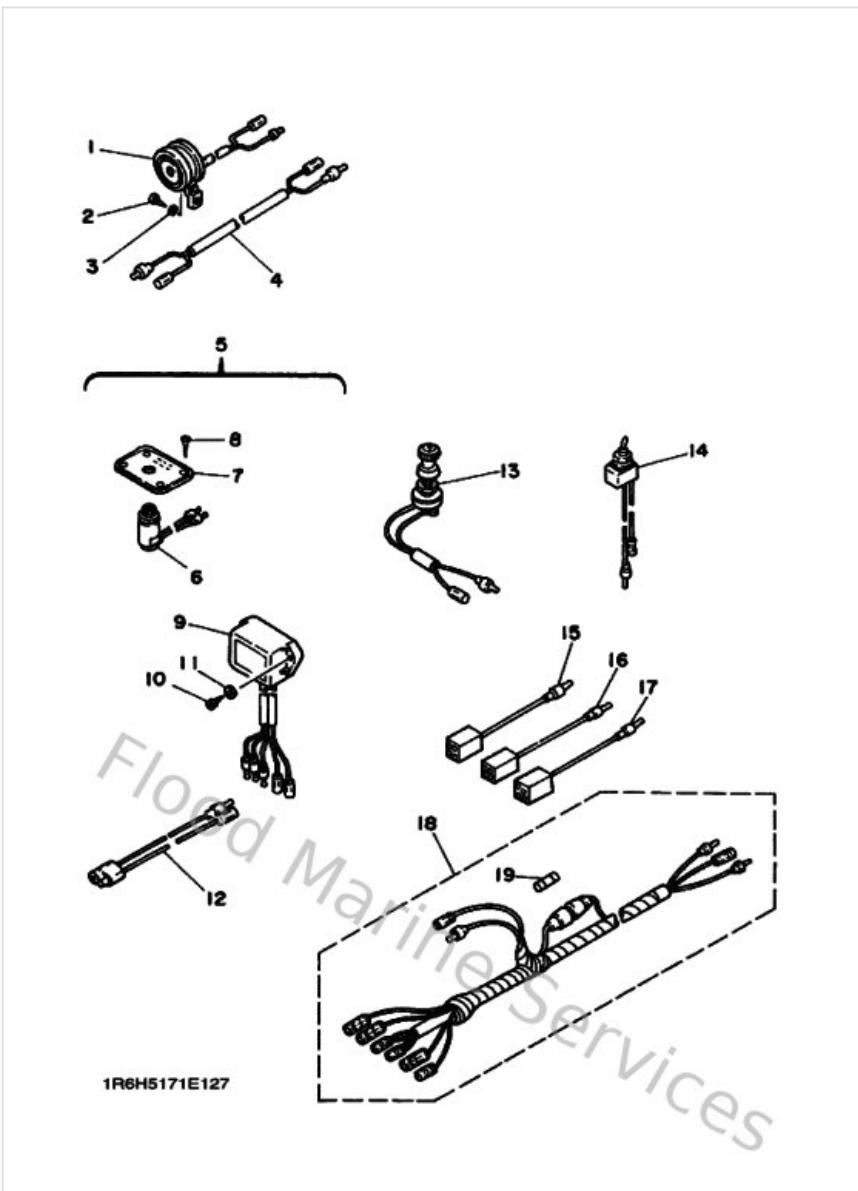
Optional Parts 3



1R6H5171E126

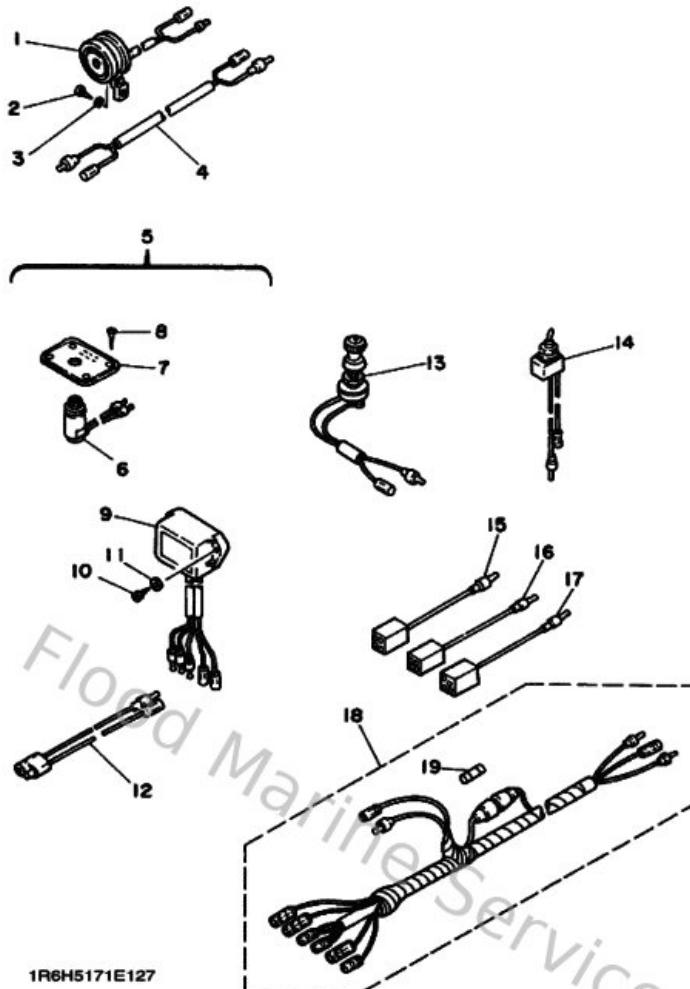
Ref	Part	
21	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 4



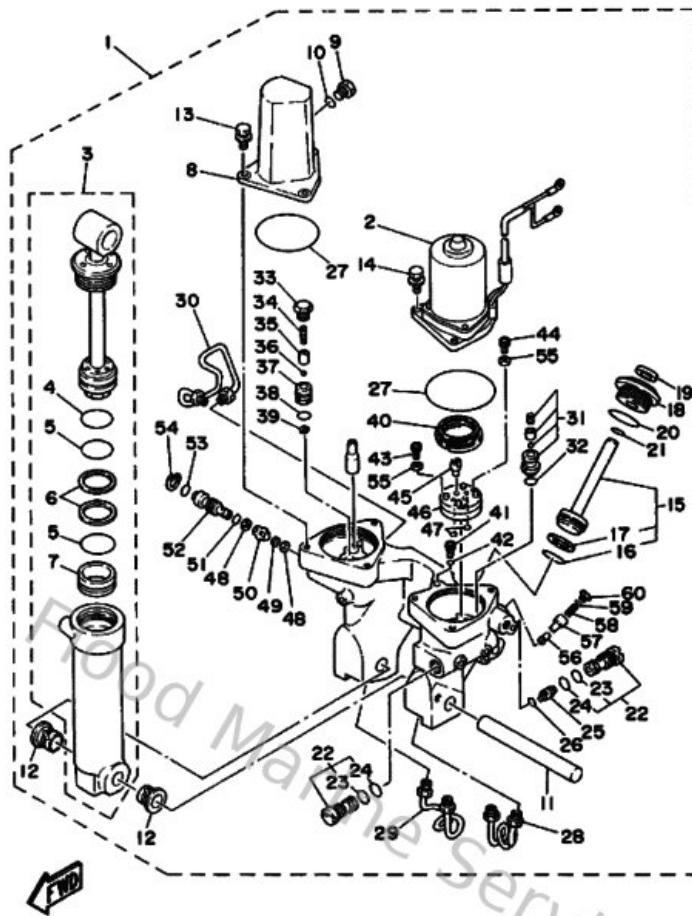
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977806051600 Screw, panhead tapping (j20)	Buy now
3	929900560000 Washer, plain (646)	Buy now
4	688833731000 Lead, horn	Buy now
6	663843010100 Pilot lamp ass'y	Buy now
7	663843090000 Plate set	Buy now
8	954283131600 Screw, round tapping	Buy now
10	977806052000 Screw, tapping(6k8)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	663825210900 Wire, Lead	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825260000 Switch, lamp	Buy now
15	6Y5821490000 Wire, lead 3	Buy now
16	6Y5821170000 Wire, lead	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 4



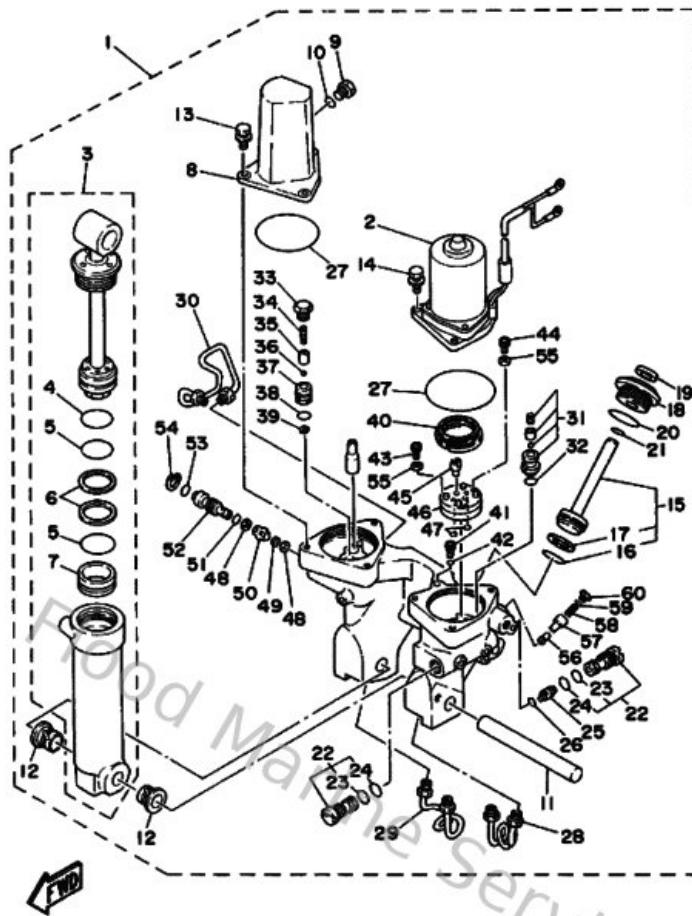
Ref	Part	
18	6Y5835530000 Wire, lead (l=2.5m)	Buy now
19	1E6821510000 Fuse (10a)	Buy now

Power Trim & Tilt Assy

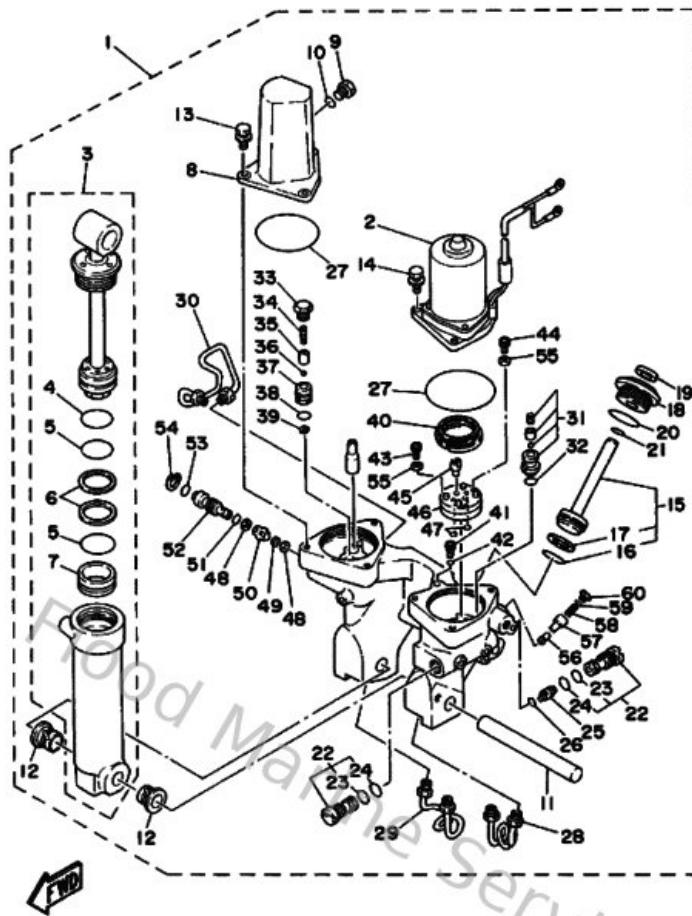


Ref	Part	
2	6H1438800200 Motor assembly	Buy now
3	6974380E0100 Cylinder tilt assembly	Buy now
4	6E5438610000 O-ring 1	Buy now
5	6E5438620000 O-ring 2	Buy now
6	6E5438720000 Ring, back-up 2	Buy now
7	6E5438140100 Piston, free	Buy now
8	6E5438280000 Body, reservoir	Buy now
9	6E5438290000 Plug, reservoir	Buy now
10	6E5438630000 O-ring	Buy now
11	6E5438180000 Pin, lower shock mount	Buy now
12	9038618M1400 Bushing (6e5)	Buy now
13	9011906M4200 Bolt, with washer(6e5)	Buy now
14	9011906M7100 Bolt, with washer(6h4)	Buy now
15	6E5438200300 Piston sub assembly	Buy now
16	6E5438640000 O-ring 4	Buy now

Power Trim & Tilt Assy

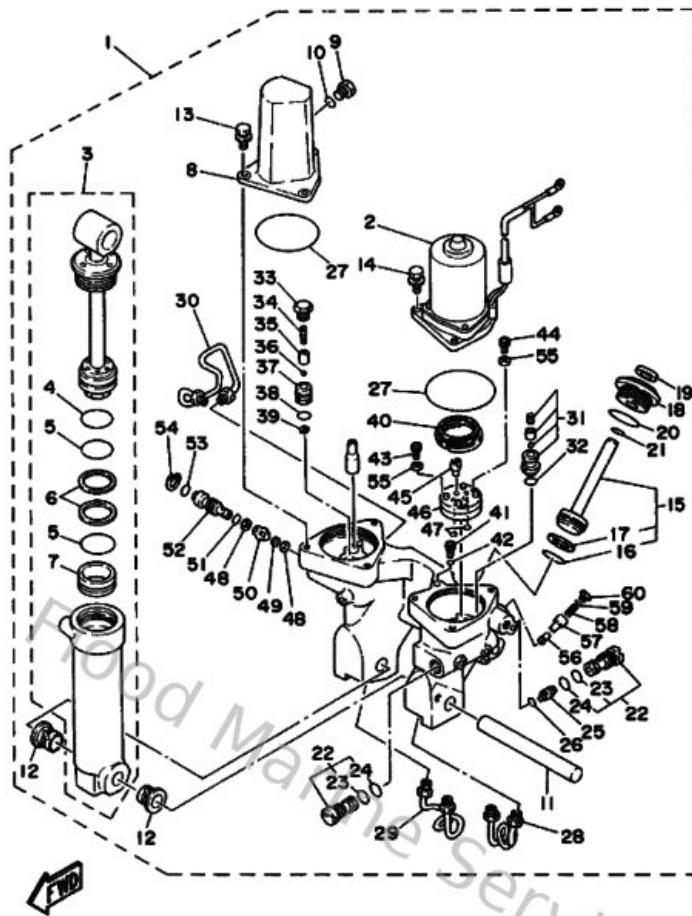


Power Trim & Tilt Assy



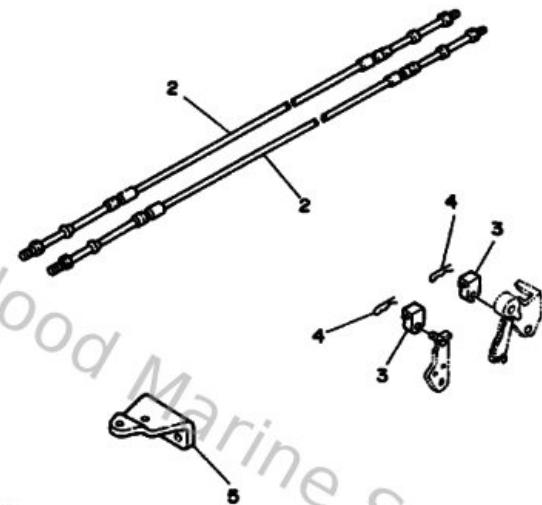
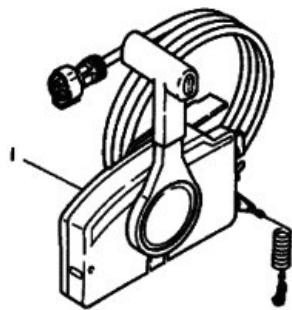
Ref	Part	
33	6E5438430000 Screw, Valve Lock	Buy now
34	6H3438550000 Spring, Up Relief	Buy now
35	6E5438590000 Pin, valve support	Buy now
36	6E5438770100 Ball 2	Buy now
37	6E5438950000 Seat, relief valve 2	Buy now
38	6E5438960000 O-ring	Buy now
39	6E5438161000 Filter 1	Buy now
40	6E5438171000 Filter 2	Buy now
41	9010906M2100 Bolt (6e5)	Buy now
42	6E5438970000 O-Ring	Buy now
43	6E5438780100 Bolt, Socket	Buy now
44	6E5438880100 Bolt, socket	Buy now
45	6E5438310000 Connector, shaft	Buy now
46	6E5438300000 Gear Pump assembly	Buy now
47	9321007M7800 O-ring (6e5)	Buy now

Power Trim & Tilt Assy



Ref	Part	
48	6E5438470000 Seat, manual valve	Buy now
49	6E5438540100 Spring, manual release	Buy now
50	6E54382A0000 Adaptor 1	Buy now
51	9321010M7400 O-ring	Buy now
52	6E5438450100 Screw, manual release	Buy now
53	9321018M7500 O-ring (6e5)	Buy now
54	6H1438750000 Ring, snap	Buy now
55	9020105M0000 Washer (6E5)	Buy now
56	6E54381A0000 Shaft	Buy now
57	6E5438490100 Pin, valve support	Buy now
58	6E5438240100 Spring Down Relief 2	Buy now
59	9321006M7700 O-Ring	Buy now
60	6E5438420000 Screw, valve seat	Buy now

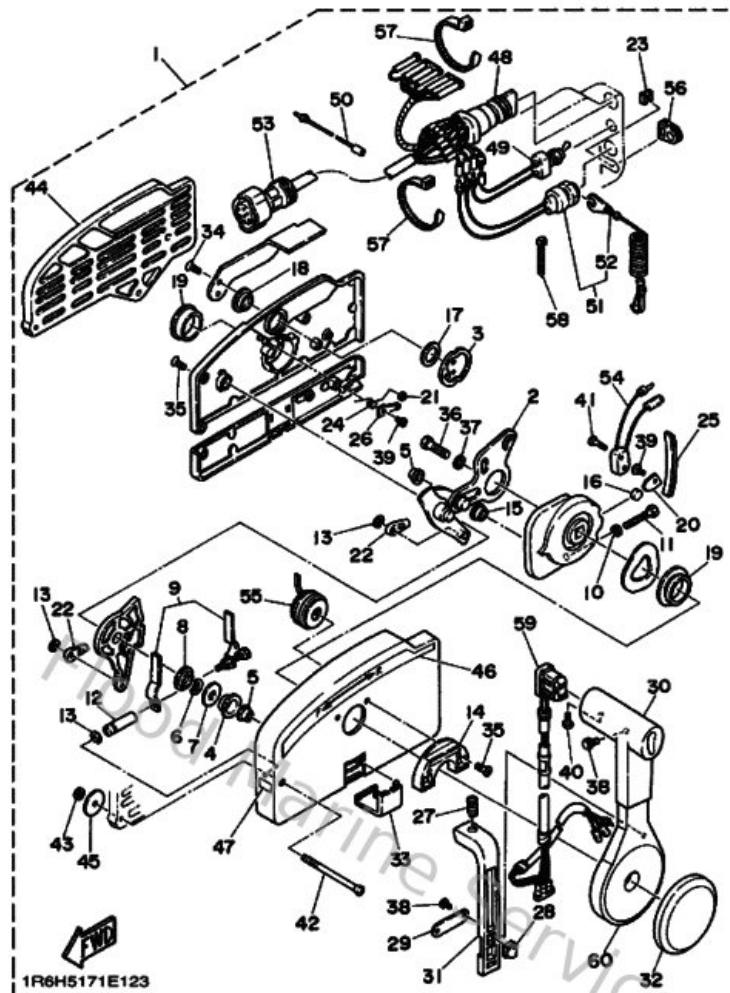
Remote Control



1R6H5171E121

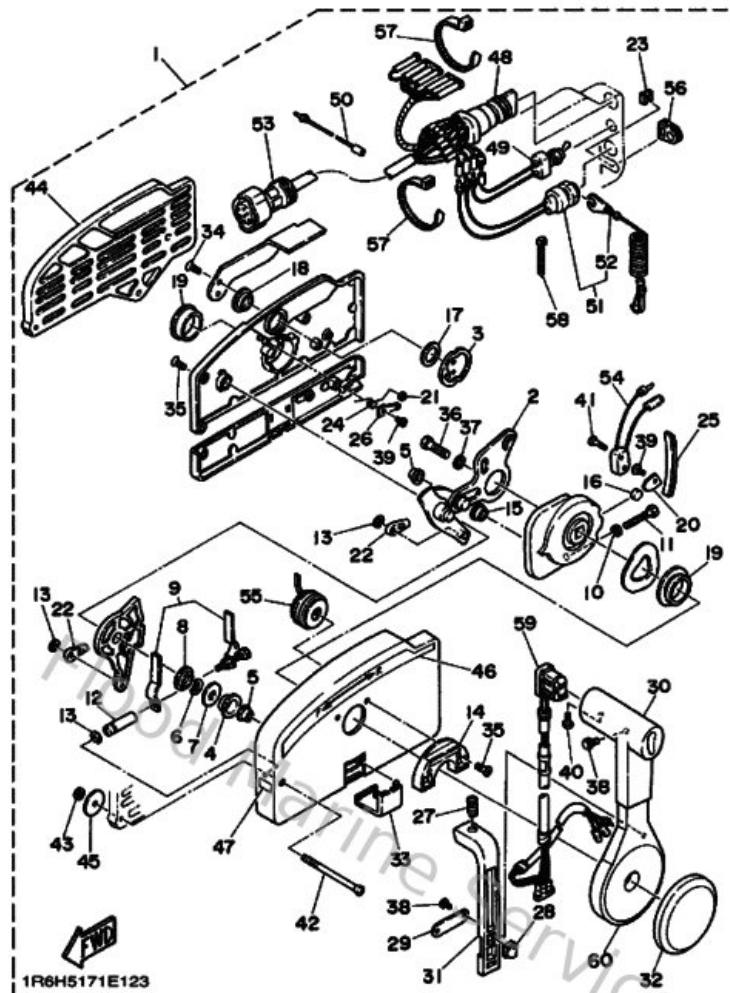
Ref	Part	
1	703482721200 Rem-Con Box, Pro 50	Buy now
2	MARCABLE18SC Remote Control Cable 18' :ob	Buy now
3	6H4483440000 Cable end, remote control	Buy now
4	904681800800 Clip 620436610000	Buy now
5	6H54851151EK Hook Steering	Buy now

Remote Control Assy



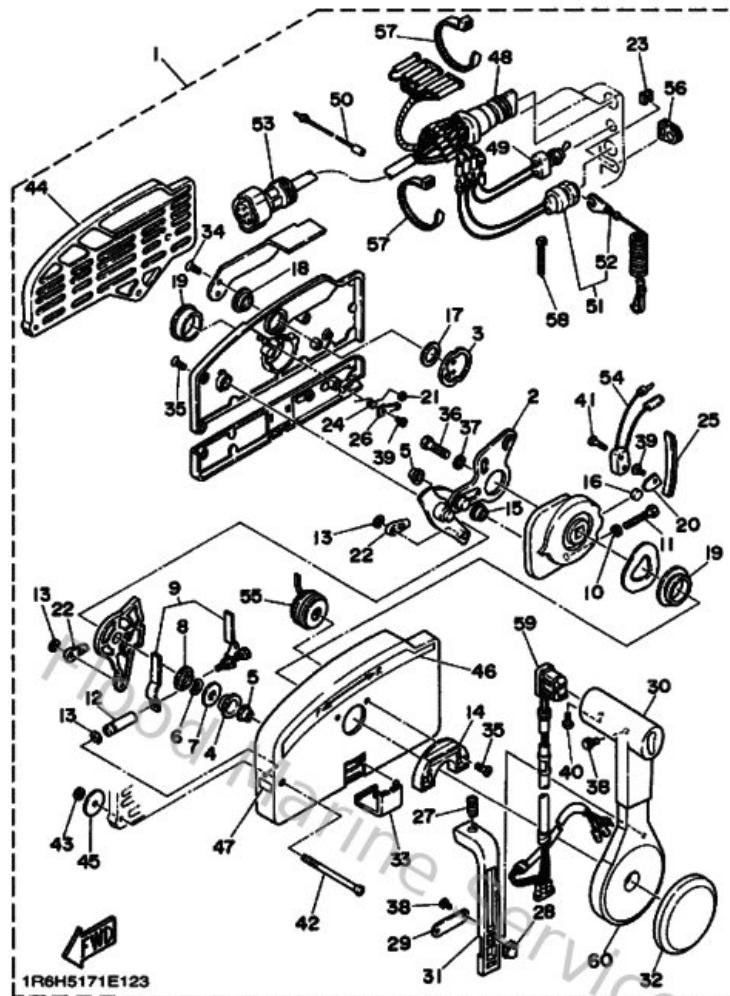
Ref	Part	
1	703482721200 Rem-Con Box, Pro 50	Buy now
2	703482611000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy



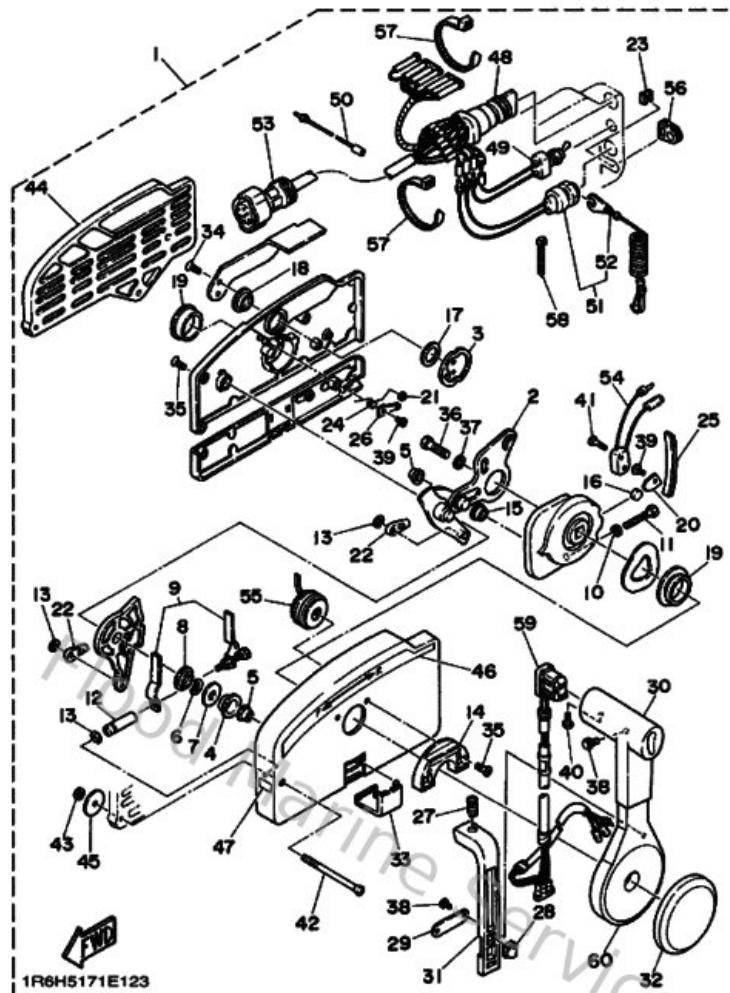
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy



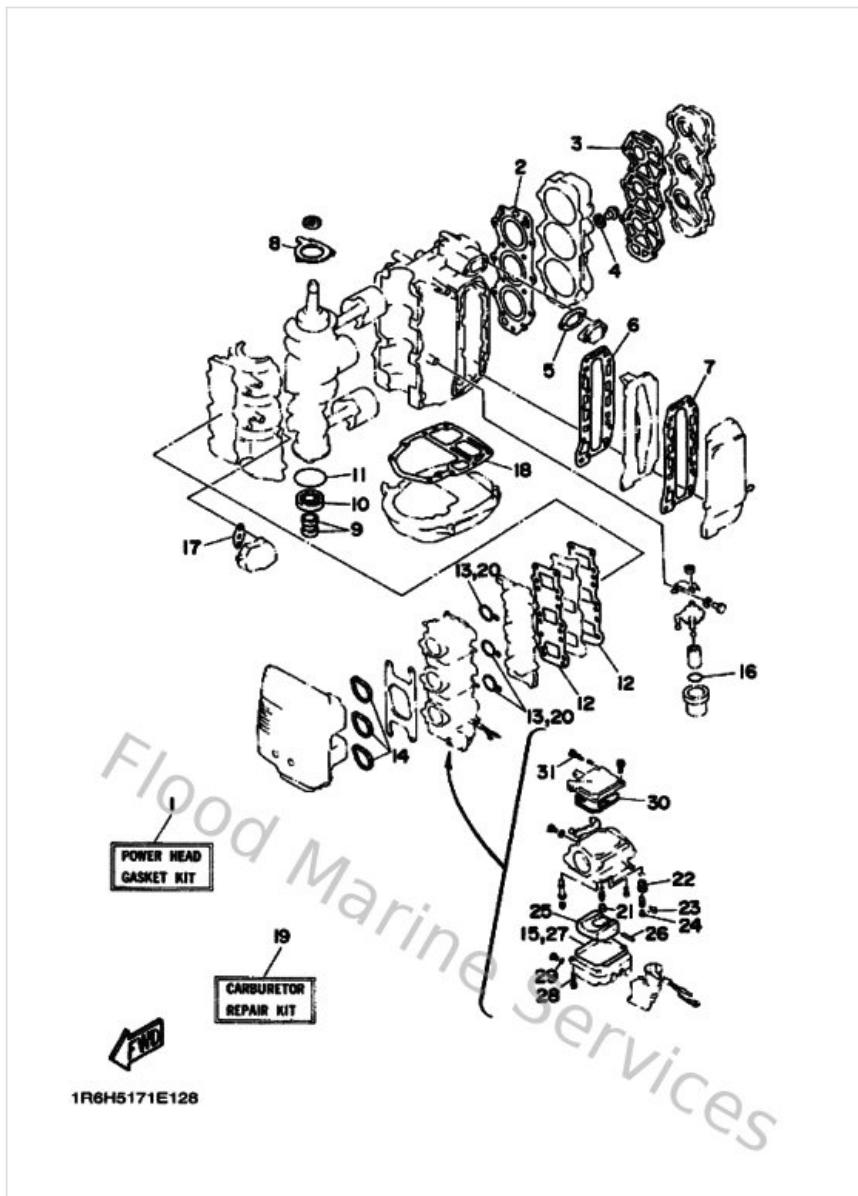
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	703482911000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy



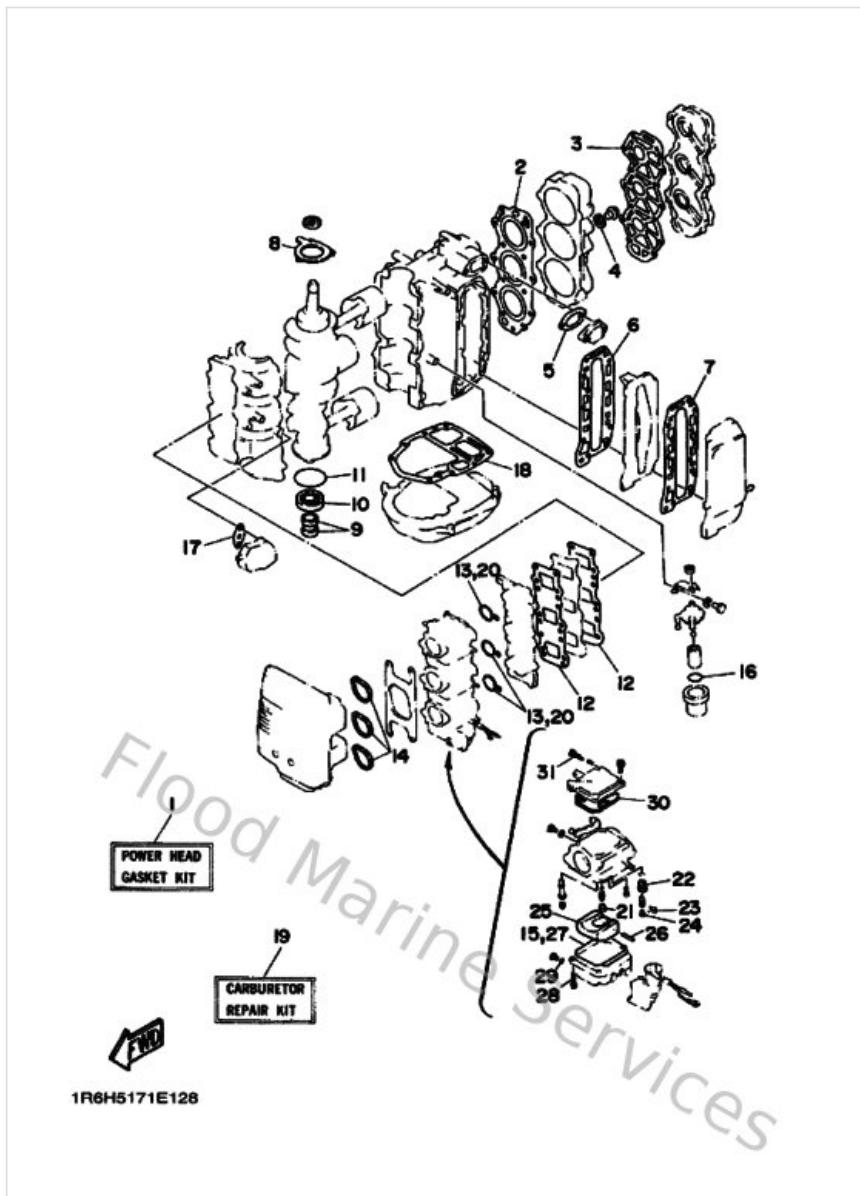
Ref	Part	
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482841000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825631100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Repair Kit 1



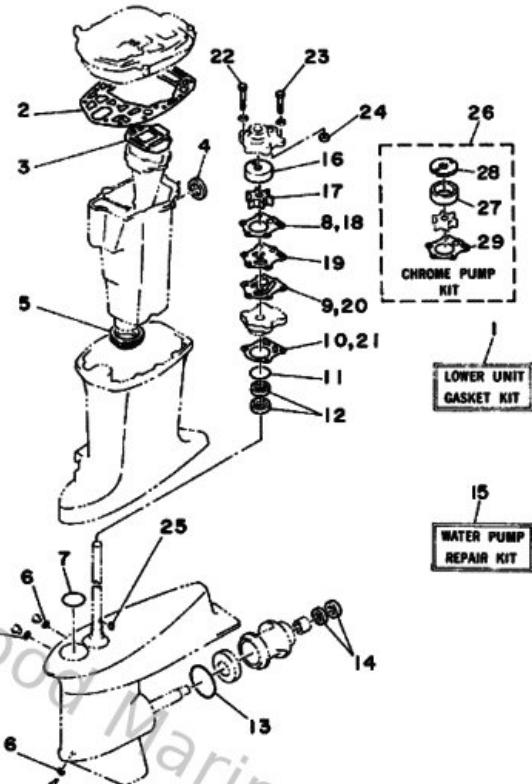
Ref	Part	
1	6H4W00010300 Power Head Gasket Kit	Buy now
2	6H411181A000 Gasket, cylinder head 1	Buy now
3	6H411193A100 Gasket, head cover 1	Buy now
4	904301411500 Gasket (663)	Buy now
5	6J812414A000 Gasket, cover	Buy now
6	6H441112A000 Gasket, exhaust inner cover	Buy now
7	6H441114A000 Gasket, exhaust outer cover	Buy now
8	6H415369A100 Gasket, oil seal housing	Buy now
9	9310416M0400 Oil seal(6a8)	Buy now
10	9310225M2800 Oil seal(6h4)	Buy now
11	9321057M0900 O-ring (683)	Buy now
12	6H413621A100 Gasket, valve seat	Buy now
13	6H4141980100 Gasket	Buy now
14	6H3144570100 Seal	Buy now
15	6H4149840000 Gasket, float chamber	Buy now

Repair Kit 1



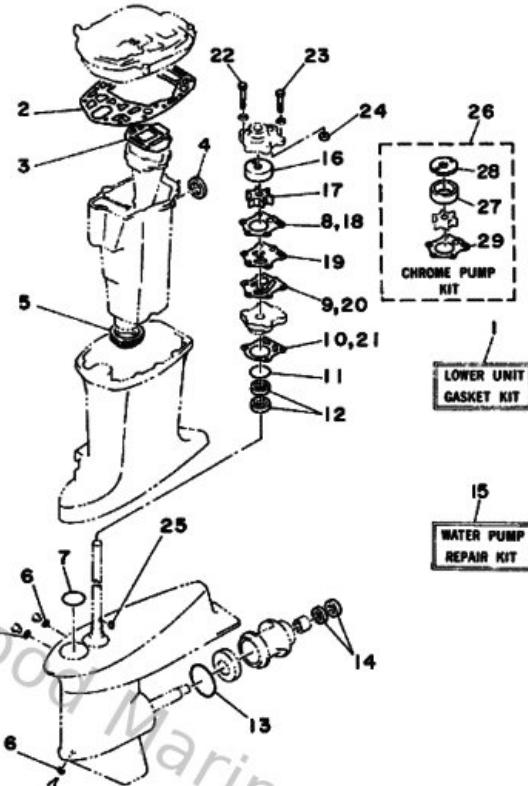
Ref	Part	
16	9321037M2500 O-ring (655)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	6H445113A000 Gasket, upper casing	Buy now
19	6H4W00930300 Carburetor repair kit	Buy now
21	676149660000 Rubber cap	Buy now
22	6H4145900000 Needle valve assembly	Buy now
23	663141590000 Clip	Buy now
24	676141860000 Pin, valve	Buy now
25	6H4149850100 Float	Buy now
26	6H4145480000 Pin, float arm	Buy now
28	979800411400 Screw, pan head(ga5)	Buy now
29	932100423000 O-ring (371)	Buy now
30	6H4141470000 O-ring	Buy now
31	692149230000 Screw, adjusting	Buy now

Repair Kit 2



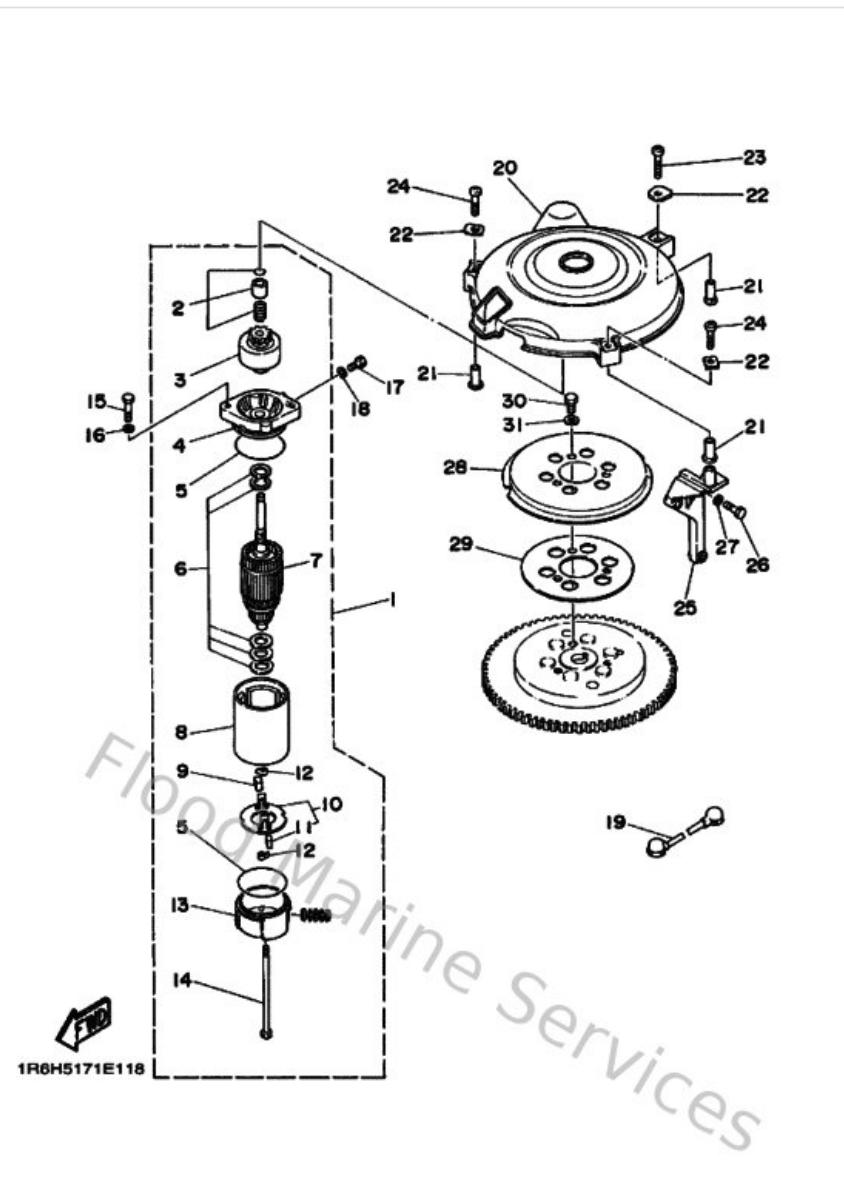
Ref	Part	
1	6H4W00012100 Lower unit gasket kit	Buy now
2	6H445114A100 Gasket, upper casing	Buy now
3	6H441134A000 Gasket, exhaust manifold	Buy now
4	6H4411330000 Gasket, exhaust manifold 1	Buy now
5	663451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	932104904600 O-ring (620)	Buy now
8	66344315A000 Gasket,water pump 1	Buy now
9	66344324A000 Gasket,cartridge outer plate	Buy now
10	66344316A000 Gasket,water pump 2	Buy now
11	932104104200 O-ring (132)	Buy now
12	931012307000 Oil seal (663)	Buy now
13	9321066M9800 O-ring(6h4)	Buy now
14	931012206700 Oil seal (22x36x6-663)	Buy now
15	6H4W00780100 Water pump repair kit	Buy now

Repair Kit 2



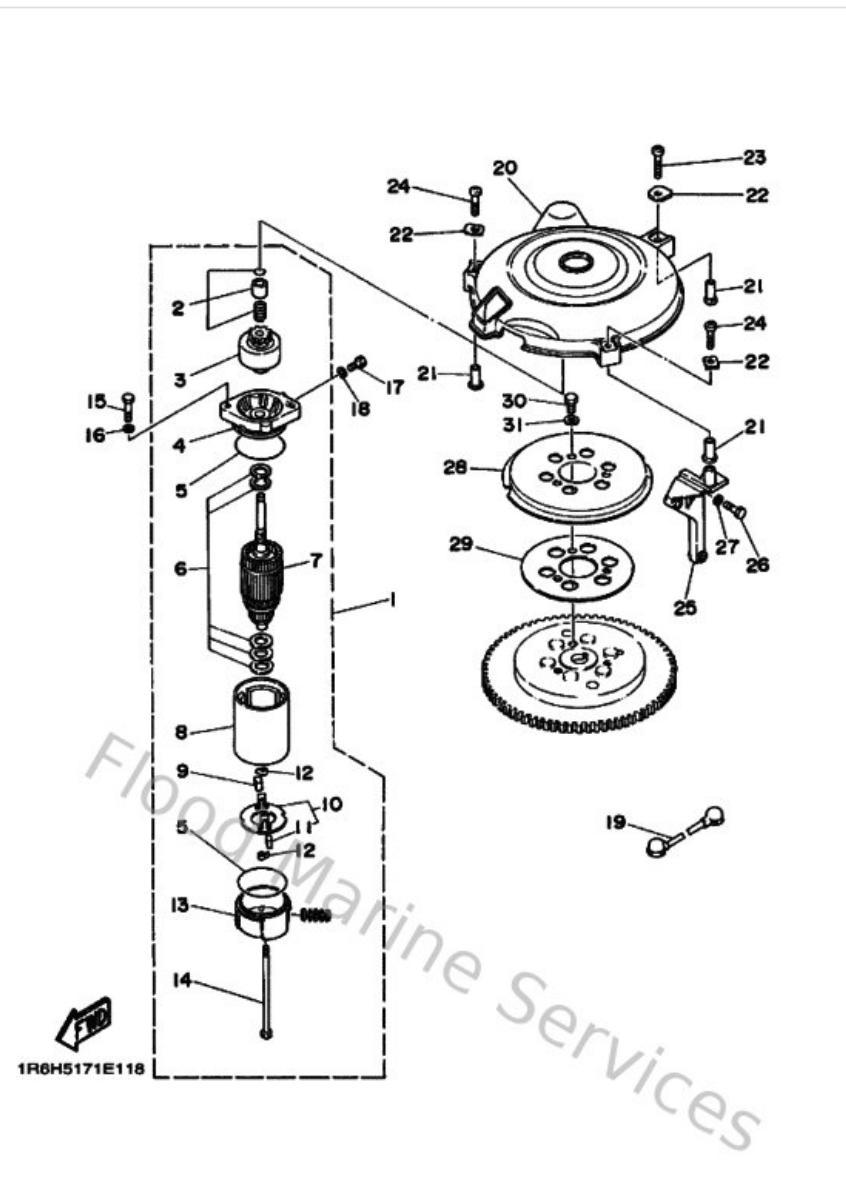
Ref	Part	
16	663443220000 Insert, cartridge	Buy now
17	6H4443520200 Impeller	Buy now
19	663443230000 Outer plate, cartridge	Buy now
22	973950805500 Bolt, hexagon	Buy now
23	970950804500 Bolt, hexagon	Buy now
24	663443660000 Damper, water seal 2	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	6H4W00780A00 Chrome pump kit	Buy now
27	670443220100 Insert, cartridge	Buy now
28	670443210000 Inner plate, cartridge	Buy now
29	670443230000 Outer plate, cartridge	Buy now

Starting Motor



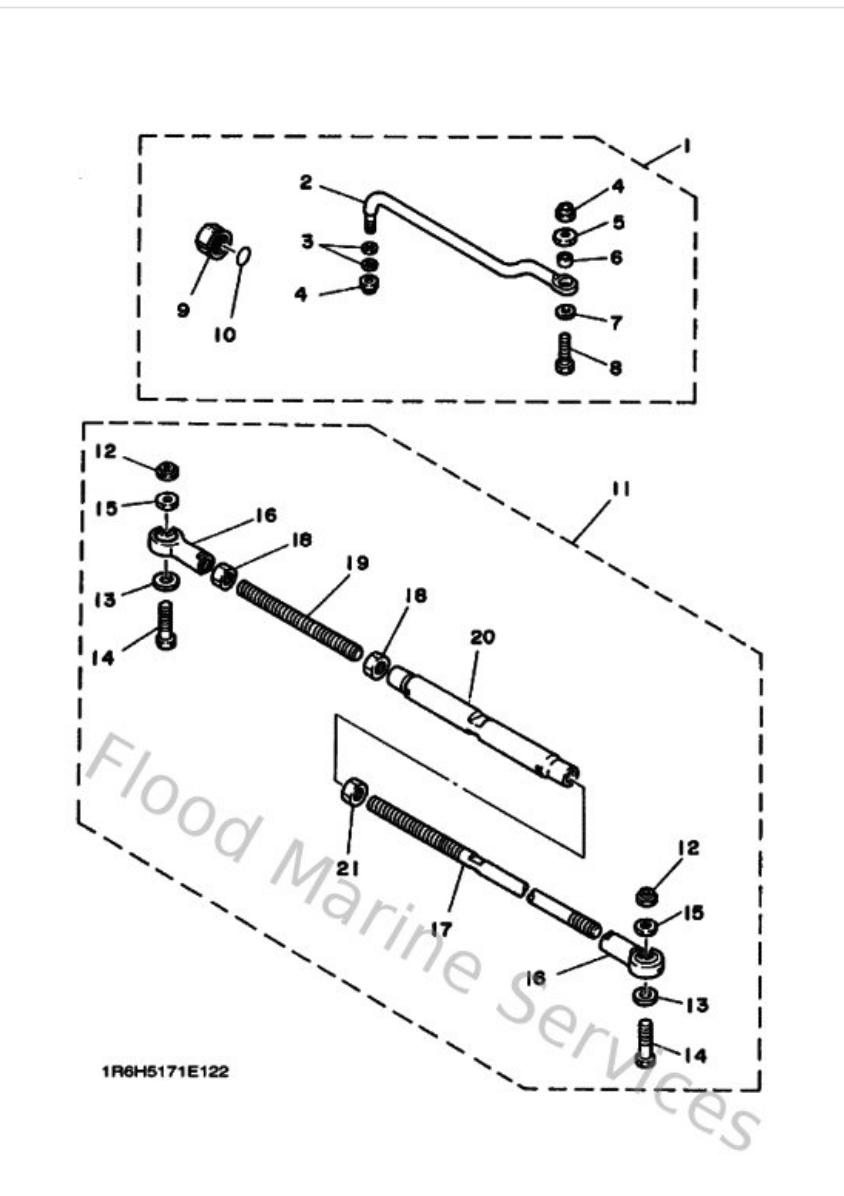
Ref	Part	
1	6F5818001100 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	689818071200 Pinion assembly	Buy now
4	6F5818301100 Front cover assembly	Buy now
5	689818471100 O-ring	Buy now
6	689818091100 Washer kit	Buy now
7	689818501200 Armature assembly	Buy now
8	689818101100 Stator ass'y	Buy now
9	689818111100 Brush 1	Buy now
10	689818401100 Brush holder assembly	Buy now
11	689818121100 Brush 2	Buy now
12	689818131000 Spring, brush	Buy now
13	689818201100 Rear cover ass'y	Buy now
14	689818261000 Bolt	Buy now
15	970130803000 Bolt	Buy now

Starting Motor



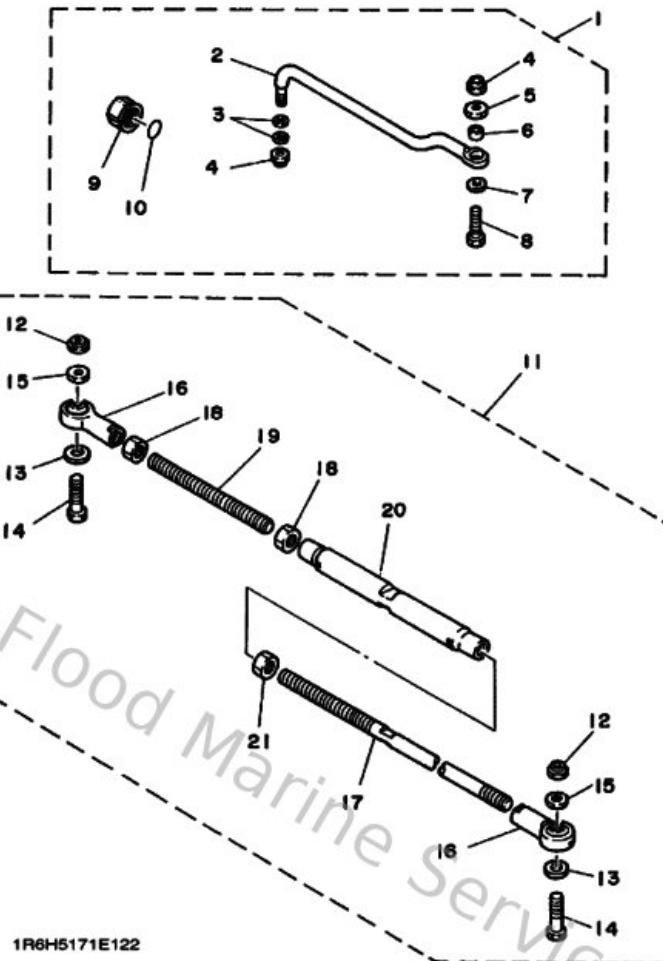
Ref	Part	
16	929900860000 Washer, plain (663)	Buy now
17	970130801600 Bolt, hexagon	Buy now
19	6H4821170000 Wire, lead	Buy now
20	6H4813370100 Cover, flywheel	Buy now
21	9038706M6500 Collar (6h4)	Buy now
22	9020906M0400 Washer	Buy now
23	978950604000 Screw pan head	Buy now
24	978850603500 Screw, pan head(6h4)	Buy now
25	6H4157720294 Stay 2	Buy now
26	973130602500 Bolt	Buy now
27	929900660000 Washer, plain (646)	Buy now
28	6J815723E100 Pulley, starter	Buy now
29	6J881365A000 Gasket, hole cover	Buy now
30	970210801400 Bolt, hexagon	Buy now

Steering Guide Attachment



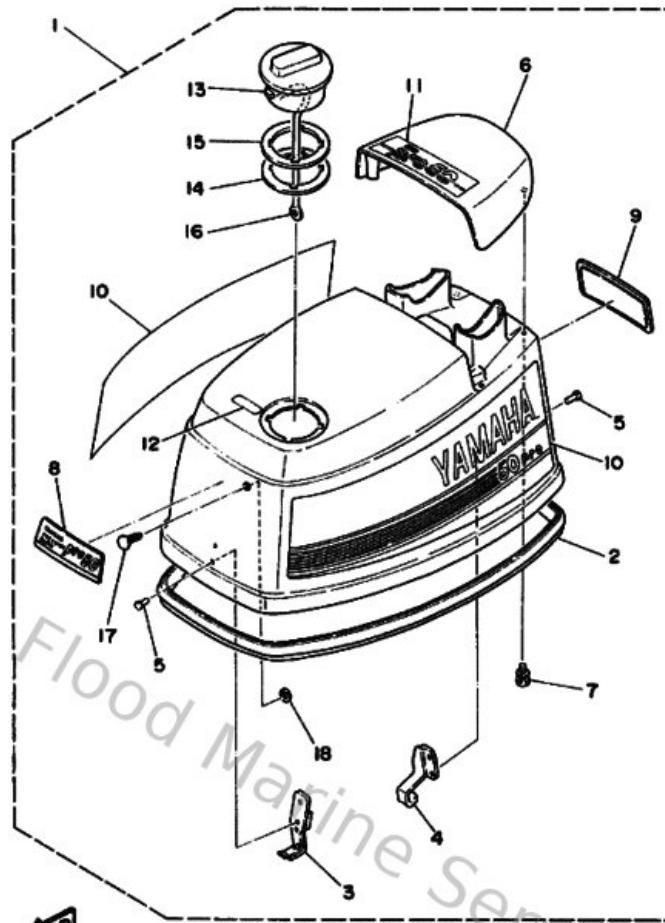
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Coller (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	6E5613550000 Bolt	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	688613010100 Twin kit	Buy now
13	9020110M7600 Washer, plate (6e5)	Buy now
14	9010109M7000 Bolt (6e5)	Buy now
15	9017009M0500 Nut, hexagon (6e5)	Buy now
16	6E5613030000 Steering axle comp.	Buy now

Steering Guide Attachment



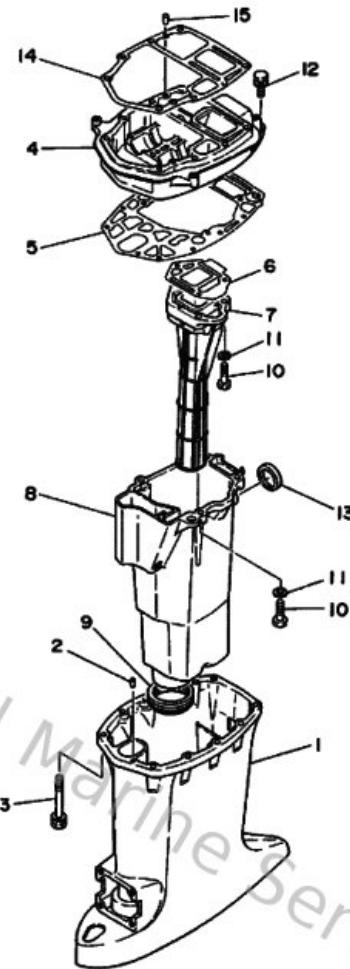
Ref	Part	
17	688613111100 Tie bar	Buy now
18	953801470000 Nut (6e5)	Buy now
19	6E5613150000 Tie bar, 2	Buy now
20	6E5613130000 Adjuster	Buy now
21	9017014M0600 Nut (6e5)	Buy now

Top Cowling



Ref	Part	
2	6H4426150000 Seal	Buy now
3	6H4426510000 Hook 1	Buy now
4	6H4426520000 Hook 2	Buy now
5	9026604M0100 Rivet (689)	Buy now
6	6H44261310EK Molding, Air Duct	Buy now
7	9011906M4100 Bolt, with washer(6r6)	Buy now
13	6H12177H0100 Disk cap 2	Buy now
14	6H3217320000 Seal 1	Buy now
15	6H3217350000 Seal 2	Buy now
16	6H1426940000 Band	Buy now
17	9033805M1200 Plug(6h4)	Buy now
18	9018305M0600 Nut, spring(6h4)	Buy now

Upper Casing



Ref	Part	
2	936061201900 Pin, dowel (614)	Buy now
3	9011908M8300 Bolt, with washer(697)	Buy now
4	6H4411370094 Guide, Exhaust	Buy now
5	6H445114A100 Gasket, upper casing	Buy now
6	6H441134A000 Gasket, exhaust manifold	Buy now
7	6H541131005B Manifold, ext	Buy now
8	6H41471110CA JET (#62)	Buy now
9	663451230000 Gasket, muffler	Buy now
10	973950803000 Bolt, hexagon (fj1)	Buy now
11	929900860000 Washer, plain (663)	Buy now
12	970800803000 Bolt, hexagon (fj1)	Buy now
13	6H4411330000 Gasket, exhaust manifold 1	Buy now
14	6H445113A000 Gasket, upper casing	Buy now

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