



Yamaha 50GETO 2004

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

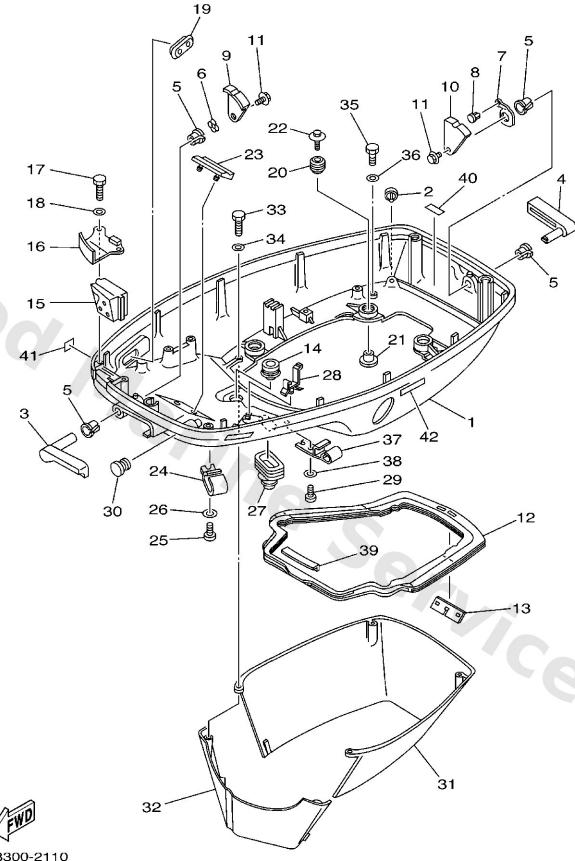
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
CARBURETOR	13
CONTROL	17
CRANKSHAFT & PISTON	20
CYLINDER & CRANKCASE	22
ELECTRICAL	25
FUEL	28
FUEL TANK	31
GENERATOR	32
INTAKE	34
LOWER CASING & DRIVE 1	36
LOWER CASING & DRIVE 2	42
LOWER CASING & DRIVE 3	45
LOWER CASING & DRIVE 4	51
METER	53
OIL PUMP	54
POWER TRIM & TILT ASSY	58
REMOTE CONTROL ASSY	64
REMOTE CONTROL BOX	69
REPAIR KIT 1	70
REPAIR KIT 2	73
STARTING MOTOR	76
STEERING GUIDE	78
TOP COWLING	79
UPPER CASING	82

Bottom Cowling

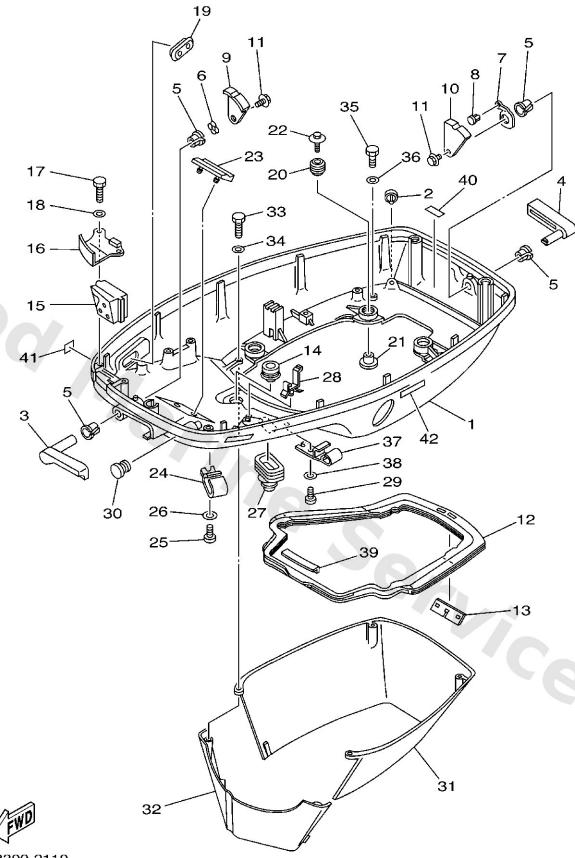


6H23300-2110

D2

Ref	Part	
1	6H342711254D Cowling, bottom 1	Buy now
2	69D4439100 Nipple, hose	Buy now
2	6H34439101 Nipple, hose	Buy now
3	6H342815014D Lever, clamp	Buy now
4	6H342817014D Lever, clamp	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	6H34281300 Spring, clamp lever	Buy now
8	9026904M03 Rivet (6h3)	Buy now
9	6H34281600 Lever, clamp 2	Buy now
10	6H34281800 Lever, clamp 4	Buy now
11	9011906M09 Bolt, with washer	Buy now
12	6H34271602 Rubber, seal 1	Buy now
13	6K54271700 Rubber, seal 2	Buy now
14	6E54272400 Grommet	Buy now

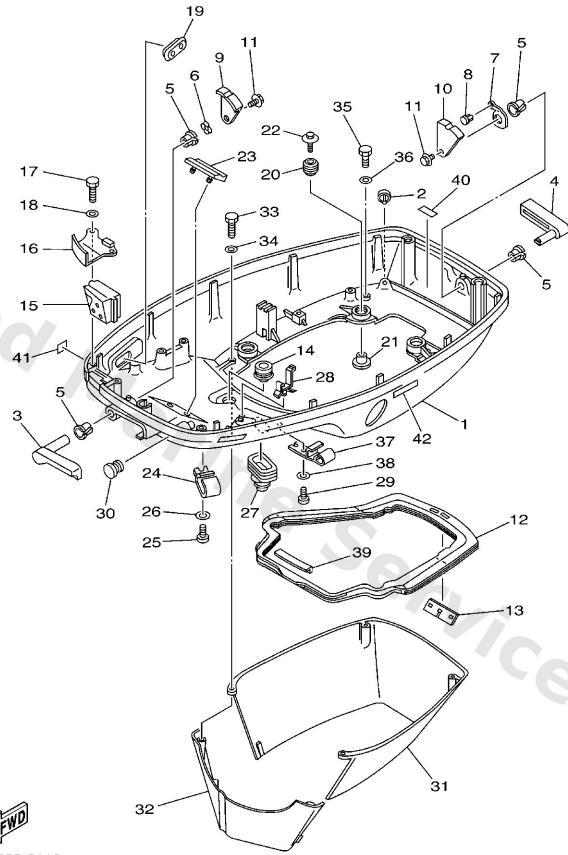
Bottom Cowling



D2

Ref	Part	
15	6H34272530 Grommet	Buy now
16	6H342738015B Plate, fitting	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6H34272700 Grommet	Buy now
20	9048009M12 Grommet (6a0)	Buy now
21	9038706M69 Collar (688)	Buy now
22	9011906M61 Bolt, with washer	Buy now
23	6H34276800 Damper	Buy now
24	6E52436701 Clamp, fuel pipe 2	Buy now
25	9015706M01 Screw (6e5)	Buy now
26	9299006600 Washer, plain (646)	Buy now
27	6884272610 Grommet	Buy now
28	9046409M13 Clamp (6h1)	Buy now
30	6G14274800 Grommet	Buy now

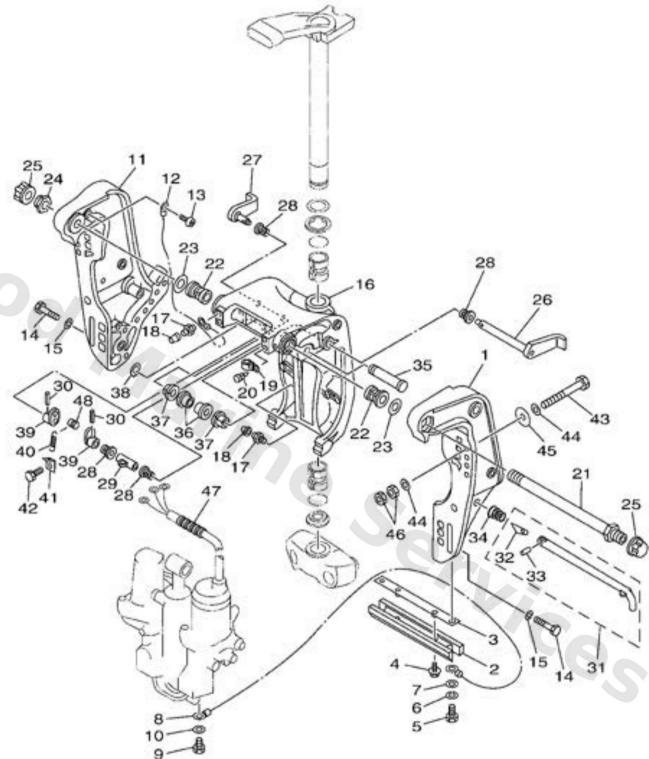
Bottom Cowling



D2

Ref	Part	
31	6H342741014D Apron	Buy now
32	6H342771014D Apron	Buy now
33	9709506025 Bolt	Buy now
35	9709506020 Bolt(7u8)	Buy now
39	6H34271800 Rubber, seal 3	Buy now
40	6G54279110 Mark 1	Buy now
41	6A12817600 Label Caution	Buy now
42	6E38257H00 Plate Mark	Buy now

Bracket 1

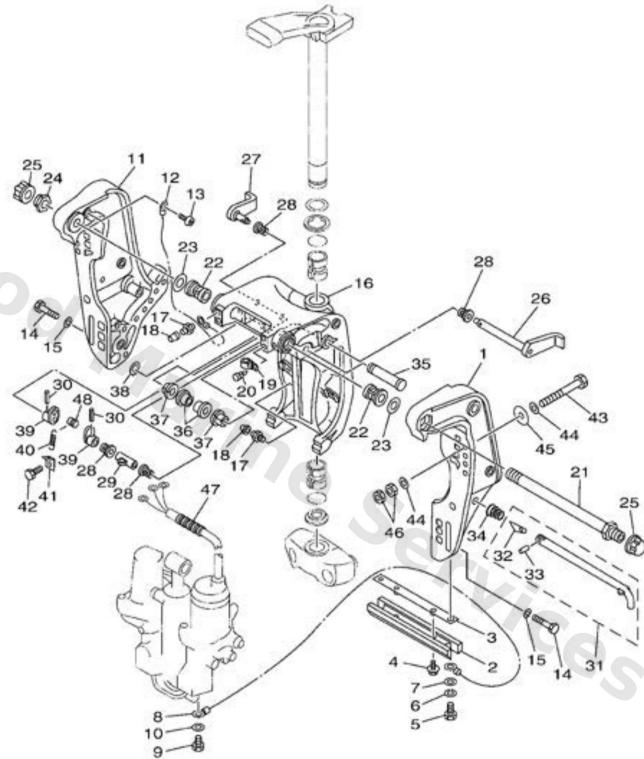


6H33300C1301

D6

Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H14525103 Anode	Buy now
3	6H14452600 Plate 2	Buy now
4	9011906M29 Bolt, with washer	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6H18214800 Wire, lead	Buy now
9	9709506010 Bolt	Buy now
11	6H143112004D Bracket, clamp 2	Buy now
12	6E58214800 Wire, lead 5	Buy now
13	9788006012 Screw, pan head(62j)	Buy now
14	9709510045 Bolt(64d)	Buy now
15	9299510100 Ybs67-10 washer, spring	Buy now
16	6H143311024D Bracket, swivel 1	Buy now

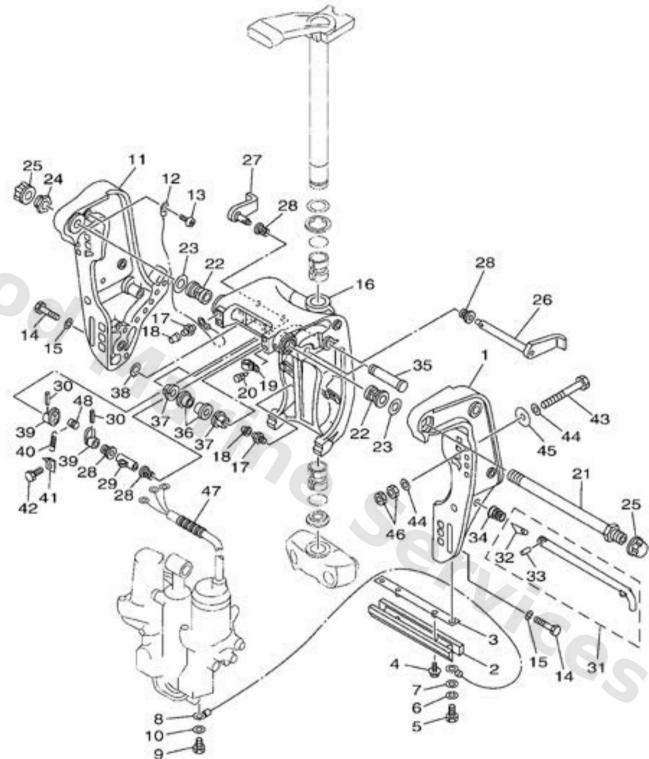
Bracket 1



D6

Ref	Part	
17	9370006M03 Nipple, grease(6a1)	Buy now
18	6634511900 Cap, grease nipple AP	Buy now
19	9046411M18 Clamp(6e5)	Buy now
20	9033805M03 Plug (6h1)	Buy now
21	6884313103 Bolt, clamp bracket	Buy now
22	9038622M15 Bushing (688)	Buy now
23	9020122M67 Washer, plate (688)	Buy now
24	9018522043 Nut, self-locking	Buy now
25	6G54314501 Cap, clamp bracket	Buy now
26	6H14318101 Lever, tilt stop 1	Buy now
27	6H14318501 Lever, tilt stop 2	Buy now
28	9038610M16 Bushing (688)	Buy now
29	9038710M02 Collar(6e5)	Buy now
30	9169030020 Pin, spring (6h4)	Buy now
31	6884316001 Tilt rod ass'y	Buy now

Bracket 1



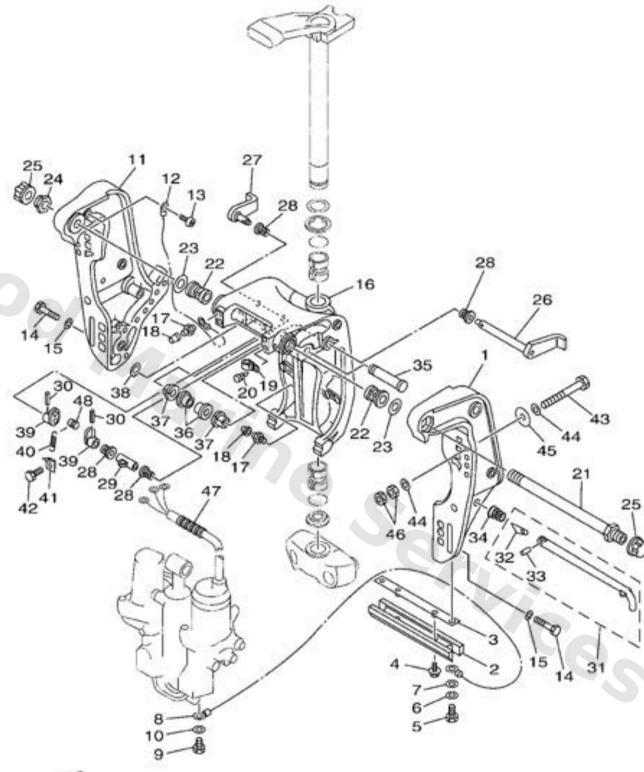
6H33300C1301

D6

Ref	Part	
32	6884316500 Stopper, tilt rod	Buy now
33	9169030012 Pin, spring	Buy now
34	9050216M02 Spring, conical (688)	Buy now
35	6E54312602 Pin, upper shock mount	Buy now
36	9038618M63 Bush(6e5)	Buy now
37	9038618M35 Bush (688)	Buy now
38	9341018M02 Circlip (6f2)	Buy now
39	6G54314800 Collar, distance	Buy now
40	9050614M24 Spring, tension(6e5)	Buy now
41	6G54314400 Hook, spring	Buy now
43	9010112M65 Bolt	Buy now
44	9299512200 Ybs66-12 washer,plain	Buy now
45	9020112426 Washe, plate(663)	Buy now
46	9538012600 Nut (707)	Buy now
47	9044014M00 Pipe(6h4)	Buy now

Bracket 1

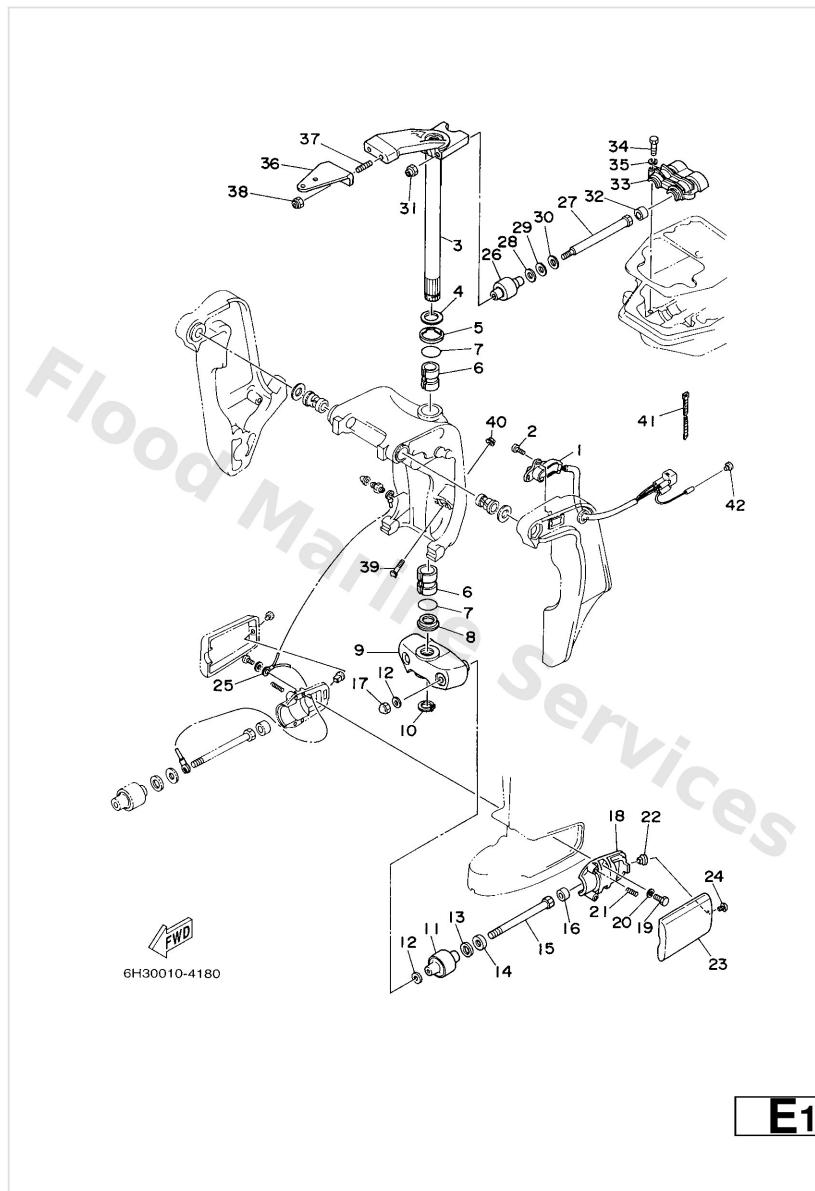
Ref	Part	
48	9024906M19 Pin(6e5)	Buy now



6H33300C1301

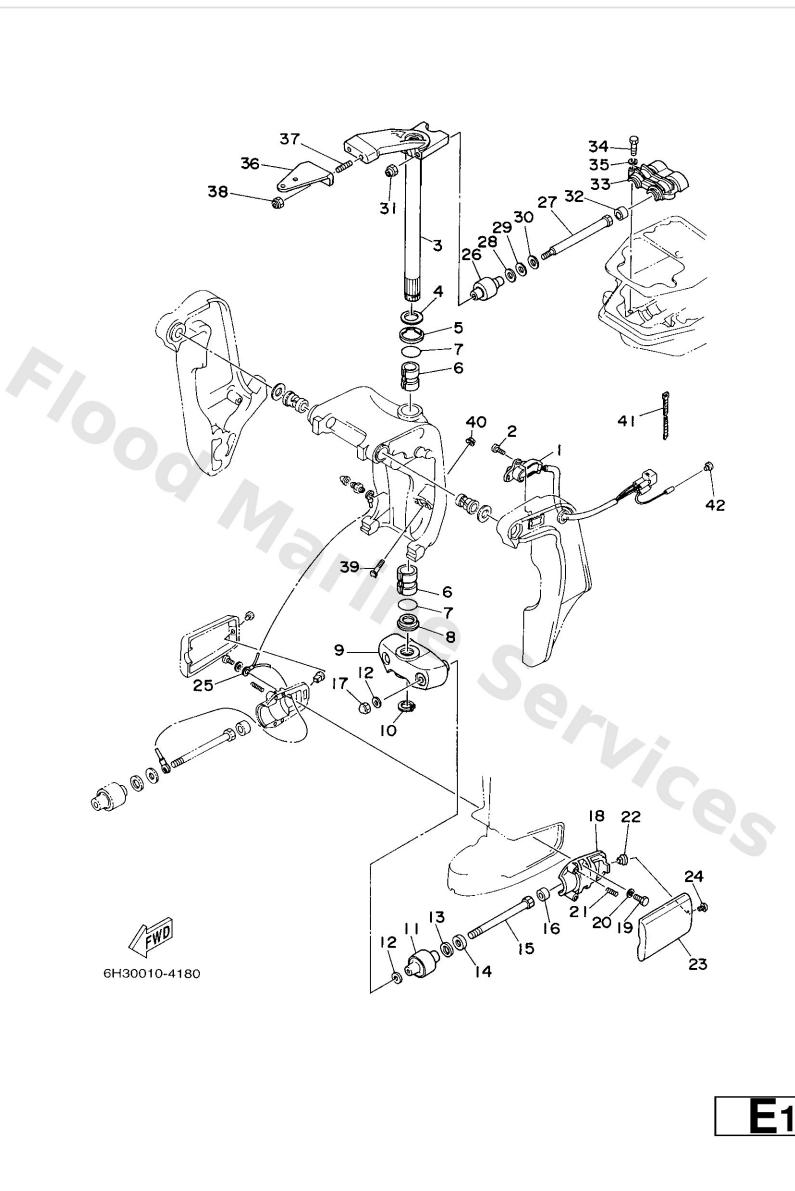
D6

Bracket 2



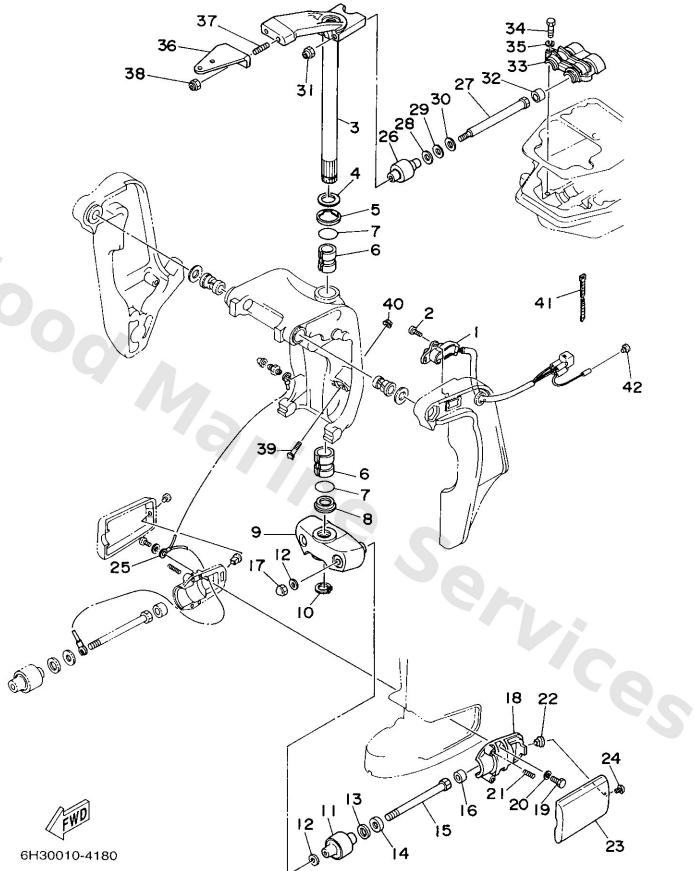
Ref	Part	
1	6H18367212 Trim sender	Buy now
2	9788506016 Screw, pan head(6b0)	Buy now
3	6H342510134D Steering bracket assembly	Buy now
4	9020130M00 Washer, plate(6h1)	Buy now
5	9038630M78 Bush(6h0)	Buy now
6	9038630M77 Bush(6h0)	Buy now
7	9321029M94 O-ring(6h1)	Buy now
8	9038630M60 Bush(6j8)	Buy now
9	6H344551014D Housing, lower mount rubber 1	Buy now
10	9341028M06 Circlip (688)	Buy now
11	687445550094 Mount damper, lower side	Buy now
12	9020112M16 Washer, plate (679)	Buy now
13	9020225M04 Washer, plate (663)	Buy now
14	9020113M19 Washer, plate (663)	Buy now
15	9010912M21 Bolt (6h3)	Buy now

Bracket 2



Ref	Part	
16	6634457500 Damper, lower mount rubber	Buy now
17	9538012800 Nut crown(663)	Buy now
18	6H3445520394 Housing, lower mount rubber	Buy now
19	9707508025 Bolt, hexagon deep recess	Buy now
20	9299508100 Ybs67-8 washer, spring	Buy now
21	9050114M08 Spring, compression(64j)	Buy now
22	9017906066 Nut(663)	Buy now
23	6H344553014D Cover, lower mount	Buy now
25	6888212702 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	9010110M49 Bolt	Buy now
28	9020120M21 Washer, plate (688)	Buy now
29	9020220M06 Washer, plate (688)	Buy now
30	9020111M22 Washer, plate (688)	Buy now
31	9018510051 Nut, self-locking	Buy now

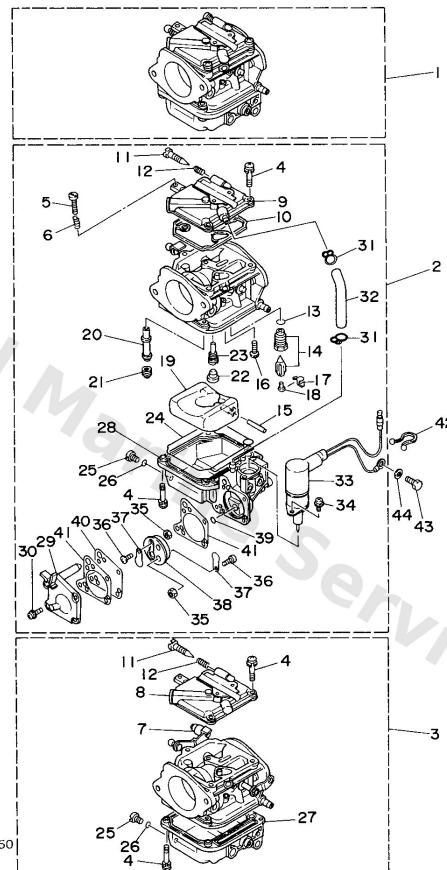
Bracket 2



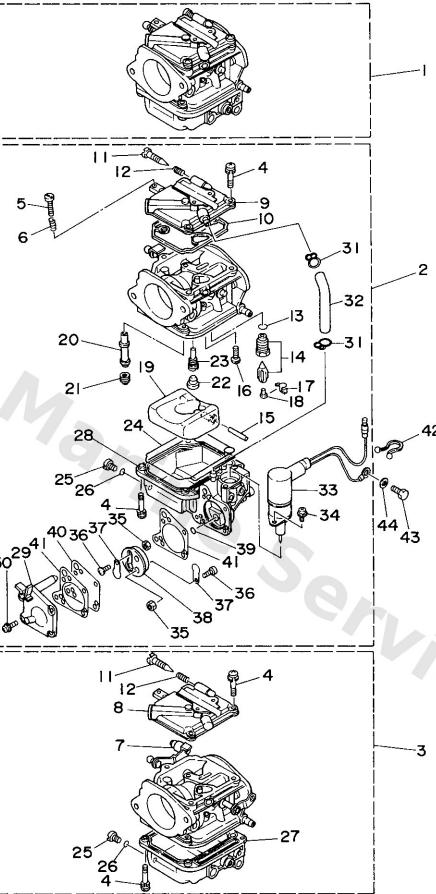
E1

Ref	Part	
33	688445110094 Cover, upper mount	Buy now
34	9707508035 Bolt(70w)	Buy now
36	6H348511514D Hook, steering STEERING GUIDE	Buy now
37	9011610175 Bolt, stud	Buy now
37	9011610M28 Bolt, stud	Buy now
39	6H14337600 Bolt, thrust receiver	Buy now
40	9018508057 Nut, nylon (6j8)	Buy now
41	9046511M10 Clamp	Buy now
42	7038211900 Cover, lead wire	Buy now

Carburetor



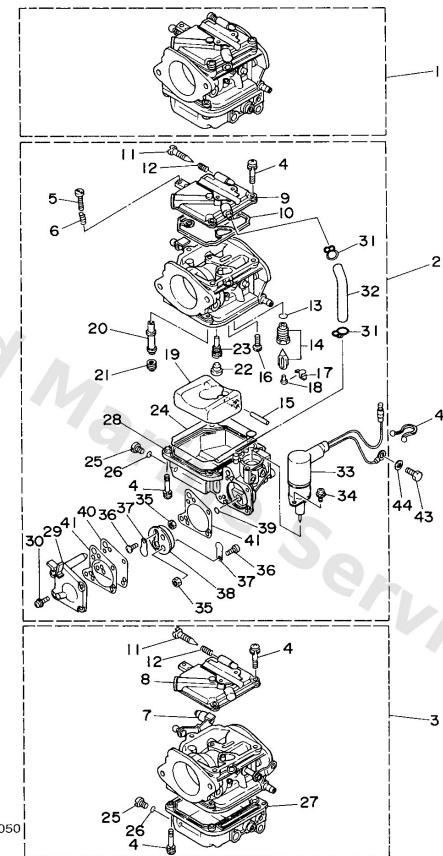
Carburetor



B4

Ref	Part	
10	6H41414700 O-ring	Buy now
11	6921492300 Screw, adjusting	Buy now
12	6791455500 Spring	Buy now
12	6971455500 Spring	Buy now
13	9321004228 O-ring (371)	Buy now
14	6H31459001 Needle valve assembly	Buy now
14	6H41459001 Needle valve assembly	Buy now
15	6H41454800 Pin, float arm	Buy now
16	9858004008 Screw, pan head (713)	Buy now
17	6631415900 Clip	Buy now
18	6761418600 Pin, valve	Buy now
19	6H41498501 Float	Buy now
20	62F1494700 Jet, Needle	Buy now
20	6H21494771 Jet, needle	Buy now
20	6H31494771 Jet, needle	Buy now

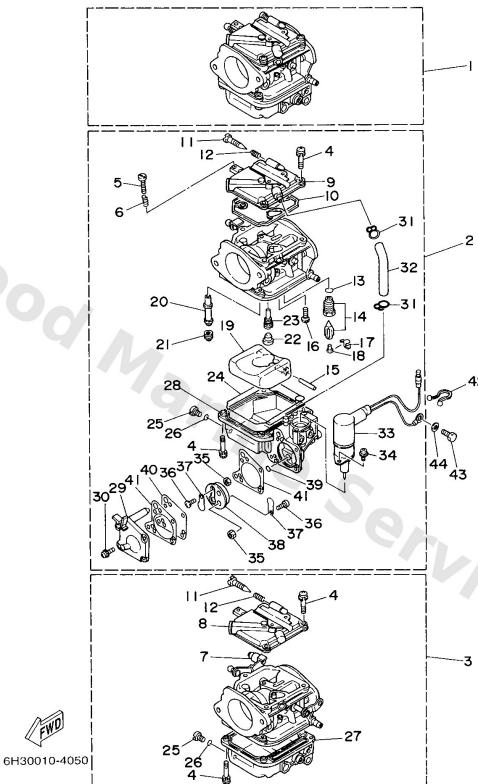
Carburetor



B4

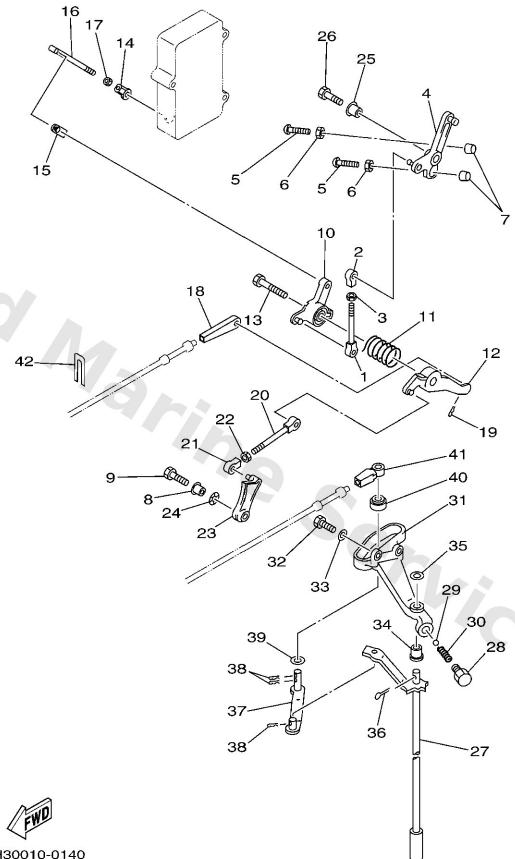
Ref	Part	
21	6761494332 Jet, main (#125)	Buy now
21	6H31494335 Jet, main (#140) #1,2	Buy now
21	6H31494336 Jet, main (#145) #3	Buy now
21	6H31494337 Jet, main (#150)	Buy now
22	6761496600 Rubber cap	Buy now
23	6H31494813 Jet (#65)	Buy now
23	6H31494817 Jet (#75)	Buy now
23	6H41494813 Jet (#65)	Buy now
24	6H41498400 Gasket, float chamber	Buy now
25	6H31499200 Screw, drain	Buy now
26	9321004230 O-ring (371)	Buy now
27	6H41498000 Body, float chamber #1,3	Buy now
28	6H31498010 Body, float chamber #2	Buy now
29	6H32445210 Cover #2	Buy now
30	6H41456700 Screw #2	Buy now

Carburetor



B4

Ref	Part	
31	6H31413700 Clip #2	Buy now
32	6H31434900 Pipe #2	Buy now
33	6H31438000 Prime starter assembly #2	Buy now
34	9780304010 Screw, pan head (e56) #2	Buy now
35	9538003600 Nut (6g8) #2	Buy now
36	9898003006 Screw, bind(6g1) #2	Buy now
37	6L52442100 Valve, check #2	Buy now
38	6H42441300 Body 2 #2	Buy now
39	6H42448600 O-ring #2	Buy now
40	6H32441110 Diaphragm #2	Buy now
41	6H32443410 Gasket, body #2	Buy now
42	9046518147 Clamp	Buy now
43	9701306012 Bolt(gh1)	Buy now
44	9290306600 Washer, plain (646)	Buy now

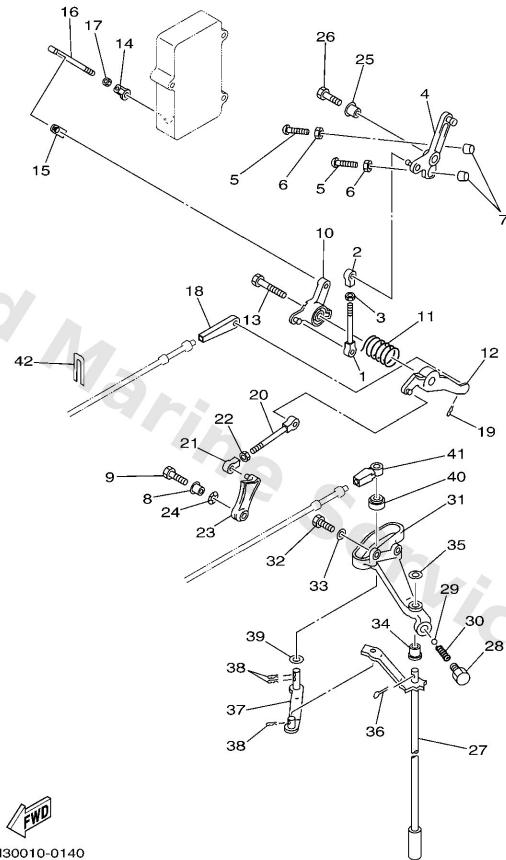


6H30010-0140

D4

Ref	Part	
1	6894216901 Joint	Buy now
2	6824123700 Joint, link 2	Buy now
3	9538005600 Nut, hexagon (663)	Buy now
4	6H34163100 Lever, magneto control 1	Buy now
5	9015706M13 Screw, pan head(6h4)	Buy now
6	9538006600 Nut(661)	Buy now
7	6884419400 Cap	Buy now
8	9038706M60 Collar (6h3)	Buy now
9	9709506025 Bolt	Buy now
10	6H34163220 Lever, magneto control	Buy now
11	9050826M35 Spring, torsion	Buy now
12	6H34163310 Lever, magneto control	Buy now
13	9010906M43 Bolt(6h4)	Buy now
14	6H14123700 Joint, link	Buy now
15	6F54123700 Joint, link	Buy now

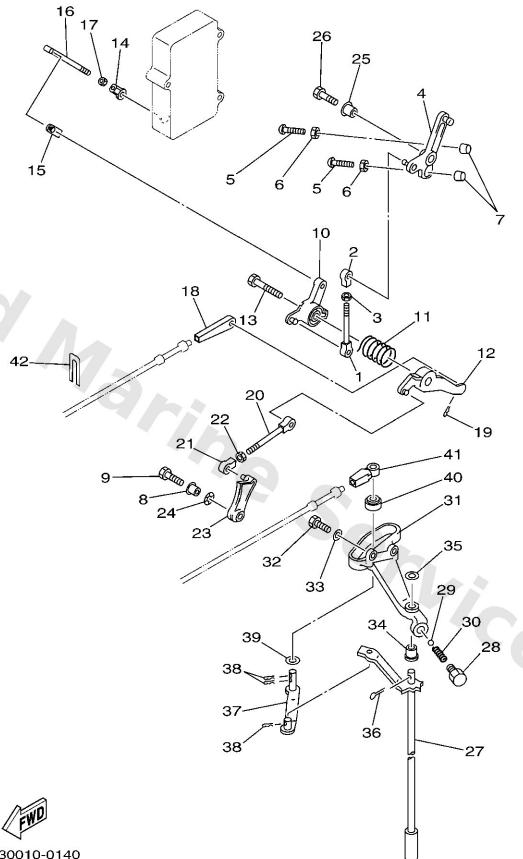
Control



6H30010-0140

D4

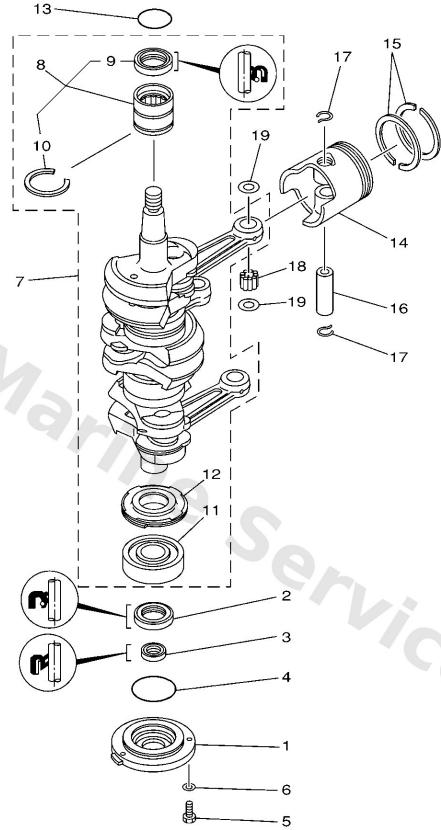
Ref	Part	
16	6H3416361094 Rod, Magneto Control	Buy now
18	6H34834400 Cable end, remote control	Buy now
19	9046818008 Clip 620436610000	Buy now
21	6H44123700 Joint, link	Buy now
23	6H34121310 Cam, accel.	Buy now
24	9020610M04 Washer, wave (676)	Buy now
27	6H34412012 Handle gear shift assembly L	Buy now
28	6484271500 Bushing 2	Buy now
29	9350104M02 Ball (697)	Buy now
30	9050112082 Spring 6484411600	Buy now
31	6H3441170094 Bracket 1	Buy now
31	6J2441170194 Bracket	Buy now
32	9701306020 Bolt(62y)	Buy now
33	9290306600 Washer, plain (646)	Buy now
34	9038607M58 Bush(6h1)	Buy now



D4

Ref	Part	
35	9299008200 Ybs66-8 washer, plain	Buy now
36	9149020012 Pin, cotter (648)	Buy now
37	6H34412101 Lever, shift rod	Buy now
39	9020207M07 Washer, plate (688)	Buy now
40	6884412200 Bushing, shift rod lever	Buy now
41	6634834400 Cable end, remote control	Buy now
42	6H34853800 Clamp, cable	Buy now

Crankshaft & Piston

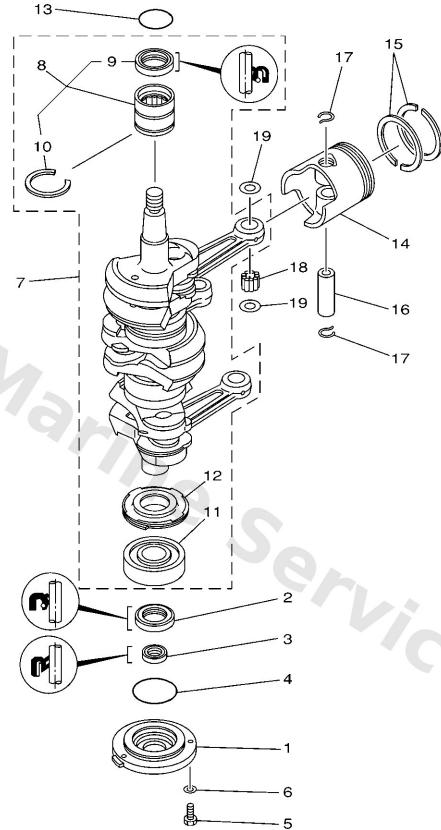


6H30010-9030

B1

Ref	Part	
1	6H3153590094 Housing, oil seal	Buy now
2	9310230M23 Oil seal (6h3)	Buy now
3	9310618M01 Oil seal (6h3)	Buy now
4	9321065M50 O-ring	Buy now
5	9709506020 Bolt(7u8)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6H31140010 Crankshaft assembly	Buy now
8	93311636U6 Bearing, needle (6h3)	Buy now
9	9310236M24 Oil seal(52w)	Buy now
10	9344049M04 Circlip (6h3)	Buy now
11	93306306V1 Bearing(6h2)	Buy now
12	6H31153600 Gear, drive	Buy now
13	9321046M16 O-ring (688)	Buy now
14	6H3116310196 Piston (std)	Buy now
14	6H31163501 Piston (0.25mm o/s) AP	Buy now

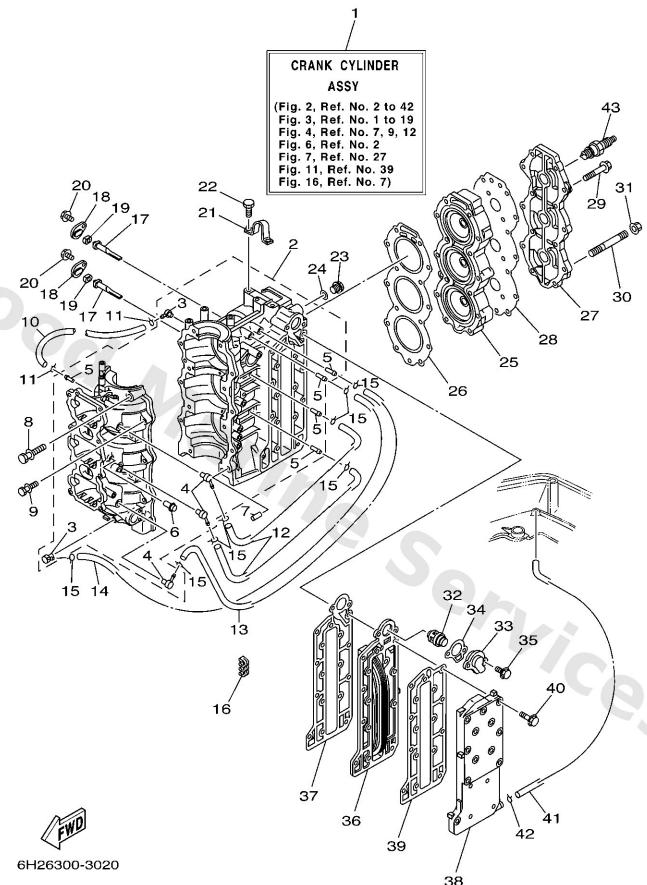
Crankshaft & Piston



Ref	Part	
14	6H31163601 Piston (0.50mm o/s) AP	Buy now
15	6K51160102 Piston ring set (std)	Buy now
15	6K51160112 Piston ring set (1st o/s) AP	Buy now
15	6K51160122 Piston ring set (2nd o/s) AP	Buy now
16	6H31163300 Pin, piston	Buy now
17	6881163410 Clip, piston pin	Buy now
18	9360318M09 Pin, dowel b (6h3)	Buy now
19	9020120417 Washer, plate(663)	Buy now

B1

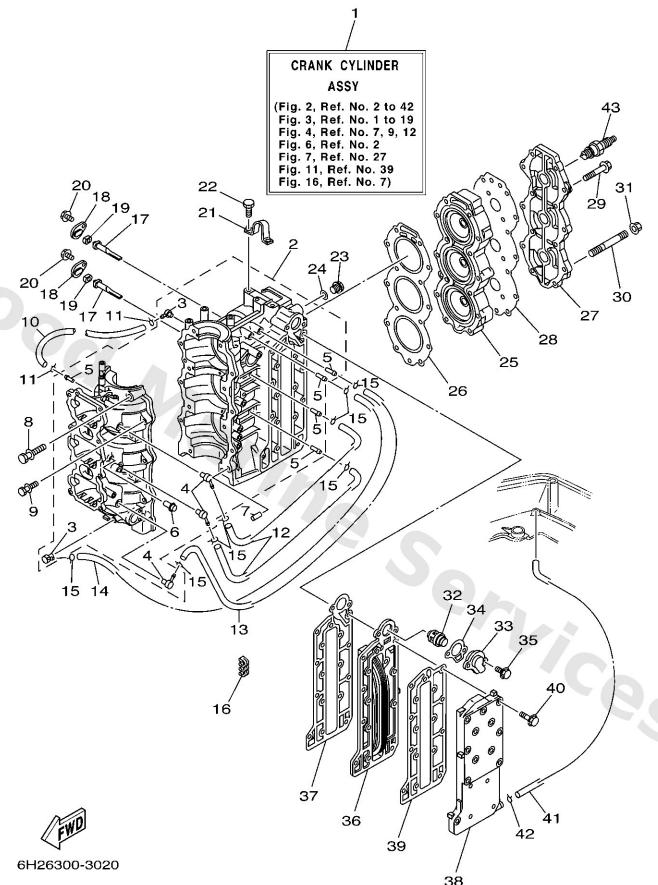
Cylinder & Crankcase



A6

Ref	Part	
1	62FW0090121S Crank Cylinder assembly	Buy now
1	6H3W0090441S Crank cylinder assembly	Buy now
2	62F15100121S Crankcase assembly	Buy now
2	6H315100141S Crankcase assembly	Buy now
3	6881137001 Check valve assembly	Buy now
4	6501137001 Check valve assembly	Buy now
5	6241448500 Pipe, joint	Buy now
6	6502437800 Pipe, joint 2	Buy now
7	9360812063 Pin, dowel (626)	Buy now
8	9011910005 Bolt, with washer	Buy now
9	9011908M64 Bolt, with washer	Buy now
10	9044507M44 Hose (I390)	Buy now
11	9046706016 Clip (655)	Buy now
12	9044507M02 Hose (I200)	Buy now
13	9044507M45 Hose (I390)	Buy now

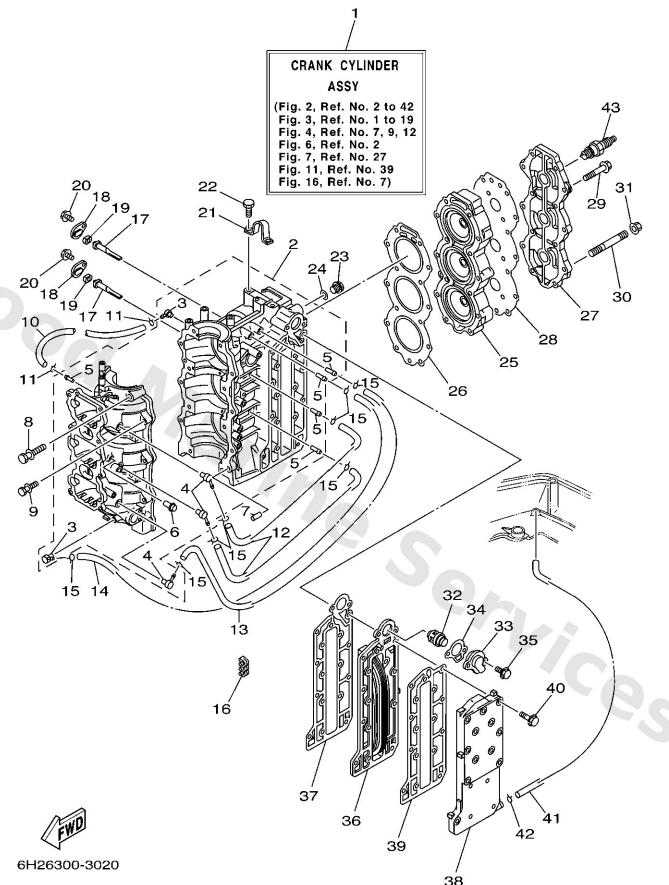
Cylinder & Crankcase



A6

Ref	Part	
14	9044507M82 Hose (I770)	Buy now
16	9046407M05 Clamp (6g5)	Buy now
17	6H31132501 Anode	Buy now
18	6H311327001S Cover, anode	Buy now
19	6H31132800 Grommet, anode	Buy now
20	9011906023 Bolt, with washer	Buy now
21	6881111901 Hanger, engine	Buy now
22	9010108002 Bolt	Buy now
23	9034014M00 Plug, straight screw(62y)	Buy now
24	9043014115 Gasket (663)	Buy now
25	6H311111011S Head, cylinder 1	Buy now
25	62F11111001S -	Buy now
26	6H311181A1 Gasket, cylinder head 1	Buy now
27	6H311191001S Cover, cylinder head 1	Buy now
28	6H311193A1 Gasket, head cover 1	Buy now

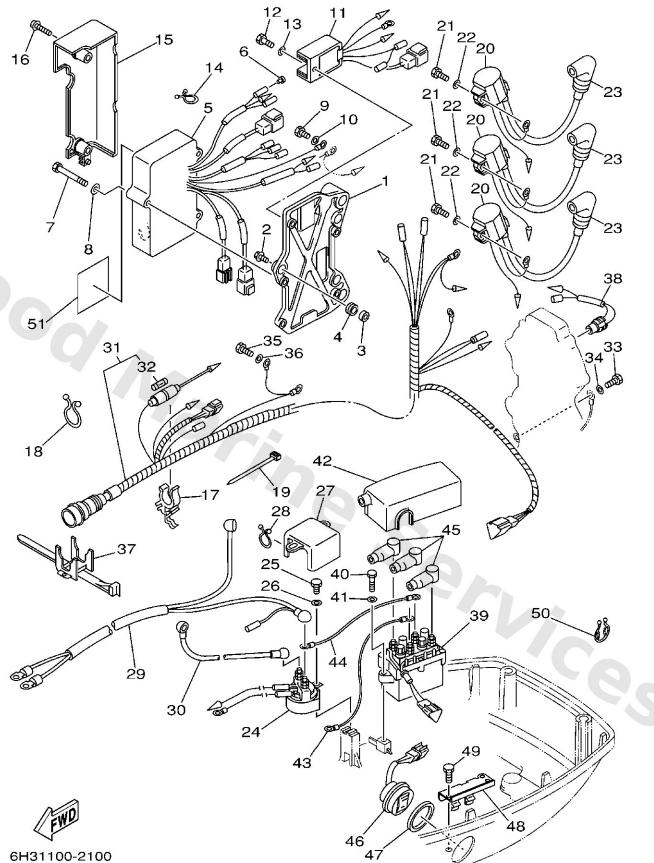
Cylinder & Crankcase



A6

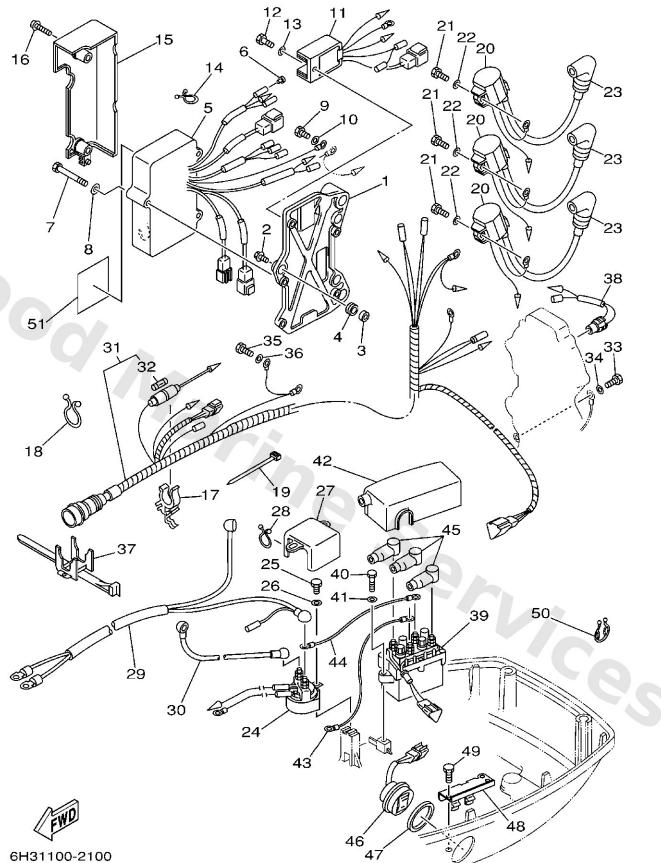
Ref	Part	
29	9011908MA5 Bolt, with washer	Buy now
30	9011608M69 Bolt, stud	Buy now
31	9017908M34 Nut	Buy now
32	6H31241110 Thermostat	Buy now
33	6H312413001S Cover, thermostat	Buy now
34	6H312414A1 Gasket, cover	Buy now
35	9011906MA3 Bolt, with washer	Buy now
36	6H341111011S Inner cover, exhaust	Buy now
37	6H341112A0 Gasket, exhaust inner cover	Buy now
38	6H341113021S Outer cover, exhaust	Buy now
39	6H341114A0 Gasket, exhaust outer cover	Buy now
40	9011906MA5 Bolt, with washer	Buy now
41	6632431201 Pipe 1	Buy now
42	9046708004 Clip, pipe 6162435600	Buy now
43	9470200247 Plug, spark (br8hs-10)	Buy now

Electrical



C6

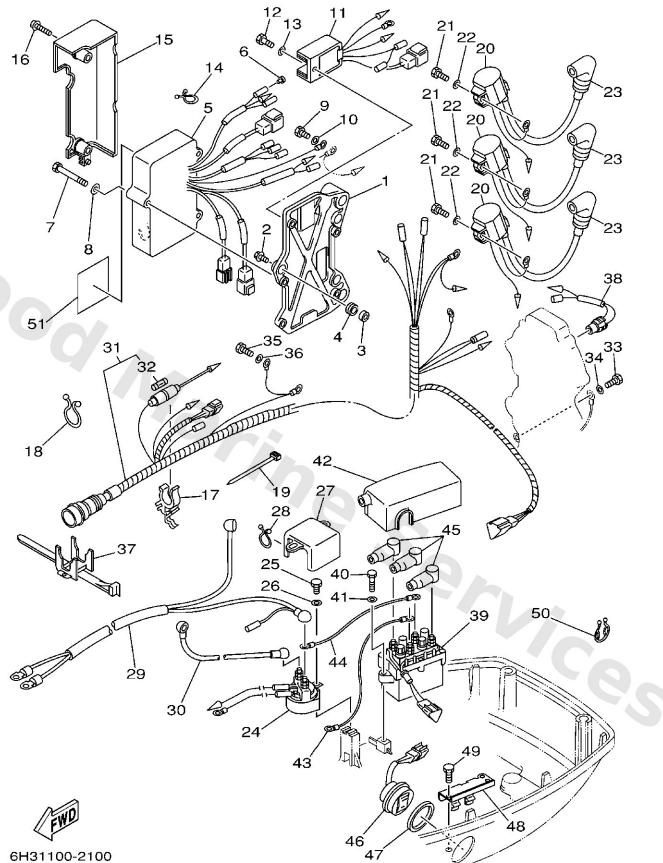
Ref	Part	
1	6H3855421194 Bracket	Buy now
2	9010506M14 Bolt (6e0)	Buy now
3	9038706M43 Coller (6e9)	Buy now
4	9048013M54 Grommet(6h2)	Buy now
5	6H28554012 C.d.i. unit assembly	Buy now
6	7038211900 Cover, lead wire	Buy now
7	9709506045 Bolt, hexagon	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	9701306012 Bolt(gh1)	Buy now
10	9290306600 Washer, plain (646)	Buy now
11	6H28196010 Rectifier & regulator assembly	Buy now
12	9709506016 Bolt, hexagon deep recess	Buy now
14	9046405M16 Clamp(6j8)	Buy now
15	6H38191610 Cover, terminal	Buy now
16	9015906M01 Screw, with washer (6f5)	Buy now



C6

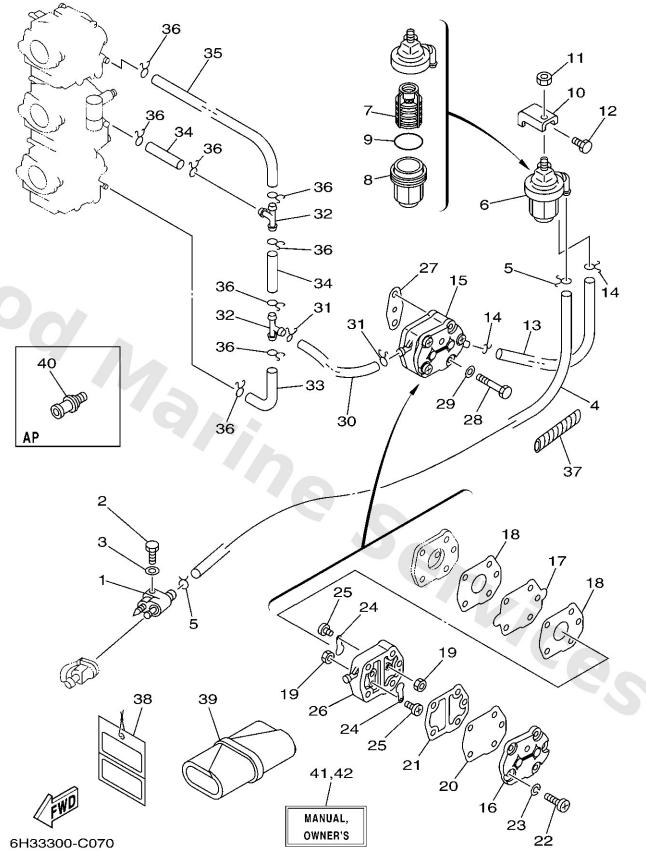
Ref	Part	
17	6G58215200 Holder, fuse	Buy now
18	9046423M22 Clamp	Buy now
19	9046513M11 Clamp (6e5)	Buy now
20	6978557000 Ignition coil assembly	Buy now
21	9701306020 Bolt(62y)	Buy now
23	6G18237021 Plug cap assembly	Buy now
24	6888195010 Relay assembly	Buy now
25	9701306016 Bolt, hexagon deep recess	Buy now
27	6H38216400 Case 2	Buy now
28	9046415M11 Clamp (3y2)	Buy now
29	6H38210501 Battery cable	Buy now
30	6H38211700 Wire, lead	Buy now
31	6H28259013 Wire harness assembly (10p)	Buy now
32	6638215100 Fuse	Buy now
37	6888259400 Clamp	Buy now

Electrical



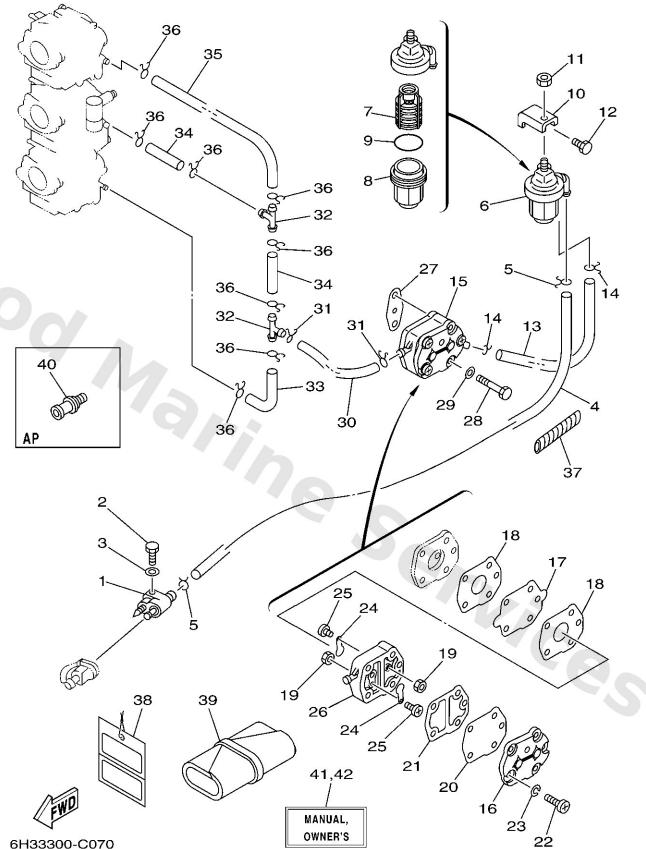
C6

Ref	Part	
38	6888256010 Thermo switch assembly	Buy now
39	61A8195000 Relay assembly	Buy now
40	9709506025 Bolt	Buy now
42	6H38215411 Case	Buy now
43	6H28194911 Wire, lead	Buy now
44	6H28194901 Wire, lead	Buy now
45	6828211901 Cover, lead wire	Buy now
46	6H18256310 Trim & tilt switch assembly	Buy now
47	6E58258700 Gasket	Buy now
48	6E58361401 Bracket	Buy now
50	9046418M14 Clamp(6h1)	Buy now
51	6R58571160 Mark, caution	Buy now



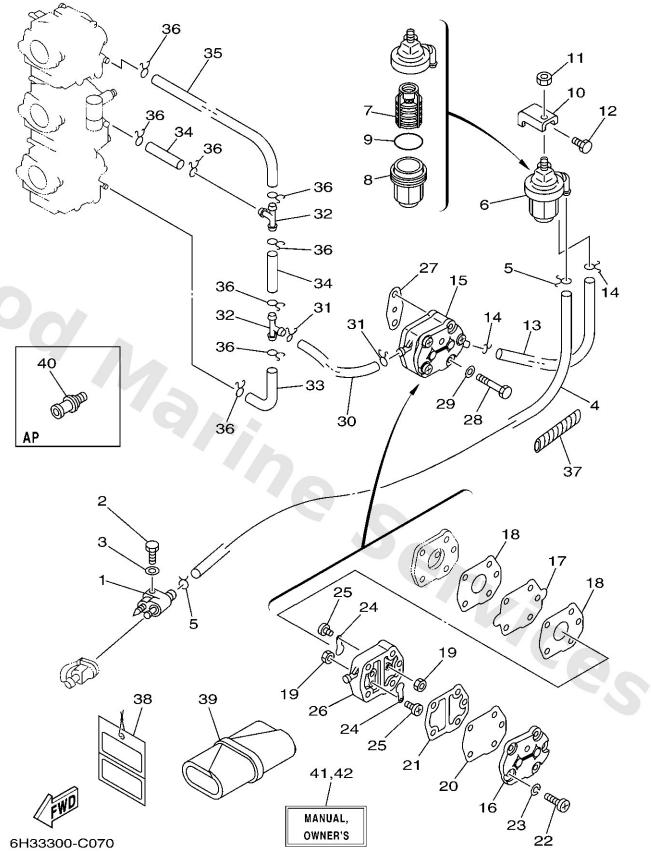
C3

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044509M75 Hose (I1500)	Buy now
5	9046708004 Clip, pipe 6162435600	Buy now
6	61N2456000 Filter assembly	Buy now
7	61N2456300 Element, filter	Buy now
8	61N2452100 Cup, filter	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	6482456602 Bracket, filter	Buy now
11	9538008600 Nut (661)	Buy now
12	9701306014 Bolt(gj3)	Buy now
13	9044509072 Hose (I1500)	Buy now
15	6922441000 Fuel pump assembly	Buy now
16	6A02441300 Cover, pump	Buy now



C3

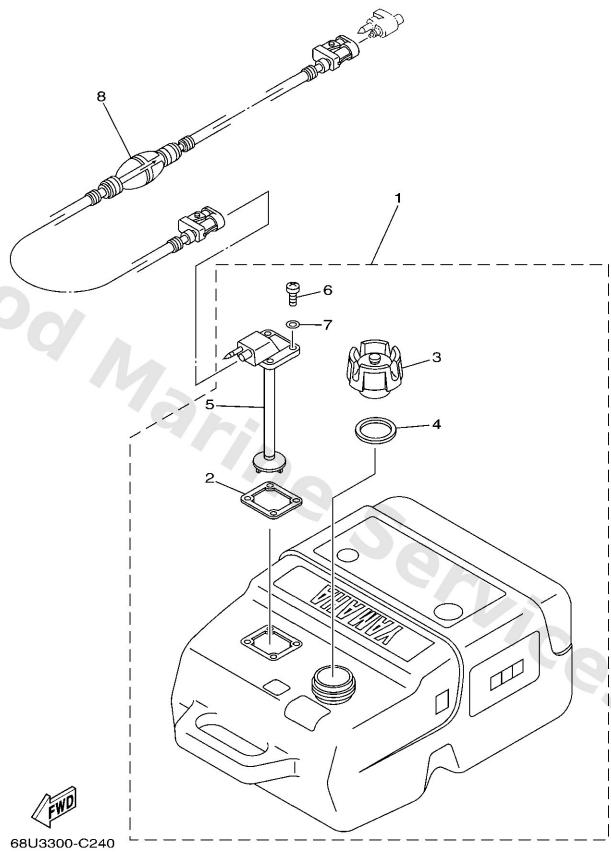
Ref	Part	
17	6922441100 Diaphragm	Buy now
18	6482443401 Gasket, body	Buy now
19	9538003600 Nut (6g8)	Buy now
20	6632441100 Diaphragm	Buy now
21	6482443502 Gasket, body 2	Buy now
22	9850305028 Ybs86-530 screw,panhead	Buy now
23	9299005100 Ybs67-5 washer, spring	Buy now
24	6A02442101 Valve, check	Buy now
25	6A01432500 Screw, pan head	Buy now
26	6A02441202 Body 1	Buy now
27	65024431A0 Gasket,fuel pump	Buy now
28	9709506040 Bolt (682)	Buy now
32	6882437800 Pipe, joint	Buy now
33	6H32431300 Pipe, fuel 2	Buy now
34	9044509220 Hose (I1500)	Buy now



C3

Ref	Part	
35	6H32431400 Pipe 4	Buy now
37	9044610M01 Tube (6e5)	Buy now
38	61H2819R31 Tag Warning	Buy now
39	656W281002 Tool kit	Buy now
40	6E0281930094 Plug, water check AP D)12.5MM	Buy now
41	6H2281997RA0 Om 50g/75c/90a/60f/70b '04 UR (E,F,S)	Buy now
41	6H2281997RB0 Om 50g/75c/90a/60f/70b '04 UR (D,NL,I)	Buy now
42	6H2281998RA0 Om 50geto '04 UR (DK,P,GR)	Buy now
42	6H2281998RB0 Om 50geto '04 UR (N,S,SS)	Buy now

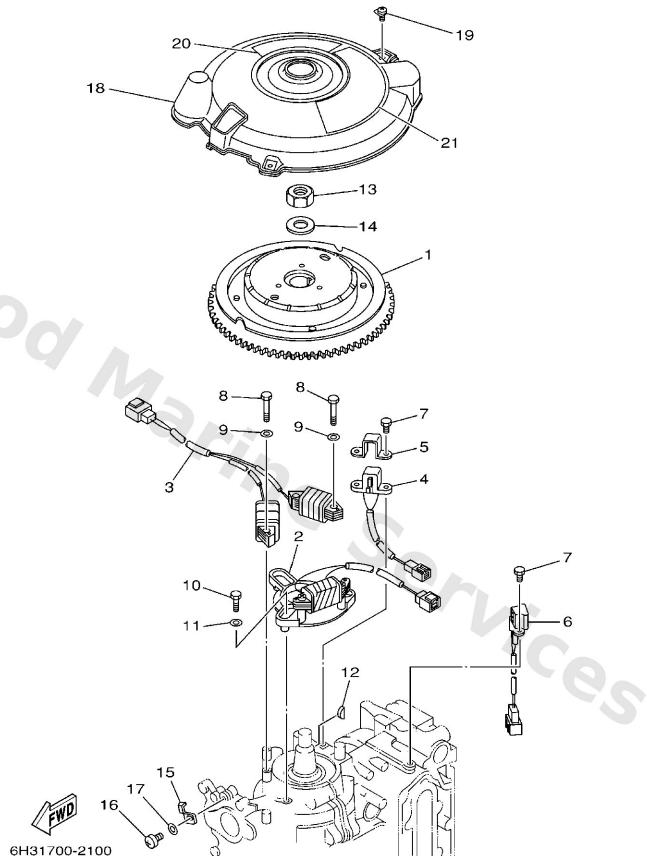
Fuel Tank



A7

Ref	Part	
1	6YK2420101 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461000 Cap assembly WITH INDICATOR	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430653 Fuel pipe comp. 1 AP	Buy now

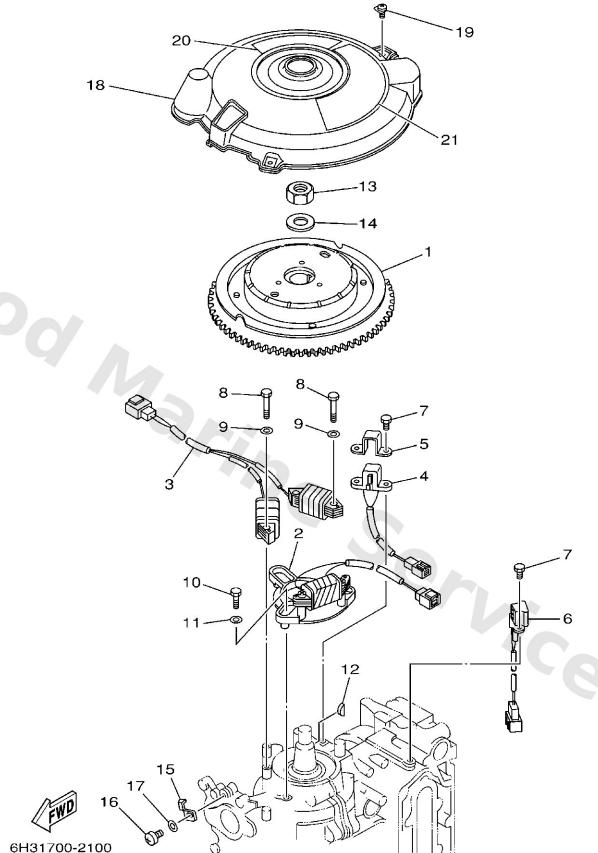
Generator



C5

Ref	Part	
1	6H28555000 Rotor assembly	Buy now
2	6H28552001 Coil, charge	Buy now
3	6H28553301 Coil, lighting	Buy now
4	6H28558001 Coil, pulser	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	6H28589501 Crank position sender	Buy now
7	9709505012 Bolt, hexagon	Buy now
8	9709506035 Bolt(j52)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9709506025 Bolt	Buy now
12	9028005015 Key, woodruff	Buy now
13	9017020137 Nut, hexagon(663)	Buy now
14	9020121M18 Washer, plate (663)	Buy now
15	6E58133200 Plate, timing	Buy now
16	9788506010 Screw pan head	Buy now

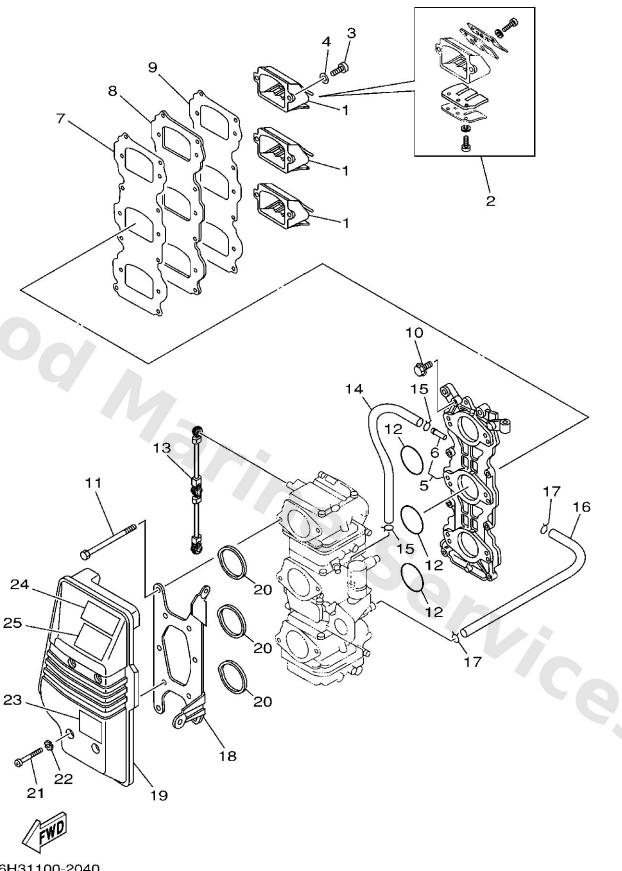
Generator



Ref	Part	
18	6H38133701 Cover, flywheel	Buy now
19	9015906M23 Screw, with washer(6b0)	Buy now
20	6H31448800 Label Caution	Buy now
21	6H31343721 Mark, caution	Buy now

C5

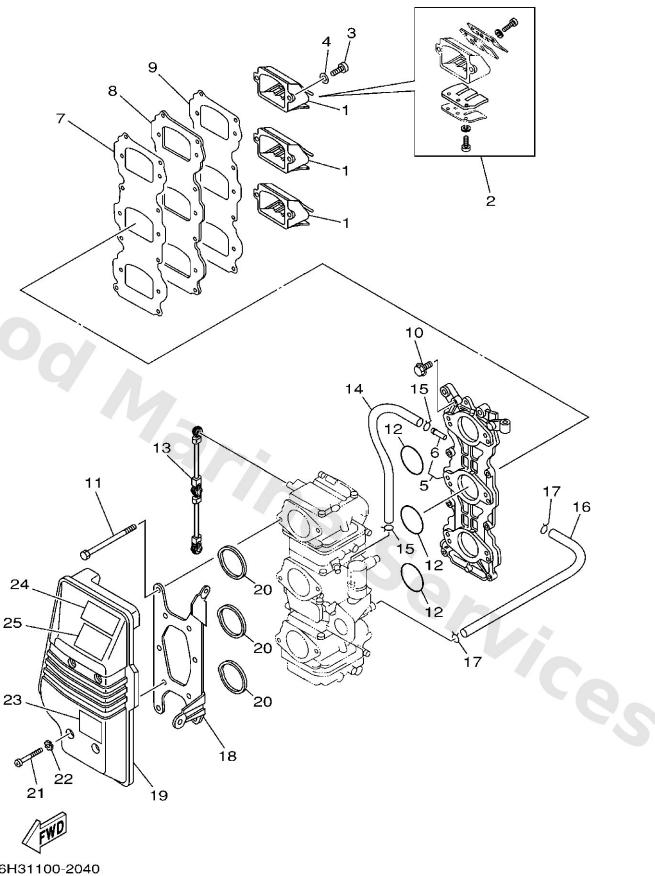
Intake



B2

Ref	Part	
1	6H21361000 Reed valve assembly	Buy now
1	6H31361000 Reed valve assembly	Buy now
2	688W000400 Reed set	Buy now
3	9788005016 Screw, pan head(6b0)	Buy now
4	9299005600 Washer, plain (646)	Buy now
5	62F136411094 Manifold 1	Buy now
5	6H3136411394 Manifold, intake 1	Buy now
6	6H11448500 Pipe, joint	Buy now
7	6H313621A1 Gasket, valve seat	Buy now
8	6H3136240094 Plate, reed valve	Buy now
9	6H313622A1 Gasket, valve seat	Buy now
10	9011906MA3 Bolt, with washer	Buy now
11	9709506095 Bolt, hexagon deep recess	Buy now
12	6H41419801 Gasket	Buy now
12	9321039ME4 O-ring(6h2)	Buy now

Intake

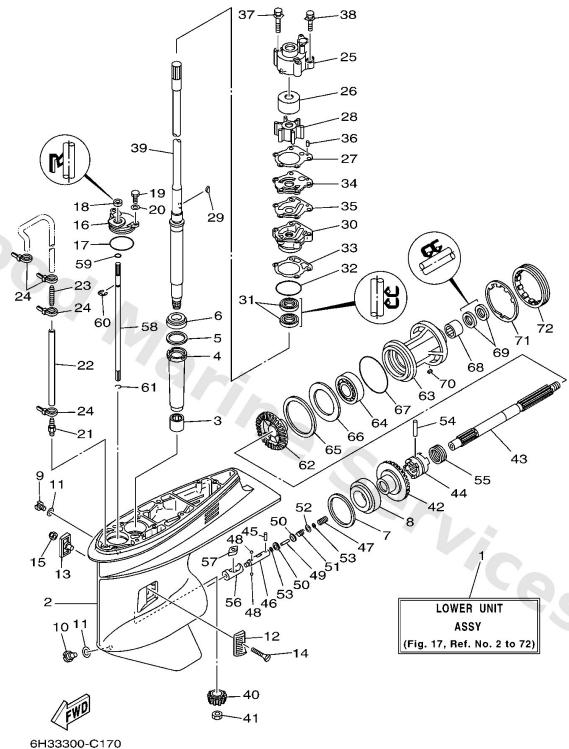


6H31100-2040

Ref	Part	
13	6H34121700 Rod, accel lever	Buy now
14	9044507255 Hose (l200)	Buy now
15	9046706016 Clip (655)	Buy now
16	6H31434900 Pipe	Buy now
17	9046708004 Clip, pipe 6162435600	Buy now
18	6H31441310 Stay	Buy now
19	6H31444002 Silencer assembly, intake	Buy now
20	6H31445701 Seal	Buy now
21	9788506045 Screw, pan head(6b0)	Buy now
22	9020906M05 Washer (688)	Buy now
23	6H18571160 Mark, caution	Buy now
24	6A18362541 Mark 5	Buy now
25	6A18362551 Mark 5	Buy now

B2

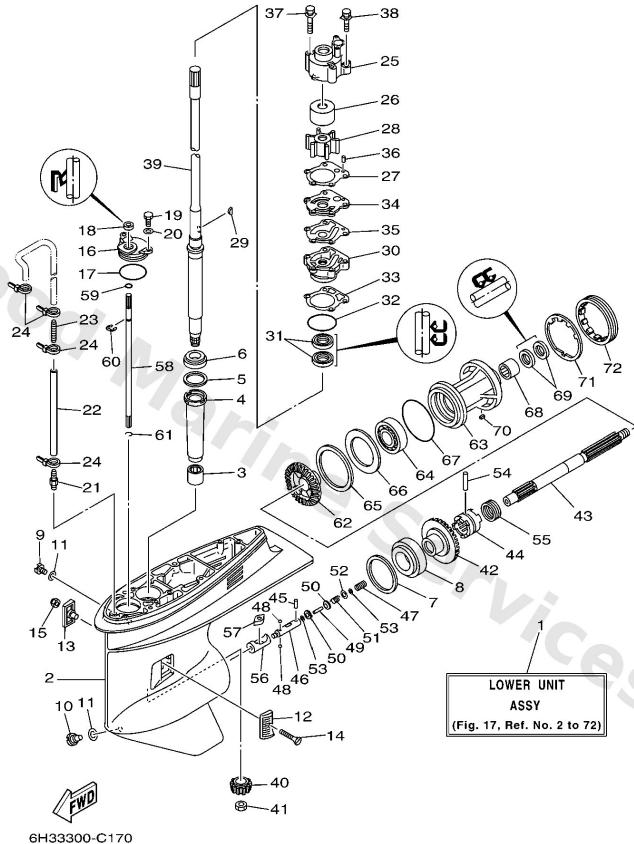
Lower Casing & Drive 1



E7

Ref	Part	
1	6H345300164D Lower unit assembly L	Buy now
2	6H145301034D Lower casing set	Buy now
3	93315325V1 Bearing, needle (688)	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	688455870110 Shim (t:0.10mm) UR	Buy now
5	688455870112 Shim (t:0.12mm) UR	Buy now
5	688455870115 Shim (t:0.15mm) UR	Buy now
5	688455870118 Shim (t:0.18mm) UR	Buy now
5	688455870130 Shim (t:0.30mm) UR	Buy now
5	688455870140 Shim (t:0.40mm) UR	Buy now
5	688455870150 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	688455670110 Shim (t:0.10mm) UR	Buy now
7	688455670112 Shim (t:0.12mm) UR	Buy now
7	688455670115 Shim (t:0.15mm) UR	Buy now

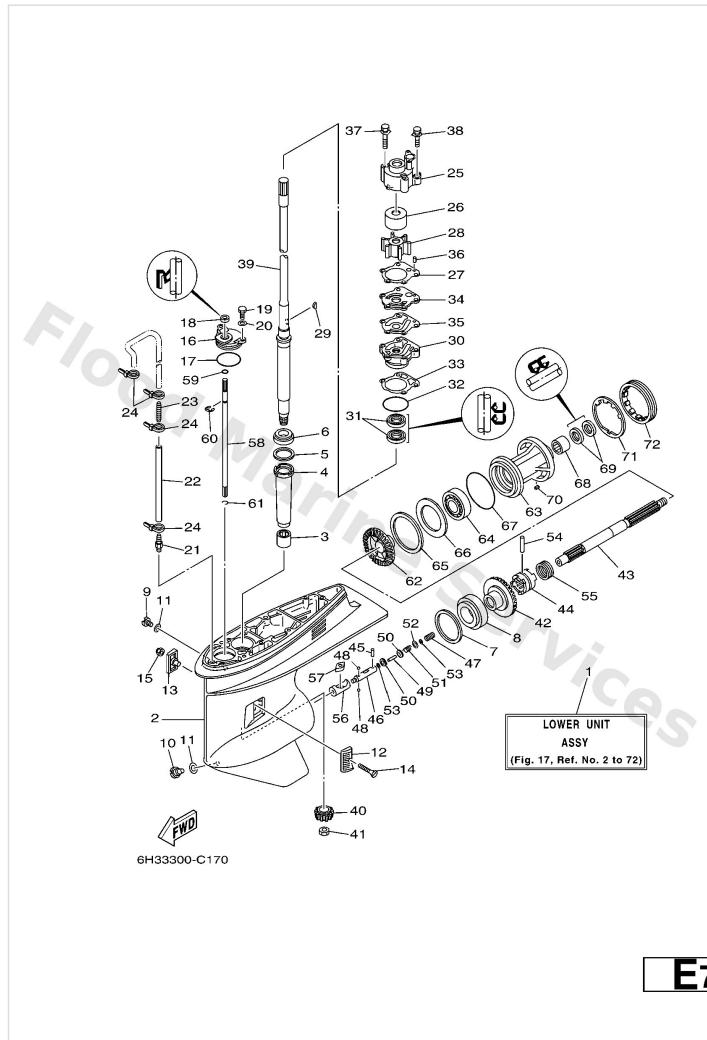
Lower Casing & Drive 1



E7

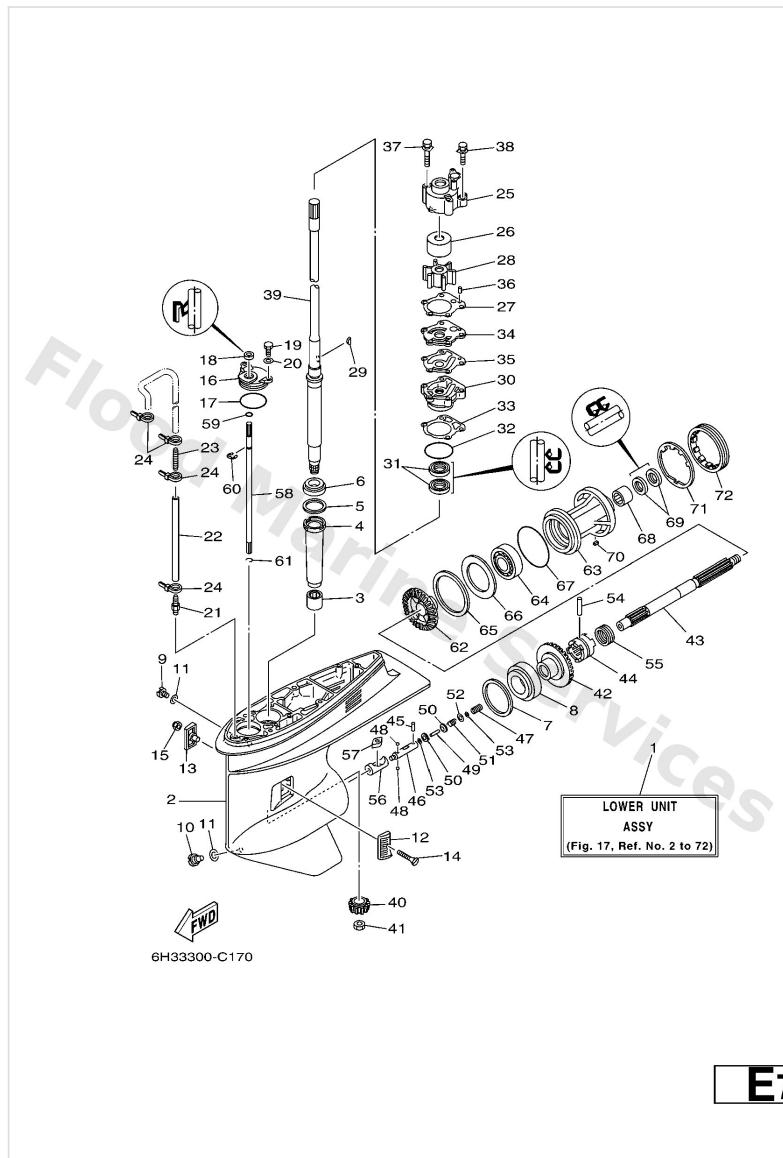
Ref	Part	
7	688455670118 Shim (t:0.18mm) UR	Buy now
7	688455670130 Shim (t:0.30mm) UR	Buy now
7	688455670140 Shim (t:0.40mm) UR	Buy now
7	688455670150 Shim (t:0.50mm) UR	Buy now
8	93332000W7 Bearing(6b0)	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now
16	6884532100 Plate	Buy now
17	9321049046 O-ring (620)	Buy now
18	9310609014 Oil seal	Buy now

Lower Casing & Drive 1



Ref	Part	
19	9709506016 Bolt, hexagon deep recess	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	6E54537800 Nipple, hose	Buy now
22	9044507ME9 Hose (I250) L	Buy now
23	6E58355810 End, nipple	Buy now
24	9046511M10 Clamp	Buy now
25	6884431101 Housing, water pump 1 L	Buy now
26	6884432200 Insert, cartridge L	Buy now
27	68844315A0 Gasket, water pump 1 L	Buy now
28	6884435203 Impeller L	Buy now
29	9028004M04 Key, woodruff (688) L	Buy now
30	688443410194 Housing, water pump set L	Buy now
31	9310125M03 Oil seal L	Buy now
32	9321046044 O-ring	Buy now
33	68844316A0 Gasket, water pump 2	Buy now

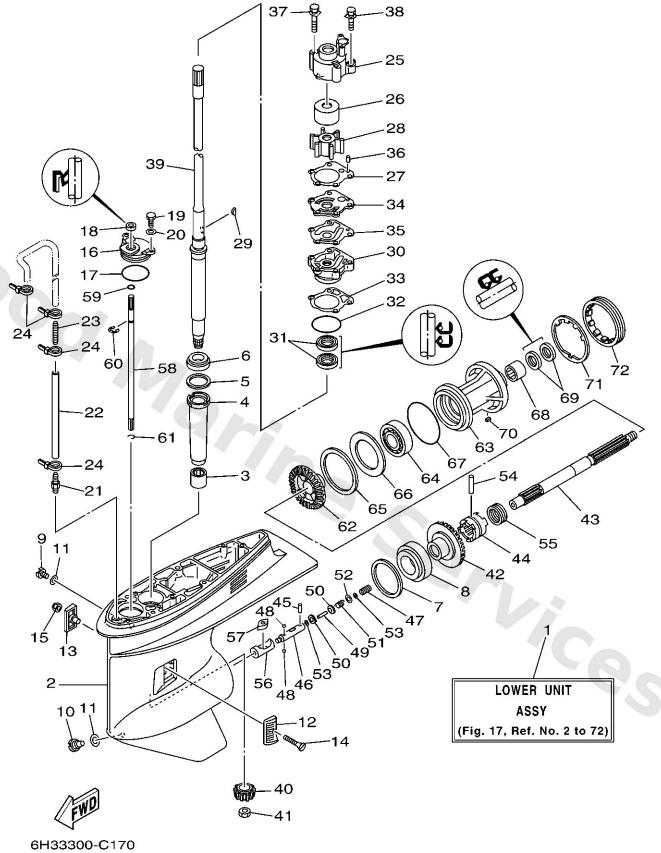
Lower Casing & Drive 1



E7

Ref	Part	
34	6884432300 Outer plate, cartridge L	Buy now
35	68844324A0 Gasket,cartridge Outer plate L	Buy now
36	9360410M03 Pin, dowel (688)	Buy now
37	9011908M16 Bolt, with washer(6h0) L	Buy now
38	9011908M13 Bolt, with washer(6h0) L	Buy now
39	6H34550111 Drive shaft comp. L	Buy now
40	6K54555100 Pinion	Buy now
41	9017016M01 Nut, hexagon (688)	Buy now
42	6K54556000 Gear	Buy now
43	6H14561101 Shaft, propeller	Buy now
44	6H14563101 Clutch, dog	Buy now
45	9360312M11 Pin, dowel(6h1)	Buy now
46	6H14563402 Slide, shift	Buy now
47	9050116M65 Spring, compression(6h1)	Buy now
48	9350316003 Ball	Buy now

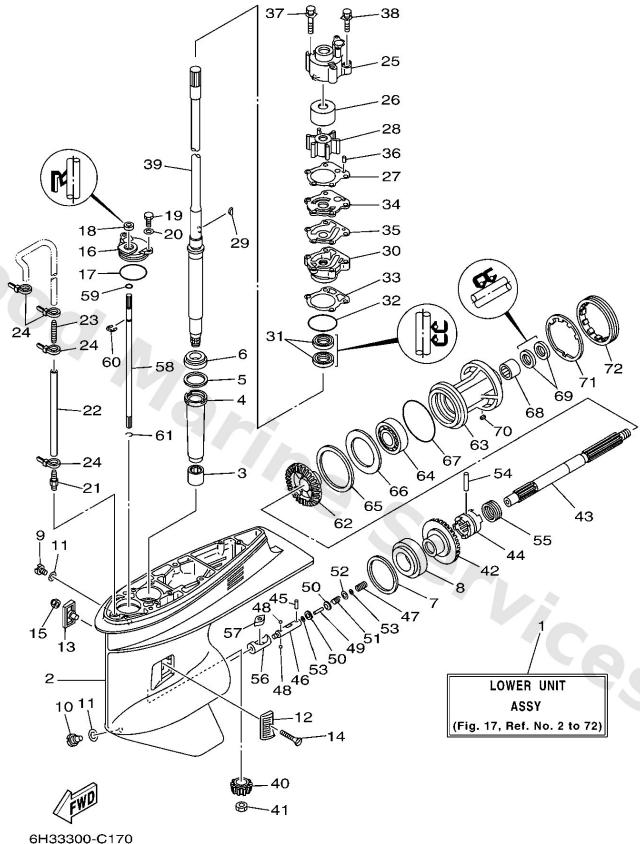
Lower Casing & Drive 1



E7

Ref	Part	
49	6H14566800 Shaft, free 1	Buy now
50	6H14563500 Plunger, shift	Buy now
51	9050112M48 Spring (6h1)	Buy now
52	9020103313 Washer, plate 8077743700	Buy now
53	9018302M03 Nut, spring (6h1)	Buy now
54	9025007M02 Pin, straight (688)	Buy now
55	6884563300 Ping, cross pin	Buy now
56	6H14564101 Shifter	Buy now
57	6H14415100 Cam, shift	Buy now
58	6H14414400 Rod, shift 2	Buy now
59	9321007003 O-ring (11m)	Buy now
60	9900108600 Circlip(2r6)	Buy now
61	9345007M00 Circlip (6e5)	Buy now
62	6H34557100 Gear 2	Buy now
63	688453310094 Housing, bearing	Buy now

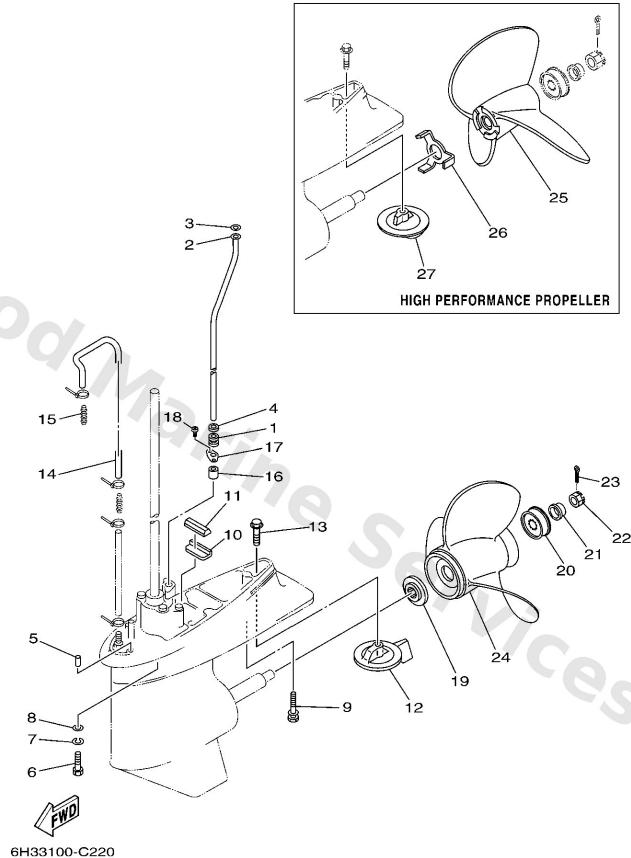
Lower Casing & Drive 1



E7

Ref	Part	
64	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
65	688455770110 Shim (t:0.10mm) UR	Buy now
65	688455770112 Shim (t:0.12mm) UR	Buy now
65	688455770115 Shim (t:0.15mm) UR	Buy now
65	688455770118 Shim (t:0.18mm) UR	Buy now
65	688455770130 Shim (t:0.30mm) UR	Buy now
65	688455770140 Shim (t:0.40mm) UR	Buy now
65	688455770150 Shim (t:0.50mm) UR	Buy now
66	6884557600 Washer, thrust 2	Buy now
67	9321085M97 O-ring(6h1)	Buy now
68	93317325U0 Brg,needle	Buy now
70	9028204010 Key, strait(663)	Buy now
71	6884538302 Washer, claw	Buy now
72	6884538400 Nut	Buy now

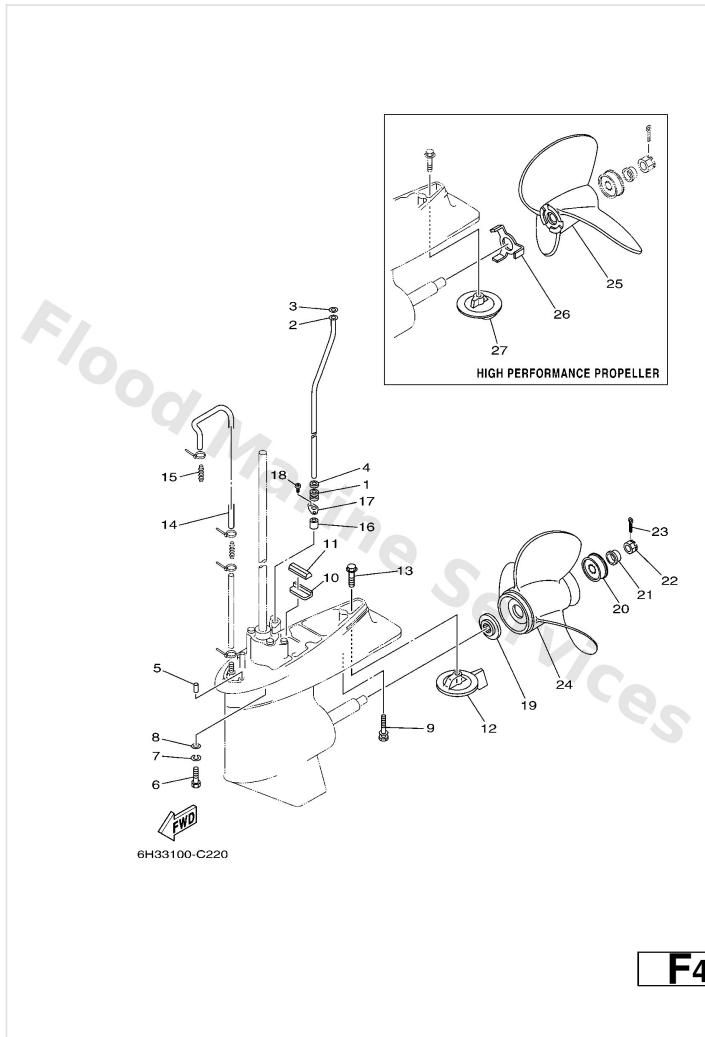
Lower Casing & Drive 2



F4

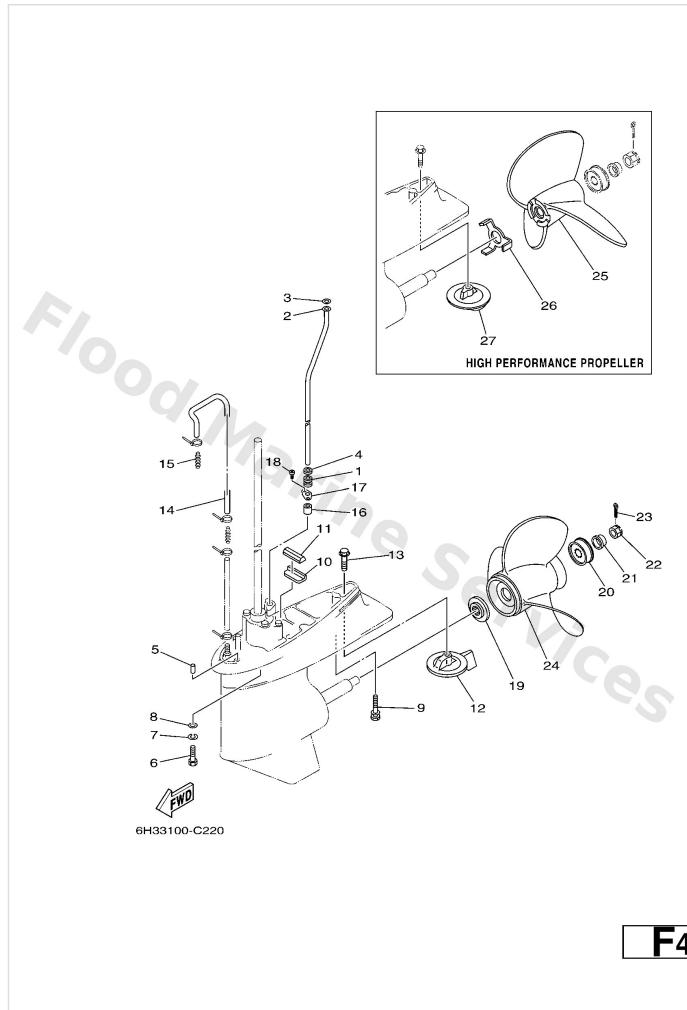
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	6H34436111 Tube, water L	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9707510040 Bolt, hexagon deep recess	Buy now
7	9299010100 Ybs67-10 washer, spring	Buy now
8	9299010600 Washer, plate	Buy now
9	9011908M84 Bolt, with washer	Buy now
10	663453760094 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	6884537102 Tab-trim	Buy now
13	9010510M67 Bolt, hexagon (663)	Buy now
14	9044507MF1 Hose (1570)	Buy now
15	6E58355800 End, nipple	Buy now

Lower Casing & Drive 2



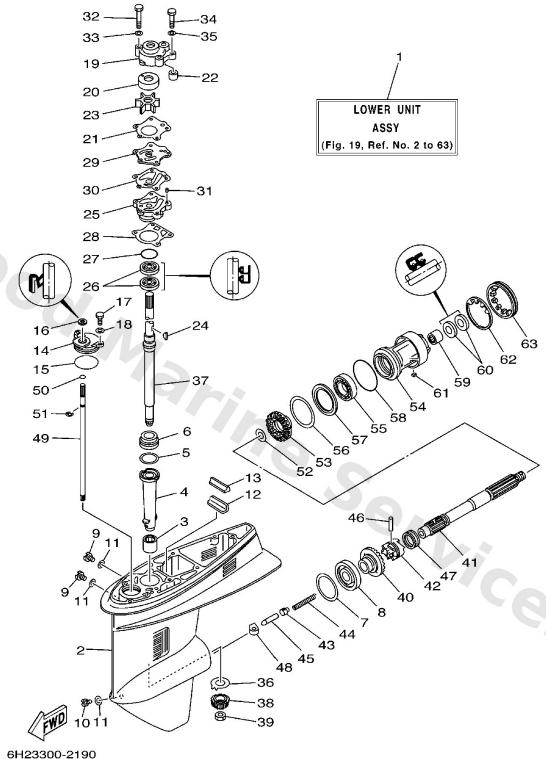
Ref	Part	
16	6634436600 Damper, water seal 2	Buy now
17	9048019M06 Grommet (688) L	Buy now
18	9778040512 Screw, pan head tapping L	Buy now
19	6884598701 Spacer	Buy now
20	67F4599700 Spacer 2	Buy now
21	9038925M00 Bush	Buy now
22	9017116011 Nut, castle (663)	Buy now
23	9149040025 Pin, cotter (663)	Buy now
24	6E54594100EL Propeller (3x13x19-k) UR	Buy now
24	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
24	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
24	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
24	688459300298 Propeller (3x13x17) UR	Buy now
24	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
24	688459700398 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing & Drive 2



Ref	Part	
24	688459720298 Propeller (3x13"x21"-k) UR	Buy now
24	688459740298 Propeller (3x13"x23"-k) UR	Buy now
24	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
24	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
24	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
24	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
24	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
24	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now
25	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
25	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
25	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
25	6E54597610 Propellar assembly (3x14"x22"-p) UR	Buy now
25	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
26	6E54599410 Plate, tooth	Buy now
27	6E54537110 Tab-trim	Buy now

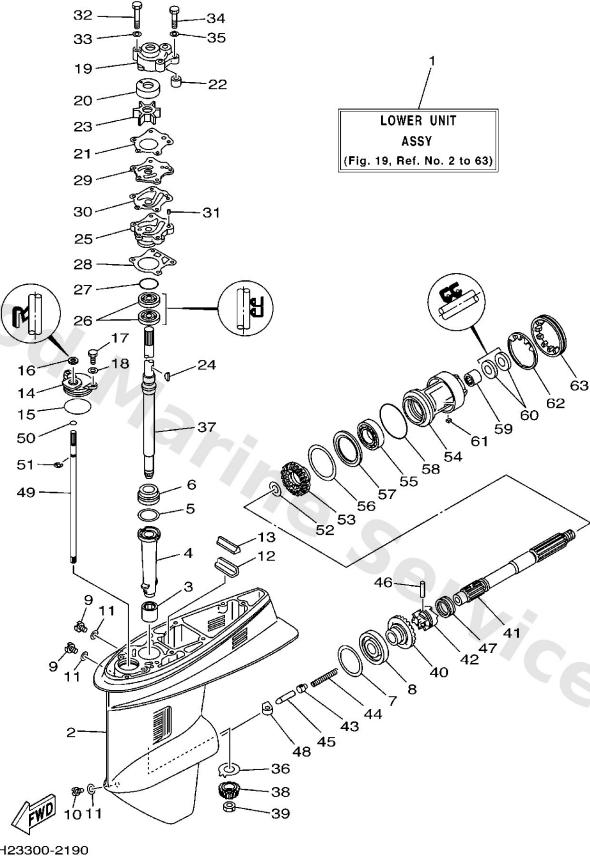
Lower Casing & Drive 3



F6

Ref	Part	
1	62F45300104D Lower Unit assembly L	Buy now
2	69745311024D Casing, lower	Buy now
3	93315322V2 Bearing Needle (698)	Buy now
4	6984553600 Sleeve Drive Shaft	Buy now
5	663455870110 Shim (t:0.10mm) UR	Buy now
5	663455870112 Shim (t:0.12mm) UR	Buy now
5	663455870115 Shim (t:0.15mm) UR	Buy now
5	663455870118 Shim (t:0.18mm) UR	Buy now
5	663455870130 Shim (t:0.30mm) UR	Buy now
5	663455870140 Shim (t:0.40mm) UR	Buy now
5	663455870150 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	663455670110 Shim (t:0.10mm) UR	Buy now
7	663455670112 Shim (t:0.12mm) UR	Buy now
7	663455670115 Shim (t:0.15mm) UR	Buy now

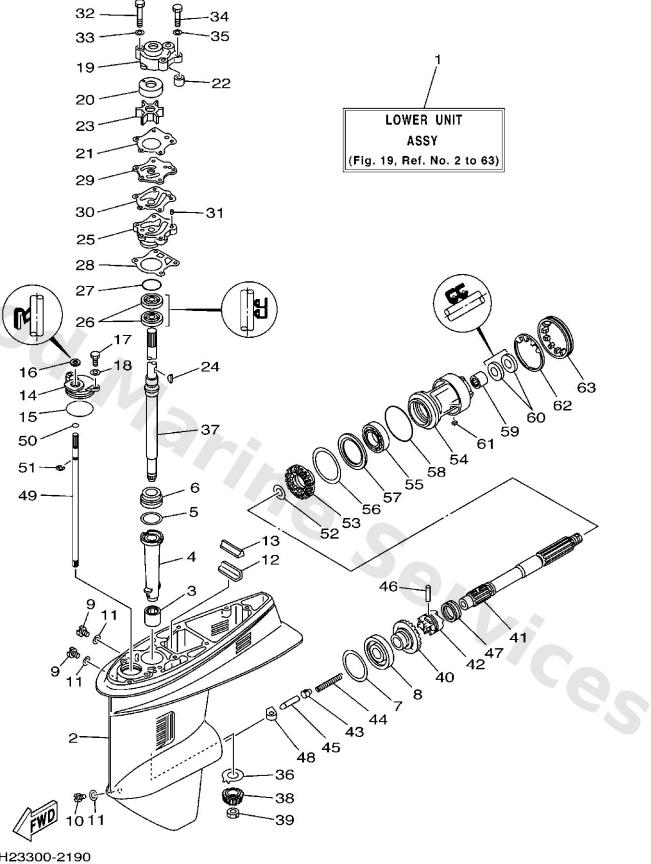
Lower Casing & Drive 3



F6

Ref	Part	
7	663455670118 Shim (t:0.18mm) UR	Buy now
7	663455670130 Shim (t:0.30mm) UR	Buy now
7	663455670140 Shim (t:0.40mm) UR	Buy now
7	663455670150 Shim (t:0.50mm) UR	Buy now
8	9333200003 Brg,cyl-cal roller 318g ky	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	663453760094 Guide, seal damper	Buy now
13	6634537500 Rubber, seal 2	Buy now
14	6634532100 Plate	Buy now
15	9321049046 O-ring (620)	Buy now
16	9310609014 Oil seal	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now

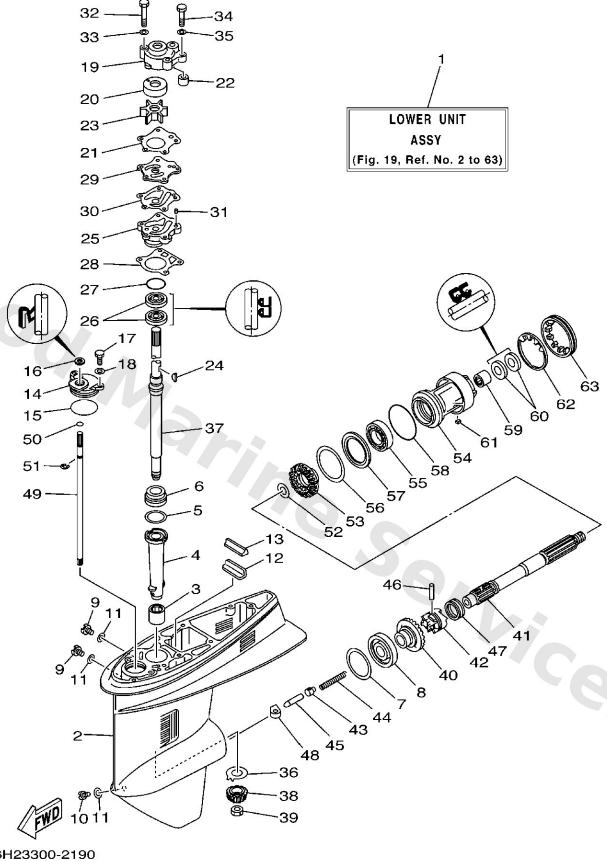
Lower Casing & Drive 3



F6

Ref	Part	
19	6634431102 Housing, water pump	Buy now
20	6634432200 Insert, cartridge	Buy now
21	66344315A0 Gasket,water pump 1	Buy now
22	6634436600 Damper, water seal 2	Buy now
23	6H34435200 Impellar	Buy now
24	9028003M03 Key, woodruff (697)	Buy now
25	663443410094 Housing, water pump	Buy now
26	9310123070 Oil seal (663)	Buy now
27	9321041042 O-ring (132)	Buy now
28	66344316A0 Gasket,water pump 2	Buy now
29	6634432300 Outer plate, cartridge	Buy now
30	66344324A0 Gasket,cartridge outer plate	Buy now
31	9360408062 Pin,dowel (626)	Buy now
32	9709508055 Bolt, hexagon	Buy now
33	9299508600 Washer, plain (663)	Buy now

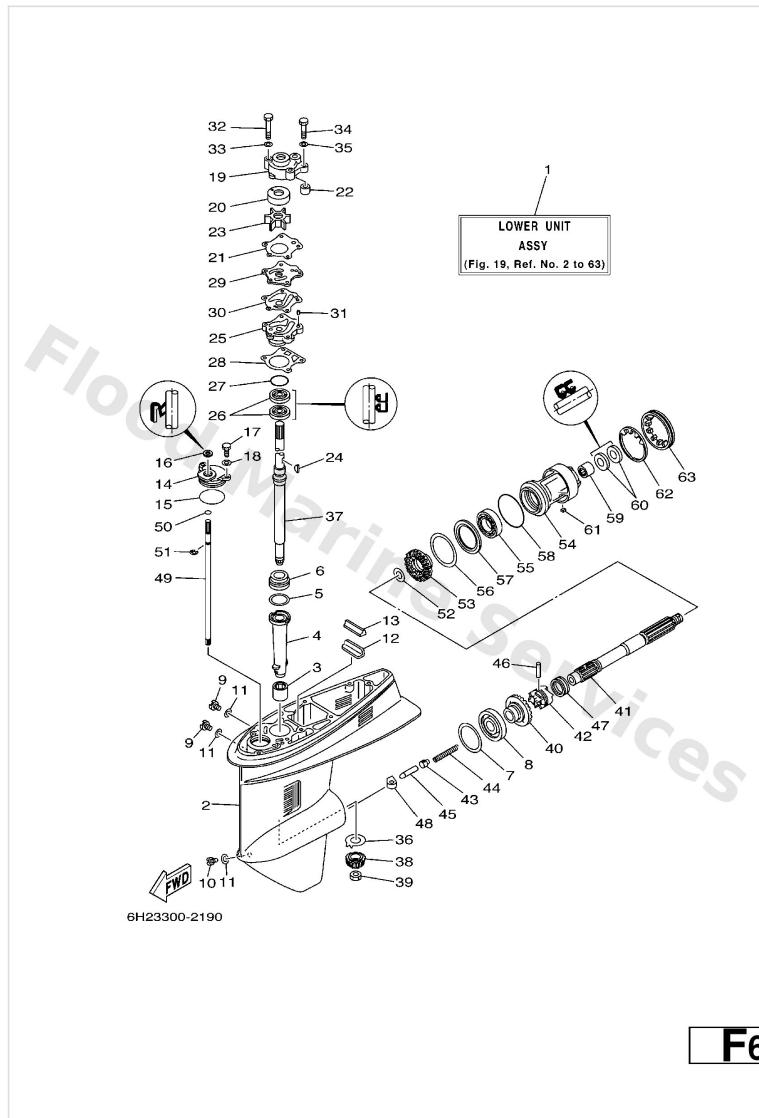
Lower Casing & Drive 3



F6

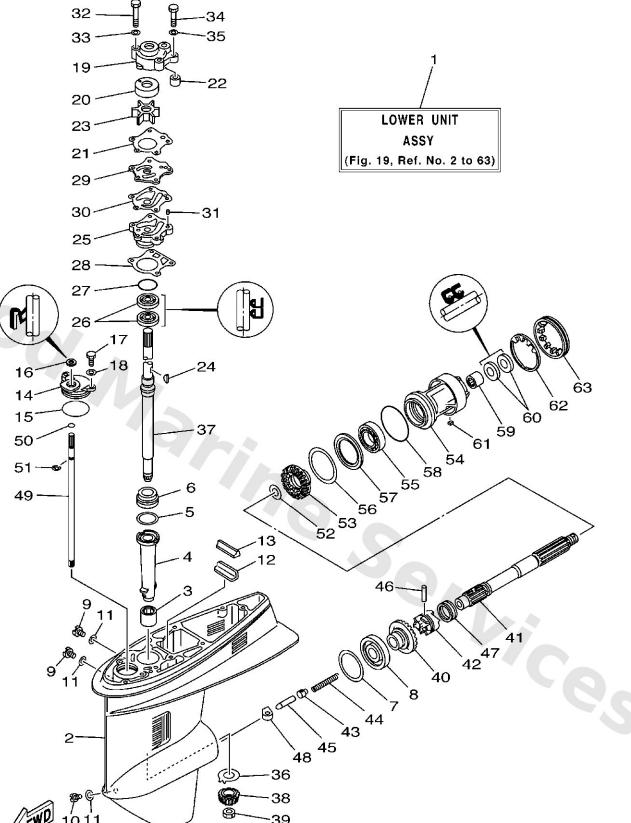
Ref	Part	
34	9709508045 Bolt, hexagon	Buy now
36	6634555200 Bearing, plain	Buy now
37	62F4550110 Drive Shaft Comp. L	Buy now
38	6754555100 Pinion (14T)	Buy now
39	9017012138 Nut hexagon(663)	Buy now
40	6754556000 Gear (24T)	Buy now
41	6974561100 Shaft, propeller	Buy now
42	6634563101 Clutch, dog	Buy now
43	6634563400 Slide, shift	Buy now
44	9050116233 Spring compression(663)	Buy now
45	6884563500 Plunger, shift	Buy now
46	9025006023 Pin, strait (663)	Buy now
47	6634563300 Ring, cross pin	Buy now
48	6634415100 Cam, shift	Buy now
49	6K54414400 Rod, shift	Buy now

Lower Casing & Drive 3



Ref	Part	
50	9321007003 O-ring (11m)	Buy now
51	9900108600 Circlip(2r6)	Buy now
52	9020122429 Washer, plate(663)	Buy now
53	6754557101 Gear 2	Buy now
54	663453310094 Housing, bearing	Buy now
55	9330600702 Brg,r-b 6007 62mm 150g ky	Buy now
56	663455770110 Shim (t:0.10mm) UR	Buy now
56	663455770112 Shim (t:0.12mm) UR	Buy now
56	663455770115 Shim (t:0.15mm) UR	Buy now
56	663455770118 Shim (t:0.18mm) UR	Buy now
56	663455770130 Shim (t:0.30mm) UR	Buy now
56	663455770140 Shim (t:0.40mm) UR	Buy now
56	663455770150 Shim (t:0.50mm) UR	Buy now
57	6634557600 Washer, thrust 2	Buy now
58	9321066M98 O-ring(6h4)	Buy now

Lower Casing & Drive 3

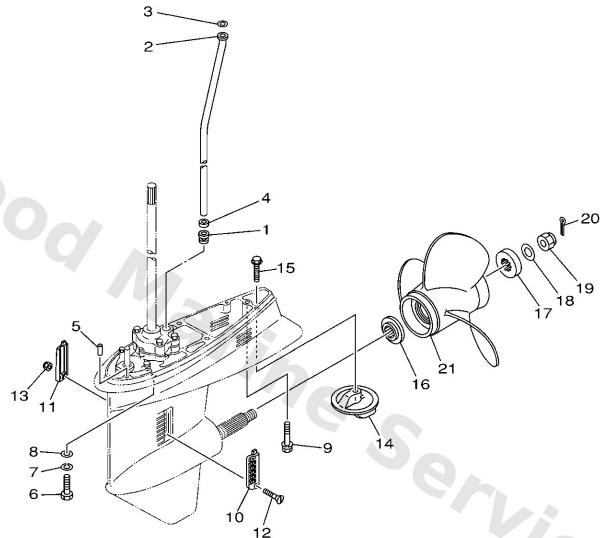


6H23300-2190

F6

Ref	Part	
59	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
60	9310122067 Oil seal (22x36x6-663)	Buy now
61	9028204010 Key, strait(663)	Buy now
62	9021448M03 Washer, claw(697)	Buy now
63	6974538400 Nut	Buy now

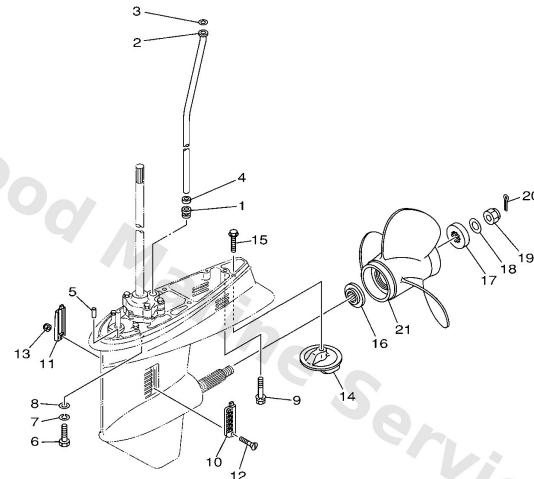
Lower Casing & Drive 4



A5

Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	6H34436110 Tube, water L	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9707510040 Bolt, hexagon deep recess	Buy now
7	9299010100 Ybs67-10 washer, spring	Buy now
8	9299010600 Washer, plate	Buy now
9	9011908M84 Bolt, with washer	Buy now
10	6884521402 Cover, water inlet	Buy now
11	6884521502 Cover, water inlet	Buy now
12	9015205M05 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6794537100 Tab trim	Buy now
15	9010510M67 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 4

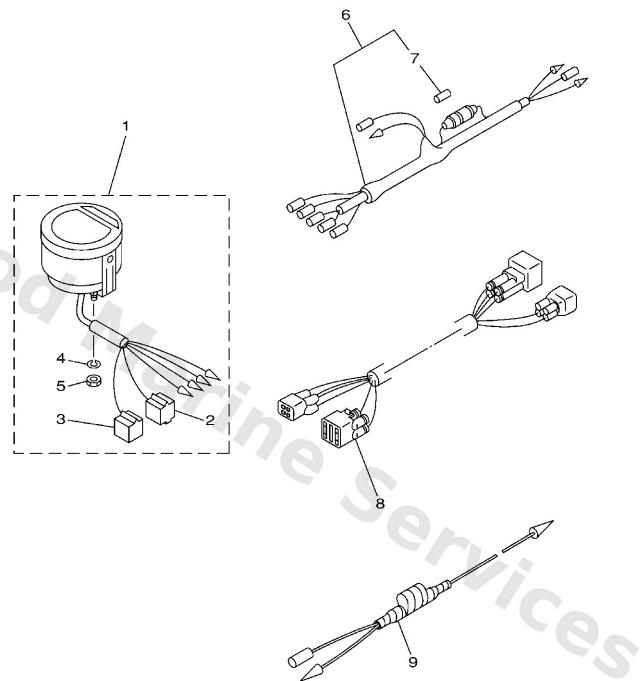


62F0300-0230

A5

Ref	Part	
16	6634598702 Spacer	Buy now
17	6704599702 Spacer	Buy now
18	9299016200 958-58204-00 washer,plain	Buy now
19	9017116011 Nut, castle (663)	Buy now
20	9149040025 Pin, cotter (663)	Buy now
21	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
21	6634595202EL Propeller (3x11-3/8x12-g) UR	Buy now
21	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
21	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
21	69W4594500EL Propeller (3x11-1/8"x13"-g) UR	Buy now
21	6H54594300EL Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
21	6H54595800EL Propeller (3x10-1/4"x14"-g) UR WITH LIP CUP	Buy now
21	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
21	663459726098 Propeller (3x12"x11"-g) UR	Buy now
21	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now

Meter

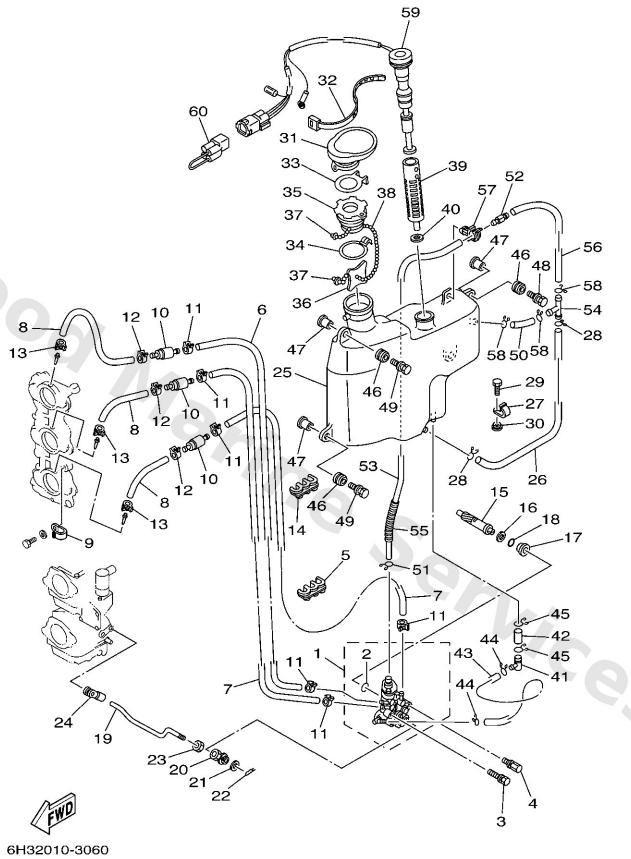


6H31100-2230

Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
7	1E68215100 Fuse (10a)	Buy now
8	68F8255370 Extension, wire lead (7m) AP	Buy now
9	6H48131511 Lead wire assembly AP	Buy now

B6

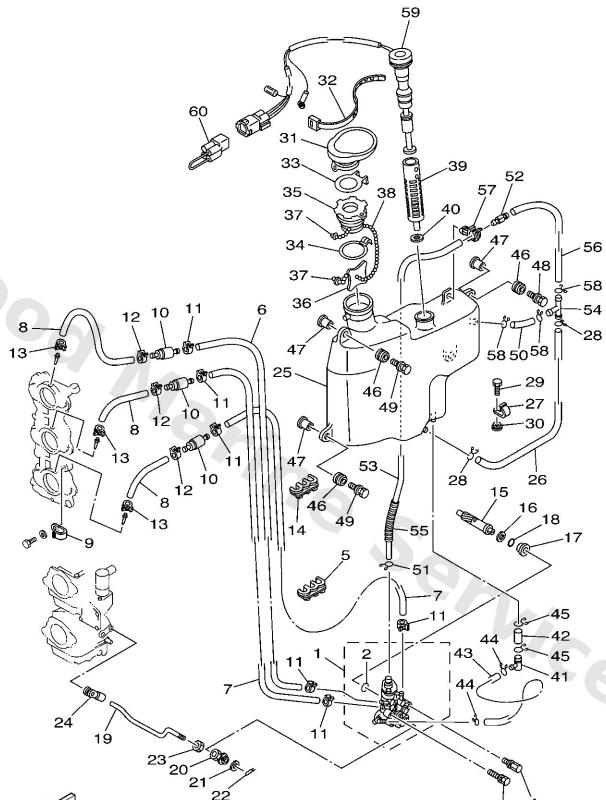
Oil Pump



B7

Ref	Part	
1	62F1320000 Oil Injection Pump assembly	Buy now
1	6H31320002 Oil injection pump assembly	Buy now
2	9321019MA7 O-ring(6r0)	Buy now
3	9010906M39 Bolt(6h0)	Buy now
4	9010906M40 Bolt(6h0)	Buy now
5	9046407M05 Clamp (6g5)	Buy now
6	9044507M44 Hose (l390)	Buy now
7	9044507M23 Hose (l570)	Buy now
8	9044507M87 Hose(62t)	Buy now
9	9046506M86 Clamp	Buy now
10	6E91318370 Valve check	Buy now
11	9046807M02 Clip (6e5)	Buy now
15	6H31153701 Gear, driven	Buy now
16	9020108M93 Washer, plate (6g5)	Buy now
17	6H11311701 Collar, distance	Buy now

Oil Pump

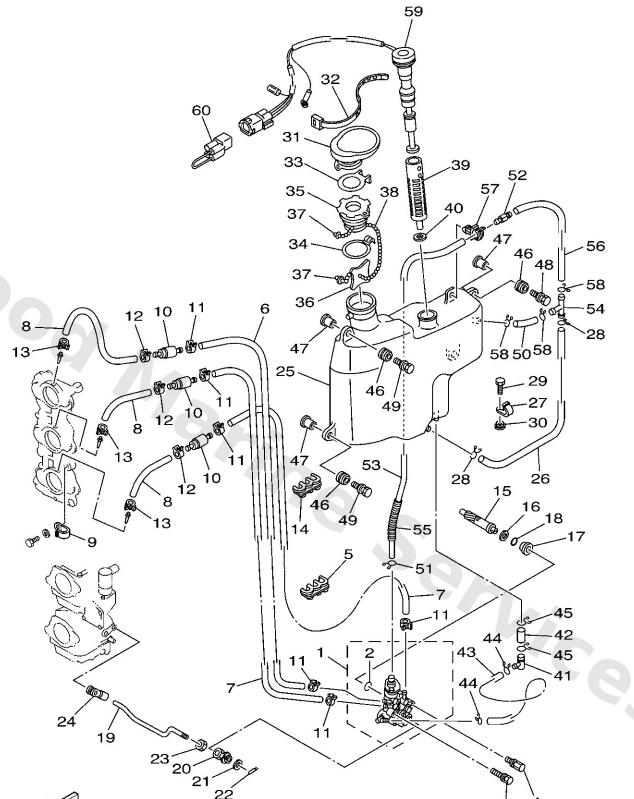


6H32010-3060

B7

Ref	Part	
18	9321013M04 93210-13m04	Buy now
19	6H34124101 Rod, link	Buy now
20	6H14123700 Joint, link	Buy now
21	9020205088 Washer, plate (666)	Buy now
22	9046805M03 Clip(6j8)	Buy now
23	9538005600 Nut, hexagon (663)	Buy now
24	6E94123700 Joint, link	Buy now
25	6H32170706 Oil tank comp.	Buy now
26	9044511M03 Hose (l360)	Buy now
27	9046511M27 Clamp(6h1)	Buy now
28	9046711M08 Clip(72x)	Buy now
29	9709506016 Bolt, hexagon deep recess	Buy now
30	9038706M31 Coller (6a0)	Buy now
31	6H32175200 Tube, filler 1	Buy now
32	9046513M30 Clamp	Buy now

Oil Pump

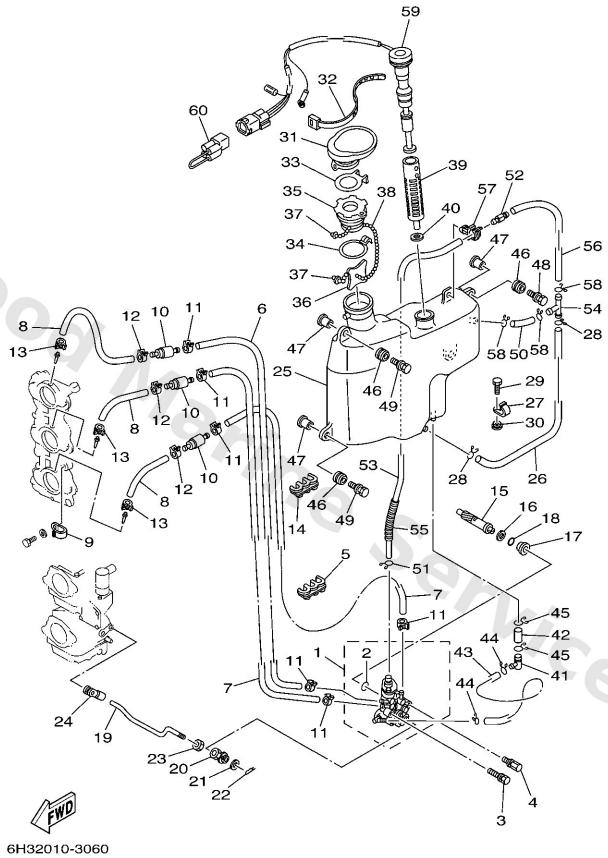


6H32010-3060

B7

Ref	Part	
33	63D2176M00 Hook	Buy now
34	63D2175R00 Hook, band	Buy now
35	6H42177000 Oil tank cap assembly	Buy now
36	6J82175800 Washer, special 2	Buy now
37	6H12175700 Washer, special 1	Buy now
38	6H12463300 Chain, Ball	Buy now
39	6J81341100 Strainer, oil	Buy now
40	6J81341400 Gasket, strainer cover	Buy now
41	6H11343500 Nipple	Buy now
42	9044508M01 Hose (I30)	Buy now
43	6H12176601 Pipe, oil	Buy now
44	9046708004 Clip, pipe 6162435600	Buy now
45	9046712M11 Clip(6k8)	Buy now
46	6A08231700 Damper, ignition coil	Buy now
47	6244254200 Collar	Buy now

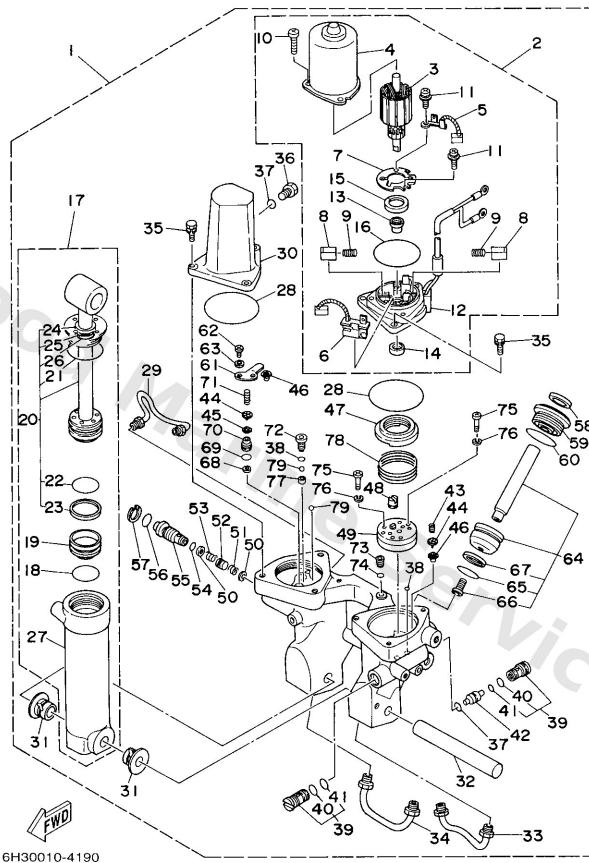
Oil Pump



Ref	Part	
48	9011906M65 Bolt, with washer	Buy now
49	9011906M88 Bolt, with washer	Buy now
50	9044511M21 Hose (l70)	Buy now
51	9046710M04 Clip, pipe 1 (6e9)	Buy now
52	6J82174400 Breather	Buy now
53	9044511M15 Hose (l360)	Buy now
54	6E52437800 Pipe, joint 3	Buy now
55	9044610M01 Tube (6e5)	Buy now
56	9044511M02 Hose (l100)	Buy now
57	9046411M23 Clamp(6h4)	Buy now
59	6H38572016 Oil level gauge assembly	Buy now
60	6R582582B0 Cover, wire harness AP	Buy now

B7

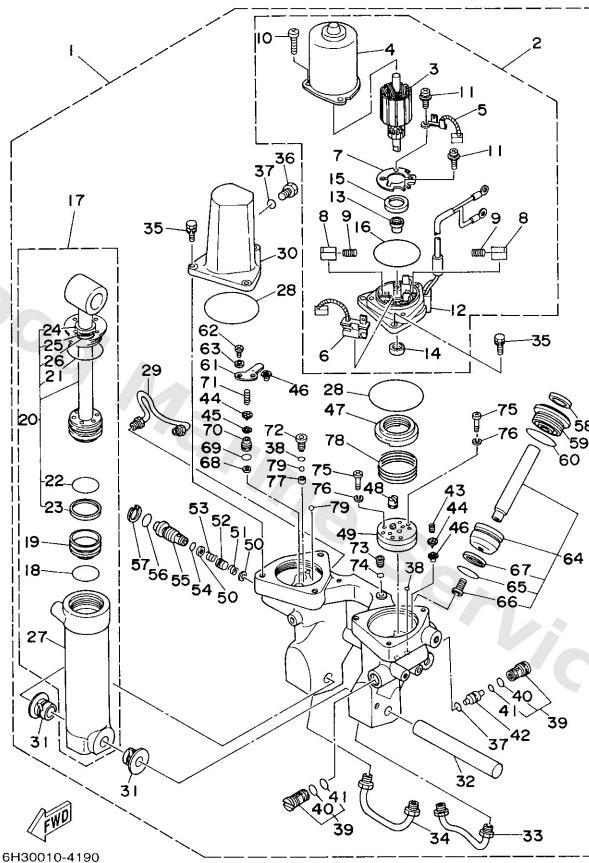
Power Trim & Tilt Assy



E3

Ref	Part	
1	62F43800044D Power trim & tilt assembly	Buy now
1	6H143800174D Power trim & tilt assembly	Buy now
2	6H14388002 Motor assembly	Buy now
3	6H14380510 Armature assembly	Buy now
4	6H14380410 Stator assembly	Buy now
5	6H14389110 Brush	Buy now
6	6H14389210 Breaker comp. (brush 2)	Buy now
7	6H14380F10 Plate, brush holder	Buy now
8	6H14380J10 Holder, brush	Buy now
9	6H14386K10 Spring, brush	Buy now
10	9788505016 Screw, pan head(6b0)	Buy now
11	9760704310 Screw, pan head(6g8)	Buy now
12	6H14388110 Frame, end	Buy now
13	6H14380H10 Metal	Buy now
14	9310208M43 Oil seal(6b0)	Buy now

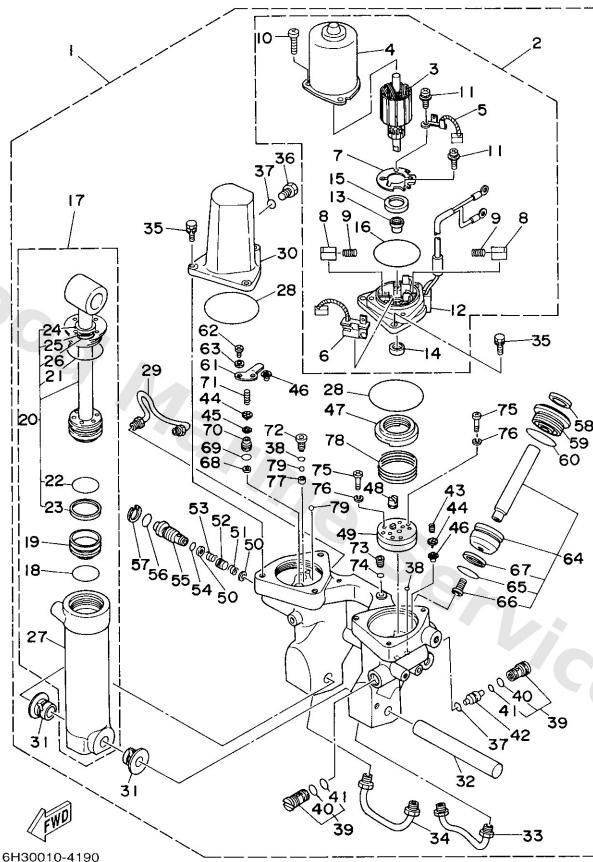
Power Trim & Tilt Assy



E3

Ref	Part	
15	6H14380G10 Plate	Buy now
16	6H14386510 O-ring	Buy now
17	6H14384011 Power tilt assembly	Buy now
18	6H14386110 O-ring	Buy now
19	6H14381411 Piston, free	Buy now
20	6H14381011 Tilt piston sub assembly	Buy now
21	6H14386100 O-ring	Buy now
23	6H14387110 Ring, back up	Buy now
24	6H14381200 Seal dast	Buy now
25	6H14387210 Ring, back up	Buy now
26	9321018397 O-ring (6g5)	Buy now
27	6H14381310 Cylinder, tilt	Buy now
28	9321064488 93210-64488	Buy now
29	6H14383510 Pipe	Buy now
30	6H14382810 Body, reservoir	Buy now

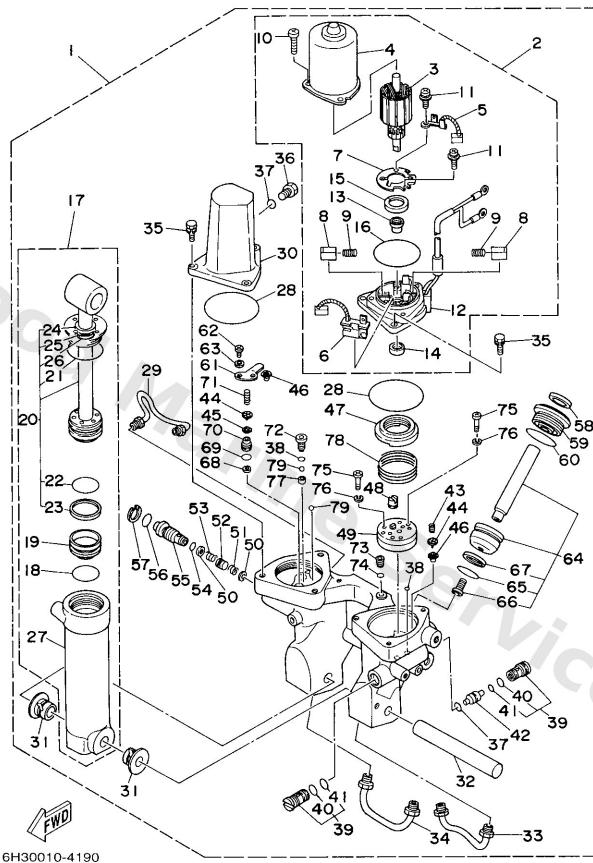
Power Trim & Tilt Assy



E3

Ref	Part	
31	9038618M14 Bushing (6e5)	Buy now
32	6E54381800 Pin, lower shock mount	Buy now
33	6H14383310 Pipe	Buy now
34	6H14383400 Pipe	Buy now
35	9759506420 Bolt(7u8)	Buy now
36	6H14382900 Plug, reservoir	Buy now
37	9321009165 O-ring	Buy now
38	93210064A5 O-ring(61a)	Buy now
39	67F4380200 Valve sub assembly	Buy now
40	6H14386600 O-ring	Buy now
41	6H14386700 O-ring	Buy now
42	6H14384111 Piston, shuttle	Buy now
43	6H14385610 Spring, down relief	Buy now
44	6H14384410 Pin, valve support	Buy now
45	6H14384G11 Seal, relief valve	Buy now

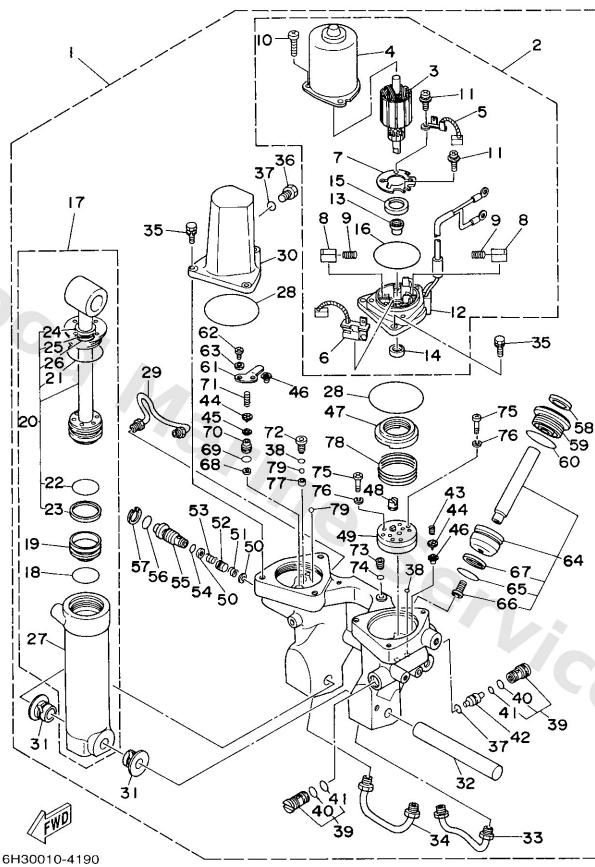
Power Trim & Tilt Assy



E3

Ref	Part	
46	6H14384F10 Seal, main valve	Buy now
47	6H14381701 Filter 2	Buy now
48	6H14383110 Connector, shaft	Buy now
49	6H14383011 Gear pump assembly	Buy now
50	6H14384700 Seat, manual valve	Buy now
51	6H14389900 Spring, manual release	Buy now
52	6H14382A10 Adaptor 1	Buy now
53	6H14385400 Spring, manual release	Buy now
54	9321010M74 O-ring	Buy now
55	6H14384500 Screw, manual release	Buy now
56	9321018M75 O-ring (6e5)	Buy now
57	6H14387500 Ring, snap	Buy now
58	6H14382210 Seal, trim dust	Buy now
59	6H14382111 Screw, trim cylinder end	Buy now
61	6H14384E20 Spring, trim	Buy now

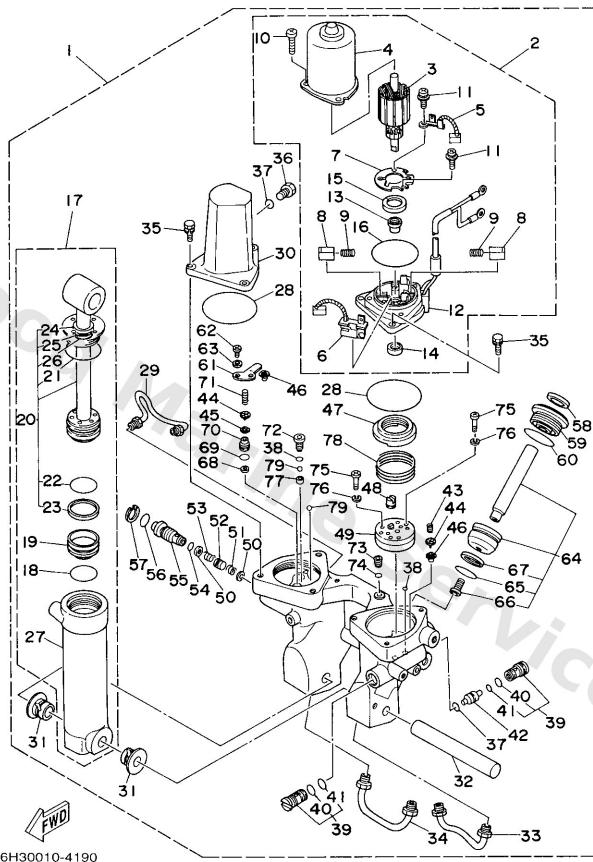
Power Trim & Tilt Assy



E3

Ref	Part	
62	9850105010 Screw, pan head(62x)	Buy now
63	9290105200 Ybs66-5 washer, plain	Buy now
64	6H14382011 Piston sub assembly	Buy now
65	6H14386400 O-ring	Buy now
66	9131808016 Bolt, socket	Buy now
67	6H14387400 Ring, back up	Buy now
68	6H14381600 Filter 1	Buy now
69	6H14389600 O-ring (2h7)	Buy now
70	6H14389512 Seat, relief valve	Buy now
71	62F4385500 Spring, up relief	Buy now
71	6H14385511 Spring, up relief	Buy now
72	6H14384311 Screw, valve lock	Buy now
73	6H14388E11 Plug, tapper screw	Buy now
74	6H14386800 O-ring	Buy now
75	9850104025 Screw, pan head	Buy now

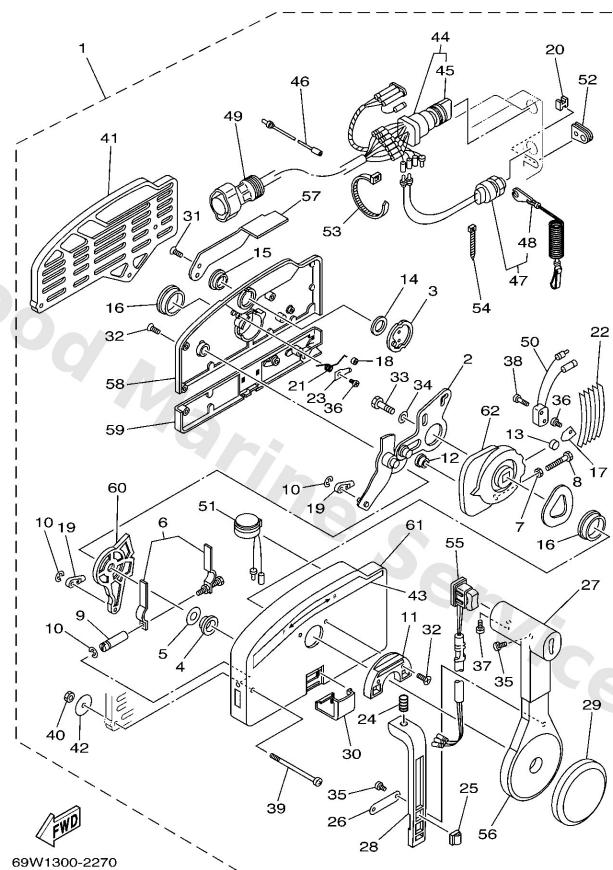
Power Trim & Tilt Assy



E3

Ref	Part	
76	9290104100 Ybs67-4 washer, spring	Buy now
77	6H14387J00 Washer, special 2	Buy now
78	6H14385H00 Spring, seal	Buy now
79	9350532038 Ball(7fk)	Buy now

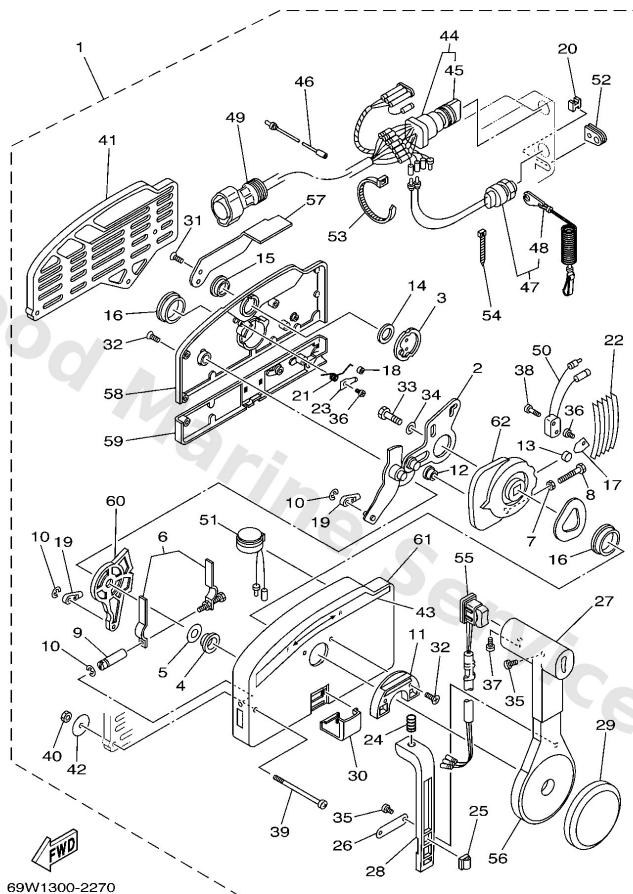
Remote Control Assy



B3

Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

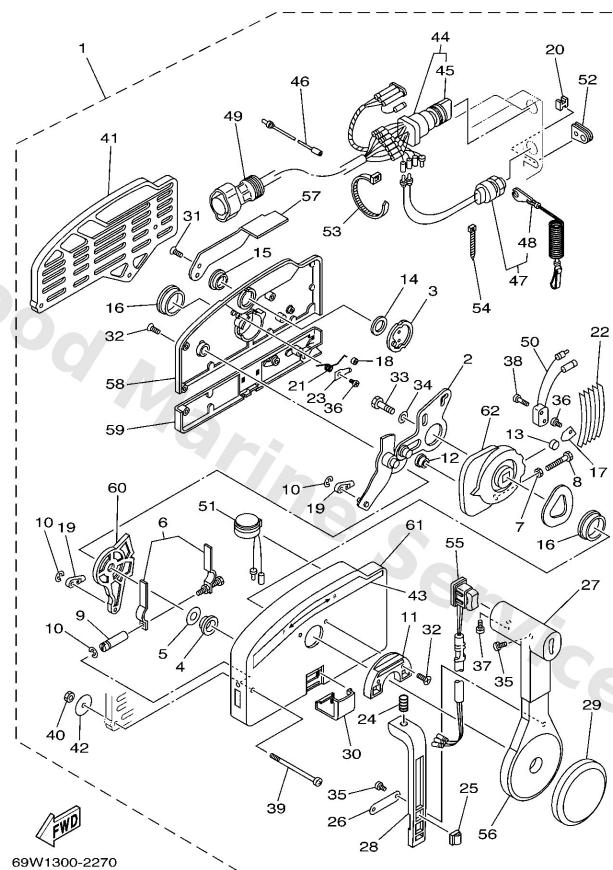
Remote Control Assy



B3

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

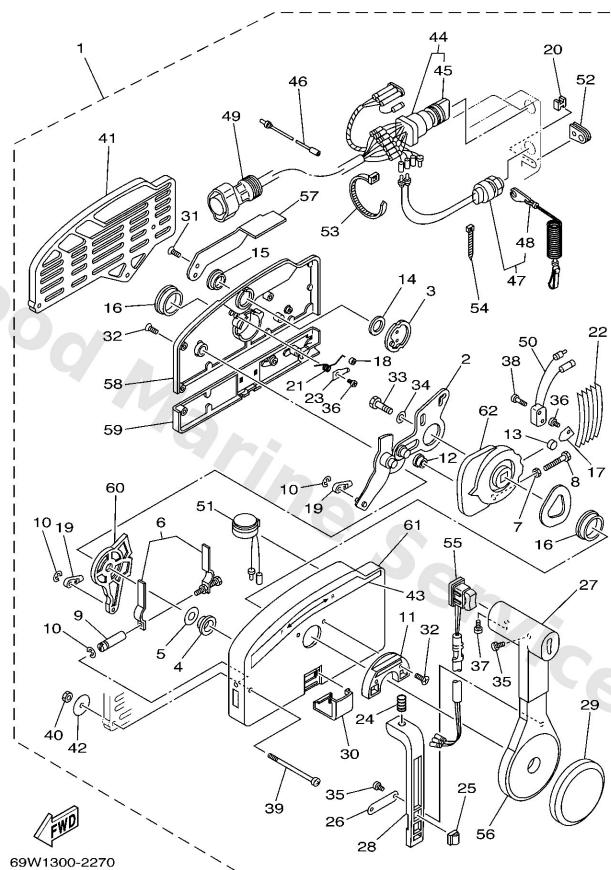
Remote Control Assy



B3

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

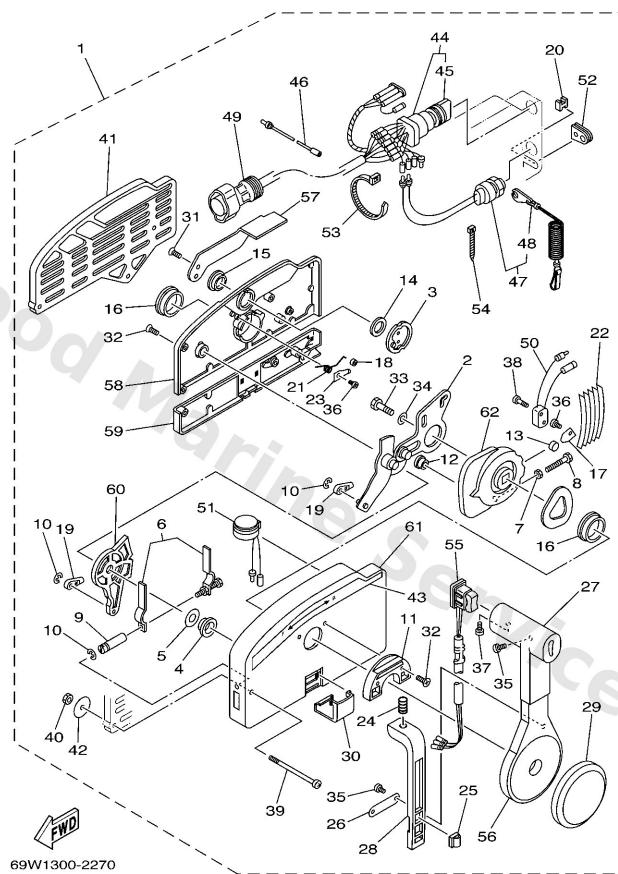
Remote Control Assy



B3

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828410 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256312 Trim & tilt switch assembly	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

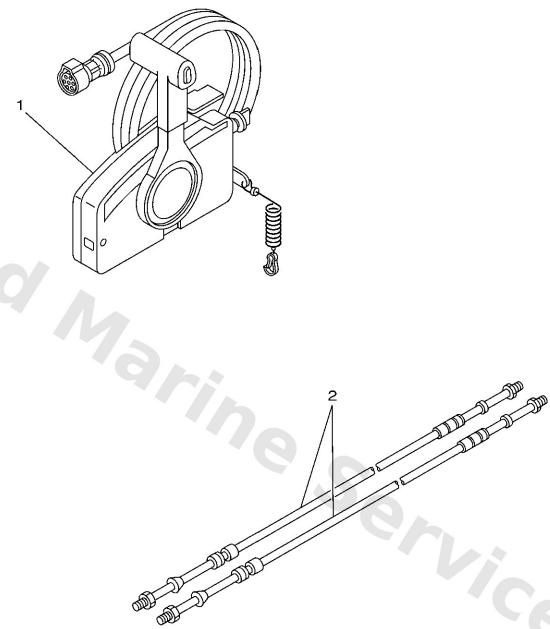
Remote Control Assy



B3

Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

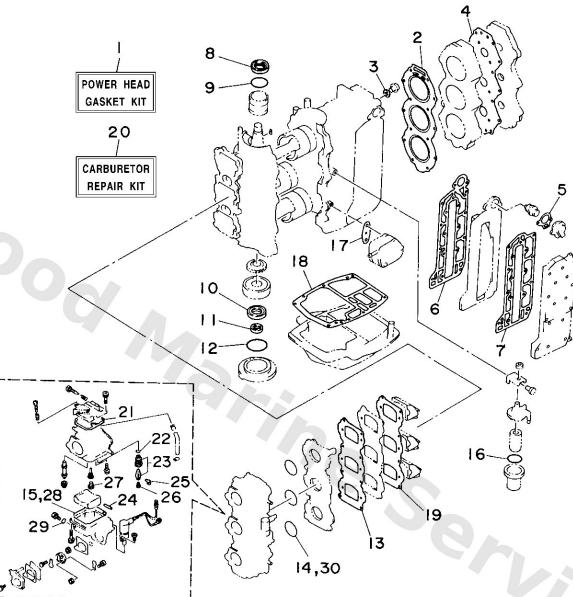


67MO100-8280

B2

Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832030 Cable, Remote Control L=14F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1

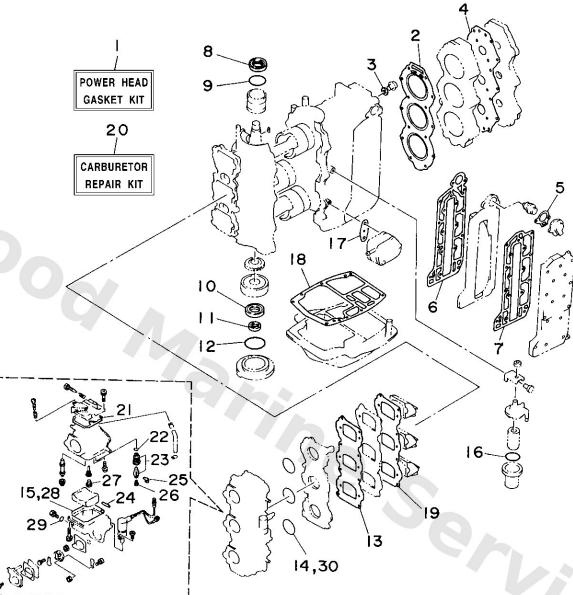


6H30010-4230

B7

Ref	Part	
1	62FW000101 Power Head Gasket Kit	Buy now
1	6H3W000102 Power head gasket kit AUTO CHOKE	Buy now
2	6H311181A1 Gasket, cylinder head 1	Buy now
3	9043014115 Gasket (663)	Buy now
4	6H311193A1 Gasket, head cover 1	Buy now
5	6H312414A1 Gasket, cover	Buy now
6	6H341112A0 Gasket, exhaust inner cover	Buy now
7	6H341114A0 Gasket, exhaust outer cover	Buy now
8	9310236M24 Oil seal(52w)	Buy now
9	9321046M16 O-ring (688)	Buy now
10	9310230M23 Oil seal (6h3)	Buy now
11	9310618M01 Oil seal (6h3)	Buy now
12	9321065M50 O-ring	Buy now
13	6H313621A1 Gasket, valve seat	Buy now
14	6H41419801 Gasket	Buy now

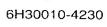
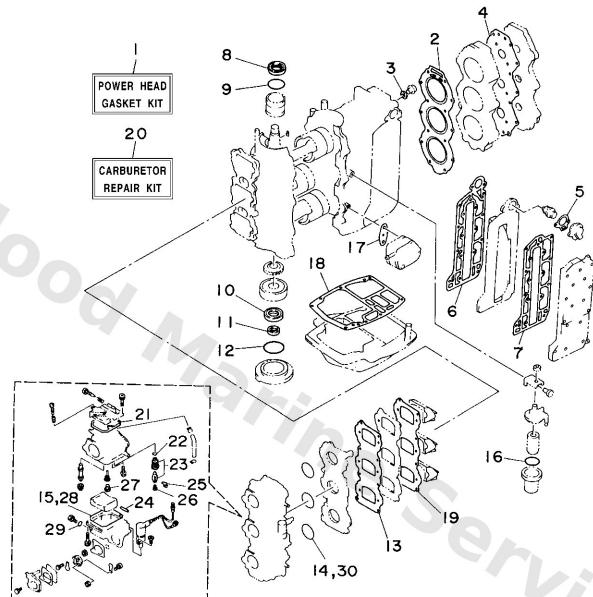
Repair Kit 1



B7

Ref	Part	
14	9321039ME4 O-ring(6h2)	Buy now
15	6H41498400 Gasket, float chamber	Buy now
16	9321032738 O-ring(1wg)	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	6H345113A0 Gasket, upper casing	Buy now
19	6H313622A1 Gasket, valve seat	Buy now
20	62FW009300 Carburetor Repair Kit	Buy now
20	6H2W009310 Carburetor repair kit AUTO CHOKE	Buy now
21	6H41414700 O-ring	Buy now
22	9321004228 O-ring (371)	Buy now
23	6H31459001 Needle valve assembly	Buy now
23	6H41459001 Needle valve assembly	Buy now
24	6H41454800 Pin, float arm	Buy now
25	6631415900 Clip	Buy now
26	6761418600 Pin, valve	Buy now

Repair Kit 1

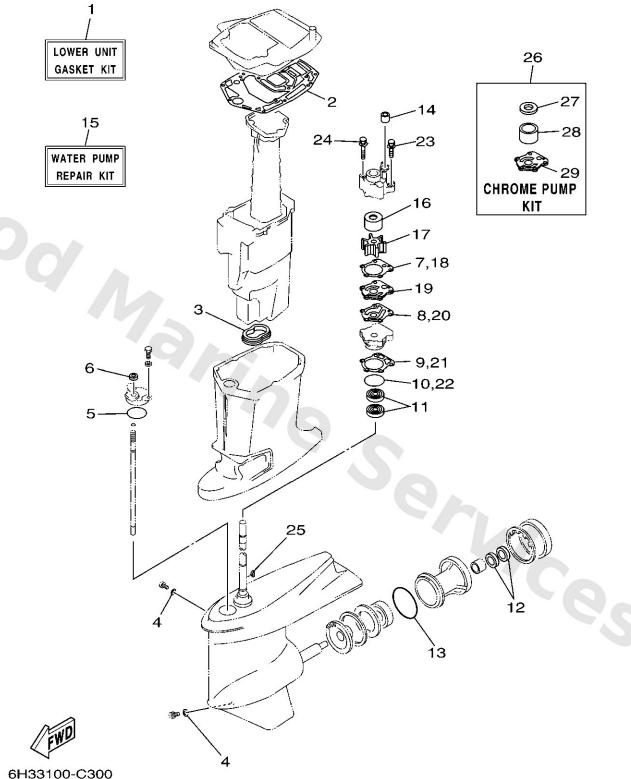


6H30010-4230

Ref	Part	
27	6761496600 Rubber cap	Buy now
29	9321004230 O-ring (371)	Buy now

B7

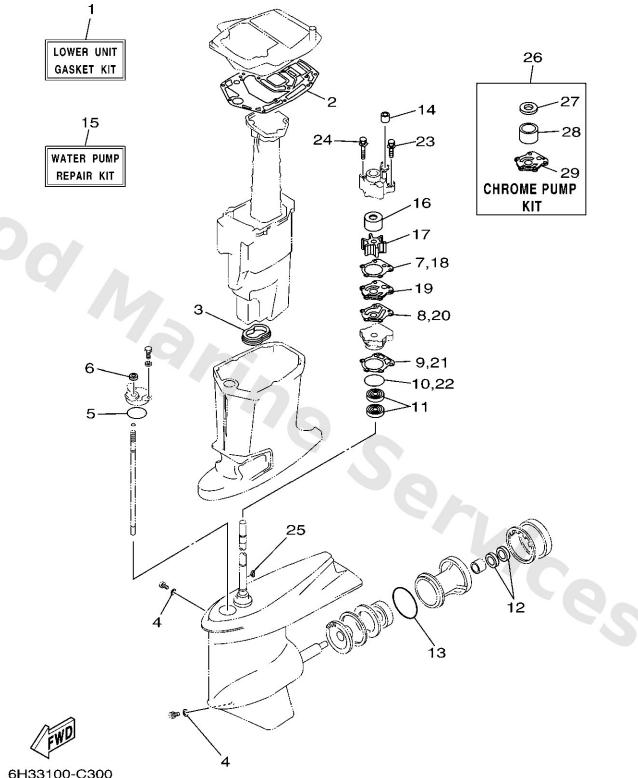
Repair Kit 2



C2

Ref	Part	
1	62FW000120 Lower unit gasket kit	Buy now
1	6H2W000120 Lower unit gasket kit	Buy now
2	6H345114A1 Gasket, upper casing	Buy now
3	6H34512300 Gasket, muffler	Buy now
4	9043008020 Gasket	Buy now
5	9321049046 O-ring (620)	Buy now
6	9310609014 Oil seal	Buy now
7	66344315A0 Gasket,water pump 1	Buy now
7	68844315A0 Gasket,water pump 1	Buy now
8	66344324A0 Gasket,cartridge outer plate	Buy now
8	68844324A0 Gasket,cartridge Outer plate	Buy now
9	66344316A0 Gasket,water pump 2	Buy now
9	68844316A0 Gasket,water pump 2	Buy now
10	9321041042 O-ring (132)	Buy now
10	9321046044 O-ring	Buy now

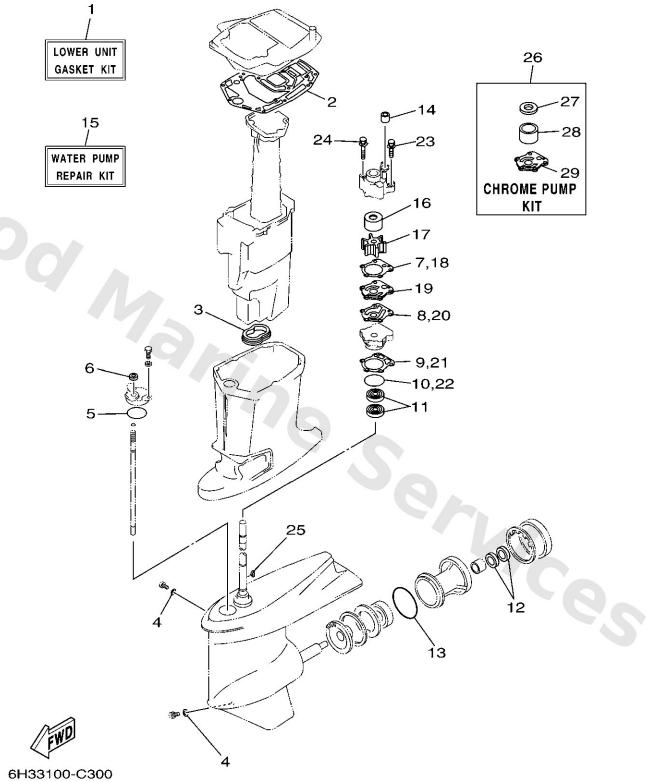
Repair Kit 2



C2

Ref	Part	
11	9310123070 Oil seal (663)	Buy now
11	9310125M03 Oil seal	Buy now
12	9310122067 Oil seal (22x36x6-663)	Buy now
13	9321066M98 O-ring(6h4)	Buy now
13	9321085M97 O-ring(6h1)	Buy now
14	6634436600 Damper, water seal 2	Buy now
15	62FW007800 Water pump repair kit	Buy now
15	692W007802 Water pump repair kit	Buy now
16	6634432200 Insert, cartridge	Buy now
16	6884432200 Insert, cartridge	Buy now
17	6884435203 Impeller	Buy now
17	6H34435200 Impellar	Buy now
19	6634432300 Outer plate, cartridge	Buy now
19	6884432300 Outer plate, cartridge	Buy now
23	9011908M13 Bolt, with washer(6h0)	Buy now

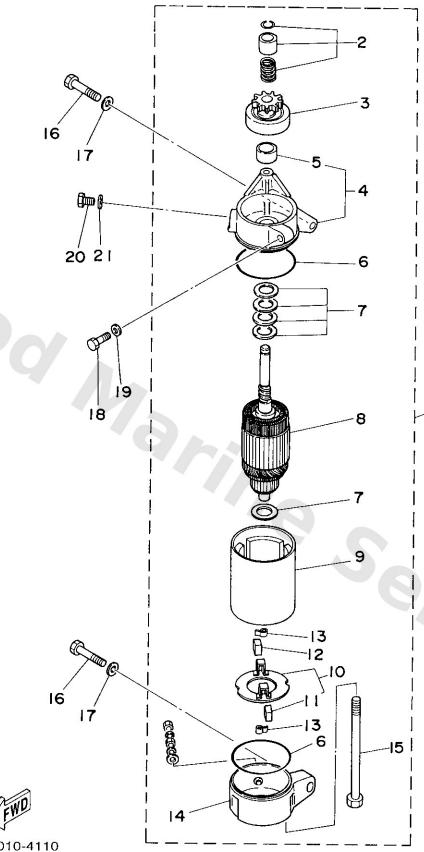
Repair Kit 2



Ref	Part	
23	9709508045 Bolt, hexagon	Buy now
24	9011908M16 Bolt, with washer(6h0)	Buy now
24	9709508055 Bolt, hexagon	Buy now
25	9028003M03 Key, woodruff (697)	Buy now
25	9028004M04 Key, woodruff (688)	Buy now
26	688W00781A Chrome pump kit	Buy now
27	6884432141 Inner plate, cartridge	Buy now
28	6884432241 Insert, cartridge	Buy now
29	6884432340 Outer plate, cartridge	Buy now

C2

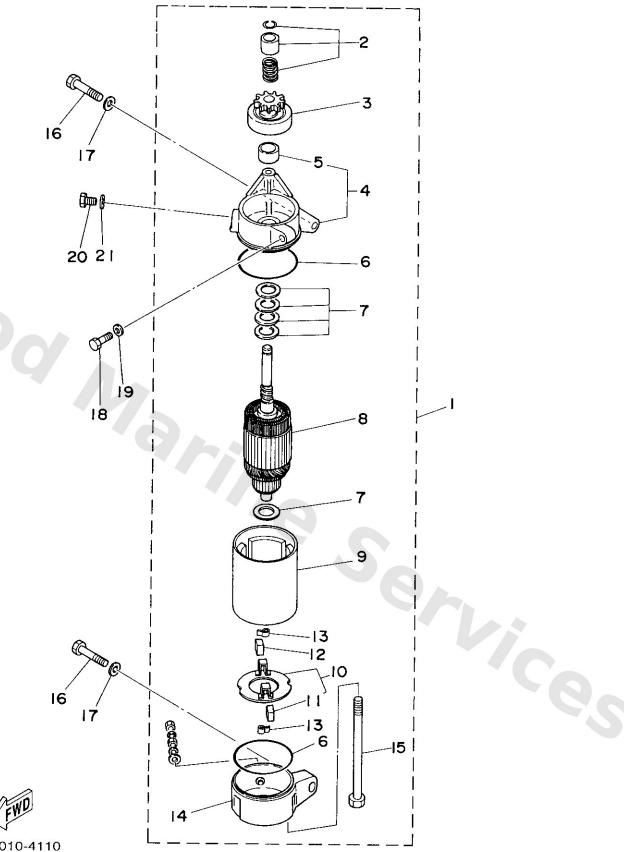
Starting Motor



D1

Ref	Part	
1	6H38180011 Starting motor assembly	Buy now
2	6898185711 Pinion stopper set	Buy now
3	6H38180710 Pinion assembly	Buy now
4	6H38183010 Front cover assembly	Buy now
5	6898183100 Metal, front	Buy now
6	6898184711 O-ring	Buy now
7	6898180911 Washer kit	Buy now
8	6898185012 Armature assembly	Buy now
9	6H38181010 Stator assembly	Buy now
10	6898184011 Brush holder assembly	Buy now
11	6898181211 Brush 2	Buy now
12	6898181111 Brush 1	Buy now
13	6898181310 Spring, brush	Buy now
14	6H38182011 Rear cover assembly	Buy now
15	6898182610 Bolt	Buy now

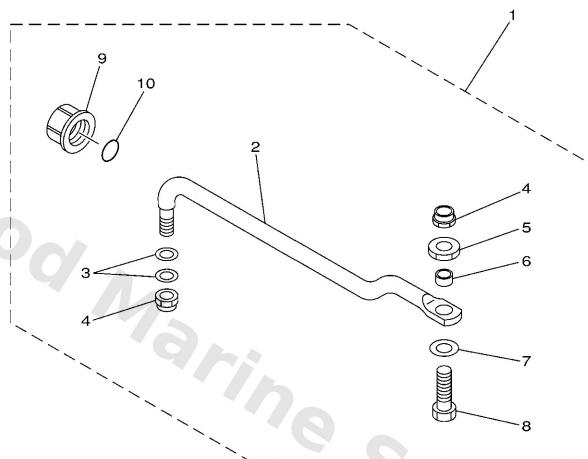
Starting Motor



D1

Ref	Part	
16	9701308035 Bolt	Buy now
17	9290308600 Washer, plain (663)	Buy now
18	9701306025 Bolt(62y)	Buy now
19	9290306600 Washer, plain (646)	Buy now
20	9701308016 Bolt, hexagon	Buy now

Steering Guide

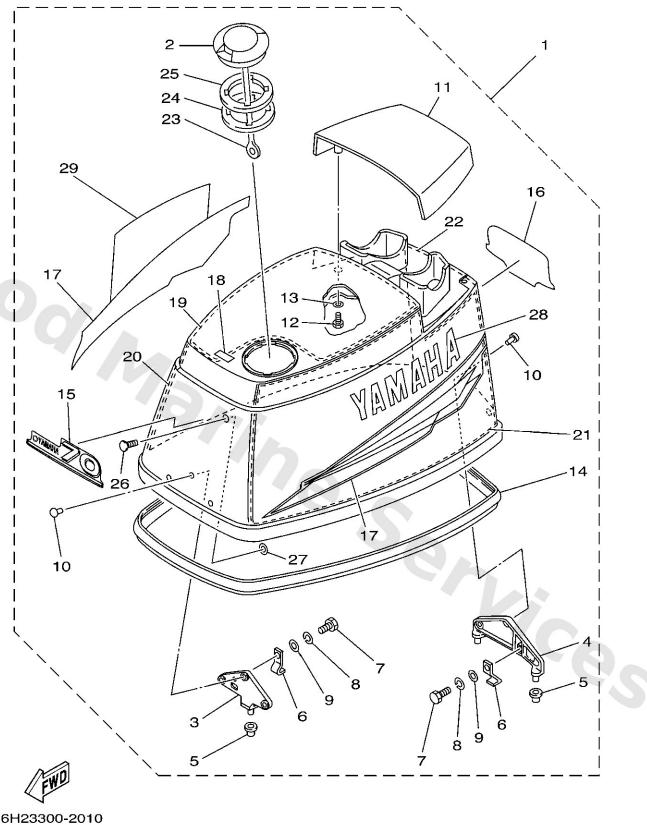


6880700-9190

B1

Ref	Part	
1	6886135010 Steering guide attachment kit AP	Buy now
2	6886135110 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E56135500 Bolt	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

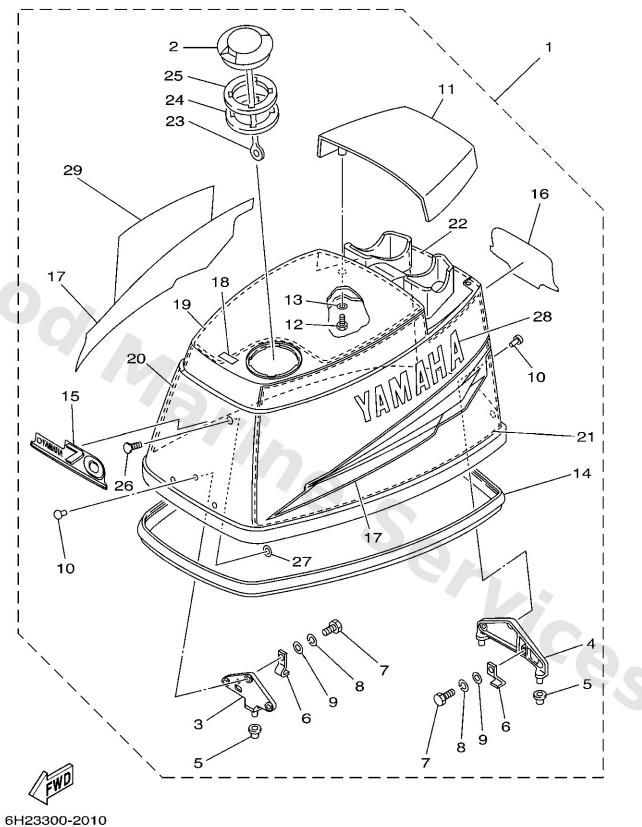
Top Cowling



A4

Ref	Part	
1	62F42610404D Top Cowling assembly	Buy now
1	6H242610804D Top Cowling assembly	Buy now
1	6H342610504D Top Cowling assembly	Buy now
2	63D2177H00 Disk cap 2	Buy now
3	6H3426470094 Holder, clamp band	Buy now
4	6H3426490094 Holder, clamp band	Buy now
5	6634266200 Damper	Buy now
6	6H34265200 Hook 2	Buy now
7	9709506016 Bolt, hexagon deep recess	Buy now
8	9299506100 Washer(6a1)	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	9026606009 Rivet (697)	Buy now
11	6H342613014D Molding air duct	Buy now
14	6H34261500 Seal	Buy now
15	62F4267740 Graphic, front	Buy now

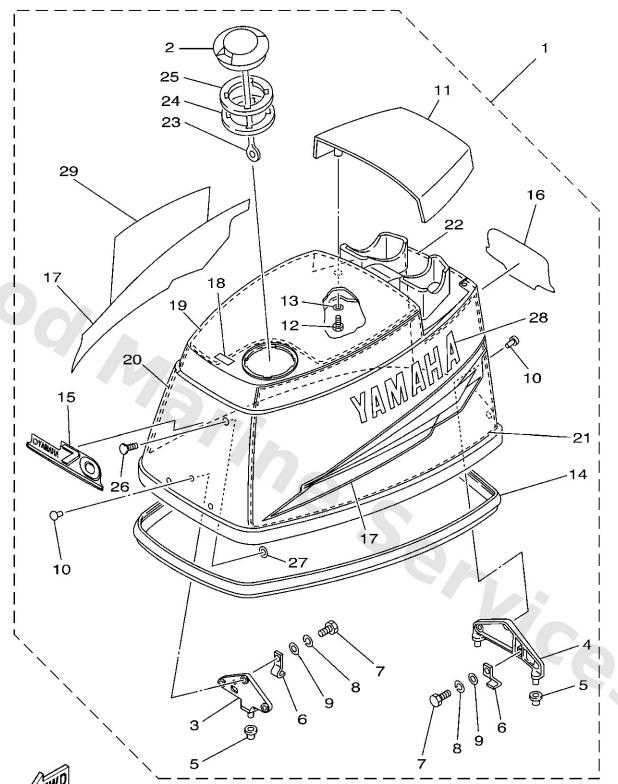
Top Cowling



A4

Ref	Part	
15	6H24267750 Graphic, rear	Buy now
15	6H34267750 Graphic, rear	Buy now
16	62F4267830 Graphic, front	Buy now
16	6H24267830 Graphic, front	Buy now
16	6H34267830 Graphic, rear	Buy now
17	6H3W007030 Graphic set	Buy now
18	6H31343600 Mark	Buy now
18	6H31343640 Mark	Buy now
19	6H34261710 Damper, Form	Buy now
20	6H34261900 Damper (350x640)	Buy now
21	6H34262700 Damper (350x640)	Buy now
22	6H34263700 Damper, Form	Buy now
23	6H14269400 Band	Buy now
24	6H32173200 Seal 1	Buy now
25	6H32173500 Seal 2	Buy now

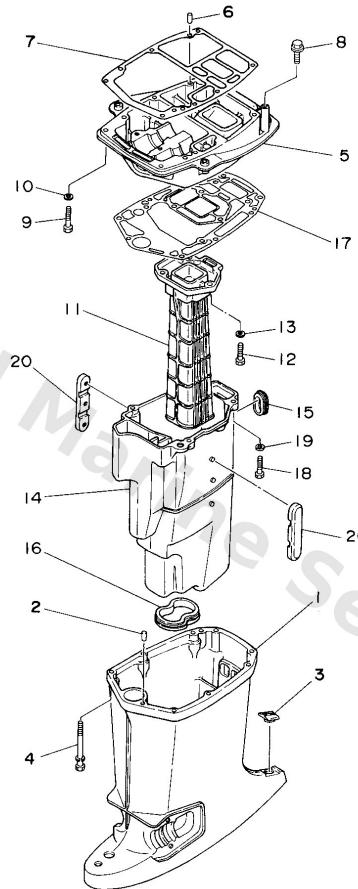
Top Cowling



Ref	Part	
26	9033805M03 Plug (6h1)	Buy now
27	9018305M06 Nut, spring(6h4)	Buy now
28	6H34268130 Mark, cowling	Buy now
29	6H34268230 Mark, cowling	Buy now

A4

Upper Casing

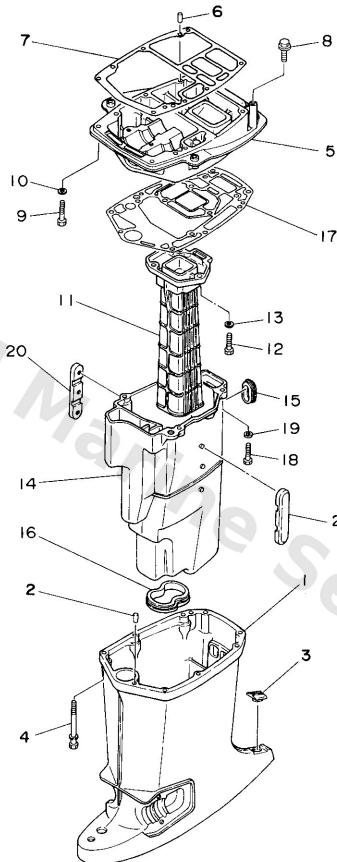


6H30100-4190

E6

Ref	Part	
1	6H345111124D Casing, upper L	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	6H34515500 Cap	Buy now
4	9011908M81 Bolt, with washer	Buy now
5	6H3411370194 Guide, exhaust	Buy now
7	6H345113A0 Gasket, upper casing	Buy now
8	9011908M79 Bolt, hexagon (fj1)	Buy now
9	9707508035 Bolt(70w)	Buy now
10	9299508100 Ybs67-8 washer, spring	Buy now
11	6H241131005B Manifold, ext. 1	Buy now
11	6H341131005B Manifold, ext	Buy now
12	9707508030 Bolt, hexagon (fj1)	Buy now
14	6H314711115B Muffler 1 L	Buy now
15	6H34512700 Seal 1	Buy now
16	6H34512300 Gasket, muffler	Buy now

Upper Casing



Ref	Part	
17	6H345114A1 Gasket, upper casing	Buy now
20	6H31473710 Damper, muffler L	Buy now

E6

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.