



Yamaha 50HM 2001

Parts Manual

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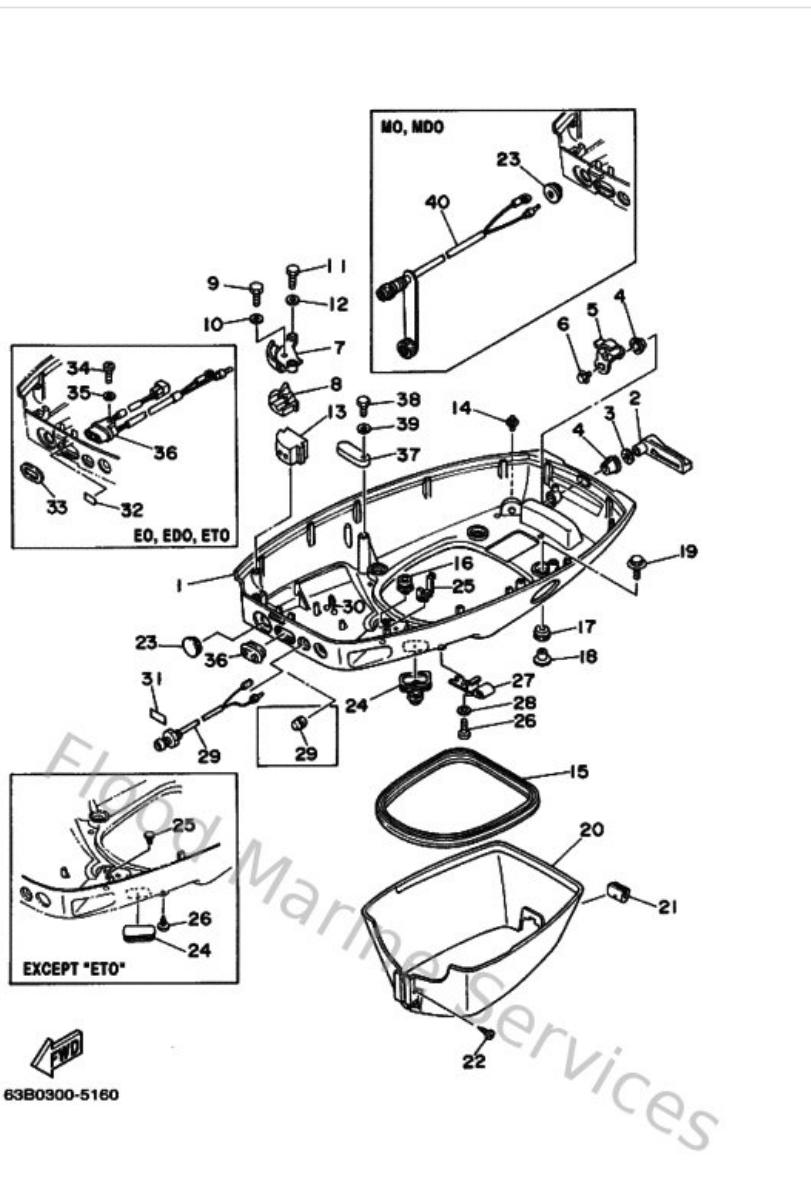
Authorised Yamaha Dealers



Contents

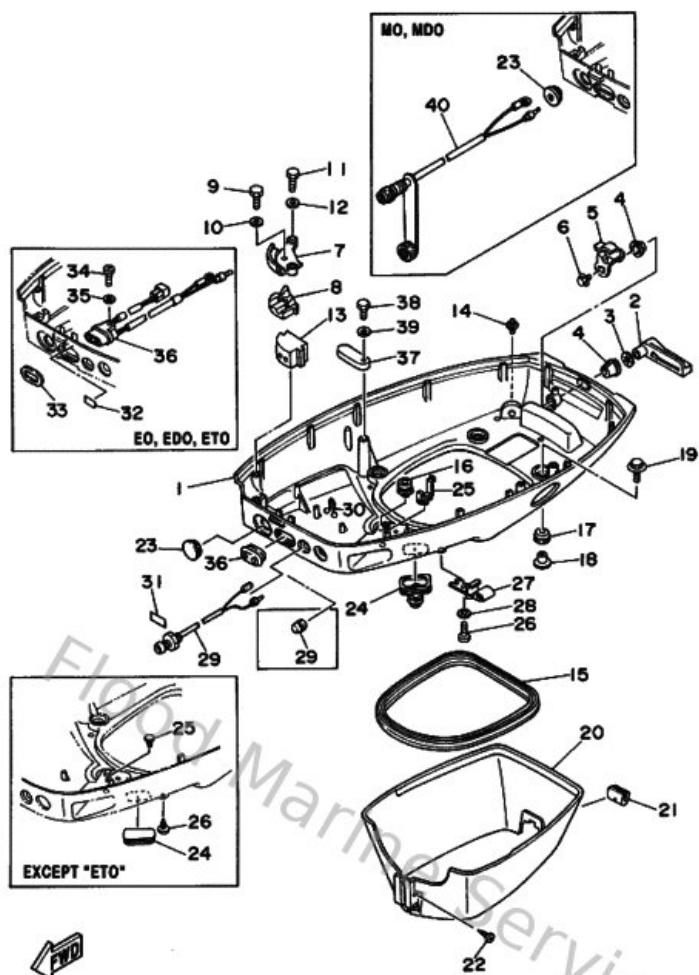
Bottom Cowling	3
Bracket 1	6
Bracket 4	10
Carburetor	12
Control	15
Crankshaft & Piston	17
Cylinder & Crankcase	19
Electrical 1	22
Electrical 2	24
Fuel	26
Fuel Tank	29
Generator	30
Intake	32
Lower Casing & Drive 1	34
Lower Casing & Drive 2	39
Oil Pump 2	41
Remote Control Assy 1	45
Remote Control Box	50
Repair Kit 1	51
Repair Kit 2	53
Starting Motor	55
Steering Guide	58
Top Cowling	59
Upper Casing	61

Bottom Cowling



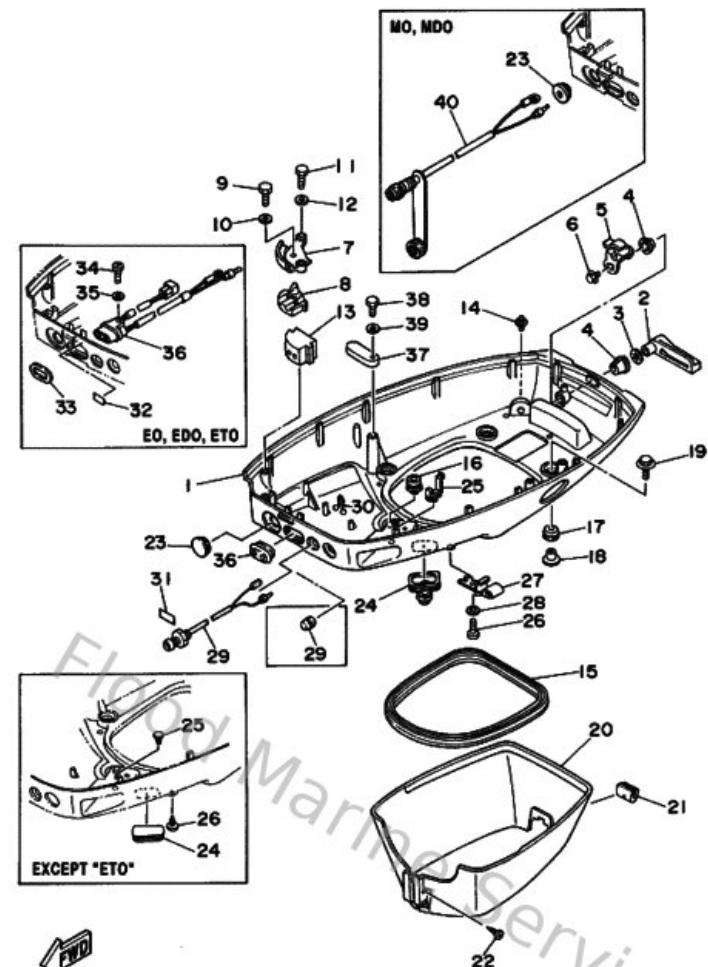
Ref	Part	
1	6H442711074D Cowling, bottom 1	Buy now
2	6H4428150000 Lever, clamp 1	Buy now
3	902061205200 Washer, wave (666)	Buy now
4	903861206900 Bush(666)	Buy now
5	6H4428160000 Lever, clamp 2	Buy now
6	970800601200 Bolt(gh1)	Buy now
7	6H4485311194 Bracket, remote control 1	Buy now
8	6H4485321194 Bracket, remote control 2	Buy now
9	970950501600 Bolt(6a1)	Buy now
10	929900560000 Washer, plain (646)	Buy now
11	970950602000 Bolt(7u8)	Buy now
12	929950660000 Washer, plain (646)	Buy now
13	6H4427242000 Grommet	Buy now
14	6E5443910000 Nipple, hose	Buy now
15	6H4427160000 Rubber seal 1	Buy now

Bottom Cowling



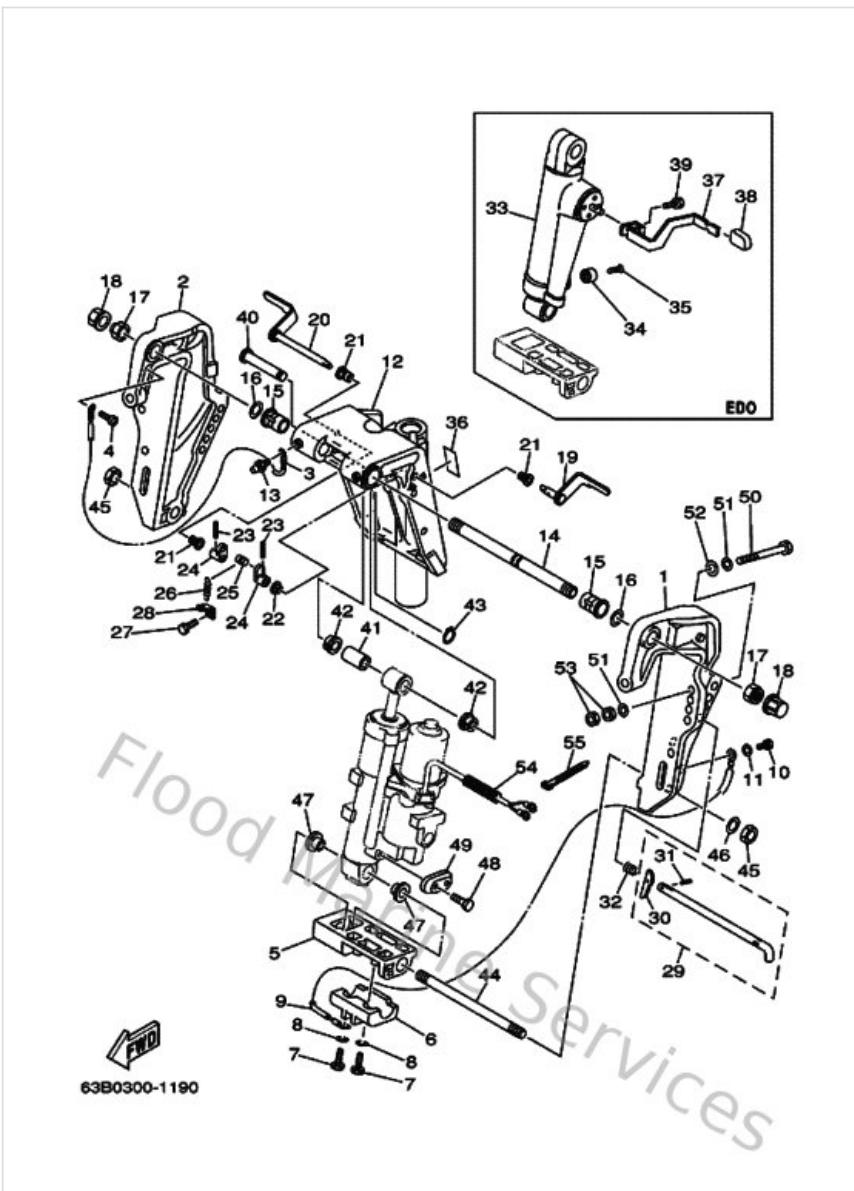
Ref	Part	
16	6E5427240000 Grommet	Buy now
17	9048009M2100 Grommet (6e9)	Buy now
18	9038706M4100 Coller (6e9)	Buy now
19	9011906M0800 Bolt, with washer	Buy now
20	63D42741004D Apron	Buy now
21	63D427170000 Rubber, seal 2	Buy now
22	977806052500 Screw, tapping(65j)	Buy now
23	676427260000 Grommet 3	Buy now
24	6H4427260000 Grommet	Buy now
25	703821190000 Cover, lead wire	Buy now
26	9033805M0300 Plug (6h1)	Buy now
29	6H4427250000 Grommet 2	Buy now
32	63D843420000 Seat, emblem	Buy now
33	6H4835890000 Gasket	Buy now
34	978800601400 Screw, pan head(6h2)	Buy now

Bottom Cowling



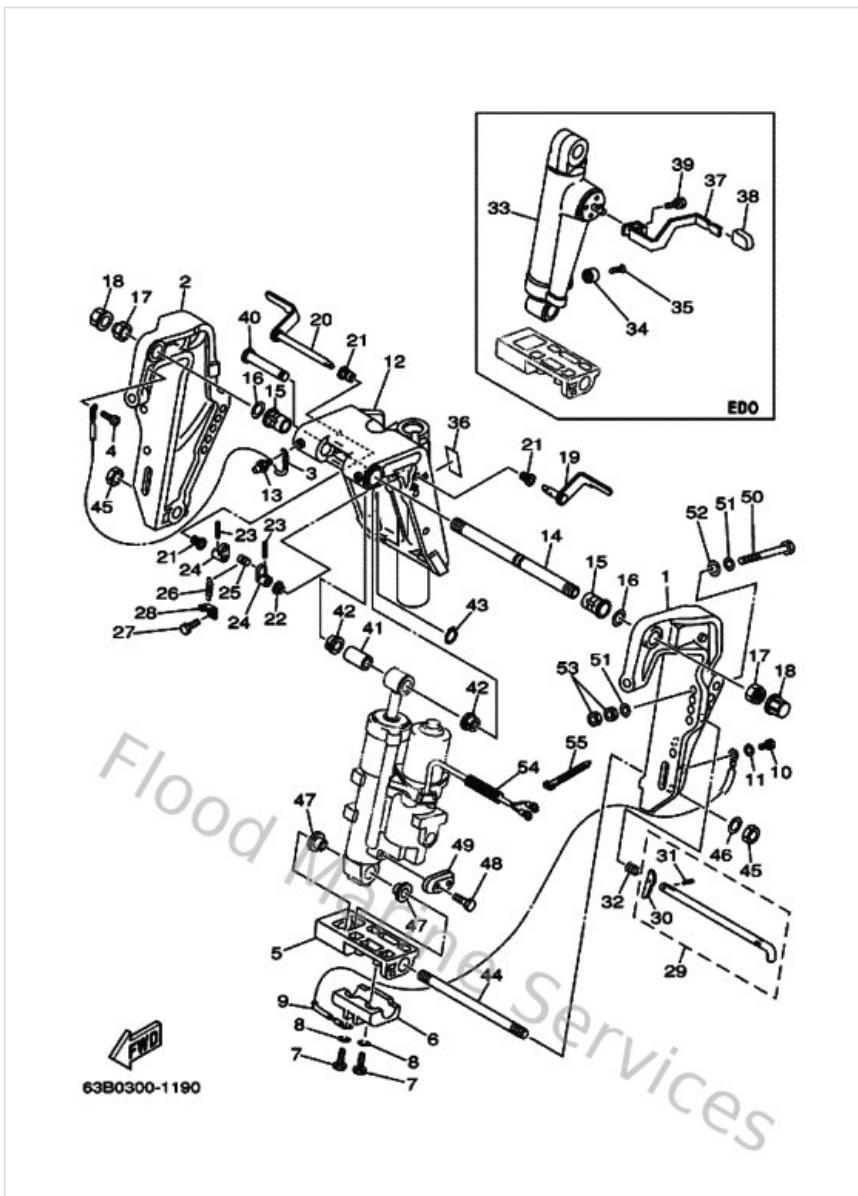
Ref	Part	
35	929900660000 Washer, plain (646)	Buy now
36	63D843010000 Pilot light assembly 1	Buy now
37	6E5825880000 Plate	Buy now

Bracket 1



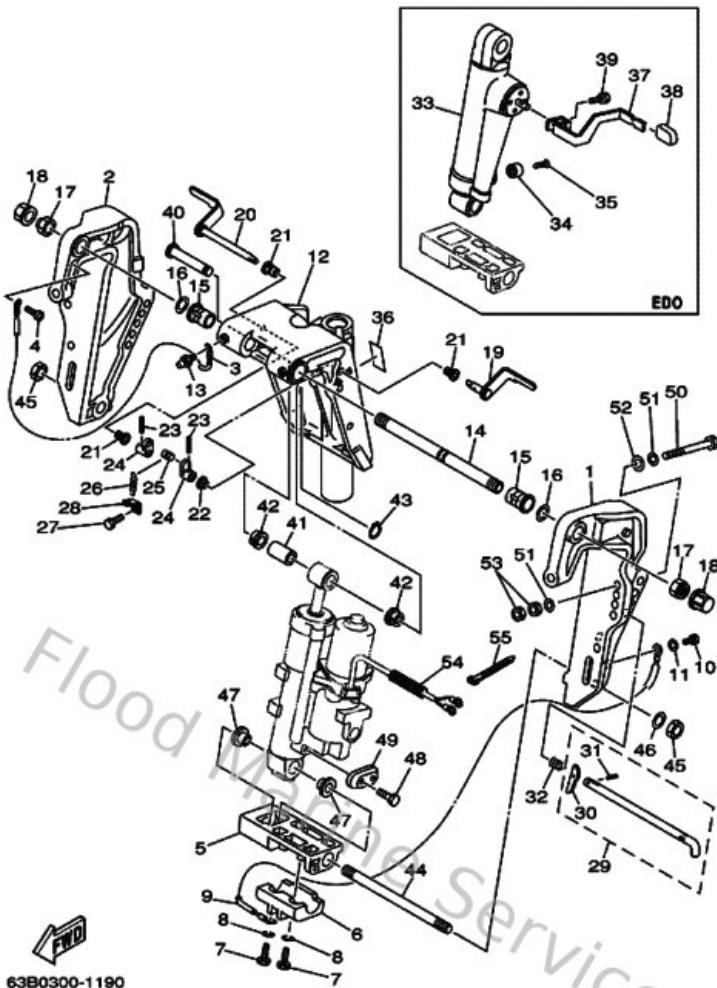
Ref	Part	
1	63D43111014D Bracket, clamp 1	Buy now
2	63D43112014D Bracket, clamp 2	Buy now
3	63D821480000 Wire, lead 5	Buy now
4	978850600800 Screw, pan head(6a3)	Buy now
5	63D43128014D Spacer, clamp bracket	Buy now
6	63D452510100 Anode	Buy now
7	970950602500 Bolt	Buy now
8	929950610000 Washer(6a1)	Buy now
9	6H1821480000 Wire, lead	Buy now
10	970950601000 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	63D43311034D Bracket, swivel 1	Buy now
13	9370006M0300 Nipple, grease(6a1)	Buy now
14	63D431310100 Bolt, clamp bracket	Buy now
15	9038622M1500 Bushing (688)	Buy now

Bracket 1



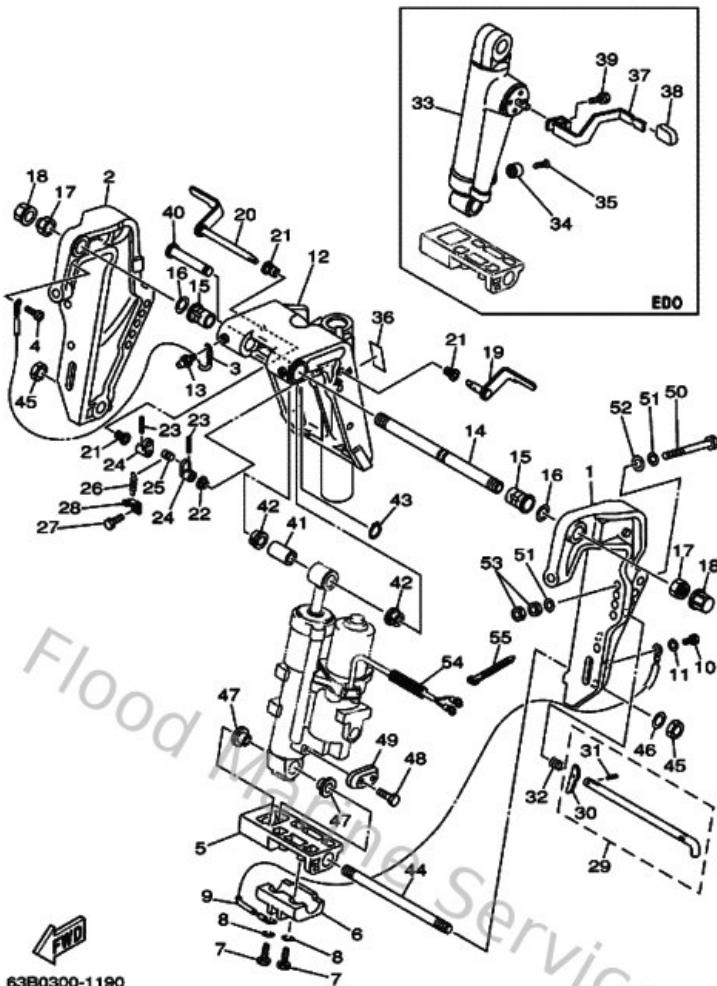
Ref	Part	
16	9020122M0300 Washer, plate(64j)	Buy now
17	901852200700 Nut, self-locking	Buy now
18	6G5431450100 Cap, clamp bracket	Buy now
19	6H5431810300 Lever, tilt stop 1	Buy now
20	6H5431850300 Lever, tilt stop 2	Buy now
21	9038610M1600 Bushing (688)	Buy now
22	903861002500 Bushing (658)	Buy now
23	916903002000 Pin, spring (6h4)	Buy now
24	6G5431480000 Collar, distance	Buy now
25	9024906M1900 Pin(6e5)	Buy now
26	9050614M2400 Spring, tension(6e5)	Buy now
28	6G5431440000 Hook, spring	Buy now
29	688431600100 Tilt rod ass'y	Buy now
30	688431650000 Stopper, tilt rod	Buy now
31	916903001200 Pin, spring	Buy now

Bracket 1



Ref	Part	
32	9050216M0200 Spring, conical (688)	Buy now
33	62X43170014D Shock Absorber assembly	Buy now
34	663452510000 Anode	Buy now
35	9015206M0100 Screw, countersunk	Buy now
36	63D436910000 Indicator, tilt	Buy now
37	63D436310000 Lever, tilt	Buy now
38	682433180100 Cover	Buy now
39	970850601000 Bolt	Buy now
40	6E5431260200 Pin, upper shock mount	Buy now
41	9038618M9200 Bush(62x)	Buy now
42	9038618M3500 Bush (688)	Buy now
43	9341018M0200 Circlip (6f2)	Buy now
44	9011618M5200 Bolt, stud(62x)	Buy now
45	9017018M1000 Nut (6h5)	Buy now
46	929951860000 Washer(64j)	Buy now

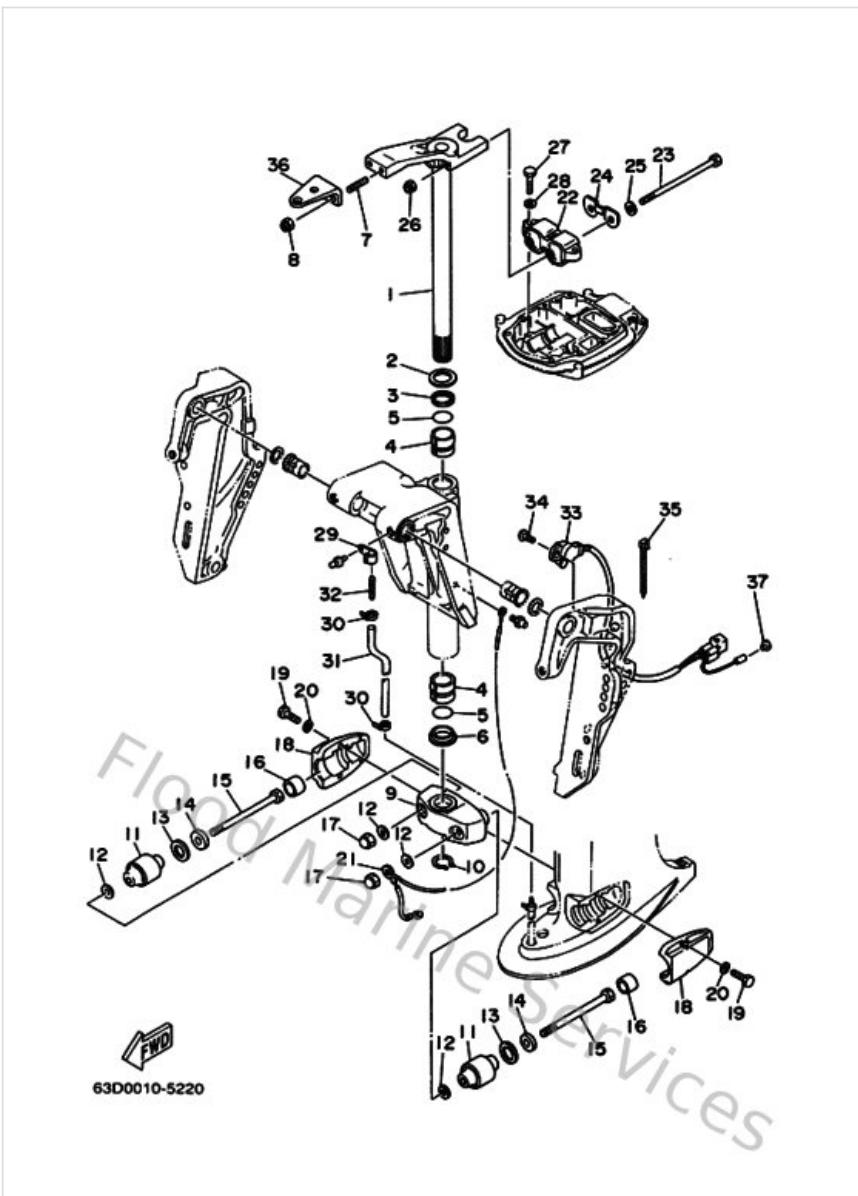
Bracket 1



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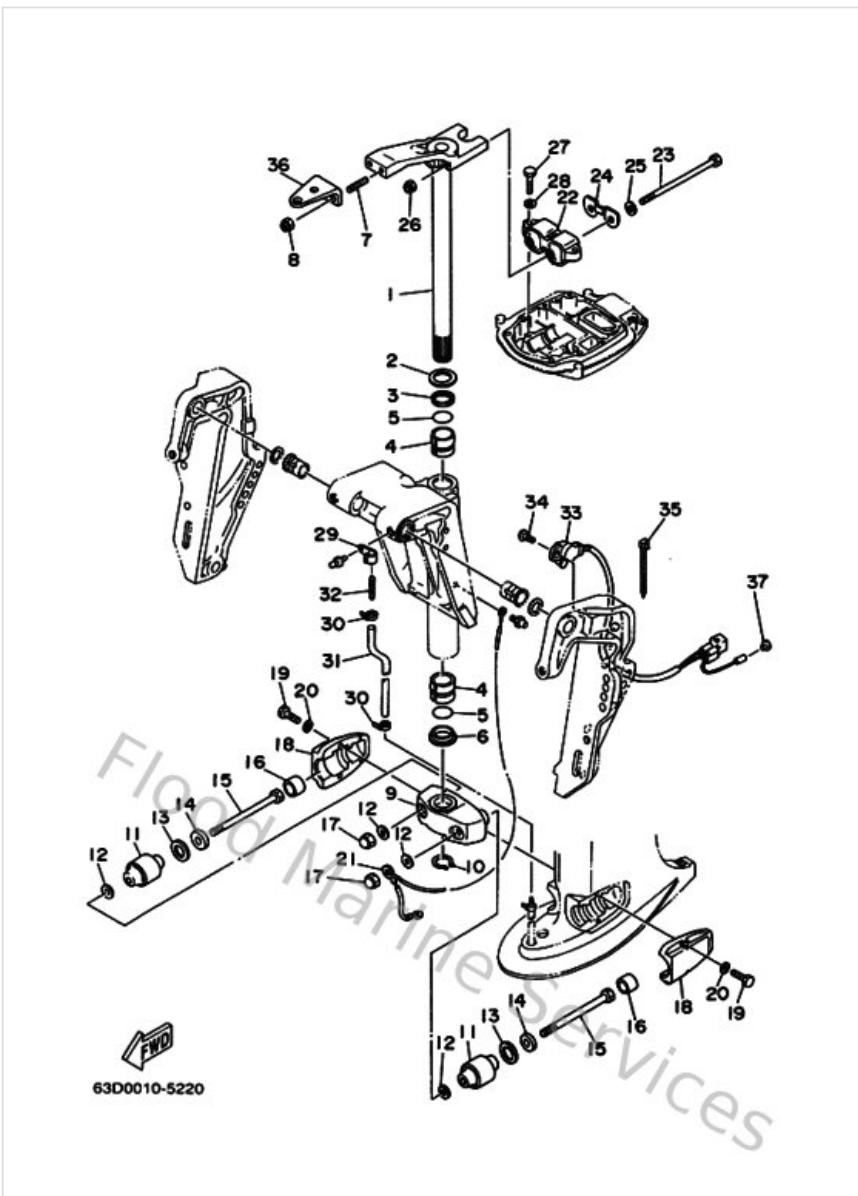
Ref	Part	
47	9038618M4400 Bushing (6g5)	Buy now
50	9010112M6500 Bolt	Buy now
51	929951220000 Ybs66-12 washer,plain	Buy now
52	902011242600 Washe, plate(663)	Buy now
53	953801260000 Nut (707)	Buy now

Bracket 4



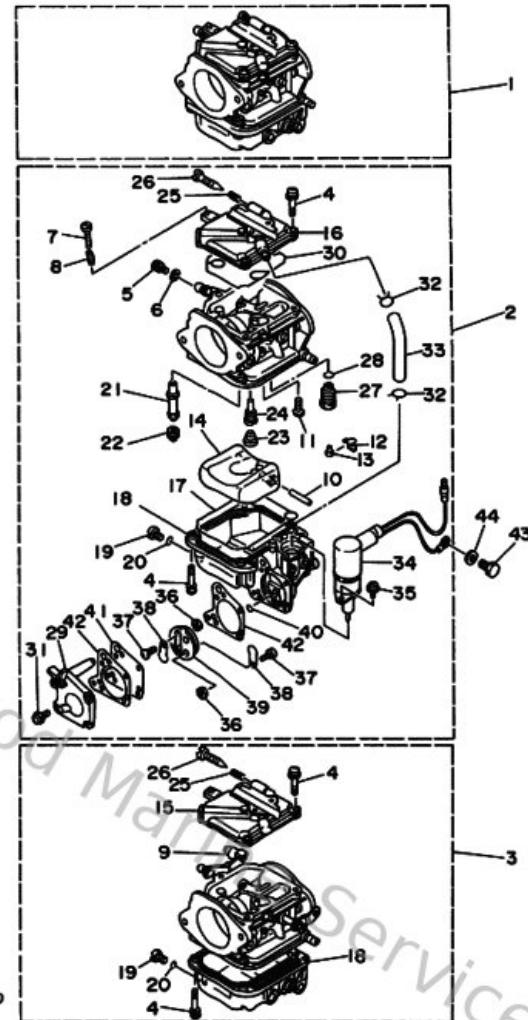
Ref	Part	
1	63D42510014D Steering bracket assembly	Buy now
2	9020130M0000 Washer, plate(6h1)	Buy now
3	9038630M7800 Bush(6h0)	Buy now
4	9038630M7700 Bush(6h0)	Buy now
5	9321029M9400 O-ring(6h1)	Buy now
6	9038630M6000 Bush(6j8)	Buy now
7	901161006300 Bolt, stud	Buy now
8	901851005100 Nut, self-locking	Buy now
9	63D44551014D Housing, lower mount rubber 1	Buy now
10	9341028M0600 Circlip (688)	Buy now
11	63D445550000 Mount damper, lower side	Buy now
12	9020112M1600 Washer, plate (679)	Buy now
13	9020225M0400 Washer, plate (663)	Buy now
14	9020113M1900 Washer, plate (663)	Buy now
15	9010912M2100 Bolt (6h3)	Buy now

Bracket 4



Ref	Part	
16	663445750000 Damper, lower mount rubber	Buy now
17	953801280000 Nut crown(663)	Buy now
18	63D44552014D Housing, lower mount rubber	Buy now
19	970750803000 Bolt, hexagon (fj1)	Buy now
20	929900810000 Ybs67-8 washer, spring	Buy now
21	63D821270000 Wire, lead 2	Buy now
22	63D445140194 Mount damper, upper side	Buy now
23	901090822900 Bolt	Buy now
24	63D445260000 Plate	Buy now
25	902010942500 Washer, plate (663)	Buy now
26	901850804500 Nut, self-locking	Buy now
27	970800803000 Bolt, hexagon (fj1)	Buy now
28	929950810000 Ybs67-8 washer, spring	Buy now
36	63D48511004D Hook, steering	Buy now

Carburetor

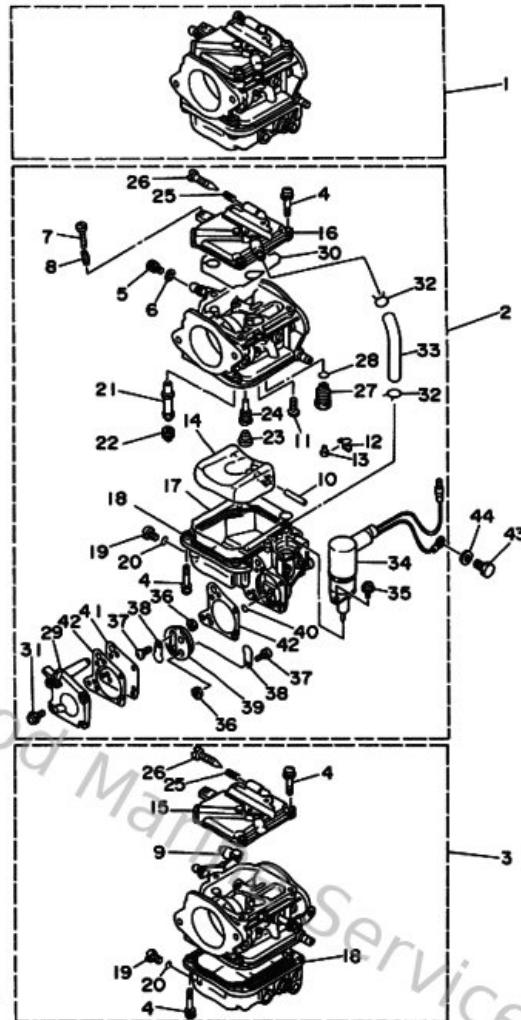


FWD

63D0010-5050

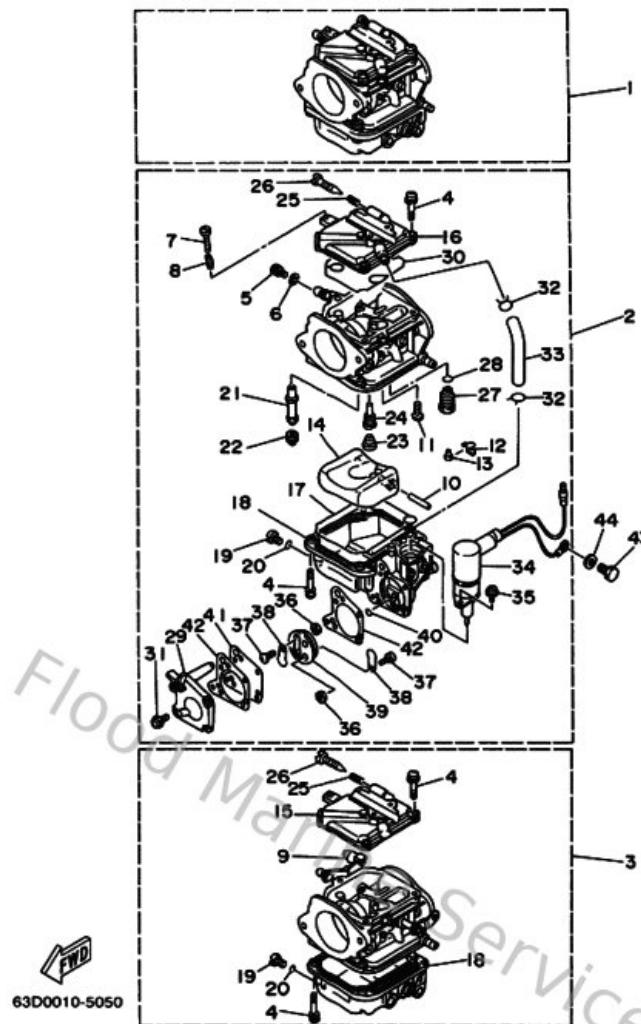
Ref	Part	
1	62X143010000 Carburetor assembly 1	Buy now
2	62X143020000 Carburetor assembly 2	Buy now
3	62X143030000 Carburetor assembly 3	Buy now
4	979800411400 Screw, pan head(ga5)	Buy now
5	6K5145920000 Screw	Buy now
6	902010555200 Washer, plate(65j)	Buy now
7	63V145230000 Screw, stop	Buy now
8	905011032600 Spring coil(663)(carb)	Buy now
9	6H2145780000 Collar	Buy now
10	6H4145480000 Pin, float arm	Buy now
11	985800400800 Screw, pan head (713)	Buy now
12	633141590000 Clip	Buy now
13	676141860000 Pin, valve	Buy now
14	6H4149850100 Float	Buy now
15	6H4141461000 Plate	Buy now

Carburetor



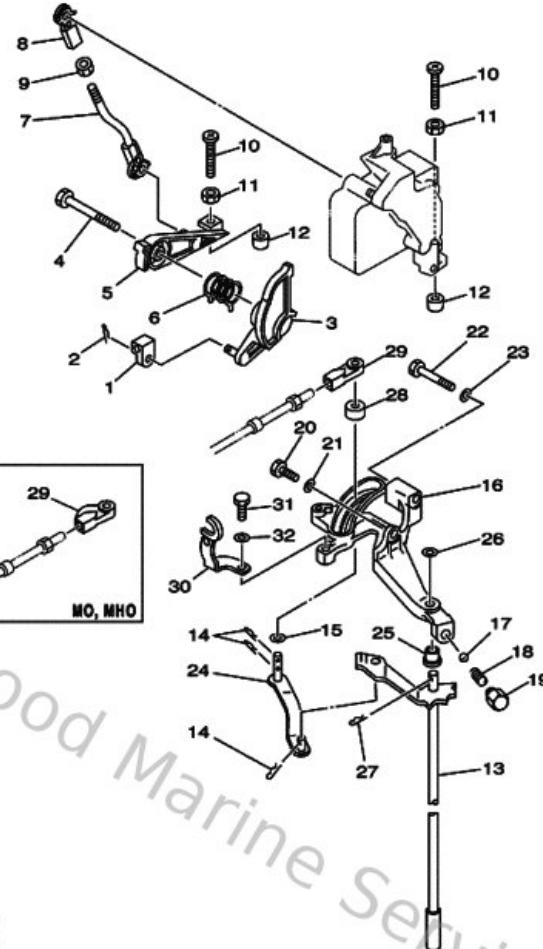
Ref	Part	
16	6H3141461000 Plate	Buy now
17	6H4149840000 Gasket, float chamber	Buy now
18	6H3149801000 Body, float chamber	Buy now
19	6H3149920000 Screw, drain	Buy now
20	932100423000 O-ring (371)	Buy now
21	62X149470000 Jet, needle	Buy now
22	676149433300 Jet, main (#130)	Buy now
23	676149660000 Rubber cap	Buy now
24	62X149481200 Jet (#62)	Buy now
25	679145550000 Spring	Buy now
26	692149230000 Screw, adjusting	Buy now
27	6H4145900000 Needle valve assembly	Buy now
28	932100422800 O-ring (371)	Buy now
29	6H3244521000 Cover	Buy now
30	6H4141470000 O-ring	Buy now

Carburetor



Ref	Part	
31	6H4145670000 Screw	Buy now
32	6H3141370000 Clip	Buy now
33	6H3143490000 Pipe	Buy now
34	63D143800000 Prime starter assembly	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	953800360000 Nut (6g8)	Buy now
37	989800300600 Screw, bind(6g1)	Buy now
38	6L5244210000 Valve, check	Buy now
39	6H4244130000 Body 2	Buy now
40	67F143982000 O-ring	Buy now
41	6H3244111000 Diaphragm	Buy now
42	6H3244341000 Gasket, body	Buy now
43	970130601200 Bolt(gh1)	Buy now
44	929030660000 Washer, plain (646)	Buy now

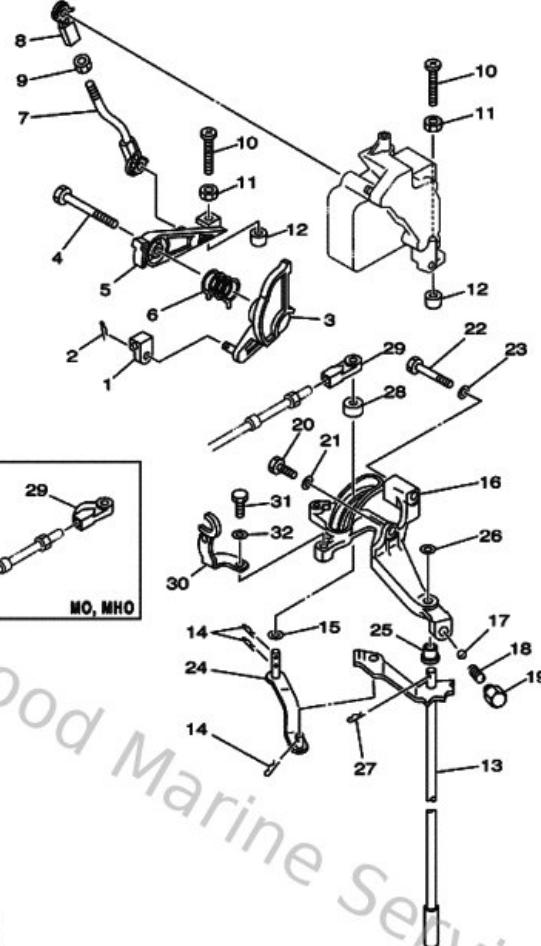
Control



63C0664-0170

Ref	Part	
1	6H4483440000 Cable end, remote control	Buy now
2	904681800800 Clip 620436610000	Buy now
3	63D412130000 Cam, accel.	Buy now
4	9010906M4300 Bolt(6h4)	Buy now
5	63D416320000 Lever, magneto control	Buy now
6	905082611700 Spring, torsion	Buy now
7	63D416360000 Rod, magneto control	Buy now
8	6H4412370000 Joint, link	Buy now
9	953800560000 Nut, hexagon (663)	Buy now
10	9015706M1300 Screw, pan head(6h4)	Buy now
11	953030660000 Nut(661)	Buy now
12	688441940000 Cap	Buy now
13	63D441201100 Handle gear shift assembly	Buy now
15	9020207M0700 Washer, plate (688)	Buy now
16	63D441170000 Bracket	Buy now

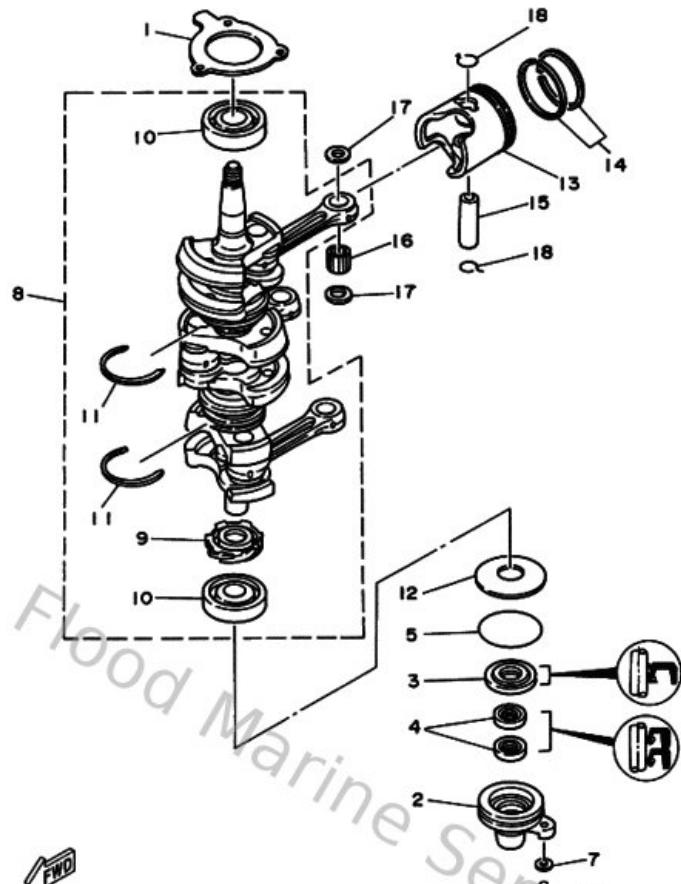
Control



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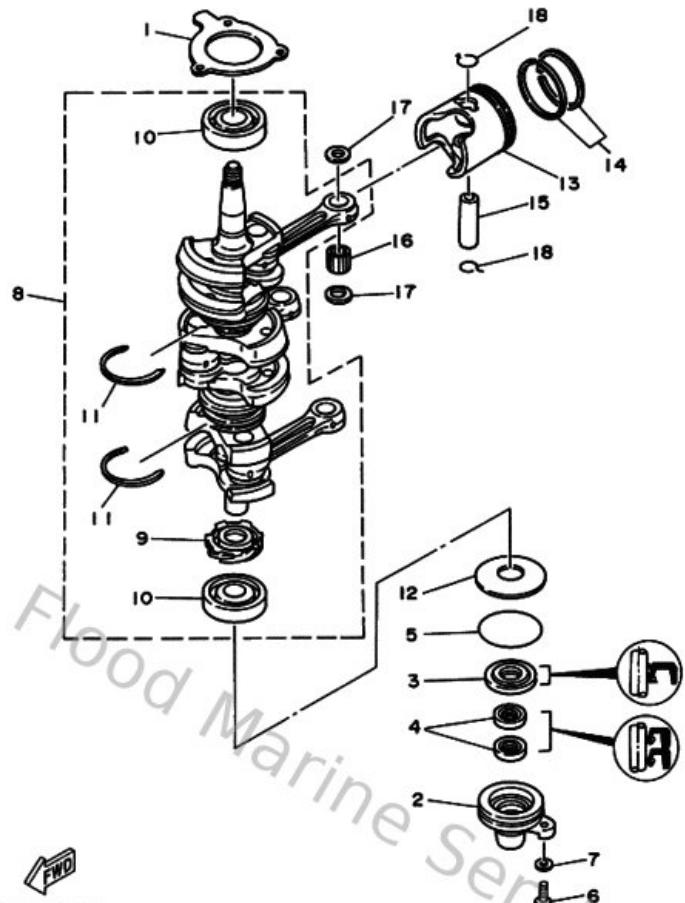
Ref	Part	
17	9350104M0200 Ball (697)	Buy now
18	905011208200 Spring 6484411600	Buy now
19	648427150000 Bushing 2	Buy now
20	970130602000 Bolt(62y)	Buy now
21	929030660000 Washer, plain (646)	Buy now
22	970130604500 Bolt, hexagon	Buy now
24	63D441210000 Lever, shift rod	Buy now
25	9038607M5800 Bush(6h1)	Buy now
26	929900820000 Ybs66-8 washer, plain	Buy now
27	914902001200 Pin, cotter (648)	Buy now
28	688441220000 Bushing, shift rod lever	Buy now
29	663483440000 Cable end, remote control	Buy now
30	63D157740000 Stay 4	Buy now
31	970950601600 Bolt, hexagon deep recess	Buy now
32	929950660000 Washer, plain (646)	Buy now

Crankshaft & Piston



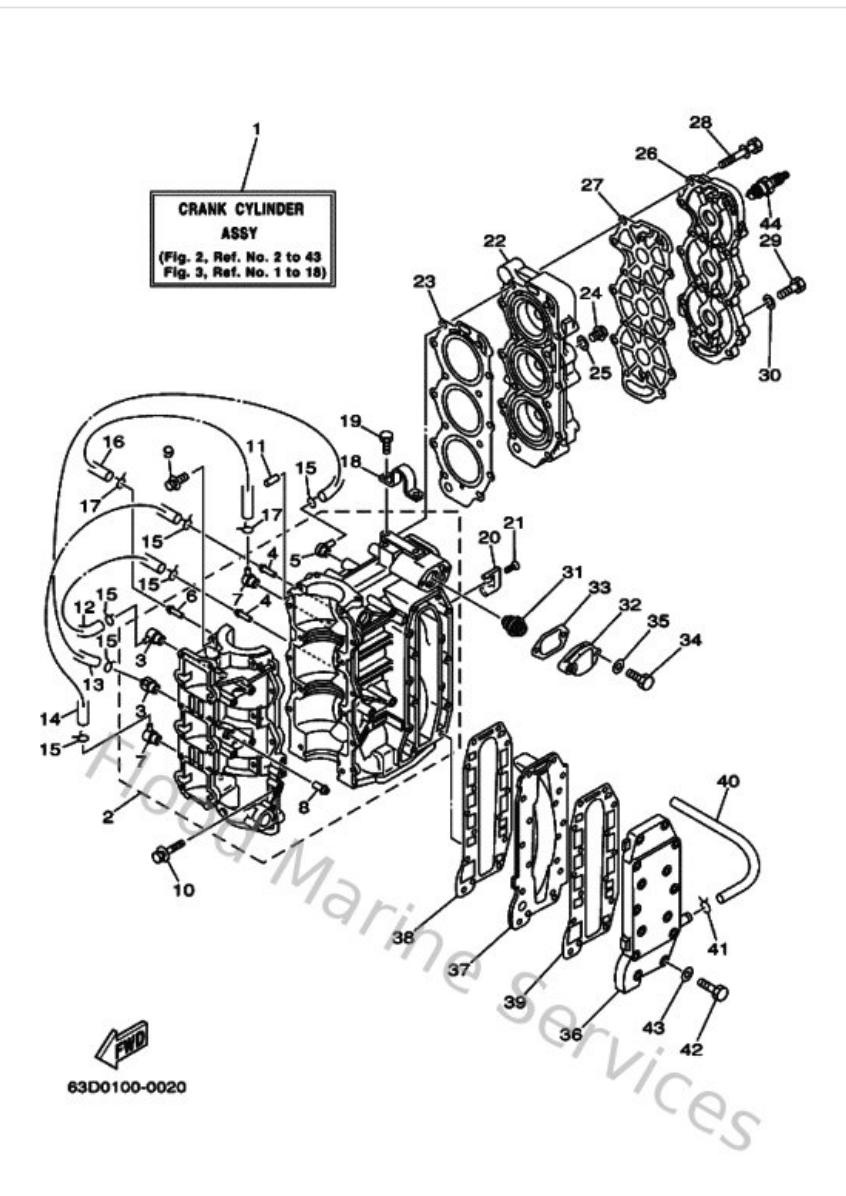
Ref	Part	
1	6H415369A100 Gasket, oil seal housing	Buy now
2	6H415396035B Housing, oil seal	Buy now
3	9310225M2800 Oil seal(6h4)	Buy now
4	9310416M0100 Oil seal(6a8)	Buy now
5	9321057M0900 O-ring (683)	Buy now
6	970950602000 Bolt(7u8)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	6H4114001400 Crankshaft assembly	Buy now
9	6H4115360000 Gear, drive	Buy now
10	93306305U800 Bearing(6h4)	Buy now
11	934406205700 Cir clip (656)	Buy now
12	902015030600 Washer plate 648115870000	Buy now
13	6H4116310195 Piston (std)	Buy now
14	63D116050000 Piston ring set (0.50mm o/s)	Buy now
15	648116330000 Pin,piston	Buy now

Crankshaft & Piston



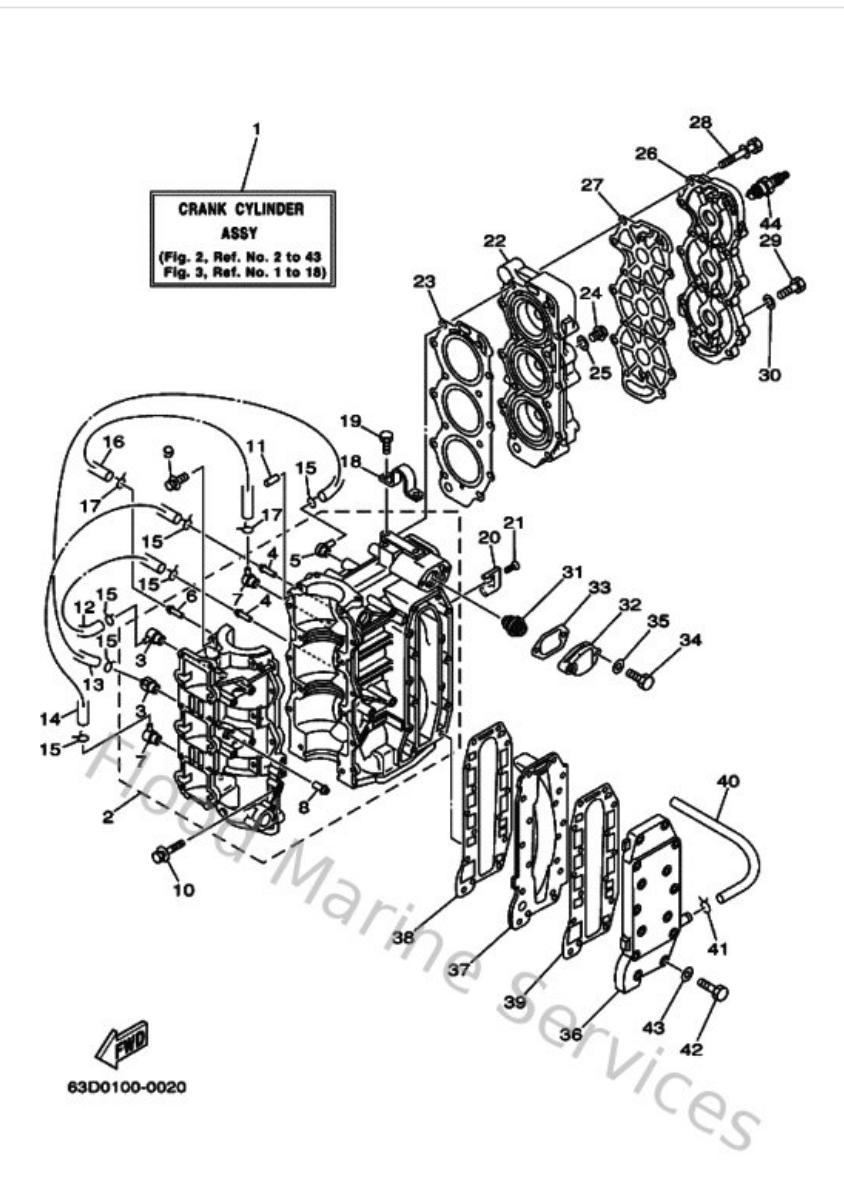
Ref	Part	
16	9360220M0200 Pin, dowel b (664)	Buy now
17	6H4116410000 Washer, piston pin	Buy now
18	6H4116340100 Clip, piston pin	Buy now

Cylinder & Crankcase



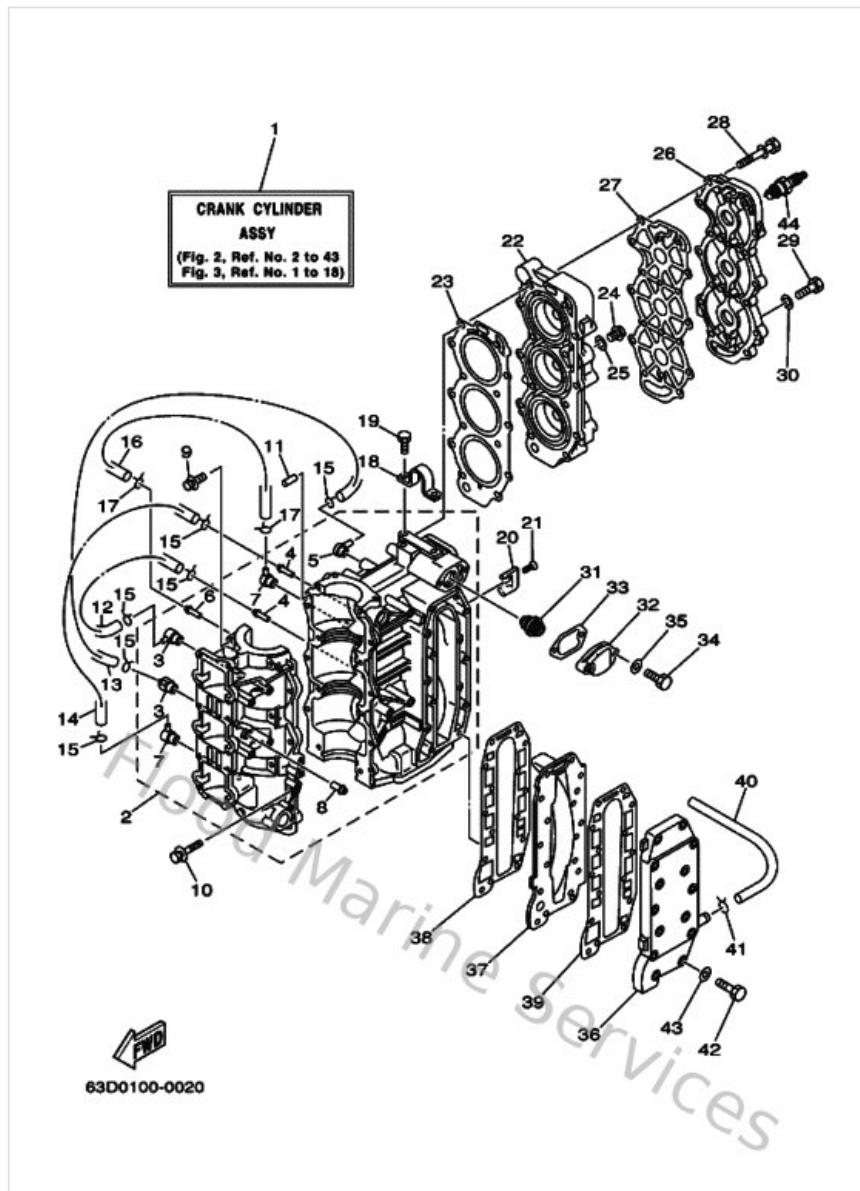
Ref	Part	
1	63DW0090104D Crank cylinder assembly	Buy now
2	6H4151001394 Crankcase assembly	Buy now
3	650113700100 Check valve assembly	Buy now
4	624144850000 Pipe, joint	Buy now
5	6H4113720000 Nipple, hose	Buy now
7	688113700100 Check valve assembly	Buy now
8	650243780000 Pipe, joint 2	Buy now
9	9011908M1900 Bolt, with washer	Buy now
10	9011906M1300 Bolt, with washer (682)	Buy now
11	936061201900 Pin, dowel (614)	Buy now
12	9044507M9000 Hose (I390)	Buy now
13	9044507M2700 Hose (I390)	Buy now
14	9044507M2400 Hose (I390)	Buy now
15	904670601600 Clip (655)	Buy now
16	9044507MA300 Hose (I200)	Buy now

Cylinder & Crankcase



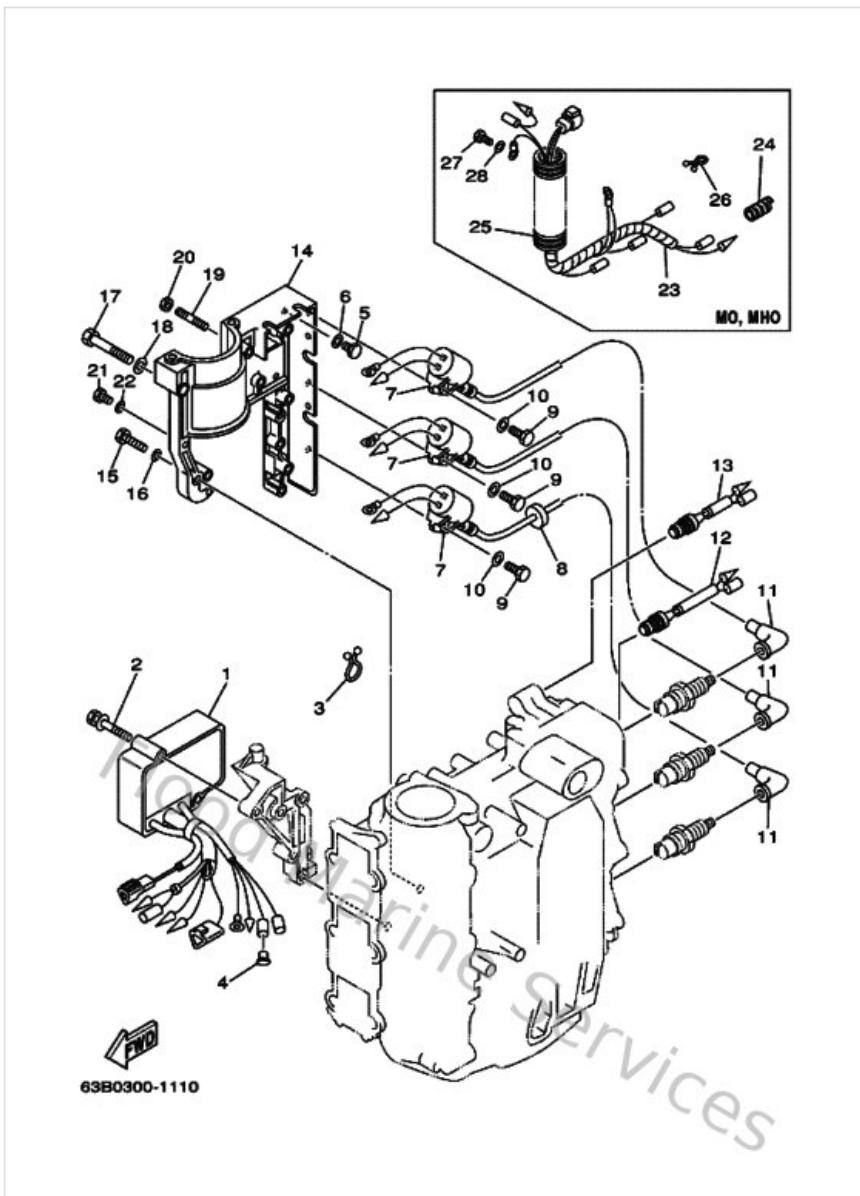
Ref	Part	
18	6H4111190100 Hanger, engine	Buy now
19	970130601400 Bolt(gj3)	Buy now
20	688113250000 Anode	Buy now
21	987800401400 Screw, flat head(ga5)	Buy now
22	63D111110094 Head, cylinder 1	Buy now
23	63D11181A200 Gasket, cylinder head 1	Buy now
24	9034014M0000 Plug, straight screw(62y)	Buy now
25	904301411500 Gasket (663)	Buy now
26	63D11191009M Cover, cylinder head 1	Buy now
27	63D11193A000 Gasket, head cover 1	Buy now
28	9011908M2900 Bolt, with washer	Buy now
29	970130602500 Bolt(62y)	Buy now
30	929030660000 Washer, plain (646)	Buy now
31	6E5124112000 Thermostat	Buy now
32	6H412413009M Cover, thermostat	Buy now

Cylinder & Crankcase



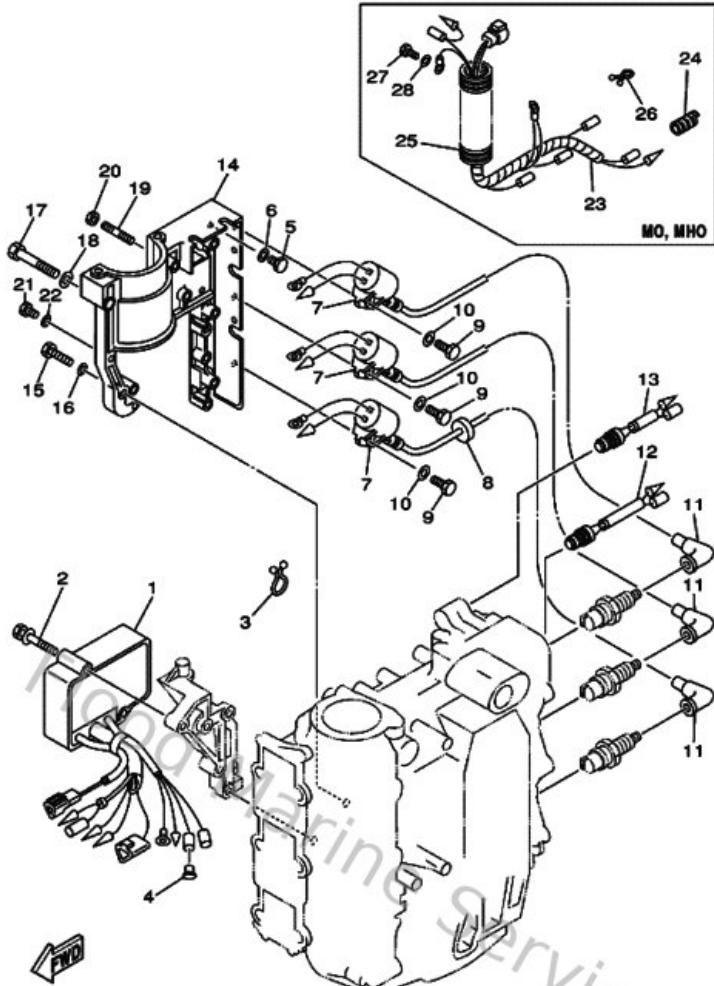
Ref	Part	
33	6J812414A000 Gasket, cover	Buy now
36	6H441113009M Outer cover, exhaust	Buy now
37	6H441111009M Inner cover, exhaust	Buy now
38	6H441112A000 Gasket, exhaust inner cover	Buy now
39	6H441114A000 Gasket, exhaust outer cover	Buy now
40	90445090F600 Hose (I1500)	Buy now
41	904670800400 Clip, pipe 6162435600	Buy now
42	970130603500 Bolt(3rv)	Buy now
44	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



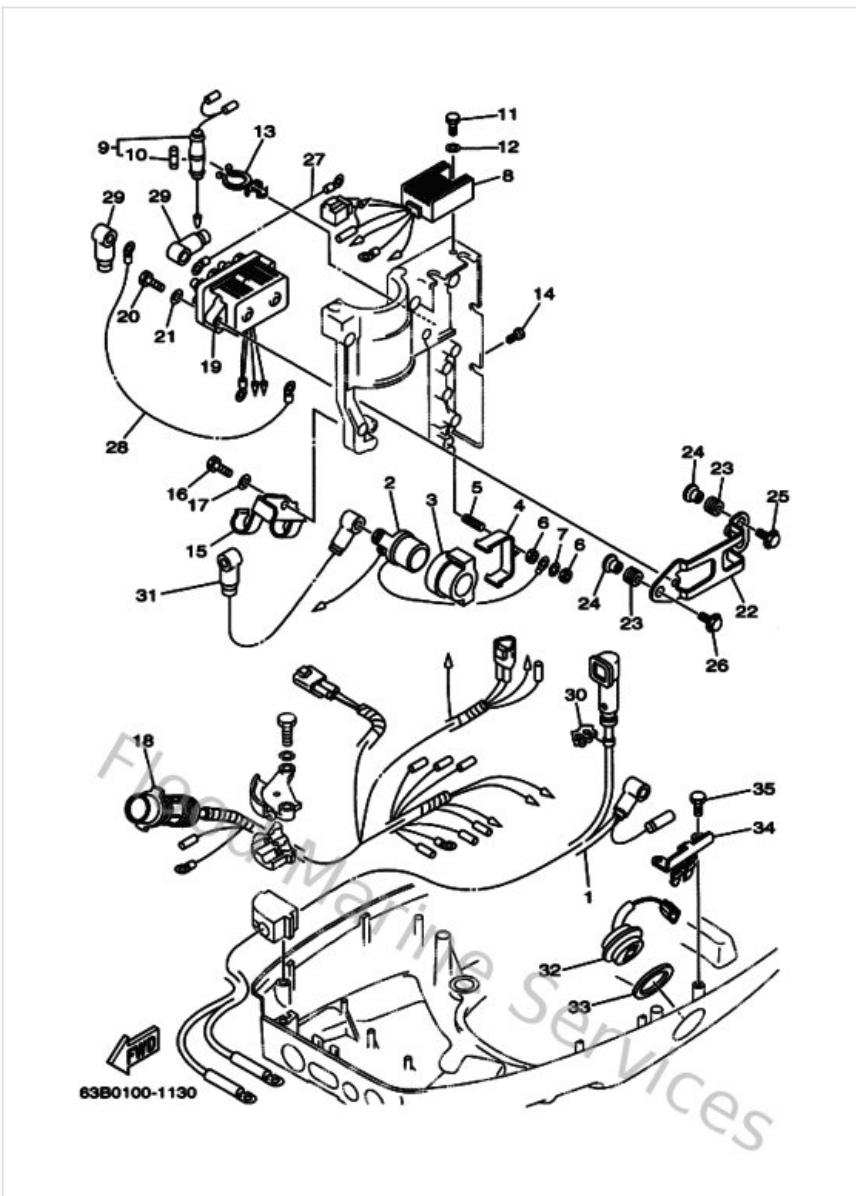
Ref	Part	
1	63D855400200 C.d.i. unit assembly	Buy now
2	9011906M5100 Bolt, with washer(6h4)	Buy now
3	9046415M1100 Clamp (3y2)	Buy now
5	970950601400 Bolt(gj3)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6H5855700000 Ignition coil assembly	Buy now
8	904802516100 Grommet(656)	Buy now
9	970950602000 Bolt(7u8)	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	6G1823702100 Plug cap assembly	Buy now
12	689825600000 Thermo switch assembly	Buy now
13	6H4825600000 Thermo switch assembly	Buy now
14	6H4818220298 Bracket, starting motor	Buy now
15	970950603000 Bolt(jf7)	Buy now
17	970130805000 Bolt, hexagon	Buy now

Electrical 1



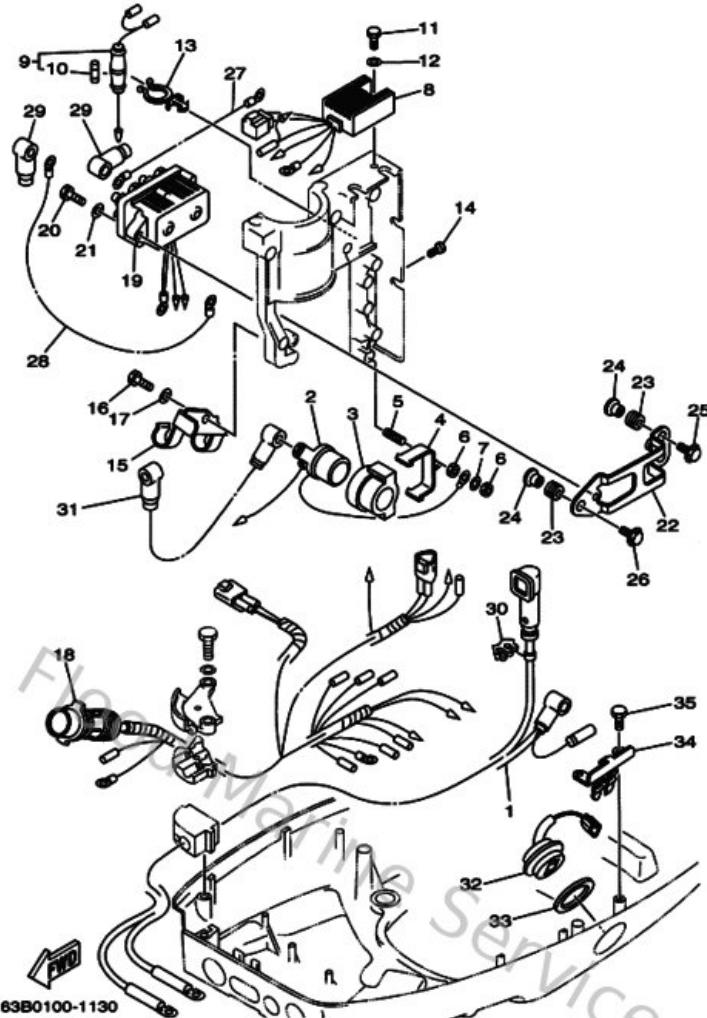
Ref	Part	
18	929901010000 Ybs67-10 washer, spring	Buy now
19	956700664000 Bolt, stud(6h4)	Buy now
20	9017906M2400 Nut(6j8)	Buy now

Electrical 2



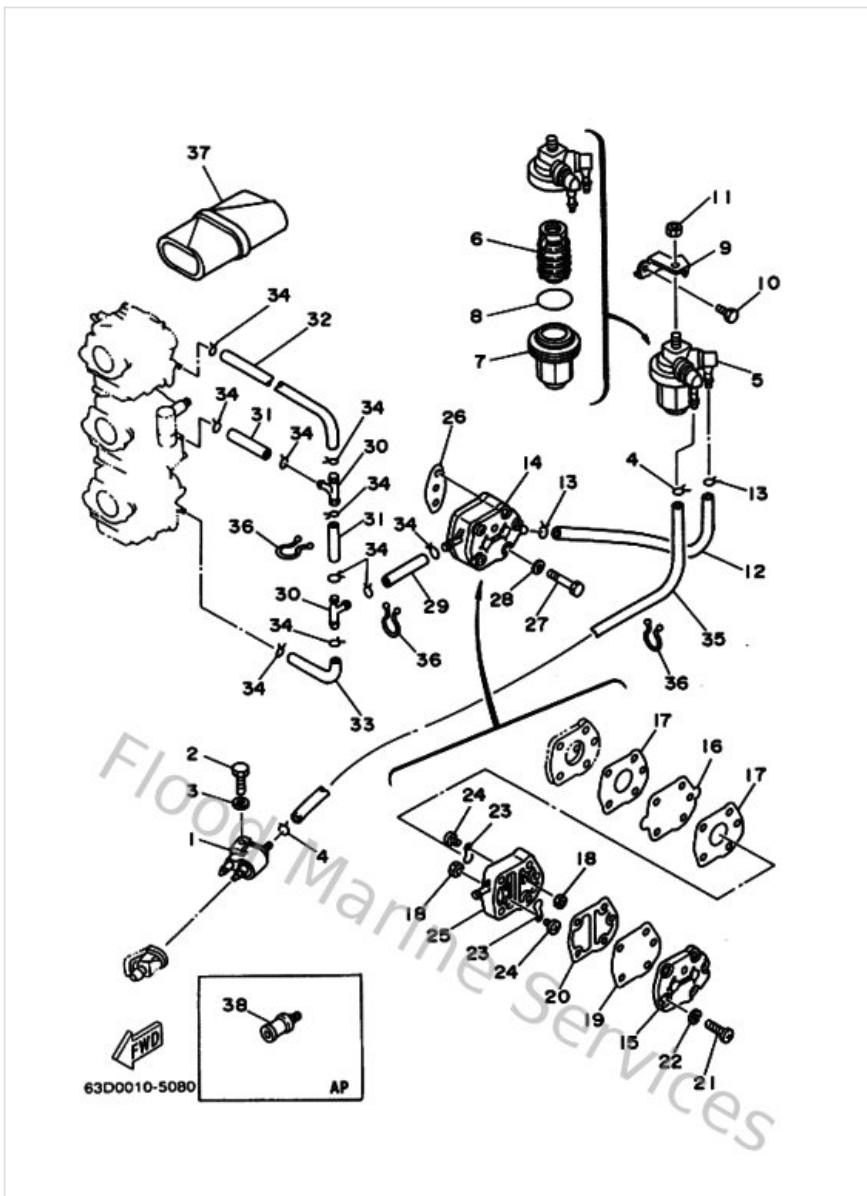
Ref	Part	
1	6H4821050200 Battery cable	Buy now
2	6G1819411000 Starter relay	Buy now
3	6H4819520000 Holder, relay	Buy now
4	6H4819450000 Plate, switch fitting	Buy now
5	9011606M2200 Bolt, stud (6h1)	Buy now
6	953800660000 Nut(661)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6H2819601000 Rectifier & regulator assembly	Buy now
9	6H4821500000 Fuse holder assembly	Buy now
10	682821510000 Fuse	Buy now
11	970800601400 Bolt(gj3)	Buy now
12	929950660000 Washer, plain (646)	Buy now
13	9046415M2700 Clamp(6h4)	Buy now
14	9033805M1100 Plug(6h4)	Buy now
15	63D825940000 Clamp	Buy now

Electrical 2



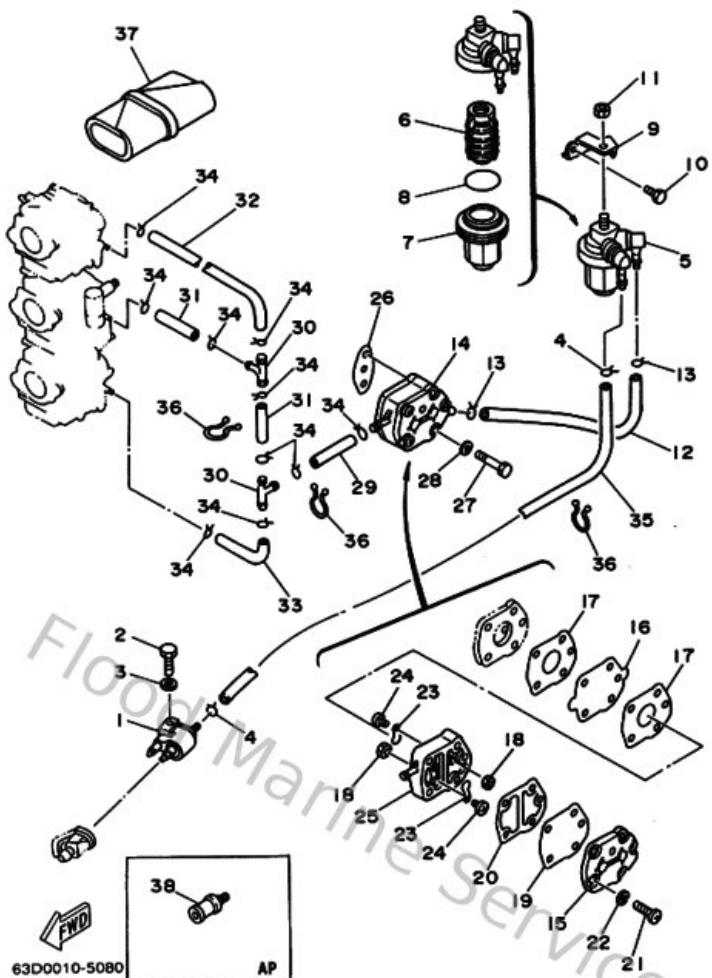
Ref	Part	
16	970800601200 Bolt(gh1)	Buy now
18	63D825901000 Wire harness assembly	Buy now
30	9046407M2000 Clamp(6h0)	Buy now
31	6H4821170000 Wire, lead	Buy now

Fuel



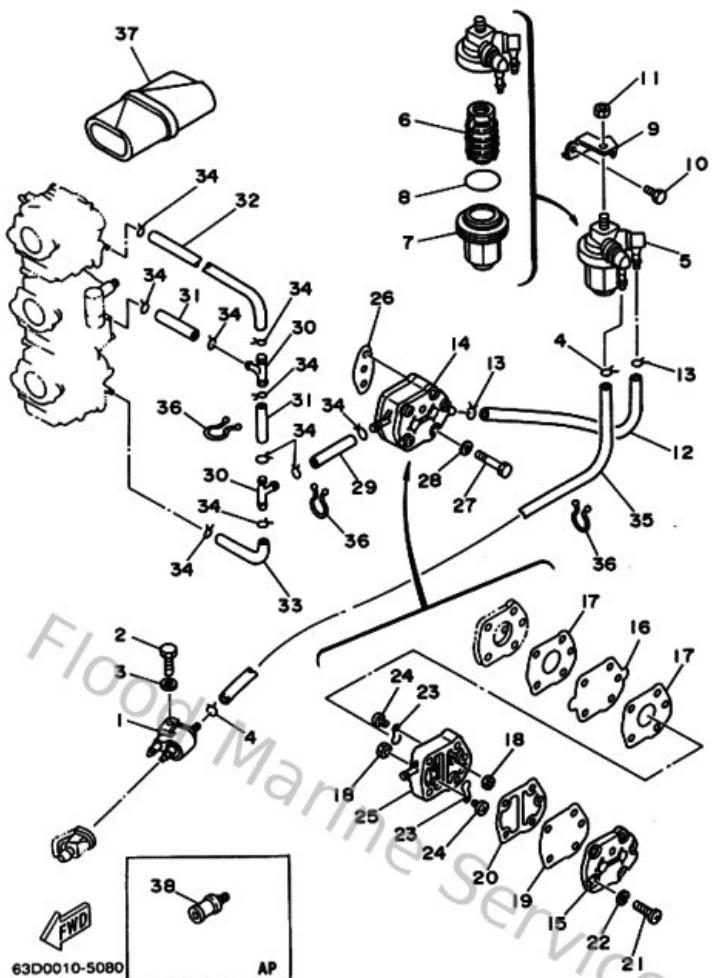
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	61N245601000 Filter assembly	Buy now
6	61N245630000 Element, filter	Buy now
7	61N245210000 Cup, filter	Buy now
8	932103273800 O-ring(1wg)	Buy now
9	6H4245660200 Bracket, filter	Buy now
10	970130601400 Bolt(gj3)	Buy now
11	953800860000 Nut (661)	Buy now
12	6H4243140000 Pipe 4	Buy now
14	692244100000 Fuel pump assembly	Buy now
15	6A0244130000 Cover, pump	Buy now
16	692244110000 Diaphragm	Buy now

Fuel



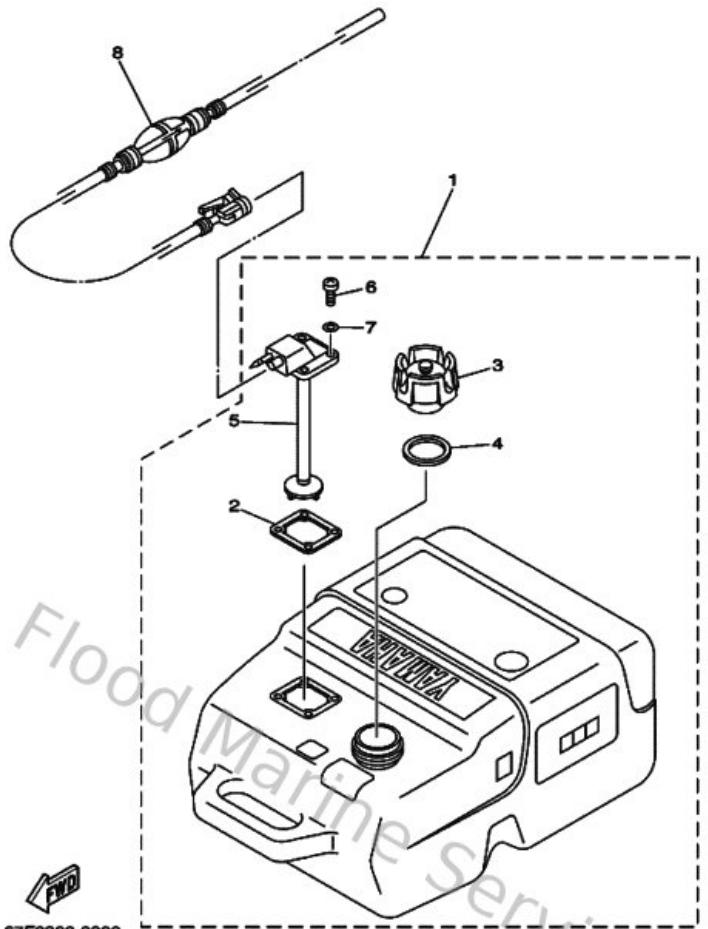
Ref	Part	
17	648244340100 Gasket, body	Buy now
18	953800360000 Nut (6g8)	Buy now
19	663244110000 Diaphragm	Buy now
20	648244350200 Gasket, body 2	Buy now
21	985030502800 Ybs86-530 screw,panhead	Buy now
22	929900510000 Ybs67-5 washer, spring	Buy now
23	6A0244210100 Valve, check	Buy now
24	6A0143250000 Screw, pan head	Buy now
25	6A0244120200 Body 1	Buy now
26	65024431A000 Gasket,fuel pump	Buy now
27	970950604000 Bolt (682)	Buy now
29	90445092K100 Hose (l420)	Buy now
30	688243780000 Pipe, joint	Buy now
31	904450905700 Hose (l180)	Buy now
32	6H4243130000 Pipe 3	Buy now

Fuel



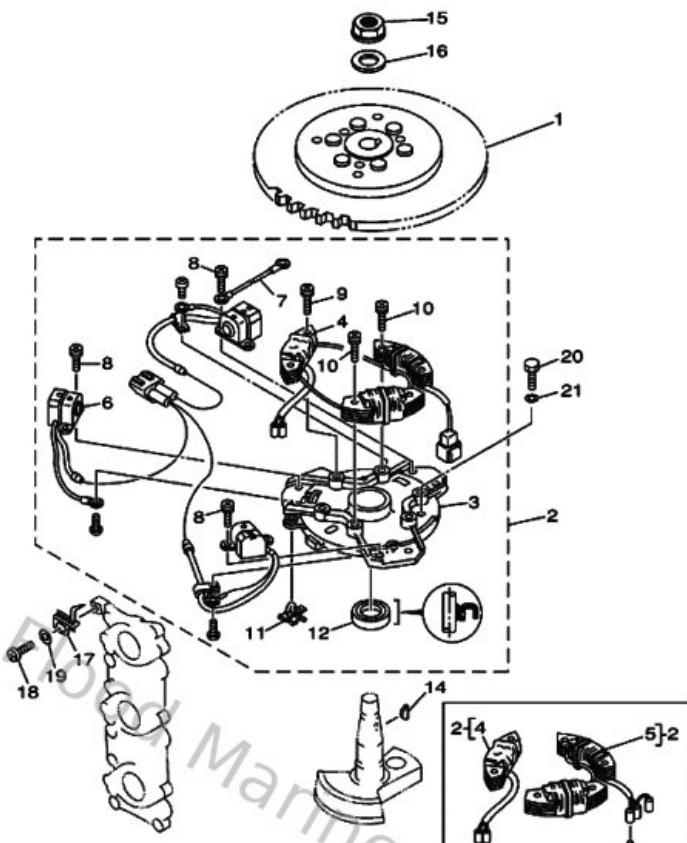
Ref	Part	
33	6H4243120000 Pipe, fuel 2	Buy now
35	6H4243110000 Pipe 1	Buy now
36	9046415M1100 Clamp (3y2)	Buy now
37	656W28100200 Tool kit	Buy now
38	6E0281930094 Plug, water check	Buy now

Fuel Tank



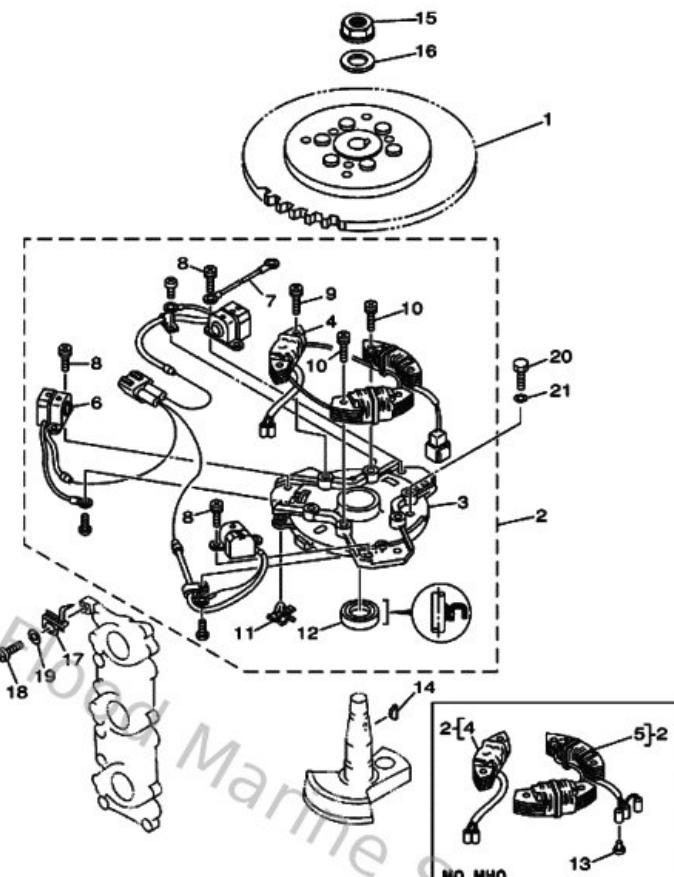
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Generator



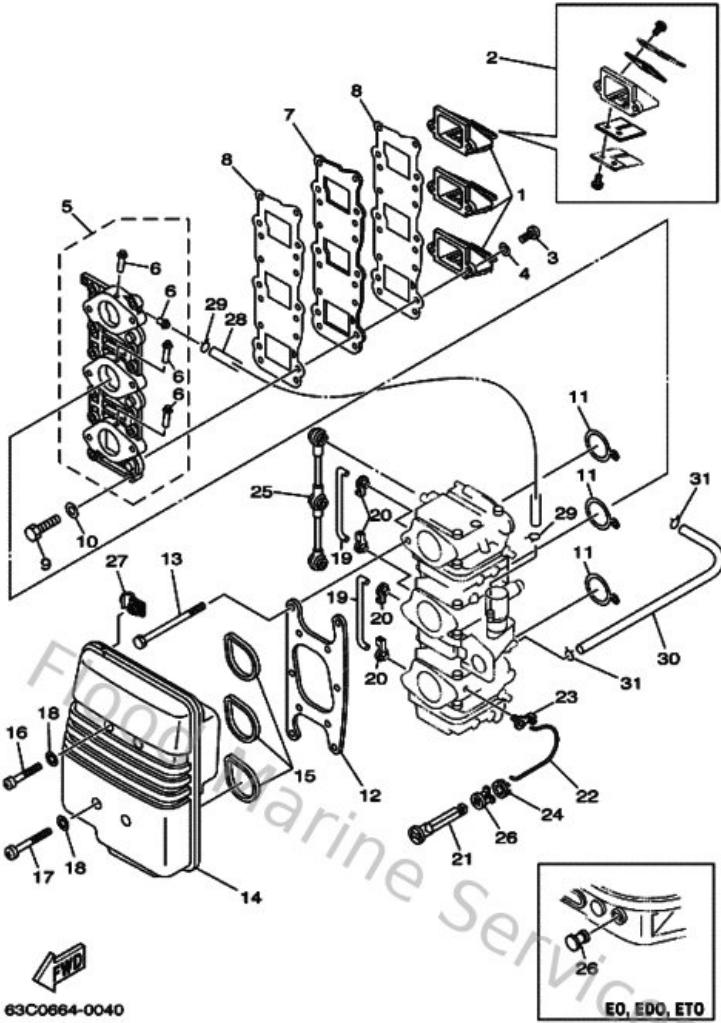
Ref	Part	
1	63D855500000 Rotor assembly	Buy now
2	63D855601000 Base assembly	Buy now
3	6H4153590494 Housing, oil seal	Buy now
4	63D855200100 Coil, charge	Buy now
6	63D855800000 Coil, pulser	Buy now
7	6H4833540000 Wire, earth lead 1	Buy now
8	985170501200 Screw, pan	Buy now
9	63D813451000 Screw, pan head (76t)	Buy now
10	63D813452000 Screw, pan	Buy now
11	9046403M1500 Clamp(6j8)	Buy now
12	931022309600 Oil seal (23x38x7-648)	Buy now
14	6H4115450000 Key, woodruff	Buy now
15	9017916M0500 Nut (689)	Buy now
16	9020116M4400 Washer (689)	Buy now
17	6H4813320000 Plate, timing	Buy now

Generator



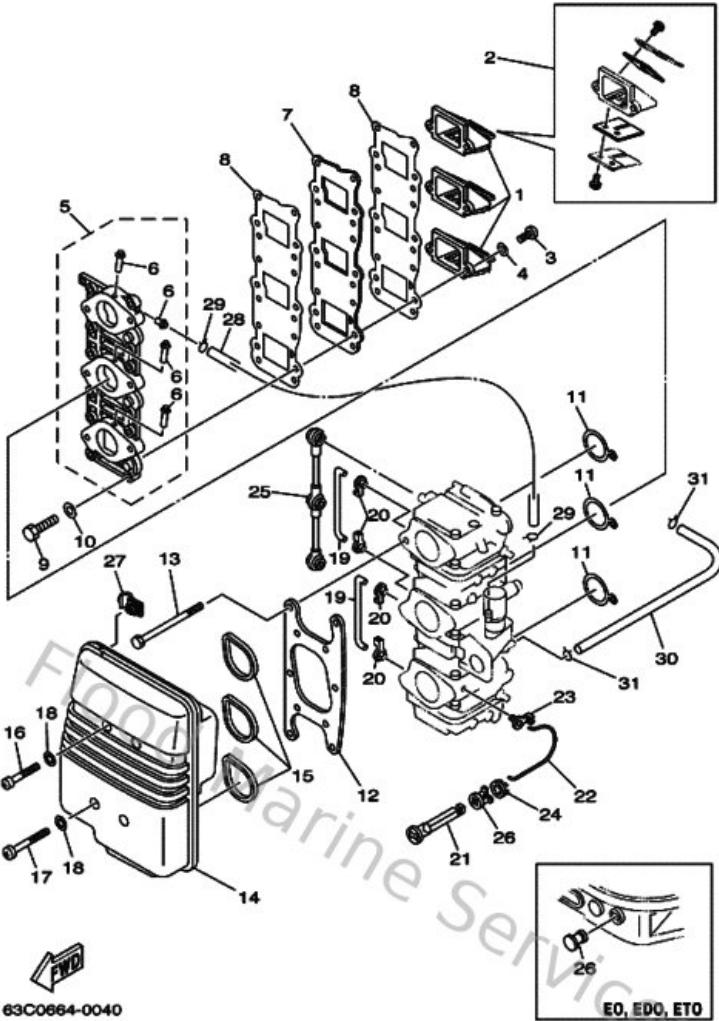
Ref	Part	
18	978850501000 Screw, pan head(62x)	Buy now
19	929950560000 Washer, plain (646)	Buy now
20	970130601800 Bolt, hexagon	Buy now
21	929030660000 Washer, plain (646)	Buy now

Intake



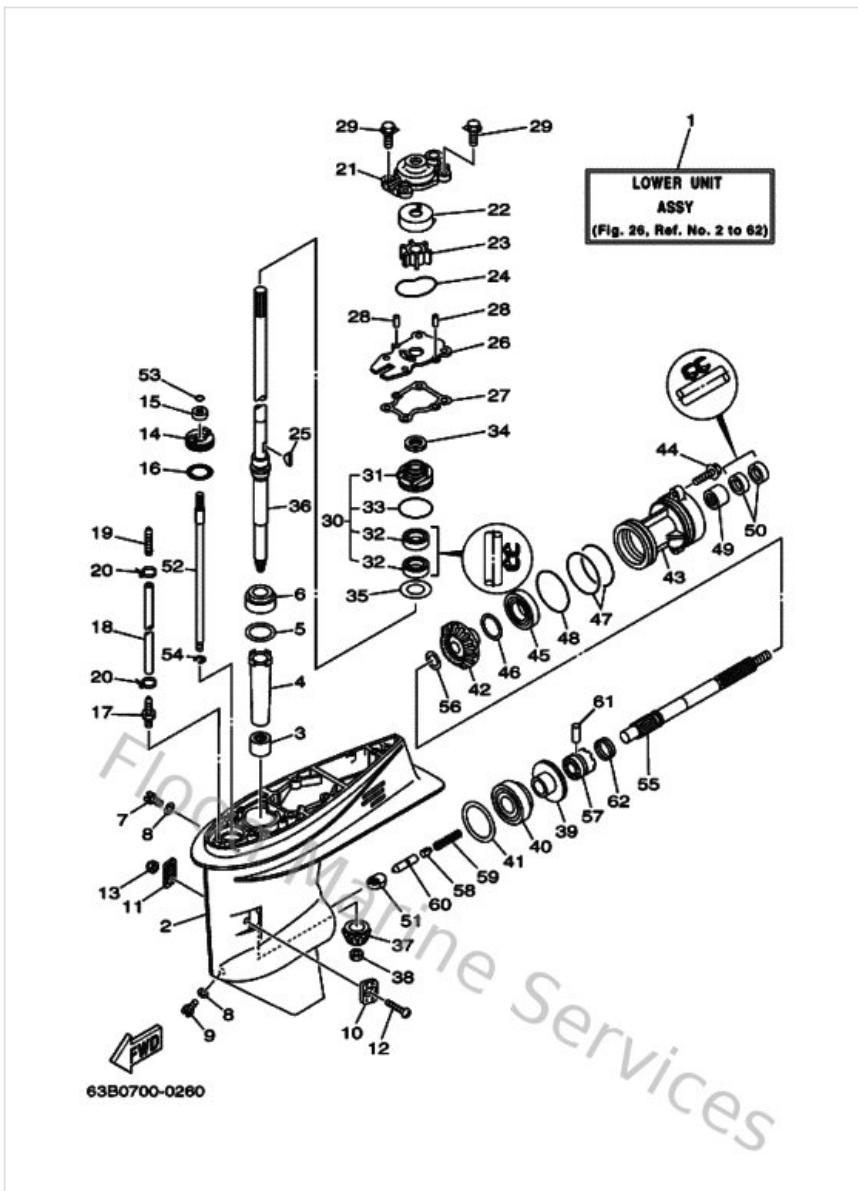
Ref	Part	
1	6H5136100000 Reed valve assembly	Buy now
2	6H4W00040000 Reed set	Buy now
3	978800501400 Screw, pan head(3yl)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6H4136411294 Manifold 1	Buy now
6	6H1144850000 Pipe, joint	Buy now
7	6H4136240194 Plate, reed valve	Buy now
8	6H413621A100 Gasket, valve seat	Buy now
9	970130602000 Bolt(62y)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	6H4141980100 Gasket	Buy now
12	6H4144060000 Hinge	Buy now
13	970950609500 Bolt, hexagon deep recess	Buy now
14	6H4144310200 Silencer, intake 1	Buy now
15	6H3144570100 Seal	Buy now

Intake



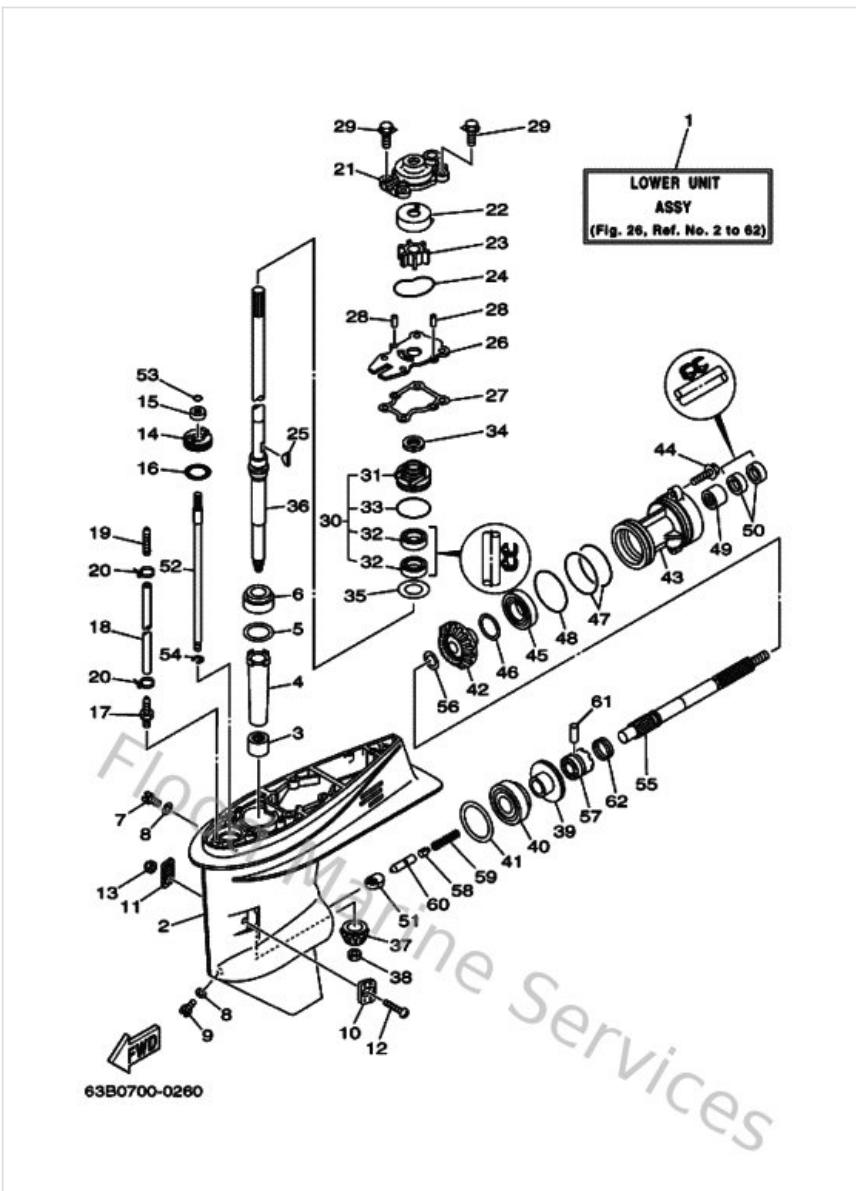
Ref	Part	
16	978850604000 Screw pan head	Buy now
17	978850605500 Screw, panhed (gc2)	Buy now
18	9020906M0500 Washer (688)	Buy now
25	6H4412170100 Rod, accel. lever	Buy now
26	6G1427480000 Grommet	Buy now
28	9044507MA500 Hose (I200)	Buy now
29	904670601600 Clip (655)	Buy now
30	6H3143490000 Pipe	Buy now
31	904670800400 Clip, pipe 6162435600	Buy now

Lower Casing & Drive 1



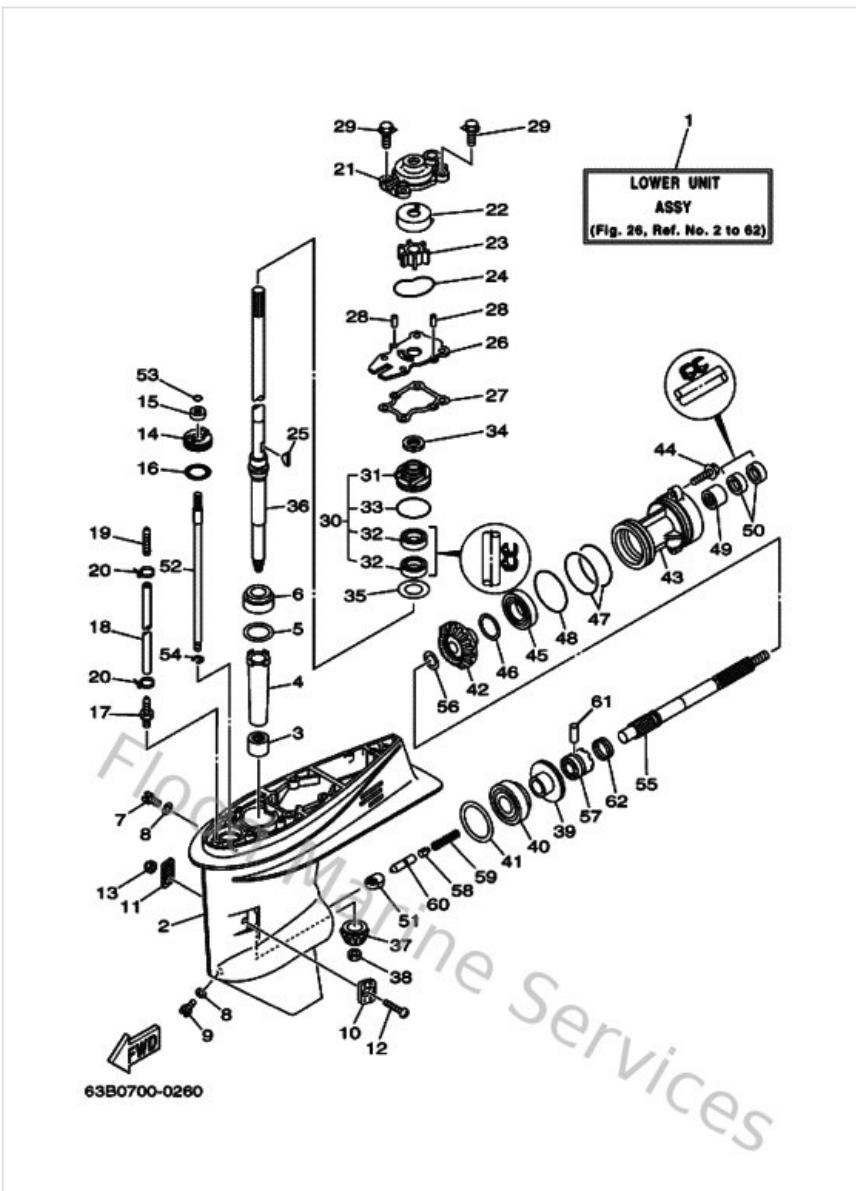
Ref	Part	
1	63D45300024D Lower unit assembly	Buy now
2	63D45301034D Casing, lower	Buy now
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H4455360000 Sleeve, drive shaft	Buy now
5	663455876000 Shim (t:0.50mm)	Buy now
6	933320000100 Brg, tapered roller (409)	Buy now
7	9034008M0400 Plug, straight screw	Buy now
8	904300802000 Gasket	Buy now
9	688453410000 Plug, drain	Buy now
10	63D452140000 Cover, water inlet	Buy now
11	63D452150000 Cover, water inlet	Buy now
12	9014205M0600 Screw, countersunk	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	63D453210000 Plate	Buy now
15	931060901400 Oil seal	Buy now

Lower Casing & Drive 1



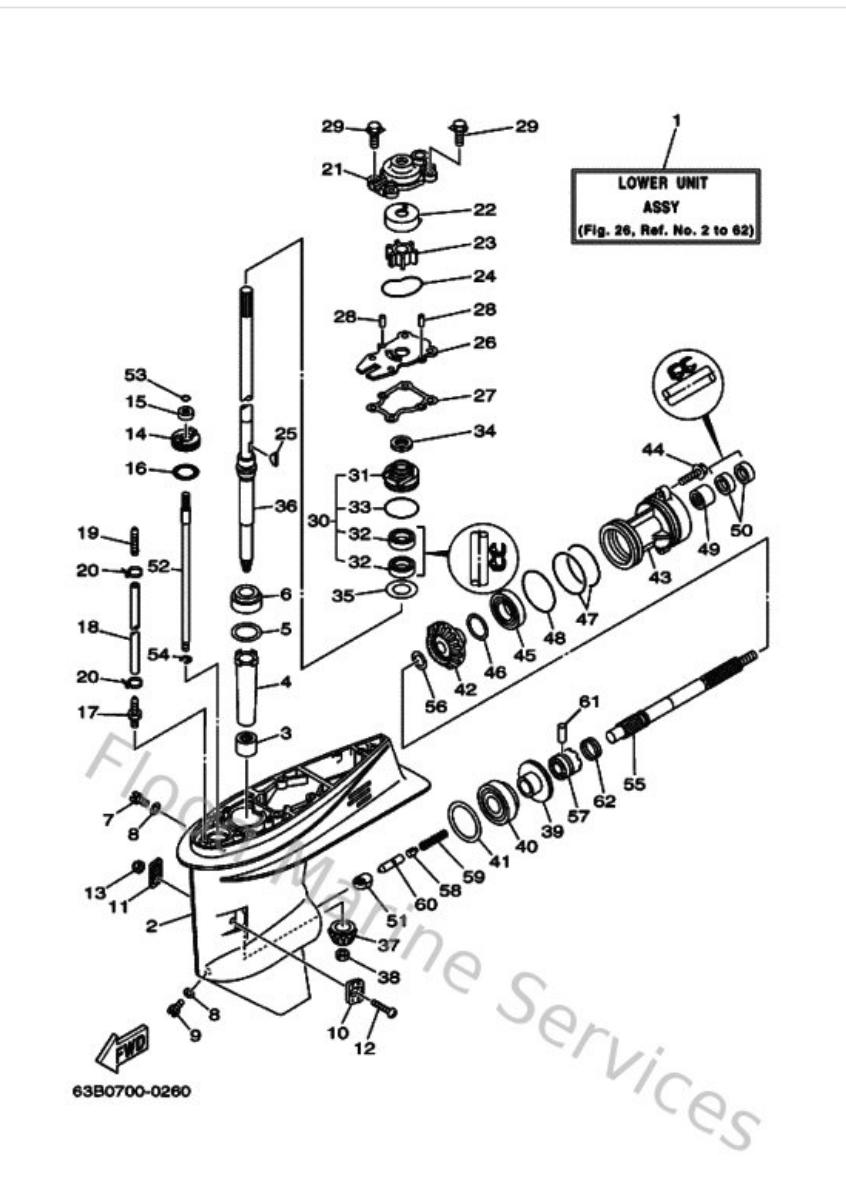
Ref	Part	
16	9321033MG400 O-ring	Buy now
17	6E5453780000 Nipple, hose	Buy now
18	9044507M1900 Hose (I200)	Buy now
19	6E5835580000 End, nipple	Buy now
20	9046511M1000 Clamp	Buy now
21	63D443110000 Housing, water pump	Buy now
22	63D443220000 Insert, cartridge	Buy now
23	6H3443520000 Impeller	Buy now
24	9321059MG700 O-ring	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	63D443230000 Outer plate, cartridge	Buy now
27	63D443160000 Gasket, water pump	Buy now
28	936040806200 Pin,dowel (626)	Buy now
29	9011908M1500 Bolt, with washer(62w)	Buy now
30	63DW44340000 Water pump housing assembly	Buy now

Lower Casing & Drive 1



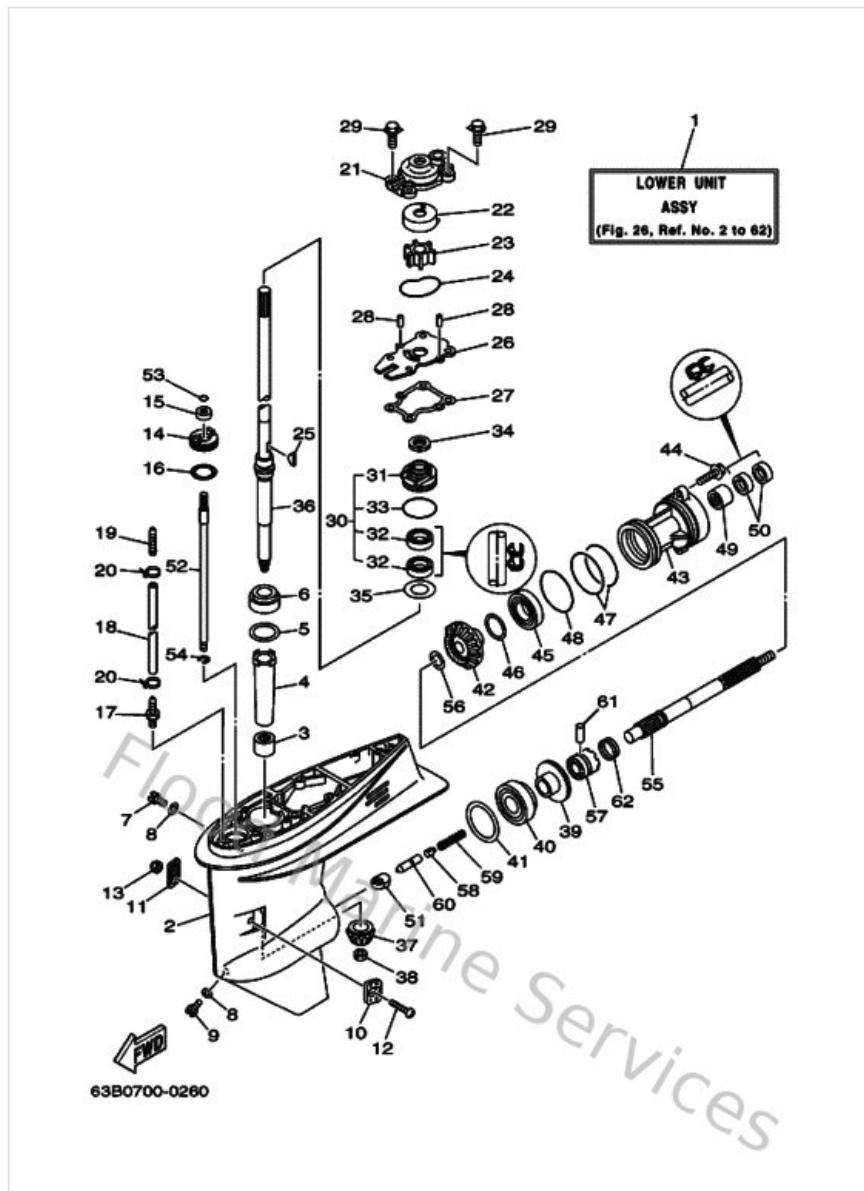
Ref	Part	
31	63D443410000 Housing, water pump set	Buy now
32	9310125M5700 Oil seal	Buy now
33	9321048MG800 O-ring	Buy now
34	63D453440000 Cover, oil seal	Buy now
35	9020127M0000 Washer, plate(62x)	Buy now
36	63D455010000 Drive shaft comp.	Buy now
37	6H4455510100 Pinion	Buy now
38	901701213800 Nut hexagon(663)	Buy now
39	6H4455600100 Gear	Buy now
40	933320000300 Brg,cyl-cal roller 318g ky	Buy now
41	663455670130 Shim (t:0.30mm)	Buy now
42	6H4455710100 Gear	Buy now
43	63D45361028D Cap, lower casing	Buy now
44	9010508M6100 Bolt, washer based(62x)	Buy now
45	93306001U100 Bearing(62x)	Buy now

Lower Casing & Drive 1



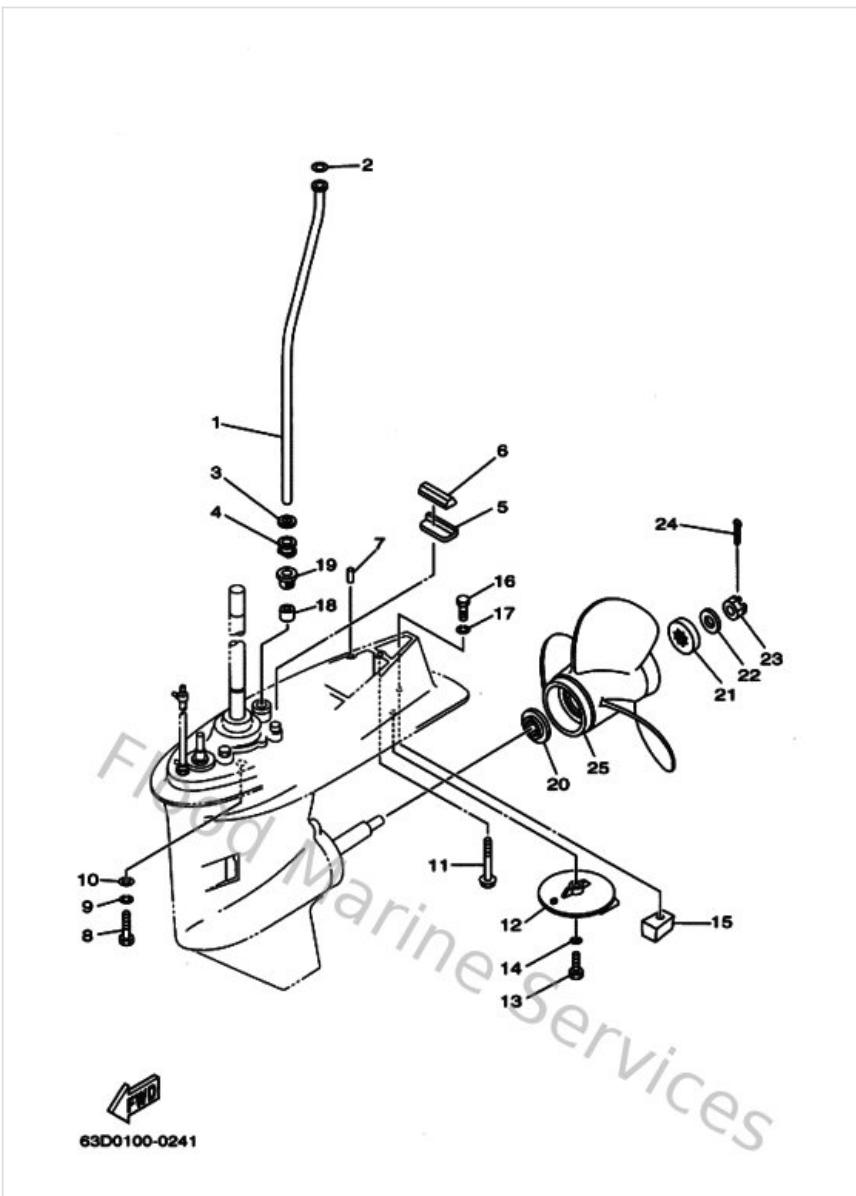
Ref	Part	
46	63D455770030 Shim (t:0.30mm)	Buy now
47	9321074MG500 O-ring (xe)	Buy now
48	9321069MG600 O-ring	Buy now
49	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
50	9310122M0000 Oil seal (22x36x6-663)	Buy now
51	663441510000 Cam, shift	Buy now
52	63D441440000 Rod, shift	Buy now
53	932100700300 O-ring (11m)	Buy now
54	934300800600 Circlip(2r6)	Buy now
55	63D456110000 Shaft, propeller	Buy now
56	902012242900 Washer, plate(663)	Buy now
57	63D456310100 Clutch, dog	Buy now
58	663456340000 Slide, shift	Buy now
59	9050116M0100 Spring compression	Buy now
60	63D456350000 Plunger, shift	Buy now

Lower Casing & Drive 1



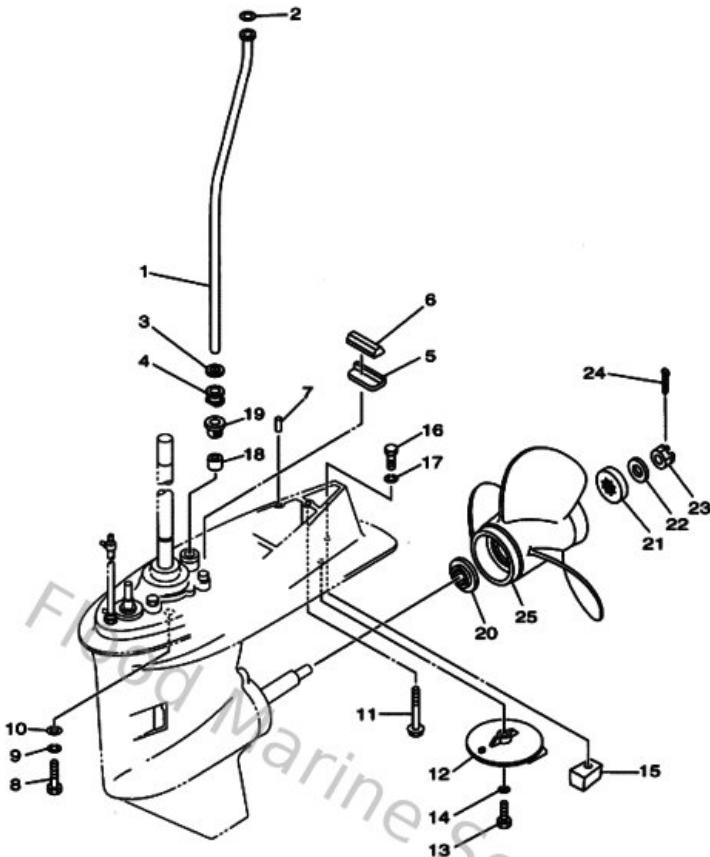
Ref	Part	
61	902500602300 Pin, strait (663)	Buy now
62	663456330000 Ring, cross pin	Buy now

Lower Casing & Drive 2



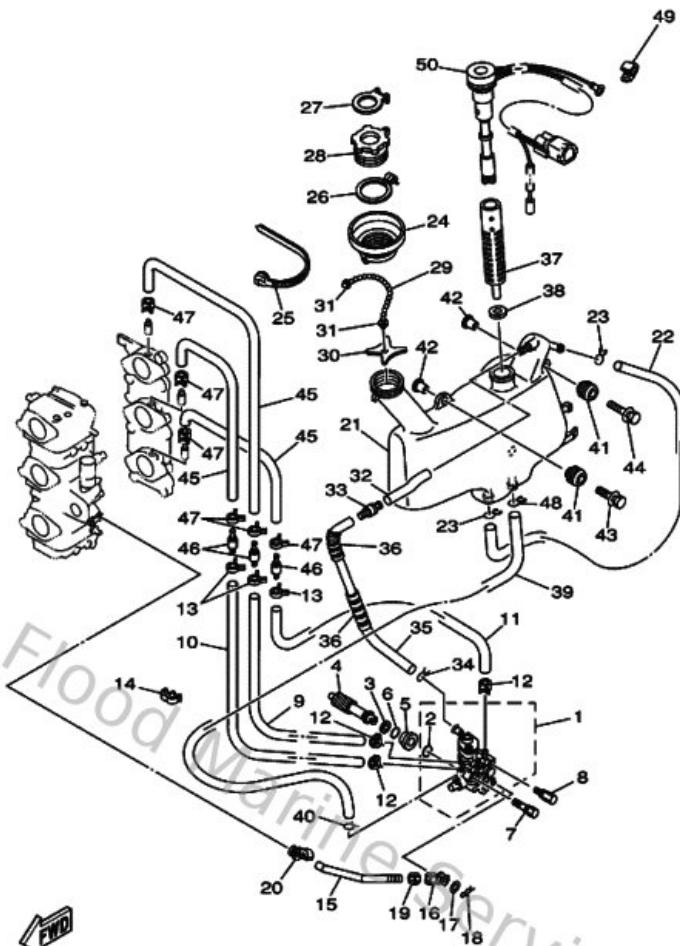
Ref	Part	
1	63D443610000 Tube, water	Buy now
2	902021206000 Washer, plate(663)	Buy now
3	904301207200 Gasket	Buy now
4	63D443670000 Damper, water seal	Buy now
5	663453760000 Guide, seal damper	Buy now
6	63D453750000 Damper, seal	Buy now
7	936061201900 Pin, dowel (614)	Buy now
8	970751004000 Bolt, hexagon deep recess	Buy now
9	929951010000 Ybs67-10 washer, spring	Buy now
10	929901060000 Washer, plate	Buy now
11	9011908M8400 Bolt, with washer	Buy now
12	664453710100 Tab-trim	Buy now
13	970950802500 Bolt (62g)	Buy now
14	929950810000 Ybs67-8 washer, spring	Buy now
15	67C452510000 Anode	Buy now

Lower Casing & Drive 2



Ref	Part	
16	970950803500 Bolt(70w)	Buy now
18	663443660000 Damper, water seal 2	Buy now
19	63D443120000 Cover, water pump housing	Buy now
20	663459870200 Spacer	Buy now
21	670459970200 Spacer	Buy now
22	929901620000 958-58204-00 washer,plain	Buy now
23	901711601100 Nut, castle (663)	Buy now
24	914903002500 Pin cotter	Buy now
25	663459746000 Propeller (3x11-1/2"x13"-g)	Buy now

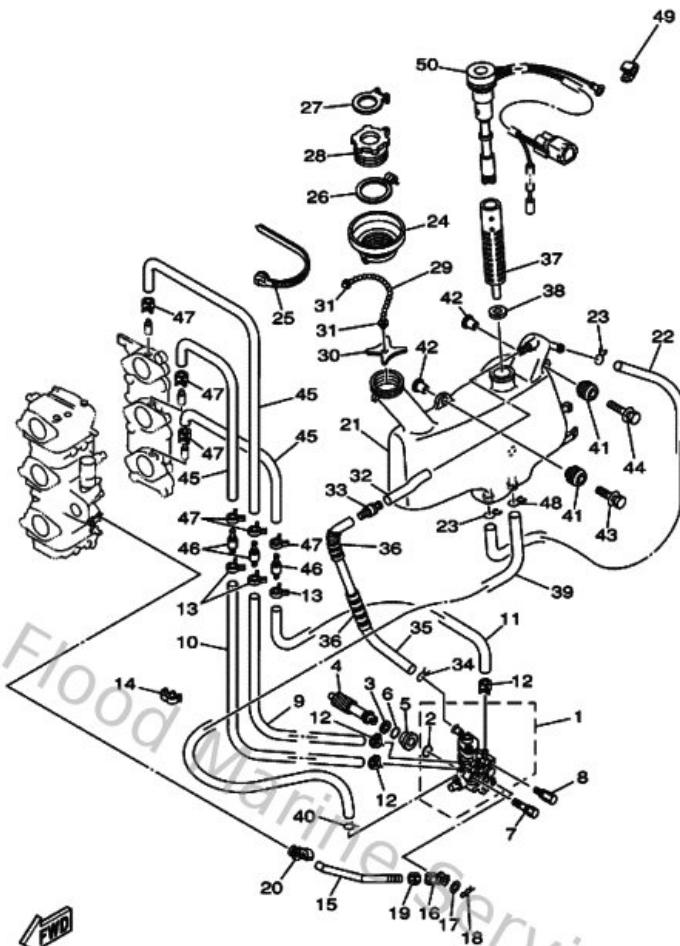
Oil Pump 2



63B0100-0070

Ref	Part	
1	63D132000000 Oil injection pump assembly	Buy now
2	9321019MA700 O-ring(6r0)	Buy now
3	9020108M9300 Washer, plate (6g5)	Buy now
4	6H4115370100 Gear, driven	Buy now
5	6H1131170100 Collar, distance	Buy now
6	9321013M0400 93210-13m04	Buy now
7	9010906M3900 Bolt(6h0)	Buy now
8	9010906M4000 Bolt(6h0)	Buy now
9	9044507M4400 Hose (I390)	Buy now
10	9044507M2300 Hose (I570)	Buy now
11	9044507MA600 Hose (I200)	Buy now
12	9046807M0200 Clip (6e5)	Buy now
14	9046407M2000 Clamp(6h0)	Buy now
15	6H4412410100 Rod, link	Buy now
16	6H1412370000 Joint, link	Buy now

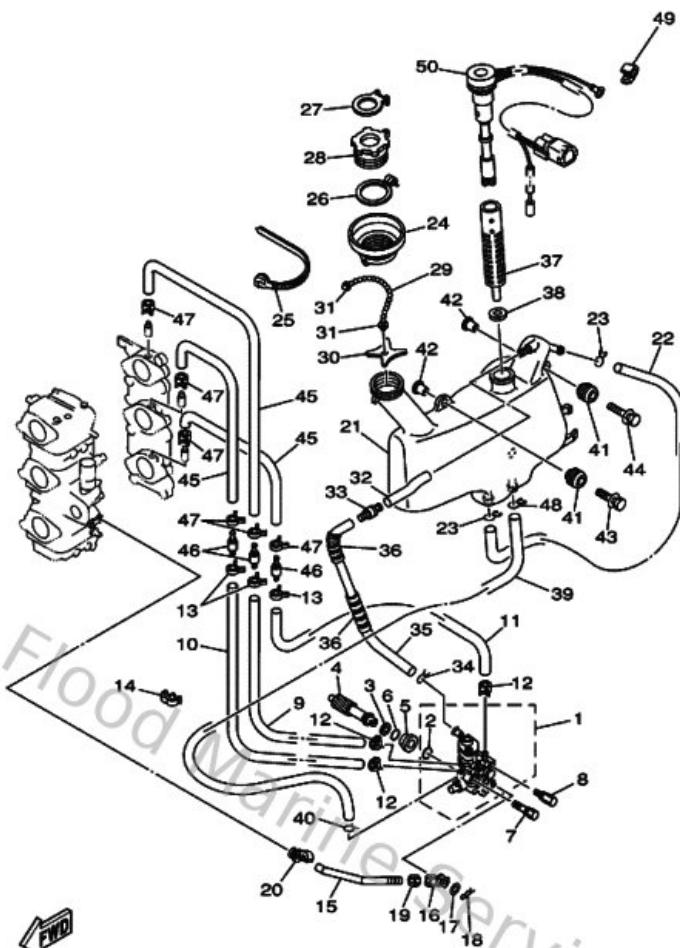
Oil Pump 2



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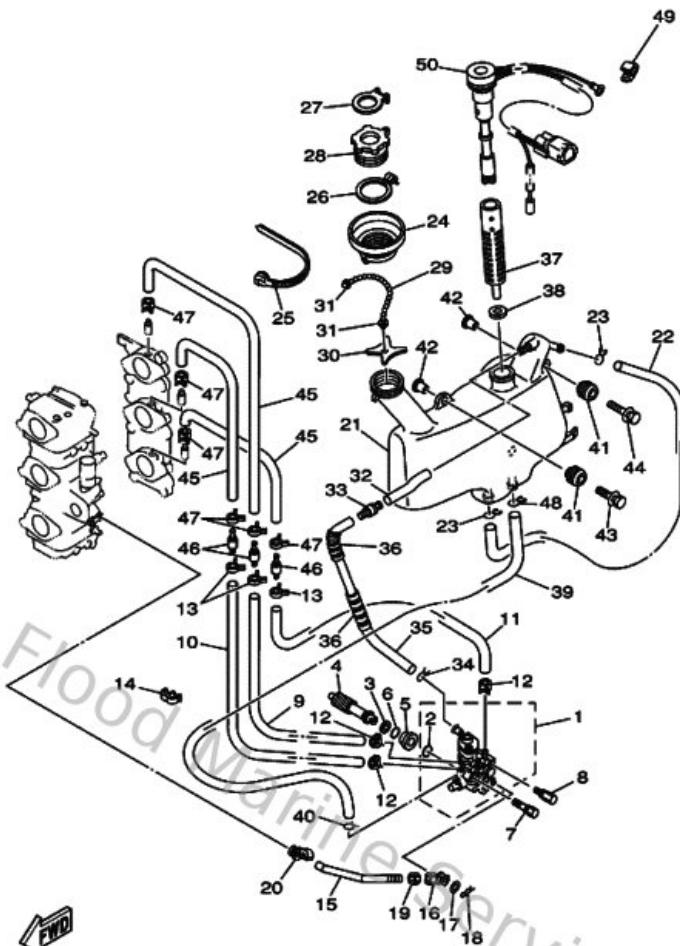
Ref	Part	
17	902020508800 Washer, plate (666)	Buy now
18	9046805M0300 Clip(6j8)	Buy now
19	953800560000 Nut, hexagon (663)	Buy now
20	6R5412370000 Joint, link	Buy now
21	63D217070000 Oil tank comp.	Buy now
22	9044511M1500 Hose (I360)	Buy now
23	9046711M0800 Clip(72x)	Buy now
24	6H4217520000 Tube, filler 1	Buy now
25	9046513M3000 Clamp	Buy now
26	63D2175R0000 Hook, band	Buy now
27	63D2176M0000 Hook	Buy now
28	6H4217700000 Oil tank cap assembly	Buy now
29	6H5246330000 Chain, Ball	Buy now
30	6J8217580000 Washer, special 2	Buy now
31	6H1217570000 Washer, special 1	Buy now

Oil Pump 2



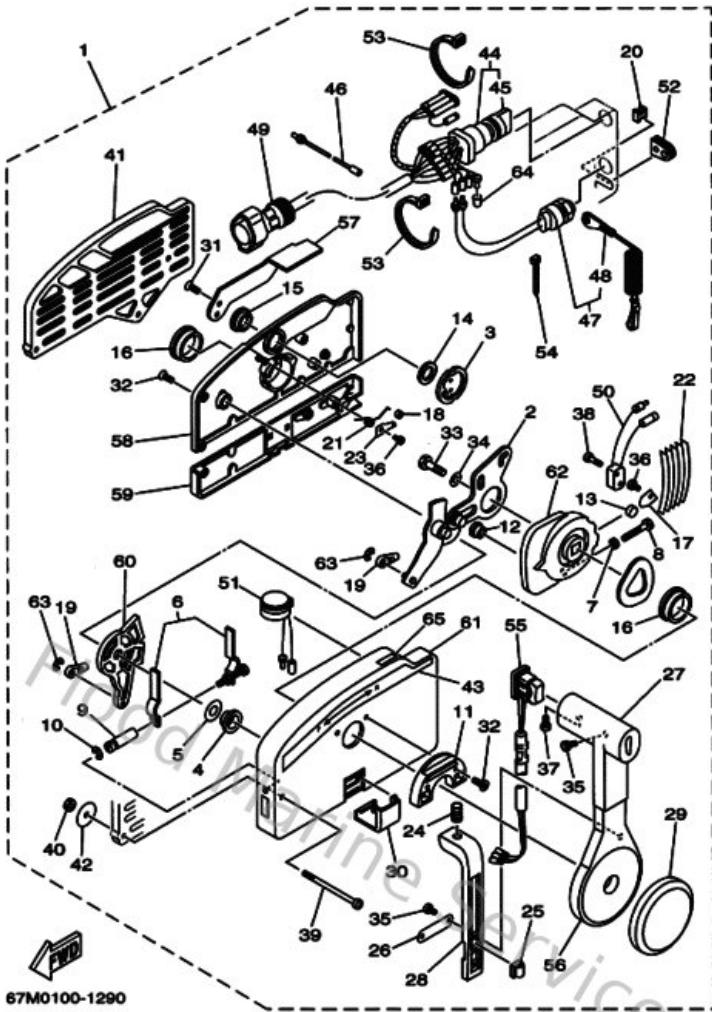
Ref	Part	
32	9044511M2300 Hose (I100)	Buy now
33	63D217440000 Breather	Buy now
34	9046710M0400 Clip, pipe 1 (6e9)	Buy now
35	9044511M1700 Hose (I360)	Buy now
36	9044610M0100 Tube (6e5)	Buy now
37	68134110000 Strainer, oil	Buy now
38	68134140000 Gasket, strainer cover	Buy now
39	6L2134160000 Pipe, oil 1	Buy now
40	904670800400 Clip, pipe 6162435600	Buy now
41	6A0823170000 Damper, ignition coil	Buy now
42	624425420000 Collar	Buy now
43	9011906M6500 Bolt, with washer	Buy now
44	9011906M6700 Bolt, with washer	Buy now
45	9044607M4800 Hose(62t)	Buy now
46	6E9131837000 Valve check	Buy now

Oil Pump 2



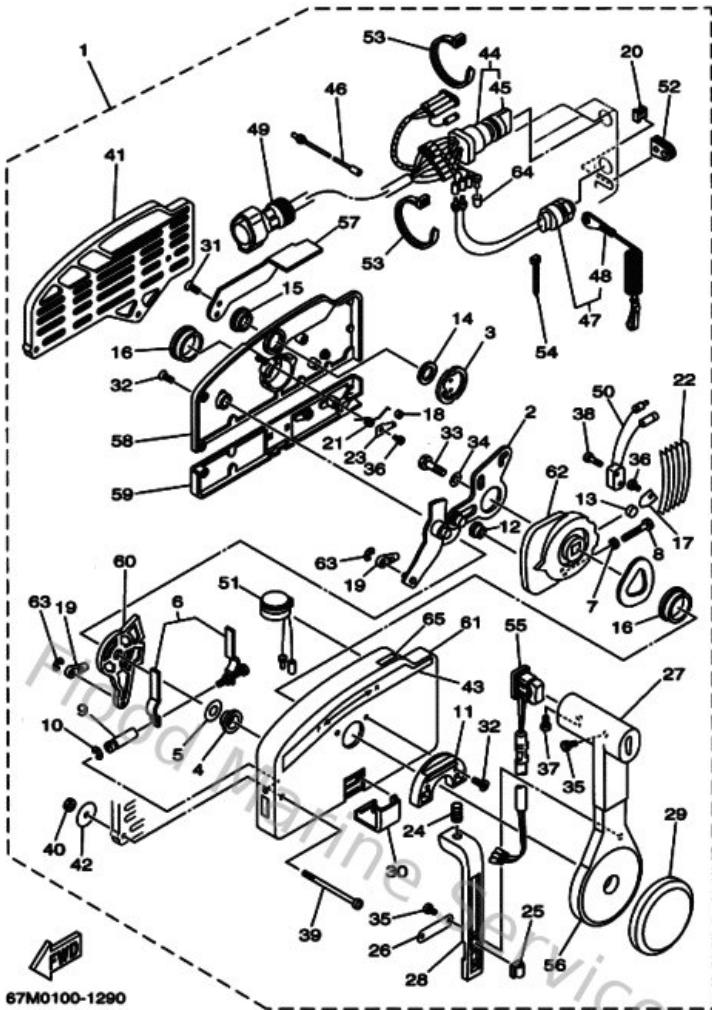
Ref	Part	
49	<u>9046506M8600</u> Clamp	<u>Buy now</u>
50	<u>63D857200000</u> Oil level gauge assembly	<u>Buy now</u>

Remote Control Assy 1



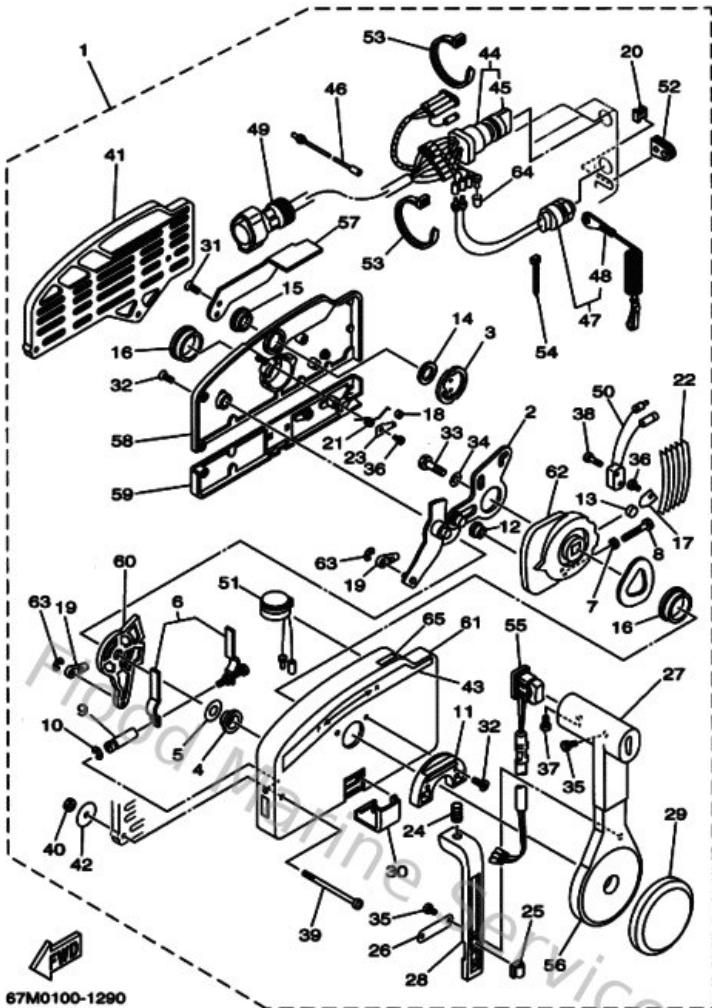
Ref	Part	
1	70348201A100 Remote control assembly (10p)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



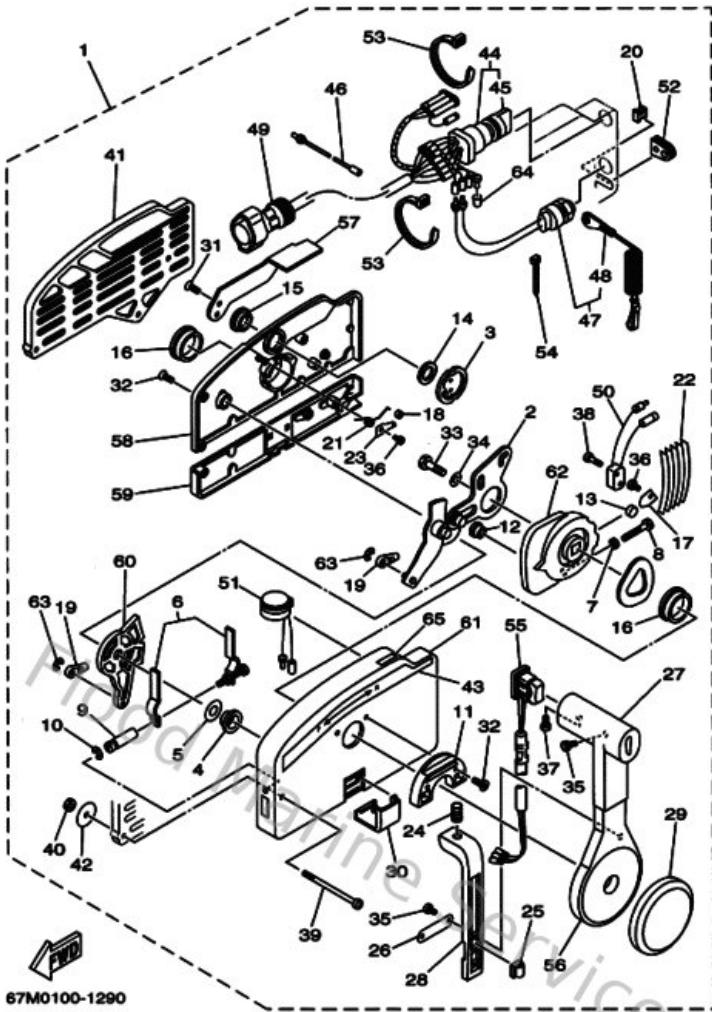
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now
32	703482820000 Screw	Buy now

Remote Control Assy 1



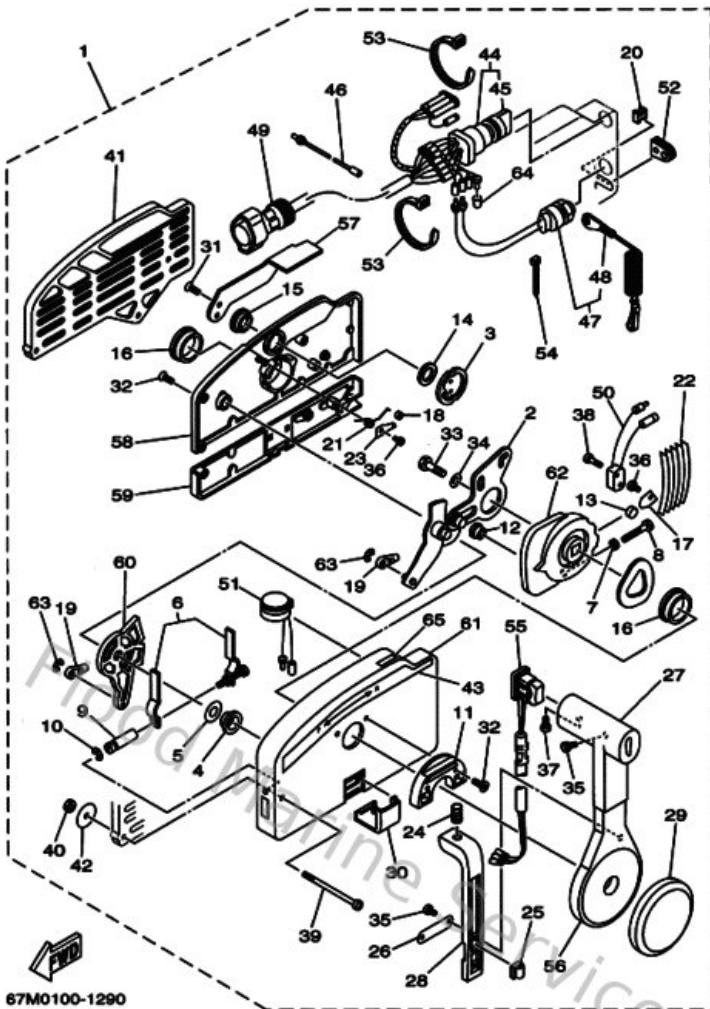
Ref	Part	
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	978850501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825101300 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now
47	688825750200 Engine stop switch assembly	Buy now

Remote Control Assy 1



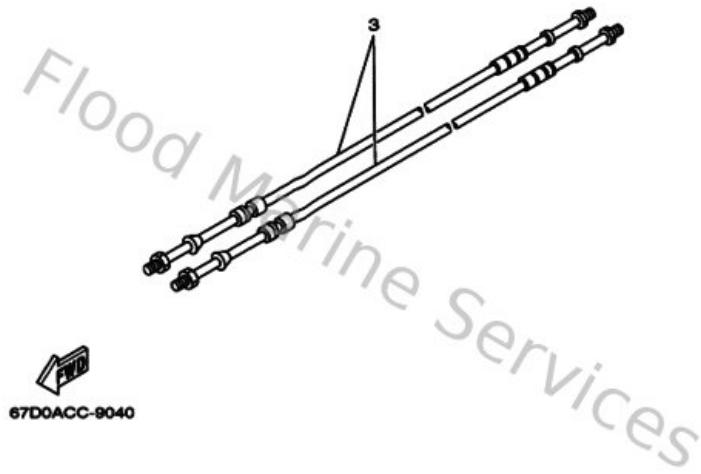
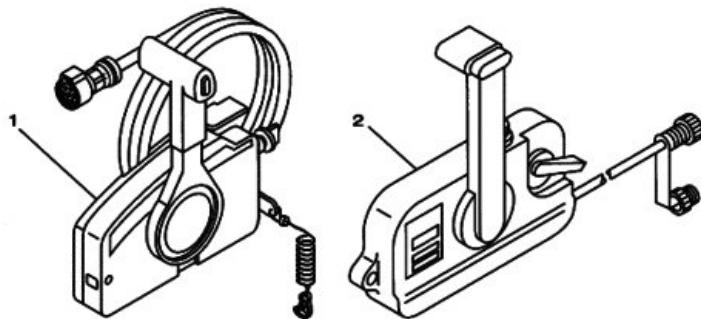
Ref	Part	
48	682825560000 Lanyard, stop switch	Buy now
49	6888258A2000 10p main harness mec 2m (6ft)	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	70383383B000 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	703825910000 Band	Buy now
54	703825920000 Band	Buy now
55	703482240000 Cover, control lever	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now
62	703482320000 Drive gear	Buy now

Remote Control Assy 1



Ref	Part	
64	703825420000 Cap	Buy now
65	703482180000 Graphic	Buy now

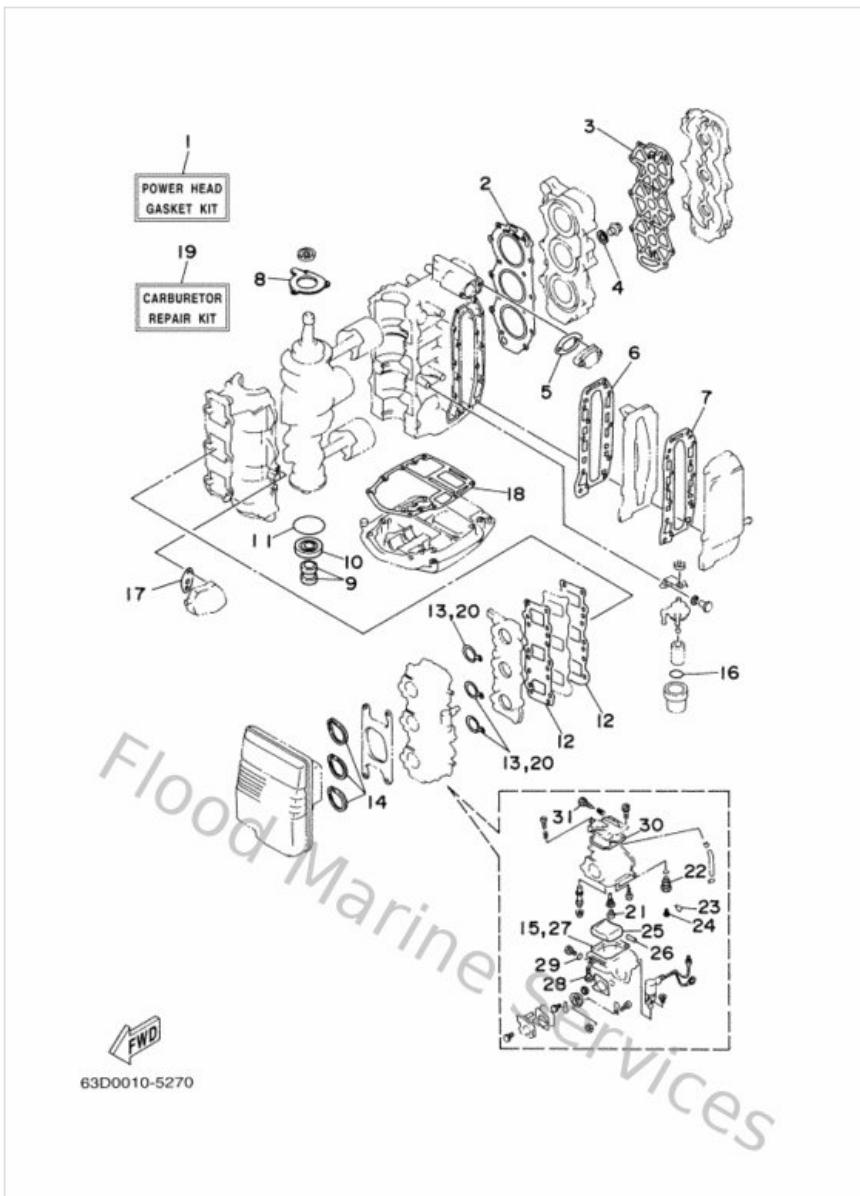
Remote Control Box



67DOACC-9040

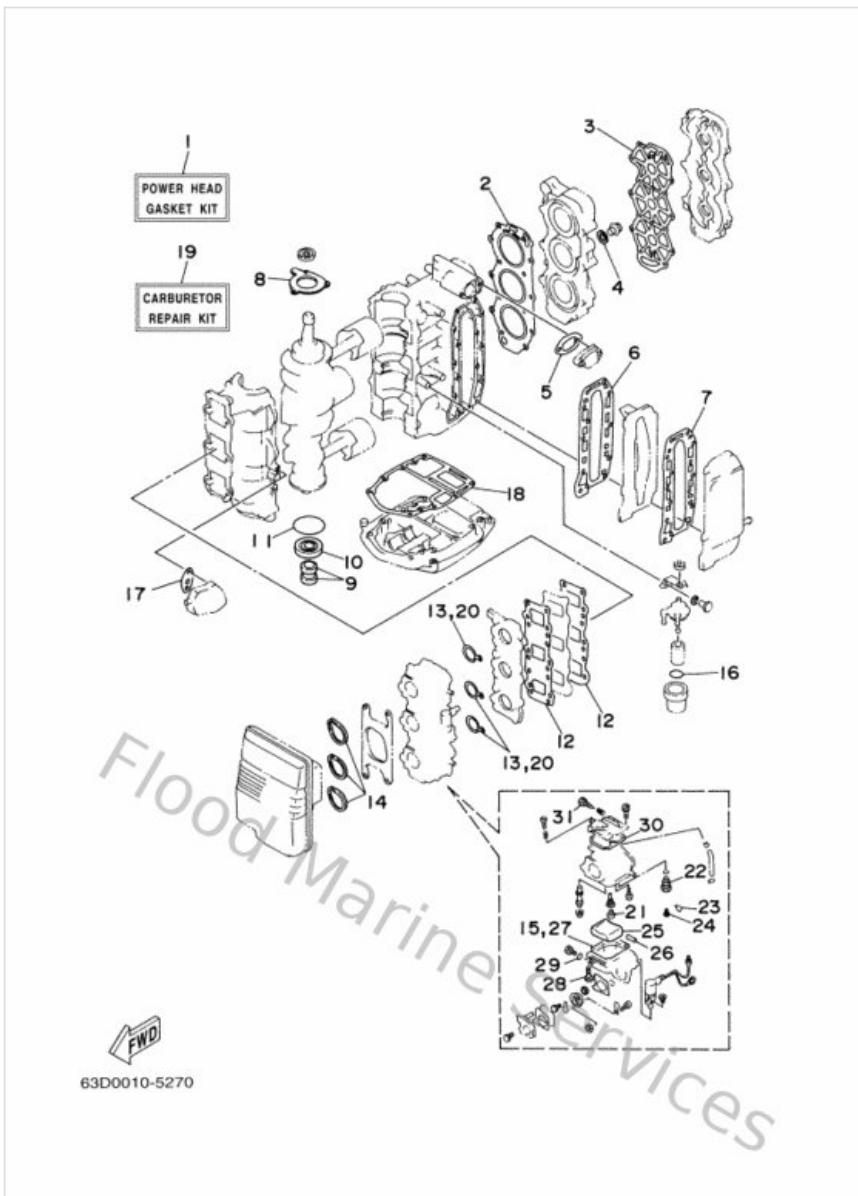
Ref	Part	
1	70348201A100 Remote control assembly (10p)	Buy now
3	701483208000 Cable, Remote Control L=17F	Buy now

Repair Kit 1



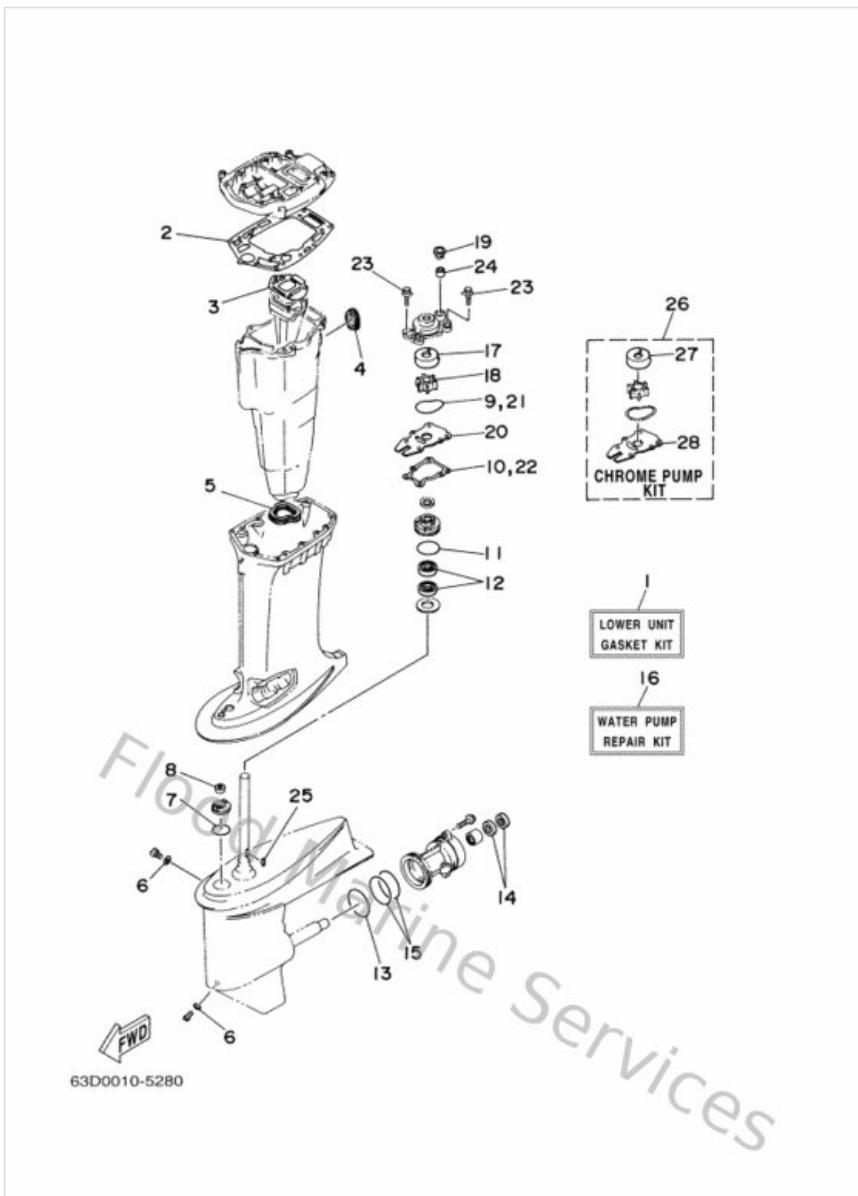
Ref	Part	
1	63DW00010000 Power head gasket kit	Buy now
2	63D11181A100 Gasket, cylinder head 1	Buy now
3	63D11193A000 Gasket, head cover 1	Buy now
4	904301411500 Gasket (663)	Buy now
5	61A12414A000 Gasket, cover	Buy now
6	6H441112A000 Gasket, exhaust inner cover	Buy now
7	6H441114A000 Gasket, exhaust outer cover	Buy now
8	6H415369A100 Gasket, oil seal housing	Buy now
9	9310116M3600 Oil seal(6a8)	Buy now
10	9310225M2800 Oil seal(6h4)	Buy now
11	9321058M2100 O-ring (683)	Buy now
12	6H413621A100 Gasket, valve seat	Buy now
13	6H4141980100 Gasket	Buy now
14	6H3144570000 Seal	Buy now
15	6H4149840000 Gasket, float chamber	Buy now

Repair Kit 1



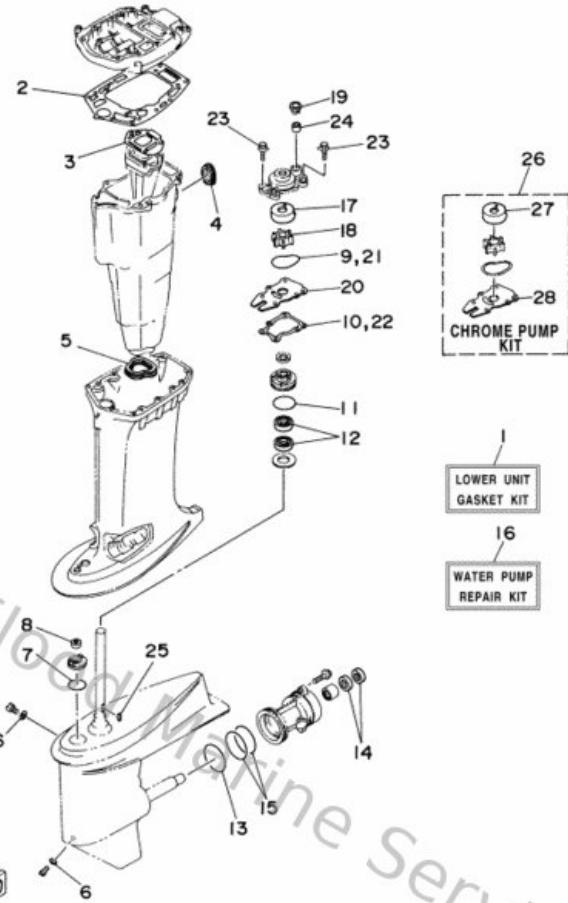
Ref	Part	
16	932103273800 O-ring(1wg)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	6H445113A000 Gasket, upper casing	Buy now
19	6H4W00930300 Carburetor repair kit	Buy now
21	676149660000 Rubber cap	Buy now
22	6H4145900000 Needle valve assembly	Buy now
23	633141590000 Clip	Buy now
24	676141860000 Pin, valve	Buy now
25	6H4149850100 Float	Buy now
26	6H4145480000 Pin, float arm	Buy now
28	985800401400 Screw, pan head(ga5)	Buy now
29	932100423000 O-ring (371)	Buy now
30	6H4141470000 O-ring	Buy now
31	692149230000 Screw, adjusting	Buy now

Repair Kit 2



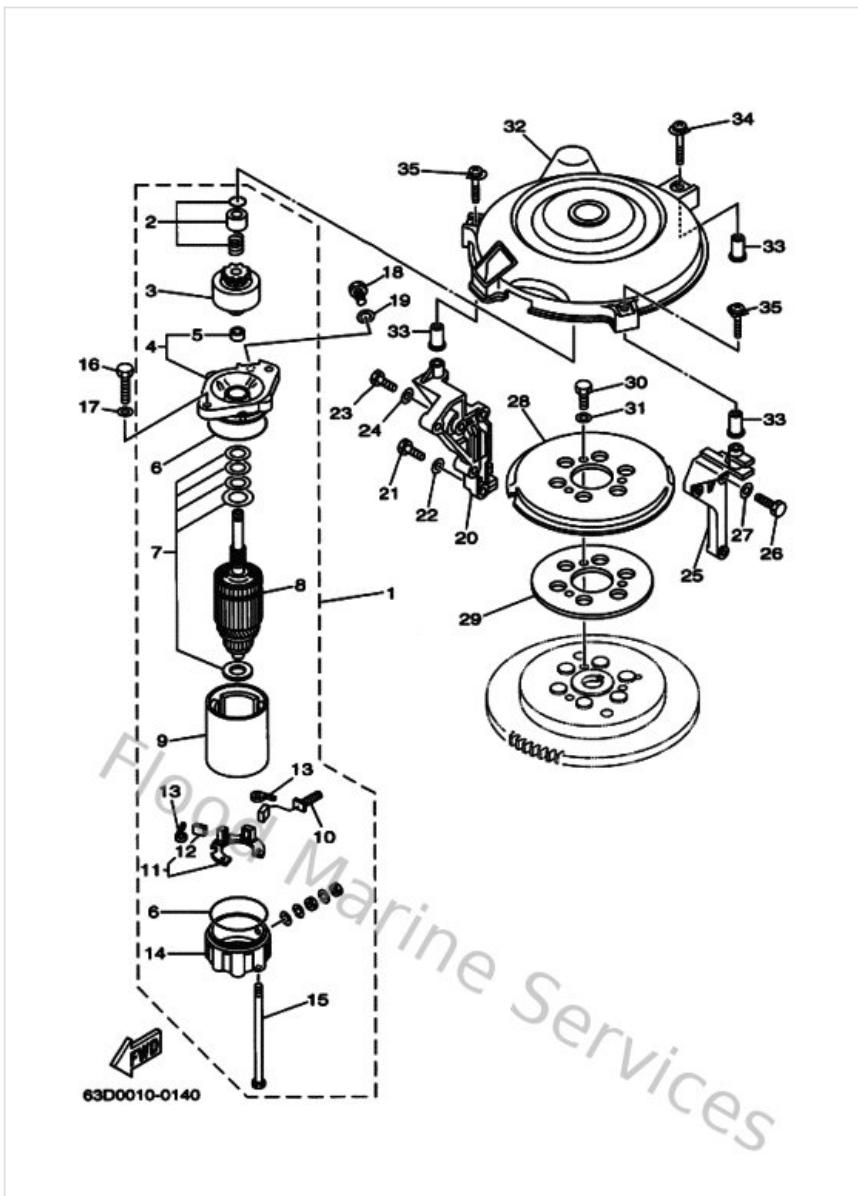
Ref	Part	
1	63DW00012000 Lower unit gasket kit	Buy now
2	63D45114A000 Gasket, upper casing	Buy now
3	6H441134A000 Gasket, exhaust manifold	Buy now
4	6H3451270000 Seal 1	Buy now
5	63D451230000 Gasket, muffler	Buy now
6	904300802000 Gasket	Buy now
7	9321033MG400 O-ring	Buy now
8	931060901400 Oil seal	Buy now
9	9321059MG700 O-ring	Buy now
10	63D443160000 Gasket, water pump	Buy now
11	9321048MG800 O-ring	Buy now
12	9310125M5700 Oil seal	Buy now
13	9321069MG600 O-ring	Buy now
14	931012206700 Oil seal (22x36x6-663)	Buy now
15	9321074MG500 O-ring (xe)	Buy now

Repair Kit 2



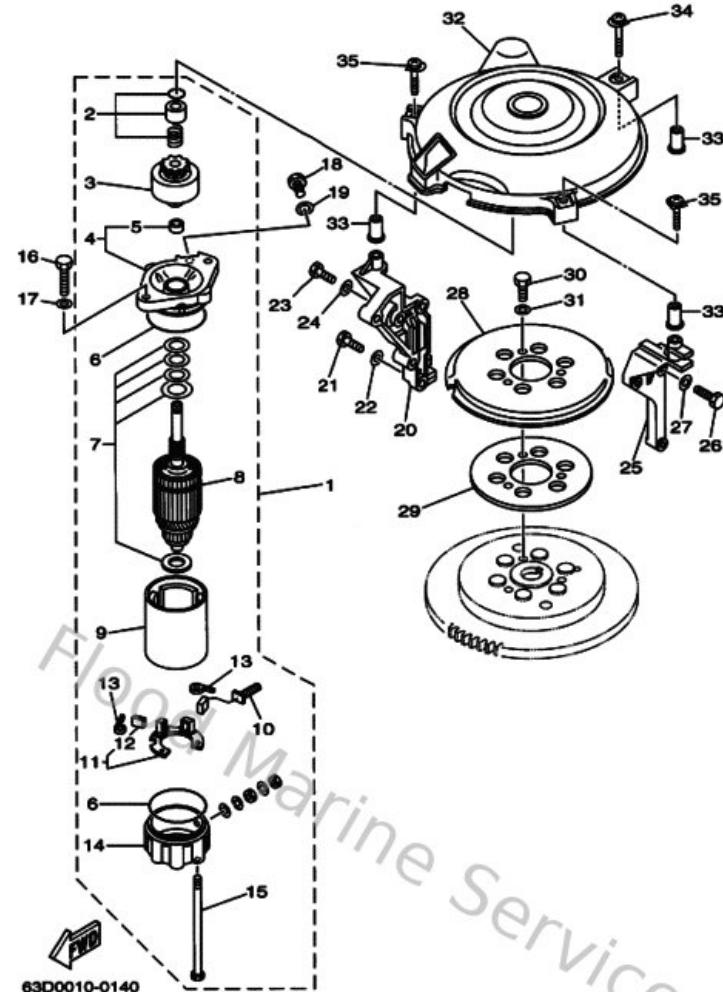
Ref	Part	
16	63DW00780100 Water pump repair kit	Buy now
17	63D443220000 Insert, cartridge	Buy now
18	6H3443520000 Impellar	Buy now
19	63D443120000 Cover, water pump housing	Buy now
20	63D443230000 Outer plate, cartridge	Buy now
23	9011908M1500 Bolt, with washer(62w)	Buy now
24	663443660000 Damper, water seal 2	Buy now
25	902800302400 Key, woodruff(662)	Buy now
26	63DW00780A00 Chrome pump kit	Buy now
27	63D443224000 Insert, cartridge	Buy now
28	63D443234000 Outer plate, cartridge	Buy now

Starting Motor



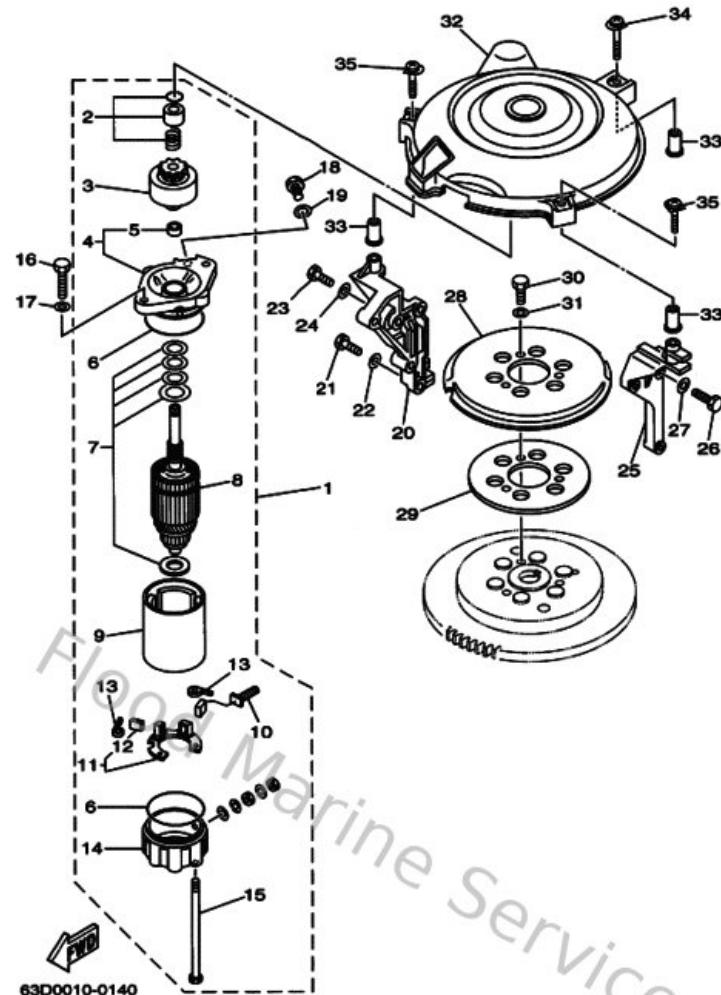
Ref	Part	
1	6F5818001100 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	689818071200 Pinion assembly	Buy now
4	6F5818301100 Front cover assembly	Buy now
5	689818310000 Metal, front	Buy now
6	689818471100 O-ring	Buy now
7	689818091100 Washer kit	Buy now
8	689818501200 Armature assembly	Buy now
9	689818101100 Stator ass'y	Buy now
10	689818111100 Brush 1	Buy now
11	689818401100 Brush holder assembly	Buy now
12	689818121100 Brush 2	Buy now
13	689818131000 Spring, brush	Buy now
14	689818201100 Rear cover ass'y	Buy now
15	689818261000 Bolt	Buy now

Starting Motor



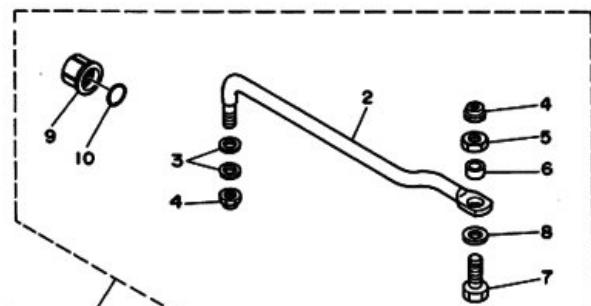
Ref	Part	
16	970240803000 Bolt	Buy now
17	929030860000 Washer, plain (663)	Buy now
18	970130801600 Bolt, hexagon	Buy now
19	929901010000 Ybs67-10 washer, spring	Buy now
20	63D15771004D Stay 1	Buy now
21	970130802500 Bolt (682)	Buy now
23	970130602000 Bolt(62y)	Buy now
24	929030660000 Washer, plain (646)	Buy now
25	6H4157720294 Stay 2	Buy now
26	970130602500 Bolt(62y)	Buy now
28	6J815723E100 Pulley, starter	Buy now
29	6J881365A000 Gasket, hole cover	Buy now
30	970130801400 Bolt(692)	Buy now
32	6H4813370100 Cover, flywheel	Buy now
33	9038706M6500 Collar (6h4)	Buy now

Starting Motor



Ref	Part	
34	9015906M2100 Screw, with washer(61c)	Buy now
35	9015906M2200 Screw, with washer(61c)	Buy now

Steering Guide

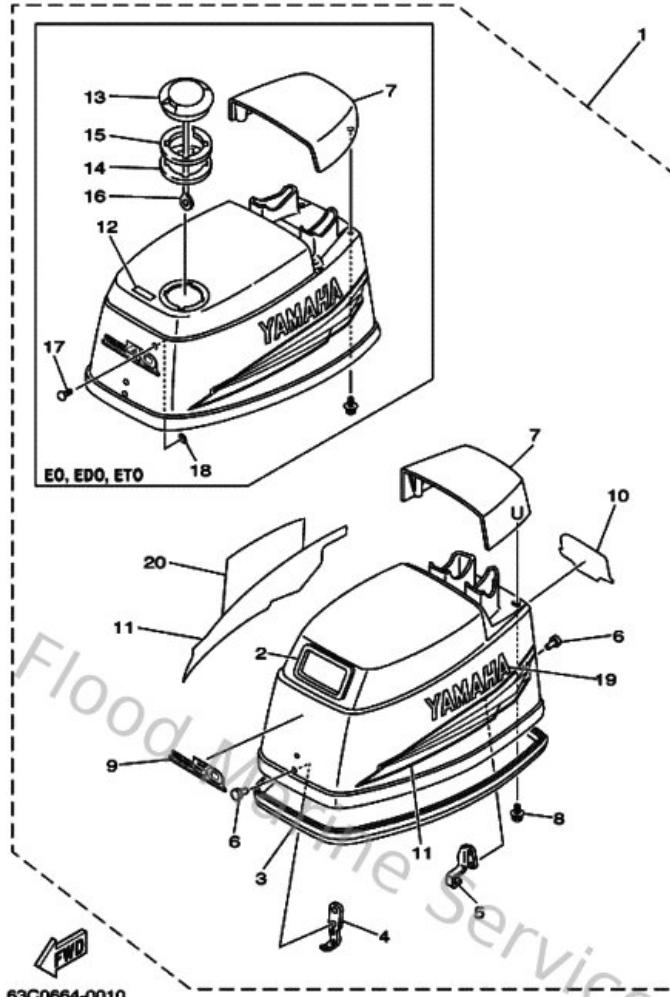


Flood Marine Services

62Y0010-5200

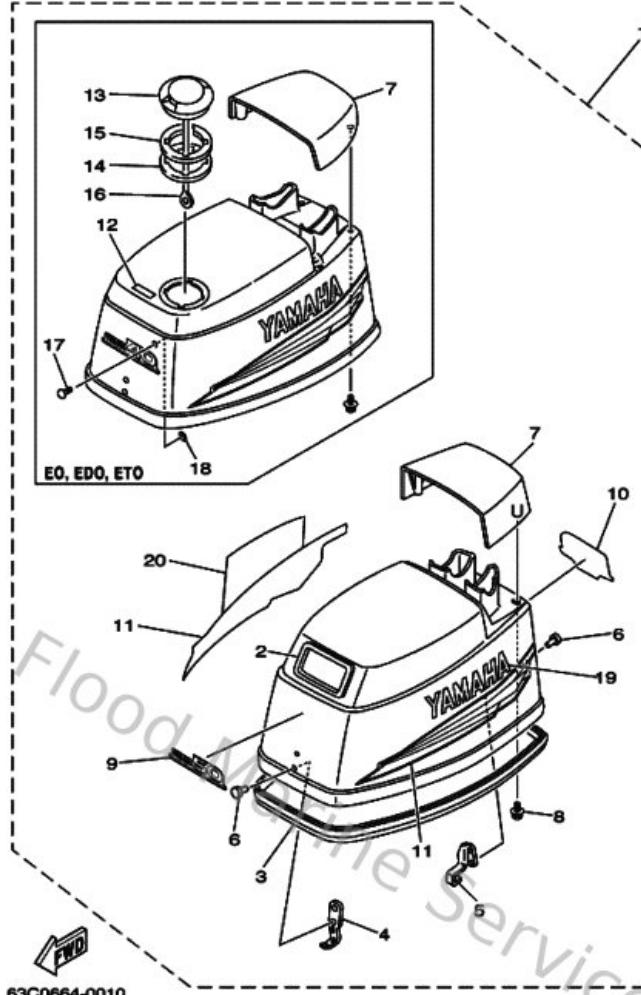
Ref	Part	
1	63D613500000 Steering guide attachment kit	Buy now
2	63D613510000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Coller (688)	Buy now
7	9010109M0100 Bolt(62x)	Buy now
8	9020110M6300 Washer, plate	Buy now
9	6E5431450100 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now

Top Cowling



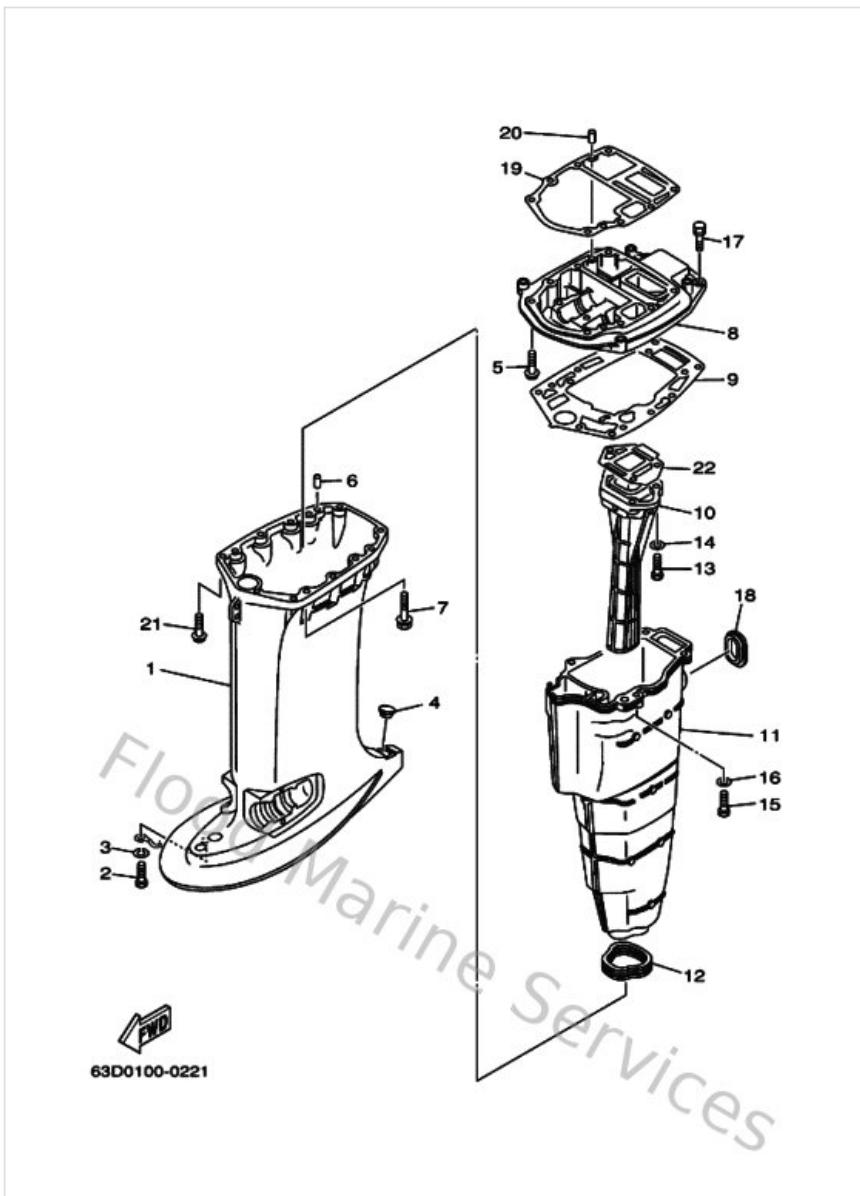
Ref	Part	
1	62X42610304D Top cowling assembly	Buy now
3	6H4426150000 Seal	Buy now
4	6H4426510000 Hook 1	Buy now
5	6H4426520000 Hook 2	Buy now
6	9026604M0100 Rivet (689)	Buy now
7	6H442613118D Molding, air duct	Buy now
8	9011906M9900 Bolt, with washer(6h4)	Buy now
9	62X426771100 Graphic, front	Buy now
10	60A426770000 Graphic, front	Buy now
11	63DW00701000 Graphic set	Buy now
12	63D134364000 Mark	Buy now
13	63D2177H0000 Disk cap 2	Buy now
14	6H3217320000 Seal 1	Buy now
15	6H3217350000 Seal 2	Buy now
16	6H1426940000 Band	Buy now

Top Cowling



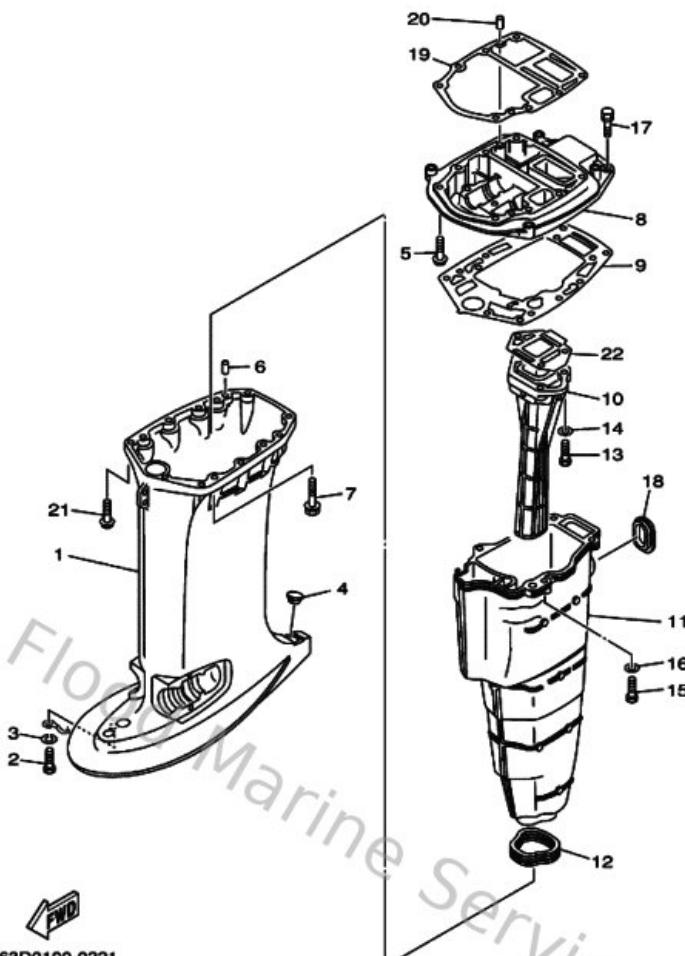
Ref	Part	
17	9033805M0300 Plug (6h1)	Buy now
18	9018305M0600 Nut, spring(6h4)	Buy now
19	63D426811000 Mark, cowling	Buy now
20	63D426821000 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	63D45111014D Casing, upper	Buy now
2	970950601200 Bolt(gh1)	Buy now
3	929950610000 Washer(6a1)	Buy now
4	63D451550000 Cap	Buy now
5	975750844500 Bolt, hexagon w/w deep recess	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	9011908M8200 Bolt, with washer(697)	Buy now
8	63D41137015B Guide, exhaust	Buy now
9	63D45114A000 Gasket, upper casing	Buy now
10	6H541131005B Manifold, ext	Buy now
11	63D1471111CA Muffler 1	Buy now
12	63D451230000 Gasket, muffler	Buy now
13	970750803000 Bolt, hexagon (fj1)	Buy now
14	929900860000 Washer, plain (663)	Buy now
17	9011908M7900 Bolt, hexagon (fj1)	Buy now

Upper Casing



Ref	Part	
18	6H3451270000 Seal 1	Buy now
19	6H445113A000 Gasket, upper casing	Buy now
22	6H441134A000 Gasket, exhaust manifold	Buy now

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