



Yamaha 55BET 2002

Parts Manual

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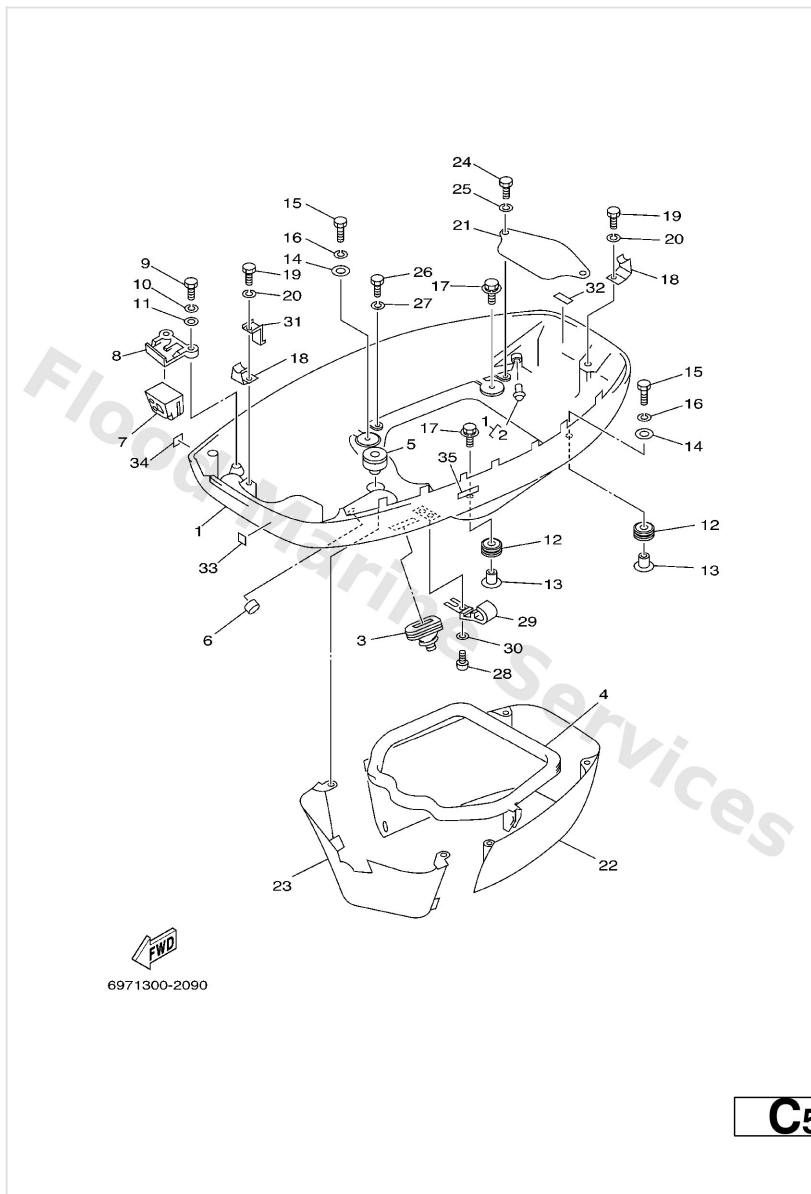
Authorised Yamaha Dealers



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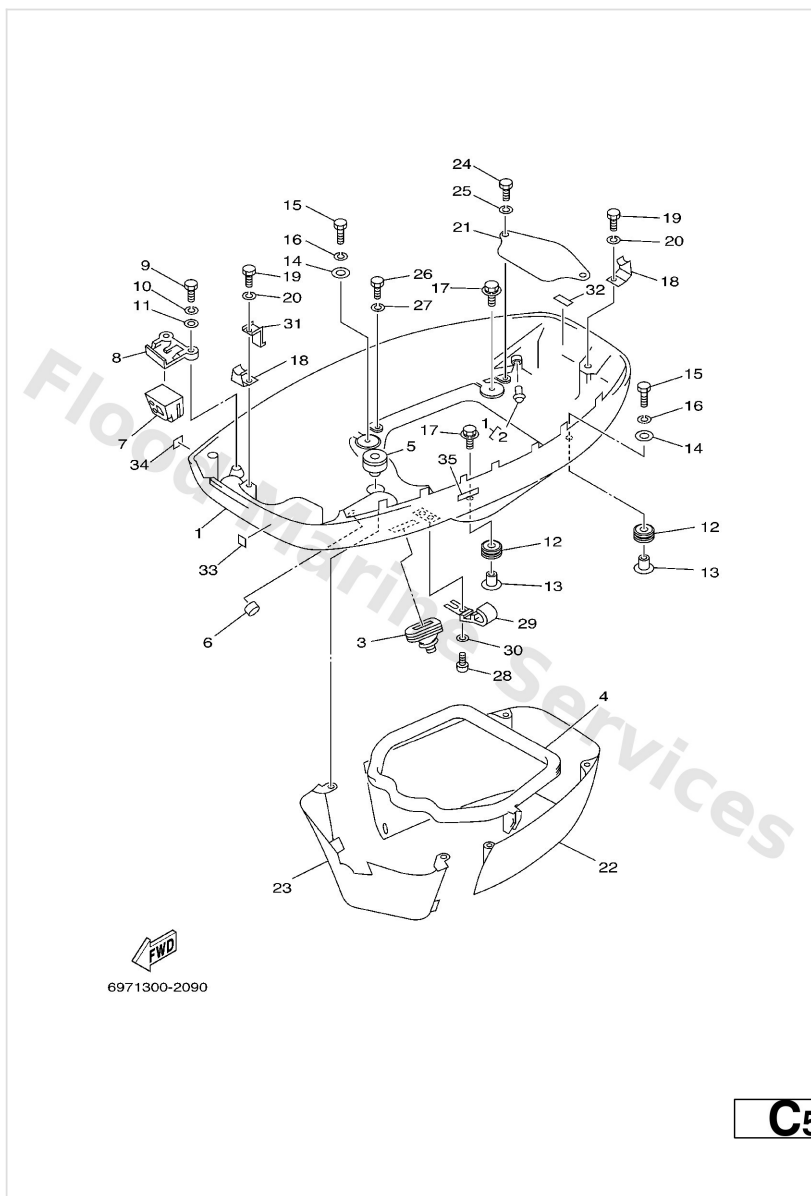
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Bottom Cowling



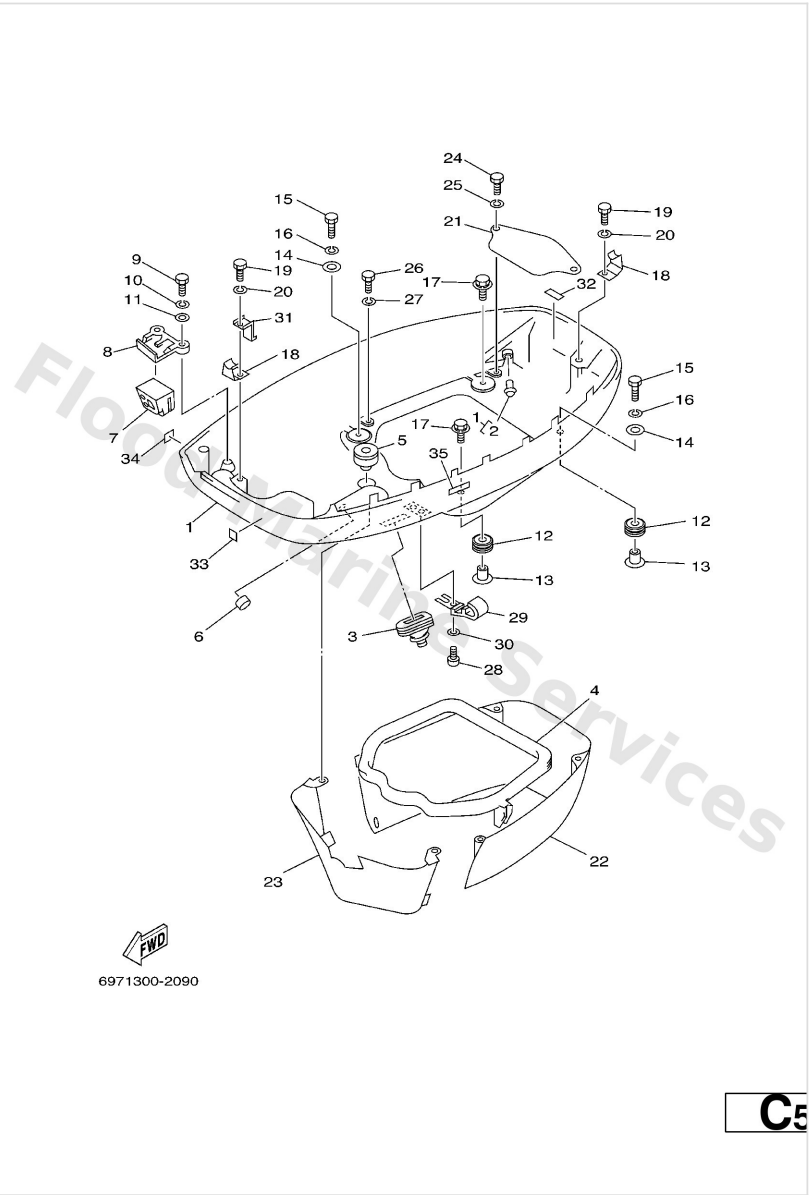
Ref	Part	
1	69742711024D Cowling, bottom	Buy now
2	6632437600 Pipe, joint 1	Buy now
3	688--42726--10 Grommet	Buy now
4	6634271601 Sea 1	Buy now
5	663--42724--00 Grommet	Buy now
6	9048012004 Grommet(661)	Buy now
7	6634272501 Grommet	Buy now
8	663427380394 Plate, fitting	Buy now
9	97095--06016 Bolt, hexagon deep recess	Buy now
10	92995--06100 Washer(6a1)	Buy now
11	92995--06600 Washer, plain (646)	Buy now
12	90480--09M12 Grommet (6a0)	Buy now
13	90387--06M03 Collar (676)	Buy now
14	90201--06416 Washer, plate(663)	Buy now
15	97095--06030 Bolt(jf7)	Buy now

Bottom Cowling



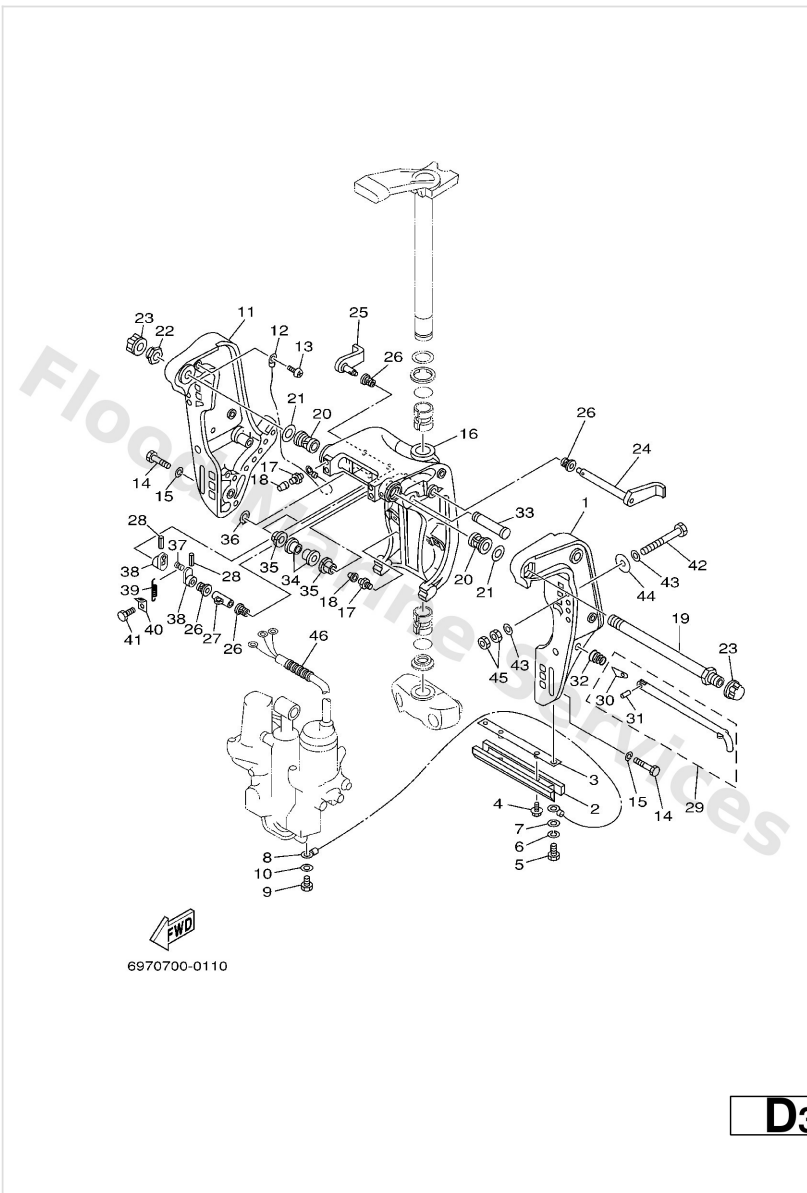
Ref	Part	
17	90119--06M08 Bolt, with washer	Buy now
18	6634274402 Stay	Buy now
19	97095--06014 Bolt(gj3)	Buy now
21	663427230194 Cover, bottom	Buy now
22	66342741014D Apron	Buy now
23	66342771024D Apron	Buy now
24	97095--06020 Bolt(7u8)	Buy now
26	97095--06025 Bolt	Buy now
28	90157--06M01 Screw (6e5)	Buy now
29	6E5--24367--10 Clamp, fuel pipe 2	Buy now
30	92990--06600 Washer, plain (646)	Buy now
31	6638259403 Clamp	Buy now
32	6G5--42791--10 Mark 1	Buy now
33	6A14279201 Mark (100:1)	Buy now
34	6A1--28176--00 Label Caution	Buy now

Bottom Cowling



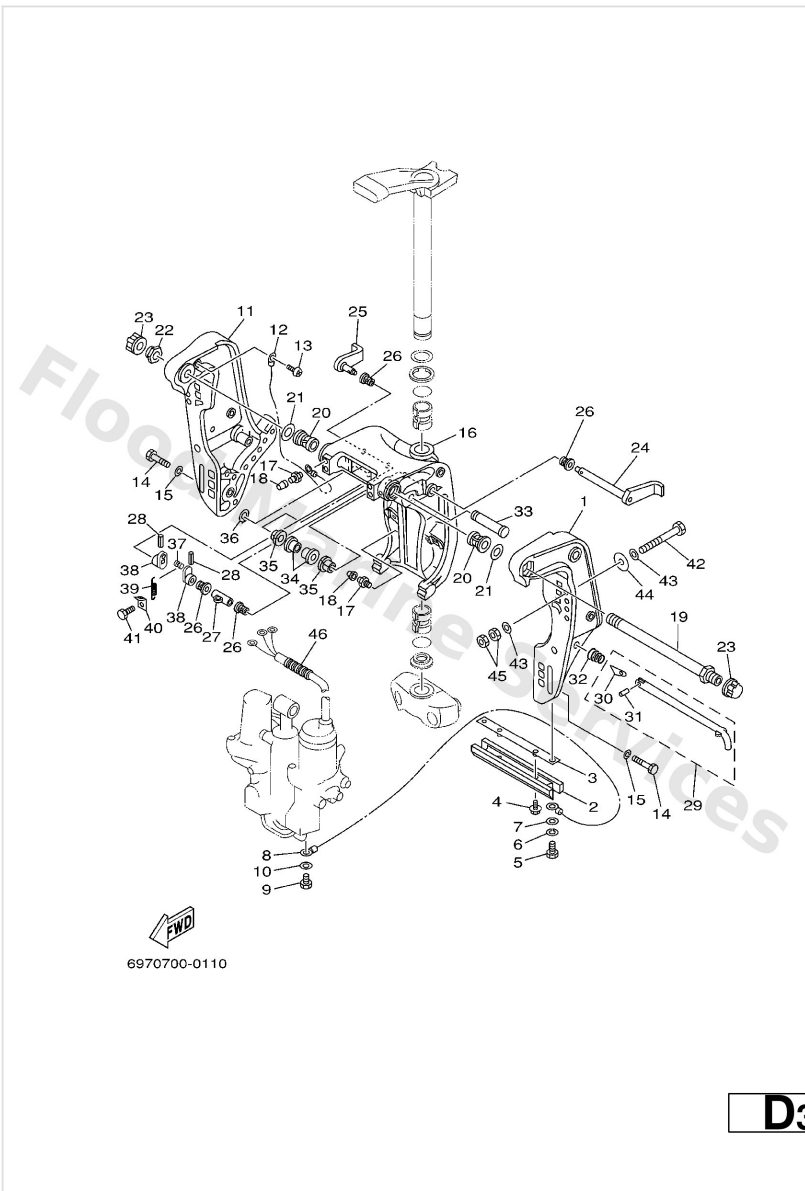
Ref	Part	
35	6E3-8257H-00 Plate Mark	Buy now

Bracket 1



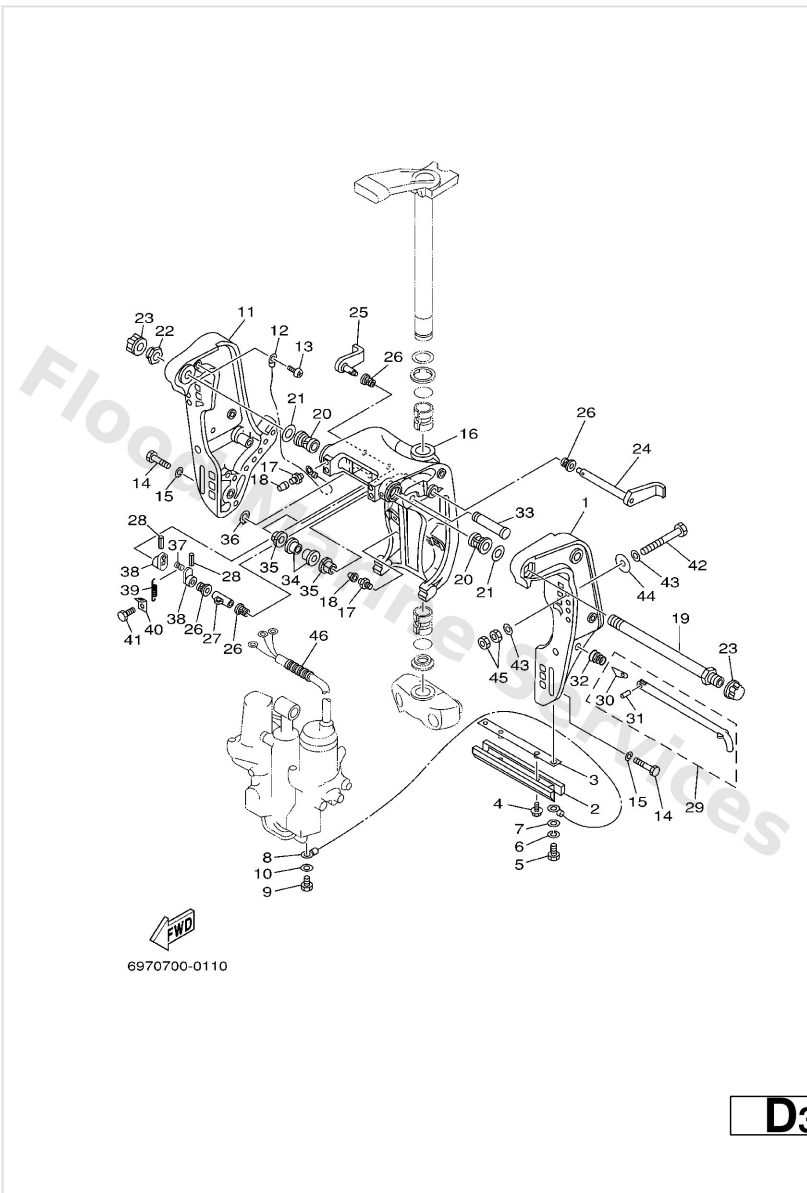
Ref	Part	
1	6H1--43111--01--4D Bracket, clamp 1	Buy now
2	6H1--45251--03 Anode	Buy now
3	6H1--44526--00 Plate 2	Buy now
4	90119--06M29 Bolt, with washer	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
6	92995--06100 Washer(6a1)	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	6H1--82148--00 Wire, lead	Buy now
9	97095--06010 Bolt	Buy now
11	6H1--43112--00--4D Bracket, clamp 2	Buy now
12	6E5--82148--00 Wire, lead 5	Buy now
13	97880--06012 Screw, pan head(62j)	Buy now
14	97095--10045 Bolt(64d)	Buy now
15	92995--10100 Ybs67-10 washer, spring	Buy now
16	6H143311014D Bracket, swivel 1	Buy now

Bracket 1



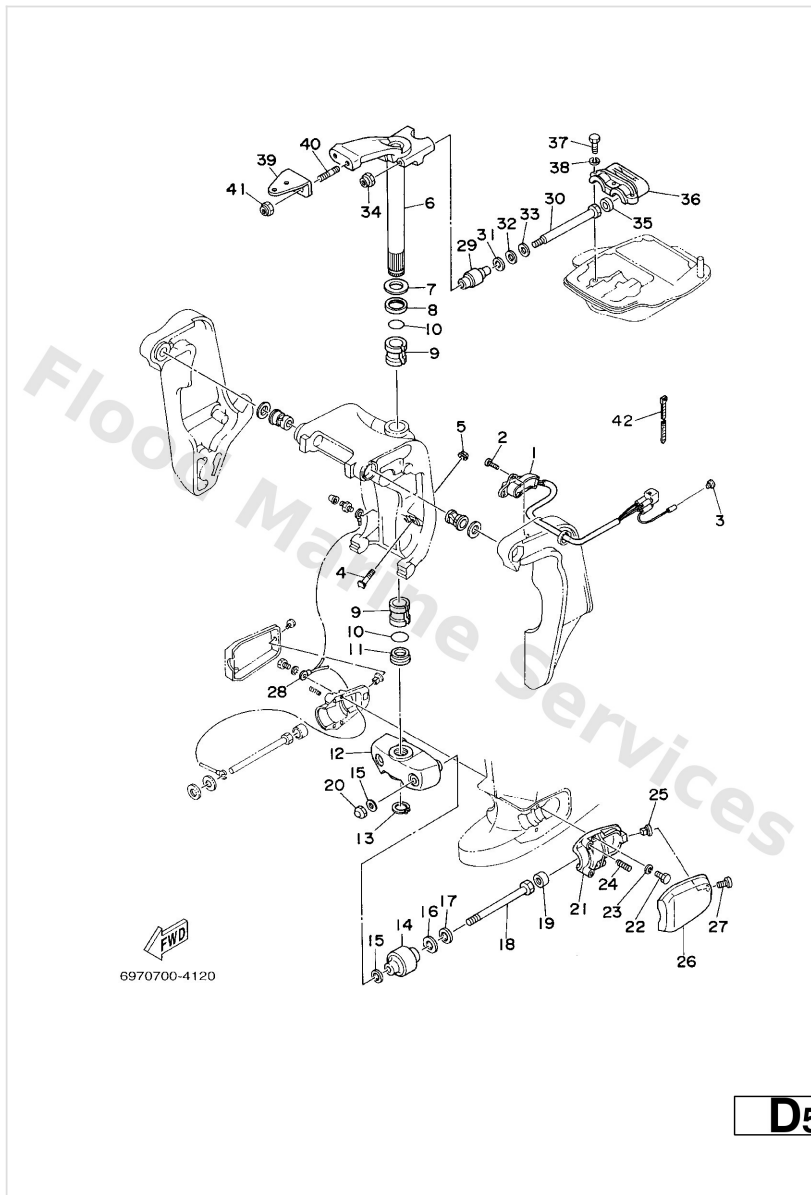
Ref	Part	
17	93700--06M03 Nipple, grease(6a1)	Buy now
18	663--45119--00 Cap, grease nipple AP	Buy now
19	688--43131--03 Bolt, clamp bracket	Buy now
20	90386--22M15 Bushing (688)	Buy now
21	90201--22M67 Washer, plate (688)	Buy now
22	90185--22043 Nut, self-locking	Buy now
23	6G5--43145--01 Cap, clamp bracket	Buy now
24	6H1--43181--01 Lever, tilt stop 1	Buy now
25	6H1--43185--01 Lever, tilt stop 2	Buy now
26	90386--10M16 Bushing (688)	Buy now
27	90387--10M02 Collar(6e5)	Buy now
28	91690--30020 Pin, spring (6h4)	Buy now
29	688--43160--01 Tilt rod ass'y	Buy now
30	688--43165--00 Stopper, tilt rod	Buy now
31	91690--30012 Pin, spring	Buy now

Bracket 1



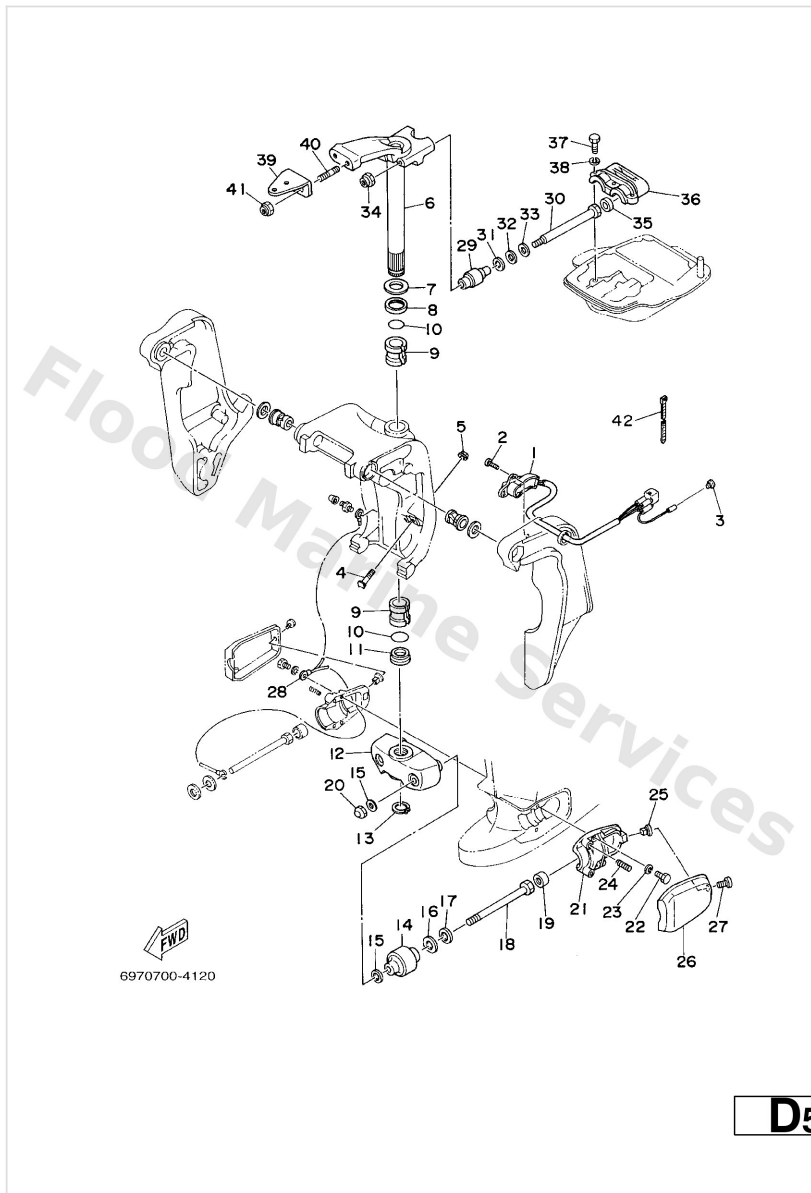
Ref	Part	
32	90502--16M02 Spring, conical (688)	Buy now
33	6E5--43126--02 Pin, upper shock mount	Buy now
34	90386--18M63 Bush(6e5)	Buy now
35	90386--18M35 Bush (688)	Buy now
36	93410--18M02 Circlip (6f2)	Buy now
37	90249--06M19 Pin(6e5)	Buy now
38	6G5--43148--00 Collar, distance	Buy now
39	90506--14M24 Spring, tension(6e5)	Buy now
40	6G5--43144--00 Hook, spring	Buy now
42	9010112M51 Bolt	Buy now
43	92995--12200 Ybs66-12 washer,plain	Buy now
44	90201--12426 Washer, plate(663)	Buy now
45	95380--12600 Nut (707)	Buy now
46	90440--14M00 Pipe(6h4)	Buy now

Bracket 2



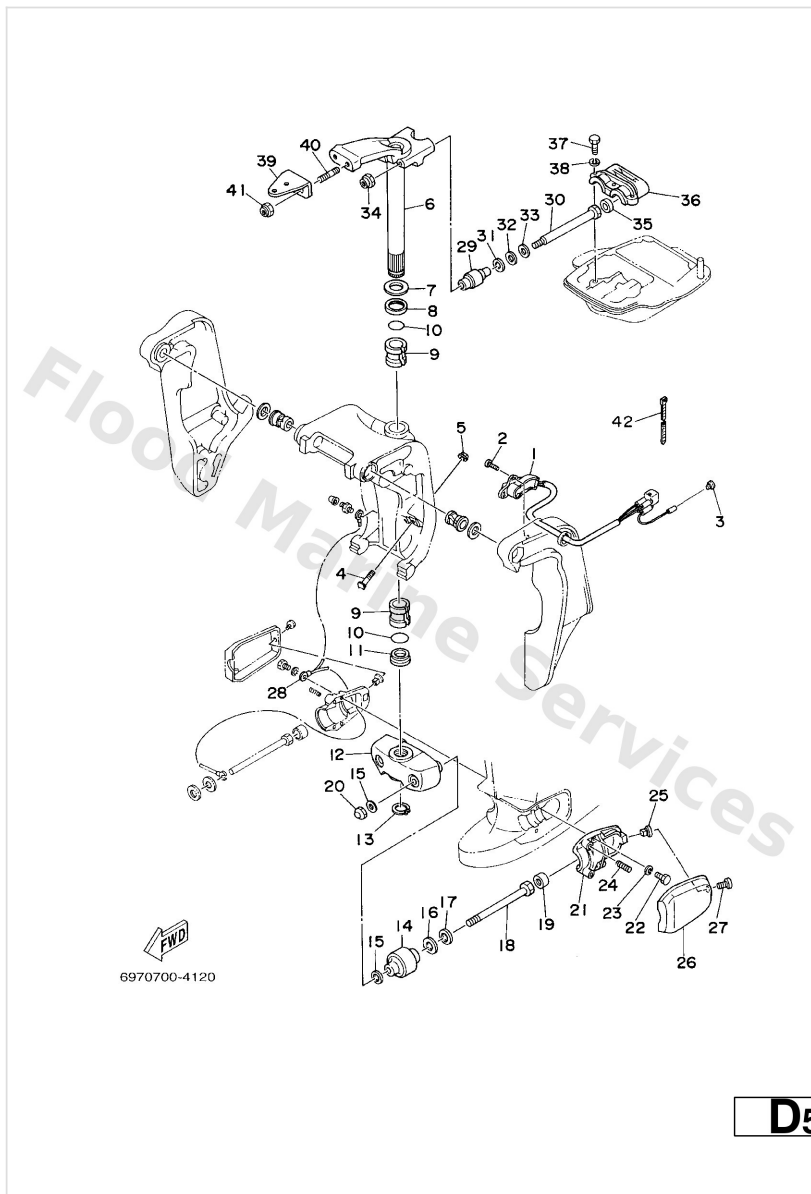
Ref	Part	
1	6H18367212 Trim sender	Buy now
2	97885--06016 Screw, pan head(6b0)	Buy now
3	703--82119--00 Cover, lead wire	Buy now
4	6H1--43376--00 Bolt, thrust receiver	Buy now
5	90185--08057 Nut, nylon (6j8)	Buy now
6	66342510134D Steering bracket assembly	Buy now
7	90201--30M00 Washer, plate(6h1)	Buy now
8	90386--30M78 Bush(6h0)	Buy now
9	90386--30M77 Bush(6h0)	Buy now
10	93210--29M94 O-ring(6h1)	Buy now
11	90386--30M60 Bush(6j8)	Buy now
12	66344551024D Housing, lower mount rubber	Buy now
13	93410--28M06 Circlip (688)	Buy now
14	687--44555--00--94 Mount damper, lower side	Buy now
15	90201--12M16 Washer, plate (679)	Buy now

Bracket 2



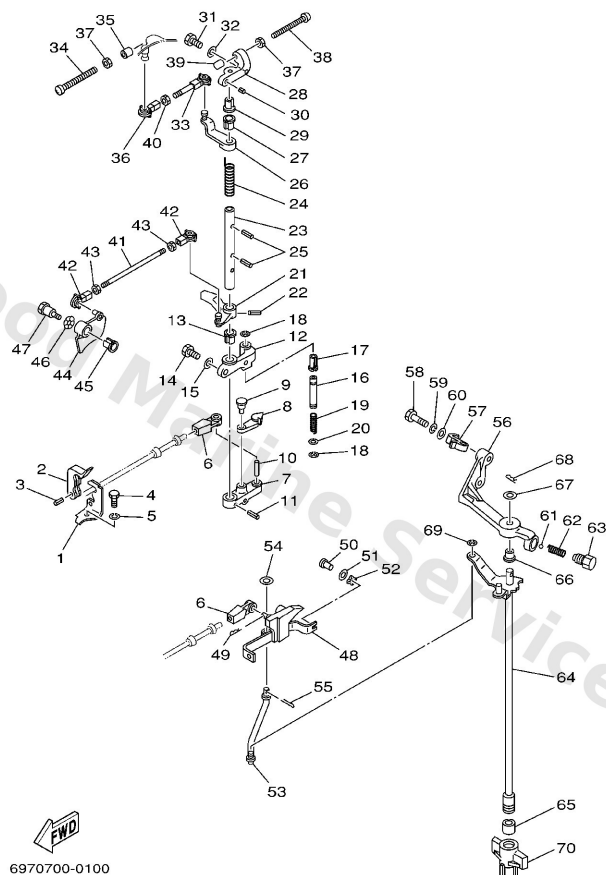
Ref	Part	
16	90202--25M04 Washer, plate (663)	Buy now
17	90201--13M19 Washer, plate (663)	Buy now
18	90109--12261 Bolt(663)	Buy now
19	663--44575--00 Damper, lower mount rubber	Buy now
20	95380--12800 Nut crown(663)	Buy now
21	687445520294 Housing, lower mount rubber	Buy now
22	97075--08025 Bolt, hexagon deep recess	Buy now
23	92995--08100 Ybs67-8 washer, spring	Buy now
24	90501--14M08 Spring, compression(64j)	Buy now
25	90179--06066 Nut(663)	Buy now
26	66344553014D Cover, lower mount	Buy now
28	688--82127--02 Wire, lead 2	Buy now
29	670445140094 Mount damper, upper side	Buy now
30	9010908262 Bolt(663)	Buy now
31	90201--15423 Washer, plate(663)	Buy now

Bracket 2



Ref	Part	
32	9020215065 Washer, plate (663)	Buy now
33	90201--09425 Washer, plate (663)	Buy now
34	90185--08045 Nut, self-locking	Buy now
35	663--44533--00 Damper, upper mount	Buy now
36	663445110094 Cover, upper mount	Buy now
37	97075--08035 Bolt(70w)	Buy now
39	68848511014D Hook, steering	Buy now
40	90116--10175 Bolt, stud	Buy now
41	90185--10051 Nut, self-locking	Buy now
42	90465--11M10 Clamp	Buy now

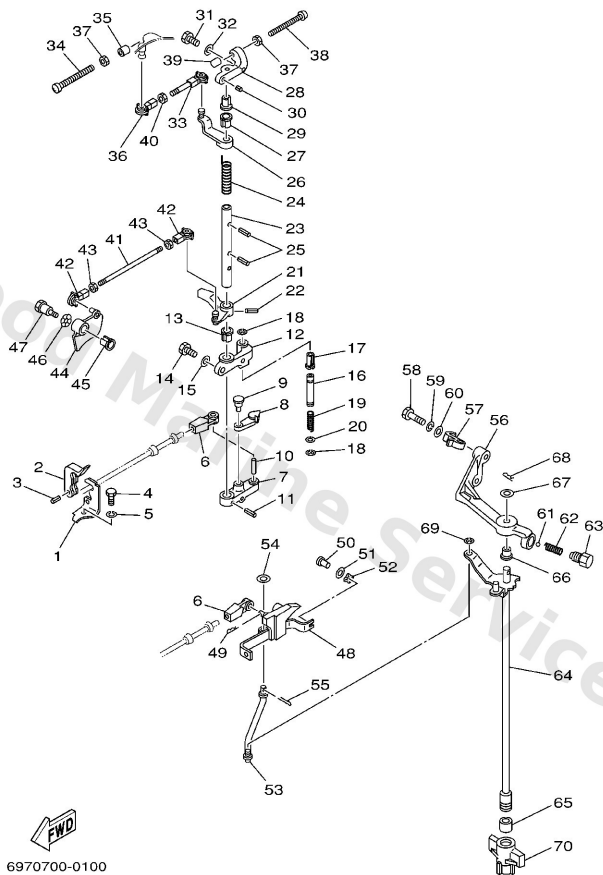
Control



C7

Ref	Part	
1	663--48531--00 Bracket, remote control	Buy now
2	663--48538--00 Clamp, cable 1	Buy now
3	91690--30012 Pin, spring	Buy now
4	97095--08016 Bolt, hexagon deep recess	Buy now
5	92995--08100 Ybs67-8 washer, spring	Buy now
6	663--48344--00 Cable end, remote control	Buy now
7	663416320094 Lever, magneto control 2	Buy now
8	6634128200 Stopper free, axle link	Buy now
9	9024905125 Pin (663)	Buy now
10	9360723110 Pin, dowel(663)	Buy now
11	91690--30018 926-51502-00 pin, spring (700)	Buy now
12	663416620094 Bracket 2	Buy now
13	90386--10009 Bushing 6484418600	Buy now
14	97095--06018 Bolt (fj0)	Buy now
15	92995--06600 Washer, plain (646)	Buy now

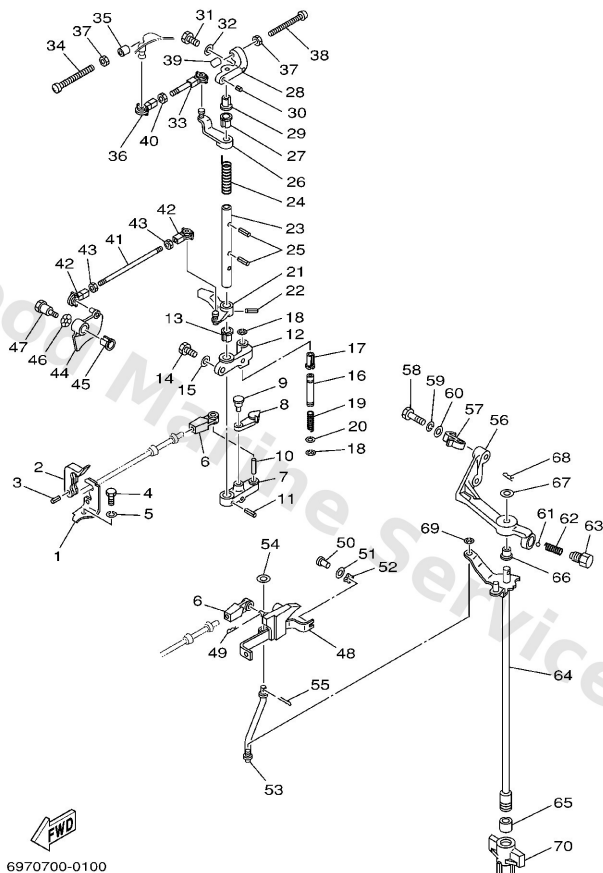
Control



C7

Ref	Part	
16	6634411400 Stopper	Buy now
17	9038606M39 Bushing (697)	Buy now
18	99080--05600 Circlip(22k)	Buy now
19	9050108232 Spring, compression(663)	Buy now
20	92903--06600 Washer, plain (646)	Buy now
21	663416330094 Lever, magneto control 3	Buy now
23	6634163500 Shaft, link connecting	Buy now
24	9050820169 Spring, torsion(663)	Buy now
26	663416310094 Lever, magneto control	Buy now
28	663416610094 Bracket 1	Buy now
30	91690--40010 Pin, spring	Buy now
33	688--41636--00 Rod 1	Buy now
34	90157--06M11 Screw, pan head(697)	Buy now
35	688--44194--00 Cap	Buy now
36	662--41237--01 Joint, link	Buy now

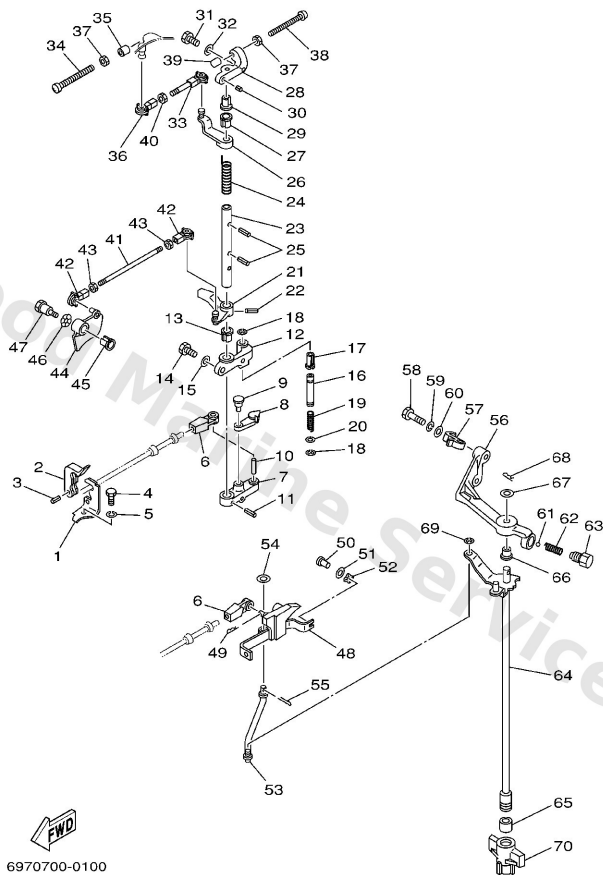
Control



C7

Ref	Part	
37	95380--06700 Nut	Buy now
38	9015706M12 Screw, pan head(697)	Buy now
39	6634419400 Cap	Buy now
40	95380--05600 Nut, hexagon (663)	Buy now
41	6974121100 Link, accel.	Buy now
42	6H4--41237--00 Joint, link	Buy now
44	663412130194 Cam, accel.	Buy now
46	90206--10M04 Washer, wave (676)	Buy now
47	9010906260 Bolt(663)	Buy now
48	6634411701 Bracket 1	Buy now
49	90468--18008 Clip 620436610000	Buy now
50	9024106M00 Pin with head (663)	Buy now
52	9020606040 Washer, wave (663)	Buy now
53	6634412101 Lever, shift rod	Buy now
55	91490--16012 Pin, cotter (e57)	Buy now

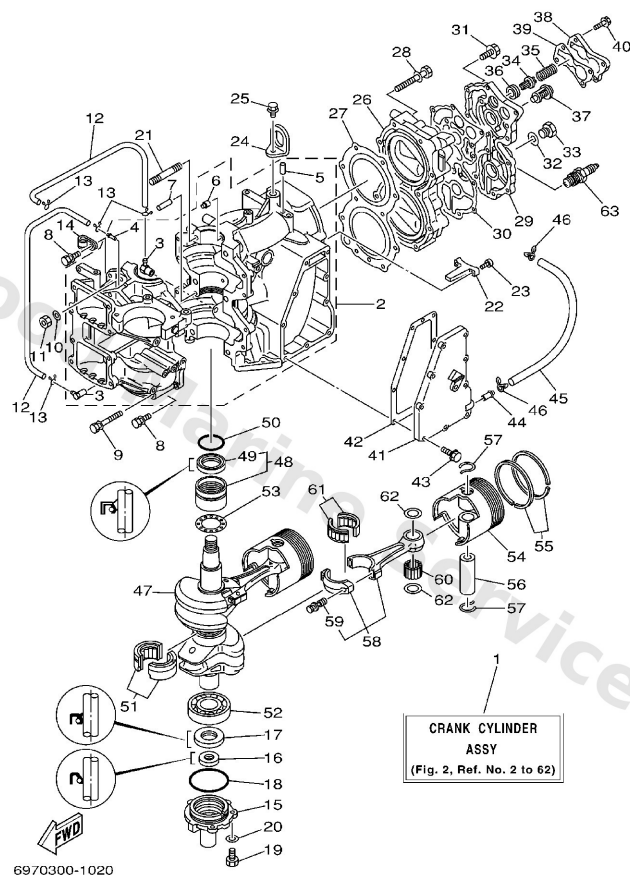
Control



C7

Ref	Part	
56	688441180094 Bracket	Buy now
57	9046205M02 Clamp (697)	Buy now
58	97013--08030 Bolt	Buy now
59	92903--08100 Ybs67-8 washer, spring	Buy now
60	92903--08600 Washer, plain (663)	Buy now
61	93501--04M02 Ball (697)	Buy now
62	90501--12082 Spring 6484411600	Buy now
63	648--42715--00 Bushing 2	Buy now
64	6974412012 Handle gear shift assembly	Buy now
65	6964414700 Boot, shift rod	Buy now
66	9038608006 Bushing (688)	Buy now
67	92990--08200 Ybs66-8 washer, plain	Buy now
70	6974366200 Guide, reverse rod	Buy now

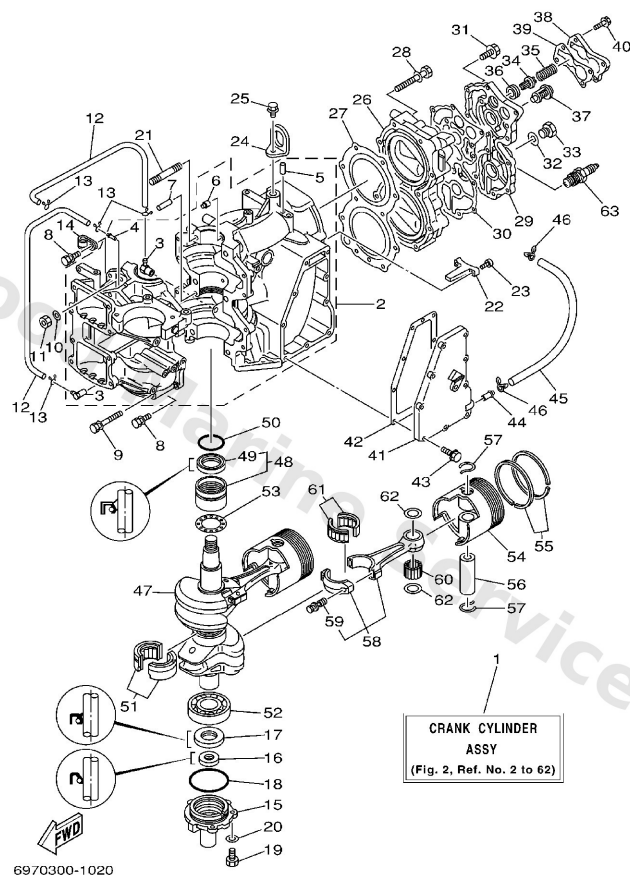
Cylinder. Crankcase



A5

Ref	Part	
3	650--11370--00 Check valve assembly	Buy now
4	624--14485--00 Pipe, joint	Buy now
5	93604--08062 Pin,dowel (626)	Buy now
6	663--11518--01 Lock, bearing	Buy now
7	93608--12063 Pin, dowel (626)	Buy now
8	90119--06M12 Bolt, with washer (697)	Buy now
9	90119--10005 Bolt, with washer	Buy now
10	90201--10008 Washer, plate	Buy now
11	95313--10600 Nut(3bm)	Buy now
12	90445--07240 Hose (I390)	Buy now
13	90467--06016 Clip (655)	Buy now
14	90461--04011 Clamp 6208236100	Buy now
16	9310418049 Oil seal (18x30x5-663)	Buy now
17	9310228135 Oil seal (28x47x7-663)	Buy now
18	93210--62269 Ring, o(663)	Buy now

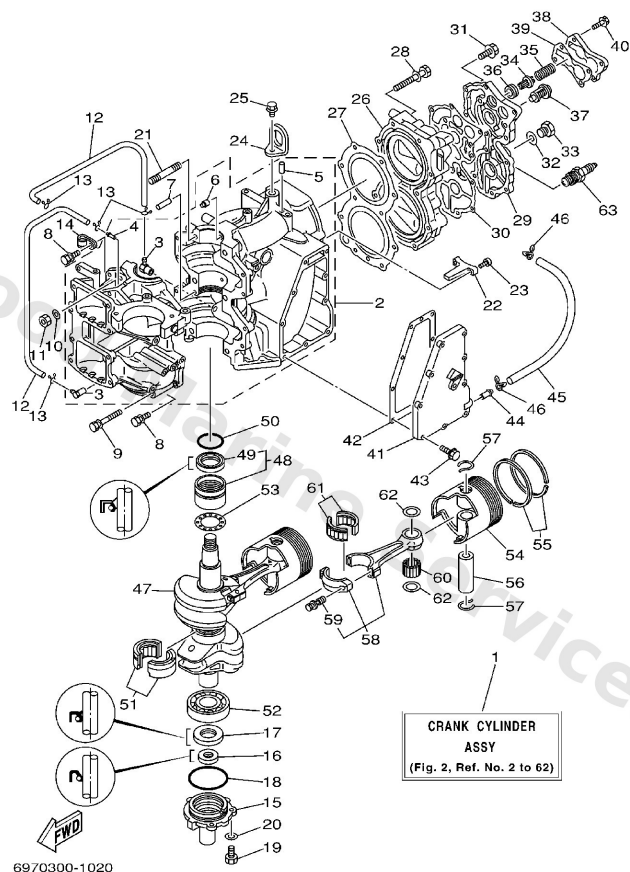
Cylinder. Crankcase



A5

Ref	Part	
19	97095--06016 Bolt, hexagon deep recess	Buy now
20	92995--06600 Washer, plain (646)	Buy now
21	9011610177 Bolt, stud(663)	Buy now
22	6631132500 Anode	Buy now
23	98780--04015 Screw, flat head(ga5)	Buy now
24	6971111900 Hanger, engine	Buy now
25	9011908018 Bolt, with washer	Buy now
27	69711181A1 Gasket, cylinder head 1	Buy now
28	90119--08MA8 Bolt, with washer	Buy now
29	663111910015 Cover, cylinder head 1	Buy now
30	66311193A0 Gasket, head cover	Buy now
31	90119--06MA2 Bolt, with washer	Buy now
32	90430--14115 Gasket (663)	Buy now
33	9034014036 Plug, (663)	Buy now
34	6631241600 Valve, pressure control	Buy now

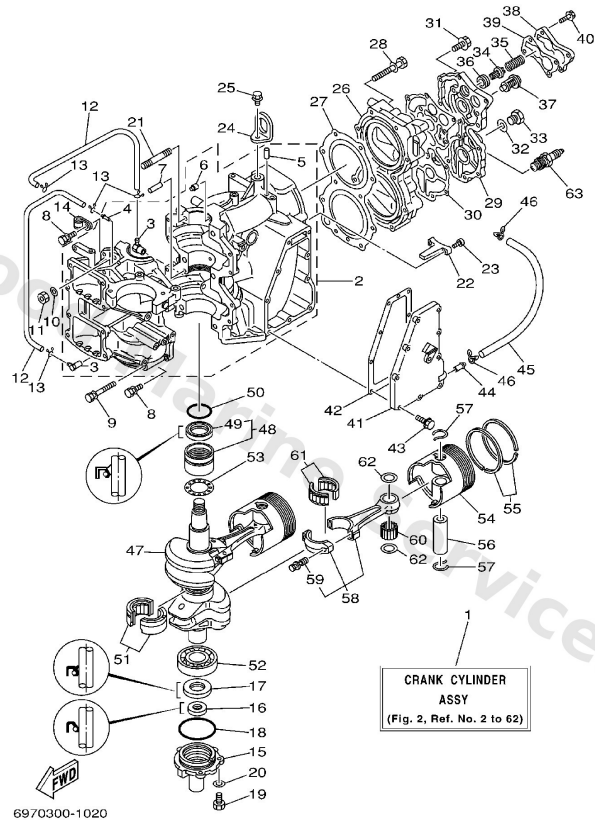
Cylinder. Crankcase



A5

Ref	Part	
35	9050114234 Spring, compression(663)	Buy now
36	9048018065 Grommet(663)	Buy now
37	6F51241102 Thermostat	Buy now
38	66312413001S Cover, thermostat	Buy now
39	66312414A0 Gasket, thermostat	Buy now
40	90119--06MA4 Bolt, with washer	Buy now
41	66341113001S Outer cover, exhaust	Buy now
42	66341114A0 Gasket, exhaust outer cover	Buy now
44	650--24378--00 Pipe, joint 2	Buy now
45	663--24312--01 Pipe 1	Buy now
46	90467--08004 Clip, pipe 6162435600 AP	Buy now
47	6631141101 Shaft, crank	Buy now
48	93311632U1 Brg,needle	Buy now
49	93102--32M07 Oil seal (697)	Buy now
50	93210--42159 O-ring (647)	Buy now

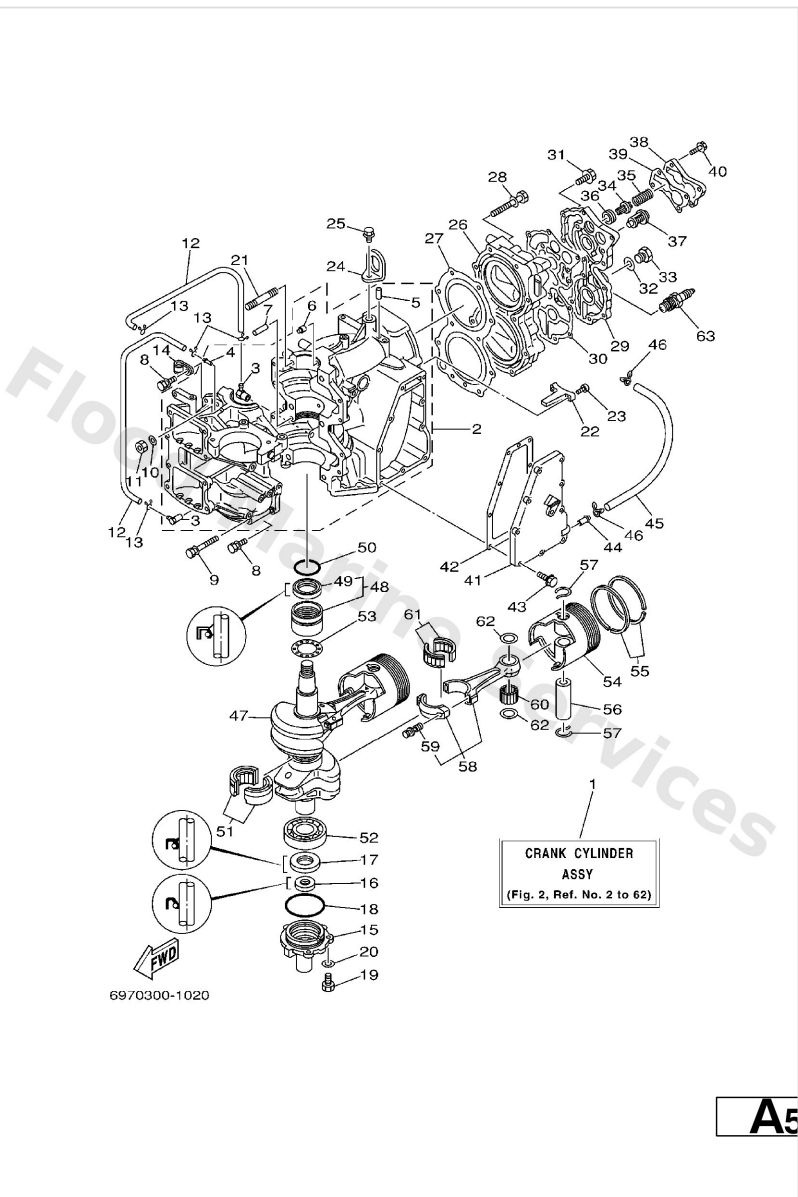
Cylinder. Crankcase



A5

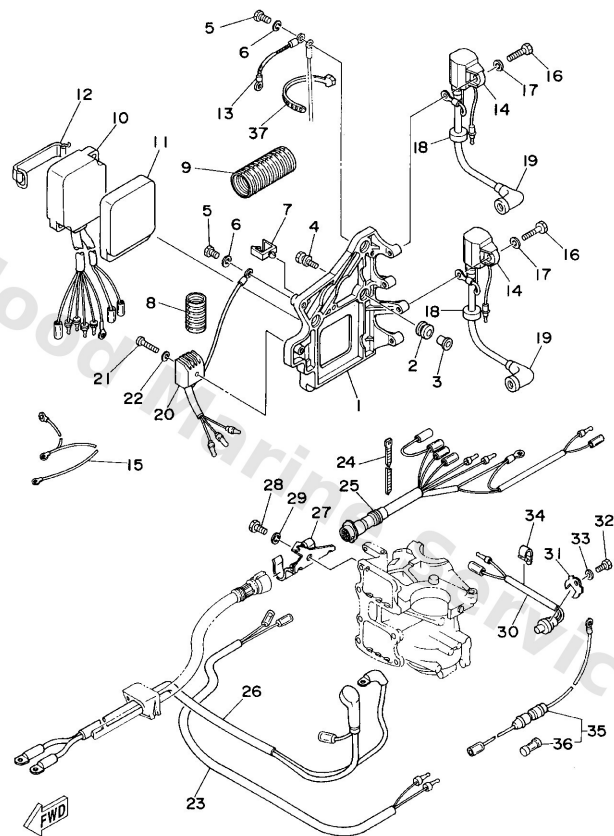
Ref	Part	
51	93311832U4 Bearing, needle (6f0)	Buy now
52	93306206U3 Brg,r-b 6206 66mm 236g (696)	Buy now
53	6631156100 Shim, crank	Buy now
54	688116310394 Piston (std)	Buy now
54	6881163503 Piston (0.25mm o/s) AP	Buy now
54	6881163603 Piston (0.50mm o/s) AP	Buy now
55	688--11603--A0 Piston ring set (std)	Buy now
55	688--11604--A0 Piston ring set (0.25mm o/s) AP	Buy now
55	688--11605--A0 Piston ring set (0.50mm o/s) AP	Buy now
56	663--11633--00 Pin, piston	Buy now
57	688--11634--00 Clip, piston pin	Buy now
58	688--11650--03 Connecting rod assembly	Buy now
59	90109--08022 Bolt	Buy now
60	93603--21111 Pin, dowel(663)	Buy now
61	93310--730V8 Bearing (688)	Buy now

Cylinder. Crankcase



Ref	Part	
62	90201--20417 Washer, plate(663)	Buy now
63	94702--00247 Plug, spark (br8hs-10)	Buy now

Electrical 1

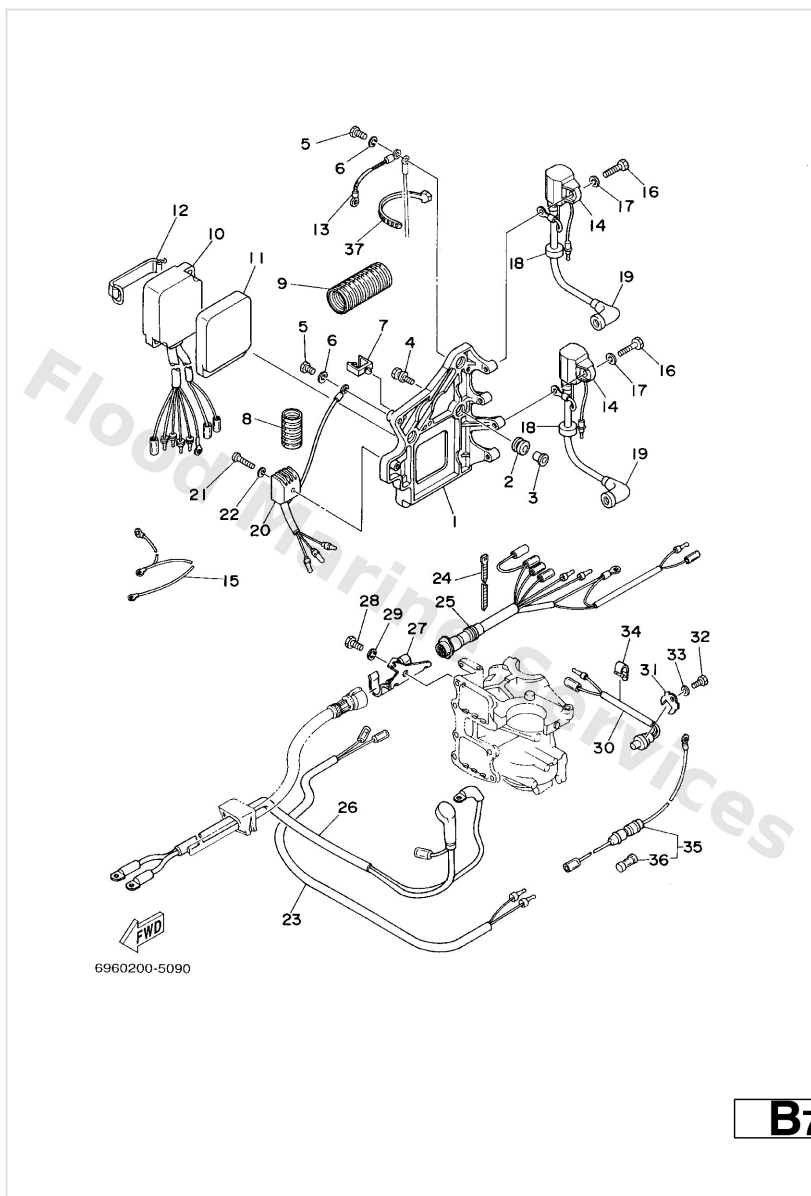


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B7

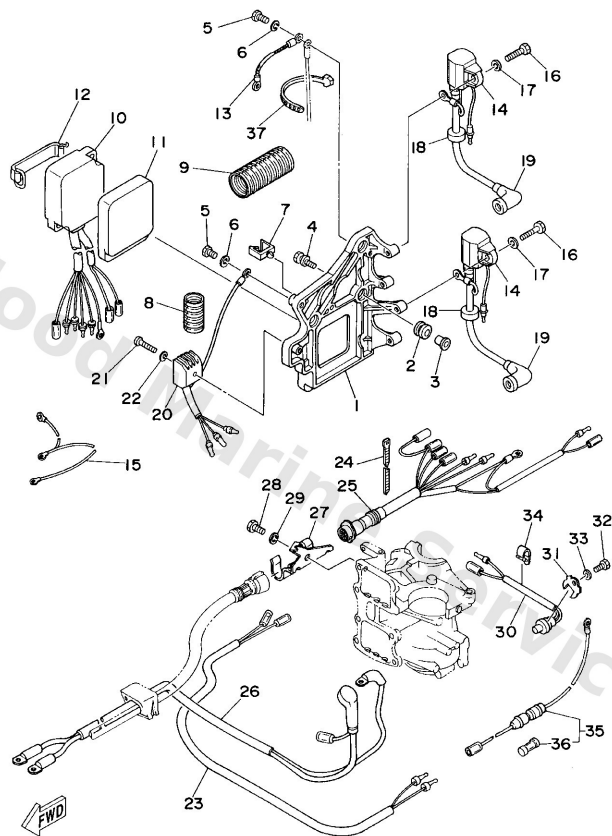
Ref	Part	
1	663855420194 Bracket	Buy now
2	6A0--82317--00 Damper, ignition coil	Buy now
3	624--42542--00 Collar	Buy now
4	90119--06M59 Bolt, with washer	Buy now
5	97095--06012 Bolt(gh1)	Buy now
6	92995--06100 Washer(6a1)	Buy now
7	90464--07M10 Clamp (6h3)	Buy now
8	6G5--83557--00 Tube	Buy now
9	6978355700 Tube	Buy now
10	6978554000 C.d.i. unit assembly	Buy now
11	6978554700 Damper	Buy now
12	6638213101 Band	Buy now
13	662--82519--00 Wire, earth lead	Buy now
14	697--85570--00 Ignition coil assembly	Buy now
15	697--82519--00 Wire,earth lead	Buy now

Electrical 1



Ref	Part	
16	97095--06020 Bolt(7u8)	Buy now
17	92995--06600 Washer, plain (646)	Buy now
18	90480--25161 Grommet(656)	Buy now
19	6G1--82370--21 Plug cap assembly	Buy now
20	664--81970--61 Rectifier assembly	Buy now
21	9788005030 Ybs86-530 screw,panhead	Buy now
22	92990--05100 Ybs67-5 washer, spring	Buy now
23	6978197111 Wire, lead	Buy now
24	90465--13M11 Clamp (6e5)	Buy now
25	6978259021 Wire harness assembly	Buy now
26	6978210520 Battery cable	Buy now
27	6978259400 Clamp	Buy now
28	97095--08016 Bolt, hexagon deep recess	Buy now
29	92995--08600 Washer, plain (663)	Buy now
30	6888256000 Thermo switch assembly	Buy now

Electrical 1

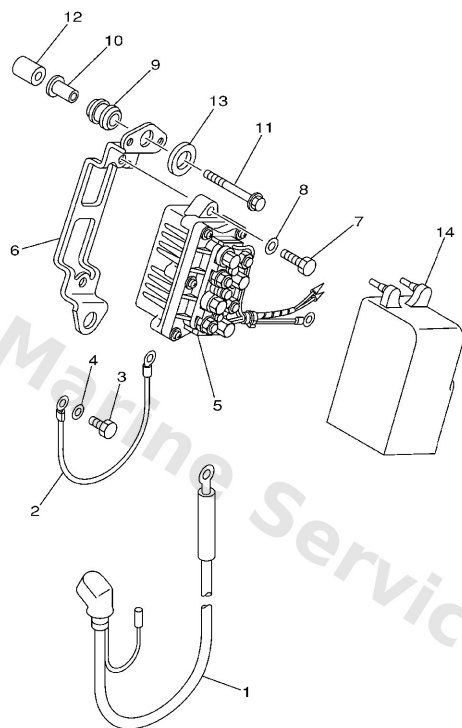


6960200-5090

B7

Ref	Part	
31	6638258800 Plate	Buy now
32	97013--06010 Bolt(63v)	Buy now
33	92903--06100 Washer(6a1)	Buy now
34	90465--06M86 Clamp	Buy now
35	682--82150--10 Fuse holder assembly	Buy now
36	663--82151--00 Fuse	Buy now
37	90465--13M39 Clamp(6e8)	Buy now

Electrical 2

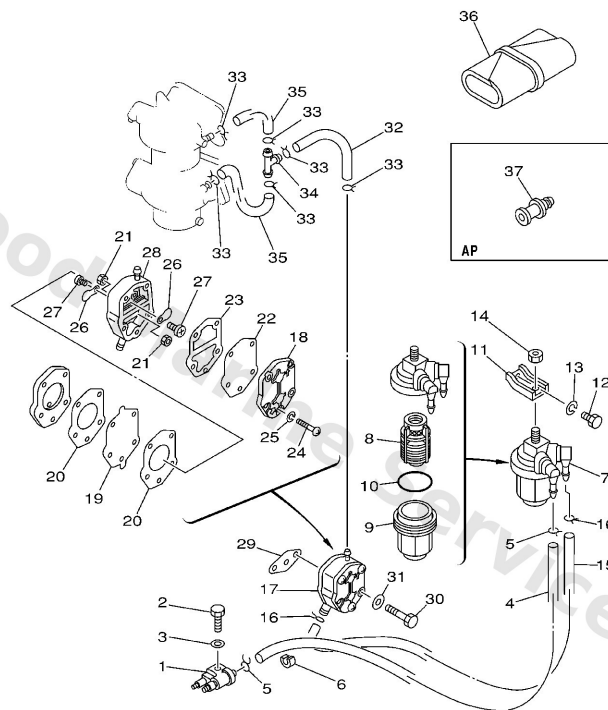



6970700-0070

C2

Ref	Part	
1	6978211700 Wire, lead	Buy now
2	61A--81949--00 Wire, lead	Buy now
3	97013--06012 Bolt(gh1)	Buy now
4	92903--06600 Washer, plain (646)	Buy now
5	6978195000 Relay assembly	Buy now
6	6978194500 Plate, switch fitting	Buy now
7	97095--06020 Bolt(7u8)	Buy now
8	92995--06600 Washer, plain (646)	Buy now
9	6A0--82317--00 Damper, ignition coil	Buy now
10	624--42542--00 Collar	Buy now
11	95895--06045 Bolt, flange deep recess	Buy now
12	9038706M38 Collar(697)	Buy now
13	90201--12M16 Washer, plate (679)	Buy now
14	6978215400 Case	Buy now

Fuel

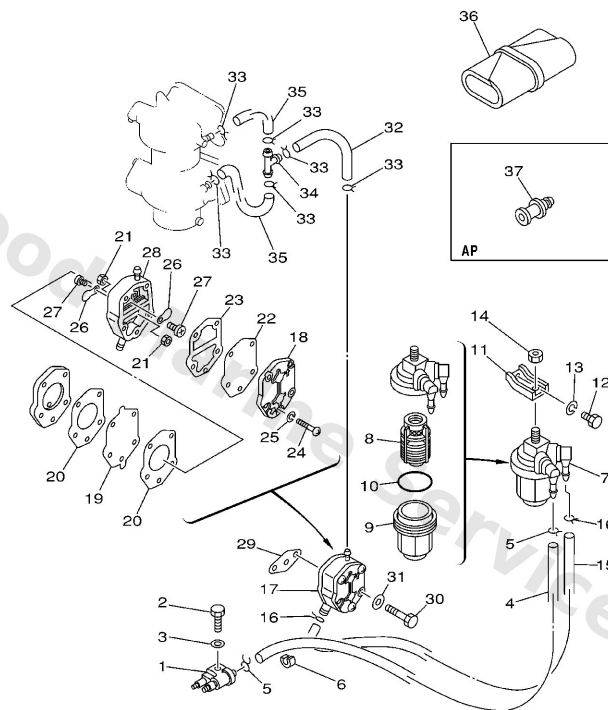


6970700-0040

B4

Ref	Part	
1	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
2	97095--06020 Bolt(7u8)	Buy now
3	92995--06600 Washer, plain (646)	Buy now
4	9044509109 Hose (I1500)	Buy now
5	90467--08004 Clip, pipe 6162435600	Buy now
6	9046404011 Clamp(663)	Buy now
7	61N--24560--00 Filter assembly	Buy now
8	61N--24563--00 Element, filter	Buy now
9	61N--24521--00 Cup, filter	Buy now
10	93210--32738 O-ring(1wg)	Buy now
11	6E92456670 Bracket, filter	Buy now
12	97013--06014 Bolt(gj3)	Buy now
13	92903--06100 Washer(6a1)	Buy now
14	95380--08600 Nut (661)	Buy now
15	90445--09097 Hose (I1500)	Buy now

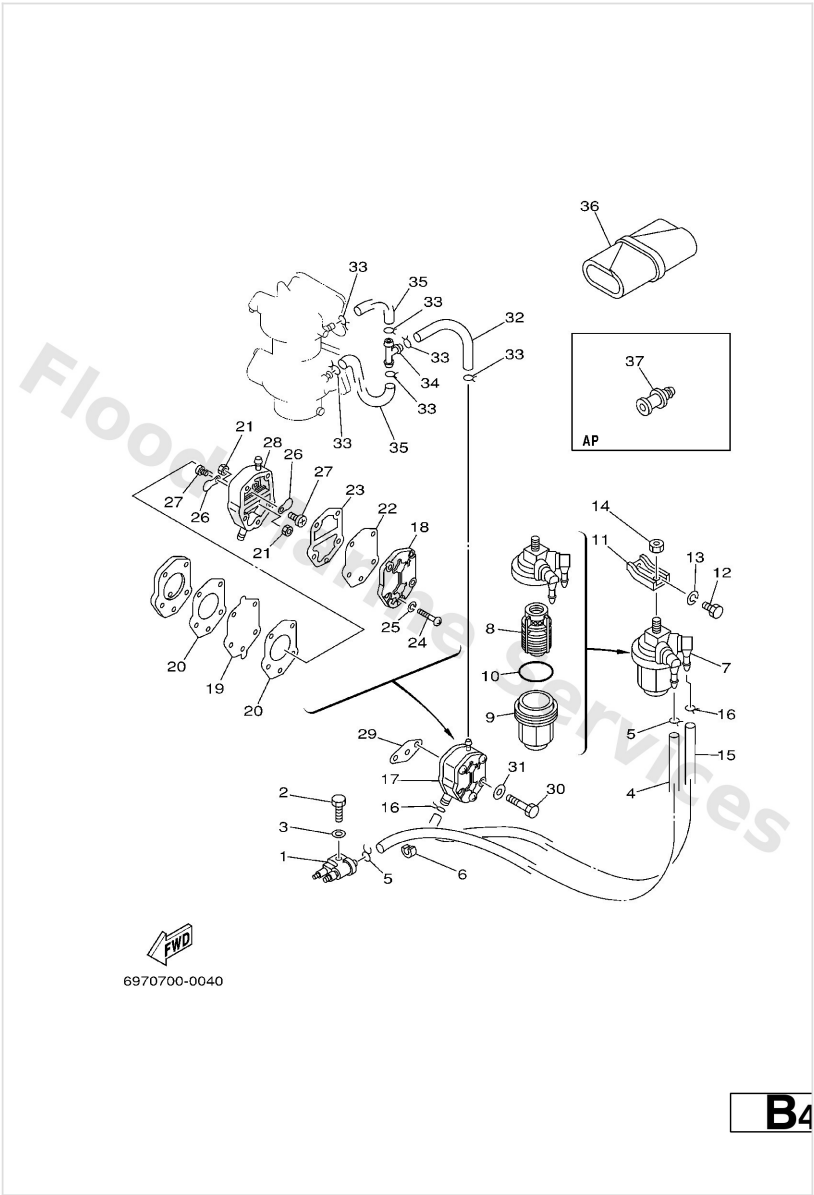
Fuel



B4

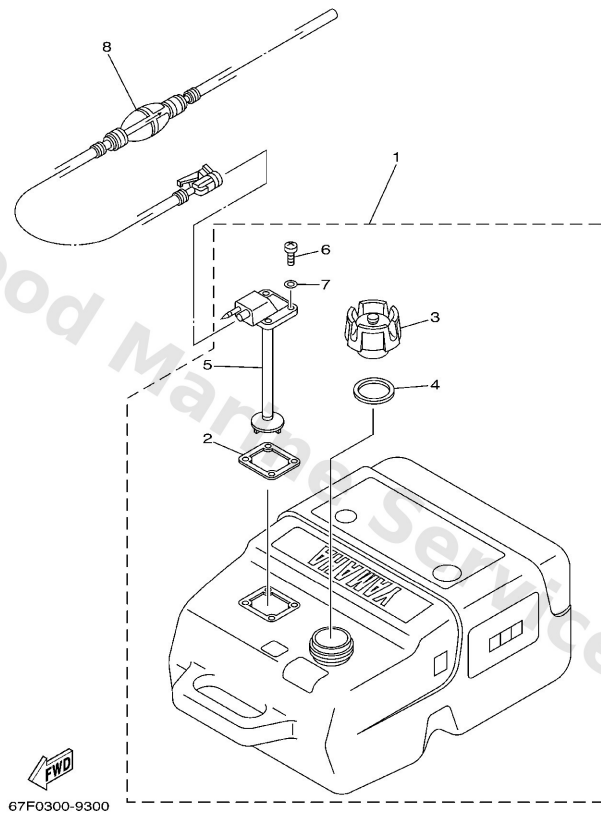
Ref	Part	
17	692--24410--00 Fuel pump assembly	Buy now
18	6A0--24413--00 Cover, pump	Buy now
19	692--24411--00 Diaphragm	Buy now
20	648--24434--01 Gasket, body	Buy now
21	95380--03600 Nut (6g8)	Buy now
22	663--24411--00 Diaphragm	Buy now
23	648--24435--02 Gasket, body 2	Buy now
24	98503--05028 Ybs86-530 screw,panhead	Buy now
25	92990--05100 Ybs67-5 washer, spring	Buy now
26	6A0--24421--01 Valve, check	Buy now
27	6A0--14325--00 Screw, pan head	Buy now
28	6A0--24412--02 Body 1	Buy now
29	650--24431--A0 Gasket,fuel pump	Buy now
30	97095--06040 Bolt (682)	Buy now
32	90445--09086 Hose (I1500)	Buy now

Fuel



Ref	Part	
34	688--24378--00 Pipe, joint	Buy now
35	90445--09061 Hose (L65)	Buy now
36	656--W2810--02 Tool kit	Buy now
37	626--28193--01--94 Plug, water check AP D)15MM	Buy now

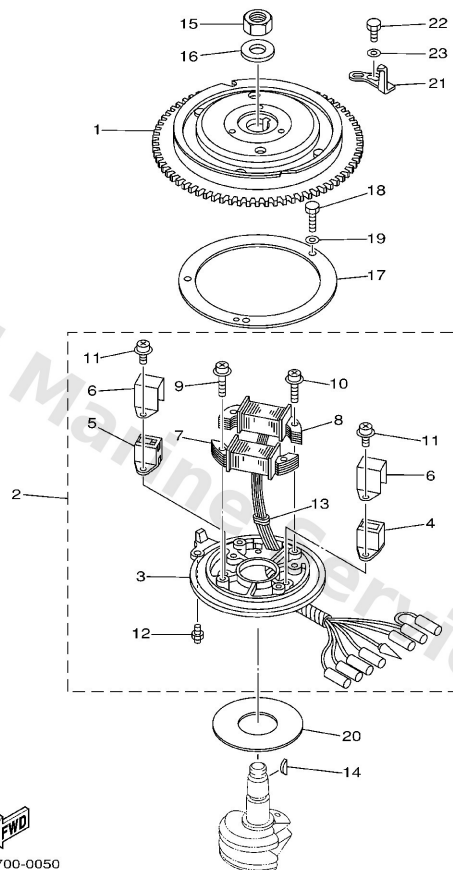
Fuel Tank



F2

Ref	Part	
1	6YK--24201--01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL--24268--01 Gasket, fuel meter	Buy now
3	6YK--24610--00 Cap assembly WITH INDICATOR	Buy now
4	6YL--24641--00 Gasket, cap 1	Buy now
5	6YK--24260--01 Fuel meter assembly	Buy now
6	90157--05M16 Screw, pan head	Buy now
7	6YL--24329--00 Seal	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

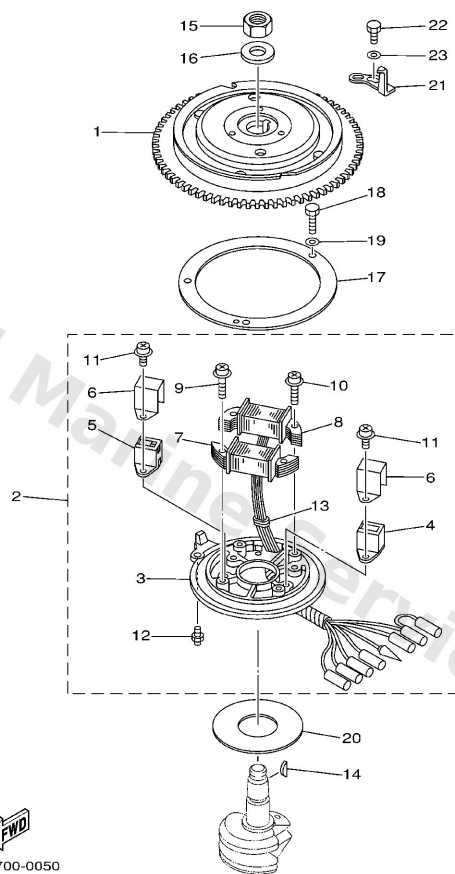
Generator



B6

Ref	Part	
1	6978555000 Rotor assembly	Buy now
2	6978556001 Base assembly	Buy now
3	6978556100 Base, magneto	Buy now
4	6978558000 Coil, pulser	Buy now
5	6978558010 Coil, pulser	Buy now
6	6F085599A0 Cover	Buy now
7	6978552002 Coil, charge	Buy now
8	6978553300 Coil, lighting	Buy now
9	9760205130 Screw, Pan Head With Washer	Buy now
10	9760205132 Screw, pan head with washer	Buy now
11	9760205114 Screw, pan head with washer	Buy now
12	663--85518--00 Joint, ball	Buy now
13	9048006158 Grommet (663)	Buy now
14	90280--05015 Key, woodruff	Buy now
15	90170--20137 Nut, hexagon(663)	Buy now

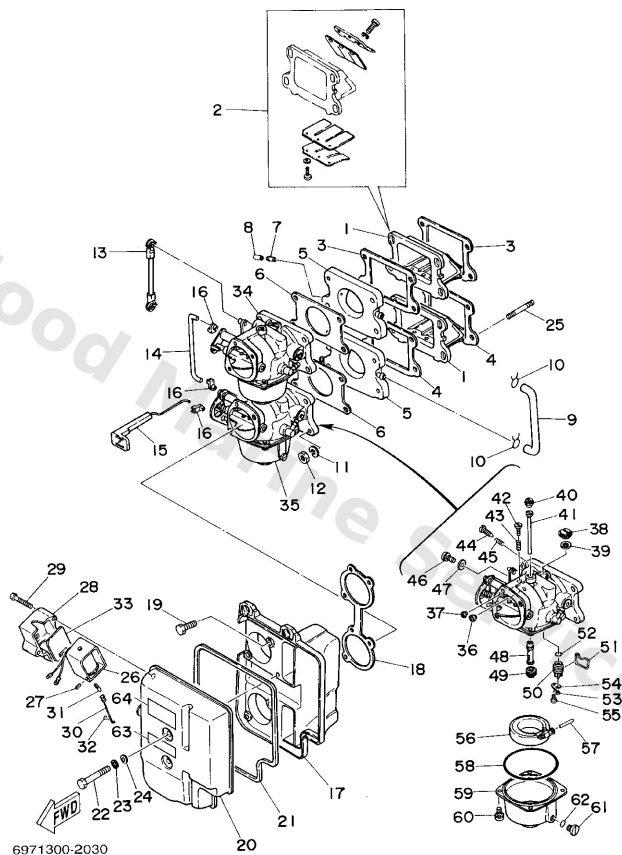
Generator



B6

Ref	Part	
16	90201--21M18 Washer, plate (663)	Buy now
17	6634161200 Retainer, magneto base 2	Buy now
18	97013--06020 Bolt(62y)	Buy now
19	92903--06600 Washer, plain (646)	Buy now
20	6634161900 Washer, magneto 2	Buy now
21	6978133200 Plate, timing	Buy now
22	97095--06016 Bolt, hexagon deep recess	Buy now
23	92995--06600 Washer, plain (646)	Buy now

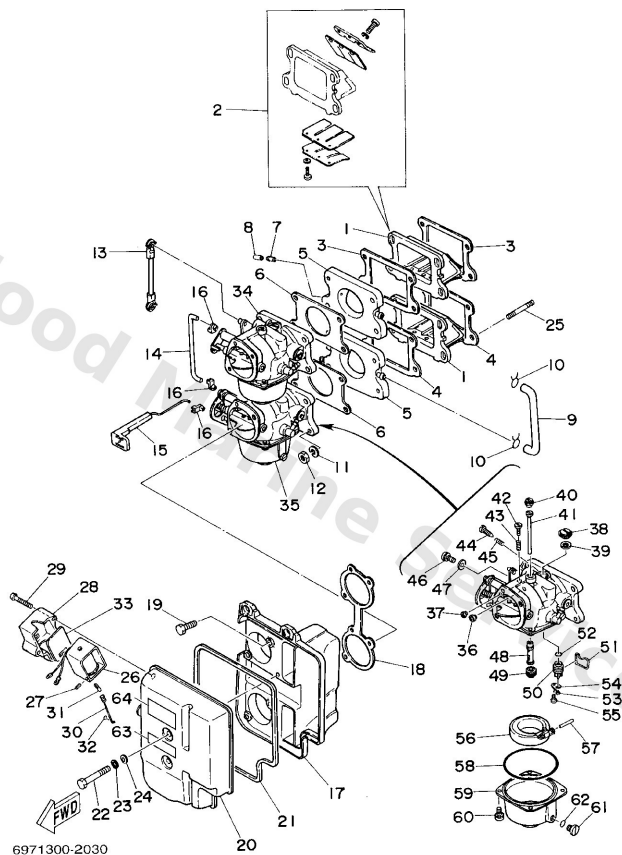
Intake



B1

Ref	Part	
1	6971361000 Reed valve ass'y	Buy now
2	692W000400 Reed set	Buy now
3	66313621A0 Packing, valve seat 1	Buy now
4	66313622A0 Packing, valve seat 2	Buy now
5	663136410294 Manifold, Intake 1	Buy now
6	66314198A0 Gasket	Buy now
7	624--14485--00 Pipe, joint	Buy now
8	647--14395--60 Cap,over flow pipe	Buy now
9	6632432100 Hose	Buy now
10	90467--08004 Clip, pipe 6162435600	Buy now
11	92995--06100 Washer(6a1)	Buy now
12	95380--06600 Nut(661)	Buy now
13	6974121701 Rod, accel. lever	Buy now
14	6634125702 Rod, choke 2	Buy now
15	6634125601 Rod, choke 1	Buy now

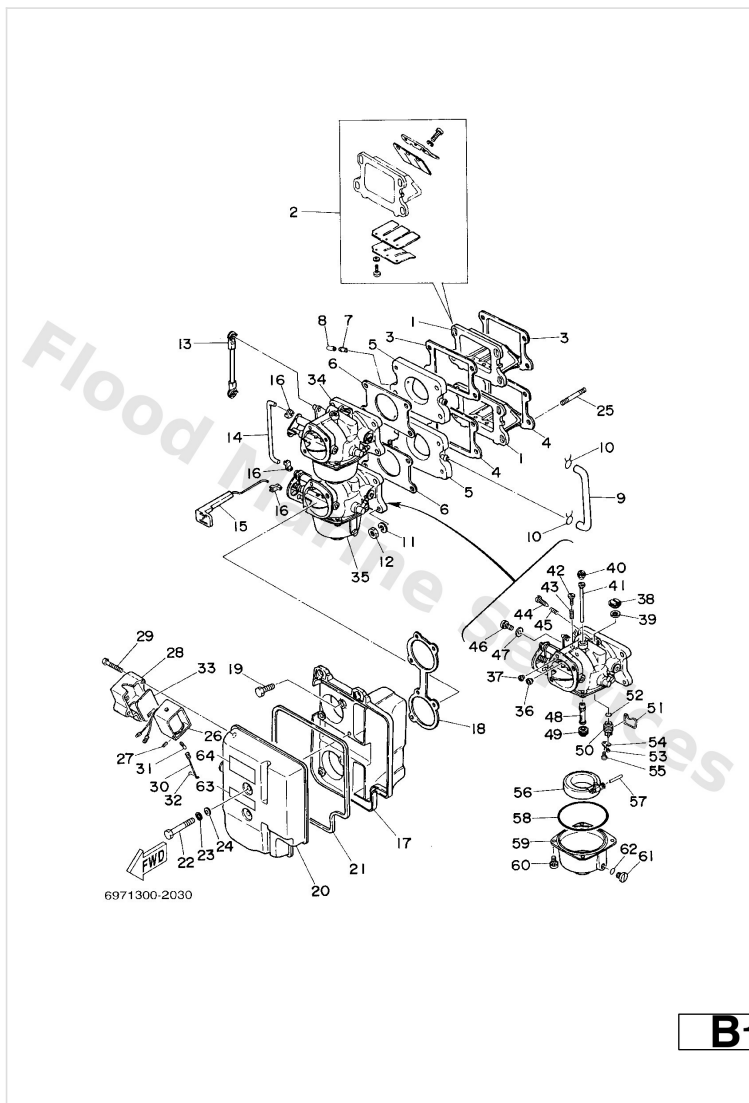
Intake



B1

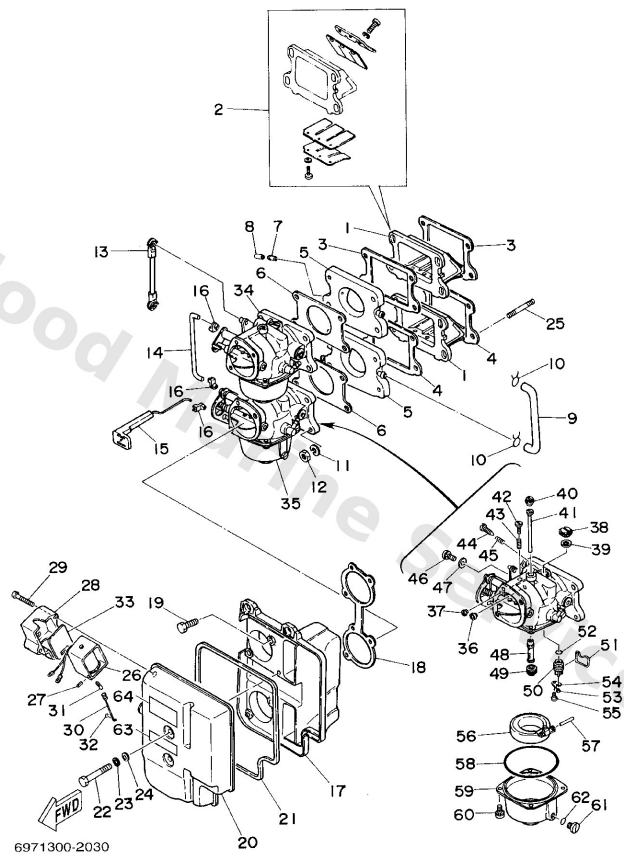
Ref	Part	
16	661--41262--02 Joint, choke lever	Buy now
17	697144170094 Cover 1	Buy now
18	66314483A0 Gasket, plate	Buy now
19	97013--06025 Bolt(62y)	Buy now
20	697144180094 Cover 2	Buy now
21	6971441600 Gasket, air cleaner	Buy now
22	97095--06045 Bolt, hexagon	Buy now
24	92995--06600 Washer, plain (646)	Buy now
25	9011606176 Stud(663)	Buy now
26	6638611002 Solenoid coil assembly	Buy now
27	91690--30010 Pin, spring (663)	Buy now
28	6638611500 Holder, solenoid	Buy now
29	9788005030 Ybs86-530 screw,panhead	Buy now
30	6638611601 Wire, pull	Buy now
31	6768611700 Hook, wire pull	Buy now

Intake



Ref	Part	
32	93210--03261 O-ring (663)	Buy now
33	6638611800 Damper	Buy now
34	6971450104 Carburetor assembly 1 #1	Buy now
35	6971450204 Carburetor assembly 2 #2	Buy now
36	6631495027 Pilot, air jet(#100)	Buy now
37	6631494532 Air jet, main (#125)	Buy now
38	6971499100 Plug, screw	Buy now
39	6791455700 Washer (carb)	Buy now
40	6631456701 Screw, plug	Buy now
41	6631494219 Jet, pilot (#80)	Buy now
42	63V--14523--00 Screw, stop #2	Buy now
43	90501--10326 Spring coil(663)(carb) #2	Buy now
44	6631492300 Screw, adjust	Buy now
45	9050108214 Spring, compression	Buy now
46	6K5--14592--00 Screw #1	Buy now

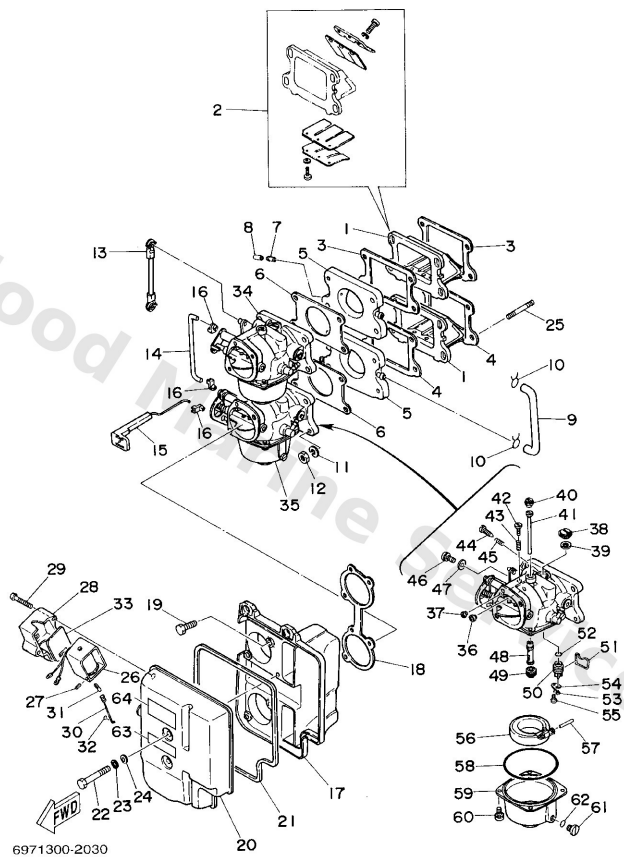
Intake



B1

Ref	Part	
47	90201--05652 Washer, plate(65j) #1	Buy now
48	6631494701 Nozzle, main	Buy now
49	6631494339 Jet, main (#160)	Buy now
50	6961459000 Needle valve assembly	Buy now
51	663--14159--00 Clip	Buy now
52	9321007229 O-ring (371)	Buy now
53	8101418600 Pin, valve	Buy now
54	3711491960 Clip	Buy now
55	98580--04006 Screw, pan head (7h3)	Buy now
56	6F01498500 Float comp.	Buy now
57	6631454800 Pin, arm	Buy now
58	9321064272 O-ring (663) (carb)	Buy now
59	6631498000 Body, float chamber	Buy now
60	97980--04112 Screw, pan head (686)	Buy now
61	6H3--14992--00 Screw, drain	Buy now

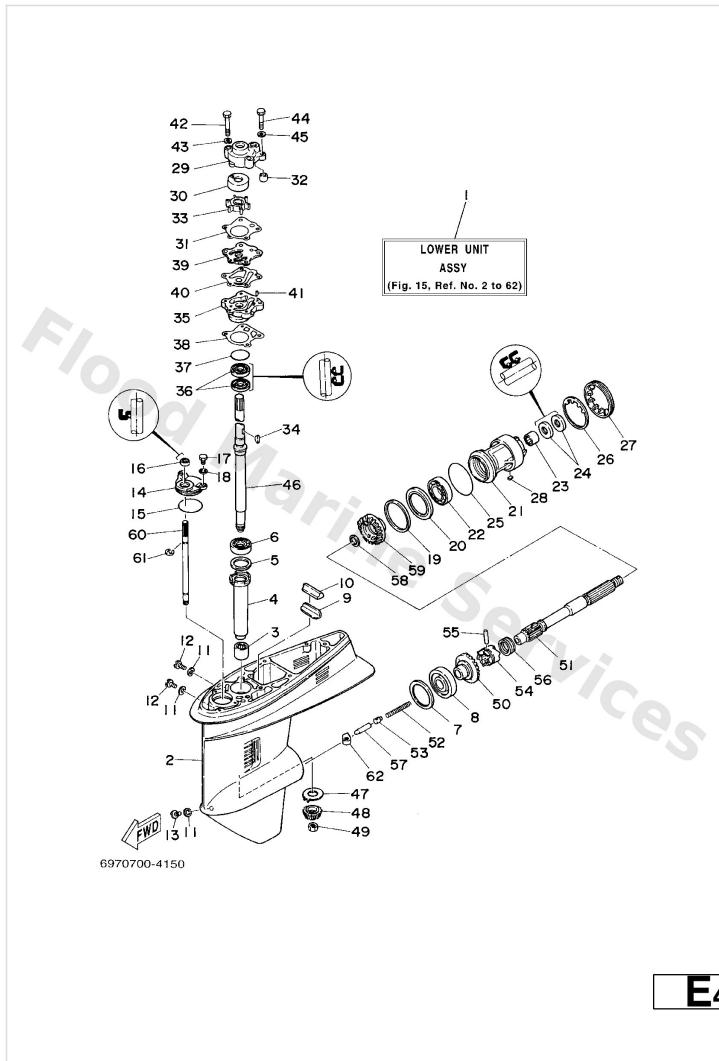
Intake



B1

Ref	Part	
62	93210--04230 O-ring (371)	Buy now
63	6A1--83625--41 Mark 5	Buy now
64	6A1--83625--51 Mark 5	Buy now

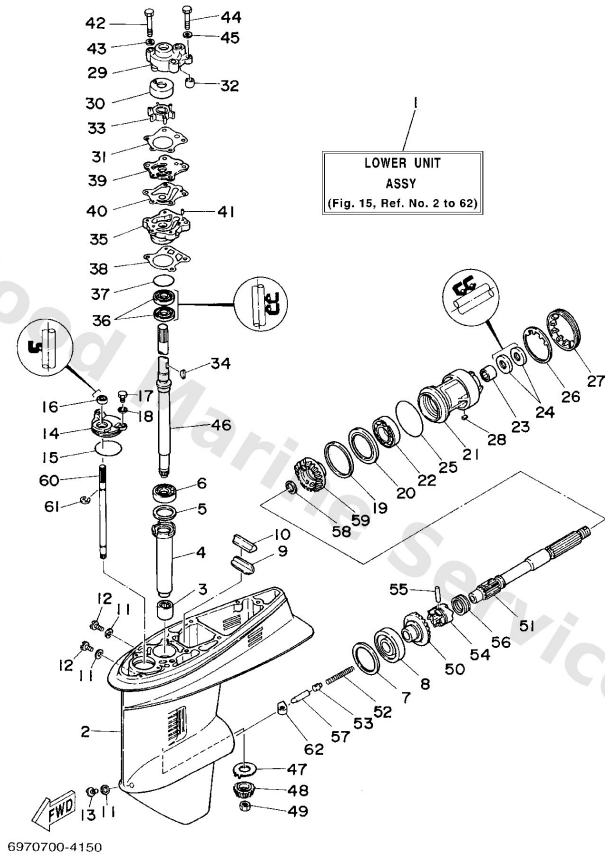
Lower Casing. Drive 1



E4

Ref	Part	
1	69745300124D Lower unit assembly	Buy now
2	69745311024D Casing, lower	Buy now
3	93315--32224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6634553600 Sleeve, drive shaft	Buy now
5	663--45587--01--10 Shim (t:0.10mm) UR	Buy now
5	663--45587--01--12 Shim (t:0.12mm) UR	Buy now
5	663--45587--01--15 Shim (t:0.15mm) UR	Buy now
5	663--45587--01--18 Shim (t:0.18mm) UR	Buy now
5	663--45587--01--30 Shim (t:0,30mm) UR	Buy now
5	663--45587--01--40 Shim (t:0.40mm) UR	Buy now
5	663--45587--01--50 Shim (t:0.50mm) UR	Buy now
6	93332--00001 Brg, tapered roller (409)	Buy now
7	663--45567--01--10 Shim (t:0.10mm) UR	Buy now
7	663--45567--01--12 Shim (t:0.12mm) UR	Buy now
7	663--45567--01--15 Shim (t:0.15mm) UR	Buy now

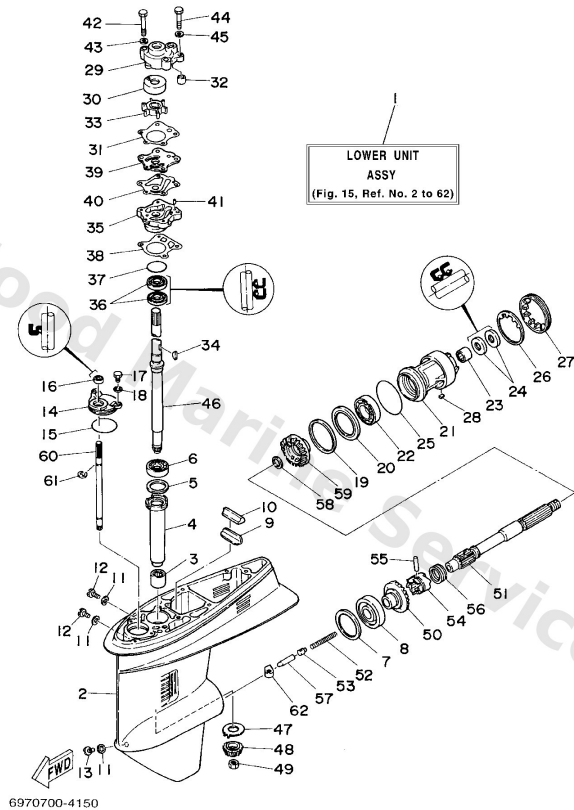
Lower Casing. Drive 1



E4

Ref	Part	
7	663--45567--01--18 Shim (t:0.18mm) UR	Buy now
7	663--45567--01--30 Shim (t:0.30mm) UR	Buy now
7	663--45567--01--40 Shim (t:0.40mm) UR	Buy now
7	663--45567--01--50 Shim (t:0.50mm) UR	Buy now
8	93332--00003 Brg,cyl-cal roller 318g ky	Buy now
9	663--45376--00--94 Guide, seal damper	Buy now
10	6634537500 Rubber, seal 2	Buy now
11	90430--08020 Gasket	Buy now
12	90340--08002 Plug, straight screw	Buy now
13	688--45341--10 Plug, drain	Buy now
14	6634532100 Plate	Buy now
15	93210--49046 O-ring (620)	Buy now
16	93106--09014 Oil seal	Buy now
17	97095--06016 Bolt, hexagon deep recess	Buy now
18	92995--06600 Washer, plain (646)	Buy now

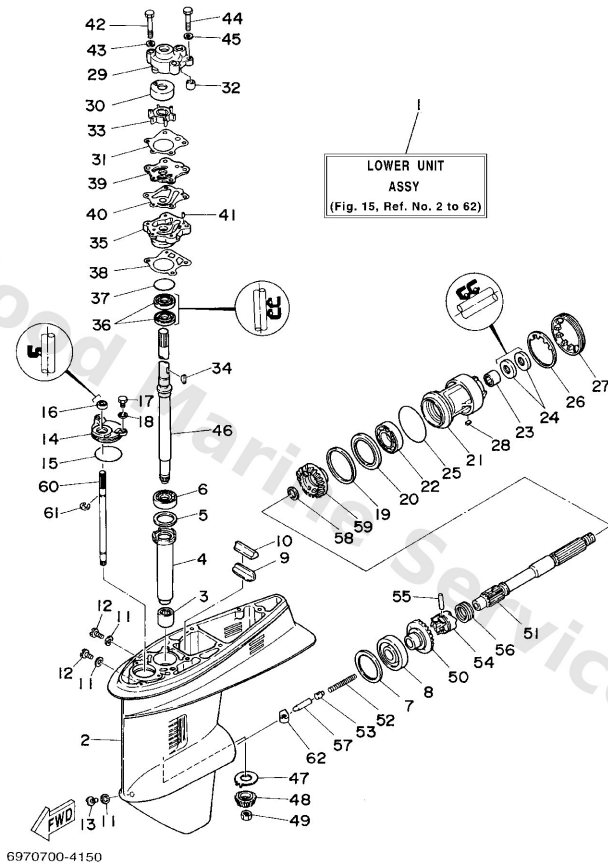
Lower Casing. Drive 1



E4

Ref	Part	
19	663455770110 Shim (t:0.10mm) UR	Buy now
19	663455770112 Shim (t:0.12mm) UR	Buy now
19	663455770115 Shim (t:0.15mm) UR	Buy now
19	663455770118 Shim (t:0.18mm) UR	Buy now
19	663455770130 Shim (t:0.30mm) UR	Buy now
19	663455770140 Shim (t:0.40mm) UR	Buy now
19	663455770150 Shim (t:0.50mm) UR	Buy now
20	6634557600 Washer, thrust 2	Buy now
21	663453310094 Housing, bearing	Buy now
22	9330600702 Brg,r-b 6007 62mm 150g ky	Buy now
23	93317--22204 Brg,cyl-cal roller 25.5g nt	Buy now
24	93101--22067 Oil seal (22x36x6-663)	Buy now
25	9321066M98 O-ring(6h4)	Buy now
26	9021448M03 Washer, claw(697)	Buy now
27	6974538400 Nut	Buy now

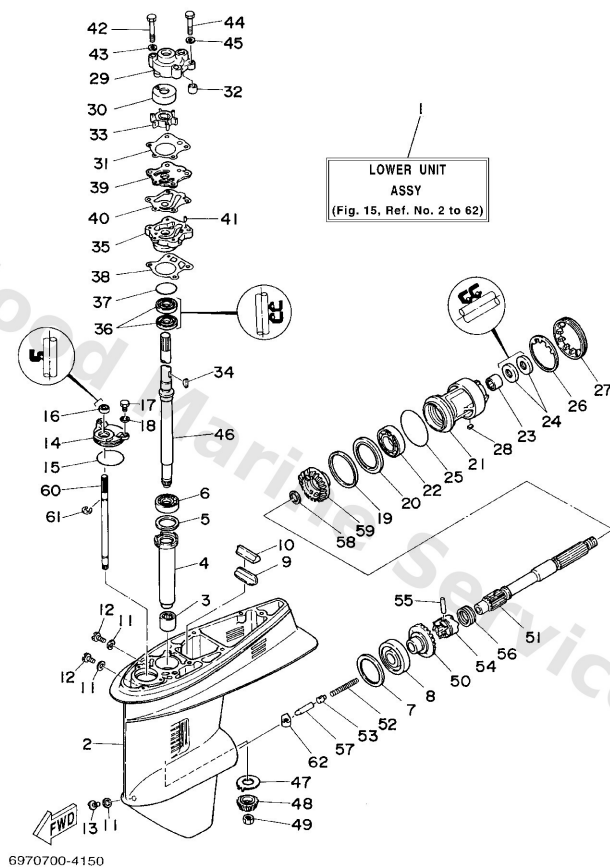
Lower Casing. Drive 1



E4

Ref	Part	
28	90282--04010 Key, strait(663)	Buy now
29	6634431102 Housing, water pump	Buy now
30	663--44322--00 Insert, cartridge	Buy now
31	663--44315--A0 Gasket,water pump 1	Buy now
32	663--44366--00 Damper, water seal 2	Buy now
33	6974435200 Impellar	Buy now
34	90280--03M03 Key, woodruff (697)	Buy now
35	663443410094 Housing, water pump	Buy now
36	93101--23070 Oil seal (663)	Buy now
37	93210--41042 O-ring (132)	Buy now
38	663--44316--A0 Gasket,water pump 2	Buy now
39	663--44323--00 Outer plate, cartridge	Buy now
40	663--44324--A0 Gasket,cartridge outer plate	Buy now
41	93604--08062 Pin,dowel (626)	Buy now
42	9709508055 Bolt, hexagon	Buy now

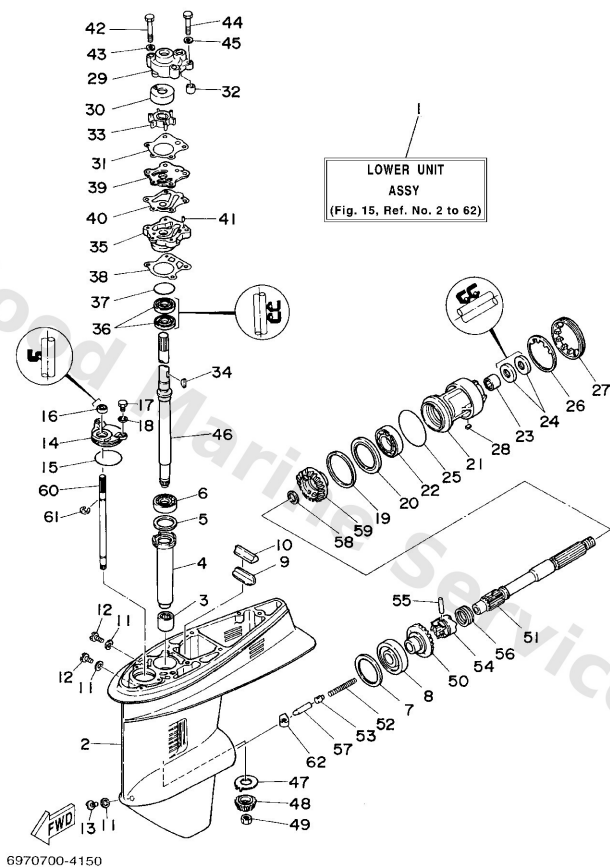
Lower Casing. Drive 1



E4

Ref	Part	
43	92995--08600 Washer, plain (663)	Buy now
44	97095--08045 Bolt, hexagon	Buy now
46	6634551011 Drive shaft assembly	Buy now
47	6634555200 Bearing, plain	Buy now
48	6974555100 Pinion	Buy now
49	90170--12138 Nut hexagon(663)	Buy now
50	6974556000 Gear 1 assembly	Buy now
51	6974561100 Shaft, propeller	Buy now
52	9050116233 Spring compression(663)	Buy now
53	663--45634--00 Slide, shift	Buy now
54	6634563101 Clutch, dog	Buy now
55	90250--06023 Pin, strait (663)	Buy now
56	663--45633--00 Ring, cross pin	Buy now
57	6884563500 Plunger, shift	Buy now
58	90201--22429 Washer, plate(663)	Buy now

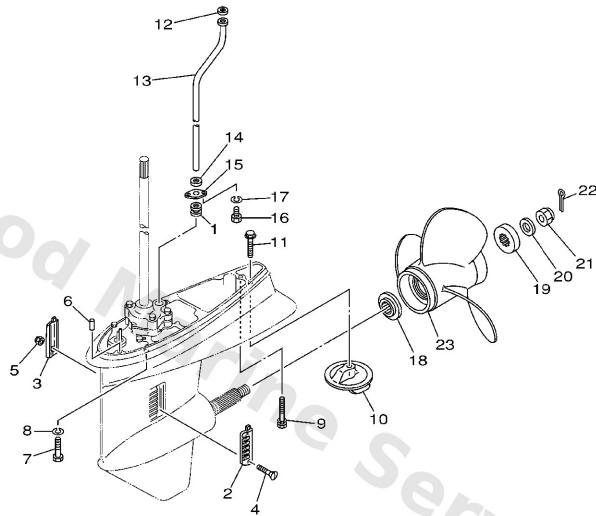
Lower Casing. Drive 1



Ref	Part	
59	6974557100 Gear 2	Buy now
60	6634414401 Rod, shift 2	Buy now
61	99001--08600 Circlip(2r6)	Buy now
62	663--44151--00 Cam, shift	Buy now

E4

Lower Casing. Drive 2

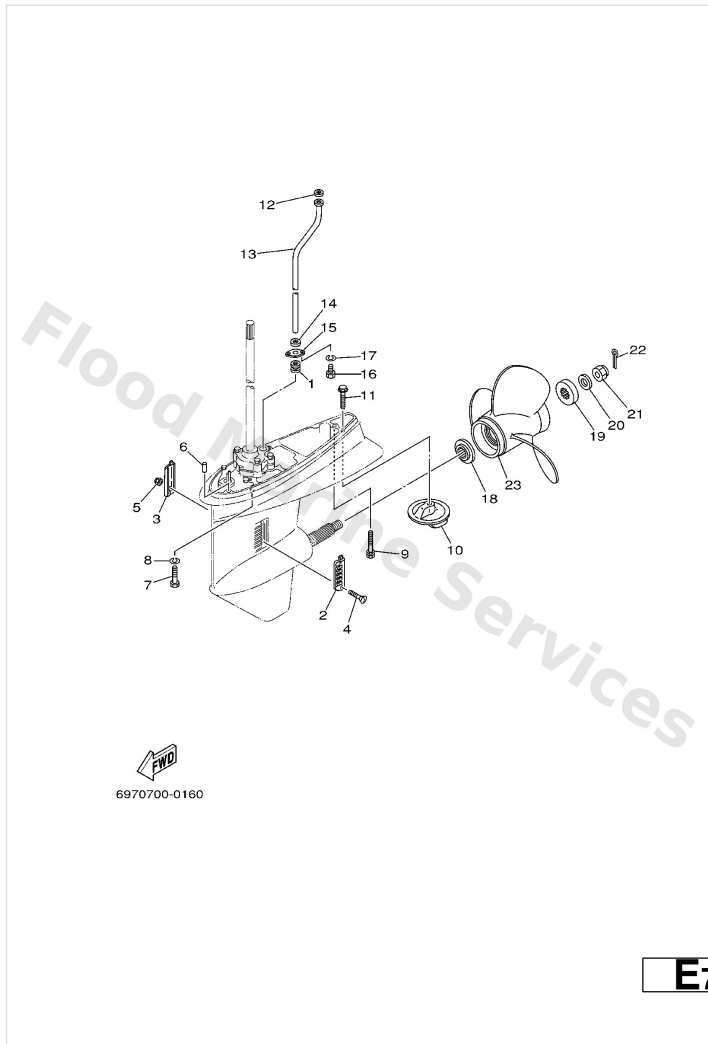


6970700-0160

E7

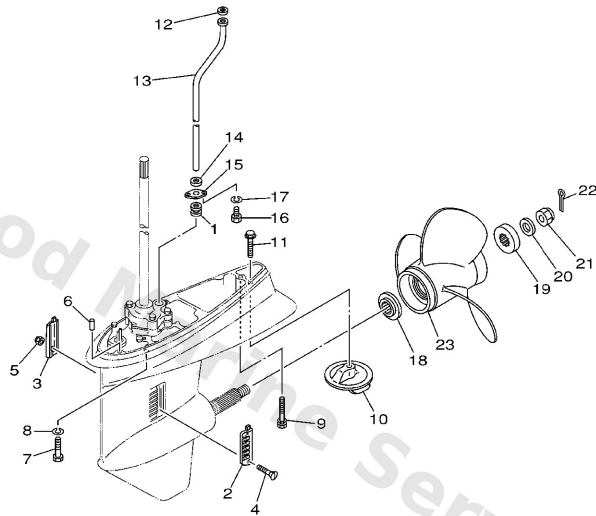
Ref	Part	
1	663--44367--00 Damper, water seal 3	Buy now
2	688--45214--02 Cover, water inlet	Buy now
3	688--45215--02 Cover, water inlet	Buy now
4	9015205M05 Screw, countersunk	Buy now
5	90185--05002 Nut nylon (sus)(ex4)	Buy now
6	93606--12019 Pin, dowel (614)	Buy now
7	97075--10040 Bolt, hexagon deep recess	Buy now
8	92995--10100 Ybs67-10 washer, spring	Buy now
9	90119--08M84 Bolt, with washer	Buy now
10	6794537100 Tab trim	Buy now
11	90105--10M67 Bolt, hexagon (663)	Buy now
12	90202--12060 Washer, plate(663)	Buy now
13	6634436110 Tube, water	Buy now
14	90430--12072 Gasket	Buy now
15	6634437300 Set plate, water tube	Buy now

Lower Casing. Drive 2



Ref	Part	
16	97095--06012 Bolt(gh1)	Buy now
17	92995--06100 Washer(6a1)	Buy now
18	663--45987--02 Spacer	Buy now
19	670--45997--02 Spacer	Buy now
20	92990--16200 958-58204-00 washer,plain	Buy now
21	90171--16011 Nut, castle (663)	Buy now
22	91490--40025 Pin, cotter (663)	Buy now
23	663--45941--01--EL Propeller (3x10-3/4"x17"-g) UR	Buy now
23	663--45943--02--EL Propeller (3x11 x15 -g) UR	Buy now
23	663--45945--02--EL Propeller (3x11-1/8"x13"-g) UR	Buy now
23	663--45947--02--EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
23	663--45949--01--EL Propeller (3x10-3/4"x16"-g) UR	Buy now
23	663--45930--00--98 Propeller (3x10-1/4"x14"-g) UR	Buy now
23	663--45952--02--EL Propeller (3x11-3/8x12-g) UR	Buy now
23	663--45954--01--EL Propeller (3x11-3/4"x10"-g) UR	Buy now

Lower Casing. Drive 2

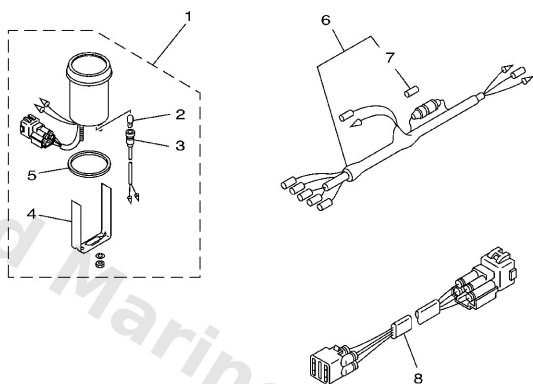



6970700-0160

E7

Ref	Part	
23	663--45956--01--EL Propeller (3x12-1/4"x9"-g) UR	Buy now
23	663--45958--01--EL Propeller (3x11-1/4"x14"-g) UR	Buy now
23	663--45970--60--98 Propeller (3x11-3/4"x12"-g) UR	Buy now
23	663--45972--60--98 Propeller (3x12"x11"-g) UR	Buy now
23	663--45974--60--98 Propeller (3x11-1/2"x13"-g) UR	Buy now
23	663--45976--00--98 Propeller (3x10-1/4"x15"-g) UR	Buy now
23	663--45978--00--98 Propeller (3x10-1/4"x16"-g) UR	Buy now
23	697--45970--00--98 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now

Meter

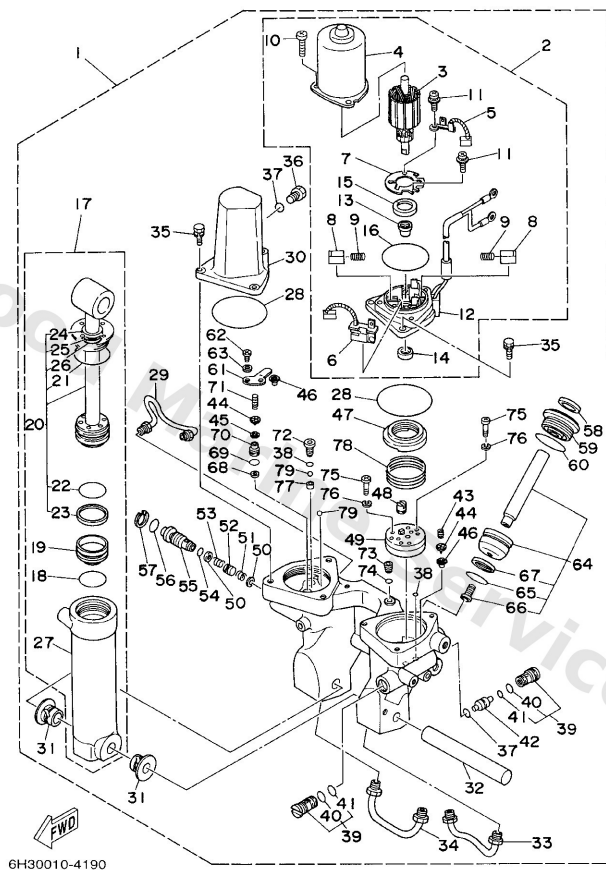


63B0100-0310

F7

Ref	Part	
1	6Y5--83670--12 Trim meter assembly. AP	Buy now
2	6Y5--83518--00 Bulb (12v-1.7w) t6.5	Buy now
3	6Y5--83536--00 Socket, meter	Buy now
4	6Y5--83544--00 Plate, fitting	Buy now
5	688--83664--00 Damper	Buy now
6	6Y5--83553--00 Wire, lead (l=2.5m) AP	Buy now
7	1E6--82151--00 Fuse (10a)	Buy now
8	6R3--82553--70 Extension, wire lead (for trim AP 4P,7M	Buy now

Power Trim & Tilt Assy

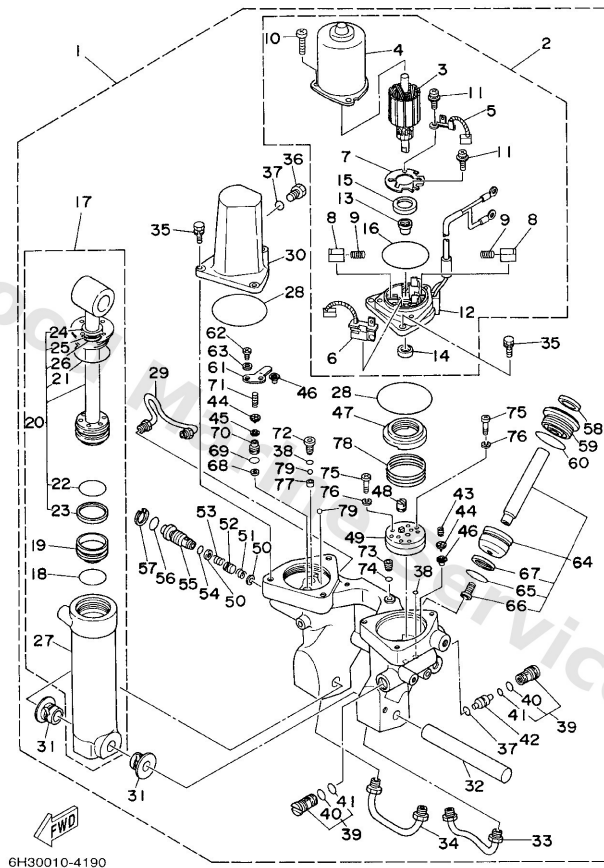


6H30010-4190

D7

Ref	Part	
1	62F43800034D Power trim & tilt assembly	Buy now
2	6H1--43880--02 Motor assembly	Buy now
3	6H1--43805--10 Armature assembly	Buy now
4	6H1--43804--10 Stator assembly	Buy now
5	6H1--43891--10 Brush	Buy now
6	6H1--43892--10 Breaker comp. (brush 2)	Buy now
7	6H1--4380F--10 Plate, brush holder	Buy now
8	6H1--4380J--10 Holder, brush	Buy now
9	6H1--4386K--10 Spring, brush	Buy now
10	97885--05016 Screw, pan head(6b0)	Buy now
11	97607--04310 Screw, pan head(6g8)	Buy now
12	6H1--43881--10 Frame, end	Buy now
13	6H1--4380H--10 Metal	Buy now
14	93102--08M43 Oil seal(6b0)	Buy now
15	6H1--4380G--10 Plate	Buy now

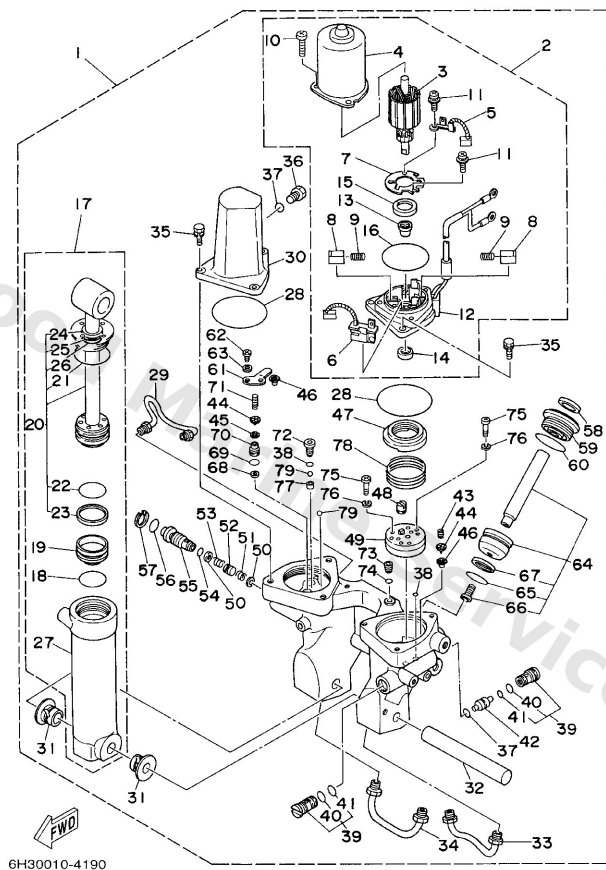
Power Trim & Tilt Assy



D7

Ref	Part	
16	6H1--43865--10 O-ring	Buy now
17	6H1--43840--11 Power tilt assembly	Buy now
18	6H1--43861--10 O-ring	Buy now
19	6H1--43814--11 Piston, free	Buy now
20	6H1--43810--11 Tilt piston sub assembly	Buy now
21	6H1--43861--00 O-ring	Buy now
23	6H1--43871--10 Ring, back up	Buy now
24	6H1--43812--00 Seal dust	Buy now
25	6H1--43872--10 Ring, back up	Buy now
26	93210--18397 O-ring (6g5)	Buy now
27	6H1--43813--10 Cylinder, tilt	Buy now
28	93210--64488 93210-64488	Buy now
29	6H1--43835--10 Pipe	Buy now
30	6H1--43828--10 Body, reservoir	Buy now
31	90386--18M14 Bushing (6e5)	Buy now

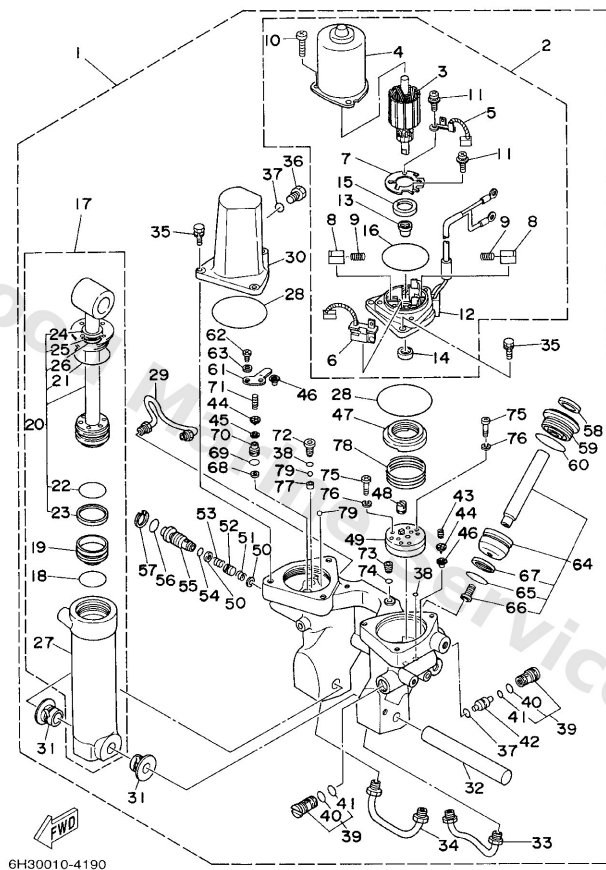
Power Trim & Tilt Assy



D7

Ref	Part	
32	6E5--43818--00 Pin, lower shock mount	Buy now
33	6H1--43833--10 Pipe	Buy now
34	6H1--43834--00 Pipe	Buy now
35	97595--06420 Bolt(7u8)	Buy now
36	6H1--43829--00 Plug, reservoir	Buy now
37	93210--09165 O-ring	Buy now
38	93210--064A5 O-ring(61a)	Buy now
39	6T4--43802--03 Valve sub assembly	Buy now
40	6H1--43866--00 O-ring	Buy now
41	6H1--43867--00 O-ring	Buy now
42	6H1--43841--11 Piston, shuttle	Buy now
43	6H1--43856--10 Spring, down relief	Buy now
44	6H1--43844--10 Pin, valve support	Buy now
45	6H1--4384G--11 Seal, relief valve	Buy now
46	6H1--4384F--10 Seal, main valve	Buy now

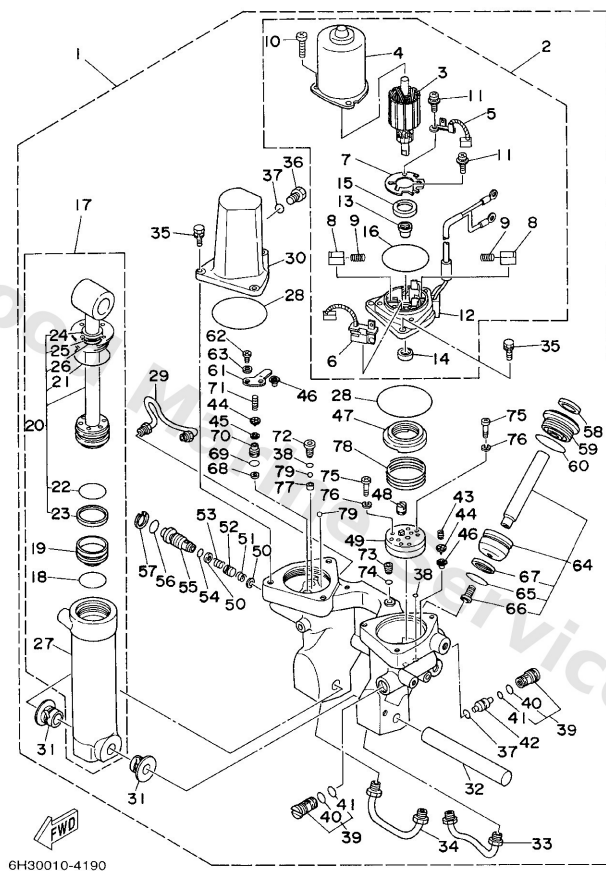
Power Trim & Tilt Assy



D7

Ref	Part	
47	6H1--43817--01 Filter 2	Buy now
48	6H1--43831--10 Connector, shaft	Buy now
49	6H1--43830--11 Gear pump assembly	Buy now
50	6H1--43847--00 Seat, manual valve	Buy now
51	6H1--43899--00 Spring, manual release	Buy now
52	6H1--4382A--10 Adaptor 1	Buy now
53	6H1--43854--00 Spring, manual release	Buy now
54	93210--10M74 O-ring	Buy now
55	6H1--43845--00 Screw, manual release	Buy now
56	9321018M75 O-ring (6e5)	Buy now
57	6H1--43875--00 Ring, snap	Buy now
58	6H1--43822--10 Seal, trim dust	Buy now
59	6H1--43821--11 Screw, trim cylinder end	Buy now
61	6H1--4384E--20 Spring, trim	Buy now
62	9850105010 Screw, pan head(62x)	Buy now

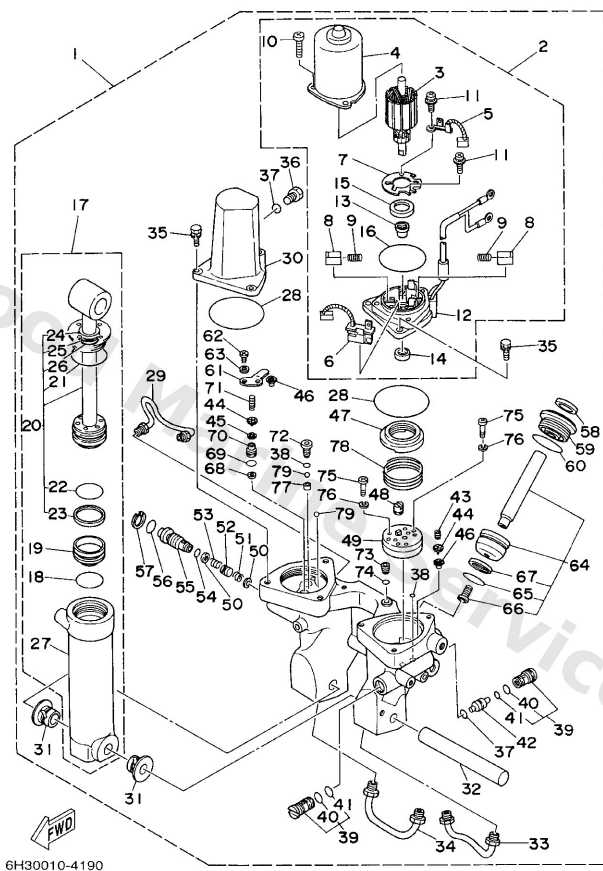
Power Trim & Tilt Assy



D7

Ref	Part	
63	9290105200 Ybs66-5 washer, plain	Buy now
64	6H1--43820--11 Piston sub assembly	Buy now
65	6H1--43864--00 O-ring	Buy now
66	91318--08016 Bolt, socket	Buy now
67	6H1--43874--00 Ring, back up	Buy now
68	6H1--43816--00 Filter 1	Buy now
69	6H1--43896--00 O-ring (2h7)	Buy now
70	6H1--43895--12 Seat, relief valve	Buy now
71	62F4385500 Spring, up relief	Buy now
72	6H1--43843--11 Screw, valve lock	Buy now
73	6H1--4388E--11 Plug, tapper screw	Buy now
74	6H1--43868--00 O-ring	Buy now
75	9850104025 Screw, pan head	Buy now
76	9290104100 Ybs67-4 washer, spring	Buy now
77	6H1--4387J--00 Washer, special 2	Buy now

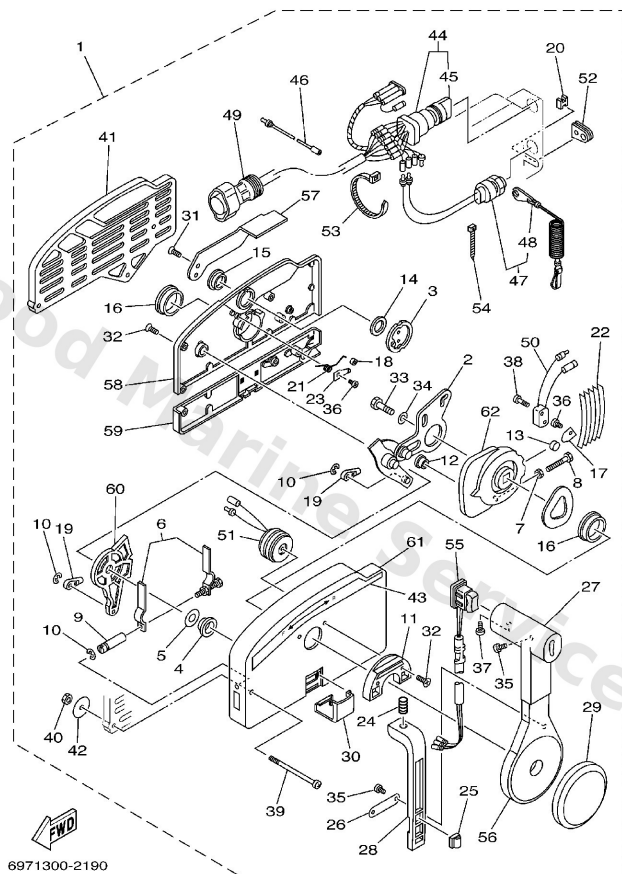
Power Trim & Tilt Assy



D7

Ref	Part	
78	6H1--4385H--00 Spring, seal	Buy now
79	93505--32038 Ball(7fk)	Buy now

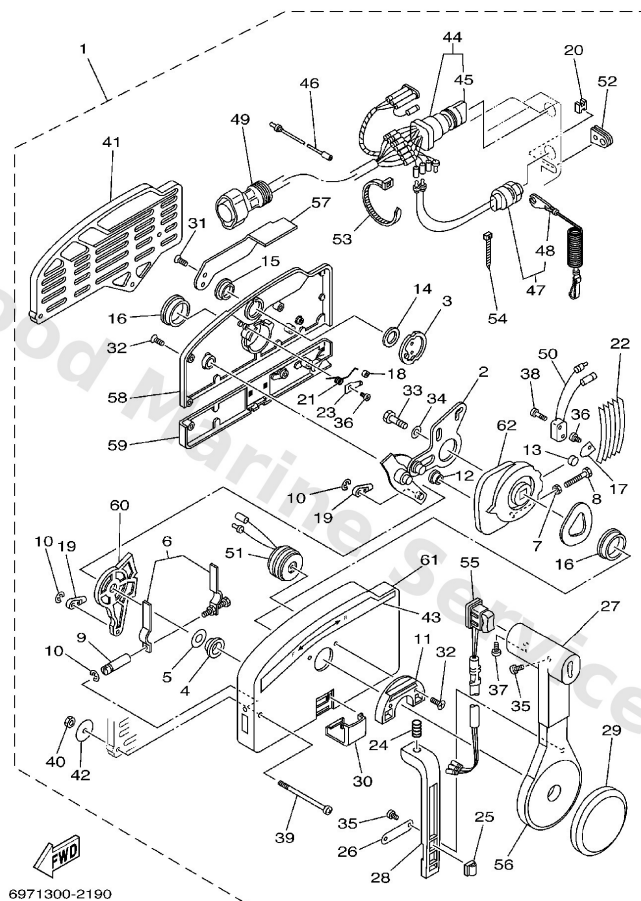
Remote Control Assy



F4

Ref	Part	
1	7034825017 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703--48261--11 Arm, throttle	Buy now
3	703--48153--00 Shaft, free accel.	Buy now
4	703--48235--00 Bushing	Buy now
5	703--48268--00 Spacer 3	Buy now
6	703--48264--00 Throttle, friction	Buy now
7	95380--05600 Nut, hexagon (663)	Buy now
8	97380--05025 28 -	Buy now
9	703--48265--00 Shaft Friction	Buy now
10	93430--06024 Circlip (701)	Buy now
11	703--48245--00 Plate, lock	Buy now
12	703--48252--00 Roller, cam	Buy now
13	701--48248--00 Roller, free accel	Buy now
14	703--48198--00 Washer, wave 3	Buy now
15	703--48243--00 Bushing 3	Buy now

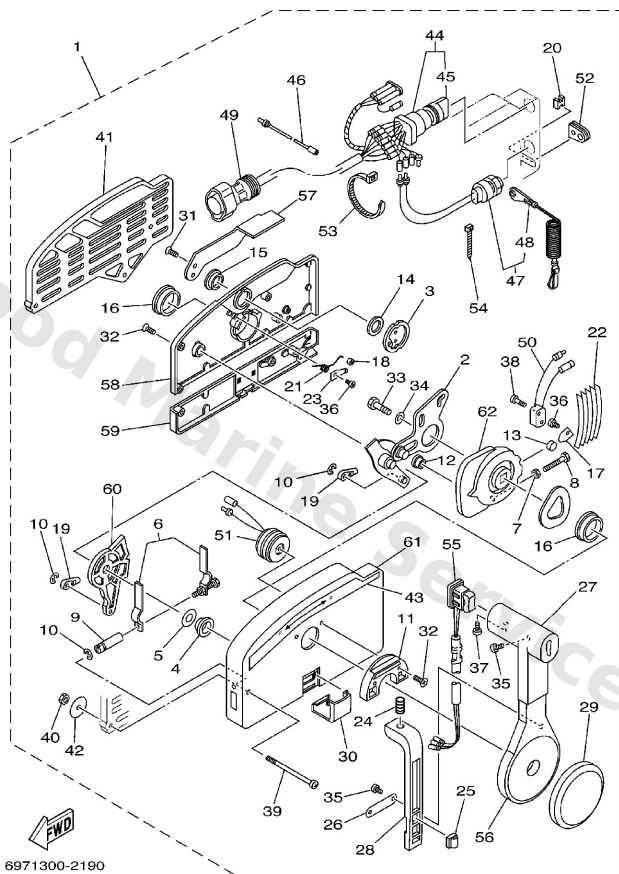
Remote Control Assy



F4

Ref	Part	
16	703--48236--00 Bushing	Buy now
17	703--48189--00 Retainer	Buy now
18	703--48234--00 Roller, detent	Buy now
19	703--48345--01 Cable end, remote control 2	Buy now
20	703--48358--00 Anchor, cable	Buy now
21	703--48244--00 Spring, free accel.	Buy now
22	703--48238--00 Spring, detent	Buy now
23	703--48246--00 Spacer 1	Buy now
24	703--48227--00 Spring, neutral lock	Buy now
25	703--82594--00 Clamp WITH PT/T SW.	Buy now
26	703--48226--00 Plate, stopper	Buy now
27	703--48222--00 Grip, control lever SINGLE	Buy now
28	703--48223--00 Lock, neutral	Buy now
29	703--48225--00 Cover	Buy now
30	703--48219--00 Cover, lead	Buy now

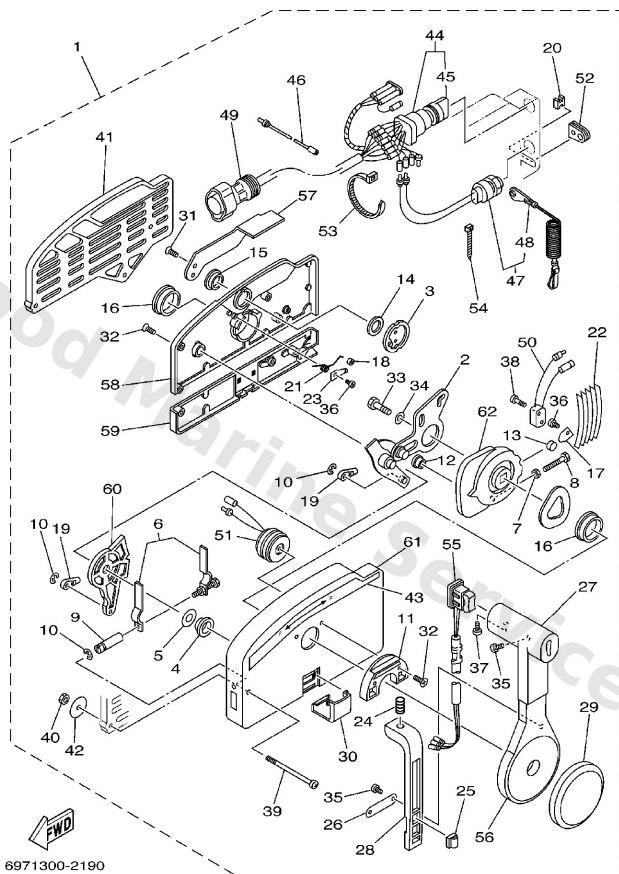
Remote Control Assy



F4

Ref	Part	
31	703--48281--00 Screw, flat head	Buy now
32	703--48282--00 Screw	Buy now
33	97380--08030 Bolt, hexagon (fj1)	Buy now
34	92990--08600 Washer, plain (663)	Buy now
35	98580--04010 Screw, pan head (e56)	Buy now
36	98580--04006 Screw, pan head (7h3)	Buy now
37	98580--05010 Screw, pan head(62x)	Buy now
38	98580--03015 Screw, pan head (n151)	Buy now
39	703--48291--10 Screw	Buy now
40	95380--06600 Nut(661)	Buy now
41	703--48293--10 Spacer, remote control SINGLE	Buy now
42	701--48287--00 Washer 1	Buy now
43	703--48215--00 Graphic	Buy now
44	703--82510--43 Main switch assembly	Buy now
45	703--82577--00 Cap, key	Buy now

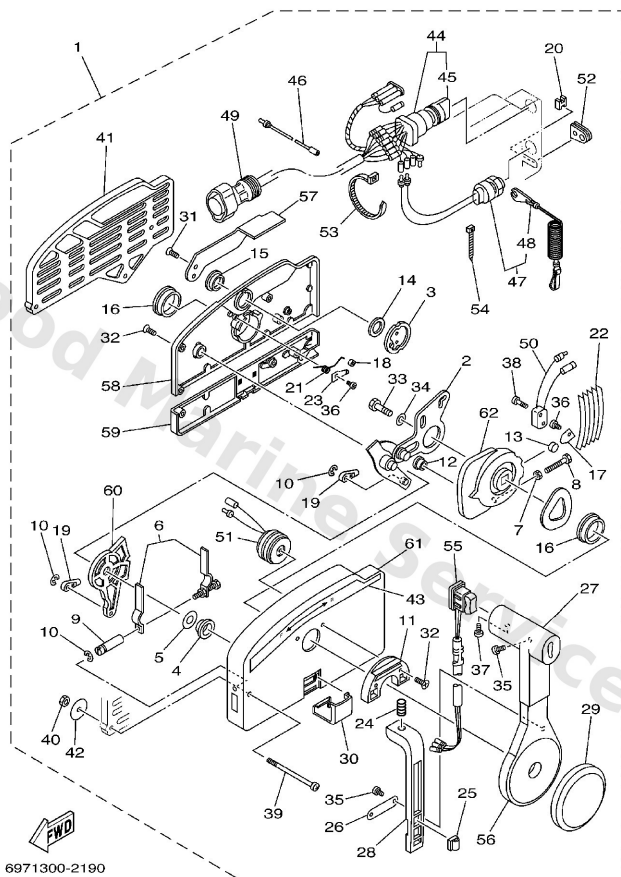
Remote Control Assy



F4

Ref	Part	
46	703--82531--00 Wire, lead	Buy now
47	688--82575--01 Engine stop switch assembly	Buy now
48	682--82556--00 Lanyard, stop switch	Buy now
49	688--8258A--20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703--82540--00 Neutral switch assembly	Buy now
51	703--83383--02 Buzzer	Buy now
52	703--48284--00 Grommet	Buy now
53	703--82591--00 Band	Buy now
54	703--82592--00 Band	Buy now
55	703--82563--02 Trim & tilt switch assembly	Buy now
56	703--48221--00 Grip	Buy now
57	703--48152--00 Knob, free accel	Buy now
58	703--48212--00 Rear housing	Buy now
59	703--48213--00 Back, panel	Buy now
60	703--48271--00 Arm, shift	Buy now

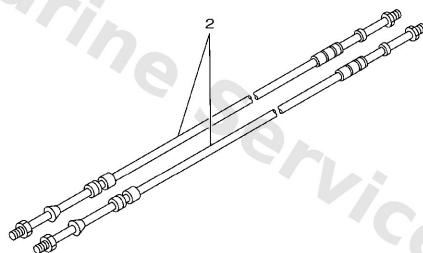
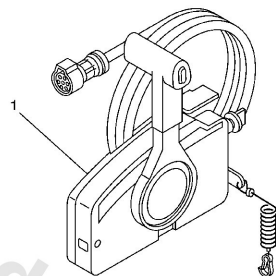
Remote Control Assy



F4

Ref	Part	
61	703--48211--01 Housing,1	Buy now
62	703--48232--00 Drive gear	Buy now

Remote Control Box

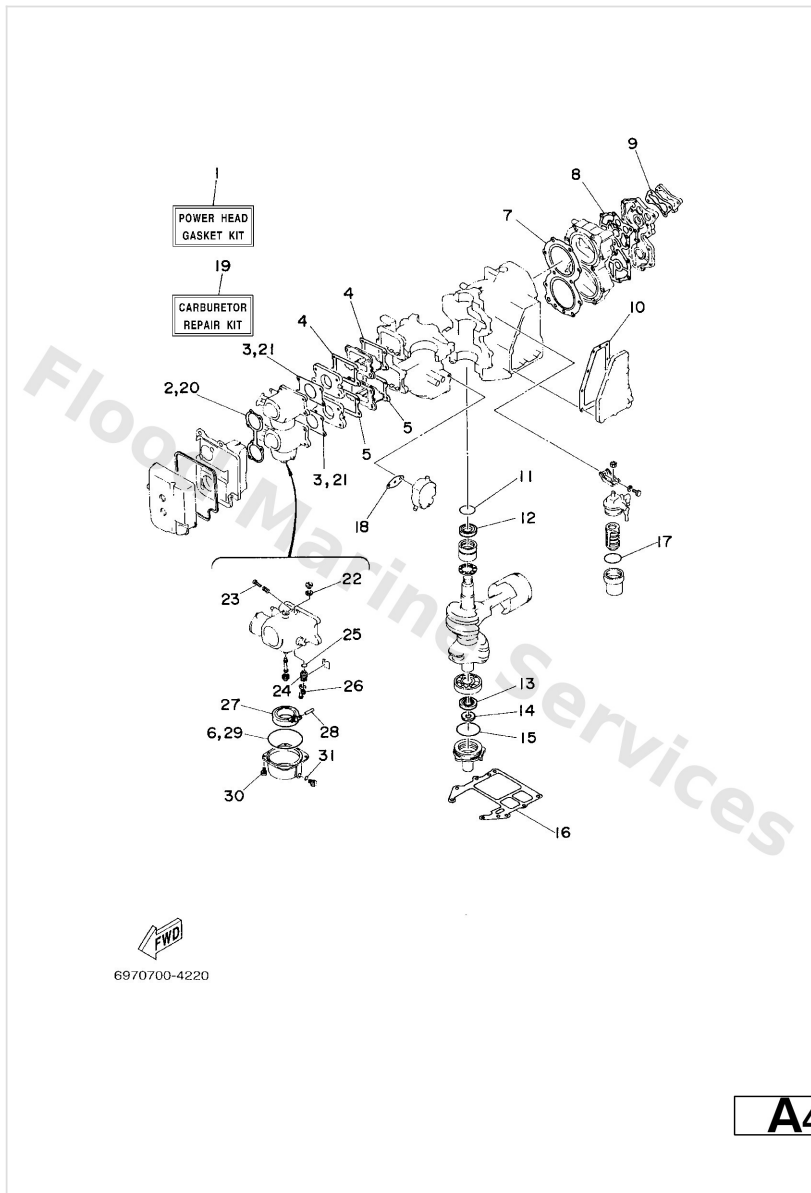


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F3

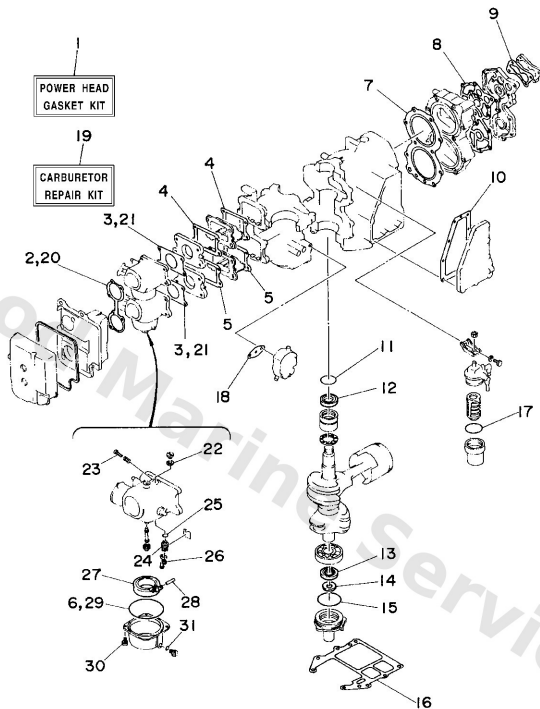
Ref	Part	
1	7034825017 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701--48310--90 Cable, Remote Control L=11F UR	Buy now
2	701--48320--20 Cable, Remote Control L=13F UR	Buy now
2	701--48320--50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



Ref	Part	
1	697W000102 Power head gasket kit	Buy now
2	66314483A0 Gasket, plate	Buy now
3	66314198A0 Gasket	Buy now
4	66313621A0 Packing, valve seat 1	Buy now
5	66313622A0 Packing, valve seat 2	Buy now
6	9321064272 O-ring (663) (carb)	Buy now
7	69711181A1 Gasket, cylinder head 1	Buy now
8	66311193A0 Gasket, head cover	Buy now
9	66312414A0 Gasket, thermostat	Buy now
10	66341114A0 Gasket, exhaust outer cover	Buy now
11	93210--42159 O-ring (647)	Buy now
12	93102--32M07 Oil seal (697)	Buy now
13	9310228135 Oil seal (28x47x7-663)	Buy now
14	9310418049 Oil seal (18x30x5-663)	Buy now
15	93210--62269 Ring, o(663)	Buy now

Repair Kit 1

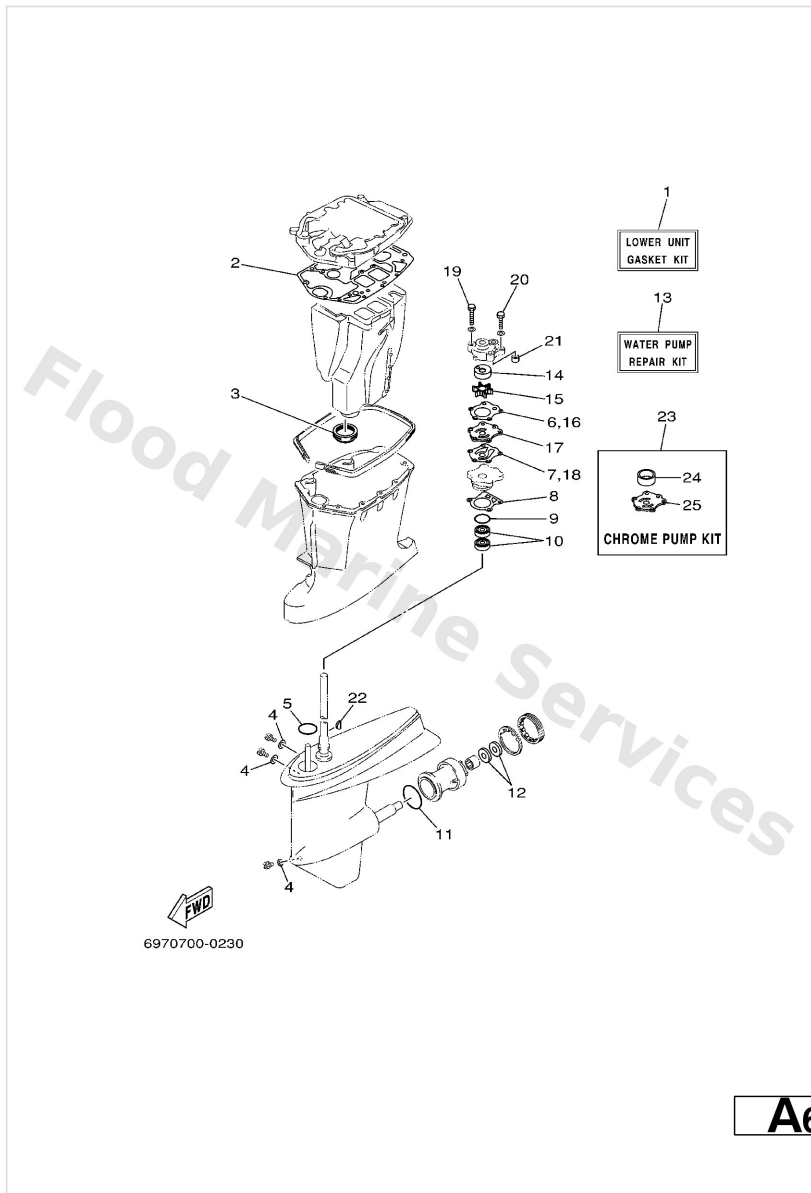



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A4

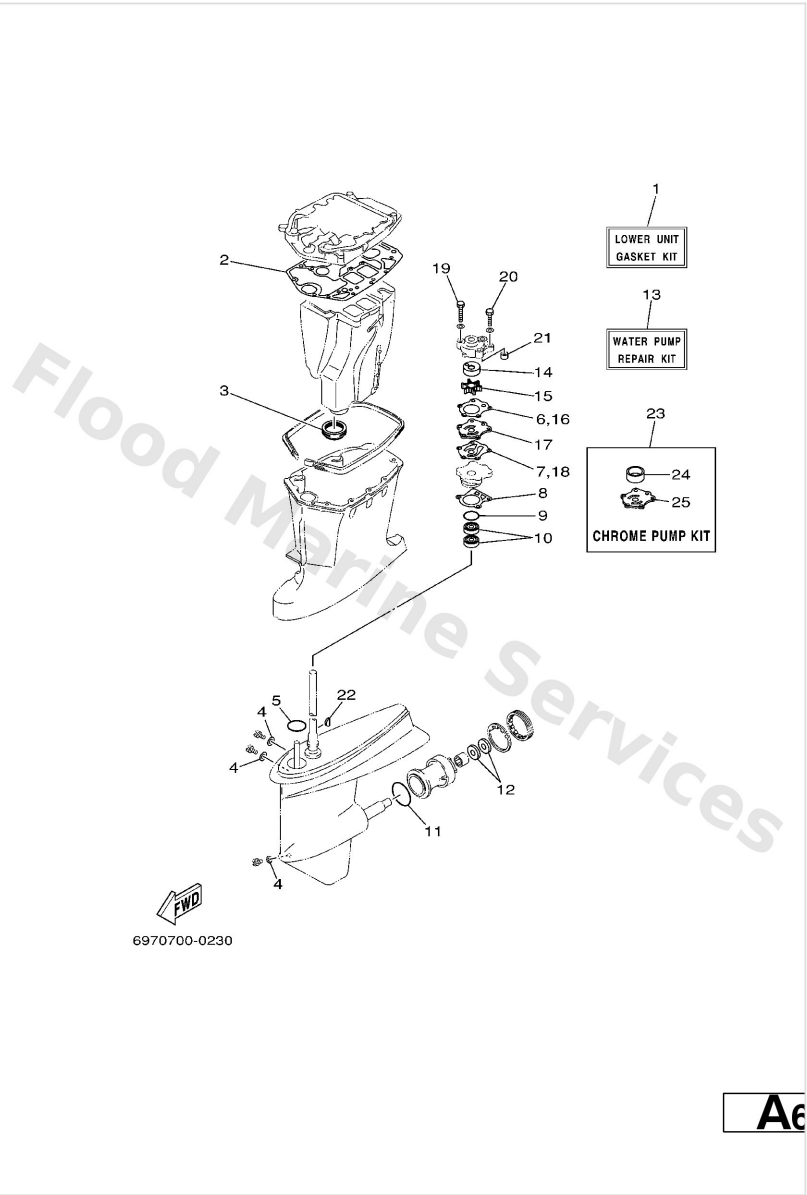
Ref	Part	
16	69645113A0 Gasket,upper casing	Buy now
17	93210--32738 O-ring(1wg)	Buy now
18	650--24431--A0 Gasket,fuel pump	Buy now
19	696W009302 Carburetor repair kit	Buy now
22	6791455700 Washer (carb)	Buy now
23	6631492300 Screw, adjust	Buy now
24	6961459000 Needle valve assembly	Buy now
25	9321007229 O-ring (371)	Buy now
26	8101418600 Pin, valve	Buy now
27	6F01498500 Float comp.	Buy now
28	6631454800 Pin, arm	Buy now
30	97980--04112 Screw, pan head (686)	Buy now
31	93210--04230 O-ring (371)	Buy now

Repair Kit 2



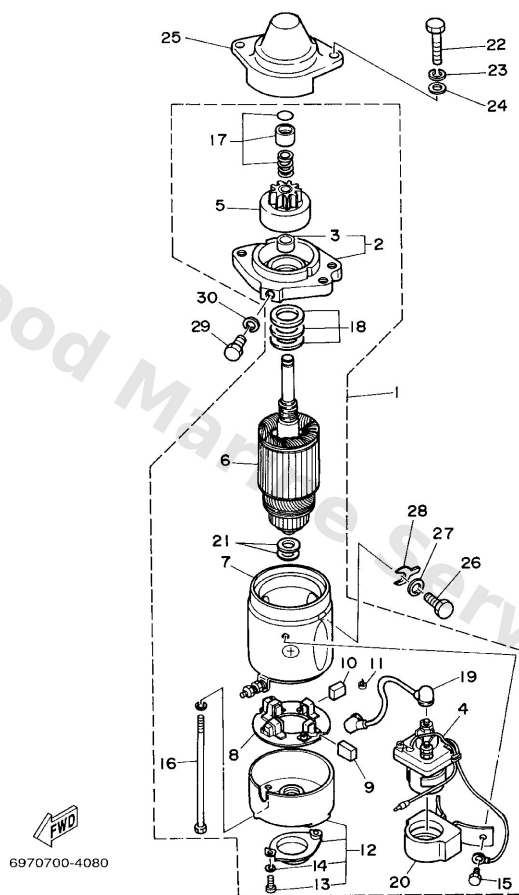
Ref	Part	
1	698W000121 Lower unit gasket kit	Buy now
2	69745114A0 Gasket, upper casing 2	Buy now
3	6634512300 Gasket, muffler	Buy now
4	90430--08020 Gasket	Buy now
5	93210--49046 O-ring (620)	Buy now
6	663--44315--A0 Gasket, water pump 1	Buy now
7	663--44324--A0 Gasket, cartridge outer plate	Buy now
8	663--44316--A0 Gasket, water pump 2	Buy now
9	93210--41042 O-ring (132)	Buy now
10	93101--23070 Oil seal (663)	Buy now
11	9321066M98 O-ring(6h4)	Buy now
12	93101--22067 Oil seal (22x36x6-663)	Buy now
13	663W007801 Water pump repair kit	Buy now
14	663--44322--00 Insert, cartridge	Buy now
15	6974435200 Impellar	Buy now

Repair Kit 2



Ref	Part	
17	663--44323--00 Outer plate, cartridge	Buy now
19	9709508055 Bolt, hexagon	Buy now
20	97095--08045 Bolt, hexagon	Buy now
21	663--44366--00 Damper, water seal 2	Buy now
22	90280--03M03 Key, woodruff (697)	Buy now
23	697--W0078--0A Chrome pump kit	Buy now
24	663--44322--40 Insert, cartridge	Buy now
25	670--44323--00 Outer plate, cartridge	Buy now

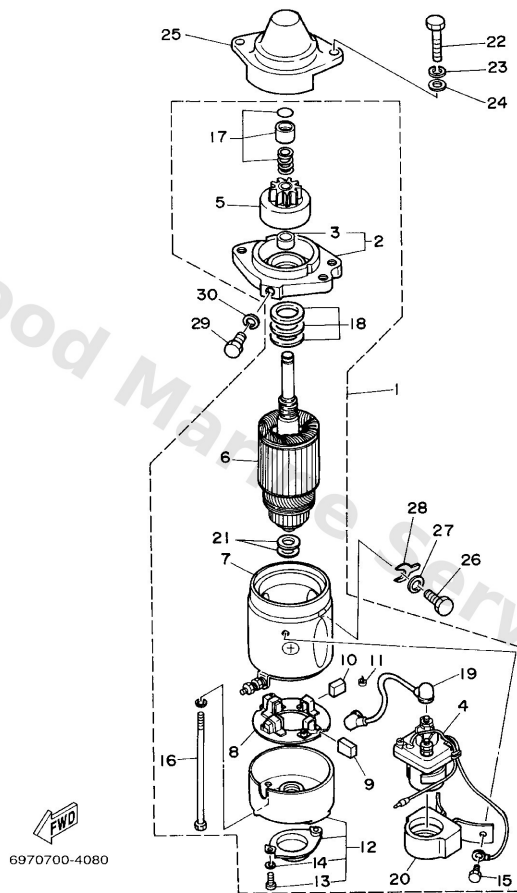
Starting Motor



C3

Ref	Part	
1	6978180013 Starting motor assembly	Buy now
2	6768183010 Front cover assembly	Buy now
3	688--81831--00 Metal, front	Buy now
4	6828194111 Starter, relay	Buy now
5	6638183212 Pinion assembly	Buy now
6	6768185012 Armature assembly	Buy now
7	6638181011 Stator assembly	Buy now
8	663--81840--11 Brush holder assembly	Buy now
9	663--81811--11 Brush 1	Buy now
10	663--81812--11 Brush 2	Buy now
11	663--81813--10 Spring, brush	Buy now
12	663--81820--12 Rear bracket assembly	Buy now
13	9850304012 Screw, pan head (686)	Buy now
14	9290104100 Ybs67-4 washer, spring	Buy now
15	9731306010 Bolt	Buy now

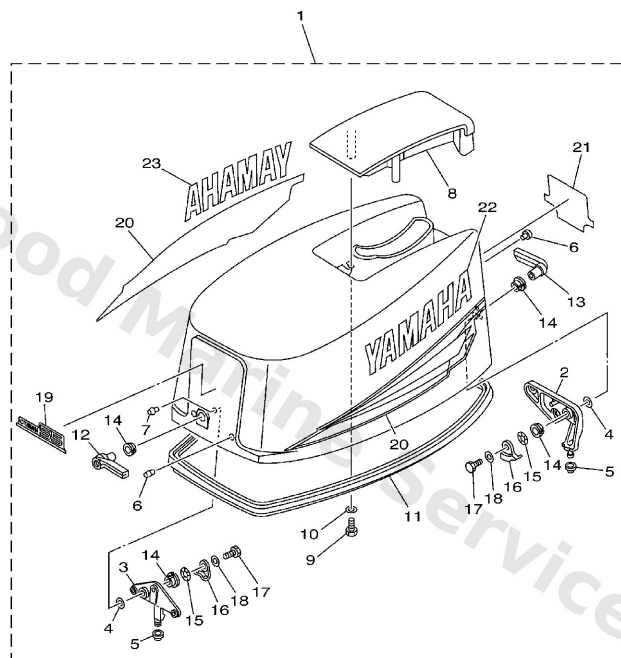
Starting Motor



C3

Ref	Part	
16	663--81826--10 Bolt 1	Buy now
17	6978185712 Pinion stopper set	Buy now
18	6978180910 Washer kit	Buy now
19	6978181510 Wire, lead	Buy now
20	6978195210 Holder, relay	Buy now
21	688--81824--00 Washer 2	Buy now
22	9701308040 Bolt, Hexagon	Buy now
23	92903--08100 Ybs67-8 washer, spring	Buy now
24	92903--08600 Washer, plain (663)	Buy now
25	663818420194 Cover 3	Buy now
26	97013--08025 Bolt (682)	Buy now
28	6638116200 Washer, Plain AP	Buy now
29	97013--08016 Bolt, hexagon	Buy now

Top Cowling

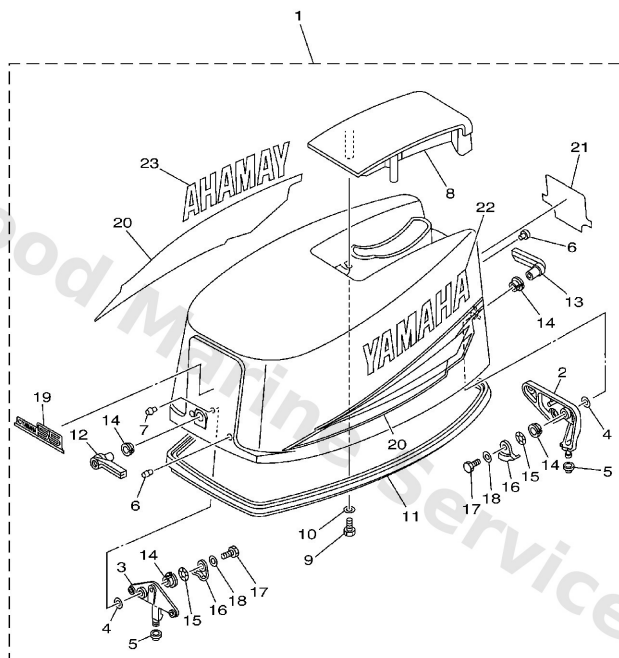


6961200-2010

A4

Ref	Part	
1	69742610404D Top cowling assembly	Buy now
2	697426470094 Holder, clamp band	Buy now
3	697426490094 Holder, clamp band	Buy now
4	9020219M10 Washer, plate (697)	Buy now
5	663--42662--00 Damper	Buy now
6	90266--06009 Rivet (697)	Buy now
7	90266--06M02 Rivet (697)	Buy now
8	69742613014D Molding, air duct	Buy now
9	97095--06016 Bolt, hexagon deep recess	Buy now
10	92995--06600 Washer, plain (646)	Buy now
11	6634261502 Seal	Buy now
12	697428151198 Lever, clamp 1	Buy now
13	697428171198 Lever, clamp 3	Buy now
14	90386--13M38 Bushing (697)	Buy now
15	90206--13019 Washer, wave 6264283200	Buy now

Top Cowling

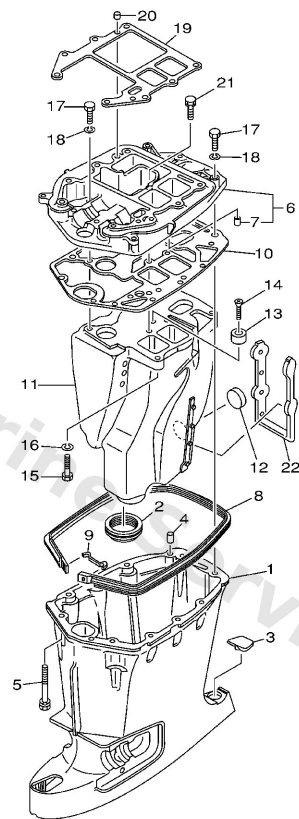


6961200-2010

A4

Ref	Part	
16	6634281602 Lever, clamp 2	Buy now
17	97095--06012 Bolt(gh1)	Buy now
18	90201--06068 Washer,plate (6k8)	Buy now
19	6974267740 Graphic, front	Buy now
20	697W007031 Graphic Set	Buy now
21	6974267830 Graphic, rear	Buy now
22	6974268131 Mark Cowling	Buy now
23	6974268231 Mark Cowling	Buy now

Upper Casing

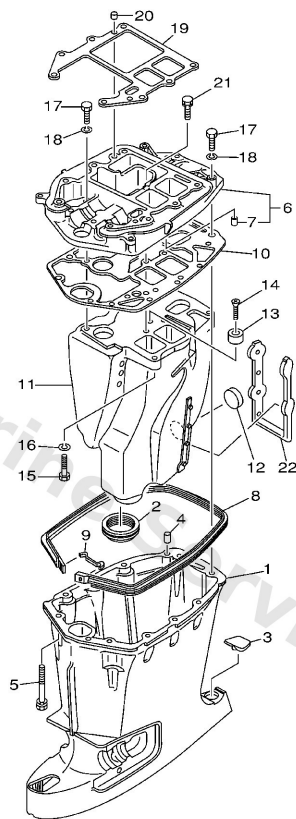


6970700-0140

E3

Ref	Part	
1	69145111134D Casing, upper	Buy now
2	6634512300 Gasket, muffler	Buy now
3	663--45155--10 Cap	Buy now
4	93606--12019 Pin, dowel (614)	Buy now
5	90119--08M82 Bolt, with washer(697)	Buy now
6	66341137045B Guide, exhaust	Buy now
7	9038602M04 Bushing (663)	Buy now
8	6634512700 Seal 1	Buy now
9	6634512900 Hook, damper seal	Buy now
10	69745114A0 Gasket,upper casing 2	Buy now
11	66314711125B Muffler	Buy now
12	9033430017 Plug strait(663)	Buy now
13	663--45251--00 Anode	Buy now
14	90152--06M01 Screw, countersunk	Buy now
15	97075--08035 Bolt(70w)	Buy now

Upper Casing



6970700-0140

E3

Ref	Part	
16	92995--08100 Ybs67-8 washer, spring	Buy now
17	97075--08030 Bolt, hexagon (fj1)	Buy now
19	69645113A0 Gasket, upper casing	Buy now
21	9757508440 Bolt, with washer	Buy now
22	663--14737--10 Damper, muffler	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.