



Yamaha 55BET 2005

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

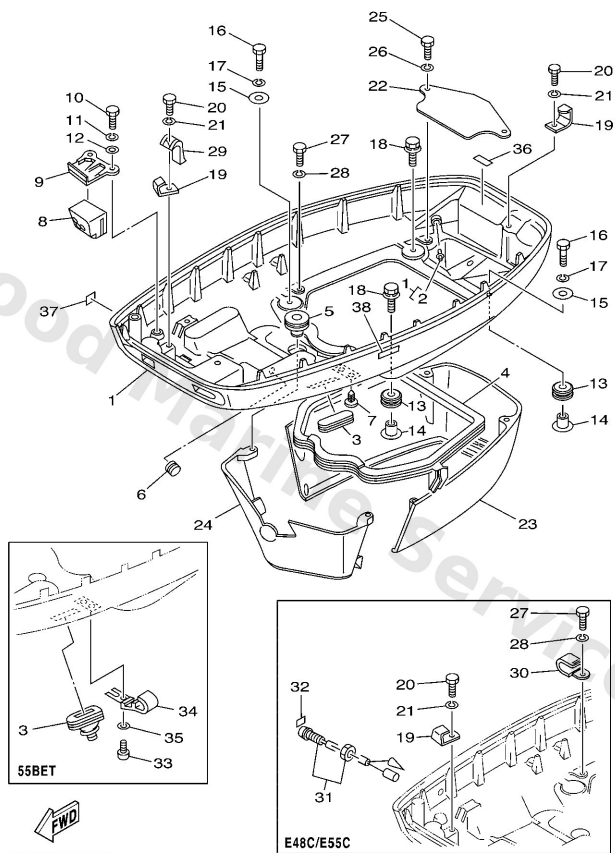
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	11
BRACKET 3	13
BRACKET 4	16
BRACKET 5	19
BRACKET 6	25
CONTROL	26
CYLINDER & CRANKCASE	31
ELECTRICAL 1	36
ELECTRICAL 2	39
ELECTRICAL 3	40
FUEL	42
FUEL TANK	45
GENERATOR 1	47
GENERATOR 2	49
INTAKE	51
LOWER CASING & DRIVE 1	57
LOWER CASING & DRIVE 2	63
LOWER CASING & DRIVE 3	69
METER 1	73
METER 2	74
POWER TRIM & TILT ASSY	75
REMOTE CONTROL ASSY	81
REMOTE CONTROL BOX	86
REPAIR KIT 1	87
REPAIR KIT 2	89
STARTER	91
STARTING MOTOR	96
STEERING	98
STEERING GUIDE	102
TOP COWLING 1	103
TOP COWLING 2	105
UPPER CASING	107

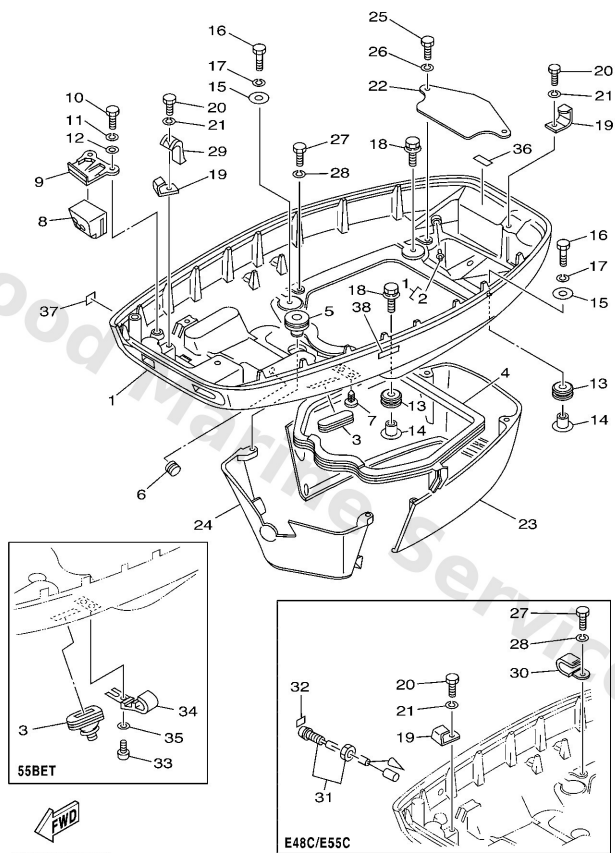
Bottom Cowling



D5

Ref	Part	
1	69642711034D Cowling, bottom	Buy now
1	69742711024D Cowling, bottom	Buy now
2	6632437600 Pipe, joint 1	Buy now
3	6884272610 Grommet	Buy now
3	6H44272600 Grommet	Buy now
4	6634271601 Sea 1	Buy now
5	6634272400 Grommet	Buy now
6	9048012004 Grommet(661)	Buy now
7	9033805M03 Plug (6h1)	Buy now
8	6634272501 Grommet	Buy now
8	6634272511 Grommet	Buy now
9	663427380394 Plate, fitting	Buy now
10	9709506016 Bolt, hexagon deep recess	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9299506600 Washer, plain (646)	Buy now

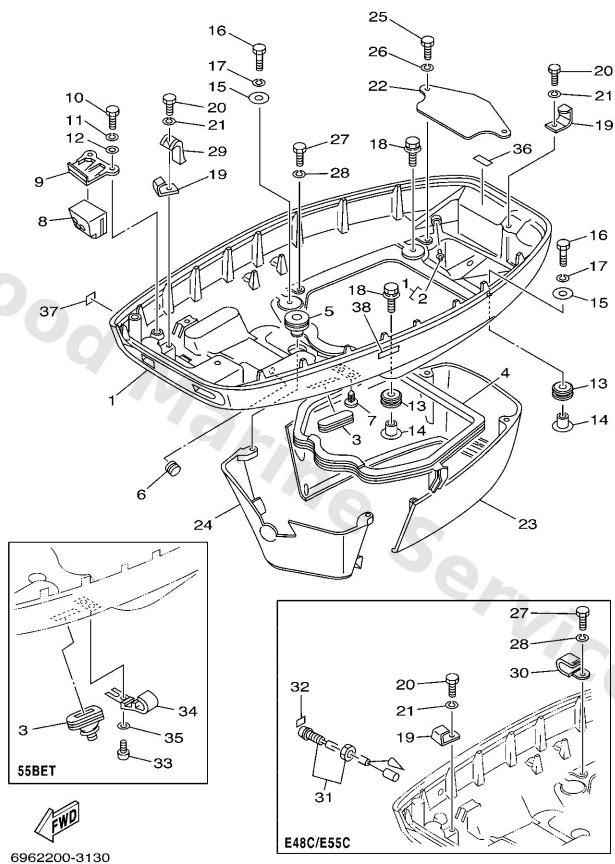
Bottom Cowling



D5

Ref	Part	
13	9048009M12 Grommet (6a0)	Buy now
14	9038706M03 Collar (676)	Buy now
15	9020106416 Washer, plate(663)	Buy now
16	9709506030 Bolt(jf7)	Buy now
18	9011906M08 Bolt, with washer	Buy now
19	6634274402 Stay	Buy now
20	9709506014 Bolt(gj3)	Buy now
22	663427230194 Cover, bottom	Buy now
23	66342741014D Apron	Buy now
24	66342771024D Apron	Buy now
25	9709506020 Bolt(7u8)	Buy now
27	9709506025 Bolt	Buy now
29	6638259403 Clamp	Buy now
30	9046506M86 Clamp	Buy now
31	6E98541100 Overheat warning lamp	Buy now

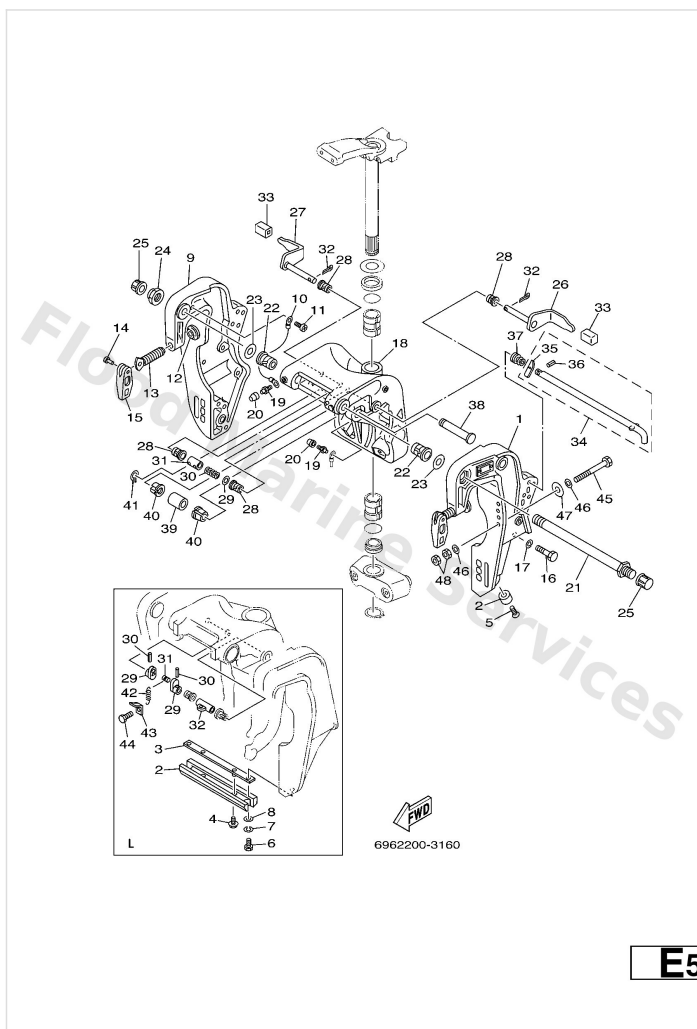
Bottom Cowling



D5

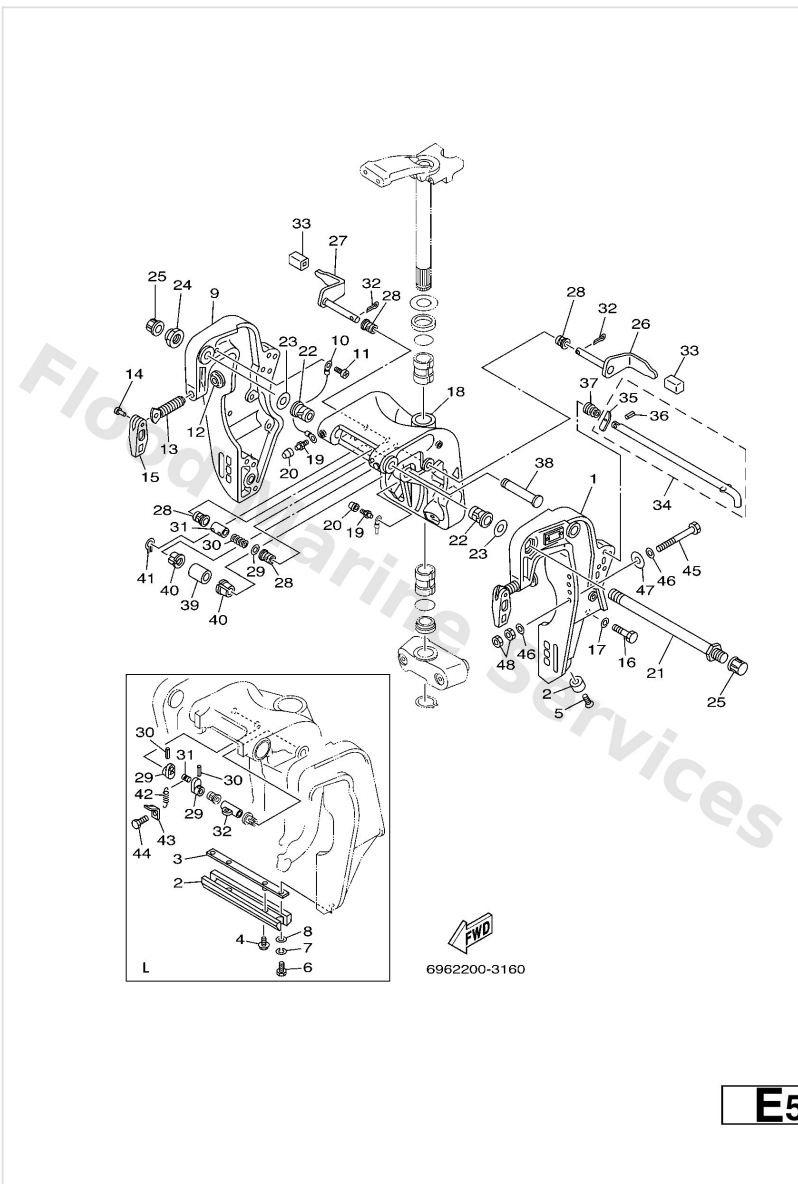
Ref	Part	
32	6928541500 Mark, Signal Lamp	Buy now
33	9015706M01 Screw (6e5)	Buy now
34	6E52436710 Clamp, fuel pipe 2	Buy now
35	9299006600 Washer, plain (646)	Buy now
36	6634279100 Mark 1	Buy now
36	6644279100 Mark 1	Buy now
36	6644279110 Mark 1 FOR CAR,CHN	Buy now
36	6G54279100 Mark 1	Buy now
36	6G54279110 Mark 1 FOR CHN	Buy now
37	6A12817600 Label Caution FOR CAR	Buy now
38	6E38257H00 Plate Mark FOR CAR	Buy now

Bracket 1



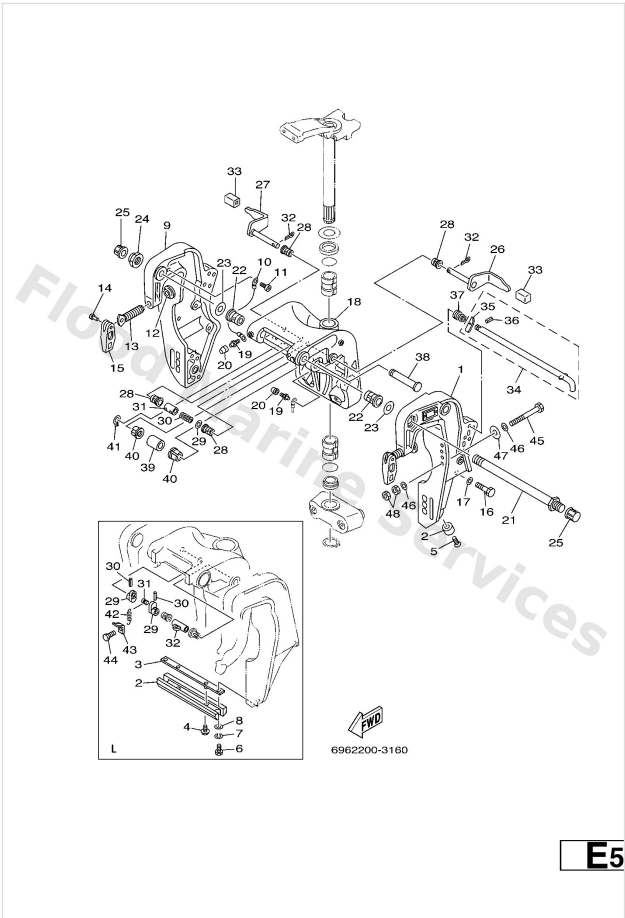
Ref	Part	
1	68843111134D Bracket, clamp 1 L	Buy now
1	69743111054D Bracket, clamp S	Buy now
2	6634525100 Anode S	Buy now
2	6H14525103 Anode L	Buy now
3	6H14452600 Plate 2 L	Buy now
4	9011906M29 Bolt, with washer L	Buy now
5	9015206M01 Screw, countersunk S	Buy now
6	9709506016 Bolt, hexagon deep recess L	Buy now
7	9299506100 Washer(6a1) L	Buy now
8	9299506600 Washer, plain (646) L	Buy now
9	68843112124D Bracket, clamp 2 L	Buy now
9	69743112034D Bracket, clamp S	Buy now
10	6E58214800 Wire, lead 5	Buy now
11	9788006012 Screw, pan head(62j)	Buy now
12	6484311401 Pad, transom clamp	Buy now

Bracket 1



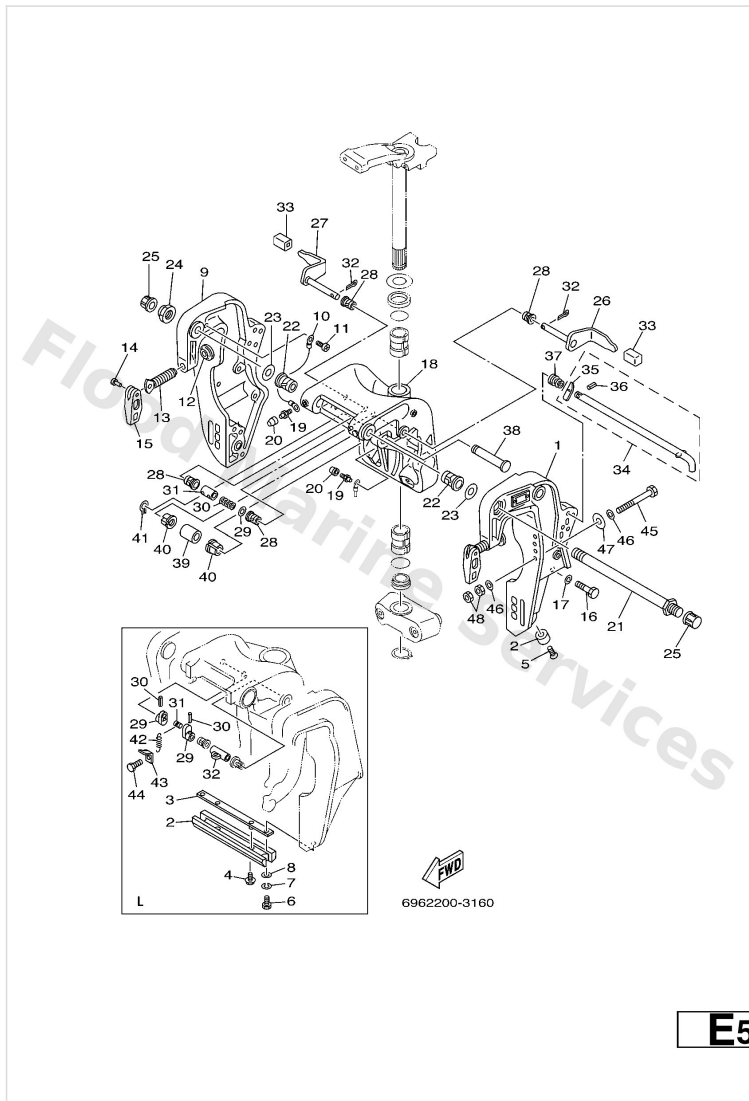
Ref	Part	
13	6634311601 Screw, transom	Buy now
14	9024304007 Pin (663)	Buy now
15	66343118014D Handle, transom clamp	Buy now
16	9709510045 Bolt(64d)	Buy now
17	9299510100 Ybs67-10 washer, spring	Buy now
18	69743311034D Bracket, swivel S	Buy now
18	6H143311024D Bracket, swivel 1 L	Buy now
19	9370006M03 Nipple, grease(6a1)	Buy now
20	6634511900 Cap, grease nipple AP	Buy now
21	6884313103 Bolt, clamp bracket	Buy now
22	9038622M15 Bushing (688)	Buy now
23	9020122M67 Washer, plate (688)	Buy now
24	9018522043 Nut, self-locking	Buy now
25	6G54314501 Cap, clamp bracket	Buy now
26	6884318104 Lever, tilt stop 1 S	Buy now

Bracket 1



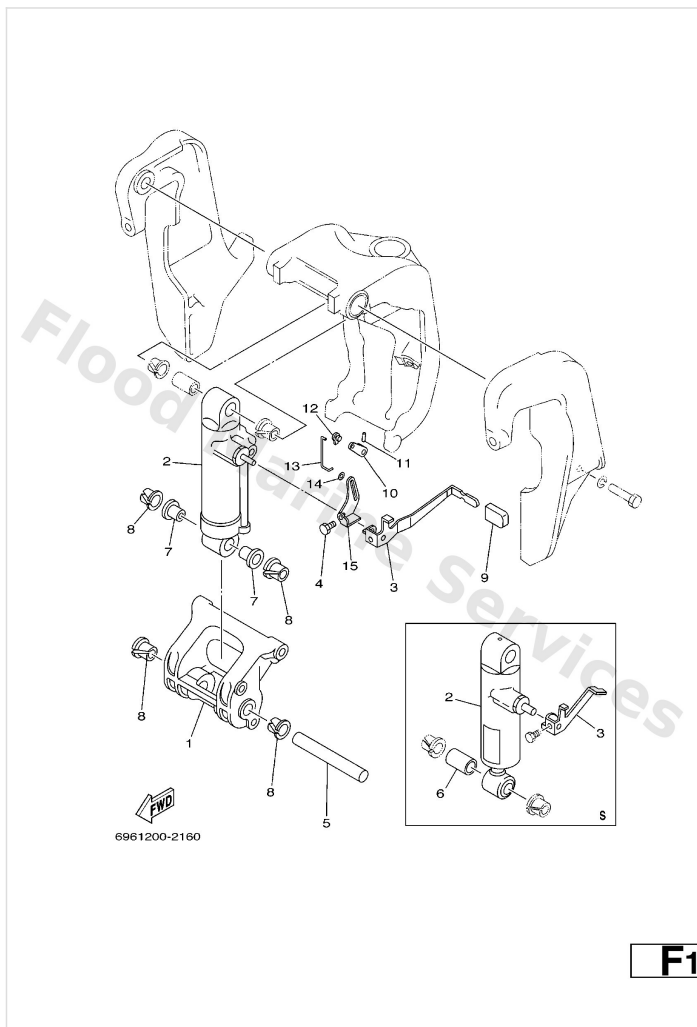
Ref	Part	
26	6884318110 Lever, tilt stop 1 L	Buy now
27	6884318504 Lever, tilt stop 2 S	Buy now
27	6884318510 Lever, tilt stop 2 L	Buy now
28	9038610M16 Bushing (688)	Buy now
29	6G54314800 Collar, distance L	Buy now
29	9299010600 Washer, plate S	Buy now
30	9050110M21 Spring (688) S	Buy now
30	9169030020 Pin, spring (6h4) L	Buy now
31	9024906M19 Pin(6e5) L	Buy now
31	9038710M38 Collar (6e5) S	Buy now
32	9038710M02 Collar(6e5) L	Buy now
32	9149030025 Pin cotter S	Buy now
33	6634331800 Cover	Buy now
34	6884316001 Tilt rod ass'y L	Buy now
34	6974316000 Tilt lock ass'y S	Buy now

Bracket 1



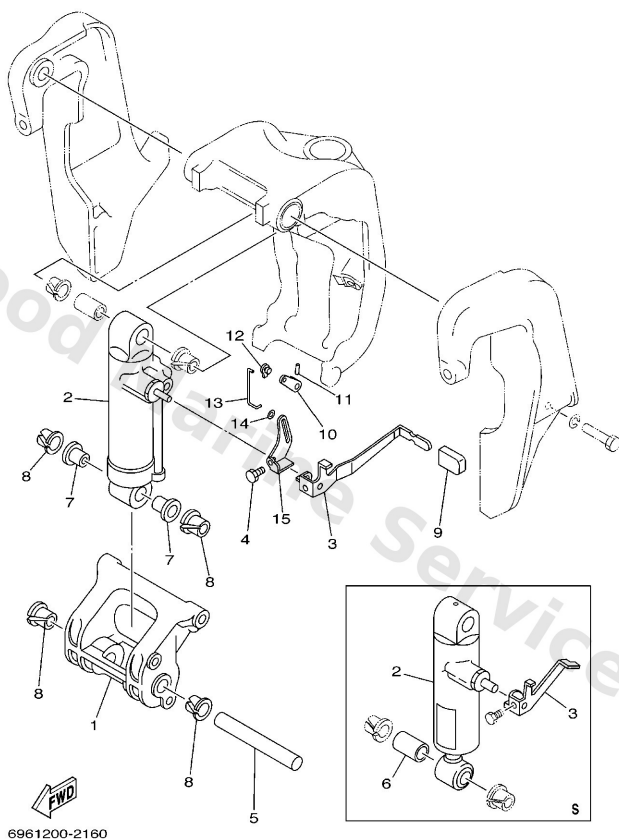
Ref	Part	
35	6884316500 Stopper, tilt rod	Buy now
36	9169030012 Pin, spring	Buy now
37	9050216M02 Spring, conical (688) L	Buy now
37	9050220M03 Spring (6e5) S	Buy now
38	6E54312602 Pin, upper shock mount	Buy now
39	9038618M21 Bushing (688)	Buy now
40	9038618M35 Bush (688)	Buy now
41	9341018M02 Circlip (6f2)	Buy now
42	9050614M24 Spring, tension(6e5) L	Buy now
43	6G54314400 Hook, spring L	Buy now
44	9709506010 Bolt L	Buy now
45	9010112M51 Bolt	Buy now
46	9299512200 Ybs66-12 washer,plain	Buy now
47	9020112426 Washer, plate(663)	Buy now
48	9538012600 Nut (707)	Buy now

Bracket 2



Ref	Part	
1	68843128014D Spacer, clamp bracket L	Buy now
1	69743128014D Spacer, clamp bracket S	Buy now
2	68843170044D Shock absorber sub-assembly L	Buy now
2	69743170034D Shock absorber sub-assembly S	Buy now
3	6884363100 Lever, tilt 1 S	Buy now
3	6884363110 Lever, tilt L	Buy now
4	9708006010 Bolt	Buy now
5	6884312402 Pin, lower shock mount	Buy now
6	9038618M21 Bushing (688) S	Buy now
7	9038618M63 Bush(6e5) L	Buy now
8	9038618M35 Bush (688)	Buy now
9	6824331801 Cover L	Buy now
10	6884318600 Lever L	Buy now
11	9169030020 Pin, spring (6h4) L	Buy now
12	6J84126200 Joint, choke lever L	Buy now

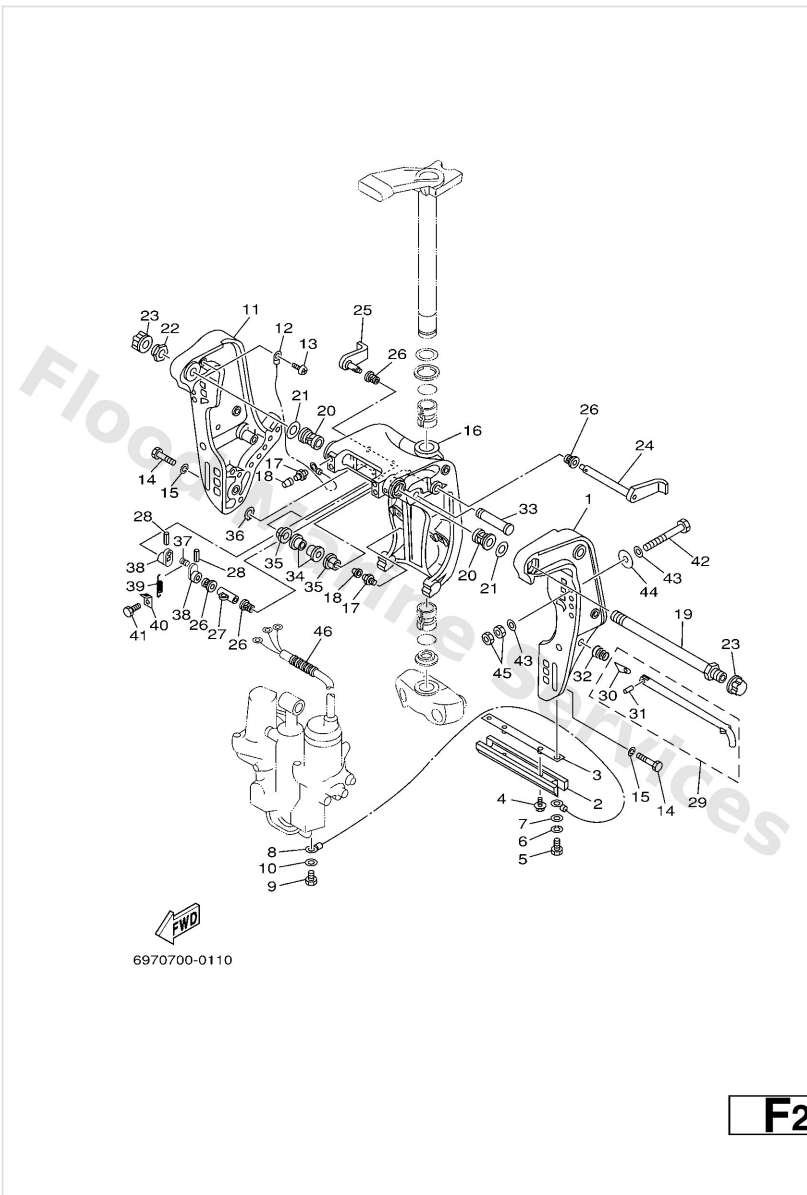
Bracket 2



F1

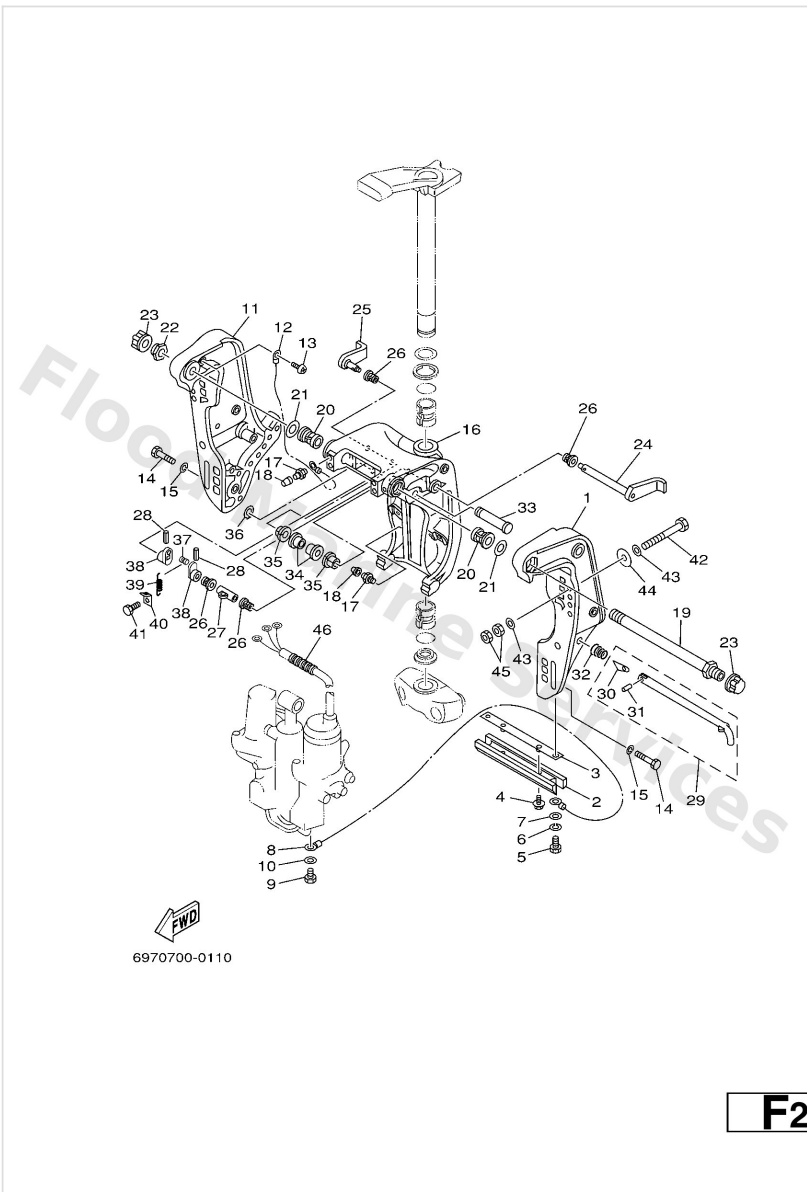
Ref	Part	
13	6884361600 Rod, tilt lock L	Buy now
14	9020203M51 Washer, plate(688) L	Buy now
15	6884365100 Lever, reverse lock1 L	Buy now

Bracket 3



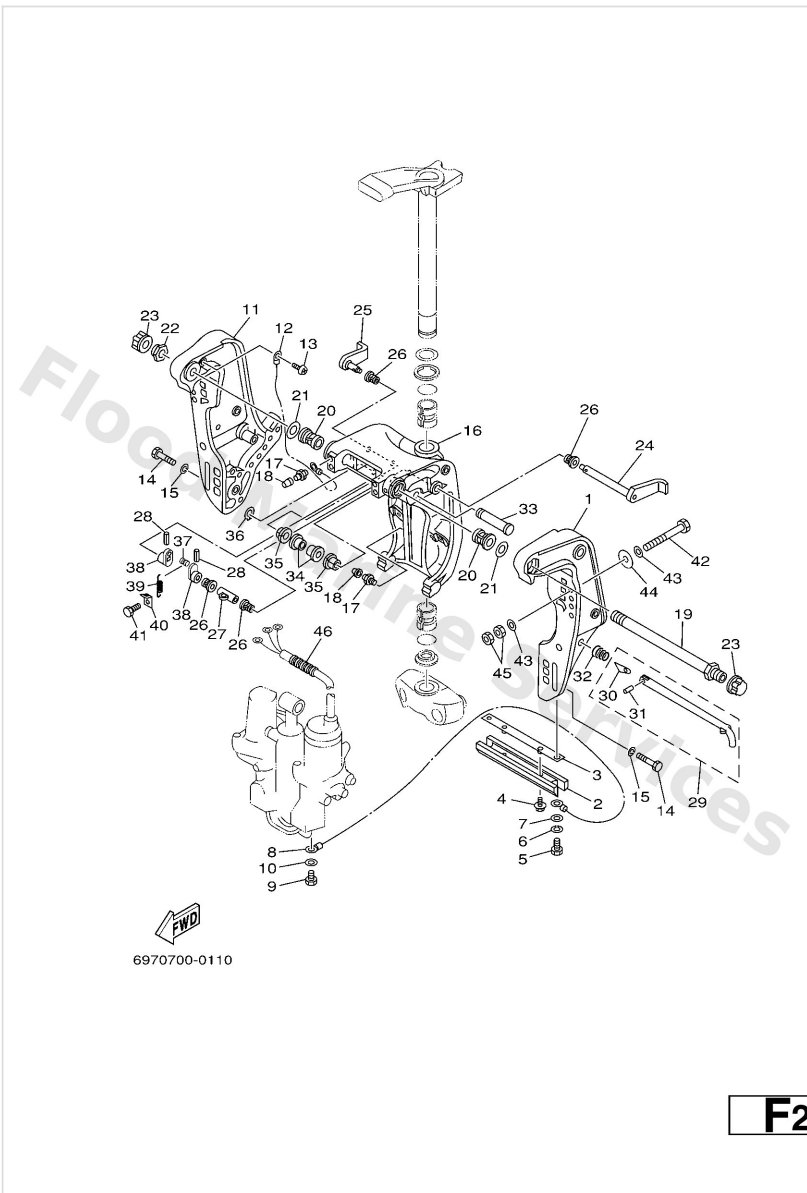
Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H14525103 Anode	Buy now
3	6H14452600 Plate 2	Buy now
4	9011906M29 Bolt, with washer	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6H18214800 Wire, lead	Buy now
9	9709506010 Bolt	Buy now
11	6H143112004D Bracket, clamp 2	Buy now
12	6E58214800 Wire, lead 5	Buy now
13	9788006012 Screw, pan head(62j)	Buy now
14	9709510045 Bolt(64d)	Buy now
15	9299510100 Ybs67-10 washer, spring	Buy now
16	6H143311024D Bracket, swivel 1	Buy now

Bracket 3



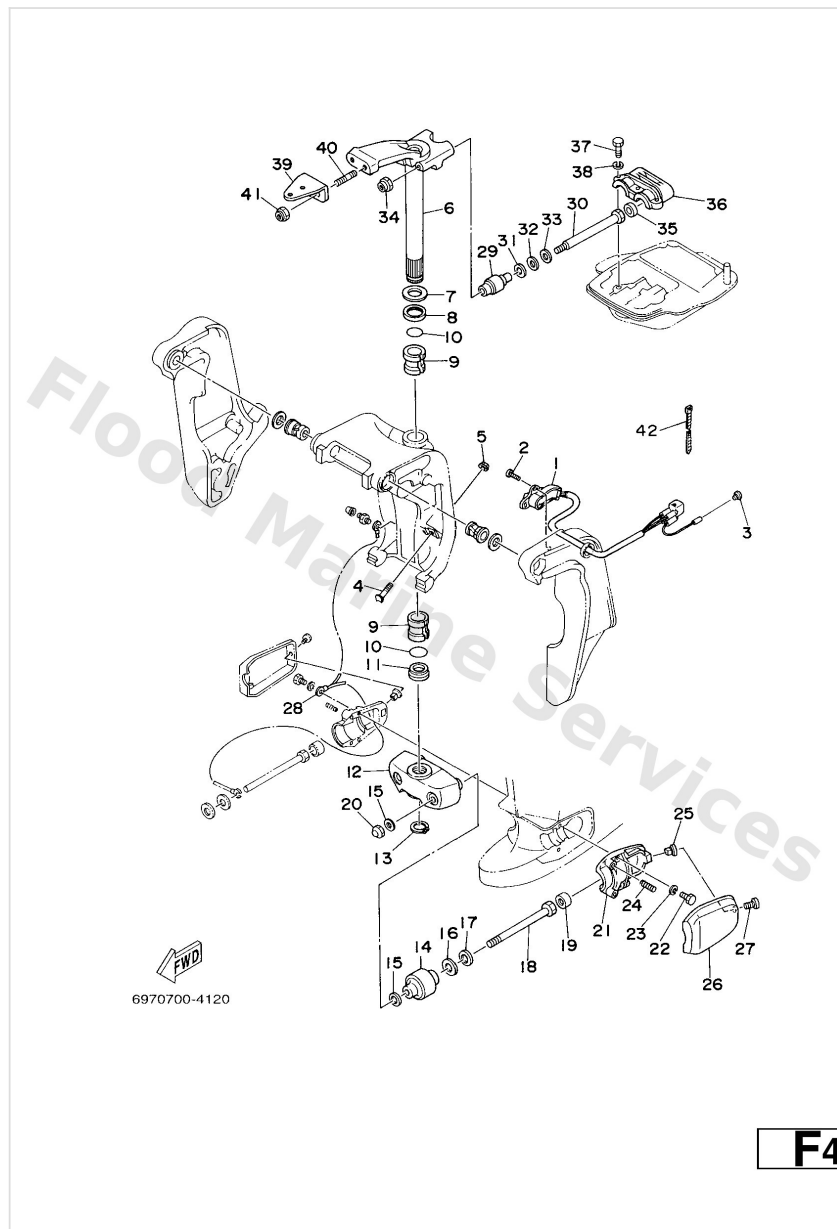
Ref	Part	
17	9370006M03 Nipple, grease(6a1)	Buy now
18	6634511900 Cap, grease nipple AP	Buy now
19	6884313103 Bolt, clamp bracket	Buy now
20	9038622M15 Bushing (688)	Buy now
21	9020122M67 Washer, plate (688)	Buy now
22	9018522043 Nut, self-locking	Buy now
23	6G54314501 Cap, clamp bracket	Buy now
24	6H14318101 Lever, tilt stop 1	Buy now
25	6H14318501 Lever, tilt stop 2	Buy now
26	9038610M16 Bushing (688)	Buy now
27	9038710M02 Collar(6e5)	Buy now
28	9169030020 Pin, spring (6h4)	Buy now
29	6884316001 Tilt rod ass'y	Buy now
30	6884316500 Stopper, tilt rod	Buy now
31	9169030012 Pin, spring	Buy now

Bracket 3



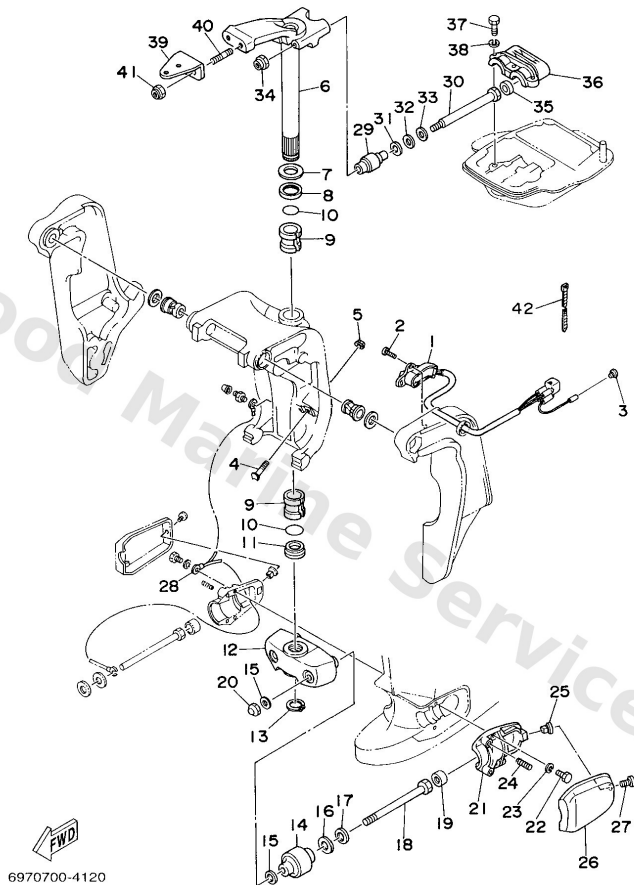
Ref	Part	
32	9050216M02 Spring, conical (688)	Buy now
33	6E54312602 Pin, upper shock mount	Buy now
34	9038618M63 Bush(6e5)	Buy now
35	9038618M35 Bush (688)	Buy now
36	9341018M02 Circlip (6f2)	Buy now
37	9024906M19 Pin(6e5)	Buy now
38	6G54314800 Collar, distance	Buy now
39	9050614M24 Spring, tension(6e5)	Buy now
40	6G54314400 Hook, spring	Buy now
42	9010112M51 Bolt	Buy now
43	9299512200 Ybs66-12 washer,plain	Buy now
44	9020112426 Washe, plate(663)	Buy now
45	9538012600 Nut (707)	Buy now
46	9044014M00 Pipe(6h4)	Buy now

Bracket 4



Ref	Part	
1	6H18367212 Trim sender	Buy now
2	9788506016 Screw, pan head(6b0)	Buy now
3	7038211900 Cover, lead wire	Buy now
4	6H14337600 Bolt, thrust receiver	Buy now
5	9018508057 Nut, nylon (6j8)	Buy now
6	66342510044D Steering bracket assembly S	Buy now
6	66342510144D Steering bracket assembly L	Buy now
7	9020130M00 Washer, plate(6h1)	Buy now
8	9038630M78 Bush(6h0)	Buy now
9	9038630M77 Bush(6h0)	Buy now
10	9321029M94 O-ring(6h1)	Buy now
11	9038630M60 Bush(6j8)	Buy now
12	66344551024D Housing, lower mount rubber	Buy now
13	9341028M06 Circlip (688)	Buy now
14	687445550094 Mount damper, lower side	Buy now

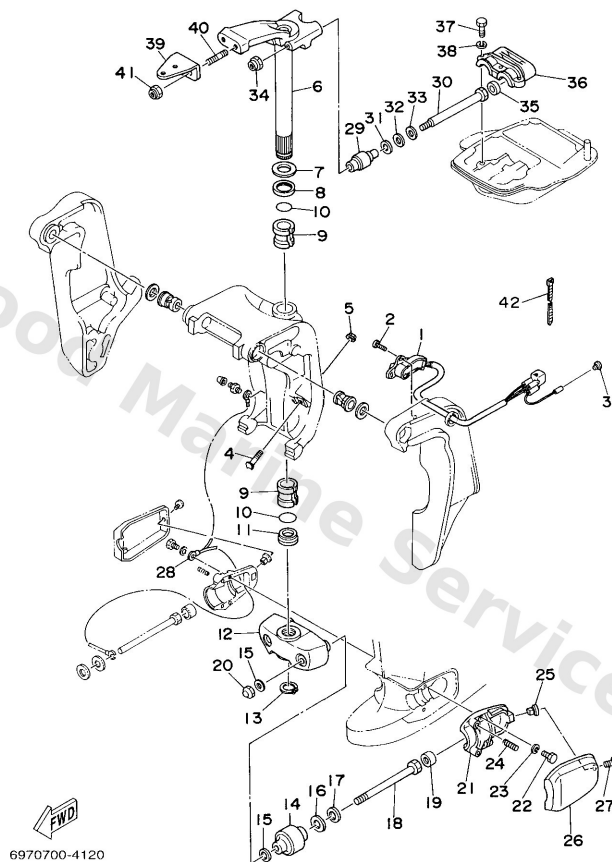
Bracket 4



F4

Ref	Part	
15	9020112M16 Washer, plate (679)	Buy now
16	9020225M04 Washer, plate (663)	Buy now
17	9020113M19 Washer, plate (663)	Buy now
18	9010912261 Bolt(663)	Buy now
19	6634457500 Damper, lower mount rubber	Buy now
20	9538012800 Nut crown(663)	Buy now
21	687445520294 Housing, lower mount rubber	Buy now
22	9707508025 Bolt, hexagon deep recess	Buy now
23	9299508100 Ybs67-8 washer, spring	Buy now
24	9050114M08 Spring, compression(64j)	Buy now
25	9017906066 Nut(663)	Buy now
26	66344553014D Cover, lower mount	Buy now
28	6888212702 Wire, lead 2 L	Buy now
28	6978212701 Wire, lead 2 S	Buy now
29	670445140094 Mount damper, upper side	Buy now

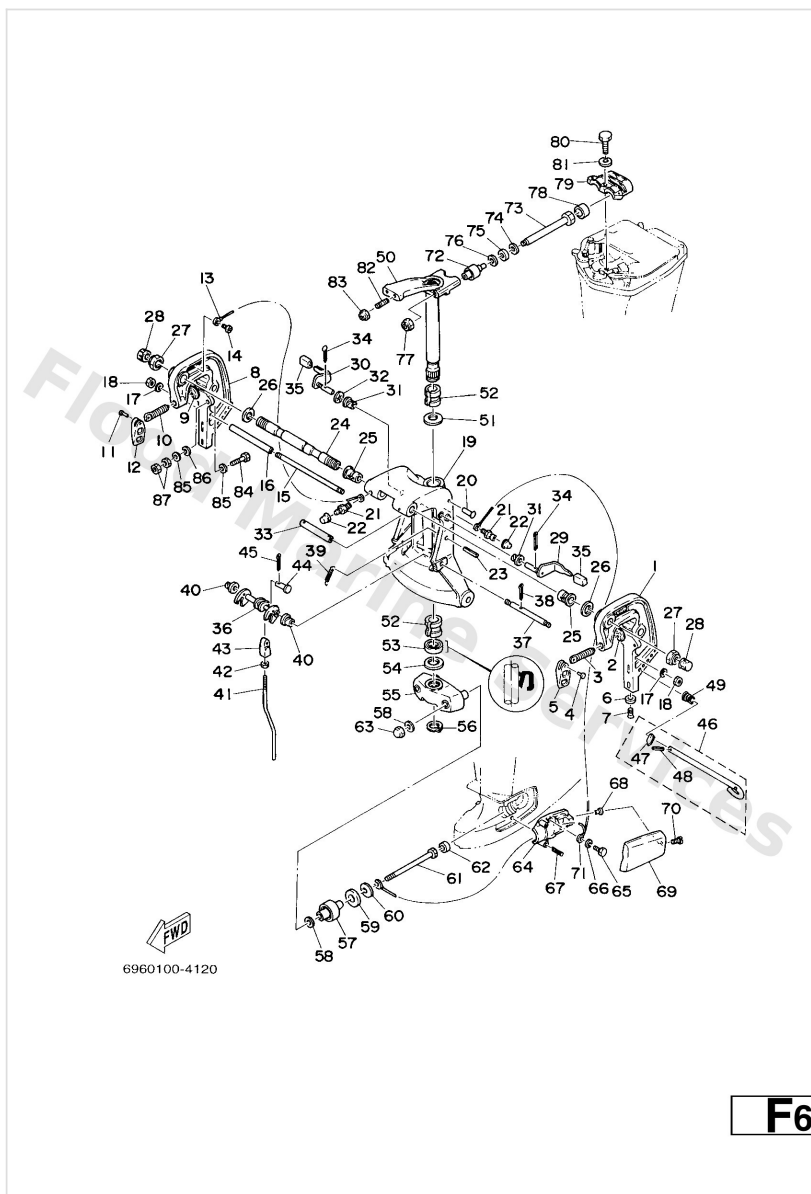
Bracket 4



F4

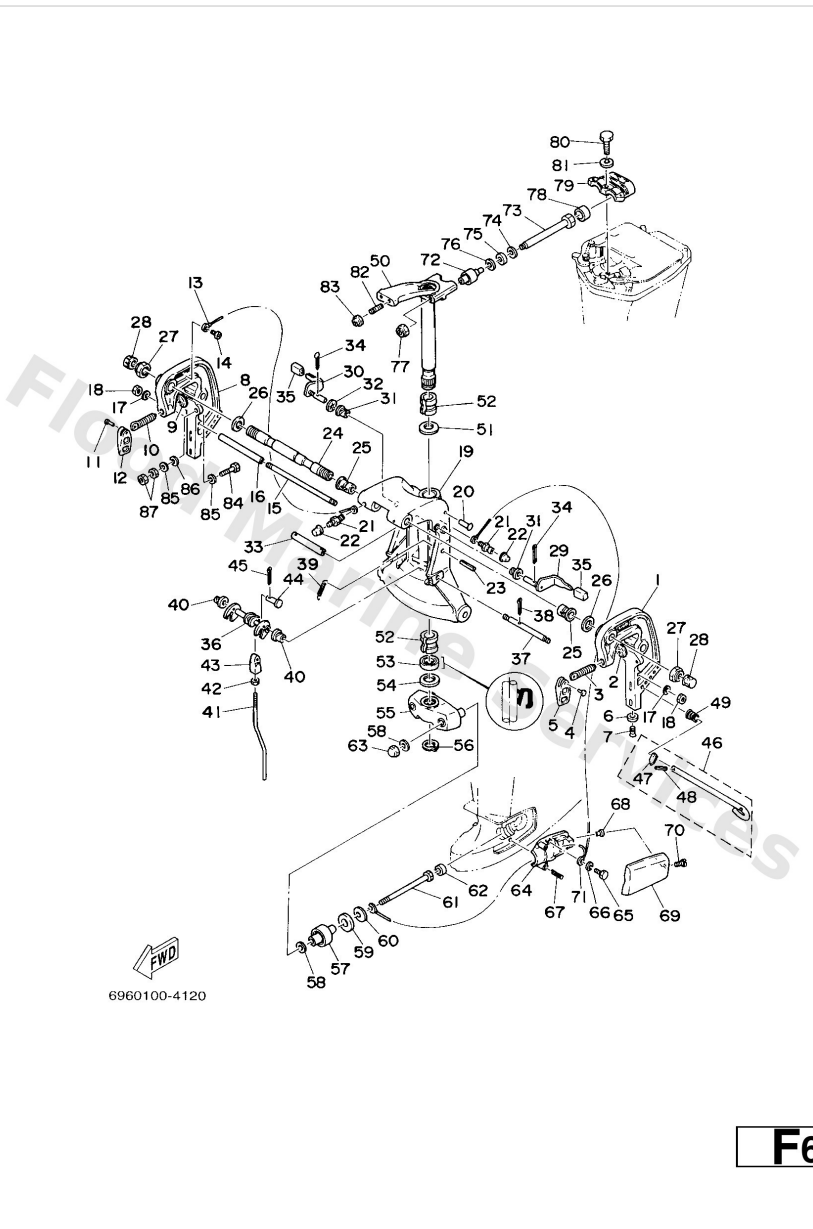
Ref	Part	
30	9010908262 Bolt(663)	Buy now
31	9020115423 Washer, plate(663)	Buy now
32	9020215065 Washer, plate (663)	Buy now
33	9020109425 Washer, plate (663)	Buy now
34	9018508045 Nut, self-locking	Buy now
35	6634453300 Damper, upper mount	Buy now
36	663445110094 Cover, upper mount	Buy now
37	9707508035 Bolt(70w)	Buy now
39	68848511014D Hook, steering	Buy now
39	68848511514D Hook, steering STEERING GUIDE	Buy now
40	9011610M28 Bolt, stud	Buy now
41	9018510051 Nut, self-locking	Buy now
42	9046511M10 Clamp	Buy now

Bracket 5



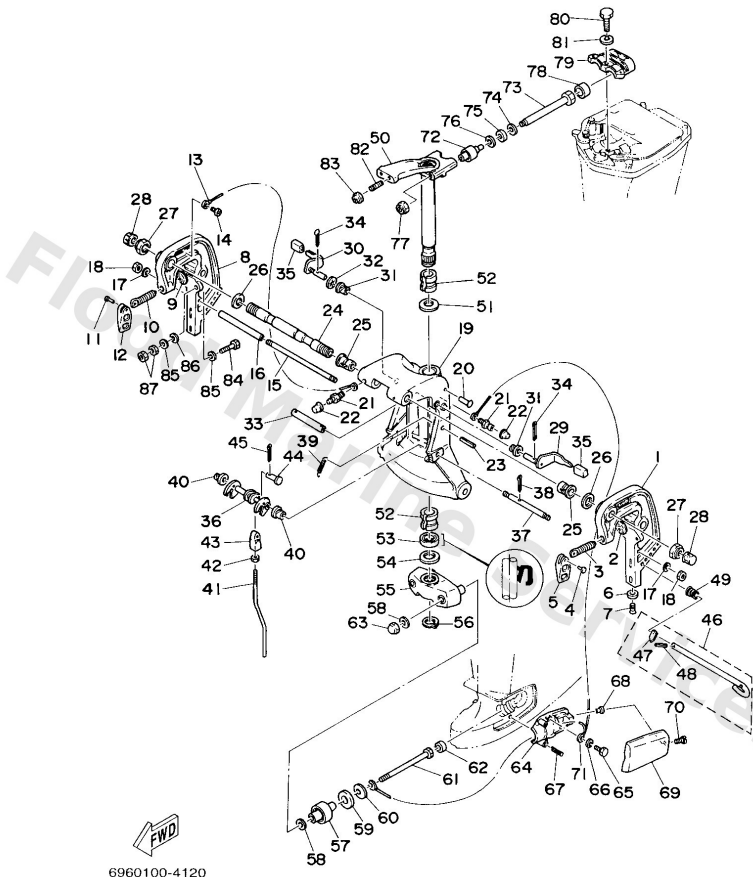
Ref	Part	
1	69643111014D Bracket, clamp	Buy now
2	6484311401 Pad, transom clamp	Buy now
3	6634311601 Screw, transom	Buy now
4	9024304007 Pin (663)	Buy now
5	66343118014D Handle, transom clamp	Buy now
6	6634525100 Anode	Buy now
7	9015206M01 Screw, countersunk	Buy now
8	69643112004D Bracket, clamp	Buy now
13	6E58214800 Wire, lead 5	Buy now
14	9788006012 Screw, pan head(62j)	Buy now
15	6634312300 Bolt, clamp bracket 2	Buy now
16	9038710M03 Collar(697)	Buy now
17	9299010600 Washer, plate	Buy now
18	9538010600 Nut(624)	Buy now
19	69643311004D Bracket, swivel S	Buy now

Bracket 5



Ref	Part	
19	69643311104D Bracket, swivel L	Buy now
20	9026903010 Rivet (663)	Buy now
21	9370006M03 Nipple, grease(6a1)	Buy now
22	6634511900 Cap, grease nipple AP	Buy now
23	9169040040 Pin, spring (663)	Buy now
24	6964313101 Bolt, clamp bracket	Buy now
25	9038622M15 Bushing (688)	Buy now
26	9020122M03 Washer, plate(64j)	Buy now
27	9018522043 Nut, self-locking	Buy now
28	6G54314501 Cap, clamp bracket	Buy now
29	6974318102 Lever, tilt stop 1	Buy now
30	6974318502 Lever, tilt stop 2	Buy now
31	9038610045 Bush (663)	Buy now
32	9020610M08 Washer, wave (688)	Buy now
33	9038710269 Collar	Buy now

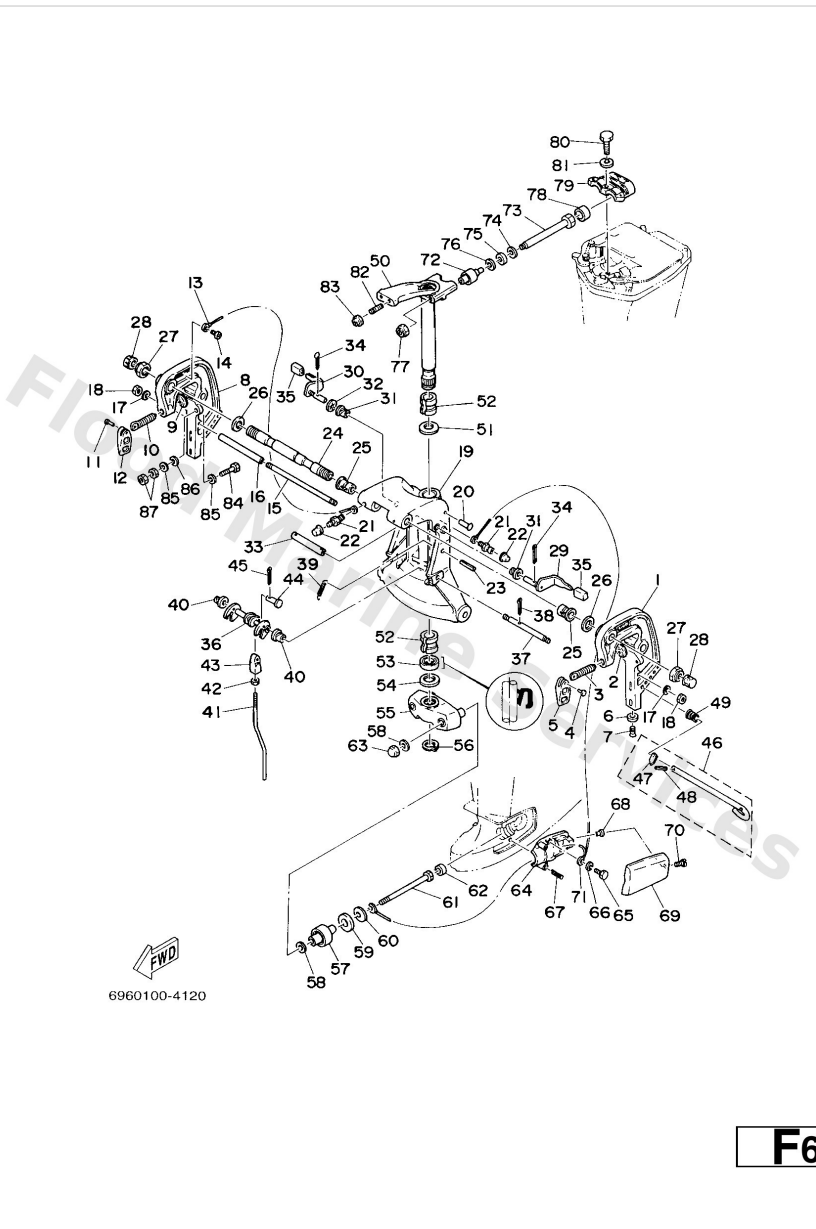
Bracket 5



F6

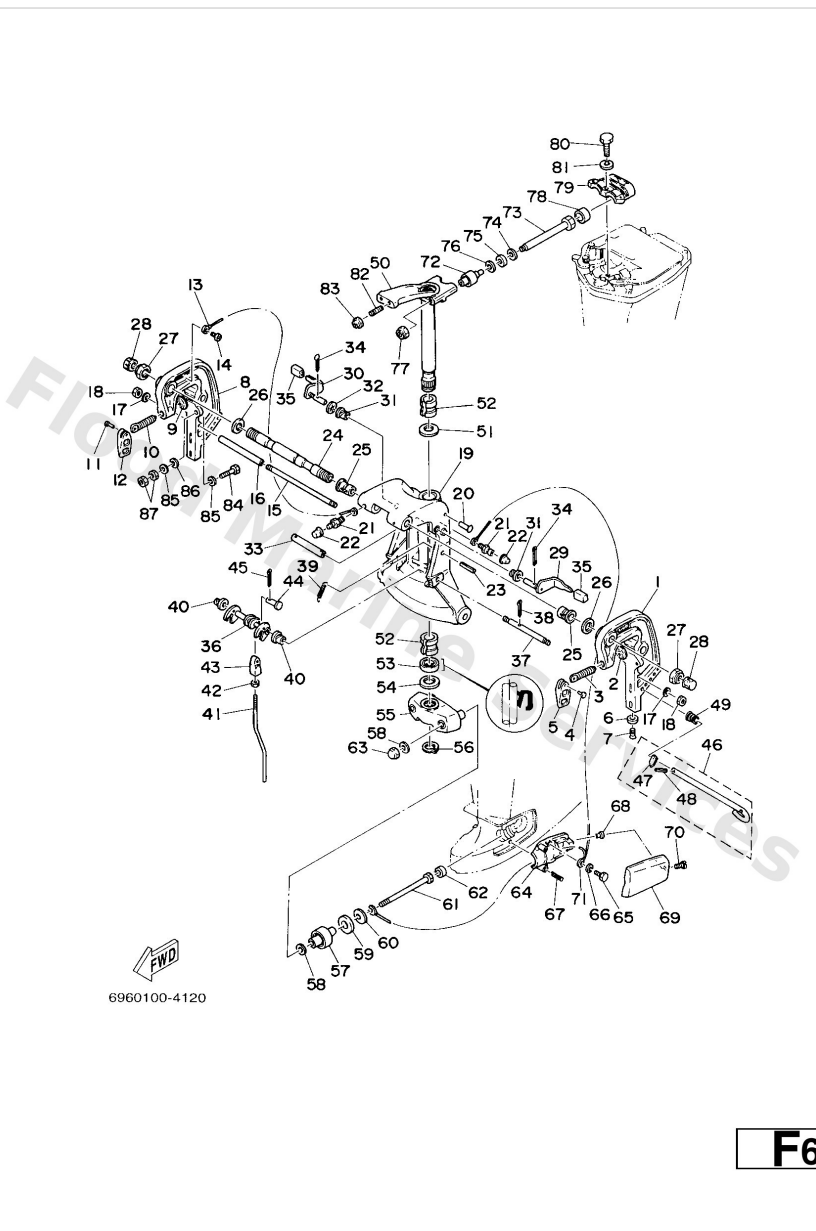
Ref	Part	
34	9149030025 Pin cotter	Buy now
35	6634331800 Cover	Buy now
36	6964361000 Tilt lock ass'y	Buy now
37	6964361100 Shaft, tilt lock	Buy now
38	9149025025 Pin, cotter(615)	Buy now
39	9050612078 Spring tenssion(663)	Buy now
41	6704361601 Rod, tilt lock 1 S	Buy now
41	6704361611 Rod, tilt lock 1 L	Buy now
42	9538008600 Nut (661)	Buy now
43	6634365300 Nut, conection	Buy now
44	9024008M21 Pin, clevis	Buy now
45	9149020012 Pin, cotter (648)	Buy now
46	6764316002 Tilt rod assembly	Buy now
47	6764316500 Stopper plate, titl lock rod	Buy now
48	9169030010 Pin, spring (663)	Buy now

Bracket 5



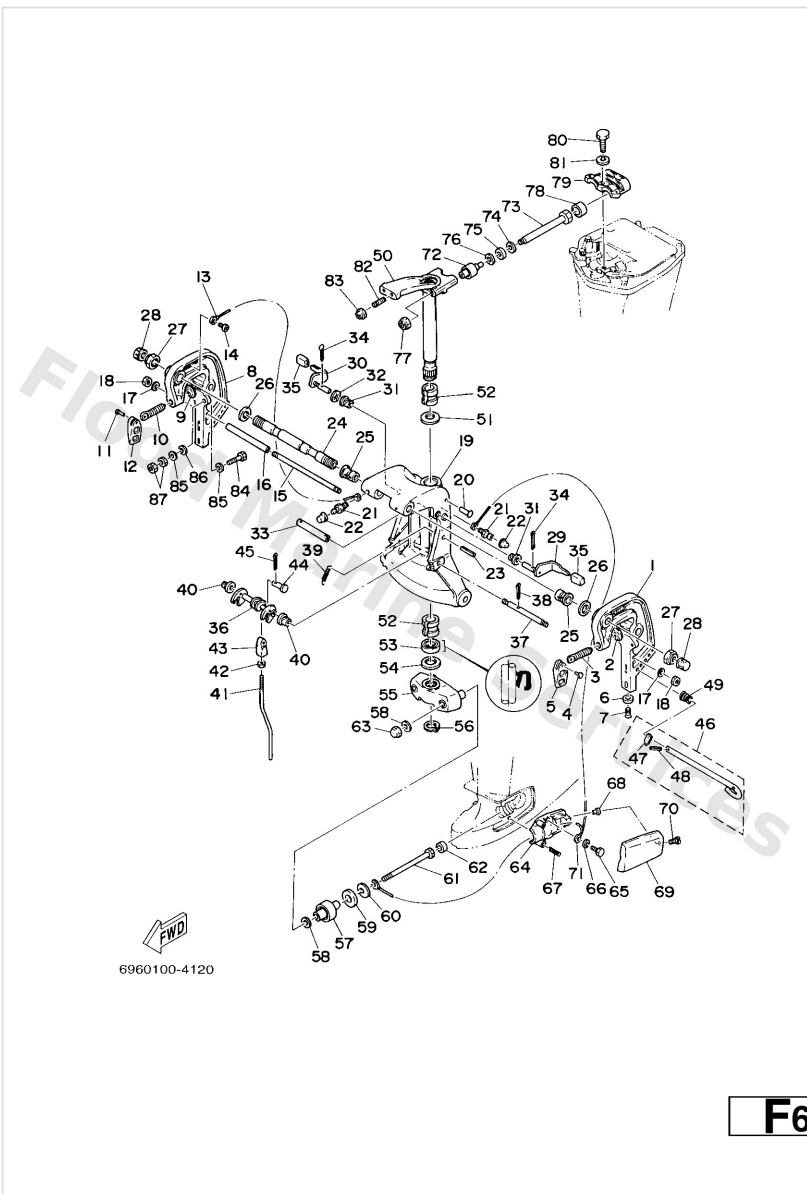
Ref	Part	
49	9050210M04 Spring, conical(6f5)	Buy now
50	66342510044D Steering bracket assembly S	Buy now
50	66342510144D Steering bracket assembly L	Buy now
51	9020130M00 Washer, plate(6h1)	Buy now
52	9038630048 Bush	Buy now
53	9310930M03 Oil seal (688)	Buy now
54	9020131418 Washer plate(663)	Buy now
55	66344551024D Housing, lower mount rubber	Buy now
56	9341028M06 Circlip (688)	Buy now
57	670445550094 Mount damper, lower side	Buy now
58	9020112M16 Washer, plate (679)	Buy now
59	9020221100 Washer plate (663)	Buy now
60	9020113421 Washer, plate (679)	Buy now
61	9010912261 Bolt(663)	Buy now
62	6704457500 Damper, lower mount 1	Buy now

Bracket 5



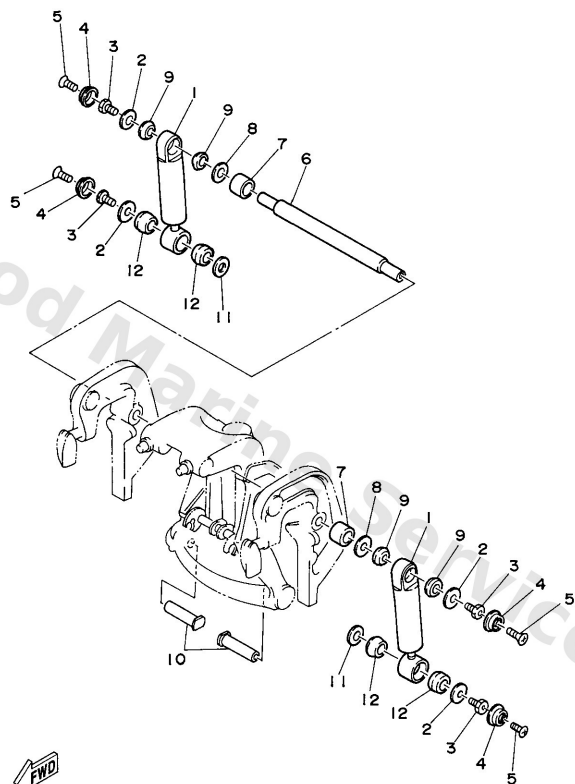
Ref	Part	
63	9538012800 Nut crown(663)	Buy now
64	663445520194 Housing, lower mount rubber	Buy now
65	9707508025 Bolt, hexagon deep recess	Buy now
66	9299508100 Ybs67-8 washer, spring	Buy now
67	9050114M08 Spring, compression(64j)	Buy now
68	9017906066 Nut(663)	Buy now
69	66344553014D Cover, lower mount	Buy now
70	9788506016 Screw, pan head(6b0)	Buy now
71	6968212700 Wire, lead 2 S	Buy now
71	6968212710 Wire, lead 2 L	Buy now
72	670445140094 Mount damper, upper side	Buy now
73	9010908262 Bolt(663)	Buy now
74	9020115423 Washer, plate(663)	Buy now
75	9020215095 Washer, plate(670)	Buy now
76	9020109425 Washer, plate (663)	Buy now

Bracket 5



Ref	Part	
77	9018508045 Nut, self-locking	Buy now
78	6634453300 Damper, upper mount	Buy now
79	663445110094 Cover, upper mount	Buy now
80	9707508035 Bolt(70w)	Buy now
82	9011610175 Bolt, stud	Buy now
83	9018510051 Nut, self-locking	Buy now
84	9010110M58 Bolt	Buy now
85	9299510600 Washer, plate	Buy now
86	9020112426 Washer, plate(663)	Buy now

Bracket 6

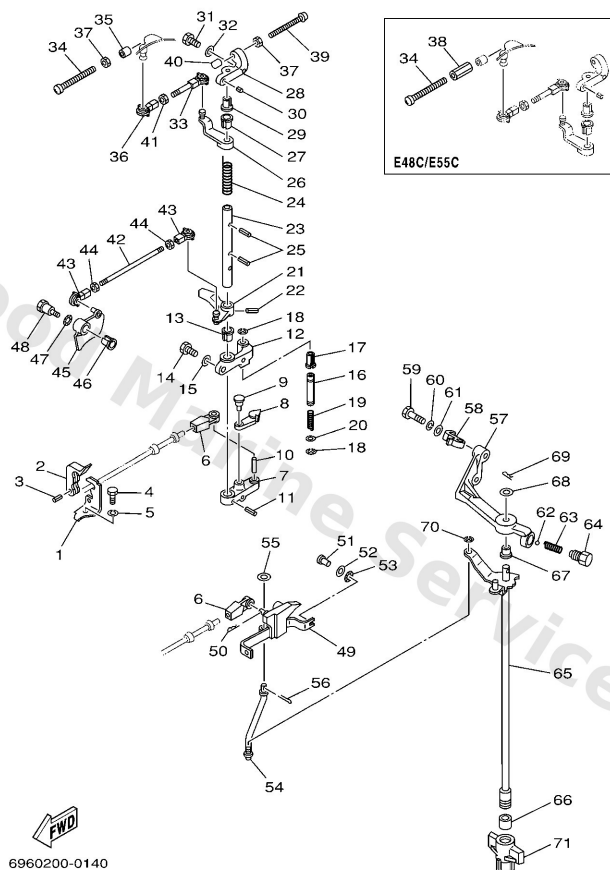


FWD
6960100-4130

A6

Ref	Part	
1	66343170024D Shock absorber assembly	Buy now
2	9020112426 Washer, plate(663)	Buy now
3	9010912263 Bolt(663)	Buy now
4	6634312500 Cover, shock mount	Buy now
5	9878005015 Ybs53-516 screw,flat head	Buy now
6	6634312600 Pin, upper shock mount	Buy now
7	9056025061 Spacer(663)	Buy now
8	9020119427 Washer, plate(663)	Buy now
9	9038519008 Bush(663)	Buy now
10	6634312400 Pin, lower shock mount	Buy now
11	9020219059 Washer, plate(663)	Buy now
12	9038519007 Bush(663)	Buy now

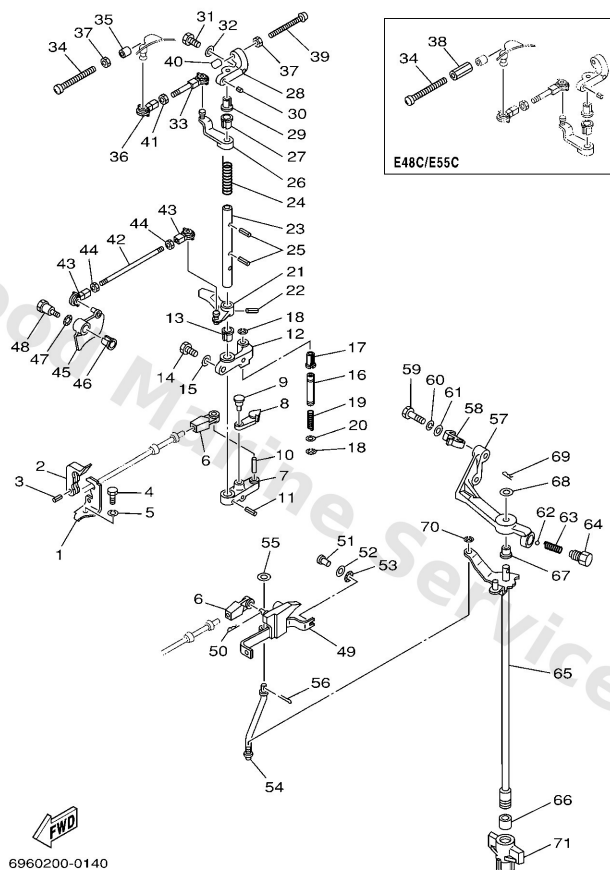
Control



E2

Ref	Part	
1	6634853100 Bracket, remote control	Buy now
2	6634853800 Clamp, cable 1	Buy now
3	9169030012 Pin, spring	Buy now
4	9709508016 Bolt, hexagon deep recess	Buy now
5	9299508100 Ybs67-8 washer, spring	Buy now
6	6634834400 Cable end, remote control	Buy now
7	663416320094 Lever, magneto control 2	Buy now
8	6634128200 Stopper free, axle link	Buy now
9	9024905125 Pin (663)	Buy now
10	9360723110 Pin, dowel(663)	Buy now
11	9169030018 926-51502-00 pin, spring (700)	Buy now
12	663416620094 Bracket 2	Buy now
13	9038610009 Bushing 6484418600	Buy now
14	9709506018 Bolt (fj0)	Buy now
15	9299506600 Washer, plain (646)	Buy now

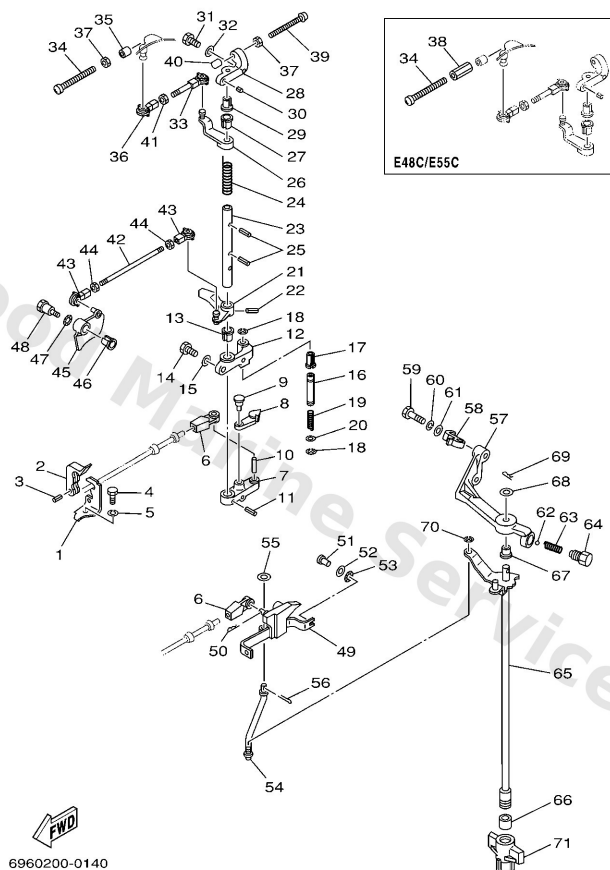
Control



E2

Ref	Part	
16	6634411400 Stopper	Buy now
17	9038606M39 Bushing (697)	Buy now
18	9908005600 Circlip(22k)	Buy now
19	9050108232 Spring, compression(663)	Buy now
20	9290306600 Washer, plain (646)	Buy now
21	663416330094 Lever, magneto control 3	Buy now
23	6634163500 Shaft, link connecting	Buy now
24	9050820169 Spring, torsion(663)	Buy now
26	663416310094 Lever, magneto control	Buy now
28	663416610094 Bracket 1	Buy now
30	9169040010 Pin, spring	Buy now
33	6884163600 Rod 1	Buy now
34	9015706M11 Screw, pan head(697)	Buy now
34	9015706M12 Screw, pan head(697)	Buy now
35	6884419400 Cap	Buy now

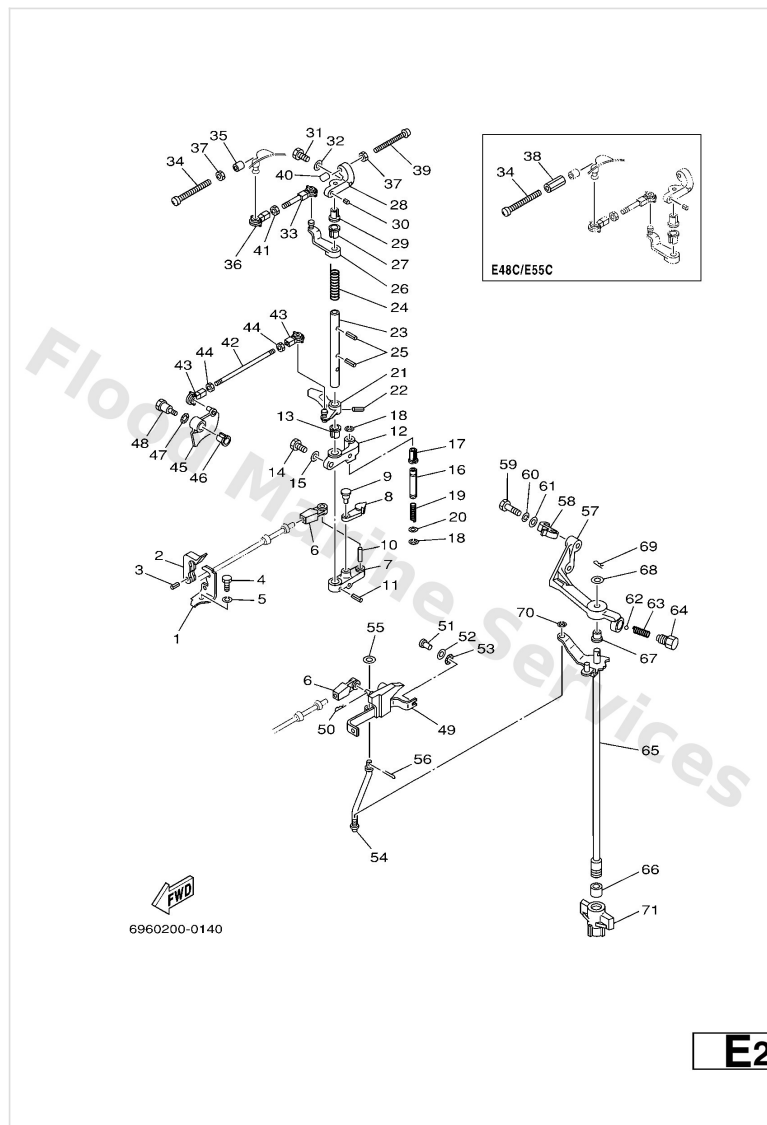
Control



E2

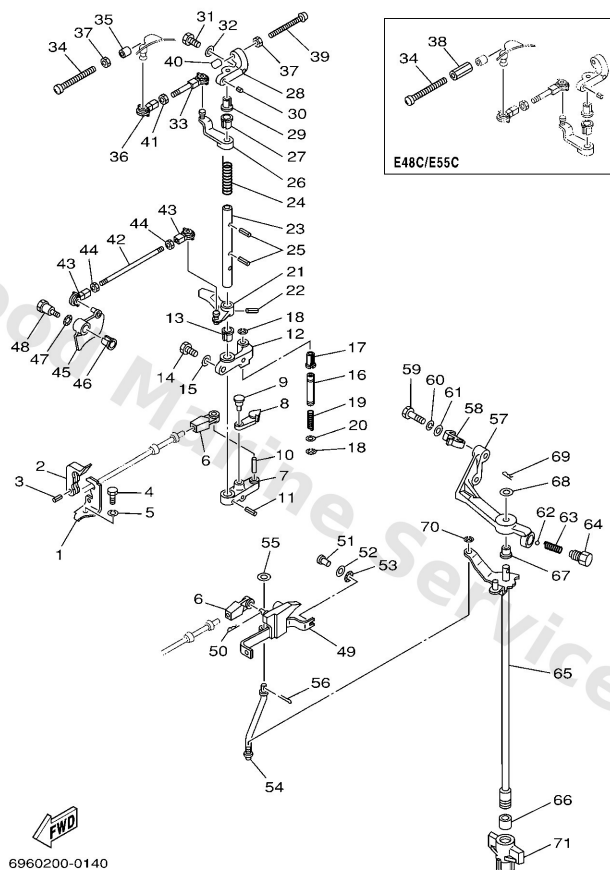
Ref	Part	
36	6624123701 Joint, link	Buy now
37	9017006017 Nut	Buy now
37	9538006700 Nut	Buy now
40	6634419400 Cap	Buy now
41	9538005600 Nut, hexagon (663)	Buy now
42	6634121100 Link, axle	Buy now
42	6974121100 Link, accel.	Buy now
43	6H44123700 Joint, link	Buy now
45	663412130194 Cam, accel.	Buy now
47	9020610M04 Washer, wave (676)	Buy now
48	9010906260 Bolt(663)	Buy now
49	6634411701 Bracket 1	Buy now
50	9046818008 Clip 620436610000	Buy now
51	9024106M00 Pin with head (663)	Buy now
53	9020606040 Washer, wave (663)	Buy now

Control



Ref	Part	
54	6634412101 Lever, shift rod	Buy now
56	9149016012 Pin, cotter (e57)	Buy now
57	688441180094 Bracket	Buy now
58	9046205M02 Clamp (697)	Buy now
59	9701308030 Bolt	Buy now
60	9290308100 Ybs67-8 washer, spring	Buy now
61	9290308600 Washer, plain (663)	Buy now
62	9350104M02 Ball (697)	Buy now
63	9050112082 Spring 6484411600	Buy now
64	6484271500 Bushing 2	Buy now
65	6964412002 Handle gear shift assembly S	Buy now
65	6964412012 Handle gear shift assembly L	Buy now
65	6974412002 Handle gear shift assembly S	Buy now
65	6974412012 Handle gear shift assembly L	Buy now
66	6964414700 Boot, shift rod	Buy now

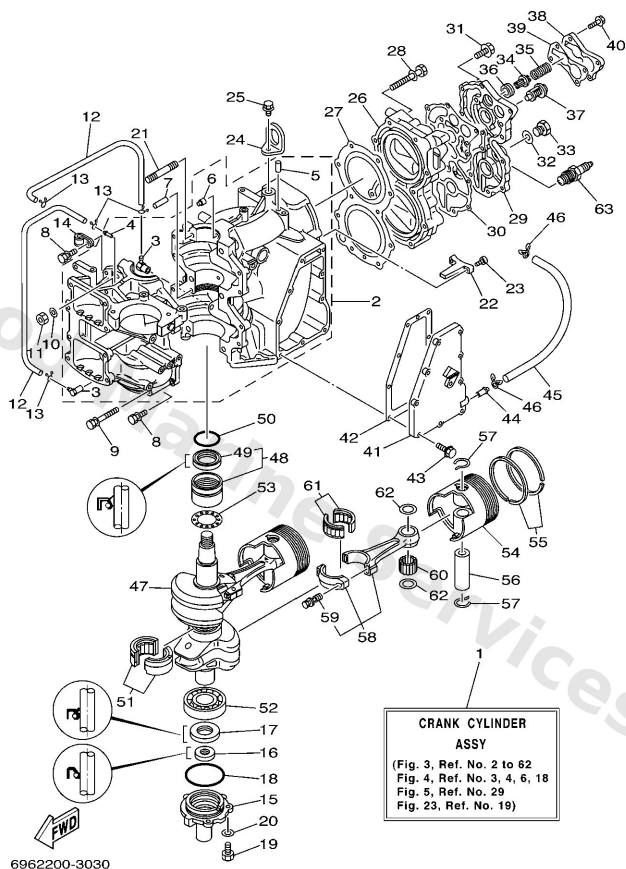
Control



E2

Ref	Part	
67	9038608006 Bushing (688)	Buy now
68	9299008200 Ybs66-8 washer, plain	Buy now
71	6964366200 Guide, reverse rod	Buy now
71	6974366200 Guide, reverse rod	Buy now

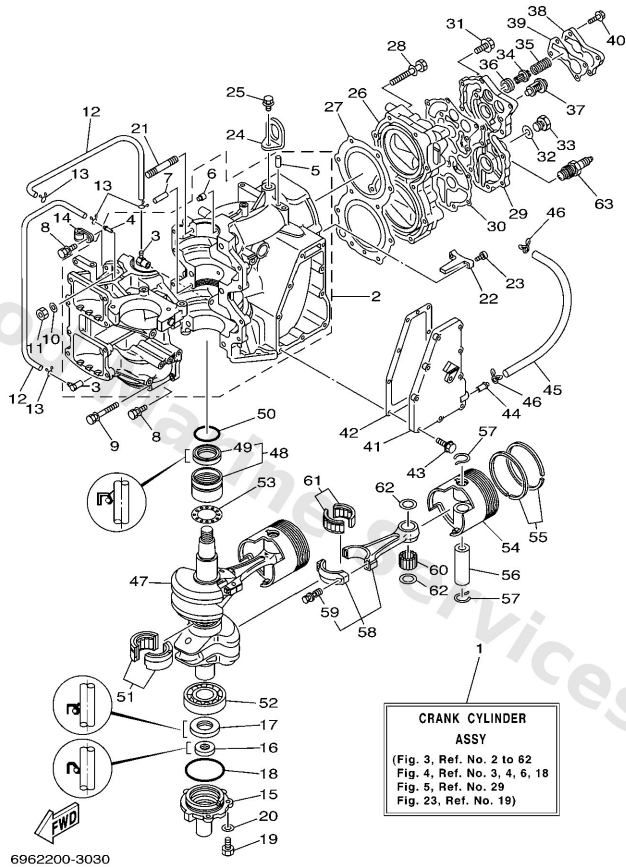
Cylinder & Crankcase



A6

Ref	Part	
1	696W0090661S Crank Cylinder assembly	Buy now
1	697W0090051S Crank cylinder assembly	Buy now
1	6A3W0090651S Crank cylinder assembly	Buy now
2	69615100011S Crankcase assembly	Buy now
2	69715100021S Crankcase assembly	Buy now
2	6A315100011S Crankcase assembly	Buy now
3	6501137001 Check valve assembly	Buy now
4	6241448500 Pipe, joint	Buy now
5	9360408062 Pin,dowel (626)	Buy now
6	6631151801 Lock, bearing	Buy now
7	9360812063 Pin, dowel (626)	Buy now
8	9011906M12 Bolt, with washer (697)	Buy now
9	9011910005 Bolt, with washer	Buy now
10	9020110008 Washer, plate	Buy now
11	9531310600 Nut(3bm)	Buy now

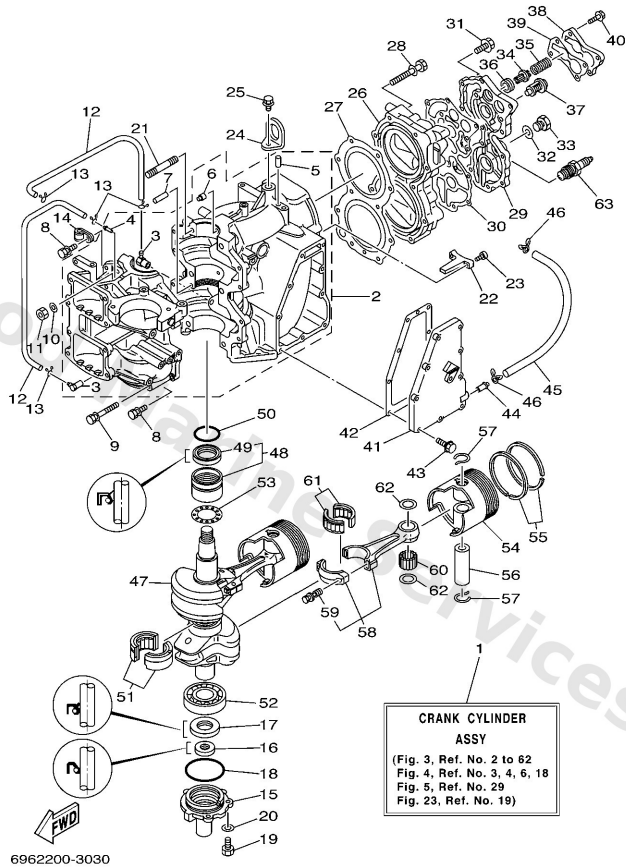
Cylinder & Crankcase



A6

Ref	Part	
12	9044507240 Hose (I390)	Buy now
13	9046706016 Clip (655)	Buy now
14	9046104011 Clamp 6208236100	Buy now
15	663153590194 Housing, oil seal	Buy now
16	9310418049 Oil seal (18x30x5-663)	Buy now
17	9310228135 Oil seal (28x47x7-663)	Buy now
18	9321062269 Ring, o(663)	Buy now
19	9709506016 Bolt, hexagon deep recess	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	9011610177 Bolt, stud(663)	Buy now
22	6631132500 Anode	Buy now
23	9878004015 Screw, flat head(ga5)	Buy now
24	6971111900 Hanger, engine	Buy now
25	9011908018 Bolt, with washer	Buy now
26	663111110215 Head, cylinder 1	Buy now

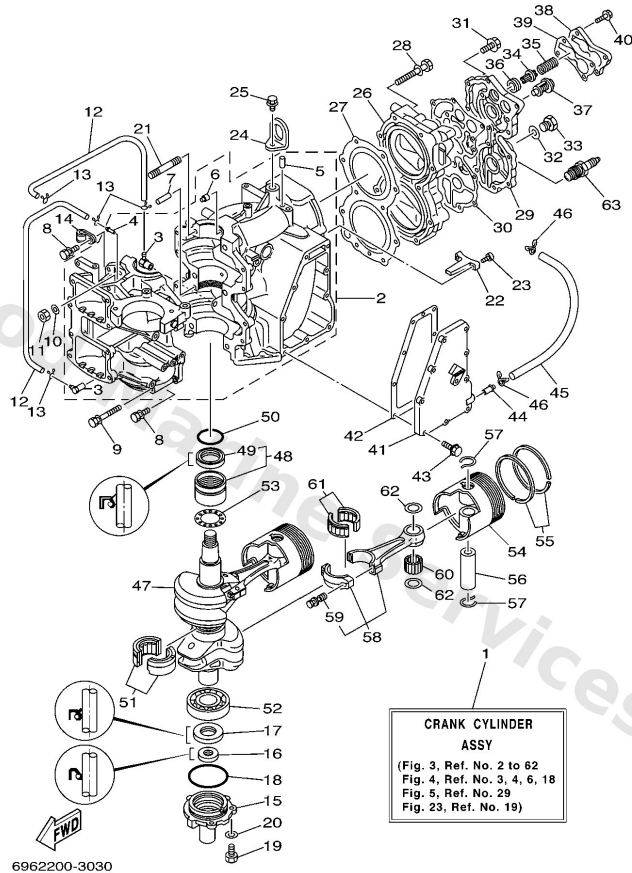
Cylinder & Crankcase



A6

Ref	Part	
27	69711181A1 Gasket, cylinder head 1	Buy now
28	9011908MA8 Bolt, with washer	Buy now
29	66311191001S Cover, cylinder head 1	Buy now
30	66311193A0 Gasket, head cover	Buy now
31	9011906MA2 Bolt, with washer	Buy now
32	9043014115 Gasket (663)	Buy now
33	9034014036 Plug, (663)	Buy now
34	6631241600 Valve, pressure control	Buy now
35	9050114234 Spring, compression(663)	Buy now
36	9048018065 Grommet(663)	Buy now
37	6F51241103 Thermostat	Buy now
38	66312413001S Cover, thermostat	Buy now
39	66312414A0 Gasket, thermostat	Buy now
40	9011906MA4 Bolt, with washer	Buy now
41	66341113001S Outer cover, exhaust	Buy now

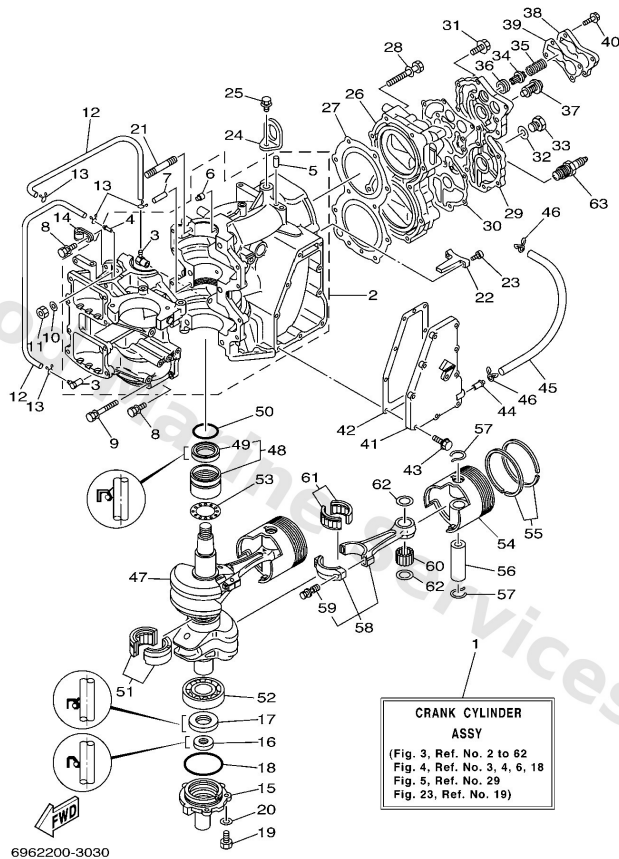
Cylinder & Crankcase



A6

Ref	Part	
42	66341114A0 Gasket, exhaust outer cover	Buy now
44	6502437800 Pipe, joint 2	Buy now
45	6632431201 Pipe 1	Buy now
46	9046708004 Clip, pipe 6162435600 AP	Buy now
47	6631141101 Shaft, crank	Buy now
48	93311632U1 Brg,needle	Buy now
49	9310232M07 Oil seal (697)	Buy now
50	9321042159 O-ring (647)	Buy now
51	93311832U4 Bearing, needle (6f0)	Buy now
52	93306206U3 Brg,r-b 6206 66mm 236g (696)	Buy now
52	93306206U4 Brg,r-b 6206 66mm 236g (696)	Buy now
53	6631156100 Shim, crank	Buy now
54	688116310394 Piston (std)	Buy now
54	6881163503 Piston (0.25mm o/s) AP	Buy now
54	6881163603 Piston (0.50mm o/s) AP	Buy now

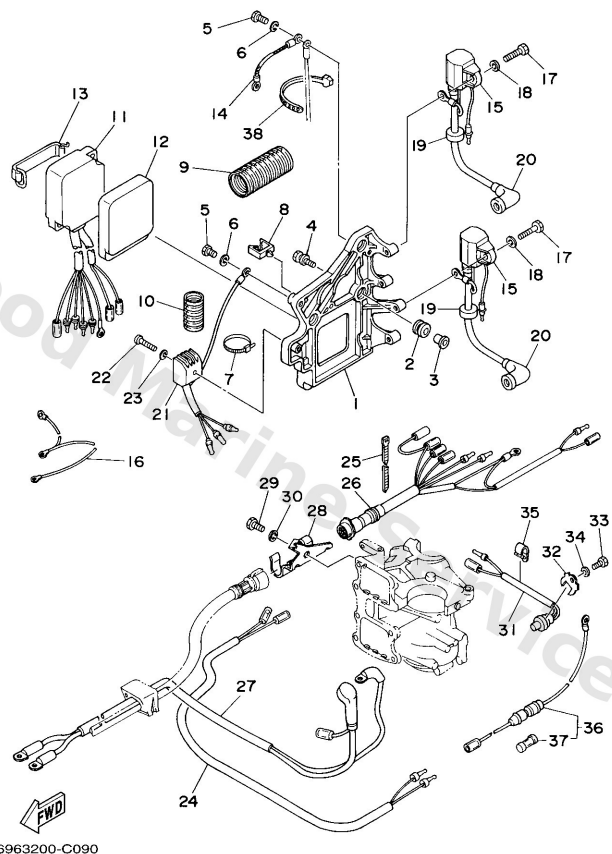
Cylinder & Crankcase



A6

Ref	Part	
55	68811603A0 Piston ring set (std)	Buy now
55	68811604A0 Piston ring set (0.25mm o/s) AP	Buy now
55	68811605A0 Piston ring set (0.50mm o/s) AP	Buy now
56	6631163300 Pin, piston	Buy now
57	6881163400 Clip, piston pin	Buy now
58	6881165003 Connecting rod assembly	Buy now
59	9010908022 Bolt	Buy now
60	9360321111 Pin, dowel(663)	Buy now
61	93310730V8 Bearing (688)	Buy now
62	9020120417 Washer, plate(663)	Buy now
63	9470200040 Plug, spark (b7hs)	Buy now
63	9470200041 Plug, spark (b8hs)	Buy now
63	9470200160 Plug, spark (b8hs-10)	Buy now
63	9470200247 Plug, spark (br8hs-10) FOR CHN	Buy now
63	9470200272 Plug, spark (br7hs) FOR CAR,CHN	Buy now

Electrical 1

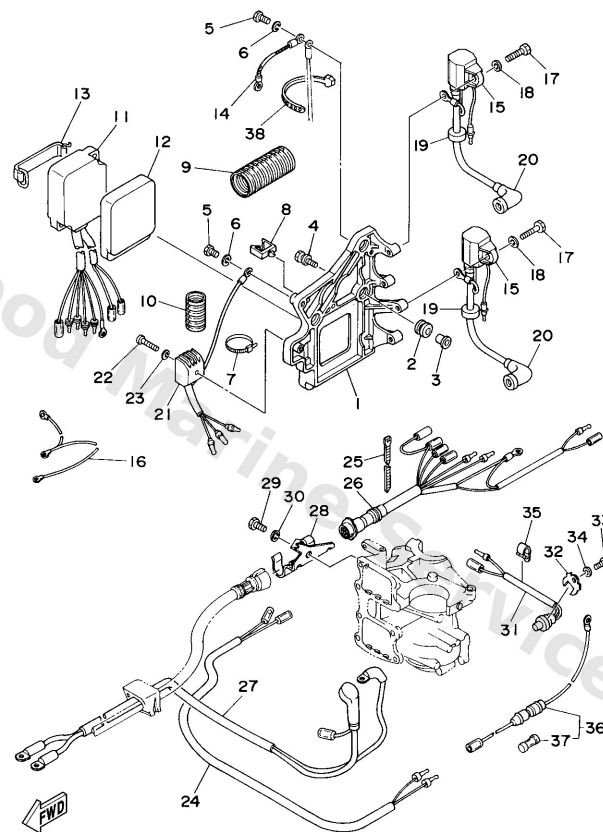


6963200-C090

C5

Ref	Part	
1	663855420194 Bracket	Buy now
2	6A08231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9046513M11 Clamp (6e5)	Buy now
8	9046407M10 Clamp (6h3)	Buy now
9	6G58355700 Tube	Buy now
10	6978355700 Tube	Buy now
11	6978554000 C.d.i. unit assembly	Buy now
12	6978554700 Damper	Buy now
13	6638213101 Band	Buy now
14	6628251900 Wire, earth lead	Buy now
15	6978557000 Ignition coil assembly	Buy now

Electrical 1

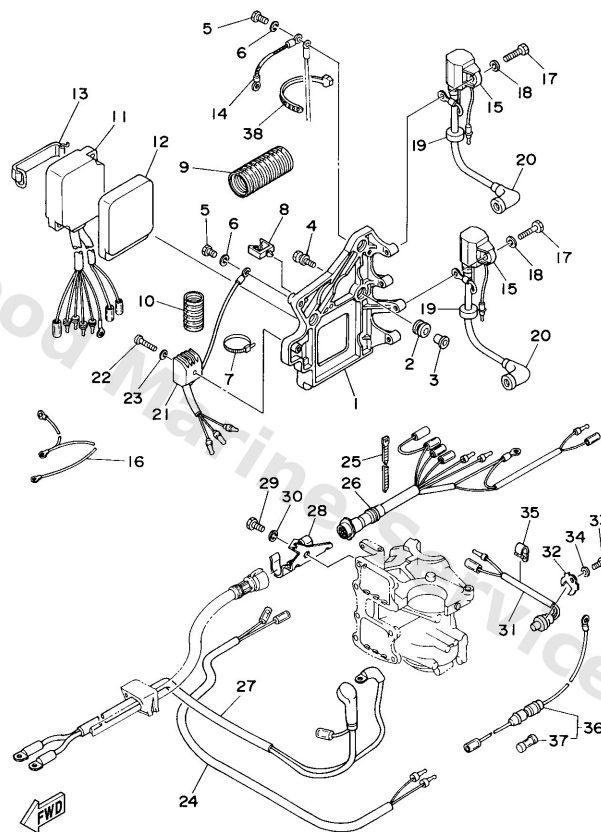


6963200-C090

C5

Ref	Part	
16	6978251900 Wire,earth lead	Buy now
17	9709506020 Bolt(7u8)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	9048025161 Grommet(656)	Buy now
20	6638237001 Plug cap assembly	Buy now
21	6648197061 Rectifier assembly	Buy now
22	9788005030 Ybs86-530 screw,panhead	Buy now
23	9299005100 Ybs67-5 washer, spring	Buy now
24	6978197101 Wire, lead	Buy now
24	6978197111 Wire, lead	Buy now
26	6978259012 Wire harness assembly	Buy now
26	6978259021 Wire harness assembly	Buy now
27	6978210512 Battery cable	Buy now
27	6978210520 Battery cable	Buy now
28	6978259400 Clamp	Buy now

Electrical 1

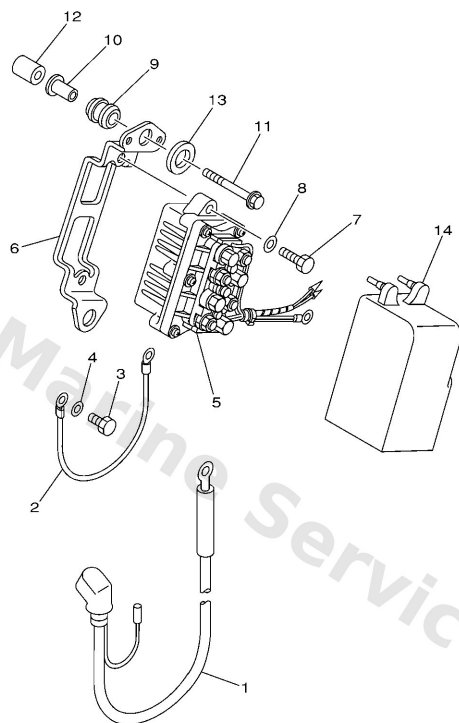


6963200-C090

C5

Ref	Part	
29	9709508016 Bolt, hexagon deep recess	Buy now
30	9299508600 Washer, plain (663)	Buy now
31	6888256000 Thermo switch assembly	Buy now
32	6638258800 Plate	Buy now
33	9701306010 Bolt(63v)	Buy now
34	9290306100 Washer(6a1)	Buy now
35	9046506M86 Clamp	Buy now
36	6828215010 Fuse holder assembly	Buy now
37	6638215100 Fuse	Buy now
38	9046513M39 Clamp(6e8)	Buy now

Electrical 2

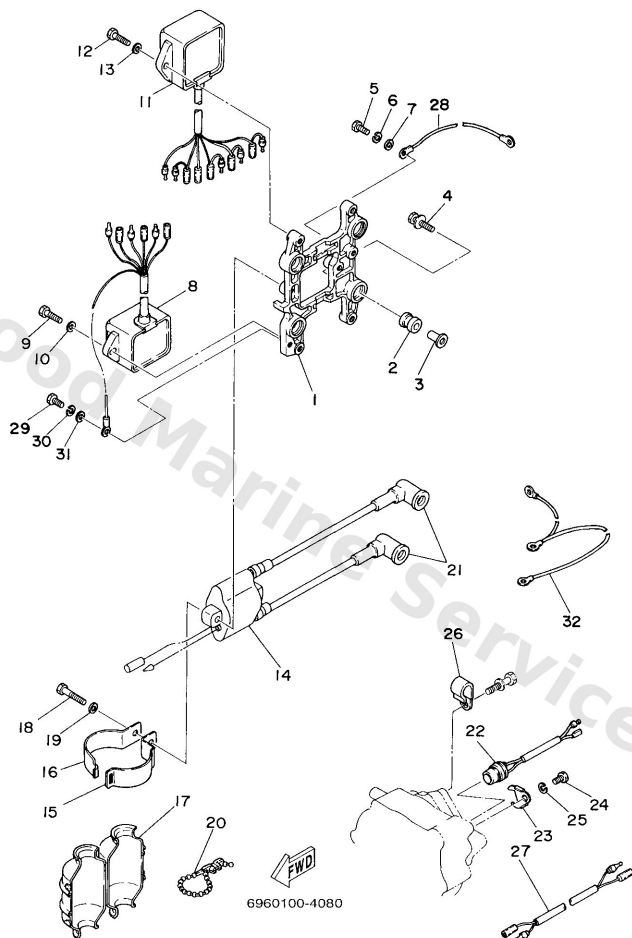


6970700-0070

C7

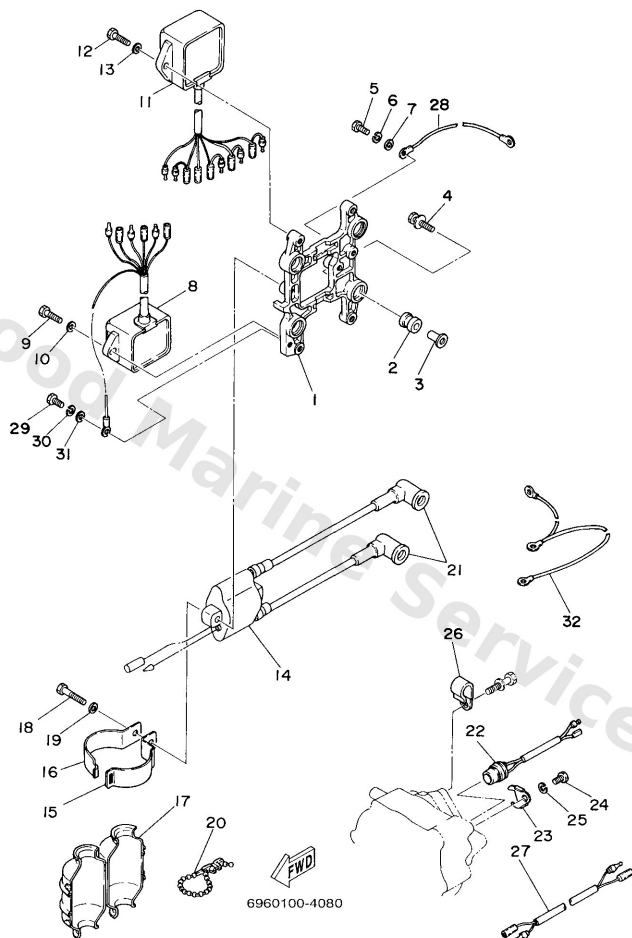
Ref	Part	
1	6978211700 Wire, lead	Buy now
2	61A8194900 Wire, lead	Buy now
3	9701306012 Bolt(gh1)	Buy now
4	9290306600 Washer, plain (646)	Buy now
5	6978195000 Relay assembly	Buy now
6	6978194500 Plate, switch fitting	Buy now
7	9709506020 Bolt(7u8)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6A08231700 Damper, ignition coil	Buy now
10	6244254200 Collar	Buy now
11	9589506045 Bolt, flange deep recess	Buy now
12	9038706M38 Collar(697)	Buy now
13	9020112M16 Washer, plate (679)	Buy now
14	6978215400 Case	Buy now

Electrical 3



Ref	Part	
1	696855420094 Bracket	Buy now
2	6A08231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	9701306012 Bolt(gh1)	Buy now
6	9290306100 Washer(6a1)	Buy now
7	9290306600 Washer, plain (646)	Buy now
8	6968554012 C.d.i. unit assembly	Buy now
9	9701306020 Bolt(62y)	Buy now
11	6968559010 Control unit ass'y	Buy now
14	6968557011 Ignition coil assembly	Buy now
15	6968144300 Clamp 1	Buy now
16	6968144400 Clamp 2	Buy now
17	6968191600 Cover, terminal	Buy now
18	9709506030 Bolt(jf7)	Buy now

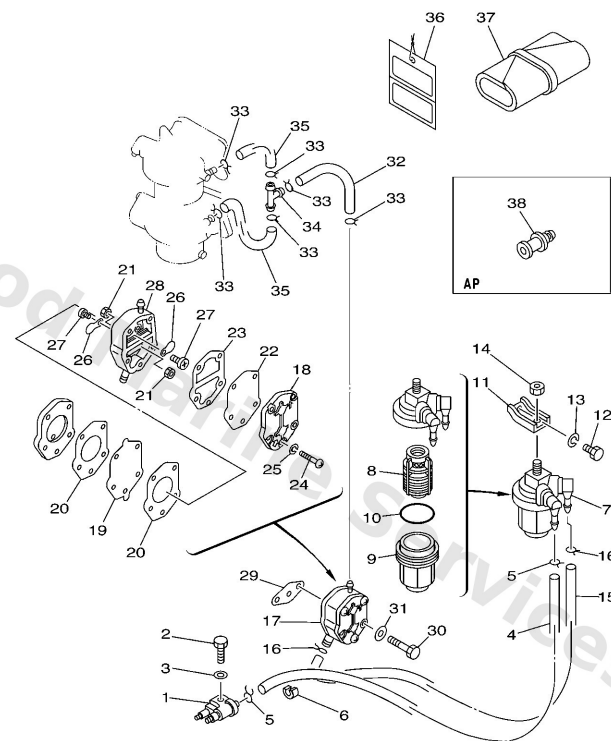
Electrical 3



D1

Ref	Part	
19	9299506600 Washer, plain (646)	Buy now
20	9046420M04 Clamp	Buy now
21	6638237001 Plug cap assembly	Buy now
21	6G18237021 Plug cap assembly FOR CAR	Buy now
22	6888256000 Thermo switch assembly	Buy now
23	6638258800 Plate	Buy now
24	9701306010 Bolt(63v)	Buy now
26	9046506M86 Clamp	Buy now
27	6968253100 Wire, Lead	Buy now
28	6628251900 Wire, earth lead	Buy now
32	6978251900 Wire,earth lead	Buy now

Fuel

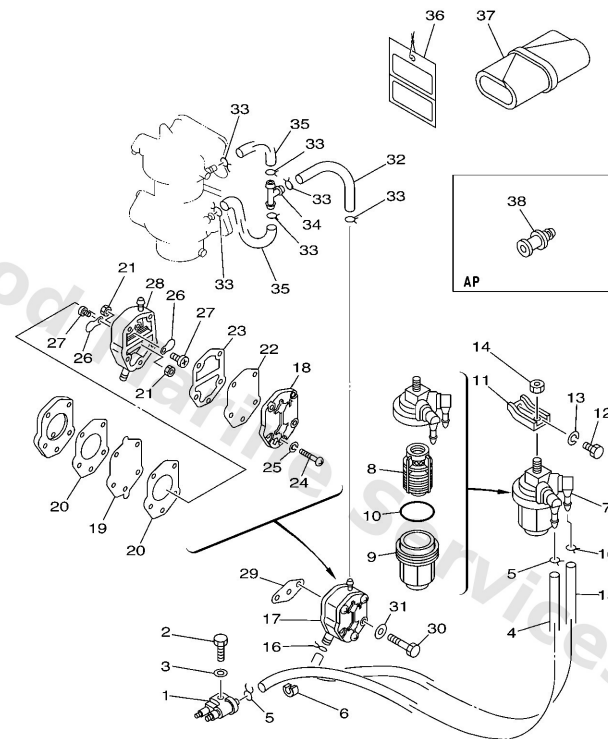


6963200-C050

B5

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044509109 Hose (I1500)	Buy now
5	9046708004 Clip, pipe 6162435600	Buy now
6	9046404011 Clamp(663)	Buy now
7	61N2456000 Filter assembly	Buy now
8	61N2456300 Element, filter	Buy now
9	61N2452100 Cup, filter	Buy now
10	9321032738 O-ring(1wg)	Buy now
11	6E92456670 Bracket, filter	Buy now
12	9701306014 Bolt(gj3)	Buy now
13	9290306100 Washer(6a1)	Buy now
14	9538008600 Nut (661)	Buy now
15	9044509097 Hose (I1500)	Buy now

Fuel

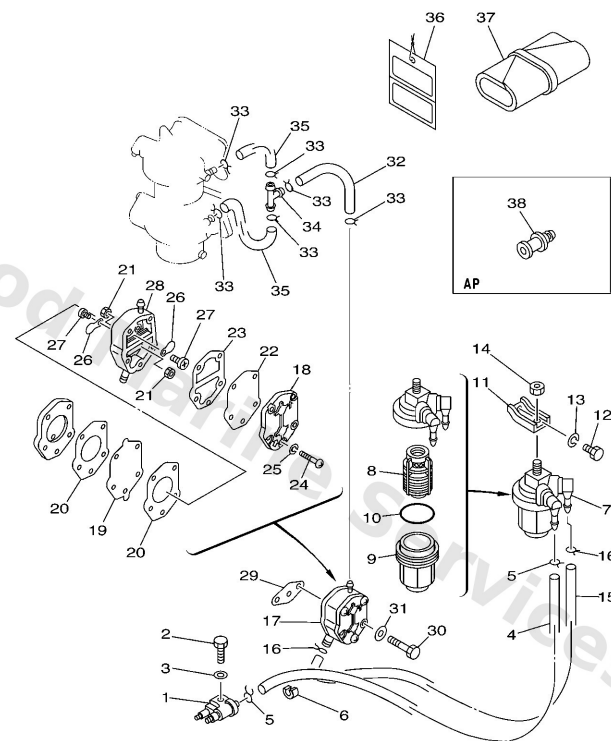


6963200-C050

B5

Ref	Part	
17	6922441000 Fuel pump assembly	Buy now
18	6A02441300 Cover, pump	Buy now
19	6922441100 Diaphragm	Buy now
20	6482443401 Gasket, body	Buy now
21	9538003600 Nut (6g8)	Buy now
22	6632441100 Diaphragm	Buy now
23	6482443502 Gasket, body 2	Buy now
24	9850305028 Ybs86-530 screw,panhead	Buy now
25	9299005100 Ybs67-5 washer, spring	Buy now
26	6A02442101 Valve, check	Buy now
27	6A01432500 Screw, pan head	Buy now
28	6A02441202 Body 1	Buy now
29	65024431A0 Gasket,fuel pump	Buy now
30	9709506040 Bolt (682)	Buy now
32	9044509086 Hose (I1500)	Buy now

Fuel

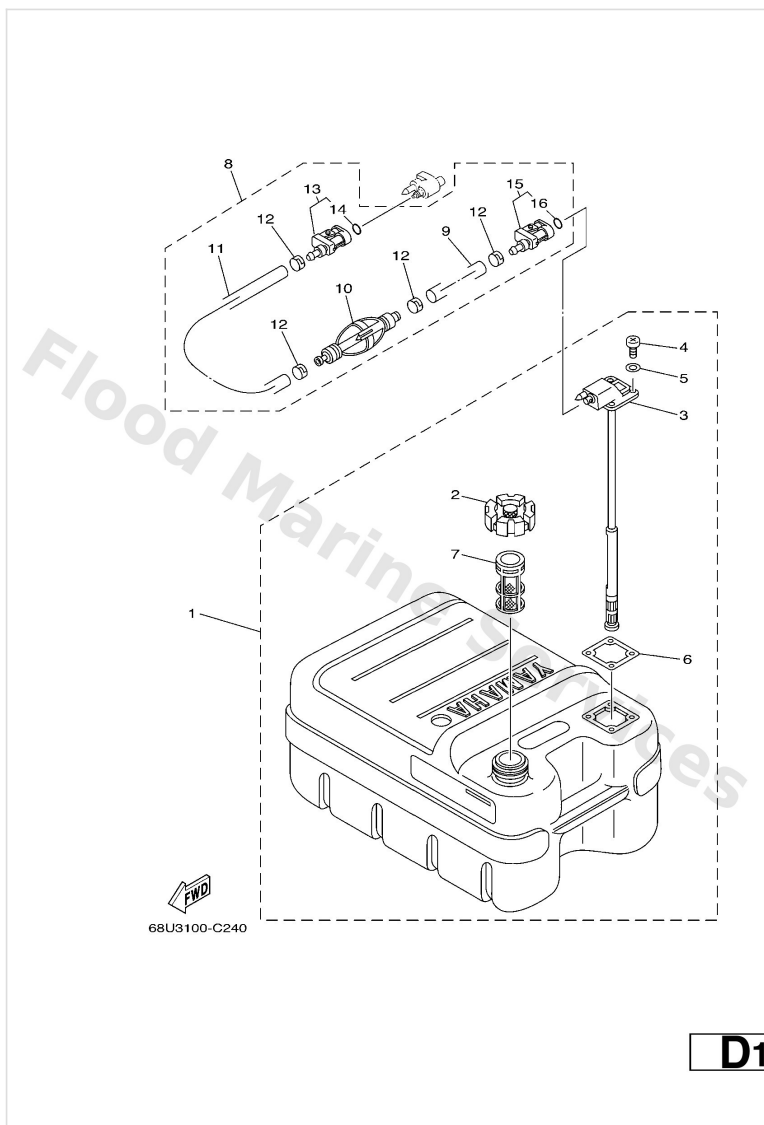


FWD
6963200-C050

B5

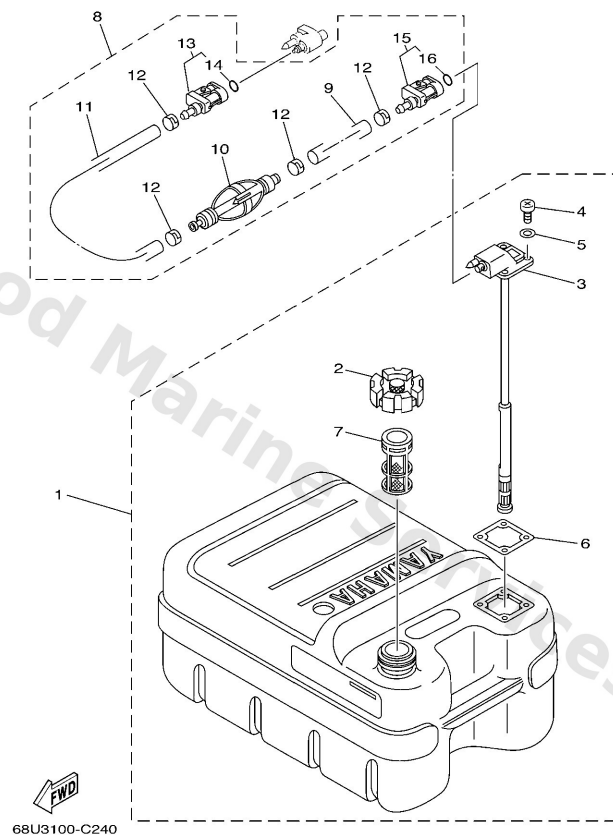
Ref	Part	
34	6882437800 Pipe, joint	Buy now
35	9044509061 Hose (L65)	Buy now
36	61H2819R31 Tag Warning FOR CAR	Buy now
37	656W281002 Tool kit	Buy now
38	626281930194 Plug, water check AP D)15MM	Buy now

Fuel Tank



Ref	Part	
1	6YJ2420100 Fuel tank comp. AP	Buy now
1	6YJ2420110 Fuel Tank assembly (24L) AP FOR CHN	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426012 Fuel meter assembly FOR CHN	Buy now
3	6YJ2426000 Fuel meter assembly	Buy now
4	9858605016 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426800 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	61J2430603 Fuel pipe comp. 1 AP	Buy now
9	9044511M06 Hose (I3000)	Buy now
10	61J2436000 Primer pump assembly	Buy now
11	9044511M05 Hose (I1000)	Buy now
12	6502435101 Band 1	Buy now
13	6G12430504 Fuel pipe joint comp. 2	Buy now

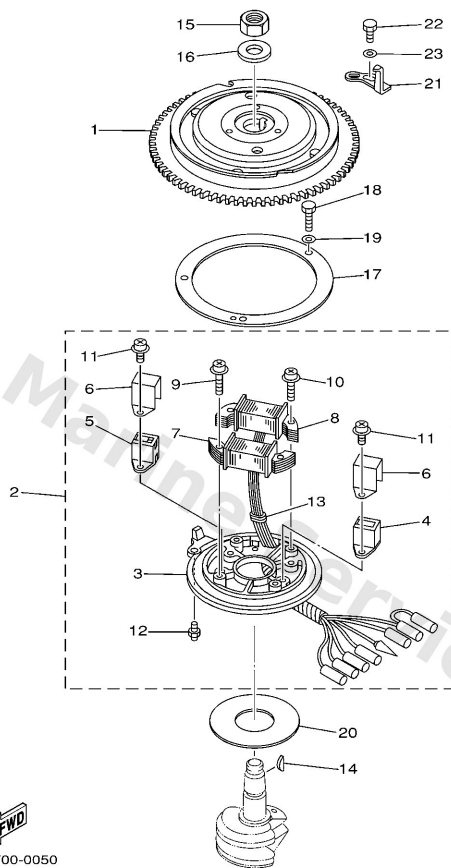
Fuel Tank



D1

Ref	Part	
14	9321008287 O-ring (655)	Buy now
15	6Y12430505 Fuel pipe joint comp. 2	Buy now

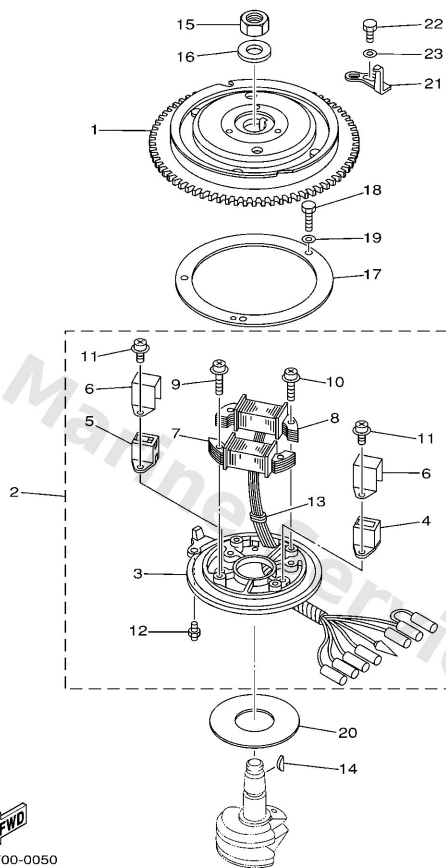
Generator 1



C3

Ref	Part	
1	6978555000 Rotor assembly	Buy now
2	6978556001 Base assembly	Buy now
3	6978556100 Base, magneto	Buy now
4	6978558000 Coil, pulser	Buy now
5	6978558010 Coil, pulser	Buy now
6	6F085599A0 Cover	Buy now
7	6978552002 Coil, charge	Buy now
8	6978553300 Coil, lighting	Buy now
9	9760205130 Screw, Pan Head With Washer	Buy now
10	9760205132 Screw, pan head with washer	Buy now
11	9760205114 Screw, pan head with washer	Buy now
12	6638551800 Joint, ball	Buy now
13	9048006158 Grommet (663)	Buy now
14	9028005015 Key, woodruff	Buy now
15	9017020137 Nut, hexagon(663)	Buy now

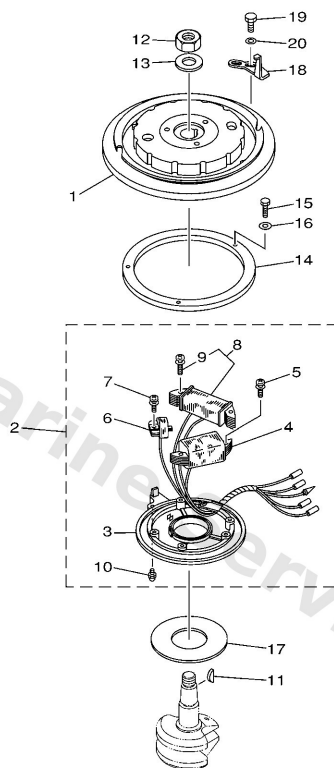
Generator 1



C3

Ref	Part	
16	9020121M18 Washer, plate (663)	Buy now
17	6634161200 Retainer, magneto base 2	Buy now
18	9701306020 Bolt(62y)	Buy now
19	9290306600 Washer, plain (646)	Buy now
20	6634161900 Washer, magneto 2	Buy now
21	6978133200 Plate, timing	Buy now
22	9709506016 Bolt, hexagon deep recess	Buy now
23	9299506600 Washer, plain (646)	Buy now

Generator 2

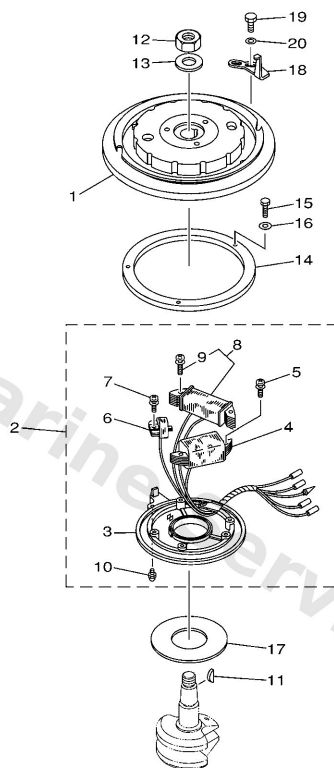



6960100-0070

C4

Ref	Part	
1	69685550F1 Rotor ass'y	Buy now
2	69685560F0 Base ass'y	Buy now
3	69685561F0 Base, magneto	Buy now
4	6E78552070 Coil assembly	Buy now
5	9015905039 Screw panhead (695)	Buy now
6	6E78558070 Pulser coil ass'y	Buy now
7	9015905038 -	Buy now
8	69681303F0 Lighting coil ass'y	Buy now
9	9015905040 Screw, pan head(4my)	Buy now
10	6638551800 Joint, ball	Buy now
11	9028005015 Key, woodruff	Buy now
12	9017020137 Nut, hexagon(663)	Buy now
13	9020121M18 Washer, plate (663)	Buy now
14	6634161200 Retainer, magneto base 2	Buy now
15	9701306020 Bolt(62y)	Buy now

Generator 2

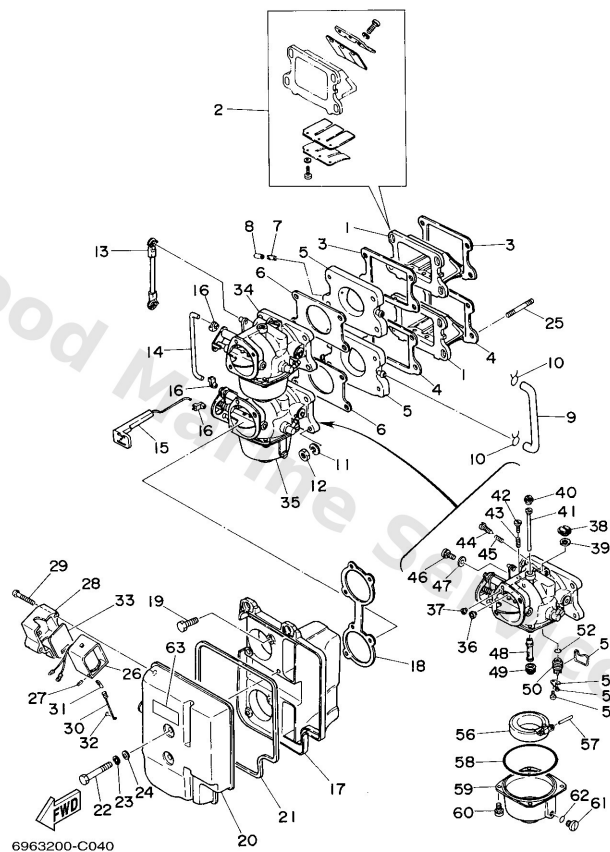



6960100-0070

C4

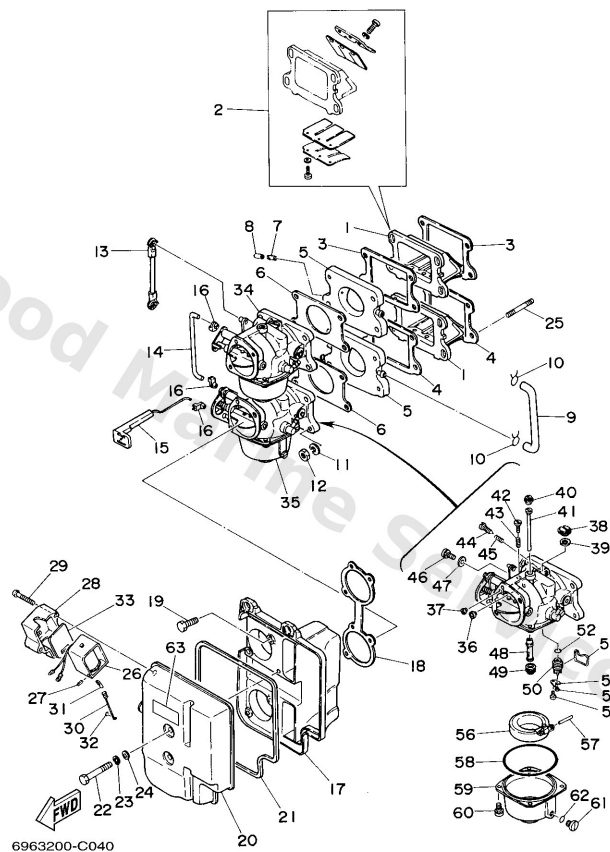
Ref	Part	
16	9290306600 Washer, plain (646)	Buy now
17	6634161900 Washer, magneto 2	Buy now
18	6638133201 Plate, timing	Buy now
19	9709506016 Bolt, hexagon deep recess	Buy now
20	9299506600 Washer, plain (646)	Buy now

Intake



Ref	Part	
1	6961361000 Reed valve ass'y	Buy now
1	6971361000 Reed valve ass'y	Buy now
1	6981361000 Reed valve ass'y	Buy now
2	688W000400 Reed set	Buy now
2	692W000400 Reed set	Buy now
3	66313621A0 Packing, valve seat 1	Buy now
4	66313622A0 Packing, valve seat 2	Buy now
5	663136410294 Manifold, Intake 1	Buy now
5	670136410194 Manifold Intake 1	Buy now
6	66314198A0 Gasket	Buy now
7	6241448500 Pipe, joint	Buy now
8	6471439560 Cap, over flow pipe	Buy now
9	6632432100 Hose	Buy now
10	9046708004 Clip, pipe 6162435600	Buy now
11	9299506100 Washer(6a1)	Buy now

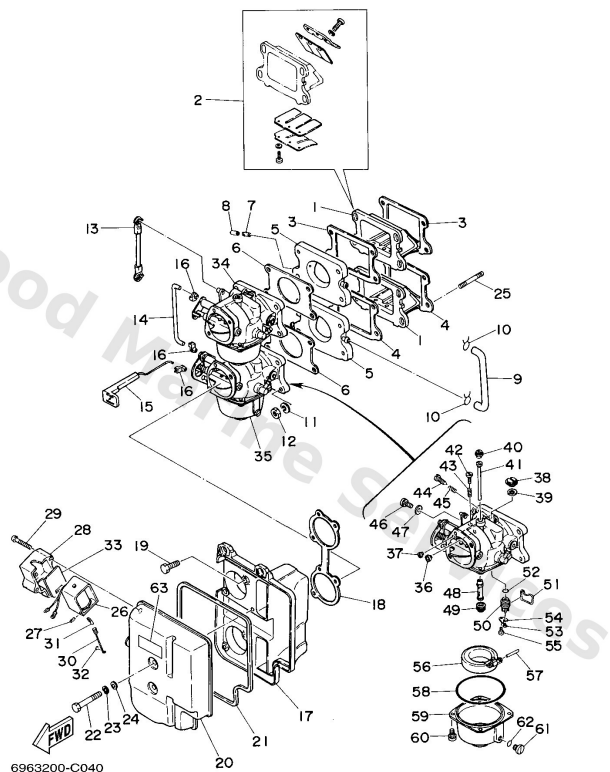
Intake



B2

Ref	Part	
12	9538006600 Nut(661)	Buy now
13	6974121701 Rod, accel. lever	Buy now
14	6634125702 Rod, choke 2	Buy now
15	6634125601 Rod, choke 1	Buy now
15	6634125641 Rod, choke 1	Buy now
16	6614126202 Joint, choke lever	Buy now
17	697144170094 Cover 1	Buy now
18	66314483A0 Gasket, plate	Buy now
19	9701306025 Bolt(62y)	Buy now
20	697144180094 Cover 2	Buy now
21	6971441600 Gasket, air cleaner	Buy now
22	9709506045 Bolt, hexagon	Buy now
24	9299506600 Washer, plain (646)	Buy now
25	9011606176 Stud(663)	Buy now
26	6638611002 Solenoid coil assembly	Buy now

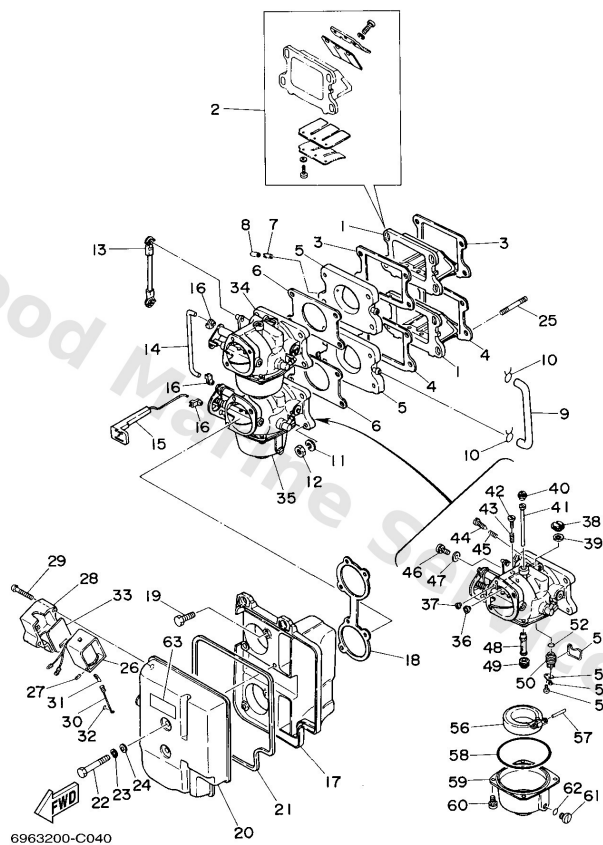
Intake



B2

Ref	Part	
27	9169030010 Pin, spring (663)	Buy now
28	6638611500 Holder, solenoid	Buy now
29	9788005030 Ybs86-530 screw,panhead	Buy now
30	6638611601 Wire, pull	Buy now
31	6768611700 Hook, wire pull	Buy now
32	9321003261 O-ring (663)	Buy now
33	6638611800 Damper	Buy now
34	6961450104 Carburetor assembly 1 #1	Buy now
34	6971450104 Carburetor assembly 1 #1	Buy now
34	6A31450104 Carburetor assembly 1 #1	Buy now
35	6961450204 Carburetor assembly #2	Buy now
35	6971450204 Carburetor assembly 2 #2	Buy now
35	6A31450204 Carburetor assembly #2	Buy now
36	6631495026 Pilot, air jet (#98)	Buy now
36	6631495027 Pilot, air jet(#100)	Buy now

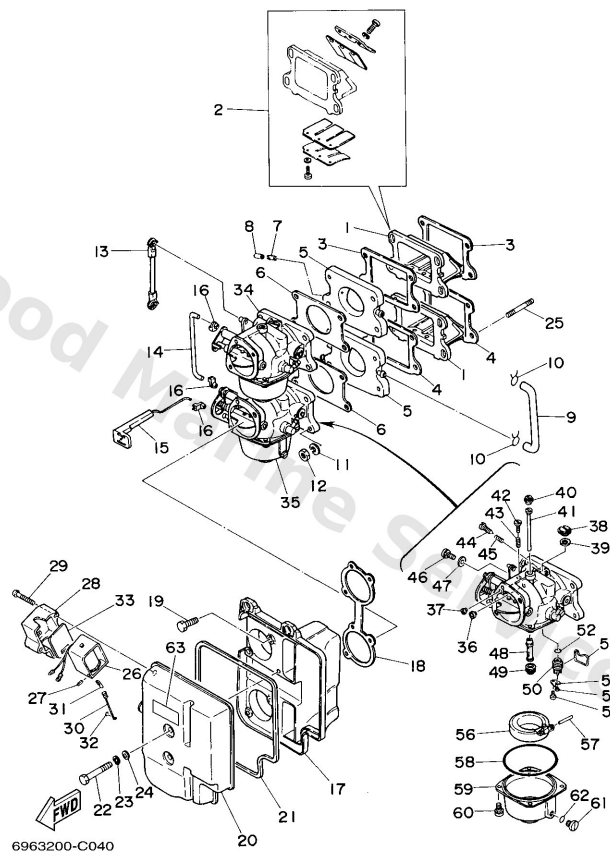
Intake



B2

Ref	Part	
36	6631495029 Pilot, air jet (#110)	Buy now
37	6631494532 Air jet, main (#125)	Buy now
37	6631494534 Air jet, main (#135)	Buy now
37	6631494543 Jet (#180)	Buy now
38	6971499100 Plug, screw	Buy now
39	6791455700 Washer (carb)	Buy now
40	6631456701 Screw, plug	Buy now
41	6631494219 Jet, pilot (#80)	Buy now
41	6631494222 Jet, pilot (#88)	Buy now
42	63V1452300 Screw, stop #2	Buy now
43	9050110326 Spring coil(663)(carb) #2	Buy now
44	6631492300 Screw, adjust	Buy now
45	9050108214 Spring, compression	Buy now
46	6K51459200 Screw #1	Buy now
47	9020105652 Washer, plate(65j) #1	Buy now

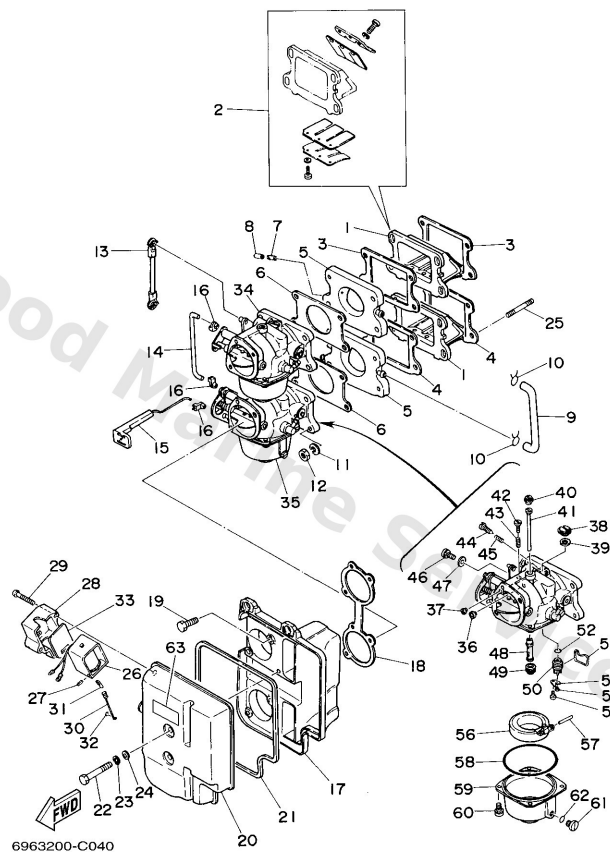
Intake



B2

Ref	Part	
48	6631494701 Nozzle, main	Buy now
48	6F01494700 Nozzle, main	Buy now
49	6631494339 Jet, main (#160)	Buy now
49	6631494340 Jet, main (#165)	Buy now
49	6631494343 Jet, main (#180)	Buy now
50	6961459001 Needle valve assembly	Buy now
51	6631415900 Clip	Buy now
52	9321007229 O-ring (371)	Buy now
53	8101418600 Pin, valve	Buy now
54	3711491960 Clip	Buy now
55	9858004006 Screw, pan head (7h3)	Buy now
56	6F01498500 Float comp.	Buy now
57	6631454800 Pin, arm	Buy now
58	9321064272 O-ring (663) (carb)	Buy now
59	6631498000 Body, float chamber	Buy now

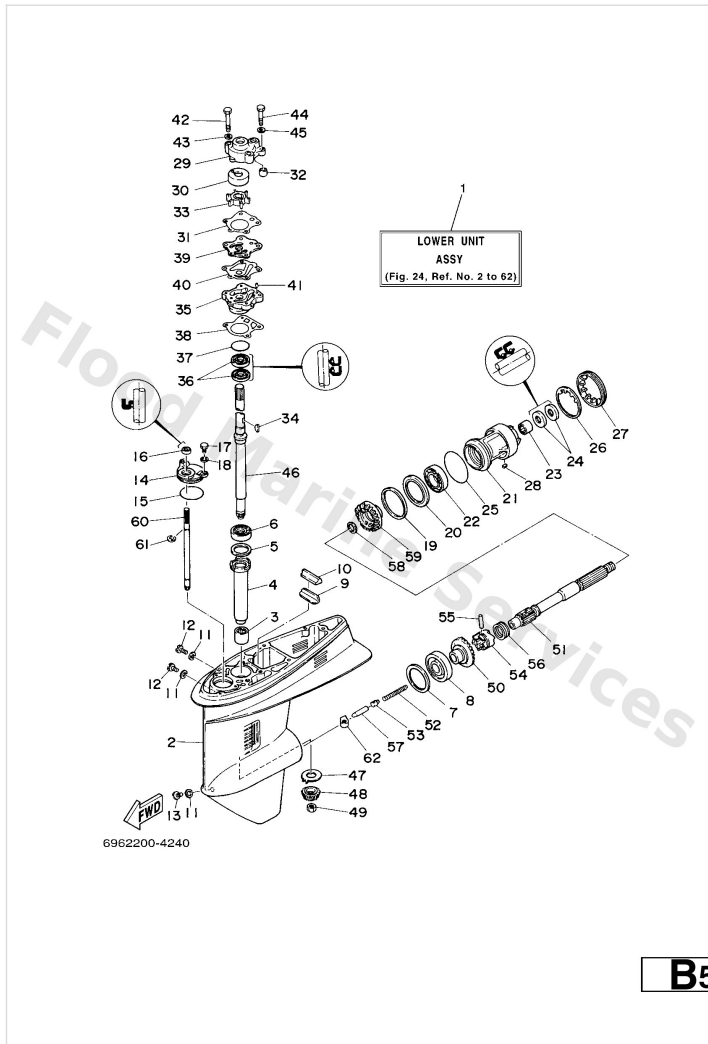
Intake



B2

Ref	Part	
60	9798004112 Screw, pan head (686)	Buy now
61	6H31499200 Screw, drain	Buy now
62	9321004230 O-ring (371)	Buy now
63	6A18362541 Mark 5	Buy now

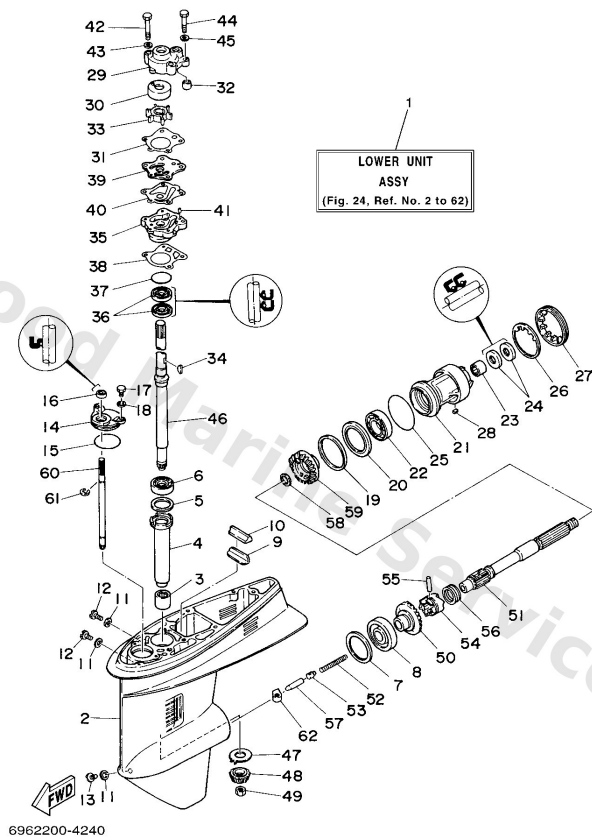
Lower Casing & Drive 1



B5

Ref	Part	
1	69745300014D Lower unit assembly S	Buy now
1	69745300124D Lower unit assembly L	Buy now
2	69745311024D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6634553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0,30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	6634556701 Shim (t:0.10mm) UR	Buy now
7	6634556710 Shim (t:0.12mm) UR	Buy now

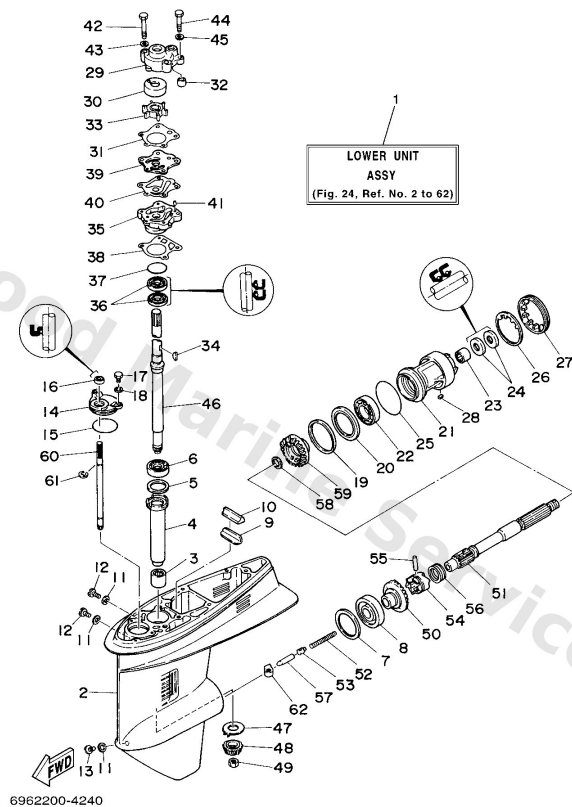
Lower Casing & Drive 1



B5

Ref	Part	
7	6634556720 Shim (t:0.15mm) UR	Buy now
7	6634556730 Shim (t:0.18mm) UR	Buy now
7	6634556740 Shim (t:0.30mm) UR	Buy now
7	6634556750 Shim (t:0.40mm) UR	Buy now
7	6634556760 Shim (t:0.50mm) UR	Buy now
8	9333200003 Brg,cyl-cal roller 318g ky	Buy now
9	663453760094 Guide, seal damper	Buy now
10	6634537500 Rubber, seal 2	Buy now
11	9043008020 Gasket	Buy now
12	9034008002 Plug, straight screw	Buy now
13	6884534110 Plug, drain	Buy now
14	6634532100 Plate	Buy now
15	9321049046 O-ring (620)	Buy now
16	9310609014 Oil seal	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now

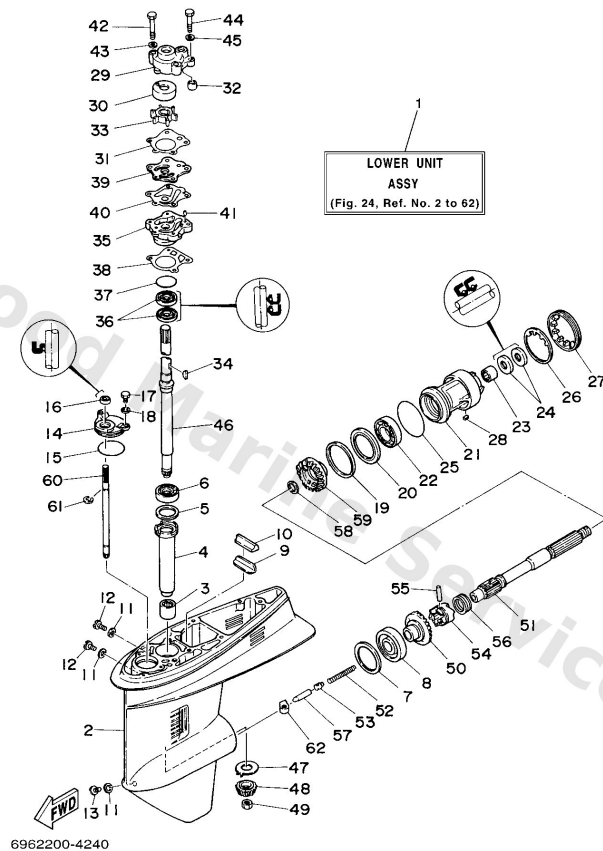
Lower Casing & Drive 1



B5

Ref	Part	
18	9299506600 Washer, plain (646)	Buy now
19	6634557701 Shim (t:0.10mm) UR	Buy now
19	6634557710 Shim (t:0.12mm) UR	Buy now
19	6634557720 Shim (t:0.15mm) UR	Buy now
19	6634557730 Shim (t:0.18mm) UR	Buy now
19	6634557740 Shim (t:0.30mm) UR	Buy now
19	6634557750 Shim (t:0.40mm) UR	Buy now
19	6634557760 Shim (t:0.50mm) UR	Buy now
20	6634557600 Washer, thrust 2	Buy now
21	663453310094 Housing, bearing	Buy now
22	9330600702 Brg,r-b 6007 62mm 150g ky	Buy now
23	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
24	9310122067 Oil seal (22x36x6-663)	Buy now
25	9321066M98 O-ring(6h4)	Buy now
26	9021448M03 Washer, claw(697)	Buy now

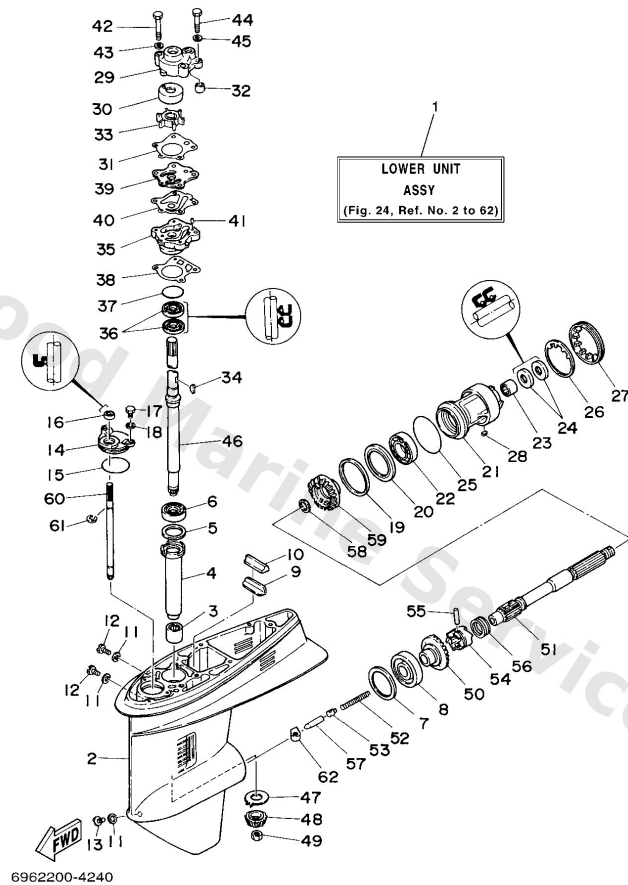
Lower Casing & Drive 1



B5

Ref	Part	
27	6974538400 Nut	Buy now
28	9028204010 Key, strait(663)	Buy now
29	6634431102 Housing, water pump	Buy now
30	6634432200 Insert, cartridge FOR STD	Buy now
30	6634432240 Insert, cartridge FOR CHROMATE	Buy now
31	66344315A0 Gasket,water pump 1	Buy now
32	6634436600 Damper, water seal 2	Buy now
33	6974435200 Impellar	Buy now
34	9028003M03 Key, woodruff (697)	Buy now
35	663443410094 Housing, water pump	Buy now
36	9310123070 Oil seal (663)	Buy now
37	9321041042 O-ring (132)	Buy now
38	66344316A0 Gasket,water pump 2	Buy now
39	6634432300 Outer plate, cartridge FOR STD	Buy now
39	6704432300 Outer plate, cartridge FOR CHROMATE	Buy now

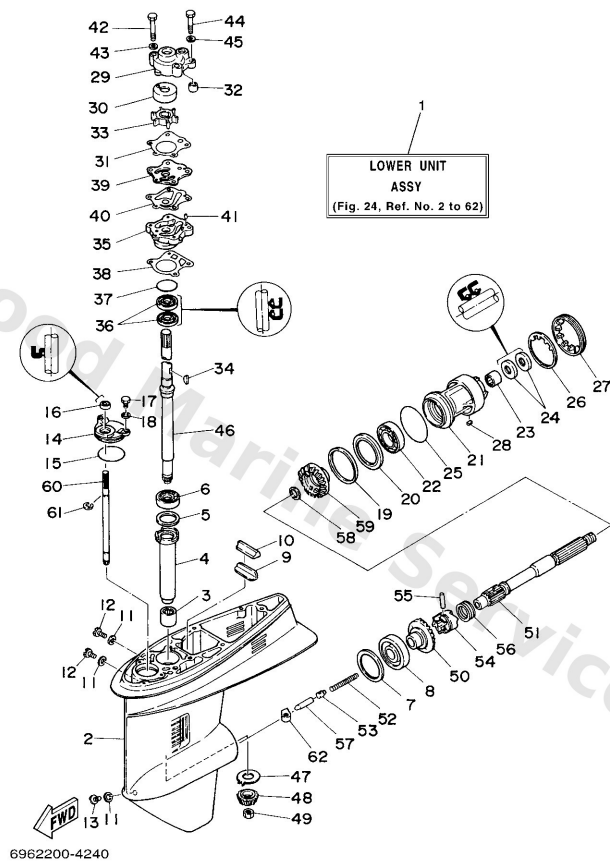
Lower Casing & Drive 1



B5

Ref	Part	
40	66344324A0 Gasket, cartridge outer plate	Buy now
41	9360408062 Pin, dowel (626)	Buy now
42	9709508055 Bolt, hexagon	Buy now
43	9299508600 Washer, plain (663)	Buy now
44	9709508045 Bolt, hexagon	Buy now
46	6634551001 Drive shaft assembly S	Buy now
46	6634551011 Drive shaft assembly L	Buy now
47	6634555200 Bearing, plain	Buy now
48	6974555100 Pinion	Buy now
49	9017012138 Nut hexagon(663)	Buy now
50	6974556000 Gear 1 assembly	Buy now
51	6974561100 Shaft, propeller	Buy now
52	9050116233 Spring compression(663)	Buy now
53	6634563400 Slide, shift	Buy now
54	6634563101 Clutch, dog	Buy now

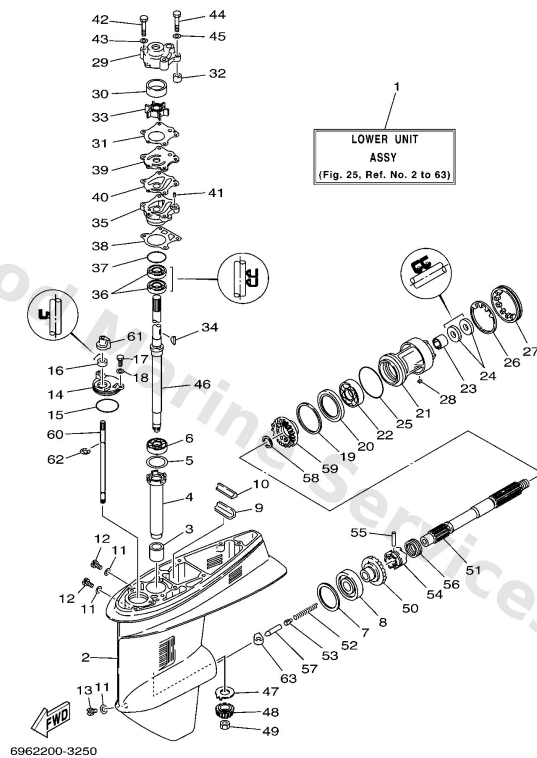
Lower Casing & Drive 1



B5

Ref	Part	
55	9025006023 Pin, strait (663)	Buy now
56	6634563300 Ring, cross pin	Buy now
57	6884563500 Plunger, shift	Buy now
58	9020122429 Washer, plate(663)	Buy now
59	6974557100 Gear 2	Buy now
60	6634414401 Rod, shift 2	Buy now
61	9900108600 Circlip(2r6)	Buy now
62	6634415100 Cam, shift	Buy now

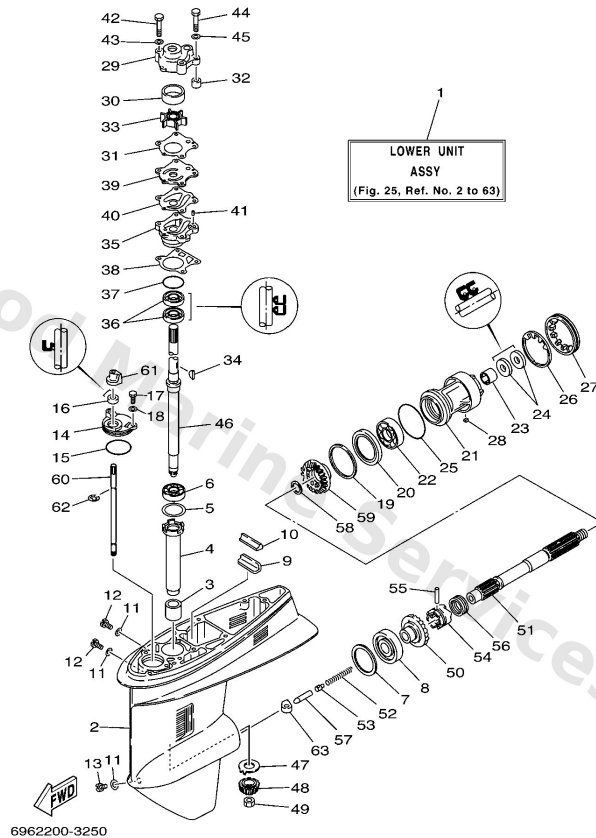
Lower Casing & Drive 2



C2

Ref	Part	
1	69645300024D Lower unit assembly S	Buy now
1	69645300124D Lower unit assembly L	Buy now
2	69745311024D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6634553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0,30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	6634556701 Shim (t:0.10mm) UR	Buy now
7	6634556710 Shim (t:0.12mm) UR	Buy now

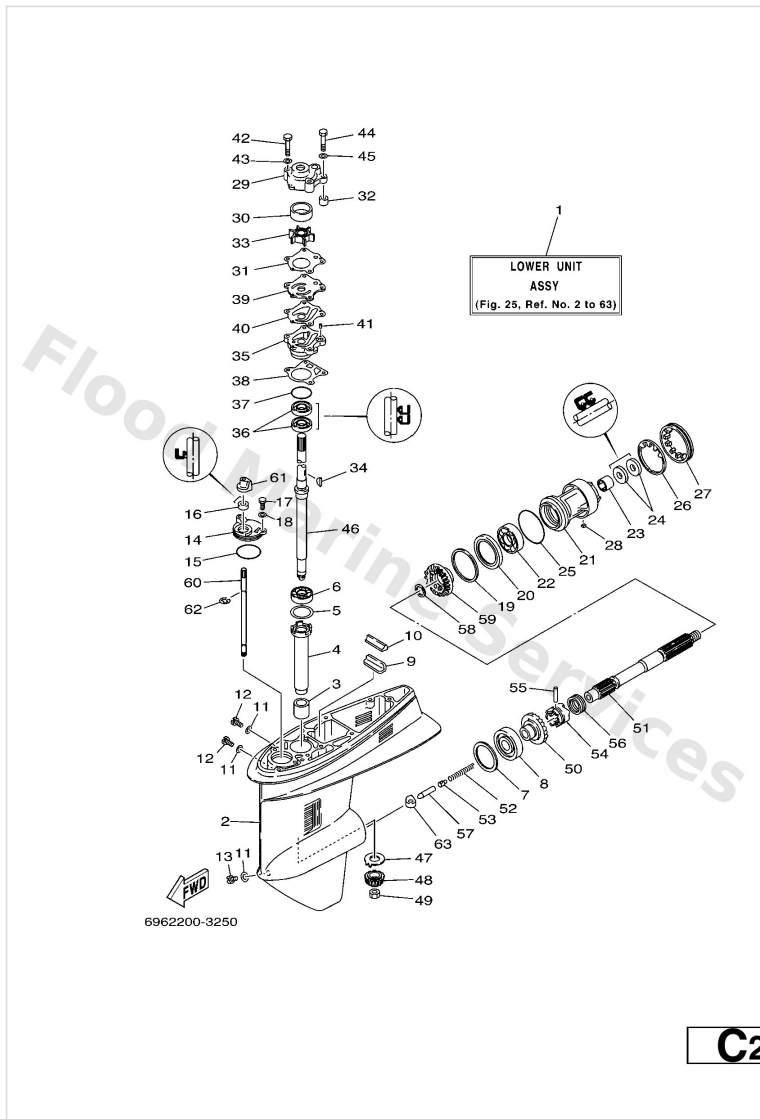
Lower Casing & Drive 2



C2

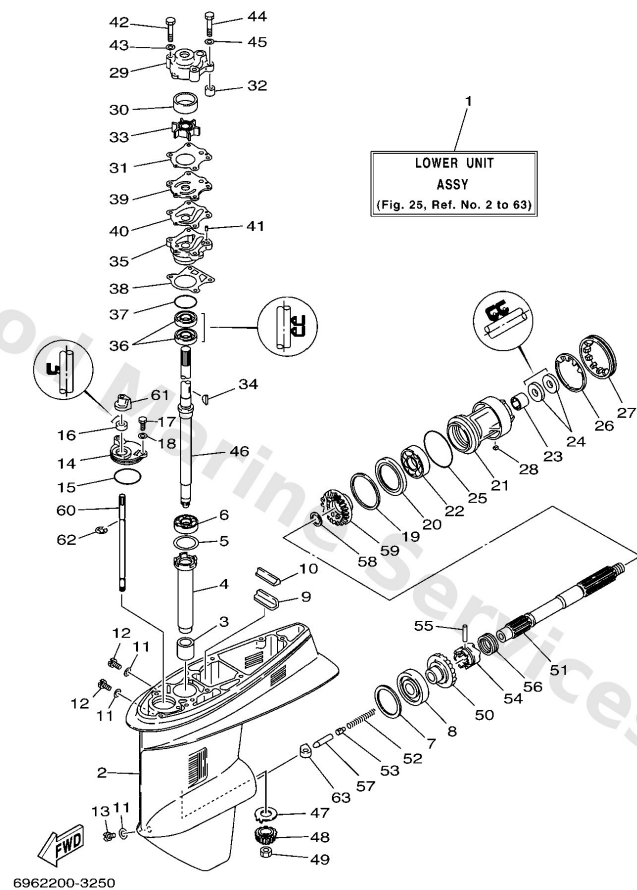
Ref	Part	
7	6634556720 Shim (t:0.15mm) UR	Buy now
7	6634556730 Shim (t:0.18mm) UR	Buy now
7	6634556740 Shim (t:0.30mm) UR	Buy now
7	6634556750 Shim (t:0.40mm) UR	Buy now
7	6634556760 Shim (t:0.50mm) UR	Buy now
8	9333200003 Brg,cyl-cal roller 318g ky	Buy now
9	663453760094 Guide, seal damper	Buy now
10	6634537500 Rubber, seal 2	Buy now
11	9043008020 Gasket	Buy now
12	9034008002 Plug, straight screw	Buy now
13	6884534110 Plug, drain	Buy now
14	6634532100 Plate	Buy now
15	9321049046 O-ring (620)	Buy now
16	9310609014 Oil seal	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now

Lower Casing & Drive 2



Ref	Part	
18	9299506600 Washer, plain (646)	Buy now
19	6634557701 Shim (t:0.10mm) UR	Buy now
19	6634557710 Shim (t:0.12mm) UR	Buy now
19	6634557720 Shim (t:0.15mm) UR	Buy now
19	6634557730 Shim (t:0.18mm) UR	Buy now
19	6634557740 Shim (t:0.30mm) UR	Buy now
19	6634557750 Shim (t:0.40mm) UR	Buy now
19	6634557760 Shim (t:0.50mm) UR	Buy now
20	6634557600 Washer, thrust 2	Buy now
21	663453310094 Housing, bearing	Buy now
22	9330600702 Brg,r-b 6007 62mm 150g ky	Buy now
23	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
24	9310122067 Oil seal (22x36x6-663)	Buy now
25	9321066M98 O-ring(6h4)	Buy now
26	9021448M03 Washer, claw(697)	Buy now

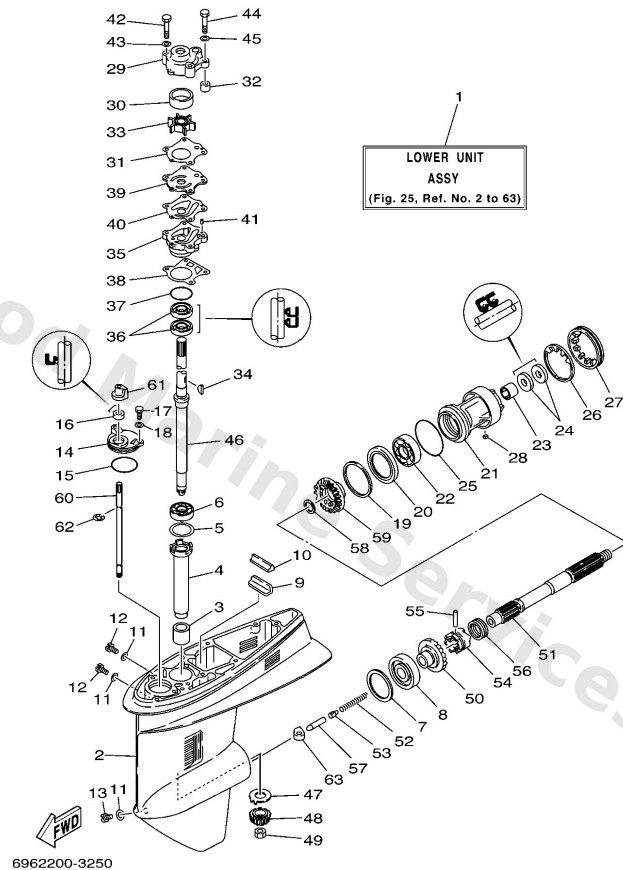
Lower Casing & Drive 2



C2

Ref	Part	
27	6974538400 Nut	Buy now
28	9028204010 Key, strait(663)	Buy now
29	6634431102 Housing, water pump	Buy now
30	6634432240 Insert, cartridge FOR CHROMATE	Buy now
31	66344315A0 Gasket,water pump 1	Buy now
32	6634436600 Damper, water seal 2	Buy now
33	6974435200 Impellar	Buy now
34	9028003M03 Key, woodruff (697)	Buy now
35	663443410094 Housing, water pump	Buy now
36	9310123070 Oil seal (663)	Buy now
37	9321041042 O-ring (132)	Buy now
38	66344316A0 Gasket,water pump 2	Buy now
39	6704432300 Outer plate, cartridge FOR CHROMATE	Buy now
40	66344324A0 Gasket,cartridge outer plate	Buy now
41	9360408062 Pin,dowel (626)	Buy now

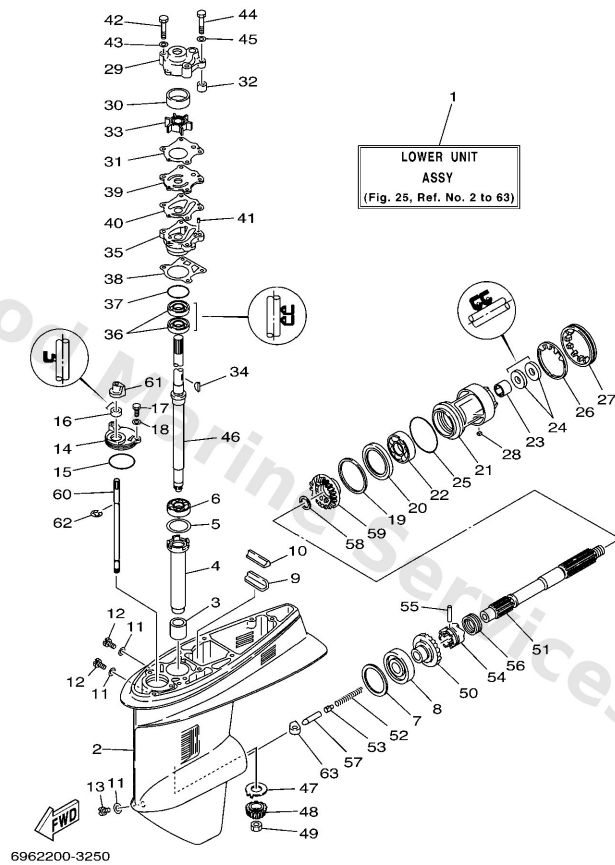
Lower Casing & Drive 2



C2

Ref	Part	
42	9709508055 Bolt, hexagon	Buy now
43	9299508600 Washer, plain (663)	Buy now
44	9709508045 Bolt, hexagon	Buy now
46	6704551000 Drive shaft assembly S	Buy now
46	6704551010 Drive shaft assembly L	Buy now
46	6964551010 Drive Shaft assembly L-FOR MEX	Buy now
47	6634555200 Bearing, plain	Buy now
48	6974555100 Pinion	Buy now
49	9017012138 Nut hexagon(663)	Buy now
50	6974556000 Gear 1 assembly	Buy now
51	6974561100 Shaft, propeller	Buy now
52	9050116233 Spring compression(663)	Buy now
53	6634563400 Slide, shift	Buy now
54	6634563101 Clutch, dog	Buy now
55	9025006023 Pin, strait (663)	Buy now

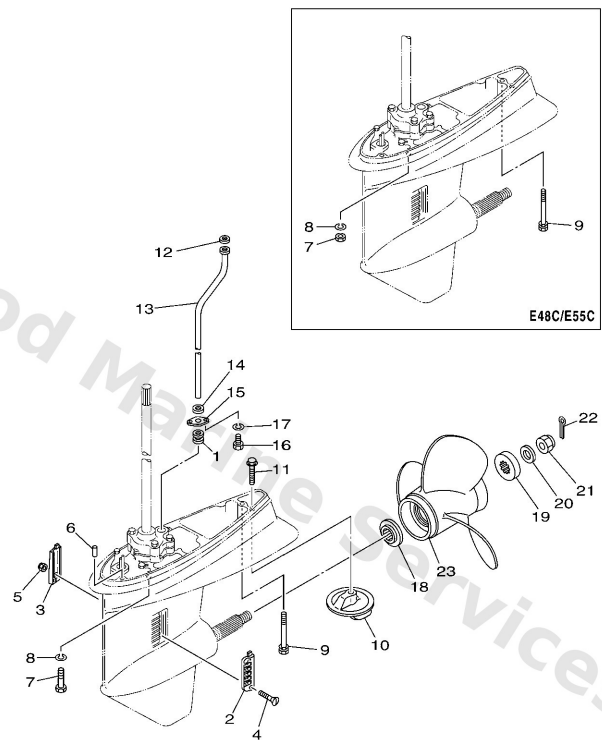
Lower Casing & Drive 2



C2

Ref	Part	
56	6634563300 Ring, cross pin	Buy now
57	6884563500 Plunger, shift	Buy now
58	9020122429 Washer, plate(663)	Buy now
59	6974557100 Gear 2	Buy now
60	6634414401 Rod, shift 2	Buy now
61	6634415501 Cam, reverse rod	Buy now
62	9900108600 Circlip(2r6)	Buy now
63	6634415100 Cam, shift	Buy now

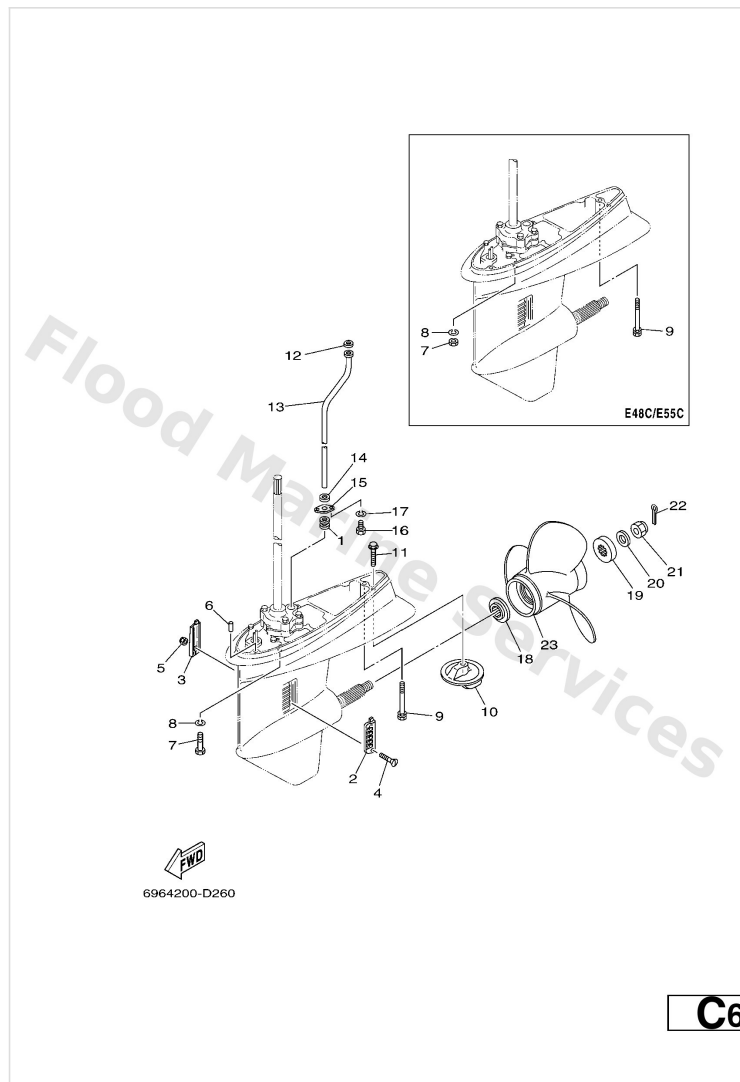
Lower Casing & Drive 3



C6

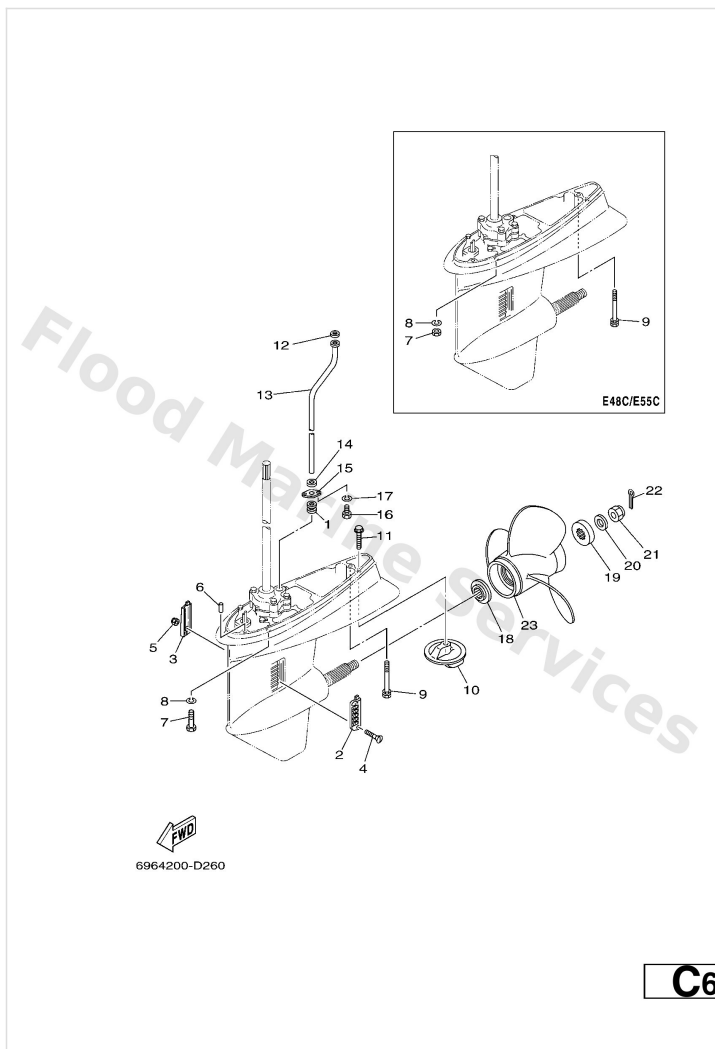
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	6884521402 Cover, water inlet	Buy now
3	6884521502 Cover, water inlet	Buy now
4	9015205M05 Screw, countersunk	Buy now
5	9018505002 Nut nylon (sus)(ex4)	Buy now
6	9360612019 Pin, dowel (614)	Buy now
7	9538010600 Nut(624)	Buy now
7	9707510040 Bolt, hexagon deep recess	Buy now
8	9299010100 Ybs67-10 washer, spring	Buy now
8	9299510100 Ybs67-10 washer, spring	Buy now
9	9011908M84 Bolt, with washer	Buy now
9	9011908M85 Bolt, with washer	Buy now
10	6794537100 Tab trim	Buy now
11	9010510M67 Bolt, hexagon (663)	Buy now
12	9020212060 Washer, plate(663)	Buy now

Lower Casing & Drive 3



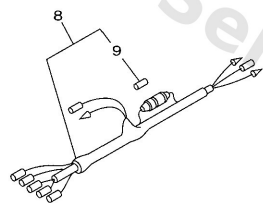
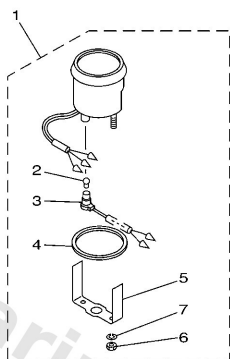
Ref	Part	
13	6634436100 Tube, water S	Buy now
13	6634436110 Tube, water L	Buy now
13	6704436100 Tube, water S	Buy now
13	6704436110 Tube,water L	Buy now
14	9043012072 Gasket	Buy now
15	6634437300 Set plate, water tube	Buy now
16	9709506012 Bolt(gh1)	Buy now
17	9299506100 Washer(6a1)	Buy now
18	6634598702 Spacer	Buy now
19	6704599702 Spacer	Buy now
20	9299016200 958-58204-00 washer,plain	Buy now
21	9017116011 Nut, castle (663)	Buy now
22	9149040025 Pin, cotter (663)	Buy now
23	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
23	6634594101EL Propeller (3x10-3/4"x17"-g) UR	Buy now

Lower Casing & Drive 3



Ref	Part	
23	6634594901EL Propeller (3x10-3/4"x16"-g) UR	Buy now
23	6634595202EL Propeller (3x11-3/8x12-g) UR	Buy now
23	6634595401EL Propeller (3x11-3/4"x10"-g) UR	Buy now
23	6634595601EL Propeller (3x12-1/4"x9"-g) UR	Buy now
23	6634595801EL Propeller (3x11-1/4"x14"-g) UR	Buy now
23	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
23	663459726098 Propeller (3x12"x11"-g) UR	Buy now
23	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now
23	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
23	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
23	697459700098 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now
23	69W4594300EL Propeller (3x11 x15 -g) UR	Buy now
23	69W4594500EL Propeller (3x11-1/8"x13"-g) UR	Buy now
23	69W4594700EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
23	69W4595200EL Propeller (3x11-3/8 x12 -g) UR	Buy now

Meter 1

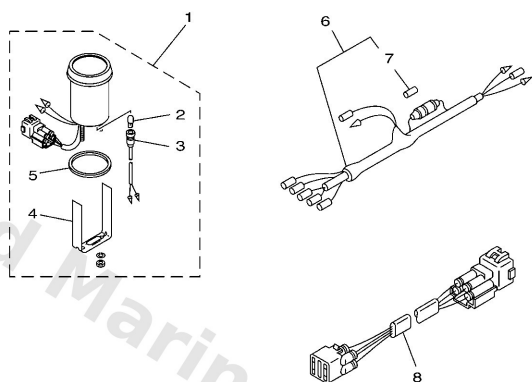


6964200-D310

D7

Ref	Part	
1	6Y78354020 Tachometer assembly AP FOR CHN	Buy now
2	6Y58351700 Bulb (12v-1.7w)	Buy now
3	6Y58353640 Socket, meter	Buy now
4	6Y58352300 Damper	Buy now
5	6Y58351400 Plate, fitting	Buy now
6	9538005600 Nut, hexagon (663)	Buy now
7	9299005100 Ybs67-5 washer, spring	Buy now
8	6Y58355300 Wire, lead (l=2.5m) AP FOR CHN	Buy now
9	1E68215100 Fuse (10a)	Buy now

Meter 2

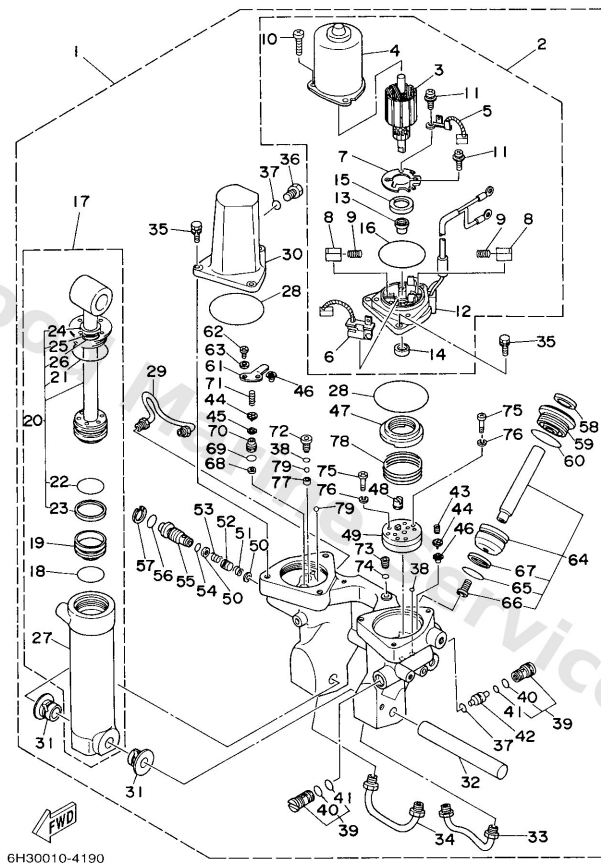


63B0100-0310

E1

Ref	Part	
1	6Y78367000 Trim meter assembly. AP	Buy now
2	6Y58351800 Bulb (12v-1.7w) t6.5	Buy now
3	6Y58353600 Socket, meter	Buy now
4	6Y58354400 Plate, fitting	Buy now
5	6888366400 Damper	Buy now
6	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
7	1E68215100 Fuse (10a)	Buy now
8	6R38255370 Extension, wire lead (for trim AP 4P,7M	Buy now

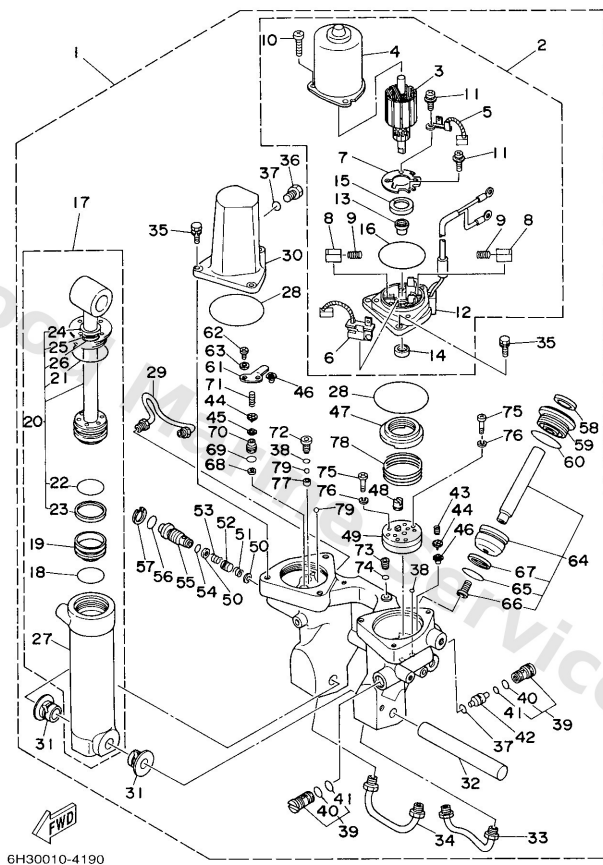
Power Trim & Tilt Assy



A7

Ref	Part	
1	62F43800044D Power trim & tilt assembly	Buy now
2	6H14388002 Motor assembly	Buy now
3	6H14380510 Armature assembly	Buy now
4	6H14380410 Stator assembly	Buy now
5	6H14389110 Brush	Buy now
6	6H14389210 Breaker comp. (brush 2)	Buy now
7	6H14380F10 Plate, brush holder	Buy now
8	6H14380J10 Holder, brush	Buy now
9	6H14386K10 Spring, brush	Buy now
10	9788505016 Screw, pan head(6b0)	Buy now
11	9760704310 Screw, pan head(6g8)	Buy now
12	6H14388110 Frame, end	Buy now
13	6H14380H10 Metal	Buy now
14	9310208M43 Oil seal(6b0)	Buy now
15	6H14380G10 Plate	Buy now

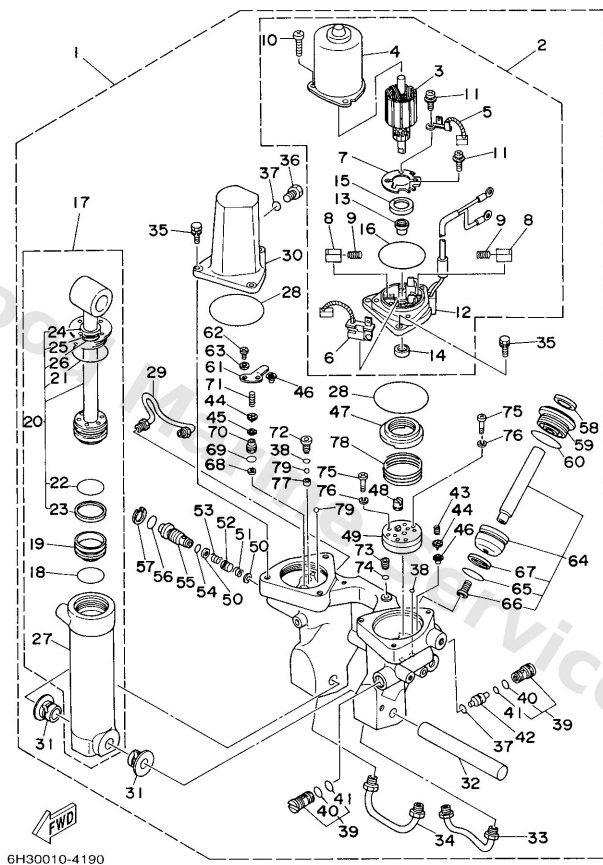
Power Trim & Tilt Assy



A7

Ref	Part	
16	6H14386510 O-ring	Buy now
17	6H14384011 Power tilt assembly	Buy now
18	6H14386110 O-ring	Buy now
19	6H14381411 Piston, free	Buy now
20	6H14381011 Tilt piston sub assembly	Buy now
21	6H14386100 O-ring	Buy now
23	6H14387110 Ring, back up	Buy now
24	6H14381200 Seal dast	Buy now
25	6H14387210 Ring, back up	Buy now
26	9321018397 O-ring (6g5)	Buy now
27	6H14381310 Cylinder, tilt	Buy now
28	9321064488 93210-64488	Buy now
29	6H14383510 Pipe	Buy now
30	6H14382810 Body, reservoir	Buy now
31	9038618M14 Bushing (6e5)	Buy now

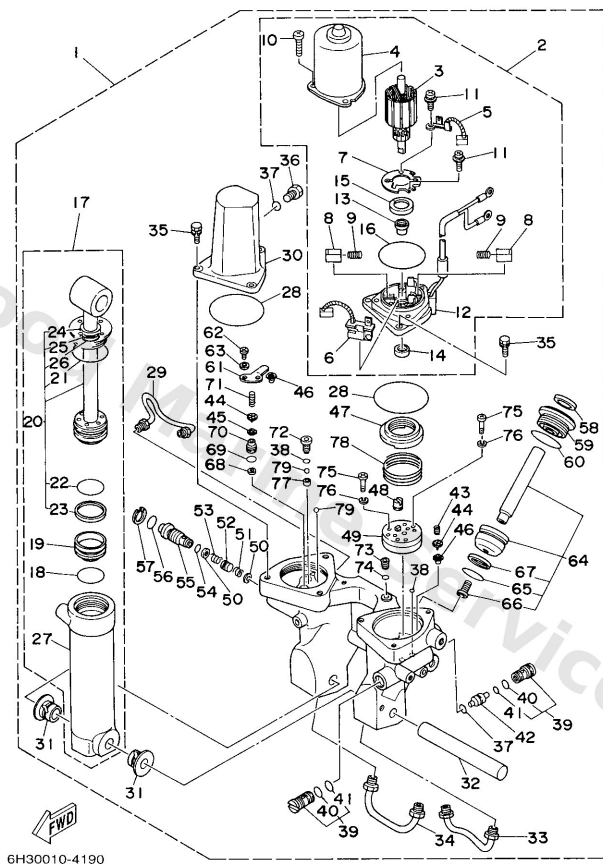
Power Trim & Tilt Assy



A7

Ref	Part	
32	6E54381800 Pin, lower shock mount	Buy now
33	6H14383310 Pipe	Buy now
34	6H14383400 Pipe	Buy now
35	9759506420 Bolt(7u8)	Buy now
36	6H14382900 Plug, reservoir	Buy now
37	9321009165 O-ring	Buy now
38	93210064A5 O-ring(61a)	Buy now
39	67F4380200 Valve sub assembly	Buy now
40	6H14386600 O-ring	Buy now
41	6H14386700 O-ring	Buy now
42	6H14384111 Piston, shuttle	Buy now
43	6H14385610 Spring, down relief	Buy now
44	6H14384410 Pin, valve support	Buy now
45	6H14384G11 Seal, relief valve	Buy now
46	6H14384F10 Seal, main valve	Buy now

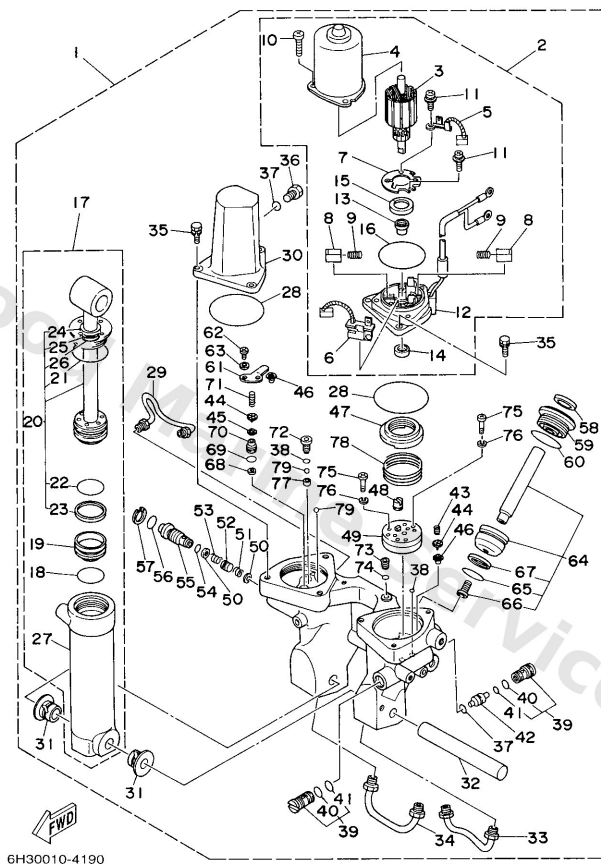
Power Trim & Tilt Assy



A7

Ref	Part	
47	6H14381701 Filter 2	Buy now
48	6H14383110 Connector, shaft	Buy now
49	6H14383011 Gear pump assembly	Buy now
50	6H14384700 Seat, manual valve	Buy now
51	6H14389900 Spring, manual release	Buy now
52	6H14382A10 Adaptor 1	Buy now
53	6H14385400 Spring, manual release	Buy now
54	9321010M74 O-ring	Buy now
55	6H14384500 Screw, manual release	Buy now
56	9321018M75 O-ring (6e5)	Buy now
57	6H14387500 Ring, snap	Buy now
58	6H14382210 Seal, trim dust	Buy now
59	6H14382111 Screw, trim cylinder end	Buy now
61	6H14384E20 Spring, trim	Buy now
62	9850105010 Screw, pan head(62x)	Buy now

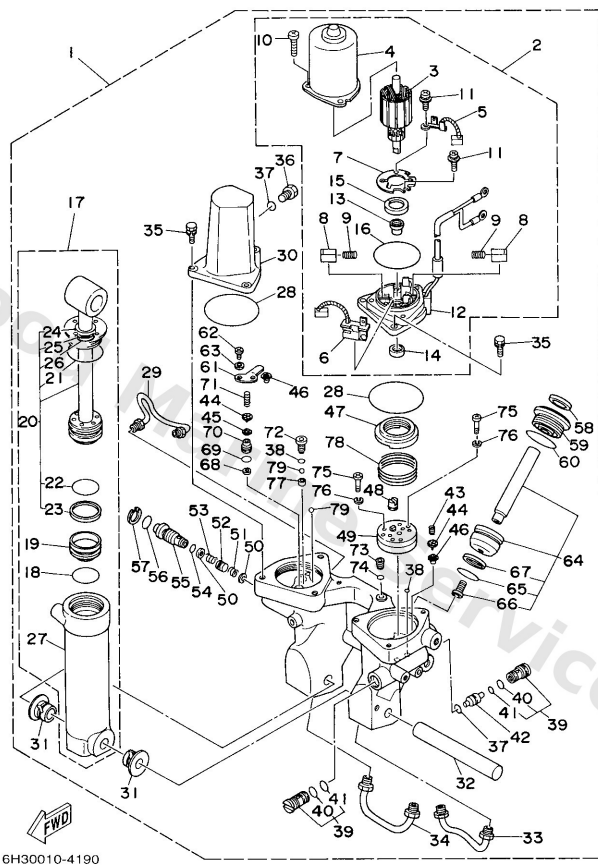
Power Trim & Tilt Assy



A7

Ref	Part	
63	9290105200 Ybs66-5 washer, plain	Buy now
64	6H14382011 Piston sub assembly	Buy now
65	6H14386400 O-ring	Buy now
66	9131808016 Bolt, socket	Buy now
67	6H14387400 Ring, back up	Buy now
68	6H14381600 Filter 1	Buy now
69	6H14389600 O-ring (2h7)	Buy now
70	6H14389512 Seat, relief valve	Buy now
71	62F4385500 Spring, up relief	Buy now
72	6H14384311 Screw, valve lock	Buy now
73	6H14388E11 Plug, tapper screw	Buy now
74	6H14386800 O-ring	Buy now
75	9850104025 Screw, pan head	Buy now
76	9290104100 Ybs67-4 washer, spring	Buy now
77	6H14387J00 Washer, special 2	Buy now

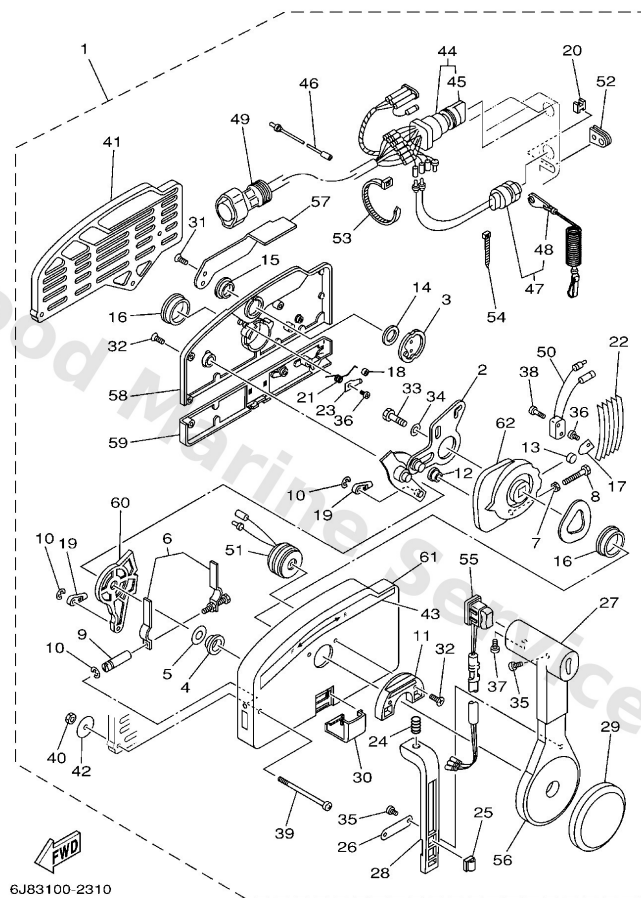
Power Trim & Tilt Assy



A7

Ref	Part	
78	6H14385H00 Spring, seal	Buy now
79	9350532038 Ball(7fk)	Buy now

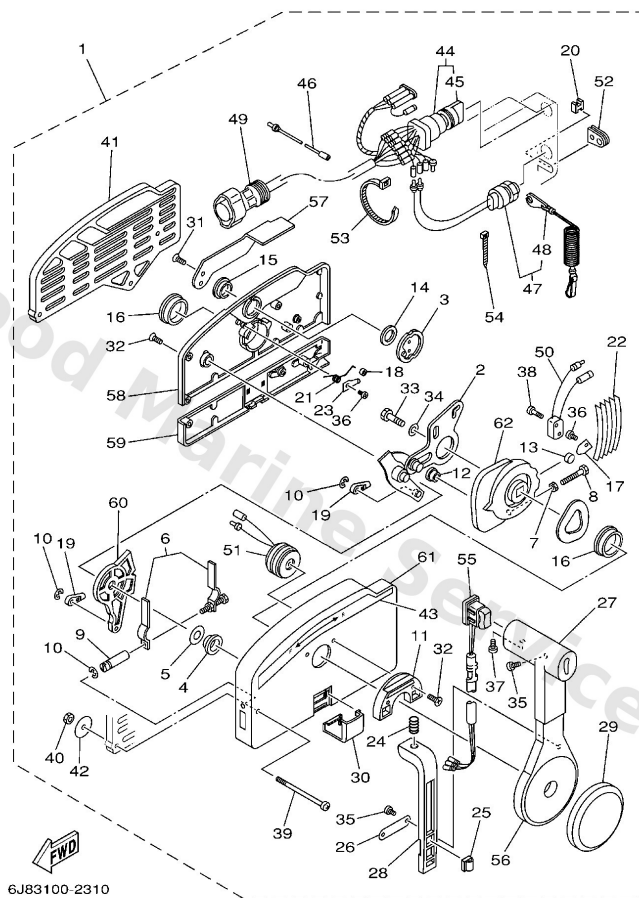
Remote Control Assy



D4

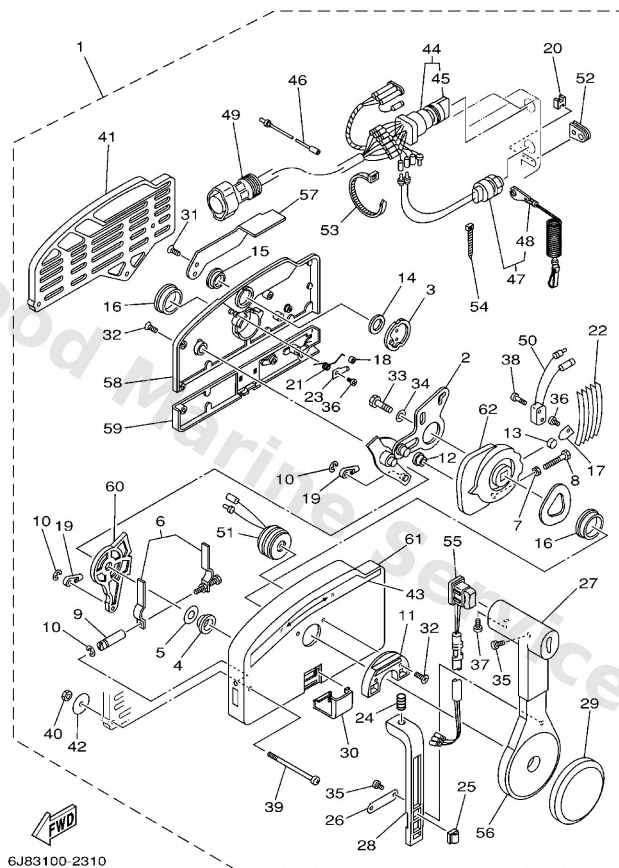
Ref	Part	
1	7034823015 Remote control assembly (7p) AP	Buy now
1	7034825017 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826111 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now

Remote Control Assy



Ref	Part	
15	7034824300 Bushing 3	Buy now
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now

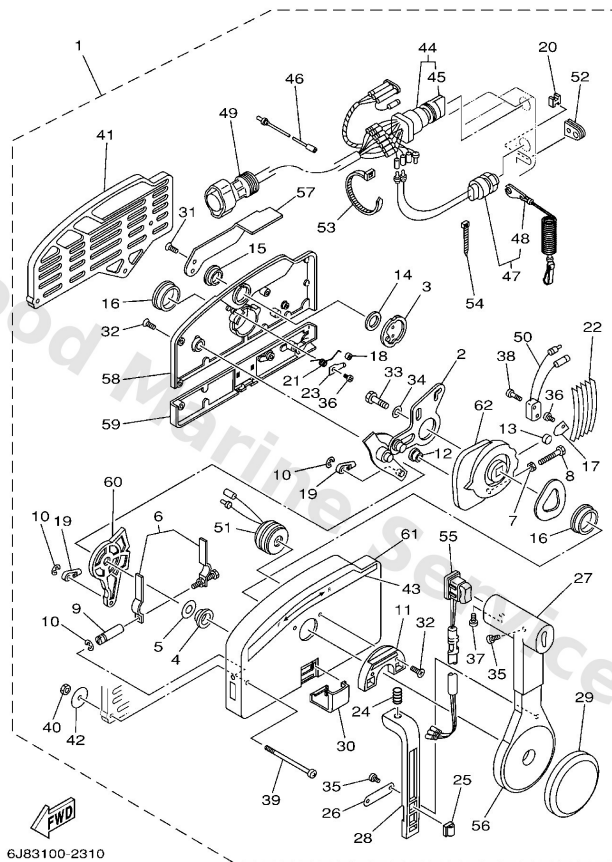
Remote Control Assy



D4

Ref	Part	
30	7034821900 Cover, lead	Buy now
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251033 Main switch assembly	Buy now

Remote Control Assy

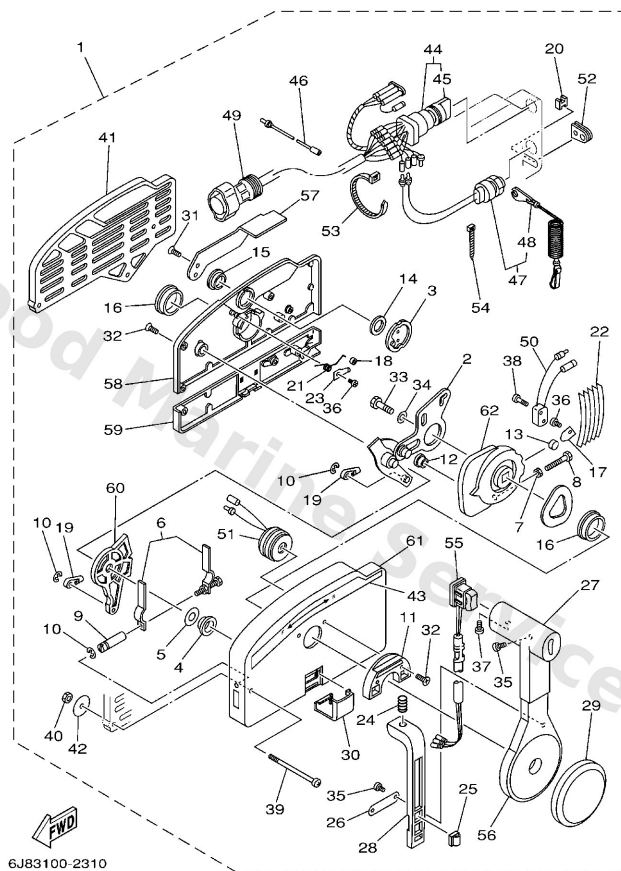


6J83100-2310

D4

Ref	Part	
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258621 Extension, wire harness L)5M (7P)	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now

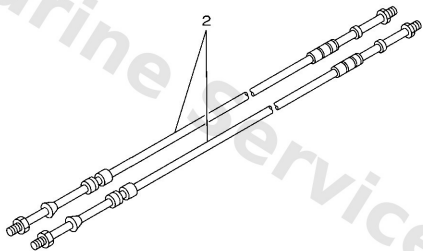
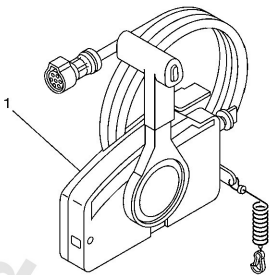
Remote Control Assy



D4

Ref	Part	
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

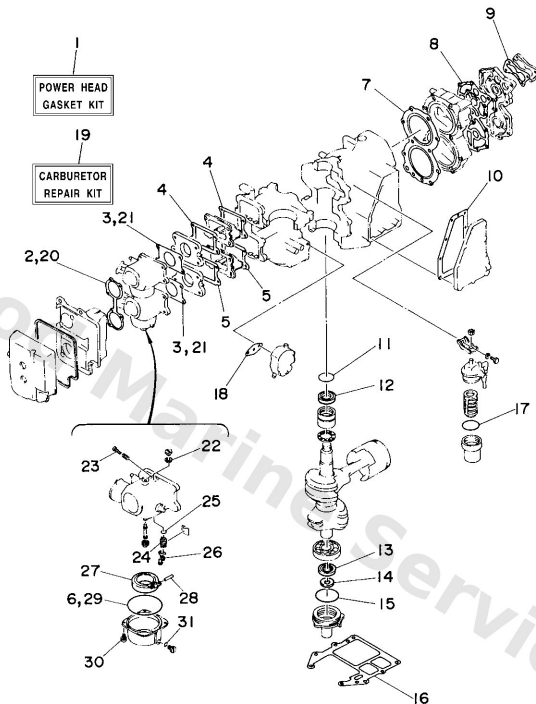



67M0100-8280

D3

Ref	Part	
1	7034823015 Remote control assembly (7p) AP	Buy now
1	7034825017 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1

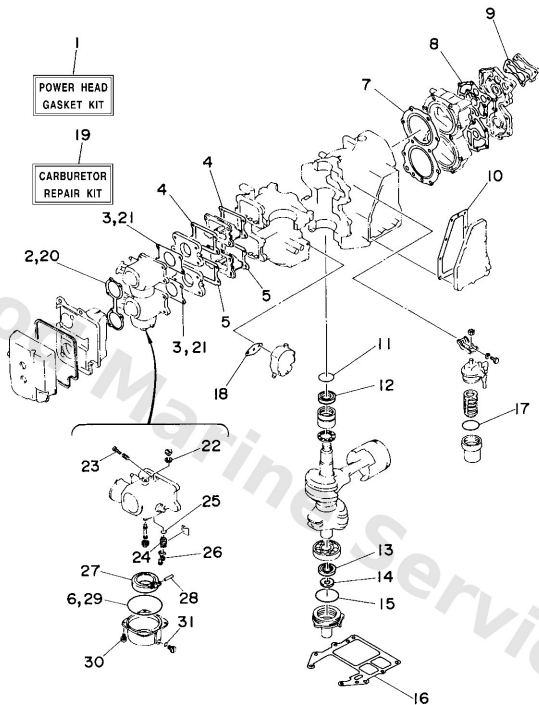


6970700-4220

E2

Ref	Part	
1	697W000102 Power head gasket kit	Buy now
2	66314483A0 Gasket, plate	Buy now
3	66314198A0 Gasket	Buy now
4	66313621A0 Packing, valve seat 1	Buy now
5	66313622A0 Packing, valve seat 2	Buy now
6	9321064272 O-ring (663) (carb)	Buy now
7	69711181A1 Gasket, cylinder head 1	Buy now
8	66311193A0 Gasket, head cover	Buy now
9	66312414A0 Gasket, thermostat	Buy now
10	66341114A0 Gasket, exhaust outer cover	Buy now
11	9321042159 O-ring (647)	Buy now
12	9310232M07 Oil seal (697)	Buy now
13	9310228135 Oil seal (28x47x7-663)	Buy now
14	9310418049 Oil seal (18x30x5-663)	Buy now
15	9321062269 Ring, o(663)	Buy now

Repair Kit 1

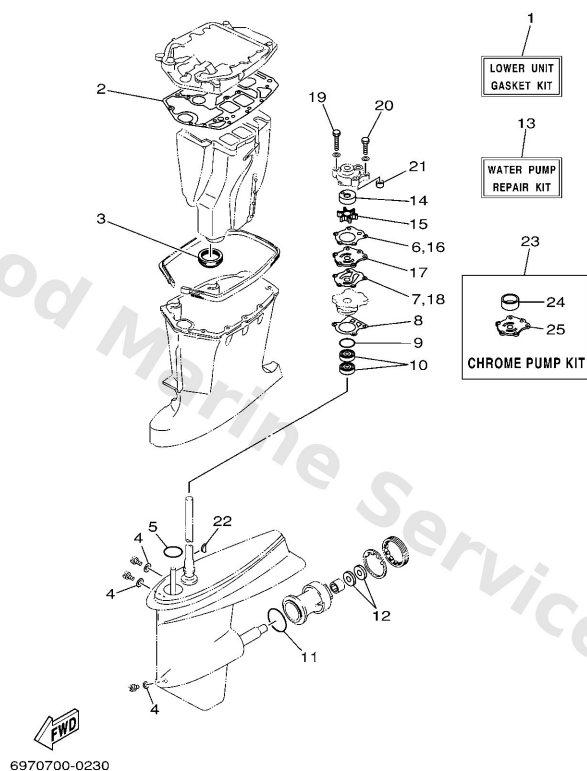


6970700-4220

E2

Ref	Part	
16	69645113A0 Gasket,upper casing	Buy now
17	9321032738 O-ring(1wg)	Buy now
18	65024431A0 Gasket,fuel pump	Buy now
19	696W009302 Carburetor repair kit	Buy now
22	6791455700 Washer (carb)	Buy now
23	6631492300 Screw, adjust	Buy now
24	6961459001 Needle valve assembly	Buy now
25	9321007229 O-ring (371)	Buy now
26	8101418600 Pin, valve	Buy now
27	6F01498500 Float comp.	Buy now
28	6631454800 Pin, arm	Buy now
30	9798004112 Screw, pan head (686)	Buy now
31	9321004230 O-ring (371)	Buy now

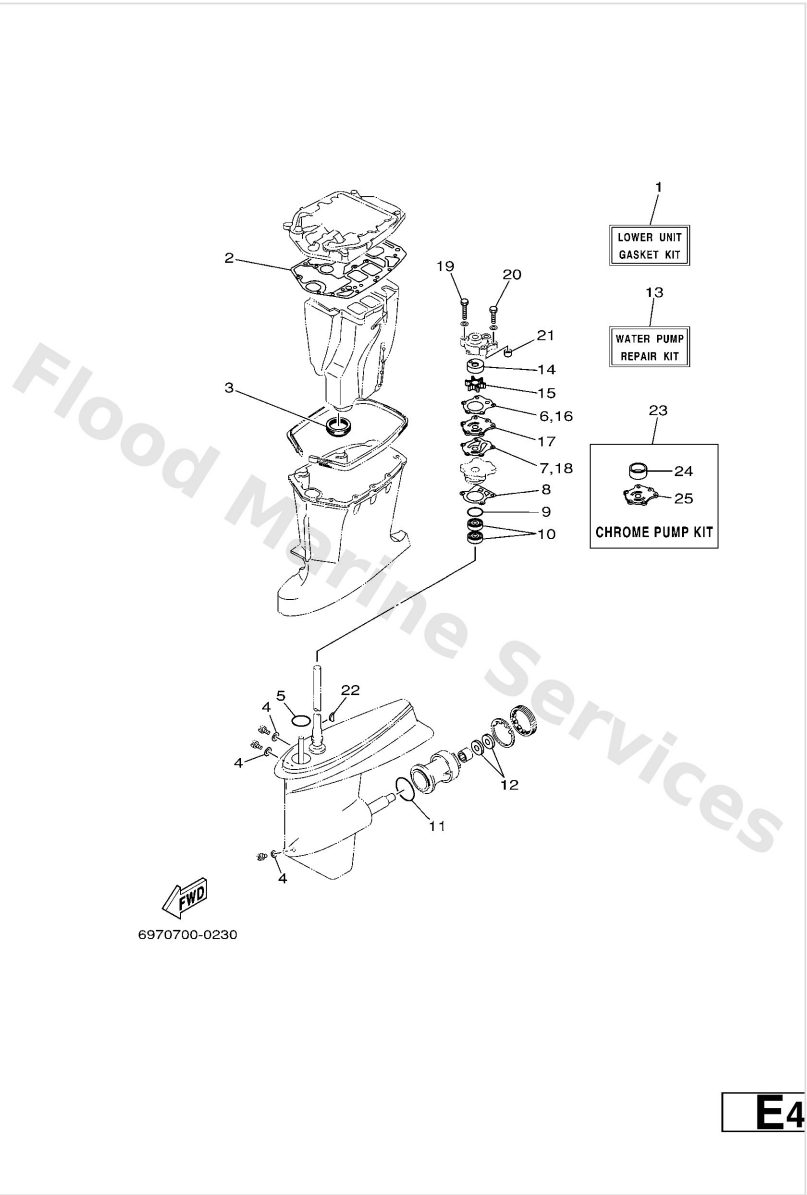
Repair Kit 2



E4

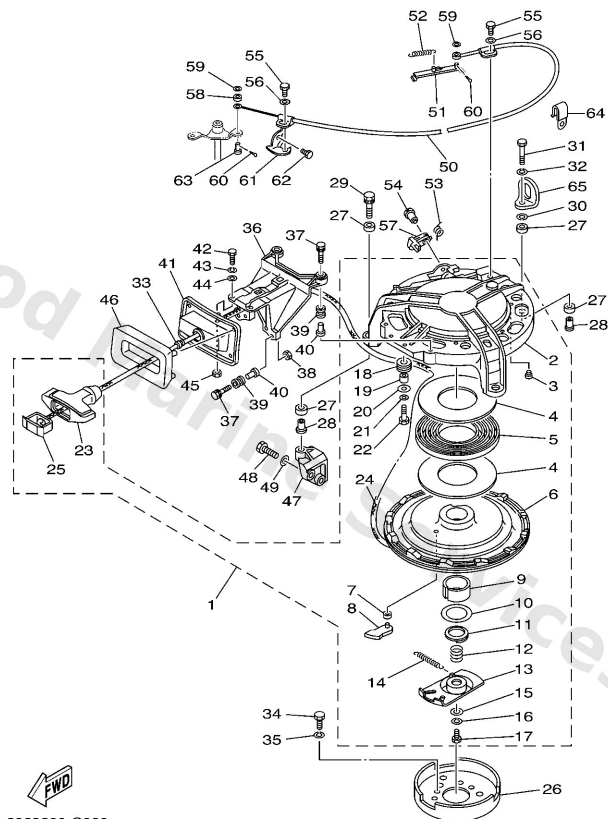
Ref	Part	
1	698W000121 Lower unit gasket kit	Buy now
2	69745114A0 Gasket, upper casing 2	Buy now
3	6634512300 Gasket, muffler	Buy now
4	9043008020 Gasket	Buy now
5	9321049046 O-ring (620)	Buy now
6	66344315A0 Gasket, water pump 1	Buy now
7	66344324A0 Gasket, cartridge outer plate	Buy now
8	66344316A0 Gasket, water pump 2	Buy now
9	9321041042 O-ring (132)	Buy now
10	9310123070 Oil seal (663)	Buy now
11	9321066M98 O-ring (6h4)	Buy now
12	9310122067 Oil seal (22x36x6-663)	Buy now
13	663W007801 Water pump repair kit	Buy now
13	696W007800 Water pump repair kit	Buy now
14	6634432200 Insert, cartridge	Buy now

Repair Kit 2



Ref	Part	
14	6634432240 Insert, cartridge	Buy now
15	6974435200 Impellar	Buy now
17	6634432300 Outer plate, cartridge	Buy now
17	6704432300 Outer plate, cartridge	Buy now
19	9709508055 Bolt, hexagon	Buy now
20	9709508045 Bolt, hexagon	Buy now
21	6634436600 Damper, water seal 2	Buy now
22	9028003M03 Key, woodruff (697)	Buy now
23	697W00780A Chrome pump kit	Buy now

Starter



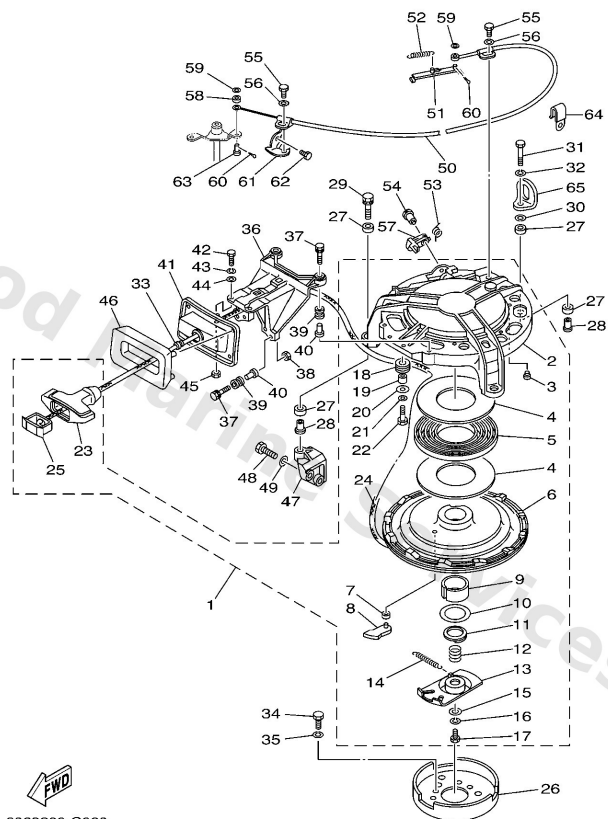
6963200-C060

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M
 *1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

B7

Ref	Part	
1	696W157102 Starter assembly	Buy now
2	6631571102 Case, starter	Buy now
3	6961577300 Stay 3	Buy now
4	6631573900 Washer, thrust 2	Buy now
5	6631571300 Spring, starter	Buy now
6	6631571401 Drum, sheave	Buy now
7	6631576400 Collar	Buy now
8	6631574102 Pawl, drive	Buy now
9	6631575400 Bushing	Buy now
10	6631572601 Washer, flat 1	Buy now
11	6631574400 Circlip	Buy now
12	6631571500 Spring, drive plate	Buy now
13	6961571600 Drive, plate	Buy now
14	6961573400 Spring, return	Buy now
15	6631571900 Washer, thrust	Buy now

Starter



6963200-C060

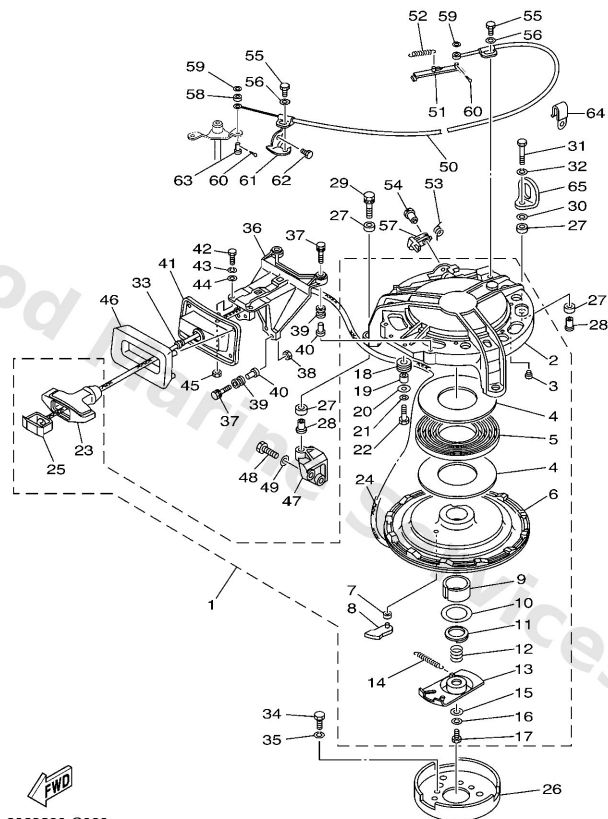
*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

*1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

B7

Ref	Part	
16	9290306100 Washer(6a1)	Buy now
17	9730306016 Bolt, hexagon deep recess	Buy now
18	6631575200 Roller, wire	Buy now
19	6631575300 Bushing 1	Buy now
20	6631579100 Washer, lock	Buy now
22	9730306025 Bolt, hexagon	Buy now
23	6891575501 Handle, starter	Buy now
24	* item_description *1	Buy now
25	6F51577902 Cover	Buy now
26	6K51572300 Pulley, starter	Buy now
27	9038512M04 Bushing (6f5)	Buy now
28	9038708M05 Collar (663)	Buy now
29	9011908M26 Bolt, with washer	Buy now
30	9020108095 Washer, plate(j40)	Buy now
31	9709508040 Bolt, hexagon	Buy now

Starter



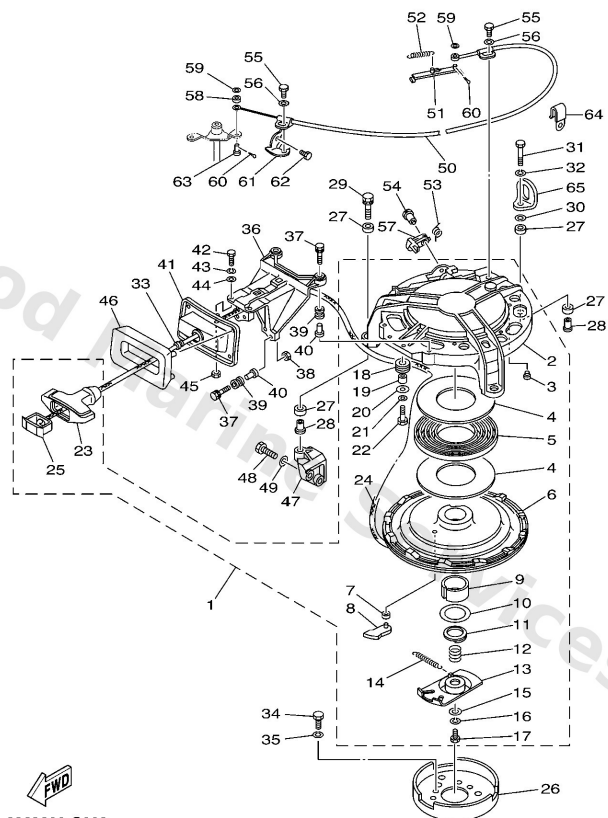
6963200-C060

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M
 *1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

B7

Ref	Part	
32	9299508100 Ybs67-8 washer, spring	Buy now
33	6971578900 Damper	Buy now
34	9701308014 Bolt(692)	Buy now
35	9290308100 Ybs67-8 washer, spring	Buy now
36	697157870094 Adaptor	Buy now
37	9011906M30 Bolt, with washer	Buy now
38	9530306600 Nut(661)	Buy now
39	6A08231700 Damper, ignition coil	Buy now
40	6244254200 Collar	Buy now
41	69715758014D Guide, Rope	Buy now
42	9709506020 Bolt(7u8)	Buy now
43	9299506100 Washer(6a1)	Buy now
44	9299506600 Washer, plain (646)	Buy now
46	6971576200 Seal 2	Buy now
47	663157710094 Stay 1	Buy now

Starter



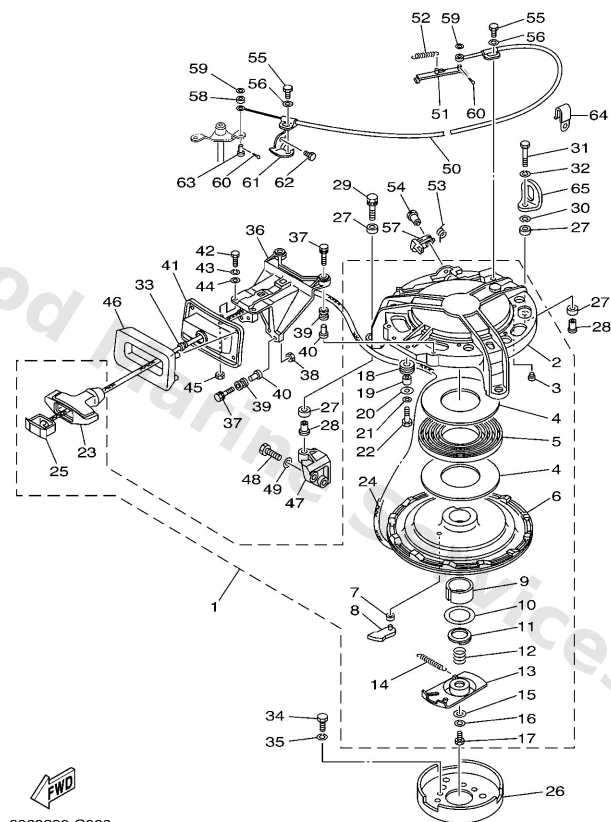
6963200-C060

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M
 *1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

B7

Ref	Part	
48	9701308030 Bolt	Buy now
50	6971577001 Cable comp., starter stop	Buy now
51	6631573501 Guide, cam	Buy now
52	9050608M23 Spring, tension(6k5)	Buy now
53	9050812015 Spring torsion 616436420000	Buy now
54	9014905095 Screw(663)	Buy now
55	9709506012 Bolt(gh1)	Buy now
57	6631579400 Stopper	Buy now
58	6631573600 Ring, retaining 1	Buy now
59	9299506200 Ybs66-6 washer, plain	Buy now
60	9149016012 Pin, cotter (e57)	Buy now
61	6631577201 Stay 2	Buy now
62	9701308012 Bolt(62e)	Buy now
63	9170206014 Pin, clevis AP	Buy now
64	9046506M90 Clamp	Buy now

Starter



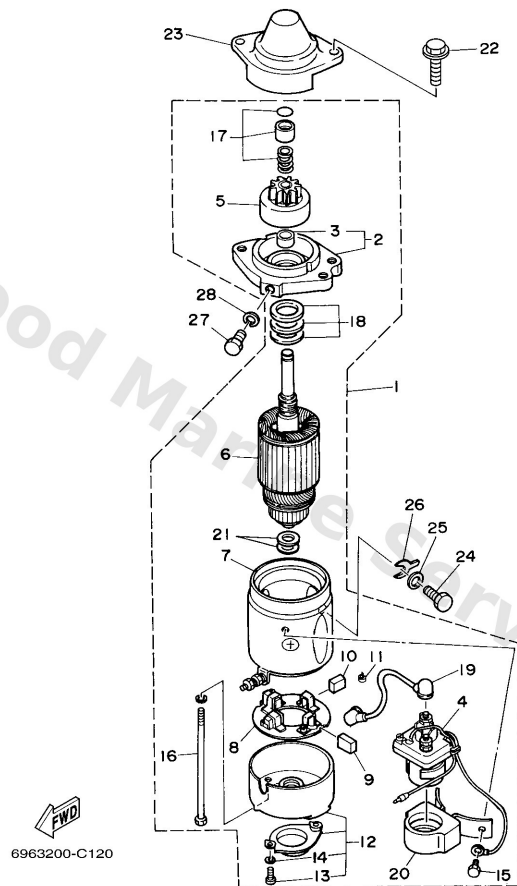
6963200-C060

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M
*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

B7

Ref	Part	
65	6971111900 Hanger, engine	Buy now

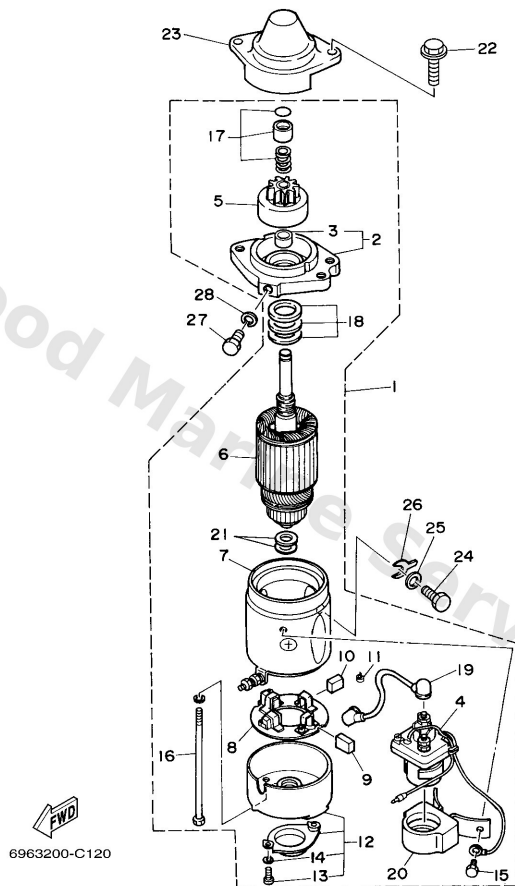
Starting Motor



D3

Ref	Part	
1	6978180013 Starting motor assembly	Buy now
2	6768183010 Front cover assembly	Buy now
3	6888183100 Metal, front	Buy now
4	6828194111 Starter, relay	Buy now
5	6638183212 Pinion assembly	Buy now
6	6768185012 Armature assembly	Buy now
7	6638181011 Stator assembly	Buy now
8	6638184011 Brush holder assembly	Buy now
9	6638181111 Brush 1	Buy now
10	6638181211 Brush 2	Buy now
11	6638181310 Spring, brush	Buy now
12	6638182012 Rear bracket assembly	Buy now
13	9850304012 Screw, pan head (686)	Buy now
14	9290104100 Ybs67-4 washer, spring	Buy now
15	9731306010 Bolt	Buy now

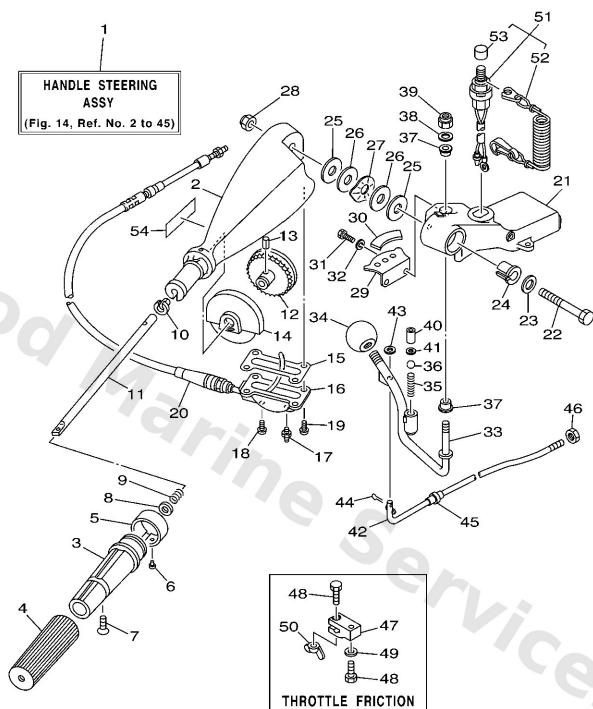
Starting Motor



D3

Ref	Part	
16	6638182610 Bolt 1	Buy now
17	6978185712 Pinion stopper set	Buy now
18	6978180910 Washer kit	Buy now
19	6978181510 Wire, lead	Buy now
20	6978195210 Holder, relay	Buy now
21	6888182400 Washer 2	Buy now
22	9751308640 Bolt, with washer	Buy now
23	663818420194 Cover 3	Buy now
24	9701308025 Bolt (682)	Buy now
25	9290308100 Ybs67-8 washer, spring	Buy now
26	6638116200 Washer, Plain	Buy now
27	9701308016 Bolt, hexagon	Buy now

Steering

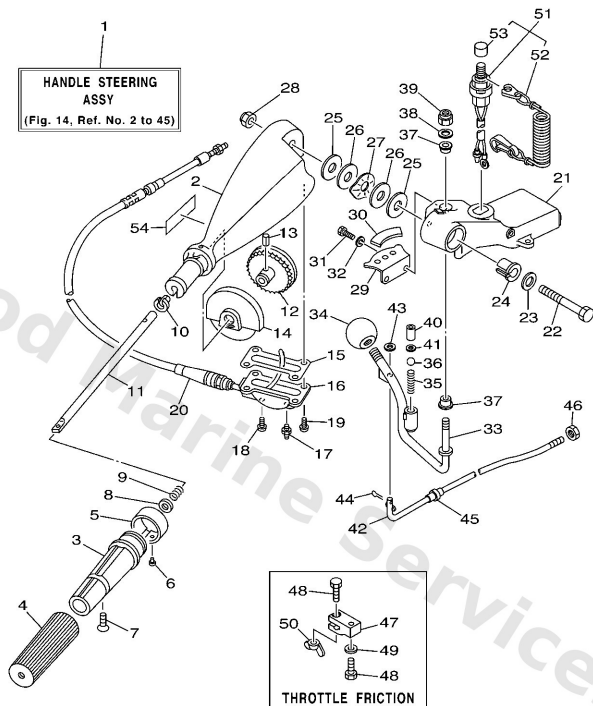


6963200-C140

D7

Ref	Part	
1	697W0084004D Handle steering assembly	Buy now
2	66342111024D Handle, steering	Buy now
3	6644211900 Grip, steering handle	Buy now
4	6F642177A0 Rubber, handle	Buy now
5	6974213710 Indicator, throttle	Buy now
6	9026902M09 Rivet(6I5)	Buy now
7	9014905M13 Screw, countersunk	Buy now
8	9290310600 Washer, plate	Buy now
9	9050123215 Spring (655)	Buy now
10	9038608032 Bushing (650)	Buy now
11	6634211500 Shaft, steering handle	Buy now
12	6634213800 Lever, throttle	Buy now
13	9025403003 Pin, spring	Buy now
14	6634213501 Housing, throttle lever	Buy now
15	6634213301 Gasket	Buy now

Steering

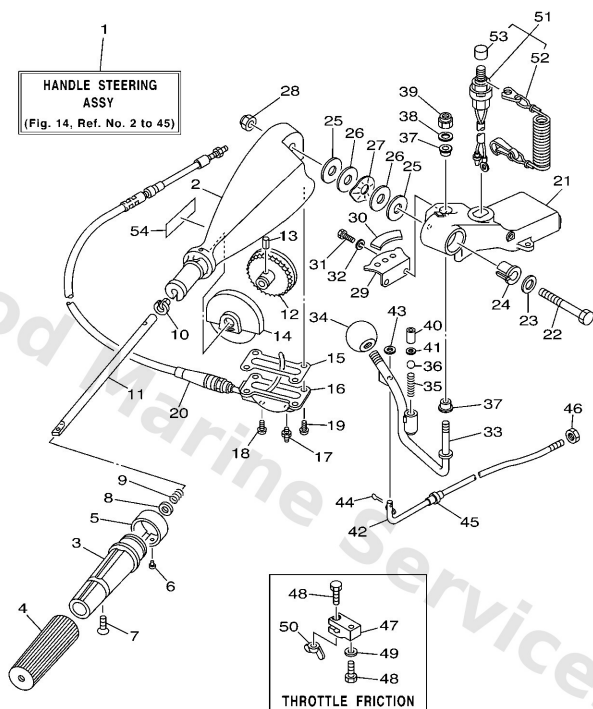


6963200-C140

D7

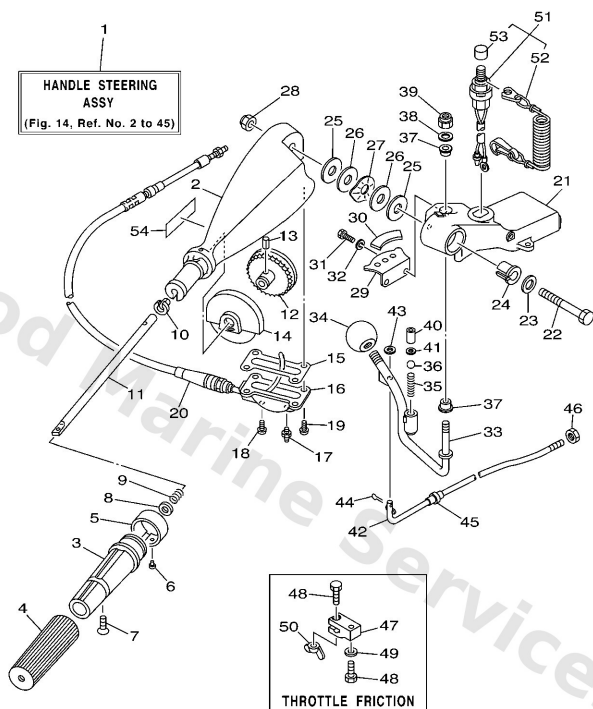
Ref	Part	
16	663421340394 Cover, throttle lever	Buy now
17	9370006M03 Nipple, grease(6a1)	Buy now
18	9788506008 Screw, pan head(6a3)	Buy now
19	9788505012 Screw,pan head (646)	Buy now
20	6922630103 Throttle cable assembly	Buy now
21	69742121004D Bracket	Buy now
22	9010112M06 Bolt	Buy now
23	9299012200 Ybs66-12 washer,plain	Buy now
24	9038612089 Bushing(663)	Buy now
25	9020212092 Washer, plate(663)	Buy now
26	9020112537 Washer, plate(663)	Buy now
27	9020612054 Washer, wave(663)	Buy now
28	9018512058 Nut, nylon(663)	Buy now
29	6974411300 Cam plate, handle	Buy now
30	6K54419100 Indicator,shift	Buy now

Steering



Ref	Part	
31	9701306016 Bolt, hexagon deep recess	Buy now
32	9290306100 Washer(6a1)	Buy now
33	6974415900 Handle, gear shift 2	Buy now
34	6634417300 Lever, shift control	Buy now
35	9050116M17 Spring (697)	Buy now
36	9351532M01 Ball (697)	Buy now
37	9038610009 Bushing 6484418600	Buy now
38	9020110120 Washer, plate	Buy now
39	9018510051 Nut, self-locking	Buy now
40	9038712M30 Collar (697)	Buy now
41	9020112M34 Washer (692)	Buy now
42	6634216400 Rod, manual shift	Buy now
43	9299006600 Washer, plain (646)	Buy now
44	9149025012 Pin, cotter	Buy now
45	9038606088 Bushing(663)	Buy now

Steering

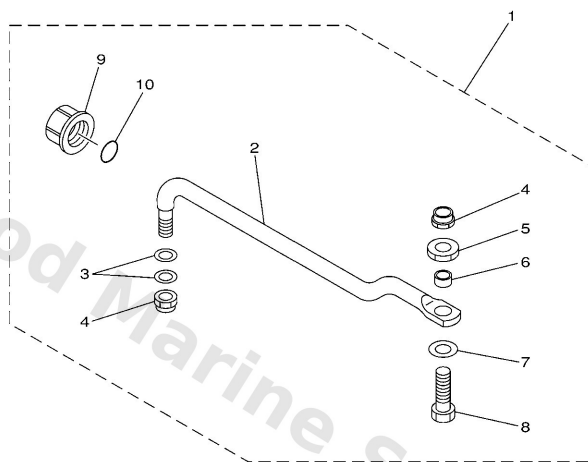


6963200-C140

D7

Ref	Part	
46	7004833900 Nut,cable end	Buy now
47	6634212601 Friction, steering handle	Buy now
48	9010106M27 Bolt	Buy now
50	9017506003 Nut, wing (f87)	Buy now
51	6K58257503 Engine stop switch assembly	Buy now
52	6828255600 Lanyard, stop switch	Buy now
53	6898257Y00 Cap	Buy now
54	6E08362741 Label, caution 7	Buy now

Steering Guide

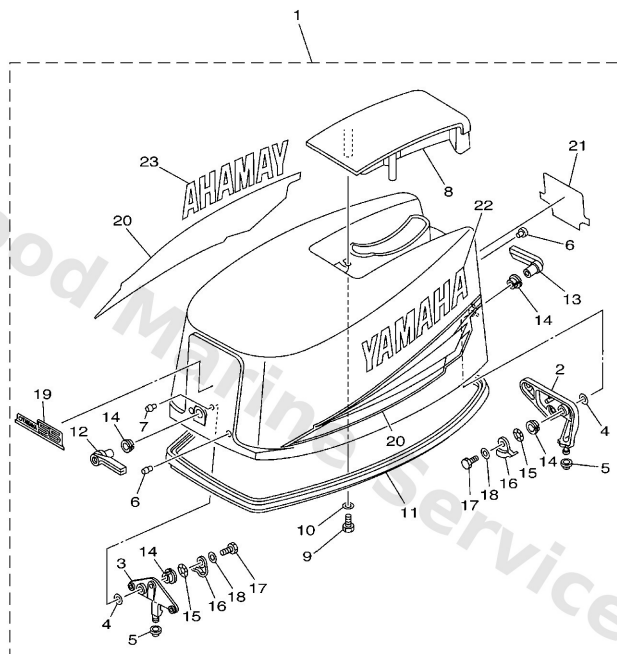


6880700-9190

D2

Ref	Part	
1	6976135000 Steering guide attachment kit AP FOR CHN	Buy now
2	6976135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E56135500 Bolt	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling 1

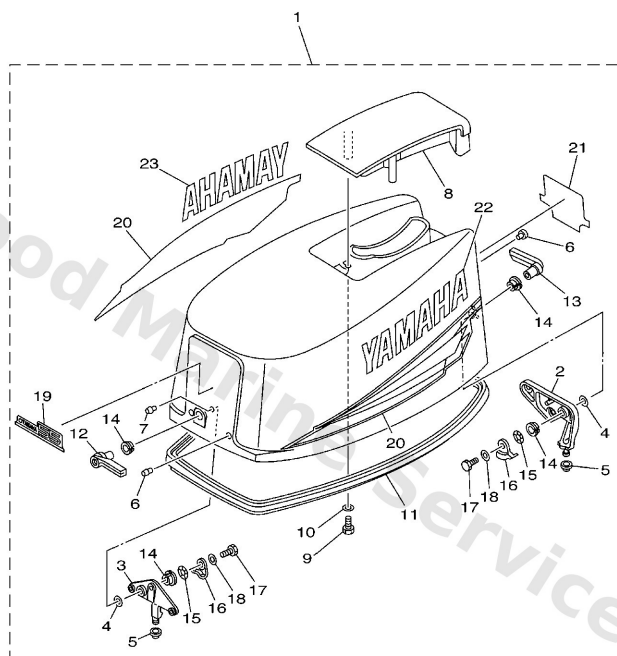


FWD
6961200-2010

A4

Ref	Part	
1	69742610404D Top cowling assembly	Buy now
2	697426470094 Holder, clamp band	Buy now
3	697426490094 Holder, clamp band	Buy now
4	9020219M10 Washer, plate (697)	Buy now
5	6634266200 Damper	Buy now
6	9026606009 Rivet (697)	Buy now
7	9026606M02 Rivet (697)	Buy now
8	69742613014D Molding, air duct	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	6634261502 Seal	Buy now
12	697428151198 Lever, clamp 1	Buy now
13	697428171198 Lever, clamp 3	Buy now
14	9038613M38 Bushing (697)	Buy now
15	9020613019 Washer, wave 6264283200	Buy now

Top Cowling 1

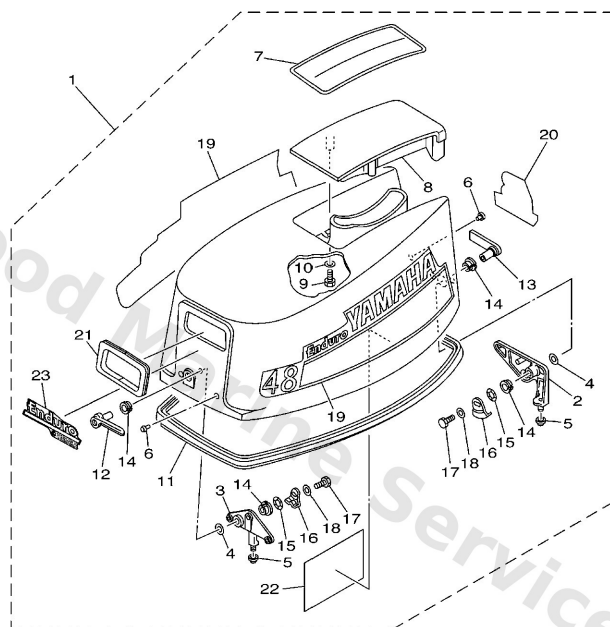


6961200-2010

A4

Ref	Part	
16	6634281602 Lever, clamp 2	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9020106068 Washer,plate (6k8)	Buy now
19	6974267740 Graphic, front	Buy now
20	697W007031 Graphic Set	Buy now
21	6974267830 Graphic, rear	Buy now
22	6974268131 Mark Cowling	Buy now
23	6974268231 Mark Cowling	Buy now

Top Cowling 2

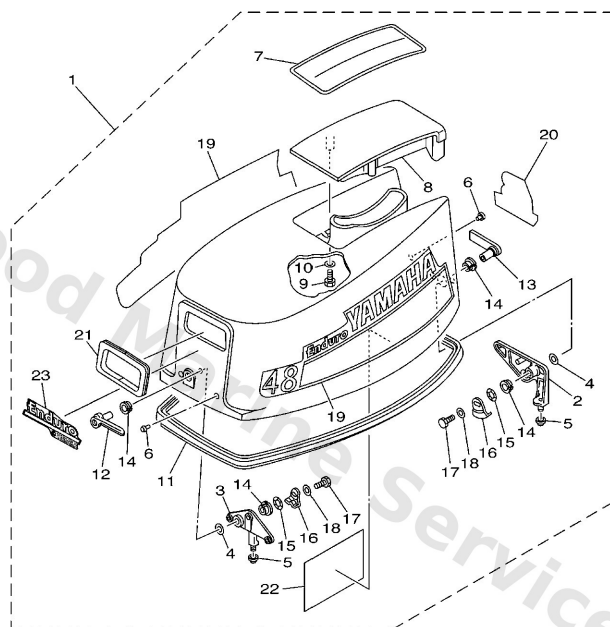



6961200-2020

A5

Ref	Part	
1	69642610J04D Top Cowling assembly	Buy now
1	6A342610J04D Top cowling assembly	Buy now
2	697426470094 Holder, clamp band	Buy now
3	697426490094 Holder, clamp band	Buy now
4	9020219M10 Washer, plate (697)	Buy now
5	6634266200 Damper	Buy now
6	9026606009 Rivet (697)	Buy now
7	6704369100 -	Buy now
8	69742613114D Molding, air duct	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	6634261502 Seal	Buy now
12	697428151198 Lever, clamp 1	Buy now
13	697428170198 Lever, clamp 3	Buy now
14	9038613M38 Bushing (697)	Buy now

Top Cowling 2

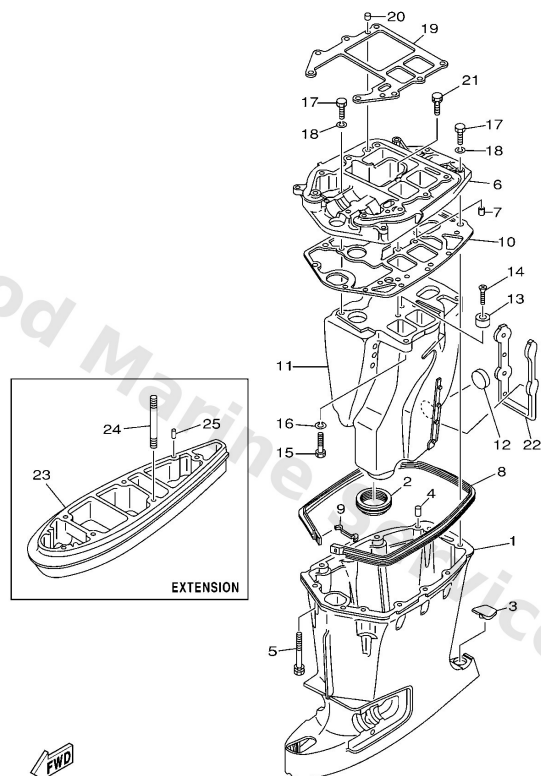


6961200-2020

A5

Ref	Part	
15	9020613019 Washer, wave 6264283200	Buy now
16	6634281602 Lever, clamp 2	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9020106068 Washer,plate (6k8)	Buy now
19	696W0070H0 Graphic Set	Buy now
19	6A3W0070H0 Graphic Set	Buy now
20	69642678H0 Graphic, Rear	Buy now
20	6A342678H0 Graphic, rear	Buy now
21	6971576101 Seal 1	Buy now
22	677134370B Mark, caution	Buy now
23	69P42677H0 Graphic, Front ENDURO	Buy now

Upper Casing

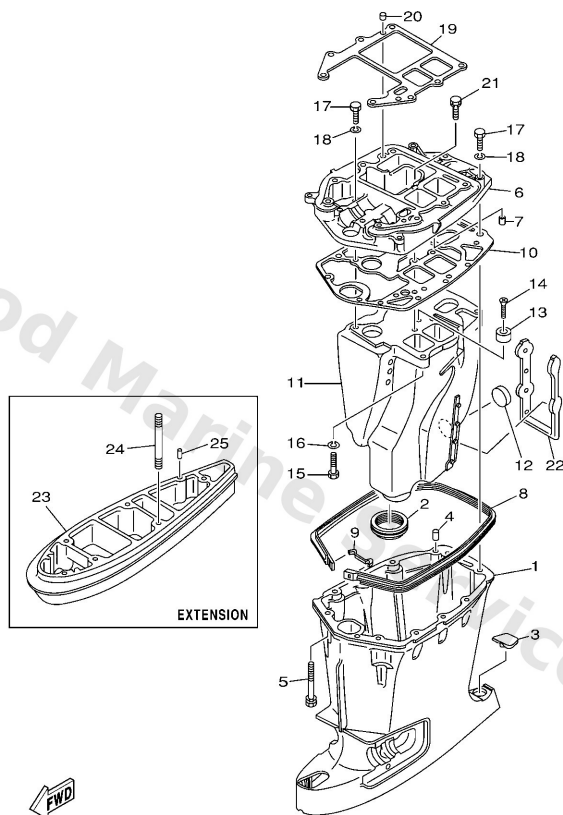


6960200-0200

B3

Ref	Part	
1	69145111014D Lower unit assembly S	Buy now
1	69145111134D Casing, upper L	Buy now
1	69745111014D Casing, upper S	Buy now
1	69745111134D Casing, upper L	Buy now
2	6634512300 Gasket, muffler	Buy now
3	6634515510 Cap	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	9011908M82 Bolt, with washer(697)	Buy now
6	66341137045B Guide, exhaust	Buy now
7	9038602M04 Bushing (663)	Buy now
8	6634512700 Seal 1	Buy now
9	6634512900 Hook, damper seal	Buy now
10	69745114A0 Gasket,upper casing 2	Buy now
11	66314711025B Muffler S	Buy now
11	66314711125B Muffler L	Buy now

Upper Casing



6960200-0200

B3

Ref	Part	
12	9033430017 Plug strait(663)	Buy now
13	6634525100 Anode	Buy now
14	9015206M01 Screw, countersunk	Buy now
15	9707508035 Bolt(70w)	Buy now
16	9299508100 Ybs67-8 washer, spring	Buy now
17	9707508030 Bolt, hexagon (fj1)	Buy now
19	69645113A0 Gasket,upper casing	Buy now
21	9757508440 Bolt, with washer	Buy now
22	6631473700 Damper, muffler S	Buy now
22	6631473710 Damper, muffler L	Buy now
23	69645211014D Extension	Buy now
24	9011610M31 Bolt, stud(6a3)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.