



Yamaha 55BM 1990

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

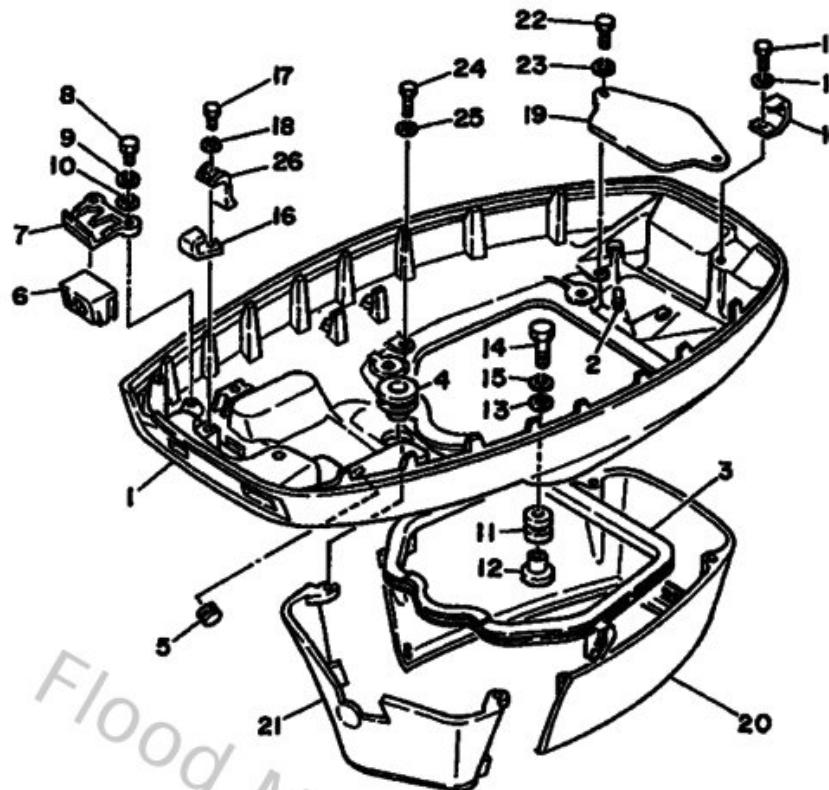
Authorised Yamaha Dealers



Contents

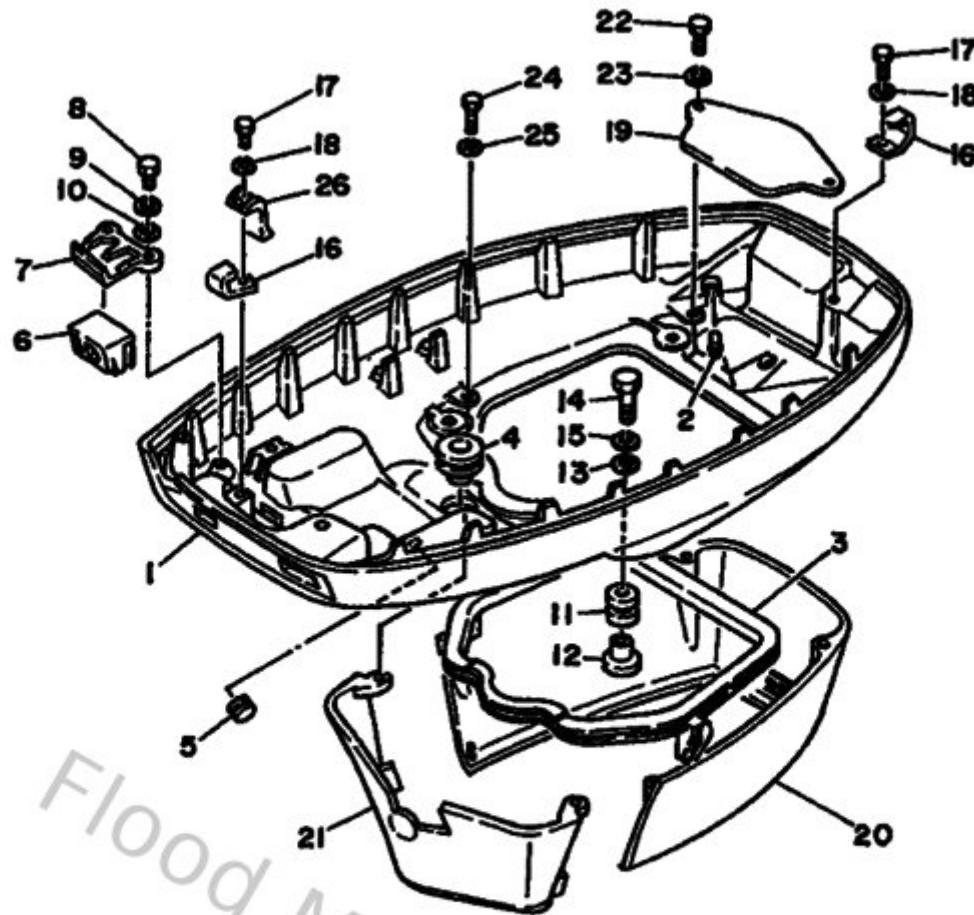
Bottom Cowling	3
Bracket 1	5
Bracket 2	10
Control	11
Cylinder & Crankcase	15
Electrical	20
Fuel	23
Intake	27
Lower Casing & Drive 1	32
Lower Casing & Drive 2	36
Magneto	38
Optional Parts 1	40
Optional Parts 2	42
Optional Parts 3	44
Optional Parts 4	45
Optional Parts 5	46
Remote Control	48
Remote Control Assy	49
Repair Kit 1	53
Repair Kit 2	55
Starting Motor	57
Steering Guide Attachment 1	59
Top Cowling	61
Upper Casing	62

Bottom Cowling



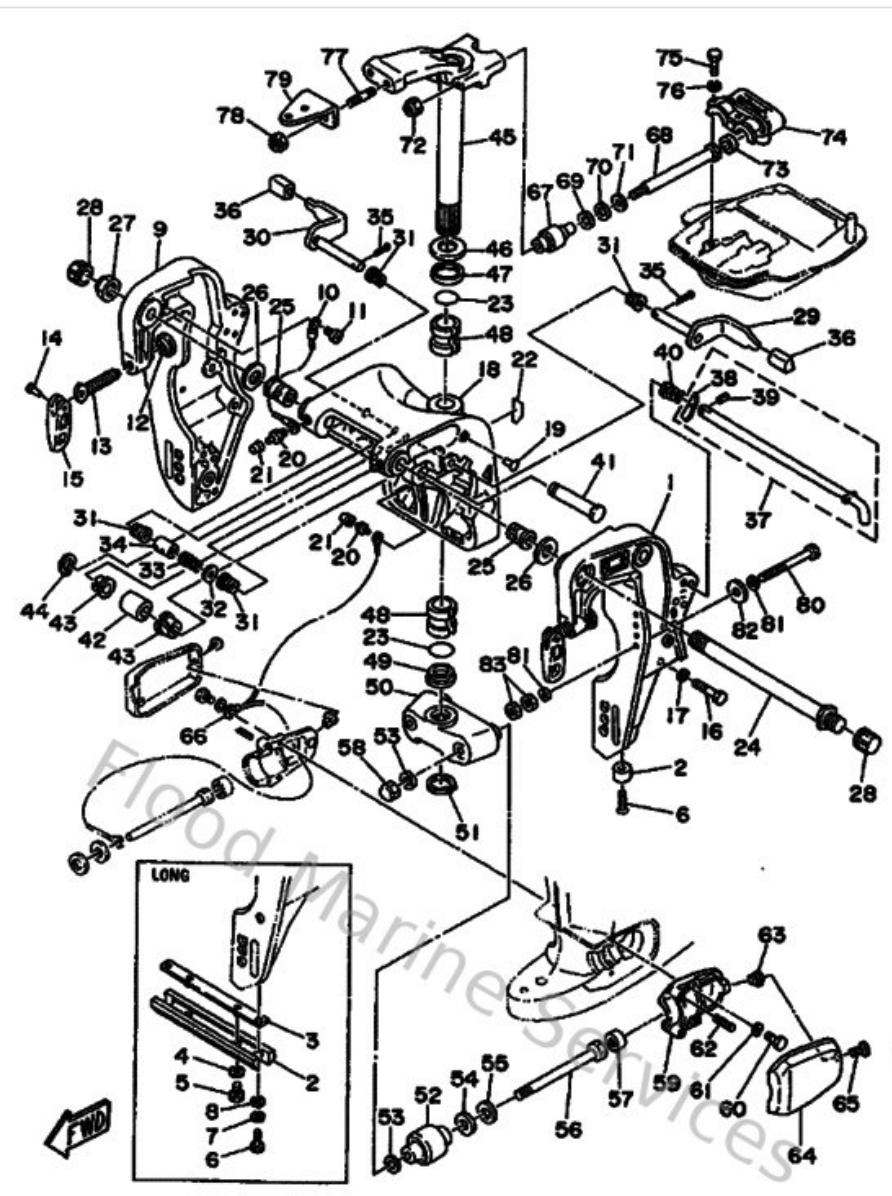
Ref	Part	
2	663243760000 Pipe, joint 1	Buy now
3	663427160100 Sea 1	Buy now
4	663427240000 Grommet	Buy now
5	904801200400 Grommet(661)	Buy now
7	663427380294 Plate, fitting	Buy now
8	973130601600 Bolt, hexagon deep recess	Buy now
9	929950610000 Washer(6a1)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	9048009M1200 Grommet (6a0)	Buy now
12	9038706M0300 Collar (676)	Buy now
13	902010641600 Washer, plate(663)	Buy now
14	973130603000 Bolt	Buy now
16	663427440200 Stay	Buy now
17	970950601400 Bolt(gj3)	Buy now
18	929900610000 Washer(6a1)	Buy now

Bottom Cowling



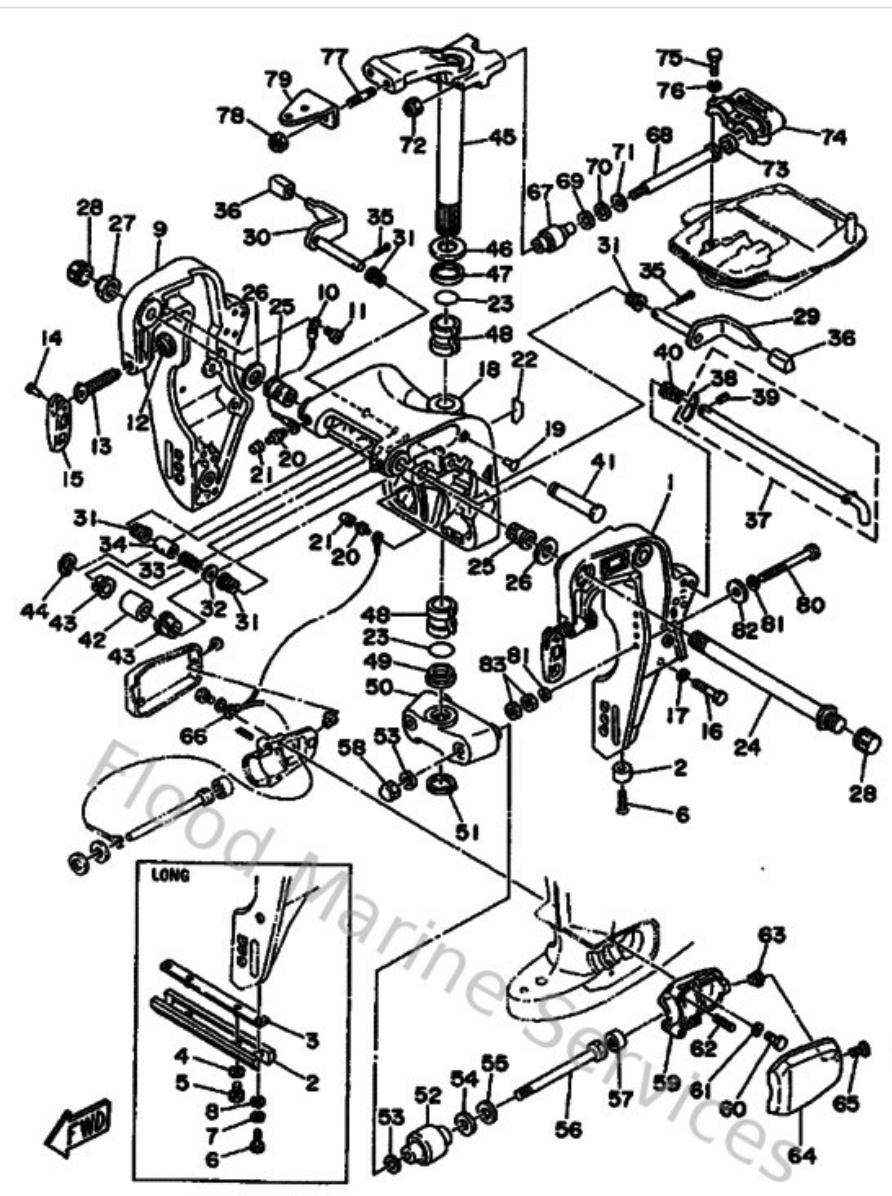
Ref	Part	
19	663427230194 Cover, bottom	Buy now
22	970800602000 Bolt(7u8)	Buy now
24	973950602500 Bolt	Buy now
26	663825940200 Clamp	Buy now

Bracket 1



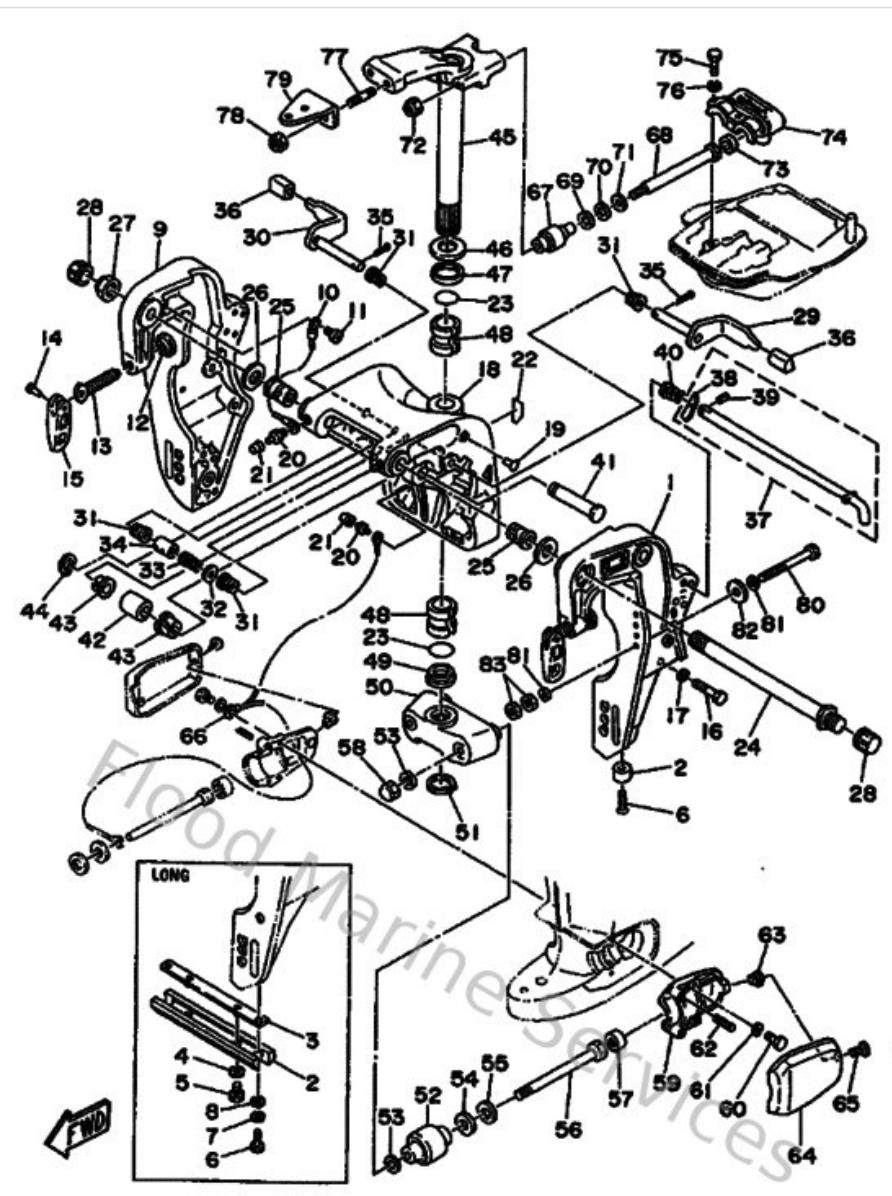
Ref	Part	
2	663452510000 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	921800602500 Screw, countersunk	Buy now
7	929900610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
10	6E5821480000 Wire, lead 5	Buy now
11	985800601200 Screw, pan head(62j)	Buy now
12	648431140100 Pad, transom clamp	Buy now
13	663431160000 Screw, transom	Buy now
14	902430400700 Pin (663)	Buy now
15	66343118018D Handle, transom clamp	Buy now
16	973951004500 Bolt(64d)	Buy now
17	929901010000 Ybs67-10 washer, spring	Buy now

Bracket 1



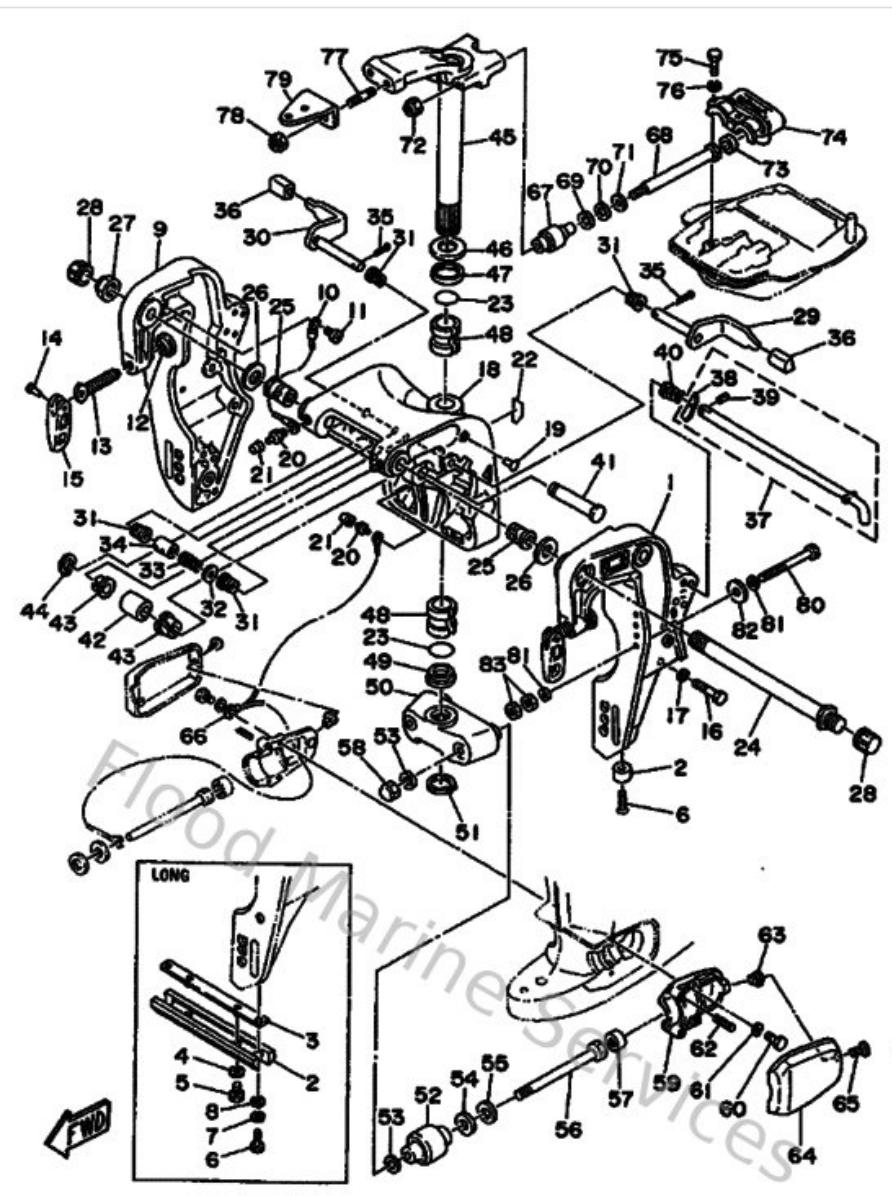
Ref	Part	
19	902690301000 Rivet (663)	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
21	663451190000 Cap, grease nipple	Buy now
23	9321029M9400 O-ring(6h1)	Buy now
24	688431310300 Bolt, clamp bracket	Buy now
25	9038622M1500 Bushing (688)	Buy now
26	9020122M6700 Washer, plate (688)	Buy now
27	901852200700 Nut, self-locking	Buy now
28	663431450000 Cap, clamp bracket	Buy now
29	688431810300 Lever, tilt stop 1	Buy now
30	688431850300 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now
32	929901060000 Washer, plate	Buy now
33	9050110M2100 Spring (688)	Buy now
34	9038710M3800 Coller (6e5)	Buy now

Bracket 1



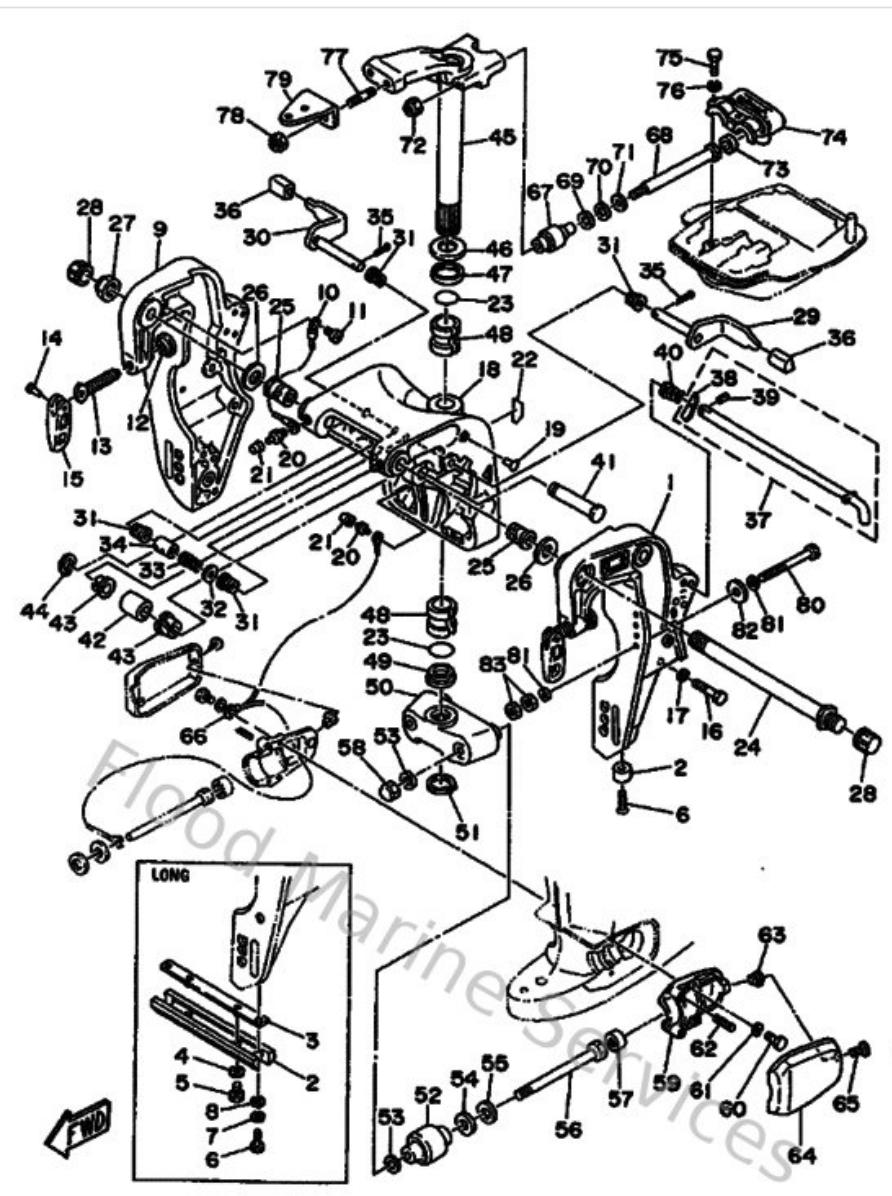
Ref	Part	
35	914903003000 Pin, cotter	Buy now
36	663433180000 Cover	Buy now
37	688431600100 Tilt rod ass'y	Buy now
38	688431650000 Stopper, tilt rod	Buy now
39	916903001200 Pin, spring	Buy now
40	9050220M0300 Spring (6e5)	Buy now
41	6E5431260100 Pin, upper shock mount	Buy now
42	9038618M2100 Bushing (688)	Buy now
43	9038618M3500 Bush (688)	Buy now
44	9341018M0200 Circlip (6f2)	Buy now
46	9020130M0000 Washer, plate(6h1)	Buy now
47	9038630M7800 Bush(6h0)	Buy now
48	9038630M7700 Bush(6h0)	Buy now
49	9038630M6000 Bush(6j8)	Buy now
51	9341028M0600 Circlip (688)	Buy now

Bracket 1



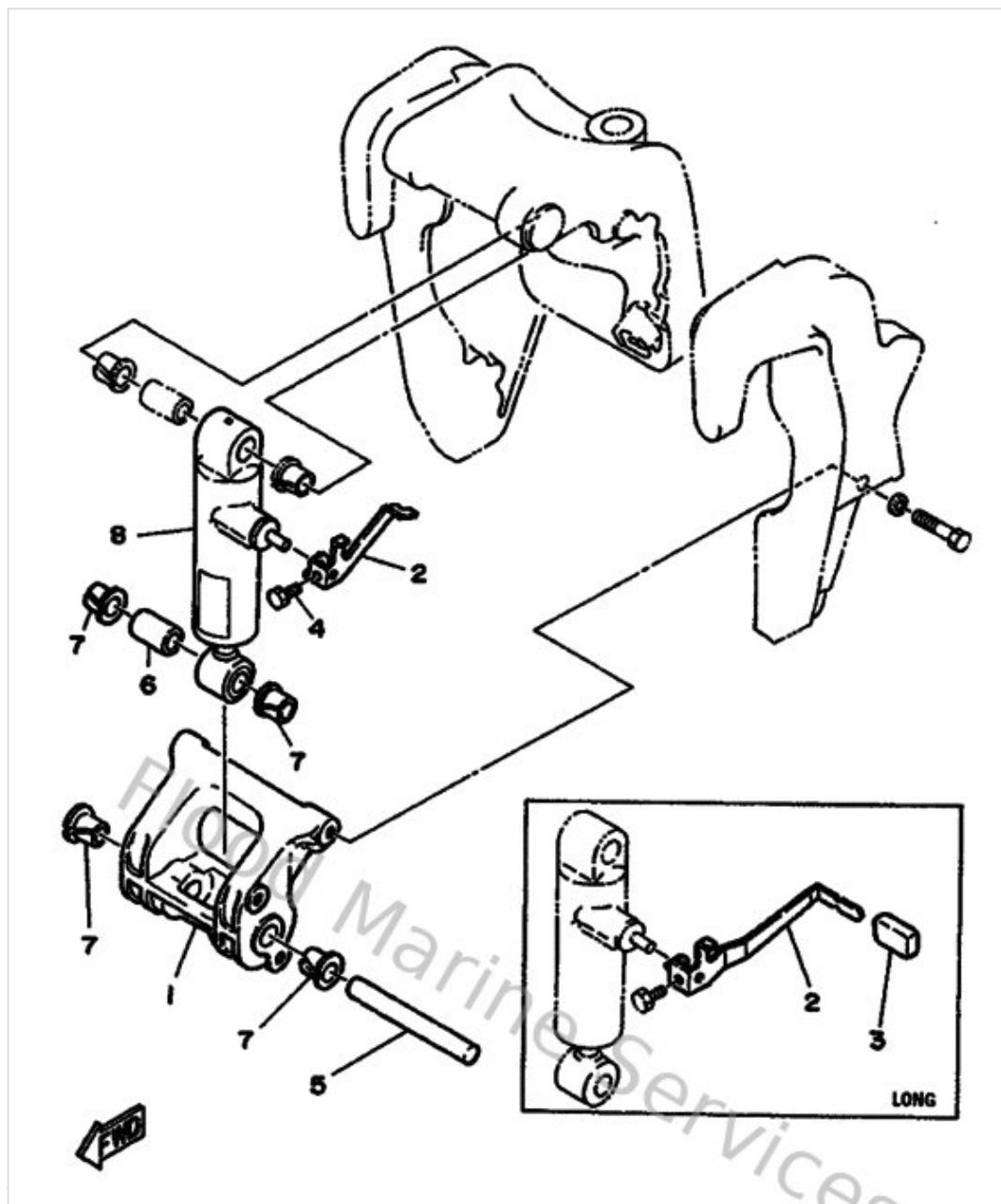
Ref	Part	
52	68744550094 Mount damper, lower side	Buy now
53	9020112M1600 Washer, plate (679)	Buy now
54	9020225M0400 Washer, plate (663)	Buy now
55	9020113M1900 Washer, plate (663)	Buy now
56	901091226100 Bolt(663)	Buy now
57	663445750000 Damper, lower mount rubber	Buy now
58	953801280000 Nut crown(663)	Buy now
59	687445520194 Housing, lower mount rubber	Buy now
60	973950802500 Bolt (62g)	Buy now
61	929900810000 Ybs67-8 washer, spring	Buy now
62	9050114M0800 Spring, compression(64j)	Buy now
63	901790606600 Nut(663)	Buy now
65	923800601500 Screw pan head	Buy now
66	697821270100 Wire, lead 2	Buy now
67	670445140000 Mount damper, upper side	Buy now

Bracket 1



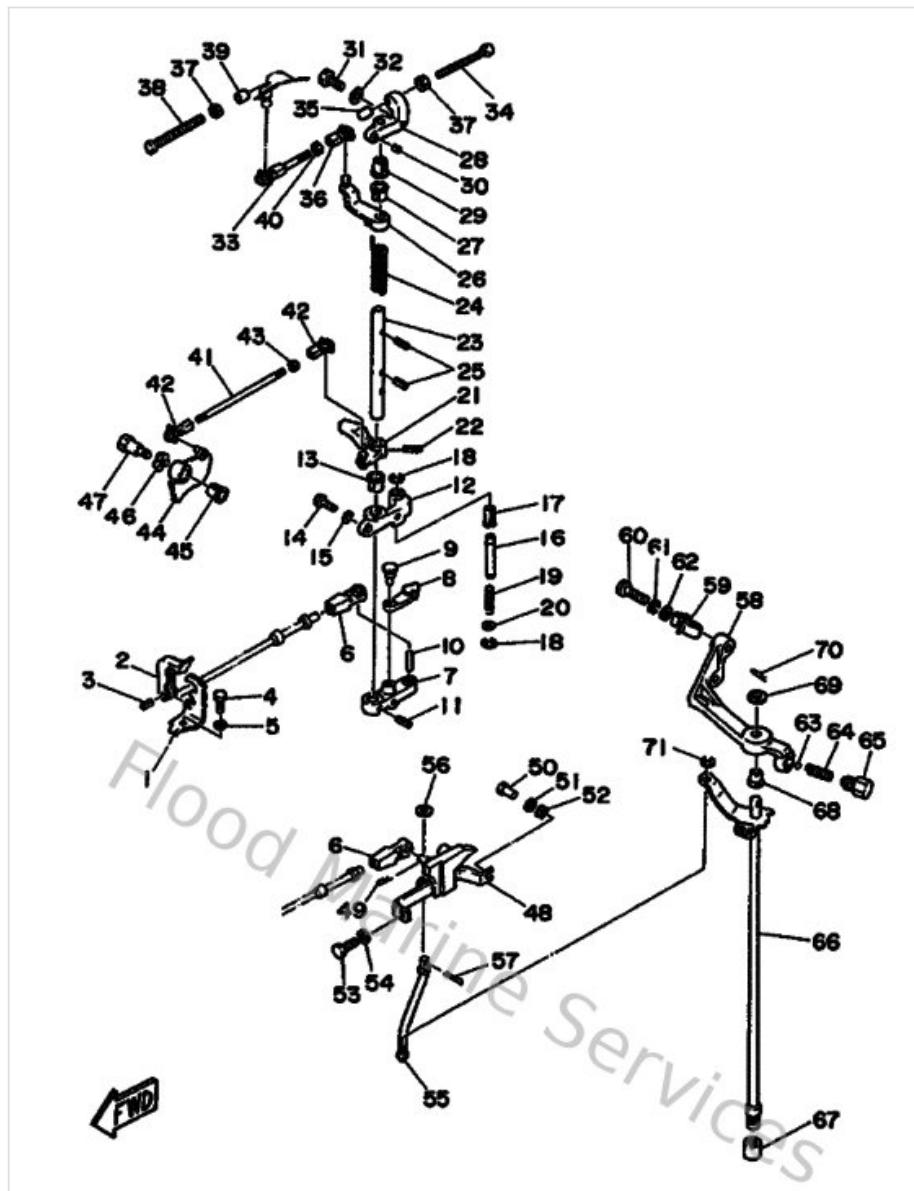
Ref	Part	
68	901090826200 Bolt(663)	Buy now
69	902011542300 Washer, plate(663)	Buy now
70	902021506500 Washer, plate (663)	Buy now
71	902010942500 Washer, plate (663)	Buy now
72	901850804500 Nut, self-locking	Buy now
73	663445330000 Damper, upper mount	Buy now
74	663445110094 Cover, upper mount	Buy now
75	970900803500 Bolt(70w)	Buy now
77	901161006300 Bolt, stud	Buy now
78	901851005100 Nut, self-locking	Buy now
79	68848511511D Hook, steering	Buy now
80	9010112M5100 Bolt	Buy now
81	929951220000 Ybs66-12 washer,plain	Buy now
82	902011242600 Washe, plate(663)	Buy now
83	953801260000 Nut (707)	Buy now

Bracket 2



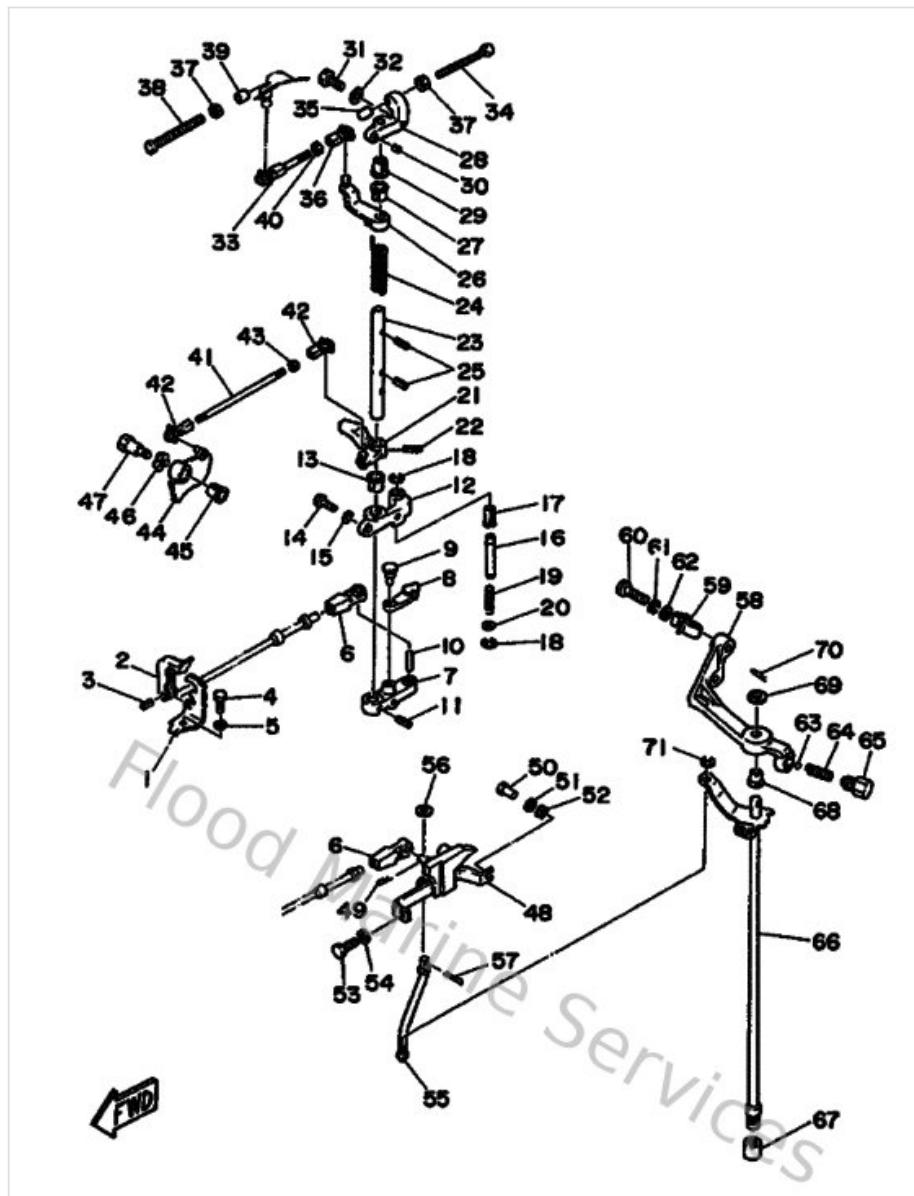
Ref	Part	
2	688436310000 Lever, tilt 1	Buy now
3	682433180100 Cover	Buy now
4	973950601000 Bolt	Buy now
5	688431240200 Pin, lower shock mount	Buy now
6	9038618M2100 Bushing (688)	Buy now
7	9038618M3500 Bush (688)	Buy now

Control



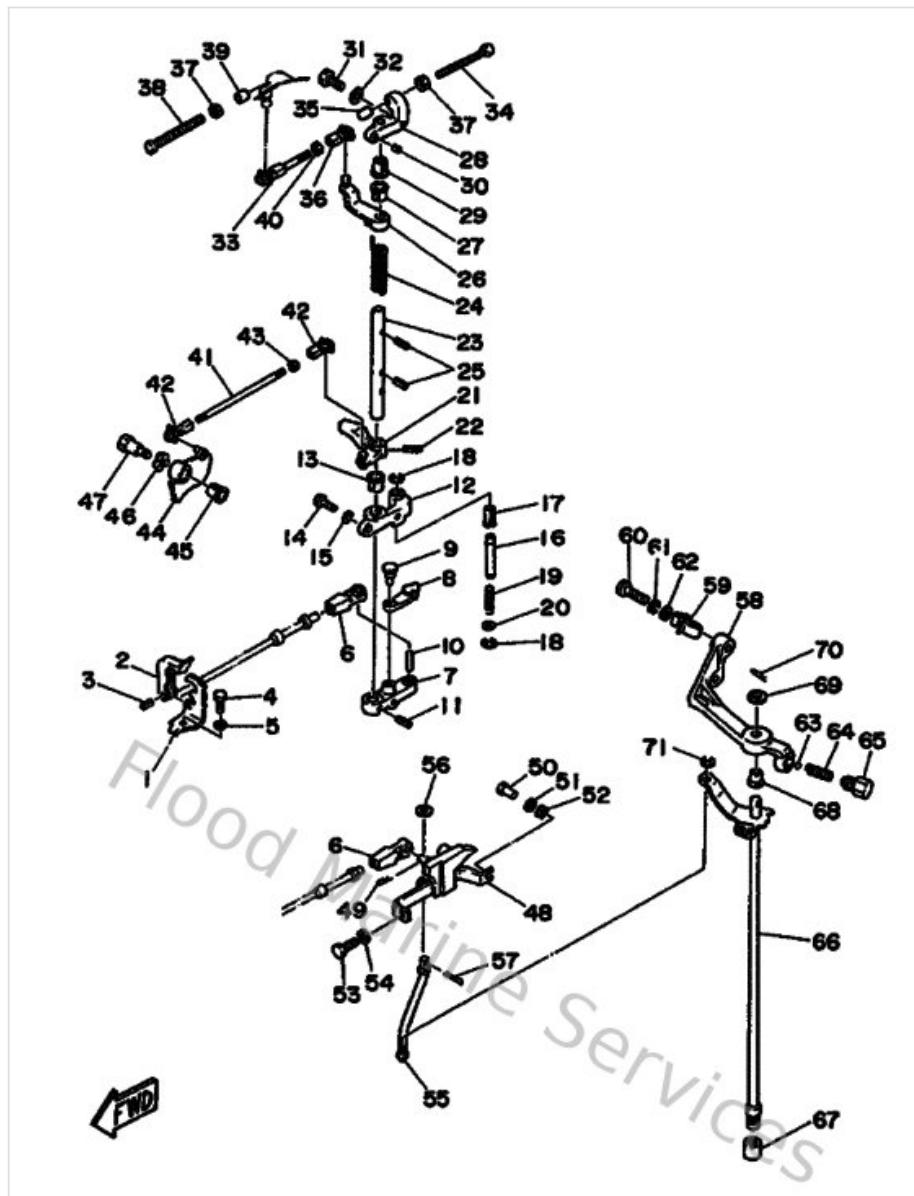
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	973130801600 Bolt, hexagon	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	6FM483440000 Cable end, remote control	Buy now
7	663416320094 Lever, magneto control 2	Buy now
8	663412820000 Stopper free, axle link	Buy now
9	902490512500 Pin (663)	Buy now
10	936072311000 Pin, dowel(663)	Buy now
11	916903001800 926-51502-00 pin, spring (700)	Buy now
12	663416620094 Bracket 2	Buy now
13	903861000900 Bushing 6484418600	Buy now
14	973130601800 Bolt, hexagon	Buy now
15	929900660000 Washer, plain (646)	Buy now

Control



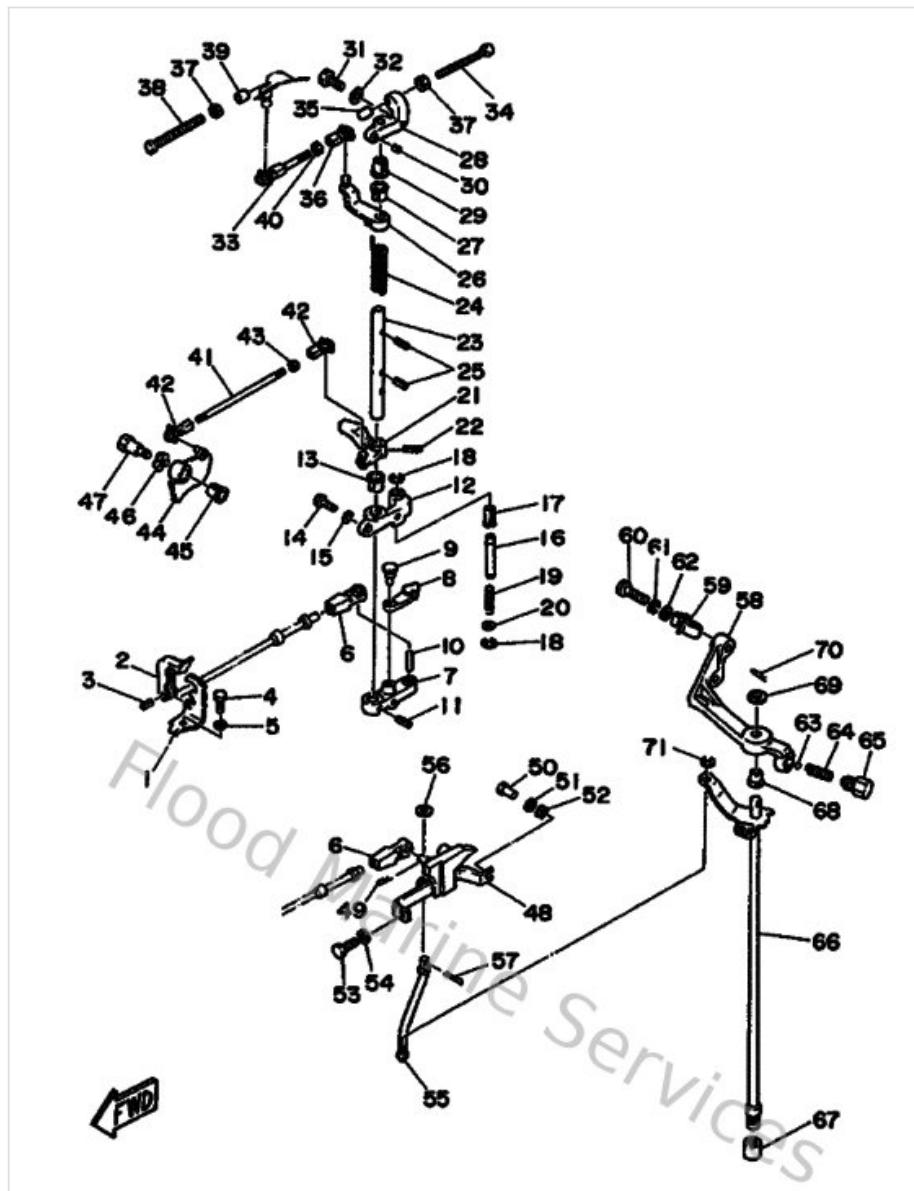
Ref	Part	
16	663441140000 Stopper	Buy now
17	9038606M3900 Bushing (697)	Buy now
18	990800560000 Circlip(22k)	Buy now
19	905010823200 Spring, compression(663)	Buy now
21	663416330000 Magneto Control Lever	Buy now
23	663416350000 Shaft, link connecting	Buy now
24	905082016900 Spring, torsion(663)	Buy now
26	663416310000 Lever, magneto control	Buy now
28	663416610094 Bracket 1	Buy now
30	916904001000 Pin, spring	Buy now
31	970130601800 Bolt, hexagon	Buy now
33	688416360000 Rod 1	Buy now
34	901570601300 Screw, pan head(697)	Buy now
35	688441940000 Cap	Buy now
36	6H1412370000 Joint, link	Buy now

Control



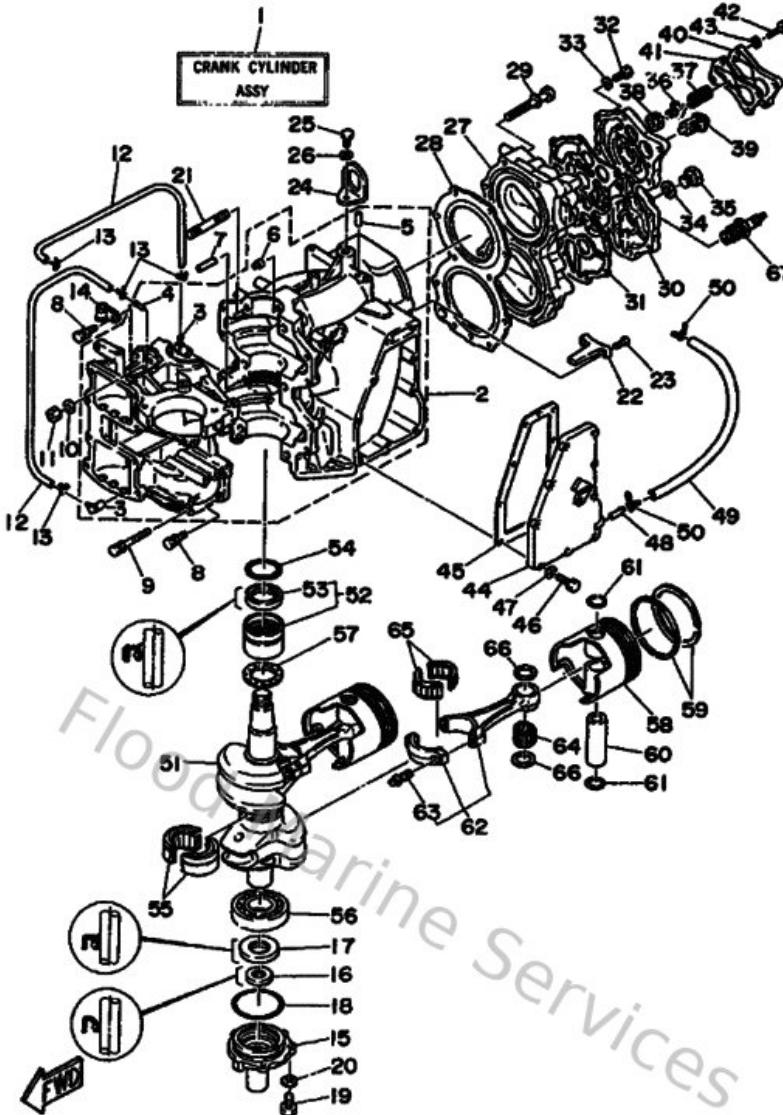
Ref	Part	
37	953030670000 Nut	Buy now
38	9015706M1200 Screw, pan head(697)	Buy now
39	663441940000 Cap	Buy now
40	953800560000 Nut, hexagon (663)	Buy now
41	663412111000 Link, accel.	Buy now
44	663412130194 Cam, accel.	Buy now
46	9020610M0400 Washer, wave (676)	Buy now
47	901090626000 Bolt(663)	Buy now
48	663441170100 Bracket 1	Buy now
49	904681800800 Clip 620436610000	Buy now
50	9024106M0000 Pin with head (663)	Buy now
52	902060604000 Washer, wave (663)	Buy now
55	663441210100 Lever, shift rod	Buy now
57	914901602000 Pin, cotter (e57)	Buy now
58	688441180094 Bracket	Buy now

Control



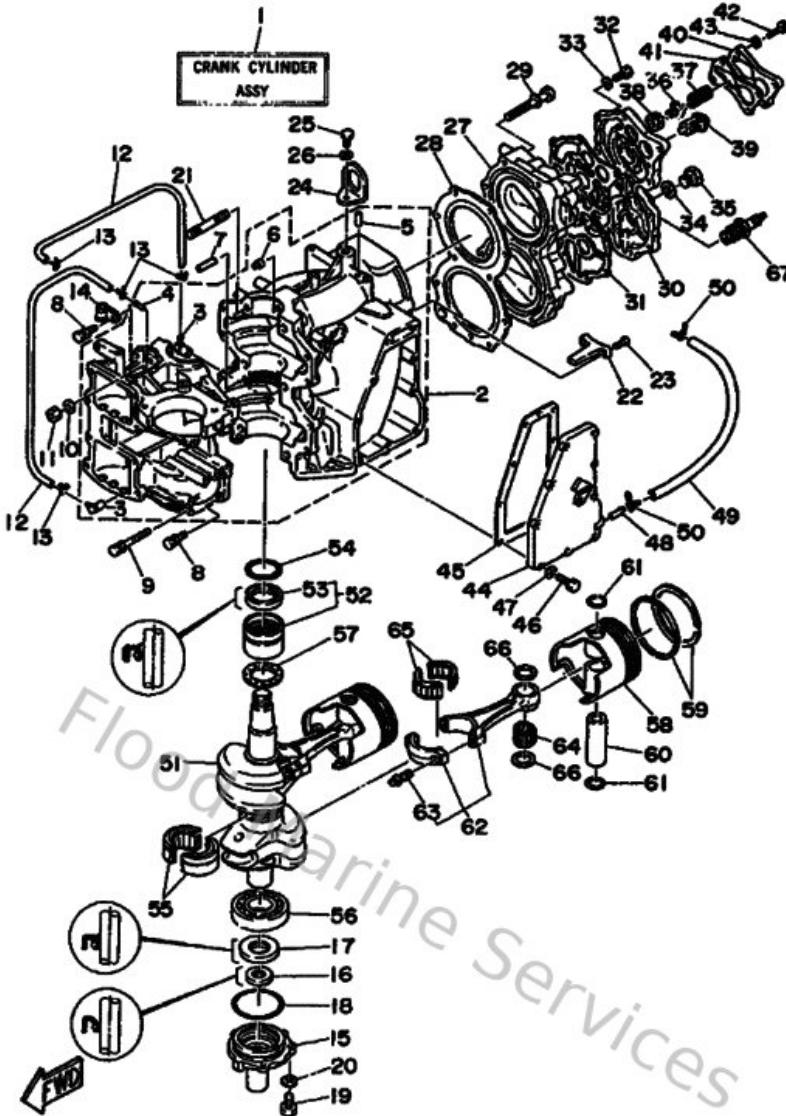
Ref	Part	
59	9046205M0200 Clamp (697)	Buy now
60	970130803000 Bolt	Buy now
62	929900860000 Washer, plain (663)	Buy now
63	9350104M0200 Ball (697)	Buy now
64	905011208200 Spring 6484411600	Buy now
65	648427150000 Bushing 2	Buy now
66	697441201300 Handle gear shift assembly	Buy now
67	696441470000 Boot, shift rod	Buy now
68	903860800600 Bushing (688)	Buy now
69	929900820000 Ybs66-8 washer, plain	Buy now

Cylinder & Crankcase



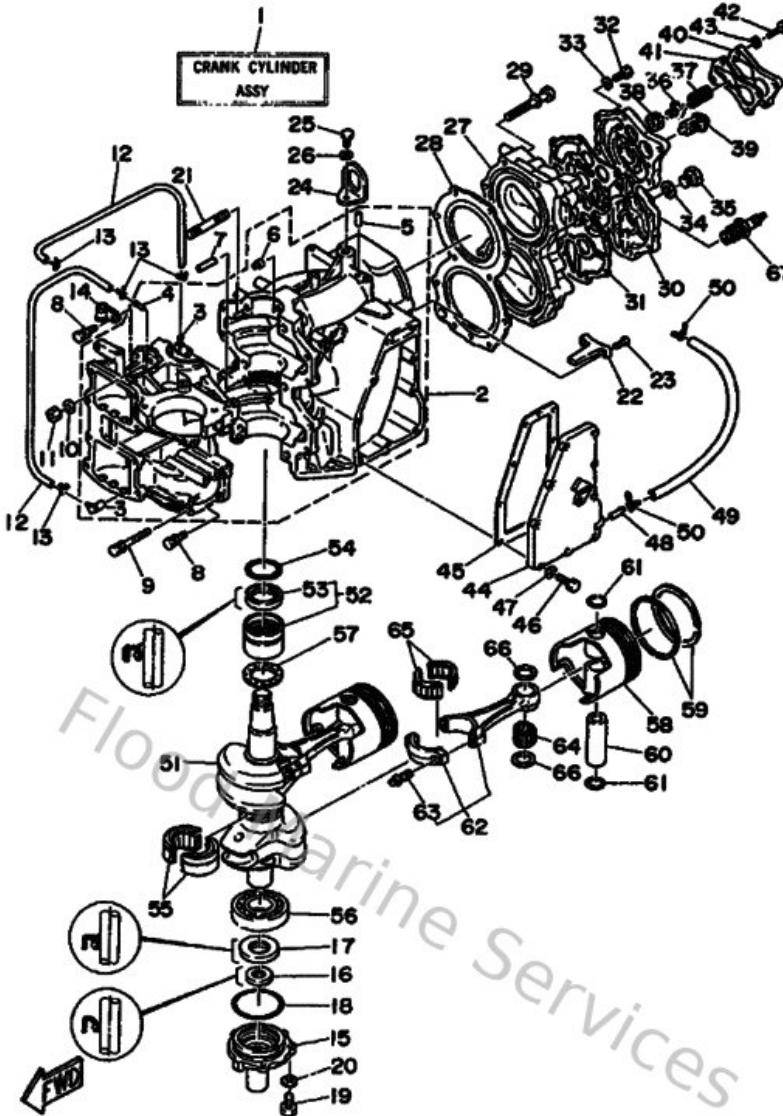
Ref	Part	
1	697W0090021D Crank cylinder assembly	Buy now
2	697151000194 Crankcase Assembly	Buy now
3	650113700000 Check valve assembly	Buy now
4	624144850000 Pipe, joint	Buy now
5	936040806200 Pin,dowel (626)	Buy now
6	663115180100 Lock, bearing	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011906M1200 Bolt, with washer (697)	Buy now
9	9011910M0700 Bolt (6f5)	Buy now
10	90201100F700 Washer (7a9)	Buy now
11	953131060000 Nut(3bm)	Buy now
12	904450724000 Hose (l390)	Buy now
13	904670601600 Clip (655)	Buy now
14	904610401100 Clamp 6208236100	Buy now
15	663153590194 Housing, oil seal	Buy now

Cylinder & Crankcase



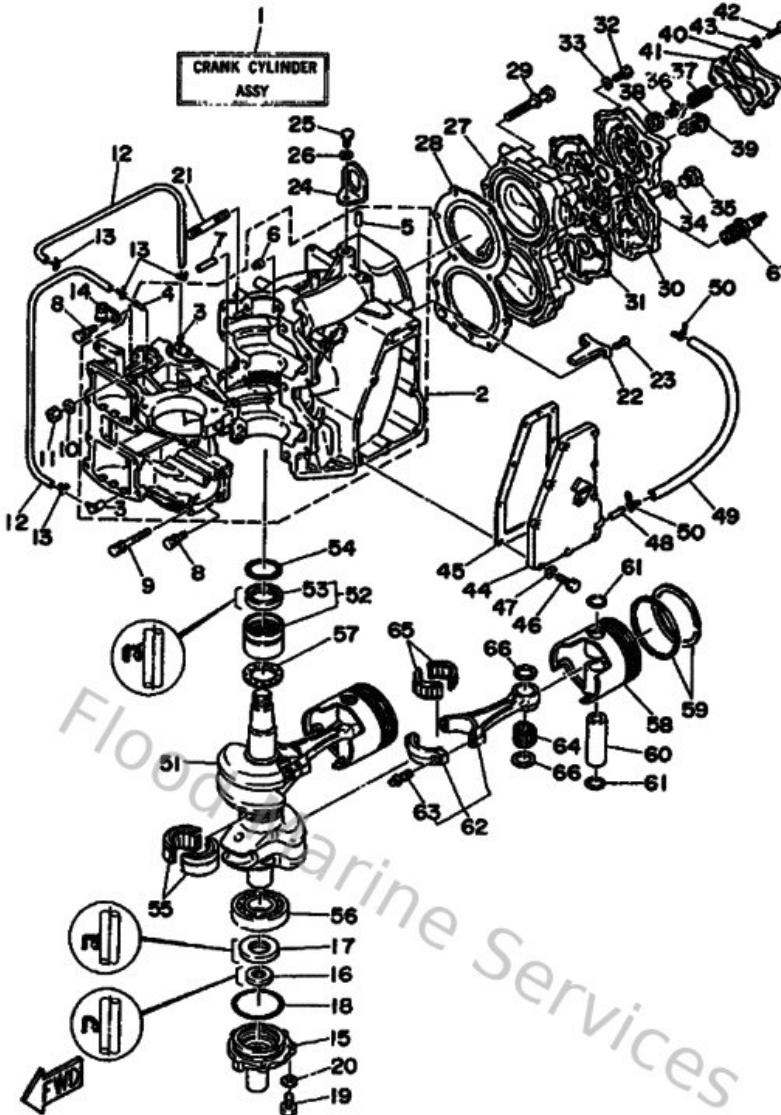
Ref	Part	
16	931041804900 Oil seal (18x30x5-663)	Buy now
17	931022813500 Oil seal (28x47x7-663)	Buy now
18	932106226900 Ring, o(663)	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	901161017700 Bolt, stud(663)	Buy now
22	663113250000 Anode	Buy now
23	987800401600 Screw, flat head(ga5)	Buy now
24	697111190000 Hanger, engine	Buy now
25	970130802500 Bolt (682)	Buy now
26	929900810000 Ybs67-8 washer, spring	Buy now
27	663111110294 Head, cylinder 1	Buy now
28	69711181A200 Gasket, cylinder head 1	Buy now
29	9011908M2100 Bolt, with washer(63v)	Buy now
30	66311191009M Cover, cylinder head 1	Buy now

Cylinder & Crankcase



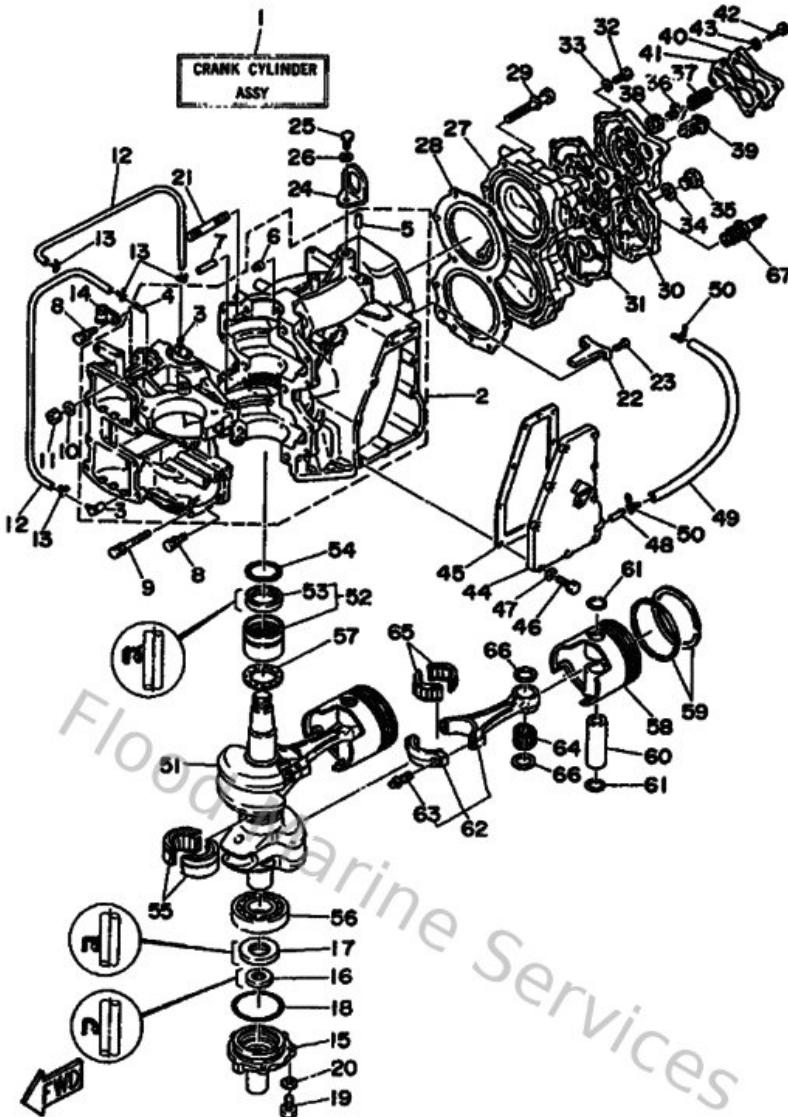
Ref	Part	
31	66311193A000 Gasket, head cover	Buy now
32	973130602000 Bolt(7u8)	Buy now
34	904301411500 Gasket (663)	Buy now
35	903401403600 Plug, (663)	Buy now
36	663124160000 Valve, pressure control	Buy now
38	904801806500 Grommet(663)	Buy now
39	6F5124110200 Thermostat	Buy now
40	66312413009M Cover, thermostat	Buy now
41	66312414A000 Gasket, thermostat	Buy now
42	973130603000 Bolt	Buy now
44	66341113001S Outer cover, exhaust	Buy now
45	663411140000 Gasket, exhaust outer cover	Buy now
48	650243780000 Pipe, joint 2	Buy now
49	663243120100 Pipe 1	Buy now
50	904670800400 Clip, pipe 6162435600	Buy now

Cylinder & Crankcase



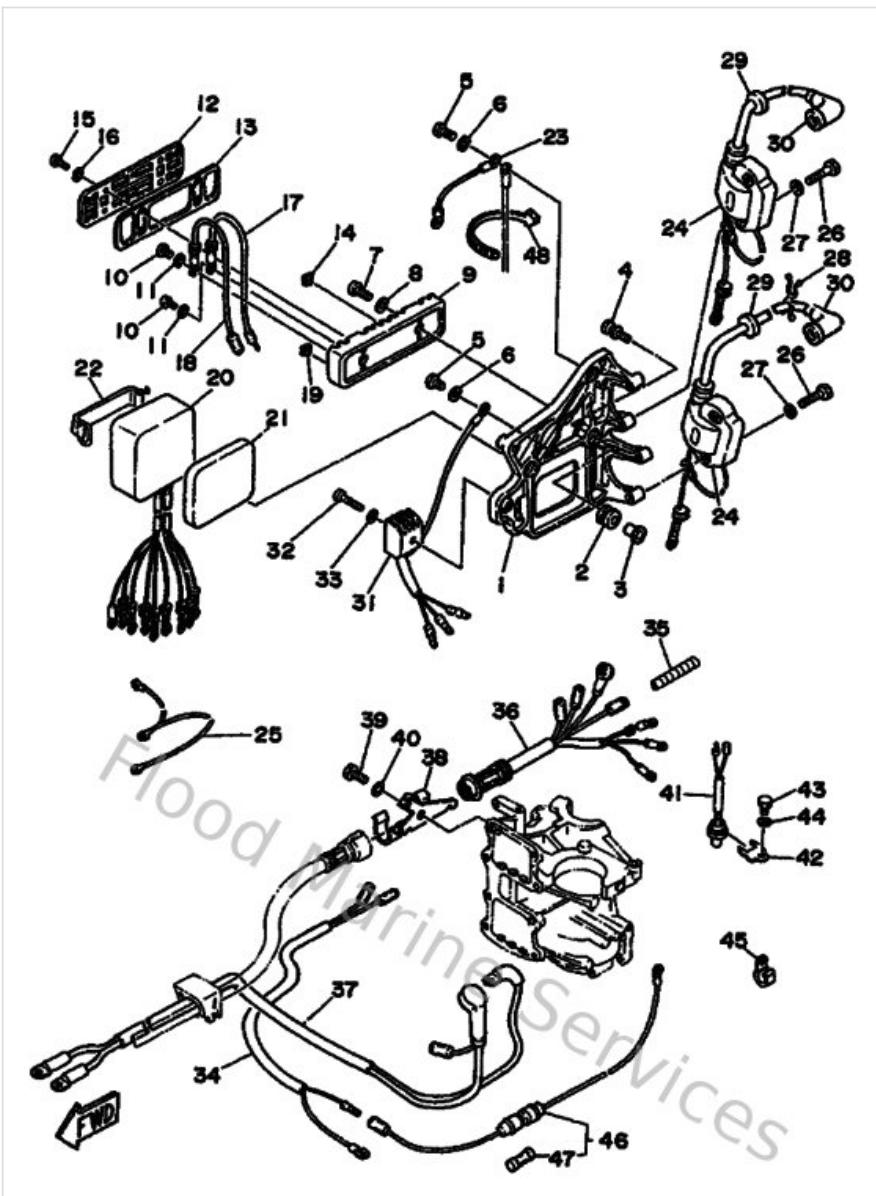
Ref	Part	
51	663114110100 Shaft, crank	Buy now
52	93311632U100 Brg,needle	Buy now
53	9310232M0700 Oil seal (697)	Buy now
54	932104215900 O-ring (647)	Buy now
55	93311832U400 Bearing, needle (6f0)	Buy now
56	93306206U400 Brg,r-b 6206 66mm 236g (696)	Buy now
57	663115610000 Shim, crank	Buy now
58	688116310295 Piston (std)	Buy now
59	688116102200 Piston ring set (2nd o.s)	Buy now
60	663116330000 Pin, piston	Buy now
61	688116340000 Clip, piston pin	Buy now
62	688116500300 Connecting rod assembly	Buy now
63	901090802200 Bolt	Buy now
64	936032111100 Pin, dowel(663)	Buy now
65	93310730V800 Bearing (688)	Buy now

Cylinder & Crankcase



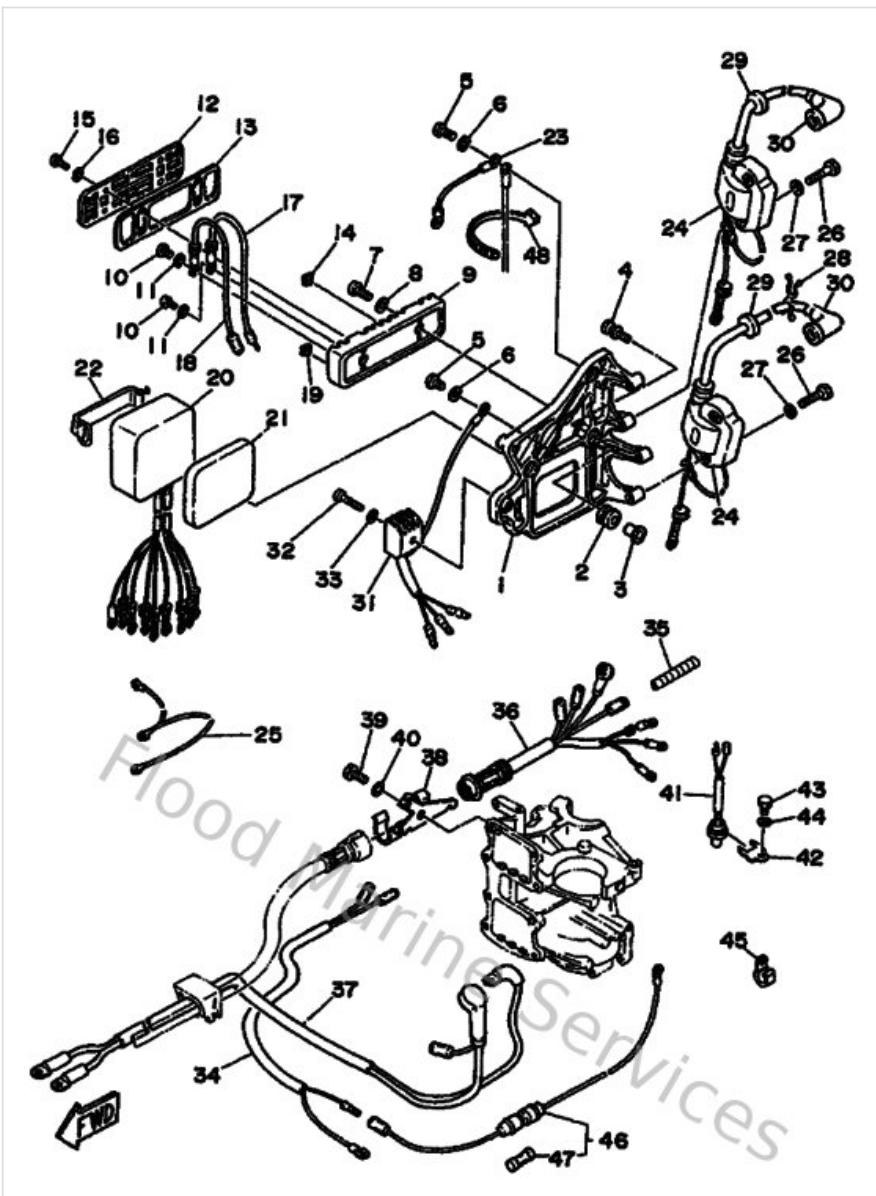
Ref	Part	
66	902012041700 Washer, plate(663)	Buy now
67	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical



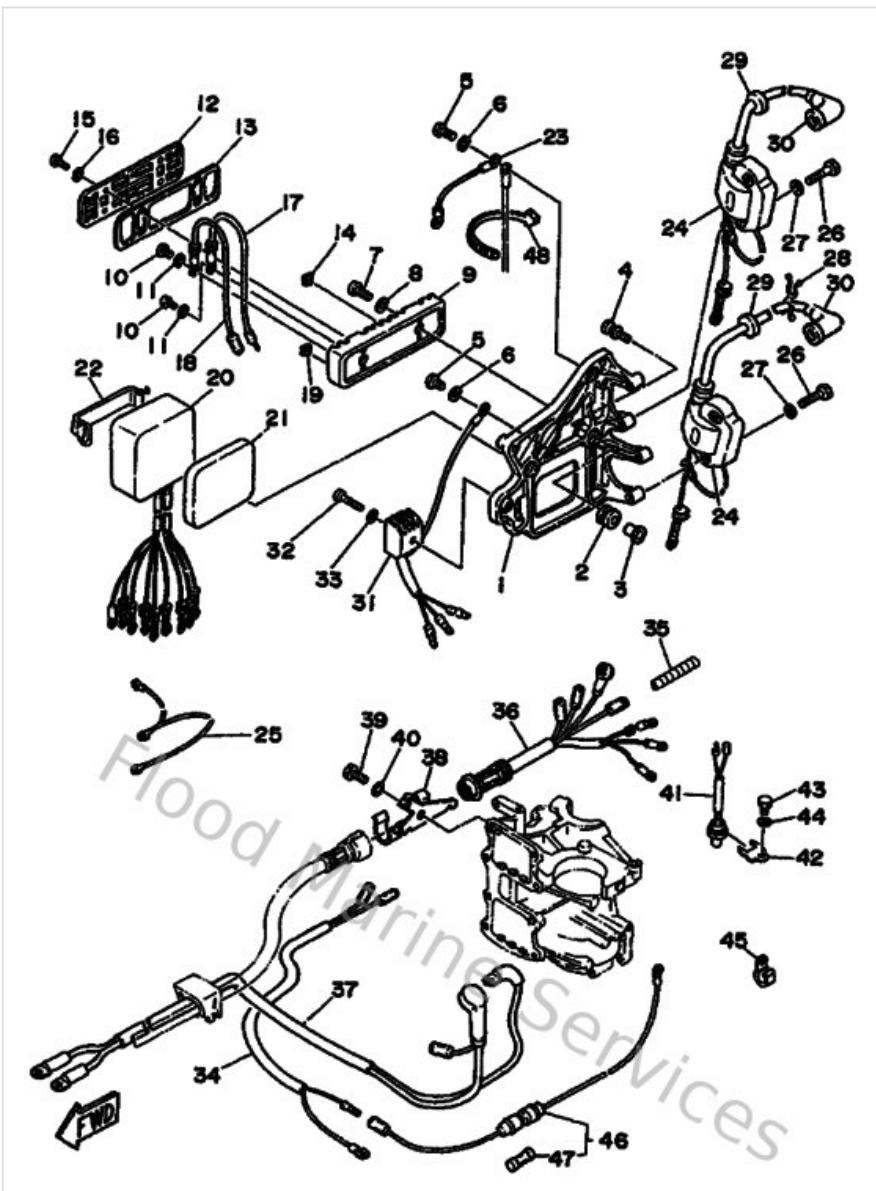
Ref	Part	
1	663855420094 Bracket	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M2700 Bolt, with washer	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	929900610000 Washer(6a1)	Buy now
7	985030601800 Screw, pan head(6e5)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	663819250000 Terminal	Buy now
10	985170400600 Screw, pan head(3xp)	Buy now
11	929900420000 Ybs66-4 washer, plain	Buy now
12	697819160000 Cover, Terminal	Buy now
13	663819210000 Gasket, Terminal	Buy now
14	904800606600 Grommet	Buy now
15	985800402000 Screw, pan head (7h3)	Buy now

Electrical



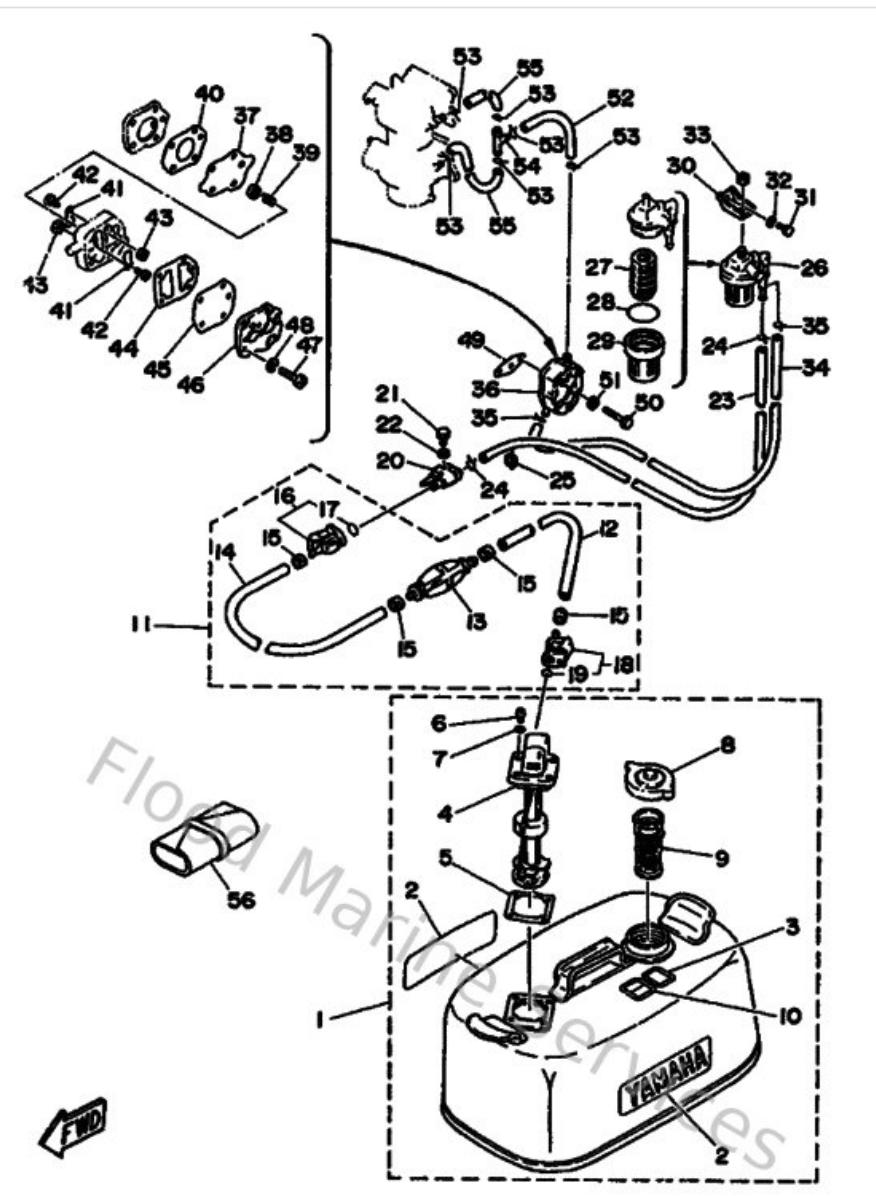
Ref	Part	
16	929900410000 Ybs67-4 washer, spring	Buy now
19	663819220000 Grommet	Buy now
20	663855401400 C.d.i. Unit assembly	Buy now
21	663855470100 Damper	Buy now
22	663821310100 Band	Buy now
23	662825190000 Wire, earth lead	Buy now
24	697855701100 Ignition coil assembly	Buy now
25	697825190000 Wire,earth lead	Buy now
26	973130603000 Bolt	Buy now
28	9046408M0200 Clamp	Buy now
29	904802516100 Grommet(656)	Buy now
30	6G1823702100 Plug cap assembly	Buy now
31	664819706100 Rectifier assembly	Buy now
32	985800553000 Ybs86-530 screw,panhead	Buy now
33	929900510000 Ybs67-5 washer, spring	Buy now

Electrical



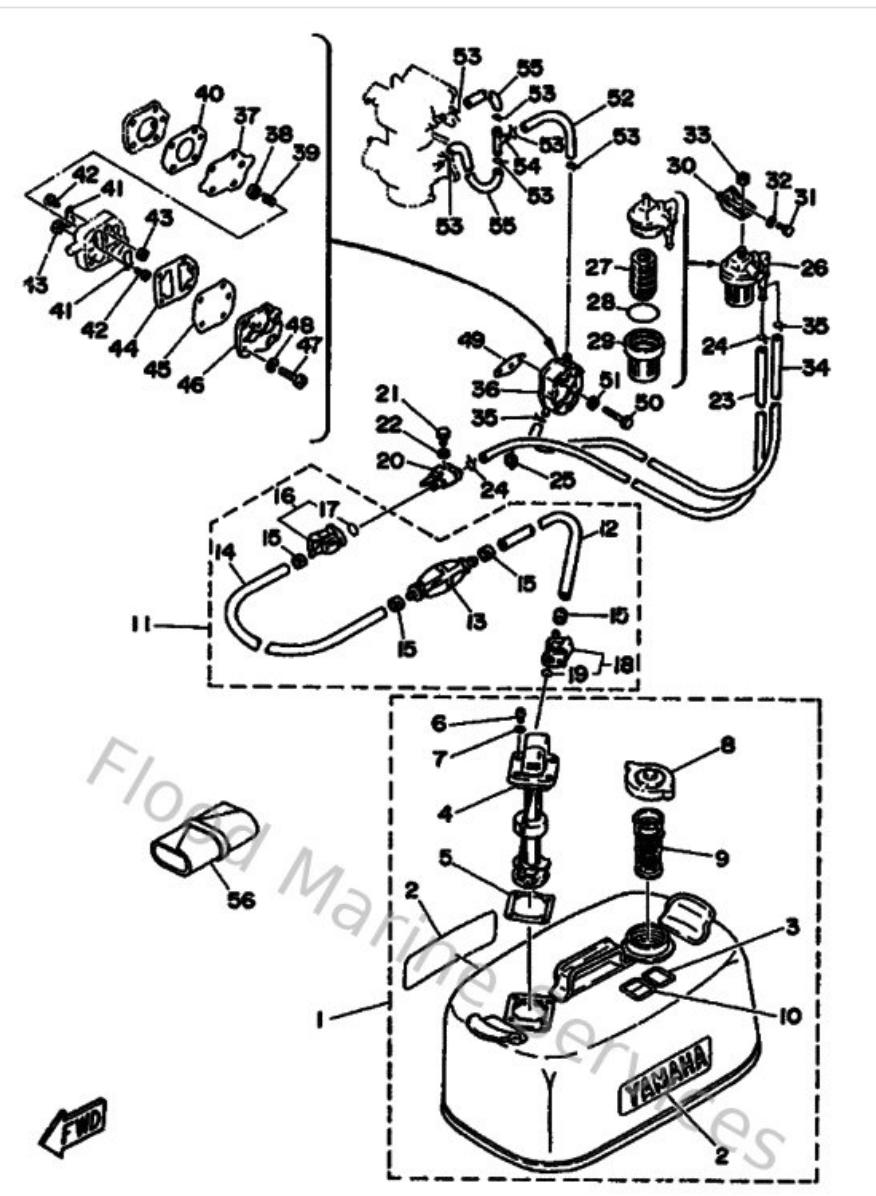
Ref	Part	
35	9044610M0200 Tube (6e5)	Buy now
36	697825901100 Wire Harness Assembly	Buy now
37	697821051200 Battery cable	Buy now
38	697825940000 Clamp	Buy now
39	973130801600 Bolt, hexagon	Buy now
40	929900860000 Washer, plain (663)	Buy now
41	688825600000 Thermo switch assembly	Buy now
42	663825880000 Plate	Buy now
43	970850601000 Bolt	Buy now
45	904650802800 Clamp (1e6)	Buy now
46	682821501000 Fuse holder assembly	Buy now
47	682821510000 Fuse	Buy now
48	9046513M3900 Clamp(6e8)	Buy now

Fuel



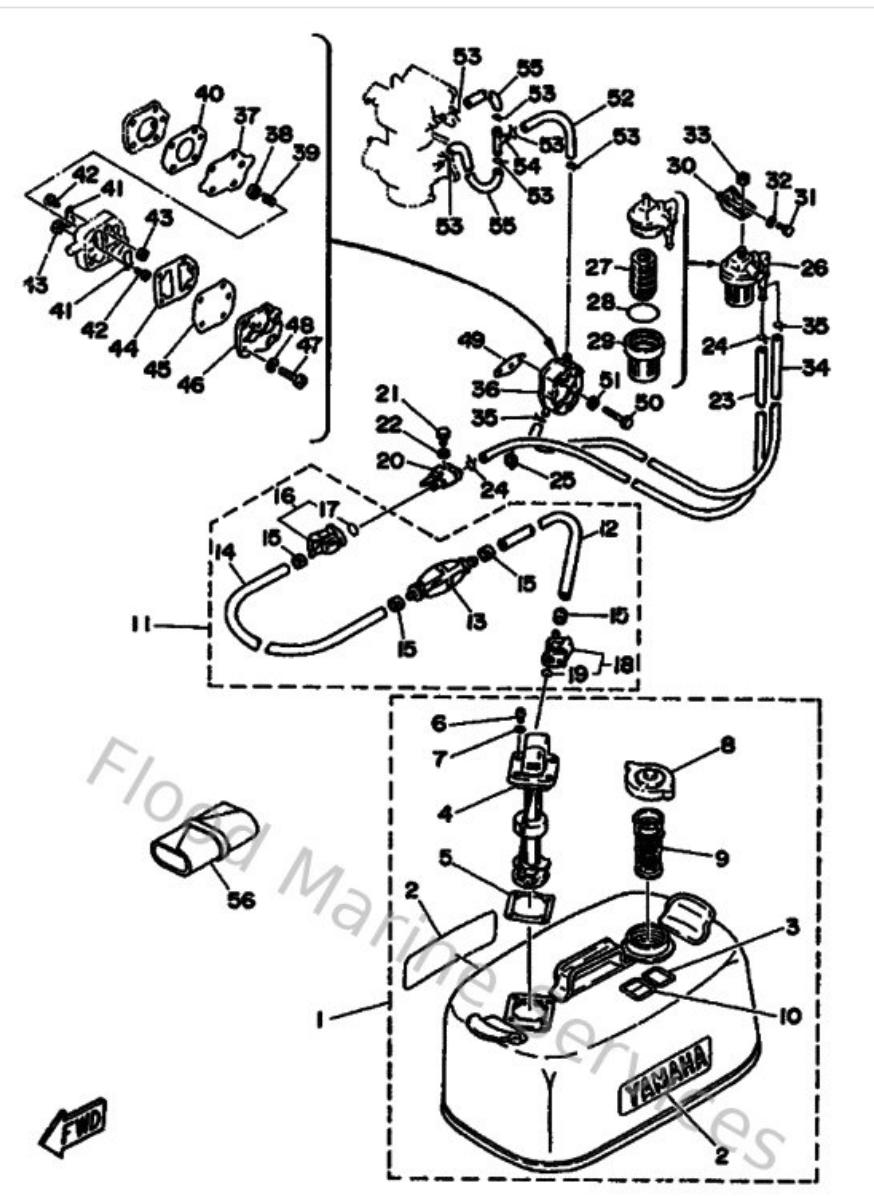
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
10	6Y1242546000 Graphic	Buy now
11	6YL243066400 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6Y1243600200 Primer pump assembly	Buy now
14	9044511M7800 Hose (I1000)	Buy now
15	650243510100 Band 1	Buy now
16	6G1243050500 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050100 Fuel pipe joint comp. 2	Buy now

Fuel



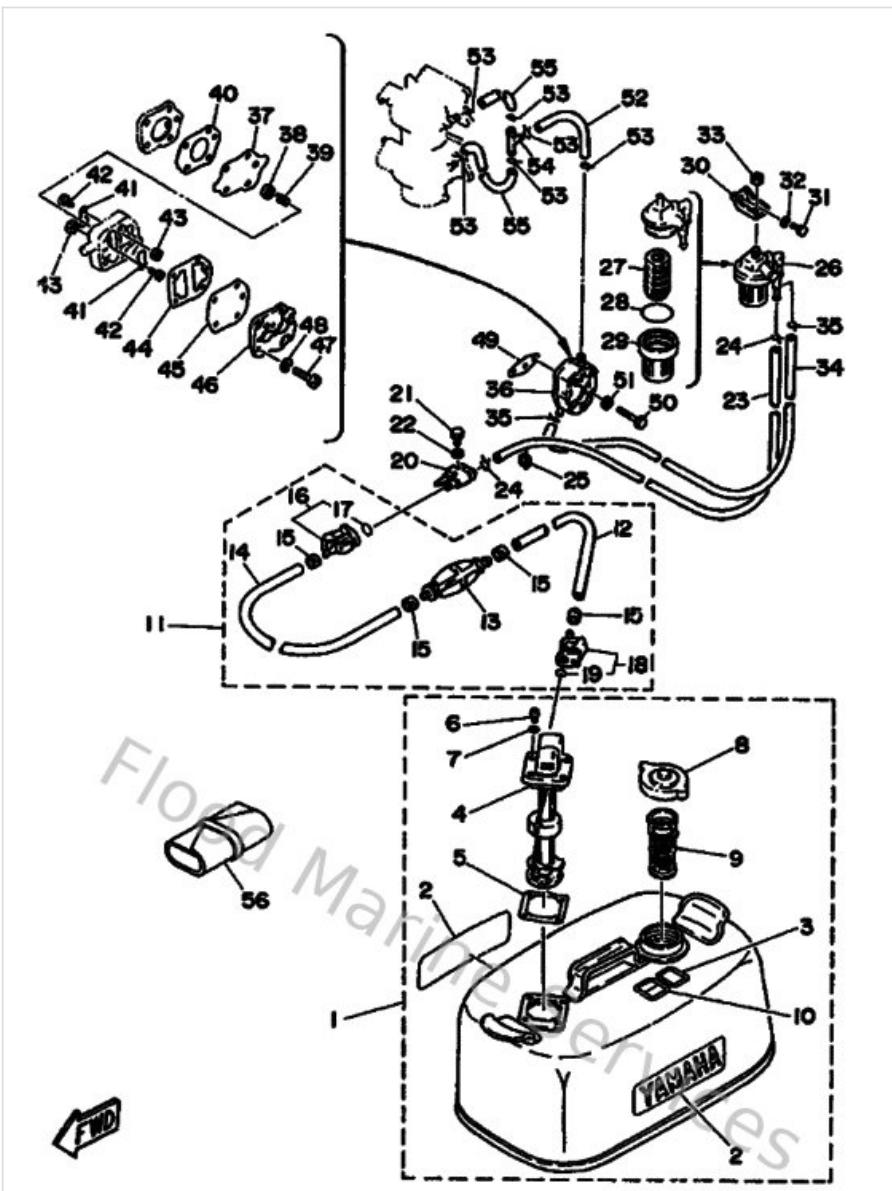
Ref	Part	
20	6G1243041000 Fuel pipe joint comp. 1	Buy now
21	973950602000 Bolt(7u8)	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	90445090F600 Hose (I1500)	Buy now
24	904670800400 Clip, pipe 6162435600	Buy now
25	904640401100 Clamp(663)	Buy now
26	655245600100 Filter assembly	Buy now
28	9321037M2500 O-ring (655)	Buy now
30	648245660100 Bracket, Filter	Buy now
31	970950601400 Bolt(gj3)	Buy now
32	929900610000 Washer(6a1)	Buy now
33	988800810000 Nut, hex.	Buy now
34	904450909500 Hose (L260)	Buy now
36	692244100000 Fuel pump assembly	Buy now
37	648244110000 Diaphragm	Buy now

Fuel



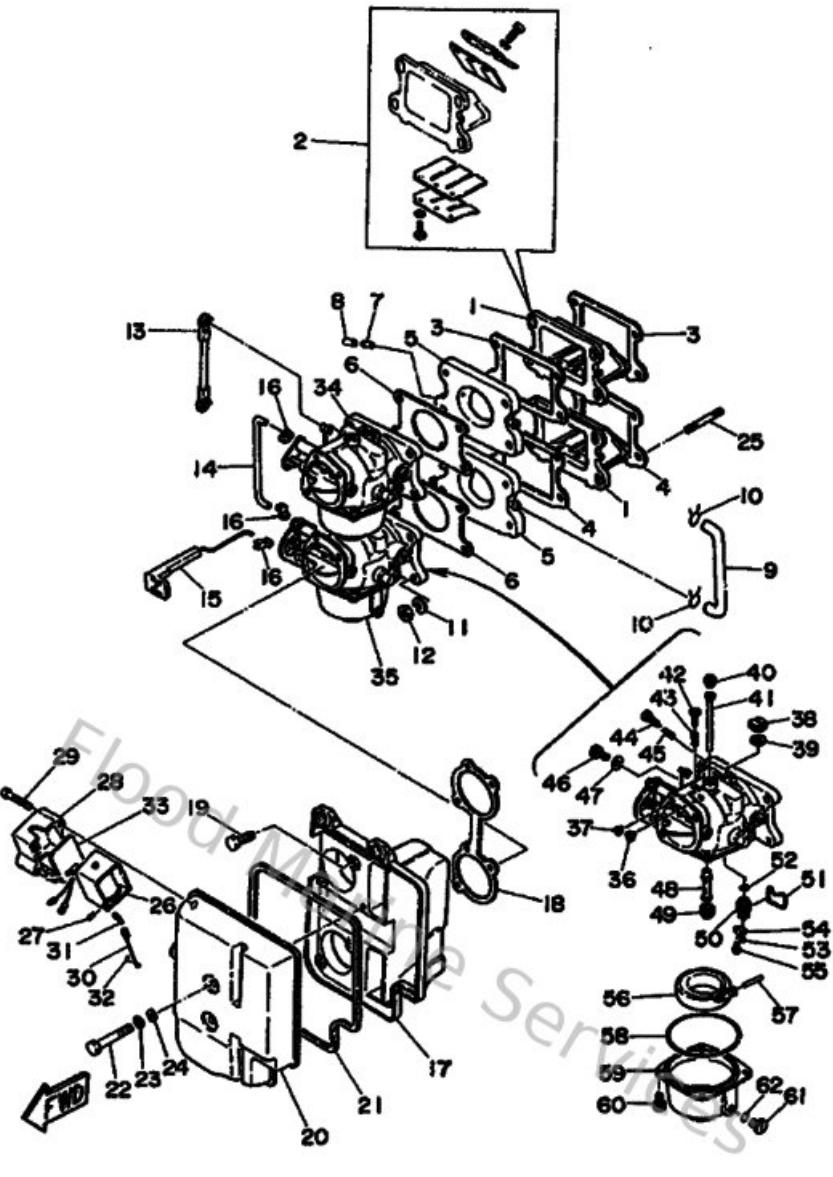
Ref	Part	
38	648244240000 Seat,spring	Buy now
39	648244230000 Spring,diaphragm	Buy now
40	648244340100 Gasket, body	Buy now
41	6A0244210100 Valve, check	Buy now
42	6A0143250000 Screw, pan head	Buy now
43	953800360000 Nut (6g8)	Buy now
44	648244350200 Gasket, body 2	Buy now
45	663244110000 Diaphragm	Buy now
46	648244130100 Cover, pump	Buy now
47	985800553000 Ybs86-530 screw,panhead	Buy now
48	929900510000 Ybs67-5 washer, spring	Buy now
49	65024431A000 Gasket,fuel pump	Buy now
50	973950604000 Bolt (682)	Buy now
54	688243780000 Pipe, joint	Buy now
55	904450906100 Hose (L65)	Buy now

Fuel



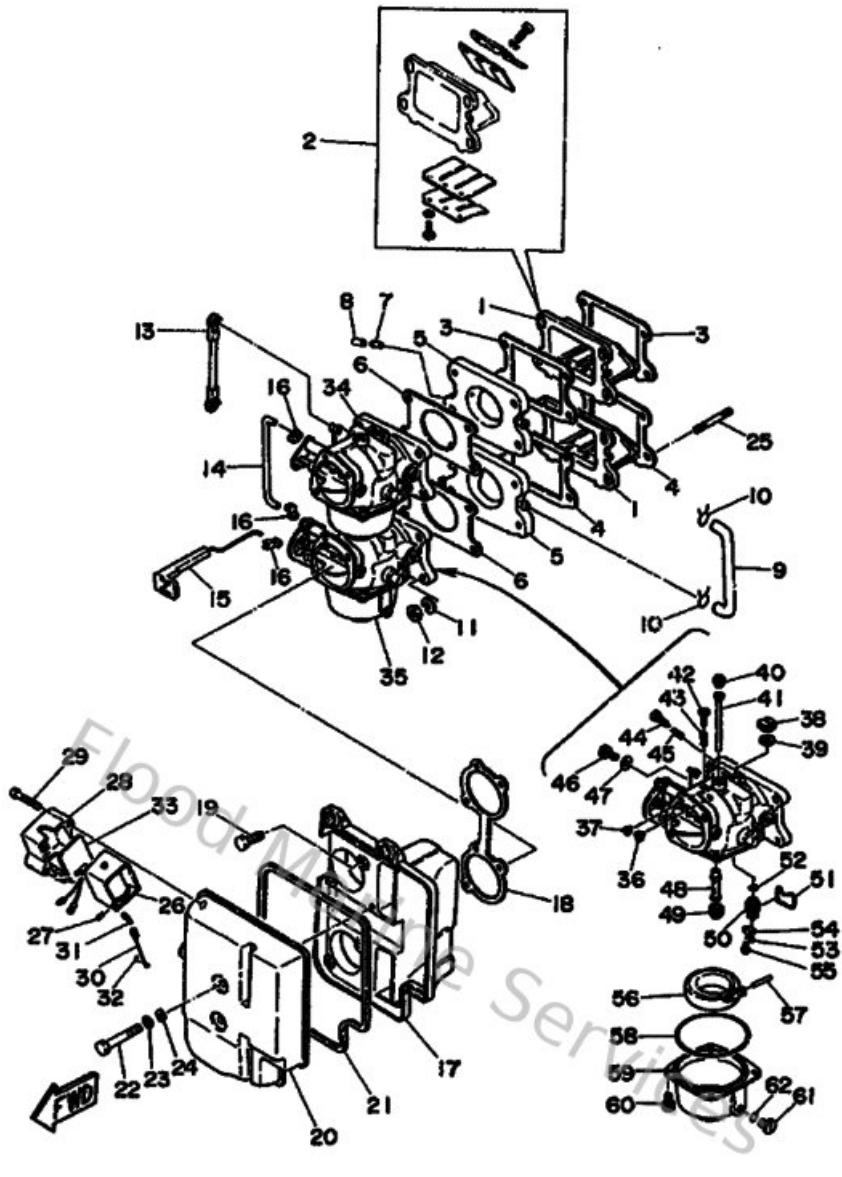
Ref	Part	
56	656W28100100 Tool kit	Buy now

Intake



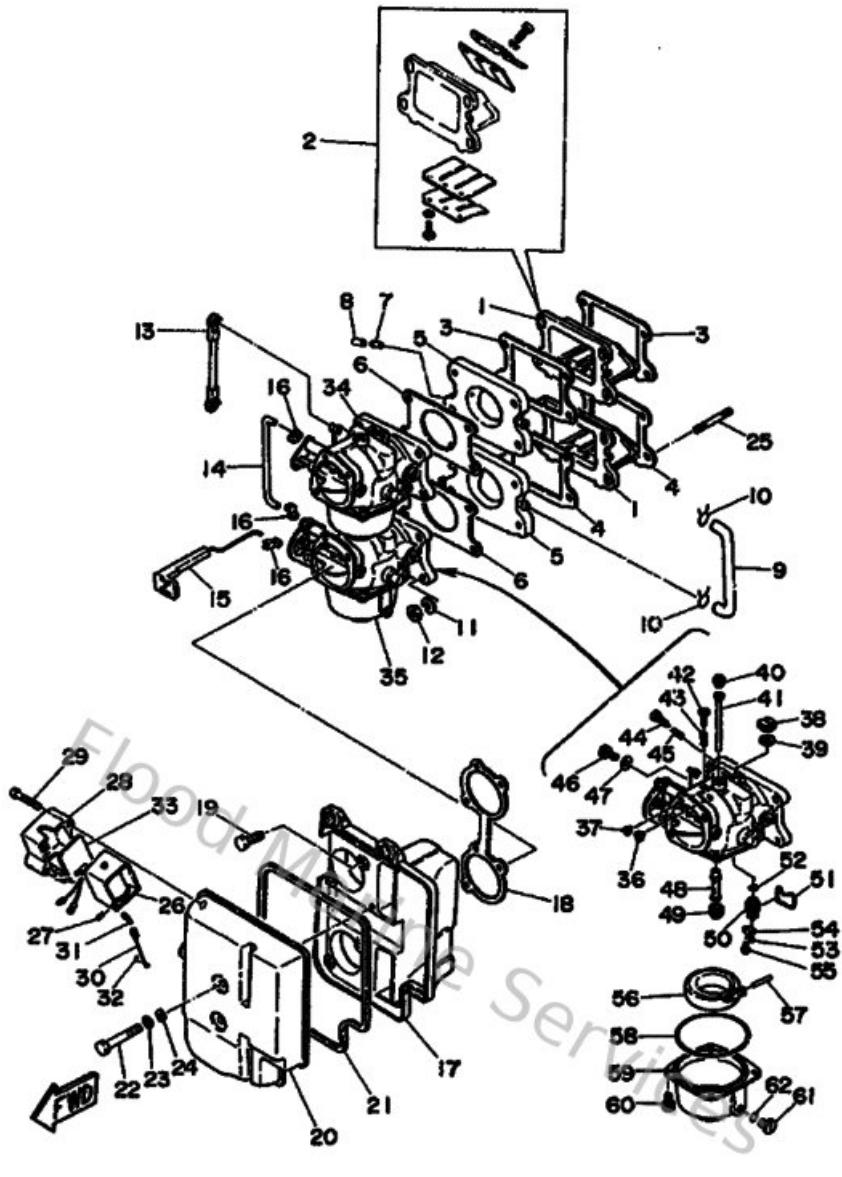
Ref	Part	
1	697136100000 Reed valve ass'y	Buy now
2	692W00040000 Reed set	Buy now
3	663136210000 Packing, valve seat 1	Buy now
4	66313622A000 Packing, valve seat 2	Buy now
5	663136410294 Manifold, Intake 1	Buy now
6	663141980000 Gasket	Buy now
7	624144850000 Pipe, joint	Buy now
8	647143956000 Cap, over flow pipe	Buy now
9	663243210000 Hose	Buy now
10	904670800400 Clip, pipe 6162435600	Buy now
11	929900610000 Washer(6a1)	Buy now
12	953800660000 Nut(661)	Buy now
13	697412170100 Rod, accel. lever	Buy now
14	663412570200 Rod, choke 2	Buy now
15	663412560200 Rod, choke 1	Buy now

Intake



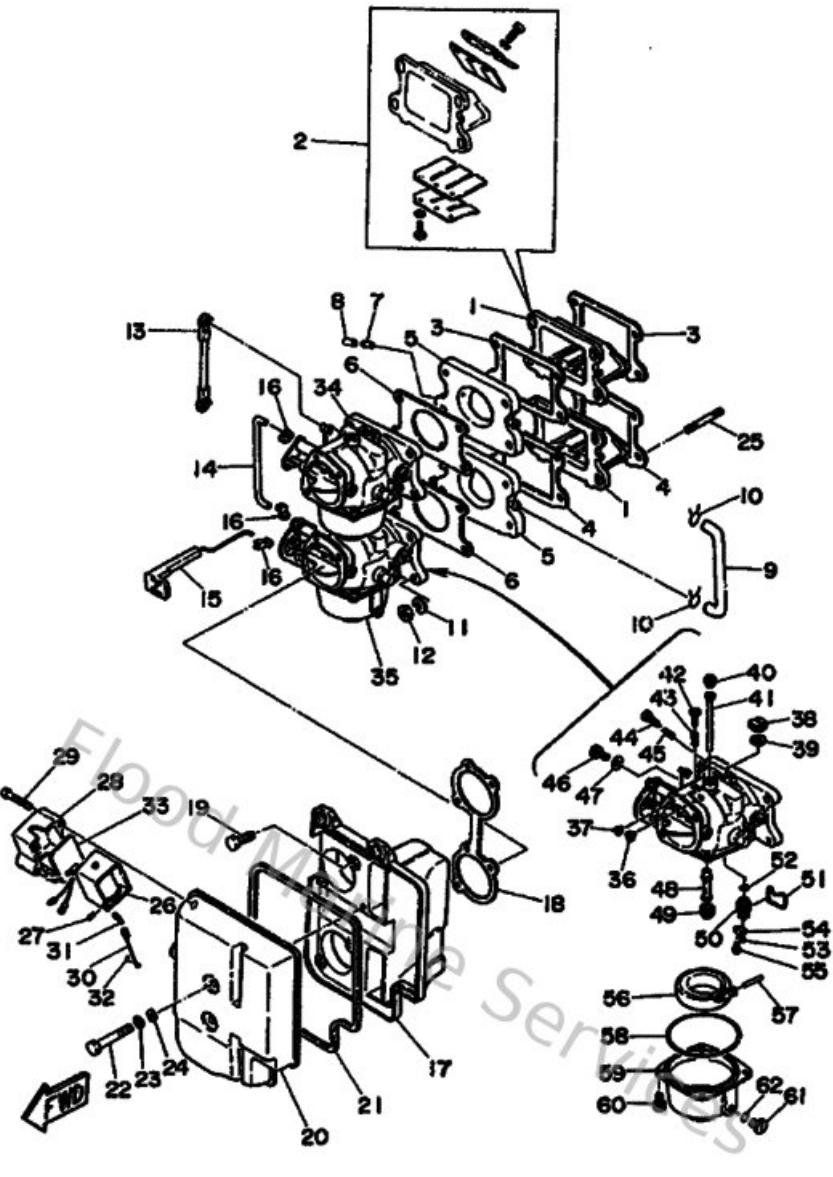
Ref	Part	
16	661412620200 Joint, choke lever	Buy now
17	697144170094 Cover 1	Buy now
18	66314483A000 Gasket, plate	Buy now
19	973130602500 Bolt	Buy now
20	697144180094 Cover 2	Buy now
21	697144160000 Gasket, air cleaner	Buy now
22	973950604500 Bolt, hexagon	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	901160617600 Stud(663)	Buy now
26	663861100200 Solenoid coil assembly	Buy now
27	916903001000 Pin, spring (663)	Buy now
28	663861150000 Holder, solenoid	Buy now
29	985800553000 Ybs86-530 screw,panhead	Buy now
30	663861160100 Wire, pull	Buy now
31	676861170000 Hook, wire pull	Buy now

Intake



Ref	Part	
32	932100326100 O-ring (663)	Buy now
33	663861180000 Damper	Buy now
34	697145011000 Carburetor assembly 1	Buy now
35	697145020400 Carburetor assembly 2	Buy now
36	663149502700 Pilot, air jet(#100)	Buy now
37	663149453200 Air jet, main (#125)	Buy now
38	697149910000 Plug, screw	Buy now
39	679145570000 Washer (carb)	Buy now
40	663145670100 Screw, plug	Buy now
41	663149421900 Jet, pilot (#80)	Buy now
42	663145230000 Screw, stop	Buy now
43	905011032600 Spring coil(663)(carb)	Buy now
44	663149230000 Screw, adjust	Buy now
45	905010821400 Spring, compression	Buy now
46	663145920000 Screw	Buy now

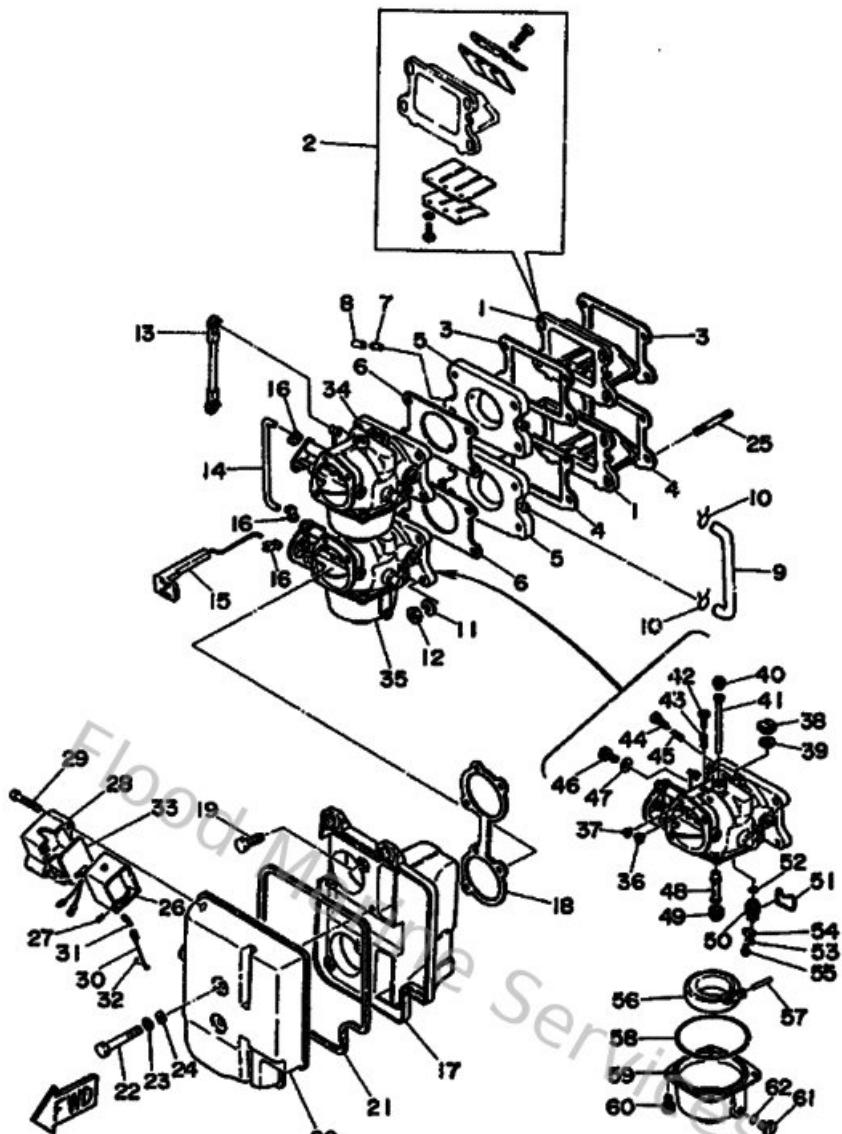
Intake



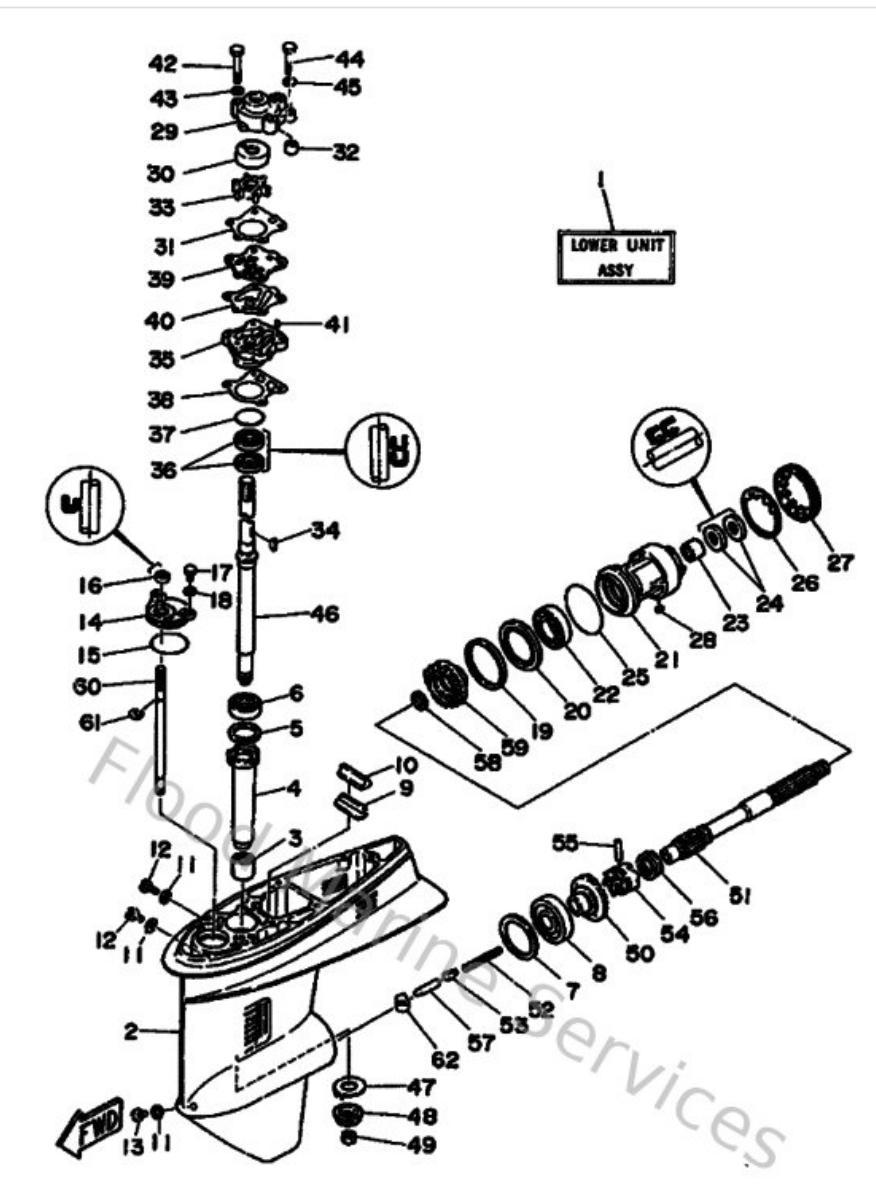
Ref	Part	
47	902010555200 Washer, plate(65j)	Buy now
48	663149470100 Nozzle, main	Buy now
49	663149433900 Jet, main (#160)	Buy now
50	696145900000 Needle valve assembly	Buy now
51	663141590000 Clip	Buy now
52	932100722900 O-ring (371)	Buy now
53	676141860000 Pin, valve	Buy now
54	371149196000 Clip	Buy now
55	985800400600 Screw, pan head (7h3)	Buy now
56	6F0149850000 Float comp.	Buy now
57	663145480000 Pin, arm	Buy now
58	932106427200 O-ring (663) (carb)	Buy now
59	663149800000 Body, float chamber	Buy now
60	979800411200 Screw, pan head (686)	Buy now
61	6H3149920000 Screw, drain	Buy now

Intake

Ref	Part	
62	932100423000 O-ring (371)	Buy now

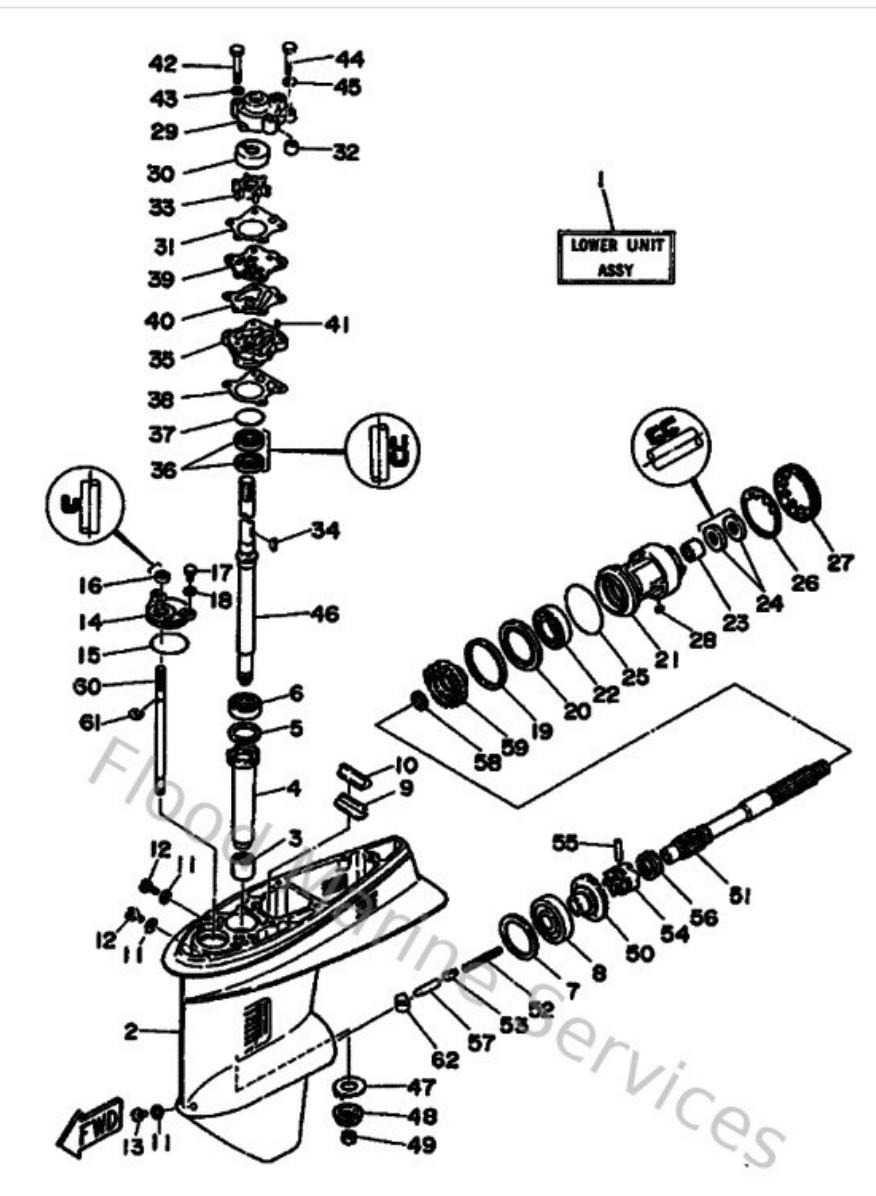


Lower Casing & Drive 1



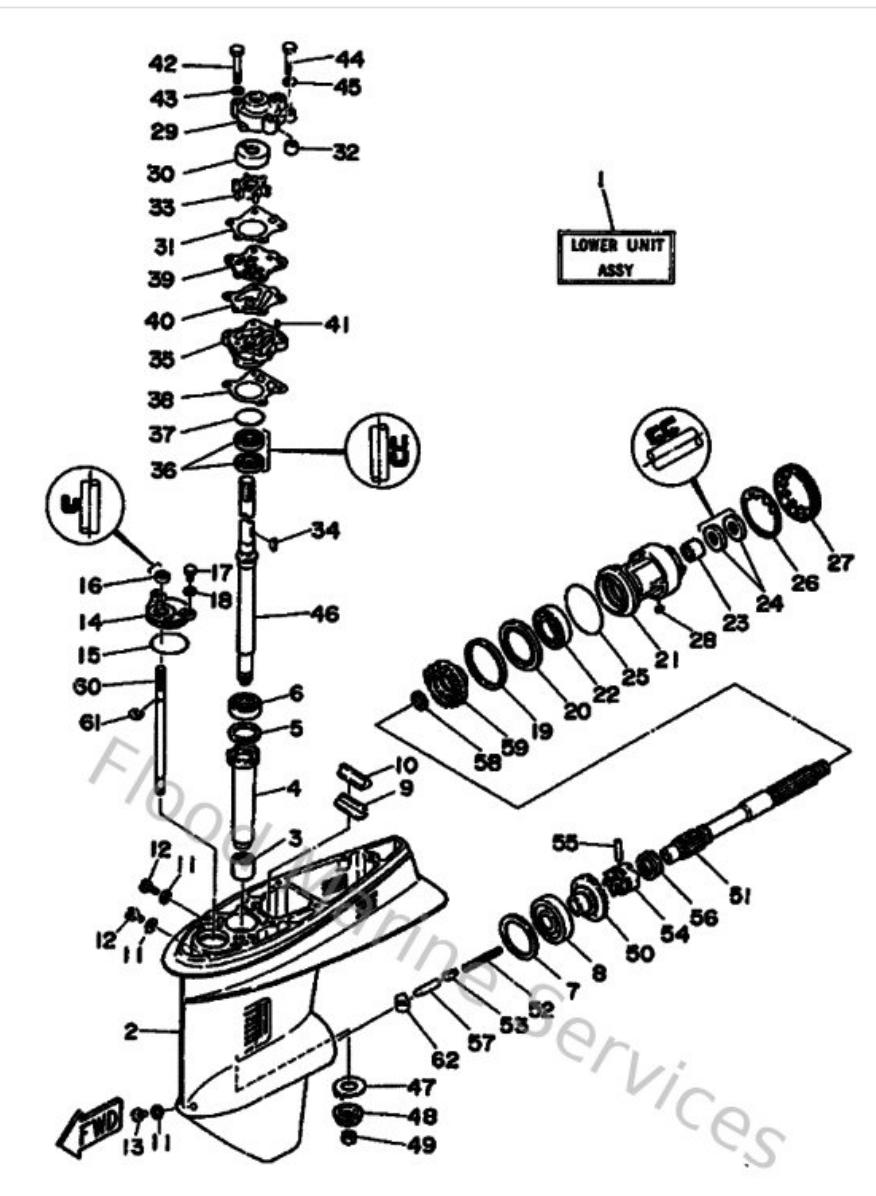
Ref	Part	
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	663455360000 Sleeve, drive shaft	Buy now
5	663455876000 Shim (t:0.50mm)	Buy now
6	933320000100 Brg, tapered roller (409)	Buy now
7	663455676000 Shim (t:0.50mm)	Buy now
8	933320000300 Brg,cyl-cal roller 318g ky	Buy now
9	663453760000 Guide, seal damper	Buy now
10	663453750000 Rubber, seal 2	Buy now
11	904300802000 Gasket	Buy now
12	9034008M0400 Plug, straight screw	Buy now
13	688453411000 Plug, drain	Buy now
14	663453210000 Plate	Buy now
15	932104904600 O-ring (620)	Buy now
16	931060901400 Oil seal	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now

Lower Casing & Drive 1

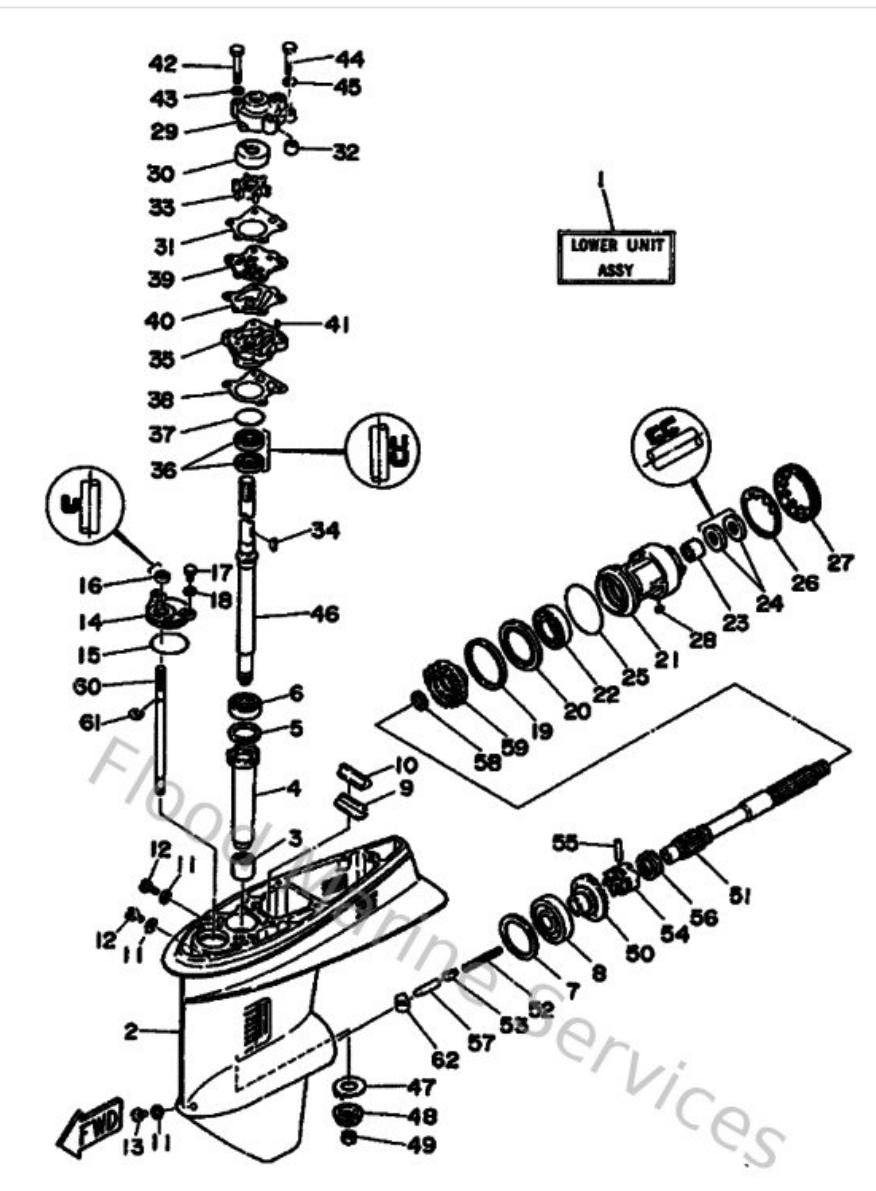


Ref	Part	
18	929900660000 Washer, plain (646)	Buy now
19	663455770130 Shim (t:0.30mm)	Buy now
20	663455760000 Washer, thrust 2	Buy now
21	6634533100CA Housing, bearing	Buy now
22	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
23	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
24	931012206700 Oil seal (22x36x6-663)	Buy now
25	9321066M9800 O-ring(6h4)	Buy now
26	9021448M0300 Washer, claw(697)	Buy now
27	697453840200 Nut	Buy now
28	902820401000 Key, strait(663)	Buy now
29	663443110200 Housing, water pump	Buy now
30	663443220000 Insert, cartridge	Buy now
31	663443150000 Gasket,water pump 1	Buy now
32	663443660000 Damper, water seal 2	Buy now

Lower Casing & Drive 1

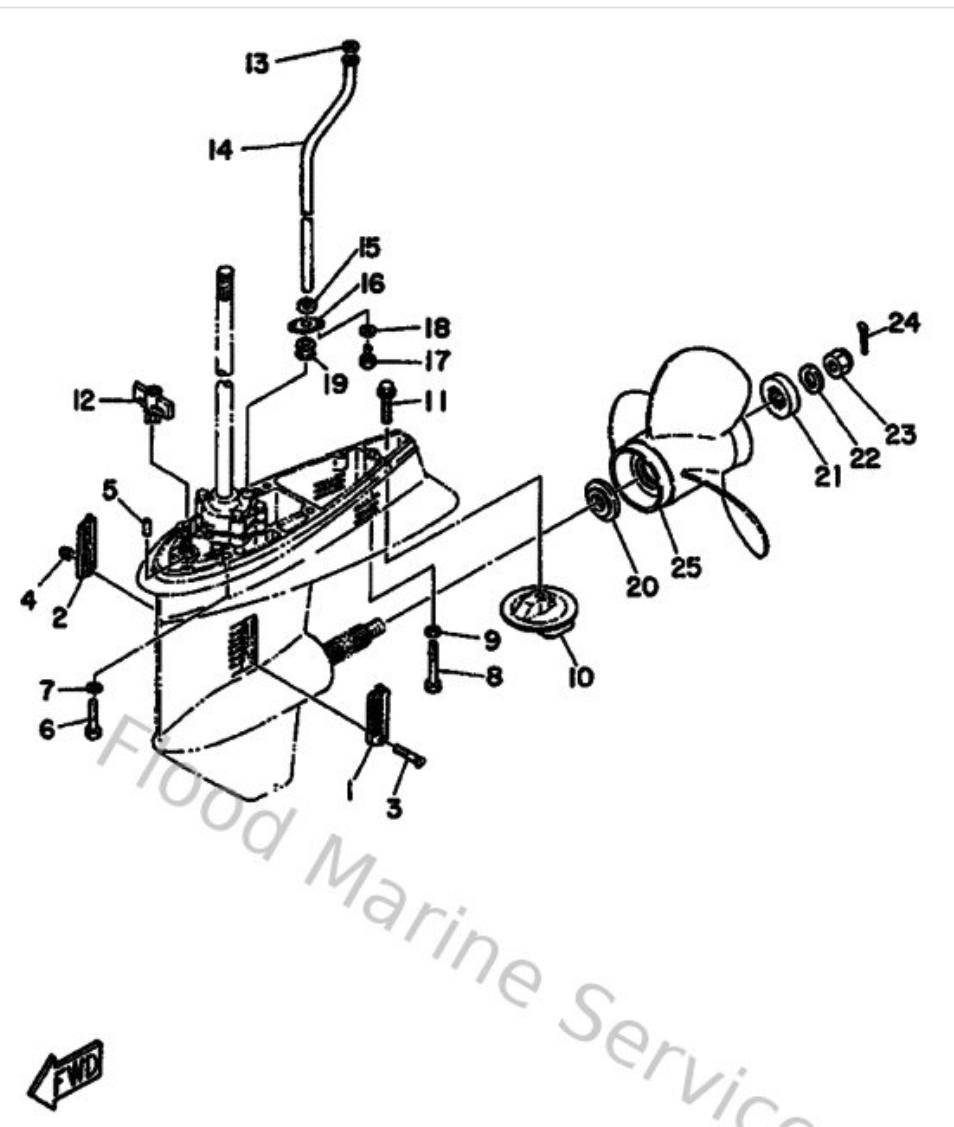


Lower Casing & Drive 1



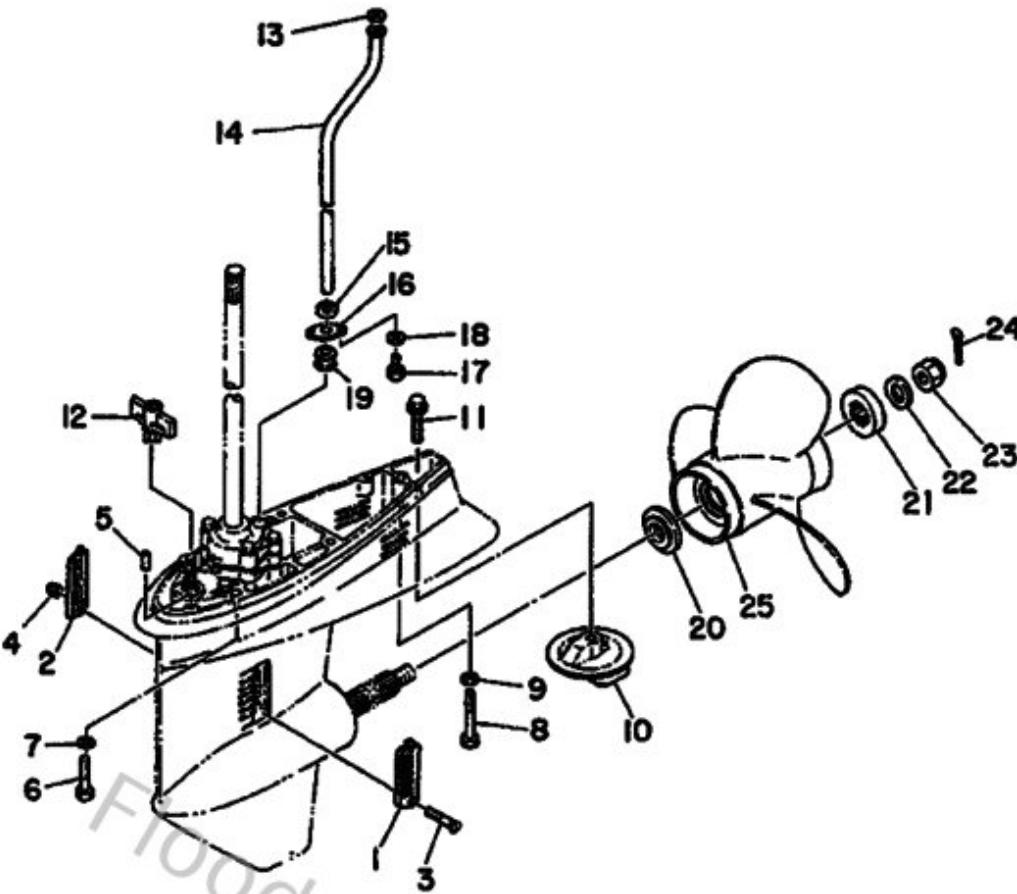
Ref	Part	
49	901701213800 Nut hexagon(663)	Buy now
50	697455600000 Gear 1 assembly	Buy now
51	697456110000 Shaft, propeller	Buy now
52	905011623300 Spring compression(663)	Buy now
53	663456340000 Slide, shift	Buy now
54	663456310100 Clutch, dog	Buy now
55	902500602300 Pin, strait (663)	Buy now
56	663456330000 Ring, cross pin	Buy now
57	688456350000 Plunger, shift	Buy now
58	902012242900 Washer, plate(663)	Buy now
59	697455710000 Gear 2	Buy now
60	663441440100 Rod, shift 2	Buy now
61	990010860000 Circlip(2r6)	Buy now
62	663441510000 Cam, shift	Buy now

Lower Casing & Drive 2



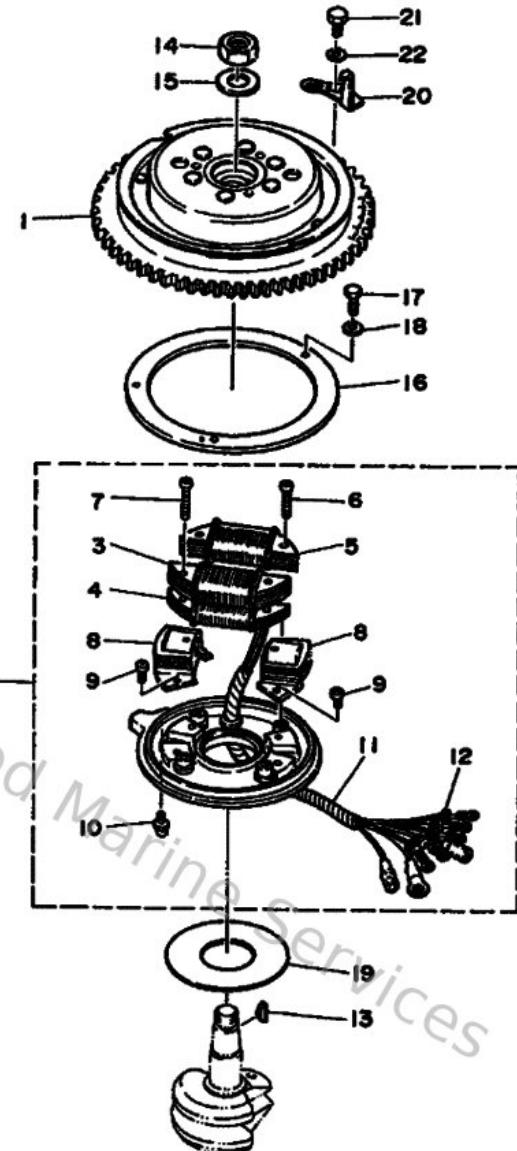
Ref	Part	
1	688452140200 Cover, water inlet	Buy now
2	688452150200 Cover, water inlet	Buy now
3	986800554000 Ybs53-540 screw,flat head	Buy now
4	901850500200 Nut nylon (sus)(ex4)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	973951004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	973950806000 Bolt, hexagon	Buy now
9	929900810000 Ybs67-8 washer, spring	Buy now
10	679453710000 Tab trim	Buy now
11	9010510M0000 Bolt, hexagon (663)	Buy now
12	697436620000 Guide, reverse rod	Buy now
13	902021206000 Washer, plate(663)	Buy now
14	663443611000 Tube, water	Buy now
15	904301207200 Gasket	Buy now

Lower Casing & Drive 2



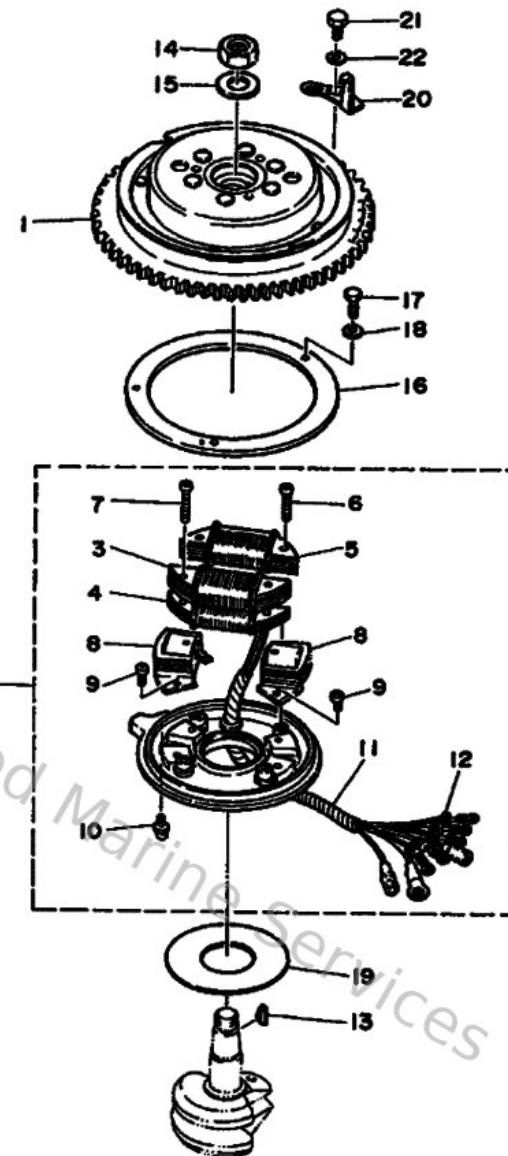
Ref	Part	
16	663443730000 Set plate, water tube	Buy now
17	973950601200 Bolt(gh1)	Buy now
18	929950610000 Washer(6a1)	Buy now
19	663443670000 Damper, water seal 3	Buy now
20	663459870200 Spacer	Buy now
21	670459970200 Spacer	Buy now
22	929901620000 958-58204-00 washer,plain	Buy now
23	901711601100 Nut, castle (663)	Buy now
24	914904003000 Pin, cotter (663)	Buy now
25	663459490100 Propeller (3x10-3/4"x16"-g)	Buy now

Magneto



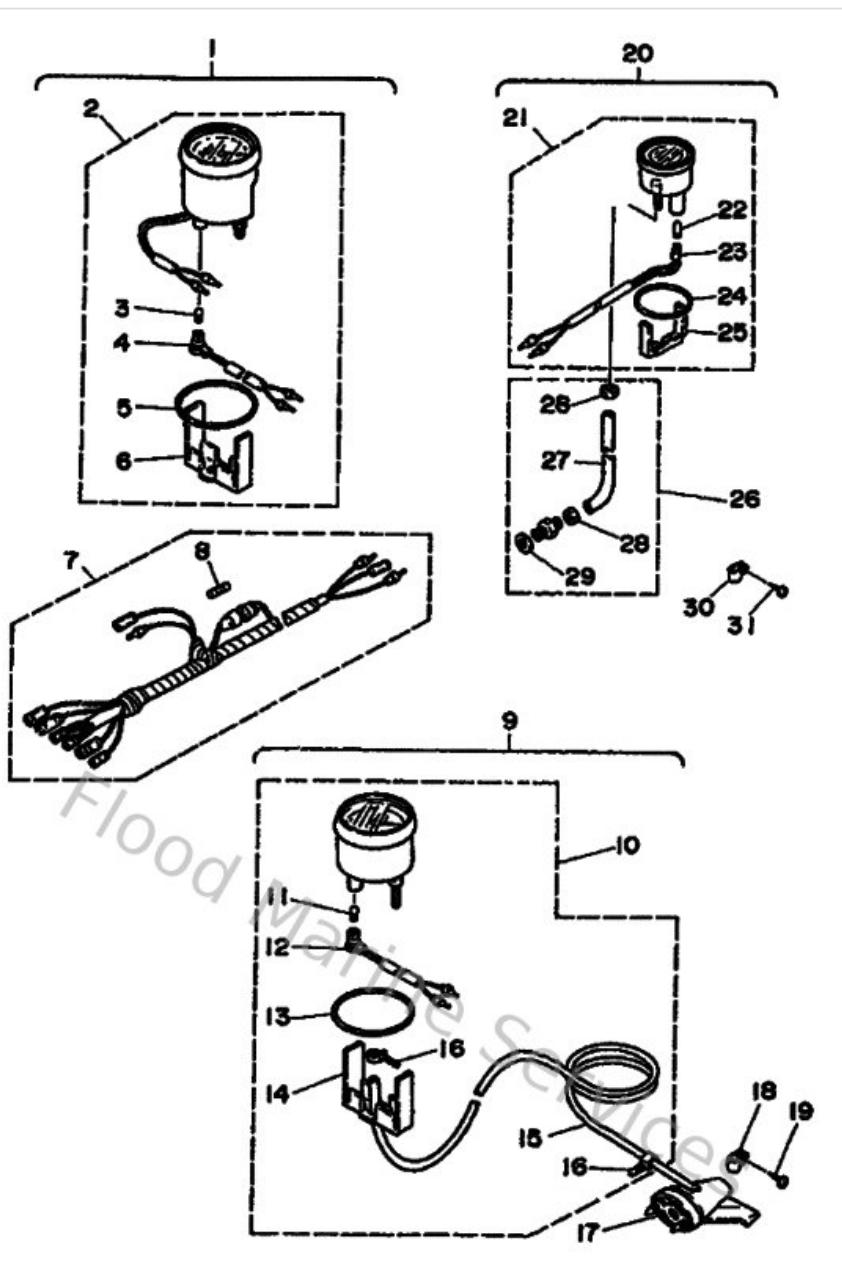
Ref	Part	
3	66385541A000 Coil, Charge	Buy now
4	66385565A000 Module, Diode	Buy now
5	66381313A000 Coil, Lighting 1	Buy now
6	985010503000 Ybs86-530 screw,panhead	Buy now
7	985800503500 Screw, pan head (686)	Buy now
9	985800401000 Screw, pan head (e56)	Buy now
10	663855180000 Joint, ball	Buy now
12	904800615800 Grommet (663)	Buy now
13	902800504900 Key, woodruff (12r)	Buy now
14	901702013700 Nut, hexagon(663)	Buy now
15	9020121M1800 Washer, plate (663)	Buy now
16	663416120000 Retainer, magneto base 2	Buy now
17	973130602000 Bolt(7u8)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	663416190000 Washer, magneto 2	Buy now

Magneto



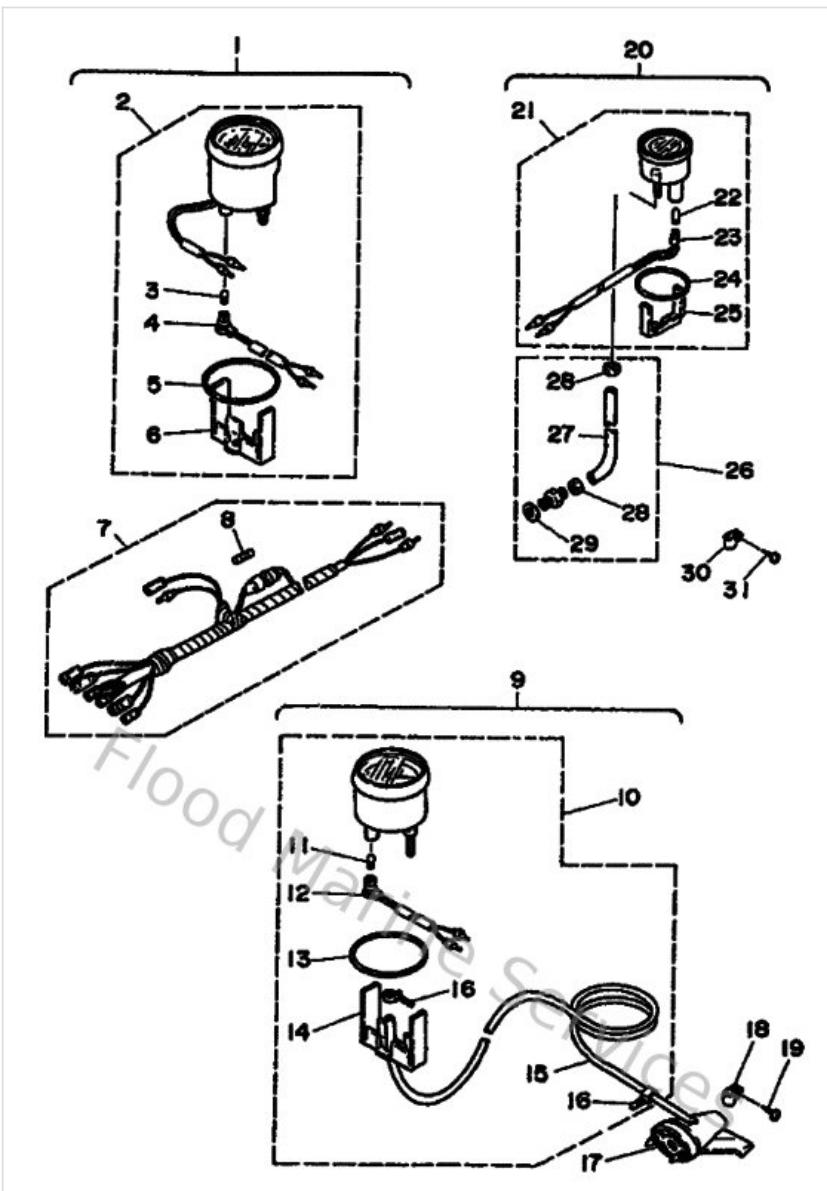
Ref	Part	
20	697813320000 Plate, timing	Buy now
21	973950601600 Bolt, hexagon deep recess	Buy now

Optional Parts 1



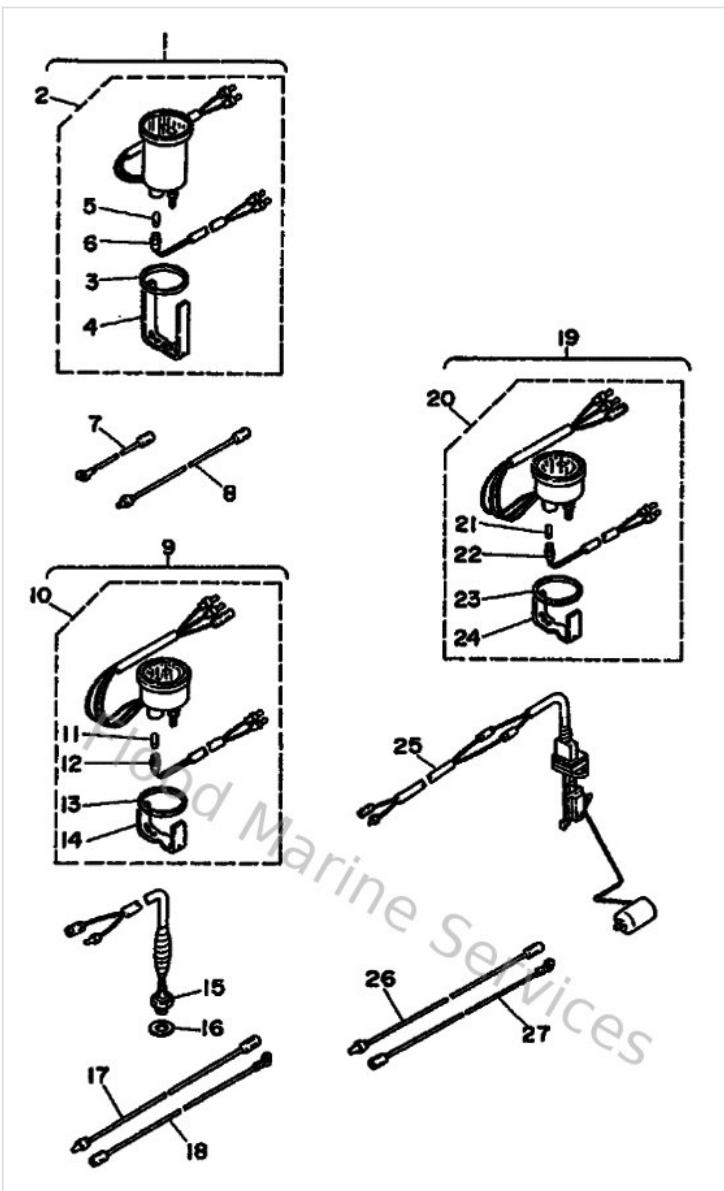
Ref	Part	
1	6Y5W00801200 Tachometer kit	Buy now
2	6Y5835401200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y5835530000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5W00814000 Speedometer Kit	Buy now
10	6Y5835103000 Speedometer assembly (km/h,knots,m)	Buy now
12	6Y5835361000 Socket, meter	Buy now
15	688835570000 Tube (8m)	Buy now
16	904651009800 Clamp	Buy now
17	688835560100 Sender (with hose l:6m/d:4mm)	Buy now
18	906013140200 021-58119-01 clip,nylon 14	Buy now

Optional Parts 1



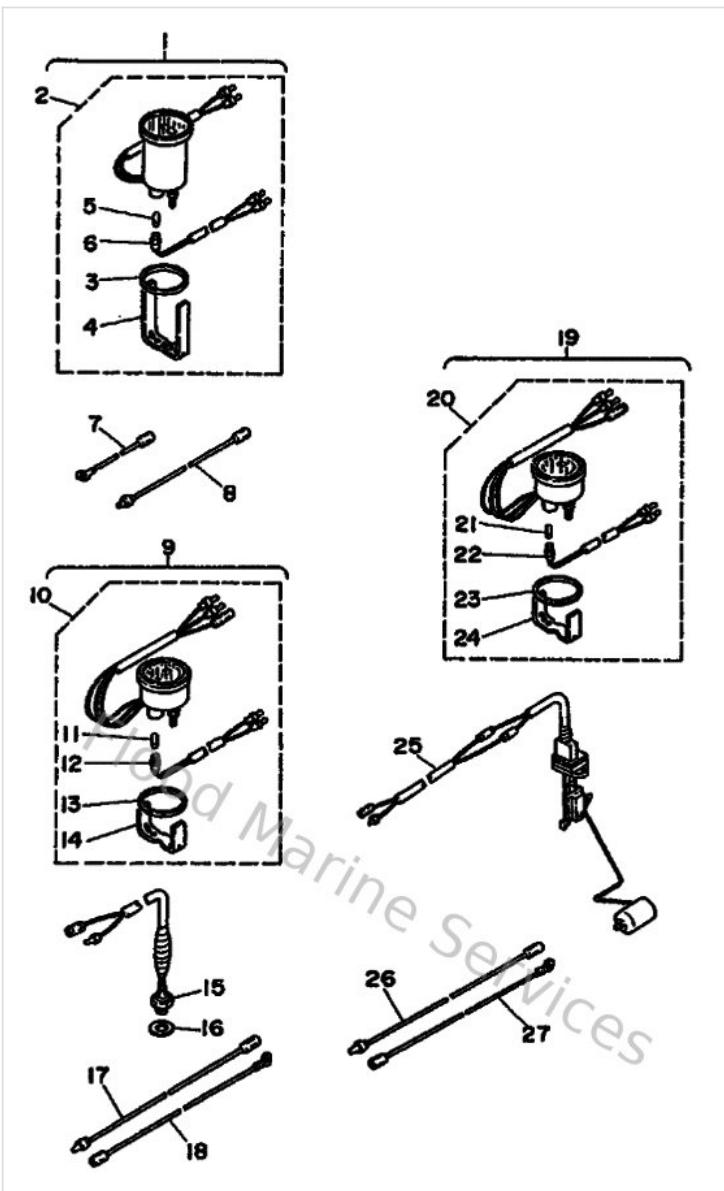
Ref	Part	
19	977804011600 Screw,panh.tapping	Buy now
20	6Y5836601000 Water pressure meter assembly	Buy now
21	6Y5836600000 Water pressure meter assembly	Buy now
22	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
23	6Y5835360000 Socket, meter	Buy now
24	688836640000 Damper	Buy now
25	688836650000 Plate, fitting	Buy now
26	688836670000 Sender	Buy now
27	688836660000 Tube	Buy now
28	663836680000 Nut, nipple	Buy now
29	904301411500 Gasket (663)	Buy now

Optional Parts 2



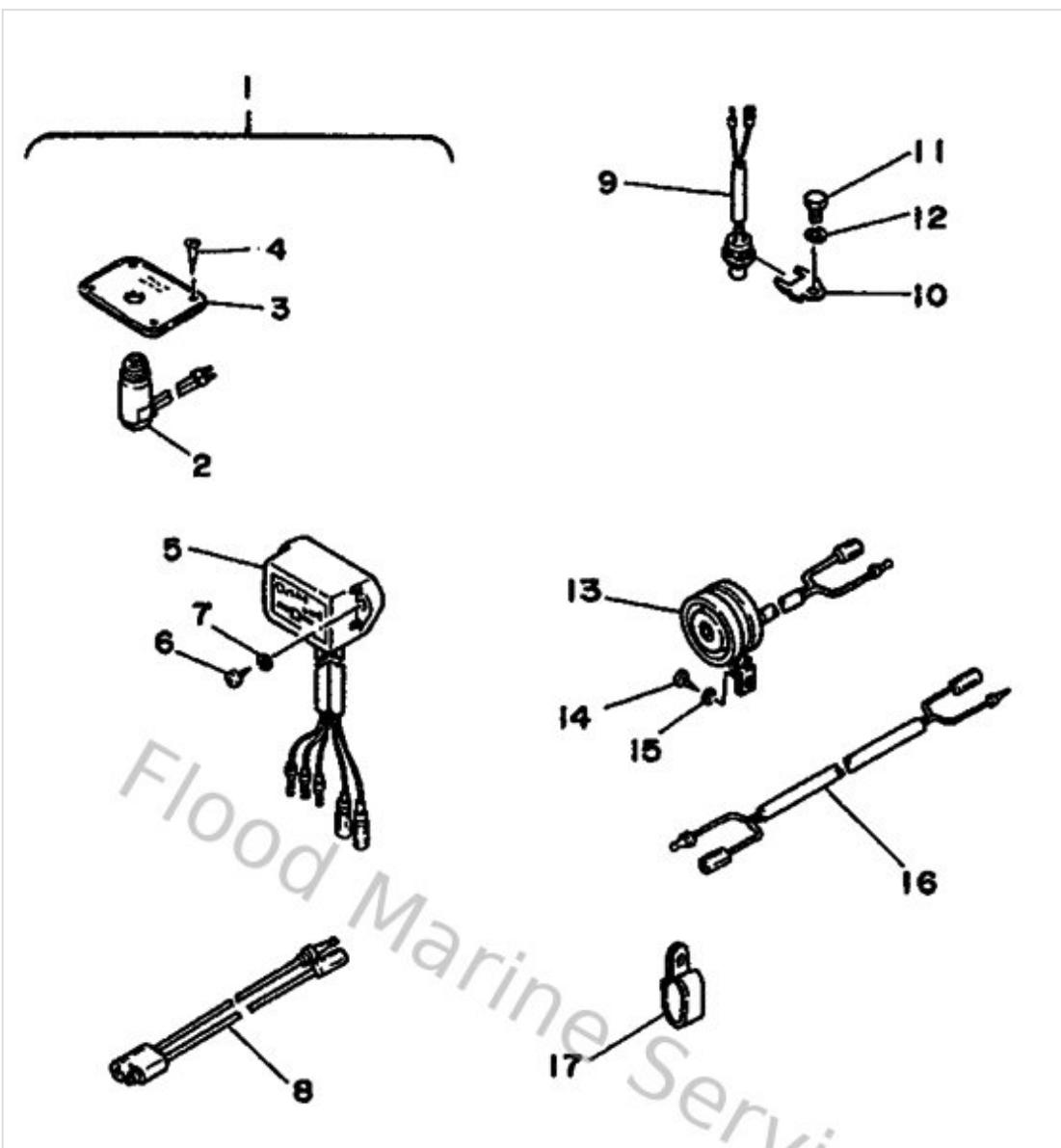
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now
21	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now

Optional Parts 2



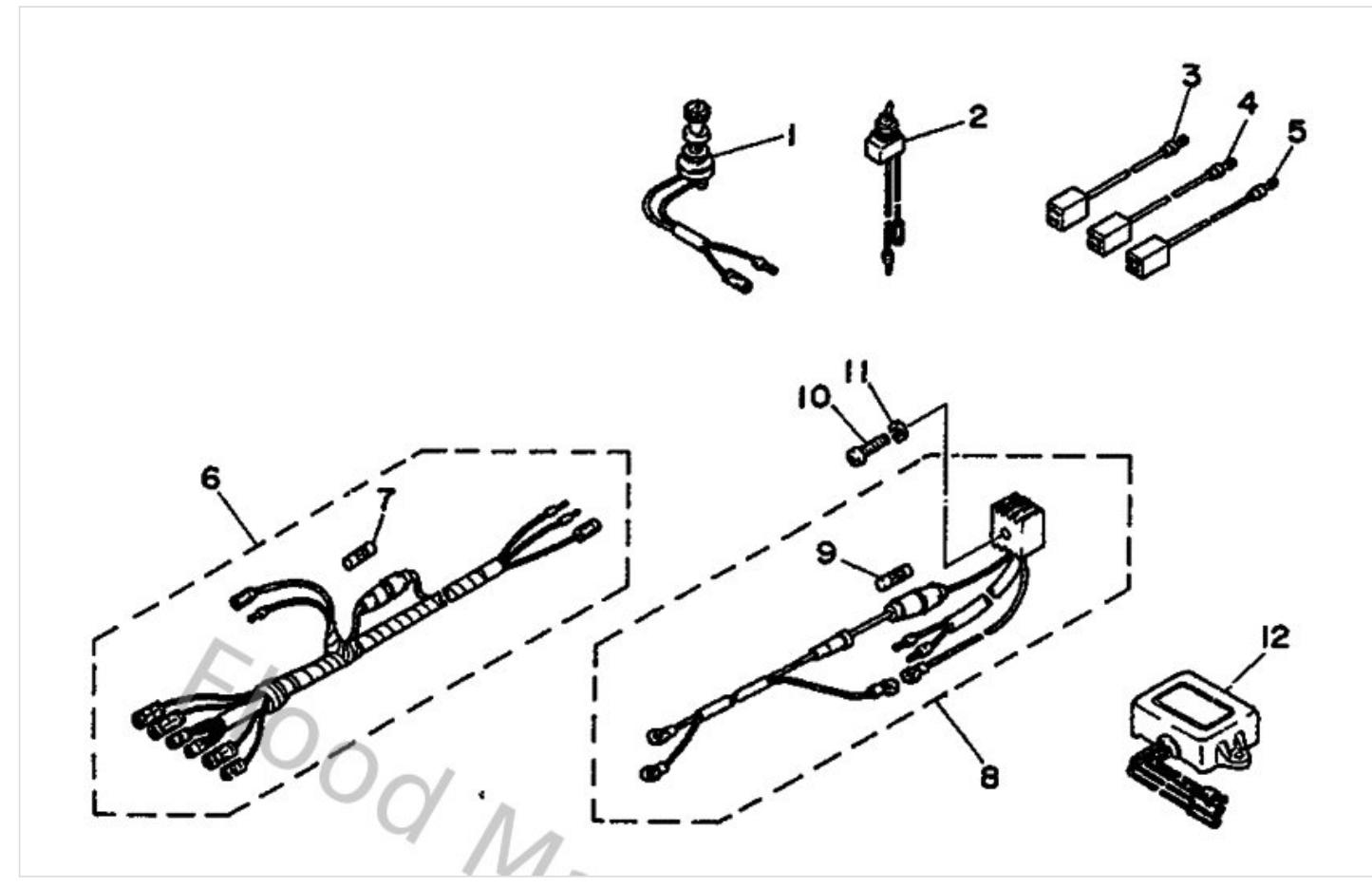
Ref	Part	
24	6Y5835440000 Plate, fitting	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 3



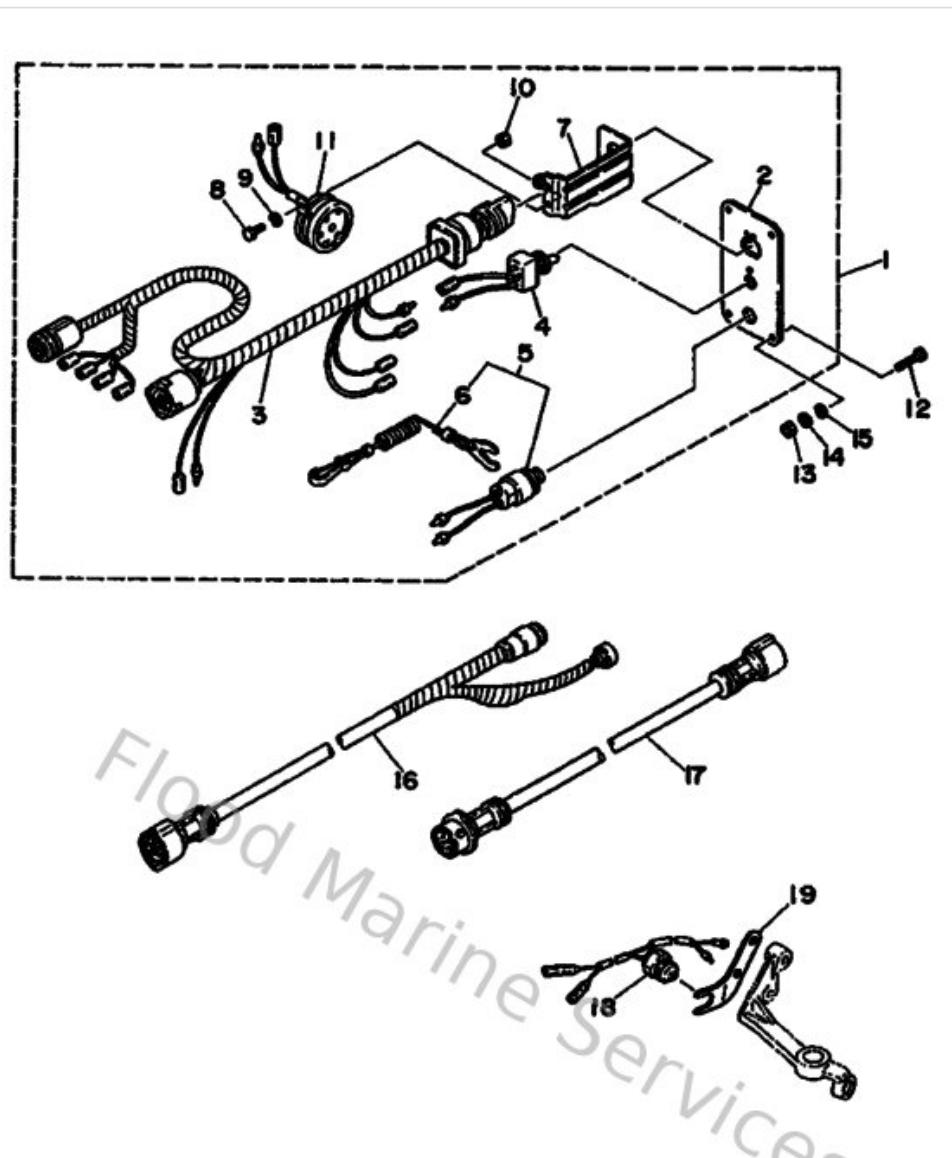
Ref	Part	
2	663843010100 Pilot lamp ass'y	Buy now
3	663843090000 Plate set	Buy now
4	954283131600 Screw, round tapping	Buy now
6	977806052000 Screw, tapping(6k8)	Buy now
7	929900660000 Washer, plain (646)	Buy now
9	688825600000 Thermo switch assembly	Buy now
10	663825880000 Plate	Buy now
11	970850601000 Bolt	Buy now
12	929900610000 Washer(6a1)	Buy now
13	688833831100 Buzzer	Buy now
14	977806011600 Screw, panhead tapping (j20)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	688833731000 Lead, horn	Buy now
17	9046106M0100 Clamp (6a4)	Buy now

Optional Parts 4



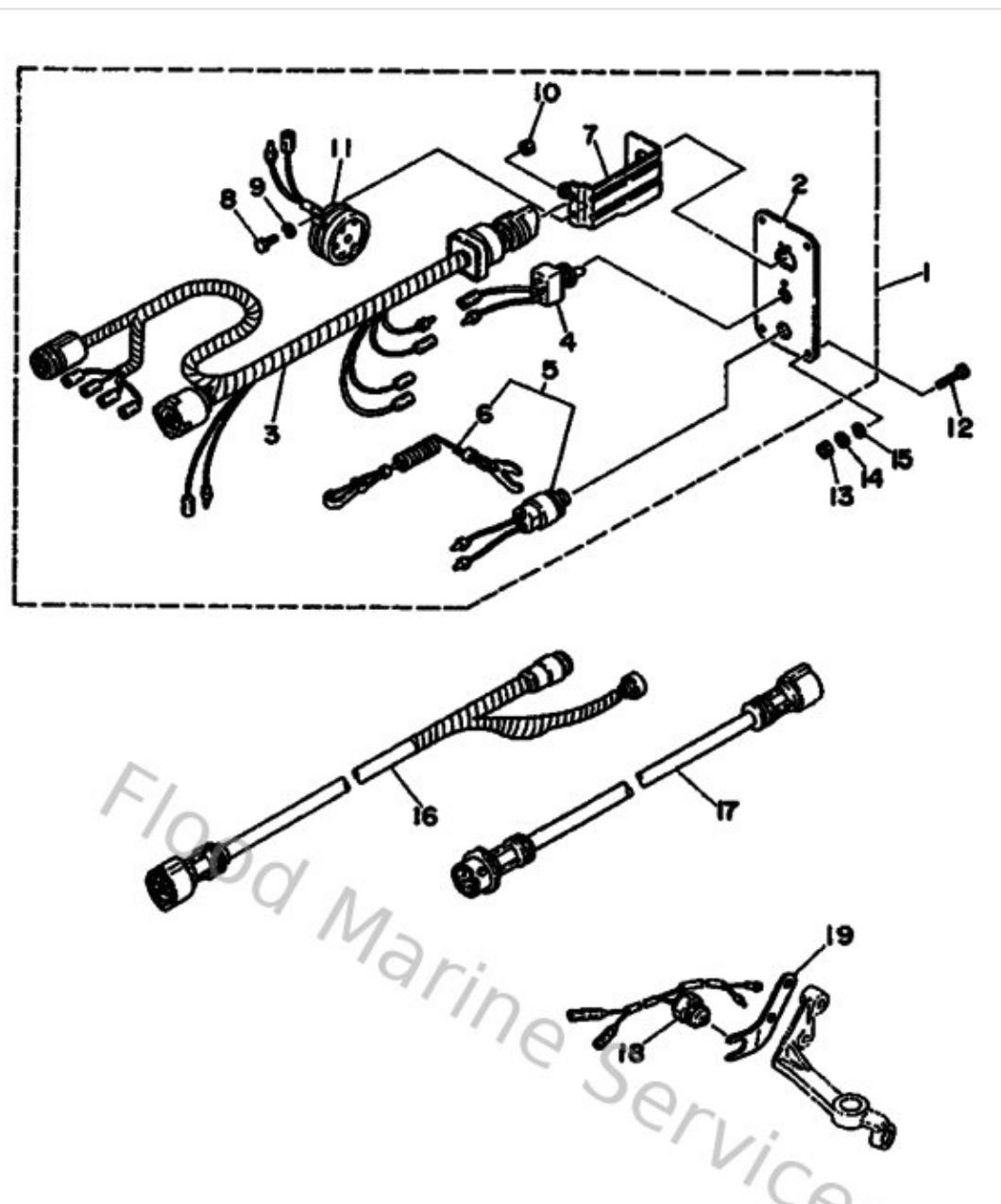
Ref	Part	
1	688825200000 Lamp switch assembly	Buy now
2	688825260000 Switch, lamp	Buy now
3	6Y5821490000 Wire, lead 3	Buy now
4	6Y5821170000 Wire, lead	Buy now
5	6Y5825210000 Wire, lead	Buy now
6	6Y5835530000 Wire, lead (l=2.5m)	Buy now
7	1E6821510000 Fuse (10a)	Buy now
8	676819700000 Rectifier assembly	Buy now
9	682821510000 Fuse	Buy now
10	985800553000 Ybs86-530 screw, panhead	Buy now
11	929900510000 Ybs67-5 washer, spring	Buy now
12	663819101000 Voltage Regulator assembly	Buy now

Optional Parts 5



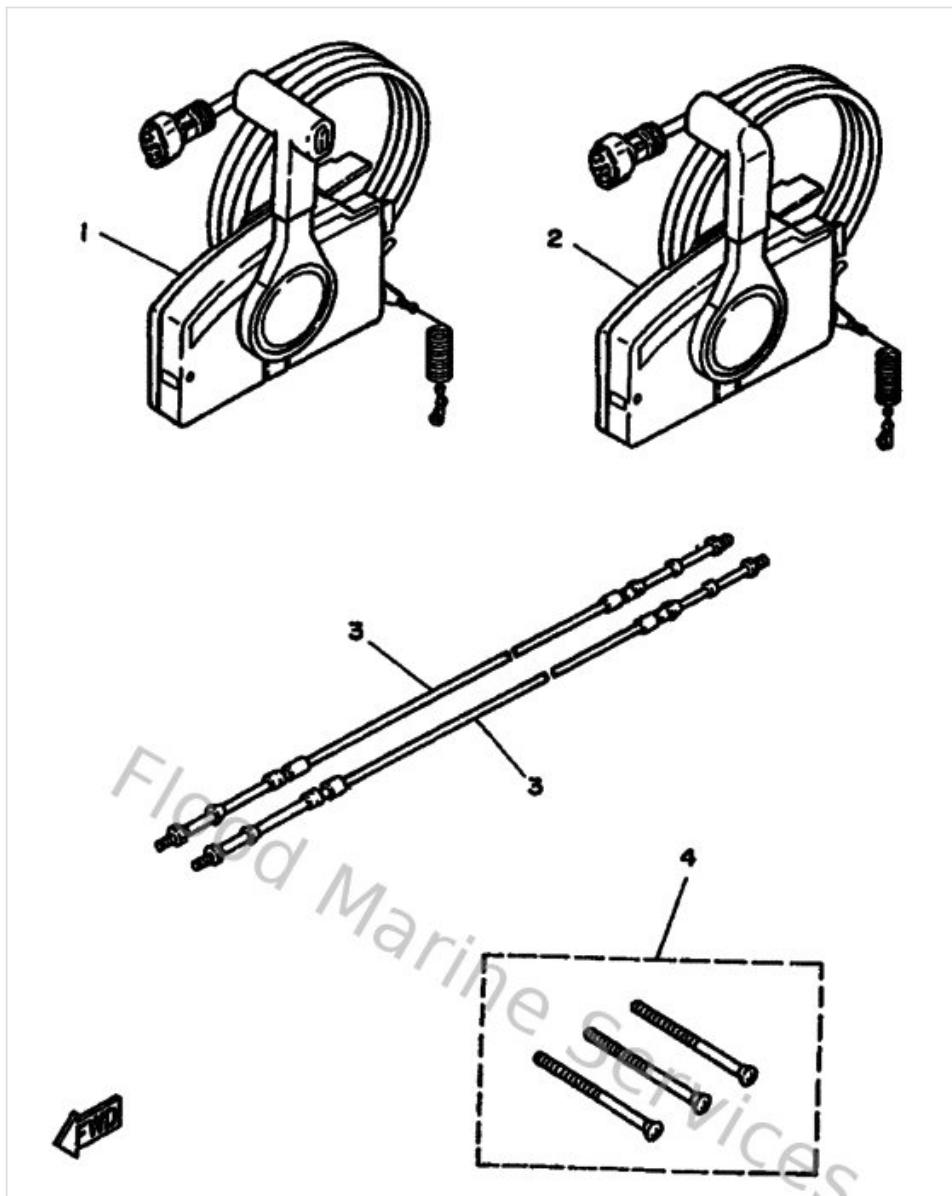
Ref	Part	
1	704825700200 Panel switch assembly	Buy now
3	704825100200 Main switch assembly	Buy now
4	6K1825740000 Switch, choke	Buy now
5	688825750100 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	704825810000 Stay, Cord Clamp	Buy now
8	973030501200 Bolt, hexagon	Buy now
9	929900510000 Ybs67-5 washer, spring	Buy now
10	953030570000 Nut (656)	Buy now
11	688833831100 Buzzer	Buy now
12	9014905M0500 Screw(6k0)	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	688825865000 Extension, wire harness	Buy now
17	688825861100 Extension, wire harness	Buy now

Optional Parts 5



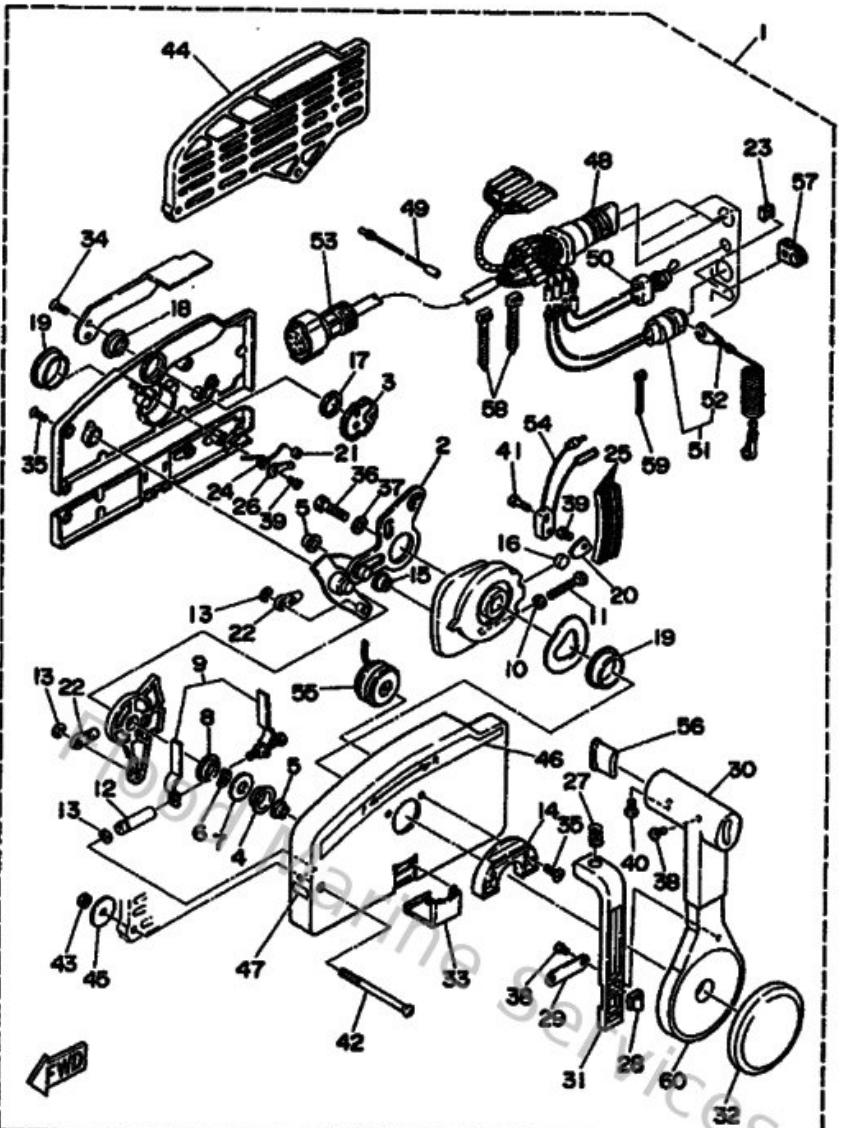
Ref	Part	
18	697825400100 Neutral Switch Assembly	Buy now
19	663825540100 Stay, neutral switch	Buy now

Remote Control



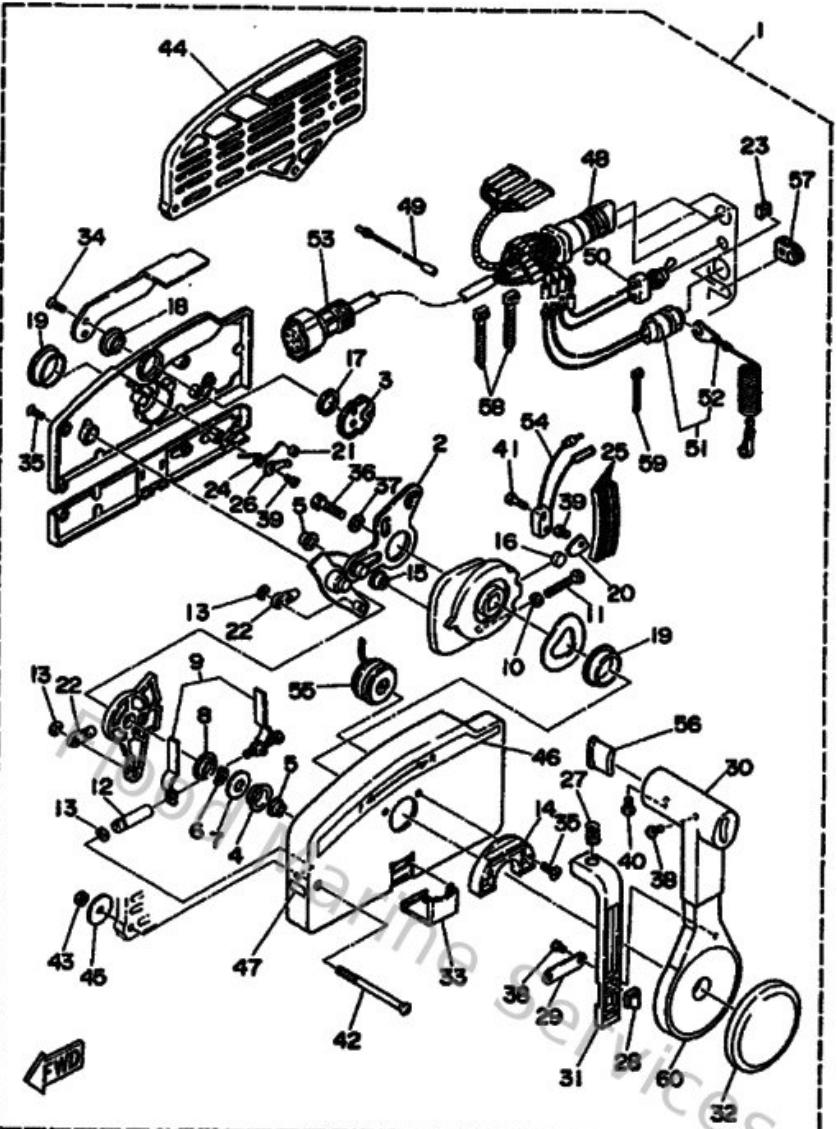
Ref	Part	
1	703482301100 Remote control assembly (7p)	Buy now
2	703482201100 Remote control assembly (7p)	Buy now
3	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
4	703482900100 Twin attachment	Buy now

Remote Control Assy



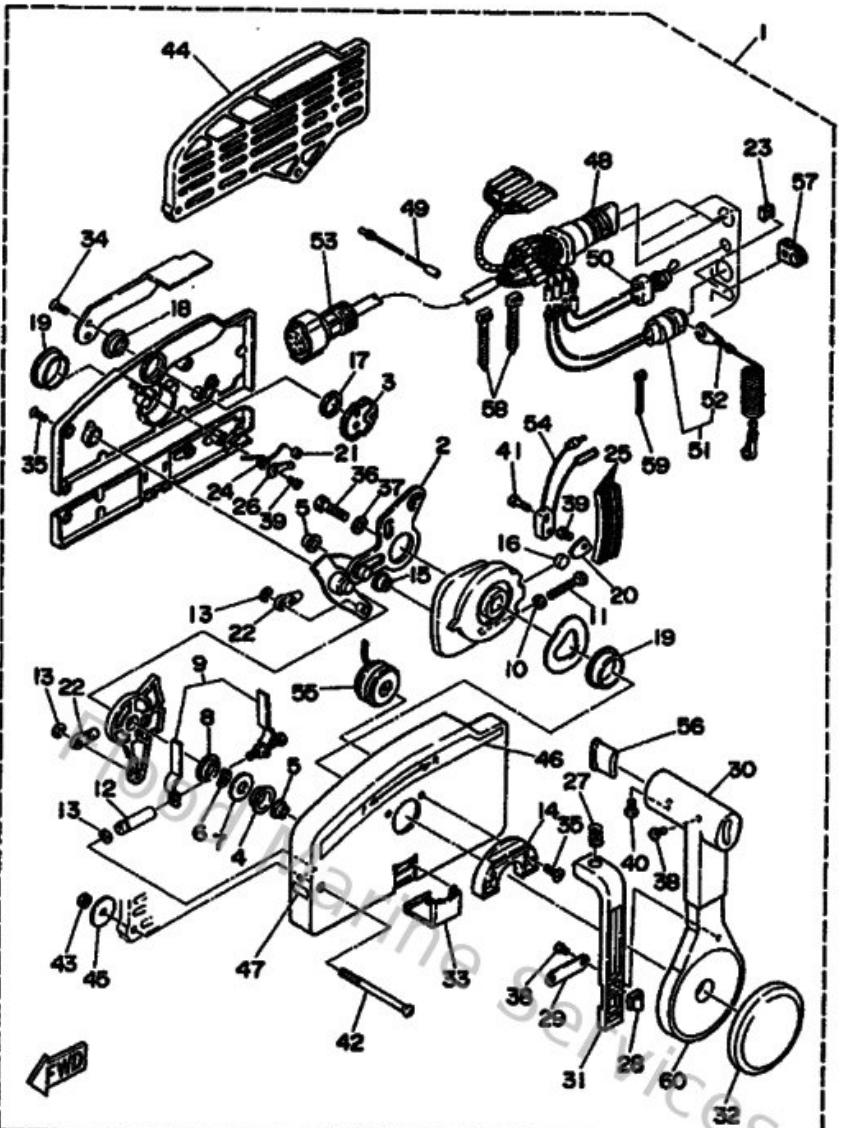
Ref	Part	
1	703482301100 Remote control assembly (7p)	Buy now
2	703482611000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy



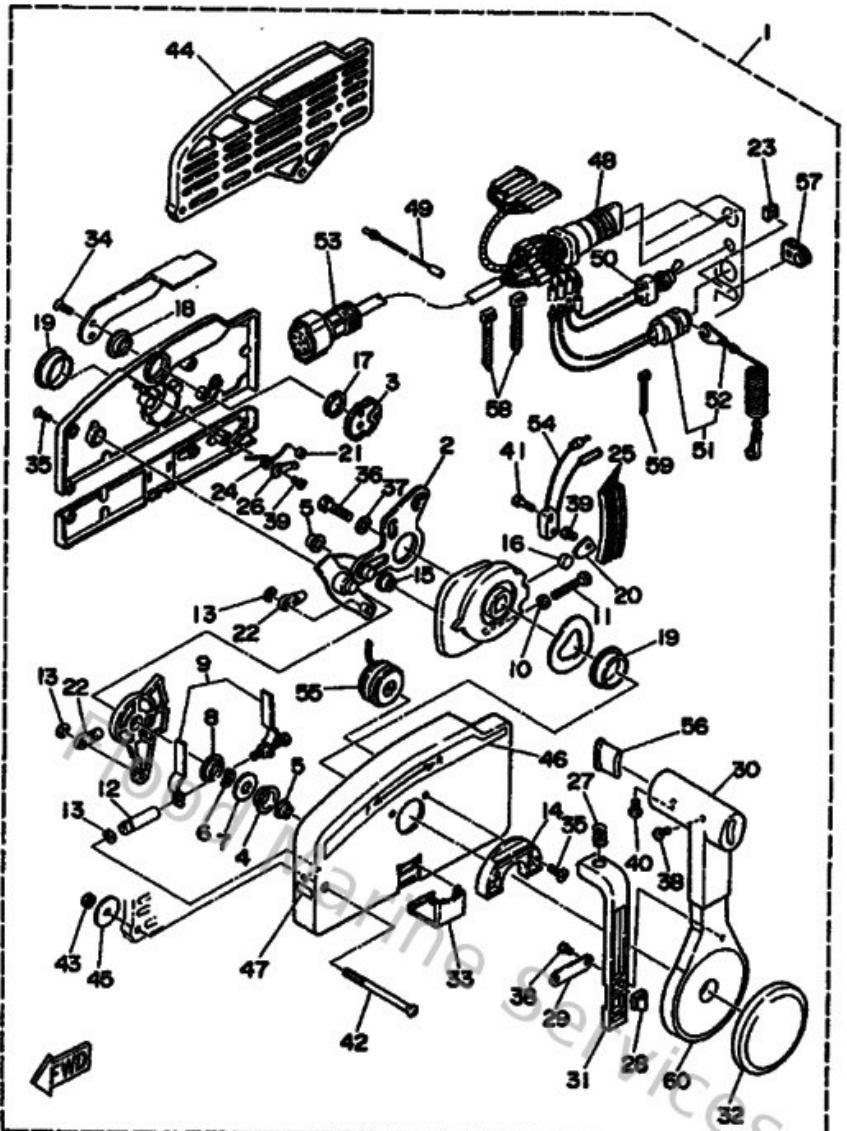
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482221000 Grip, control lever	Buy now
32	703482230000 Lock, neutral	Buy now

Remote Control Assy



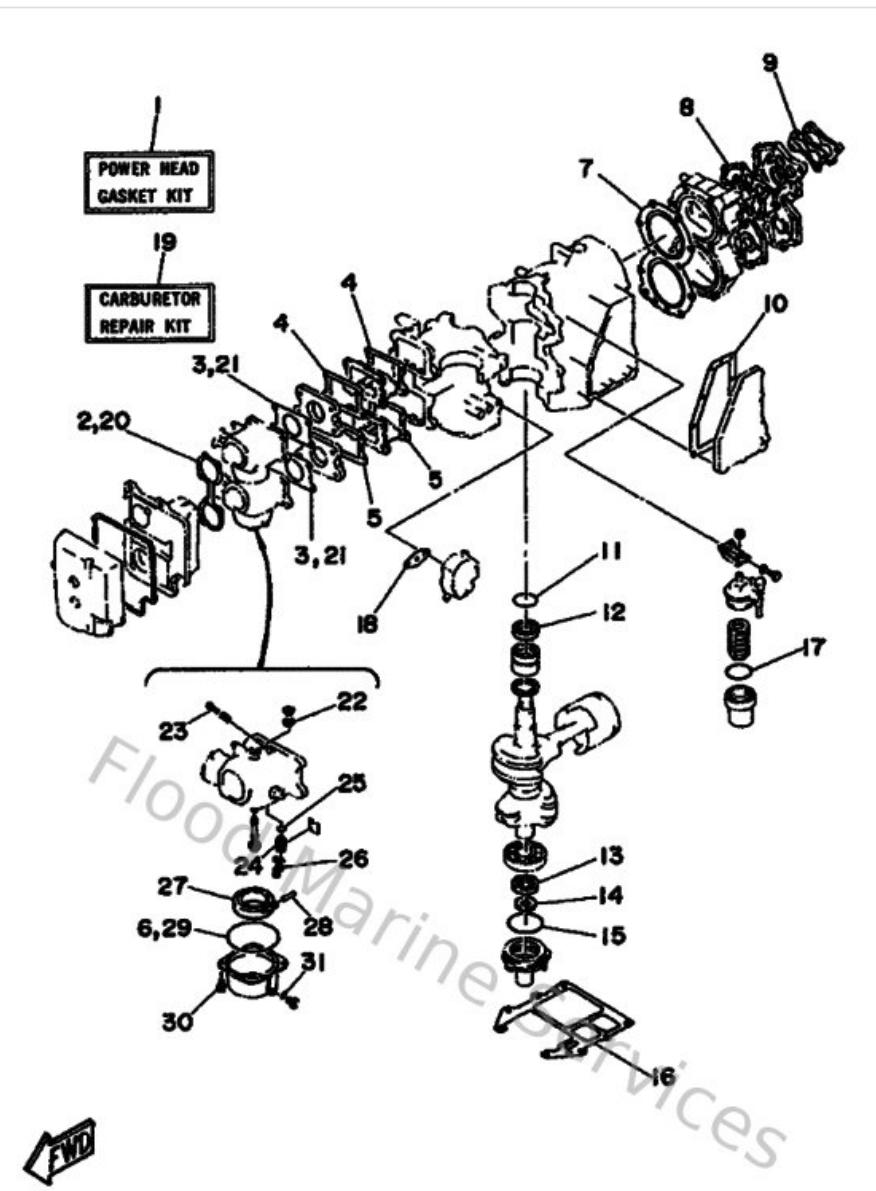
Ref	Part	
33	703482250000 Cover	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy



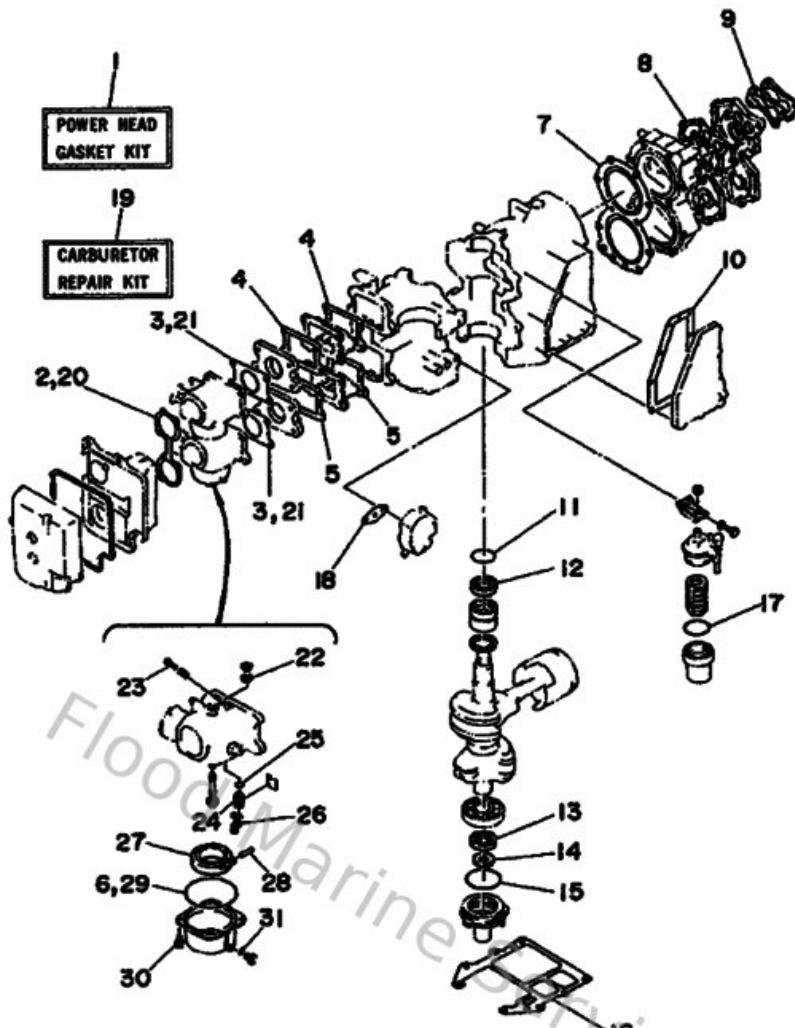
Ref	Part	
49	<u>703825310000</u> Wire, lead	Buy now
50	<u>703825740000</u> Switch, choke	Buy now
51	<u>688825750100</u> Engine stop switch assembly	Buy now
52	<u>682825560000</u> Lanyard, stop switch	Buy now
53	<u>688825862100</u> Extension, wire harness	Buy now
54	<u>703825400000</u> Neutral switch assembly	Buy now
55	<u>703833830100</u> Buzzer	Buy now
56	<u>703482240000</u> Cover, control lever	Buy now
57	<u>703482840000</u> Grommet	Buy now
58	<u>904651316900</u> Band	Buy now
59	<u>80L263970000</u> Band	Buy now
60	<u>703482210000</u> Grip	Buy now

Repair Kit 1



Ref	Part	
1	697W00010000 Gasket kit, power unit	Buy now
2	663144830000 Gasket, plate	Buy now
3	663141980000 Gasket	Buy now
4	66313621A000 Packing, valve seat 1	Buy now
5	663136220000 Packing, valve seat 2	Buy now
6	932106427200 O-ring (663) (carb)	Buy now
7	69711181A200 Gasket, cylinder head 1	Buy now
8	663111930000 Gasket, head cover	Buy now
9	663124140000 Gasket, thermostat	Buy now
10	66341114A000 Gasket, exhaust outer cover	Buy now
11	932104215900 O-ring (647)	Buy now
12	9310232M0700 Oil seal (697)	Buy now
13	931022813500 Oil seal (28x47x7-663)	Buy now
14	931041804900 Oil seal (18x30x5-663)	Buy now
15	932106226900 Ring, o(663)	Buy now

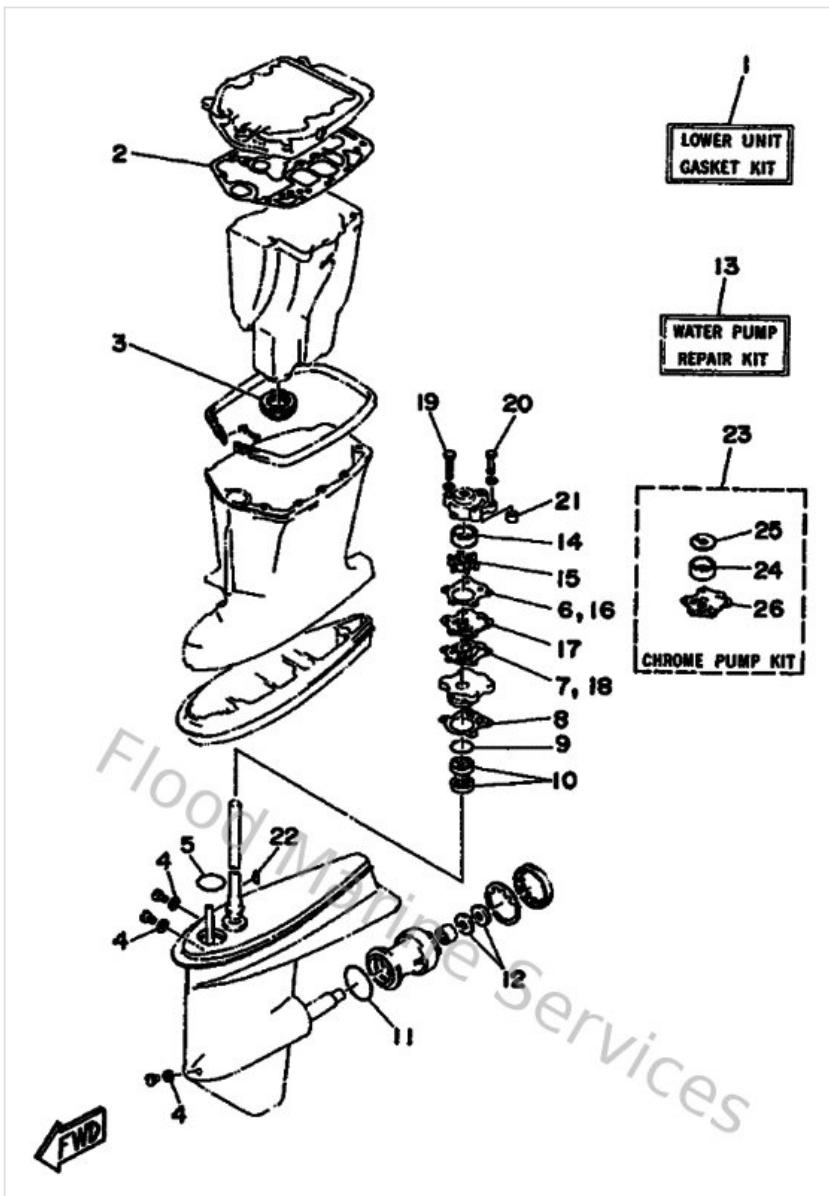
Repair Kit 1



Ref	Part	
16	696451130000 Gasket,upper casing	Buy now
17	9321037M2500 O-ring (655)	Buy now
18	650244310000 Gasket,fuel pump	Buy now
19	696W00930200 Carburetor repair kit	Buy now
22	679145570000 Washer (carb)	Buy now
23	663149230000 Screw, adjust	Buy now
24	696145900000 Needle valve assembly	Buy now
25	932100722900 O-ring (371)	Buy now
26	676141860000 Pin, valve	Buy now
27	6F0149850000 Float comp.	Buy now
28	663145480000 Pin, arm	Buy now
30	901590400700 Screw, pan head (686)	Buy now
31	932100423000 O-ring (371)	Buy now

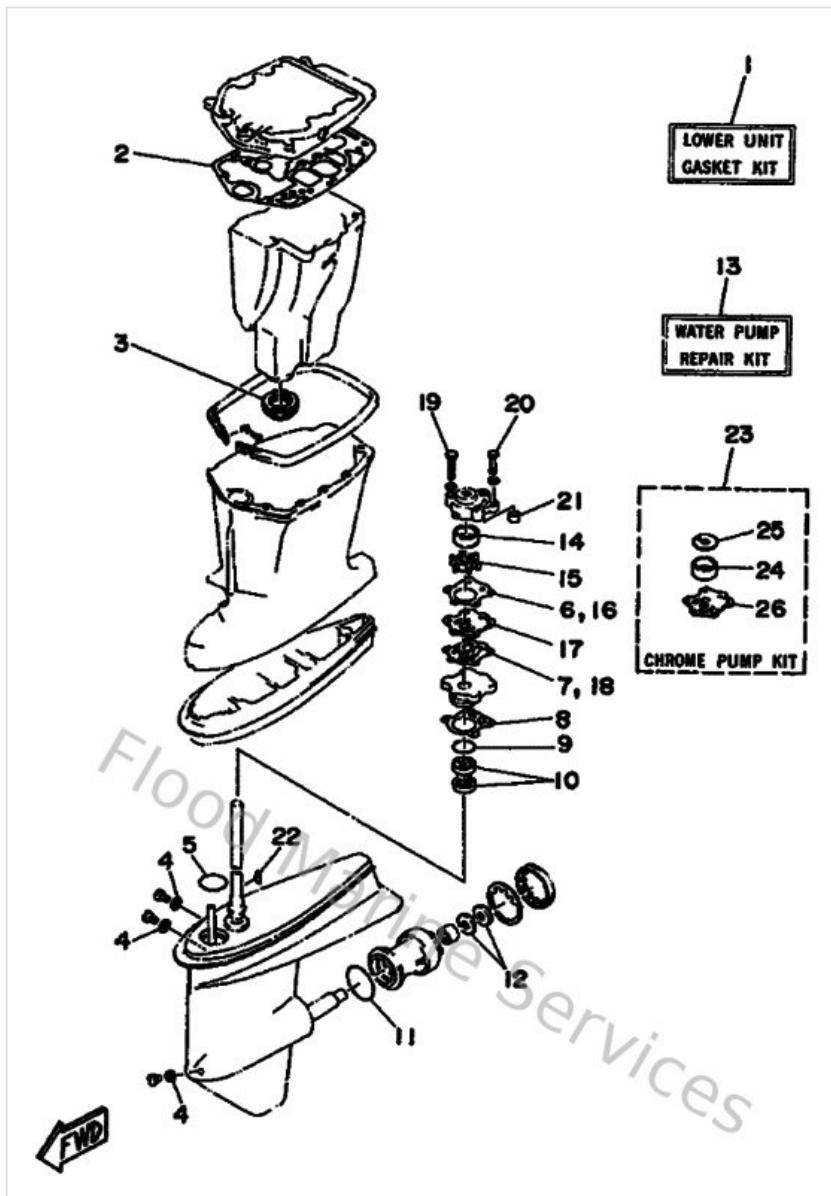


Repair Kit 2



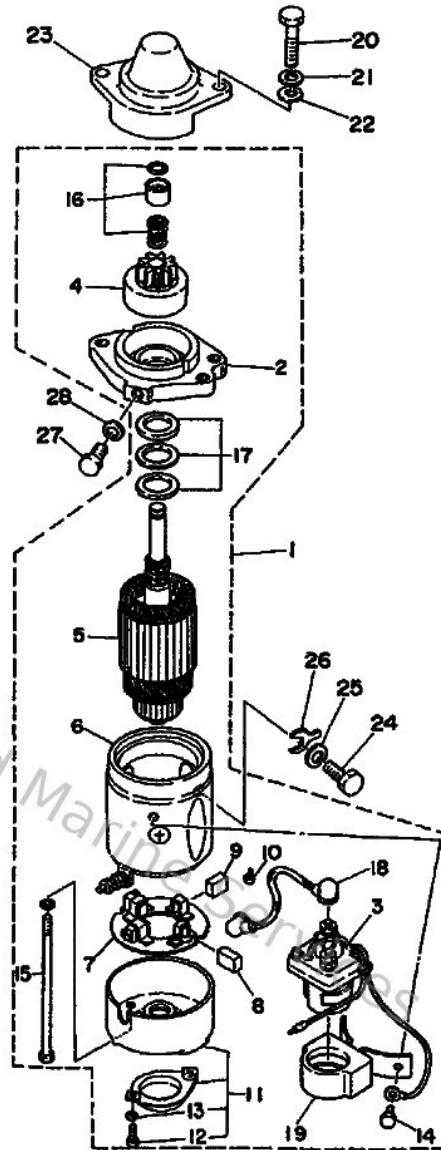
Ref	Part	
1	698W00012000 Gasket Kit	Buy now
2	697451140000 Gasket,upper casing 2	Buy now
3	663451230000 Gasket, muffler	Buy now
4	904300802000 Gasket	Buy now
5	932104904600 O-ring (620)	Buy now
6	66344315A000 Gasket,water pump 1	Buy now
7	663443240000 Gasket,cartridge outer plate	Buy now
8	663443160000 Gasket,water pump 2	Buy now
9	932104104200 O-ring (132)	Buy now
10	931012307000 Oil seal (663)	Buy now
11	9321066M9800 O-ring(6h4)	Buy now
12	931012206700 Oil seal (22x36x6-663)	Buy now
13	663W0078A000 Water pump repair kit	Buy now
14	663443220000 Insert, cartridge	Buy now
15	697443520000 Impeller	Buy now

Repair Kit 2



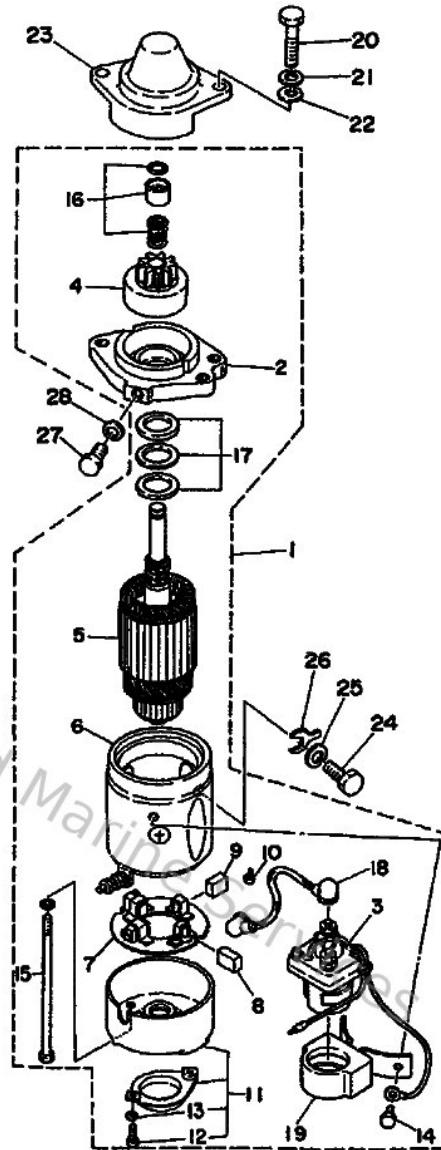
Ref	Part	
17	663443230000 Outer plate, cartridge	Buy now
19	970950805500 Bolt, hexagon	Buy now
20	973950804500 Bolt, hexagon	Buy now
21	663443660000 Damper, water seal 2	Buy now
22	9028003M0300 Key, woodruff (697)	Buy now
23	6H4W00780A00 Chrome pump kit	Buy now
24	670443220100 Insert, cartridge	Buy now
25	670443210000 Inner plate, cartridge	Buy now
26	670443230000 Outer plate, cartridge	Buy now

Starting Motor



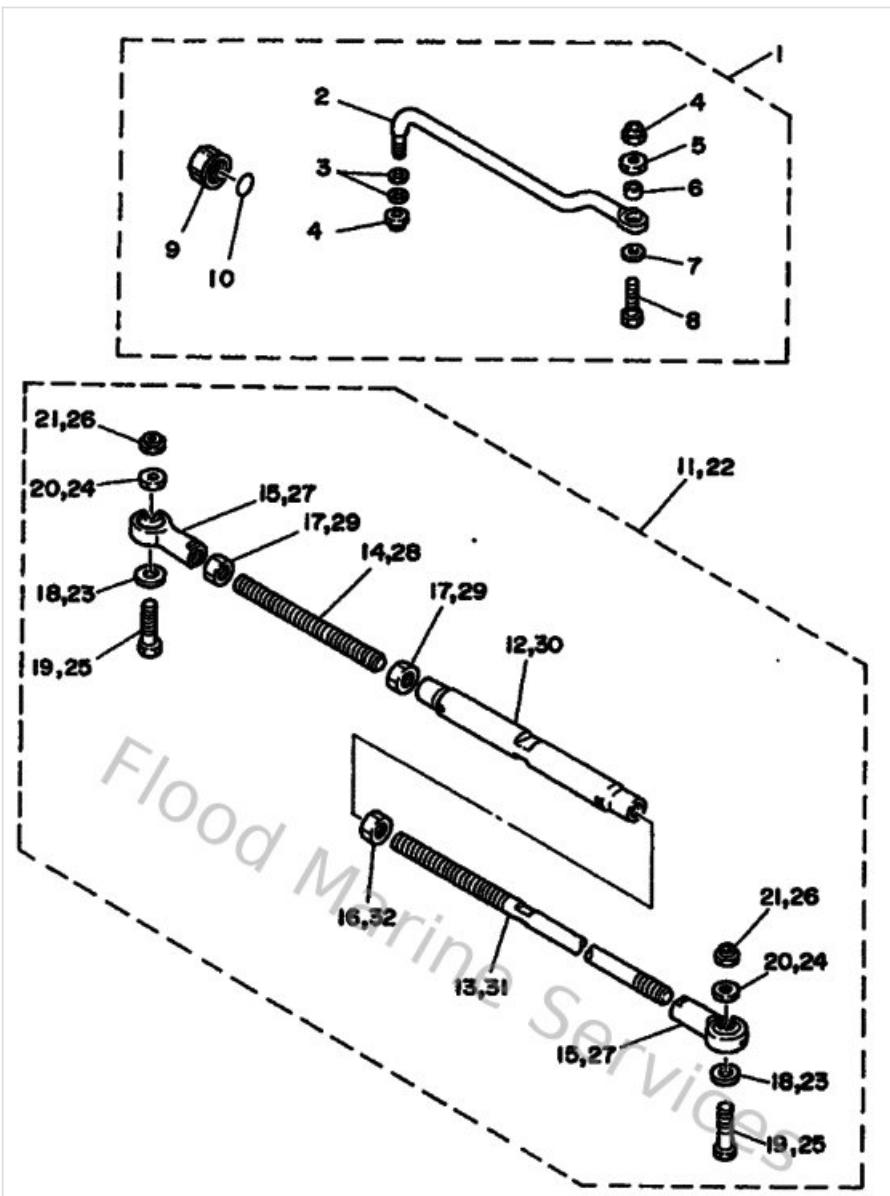
Ref	Part	
1	697818001100 Starting Motor assembly	Buy now
2	676818301000 Front cover assembly	Buy now
3	682819411100 Starter, relay	Buy now
4	663818321100 Pinion assembly	Buy now
5	676818501100 Armature assembly	Buy now
6	663818101100 Stator assembly	Buy now
7	663818401100 Brush holder assembly	Buy now
8	663818111100 Brush 1	Buy now
9	663818121100 Brush 2	Buy now
10	663818131000 Spring, brush	Buy now
12	985800401200 Screw, pan head (686)	Buy now
13	929010410000 Ybs67-4 washer, spring	Buy now
14	973130601000 Bolt	Buy now
15	663818261000 Bolt 1	Buy now
16	676818571000 Pinion stopper set	Buy now

Starting Motor



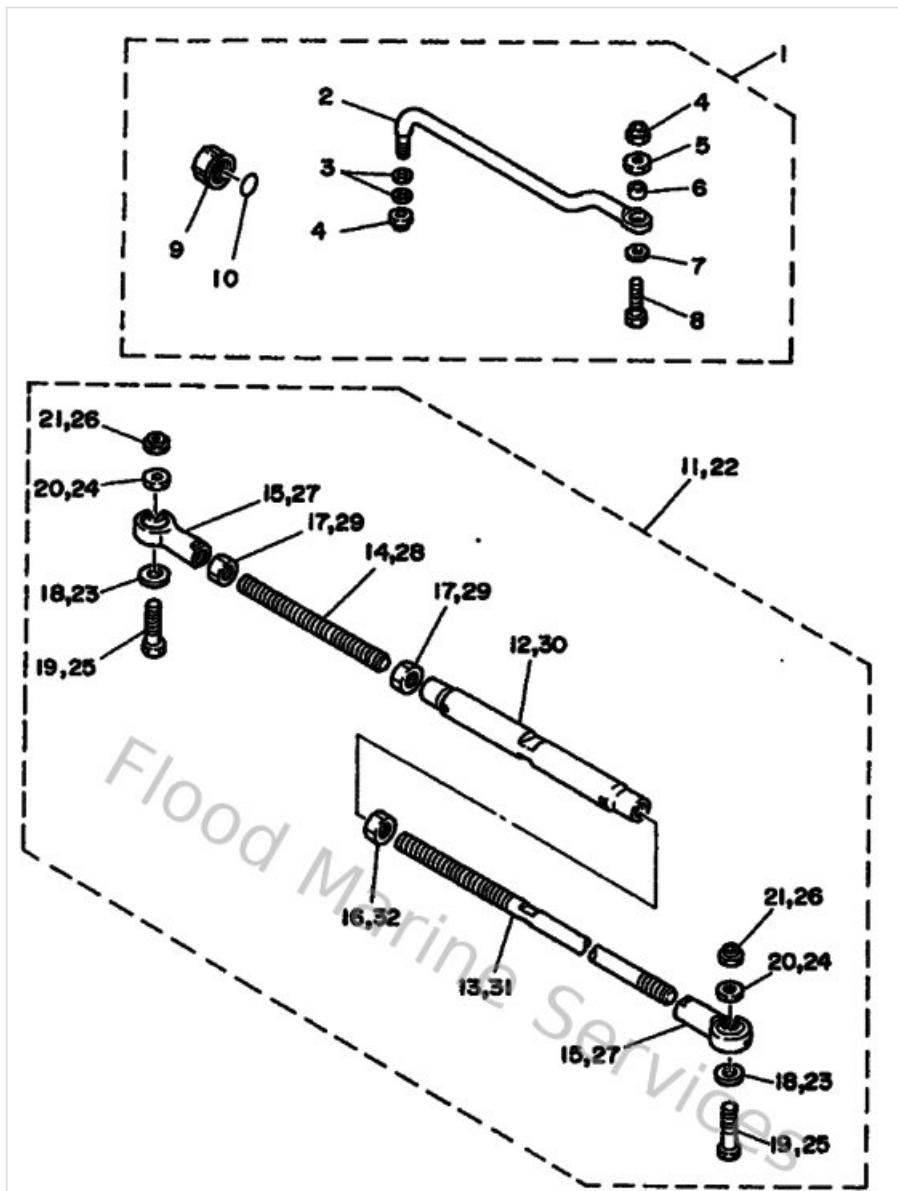
Ref	Part	
17	697818091000 Washer kit	Buy now
18	697818151000 Wire, lead	Buy now
19	697819521000 Holder, relay	Buy now
20	973130804000 Bolt, Hexagon	Buy now
21	929900810000 Ybs67-8 washer, spring	Buy now
22	929900860000 Washer, plain (663)	Buy now
23	663818420194 Cover 3	Buy now
24	970130802500 Bolt (682)	Buy now
26	663811620000 Washer, Plain	Buy now
27	973130801600 Bolt, hexagon	Buy now

Steering Guide Attachment 1



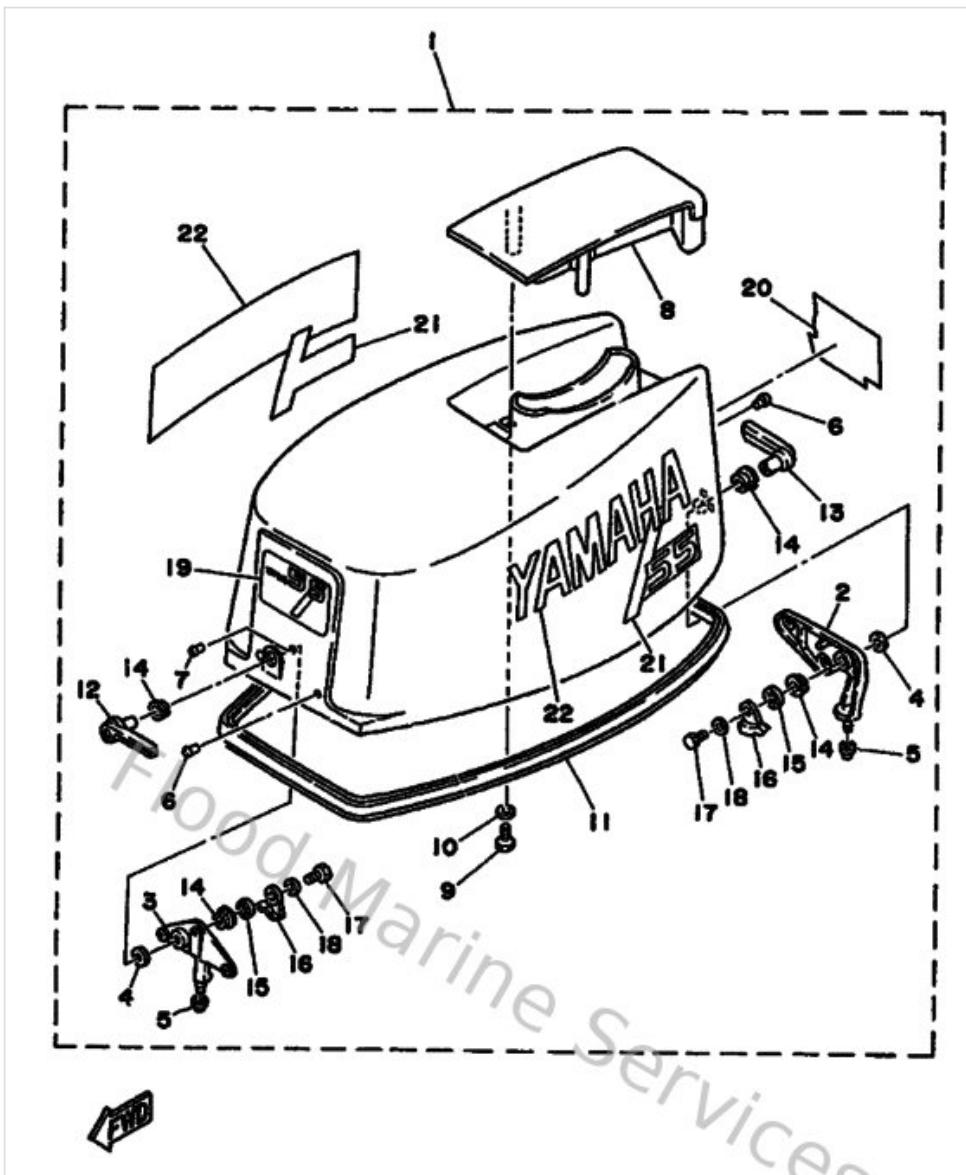
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Coller (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	6E5613550000 Bolt	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	6E5613010100 Tie bar assembly (l:600-800mm)	Buy now
12	6E5613130000 Adjuster	Buy now
13	6E5613111100 Tie bar	Buy now
14	6E5613150000 Tie bar, 2	Buy now
15	6E5613030000 Steering axle comp.	Buy now

Steering Guide Attachment 1



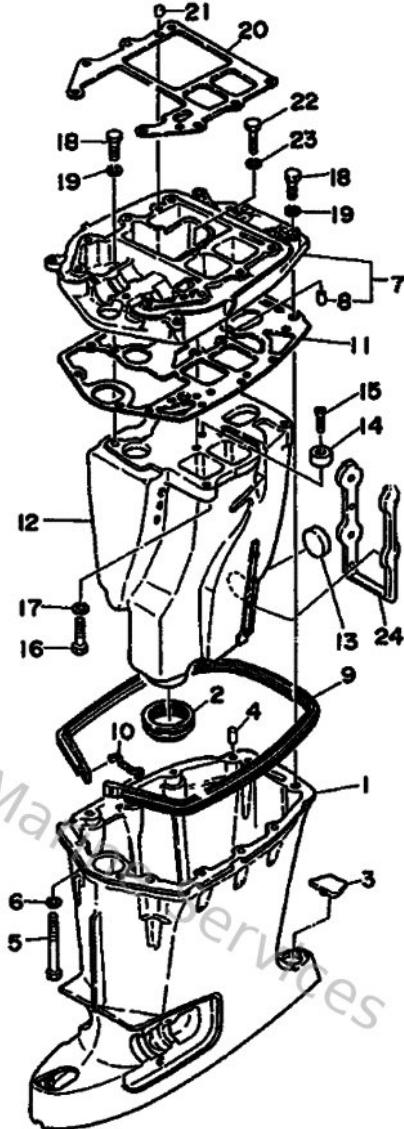
Ref	Part	
16	9017014M0600 Nut (6e5)	Buy now
17	953801470000 Nut (6e5)	Buy now
18	9020110M7600 Washer, plate (6e5)	Buy now
19	9010109M7000 Bolt (6e5)	Buy now
20	9017009M0500 Nut, hexagon (6e5)	Buy now
22	688613010100 Twin kit	Buy now
31	688613111100 Tie bar	Buy now

Top Cowling



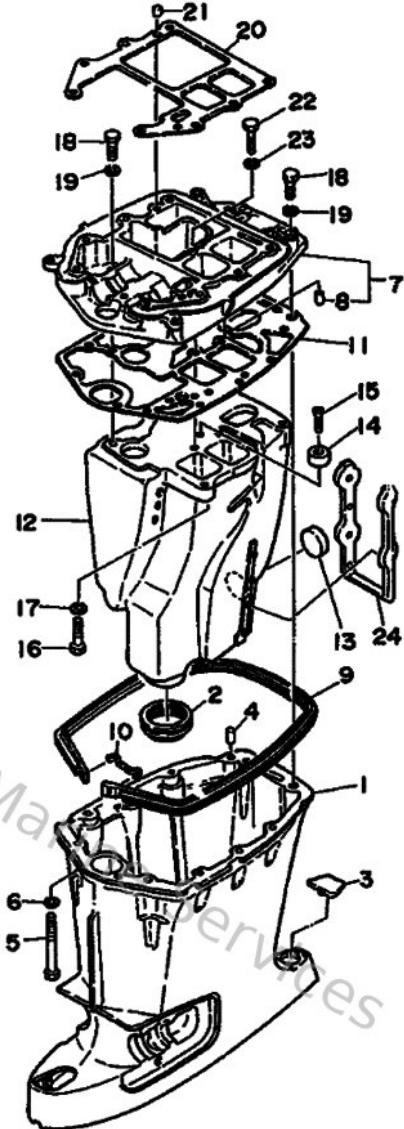
Ref	Part	
2	697426470094 Holder, clamp band	Buy now
3	697426490094 Holder, clamp band	Buy now
4	9020219M1000 Washer, plate (697)	Buy now
5	663426620000 Damper	Buy now
6	9026606M0200 Rivet (697)	Buy now
9	973950601600 Bolt, hexagon deep recess	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663426150200 Seal	Buy now
12	697428151098 Lever, clamp 1	Buy now
13	697428171098 Lever, clamp 3	Buy now
14	9038613M3800 Bushing (697)	Buy now
15	902061301900 Washer, wave 6264283200	Buy now
16	663428160200 Lever, clamp 2	Buy now
17	970130601200 Bolt(gh1)	Buy now
18	9020106M0200 Washer,plate (6k8)	Buy now

Upper Casing



Ref	Part	
2	663451230000 Gasket, muffler	Buy now
3	663451551000 Cap	Buy now
4	936061201900 Pin, dowel (614)	Buy now
5	9010108M0000 Bolt, with washer(697)	Buy now
6	929900810000 Ybs67-8 washer, spring	Buy now
7	66341137035B Guide, exhaust	Buy now
8	9038602M0400 Bushing (663)	Buy now
9	663451270000 Seal 1	Buy now
10	663451290000 Hook, damper seal	Buy now
11	697451140000 Gasket,upper casing 2	Buy now
12	66314711025B Muffler	Buy now
13	903343001700 Plug strait(663)	Buy now
14	663452510000 Anode	Buy now
15	921800602500 Screw, countersunk	Buy now
16	970900803500 Bolt(70w)	Buy now

Upper Casing



Ref	Part	
18	973950803000 Bolt, hexagon (fj1)	Buy now
20	696451130000 Gasket,upper casing	Buy now
22	973950804000 Bolt, hexagon	Buy now
24	663147370000 Damper, muffler	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.