



Yamaha 55BM 2001

Parts Manual

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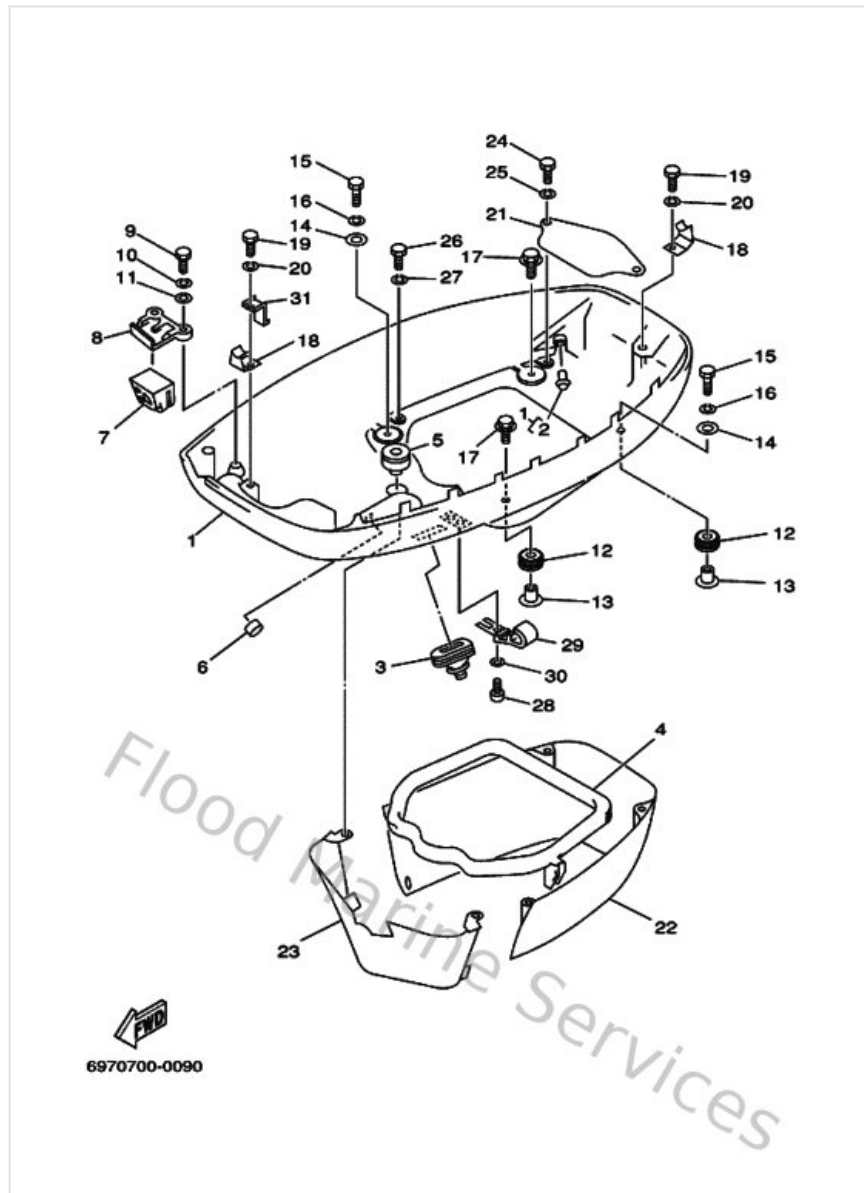
Authorised Yamaha Dealers



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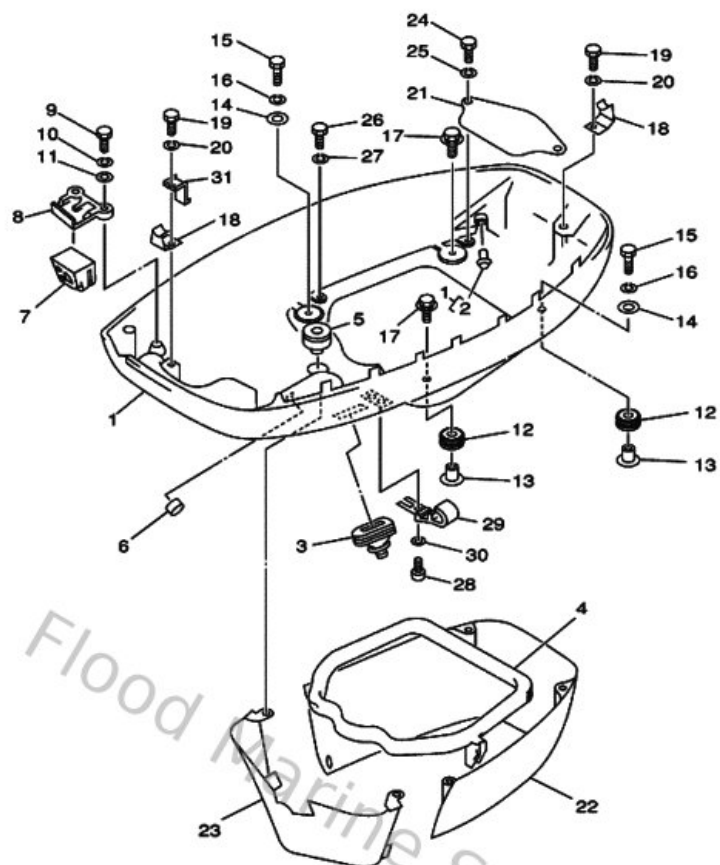
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Bottom Cowling



Ref	Part	
1	69742711024D Cowling, bottom	Buy now
2	663243760000 Pipe, joint 1	Buy now
3	688427261000 Grommet	Buy now
4	663427160100 Sea 1	Buy now
5	663427240000 Grommet	Buy now
6	904801200400 Grommet(661)	Buy now
7	663427250100 Grommet	Buy now
8	663427380394 Plate, fitting	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	929950610000 Washer(6a1)	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	9048009M1200 Grommet (6a0)	Buy now
13	9038706M0300 Collar (676)	Buy now
14	902010641600 Washer, plate(663)	Buy now
15	970950603000 Bolt(jf7)	Buy now

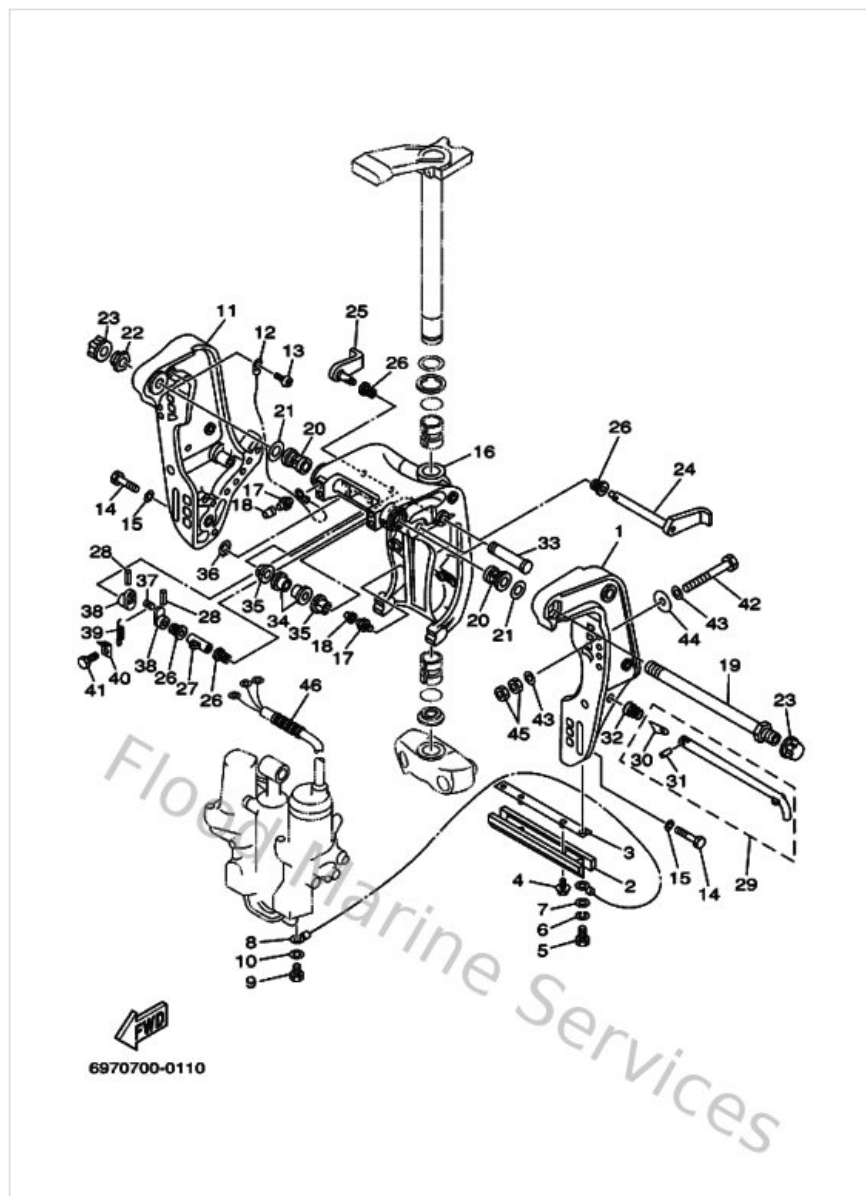
Bottom Cowling



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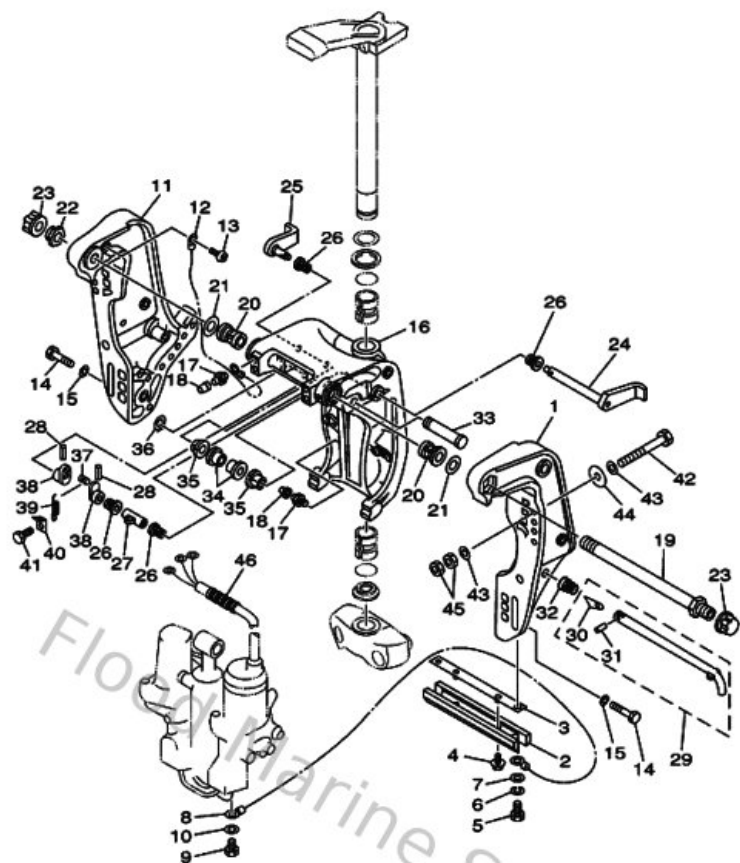
Ref	Part	
17	9011906M0800 Bolt, with washer	Buy now
18	663427440300 Stay	Buy now
19	970950601400 Bolt(gj3)	Buy now
21	663427230194 Cover, bottom	Buy now
22	66342741004D Apron	Buy now
23	66342771024D Apron	Buy now
24	970800602000 Bolt(7u8)	Buy now
26	970950602500 Bolt	Buy now
28	9015706M0100 Screw (6e5)	Buy now
29	6E5243671000 Clamp, fuel pipe 2	Buy now
31	663825940300 Clamp	Buy now

Bracket 1



Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H1452510300 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9011906M2900 Bolt, with washer	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	6H1821480000 Wire, lead	Buy now
9	970950601000 Bolt	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	6H143112004D Bracket, clamp 2	Buy now
12	6E5821480000 Wire, lead 5	Buy now
13	978800601200 Screw, pan head(62j)	Buy now
14	970751004500 Bolt(64d)	Buy now
15	929951010000 Ybs67-10 washer, spring	Buy now

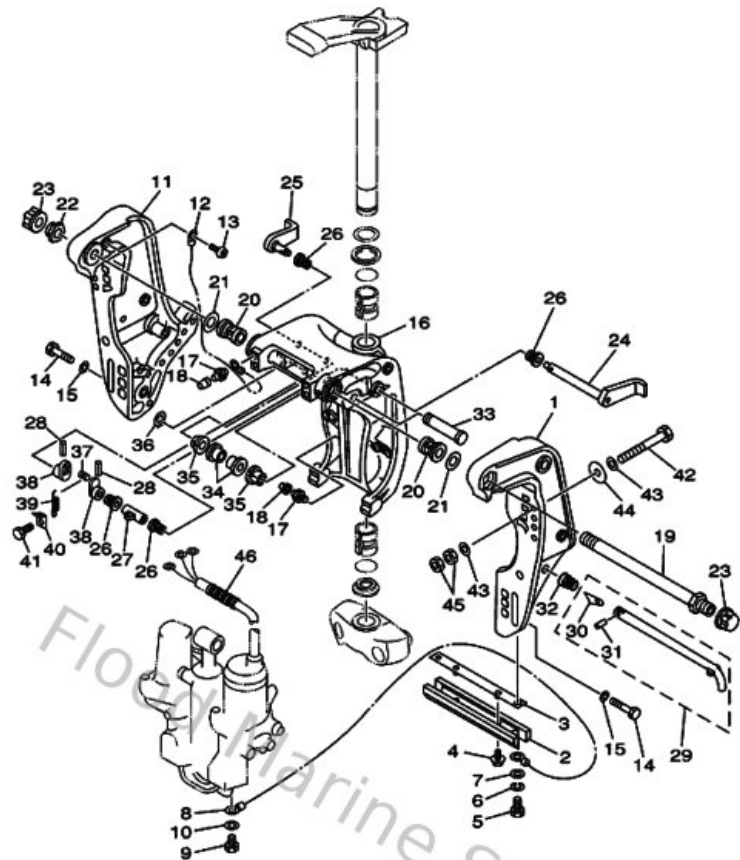
Bracket 1



6970700-0110

Ref	Part	
16	6H143311014D Bracket, swivel 1	Buy now
17	9370006M0300 Nipple, grease(6a1)	Buy now
18	663451190000 Cap, grease nipple	Buy now
19	688431310300 Bolt, clamp bracket	Buy now
20	9038622M1500 Bushing (688)	Buy now
21	9020122M6700 Washer, plate (688)	Buy now
22	901852204300 Nut, self-locking	Buy now
23	6G5431450100 Cap, clamp bracket	Buy now
24	6H1431810100 Lever, tilt stop 1	Buy now
25	6H1431850100 Lever, tilt stop 2	Buy now
26	9038610M1600 Bushing (688)	Buy now
27	9038710M0200 Collar(6e5)	Buy now
28	916903002000 Pin, spring (6h4)	Buy now
29	688431600100 Tilt rod ass'y	Buy now
30	688431650000 Stopper, tilt rod	Buy now

Bracket 1

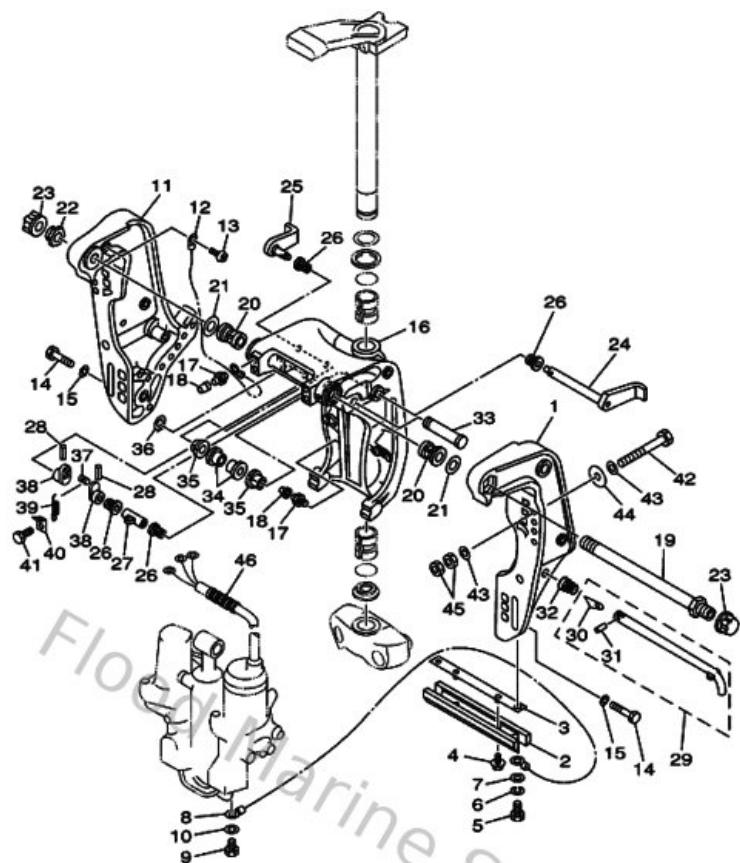


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Ref	Part	
31	916903001200 Pin, spring	Buy now
32	9050216M0200 Spring, conical (688)	Buy now
33	6E5431260200 Pin, upper shock mount	Buy now
34	9038618M6300 Bush(6e5)	Buy now
35	9038618M3500 Bush (688)	Buy now
36	9341018M0200 Circlip (6f2)	Buy now
37	9024906M1900 Pin(6e5)	Buy now
38	6G5431480000 Collar, distance	Buy now
39	9050614M2400 Spring, tension(6e5)	Buy now
40	6G5431440000 Hook, spring	Buy now
41	970850601000 Bolt	Buy now
42	9010112M5100 Bolt	Buy now
43	929951220000 Ybs66-12 washer,plain	Buy now
44	902011242600 Washe, plate(663)	Buy now
45	953801260000 Nut (707)	Buy now

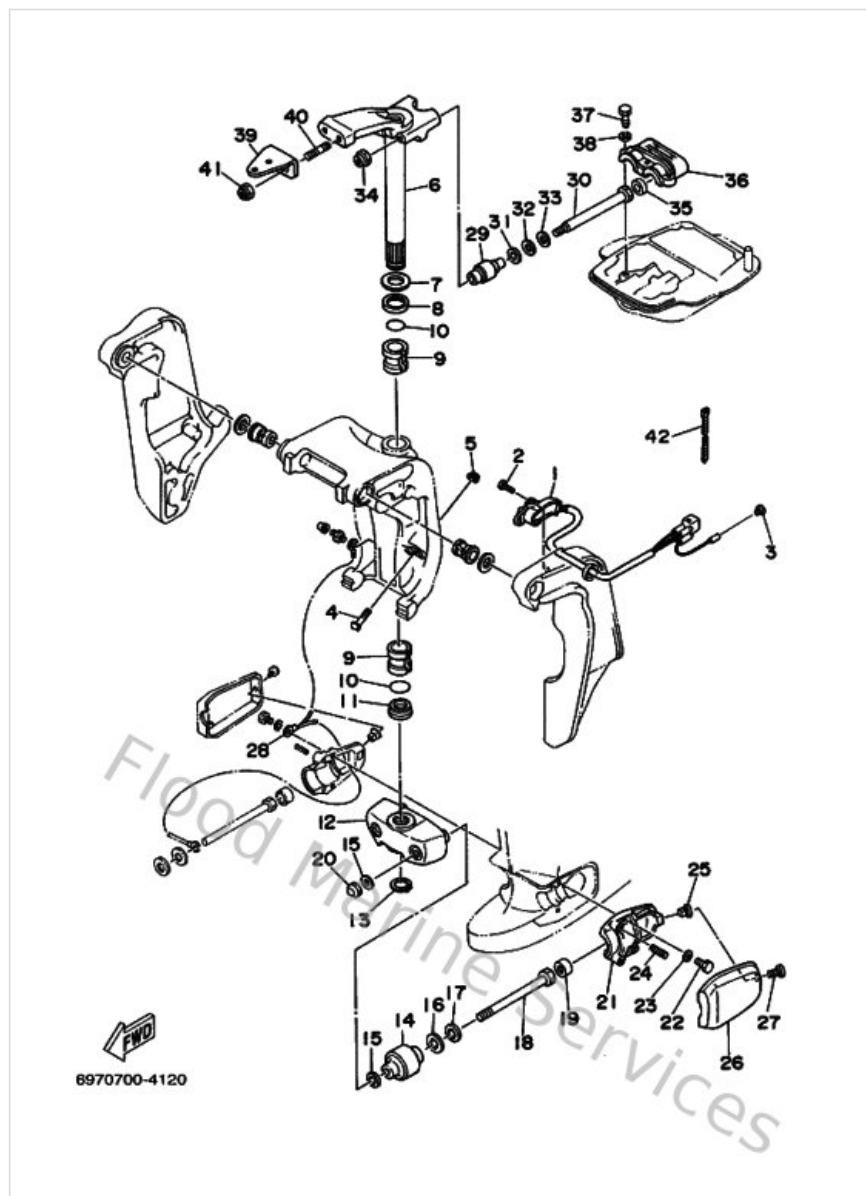
Bracket 1

Ref	Part	
46	9044014M0000 Pipe(6h4)	Buy now



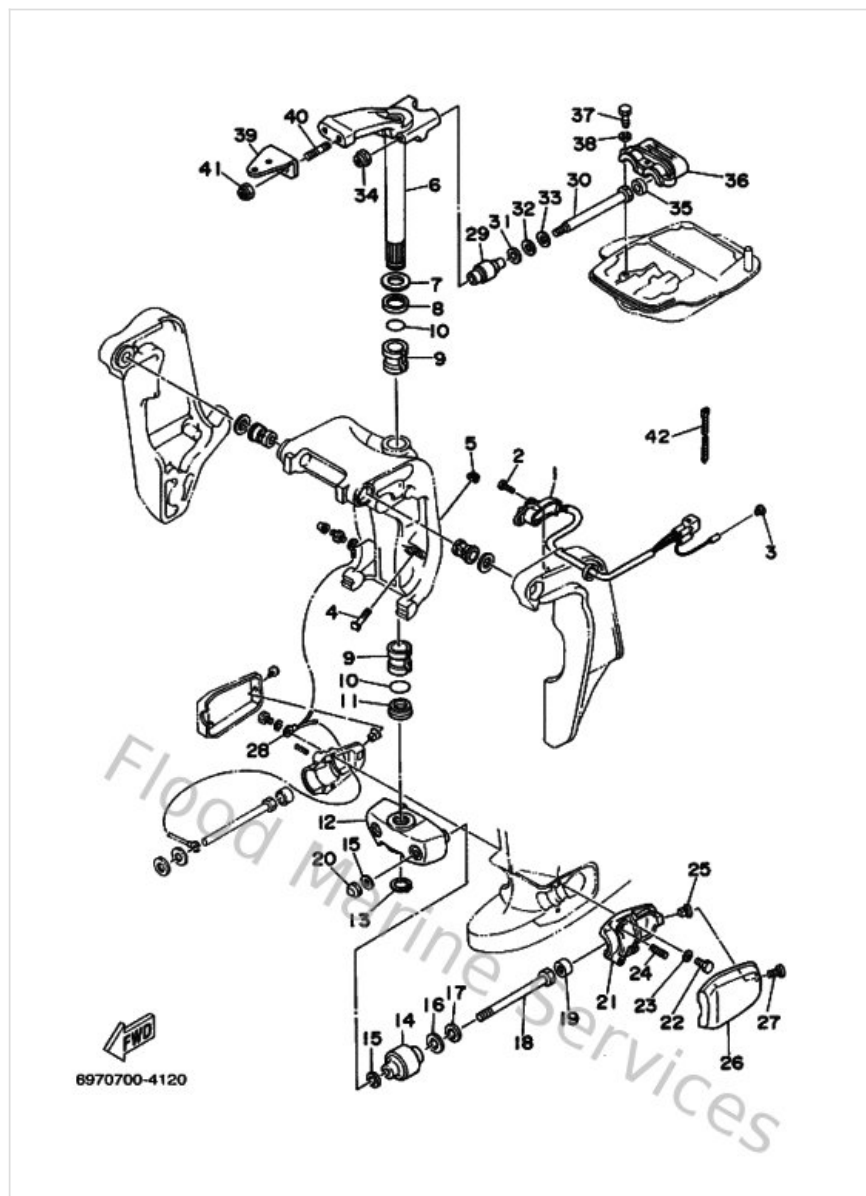
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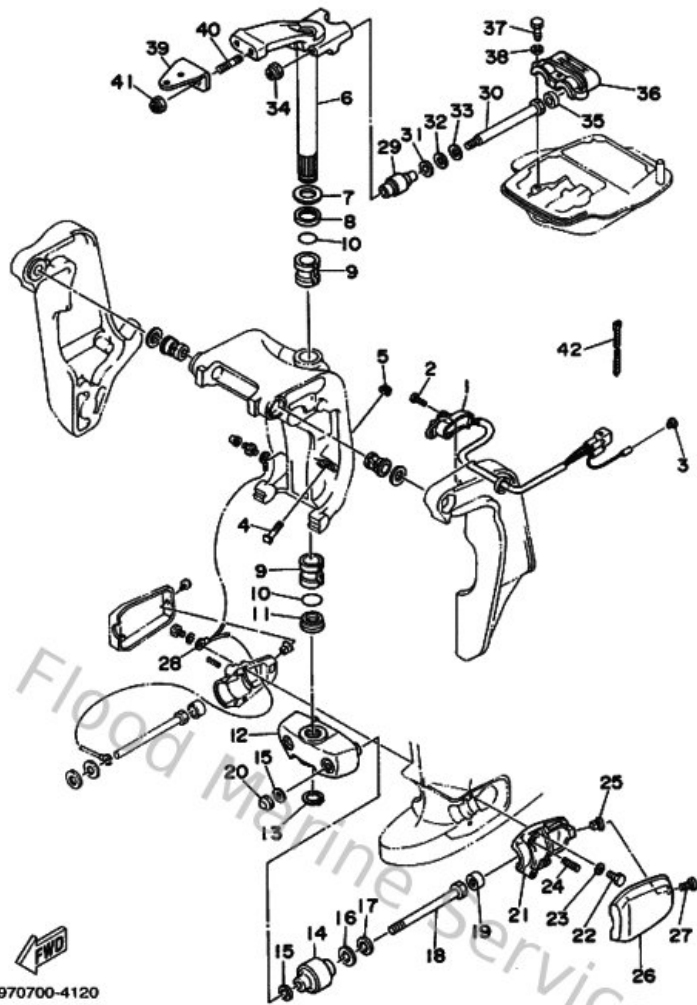
Ref	Part	
1	6H1836721200 Trim sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	703821190000 Cover, lead wire	Buy now
4	6H1433760000 Bolt, thrust receiver	Buy now
5	957800830000 Nut, nylon (6j8)	Buy now
6	66342510134D Steering bracket assembly	Buy now
7	9020130M0000 Washer, plate(6h1)	Buy now
8	9038630M7800 Bush(6h0)	Buy now
9	9038630M7700 Bush(6h0)	Buy now
10	9321029M9400 O-ring(6h1)	Buy now
11	9038630M6000 Bush(6j8)	Buy now
12	66344551028D Housing, lower mount rubber	Buy now
13	9341028M0600 Circlip (688)	Buy now
14	687445550094 Mount damper, lower side	Buy now
15	9020112M1600 Washer, plate (679)	Buy now

Bracket 2



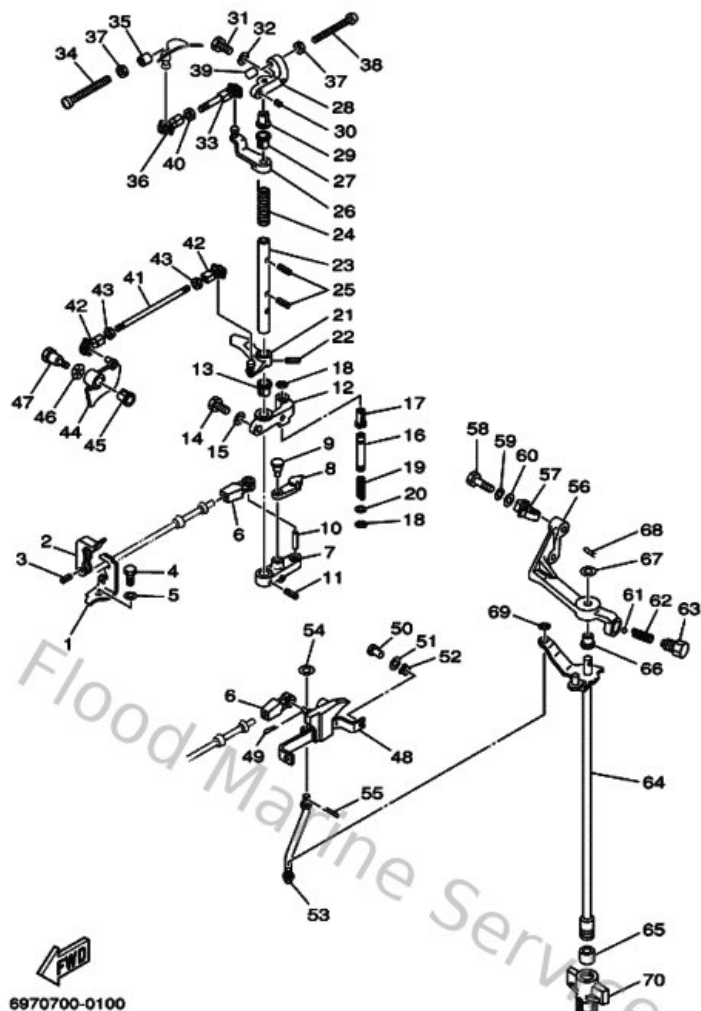
Ref	Part	
16	9020225M0400 Washer, plate (663)	Buy now
17	9020113M1900 Washer, plate (663)	Buy now
18	901091226100 Bolt(663)	Buy now
19	663445750000 Damper, lower mount rubber	Buy now
20	953801280000 Nut crown(663)	Buy now
21	687445520294 Housing, lower mount rubber	Buy now
22	970750802500 Bolt, hexagon deep recess	Buy now
23	929950810000 Ybs67-8 washer, spring	Buy now
24	9050114M0800 Spring, compression(64j)	Buy now
25	901790606600 Nut(663)	Buy now
26	66344553014D Cover, lower mount	Buy now
28	688821270200 Wire, lead 2	Buy now
29	670445140094 Mount damper, upper side	Buy now
30	901090826200 Bolt(663)	Buy now
31	902011542300 Washer, plate(663)	Buy now

Bracket 2



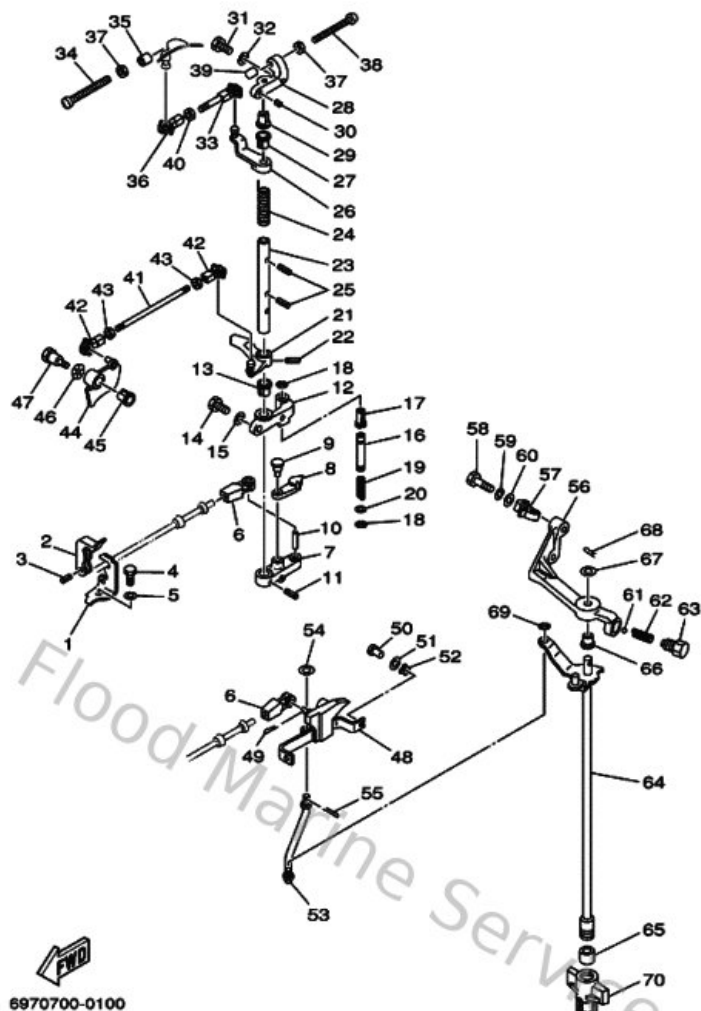
Ref	Part	
32	902021506500 Washer, plate (663)	Buy now
33	902010942500 Washer, plate (663)	Buy now
34	901850804500 Nut, self-locking	Buy now
35	663445330000 Damper, upper mount	Buy now
36	663445110000 Cover, upper mount	Buy now
37	970750803500 Bolt(70w)	Buy now
39	68848511014D Hook, steering	Buy now
40	901161006300 Bolt, stud	Buy now
41	901851005100 Nut, self-locking	Buy now
42	9046511M1000 Clamp	Buy now

Control



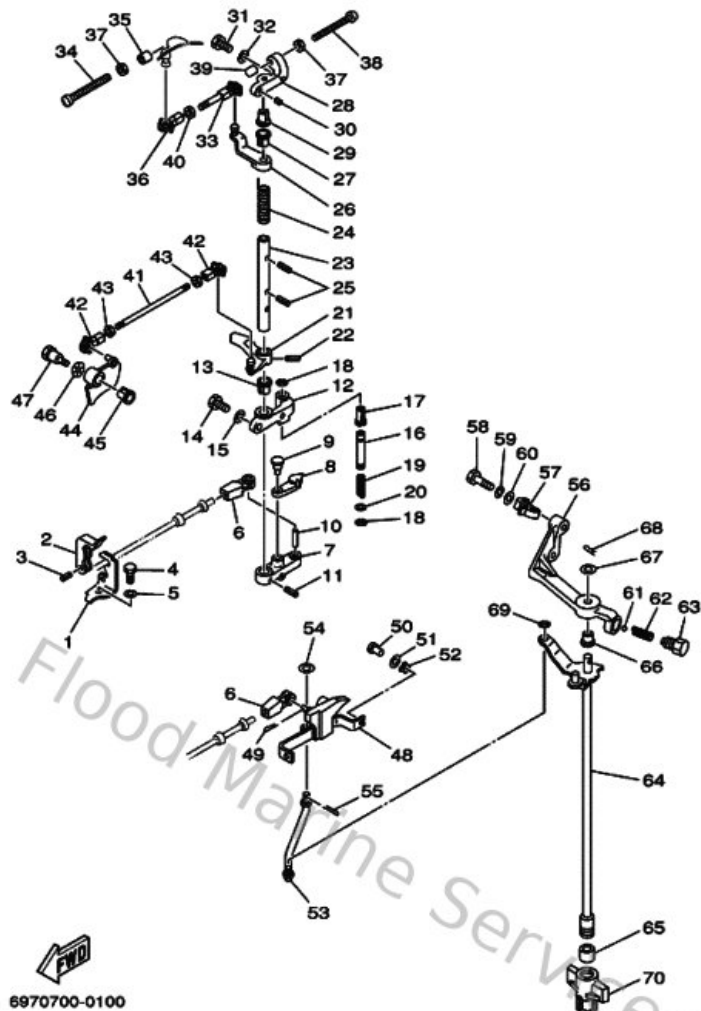
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	970950801600 Bolt, hexagon deep recess	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	663483440000 Cable end, remote control	Buy now
7	663416320094 Lever, magneto control 2	Buy now
8	663412820000 Stopper free, axle link	Buy now
9	902490512500 Pin (663)	Buy now
10	936072311000 Pin, dowel(663)	Buy now
11	916903001800 926-51502-00 pin, spring (700)	Buy now
12	663416620094 Bracket 2	Buy now
13	903861000900 Bushing 6484418600	Buy now
14	970950601800 Bolt (fj0)	Buy now
15	929900660000 Washer, plain (646)	Buy now

Control



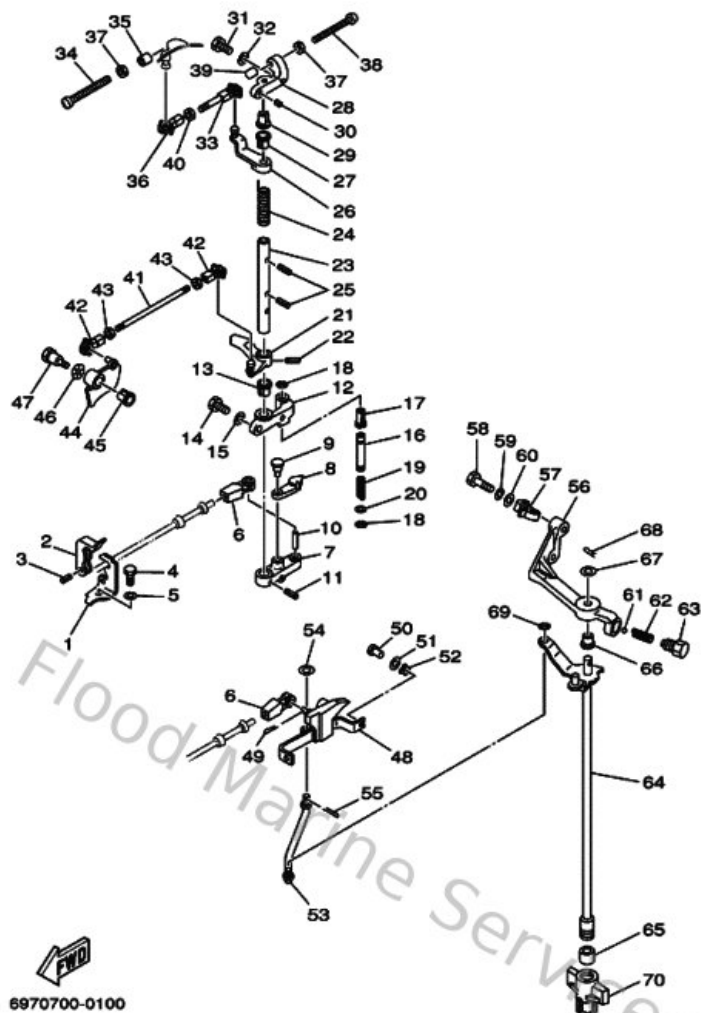
Ref	Part	
16	663441140000 Stopper	Buy now
17	9038606M3900 Bushing (697)	Buy now
18	990800560000 Circlip(22k)	Buy now
19	905010823200 Spring, compression(663)	Buy now
20	929030660000 Washer, plain (646)	Buy now
21	663416330094 Lever, magneto control 3	Buy now
23	663416350000 Shaft, link connecting	Buy now
24	905082016900 Spring, torsion(663)	Buy now
26	663416310094 Lever, magneto control	Buy now
28	663416610094 Bracket 1	Buy now
30	916904001000 Pin, spring	Buy now
33	688416360000 Rod 1	Buy now
34	9015706M1100 Screw, pan head(697)	Buy now
35	688441940000 Cap	Buy now
36	6H1412370000 Joint, link	Buy now

Control



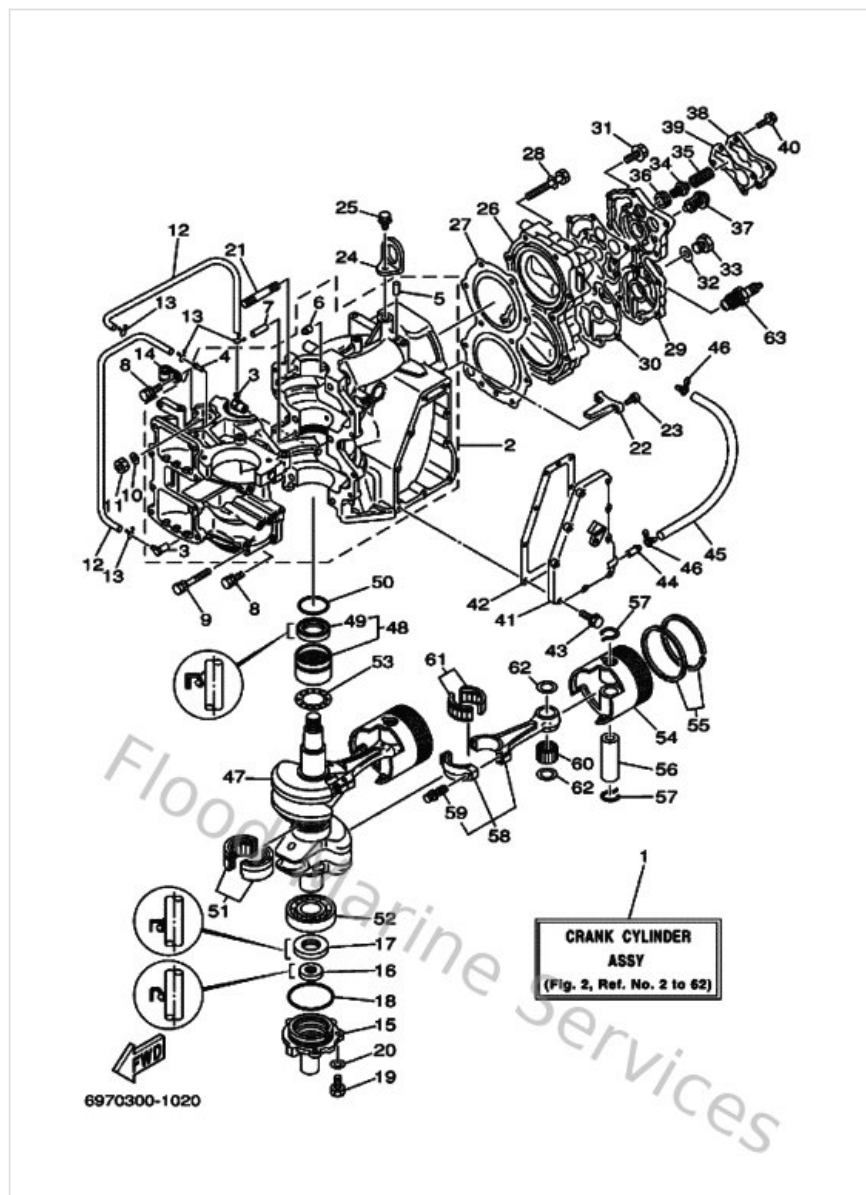
Ref	Part	
37	953800670000 Nut	Buy now
38	9015706M1200 Screw, pan head(697)	Buy now
39	663441940000 Cap	Buy now
40	953800560000 Nut, hexagon (663)	Buy now
41	697412110000 Link, accel.	Buy now
42	6H4412370000 Joint, link	Buy now
44	663412130194 Cam, accel.	Buy now
46	9020610M0400 Washer, wave (676)	Buy now
47	901090626000 Bolt(663)	Buy now
48	663441170100 Bracket 1	Buy now
49	904681800800 Clip 620436610000	Buy now
50	9024106M0000 Pin with head (663)	Buy now
52	902060604000 Washer, wave (663)	Buy now
53	663441210100 Lever, shift rod	Buy now
55	914901602000 Pin, cotter (e57)	Buy now

Control



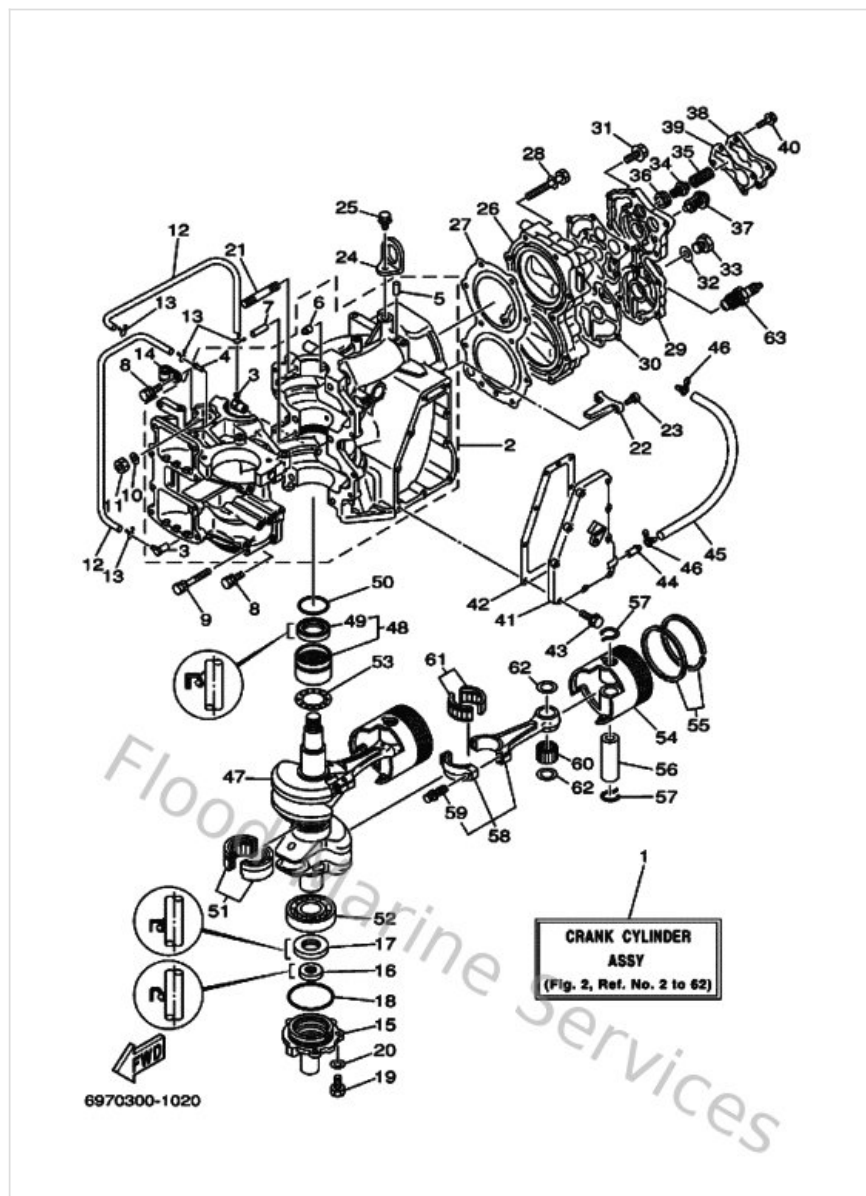
Ref	Part	
56	688441180094 Bracket	Buy now
57	9046205M0200 Clamp (697)	Buy now
58	970240803000 Bolt	Buy now
59	929030810000 Ybs67-8 washer, spring	Buy now
60	929030860000 Washer, plain (663)	Buy now
61	9350104M0200 Ball (697)	Buy now
62	905011208200 Spring 6484411600	Buy now
63	648427150000 Bushing 2	Buy now
64	697441201200 Handle gear shift assembly	Buy now
65	696441470000 Boot, shift rod	Buy now
66	903860800600 Bushing (688)	Buy now
67	929900820000 Ybs66-8 washer, plain	Buy now
70	697436620000 Guide, reverse rod	Buy now

Cylinder & Crankcase



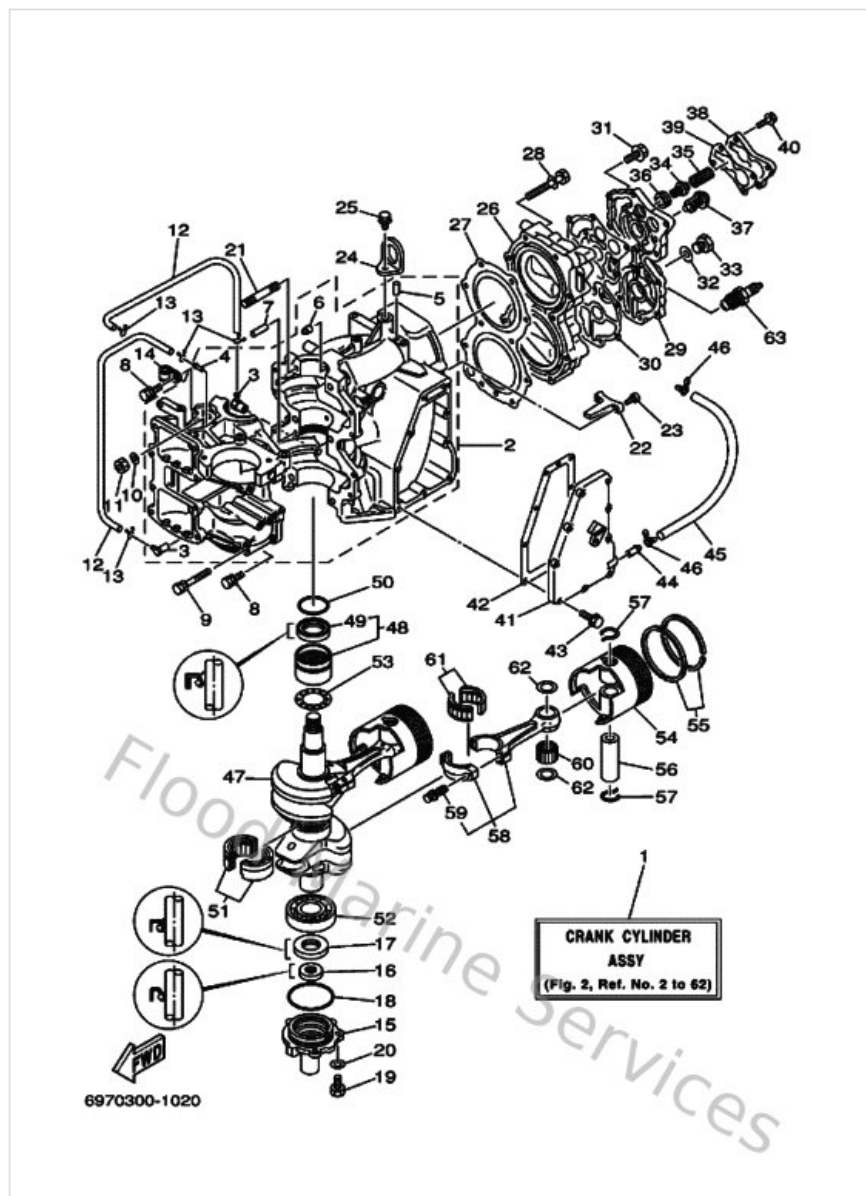
Ref	Part	
1	697W0090054D Crank cylinder assembly	Buy now
2	697151000294 Crankcase assembly	Buy now
3	650113700000 Check valve assembly	Buy now
4	624144850000 Pipe, joint	Buy now
5	936040806200 Pin,dowel (626)	Buy now
6	663115180100 Lock, bearing	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011906M1200 Bolt, with washer (697)	Buy now
9	9011910M0700 Bolt (6f5)	Buy now
10	902011043000 Washer (7a9)	Buy now
11	953131060000 Nut(3bm)	Buy now
12	9044507M9000 Hose (I390)	Buy now
13	904670601600 Clip (655)	Buy now
14	904610401100 Clamp 6208236100	Buy now
15	663153590194 Housing, oil seal	Buy now

Cylinder & Crankcase



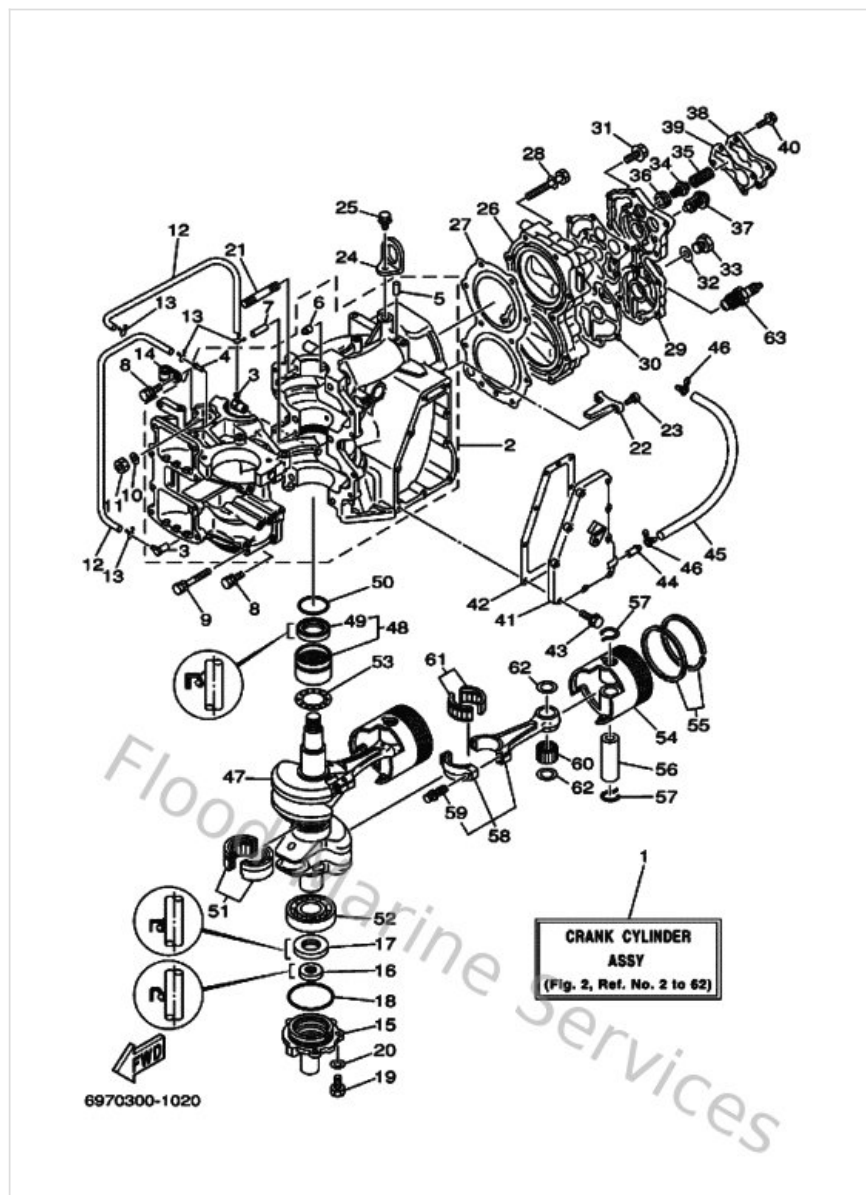
Ref	Part	
16	931041804900 Oil seal (18x30x5-663)	Buy now
17	931022813500 Oil seal (28x47x7-663)	Buy now
18	932106226900 Ring, o(663)	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929950660000 Washer, plain (646)	Buy now
21	901161017700 Bolt, stud(663)	Buy now
22	663113250000 Anode	Buy now
23	987800401500 Screw, flat head(ga5)	Buy now
24	697111190000 Hanger, engine	Buy now
25	901190801800 Bolt, with washer	Buy now
26	663111110294 Head, cylinder 1	Buy now
27	69711181A100 Gasket, cylinder head 1	Buy now
28	9011908MA800 Bolt, with washer	Buy now
29	663111910015 Cover, cylinder head 1	Buy now
30	66311193A000 Gasket, head cover	Buy now

Cylinder & Crankcase



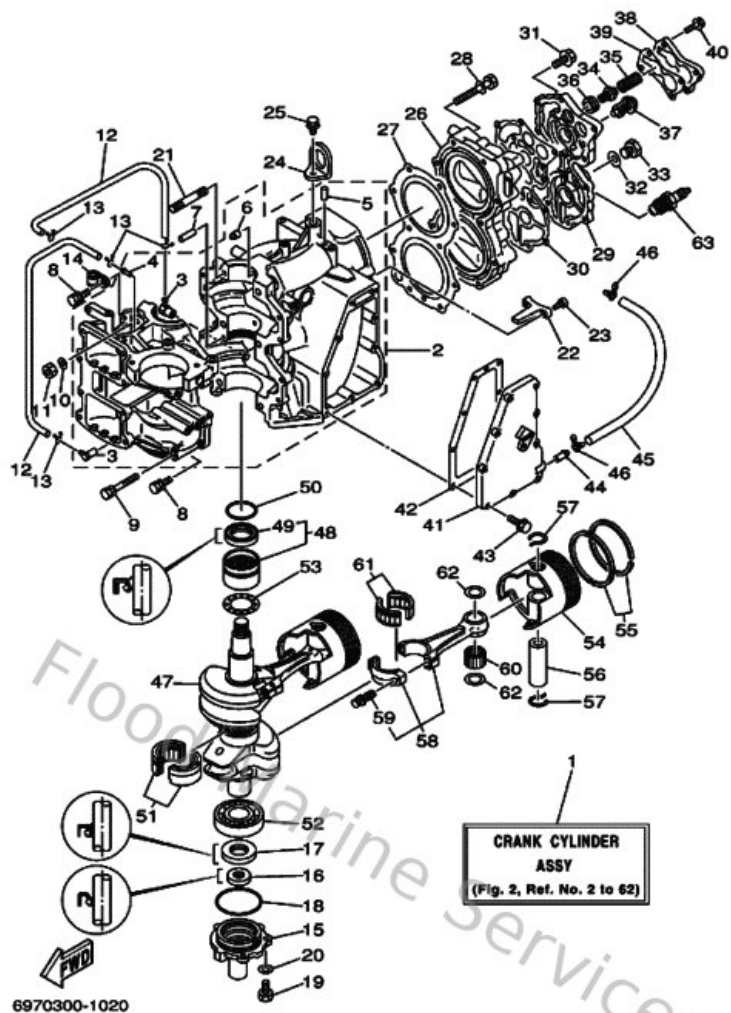
Ref	Part	
31	9011906MA200 Bolt, with washer	Buy now
32	904301411500 Gasket (663)	Buy now
33	903401403600 Plug, (663)	Buy now
34	663124160000 Valve, pressure control	Buy now
35	905011423400 Spring, compression(663)	Buy now
36	904801806500 Grommet(663)	Buy now
37	6F5124110200 Thermostat	Buy now
38	66312413001S Cover, thermostat	Buy now
39	66312414A000 Gasket, thermostat	Buy now
40	9011906MA400 Bolt, with washer	Buy now
41	66341113009M Outer cover, exhaust	Buy now
42	66341114A000 Gasket, exhaust outer cover	Buy now
44	650243780000 Pipe, joint 2	Buy now
45	6H4243110000 Pipe 1	Buy now
46	904670800400 Clip, pipe 6162435600	Buy now

Cylinder & Crankcase



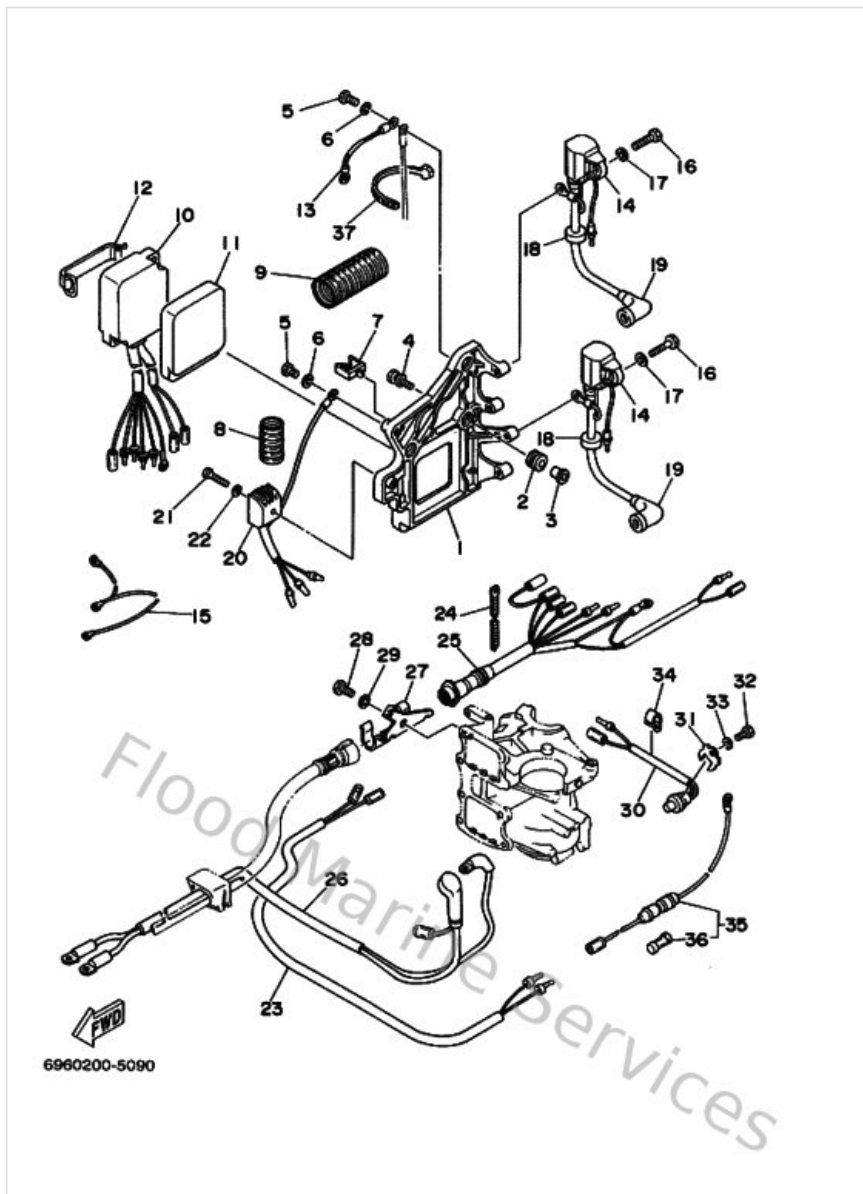
Ref	Part	
47	663114110100 Shaft, crank	Buy now
48	93311632U100 Brg,needle	Buy now
49	9310232M0700 Oil seal (697)	Buy now
50	932104215900 O-ring (647)	Buy now
51	93311832U400 Bearing, needle (6f0)	Buy now
52	93306206U300 Brg,r-b 6206 66mm 236g (696)	Buy now
53	663115610000 Shim, crank	Buy now
54	688116310394 Piston (std)	Buy now
55	68811605A000 Piston ring set (0.50mm o/s)	Buy now
56	663116330000 Pin, piston	Buy now
57	688116340000 Clip, piston pin	Buy now
58	688116500300 Connecting rod assembly	Buy now
59	901090802200 Bolt	Buy now
60	936032111100 Pin, dowel(663)	Buy now
61	93310730V800 Bearing (688)	Buy now

Cylinder & Crankcase



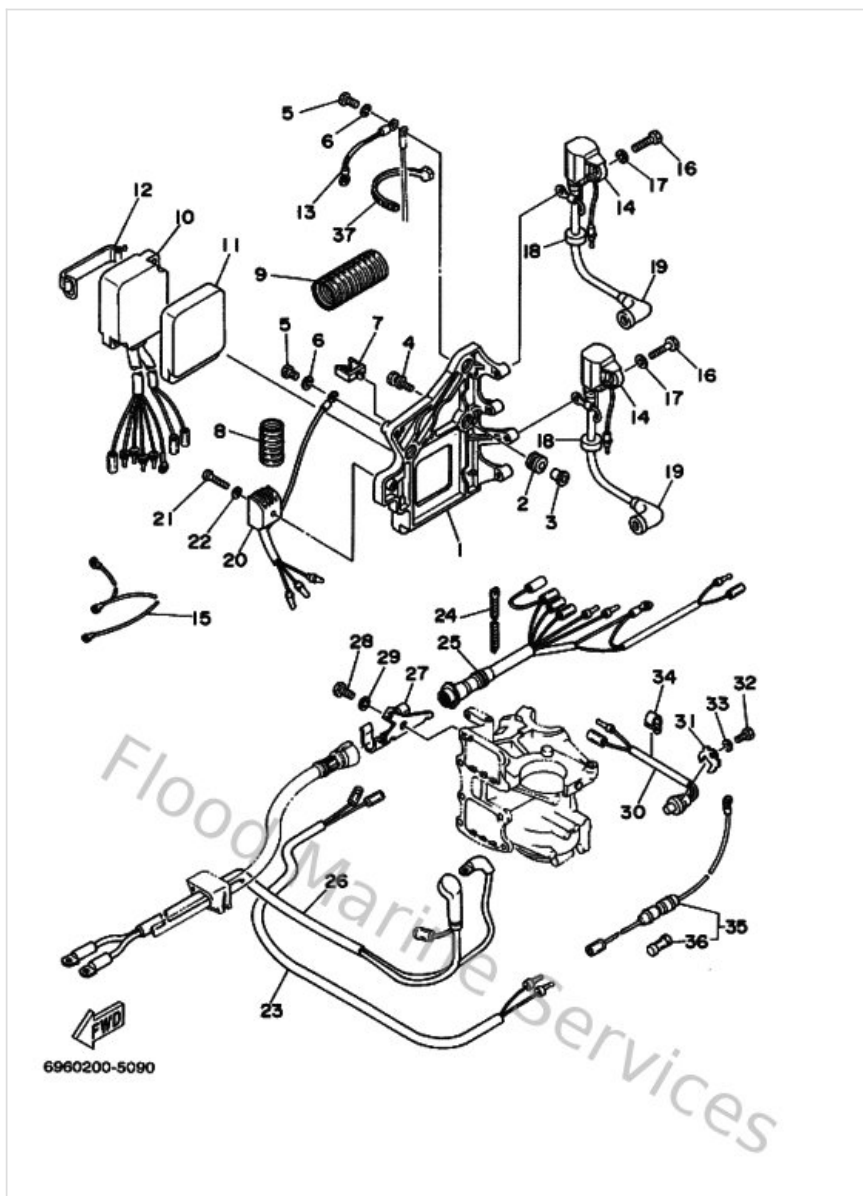
Ref	Part	
62	902012041700 Washer, plate(663)	Buy now
63	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



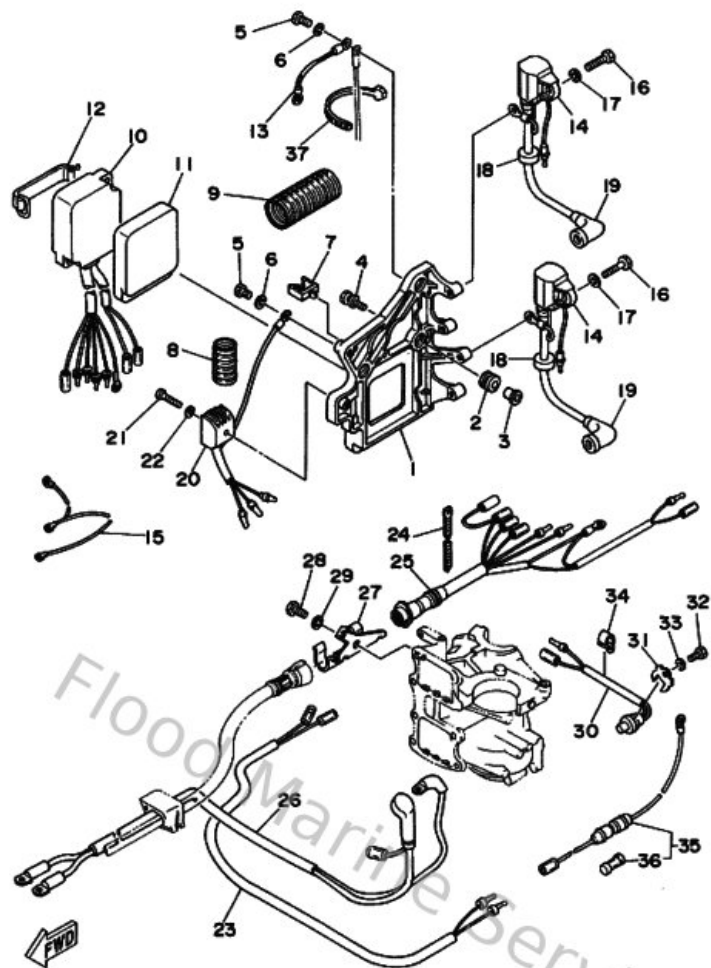
Ref	Part	
1	663855420194 Bracket	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M5900 Bolt, with washer	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	929950610000 Washer(6a1)	Buy now
7	9046407M1000 Clamp (6h3)	Buy now
8	6G5835570000 Tube	Buy now
9	6N7835570000 Tube	Buy now
10	697855400000 C.d.i. unit assembly	Buy now
11	697855470000 Damper	Buy now
12	663821310100 Band	Buy now
13	662825190000 Wire, earth lead	Buy now
14	697855700000 Ignition coil assembly	Buy now
15	697825190000 Wire,earth lead	Buy now

Electrical 1



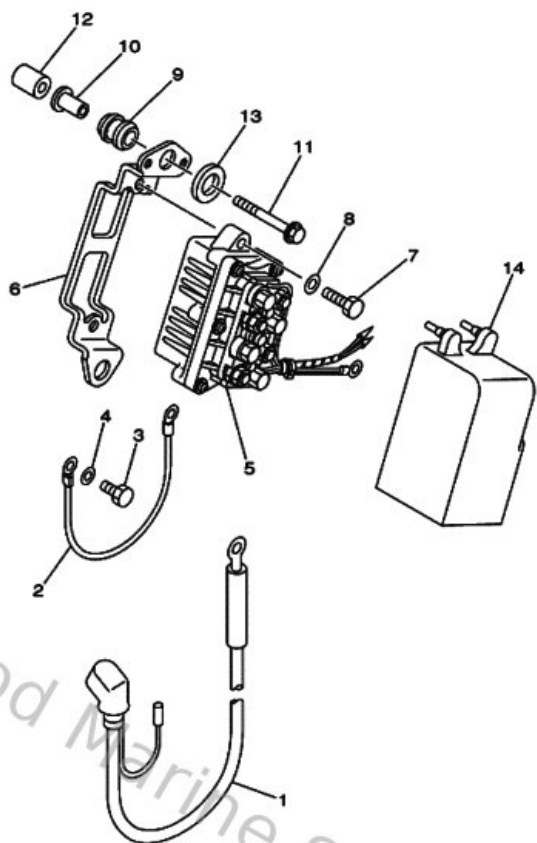
Ref	Part	
16	970950602000 Bolt(7u8)	Buy now
17	929950660000 Washer, plain (646)	Buy now
18	904802516100 Grommet(656)	Buy now
19	663823700100 Plug cap assembly	Buy now
20	664819706100 Rectifier assembly	Buy now
21	978800503000 Ybs86-530 screw,panhead	Buy now
22	929900510000 Ybs67-5 washer, spring	Buy now
23	697819711100 Wire, lead	Buy now
24	80L263970000 Band	Buy now
25	697825902100 Wire harness assembly	Buy now
26	697821052000 Battery cable	Buy now
27	697825940000 Clamp	Buy now
28	970950801600 Bolt, hexagon deep recess	Buy now
29	929900860000 Washer, plain (663)	Buy now
30	688825600000 Thermo switch assembly	Buy now

Electrical 1



Ref	Part	
31	663825880000 Plate	Buy now
32	970130601000 Bolt(63v)	Buy now
34	9046506M8600 Clamp	Buy now
35	682821501000 Fuse holder assembly	Buy now
36	682821510000 Fuse	Buy now
37	9046513M3900 Clamp(6e8)	Buy now

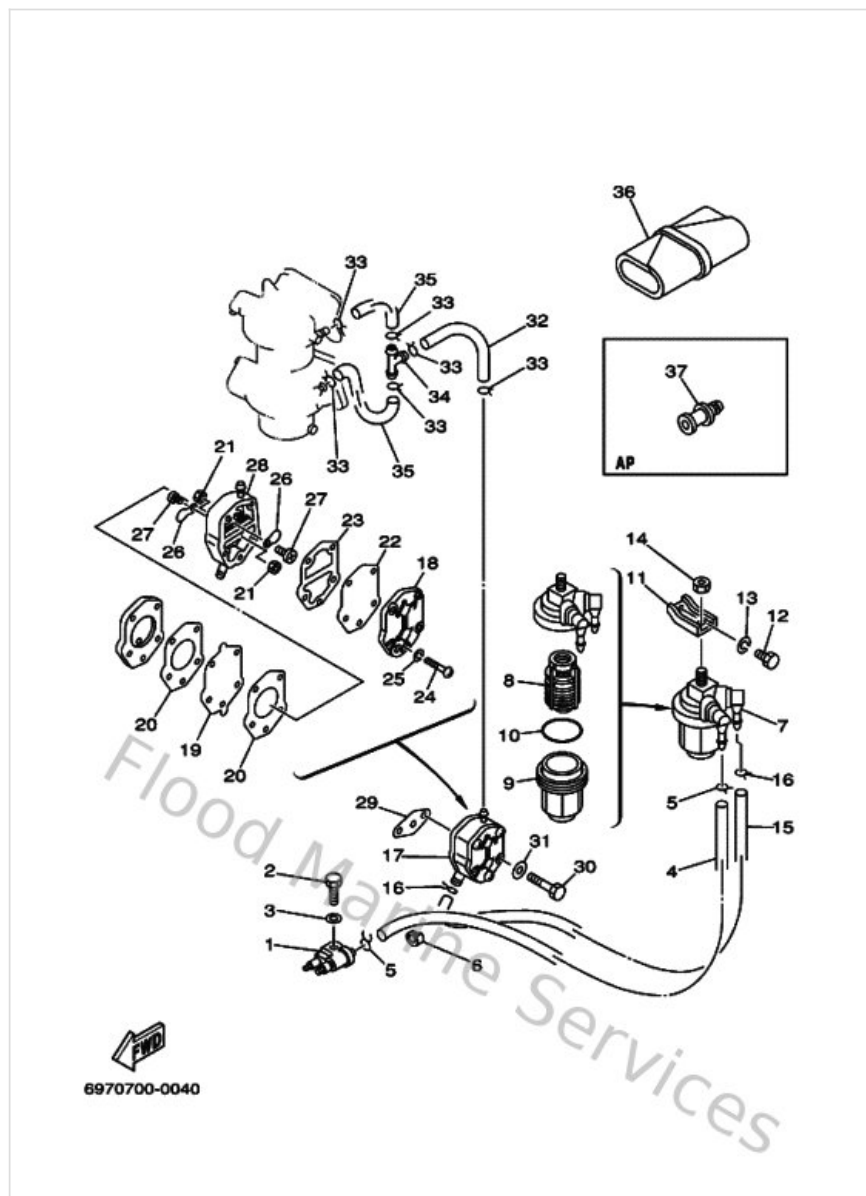
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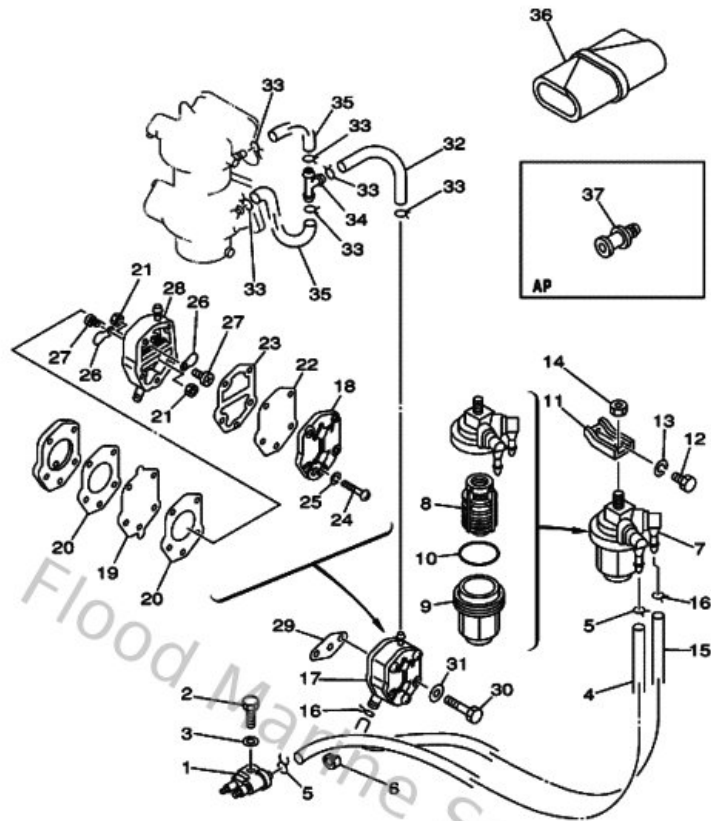
Ref	Part	
1	697821170000 Wire, lead	Buy now
2	61A819490000 Wire, lead	Buy now
3	970130601200 Bolt(gh1)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	697819500000 Relay assembly	Buy now
6	697819450000 Plate, switch fitting	Buy now
7	970800602000 Bolt(7u8)	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	6A0823170000 Damper, ignition coil	Buy now
10	903870611900 Collar	Buy now
11	958950604500 Bolt, flange deep recess	Buy now
12	9038706M3800 Collar(697)	Buy now
13	9020112M1600 Washer, plate (679)	Buy now
14	697821540000 Case	Buy now

Fuel



Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	90445090F600 Hose (I1500)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	904640401100 Clamp(663)	Buy now
7	61N245600000 Filter assembly	Buy now
8	61N245630000 Element, filter	Buy now
9	61N245210000 Cup, filter	Buy now
10	932103273800 O-ring(1wg)	Buy now
11	6E9245667000 Bracket, filter	Buy now
12	970130601400 Bolt(gj3)	Buy now
13	929030610000 Washer(6a1)	Buy now
14	988800810000 Nut, hex.	Buy now
15	904450909700 Hose (I1500)	Buy now

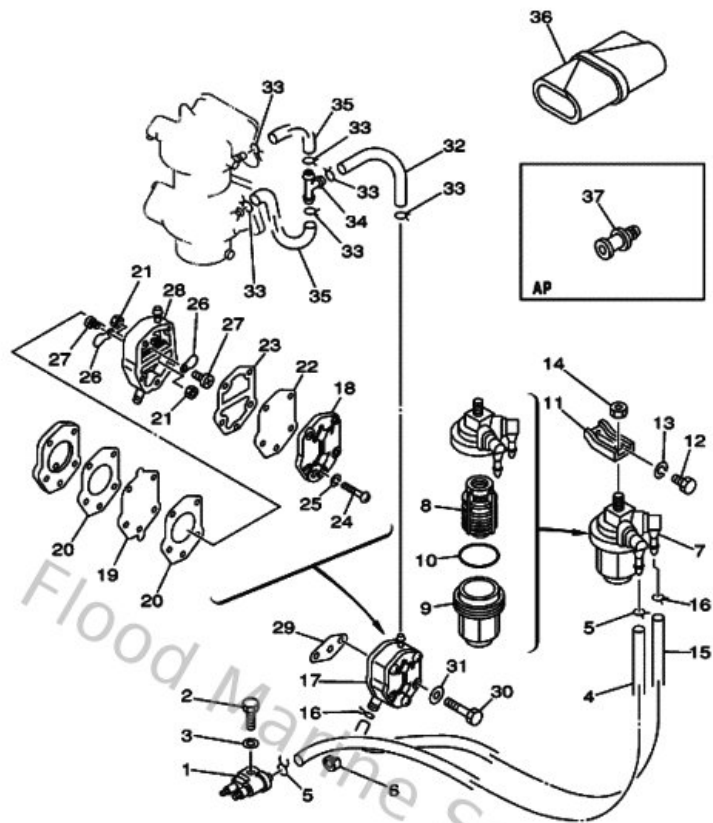
Fuel



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Ref	Part	
17	692244100000 Fuel pump assembly	Buy now
18	6A0244130000 Cover, pump	Buy now
19	692244110000 Diaphragm	Buy now
20	648244340100 Gasket, body	Buy now
21	953800360000 Nut (6g8)	Buy now
22	663244110000 Diaphragm	Buy now
23	648244350200 Gasket, body 2	Buy now
24	985170503000 Screw, pan head	Buy now
25	929900510000 Ybs67-5 washer, spring	Buy now
26	6A0244210100 Valve, check	Buy now
27	6A0143250000 Screw, pan head	Buy now
28	6A0244120200 Body 1	Buy now
29	65024431A000 Gasket, fuel pump	Buy now
30	970950604000 Bolt (682)	Buy now
32	904450908600 Hose (I1500)	Buy now

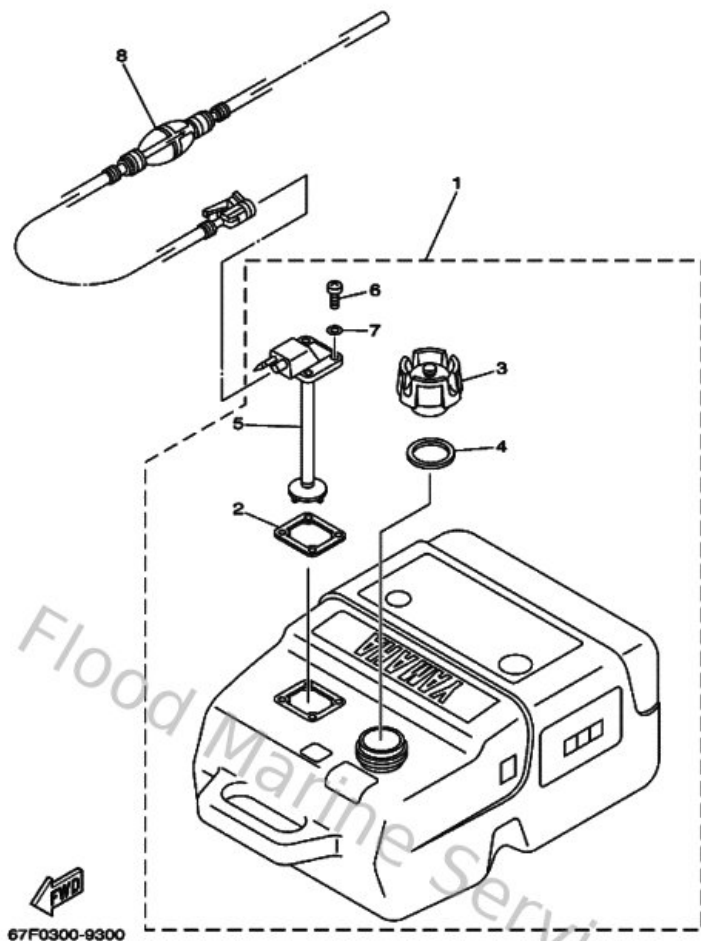
Fuel



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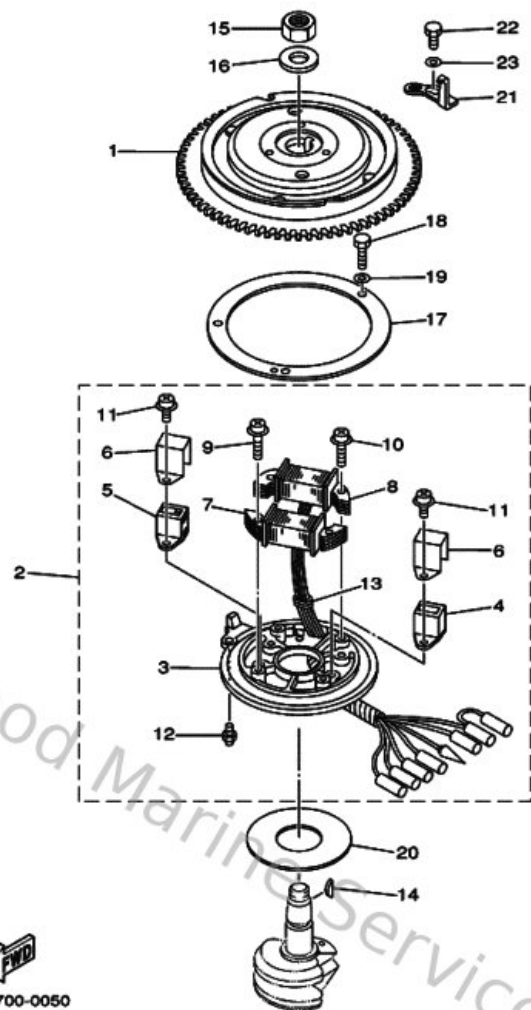
Ref	Part	
34	688243780000 Pipe, joint	Buy now
35	904450906100 Hose (L65)	Buy now
36	656W28100200 Tool kit	Buy now
37	626281930194 Plug, water check	Buy now

Fuel Tank



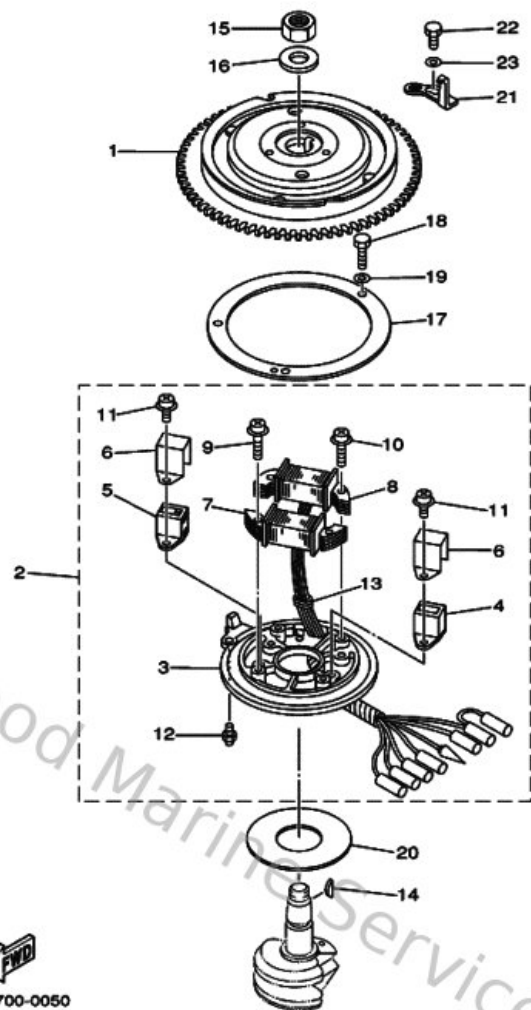
Ref	Part	
1	6YK242010100 Fuel Tank assembly (25L)	Buy now
2	6YL242680100 Gasket, fuel meter	Buy now
3	6YK246100000 Cap assembly	Buy now
4	6YL246410000 Gasket, cap 1	Buy now
5	6YK242600100 Fuel meter assembly	Buy now
6	9015705M1600 Screw, pan head	Buy now
7	6YL243290000 Seal	Buy now
8	6YL243065200 Fuel pipe comp. 1	Buy now

Generator



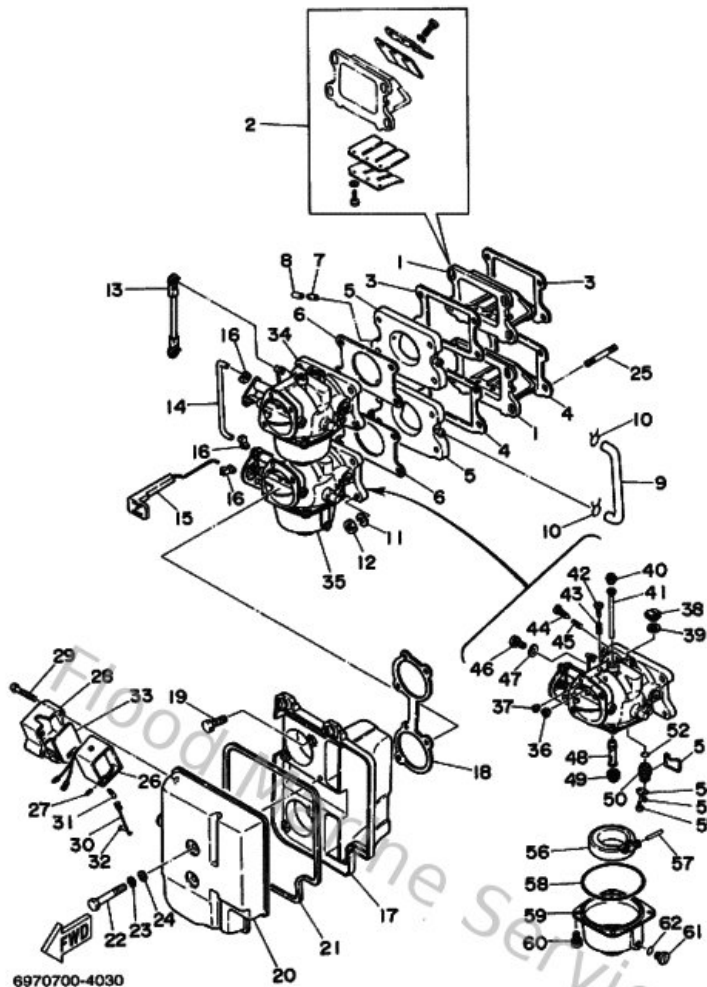
Ref	Part	
1	697855500000 Rotor assembly	Buy now
2	697855600100 Base assembly	Buy now
3	697855610000 Base, magneto	Buy now
4	697855800000 Coil, pulser	Buy now
5	697855801000 Coil, pulser	Buy now
6	6F085599A000 Cover	Buy now
7	697855200200 Coil, charge	Buy now
8	697855330000 Coil, lighting	Buy now
9	976020513000 Screw, Pan Head With Washer	Buy now
10	976020513200 Screw, pan head with washer	Buy now
11	976020511400 Screw, pan head with washer	Buy now
12	663855180000 Joint, ball	Buy now
13	904800615800 Grommet (663)	Buy now
14	902800501500 Key, woodruff	Buy now
15	901702013700 Nut, hexagon(663)	Buy now

Generator



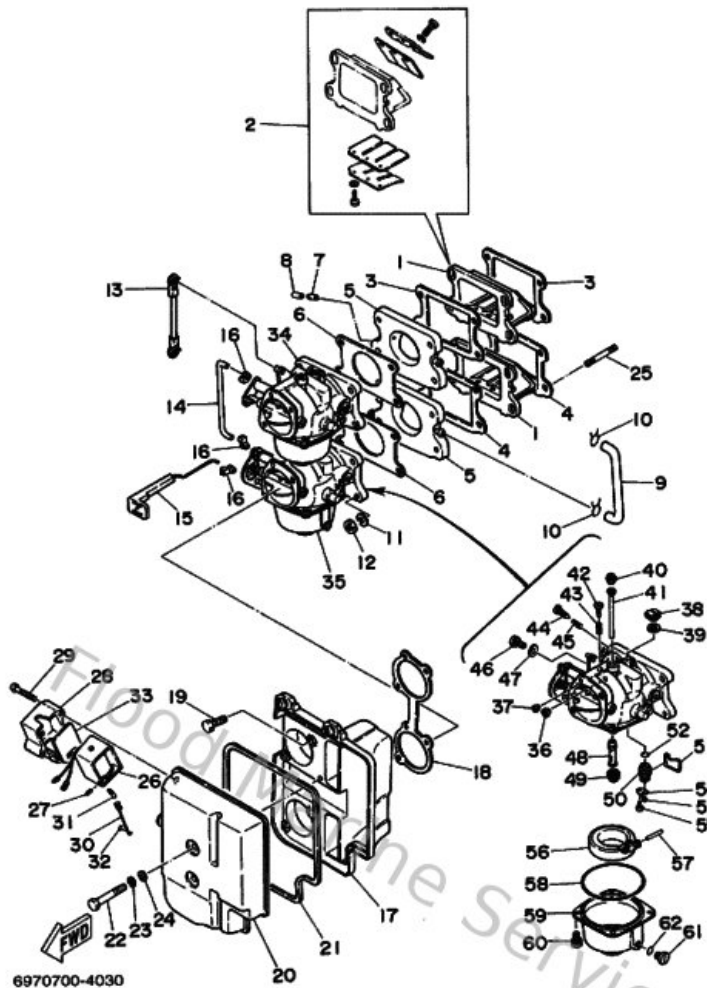
Ref	Part	
16	9020121M1800 Washer, plate (663)	Buy now
17	663416120000 Retainer, magneto base 2	Buy now
18	970130602000 Bolt(62y)	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	663416190000 Washer, magneto 2	Buy now
21	697813320000 Plate, timing	Buy now
22	970950601600 Bolt, hexagon deep recess	Buy now
23	929950660000 Washer, plain (646)	Buy now

Intake



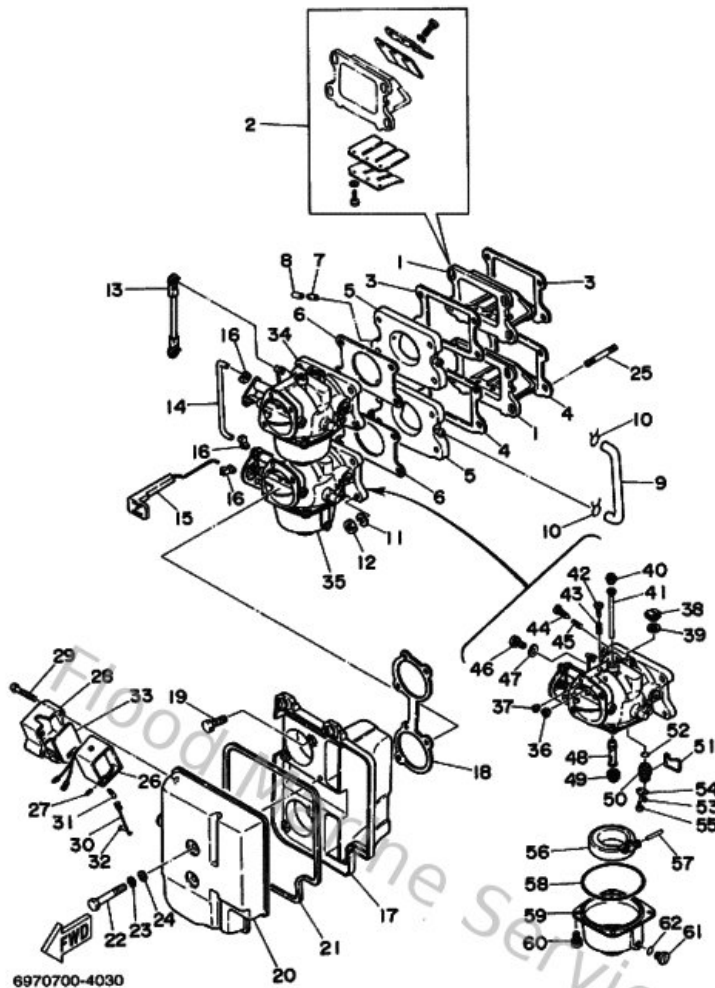
Ref	Part	
1	697136100000 Reed valve ass'y	Buy now
2	692W00040000 Reed set	Buy now
3	66313621A000 Packing, valve seat 1	Buy now
4	66313622A000 Packing, valve seat 2	Buy now
5	663136410294 Manifold, Intake 1	Buy now
6	66314198A000 Gasket	Buy now
7	624144850000 Pipe, joint	Buy now
8	647143956000 Cap, over flow pipe	Buy now
9	663243210000 Hose	Buy now
10	904670800400 Clip, pipe 6162435600	Buy now
11	929950610000 Washer(6a1)	Buy now
12	953800660000 Nut(661)	Buy now
13	697412170100 Rod, accel. lever	Buy now
14	663412570200 Rod, choke 2	Buy now
15	663412560100 Rod, choke 1	Buy now

Intake



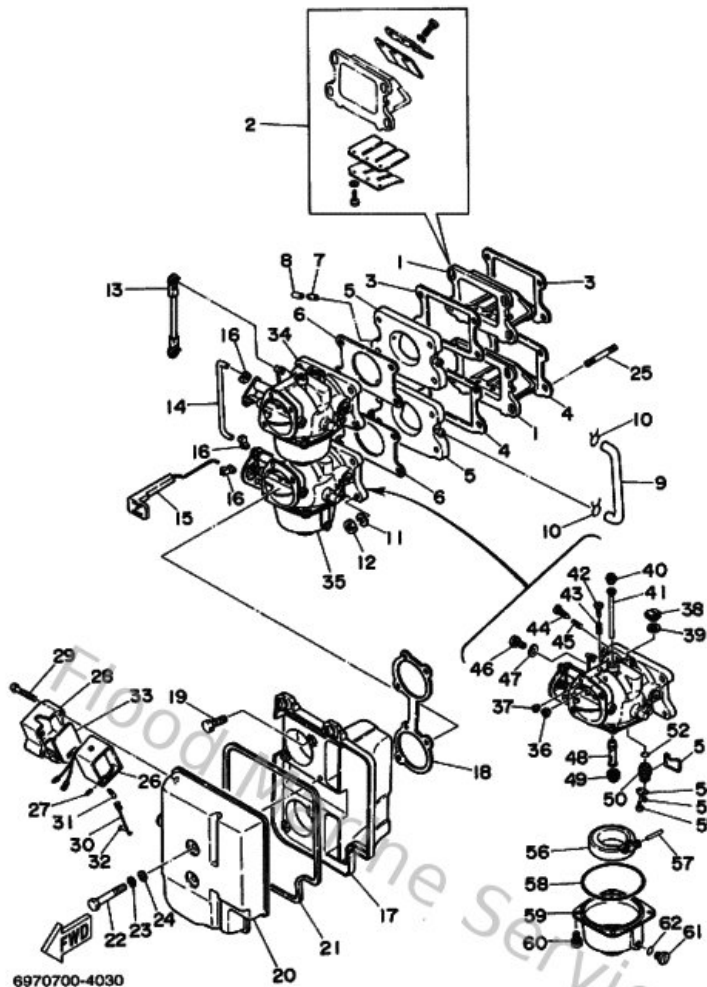
Ref	Part	
16	661412620200 Joint, choke lever	Buy now
17	697144170000 Cover 1	Buy now
18	66314483A000 Gasket, plate	Buy now
19	970130602500 Bolt(62y)	Buy now
20	697144180094 Cover 2	Buy now
21	697144160000 Gasket, air cleaner	Buy now
22	970950604500 Bolt, hexagon	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	901160617600 Stud(663)	Buy now
26	663861100200 Solenoid coil assembly	Buy now
27	916903001000 Pin, spring (663)	Buy now
28	663861150000 Holder, solenoid	Buy now
29	978800503000 Ybs86-530 screw,panhead	Buy now
30	663861160100 Wire, pull	Buy now
31	676861170000 Hook, wire pull	Buy now

Intake



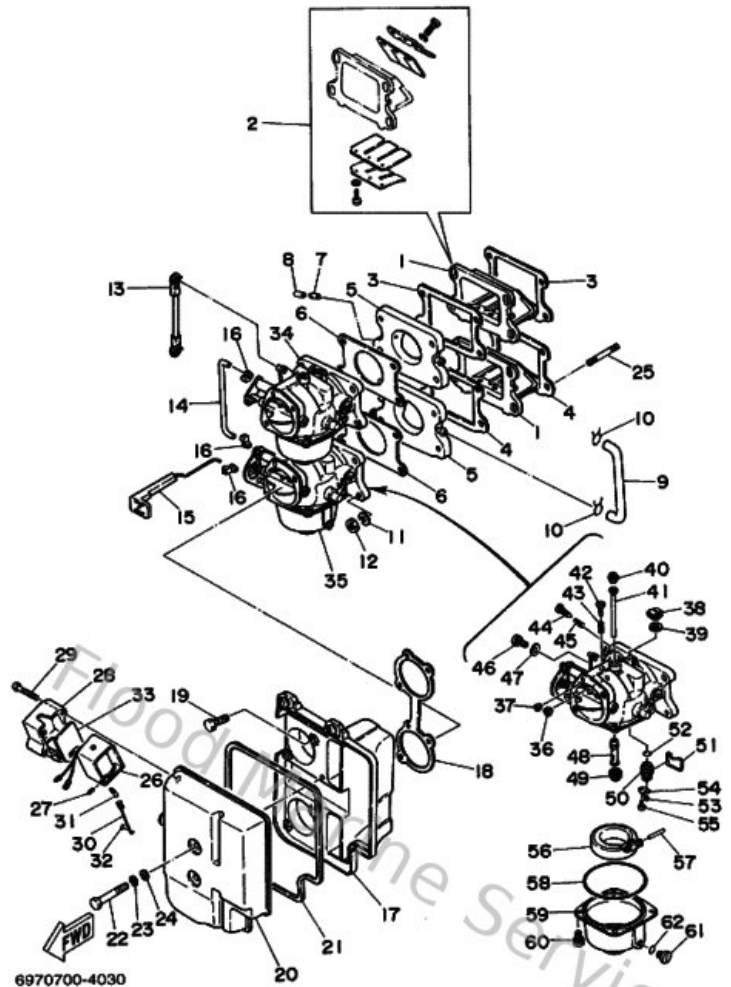
Ref	Part	
32	932100326100 O-ring (663)	Buy now
33	663861180000 Damper	Buy now
34	697145010400 Carburetor assembly 1	Buy now
35	697145020400 Carburetor assembly 2	Buy now
36	663149502700 Pilot, air jet(#100)	Buy now
37	663149453200 Air jet, main (#125)	Buy now
38	697149910000 Plug, screw	Buy now
39	679145570000 Washer (carb)	Buy now
40	663145670100 Screw, plug	Buy now
41	663149421900 Jet, pilot (#80)	Buy now
42	63V145230000 Screw, stop	Buy now
43	905011032600 Spring coil(663)(carb)	Buy now
44	663149230000 Screw, adjust	Buy now
45	905010821400 Spring, compression	Buy now
46	6K5145920000 Screw	Buy now

Intake



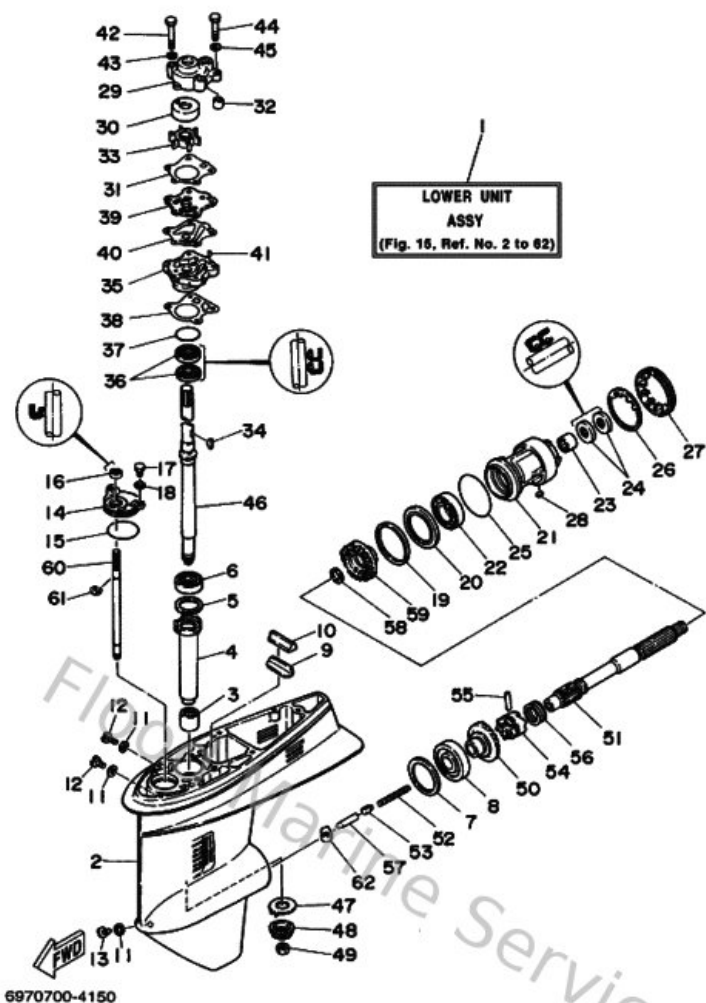
Ref	Part	
47	902010565200 Washer, plate(65j)	Buy now
48	663149470100 Nozzle, main	Buy now
49	663149433900 Jet, main (#160)	Buy now
50	696145900000 Needle valve assembly	Buy now
51	663141590000 Clip	Buy now
52	932100722900 O-ring (371)	Buy now
53	810141860000 Pin, valve	Buy now
54	371149196000 Clip	Buy now
55	985800400600 Screw, pan head (7h3)	Buy now
56	6F0149850000 Float comp.	Buy now
57	663145480000 Pin, arm	Buy now
58	932106427200 O-ring (663) (carb)	Buy now
59	663149800000 Body, float chamber	Buy now
60	979800411200 Screw, pan head (686)	Buy now
61	6H3149920000 Screw, drain	Buy now

Intake



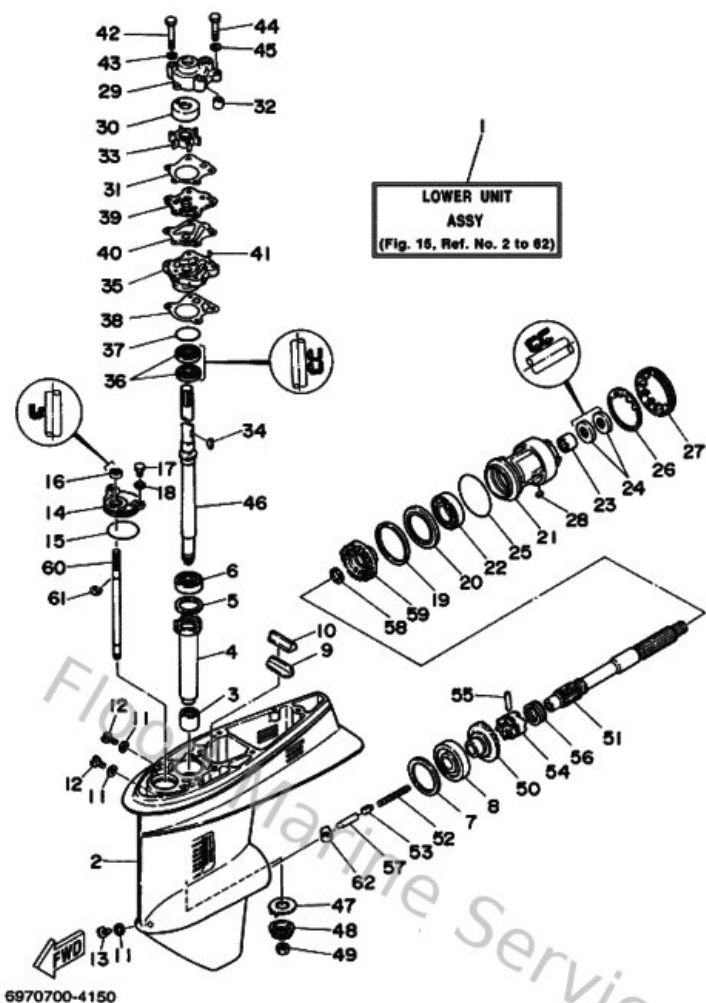
Ref	Part	
62	932100423000 O-ring (371)	Buy now

Lower Casing & Drive 1



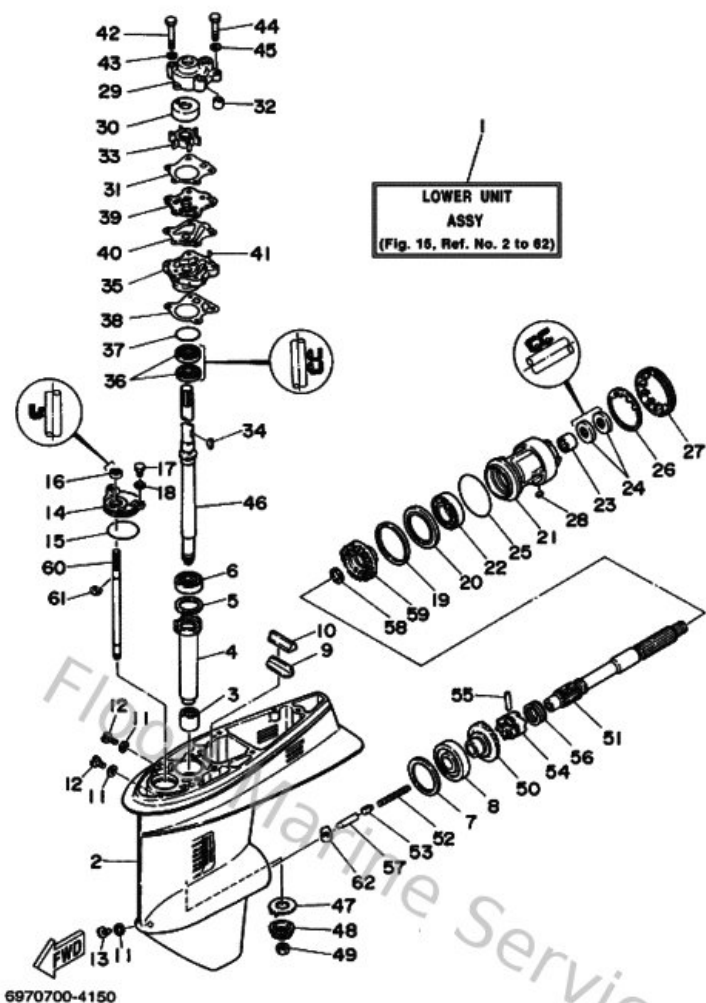
Ref	Part	
1	69745300124D Lower unit assembly	Buy now
2	69745311024D Casing, lower	Buy now
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	663455360000 Sleeve, drive shaft	Buy now
5	663455870130 Shim (t:0,30mm)	Buy now
6	933320000100 Brg, tapered roller (409)	Buy now
7	663455676000 Shim (t:0.50mm)	Buy now
8	933320000300 Brg,cyl-cal roller 318g ky	Buy now
9	663453760000 Guide, seal damper	Buy now
10	663453750000 Rubber, seal 2	Buy now
11	904300802000 Gasket	Buy now
12	9034008M0400 Plug, straight screw	Buy now
13	688453411000 Plug, drain	Buy now
14	663453210000 Plate	Buy now
15	932104904600 O-ring (620)	Buy now

Lower Casing & Drive 1



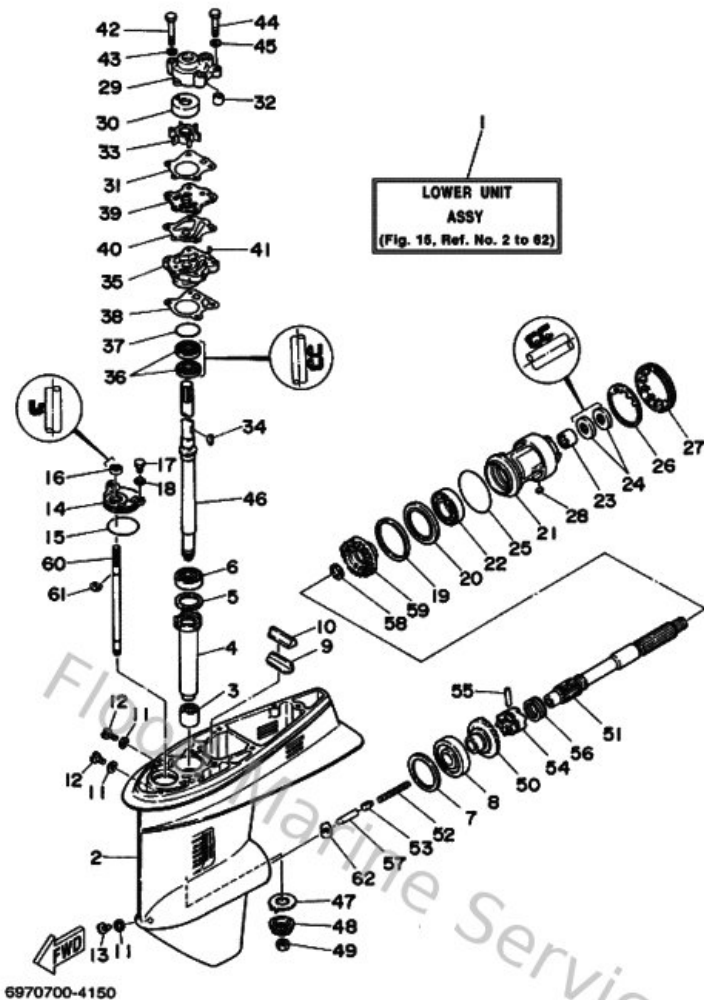
Ref	Part	
16	931060901400 Oil seal	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	663455770130 Shim (t:0.30mm)	Buy now
20	663455760000 Washer, thrust 2	Buy now
21	663453310094 Housing, bearing	Buy now
22	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
23	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
24	931012206700 Oil seal (22x36x6-663)	Buy now
25	9321066M9800 O-ring(6h4)	Buy now
26	9021448M0300 Washer, claw(697)	Buy now
27	697453840000 Nut	Buy now
28	902820401000 Key, strait(663)	Buy now
29	663443110200 Housing, water pump	Buy now
30	663443220000 Insert, cartridge	Buy now

Lower Casing & Drive 1



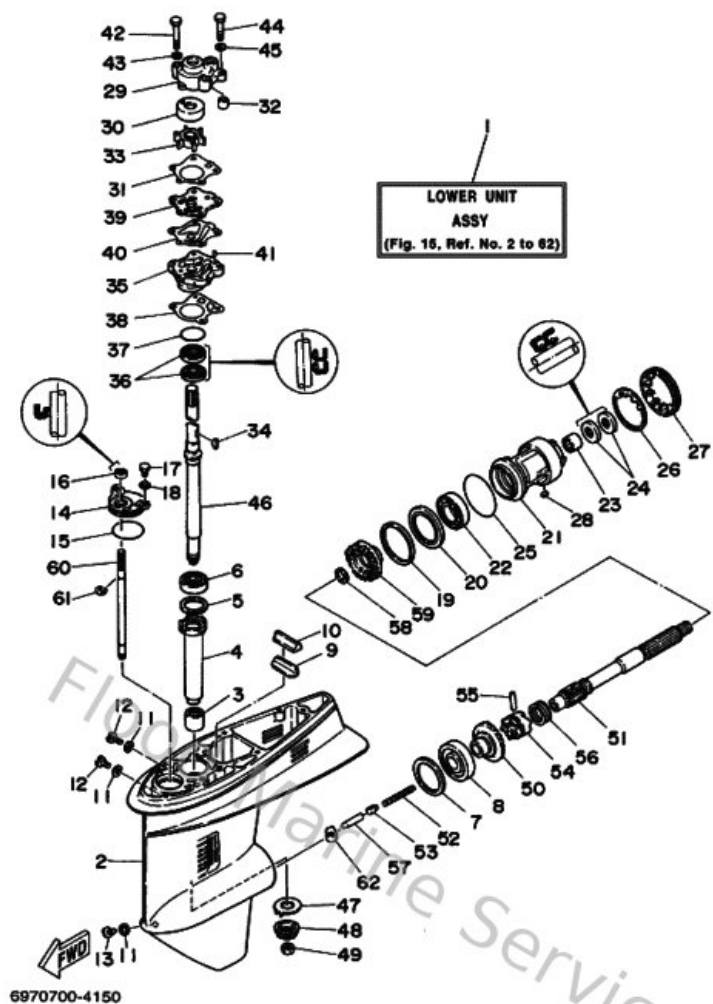
Ref	Part	
31	66344315A000 Gasket,water pump 1	Buy now
32	663443660000 Damper, water seal 2	Buy now
33	6H3443520000 Impellar	Buy now
34	9028003M0300 Key, woodruff (697)	Buy now
35	663443410094 Housing, water pump	Buy now
36	931012307000 Oil seal (663)	Buy now
37	932104104200 O-ring (132)	Buy now
38	66344316A000 Gasket,water pump 2	Buy now
39	663443230000 Outer plate, cartridge	Buy now
40	66344324A000 Gasket,cartridge outer plate	Buy now
41	936040806200 Pin,dowel (626)	Buy now
42	970950805500 Bolt, hexagon	Buy now
43	929950860000 Washer, plain (663)	Buy now
44	970800804500 Bolt, hexagon	Buy now
46	663455101100 Drive shaft assembly	Buy now

Lower Casing & Drive 1



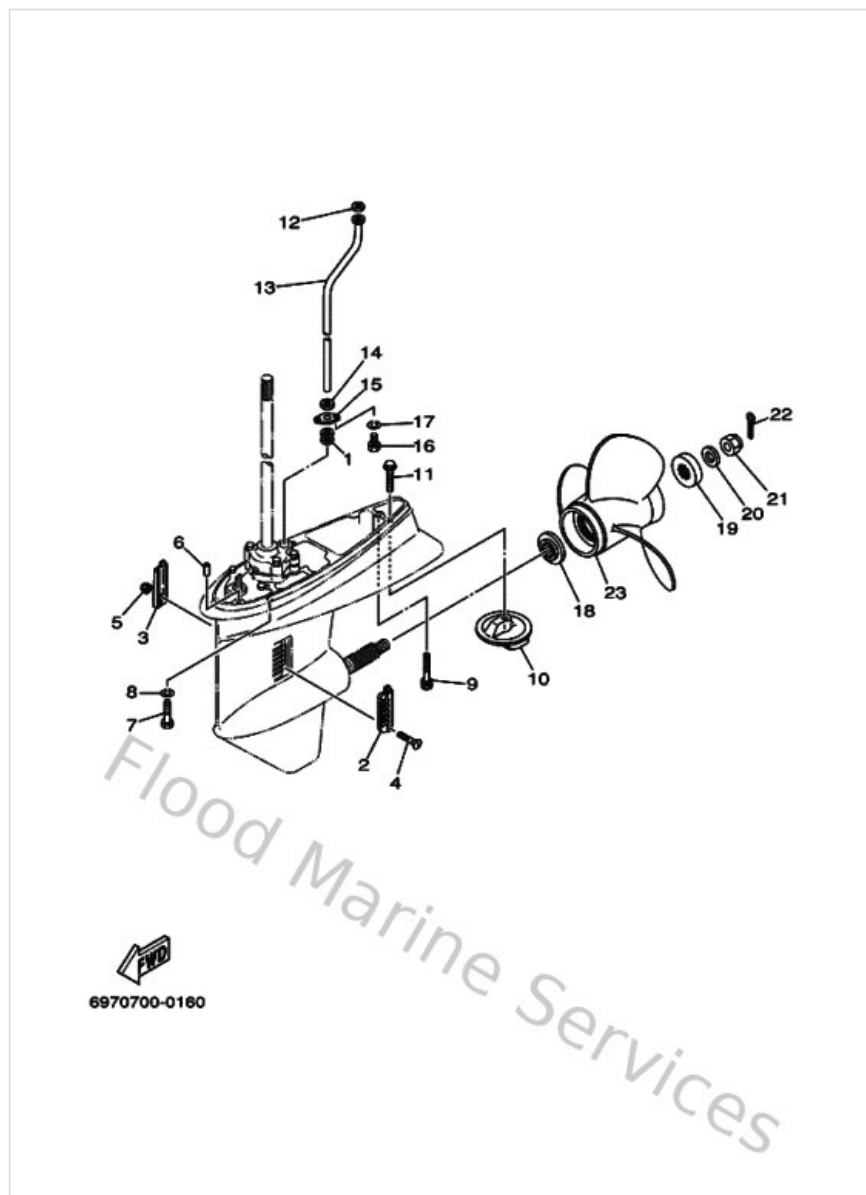
Ref	Part	
47	663455520000 Bearing, plain	Buy now
48	697455510000 Pinion	Buy now
49	901701213800 Nut hexagon(663)	Buy now
50	697455600000 Gear 1 assembly	Buy now
51	697456110000 Shaft, propeller	Buy now
52	905011623300 Spring compression(663)	Buy now
53	663456340000 Slide, shift	Buy now
54	663456310100 Clutch, dog	Buy now
55	902500602300 Pin, strait (663)	Buy now
56	663456330000 Ring, cross pin	Buy now
57	688456350000 Plunger, shift	Buy now
58	902012242900 Washer, plate(663)	Buy now
59	697455710000 Gear 2	Buy now
60	663441440100 Rod, shift 2	Buy now
61	934300800600 Circlip(2r6)	Buy now

Lower Casing & Drive 1



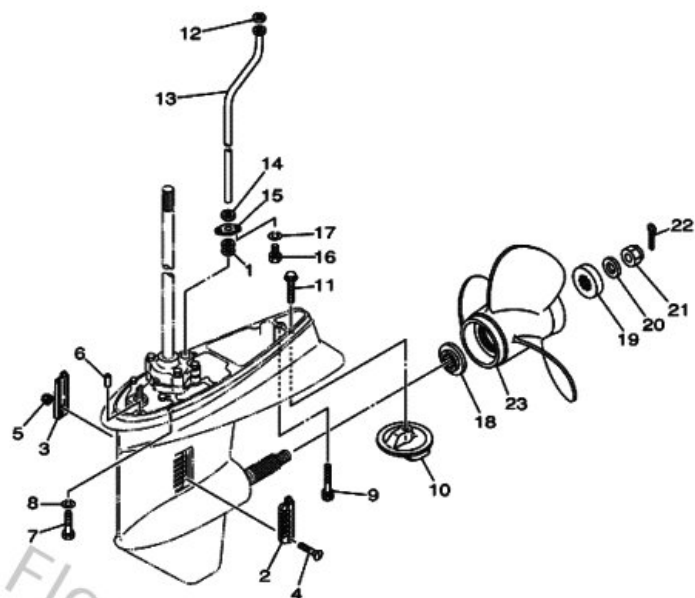
Ref	Part	
62	663441510000 Cam, shift	Buy now

Lower Casing & Drive 2



Ref	Part	
1	663443670000 Damper, water seal 3	Buy now
2	688452140200 Cover, water inlet	Buy now
3	688452150200 Cover, water inlet	Buy now
4	9015205M0500 Screw, countersunk	Buy now
5	901850590400 Nut nylon (sus)(ex4)	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	970751004000 Bolt, hexagon deep recess	Buy now
8	929951010000 Ybs67-10 washer, spring	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	679453710000 Tab trim	Buy now
11	9010510M6700 Bolt, hexagon (663)	Buy now
12	902021206000 Washer, plate(663)	Buy now
13	663443611000 Tube, water	Buy now
14	904301207200 Gasket	Buy now
15	663443730000 Set plate, water tube	Buy now

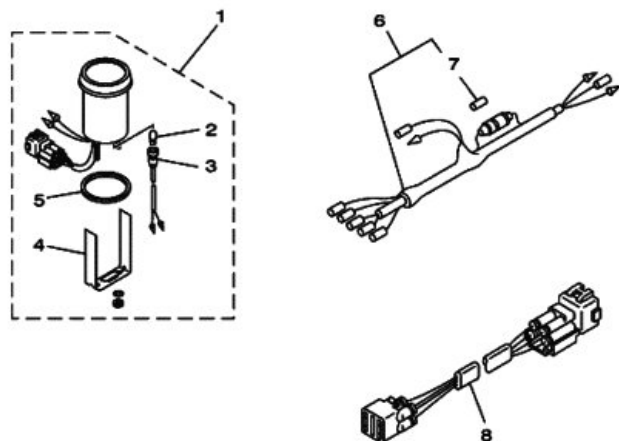
Lower Casing & Drive 2



6970700-0160

Ref	Part	
16	970950601200 Bolt(gh1)	Buy now
17	929950610000 Washer(6a1)	Buy now
18	663459870200 Spacer	Buy now
19	670459970200 Spacer	Buy now
20	929901620000 958-58204-00 washer,plain	Buy now
21	901711601100 Nut, castle (663)	Buy now
22	914904002500 Pin, cotter (663)	Buy now
23	663459760000 Propeller (3x10-1/4"x15"-g)	Buy now

Meter

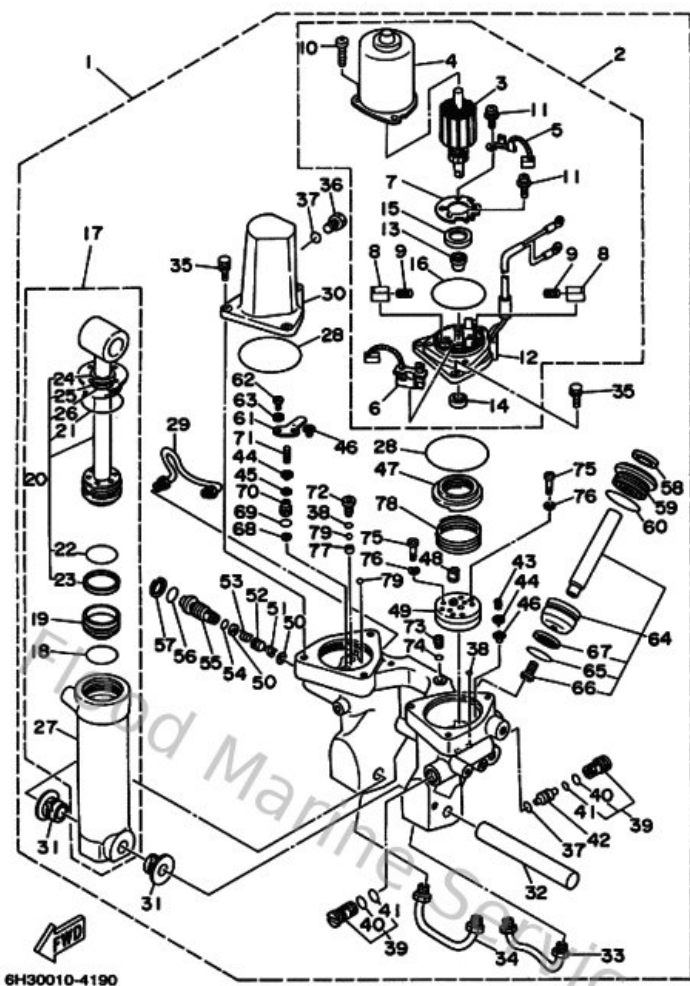


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Flood Marine Services

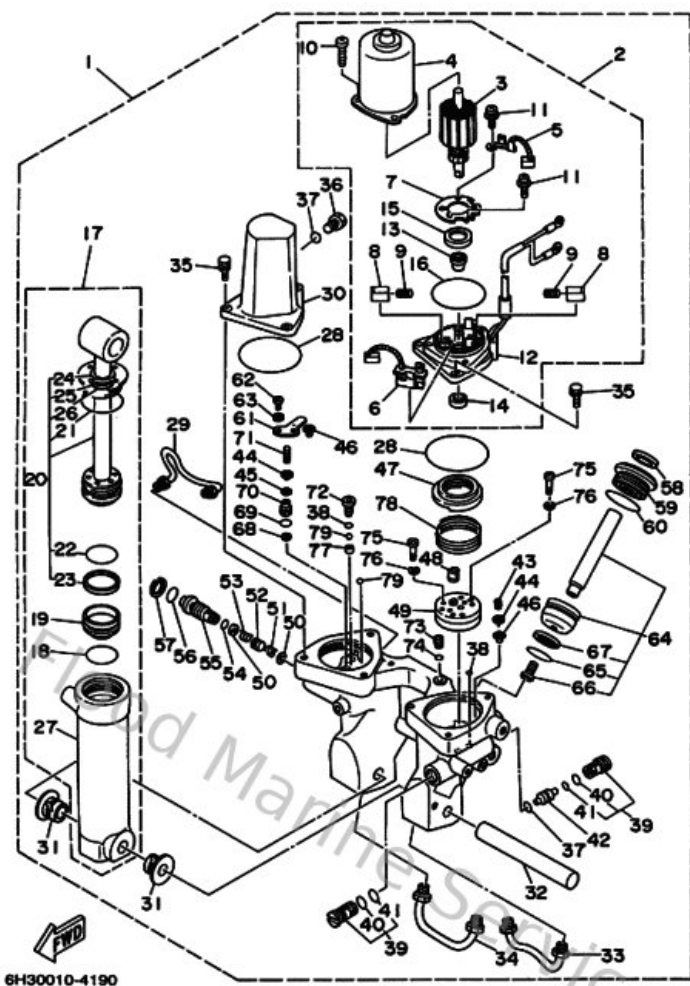
Ref	Part	
1	6Y5836701200 Trim meter assembly.	Buy now
2	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
3	6Y5835360000 Socket, meter	Buy now
4	6Y5835440000 Plate, fitting	Buy now
5	688836640000 Damper	Buy now
6	6Y5835530000 Wire, lead (l=2.5m)	Buy now
7	1E6821510000 Fuse (10a)	Buy now
8	6R3825537000 Extension, wire lead (for trim	Buy now

Power Trim & Tilt Assy



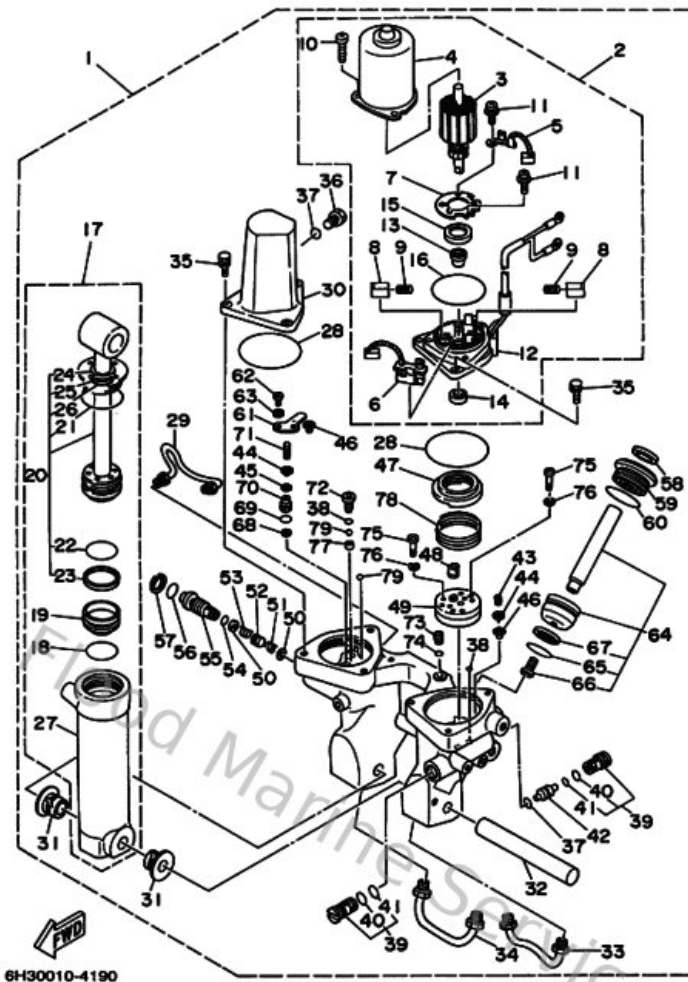
Ref	Part	
1	62F43800024D Power trim & tilt assembly	Buy now
2	6H1438800200 Motor assembly	Buy now
3	6H1438051000 Armature assembly	Buy now
4	6H1438041000 Stator assembly	Buy now
5	6H1438911000 Brush	Buy now
6	6H1438921000 Breaker comp. (brush 2)	Buy now
7	6H14380F1000 Plate, brush holder	Buy now
8	6H14380J1000 Holder, brush	Buy now
9	6H14386K1000 Spring, brush	Buy now
10	978850501600 Screw, pan head(6b0)	Buy now
11	976070431000 Screw, pan head(6g8)	Buy now
12	6H1438811000 Frame, end	Buy now
13	6H14380H1000 Metal	Buy now
14	9310208M4300 Oil seal(6b0)	Buy now
15	6H14380G1000 Plate	Buy now

Power Trim & Tilt Assy



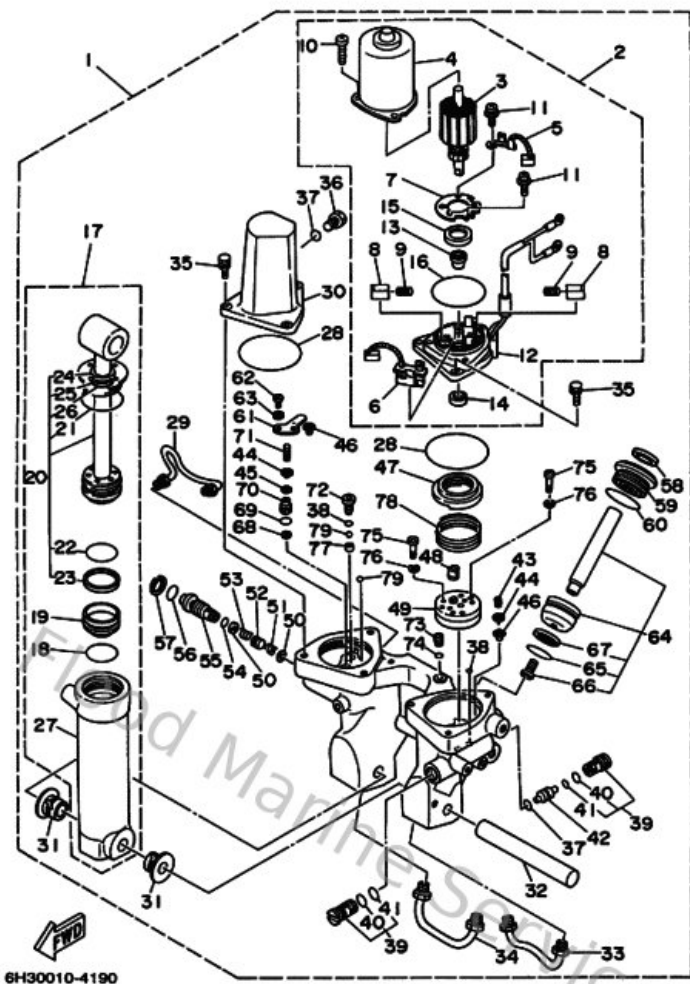
Ref	Part	
16	6H1438651000 O-ring	Buy now
17	6H1438401100 Power tilt assembly	Buy now
18	6H1438611000 O-ring	Buy now
19	6H1438141100 Piston, free	Buy now
20	6H1438101100 Tilt piston sub assembly	Buy now
21	6H1438610000 O-ring	Buy now
23	65W438710000 Ring, back up	Buy now
24	6H1438120000 Seal dust	Buy now
25	6H1438721000 Ring, back up	Buy now
26	932101839700 O-ring (6g5)	Buy now
27	6H1438131000 Cylinder, tilt	Buy now
28	932106575200 O-ring(2hj)	Buy now
29	6H1438351000 Pipe	Buy now
30	6H1438281000 Body, reservoir	Buy now
31	9038618M1400 Bushing (6e5)	Buy now

Power Trim & Tilt Assy



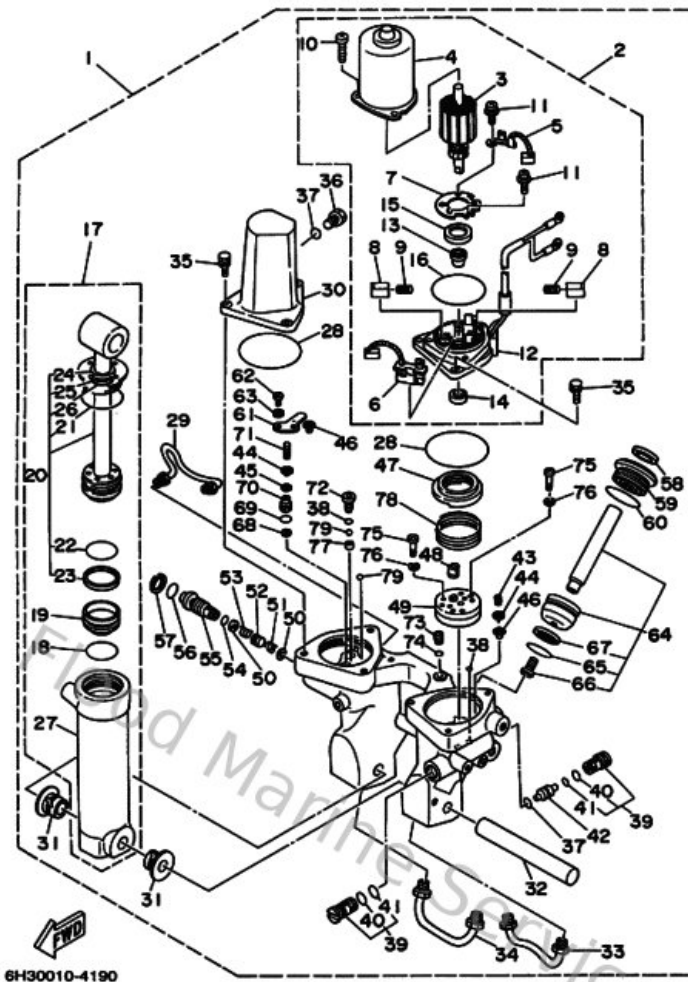
Ref	Part	
32	6E5438180000 Pin, lower shock mount	Buy now
33	6H1438331000 Pipe	Buy now
34	6H1438340000 Pipe	Buy now
35	975950642000 Bolt(7u8)	Buy now
36	6H1438290000 Plug, reservoir	Buy now
37	932100935000 O-ring	Buy now
38	93210064A500 O-ring(61a)	Buy now
39	6T4438020200 Valve sub assembly	Buy now
40	6H1438660100 O-ring	Buy now
41	6H1438670000 O-ring	Buy now
42	6H1438411000 Piston, shuttle	Buy now
43	6H1438561000 Spring, down relief	Buy now
44	6H1438441000 Pin, valve support	Buy now
45	6H14384G1100 Seal, relief valve	Buy now
46	61A4384F0000 Seal, main valve	Buy now

Power Trim & Tilt Assy



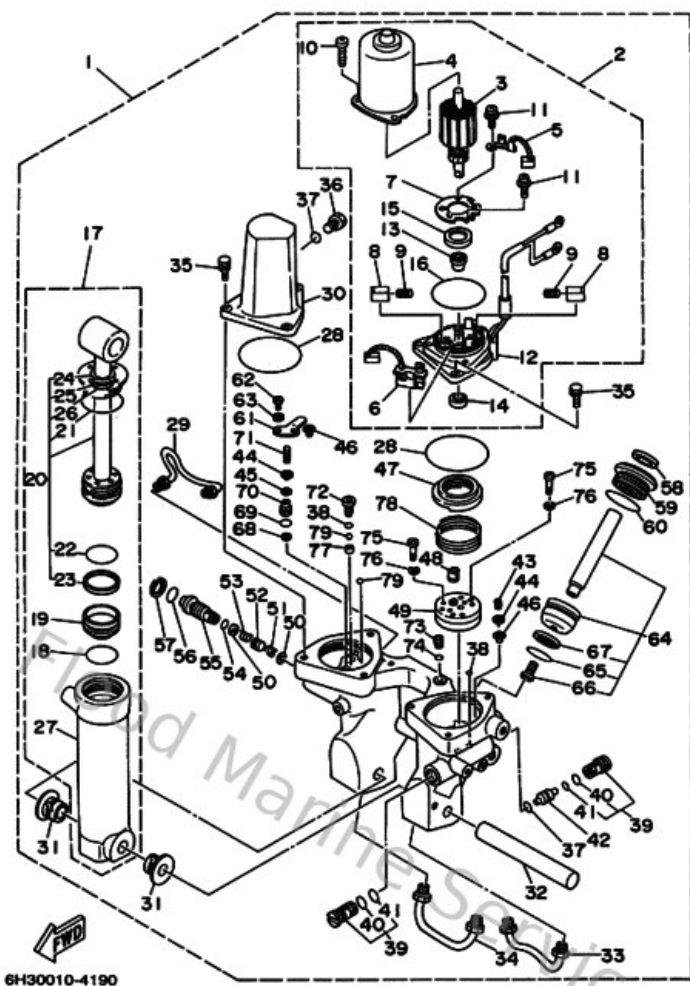
Ref	Part	
47	6H1438170100 Filter 2	Buy now
48	6H1438311000 Connector, shaft	Buy now
49	6H1438301100 Gear pump assembly	Buy now
50	6H1438470000 Seat, manual valve	Buy now
51	6H1438990000 Spring, manual release	Buy now
52	6H14382A1000 Adaptor 1	Buy now
53	6H1438540000 Spring, manual release	Buy now
54	9321010M7400 O-ring	Buy now
55	6H1438450100 Screw, manual release	Buy now
56	9321018M7500 O-ring (6e5)	Buy now
57	6H1438750000 Ring, snap	Buy now
58	6H1438221000 Seal, trim dust	Buy now
59	6H1438211100 Screw, trim cylinder end	Buy now
61	6H14384E2000 Spring, trim	Buy now
62	985010501000 Screw, pan head(62x)	Buy now

Power Trim & Tilt Assy



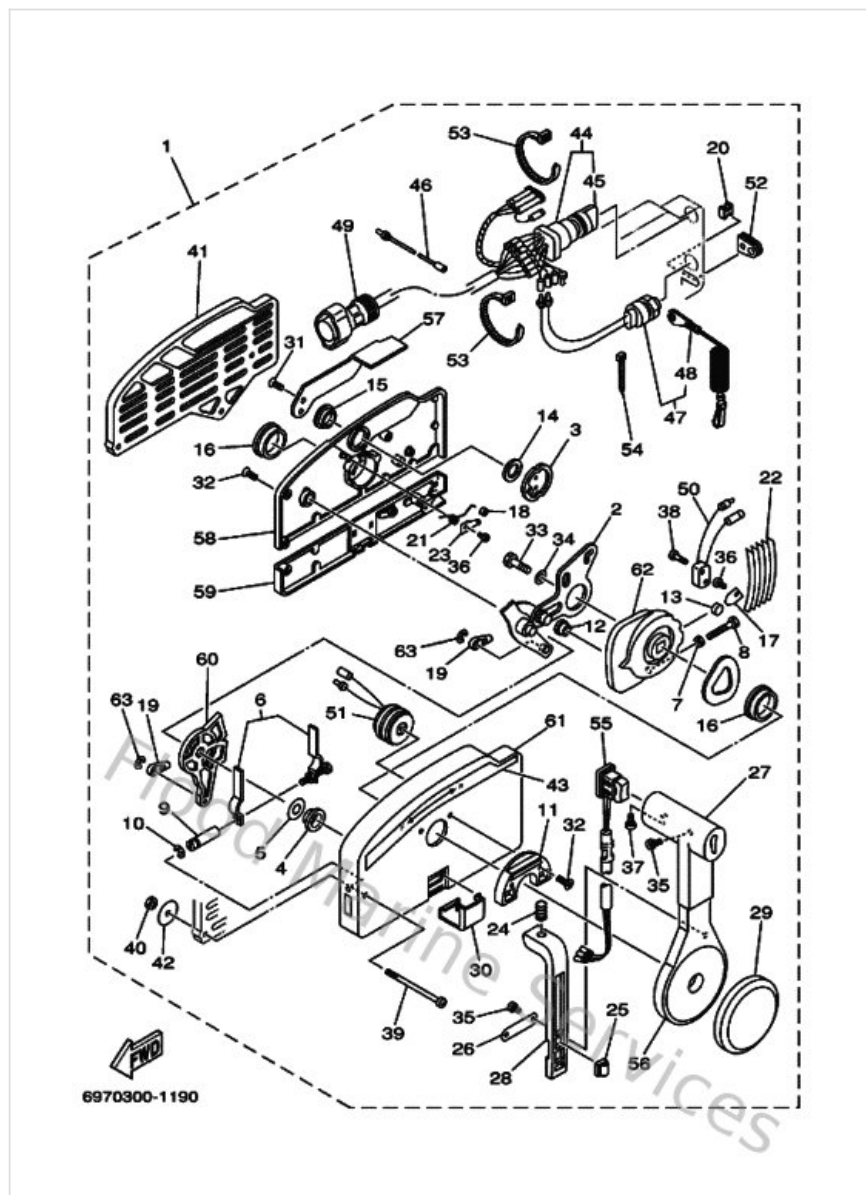
Ref	Part	
63	929010520000 Ybs66-5 washer, plain	Buy now
64	6H1438201100 Piston sub assembly	Buy now
65	6H1438640000 O-ring	Buy now
66	913170801600 Bolt, socket	Buy now
67	6H1438740000 Ring, back up	Buy now
68	6H1438160000 Filter 1	Buy now
69	6H1438960000 O-ring (2h7)	Buy now
70	6H1438951200 Seat, relief valve	Buy now
71	62F438550000 Spring, up relief	Buy now
72	6H1438431100 Screw, valve lock	Buy now
73	6H14388E1100 Plug, taper screw	Buy now
74	6H1438680000 O-ring	Buy now
75	985170402500 Screw, pan head	Buy now
76	929010410000 Ybs67-4 washer, spring	Buy now
77	6H14387J0000 Washer, special 2	Buy now

Power Trim & Tilt Assy



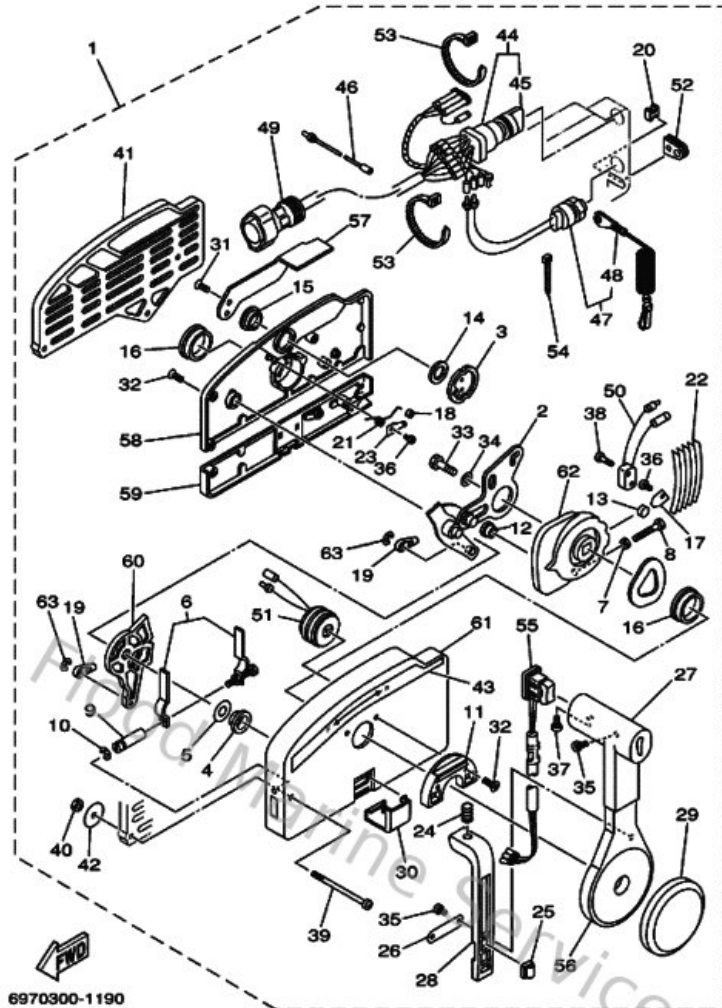
Ref	Part	
78	6H14385H0000 Spring, seal	Buy now
79	935053203800 Ball(7fk)	Buy now

Remote Control Assy 1



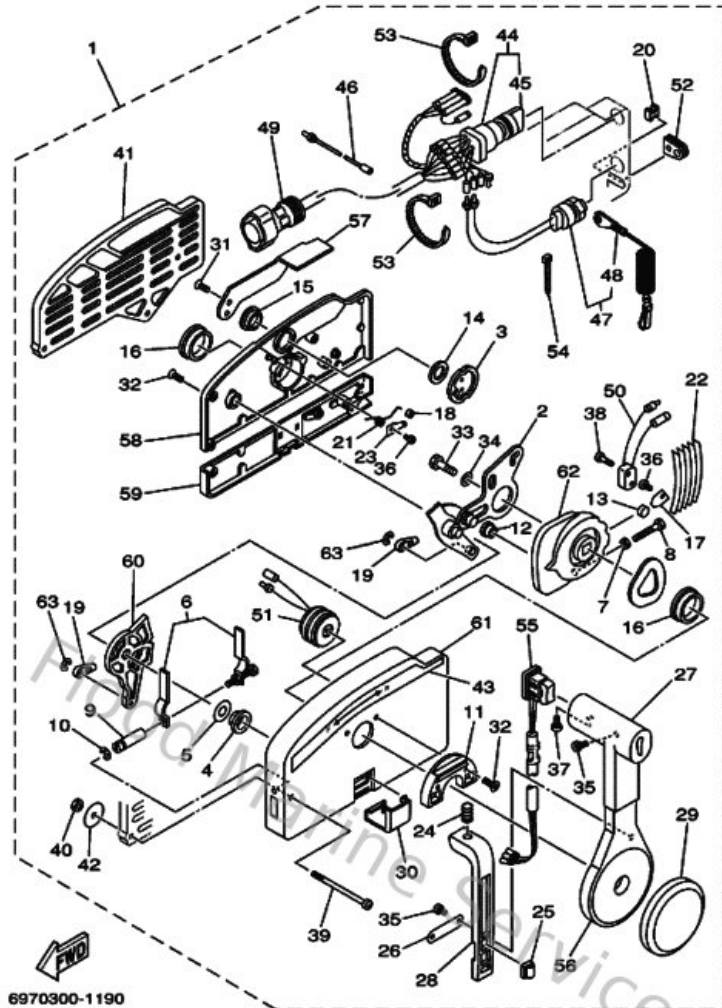
Ref	Part	
1	703482501600 Remote control assembly (10p, ptt)	Buy now
2	703482611100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



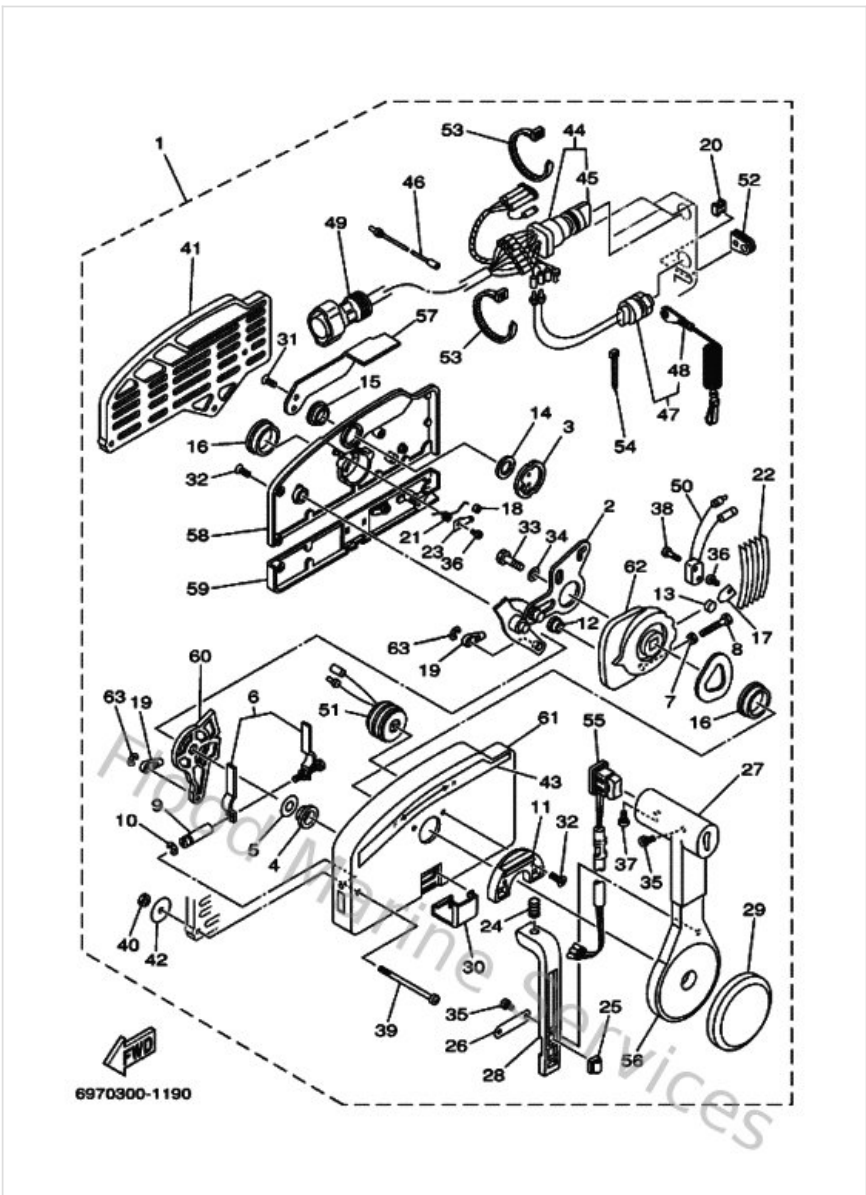
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now

Remote Control Assy 1



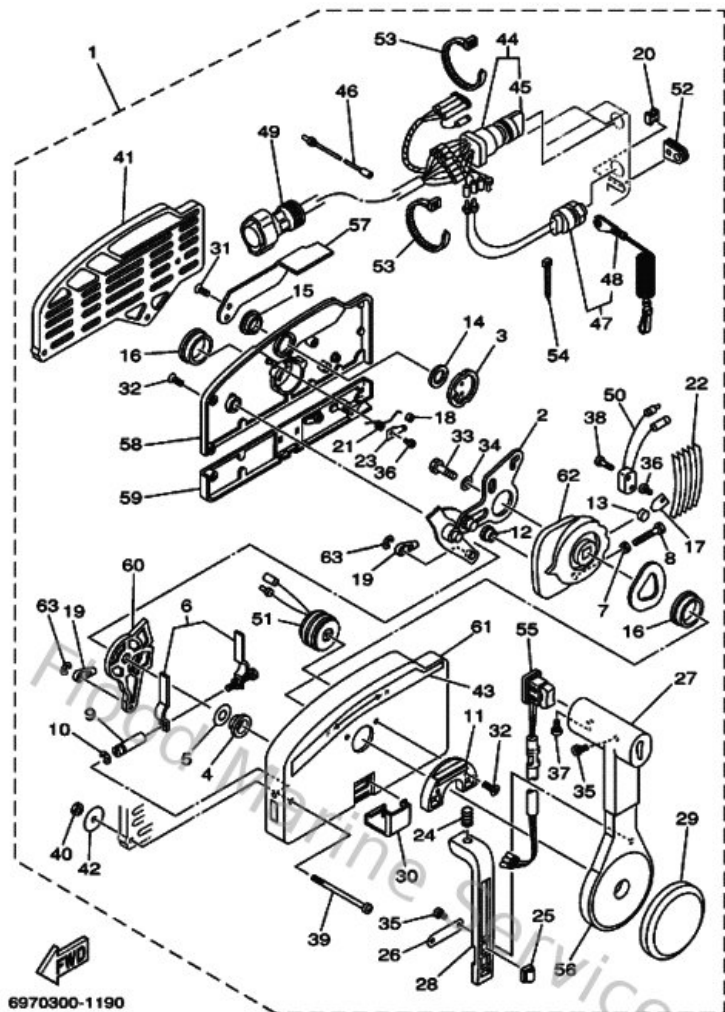
Ref	Part	
32	703482820000 Screw	Buy now
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	985800501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825104200 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now

Remote Control Assy 1



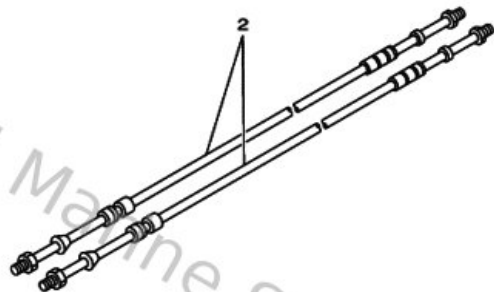
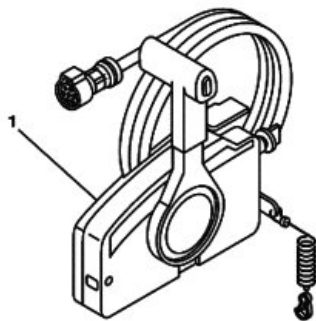
Ref	Part	
47	688825750100 Engine stop switch assembly	Buy now
48	682825560000 Lanyard, stop switch	Buy now
49	6888258A2000 10p main harness mec 2m (6ft)	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	703833830200 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	703825910000 Band	Buy now
54	703825920000 Band	Buy now
55	703825630200 Trim & tilt switch assembly	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now

Remote Control Assy 1



Ref	Part	
62	703482320000 Drive gear	Buy now

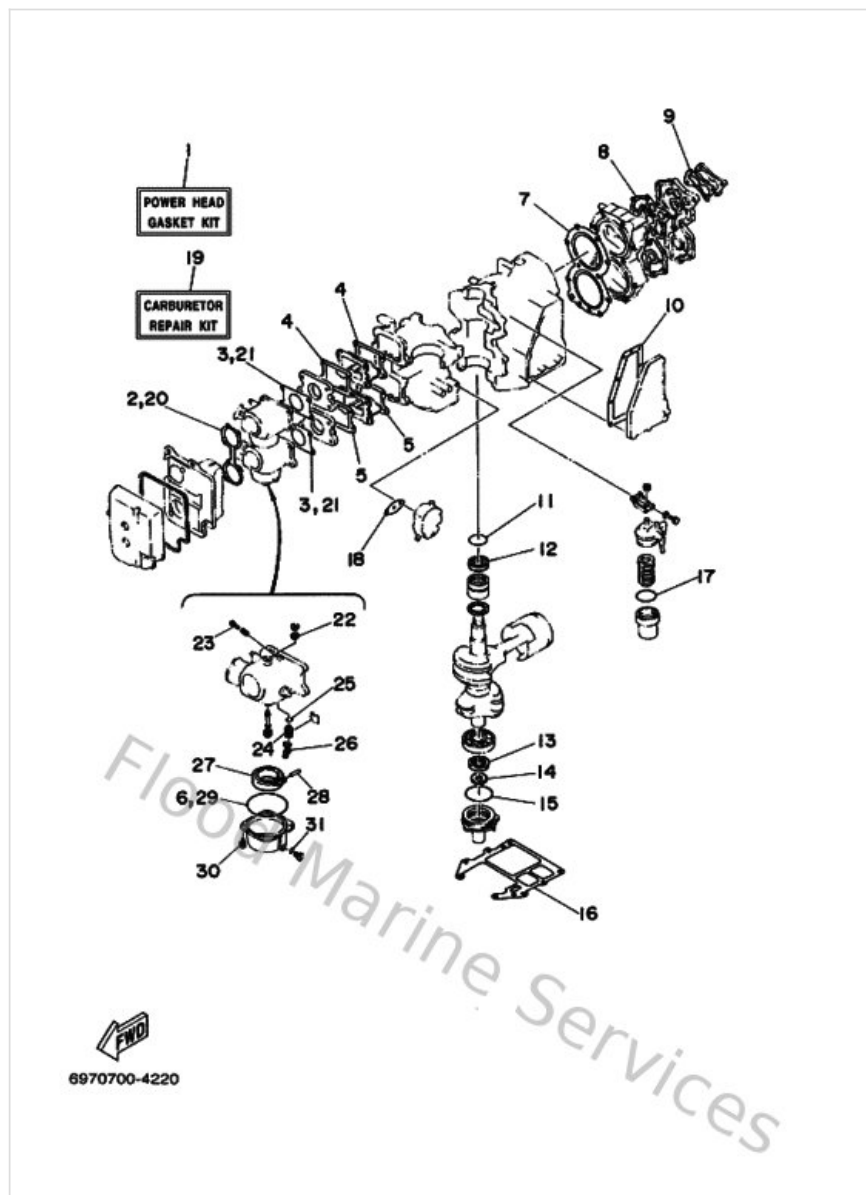
Remote Control Box



67M0100-8280

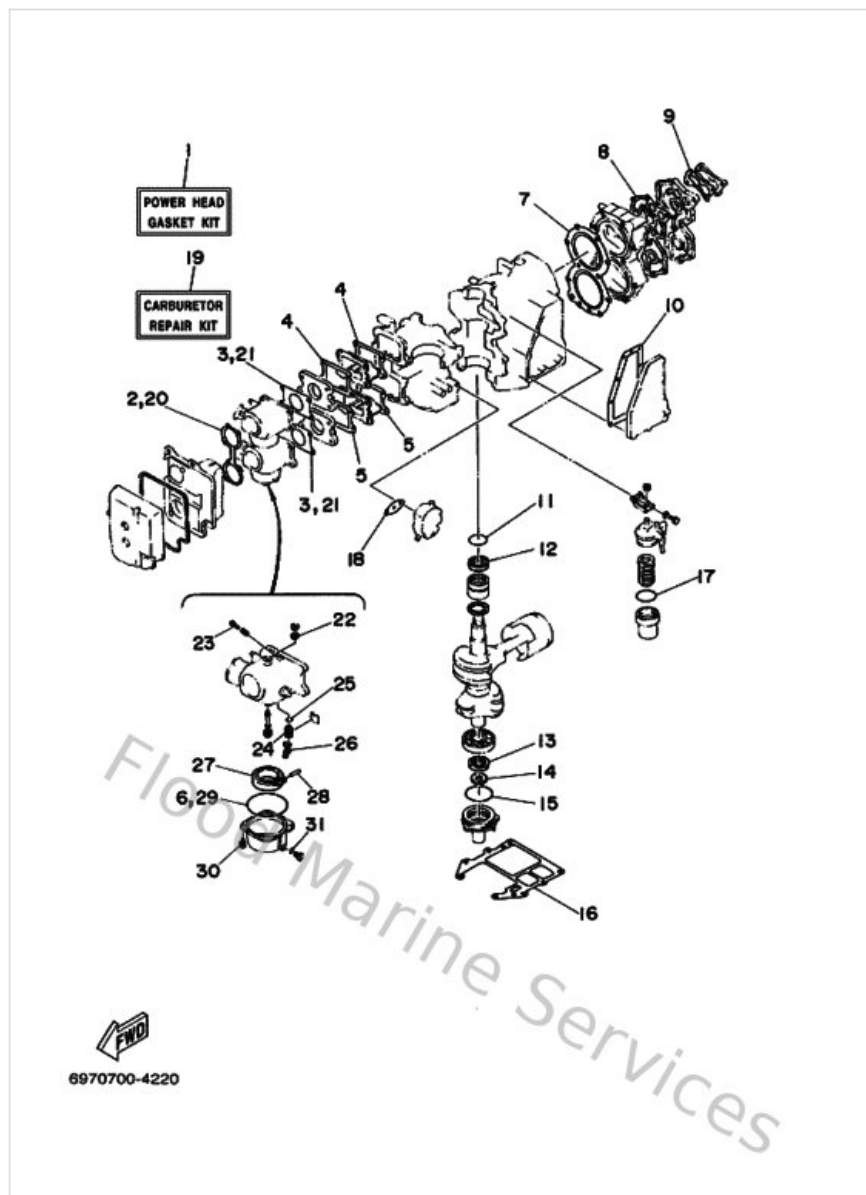
Ref	Part	
1	703482501600 Remote control assembly (10p, ptt)	Buy now
2	701483109000 Cable, Remote Control L=11F	Buy now

Repair Kit 1



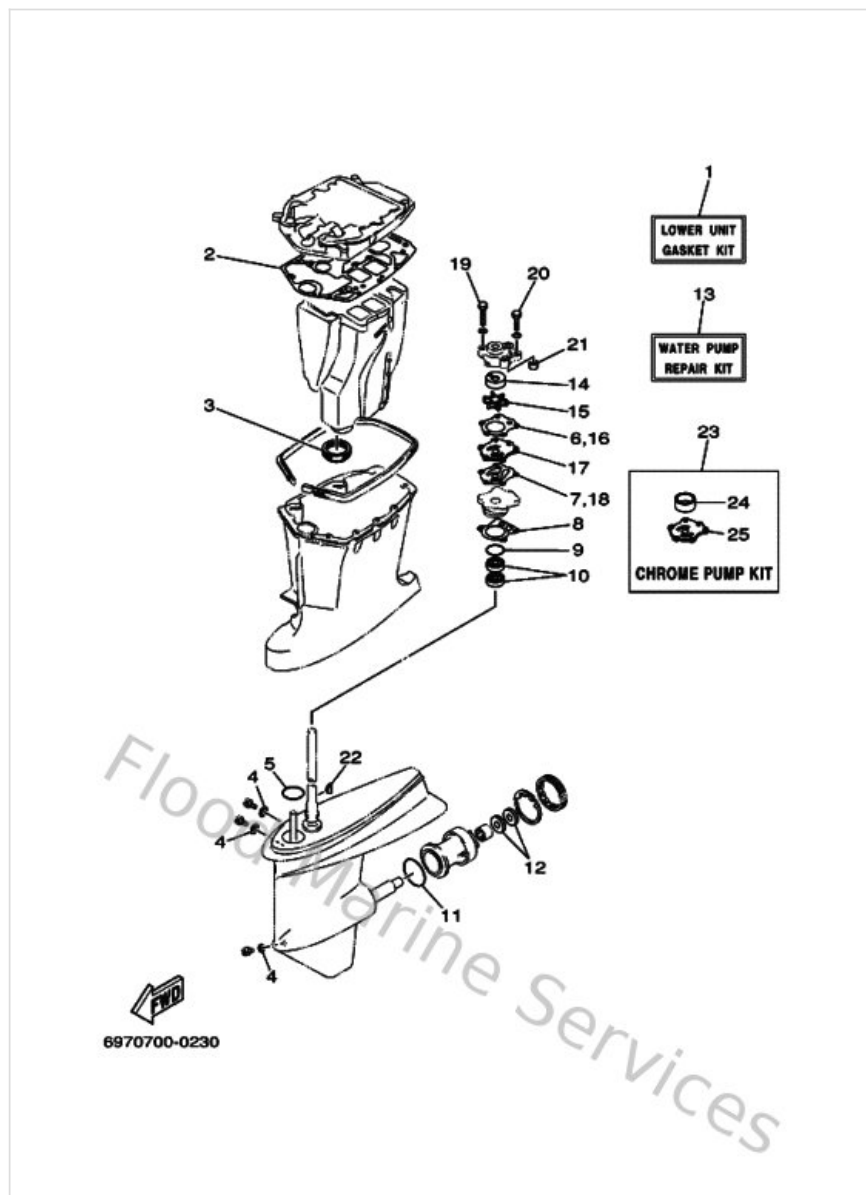
Ref	Part	
1	697W00010200 Power head gasket kit	Buy now
2	66314483A000 Gasket, plate	Buy now
3	66314198A000 Gasket	Buy now
4	66313621A000 Packing, valve seat 1	Buy now
5	66313622A000 Packing, valve seat 2	Buy now
6	932106427200 O-ring (663) (carb)	Buy now
7	69711181A100 Gasket, cylinder head 1	Buy now
8	66311193A000 Gasket, head cover	Buy now
9	66312414A000 Gasket, thermostat	Buy now
10	66341114A000 Gasket, exhaust outer cover	Buy now
11	932104215900 O-ring (647)	Buy now
12	9310232M0700 Oil seal (697)	Buy now
13	931022813500 Oil seal (28x47x7-663)	Buy now
14	931041804900 Oil seal (18x30x5-663)	Buy now
15	932106226900 Ring, o(663)	Buy now

Repair Kit 1



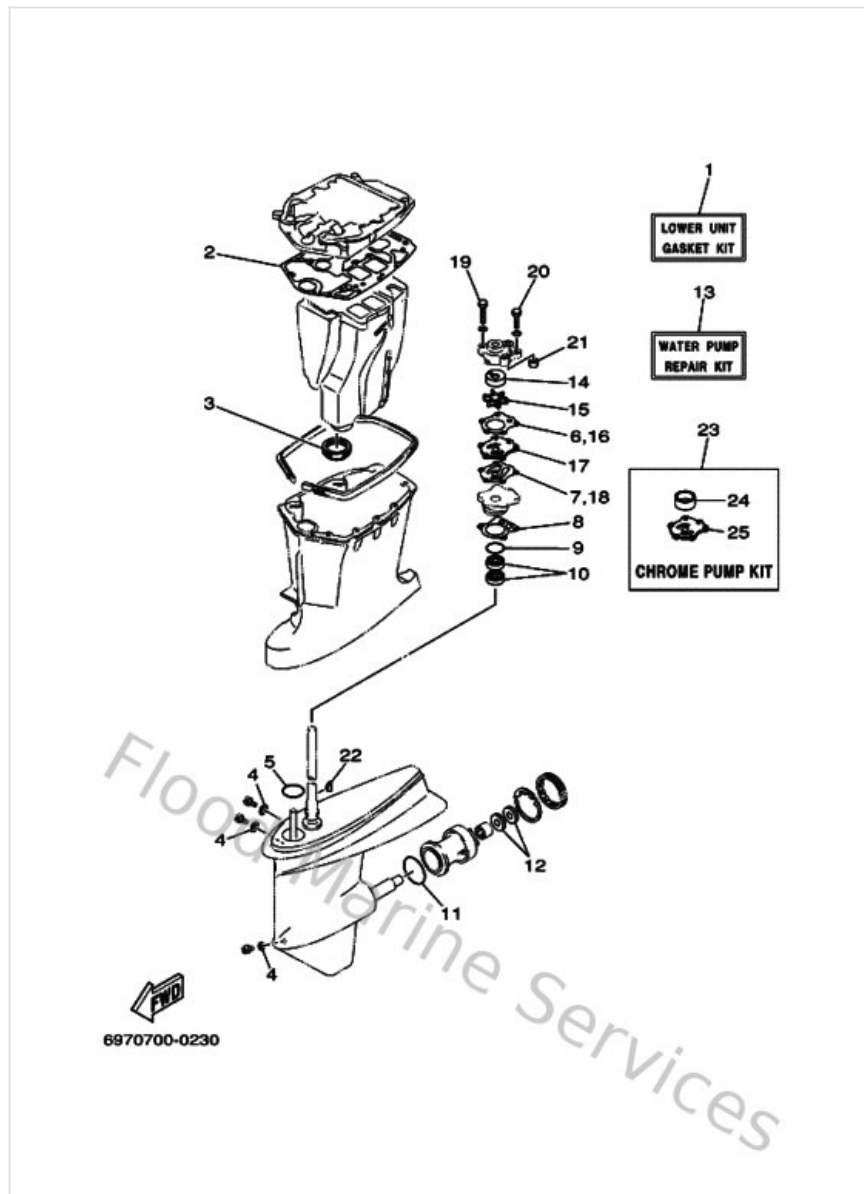
Ref	Part	
16	69645113A000 Gasket,upper casing	Buy now
17	932103273800 O-ring(1wg)	Buy now
18	65024431A000 Gasket,fuel pump	Buy now
19	696W00930200 Carburetor repair kit	Buy now
22	679145570000 Washer (carb)	Buy now
23	663149230000 Screw, adjust	Buy now
24	696145900000 Needle valve assembly	Buy now
25	932100722900 O-ring (371)	Buy now
26	810141860000 Pin, valve	Buy now
27	6F0149850000 Float comp.	Buy now
28	663145480000 Pin, arm	Buy now
30	979800411200 Screw, pan head (686)	Buy now
31	932100423000 O-ring (371)	Buy now

Repair Kit 2



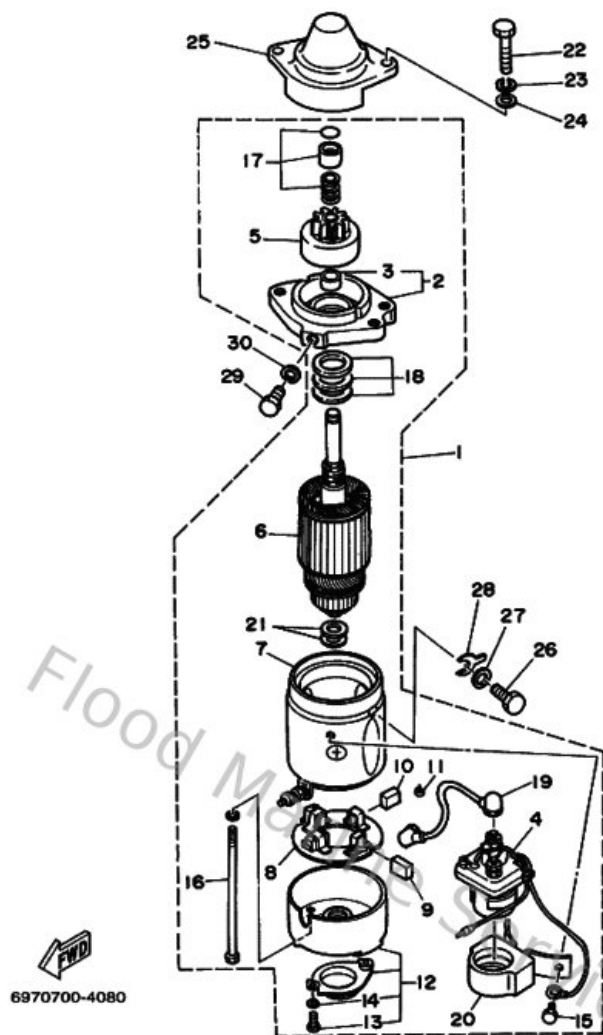
Ref	Part	
1	698W00012100 Lower unit gasket kit	Buy now
2	69745114A000 Gasket, upper casing 2	Buy now
3	663451230000 Gasket, muffler	Buy now
4	904300802000 Gasket	Buy now
5	932104904600 O-ring (620)	Buy now
6	66344315A000 Gasket, water pump 1	Buy now
7	66344324A000 Gasket, cartridge outer plate	Buy now
8	66344316A000 Gasket, water pump 2	Buy now
9	932104104200 O-ring (132)	Buy now
10	931012307000 Oil seal (663)	Buy now
11	9321066M9800 O-ring(6h4)	Buy now
12	931012206700 Oil seal (22x36x6-663)	Buy now
13	663W00780100 Water pump repair kit	Buy now
14	663443220000 Insert, cartridge	Buy now
15	697443520000 Impellar	Buy now

Repair Kit 2



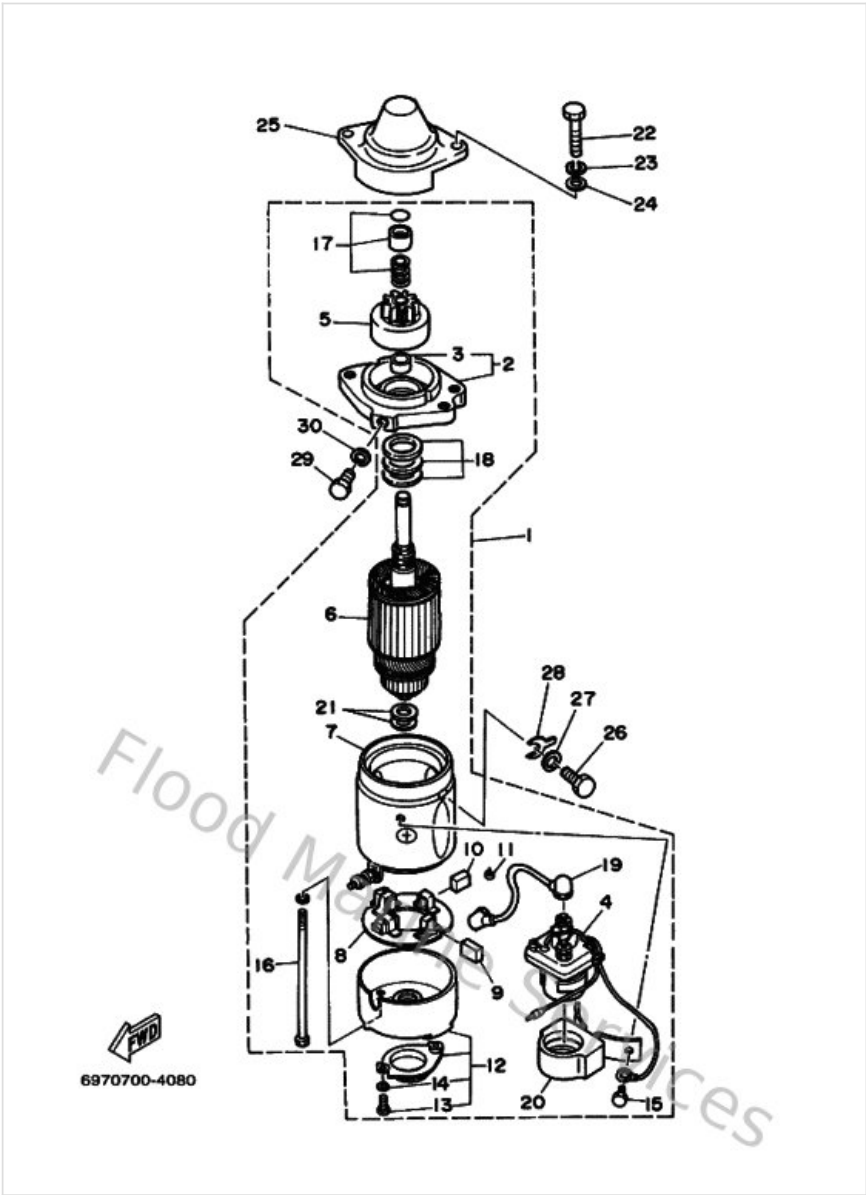
Ref	Part	
17	663443230000 Outer plate, cartridge	Buy now
19	970950805500 Bolt, hexagon	Buy now
20	970800804500 Bolt, hexagon	Buy now
21	663443660000 Damper, water seal 2	Buy now
22	9028003M0300 Key, woodruff (697)	Buy now
23	697W00780A00 Chrome pump kit	Buy now
24	663443224000 Insert, cartridge	Buy now
25	670443230000 Outer plate, cartridge	Buy now

Starting Motor



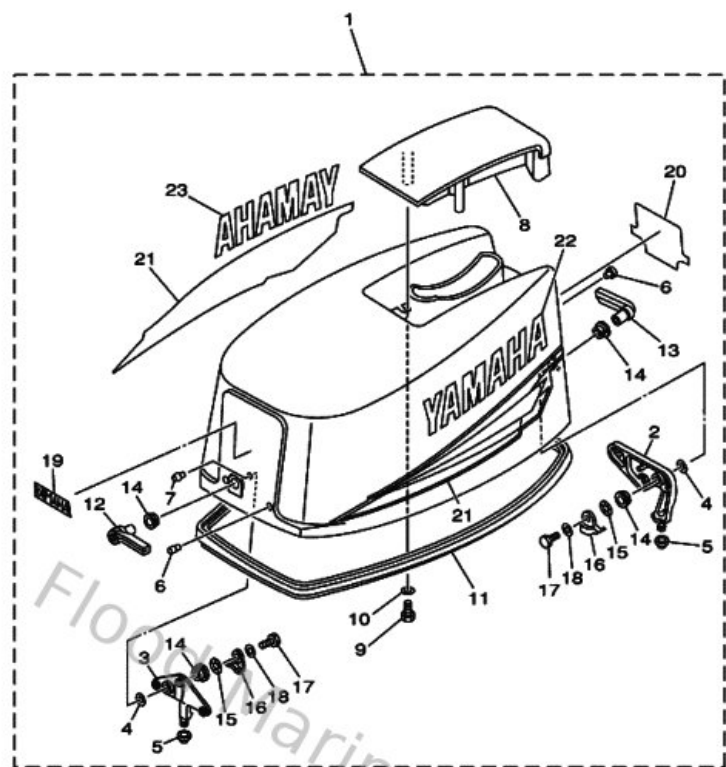
Ref	Part	
1	697818001300 Starting motor assembly	Buy now
2	676818301000 Front cover assembly	Buy now
3	688818310000 Metal, front	Buy now
4	682819411100 Starter, relay	Buy now
5	663818321200 Pinion assembly	Buy now
6	676818501200 Armature assembly	Buy now
7	663818101100 Stator assembly	Buy now
8	663818401100 Brush holder assembly	Buy now
9	663818111100 Brush 1	Buy now
10	663818121100 Brush 2	Buy now
11	663818131000 Spring, brush	Buy now
12	663818201200 Rear bracket assembly	Buy now
13	985030401200 Screw, pan head (686)	Buy now
14	929010410000 Ybs67-4 washer, spring	Buy now
15	973130601000 Bolt	Buy now

Starting Motor



Ref	Part	
16	663818261000 Bolt 1	Buy now
17	697818571200 Pinion stopper set	Buy now
18	697818091000 Washer kit	Buy now
19	697818151000 Wire, lead	Buy now
20	697819521000 Holder, relay	Buy now
21	688818240000 Washer 2	Buy now
22	970130804000 Bolt, Hexagon	Buy now
23	929030810000 Ybs67-8 washer, spring	Buy now
24	929901010000 Ybs67-10 washer, spring	Buy now
25	663818420194 Cover 3	Buy now
26	970130802500 Bolt (682)	Buy now
28	663811620000 Washer, Plain	Buy now
29	970130801600 Bolt, hexagon	Buy now

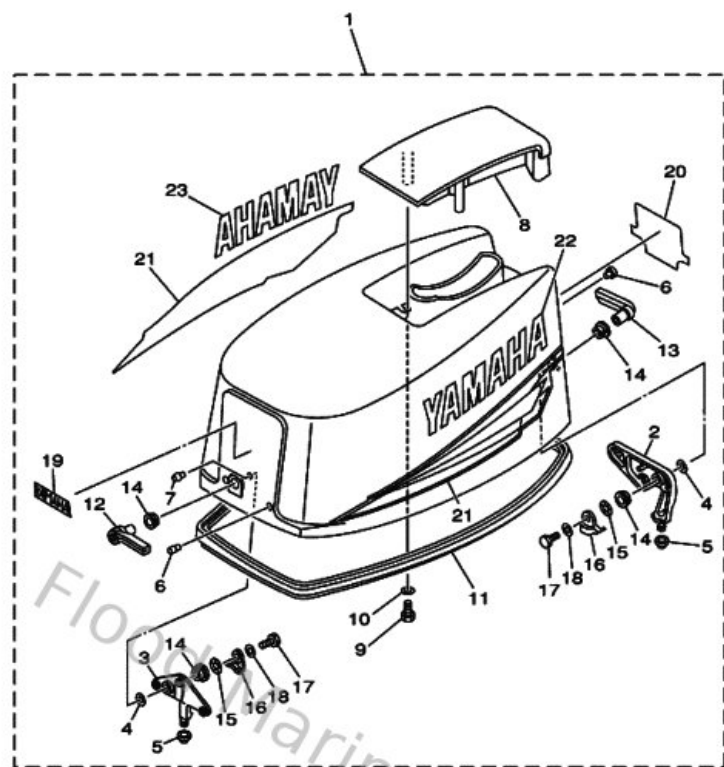
Top Cowling



6970300-0010

Ref	Part	
1	69742610C04D Top cowling assembly	Buy now
2	697426470094 Holder, clamp band	Buy now
3	697426490094 Holder, clamp band	Buy now
4	9020219M1000 Washer, plate (697)	Buy now
5	663426620000 Damper	Buy now
6	902660600900 Rivet (697)	Buy now
7	9026606M0200 Rivet (697)	Buy now
8	69742613014D Molding, air duct	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	663426150200 Seal	Buy now
12	697428151198 Lever, clamp 1	Buy now
13	697428171198 Lever, clamp 3	Buy now
14	9038613M3800 Bushing (697)	Buy now
15	902061301900 Washer, wave 6264283200	Buy now

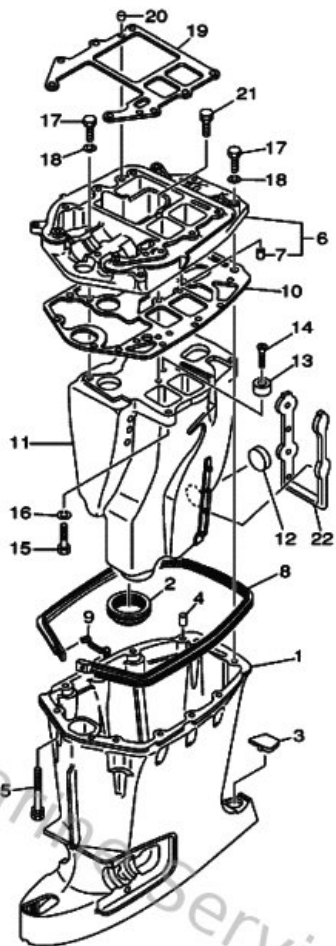
Top Cowling



6970300-0010

Ref	Part	
16	663428160200 Lever, clamp 2	Buy now
17	970950601200 Bolt(gh1)	Buy now
18	9020106M0200 Washer,plate (6k8)	Buy now
19	69542677B100 Graphic, front	Buy now
20	697426783000 Graphic, rear	Buy now
21	697W00703100 Graphic Set	Buy now
22	697426813100 Mark Cowling	Buy now
23	697426823100 Mark Cowling	Buy now

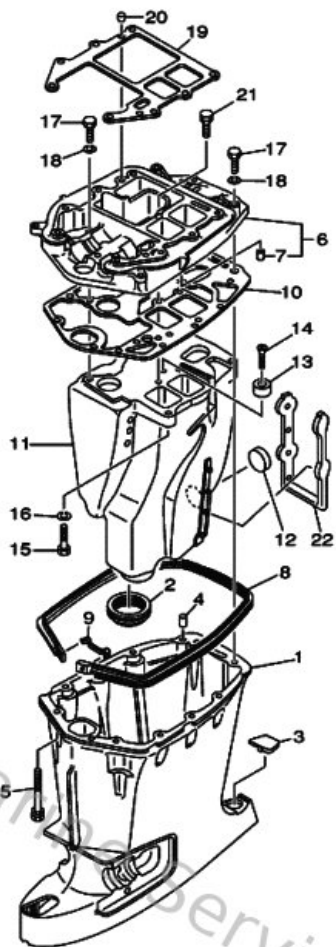
Upper Casing



6970700-0140

Ref	Part	
1	69145111134D Casing, upper	Buy now
2	663451230000 Gasket, muffler	Buy now
3	663451551000 Cap	Buy now
4	936061201900 Pin, dowel (614)	Buy now
5	9011908M8200 Bolt, with washer(697)	Buy now
6	663411370400 Guide, exhaust	Buy now
7	9038602M0400 Bushing (663)	Buy now
8	663451270000 Seal 1	Buy now
9	663451290000 Hook, damper seal	Buy now
10	69745114A000 Gasket,upper casing 2	Buy now
11	66314711125B Muffler	Buy now
12	903343001700 Plug strait(663)	Buy now
13	663452510000 Anode	Buy now
14	9015206M0100 Screw, countersunk	Buy now
15	970750803500 Bolt(70w)	Buy now

Upper Casing




6970700-0140

Ref	Part	
16	929950810000 Ybs67-8 washer, spring	Buy now
17	970800803000 Bolt, hexagon (fj1)	Buy now
19	69645113A000 Gasket,upper casing	Buy now
21	975750844000 Bolt, with washer	Buy now
22	663147371000 Damper, muffler	Buy now

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