



Yamaha 5CMH 1985

Parts Manual

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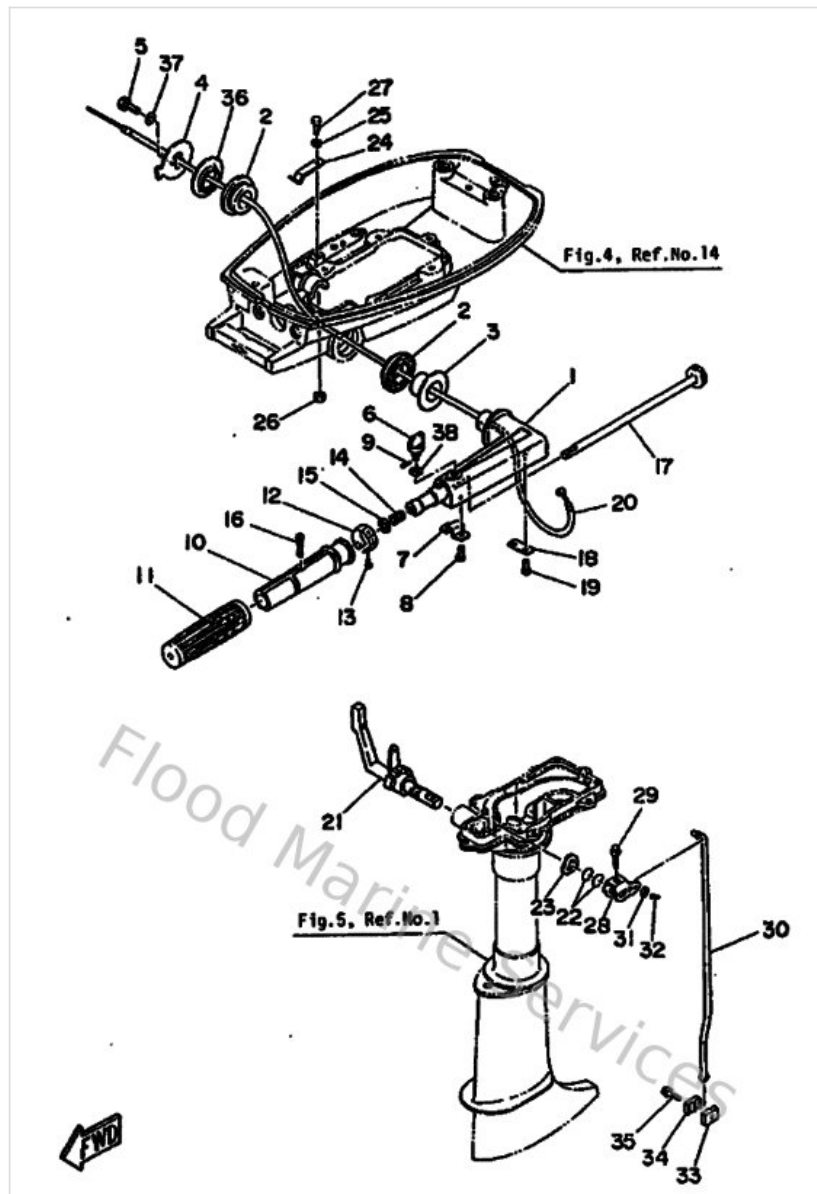
Authorised Yamaha Dealers



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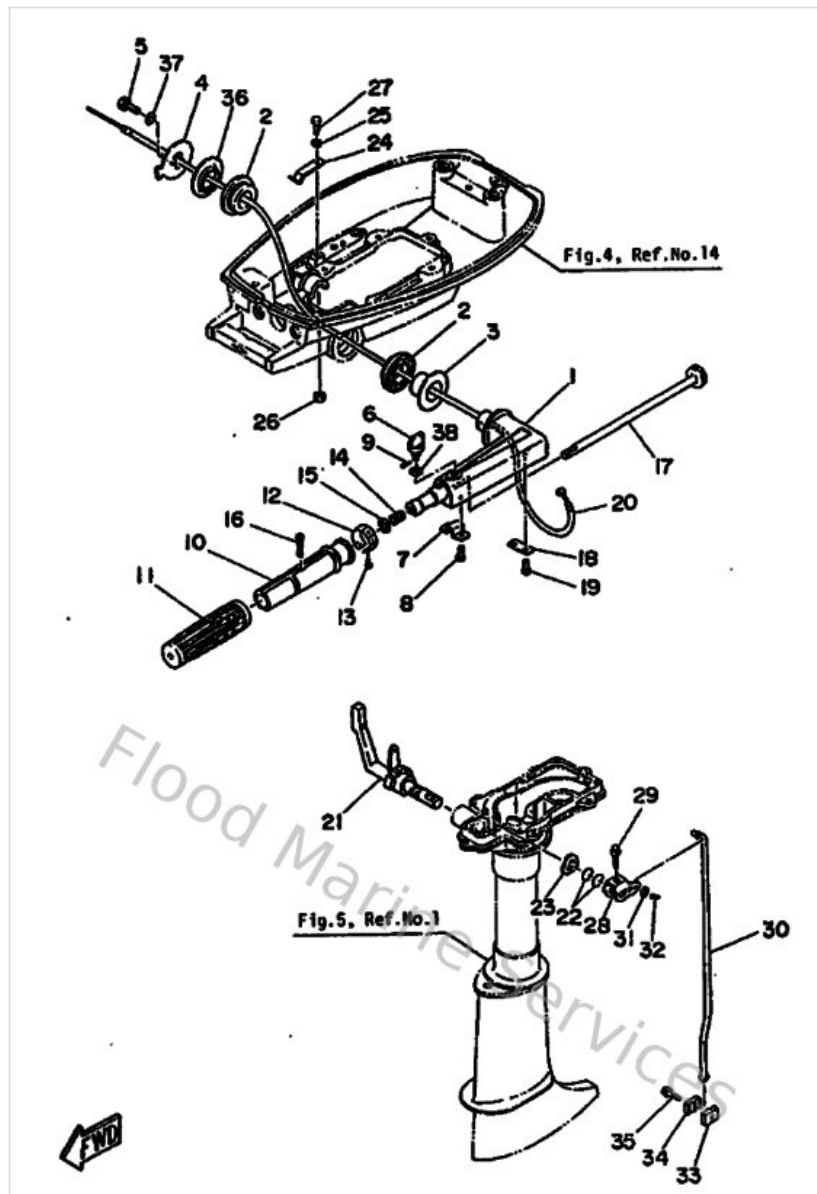
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Control



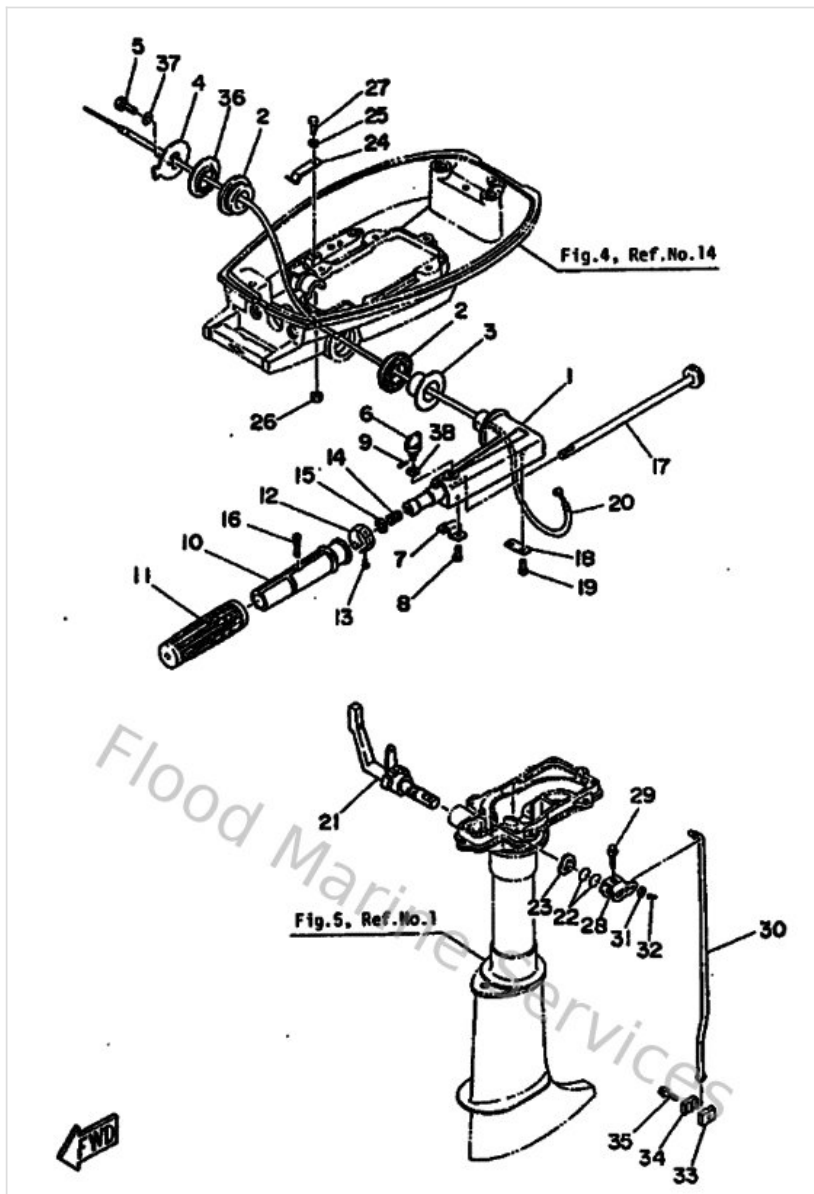
Ref	Part	
2	6E0421290100 Bushing, rubber	Buy now
3	9038626M3000 Bushing (6e0)	Buy now
6	6E0421250000 Bolt, friction adjust	Buy now
7	6E0421340000 Cover, throttle lever	Buy now
8	985800501200 Screw, pan head (646)	Buy now
9	914901200800 Pin, cotter (6g8)	Buy now
10	6E0421190000 Grip, steering handle	Buy now
11	6E0421170000 Rubber, handle	Buy now
12	6E0421371000 Indicator, throttle	Buy now
13	902690200100 Rivet (6l5)	Buy now
14	905012321500 Spring (655)	Buy now
15	902011011900 Washer, plain (735)	Buy now
16	986800552500 Ybs53-525 screw, flat head	Buy now
17	6E0421380100 Lever, throttle	Buy now
18	6E0421590000 Stay	Buy now

Control



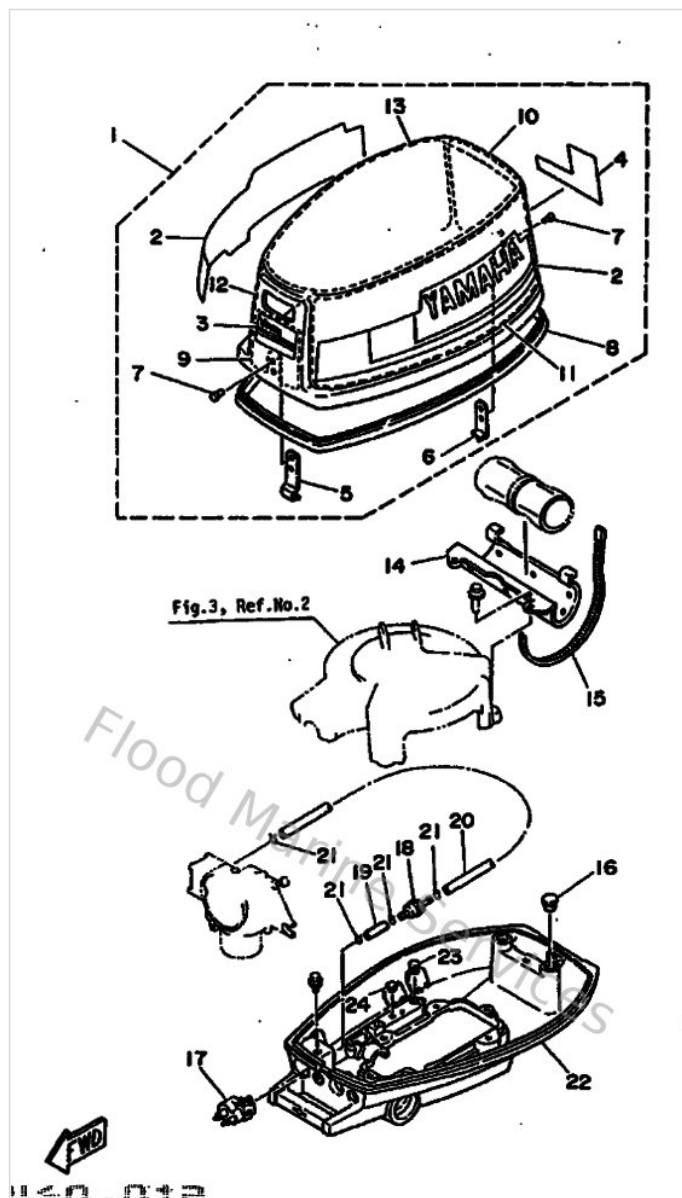
Ref	Part	
20	6E0263010100 Throttle wire assembly	Buy now
21	6E0441110100 Handle, gear shift	Buy now
22	932101232700 O-ring(3ld)	Buy now
23	9020616M0600 Washer, wave (6e0)	Buy now
24	6E0441160000 Spring	Buy now
25	929030660000 Washer, plain (646)	Buy now
26	953800670000 Nut	Buy now
27	973950601200 Bolt(gh1)	Buy now
28	6E0441210000 Lever, shift rod 1	Buy now
29	958950602500 Bolt, flange deep recess	Buy now
30	6E0441430000 Rod, shift 1	Buy now
31	929900560000 Washer, plain (646)	Buy now
32	914901601000 Pin, cotter	Buy now
33	6E0441450000 Connector, shift rod 1	Buy now
34	6E0441460000 Connector, shift rod 2	Buy now

Control



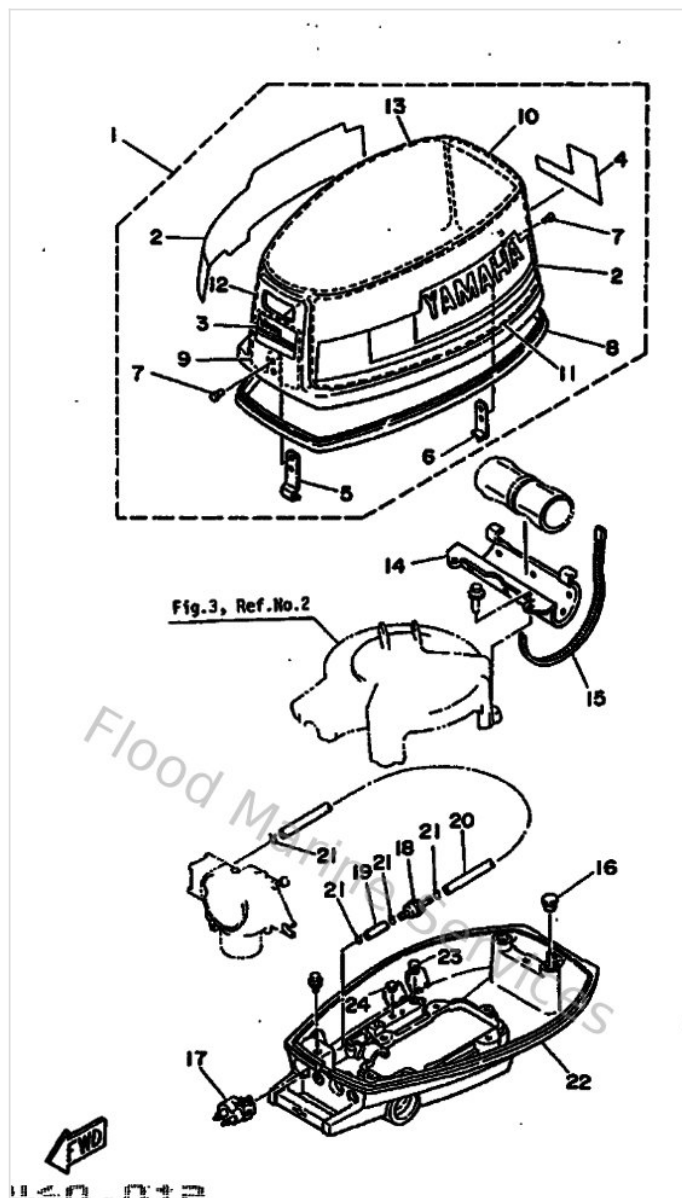
Ref	Part	
35	958950602000 Bolt, flange(jk3)	Buy now
36	9038626M3300 Bushing (6e0)	Buy now
37	929030560000 Washer, plain (646)	Buy now
38	9020207M2200 Washer (6e0)	Buy now

Cowling



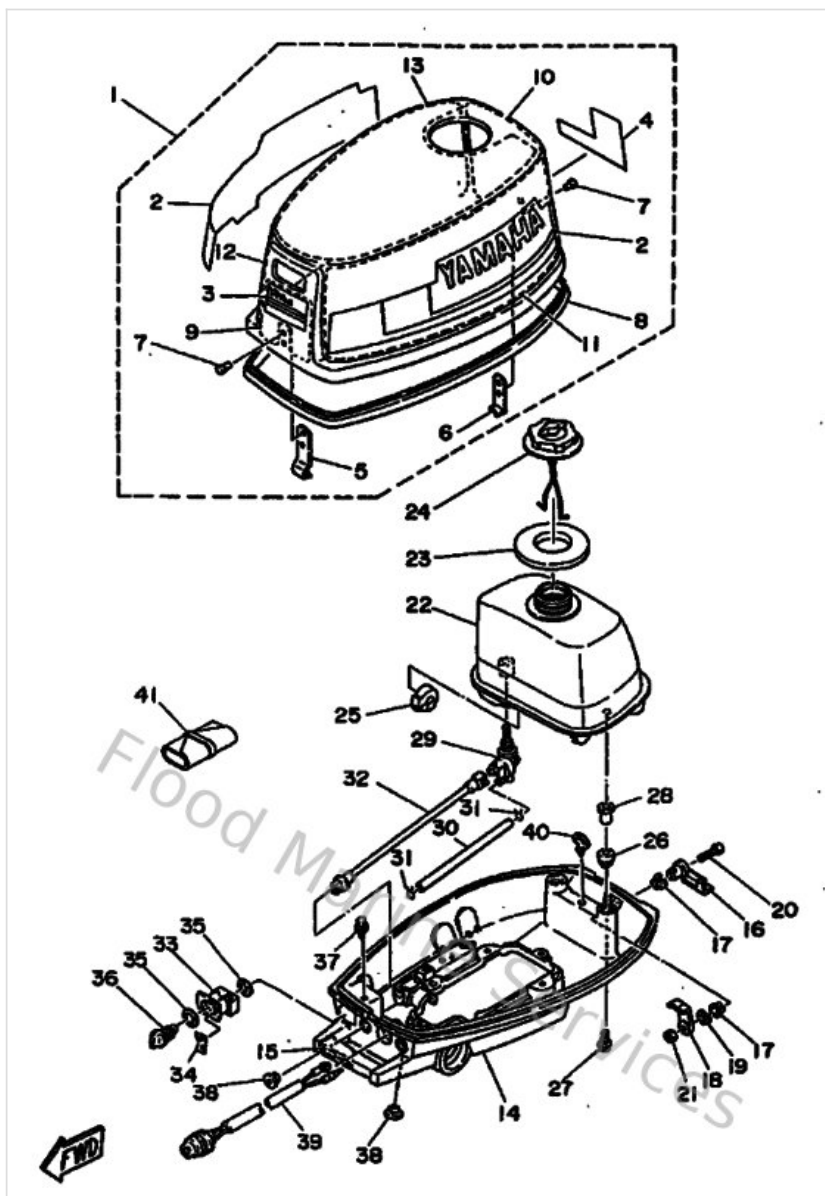
Ref	Part	
3	6E0426770100 Graphic Front	Buy now
4	6E3426782000 Graphic, Rear	Buy now
5	6E0426510200 Hook	Buy now
6	6E0426470100 Holder, clamp band	Buy now
7	9026604M0000 Rivet 2 (662)	Buy now
8	6E0426150000 Seal	Buy now
9	689W42660000 Damper (160X200)	Buy now
10	6E3426638000 Damper	Buy now
11	6E3426648000 Damper	Buy now
12	6E3426668000 Damper	Buy now
13	689W42662000 Damper, Form	Buy now
14	6E1426430000 Plate, Clamp	Buy now
15	6G12811G0000 Band	Buy now
16	6E1241820000 Damper, Locating 2	Buy now
17	6G1243041000 Fuel pipe joint comp. 1	Buy now

Cowling



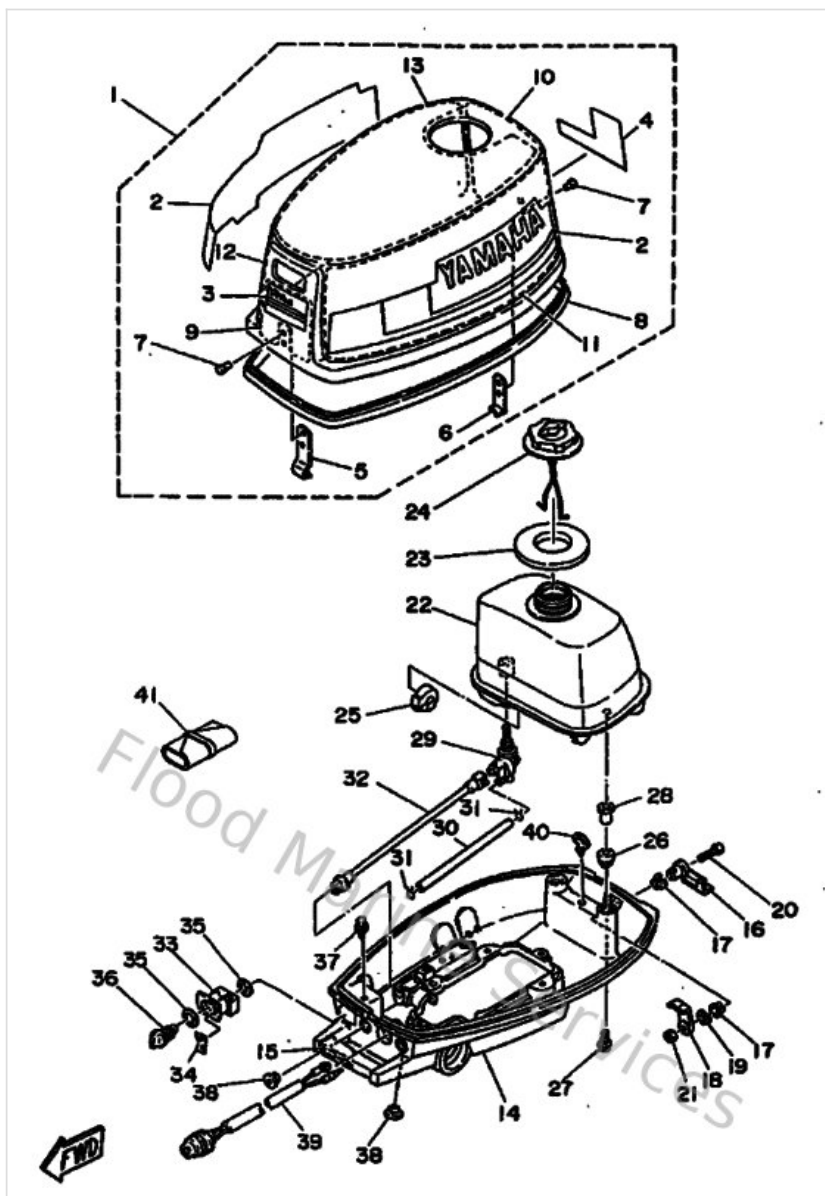
Ref	Part	
18	646242510100 Strainer 1	Buy now
19	904450905700 Hose (l180)	Buy now
20	904450906800 Hose (l420)	Buy now
21	904670800400 Clip, pipe 6162435600	Buy now
24	9048006M1900 Grommet (6e3)	Buy now

Cowling & Fuel



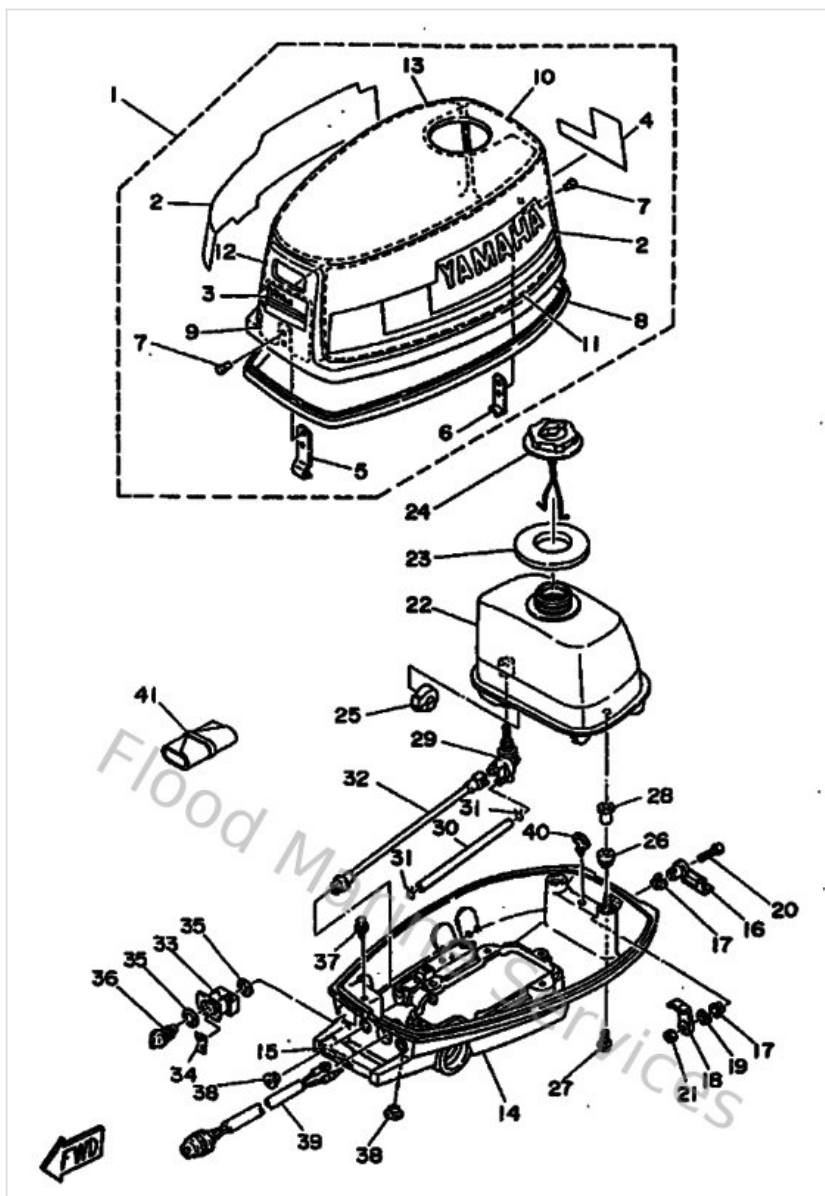
Ref	Part	
3	6E0426770100 Graphic Front	Buy now
4	6E3426782000 Graphic, Rear	Buy now
5	6E0426510000 Hook	Buy now
6	6E0426470100 Holder, clamp band	Buy now
7	9026604M0000 Rivet 2 (662)	Buy now
8	6E0426150000 Seal	Buy now
9	6E3426628000 Damper	Buy now
10	6E3426638000 Damper	Buy now
11	689W42662000 Damper, Form	Buy now
12	6E3426668000 Damper	Buy now
15	6A1427920100 Mark (100:1)	Buy now
16	6E04281500EJ Lever Clamp 1	Buy now
17	903861206900 Bush(666)	Buy now
18	6E0428160000 Lever, clamp	Buy now
19	902061205200 Washer, wave (666)	Buy now

Cowling & Fuel



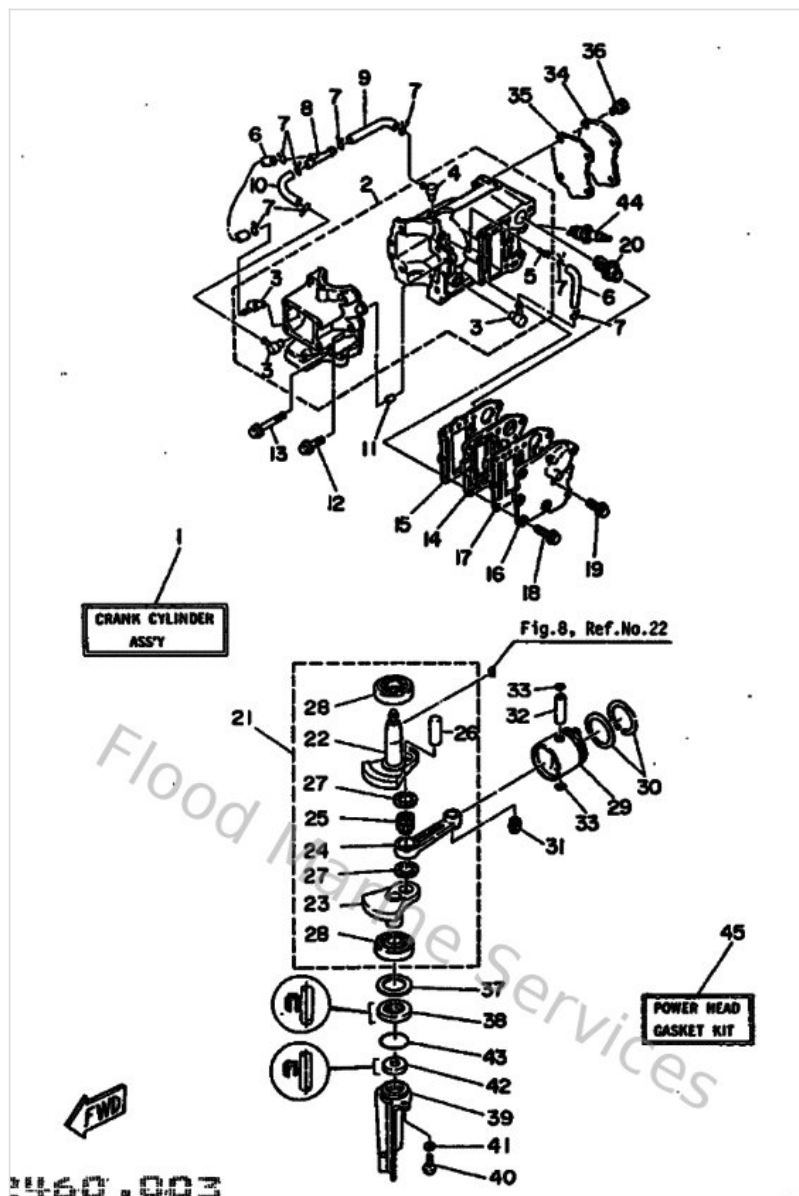
Ref	Part	
20	978900603000 Screw, pan head(6e0)	Buy now
21	953800670000 Nut	Buy now
22	6E02411000EJ Fuel Tank Comp	Buy now
23	6E3246410000 Gasket, cap	Buy now
24	6E0246100100 Cap assembly	Buy now
25	6E0241810000 Damper, locating 1	Buy now
26	6E3241820000 Damper, locating 2	Buy now
27	958950602500 Bolt, flange deep recess	Buy now
28	6E0425420000 Pipe 1	Buy now
29	6E0245000000 Fuel cock assembly 1	Buy now
30	90445090F600 Hose (I1500)	Buy now
31	904670800400 Clip, pipe 6162435600	Buy now
32	6E0245720000 Shaft, fuel change	Buy now
33	6E0245710000 Bushing	Buy now
35	9020212M1700 Washer, plate (6e0)	Buy now

Cowling & Fuel



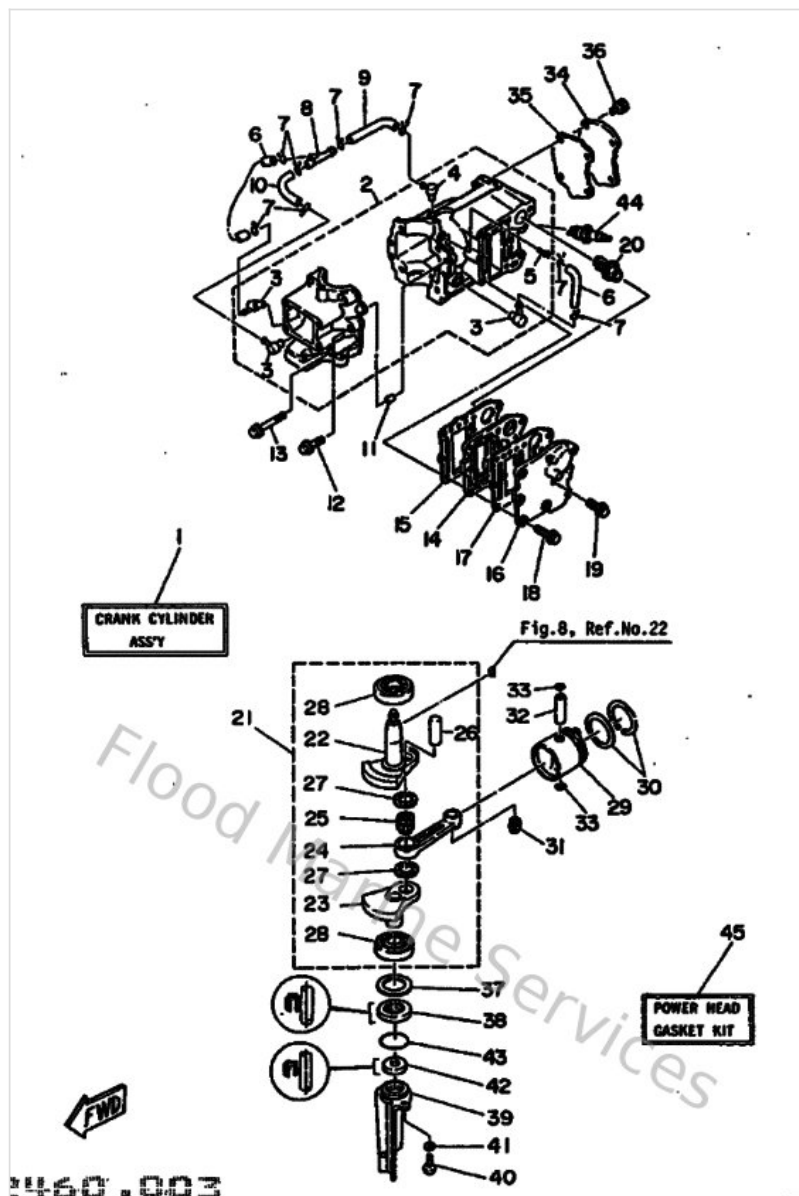
Ref	Part	
36	6E0245750100 Lever, fuel change	Buy now
37	9010506M1500 Bolt (6e0)	Buy now
38	9048014M1400 Grommet (6e0)	Buy now
39	6E0825500000 Stop switch assembly	Buy now
40	606425910000 Holder, shear pin	Buy now
41	6E0281000000 Tool kit	Buy now

Cylinder & Crankcase



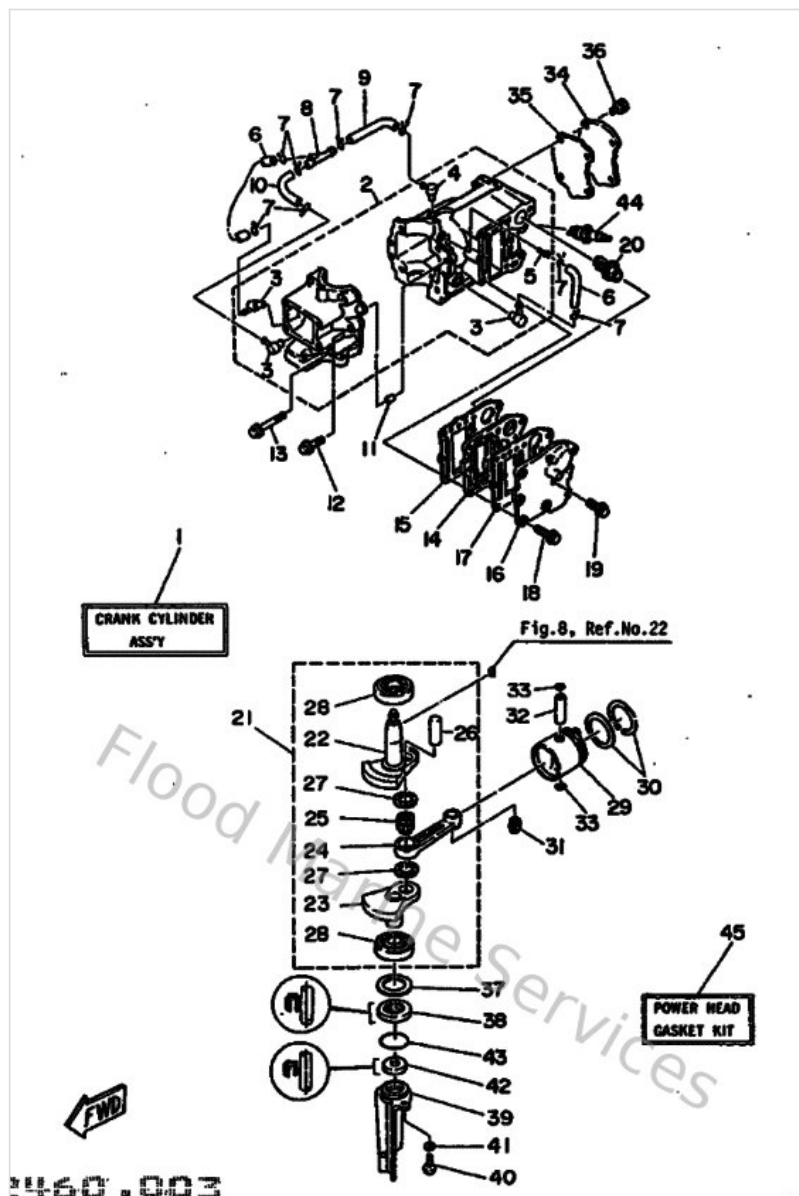
Ref	Part	
1	6E3W009001EJ Crank cylinder assembly	Buy now
3	650113700000 Check valve assembly	Buy now
4	6E5113720000 Nipple, hose	Buy now
5	624144850000 Pipe, joint	Buy now
6	9044507MA300 Hose (I200)	Buy now
7	904670601600 Clip (655)	Buy now
8	6E0243780000 Pipe, joint	Buy now
9	9044507M5100 Hose (I200)	Buy now
10	9044507M0000 Hose (I200)	Buy now
11	936061201900 Pin, dowel (614)	Buy now
12	9010506M1600 Bolt (6e0)	Buy now
13	9010506M1700 Bolt (6e0)	Buy now
14	6E341111019M Inner cover, exhaust	Buy now
15	6E3411120100 Gasket, inner cover exhaust	Buy now
16	6E341113019M Outer cover, exhaust	Buy now

Cylinder & Crankcase



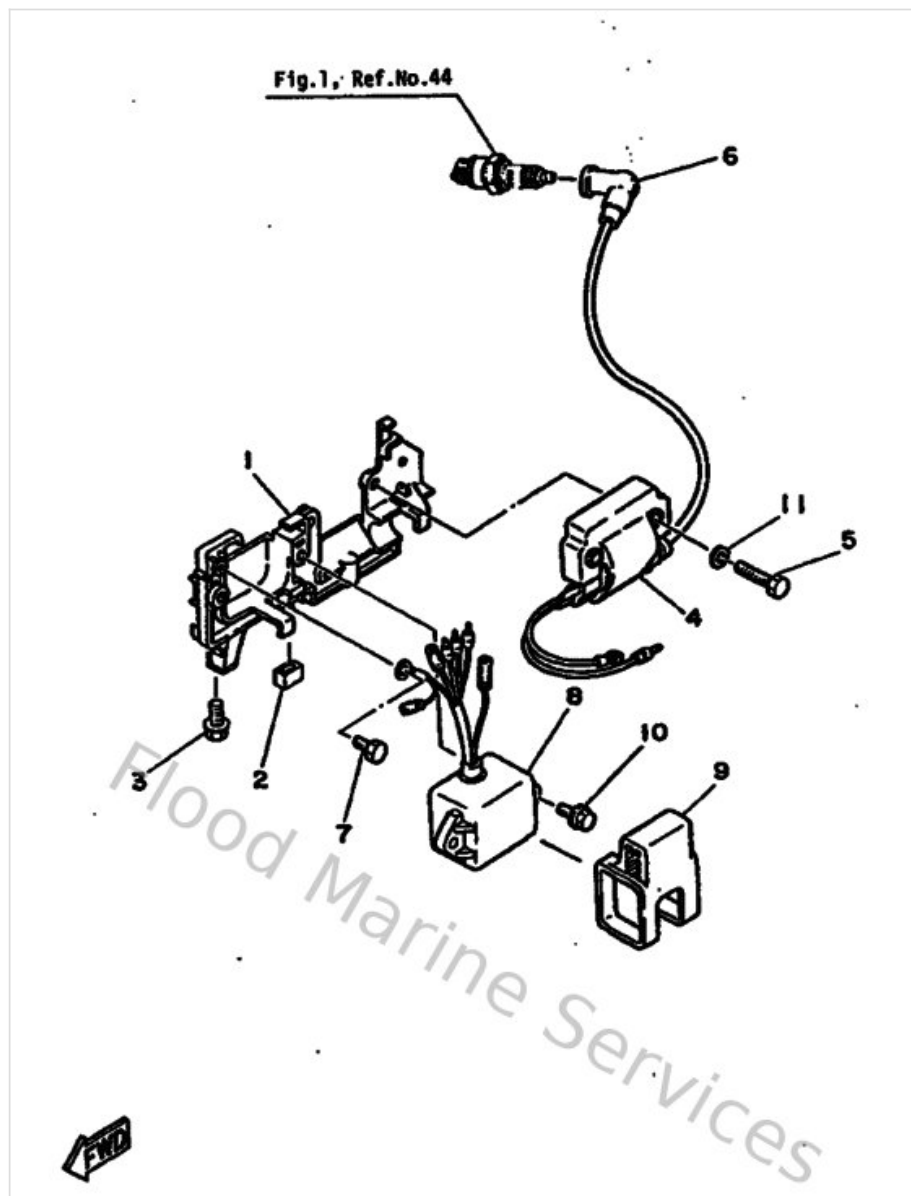
Ref	Part	
17	6E341114A100 Gasket, outer cover exhaust	Buy now
18	958950602500 Bolt, flange deep recess	Buy now
19	9010506M1400 Bolt (6e0)	Buy now
20	6E5124110000 Thermostat	Buy now
21	6E3114000000 Crank ass'y	Buy now
22	6E3114120000 Crank 1	Buy now
23	6E3114220000 Crank 2	Buy now
24	6E0116510100 Rod, connecting	Buy now
25	93310418V100 Bearing (6e0)	Buy now
26	6G1116810000 Pin, crank	Buy now
27	902091811200 Washer 132116850000	Buy now
28	93306204U000 Bearing(6e0)	Buy now
29	6E3116310098 Piston	Buy now
30	6J1116100000 Piston ring set (std)	Buy now
31	93310112V000 Bearing (6e0)	Buy now

Cylinder & Crankcase



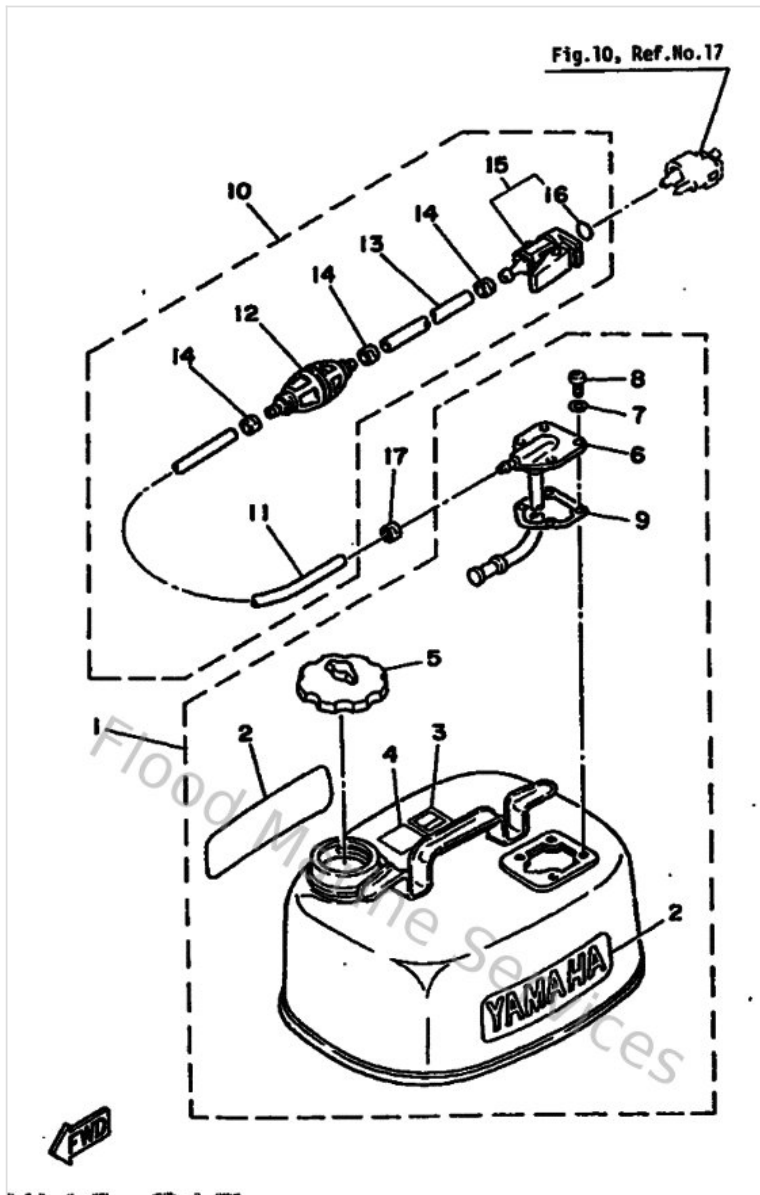
Ref	Part	
32	527116330000 Pin, piston	Buy now
33	934501302200 Circlip 132116340000	Buy now
34	6E311191019M Cover, cylinder head 1	Buy now
35	6E3111930100 Gasket, head cover	Buy now
37	676455672000 Shim (t:0.90mm)	Buy now
38	9310220M0600 Oil seal(6j1)	Buy now
39	6E015396009M Housing, oil seal	Buy now
40	973950601600 Bolt, hexagon deep recess	Buy now
41	929900660000 Washer, plain (646)	Buy now
42	9310110M2500 Oil seal(6e0)	Buy now
43	932103111400 O-ring	Buy now
44	947010004000 Plug, spark (b7hs)	Buy now
45	6E3W00010100 Gasket kit, power unit	Buy now

Electric Parts



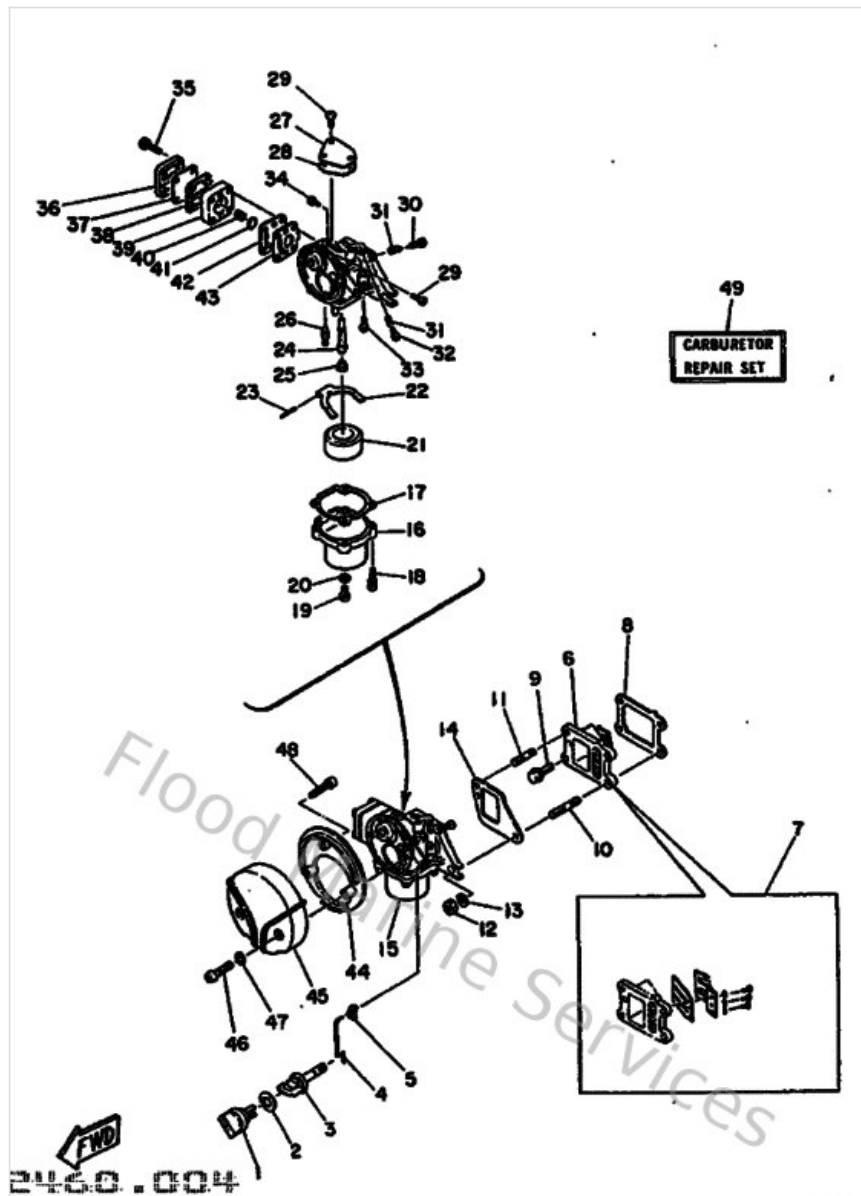
Ref	Part	
1	6E0823160094 Bracket, ignition coil	Buy now
2	6E0823170000 Damper	Buy now
3	958950601600 Bolt, flange deep recess	Buy now
4	6E0855702000 Ignition Coil assembly	Buy now
5	973130603000 Bolt	Buy now
6	6E3823702100 Plug cap assembly	Buy now
7	973130601000 Bolt	Buy now
8	6E0855407000 C.d.i. unit assembly	Buy now
9	6E0855480000 Holder, wire harness	Buy now
10	9010506M1500 Bolt (6e0)	Buy now
11	929030610000 Washer(6a1)	Buy now

Fuel



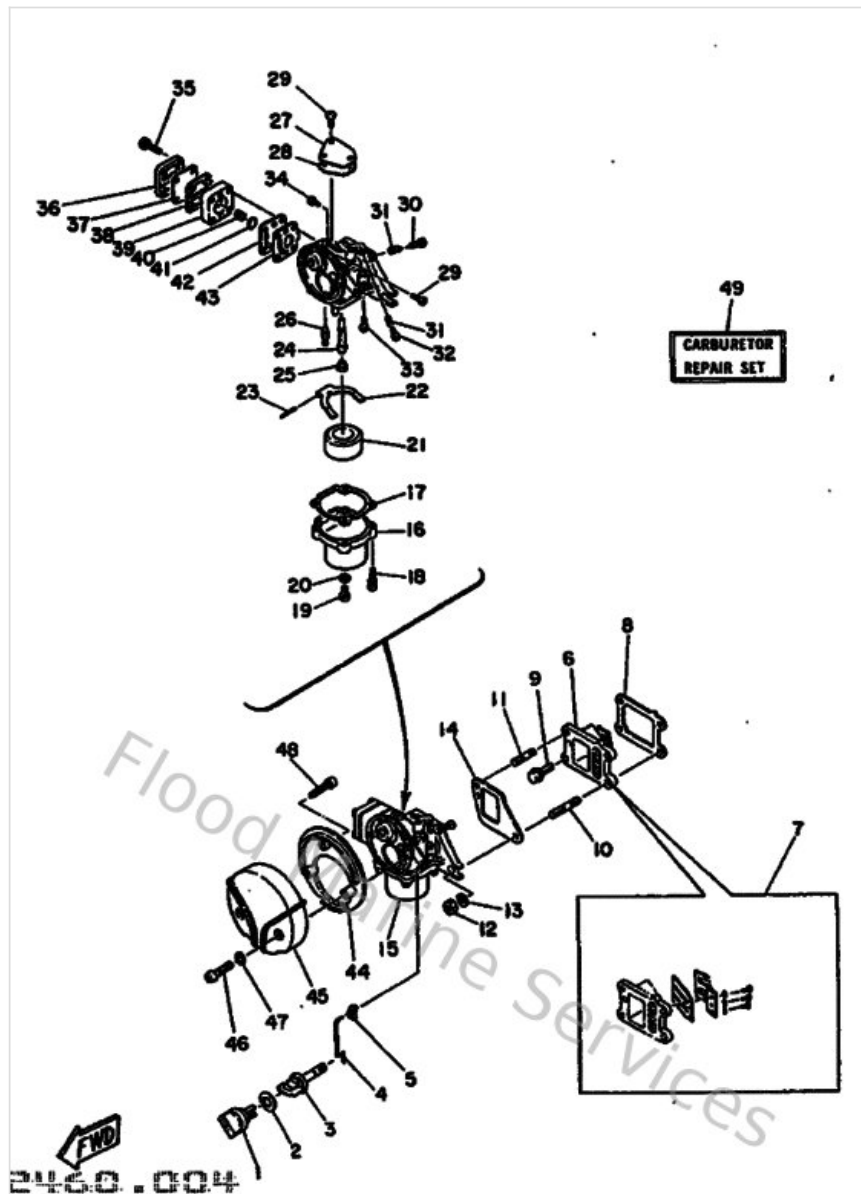
Ref	Part	
3	6Y1242558000 Graphic, Fuel Tank 8	Buy now
5	647246100300 Cap assembly	Buy now
6	6Y0242750000 Fuel Meter Comp	Buy now
7	6Y1243290000 Seal	Buy now
8	985800501500 Screw, pan head(6b0)	Buy now
9	663242680000 Gasket, housing fuel meter	Buy now
10	6Y0243060100 Fuel pipe comp. 1	Buy now
11	9044511M8100 Hose (I3000)	Buy now
12	6Y1243600000 Primer pump assembly	Buy now
13	9044511M7800 Hose (I1000)	Buy now
14	650243515100 Band 1	Buy now
15	655243050100 Fuel pipe joint comp. 2	Buy now
16	932100828700 O-ring (655)	Buy now
17	650243510000 Band 1	Buy now

Intake



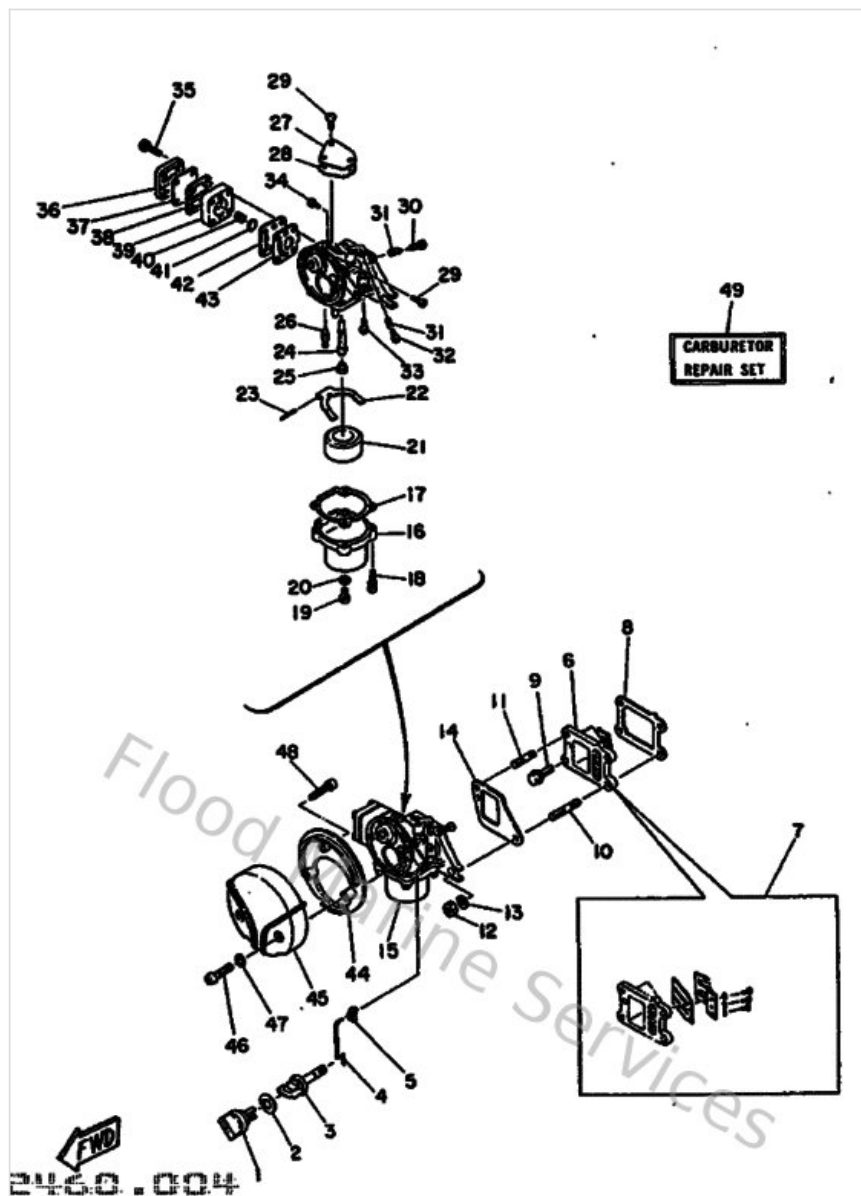
Ref	Part	
1	6E0412710000 Knob, choke	Buy now
2	9020212M1600 Washer, plate (6e0)	Buy now
3	6E0412720000 Knob, choke 2	Buy now
4	6E0412560000 Rod, choke link	Buy now
5	661412620200 Joint, choke lever	Buy now
6	6E0136100000 Reed valve assembly	Buy now
7	6E0W00040000 Reed set	Buy now
8	6E013621A200 Gasket, valve seat	Buy now
9	9010506M1400 Bolt (6e0)	Buy now
10	956210632500 Bolt, stud(6e0)	Buy now
11	9011606M0800 Bolt, stud (689)	Buy now
12	953030670000 Nut	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	6E0141980000 Gasket	Buy now
15	6E3143010100 Carburetor assembly 1	Buy now

Intake



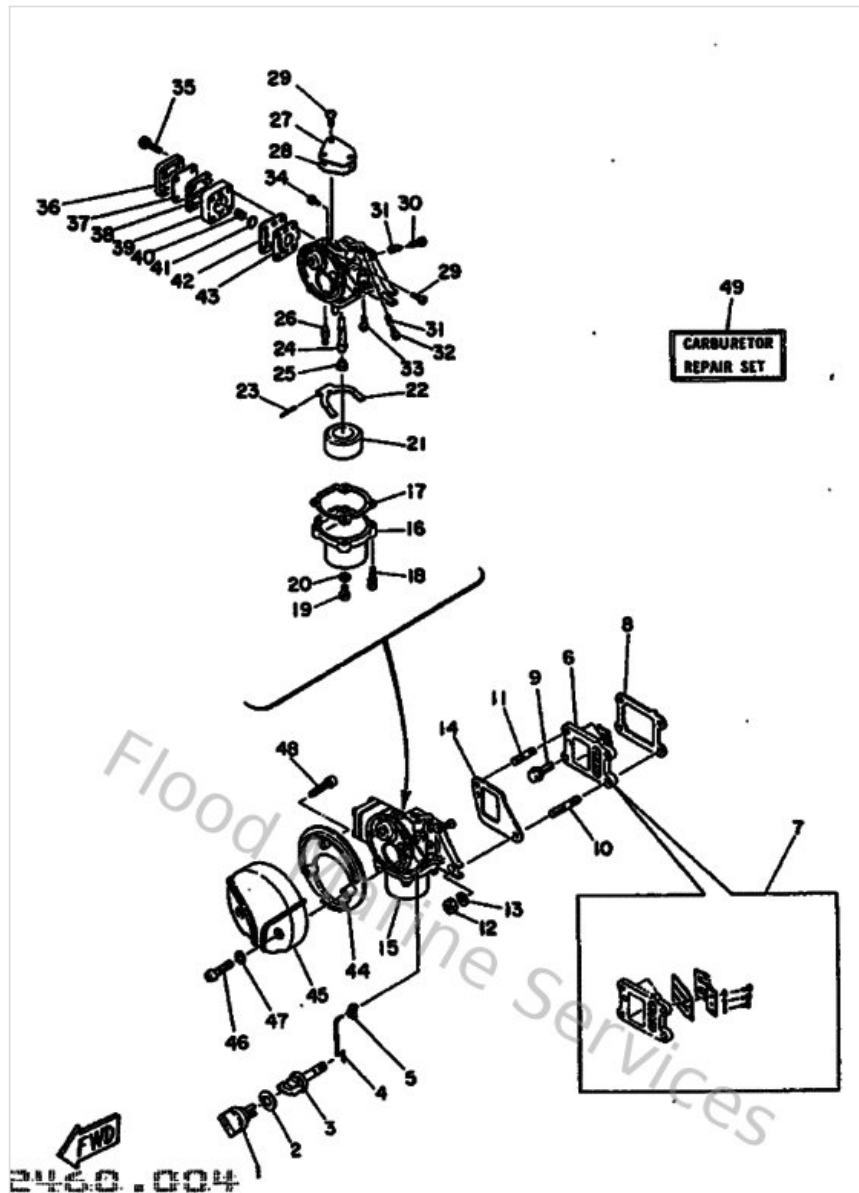
Ref	Part	
16	6E0143810000 Body, Float Chamber	Buy now
17	654143840000 Gasket, float chamber	Buy now
18	985800401600 Screw, panhead (796)	Buy now
19	677143830000 Screw, drain	Buy now
21	647143850000 Float	Buy now
22	6E0143870000 Arm, Diaphragm	Buy now
23	647143860000 Pin, float	Buy now
24	6E0143410100 Nozzle, main	Buy now
25	648143434300 Jet, main (#86)	Buy now
26	6E0143920000 Valve, needle	Buy now
27	6E0141570000 Cover, plate	Buy now
28	6E0142270000 Gasket	Buy now
29	978030400700 Screw, pan head (713)	Buy now
30	647143230000 Screw, air adjusting	Buy now
31	646142120100 Spring, pilot adjusting	Buy now

Intake



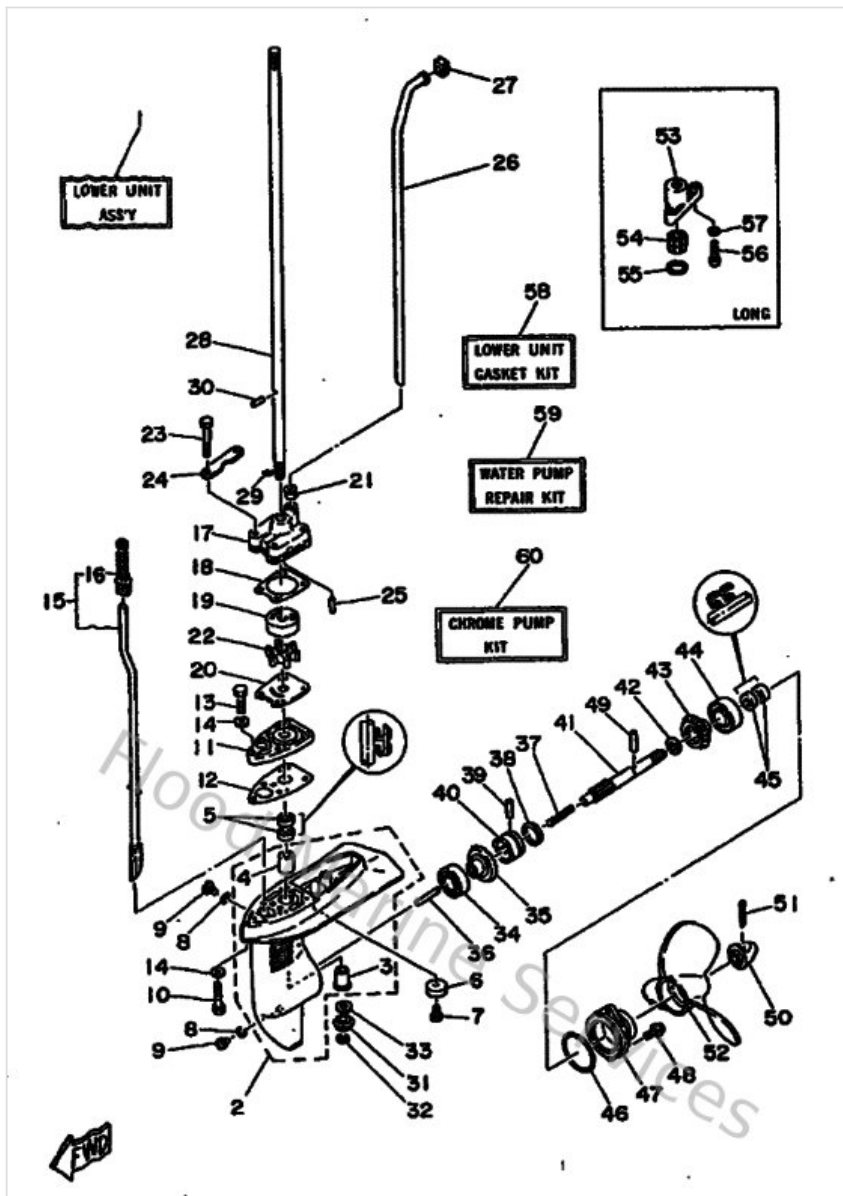
Ref	Part	
32	648143210000 Screw, pan head(ga5)	Buy now
33	648143422300 Jet, pilot (#46)	Buy now
34	647143260000 Screw, guide	Buy now
35	985030402000 Screw, pan head (7h3)	Buy now
36	6E0244130000 Cover, pump	Buy now
37	6E0244710000 Diaphragm	Buy now
38	6E0244350000 Gasket, cover pump	Buy now
39	6E0244120000 Body, pump	Buy now
40	6E0244230000 Spring	Buy now
41	6E0143460000 Plate	Buy now
42	6E0244110000 Diaphragm	Buy now
43	6E0244340000 Gasket, body pump	Buy now
44	6E0144170000 Cover 1	Buy now
45	6E0144180000 Cover 2	Buy now
46	985800552500 Screw, panhead (a93)	Buy now

Intake



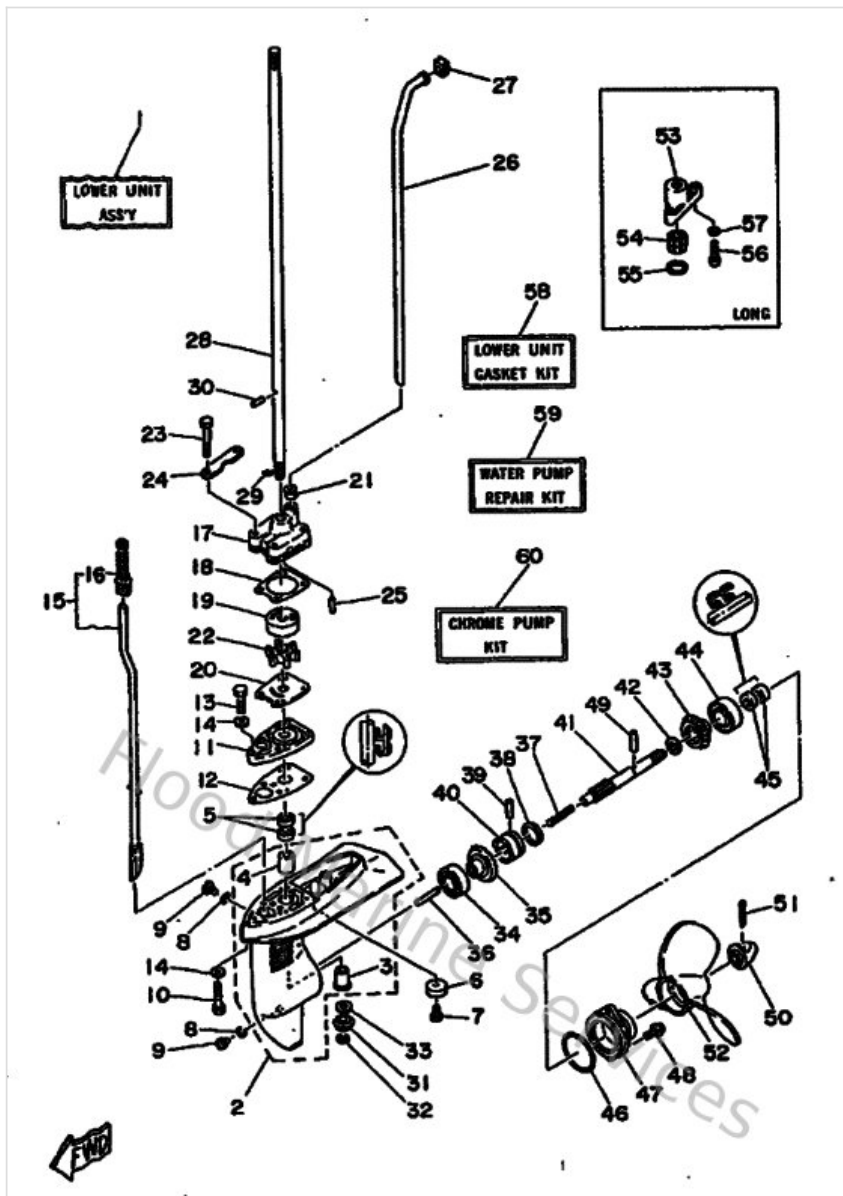
Ref	Part	
47	929030560000 Washer, plain (646)	Buy now
48	977804072000 Ybs81-420 screw,0.head tapping	Buy now
49	6E0W00930000 Carburetor repair set	Buy now

Lower Casing & Drive



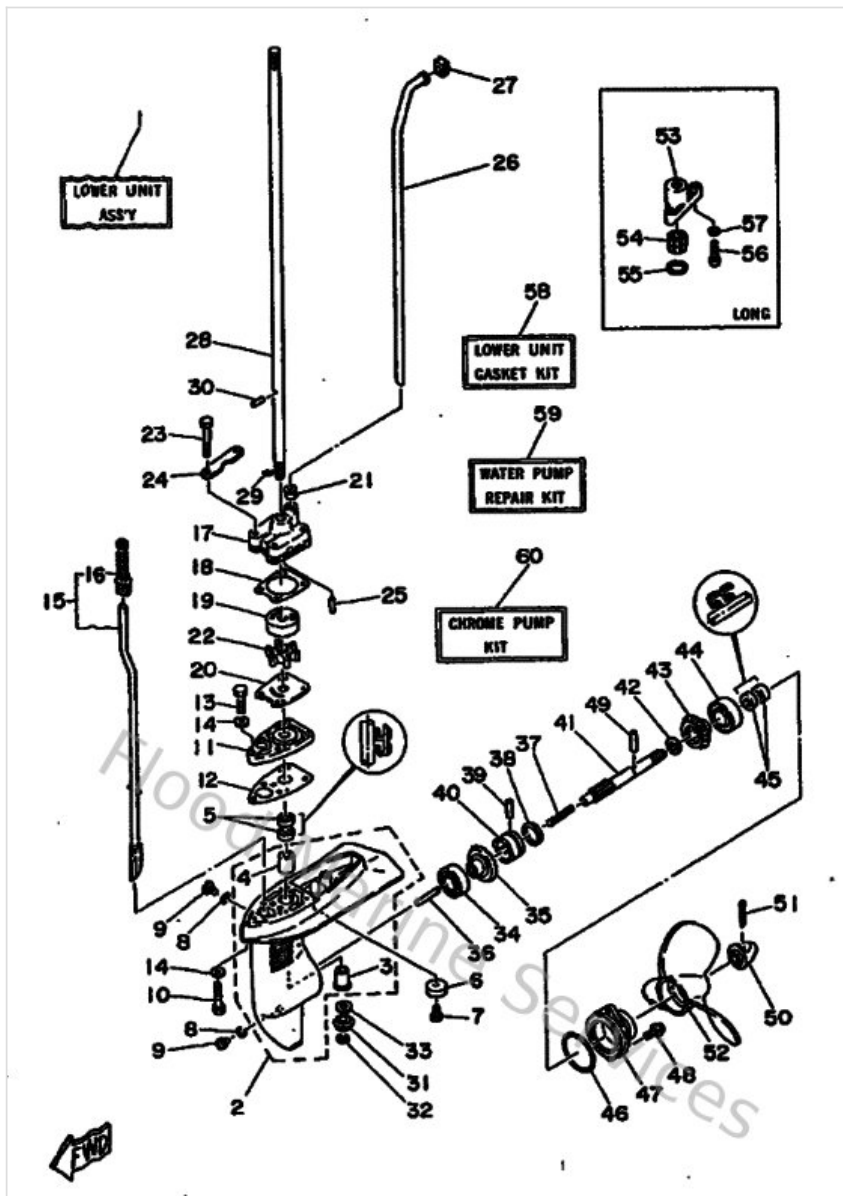
Ref	Part	
3	6E0453170900 Bushing	Buy now
4	6E0453160900 Bushing	Buy now
5	9310111M1400 Oil seal	Buy now
6	6E0452510000 Anode	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	904300802000 Gasket	Buy now
9	903400801400 Plug, straight screw	Buy now
10	970800603500 Bolt(j52)	Buy now
11	6E045321019M Plate	Buy now
12	6E0453150000 Packing,lower casing	Buy now
13	973950602500 Bolt	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6E0441500000 Shift cam assembly	Buy now
16	655441470000 Boot, shift rod	Buy now
17	6E0443110000 Housing, water pump	Buy now

Lower Casing & Drive



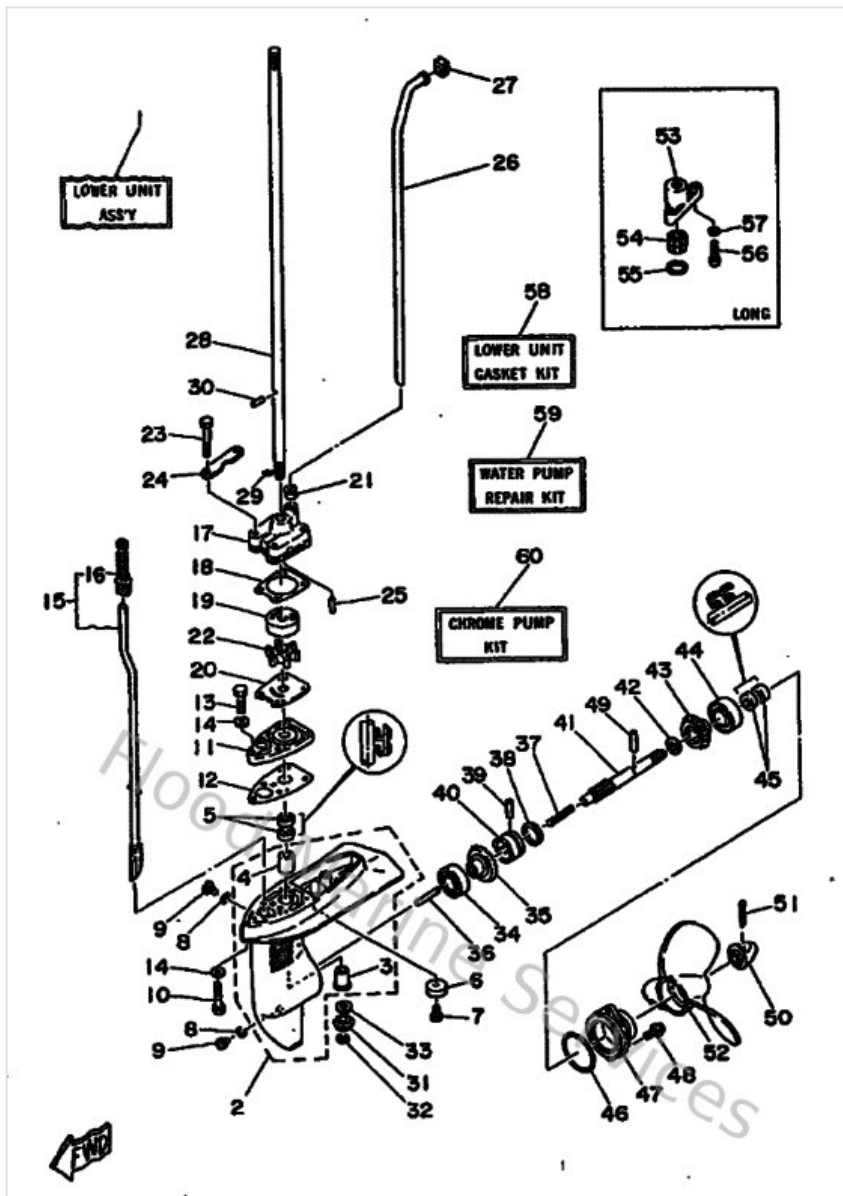
Ref	Part	
18	6E044315A000 Gasket, water pump 1	Buy now
19	6E0443220100 Insert, cartridge	Buy now
20	6E0443230000 Outer plate, cartridge	Buy now
21	646443660100 Damper, water seal 2	Buy now
22	6E0443520000 Impeller	Buy now
23	973950604500 Bolt, hexagon	Buy now
24	6E0443280000 Plate	Buy now
25	936041808000 Pin, dowel. (647)	Buy now
26	6E0443611000 Tube, water	Buy now
27	646443650000 Damper, water seal 1	Buy now
28	6E0455110000 Shaft, drive	Buy now
29	9046708M0100 Clip (6e0)	Buy now
30	936040906600 Pin, dowel	Buy now
31	6E0455510000 Pinion (13t)	Buy now
32	934300600500 Circlip(53l)	Buy now

Lower Casing & Drive



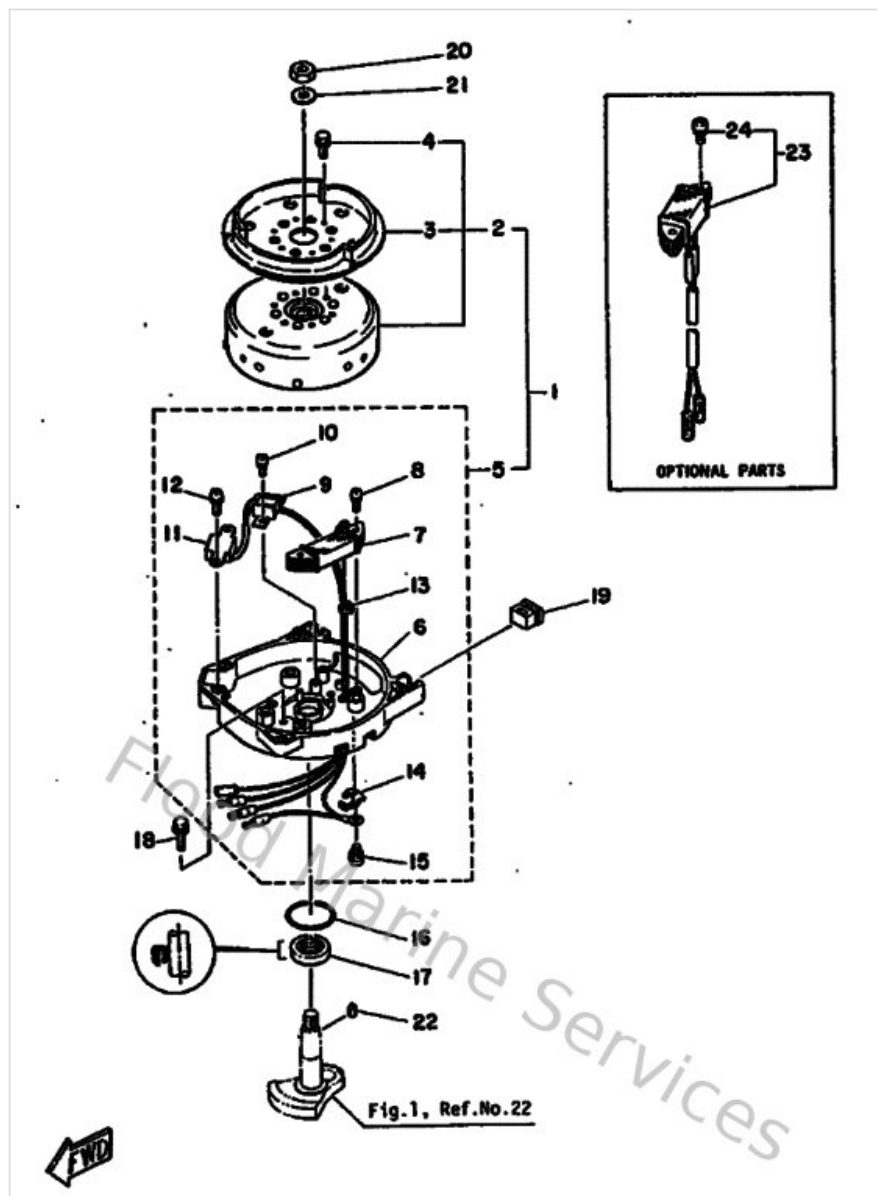
Ref	Part	
33	9020111M4900 Washer, plate (6e0)	Buy now
34	933060042600 Bearing (7k2)	Buy now
35	6E0455600000 Gear 1 assembly (27t)	Buy now
36	654456350000 Plunger, shift	Buy now
37	905011006400 Spring, compression 6164563600	Buy now
38	654456330000 Ring, cross pin	Buy now
39	902500504600 Pin, straight	Buy now
40	6E0456310000 Clutch, dog	Buy now
41	6E0456110000 Shaft, Propeller	Buy now
42	9020113M5000 Washer, plate (6e0)	Buy now
43	6E0455700000 Gear 2 assembly (27t)	Buy now
44	93306004U000 Bearing (7k2)	Buy now
45	9310113M1200 Oil seal	Buy now
46	932104880000 O-ring	Buy now
47	6E04536100EJ Cap, lower casing	Buy now

Lower Casing & Drive



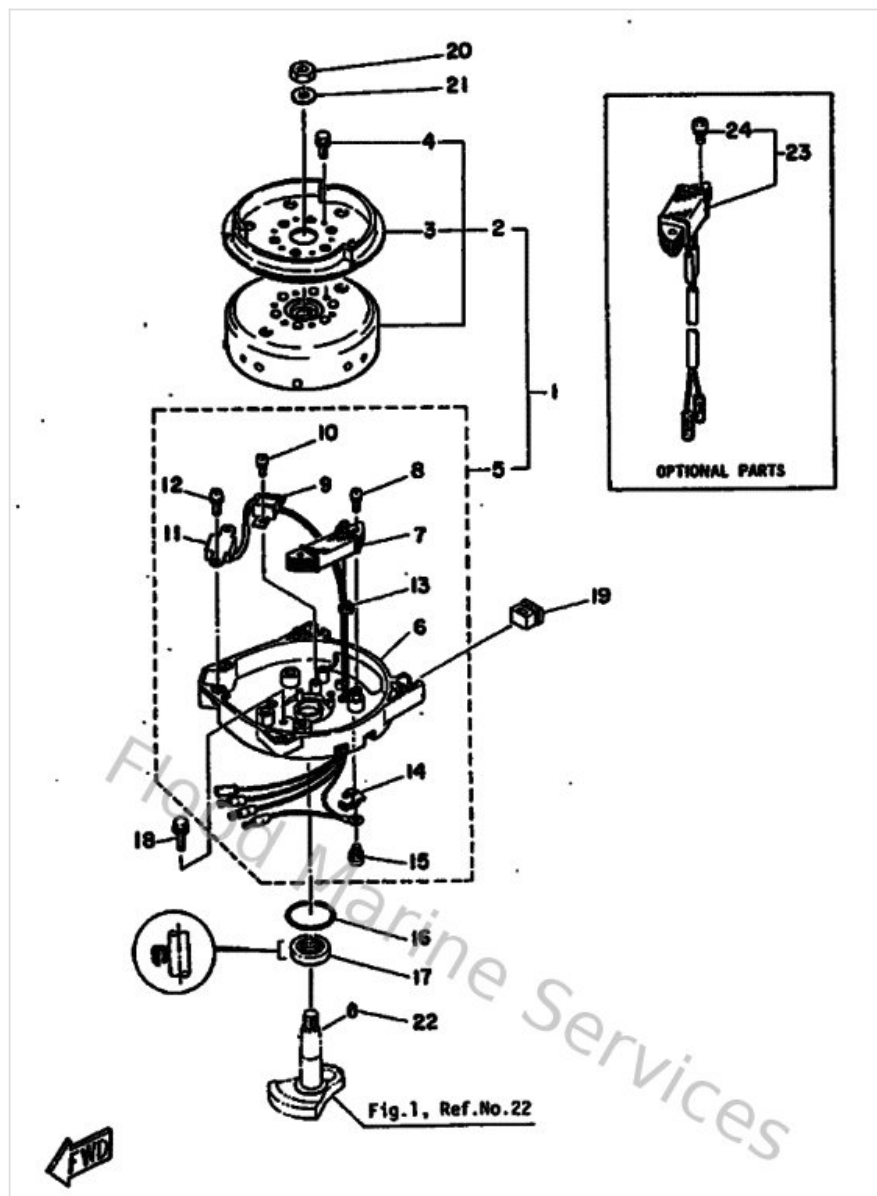
Ref	Part	
48	958950601600 Bolt, flange deep recess	Buy now
49	902500500900 Pin, straight 6034561500	Buy now
50	647456160200 Nut, propeller	Buy now
51	914903003000 Pin, cotter	Buy now
52	6E0459470000 Propeller (al 3x7-1/4"x8-1/4")	Buy now
53	6E045331009M Housing, bearing	Buy now
54	6E0453180100 Bushing, drive shaft 3	Buy now
55	9342022M0300 Cir clip (6e0)	Buy now
56	978900502500 Screw, panhead (a93)	Buy now
57	929900560000 Washer, plain (646)	Buy now
58	6E0W00012000 Lower unit gasket kit	Buy now
59	6E0W00780000 Water pump repair kit	Buy now

Magneto



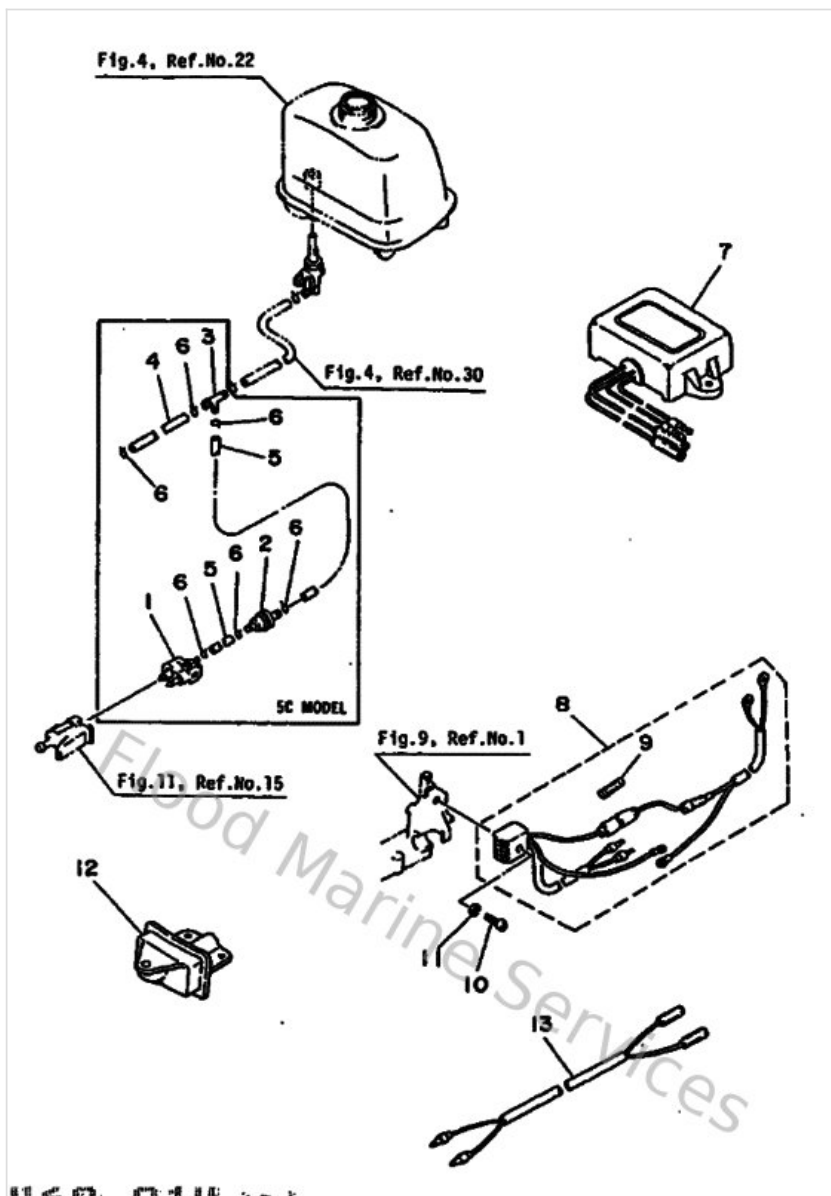
Ref	Part	
2	6E0855507000 Rotor Assembly	Buy now
3	6E0157230094 Pulley, Starter	Buy now
4	9010506M1400 Bolt (6e0)	Buy now
5	6E0855607000 Base assembly	Buy now
6	6E0153590094 Housing, oil seal	Buy now
7	6E0855207000 Charge coil ass'y	Buy now
8	985070501600 Screw, pan head(jj6)	Buy now
9	6E0855957000 Coil pulser assembly 1	Buy now
10	985070401000 Screw, pan head(6g8)	Buy now
11	6E0855927000 Pulser coil assembly 2	Buy now
12	901590503700 Screw,w/washer	Buy now
13	6E0813367000 Grommet	Buy now
14	6E0813287000 Clamp	Buy now
16	932104215900 O-ring (647)	Buy now
17	9310220M1500 Oil seal (6e0)	Buy now

Magneto



Ref	Part	
19	6E0241830000 Damper, locating 3	Buy now
20	901701011300 Nut, crank shaft (650)	Buy now
21	90201102G900 Washer, plate (26h)	Buy now
22	902800400600 Key, woodruff(6a1)	Buy now
23	6E0813038000 Lighting coil assembly	Buy now
24	901590504000 Screw, pan head(4my)	Buy now

Optional Parts



Ref	Part	
1	6G1243040000 Fuel pipe joint comp. 1	Buy now
2	646242510100 Strainer 1	Buy now
3	688243780000 Pipe, joint	Buy now
4	90445092K100 Hose (I420)	Buy now
5	904450922000 Hose (I1500)	Buy now
6	904670800400 Clip, pipe 6162435600	Buy now
8	676819700000 Rectifier assembly	Buy now
9	663821510000 Fuse	Buy now
10	978030502500 Screw, panhead (a93)	Buy now
11	929030560000 Washer, plain (646)	Buy now
13	6E0835532000 Wire, lead	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
1	6E3W00010100 Gasket kit, power unit	Buy now
2	932104215900 O-ring (647)	Buy now
3	9310220M1500 Oil seal (6e0)	Buy now
4	6E341112A100 Gasket,inner cover exhaust	Buy now
5	6E3411140100 Gasket,outer cover exhaust	Buy now
6	6E311193A100 Gasket,head cover	Buy now
7	9310220M0600 Oil seal(6j1)	Buy now
8	9310111M2500 Oil seal(6e0)	Buy now
9	932103111400 O-ring	Buy now
10	6E013621A200 Gasket, valve seat	Buy now
11	6E0141980000 Gasket	Buy now
12	654143840000 Gasket, float chamber	Buy now
14	6E045113A100 Gasket,upper casing	Buy now
15	646443650000 Damper, water seal 1	Buy now
16	6E0W00930000 Carburetor repair set	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
17	6E014198A000 Gasket	Buy now
19	978030401600 Screw, panhead (796)	Buy now
20	6A1143980000 Gasket	Buy now
21	647143850000 Float	Buy now
22	6E0143870000 Arm, Diaphragm	Buy now
23	647143861000 Pin, float	Buy now
24	6E0143920000 Valve, needle	Buy now
25	6E0142270000 Gasket	Buy now
26	647143230000 Screw, air adjusting	Buy now
27	6E0244710000 Diaphragm	Buy now
28	6E0244110000 Diaphragm	Buy now
29	6E0W00012000 Lower unit gasket kit	Buy now
30	9310110M1400 Oil seal	Buy now
31	904300802000 Gasket	Buy now
32	6E0453150000 Packing, lower casing	Buy now

Repair Kit

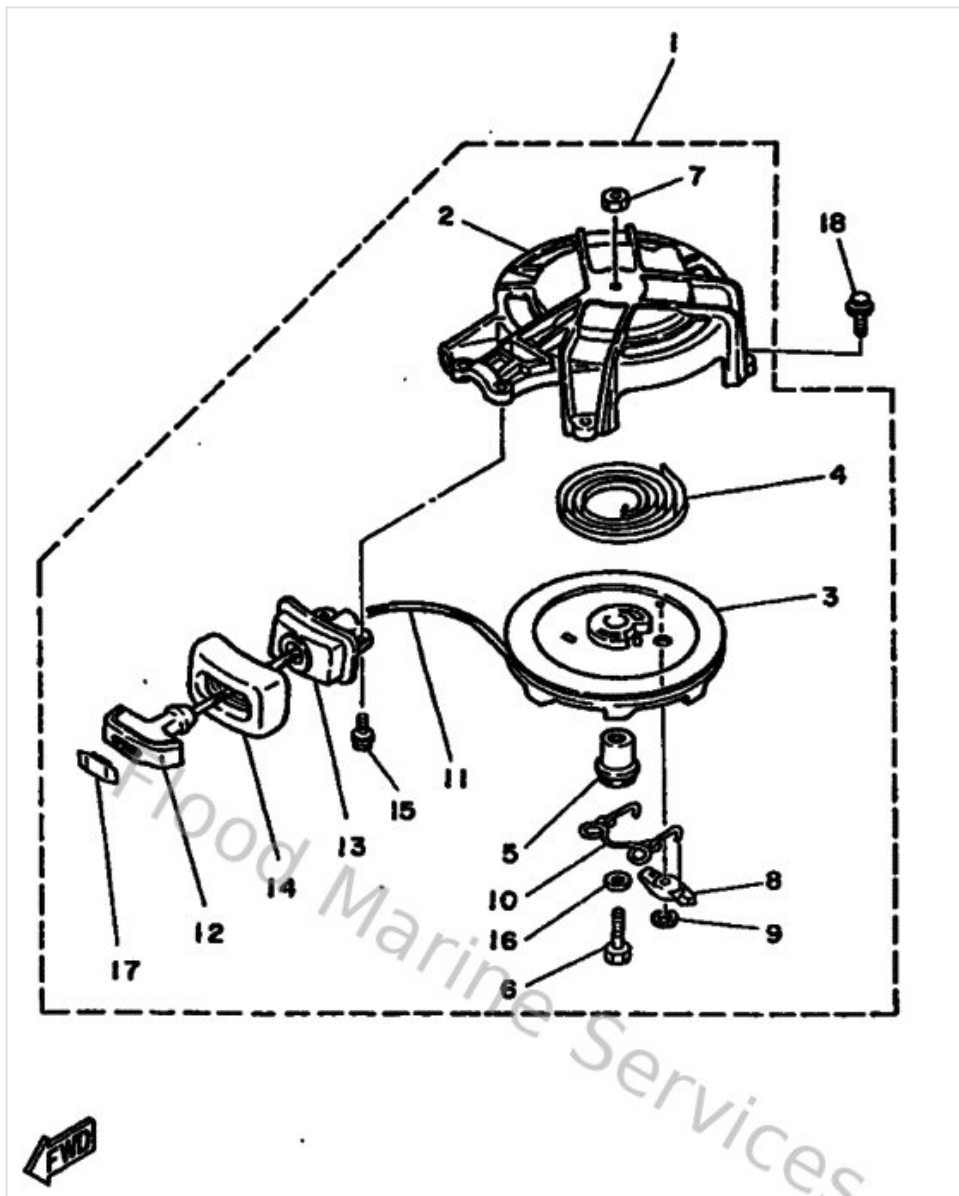


Flood Marine Services

9999999-9999

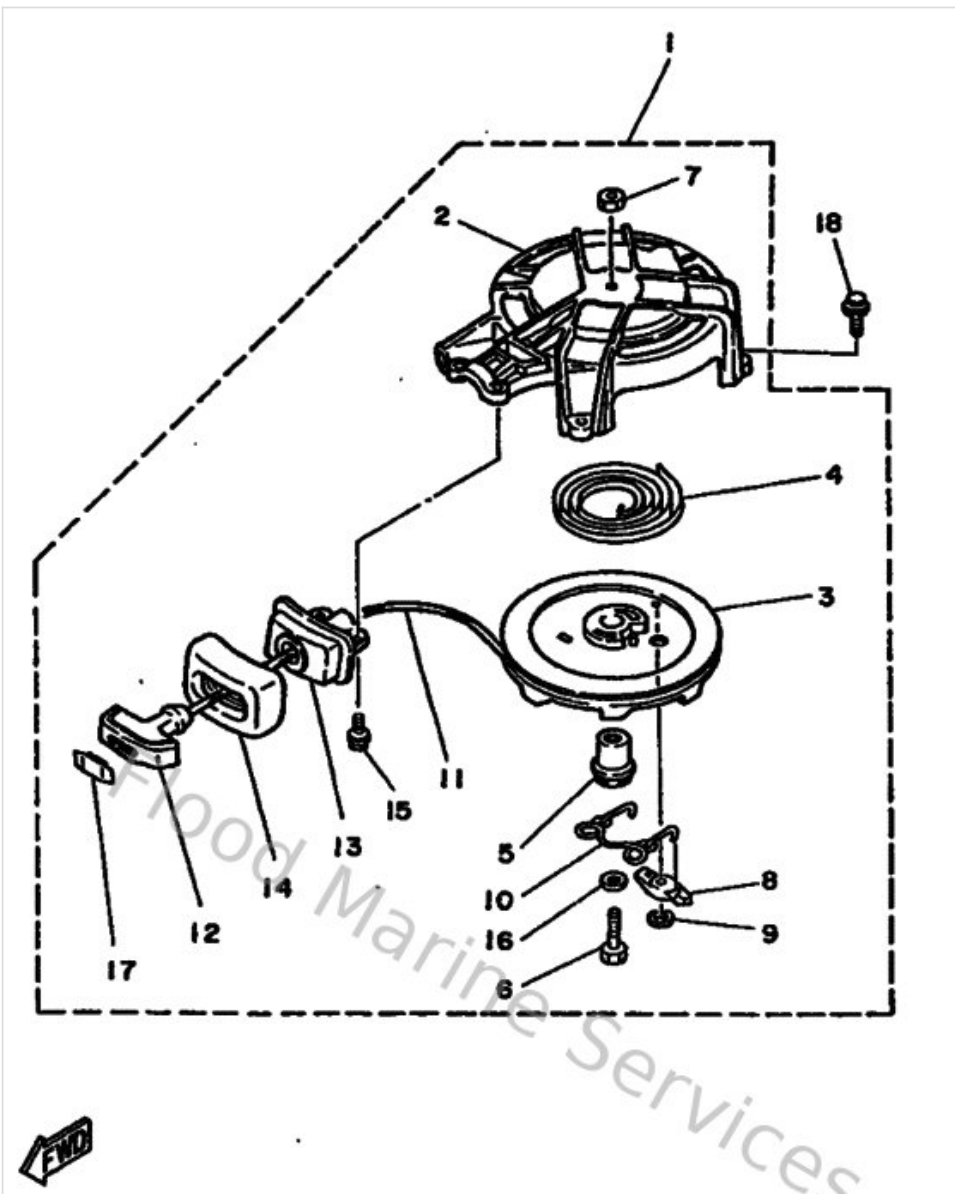
Ref	Part	
33	6E0443150000 Gasket,water pump 1	Buy now
34	931011380000 Oil seal	Buy now
35	932104821400 O-ring	Buy now
36	6E0W00780000 Water pump repair kit	Buy now
37	6E0443110000 Housing, water pump	Buy now
39	6E0443220200 Insert, cartridge	Buy now
40	6E0443230000 Outer plate, cartridge	Buy now
41	646443660100 Damper, water seal 2	Buy now
42	6E0443520000 Impeller	Buy now
43	973950604500 Bolt, hexagon	Buy now
44	936040906600 Pin, dowel	Buy now
46	6E0443224000 Insert, cartridge	Buy now
47	6E0443234000 Outer plate, cartridge	Buy now

Starter



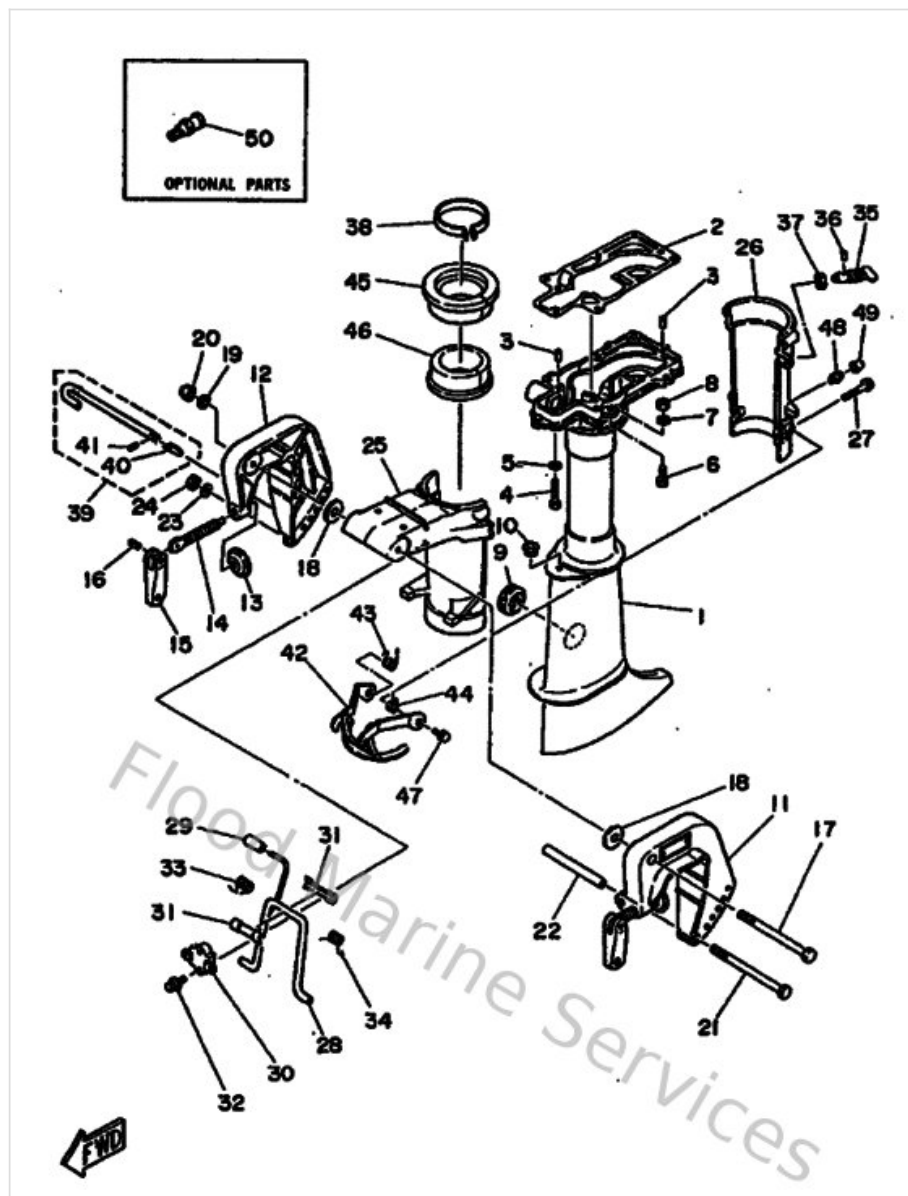
Ref	Part	
1	6E3157100294 Starter assembly	Buy now
2	6E0157110194 Case, starter	Buy now
3	6E0157140100 Drum, sheave	Buy now
4	9051008M0300 Spring, spiral (6g1)	Buy now
5	6E0157170094 Shaft, Starter	Buy now
6	973130603500 Bolt(3rv)	Buy now
7	953800660000 Nut(661)	Buy now
8	677157410100 Pawl, drive	Buy now
9	9343006M0200 Circlip (689)	Buy now
10	6E0157050000 Spring drive pawl assembly	Buy now
12	6G1157550000 Handle, starter	Buy now
13	6E3157580100 Guide, wire	Buy now
14	6E0157610000 Seal, rubber 1	Buy now
15	9010506M1400 Bolt (6e0)	Buy now
16	9020106M3000 Washer, plate (6a1)	Buy now

Starter



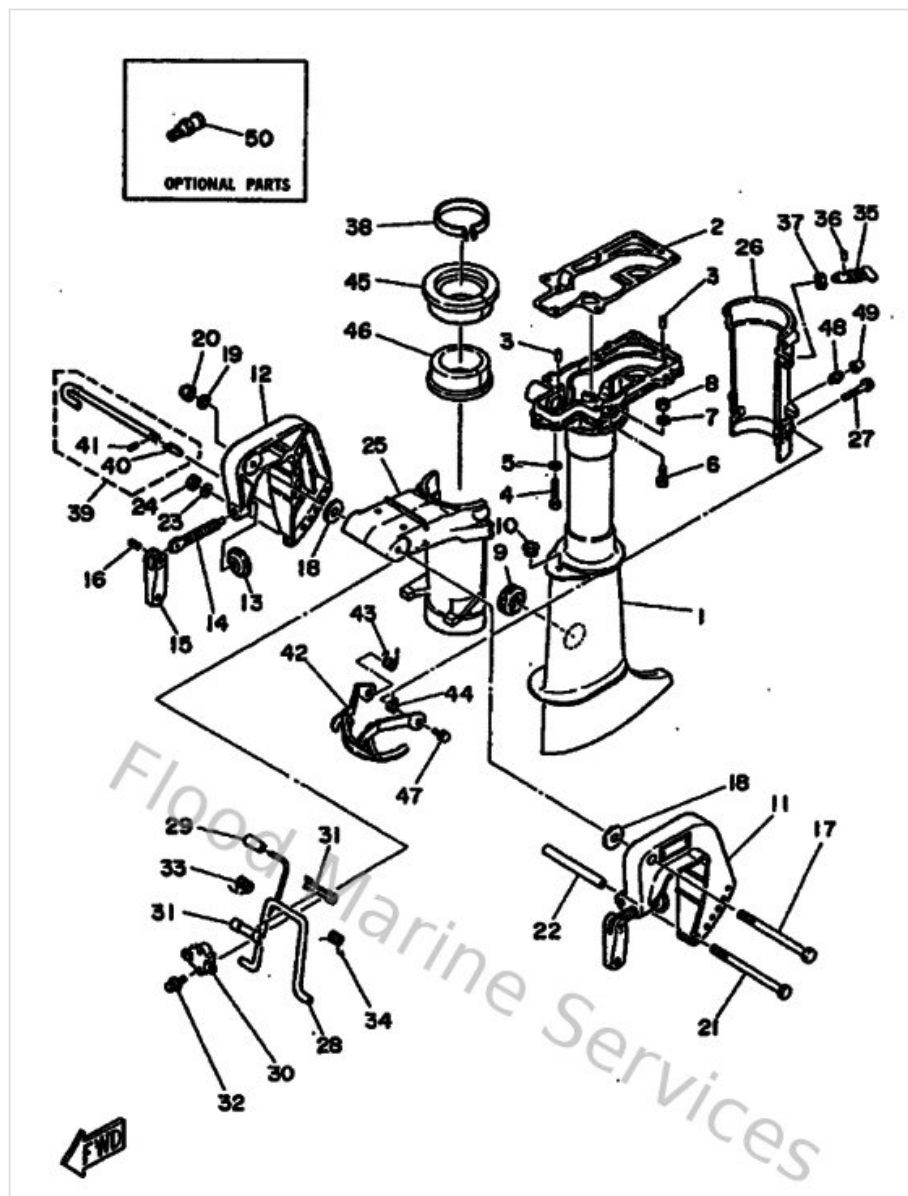
Ref	Part	
17	689157790100 Cover	Buy now
18	9010506M1500 Bolt (6e0)	Buy now

Upper Casing & Bracket



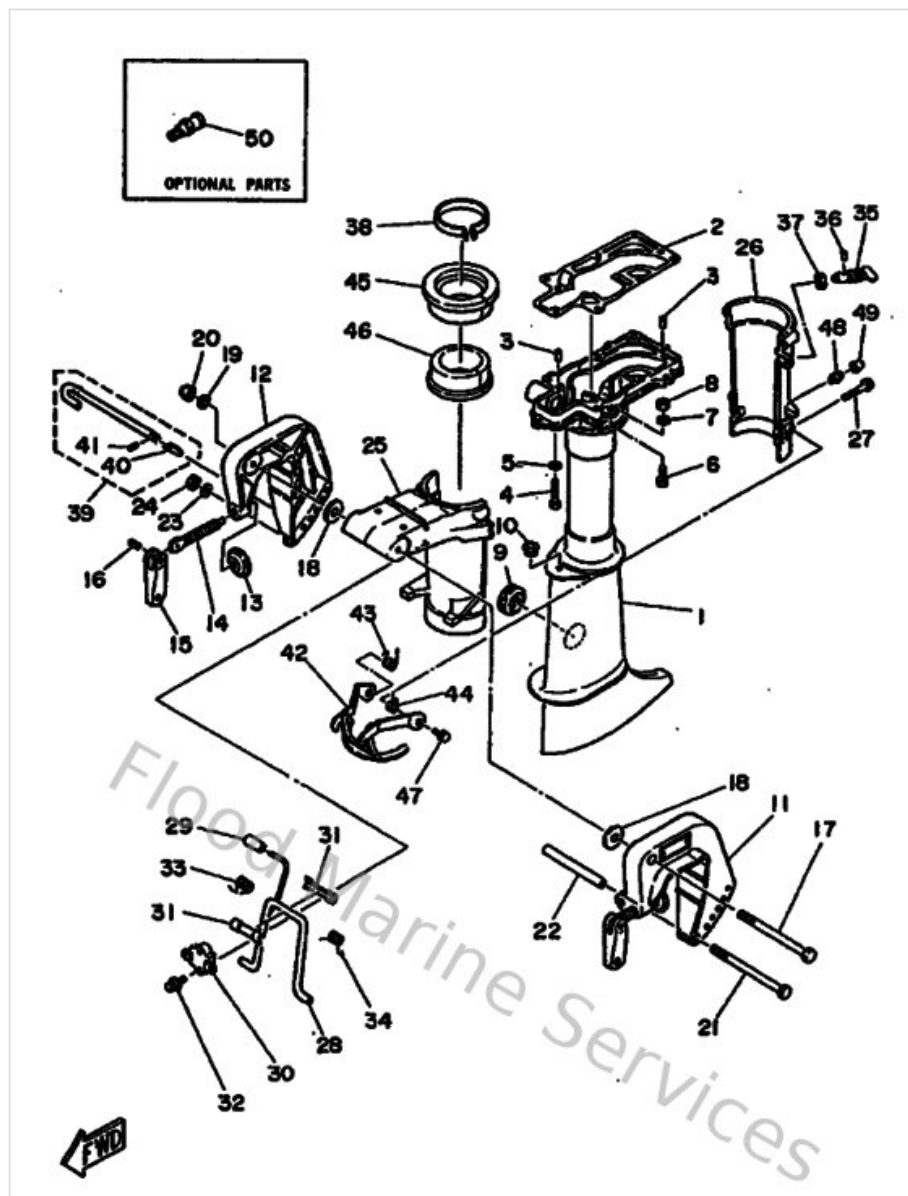
Ref	Part	
2	6E0451130000 Gasket, upper casing	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	973950603000 Bolt(jf7)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	973950601600 Bolt, hexagon deep recess	Buy now
8	9538R0670000 Nut	Buy now
9	647451510100 Cover, upper casing	Buy now
10	9048010M1300 Grommet (6e0)	Buy now
13	648431140100 Pad, transom clamp	Buy now
14	6E0431160000 Screw, transom clamp	Buy now
15	6EEG31180000 Handle, transom cl	Buy now
16	9025404M0000 Pin(6a1)	Buy now
18	9020108M4700 Washer, plate(6e0)	Buy now
19	929900860000 Washer, plain (663)	Buy now
20	957800830000 Nut, nylon (6j8)	Buy now

Upper Casing & Bracket



Ref	Part	
21	901010633500 Bolt, hexagon (624)	Buy now
22	905600608800 Collar	Buy now
24	953800660000 Nut(661)	Buy now
27	958800603500 Bolt, flange(4nx)	Buy now
28	6E0431810000 Lever, tilt stop 1	Buy now
29	6E0436320000 Knob, tilt	Buy now
30	6E04331300EJ Bracket, swivel 3	Buy now
31	620431890000 Bushing	Buy now
32	958950602000 Bolt, flange(jk3)	Buy now
33	905081602000 Spring 6474319800	Buy now
34	905081602100 Spring 6474318800	Buy now
36	916902001000 Pin, spring	Buy now
37	953800860000 Nut (661)	Buy now
38	6E0425280200 Plate, friction	Buy now
39	6E0431600100 Tilt rod assembly	Buy now

Upper Casing & Bracket



Ref	Part	
40	656431650100 Plate, tilt lock	Buy now
41	916903000800 Pin. spring(656)	Buy now
42	6E04361400CA Plate, tilt lock	Buy now
43	9050814M1000 Spring, torsion (6e0)	Buy now
44	9050814M1100 Spring, torsion (6e0)	Buy now
46	999990333100 Bushing, Pivot Shaft	Buy now
47	958950601000 Bolt, flange(7ht)	Buy now
48	937000600400 Nipple, grease(6a1)	Buy now
49	663451190000 Cap, grease nipple	Buy now
50	6E0281930094 Plug, water check	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.