



# Yamaha 5CMH 1985

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

Authorised Yamaha Dealers



# Contents

<b>Control</b> .....	3
<b>Cowling</b> .....	6
<b>Cowling &amp; Fuel</b> .....	8
<b>Cylinder &amp; Crankcase</b> .....	11
<b>Electric Parts</b> .....	14
<b>Fuel</b> .....	15
<b>Intake</b> .....	16
<b>Lower Casing &amp; Drive</b> .....	20
<b>Magneto</b> .....	24
<b>Optional Parts</b> .....	26
<b>Repair Kit</b> .....	27
<b>Starter</b> .....	30
<b>Upper Casing &amp; Bracket</b> .....	32

# Control

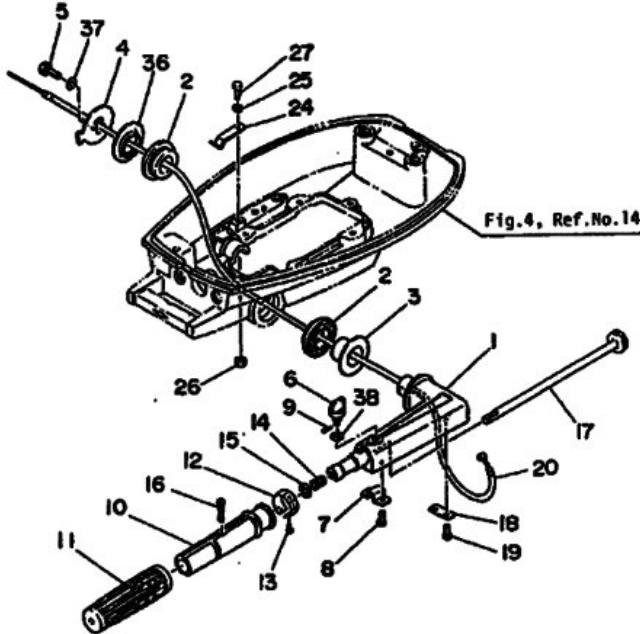


Fig.4, Ref.No.14

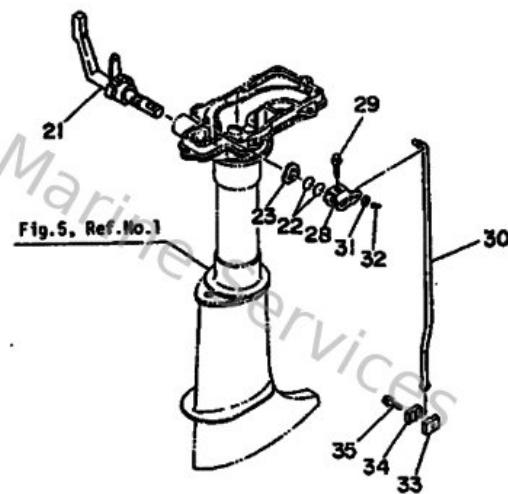
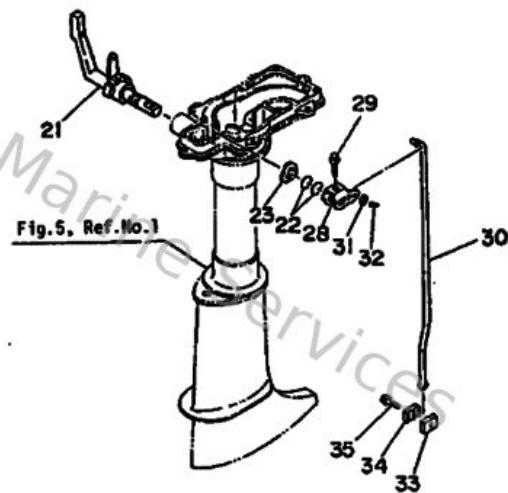
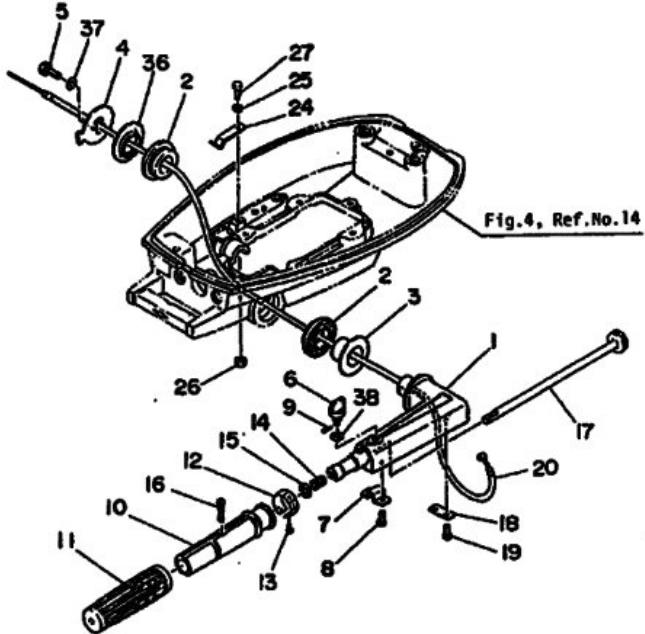


Fig.5, Ref.No.1

Ref	Part	
2	<a href="#">6E0421290100</a> Bushing, rubber	<a href="#">Buy now</a>
3	<a href="#">9038626M3000</a> Bushing (6e0)	<a href="#">Buy now</a>
6	<a href="#">6E0421250000</a> Bolt, friction adjust	<a href="#">Buy now</a>
7	<a href="#">6E0421340000</a> Cover, throttle lever	<a href="#">Buy now</a>
8	<a href="#">985800501200</a> Screw,pan head (646)	<a href="#">Buy now</a>
9	<a href="#">914901200800</a> Pin, cotter (6g8)	<a href="#">Buy now</a>
10	<a href="#">6E0421190000</a> Grip, steering handle	<a href="#">Buy now</a>
11	<a href="#">6E0421170000</a> Rubber, handle	<a href="#">Buy now</a>
12	<a href="#">6E0421371000</a> Indicator, throttle	<a href="#">Buy now</a>
13	<a href="#">902690200100</a> Rivet(6l5)	<a href="#">Buy now</a>
14	<a href="#">905012321500</a> Spring (655)	<a href="#">Buy now</a>
15	<a href="#">902011011900</a> Washer, plain(735)	<a href="#">Buy now</a>
16	<a href="#">986800552500</a> Ybs53-525 screw,flat head	<a href="#">Buy now</a>
17	<a href="#">6E0421380100</a> Lever, throttle	<a href="#">Buy now</a>
18	<a href="#">6E0421590000</a> Stay	<a href="#">Buy now</a>

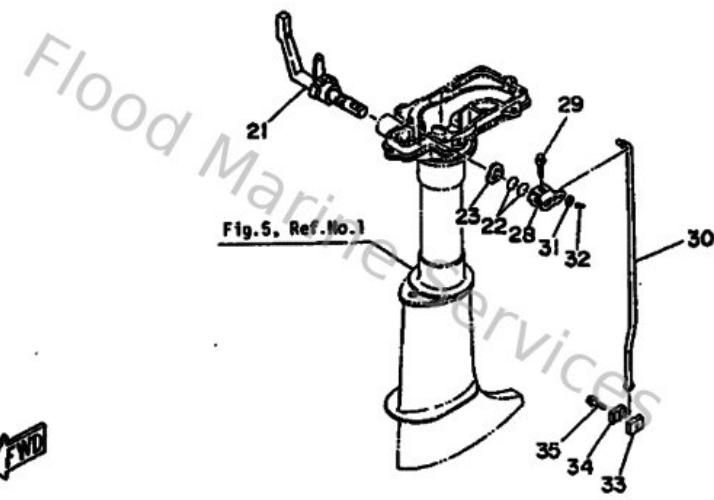
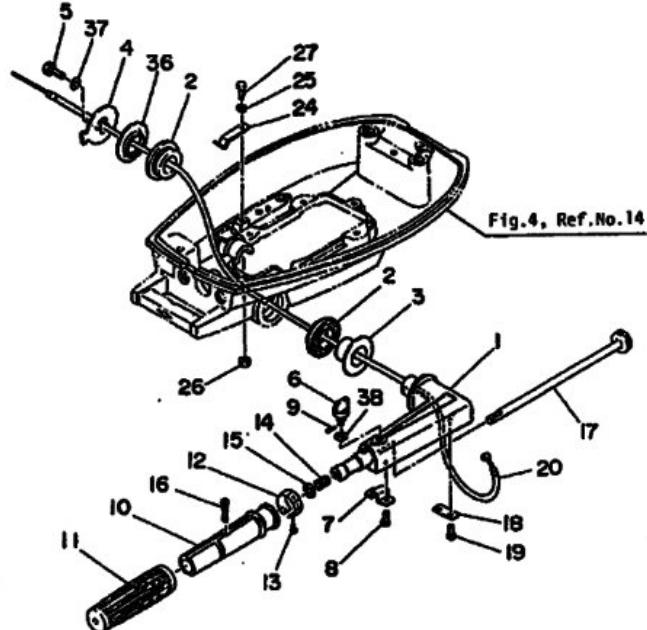


# Control



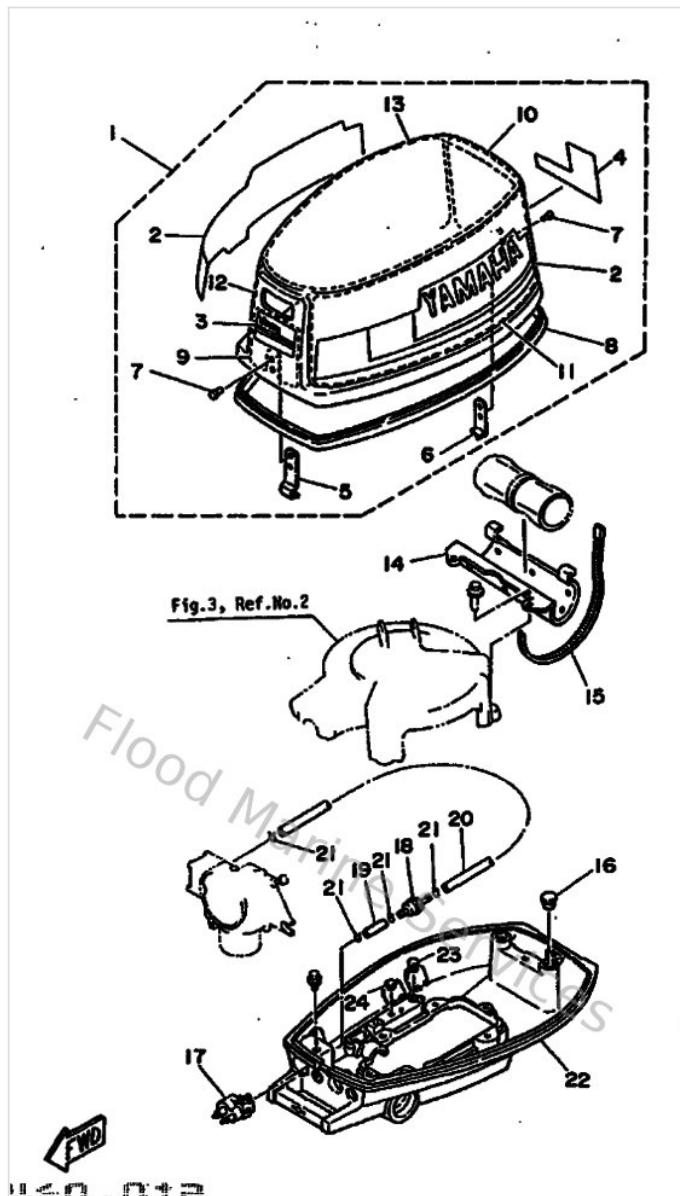
Ref	Part	
20	<a href="#">6E0263010100</a> Throttle wire assembly	<a href="#">Buy now</a>
21	<a href="#">6E0441110100</a> Handle, gear shift	<a href="#">Buy now</a>
22	<a href="#">932101232700</a> O-ring(3ld)	<a href="#">Buy now</a>
23	<a href="#">9020616M0600</a> Washer, wave (6e0)	<a href="#">Buy now</a>
24	<a href="#">6E0441160000</a> Spring	<a href="#">Buy now</a>
25	<a href="#">929030660000</a> Washer, plain (646)	<a href="#">Buy now</a>
26	<a href="#">953800670000</a> Nut	<a href="#">Buy now</a>
27	<a href="#">973950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
28	<a href="#">6E0441210000</a> Lever, shift rod 1	<a href="#">Buy now</a>
29	<a href="#">958950602500</a> Bolt, flange deep recess	<a href="#">Buy now</a>
30	<a href="#">6E0441430000</a> Rod, shift 1	<a href="#">Buy now</a>
31	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
32	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
33	<a href="#">6E0441450000</a> Connector, shift rod 1	<a href="#">Buy now</a>
34	<a href="#">6E0441460000</a> Connector, shift rod 2	<a href="#">Buy now</a>

## Control



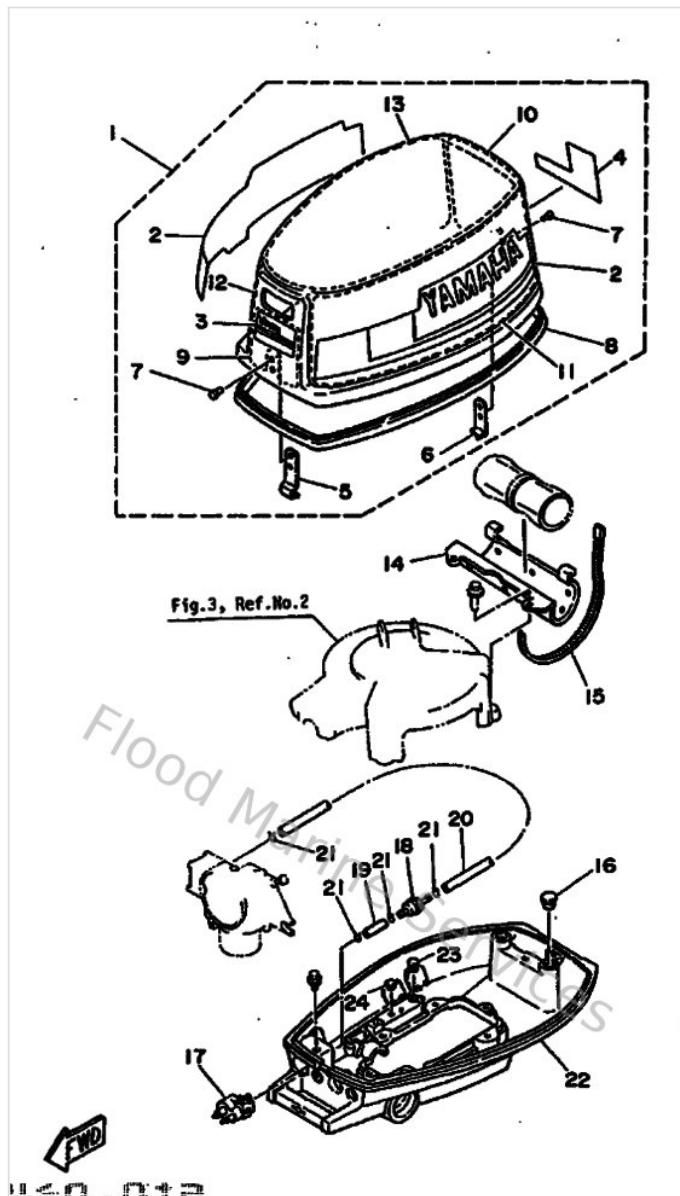
Ref	Part	
35	<a href="#">958950602000</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
36	<a href="#">9038626M3300</a> Bushing (6e0)	<a href="#">Buy now</a>
37	<a href="#">929030560000</a> Washer, plain (646)	<a href="#">Buy now</a>
38	<a href="#">9020207M2200</a> Washer (6e0)	<a href="#">Buy now</a>

# Cowling



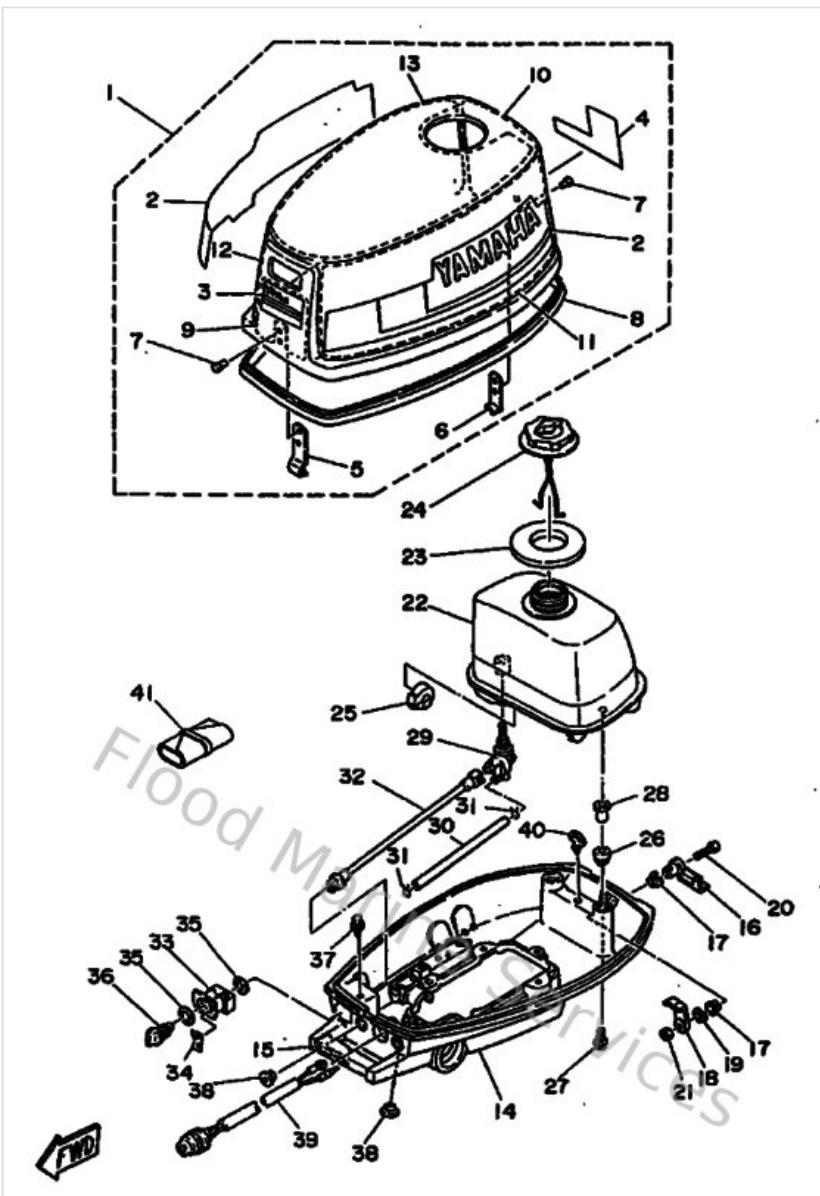
Ref	Part	
3	<a href="#">6E0426770100</a> Graphic Front	<a href="#">Buy now</a>
4	<a href="#">6E3426782000</a> Graphic, Rear	<a href="#">Buy now</a>
5	<a href="#">6E0426510200</a> Hook	<a href="#">Buy now</a>
6	<a href="#">6E0426470100</a> Holder, clamp band	<a href="#">Buy now</a>
7	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
8	<a href="#">6E0426150000</a> Seal	<a href="#">Buy now</a>
9	<a href="#">689W42660000</a> Damper (160X200)	<a href="#">Buy now</a>
10	<a href="#">6E3426638000</a> Damper	<a href="#">Buy now</a>
11	<a href="#">6E3426648000</a> Damper	<a href="#">Buy now</a>
12	<a href="#">6E3426668000</a> Damper	<a href="#">Buy now</a>
13	<a href="#">689W42662000</a> Damper, Form	<a href="#">Buy now</a>
14	<a href="#">6E1426430000</a> Plate, Clamp	<a href="#">Buy now</a>
15	<a href="#">6G12811G0000</a> Band	<a href="#">Buy now</a>
16	<a href="#">6E1241820000</a> Damper, Locating 2	<a href="#">Buy now</a>
17	<a href="#">6G1243041000</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>

# Cowling



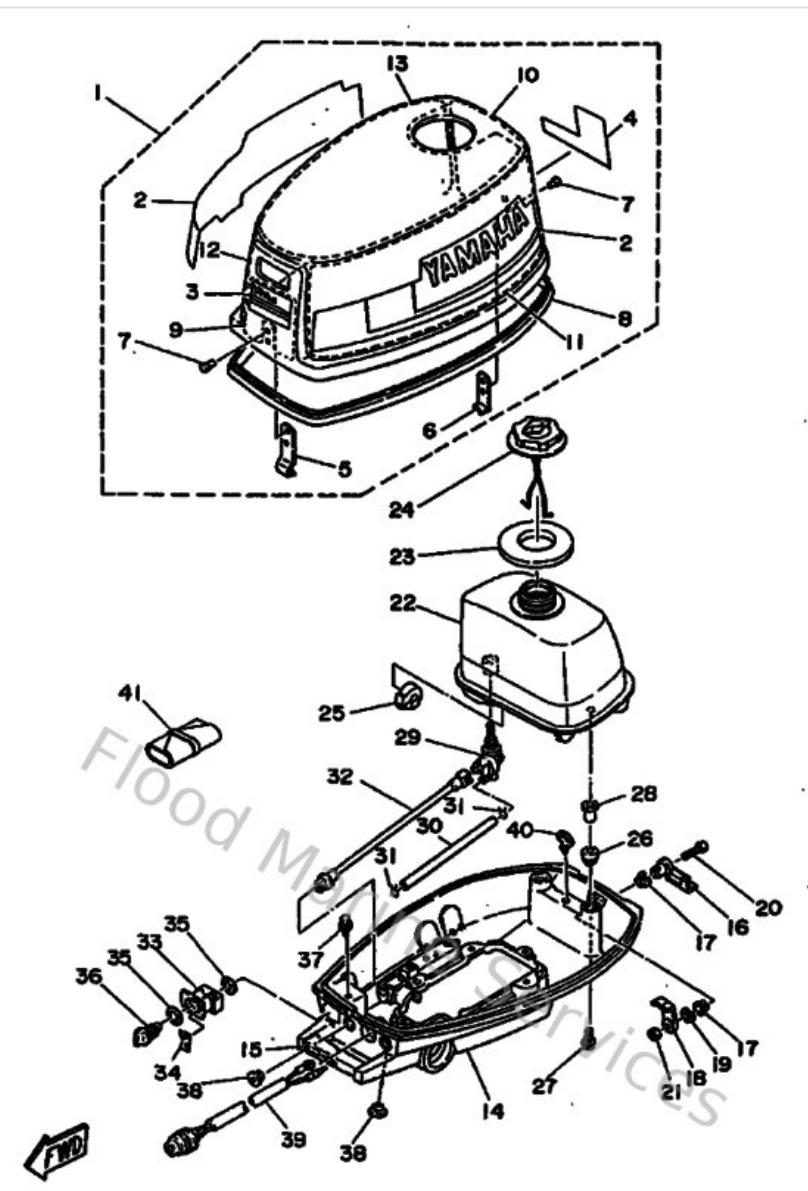
Ref	Part	
18	<a href="#">646242510100</a> Strainer 1	<a href="#">Buy now</a>
19	<a href="#">904450905700</a> Hose (l180)	<a href="#">Buy now</a>
20	<a href="#">904450906800</a> Hose (l420)	<a href="#">Buy now</a>
21	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
24	<a href="#">9048006M1900</a> Grommet (6e3)	<a href="#">Buy now</a>

## Cowling & Fuel



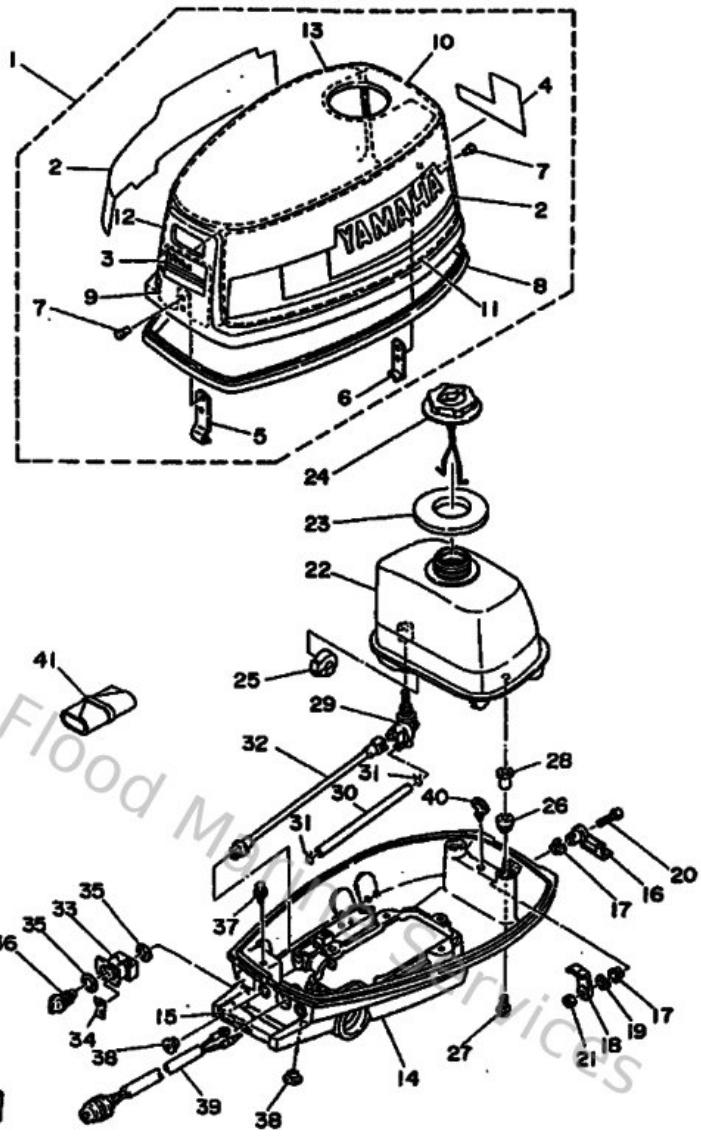
Ref	Part	
3	<a href="#">6E0426770100</a> Graphic Front	<a href="#">Buy now</a>
4	<a href="#">6E3426782000</a> Graphic, Rear	<a href="#">Buy now</a>
5	<a href="#">6E0426510000</a> Hook	<a href="#">Buy now</a>
6	<a href="#">6E0426470100</a> Holder, clamp band	<a href="#">Buy now</a>
7	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
8	<a href="#">6E0426150000</a> Seal	<a href="#">Buy now</a>
9	<a href="#">6E3426628000</a> Damper	<a href="#">Buy now</a>
10	<a href="#">6E3426638000</a> Damper	<a href="#">Buy now</a>
11	<a href="#">689W42662000</a> Damper, Form	<a href="#">Buy now</a>
12	<a href="#">6E3426668000</a> Damper	<a href="#">Buy now</a>
15	<a href="#">6A1427920100</a> Mark (100:1)	<a href="#">Buy now</a>
16	<a href="#">6E04281500EJ</a> Lever Clamp 1	<a href="#">Buy now</a>
17	<a href="#">903861206900</a> Bush(666)	<a href="#">Buy now</a>
18	<a href="#">6E0428160000</a> Lever, clamp	<a href="#">Buy now</a>
19	<a href="#">902061205200</a> Washer, wave (666)	<a href="#">Buy now</a>

## Cowling & Fuel



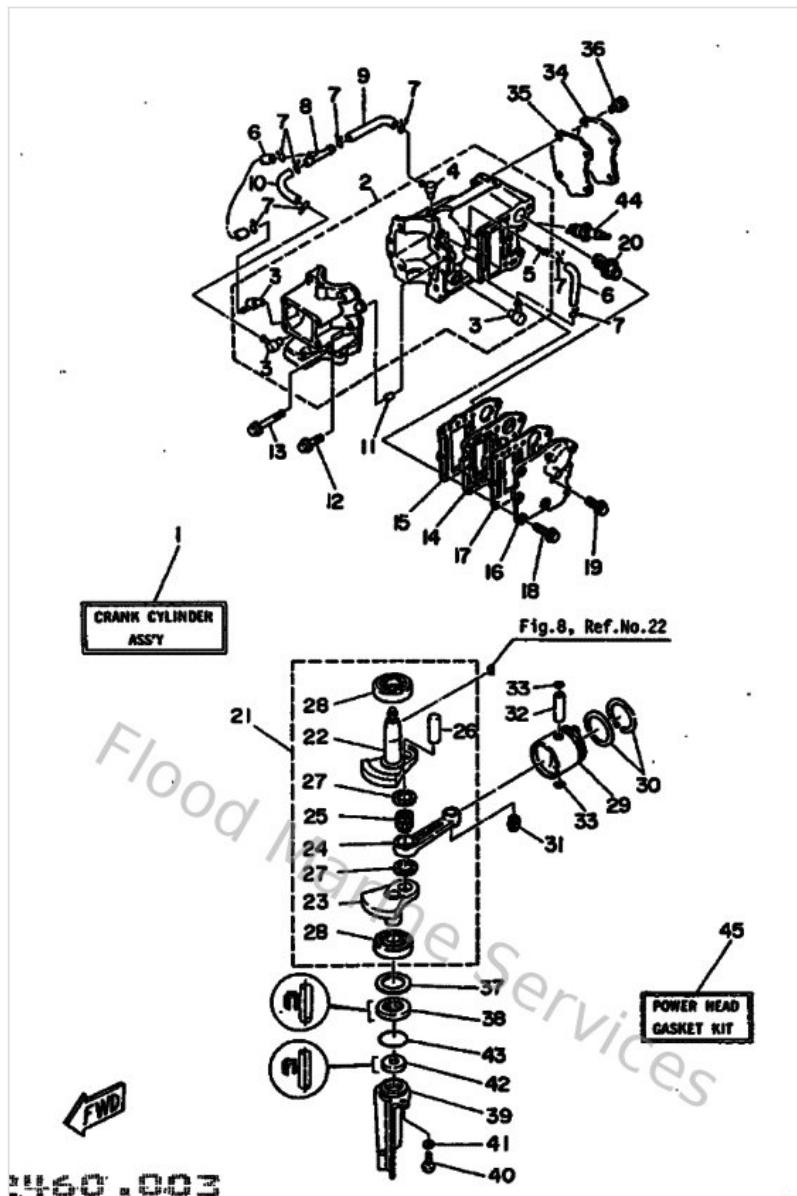
Ref	Part	
20	<a href="#">978900603000</a> Screw, pan head(6e0)	<a href="#">Buy now</a>
21	<a href="#">953800670000</a> Nut	<a href="#">Buy now</a>
22	<a href="#">6E02411000EJ</a> Fuel Tank Comp	<a href="#">Buy now</a>
23	<a href="#">6E3246410000</a> Gasket, cap	<a href="#">Buy now</a>
24	<a href="#">6E0246100100</a> Cap assembly	<a href="#">Buy now</a>
25	<a href="#">6E0241810000</a> Damper, locating 1	<a href="#">Buy now</a>
26	<a href="#">6E3241820000</a> Damper, locating 2	<a href="#">Buy now</a>
27	<a href="#">958950602500</a> Bolt, flange deep recess	<a href="#">Buy now</a>
28	<a href="#">6E0425420000</a> Pipe 1	<a href="#">Buy now</a>
29	<a href="#">6E0245000000</a> Fuel cock assembly 1	<a href="#">Buy now</a>
30	<a href="#">90445090F600</a> Hose (I1500)	<a href="#">Buy now</a>
31	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
32	<a href="#">6E0245720000</a> Shaft, fuel change	<a href="#">Buy now</a>
33	<a href="#">6E0245710000</a> Bushing	<a href="#">Buy now</a>
35	<a href="#">9020212M1700</a> Washer, plate (6e0)	<a href="#">Buy now</a>

## Cowling & Fuel



Ref	Part	
36	<a href="#">6E0245750100</a> Lever, fuel change	<a href="#">Buy now</a>
37	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>
38	<a href="#">9048014M1400</a> Grommet (6e0)	<a href="#">Buy now</a>
39	<a href="#">6E0825500000</a> Stop switch assembly	<a href="#">Buy now</a>
40	<a href="#">606425910000</a> Holder, shear pin	<a href="#">Buy now</a>
41	<a href="#">6E0281000000</a> Tool kit	<a href="#">Buy now</a>

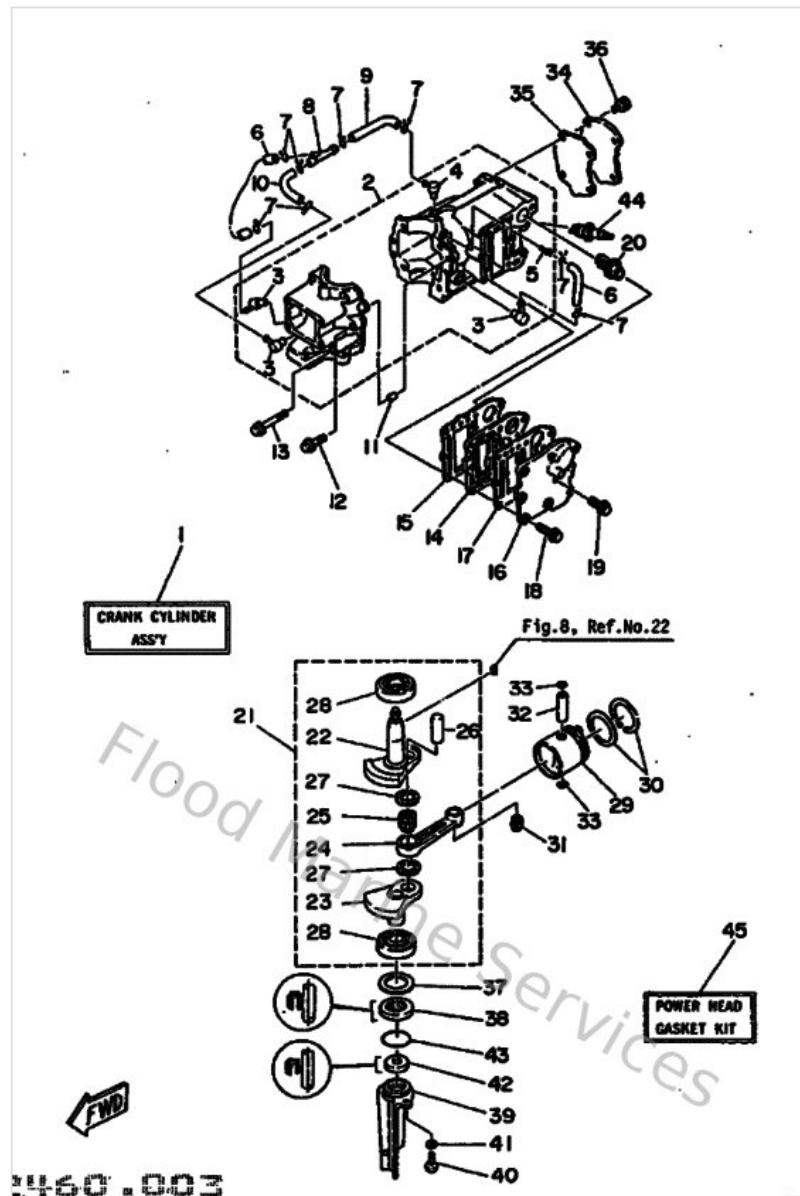
# Cylinder & Crankcase



1460.003

Ref	Part	
1	<a href="#">6E3W009001EJ</a> Crank cylinder assembly	<a href="#">Buy now</a>
3	<a href="#">650113700000</a> Check valve assembly	<a href="#">Buy now</a>
4	<a href="#">6E5113720000</a> Nipple, hose	<a href="#">Buy now</a>
5	<a href="#">624144850000</a> Pipe, joint	<a href="#">Buy now</a>
6	<a href="#">9044507MA300</a> Hose (I200)	<a href="#">Buy now</a>
7	<a href="#">904670601600</a> Clip (655)	<a href="#">Buy now</a>
8	<a href="#">6E0243780000</a> Pipe, joint	<a href="#">Buy now</a>
9	<a href="#">9044507M5100</a> Hose (I200)	<a href="#">Buy now</a>
10	<a href="#">9044507M0000</a> Hose (I200)	<a href="#">Buy now</a>
11	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
12	<a href="#">9010506M1600</a> Bolt (6e0)	<a href="#">Buy now</a>
13	<a href="#">9010506M1700</a> Bolt (6e0)	<a href="#">Buy now</a>
14	<a href="#">6E341111019M</a> Inner cover, exhaust	<a href="#">Buy now</a>
15	<a href="#">6E3411120100</a> Gasket,inner cover exhaust	<a href="#">Buy now</a>
16	<a href="#">6E341113019M</a> Outer cover, exhaust	<a href="#">Buy now</a>

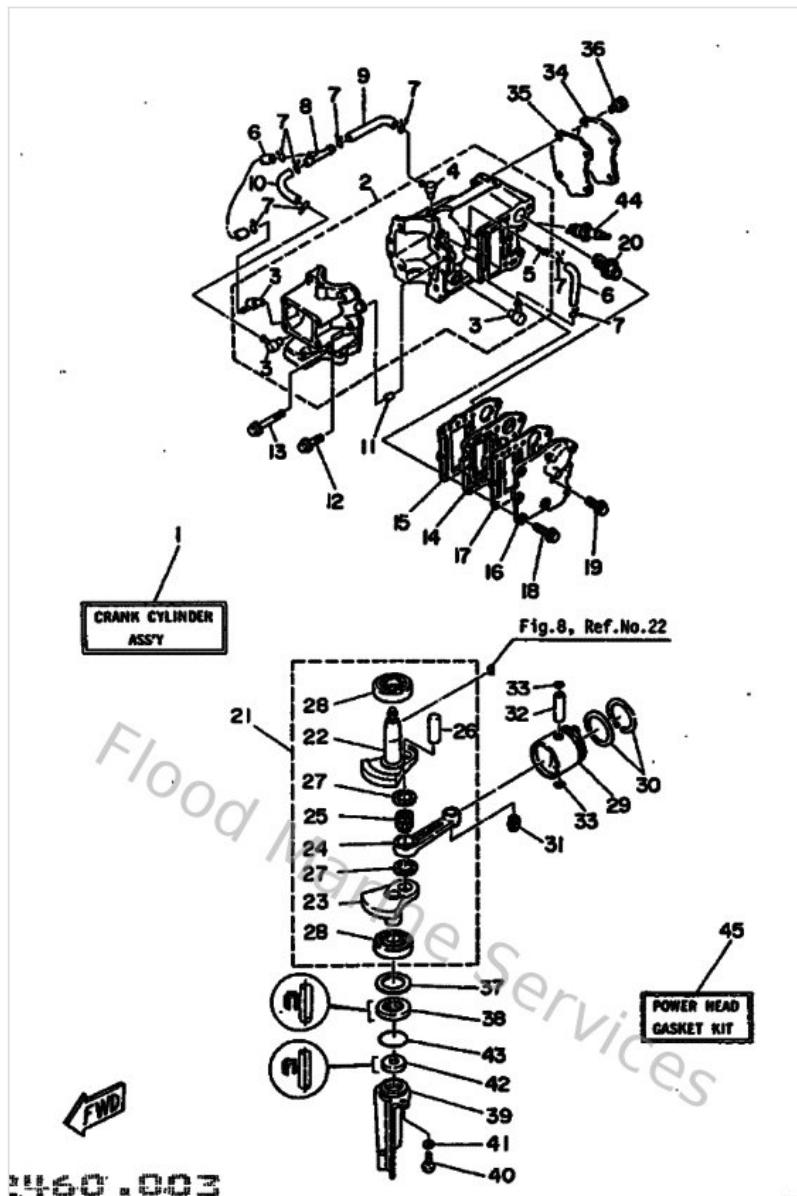
# Cylinder & Crankcase



1460.003

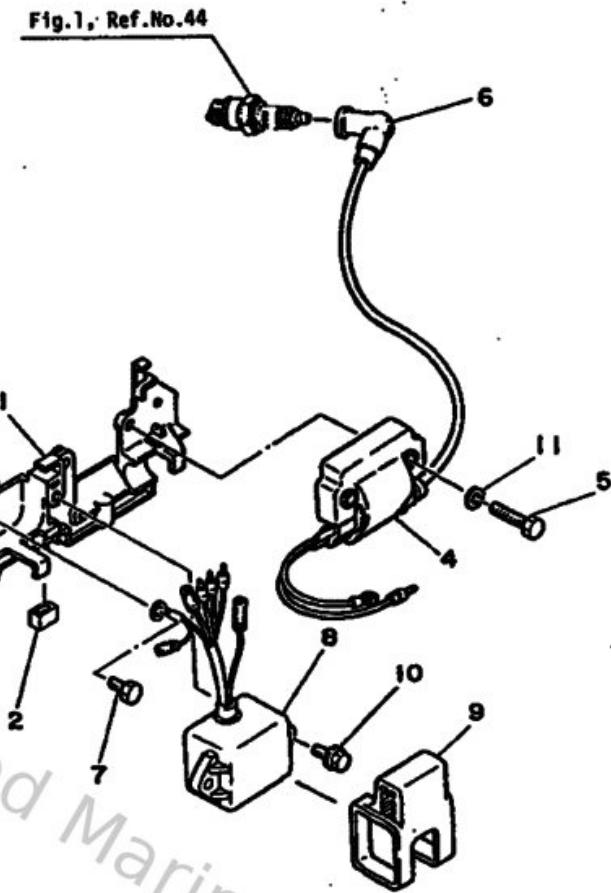
Ref	Part	
17	<a href="#">6E341114A100</a> Gasket,outer cover exhaust	<a href="#">Buy now</a>
18	<a href="#">958950602500</a> Bolt, flange deep recess	<a href="#">Buy now</a>
19	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
20	<a href="#">6E5124110000</a> Thermostat	<a href="#">Buy now</a>
21	<a href="#">6E3114000000</a> Crank ass'y	<a href="#">Buy now</a>
22	<a href="#">6E3114120000</a> Crank 1	<a href="#">Buy now</a>
23	<a href="#">6E3114220000</a> Crank 2	<a href="#">Buy now</a>
24	<a href="#">6E0116510100</a> Rod, connecting	<a href="#">Buy now</a>
25	<a href="#">93310418V100</a> Bearing (6e0)	<a href="#">Buy now</a>
26	<a href="#">6G1116810000</a> Pin, crank	<a href="#">Buy now</a>
27	<a href="#">902091811200</a> Washer 132116850000	<a href="#">Buy now</a>
28	<a href="#">93306204U000</a> Bearing(6e0)	<a href="#">Buy now</a>
29	<a href="#">6E3116310098</a> Piston	<a href="#">Buy now</a>
30	<a href="#">6J1116100000</a> Piston ring set (std)	<a href="#">Buy now</a>
31	<a href="#">93310112V000</a> Bearing (6e0)	<a href="#">Buy now</a>

# Cylinder & Crankcase

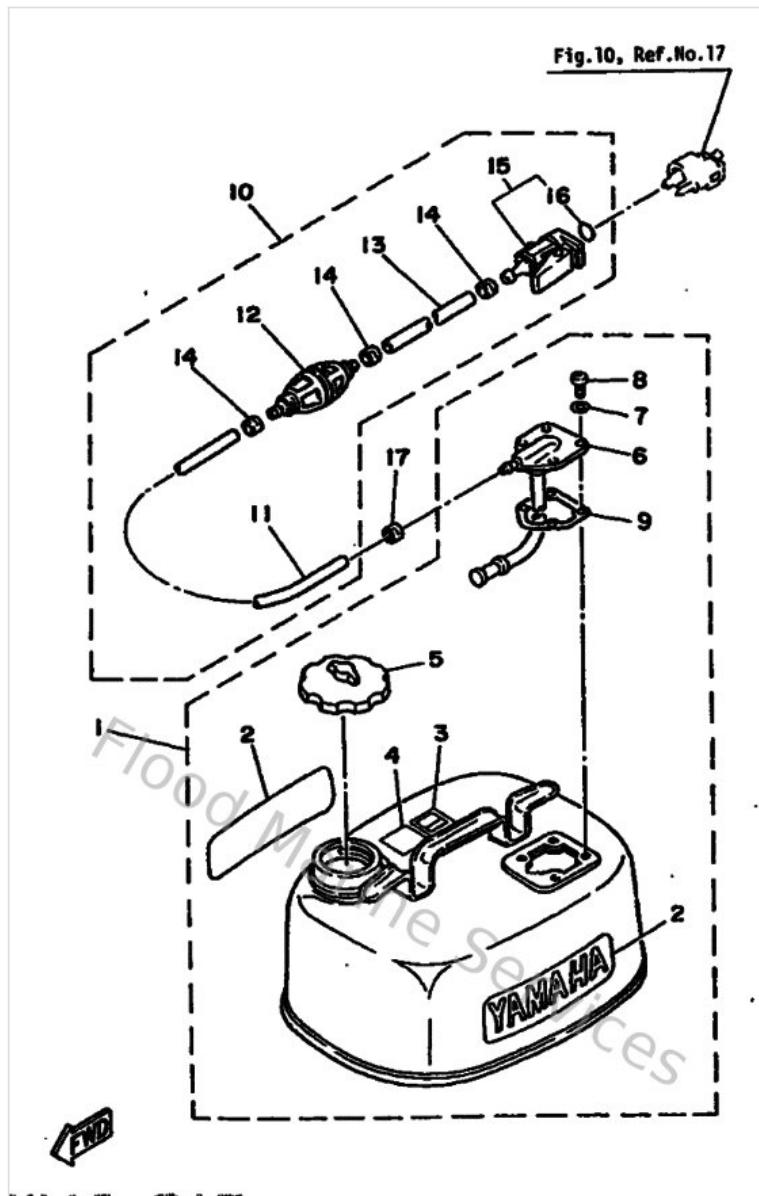


Ref	Part	
32	<a href="#">527116330000</a> Pin, piston	<a href="#">Buy now</a>
33	<a href="#">934501302200</a> Circlip 132116340000	<a href="#">Buy now</a>
34	<a href="#">6E311191019M</a> Cover, cylinder head 1	<a href="#">Buy now</a>
35	<a href="#">6E3111930100</a> Gasket,head cover	<a href="#">Buy now</a>
37	<a href="#">676455672000</a> Shim (t:0.90mm)	<a href="#">Buy now</a>
38	<a href="#">9310220M0600</a> Oil seal(6j1)	<a href="#">Buy now</a>
39	<a href="#">6E015396009M</a> Housing, oil seal	<a href="#">Buy now</a>
40	<a href="#">973950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
41	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
42	<a href="#">9310110M2500</a> Oil seal(6e0)	<a href="#">Buy now</a>
43	<a href="#">932103111400</a> O-ring	<a href="#">Buy now</a>
44	<a href="#">947010004000</a> Plug, spark (b7hs)	<a href="#">Buy now</a>
45	<a href="#">6E3W00010100</a> Gasket kit, power unit	<a href="#">Buy now</a>

## Electric Parts

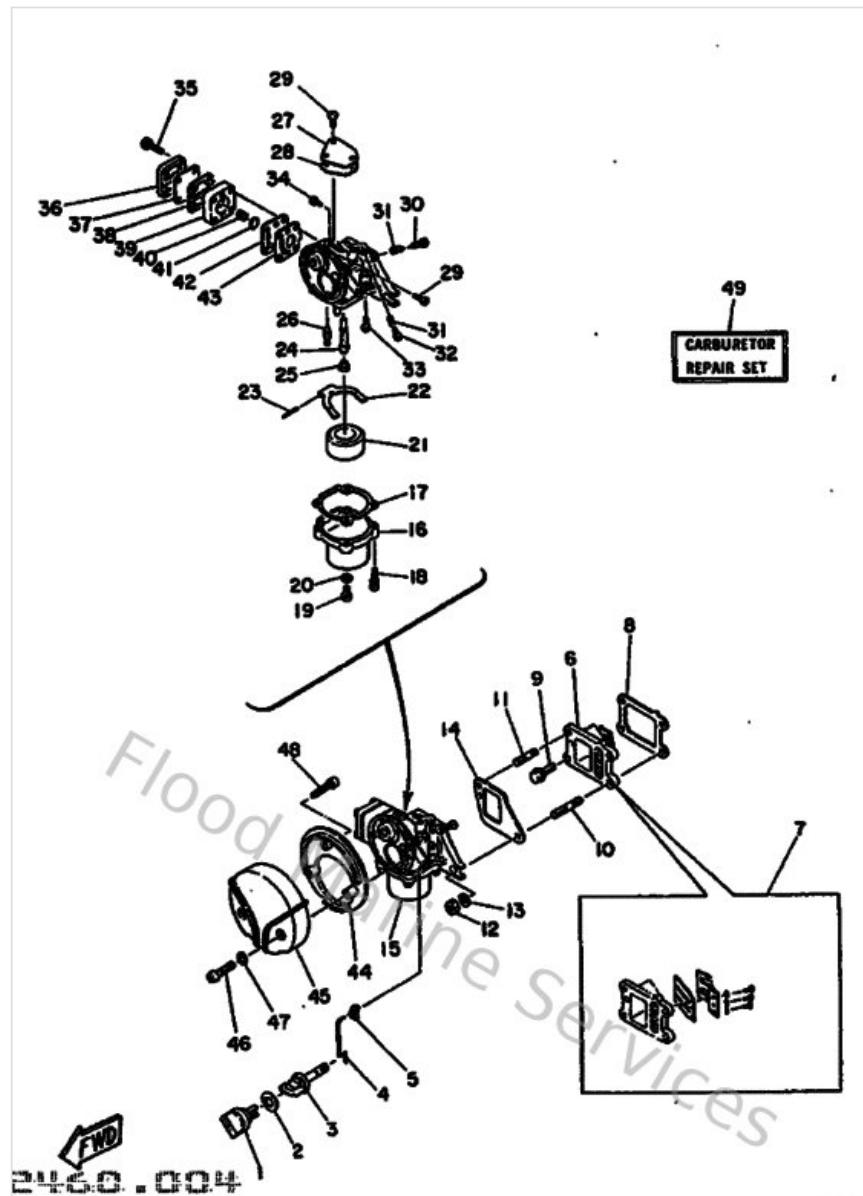


Ref	Part	
1	<a href="#">6E0823160094</a> Bracket, ignition coil	<a href="#">Buy now</a>
2	<a href="#">6E0823170000</a> Damper	<a href="#">Buy now</a>
3	<a href="#">958950601600</a> Bolt, flange deep recess	<a href="#">Buy now</a>
4	<a href="#">6E0855702000</a> Ignition Coil assembly	<a href="#">Buy now</a>
5	<a href="#">973130603000</a> Bolt	<a href="#">Buy now</a>
6	<a href="#">6E3823702100</a> Plug cap assembly	<a href="#">Buy now</a>
7	<a href="#">973130601000</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">6E0855407000</a> C.d.i. unit assembly	<a href="#">Buy now</a>
9	<a href="#">6E0855480000</a> Holder, wire harness	<a href="#">Buy now</a>
10	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>
11	<a href="#">929030610000</a> Washer(6a1)	<a href="#">Buy now</a>



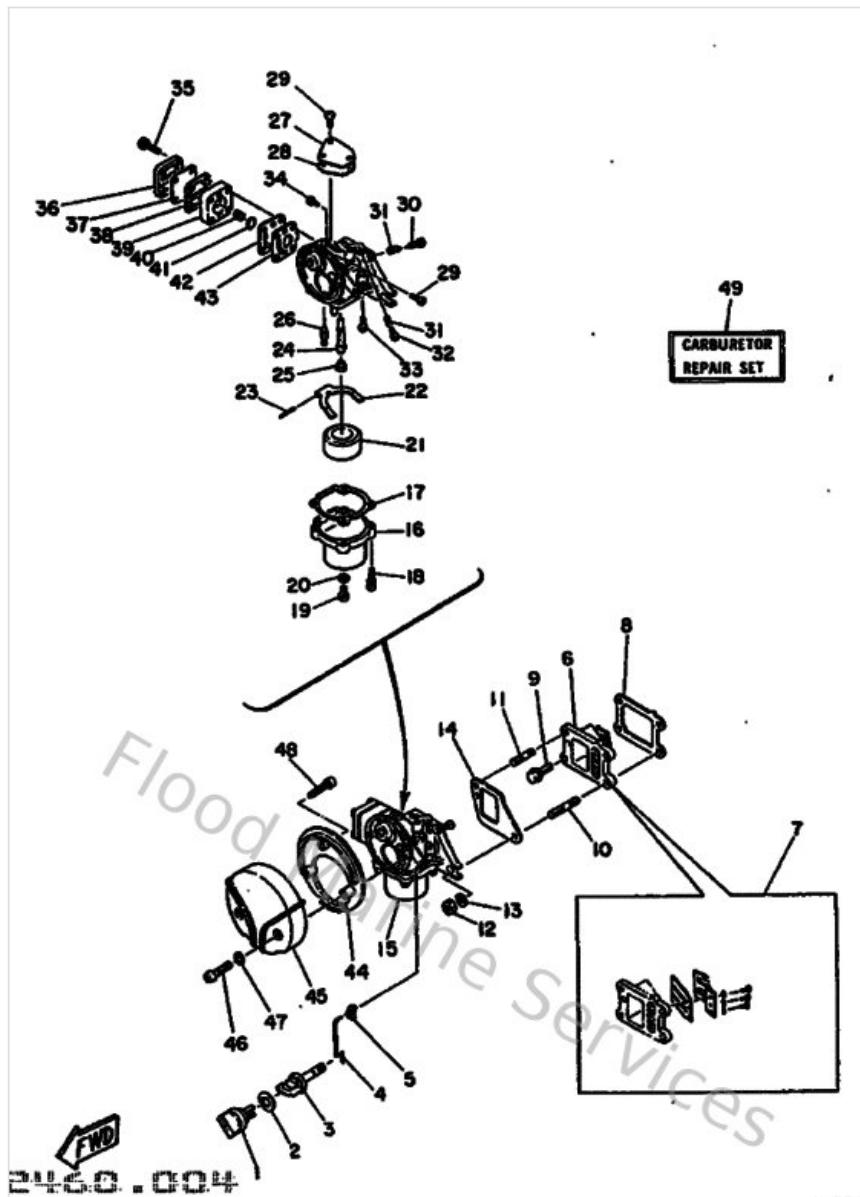
Ref	Part	
3	<a href="#">6Y1242558000</a> Graphic, Fuel Tank 8	<a href="#">Buy now</a>
5	<a href="#">647246100300</a> Cap assembly	<a href="#">Buy now</a>
6	<a href="#">6Y0242750000</a> Fuel Meter Comp	<a href="#">Buy now</a>
7	<a href="#">6Y1243290000</a> Seal	<a href="#">Buy now</a>
8	<a href="#">985800501500</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
9	<a href="#">663242680000</a> Gasket, housing fuel meter	<a href="#">Buy now</a>
10	<a href="#">6Y0243060100</a> Fuel pipe comp. 1	<a href="#">Buy now</a>
11	<a href="#">9044511M8100</a> Hose (l3000)	<a href="#">Buy now</a>
12	<a href="#">6Y1243600000</a> Primer pump assembly	<a href="#">Buy now</a>
13	<a href="#">9044511M7800</a> Hose (l1000)	<a href="#">Buy now</a>
14	<a href="#">650243515100</a> Band 1	<a href="#">Buy now</a>
15	<a href="#">655243050100</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>
16	<a href="#">932100828700</a> O-ring (655)	<a href="#">Buy now</a>
17	<a href="#">650243510000</a> Band 1	<a href="#">Buy now</a>

# Intake



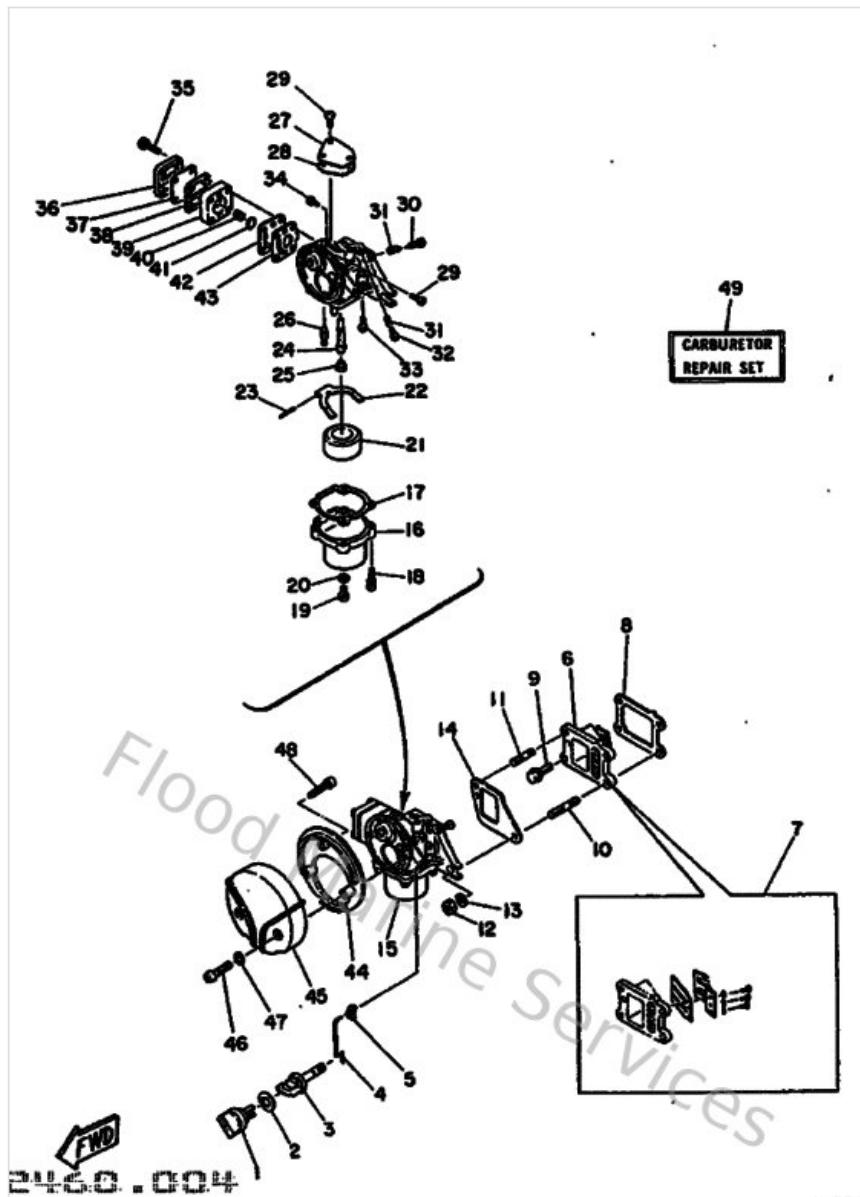
Ref	Part	
1	<a href="#">6E0412710000</a> Knob, choke	<a href="#">Buy now</a>
2	<a href="#">9020212M1600</a> Washer, plate (6e0)	<a href="#">Buy now</a>
3	<a href="#">6E0412720000</a> Knob, choke 2	<a href="#">Buy now</a>
4	<a href="#">6E0412560000</a> Rod, choke link	<a href="#">Buy now</a>
5	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
6	<a href="#">6E0136100000</a> Reed valve assembly	<a href="#">Buy now</a>
7	<a href="#">6E0W00040000</a> Reed set	<a href="#">Buy now</a>
8	<a href="#">6E013621A200</a> Gasket, valve seat	<a href="#">Buy now</a>
9	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
10	<a href="#">956210632500</a> Bolt, stud(6e0)	<a href="#">Buy now</a>
11	<a href="#">9011606M0800</a> Bolt, stud (689)	<a href="#">Buy now</a>
12	<a href="#">953030670000</a> Nut	<a href="#">Buy now</a>
13	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
14	<a href="#">6E0141980000</a> Gasket	<a href="#">Buy now</a>
15	<a href="#">6E3143010100</a> Carburetor assembly 1	<a href="#">Buy now</a>

# Intake



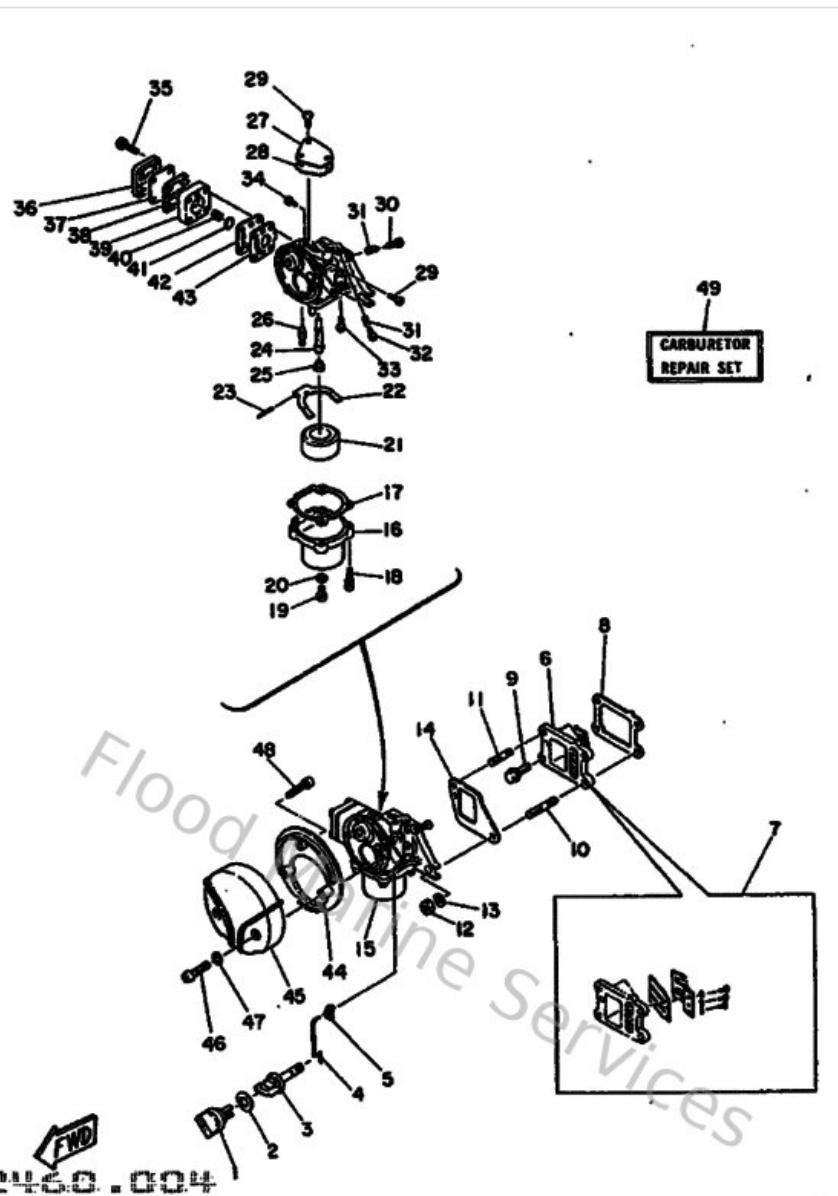
Ref	Part	
16	<a href="#">6E0143810000</a> Body, Float Chamber	<a href="#">Buy now</a>
17	<a href="#">654143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
18	<a href="#">985800401600</a> Screw, panhead (796)	<a href="#">Buy now</a>
19	<a href="#">677143830000</a> Screw, drain	<a href="#">Buy now</a>
21	<a href="#">647143850000</a> Float	<a href="#">Buy now</a>
22	<a href="#">6E0143870000</a> Arm, Diaphragm	<a href="#">Buy now</a>
23	<a href="#">647143860000</a> Pin, float	<a href="#">Buy now</a>
24	<a href="#">6E0143410100</a> Nozzle, main	<a href="#">Buy now</a>
25	<a href="#">648143434300</a> Jet, main (#86)	<a href="#">Buy now</a>
26	<a href="#">6E0143920000</a> Valve, needle	<a href="#">Buy now</a>
27	<a href="#">6E0141570000</a> Cover, plate	<a href="#">Buy now</a>
28	<a href="#">6E0142270000</a> Gasket	<a href="#">Buy now</a>
29	<a href="#">978030400700</a> Screw, pan head (713)	<a href="#">Buy now</a>
30	<a href="#">647143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
31	<a href="#">646142120100</a> Spring, pilot adjusting	<a href="#">Buy now</a>

# Intake



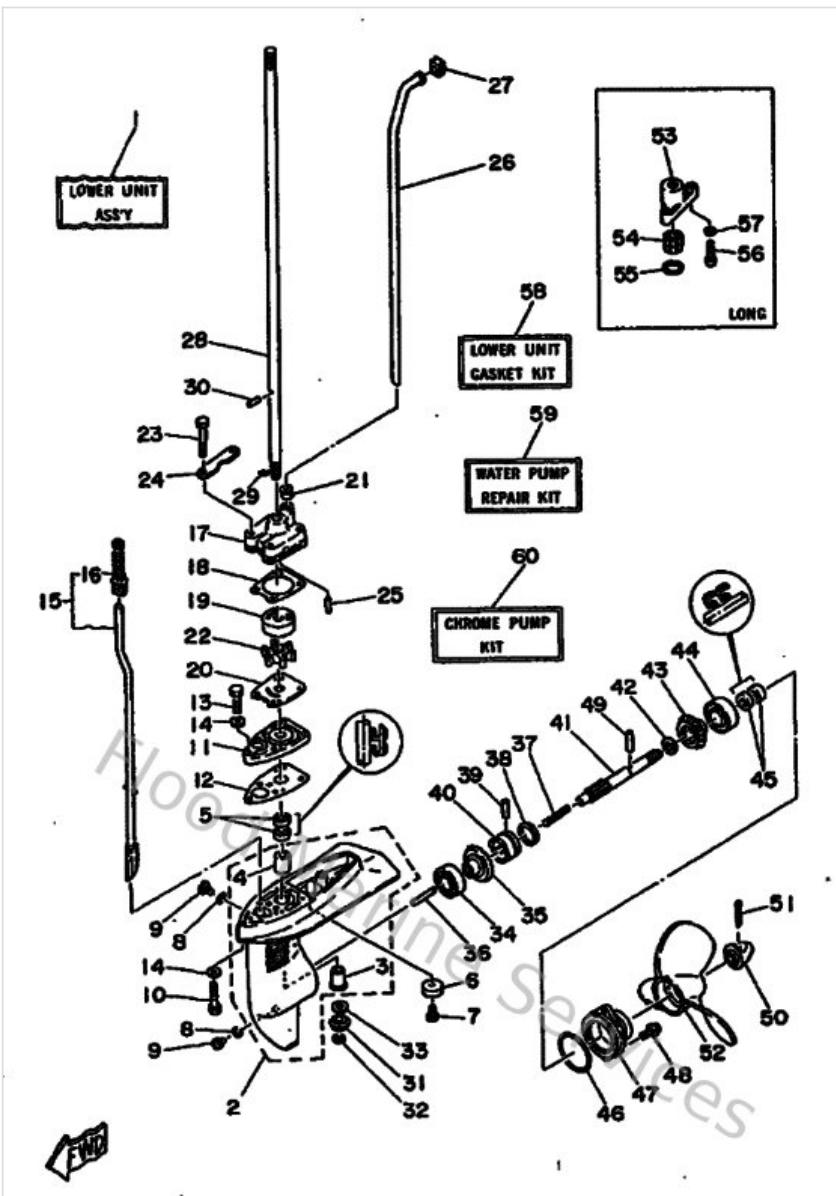
Ref	Part	
32	<a href="#">648143210000</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
33	<a href="#">648143422300</a> Jet, pilot (#46)	<a href="#">Buy now</a>
34	<a href="#">647143260000</a> Screw, guide	<a href="#">Buy now</a>
35	<a href="#">985030402000</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
36	<a href="#">6E0244130000</a> Cover, pump	<a href="#">Buy now</a>
37	<a href="#">6E0244710000</a> Diaphragm	<a href="#">Buy now</a>
38	<a href="#">6E0244350000</a> Gasket, cover pump	<a href="#">Buy now</a>
39	<a href="#">6E0244120000</a> Body, pump	<a href="#">Buy now</a>
40	<a href="#">6E0244230000</a> Spring	<a href="#">Buy now</a>
41	<a href="#">6E0143460000</a> Plate	<a href="#">Buy now</a>
42	<a href="#">6E0244110000</a> Diaphragm	<a href="#">Buy now</a>
43	<a href="#">6E0244340000</a> Gasket, body pump	<a href="#">Buy now</a>
44	<a href="#">6E0144170000</a> Cover 1	<a href="#">Buy now</a>
45	<a href="#">6E0144180000</a> Cover 2	<a href="#">Buy now</a>
46	<a href="#">985800552500</a> Screw, panhead (a93)	<a href="#">Buy now</a>

## Intake



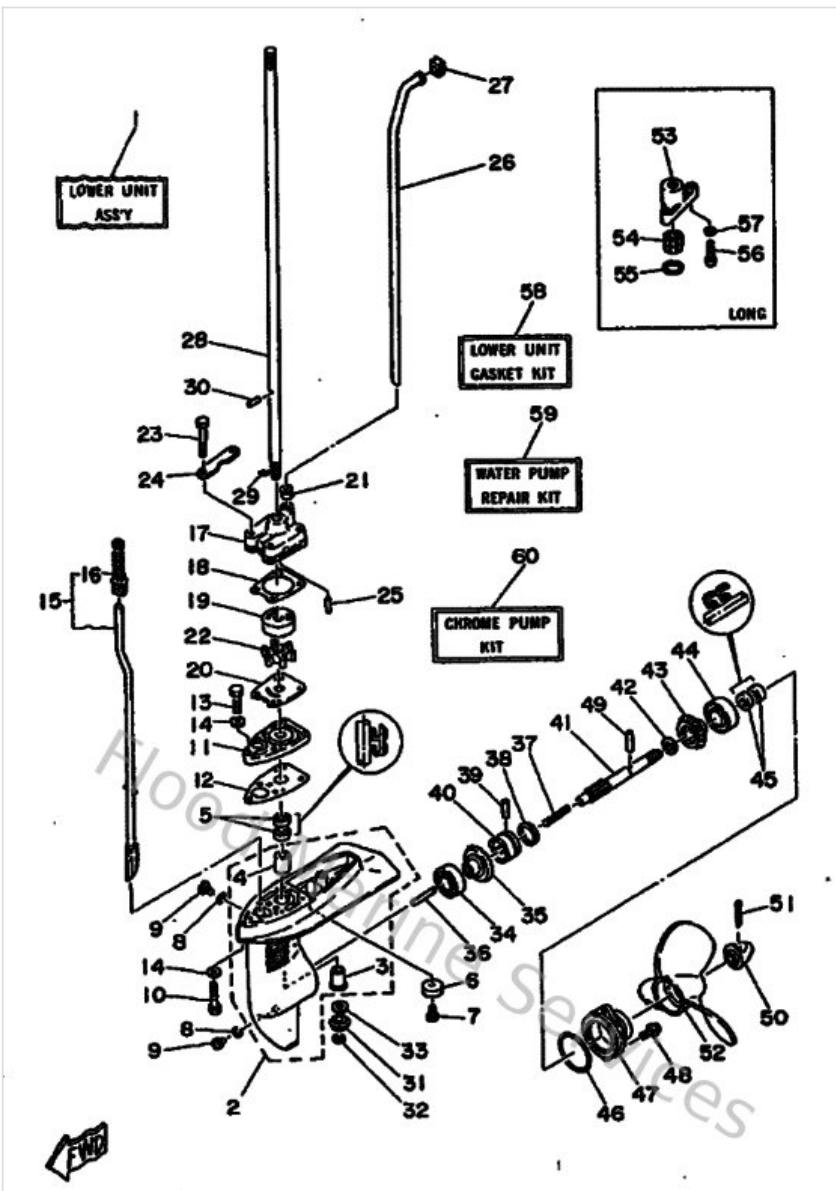
Ref	Part	
47	<a href="#">929030560000</a> Washer, plain (646)	<a href="#">Buy now</a>
48	<a href="#">977804072000</a> Ybs81-420 screw,0.head tapping	<a href="#">Buy now</a>
49	<a href="#">6E0W00930000</a> Carburetor repair set	<a href="#">Buy now</a>

## Lower Casing & Drive



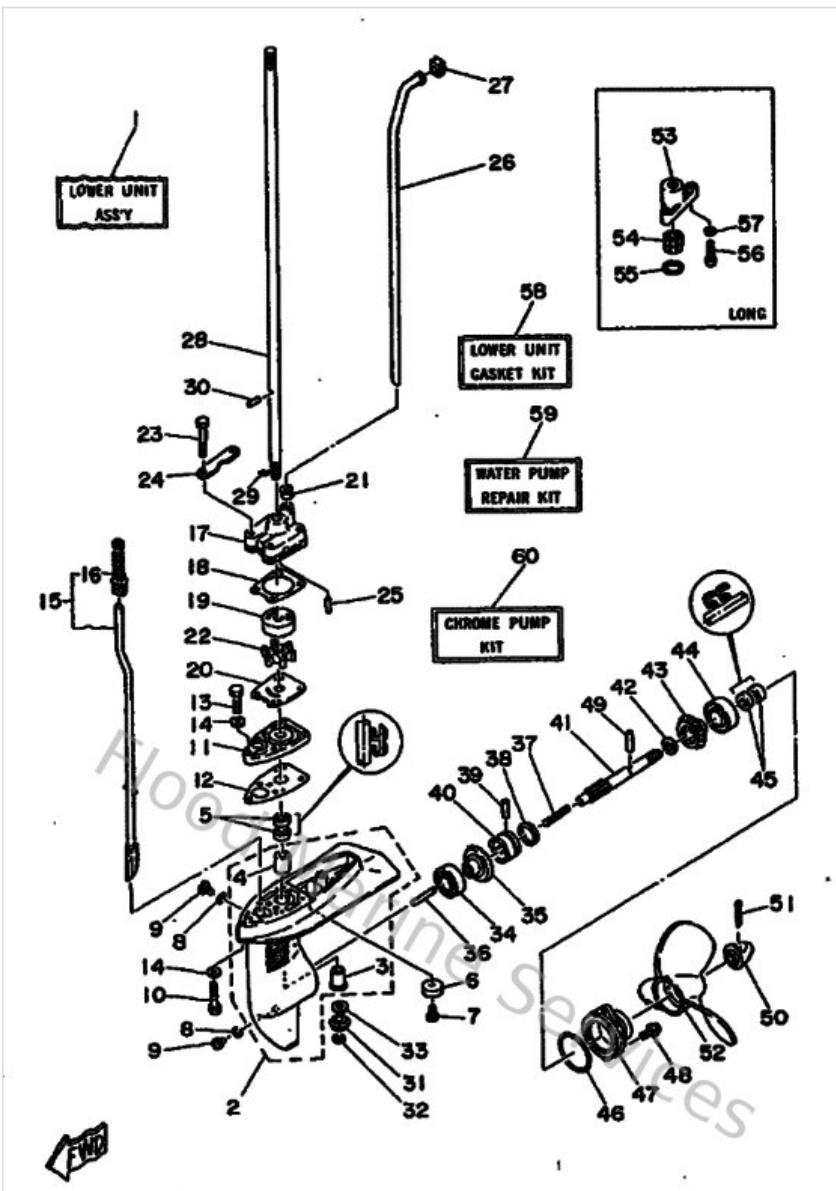
Ref	Part	
3	<a href="#">6E0453170900</a> Bushing	<a href="#">Buy now</a>
4	<a href="#">6E0453160900</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">9310111M1400</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">6E0452510000</a> Anode	<a href="#">Buy now</a>
7	<a href="#">970800601200</a> Bolt(gh1)	<a href="#">Buy now</a>
8	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">903400801400</a> Plug, straight screw	<a href="#">Buy now</a>
10	<a href="#">970800603500</a> Bolt(j52)	<a href="#">Buy now</a>
11	<a href="#">6E045321019M</a> Plate	<a href="#">Buy now</a>
12	<a href="#">6E0453150000</a> Packing,lower casing	<a href="#">Buy now</a>
13	<a href="#">973950602500</a> Bolt	<a href="#">Buy now</a>
14	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
15	<a href="#">6E0441500000</a> Shift cam assembly	<a href="#">Buy now</a>
16	<a href="#">655441470000</a> Boot, shift rod	<a href="#">Buy now</a>
17	<a href="#">6E0443110000</a> Housing, water pump	<a href="#">Buy now</a>

## Lower Casing & Drive



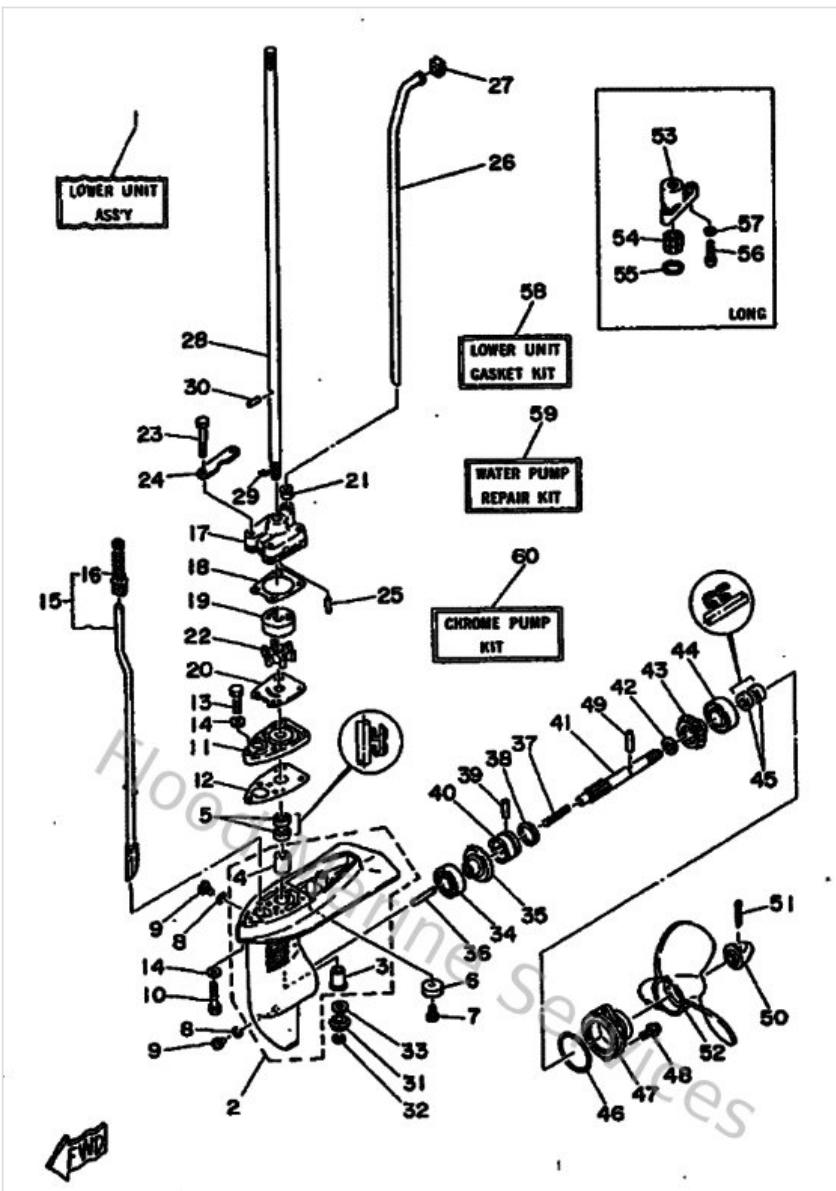
Ref	Part	
18	<a href="#">6E044315A000</a> Gasket, water pump 1	<a href="#">Buy now</a>
19	<a href="#">6E0443220100</a> Insert, cartridge	<a href="#">Buy now</a>
20	<a href="#">6E0443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
21	<a href="#">646443660100</a> Damper, water seal 2	<a href="#">Buy now</a>
22	<a href="#">6E0443520000</a> Impeller	<a href="#">Buy now</a>
23	<a href="#">973950604500</a> Bolt, hexagon	<a href="#">Buy now</a>
24	<a href="#">6E0443280000</a> Plate	<a href="#">Buy now</a>
25	<a href="#">936041808000</a> Pin, dowel. (647)	<a href="#">Buy now</a>
26	<a href="#">6E0443611000</a> Tube, water	<a href="#">Buy now</a>
27	<a href="#">646443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
28	<a href="#">6E0455110000</a> Shaft, drive	<a href="#">Buy now</a>
29	<a href="#">9046708M0100</a> Clip (6e0)	<a href="#">Buy now</a>
30	<a href="#">936040906600</a> Pin, dowel	<a href="#">Buy now</a>
31	<a href="#">6E0455510000</a> Pinion (13t)	<a href="#">Buy now</a>
32	<a href="#">934300600500</a> Circlip(53l)	<a href="#">Buy now</a>

## Lower Casing & Drive



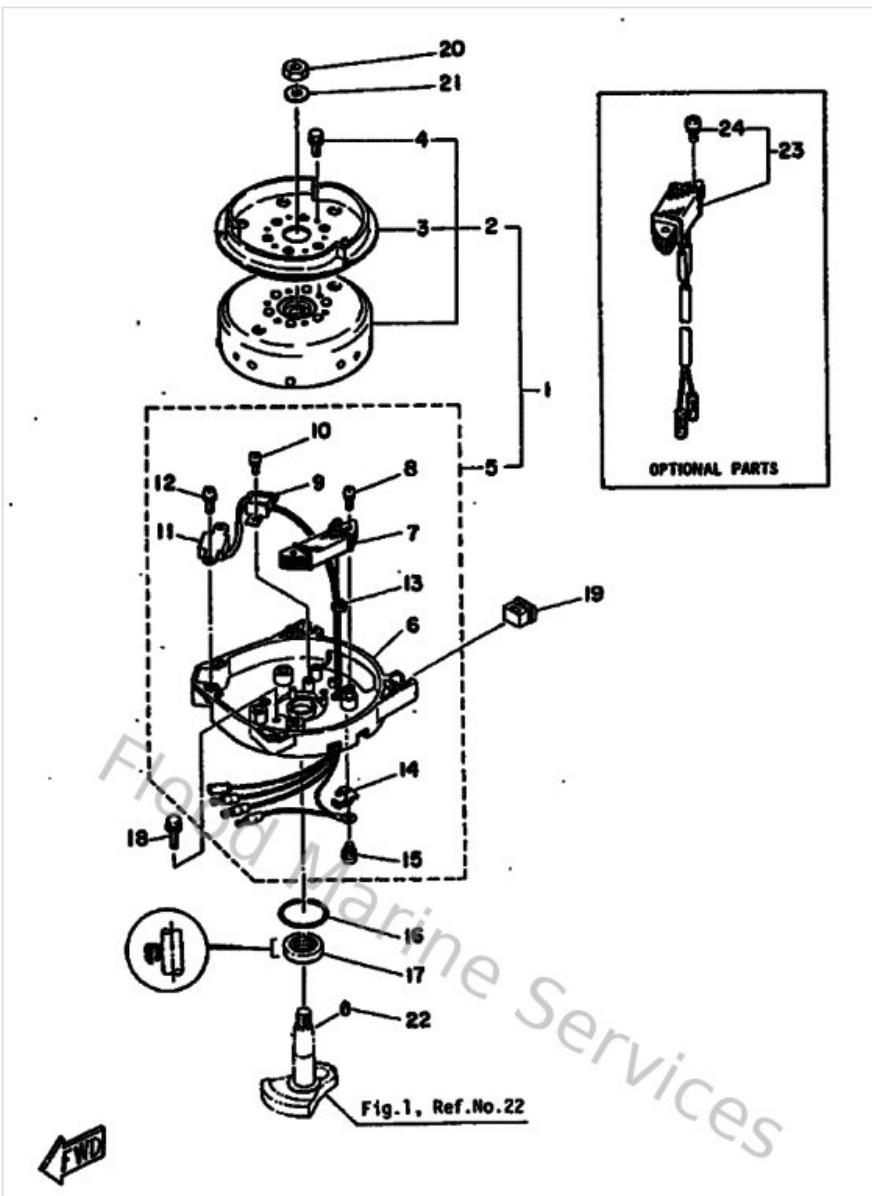
Ref	Part	
33	<a href="#">9020111M4900</a> Washer, plate (6e0)	<a href="#">Buy now</a>
34	<a href="#">933060042600</a> Bearing (7k2)	<a href="#">Buy now</a>
35	<a href="#">6E0455600000</a> Gear 1 assembly (27t)	<a href="#">Buy now</a>
36	<a href="#">654456350000</a> Plunger, shift	<a href="#">Buy now</a>
37	<a href="#">905011006400</a> Spring, compression 6164563600	<a href="#">Buy now</a>
38	<a href="#">654456330000</a> Ring, cross pin	<a href="#">Buy now</a>
39	<a href="#">902500504600</a> Pin, straight	<a href="#">Buy now</a>
40	<a href="#">6E0456310000</a> Clutch, dog	<a href="#">Buy now</a>
41	<a href="#">6E0456110000</a> Shaft, Propeller	<a href="#">Buy now</a>
42	<a href="#">9020113M5000</a> Washer, plate (6e0)	<a href="#">Buy now</a>
43	<a href="#">6E0455700000</a> Gear 2 assembly (27t)	<a href="#">Buy now</a>
44	<a href="#">93306004U000</a> Bearing (7k2)	<a href="#">Buy now</a>
45	<a href="#">9310113M1200</a> Oil seal	<a href="#">Buy now</a>
46	<a href="#">932104880000</a> O-ring	<a href="#">Buy now</a>
47	<a href="#">6E04536100EJ</a> Cap, lower casing	<a href="#">Buy now</a>

## Lower Casing & Drive



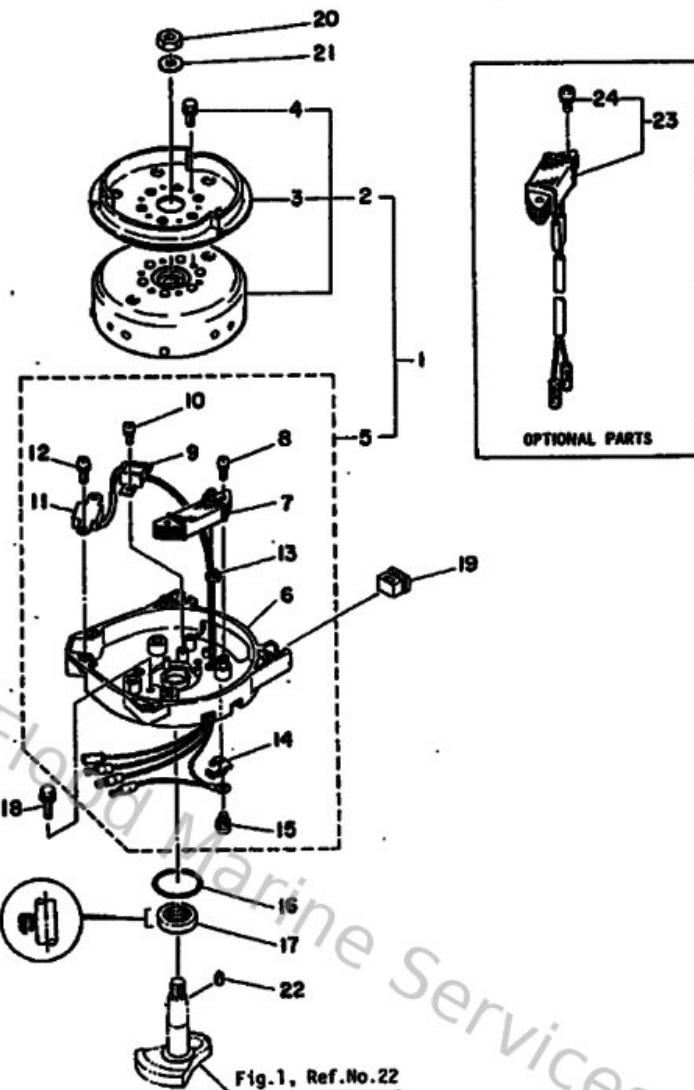
Ref	Part	
48	<a href="#">958950601600</a> Bolt, flange deep recess	<a href="#">Buy now</a>
49	<a href="#">902500500900</a> Pin, straight 6034561500	<a href="#">Buy now</a>
50	<a href="#">647456160200</a> Nut, propeller	<a href="#">Buy now</a>
51	<a href="#">914903003000</a> Pin, cotter	<a href="#">Buy now</a>
52	<a href="#">6E0459470000</a> Propeller (al 3x7-1/4"x8-1/4"-	<a href="#">Buy now</a>
53	<a href="#">6E04531009M</a> Housing, bearing	<a href="#">Buy now</a>
54	<a href="#">6E0453180100</a> Bushing, drive shaft 3	<a href="#">Buy now</a>
55	<a href="#">9342022M0300</a> Cir clip (6e0)	<a href="#">Buy now</a>
56	<a href="#">978900502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
57	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
58	<a href="#">6E0W00012000</a> Lower unit gasket kit	<a href="#">Buy now</a>
59	<a href="#">6E0W00780000</a> Water pump repair kit	<a href="#">Buy now</a>

# Magneto



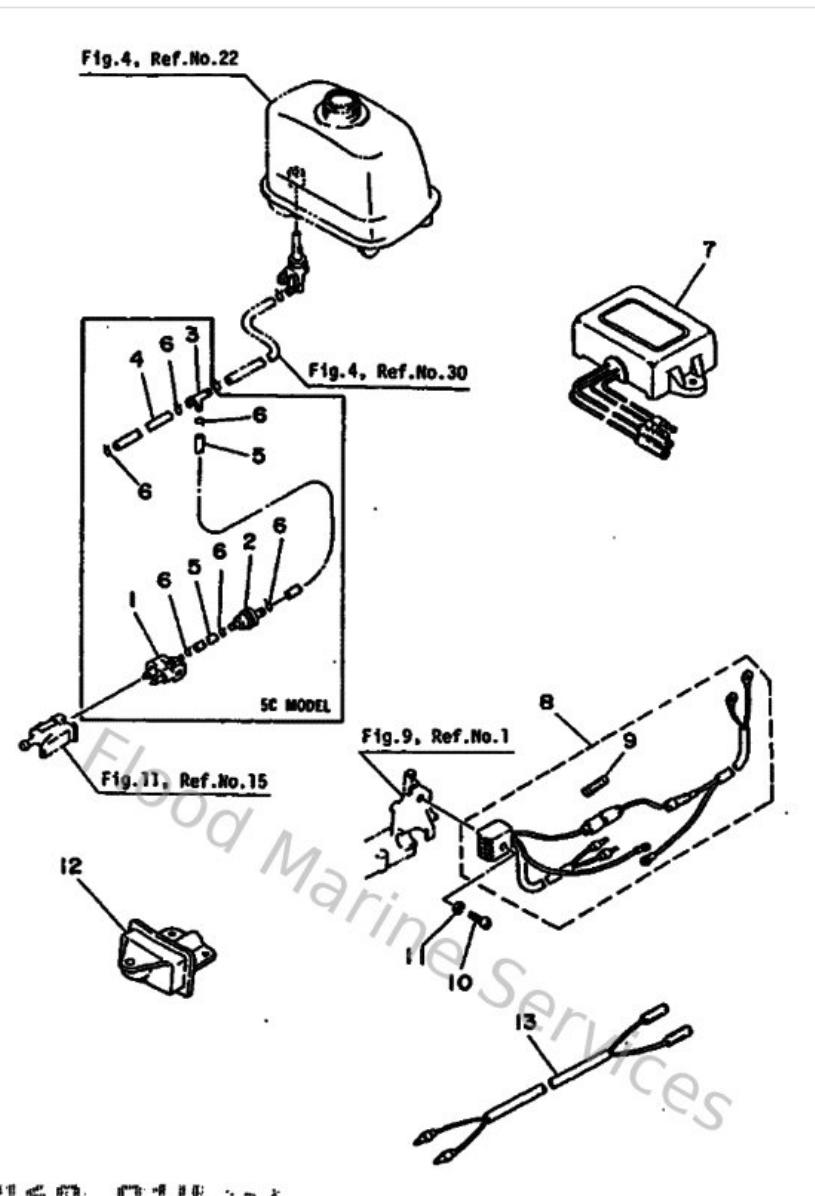
Ref	Part	
2	<a href="#">6E0855507000</a> Rotor Assembly	<a href="#">Buy now</a>
3	<a href="#">6E0157230094</a> Pulley, Starter	<a href="#">Buy now</a>
4	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
5	<a href="#">6E0855607000</a> Base assembly	<a href="#">Buy now</a>
6	<a href="#">6E0153590094</a> Housing, oil seal	<a href="#">Buy now</a>
7	<a href="#">6E0855207000</a> Charge coil ass'y	<a href="#">Buy now</a>
8	<a href="#">985070501600</a> Screw, pan head(jj6)	<a href="#">Buy now</a>
9	<a href="#">6E0855957000</a> Coil pulser assembly 1	<a href="#">Buy now</a>
10	<a href="#">985070401000</a> Screw, pan head(6g8)	<a href="#">Buy now</a>
11	<a href="#">6E0855927000</a> Pulser coil assembly 2	<a href="#">Buy now</a>
12	<a href="#">901590503700</a> Screw,w/washer	<a href="#">Buy now</a>
13	<a href="#">6E0813367000</a> Grommet	<a href="#">Buy now</a>
14	<a href="#">6E0813287000</a> Clamp	<a href="#">Buy now</a>
16	<a href="#">932104215900</a> O-ring (647)	<a href="#">Buy now</a>
17	<a href="#">9310220M1500</a> Oil seal (6e0)	<a href="#">Buy now</a>

# Magneto



Ref	Part	
19	<a href="#">6E0241830000</a> Damper, locating 3	<a href="#">Buy now</a>
20	<a href="#">901701011300</a> Nut, crank shaft (650)	<a href="#">Buy now</a>
21	<a href="#">90201102G900</a> Washer, plate (26h)	<a href="#">Buy now</a>
22	<a href="#">902800400600</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
23	<a href="#">6E0813038000</a> Lighting coil assembly	<a href="#">Buy now</a>
24	<a href="#">901590504000</a> Screw, pan head(4my)	<a href="#">Buy now</a>

## Optional Parts



Ref	Part	
1	<a href="#">6G1243040000</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">646242510100</a> Strainer 1	<a href="#">Buy now</a>
3	<a href="#">688243780000</a> Pipe, joint	<a href="#">Buy now</a>
4	<a href="#">90445092K100</a> Hose (I420)	<a href="#">Buy now</a>
5	<a href="#">904450922000</a> Hose (I1500)	<a href="#">Buy now</a>
6	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
8	<a href="#">676819700000</a> Rectifier assembly	<a href="#">Buy now</a>
9	<a href="#">663821510000</a> Fuse	<a href="#">Buy now</a>
10	<a href="#">978030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
11	<a href="#">929030560000</a> Washer, plain (646)	<a href="#">Buy now</a>
13	<a href="#">6E0835532000</a> Wire, lead	<a href="#">Buy now</a>

## Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
1	<a href="#">6E3W00010100</a> Gasket kit, power unit	<a href="#">Buy now</a>
2	<a href="#">932104215900</a> O-ring (647)	<a href="#">Buy now</a>
3	<a href="#">9310220M1500</a> Oil seal (6e0)	<a href="#">Buy now</a>
4	<a href="#">6E341112A100</a> Gasket,inner cover exhaust	<a href="#">Buy now</a>
5	<a href="#">6E3411140100</a> Gasket,outer cover exhaust	<a href="#">Buy now</a>
6	<a href="#">6E311193A100</a> Gasket,head cover	<a href="#">Buy now</a>
7	<a href="#">9310220M0600</a> Oil seal(6j1)	<a href="#">Buy now</a>
8	<a href="#">9310111M2500</a> Oil seal(6e0)	<a href="#">Buy now</a>
9	<a href="#">932103111400</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">6E013621A200</a> Gasket, valve seat	<a href="#">Buy now</a>
11	<a href="#">6E0141980000</a> Gasket	<a href="#">Buy now</a>
12	<a href="#">654143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
14	<a href="#">6E045113A100</a> Gasket,upper casing	<a href="#">Buy now</a>
15	<a href="#">646443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
16	<a href="#">6E0W00930000</a> Carburetor repair set	<a href="#">Buy now</a>

## Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
17	<a href="#">6E014198A000</a> Gasket	<a href="#">Buy now</a>
19	<a href="#">978030401600</a> Screw, panhead (796)	<a href="#">Buy now</a>
20	<a href="#">6A1143980000</a> Gasket	<a href="#">Buy now</a>
21	<a href="#">647143850000</a> Float	<a href="#">Buy now</a>
22	<a href="#">6E0143870000</a> Arm, Diaphragm	<a href="#">Buy now</a>
23	<a href="#">647143861000</a> Pin, float	<a href="#">Buy now</a>
24	<a href="#">6E0143920000</a> Valve, needle	<a href="#">Buy now</a>
25	<a href="#">6E0142270000</a> Gasket	<a href="#">Buy now</a>
26	<a href="#">647143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
27	<a href="#">6E0244710000</a> Diaphragm	<a href="#">Buy now</a>
28	<a href="#">6E0244110000</a> Diaphragm	<a href="#">Buy now</a>
29	<a href="#">6E0W00012000</a> Lower unit gasket kit	<a href="#">Buy now</a>
30	<a href="#">9310110M1400</a> Oil seal	<a href="#">Buy now</a>
31	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
32	<a href="#">6E0453150000</a> Packing,lower casing	<a href="#">Buy now</a>

## Repair Kit

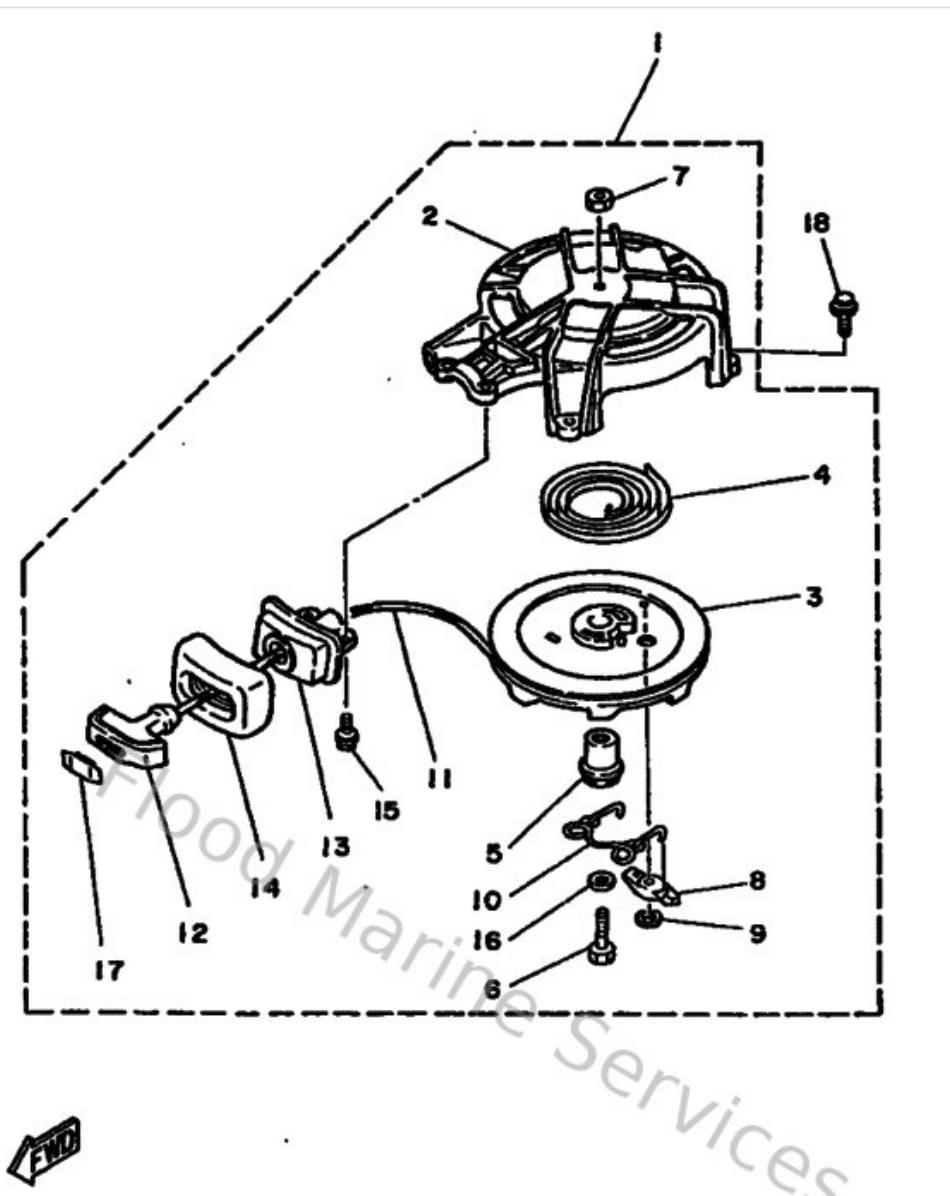


Flood Marine Services

9999999-9999

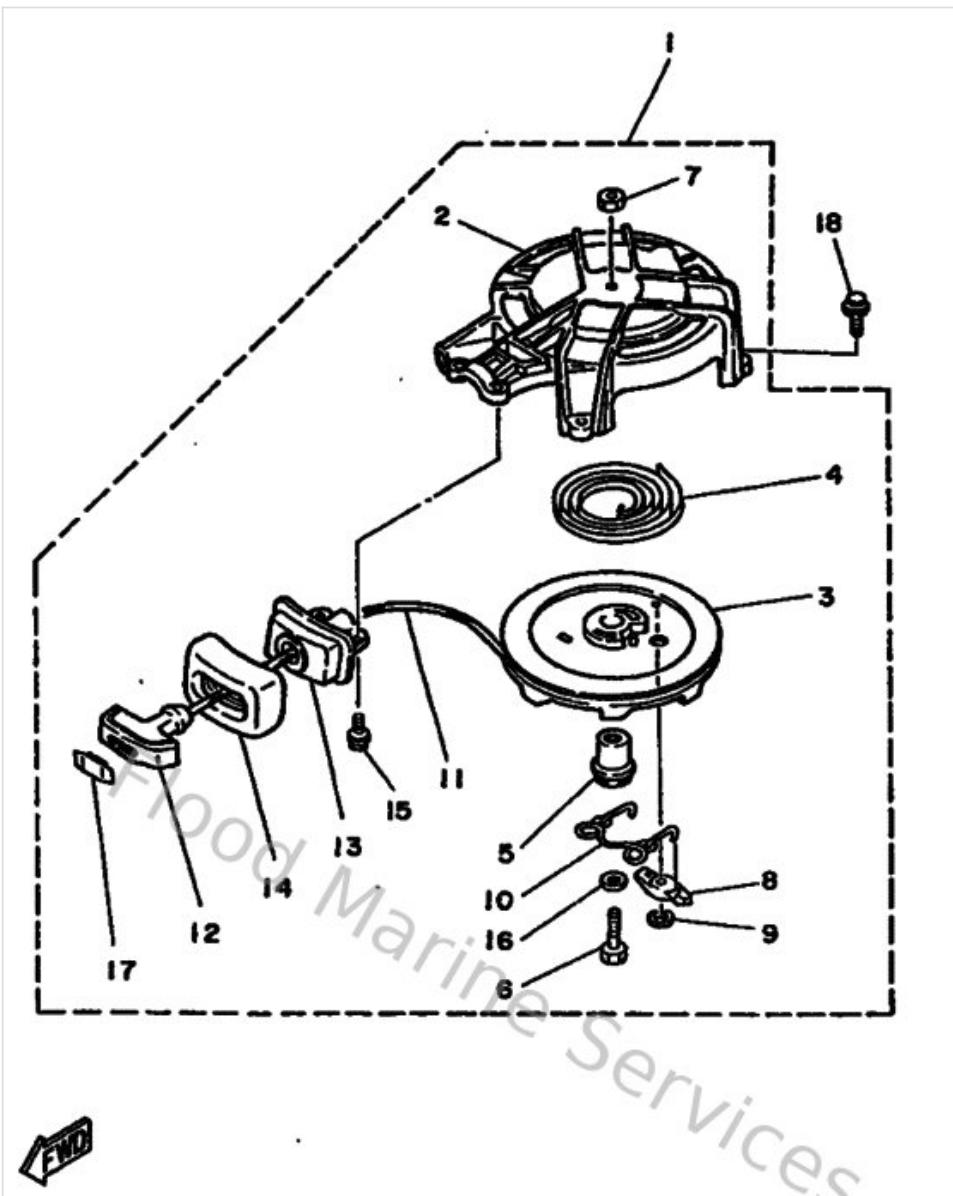
Ref	Part	
33	<a href="#">6E0443150000</a> Gasket,water pump 1	<a href="#">Buy now</a>
34	<a href="#">931011380000</a> Oil seal	<a href="#">Buy now</a>
35	<a href="#">932104821400</a> O-ring	<a href="#">Buy now</a>
36	<a href="#">6E0W00780000</a> Water pump repair kit	<a href="#">Buy now</a>
37	<a href="#">6E0443110000</a> Housing, water pump	<a href="#">Buy now</a>
39	<a href="#">6E0443220200</a> Insert, cartridge	<a href="#">Buy now</a>
40	<a href="#">6E0443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
41	<a href="#">646443660100</a> Damper, water seal 2	<a href="#">Buy now</a>
42	<a href="#">6E0443520000</a> Impeller	<a href="#">Buy now</a>
43	<a href="#">973950604500</a> Bolt, hexagon	<a href="#">Buy now</a>
44	<a href="#">936040906600</a> Pin, dowel	<a href="#">Buy now</a>
46	<a href="#">6E0443224000</a> Insert, cartridge	<a href="#">Buy now</a>
47	<a href="#">6E0443234000</a> Outer plate, cartridge	<a href="#">Buy now</a>

# Starter



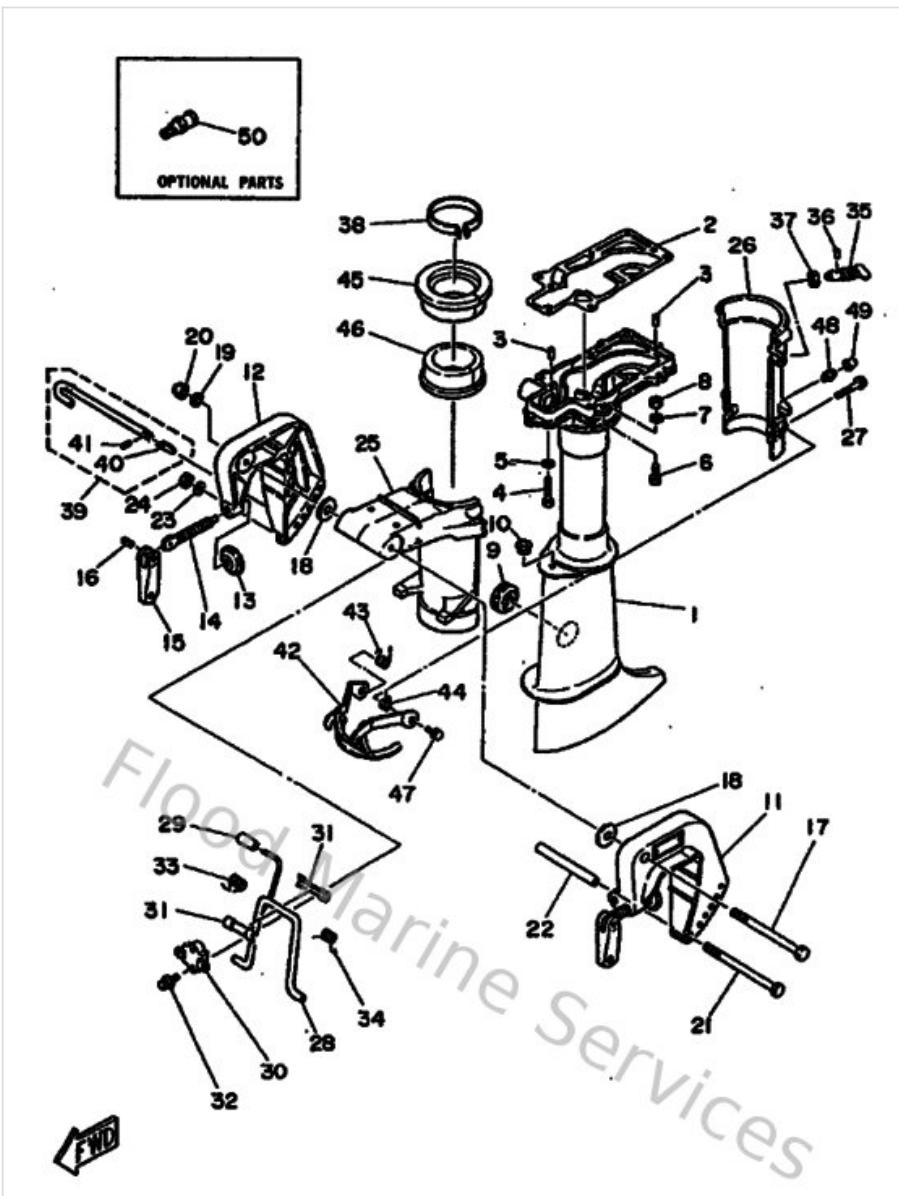
Ref	Part	
1	<a href="#">6E3157100294</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">6E0157110194</a> Case, starter	<a href="#">Buy now</a>
3	<a href="#">6E0157140100</a> Drum, sheave	<a href="#">Buy now</a>
4	<a href="#">9051008M0300</a> Spring, spiral (6g1)	<a href="#">Buy now</a>
5	<a href="#">6E0157170094</a> Shaft, Starter	<a href="#">Buy now</a>
6	<a href="#">973130603500</a> Bolt(3rv)	<a href="#">Buy now</a>
7	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
8	<a href="#">677157410100</a> Pawl, drive	<a href="#">Buy now</a>
9	<a href="#">9343006M0200</a> Circlip (689)	<a href="#">Buy now</a>
10	<a href="#">6E0157050000</a> Spring drive pawl assembly	<a href="#">Buy now</a>
12	<a href="#">6G1157550000</a> Handle, starter	<a href="#">Buy now</a>
13	<a href="#">6E3157580100</a> Guide, wire	<a href="#">Buy now</a>
14	<a href="#">6E0157610000</a> Seal, rubber 1	<a href="#">Buy now</a>
15	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
16	<a href="#">9020106M3000</a> Washer, plate (6a1)	<a href="#">Buy now</a>

## Starter



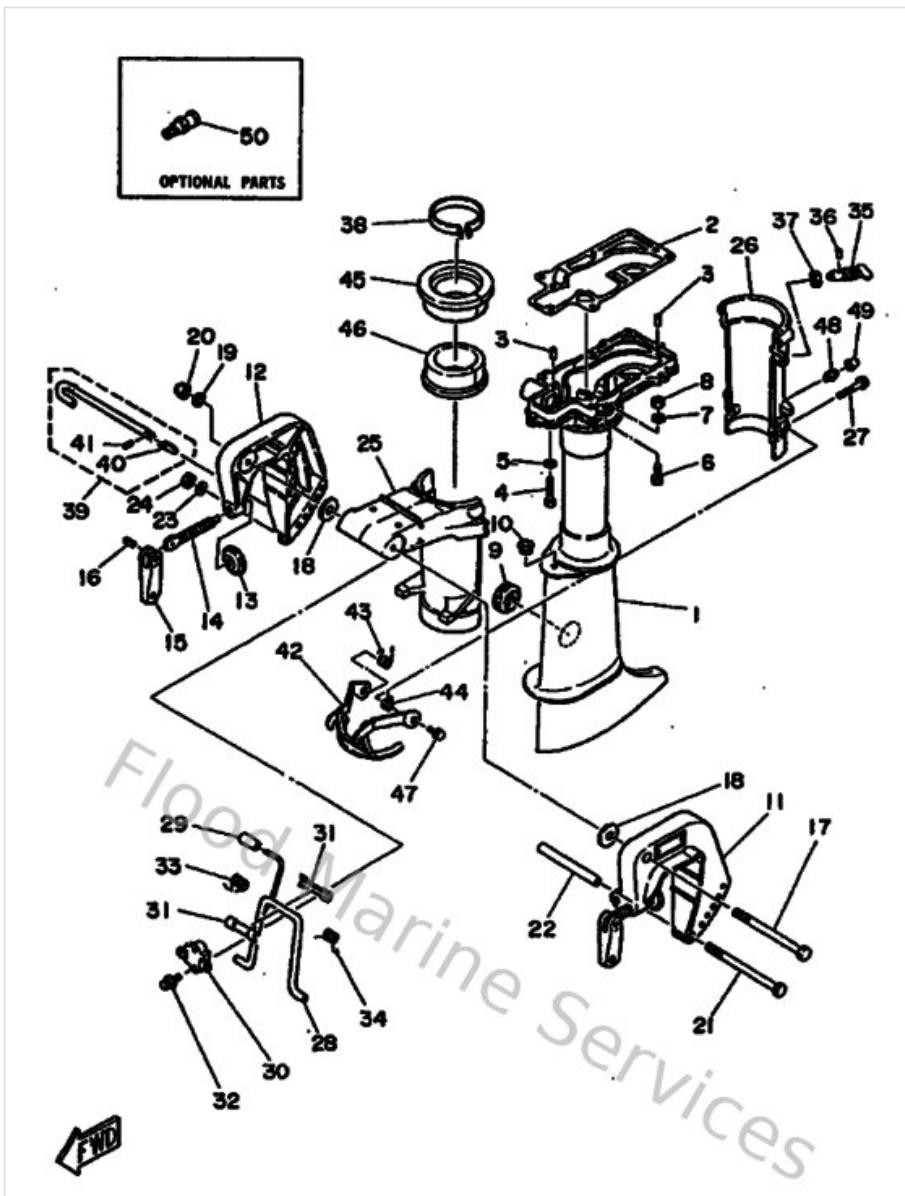
Ref	Part	
17	<a href="#">689157790100</a> Cover	<a href="#">Buy now</a>
18	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>

## Upper Casing & Bracket



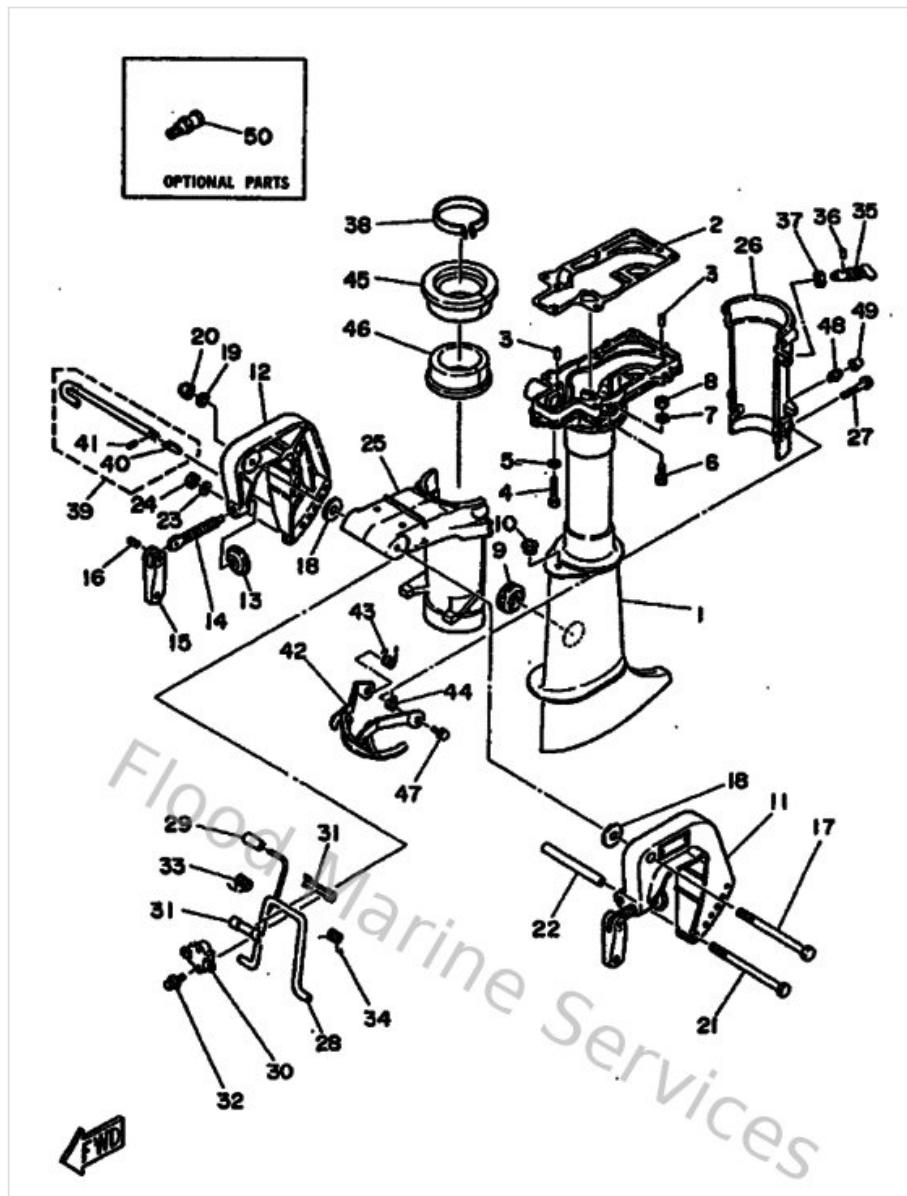
Ref	Part	
2	<a href="#">6E0451130000</a> Gasket,upper casing	<a href="#">Buy now</a>
3	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
4	<a href="#">973950603000</a> Bolt(jf7)	<a href="#">Buy now</a>
5	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">973950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
8	<a href="#">9538R0670000</a> Nut	<a href="#">Buy now</a>
9	<a href="#">647451510100</a> Cover, upper casing	<a href="#">Buy now</a>
10	<a href="#">9048010M1300</a> Grommet (6e0)	<a href="#">Buy now</a>
13	<a href="#">648431140100</a> Pad, transom clamp	<a href="#">Buy now</a>
14	<a href="#">6E0431160000</a> Screw, transom clamp	<a href="#">Buy now</a>
15	<a href="#">6EEG31180000</a> Handle, transom cl	<a href="#">Buy now</a>
16	<a href="#">9025404M0000</a> Pin(6a1)	<a href="#">Buy now</a>
18	<a href="#">9020108M4700</a> Washer, plate(6e0)	<a href="#">Buy now</a>
19	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
20	<a href="#">957800830000</a> Nut, nylon (6j8)	<a href="#">Buy now</a>

## Upper Casing & Bracket



Ref	Part	
21	<a href="#">901010633500</a> Bolt, hexagon (624)	<a href="#">Buy now</a>
22	<a href="#">905600608800</a> Collar	<a href="#">Buy now</a>
24	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
27	<a href="#">958800603500</a> Bolt, flange(4nx)	<a href="#">Buy now</a>
28	<a href="#">6E0431810000</a> Lever, tilt stop 1	<a href="#">Buy now</a>
29	<a href="#">6E0436320000</a> Knob, tilt	<a href="#">Buy now</a>
30	<a href="#">6E04331300EJ</a> Bracket, swivel 3	<a href="#">Buy now</a>
31	<a href="#">620431890000</a> Bushing	<a href="#">Buy now</a>
32	<a href="#">958950602000</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
33	<a href="#">905081602000</a> Spring 6474319800	<a href="#">Buy now</a>
34	<a href="#">905081602100</a> Spring 6474318800	<a href="#">Buy now</a>
36	<a href="#">916902001000</a> Pin, spring	<a href="#">Buy now</a>
37	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>
38	<a href="#">6E0425280200</a> Plate, friction	<a href="#">Buy now</a>
39	<a href="#">6E0431600100</a> Tilt rod assembly	<a href="#">Buy now</a>

## Upper Casing & Bracket



Ref	Part	
40	<a href="#">656431650100</a> Plate, tilt lock	<a href="#">Buy now</a>
41	<a href="#">916903000800</a> Pin. spring(656)	<a href="#">Buy now</a>
42	<a href="#">6E04361400CA</a> Plate, tilt lock	<a href="#">Buy now</a>
43	<a href="#">9050814M1000</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
44	<a href="#">9050814M1100</a> Spring, torsion (6e0)	<a href="#">Buy now</a>
46	<a href="#">999990333100</a> Bushing, Pivot Shaft	<a href="#">Buy now</a>
47	<a href="#">958950601000</a> Bolt, flange(7ht)	<a href="#">Buy now</a>
48	<a href="#">937000600400</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
49	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
50	<a href="#">6E0281930094</a> Plug, water check	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.