



Yamaha 60FETO 1990

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

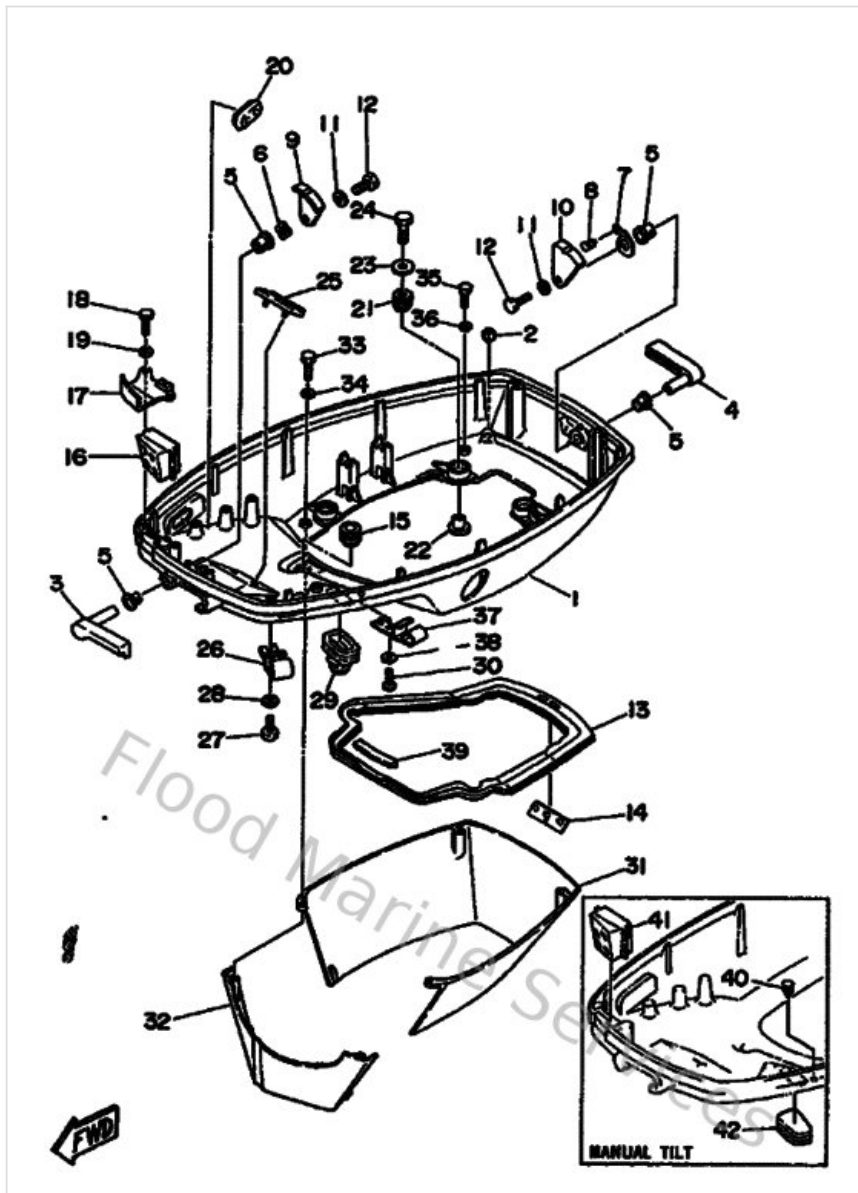
Authorised Yamaha Dealers



Contents

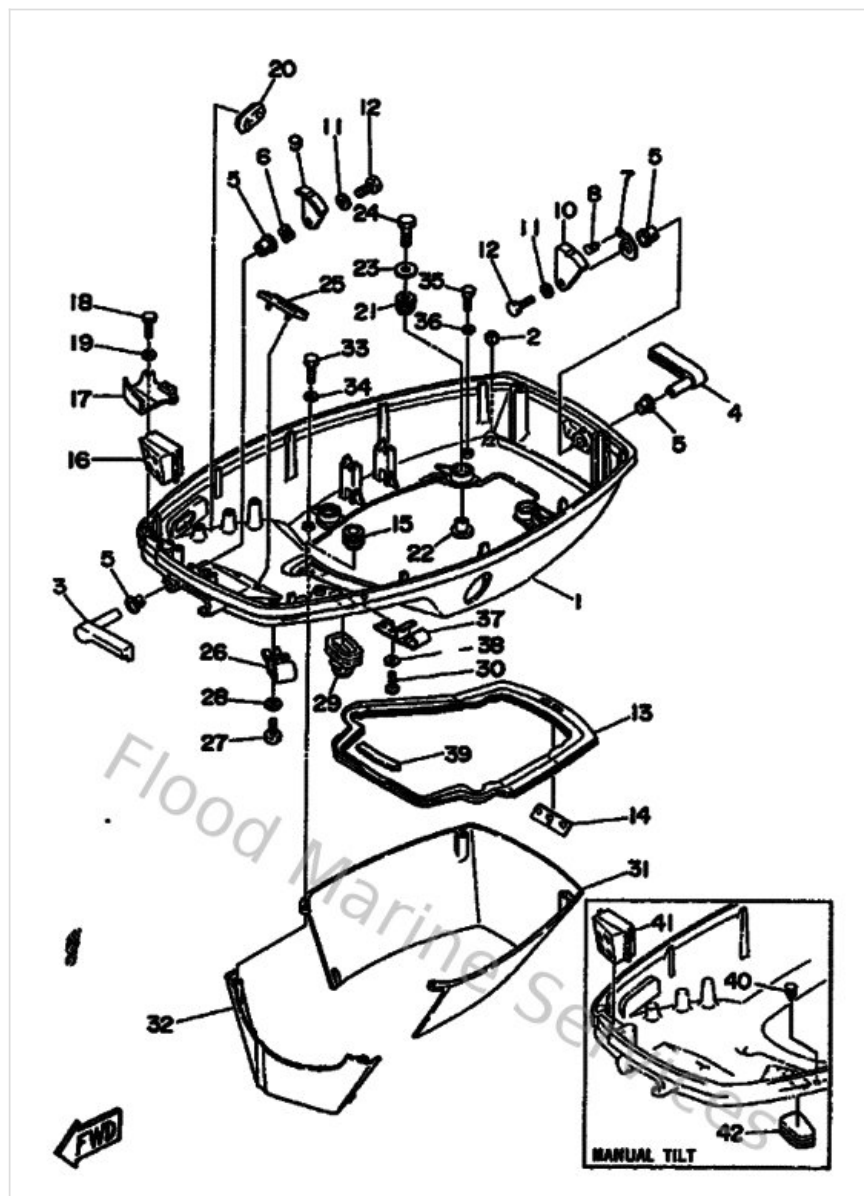
Bottom Cowling	3
Bracket 1	5
Bracket 2	10
Carburetor	16
Control	19
Crankshaft & Piston	22
Cylinder & Crankcase	24
Electrical	27
Fuel	31
Fuel 2	33
Intake	35
Lower Casing & Drive 1	37
Lower Casing & Drive 2	42
Magneto	44
Manual Tilt	46
Oil Pump	47
Optional Parts 1	51
Optional Parts 2	53
Optional Parts 3	55
Optional Parts 4	56
Optional Parts 5	58
Power Trim & Tilt Assy	59
Power Trim & Tilt Assy 1	60
Remote Control	68
Remote Control Assy 1	69
Repair Kit 1	73
Repair Kit 2	76
Starting Motor	78
Steering Guide	80
Top Cowling	82
Upper Casing	84

Bottom Cowling



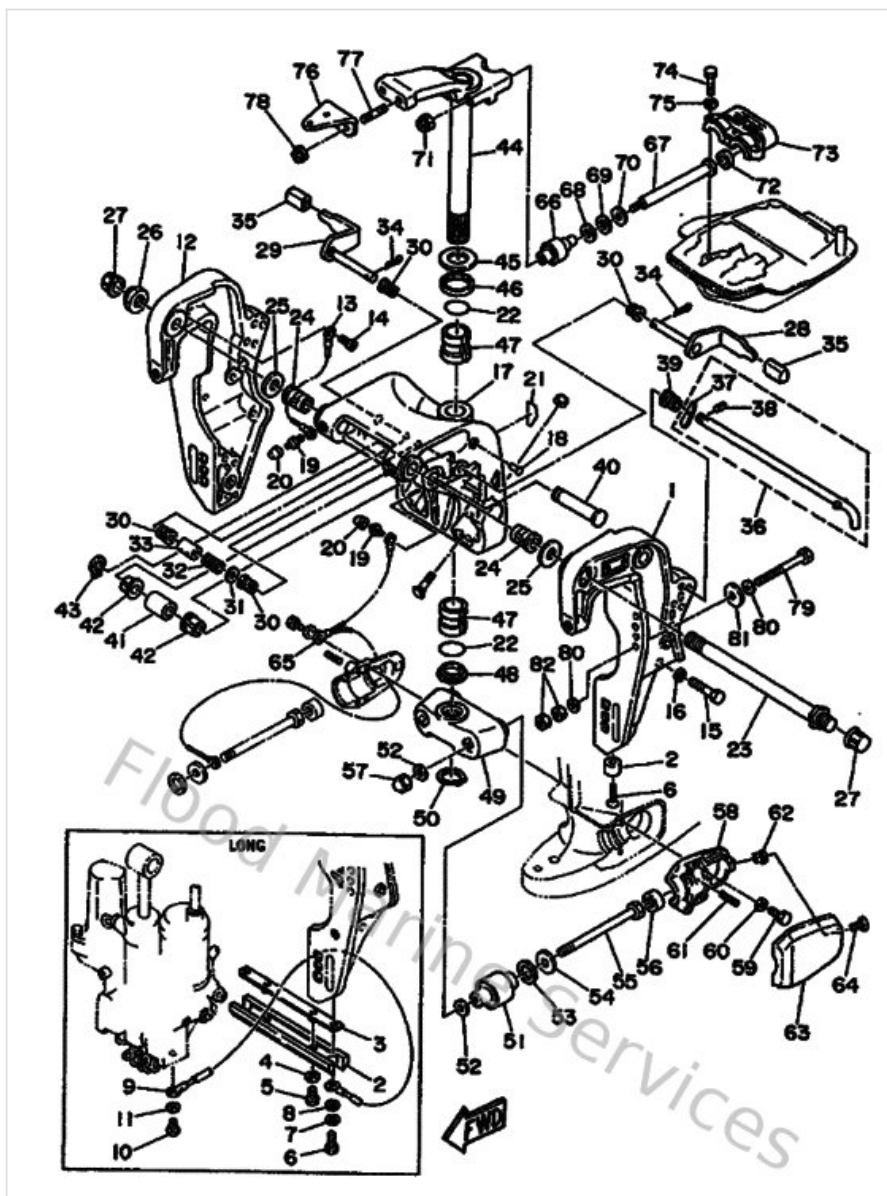
Ref	Part	
2	6H3443910100 Nipple, hose	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	9020613M1000 Washer, wave (6e5)	Buy now
7	6H3428130000 Spring, clamp lever	Buy now
8	9026904M0300 Rivet (6h3)	Buy now
9	6H3428160000 Lever, clamp 2	Buy now
10	6H3428180000 Lever, clamp 4	Buy now
11	9020106M0200 Washer, plate (6k8)	Buy now
12	970800601200 Bolt(gh1)	Buy now
13	6H3427160200 Rubber, seal 1	Buy now
14	6K5427170000 Rubber, seal 2	Buy now
15	6E5427240000 Grommet	Buy now
16	6H3427251000 Grommet	Buy now
18	970950601600 Bolt, hexagon deep recess	Buy now
19	929900660000 Washer, plain (646)	Buy now

Bottom Cowling



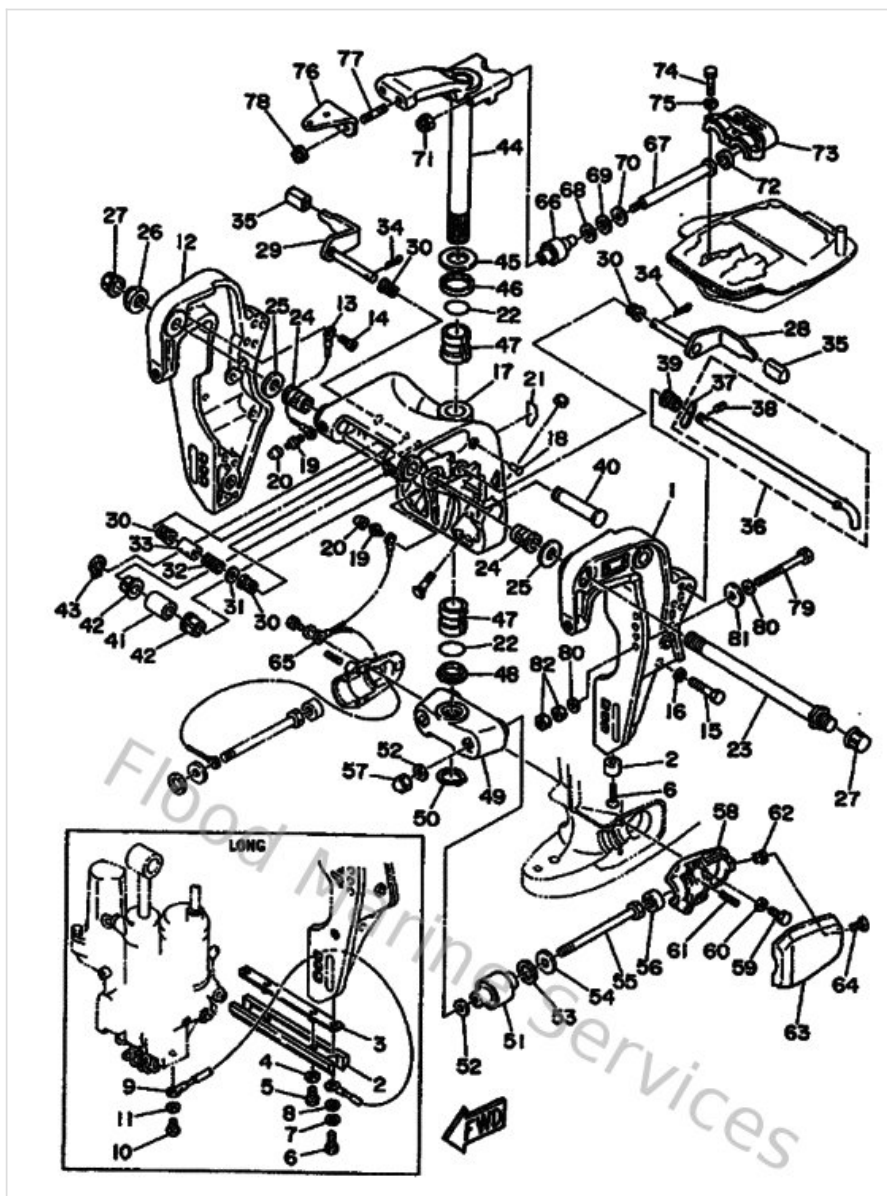
Ref	Part	
20	6H3427270000 Grommet	Buy now
21	9048009M1200 Grommet (6a0)	Buy now
22	9038706M6900 Collar (688)	Buy now
23	902010641600 Washer, plate(663)	Buy now
24	973130603000 Bolt	Buy now
25	6H3427680000 Damper	Buy now
26	6E5243670100 Clamp, fuel pipe 2	Buy now
27	9015706M0100 Screw (6e5)	Buy now
29	688427261000 Grommet	Buy now
33	973950602500 Bolt	Buy now
35	973950602000 Bolt(7u8)	Buy now
39	6H3427180000 Rubber, seal 3	Buy now
40	9033805M0300 Plug (6h1)	Buy now
41	6H3427250000 Grommet	Buy now
42	6H4427260000 Grommet	Buy now

Bracket 1



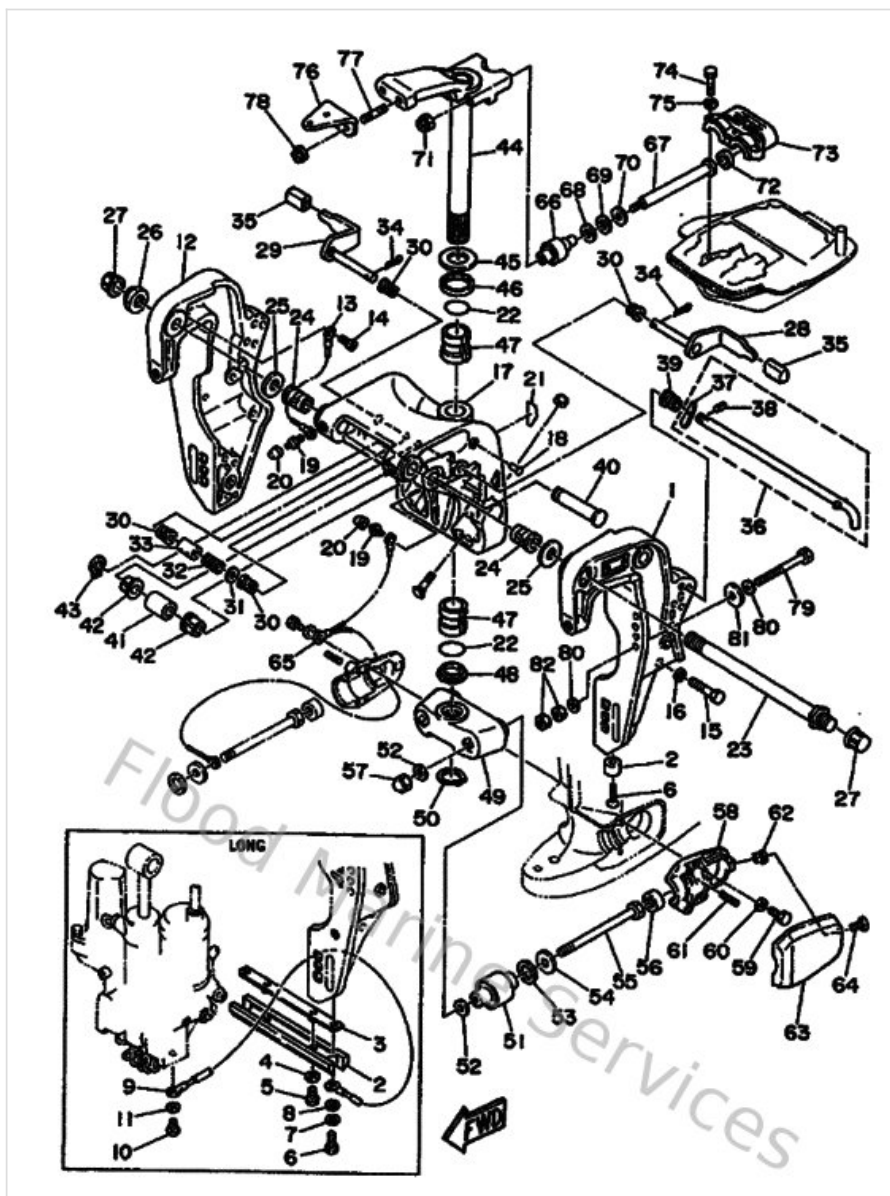
Ref	Part	
2	663452510000 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	921800602500 Screw, countersunk	Buy now
7	929900610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6H1821480000 Wire, lead	Buy now
10	973950601000 Bolt	Buy now
12	6974311203EJ Bracket, Clamp	Buy now
13	6E5821480000 Wire, lead 5	Buy now
14	925800601200 Screw, pan head(62j)	Buy now
15	973951004500 Bolt(64d)	Buy now
16	929901010000 Ybs67-10 washer, spring	Buy now
17	6974331103EJ Bracket, Swivel	Buy now

Bracket 1



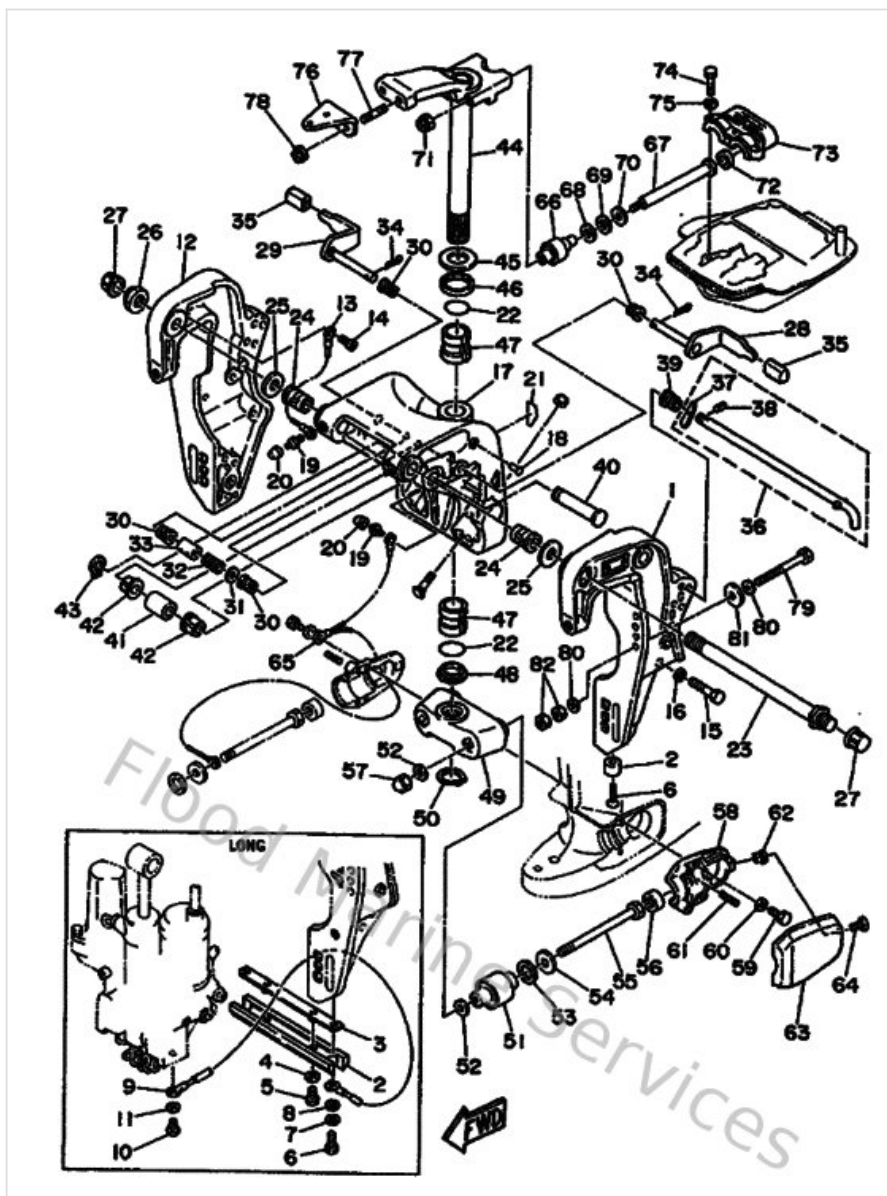
Ref	Part	
18	902690301000 Rivet (663)	Buy now
19	937000600400 Nipple, grease(6a1)	Buy now
20	663451190000 Cap, grease nipple	Buy now
22	9321029M9400 O-ring(6h1)	Buy now
23	688431310300 Bolt, clamp bracket	Buy now
24	9038622M1500 Bushing (688)	Buy now
25	9020122M6700 Washer, plate (688)	Buy now
26	901852204300 Nut, self-locking	Buy now
27	663431450000 Cap, clamp bracket	Buy now
28	688431810300 Lever, tilt stop 1	Buy now
29	688431850400 Lever, tilt stop 2	Buy now
30	9038610M1600 Bushing (688)	Buy now
31	929901060000 Washer, plate	Buy now
32	9050110M2100 Spring (688)	Buy now
33	9038710M3800 Collar (6e5)	Buy now

Bracket 1



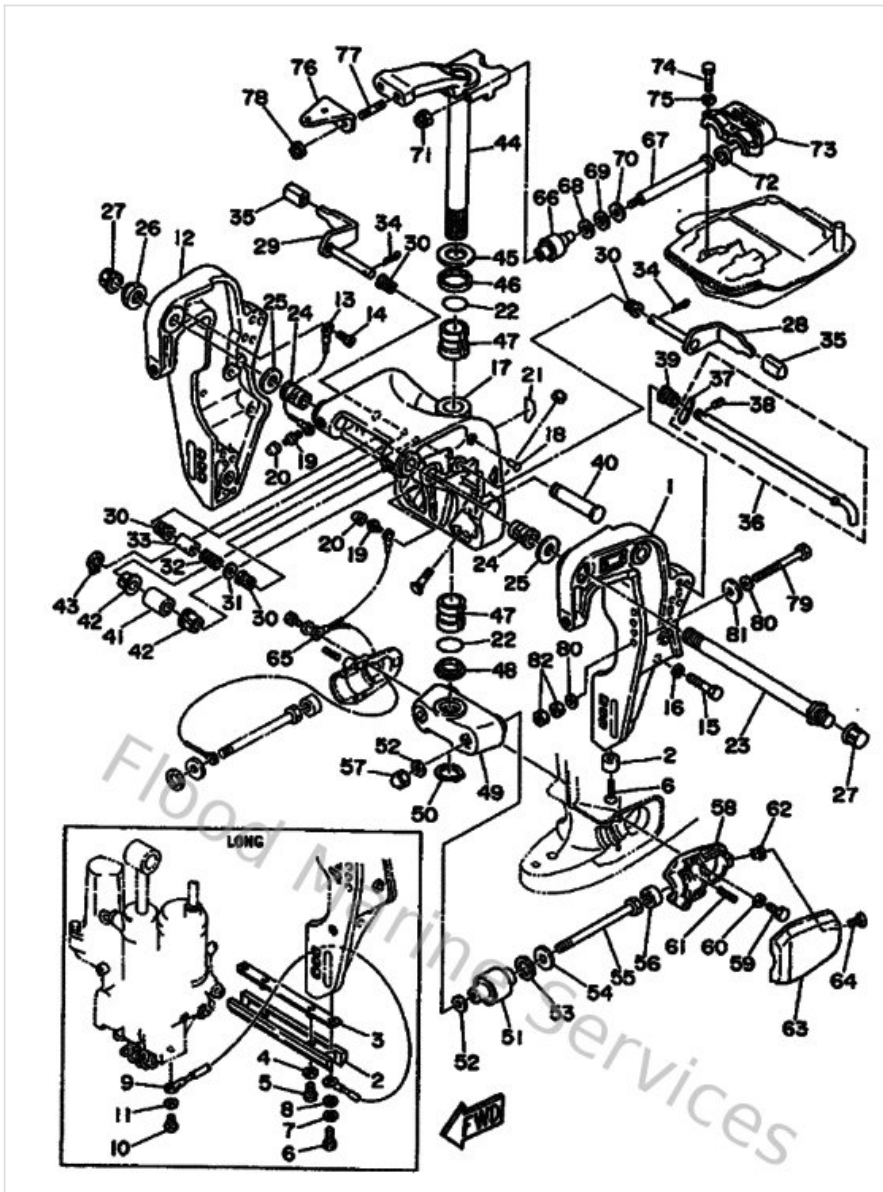
Ref	Part	
34	914903003000 Pin, cotter	Buy now
35	663433180000 Cover	Buy now
36	688431600100 Tilt rod ass'y	Buy now
37	688431650000 Stopper, tilt rod	Buy now
38	916903001200 Pin, spring	Buy now
39	9050220M0300 Spring (6e5)	Buy now
40	6E5431260200 Pin, upper shock mount	Buy now
41	9038618M2100 Bushing (688)	Buy now
42	9038618M3500 Bush (688)	Buy now
43	9341018M0200 Circlip (6f2)	Buy now
45	9020130M0000 Washer, plate(6h1)	Buy now
46	9038630M7800 Bush(6h0)	Buy now
47	9038630M7700 Bush(6h0)	Buy now
48	9038630M6000 Bush(6j8)	Buy now
50	9341028M0600 Circlip (688)	Buy now

Bracket 1



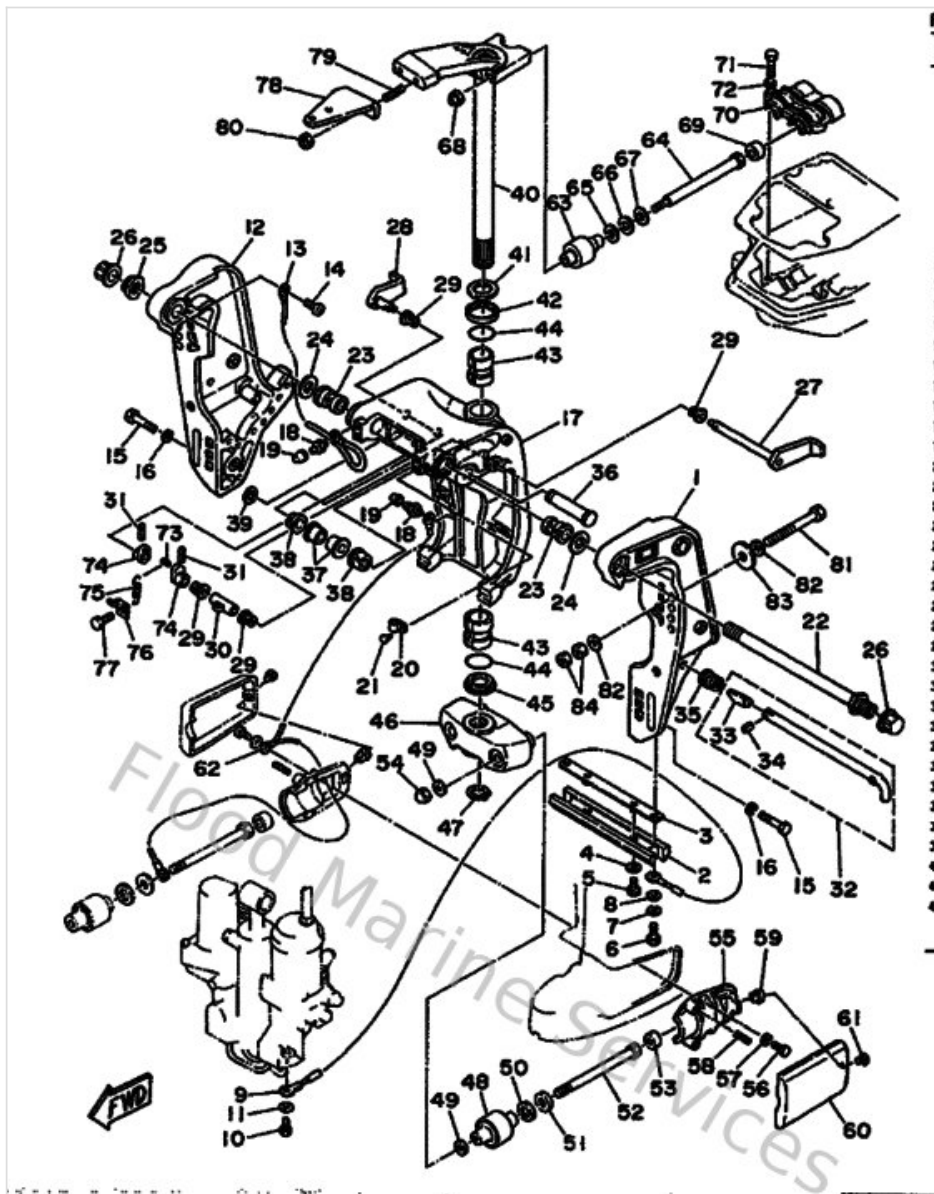
Ref	Part	
51	687445550000 Mount damper, lower side	Buy now
52	9020112M1600 Washer, plate (679)	Buy now
53	9020225M0400 Washer, plate (663)	Buy now
56	663445750000 Damper, lower mount rubber	Buy now
57	953801280000 Nut crown(663)	Buy now
58	6H3445520194 Housing, lower mount rubber	Buy now
59	973950802500 Bolt (62g)	Buy now
60	929900810000 Ybs67-8 washer, spring	Buy now
61	9050114M0800 Spring, compression(64j)	Buy now
62	901790606600 Nut(663)	Buy now
64	923800601500 Screw pan head	Buy now
65	697821270100 Wire, lead 2	Buy now
66	688445140000 Mount damper, upper side	Buy now
67	9010110M4900 Bolt	Buy now
68	9020120M2100 Washer, plate (688)	Buy now

Bracket 1



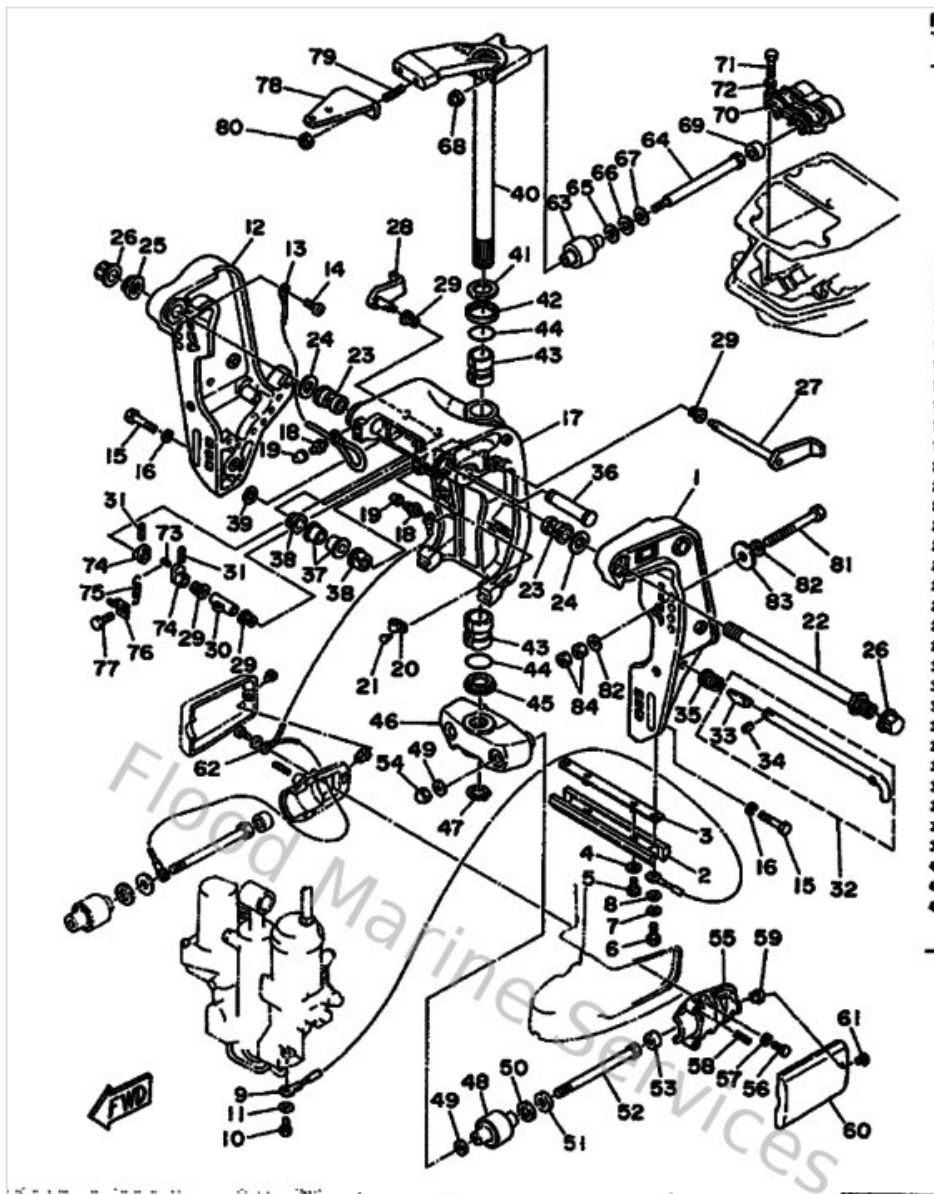
Ref	Part	
69	9020220M0600 Washer, plate (688)	Buy now
70	9020111M2200 Washer, plate (688)	Buy now
71	901851002700 Nut, self-locking	Buy now
73	688445110094 Cover, upper mount	Buy now
74	970900803500 Bolt(70w)	Buy now
76	6884851100EJ Hook, steering	Buy now
77	901161017500 Bolt, stud	Buy now
79	9010112M6500 Bolt	Buy now
80	929951220000 Ybs66-12 washer,plain	Buy now
81	902011242600 Washe, plate(663)	Buy now
82	953801260000 Nut (707)	Buy now

Bracket 2



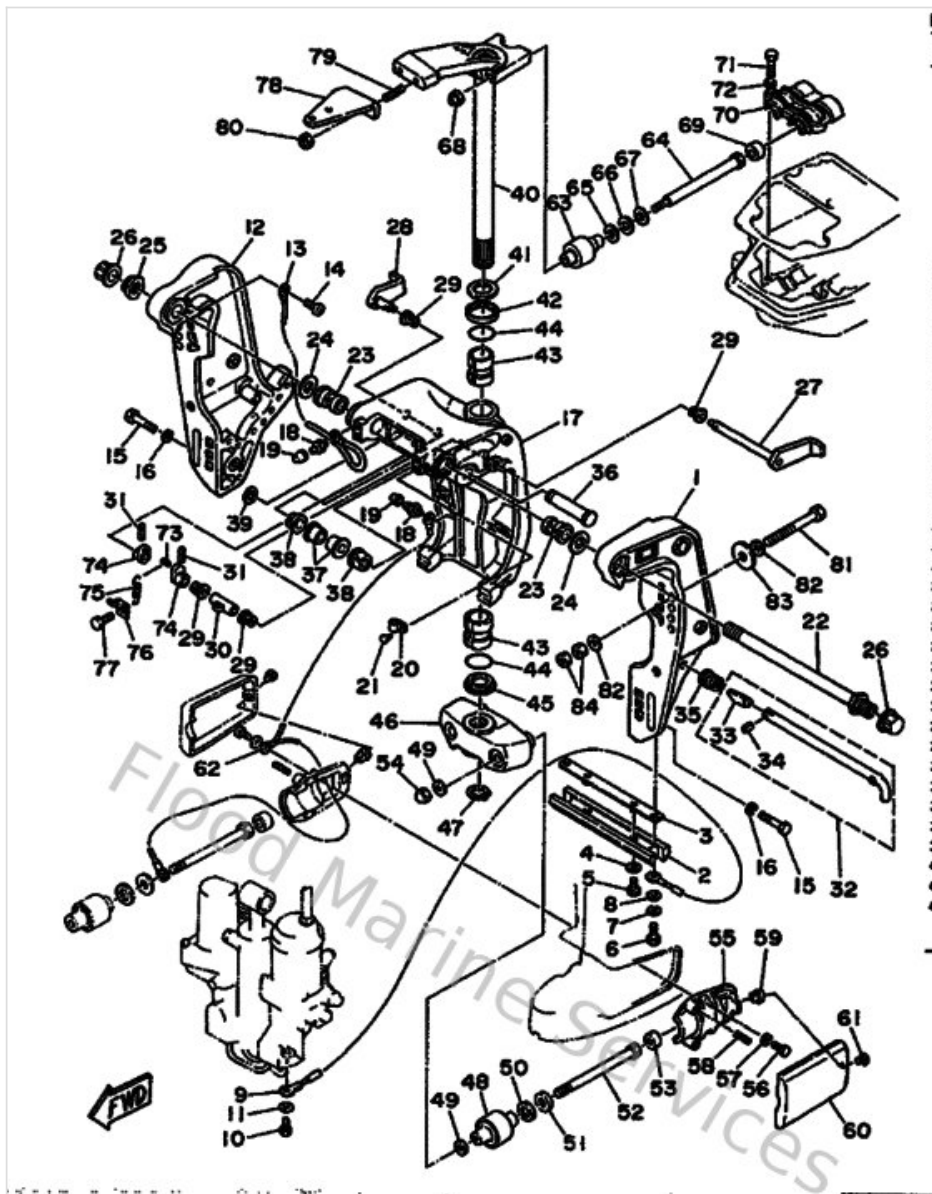
Ref	Part	
1	6H14311100EJ Bracket, Clamp 1	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	973950601600 Bolt, hexagon deep recess	Buy now
7	929900610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6T4821170000 Wire, lead	Buy now
10	973950601000 Bolt	Buy now
13	6E5821480000 Wire, lead 5	Buy now
14	925800601200 Screw, pan head(62j)	Buy now
15	970951004500 Bolt(64d)	Buy now
16	929901010000 Ybs67-10 washer, spring	Buy now
17	6H14331101EJ Bracket, Swivel 1	Buy now

Bracket 2



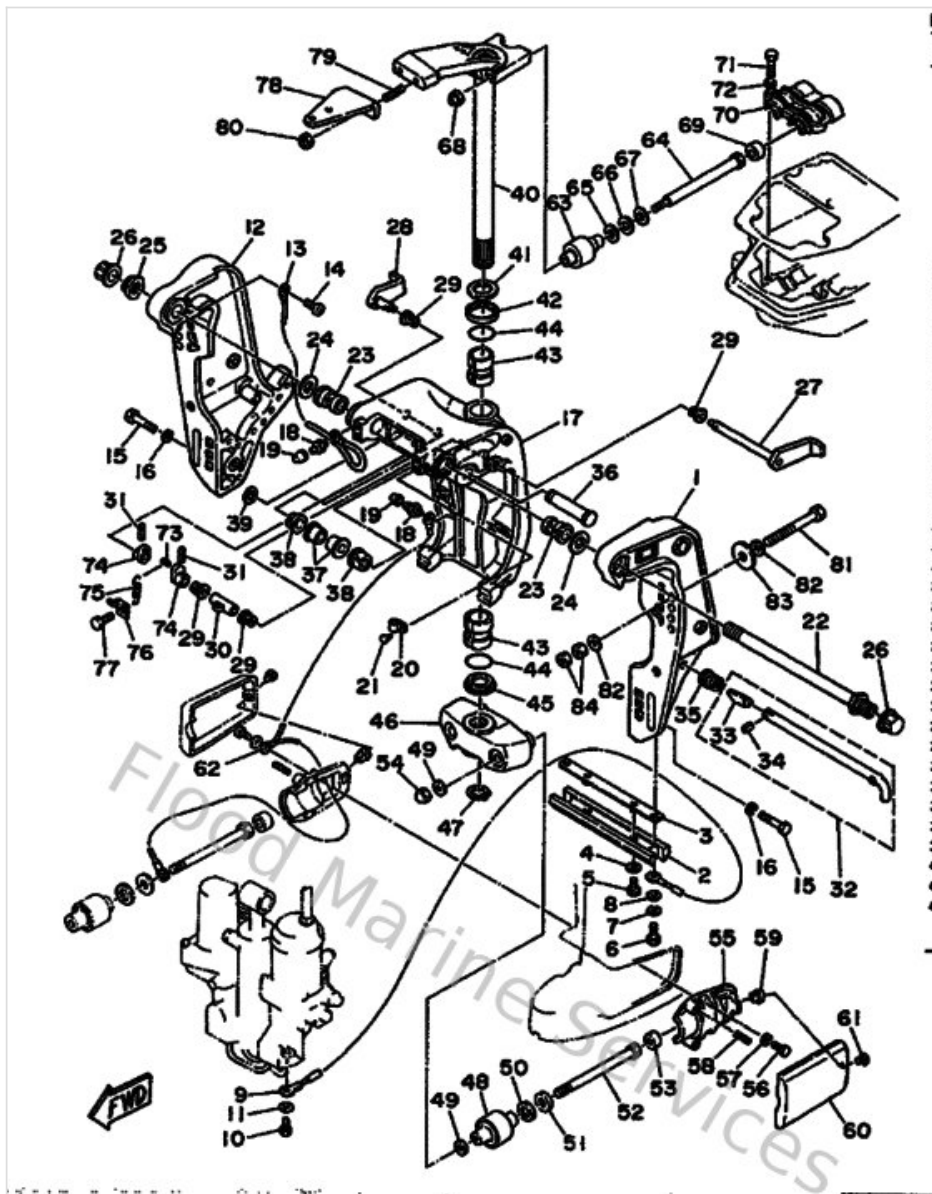
Ref	Part	
18	937000600400 Nipple, grease(6a1)	Buy now
19	663451190000 Cap, grease nipple	Buy now
20	9046411M1800 Clamp(6e5)	Buy now
21	9033805M0300 Plug (6h1)	Buy now
22	688431310300 Bolt, clamp bracket	Buy now
23	9038622M1500 Bushing (688)	Buy now
24	9020122M6700 Washer, plate (688)	Buy now
25	901852204300 Nut, self-locking	Buy now
26	6G5431450100 Cap, clamp bracket	Buy now
27	6H1431810000 Lever, tilt stop 1	Buy now
28	6H1431850000 Lever, tilt stop 2	Buy now
29	9038610M1600 Bushing (688)	Buy now
30	9038710M0200 Collar(6e5)	Buy now
31	916903002000 Pin, spring (6h4)	Buy now
32	688431600100 Tilt rod ass'y	Buy now

Bracket 2



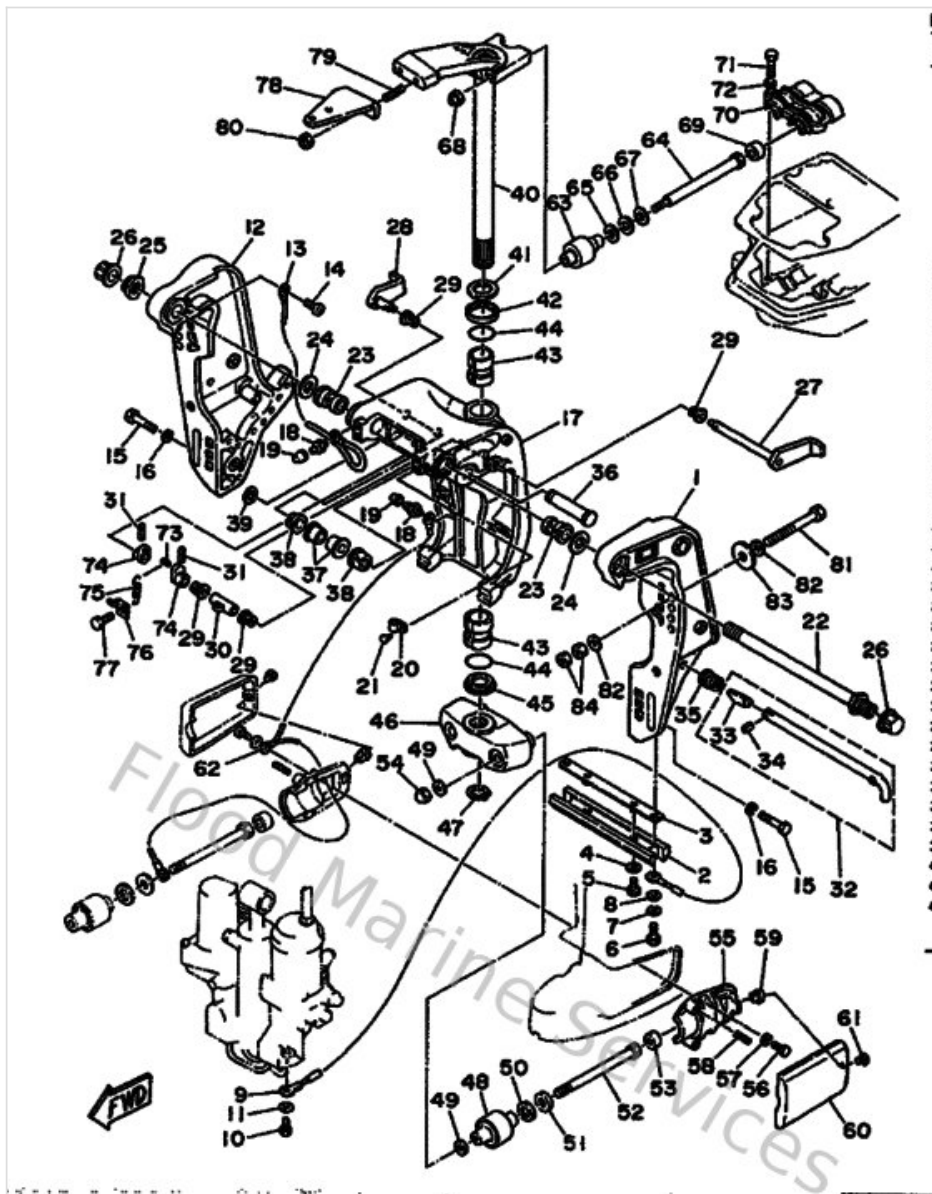
Ref	Part	
33	688431650000 Stopper, tilt rod	Buy now
34	916903001200 Pin, spring	Buy now
35	9050216M0200 Spring, conical (688)	Buy now
36	6E5431260200 Pin, upper shock mount	Buy now
37	9038618M6300 Bush(6e5)	Buy now
38	9038618M3500 Bush (688)	Buy now
39	9341018M0200 Circlip (6f2)	Buy now
41	9020130M0000 Washer, plate(6h1)	Buy now
42	9038630M7800 Bush(6h0)	Buy now
43	9038630M7700 Bush(6h0)	Buy now
44	9321029M9400 O-ring(6h1)	Buy now
45	9038630M6000 Bush(6j8)	Buy now
47	9341028M0600 Circlip (688)	Buy now
48	687445550094 Mount damper, lower side	Buy now
49	9020112M1600 Washer, plate (679)	Buy now

Bracket 2



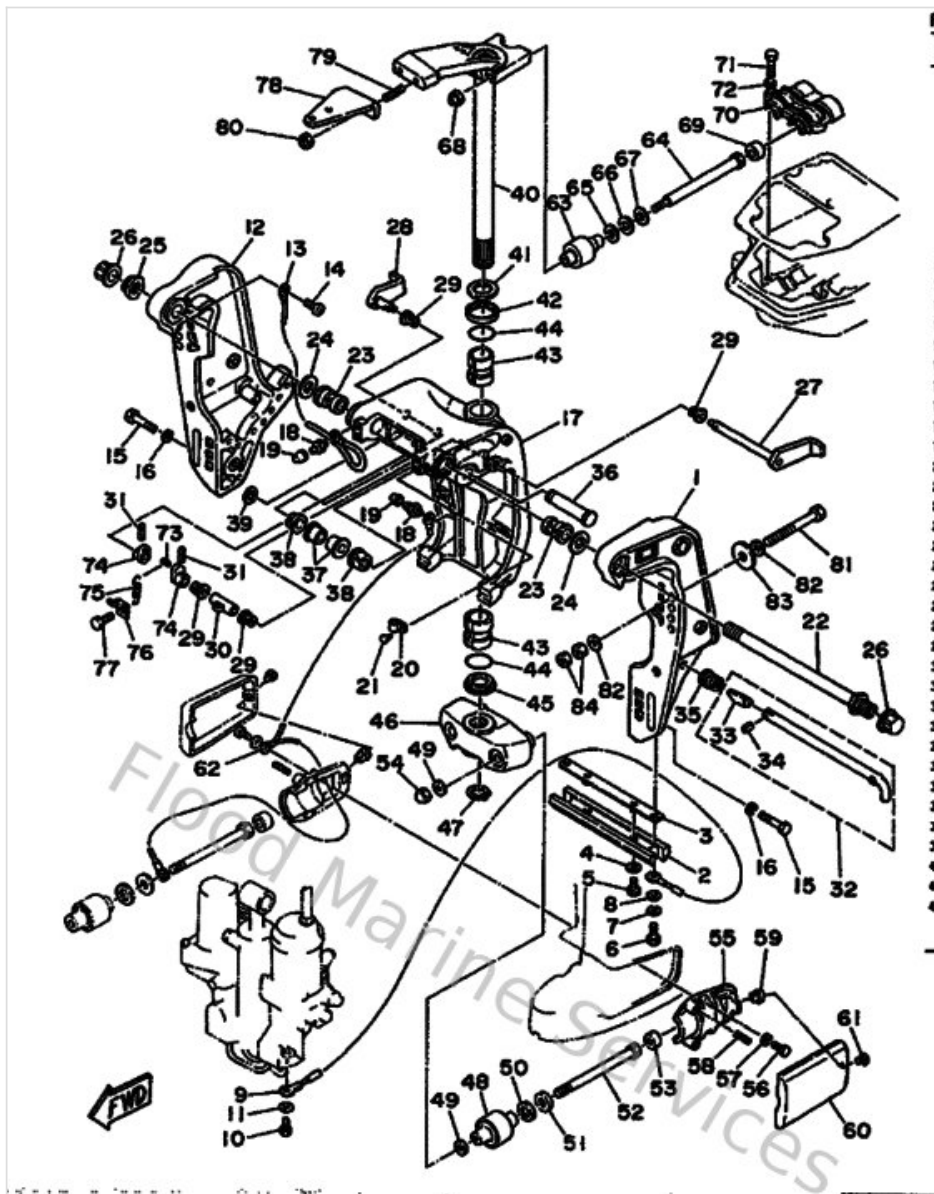
Ref	Part	
50	9020225M0400 Washer, plate (663)	Buy now
51	9020113M1900 Washer, plate (663)	Buy now
52	9010912M2100 Bolt (6h3)	Buy now
53	663445750000 Damper, lower mount rubber	Buy now
54	953801280000 Nut crown(663)	Buy now
55	6H3445520194 Housing, lower mount rubber	Buy now
56	970950802500 Bolt (62g)	Buy now
57	929900810000 Ybs67-8 washer, spring	Buy now
58	905011423600 Spring, compression(64j)	Buy now
59	901790606600 Nut(663)	Buy now
61	985800601600 Screw pan head	Buy now
62	688821270200 Wire, lead 2	Buy now
63	688445140094 Mount damper, upper side	Buy now
64	9010110M4900 Bolt	Buy now
65	9020120M2100 Washer, plate (688)	Buy now

Bracket 2



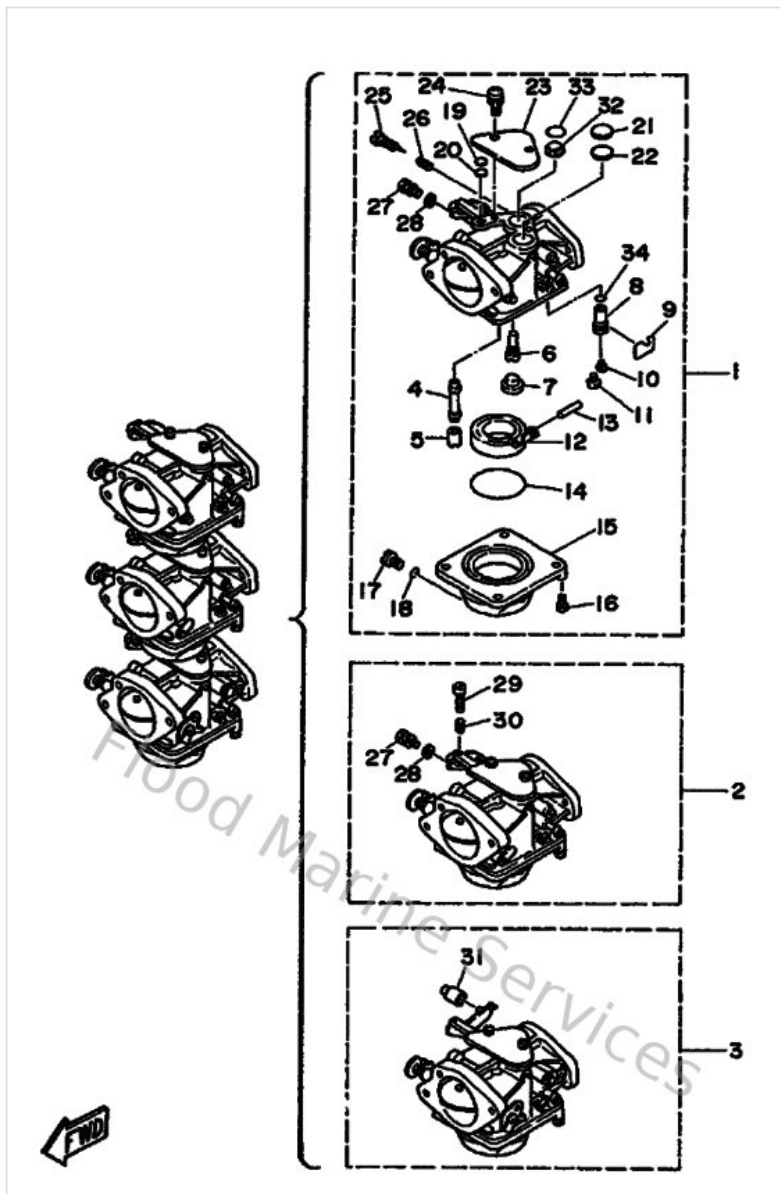
Ref	Part	
66	9020220M0600 Washer, plate (688)	Buy now
67	9020111M2200 Washer, plate (688)	Buy now
68	901851005100 Nut, self-locking	Buy now
70	688445110094 Cover, upper mount	Buy now
71	970950803500 Bolt(70w)	Buy now
73	9024906M1900 Pin(6e5)	Buy now
74	6G5431480000 Collar, distance	Buy now
75	9050614M2400 Spring, tension(6e5)	Buy now
76	6G5431440000 Hook, spring	Buy now
77	970850601000 Bolt	Buy now
78	6H34851150EJ Hook, steering	Buy now
79	901161017500 Bolt, stud	Buy now
80	901851002700 Nut, self-locking	Buy now
81	9010112M6500 Bolt	Buy now
82	929951220000 Ybs66-12 washer,plain	Buy now

Bracket 2



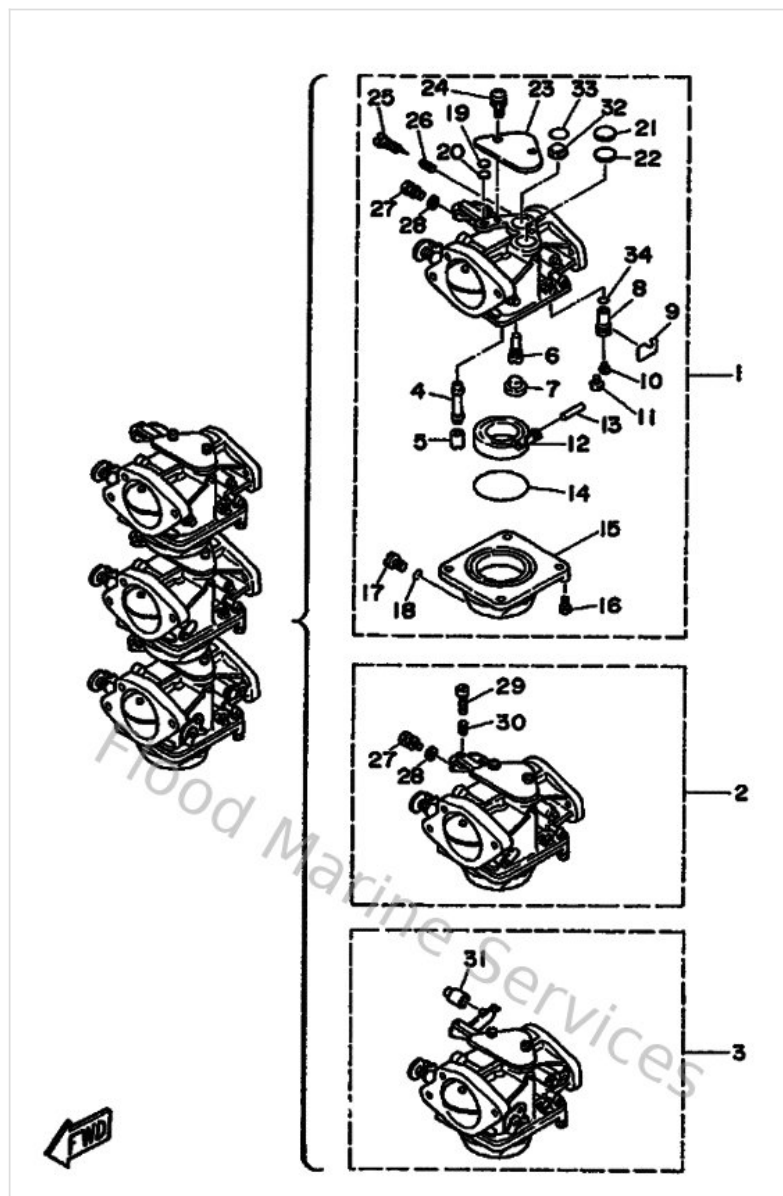
Ref	Part	
83	902011242600 Washe, plate(663)	Buy now
84	953801260000 Nut (707)	Buy now

Carburetor



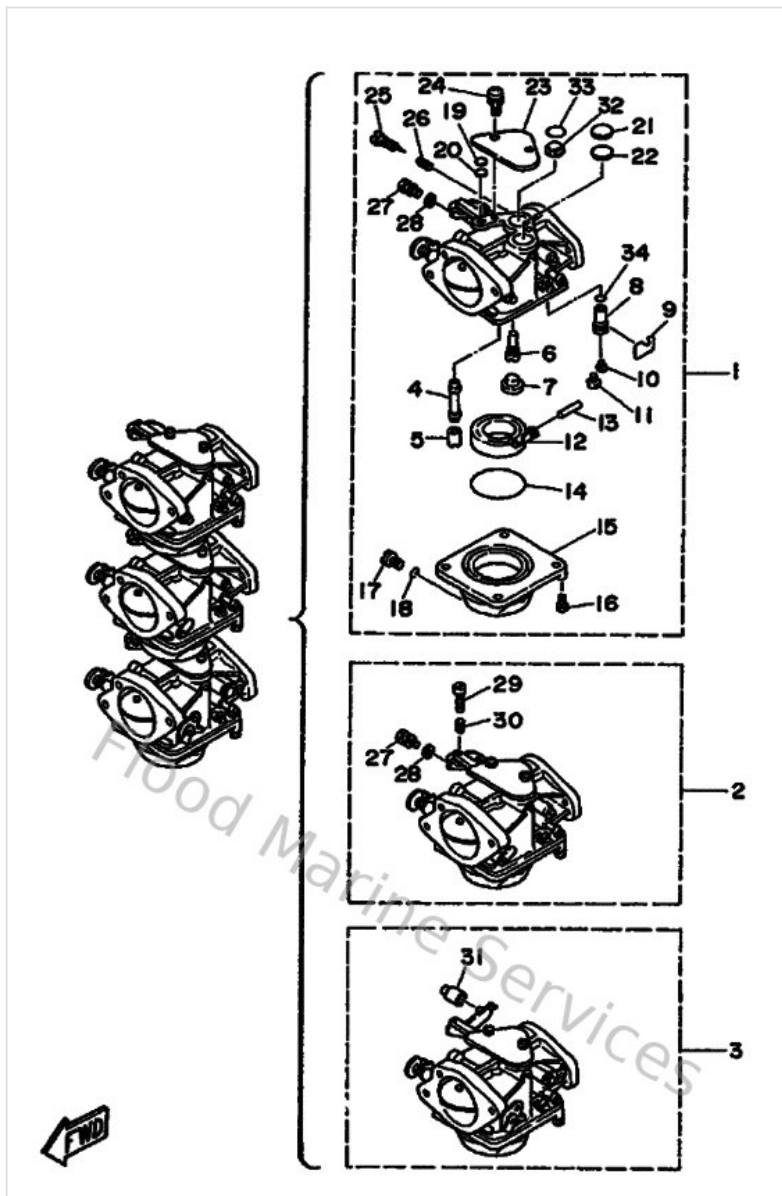
Ref	Part	
1	6H2143010800 Carburetor Assembly 1	Buy now
2	6H2143020800 Carburetor Assembly 2	Buy now
3	6H3143030800 Carburetor (Lower)	Buy now
4	6H2149470200 Nozzle, main	Buy now
5	676149433600 Jet, main (#145)	Buy now
7	679149660000 Rubber cap	Buy now
8	6H3145900000 Needle valve assembly	Buy now
9	663141590000 Clip	Buy now
10	676141860000 Pin, valve	Buy now
11	985800400800 Screw, pan head (713)	Buy now
13	688145480000 Pin, arm	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	6H2149800000 Body, float chamber	Buy now
16	985800401400 Screw, pan head(ga5)	Buy now
17	6H3149920000 Screw, drain	Buy now

Carburetor



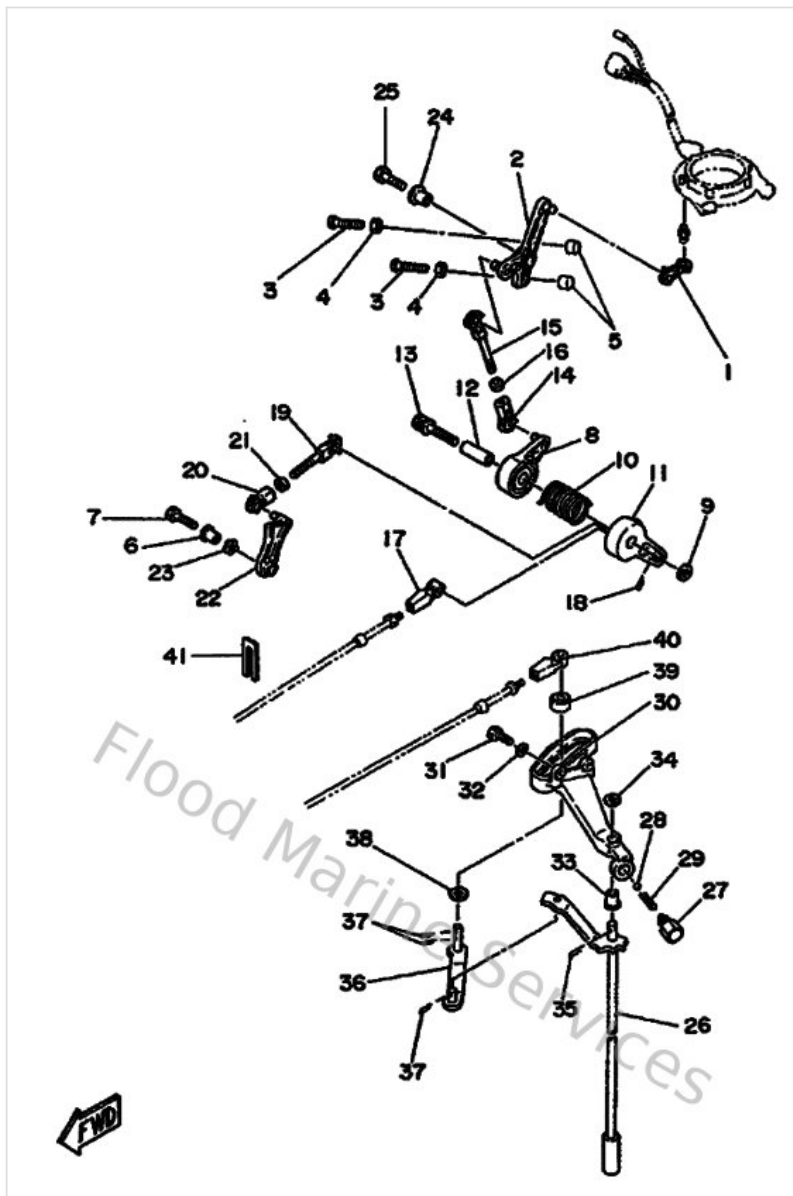
Ref	Part	
18	932100423000 O-ring (371)	Buy now
19	663141260000 Packing	Buy now
20	663145270000 Plate	Buy now
21	688141260000 Packing	Buy now
23	6H2145270100 Plate	Buy now
24	979800531000 Screw, with washer(6k5)	Buy now
25	692149230000 Screw, adjusting	Buy now
26	697145550000 Spring	Buy now
27	663145920000 Screw	Buy now
28	902010565200 Washer, plate(65j)	Buy now
29	63V145230000 Screw, stop	Buy now
30	905011032600 Spring coil(663)(carb)	Buy now
31	6H2145780000 Collar	Buy now
32	6H3145780000 Collar	Buy now
33	9321015M5200 O-ring (6e9)	Buy now

Carburetor



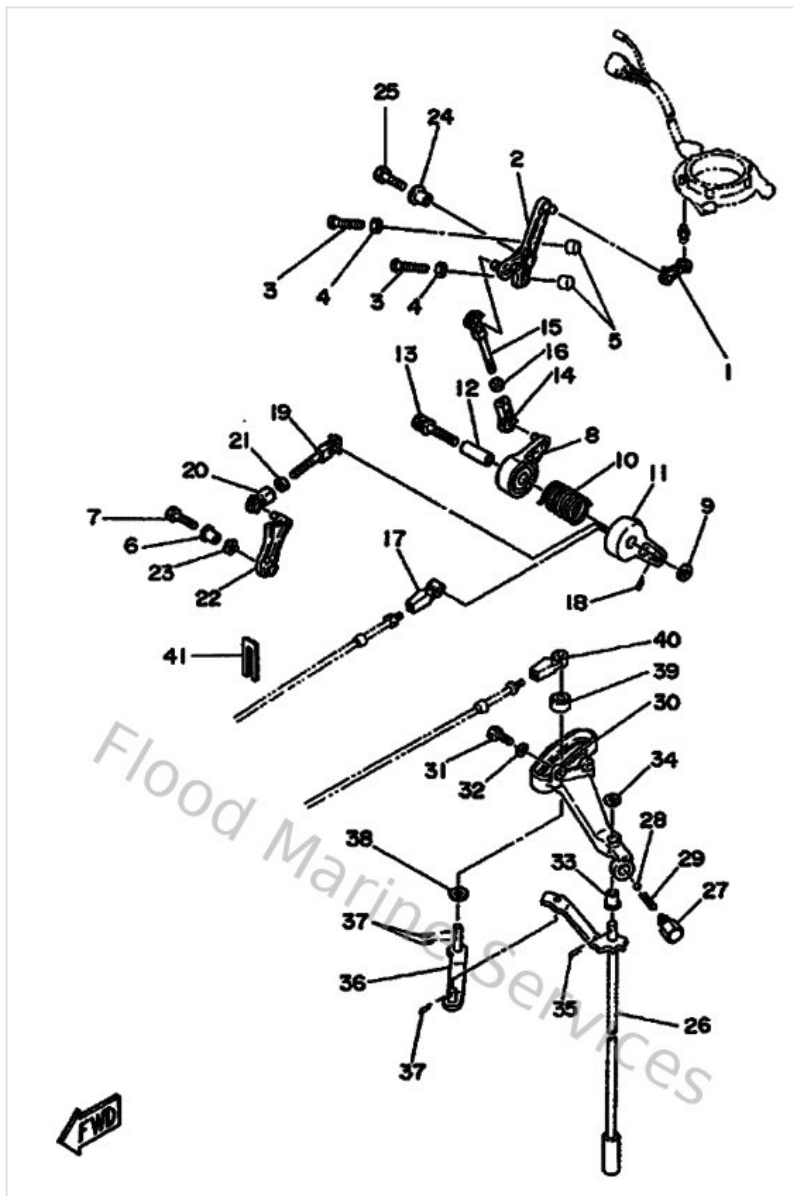
Ref	Part	
34	932100422800 O-ring (371)	Buy now

Control



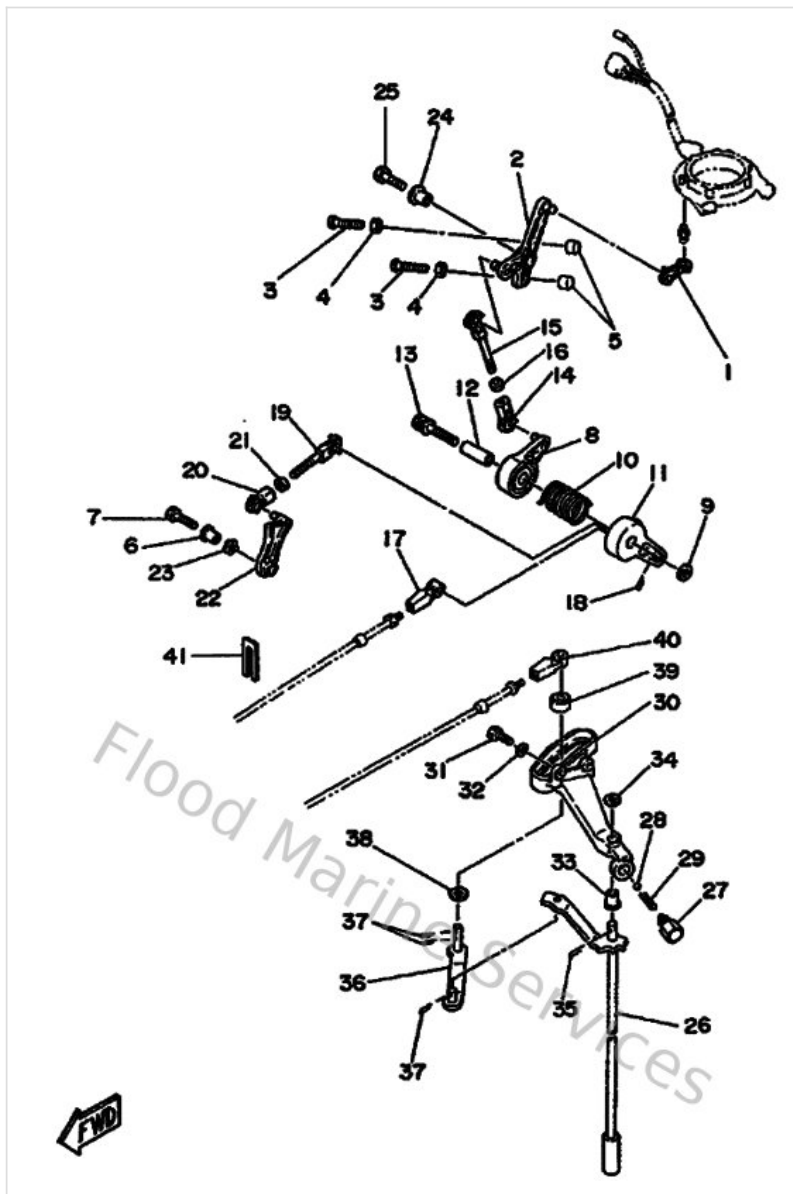
Ref	Part	
1	6H3412380000 Joint, link 1	Buy now
2	6H3416310000 Lever, magneto control 1	Buy now
3	9015706M0000 Screw, pan head(6h4)	Buy now
4	953030660000 Nut(661)	Buy now
5	688441940000 Cap	Buy now
6	9038706M6000 Collar (6h3)	Buy now
7	973130602500 Bolt	Buy now
8	6H3416320000 Lever, magneto control 2	Buy now
9	9020106M3100 Washer (6a0)	Buy now
10	905082905100 Spring, torsion	Buy now
11	6H3416330000 Lever, magneto control 3	Buy now
12	9038706M5900 Collar (6h3)	Buy now
14	6H1412370000 Joint, link	Buy now
15	679416360000 Rod, magneto control	Buy now
16	953800560000 Nut, hexagon (663)	Buy now

Control



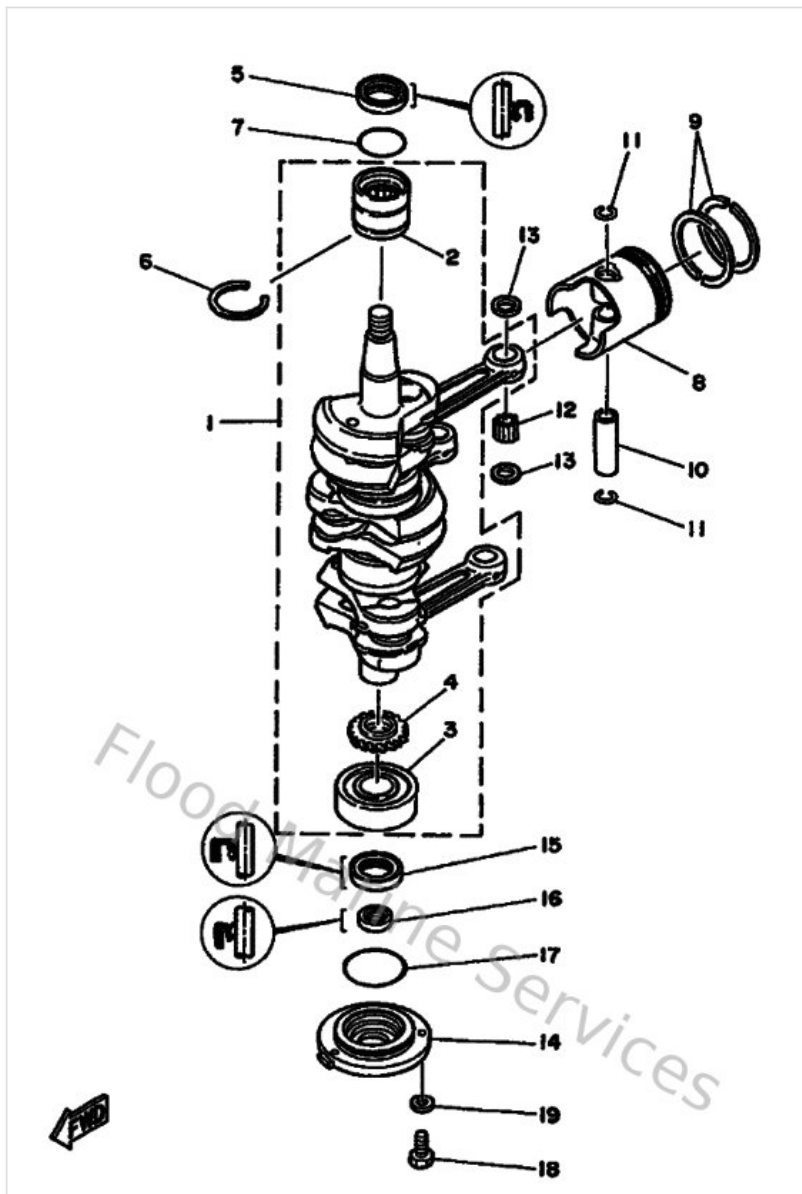
Ref	Part	
17	6FM483440000 Cable end, remote control	Buy now
18	904681800800 Clip 620436610000	Buy now
19	682412375000 Joint, link 2	Buy now
22	6H3412130100 Cam, accele	Buy now
23	9020610M0400 Washer, wave (676)	Buy now
25	973950602500 Bolt	Buy now
26	6H3441201300 Handle gear shift assembly	Buy now
27	648427150000 Bushing 2	Buy now
28	9350104M0200 Ball (697)	Buy now
29	905011208200 Spring 6484411600	Buy now
30	6H3441170094 Bracket 1	Buy now
31	970800602000 Bolt(7u8)	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	9038607M5800 Bush(6h1)	Buy now
34	929900820000 Ybs66-8 washer, plain	Buy now

Control



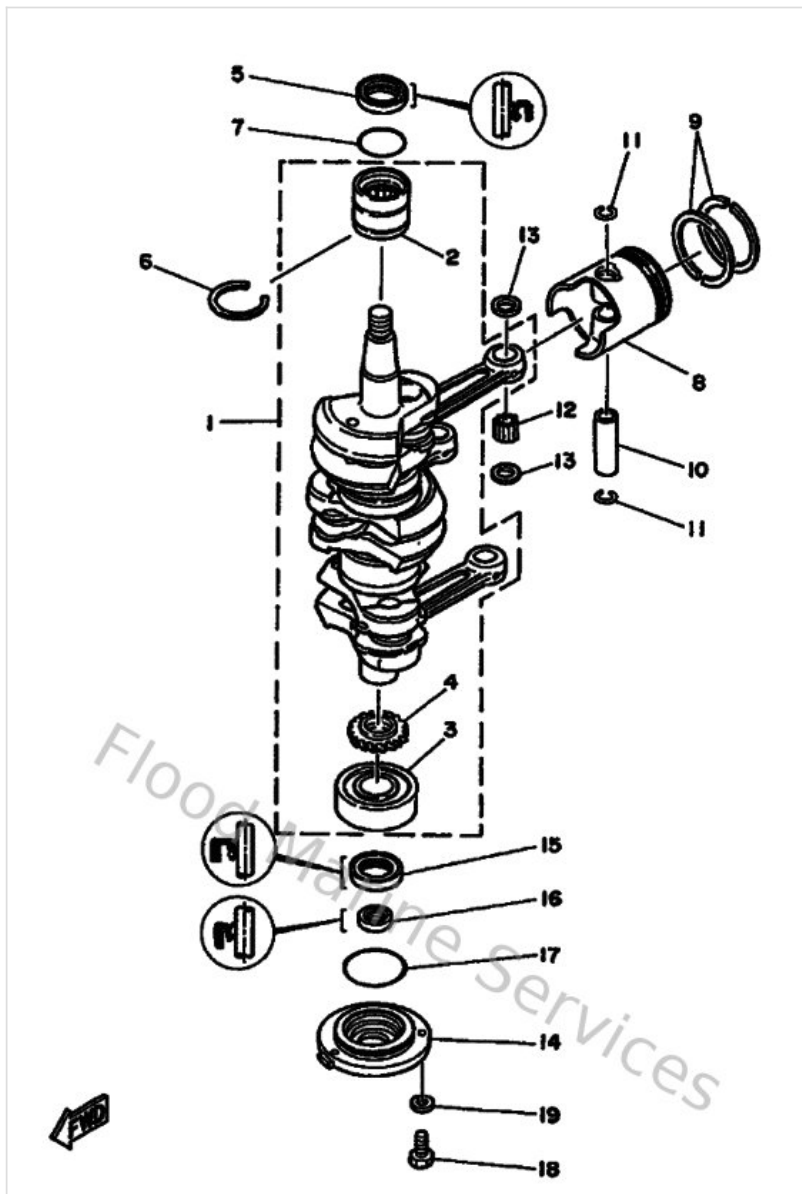
Ref	Part	
35	914902001500 Pin, cotter (648)	Buy now
36	6H3441210100 Lever, shift rod	Buy now
38	9020207M0700 Washer, plate (688)	Buy now
39	688441220000 Bushing, shift rod lever	Buy now
40	663483440000 Cable end, remote control	Buy now
41	6H3485380000 Clamp, cable	Buy now

Crankshaft & Piston



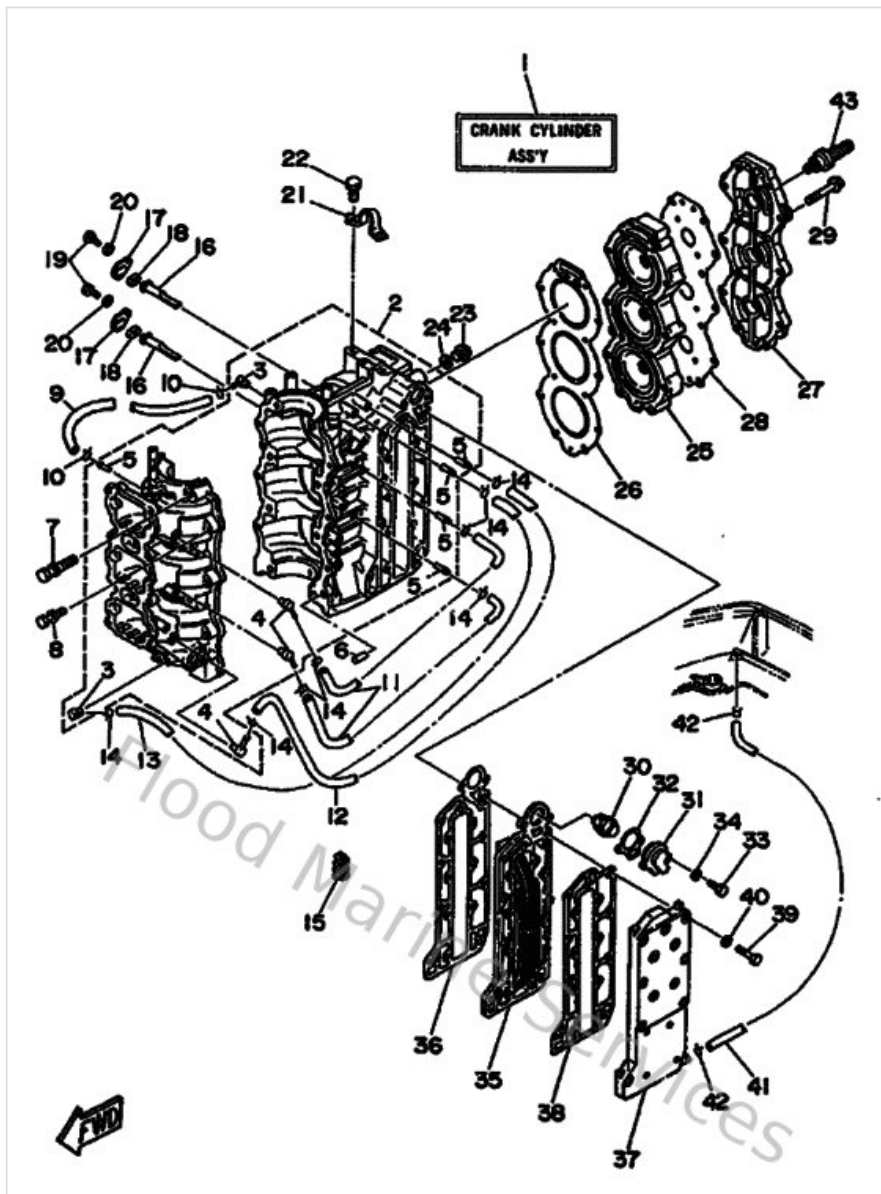
Ref	Part	
1	6H3114001000 Crankshaft assembly	Buy now
2	93311636U600 Bearing, needle (6h3)	Buy now
3	93306306V100 Bearing(6h2)	Buy now
5	9310236M2400 Oil seal(52w)	Buy now
6	9344049M0400 Circlip (6h3)	Buy now
7	9321046M1600 O-ring (688)	Buy now
8	6H3116310196 Piston (std)	Buy now
9	6K5116012200 Piston ring set (2nd o/s)	Buy now
10	6H3116330000 Pin, piston	Buy now
11	688116341000 Clip, piston pin	Buy now
12	9360318M0900 Pin, dowel b (6h3)	Buy now
13	902012041700 Washer, plate(663)	Buy now
15	9310230M2300 Oil seal (6h3)	Buy now
16	9310618M0100 Oil seal (6h3)	Buy now
17	9321065M5000 O-ring	Buy now

Crankshaft & Piston



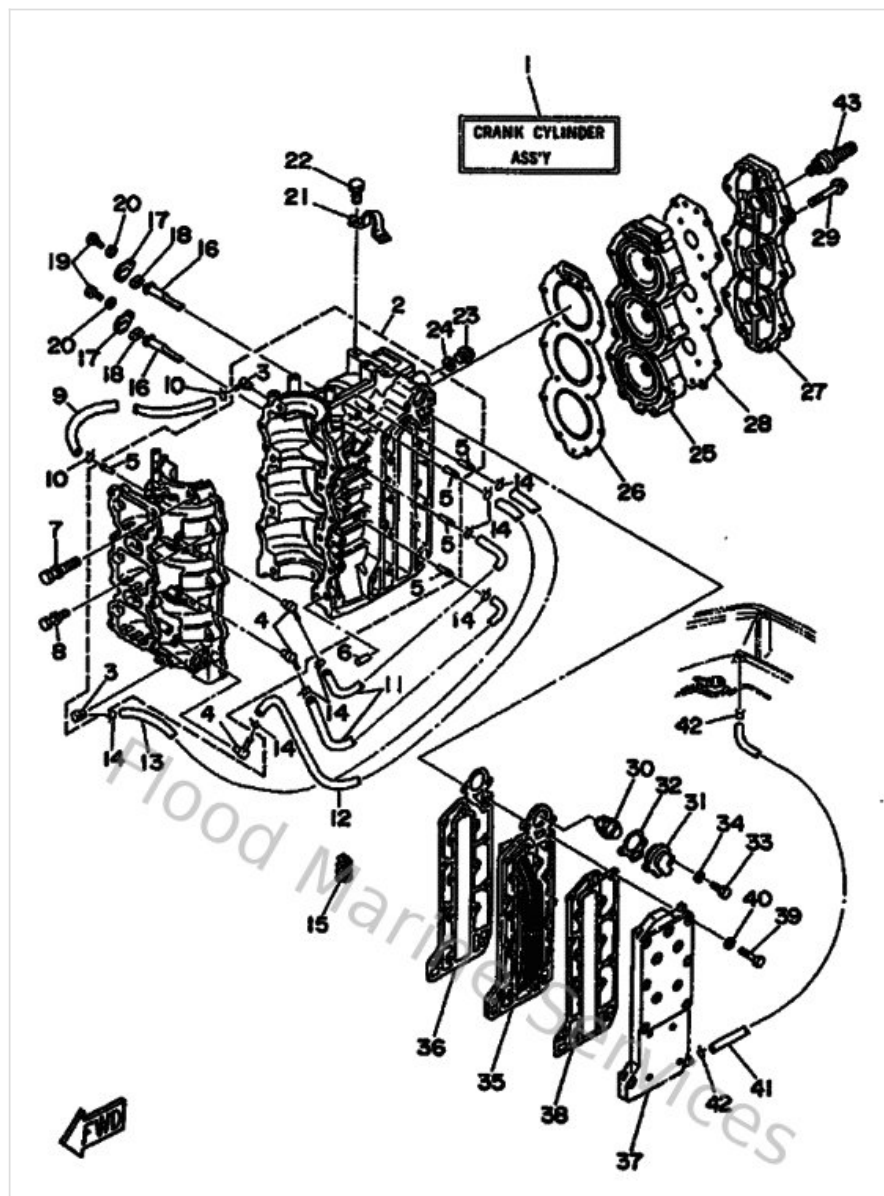
Ref	Part	
18	973950602000 Bolt(7u8)	Buy now
19	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



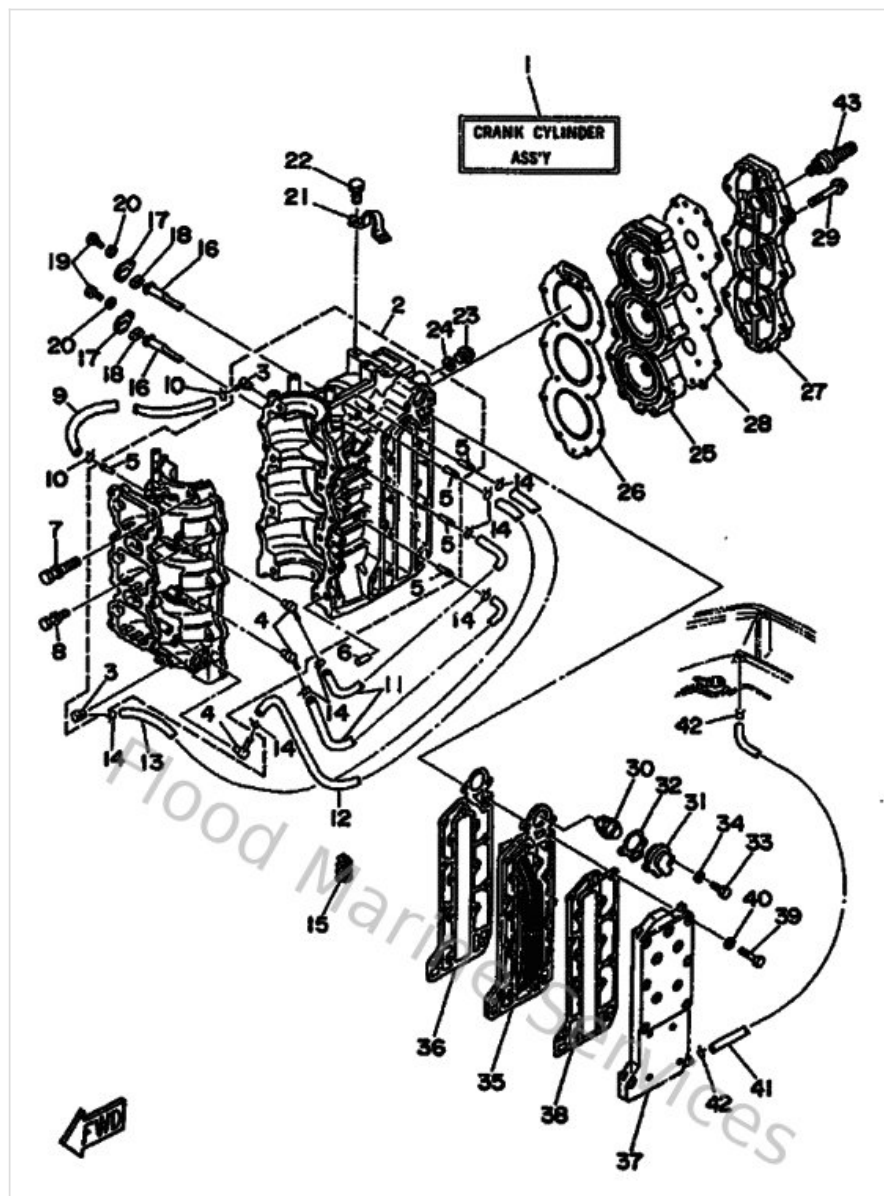
Ref	Part	
2	6H3151001294 Crankcase Assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700000 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	936081206300 Pin, dowel (626)	Buy now
7	9011910M0700 Bolt (6f5)	Buy now
9	9044507M9000 Hose (I390)	Buy now
10	904670601600 Clip (655)	Buy now
11	9044507M0200 Hose (I200)	Buy now
12	9044507M4500 Hose (I390)	Buy now
13	9044507M8200 Hose (I770)	Buy now
15	9046407M0500 Clamp (6g5)	Buy now
16	6H3113250000 Anode	Buy now
17	6H3113270094 Cover, anode	Buy now
18	6H3113280000 Grommet, anode	Buy now

Cylinder & Crankcase



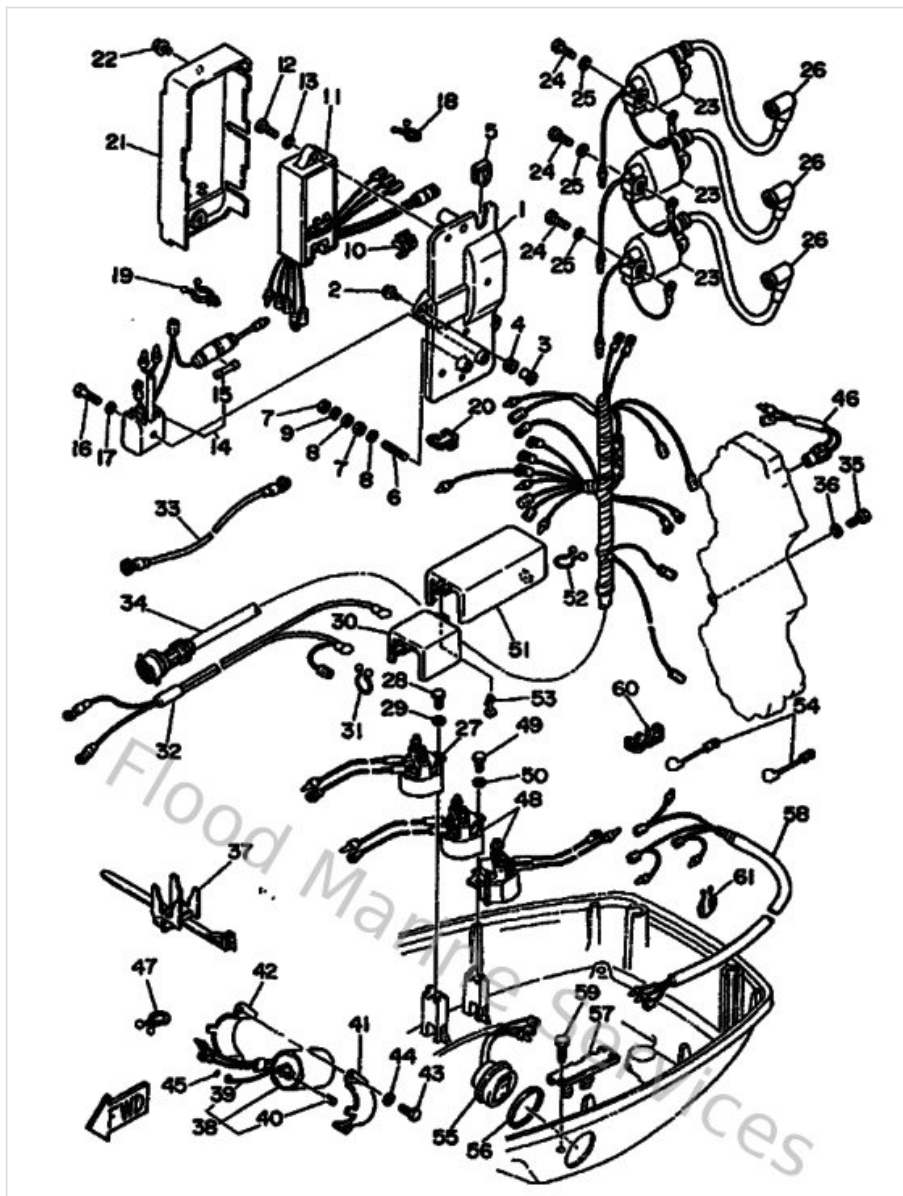
Ref	Part	
19	973130601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	688111190100 Hanger, engine	Buy now
22	973130802000 Bolt(6td)	Buy now
23	9034014M0000 Plug, straight screw(62y)	Buy now
24	904301411500 Gasket (663)	Buy now
25	6H311111011S Head, cylinder 1	Buy now
26	6H3111810100 Gasket, cylinder head 1	Buy now
27	6H311191009M Cover, cylinder head 1	Buy now
28	6H3111930000 Gasket, head cover 1	Buy now
29	9011908M0900 Bolt (6f5)	Buy now
30	6H3124111100 Thermostat	Buy now
31	6H312413009M Cover, thermostat	Buy now
32	6H3124140000 Gasket, cover	Buy now
33	973130602500 Bolt	Buy now

Cylinder & Crankcase



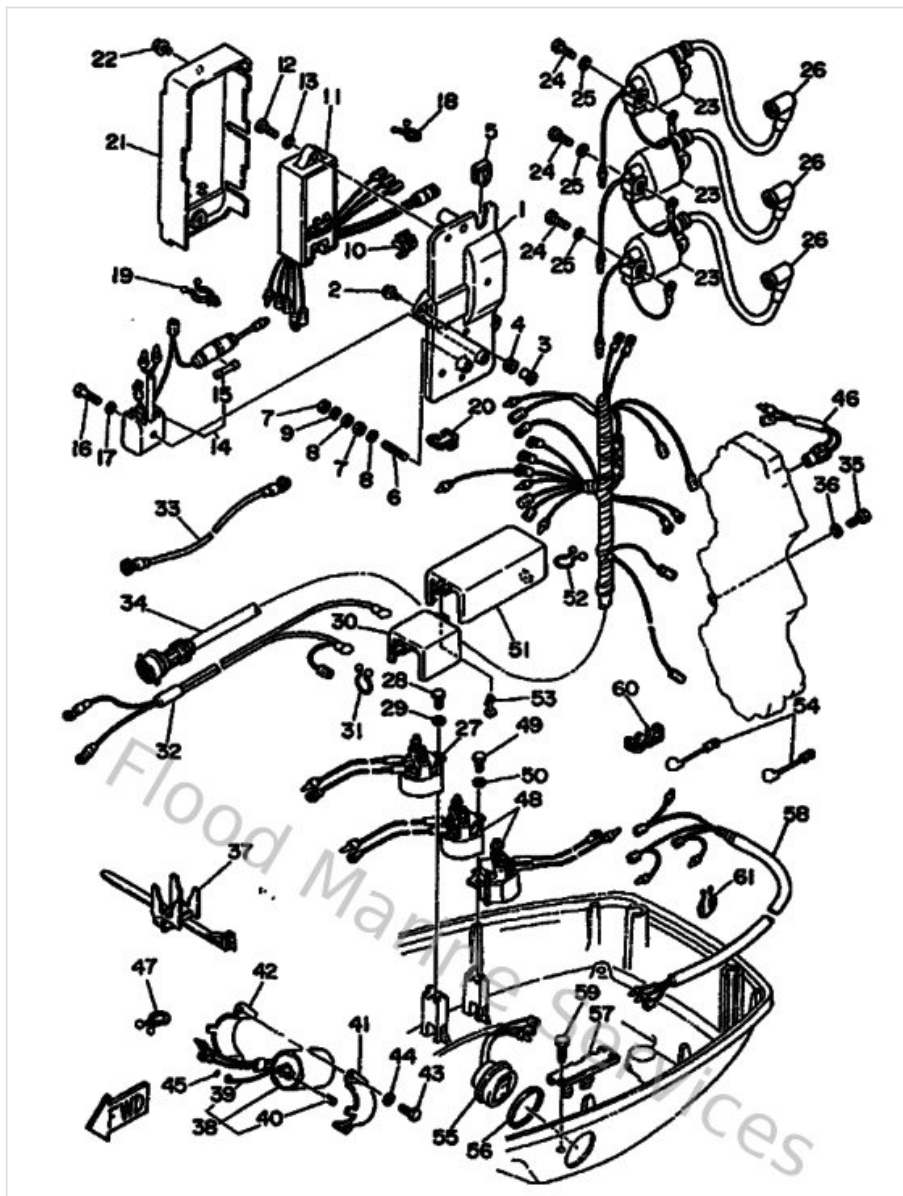
Ref	Part	
35	6H341111009M Inner cover, exhaust	Buy now
36	6H3411120000 Gasket, exhaust inner cover	Buy now
37	6H341113009M Outer cover, exhaust	Buy now
38	6H3411140000 Gasket, exhaust outer cover	Buy now
39	970140603500 Bolt(3rv)	Buy now
41	663243120100 Pipe 1	Buy now
42	904670800400 Clip, pipe 6162435600	Buy now
43	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical



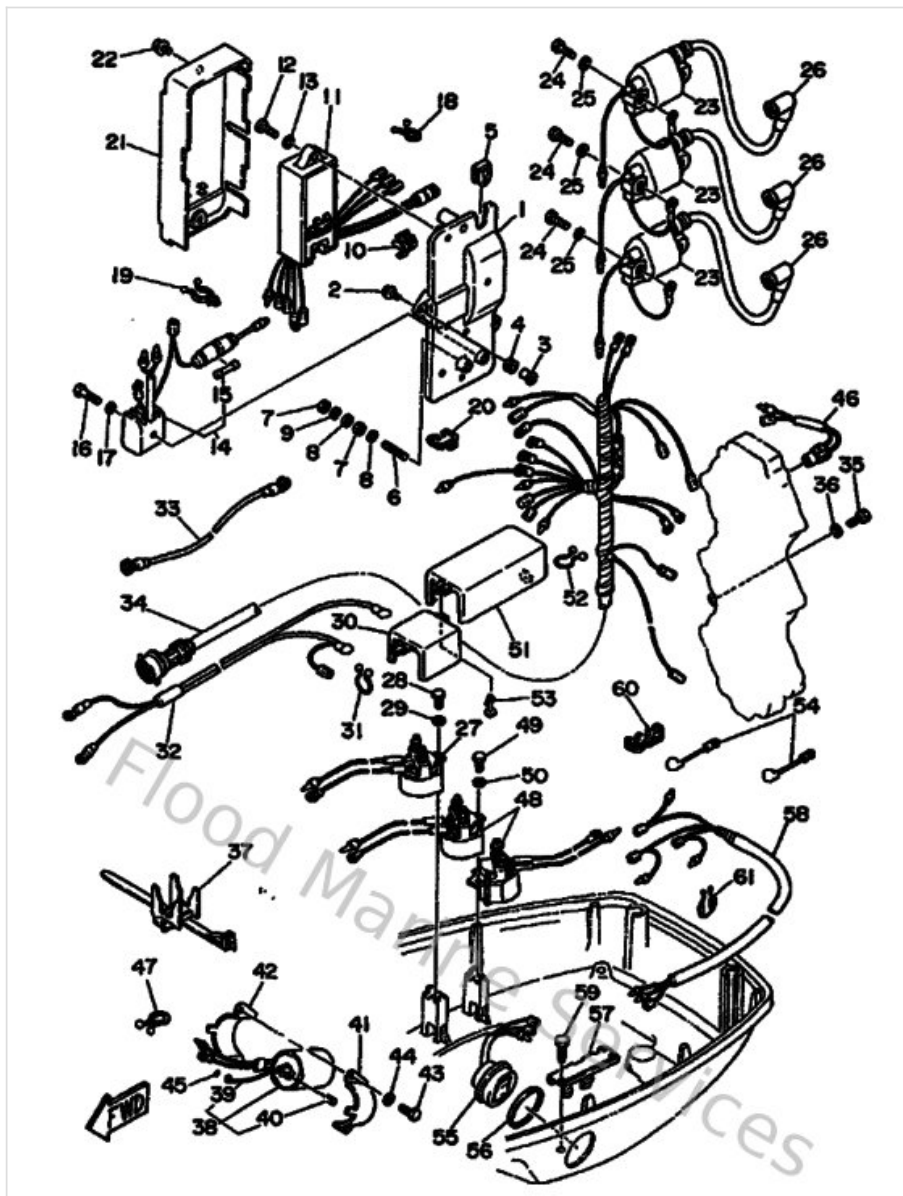
Ref	Part	
1	6H3855420094 Bracket	Buy now
2	9010506M1400 Bolt (6e0)	Buy now
3	9038706M4300 Collar (6e9)	Buy now
4	9048013M2400 Grommet (6e9)	Buy now
5	6H3819220000 Grommet	Buy now
6	9011606M0700 Bolt, stud (688)	Buy now
7	953800670000 Nut	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	929950610000 Washer(6a1)	Buy now
10	9046404M1200 Clamp (6h3)	Buy now
11	6H3855401100 C.d.i. unit assembly	Buy now
12	978850602500 Screw, pan head(6b0)	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	6G1819706100 Rectifier assembly	Buy now
15	1F6821510000 Fuse (10a)	Buy now

Electrical



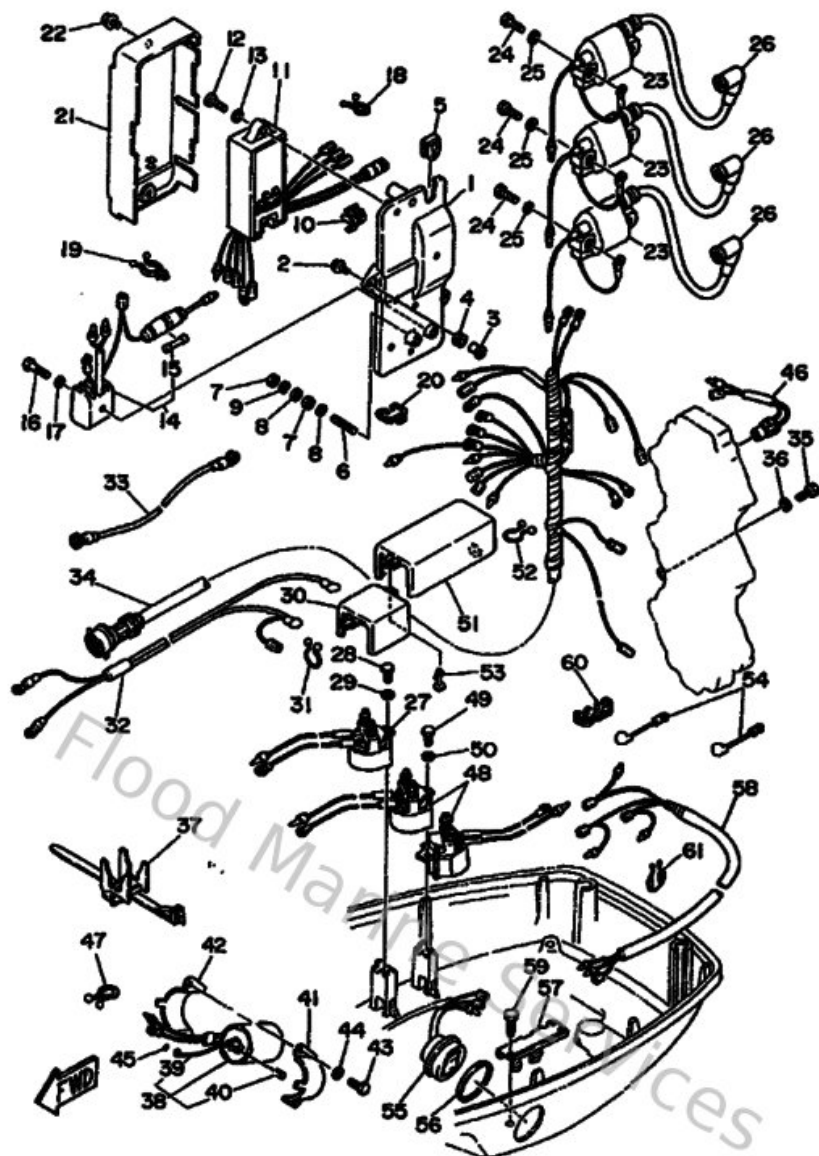
Ref	Part	
16	985030502500 Screw, panhead (a93)	Buy now
17	929900560000 Washer, plain (646)	Buy now
18	904651814700 Clamp	Buy now
19	9046415M2700 Clamp(6h4)	Buy now
20	9046407M1000 Clamp (6h3)	Buy now
21	6H3819160000 Cover, terminal	Buy now
22	978850601200 Screw, pan head(62j)	Buy now
23	6H3855701000 Ignition coil assembly	Buy now
24	973130602500 Bolt	Buy now
26	6G1823702000 Plug cap assembly	Buy now
27	688819501000 Relay assembly	Buy now
28	970950601600 Bolt, hexagon deep recess	Buy now
30	6H3821640000 Case 2	Buy now
31	904641603900 Clamp (3y2)	Buy now
32	6H3821050000 Battery cable	Buy now

Electrical



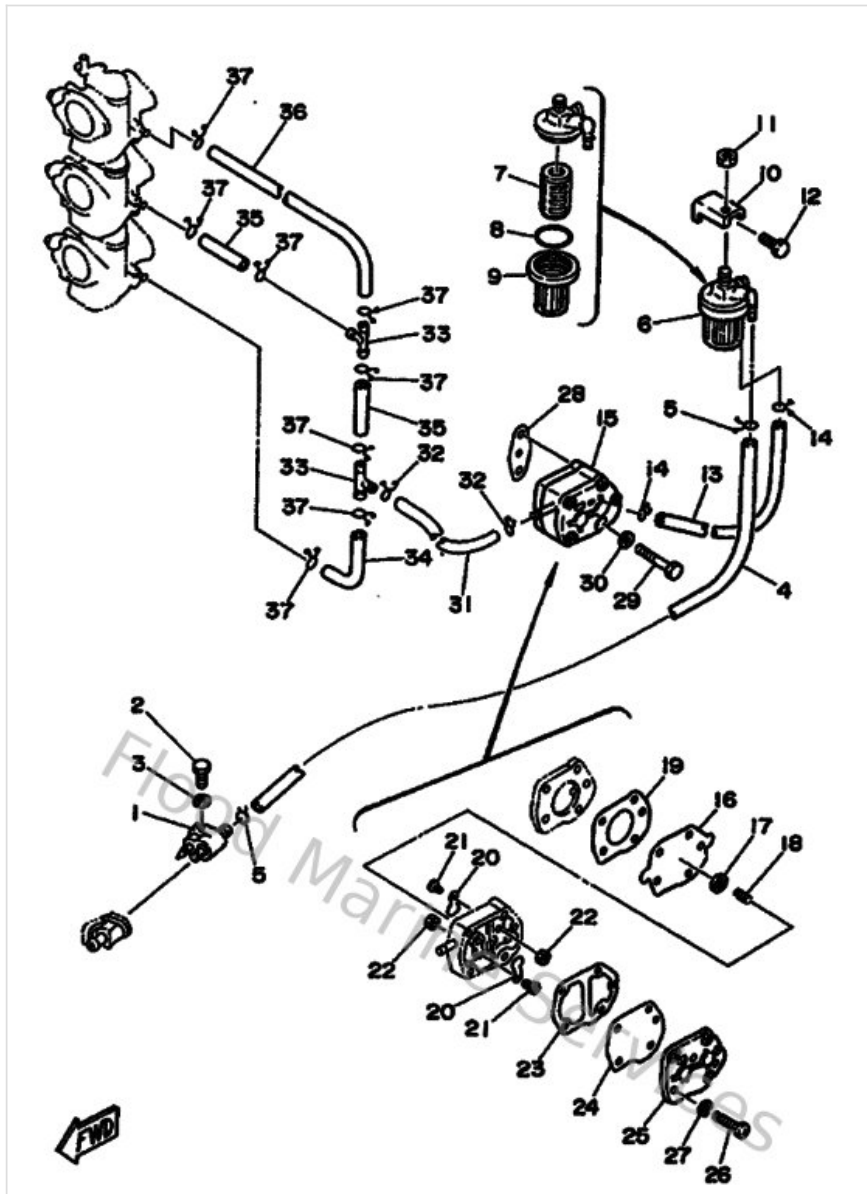
Ref	Part	
33	6H3821170000 Wire, lead	Buy now
35	970130601200 Bolt(gh1)	Buy now
37	688825940000 Clamp	Buy now
38	6H3861100200 Solenoid	Buy now
39	6H3861160000 Wire, Pull	Buy now
40	916903001000 Pin, spring (663)	Buy now
41	6H3861120000 Stay, Solenoid	Buy now
42	6H3861150000 Holder Solenoid	Buy now
43	973130601600 Bolt, hexagon deep recess	Buy now
45	932100326100 O-ring (663)	Buy now
46	688825601000 Thermo switch assembly	Buy now
49	970800602000 Bolt(7u8)	Buy now
54	688819490000 Wire, Lead	Buy now
55	6H1825630100 Trim & tilt switch assembly	Buy now
56	6E5825870000 Gasket	Buy now

Electrical



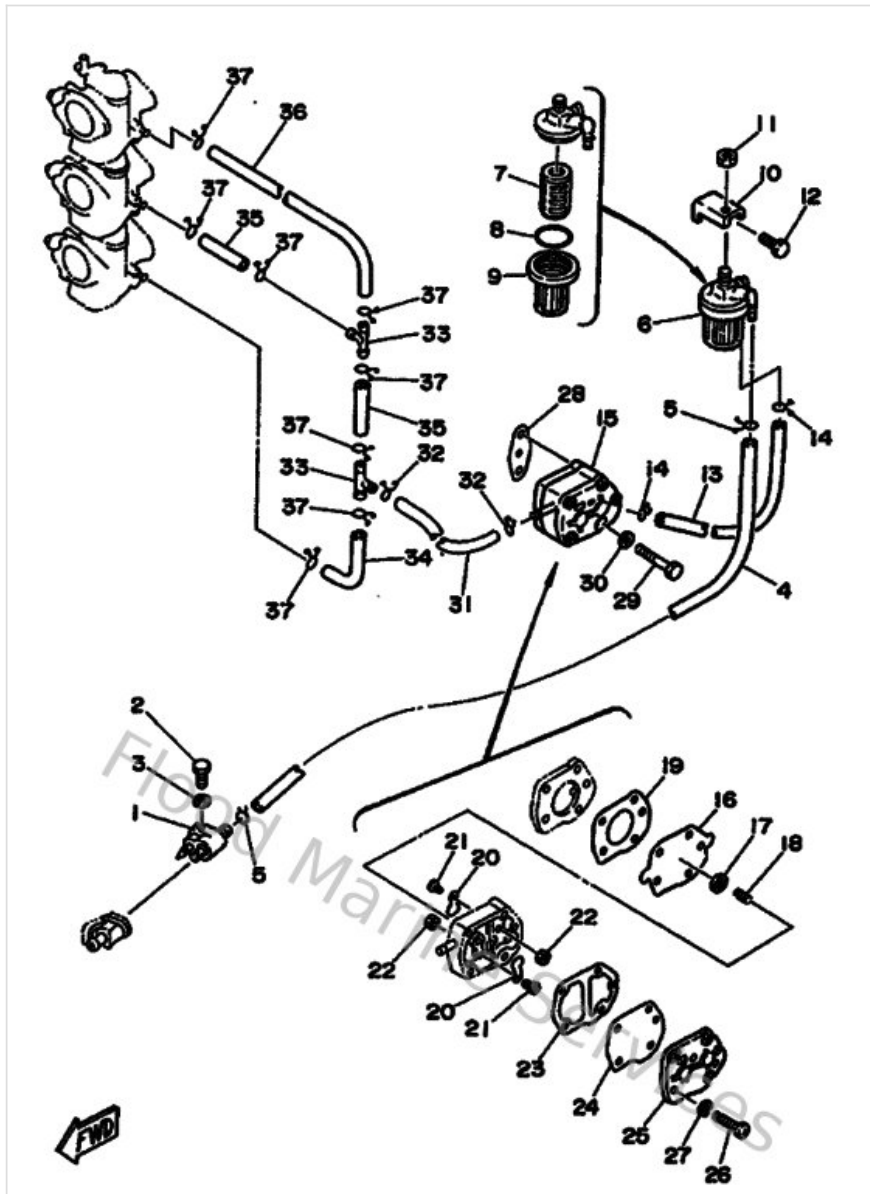
Ref	Part	
57	6E5836140100 Bracket	Buy now
58	6H3825530000 Extension, Wire	Buy now
60	9046407M0500 Clamp (6g5)	Buy now
61	9046418M1400 Clamp(6h1)	Buy now

Fuel



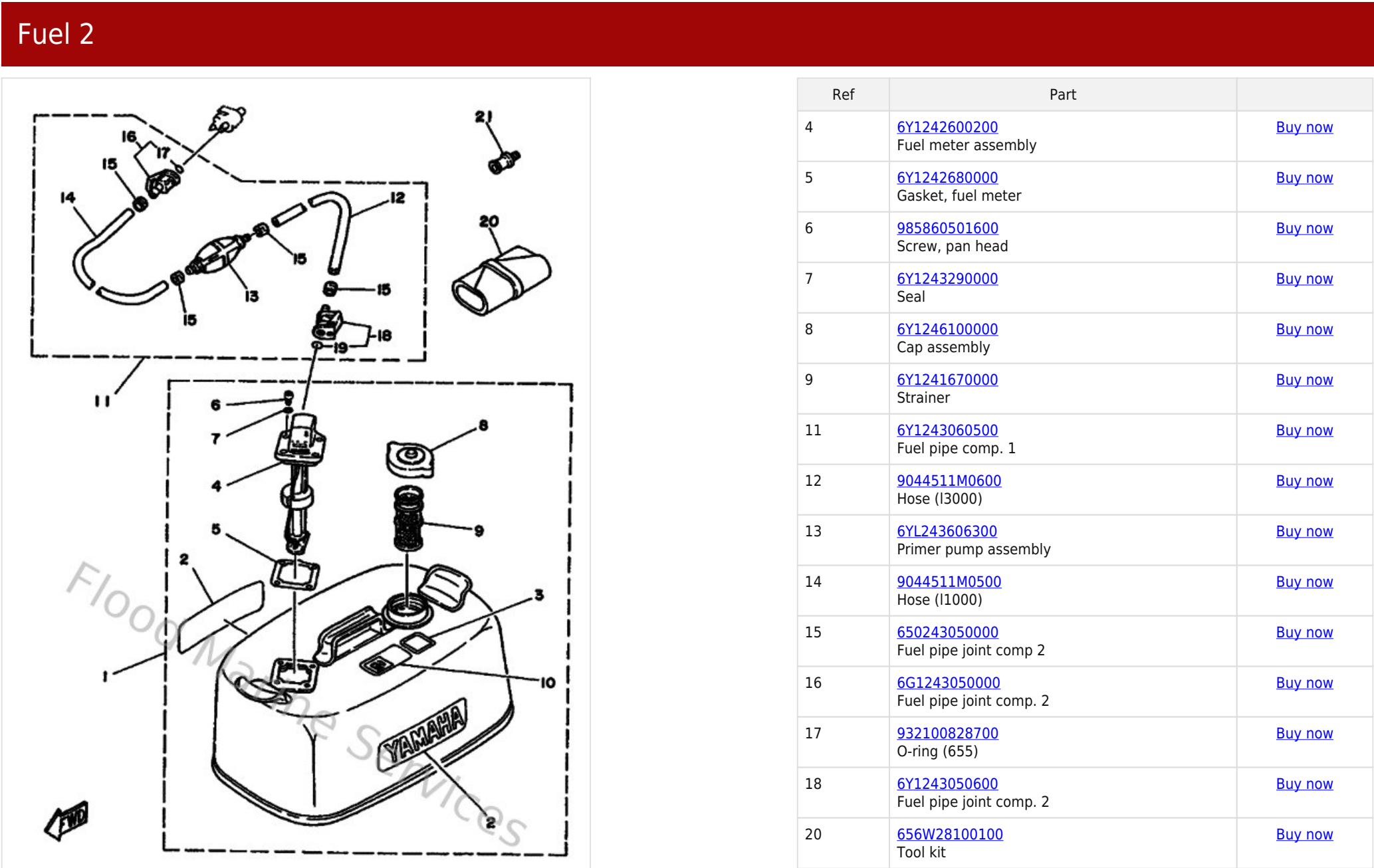
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	973950602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	90445092K100 Hose (l420)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	655245600100 Filter assembly	Buy now
7	6F5245630000 Element, filter	Buy now
8	9321037M2500 O-ring (655)	Buy now
10	648245660100 Bracket, Filter	Buy now
11	953800860000 Nut (661)	Buy now
12	970950601400 Bolt(gj3)	Buy now
13	904450907200 Hose (l1500)	Buy now
16	648244110000 Diaphragm	Buy now
17	648244240000 Seat,spring	Buy now
18	648244230000 Spring,diaphragm	Buy now

Fuel



Ref	Part	
19	648244340100 Gasket, body	Buy now
22	953800360000 Nut (6g8)	Buy now
23	648244350200 Gasket, body 2	Buy now
24	663244110000 Diaphragm	Buy now
25	648244130100 Cover, pump	Buy now
26	985800553000 Ybs86-530 screw,panhead	Buy now
27	929900510000 Ybs67-5 washer, spring	Buy now
28	650244310000 Gasket,fuel pump	Buy now
29	973950604000 Bolt (682)	Buy now
33	688243780000 Pipe, joint	Buy now
34	6A4243120000 Pipe, fuel 2	Buy now
35	9044509M2200 Hose (l445)	Buy now
36	6H3243140000 Pipe 4	Buy now

Fuel 2

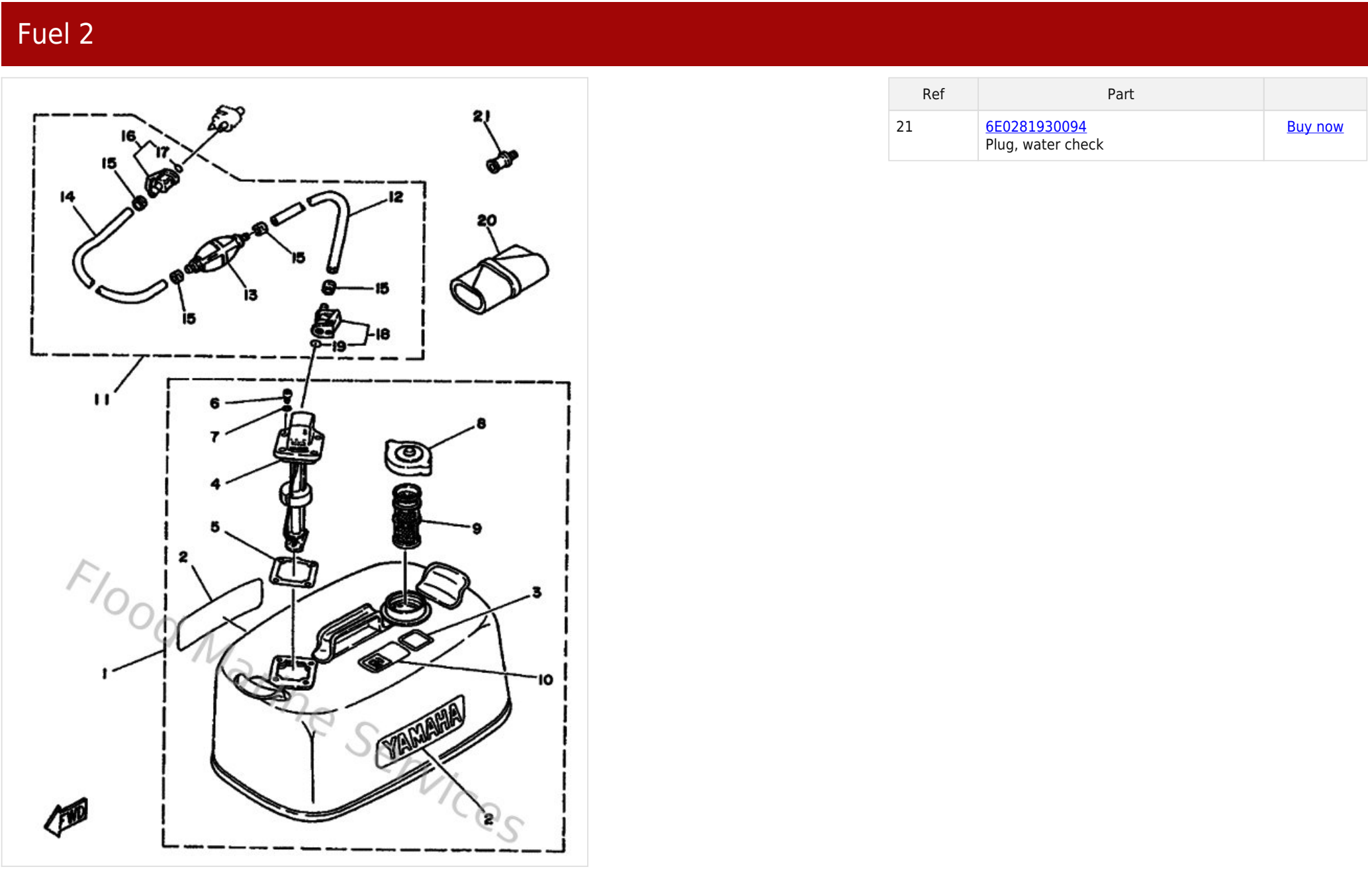


Fuel 2

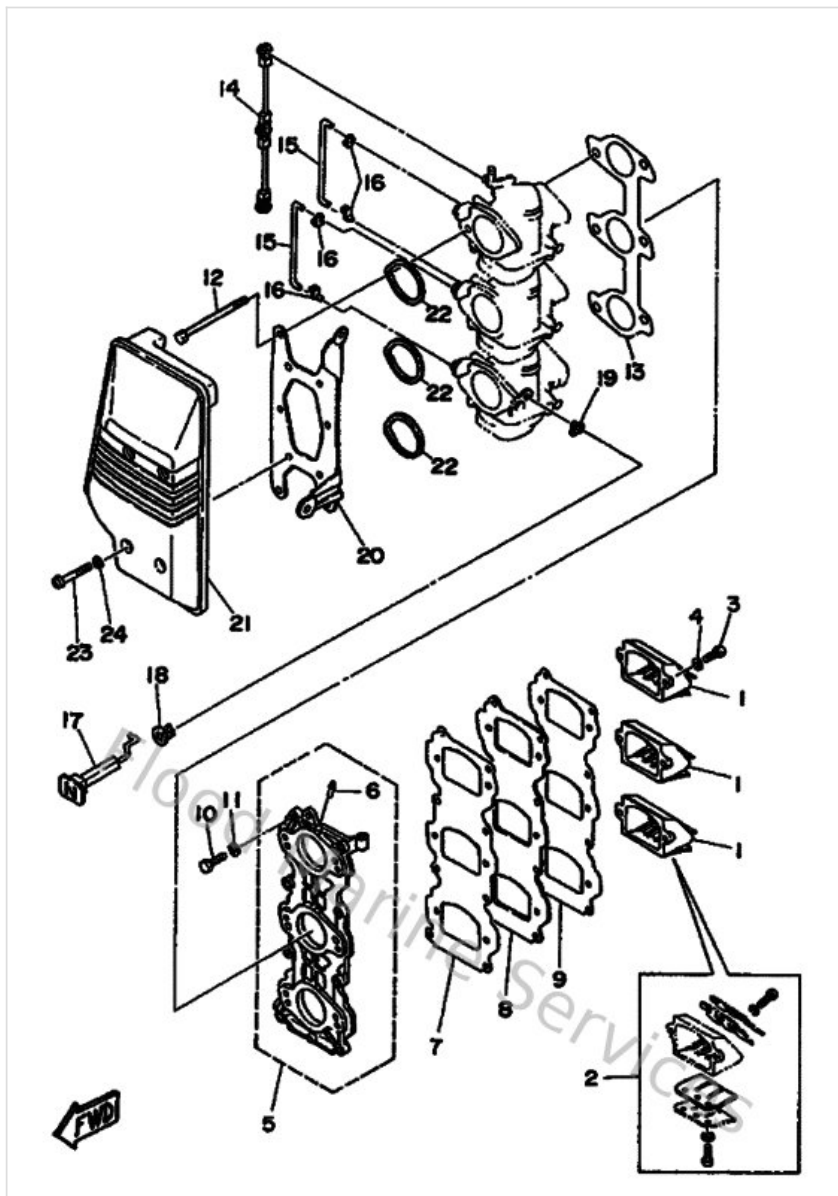
The diagram illustrates the fuel system components and their assembly sequence. The main fuel tank is shown at the bottom, labeled 'YAMAHA'. Various parts are numbered from 1 to 21. A dashed box encloses the primer pump assembly (parts 12-17) and the fuel filter assembly (parts 18-20). A separate dashed box shows the fuel meter assembly (parts 14-16). A small inset shows the fuel pipe joint comp. 2 (part 15). A watermark 'FloodMaster Services' is visible across the diagram.

Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
11	6Y1243060500 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6YL243606300 Primer pump assembly	Buy now
14	9044511M0500 Hose (I1000)	Buy now
15	650243050000 Fuel pipe joint comp 2	Buy now
16	6G1243050000 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050600 Fuel pipe joint comp. 2	Buy now
20	656W28100100 Tool kit	Buy now

Fuel 2

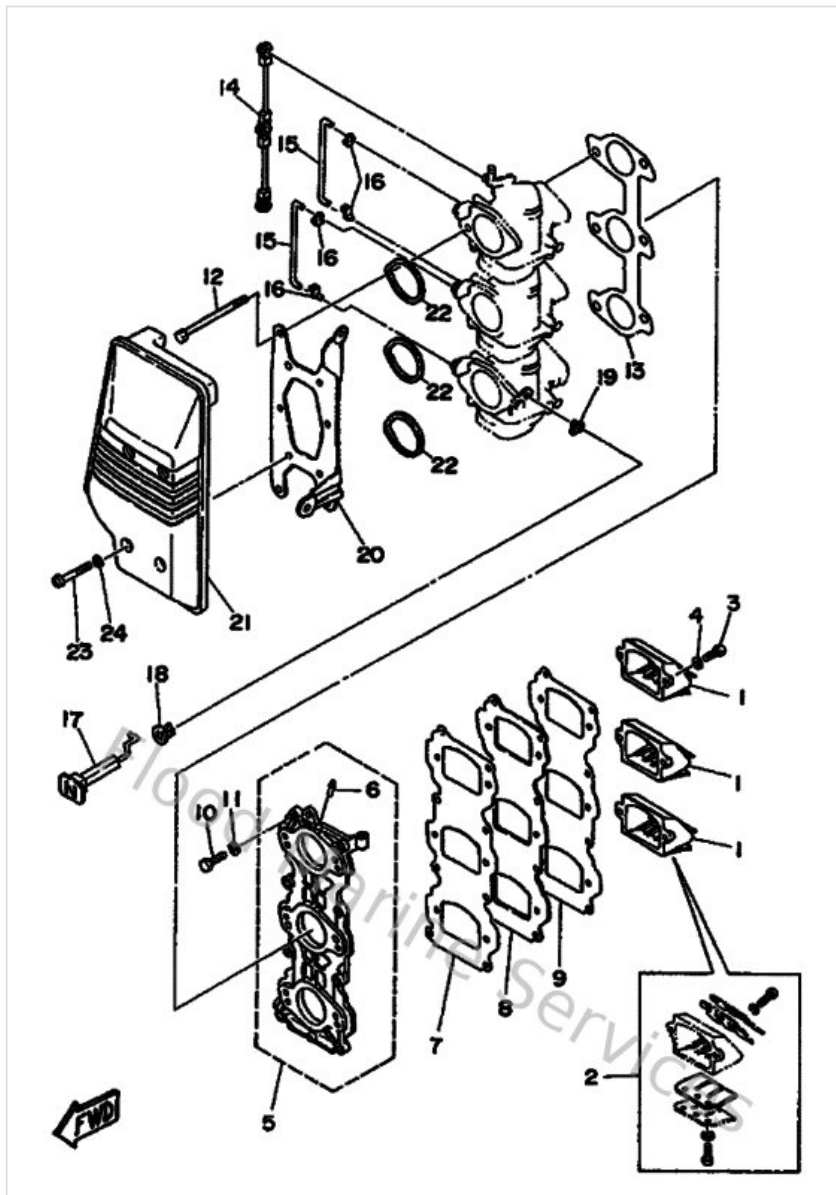
[illegible]

Intake



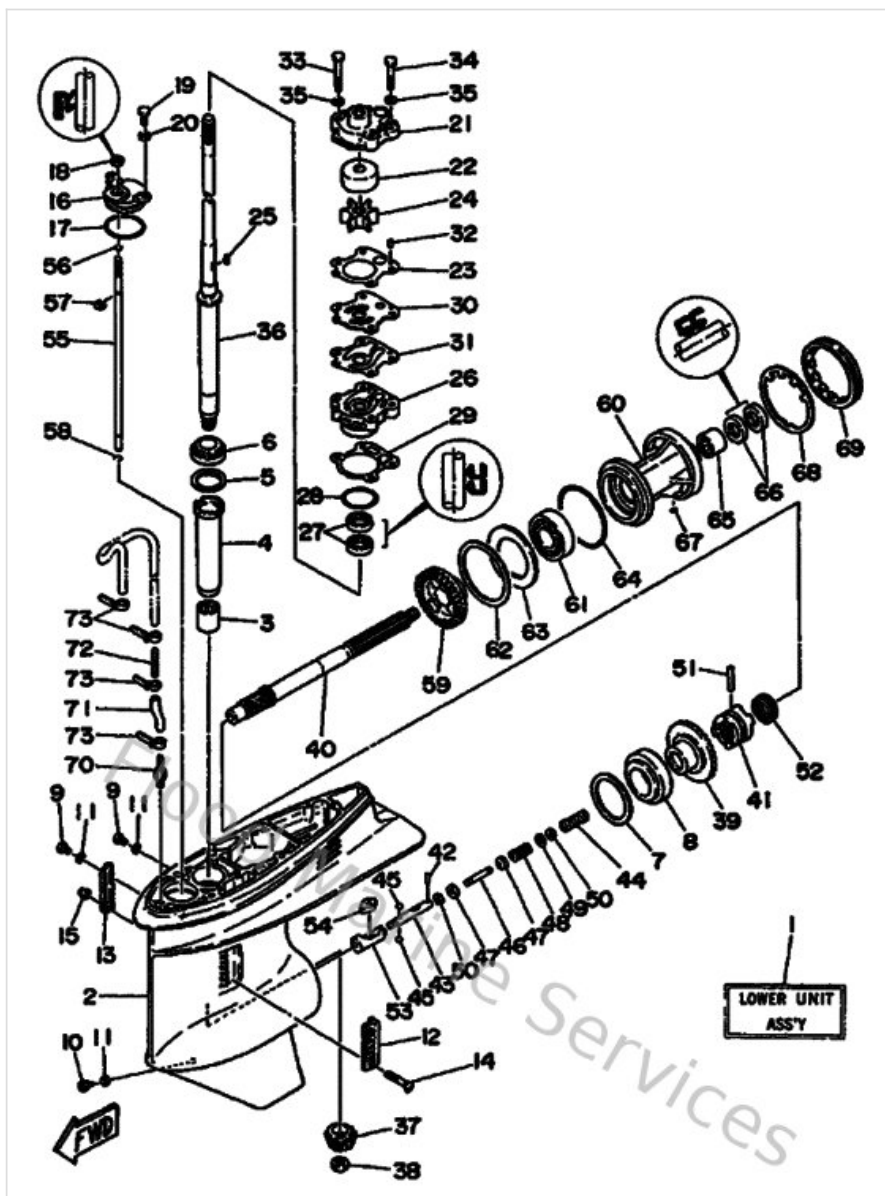
Ref	Part	
1	6H3136100000 Reed valve assembly	Buy now
3	985800502000 Screw, pan head (e22)	Buy now
4	929900510000 Ybs67-5 washer, spring	Buy now
6	6H1144850000 Pipe, joint	Buy now
7	6H3136210000 Gasket, valve seat	Buy now
8	6H3136240000 Plate, reed valve	Buy now
9	6H3136220000 Gasket, valve seat	Buy now
10	973130602500 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	973130609500 Bolt, hexagon deep recess	Buy now
13	6H314198A100 Gasket	Buy now
14	6H3412170000 Rod, accel lever	Buy now
15	6H3412570000 Rod, choke link 2	Buy now
16	661412620200 Joint, choke lever	Buy now
18	689412730000 Grommet	Buy now

Intake



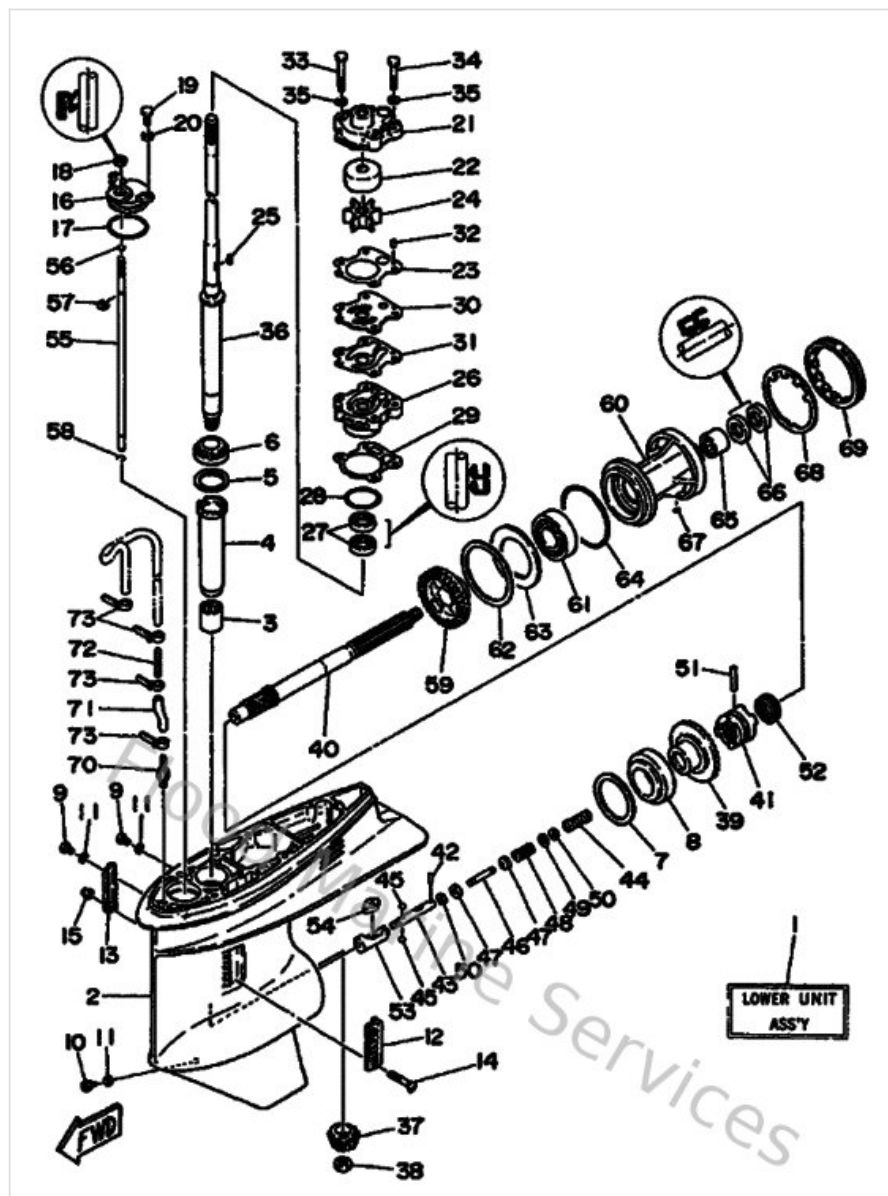
Ref	Part	
20	6H3144131100 Stay	Buy now
21	6H3144400000 Silencer assembly, intake	Buy now
22	6H3144570100 Seal	Buy now
23	978950604500 Screw, pan head(6b0)	Buy now
24	9020906M0500 Washer (688)	Buy now

Lower Casing & Drive 1



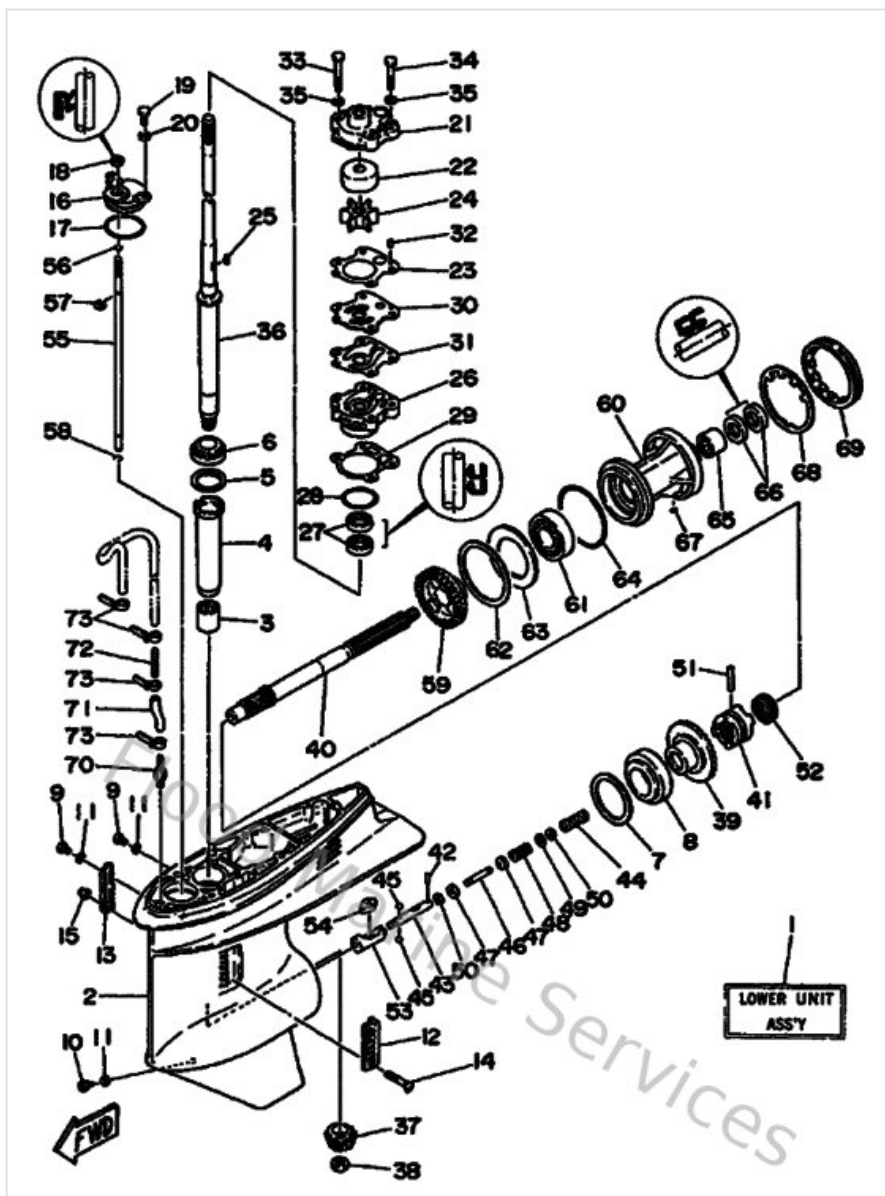
Ref	Part	
2	6H14530102EJ Casing, Lower	Buy now
3	93315325V100 Bearing, needle (688)	Buy now
4	688455360100 Sleeve, drive shaft	Buy now
5	688455870130 Shim (t:0.30mm)	Buy now
6	93332000U300 Brg,tapered roller 50mm (688)	Buy now
7	688455676000 Shim (t:0.50mm)	Buy now
8	93332000U500 Bearing(6b0)	Buy now
9	903400800200 Plug, straight screw	Buy now
10	688453410000 Plug, drain	Buy now
11	904300802000 Gasket	Buy now
12	688452140200 Cover, water inlet	Buy now
13	688452150200 Cover, water inlet	Buy now
14	986800554500 Screw, countersunk(692)	Buy now
15	901850590400 Nut nylon (sus)(ex4)	Buy now
16	688453210000 Plate	Buy now

Lower Casing & Drive 1



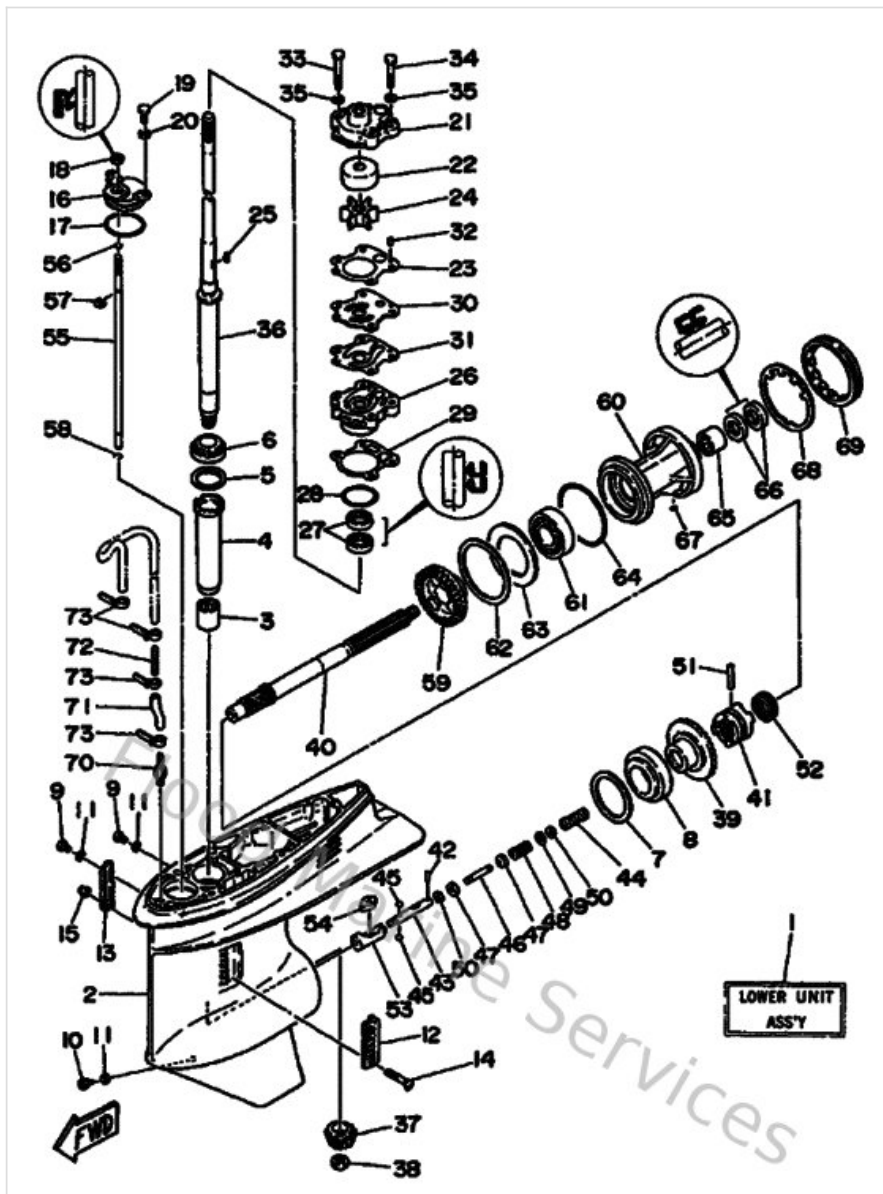
Ref	Part	
17	932104904600 O-ring (620)	Buy now
18	931060901400 Oil seal	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6H3443110000 Housing, water pump 1	Buy now
22	663443220000 Insert, cartridge	Buy now
23	6H344315A000 Gasket, water pump 1	Buy now
24	6H3443520000 Impellar	Buy now
25	9028003M0300 Key, woodruff (697)	Buy now
26	6H3443410094 Housing, water pump set	Buy now
27	931012307000 Oil seal (663)	Buy now
28	932104604400 O-ring	Buy now
29	688443160100 Gasket, water pump 2	Buy now
30	6H3443230000 Outer plate, cartridge	Buy now
31	6H3443240000 Gasket, cartridge Out, plate	Buy now

Lower Casing & Drive 1



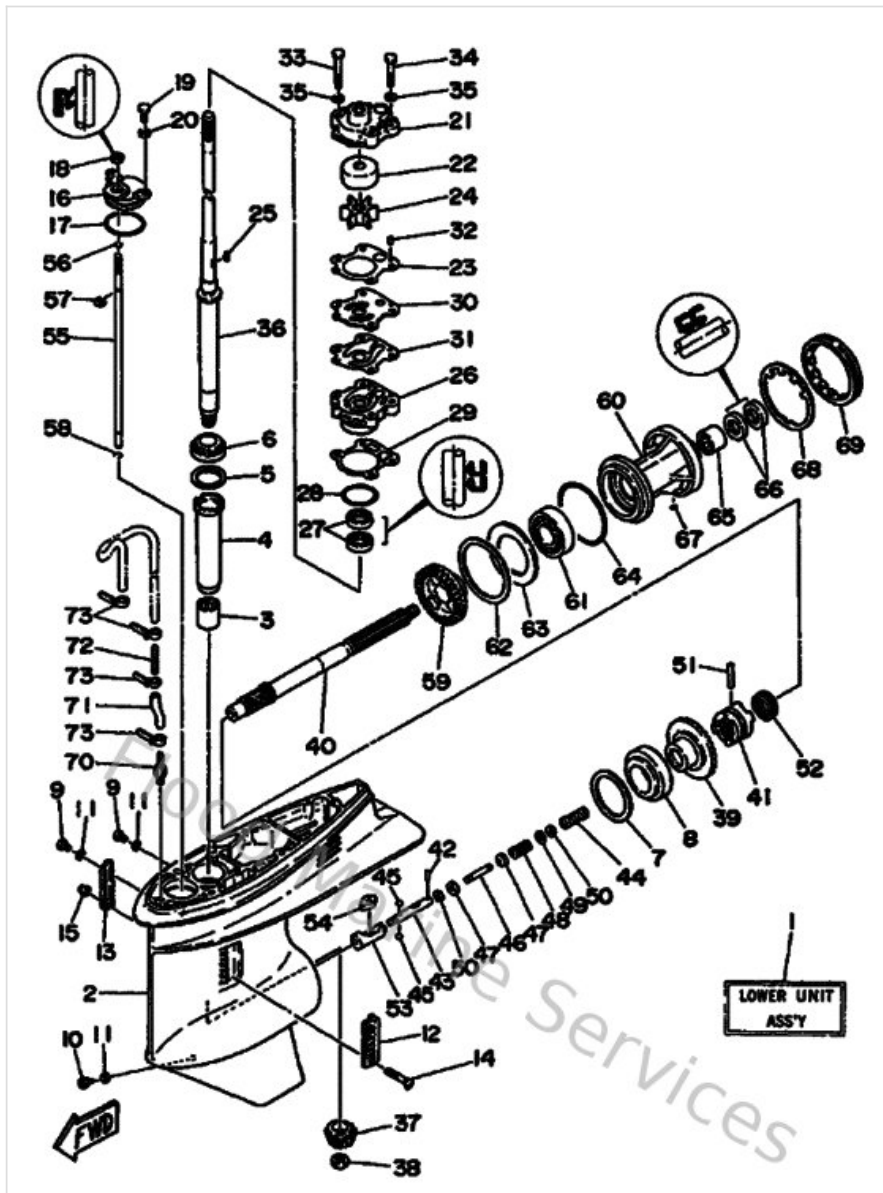
Ref	Part	
32	9360410M0300 Pin, dowel (688)	Buy now
33	973950805500 Bolt, hexagon	Buy now
34	973950804500 Bolt, hexagon	Buy now
35	9020908M0200 Washer, plate (688)	Buy now
36	6H3455010000 Drive Shaft Comp.	Buy now
37	6K5455510000 Pinion	Buy now
38	9017016M0100 Nut, hexagon (688)	Buy now
39	6K5455600000 Gear	Buy now
40	6H1456110100 Shaft, propeller	Buy now
41	6H1456310100 Clutch, dog	Buy now
42	9360312M1100 Pin, dowel(6h1)	Buy now
43	6H1456340200 Slide, shift	Buy now
44	9050116M6500 Spring, compression(6h1)	Buy now
46	6H1456680000 Shaft, free 1	Buy now
47	6H1456350000 Plunger, shift	Buy now

Lower Casing & Drive 1



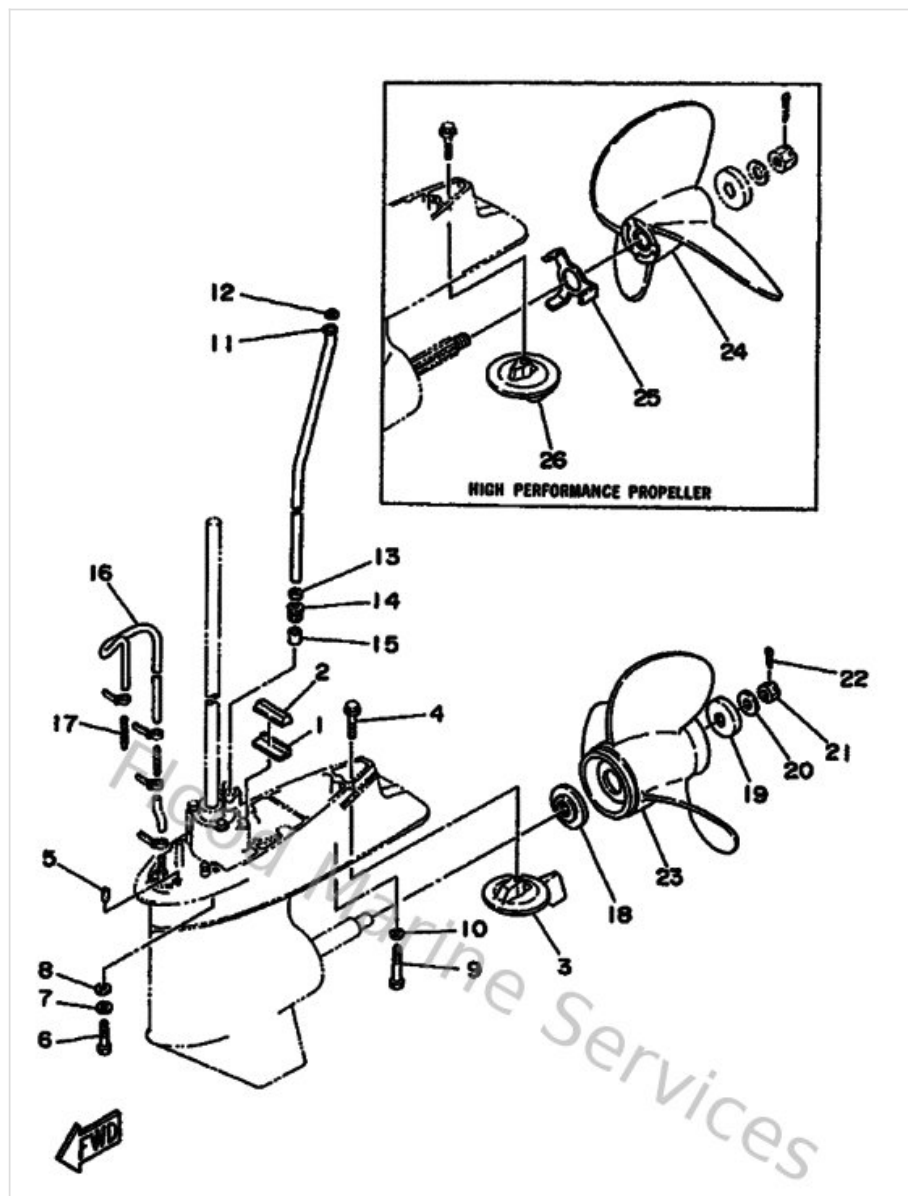
Ref	Part	
48	9050112M4800 Spring (6h1)	Buy now
49	902010331300 Washer, plate 8077743700	Buy now
50	9018302M0300 Nut, spring (6h1)	Buy now
51	9025007M0200 Pin, straight (688)	Buy now
52	688456330000 Ping, cross pin	Buy now
53	6H1456410100 Shifter	Buy now
54	6H1441510000 Cam, shift	Buy now
55	6H1441440000 Rod, shift 2	Buy now
56	932100754000 O-ring (11m)	Buy now
57	990010860000 Circlip(2r6)	Buy now
58	9345007M0000 Circlip (6e5)	Buy now
59	6H3455710000 Gear 2	Buy now
60	688453310094 Housing, bearing	Buy now
61	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
62	688455770130 Shim (t:0.30mm)	Buy now

Lower Casing & Drive 1



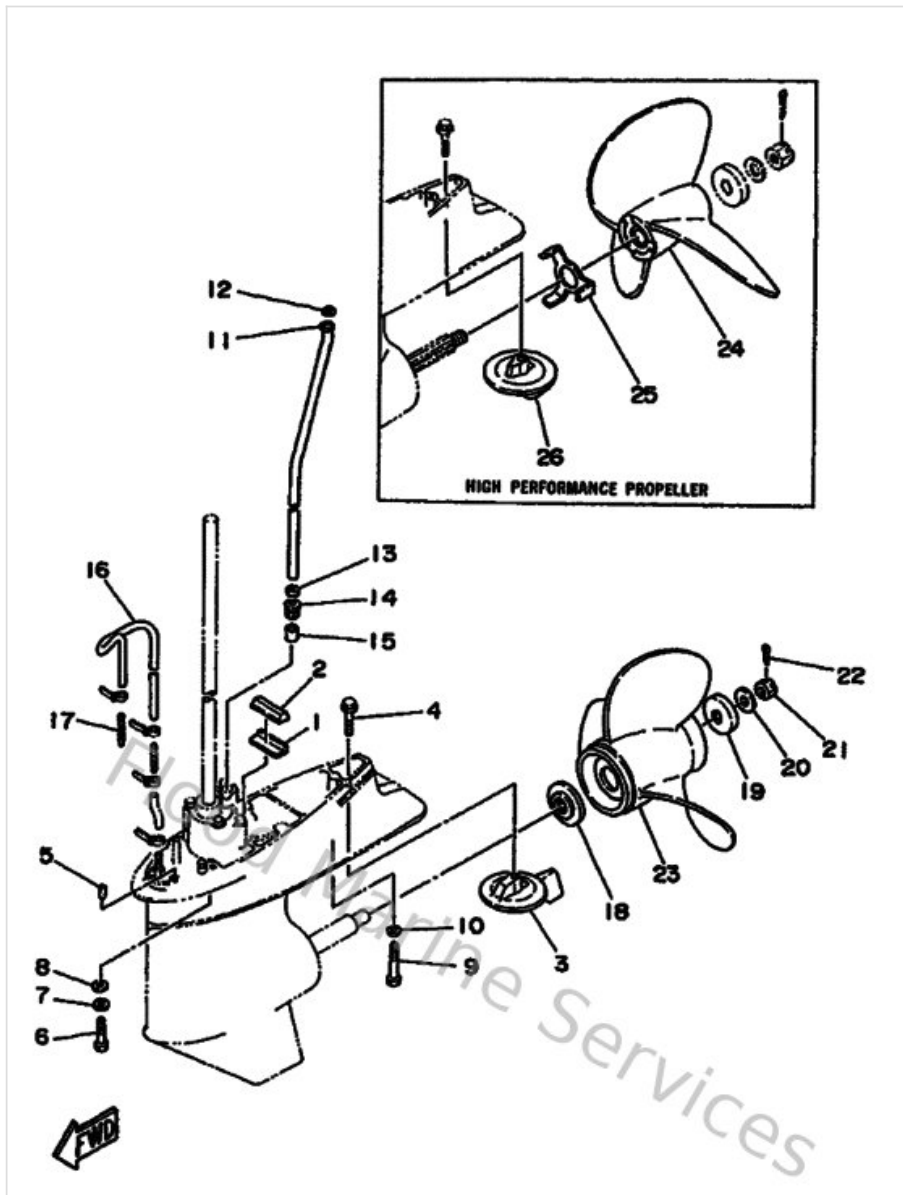
Ref	Part	
63	688455760000 Washer, thrust 2	Buy now
64	9321085M9700 O-ring(6h1)	Buy now
66	9310125M0300 Oil seal	Buy now
67	902820401000 Key, strait(663)	Buy now
68	688453830200 Washer, claw	Buy now
69	688453840000 Nut	Buy now
70	6E5453780000 Nipple, hose	Buy now
71	9044507ME900 Hose (l250)	Buy now
72	6E5835581000 End, nipple	Buy now
73	9046511M1000 Clamp	Buy now

Lower Casing & Drive 2



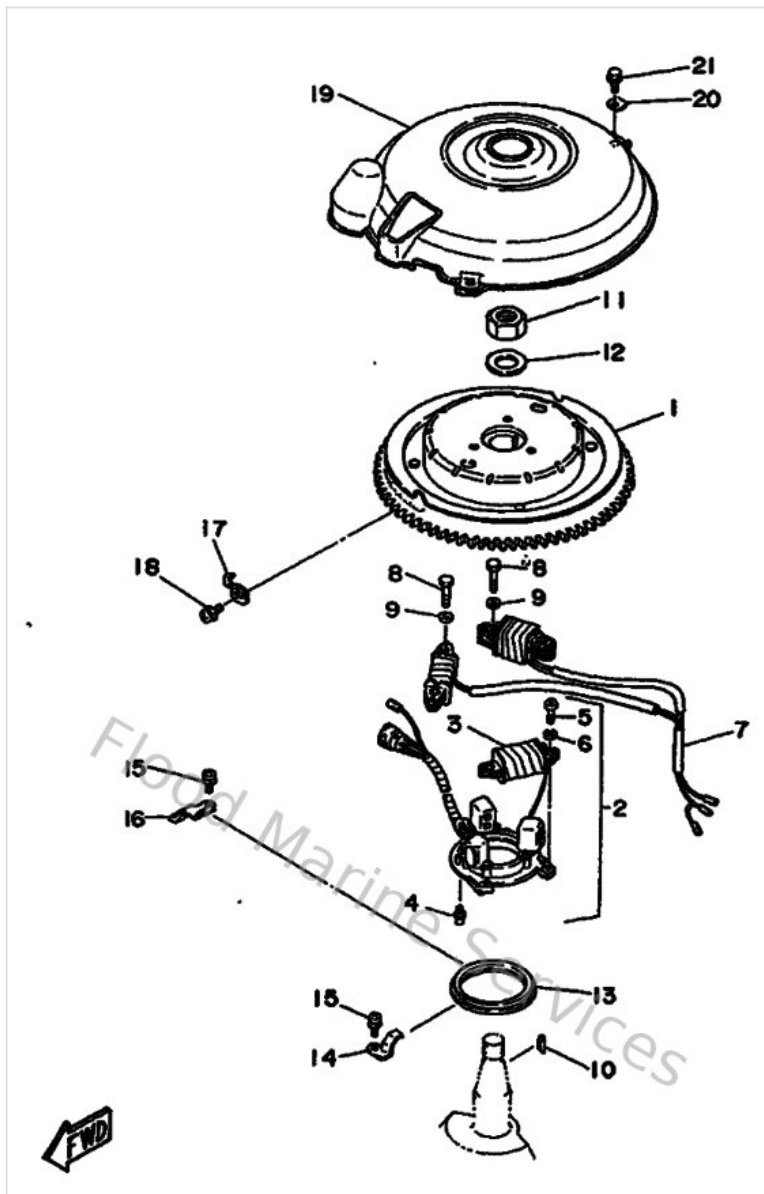
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now
6	973951004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	929901060000 Washer, plate	Buy now
9	973950806000 Bolt, hexagon	Buy now
10	929900810000 Ybs67-8 washer, spring	Buy now
11	6H3443610000 Tube, water	Buy now
12	902021206000 Washer, plate(663)	Buy now
13	904301207200 Gasket	Buy now
14	663443670000 Damper, water seal 3	Buy now
15	663443660000 Damper, water seal 2	Buy now
16	9044507MF100 Hose (I570)	Buy now

Lower Casing & Drive 2



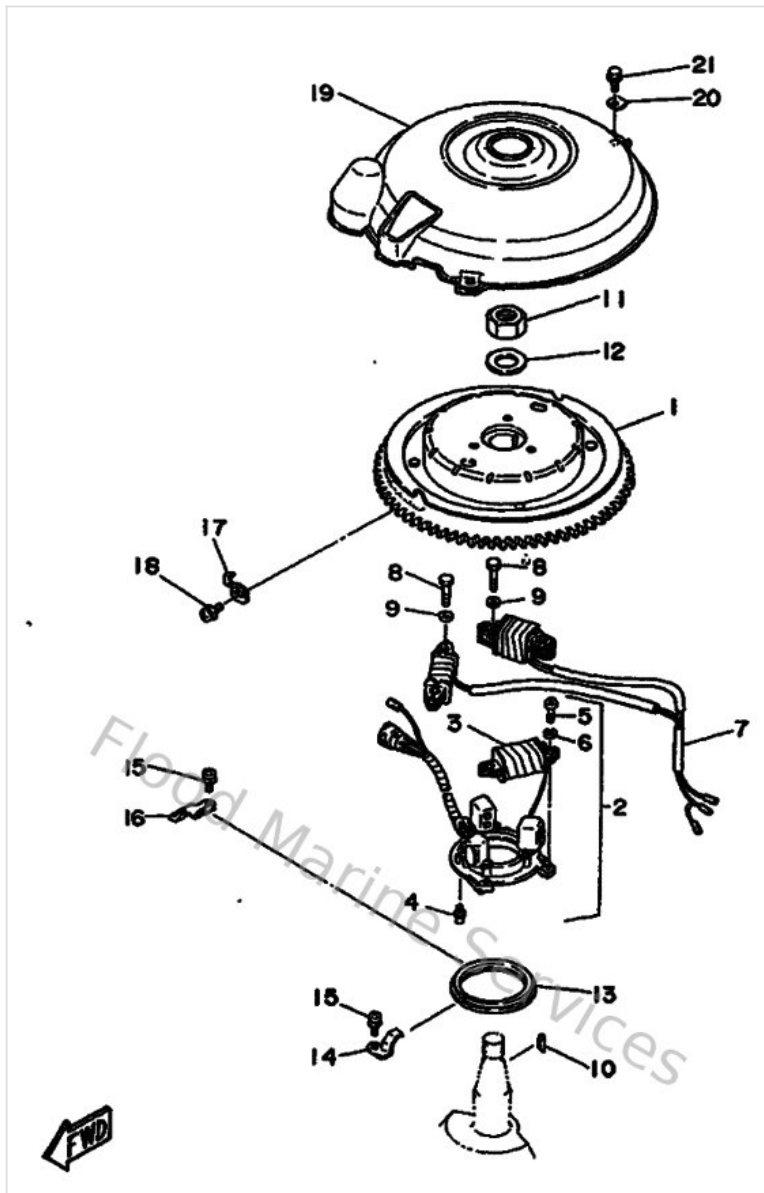
Ref	Part	
17	6E5835580000 End, nipple	Buy now
18	688459870100 Spacer	Buy now
19	688459970100 Spacer 2	Buy now
20	9020117M0000 Washer, plate(6h1)	Buy now
21	901711601100 Nut, castle (663)	Buy now
22	914904003000 Pin, cotter (663)	Buy now
23	688459700398 Propeller (3x13"x19"-k)	Buy now
24	6E5459761000 Propellar assembly (3x14"x22"-p)	Buy now
25	6E5459941000 Plate, tooth	Buy now
26	6E5453711000 Tab-trim	Buy now

Magneto



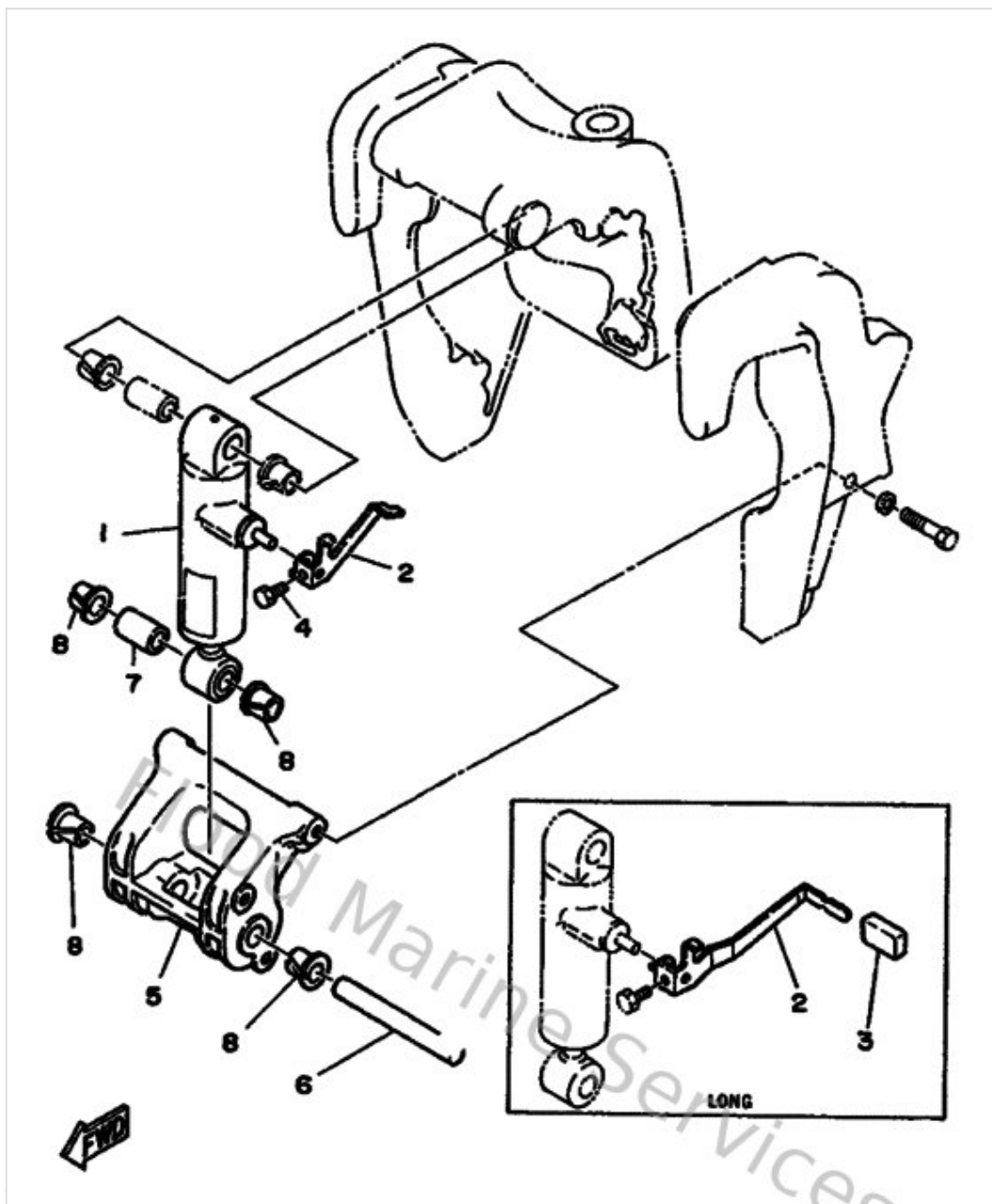
Ref	Part	
2	6H385510A100 Stator assembly	Buy now
3	6H3855200000 Charge coil assembly	Buy now
4	663855180000 Joint, ball	Buy now
5	985010501600 Screw, pan head(6b0)	Buy now
6	929900510000 Ybs67-5 washer, spring	Buy now
7	6H3855330000 Coil, lighting	Buy now
8	973130603000 Bolt	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	902800504900 Key, woodruff (12r)	Buy now
11	901702013700 Nut, hexagon(663)	Buy now
12	9020121M1800 Washer, plate (663)	Buy now
13	6H3416110000 Retainer, Magneto Base	Buy now
14	6H3416120000 Retainer, magneto base 2	Buy now
15	979850621200 Screw, with washer(6h3)	Buy now
16	6H3416122000 Retainer, magneto base	Buy now

Magneto



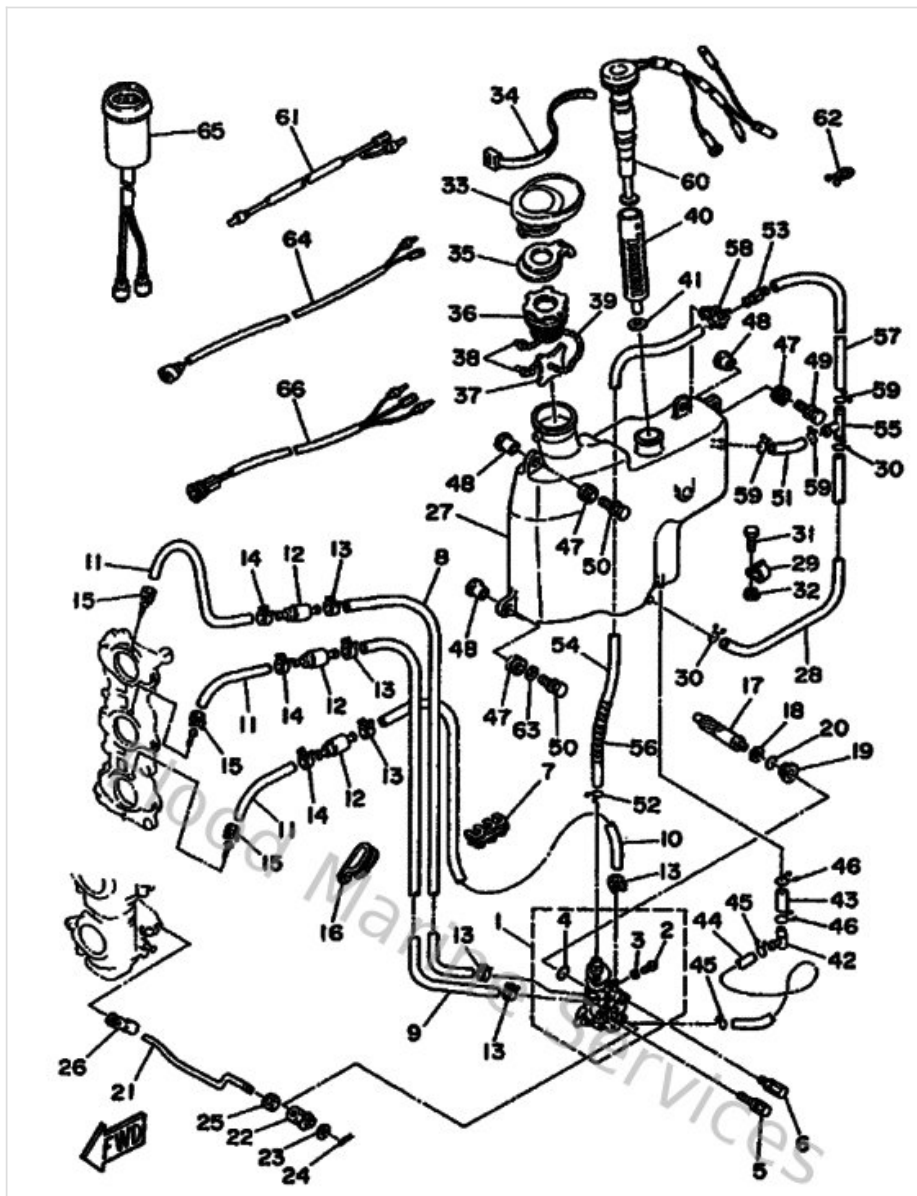
Ref	Part	
18	979850621000 Screw pan head	Buy now
19	6H3813370000 Cover, flywheel	Buy now
20	9020906M0400 Washer	Buy now
21	958950601600 Bolt, flange deep recess	Buy now

Manual Tilt



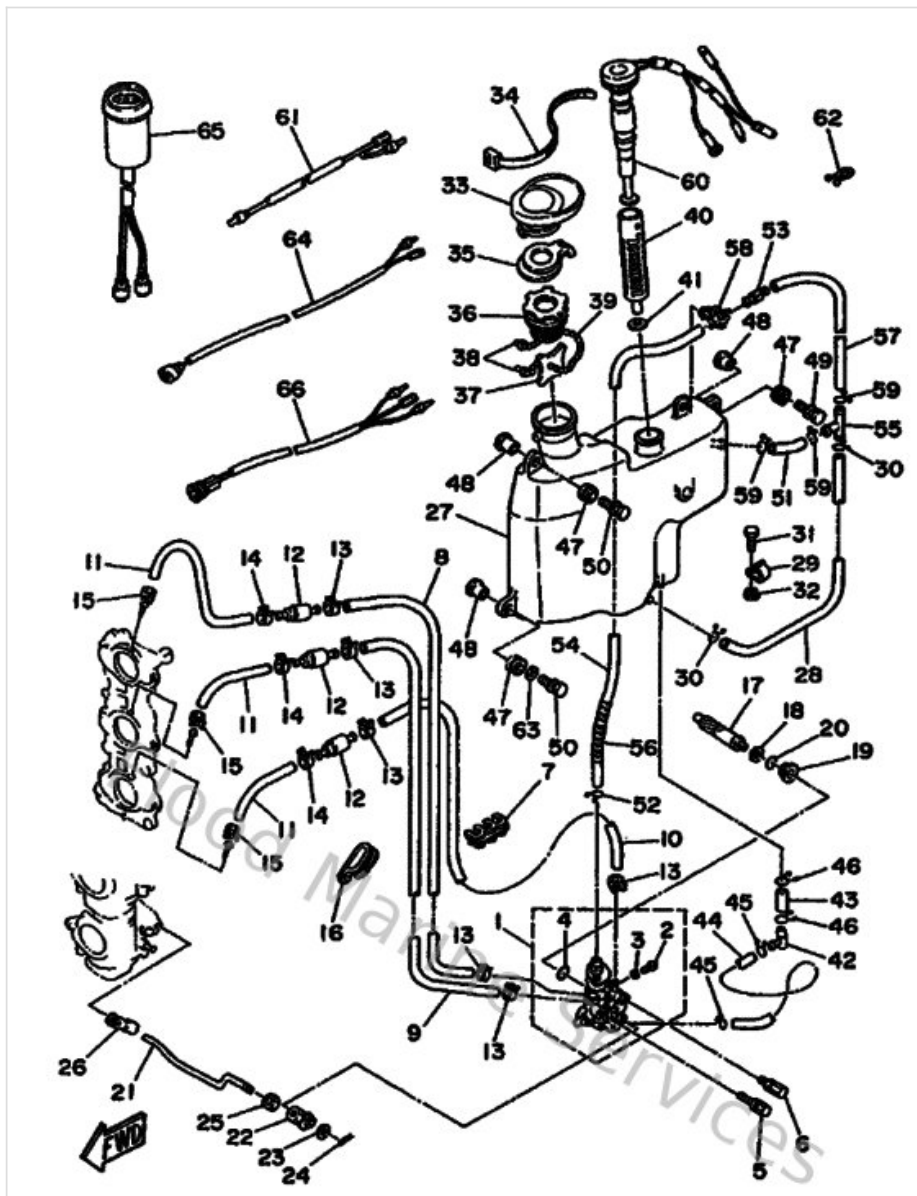
Ref	Part	
1	6974317003EJ Shock Absorber assembly	Buy now
2	688436310000 Lever, tilt 1	Buy now
3	682433180100 Cover	Buy now
4	970850601000 Bolt	Buy now
5	6974312800EJ Spacer, Clamp Bracket	Buy now
6	688431240200 Pin, lower shock mount	Buy now
7	9038618M2100 Bushing (688)	Buy now
8	9038618M3500 Bush (688)	Buy now

Oil Pump



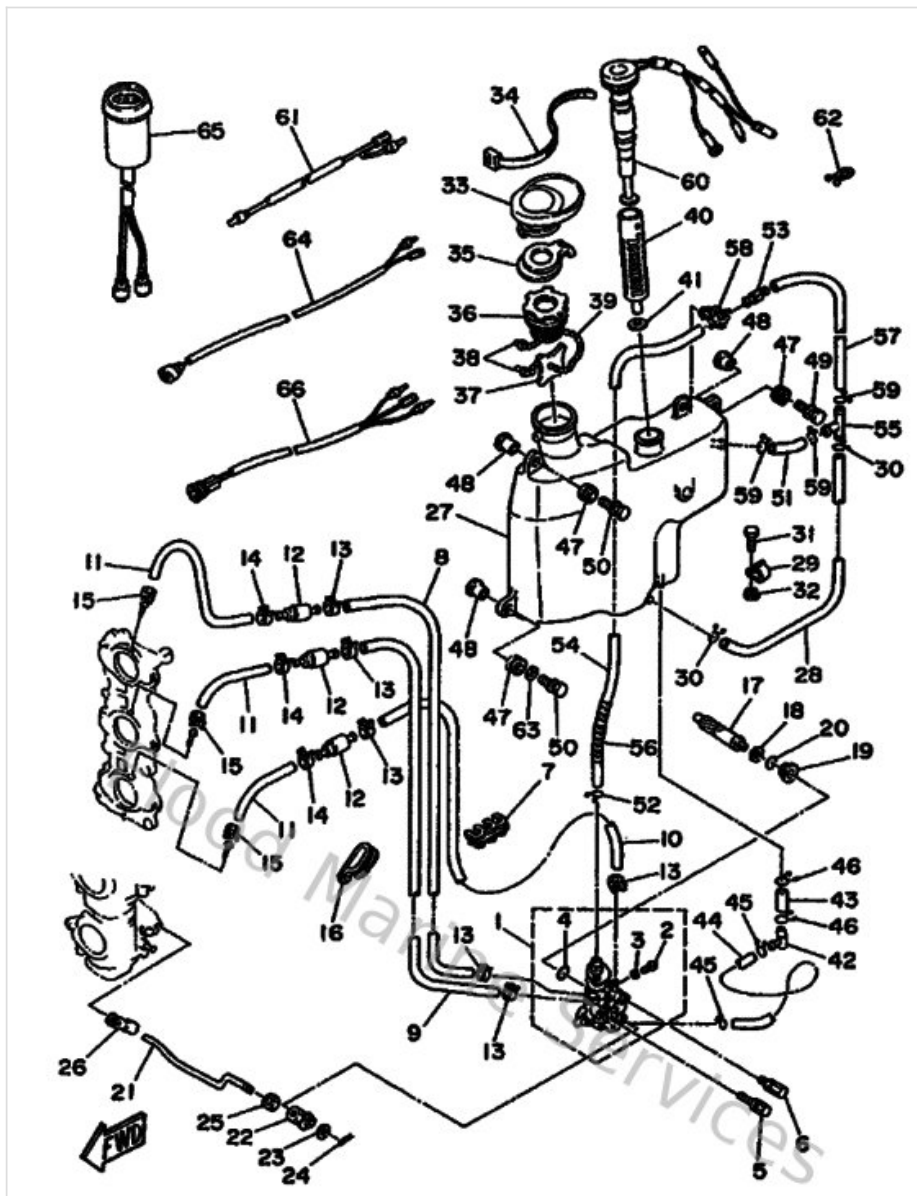
Ref	Part	
1	6H3132000100 Oil injection pump assembly	Buy now
2	6H1134710000 Plug, Drain	Buy now
4	9321019M8200 O-ring(6j8)	Buy now
5	9010906M3900 Bolt(6h0)	Buy now
6	9010906M4000 Bolt(6h0)	Buy now
7	9046407M0500 Clamp (6g5)	Buy now
8	9044507MA400 Hose (l390)	Buy now
9	9044507MF100 Hose (l570)	Buy now
10	9044507MA500 Hose (l200)	Buy now
11	9044507M8700 Hose(62t)	Buy now
12	6E9131837000 Valve check	Buy now
13	9046807M0200 Clip (6e5)	Buy now
16	9046508M2300 Clamp (6h3)	Buy now
17	6H3115370100 Gear, driven	Buy now
18	9020108M9300 Washer, plate (6g5)	Buy now

Oil Pump



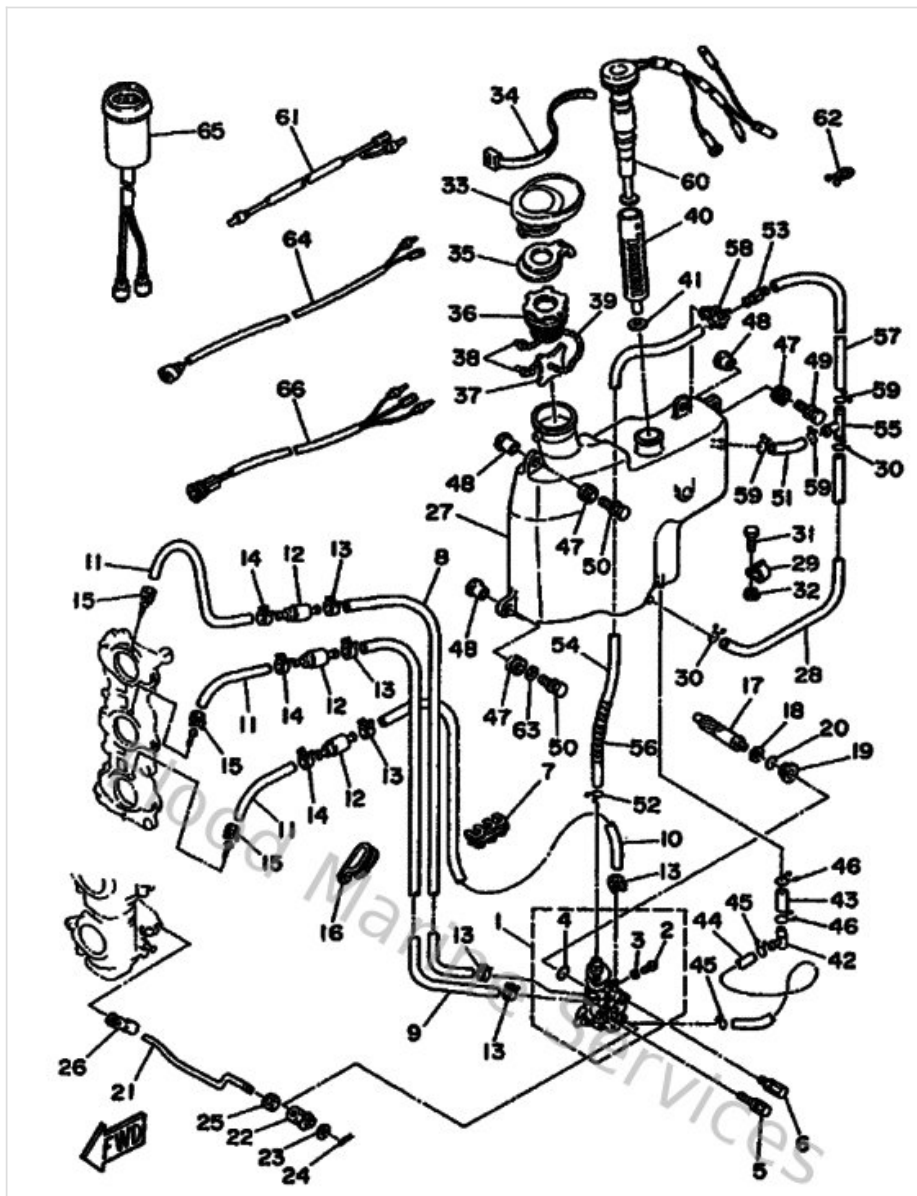
Ref	Part	
19	6H1131170000 Collar, distance	Buy now
20	932101359500 93210-13m04	Buy now
21	6H3412410100 Rod, link	Buy now
22	6H1412370000 Joint, link	Buy now
23	902020508800 Washer, plate (666)	Buy now
24	9046805M0300 Clip(6j8)	Buy now
25	953800560000 Nut, hexagon (663)	Buy now
26	6E9412370000 Joint, link	Buy now
27	6H3217070500 Oil tank comp.	Buy now
28	9044511M0300 Hose (I360)	Buy now
29	9046511M2700 Clamp(6h1)	Buy now
30	9046711M0800 Clip(72x)	Buy now
31	970950601600 Bolt, hexagon deep recess	Buy now
32	9038706M3100 Coller (6a0)	Buy now
33	6H3217520000 Tube, filler 1	Buy now

Oil Pump



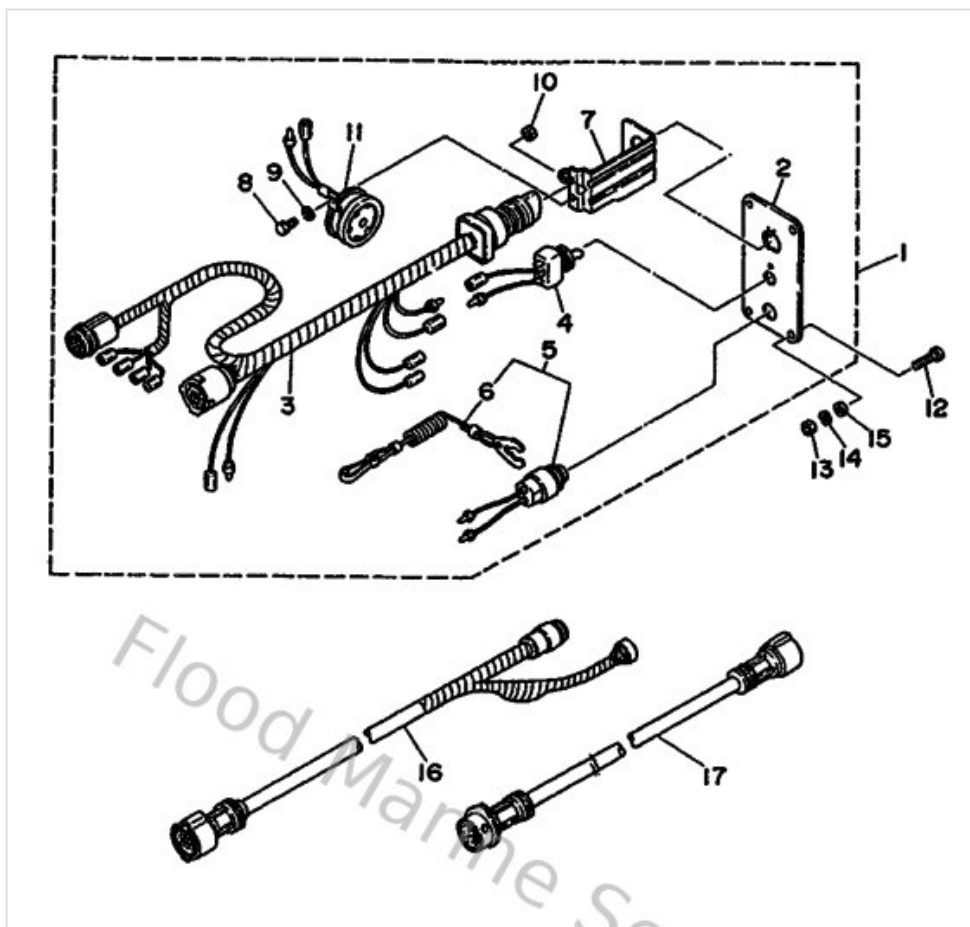
Ref	Part	
34	9046513M3000 Clamp	Buy now
35	6H12176M0100 Hook	Buy now
38	6H1217570000 Washer, special 1	Buy now
40	6J8134110000 Strainer, oil	Buy now
41	6J8134140000 Gasket, strainer cover	Buy now
42	6H1134350000 Nipple	Buy now
43	9044513M1800 Hose (L200)	Buy now
44	6H1217660100 Pipe, oil	Buy now
45	904670800400 Clip, pipe 6162435600	Buy now
46	9046712M1100 Clip(6k8)	Buy now
47	6A0823170000 Damper, ignition coil	Buy now
48	903870611900 Collar	Buy now
49	9011906M6500 Bolt, with washer	Buy now
50	9011906M8800 Bolt, with washer	Buy now
51	9044511M2100 Hose (I70)	Buy now

Oil Pump



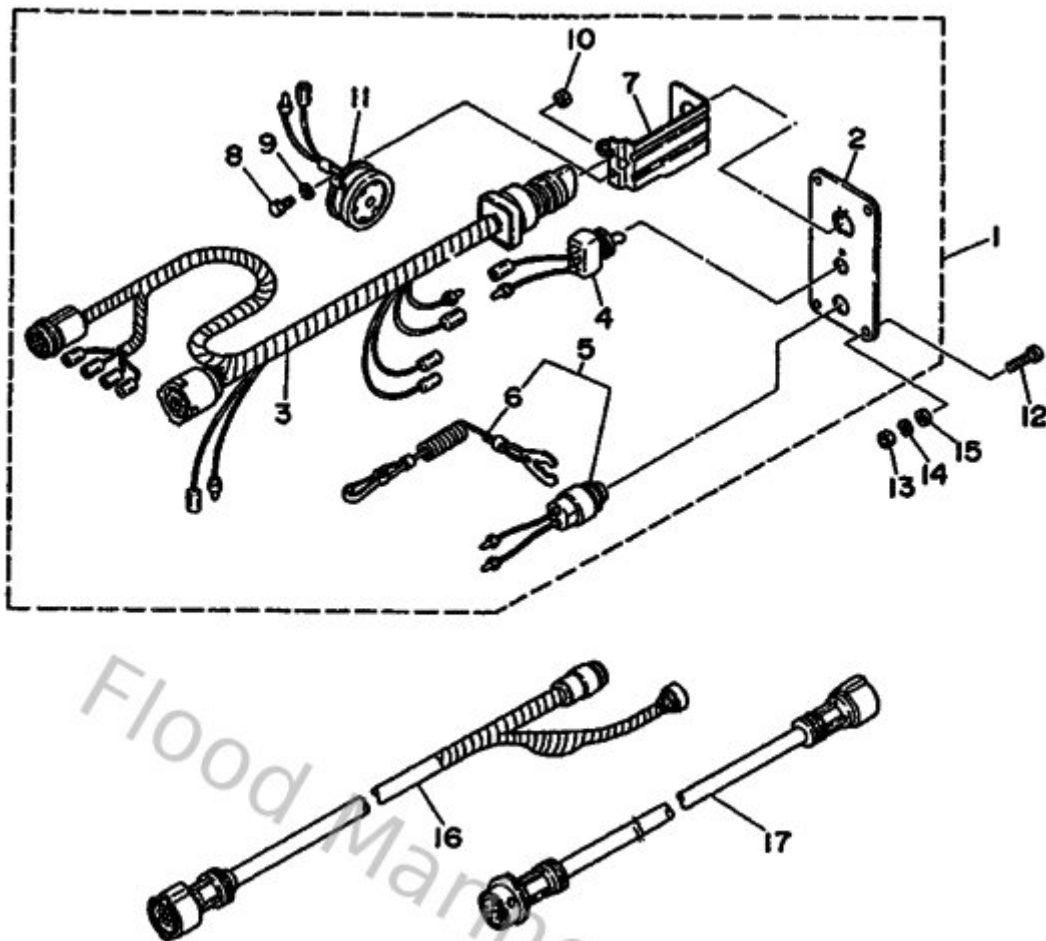
Ref	Part	
52	9046710M0400 Clip, pipe 1 (6e9)	Buy now
53	63D217440000 Breather	Buy now
54	9044511M1500 Hose (I360)	Buy now
55	6E5243780000 Pipe, joint 3	Buy now
56	9044610M0100 Tube (6e5)	Buy now
57	9044510MA900 Hose (I1040)	Buy now
58	9046411M2300 Clamp(6h4)	Buy now
60	6H3857201300 Oil Lvl Gauge Assembly	Buy now
61	6H3813150000 Lead Wire Assembly	Buy now
62	904651814700 Clamp	Buy now
63	929900660000 Washer, plain (646)	Buy now
66	6H1843481200 Wire Lead 1	Buy now

Optional Parts 1



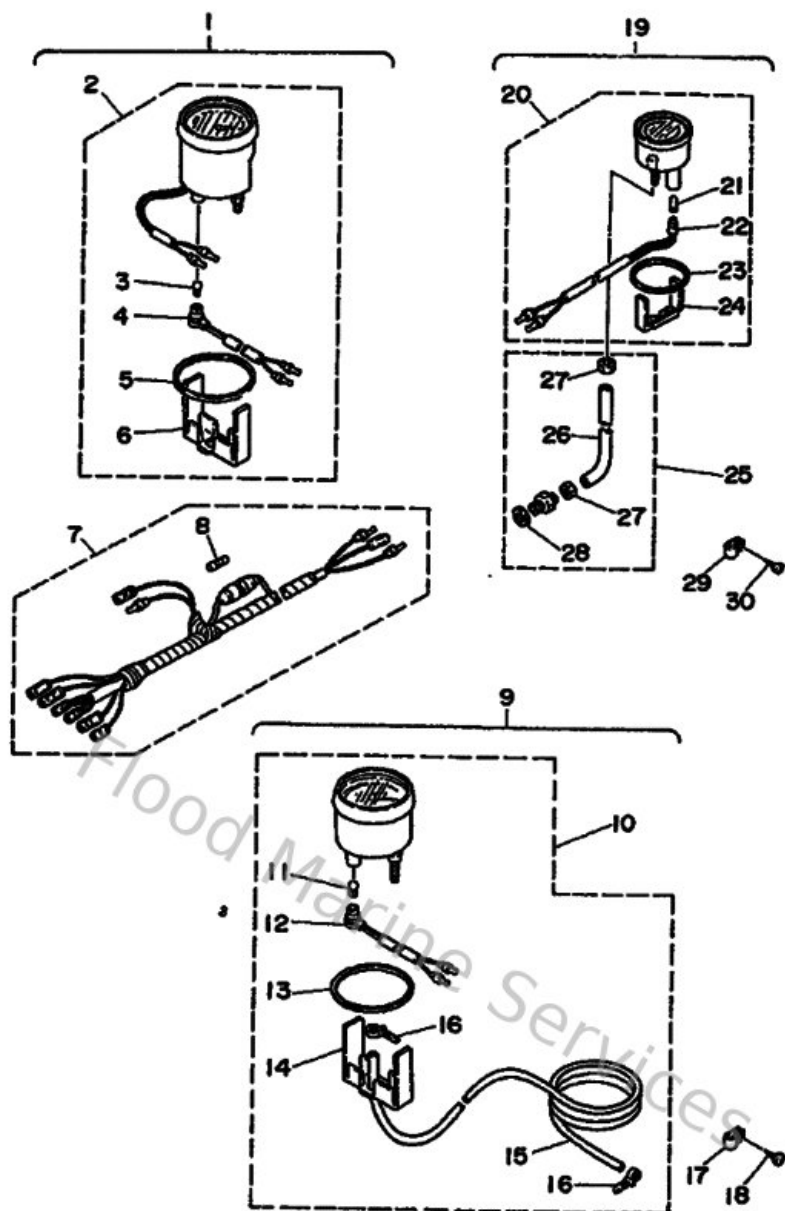
Ref	Part	
1	704825700200 Panel switch assembly	Buy now
2	689825710200 Panel, Switch	Buy now
3	704825100800 Main switch assembly	Buy now
4	703825740000 Switch, choke	Buy now
5	688825750000 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	704825810000 Stay, Cord Clamp	Buy now
8	970950501200 Bolt, hexagon	Buy now
9	929900510000 Ybs67-5 washer, spring	Buy now
10	953030570000 Nut (656)	Buy now
11	688833831100 Buzzer	Buy now
12	9014905M0500 Screw(6k0)	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	6888258A5000 10p main harness mec 5m (16ft)	Buy now

Optional Parts 1



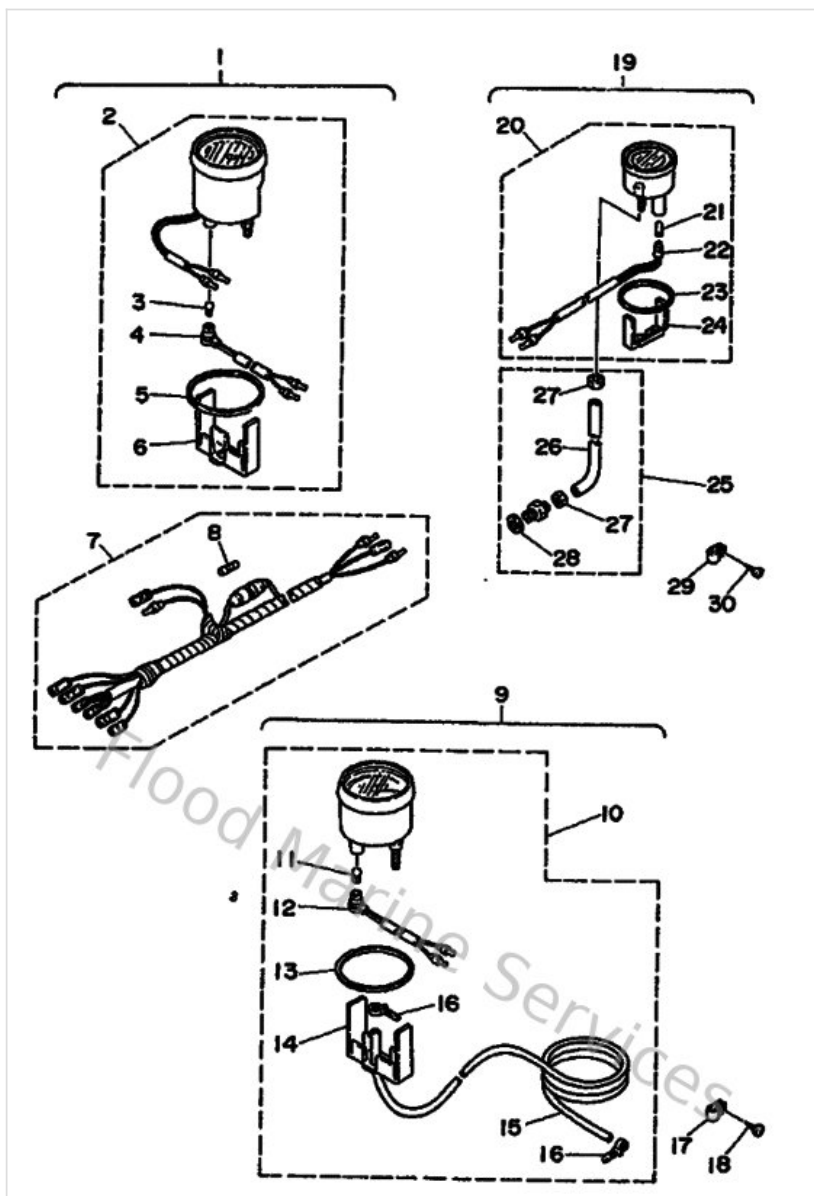
Ref	Part	
17	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 2



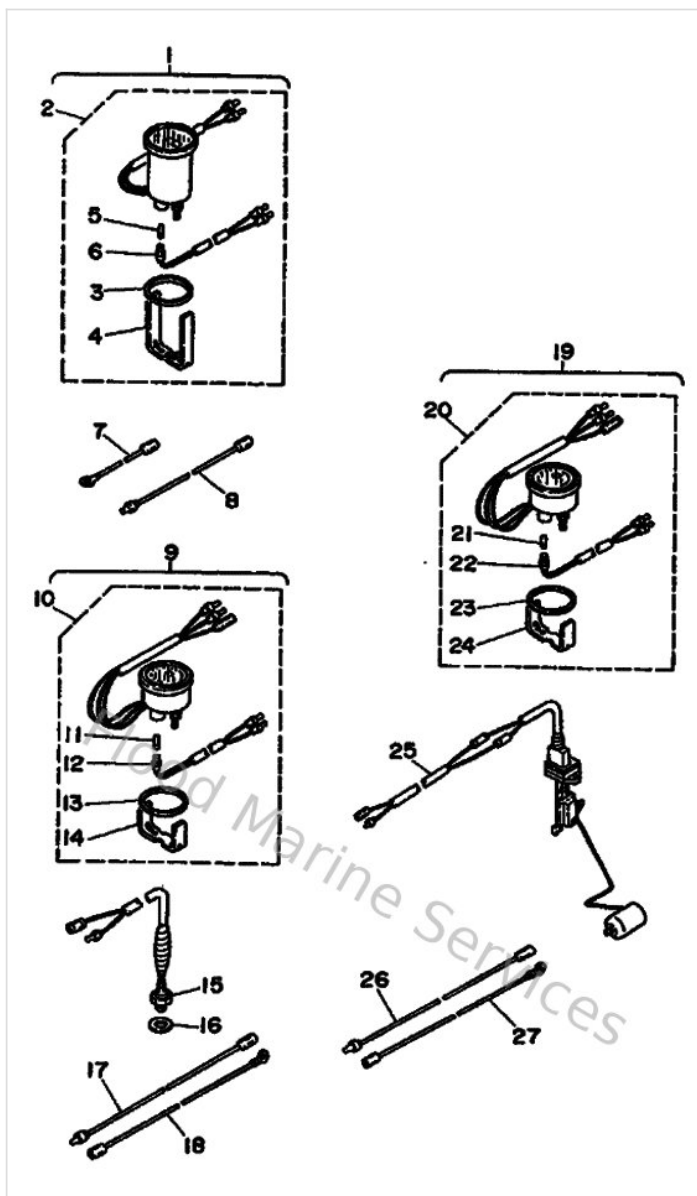
Ref	Part	
1	6Y5W00801100 Tachometer kit	Buy now
2	6Y5835401200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	6Y5835361000 Socket, meter	Buy now
5	6Y5835140000 Plate, fitting	Buy now
7	6Y583553N000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5W00813000 Speedometer Kit	Buy now
10	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
12	688835360000 Socket, meter	Buy now
13	6Y5835230000 Damper	Buy now
15	6Y5835571000 Tube (8m)	Buy now
16	9046511M1000 Clamp	Buy now
17	906013140200 021-58119-01 clip,nylon 14	Buy now
18	977804011600 Screw,panh.tapping	Buy now

Optional Parts 2



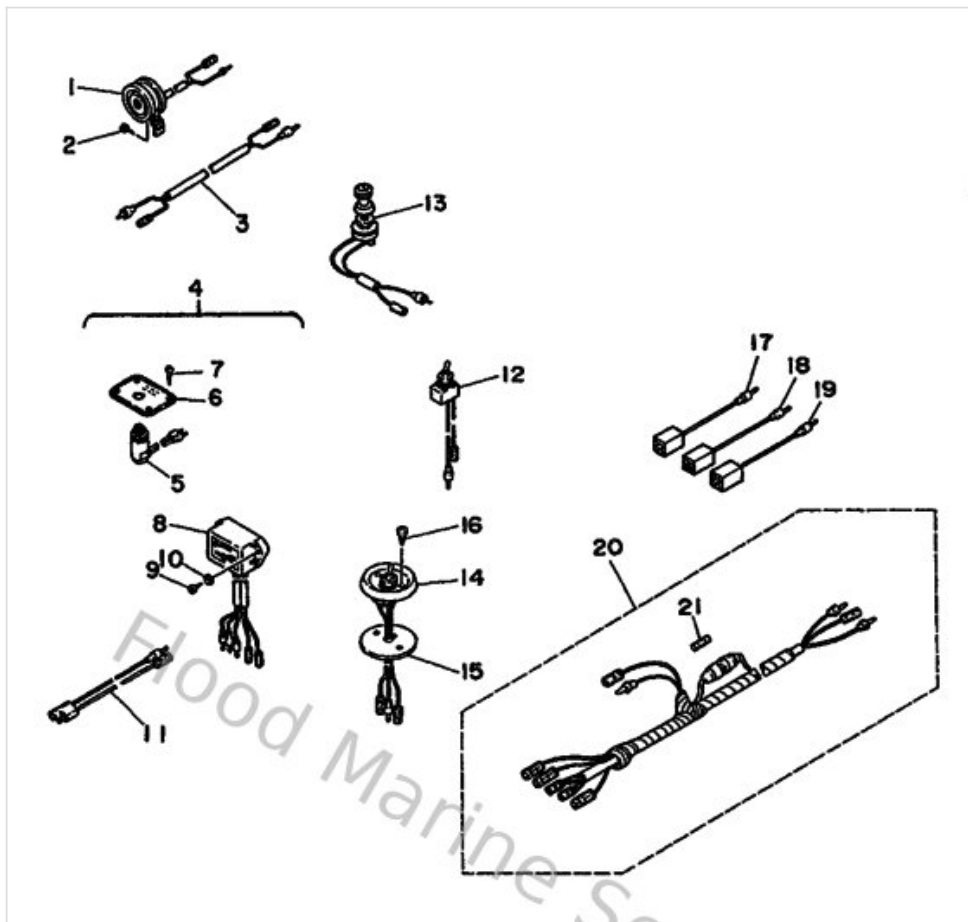
Ref	Part	
19	6Y5W00880000 Water Pressure Meter Kit	Buy now
20	6Y5836600000 Water pressure meter assembly	Buy now
21	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
22	6Y5835360000 Socket, meter	Buy now
23	688836640000 Damper	Buy now
24	688836650000 Plate, fitting	Buy now
25	688836670000 Sender	Buy now
26	688836660000 Tube	Buy now
27	663836680000 Nut, nipple	Buy now
28	904301411500 Gasket (663)	Buy now

Optional Parts 3



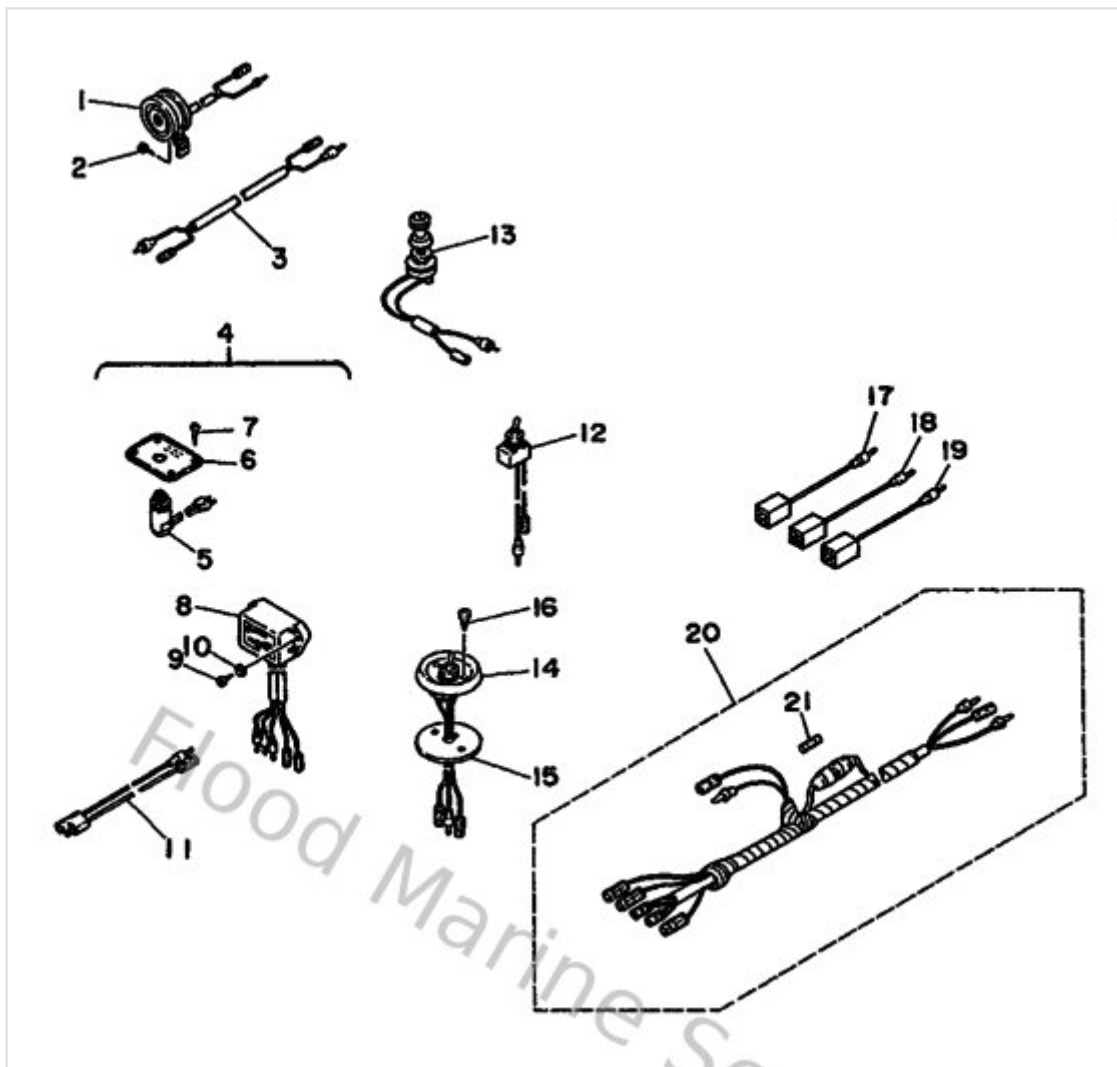
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
11	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 4



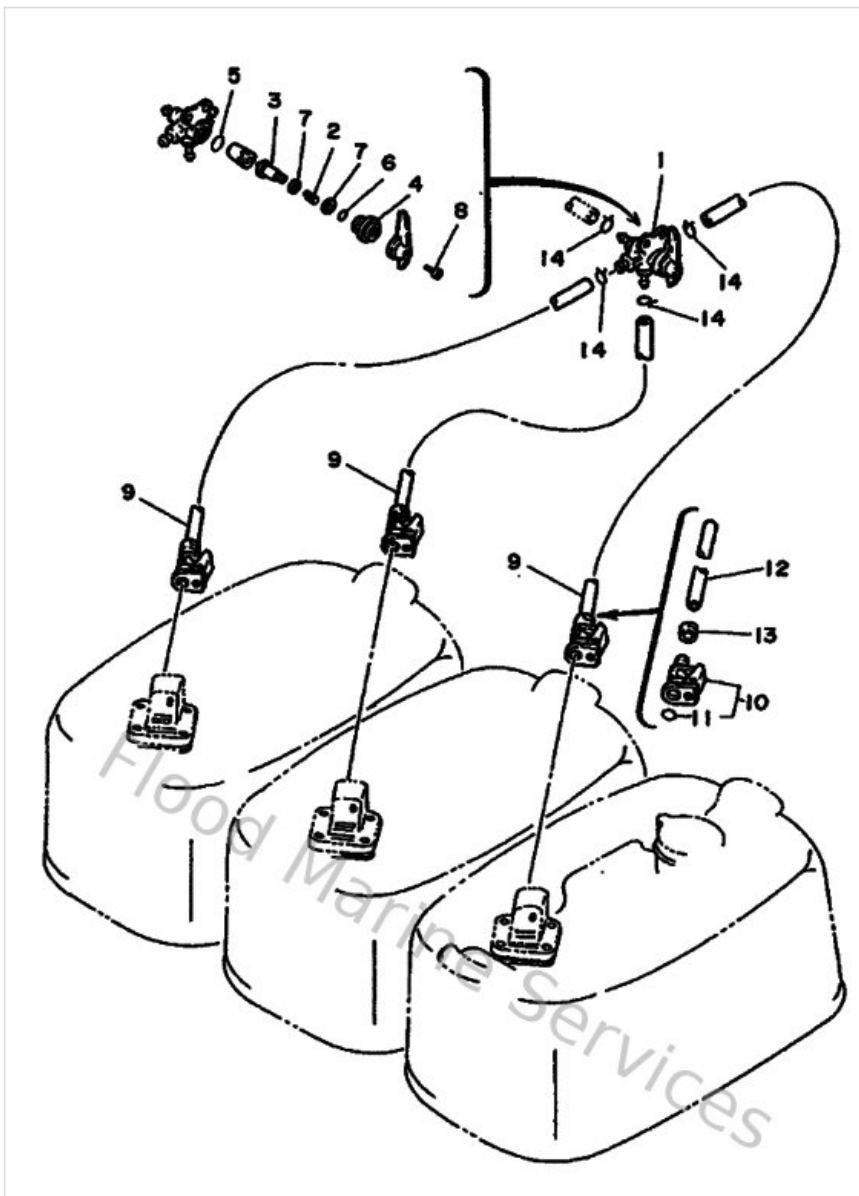
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010100 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825260000 Switch, lamp	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw, panh.tapping	Buy now
17	6Y5825210000 Wire, lead	Buy now
18	6Y5821490000 Wire, lead 3	Buy now

Optional Parts 4



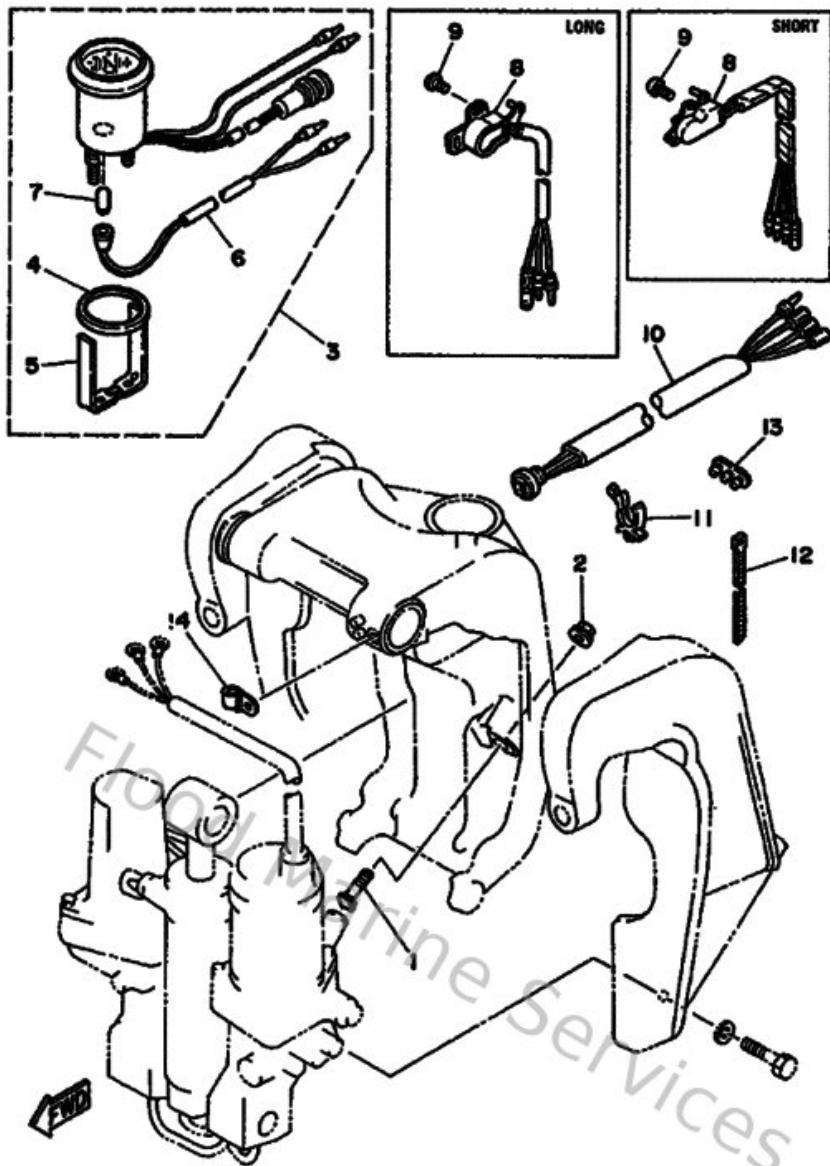
Ref	Part	
19	6Y5821170000 Wire, lead	Buy now
20	6Y5835530000 Wire, lead (l=2.5m)	Buy now
21	1E6821510000 Fuse (10a)	Buy now

Optional Parts 5



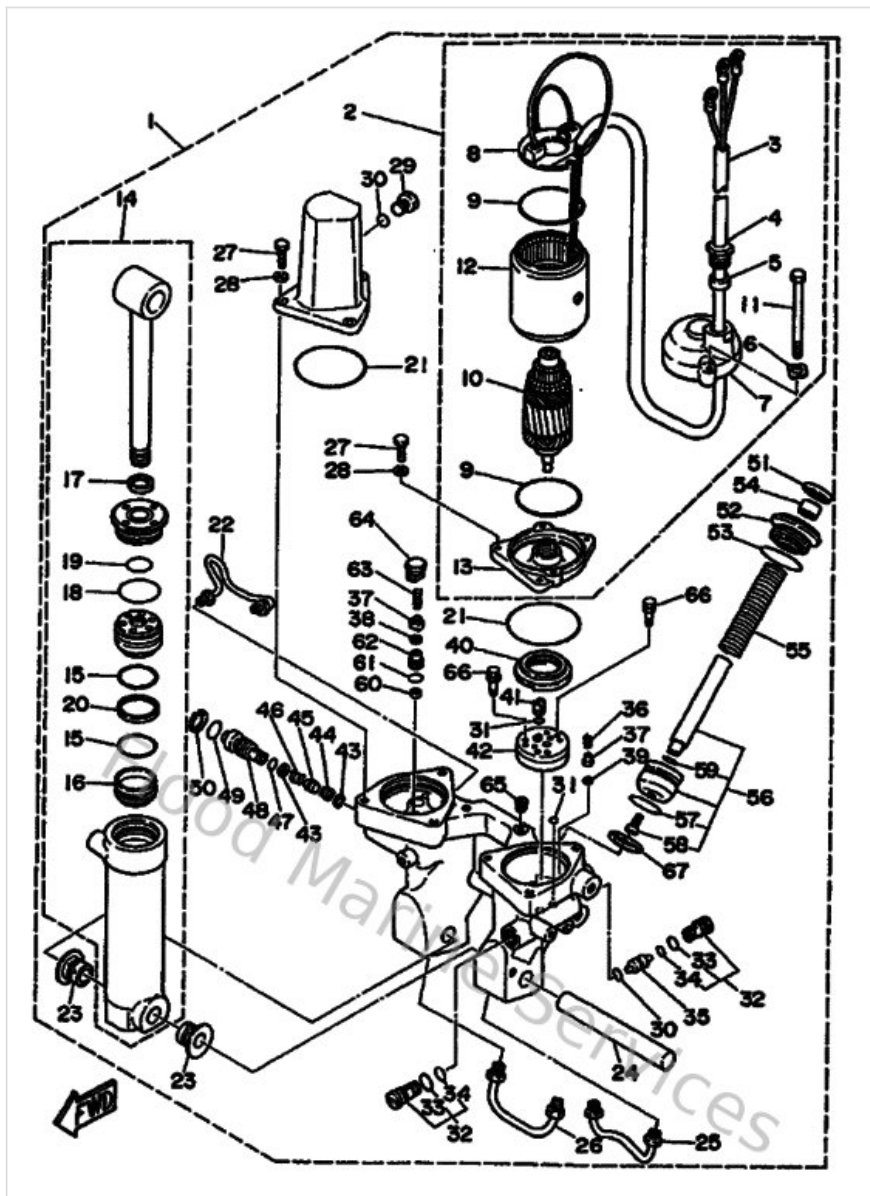
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	688243070100 Fuel Pipe Comp. 2	Buy now
10	6G1243050000 Fuel pipe joint comp. 2	Buy now
11	932100828700 O-ring (655)	Buy now
12	9044512M0500 Hose (I3000)	Buy now
13	650243510100 Band 1	Buy now
14	9046711M0000 Clip, Scissor	Buy now

Power Trim & Tilt Assy



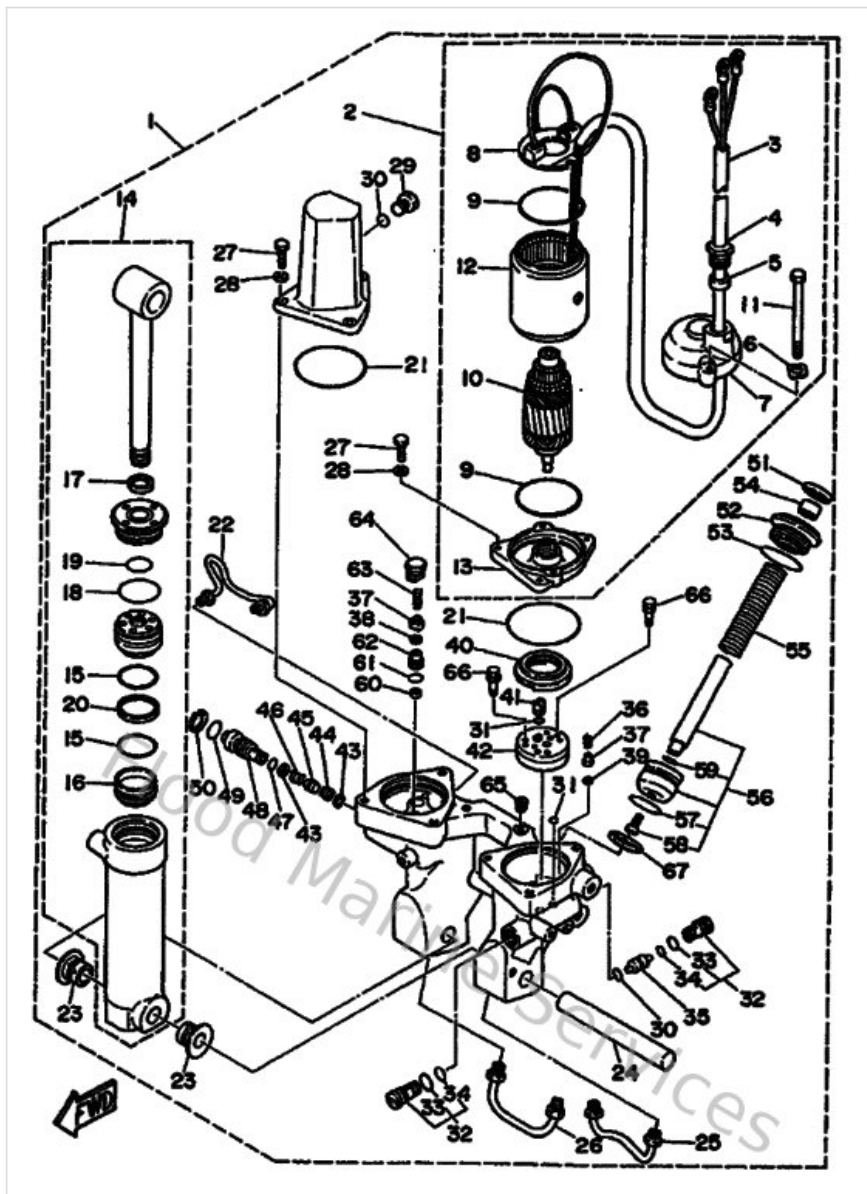
Ref	Part	
1	688433760100 Bolt, thrust receiver	Buy now
2	957800830000 Nut, nylon (6j8)	Buy now
3	6Y5836700100 Trim Meter	Buy now
4	688836640000 Damper	Buy now
5	6Y5835770000 Plate, fitting	Buy now
6	6Y5835362000 Socket, Meter	Buy now
7	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
8	6H1836721000 Trim Sender	Buy now
9	925800601600 Screw pan head	Buy now
10	6E5825531000 Extension, Wire Harness	Buy now
11	9046415M0800 Clamp (6h1)	Buy now
12	904651009800 Clamp	Buy now
13	703821190000 Cover, lead wire	Buy now
14	904650802800 Clamp (1e6)	Buy now

Power Trim & Tilt Assy 1



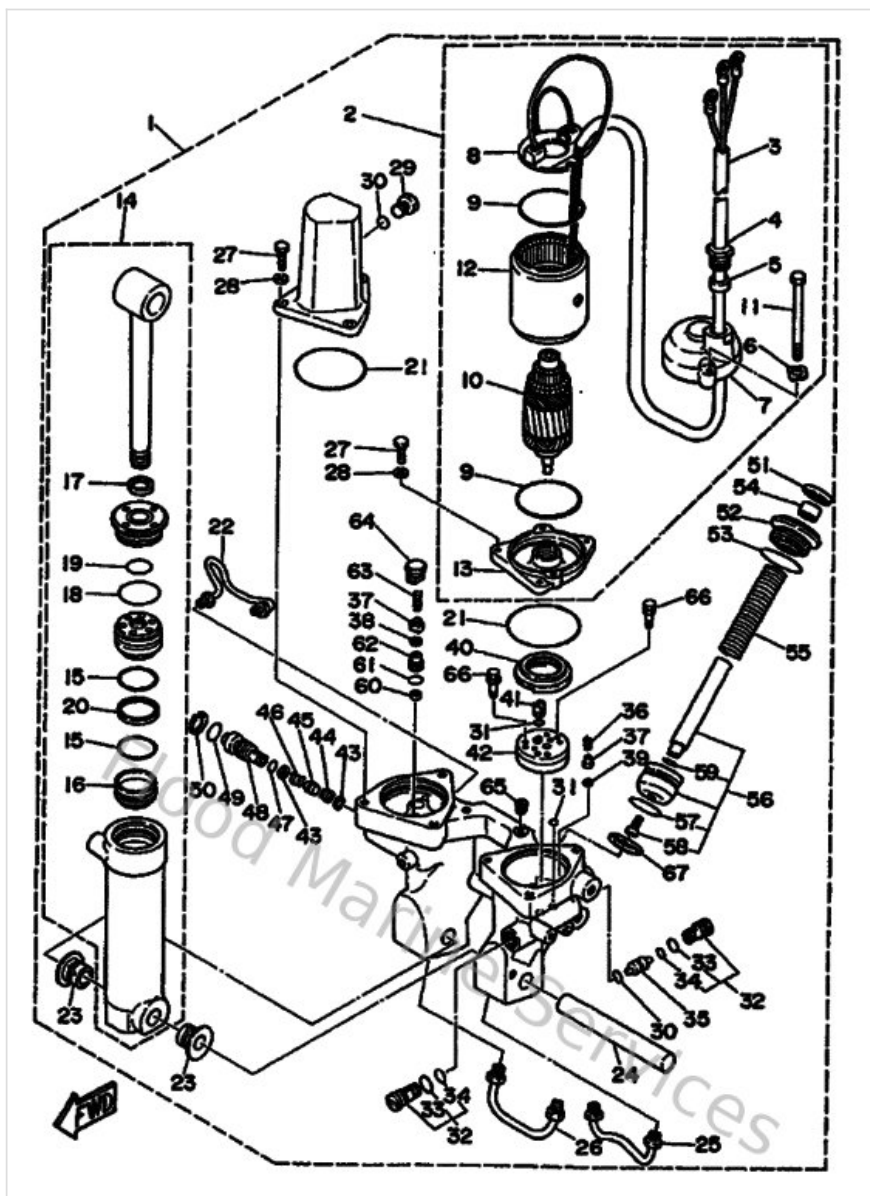
Ref	Part	
1	6H14380011EJ Power Trim & Tilt assembly	Buy now
2	6H1438800000 Motor Assembly	Buy now
9	9321071M7600 O-Ring (6E5)	Buy now
14	6H1438401000 Power tilt assembly	Buy now
15	6H1438611000 O-ring	Buy now
16	6H1438141000 Piston, free	Buy now
17	6H1438720000 Ring, back up	Buy now
19	6H14389H1000 O-ring	Buy now
20	6H1438711000 Ring, back up	Buy now
21	6H1438690000 O-ring	Buy now
22	6H1438351000 Pipe	Buy now
23	9038618M1400 Bushing (6e5)	Buy now
24	6E5438180000 Pin, lower shock mount	Buy now
25	6H1438331000 Pipe	Buy now
26	6H1438340000 Pipe	Buy now

Power Trim & Tilt Assy 1



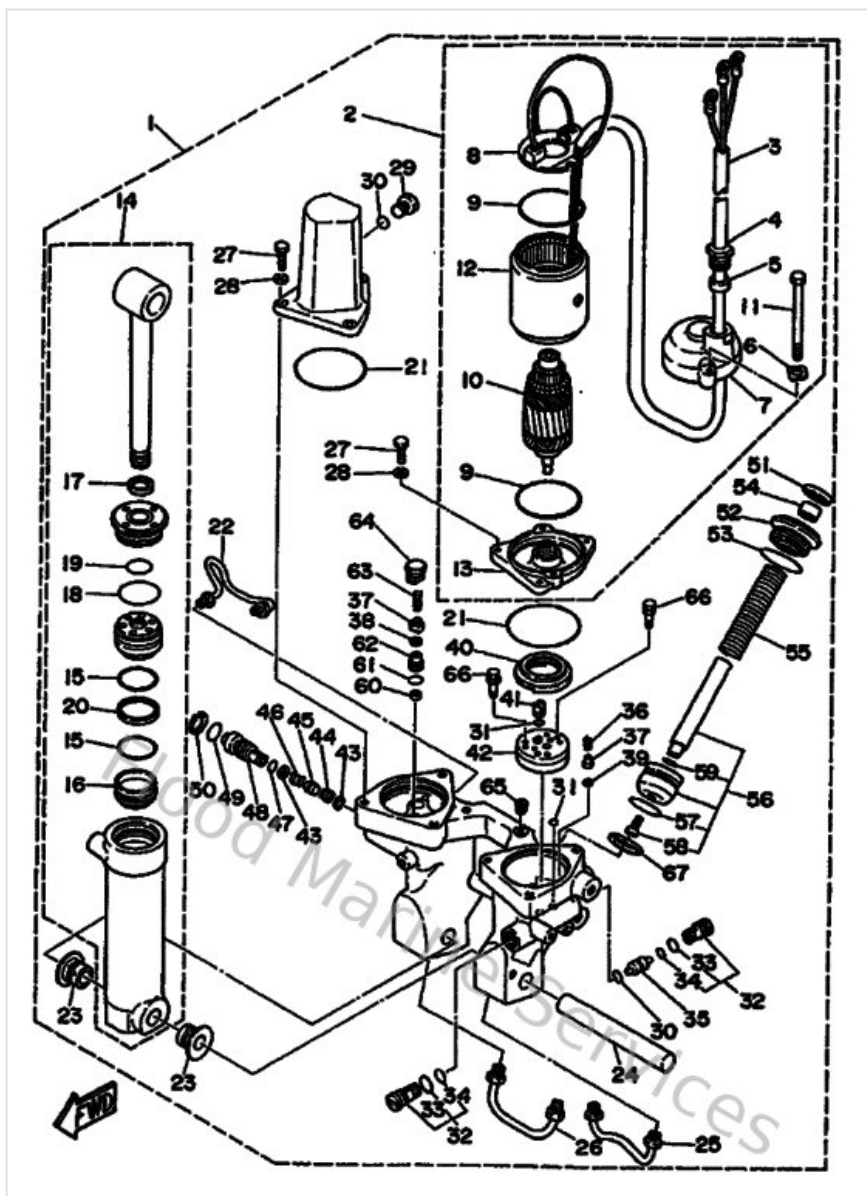
Ref	Part	
27	973950602000 Bolt(7u8)	Buy now
28	929900610000 Washer(6a1)	Buy now
29	6H1438290000 Plug, reservoir	Buy now
30	932100935000 O-ring	Buy now
31	932100651900 O-ring(6h0)	Buy now
32	6H1438021000 Valve sub assembly	Buy now
34	6H1438670000 O-ring	Buy now
35	6H1438411000 Piston, shuttle	Buy now
36	6H1438561000 Spring, down relief	Buy now
37	6H1438441000 Pin, valve support	Buy now
38	6H14384G1000 Seal, relief valve	Buy now
39	6H14384F0000 Seal, main valve	Buy now
40	6H1438170000 Filter 2	Buy now
41	6H1438310000 Connector, shaft	Buy now
42	6H1438301000 Gear Pump Assembly	Buy now

Power Trim & Tilt Assy 1



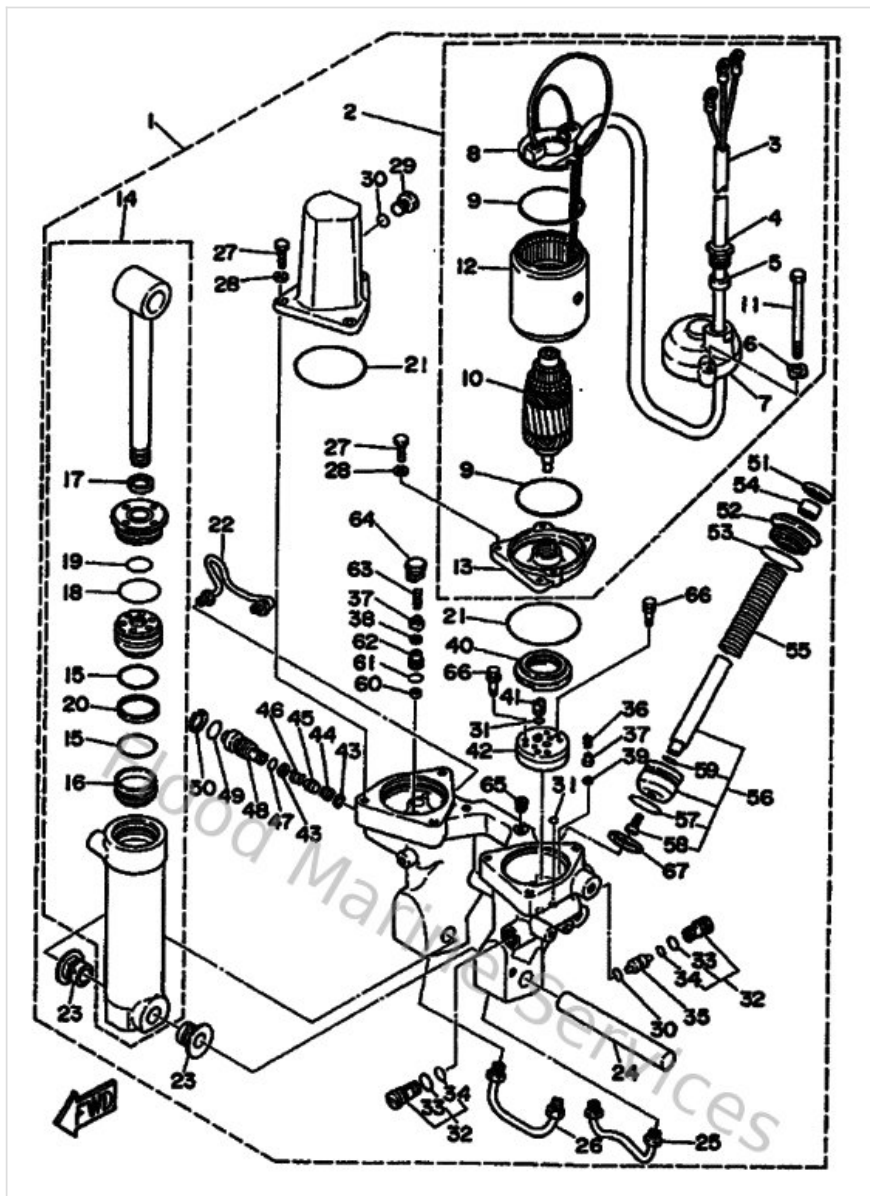
Ref	Part	
43	6H1438470000 Seat, manual valve	Buy now
44	6H1438990000 Spring, manual release	Buy now
45	6H14382A1000 Adaptor 1	Buy now
46	6H1438540000 Spring, manual release	Buy now
47	9321010M7400 O-ring	Buy now
48	6H1438450100 Screw, manual release	Buy now
49	9321018M7500 O-ring (6e5)	Buy now
50	6H1438750000 Ring, snap	Buy now
51	6H1438221000 Seal, trim dust	Buy now
52	6H1438211000 Screw, trim cylinder end	Buy now
54	903801610900 Bush, solid (22w)	Buy now
56	6H1438201000 Trim Piston Sub assembly	Buy now
57	6H1438640000 O-ring	Buy now
58	913160602000 Bolt,socket	Buy now
60	6H1438160000 Filter 1	Buy now

Power Trim & Tilt Assy 1



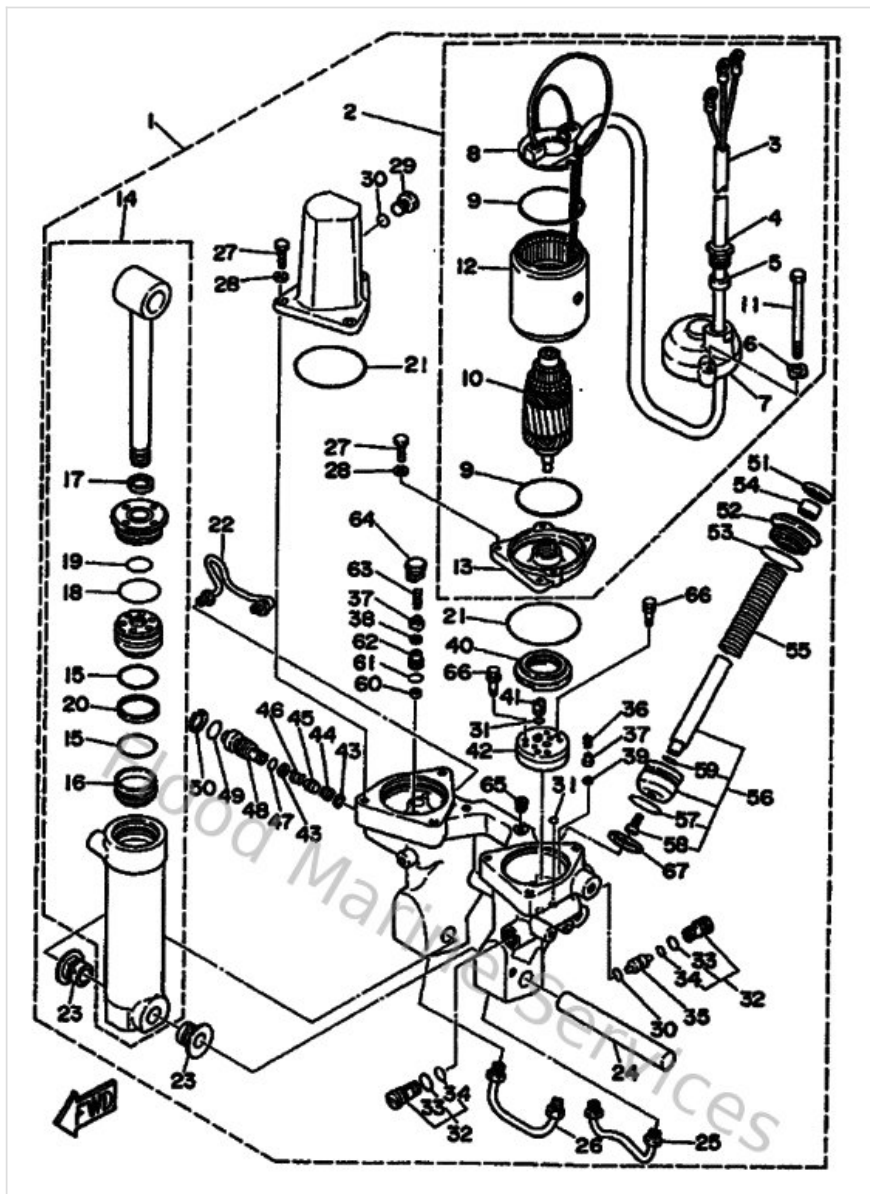
Ref	Part	
61	932101136800 O-ring (2h7)	Buy now
62	6H1438951200 Seat, relief valve	Buy now
63	6H1438551000 Spring, up relief	Buy now
65	6H14388E0000 Plug, Taper Screw	Buy now
66	975010522500 Bolt, Wwasher	Buy now
67	6H1438740000 Ring, back up	Buy now
2	688438801100 Motor Assembly	Buy now
3	6E5438040000 Stator Assembly	Buy now
4	6E5438050000 Armature Assembly	Buy now
6	6E5438840000 Frame, Commutator End	Buy now
7	6E5438850000 Grommet	Buy now
8	6E5438860000 Bolt	Buy now
9	6E5438870000 Bolt	Buy now
10	9020105M0100 Washer	Buy now
11	688438071100 Wire Sub Assembly	Buy now

Power Trim & Tilt Assy 1



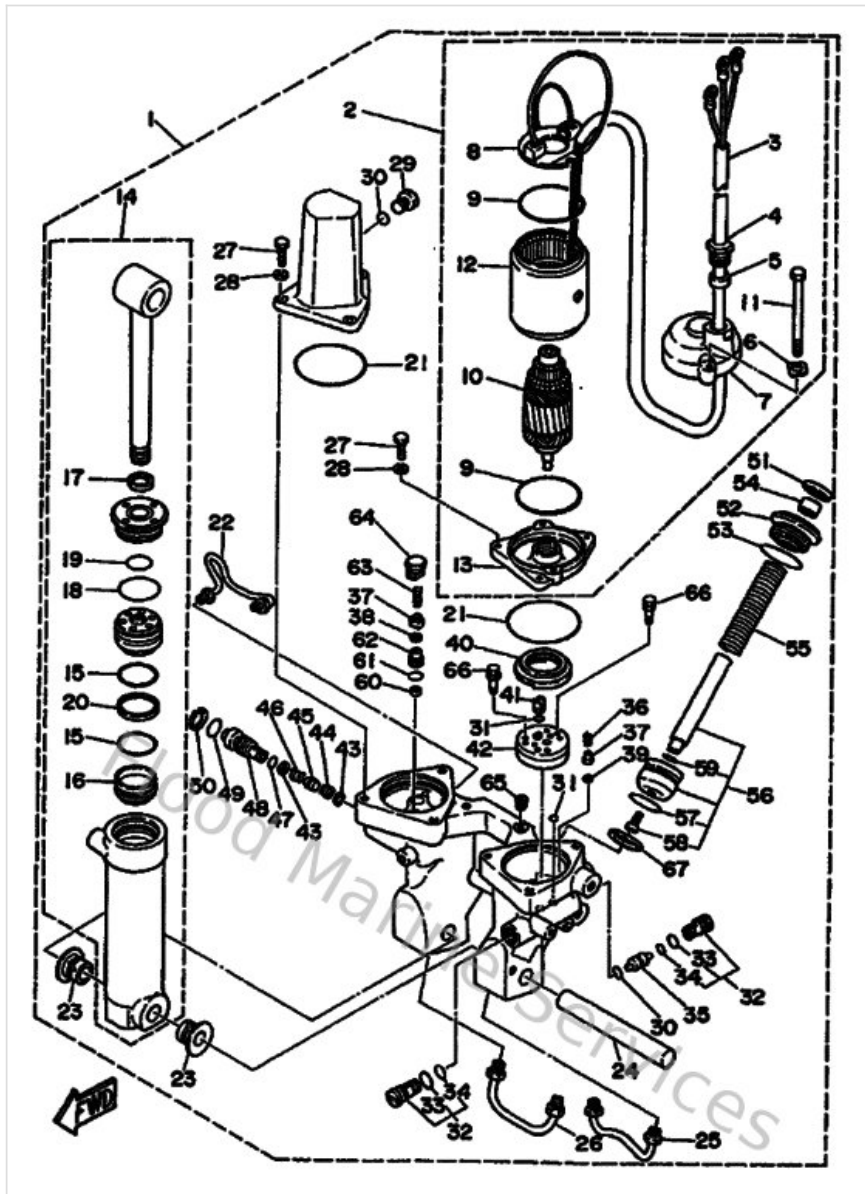
Ref	Part	
13	6E5438610000 O-ring 1	Buy now
14	6E5438620000 O-ring 2	Buy now
15	6E5438720000 Ring, back-up 2	Buy now
16	6E5438140100 Piston, free	Buy now
17	6E5438290000 Plug, reservoir	Buy now
18	6E5438630000 O-ring	Buy now
21	9011906M4200 Bolt, with washer(6e5)	Buy now
22	6E5438200300 Piston sub assembly	Buy now
23	6E5438640000 O-ring 4	Buy now
24	6E5438740100 Ring, back-up 4	Buy now
25	6E5438210100 Screw, trim cylinder end	Buy now
26	6E5438220100 Seal, trim dust	Buy now
28	6E5438650000 O-ring 5	Buy now
29	6E5438020000 Valve Sub Assembly	Buy now
30	6E5438660000 O-ring	Buy now

Power Trim & Tilt Assy 1



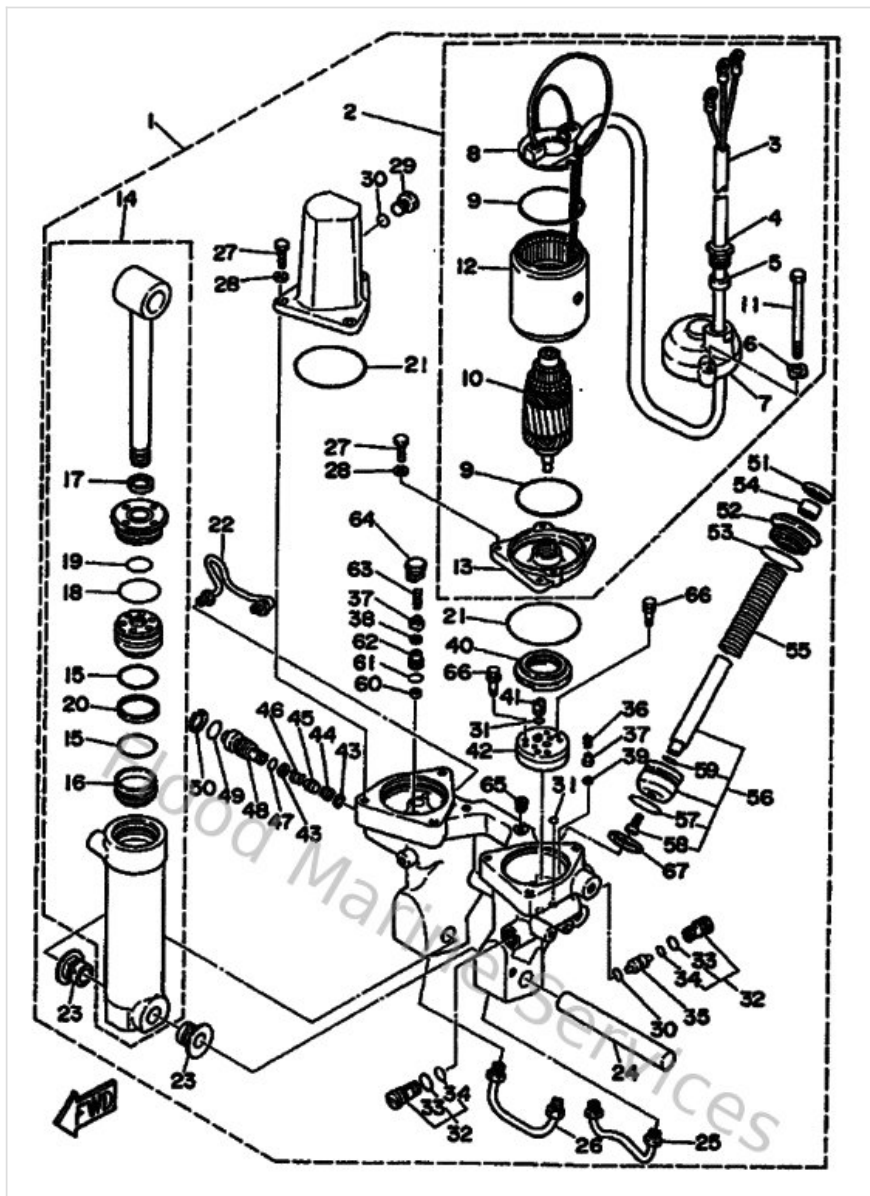
Ref	Part	
31	6E5438670000 O-ring	Buy now
32	6E5438410100 Piston, Shuttle	Buy now
33	6E5438680000 O-Ring	Buy now
34	6E5438690000 O-ring 9	Buy now
35	6E5438330100 Pipe 1	Buy now
36	6E5438340100 Pipe 2	Buy now
37	6E5438350100 Pipe	Buy now
38	6E5438510000 Seat, relief valve	Buy now
39	6E5438440200 Pin, Valve Support	Buy now
40	6E5438580000 Ball 1	Buy now
41	6E5438560000 Spring, down relief	Buy now
42	6E5438830000 O-ring 10	Buy now
43	6E5438430000 Screw, Valve Lock	Buy now
44	6H3438550000 Spring, Up Relief	Buy now
45	6E5438590000 Pin, valve support	Buy now

Power Trim & Tilt Assy 1



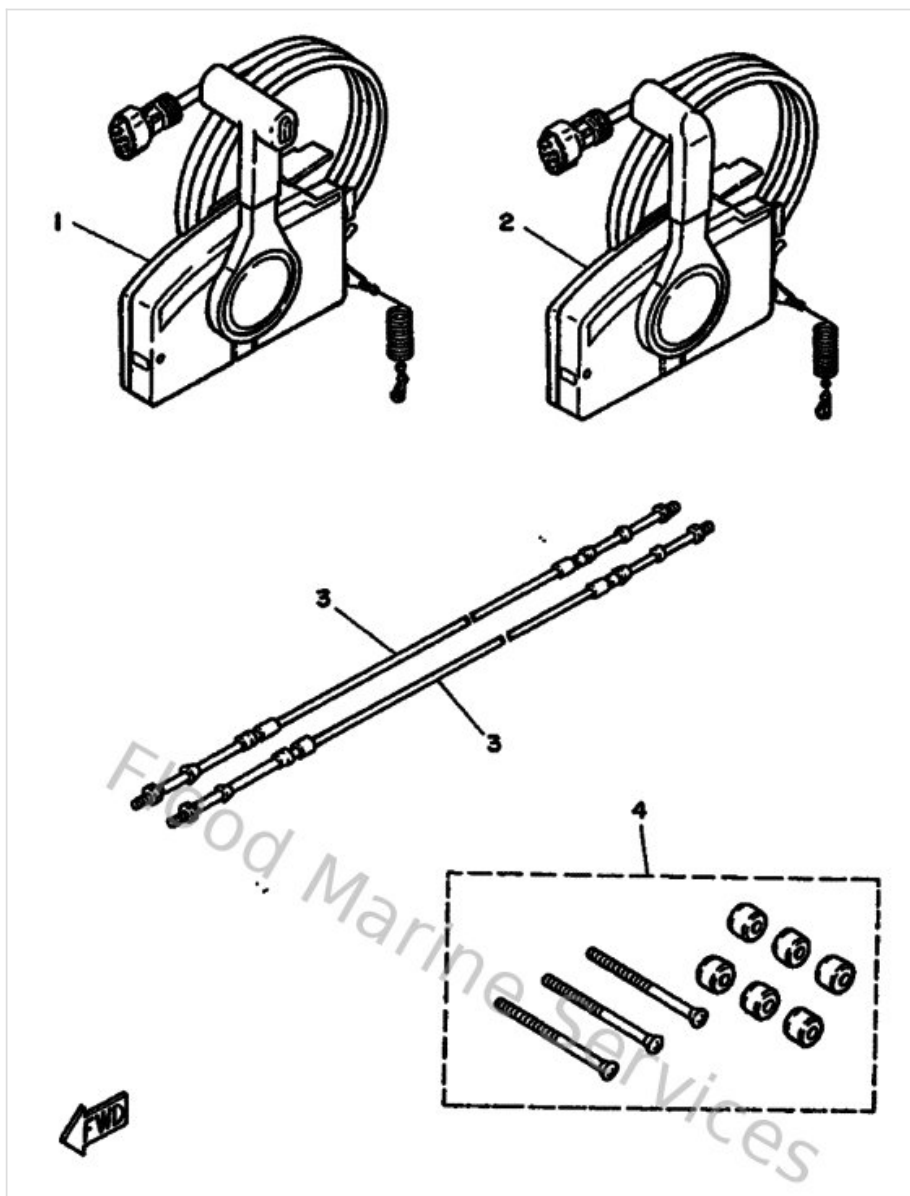
Ref	Part	
46	6E5438770100 Ball 2	Buy now
47	6E5438950000 Seat, relief valve 2	Buy now
48	6E5438960000 O-ring	Buy now
49	6E5438161000 Filter 1	Buy now
50	6E5438171000 Filter 2	Buy now
51	9010906M2100 Bolt (6e5)	Buy now
52	6E5438970000 O-Ring	Buy now
53	6E5438780100 Bolt, Socket	Buy now
54	6E5438880100 Bolt, socket	Buy now
55	6E5438310000 Connector, shaft	Buy now
56	6E5438300000 Gear Pump assembly	Buy now
57	9321007M7800 O-ring (6e5)	Buy now
58	6E5438470000 Seat, manual valve	Buy now
59	6E5438540100 Spring, manual release	Buy now
60	6E54382A0000 Adaptor 1	Buy now

Power Trim & Tilt Assy 1



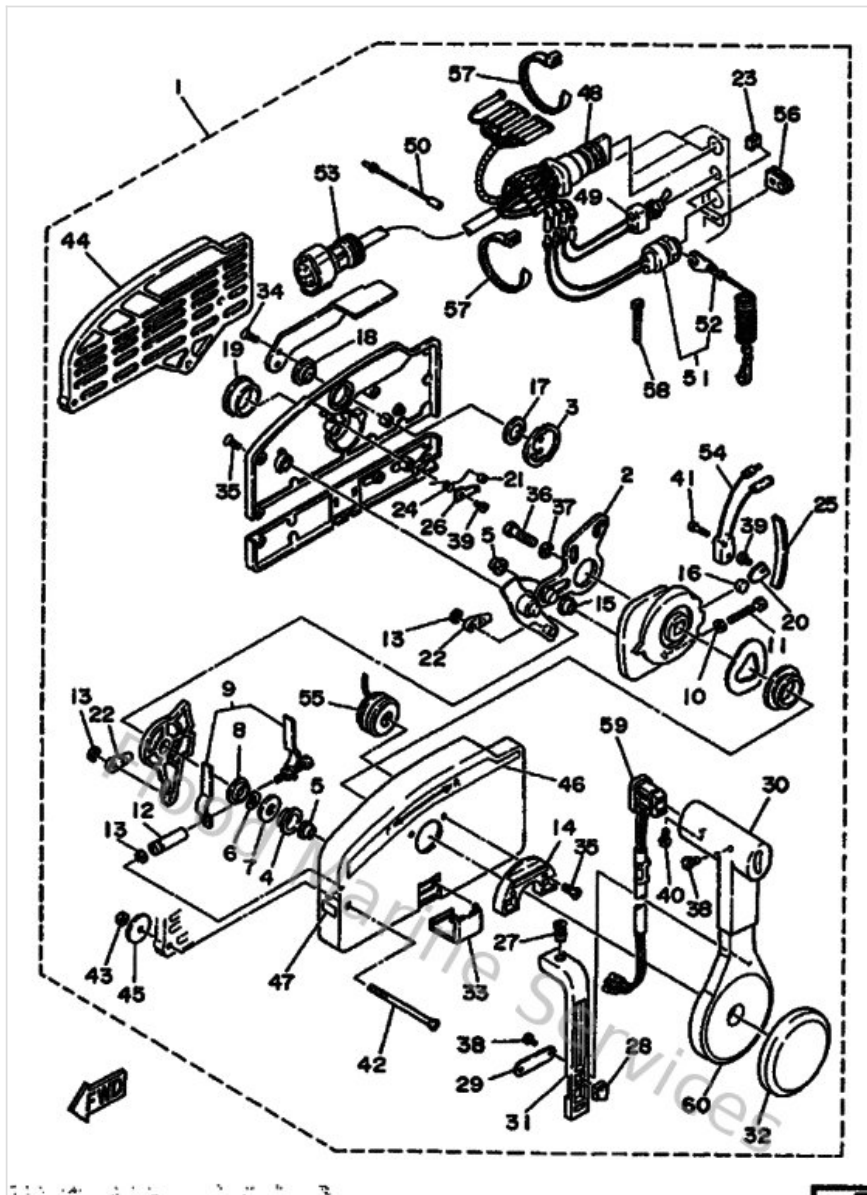
Ref	Part	
62	6E5438450100 Screw, manual release	Buy now
64	6E5438750000 Ring, snap	Buy now
65	9020105M0000 Washer (6E5)	Buy now
66	6E54381A0000 Shaft	Buy now
67	6E5438490100 Pin, valve support	Buy now
68	6E5438240100 Spring Down Relief 2	Buy now
69	9321006M7700 O-Ring	Buy now
70	6E5438420000 Screw, valve seat	Buy now

Remote Control



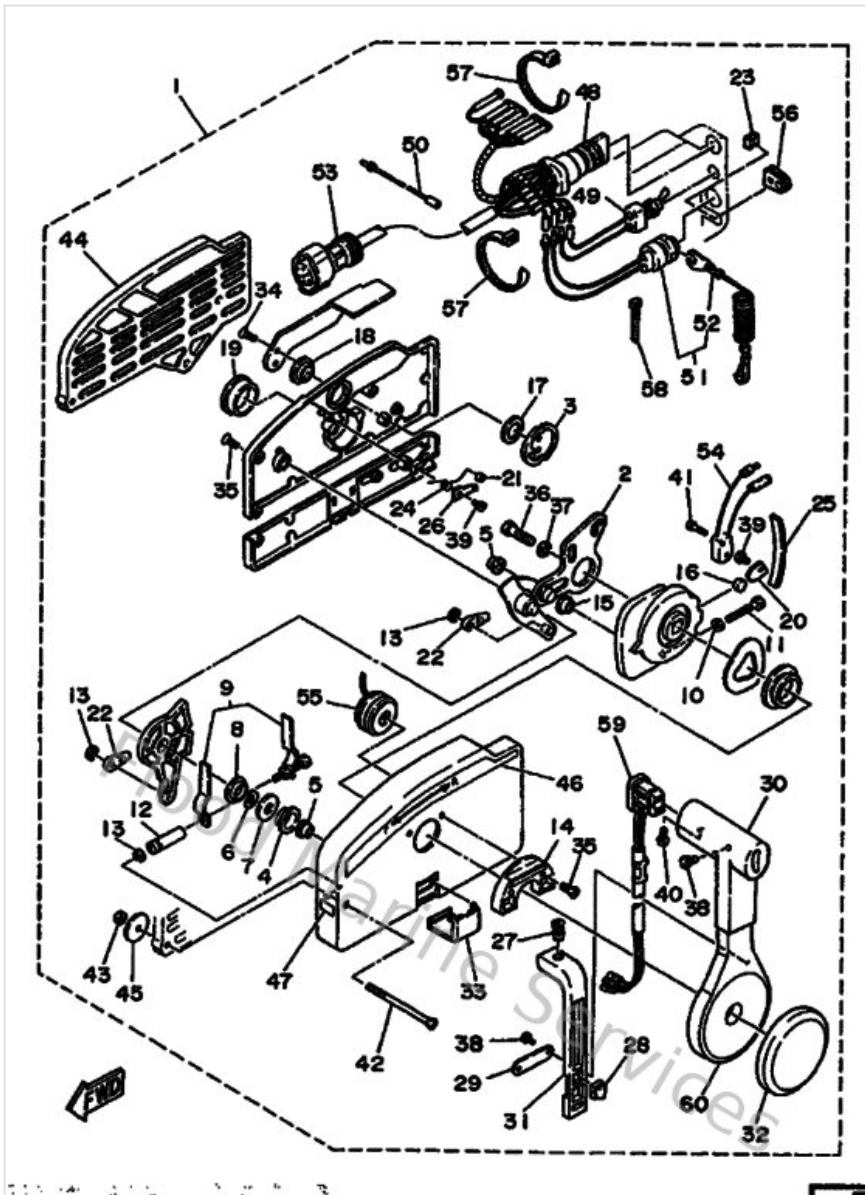
Ref	Part	
1	703482101200 Remote control assembly (10p)	Buy now
2	703482102100 Remote control assembly (10p)	Buy now
3	MARCABLE23SC Remote Control Cable 23' :ob	Buy now
4	703482900100 Twin attachment	Buy now

Remote Control Assy 1



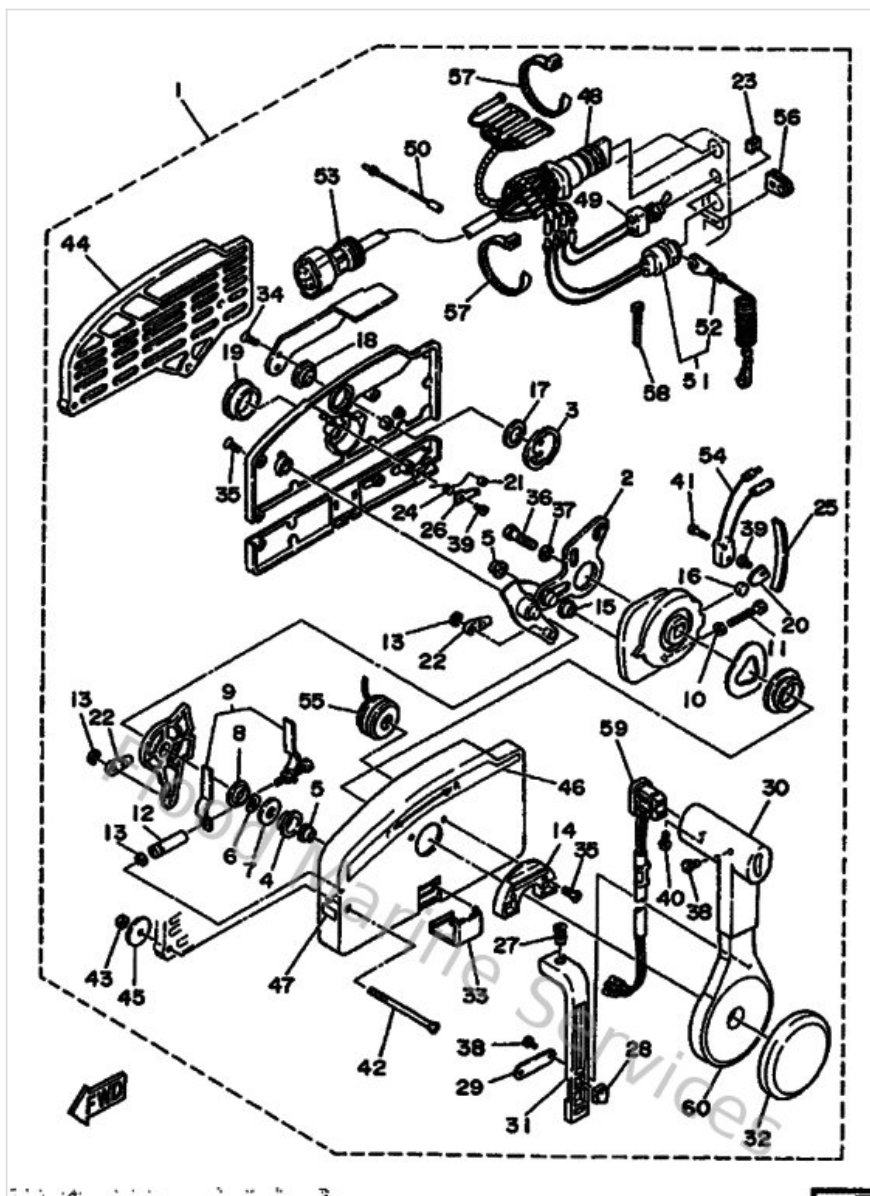
Ref	Part	
1	703482501200 Remote control assembly (10p, ptt)	Buy now
2	703482611100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
17	703481980000 Washer, wave 3	Buy now
18	703482430000 Bushing 3	Buy now

Remote Control Assy 1



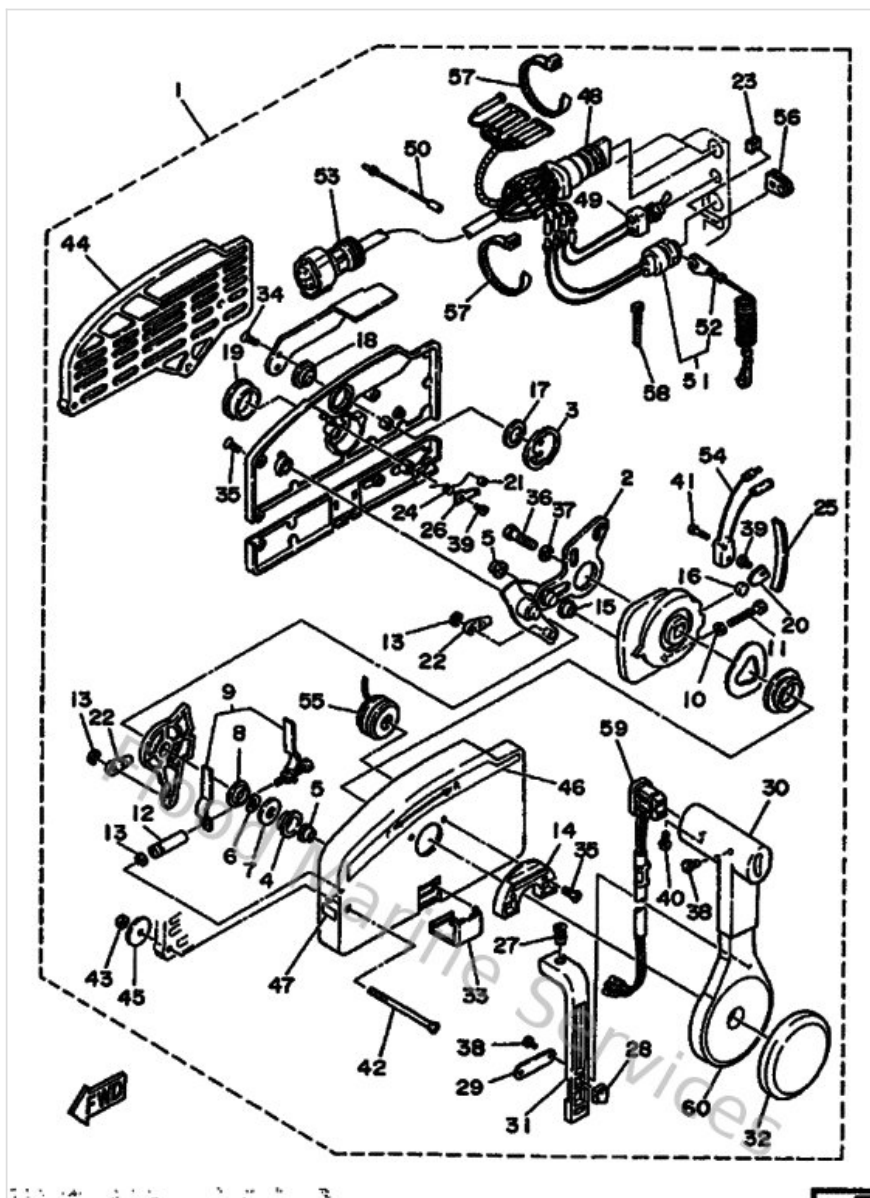
Ref	Part	
19	703481890000 Retainer	Buy now
20	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now

Remote Control Assy 1



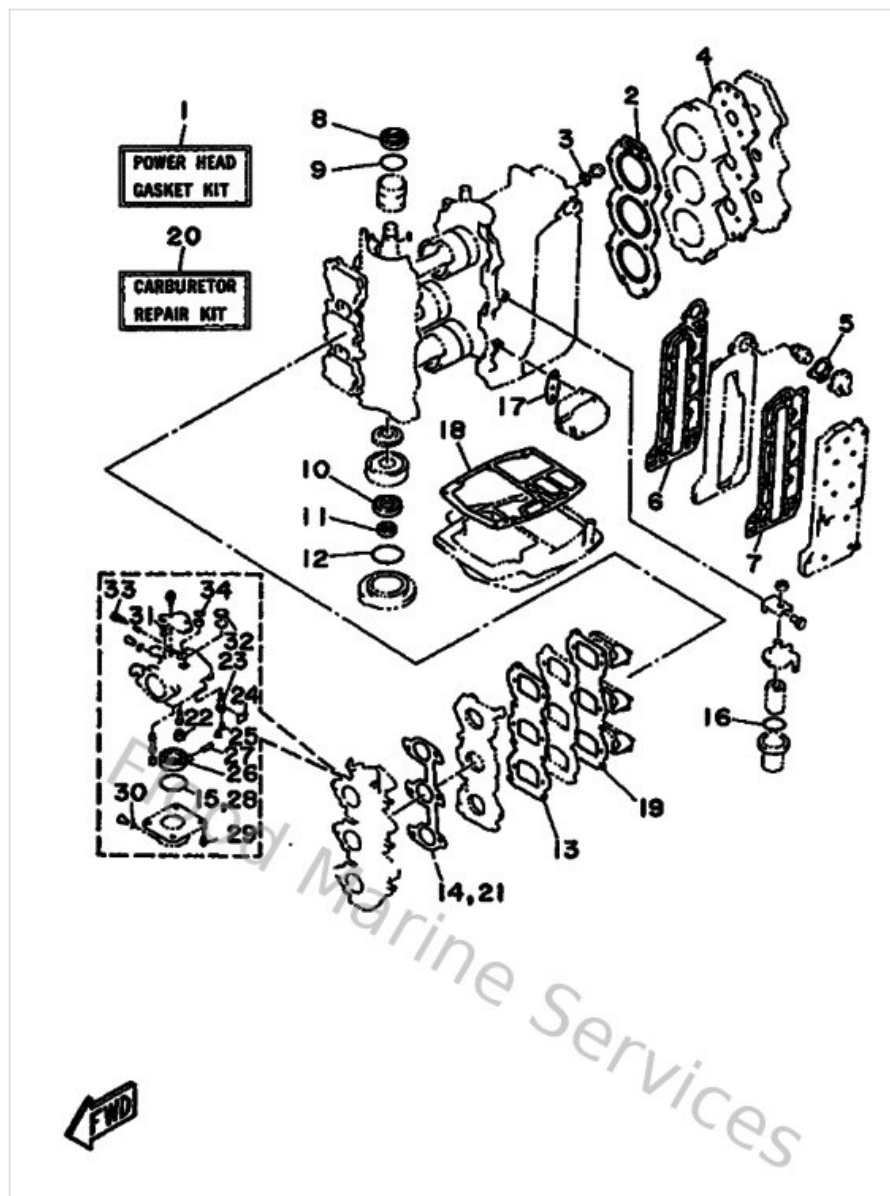
Ref	Part	
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now
49	703825740000 Switch, choke	Buy now
50	703825310000 Wire, lead	Buy now

Remote Control Assy 1



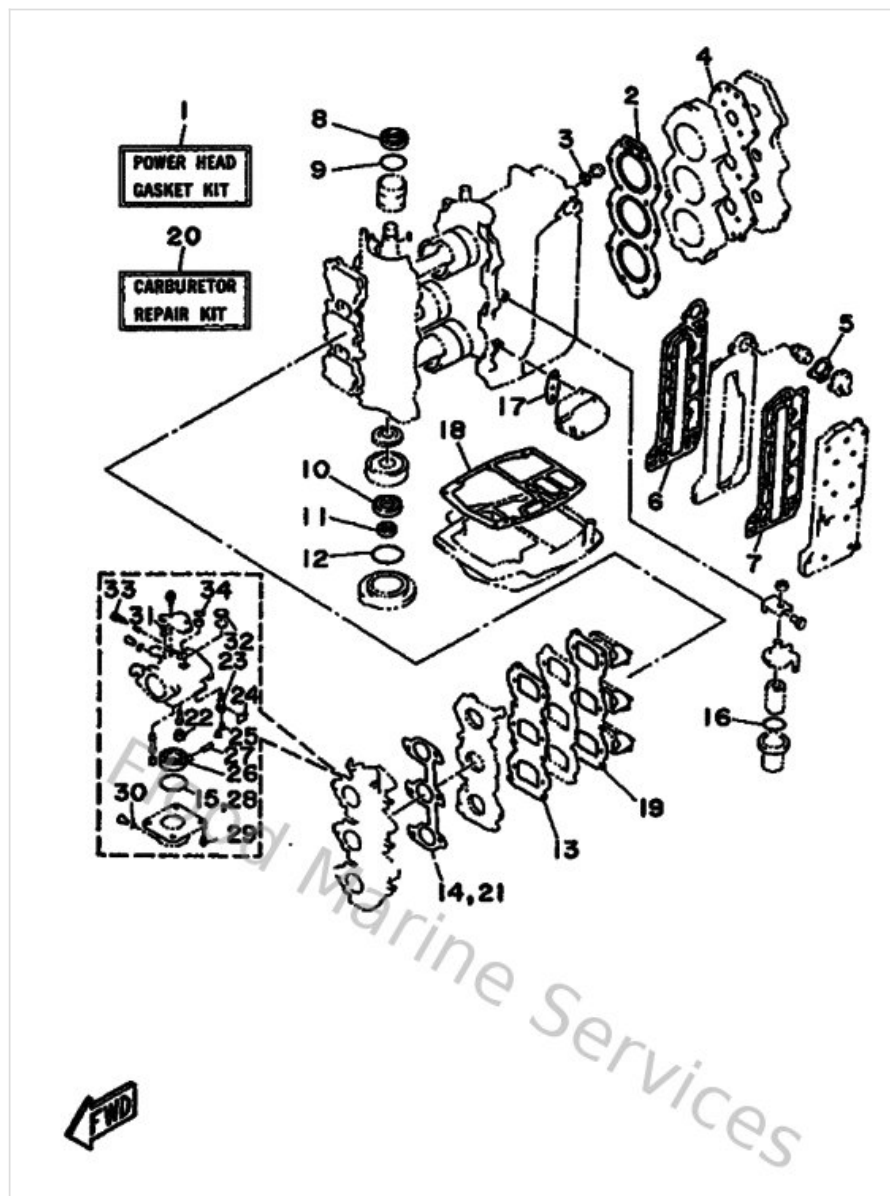
Ref	Part	
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	904651316900 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630100 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Repair Kit 1



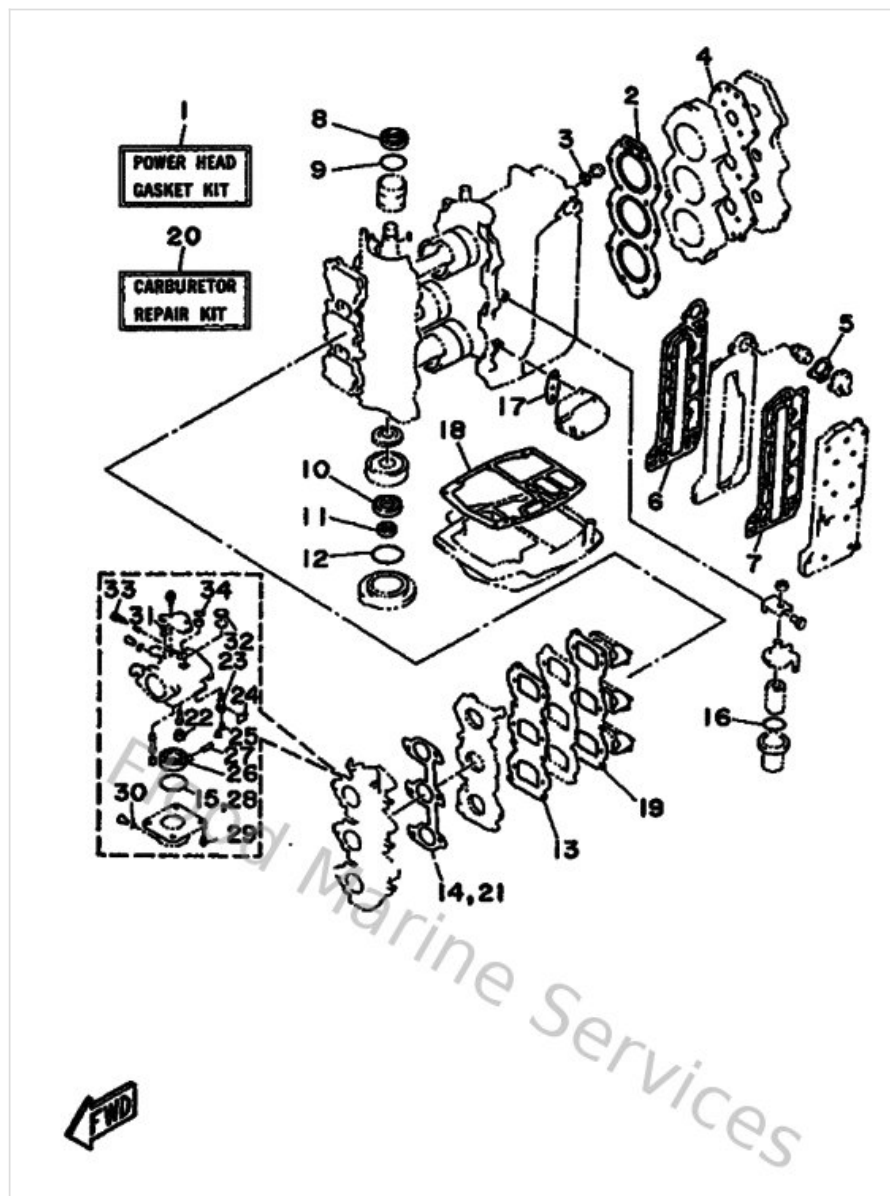
Ref	Part	
1	6H3W00010000 Gasket kit, power unit	Buy now
2	6H3111810100 Gasket, cylinder head 1	Buy now
3	904301411500 Gasket (663)	Buy now
4	6H311193A100 Gasket, head cover 1	Buy now
5	6H3124140000 Gasket, cover	Buy now
6	6H3411120000 Gasket, exhaust inner cover	Buy now
7	6H341114A000 Gasket, exhaust outer cover	Buy now
8	9310236M2400 Oil seal(52w)	Buy now
9	9321046M1600 O-ring (688)	Buy now
10	9310230M2300 Oil seal (6h3)	Buy now
11	9310618M0100 Oil seal (6h3)	Buy now
12	9321065M5000 O-ring	Buy now
13	6H313621A100 Gasket, valve seat	Buy now
14	6H3141980100 Gasket	Buy now
15	6G1149840000 Gasket, float chamber	Buy now

Repair Kit 1



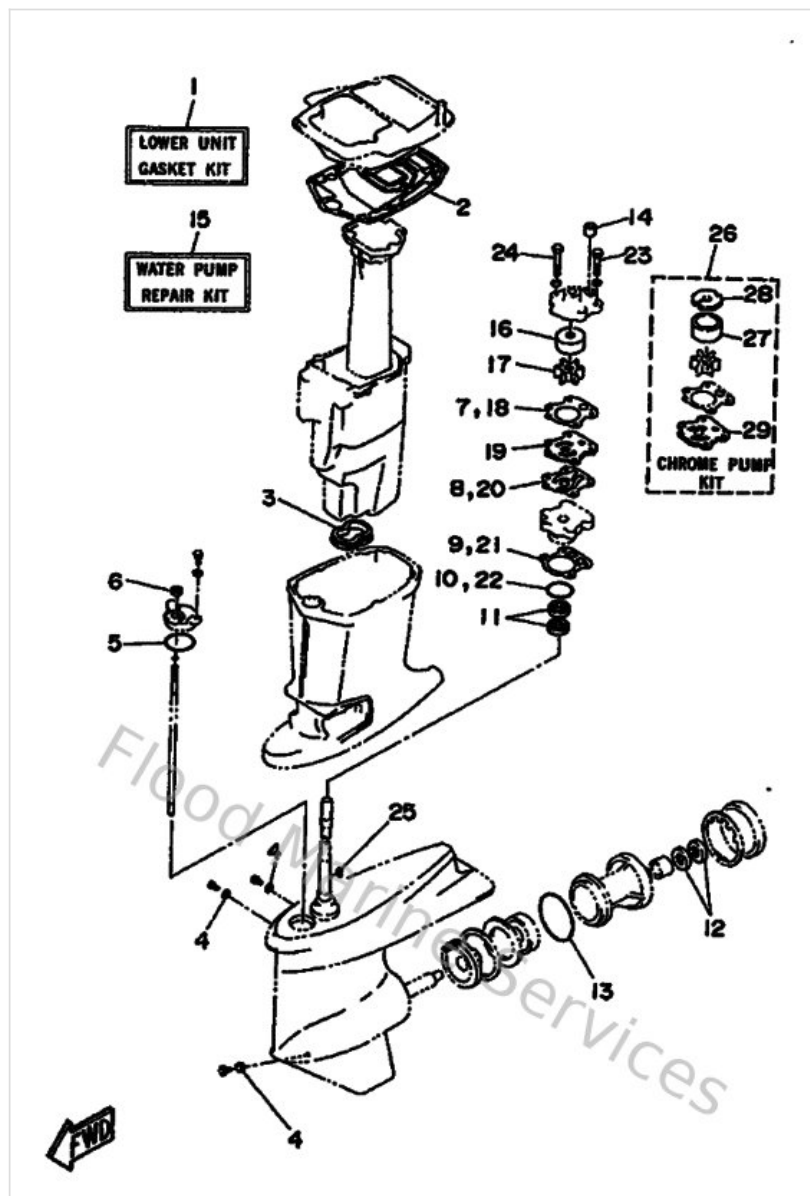
Ref	Part	
16	9321037M2500 O-ring (655)	Buy now
17	65024431A000 Gasket, fuel pump	Buy now
18	6H3451130000 Gasket, upper casing	Buy now
19	6H3136220000 Gasket, valve seat	Buy now
20	6H3W00930100 Carburetor repair kit	Buy now
21	6H314198A100 Gasket	Buy now
22	676149660000 Rubber cap	Buy now
23	6H3145900000 Needle valve assembly	Buy now
24	633141590000 Clip	Buy now
25	676141860000 Pin, valve	Buy now
26	6G1149850000 Float comp.	Buy now
27	688145480000 Pin, arm	Buy now
29	985800401400 Screw, pan head(ga5)	Buy now
30	932100423000 O-ring (371)	Buy now
31	663141260000 Packing	Buy now

Repair Kit 1



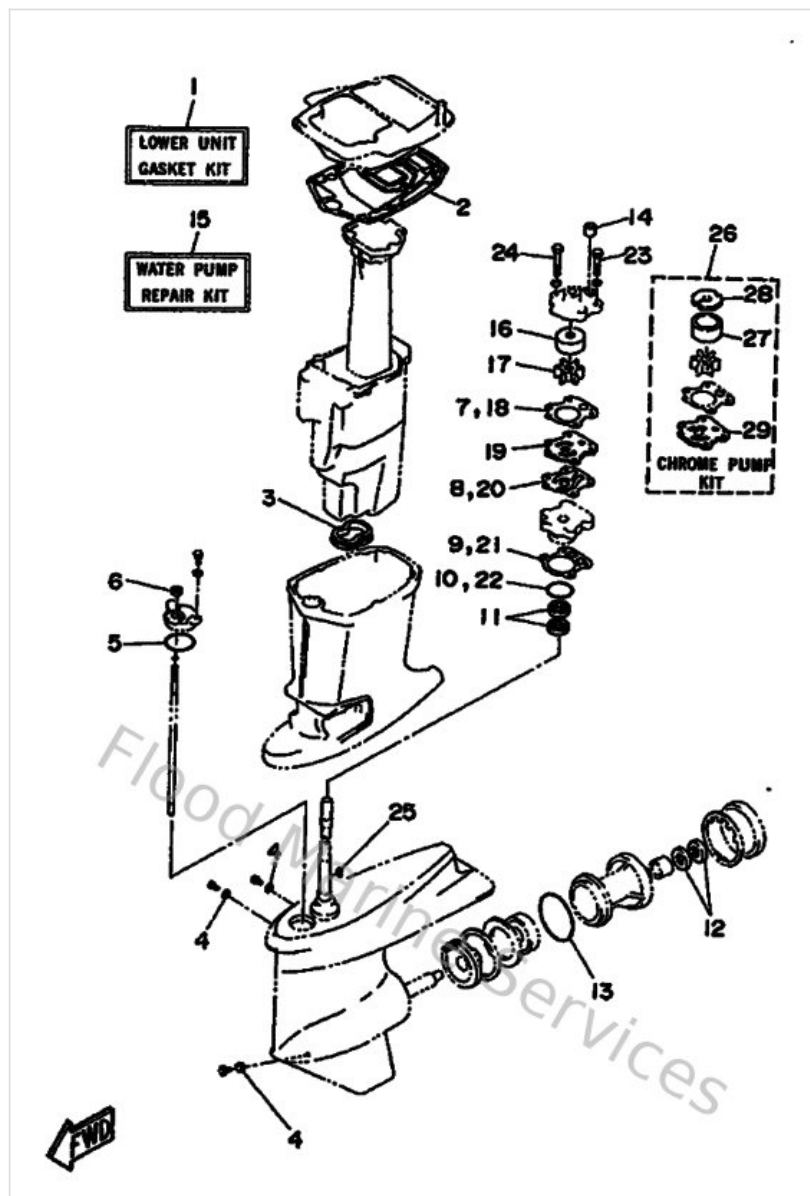
Ref	Part	
32	688141260000 Packing	Buy now
33	692149230000 Screw, adjusting	Buy now
34	9321015M5200 O-ring (6e9)	Buy now

Repair Kit 2



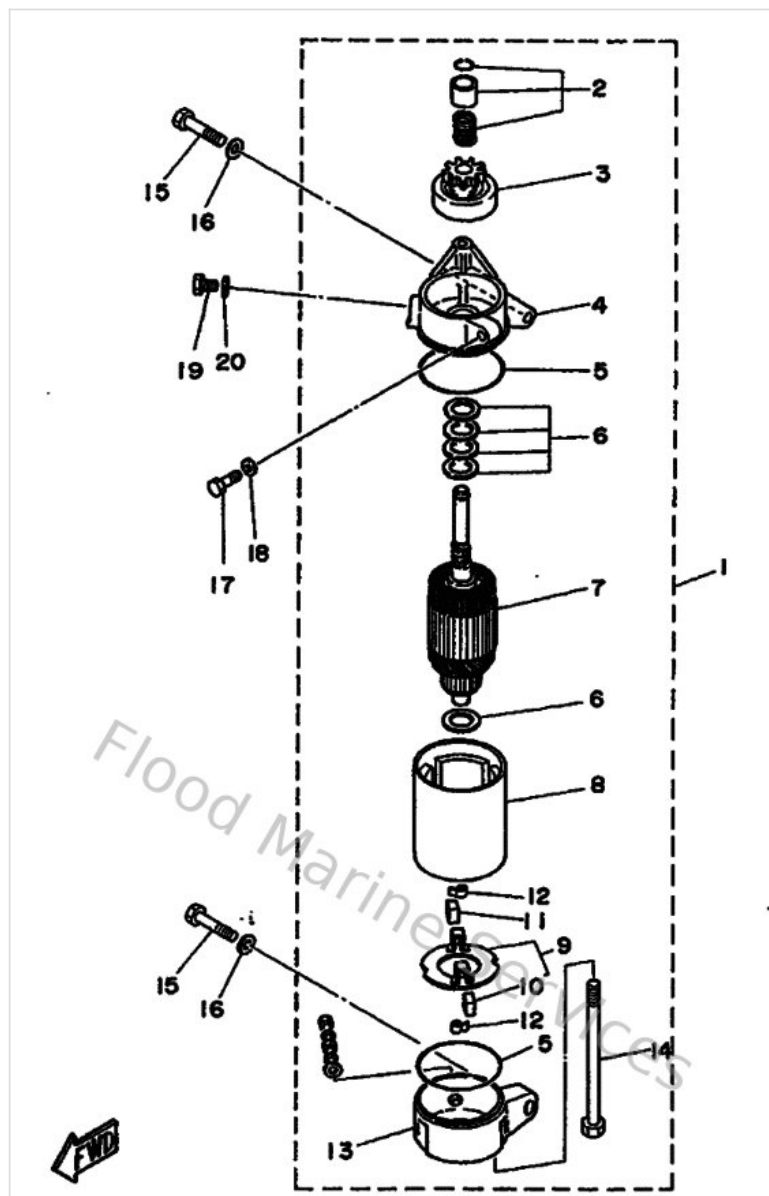
Ref	Part	
1	6H3W00012100 Gasket kit, lower unit	Buy now
2	6H3451140100 Gasket, upper casing	Buy now
3	6H3451230000 Gasket, muffler	Buy now
4	904300800300 Gasket	Buy now
5	932104904600 O-ring (620)	Buy now
6	931060901400 Oil seal	Buy now
7	6H344315A000 Gasket,water pump 1	Buy now
8	6H3443240000 Gasket,cartridge Out,plate	Buy now
9	688443160100 Gasket,water pump 2	Buy now
10	932104604400 O-ring	Buy now
11	931012307000 Oil seal (663)	Buy now
12	9310125M0300 Oil seal	Buy now
13	9321085M9700 O-ring(6h1)	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	6H3W0078A000 Water pump rerair kit	Buy now

Repair Kit 2



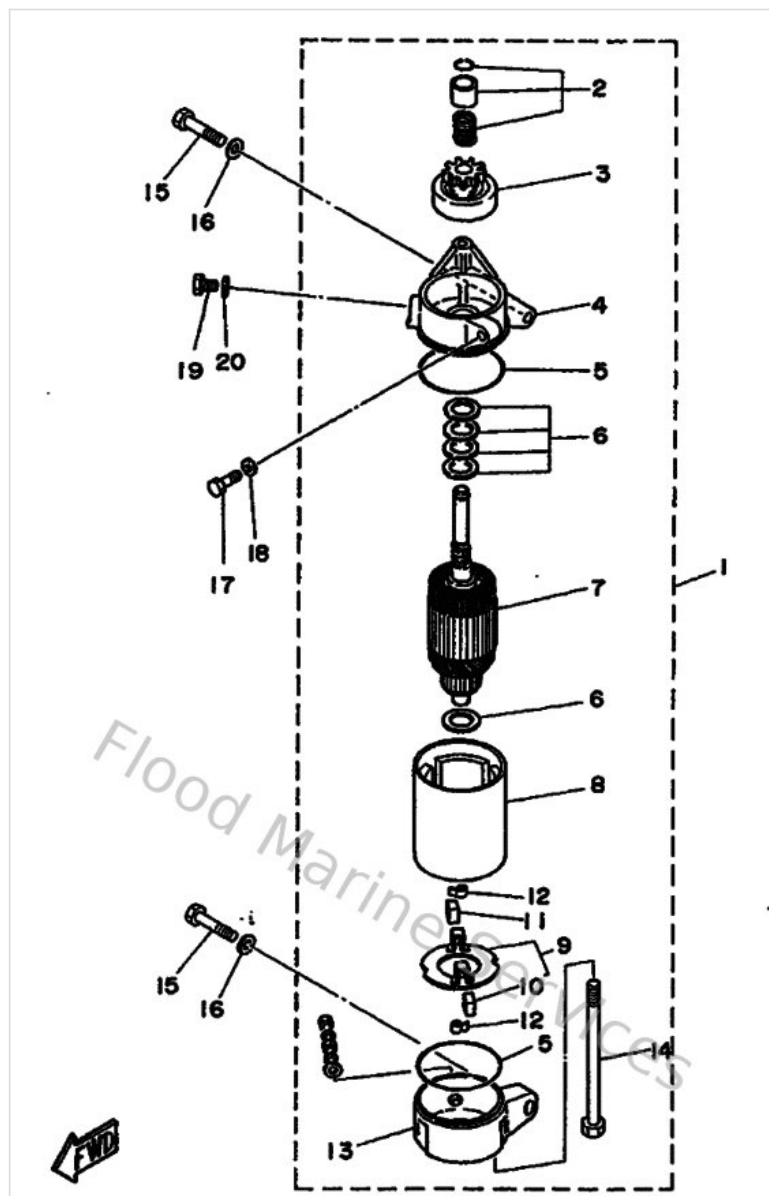
Ref	Part	
16	663443220000 Insert, cartridge	Buy now
17	6H3443520000 Impellar	Buy now
18	6H3443150000 Gasket,water pump 1	Buy now
19	6H3443230000 Outer plate, cartridge	Buy now
23	973950804500 Bolt, hexagon	Buy now
24	973950805500 Bolt, hexagon	Buy now
25	9028003M0300 Key, woodruff (697)	Buy now
27	670443220100 Insert, cartridge	Buy now
28	670443210000 Inner plate, cartridge	Buy now
29	6H3443234000 Outer plate, cartridge	Buy now

Starting Motor



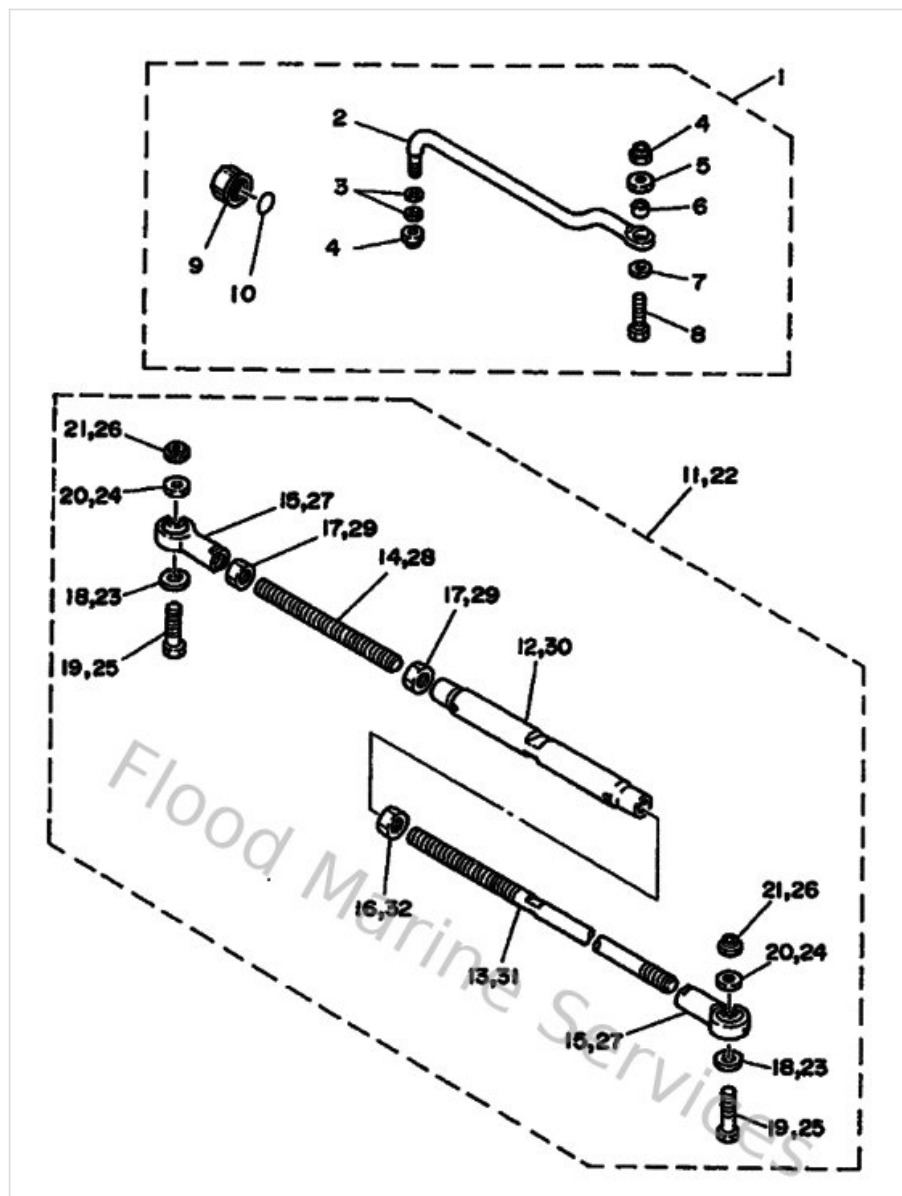
Ref	Part	
1	6H3818001000 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	6H3818071000 Pinion assembly	Buy now
4	6H3818301000 Front cover assembly	Buy now
5	689818471100 O-ring	Buy now
6	689818091100 Washer kit	Buy now
7	689818501100 Armature assembly	Buy now
8	6H3818101000 Stator assembly	Buy now
9	689818401100 Brush holder assembly	Buy now
10	689818121100 Brush 2	Buy now
11	689818111100 Brush 1	Buy now
12	689818131000 Spring, brush	Buy now
13	6H3818201100 Rear cover assembly	Buy now
14	689818261000 Bolt	Buy now
15	973130803500 Bolt	Buy now

Starting Motor



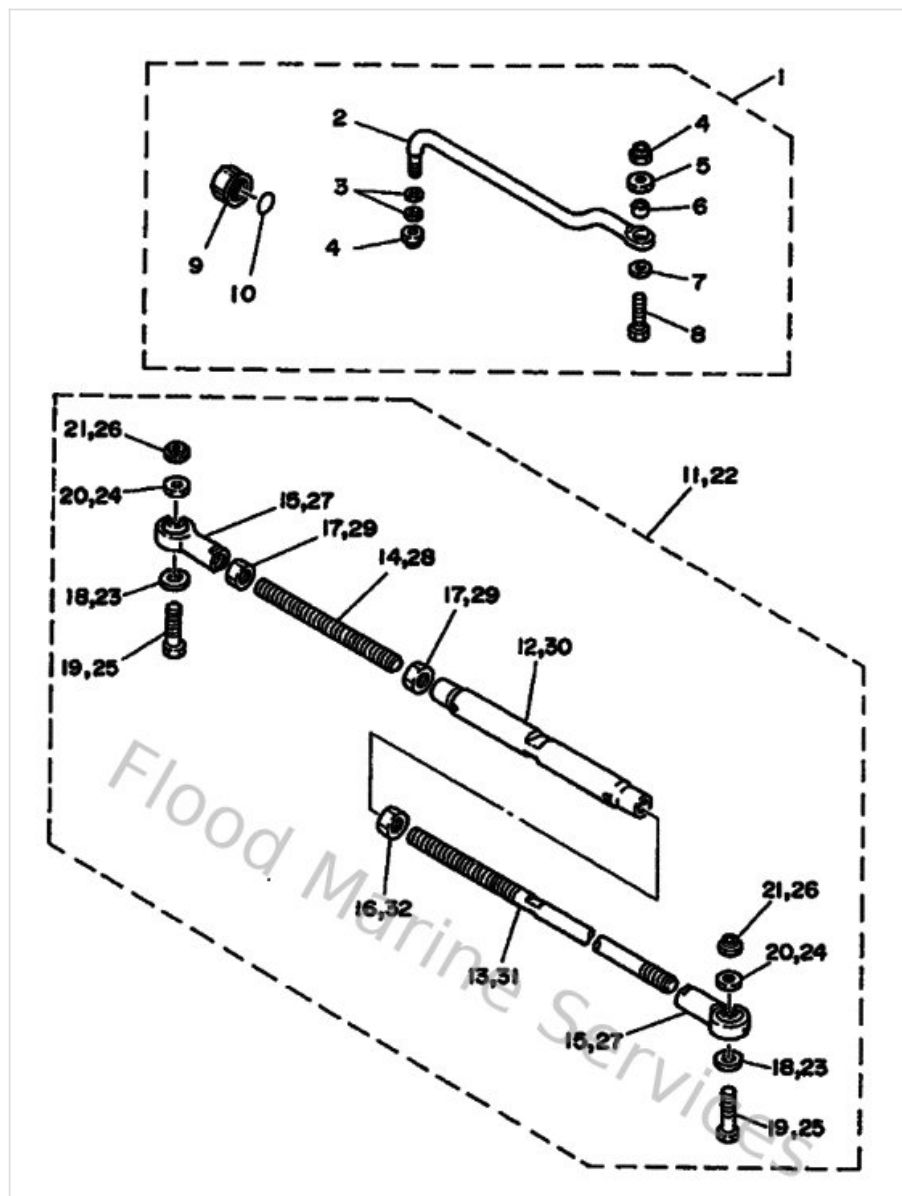
Ref	Part	
16	929900860000 Washer, plain (663)	Buy now
17	9010106M2700 Bolt	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	973130801600 Bolt, hexagon	Buy now

Steering Guide



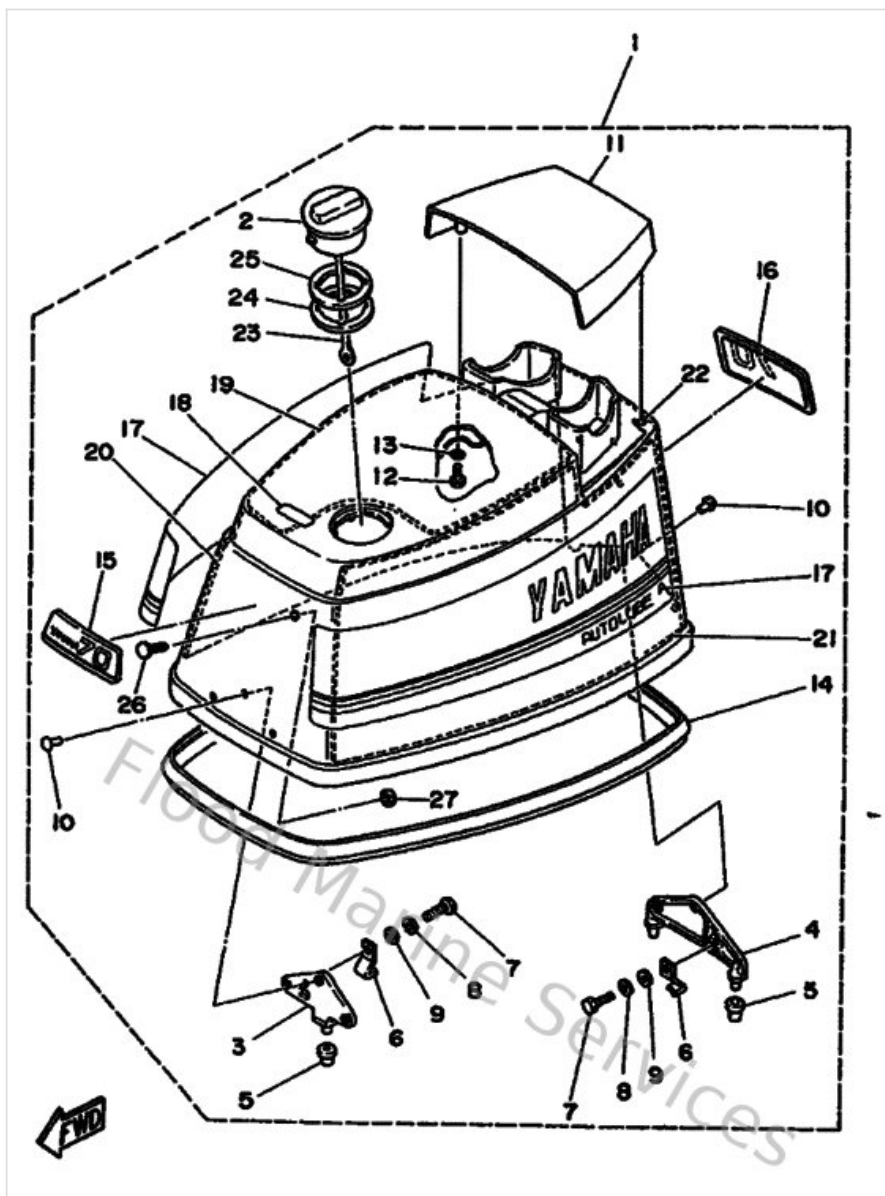
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Collar (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	9010109M6600 Bolt	Buy now
9	6E5431450100 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	6E5613010100 Tie bar assembly (l:600-800mm)	Buy now
12	6E5613130000 Adjuster	Buy now
13	6E5613111100 Tie bar	Buy now
14	6E5613150000 Tie bar, 2	Buy now
15	6E5613030000 Steering axle comp.	Buy now

Steering Guide



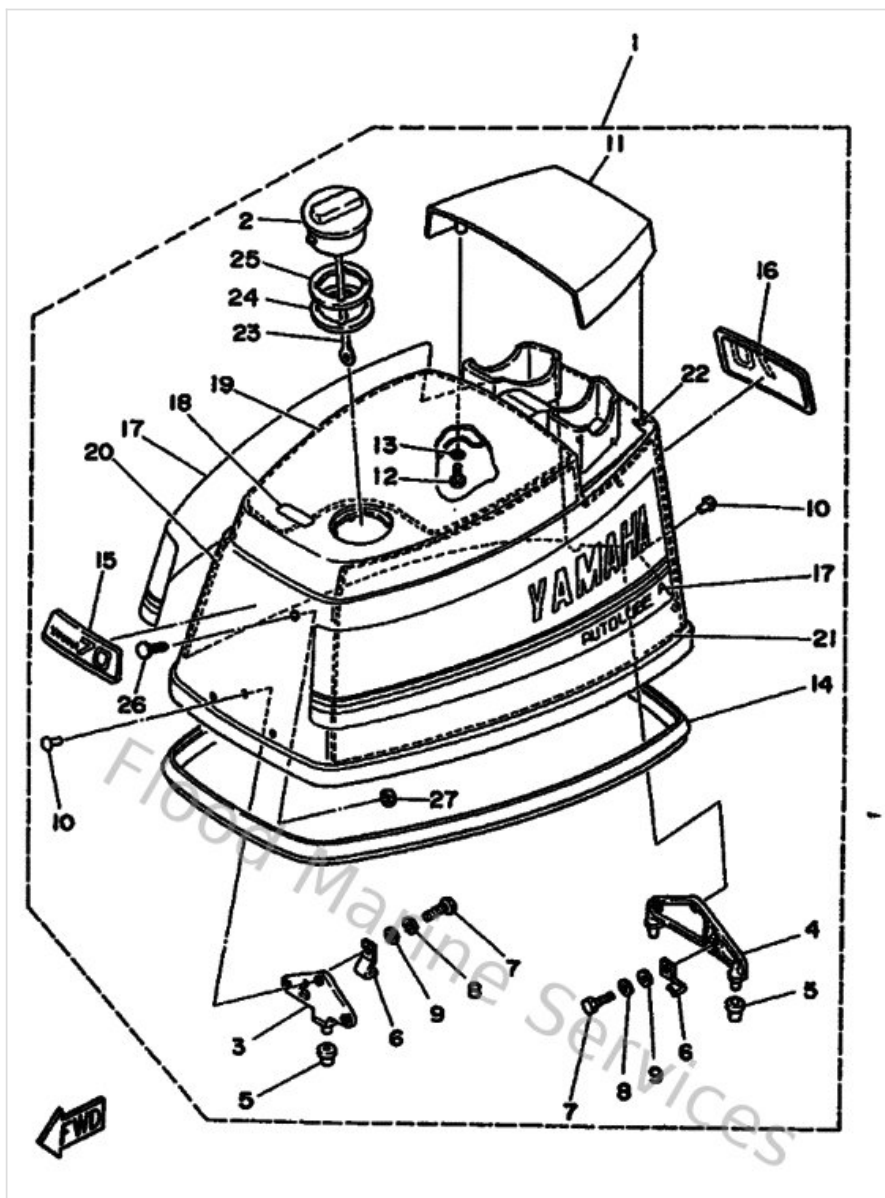
Ref	Part	
16	9017014M0600 Nut (6e5)	Buy now
17	953801470000 Nut (6e5)	Buy now
18	9020110M7600 Washer, plate (6e5)	Buy now
19	9010109M7000 Bolt (6e5)	Buy now
20	9017009M0500 Nut, hexagon (6e5)	Buy now
22	688613010100 Twin kit	Buy now
31	688613111000 Tie bar	Buy now

Top Cowling



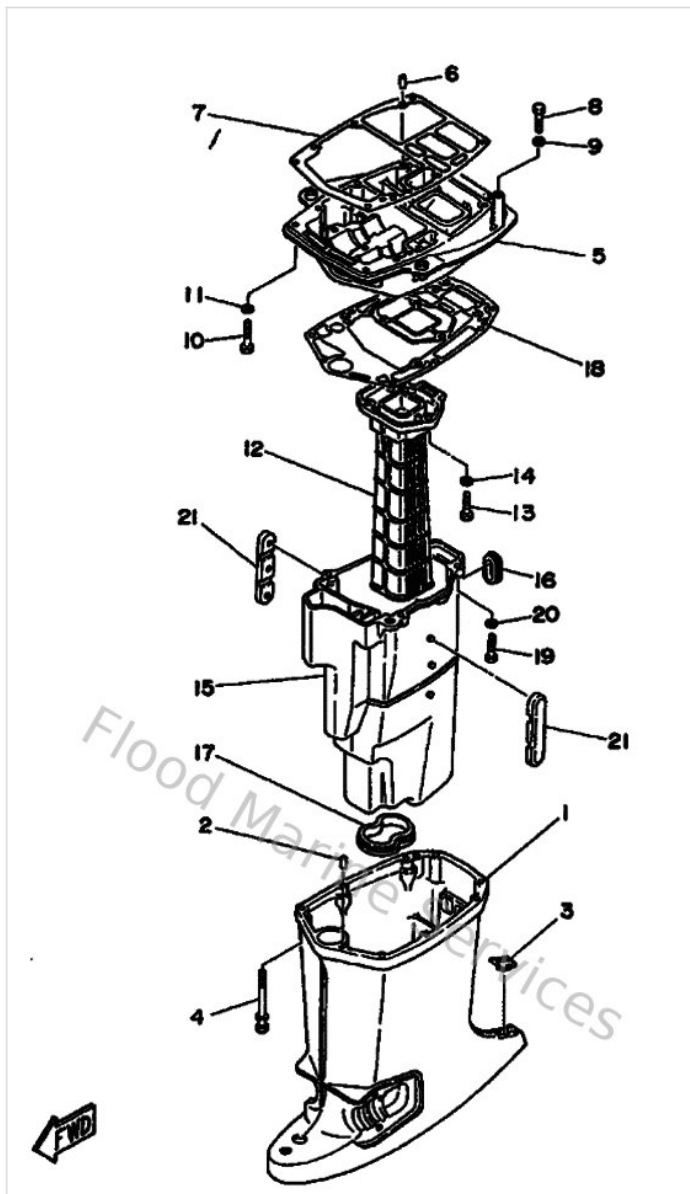
Ref	Part	
2	6H12177H0000 Disk cap 2	Buy now
3	6H3426490094 Holder, clamp band	Buy now
4	6H3426490000 Holder, clamp band	Buy now
5	663426620000 Damper	Buy now
6	6H3426520000 Hook 2	Buy now
7	973950601600 Bolt, hexagon deep recess	Buy now
8	929900610000 Washer(6a1)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	9026606M0200 Rivet (697)	Buy now
12	970950601600 Bolt, hexagon deep recess	Buy now
14	6H3426150000 Seal	Buy now
15	6H3426860100 Emblem, Front	Buy now
16	6H3426870100 Emblem, Rear	Buy now
18	6H3134360000 Mark	Buy now
19	689W42662000 Damper, Form	Buy now

Top Cowling



Ref	Part	
20	689W42664000 Damper (350x640)	Buy now
22	689W42661000 Damper, Form	Buy now
23	6H1426940000 Band	Buy now
24	6H3217320000 Seal 1	Buy now
25	6H3217350000 Seal 2	Buy now
26	9033805M1200 Plug(6h4)	Buy now
27	9018305M0600 Nut, spring(6h4)	Buy now

Upper Casing



Ref	Part	
2	936061201900 Pin, dowel (614)	Buy now
3	6H3451550000 Cap	Buy now
4	9010108M8500 Bolt, with washer	Buy now
5	6H3411370094 Guide, exhaust	Buy now
7	6H345113A000 Gasket, upper casing	Buy now
8	973950803000 Bolt, hexagon (fj1)	Buy now
9	929900810000 Ybs67-8 washer, spring	Buy now
10	970900803500 Bolt(70w)	Buy now
12	6H24113100CA Manifold, ext. 1	Buy now
15	6H314711009M Muffler 1	Buy now
16	6H3451270000 Seal 1	Buy now
17	6H3451230000 Gasket, muffler	Buy now
18	6H3451140100 Gasket, upper casing	Buy now
21	6H3147370000 Damper, Muffler	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.