



Yamaha 6CEM 1987

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

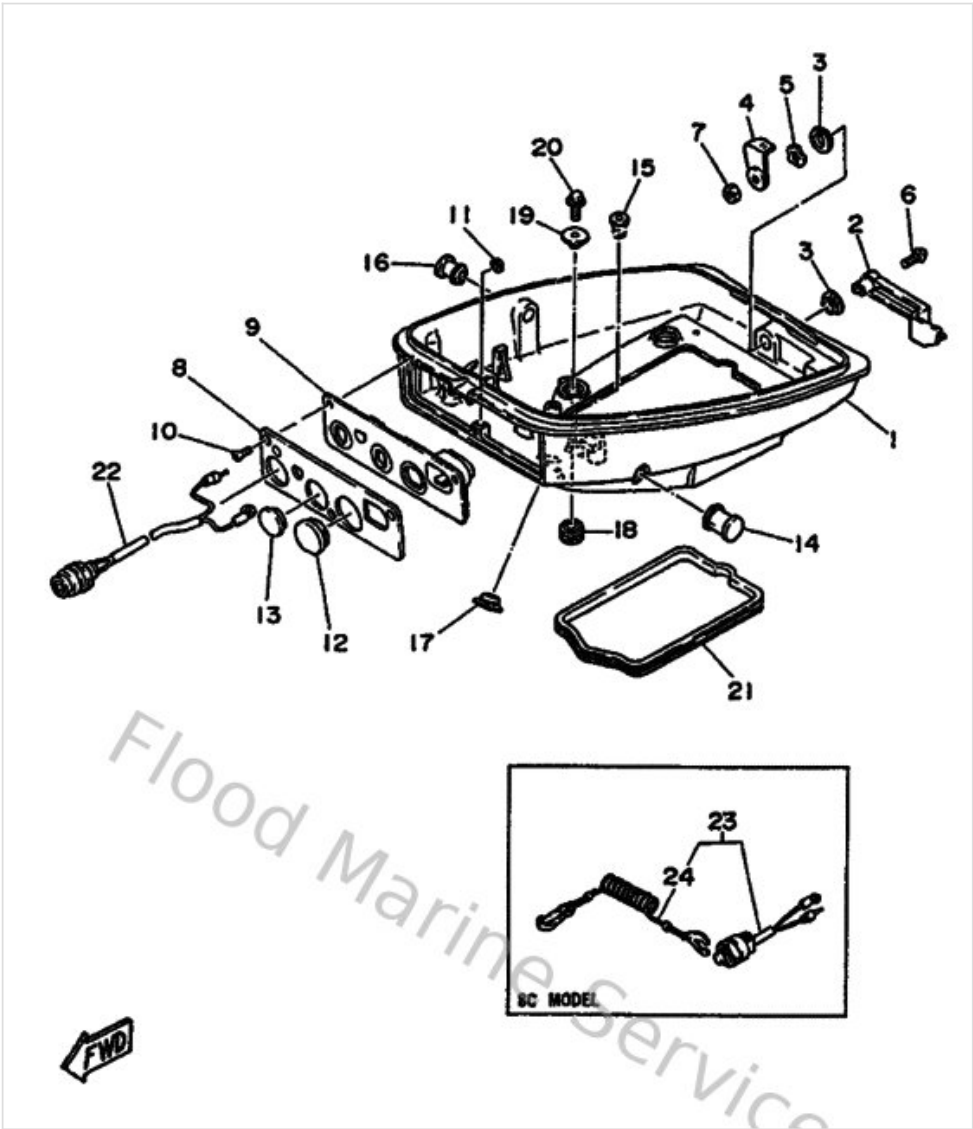
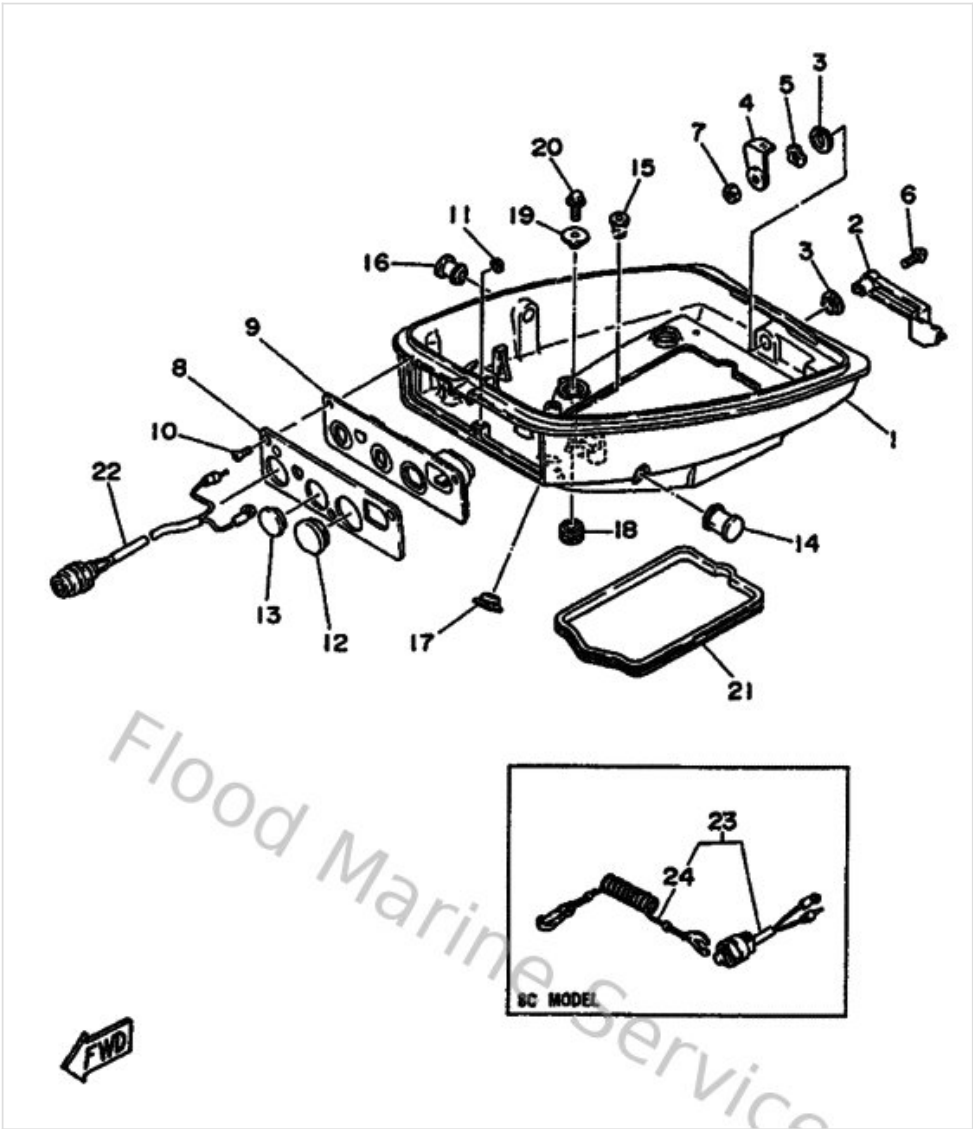
Authorised Yamaha Dealers



Contents

Bottom Cowling	3
Bracket	5
Carburetor	9
Control	12
Crankshaft & Piston	14
Cylinder & Crankcase	16
Electric Motor	18
Electric Parts	20
Fuel	23
Intake	25
Lower Casing & Drive 1	26
Lower Casing & Drive 2	30
Magneto	31
Optional Parts 1	33
Optional Parts 2	34
Optional Parts 3	36
Remote Control	37
Remote Control Assy	39
Repair Kit	41
Starter	44
Steering	47
Top Cowling	49
Upper Casing	50

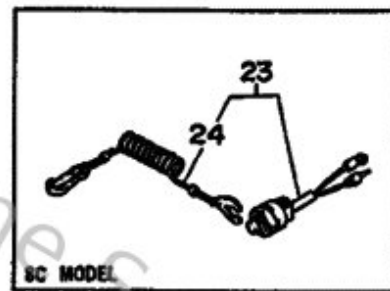
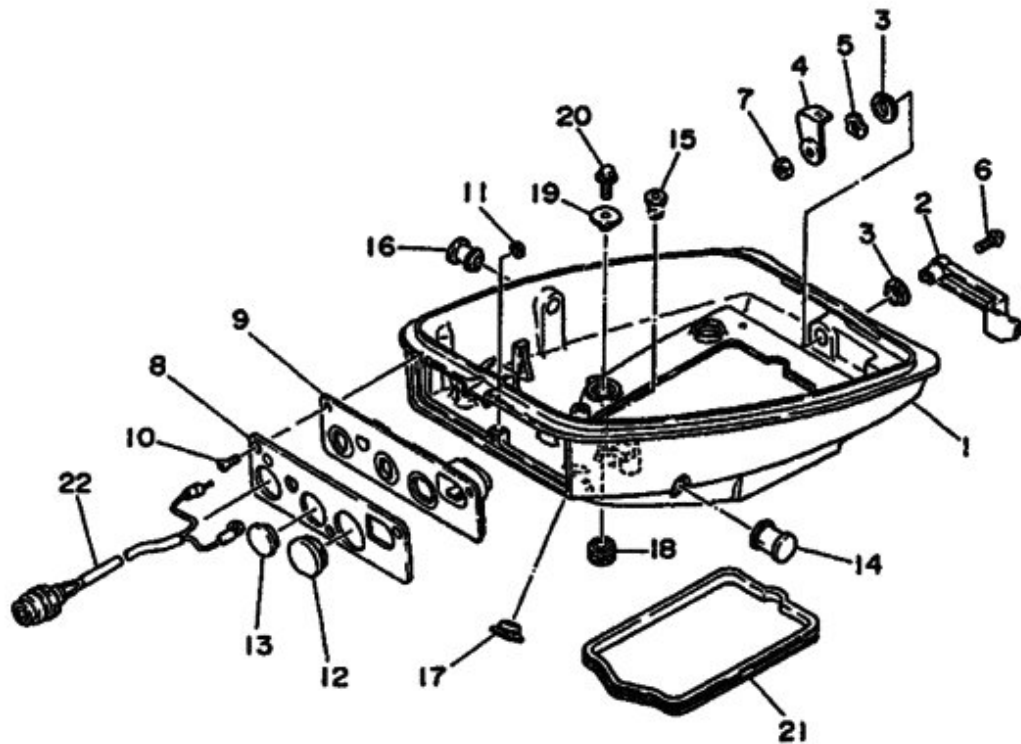
Bottom Cowling



Exploded view diagram of a boat's front lower panel assembly. The diagram shows the main hull (1) with various mounting points. A front lower panel (8) is shown being attached with screws (10) and nuts (11). A bracket (9) is also shown. Other components include a lever/clamp (4), washers (5), screws (6), nuts (7), grommets (12, 13, 14, 15, 16, 17, 21), and a small panel (22). A detailed view of the grommet assembly (23, 24) is shown in a separate box.

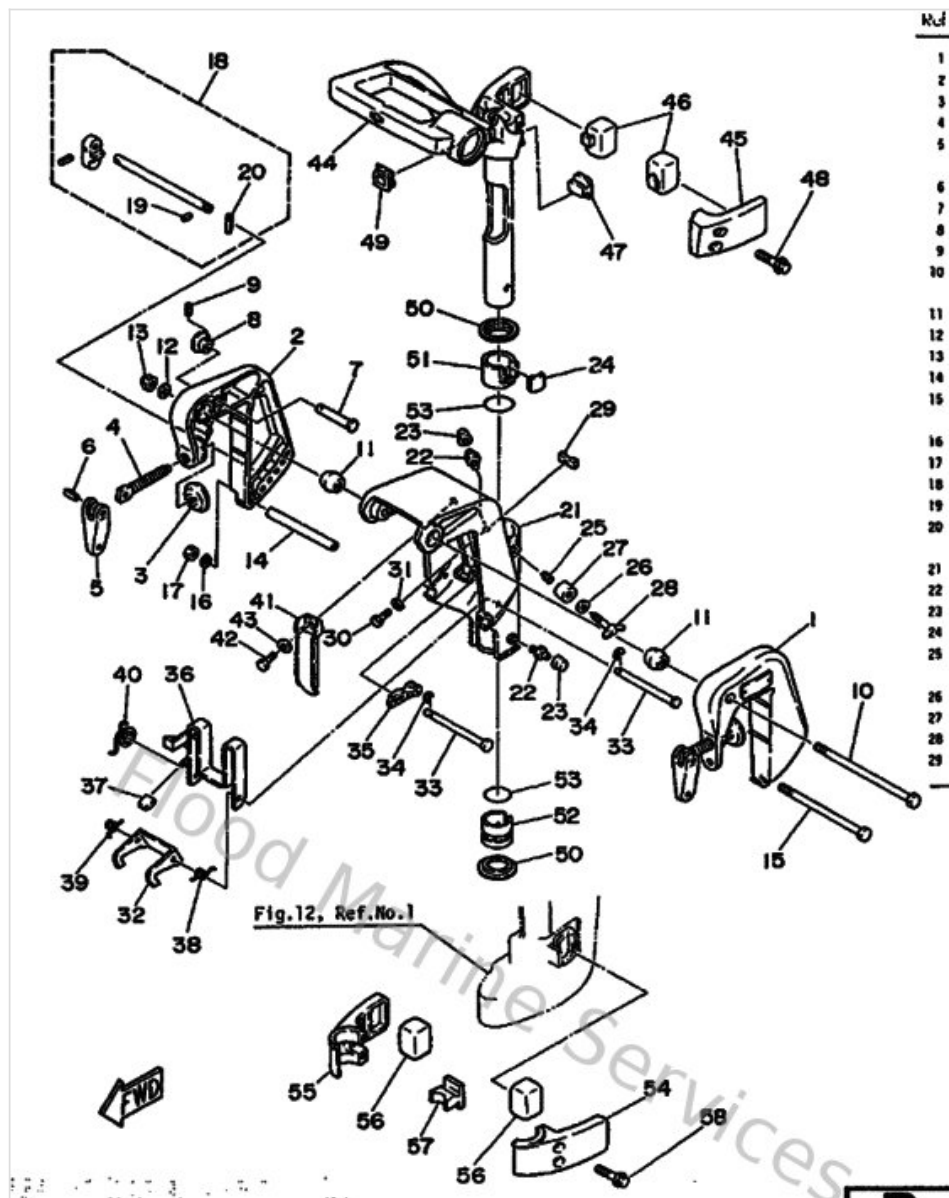
Ref	Part	
3	9038612M4500 Bushing (6g1)	Buy now
4	6E0428160000 Lever, clamp	Buy now
5	902061205200 Washer, wave (666)	Buy now
6	978900603000 Screw, pan head(6e0)	Buy now
7	953800670000 Nut	Buy now
8	6G1427198100 Pannel front lower	Buy now
9	6G1427670000 Bracket 3	Buy now
10	9014905M0200 Screw (6g1)	Buy now
11	953800560000 Nut, hexagon (663)	Buy now
12	6G1427240000 Grommet	Buy now
13	6G1427250000 Grommet	Buy now
14	6G1427260000 Grommet 3	Buy now
15	6G1427270000 Grommet	Buy now
16	6G1427480000 Grommet	Buy now
17	6G1263260000 Grommet	Buy now

Bottom Cowling



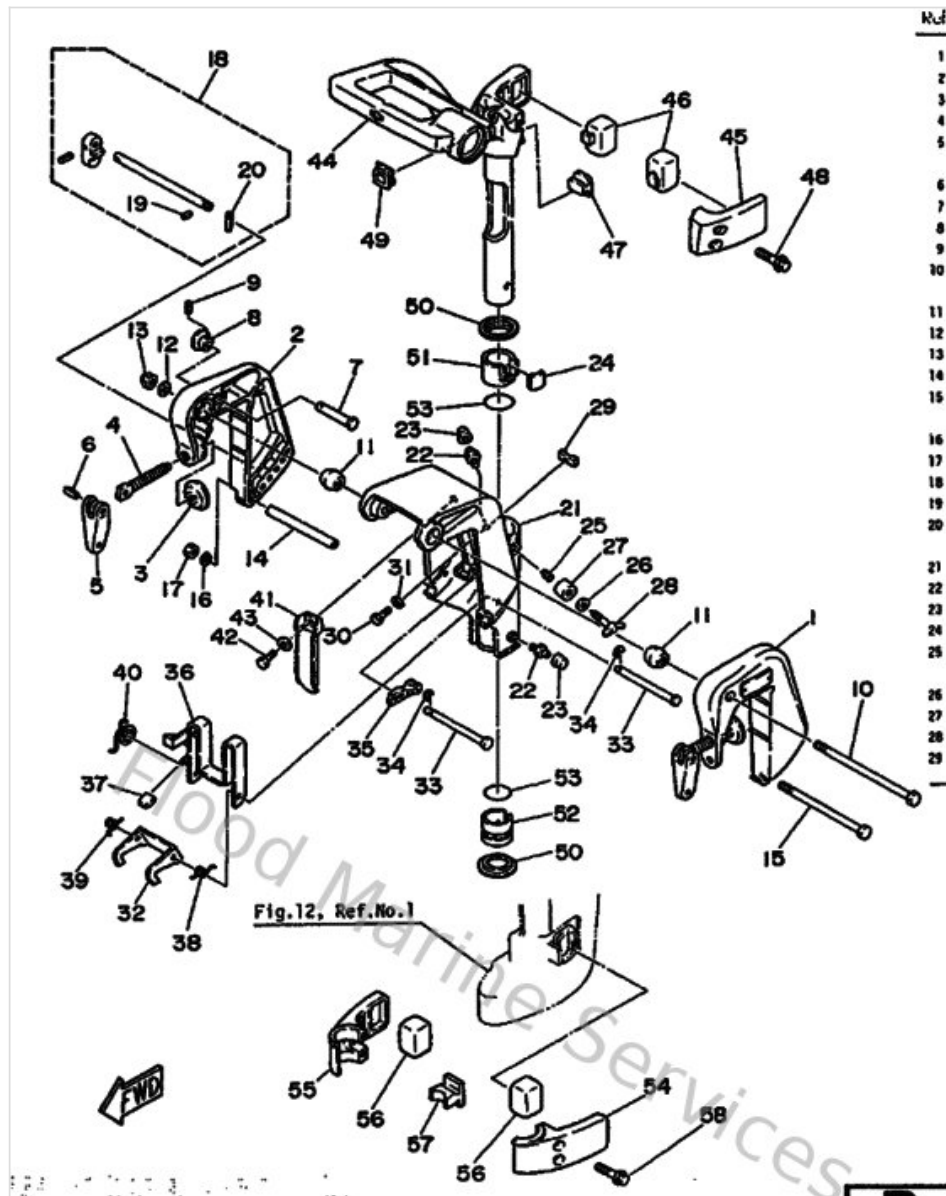
Ref	Part	
18	9048015M3100 Grommet (6g1)	Buy now
19	9038706M5200 Collar (6g1)	Buy now
20	9010506M1500 Bolt (6e0)	Buy now
21	6G1427160000 Rubber, seal 1	Buy now
22	6A0825500100 Stop switch assembly	Buy now
23	6E9825750000 Engine stop switch assembly	Buy now
24	682825560000 Lanyard, stop switch	Buy now

Bracket



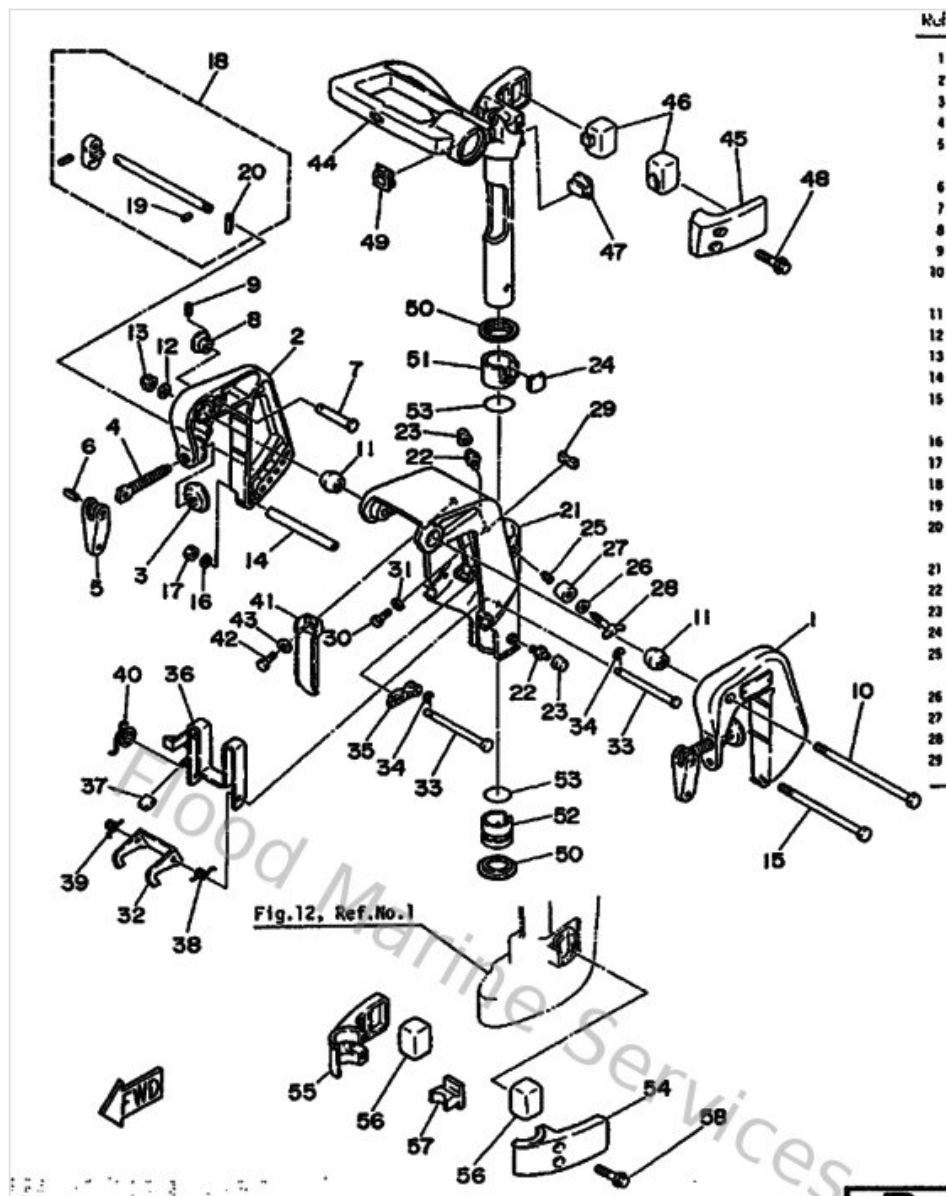
Ref	Part	
2	6GH43112008D Bracket, clamp 2	Buy now
3	648431140100 Pad, transom clamp	Buy now
4	6G1431160000 Screw, transom clamp.	Buy now
5	6EEG31180000 Handle, transom cl	Buy now
6	9024304M0100 Pin(6a1)	Buy now
7	689431910000 Shaft, stopper	Buy now
8	689431920100 Knob, stopper	Buy now
9	916903001600 Pin, spring	Buy now
10	9010108M7300 Bolt	Buy now
11	6G1431360000 Piece, friction	Buy now
13	9018508M0000 Nut, nylon (6j8)	Buy now
14	9038706M1300 Collar(6h6)	Buy now
15	973950613500 Bolt(6g1)	Buy now
16	929900660000 Washer, plain (646)	Buy now
17	953800660000 Nut(661)	Buy now

Bracket



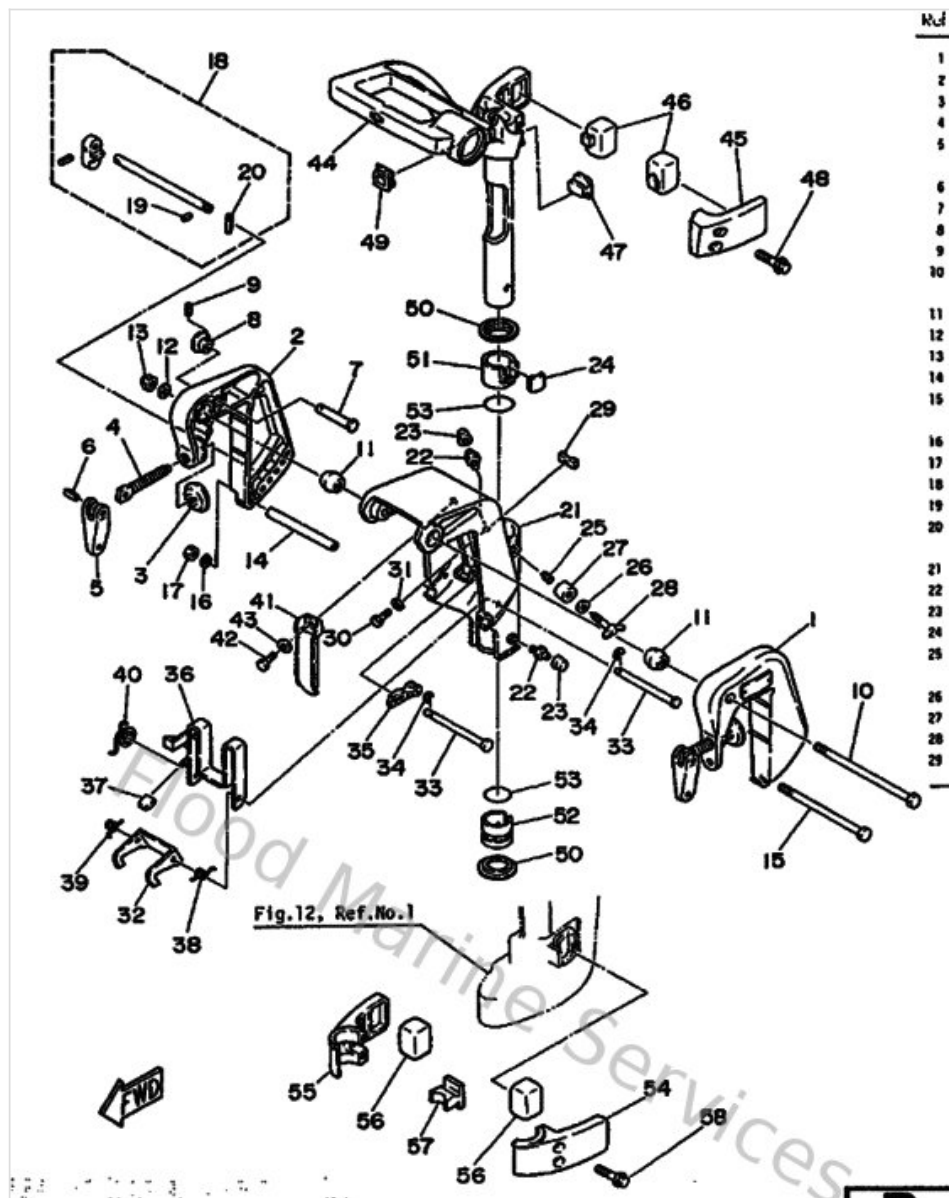
Ref	Part	
18	6G1431600000 Tilt rod assembly	Buy now
20	689431650000 Plate, tilt lock	Buy now
22	937000600400 Nipple, grease(6a1)	Buy now
23	663451190000 Cap, grease nipple	Buy now
24	6G1425280000 Piece, friction	Buy now
25	9050118M0000 Spring, compression (676)	Buy now
26	929900860000 Washer, plain (663)	Buy now
27	6G1433730000 Seal, damper	Buy now
28	6G1425290000 Screw, friction piece	Buy now
29	6G1445320100 Stopper, upper mount	Buy now
30	973950601000 Bolt	Buy now
32	6N0G36140000 Plate, tilt lock	Buy now
33	6G1436590000 Shaft, reverse lock	Buy now
34	934300502700 Circlip(22k)	Buy now
35	6G1436150200 Plate, tilt lock	Buy now

Bracket



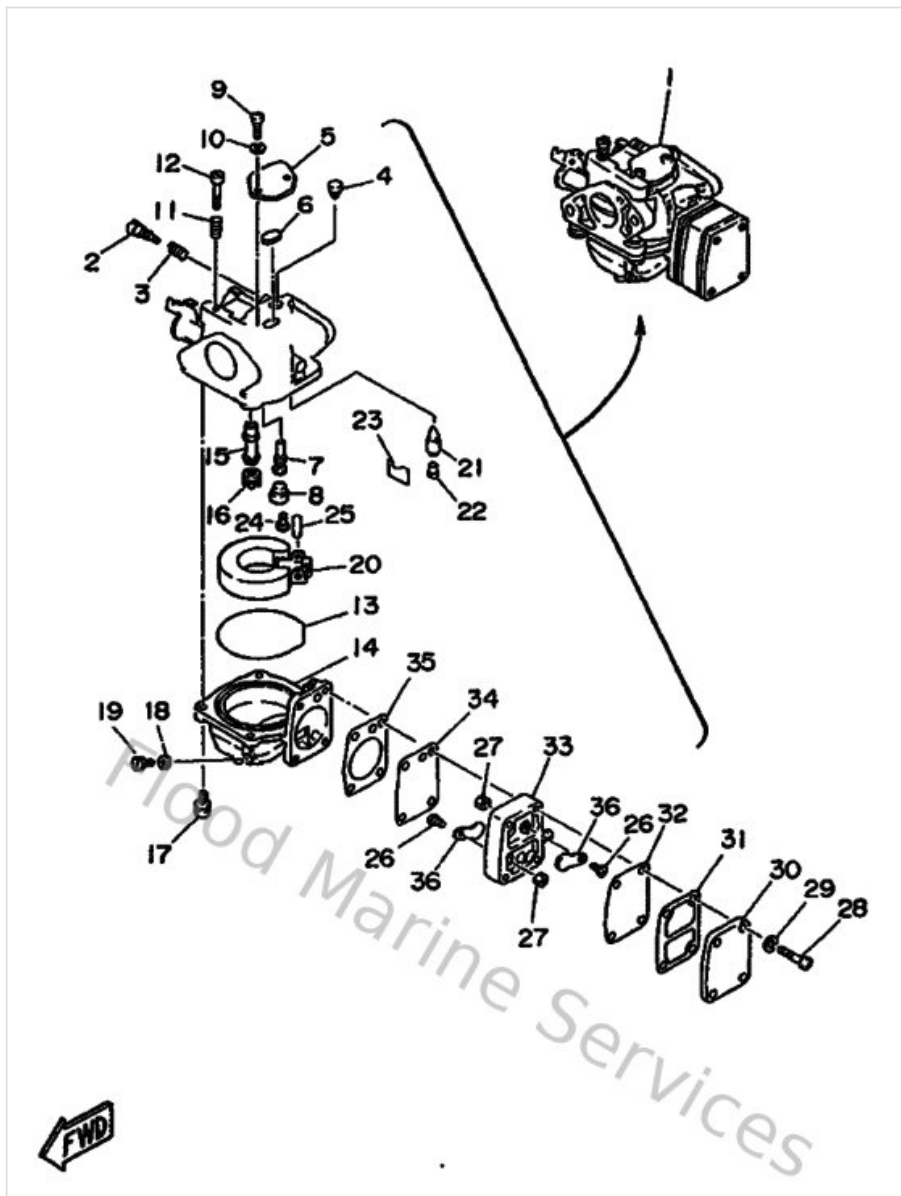
Ref	Part	
36	6G1436810000 Lever, shallow water drive	Buy now
37	6G1433180100 Cover	Buy now
38	9050810M1500 Spring, torsion (6g1)	Buy now
39	9050810M1600 Spring, torsion (6g1)	Buy now
40	9050814M1700 Spring, torsion (6g1)	Buy now
41	6G1427310036 Carrying handle	Buy now
42	970800801600 Bolt	Buy now
46	6G1445140000 Mount damper, upper side	Buy now
47	6G1445160000 Mount damper, upper front	Buy now
49	6G1425510000 Grommet	Buy now
50	6G1425350000 Washer, thrust 1	Buy now
51	6G1425370000 Bushing, pivot shaft	Buy now
52	6G1425380000 Bushing, Pivot Shft 2	Buy now
53	9321030M3100 O-ring (6a5)	Buy now
54	6G14455101EJ Housing, lower mount rubber 1	Buy now

Bracket



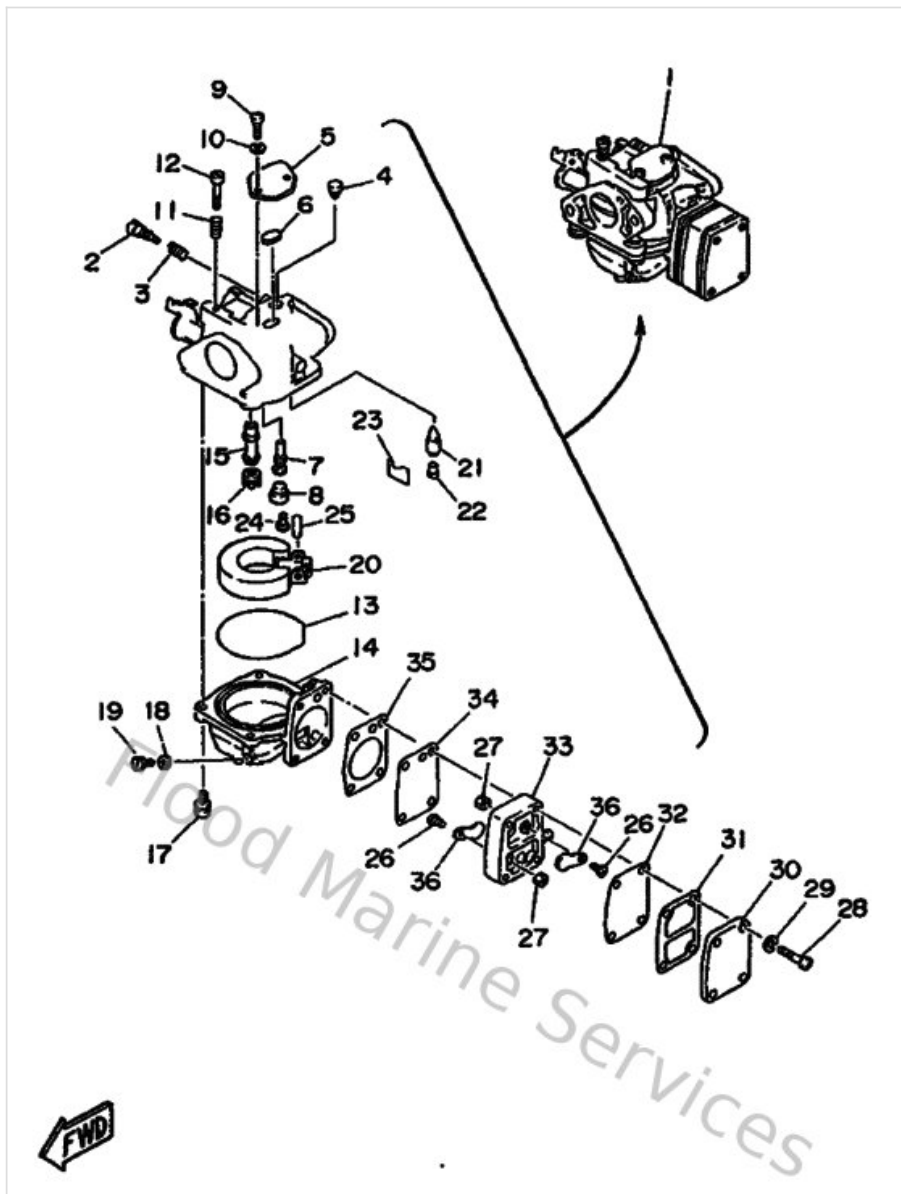
Ref	Part	
56	6G1445550000 Mount damper, lower side	Buy now
57	6G1445570000 Mount damper, lower front	Buy now
58	958950603500 Bolt, flange(4nx)	Buy now

Carburetor



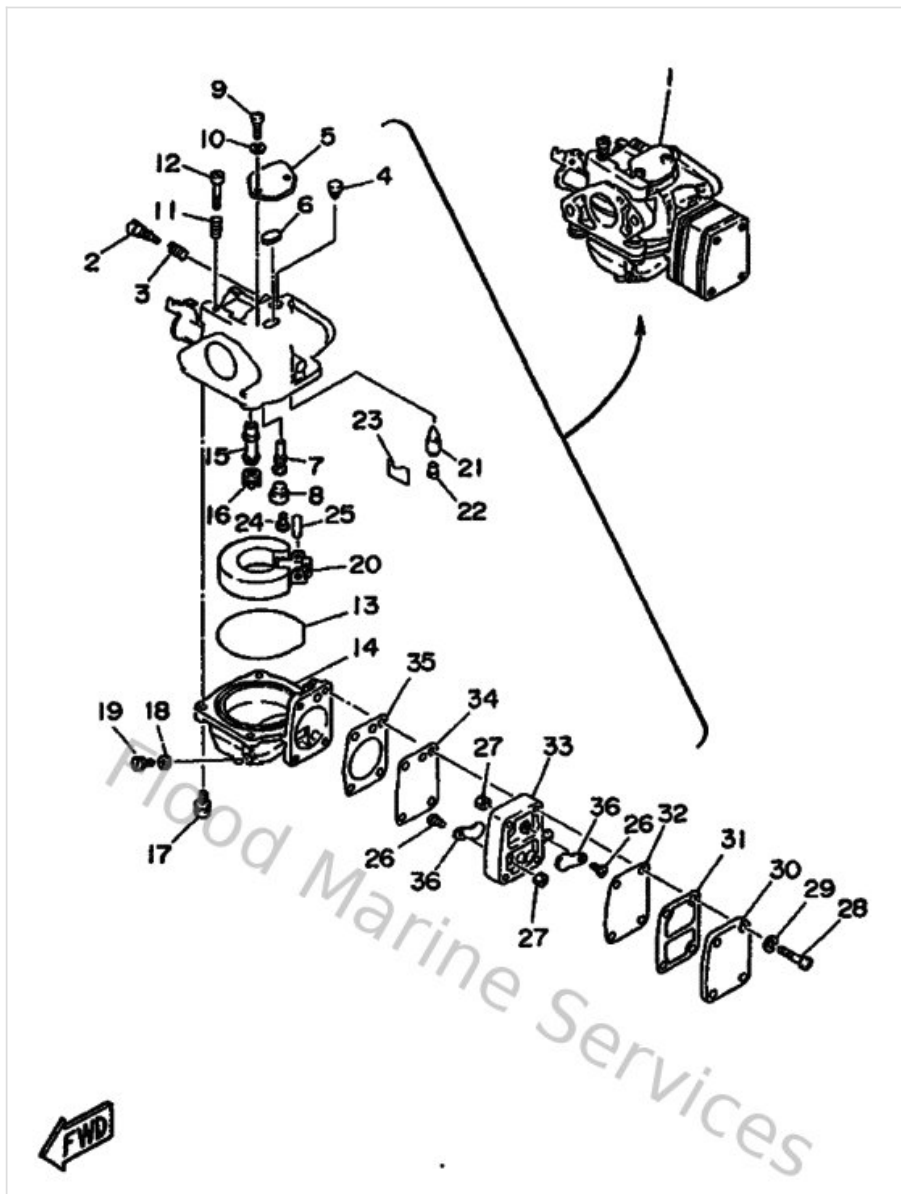
Ref	Part	
1	6G1143010000 Carburetor assembly 1	Buy now
2	679149230000 Screw, pilot	Buy now
3	679145550000 Spring	Buy now
5	6G1145270000 Plate	Buy now
6	6G1141260000 Packing	Buy now
7	6G1149480500 Jet (#45)	Buy now
8	676149660000 Rubber cap	Buy now
9	985800401000 Screw, pan head (e56)	Buy now
10	929030410000 Ybs67-4 washer, spring	Buy now
11	905011032600 Spring coil(663)(carb)	Buy now
12	663145230000 Screw, stop	Buy now
13	6G1149840000 Gasket, float chamber	Buy now
14	6G1149800100 Body, float chamber	Buy now
15	6G1149470000 Nozzle, main	Buy now
16	676149432600 Jet, main (#98)	Buy now

Carburetor



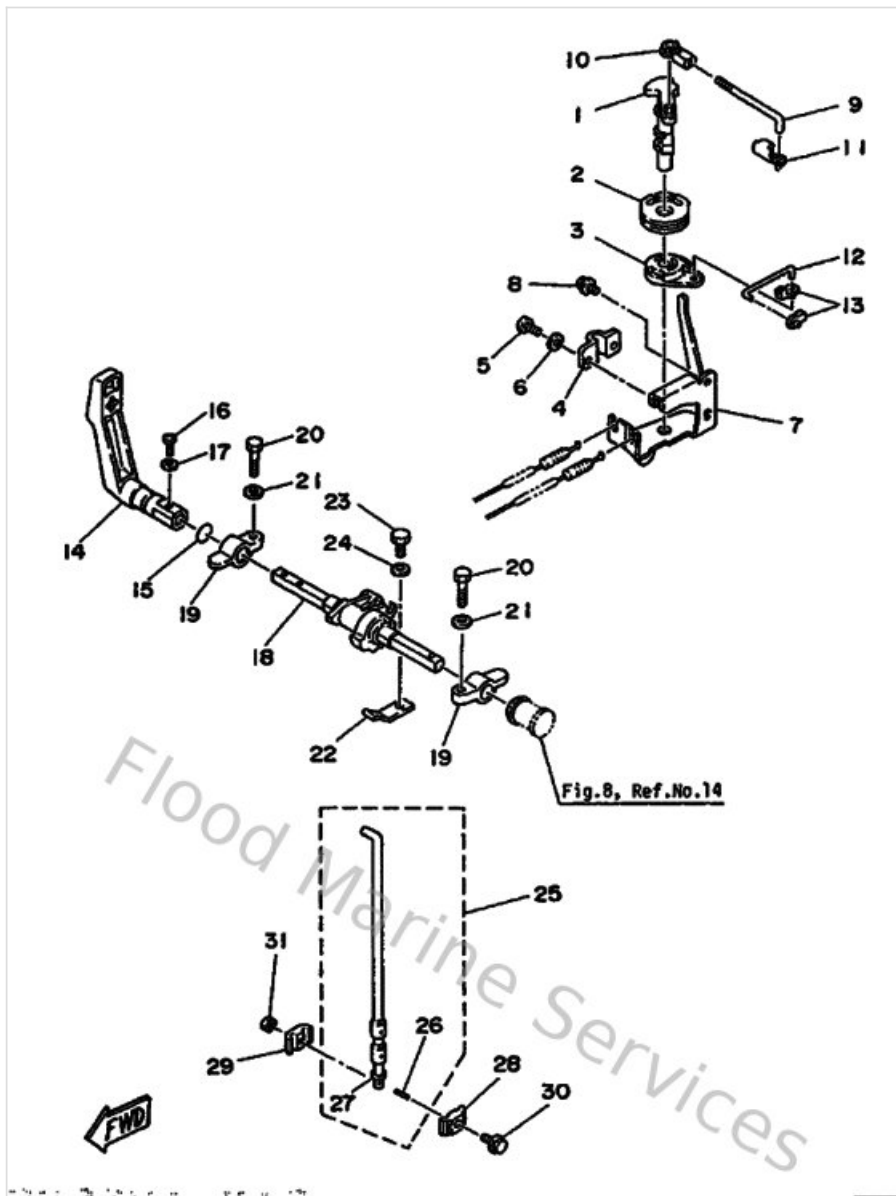
Ref	Part	
17	979800411400 Screw, pan head(ga5)	Buy now
18	6G1143980000 Washer	Buy now
19	6G1149920000 Screw, drain	Buy now
20	6G1149850000 Float comp.	Buy now
21	6G1145460000 Valve, needle	Buy now
22	676141860000 Pin, valve	Buy now
23	633141590000 Clip	Buy now
24	985020400800 Screw, pan head (713)	Buy now
25	688145480000 Pin, arm	Buy now
26	989020300600 Screw, binding	Buy now
27	901790347800 Nut(7h6)	Buy now
28	978030402500 Screw, pan head	Buy now
30	6G1244520000 Cover, pump	Buy now
31	6G1244320000 Packing	Buy now
32	6G1244710000 Diaphragm	Buy now

Carburetor



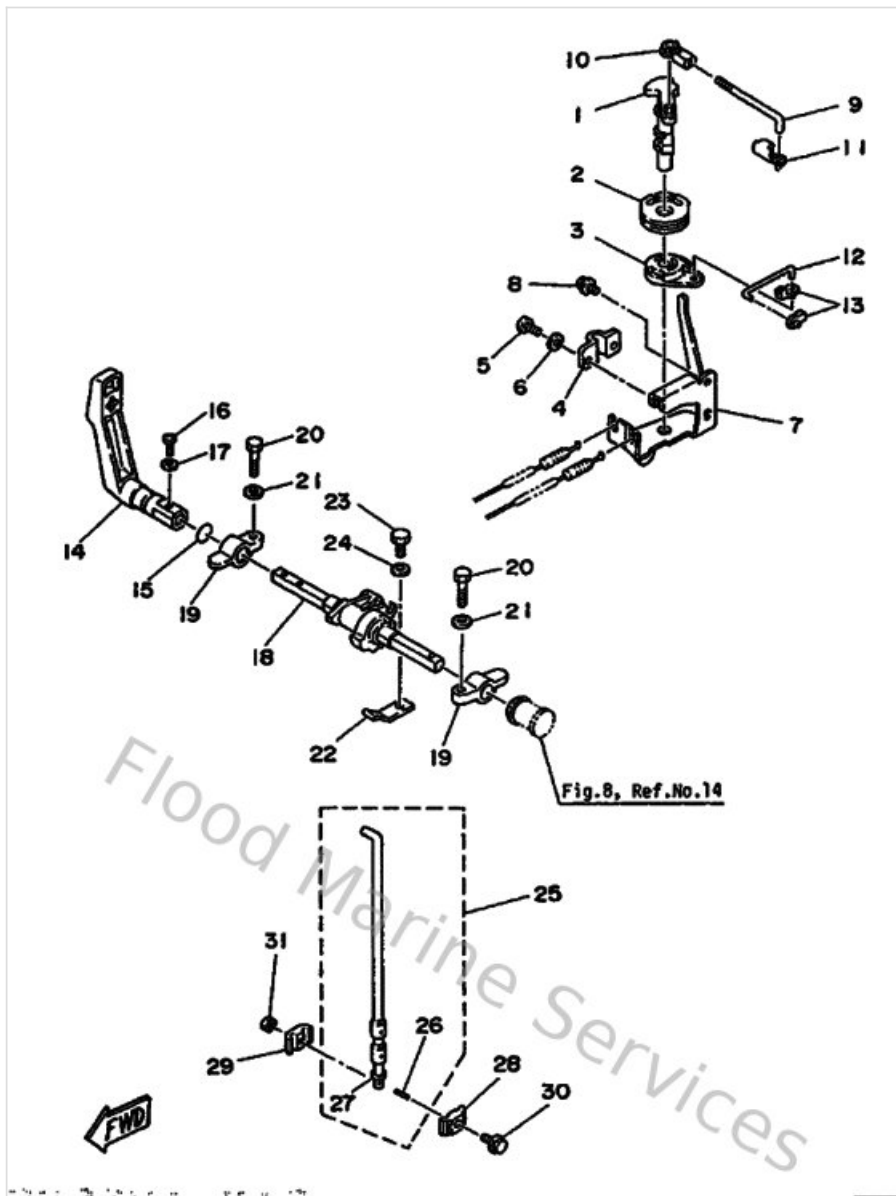
Ref	Part	
33	6G1244120000 Body 1	Buy now
34	6G1244110000 Diaphragm	Buy now
35	6G1244310000 Gasket, fuel pump 1	Buy now
36	6G1244210000 Valve, check	Buy now

Control



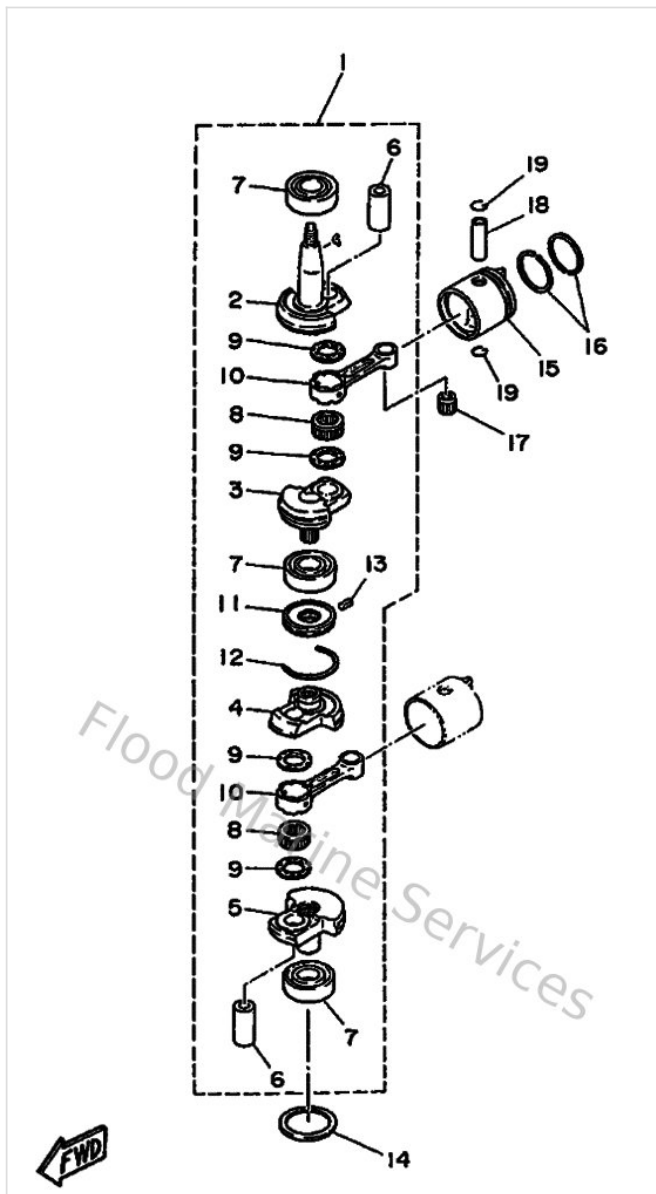
Ref	Part	
1	6G1416310000 Lever, magneto control	Buy now
2	6G1416380000 Pulley	Buy now
3	6G1412830100 Lever, free accel 1	Buy now
4	6G1416610000 Bracket 1	Buy now
5	978850501000 Screw, pan head(62x)	Buy now
6	929030560000 Washer, plain (646)	Buy now
7	6G1144978000 Stay, throttle wire	Buy now
8	9010506M2300 Bolt (6g1)	Buy now
9	6G1412380000 Joint, link	Buy now
11	6E9412370000 Joint, link	Buy now
12	6G1412110000 Link, accel	Buy now
13	661412620200 Joint, choke lever	Buy now
14	6GH441110000 Handle, gear shift	Buy now
15	932101232700 O-ring(3ld)	Buy now
16	978030501600 Screw, pan head(6b0)	Buy now

Control



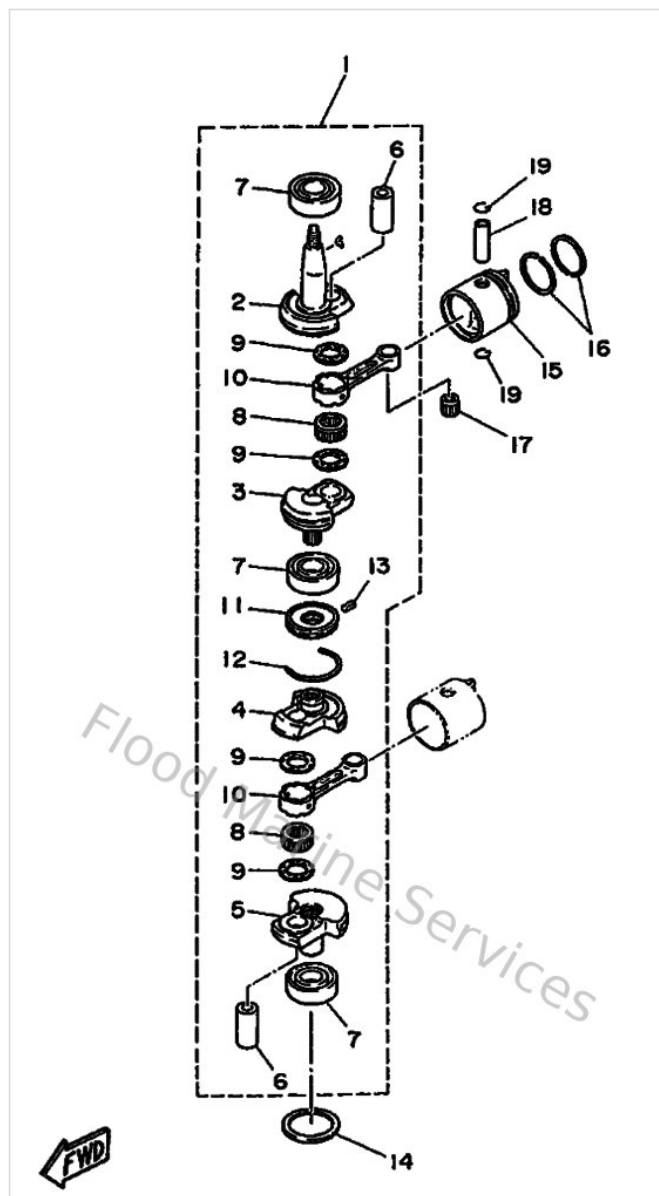
Ref	Part	
17	929900560000 Washer, plain (646)	Buy now
18	6G1441210100 Lever, shift rod	Buy now
19	6G1416620194 Bracket	Buy now
20	970800602000 Bolt(7u8)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6G1441160100 Spring	Buy now
23	973950601200 Bolt(gh1)	Buy now
25	6G1441100000 Shift rod assembly	Buy now
26	916902001000 Pin, spring	Buy now
28	6N0G41451000 Connector 1	Buy now
29	6G1441460000 Connector 2	Buy now
30	9010906M1700 Bolt (6g1)	Buy now
31	953800660000 Nut(661)	Buy now

Crankshaft & Piston



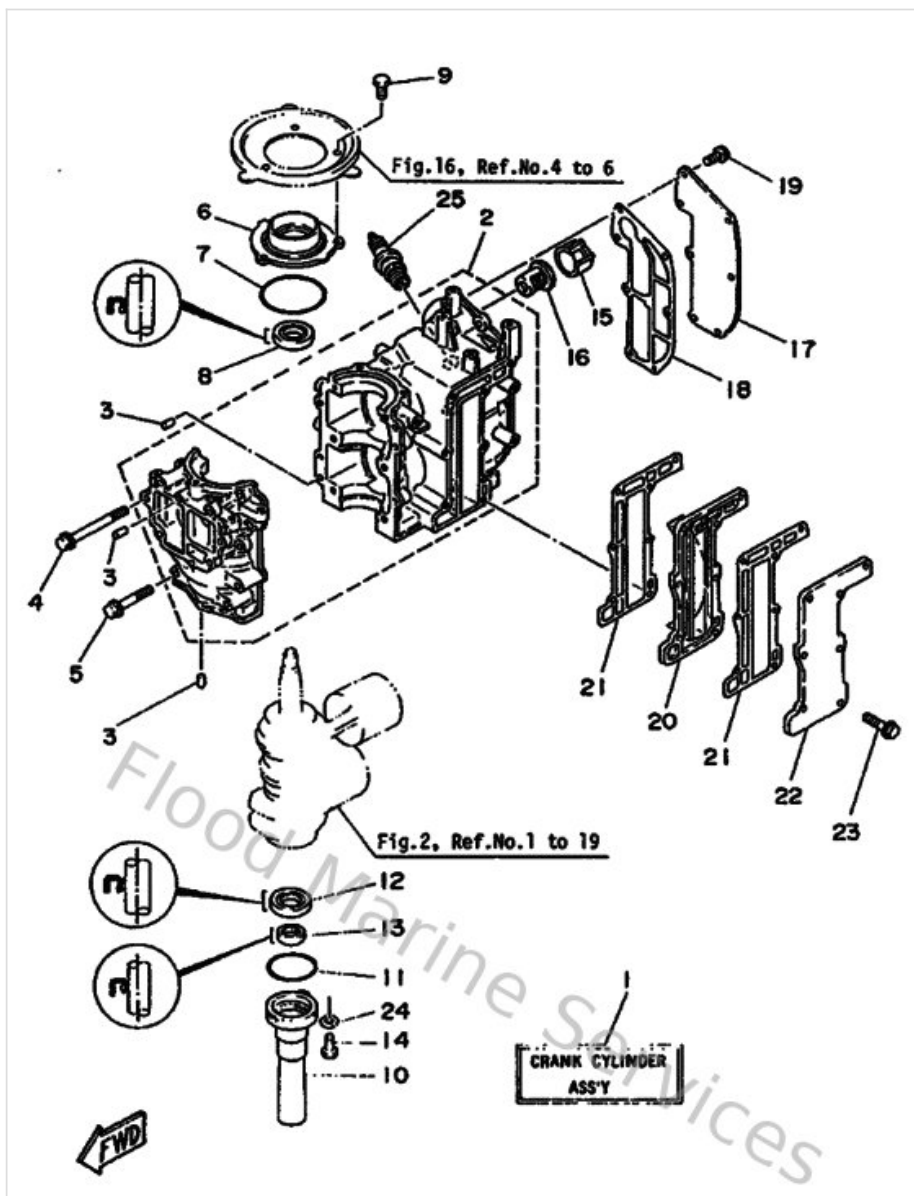
Ref	Part	
1	6G1114000000 Crankshaft assembly	Buy now
2	6G1114120000 Crank 1	Buy now
3	6G1114220000 Crank 2	Buy now
4	6G1114320000 Crank 3	Buy now
5	6G1114420000 Crank 4	Buy now
6	6G1116810000 Pin, crank	Buy now
7	933062041100 Bearing(6e0)	Buy now
8	93310418V100 Bearing (6e0)	Buy now
9	902091811200 Washer 132116850000	Buy now
10	6N0E16510000 Rod connecting	Buy now
11	6G1115150094 Seal Labyrinth (I/Dia.: 20Mm)	Buy now
12	934404705500 Cir clip (655)	Buy now
13	916092000800 Pin, spring	Buy now
14	902014152800 Washer, Plate (90201-41303-00)	Buy now
15	6G1116310098 Piston (std)	Buy now

Crankshaft & Piston



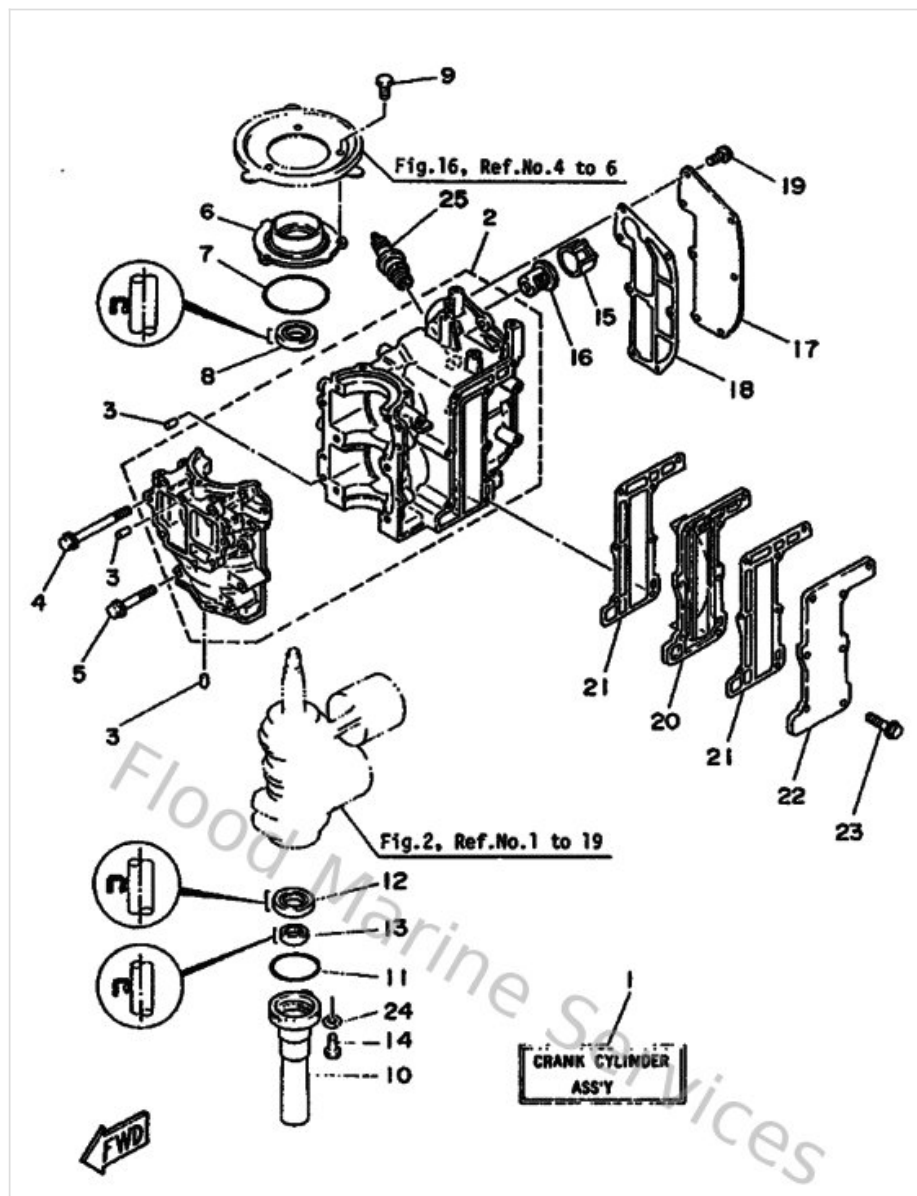
Ref	Part	
16	6G1116100000 Piston ring set (std)	Buy now
17	93310112V000 Bearing (6e0)	Buy now
18	6G1116330000 Pin, piston	Buy now
19	934501302200 Circlip 132116340000	Buy now

Cylinder & Crankcase



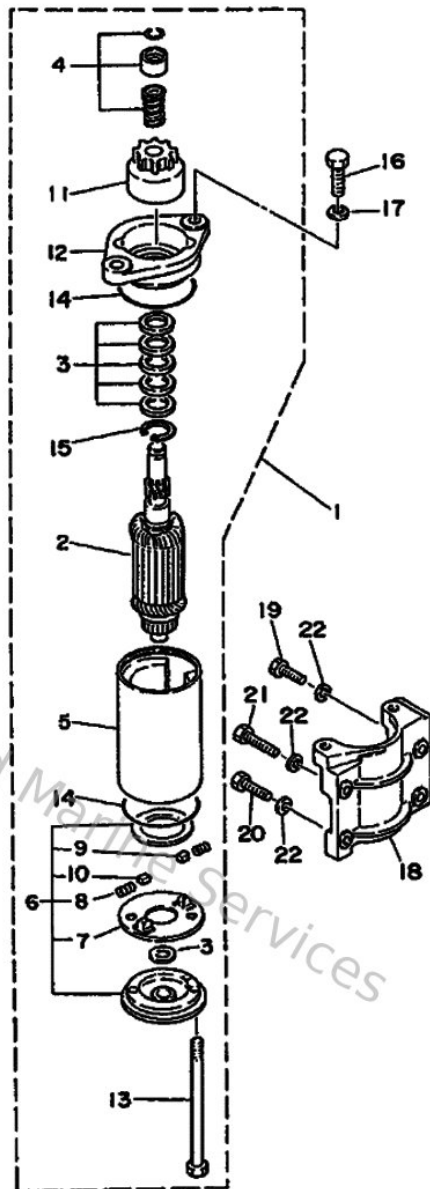
Ref	Part	
1	6G1W009001EJ Crank cylinder assembly	Buy now
2	6G1151000094 Crankcase assembly	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	9010506M2600 Bolt (6g1)	Buy now
5	9010506M2500 Bolt (6g1)	Buy now
6	6G1153590194 Housing, oil seal	Buy now
7	9321054M5400 O-ring (6g1)	Buy now
8	9310220M2500 Oil seal (6e0)	Buy now
9	973130601600 Bolt, hexagon deep recess	Buy now
10	6G115396009M Housing, oil seal	Buy now
11	932104215900 O-ring (647)	Buy now
12	9310220M0600 Oil seal(6j1)	Buy now
13	9310112M2600 Oil seal(6g1)	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
15	9038722M5000 Collar (6g1)	Buy now

Cylinder & Crankcase



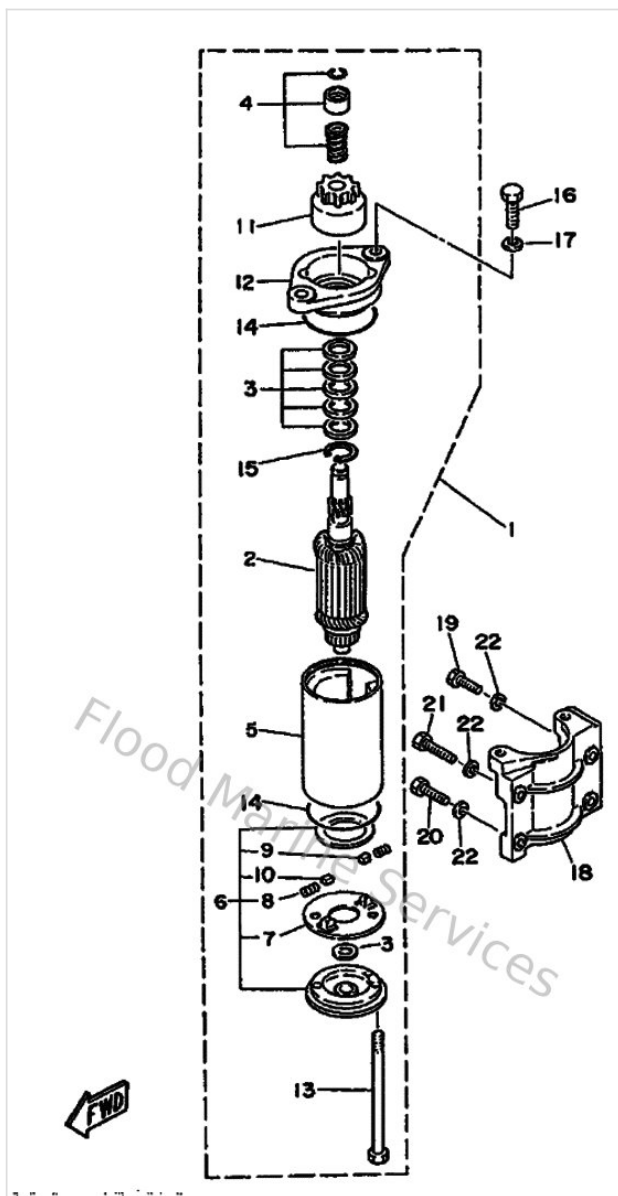
Ref	Part	
16	6E5124110000 Thermostat	Buy now
17	6N0E1191001S Cover, cylinder head 1	Buy now
18	6G1111930000 Gasket, head cover 1	Buy now
19	9010506M1400 Bolt (6e0)	Buy now
20	6GH41111001S Inner cover, exhaust	Buy now
21	6G1411120100 Gasket, exhaust inner cover	Buy now
22	6G141113019M Outer cover, exhaust	Buy now
23	9010506M2400 Bolt (6g1)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	947020027100 Plug, spark (br7hs-10)	Buy now

Electric Motor



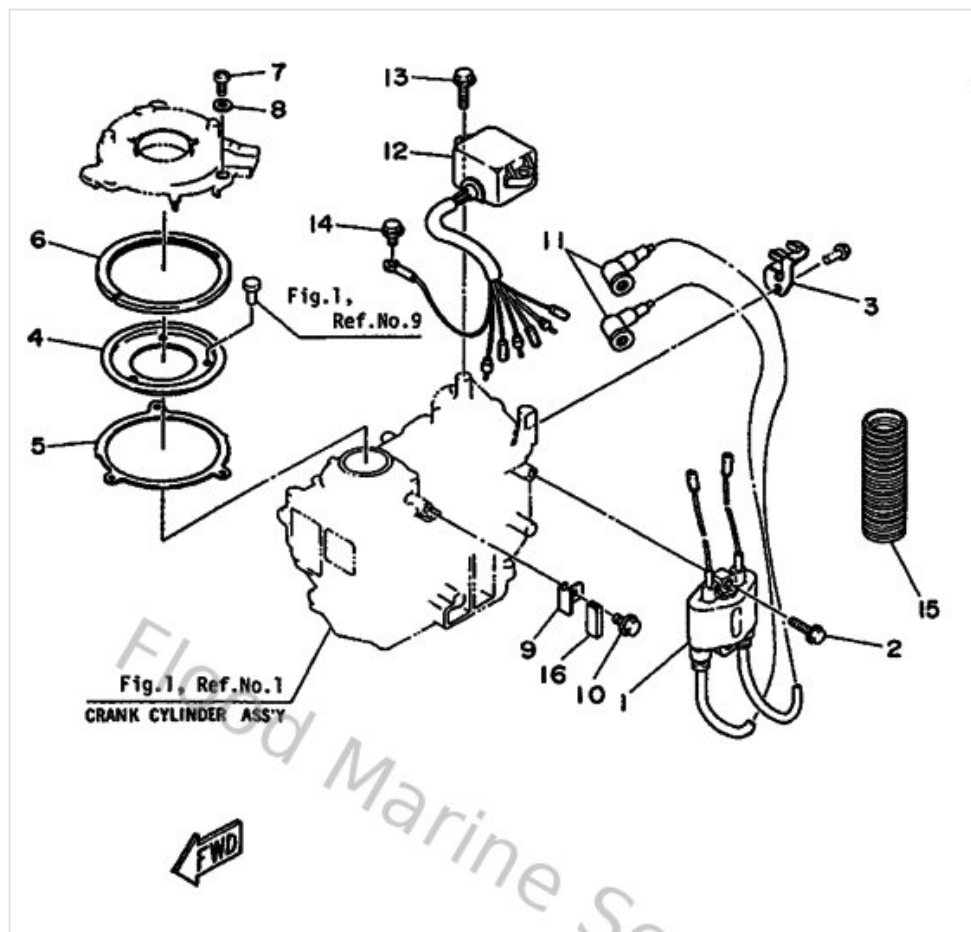
Ref	Part	
1	682818001100 Starting motor assembly	Buy now
3	682818091000 Washer kit	Buy now
4	682818331000 Pinion Stopper Set	Buy now
6	682818201000 Rear Cover assembly	Buy now
7	682818401000 Brush Holder assembly	Buy now
8	682818131000 Spring, brush	Buy now
9	682818111000 Brush 1	Buy now
10	682818121000 Brush 2	Buy now
11	682818321000 Pinion assembly	Buy now
13	682818261000 Bolt	Buy now
14	682818471000 O-ring	Buy now
15	682818341000 Ring	Buy now
16	970130802500 Bolt (682)	Buy now
17	929030860000 Washer, plain (663)	Buy now
18	682818224394 Bracket, Electric Motor (682-81822-42-94)	Buy now

Electric Motor



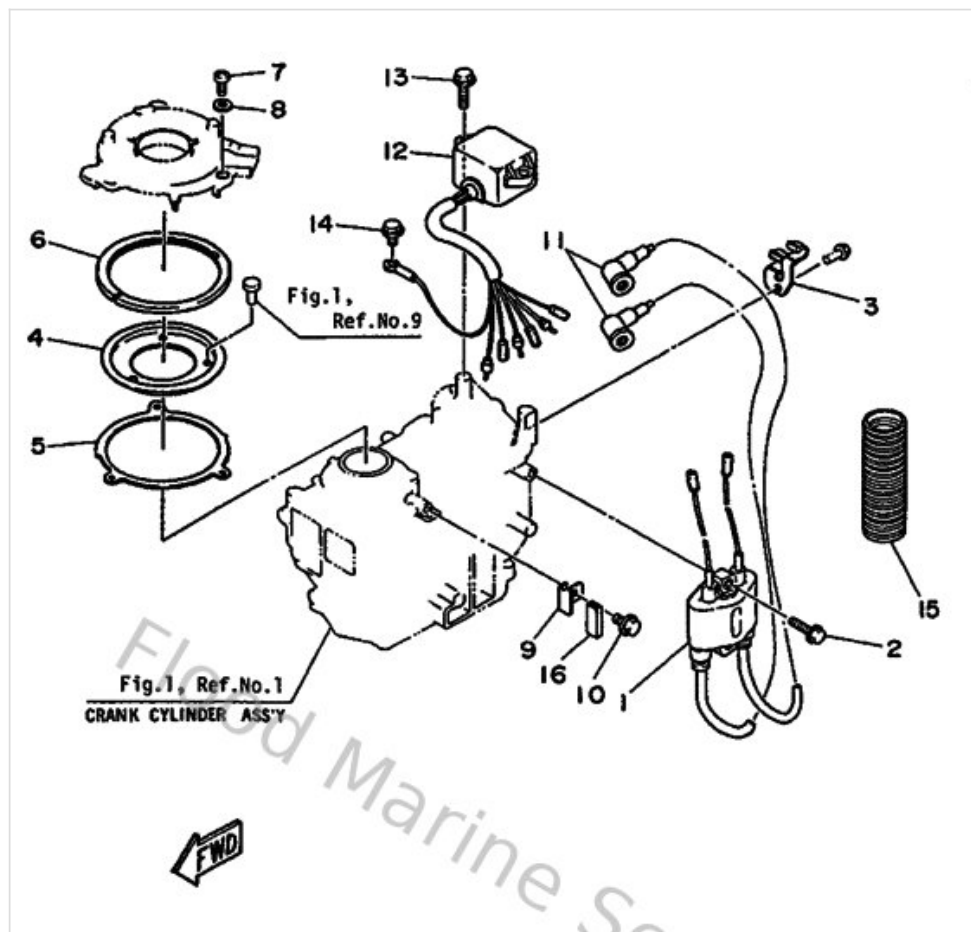
Ref	Part	
19	9010106M2700 Bolt	Buy now
20	973130602000 Bolt(7u8)	Buy now
21	973130603000 Bolt	Buy now
22	929030660000 Washer, plain (646)	Buy now

Electric Parts



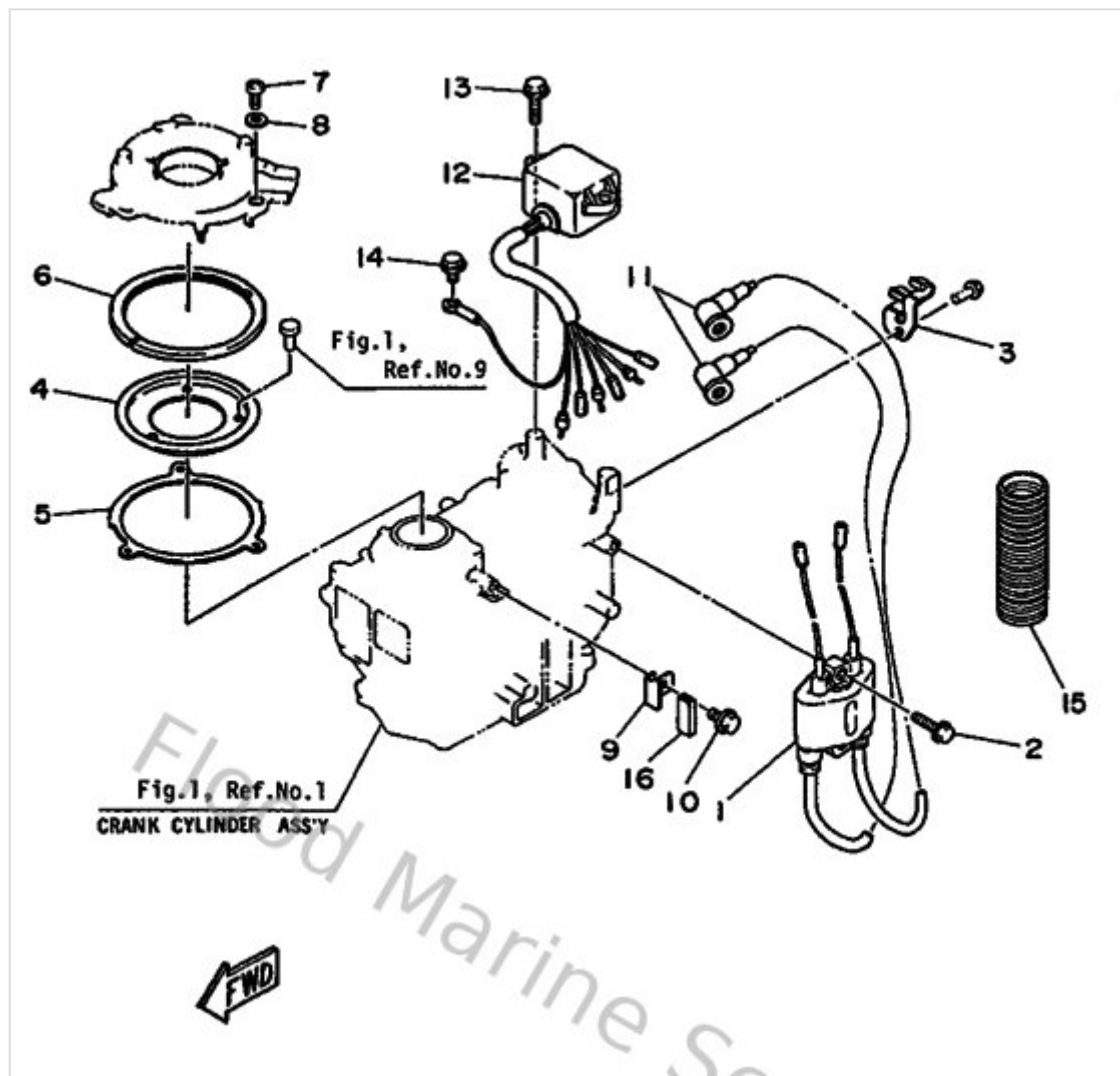
Ref	Part	
1	6G1855700000 Ignition coil assembly	Buy now
2	9010506M2400 Bolt (6g1)	Buy now
3	9046508M1700 Clamp (6G1)	Buy now
4	6G1416110000 Retainer, magneto base 1	Buy now
5	6G1416120000 Retainer, magneto base	Buy now
6	695416130000 Plate, base friction	Buy now
7	978030501000 Screw, pan head(62x)	Buy now
8	929900560000 Washer, plain (646)	Buy now
9	6G1416150000 Stopper, magneto base	Buy now
10	9010506M2300 Bolt (6g1)	Buy now
11	6G1823702000 Plug cap assembly	Buy now
12	696855401200 C.d.i. unit assembly	Buy now
13	9010506M1500 Bolt (6e0)	Buy now
15	6G1835570000 Tube	Buy now
16	6G1441940000 Cap	Buy now

Electric Parts



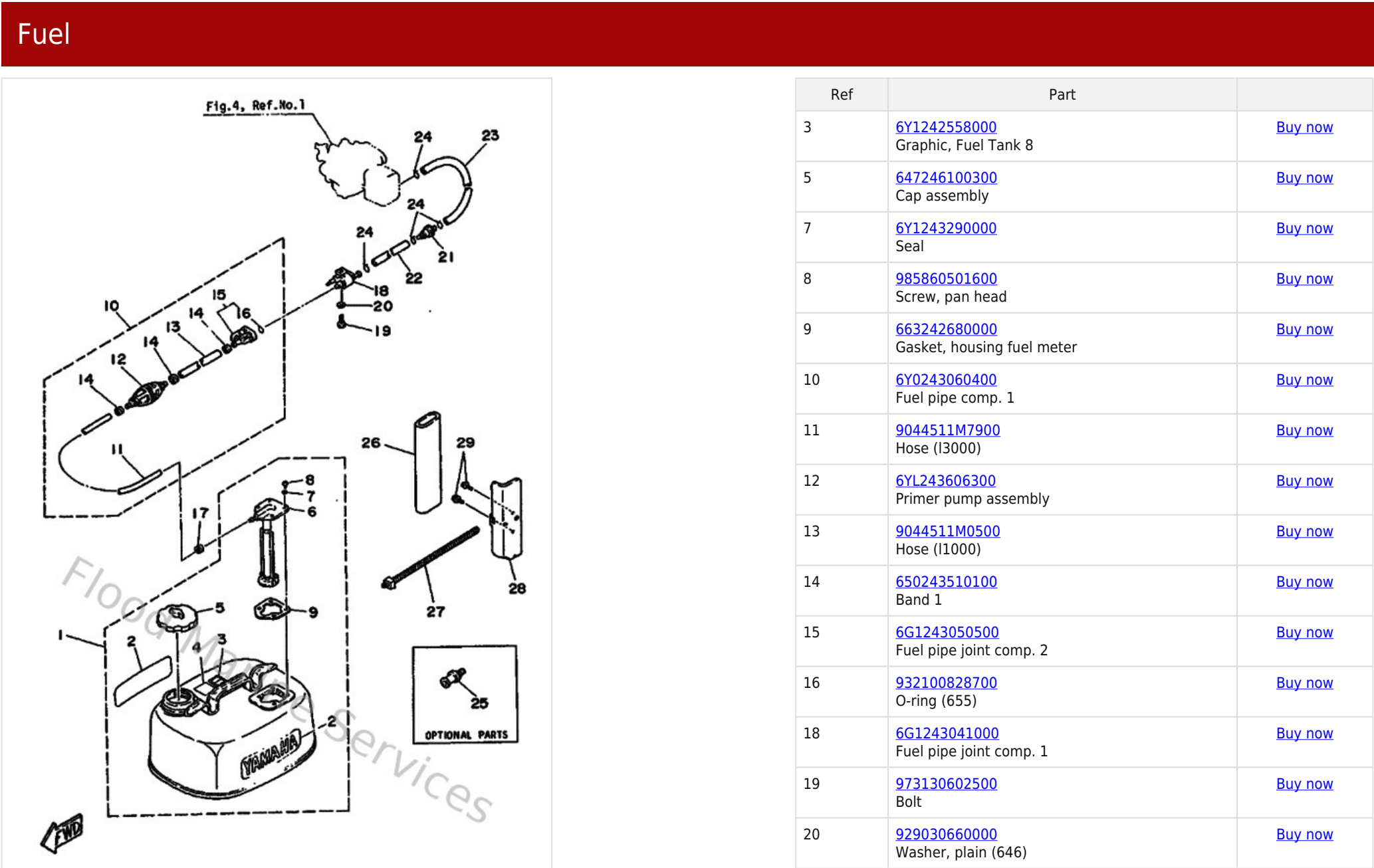
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G1819450000 Plate, Switch Fitting	Buy now
4	9010506M1400 Bolt (6e0)	Buy now
5	689818700000 Starting switch assembly	Buy now
6	6G1825900000 Wire Harness assembly	Buy now
7	6E7821051200 Battery cable	Buy now
8	6G1821170000 Wire, lead	Buy now
9	682427244000 Grommet 1	Buy now
10	6G1823620000 Clamp Cord	Buy now
12	6G1819706200 Rectifier assembly	Buy now
13	6G1821510000 Fuse (10a)	Buy now
14	978030502500 Screw, panhead (a93)	Buy now
16	6F5825400000 Neutral switch assembly	Buy now
17	6G1825540000 Stay Neutral Switch	Buy now

Electric Parts



Ref	Part	
19	6G1441250000 Lever Shift Rod 2	Buy now
20	914902502000 Pin, cotter	Buy now

Fuel



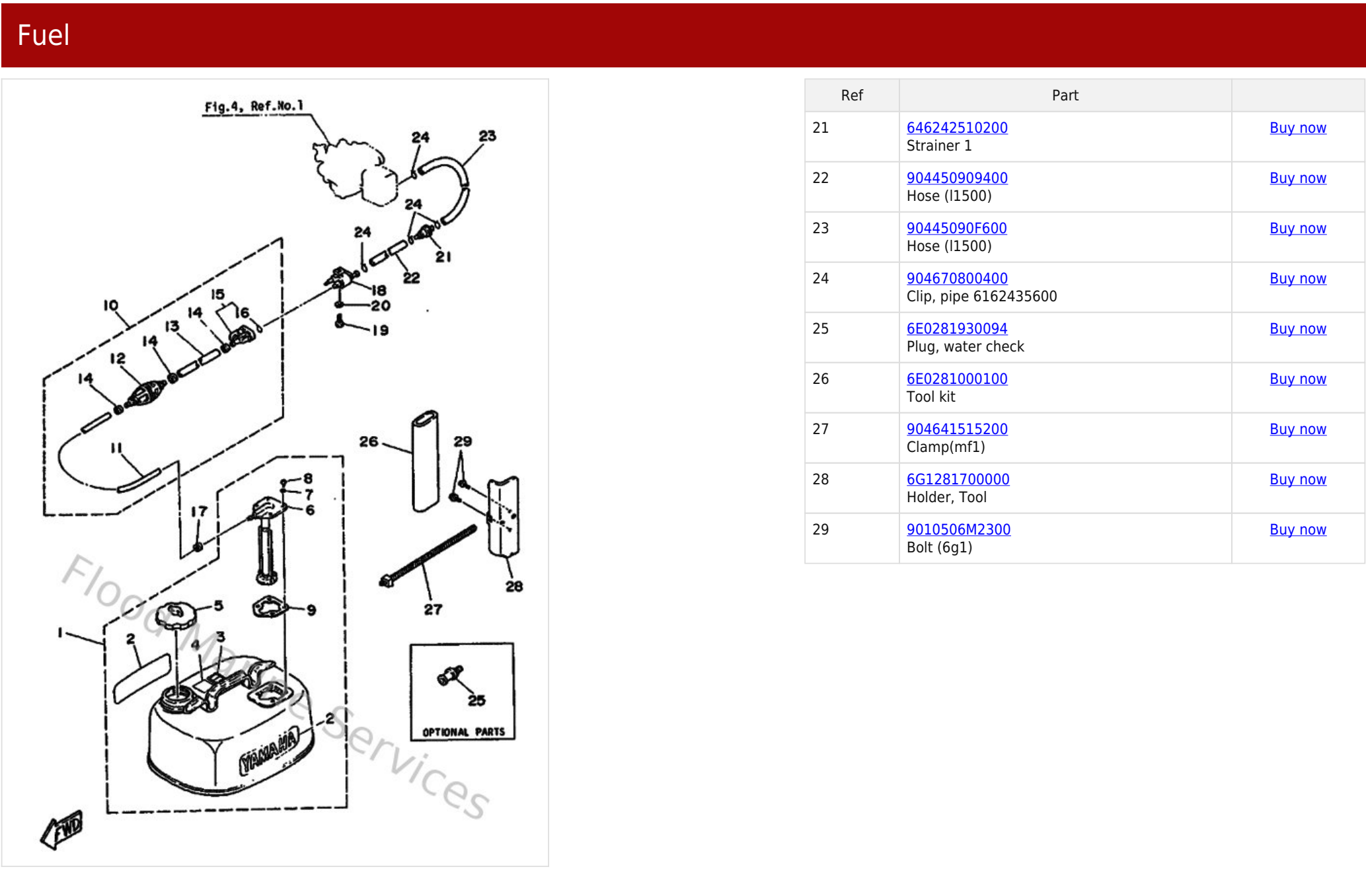
Fuel

Fig. 4, Ref. No. 1

Exploded view diagram of a Yamaha fuel tank assembly. The diagram shows the fuel tank (1) with various components labeled with numbers. A dashed box highlights the fuel pump assembly (10-16) and the fuel filter (11). Another dashed box highlights the fuel pipe assembly (17-25). A separate box labeled 'OPTIONAL PARTS' shows a bolt (25). The diagram also shows the fuel tank cap (23) and its assembly (24).

Ref	Part	
3	6Y1242558000 Graphic, Fuel Tank 8	Buy now
5	647246100300 Cap assembly	Buy now
7	6Y1243290000 Seal	Buy now
8	985860501600 Screw, pan head	Buy now
9	663242680000 Gasket, housing fuel meter	Buy now
10	6Y0243060400 Fuel pipe comp. 1	Buy now
11	9044511M7900 Hose (l3000)	Buy now
12	6YL243606300 Primer pump assembly	Buy now
13	9044511M0500 Hose (l1000)	Buy now
14	650243510100 Band 1	Buy now
15	6G1243050500 Fuel pipe joint comp. 2	Buy now
16	932100828700 O-ring (655)	Buy now
18	6G1243041000 Fuel pipe joint comp. 1	Buy now
19	973130602500 Bolt	Buy now
20	929030660000 Washer, plain (646)	Buy now

Fuel



Fuel

Fig.4, Ref.No.1

10 14 15 16 14 12 13 14 11

8 7 6 17 9 5 4 3 2 1

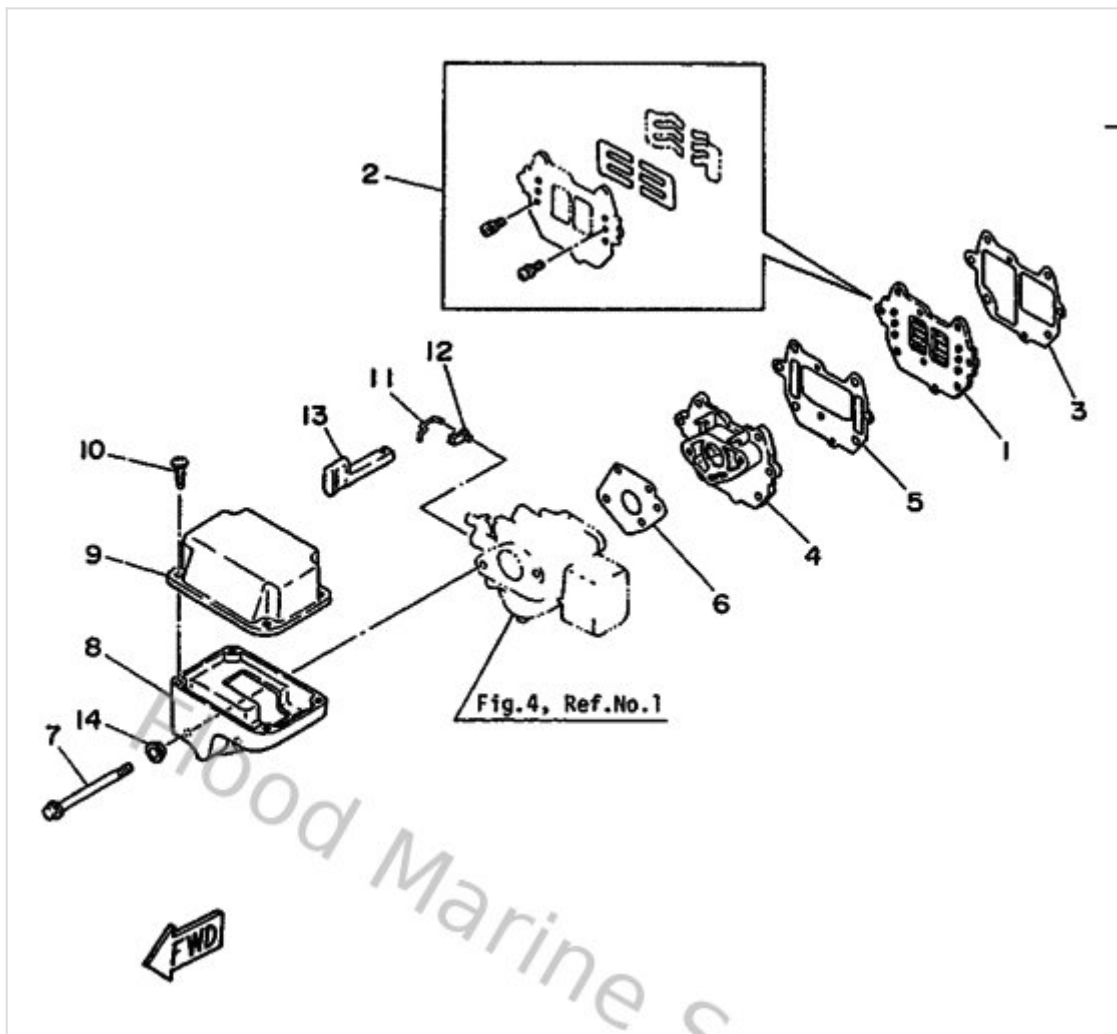
24 23 24 21 22 18 20 19

26 29 27 28

OPTIONAL PARTS 25

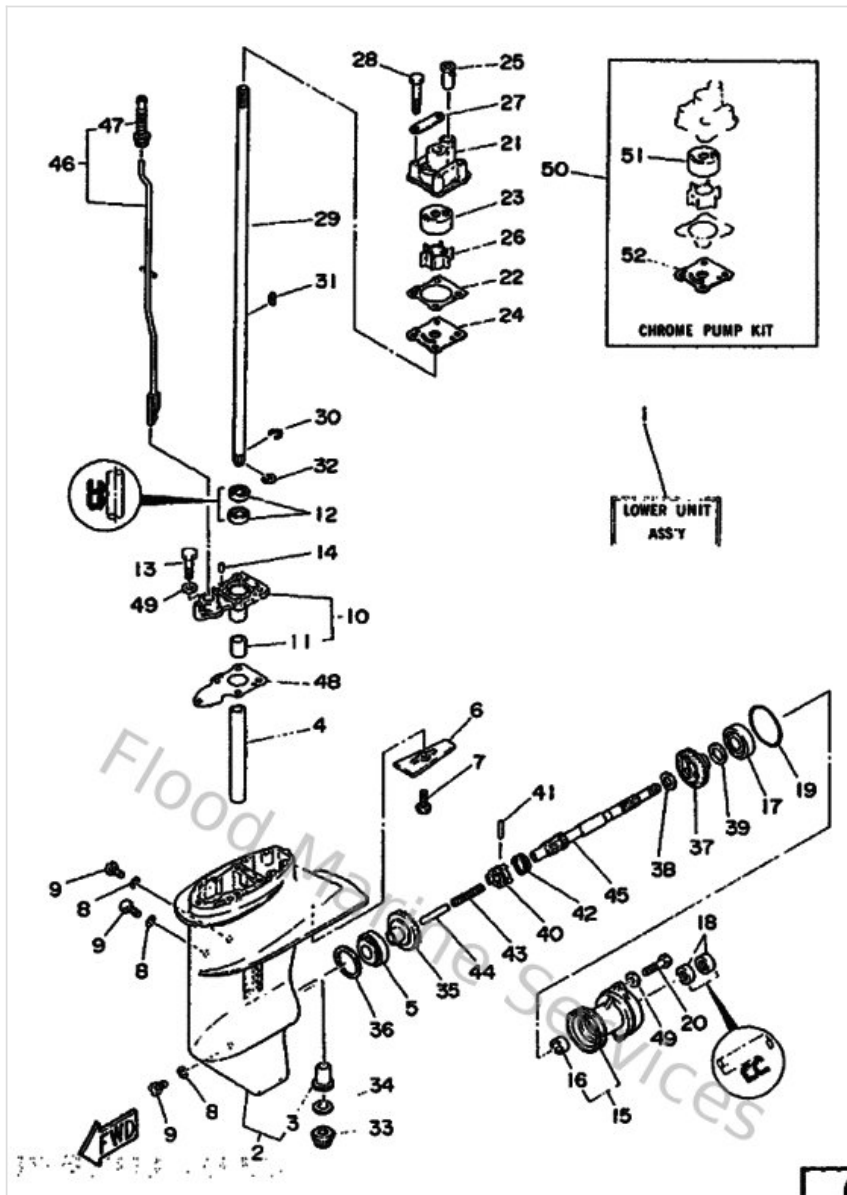
Ref	Part	
21	646242510200 Strainer 1	Buy now
22	904450909400 Hose (I1500)	Buy now
23	90445090F600 Hose (I1500)	Buy now
24	904670800400 Clip, pipe 6162435600	Buy now
25	6E0281930094 Plug, water check	Buy now
26	6E0281000100 Tool kit	Buy now
27	904641515200 Clamp(mf1)	Buy now
28	6G1281700000 Holder, Tool	Buy now
29	9010506M2300 Bolt (6g1)	Buy now

Intake



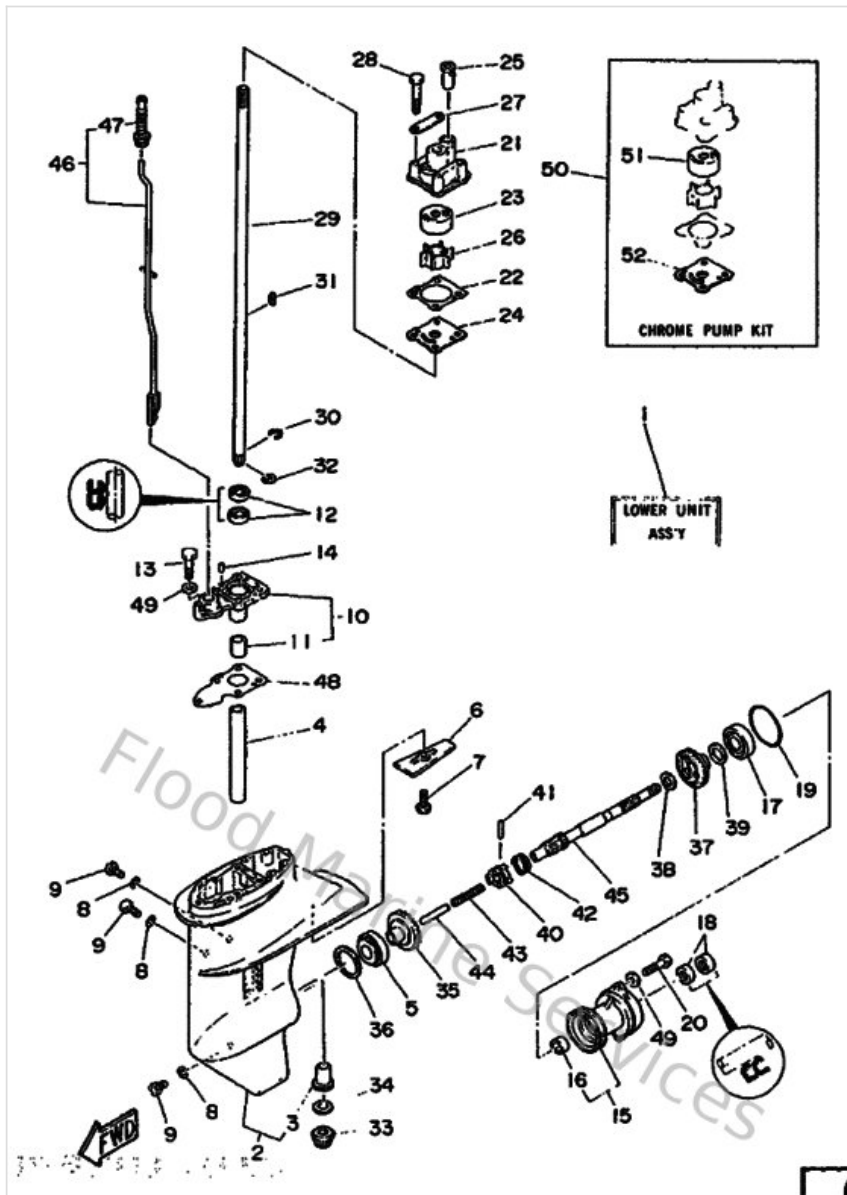
Ref	Part	
1	6G1136100000 Reed valve assembly	Buy now
2	6G1W00040000 Reed set	Buy now
3	6G1136210000 Gasket, valve seat	Buy now
4	6GH136410000 Manifold, intake 1	Buy now
5	6G1136450000 Gasket, intake manifold	Buy now
6	6G114198A100 Gasket	Buy now
8	6G1144170000 Cover set	Buy now
9	6G1144180000 Cover 2	Buy now
10	977805051400 Screw, panhead tapping (682)	Buy now
11	6G1412560000 Rod, choke link	Buy now
12	661412620200 Joint, choke lever	Buy now
13	6G1412710000 Knob, choke 1	Buy now
14	9038706M7000 Collar (6h5)	Buy now

Lower Casing & Drive 1



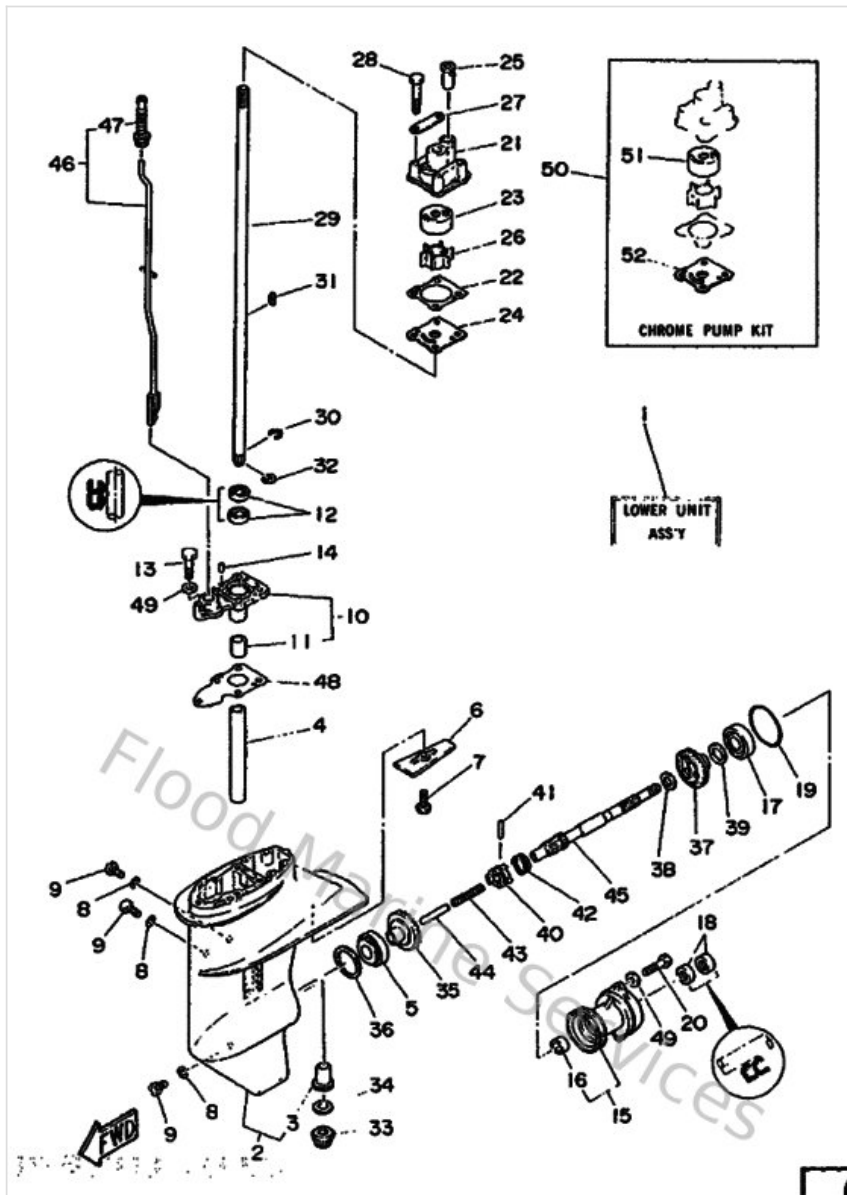
Ref	Part	
1	6G14530000EJ Lower unit assembly	Buy now
3	6G1453170900 Bushing, drive shaft 2	Buy now
4	9038714M4900 Collar (6g1)	Buy now
5	93332000U400 Brg,tapered roller 42mm (689)	Buy now
6	6G1452510100 Anode,set	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	904300802000 Gasket	Buy now
9	903400801400 Plug, straight screw	Buy now
10	6G14533101CA Housing, bearing 1	Buy now
11	6G1453160900 Bushing, drive shaft 1	Buy now
12	9310111M2300 Oil seal (6g1)	Buy now
13	973750603000 Bolt(jf7)	Buy now
14	936040806200 Pin,dowel (626)	Buy now
15	6G14536100EJ Cap, lower casing set(6g1)	Buy now
16	6G1453620900 Bushing, lower casing cap	Buy now

Lower Casing & Drive 1



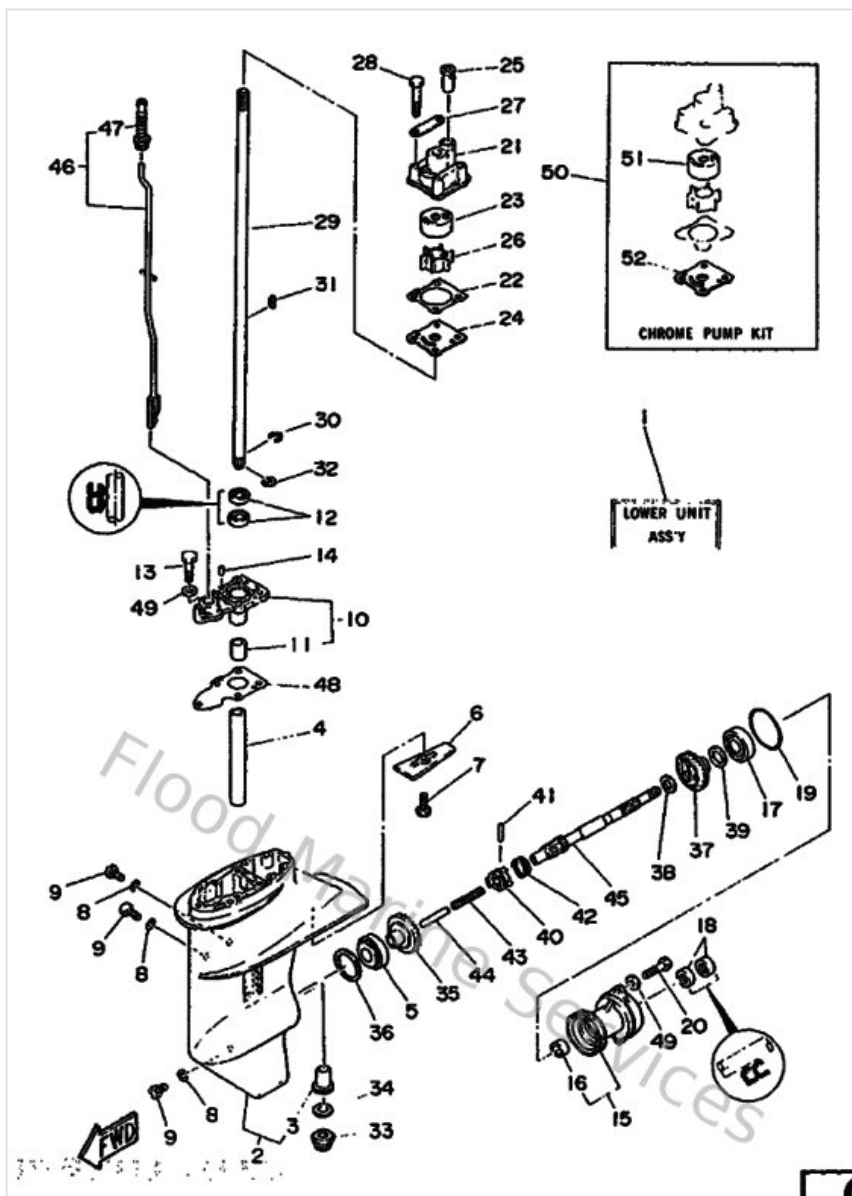
Ref	Part	
17	93306004U000 Bearing (7k2)	Buy now
18	931011507400 Oil seal (655)	Buy now
19	932104904600 O-ring (620)	Buy now
20	973950601600 Bolt, hexagon deep recess	Buy now
21	6G1443110000 Housing, water pump	Buy now
22	6G144315A000 Gasket, water pump	Buy now
23	6G1443220000 Insert, cartridge	Buy now
24	6G1443230000 Outer plate, cartridge	Buy now
25	647443660000 Damper, water seal 2	Buy now
26	6G1443520000 Impeller	Buy now
27	6G1443280000 Plate	Buy now
28	973950604500 Bolt, hexagon	Buy now
29	6G1455112000 Shaft, Drive (UL Ing)	Buy now
30	9046709M0500 Clip (6g1)	Buy now
31	902800302400 Key, woodruff(662)	Buy now

Lower Casing & Drive 1



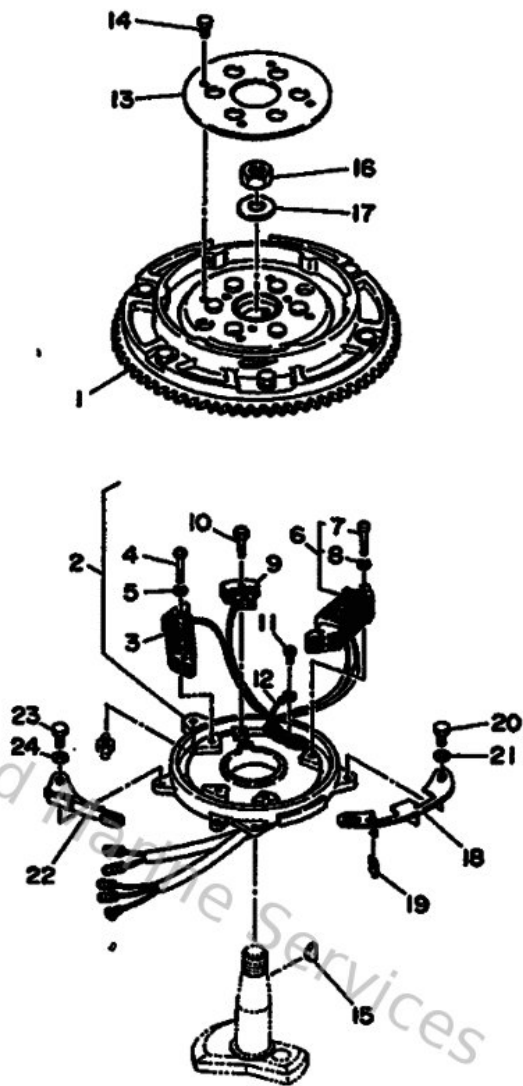
Ref	Part	
32	990010660000 Circlip(53l)	Buy now
33	6N0G55510000 Pinion	Buy now
34	6G1455333000 Shim (t:2.2mm)	Buy now
35	6GH455600900 Gear 1 (27t)	Buy now
36	664455876000 Shim (t:0.50mm)	Buy now
37	6G1455710000 Gear 2	Buy now
38	9020115M8900 Washer, plate (6g1)	Buy now
39	647455670000 Shim, gear adjust	Buy now
40	6G1456310000 Clutch, dog	Buy now
41	6G1456320000 Cross, pin	Buy now
42	654456330000 Ring, cross pin	Buy now
43	9050112M3800 Spring, compression(6g1)	Buy now
44	6G1456350000 Plunger, shift	Buy now
45	6G1456110100 Shaft, propellar	Buy now
46	6G1441500100 Shift cam assembly	Buy now

Lower Casing & Drive 1



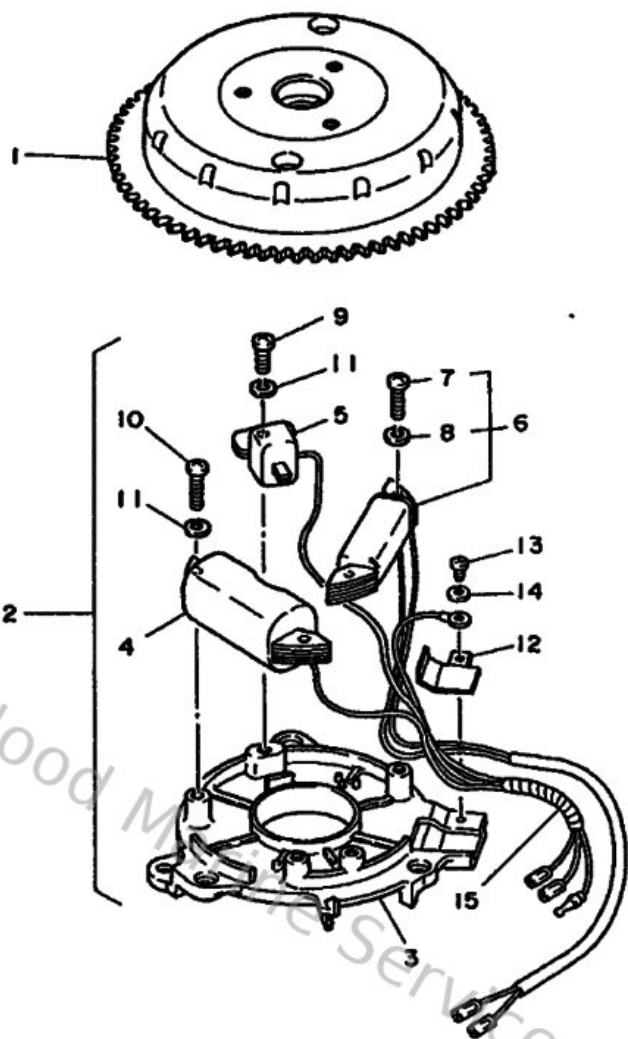
Ref	Part	
47	6G1441470000 Boot, shift rod	Buy now
48	6G1453150000 Packing, lower casing	Buy now
49	929900660000 Washer, plain (646)	Buy now
50	6G1W00780A00 Chrome pump kit	Buy now
51	6G1443224000 Insert, cartridge	Buy now
52	6G1443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive 2



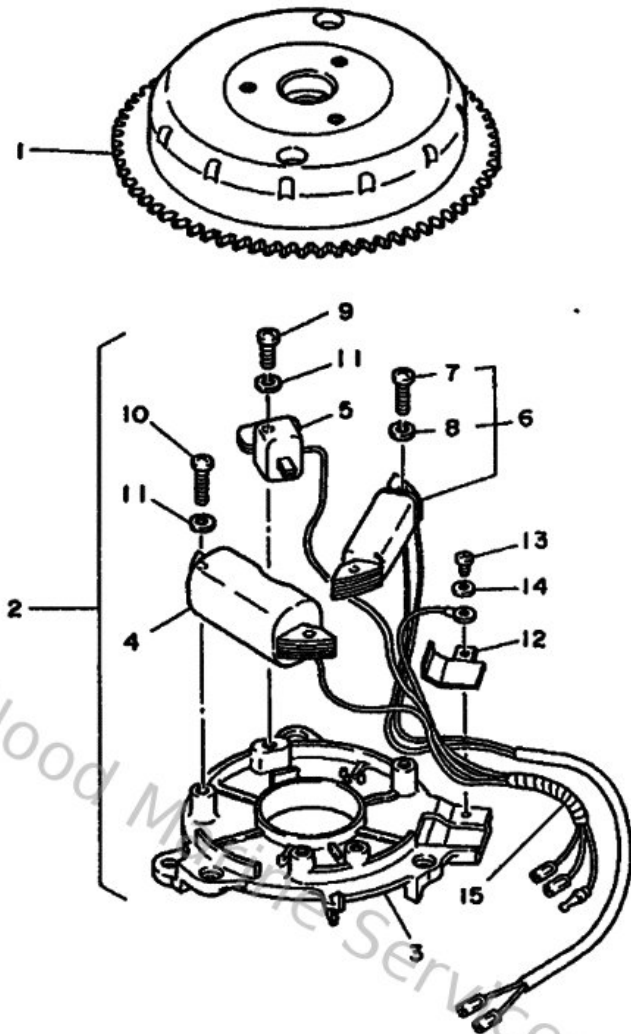
Ref	Part	
1	936040806200 Pin,dowel (626)	Buy now
2	958950603000 Bolt, flange deep recess	Buy now
3	6N0G43612000 Tube, Water 1	Buy now
4	6G1443650000 Damper, water seal 1	Buy now
5	6G1459870000 Spacer 1	Buy now
6	9020110M1400 Washer, plate(6m7)	Buy now
7	9017110M0100 Nut castle (683)	Buy now
8	914903002000 Pin cotter	Buy now
9	6G14594100EL Propeller (3x8-1/2"x8-1/2"-n)	Buy now
10	6G1W45920000 Propeller (3x9 x5 -n)	Buy now
11	6G1456160100 Nut, propeller	Buy now
12	9020110M1500 Washer, plate(6g9)	Buy now

Magneto



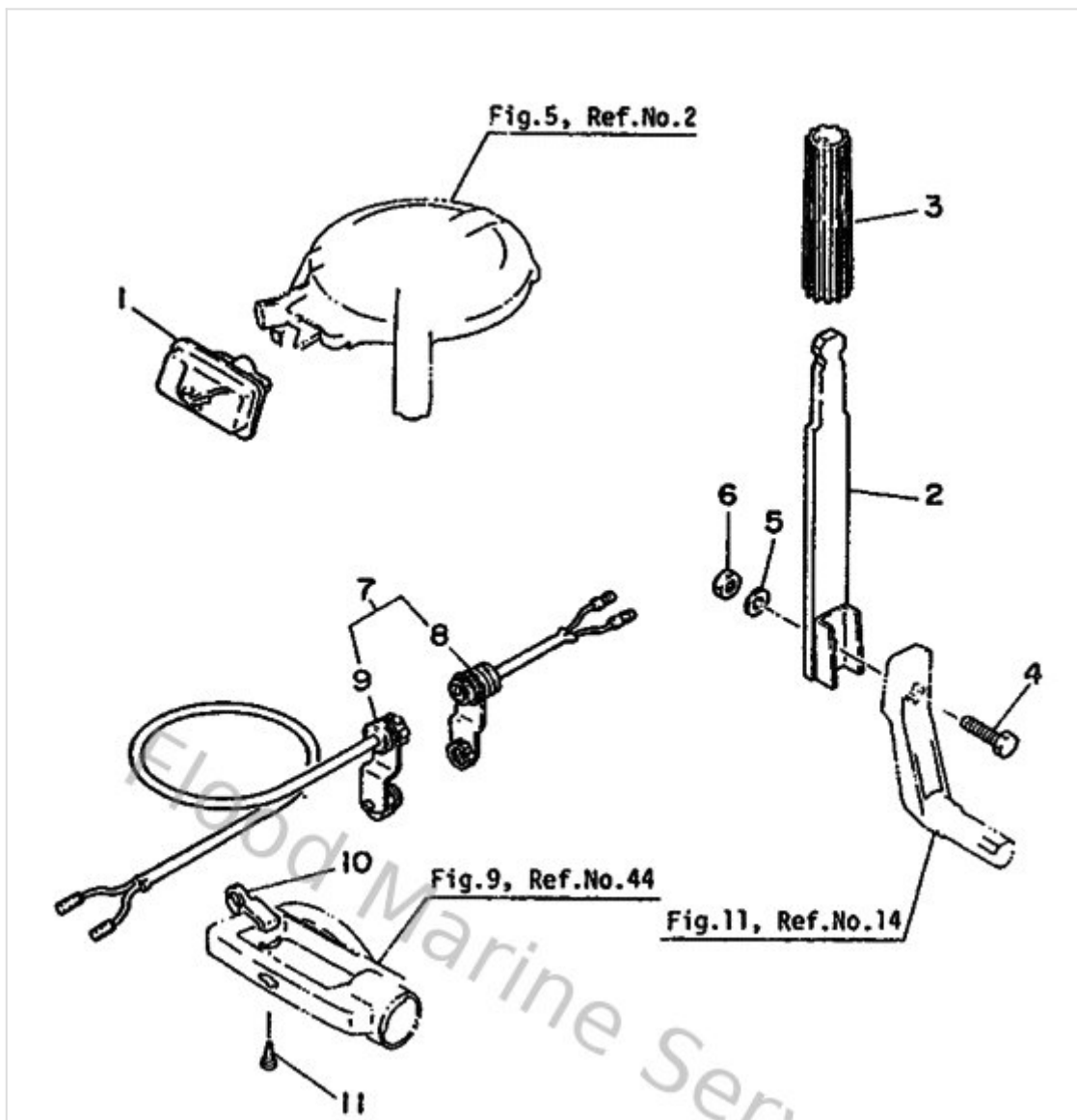
Ref	Part	
1	6G1855504000 Rotor assembly	Buy now
2	6G185560F000 Base ass'y	Buy now
3	6G1855097000 Base, magneto	Buy now
4	6E7855207000 Coil assembly	Buy now
5	6E7855807000 Pulser coil ass'y	Buy now
7	978020502500 Screw, panhead (a93)	Buy now
8	929020510000 Ybs67-5 washer, spring	Buy now
9	9015705M1900 Screw, pan head	Buy now
10	978020502000 Screw, pan head	Buy now
11	929030510000 Ybs67-5 washer, spring	Buy now
12	6G1855487000 Cord, clamp	Buy now
13	978020400800 Screw, pan head (713)	Buy now
14	929030410000 Ybs67-4 washer, spring	Buy now
15	6G1855157000 Wire, lead	Buy now
1	6G1855507100 Rotor assembly	Buy now

Magneto



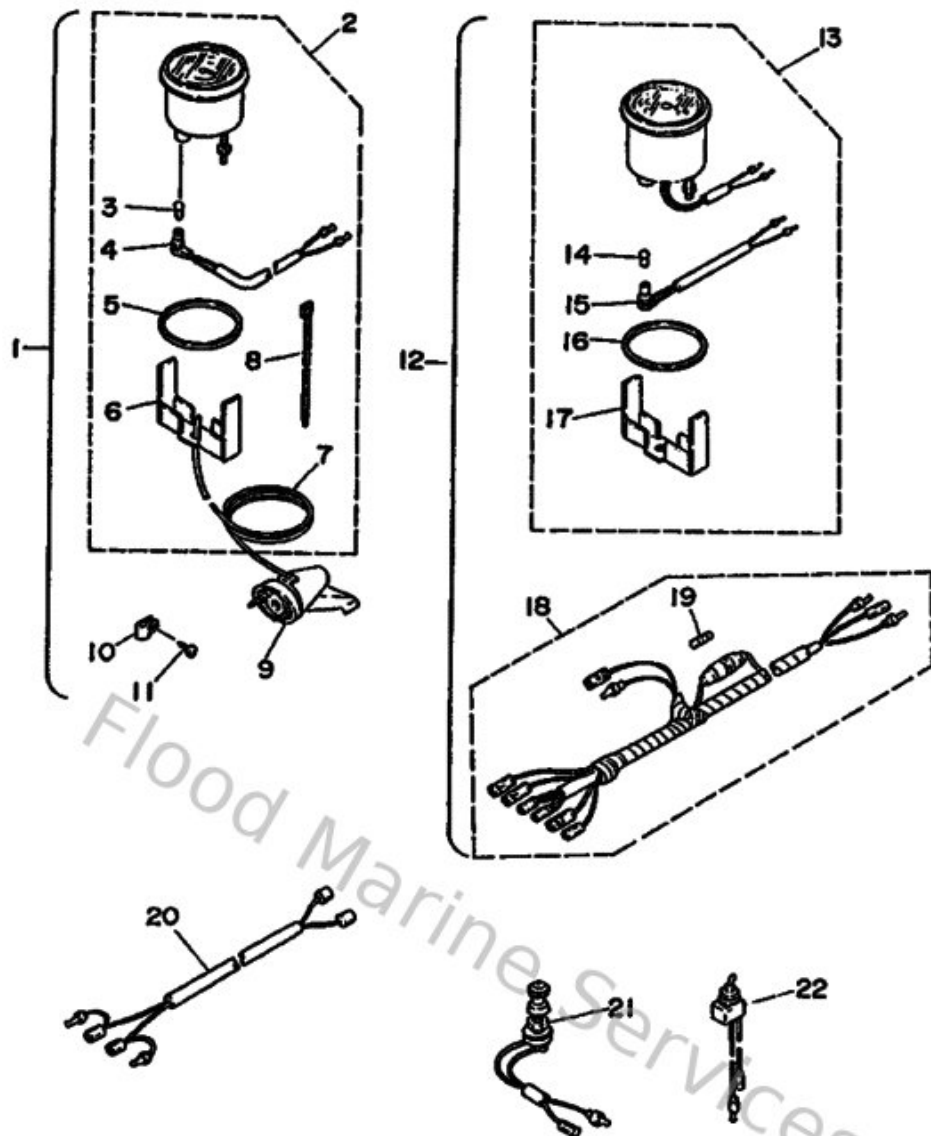
Ref	Part	
6	6E781303A000 Lighting coil ass'y	Buy now
7	985800552500 Screw, panhead (a93)	Buy now
9	978020501600 Screw, pan head(6b0)	Buy now
10	978850501000 Screw, pan head(62x)	Buy now
14	929900410000 Ybs67-4 washer, spring	Buy now
16	9038644M4200 Bushing (6g1)	Buy now
17	902800400600 Key, woodruff(6a1)	Buy now
18	901701011300 Nut, crank shaft (650)	Buy now
19	902011012600 Washer, plate (26h)	Buy now

Optional Parts 1



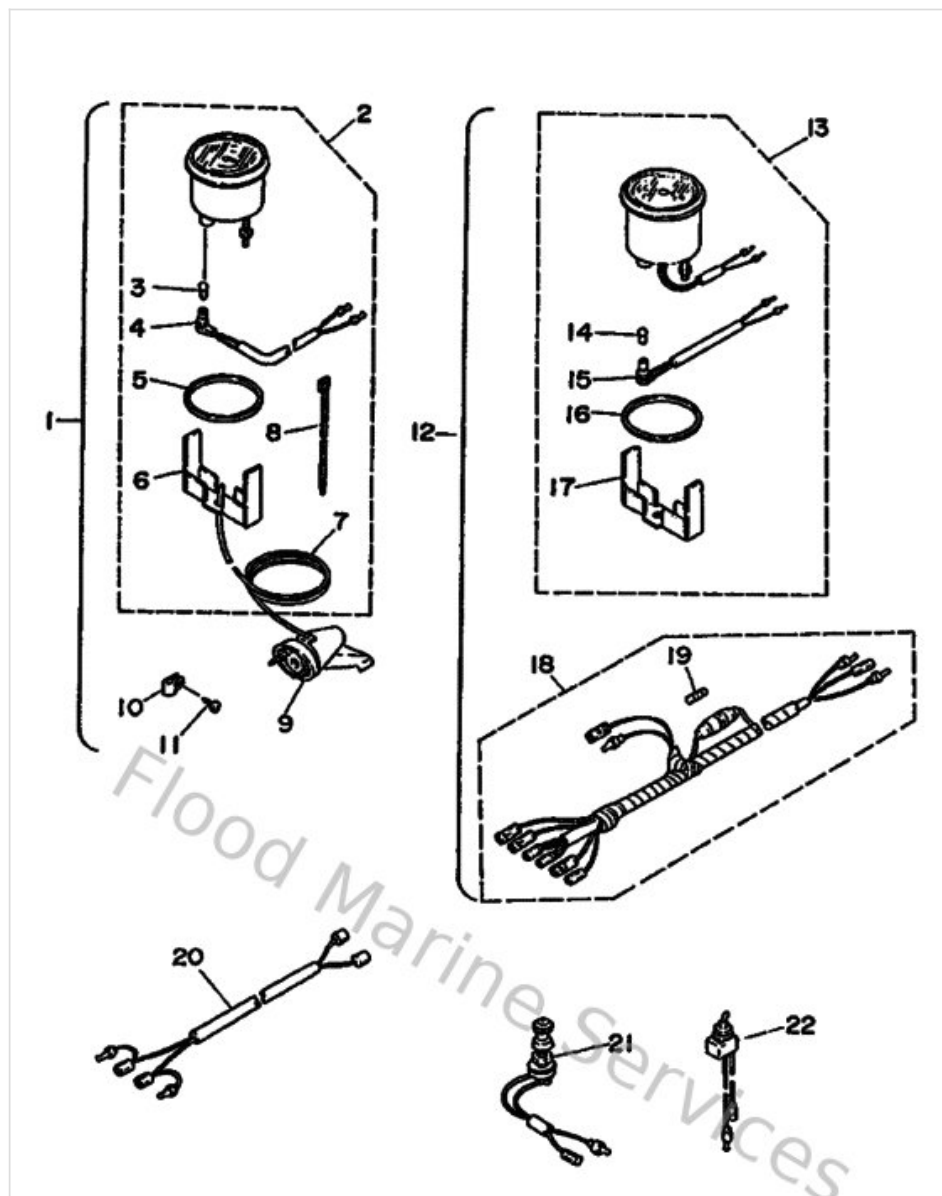
Ref	Part	
3	646421190200 Grip, steering handle	Buy now
4	973130603500 Bolt(3rv)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	953800660000 Nut(661)	Buy now
7	682843800000 2p concent assembly	Buy now
8	682843810000 2p concent 1	Buy now
9	682843820000 2p concent 2	Buy now
10	682843870000 Holder	Buy now
11	977805051200 Screw, tapping(61a)	Buy now

Optional Parts 2



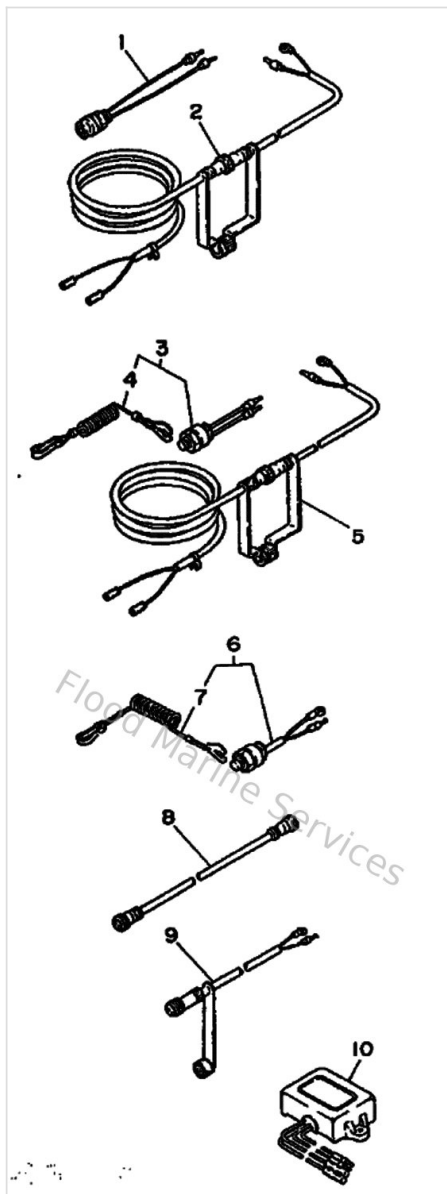
Ref	Part	
1	6Y5W00814000 Speedometer Kit	Buy now
2	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	688835570000 Tube (8m)	Buy now
8	904651009800 Clamp	Buy now
9	688835560100 Sender (with hose l:6m/d:4mm)	Buy now
10	906013140200 021-58119-01 clip,nylon 14	Buy now
11	977804011600 Screw,panh.tapping	Buy now
12	6Y5W00801200 Tachometer kit	Buy now
13	6Y5835401000 Tachometer kit	Buy now
18	6Y5835530000 Wire, lead (l=2.5m)	Buy now
19	1E6821510000 Fuse (10a)	Buy now

Optional Parts 2



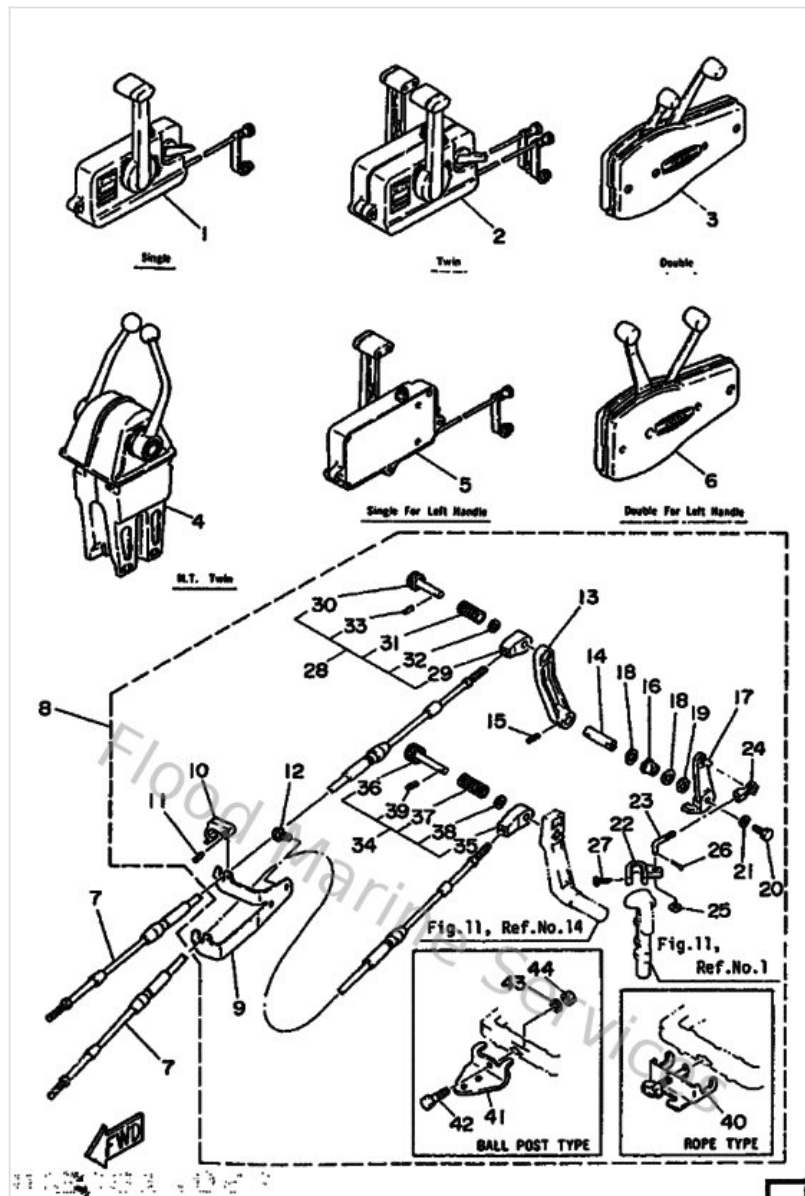
Ref	Part	
20	6Y5835531000 Wire, lead	Buy now
21	688825200000 Lamp switch assembly	Buy now
22	688825600000 Thermo switch assembly	Buy now

Optional Parts 3



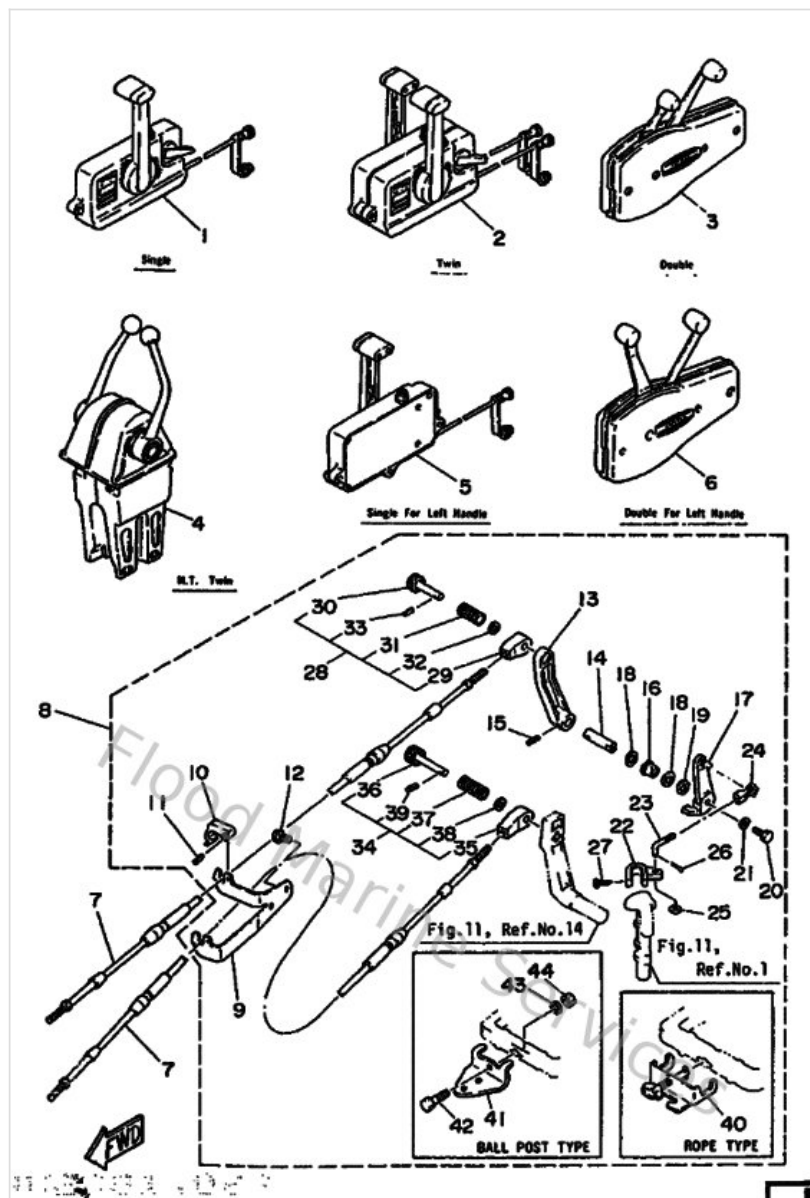
Ref	Part	
1	689825501100 Stop switch assembly	Buy now
2	6A0825532000 Extention, wire lead	Buy now
3	689825751200 Engine stop switch assembly	Buy now
4	682825560000 Lanyard, stop switch	Buy now
6	6E9825750200 Engine stop switch assembly	Buy now
8	689825531000 Extension, wire lead	Buy now
9	689843400000 Socket cord ass'y 1	Buy now
10	663819101000 Voltage Regulator assembly	Buy now

Remote Control



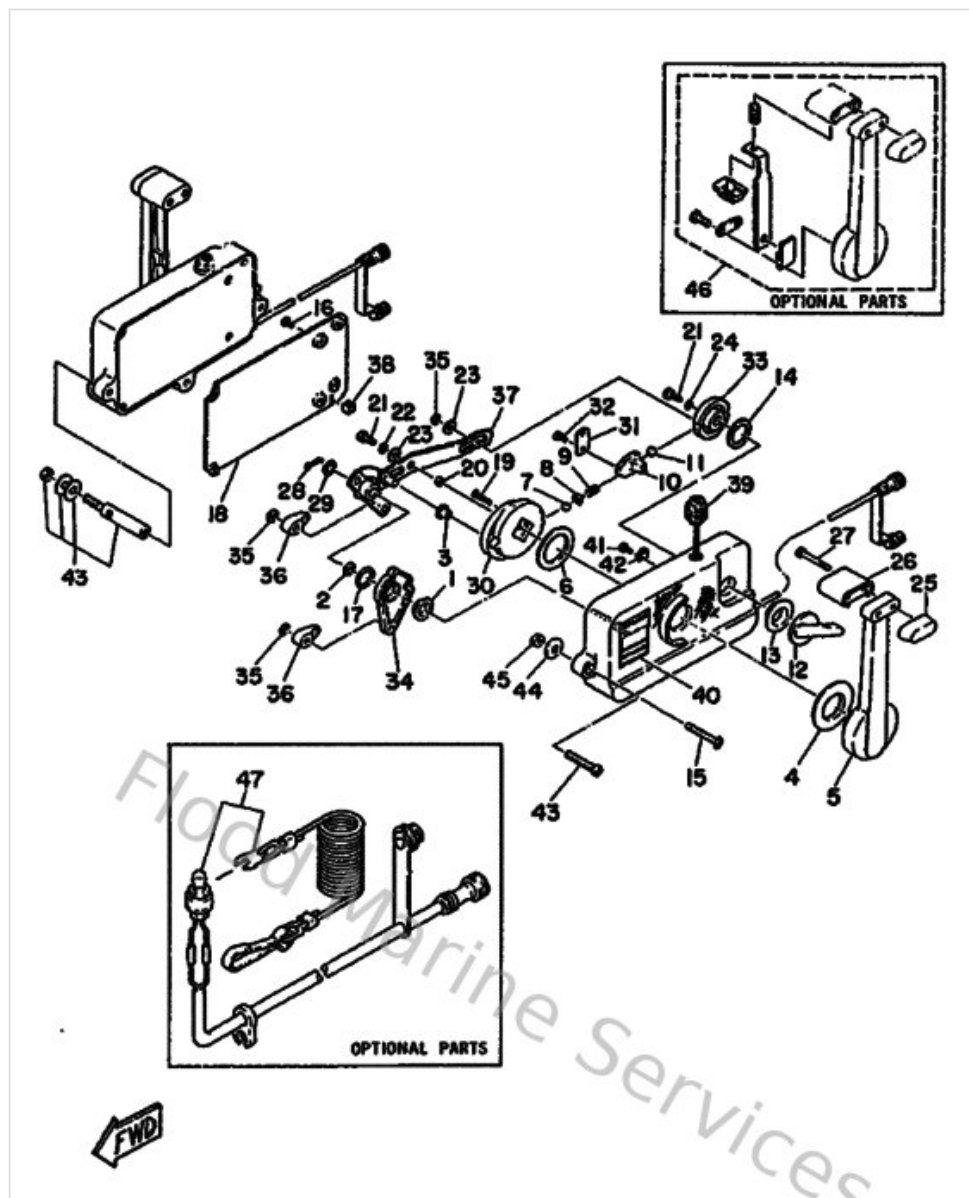
Ref	Part	
7	701483205000 Cable, Remote Control L=15F	Buy now
9	6G1485315000 Bracket, remote control 1	Buy now
10	682485385000 Clamp, cable	Buy now
11	916903001200 Pin, spring	Buy now
12	9010506M2300 Bolt (6g1)	Buy now
14	6G1416355000 Shaft, link connecting	Buy now
15	916904001600 Pin, spring (648)	Buy now
16	903861000900 Bushing 6484418600	Buy now
27	977805052000 Screw, tapping	Buy now
28	682483405000 Cable end assembly	Buy now
29	682483445000 Cable End, Remote Control 1	Buy now
30	617483619100 Hook, cable	Buy now
31	905011026400 Spring 6174833290	Buy now
32	929900860000 Washer, plain (663)	Buy now
34	682483305000 Cable end assembly	Buy now

Remote Control



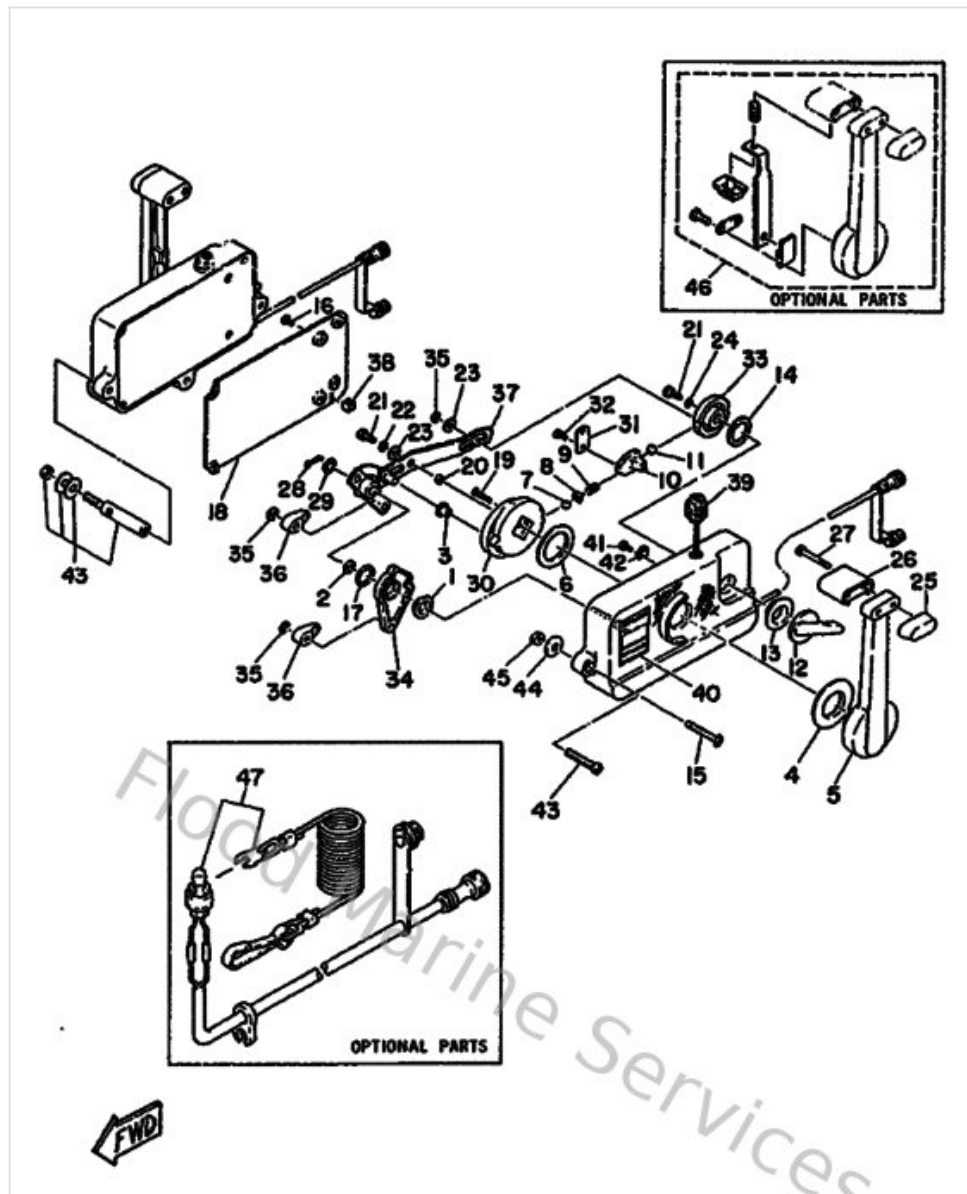
Ref	Part	
36	617483319100 Hook, cable	Buy now
37	905011007100 Spring 6044833200	Buy now
40	700485101200 Hook steering assembly	Buy now
41	676485111000 Hook, steering	Buy now
42	973751004000 Bolt, hexagon deep recess	Buy now
43	929901060000 Washer, plate	Buy now
44	901851005100 Nut, self-locking	Buy now

Remote Control Assy



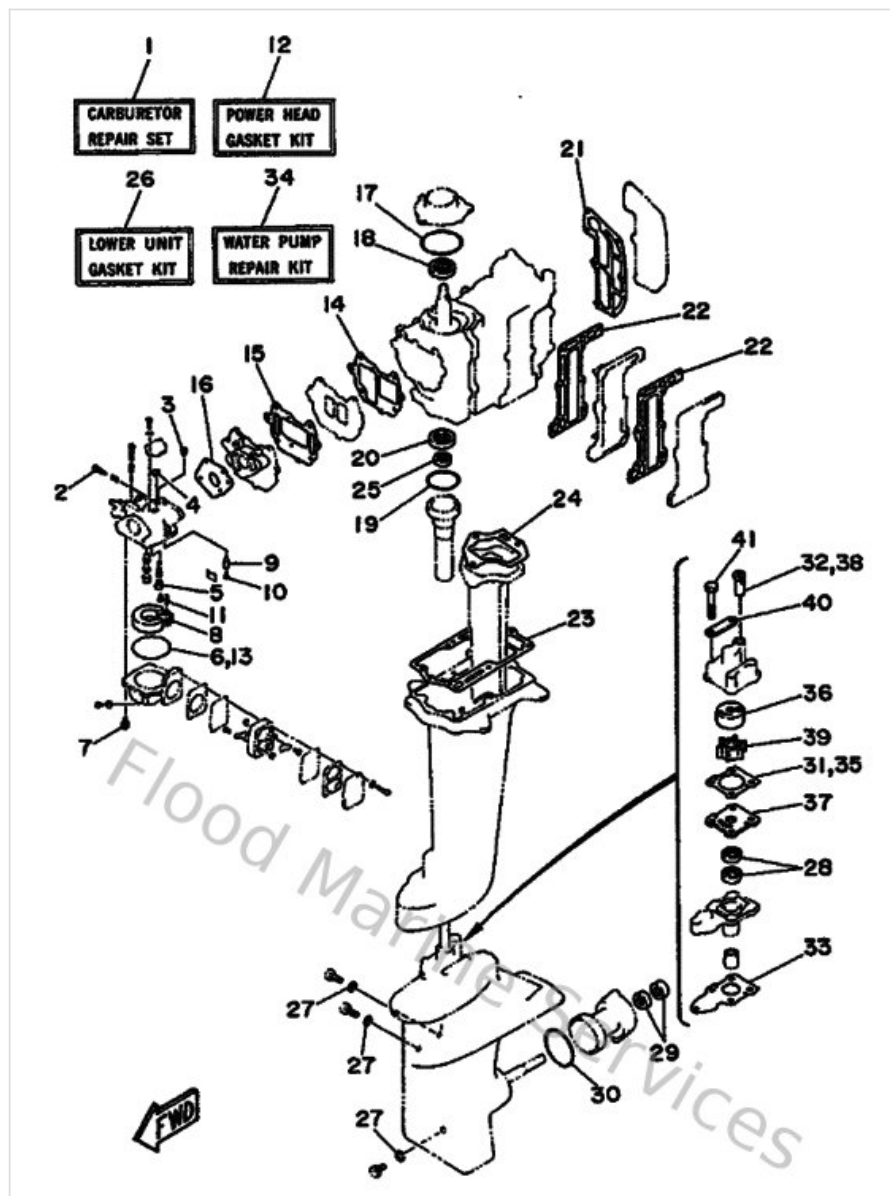
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701481971000 Washer, wave 2	Buy now
3	701482520000 Roller, cam	Buy now
4	701482340000 Bushing 1	Buy now
5	701482210000 Lever, control	Buy now
6	701481961100 Washer, wave 1	Buy now
9	702482380000 Spring, Detent	Buy now
23	701482460000 Spacer	Buy now
24	929900630000 Washer, tooth	Buy now
25	701482290000 Grip, control lever 2	Buy now
26	701482220000 Grip, control lever	Buy now
27	701482820000 Screw, pan head	Buy now
28	701482390000 Set Pin, Plate	Buy now
29	701482660000 Spacer 2	Buy now
30	701482320000 Gear 1	Buy now

Remote Control Assy



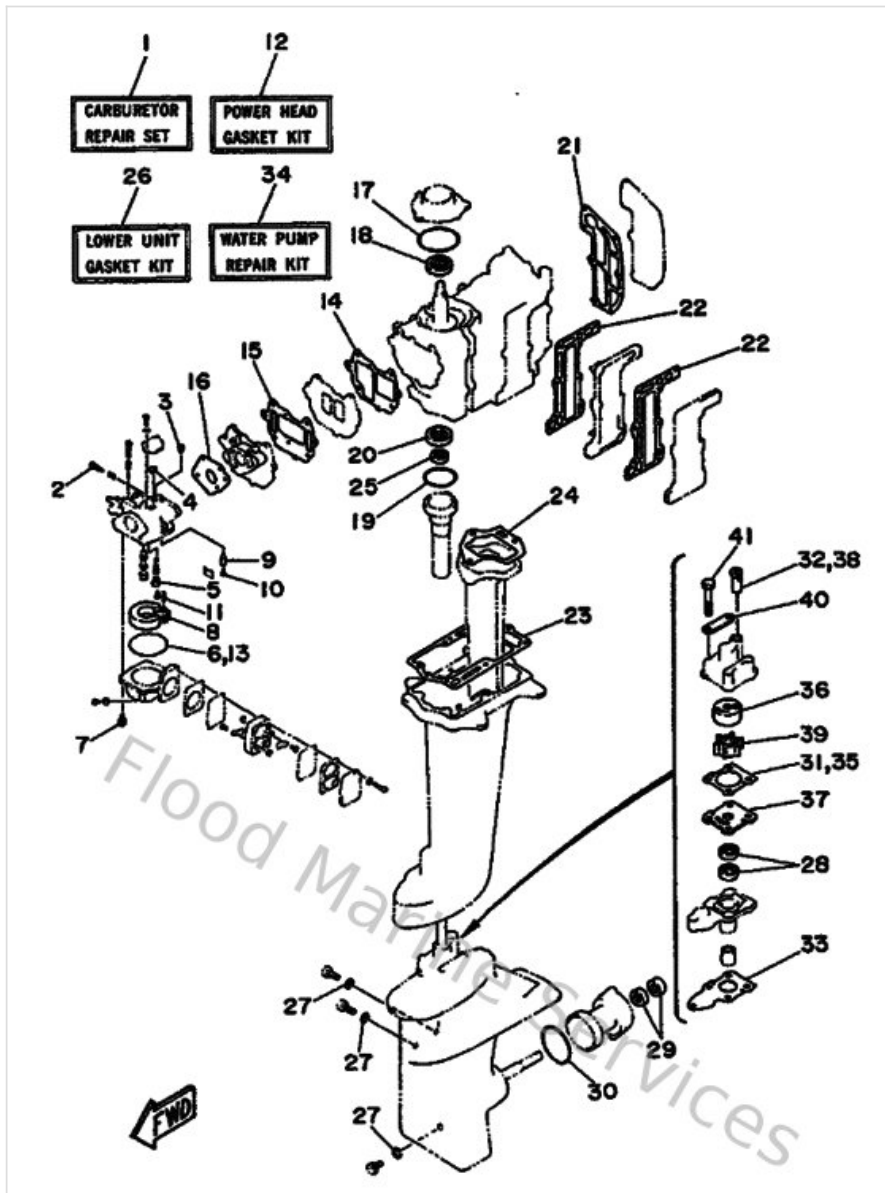
Ref	Part	
31	701481891100 Retainer	Buy now
32	985800501000 Screw, pan head(62x)	Buy now

Repair Kit



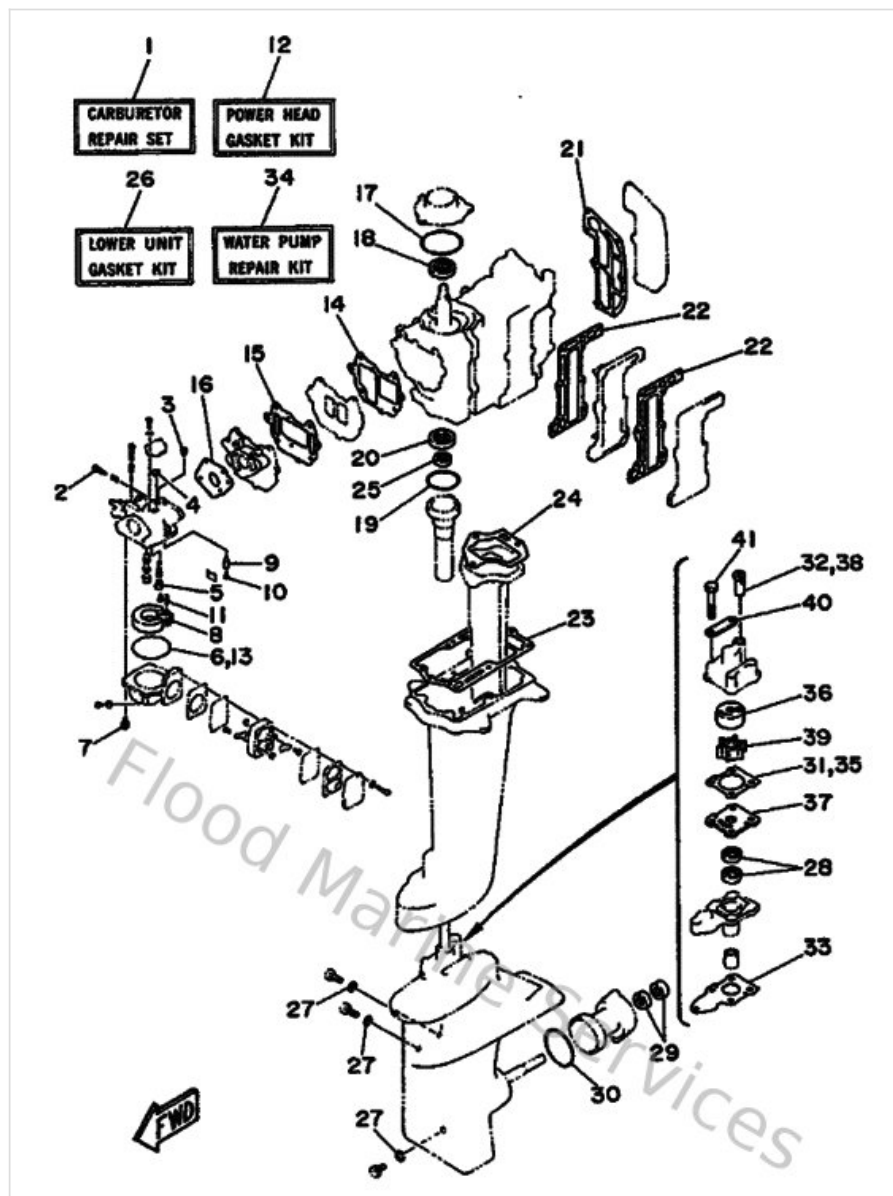
Ref	Part	
1	6G1W00930000 Carburetor repair kit	Buy now
2	679149230000 Screw, pilot	Buy now
3	6G1149660000 Cap	Buy now
4	6G1141260000 Packing	Buy now
5	676149660000 Rubber cap	Buy now
6	6G1149840000 Gasket, float chamber	Buy now
7	979800411400 Screw, pan head(ga5)	Buy now
8	6G1149850000 Float comp.	Buy now
9	6G1145460000 Valve, needle	Buy now
10	676141860000 Pin, valve	Buy now
11	688145480000 Pin, arm	Buy now
12	6G1W0001A200 Gasket kit, power unit	Buy now
14	6G1136210000 Gasket, valve seat	Buy now
15	6G1136450000 Gasket, intake manifold	Buy now
16	6G114198A100 Gasket	Buy now

Repair Kit



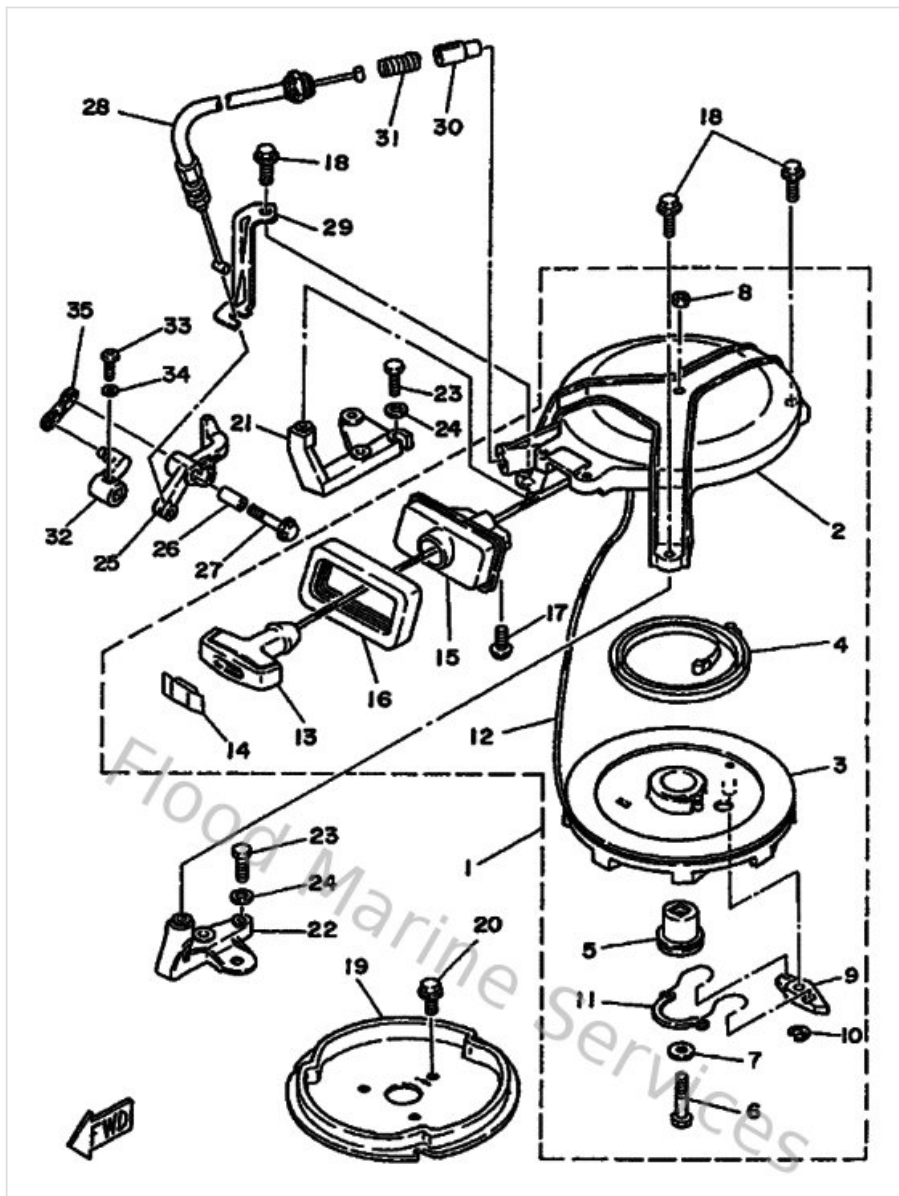
Ref	Part	
17	9321054M5400 O-ring (6g1)	Buy now
18	9310220M2500 Oil seal (6e0)	Buy now
19	932104215900 O-ring (647)	Buy now
20	9310220M0600 Oil seal(6j1)	Buy now
21	6G111193A100 Gasket, head cover 1	Buy now
22	6G1411120100 Gasket, exhaust inner cover	Buy now
23	6G1451130000 Gasket, upper casing	Buy now
24	6G1411330000 Gasket, exhaust manifold 1	Buy now
25	9310112M2600 Oil seal(6g1)	Buy now
26	6G1W0001C100 Gasket kit, lower unit	Buy now
27	904300802000 Gasket	Buy now
28	9310111M2300 Oil seal (6g1)	Buy now
29	931011507400 Oil seal (655)	Buy now
30	932104904600 O-ring (620)	Buy now
31	6G144315A000 Gasket,water pump	Buy now

Repair Kit



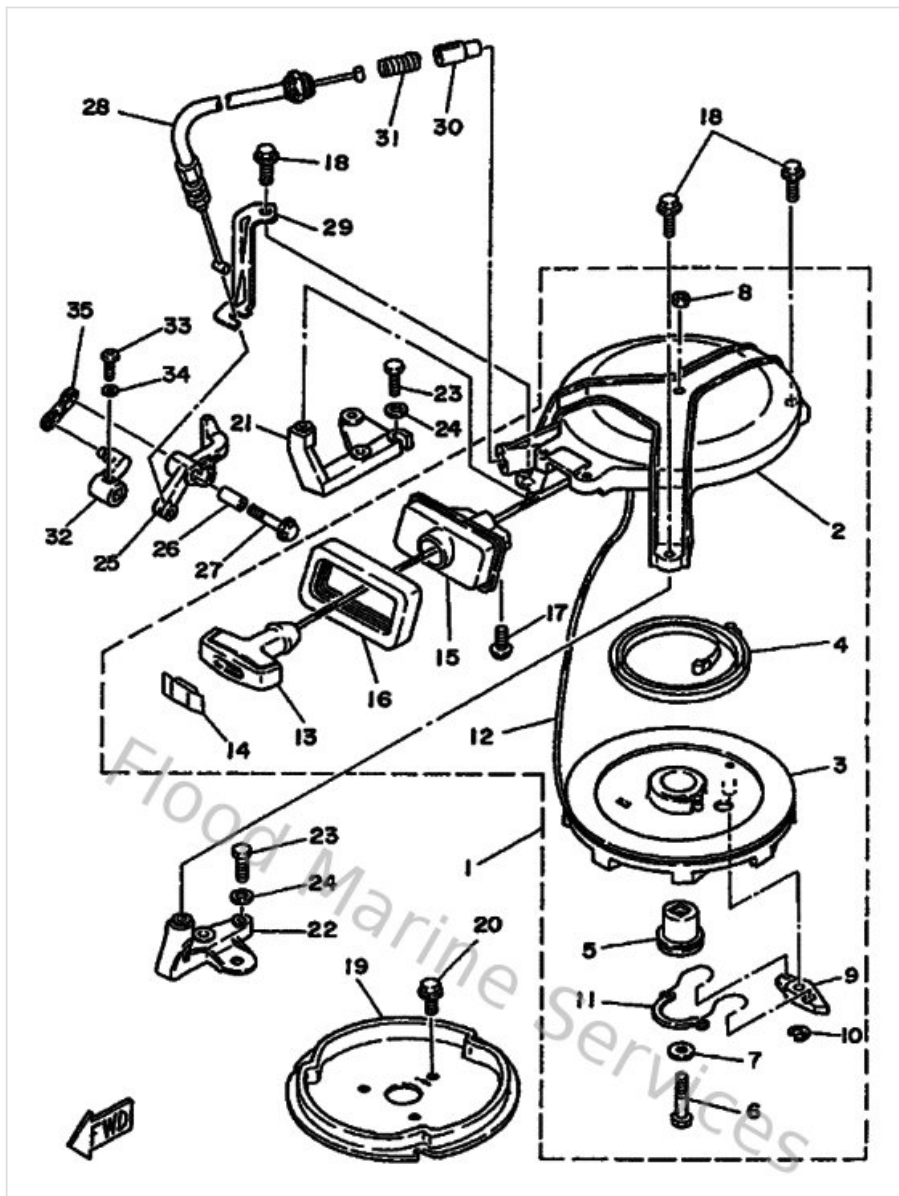
Ref	Part	
32	647443660000 Damper, water seal 2	Buy now
33	6G1453150000 Packing, lower casing	Buy now
34	6G1W00780000 Water pump repair kit	Buy now
36	6G1443220000 Insert, cartridge	Buy now
37	6G1443230000 Outer plate, cartridge	Buy now
39	6G1443520000 Impeller	Buy now
40	6G1443280000 Plate	Buy now
41	973950604500 Bolt, hexagon	Buy now

Starter



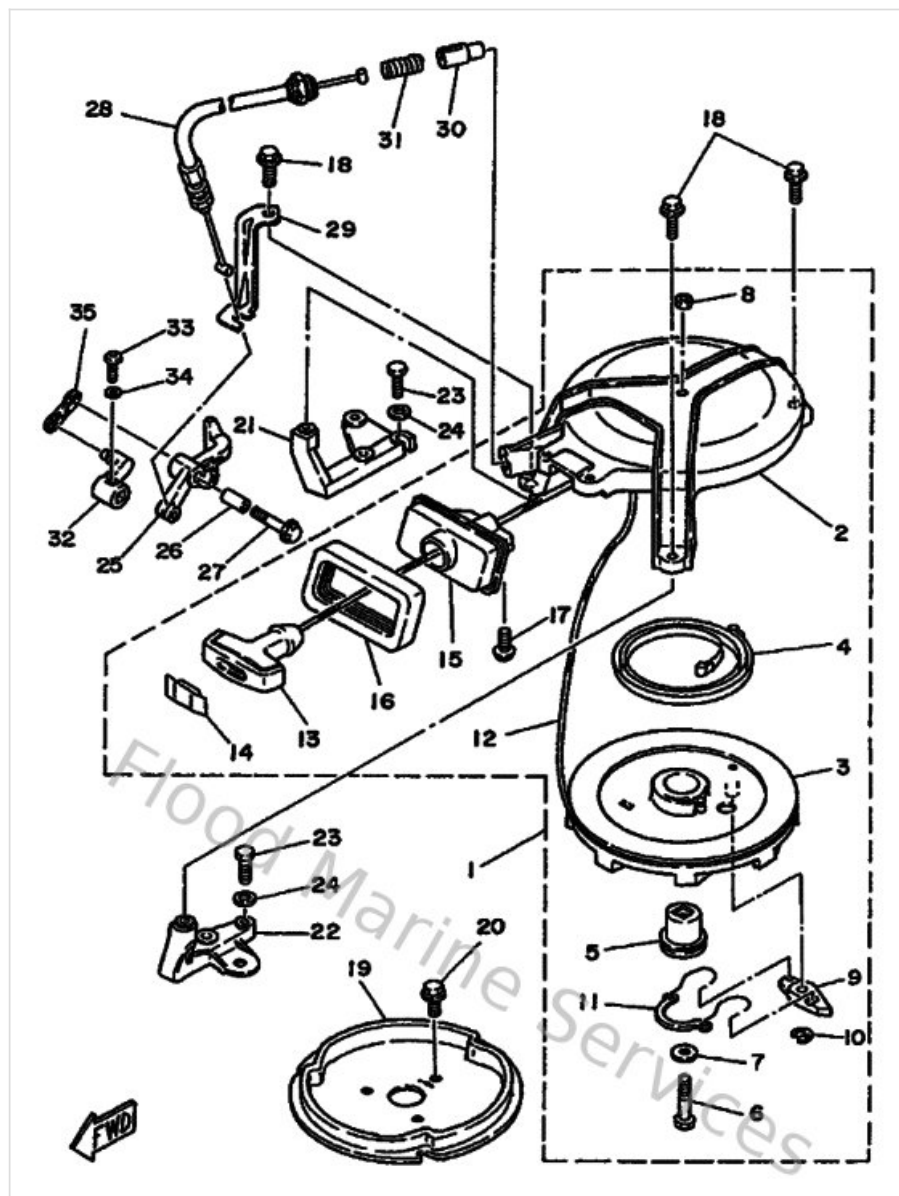
Ref	Part	
1	6G1157108000 Starter assembly	Buy now
2	6G1157118094 Case, Starter	Buy now
3	6GH157140000 Drum, sheave	Buy now
4	9051008M0300 Spring, spiral (6g1)	Buy now
5	6G1157170000 Shaft, starter	Buy now
6	973130603500 Bolt(3rv)	Buy now
7	9020106M3000 Washer, plate (6a1)	Buy now
8	953030660000 Nut(661)	Buy now
9	677157410100 Pawl, drive	Buy now
10	9343006M0200 Circlip (689)	Buy now
11	6G1157050000 Spring, drive pawl	Buy now
13	6G1157550000 Handle, starter	Buy now
14	689157790100 Cover	Buy now
15	6G1157580000 Guide, rope	Buy now
16	6G1157620000 Seal 2	Buy now

Starter



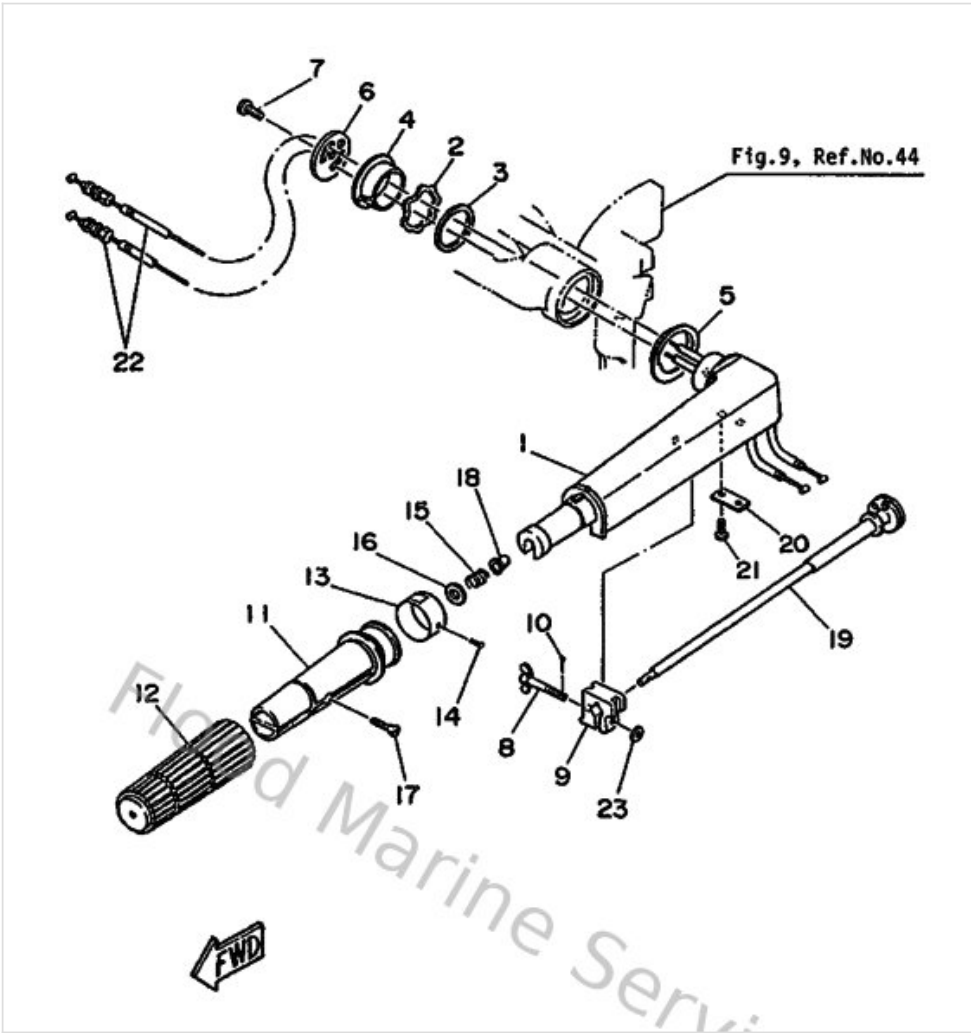
Ref	Part	
17	9010506M1400 Bolt (6e0)	Buy now
18	9010506M1500 Bolt (6e0)	Buy now
19	6G1157230094 Pulley, starter	Buy now
20	9010506M2900 Bolt (6g1)	Buy now
21	6G1157710094 Stay 1	Buy now
22	6GH157720000 Stay 2	Buy now
23	973130602000 Bolt(7u8)	Buy now
24	929030660000 Washer, plain (646)	Buy now
25	6G1157468100 Arm	Buy now
26	6G1157640000 Collar 1	Buy now
27	9010506M2400 Bolt (6g1)	Buy now
28	6G1157708100 Cable comp., starter stop	Buy now
29	6G1157748100 Stay 4	Buy now
30	656157480000 Plunger, starter stop	Buy now
31	905011022700 Spring, comprrshion(656)	Buy now

Starter



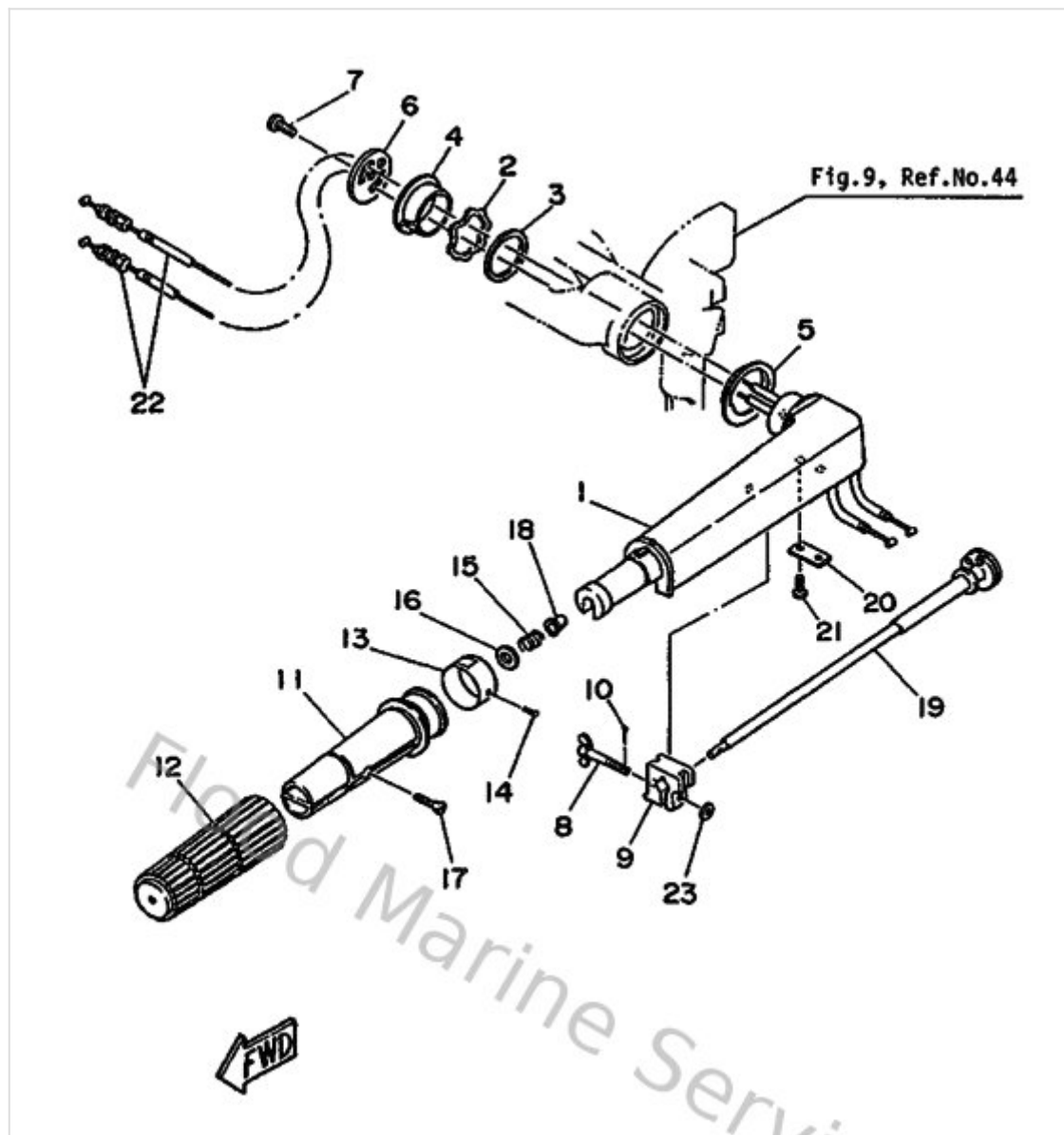
Ref	Part	
32	6G1441258000 Lever, shift rod 2	Buy now
34	929030560000 Washer, plain (646)	Buy now
35	6G1157478000 Link	Buy now

Steering



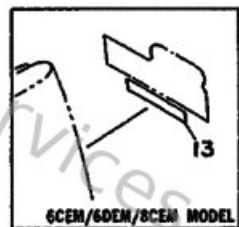
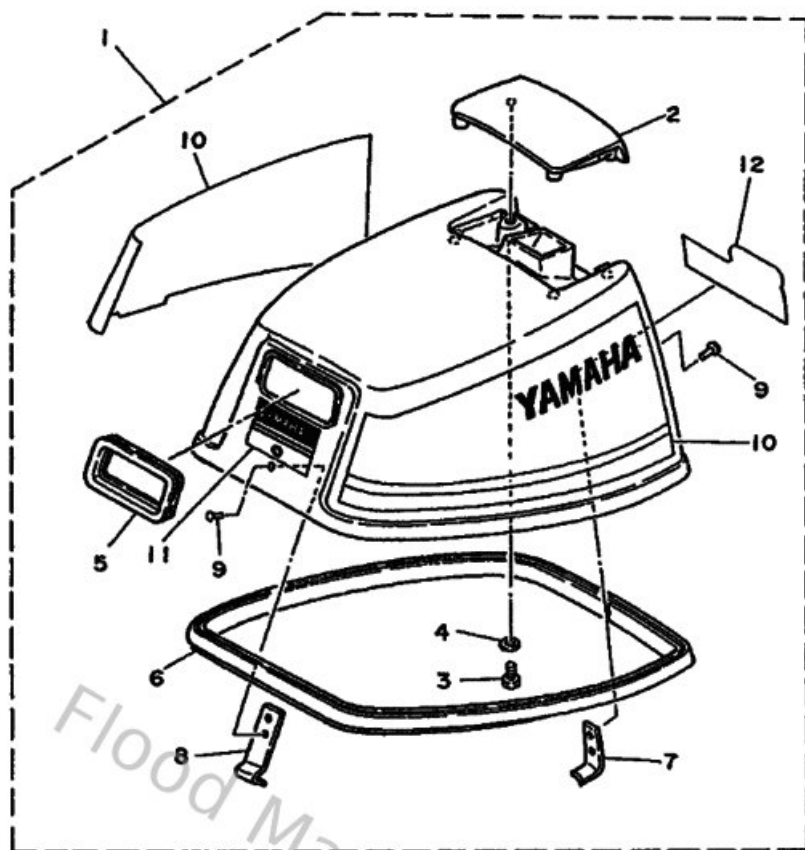
Ref	Part	
2	9020635M1100 Washer, wave(6j8)	Buy now
4	9038634M4000 Bushing (6g1)	Buy now
6	6G1421310000 Cover, handle steering	Buy now
7	973950601600 Bolt, hexagon deep recess	Buy now
8	6G1421250100 Bolt, friction adjusting	Buy now
9	6EEG21260000 Friction, steering	Buy now
10	914901601000 Pin, cotter	Buy now
11	664421190000 Grip, steering handle	Buy now
12	6G1421770000 Rubber, handle	Buy now
13	6G1421371000 Indicator, throttle	Buy now
14	902690200100 Rivet(6I5)	Buy now
15	905012321500 Spring (655)	Buy now
16	929031060000 Washer, plate	Buy now
17	981900502500 Ybs53-525 screw,flat head	Buy now
18	903860803200 Bushing (650)	Buy now

Steering



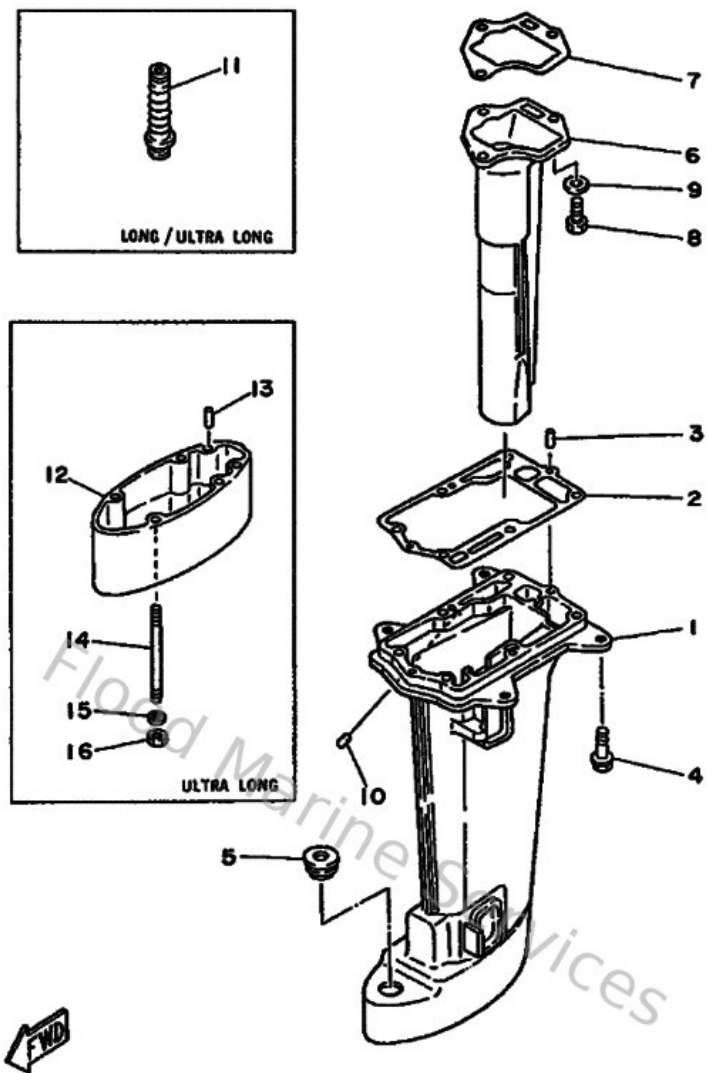
Ref	Part	
19	6G1421380100 Lever, throttle	Buy now
20	6E0421590200 Stay	Buy now
21	978900501200 Screw, pan head (646)	Buy now
22	6G1263010200 Throttle cable assembly	Buy now
23	902020508800 Washer, plate (666)	Buy now

Top Cowling



Ref	Part	
3	973130601200 Bolt(gh1)	Buy now
4	929030660000 Washer, plain (646)	Buy now
5	6G1157610000 Seal 1	Buy now
6	6G1426150000 Seal	Buy now
7	6G1426470000 Holder, clamp band	Buy now
8	6G1426510000 Hook	Buy now
9	9026604M0000 Rivet 2 (662)	Buy now
12	6G1426782000 Graphic, Rear	Buy now

Upper Casing



Ref	Part	
1	6N0G5111004D Casing, upper	Buy now
2	6G1451130000 Gasket, upper casing	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	958950603000 Bolt, flange deep recess	Buy now
5	9048020M2900 Grommet (6g1)	Buy now
6	6G141131009M Manifold, ext. 1	Buy now
7	6G1411330000 Gasket, exhaust manifold 1	Buy now
8	970800602000 Bolt(7u8)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	6G1451350000 Pipe 1	Buy now
11	655441470000 Boot, shift rod	Buy now
14	9011606M1800 Bolt Stud (6G1)	Buy now
16	957800630000 Nut, nylon (6g1)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.