



Yamaha 6CMH 2002

Parts Manual

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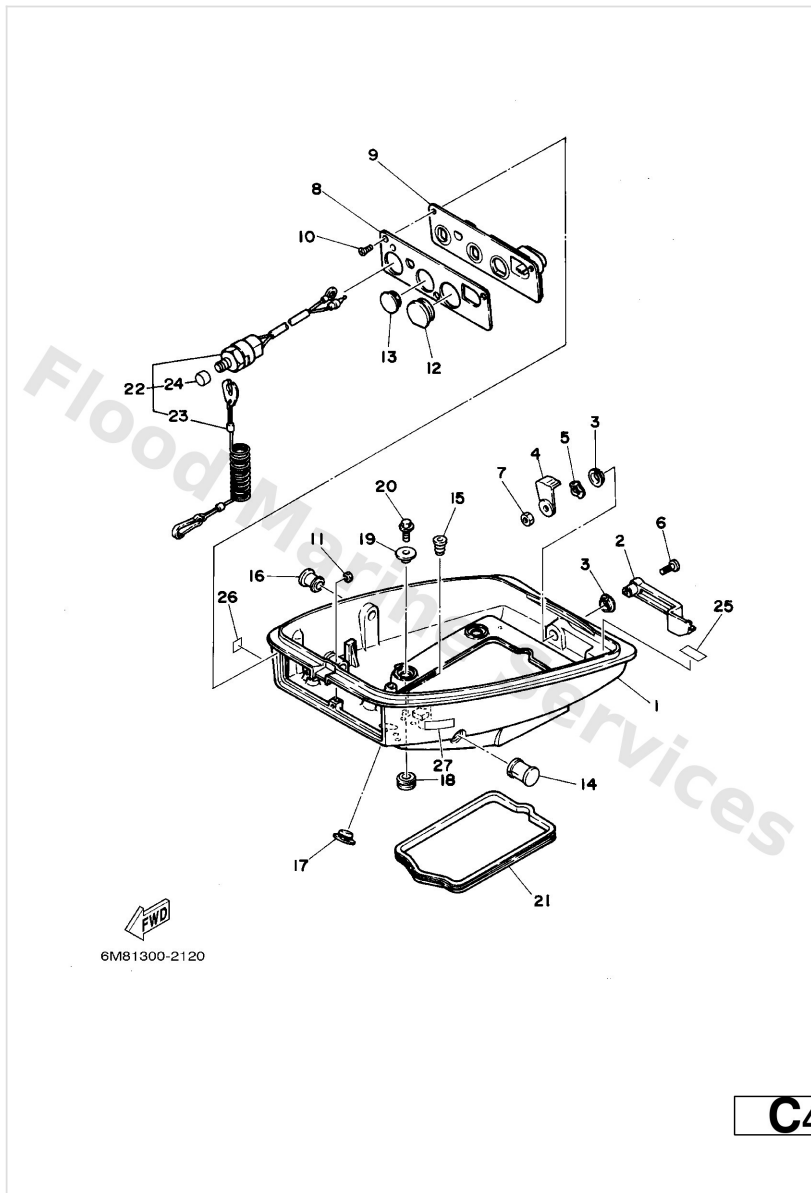
Authorised Yamaha Dealers



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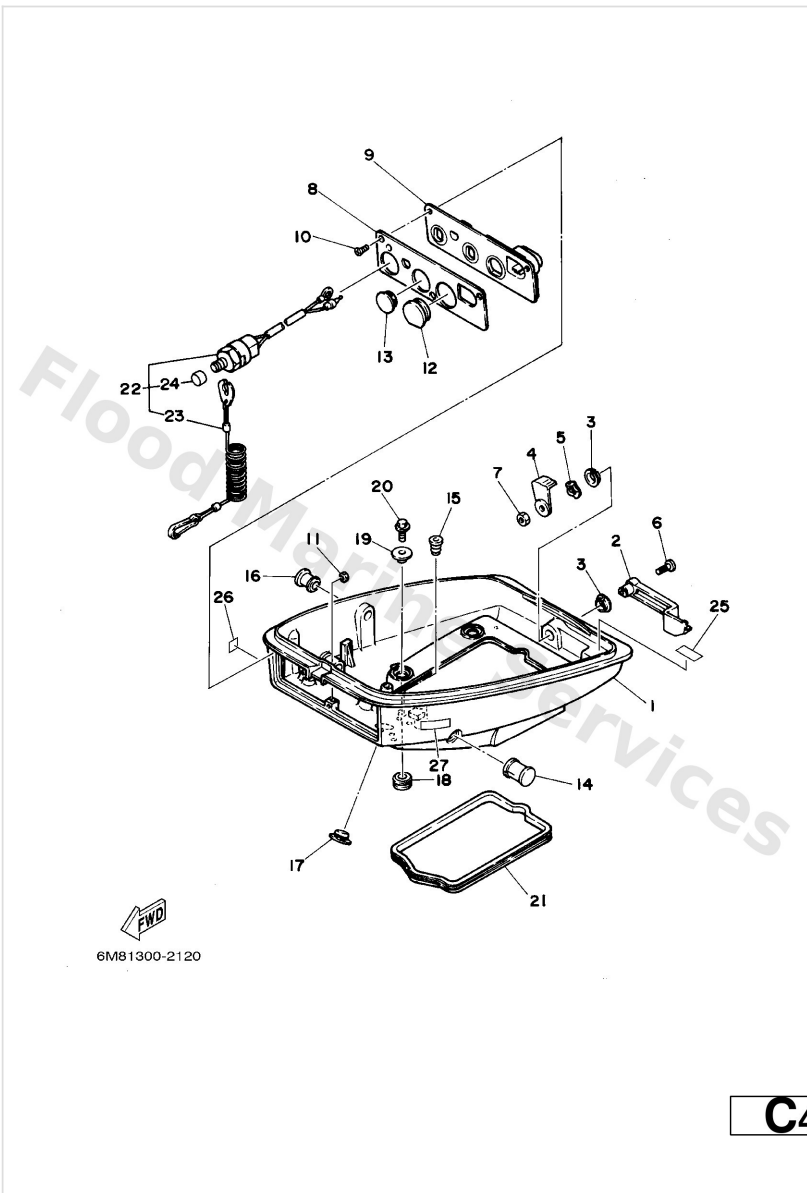
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Bottom Cowling



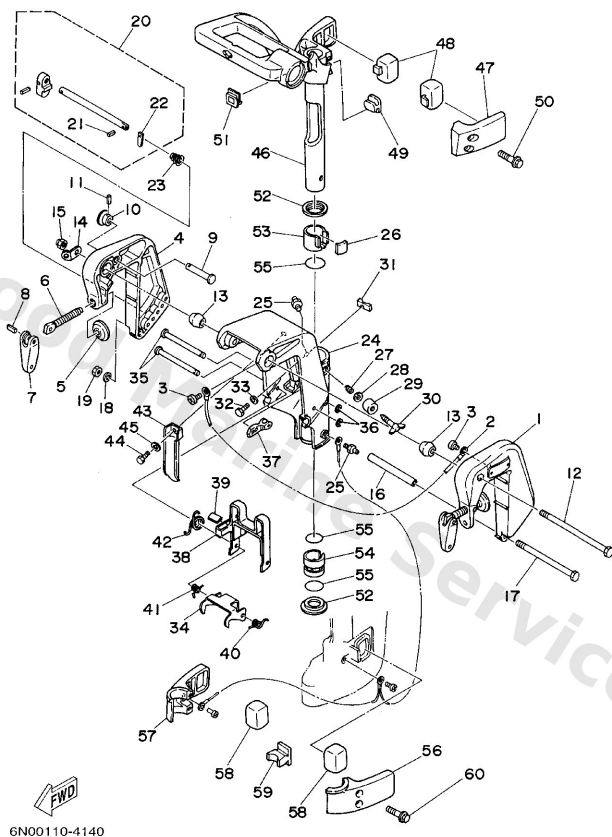
Ref	Part	
3	90386--12M45 Bushing (6g1)	Buy now
4	6E0--42816--00 Lever, clamp	Buy now
5	90206--12052 Washer, wave (666)	Buy now
6	97885--06030 Screw, pan head(6e0)	Buy now
7	95380--06700 Nut	Buy now
8	6N0--G2719--80 Pannel front lower	Buy now
9	6N0--G2767--00 Bracket 3	Buy now
10	90149--05M02 Screw (6g1)	Buy now
11	95380--05700 Nut (656)	Buy now
12	6G14272400 Grommet	Buy now
13	6G1--42725--00 Grommet	Buy now
14	6G1--42726--00 Grommet 3	Buy now
15	6G1--42727--00 Grommet	Buy now
16	6G1--42748--00 Grommet	Buy now
17	6G1--26326--00 Grommet	Buy now

Bottom Cowling



Ref	Part	
18	90480--15M31 Grommet (6g1)	Buy now
19	90387--06M52 Collar (6g1)	Buy now
20	95895--06020 Bolt, flange(jk3)	Buy now
21	6N0--G2716--00 Rubber, seal 1	Buy now
22	6E9--82575--02 Engine stop switch assembly	Buy now
23	682--82556--00 Lanyard, stop switch	Buy now
24	689--8257Y--00 Cap	Buy now
25	6E7--42791--10 Mark 1 6C,8C	Buy now
25	6H8--42791--10 Mark 1 6D	Buy now
26	6N0--F8176--00 Caution Sticker	Buy now
27	68D--H257H--00 Plate, Mark	Buy now

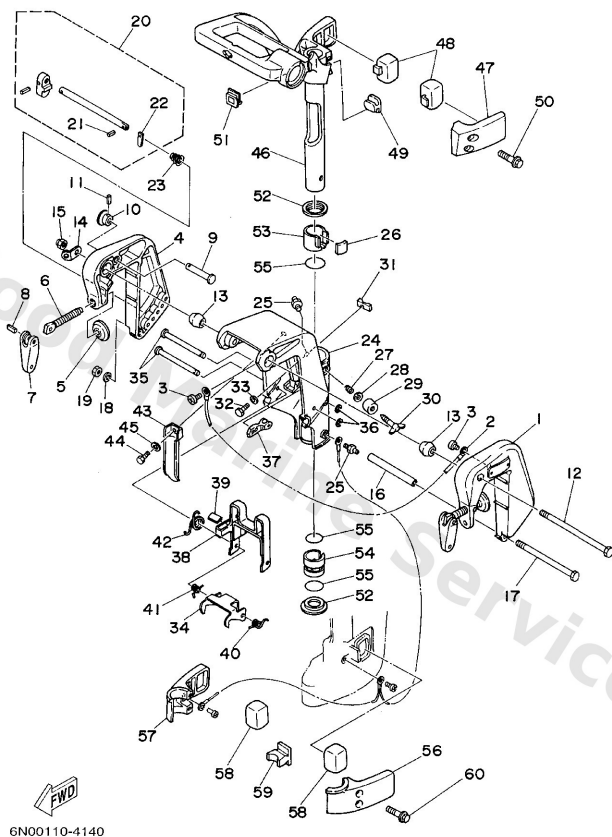
Bracket



D2

Ref	Part	
2	6E5--82148--00 Wire, lead 5	Buy now
3	97885--06008 Screw, pan head(6a3)	Buy now
5	620--43114--00 Pad, transom clamp	Buy now
6	6N0--G3116--00 Screw, transom clamp.	Buy now
7	6L8--G3118--01 Handle, transom cl	Buy now
8	90243--04M01 Pin(6a1)	Buy now
9	689--43191--00 Shaft, stopper	Buy now
10	689--43192--01 Knob, stopper	Buy now
11	91690--30016 Pin, spring	Buy now
12	90101--08869 Bolt(6h6)	Buy now
13	6N0G313600 Piece, friction	Buy now
14	6A1--43113--01 Plate, clamp bracket	Buy now
15	90185--08057 Nut, nylon (6j8)	Buy now
16	90387--06M13 Collar(6h6)	Buy now
17	97095--06135 Bolt(6g1)	Buy now

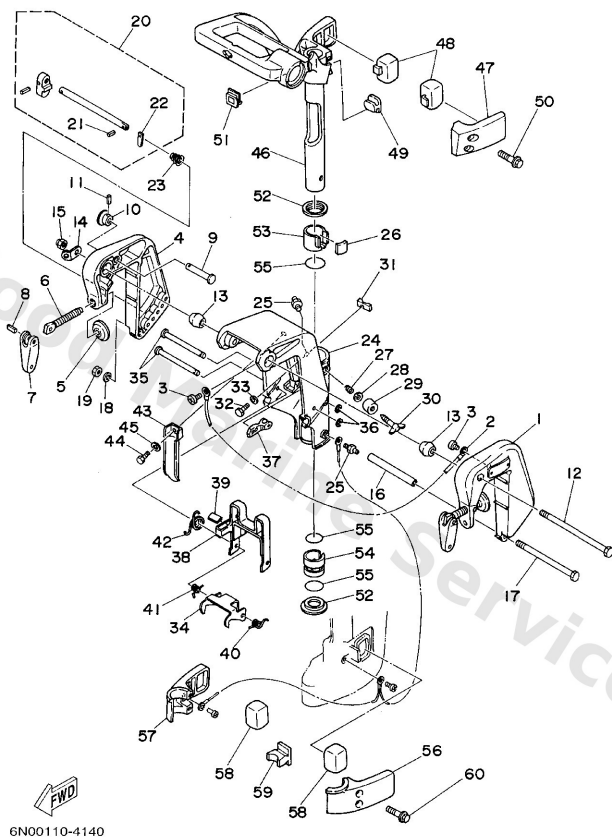
Bracket



D2

Ref	Part	
18	92990--06600 Washer, plain (646)	Buy now
19	95380--06600 Nut(661)	Buy now
20	6N0--G3160--00 Tilt rod assembly	Buy now
21	91690--30008 Pin. spring(656)	Buy now
22	6N0--G3165--00 Plate, tilt lock	Buy now
23	90502--10M06 Spring, conical(6g1)	Buy now
25	93700--06M03 Nipple, grease(6a1)	Buy now
26	6G1--42528--00 Piece, friction	Buy now
27	90501--18M00 Spring, compression (676)	Buy now
28	92990--08600 Washer, plain (663)	Buy now
29	6G1--43373--00 Seal, damper	Buy now
30	6G1--42529--00 Screw, friction piece	Buy now
31	6G1--44532--01 Stopper, upper mount	Buy now
32	97095--06010 Bolt	Buy now
33	92995--06600 Washer, plain (646)	Buy now

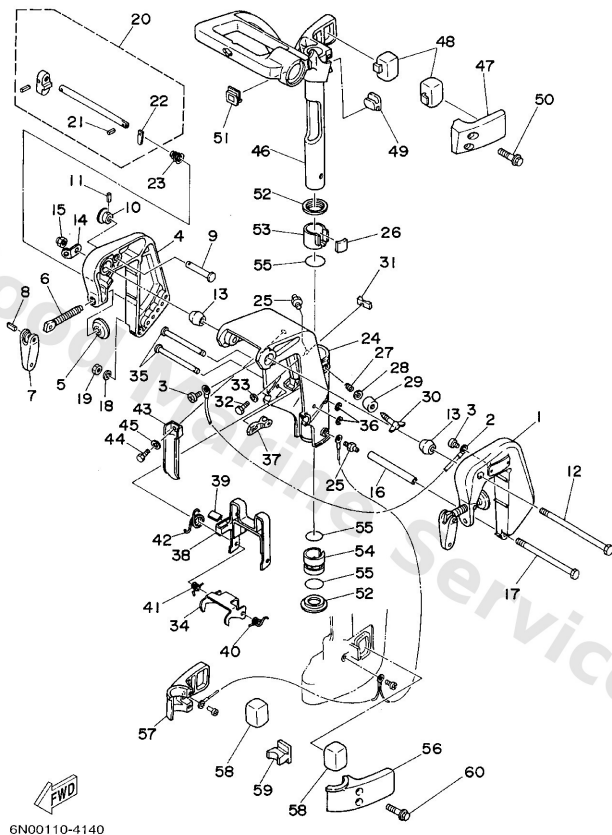
Bracket



D2

Ref	Part	
34	6N0--G3614--00 Plate, tilt lock	Buy now
35	6G1--43659--00 Shaft, reverse lock	Buy now
36	99080--05600 Circlip(22k)	Buy now
37	6G14361501 Plate, tilt lock	Buy now
38	6G1--43681--00 Lever, shallow water drive	Buy now
39	6G1--43318--01 Cover	Buy now
40	90508--10M15 Spring, torsion (6g1)	Buy now
41	90508--10M16 Spring, torsion (6g1)	Buy now
42	90508--14M17 Spring, torsion (6g1)	Buy now
43	6N0--G2731--00 Carrying handle	Buy now
44	97095--08016 Bolt, hexagon deep recess	Buy now
45	92995--08600 Washer, plain (663)	Buy now
48	6N0--G4514--00 Mount damper, upper side	Buy now
49	6G1--44516--00 Mount damper, upper front	Buy now
50	95895--06035 Bolt, flange(4nx)	Buy now

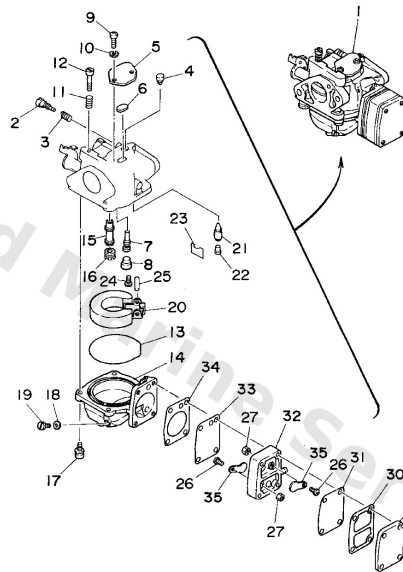
Bracket



D2

Ref	Part	
51	6G1--42551--00 Grommet	Buy now
52	6G1--42535--00 Washer, thrust 1	Buy now
53	6G1--42537--00 Bushing, pivot shaft	Buy now
54	6G1--42538--01 Bushing, pivot shaft	Buy now
55	93210--30M31 O-ring (6a5)	Buy now
58	6N0--G4555--A0 Mount damper, lower side	Buy now
59	6N0--G4557--A0 Mount damper, lower front	Buy now

Carburetor

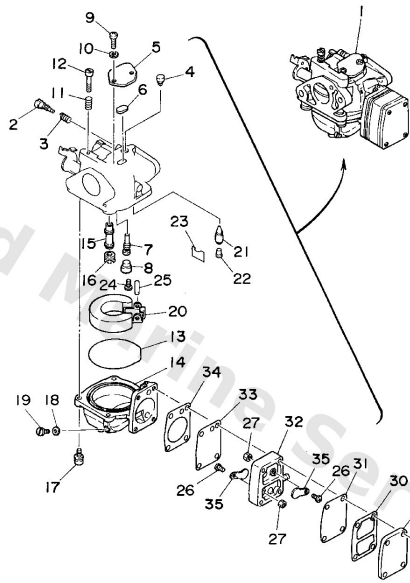


6M80010-4050

B2

Ref	Part	
1	6G1--14301--01 Carburetor assembly 1 8C	Buy now
1	6H6--14301--01 Carburetor assembly 1 6C	Buy now
1	6H81430101 - 6D	Buy now
2	679--14923--00 Screw, pilot	Buy now
3	679--14555--00 Spring	Buy now
4	6G1--14966--00 Cap	Buy now
5	6G1--14527--00 Plate	Buy now
6	6G1--14126--00 Packing	Buy now
7	6G1--14948--05 Jet (#45)	Buy now
8	676--14966--00 Rubber cap	Buy now
9	97880--04010 Screw, pan head (e56)	Buy now
10	92990--04100 Ybs67-4 washer, spring	Buy now
11	90501--10326 Spring coil(663)(carb)	Buy now
12	63V--14523--00 Screw, stop	Buy now
13	6G1--14984--00 Gasket, float chamber	Buy now

Carburetor

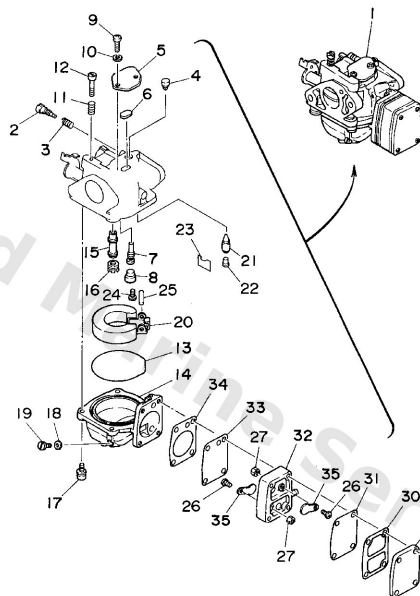


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B2

Ref	Part	
14	6G1--14980--01 Body, float chamber	Buy now
15	6G1--14947--00 Nozzle, main 8C	Buy now
15	6H6--14947--00 Nozzle, main 6C	Buy now
15	6H81494700 - 6D	Buy now
16	676--14943--26 Jet, main (#98) 6C,8C	Buy now
16	6761494327 Jet, main (#100) 6D	Buy now
17	97980--04114 Screw, pan head(ga5)	Buy now
18	6G1--14398--00 Washer	Buy now
19	6G1--14992--00 Screw, drain	Buy now
20	6G1--14985--00 Float comp.	Buy now
21	6G1--14546--00 Valve, needle	Buy now
22	676--14186--00 Pin, valve	Buy now
23	663--14159--00 Clip	Buy now
24	98580--04008 Screw, pan head (713)	Buy now
25	688--14548--00 Pin, arm	Buy now

Carburetor

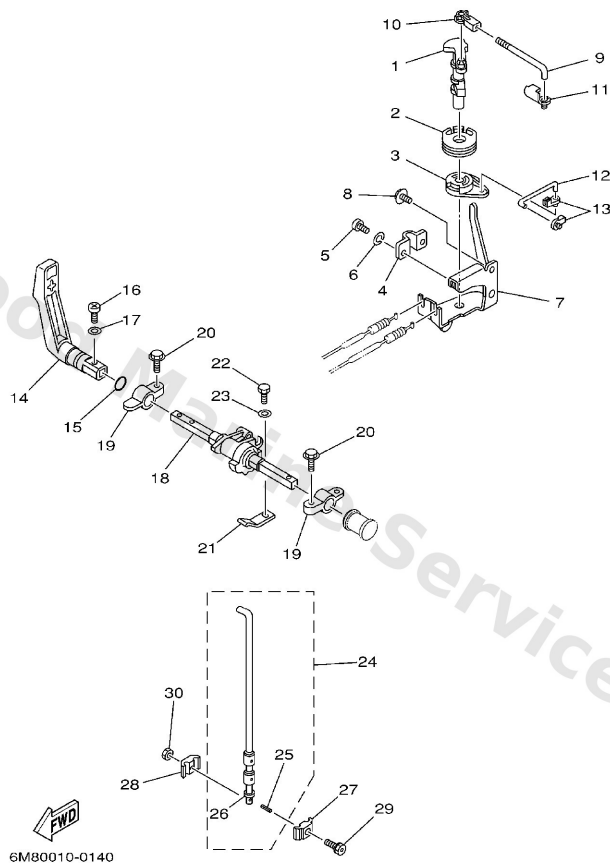


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B2

Ref	Part	
26	9858003006 Screw, pan head(78g)	Buy now
27	95380--03600 Nut (6g8)	Buy now
28	97980--04125 Screw, with washer	Buy now
29	6G1--24452--00 Cover, pump	Buy now
30	6G1--24432--00 Packing	Buy now
31	6G1--24471--00 Diaphragm	Buy now
32	6G1--24412--01 Body 1	Buy now
33	6G1--24411--00 Diaphragm	Buy now
34	6G1--24431--01 Gasket, fuel pump 1	Buy now
35	6G1--24421--00 Valve, check	Buy now

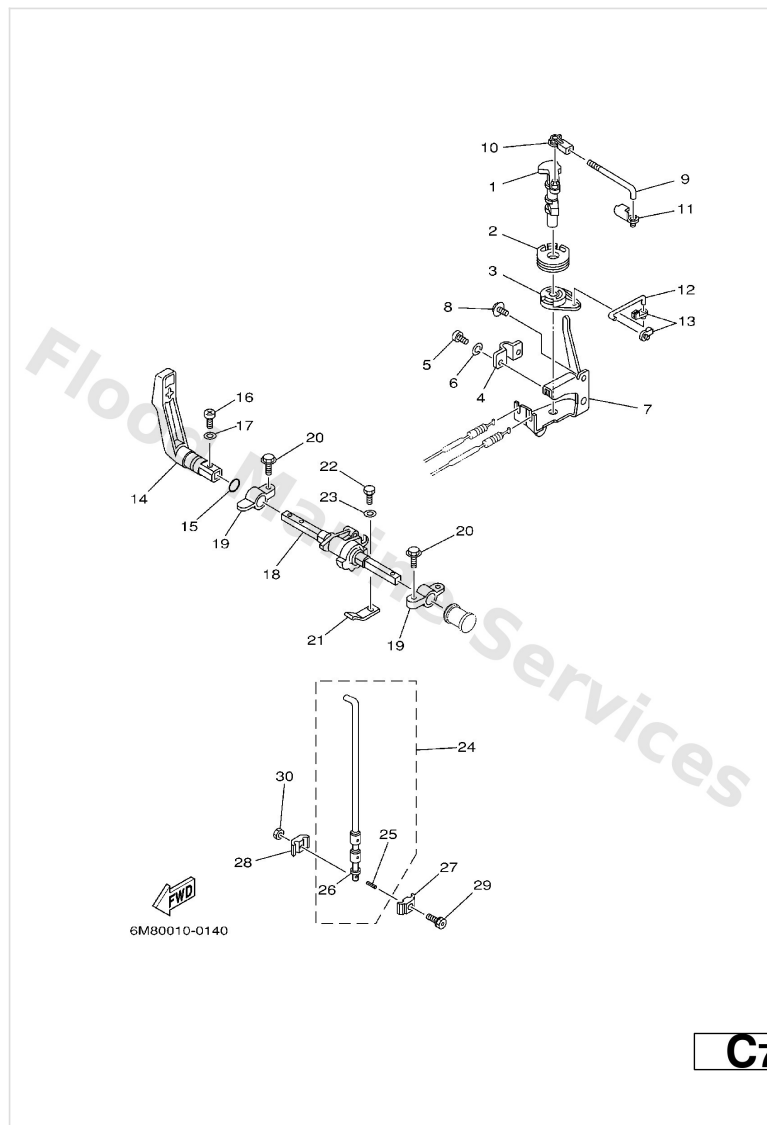
Control



C7

Ref	Part	
1	6G1--41631--00 Lever, magneto control	Buy now
2	6G1--41638--00 Pulley	Buy now
3	6G1--41283--01 Lever, free accel 1	Buy now
4	6G1--41661--00 Bracket 1	Buy now
5	97880--05010 Screw, pan head(62x)	Buy now
6	92990--05100 Ybs67-5 washer, spring	Buy now
7	6G11449780 Stay, throttle wire	Buy now
8	95895--06010 Bolt, flange(7ht)	Buy now
9	6G1--41238--00 Joint, link	Buy now
10	662--41237--01 Joint, link	Buy now
11	6E9--41237--00 Joint, link	Buy now
12	6G1--41211--00 Link, accel	Buy now
13	661--41262--02 Joint, choke lever	Buy now
14	6N0--G4111--00 Handle, gear shift	Buy now
15	93210--12327 O-ring(3ld)	Buy now

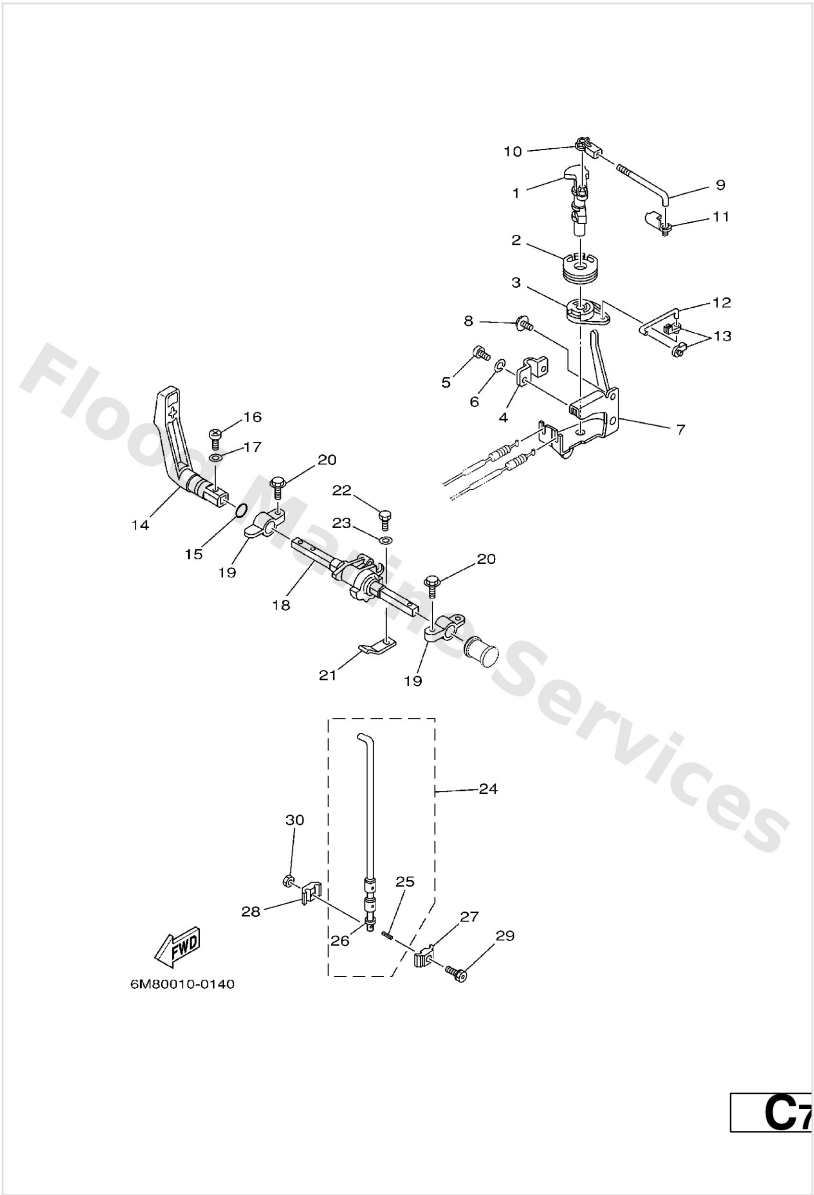
Control



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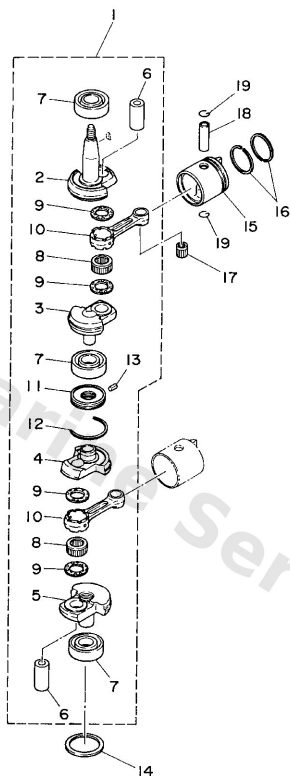
Ref	Part	
16	97880--05016 Screw, pan head(6b0)	Buy now
17	92990--05600 Washer, plain (646)	Buy now
18	6G1--44121--02--94 Lever, shift rod	Buy now
19	6G1--41662--01--94 Bracket	Buy now
20	90105--06M14 Bolt (6e0)	Buy now
21	6G1--44116--01 Spring	Buy now
22	97095--06012 Bolt(gh1)	Buy now
23	92995--06600 Washer, plain (646)	Buy now
24	6N0--G4110--00 Shift rod assembly	Buy now
25	91690--20010 Pin, spring	Buy now
27	6N0--G4145--00 Connector, shift rod 1 UR	Buy now
27	6N0--G4145--10 Connector 1 UR	Buy now
28	6N0--G4146--00 Connector 2 UR	Buy now
28	6N0--G4146--10 Connector 2 UR	Buy now
29	90109--06M17 Bolt (6g1)	Buy now

Control



Ref	Part	
30	95380--06600 Nut(661)	Buy now

Crankshaft. Piston

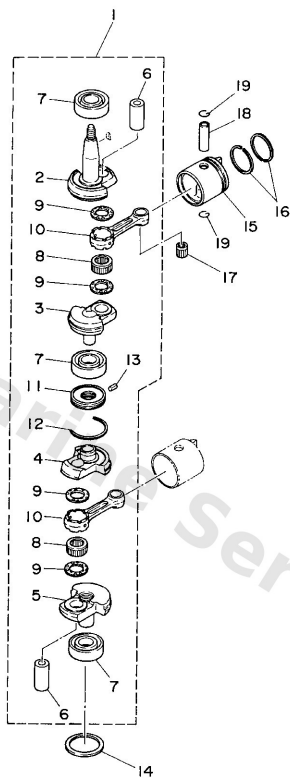


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A7

Ref	Part	
1	6N0--E1400--00 Crankshaft assembly	Buy now
2	6N0--E1412--00 Crank 1	Buy now
3	6N0--E1422--00 Crank 2	Buy now
4	6N0--E1432--00 Crank 3	Buy now
5	6N0--E1442--00 Crank 4	Buy now
6	6G1--11681--00 Pin, crank	Buy now
7	93306--204U0 Bearing(6e0)	Buy now
8	93310--418V1 Bearing (6e0)	Buy now
9	90209--18112 Washer 132116850000	Buy now
10	6N0--E1651--00 Rod connecting	Buy now
11	6N0--E1515--00 Seal, labyrinth 1	Buy now
12	93440--47055 Cir clip (655)	Buy now
13	91609--20008 Pin, spring	Buy now
14	90201--41303 Washer, plate	Buy now
15	6G1116310098 Piston (std)	Buy now

Crankshaft. Piston

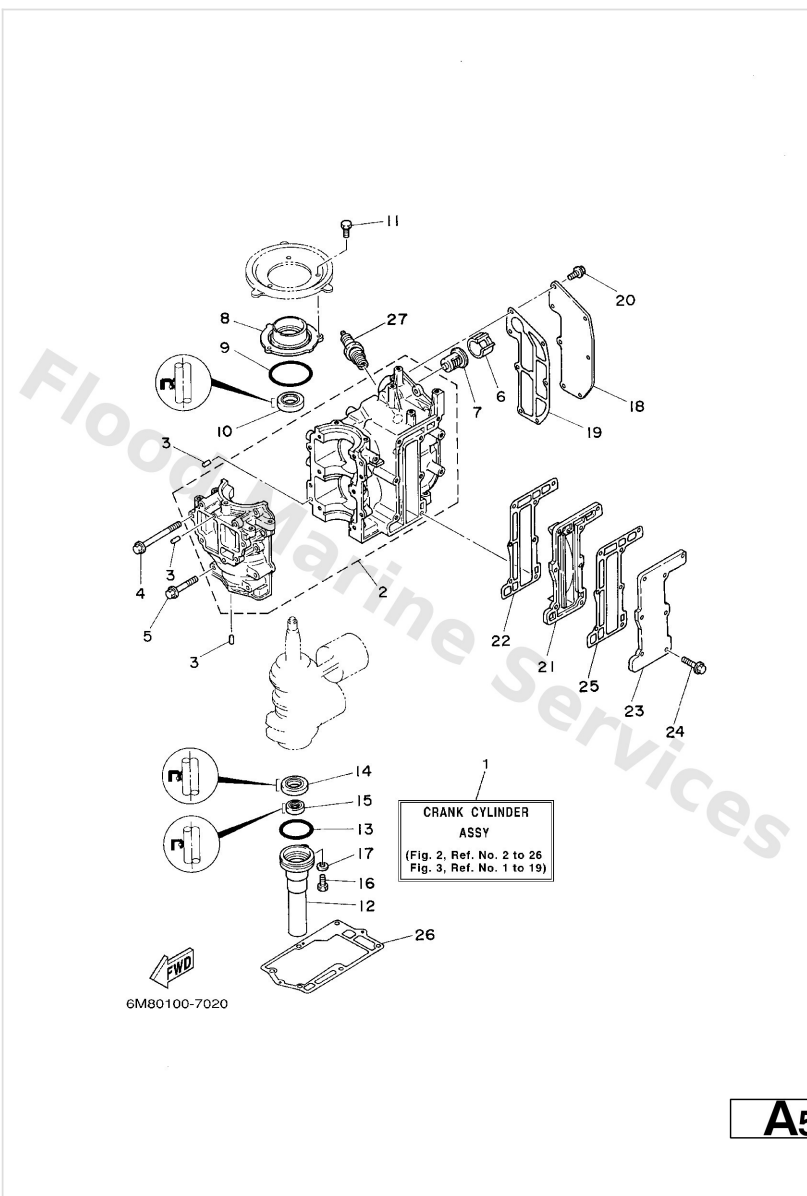



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A7

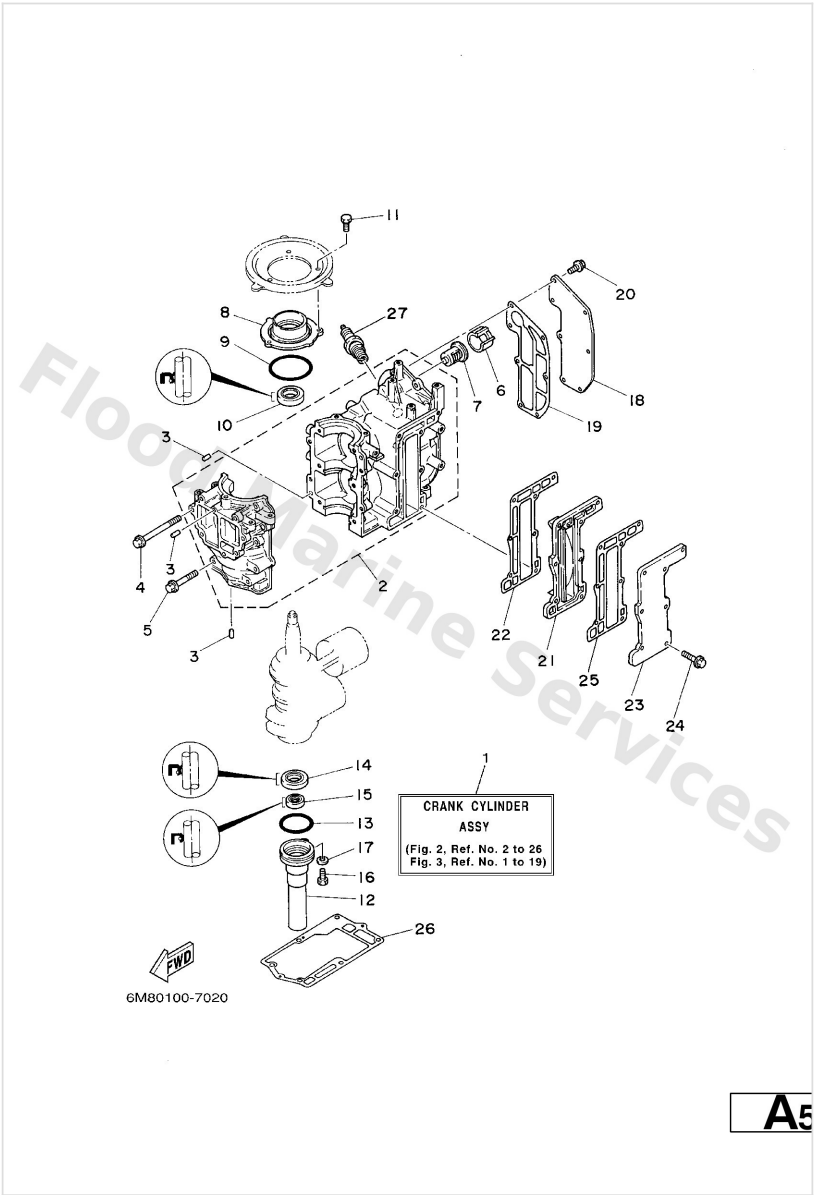
Ref	Part	
16	6G1--11610--00 Piston ring set (std)	Buy now
17	93310--112V0 Bearing (6e0)	Buy now
18	6G1--11633--00 Pin, piston	Buy now
19	93450--13022 Circlip 132116340000	Buy now

Cylinder. Crankcase



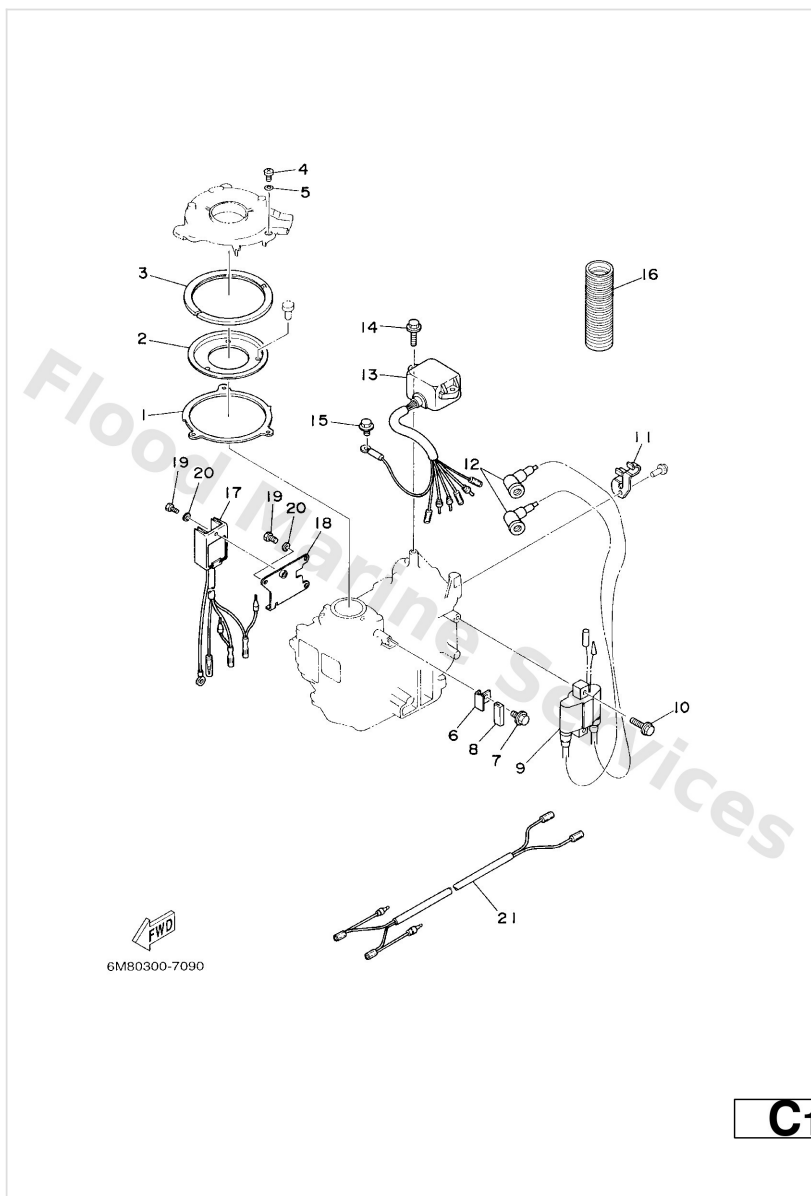
Ref	Part	
3	93604--08062 Pin,dowel (626)	Buy now
4	90105--06M26 Bolt (6g1)	Buy now
5	90105--06M25 Bolt (6g1)	Buy now
6	90387--22M50 Collar (6g1)	Buy now
7	6E5--12411--01 Thermostat	Buy now
9	93210--54M54 O-ring (6g1)	Buy now
10	93102--20M25 Oil seal (6e0)	Buy now
11	97013--06016 Bolt, hexagon deep recess	Buy now
13	93210--42159 O-ring (647)	Buy now
14	93101--20M34 Oil seal(6j1)	Buy now
15	93101--12M26 Oil seal(6g1)	Buy now
16	97095--06016 Bolt, hexagon deep recess	Buy now
17	92995--06600 Washer, plain (646)	Buy now
19	6G1--11193--A1 Gasket, head cover 1	Buy now
20	90105--06M14 Bolt (6e0)	Buy now

Cylinder. Crankcase



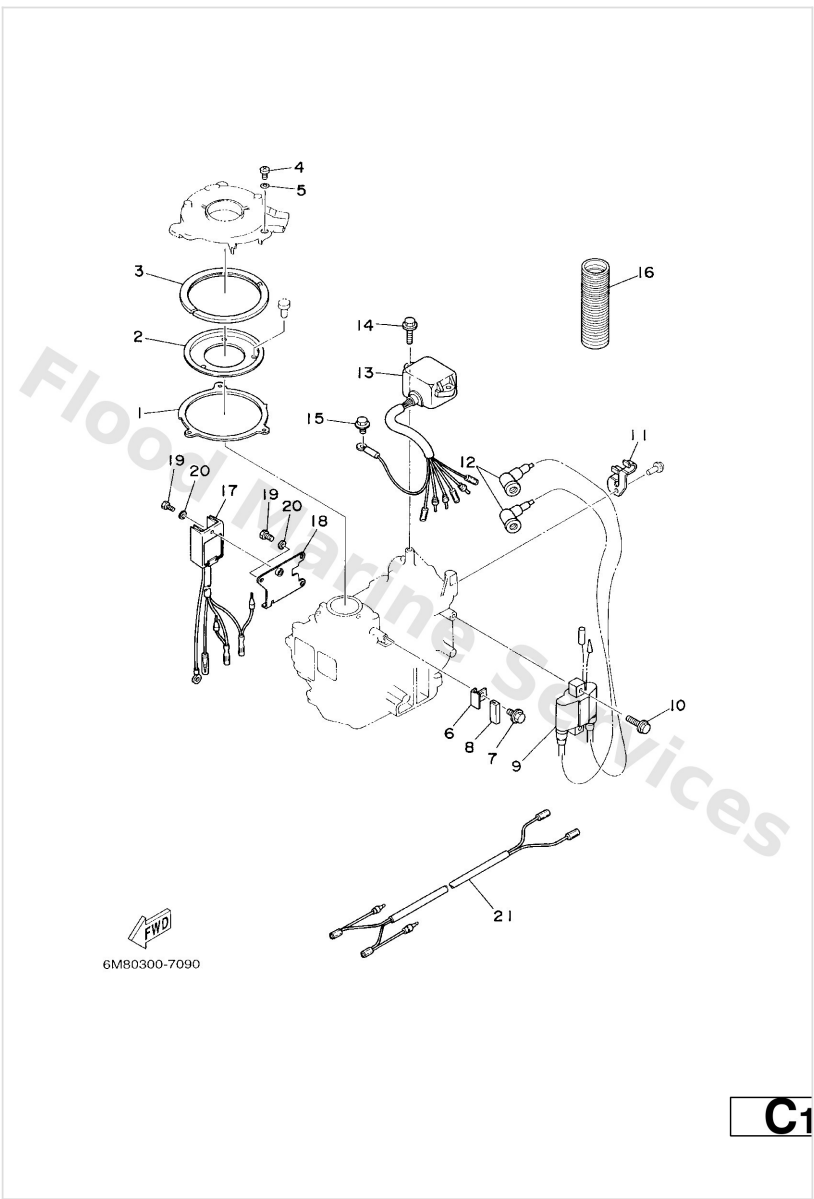
Ref	Part	
22	6G1--41112--A1 Gasket, exhaust inner cover	Buy now
24	90105--06M24 Bolt (6g1)	Buy now
25	6G1--41114--A0 Gasket, exhaust outer cover	Buy now
26	6G1--45113--A1 Gasket, upper casing	Buy now
27	94702--00271 Plug, spark (br7hs-10) 6C,8C	Buy now
27	94702--00274 Plug, spark (br6hs-10) 6D	Buy now

Electrical 1



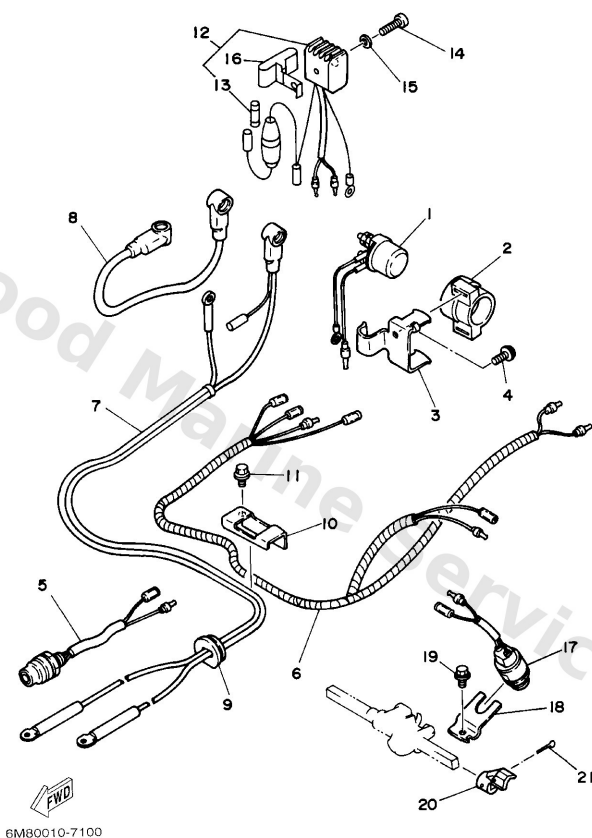
Ref	Part	
1	6N0--G1611--00 Retainer, magneto base 1	Buy now
2	6G1--41612--00 Retainer, magneto base	Buy now
3	6N0--G1613--00 Plate, base friction	Buy now
4	97885--05010 Screw, pan head(62x)	Buy now
5	92995--05600 Washer, plain (646)	Buy now
6	6G14161500 Stopper, magneto base	Buy now
7	95895--06010 Bolt, flange(7ht)	Buy now
8	6G1--44194--00 Cap	Buy now
9	6G18557001 Ignition coil assembly	Buy now
10	95895--06025 Bolt, flange deep recess	Buy now
11	9046508M17 Clamp (6G1)	Buy now
12	6G1--82370--21 Plug cap assembly	Buy now
13	6968554011 C.d.i. unit assembly	Buy now
14	95895--06020 Bolt, flange(jk3)	Buy now
16	6G1--83557--00 Tube	Buy now

Electrical 1



Ref	Part	
17	6J8--81960--00 Rectifier & regulator assembly	Buy now
18	6N0--H1915--00 Plate, regulator fitting	Buy now
19	97095--06012 Bolt(gh1)	Buy now
20	92995--06600 Washer, plain (646)	Buy now
21	6N0--H2553--10 Extension, wire lead	Buy now

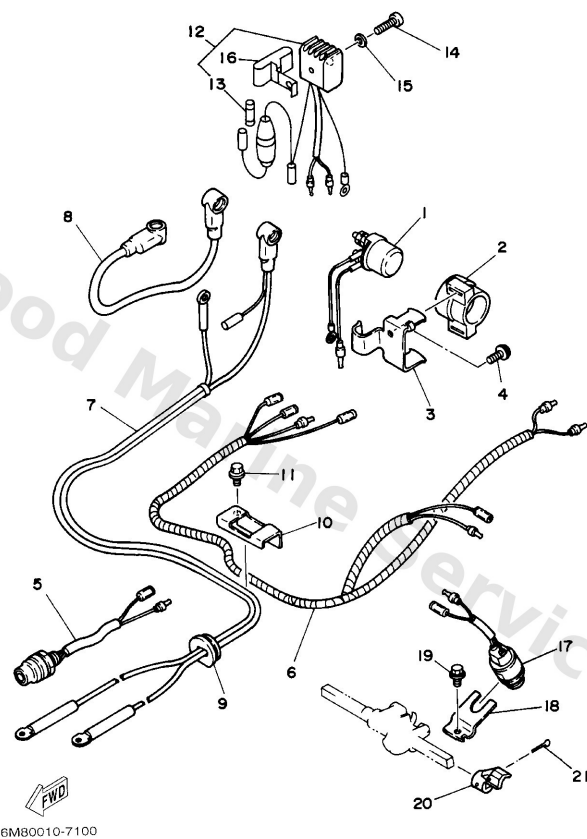
Electrical 2



C2

Ref	Part	
1	6G1--81941--10 Starter relay	Buy now
2	6G1--81952--00 Holder, relay	Buy now
3	6G18194500 Plate, Switch Fitting	Buy now
4	95895--06016 Bolt, flange deep recess	Buy now
5	689--81870--00 Starting switch assembly	Buy now
6	6G18259000 Wire Harness assembly	Buy now
7	6G18210501 Battery cable	Buy now
8	6G18211700 Wire, lead	Buy now
9	6824272440 Grommet 1	Buy now
10	6G18236200 Clamp Cord	Buy now
11	95895--06010 Bolt, flange(7ht)	Buy now
12	6G1--81970--61 Rectifier assembly	Buy now
13	6G1--82151--00 Fuse (10a)	Buy now
14	97880--05025 Screw, panhead (a93)	Buy now
15	92990--05600 Washer, plain (646)	Buy now

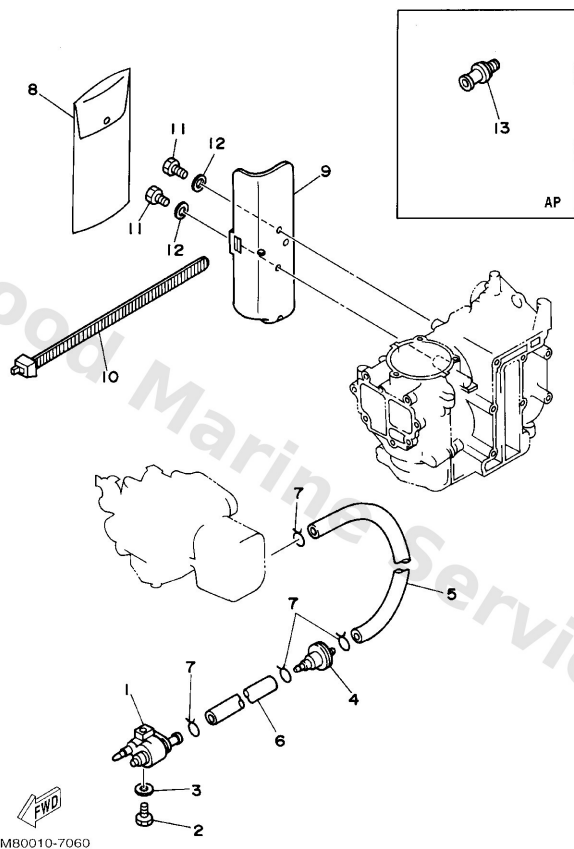
Electrical 2



C2

Ref	Part	
16	9046508M19 Clamp	Buy now
17	6F5--82540--00 Neutral switch assembly	Buy now
18	6G18255400 Stay Neutral Switch	Buy now
20	6G14412500 Lever Shift Rod 2	Buy now
21	9149025020 Pin, cotter	Buy now

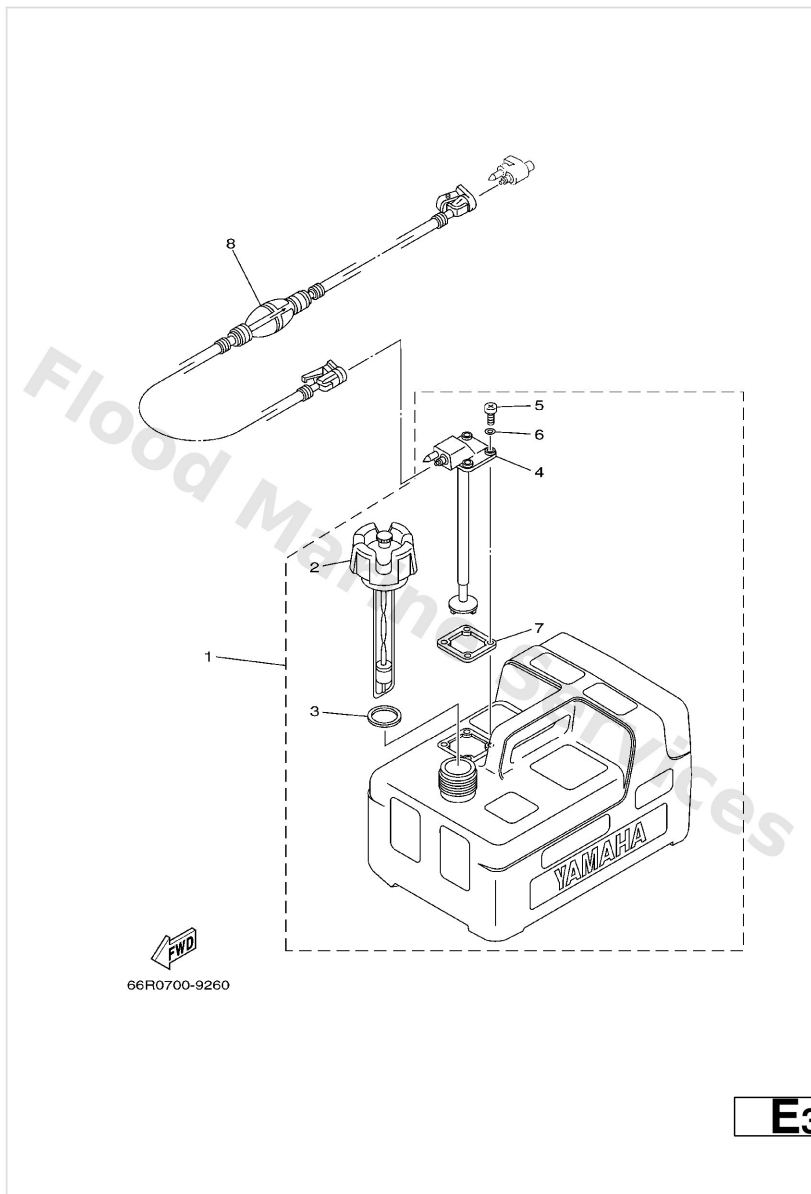
Fuel



B4

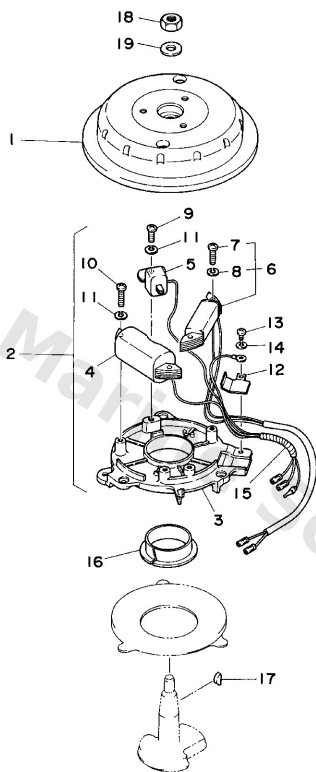
Ref	Part	
1	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
2	97095--06025 Bolt	Buy now
3	92995--06600 Washer, plain (646)	Buy now
4	646--24251--02 Strainer 1	Buy now
5	90445--09221 Hose (I1500)	Buy now
6	90445--09220 Hose (I1500)	Buy now
7	90467--08004 Clip, pipe 6162435600	Buy now
8	6N0--F8100--00 Tool kit	Buy now
9	6N0F817000 Holder, Tool	Buy now
10	6G1--2811G--00 Band	Buy now
11	97095--06012 Bolt(gh1)	Buy now
13	6L8--F8193--00 Plug, water check AP	Buy now

Fuel Tank



Ref	Part	
1	6YLF420102 Fuel Tank assembly AP	Buy now
2	6YLF461000 Cap assembly	Buy now
3	6YLF464100 Gasket, cap 1	Buy now
4	6YLF426001 Fuel meter assembly	Buy now
5	9015705811 Screw, pan head	Buy now
6	6YLF432900 Seal	Buy now
7	6YLF426801 Gasket, fuel meter	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

Generator

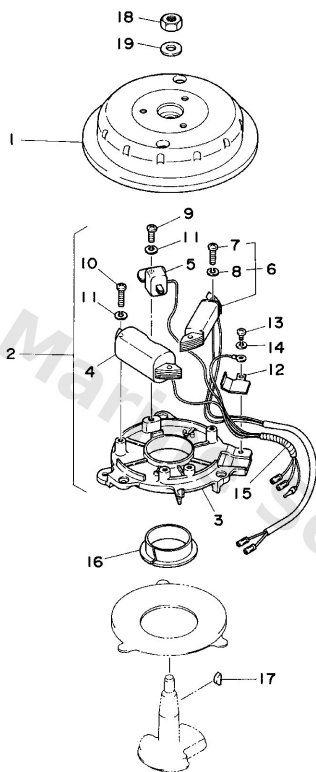


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B7

Ref	Part	
1	6G1--85550--71 Rotor assembly	Buy now
1	6G185550A0 Rotor assembly	Buy now
2	6G1--85560--F0 Base ass'y	Buy now
3	6G1--85509--70 Base, magneto	Buy now
4	6E7--85520--70 Coil assembly	Buy now
5	6E7--85580--70 Pulser coil ass'y	Buy now
6	6E7--81303--A0 Lighting coil ass'y	Buy now
7	97802--05025 Screw, panhead (a93)	Buy now
8	92902--05100 Ybs67-5 washer, spring	Buy now
9	97802--05016 Screw, pan head(6b0)	Buy now
10	97802--05020 Screw, pan head	Buy now
12	6G1--85548--70 Cord, clamp	Buy now
13	97802--04008 Screw, pan head (713)	Buy now
14	92902--04100 Ybs67-4 washer, spring	Buy now
15	6G1--85515--70 Wire, lead	Buy now

Generator

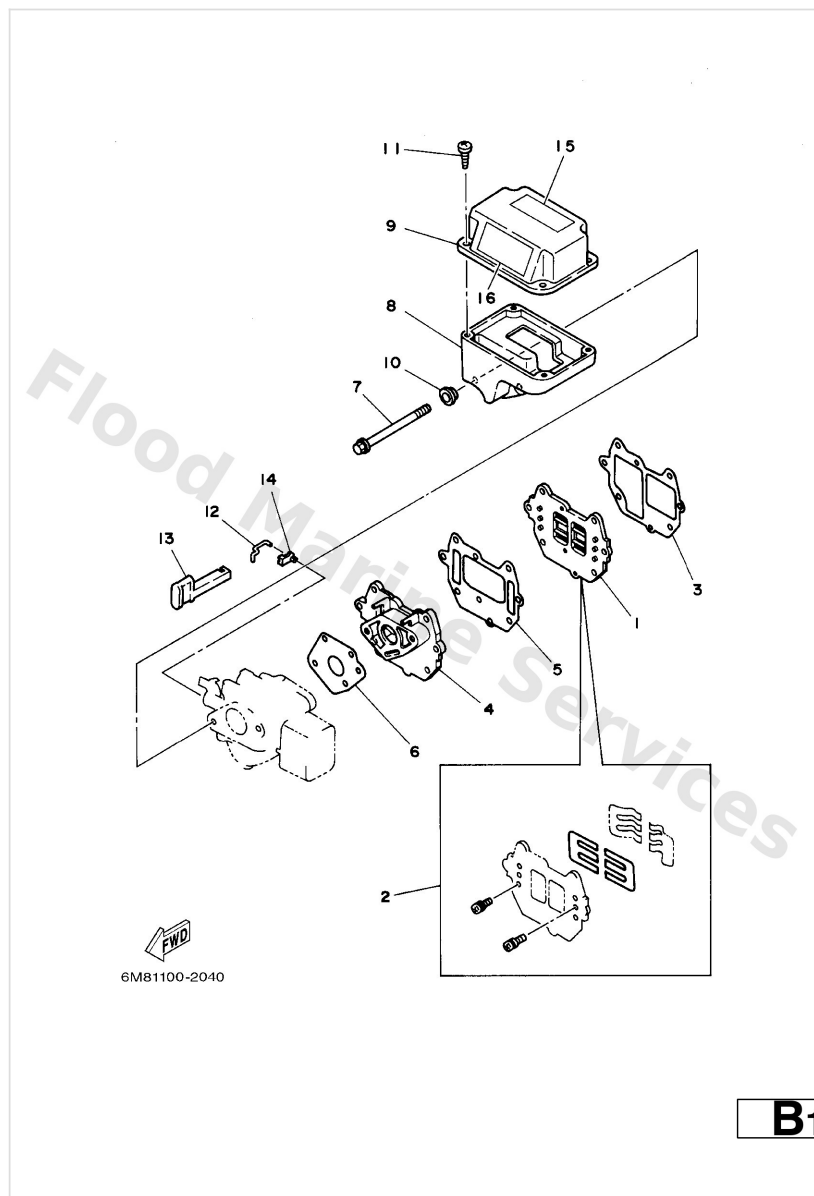


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B7

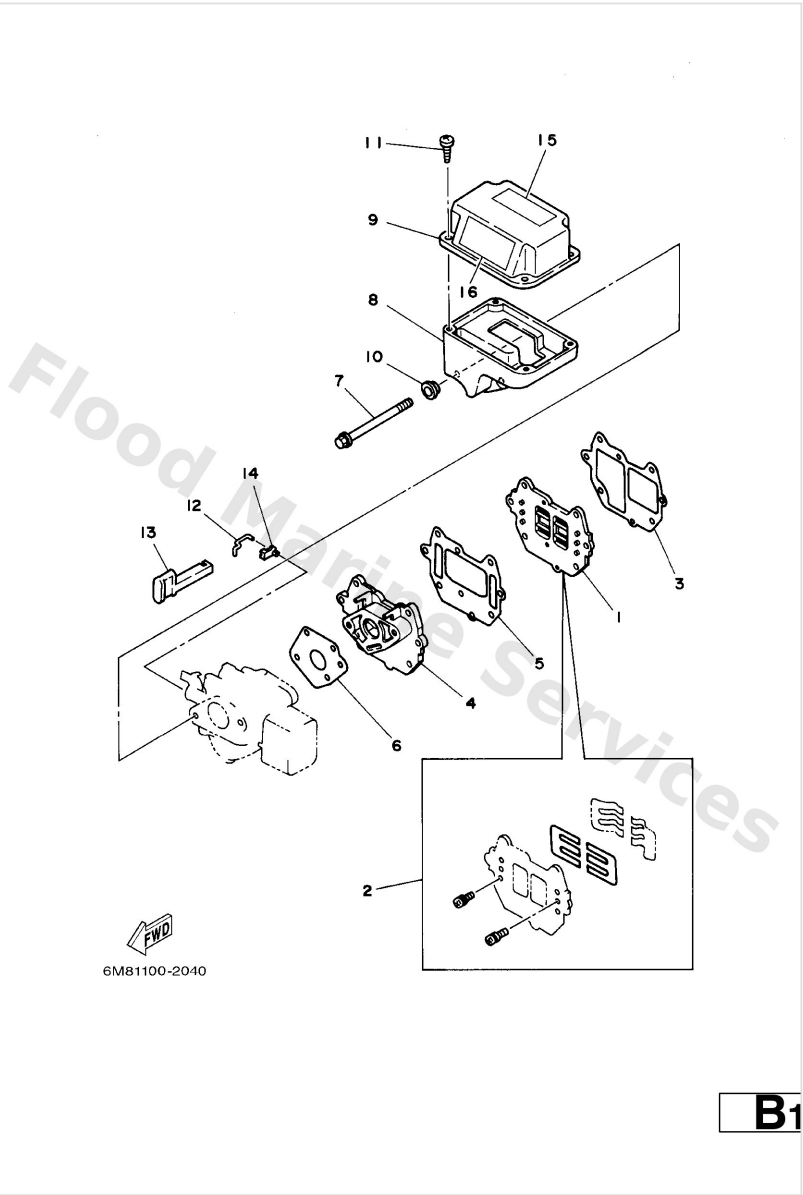
Ref	Part	
16	90386--44M42 Bushing (6g1)	Buy now
17	90280--04M06 Key, woodruff(6a1)	Buy now
18	90170--10113 Nut, crank shaft (650)	Buy now
19	90201--10126 Washer, plate (26h)	Buy now

Intake



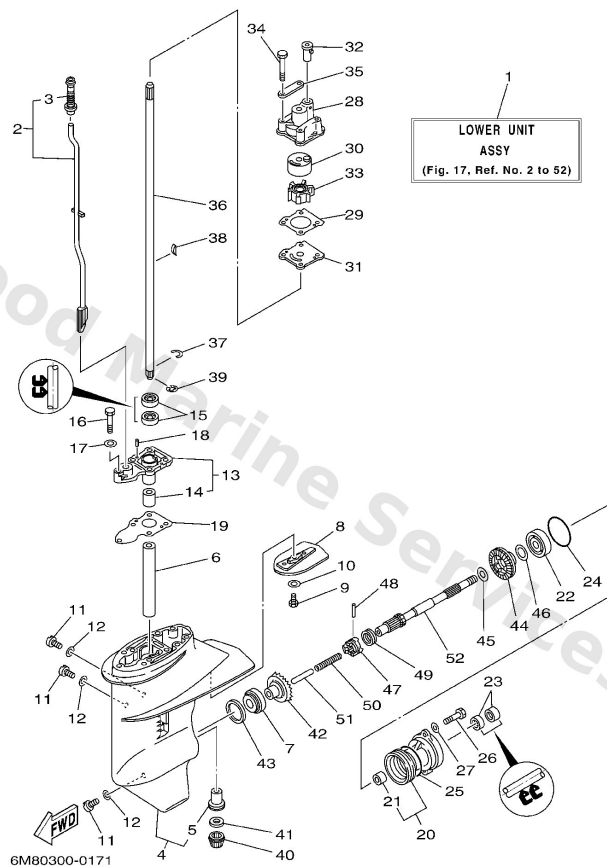
Ref	Part	
1	6G1--13610--01 Reed valve assembly	Buy now
2	6G1--W0004--00 Reed set	Buy now
3	6G1--13621--A1 Gasket, valve seat	Buy now
4	6N0--E3641--00--94 Manifold, intake 1	Buy now
5	6G1--13645--A1 Gasket, intake manifold	Buy now
6	6G1--14198--A1 Gasket	Buy now
7	95895--06085 Bolt, flange(6g1)	Buy now
8	6M8--E4417--00 Cover set	Buy now
9	6M8--E4418--00 Cover 2	Buy now
10	90387--06M70 Collar (6h5)	Buy now
11	97780--50514 Screw, panhead tapping (682)	Buy now
12	6G1--41256--00 Rod, choke link	Buy now
13	6G1--41271--00 Knob, choke 1	Buy now
14	661--41262--02 Joint, choke lever	Buy now
15	6A1--83625--41 Mark 5	Buy now

Intake



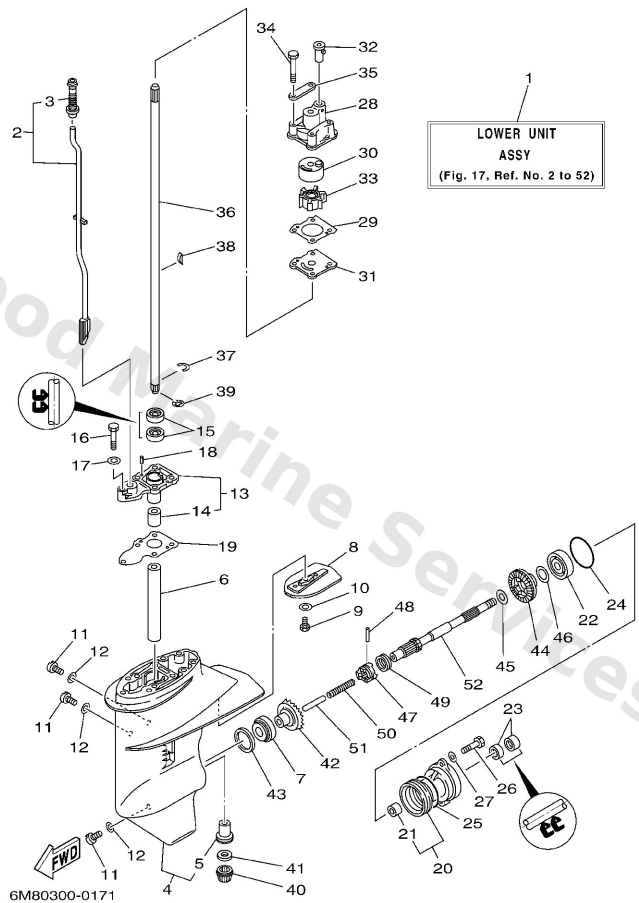
Ref	Part	
16	6A1--83625--51 Mark 5	Buy now

Lower Casing. Drive 1



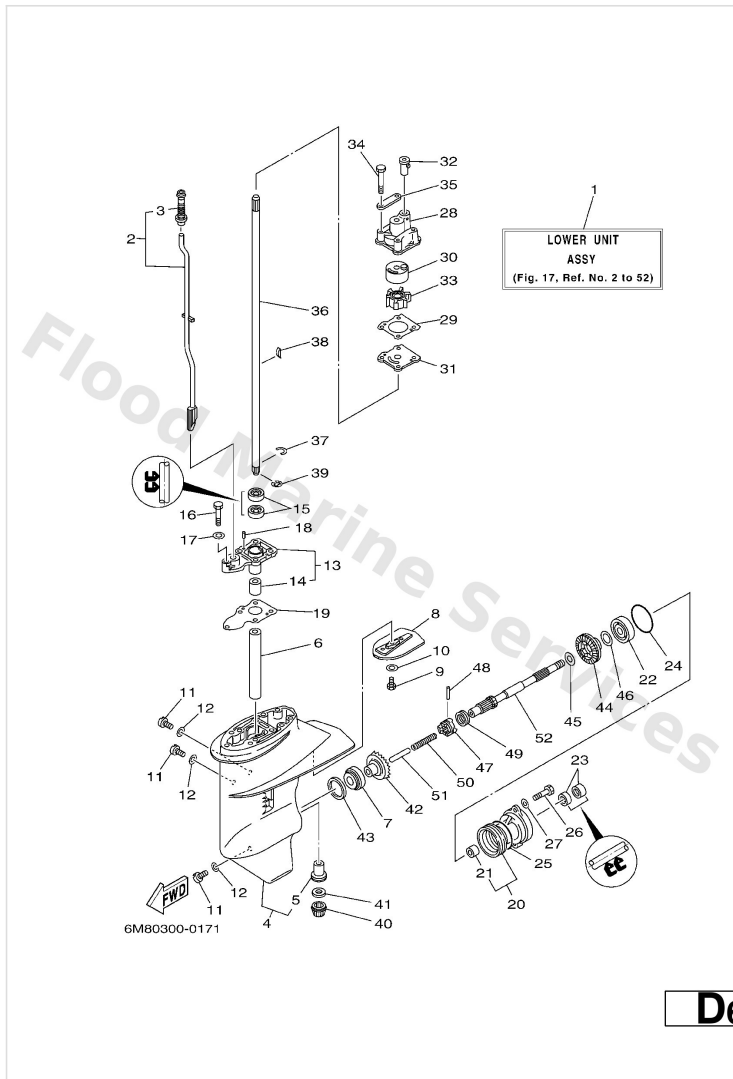
Ref	Part	
2	6N0--G4150--00 Shift cam assembly S	Buy now
2	6N0--G4150--10 Shift cam assembly L	Buy now
2	6N0G415020 Shift Cam assembly X	Buy now
3	6G1--44147--00 Boot, shift rod	Buy now
5	6G1--45317--09 Bushing, drive shaft 2	Buy now
6	90387--14M49 Collar (6g1)	Buy now
7	93332--000U4 Brg,tapered roller 42mm (689)	Buy now
8	6N0--G5251--00 Anode	Buy now
9	97095--06016 Bolt, hexagon deep recess	Buy now
10	92990--06300 Washer, tooth	Buy now
11	90340--08002 Plug, straight screw	Buy now
12	90430--08020 Gasket	Buy now
14	6G1--45316--09 Bushing, drive shaft 1	Buy now
15	93101--11M23 Oil seal (6g1)	Buy now
16	97095--06030 Bolt(jf7)	Buy now

Lower Casing. Drive 1



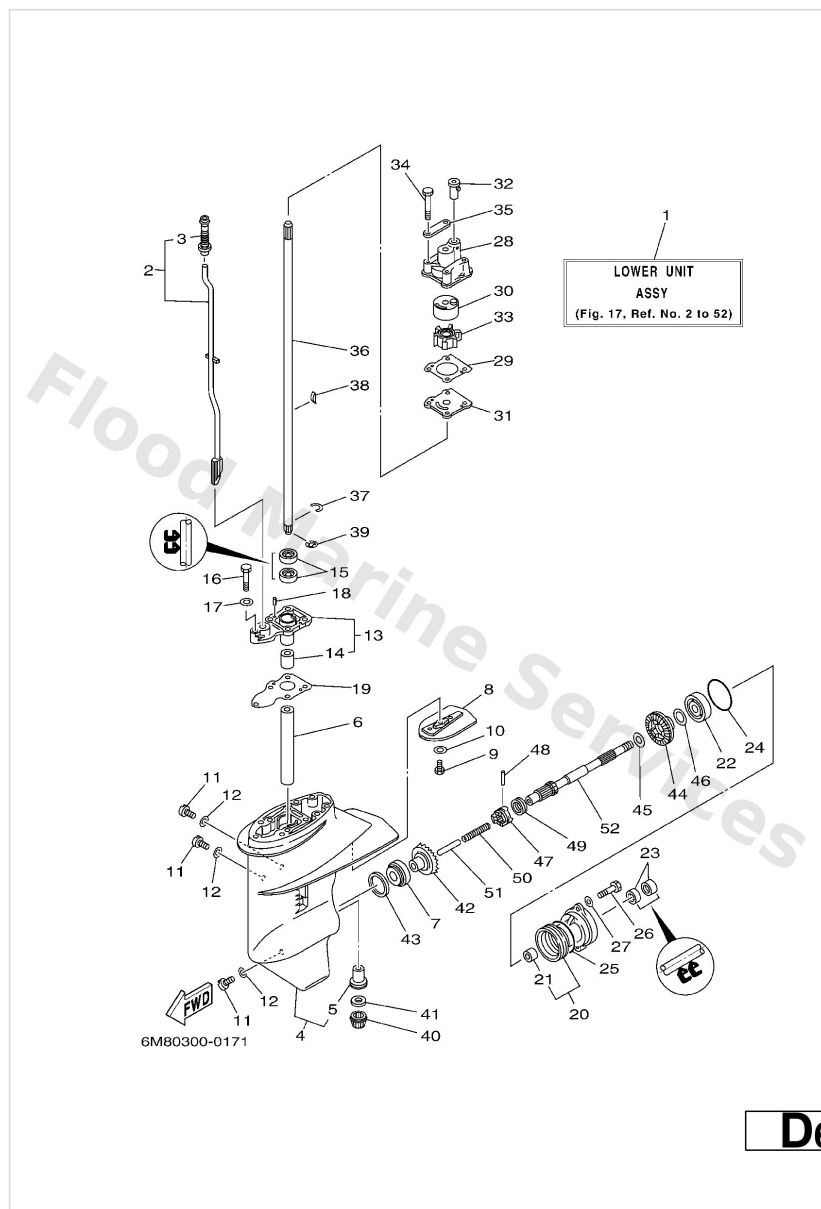
Ref	Part	
17	92995--06600 Washer, plain (646)	Buy now
18	93604--08062 Pin,dowel (626)	Buy now
19	6G1--45315--A0 Packing, lower casing	Buy now
21	6G1--45362--09 Bushing, lower casing cap	Buy now
22	93306--004U0 Bearing (7k2)	Buy now
23	93101--15074 Oil seal (655)	Buy now
24	93210--49046 O-ring (620)	Buy now
25	93210--53M08 O-ring(50m)	Buy now
28	6N0--G4311--00 Housing, water pump	Buy now
29	6G1--44315--A0 Gasket,water pump	Buy now
30	6G1--44322--00 Insert, cartridge	Buy now
31	6G1--44323--00 Outer plate, cartridge	Buy now
32	647--44366--00 Damper, water seal 2	Buy now
33	6G1--44352--00 Impeller	Buy now
34	97095--06045 Bolt, hexagon	Buy now

Lower Casing. Drive 1



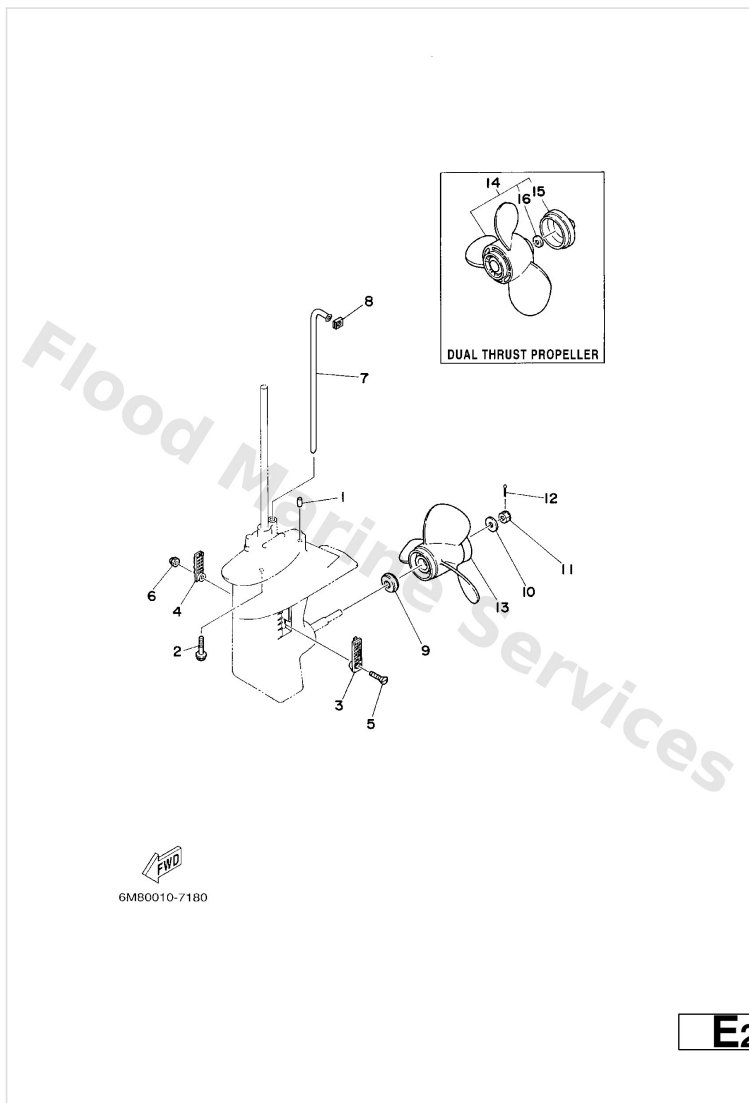
Ref	Part	
35	6G1--44328--00 Plate	Buy now
36	6N0--G5511--00 Shaft, drive S	Buy now
36	6N0--G5511--10 Shaft, drive L	Buy now
36	6N0G551120 Shaft, Drive X	Buy now
37	9Q467--09M05 Clip (6g1)	Buy now
38	9Q280--03024 Key, woodruff(662)	Buy now
39	99001--06600 Circlip(53l)	Buy now
40	6N0--G5551--00 Pinion	Buy now
41	6G1--45533--00--19 Shim (t:1.9mm) UR	Buy now
41	6G1--45533--00--20 Shim (t:2.0mm) UR	Buy now
41	6G1--45533--00--21 Shim (t:2.1mm) UR	Buy now
41	6G1--45533--00--22 Shim (t:2.2mm) UR	Buy now
42	6N0--G5560--00 Gear 1 (27t)	Buy now
43	664--45587--01--10 Shim (t:0.10mm) UR	Buy now
43	664--45587--01--12 Shim (t:0.12mm) UR	Buy now

Lower Casing. Drive 1



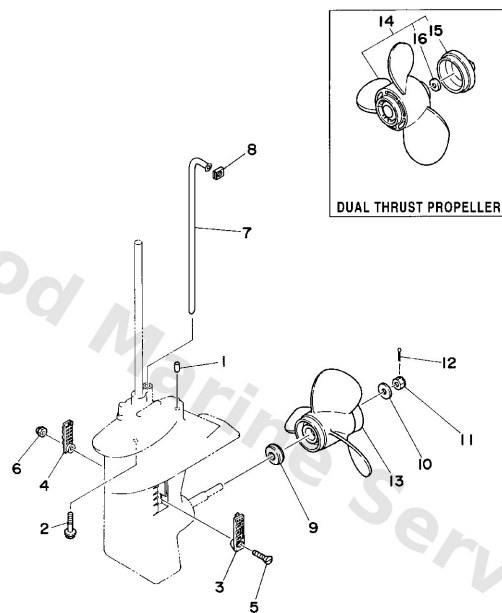
Ref	Part	
43	664--45587--01--15 Shim (t:0.15mm) UR	Buy now
43	664--45587--01--18 Shim (t:0.18mm) UR	Buy now
43	664--45587--01--30 Shim (t:0.30mm) UR	Buy now
43	664--45587--01--40 Shim (t:0.40mm) UR	Buy now
43	664--45587--01--50 Shim (t:0.50mm) UR	Buy now
44	6N0--G5571--00 Gear 2	Buy now
45	90201--15M89 Washer, plate (6g1)	Buy now
46	647--45567--00 Shim, gear adjust UN	Buy now
47	6G1--45631--00 Clutch, dog	Buy now
48	6G1--45632--00 Cross, pin	Buy now
49	654--45633--00 Ring, cross pin	Buy now
50	90501--12M38 Spring, compression(6g1)	Buy now
51	6G1--45635--00 Plunger, shift	Buy now
52	6G1--45611--01 Shaft, propellar	Buy now

Lower Casing. Drive 2



Ref	Part	
1	93604--08062 Pin,dowel (626)	Buy now
2	95895--06030 Bolt, flange deep recess	Buy now
3	6G1--45214--00 Cover, water inlet	Buy now
4	6G1--45215--00 Cover, water inlet	Buy now
5	90152--05M03 Screw, countersunk	Buy now
6	90185--05002 Nut nylon (sus)(ex4)	Buy now
7	6N0--G4361--00 Tube, water 1 S	Buy now
7	6N0--G4361--10 Tube, water 1 L	Buy now
7	6N0G436120 Tube, Water 1 X	Buy now
8	6G1--44365--00 Damper, water seal 1	Buy now
9	6N0--G5987--00 Spacer UR	Buy now
9	6N0--G5987--10 Spacer UR	Buy now
10	90201--10M01 Washer, plate(6m7)	Buy now
11	90171--10M01 Nut castle (683)	Buy now
12	91490--30020 Pin cotter	Buy now

Lower Casing. Drive 2

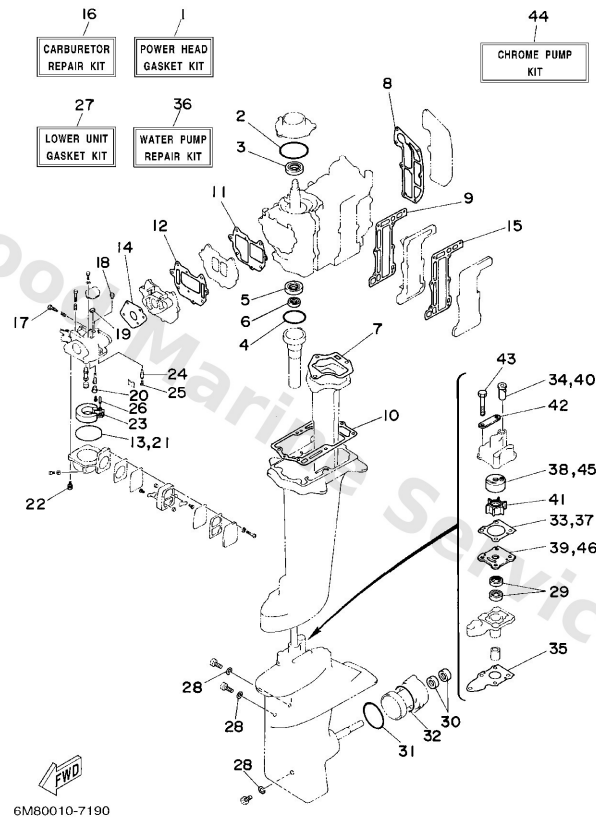


6MS0010-7180

E2

Ref	Part	
15	6G1--45616--01 Nut, propeller	Buy now
16	90201--10M02 Washer, plate(6g9)	Buy now

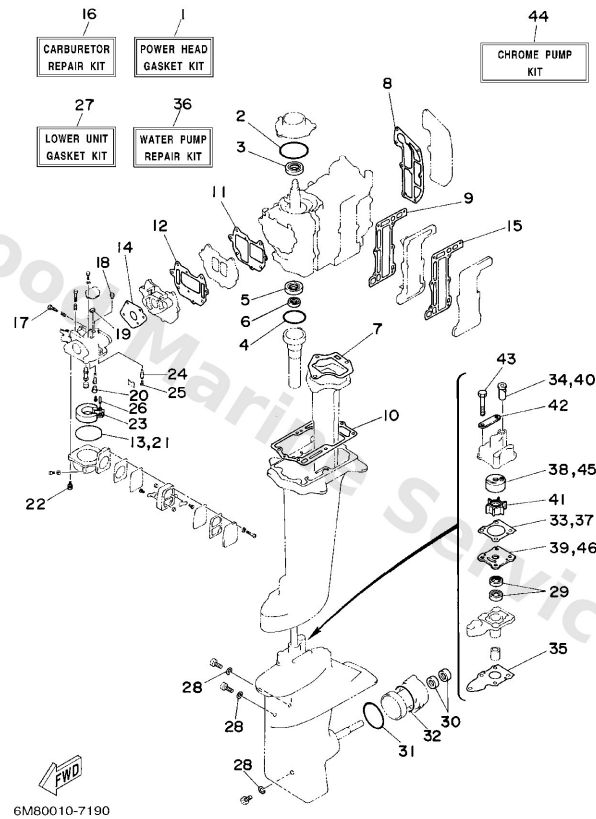
Repair Kit



E4

Ref	Part	
1	6N0--W0001--A0 Power head gasket kit	Buy now
2	93210--54M54 O-ring (6g1)	Buy now
3	93102--20M25 Oil seal (6e0)	Buy now
4	93210--42159 O-ring (647)	Buy now
5	93101--20M29 Oil seal(6j1)	Buy now
6	93101--12M26 Oil seal(6g1)	Buy now
7	6G1--41133--A0 Gasket, exhaust manifold 1	Buy now
8	6G1--11193--A1 Gasket, head cover 1	Buy now
9	6G1--41112--A1 Gasket, exhaust inner cover	Buy now
10	6G1--45113--A1 Gasket, upper casing	Buy now
11	6G1--13621--A1 Gasket, valve seat	Buy now
12	6G1--13645--A1 Gasket, intake manifold	Buy now
13	6G1--14984--00 Gasket, float chamber	Buy now
14	6G1--14198--A1 Gasket	Buy now
15	6G1--41114--A0 Gasket, exhaust outer cover	Buy now

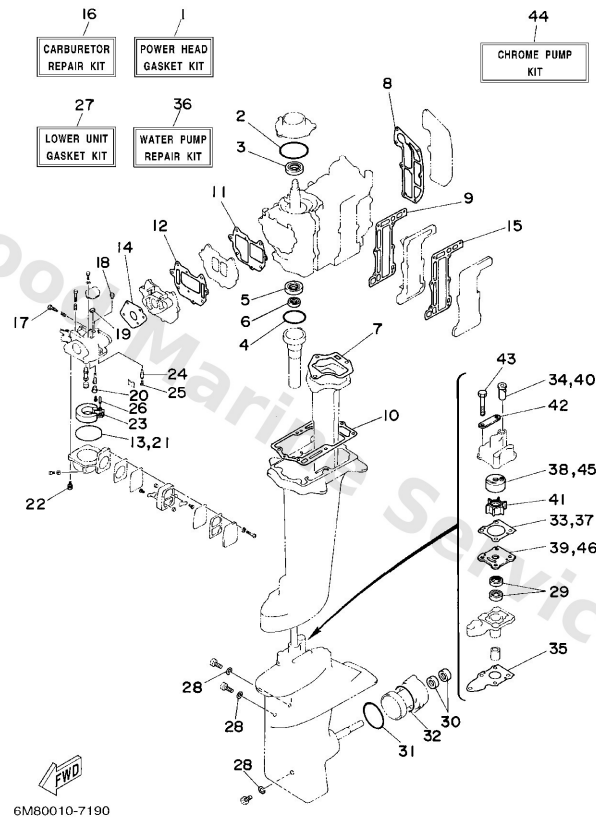
Repair Kit



E4

Ref	Part	
16	6N0--W0093--00 Carburetor repair kit	Buy now
17	679--14923--00 Screw, pilot	Buy now
18	6G1--14966--00 Cap	Buy now
19	6G1--14126--00 Packing	Buy now
20	676--14966--00 Rubber cap	Buy now
22	97980--04114 Screw, pan head(ga5)	Buy now
23	6G1--14985--00 Float comp.	Buy now
24	6G1--14546--00 Valve, needle	Buy now
25	676--14186--00 Pin, valve	Buy now
26	688--14548--00 Pin, arm	Buy now
27	6N0--W0001--C0 Lower unit gasket kit	Buy now
28	90430--08020 Gasket	Buy now
29	93101--11M23 Oil seal (6g1)	Buy now
30	93101--15074 Oil seal (655)	Buy now
31	93210--49046 O-ring (620)	Buy now

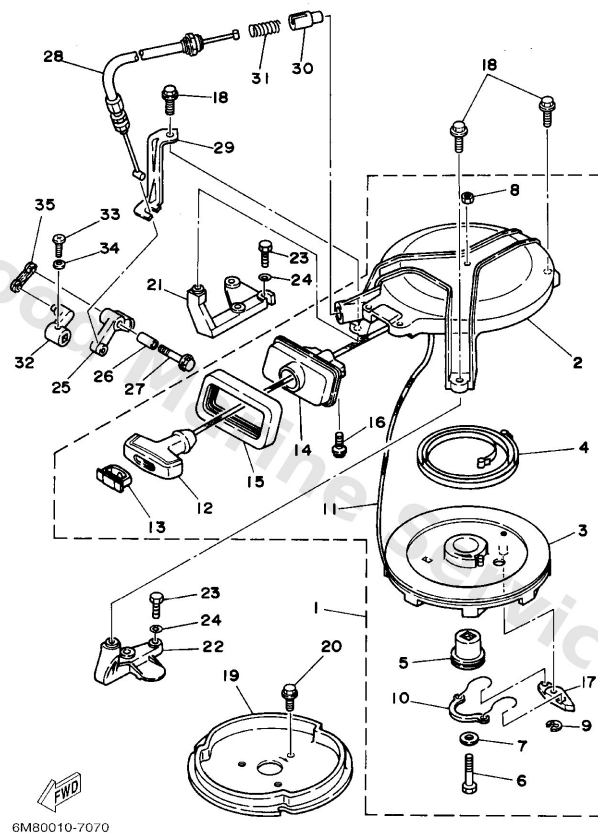
Repair Kit



E4

Ref	Part	
32	93210--53M08 O-ring(50m)	Buy now
33	6G1--44315--A0 Gasket,water pump	Buy now
34	647--44366--00 Damper, water seal 2	Buy now
35	6G1--45315--A0 Packing, lower casing	Buy now
36	6N0--W0078--A0 Water pump repair kit	Buy now
38	6G1--44322--00 Insert, cartridge	Buy now
39	6G1--44323--00 Outer plate, cartridge	Buy now
41	6G1--44352--00 Impeller	Buy now
42	6G1--44328--00 Plate	Buy now
43	97095--06045 Bolt, hexagon	Buy now
44	6N0--W0078--0A Chrome pump kit	Buy now
45	6G1--44322--40 Insert, cartridge	Buy now
46	6G1--44323--40 Outer plate, cartridge	Buy now

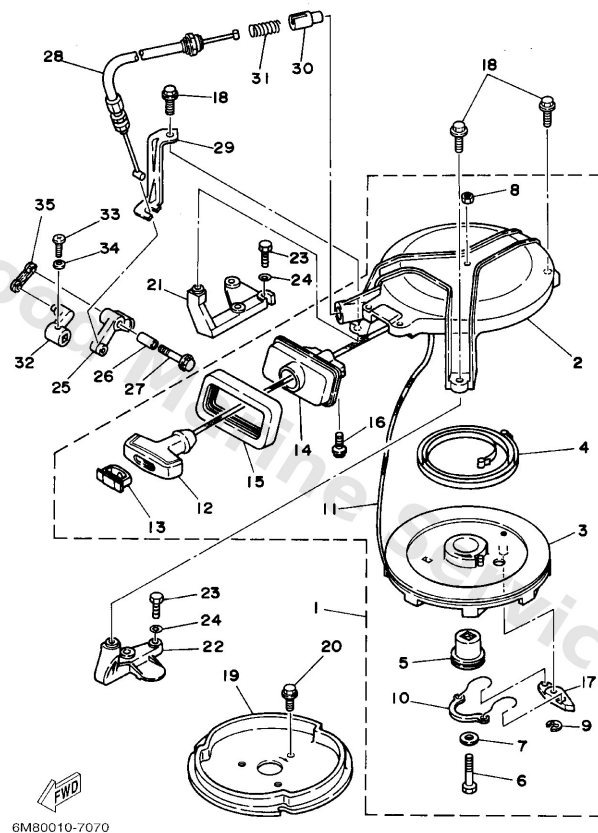
Starter



B5

Ref	Part	
1	6M8--E5710--03 Starter assembly	Buy now
2	6N0--E5711--80--94 Case, Starter	Buy now
3	6M8--E5714--00 Drum, sheave	Buy now
4	90510--08M03 Spring, spiral (6g1)	Buy now
5	6G1--15717--00 Shaft, starter	Buy now
6	97013--06035 Bolt(3rv)	Buy now
7	90201--06M30 Washer, plate (6a1)	Buy now
8	95303--06600 Nut(661)	Buy now
9	93430--06M02 Circlip (689)	Buy now
10	6G1--15705--00 Spring, drive pawl	Buy now
11	* item_description	Buy now
12	6G1--15755--00 Handle, starter	Buy now
13	6G1--15779--00 Cover	Buy now
14	6N0E575801 Guide, rope	Buy now
15	6G1--15762--00 Seal 2	Buy now

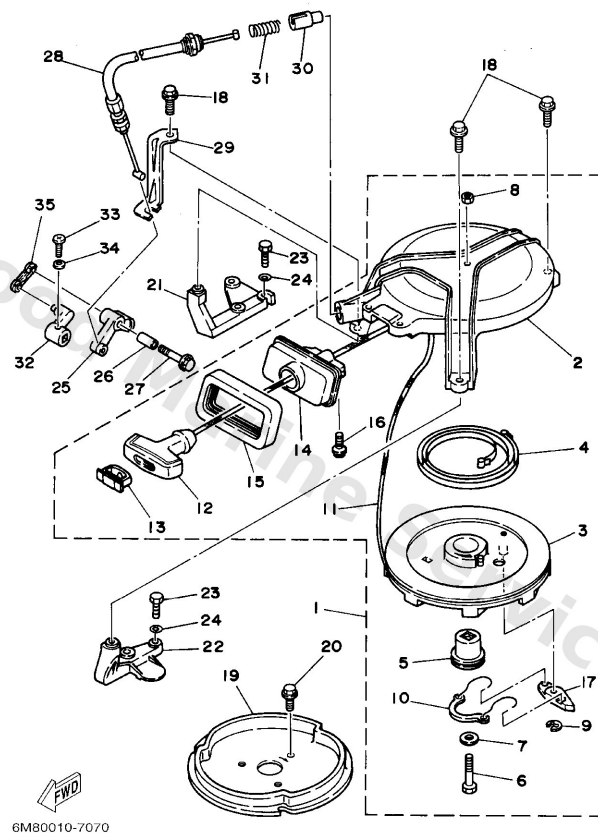
Starter



B5

Ref	Part	
16	95895--06016 Bolt, flange deep recess	Buy now
17	677--15741--01 Pawl, drive	Buy now
18	95895--06020 Bolt, flange(jk3)	Buy now
19	6N0--E5723--00--94 Pulley, starter	Buy now
20	90105--06M29 Bolt (6g1)	Buy now
21	6N0--E5771--00--94 Stay 1	Buy now
22	6N0--E5772--00--94 Stay 2	Buy now
23	97075--06020 Bolt(7u8)	Buy now
24	92995--06600 Washer, plain (646)	Buy now
25	6G1--15746--81 Arm	Buy now
26	6G1--15764--00 Collar 1	Buy now
27	95895--06025 Bolt, flange deep recess	Buy now
28	6N0E577080 Cable comp., starter stop	Buy now
29	6G1--15774--81 Stay 4	Buy now
30	656--15748--00 Plunger, starter stop	Buy now

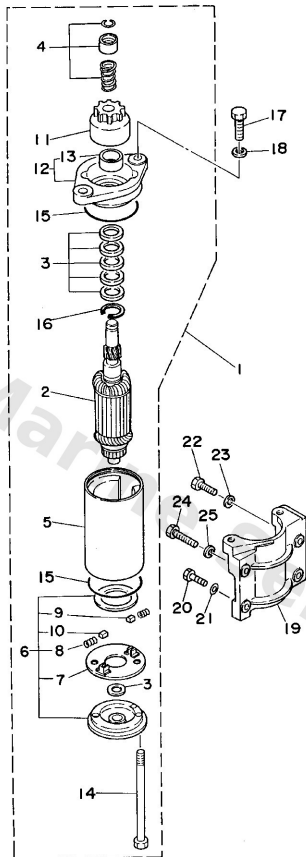
Starter



B5

Ref	Part	
31	90501--10227 Spring, comprreshion(656)	Buy now
32	6G1--44125--80 Lever, shift rod 2	Buy now
33	97880--05016 Screw, pan head(6b0)	Buy now
34	92990--05600 Washer, plain (646)	Buy now
35	6G1--15747--80 Link	Buy now

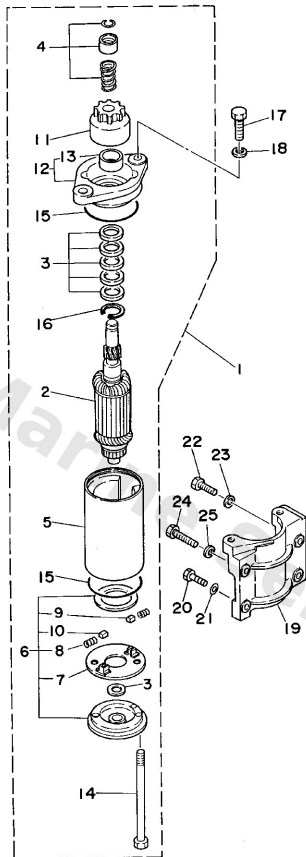
Starting Motor



C3

Ref	Part	
1	6L28180011 Starting motor assembly	Buy now
2	6L28185011 Armature assembly	Buy now
3	6828180910 Washer kit	Buy now
4	6L28183310 Ring, stop	Buy now
5	6828181011 Stator assembly	Buy now
6	6L28182010 Rear bracket assembly	Buy now
7	6L28184010 Brush holder assembly	Buy now
8	6828181310 Spring, brush	Buy now
9	6L28181110 Brush 1	Buy now
10	6L28181210 Brush 2	Buy now
11	6828183210 Pinion assembly	Buy now
12	6828183010 Front Bracket assembly	Buy now
13	6828183100 Metal, front	Buy now
14	6828182610 Bolt	Buy now
15	6828184710 O-ring	Buy now

Starting Motor

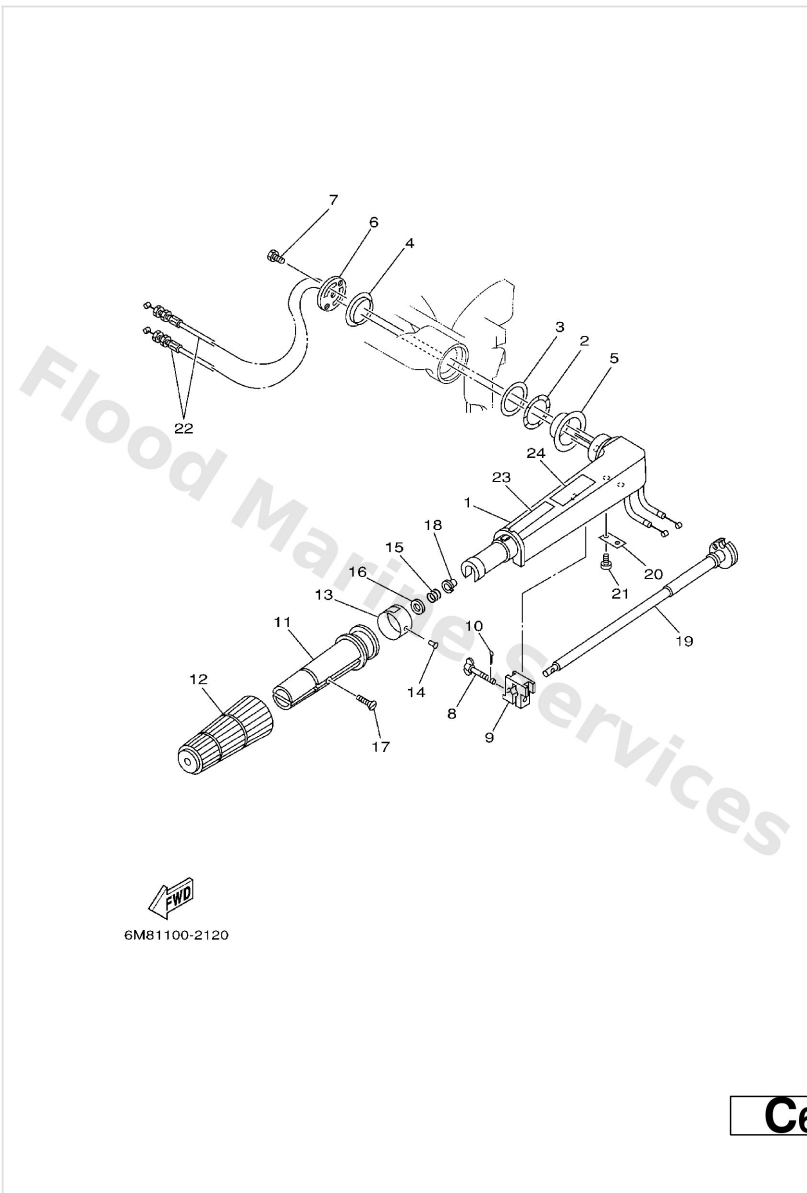


FWD
6M80010-7110

C3

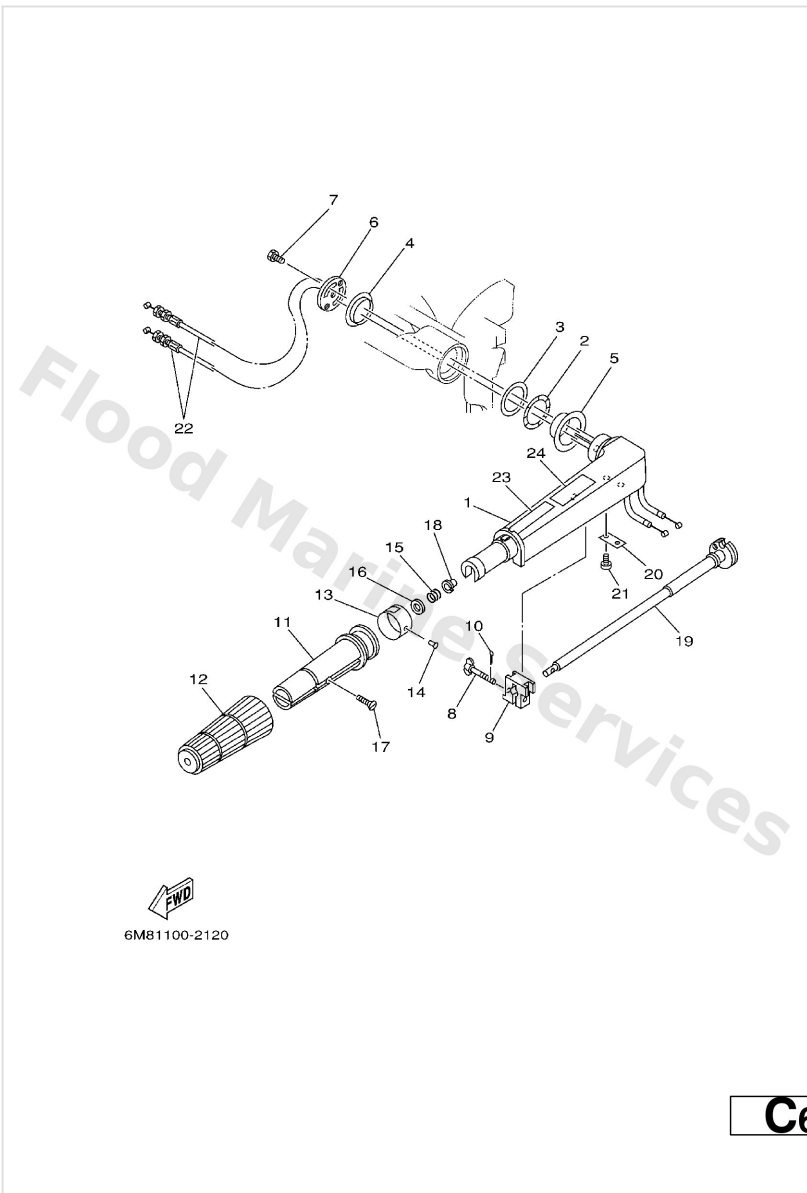
Ref	Part	
16	6828183410 Ring	Buy now
17	97013--08025 Bolt (682)	Buy now
18	92903--08600 Washer, plain (663)	Buy now
19	682818224394 Bracket, Electric Motor (682-81822-42-94)	Buy now
20	97075--06020 Bolt(7u8)	Buy now
21	92995--06600 Washer, plain (646)	Buy now
22	97075--06025 Bolt	Buy now
24	97075--06030 Bolt(jf7)	Buy now

Steering



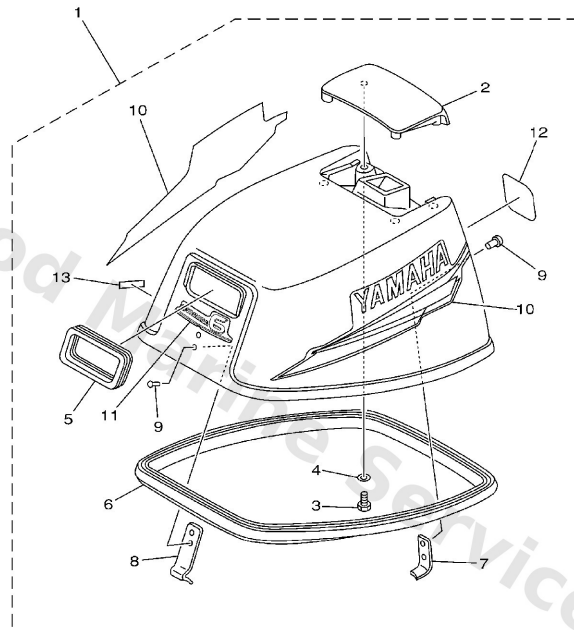
Ref	Part	
2	90206--36M21 Washer, wave(63v)	Buy now
3	90202--36M55 Washer, plate(63v)	Buy now
4	90386--33M96 Bush(63v)	Buy now
5	90386--34M97 Bush(63v)	Buy now
6	6G1--42131--01 Cover, handle steering	Buy now
7	97095--06020 Bolt(7u8)	Buy now
8	6G1--42125--01 Bolt, friction adjusting	Buy now
9	6N0--G2126--00 Piece, friction	Buy now
10	91490--16010 Pin, cotter	Buy now
11	6M4G211901 Grip steering handle	Buy now
12	6N0--G2177--00 Rubber, handle	Buy now
13	6G1--42137--10 Indicator, throttle	Buy now
14	90269--02M09 Rivet(6l5)	Buy now
15	90501--23215 Spring (655)	Buy now
16	92903--10600 Washer, plate	Buy now

Steering



Ref	Part	
17	90149--05M13 Screw, countersunk	Buy now
18	90386--08032 Bushing (650)	Buy now
19	6G1--42138--01 Lever, throttle	Buy now
20	6E0--42159--02 Stay	Buy now
21	97885--05012 Screw,pan head (646)	Buy now
22	6N0F630100 Throttle cable assembly	Buy now
23	6E0--83627--41 Label, caution 7	Buy now
24	6E0--83627--51 Label, Caution 7	Buy now

Top Cowling

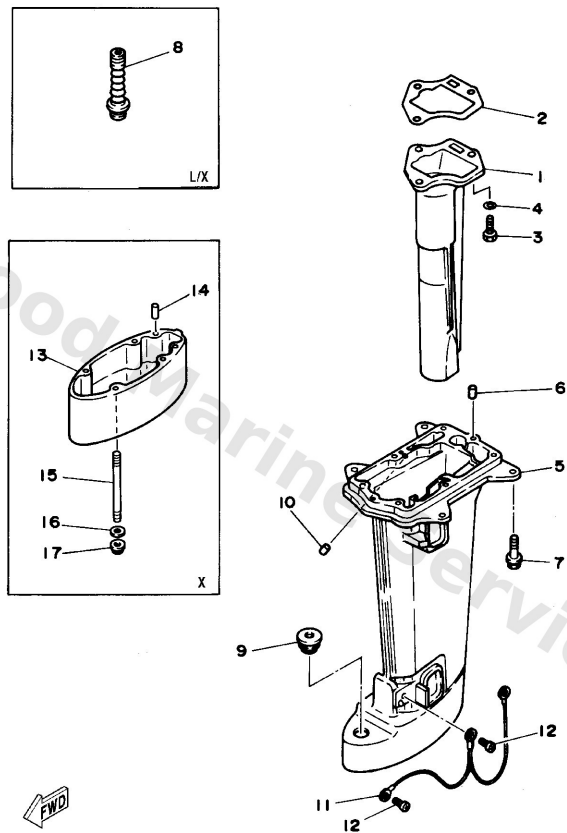


6M81200-2010

A4

Ref	Part	
3	97095--06016 Bolt, hexagon deep recess	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	6G1--15761--00 Seal 1	Buy now
6	6G1--42615--00 Seal	Buy now
7	6G1--42647--00 Holder, clamp band	Buy now
8	6N0--G2651--00 Hook 1	Buy now
9	90266--04M00 Rivet 2 (662)	Buy now
10	6N0WG07010 Graphic set	Buy now
11	6M8G267720 Graphic Front 6 Cv 2Temps 6C,6D	Buy now
11	6N0G267720 Graphic front 8cv 8C	Buy now
12	6M8G267811 Graphic, rear 6C,6D	Buy now
12	6N0G267811 Graphic, rear 8C	Buy now
13	6E0--44191--11 Indicator, shift	Buy now

Upper Casing



6M81010-7160

D5

Ref	Part	
2	6G1--41133--A0 Gasket, exhaust manifold 1	Buy now
3	97095--06020 Bolt(7u8)	Buy now
4	92995--06600 Washer, plain (646)	Buy now
14	93604--08062 Pin,dowel (626) X	Buy now
7	95895--06030 Bolt, flange deep recess	Buy now
8	655--44147--00 Boot, shift rod L,X	Buy now
9	90480--20M29 Grommet (6g1) S	Buy now
10	6G1--45135--00 Pipe 1	Buy now
11	6G1--82149--00 Wire, lead 3	Buy now
12	97885--06008 Screw, pan head(6a3)	Buy now
15	9011606M18 Bolt Stud (6G1) X	Buy now
16	92990--06600 Washer, plain (646) X	Buy now
17	95780--06300 Nut, nylon (6g1) X	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.