



Yamaha 6CMH 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

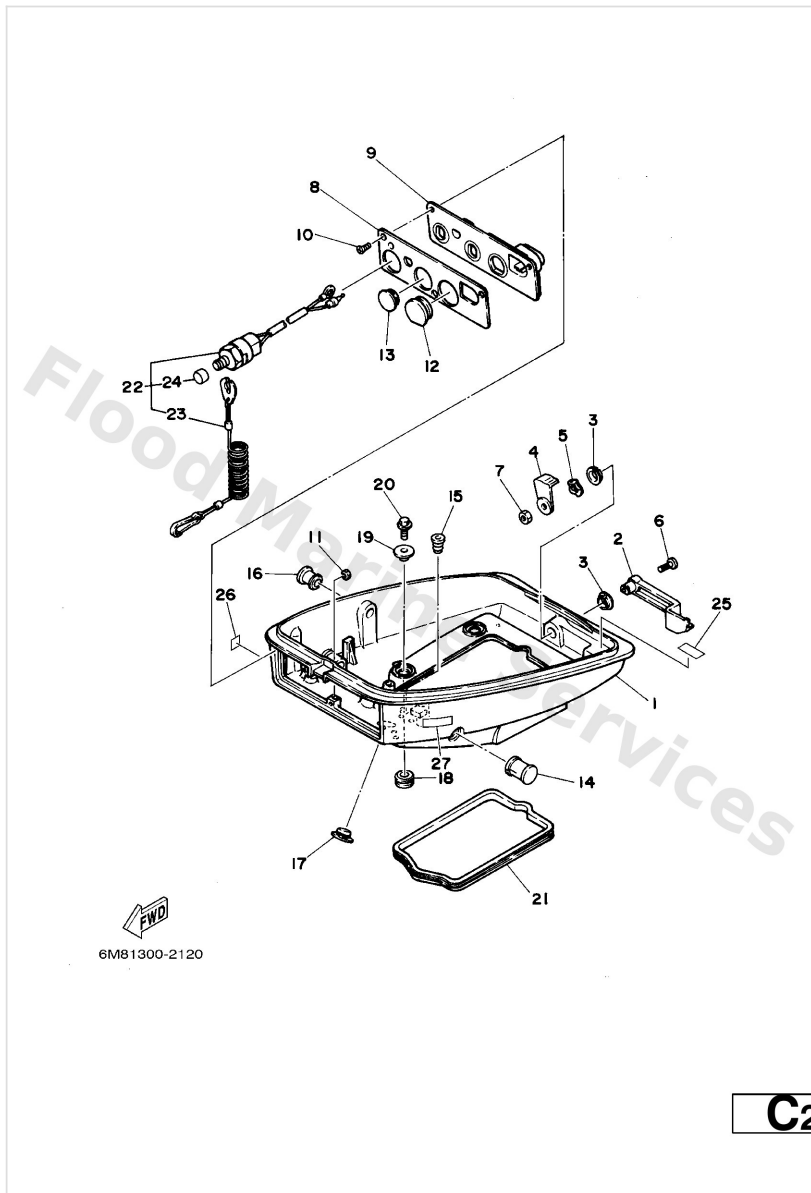
Authorised Yamaha Dealers



Contents

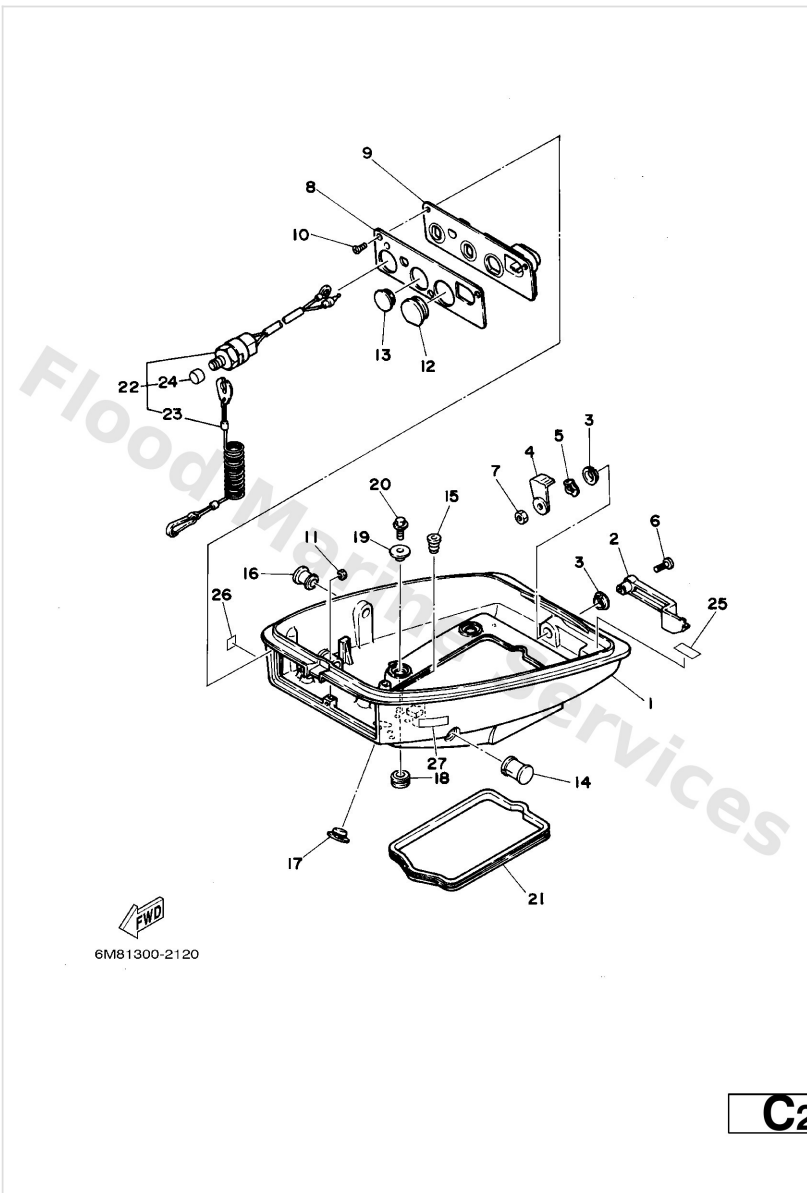
BOTTOM COWLING	3
BRACKET	5
CARBURETOR	9
CONTROL	12
CRANKSHAFT. PISTON	15
CYLINDER. CRANKCASE	17
ELECTRICAL	19
FUEL	21
FUEL TANK	23
GENERATOR	24
INTAKE	26
LOWER CASING. DRIVE 1	28
LOWER CASING. DRIVE 2	32
REPAIR KIT	34
STARTER	37
STEERING	40
TOP COWLING	42
UPPER CASING	43

Bottom Cowling



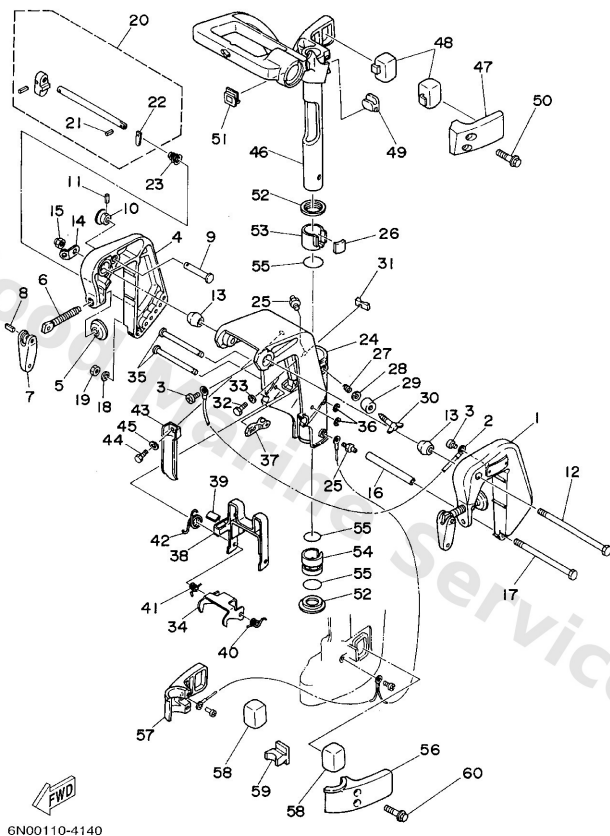
Ref	Part	
3	90386-12M45 Bushing (6g1)	Buy now
4	6E0-42816-00 Lever, clamp	Buy now
5	90206-12052 Washer, wave (666)	Buy now
6	97885-06030 Screw, pan head(6e0)	Buy now
7	95380-06700 Nut	Buy now
8	6N0-G2719-80 Pannel front lower	Buy now
9	6N0-G2767-00 Bracket 3	Buy now
10	90149-05M02 Screw (6g1)	Buy now
11	95380-05700 Nut (656)	Buy now
12	6G1-42724-00 Grommet	Buy now
13	6G1-42725-00 Grommet	Buy now
14	6G1-42726-00 Grommet 3	Buy now
15	6G1-42727-00 Grommet	Buy now
16	6G1-42748-00 Grommet	Buy now
17	6G1-26326-00 Grommet	Buy now

Bottom Cowling



Ref	Part	
18	90480-15M31 Grommet (6g1)	Buy now
19	90387-06M52 Collar (6g1)	Buy now
20	95895-06020 Bolt, flange(jk3)	Buy now
21	6N0-G2716-00 Rubber, seal 1	Buy now
22	6E9-82575-02 Engine stop switch assembly	Buy now
23	682-82556-00 Lanyard, stop switch	Buy now
24	689-8257Y-00 Cap	Buy now
25	6E7-42791-10 Mark 1	Buy now
25	6H8-42791-10 Mark 1	Buy now
26	6N0-F8176-00 Caution Sticker	Buy now
27	68D-H257H-00 Plate, Mark	Buy now

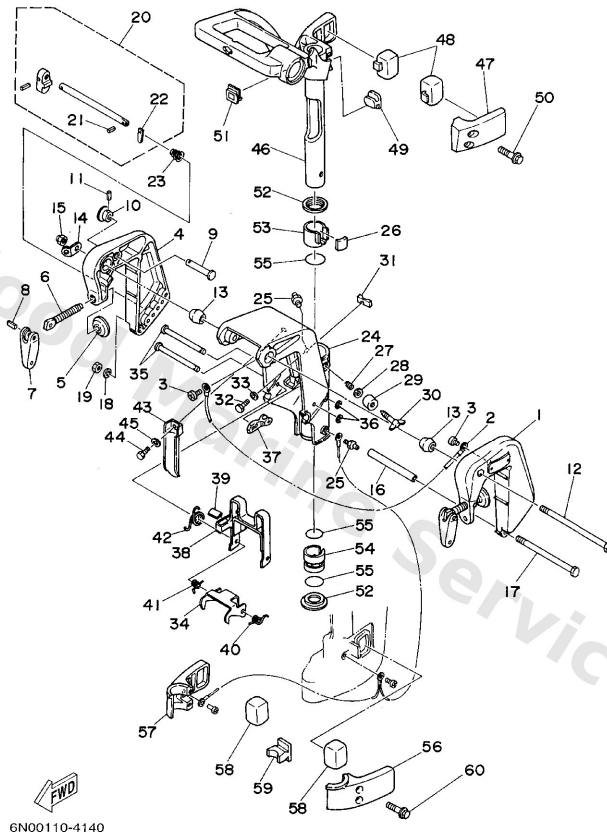
Bracket



C7

Ref	Part	
2	6E5-82148-00 Wire, lead 5	Buy now
3	97885-06008 Screw, pan head(6a3)	Buy now
5	620-43114-00 Pad, transom clamp	Buy now
6	6N0-G3116-00 Screw, transom clamp.	Buy now
7	6L8-G3118-01 Handle, transom cl	Buy now
8	90243-04M01 Pin(6a1)	Buy now
9	689-43191-00 Shaft, stopper	Buy now
10	689-43192-01 Knob, stopper	Buy now
11	91690-30016 Pin, spring	Buy now
12	90101-08869 Bolt(6h6)	Buy now
13	6N0-G3136-00 Piece, friction	Buy now
14	6A1-43113-01 Plate, clamp bracket	Buy now
15	90185-08057 Nut, nylon (6j8)	Buy now
16	90387-06M13 Collar(6h6)	Buy now
17	97095-06135 Bolt(6g1)	Buy now

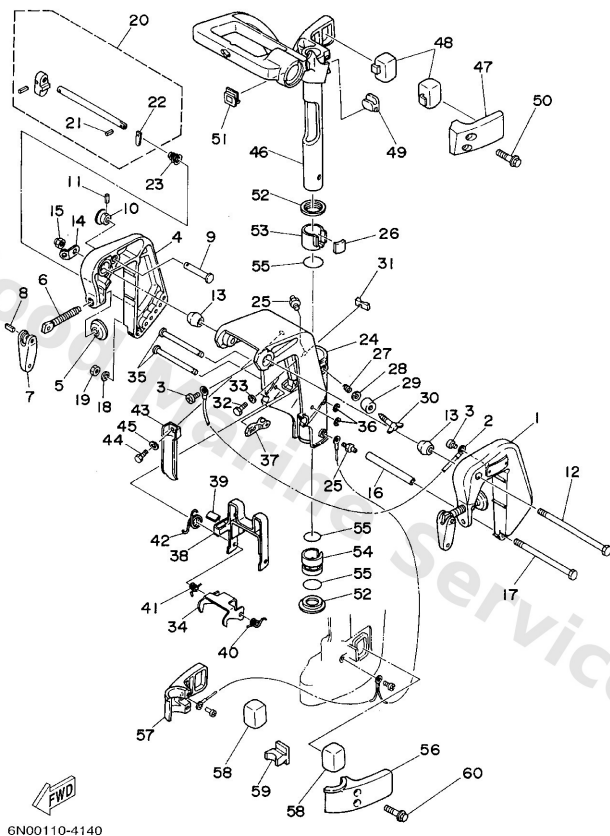
Bracket



C7

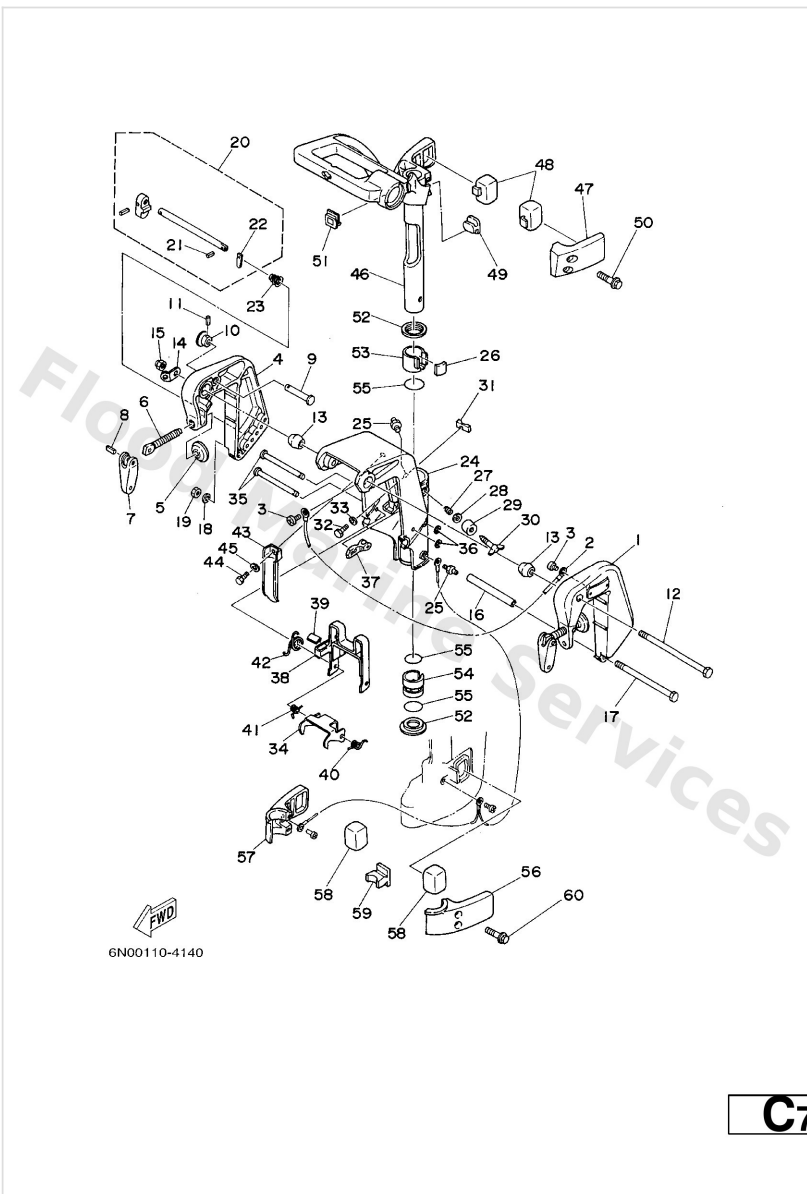
Ref	Part	
18	92990-06600 Washer, plain (646)	Buy now
19	95380-06600 Nut(661)	Buy now
20	6N0-G3160-00 Tilt rod assembly	Buy now
21	91690-30008 Pin. spring(656)	Buy now
22	6N0-G3165-00 Plate, tilt lock	Buy now
23	90502-10M06 Spring, conical(6g1)	Buy now
25	93700-06M03 Nipple, grease(6a1)	Buy now
26	6G1-42528-00 Piece, friction	Buy now
27	90501-18M00 Spring, compression (676)	Buy now
28	92990-08600 Washer, plain (663)	Buy now
29	6G1-43373-00 Seal, damper	Buy now
30	6G1-42529-00 Screw, friction piece	Buy now
31	6G1-44532-01 Stopper, upper mount	Buy now
32	97095-06010 Bolt	Buy now
33	92995-06600 Washer, plain (646)	Buy now

Bracket



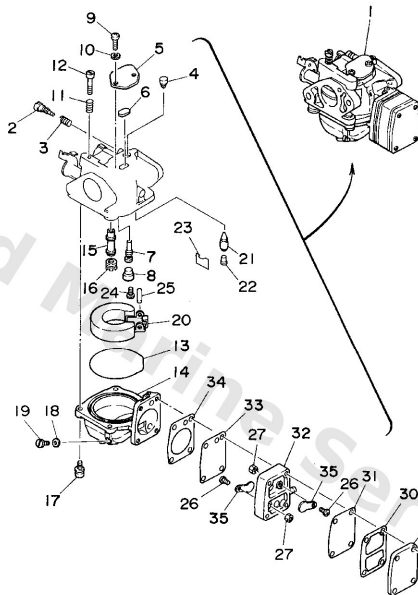
Ref	Part	
34	6N0-G3614-00 Plate, tilt lock	Buy now
35	6G1-43659-00 Shaft, reverse lock	Buy now
36	99080-05600 Circlip(22k)	Buy now
37	6G1-43615-01 Plate, tilt lock	Buy now
38	6G1-43681-00 Lever, shallow water drive	Buy now
39	6G1-43318-01 Cover	Buy now
40	90508-10M15 Spring, torsion (6g1)	Buy now
41	90508-10M16 Spring, torsion (6g1)	Buy now
42	90508-14M17 Spring, torsion (6g1)	Buy now
43	6N0-G2731-00 Carrying handle	Buy now
44	97095-08016 Bolt, hexagon deep recess	Buy now
45	92995-08600 Washer, plain (663)	Buy now
48	6N0-G4514-00 Mount damper, upper side	Buy now
49	6G1-44516-00 Mount damper, upper front	Buy now
50	95895-06035 Bolt, flange(4nx)	Buy now

Bracket



Ref	Part	
51	6G1-42551-00 Grommet	Buy now
52	6G1-42535-00 Washer, thrust 1	Buy now
53	6G1-42537-00 Bushing, pivot shaft	Buy now
54	6G1-42538-01 Bushing, pivot shaft	Buy now
55	93210-30M31 O-ring (6a5)	Buy now
58	6N0-G4555-A0 Mount damper, lower side	Buy now
59	6N0-G4557-A0 Mount damper, lower front	Buy now

Carburetor

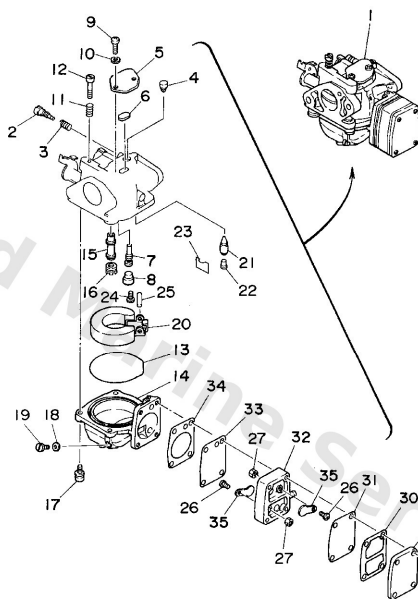



6M80010-4050

B2

Ref	Part	
1	6G1-14301-01 Carburetor assembly 1	Buy now
1	6H6-14301-01 Carburetor assembly 1	Buy now
1	6H8-14301-01 Carburetor assembly 1	Buy now
2	679-14923-00 Screw, pilot	Buy now
3	679-14555-00 Spring	Buy now
4	6G1-14966-00 Cap	Buy now
5	6G1-14527-00 Plate	Buy now
6	6G1-14126-00 Packing	Buy now
7	6G1-14948-05 Jet (#45)	Buy now
8	676-14966-00 Rubber cap	Buy now
9	97880-04010 Screw, pan head (e56)	Buy now
10	92990-04100 Ybs67-4 washer, spring	Buy now
11	90501-10326 Spring coil(663)(carb)	Buy now
12	63V-14523-00 Screw, stop	Buy now
13	6G1-14984-00 Gasket, float chamber	Buy now

Carburetor

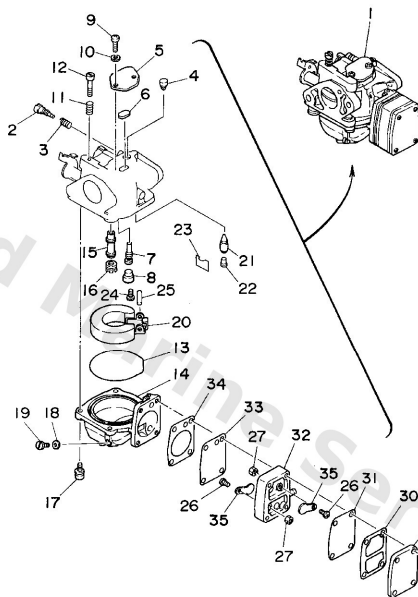



6M80010-4050

B2

Ref	Part	
14	6G1-14980-01 Body, float chamber	Buy now
15	6G1-14947-00 Nozzle, main	Buy now
15	6H6-14947-00 Nozzle, main	Buy now
15	6H8-14947-00 Jet, Needle	Buy now
16	676-14943-26 Jet, main (#98)	Buy now
16	676-14943-27 Jet, main (#100)	Buy now
17	97980-04114 Screw, pan head(ga5)	Buy now
18	65W-14398-00 Washer	Buy now
19	6G1-14992-00 Screw, drain	Buy now
20	6G1-14985-00 Float comp.	Buy now
21	6G1-14546-01 Valve, needle	Buy now
22	676-14186-00 Pin, valve	Buy now
23	663-14159-00 Clip	Buy now
24	98580-04008 Screw, pan head (713)	Buy now
25	688-14548-00 Pin, arm	Buy now

Carburetor

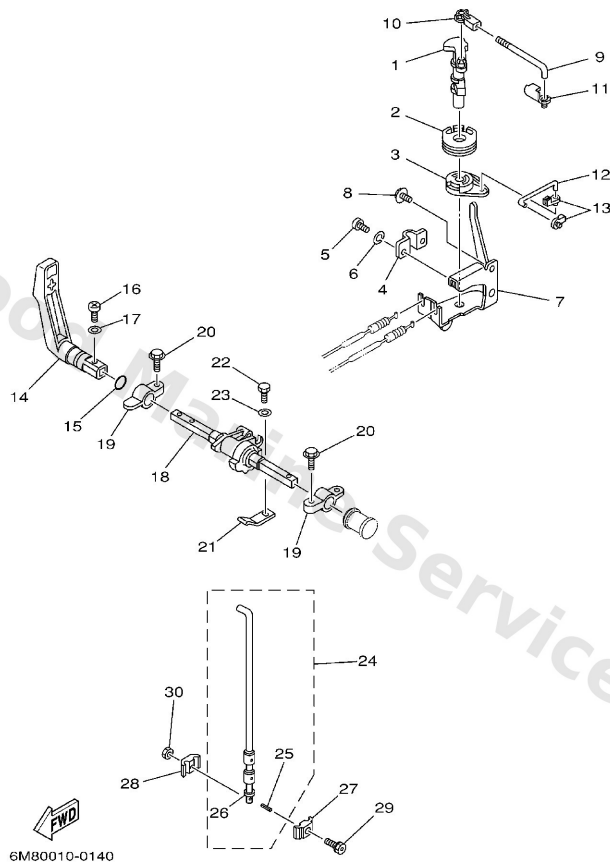


6M80010-4050

B2

Ref	Part	
26	98980-03006 Screw, bind(6g1)	Buy now
27	95380-03600 Nut (6g8)	Buy now
28	97980-04125 Screw, with washer	Buy now
29	6G1-24452-00 Cover, pump	Buy now
30	6G1-24432-00 Packing	Buy now
31	6G1-24471-00 Diaphragm	Buy now
32	6G1-24412-01 Body 1	Buy now
33	6G1-24411-00 Diaphragm	Buy now
34	6G1-24431-01 Gasket, fuel pump 1	Buy now
35	6G1-24421-00 Valve, check	Buy now

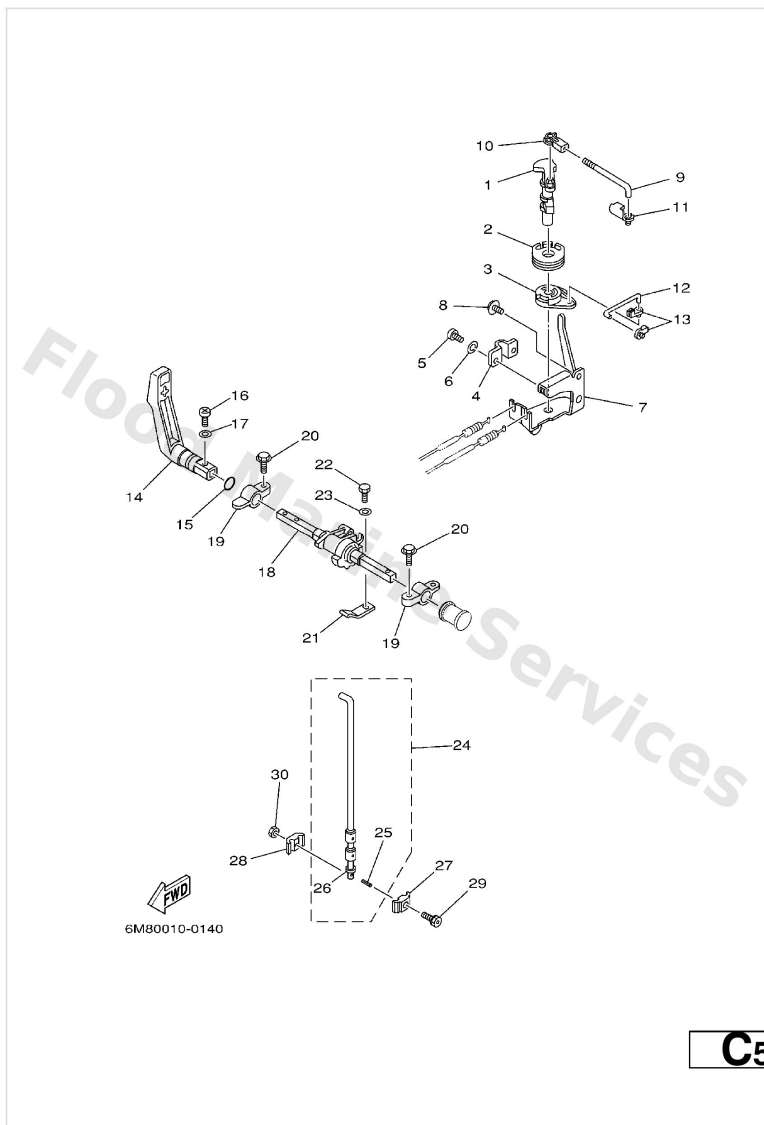
Control



C5

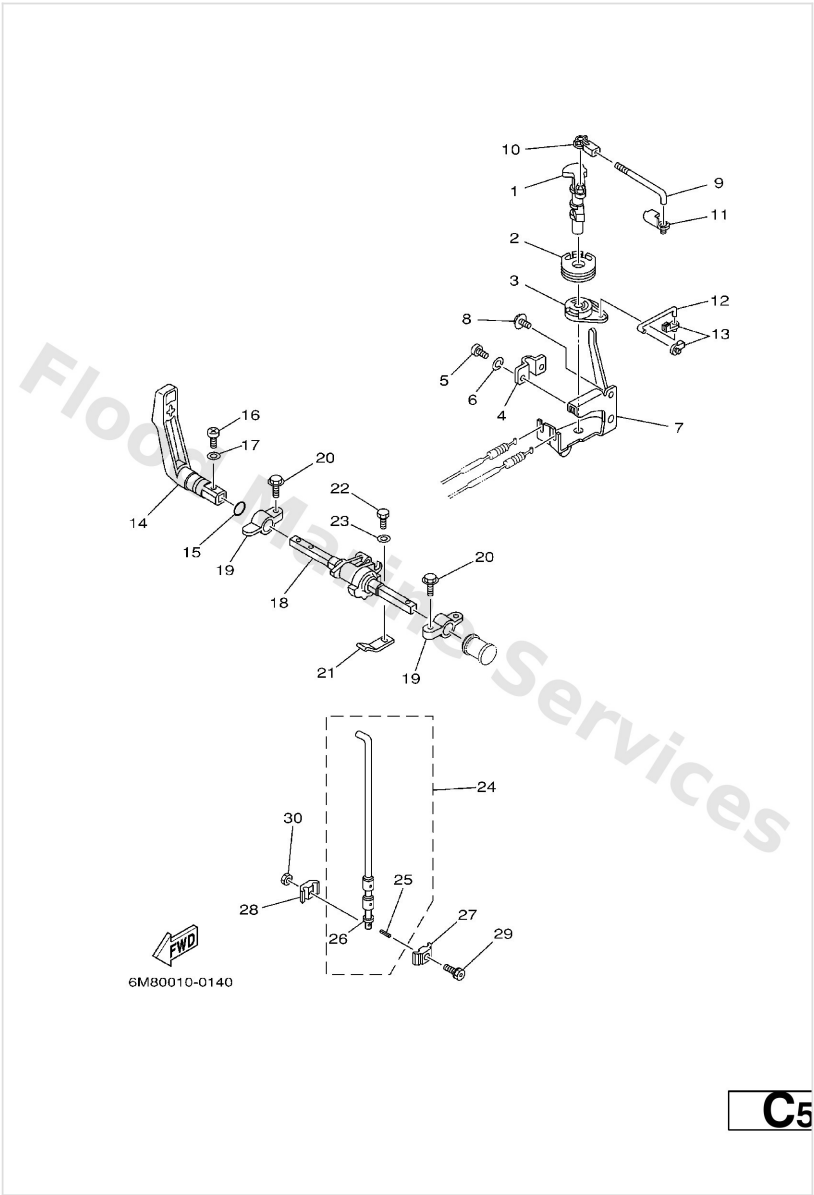
Ref	Part	
1	6G1-41631-00 Lever, magneto control	Buy now
2	6G1-41638-00 Pulley	Buy now
3	6G1-41283-01 Lever, free accel 1	Buy now
4	6G1-41661-00 Bracket 1	Buy now
5	97880-05010 Screw, pan head(62x)	Buy now
6	92990-05100 Ybs67-5 washer, spring	Buy now
7	6G1-14497-80 Stay, throttle wire	Buy now
8	95895-06010 Bolt, flange(7ht)	Buy now
9	6G1-41238-00 Joint, link	Buy now
10	662-41237-01 Joint, link	Buy now
11	6E9-41237-00 Joint, link	Buy now
12	6G1-41211-00 Link, accel	Buy now
13	661-41262-02 Joint, choke lever	Buy now
14	6N0-G4111-00 Handle, gear shift	Buy now
15	93210-12327 O-ring(3ld)	Buy now

Control



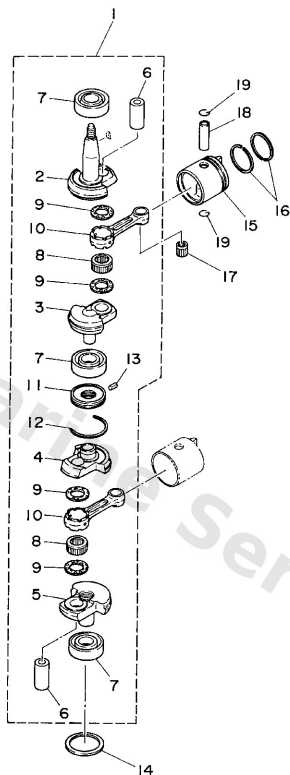
Ref	Part	
16	97880-05016 Screw, pan head(6b0)	Buy now
17	92990-05600 Washer, plain (646)	Buy now
18	6G1-44121-02-94 Lever, shift rod	Buy now
19	6G1-41662-01-94 Bracket	Buy now
20	90105-06M14 Bolt (6e0)	Buy now
21	6G1-44116-01 Spring	Buy now
22	97095-06012 Bolt(gh1)	Buy now
23	92995-06600 Washer, plain (646)	Buy now
24	6N0-G4110-00 Shift rod assembly	Buy now
25	91690-20010 Pin, spring	Buy now
27	6N0-G4145-00 Connector, shift rod 1 UR	Buy now
27	6N0-G4145-10 Connector 1 UR	Buy now
28	6N0-G4146-00 Connector 2 UR	Buy now
28	6N0-G4146-10 Connector 2 UR	Buy now
29	90109-06M17 Bolt (6g1)	Buy now

Control



Ref	Part	
30	95380-06600 Nut(661)	Buy now

Crankshaft. Piston

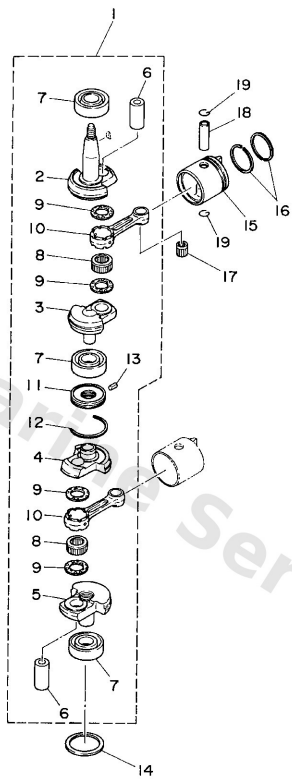


6M80010-4030

A7

Ref	Part	
1	6N0-E1400-00 Crankshaft assembly	Buy now
2	6N0-E1412-00 Crank 1	Buy now
3	6N0-E1422-00 Crank 2	Buy now
4	6N0-E1432-00 Crank 3	Buy now
5	6N0-E1442-00 Crank 4	Buy now
6	6G1-11681-00 Pin, crank	Buy now
7	93306-204U0 Bearing(6e0)	Buy now
8	93310-418V1 Bearing (6e0)	Buy now
9	90209-18112 Washer 132116850000	Buy now
10	6N0-E1651-00 Rod connecting	Buy now
11	6N0-E1515-00 Seal, labyrinth 1	Buy now
12	93440-47055 Cir clip (655)	Buy now
13	91609-20008 Pin, spring	Buy now
14	90201-41303 Washer, plate	Buy now
15	6N0-E1631-00-98 Piston (std)	Buy now

Crankshaft. Piston

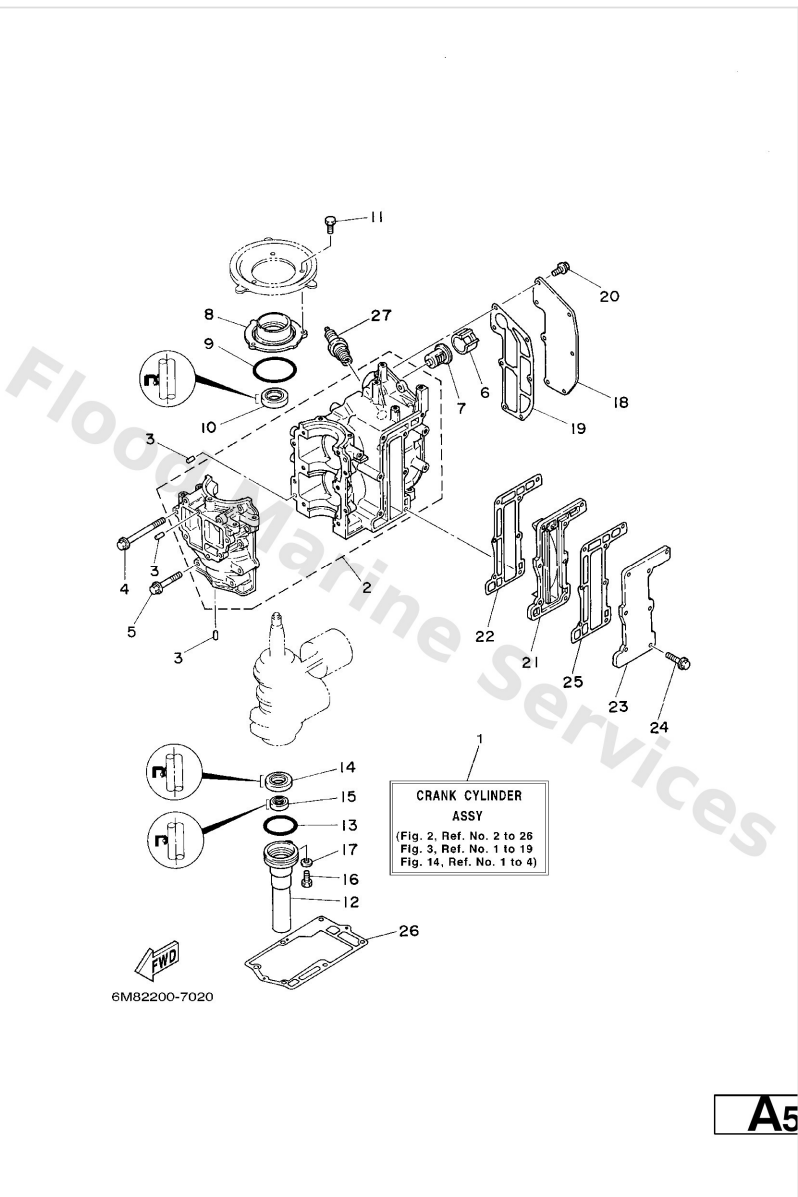


FWD
6M80010-4030

A7

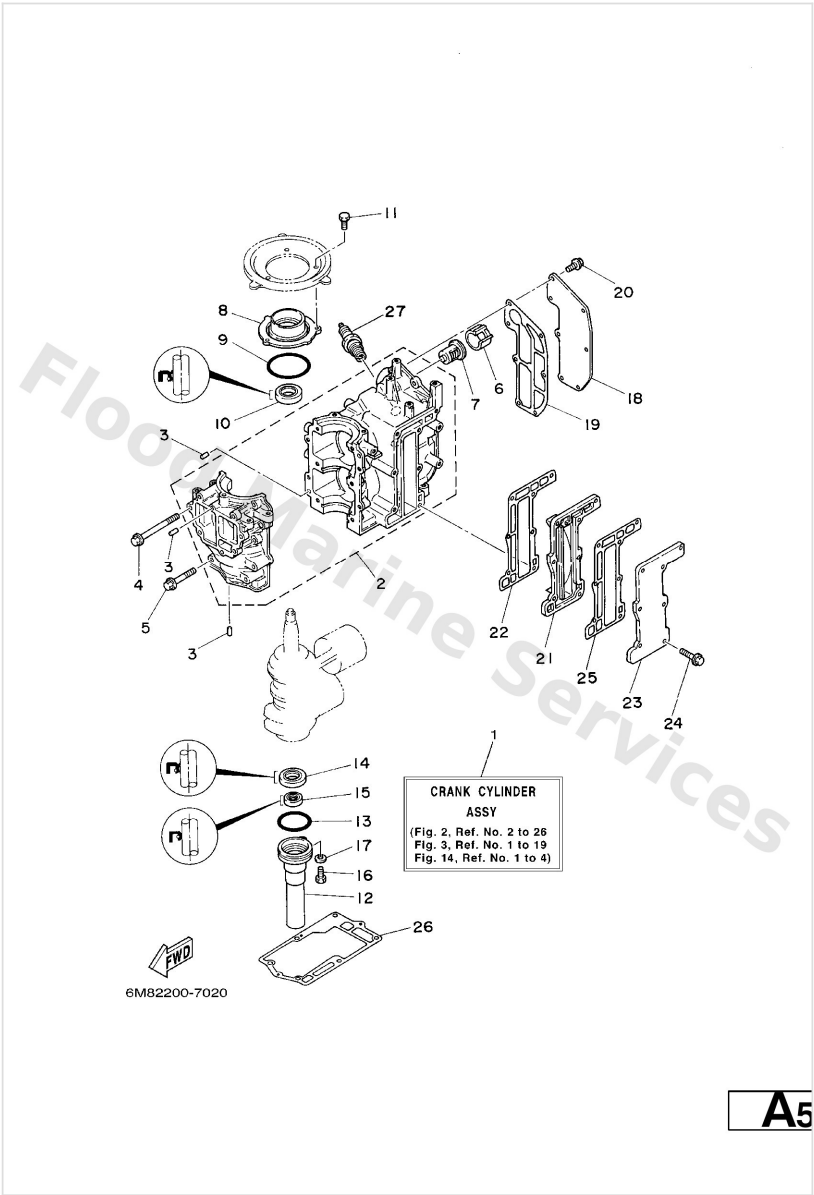
Ref	Part	
16	6N0-E1603-00 Piston ring set (std)	Buy now
17	93310-112V0 Bearing (6e0)	Buy now
18	6N0-E1633-00 Pin, piston	Buy now
19	93450-13022 Circlip 132116340000	Buy now

Cylinder. Crankcase



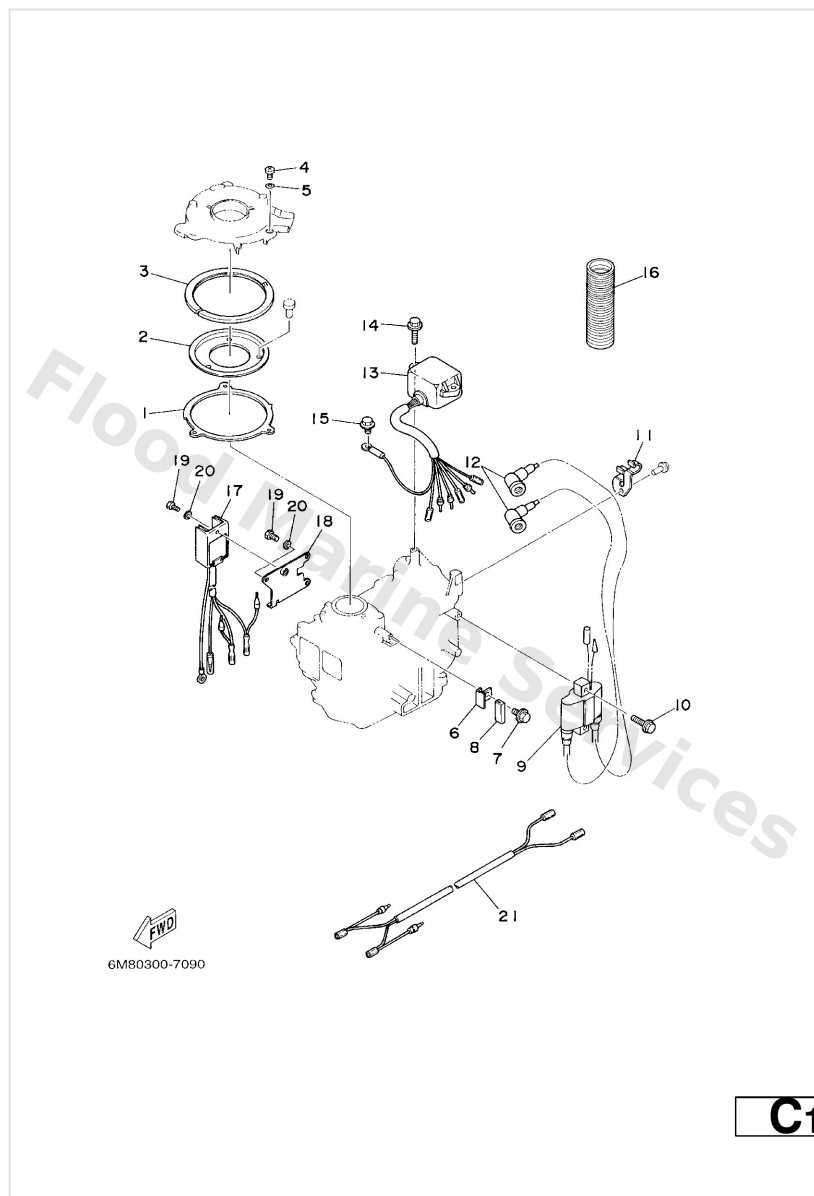
Ref	Part	
3	93604-08062 Pin,dowel (626)	Buy now
4	90105-06M26 Bolt (6g1)	Buy now
5	90105-06M25 Bolt (6g1)	Buy now
6	90387-22M50 Collar (6g1)	Buy now
7	6E5-12411-01 Thermostat	Buy now
9	93210-54M54 O-ring (6g1)	Buy now
10	93102-20M25 Oil seal (6e0)	Buy now
11	97013-06016 Bolt, hexagon deep recess	Buy now
13	93210-42159 O-ring (647)	Buy now
14	93101-20M34 Oil seal(6j1)	Buy now
15	93101-12M26 Oil seal(6g1)	Buy now
16	97095-06016 Bolt, hexagon deep recess	Buy now
17	92995-06600 Washer, plain (646)	Buy now
19	6G1-11193-A1 Gasket, head cover 1	Buy now
20	90105-06M14 Bolt (6e0)	Buy now

Cylinder. Crankcase



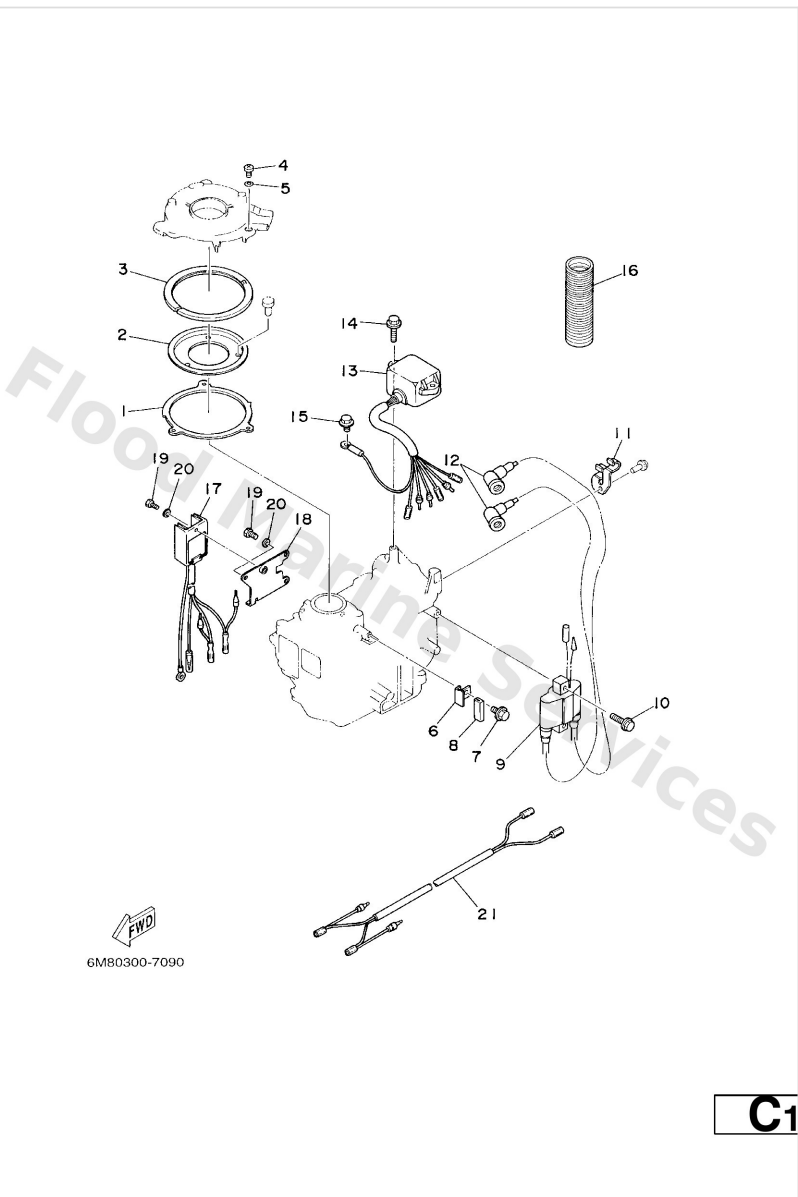
Ref	Part	
22	6G1-41112-A1 Gasket, exhaust inner cover	Buy now
24	90105-06M24 Bolt (6g1)	Buy now
25	6G1-41114-A0 Gasket, exhaust outer cover	Buy now
26	6G1-45113-A1 Gasket, upper casing	Buy now
27	94702-00271 Plug, spark (br7hs-10)	Buy now
27	94702-00274 Plug, spark (br6hs-10)	Buy now

Electrical



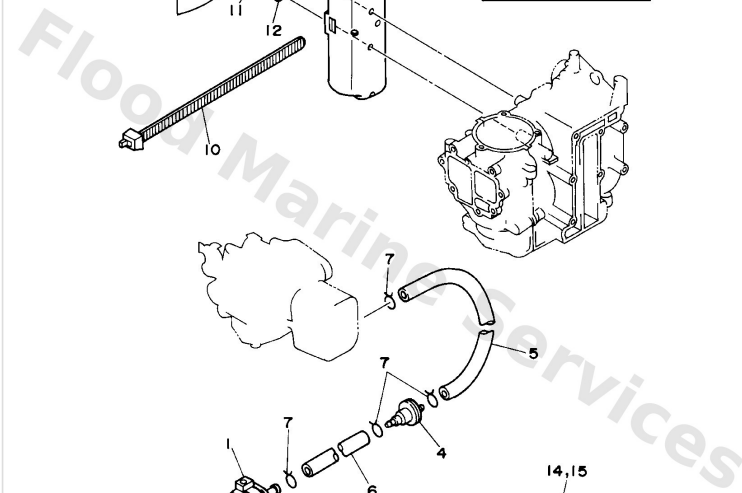
Ref	Part	
1	6N0-G1611-00 Retainer, magneto base 1	Buy now
2	6G1-41612-00 Retainer, magneto base	Buy now
3	6N0-G1613-00 Plate, base friction	Buy now
4	97885-05010 Screw, pan head(62x)	Buy now
5	92995-05600 Washer, plain (646)	Buy now
6	6G1-41615-00 Stopper, magneto base	Buy now
7	95895-06010 Bolt, flange(7ht)	Buy now
8	6G1-44194-00 Cap	Buy now
9	6G1-85570-01 Ignition coil assembly	Buy now
10	95895-06025 Bolt, flange deep recess	Buy now
11	90465-08M17 Clamp (6G1)	Buy now
12	6G1-82370-21 Plug cap assembly	Buy now
13	696-85540-11 C.d.i. unit assembly	Buy now
14	95895-06020 Bolt, flange(jk3)	Buy now
16	6G1-83557-00 Tube	Buy now

Electrical



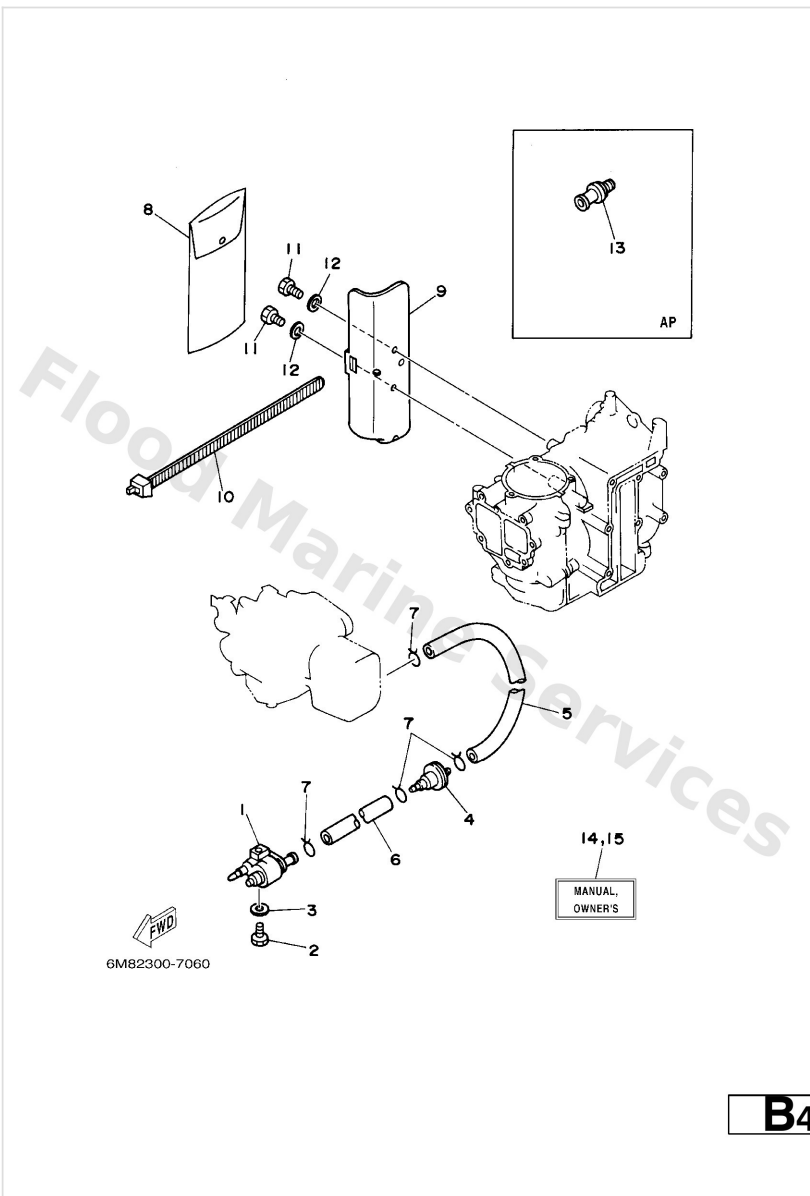
Ref	Part	
17	6J8-81960-00 Rectifier & regulator assembly	Buy now
18	6N0-H1915-00 Plate, regulator fitting	Buy now
19	97095-06012 Bolt(gh1)	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6N0-H2553-10 Extension, wire lead	Buy now

Fuel



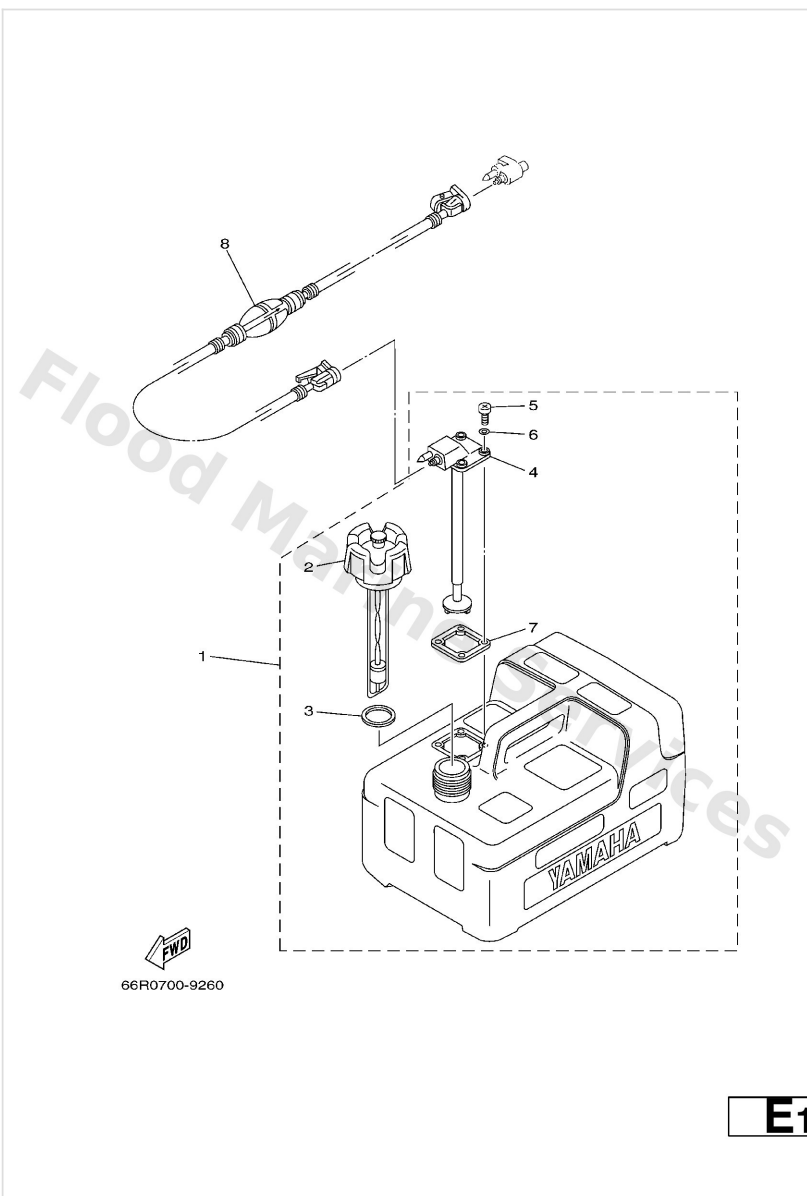
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	646-24251-02 Strainer 1	Buy now
5	90445-09221 Hose (I1500)	Buy now
6	90445-09220 Hose (I1500)	Buy now
7	90467-08004 Clip, pipe 6162435600	Buy now
8	6N0-F8100-00 Tool kit	Buy now
9	6N0-F8170-00 Holder, Tool	Buy now
10	6G1-2811G-00 Band	Buy now
11	97095-06012 Bolt(gh1)	Buy now
13	6L8-F8193-00 Plug, water check AP	Buy now
14	6M8-F8199-75-A0 O/m 6c/6d/8c '03 e, f, s UR (E,F,S)	Buy now
14	6M8-F8199-75-B0 O/m 6c/6d/8c '03 g, d, i UR (D,NL,I)	Buy now
15	6M8-F8199-86-A0 O/m 6cmh/6dmh/8cmh(6m82/92 '03 UR (DK,P,GR)	Buy now

Fuel



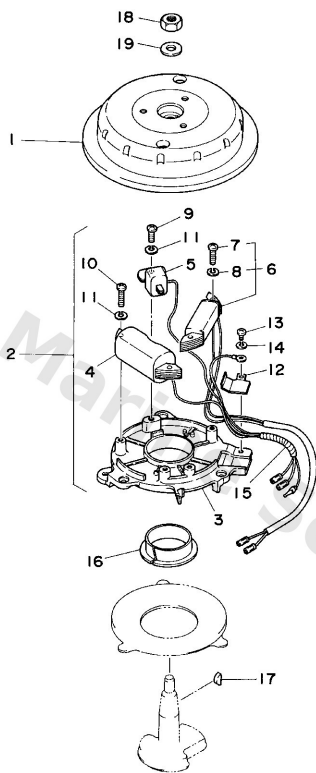
Ref	Part	
15	6M8-F8199-86-B0 O/m 6cmh/6dmh/8cmh(6m82/92 '03 UR (N,S,SS)	Buy now

Fuel Tank



Ref	Part	
1	6YL-F4201-02 19 – AP	Buy now
2	6YL-F4610-00 Cap assembly	Buy now
3	6YL-F4641-00 Gasket, cap 1	Buy now
4	6YL-F4260-01 Fuel meter assembly	Buy now
5	90157-05811 Screw, pan head	Buy now
6	6YL-F4329-00 Seal	Buy now
7	6YL-F4268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

Generator

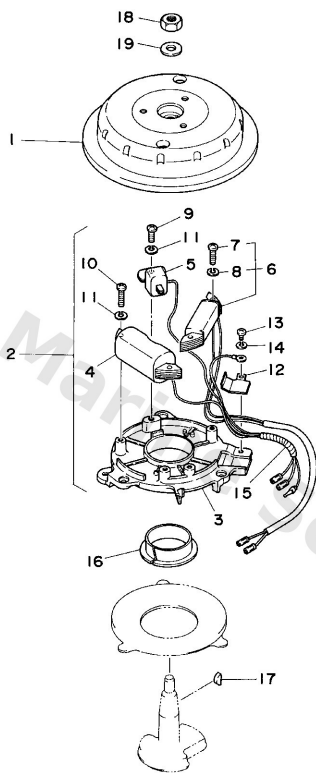


6M80010-4080

B7

Ref	Part	
1	6G1-85550-71 Rotor assembly	Buy now
2	6G1-85560-F0 Base ass'y	Buy now
3	6G1-85509-70 Base, magneto	Buy now
4	6E7-85520-70 Coil assembly	Buy now
5	6E7-85580-70 Pulser coil ass'y	Buy now
6	6E7-81303-A0 Lighting coil ass'y	Buy now
7	97802-05025 Screw, panhead (a93)	Buy now
8	92902-05100 Ybs67-5 washer, spring	Buy now
9	97802-05016 Screw, pan head(6b0)	Buy now
10	97802-05020 Screw, pan head	Buy now
12	6G1-85548-70 Cord, clamp	Buy now
13	97802-04008 Screw, pan head (713)	Buy now
14	92902-04100 Ybs67-4 washer, spring	Buy now
15	6G1-85515-70 Wire, lead	Buy now
16	90386-44M42 Bushing (6g1)	Buy now

Generator

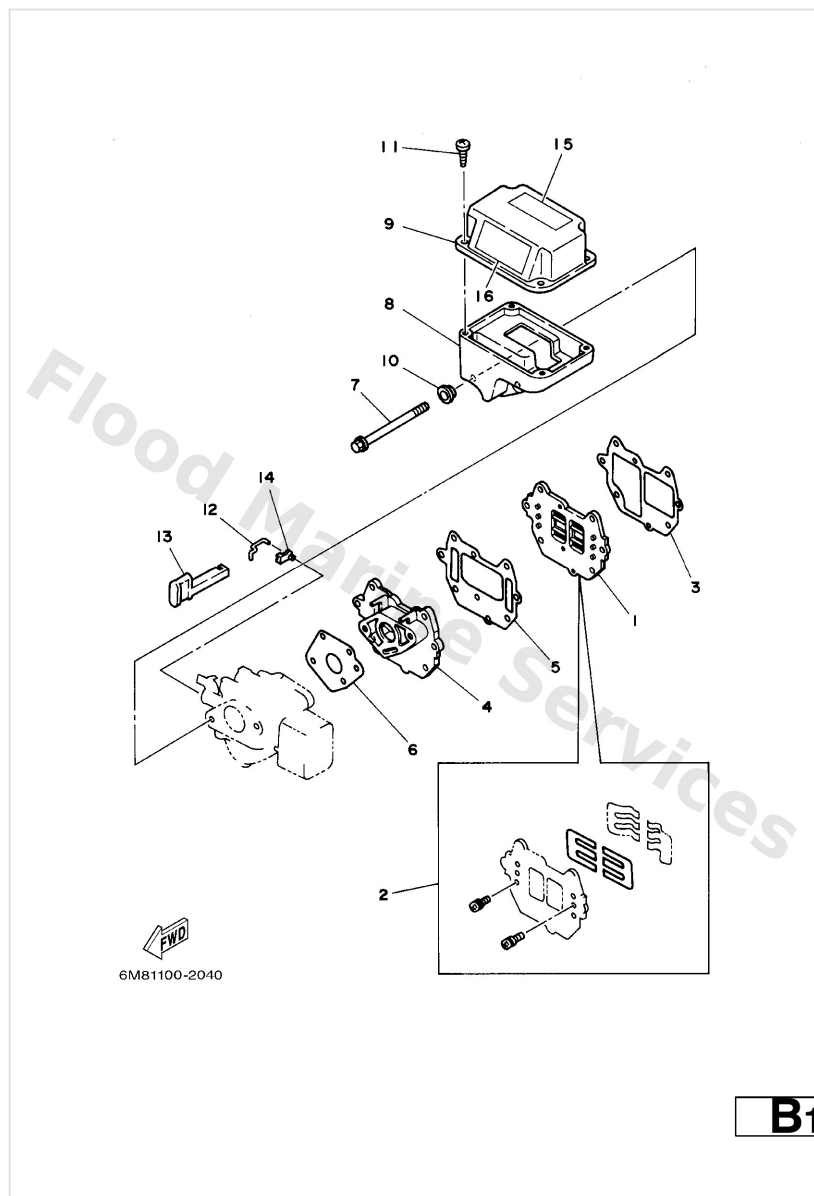


6M80010-4080

B7

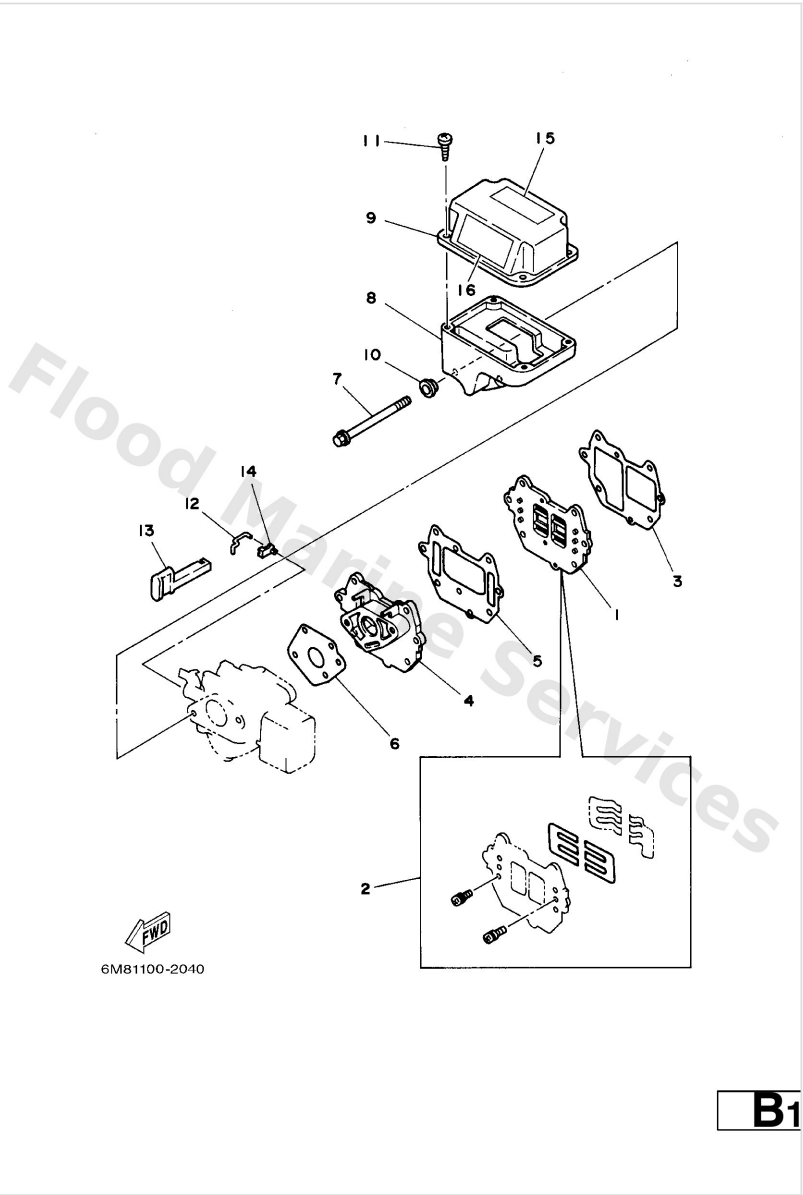
Ref	Part	
17	90280-04M06 Key, woodruff(6a1)	Buy now
18	90170-10113 Nut, crank shaft (650)	Buy now
19	90201-10126 Washer, plate (26h)	Buy now

Intake



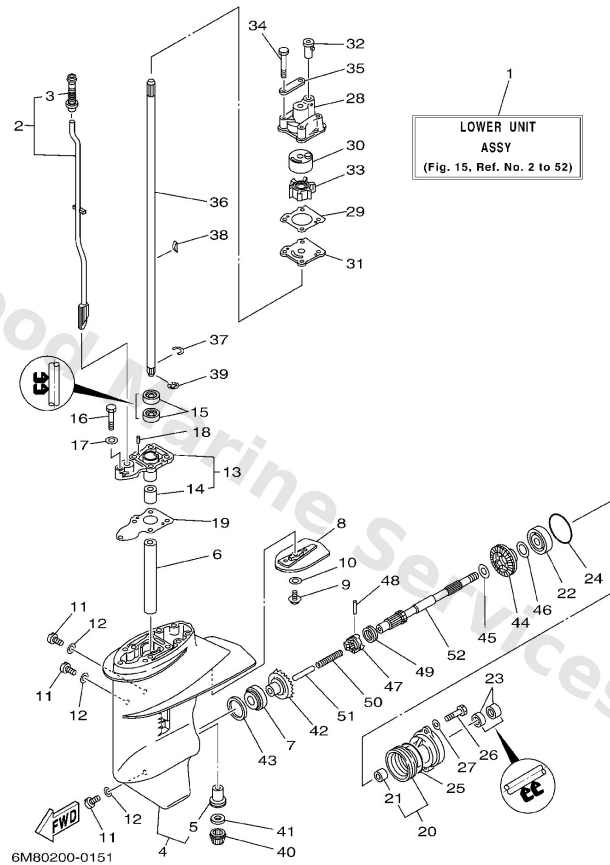
Ref	Part	
1	6G1-13610-01 Reed valve assembly	Buy now
2	6G1-W0004-00 Reed set	Buy now
3	6G1-13621-A1 Gasket, valve seat	Buy now
4	6N0-E3641-00-94 Manifold, intake 1	Buy now
5	6G1-13645-A1 Gasket, intake manifold	Buy now
6	6G1-14198-A1 Gasket	Buy now
7	95895-06085 Bolt, flange(6g1)	Buy now
8	6M8-E4417-00 Cover set	Buy now
9	6M8-E4418-00 Cover 2	Buy now
10	90387-06M70 Collar (6h5)	Buy now
11	97780-50514 Screw, panhead tapping (682)	Buy now
12	6G1-41256-00 Rod, choke link	Buy now
13	6G1-41271-00 Knob, choke 1	Buy now
14	661-41262-02 Joint, choke lever	Buy now
15	6A1-83625-41 Mark 5	Buy now

Intake



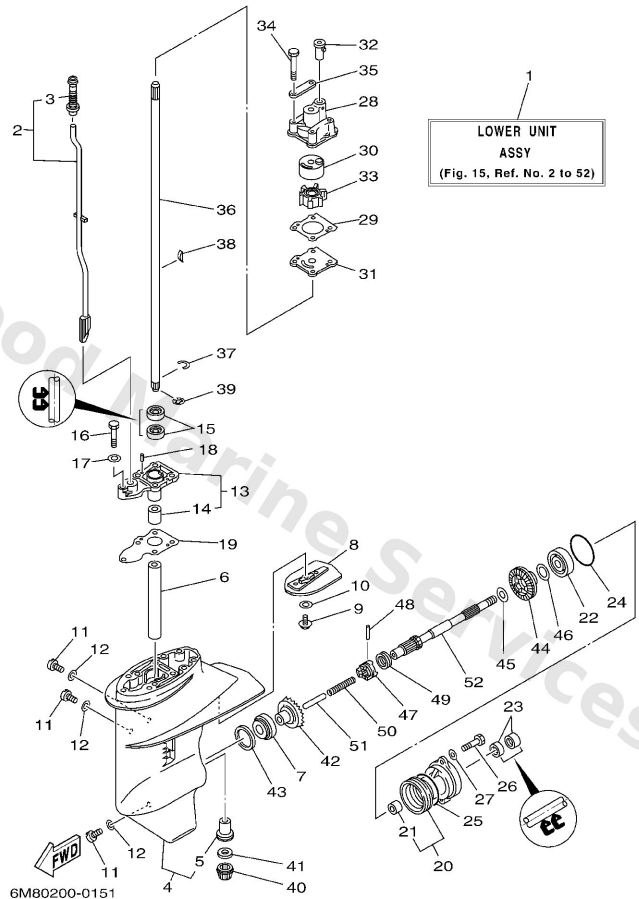
Ref	Part	
16	6A1-83625-51 Mark 5	Buy now

Lower Casing. Drive 1



Ref	Part	
2	6N0-G4150-00 Shift cam assembly S	Buy now
2	6N0-G4150-10 Shift cam assembly L	Buy now
2	6N0-G4150-20 Shift Cam assembly X	Buy now
3	6G1-44147-00 Boot, shift rod	Buy now
5	6G1-45317-09 Bushing, drive shaft 2	Buy now
6	90387-14M49 Collar (6g1)	Buy now
7	93332-000U4 Brg,tapered roller 42mm (689)	Buy now
8	6N0-G5251-00 Anode	Buy now
9	97095-06016 Bolt, hexagon deep recess	Buy now
10	92990-06300 Washer, tooth	Buy now
11	90340-08002 Plug, straight screw	Buy now
12	90430-08020 Gasket	Buy now
14	6G1-45316-09 Bushing, drive shaft 1	Buy now
15	93101-11M23 Oil seal (6g1)	Buy now
16	97095-06030 Bolt(jf7)	Buy now

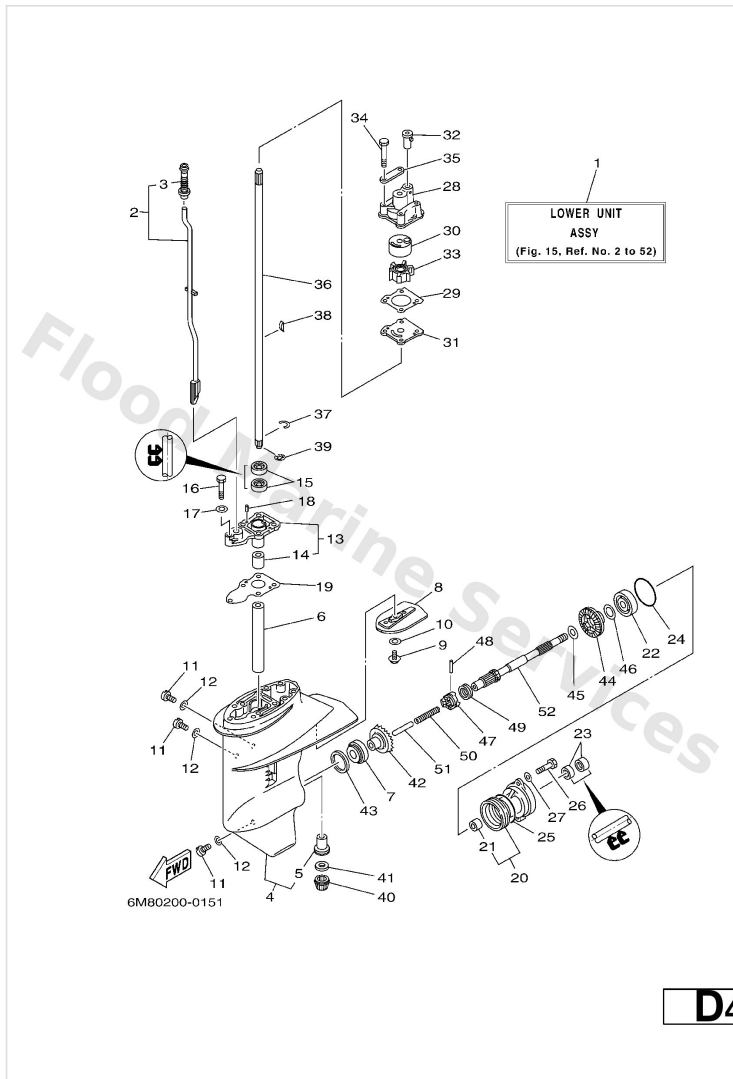
Lower Casing. Drive 1



D4

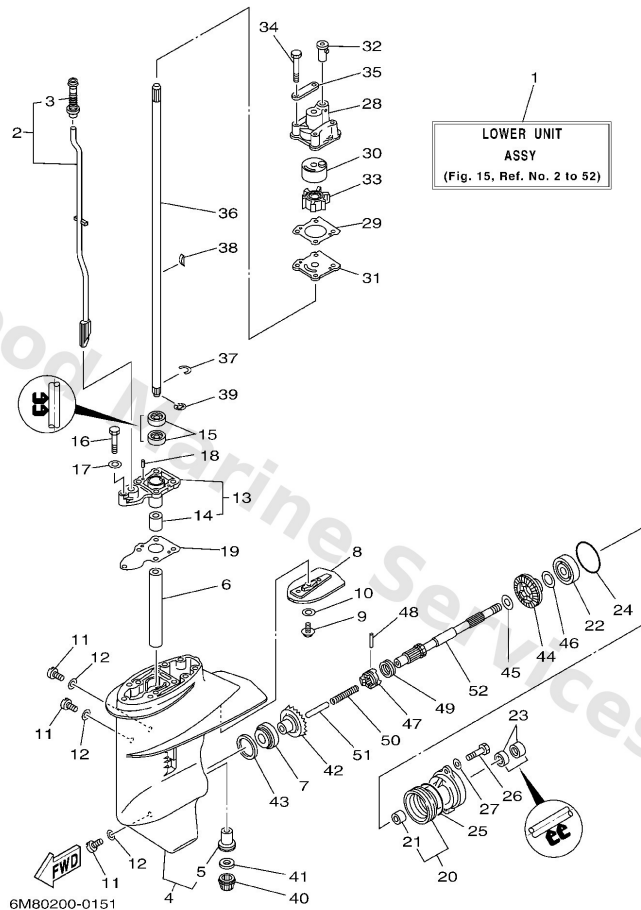
Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now
18	93604-08062 Pin,dowel (626)	Buy now
19	6G1-45315-A0 Packing, lower casing	Buy now
21	6G1-45362-09 Bushing, lower casing cap	Buy now
22	93306-004U0 Bearing (7k2)	Buy now
23	93101-15074 Oil seal (655)	Buy now
24	93210-49046 O-ring (620)	Buy now
25	93210-53M08 O-ring(50m)	Buy now
28	6N0-G4311-00 Housing, water pump	Buy now
29	6G1-44315-A0 Gasket,water pump	Buy now
30	6G1-44322-00 Insert, cartridge	Buy now
31	6G1-44323-00 Outer plate, cartridge	Buy now
32	647-44366-00 Damper, water seal 2	Buy now
33	6G1-44352-00 Impeller	Buy now
34	97095-06045 Bolt, hexagon	Buy now

Lower Casing. Drive 1



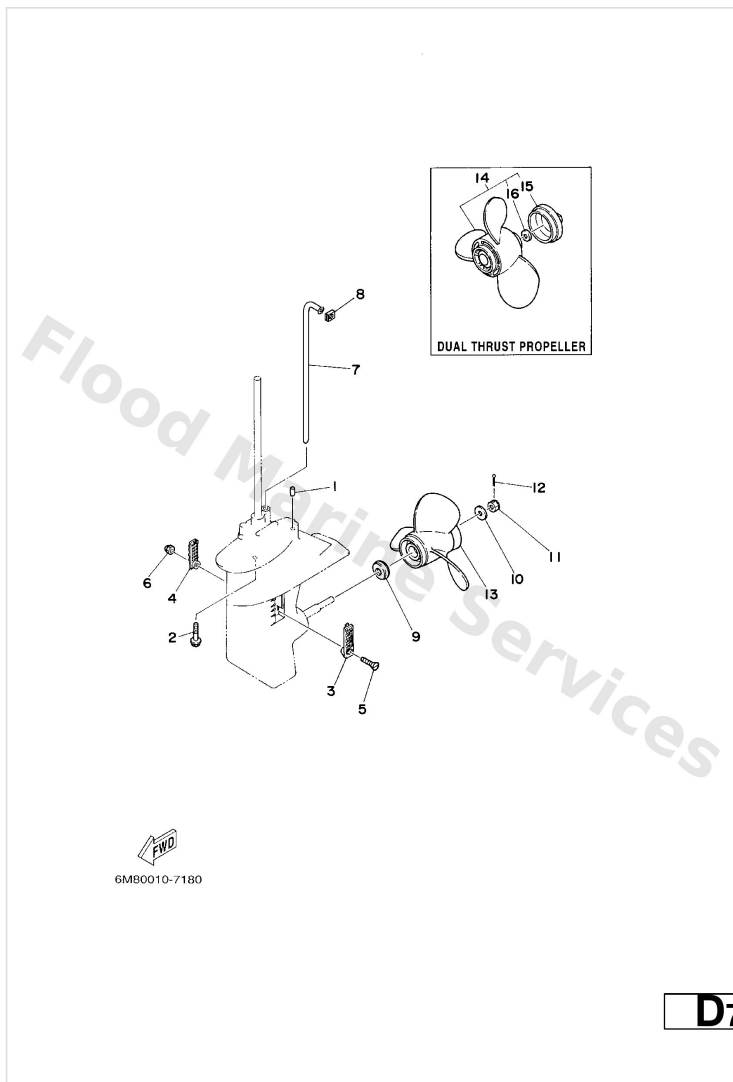
Ref	Part	
35	6G1-44328-00 Plate	Buy now
36	6N0-G5511-00 Shaft, drive S	Buy now
36	6N0-G5511-10 Shaft, drive L	Buy now
36	6N0-G5511-20 Shaft, Drive X	Buy now
37	90467-09M05 Clip (6g1)	Buy now
38	90280-03024 Key, woodruff(662)	Buy now
39	99001-06600 Circlip(53l)	Buy now
40	6N0-G5551-00 Pinion	Buy now
41	6G1-45533-00-19 Shim (t:1.9mm) UR	Buy now
41	6G1-45533-00-20 Shim (t:2.0mm) UR	Buy now
41	6G1-45533-00-21 Shim (t:2.1mm) UR	Buy now
41	6G1-45533-00-22 Shim (t:2.2mm) UR	Buy now
42	6N0-G5560-00 Gear 1 (27t)	Buy now
43	664-45587-01-10 Shim (t:0.10mm) UR	Buy now
43	664-45587-01-12 Shim (t:0.12mm) UR	Buy now

Lower Casing. Drive 1



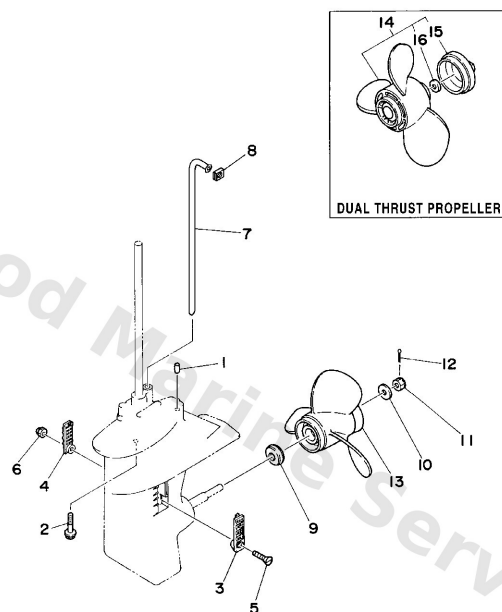
Ref	Part	
43	664-45587-01-15 Shim (t:0.15mm) UR	Buy now
43	664-45587-01-18 Shim (t:0.18mm) UR	Buy now
43	664-45587-01-30 Shim (t:0.30mm) UR	Buy now
43	664-45587-01-40 Shim (t:0.40mm) UR	Buy now
43	664-45587-01-50 Shim (t:0.50mm) UR	Buy now
44	6N0-G5571-00 Gear 2	Buy now
45	90201-15M89 Washer, plate (6g1)	Buy now
46	647-45567-00 Shim, gear adjust UN	Buy now
47	6G1-45631-00 Clutch, dog	Buy now
48	6G1-45632-00 Cross, pin	Buy now
49	654-45633-00 Ring, cross pin	Buy now
50	90501-12M38 Spring, compression(6g1)	Buy now
51	6G1-45635-00 Plunger, shift	Buy now
52	6G1-45611-01 Shaft, propellar	Buy now

Lower Casing. Drive 2



Ref	Part	
1	93604-08062 Pin,dowel (626)	Buy now
2	95895-06030 Bolt, flange deep recess S/L	Buy now
3	6G1-45214-00 Cover, water inlet	Buy now
4	6G1-45215-00 Cover, water inlet	Buy now
5	90152-05M03 Screw, countersunk	Buy now
6	90185-05002 Nut nylon (sus)(ex4)	Buy now
7	6N0-G4361-00 Tube, water 1 S	Buy now
7	6N0-G4361-10 Tube, water 1 L	Buy now
7	6N0-G4361-20 Tube, Water 1 X	Buy now
8	6G1-44365-00 Damper, water seal 1	Buy now
9	6N0-G5987-00 Spacer UR	Buy now
9	6N0-G5987-10 Spacer UR	Buy now
10	90201-10M01 Washer, plate(6m7)	Buy now
11	90171-10M01 Nut castle (683)	Buy now
12	91490-30020 Pin cotter	Buy now

Lower Casing. Drive 2

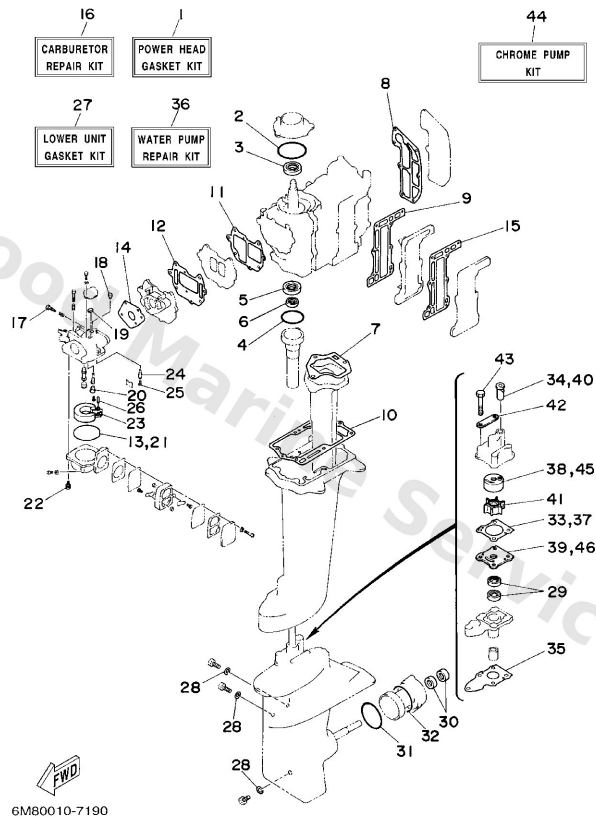



6MB0010-7180

D7

Ref	Part	
15	6G1-45616-01 Nut, propeller	Buy now
16	90201-10M02 Washer, plate(6g9)	Buy now

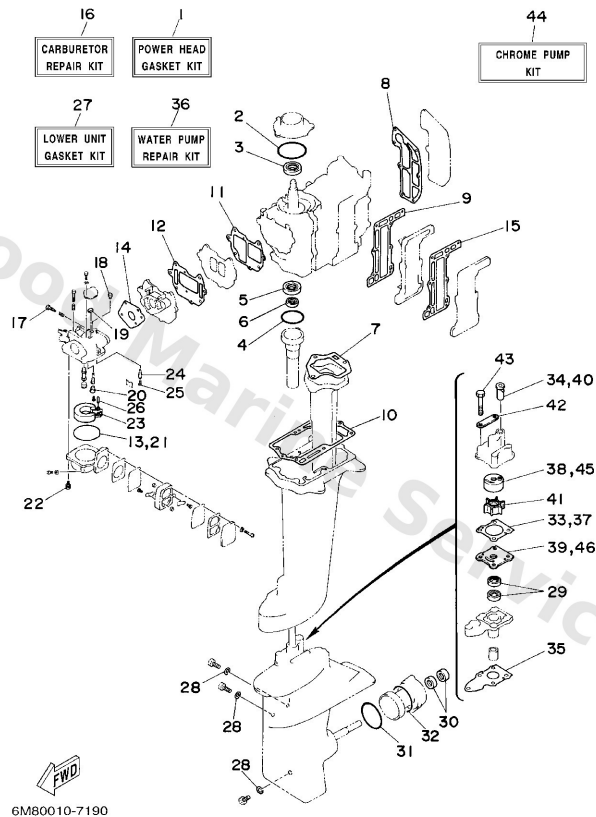
Repair Kit



E2

Ref	Part	
1	6N0-W0001-A0 Power head gasket kit	Buy now
2	93210-54M54 O-ring (6g1)	Buy now
3	93102-20M25 Oil seal (6e0)	Buy now
4	93210-42159 O-ring (647)	Buy now
5	93101-20M34 Oil seal(6j1)	Buy now
6	93101-12M26 Oil seal(6g1)	Buy now
7	6G1-41133-A0 Gasket, exhaust manifold 1	Buy now
8	6G1-11193-A1 Gasket, head cover 1	Buy now
9	6G1-41112-A1 Gasket, exhaust inner cover	Buy now
10	6G1-45113-A1 Gasket, upper casing	Buy now
11	6G1-13621-A1 Gasket, valve seat	Buy now
12	6G1-13645-A1 Gasket, intake manifold	Buy now
13	6G1-14984-00 Gasket, float chamber	Buy now
14	6G1-14198-A1 Gasket	Buy now
15	6G1-41114-A0 Gasket, exhaust outer cover	Buy now

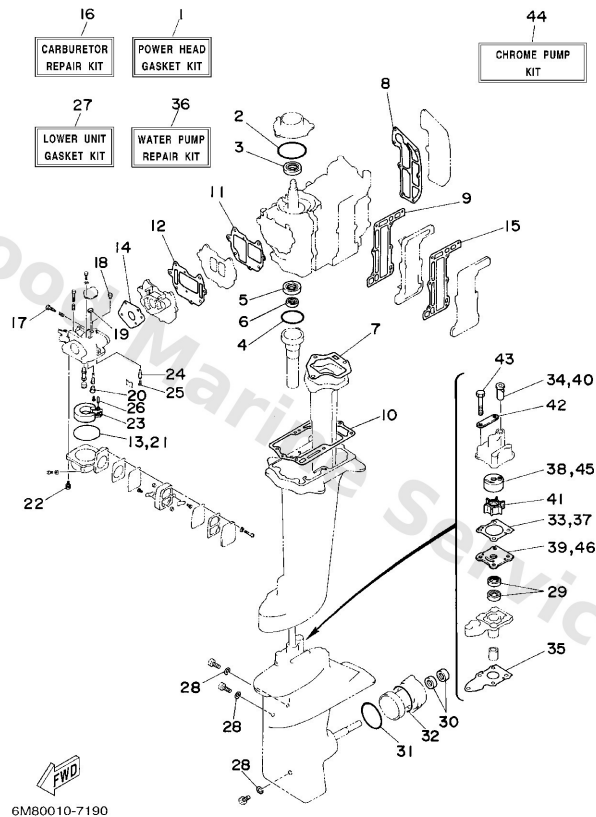
Repair Kit



E2

Ref	Part	
16	6N0-W0093-00 Carburetor repair kit	Buy now
17	679-14923-00 Screw, pilot	Buy now
18	6G1-14966-00 Cap	Buy now
19	6G1-14126-00 Packing	Buy now
20	676-14966-00 Rubber cap	Buy now
22	97980-04114 Screw, pan head(ga5)	Buy now
23	6G1-14985-00 Float comp.	Buy now
24	6G1-14546-01 Valve, needle	Buy now
25	676-14186-00 Pin, valve	Buy now
26	688-14548-00 Pin, arm	Buy now
27	6N0-W0001-C0 Lower unit gasket kit	Buy now
28	90430-08020 Gasket	Buy now
29	93101-11M23 Oil seal (6g1)	Buy now
30	93101-15074 Oil seal (655)	Buy now
31	93210-49046 O-ring (620)	Buy now

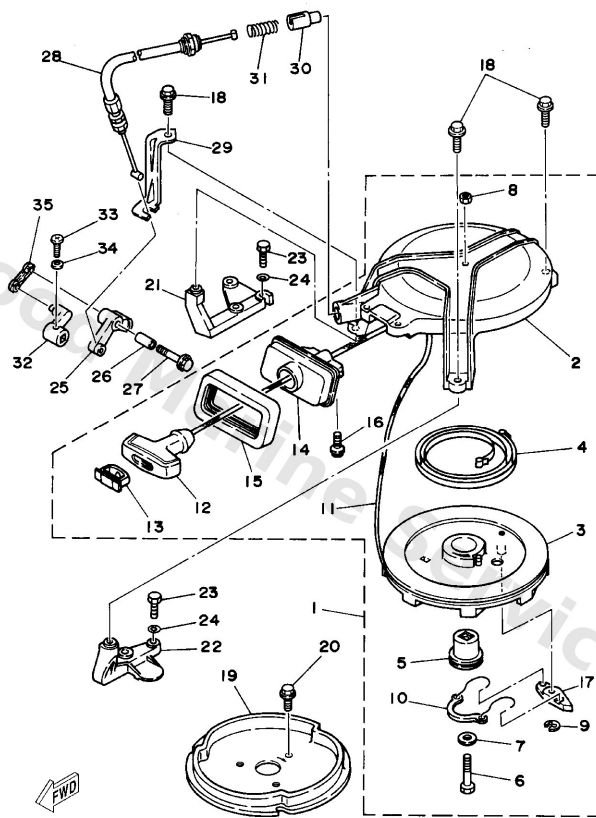
Repair Kit



E2

Ref	Part	
32	93210-53M08 O-ring(50m)	Buy now
33	6G1-44315-A0 Gasket,water pump	Buy now
34	647-44366-00 Damper, water seal 2	Buy now
35	6G1-45315-A0 Packing, lower casing	Buy now
36	6N0-W0078-A0 Water pump repair kit	Buy now
38	6G1-44322-00 Insert, cartridge	Buy now
39	6G1-44323-00 Outer plate, cartridge	Buy now
41	6G1-44352-00 Impeller	Buy now
42	6G1-44328-00 Plate	Buy now
43	97095-06045 Bolt, hexagon	Buy now
44	6N0-W0078-0A Chrome pump kit	Buy now
45	6G1-44322-40 Insert, cartridge	Buy now
46	6G1-44323-40 Outer plate, cartridge	Buy now

Starter

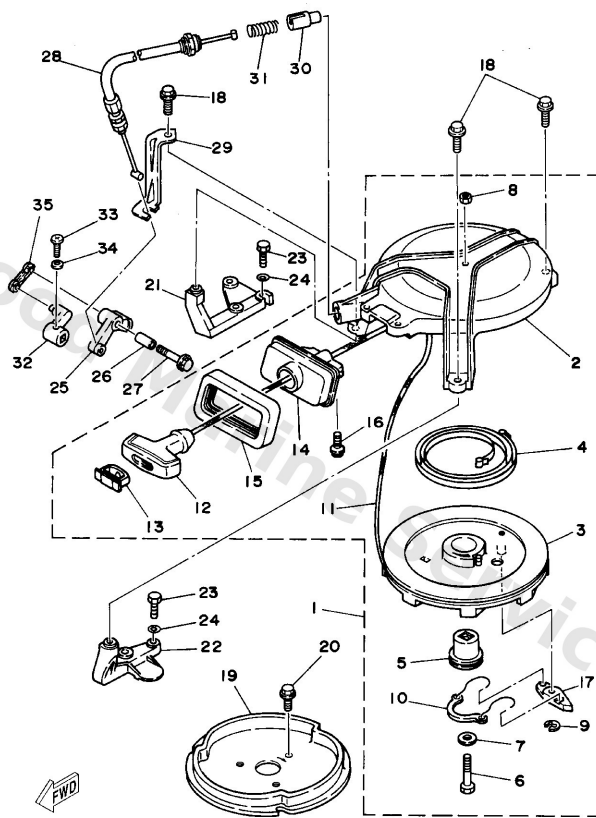


6M80010-7070

B5

Ref	Part	
1	6M8-E5710-03 Starter assembly	Buy now
2	6N0-E5711-80-94 Case, Starter	Buy now
3	6M8-E5714-00 Drum, sheave	Buy now
4	90510-08M03 Spring, spiral (6g1)	Buy now
5	6G1-15717-00 Shaft, starter	Buy now
6	97013-06035 Bolt(3rv)	Buy now
7	90201-06M30 Washer, plate (6a1)	Buy now
8	95303-06600 Nut(661)	Buy now
9	93430-06M02 Circlip (689)	Buy now
10	6G1-15705-00 Spring, drive pawl	Buy now
11	* item_description	Buy now
12	6G1-15755-00 Handle, starter	Buy now
13	6G1-15779-00 Cover	Buy now
14	6N0-E5758-00 Guide, rope	Buy now
15	6G1-15762-00 Seal 2	Buy now

Starter

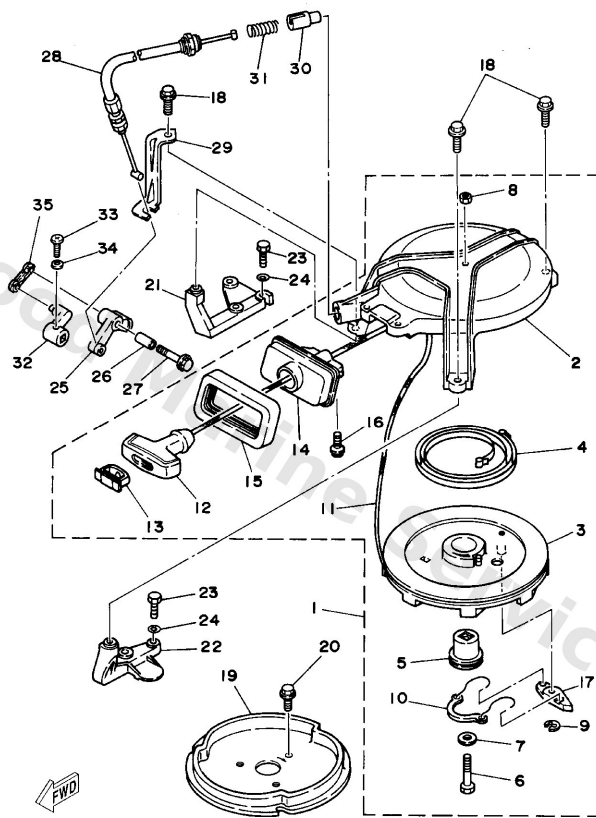


6M80010-7070

B5

Ref	Part	
16	95895-06016 Bolt, flange deep recess	Buy now
17	677-15741-01 Pawl, drive	Buy now
18	95895-06020 Bolt, flange(jk3)	Buy now
19	6N0-E5723-00-94 Pulley, starter	Buy now
20	90105-06M29 Bolt (6g1)	Buy now
21	6N0-E5771-00-94 Stay 1	Buy now
22	6N0-E5772-00-94 Stay 2	Buy now
23	97075-06020 Bolt(7u8)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	6G1-15746-81 Arm	Buy now
26	6G1-15764-00 Collar 1	Buy now
27	95895-06025 Bolt, flange deep recess	Buy now
28	6N0-E5770-80 Cable comp., starter stop	Buy now
29	6G1-15774-81 Stay 4	Buy now
30	656-15748-00 Plunger, starter stop	Buy now

Starter

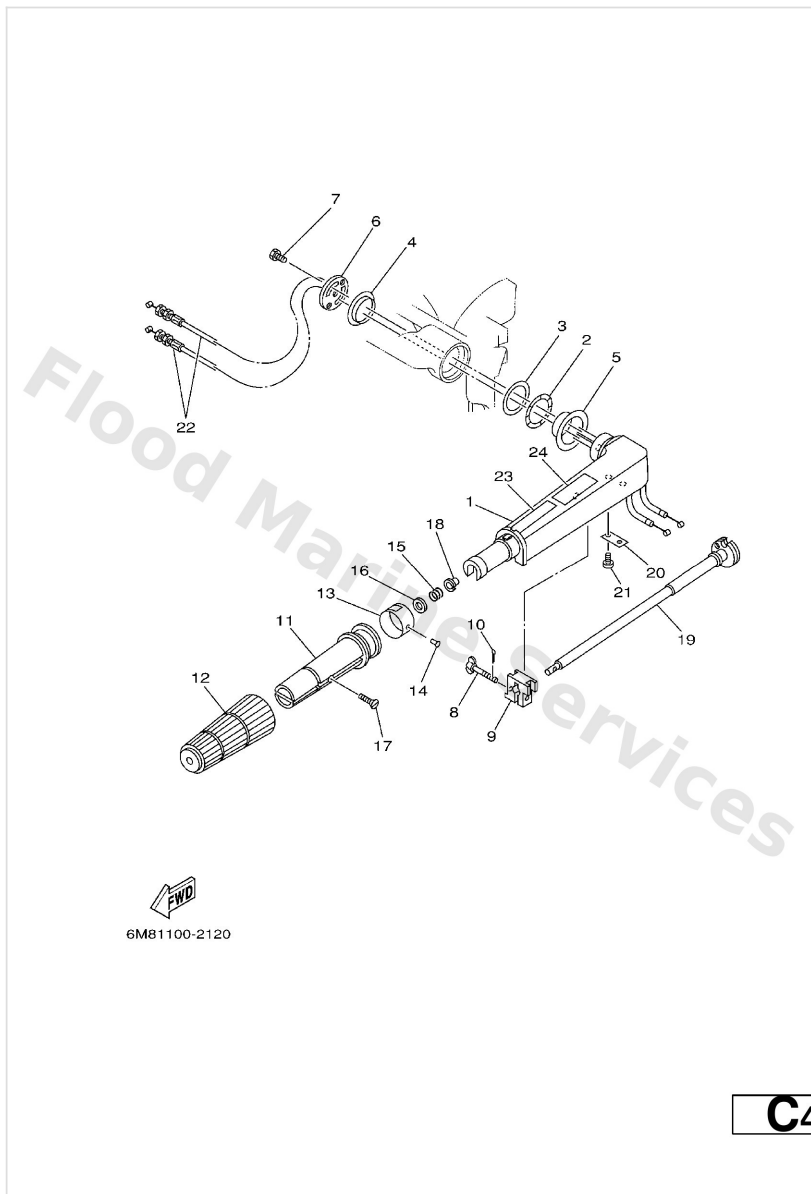


6M80010-7070

B5

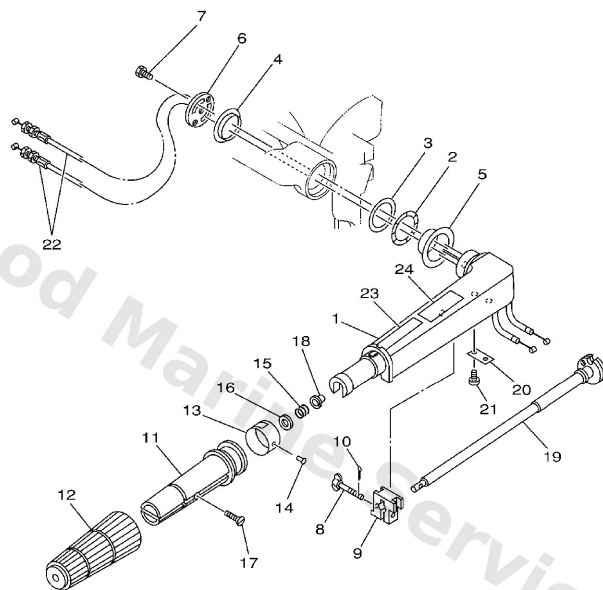
Ref	Part	
31	90501-10227 Spring, comprreshion(656)	Buy now
32	6G1-44125-80 Lever, shift rod 2	Buy now
33	97880-05016 Screw, pan head(6b0)	Buy now
34	92990-05600 Washer, plain (646)	Buy now
35	6G1-15747-80 Link	Buy now

Steering



Ref	Part	
2	90206-36M21 Washer, wave(63v)	Buy now
3	90202-36M55 Washer, plate(63v)	Buy now
4	90386-33M96 Bush(63v)	Buy now
5	90386-34M97 Bush(63v)	Buy now
6	6G1-42131-01 Cover, handle steering	Buy now
7	97095-06020 Bolt(7u8)	Buy now
8	6G1-42125-01 Bolt, friction adjusting	Buy now
9	6N0-G2126-00 Piece, friction	Buy now
10	91490-16010 Pin, cotter	Buy now
11	6M4-G2119-00 Grip, steering handle	Buy now
12	6N0-G2177-00 Rubber, handle	Buy now
13	6G1-42137-10 Indicator, throttle	Buy now
14	90269-02M09 Rivet(6l5)	Buy now
15	90501-23215 Spring (655)	Buy now
16	92903-10600 Washer, plate	Buy now

Steering

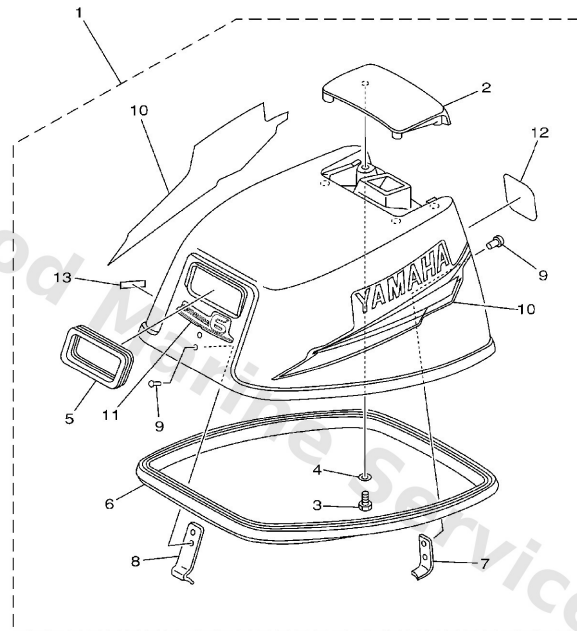



 6M81100-2120

C4

Ref	Part	
17	90149-05M13 Screw, countersunk	Buy now
18	90386-08032 Bushing (650)	Buy now
19	69M-G2138-00 Lever, throttle	Buy now
20	6E0-42159-02 Stay	Buy now
21	97885-05012 Screw,pan head (646)	Buy now
22	6N0-F6301-00 Throttle cable assembly	Buy now
23	6E0-83627-41 Label, caution 7	Buy now
24	6E0-83627-51 Label, Caution 7	Buy now

Top Cowling

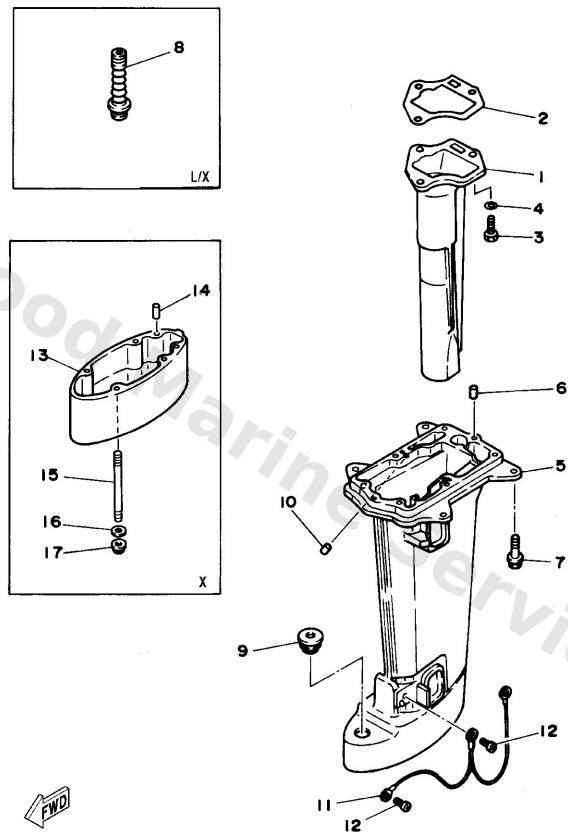



6M81200-2010

A4

Ref	Part	
3	97095-06016 Bolt, hexagon deep recess	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	6G1-15761-00 Seal 1	Buy now
6	6G1-42615-00 Seal	Buy now
7	6G1-42647-00 Holder, clamp band	Buy now
8	6N0-G2651-00 Hook 1	Buy now
9	90266-04M00 Rivet 2 (662)	Buy now
10	6N0-WG070-10 Graphic set	Buy now
11	6M8-G2677-20 Graphic Front 6 Cv 2Temps	Buy now
11	6N0-G2677-20 Graphic front 8cv	Buy now
12	6M8-G2678-11 Graphic, rear	Buy now
12	6N0-G2678-11 Graphic, rear	Buy now
13	6E0-44191-11 Indicator, shift	Buy now

Upper Casing



6M81010-7160

D3

Ref	Part	
2	6G1-41133-A0 Gasket, exhaust manifold 1	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
14	93604-08062 Pin,dowel (626) X	Buy now
7	95895-06030 Bolt, flange deep recess	Buy now
8	655-44147-00 Boot, shift rod L/X	Buy now
9	90480-20M29 Grommet (6g1) S	Buy now
10	6G1-45135-00 Pipe 1	Buy now
11	6G1-82149-00 Wire, lead 3	Buy now
12	97885-06008 Screw, pan head(6a3)	Buy now
15	90116-06M18 Bolt Stud (6G1) X	Buy now
16	92990-06600 Washer, plain (646) X	Buy now
17	95780-06300 Nut, nylon (6g1) X	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.