



# Yamaha 6DEM 1989

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

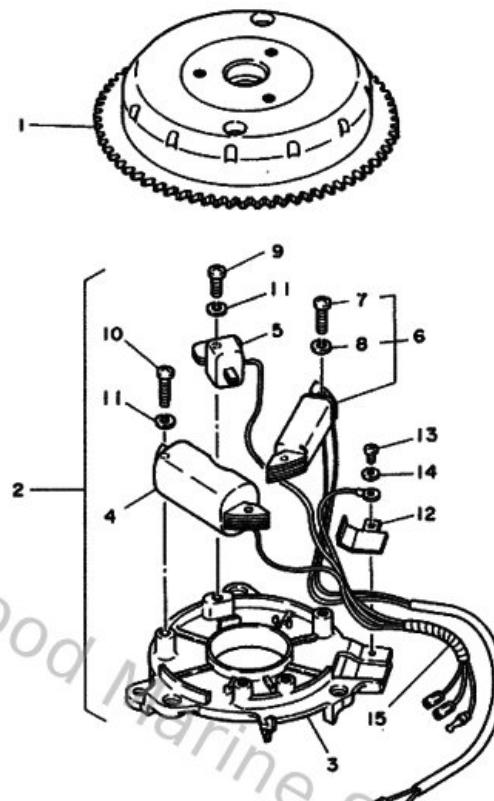
Authorised Yamaha Dealers



# Contents

<b>Alternate 1</b>	3
<b>Alternate 2</b>	4
<b>Alternate 3</b>	6
<b>Bottom Cowling</b>	8
<b>Bracket 1</b>	10
<b>Carburetor</b>	14
<b>Control</b>	17
<b>Crankshaft &amp; Piston</b>	19
<b>Cylinder &amp; Crankcase</b>	21
<b>Electrical 1</b>	23
<b>Fuel</b>	24
<b>Intake</b>	26
<b>Lower Casing &amp; Drive 1</b>	27
<b>Lower Casing &amp; Drive 2</b>	31
<b>Magneto</b>	33
<b>Optional Parts 1</b>	35
<b>Optional Parts 2</b>	36
<b>Optional Parts 3</b>	38
<b>Remote Control</b>	39
<b>Remote Control Assy 1</b>	42
<b>Repair Kit</b>	45
<b>Starter</b>	48
<b>Steering</b>	51
<b>Top Cowling</b>	53
<b>Upper Casing</b>	54

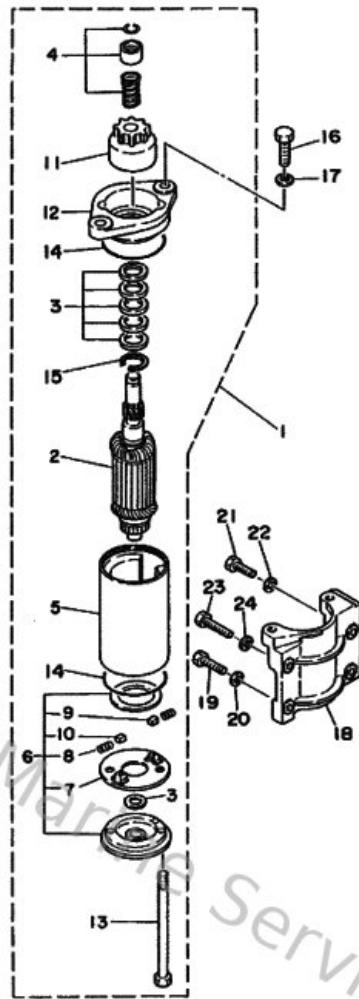
## Alternate 1



 6G10300-9170

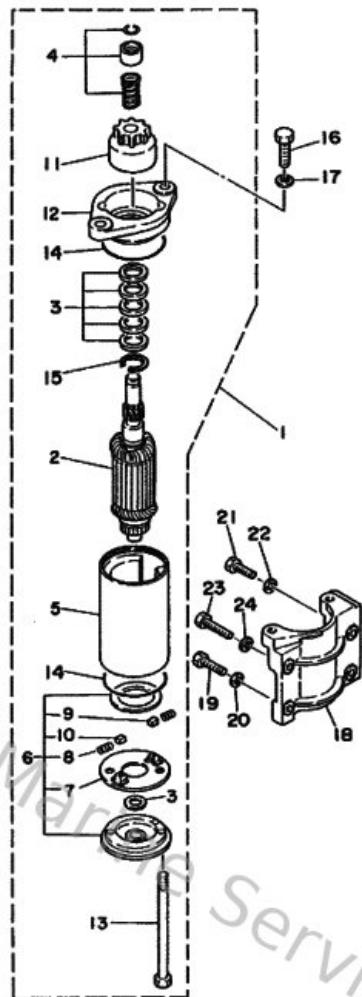
Ref	Part	
1	<a href="#">6G185550A000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">6G185560F000</a> Base ass'y	<a href="#">Buy now</a>
3	<a href="#">6G1855097000</a> Base, magneto	<a href="#">Buy now</a>
4	<a href="#">6E7855207000</a> Coil assembly	<a href="#">Buy now</a>
5	<a href="#">6E7855807000</a> Pulser coil ass'y	<a href="#">Buy now</a>
6	<a href="#">6E781303A000</a> Lighting coil ass'y	<a href="#">Buy now</a>
7	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
8	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
9	<a href="#">978850501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
10	<a href="#">985010502000</a> Screw, pan head	<a href="#">Buy now</a>
12	<a href="#">6G1855487000</a> Cord, clamp	<a href="#">Buy now</a>
13	<a href="#">985800400800</a> Screw, pan head (713)	<a href="#">Buy now</a>
14	<a href="#">929020410000</a> Ybs67-4 washer, spring	<a href="#">Buy now</a>
15	<a href="#">6G1855157000</a> Wire, lead	<a href="#">Buy now</a>

## Alternate 2



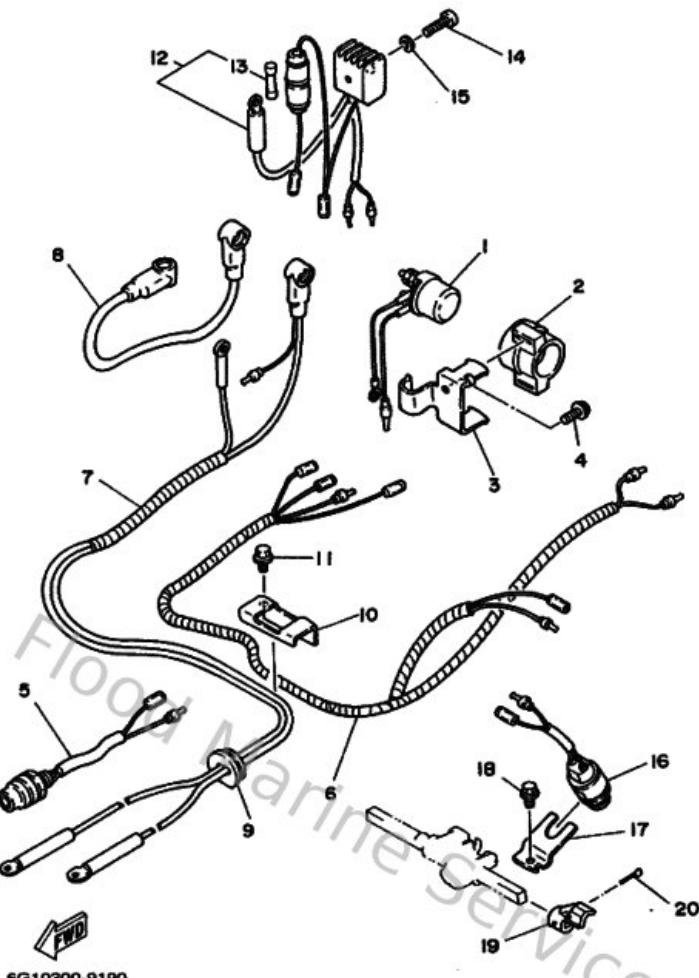
Ref	Part	
1	<a href="#">682818001100</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">682818501000</a> Armature assembly	<a href="#">Buy now</a>
3	<a href="#">682818091000</a> Washer kit	<a href="#">Buy now</a>
4	<a href="#">682818331000</a> Pinion Stopper Set	<a href="#">Buy now</a>
6	<a href="#">682818201000</a> Rear Cover assembly	<a href="#">Buy now</a>
7	<a href="#">682818401000</a> Brush Holder assembly	<a href="#">Buy now</a>
8	<a href="#">682818131000</a> Spring, brush	<a href="#">Buy now</a>
9	<a href="#">682818111000</a> Brush 1	<a href="#">Buy now</a>
10	<a href="#">682818121000</a> Brush 2	<a href="#">Buy now</a>
11	<a href="#">682818321000</a> Pinion assembly	<a href="#">Buy now</a>
13	<a href="#">682818261000</a> Bolt	<a href="#">Buy now</a>
14	<a href="#">682818471000</a> O-ring	<a href="#">Buy now</a>
15	<a href="#">682818341000</a> Ring	<a href="#">Buy now</a>
16	<a href="#">970130802500</a> Bolt (682)	<a href="#">Buy now</a>
17	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>

## Alternate 2



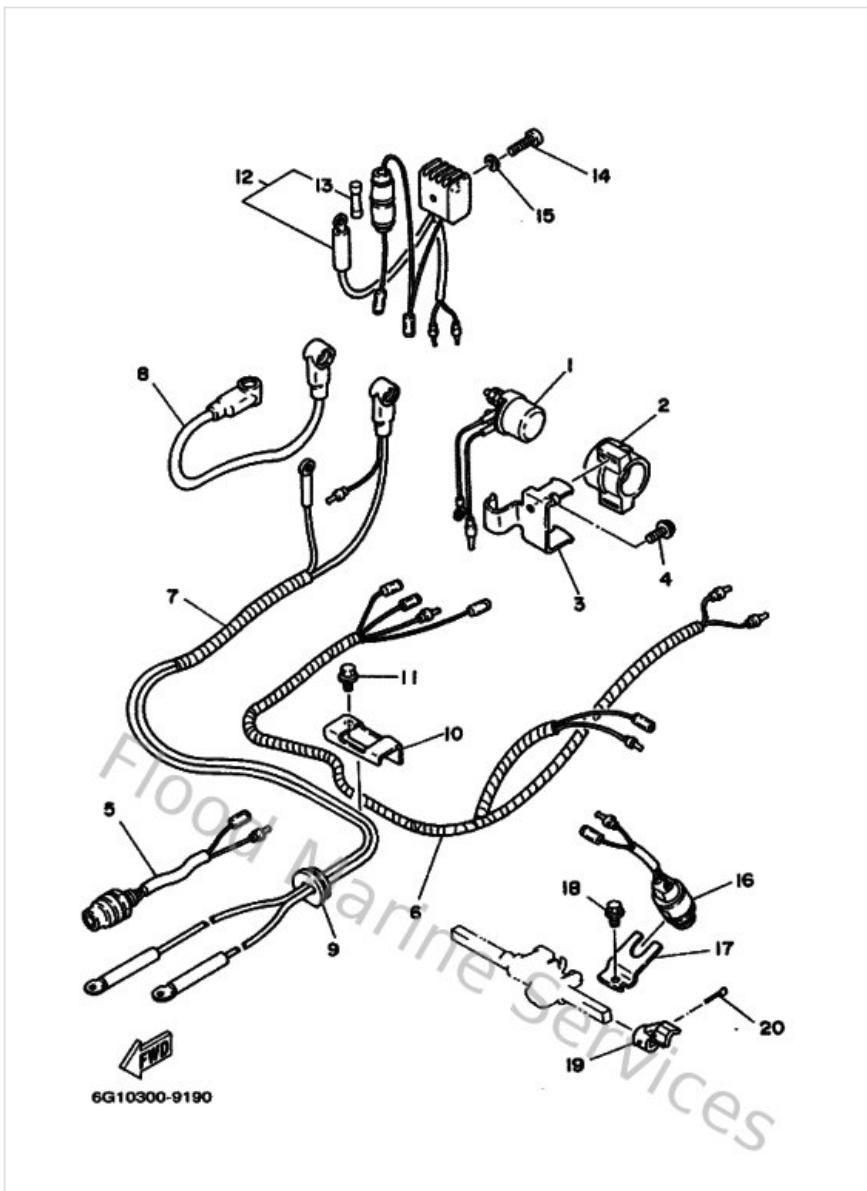
Ref	Part	
18	<a href="#">682818224394</a> Bracket, Electric Motor (682-81822-42-94)	<a href="#">Buy now</a>
19	<a href="#">973130602000</a> Bolt(7u8)	<a href="#">Buy now</a>
20	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
21	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
23	<a href="#">973130603000</a> Bolt	<a href="#">Buy now</a>

## Alternate 3



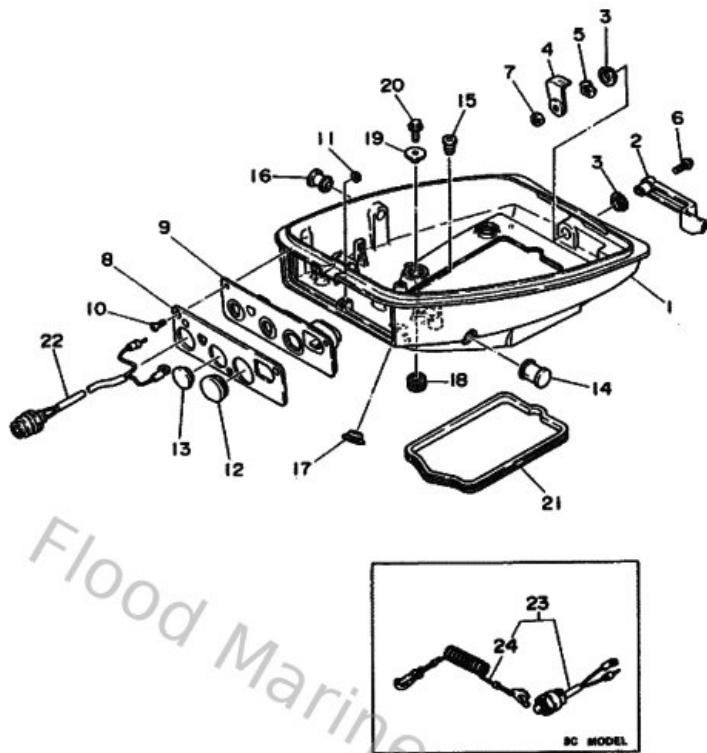
Ref	Part	
1	<a href="#">6G1819411000</a> Starter relay	<a href="#">Buy now</a>
2	<a href="#">6G1819520000</a> Holder, relay	<a href="#">Buy now</a>
3	<a href="#">6G1819450000</a> Plate, Switch Fitting	<a href="#">Buy now</a>
4	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
5	<a href="#">689818700000</a> Starting switch assembly	<a href="#">Buy now</a>
6	<a href="#">6G1825900000</a> Wire Harness assembly	<a href="#">Buy now</a>
7	<a href="#">6E7821051200</a> Battery cable	<a href="#">Buy now</a>
8	<a href="#">6G1821170000</a> Wire, lead	<a href="#">Buy now</a>
9	<a href="#">682427244000</a> Grommet 1	<a href="#">Buy now</a>
10	<a href="#">6G1823620000</a> Clamp Cord	<a href="#">Buy now</a>
11	<a href="#">9010506M2300</a> Bolt (6g1)	<a href="#">Buy now</a>
12	<a href="#">6G1819706200</a> Rectifier assembly	<a href="#">Buy now</a>
13	<a href="#">6G1821510000</a> Fuse (10a)	<a href="#">Buy now</a>
14	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
15	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>

## Alternate 3



Ref	Part	
16	<a href="#">688825401200</a> Neutral switch assembly	<a href="#">Buy now</a>
17	<a href="#">6G1825540000</a> Stay Neutral Switch	<a href="#">Buy now</a>
19	<a href="#">6G1441250000</a> Lever Shift Rod 2	<a href="#">Buy now</a>
20	<a href="#">914902502000</a> Pin, cotter	<a href="#">Buy now</a>

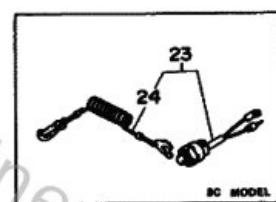
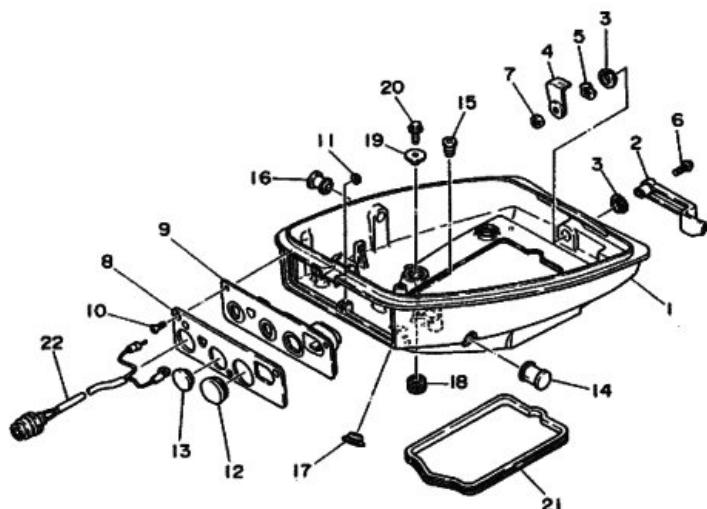
## Bottom Cowling



6G10300-9080

Ref	Part	
3	<a href="#">9038612M4500</a> Bushing (6g1)	<a href="#">Buy now</a>
4	<a href="#">6E0428160000</a> Lever, clamp	<a href="#">Buy now</a>
5	<a href="#">902061205200</a> Washer, wave (666)	<a href="#">Buy now</a>
6	<a href="#">978950603000</a> Screw, pan head(6e0)	<a href="#">Buy now</a>
7	<a href="#">953800670000</a> Nut	<a href="#">Buy now</a>
8	<a href="#">6G1427198100</a> Pannel front lower	<a href="#">Buy now</a>
9	<a href="#">6G1427670000</a> Bracket 3	<a href="#">Buy now</a>
10	<a href="#">9014905M0200</a> Screw (6g1)	<a href="#">Buy now</a>
11	<a href="#">953800570000</a> Nut (656)	<a href="#">Buy now</a>
12	<a href="#">6G1427240000</a> Grommet	<a href="#">Buy now</a>
13	<a href="#">6G1427250000</a> Grommet	<a href="#">Buy now</a>
14	<a href="#">6G1427260000</a> Grommet 3	<a href="#">Buy now</a>
16	<a href="#">6G1427480000</a> Grommet	<a href="#">Buy now</a>
17	<a href="#">6G1263260000</a> Grommet	<a href="#">Buy now</a>
18	<a href="#">9048015M3100</a> Grommet (6g1)	<a href="#">Buy now</a>

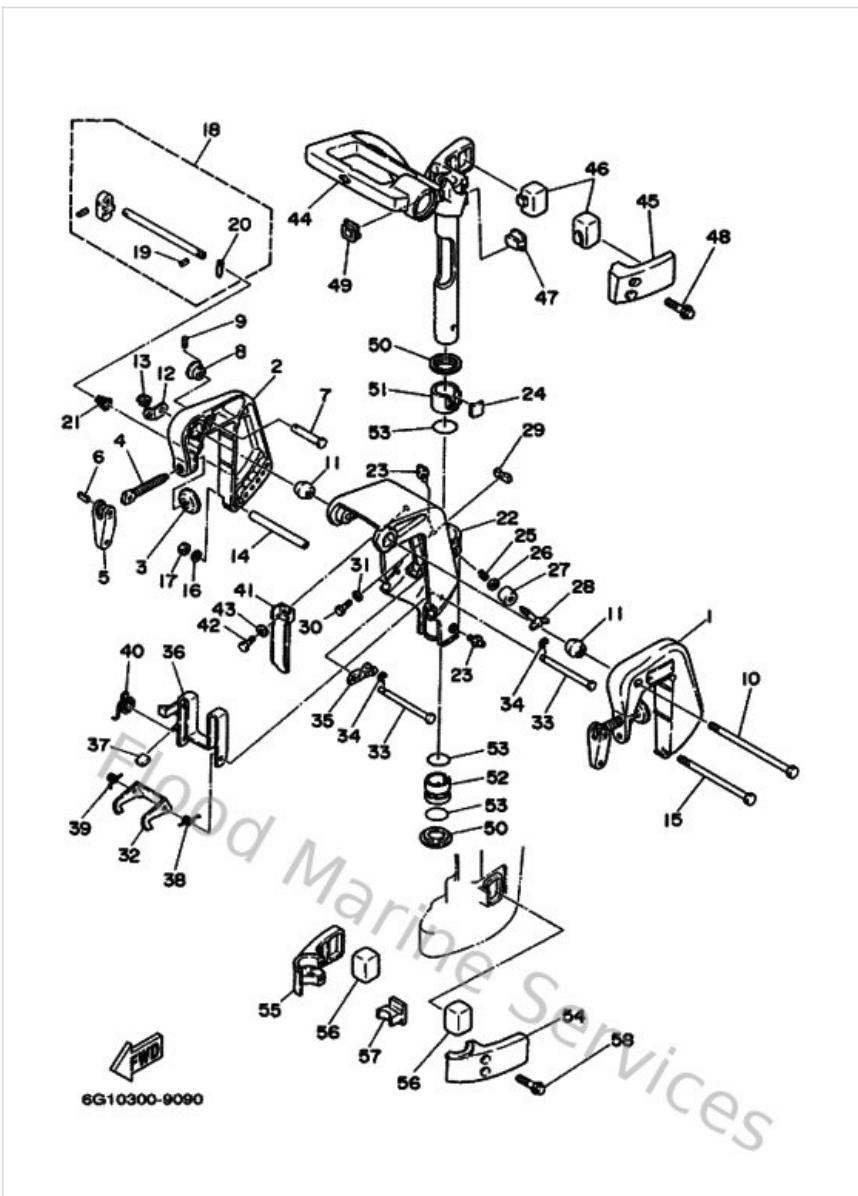
## Bottom Cowling



6G10300-9080

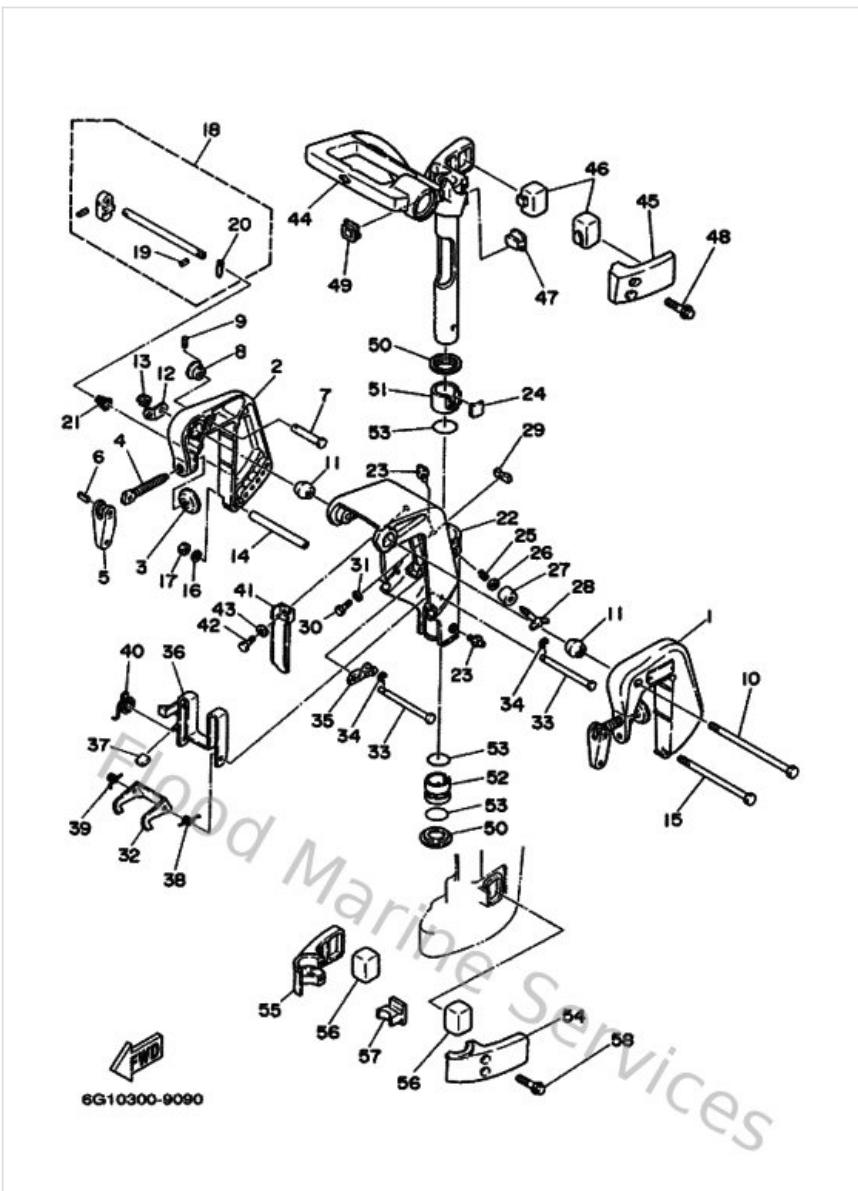
Ref	Part	
19	<a href="#">9038706M5200</a> Collar (6g1)	<a href="#">Buy now</a>
20	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>
21	<a href="#">6G1427160000</a> Rubber, seal 1	<a href="#">Buy now</a>
22	<a href="#">6A0825500100</a> Stop switch assembly	<a href="#">Buy now</a>
23	<a href="#">6E9825750000</a> Engine stop switch assembly	<a href="#">Buy now</a>
24	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>

## Bracket 1



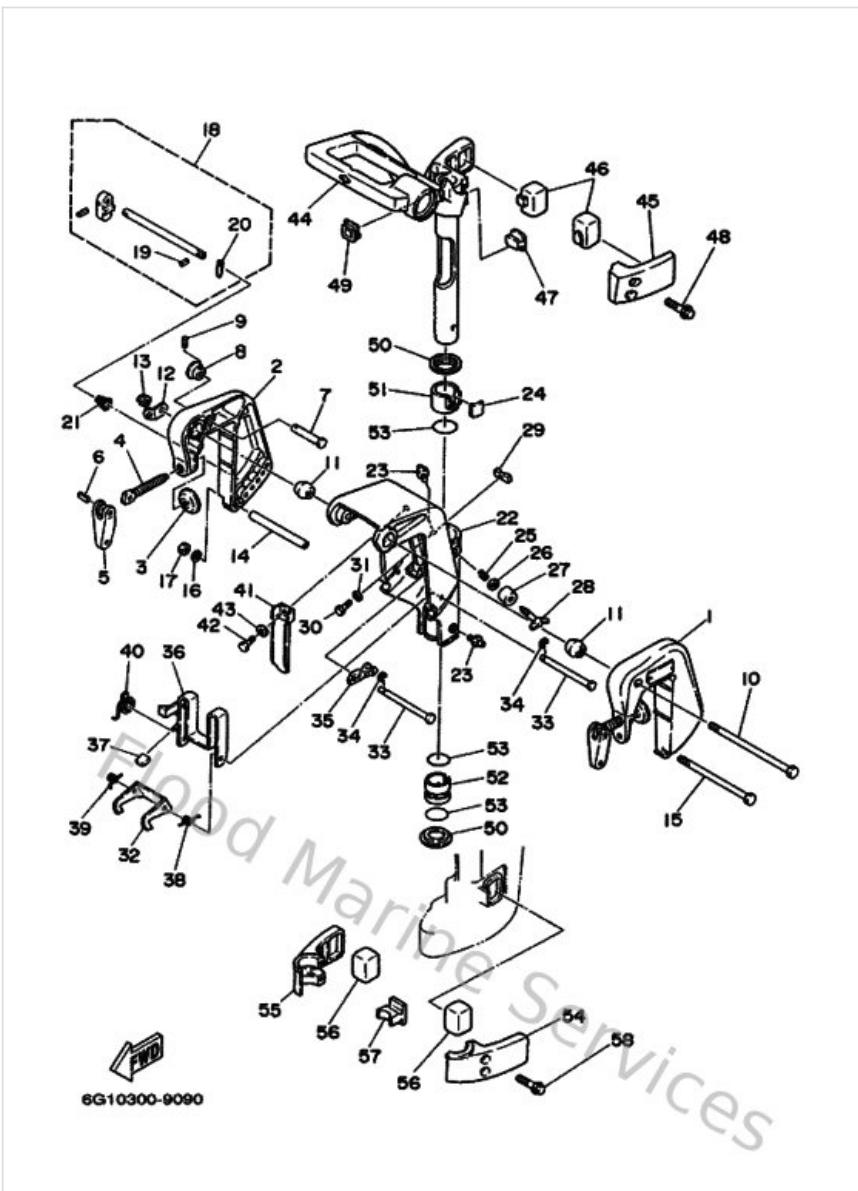
Ref	Part	
3	<a href="#">648431140100</a> Pad, transom clamp	<a href="#">Buy now</a>
4	<a href="#">6G1431160100</a> Screw, transom clamp.	<a href="#">Buy now</a>
5	<a href="#">6EEG31180000</a> Handle, transom cl	<a href="#">Buy now</a>
6	<a href="#">9025404M0000</a> Pin(6a1)	<a href="#">Buy now</a>
7	<a href="#">689431910000</a> Shaft, stopper	<a href="#">Buy now</a>
8	<a href="#">689431920100</a> Knob, stopper	<a href="#">Buy now</a>
9	<a href="#">916903001600</a> Pin, spring	<a href="#">Buy now</a>
10	<a href="#">9010108M0800</a> Bolt(6h6)	<a href="#">Buy now</a>
11	<a href="#">6G1431360000</a> Piece, friction	<a href="#">Buy now</a>
12	<a href="#">6A1431130100</a> Plate, clamp bracket	<a href="#">Buy now</a>
13	<a href="#">957800830000</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
14	<a href="#">9038706M1300</a> Collar(6h6)	<a href="#">Buy now</a>
15	<a href="#">970950613500</a> Bolt(6g1)	<a href="#">Buy now</a>
16	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>

## Bracket 1



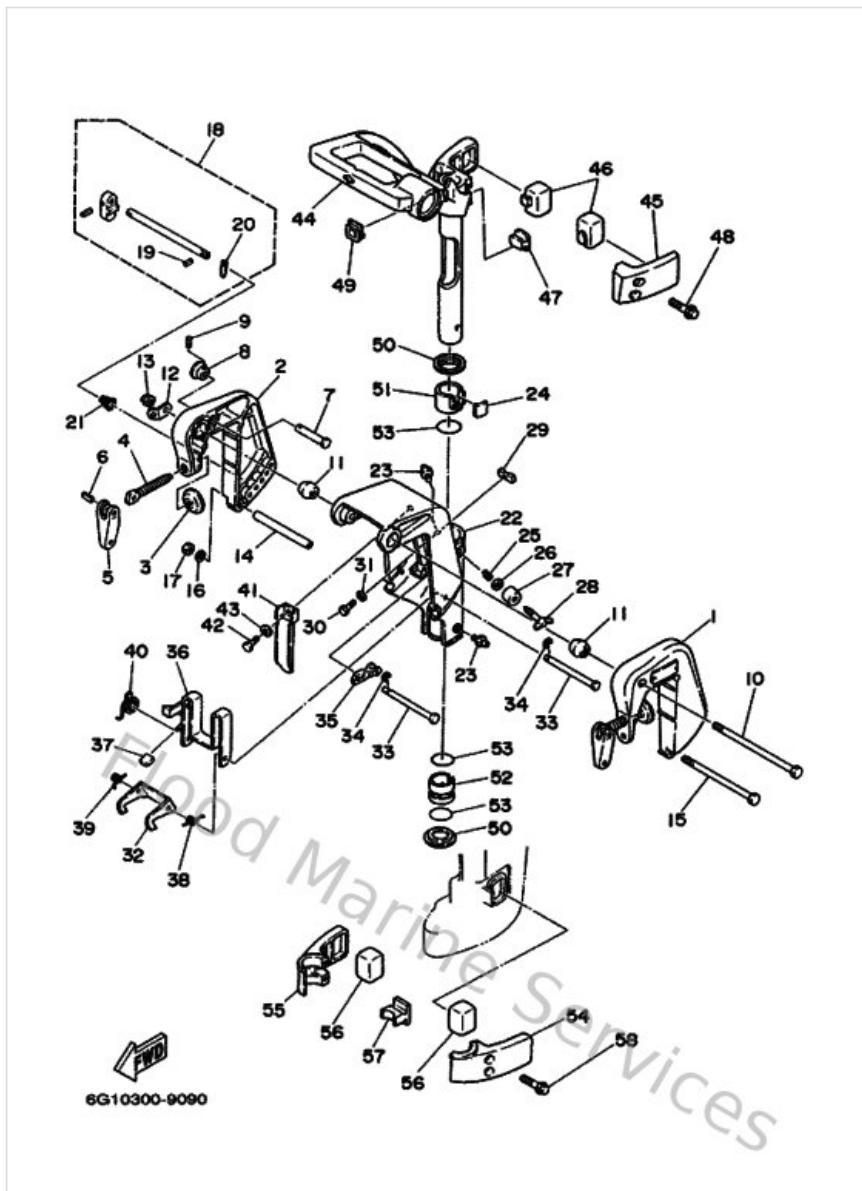
Ref	Part	
18	<a href="#">6G1431600000</a> Tilt rod assembly	<a href="#">Buy now</a>
19	<a href="#">916903000800</a> Pin. spring(656)	<a href="#">Buy now</a>
20	<a href="#">689431650000</a> Plate, tilt lock	<a href="#">Buy now</a>
21	<a href="#">9050210M0600</a> Spring, conical(6g1)	<a href="#">Buy now</a>
23	<a href="#">937000600400</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
24	<a href="#">6G1425280000</a> Piece, friction	<a href="#">Buy now</a>
25	<a href="#">9050118M0000</a> Spring, compression (676)	<a href="#">Buy now</a>
26	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
27	<a href="#">6G1433730000</a> Seal, damper	<a href="#">Buy now</a>
28	<a href="#">6G1425290000</a> Screw, friction piece	<a href="#">Buy now</a>
29	<a href="#">6G1445320100</a> Stopper, upper mount	<a href="#">Buy now</a>
30	<a href="#">973950601000</a> Bolt	<a href="#">Buy now</a>
32	<a href="#">6N0G36140000</a> Plate, tilt lock	<a href="#">Buy now</a>
33	<a href="#">6G1436590000</a> Shaft, reverse lock	<a href="#">Buy now</a>
34	<a href="#">990800560000</a> Circlip(22k)	<a href="#">Buy now</a>

## Bracket 1



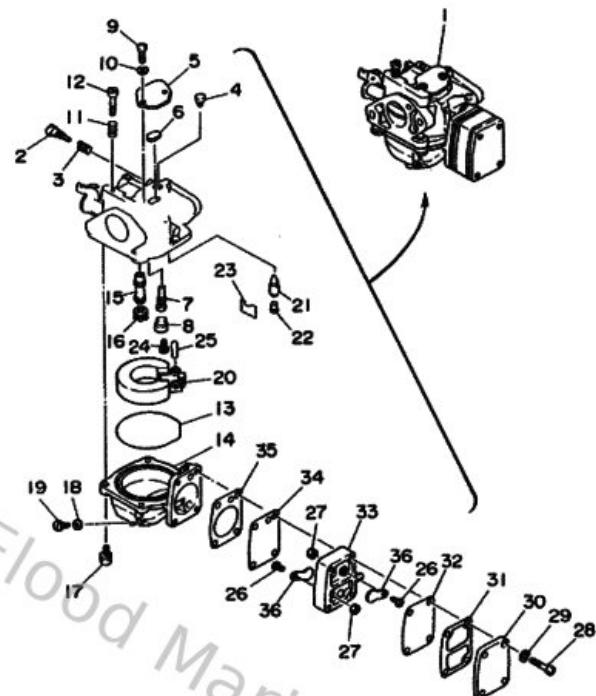
Ref	Part	
35	<a href="#">6G1436150100</a> Plate, tilt lock	<a href="#">Buy now</a>
36	<a href="#">6G1436810000</a> Lever, shallow water drive	<a href="#">Buy now</a>
37	<a href="#">6G1433180100</a> Cover	<a href="#">Buy now</a>
38	<a href="#">9050810M1500</a> Spring, torsion (6g1)	<a href="#">Buy now</a>
39	<a href="#">9050810M1600</a> Spring, torsion (6g1)	<a href="#">Buy now</a>
40	<a href="#">9050814M1700</a> Spring, torsion (6g1)	<a href="#">Buy now</a>
41	<a href="#">6G14273100EL</a> Carrying handle	<a href="#">Buy now</a>
42	<a href="#">973950801600</a> Bolt	<a href="#">Buy now</a>
46	<a href="#">6G1445140000</a> Mount damper, upper side	<a href="#">Buy now</a>
47	<a href="#">6G1445160000</a> Mount damper, upper front	<a href="#">Buy now</a>
48	<a href="#">958800603500</a> Bolt, flange(4nx)	<a href="#">Buy now</a>
49	<a href="#">6G1425510000</a> Grommet	<a href="#">Buy now</a>
50	<a href="#">6G1425350000</a> Washer, thrust 1	<a href="#">Buy now</a>
51	<a href="#">6G1425370000</a> Bushing, pivot shaft	<a href="#">Buy now</a>
52	<a href="#">6G1425380100</a> Bushing, pivot shaft	<a href="#">Buy now</a>

## Bracket 1



Ref	Part	
53	<a href="#">9321030M3100</a> O-ring (6a5)	<a href="#">Buy now</a>
54	<a href="#">6G14455101EJ</a> Housing, lower mount rubber 1	<a href="#">Buy now</a>
56	<a href="#">6G1445550000</a> Mount damper, lower side	<a href="#">Buy now</a>
57	<a href="#">6G1445570000</a> Mount damper, lower front	<a href="#">Buy now</a>
58	<a href="#">958950603500</a> Bolt, flange(4nx)	<a href="#">Buy now</a>

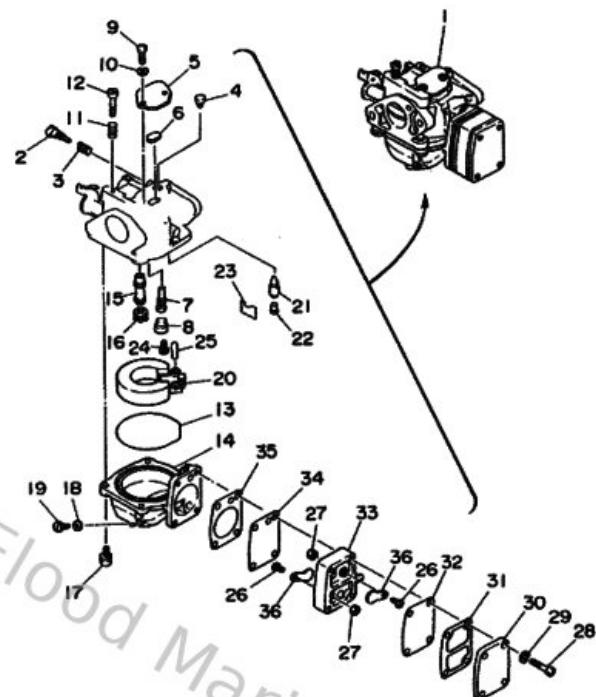
# Carburetor



6G10300-9040

Ref	Part	
1	<a href="#">6G1143010000</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">679149230000</a> Screw, pilot	<a href="#">Buy now</a>
3	<a href="#">679145550000</a> Spring	<a href="#">Buy now</a>
4	<a href="#">6G1149660000</a> Cap	<a href="#">Buy now</a>
5	<a href="#">6G1145270000</a> Plate	<a href="#">Buy now</a>
6	<a href="#">6G1141260000</a> Packing	<a href="#">Buy now</a>
7	<a href="#">6G1149480500</a> Jet (#45)	<a href="#">Buy now</a>
8	<a href="#">676149660000</a> Rubber cap	<a href="#">Buy now</a>
9	<a href="#">985800401000</a> Screw, pan head (e56)	<a href="#">Buy now</a>
10	<a href="#">929030410000</a> Ybs67-4 washer, spring	<a href="#">Buy now</a>
11	<a href="#">905011032600</a> Spring coil(663)(carb)	<a href="#">Buy now</a>
12	<a href="#">663145230000</a> Screw, stop	<a href="#">Buy now</a>
13	<a href="#">6G1149840000</a> Gasket, float chamber	<a href="#">Buy now</a>
14	<a href="#">6G1149800100</a> Body, float chamber	<a href="#">Buy now</a>
15	<a href="#">6G1149470000</a> Nozzle, main	<a href="#">Buy now</a>

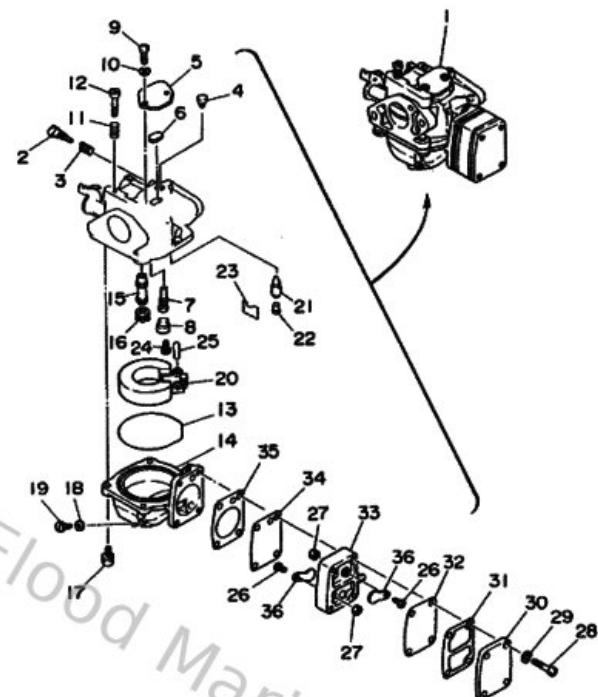
# Carburetor



6G10300-9040

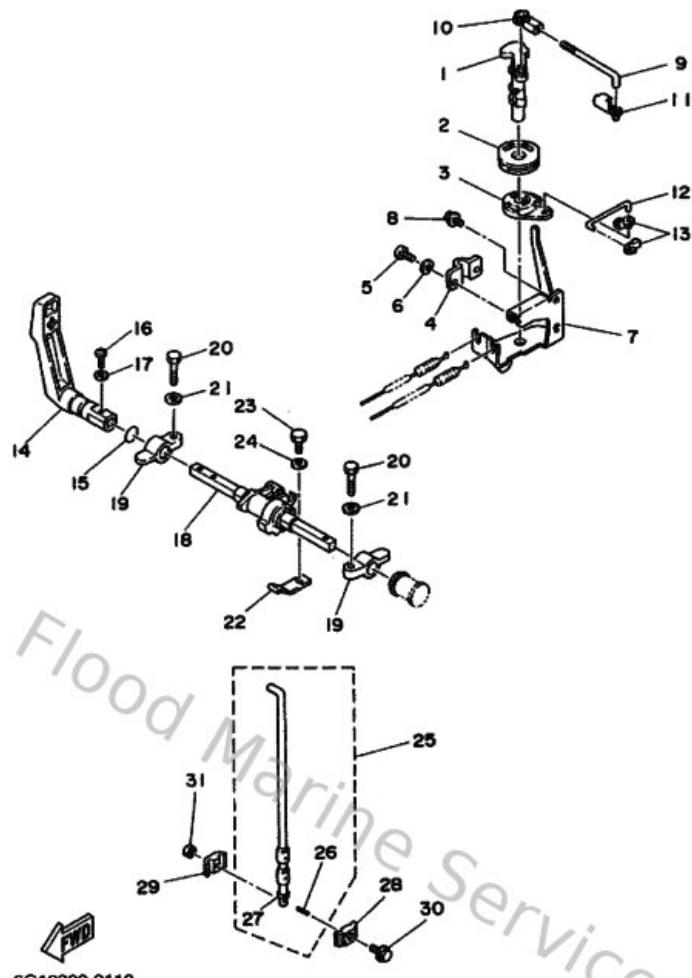
Ref	Part	
16	<a href="#">676149432600</a> Jet, main (#98)	<a href="#">Buy now</a>
17	<a href="#">985800401400</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
18	<a href="#">6G1143980000</a> Washer	<a href="#">Buy now</a>
19	<a href="#">6G1149920000</a> Screw, drain	<a href="#">Buy now</a>
20	<a href="#">6G1149850000</a> Float comp.	<a href="#">Buy now</a>
21	<a href="#">6G1145460000</a> Valve, needle	<a href="#">Buy now</a>
22	<a href="#">676141860000</a> Pin, valve	<a href="#">Buy now</a>
23	<a href="#">663141590000</a> Clip	<a href="#">Buy now</a>
24	<a href="#">985010400800</a> Screw, pan head (713)	<a href="#">Buy now</a>
25	<a href="#">688145480000</a> Pin, arm	<a href="#">Buy now</a>
26	<a href="#">989070300600</a> Screw, binding	<a href="#">Buy now</a>
27	<a href="#">901790347800</a> Nut(7h6)	<a href="#">Buy now</a>
28	<a href="#">985800402500</a> Screw, pan head	<a href="#">Buy now</a>
30	<a href="#">6G1244520000</a> Cover, pump	<a href="#">Buy now</a>
31	<a href="#">6G1244320000</a> Packing	<a href="#">Buy now</a>

# Carburetor

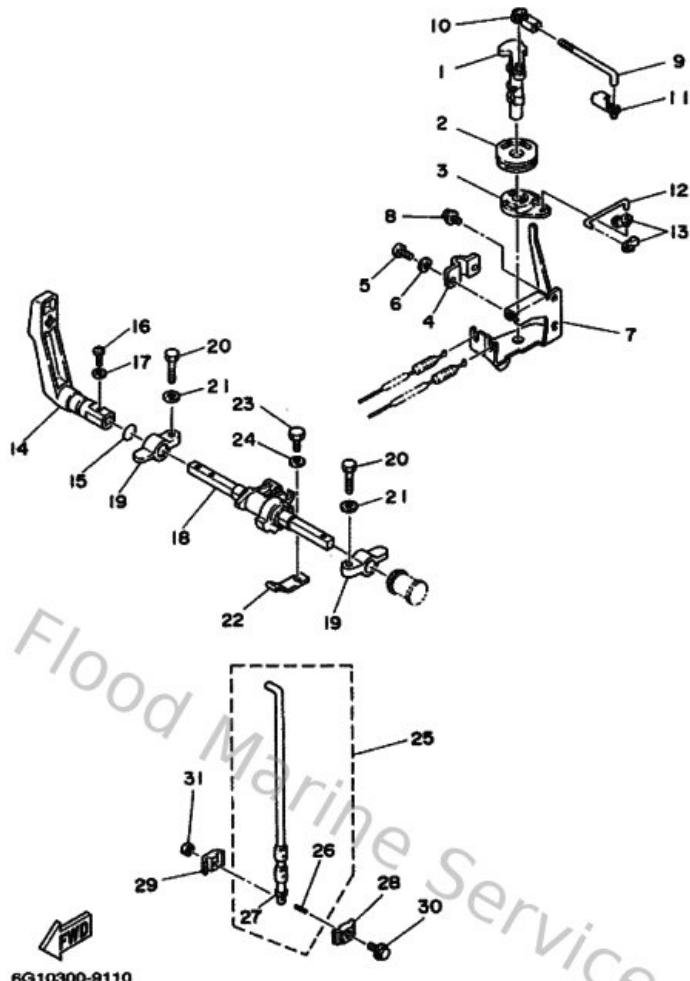


6G10300-9040

Ref	Part	
32	<a href="#">6G1244710000</a> Diaphragm	<a href="#">Buy now</a>
33	<a href="#">6G1244120000</a> Body 1	<a href="#">Buy now</a>
34	<a href="#">6G1244110000</a> Diaphragm	<a href="#">Buy now</a>
35	<a href="#">6G1244310000</a> Gasket, fuel pump 1	<a href="#">Buy now</a>
36	<a href="#">6G1244210000</a> Valve, check	<a href="#">Buy now</a>

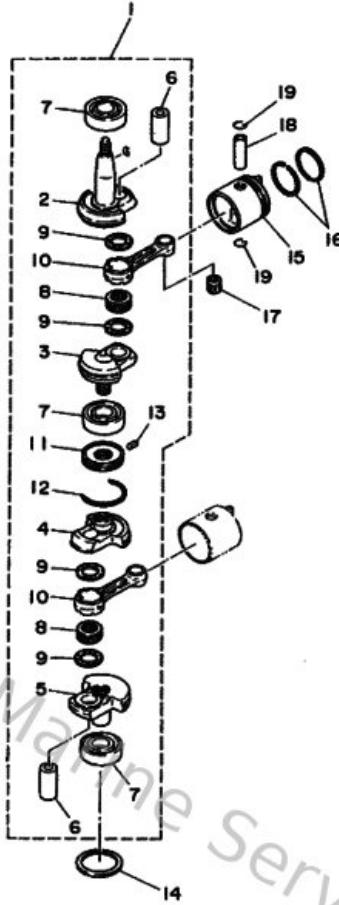


Ref	Part	
1	<a href="#">6G1416310000</a> Lever, magneto control	<a href="#">Buy now</a>
2	<a href="#">6G1416380000</a> Pulley	<a href="#">Buy now</a>
3	<a href="#">6G1412830100</a> Lever, free accel 1	<a href="#">Buy now</a>
4	<a href="#">6G1416610000</a> Bracket 1	<a href="#">Buy now</a>
5	<a href="#">978850501000</a> Screw, pan head(62x)	<a href="#">Buy now</a>
6	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
7	<a href="#">6G1144978000</a> Stay, throttle wire	<a href="#">Buy now</a>
8	<a href="#">9010506M2300</a> Bolt (6g1)	<a href="#">Buy now</a>
9	<a href="#">6G1412380000</a> Joint, link	<a href="#">Buy now</a>
10	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
11	<a href="#">6E9412370000</a> Joint, link	<a href="#">Buy now</a>
12	<a href="#">6G1412110000</a> Link, accel	<a href="#">Buy now</a>
13	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
14	<a href="#">6GH441110000</a> Handle, gear shift	<a href="#">Buy now</a>
15	<a href="#">932101232700</a> O-ring(3ld)	<a href="#">Buy now</a>



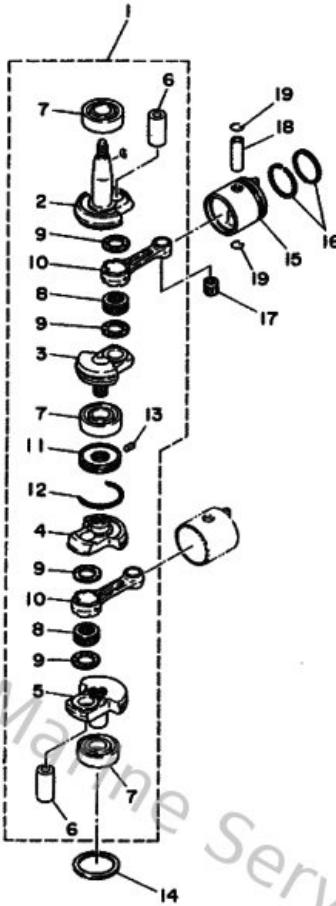
Ref	Part	
16	<a href="#">978850501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
17	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">6G1441210100</a> Lever, shift rod	<a href="#">Buy now</a>
19	<a href="#">6G1416620194</a> Bracket	<a href="#">Buy now</a>
20	<a href="#">970800602000</a> Bolt(7u8)	<a href="#">Buy now</a>
21	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">6G1441160100</a> Spring	<a href="#">Buy now</a>
23	<a href="#">973950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
25	<a href="#">6G1441100000</a> Shift rod assembly	<a href="#">Buy now</a>
26	<a href="#">916902001000</a> Pin, spring	<a href="#">Buy now</a>
28	<a href="#">6N0G41451000</a> Connector 1	<a href="#">Buy now</a>
29	<a href="#">6G1441460000</a> Connector 2	<a href="#">Buy now</a>
30	<a href="#">9010906M1700</a> Bolt (6g1)	<a href="#">Buy now</a>
31	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>

# Crankshaft & Piston



Ref	Part	
1	<a href="#">6G1114000000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">6G1114120000</a> Crank 1	<a href="#">Buy now</a>
3	<a href="#">6G1114220000</a> Crank 2	<a href="#">Buy now</a>
4	<a href="#">6G1114320000</a> Crank 3	<a href="#">Buy now</a>
5	<a href="#">6G1114420000</a> Crank 4	<a href="#">Buy now</a>
6	<a href="#">6G1116810000</a> Pin, crank	<a href="#">Buy now</a>
7	<a href="#">93306204U000</a> Bearing(6e0)	<a href="#">Buy now</a>
8	<a href="#">93310418V100</a> Bearing (6e0)	<a href="#">Buy now</a>
9	<a href="#">902091811200</a> Washer 132116850000	<a href="#">Buy now</a>
10	<a href="#">6N0E16510000</a> Rod connecting	<a href="#">Buy now</a>
11	<a href="#">6G1115150000</a> Seal Labyrinth (l/Dia.: 20Mm)	<a href="#">Buy now</a>
12	<a href="#">934404705500</a> Cir clip (655)	<a href="#">Buy now</a>
13	<a href="#">916092000800</a> Pin, spring	<a href="#">Buy now</a>
14	<a href="#">902014152800</a> Washer, Plate (90201-41303-00)	<a href="#">Buy now</a>
15	<a href="#">6G1116310098</a> Piston (std)	<a href="#">Buy now</a>

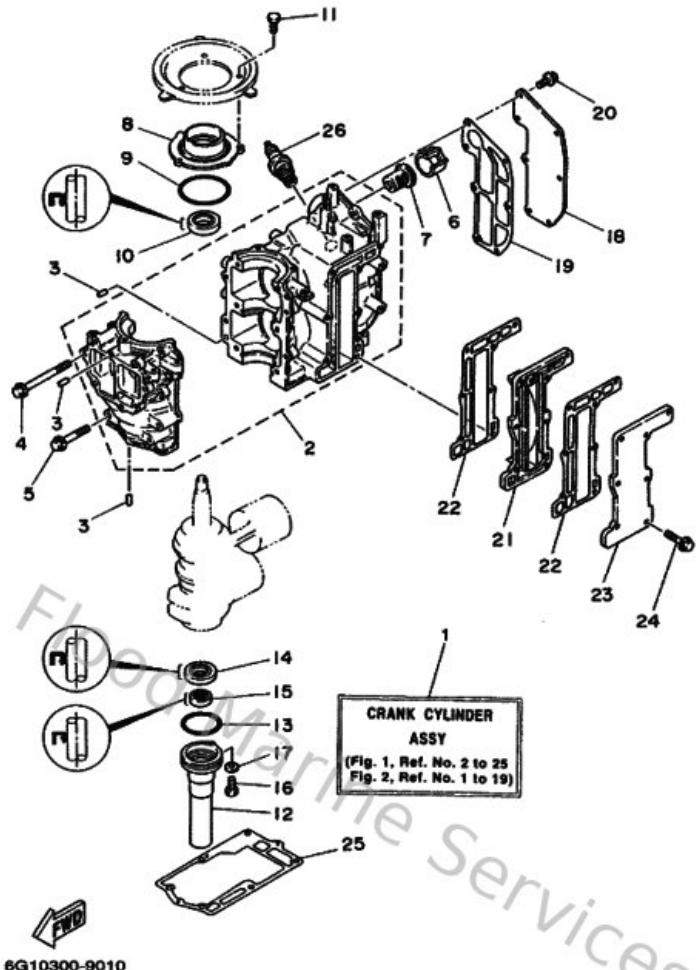
## Crankshaft & Piston



6G10300-9020

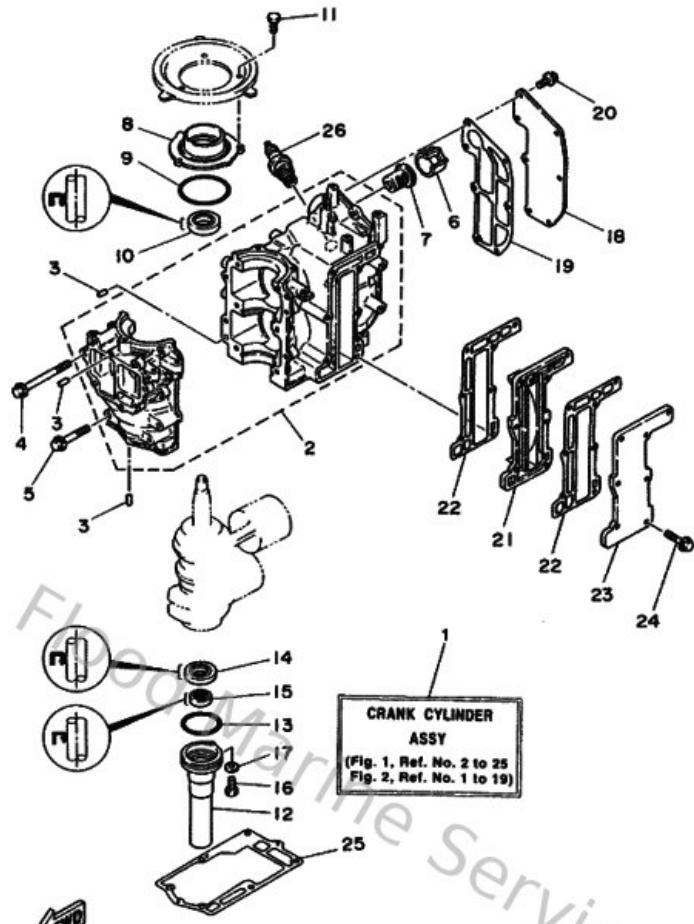
Ref	Part	
16	<a href="#">6G1116100000</a> Piston ring set (std)	<a href="#">Buy now</a>
17	<a href="#">93310112V000</a> Bearing (6e0)	<a href="#">Buy now</a>
18	<a href="#">6G1116330000</a> Pin, piston	<a href="#">Buy now</a>
19	<a href="#">934501302200</a> Circlip 132116340000	<a href="#">Buy now</a>

# Cylinder & Crankcase



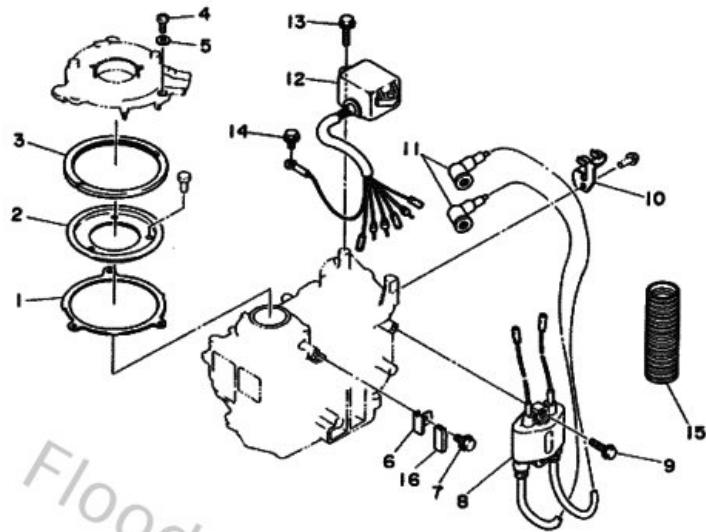
Ref	Part	
1	<a href="#">6G1W009002EJ</a> Crank cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">6G1151000094</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">936040806200</a> Pin,dowel (626)	<a href="#">Buy now</a>
4	<a href="#">9010506M2600</a> Bolt (6g1)	<a href="#">Buy now</a>
5	<a href="#">9010506M2500</a> Bolt (6g1)	<a href="#">Buy now</a>
6	<a href="#">9038722M5000</a> Collar (6g1)	<a href="#">Buy now</a>
7	<a href="#">6E5124110200</a> Thermostat	<a href="#">Buy now</a>
8	<a href="#">6G1153590194</a> Housing, oil seal	<a href="#">Buy now</a>
9	<a href="#">9321054M5400</a> O-ring (6g1)	<a href="#">Buy now</a>
10	<a href="#">9310220M2500</a> Oil seal (6e0)	<a href="#">Buy now</a>
11	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
12	<a href="#">6G115396019M</a> Housing, oil seal	<a href="#">Buy now</a>
13	<a href="#">932104215900</a> O-ring (647)	<a href="#">Buy now</a>
14	<a href="#">9310120M2900</a> Oil seal(6j1)	<a href="#">Buy now</a>
15	<a href="#">9310112M2600</a> Oil seal(6g1)	<a href="#">Buy now</a>

# Cylinder & Crankcase



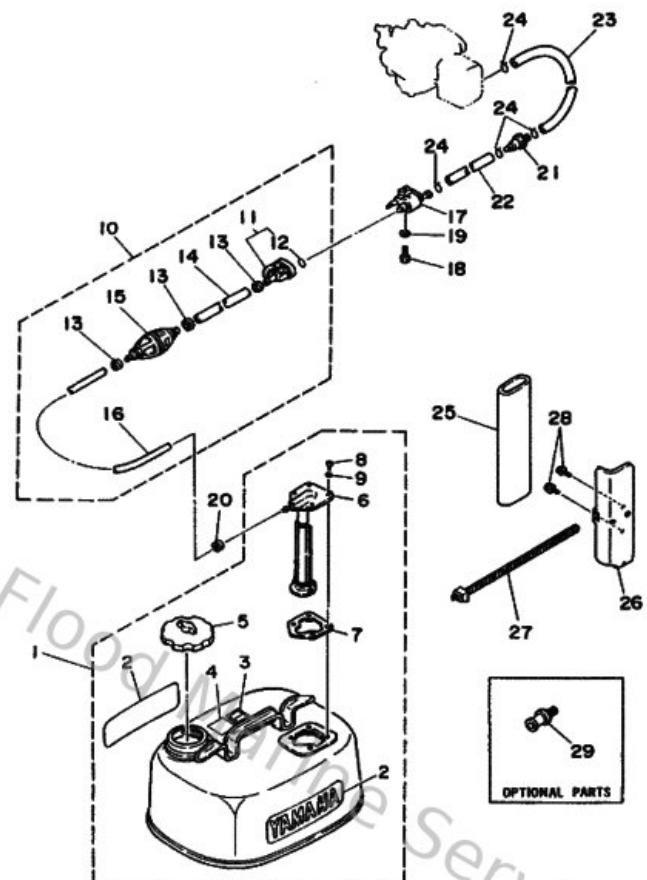
Ref	Part	
16	<a href="#">973950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
17	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">6N0E1191001S</a> Cover, cylinder head 1	<a href="#">Buy now</a>
19	<a href="#">6G1111930000</a> Gasket, head cover 1	<a href="#">Buy now</a>
20	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
21	<a href="#">6GH41111001S</a> Inner cover, exhaust	<a href="#">Buy now</a>
22	<a href="#">6G1411120100</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
23	<a href="#">6G141113019M</a> Outer cover, exhaust	<a href="#">Buy now</a>
24	<a href="#">9010506M2400</a> Bolt (6g1)	<a href="#">Buy now</a>
25	<a href="#">6G1451130000</a> Gasket, upper casing	<a href="#">Buy now</a>
26	<a href="#">947020027100</a> Plug, spark (br7hs-10)	<a href="#">Buy now</a>

# Electrical 1



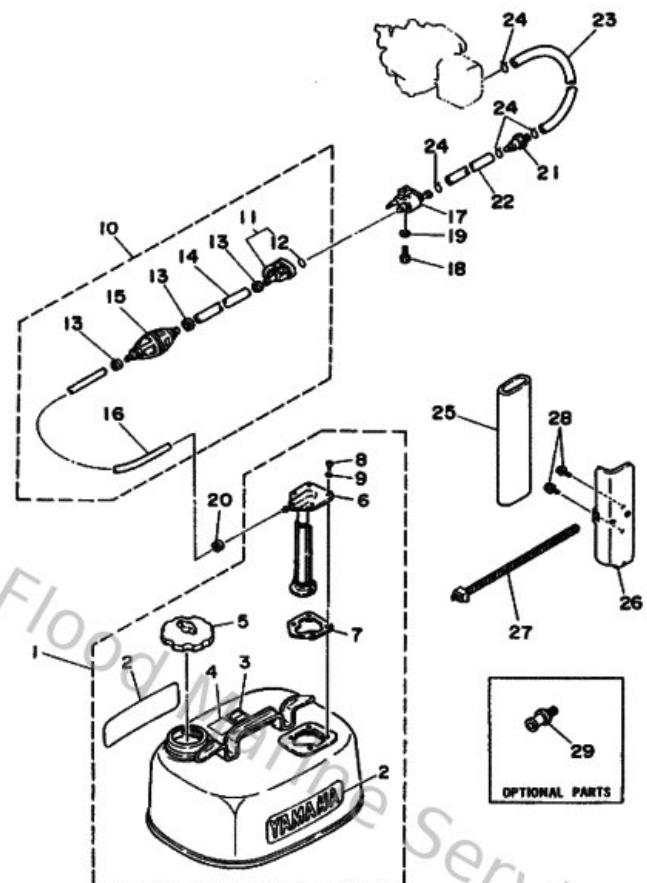
6G10300-9160

Ref	Part	
1	<a href="#">6G1416110000</a> Retainer, magneto base 1	<a href="#">Buy now</a>
2	<a href="#">6G1416120000</a> Retainer, magneto base	<a href="#">Buy now</a>
3	<a href="#">695416130000</a> Plate, base friction	<a href="#">Buy now</a>
4	<a href="#">978850501000</a> Screw, pan head(62x)	<a href="#">Buy now</a>
5	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">6G1416150000</a> Stopper, magneto base	<a href="#">Buy now</a>
7	<a href="#">9010506M2300</a> Bolt (6g1)	<a href="#">Buy now</a>
8	<a href="#">6G1855700200</a> Ignition coil assembly	<a href="#">Buy now</a>
9	<a href="#">9010506M2400</a> Bolt (6g1)	<a href="#">Buy now</a>
10	<a href="#">9046508M1700</a> Clamp (6G1)	<a href="#">Buy now</a>
11	<a href="#">6G1823702000</a> Plug cap assembly	<a href="#">Buy now</a>
12	<a href="#">696855401200</a> C.d.i. unit assembly	<a href="#">Buy now</a>
13	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>
15	<a href="#">6G1835570000</a> Tube	<a href="#">Buy now</a>
16	<a href="#">6G1441940000</a> Cap	<a href="#">Buy now</a>



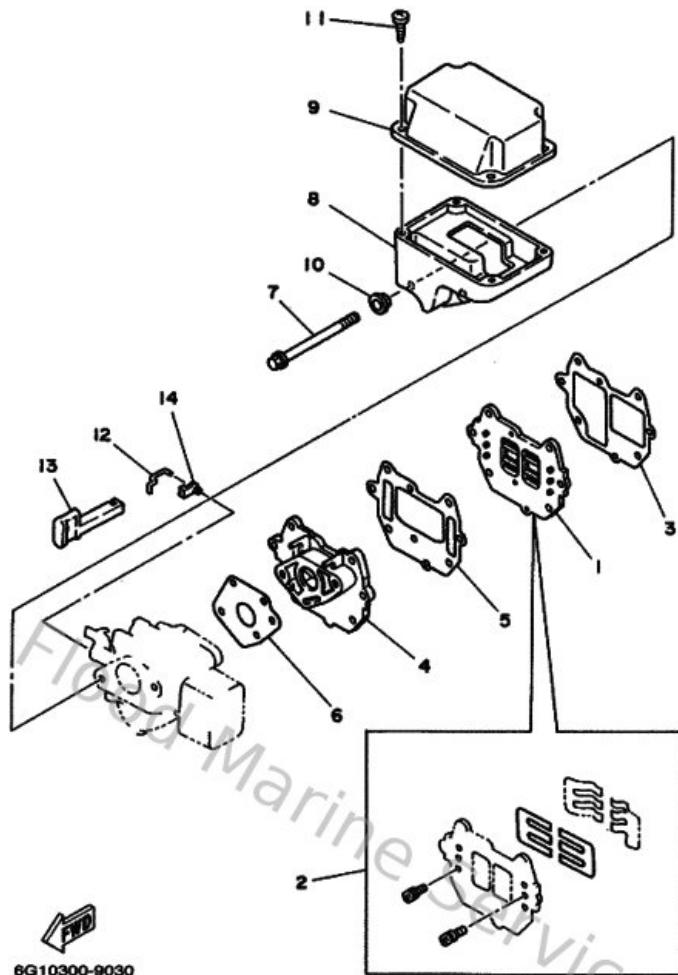
6G10300-9060

Ref	Part	
3	<a href="#">6Y1242558000</a> Graphic, Fuel Tank 8	<a href="#">Buy now</a>
5	<a href="#">6Y0246100000</a> Cap assembly	<a href="#">Buy now</a>
7	<a href="#">663242680000</a> Gasket, housing fuel meter	<a href="#">Buy now</a>
8	<a href="#">985860501600</a> Screw, pan head	<a href="#">Buy now</a>
9	<a href="#">6Y1243290000</a> Seal	<a href="#">Buy now</a>
10	<a href="#">6Y0243060400</a> Fuel pipe comp. 1	<a href="#">Buy now</a>
11	<a href="#">6G1243050000</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>
12	<a href="#">932100828700</a> O-ring (655)	<a href="#">Buy now</a>
13	<a href="#">650243510100</a> Band 1	<a href="#">Buy now</a>
14	<a href="#">9044511M0500</a> Hose (I1000)	<a href="#">Buy now</a>
15	<a href="#">6Y1243600200</a> Primer pump assembly	<a href="#">Buy now</a>
16	<a href="#">9044511M7900</a> Hose (I3000)	<a href="#">Buy now</a>
17	<a href="#">6G1243041000</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
18	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
19	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>



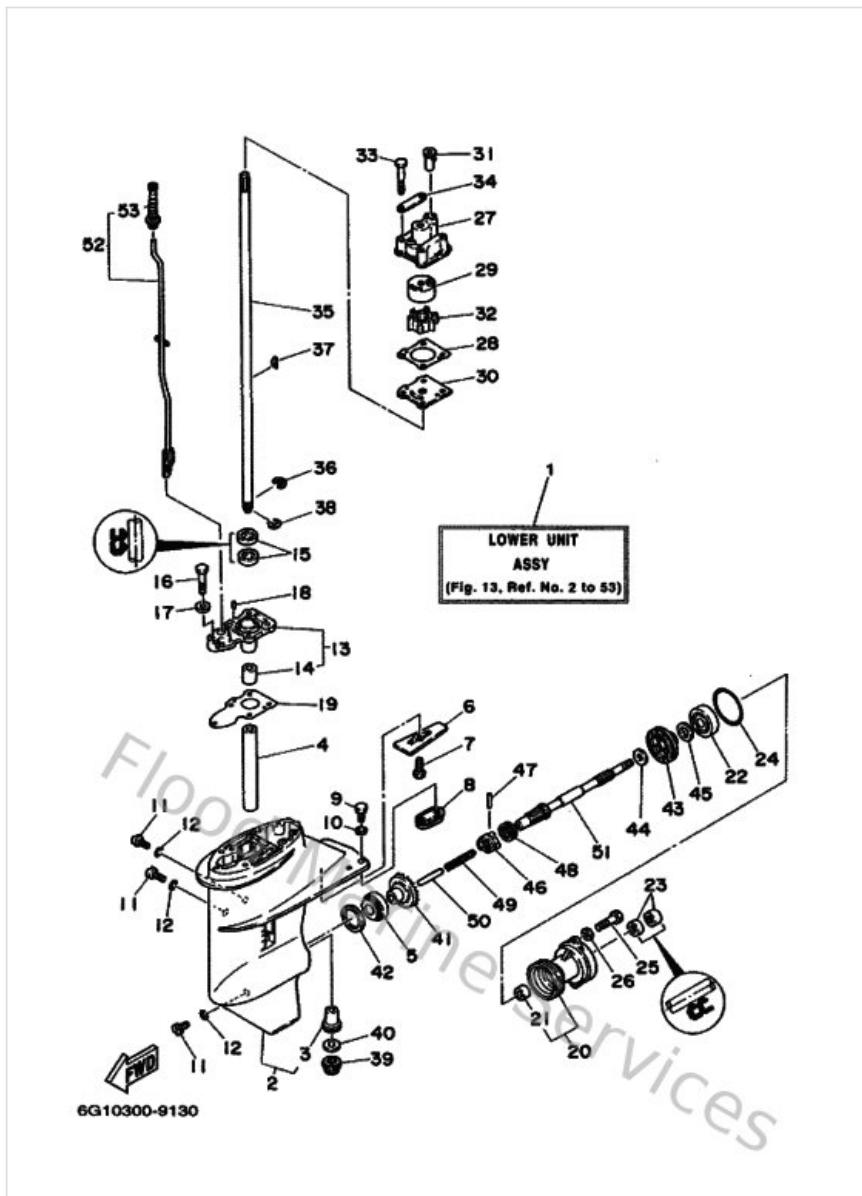
Ref	Part	
20	<a href="#">650243515100</a> Band 1	<a href="#">Buy now</a>
21	<a href="#">646242510200</a> Strainer 1	<a href="#">Buy now</a>
22	<a href="#">904450909400</a> Hose (l1500)	<a href="#">Buy now</a>
23	<a href="#">90445090F600</a> Hose (l1500)	<a href="#">Buy now</a>
24	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
25	<a href="#">656W28100100</a> Tool kit	<a href="#">Buy now</a>
26	<a href="#">6G1281700000</a> Holder, Tool	<a href="#">Buy now</a>
27	<a href="#">904651315400</a> Clamp(mf1)	<a href="#">Buy now</a>
28	<a href="#">9010506M2300</a> Bolt (6g1)	<a href="#">Buy now</a>

# Intake



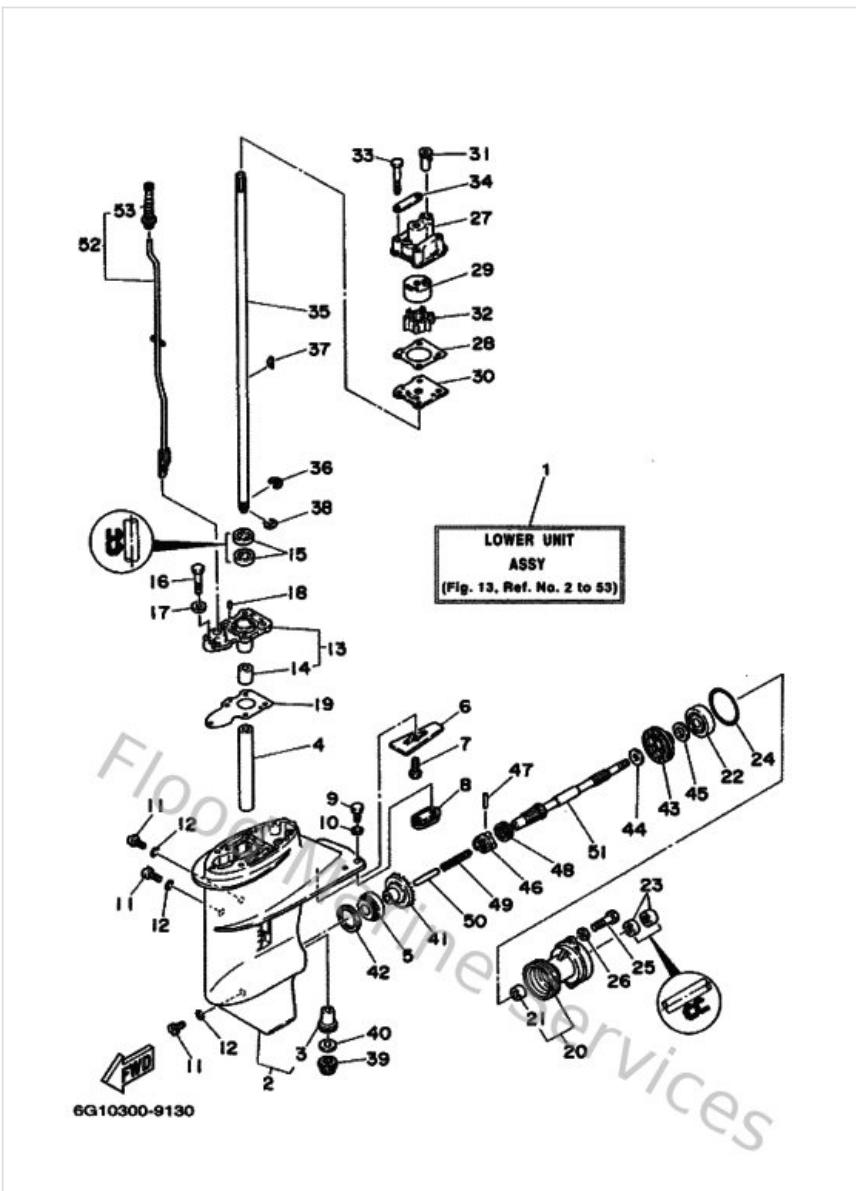
Ref	Part	
1	<a href="#">6G1136100000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">6G1W00040000</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">6G1136210000</a> Gasket, valve seat	<a href="#">Buy now</a>
4	<a href="#">6GH136410000</a> Manifold, intake 1	<a href="#">Buy now</a>
5	<a href="#">6G1136450000</a> Gasket, intake manifold	<a href="#">Buy now</a>
6	<a href="#">6G114198A100</a> Gasket	<a href="#">Buy now</a>
8	<a href="#">6G1144170000</a> Cover set	<a href="#">Buy now</a>
9	<a href="#">6G1144180000</a> Cover 2	<a href="#">Buy now</a>
10	<a href="#">9038706M7000</a> Collar (6h5)	<a href="#">Buy now</a>
11	<a href="#">977805051400</a> Screw, panhead tapping (682)	<a href="#">Buy now</a>
12	<a href="#">6G1412560000</a> Rod, choke link	<a href="#">Buy now</a>
13	<a href="#">6G1412710000</a> Knob, choke 1	<a href="#">Buy now</a>
14	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>

## Lower Casing & Drive 1



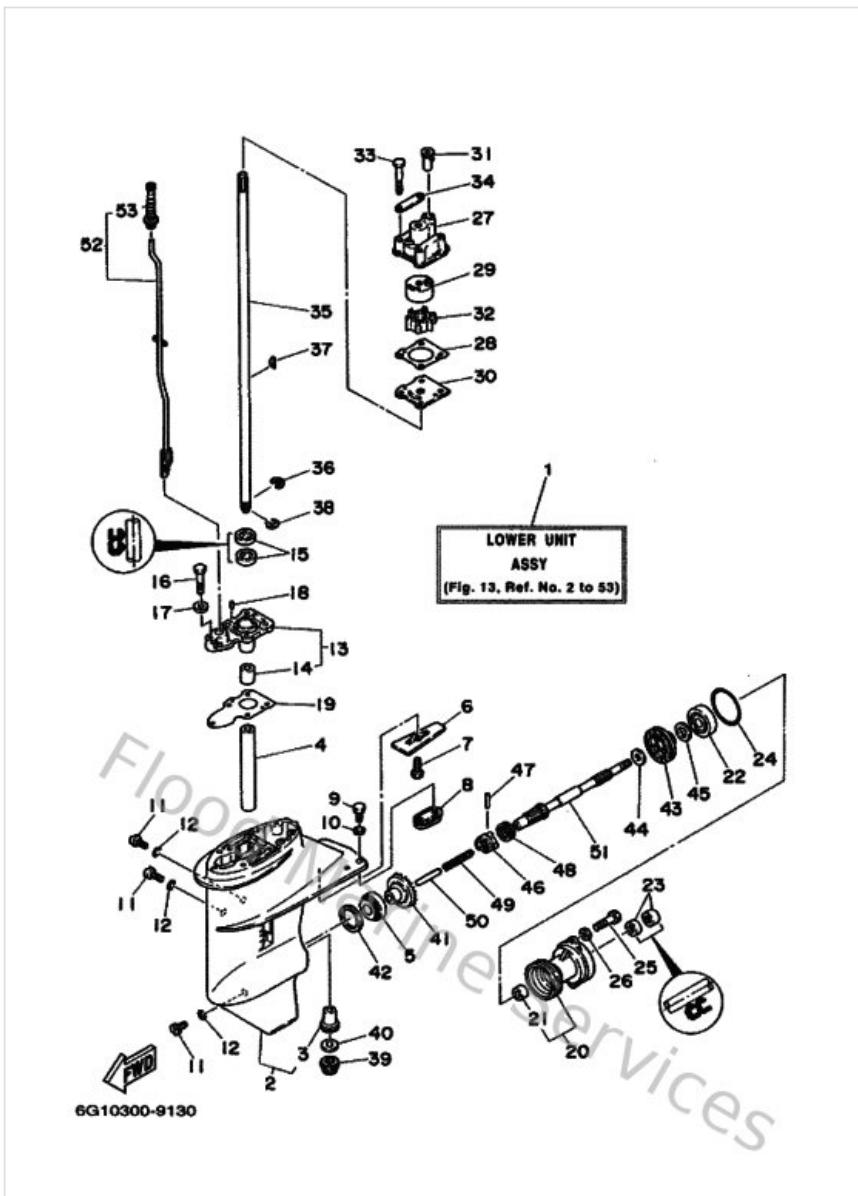
Ref	Part	
1	<a href="#">6G14530001E</a> Lower unit assembly	<a href="#">Buy now</a>
3	<a href="#">6G1453170900</a> Bushing, drive shaft 2	<a href="#">Buy now</a>
4	<a href="#">9038714M4900</a> Collar (6g1)	<a href="#">Buy now</a>
5	<a href="#">93332000U400</a> Brg,tapered roller 42mm (689)	<a href="#">Buy now</a>
6	<a href="#">6G1452510200</a> Anode,set	<a href="#">Buy now</a>
7	<a href="#">973950601200</a> Bolt(gh1)	<a href="#">Buy now</a>
8	<a href="#">6E0452511200</a> Anode	<a href="#">Buy now</a>
9	<a href="#">973950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
10	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
12	<a href="#">904300800300</a> Gasket	<a href="#">Buy now</a>
13	<a href="#">6G145331019M</a> Housing, bearing 1	<a href="#">Buy now</a>
14	<a href="#">6G1453160900</a> Bushing, drive shaft 1	<a href="#">Buy now</a>
15	<a href="#">9310111M2300</a> Oil seal (6g1)	<a href="#">Buy now</a>
16	<a href="#">970800603000</a> Bolt(jf7)	<a href="#">Buy now</a>

# Lower Casing & Drive 1



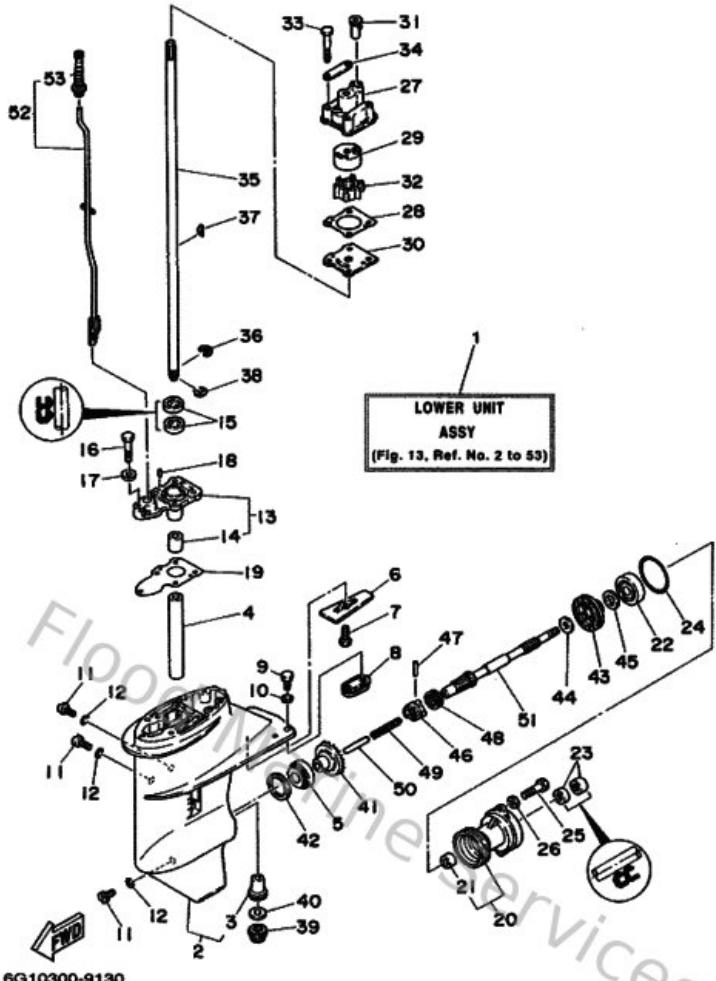
Ref	Part	
18	<a href="#">936040806200</a> Pin,dowel (626)	<a href="#">Buy now</a>
19	<a href="#">6G1453150000</a> Packing, lower casing	<a href="#">Buy now</a>
20	<a href="#">999990222700</a> Cap, lower casing set(6g1)	<a href="#">Buy now</a>
21	<a href="#">6G1453620900</a> Bushing, lower casing cap	<a href="#">Buy now</a>
22	<a href="#">93306004U000</a> Bearing (7k2)	<a href="#">Buy now</a>
23	<a href="#">931011507400</a> Oil seal (655)	<a href="#">Buy now</a>
24	<a href="#">932104904600</a> O-ring (620)	<a href="#">Buy now</a>
25	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
27	<a href="#">6G1443110000</a> Housing, water pump	<a href="#">Buy now</a>
28	<a href="#">6G1443150000</a> Gasket,water pump	<a href="#">Buy now</a>
29	<a href="#">6G1443224000</a> Insert, cartridge	<a href="#">Buy now</a>
30	<a href="#">6G1443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
31	<a href="#">647443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
32	<a href="#">6G1443520000</a> Impeller	<a href="#">Buy now</a>
33	<a href="#">970800604500</a> Bolt, hexagon	<a href="#">Buy now</a>

# Lower Casing & Drive 1



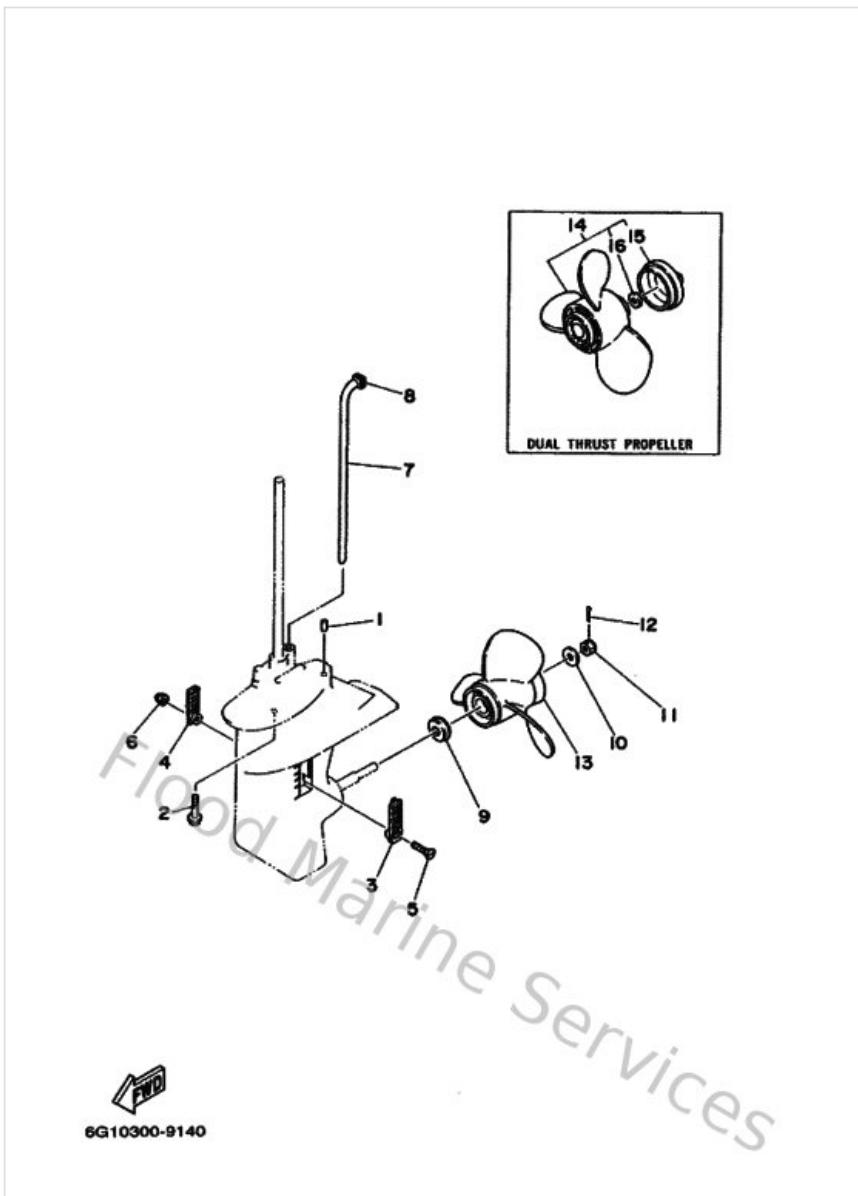
Ref	Part	
34	<a href="#">6G1443280000</a> Plate	<a href="#">Buy now</a>
35	<a href="#">6G1455110000</a> Shaft, drive	<a href="#">Buy now</a>
36	<a href="#">9046709M0500</a> Clip (6g1)	<a href="#">Buy now</a>
37	<a href="#">902800302400</a> Key, woodruff(662)	<a href="#">Buy now</a>
38	<a href="#">990010660000</a> Circlip(53l)	<a href="#">Buy now</a>
39	<a href="#">6G1455510000</a> Pinion	<a href="#">Buy now</a>
40	<a href="#">6G1455330000</a> Shim (t:2.2mm)	<a href="#">Buy now</a>
41	<a href="#">6G1455600000</a> Gear 1 (27t)	<a href="#">Buy now</a>
42	<a href="#">664455870130</a> Shim (t:0.30mm)	<a href="#">Buy now</a>
43	<a href="#">6G1455710000</a> Gear 2	<a href="#">Buy now</a>
44	<a href="#">9020115M8900</a> Washer, plate (6g1)	<a href="#">Buy now</a>
45	<a href="#">647455670000</a> Shim, gear adjust	<a href="#">Buy now</a>
46	<a href="#">6G1456310000</a> Clutch, dog	<a href="#">Buy now</a>
47	<a href="#">6G1456320000</a> Cross, pin	<a href="#">Buy now</a>
48	<a href="#">654456330000</a> Ring, cross pin	<a href="#">Buy now</a>

## Lower Casing & Drive 1



Ref	Part	
49	<a href="#">9050112M3800</a> Spring, compression(6g1)	<a href="#">Buy now</a>
50	<a href="#">6G1456350000</a> Plunger, shift	<a href="#">Buy now</a>
51	<a href="#">6G1456110100</a> Shaft, propellar	<a href="#">Buy now</a>
52	<a href="#">6N0G41502000</a> Shift Cam assembly	<a href="#">Buy now</a>
53	<a href="#">6G1441470000</a> Boot, shift rod	<a href="#">Buy now</a>

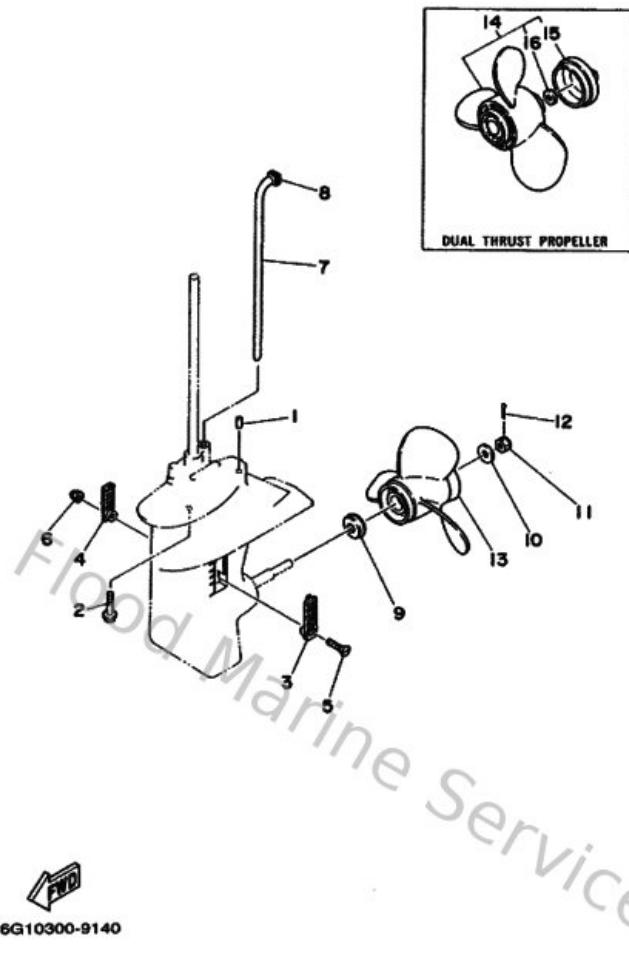
## Lower Casing & Drive 2



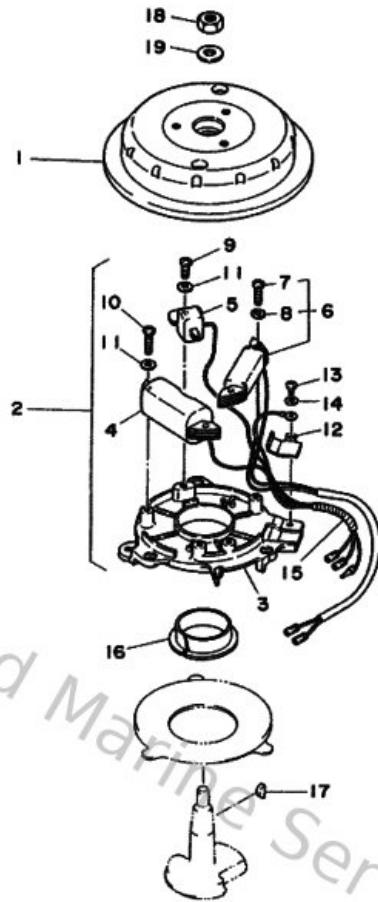
Ref	Part	
1	<a href="#">936040806200</a> Pin,dowel (626)	<a href="#">Buy now</a>
2	<a href="#">958950603000</a> Bolt, flange deep recess	<a href="#">Buy now</a>
3	<a href="#">6G1452140000</a> Cover, water inlet	<a href="#">Buy now</a>
4	<a href="#">6G1452150000</a> Cover, water inlet	<a href="#">Buy now</a>
5	<a href="#">9015205M0300</a> Screw, countersunk	<a href="#">Buy now</a>
6	<a href="#">901850500200</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
7	<a href="#">6N0G43612000</a> Tube, Water 1	<a href="#">Buy now</a>
8	<a href="#">6G1443650000</a> Damper, water seal 1	<a href="#">Buy now</a>
9	<a href="#">6G1459870200</a> Spacer	<a href="#">Buy now</a>
10	<a href="#">9020110M1400</a> Washer, plate(6m7)	<a href="#">Buy now</a>
11	<a href="#">9017110M0100</a> Nut castle (683)	<a href="#">Buy now</a>
12	<a href="#">914903002000</a> Pin cotter	<a href="#">Buy now</a>
13	<a href="#">6G1459470000</a> Propeller (3x8-1/2"x6-1/2"-n)	<a href="#">Buy now</a>
14	<a href="#">6G1W459101EL</a> Propeller (3x9 x7 -n)	<a href="#">Buy now</a>
15	<a href="#">6G1456160100</a> Nut, propeller	<a href="#">Buy now</a>

## Lower Casing & Drive 2

Ref	Part	
16	<a href="#">9020110M1500</a> Washer, plate(6g9)	<a href="#">Buy now</a>

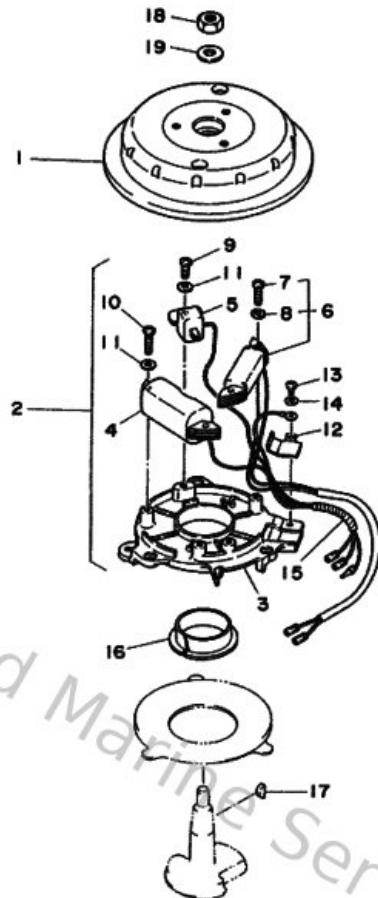


# Magneto



Ref	Part	
1	<a href="#">6G1855507100</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">6G185560F000</a> Base ass'y	<a href="#">Buy now</a>
3	<a href="#">6G1855097000</a> Base, magneto	<a href="#">Buy now</a>
4	<a href="#">6E7855207000</a> Coil assembly	<a href="#">Buy now</a>
5	<a href="#">6E7855807000</a> Pulser coil ass'y	<a href="#">Buy now</a>
6	<a href="#">6E781303A000</a> Lighting coil ass'y	<a href="#">Buy now</a>
7	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
8	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
9	<a href="#">985800501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
10	<a href="#">985170502000</a> Screw, pan head	<a href="#">Buy now</a>
12	<a href="#">6G1855487000</a> Cord, clamp	<a href="#">Buy now</a>
13	<a href="#">978020400800</a> Screw, pan head (713)	<a href="#">Buy now</a>
14	<a href="#">929900410000</a> Ybs67-4 washer, spring	<a href="#">Buy now</a>
15	<a href="#">6G1855157000</a> Wire, lead	<a href="#">Buy now</a>
16	<a href="#">9038644M4200</a> Bushing (6g1)	<a href="#">Buy now</a>

## Magneto



6G10300-9150

Ref	Part	
17	<a href="#">9028004M0600</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
18	<a href="#">901701011300</a> Nut, crank shaft (650)	<a href="#">Buy now</a>
19	<a href="#">90201102G900</a> Washer, plate (26h)	<a href="#">Buy now</a>

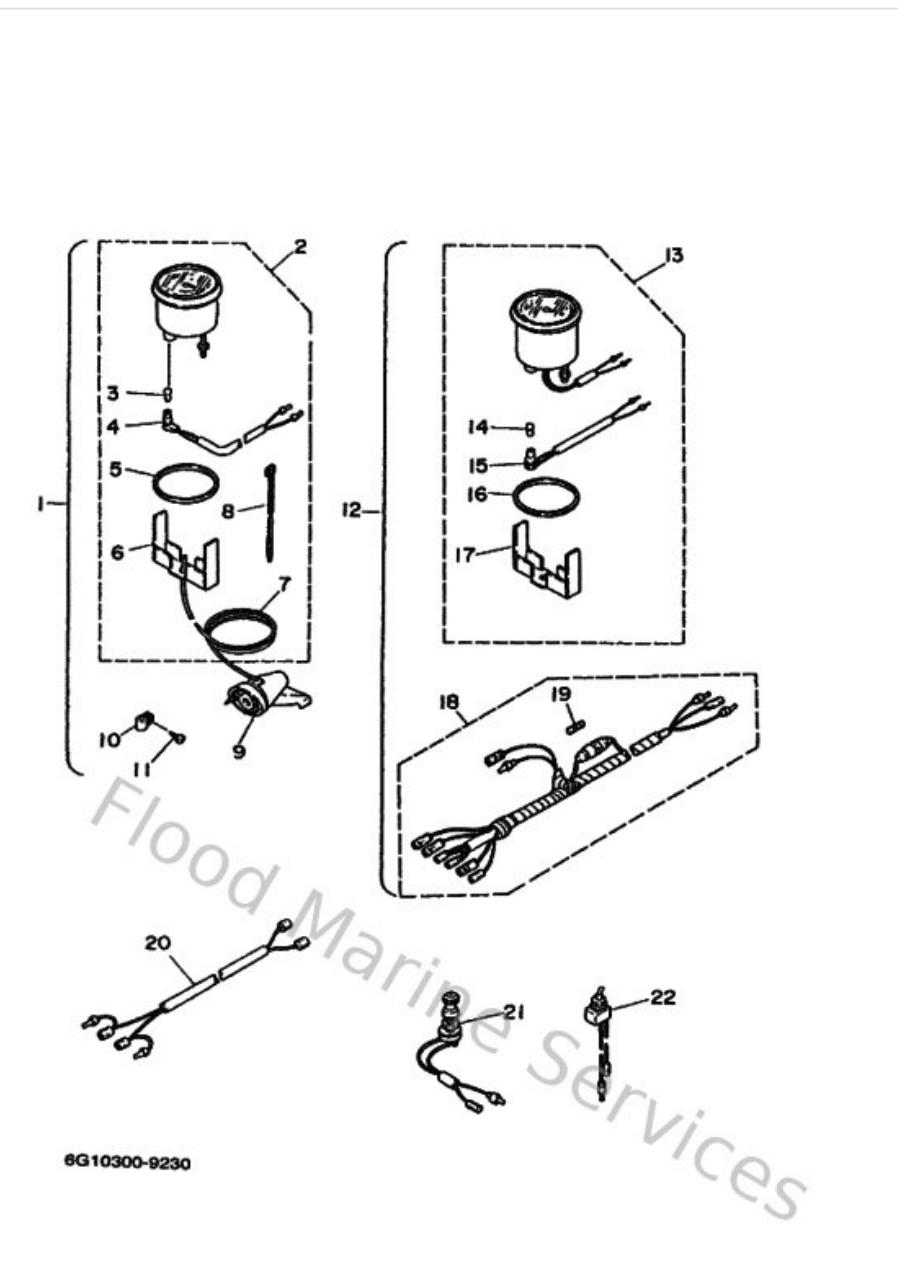
## Optional Parts 1



6G10300-9220

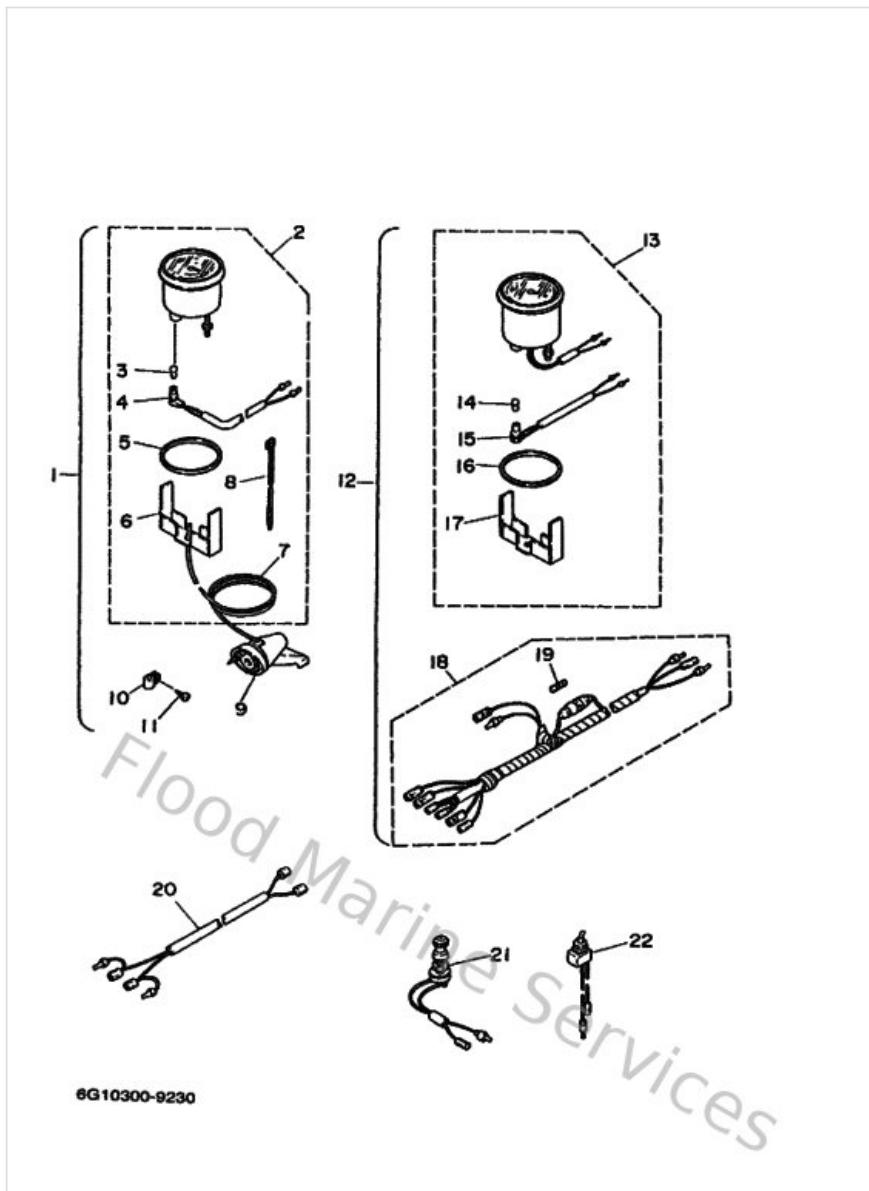
Ref	Part	
3	<a href="#">646421190200</a> Grip, steering handle	<a href="#">Buy now</a>
4	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
5	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
7	<a href="#">682843800000</a> 2p concentric assembly	<a href="#">Buy now</a>
8	<a href="#">682843810000</a> 2p concentric 1	<a href="#">Buy now</a>
9	<a href="#">682843820000</a> 2p concentric 2	<a href="#">Buy now</a>
10	<a href="#">682843870000</a> Holder	<a href="#">Buy now</a>
11	<a href="#">977805051200</a> Screw, tapping(61a)	<a href="#">Buy now</a>

## Optional Parts 2



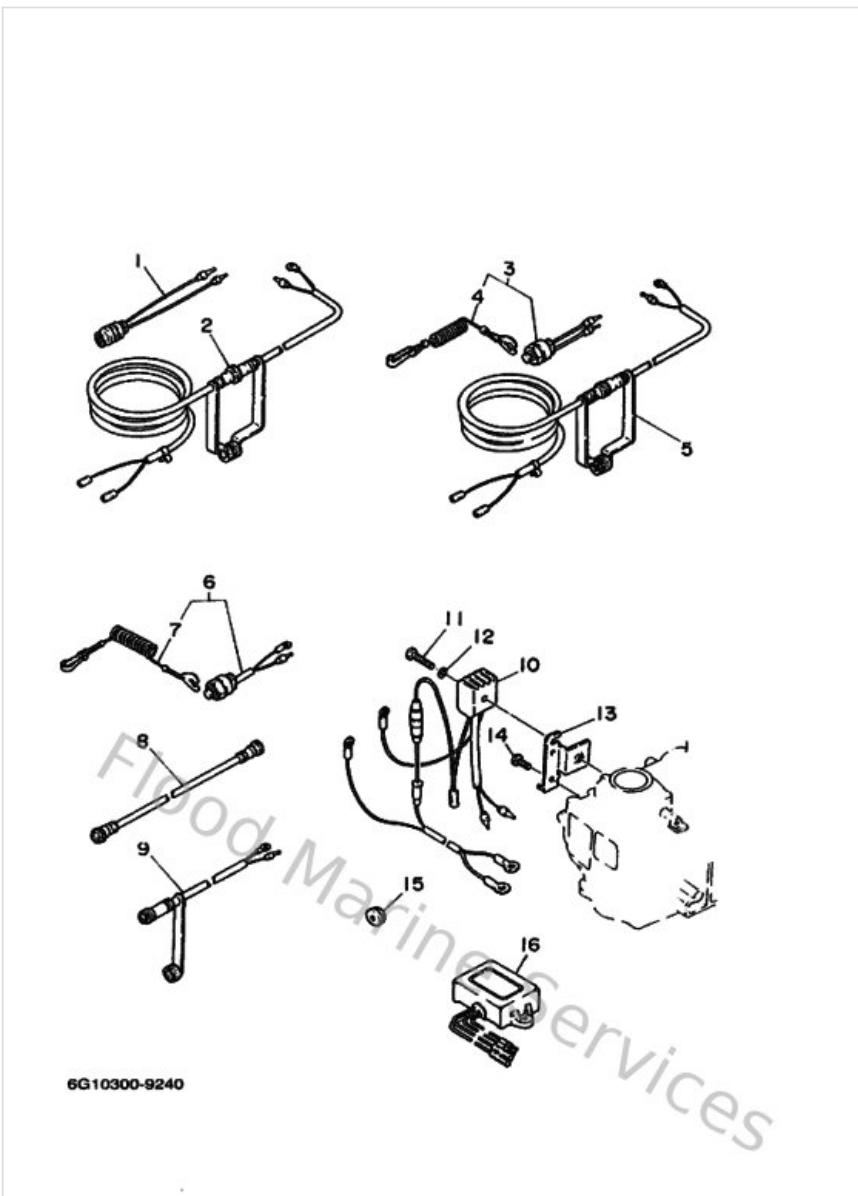
Ref	Part	
1	<a href="#">6Y5W00814000</a> Speedometer Kit	<a href="#">Buy now</a>
2	<a href="#">6Y5835103000</a> Speedometer assembly (km/h,knots,m)	<a href="#">Buy now</a>
3	<a href="#">688835160000</a> Bulb, pilot (t6.5, 12v-1.7w)	<a href="#">Buy now</a>
4	<a href="#">6Y5835361000</a> Socket, meter	<a href="#">Buy now</a>
5	<a href="#">6Y5835230000</a> Damper	<a href="#">Buy now</a>
6	<a href="#">6Y5835140000</a> Plate, fitting	<a href="#">Buy now</a>
7	<a href="#">6Y5835571000</a> Tube (8m)	<a href="#">Buy now</a>
8	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">688835560100</a> Sender (with hose l:6m/d:4mm)	<a href="#">Buy now</a>
10	<a href="#">906013140200</a> 021-58119-01 clip,nylon 14	<a href="#">Buy now</a>
11	<a href="#">977804011600</a> Screw,panh.tapping	<a href="#">Buy now</a>
12	<a href="#">6Y5W00801200</a> Tachometer kit	<a href="#">Buy now</a>
13	<a href="#">6Y5835401200</a> Tachometer assembly	<a href="#">Buy now</a>
18	<a href="#">6Y5835530000</a> Wire, lead (l=2.5m)	<a href="#">Buy now</a>
19	<a href="#">1E6821510000</a> Fuse (10a)	<a href="#">Buy now</a>

## Optional Parts 2



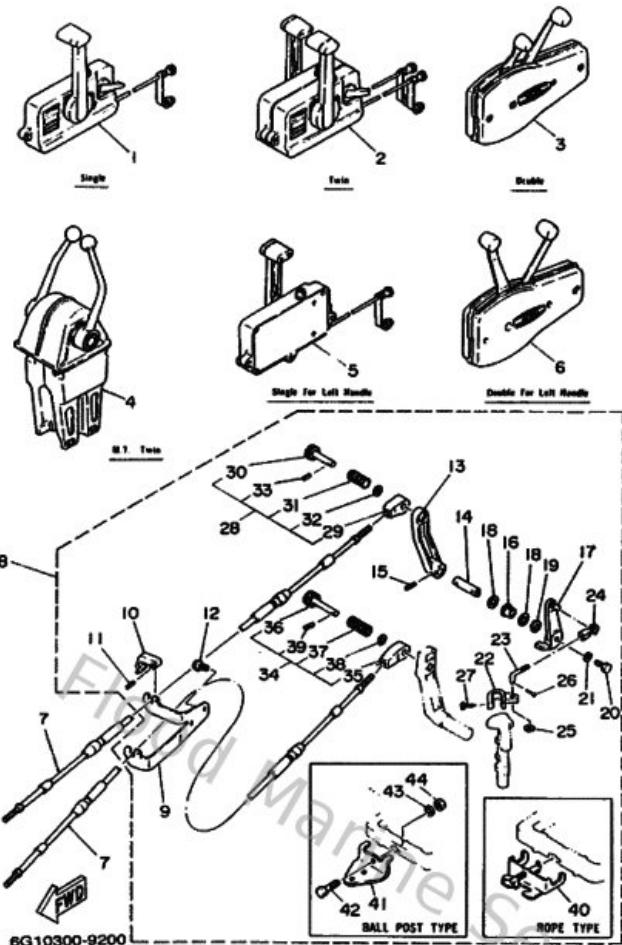
Ref	Part	
20	<a href="#">6Y5835531000</a> Wire, lead	<a href="#">Buy now</a>
21	<a href="#">688825200000</a> Lamp switch assembly	<a href="#">Buy now</a>
22	<a href="#">688825260000</a> Switch, lamp	<a href="#">Buy now</a>

## Optional Parts 3



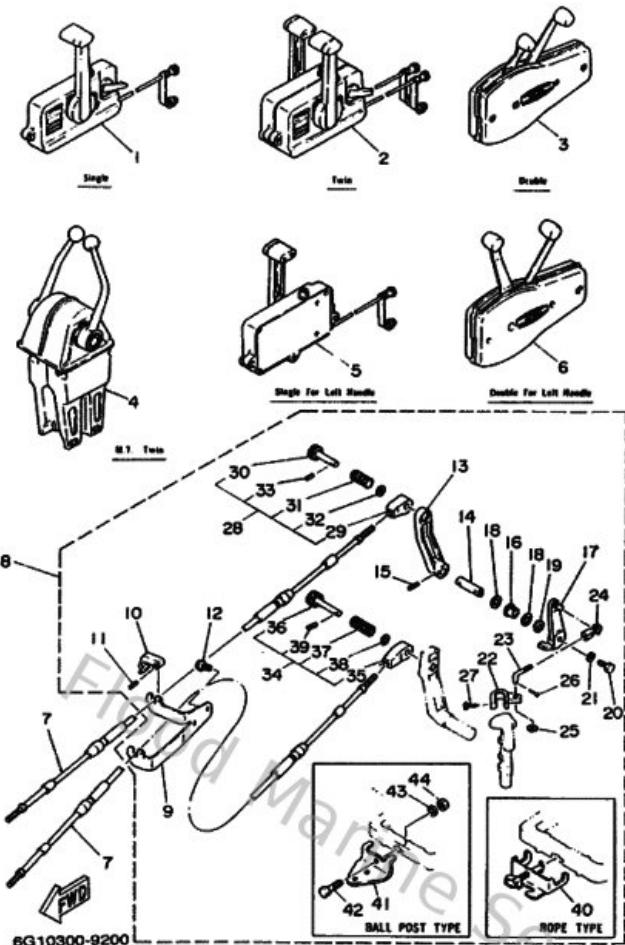
Ref	Part	
1	<a href="#">689825501100</a> Stop switch assembly	<a href="#">Buy now</a>
2	<a href="#">6A0825532000</a> Extention, wire lead	<a href="#">Buy now</a>
3	<a href="#">689825751200</a> Engine stop switch assembly	<a href="#">Buy now</a>
4	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
6	<a href="#">6E9825750000</a> Engine stop switch assembly	<a href="#">Buy now</a>
8	<a href="#">689825531000</a> Extension, wire lead	<a href="#">Buy now</a>
9	<a href="#">689843400000</a> Socket cord ass'y 1	<a href="#">Buy now</a>
10	<a href="#">6G1819700000</a> Rectifier assembly	<a href="#">Buy now</a>
11	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
12	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
13	<a href="#">6G1819750000</a> Plate, rectifier fitting	<a href="#">Buy now</a>
14	<a href="#">9010506M2300</a> Bolt (6g1)	<a href="#">Buy now</a>
15	<a href="#">6G1427241000</a> Grommet	<a href="#">Buy now</a>
16	<a href="#">663819101000</a> Voltage Regulator assembly	<a href="#">Buy now</a>

# Remote Control



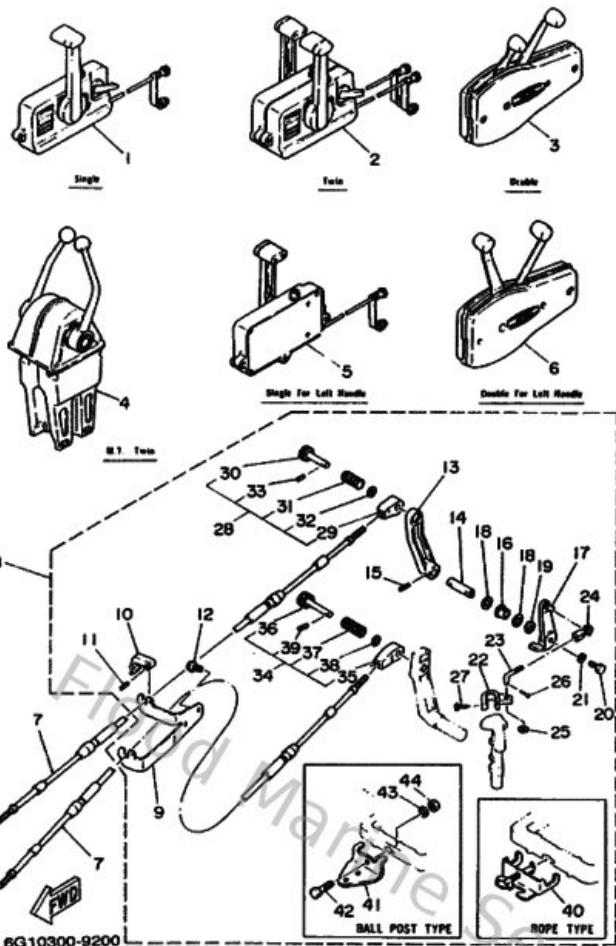
Ref	Part	
1	<a href="#">701481011000</a> Remote control assembly	<a href="#">Buy now</a>
2	<a href="#">701481102200</a> Remote Control assembly	<a href="#">Buy now</a>
5	<a href="#">701481021000</a> Remote control assembly	<a href="#">Buy now</a>
7	<a href="#">MARCABLE18SC</a> Remote Control Cable 18' :ob	<a href="#">Buy now</a>
9	<a href="#">6G1485315000</a> Bracket, remote control 1	<a href="#">Buy now</a>
10	<a href="#">682485385000</a> Clamp, cable	<a href="#">Buy now</a>
11	<a href="#">916903001200</a> Pin, spring	<a href="#">Buy now</a>
12	<a href="#">9010506M2300</a> Bolt (6g1)	<a href="#">Buy now</a>
14	<a href="#">6G1416355000</a> Shaft, link connecting	<a href="#">Buy now</a>
15	<a href="#">916904001600</a> Pin, spring (648)	<a href="#">Buy now</a>
16	<a href="#">903861000900</a> Bushing 6484418600	<a href="#">Buy now</a>
17	<a href="#">6G1416325000</a> Lever, magneto control	<a href="#">Buy now</a>
18	<a href="#">902021002400</a> Washer plate 648441880000	<a href="#">Buy now</a>
19	<a href="#">9020610M1200</a> Washer, wave (6g1)	<a href="#">Buy now</a>
21	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>

# Remote Control



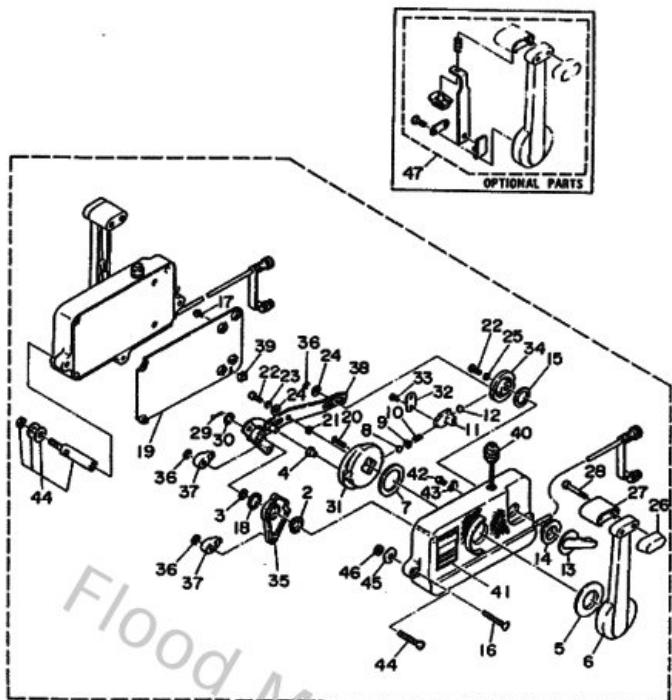
Ref	Part	
22	<a href="#">6G1416335094</a> Lever, Magneto Control	<a href="#">Buy now</a>
24	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
25	<a href="#">902020508800</a> Washer, plate (666)	<a href="#">Buy now</a>
26	<a href="#">914902501500</a> Pin, cotter	<a href="#">Buy now</a>
27	<a href="#">977805052000</a> Screw, tapping	<a href="#">Buy now</a>
28	<a href="#">682483405000</a> Cable end assembly	<a href="#">Buy now</a>
29	<a href="#">682483445000</a> Cable End, Remote Control 1	<a href="#">Buy now</a>
30	<a href="#">617483619100</a> Hook, cable	<a href="#">Buy now</a>
31	<a href="#">905011026400</a> Spring 6174833290	<a href="#">Buy now</a>
32	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
34	<a href="#">682483305000</a> Cable end assembly	<a href="#">Buy now</a>
36	<a href="#">617483319100</a> Hook, cable	<a href="#">Buy now</a>
37	<a href="#">905011007100</a> Spring 6044833200	<a href="#">Buy now</a>
40	<a href="#">700485101200</a> Hook steering assembly	<a href="#">Buy now</a>
41	<a href="#">676485111000</a> Hook, steering	<a href="#">Buy now</a>

# Remote Control



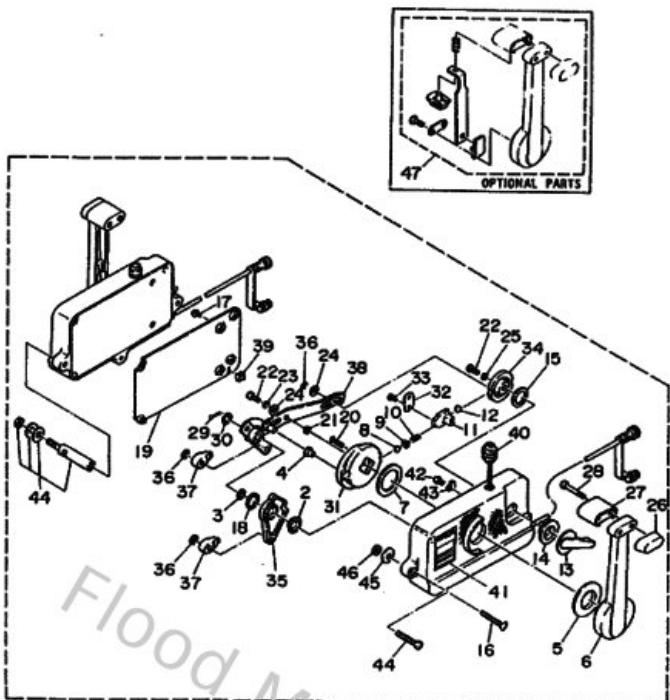
Ref	Part	
42	<a href="#">973751004000</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
43	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>

# Remote Control Assy 1



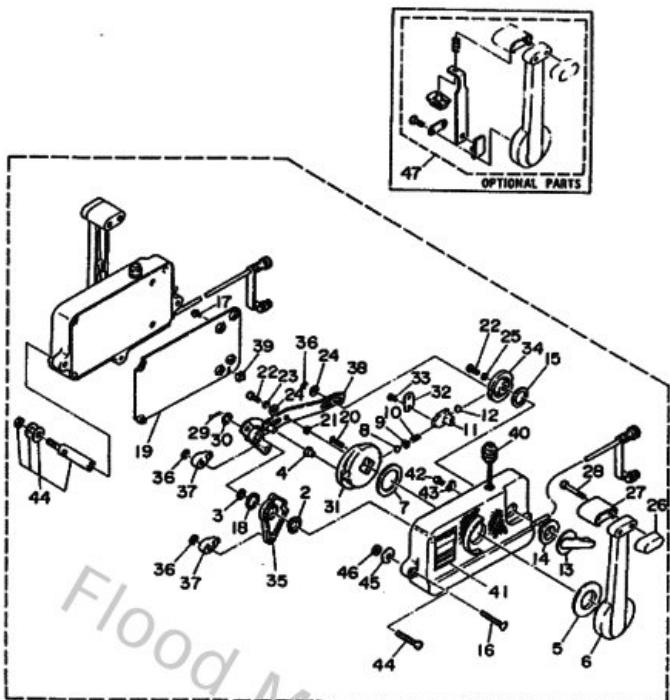
Ref	Part	
1	<a href="#">701481011000</a> Remote control assembly	<a href="#">Buy now</a>
2	<a href="#">701482350000</a> Bushing 2	<a href="#">Buy now</a>
3	<a href="#">701481971000</a> Washer, wave 2	<a href="#">Buy now</a>
4	<a href="#">701482520000</a> Roller, cam	<a href="#">Buy now</a>
5	<a href="#">701482340000</a> Bushing 1	<a href="#">Buy now</a>
6	<a href="#">701482210000</a> Lever, control	<a href="#">Buy now</a>
7	<a href="#">701481961100</a> Washer, wave 1	<a href="#">Buy now</a>
8	<a href="#">701482360000</a> Roller, detent	<a href="#">Buy now</a>
9	<a href="#">702482370000</a> Adaptor	<a href="#">Buy now</a>
10	<a href="#">702482380000</a> Spring, Detent	<a href="#">Buy now</a>
11	<a href="#">701482490000</a> Spring, adapter	<a href="#">Buy now</a>
12	<a href="#">701482480000</a> Roller, free accel	<a href="#">Buy now</a>
13	<a href="#">701481521100</a> Knob, free accel	<a href="#">Buy now</a>
14	<a href="#">701482430000</a> Bushing	<a href="#">Buy now</a>
15	<a href="#">701481981000</a> Washer, wave 3	<a href="#">Buy now</a>

# Remote Control Assy 1



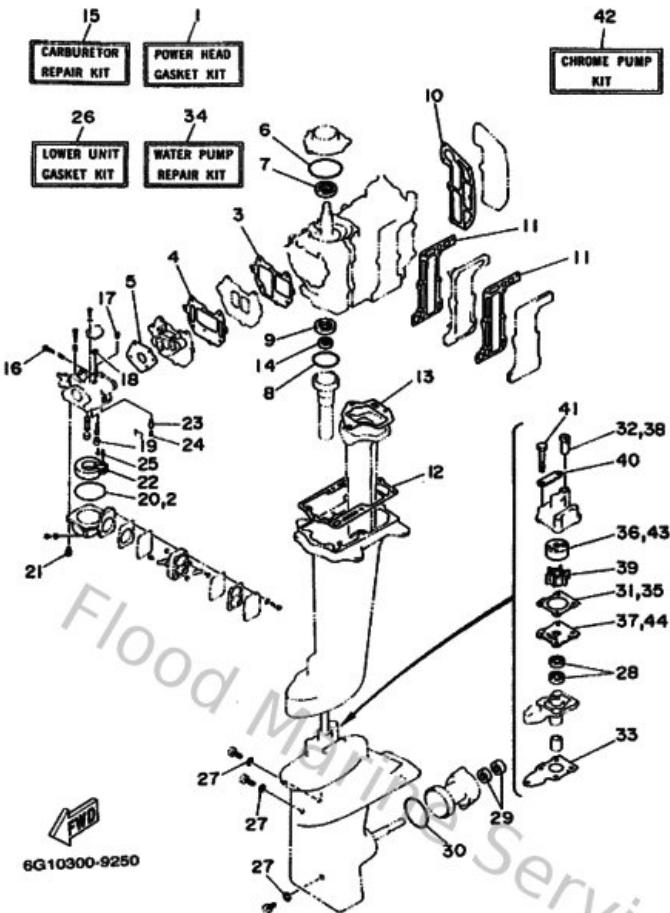
Ref	Part	
16	<a href="#">701482810000</a> Screw	<a href="#">Buy now</a>
17	<a href="#">978850501000</a> Screw, pan head(62x)	<a href="#">Buy now</a>
18	<a href="#">701482680000</a> Spacer 3	<a href="#">Buy now</a>
19	<a href="#">701482130000</a> Back, plate	<a href="#">Buy now</a>
20	<a href="#">927800602500</a> Screw flat head	<a href="#">Buy now</a>
21	<a href="#">701482550000</a> Coller 1	<a href="#">Buy now</a>
22	<a href="#">970800601800</a> Bolt (fj0)	<a href="#">Buy now</a>
24	<a href="#">701482460000</a> Spacer	<a href="#">Buy now</a>
25	<a href="#">929900630000</a> Washer, tooth	<a href="#">Buy now</a>
26	<a href="#">701482290000</a> Grip, control lever 2	<a href="#">Buy now</a>
27	<a href="#">701482220000</a> Grip, control lever	<a href="#">Buy now</a>
28	<a href="#">701482820000</a> Screw, pan head	<a href="#">Buy now</a>
29	<a href="#">701482390000</a> Set Pin, Plate	<a href="#">Buy now</a>
30	<a href="#">701482660000</a> Spacer 2	<a href="#">Buy now</a>
31	<a href="#">701482320000</a> Gear 1	<a href="#">Buy now</a>

# Remote Control Assy 1



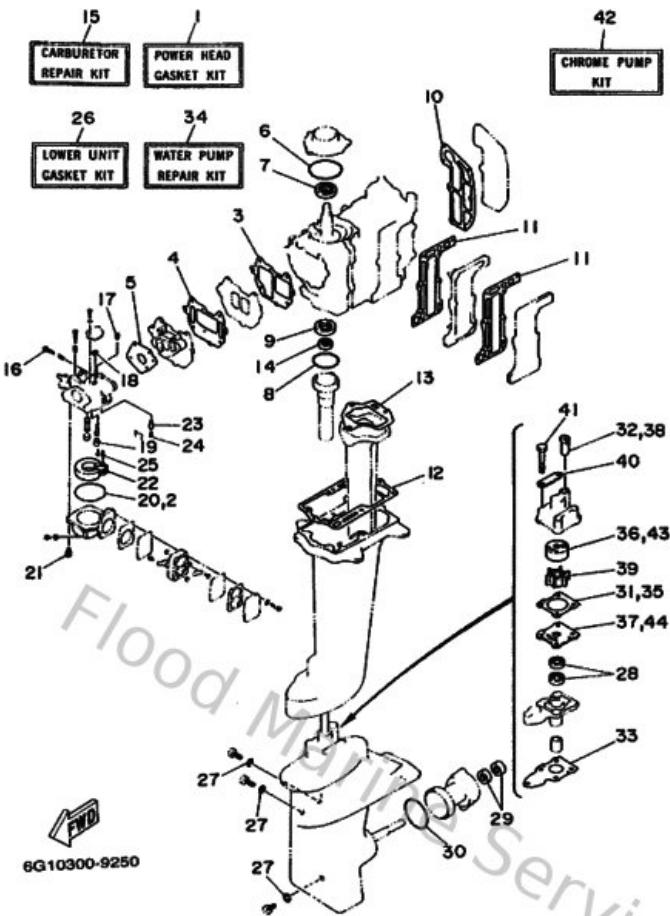
Ref	Part	
32	<a href="#">701481891100</a> Retainer	<a href="#">Buy now</a>
33	<a href="#">985800501000</a> Screw, pan head(62x)	<a href="#">Buy now</a>
34	<a href="#">701481531200</a> Shaft, free accel	<a href="#">Buy now</a>
35	<a href="#">701482711000</a> Arm, shift	<a href="#">Buy now</a>
36	<a href="#">934300602400</a> Circlip (701)	<a href="#">Buy now</a>
37	<a href="#">703483450100</a> Cable end, remote control 2	<a href="#">Buy now</a>
38	<a href="#">701482610000</a> Arm, throttle	<a href="#">Buy now</a>
39	<a href="#">701483580000</a> Anchor, cable	<a href="#">Buy now</a>
40	<a href="#">701825505000</a> Engine Stop Switch assembly	<a href="#">Buy now</a>
42	<a href="#">701482830000</a> Screw 3	<a href="#">Buy now</a>
43	<a href="#">701825940000</a> Clamp	<a href="#">Buy now</a>
44	<a href="#">701482910000</a> Attachment	<a href="#">Buy now</a>
45	<a href="#">701482870000</a> Washer 1	<a href="#">Buy now</a>
46	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
47	<a href="#">701482800000</a> Neutral lock kit	<a href="#">Buy now</a>

# Repair Kit



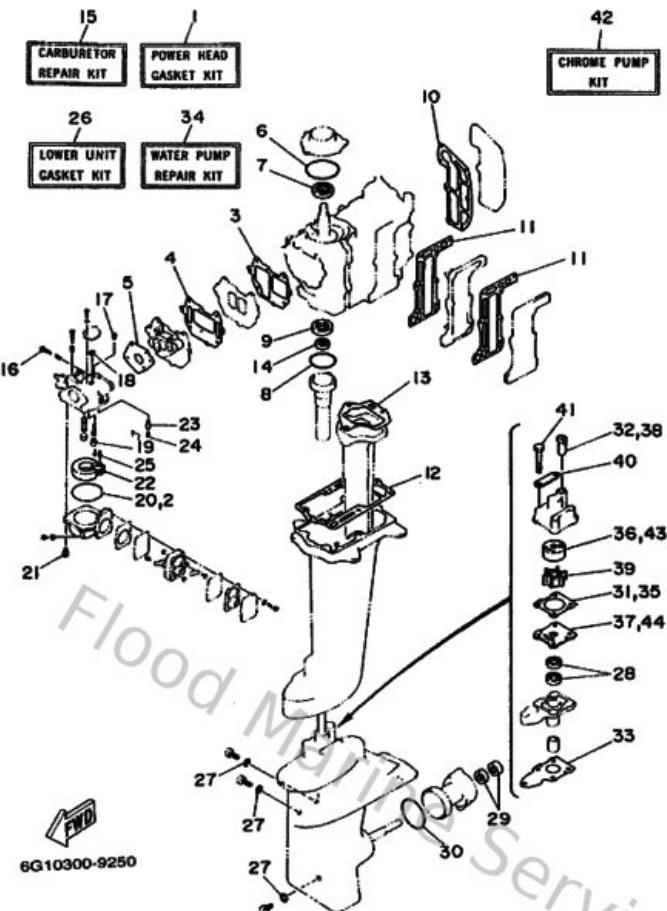
Ref	Part	
1	<a href="#">6G1W00010100</a> Gasket kit, power unit	<a href="#">Buy now</a>
2	<a href="#">6G1149840000</a> Gasket, float chamber	<a href="#">Buy now</a>
3	<a href="#">6G1136210000</a> Gasket, valve seat	<a href="#">Buy now</a>
4	<a href="#">6G1136450000</a> Gasket, intake manifold	<a href="#">Buy now</a>
5	<a href="#">6G114198A100</a> Gasket	<a href="#">Buy now</a>
6	<a href="#">9321054M5400</a> O-ring (6g1)	<a href="#">Buy now</a>
7	<a href="#">9310220M2500</a> Oil seal (6e0)	<a href="#">Buy now</a>
8	<a href="#">932104215900</a> O-ring (647)	<a href="#">Buy now</a>
9	<a href="#">9310120M3400</a> Oil seal(6j1)	<a href="#">Buy now</a>
10	<a href="#">6G111193A100</a> Gasket, head cover 1	<a href="#">Buy now</a>
11	<a href="#">6G1411120100</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
12	<a href="#">6G1451130000</a> Gasket, upper casing	<a href="#">Buy now</a>
13	<a href="#">6G1411330000</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
14	<a href="#">9310112M2600</a> Oil seal(6g1)	<a href="#">Buy now</a>
15	<a href="#">6G1W00930000</a> Carburetor repair kit	<a href="#">Buy now</a>

# Repair Kit

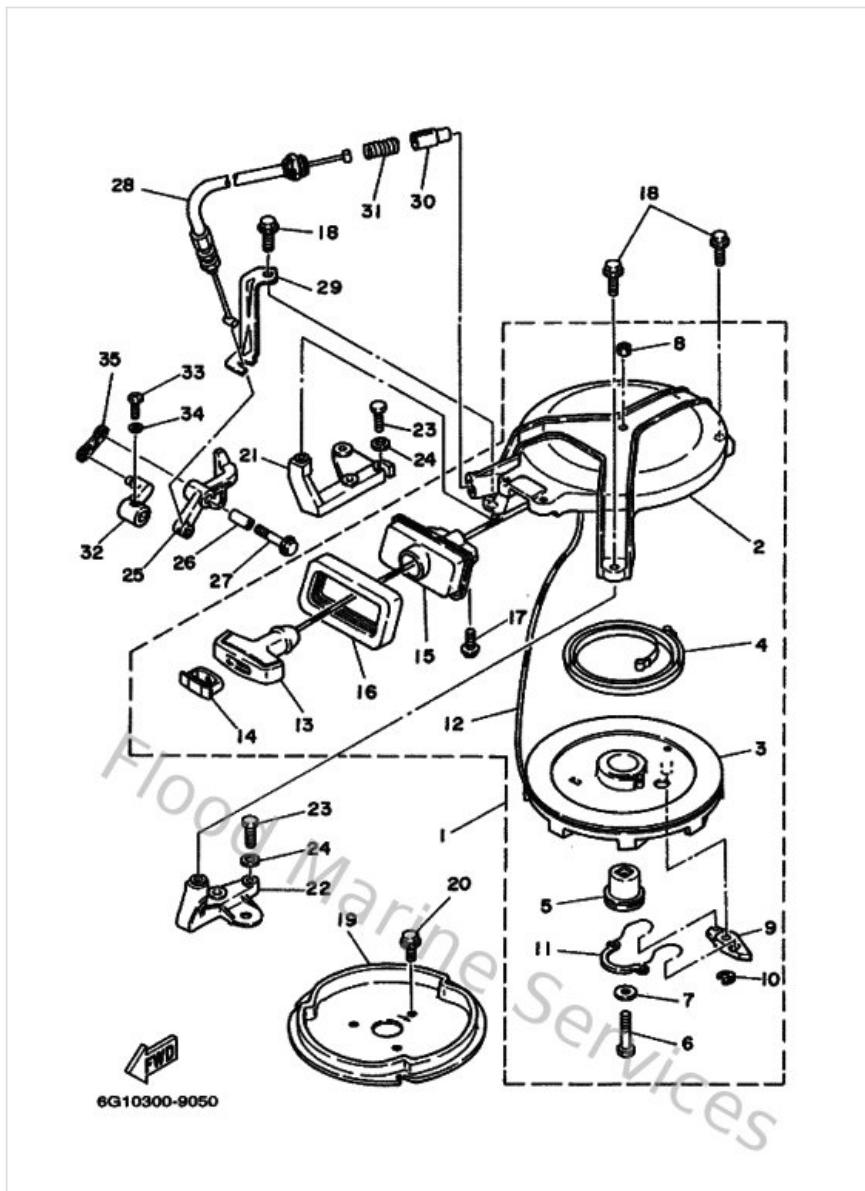


Ref	Part	
16	<a href="#">679149230000</a> Screw, pilot	<a href="#">Buy now</a>
17	<a href="#">6G1149660000</a> Cap	<a href="#">Buy now</a>
18	<a href="#">6G1141260000</a> Packing	<a href="#">Buy now</a>
19	<a href="#">676149660000</a> Rubber cap	<a href="#">Buy now</a>
21	<a href="#">985800401400</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
22	<a href="#">6G1149850000</a> Float comp.	<a href="#">Buy now</a>
23	<a href="#">6G1145460000</a> Valve, needle	<a href="#">Buy now</a>
24	<a href="#">676141860000</a> Pin, valve	<a href="#">Buy now</a>
25	<a href="#">688145480000</a> Pin, arm	<a href="#">Buy now</a>
26	<a href="#">6G1W0001C100</a> Gasket kit, lower unit	<a href="#">Buy now</a>
27	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
28	<a href="#">9310111M2300</a> Oil seal (6g1)	<a href="#">Buy now</a>
29	<a href="#">931011507400</a> Oil seal (655)	<a href="#">Buy now</a>
30	<a href="#">932104904600</a> O-ring (620)	<a href="#">Buy now</a>
31	<a href="#">6G1443150000</a> Gasket,water pump	<a href="#">Buy now</a>

# Repair Kit

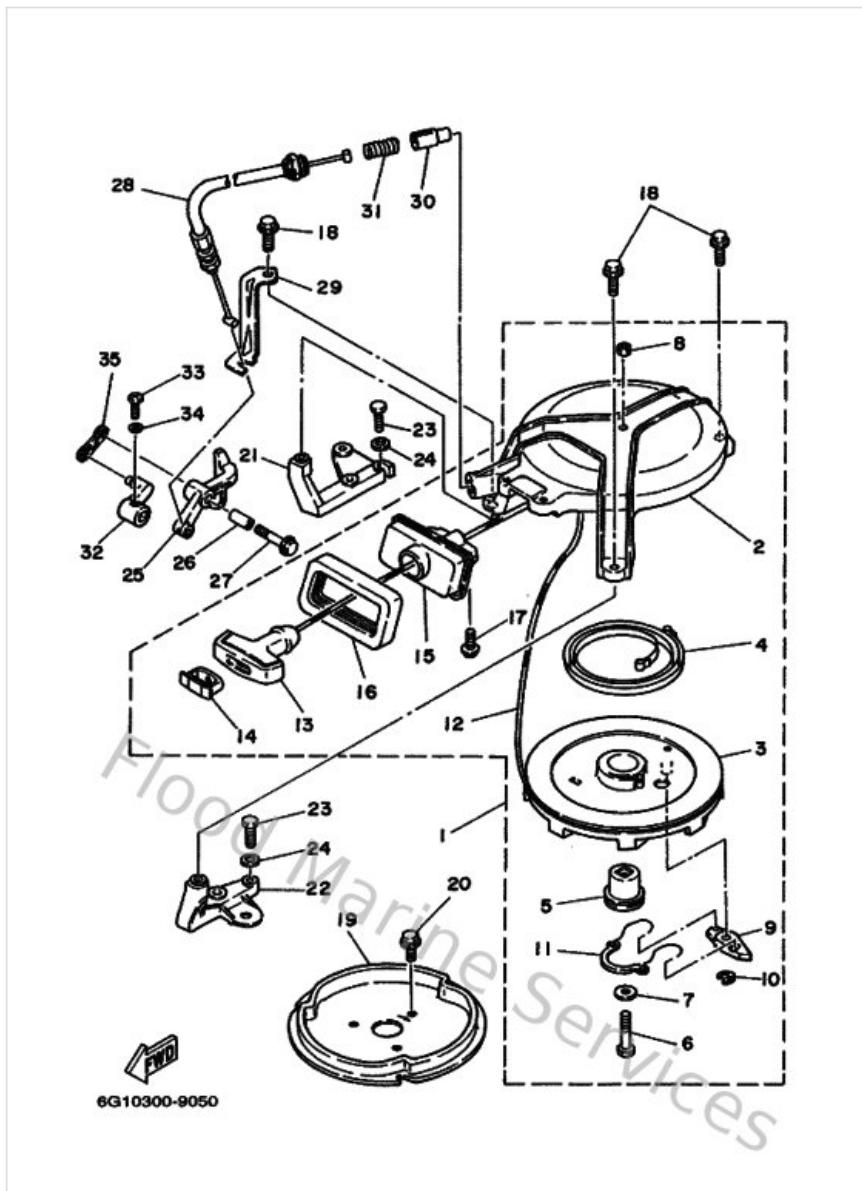


# Starter



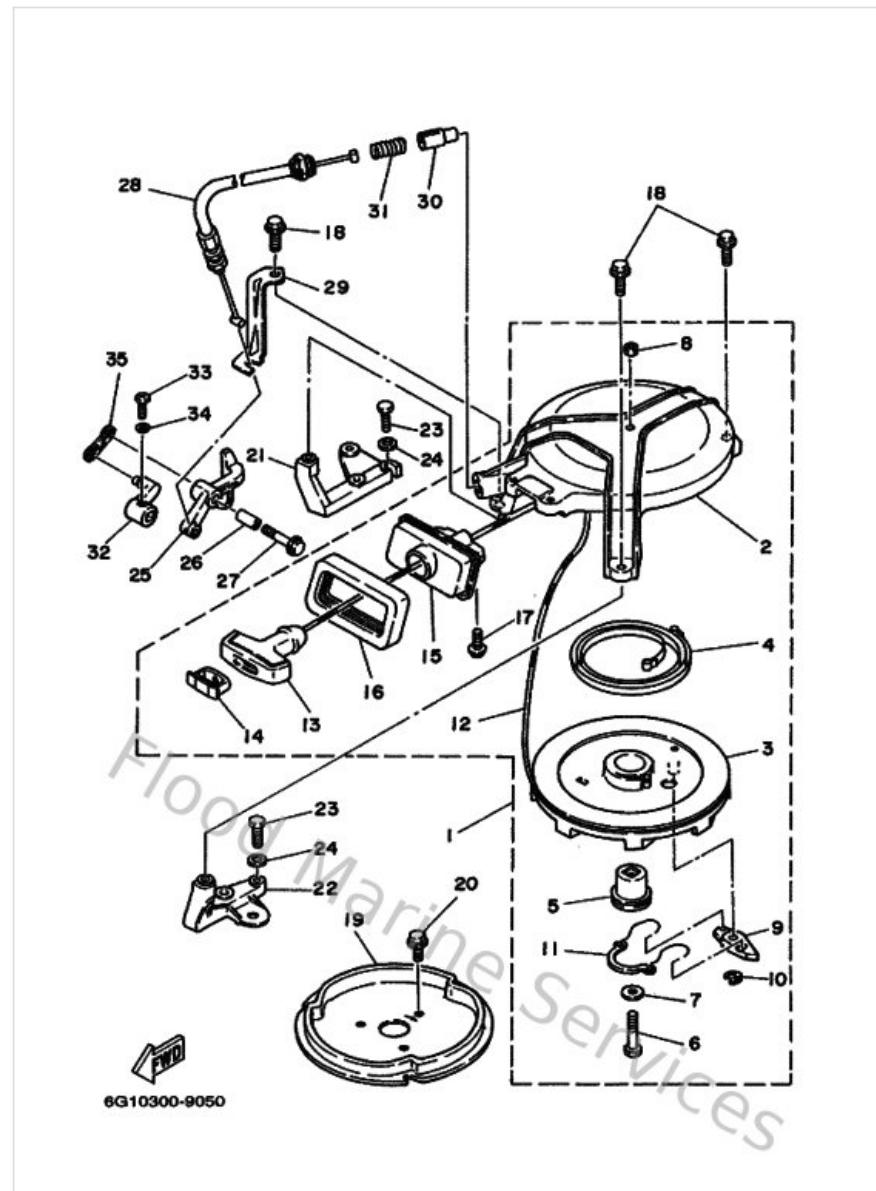
Ref	Part	
1	<a href="#">6G1157108100</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">6G1157118094</a> Case, Starter	<a href="#">Buy now</a>
3	<a href="#">6GH157140000</a> Drum, sheave	<a href="#">Buy now</a>
4	<a href="#">9051008M0300</a> Spring, spiral (6g1)	<a href="#">Buy now</a>
5	<a href="#">6G1157170000</a> Shaft, starter	<a href="#">Buy now</a>
6	<a href="#">970130603500</a> Bolt(3rv)	<a href="#">Buy now</a>
7	<a href="#">9020106M3000</a> Washer, plate (6a1)	<a href="#">Buy now</a>
8	<a href="#">953030660000</a> Nut(661)	<a href="#">Buy now</a>
9	<a href="#">677157410100</a> Pawl, drive	<a href="#">Buy now</a>
10	<a href="#">9343006M0200</a> Circlip (689)	<a href="#">Buy now</a>
11	<a href="#">6G1157050000</a> Spring, drive pawl	<a href="#">Buy now</a>
13	<a href="#">6G1157550000</a> Handle, starter	<a href="#">Buy now</a>
14	<a href="#">6G1157790000</a> Cover	<a href="#">Buy now</a>
15	<a href="#">6G1157580000</a> Guide, rope	<a href="#">Buy now</a>
16	<a href="#">6G1157620000</a> Seal 2	<a href="#">Buy now</a>

# Starter



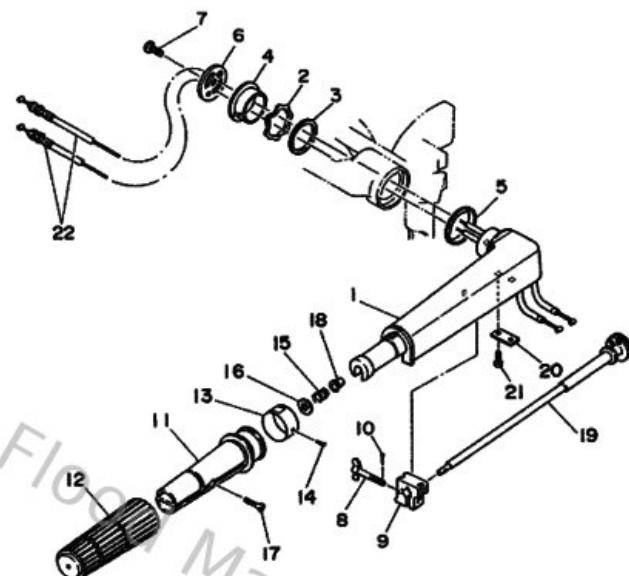
Ref	Part	
17	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
18	<a href="#">9010506M1500</a> Bolt (6e0)	<a href="#">Buy now</a>
19	<a href="#">6G1157230094</a> Pulley, starter	<a href="#">Buy now</a>
20	<a href="#">9010506M2900</a> Bolt (6g1)	<a href="#">Buy now</a>
21	<a href="#">6G1157710094</a> Stay 1	<a href="#">Buy now</a>
22	<a href="#">6GH157720000</a> Stay 2	<a href="#">Buy now</a>
23	<a href="#">973130602000</a> Bolt(7u8)	<a href="#">Buy now</a>
24	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
25	<a href="#">6G1157468100</a> Arm	<a href="#">Buy now</a>
26	<a href="#">6G1157640000</a> Collar 1	<a href="#">Buy now</a>
27	<a href="#">9010506M2400</a> Bolt (6g1)	<a href="#">Buy now</a>
28	<a href="#">6G1157708100</a> Cable comp., starter stop	<a href="#">Buy now</a>
29	<a href="#">6G1157748100</a> Stay 4	<a href="#">Buy now</a>
30	<a href="#">656157480000</a> Plunger, starter stop	<a href="#">Buy now</a>
31	<a href="#">905011022700</a> Spring, compression(656)	<a href="#">Buy now</a>

# Starter



Ref	Part	
32	<a href="#">6G1441258000</a> Lever, shift rod 2	<a href="#">Buy now</a>
33	<a href="#">985800501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
34	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
35	<a href="#">6G1157478000</a> Link	<a href="#">Buy now</a>

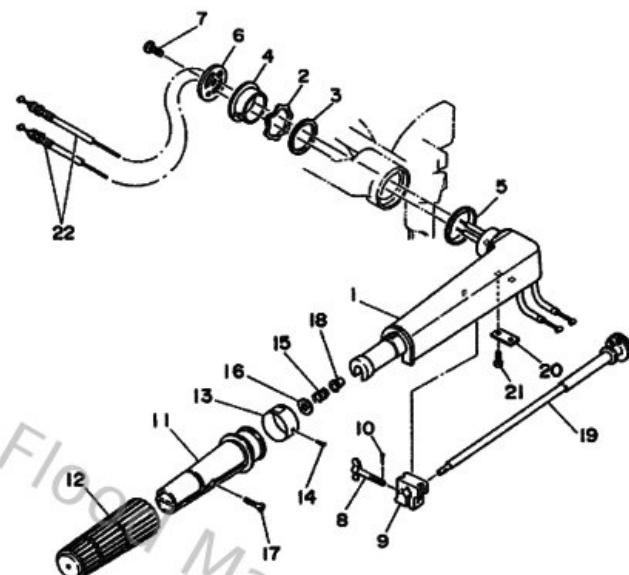
# Steering



6G10300-9100

Ref	Part	
2	<a href="#">9020635M1100</a> Washer, wave(6j8)	<a href="#">Buy now</a>
3	<a href="#">9020235M2400</a> Washer (6g1)	<a href="#">Buy now</a>
4	<a href="#">9038634M4000</a> Bushing (6g1)	<a href="#">Buy now</a>
5	<a href="#">9038643M7900</a> Bush(6l5)	<a href="#">Buy now</a>
6	<a href="#">6G1421310100</a> Cover, handle steering	<a href="#">Buy now</a>
7	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
8	<a href="#">6G1421250100</a> Bolt, friction adjusting	<a href="#">Buy now</a>
9	<a href="#">6G1421260000</a> Piece, friction	<a href="#">Buy now</a>
10	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
11	<a href="#">664421190000</a> Grip, steering handle	<a href="#">Buy now</a>
12	<a href="#">6G1421770000</a> Rubber, handle	<a href="#">Buy now</a>
13	<a href="#">6G1421372000</a> Indicator, throttle	<a href="#">Buy now</a>
14	<a href="#">902690200100</a> Rivet(6l5)	<a href="#">Buy now</a>
15	<a href="#">905012321500</a> Spring (655)	<a href="#">Buy now</a>
16	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>

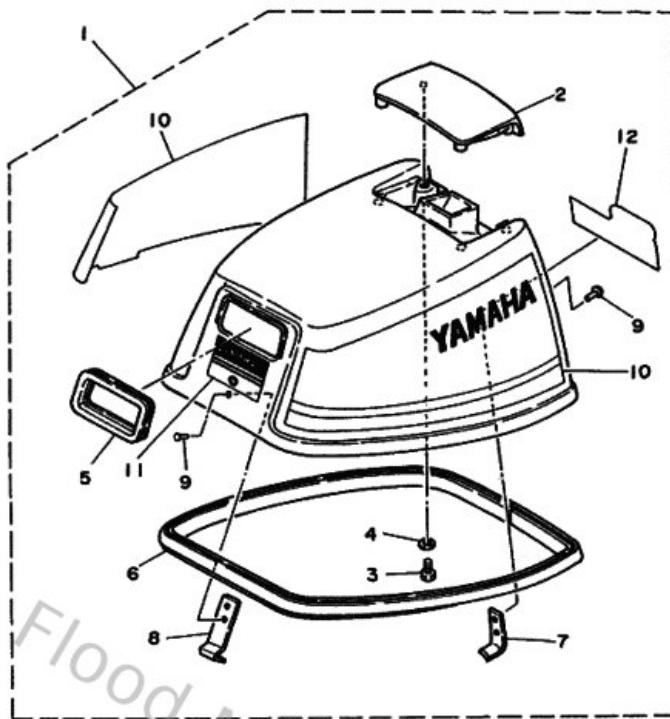
## Steering



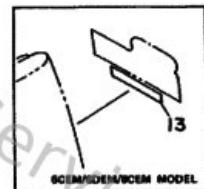
6G10300-9100

Ref	Part	
17	<a href="#">9014905M0600</a> Screw, countersunk	<a href="#">Buy now</a>
18	<a href="#">903860803200</a> Bushing (650)	<a href="#">Buy now</a>
19	<a href="#">6EGG21380000</a> Lever, throttle	<a href="#">Buy now</a>
20	<a href="#">6E0421590100</a> Stay	<a href="#">Buy now</a>
21	<a href="#">985800501200</a> Screw,pan head (646)	<a href="#">Buy now</a>
22	<a href="#">6G1263010200</a> Throttle cable assembly	<a href="#">Buy now</a>

## Top Cowling

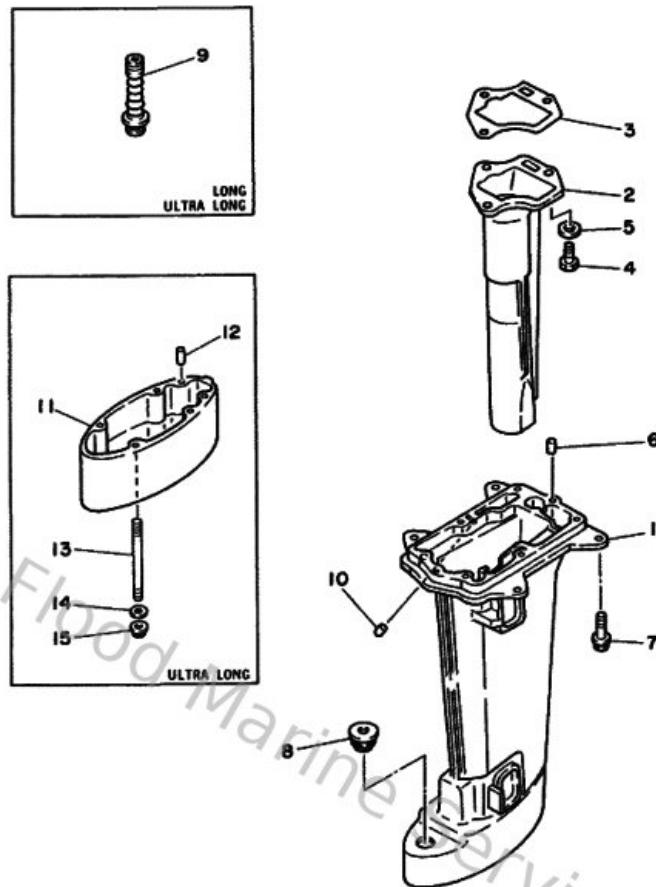


6G10300-9070



Ref	Part	
1	<a href="#">6G14261024EJ</a> Top Cowling assembly	<a href="#">Buy now</a>
3	<a href="#">973130601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
4	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">6G1157610000</a> Seal 1	<a href="#">Buy now</a>
6	<a href="#">6G1426150000</a> Seal	<a href="#">Buy now</a>
7	<a href="#">6G1426470000</a> Holder, clamp band	<a href="#">Buy now</a>
8	<a href="#">6G1426510100</a> Hook	<a href="#">Buy now</a>
9	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
12	<a href="#">6G1426782000</a> Graphic, Rear	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
1	<a href="#">6N0G5111004D</a> Casing, upper	<a href="#">Buy now</a>
2	<a href="#">6G141131009M</a> Manifold, ext. 1	<a href="#">Buy now</a>
3	<a href="#">6G1411330000</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
4	<a href="#">973950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
5	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">936040806200</a> Pin,dowel (626)	<a href="#">Buy now</a>
7	<a href="#">958950603000</a> Bolt, flange deep recess	<a href="#">Buy now</a>
8	<a href="#">9048020M2900</a> Grommet (6g1)	<a href="#">Buy now</a>
9	<a href="#">6G1441470000</a> Boot, shift rod	<a href="#">Buy now</a>
10	<a href="#">6G1451350000</a> Pipe 1	<a href="#">Buy now</a>
13	<a href="#">9011606M1800</a> Bolt Stud (6G1)	<a href="#">Buy now</a>
15	<a href="#">957800630000</a> Nut, nylon (6g1)	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.