



Yamaha 6DEM 1992

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

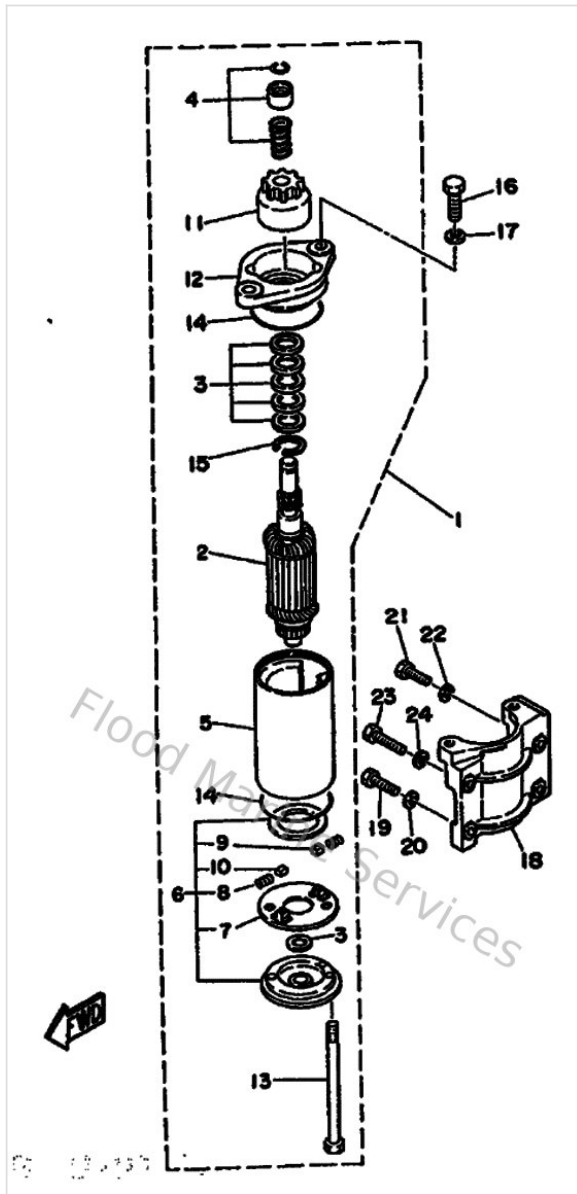
Authorised Yamaha Dealers



Contents

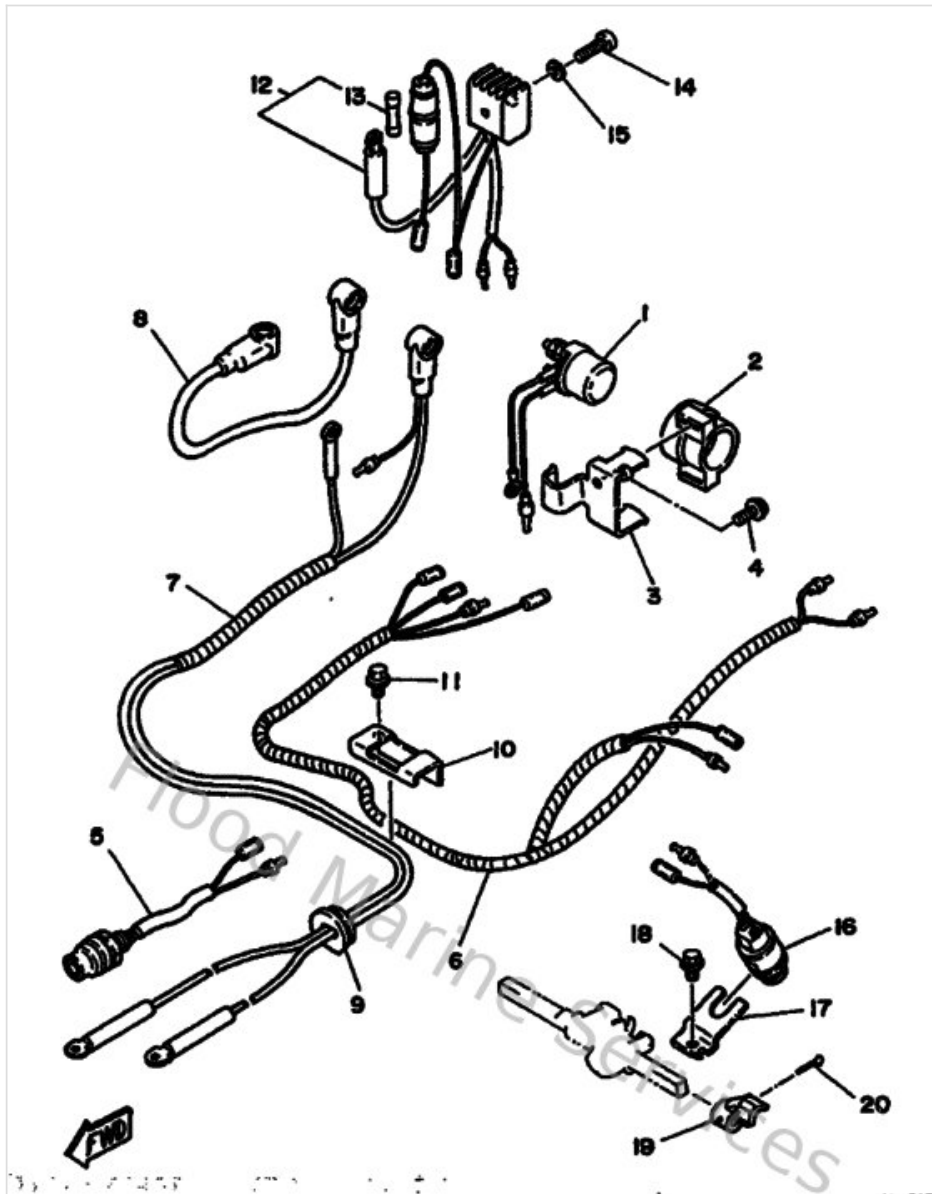
Alternate 2	3
Alternate 3	4
Bottom Cowling	6
Bracket 1	8
Carburetor	12
Control	15
Crankshaft & Piston	17
Cylinder & Crankcase	19
Fuel	21
Intake	23
Lower Casing & Drive 1	24
Lower Casing & Drive 2	28
Magneto	30
Optional Parts 1	31
Optional Parts 2	32
Optional Parts 3	34
Remote Control	35
Remote Control Assy 1	38
Repair Kit	41
Starter	44
Steering	47
Top Cowling	49
Upper Casing	50

Alternate 2



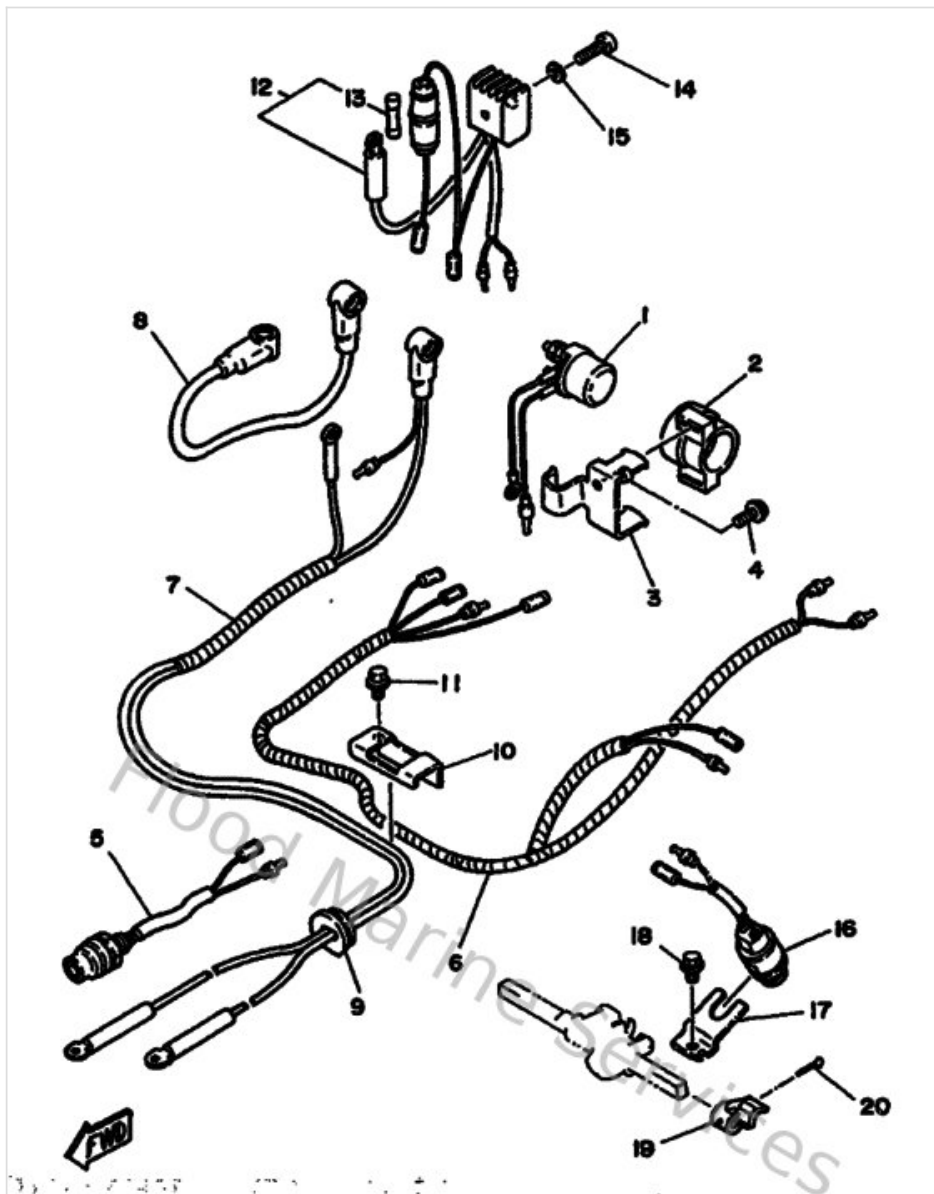
Ref	Part	
15	682818341000 Ring	Buy now
16	970130802500 Bolt (682)	Buy now
17	929900860000 Washer, plain (663)	Buy now
18	682818224394 Bracket, Electric Motor (682-81822-42-94)	Buy now
19	973950602000 Bolt(7u8)	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	973950602500 Bolt	Buy now
23	973950603000 Bolt(jf7)	Buy now

Alternate 3



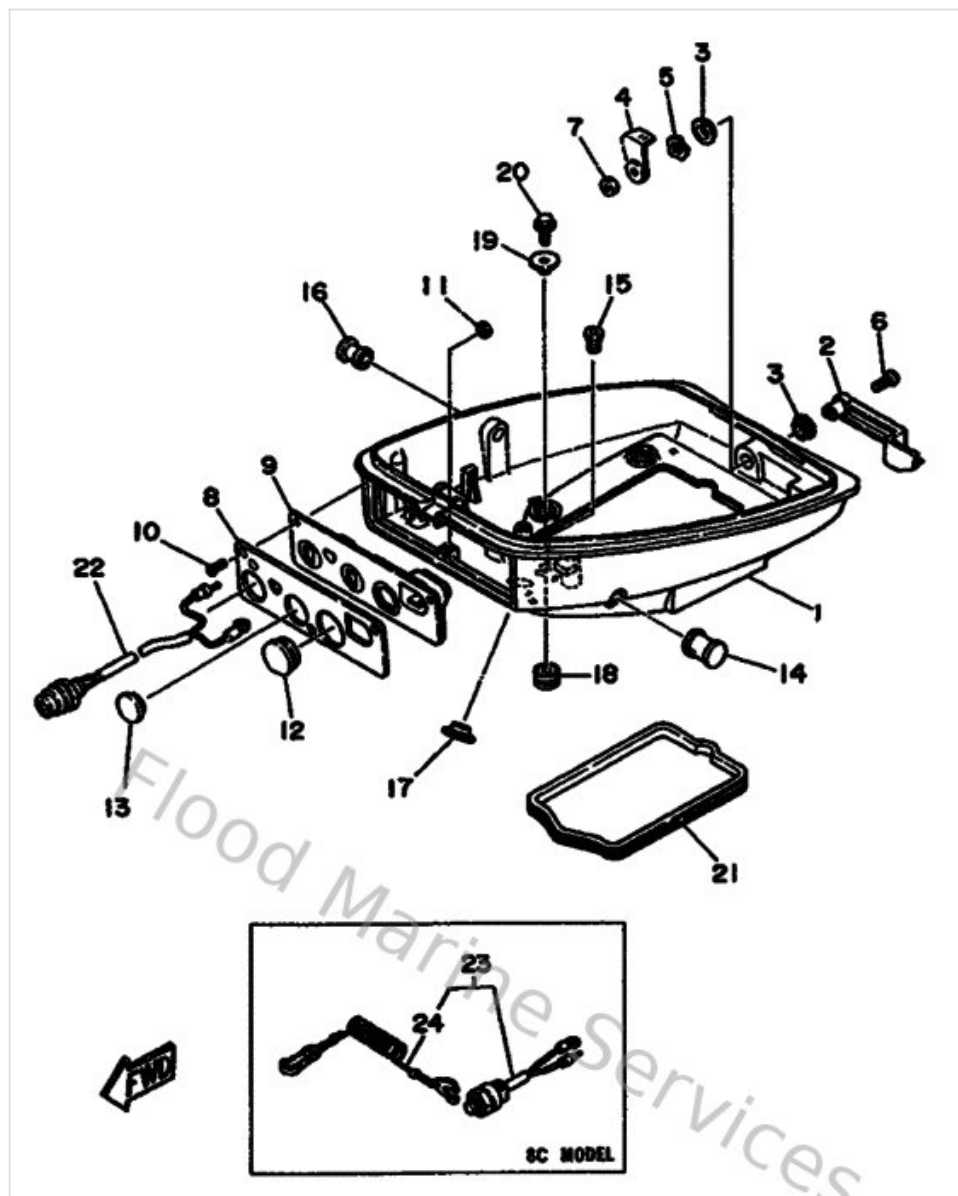
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G1819450000 Plate, Switch Fitting	Buy now
4	9010506M1400 Bolt (6e0)	Buy now
5	689818700000 Starting switch assembly	Buy now
6	6G1825900000 Wire Harness assembly	Buy now
7	6G1821050000 Battery cable	Buy now
8	6G1821170000 Wire, lead	Buy now
10	6G1823620000 Clamp Cord	Buy now
11	9010506M2300 Bolt (6g1)	Buy now
12	6G1819706200 Rectifier assembly	Buy now
13	6G1821510000 Fuse (10a)	Buy now
14	985030502500 Screw, panhead (a93)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	688825401200 Neutral switch assembly	Buy now

Alternate 3



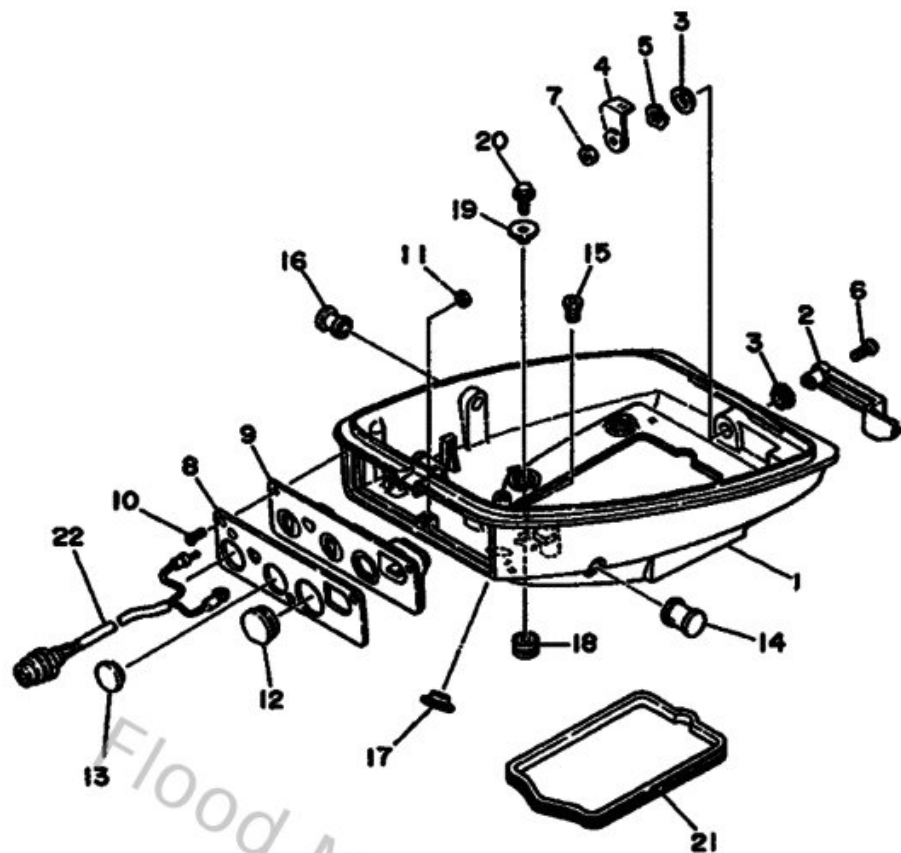
Ref	Part	
17	6G1825540000 Stay Neutral Switch	Buy now
19	6G1441250000 Lever Shift Rod 2	Buy now
20	914902502000 Pin, cotter	Buy now

Bottom Cowling



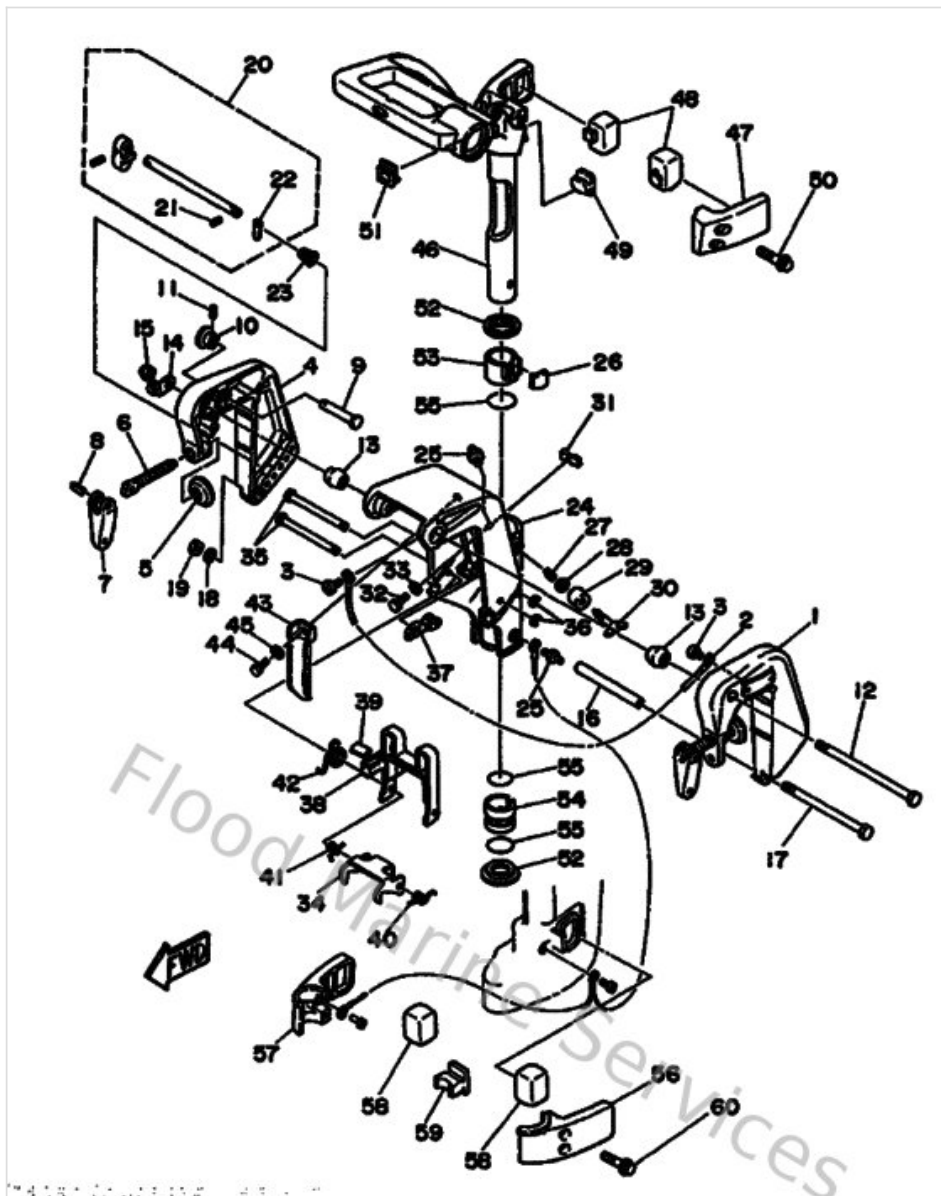
Ref	Part	
3	9038612M4500 Bushing (6g1)	Buy now
4	6E0428160000 Lever, clamp	Buy now
5	902061205200 Washer, wave (666)	Buy now
6	978950603000 Screw, pan head(6e0)	Buy now
7	9538R0670000 Nut	Buy now
8	6G1427198100 Pannel front lower	Buy now
9	6G1427670000 Bracket 3	Buy now
10	9014905M0200 Screw (6g1)	Buy now
11	953800570000 Nut (656)	Buy now
12	6G1427240000 Grommet	Buy now
13	6G1427250000 Grommet	Buy now
14	6G1427260000 Grommet 3	Buy now
15	6G1427270000 Grommet	Buy now
16	6G1427480000 Grommet	Buy now
17	6G1263260000 Grommet	Buy now

Bottom Cowling



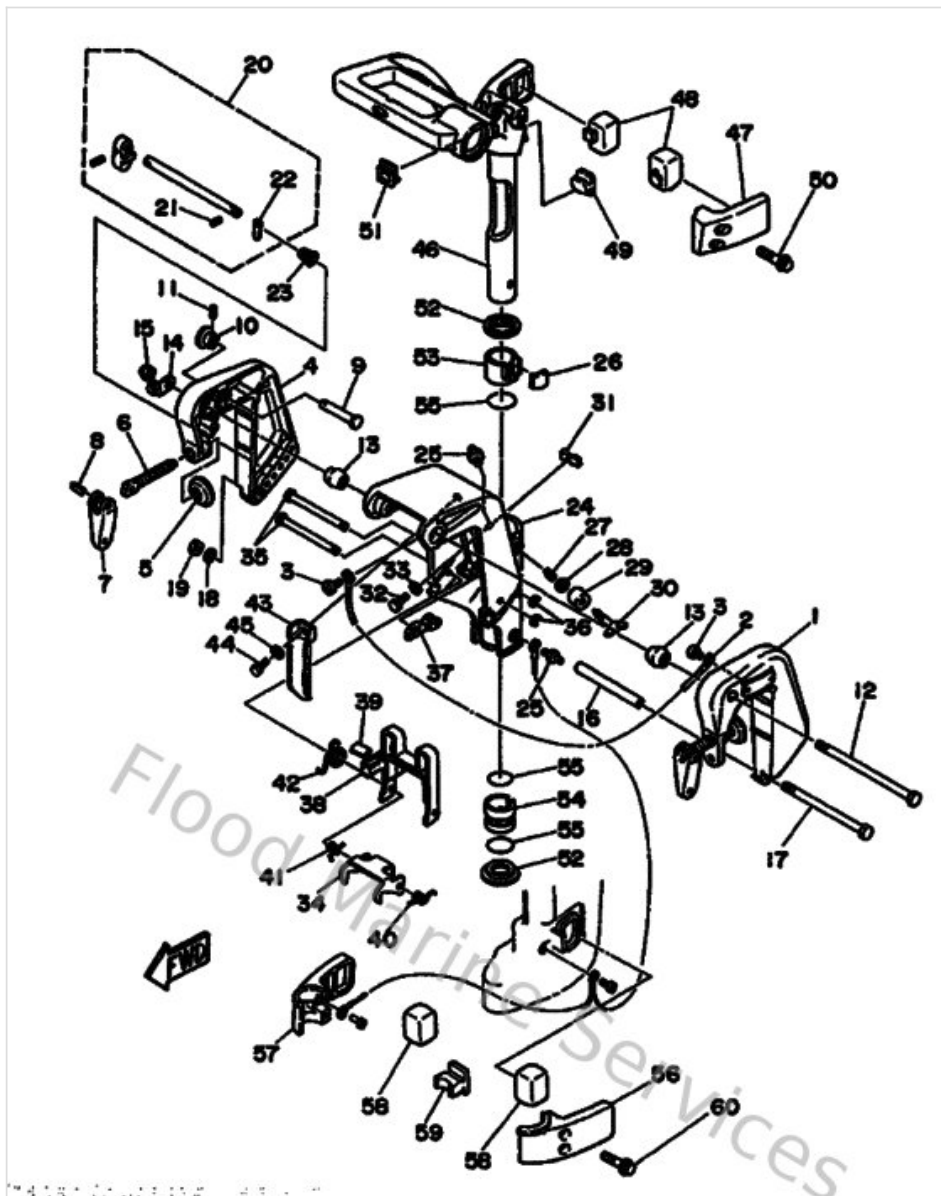
Ref	Part	
18	9048015M3100 Grommet (6g1)	Buy now
19	9038706M5200 Collar (6g1)	Buy now
20	9010506M1500 Bolt (6e0)	Buy now
21	6G1427160000 Rubber, seal 1	Buy now
22	6A0825500100 Stop switch assembly	Buy now
23	6E9825750000 Engine stop switch assembly	Buy now
24	682825560000 Lanyard, stop switch	Buy now

Bracket 1



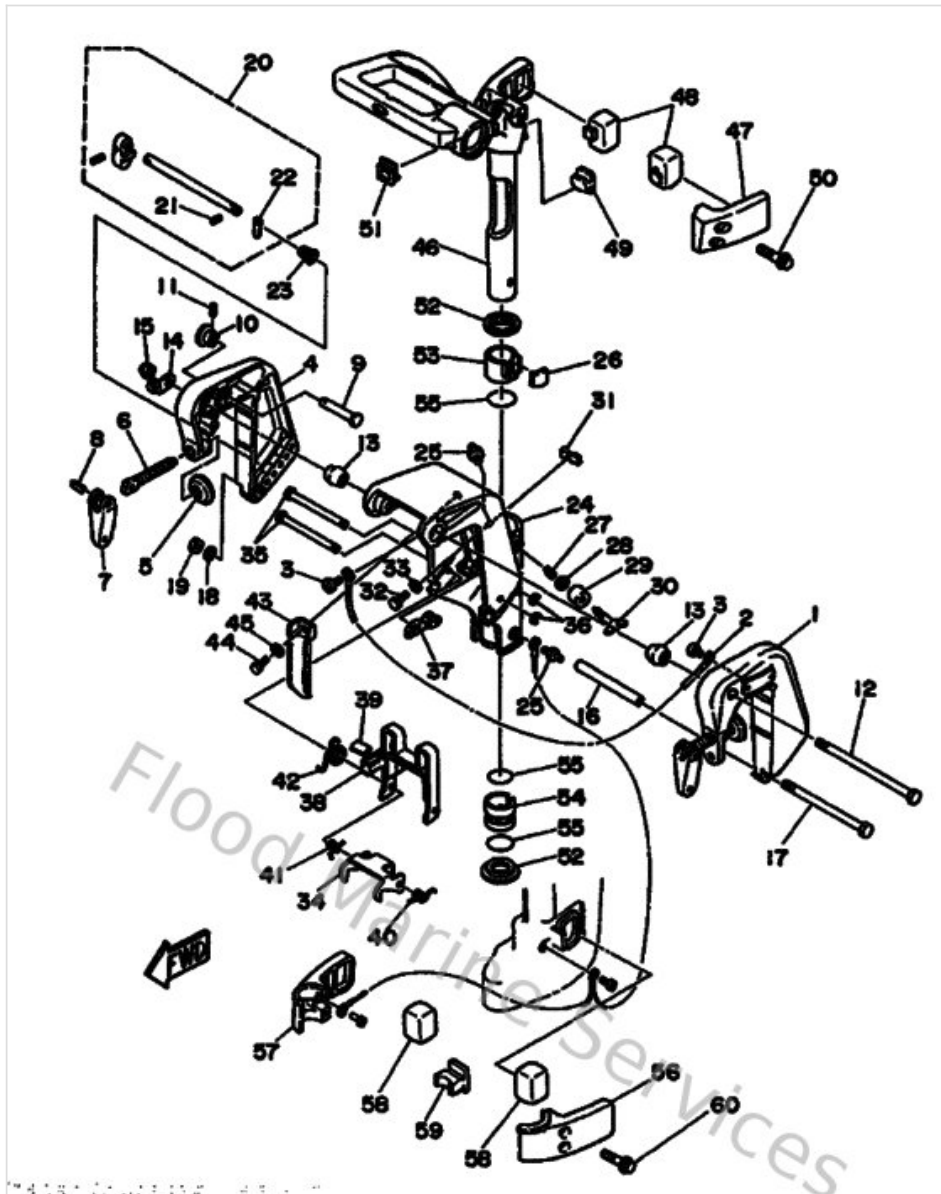
Ref	Part	
2	6E5821480000 Wire, lead 5	Buy now
3	978950600800 Screw, pan head(6a3)	Buy now
5	648431140100 Pad, transom clamp	Buy now
6	677431160100 Screw, transom clamp.	Buy now
7	6EEG31180000 Handle, transom cl	Buy now
8	9025404M0000 Pin(6a1)	Buy now
9	689431910000 Shaft, stopper	Buy now
10	689431920100 Knob, stopper	Buy now
11	916903001600 Pin, spring	Buy now
12	9010108M0800 Bolt(6h6)	Buy now
14	6A1431130100 Plate, clamp bracket	Buy now
15	957800830000 Nut, nylon (6j8)	Buy now
16	9038706M1300 Collar(6h6)	Buy now
17	973950613500 Bolt(6g1)	Buy now
18	929900660000 Washer, plain (646)	Buy now

Bracket 1



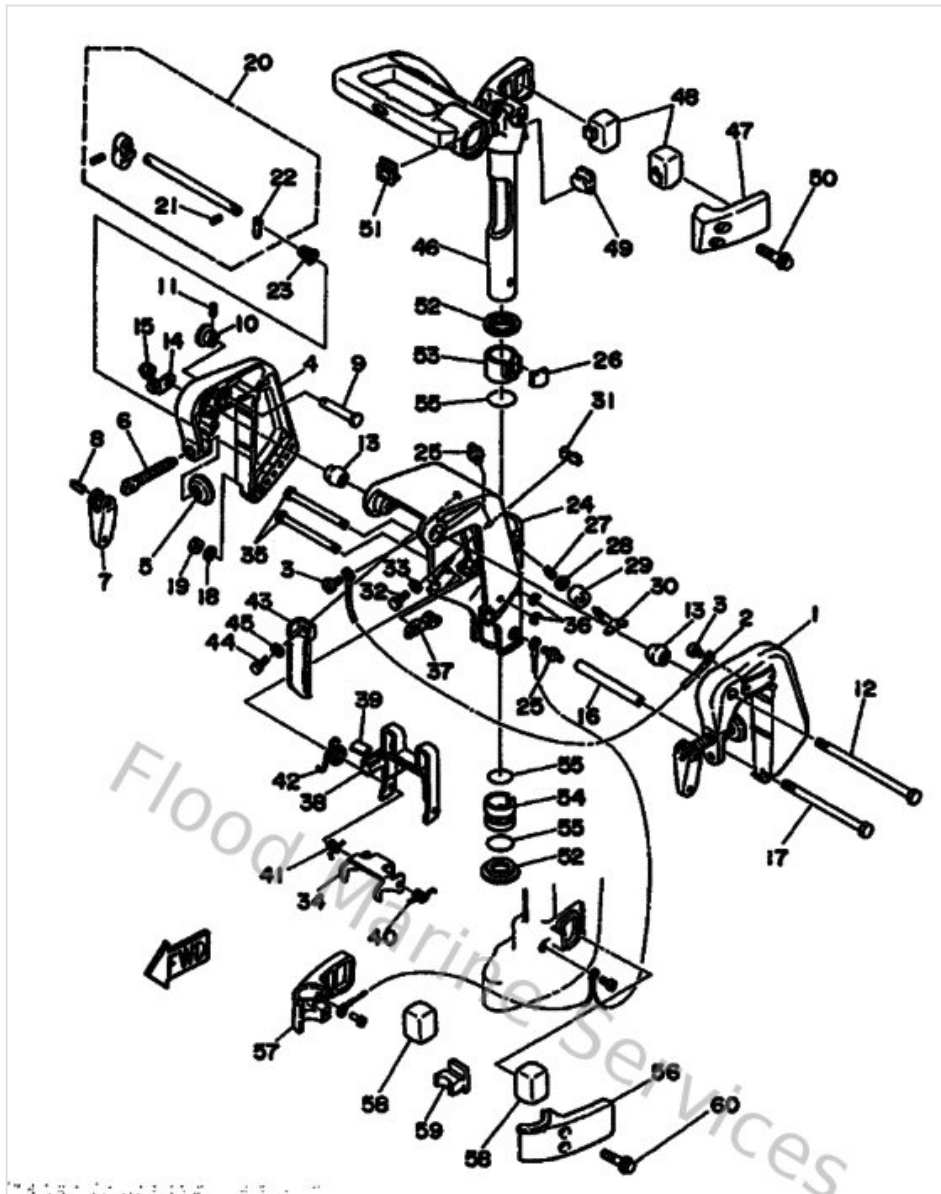
Ref	Part	
19	953800660000 Nut(661)	Buy now
20	6GH431600000 Tilt rod assembly	Buy now
21	916903000800 Pin. spring(656)	Buy now
22	6EEG31650000 Plate, tilt lock	Buy now
23	9050210M0600 Spring, conical(6g1)	Buy now
25	937000600400 Nipple, grease(6a1)	Buy now
26	6G1425280000 Piece, friction	Buy now
27	9050118M0000 Spring, compression (676)	Buy now
28	929900860000 Washer, plain (663)	Buy now
29	6G1433730000 Seal, damper	Buy now
30	6G1425290000 Screw, friction piece	Buy now
31	6G1445320100 Stopper, upper mount	Buy now
32	973950601000 Bolt	Buy now
34	6N0G36140000 Plate, tilt lock	Buy now
35	6G1436590000 Shaft, reverse lock	Buy now

Bracket 1



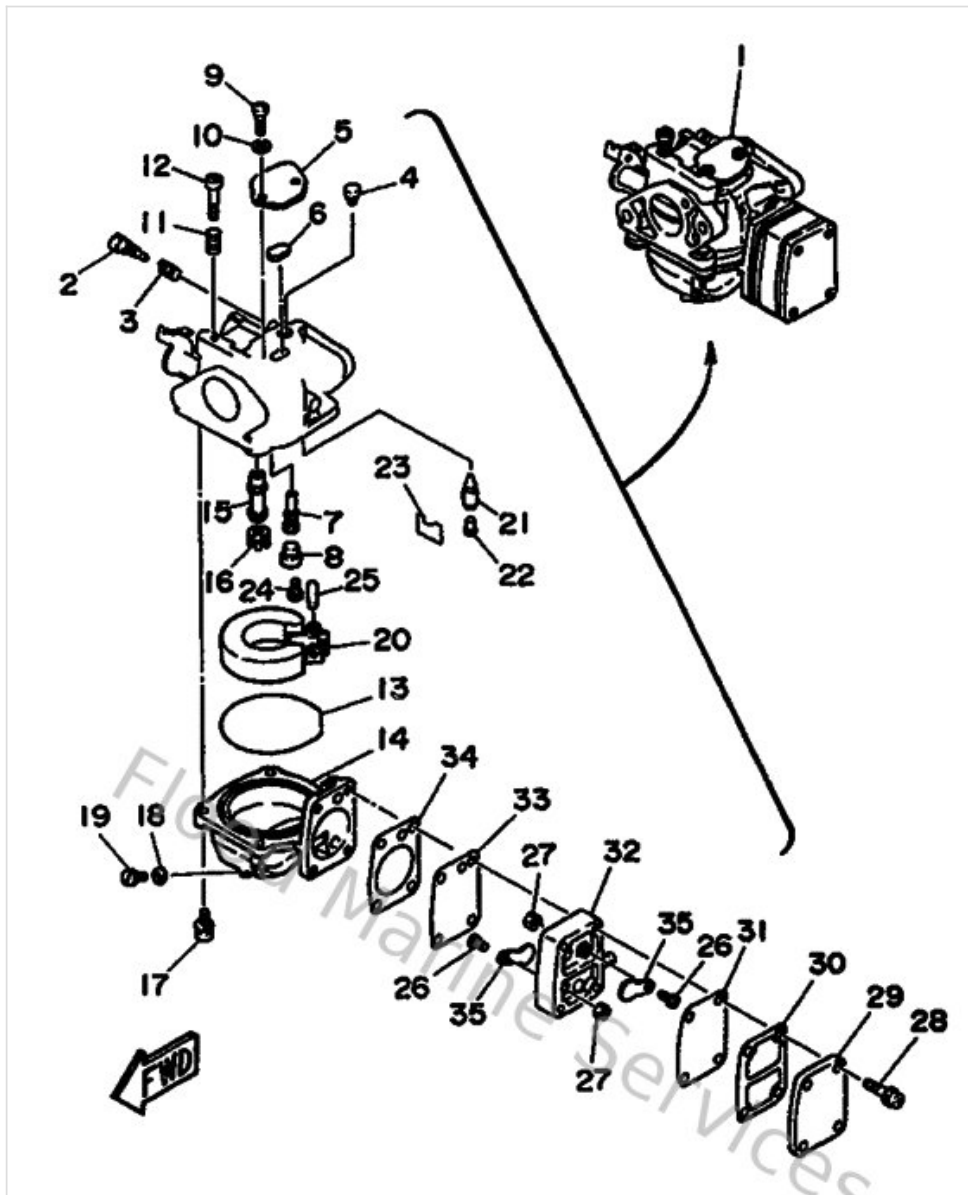
Ref	Part	
36	990800560000 Circlip(22k)	Buy now
37	6G1436150100 Plate, tilt lock	Buy now
38	6G1436810000 Lever, shallow water drive	Buy now
39	6G1433180100 Cover	Buy now
40	9050810M1500 Spring, torsion (6g1)	Buy now
41	9050810M1600 Spring, torsion (6g1)	Buy now
42	9050814M1700 Spring, torsion (6g1)	Buy now
43	6G14273100EL Carrying handle	Buy now
44	973950801600 Bolt	Buy now
48	6G1445140000 Mount damper, upper side	Buy now
49	6G1445160000 Mount damper, upper front	Buy now
50	958800603500 Bolt, flange(4nx)	Buy now
51	6G1425510000 Grommet	Buy now
52	6G1425350000 Washer, thrust 1	Buy now
53	6G1425370000 Bushing, pivot shaft	Buy now

Bracket 1



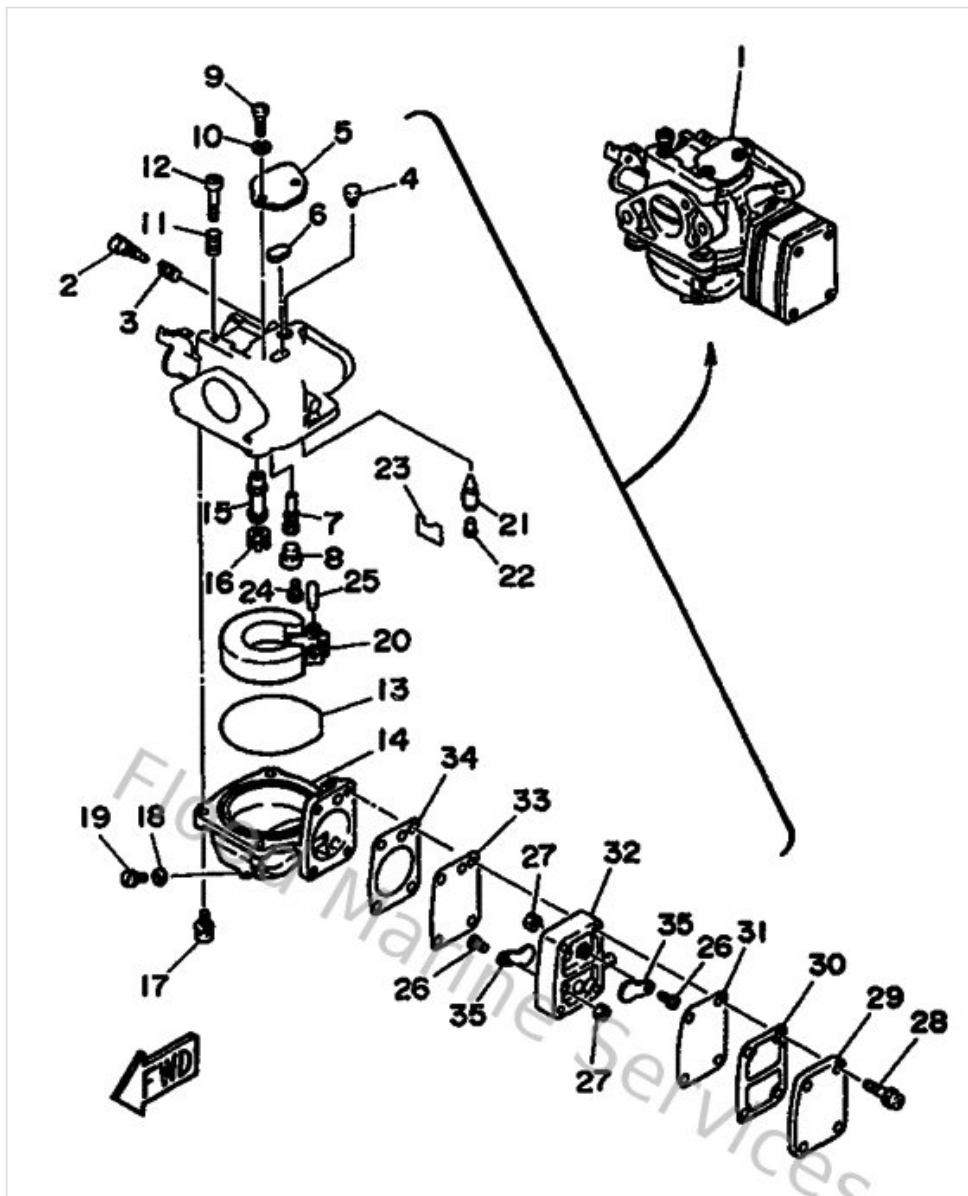
Ref	Part	
54	6G1425380100 Bushing, pivot shaft	Buy now
55	9321030M3100 O-ring (6a5)	Buy now
56	6G14455101EJ Housing, lower mount rubber 1	Buy now
58	6G144555A000 Mount damper, lower side	Buy now
59	6G144557A000 Mount damper, lower front	Buy now
60	958950603500 Bolt, flange(4nx)	Buy now

Carburetor



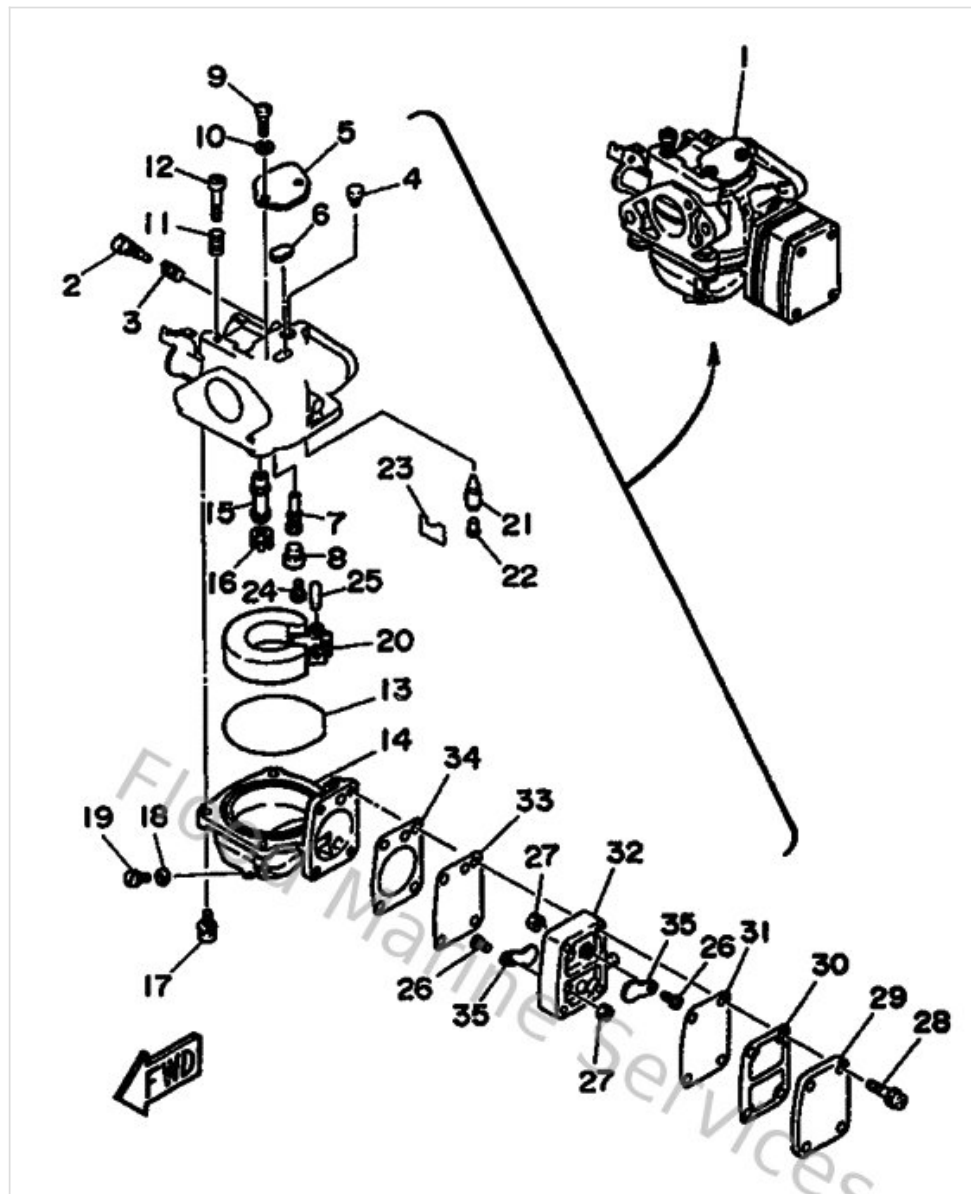
Ref	Part	
1	6G1143010100 Carburetor assembly 1	Buy now
2	679149230000 Screw, pilot	Buy now
3	679145550000 Spring	Buy now
4	6G1149660000 Cap	Buy now
5	6G1145270000 Plate	Buy now
6	6G1141260000 Packing	Buy now
7	6G1149480500 Jet (#45)	Buy now
8	679149660000 Rubber cap	Buy now
9	985800401000 Screw, pan head (e56)	Buy now
10	929030410000 Ybs67-4 washer, spring	Buy now
11	905011032600 Spring coil(663)(carb)	Buy now
12	63V145230000 Screw, stop	Buy now
13	6G1149840000 Gasket, float chamber	Buy now
14	6G1149800100 Body, float chamber	Buy now
15	6G1149470000 Nozzle, main	Buy now

Carburetor



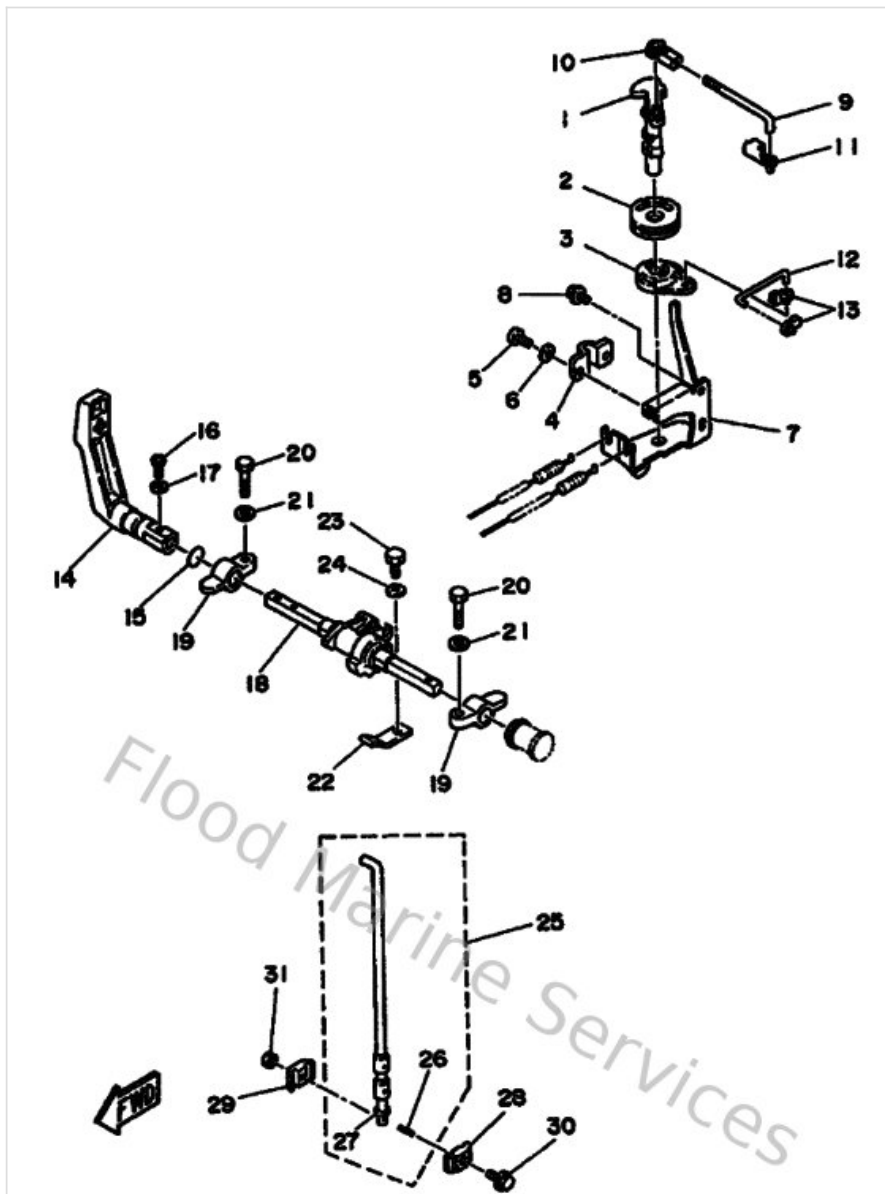
Ref	Part	
16	676149432700 Jet, main (#100)	Buy now
17	979800411400 Screw, pan head(ga5)	Buy now
18	6G1143980000 Washer	Buy now
19	6G1149920000 Screw, drain	Buy now
20	6G1149850000 Float comp.	Buy now
21	6G1145460000 Valve, needle	Buy now
22	676141860000 Pin, valve	Buy now
23	663141590000 Clip	Buy now
24	985800400800 Screw, pan head (713)	Buy now
25	688145480000 Pin, arm	Buy now
26	985800300600 Screw, pan head(78g)	Buy now
27	953800360000 Nut (6g8)	Buy now
28	979800412500 Screw, with washer	Buy now
29	6G1244520000 Cover, pump	Buy now
30	6G1244320000 Packing	Buy now

Carburetor



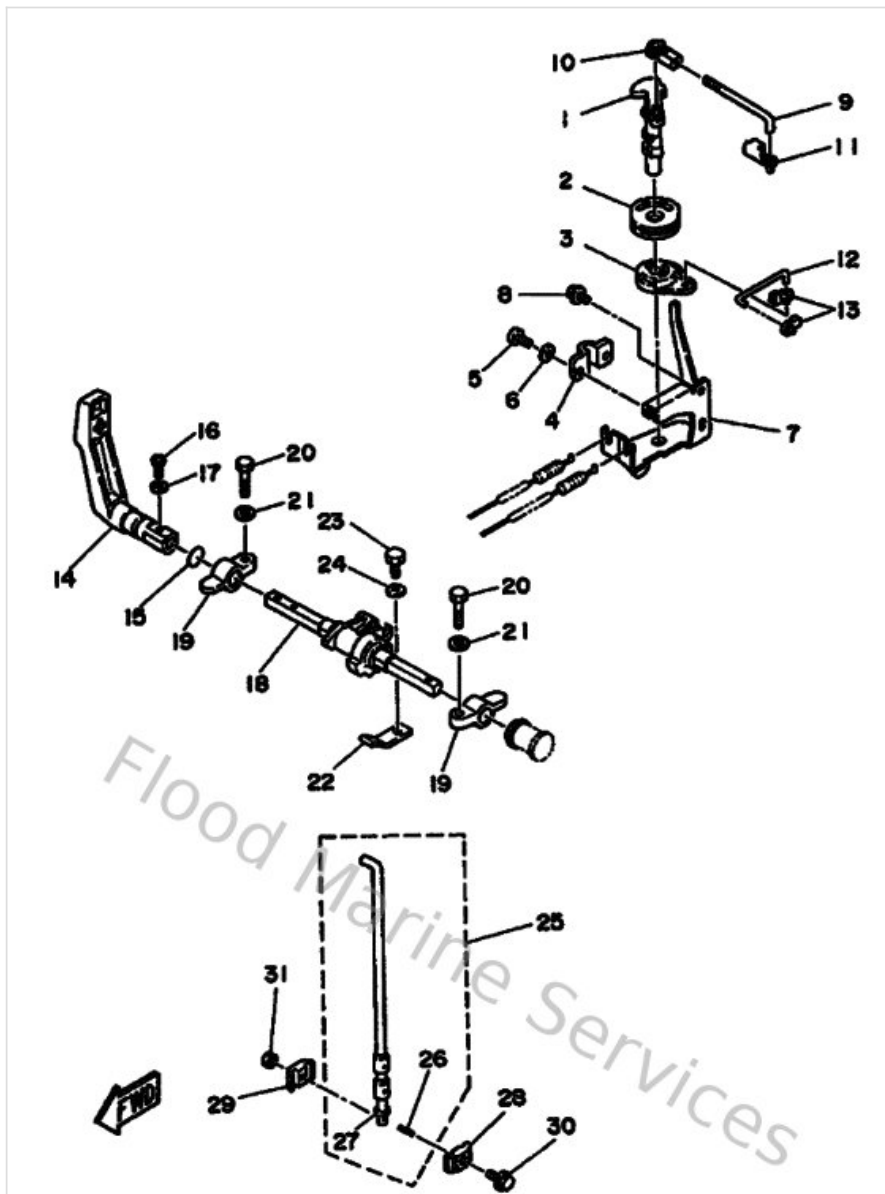
Ref	Part	
31	6G1244710000 Diaphragm	Buy now
32	6G1244120100 Body 1	Buy now
33	6G1244110000 Diaphragm	Buy now
34	6G1244310100 Gasket, fuel pump 1	Buy now
35	6G1244210000 Valve, check	Buy now

Control



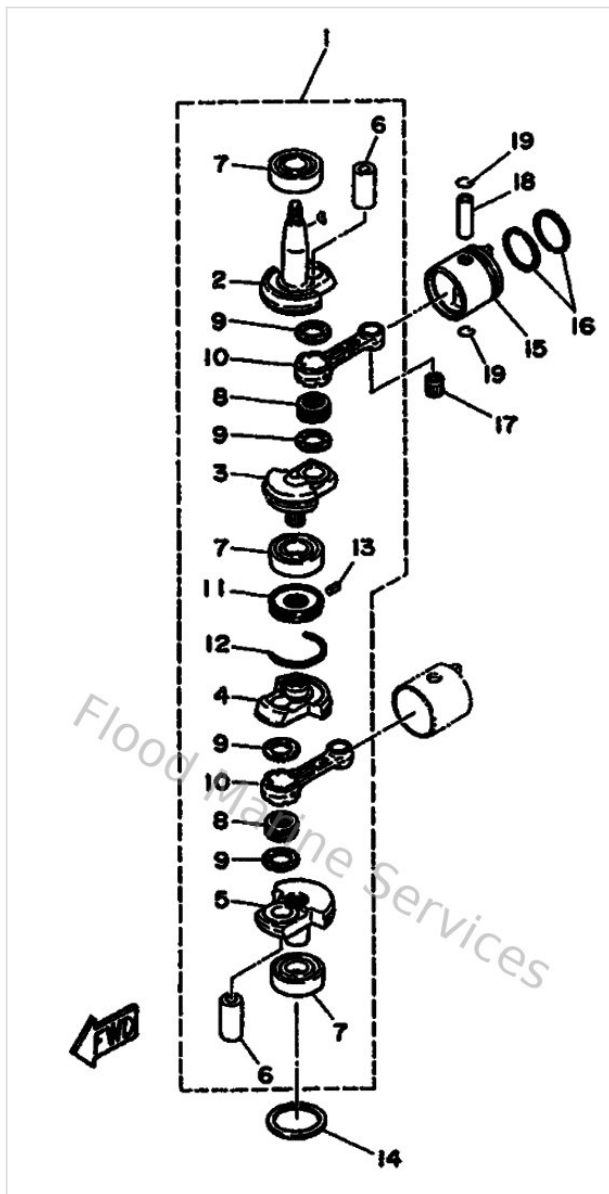
Ref	Part	
1	6G1416310000 Lever, magneto control	Buy now
2	6G1416380000 Pulley	Buy now
3	6G1412830100 Lever, free accel 1	Buy now
4	6G1416610000 Bracket 1	Buy now
5	978850501000 Screw, pan head(62x)	Buy now
6	929900510000 Ybs67-5 washer, spring	Buy now
7	6G1144978000 Stay, throttle wire	Buy now
8	958800601000 Bolt, flange(7ht)	Buy now
9	6G1412380000 Joint, link	Buy now
10	6H1412370000 Joint, link	Buy now
11	6R5412370000 Joint, link	Buy now
12	6G1412110000 Link, accel	Buy now
13	661412620200 Joint, choke lever	Buy now
14	6G1441110000 Handle, gear shift	Buy now
15	932101232700 O-ring(3ld)	Buy now

Control



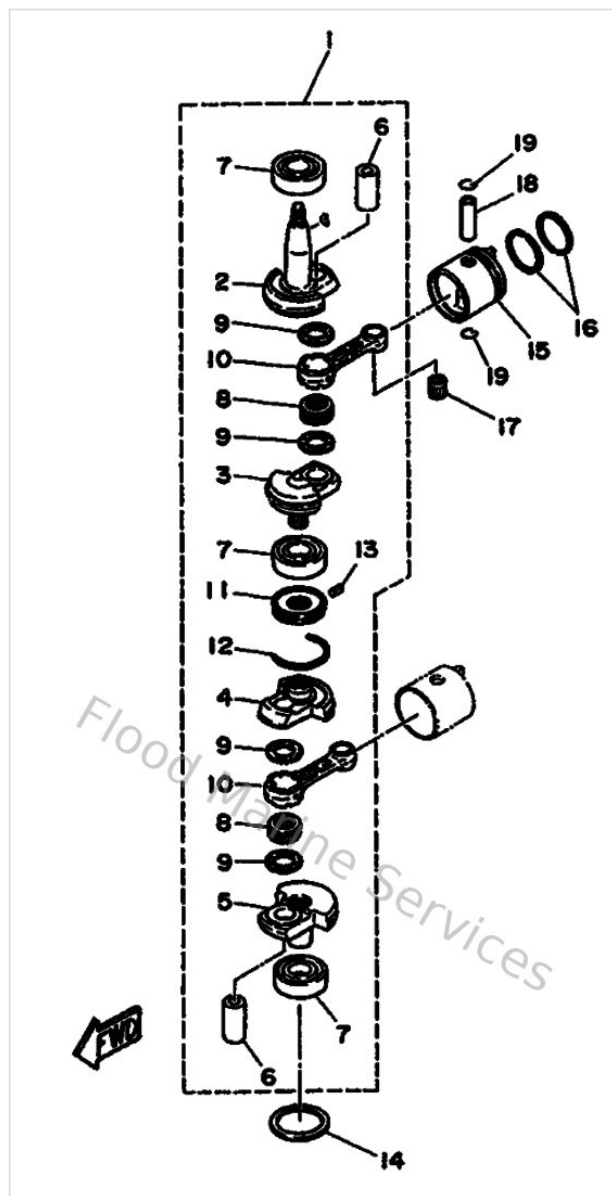
Ref	Part	
16	978850501600 Screw, pan head(6b0)	Buy now
17	929900560000 Washer, plain (646)	Buy now
18	6G1441210294 Lever, shift rod	Buy now
19	6G1416620194 Bracket	Buy now
20	970800602000 Bolt(7u8)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6G1441160100 Spring	Buy now
23	973950601200 Bolt(gh1)	Buy now
25	6G1441100000 Shift rod assembly	Buy now
26	916902001000 Pin, spring	Buy now
28	6N0G41451000 Connector 1	Buy now
29	6G1441460000 Connector 2	Buy now
30	9010906M1700 Bolt (6g1)	Buy now
31	953800660000 Nut(661)	Buy now

Crankshaft & Piston



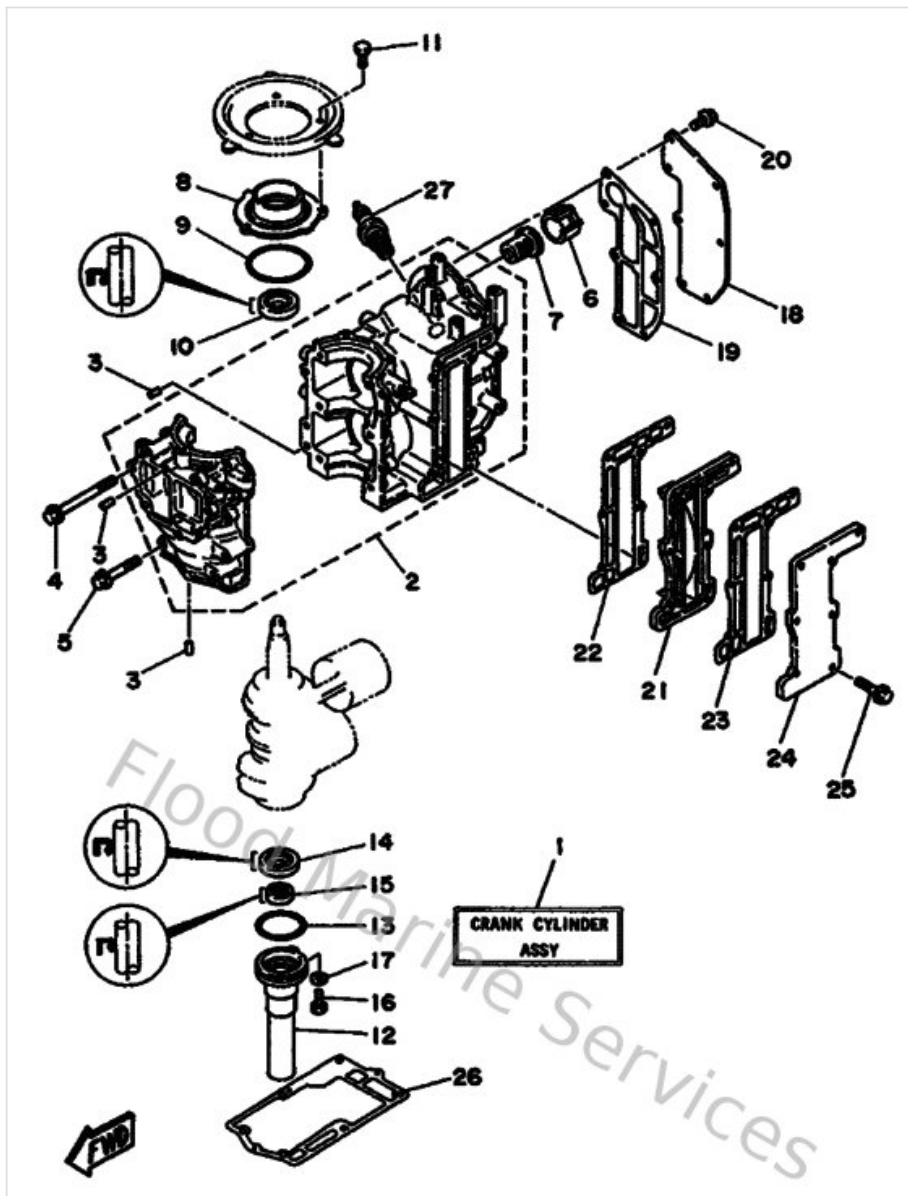
Ref	Part	
1	6G111400000 Crankshaft assembly	Buy now
2	6G1114120000 Crank 1	Buy now
3	6G1114220000 Crank 2	Buy now
4	6G1114320000 Crank 3	Buy now
5	6G1114420000 Crank 4	Buy now
6	6G1116810000 Pin, crank	Buy now
7	93306204U000 Bearing(6e0)	Buy now
8	93310418V100 Bearing (6e0)	Buy now
9	902091811200 Washer 132116850000	Buy now
10	6N0E16510000 Rod connecting	Buy now
11	6G1115150000 Seal Labyrinth (I/Dia.: 20Mm)	Buy now
12	934404705500 Cir clip (655)	Buy now
13	916092000800 Pin, spring	Buy now
14	902014152800 Washer, Plate (90201-41303-00)	Buy now
15	6G1116310098 Piston (std)	Buy now

Crankshaft & Piston



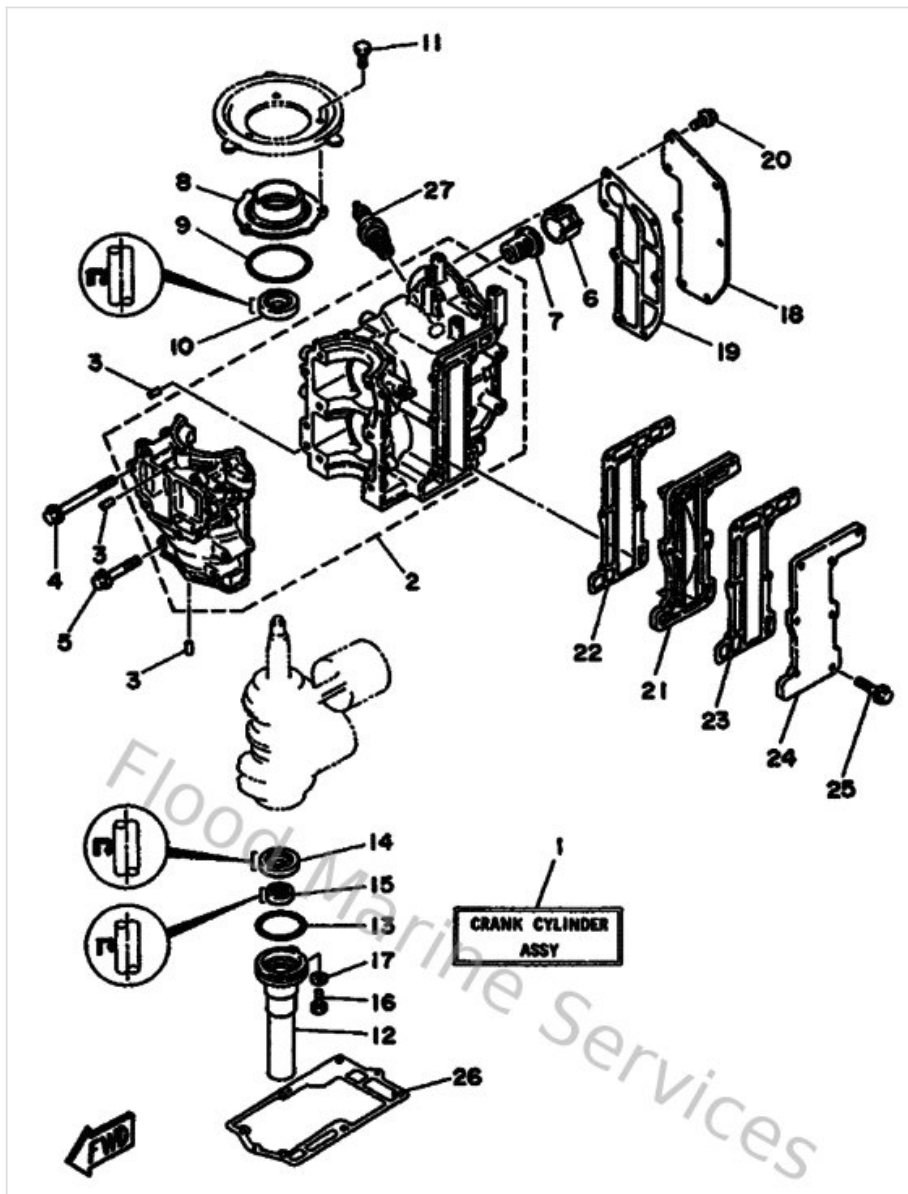
Ref	Part	
16	6G1116100000 Piston ring set (std)	Buy now
17	93310112V000 Bearing (6e0)	Buy now
18	6G1116330000 Pin, piston	Buy now
19	934501302200 Circlip 132116340000	Buy now

Cylinder & Crankcase



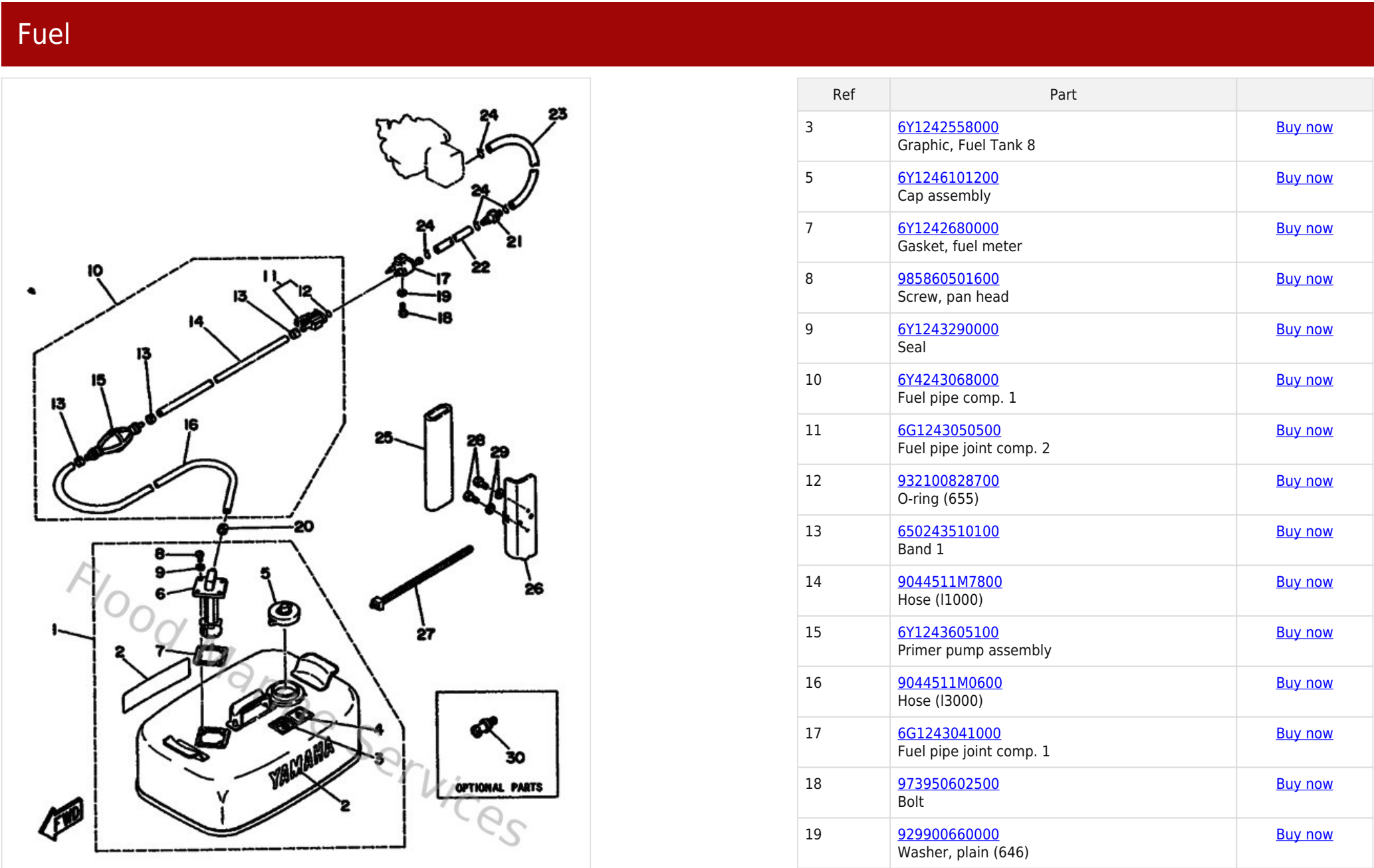
Ref	Part	
1	6G1W009003EJ Crank cylinder assembly	Buy now
2	6G1151000094 Crankcase assembly	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	9010506M2600 Bolt (6g1)	Buy now
5	9010506M2500 Bolt (6g1)	Buy now
6	9038722M5000 Collar (6g1)	Buy now
8	6G1153590194 Housing, oil seal	Buy now
9	9321054M5400 O-ring (6g1)	Buy now
10	9310220M2500 Oil seal (6e0)	Buy now
11	973130601600 Bolt, hexagon deep recess	Buy now
13	932104215900 O-ring (647)	Buy now
14	9310120M3400 Oil seal(6j1)	Buy now
15	9310112M2600 Oil seal(6g1)	Buy now
16	973950601600 Bolt, hexagon deep recess	Buy now
17	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



Ref	Part	
18	6G111191019M Cover, cylinder head 1	Buy now
19	6G111193A100 Gasket, head cover 1	Buy now
20	9010506M1400 Bolt (6e0)	Buy now
22	6G141112A100 Gasket, exhaust inner cover	Buy now
23	6G141114A000 Gasket, exhaust outer cover	Buy now
24	6G141113019M Outer cover, exhaust	Buy now
25	9010506M2400 Bolt (6g1)	Buy now
26	6G145113A100 Gasket, upper casing	Buy now
27	947020027100 Plug, spark (br7hs-10)	Buy now

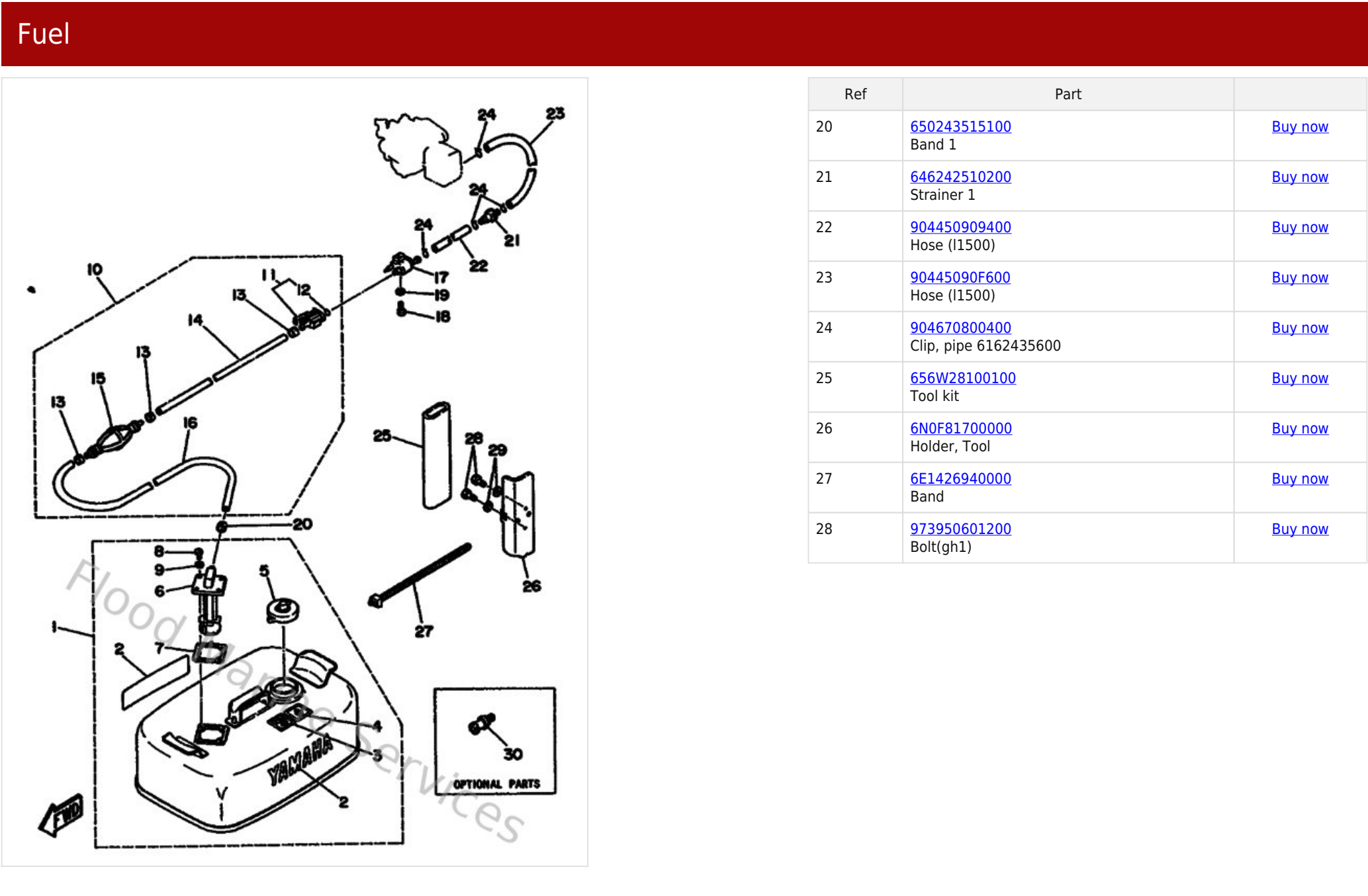
Fuel



Fuel

Ref	Part	
3	6Y1242558000 Graphic, Fuel Tank 8	Buy now
5	6Y1246101200 Cap assembly	Buy now
7	6Y1242680000 Gasket, fuel meter	Buy now
8	985860501600 Screw, pan head	Buy now
9	6Y1243290000 Seal	Buy now
10	6Y4243068000 Fuel pipe comp. 1	Buy now
11	6G1243050500 Fuel pipe joint comp. 2	Buy now
12	932100828700 O-ring (655)	Buy now
13	650243510100 Band 1	Buy now
14	9044511M7800 Hose (I1000)	Buy now
15	6Y1243605100 Primer pump assembly	Buy now
16	9044511M0600 Hose (I3000)	Buy now
17	6G1243041000 Fuel pipe joint comp. 1	Buy now
18	973950602500 Bolt	Buy now
19	929900660000 Washer, plain (646)	Buy now

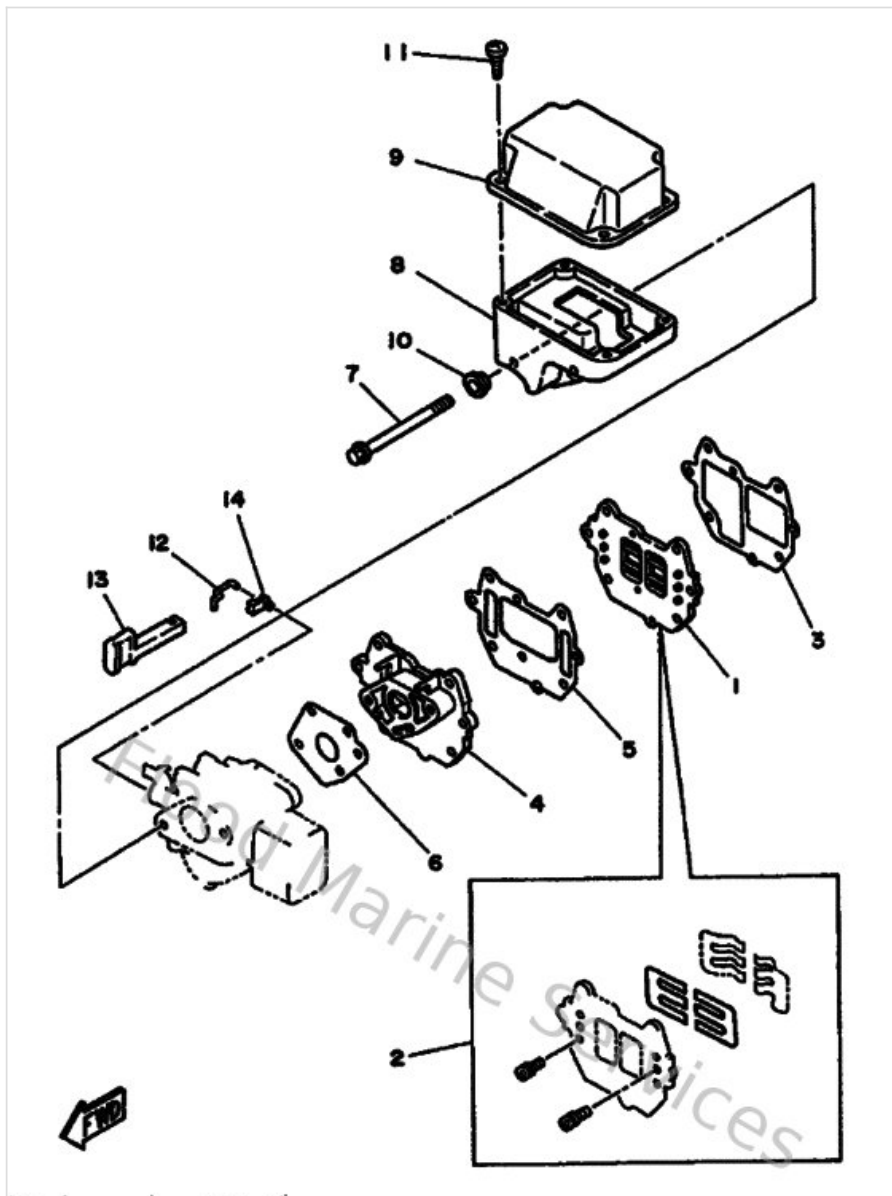
Fuel



Fuel

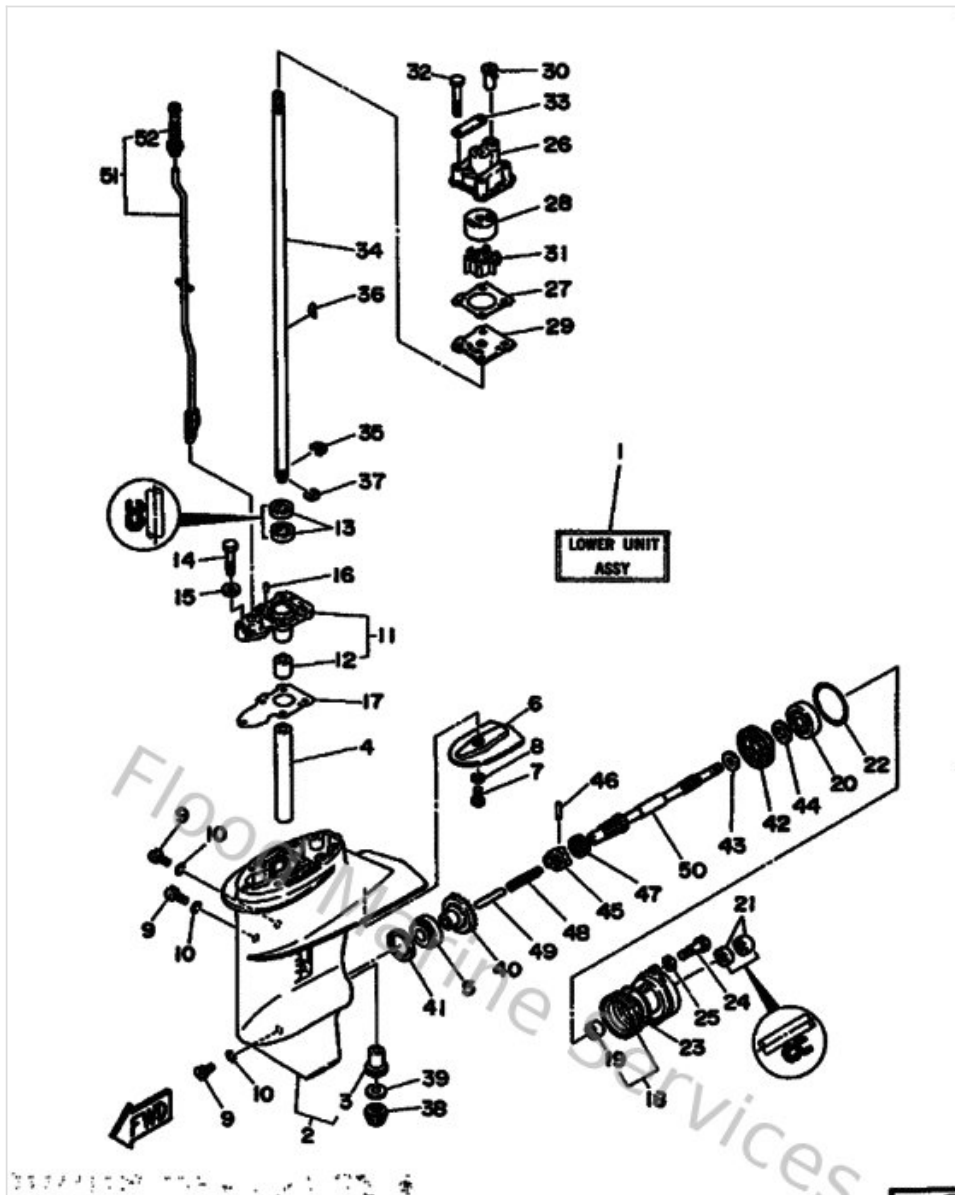
Ref	Part	
20	650243515100 Band 1	Buy now
21	646242510200 Strainer 1	Buy now
22	904450909400 Hose (l1500)	Buy now
23	90445090F600 Hose (l1500)	Buy now
24	904670800400 Clip, pipe 6162435600	Buy now
25	656W28100100 Tool kit	Buy now
26	6N0F81700000 Holder, Tool	Buy now
27	6E1426940000 Band	Buy now
28	973950601200 Bolt(gh1)	Buy now

Intake



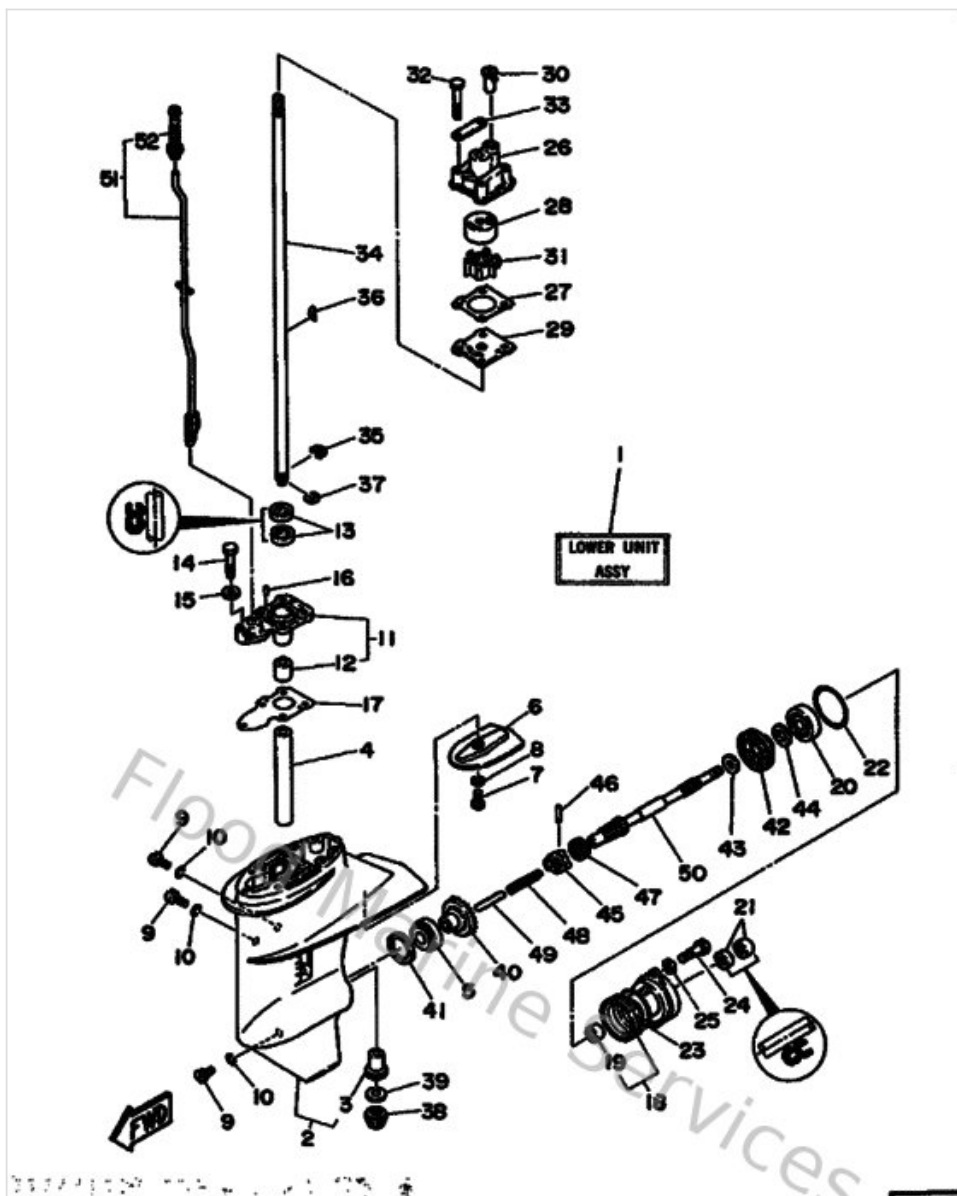
Ref	Part	
1	6G1136100100 Reed valve assembly	Buy now
2	6G1W00040000 Reed set	Buy now
3	6G113621A100 Gasket, valve seat	Buy now
4	6G1136410094 Manifold, intake 1	Buy now
5	6G113645A100 Gasket, intake manifold	Buy now
6	6G114198A100 Gasket	Buy now
7	958950608500 Bolt, flange(6g1)	Buy now
8	6M8E44170000 Cover set	Buy now
9	6G1144180000 Cover 2	Buy now
10	9038706M7000 Collar (6h5)	Buy now
11	977805051400 Screw, panhead tapping (682)	Buy now
12	6G1412560000 Rod, choke link	Buy now
13	6G1412710000 Knob, choke 1	Buy now
14	661412620200 Joint, choke lever	Buy now

Lower Casing & Drive 1



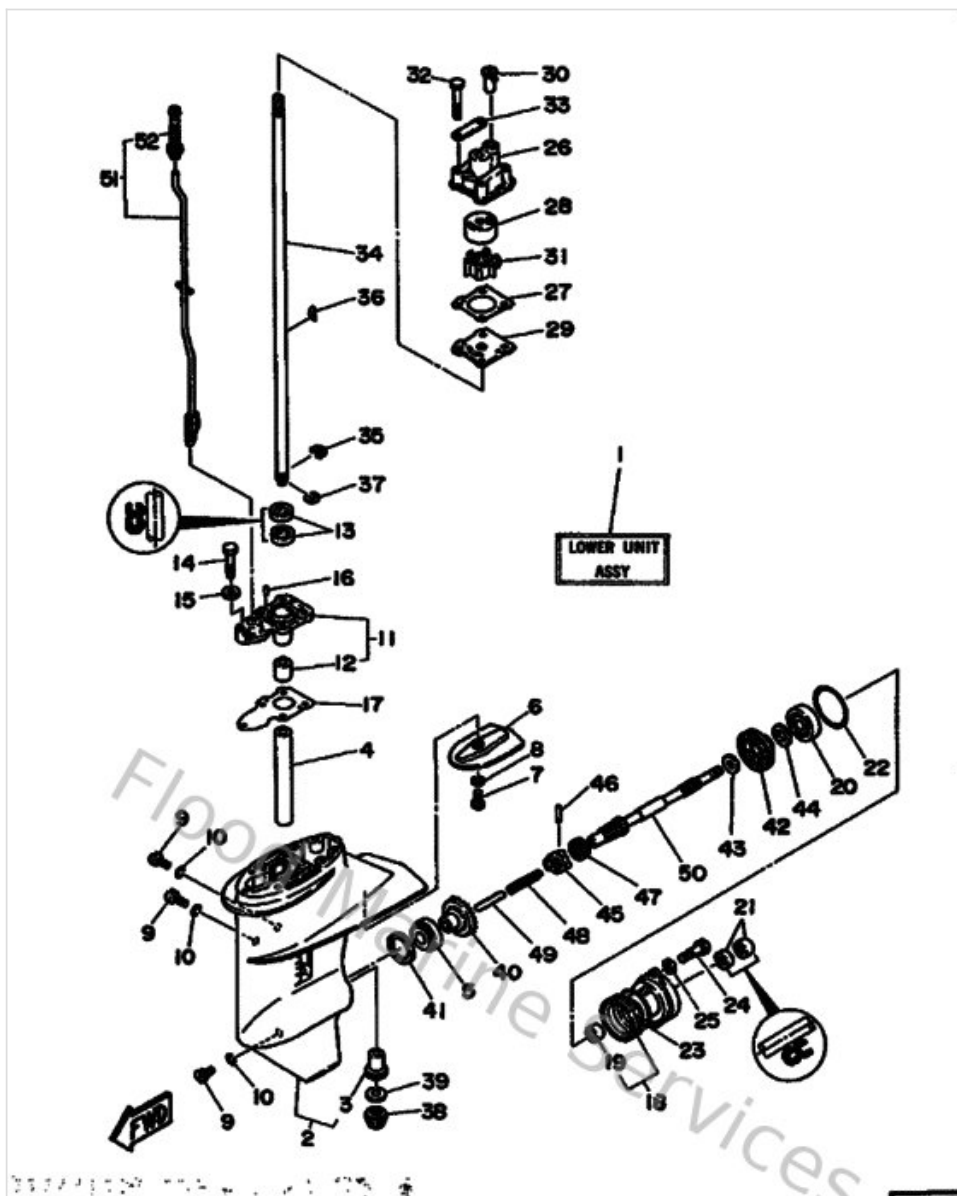
Ref	Part	
1	6G14530003EJ Lower unit assembly	Buy now
3	6G1453170900 Bushing, drive shaft 2	Buy now
4	9038714M4900 Collar (6g1)	Buy now
5	93332000U400 Brg,tapered roller 42mm (689)	Buy now
6	6G1452510300 Anode	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now
12	6G1453160900 Bushing, drive shaft 1	Buy now
13	9310111M2300 Oil seal (6g1)	Buy now
14	973950603000 Bolt(jf7)	Buy now
16	936040806200 Pin,dowel (626)	Buy now
17	6G145315A000 Packing, lower casing	Buy now
18	6N0G536100EJ Casing Lower	Buy now

Lower Casing & Drive 1



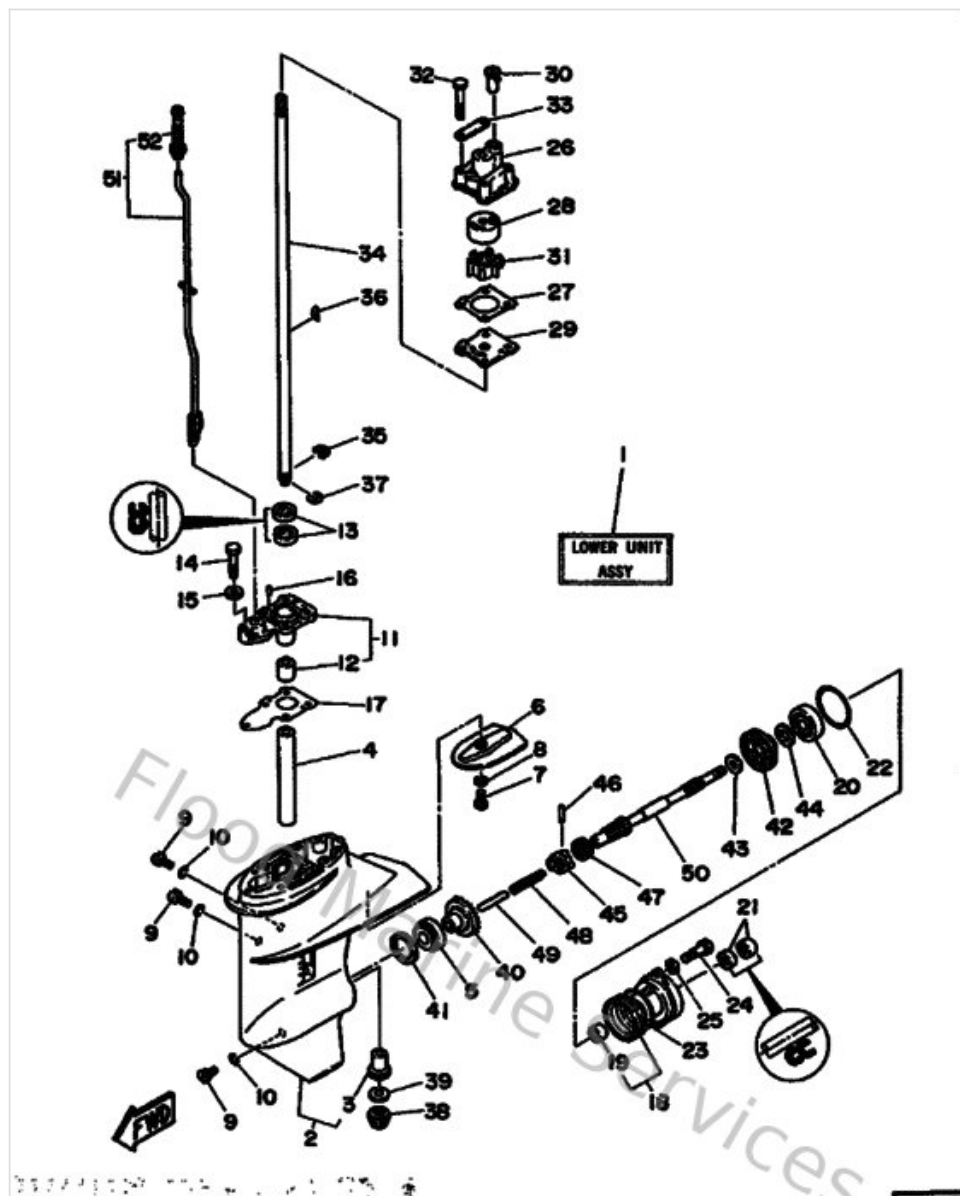
Ref	Part	
19	6G1453620900 Bushing, lower casing cap	Buy now
20	93306004U000 Bearing (7k2)	Buy now
21	931011507400 Oil seal (655)	Buy now
22	932104904600 O-ring (620)	Buy now
23	932105367900 O-ring(50m)	Buy now
24	973950601600 Bolt, hexagon deep recess	Buy now
26	6G1443110000 Housing, water pump	Buy now
27	6G144315A000 Gasket,water pump	Buy now
28	6G1443220000 Insert, cartridge	Buy now
29	6G1443230000 Outer plate, cartridge	Buy now
30	647443660000 Damper, water seal 2	Buy now
31	6G1443520000 Impeller	Buy now
32	970800604500 Bolt, hexagon	Buy now
33	6G1443280000 Plate	Buy now
34	6G1455112000 Shaft, Drive (UI.Ing)	Buy now

Lower Casing & Drive 1



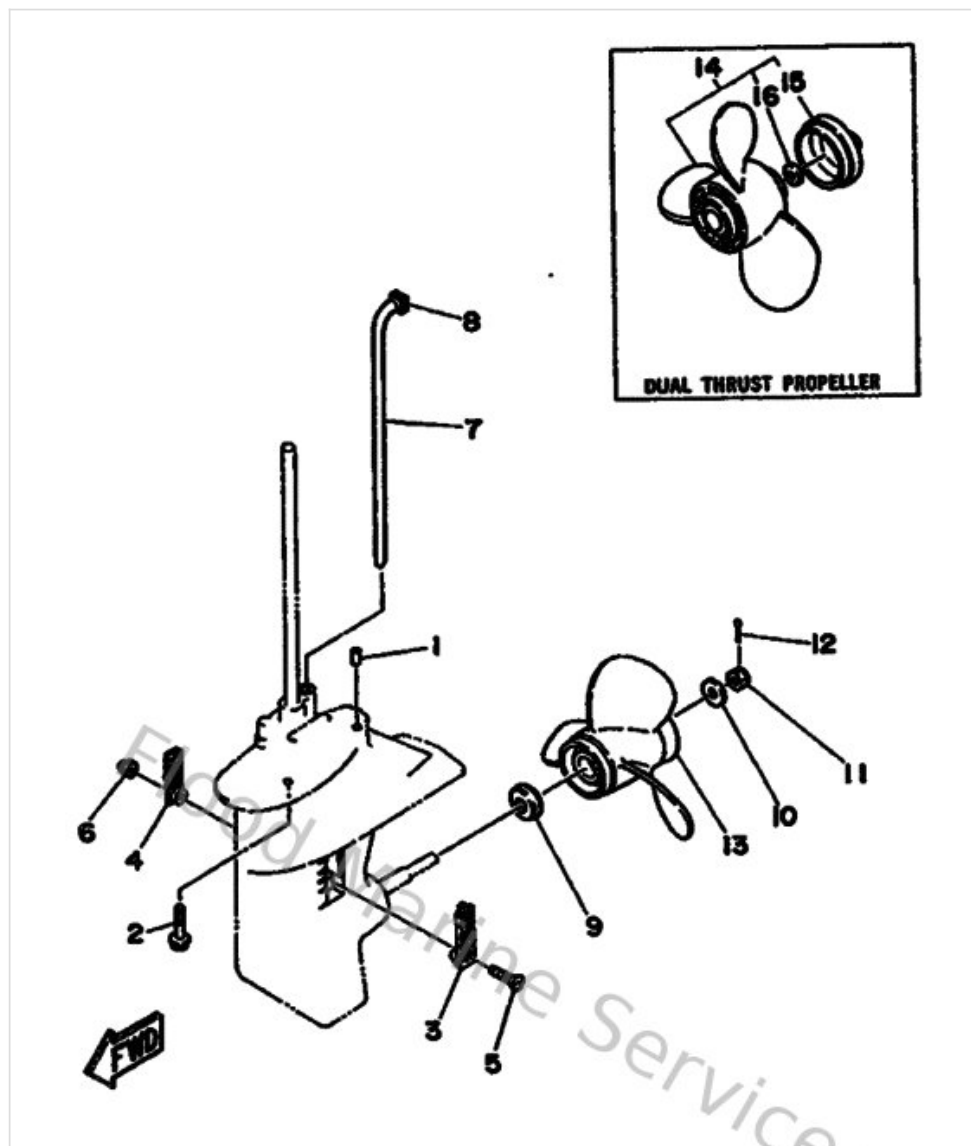
Ref	Part	
35	9046709M0500 Clip (6g1)	Buy now
36	902800302400 Key, woodruff(662)	Buy now
37	990010660000 Circlip(53l)	Buy now
38	6G1455510000 Pinion	Buy now
39	6G1455333000 Shim (t:2.2mm)	Buy now
40	6G1455600000 Gear 1 (27t)	Buy now
41	664455870130 Shim (t:0.30mm)	Buy now
42	6G1455710000 Gear 2	Buy now
43	9020115M8900 Washer, plate (6g1)	Buy now
44	647455670000 Shim, gear adjust	Buy now
45	6G1456310000 Clutch, dog	Buy now
46	6G1456320000 Cross, pin	Buy now
47	654456330000 Ring, cross pin	Buy now
48	9050112M3800 Spring, compression(6g1)	Buy now
49	6G1456350000 Plunger, shift	Buy now

Lower Casing & Drive 1



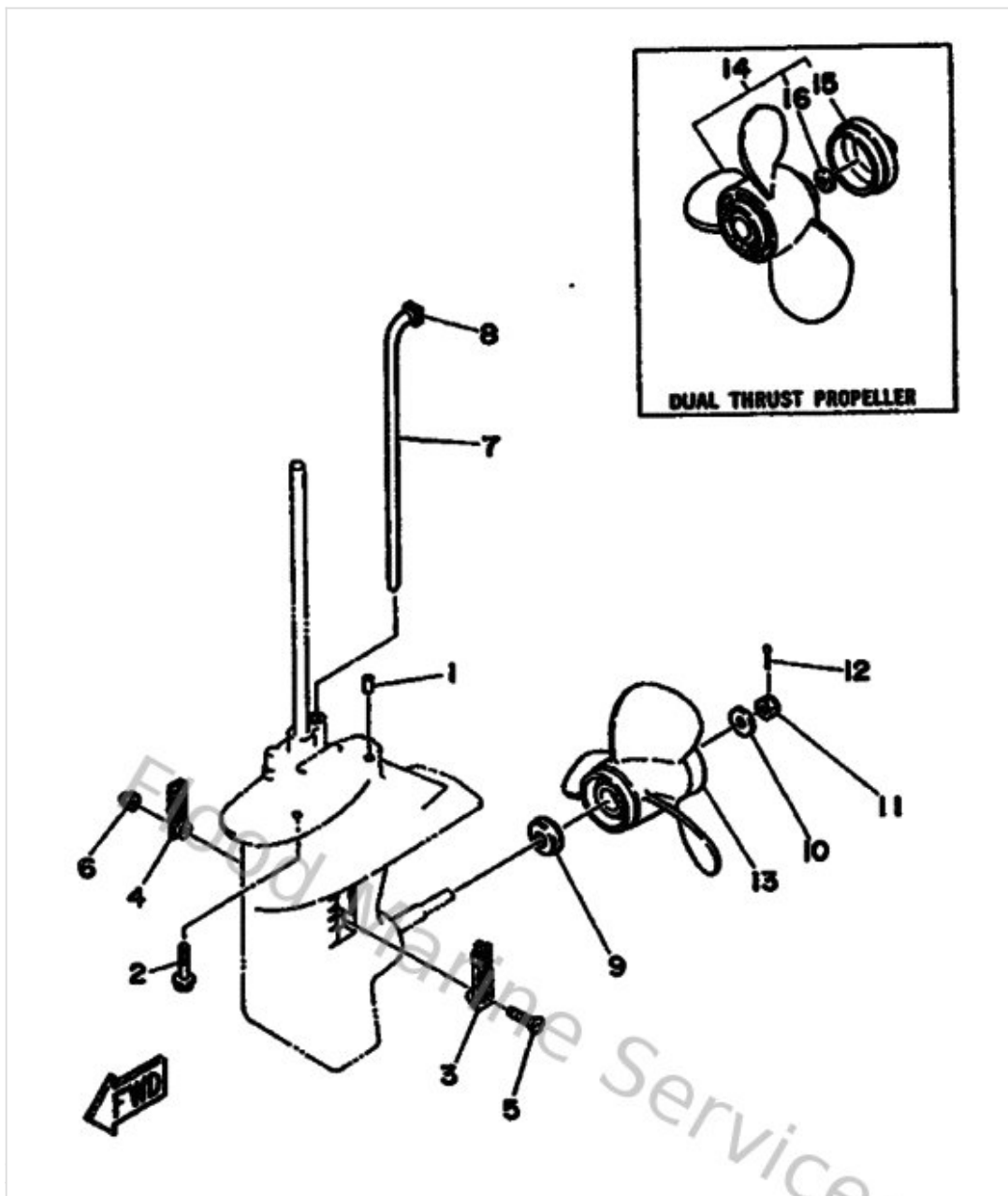
Ref	Part	
50	6G1456110100 Shaft, propellar	Buy now
51	6N0G41502000 Shift Cam assembly	Buy now
52	6G1441470000 Boot, shift rod	Buy now

Lower Casing & Drive 2



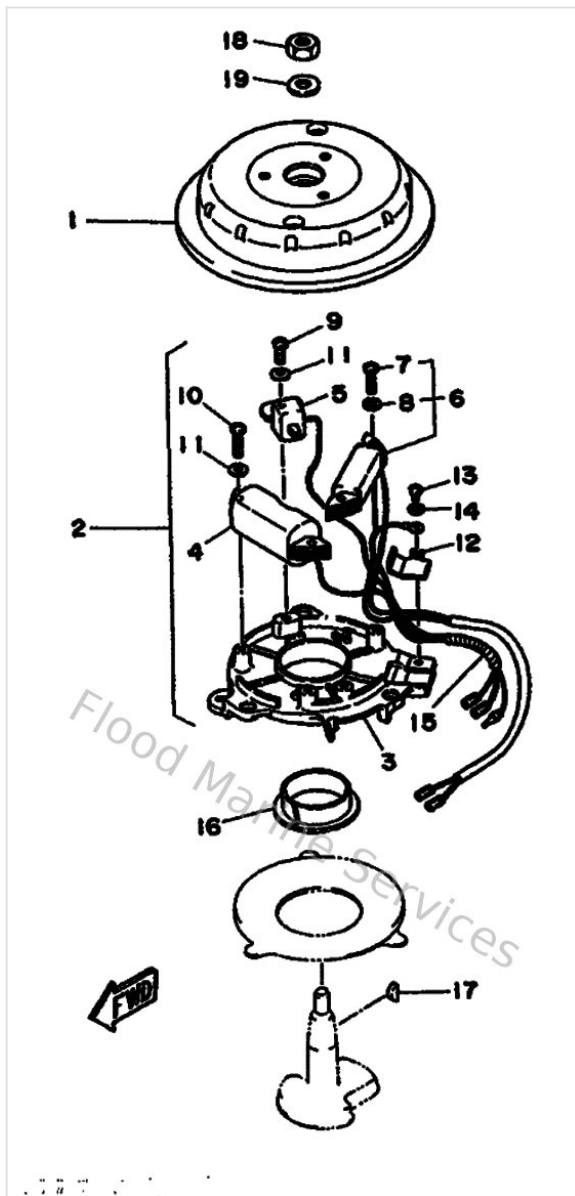
Ref	Part	
1	936040806200 Pin,dowel (626)	Buy now
2	958950603000 Bolt, flange deep recess	Buy now
3	6G1452140000 Cover, water inlet	Buy now
4	6G1452150000 Cover, water inlet	Buy now
5	981800502000 Screw, countersunk	Buy now
6	901850590400 Nut nylon (sus)(ex4)	Buy now
7	6G1443610000 Tube, water 1	Buy now
8	6G1443650000 Damper, water seal 1	Buy now
9	6G1459870200 Spacer	Buy now
10	9020110M0100 Washer, plate(6m7)	Buy now
11	9017110M0100 Nut castle (683)	Buy now
12	914903002000 Pin cotter	Buy now
13	6G1459470000 Propeller (3x8-1/2"x6-1/2"-n)	Buy now
14	6G1W459101EL Propeller (3x9 x7 -n)	Buy now
15	6G1456160100 Nut, propeller	Buy now

Lower Casing & Drive 2



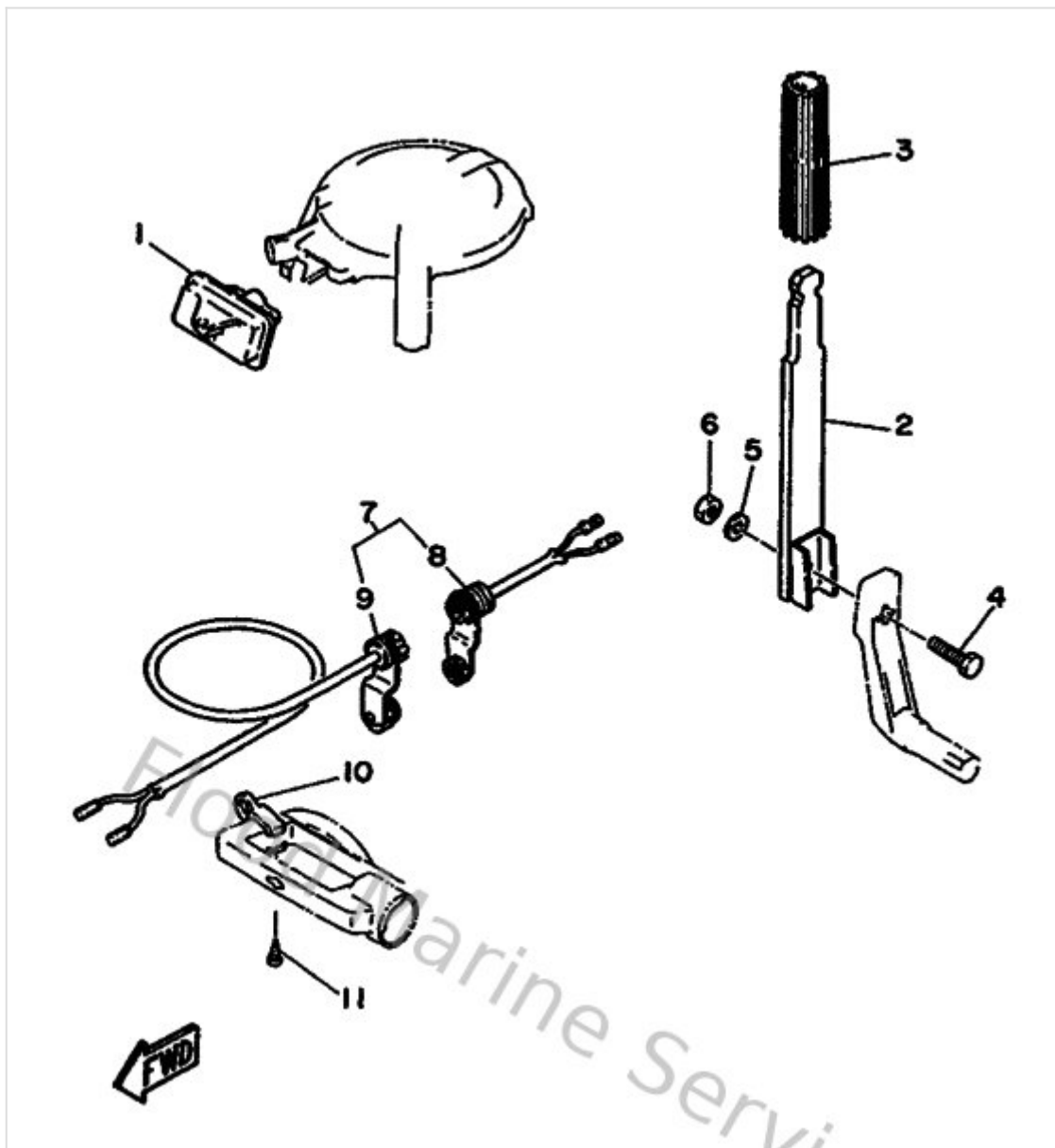
Ref	Part	
16	9020110M0200 Washer, plate(6g9)	Buy now

Magneto



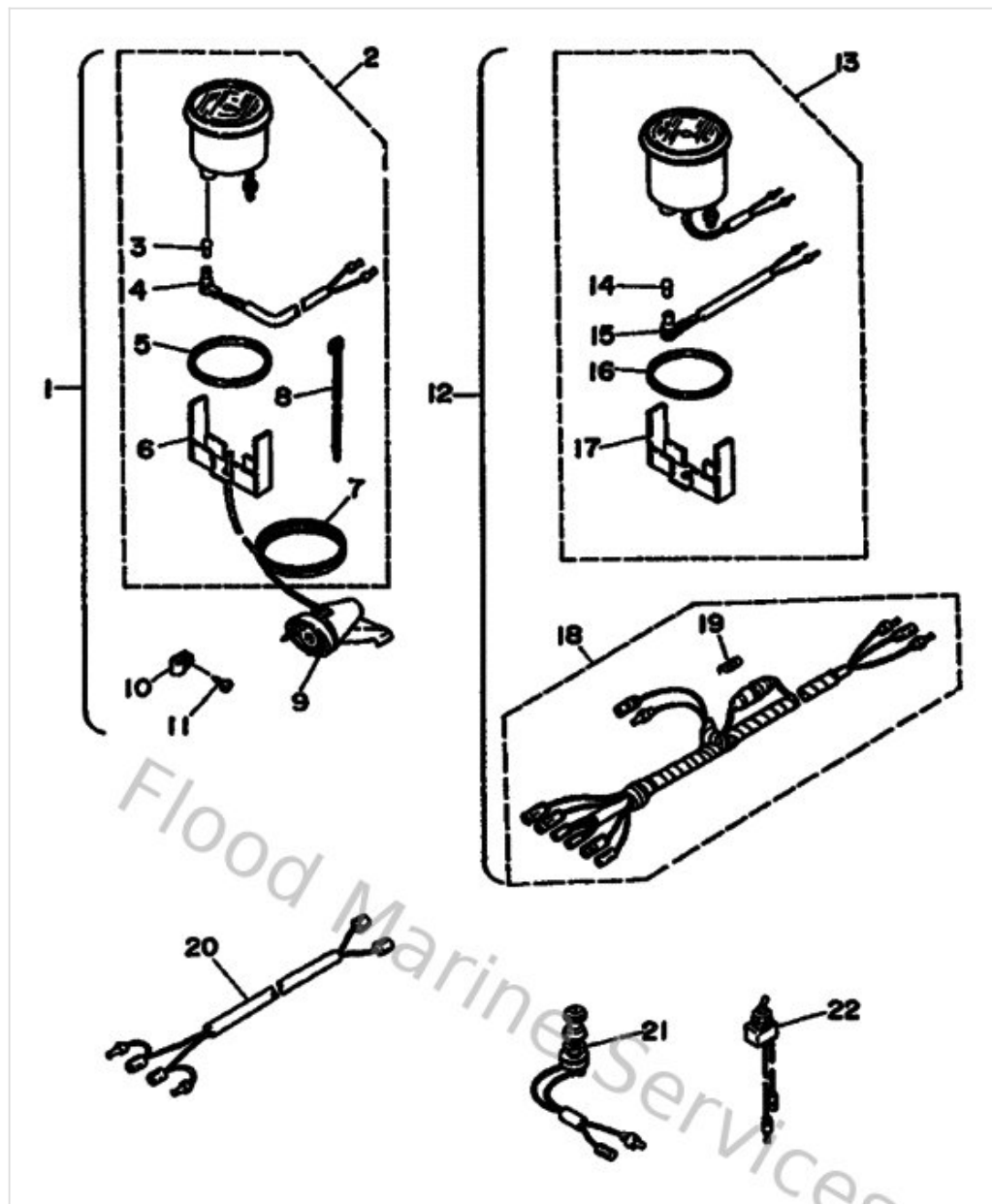
Ref	Part	
1	6G1855507100 Rotor assembly	Buy now
2	6G185560F000 Base ass'y	Buy now
3	6G1855097000 Base, magneto	Buy now
4	6E7855207000 Coil assembly	Buy now
5	6E7855807000 Pulser coil ass'y	Buy now
6	6E781303A000 Lighting coil ass'y	Buy now
7	985800552500 Screw, panhead (a93)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	985800501600 Screw, pan head(6b0)	Buy now
10	985010502000 Screw, pan head	Buy now

Optional Parts 1



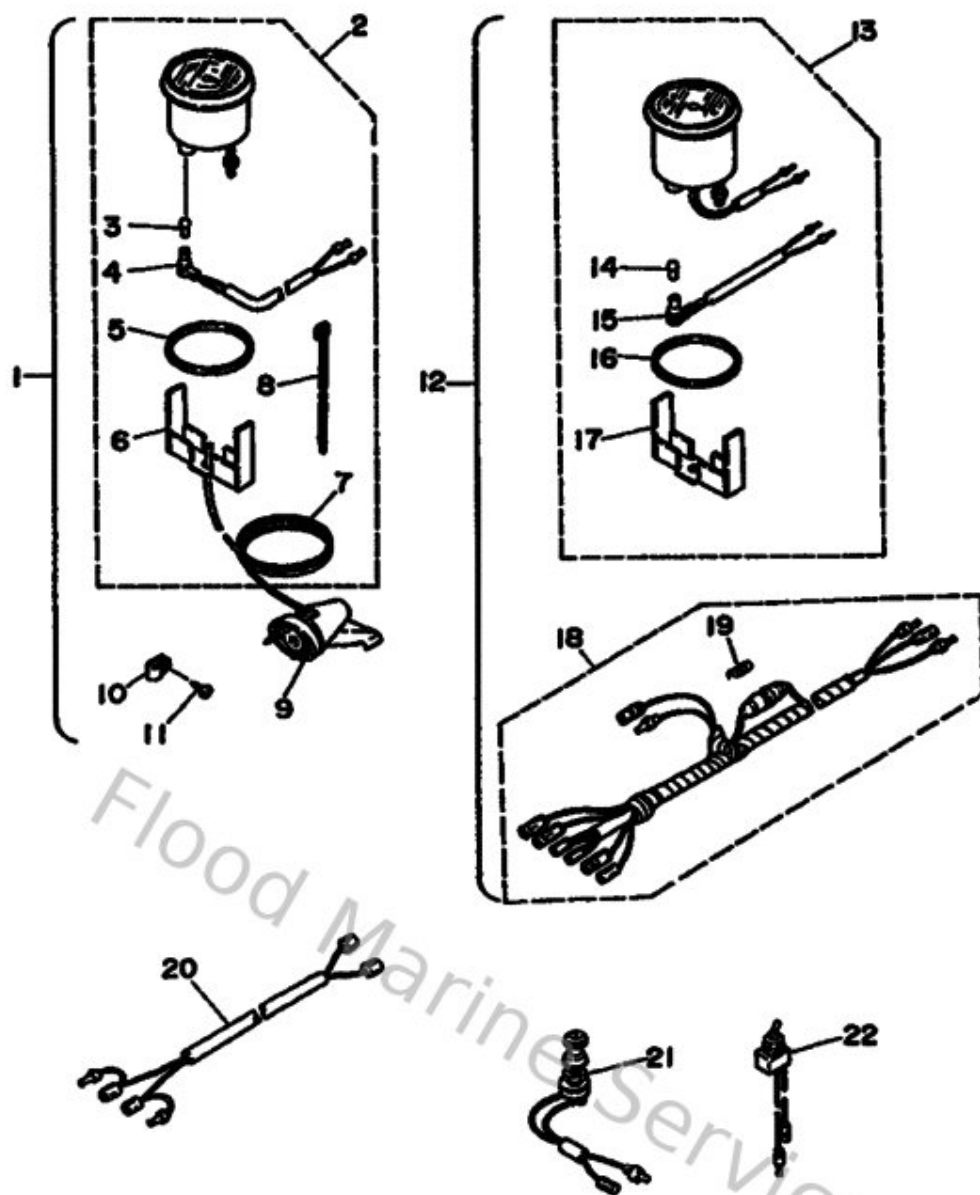
Ref	Part	
3	646421190200 Grip, steering handle	Buy now
4	973130602500 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	953800660000 Nut(661)	Buy now
7	682843800000 2p concent assembly	Buy now
8	682843810000 2p concent 1	Buy now
9	682843820000 2p concent 2	Buy now
10	682843870000 Holder	Buy now
11	977805051200 Screw, tapping(61a)	Buy now

Optional Parts 2



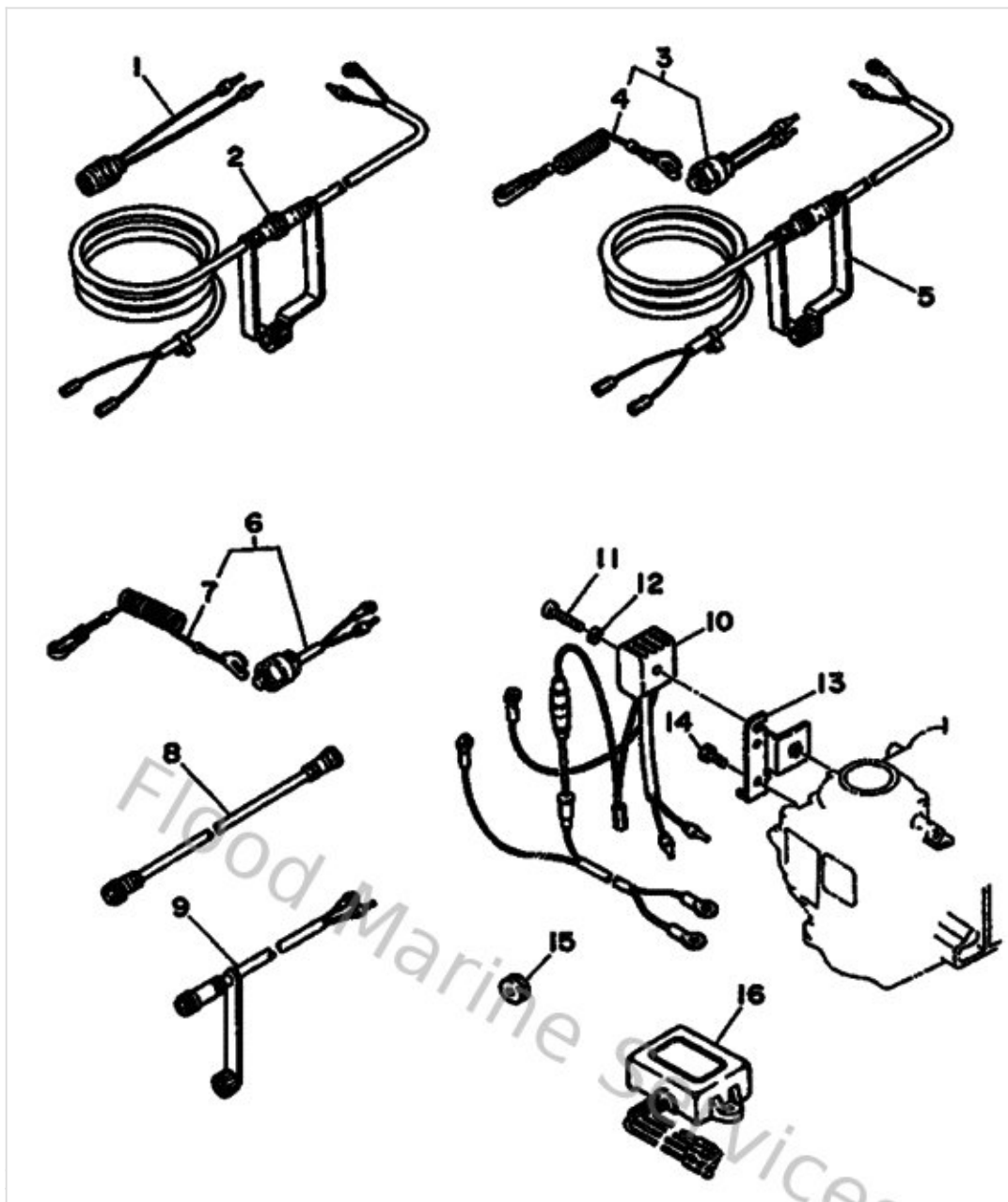
Ref	Part	
1	6Y5W00814000 Speedometer Kit	Buy now
2	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	6Y5835361000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y5835571000 Tube (8m)	Buy now
8	9046511M1000 Clamp	Buy now
9	688835560100 Sender (with hose l:6m/d:4mm)	Buy now
10	906013140200 021-58119-01 clip,nylon 14	Buy now
11	977804011600 Screw,panh.tapping	Buy now
12	6Y5W00801200 Tachometer kit	Buy now
13	6Y5835401200 Tachometer assembly	Buy now
18	6Y5835530000 Wire, lead (l=2.5m)	Buy now
19	1E6821510000 Fuse (10a)	Buy now

Optional Parts 2



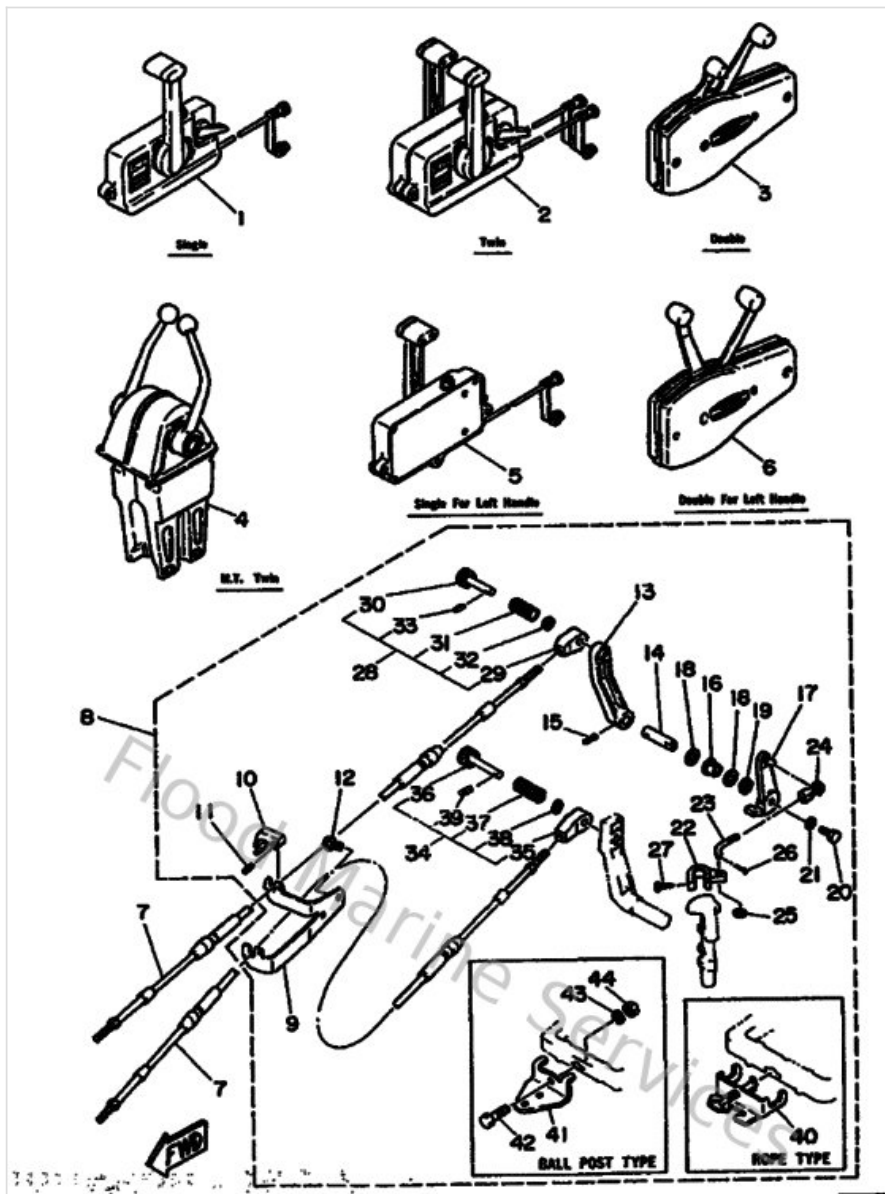
Ref	Part	
20	6Y5835531000 Wire, lead	Buy now
21	688825200000 Lamp switch assembly	Buy now
22	688825260000 Switch, lamp	Buy now

Optional Parts 3



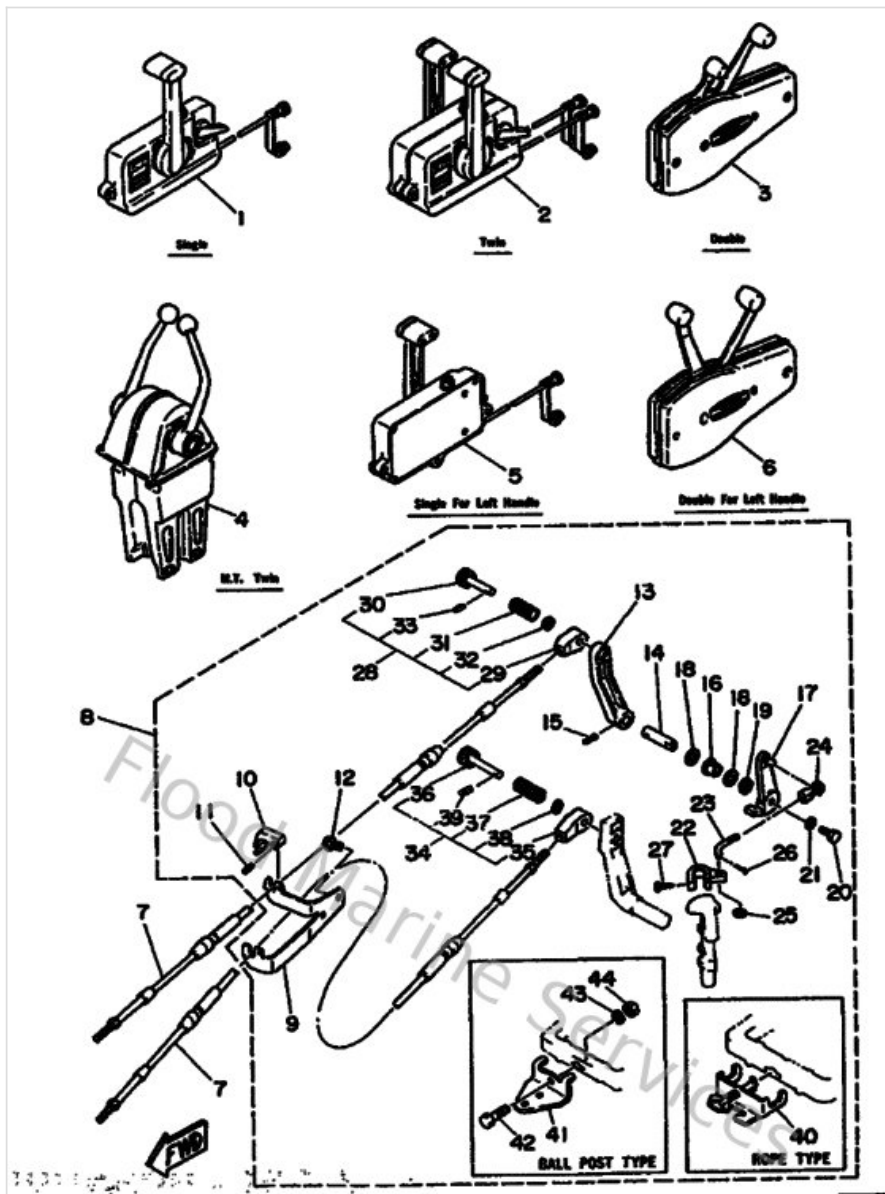
Ref	Part	
1	689825501100 Stop switch assembly	Buy now
2	6A0825532000 Extention, wire lead	Buy now
3	689825751200 Engine stop switch assembly	Buy now
4	682825560000 Lanyard, stop switch	Buy now
6	6E9825750000 Engine stop switch assembly	Buy now
8	689825531000 Extension, wire lead	Buy now
9	689843400000 Socket cord ass'y 1	Buy now
10	6G1819700000 Rectifier assembly	Buy now
11	985030502500 Screw, panhead (a93)	Buy now
12	929900560000 Washer, plain (646)	Buy now
13	6G1819750000 Plate, rectifier fitting	Buy now
14	9010506M2300 Bolt (6g1)	Buy now
15	6G1427241000 Grommet	Buy now
16	663819101000 Voltage Regulator assembly	Buy now

Remote Control



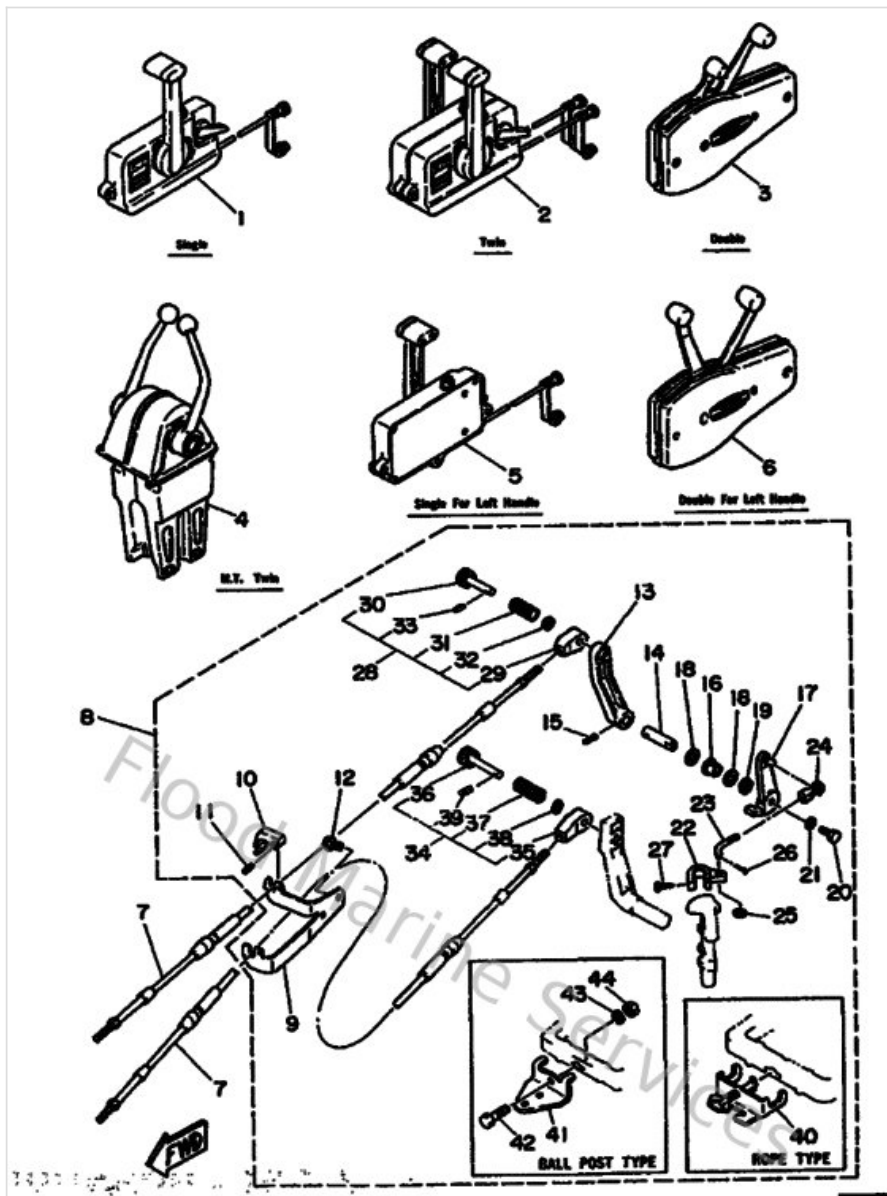
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701481102200 Remote Control assembly	Buy now
5	701481021000 Remote control assembly	Buy now
7	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
9	6G1485315000 Bracket, remote control 1	Buy now
10	682485385000 Clamp, cable	Buy now
11	916903001200 Pin, spring	Buy now
12	9010506M2300 Bolt (6g1)	Buy now
14	6G1416355000 Shaft, link connecting	Buy now
15	916904001600 Pin, spring (648)	Buy now
16	903861000900 Bushing 6484418600	Buy now
17	6G1416325094 Lever, magneto control	Buy now
18	902021002400 Washer plate 648441880000	Buy now
19	9020610M1200 Washer, wave (6g1)	Buy now
21	929900560000 Washer, plain (646)	Buy now

Remote Control



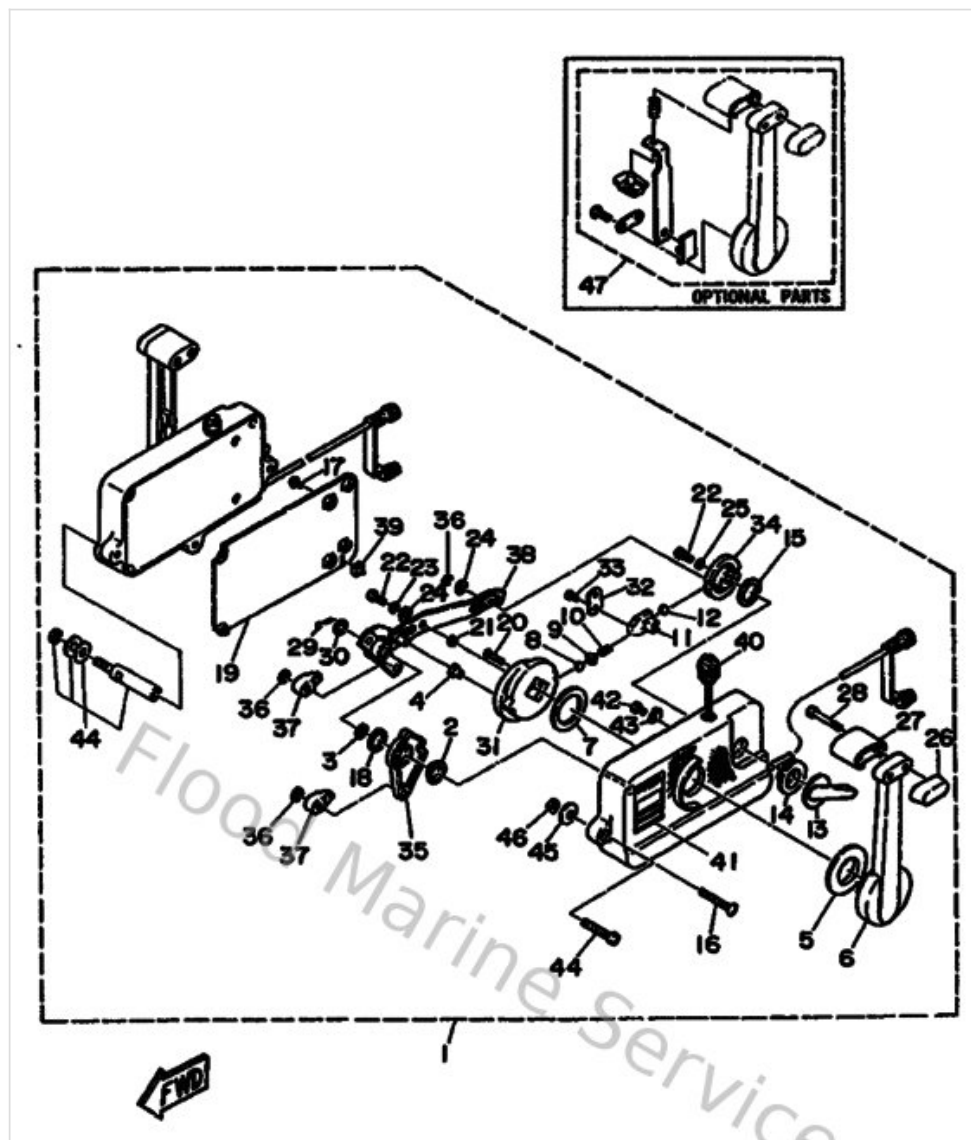
Ref	Part	
22	6G1416335094 Lever, Magneto Control	Buy now
24	6H1412370000 Joint, link	Buy now
25	902020508800 Washer, plate (666)	Buy now
26	914902502000 Pin, cotter	Buy now
27	977805052000 Screw, tapping	Buy now
28	682483405000 Cable end assembly	Buy now
29	682483445000 Cable End, Remote Control 1	Buy now
30	617483619100 Hook, cable	Buy now
31	905011026400 Spring 6174833290	Buy now
32	929900860000 Washer, plain (663)	Buy now
34	682483305000 Cable end assembly	Buy now
36	617483319100 Hook, cable	Buy now
37	905011007100 Spring 6044833200	Buy now
40	700485101200 Hook steering assembly	Buy now
41	676485111000 Hook, steering	Buy now

Remote Control



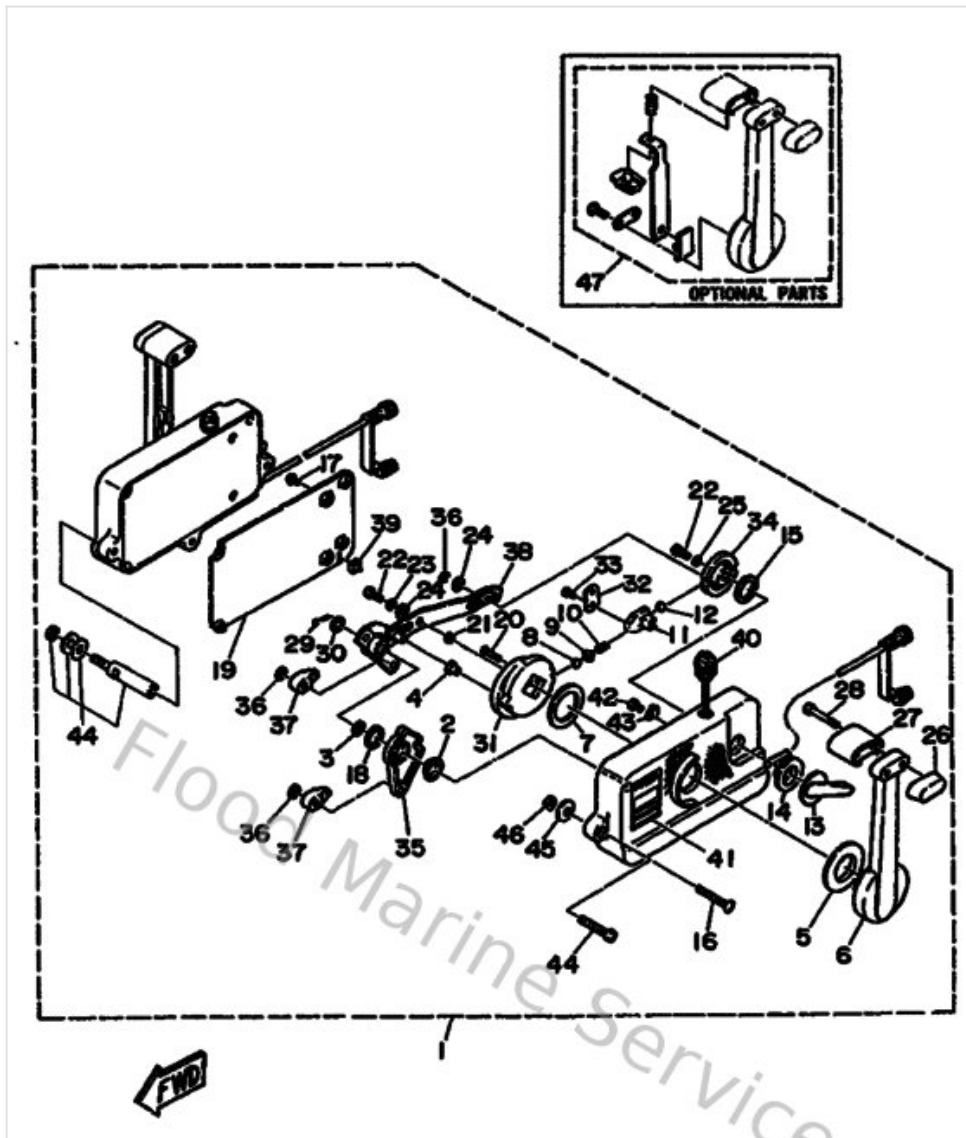
Ref	Part	
42	973951004000 Bolt, hexagon deep recess	Buy now
43	929901060000 Washer, plate	Buy now
44	901851005100 Nut, self-locking	Buy now

Remote Control Assy 1



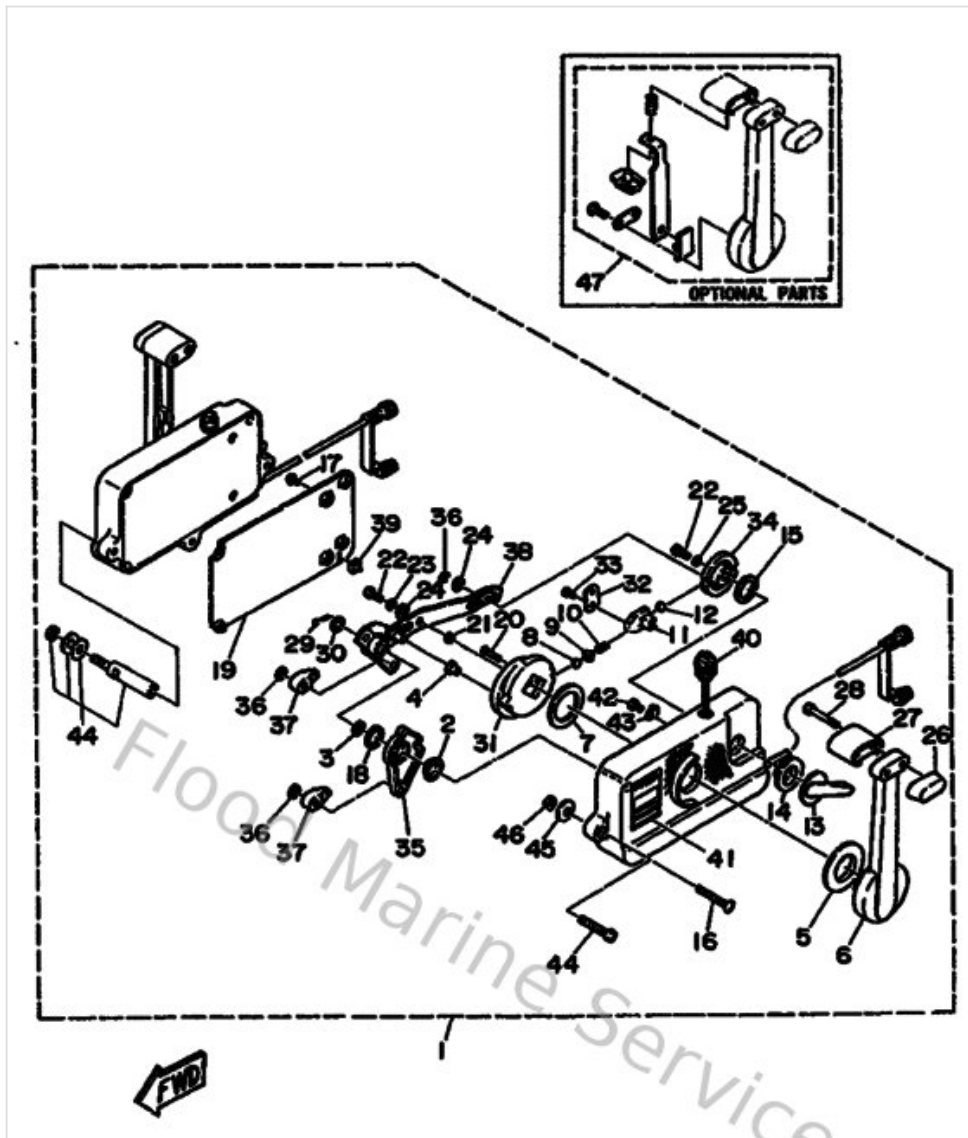
Ref	Part	
1	701481011000 Remote control assembly	Buy now
2	701482350000 Bushing 2	Buy now
3	701481971000 Washer, wave 2	Buy now
4	701482520000 Roller, cam	Buy now
5	701482340000 Bushing 1	Buy now
6	701482210000 Lever, control	Buy now
7	701481961100 Washer, wave 1	Buy now
8	701482360000 Roller, detent	Buy now
9	702482370000 Adaptor	Buy now
10	702482380000 Spring, Detent	Buy now
11	701482490000 Spring, adapter	Buy now
12	701482480000 Roller, free accel	Buy now
13	701481521100 Knob, free accel	Buy now
14	701482430000 Bushing	Buy now
15	701481981000 Washer, wave 3	Buy now

Remote Control Assy 1



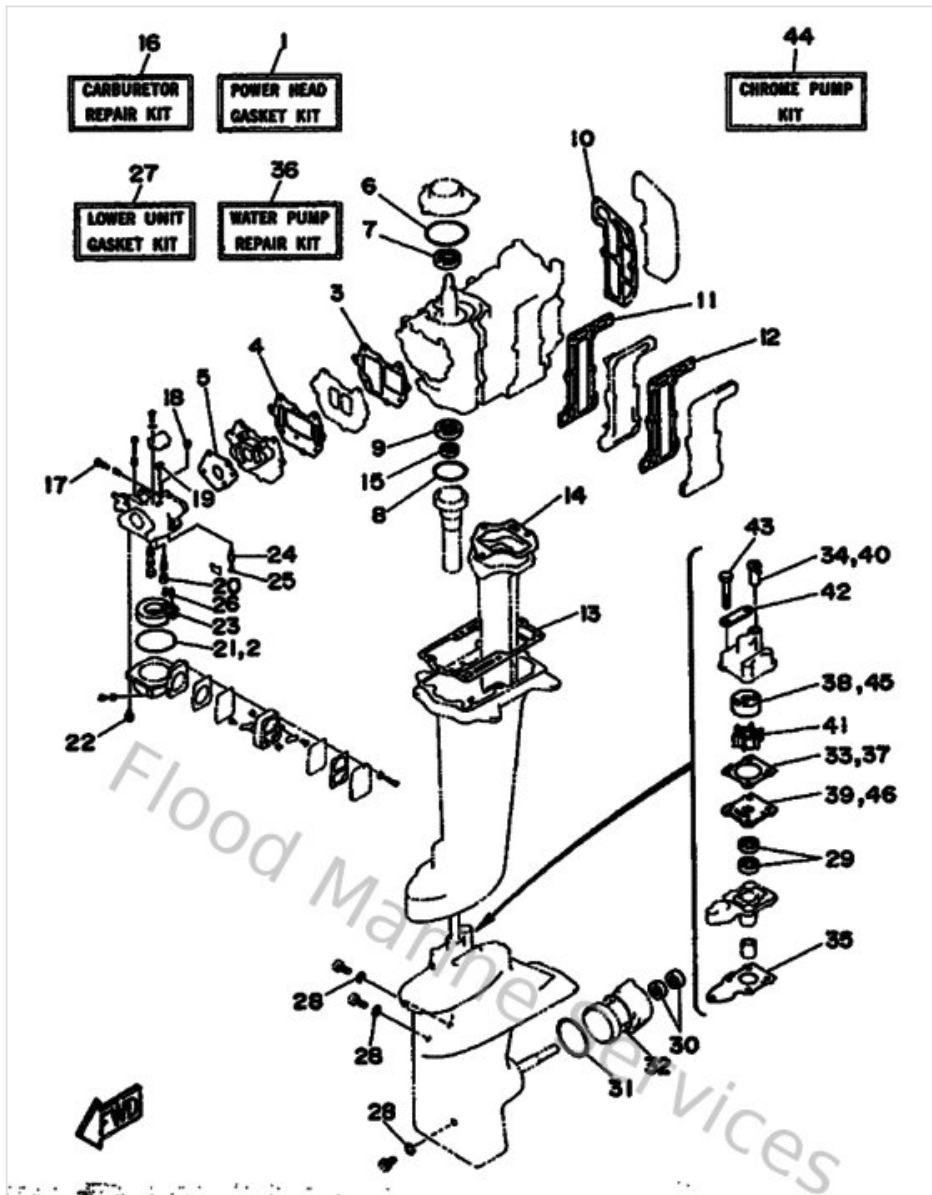
Ref	Part	
16	701482811000 Screw 1(m6x40)	Buy now
17	978850501000 Screw, pan head(62x)	Buy now
18	701482680000 Spacer 3	Buy now
19	701482130000 Back, plate	Buy now
20	927800602500 Screw flat head	Buy now
21	701482550000 Coller 1	Buy now
22	970800601800 Bolt (fj0)	Buy now
24	701482460000 Spacer	Buy now
25	929900630000 Washer, tooth	Buy now
26	701482290000 Grip, control lever 2	Buy now
27	701482220000 Grip, control lever	Buy now
28	701482820000 Screw, pan head	Buy now
29	701482390000 Set Pin, Plate	Buy now
30	701482660000 Spacer 2	Buy now
31	701482320000 Gear 1	Buy now

Remote Control Assy 1



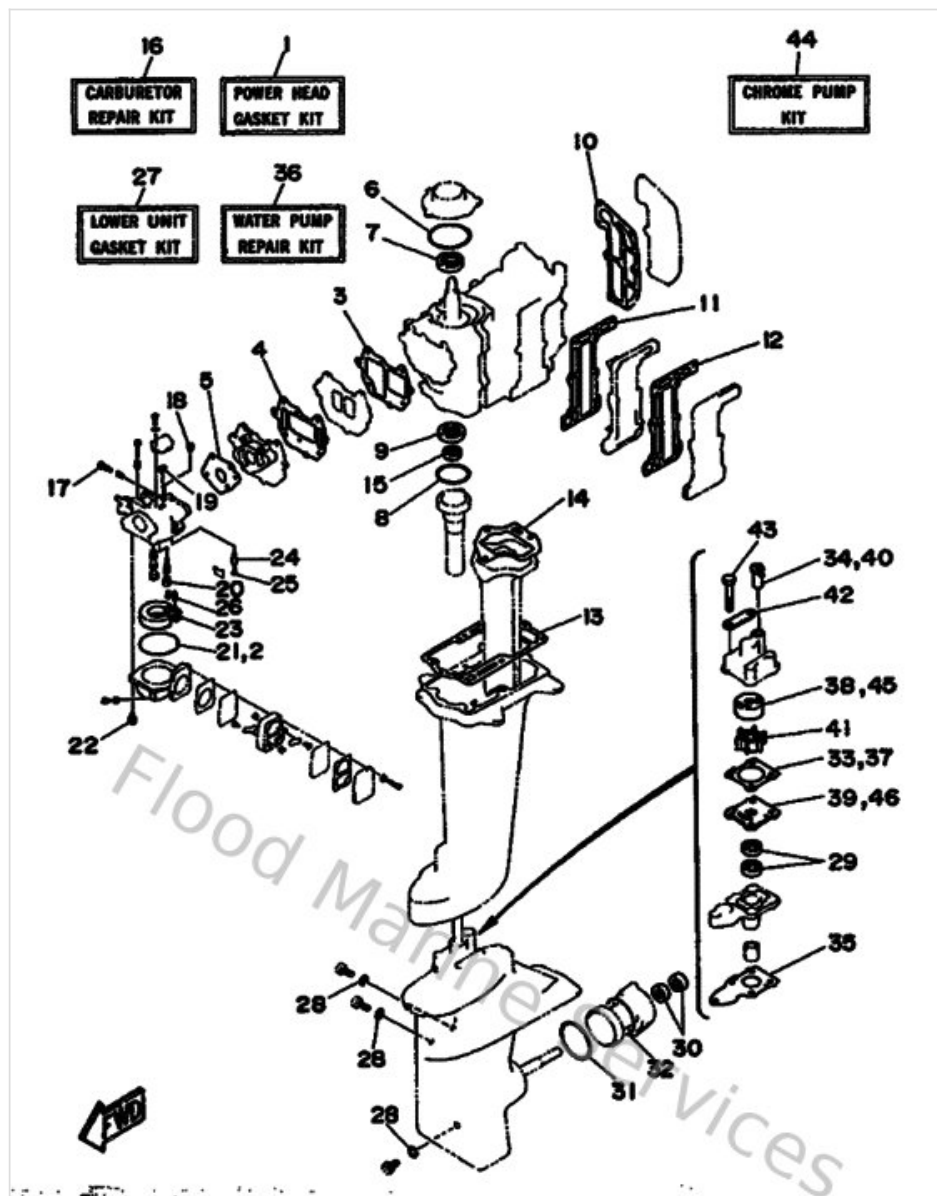
Ref	Part	
32	701481891100 Retainer	Buy now
33	985800501000 Screw, pan head(62x)	Buy now
34	701481531200 Shaft, free accel	Buy now
35	701482711000 Arm, shift	Buy now
36	934300602400 Circlip (701)	Buy now
37	703483450100 Cable end, remote control 2	Buy now
38	701482610000 Arm, throttle	Buy now
39	701483580000 Anchor, cable	Buy now
40	701825505000 Engine Stop Switch assembly	Buy now
42	701482830000 Screw 3	Buy now
43	701825940000 Clamp	Buy now
44	701482910000 Attachment	Buy now
45	701482870000 Washer 1	Buy now
46	953800660000 Nut(661)	Buy now
47	701482800000 Neutral lock kit	Buy now

Repair Kit



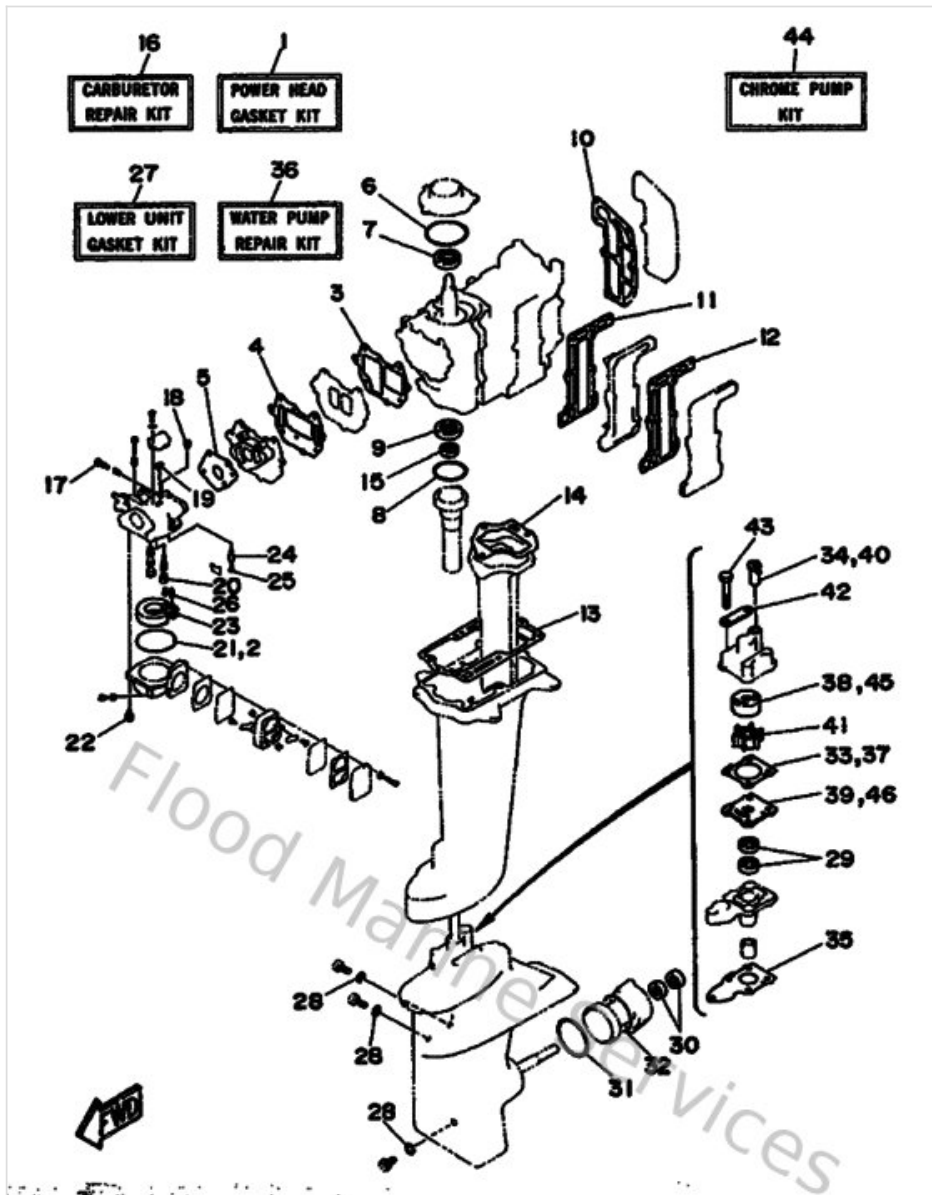
Ref	Part	
1	6G1W00010200 Gasket kit, power unit	Buy now
2	6G1149840000 Gasket, float chamber	Buy now
3	6G113621A100 Gasket, valve seat	Buy now
4	6G113645A100 Gasket, intake manifold	Buy now
5	6G114198A100 Gasket	Buy now
6	9321054M5400 O-ring (6g1)	Buy now
7	9310220M2500 Oil seal (6e0)	Buy now
8	932104215900 O-ring (647)	Buy now
9	9310120M3400 Oil seal(6j1)	Buy now
10	6G111193A100 Gasket, head cover 1	Buy now
11	6G141112A100 Gasket, exhaust inner cover	Buy now
12	6G141114A000 Gasket, exhaust outer cover	Buy now
13	6G145113A100 Gasket, upper casing	Buy now
14	6G141133A000 Gasket, exhaust manifold 1	Buy now
15	9310112M2600 Oil seal(6g1)	Buy now

Repair Kit



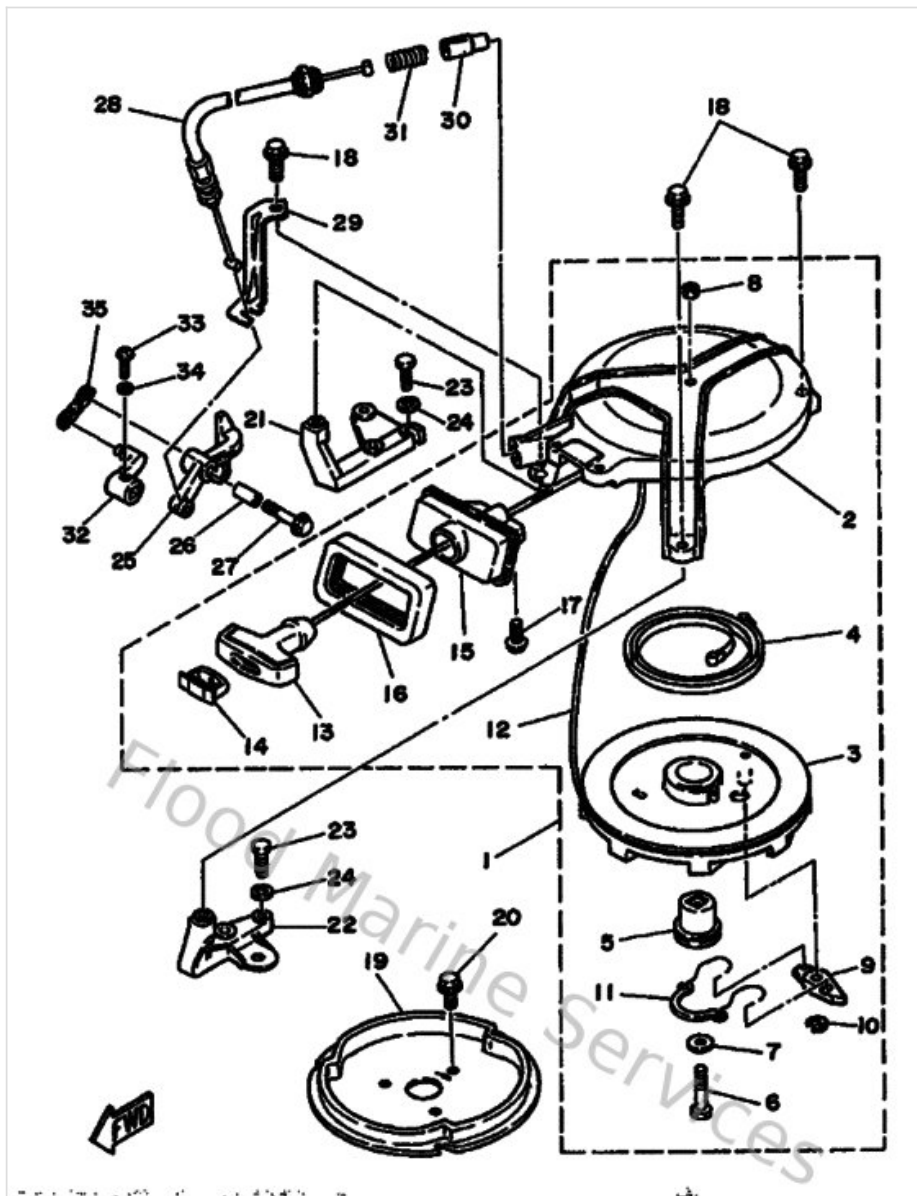
Ref	Part	
16	6G1W00930000 Carburetor repair kit	Buy now
17	679149230000 Screw, pilot	Buy now
18	6G1149660000 Cap	Buy now
19	6G1141260000 Packing	Buy now
20	679149660000 Rubber cap	Buy now
22	979800411400 Screw, pan head(ga5)	Buy now
23	6G1149850000 Float comp.	Buy now
24	6G1145460100 Valve, needle	Buy now
25	676141860000 Pin, valve	Buy now
26	688145480000 Pin, arm	Buy now
27	6G1W00012100 Gasket kit, lower unit	Buy now
28	904300800300 Gasket	Buy now
29	9310111M2300 Oil seal (6g1)	Buy now
30	931011507400 Oil seal (655)	Buy now
31	932104904600 O-ring (620)	Buy now

Repair Kit

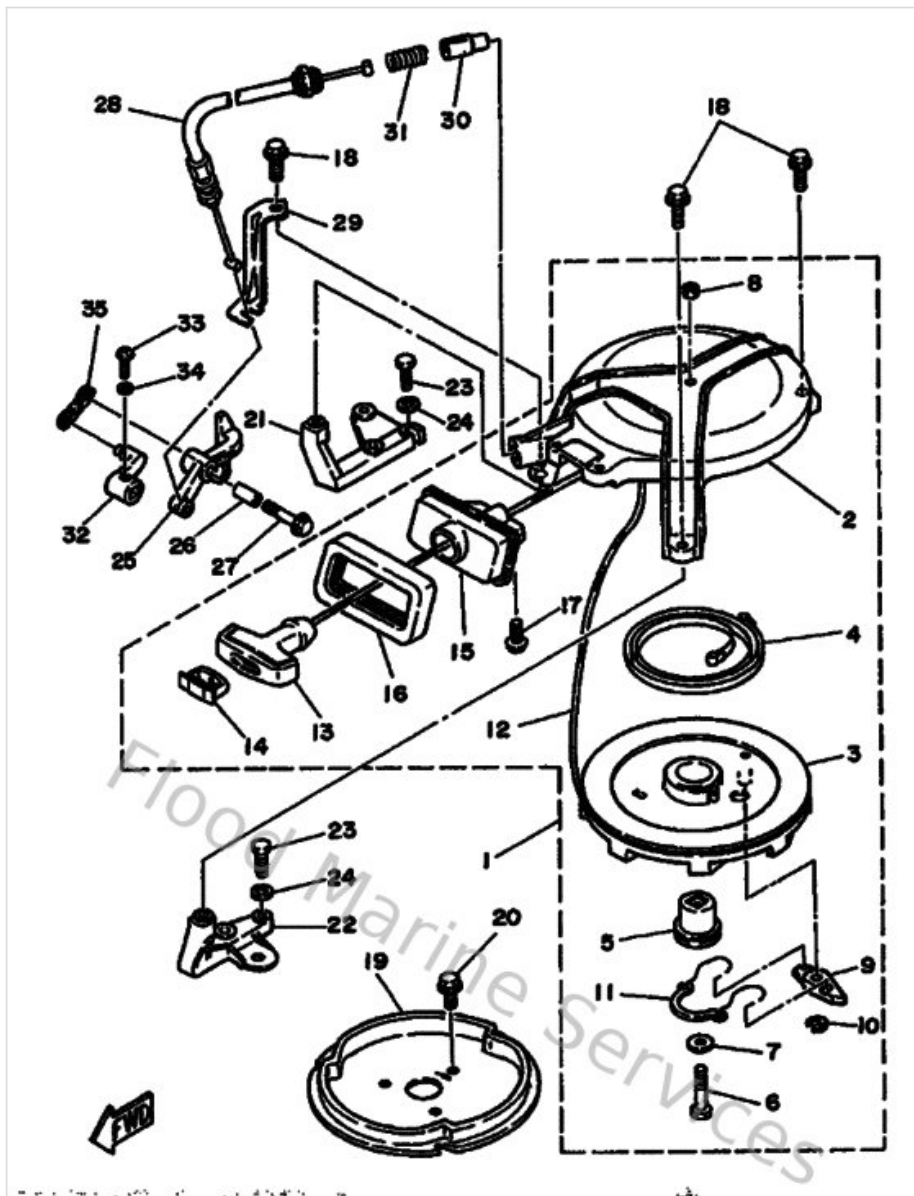


Ref	Part	
32	932105367900 O-ring(50m)	Buy now
33	6G144315A000 Gasket,water pump	Buy now
34	647443660000 Damper, water seal 2	Buy now
35	6G145315A000 Packing, lower casing	Buy now
36	6G1W00780100 Water pump repair kit	Buy now
38	6G1443220000 Insert, cartridge	Buy now
39	6G1443230000 Outer plate, cartridge	Buy now
41	6G1443520000 Impeller	Buy now
42	6G1443280000 Plate	Buy now
43	973950604500 Bolt, hexagon	Buy now
44	6G1W00780A00 Chrome pump kit	Buy now
45	6G1443224000 Insert, cartridge	Buy now
46	6G1443234000 Outer plate, cartridge	Buy now

Starter

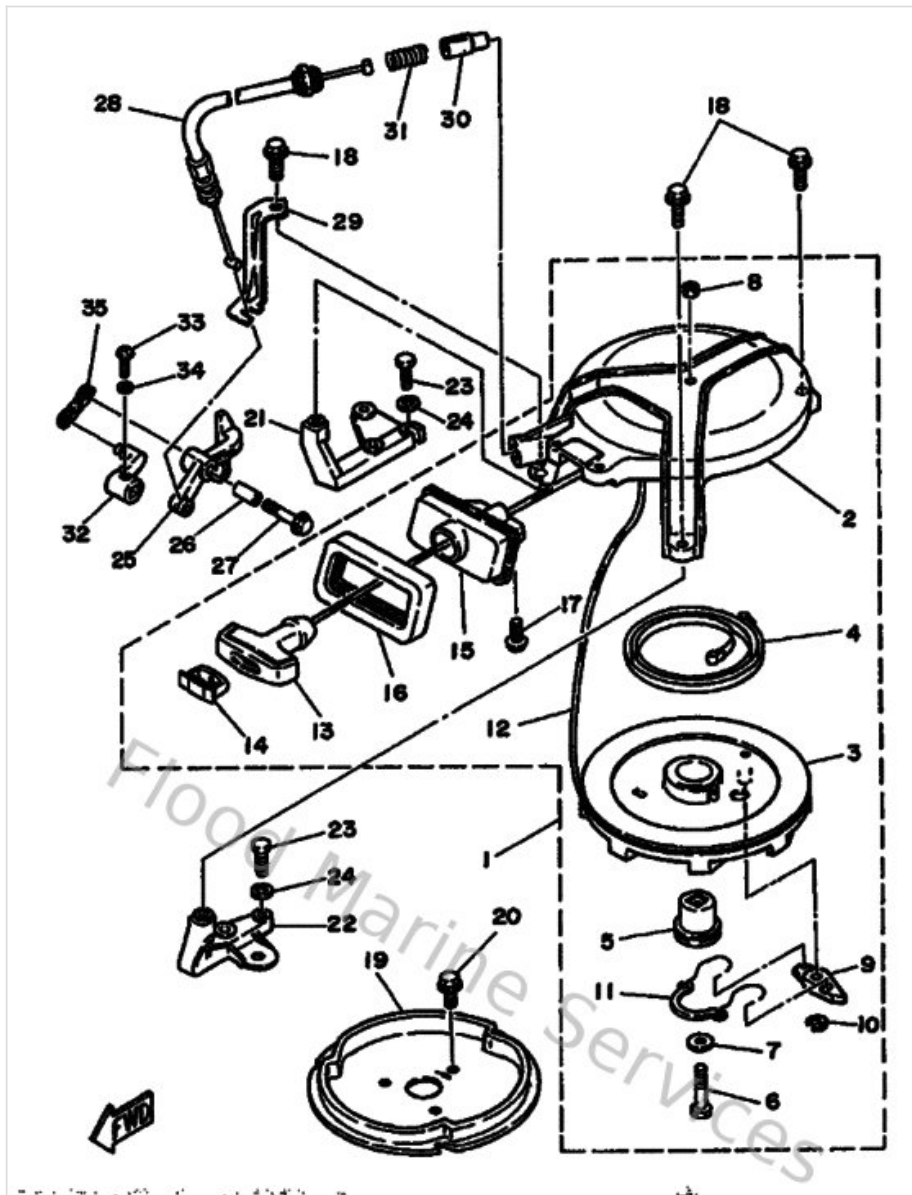


Starter



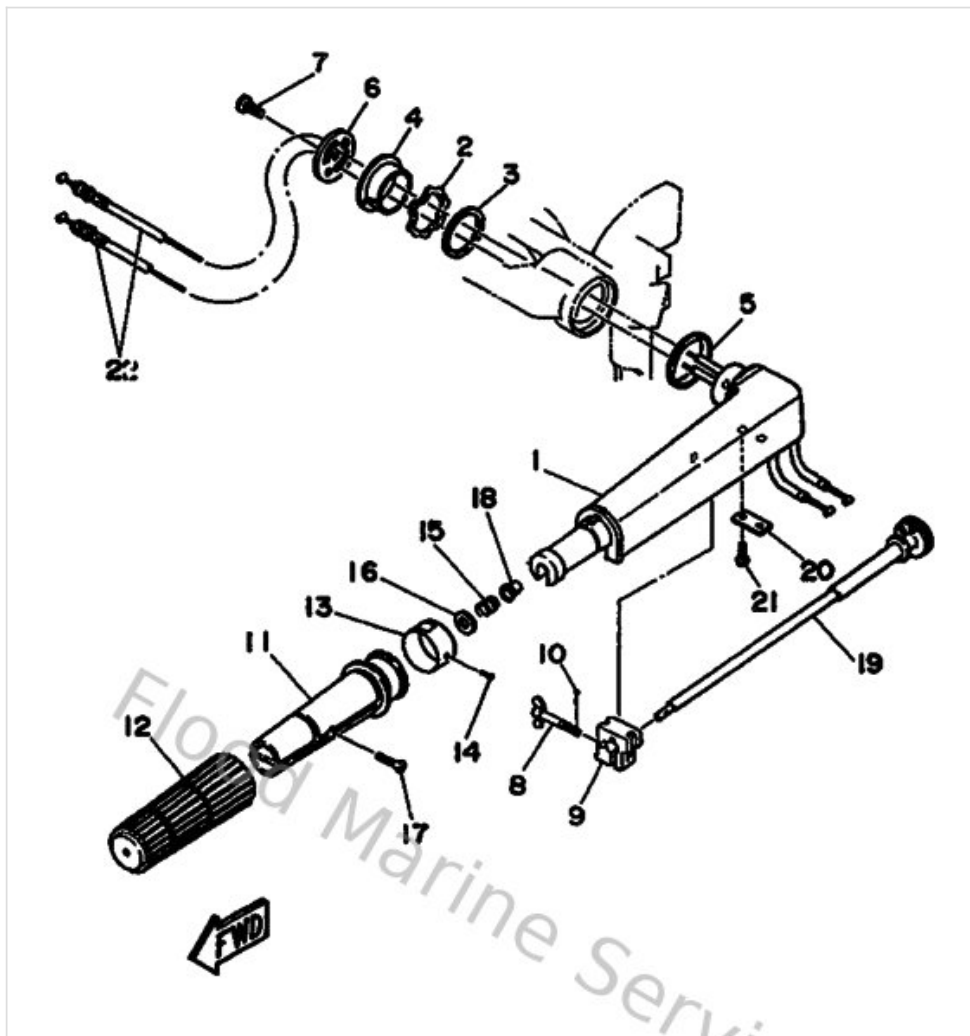
Ref	Part	
17	958950601600 Bolt, flange deep recess	Buy now
18	958800602000 Bolt, flange(jk3)	Buy now
19	6G1157230094 Pulley, starter	Buy now
20	9010506M2900 Bolt (6g1)	Buy now
21	6G1157710094 Stay 1	Buy now
22	6GH157720000 Stay 2	Buy now
23	973950602000 Bolt(7u8)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	6G1157468100 Arm	Buy now
26	6G1157640000 Collar 1	Buy now
27	958950602500 Bolt, flange deep recess	Buy now
28	6G1157708100 Cable comp., starter stop	Buy now
29	6G1157748100 Stay 4	Buy now
30	656157480000 Plunger, starter stop	Buy now
31	905011022700 Spring, comprreshion(656)	Buy now

Starter



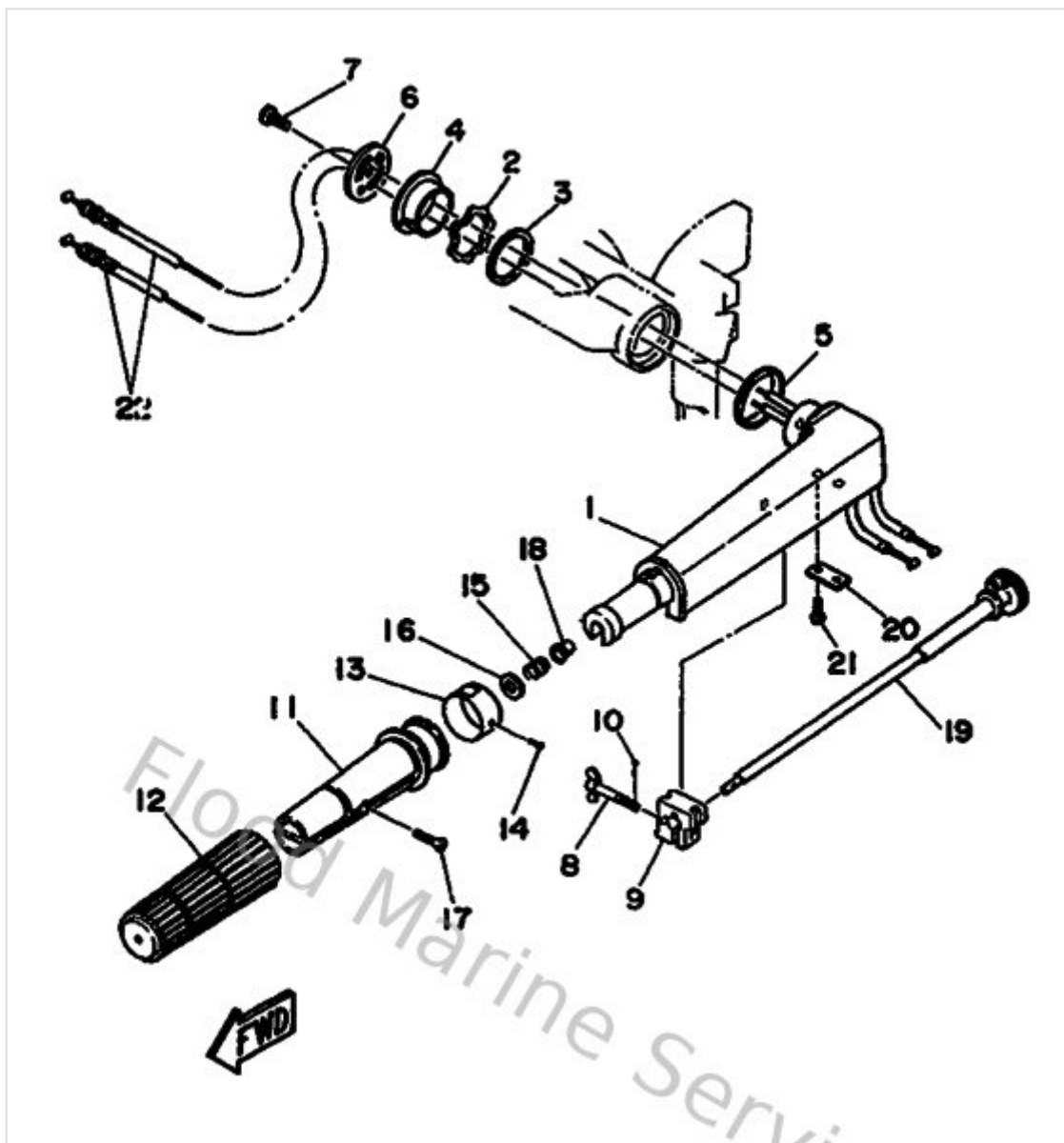
Ref	Part	
32	6G1441258000 Lever, shift rod 2	Buy now
33	985800501600 Screw, pan head(6b0)	Buy now
34	929900560000 Washer, plain (646)	Buy now
35	6G1157478000 Link	Buy now

Steering



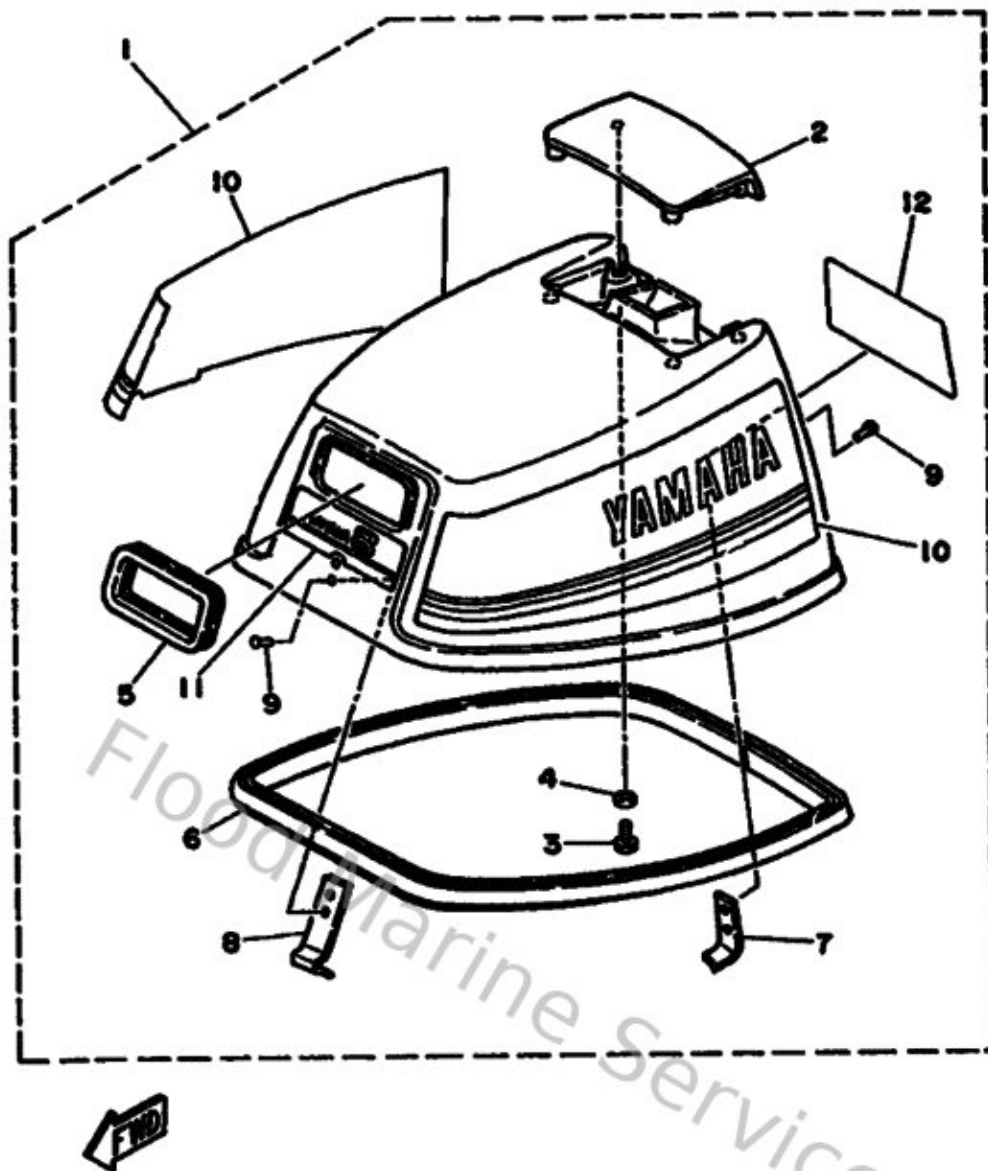
Ref	Part	
2	9020635M2000 Washer, wave(6j8)	Buy now
3	9020235M2400 Washer (6g1)	Buy now
4	9038634M4000 Bushing (6g1)	Buy now
5	9038643M7900 Bush(6l5)	Buy now
6	6G1421310100 Cover, handle steering	Buy now
7	973950601600 Bolt, hexagon deep recess	Buy now
8	6G1421250100 Bolt, friction adjusting	Buy now
9	6G1421260000 Piece, friction	Buy now
10	914901601000 Pin, cotter	Buy now
11	664421190000 Grip, steering handle	Buy now
12	6G1421770000 Rubber, handle	Buy now
13	6G1421371000 Indicator, throttle	Buy now
14	9026902M0900 Rivet(6l5)	Buy now
15	905012321500 Spring (655)	Buy now
16	929901060000 Washer, plate	Buy now

Steering



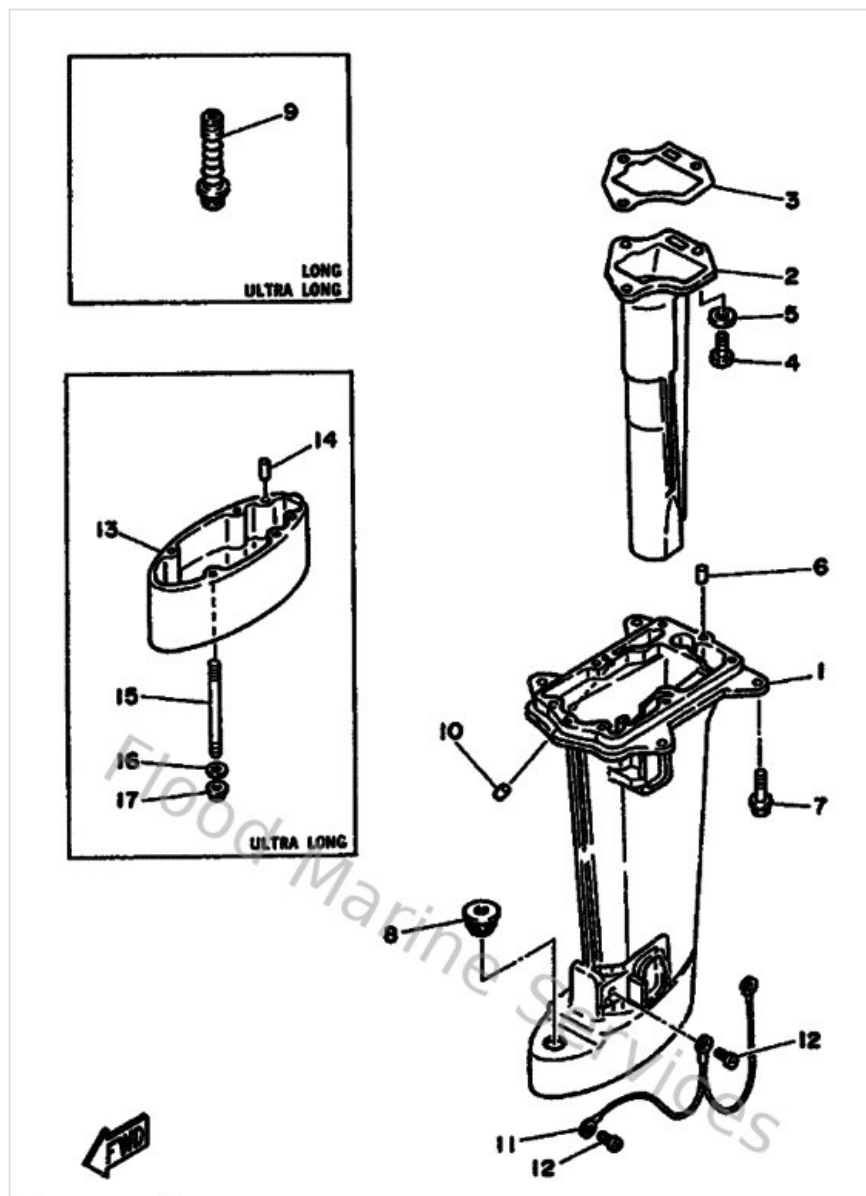
Ref	Part	
17	9014905M1300 Screw, countersunk	Buy now
18	903860803200 Bushing (650)	Buy now
19	6G1421380100 Lever, throttle	Buy now
20	6E0421590200 Stay	Buy now
21	978950501200 Screw, pan head (646)	Buy now
22	6G1263010200 Throttle cable assembly	Buy now

Top Cowling



Ref	Part	
3	973950601600 Bolt, hexagon deep recess	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G1157610000 Seal 1	Buy now
6	6G1426150000 Seal	Buy now
7	6G1426470000 Holder, clamp band	Buy now
8	6G1426510200 Hook	Buy now
9	9026604M0000 Rivet 2 (662)	Buy now
11	6G1426771000 Graphic, Front	Buy now

Upper Casing



Ref	Part	
1	6N0G5111004D Casing, upper	Buy now
2	6G141131005B Manifold, ext. 1	Buy now
3	6G141133A000 Gasket, exhaust manifold 1	Buy now
4	973950602000 Bolt(7u8)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	936040806200 Pin,dowel (626)	Buy now
7	958950603000 Bolt, flange deep recess	Buy now
8	9048020M2900 Grommet (6g1)	Buy now
9	6G1441470000 Boot, shift rod	Buy now
10	6G1451350000 Pipe 1	Buy now
11	6G1821270000 Wire, Lead 2	Buy now
12	985800600800 Screw, pan head(6a3)	Buy now
15	9011606M1800 Bolt Stud (6G1)	Buy now
17	957800630000 Nut, nylon (6g1)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.