



Yamaha 6DEM 1993

Parts Manual

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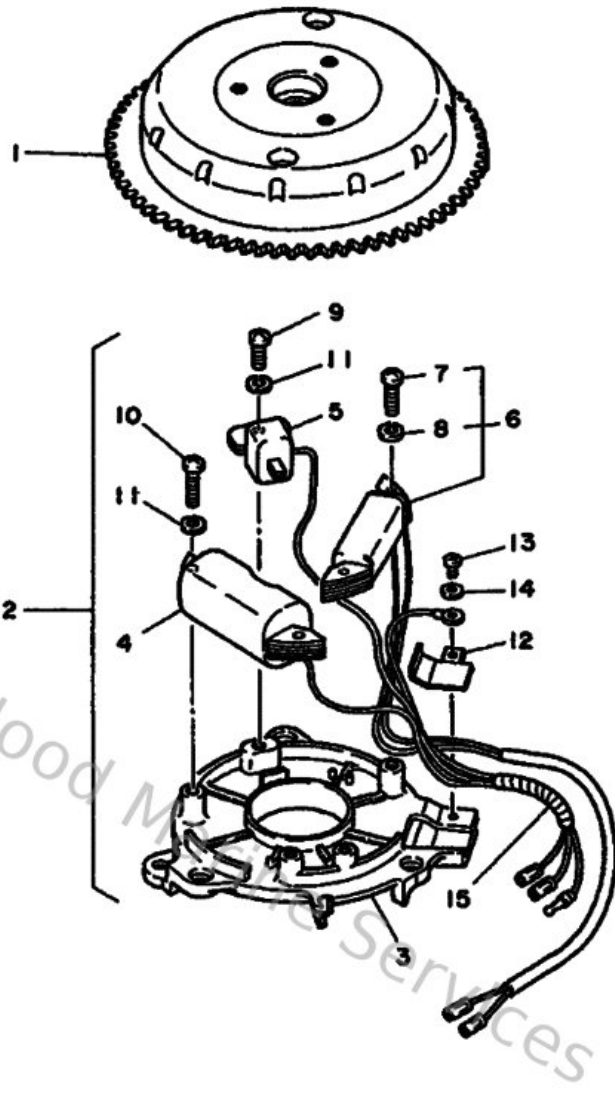
Authorised Yamaha Dealers



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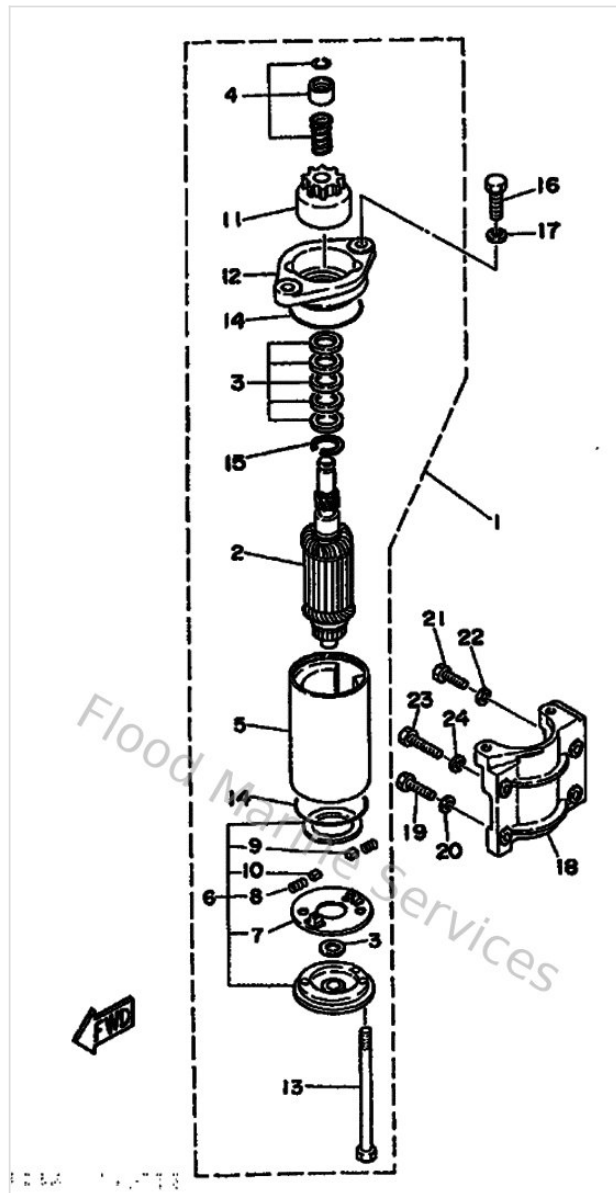
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Alternate 1



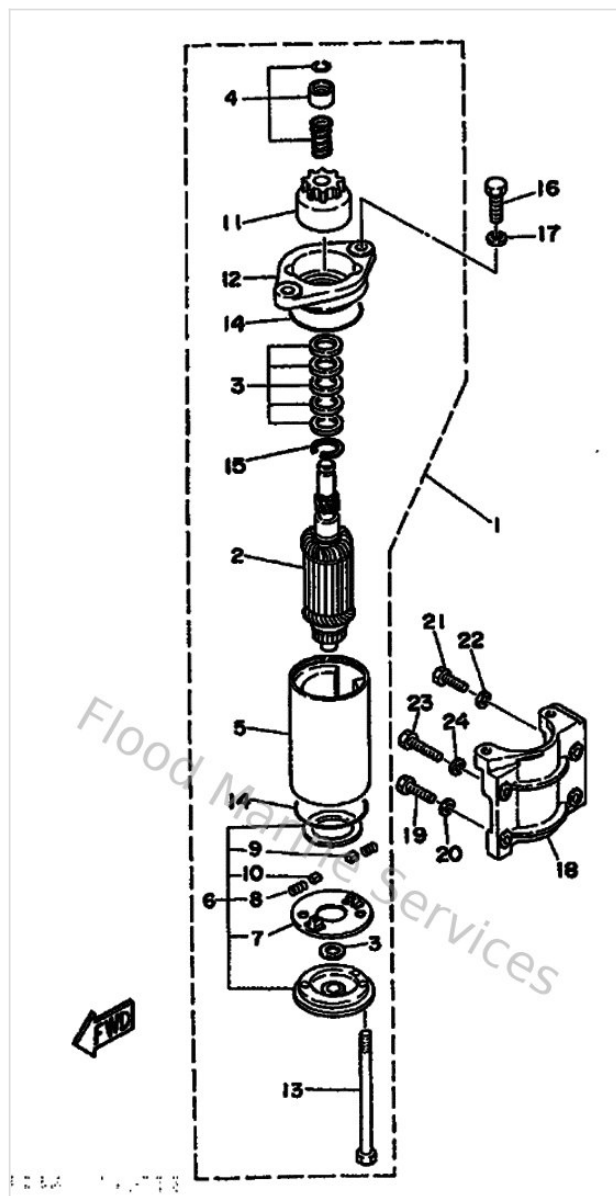
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6G185550A000 Rotor assembly | Buy now |
| 2 | 6G185560F000 Base ass'y | Buy now |
| 3 | 6G1855097000 Base, magneto | Buy now |
| 4 | 6E7855207000 Coil assembly | Buy now |
| 5 | 6E7855807000 Pulser coil ass'y | Buy now |
| 6 | 6E781303A000 Lighting coil ass'y | Buy now |
| 7 | 985030502500 Screw, panhead (a93) | Buy now |
| 8 | 929900510000 Ybs67-5 washer, spring | Buy now |
| 9 | 978850501600 Screw, pan head(6b0) | Buy now |
| 10 | 985010502000 Screw, pan head | Buy now |
| 12 | 6G1855487000 Cord, clamp | Buy now |
| 13 | 985800400800 Screw, pan head (713) | Buy now |
| 14 | 929020410000 Ybs67-4 washer, spring | Buy now |
| 15 | 6G1855157000 Wire, lead | Buy now |

Alternate 2



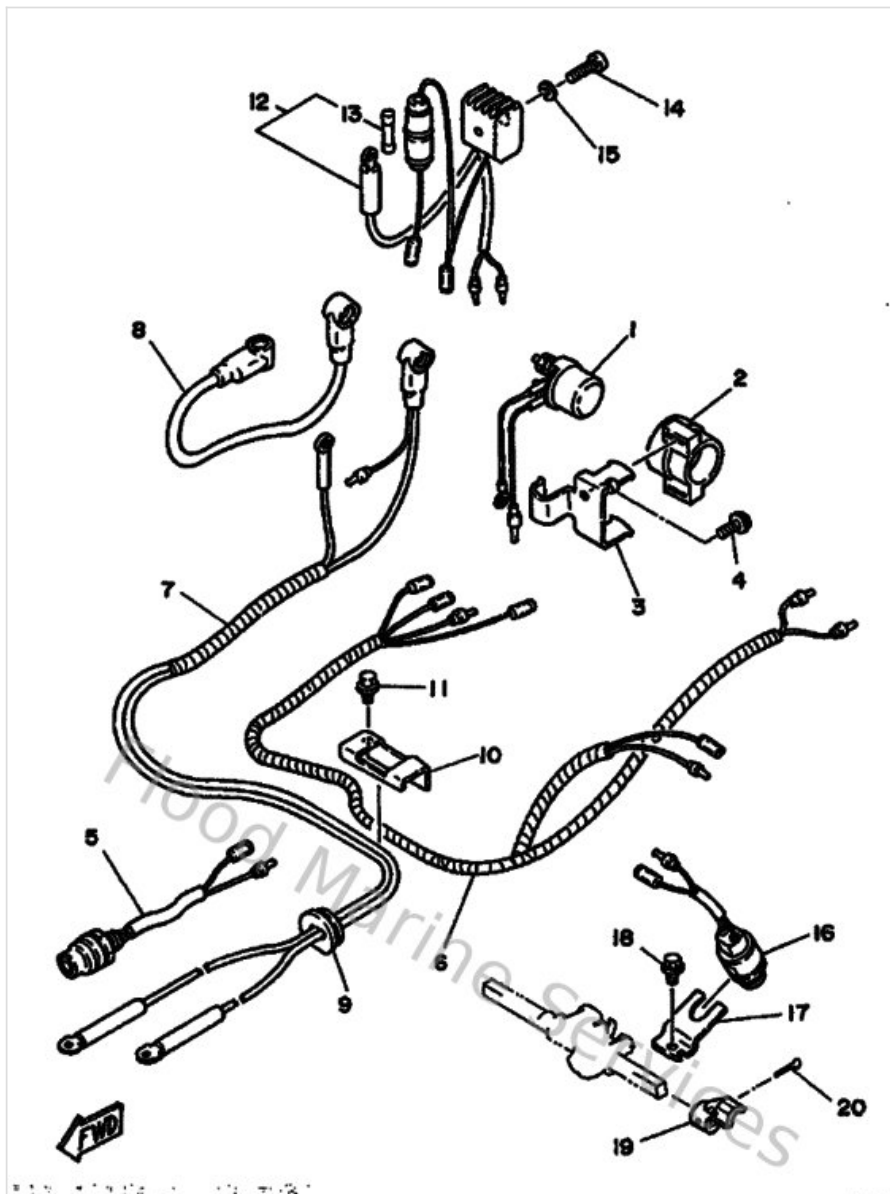
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 682818001200 Starting motor assembly | Buy now |
| 2 | 682818501100 Armature assembly | Buy now |
| 3 | 682818091000 Washer kit | Buy now |
| 4 | 682818331000 Pinion Stopper Set | Buy now |
| 6 | 682818201000 Rear Cover assembly | Buy now |
| 7 | 682818401000 Brush Holder assembly | Buy now |
| 8 | 682818131000 Spring, brush | Buy now |
| 9 | 682818111000 Brush 1 | Buy now |
| 10 | 682818121000 Brush 2 | Buy now |
| 11 | 682818321000 Pinion assembly | Buy now |
| 13 | 682818261000 Bolt | Buy now |
| 14 | 682818471000 O-ring | Buy now |
| 15 | 682818341000 Ring | Buy now |
| 16 | 970130802500 Bolt (682) | Buy now |
| 17 | 929900860000 Washer, plain (663) | Buy now |

Alternate 2



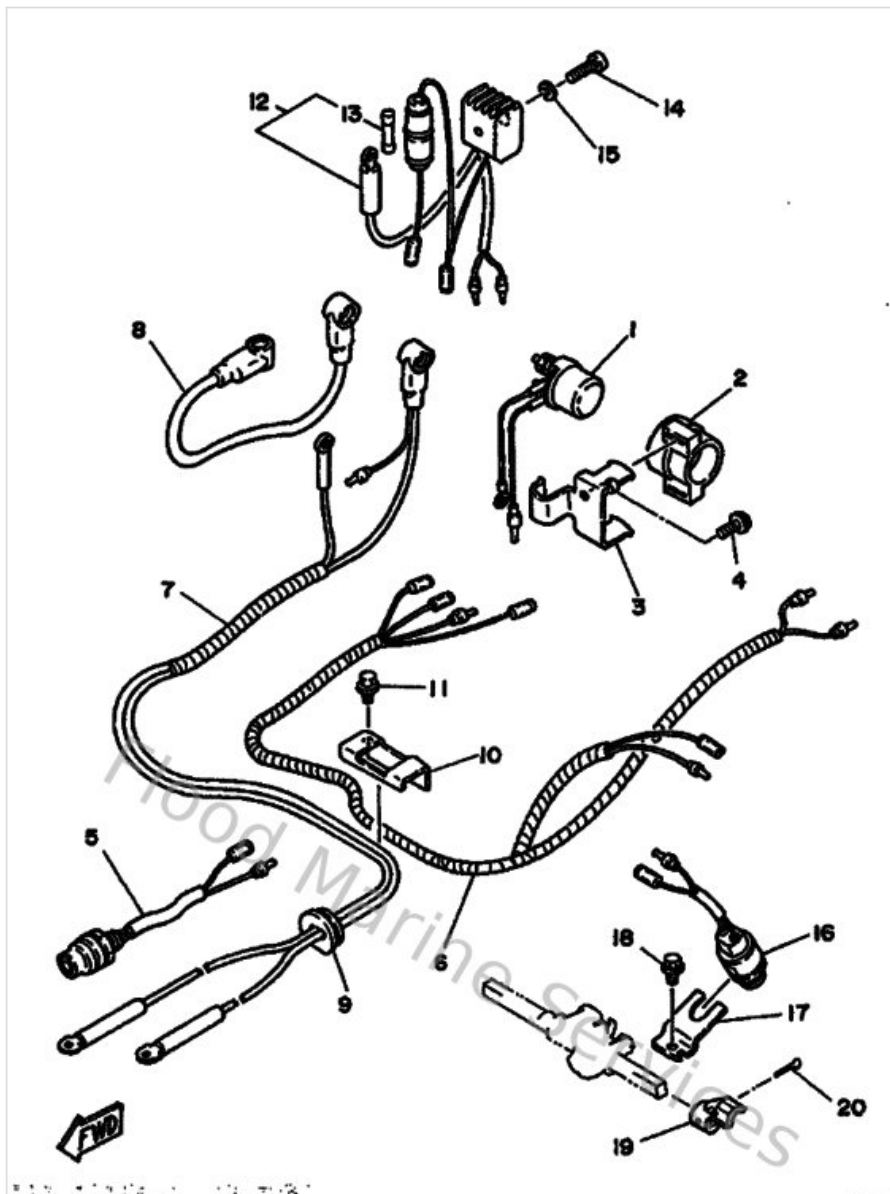
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|-----|---|-------------------------|
| 18 | 682818224394 Bracket, Electric Motor (682-81822-42-94) | Buy now |
| 19 | 973950602000 Bolt(7u8) | Buy now |
| 20 | 929900660000 Washer, plain (646) | Buy now |
| 21 | 973950602500 Bolt | Buy now |
| 23 | 973950603000 Bolt(jf7) | Buy now |

Alternate 3



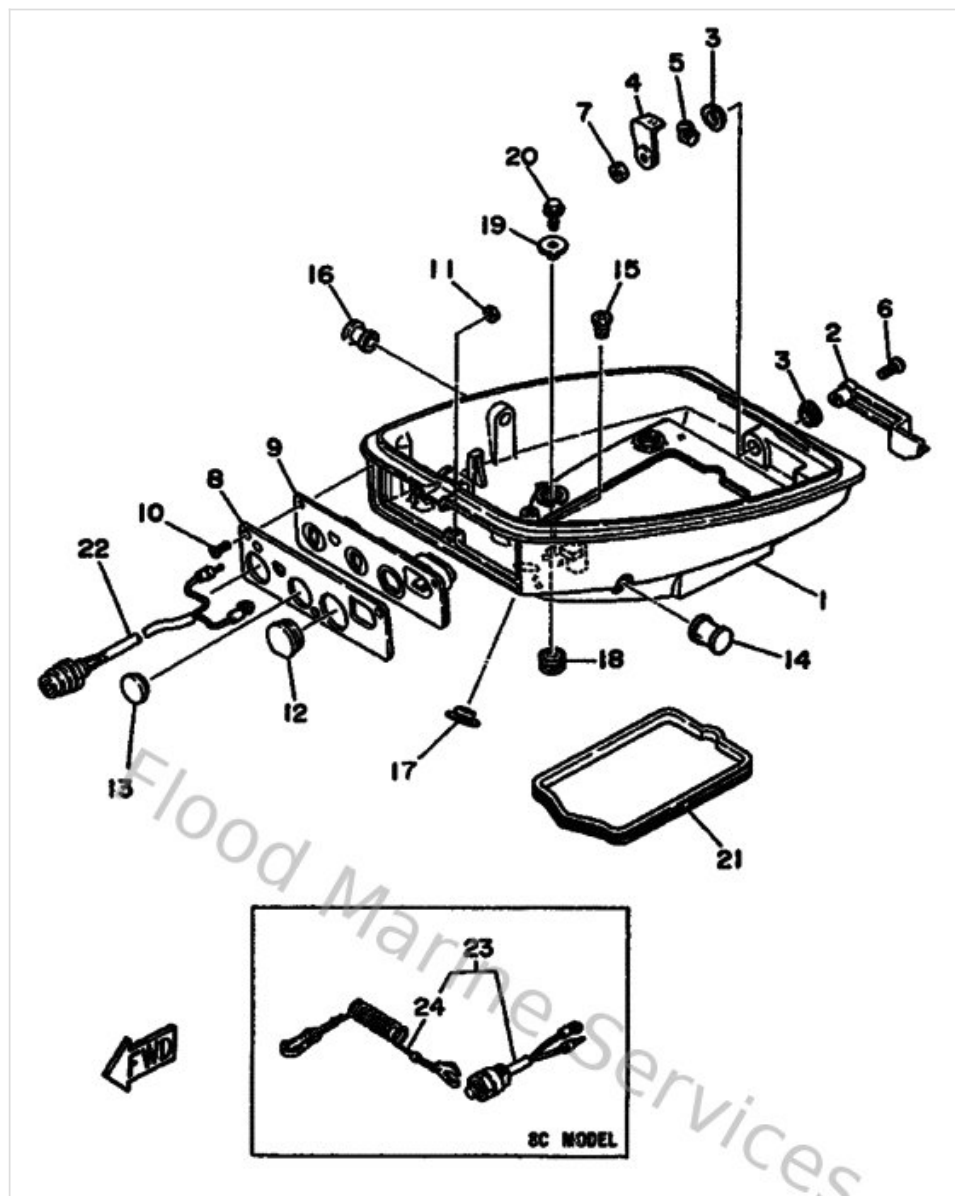
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6G1819411000 Starter relay | Buy now |
| 2 | 6G1819520000 Holder, relay | Buy now |
| 3 | 6G1819450000 Plate, Switch Fitting | Buy now |
| 4 | 9010506M1400 Bolt (6e0) | Buy now |
| 5 | 689818700000 Starting switch assembly | Buy now |
| 6 | 6G1825900000 Wire Harness assembly | Buy now |
| 7 | 6E7821051200 Battery cable | Buy now |
| 8 | 6G1821170000 Wire, lead | Buy now |
| 9 | 682427244000 Grommet 1 | Buy now |
| 10 | 6G1823620000 Clamp Cord | Buy now |
| 11 | 9010506M2300 Bolt (6g1) | Buy now |
| 12 | 6G1819706200 Rectifier assembly | Buy now |
| 13 | 6G1821510000 Fuse (10a) | Buy now |
| 14 | 985030502500 Screw, panhead (a93) | Buy now |
| 15 | 929900560000 Washer, plain (646) | Buy now |

Alternate 3



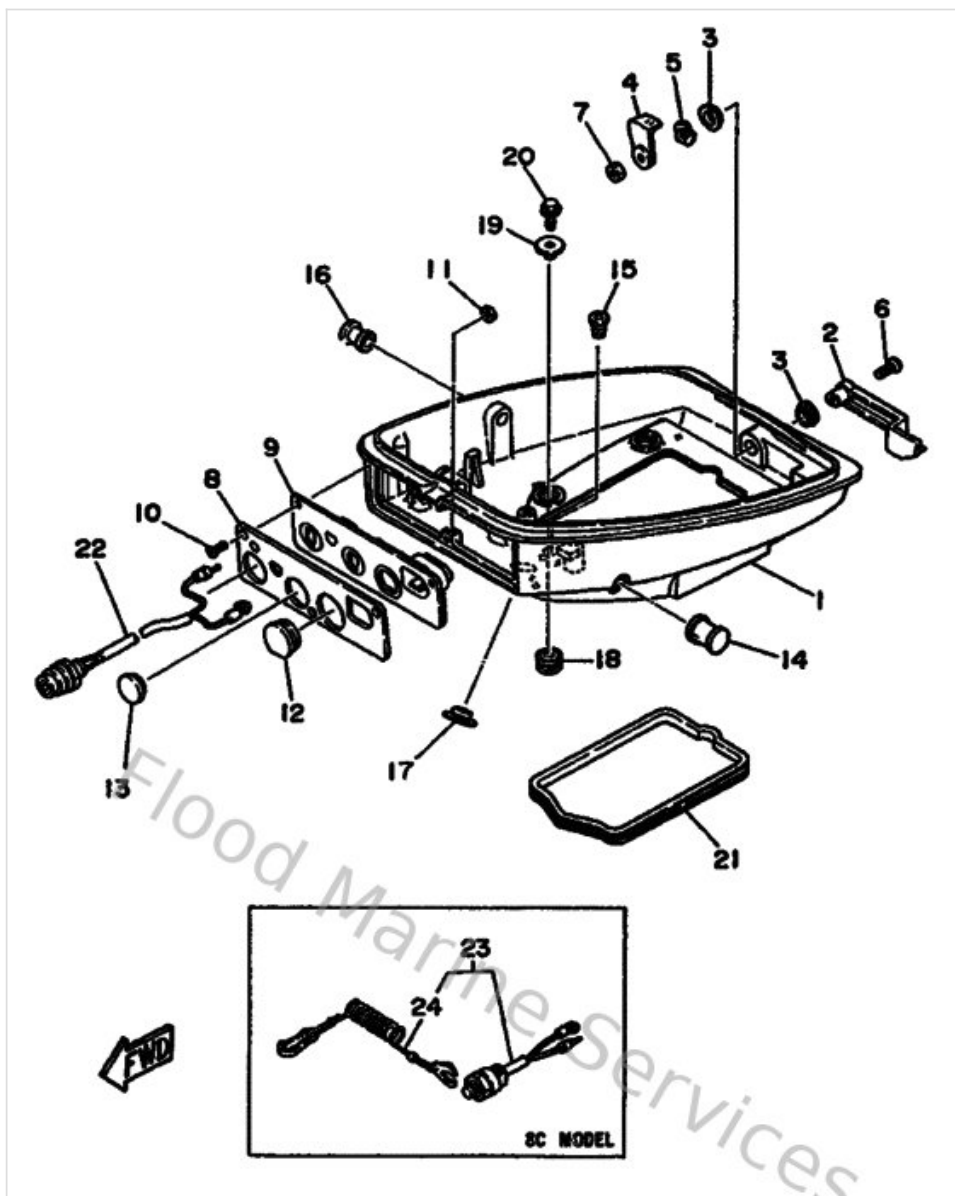
| Ref | Part | |
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| 16 | 688825401200 Neutral switch assembly | Buy now |
| 17 | 6G1825540000 Stay Neutral Switch | Buy now |
| 19 | 6G1441250000 Lever Shift Rod 2 | Buy now |
| 20 | 914902502000 Pin, cotter | Buy now |

Bottom Cowling



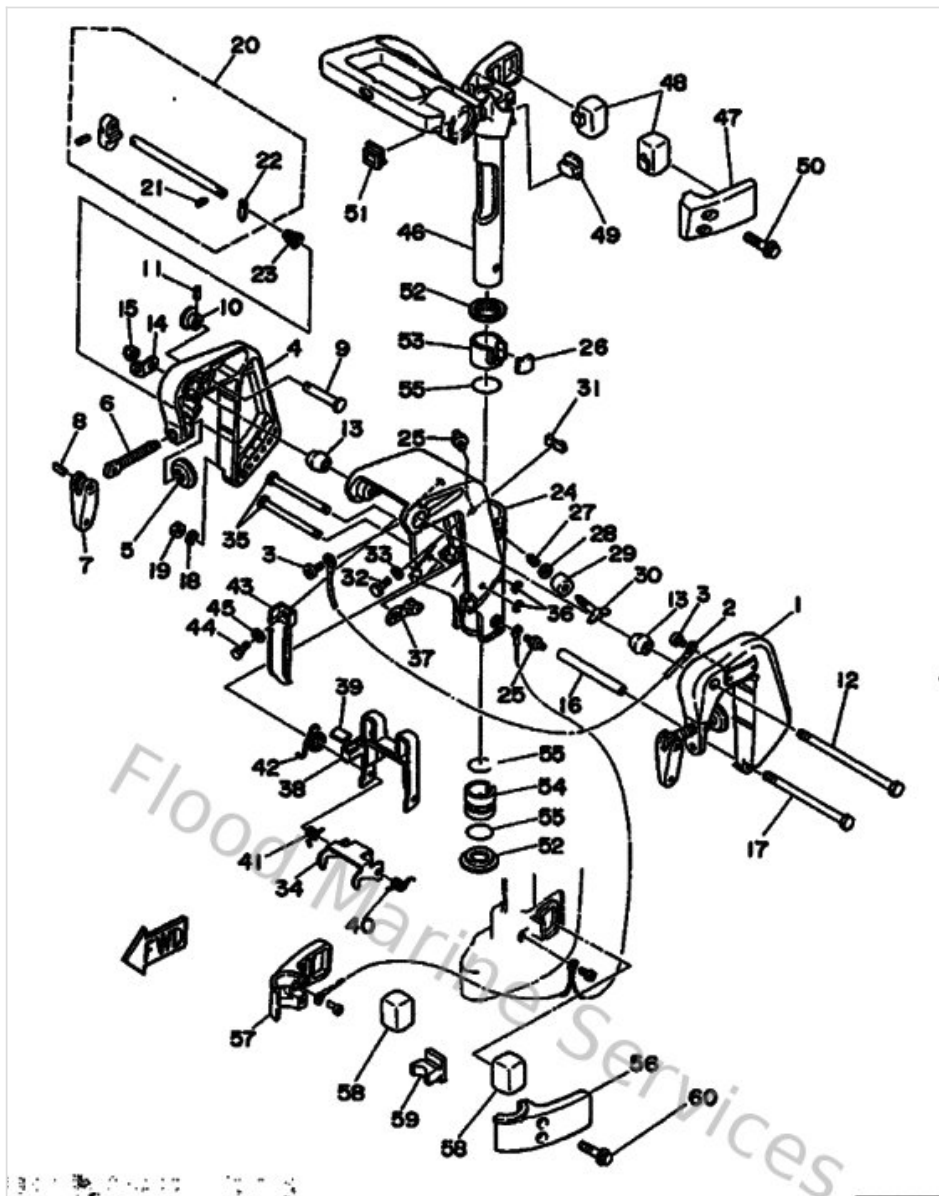
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|-----|--|-------------------------|
| 3 | 9038612M4500 Bushing (6g1) | Buy now |
| 4 | 6E0428160000 Lever, clamp | Buy now |
| 5 | 902061205200 Washer, wave (666) | Buy now |
| 6 | 978950603000 Screw, pan head(6e0) | Buy now |
| 7 | 9538R0670000 Nut | Buy now |
| 8 | 6G1427198100 Pannel front lower | Buy now |
| 9 | 6G1427670000 Bracket 3 | Buy now |
| 10 | 9014905M0200 Screw (6g1) | Buy now |
| 11 | 953800570000 Nut (656) | Buy now |
| 12 | 6G1427240000 Grommet | Buy now |
| 13 | 6G1427250000 Grommet | Buy now |
| 14 | 6G1427260000 Grommet 3 | Buy now |
| 15 | 6G1427270000 Grommet | Buy now |
| 16 | 6G1427480000 Grommet | Buy now |
| 17 | 6G1263260000 Grommet | Buy now |

Bottom Cowling



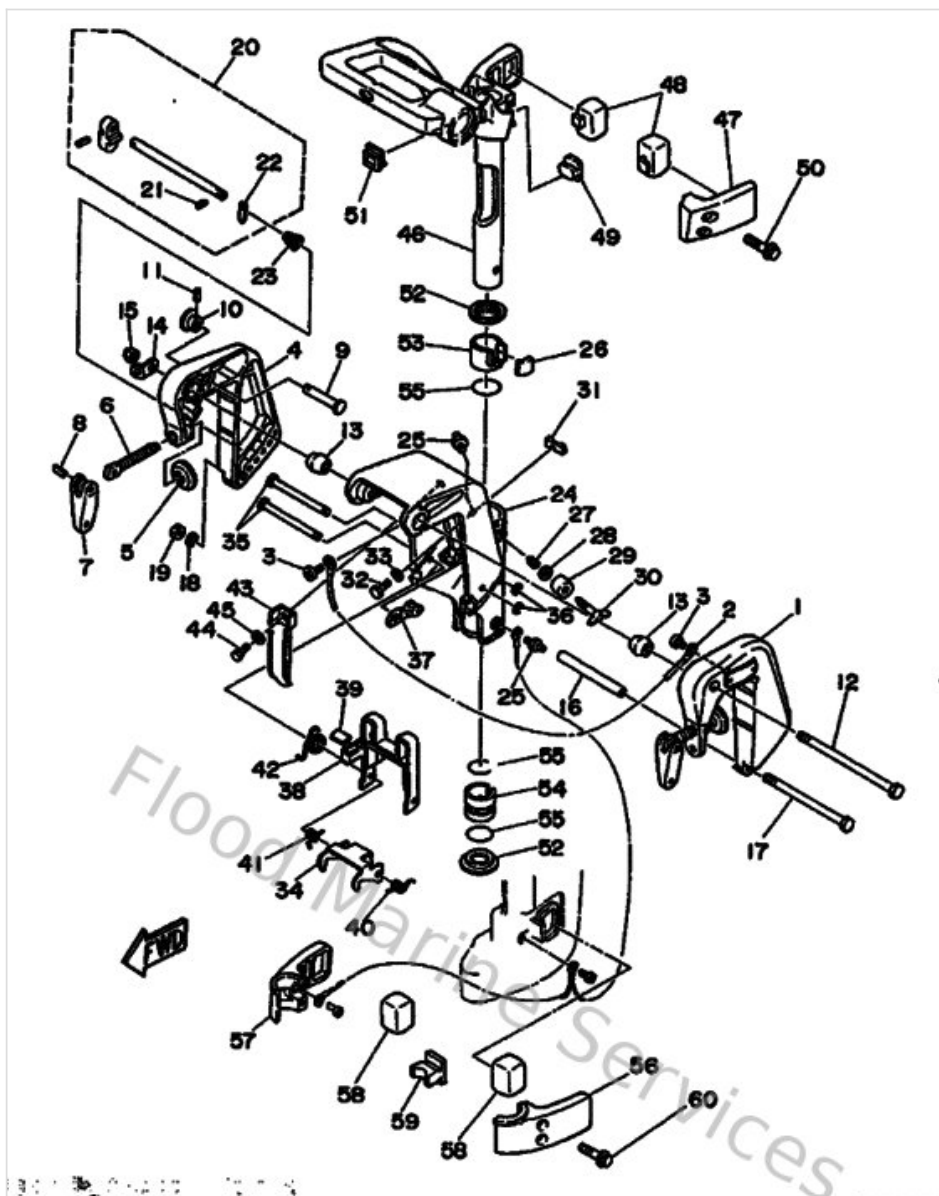
| Ref | Part | |
|-----|---|-------------------------|
| 18 | 9048015M3100 Grommet (6g1) | Buy now |
| 19 | 9038706M5200 Collar (6g1) | Buy now |
| 20 | 9010506M1500 Bolt (6e0) | Buy now |
| 21 | 6G1427160000 Rubber, seal 1 | Buy now |
| 22 | 6A0825500100 Stop switch assembly | Buy now |
| 23 | 6E9825750000 Engine stop switch assembly | Buy now |
| 24 | 682825560000 Lanyard, stop switch | Buy now |

Bracket 1



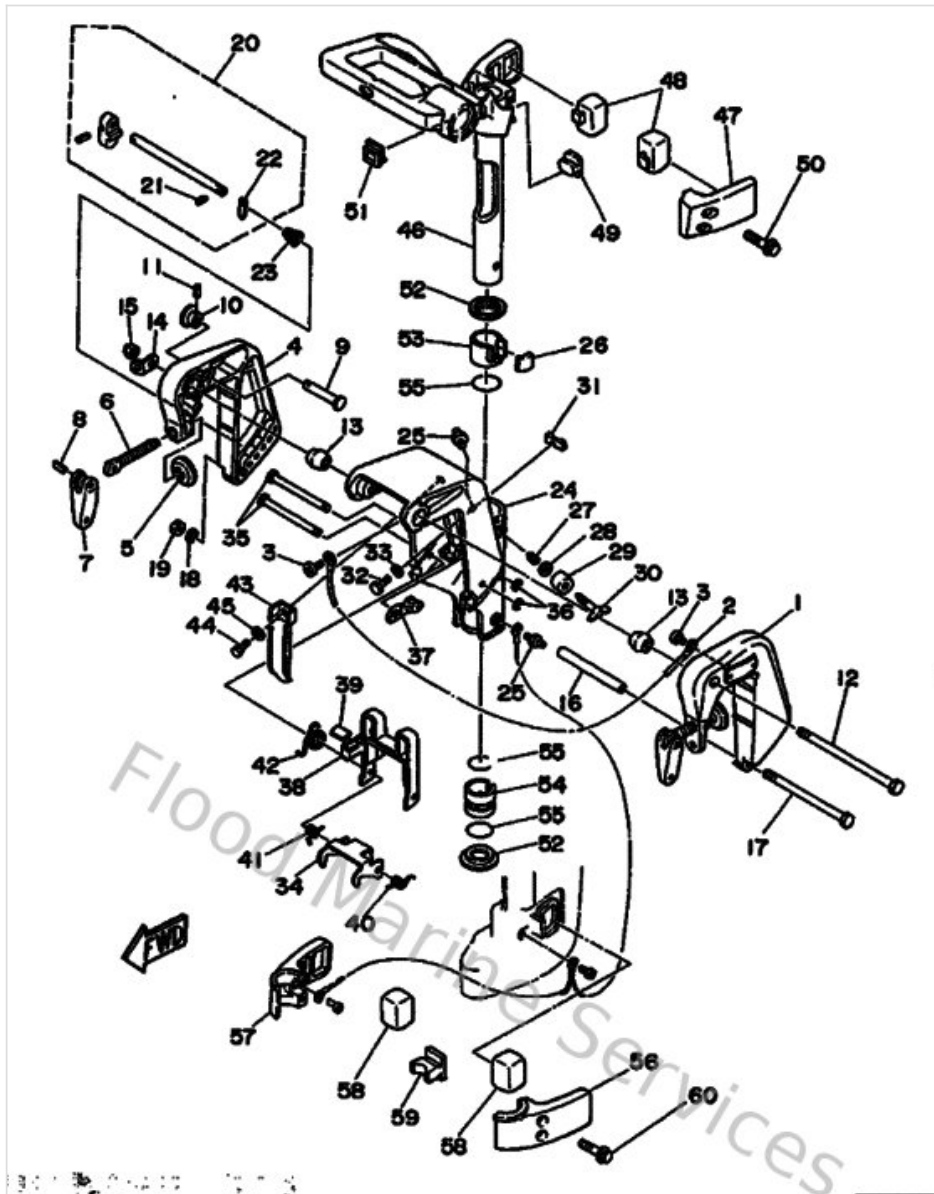
| Ref | Part | |
|-----|---|-------------------------|
| 2 | 6E5821480000 Wire, lead 5 | Buy now |
| 3 | 978950600800 Screw, pan head(6a3) | Buy now |
| 6 | 6G1431160200 Screw, transom clamp. | Buy now |
| 7 | 6EEG31180000 Handle, transom cl | Buy now |
| 8 | 9025404M0000 Pin(6a1) | Buy now |
| 9 | 689431910000 Shaft, stopper | Buy now |
| 10 | 689431920100 Knob, stopper | Buy now |
| 11 | 916903001600 Pin, spring | Buy now |
| 12 | 9010108M0800 Bolt(6h6) | Buy now |
| 13 | 6G8431360000 Piece, friction | Buy now |
| 14 | 6A1431130100 Plate, clamp bracket | Buy now |
| 15 | 957800830000 Nut, nylon (6j8) | Buy now |
| 16 | 9038706M1300 Collar(6h6) | Buy now |
| 17 | 973950613500 Bolt(6g1) | Buy now |
| 18 | 929900660000 Washer, plain (646) | Buy now |

Bracket 1



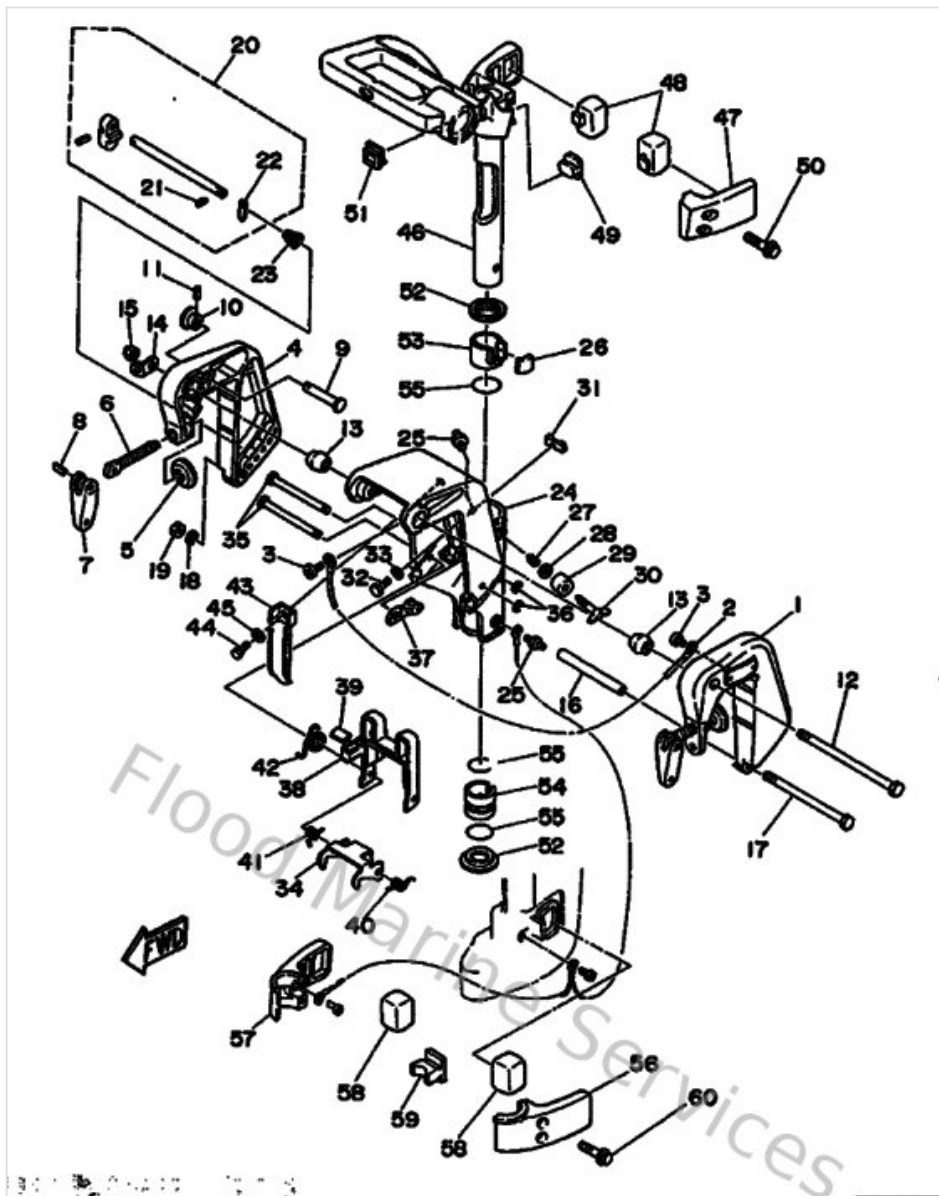
| Ref | Part | |
|-----|---|-------------------------|
| 19 | 953800660000 Nut(661) | Buy now |
| 20 | 6G1431600000 Tilt rod assembly | Buy now |
| 21 | 916903000800 Pin. spring(656) | Buy now |
| 22 | 689431650000 Plate, tilt lock | Buy now |
| 23 | 9050210M0600 Spring, conical(6g1) | Buy now |
| 25 | 9370006M0300 Nipple, grease(6a1) | Buy now |
| 26 | 6G1425280000 Piece, friction | Buy now |
| 27 | 9050118M0000 Spring, compression (676) | Buy now |
| 28 | 929900860000 Washer, plain (663) | Buy now |
| 29 | 6G1433730000 Seal, damper | Buy now |
| 30 | 6G1425290000 Screw, friction piece | Buy now |
| 31 | 6G1445320100 Stopper, upper mount | Buy now |
| 32 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 34 | 6G1436140000 Plate, tilt lock | Buy now |
| 35 | 6G1436590000 Shaft, reverse lock | Buy now |

Bracket 1



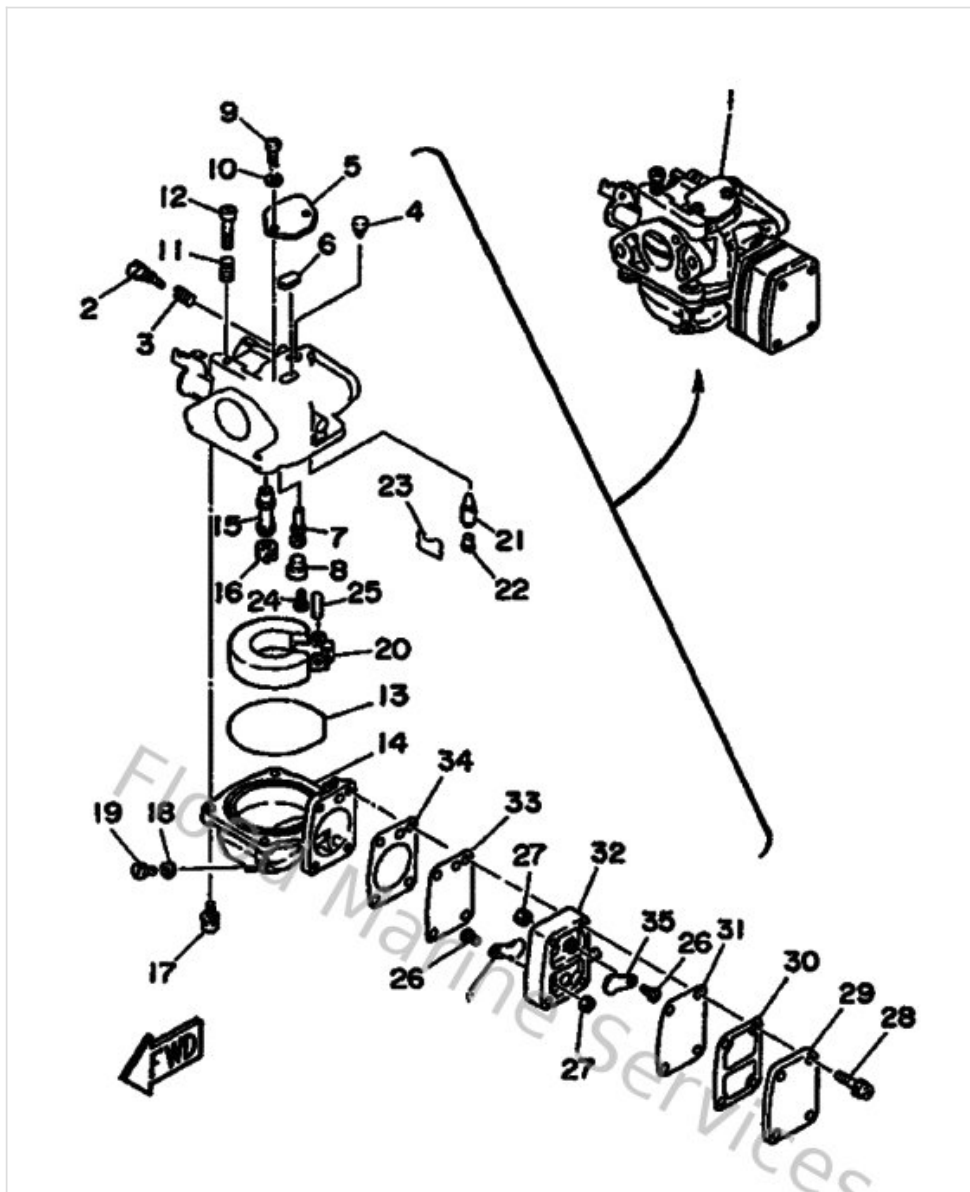
| Ref | Part | |
|-----|--|-------------------------|
| 36 | 990800560000 Circlip(22k) | Buy now |
| 37 | 6G1436150100 Plate, tilt lock | Buy now |
| 38 | 6G1436810000 Lever, shallow water drive | Buy now |
| 39 | 6G1433180100 Cover | Buy now |
| 40 | 9050810M1500 Spring, torsion (6g1) | Buy now |
| 41 | 9050810M1600 Spring, torsion (6g1) | Buy now |
| 42 | 9050814M1700 Spring, torsion (6g1) | Buy now |
| 43 | 6G1427310000 Carrying handle | Buy now |
| 44 | 970800801600 Bolt | Buy now |
| 48 | 6GH445140000 Mount damper, upper side | Buy now |
| 49 | 6G1445160000 Mount damper, upper front | Buy now |
| 50 | 958950603500 Bolt, flange(4nx) | Buy now |
| 51 | 6G1425510000 Grommet | Buy now |
| 52 | 6G1425350000 Washer, thrust 1 | Buy now |
| 53 | 6G1425370000 Bushing, pivot shaft | Buy now |

Bracket 1



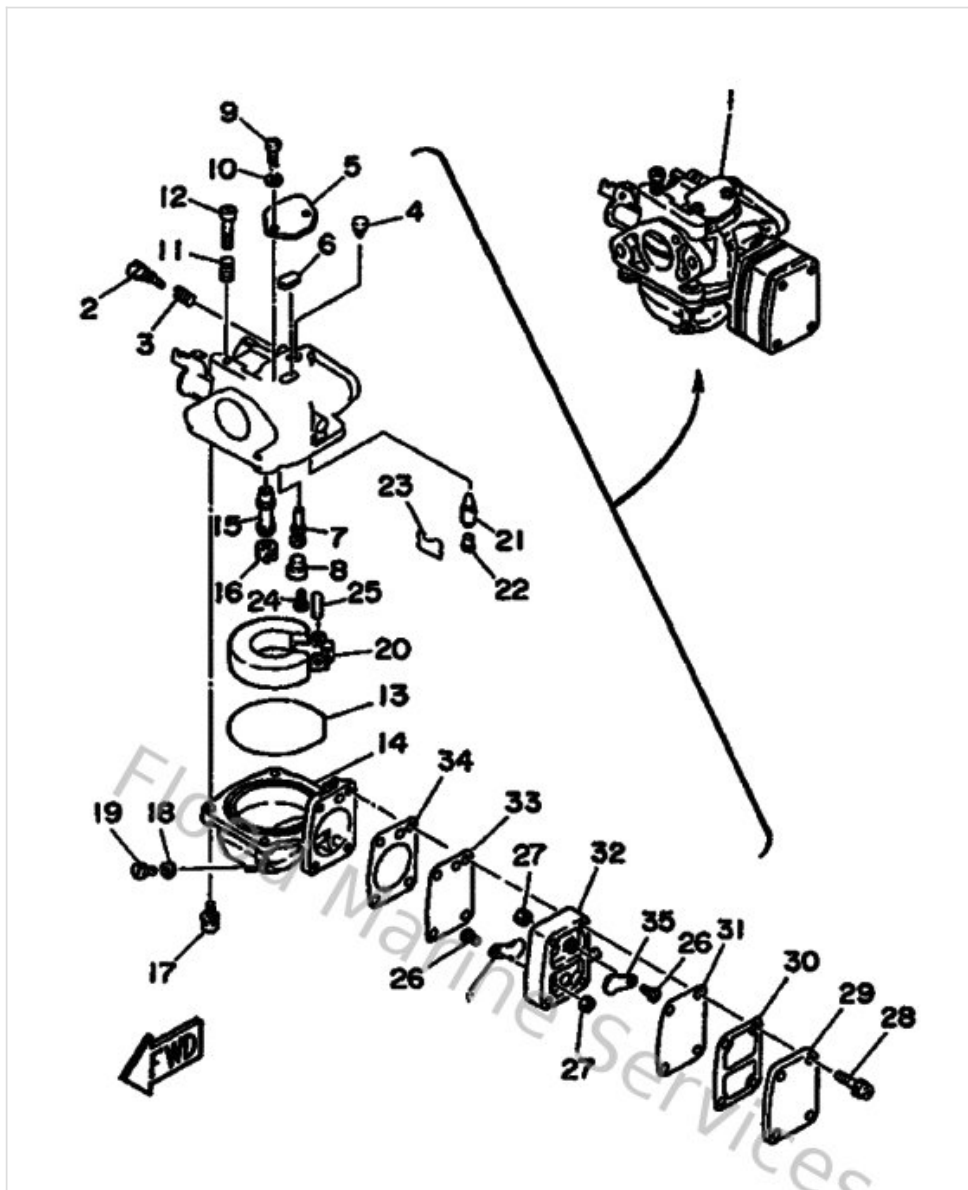
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|-----|---|-------------------------|
| 54 | 6G1425380100 Bushing, pivot shaft | Buy now |
| 55 | 9321030M3100 O-ring (6a5) | Buy now |
| 56 | 6N0G455100EJ Housing, lower mount rubber 1 | Buy now |
| 58 | 6G144555A000 Mount damper, lower side | Buy now |
| 59 | 6G144557A000 Mount damper, lower front | Buy now |

Carburetor



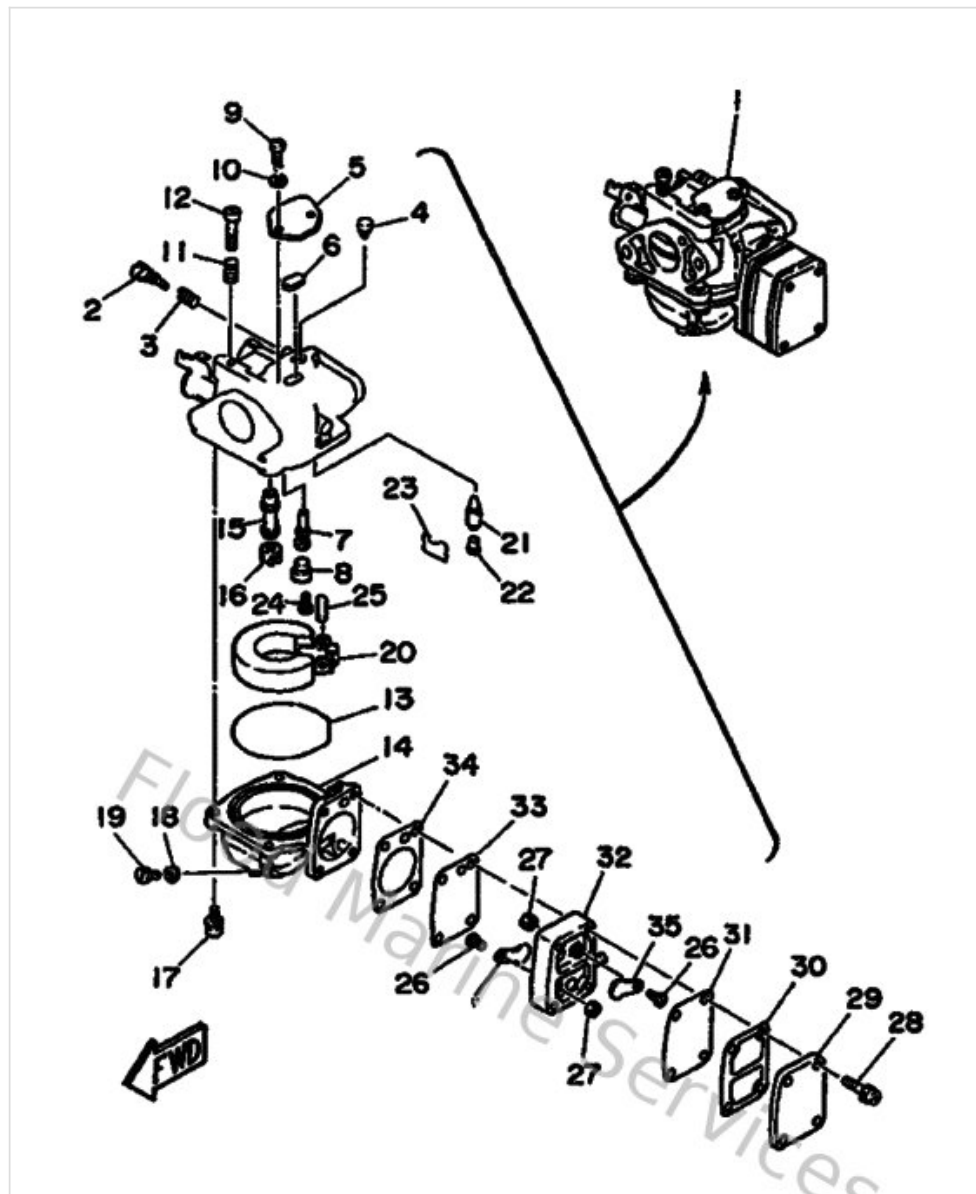
| Ref | Part | |
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| 1 | 6G1143010100 Carburetor assembly 1 | Buy now |
| 2 | 679149230000 Screw, pilot | Buy now |
| 3 | 679145550000 Spring | Buy now |
| 4 | 6G1149660000 Cap | Buy now |
| 5 | 6G1145270000 Plate | Buy now |
| 6 | 6G1141260000 Packing | Buy now |
| 7 | 6G1149480500 Jet (#45) | Buy now |
| 8 | 679149660000 Rubber cap | Buy now |
| 9 | 985800401000 Screw, pan head (e56) | Buy now |
| 10 | 929030410000 Ybs67-4 washer, spring | Buy now |
| 11 | 905011032600 Spring coil(663)(carb) | Buy now |
| 12 | 63V145230000 Screw, stop | Buy now |
| 13 | 6G1149840000 Gasket, float chamber | Buy now |
| 14 | 6G1149800100 Body, float chamber | Buy now |
| 15 | 6G1149470000 Nozzle, main | Buy now |

Carburetor



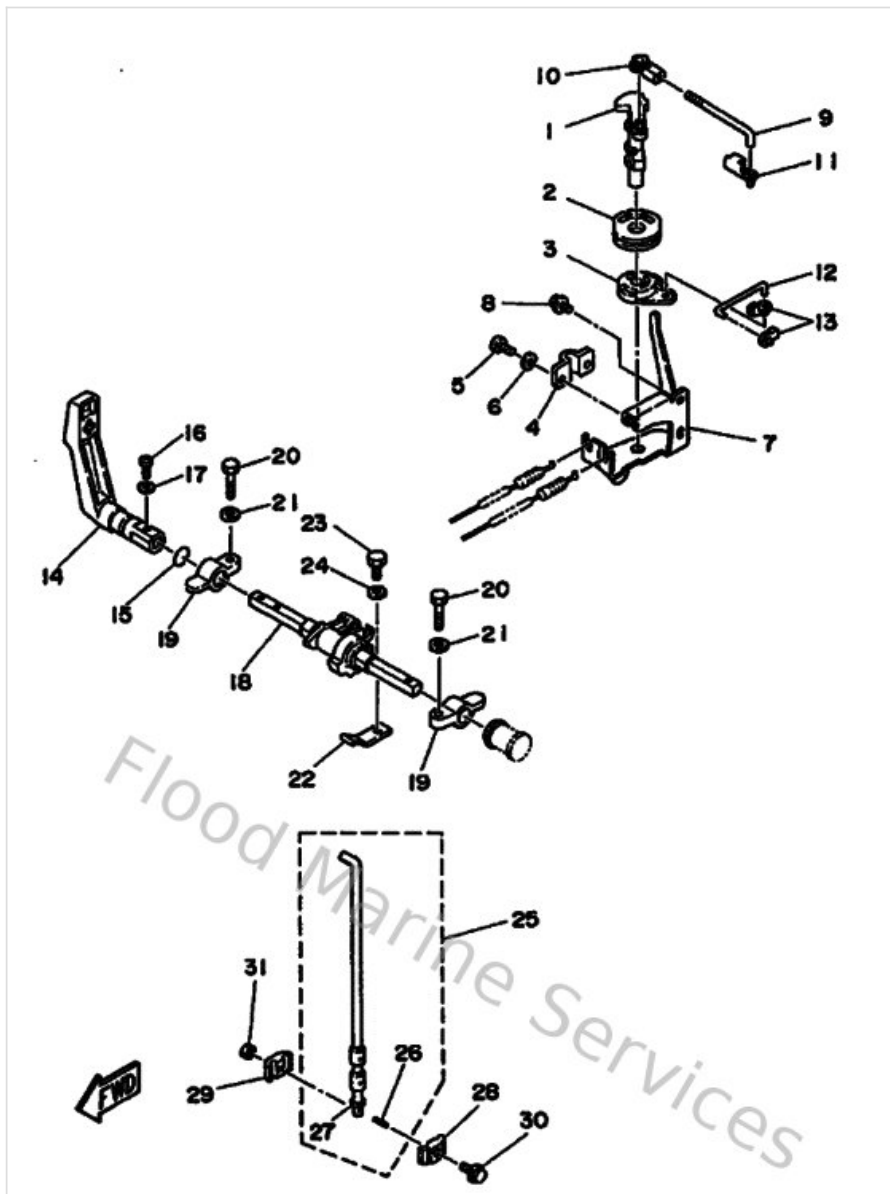
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|-----|---|-------------------------|
| 16 | 676149432700 Jet, main (#100) | Buy now |
| 17 | 979800411400 Screw, pan head(ga5) | Buy now |
| 18 | 6G1143980000 Washer | Buy now |
| 19 | 6G1149920000 Screw, drain | Buy now |
| 20 | 6G1149850000 Float comp. | Buy now |
| 21 | 6G1145460000 Valve, needle | Buy now |
| 22 | 676141860000 Pin, valve | Buy now |
| 23 | 663141590000 Clip | Buy now |
| 24 | 985800400800 Screw, pan head (713) | Buy now |
| 25 | 688145480000 Pin, arm | Buy now |
| 26 | 985800300600 Screw, pan head(78g) | Buy now |
| 27 | 953800360000 Nut (6g8) | Buy now |
| 28 | 979800412500 Screw, with washer | Buy now |
| 29 | 6G1244520000 Cover, pump | Buy now |
| 30 | 6G1244320000 Packing | Buy now |

Carburetor



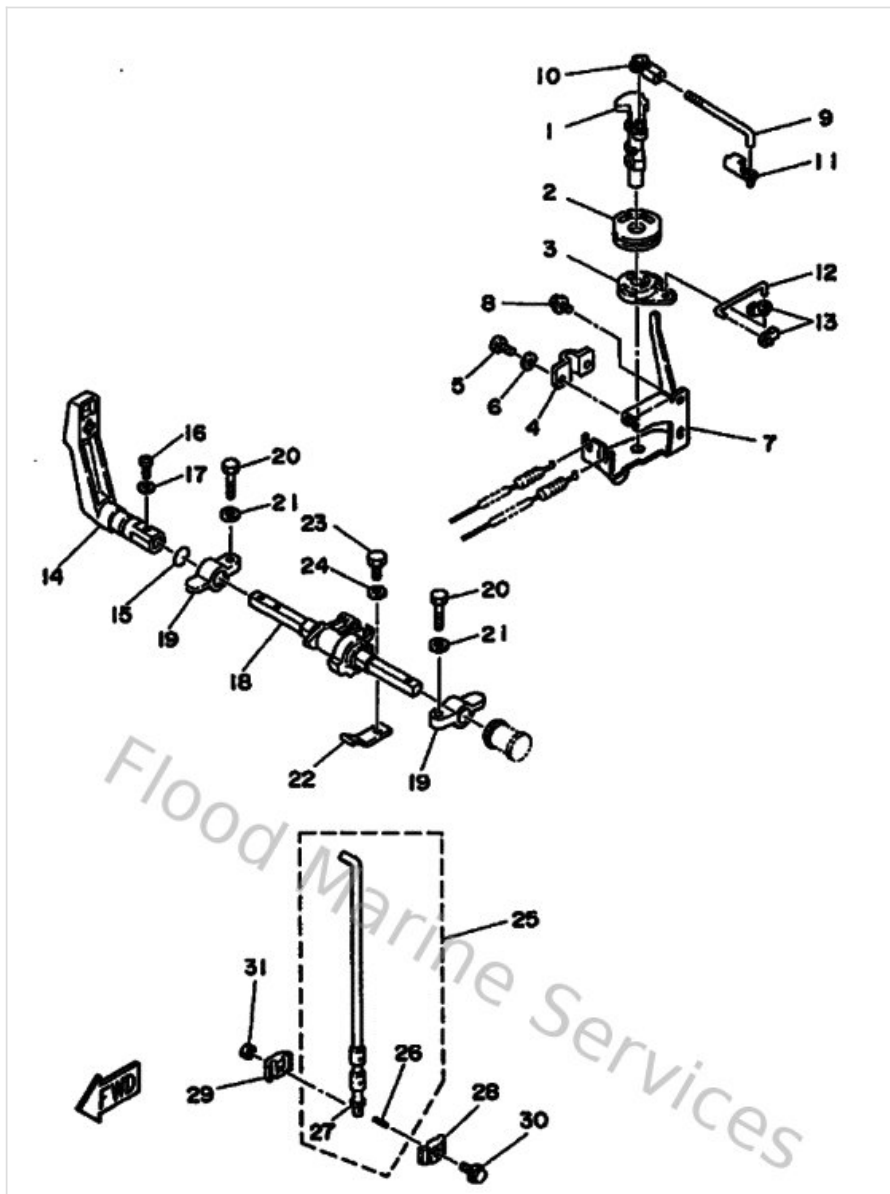
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| 31 | 6G1244710000 Diaphragm | Buy now |
| 32 | 6G1244120100 Body 1 | Buy now |
| 33 | 6G1244110000 Diaphragm | Buy now |
| 34 | 6G1244310100 Gasket, fuel pump 1 | Buy now |
| 35 | 6G1244210000 Valve, check | Buy now |

Control



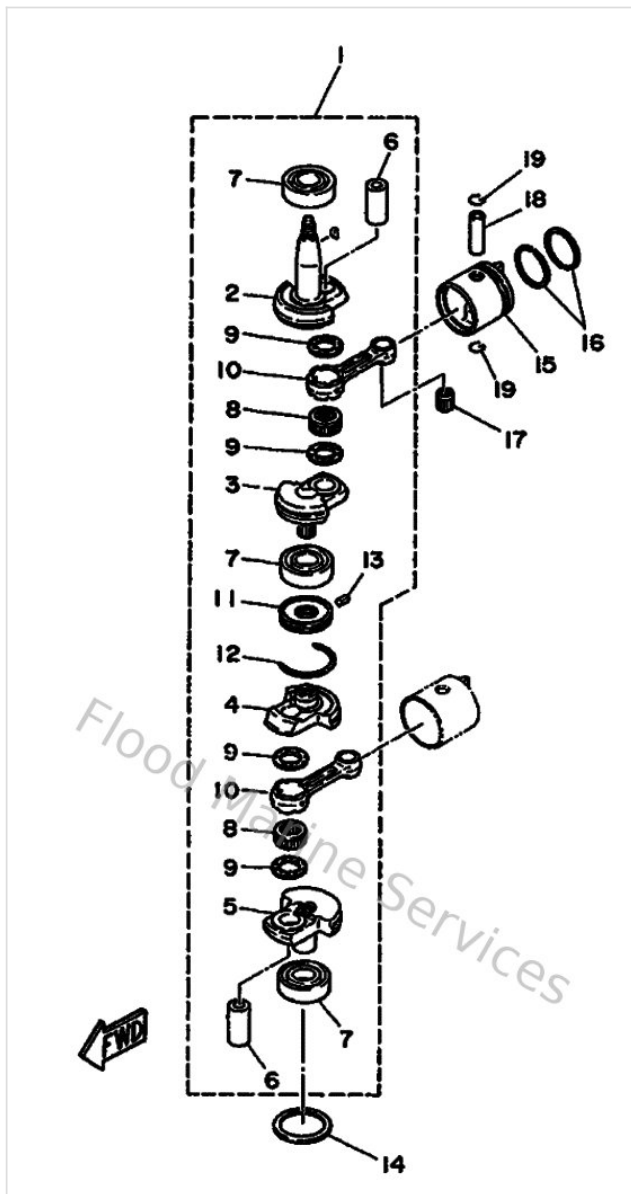
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| 1 | 6G1416310000 Lever, magneto control | Buy now |
| 2 | 6G1416380000 Pulley | Buy now |
| 3 | 6G1412830100 Lever, free accel 1 | Buy now |
| 4 | 6G1416610000 Bracket 1 | Buy now |
| 5 | 978850501000 Screw, pan head(62x) | Buy now |
| 6 | 929900510000 Ybs67-5 washer, spring | Buy now |
| 7 | 6G1144978000 Stay, throttle wire | Buy now |
| 8 | 958800601000 Bolt, flange(7ht) | Buy now |
| 9 | 6G1412380000 Joint, link | Buy now |
| 10 | 6H1412370000 Joint, link | Buy now |
| 11 | 6R5412370000 Joint, link | Buy now |
| 12 | 6G1412110000 Link, accel | Buy now |
| 13 | 661412620200 Joint, choke lever | Buy now |
| 14 | 6G1441110000 Handle, gear shift | Buy now |
| 15 | 932101232700 O-ring(3ld) | Buy now |

Control



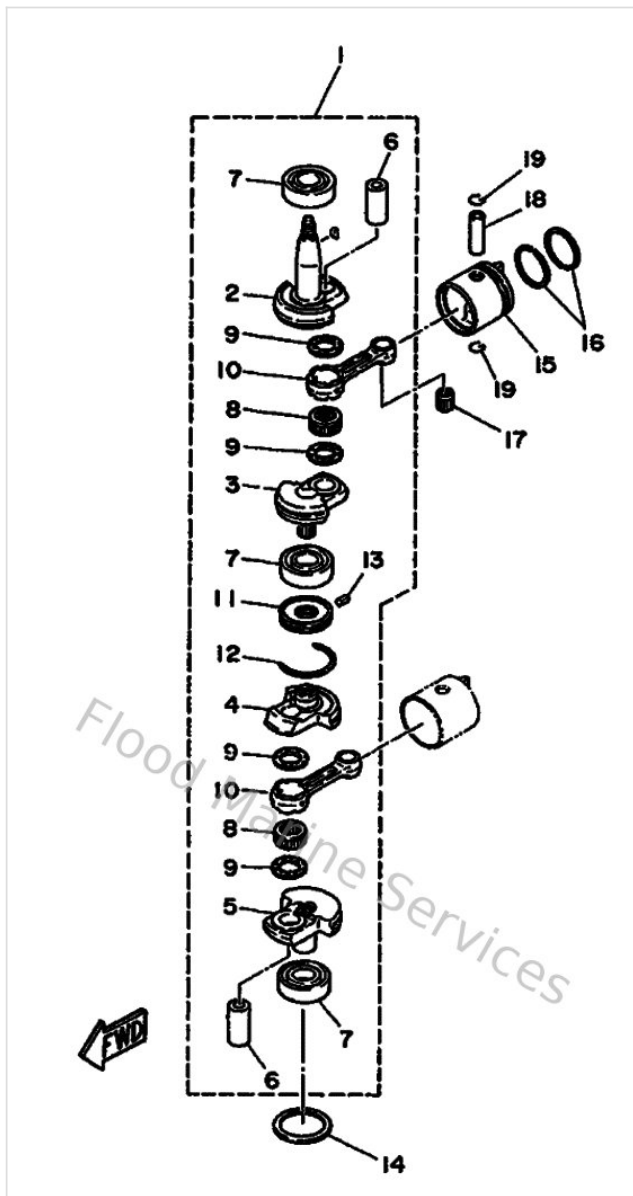
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| 16 | 978850501600 Screw, pan head(6b0) | Buy now |
| 17 | 929900560000 Washer, plain (646) | Buy now |
| 18 | 6G1441210294 Lever, shift rod | Buy now |
| 19 | 6G1416620194 Bracket | Buy now |
| 20 | 970800602000 Bolt(7u8) | Buy now |
| 21 | 929900660000 Washer, plain (646) | Buy now |
| 22 | 6G1441160100 Spring | Buy now |
| 23 | 973950601200 Bolt(gh1) | Buy now |
| 25 | 6G1441100000 Shift rod assembly | Buy now |
| 26 | 916902001000 Pin, spring | Buy now |
| 28 | 6N0G41451000 Connector 1 | Buy now |
| 29 | 6G1441460000 Connector 2 | Buy now |
| 30 | 9010906M1700 Bolt (6g1) | Buy now |
| 31 | 953800660000 Nut(661) | Buy now |

Crankshaft & Piston



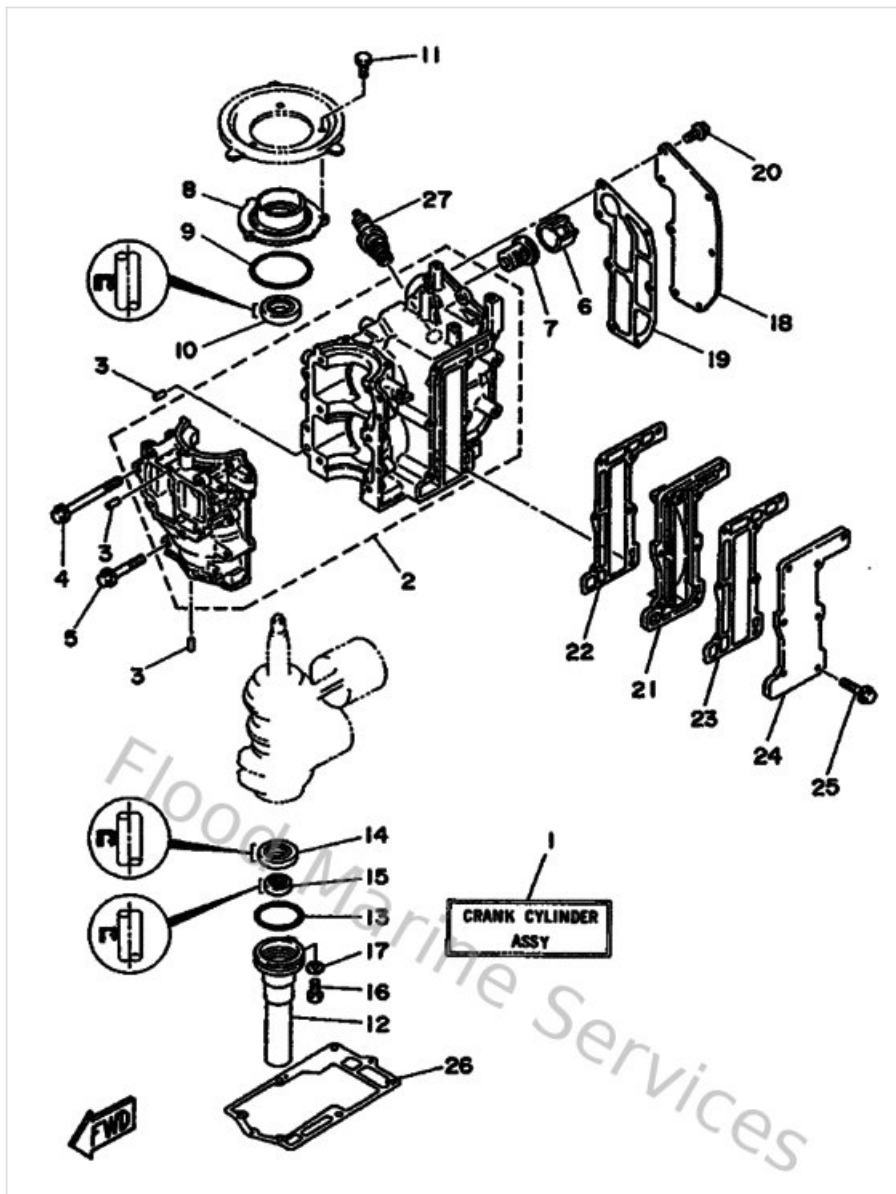
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| 1 | 6G1114000000 Crankshaft assembly | Buy now |
| 2 | 6G1114120000 Crank 1 | Buy now |
| 3 | 6G1114220000 Crank 2 | Buy now |
| 4 | 6G1114320000 Crank 3 | Buy now |
| 5 | 6G1114420000 Crank 4 | Buy now |
| 7 | 93306204U000 Bearing(6e0) | Buy now |
| 8 | 93310418V100 Bearing (6e0) | Buy now |
| 9 | 902091811200 Washer 132116850000 | Buy now |
| 10 | 6N0E16510000 Rod connecting | Buy now |
| 11 | 6G1115150000 Seal Labyrinth (I/Dia.: 20Mm) | Buy now |
| 12 | 934404705500 Cir clip (655) | Buy now |
| 13 | 916092000800 Pin, spring | Buy now |
| 14 | 902014152800 Washer, Plate (90201-41303-00) | Buy now |
| 15 | 6G1116310098 Piston (std) | Buy now |
| 16 | 6G1116100000 Piston ring set (std) | Buy now |

Crankshaft & Piston



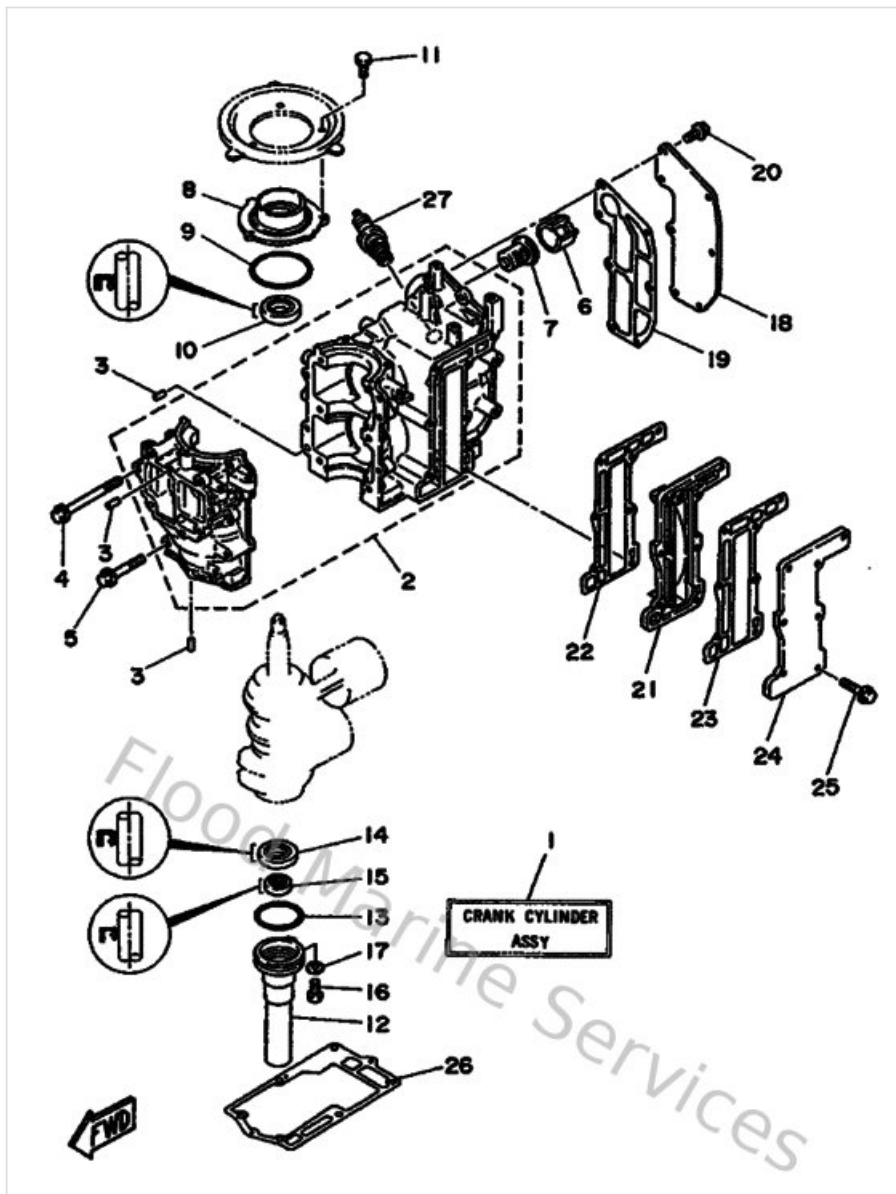
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| 17 | 93310112V000 Bearing (6e0) | Buy now |
| 18 | 6G1116330000 Pin, piston | Buy now |
| 19 | 934501302200 Circlip 132116340000 | Buy now |

Cylinder & Crankcase



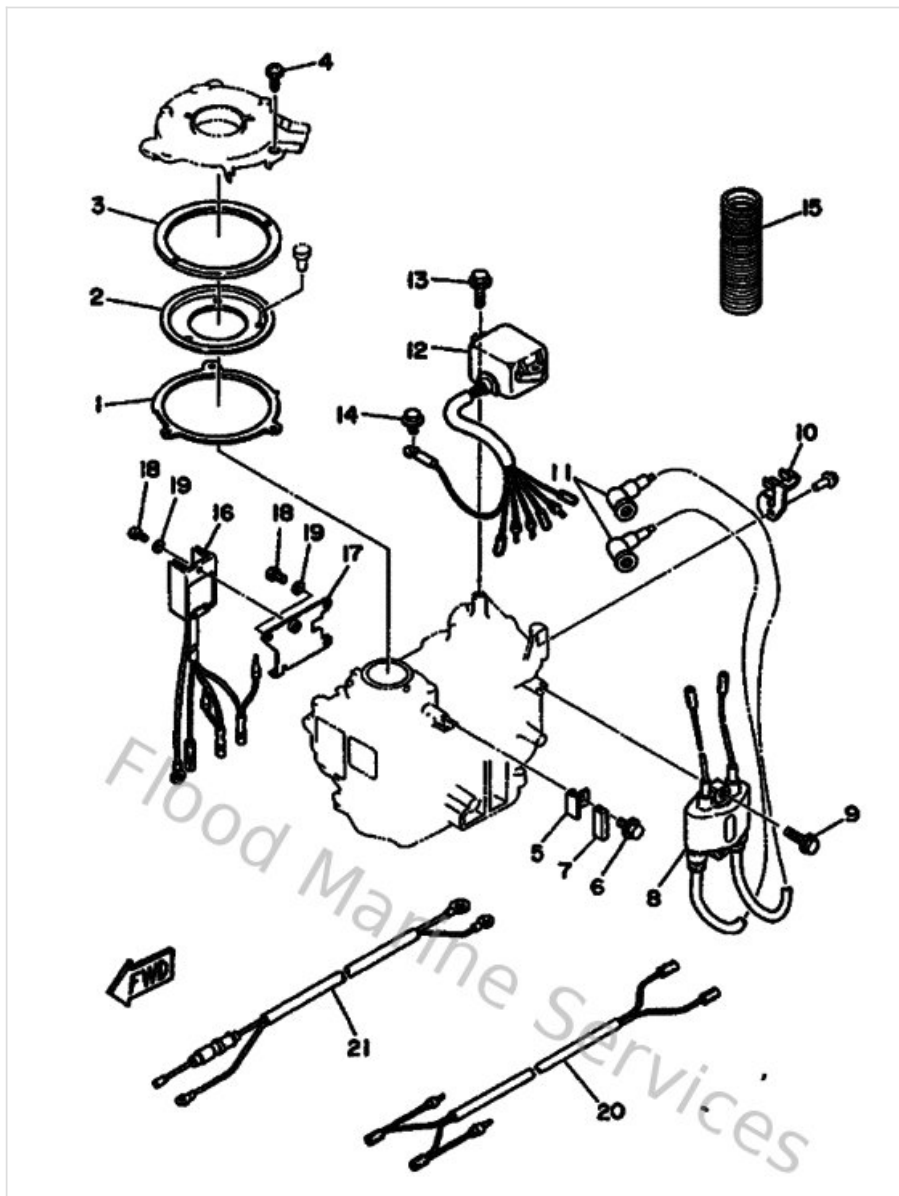
| Ref | Part | |
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| 1 | 6G1W009003EJ Crank cylinder assembly | Buy now |
| 2 | 6G1151000094 Crankcase assembly | Buy now |
| 3 | 936040806200 Pin,dowel (626) | Buy now |
| 4 | 9010506M2600 Bolt (6g1) | Buy now |
| 5 | 9010506M2500 Bolt (6g1) | Buy now |
| 6 | 9038722M5000 Collar (6g1) | Buy now |
| 8 | 6G1153590194 Housing, oil seal | Buy now |
| 9 | 9321054M5400 O-ring (6g1) | Buy now |
| 10 | 9310220M2500 Oil seal (6e0) | Buy now |
| 11 | 973130601600 Bolt, hexagon deep recess | Buy now |
| 12 | 6G115396015B Housing, oil seal | Buy now |
| 13 | 932104215900 O-ring (647) | Buy now |
| 14 | 9310120M3400 Oil seal(6j1) | Buy now |
| 15 | 9310112M2600 Oil seal(6g1) | Buy now |
| 16 | 973950601600 Bolt, hexagon deep recess | Buy now |

Cylinder & Crankcase



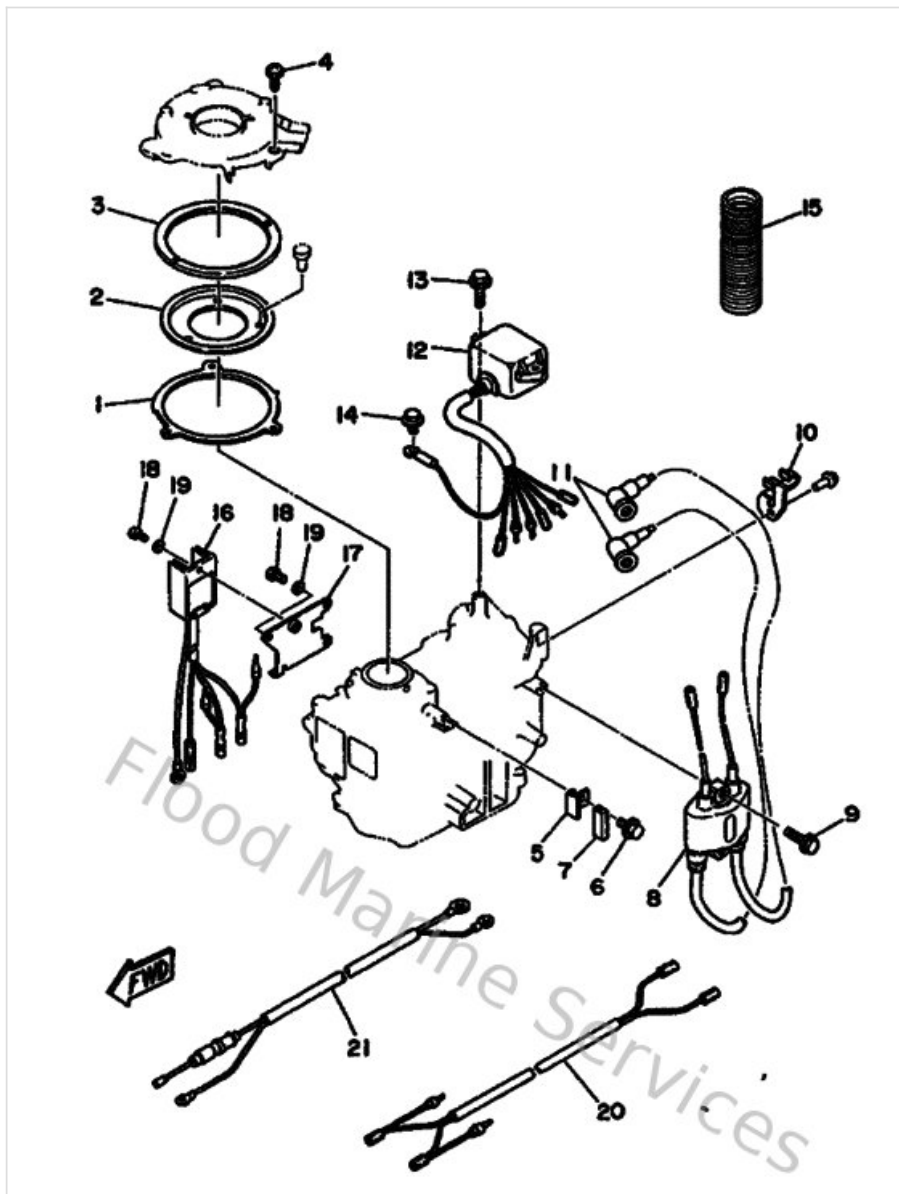
| Ref | Part | |
|-----|---|-------------------------|
| 17 | 929900660000 Washer, plain (646) | Buy now |
| 18 | 6G111191019M Cover, cylinder head 1 | Buy now |
| 19 | 6G111193A100 Gasket, head cover 1 | Buy now |
| 20 | 9010506M1400 Bolt (6e0) | Buy now |
| 21 | 6G141111019M Inner cover, exhaust | Buy now |
| 22 | 6G141112A100 Gasket, exhaust inner cover | Buy now |
| 23 | 6G141114A000 Gasket, exhaust outer cover | Buy now |
| 24 | 6G141113019M Outer cover, exhaust | Buy now |
| 25 | 9010506M2400 Bolt (6g1) | Buy now |
| 26 | 6G145113A100 Gasket, upper casing | Buy now |
| 27 | 947020027100 Plug, spark (br7hs-10) | Buy now |

Electrical 1



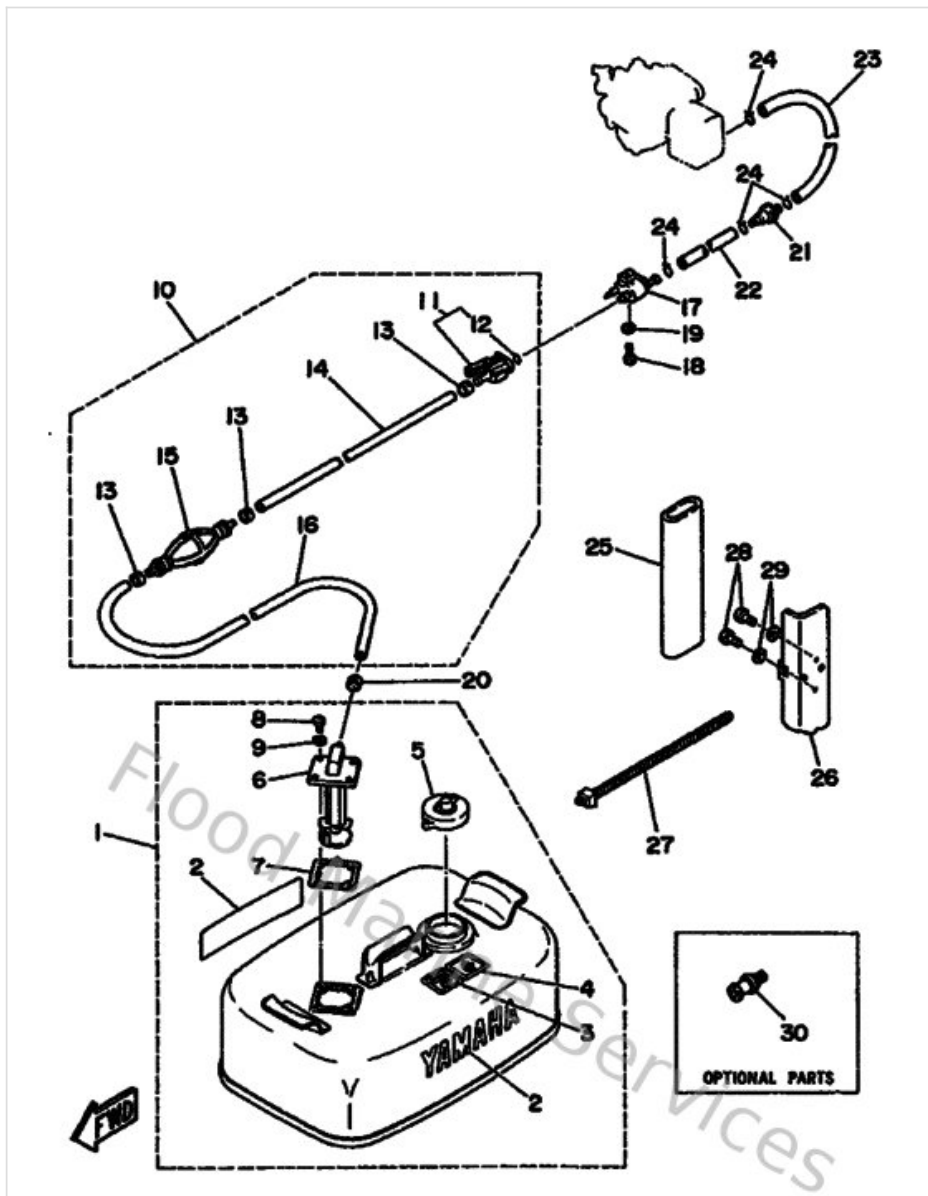
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6G1416110000 Retainer, magneto base 1 | Buy now |
| 2 | 6G1416120000 Retainer, magneto base | Buy now |
| 3 | 695416130000 Plate, base friction | Buy now |
| 4 | 979850521000 Screw, With Washer | Buy now |
| 5 | 6G1416150000 Stopper, magneto base | Buy now |
| 6 | 958800601000 Bolt, flange(7ht) | Buy now |
| 7 | 6G1441940000 Cap | Buy now |
| 8 | 6G1855700000 Ignition coil assembly | Buy now |
| 9 | 958950602500 Bolt, flange deep recess | Buy now |
| 10 | 9046508M1700 Clamp (6G1) | Buy now |
| 11 | 6G1823702100 Plug cap assembly | Buy now |
| 12 | 696855401100 C.d.i. unit assembly | Buy now |
| 14 | 958950601000 Bolt, flange(7ht) | Buy now |
| 15 | 6G1835570000 Tube | Buy now |
| 16 | 6J8819600000 Rectifier & regulator assembly | Buy now |

Electrical 1



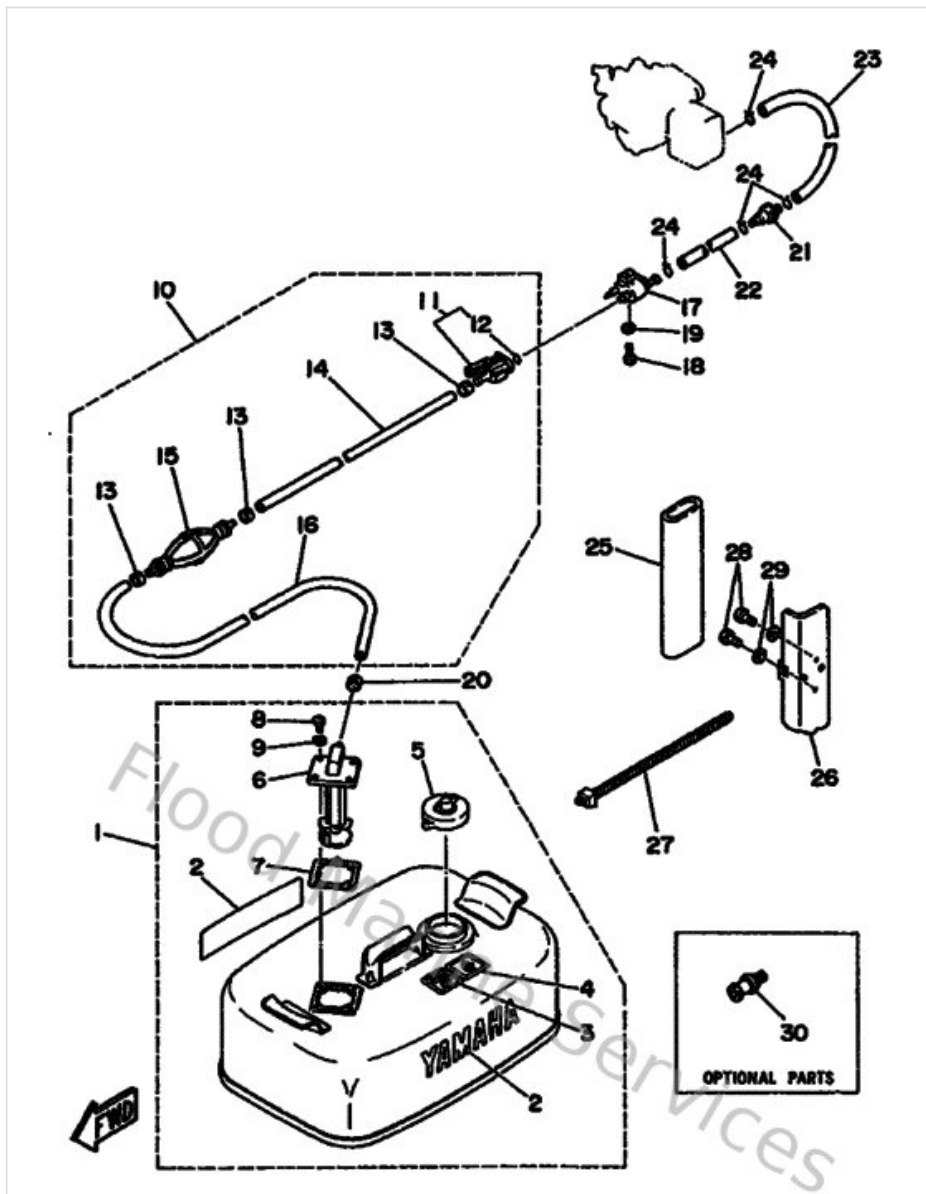
| Ref | Part | |
|-----|--|-------------------------|
| 17 | 6N0H19150000 Plate, regulator fitting | Buy now |
| 18 | 973950601200 Bolt(gh1) | Buy now |
| 19 | 929900660000 Washer, plain (646) | Buy now |
| 20 | 6G1825531000 Extension, wire lead | Buy now |
| 21 | 6J8821050000 Battery cable | Buy now |

Fuel



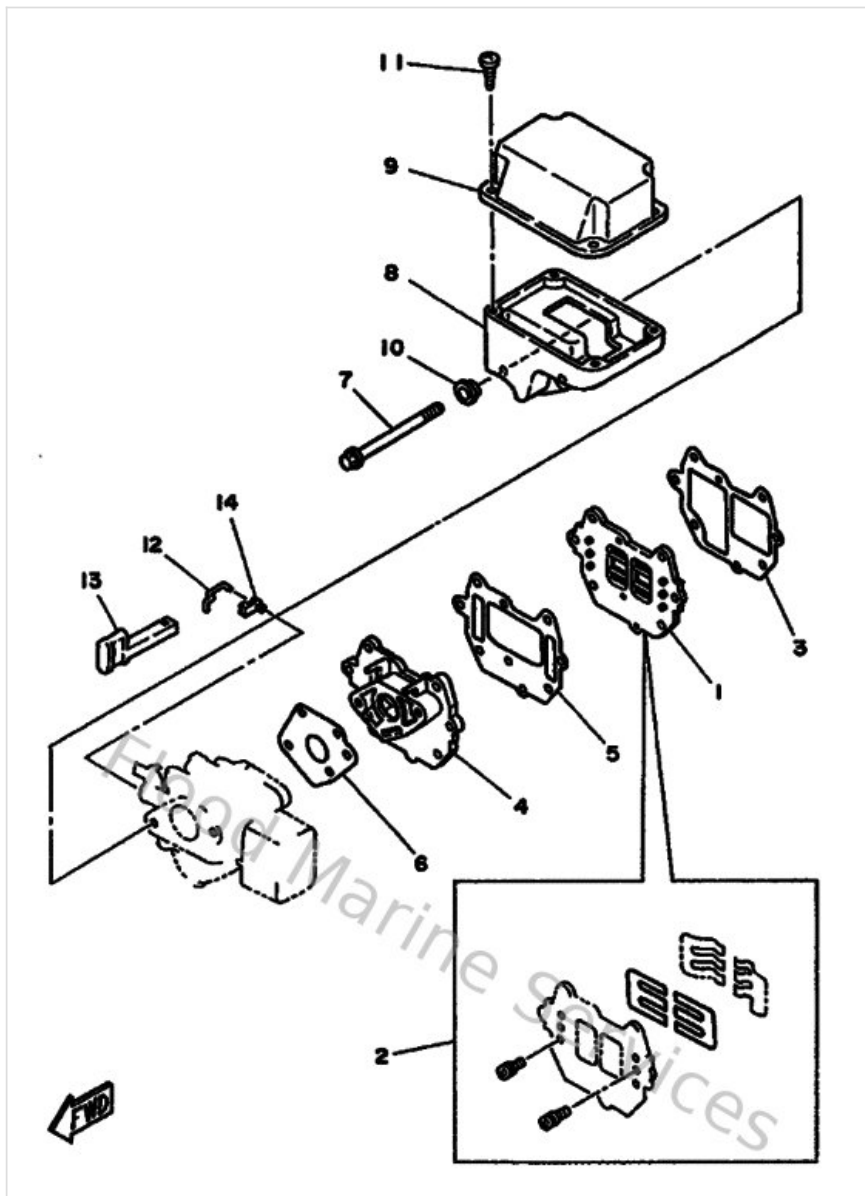
| Ref | Part | |
|-----|---|-------------------------|
| 3 | 6Y1242558000 Graphic, Fuel Tank 8 | Buy now |
| 5 | 6Y1246101200 Cap assembly | Buy now |
| 7 | 6Y1242680000 Gasket, fuel meter | Buy now |
| 8 | 985860501600 Screw, pan head | Buy now |
| 9 | 6Y1243290000 Seal | Buy now |
| 10 | 6Y4243068000 Fuel pipe comp. 1 | Buy now |
| 11 | 6G1243050500 Fuel pipe joint comp. 2 | Buy now |
| 12 | 932100828700 O-ring (655) | Buy now |
| 13 | 650243515100 Band 1 | Buy now |
| 14 | 9044511M0500 Hose (11000) | Buy now |
| 15 | 6YL243606300 Primer pump assembly | Buy now |
| 17 | 6G1243041000 Fuel pipe joint comp. 1 | Buy now |
| 18 | 973950602500 Bolt | Buy now |
| 19 | 929900660000 Washer, plain (646) | Buy now |
| 21 | 646242510200 Strainer 1 | Buy now |

Fuel



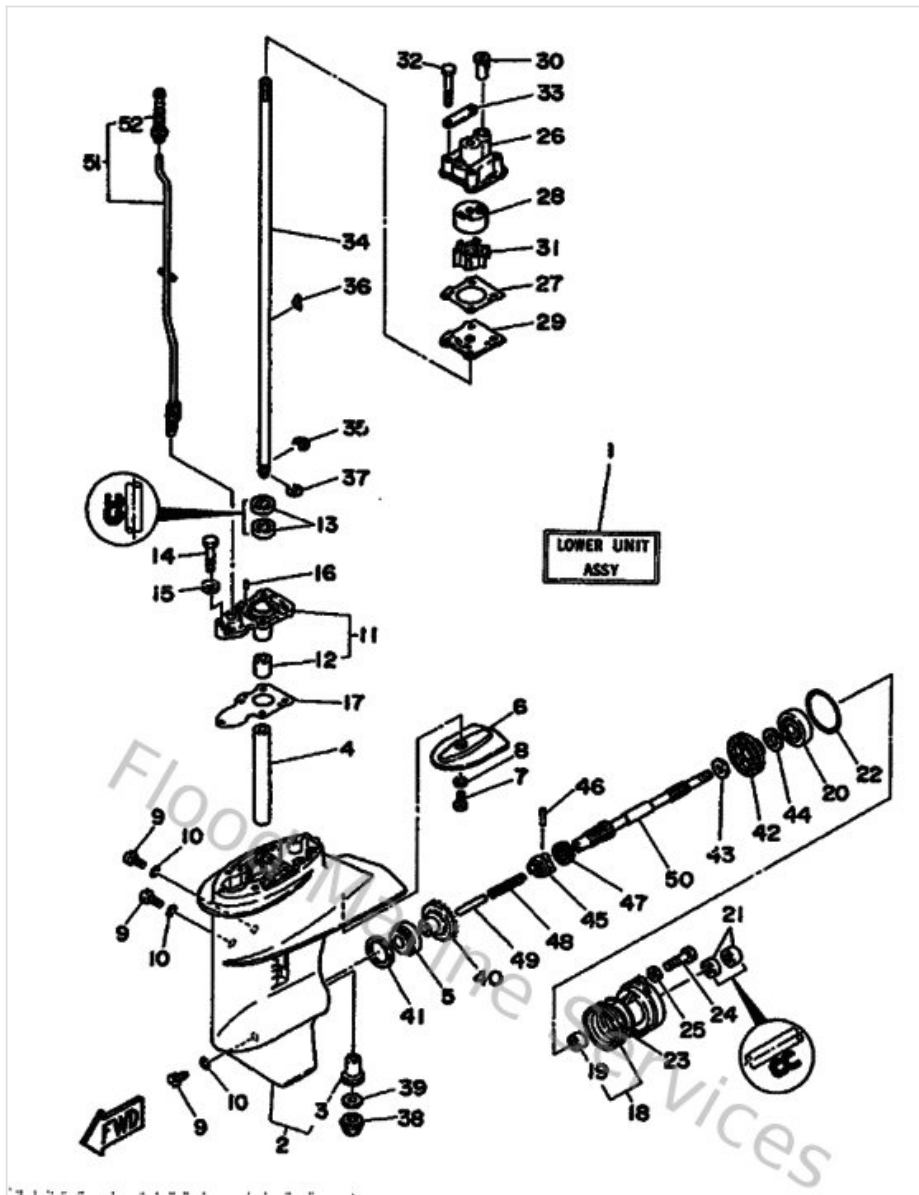
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|-----|---|-------------------------|
| 22 | 904450909400 Hose (I1500) | Buy now |
| 23 | 90445090F600 Hose (I1500) | Buy now |
| 24 | 904670800400 Clip, pipe 6162435600 | Buy now |
| 25 | 656W28100100 Tool kit | Buy now |
| 26 | 6N0F81700000 Holder, Tool | Buy now |
| 27 | 6E1426940000 Band | Buy now |
| 28 | 973950601200 Bolt(gh1) | Buy now |

Intake



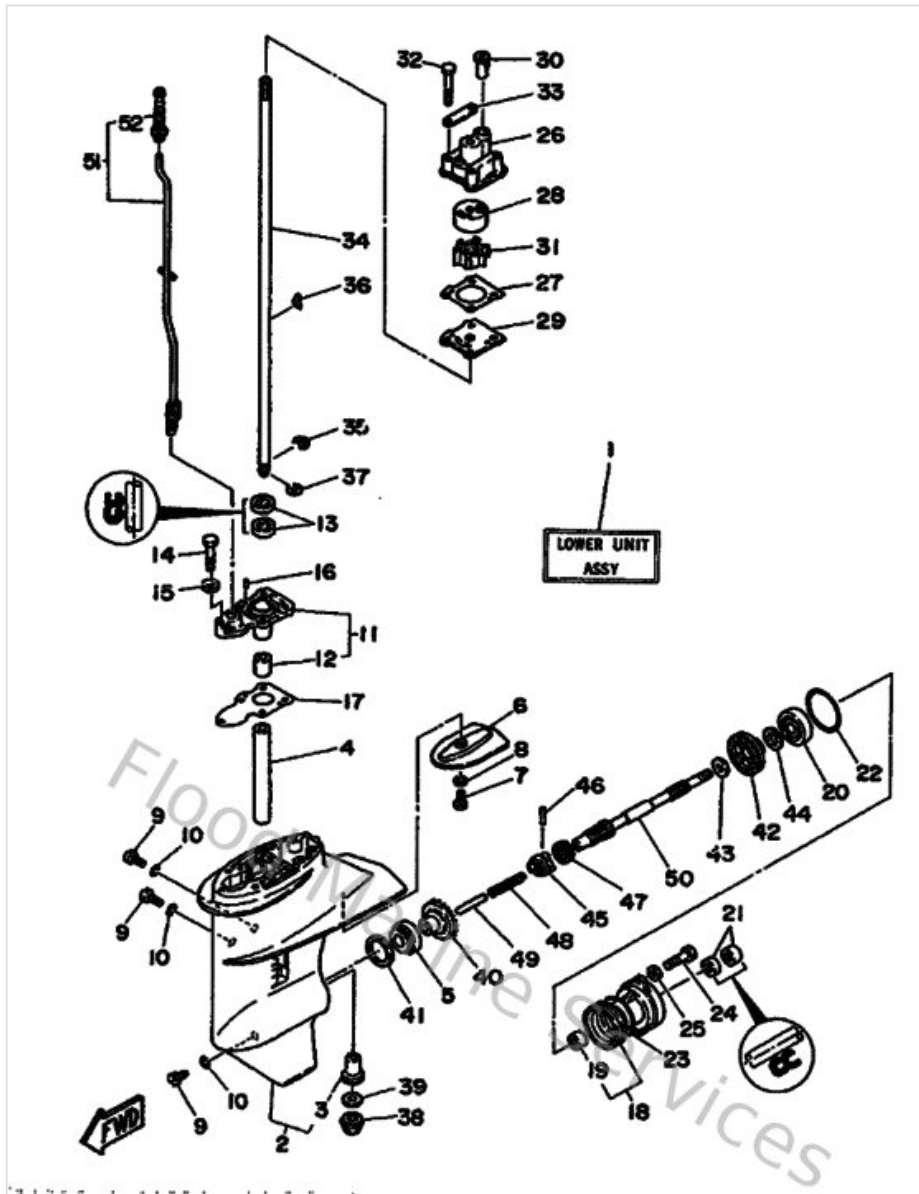
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6G1136100100 Reed valve assembly | Buy now |
| 2 | 6G1W00040000 Reed set | Buy now |
| 3 | 6G113621A100 Gasket, valve seat | Buy now |
| 4 | 6G1136410094 Manifold, intake 1 | Buy now |
| 5 | 6G113645A100 Gasket, intake manifold | Buy now |
| 6 | 6G114198A100 Gasket | Buy now |
| 7 | 958950608500 Bolt, flange(6g1) | Buy now |
| 8 | 6M8E44170000 Cover set | Buy now |
| 9 | 6G1144180000 Cover 2 | Buy now |
| 10 | 9038706M7000 Collar (6h5) | Buy now |
| 11 | 977805051400 Screw, panhead tapping (682) | Buy now |
| 12 | 6G1412560000 Rod, choke link | Buy now |
| 13 | 6G1412710000 Knob, choke 1 | Buy now |
| 14 | 661412620200 Joint, choke lever | Buy now |

Lower Casing & Drive 1



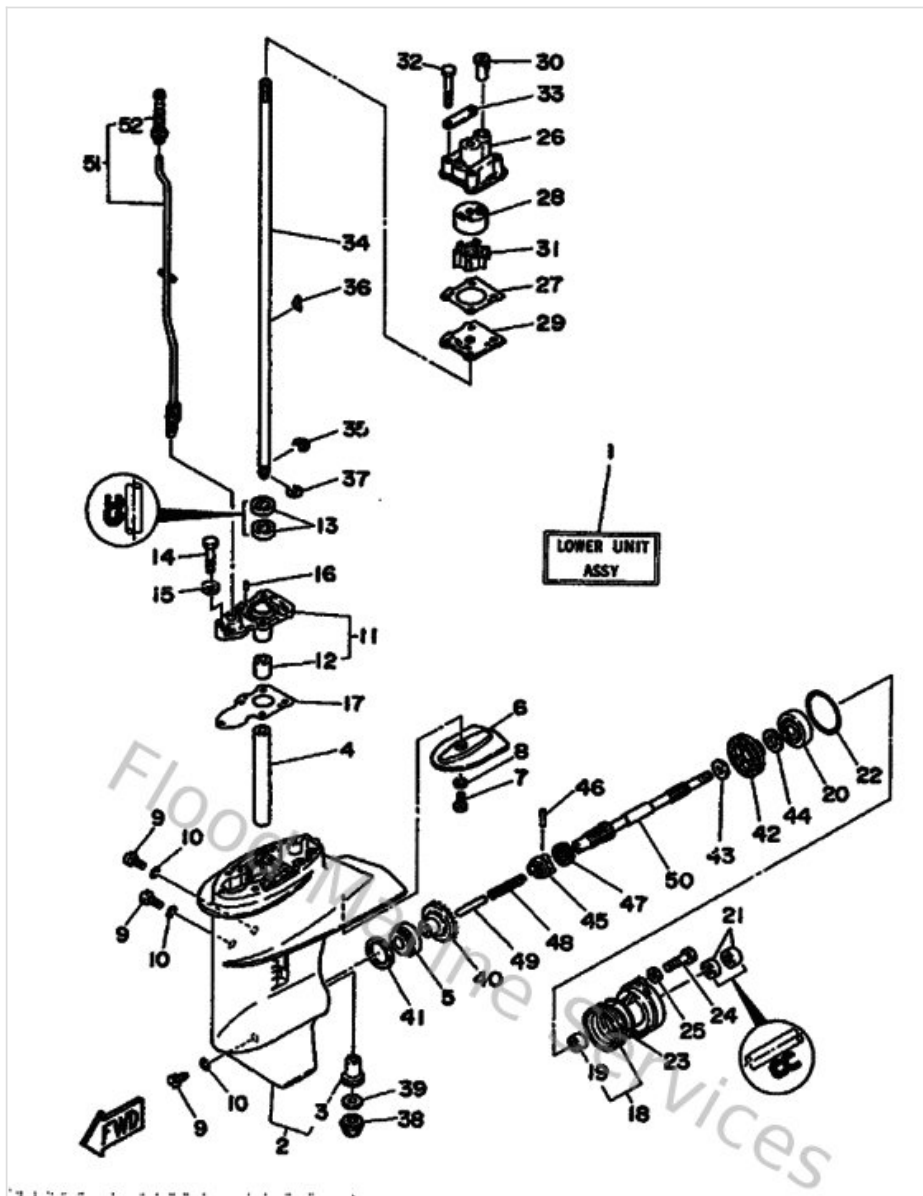
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6G14530003EJ Lower unit assembly | Buy now |
| 3 | 6G1453170900 Bushing, drive shaft 2 | Buy now |
| 4 | 9038714M4900 Collar (6g1) | Buy now |
| 5 | 93332000U400 Brg,tapered roller 42mm (689) | Buy now |
| 6 | 6G1452510300 Anode | Buy now |
| 7 | 970950601600 Bolt, hexagon deep recess | Buy now |
| 8 | 929900660000 Washer, plain (646) | Buy now |
| 9 | 9034008M0400 Plug, straight screw | Buy now |
| 10 | 904300802000 Gasket | Buy now |
| 11 | 6G14533101CA Housing, bearing 1 | Buy now |
| 12 | 6G1453160900 Bushing, drive shaft 1 | Buy now |
| 13 | 9310111M2300 Oil seal (6g1) | Buy now |
| 14 | 973950603000 Bolt(jf7) | Buy now |
| 16 | 936040806200 Pin,dowel (626) | Buy now |
| 17 | 6G145315A000 Packing, lower casing | Buy now |

Lower Casing & Drive 1



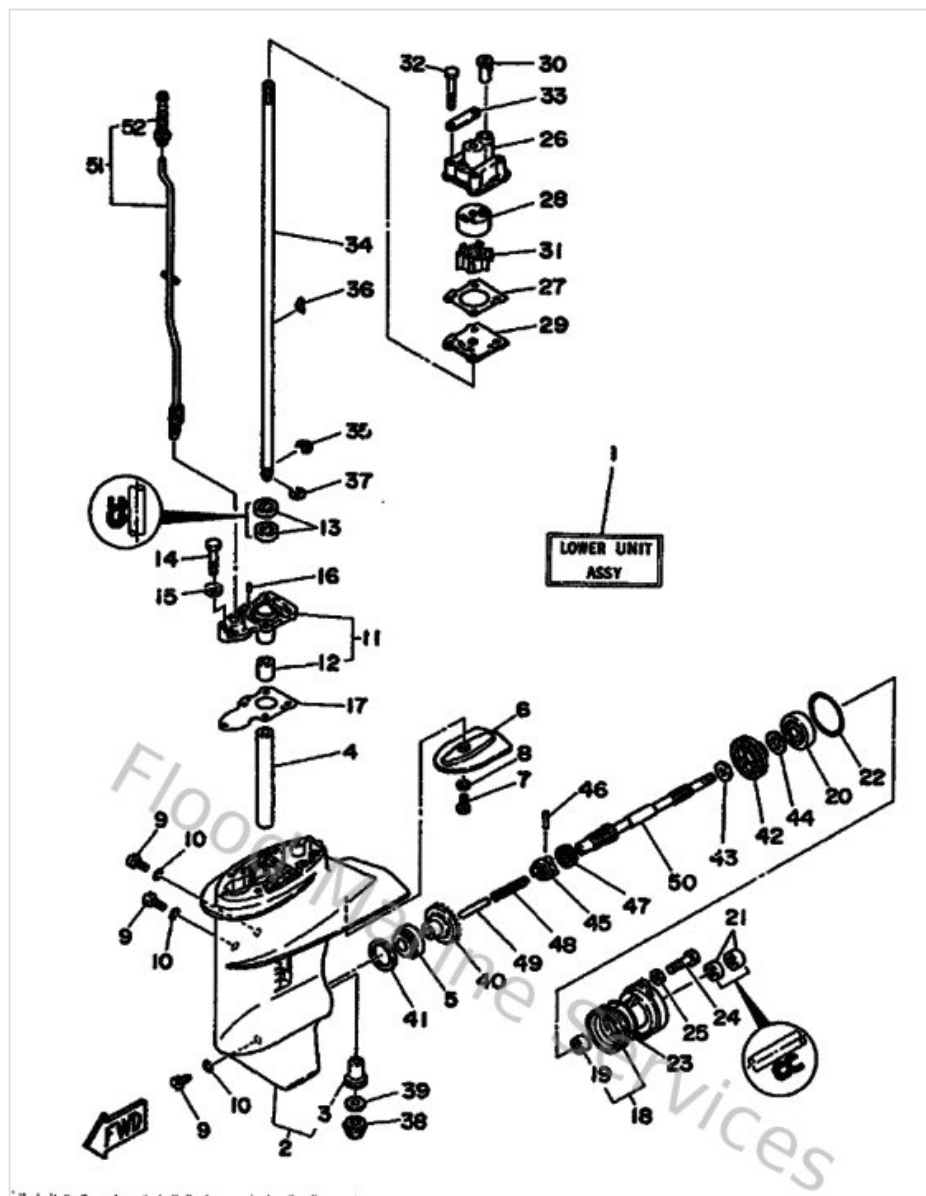
| Ref | Part | |
|-----|---|-------------------------|
| 18 | 6G14536101EJ Cap, Lower Casing | Buy now |
| 19 | 6G1453620900 Bushing, lower casing cap | Buy now |
| 20 | 93306004U000 Bearing (7k2) | Buy now |
| 21 | 931011507400 Oil seal (655) | Buy now |
| 22 | 932104904600 O-ring (620) | Buy now |
| 23 | 932105367900 O-ring(50m) | Buy now |
| 24 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 26 | 6G1443110000 Housing, water pump | Buy now |
| 27 | 6G144315A000 Gasket,water pump | Buy now |
| 28 | 6G1443220000 Insert, cartridge | Buy now |
| 29 | 6G1443230000 Outer plate, cartridge | Buy now |
| 30 | 647443660000 Damper, water seal 2 | Buy now |
| 31 | 6G1443520000 Impeller | Buy now |
| 32 | 970800604500 Bolt, hexagon | Buy now |
| 33 | 6G1443280000 Plate | Buy now |

Lower Casing & Drive 1



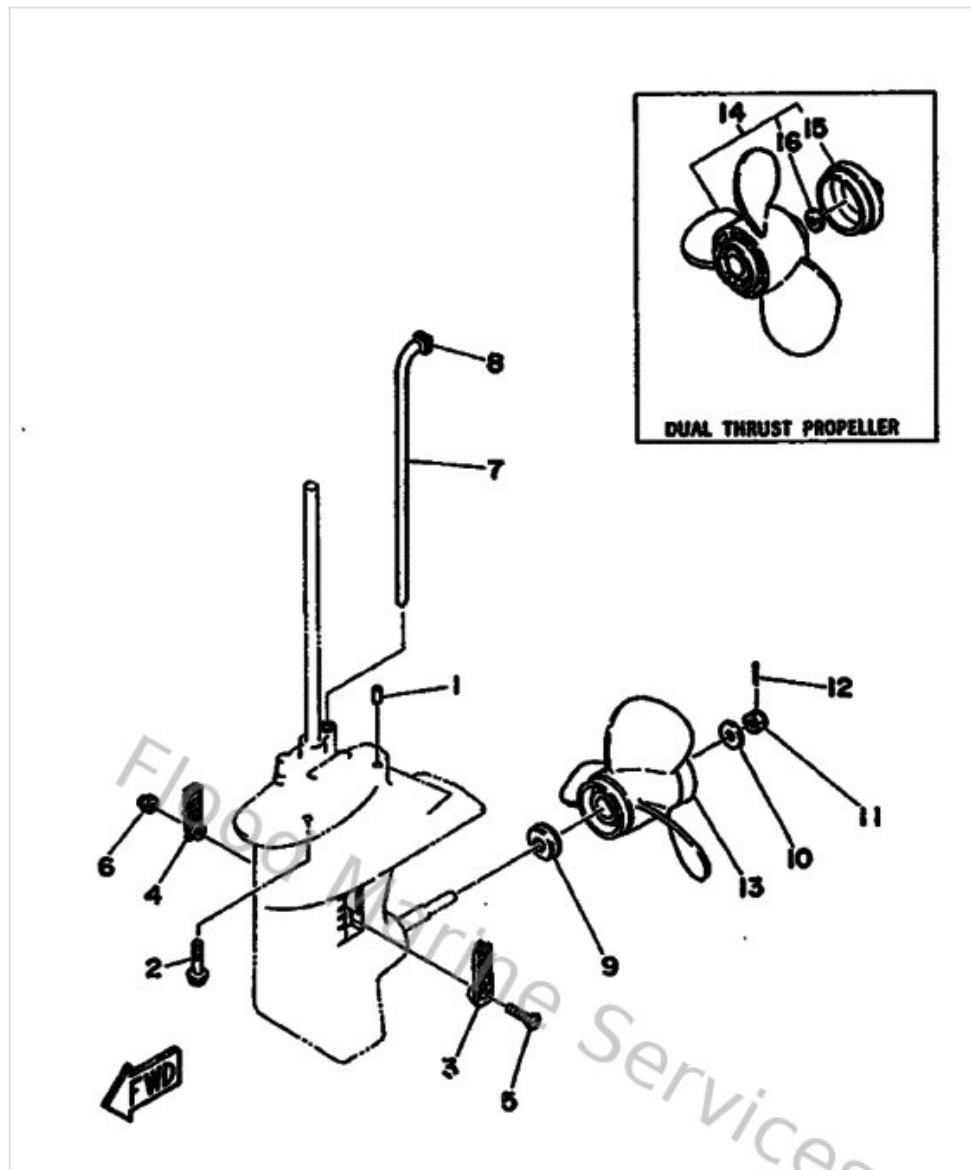
| Ref | Part | |
|-----|--|-------------------------|
| 34 | 6G1455112000 Shaft, Drive (Ul.Ing) | Buy now |
| 35 | 9046709M0500 Clip (6g1) | Buy now |
| 36 | 902800302400 Key, woodruff(662) | Buy now |
| 37 | 990010660000 Circlip(53l) | Buy now |
| 38 | 6G1455510000 Pinion | Buy now |
| 39 | 6G1455333000 Shim (t:2.2mm) | Buy now |
| 40 | 6G1455600000 Gear 1 (27t) | Buy now |
| 41 | 664455873000 Shim (t:0.18mm) | Buy now |
| 42 | 6G1455710000 Gear 2 | Buy now |
| 43 | 9020115M8900 Washer, plate (6g1) | Buy now |
| 44 | 647455670000 Shim, gear adjust | Buy now |
| 45 | 6G1456310000 Clutch, dog | Buy now |
| 46 | 6G1456320000 Cross, pin | Buy now |
| 47 | 654456330000 Ring, cross pin | Buy now |
| 48 | 9050112M3800 Spring, compression(6g1) | Buy now |

Lower Casing & Drive 1



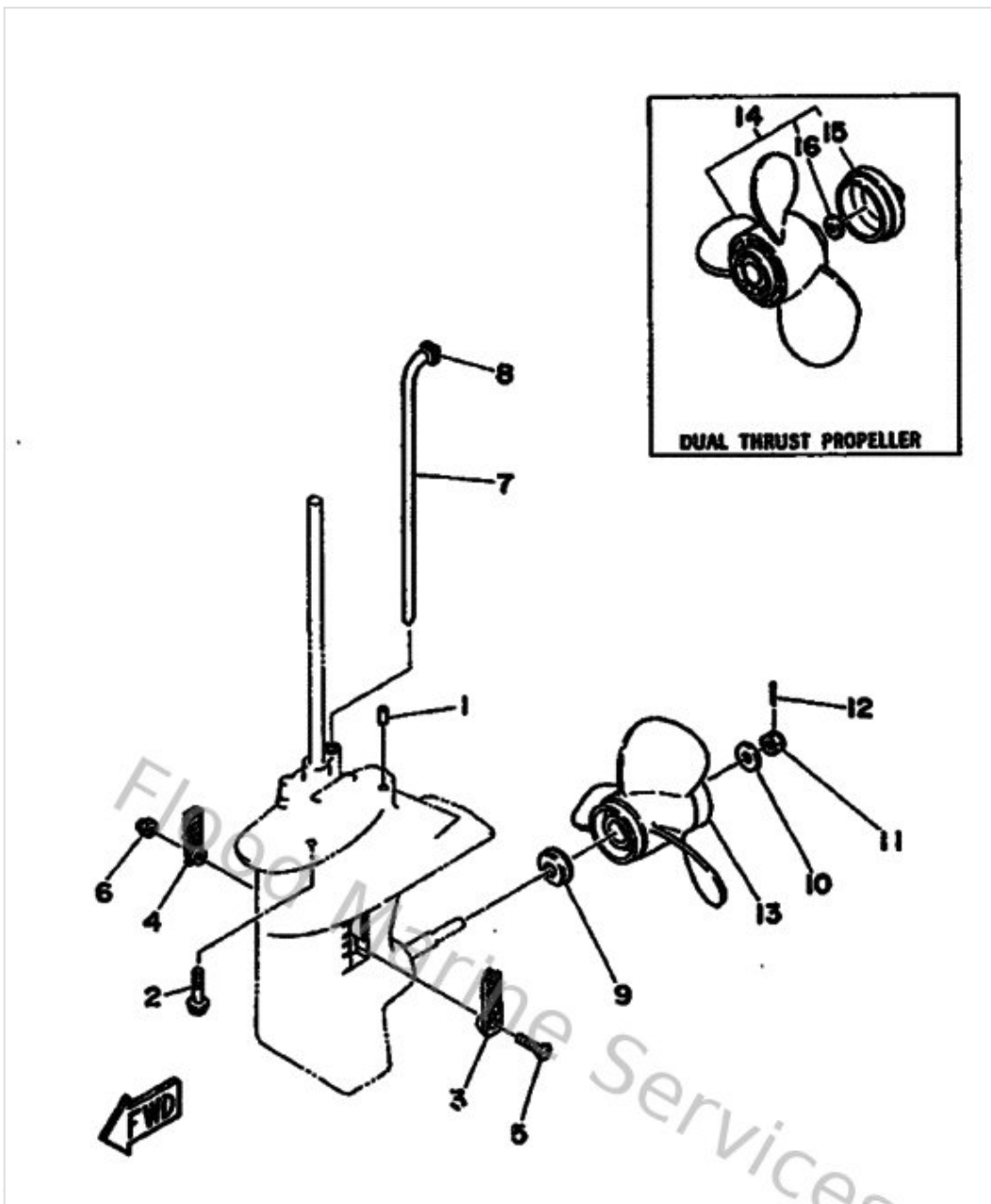
| Ref | Part | |
|-----|--|-------------------------|
| 49 | 6G1456350000 Plunger, shift | Buy now |
| 50 | 6G1456110100 Shaft, propellar | Buy now |
| 51 | 6N0G41502000 Shift Cam assembly | Buy now |
| 52 | 6G1441470000 Boot, shift rod | Buy now |

Lower Casing & Drive 2



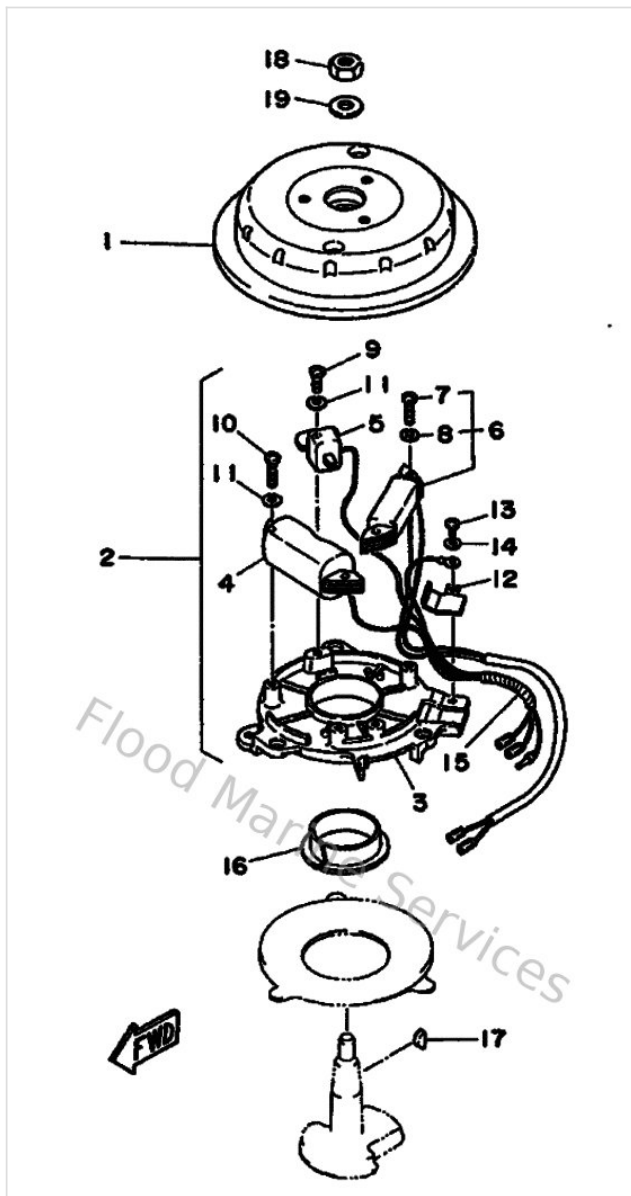
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 936040806200 Pin,dowel (626) | Buy now |
| 2 | 958950603000 Bolt, flange deep recess | Buy now |
| 3 | 6G1452140000 Cover, water inlet | Buy now |
| 4 | 6G1452150000 Cover, water inlet | Buy now |
| 5 | 981800502000 Screw, countersunk | Buy now |
| 6 | 901850590400 Nut nylon (sus)(ex4) | Buy now |
| 7 | 6G1443610000 Tube, water 1 | Buy now |
| 8 | 6G1443650000 Damper, water seal 1 | Buy now |
| 9 | 6G1459870200 Spacer | Buy now |
| 10 | 9020110M0100 Washer, plate(6m7) | Buy now |
| 11 | 9017110M0100 Nut castle (683) | Buy now |
| 12 | 914903002000 Pin cotter | Buy now |
| 13 | 6G1459470000 Propeller (3x8-1/2"x6-1/2"-n) | Buy now |
| 14 | 6G1W459101EL Propeller (3x9 x7 -n) | Buy now |
| 15 | 6G1456160100 Nut, propeller | Buy now |

Lower Casing & Drive 2



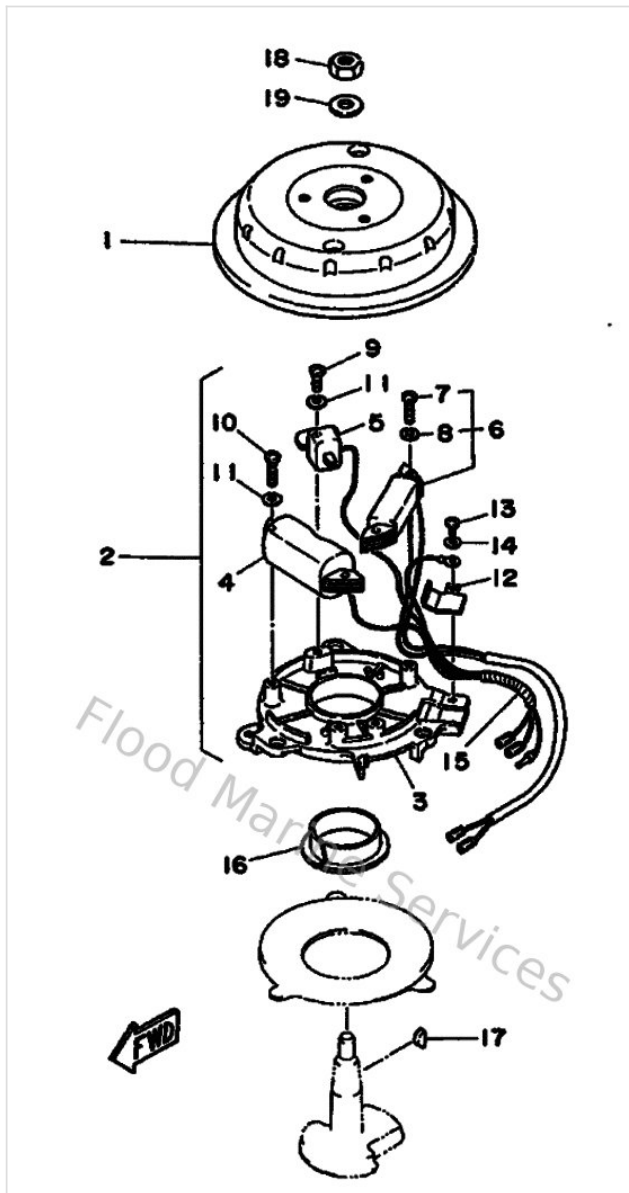
| Ref | Part | |
|-----|--|-------------------------|
| 16 | 9020110M0200 Washer, plate(6g9) | Buy now |

Magneto



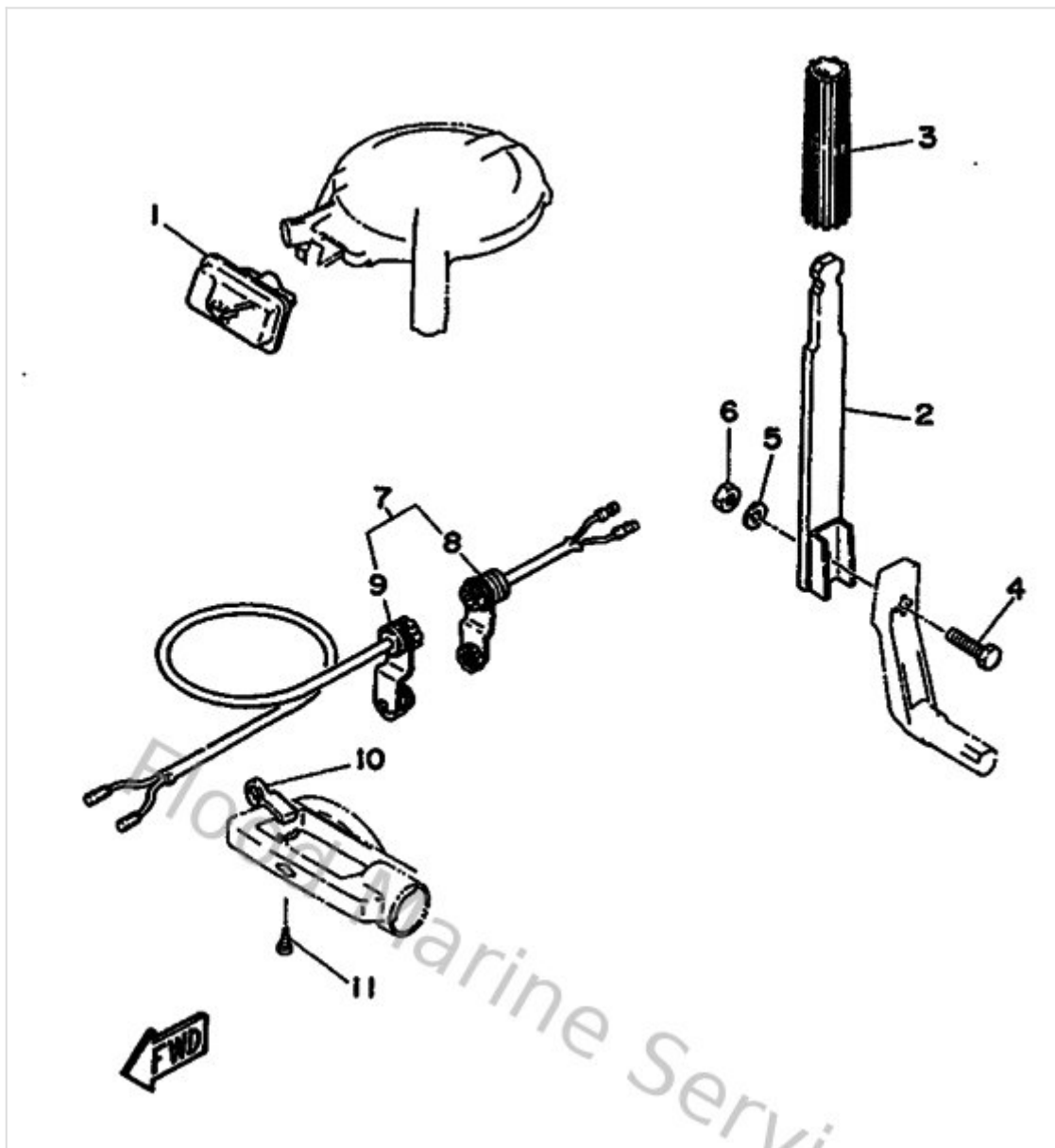
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6G1855507100 Rotor assembly | Buy now |
| 2 | 6G185560F000 Base ass'y | Buy now |
| 3 | 6G1855097000 Base, magneto | Buy now |
| 4 | 6E7855207000 Coil assembly | Buy now |
| 5 | 6E7855807000 Pulser coil ass'y | Buy now |
| 6 | 6E781303A000 Lighting coil ass'y | Buy now |
| 7 | 985030502500 Screw, panhead (a93) | Buy now |
| 8 | 929900510000 Ybs67-5 washer, spring | Buy now |
| 9 | 985800501600 Screw, pan head(6b0) | Buy now |
| 10 | 985170502000 Screw, pan head | Buy now |
| 12 | 6G1855487000 Cord, clamp | Buy now |
| 13 | 985800400800 Screw, pan head (713) | Buy now |
| 14 | 929900410000 Ybs67-4 washer, spring | Buy now |
| 15 | 6G1855157000 Wire, lead | Buy now |
| 16 | 9038644M4200 Bushing (6g1) | Buy now |

Magneto



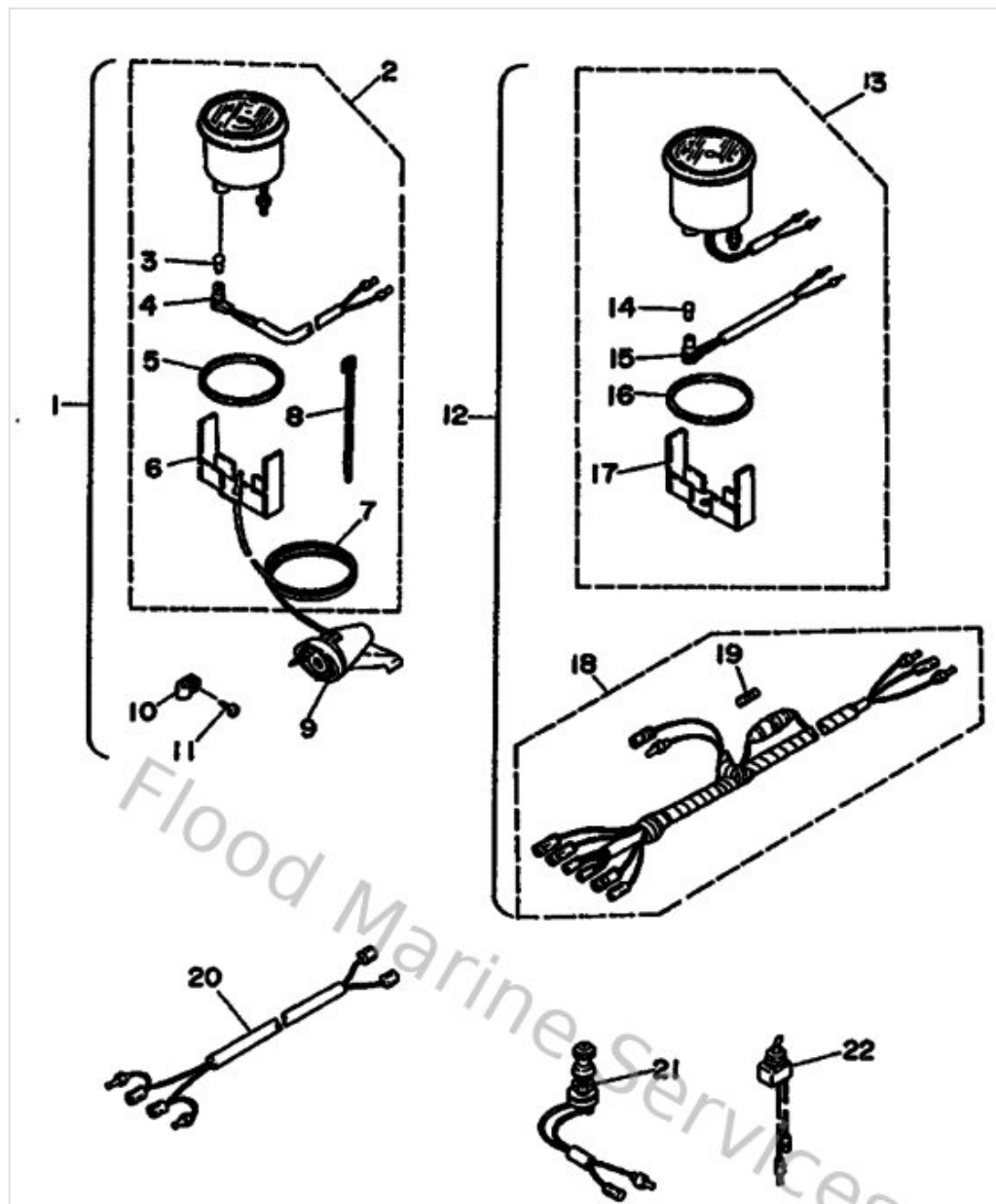
| Ref | Part | |
|-----|--|-------------------------|
| 17 | 9028004M0600 Key, woodruff(6a1) | Buy now |
| 18 | 901701011300 Nut, crank shaft (650) | Buy now |
| 19 | 90201102G900 Washer, plate (26h) | Buy now |

Optional Parts 1



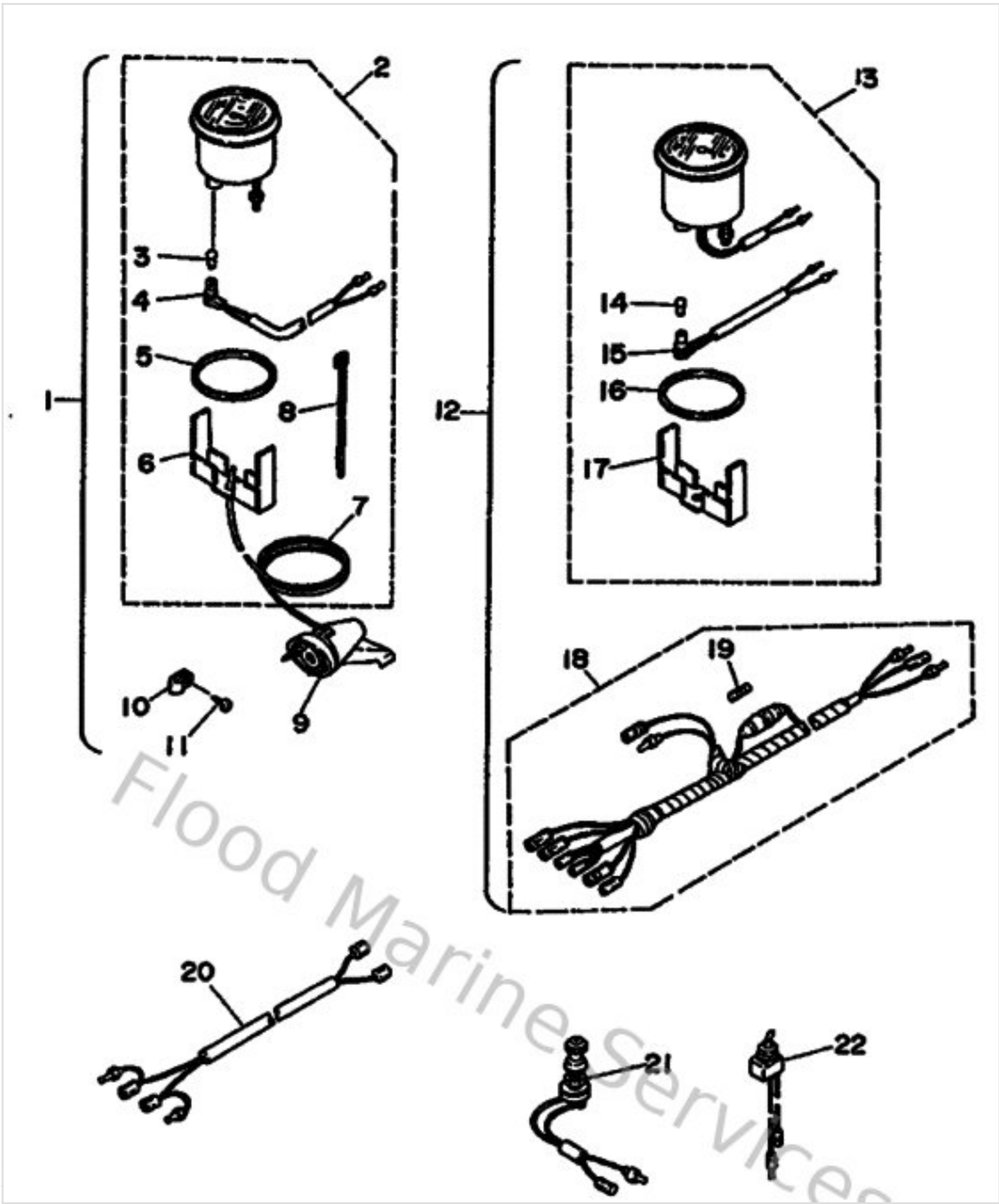
| Ref | Part | |
|-----|---|-------------------------|
| 3 | 646421190200 Grip, steering handle | Buy now |
| 4 | 973130602500 Bolt | Buy now |
| 5 | 929900660000 Washer, plain (646) | Buy now |
| 6 | 953800660000 Nut(661) | Buy now |
| 7 | 682843800000 2p concent assembly | Buy now |
| 8 | 682843810000 2p concent 1 | Buy now |
| 9 | 682843820000 2p concent 2 | Buy now |
| 10 | 682843870000 Holder | Buy now |
| 11 | 977805051200 Screw, tapping(61a) | Buy now |

Optional Parts 2



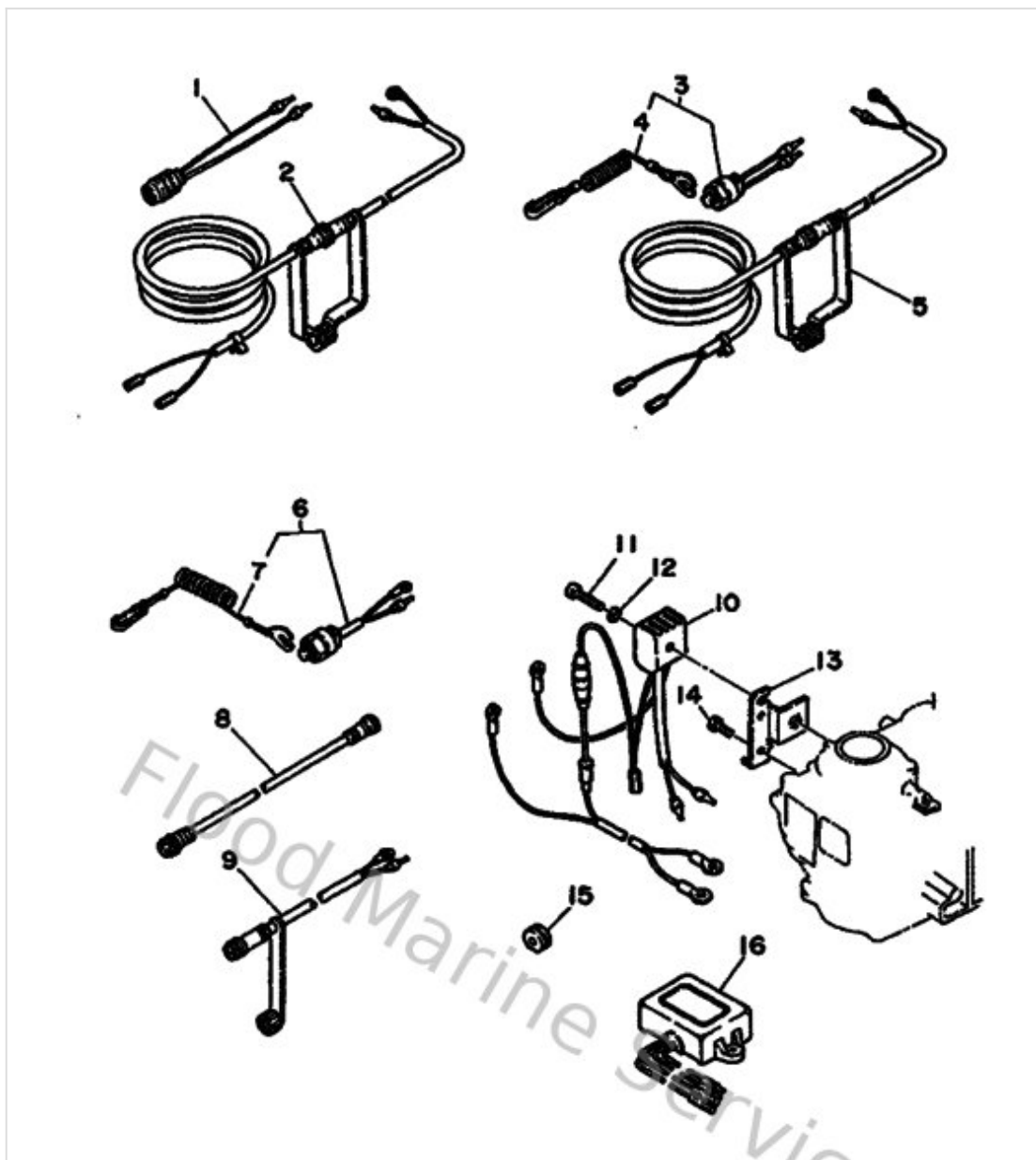
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6Y5W00814000 Speedometer Kit | Buy now |
| 2 | 6Y5835103000 Speedometer assembly (km/h,knots,m | Buy now |
| 3 | 688835160000 Bulb, pilot (t6.5, 12v-1.7w) | Buy now |
| 4 | 6Y5835361000 Socket, meter | Buy now |
| 5 | 6Y5835230000 Damper | Buy now |
| 6 | 6Y5835140000 Plate, fitting | Buy now |
| 7 | 6Y5835571000 Tube (8m) | Buy now |
| 8 | 9046511M1000 Clamp | Buy now |
| 9 | 688835560100 Sender (with hose l:6m/d:4mm) | Buy now |
| 10 | 906013140200 021-58119-01 clip,nylon 14 | Buy now |
| 11 | 977804011600 Screw,panh.tapping | Buy now |
| 12 | 6Y5W00801200 Tachometer kit | Buy now |
| 13 | 6Y5835401200 Tachometer assembly | Buy now |
| 18 | 6Y5835530000 Wire, lead (l=2.5m) | Buy now |
| 19 | 1E6821510000 Fuse (10a) | Buy now |

Optional Parts 2



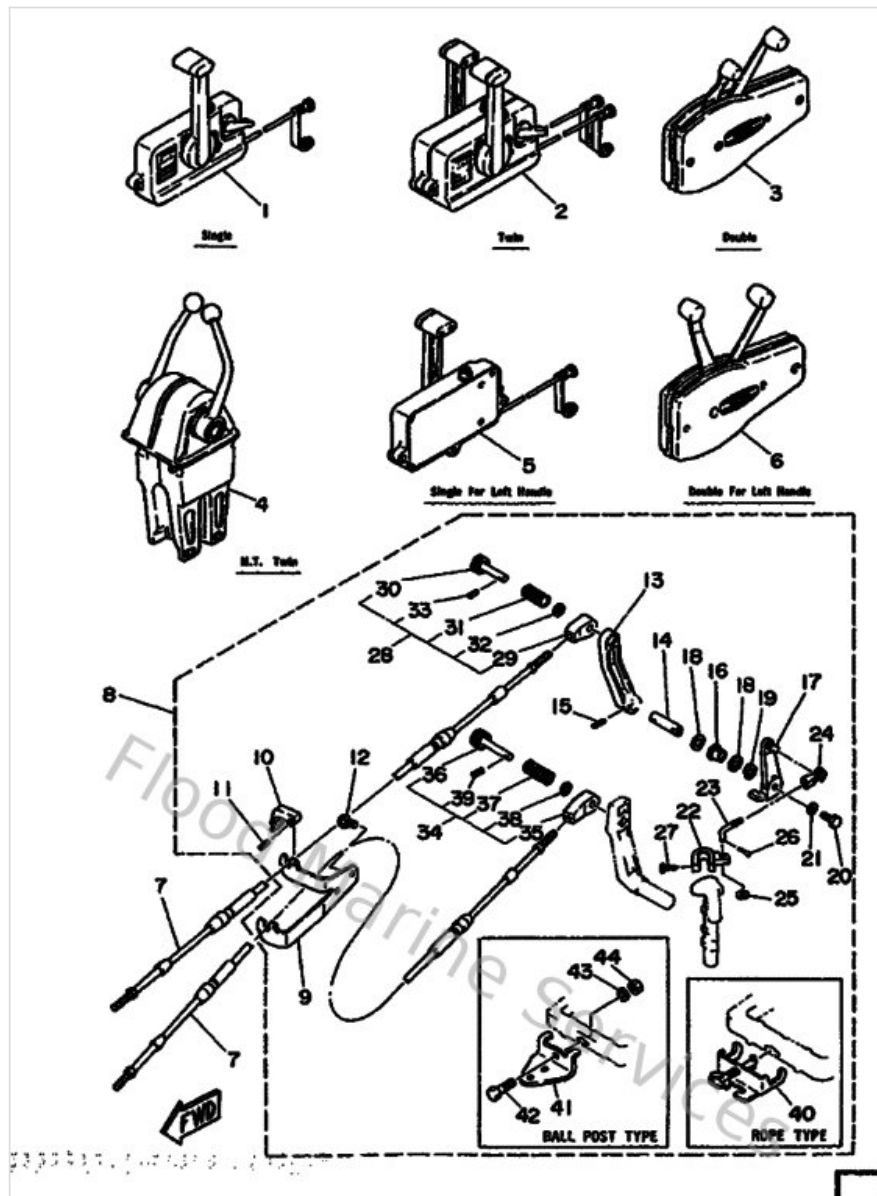
| Ref | Part | |
|-----|--|-------------------------|
| 20 | 6Y5835531000 Wire, lead | Buy now |
| 21 | 688825200000 Lamp switch assembly | Buy now |
| 22 | 688825260000 Switch, lamp | Buy now |

Optional Parts 3



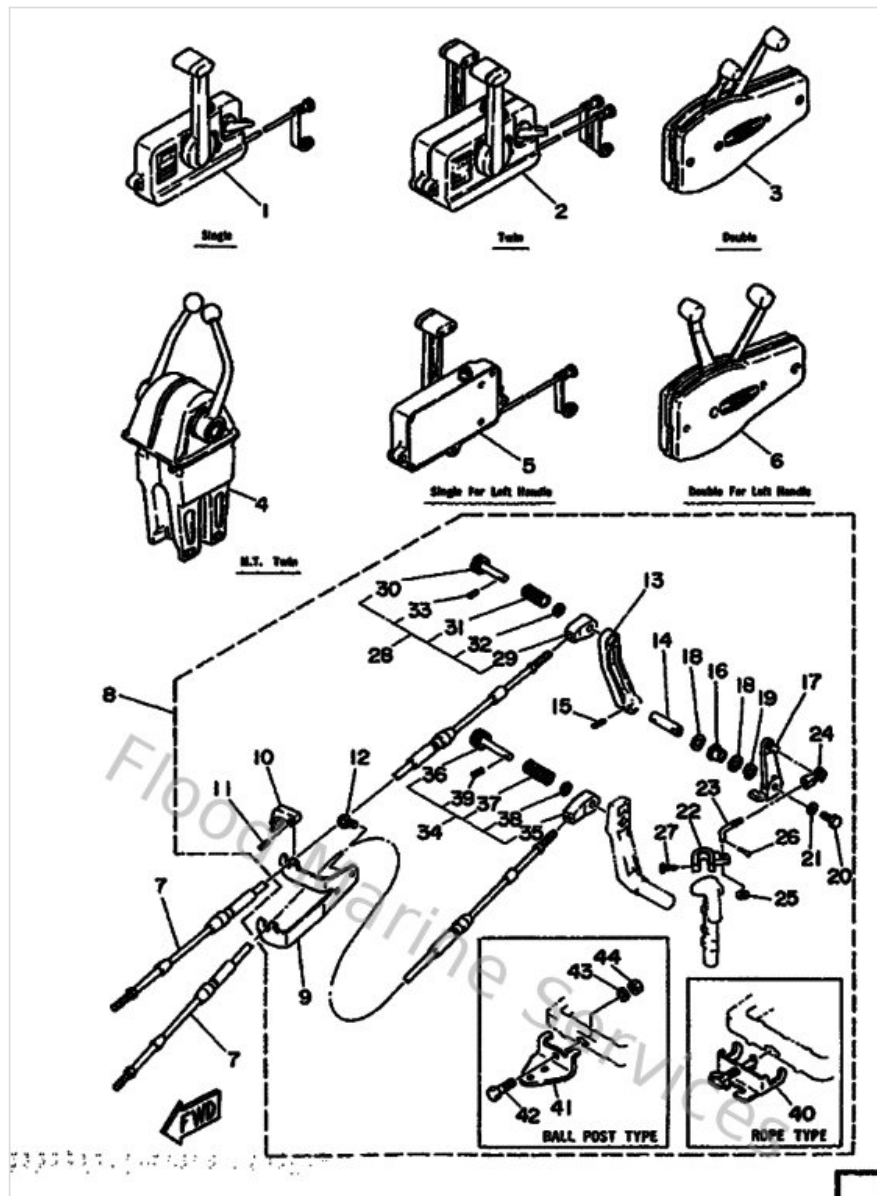
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 689825501100 Stop switch assembly | Buy now |
| 2 | 6A0825532000 Extention, wire lead | Buy now |
| 3 | 689825751200 Engine stop switch assembly | Buy now |
| 4 | 682825560000 Lanyard, stop switch | Buy now |
| 6 | 6E9825750000 Engine stop switch assembly | Buy now |
| 8 | 689825531000 Extension, wire lead | Buy now |
| 9 | 689843400000 Socket cord ass'y 1 | Buy now |
| 10 | 6G1819700000 Rectifier assembly | Buy now |
| 11 | 985030502500 Screw, panhead (a93) | Buy now |
| 12 | 929900560000 Washer, plain (646) | Buy now |
| 13 | 6G1819750000 Plate, rectifier fitting | Buy now |
| 14 | 9010506M2300 Bolt (6g1) | Buy now |
| 15 | 6G1427241000 Grommet | Buy now |
| 16 | 663819101000 Voltage Regulator assembly | Buy now |

Remote Control



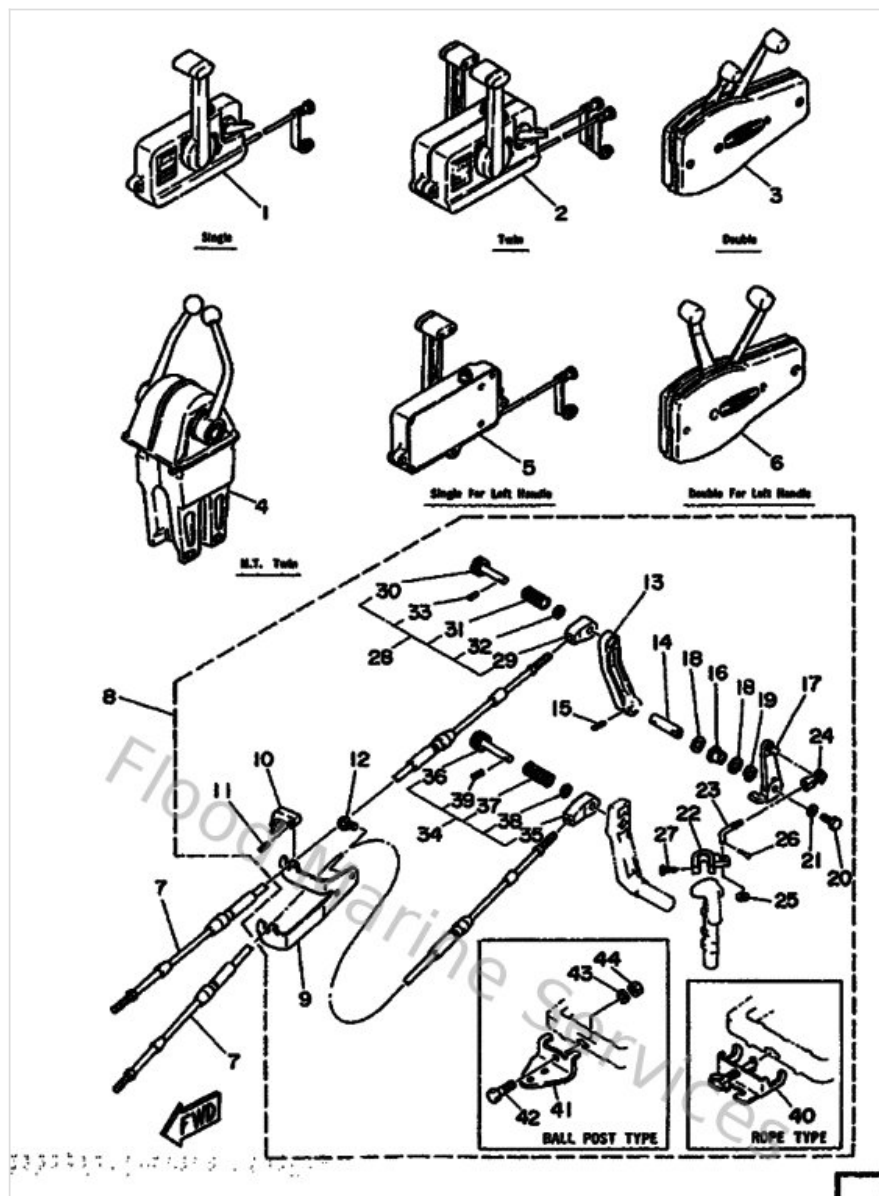
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 701481011100 Remote control assembly | Buy now |
| 2 | 701481102300 Remote Control assembly | Buy now |
| 5 | 701481021100 Remote control assembly | Buy now |
| 7 | MARCABLE09SC Remote Control Cable 9' :ob | Buy now |
| 9 | 6G1485315000 Bracket, remote control 1 | Buy now |
| 10 | 682485385000 Clamp, cable | Buy now |
| 11 | 916903001200 Pin, spring | Buy now |
| 12 | 9010506M2300 Bolt (6g1) | Buy now |
| 14 | 6G1416355000 Shaft, link connecting | Buy now |
| 15 | 916904001600 Pin, spring (648) | Buy now |
| 16 | 903861000900 Bushing 6484418600 | Buy now |
| 17 | 6G1416325094 Lever, magneto control | Buy now |
| 18 | 902021002400 Washer plate 648441880000 | Buy now |
| 19 | 9020610M1200 Washer, wave (6g1) | Buy now |
| 21 | 929900560000 Washer, plain (646) | Buy now |

Remote Control



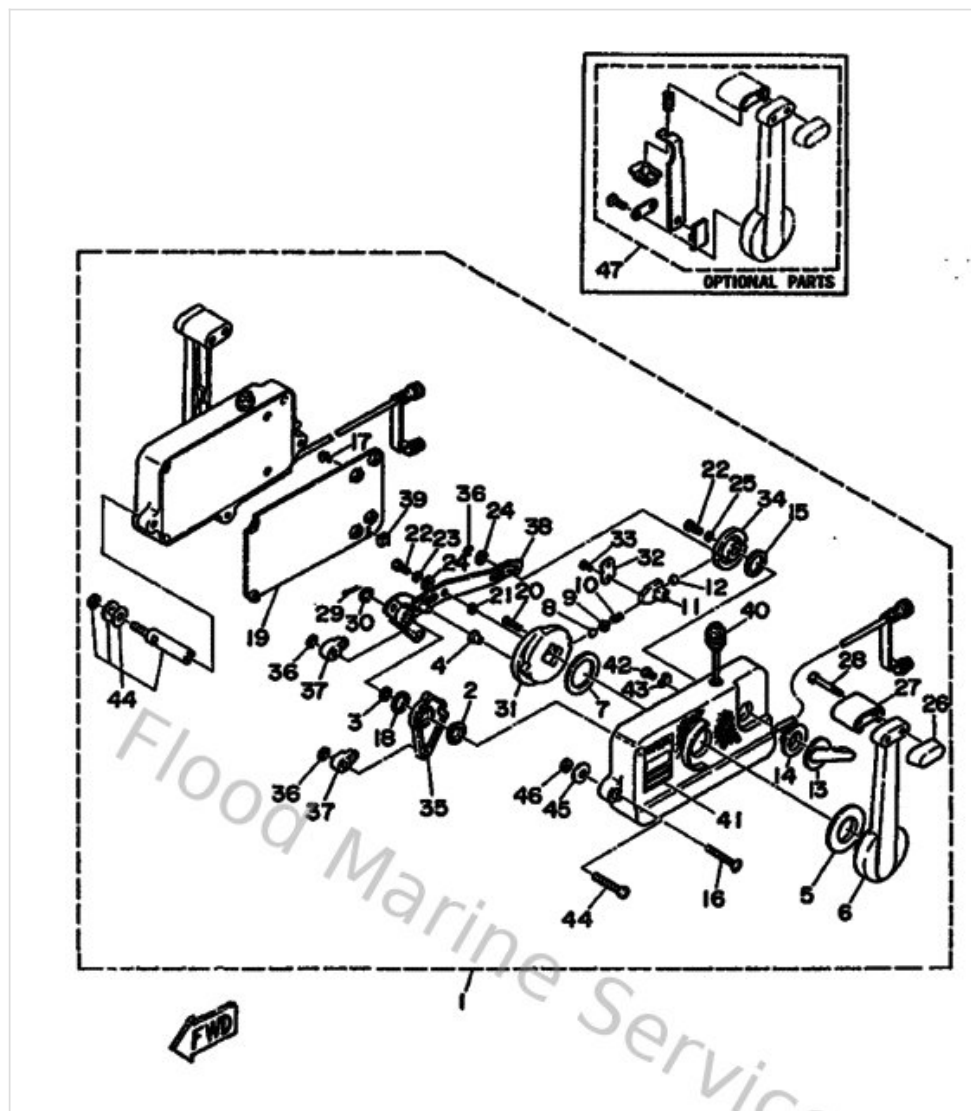
| Ref | Part | |
|-----|---|-------------------------|
| 22 | 6G1416335094 Lever, Magneto Control | Buy now |
| 24 | 6H1412370000 Joint, link | Buy now |
| 25 | 902020508800 Washer, plate (666) | Buy now |
| 26 | 914902502000 Pin, cotter | Buy now |
| 27 | 977805062000 Screw, tapping | Buy now |
| 28 | 682483405000 Cable end assembly | Buy now |
| 29 | 682483445000 Cable End, Remote Control 1 | Buy now |
| 30 | 617483619100 Hook, cable | Buy now |
| 31 | 905011026400 Spring 6174833290 | Buy now |
| 32 | 929900860000 Washer, plain (663) | Buy now |
| 34 | 682483305000 Cable end assembly | Buy now |
| 36 | 617483319100 Hook, cable | Buy now |
| 37 | 905011007100 Spring 6044833200 | Buy now |
| 40 | 700485101200 Hook steering assembly | Buy now |
| 41 | 676485111000 Hook, steering | Buy now |

Remote Control



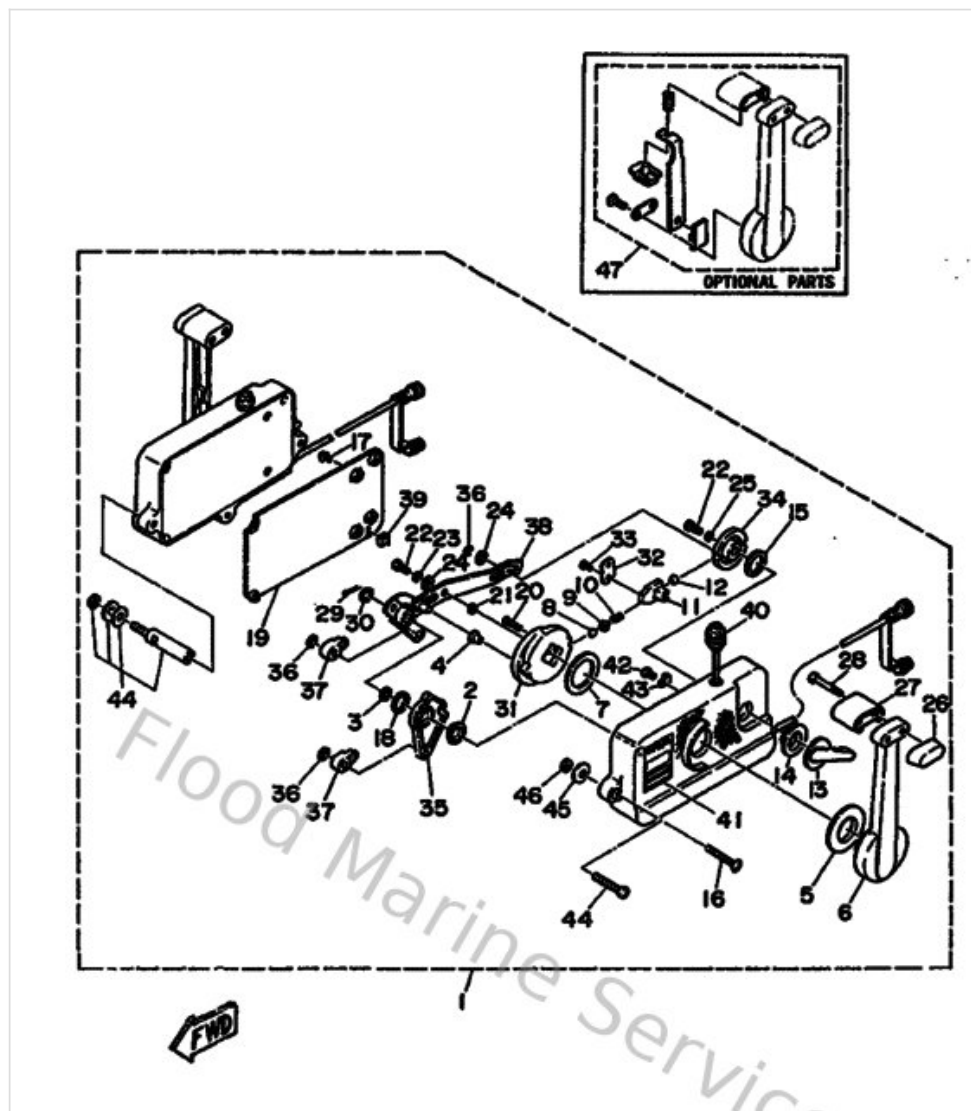
| Ref | Part | |
|-----|---|-------------------------|
| 42 | 973951004000 Bolt, hexagon deep recess | Buy now |
| 43 | 929901060000 Washer, plate | Buy now |
| 44 | 901851005100 Nut, self-locking | Buy now |

Remote Control Assy 1



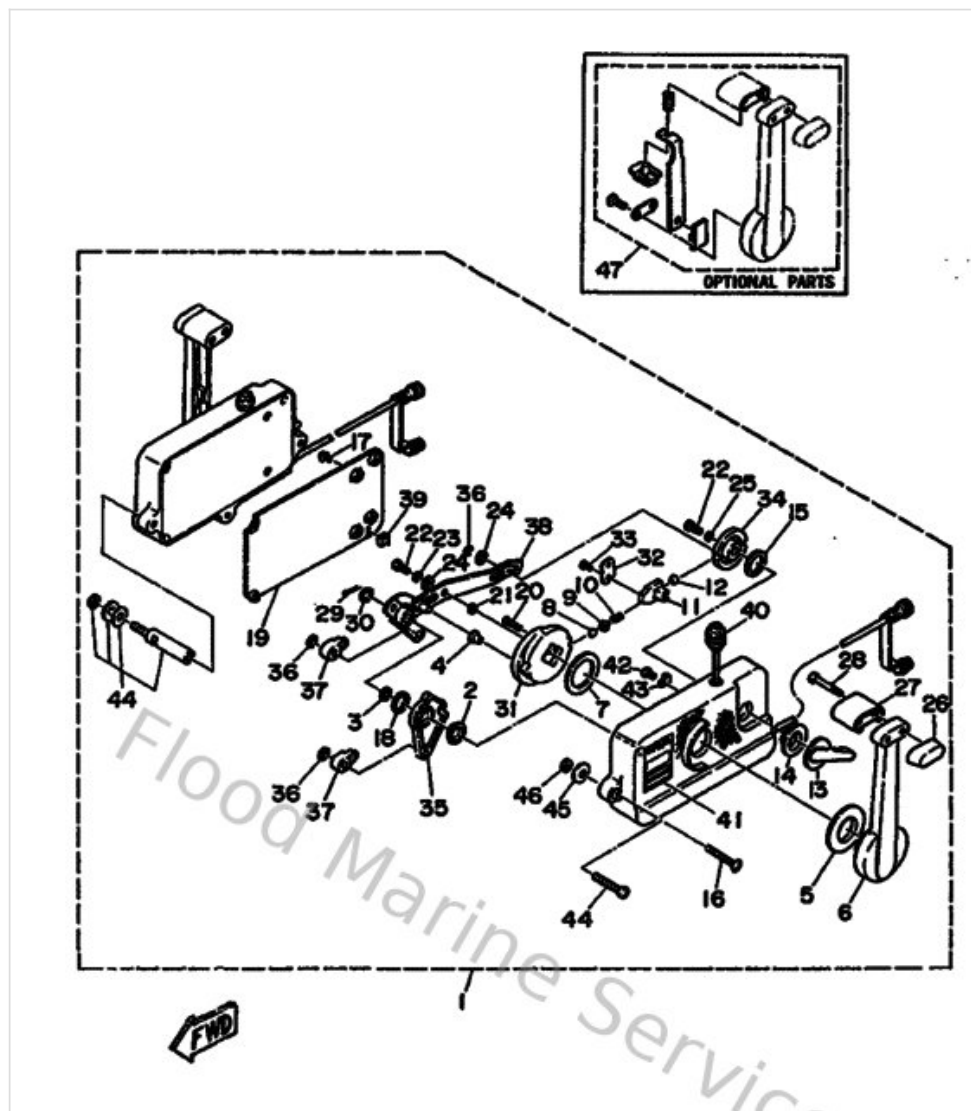
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 701481011100 Remote control assembly | Buy now |
| 2 | 701482350000 Bushing 2 | Buy now |
| 3 | 701481971000 Washer, wave 2 | Buy now |
| 4 | 701482520000 Roller, cam | Buy now |
| 5 | 701482340000 Bushing 1 | Buy now |
| 6 | 701482210000 Lever, control | Buy now |
| 7 | 701481961100 Washer, wave 1 | Buy now |
| 8 | 701482360000 Roller, detent | Buy now |
| 9 | 702482370000 Adaptor | Buy now |
| 10 | 702482380000 Spring, Detent | Buy now |
| 11 | 701482490000 Spring, adapter | Buy now |
| 12 | 701482480000 Roller, free accel | Buy now |
| 13 | 701481521100 Knob, free accel | Buy now |
| 14 | 701482430000 Bushing | Buy now |
| 15 | 701481981000 Washer, wave 3 | Buy now |

Remote Control Assy 1



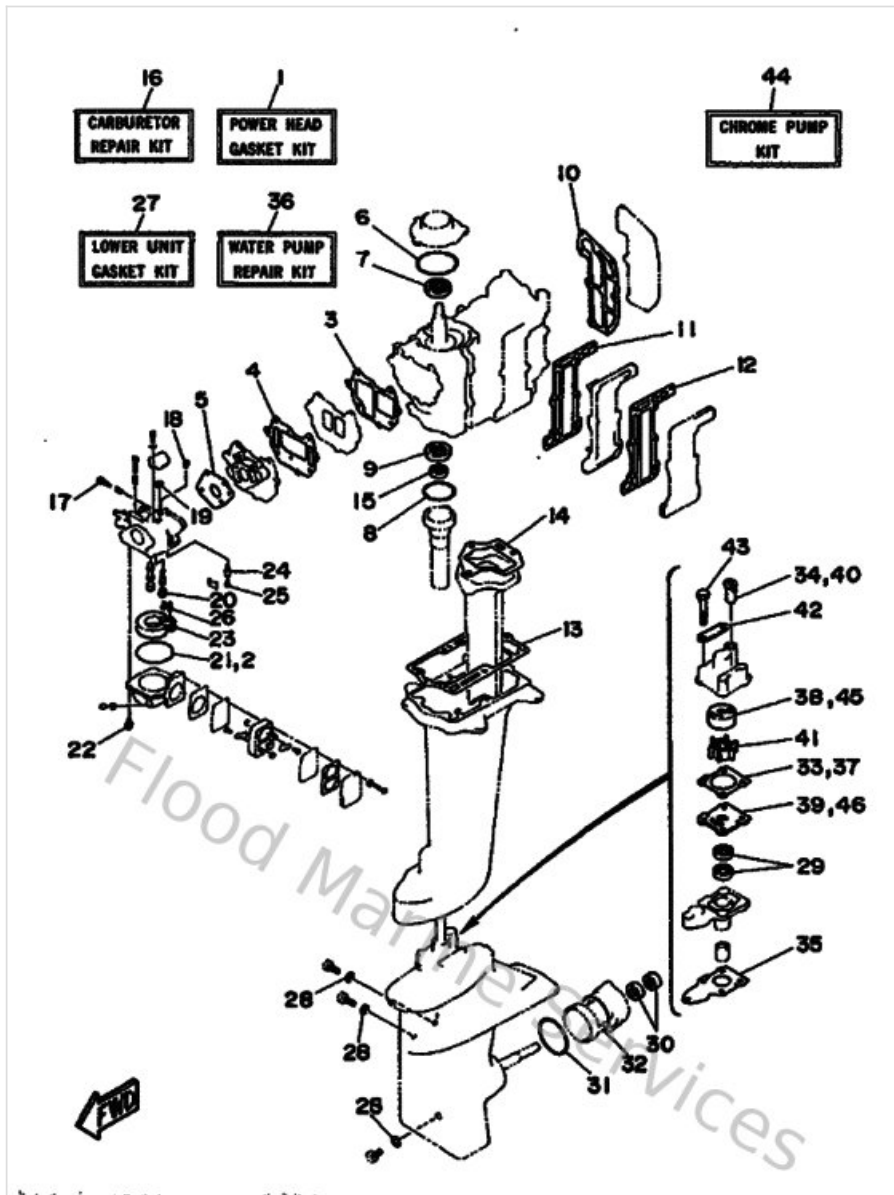
| Ref | Part | |
|-----|---|-------------------------|
| 16 | 701482811000 Screw 1(m6x40) | Buy now |
| 17 | 978850501000 Screw, pan head(62x) | Buy now |
| 18 | 701482680000 Spacer 3 | Buy now |
| 19 | 701482130000 Back, plate | Buy now |
| 20 | 927800602500 Screw flat head | Buy now |
| 21 | 701482550000 Coller 1 | Buy now |
| 22 | 970800601800 Bolt (fj0) | Buy now |
| 24 | 701482460000 Spacer | Buy now |
| 25 | 929900630000 Washer, tooth | Buy now |
| 26 | 701482290000 Grip, control lever 2 | Buy now |
| 27 | 701482220000 Grip, control lever | Buy now |
| 28 | 985800555500 Screw, pan head | Buy now |
| 29 | 701482390000 Set Pin, Plate | Buy now |
| 30 | 701482660000 Spacer 2 | Buy now |
| 31 | 701482320000 Gear 1 | Buy now |

Remote Control Assy 1



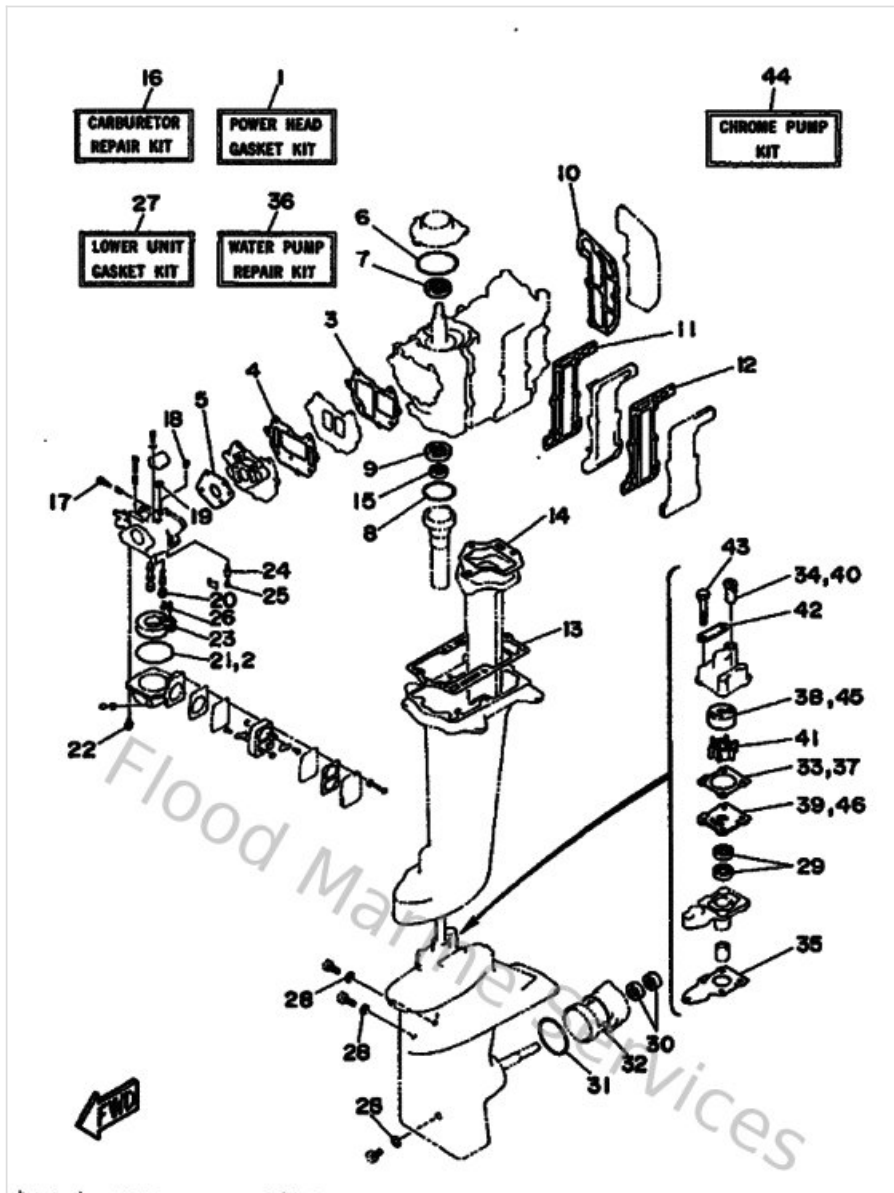
| Ref | Part | |
|-----|---|-------------------------|
| 32 | 701481891100 Retainer | Buy now |
| 33 | 985800501000 Screw, pan head(62x) | Buy now |
| 34 | 701481531200 Shaft, free accel | Buy now |
| 35 | 701482711000 Arm, shift | Buy now |
| 36 | 934300602400 Circlip (701) | Buy now |
| 37 | 703483450100 Cable end, remote control 2 | Buy now |
| 38 | 701482610000 Arm, throttle | Buy now |
| 39 | 701483580000 Anchor, cable | Buy now |
| 40 | 701825505000 Engine Stop Switch assembly | Buy now |
| 42 | 701482830000 Screw 3 | Buy now |
| 43 | 701825940000 Clamp | Buy now |
| 44 | 701482910000 Attachment | Buy now |
| 45 | 701482870000 Washer 1 | Buy now |
| 46 | 953800660000 Nut(661) | Buy now |
| 47 | 701482800000 Neutral lock kit | Buy now |

Repair Kit



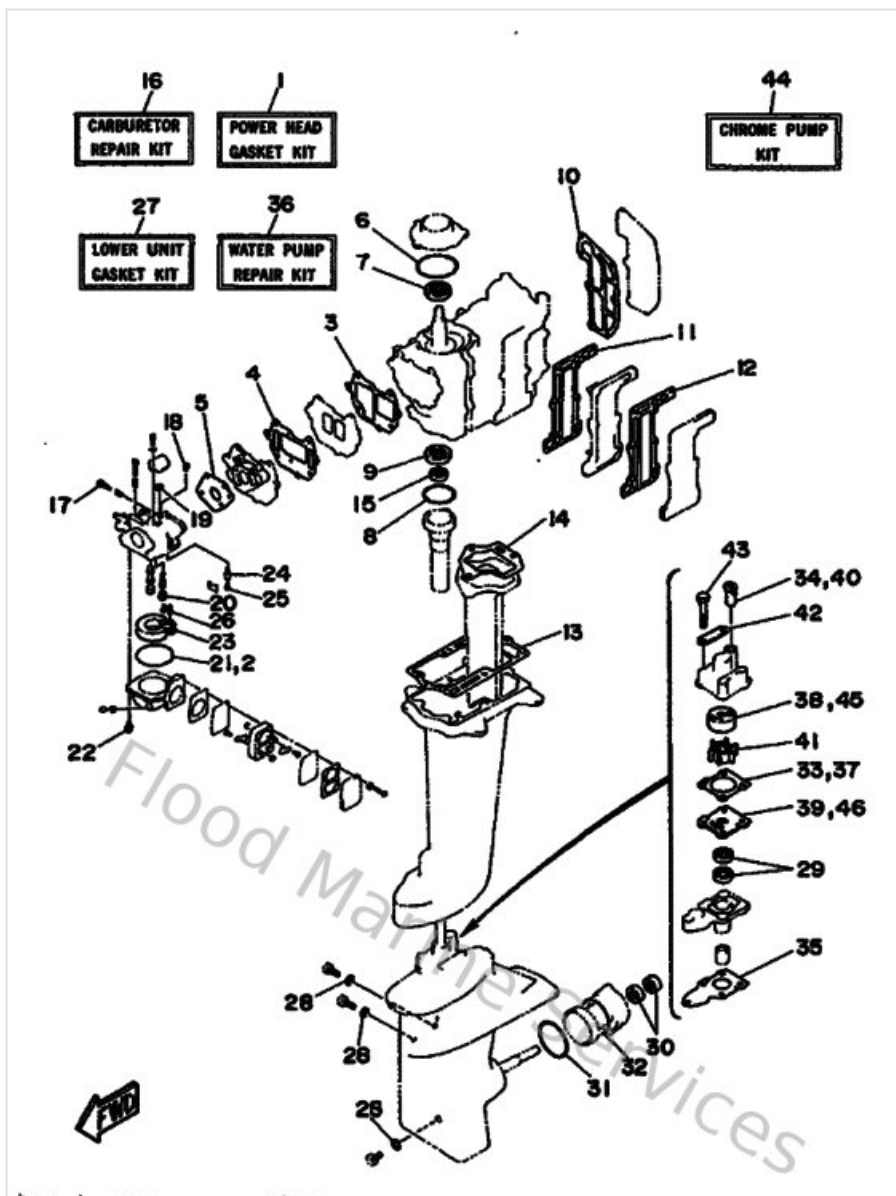
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6G1W00010200 Gasket kit, power unit | Buy now |
| 2 | 6G1149840000 Gasket, float chamber | Buy now |
| 3 | 6G113621A100 Gasket, valve seat | Buy now |
| 4 | 6G113645A100 Gasket, intake manifold | Buy now |
| 5 | 6G114198A100 Gasket | Buy now |
| 6 | 9321054M5400 O-ring (6g1) | Buy now |
| 7 | 9310220M2500 Oil seal (6e0) | Buy now |
| 8 | 932104215900 O-ring (647) | Buy now |
| 9 | 9310120M3400 Oil seal(6j1) | Buy now |
| 10 | 6G111193A100 Gasket, head cover 1 | Buy now |
| 11 | 6G141112A100 Gasket, exhaust inner cover | Buy now |
| 12 | 6G141114A000 Gasket, exhaust outer cover | Buy now |
| 13 | 6G145113A100 Gasket, upper casing | Buy now |
| 14 | 6G141133A000 Gasket, exhaust manifold 1 | Buy now |
| 15 | 9310112M2600 Oil seal(6g1) | Buy now |

Repair Kit



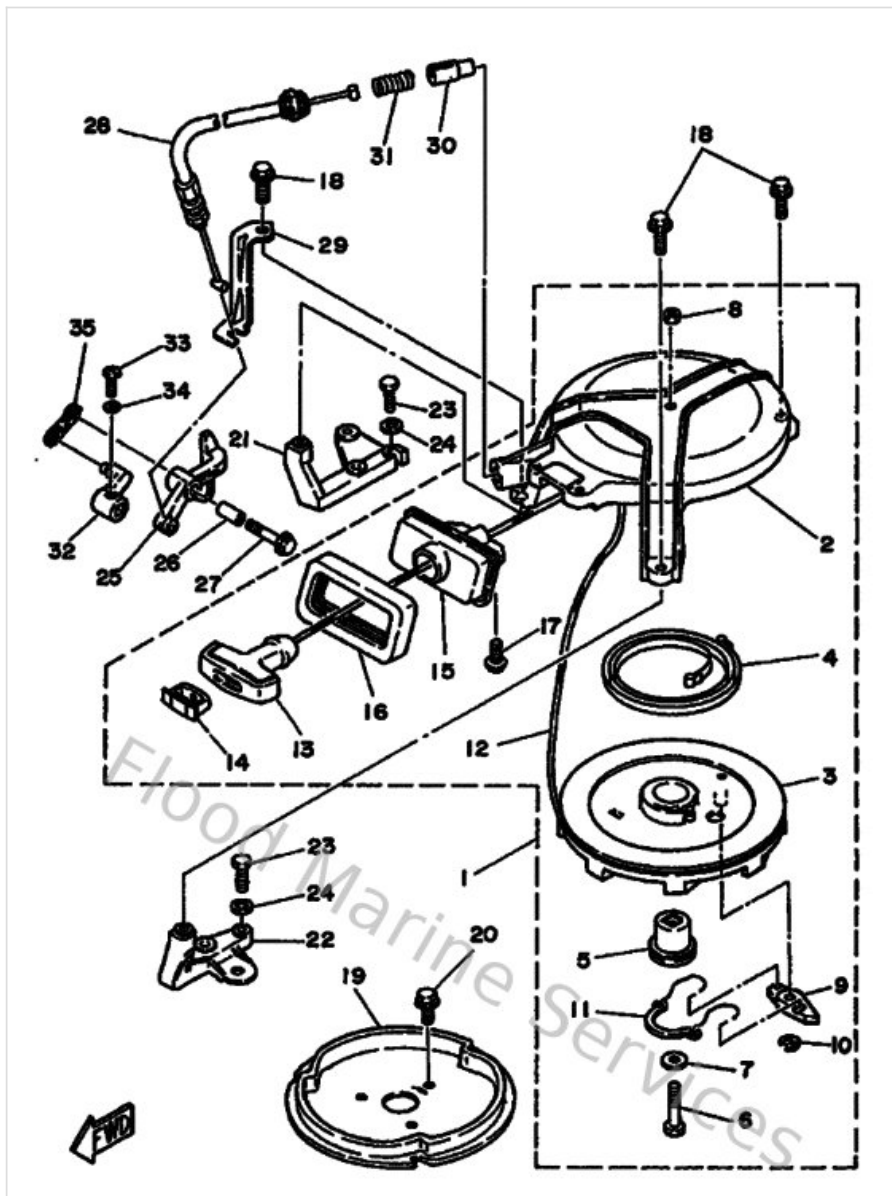
| Ref | Part | |
|-----|--|-------------------------|
| 16 | 6G1W00930000 Carburetor repair kit | Buy now |
| 18 | 6G1149660000 Cap | Buy now |
| 19 | 6G1141260000 Packing | Buy now |
| 20 | 679149660000 Rubber cap | Buy now |
| 22 | 979800411400 Screw, pan head(ga5) | Buy now |
| 23 | 6G1149850000 Float comp. | Buy now |
| 24 | 6G1145460100 Valve, needle | Buy now |
| 25 | 676141860000 Pin, valve | Buy now |
| 26 | 688145480000 Pin, arm | Buy now |
| 27 | 6G1W00012100 Gasket kit, lower unit | Buy now |
| 28 | 904300800300 Gasket | Buy now |
| 29 | 9310111M2300 Oil seal (6g1) | Buy now |
| 30 | 931011507400 Oil seal (655) | Buy now |
| 31 | 932104904600 O-ring (620) | Buy now |
| 32 | 932105367900 O-ring(50m) | Buy now |

Repair Kit



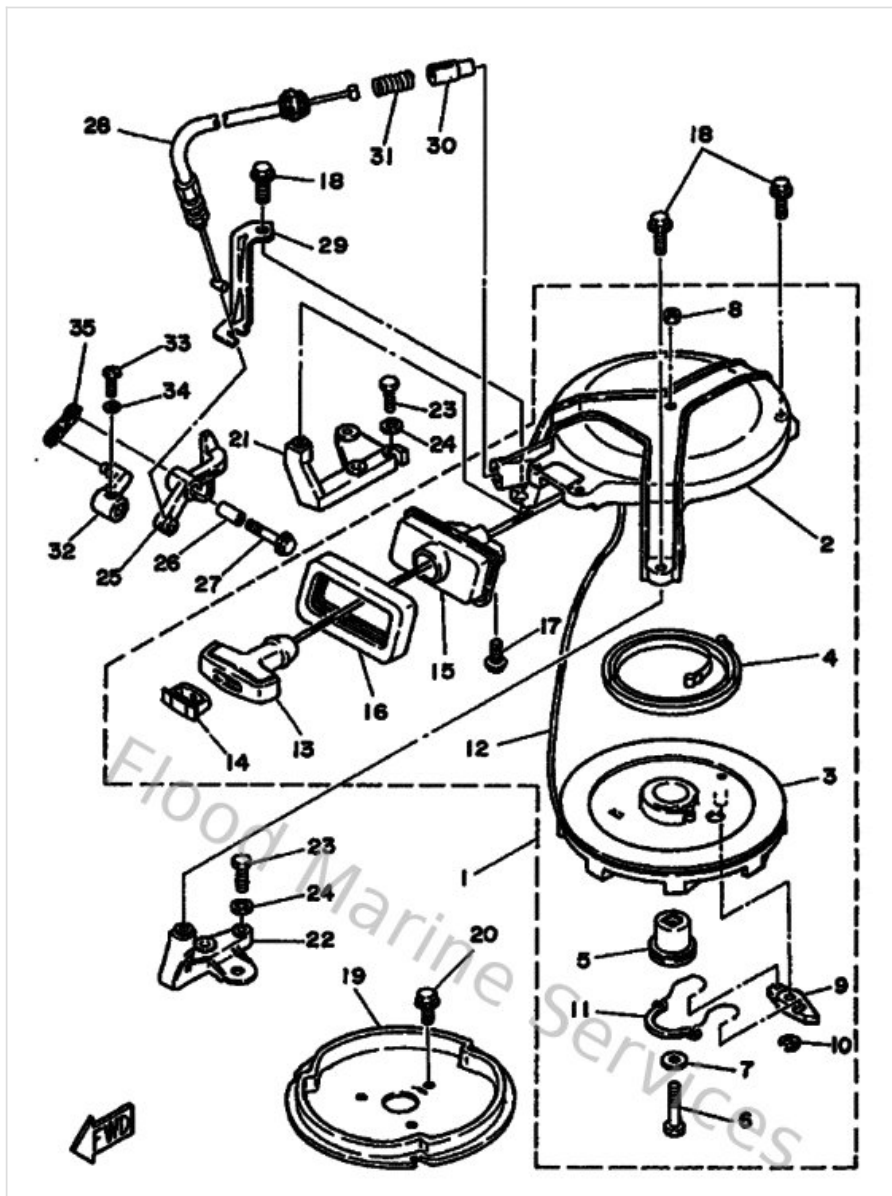
| Ref | Part | |
|-----|--|-------------------------|
| 33 | 6G144315A000 Gasket, water pump | Buy now |
| 34 | 647443660000 Damper, water seal 2 | Buy now |
| 35 | 6G145315A000 Packing, lower casing | Buy now |
| 36 | 6G1W00780100 Water pump repair kit | Buy now |
| 38 | 6G1443220000 Insert, cartridge | Buy now |
| 39 | 6G1443230000 Outer plate, cartridge | Buy now |
| 41 | 6G1443520000 Impeller | Buy now |
| 42 | 6G1443280000 Plate | Buy now |
| 43 | 973950604500 Bolt, hexagon | Buy now |
| 44 | 6G1W00780A00 Chrome pump kit | Buy now |
| 45 | 6G1443224000 Insert, cartridge | Buy now |
| 46 | 6G1443234000 Outer plate, cartridge | Buy now |

Starter



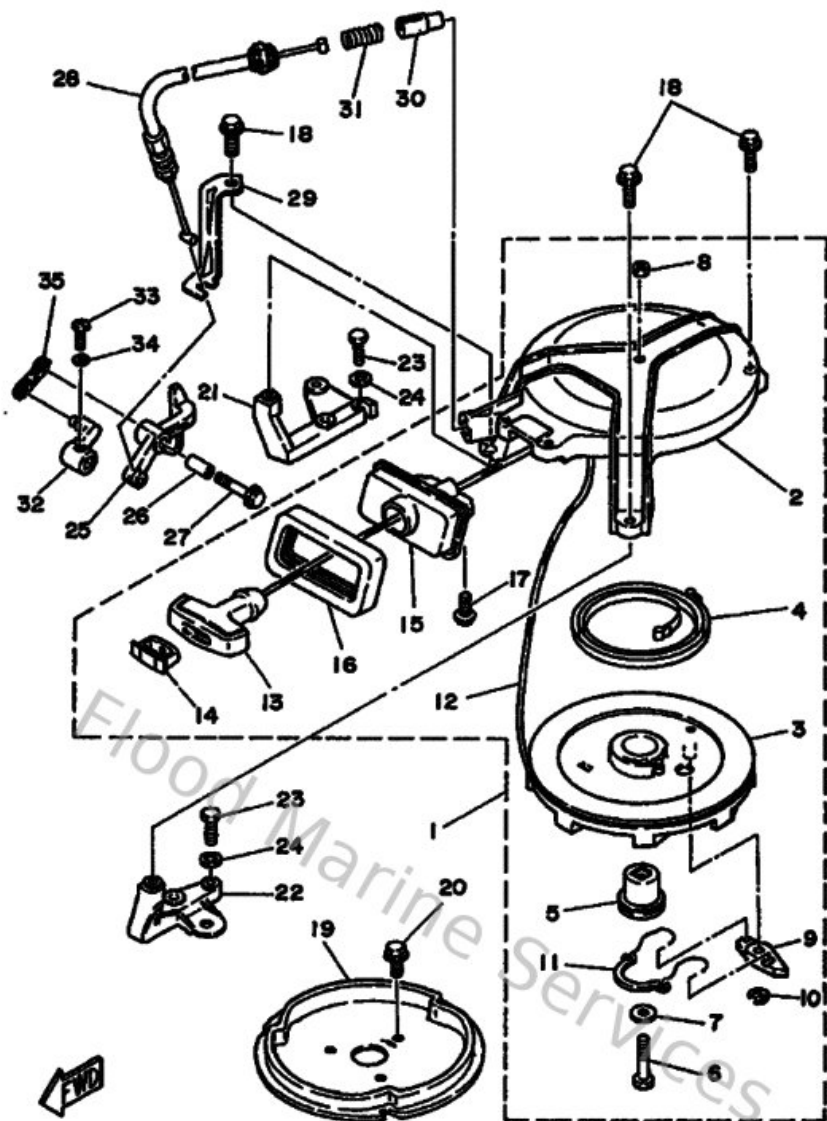
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6G1157108100 Starter assembly | Buy now |
| 2 | 6G1157118094 Case, Starter | Buy now |
| 3 | 6GH157140000 Drum, sheave | Buy now |
| 4 | 9051008M0300 Spring, spiral (6g1) | Buy now |
| 5 | 6G1157170000 Shaft, starter | Buy now |
| 6 | 970140603500 Bolt(3rv) | Buy now |
| 8 | 953800660000 Nut(661) | Buy now |
| 9 | 677157410100 Pawl, drive | Buy now |
| 10 | 9343006M0200 Circlip (689) | Buy now |
| 11 | 6G1157050000 Spring, drive pawl | Buy now |
| 13 | 6G1157550000 Handle, starter | Buy now |
| 14 | 689157790100 Cover | Buy now |
| 15 | 6G1157580000 Guide, rope | Buy now |
| 16 | 6G1157620000 Seal 2 | Buy now |
| 17 | 958800601600 Bolt, flange(jl8) | Buy now |

Starter



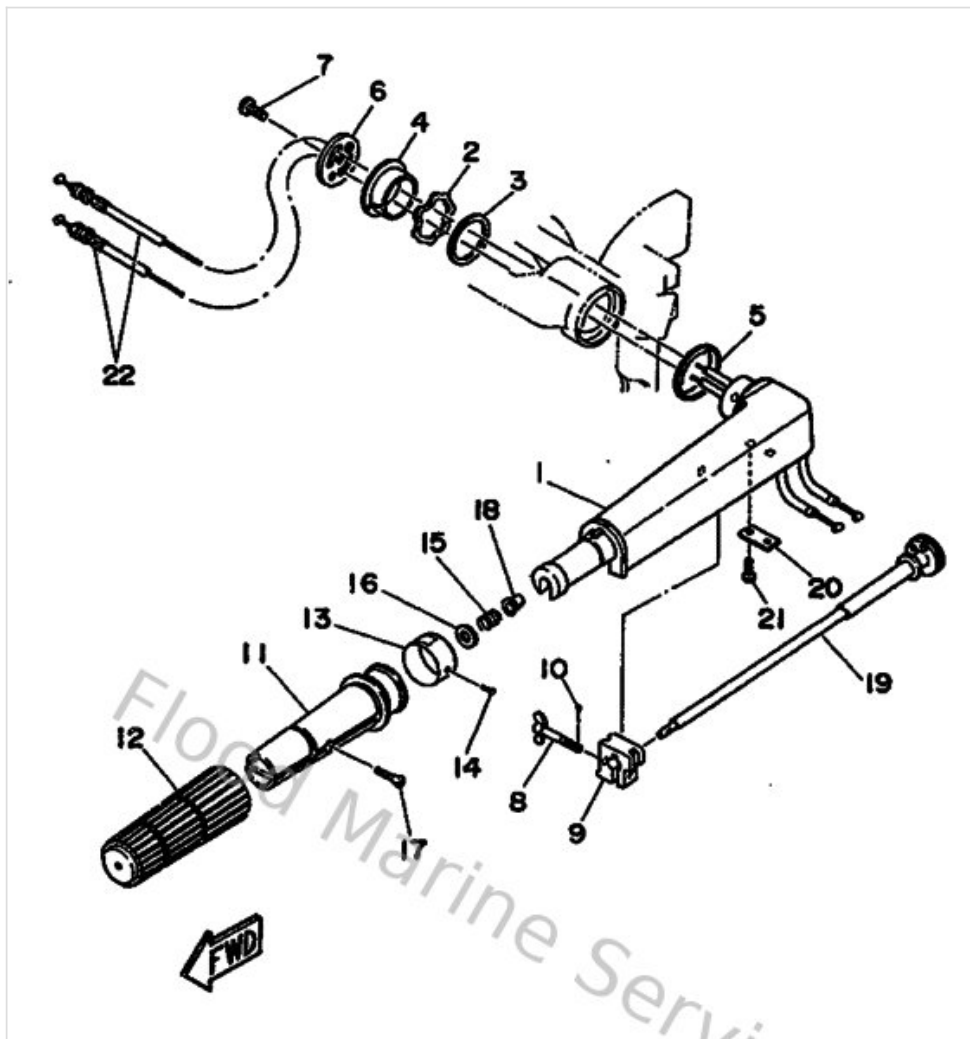
| Ref | Part | |
|-----|---|-------------------------|
| 20 | 9010506M2900 Bolt (6g1) | Buy now |
| 21 | 6G1157710094 Stay 1 | Buy now |
| 22 | 6GH157720000 Stay 2 | Buy now |
| 23 | 973950602000 Bolt(7u8) | Buy now |
| 24 | 929900660000 Washer, plain (646) | Buy now |
| 25 | 6G1157468100 Arm | Buy now |
| 26 | 6G1157640000 Collar 1 | Buy now |
| 27 | 958950602500 Bolt, flange deep recess | Buy now |
| 28 | 6G1157708100 Cable comp., starter stop | Buy now |
| 29 | 6G1157748100 Stay 4 | Buy now |
| 30 | 656157480000 Plunger, starter stop | Buy now |
| 31 | 905011022700 Spring, comprrshion(656) | Buy now |
| 32 | 6G1441258000 Lever, shift rod 2 | Buy now |
| 33 | 985800501600 Screw, pan head(6b0) | Buy now |
| 34 | 929900560000 Washer, plain (646) | Buy now |

Starter



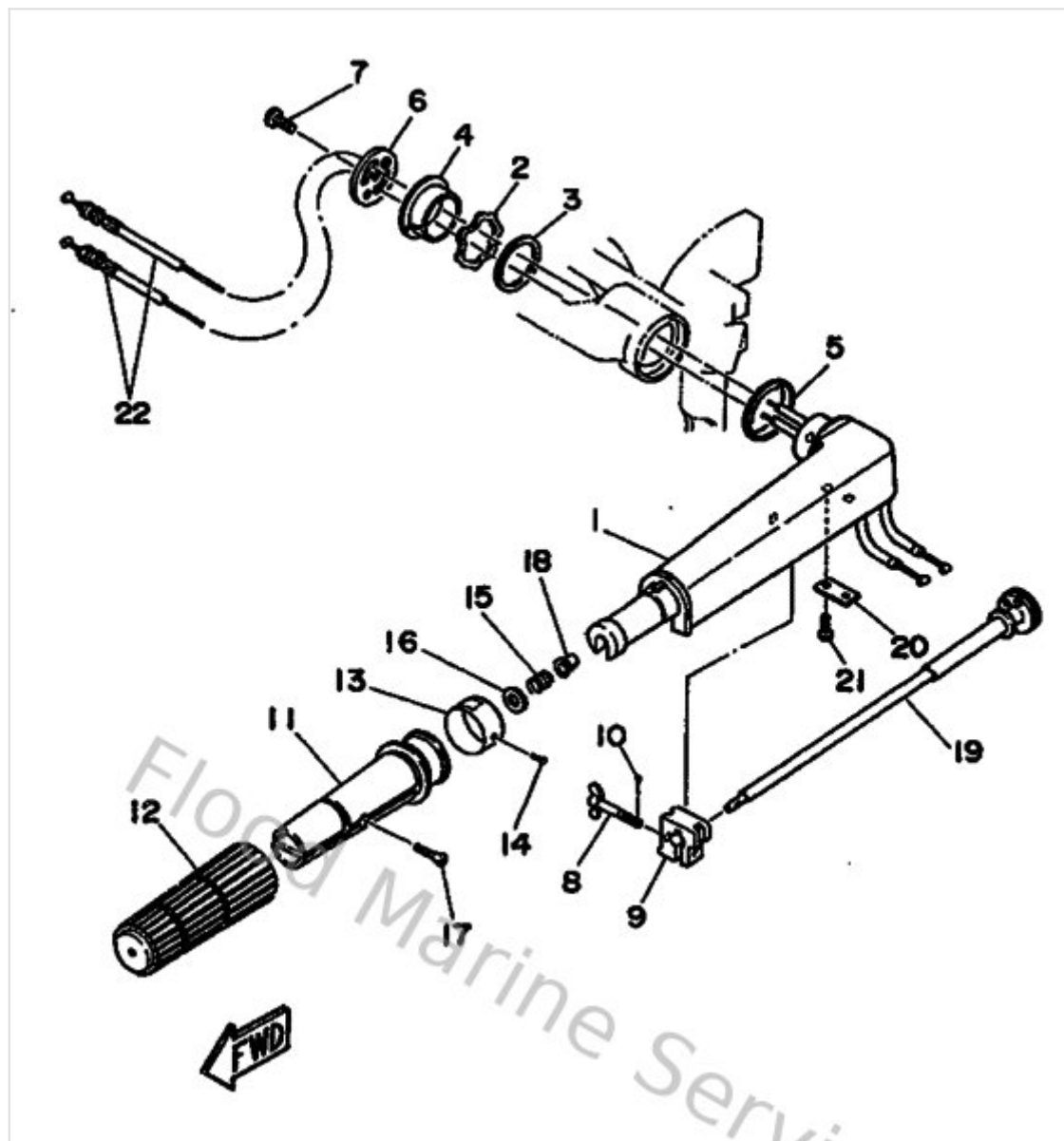
| Ref | Part | |
|-----|--------------------------------------|-------------------------|
| 35 | 6G1157478000 Link | Buy now |

Steering



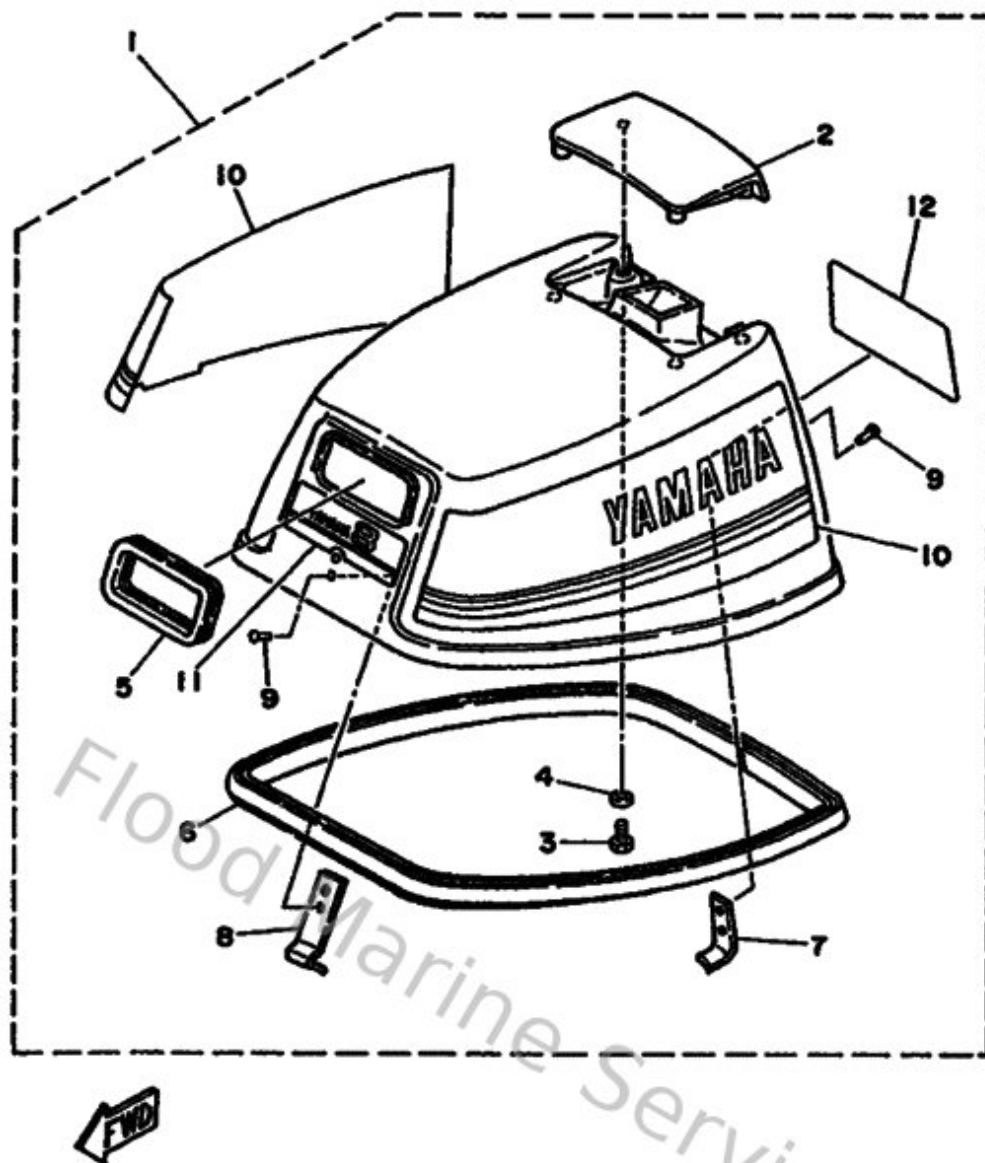
| Ref | Part | |
|-----|---|-------------------------|
| 2 | 9020635M2000 Washer, wave(6j8) | Buy now |
| 3 | 9020235M2400 Washer (6g1) | Buy now |
| 4 | 9038634M4000 Bushing (6g1) | Buy now |
| 5 | 9038643M7900 Bush(6l5) | Buy now |
| 6 | 6G1421310100 Cover, handle steering | Buy now |
| 7 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 8 | 6G1421250100 Bolt, friction adjusting | Buy now |
| 9 | 6G1421260000 Piece, friction | Buy now |
| 10 | 914901601000 Pin, cotter | Buy now |
| 11 | 664421190000 Grip, steering handle | Buy now |
| 12 | 6G1421770000 Rubber, handle | Buy now |
| 13 | 6G1421371000 Indicator, throttle | Buy now |
| 14 | 9026902M0900 Rivet(6l5) | Buy now |
| 15 | 905012321500 Spring (655) | Buy now |
| 16 | 929901060000 Washer, plate | Buy now |

Steering



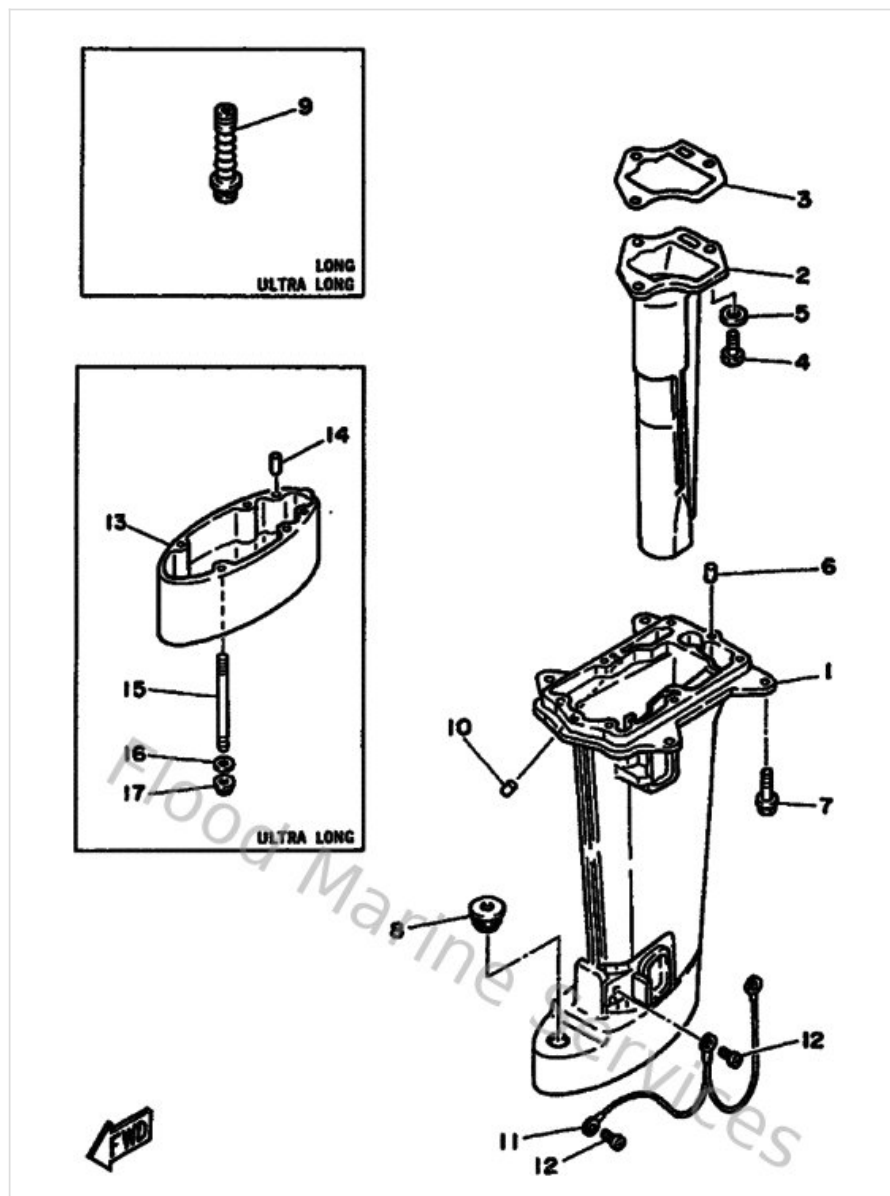
| Ref | Part | |
|-----|---|-------------------------|
| 17 | 9014905M1300 Screw, countersunk | Buy now |
| 18 | 903860803200 Bushing (650) | Buy now |
| 19 | 6G1421380100 Lever, throttle | Buy now |
| 20 | 6E0421590200 Stay | Buy now |
| 21 | 978950501200 Screw,pan head (646) | Buy now |
| 22 | 6G1263010200 Throttle cable assembly | Buy now |

Top Cowling



| Ref | Part | |
|-----|---|-------------------------|
| 3 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 4 | 929900660000 Washer, plain (646) | Buy now |
| 5 | 6G1157610000 Seal 1 | Buy now |
| 6 | 6G1426150000 Seal | Buy now |
| 7 | 6G1426470000 Holder, clamp band | Buy now |
| 8 | 6G1426510200 Hook | Buy now |
| 9 | 9026604M0000 Rivet 2 (662) | Buy now |
| 11 | 6G1426771000 Graphic, Front | Buy now |

Upper Casing



| Ref | Part | |
|-----|--|-------------------------|
| 2 | 6G141131005B Manifold, ext. 1 | Buy now |
| 3 | 6G141133A000 Gasket, exhaust manifold 1 | Buy now |
| 4 | 970800602000 Bolt(7u8) | Buy now |
| 5 | 929900660000 Washer, plain (646) | Buy now |
| 6 | 936040806200 Pin,dowel (626) | Buy now |
| 7 | 958950603000 Bolt, flange deep recess | Buy now |
| 8 | 9048020M2900 Grommet (6g1) | Buy now |
| 9 | 6G1441470000 Boot, shift rod | Buy now |
| 10 | 6G1451350000 Pipe 1 | Buy now |
| 11 | 6G1821270000 Wire, Lead 2 | Buy now |
| 12 | 985800600800 Screw, pan head(6a3) | Buy now |
| 15 | 9011606M1800 Bolt Stud (6G1) | Buy now |
| 17 | 957800630000 Nut, nylon (6g1) | Buy now |

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