



Yamaha 6DEM 1994

Parts Manual

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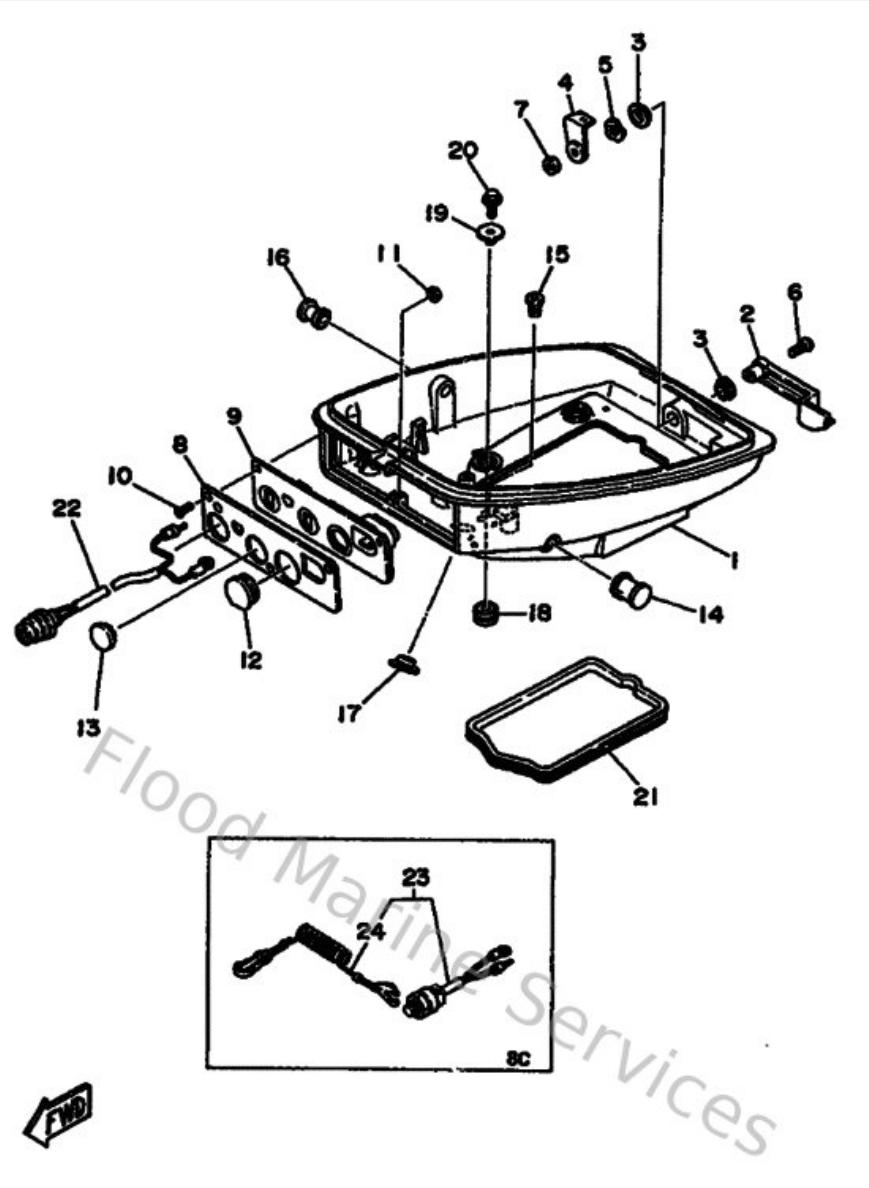
Authorised Yamaha Dealers



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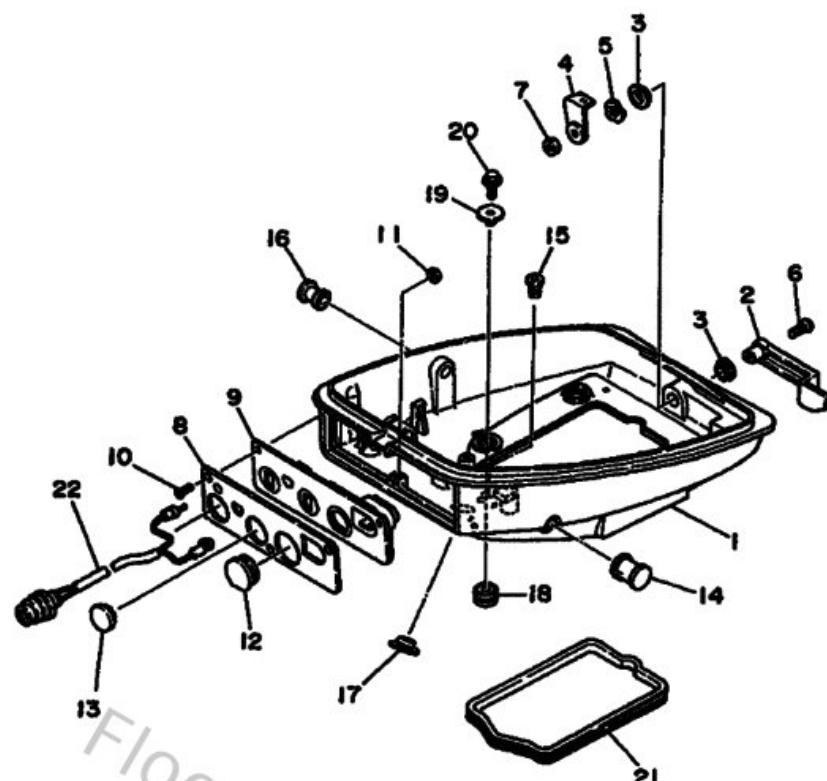
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Bottom Cowling



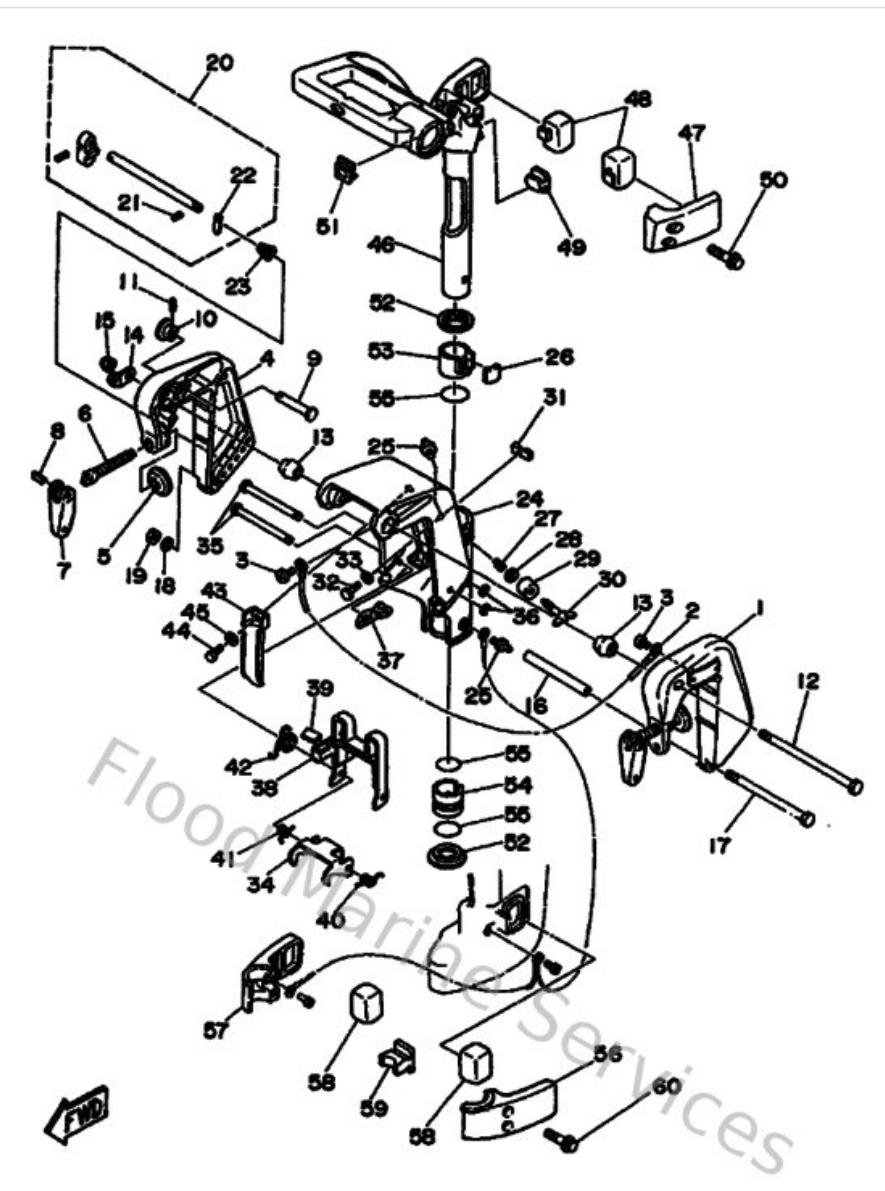
Ref	Part	
1	6G142711014D Cowling, bottom 1	Buy now
2	6G142815004D Lever, Clamp	Buy now
3	9038612M4500 Bushing (6g1)	Buy now
4	6E0428160000 Lever, clamp	Buy now
5	902061205200 Washer, wave (666)	Buy now
6	978850603000 Screw, pan head(6e0)	Buy now
7	953800670000 Nut	Buy now
8	6G1427198100 Pannel front lower	Buy now
9	6G1427670000 Bracket 3	Buy now
10	9014905M0200 Screw (6g1)	Buy now
11	953800570000 Nut (656)	Buy now
12	6G1427240000 Grommet	Buy now
13	6G1427250000 Grommet	Buy now
14	6G1427260000 Grommet 3	Buy now
15	6G1427270000 Grommet	Buy now

Bottom Cowling



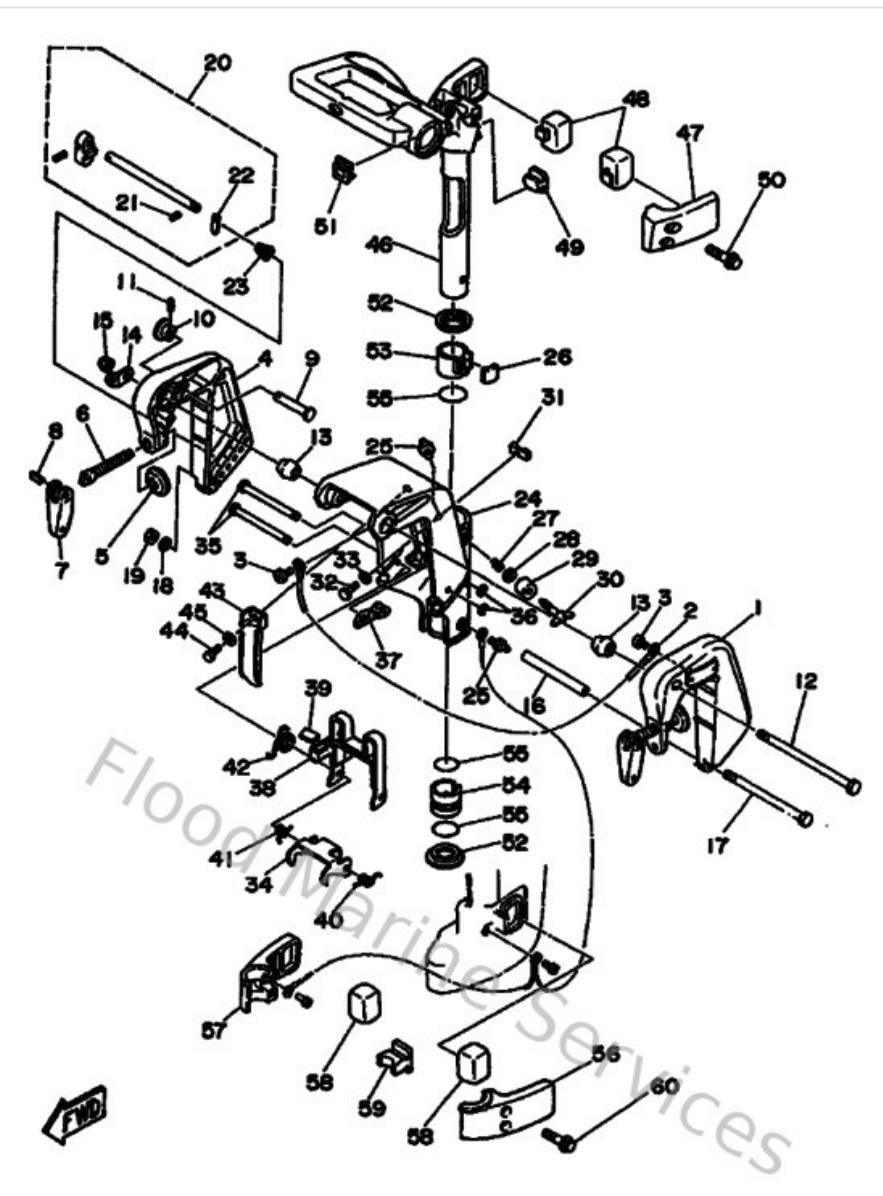
Ref	Part	
16	6G1427480000 Grommet	Buy now
17	6G1263260000 Grommet	Buy now
18	9048015M3100 Grommet (6g1)	Buy now
19	9038706M5200 Collar (6g1)	Buy now
20	9010506M1500 Bolt (6e0)	Buy now
21	6G1427160000 Rubber, seal 1	Buy now
22	6A0825500100 Stop switch assembly	Buy now
23	6E9825750200 Engine stop switch assembly	Buy now
24	682825560000 Lanyard, stop switch	Buy now

Bracket 1



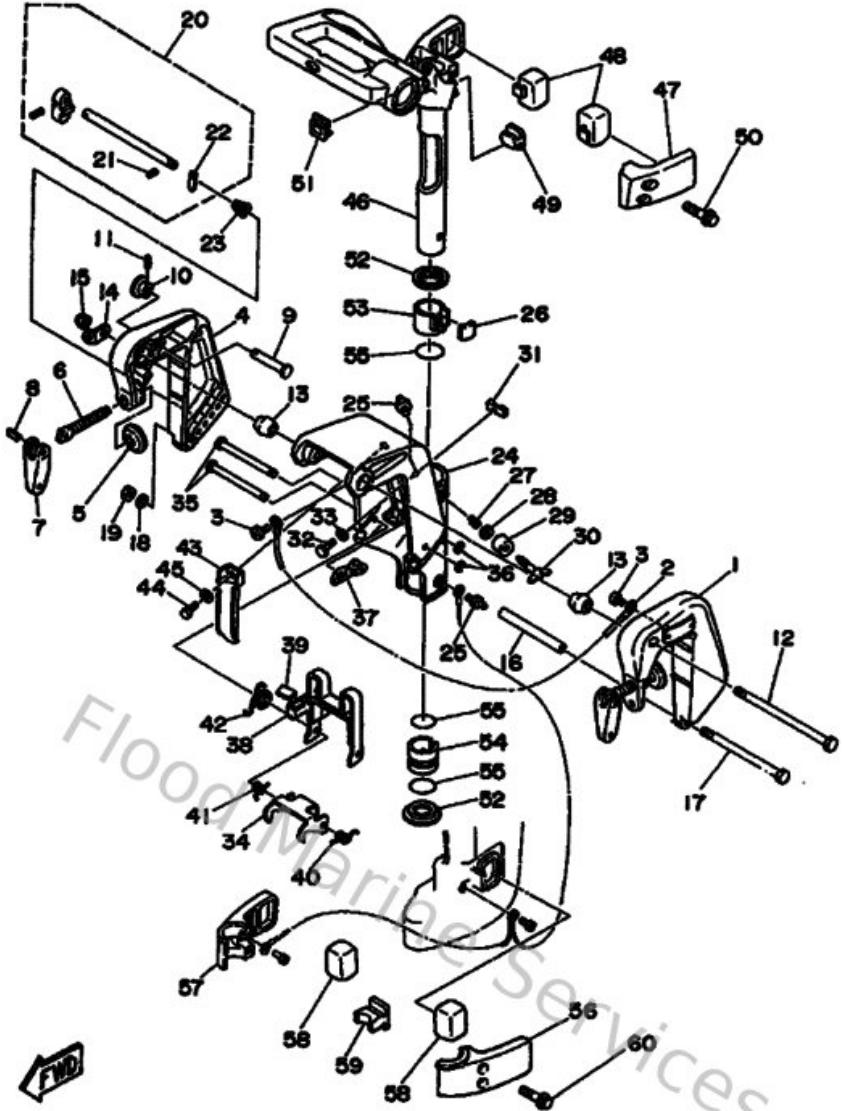
Ref	Part	
1	6G143111024D Bracket clamp 1	Buy now
2	6E5821480000 Wire, lead 5	Buy now
3	985800600800 Screw, pan head(6a3)	Buy now
4	6GH43112008D Bracket, clamp 2	Buy now
5	648431140100 Pad, transom clamp	Buy now
6	6G1431160200 Screw, transom clamp.	Buy now
7	6EEG31180000 Handle, transom cl	Buy now
8	9025404M0000 Pin(6a1)	Buy now
9	689431910000 Shaft, stopper	Buy now
10	689431920100 Knob, stopper	Buy now
11	916903001600 Pin, spring	Buy now
12	9010108M0800 Bolt(6h6)	Buy now
13	6G1431360000 Piece, friction	Buy now
14	6A1431130100 Plate, clamp bracket	Buy now
15	957800830000 Nut, nylon (6j8)	Buy now

Bracket 1



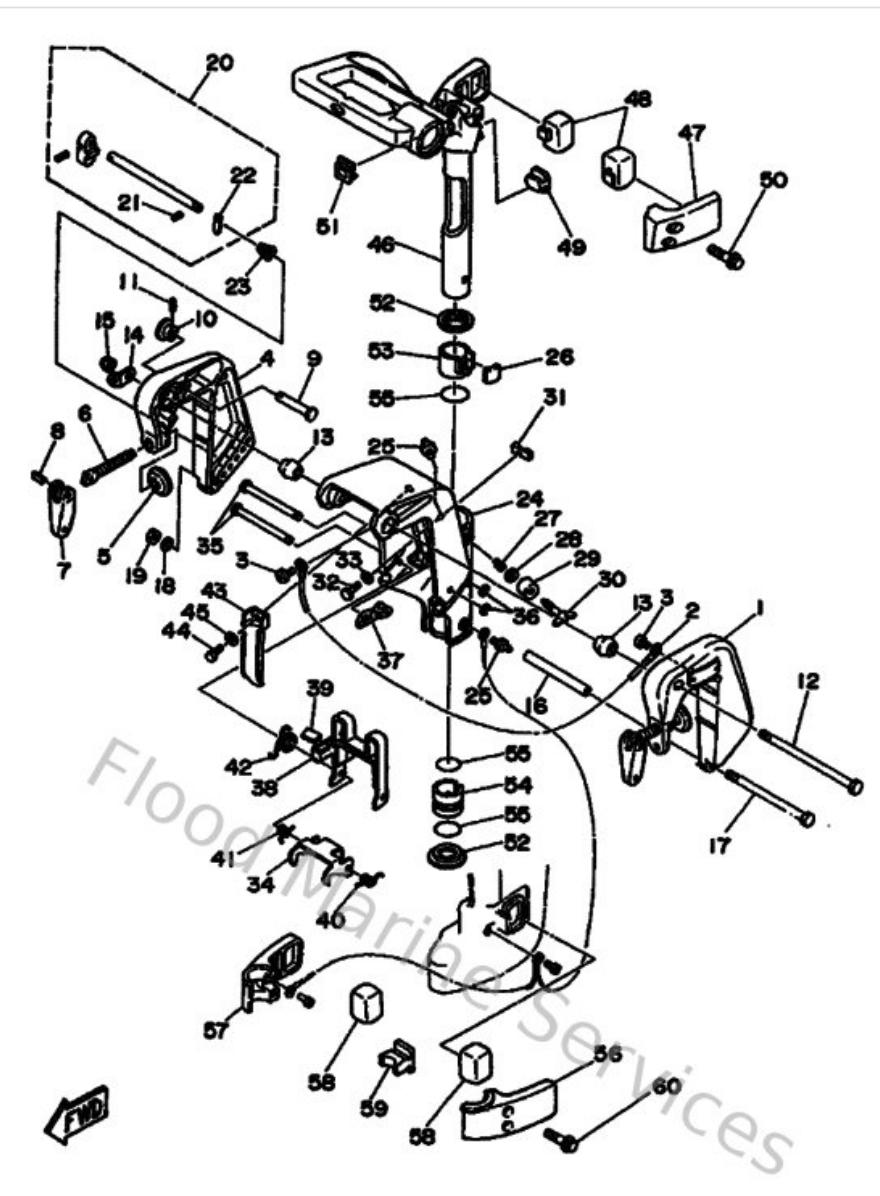
Ref	Part	
16	9038706M1300 Collar(6h6)	Buy now
17	970950613500 Bolt(6g1)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	953800660000 Nut(661)	Buy now
20	6G1431600000 Tilt rod assembly	Buy now
21	916903000800 Pin. spring(656)	Buy now
22	6EEG31650000 Plate, tilt lock	Buy now
23	9050210M0600 Spring, conical(6g1)	Buy now
24	6G143311134D Bracket, swivel 1	Buy now
25	9370006M0300 Nipple, grease(6a1)	Buy now
26	6G1425280000 Piece, friction	Buy now
27	9050118M0000 Spring, compression (676)	Buy now
28	929900860000 Washer, plain (663)	Buy now
29	6G1433730000 Seal, damper	Buy now
30	6G1425290000 Screw, friction piece	Buy now

Bracket 1



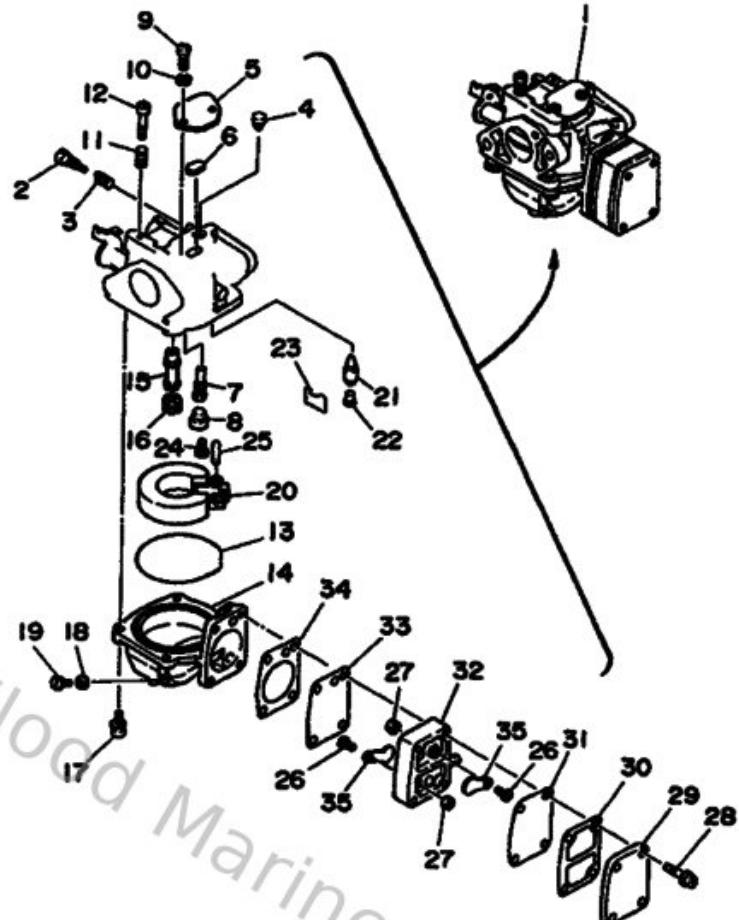
Ref	Part	
31	6G1445320100 Stopper, upper mount	Buy now
32	970950601000 Bolt	Buy now
34	6N0G36140000 Plate, tilt lock	Buy now
35	6G1436590000 Shaft, reverse lock	Buy now
36	990800560000 Circlip(22k)	Buy now
37	6G1436150100 Plate, tilt lock	Buy now
38	6G1436810000 Lever, shallow water drive	Buy now
39	6G1433180100 Cover	Buy now
40	9050810M1500 Spring, torsion (6g1)	Buy now
41	9050810M1600 Spring, torsion (6g1)	Buy now
42	9050814M1700 Spring, torsion (6g1)	Buy now
43	6G1427310000 Carrying handle	Buy now
44	970800801600 Bolt	Buy now
46	6G142511044D Bracket, Steering	Buy now
47	6G144511004D Cover, upper mount	Buy now

Bracket 1



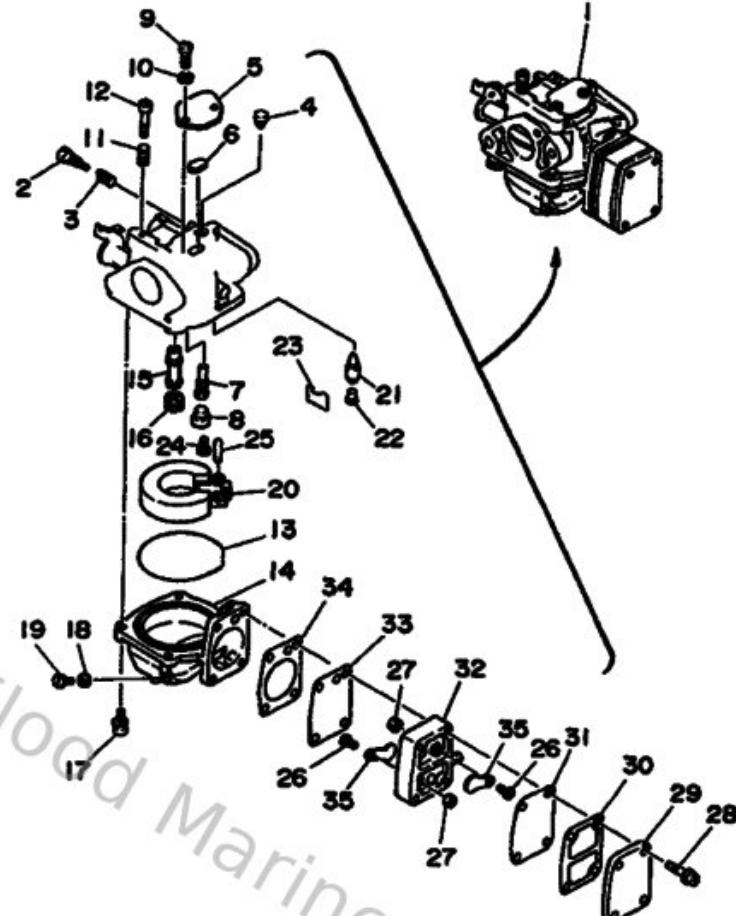
Ref	Part	
48	6G1445140000 Mount damper, upper side	Buy now
49	6G1445160000 Mount damper, upper front	Buy now
50	958800603500 Bolt, flange(4nx)	Buy now
51	6G1425510000 Grommet	Buy now
52	6G1425350000 Washer, thrust 1	Buy now
53	6G1425370000 Bushing, pivot shaft	Buy now
54	6G1425380100 Bushing, pivot shaft	Buy now
55	9321030M3100 O-ring (6a5)	Buy now
56	6G144551014D Housing, lower mount rubber 1	Buy now
57	6G144552024D Housing, lower mount rubber 2	Buy now
58	6N0G4555A000 Mount damper, lower side	Buy now
59	6G144557A000 Mount damper, lower front	Buy now
60	958950603500 Bolt, flange(4nx)	Buy now

Carburetor



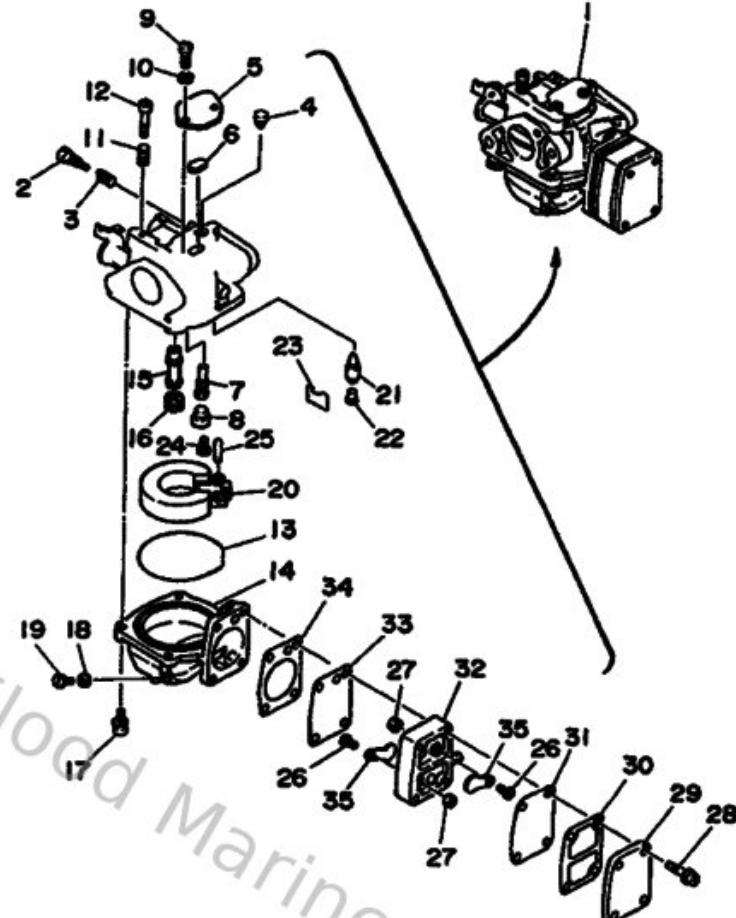
Ref	Part	
1	6G1143010100 Carburetor assembly 1	Buy now
2	679149230000 Screw, pilot	Buy now
3	679145550000 Spring	Buy now
4	6G1149660000 Cap	Buy now
5	6G1145270000 Plate	Buy now
6	6G1141260000 Packing	Buy now
7	6G1149480500 Jet (#45)	Buy now
8	676149660000 Rubber cap	Buy now
9	985800401000 Screw, pan head (e56)	Buy now
10	929900410000 Ybs67-4 washer, spring	Buy now
11	905011032600 Spring coil(663)(carb)	Buy now
12	663145230000 Screw, stop	Buy now
13	6G1149840000 Gasket, float chamber	Buy now
14	6G1149800100 Body, float chamber	Buy now
15	6G1149470000 Nozzle, main	Buy now

Carburetor



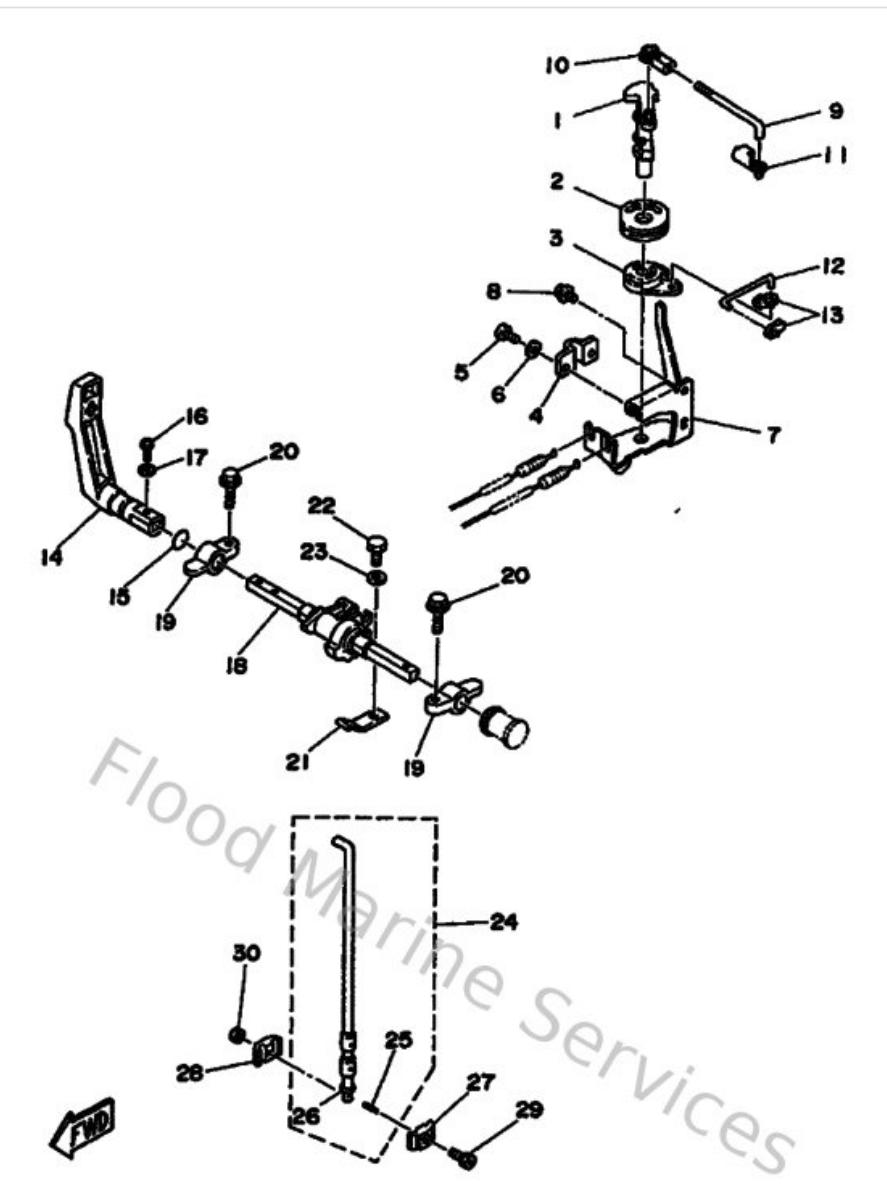
Ref	Part	
16	676149432600 Jet, main (#98)	Buy now
17	985800401400 Screw, pan head(ga5)	Buy now
18	6G1143980000 Washer	Buy now
19	6G1149920000 Screw, drain	Buy now
20	6G1149850000 Float comp.	Buy now
21	6G1145460100 Valve, needle	Buy now
22	676141860000 Pin, valve	Buy now
23	663141590000 Clip	Buy now
24	985800400800 Screw, pan head (713)	Buy now
25	688145480000 Pin, arm	Buy now
26	985800300600 Screw, pan head(78g)	Buy now
27	953800360000 Nut (6g8)	Buy now
28	979800412500 Screw, with washer	Buy now
29	6G1244520000 Cover, pump	Buy now
30	6G1244320000 Packing	Buy now

Carburetor



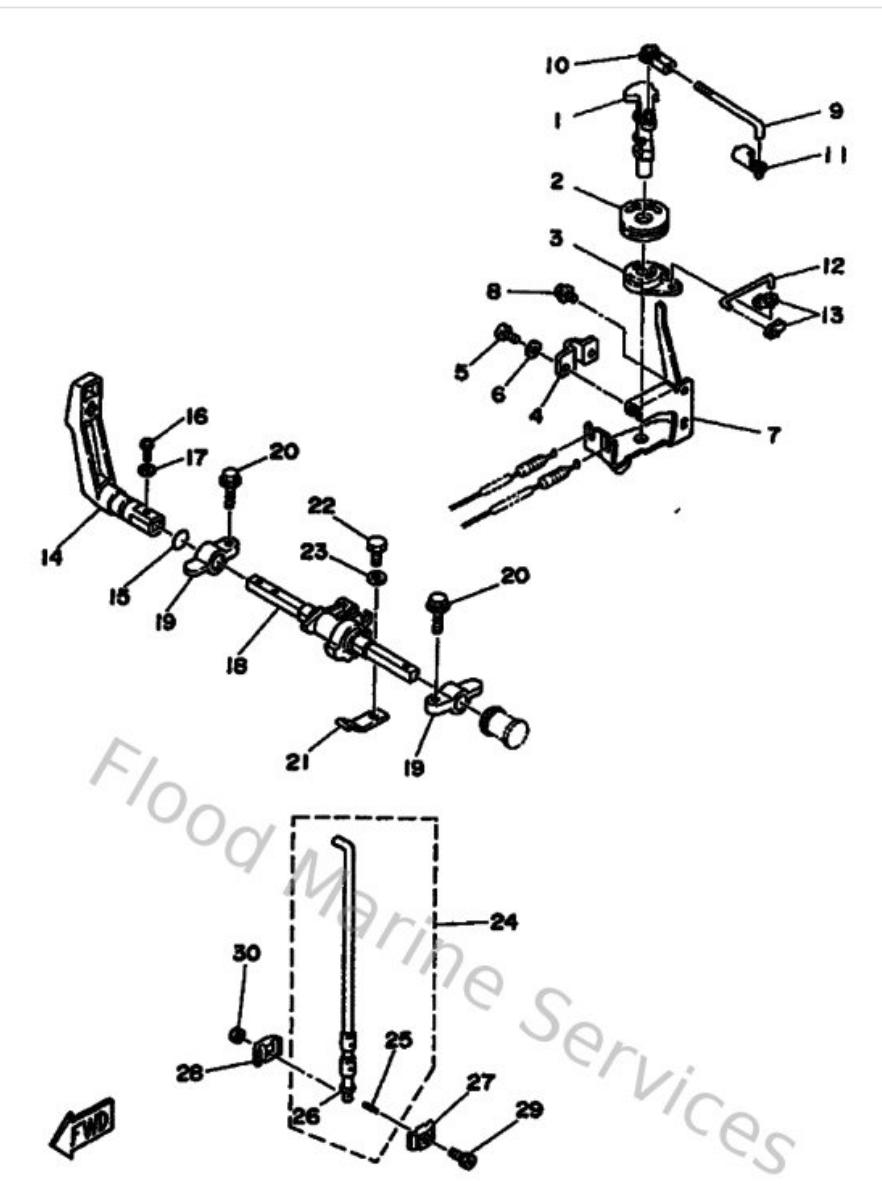
Ref	Part	
31	6G1244710000 Diaphragm	Buy now
32	6G1244120100 Body 1	Buy now
33	6G1244110000 Diaphragm	Buy now
34	6G1244310100 Gasket, fuel pump 1	Buy now
35	6G1244210000 Valve, check	Buy now

Control



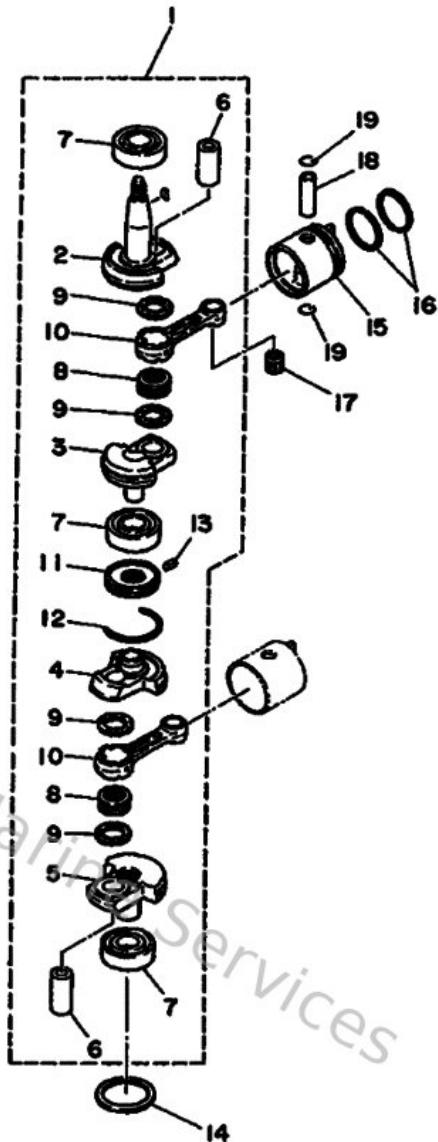
Ref	Part	
1	6G1416310000 Lever, magneto control	Buy now
2	6G1416380000 Pulley	Buy now
3	6G1412830100 Lever, free accel 1	Buy now
4	6G1416610000 Bracket 1	Buy now
5	978850501000 Screw, pan head(62x)	Buy now
6	929900510000 Ybs67-5 washer, spring	Buy now
7	6G1144978000 Stay, throttle wire	Buy now
8	958800601000 Bolt, flange(7ht)	Buy now
9	6G1412380000 Joint, link	Buy now
10	6H1412370000 Joint, link	Buy now
11	6R5412370000 Joint, link	Buy now
12	6G1412110000 Link, accel	Buy now
13	661412620200 Joint, choke lever	Buy now
14	6G1441110000 Handle, gear shift	Buy now
15	932101279000 O-ring(3ld)	Buy now

Control



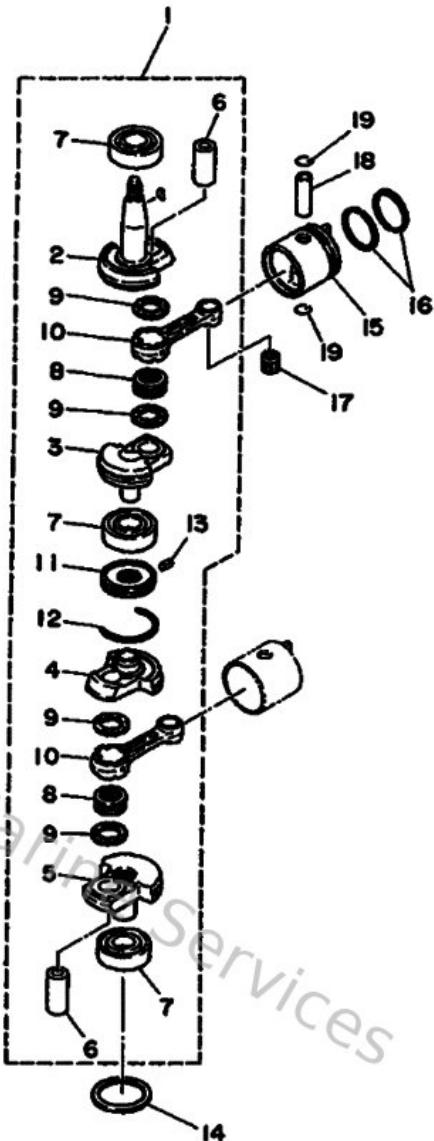
Ref	Part	
16	978850501600 Screw, pan head(6b0)	Buy now
17	929900560000 Washer, plain (646)	Buy now
18	6G1441210294 Lever, shift rod	Buy now
19	6G1416620194 Bracket	Buy now
20	970800602000 Bolt(7u8)	Buy now
21	6G1441160100 Spring	Buy now
22	970950601200 Bolt(gh1)	Buy now
23	929900660000 Washer, plain (646)	Buy now
24	6G1441100000 Shift rod assembly	Buy now
25	916902001000 Pin, spring	Buy now
27	6N0G41451000 Connecter 1	Buy now
28	6G1441460000 Connecter 2	Buy now
29	9010906M1700 Bolt (6g1)	Buy now
30	953800660000 Nut(661)	Buy now

Crankshaft & Piston



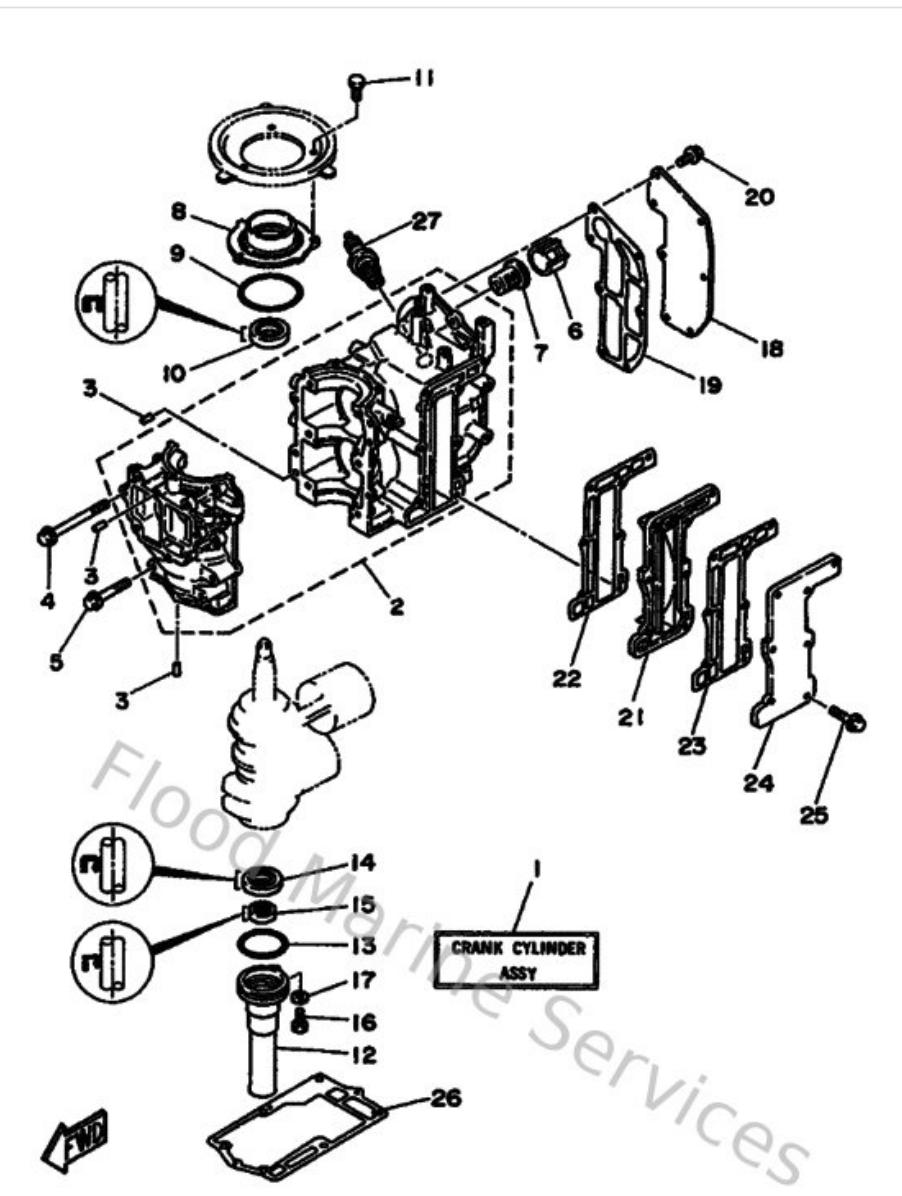
Ref	Part	
1	6G1114000100 Crankshaft assembly	Buy now
2	6G1114120100 Crank 1	Buy now
3	6G1114220100 Crank 2	Buy now
4	6N0E14320000 Crank 3	Buy now
5	6G1114420100 Crank 4	Buy now
6	6G1116810000 Pin, crank	Buy now
7	93306204U000 Bearing(6e0)	Buy now
8	93310418V100 Bearing (6e0)	Buy now
9	902091811200 Washer 132116850000	Buy now
10	6N0E16510000 Rod connecting	Buy now
11	6G1115150100 Seal, labyrinth 1	Buy now
12	934404705500 Cir clip (655)	Buy now
13	916092000800 Pin, spring	Buy now
14	902014152800 Washer, Plate (90201-41303-00)	Buy now
15	6G1116310098 Piston (std)	Buy now

Crankshaft & Piston



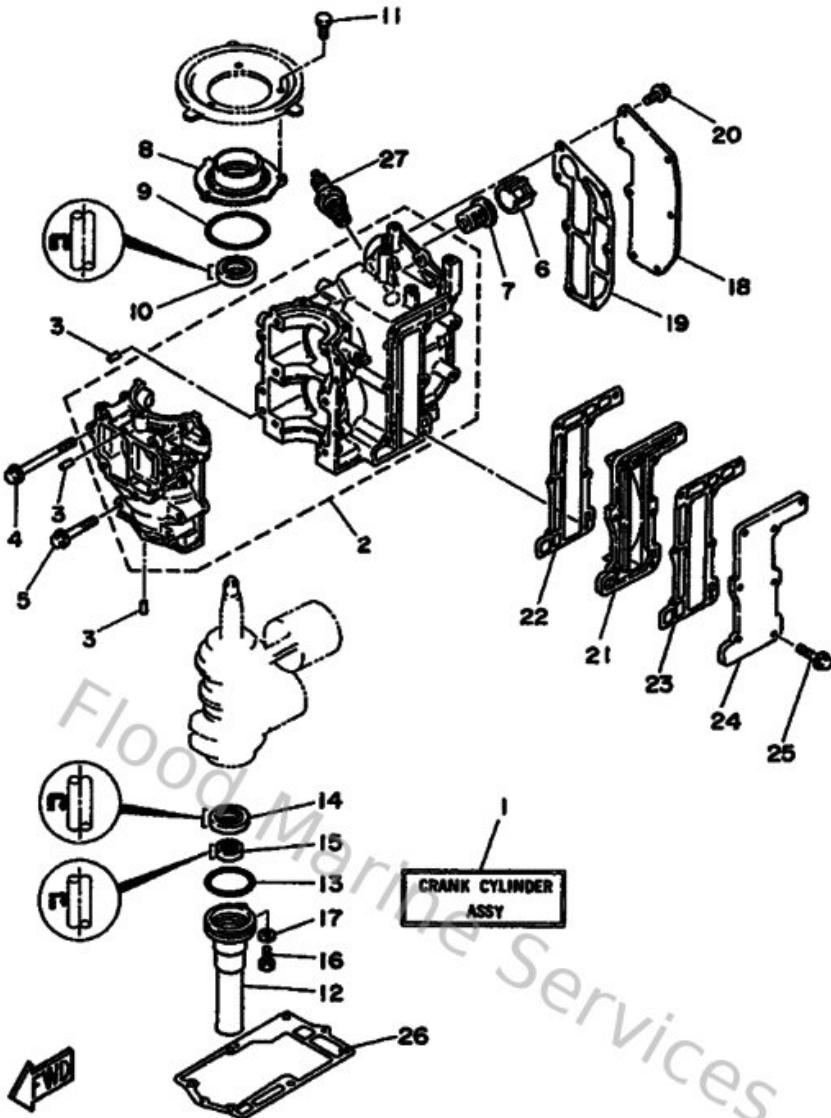
Ref	Part	
16	6G1116100000 Piston ring set (std)	Buy now
17	93310112V000 Bearing (6e0)	Buy now
18	6G1116330000 Pin, piston	Buy now
19	934501302200 Circlip 132116340000	Buy now

Cylinder & Crankcase



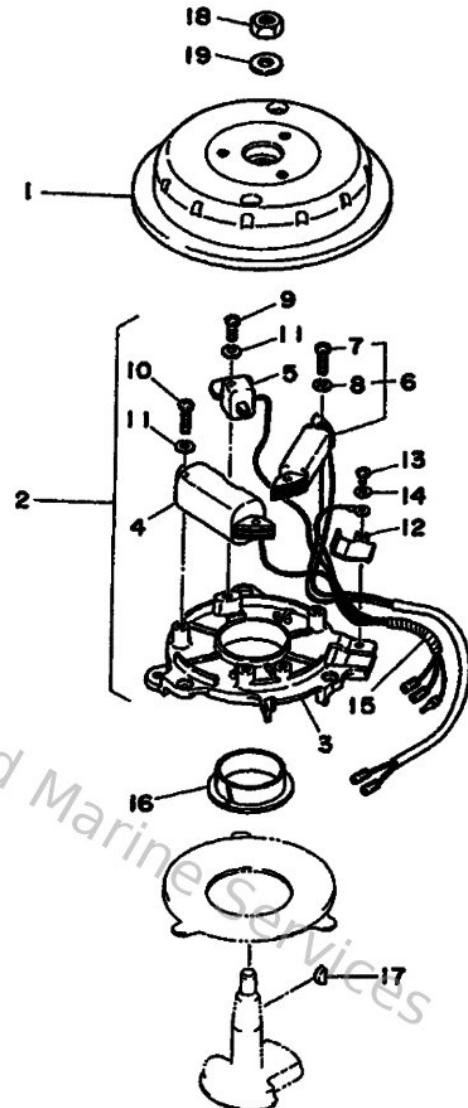
Ref	Part	
1	6G1W0090044D Crank cylinder assembly	Buy now
2	6G1151000094 Crankcase assembly	Buy now
3	936040806200 Pin,dowel (626)	Buy now
4	9010506M2600 Bolt (6g1)	Buy now
5	9010506M2500 Bolt (6g1)	Buy now
6	9038722M5000 Collar (6g1)	Buy now
7	6E5124110200 Thermostat	Buy now
8	6G1153590194 Housing, oil seal	Buy now
9	9321054M5400 O-ring (6g1)	Buy now
10	9310220M2500 Oil seal (6e0)	Buy now
11	970950601600 Bolt, hexagon deep recess	Buy now
12	6G115396015B Housing, oil seal	Buy now
13	932104215900 O-ring (647)	Buy now
14	9310120M2900 Oil seal(6j1)	Buy now
15	9310112M2600 Oil seal(6g1)	Buy now

Cylinder & Crankcase



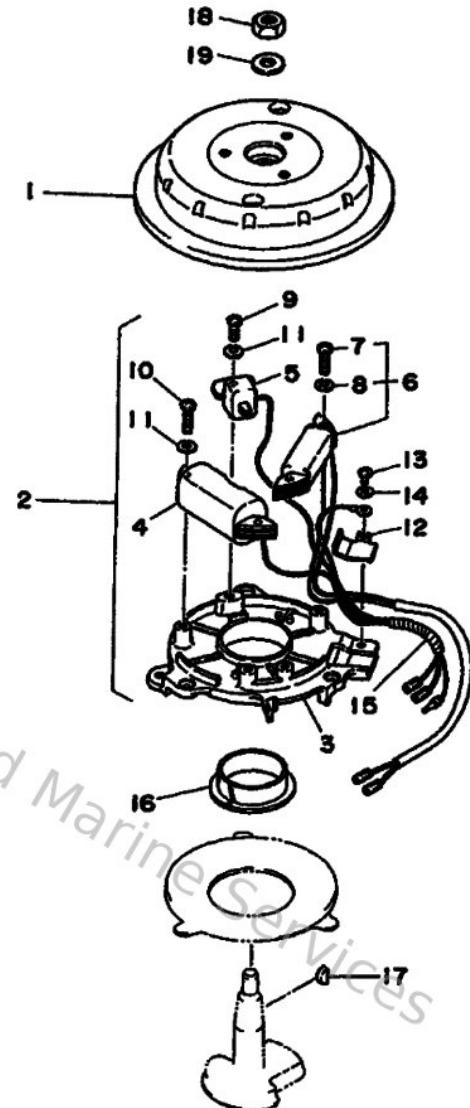
Ref	Part	
17	929900660000 Washer, plain (646)	Buy now
18	6G111191019M Cover, cylinder head 1	Buy now
19	6G111193A100 Gasket, head cover 1	Buy now
20	9010506M1400 Bolt (6e0)	Buy now
21	6G141111019M Inner cover, exhaust	Buy now
22	6G141112A100 Gasket, exhaust inner cover	Buy now
23	6G141114A000 Gasket, exhaust outer cover	Buy now
24	6G141113019M Outer cover, exhaust	Buy now
25	9010506M2400 Bolt (6g1)	Buy now
26	6G145113A100 Gasket, upper casing	Buy now
27	947020027100 Plug, spark (br7hs-10)	Buy now

Generator



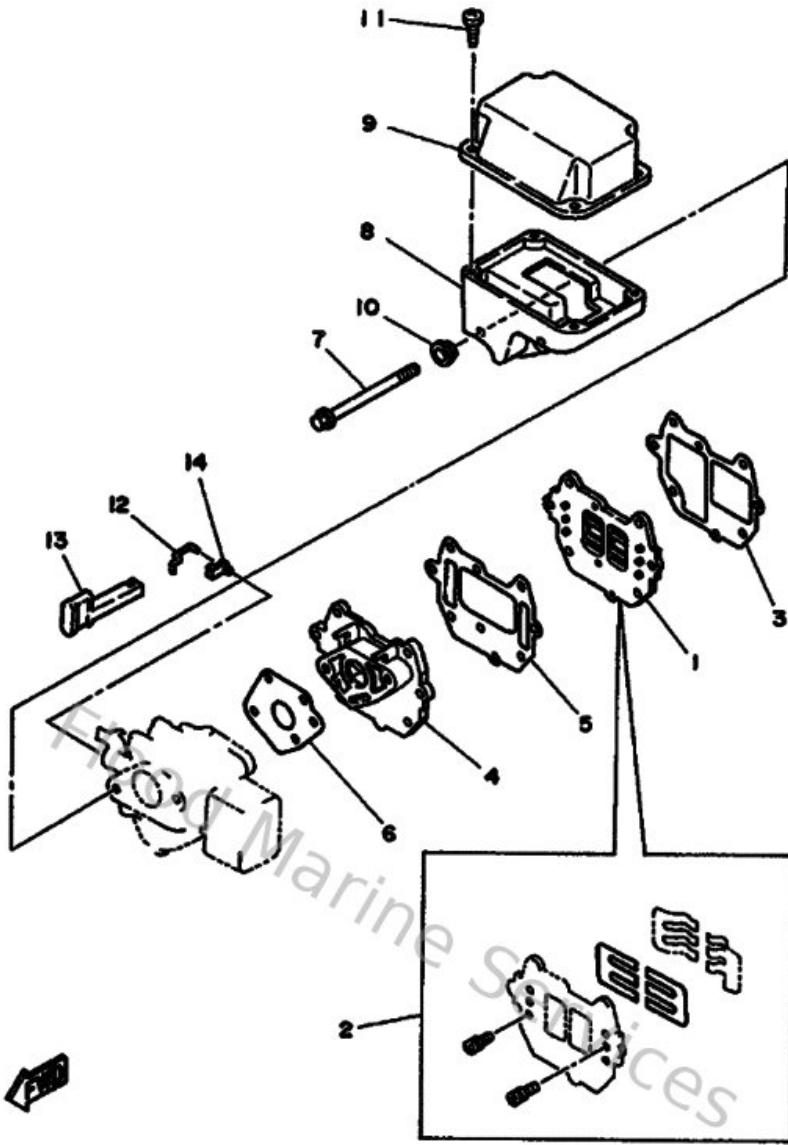
Ref	Part	
1	6G1855507100 Rotor assembly	Buy now
2	6G185560F000 Base ass'y	Buy now
3	6G1855097000 Base, magneto	Buy now
4	6E7855207000 Coil assembly	Buy now
5	6E7855807000 Pulser coil ass'y	Buy now
6	6E781303A000 Lighting coil ass'y	Buy now
7	985800552500 Screw, panhead (a93)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	985800501600 Screw, pan head(6b0)	Buy now
10	985170502000 Screw, pan head	Buy now
11	6G1855487000 Cord, clamp	Buy now
12	985800400800 Screw, pan head (713)	Buy now
13	929900410000 Ybs67-4 washer, spring	Buy now
14	6G1855157000 Wire, lead	Buy now
15	9038644M4200 Bushing (6g1)	Buy now

Generator



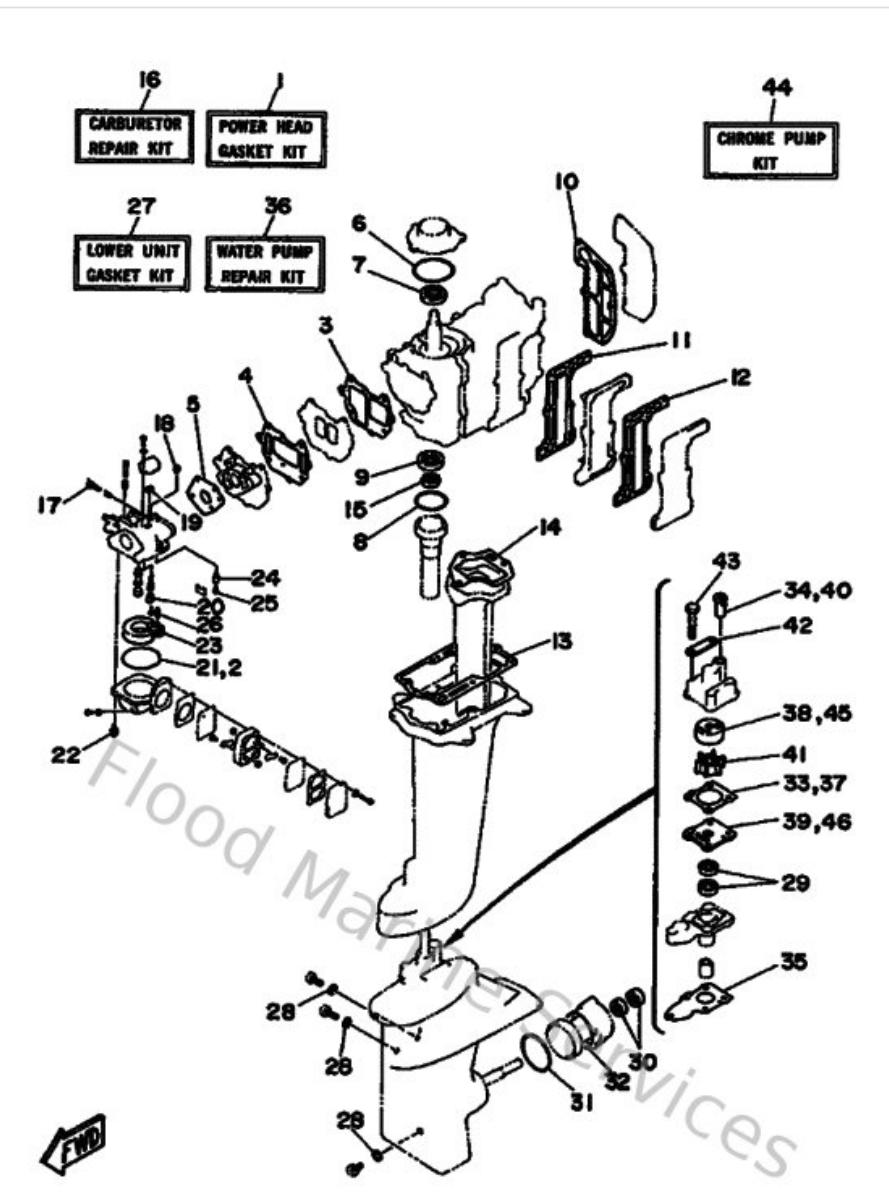
Ref	Part	
17	9028004M0600 Key, woodruff(6a1)	Buy now
18	901701011300 Nut, crank shaft (650)	Buy now
19	90201102G900 Washer, plate (26h)	Buy now

Intake



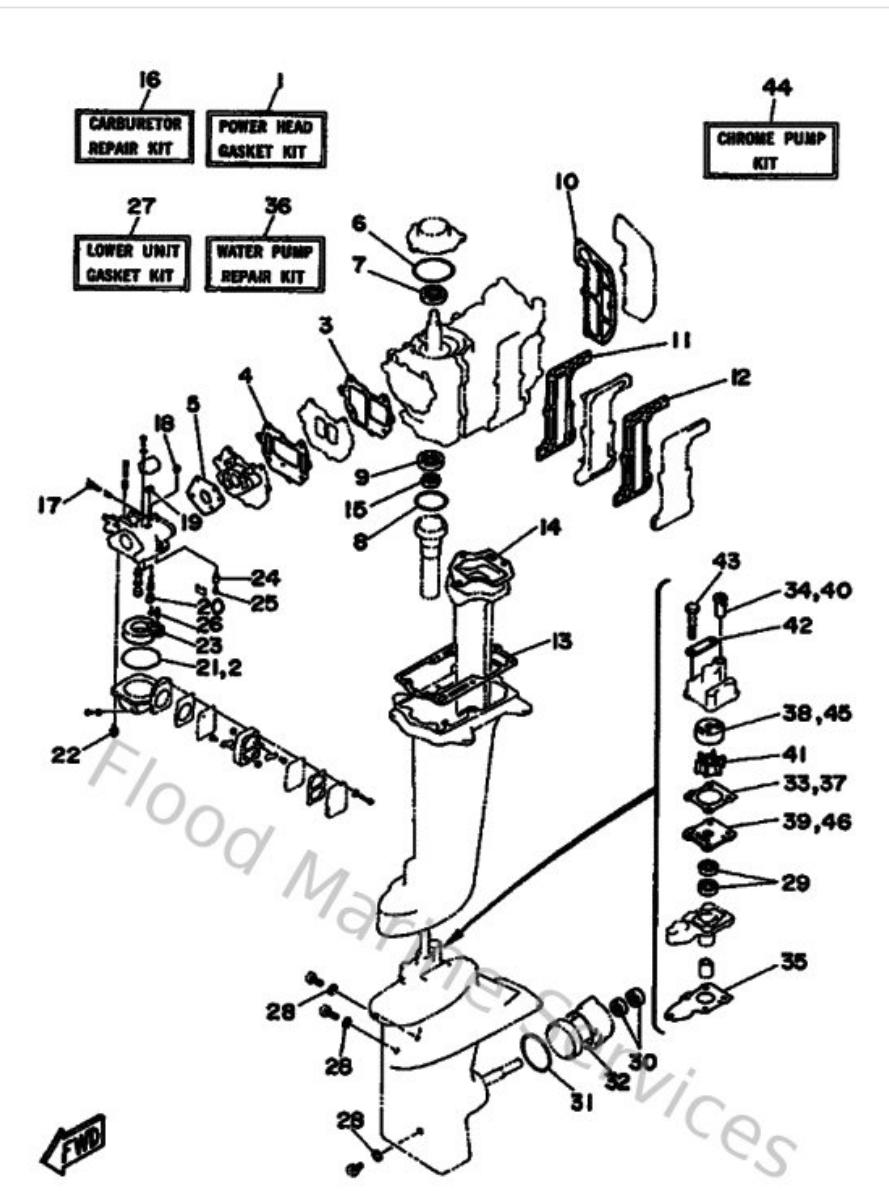
Ref	Part	
1	6G1136100100 Reed valve assembly	Buy now
2	6G1W00040000 Reed set	Buy now
3	6G113621A100 Gasket, valve seat	Buy now
4	6G1136410094 Manifold, intake 1	Buy now
5	6G113645A100 Gasket, intake manifold	Buy now
6	6G114198A100 Gasket	Buy now
7	958950608500 Bolt, flange(6g1)	Buy now
8	6M8E44170000 Cover set	Buy now
9	6G1144180000 Cover 2	Buy now
10	9038706M7000 Collar (6h5)	Buy now
11	977805051400 Screw, panhead tapping (682)	Buy now
12	6G1412560000 Rod, choke link	Buy now
13	6G1412710000 Knob, choke 1	Buy now

Kits De Reparation



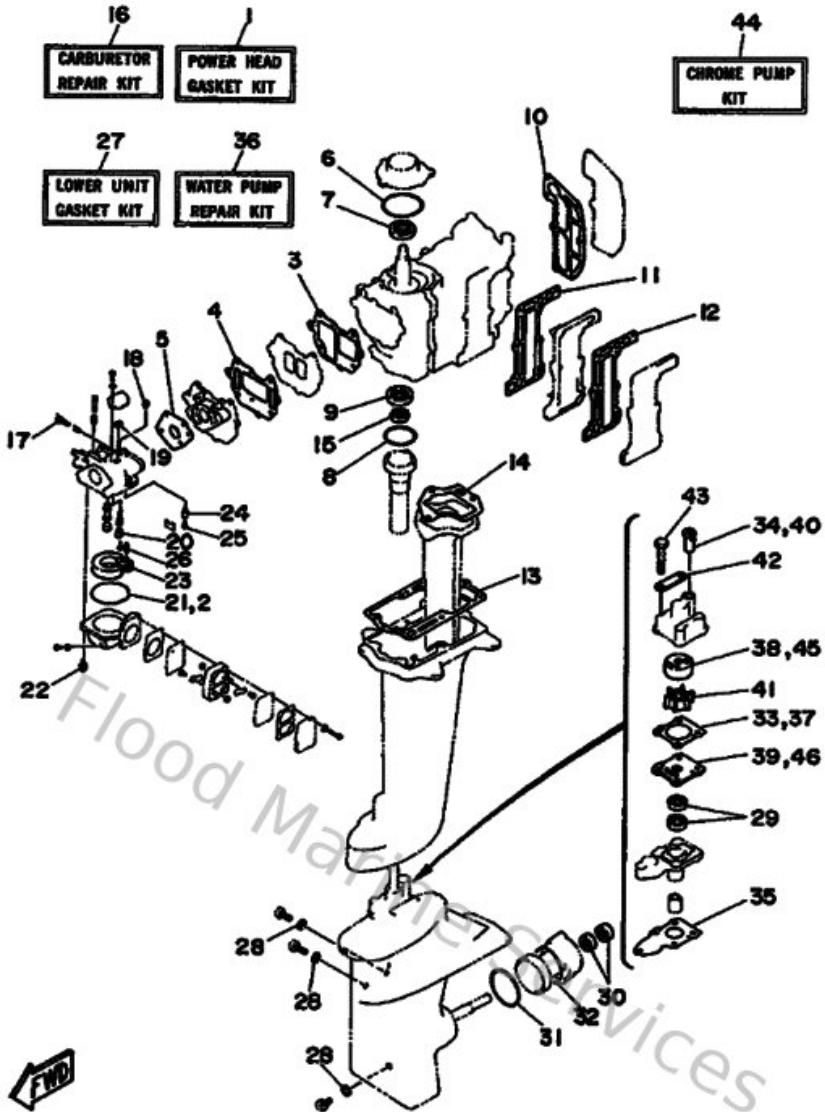
Ref	Part	
1	6G1W00010200 Gasket kit, power unit	Buy now
2	6G1149840000 Gasket, float chamber	Buy now
3	6G113621A100 Gasket, valve seat	Buy now
4	6G113645A100 Gasket, intake manifold	Buy now
5	6G114198A100 Gasket	Buy now
6	9321054M5400 O-ring (6g1)	Buy now
7	9310220M2500 Oil seal (6e0)	Buy now
8	932104215900 O-ring (647)	Buy now
9	9310120M2900 Oil seal(6j1)	Buy now
10	6G111193A100 Gasket, head cover 1	Buy now
11	6G141112A100 Gasket, exhaust inner cover	Buy now
12	6G141114A000 Gasket, exhaust outer cover	Buy now
13	6G145113A100 Gasket, upper casing	Buy now
14	6G141133A000 Gasket, exhaust manifold 1	Buy now
15	9310112M2600 Oil seal(6g1)	Buy now

Kits De Reparation



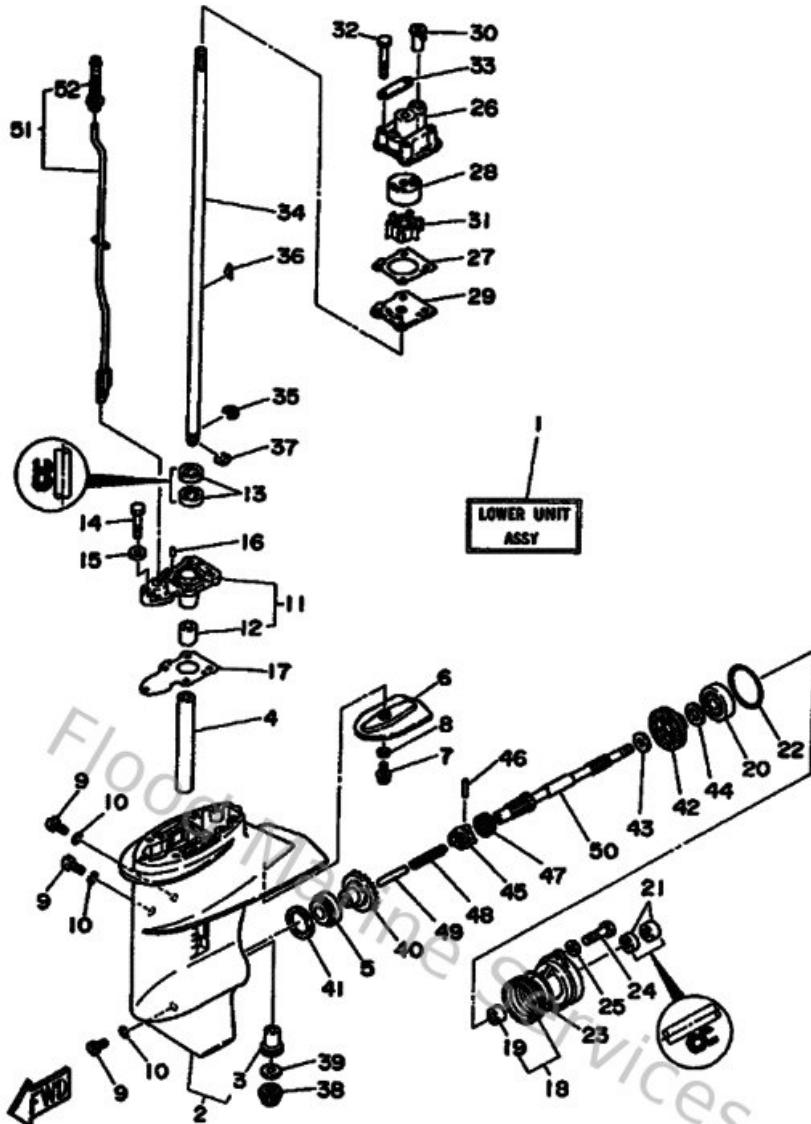
Ref	Part	
16	6G1W00930000 Carburetor repair kit	Buy now
17	679149230000 Screw, pilot	Buy now
18	6G1149660000 Cap	Buy now
19	6G1141260000 Packing	Buy now
20	679149660000 Rubber cap	Buy now
22	979800411400 Screw, pan head(ga5)	Buy now
23	6G1149850000 Float comp.	Buy now
24	6G1145460100 Valve, needle	Buy now
25	676141860000 Pin, valve	Buy now
26	688145480000 Pin, arm	Buy now
27	6G1W00012100 Gasket kit, lower unit	Buy now
28	904300800300 Gasket	Buy now
29	9310111M2300 Oil seal (6g1)	Buy now
30	931011507400 Oil seal (655)	Buy now
31	932104904600 O-ring (620)	Buy now

Kits De Reparation



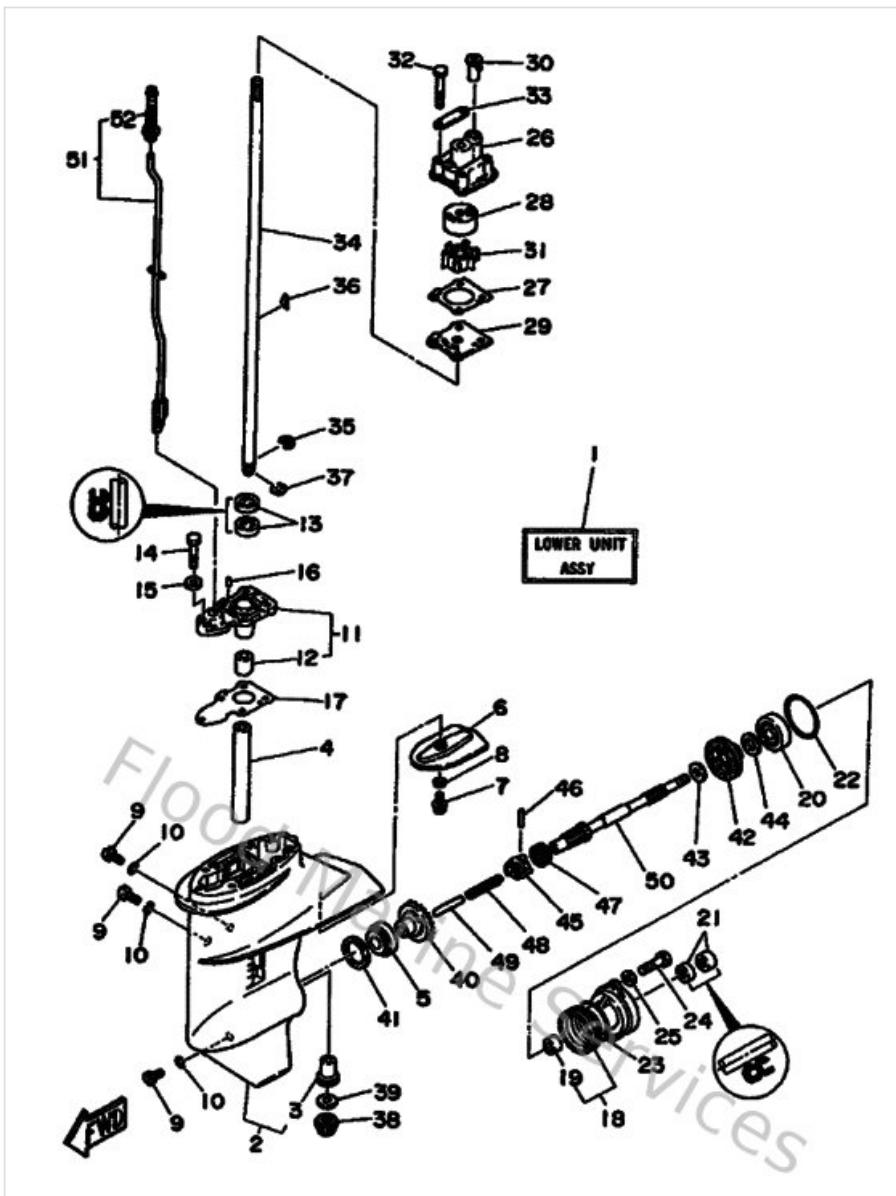
Ref	Part	
32	932105367900 O-ring(50m)	Buy now
33	6G144315A000 Gasket,water pump	Buy now
34	647443660000 Damper, water seal 2	Buy now
35	6G145315A000 Packing, lower casing	Buy now
36	6G1W00780100 Water pump repair kit	Buy now</a

Lower Casing & Drive



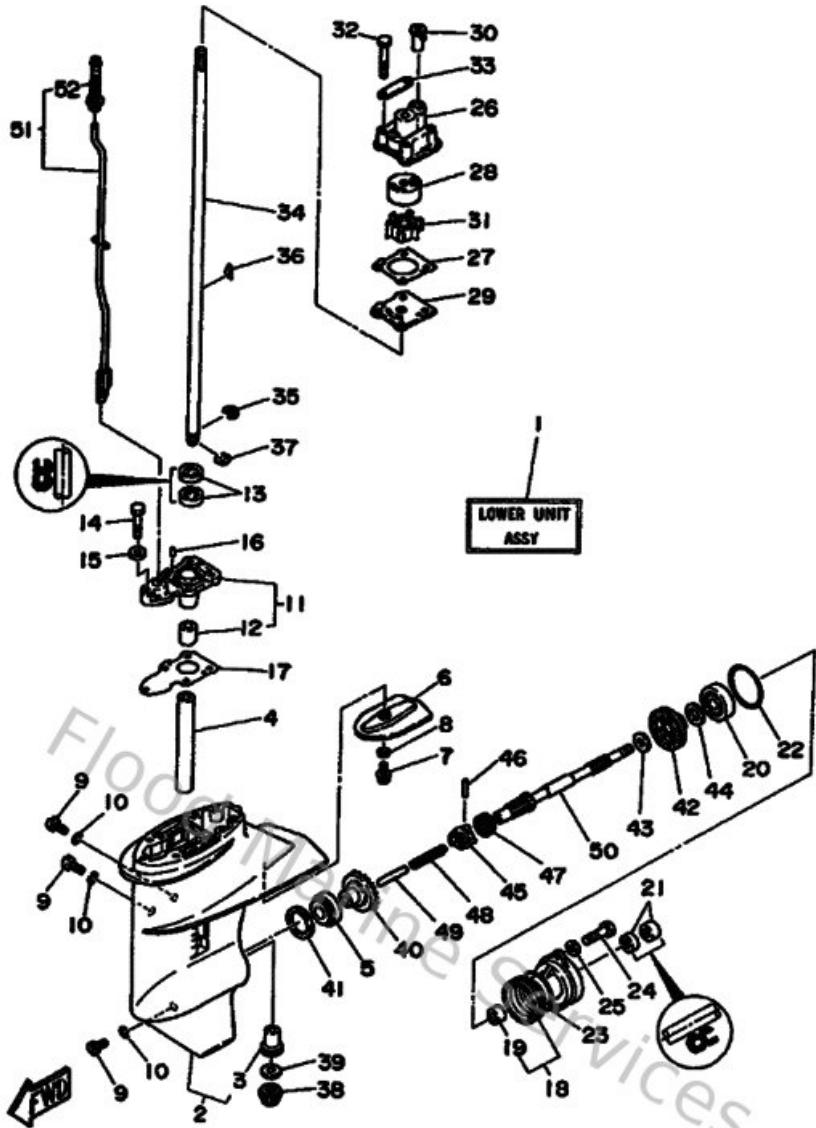
Ref	Part	
1	6G145300034D Lower unit assembly	Buy now
2	6G145311024D Casing, lower	Buy now
3	6G1453170900 Bushing, drive shaft 2	Buy now
4	9038714M4900 Collar (6g1)	Buy now
5	93332000U400 Brg,tapered roller 42mm (689)	Buy now
6	6G1452510300 Anode	Buy now
7	958800601600 Bolt, flange(jl8)	Buy now
8	929900630000 Washer, tooth	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now
11	6G14533101CA Housing, bearing 1	Buy now
12	6G1453160900 Bushing, drive shaft 1	Buy now
13	9310111M2300 Oil seal (6g1)	Buy now
14	970950603000 Bolt(jf7)	Buy now
15	929900660000 Washer, plain (646)	Buy now

Lower Casing & Drive



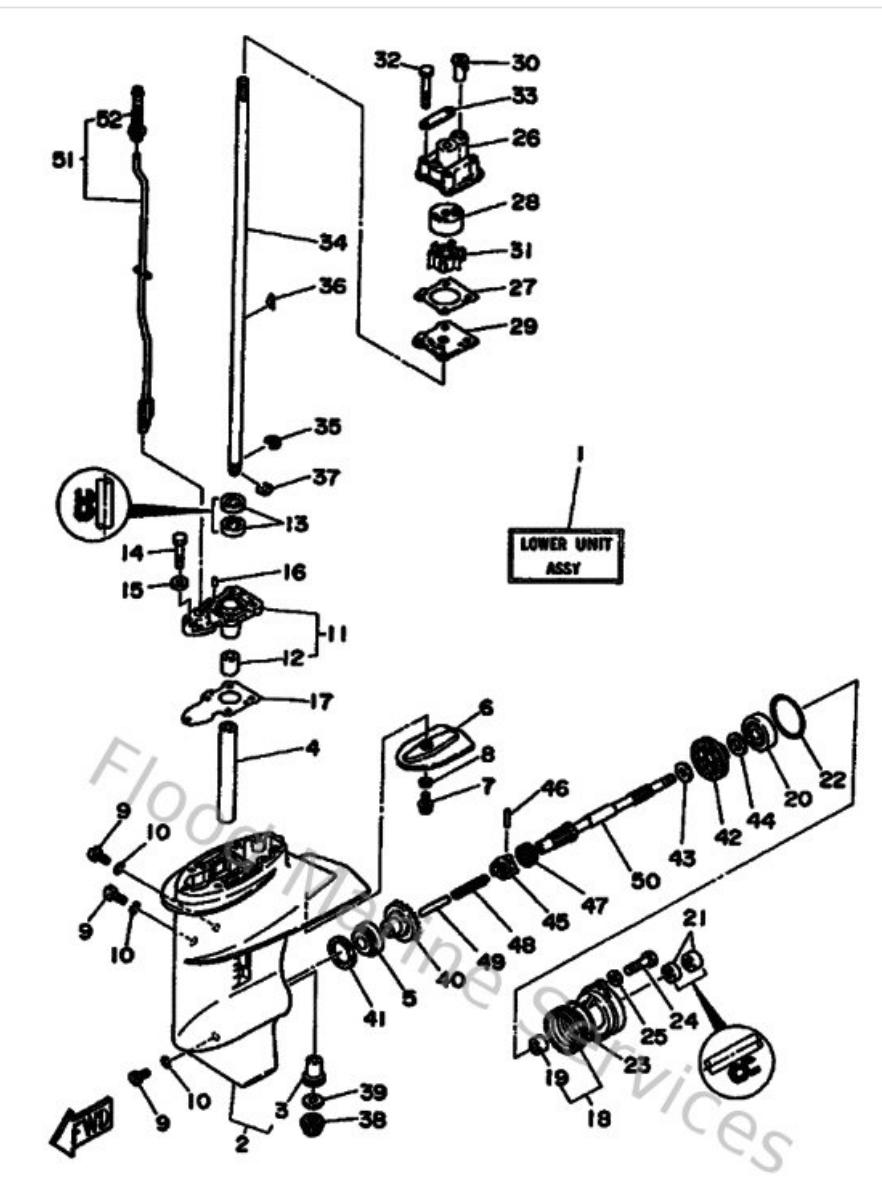
Ref	Part	
16	936040806200 Pin,dowel (626)	Buy now
17	6G145315A000 Packing, lower casing	Buy now
18	6G145361014D Cap, lower casing	Buy now
19	6G1453620900 Bushing, lower casing cap	Buy now
20	933060042600 Bearing (7k2)	Buy now
21	931011507400 Oil seal (655)	Buy now
22	932104904600 O-ring (620)	Buy now
23	932105367900 O-ring(50m)	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
26	6G1443110000 Housing, water pump	Buy now
27	6G144315A000 Gasket,water pump	Buy now
28	6G1443220000 Insert, cartridge	Buy now
29	6G1443230000 Outer plate, cartridge	Buy now
30	647443660000 Damper, water seal 2	Buy now
31	6G1443520000 Impeller	Buy now

Lower Casing & Drive



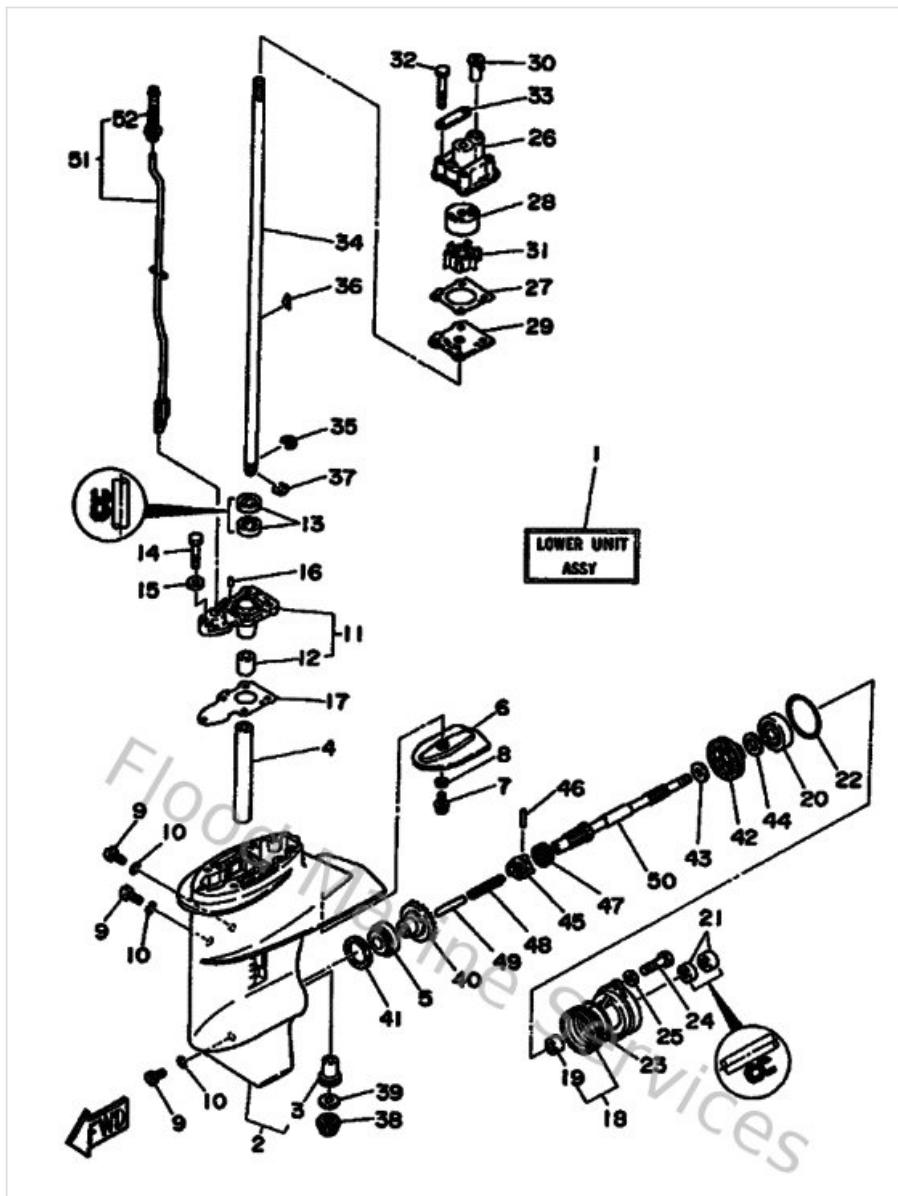
Ref	Part	
32	970800604500 Bolt, hexagon	Buy now
33	6G1443280000 Plate	Buy now
34	6G1455112000 Shaft, Drive (Ul.ing)	Buy now
35	9046709M0500 Clip (6g1)	Buy now
36	902800302400 Key, woodruff(662)	Buy now
37	990010660000 Circlip(53l)	Buy now
38	6G1455510000 Pinion	Buy now
39	6G1455333000 Shim (t:2.2mm)	Buy now
40	6G1455600000 Gear 1 (27t)	Buy now
41	664455870130 Shim (t:0.30mm)	Buy now
42	6G1455710000 Gear 2	Buy now
43	9020115M8900 Washer, plate (6g1)	Buy now
44	647455670000 Shim, gear adjust	Buy now
45	6G1456310000 Clutch, dog	Buy now
46	6G1456320000 Cross, pin	Buy now

Lower Casing & Drive



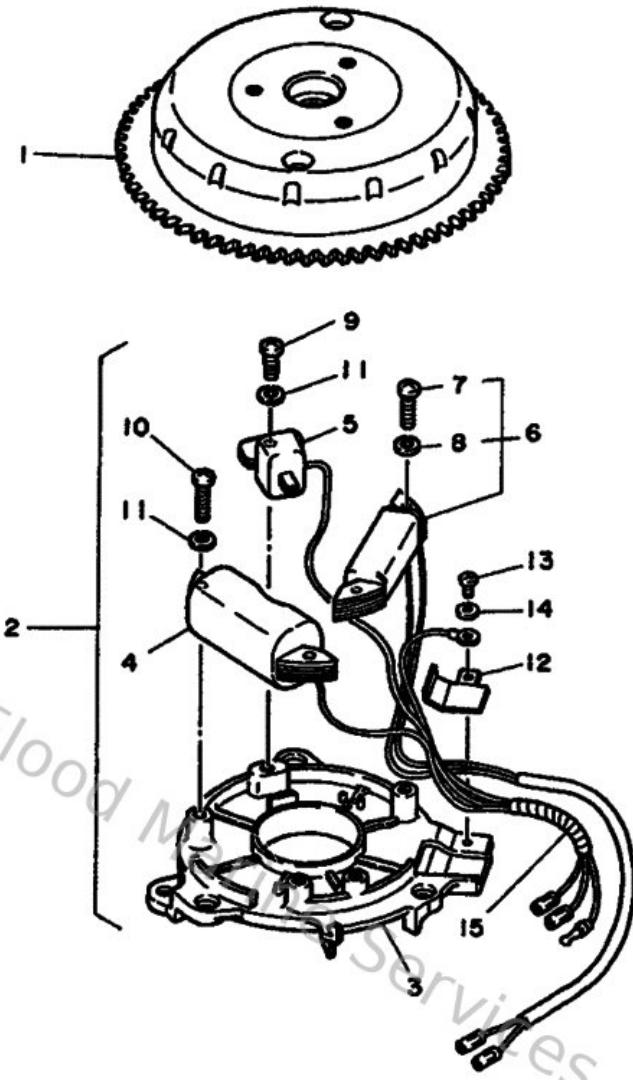
Ref	Part	
47	654456330000 Ring, cross pin	Buy now
48	9050112M3800 Spring, compression(6g1)	Buy now
49	6G1456350000 Plunger, shift	Buy now
50	6G1456110100 Shaft, propellar	Buy now
51	6N0G41502000 Shift Cam assembly	Buy now
52	6G1441470000 Boot, shift rod	Buy now
2	958950603000 Bolt, flange deep recess	Buy now
3	6G1452140000 Cover, water inlet	Buy now
4	6G1452150000 Cover, water inlet	Buy now
5	9015205M0300 Screw, countersunk	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	6N0G43612000 Tube, Water 1	Buy now
8	6G1443650000 Damper, water seal 1	Buy now
9	6G1459870200 Spacer	Buy now
10	9020110M0100 Washer, plate(6m7)	Buy now

Lower Casing & Drive



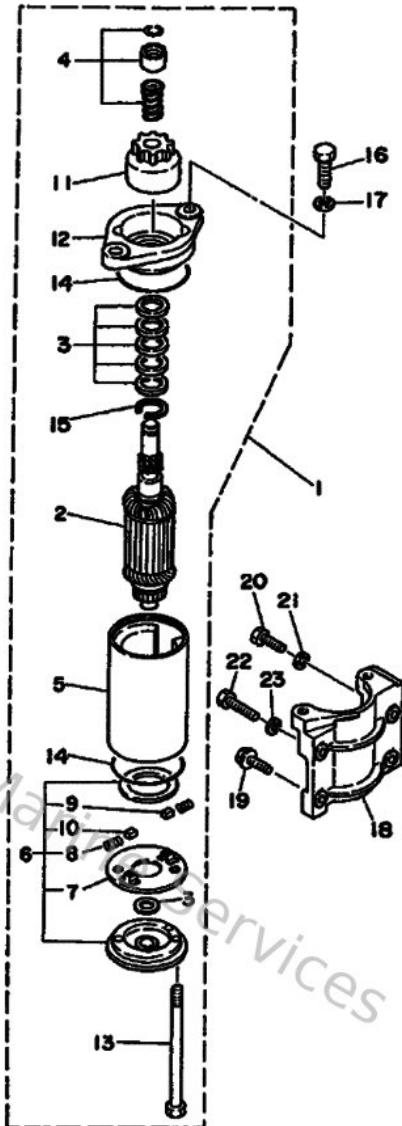
Ref	Part	
11	9017110M0100 Nut castle (683)	Buy now
12	914903002000 Pin cotter	Buy now
14	6G1W459101EL Propeller (3x9 x7 -n)	Buy now
15	6G1456160100 Nut, propeller	Buy now
16	9020110M0200 Washer, plate(6g9)	Buy now

Optionnelles 1



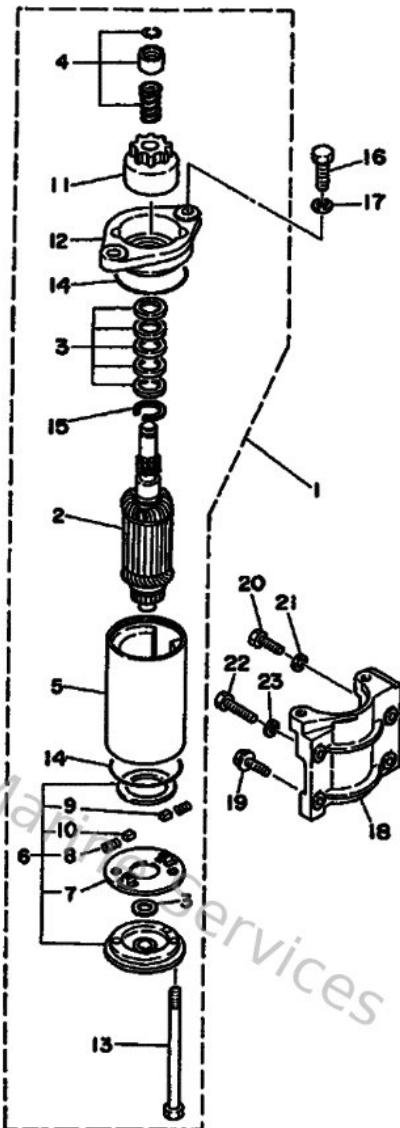
Ref	Part	
1	6G185550A000 Rotor assembly	Buy now
2	6G185560F000 Base ass'y	Buy now
3	6G1855097000 Base, magneto	Buy now
4	6E7855207000 Coil assembly	Buy now
5	6E7855807000 Pulser coil ass'y	Buy now
6	6E781303A000 Lighting coil ass'y	Buy now
7	985800552500 Screw, panhead (a93)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	978850501600 Screw, pan head(6b0)	Buy now
10	985110502000 Screw, pan head	Buy now
12	6G1855487000 Cord, clamp	Buy now
13	985800400800 Screw, pan head (713)	Buy now
14	929900410000 Ybs67-4 washer, spring	Buy now
15	6G1855157000 Wire, lead	Buy now

Optionnelles 2



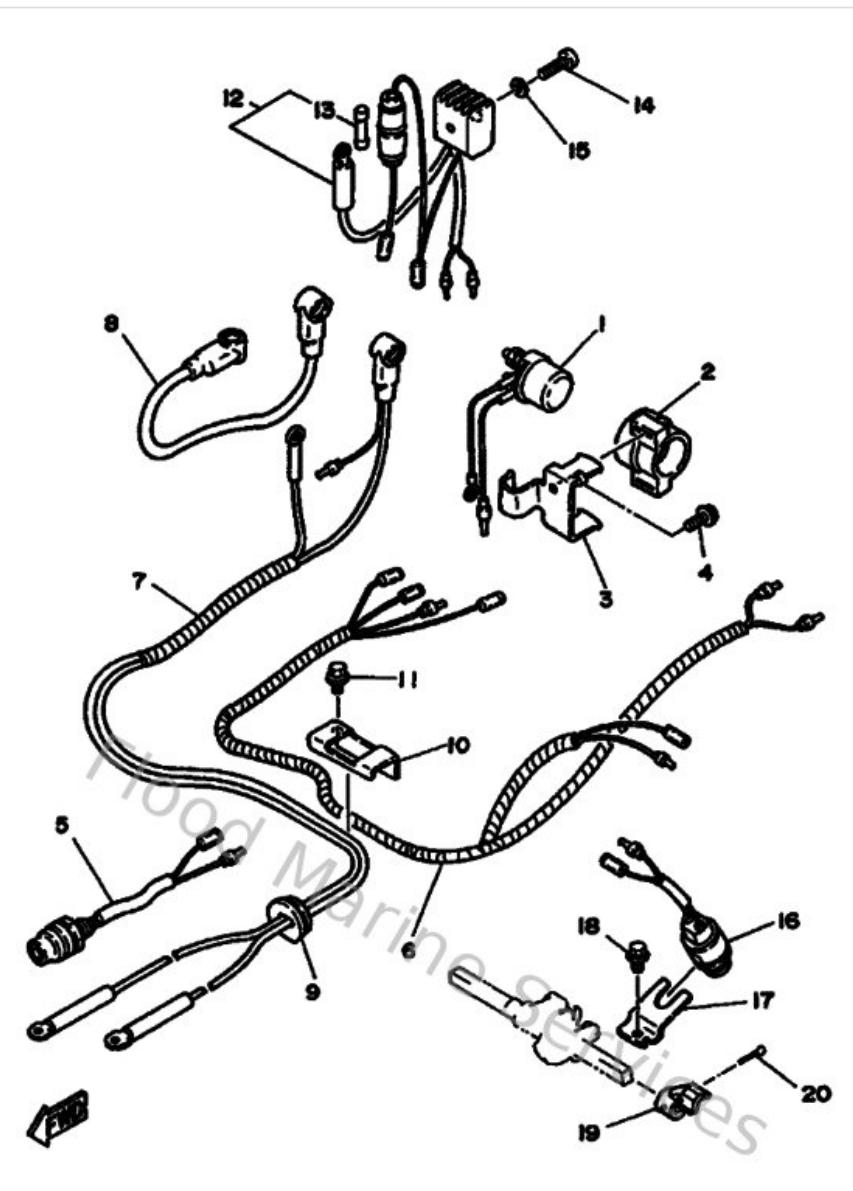
Ref	Part	
1	682818001200 Starting motor assembly	Buy now
2	682818501100 Armature assembly	Buy now
3	682818091000 Washer kit	Buy now
4	682818331000 Pinion Stopper Set	Buy now
6	682818201000 Rear Cover assembly	Buy now
7	682818401000 Brush Holder assembly	Buy now
8	682818131000 Spring, brush	Buy now
9	682818111000 Brush 1	Buy now
10	682818121000 Brush 2	Buy now
11	682818321000 Pinion assembly	Buy now
13	682818261000 Bolt	Buy now
14	682818471000 O-ring	Buy now
15	682818341000 Ring	Buy now
16	970130802500 Bolt (682)	Buy now
17	929900860000 Washer, plain (663)	Buy now

Optionnelles 2



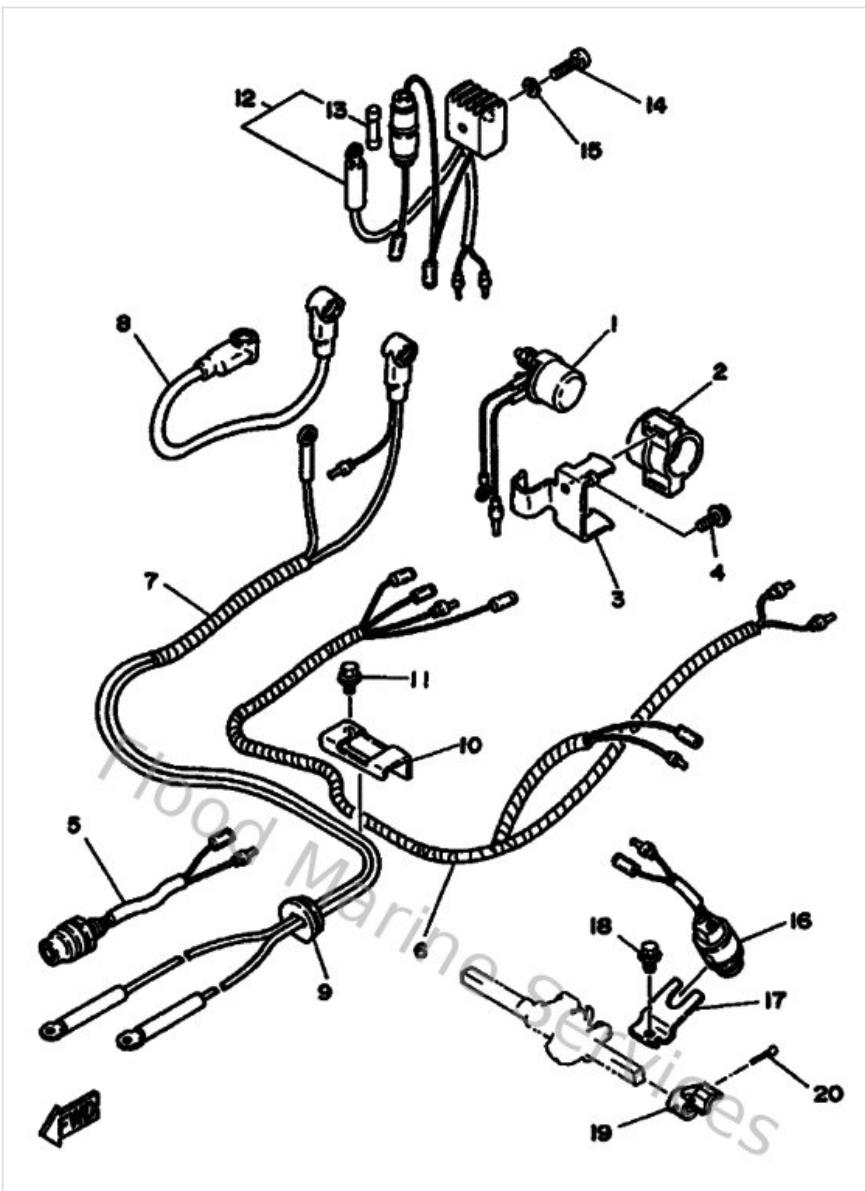
Ref	Part	
18	682818224394 Bracket, Electric Motor (682-81822-42-94)	Buy now
19	970800602000 Bolt(7u8)	Buy now
20	970950602500 Bolt	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	970950603000 Bolt(jf7)	Buy now

Optionnelles 3



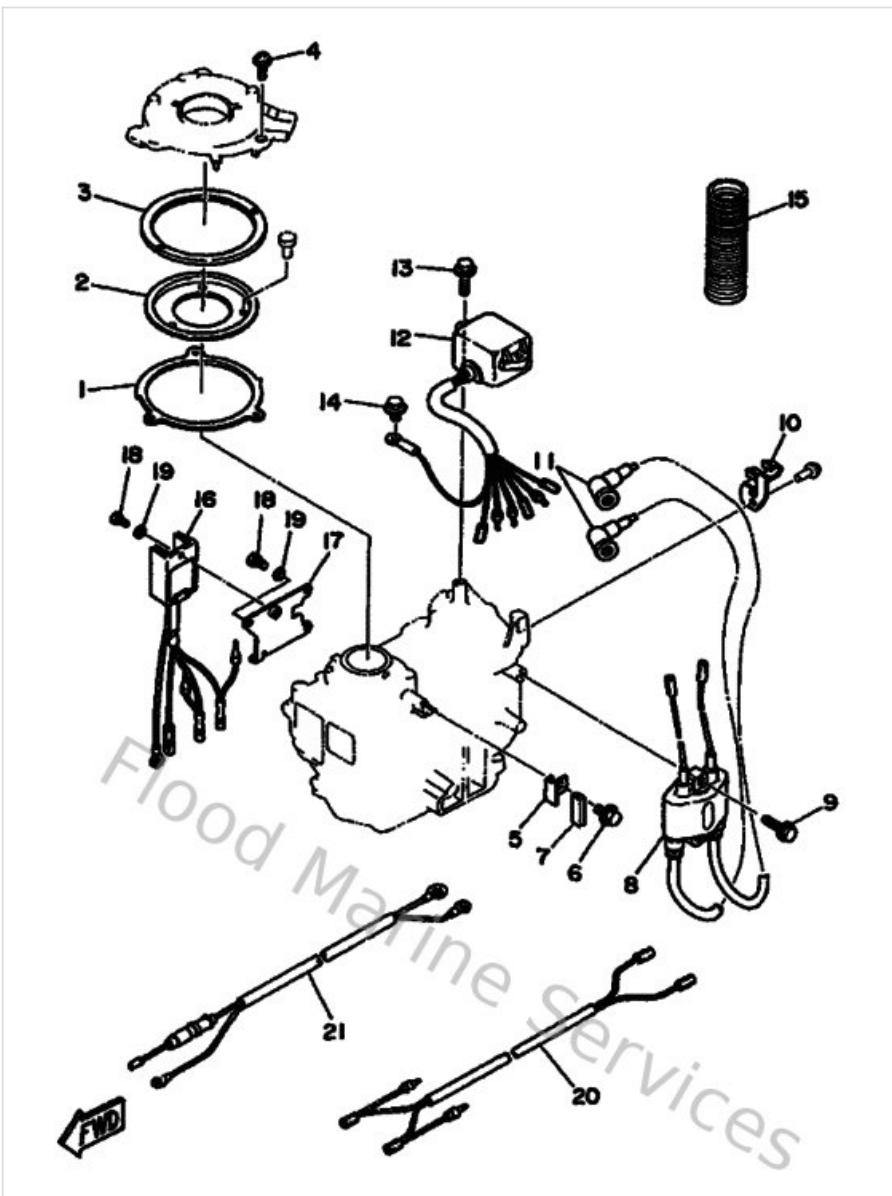
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6G1819450000 Plate, Switch Fitting	Buy now
4	9010506M1400 Bolt (6e0)	Buy now
5	689818700000 Starting switch assembly	Buy now
6	6G1825900000 Wire Harness assembly	Buy now
7	6G1821050000 Battery cable	Buy now
8	6G1821170000 Wire, lead	Buy now
9	682427240000 Grommet	Buy now
10	6G1823620000 Clamp Cord	Buy now
11	9010506M2300 Bolt (6g1)	Buy now
12	6G1819706100 Rectifier assembly	Buy now
13	6G1821510000 Fuse (10a)	Buy now
14	985800552500 Screw, panhead (a93)	Buy now
15	929900560000 Washer, plain (646)	Buy now

Optionnelles 3



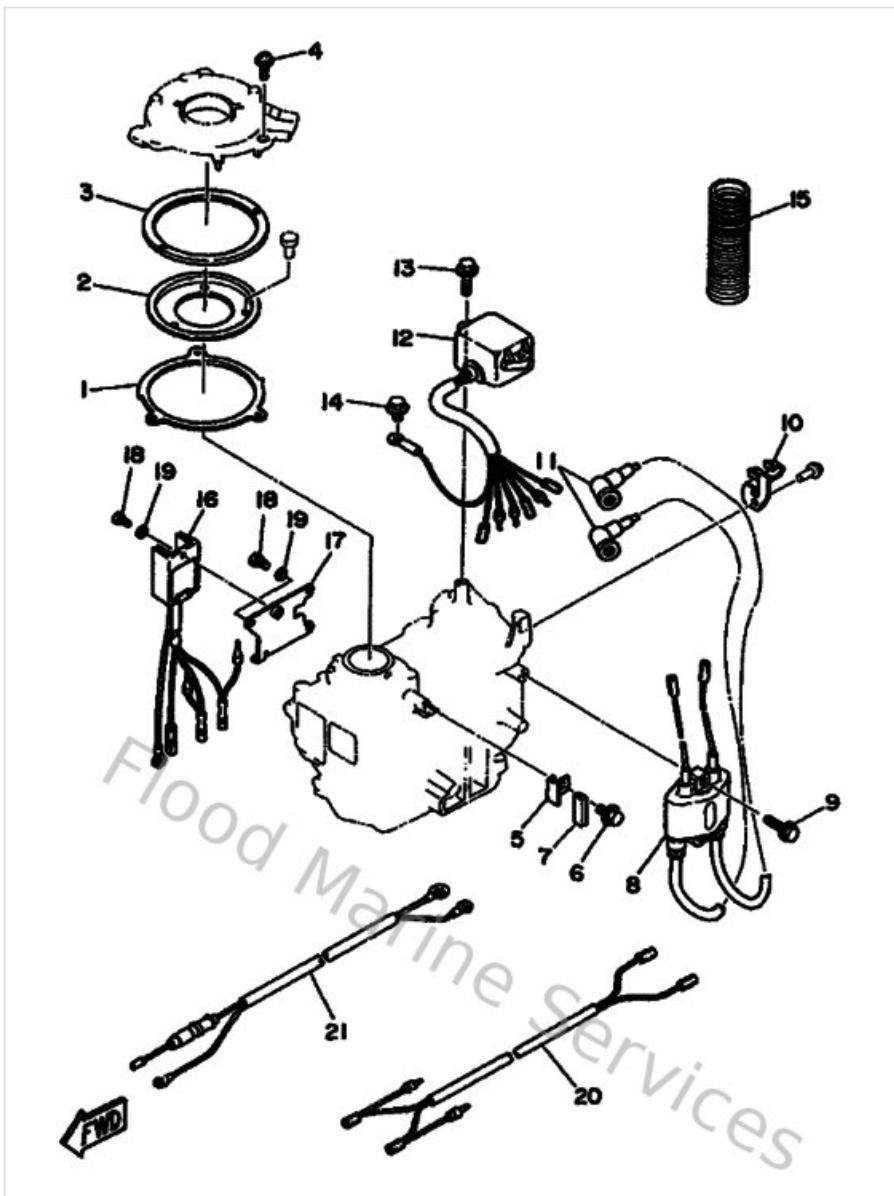
Ref	Part	
16	688825401200 Neutral switch assembly	Buy now
17	6G1825540000 Stay Neutral Switch	Buy now
19	6G1441250000 Lever Shift Rod 2	Buy now
20	914902502000 Pin, cotter	Buy now

Partie Electrique 1



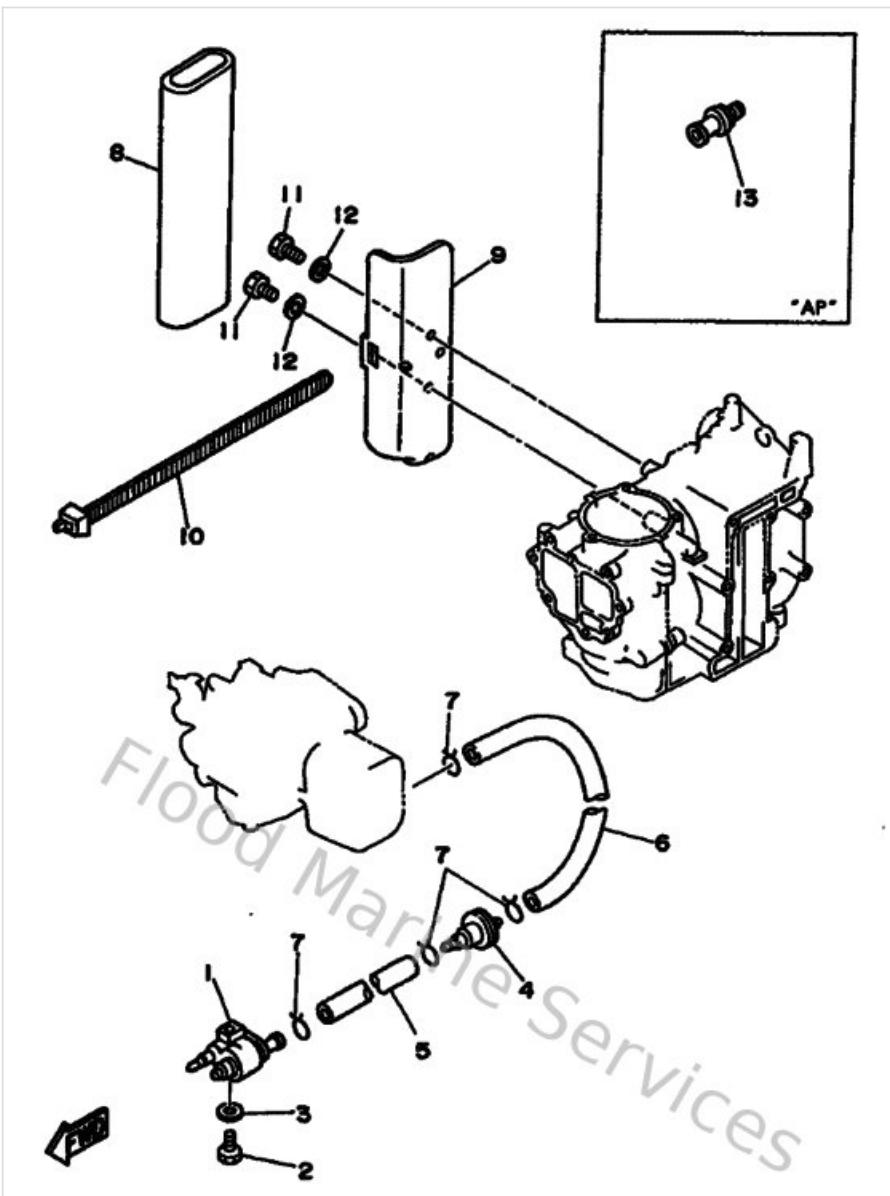
Ref	Part	
1	6G1416110000 Retainer, magneto base 1	Buy now
2	6G1416120000 Retainer, magneto base	Buy now
3	695416130000 Plate, base friction	Buy now
4	979850521000 Screw, With Washer	Buy now
5	6G1416150000 Stopper, magneto base	Buy now
6	958800601000 Bolt, flange(7ht)	Buy now
7	6G1441940000 Cap	Buy now
8	6G1855700000 Ignition coil assembly	Buy now
9	958950602500 Bolt, flange deep recess	Buy now
10	9046508M1700 Clamp (6G1)	Buy now
11	6G1823702100 Plug cap assembly	Buy now
12	696855401100 C.d.i. unit assembly	Buy now
13	958950602000 Bolt, flange(jk3)	Buy now
14	958950601000 Bolt, flange(7ht)	Buy now
15	6G1835570000 Tube	Buy now

Partie Electrique 1



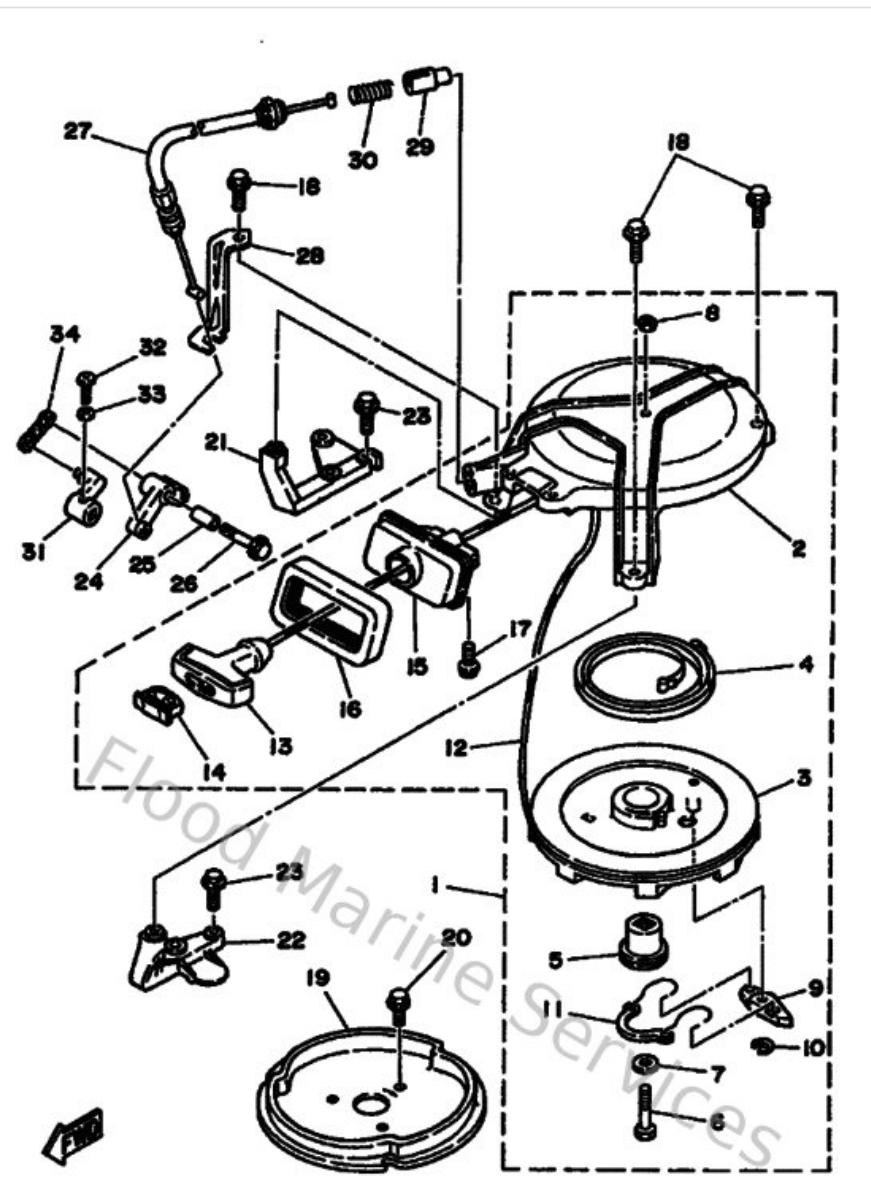
Ref	Part	
16	6J8819600000 Rectifier & regulator assembly	Buy now
17	6G1819150000 Plate, regulator fitting	Buy now
18	970950601200 Bolt(gh1)	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6G1825531000 Extension, wire lead	Buy now
21	6J8821050000 Battery cable	Buy now

St& & Footrest



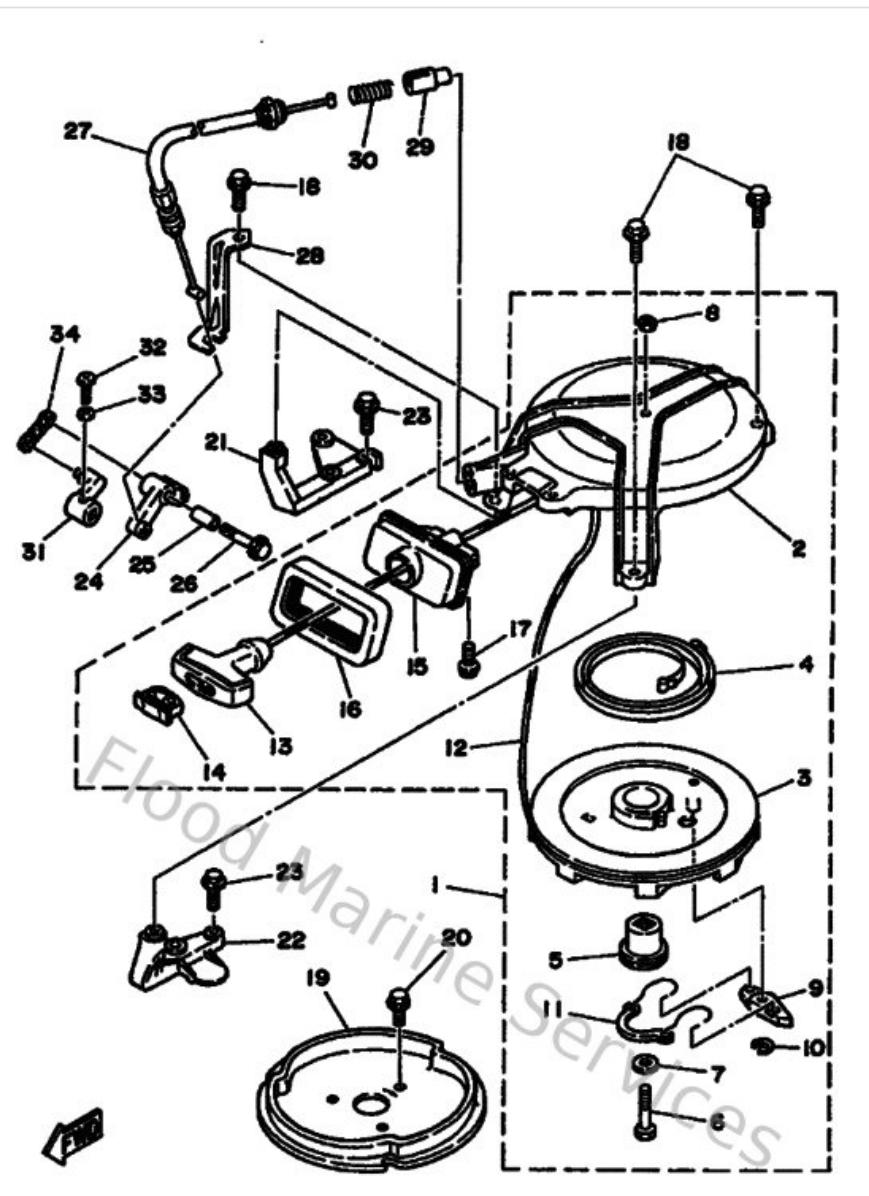
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	646242510200 Strainer 1	Buy now
5	904450909400 Hose (I1500)	Buy now
6	90445090F600 Hose (I1500)	Buy now
7	904670800400 Clip, pipe 6162435600	Buy now
8	656W28100200 Tool kit	Buy now
9	6G1281700000 Holder, Tool	Buy now
10	6E1426940000 Band	Buy now
11	970950601200 Bolt(gh1)	Buy now
13	6E0281930094 Plug, water check	Buy now

Starter



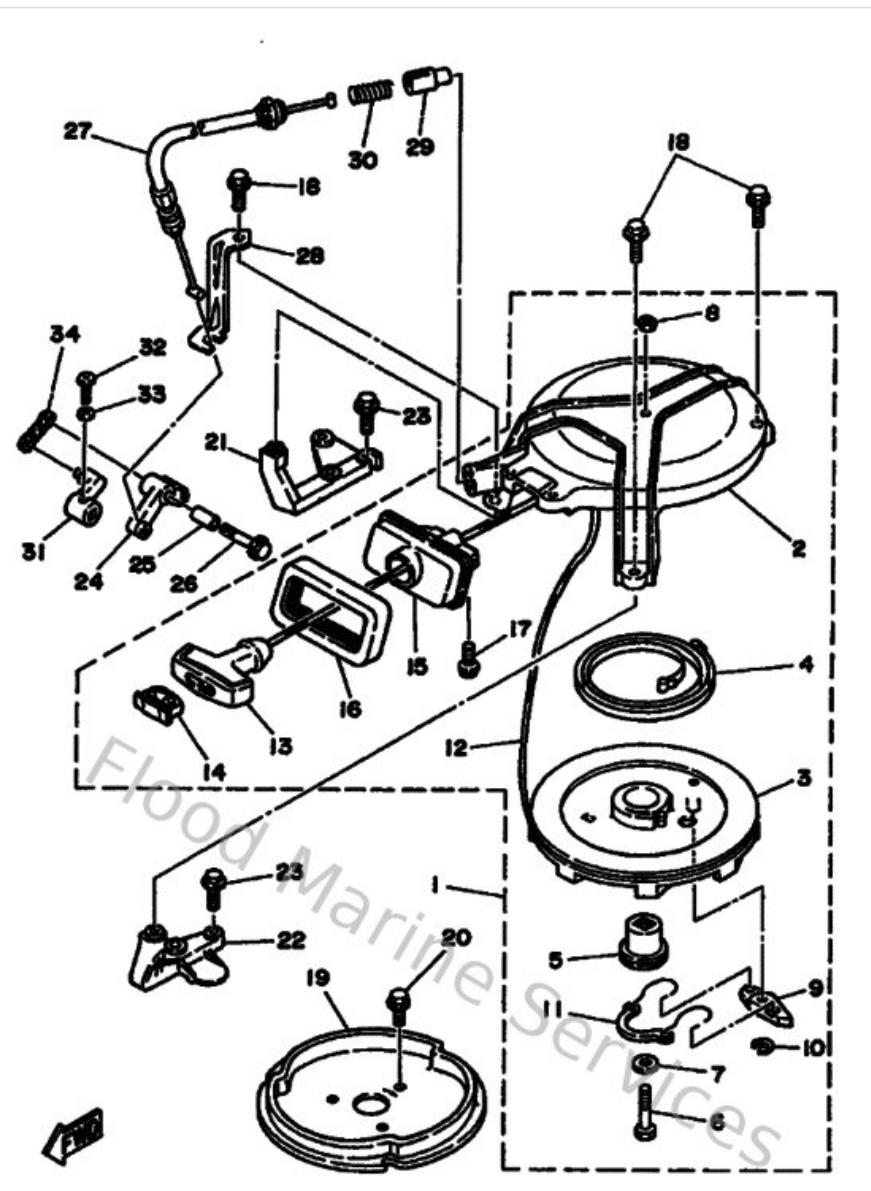
Ref	Part	
1	6G1157108100 Starter assembly	Buy now
2	6G1157118094 Case, Starter	Buy now
3	6GH157140000 Drum, sheave	Buy now
4	9051008M0300 Spring, spiral (6g1)	Buy now
5	6G1157170000 Shaft, starter	Buy now
6	970130603500 Bolt(3rv)	Buy now
7	9020106M3000 Washer, plate (6a1)	Buy now
8	953800660000 Nut(661)	Buy now
9	677157410100 Pawl, drive	Buy now
10	9343006M0200 Circlip (689)	Buy now
11	6G1157050000 Spring, drive pawl	Buy now
13	6G1157550000 Handle, starter	Buy now
14	689157790100 Cover	Buy now
15	6N0E57580100 Guide, rope	Buy now
16	6G1157620000 Seal 2	Buy now

Starter



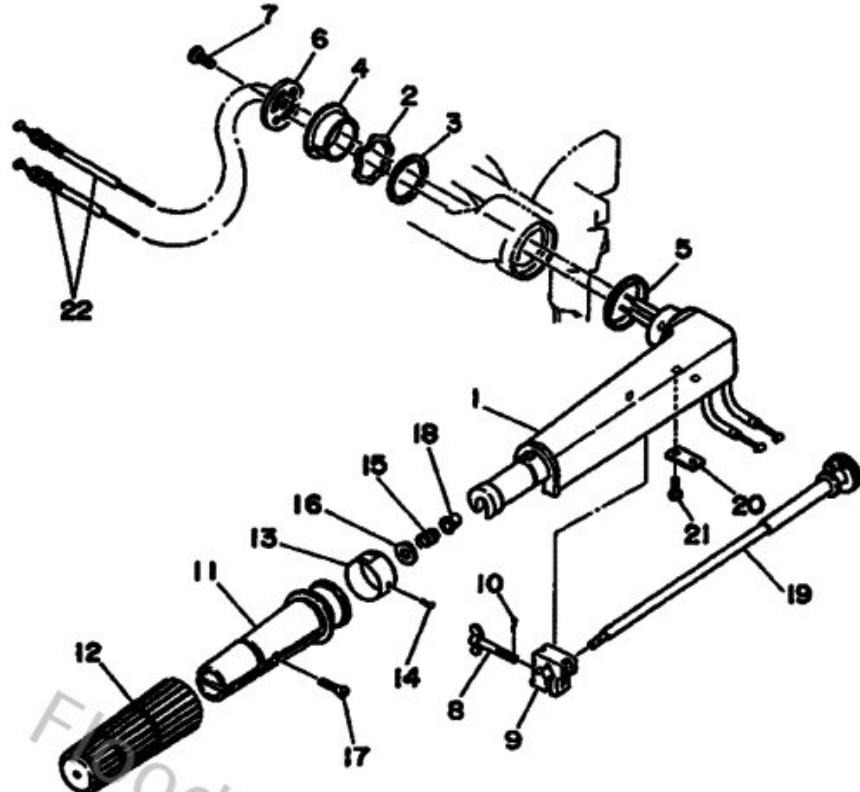
Ref	Part	
17	958950601600 Bolt, flange deep recess	Buy now
18	958800602000 Bolt, flange(jk3)	Buy now
19	6G1157230094 Pulley, starter	Buy now
20	9010506M2900 Bolt (6g1)	Buy now
21	6G1157710094 Stay 1	Buy now
22	6GH157720000 Stay 2	Buy now
23	975950652000 Bolt(7u8)	Buy now
24	6G1157468100 Arm	Buy now
25	6G1157640000 Collar 1	Buy now
26	958950602500 Bolt, flange deep recess	Buy now
27	6G1157708100 Cable comp., starter stop	Buy now
28	6G1157748100 Stay 4	Buy now
29	656157480000 Plunger, starter stop	Buy now
30	905011022700 Spring, comprression(656)	Buy now
31	6G1441258000 Lever, shift rod 2	Buy now

Starter



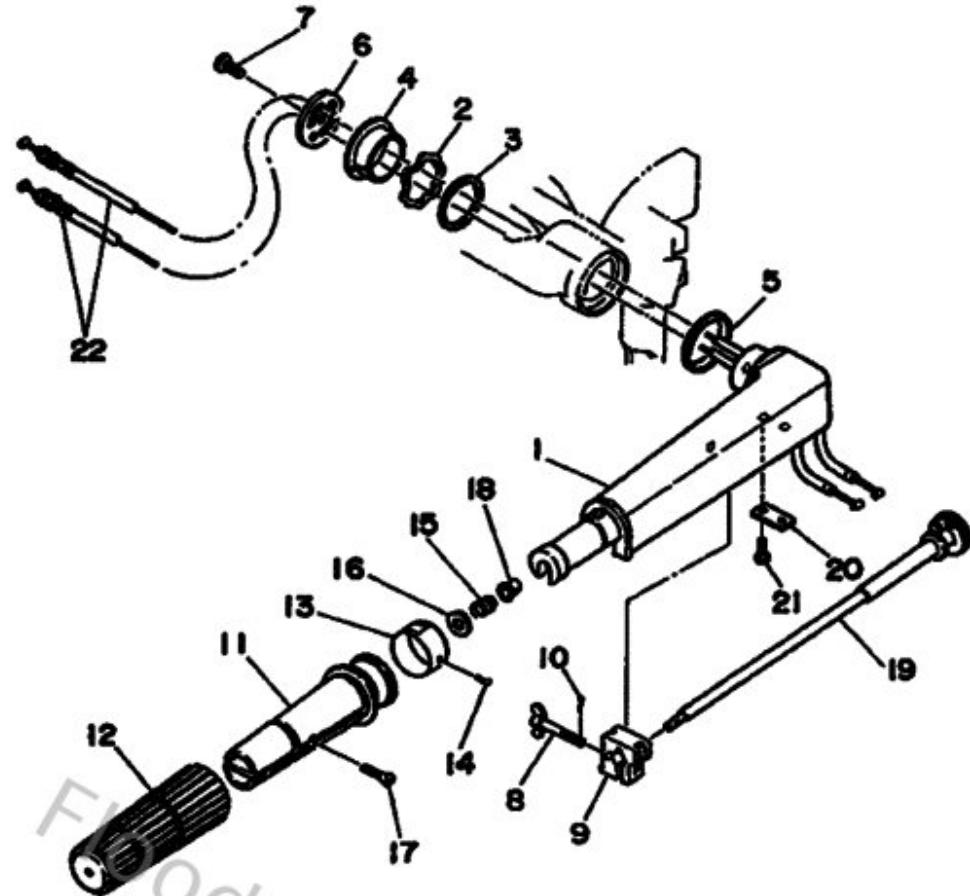
Ref	Part	
32	985800501600 Screw, pan head(6b0)	Buy now
33	929900560000 Washer, plain (646)	Buy now
34	6G1157478000 Link	Buy now

Steering



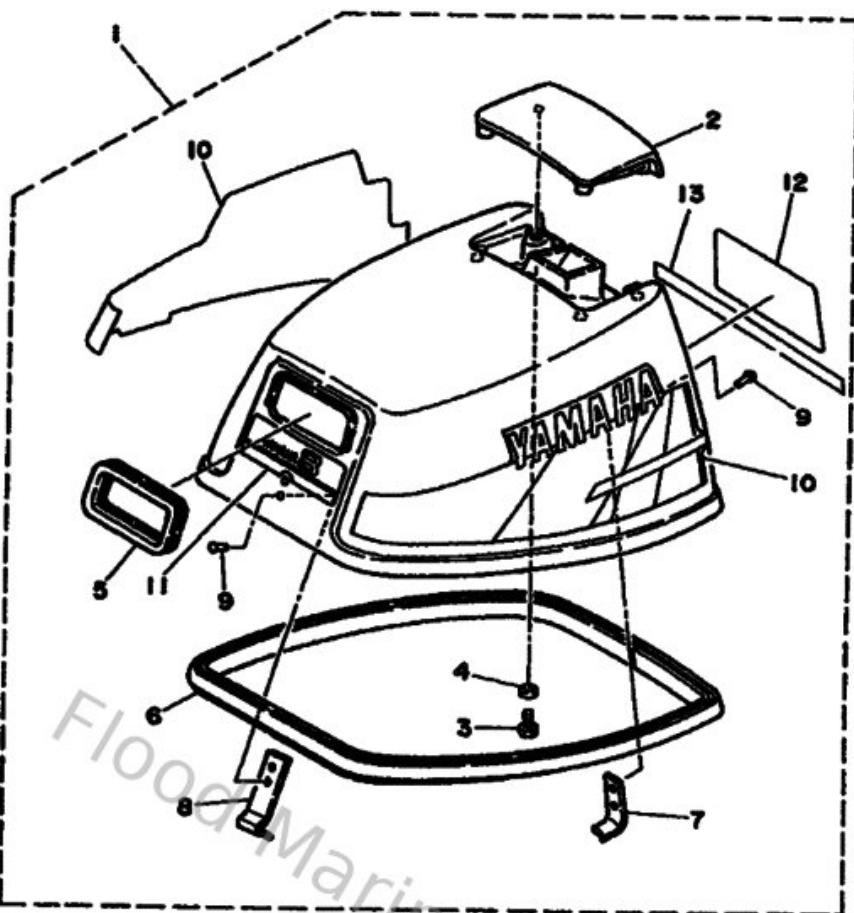
Ref	Part	
1	6G142111034D Handle, Steering	Buy now
2	9020635M2000 Washer, wave(6j8)	Buy now
3	9020235M2400 Washer (6g1)	Buy now
4	9038634M4000 Bushing (6g1)	Buy now
5	9038643M7900 Bush(6l5)	Buy now
6	6G1421310100 Cover, handle steering	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
8	6G1421250100 Bolt, friction adjusting	Buy now
9	6G1421260000 Piece, friction	Buy now
10	914901601000 Pin, cotter	Buy now
11	664421190000 Grip, steering handle	Buy now
12	6G1421770000 Rubber, handle	Buy now
13	6G1421372000 Indicator, throttle	Buy now
14	9026902M0900 Rivet(6l5)	Buy now
15	905012321500 Spring (655)	Buy now

Steering



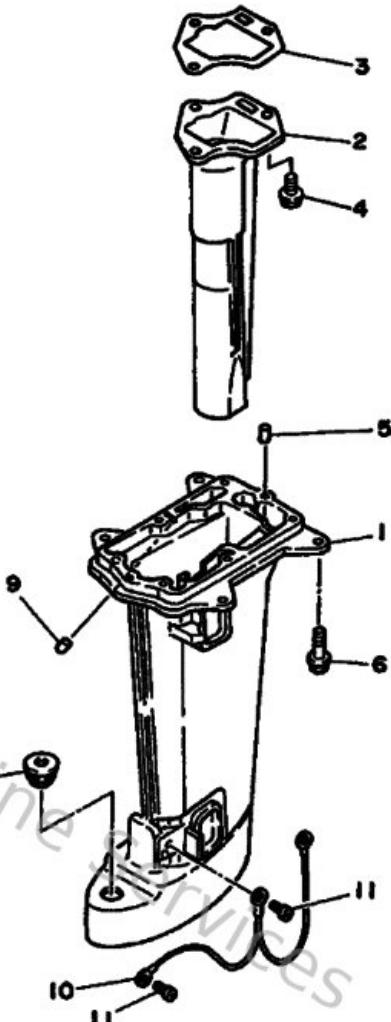
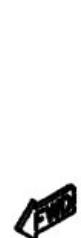
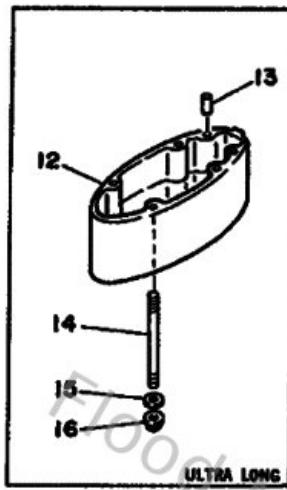
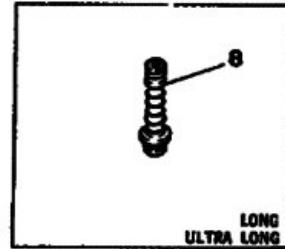
Ref	Part	
16	929901060000 Washer, plate	Buy now
17	9014905M1300 Screw, countersunk	Buy now
19	6EGG21380000 Lever, throttle	Buy now
20	6E0421590200 Stay	Buy now
21	978950501200 Screw,pan head (646)	Buy now
22	6G1263010200 Throttle cable assembly	Buy now

Top Cowling



Ref	Part	
2	6G142613004D Molding air duct	Buy now
3	970950601600 Bolt, hexagon deep recess	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	6G1157610000 Seal 1	Buy now
6	6G1426150000 Seal	Buy now
7	6G1426470000 Holder, clamp band	Buy now
8	6G1426510200 Hook	Buy now
9	9026604M0000 Rivet 2 (662)	Buy now
10	6G1W00705000 Graphic Set	Buy now
11	6G1426771000 Graphic, Front	Buy now

Upper Casing



Ref	Part	
1	6G145111014D Casing, upper	Buy now
2	6GH4113100CA Manifold, ext. 1	Buy now
3	6G141133A000 Gasket, exhaust manifold 1	Buy now
4	975950652000 Bolt(7u8)	Buy now
5	936040806200 Pin,dowel (626)	Buy now
6	958950603000 Bolt, flange deep recess	Buy now
7	9048020M2900 Grommet (6g1)	Buy now
8	6G1441470000 Boot, shift rod	Buy now
9	6G1451350000 Pipe 1	Buy now
10	6G1821490000 Wire, lead 3	Buy now
11	985800600800 Screw, pan head(6a3)	Buy now
12	6G145211204D Extension	Buy now
14	9011606M1800 Bolt Stud (6G1)	Buy now
15	929900660000 Washer, plain (646)	Buy now
16	957800630000 Nut, nylon (6g1)	Buy now

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