



Yamaha 70BETO 1986

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

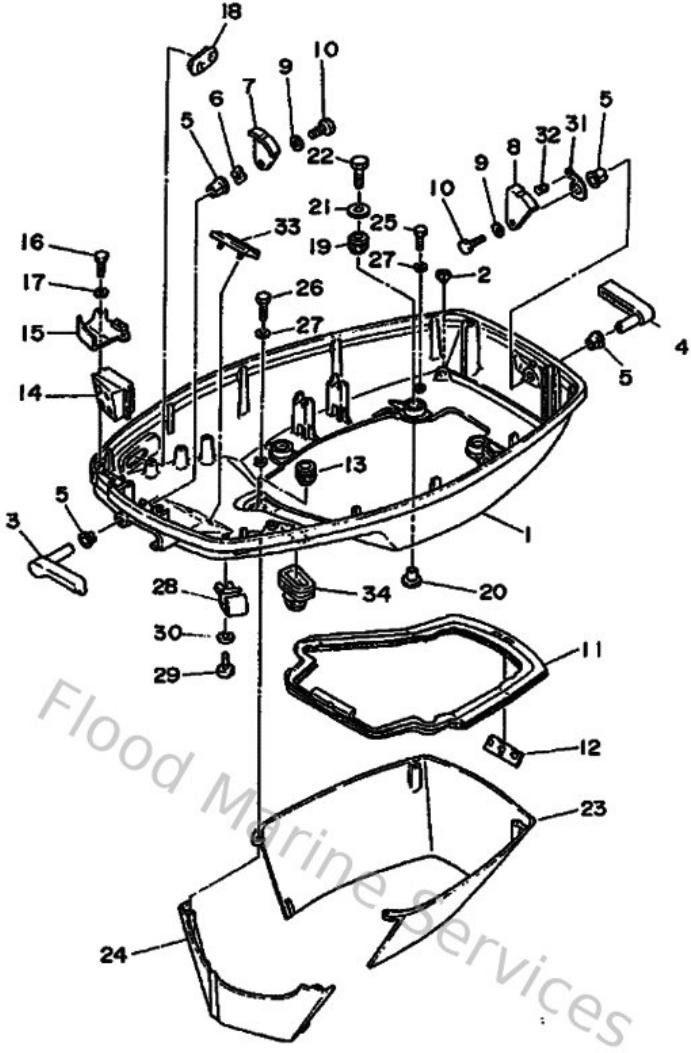
Authorised Yamaha Dealers



Contents

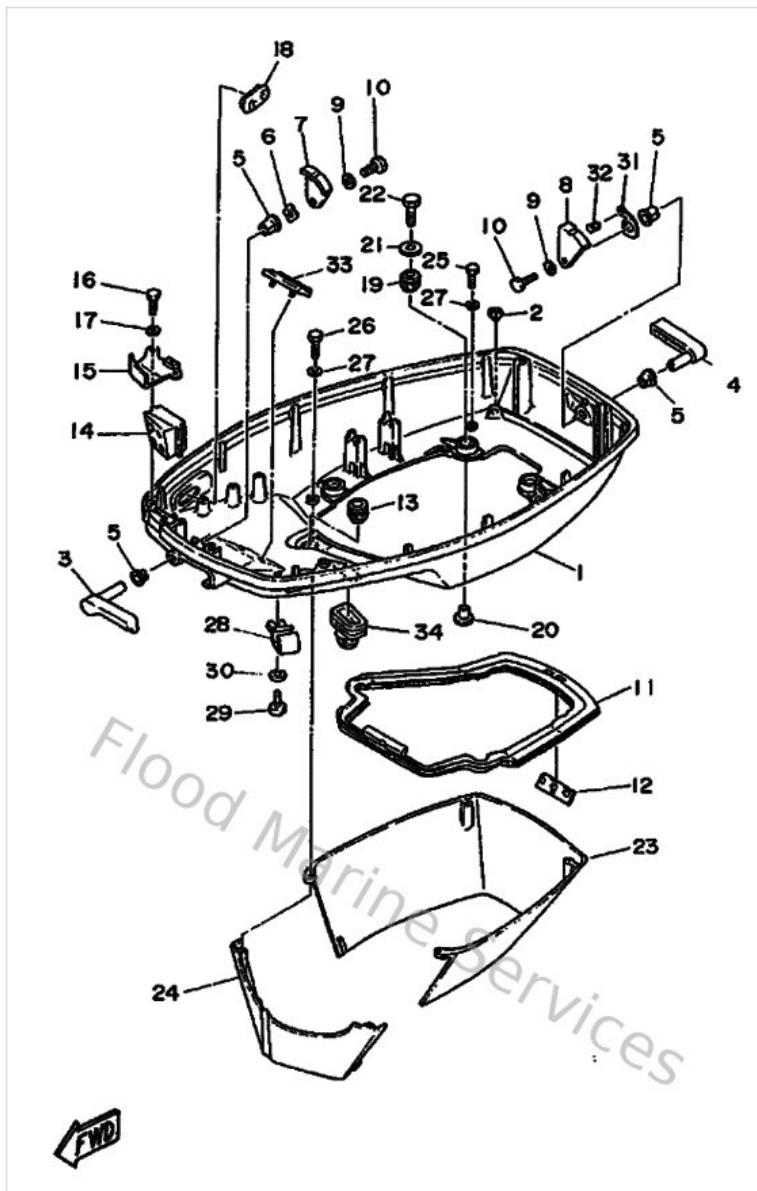
Bottom Cowling	3
Bracket 1	5
Bracket 2	10
Carburetor	11
Control	14
Crankshaft & Piston	17
Cylinder & Crankcase	19
Electric Motor	22
Electric Parts	23
Fuel 1	27
Fuel 2	29
Intake	31
Lower Casing & Drive 1	33
Lower Casing & Drive 2	38
Optional Parts 1	40
Optional Parts 2	42
Optional Parts 3	43
Optional Parts 4	45
Optional Parts 5	47
Power Trim & Tilt Assy	48
Remote Control	54
Remote Control Assy	55
Repair Kit	59
Steering Guide	63
Top Cowling	65
Upper Casing	66

Bottom Cowling



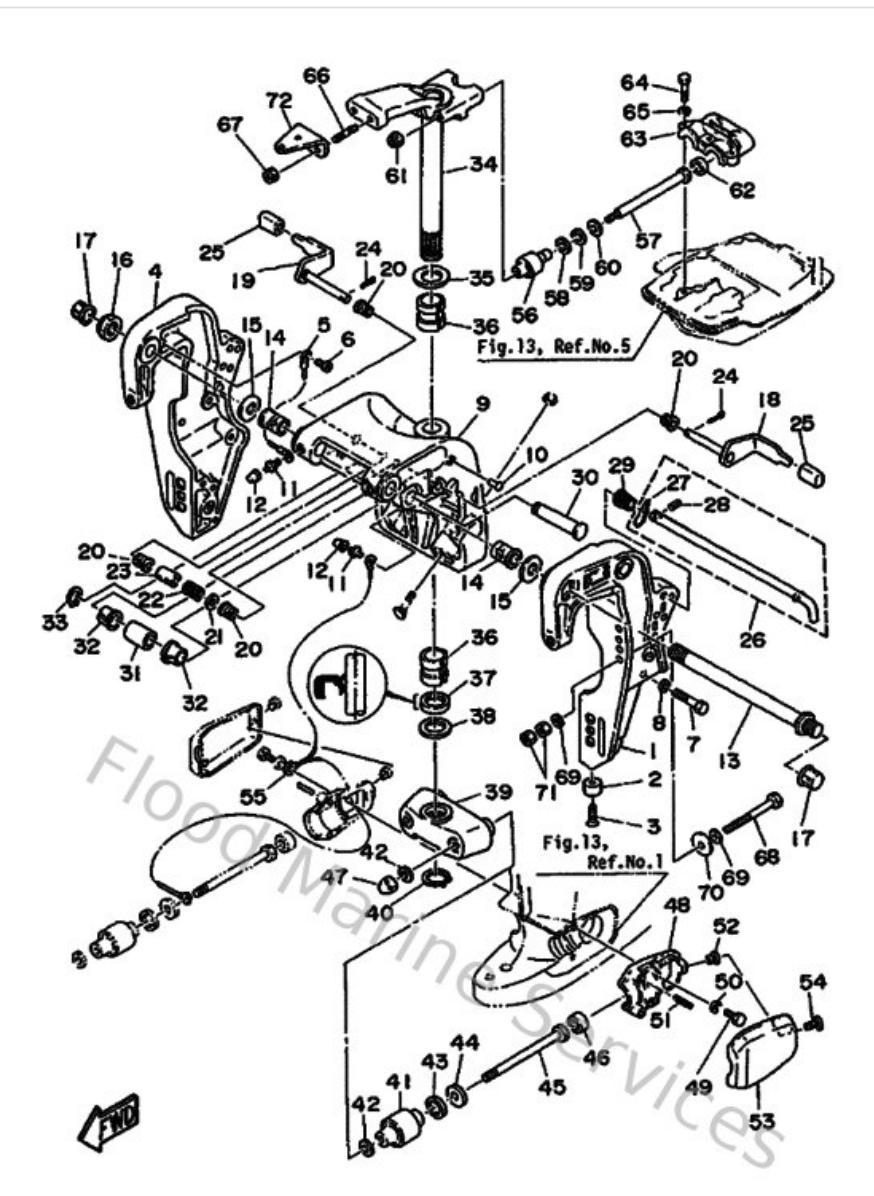
Ref	Part	
2	6H3443910000 Nipple, hose	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	9020613M1000 Washer, wave (6e5)	Buy now
7	6H3428160000 Lever, clamp 2	Buy now
8	6H3428180000 Lever, clamp 4	Buy now
9	902010606800 Washer,plate (6k8)	Buy now
10	970130601200 Bolt(gh1)	Buy now
12	6H3427170000 Rubber, seal 2	Buy now
13	6E5427240000 Grommet	Buy now
14	6H3427250000 Grommet	Buy now
15	6H342738009M Plate, fitting	Buy now
16	973130601600 Bolt, hexagon deep recess	Buy now
17	929900660000 Washer, plain (646)	Buy now
18	6H3427270000 Grommet	Buy now
19	9048009M1200 Grommet (6a0)	Buy now

Bottom Cowling



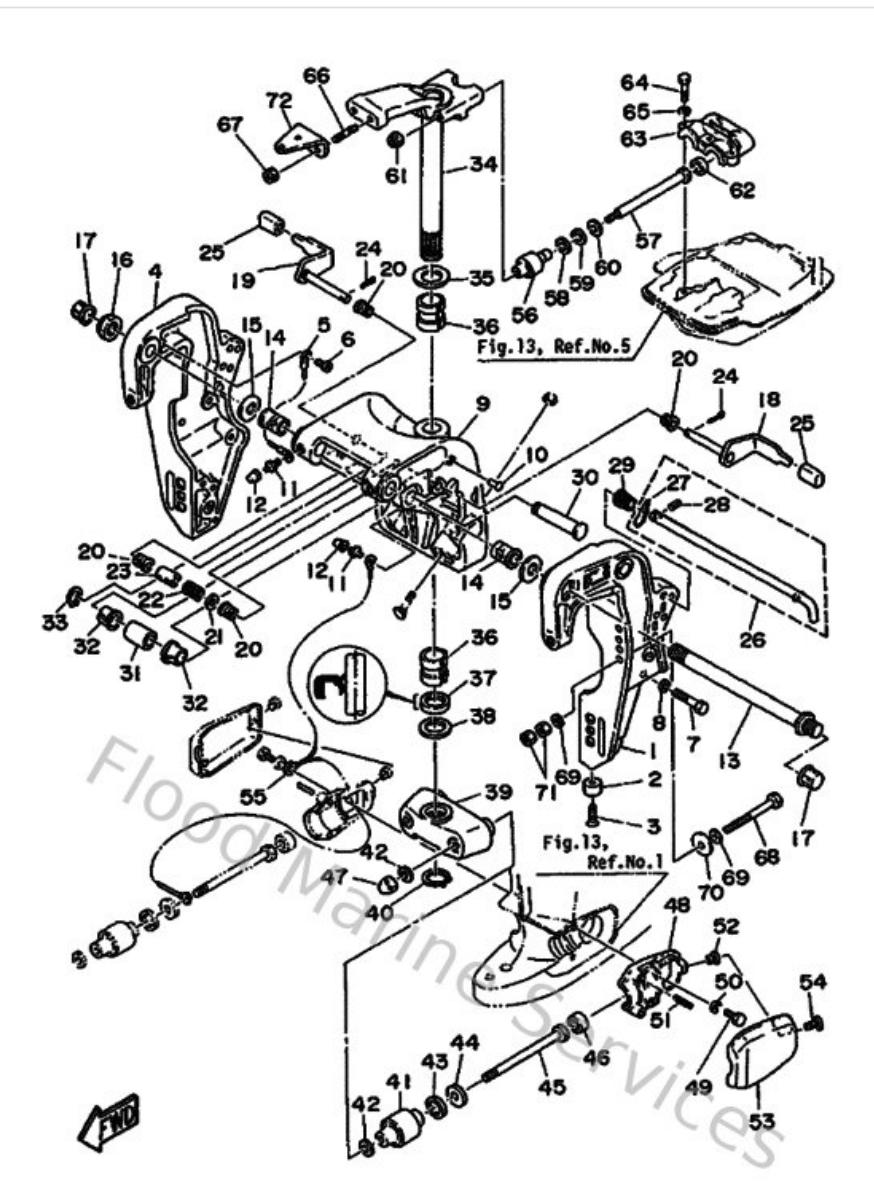
Ref	Part	
20	9038706M6900 Collar (688)	Buy now
21	902010641600 Washer, plate(663)	Buy now
22	970800603000 Bolt(jf7)	Buy now
25	973130602000 Bolt(7u8)	Buy now
26	9010106M2700 Bolt	Buy now
27	929030660000 Washer, plain (646)	Buy now
28	6E5243670100 Clamp, fuel pipe 2	Buy now
29	9015706M0100 Screw (6e5)	Buy now
31	6H3428130000 Spring, clamp lever	Buy now
32	9026904M0300 Rivet (6h3)	Buy now
33	6H3427680000 Damper	Buy now
34	688427261000 Grommet	Buy now

Bracket 1



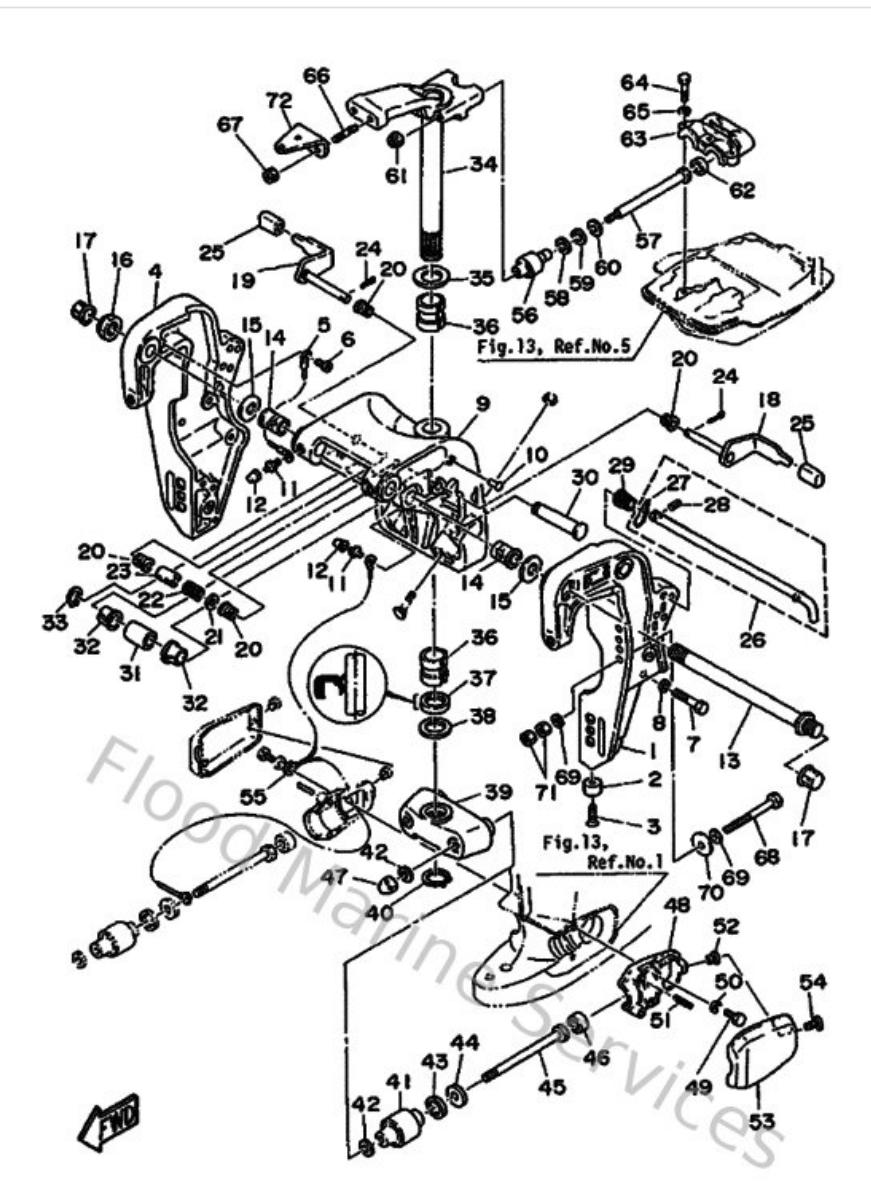
Ref	Part	
2	688452510100 Anode	Buy now
3	921800602500 Screw, countersunk	Buy now
4	6884311212EJ Bracket, Clamp	Buy now
5	688821480000 Wire, Lead 4	Buy now
6	978850601200 Screw, pan head(62j)	Buy now
7	973951004500 Bolt(64d)	Buy now
8	929901010000 Ybs67-10 washer, spring	Buy now
10	902690301000 Rivet (663)	Buy now
11	9370006M0300 Nipple, grease(6a1)	Buy now
12	663451190000 Cap, grease nipple	Buy now
13	688431310200 Bolt, clamp bracket	Buy now
14	9038622M1500 Bushing (688)	Buy now
15	9020122M6700 Washer, plate (688)	Buy now
16	901852200700 Nut, self-locking	Buy now
17	663431450000 Cap, clamp bracket	Buy now

Bracket 1



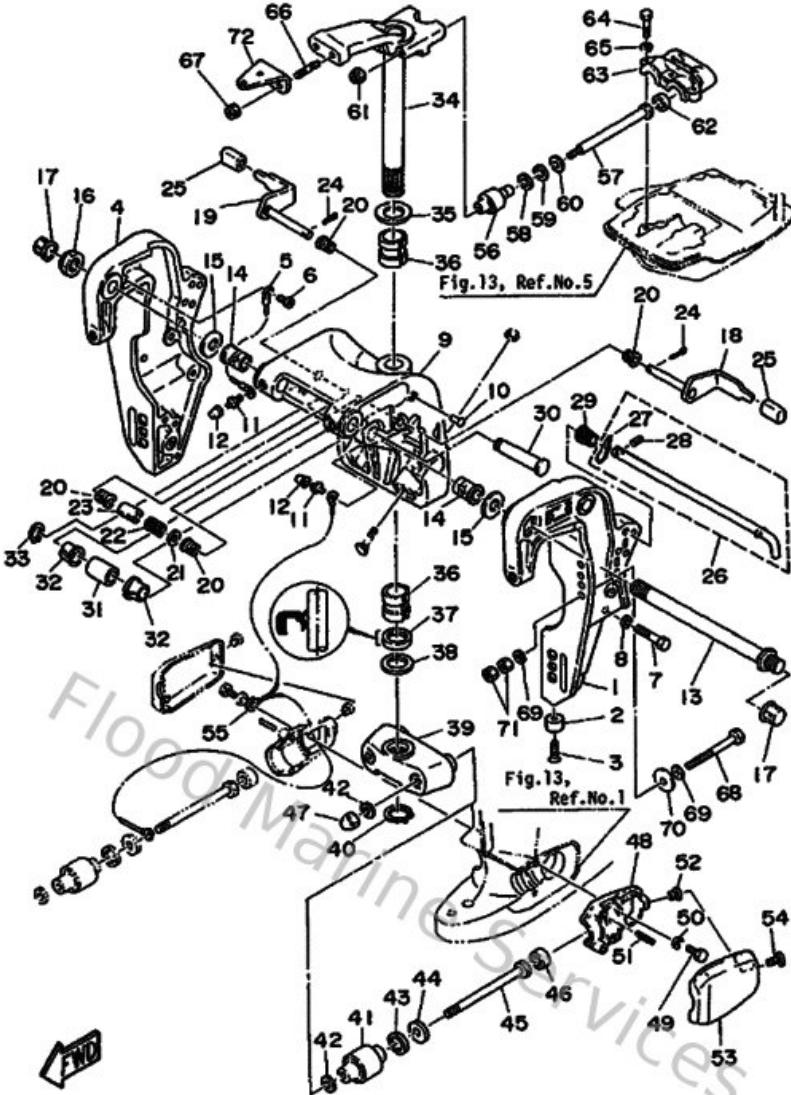
Ref	Part	
18	688431810200 Lever, tilt stop 1	Buy now
19	688431850400 Lever, tilt stop 2	Buy now
20	9038610M1600 Bushing (688)	Buy now
21	929901020000 958-69527-00 washer, plain	Buy now
22	9050110M2100 Spring (688)	Buy now
23	9038710M3800 Coller (6e5)	Buy now
24	914903003000 Pin, cotter	Buy now
25	663433180000 Cover	Buy now
26	697431600000 Tilt lock ass'y	Buy now
27	688431650000 Stopper, tilt rod	Buy now
28	916903001200 Pin, spring	Buy now
29	9050216M0200 Spring, conical (688)	Buy now
30	6E5431260000 Pin, upper shock mount	Buy now
31	9038618M2100 Bushing (688)	Buy now
32	9038618M3500 Bush (688)	Buy now

Bracket 1



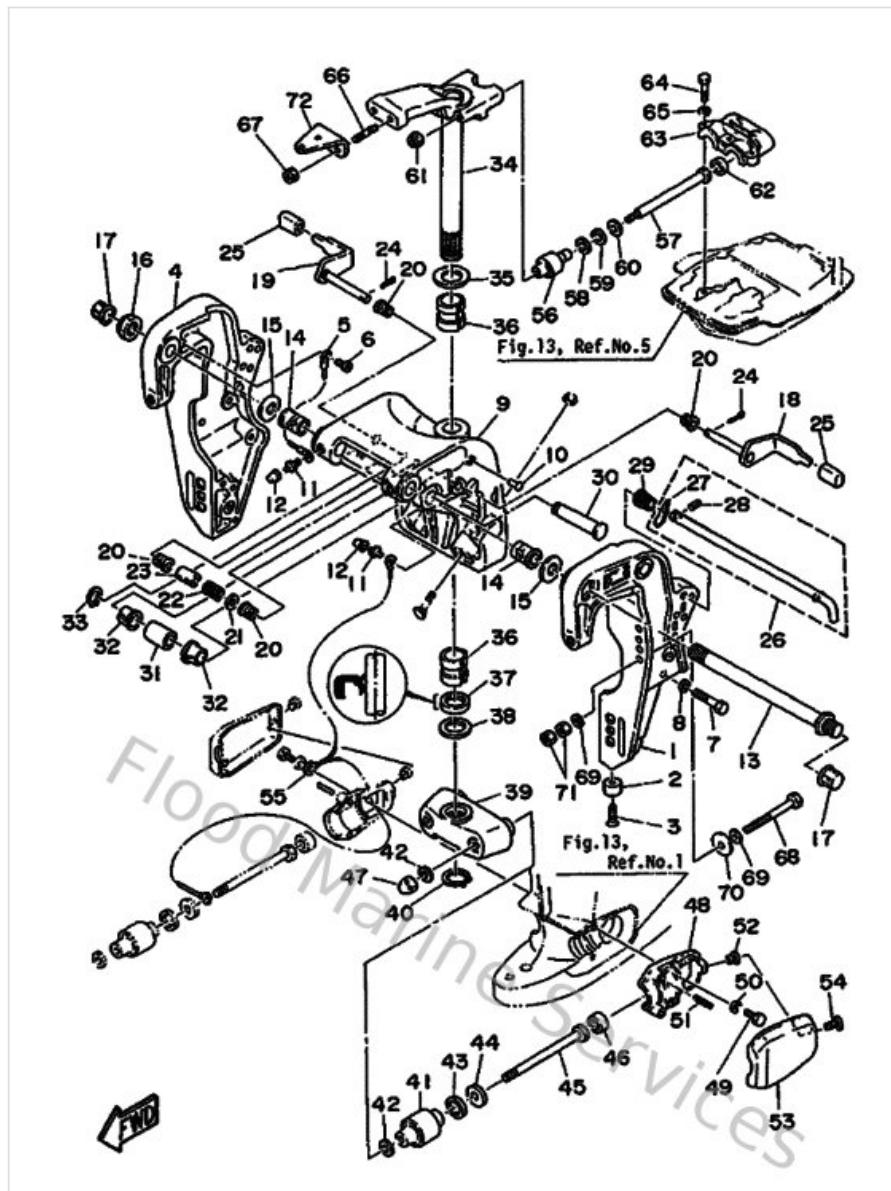
Ref	Part	
33	9341018M0500 Circlip (6f2)	Buy now
35	902013042000 Washer, plate(6h1)	Buy now
36	903863004800 Bush	Buy now
37	9310930M0300 Oil seal (688)	Buy now
38	902013141800 Washer plate(663)	Buy now
40	9341028M0600 Circlip (688)	Buy now
41	687445550094 Mount damper, lower side	Buy now
42	9020112M1600 Washer, plate (679)	Buy now
43	9020225M0400 Washer, plate (663)	Buy now
44	9020113M1900 Washer, plate (663)	Buy now
45	9010912M2100 Bolt (6h3)	Buy now
46	663445750000 Damper, lower mount rubber	Buy now
47	953801280000 Nut crown(663)	Buy now
48	6H34455201E Housing, lower mount rubber	Buy now
49	970950802500 Bolt (62g)	Buy now

Bracket 1

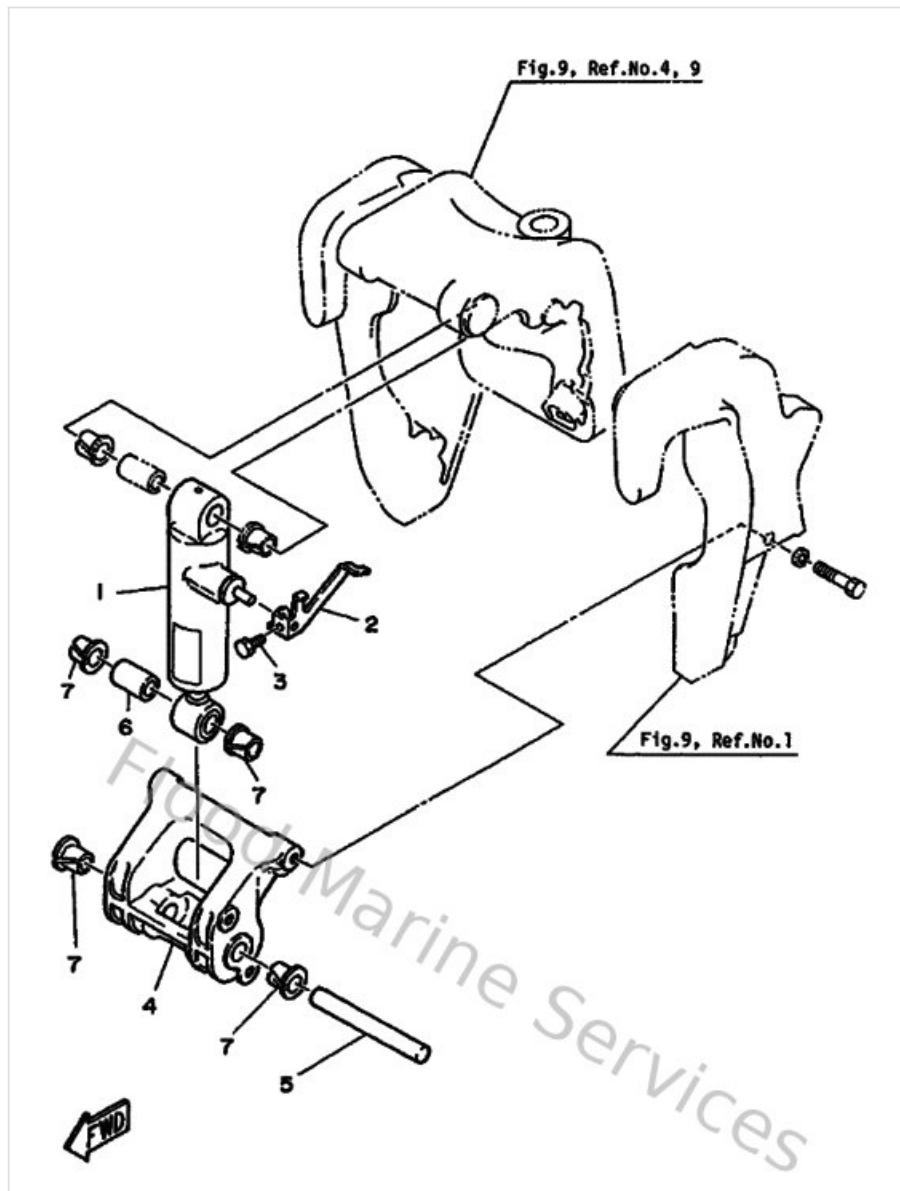


Ref	Part	
50	929900810000 Ybs67-8 washer, spring	Buy now
51	905011423600 Spring, compression(64j)	Buy now
52	901790606600 Nut(663)	Buy now
54	985800601600 Screw pan head	Buy now
55	697821270100 Wire, lead 2	Buy now
56	688445140094 Mount damper, upper side	Buy now
57	9010110M4900 Bolt	Buy now
58	9020120M2100 Washer, plate (688)	Buy now
59	9020220M0600 Washer, plate (688)	Buy now
60	9020111M2200 Washer, plate (688)	Buy now
61	901851005100 Nut, self-locking	Buy now
63	688445110000 Cover, upper mount	Buy now
64	973750803500 Bolt(70w)	Buy now
66	901161006300 Bolt, stud	Buy now
68	9010112M6500 Bolt	Buy now

Bracket 1

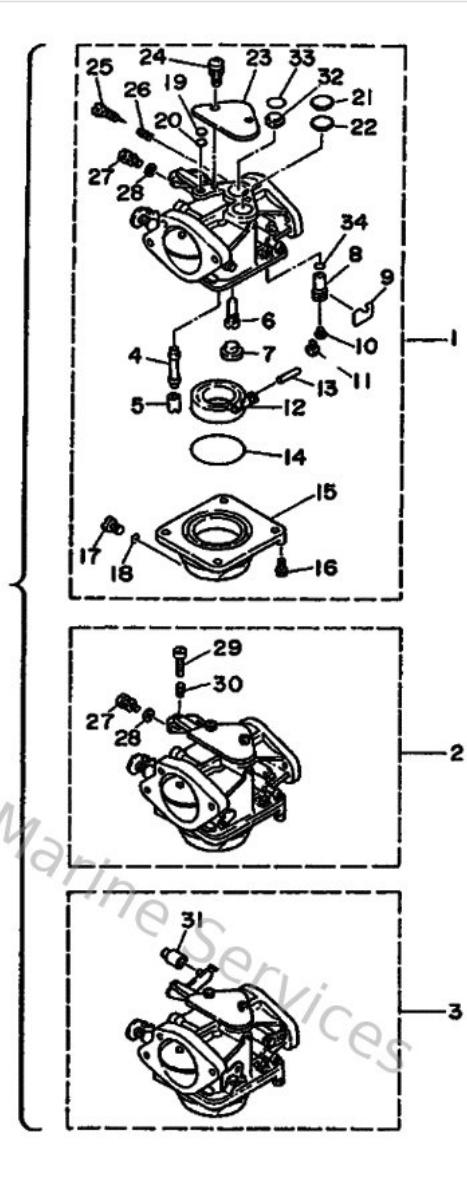
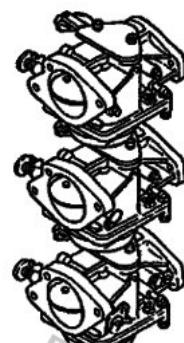


Bracket 2



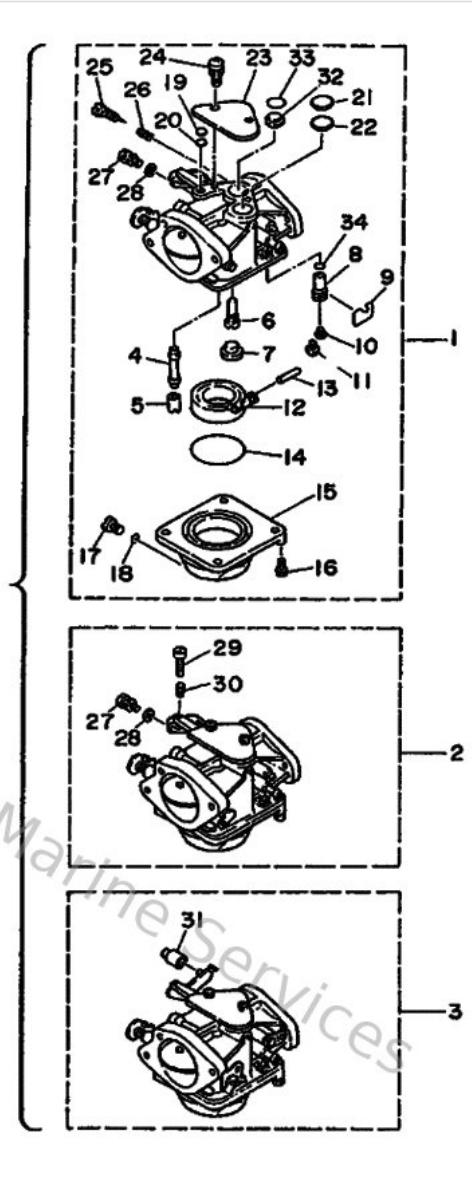
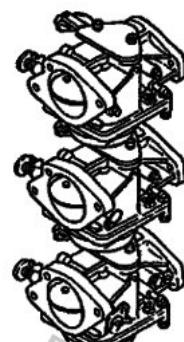
Ref	Part	
1	6884310705E element	Buy now
2	688436310000 Lever, tilt 1	Buy now
3	973800601000 Bolt	Buy now
4	6974312800E Spacer, Clamp Bracket	Buy now
5	688431240100 Pin, lower shock mount	Buy now
6	9038618M2100 Bushing (688)	Buy now
7	9038618M3500 Bush (688)	Buy now

Carburetor



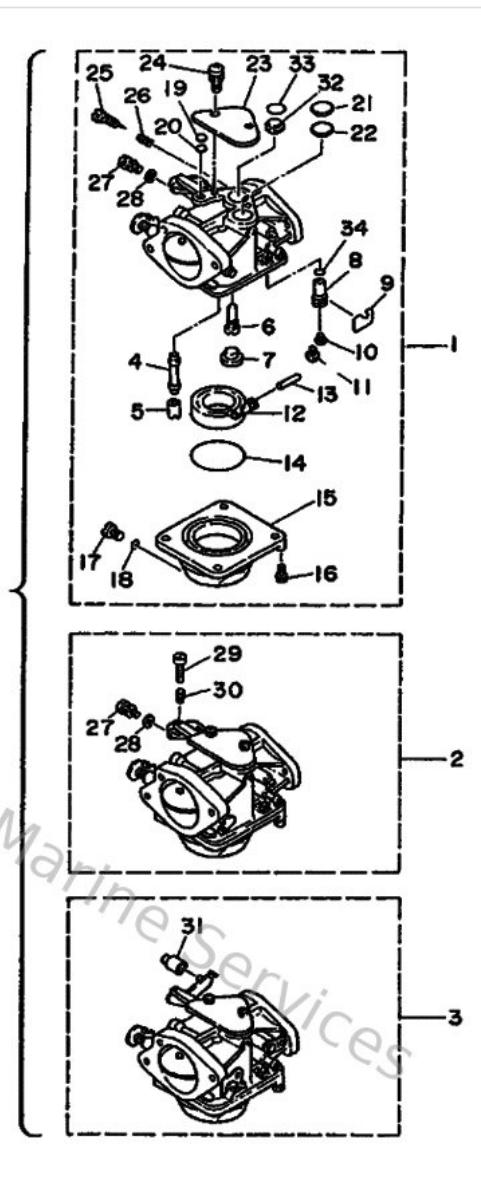
Ref	Part	
1	6H2143010800 Carburetor Assembly 1	Buy now
2	6H3143020600 Carburetor assembly 2	Buy now
3	6H2143030800 Carburetor (Lower)	Buy now
4	6H2149470200 Nozzle, main	Buy now
5	6H3149433700 Jet, main (#150)	Buy now
6	6H2149481800 Jet (#78)	Buy now
7	676149660000 Rubber cap	Buy now
8	6H3145900100 Needle valve assembly	Buy now
9	663141590000 Clip	Buy now
10	676141860000 Pin, valve	Buy now
11	985800400800 Screw, pan head (713)	Buy now
12	6G1149850000 Float comp.	Buy now
13	688145480000 Pin, arm	Buy now
14	6G1149840000 Gasket, float chamber	Buy now
15	6H2149800000 Body, float chamber	Buy now

Carburetor



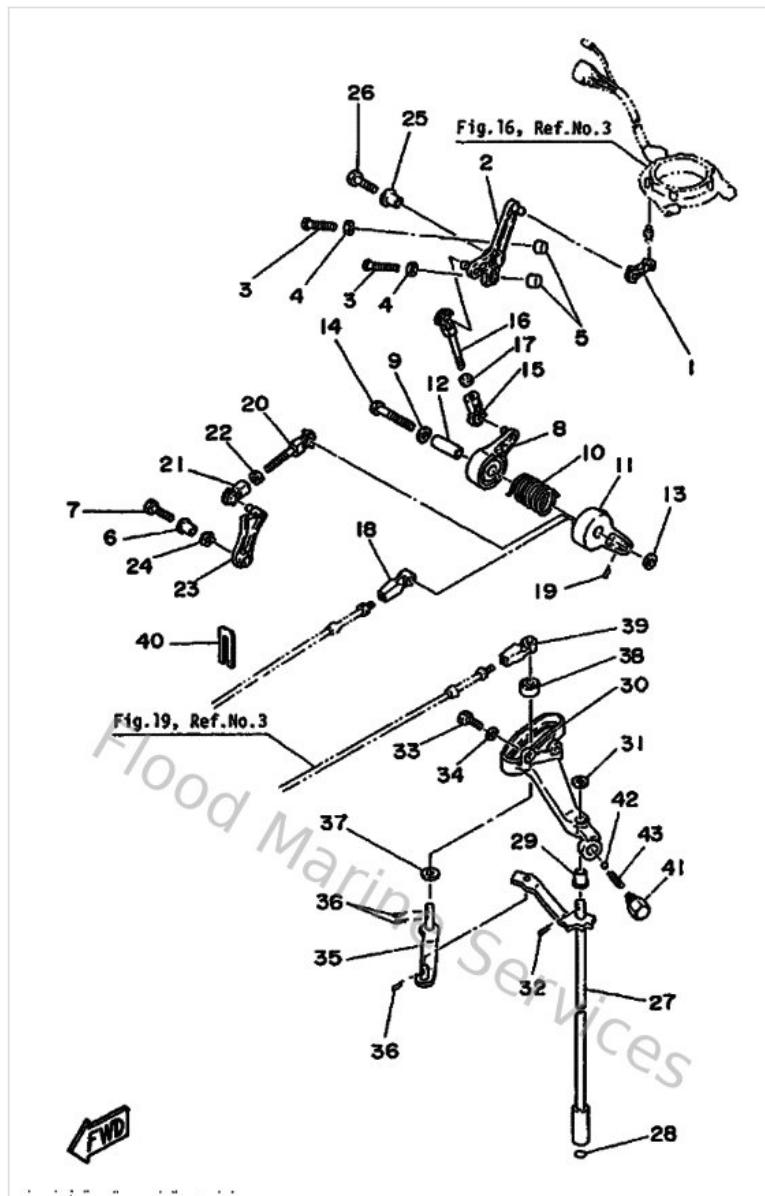
Ref	Part	
16	979800411400 Screw, pan head(ga5)	Buy now
17	663149920000 Screw, drain	Buy now
18	932100423000 O-ring (371)	Buy now
19	663141260000 Packing	Buy now
20	663145270000 Plate	Buy now
21	688141260000 Packing	Buy now
22	688145270000 Plate	Buy now
25	692149230000 Screw, adjusting	Buy now
26	679145550000 Spring	Buy now
27	663145920000 Screw	Buy now
28	902010565200 Washer, plate(65j)	Buy now
29	63V145230000 Screw, stop	Buy now
30	905011032600 Spring coil(663)(carb)	Buy now
31	676145780000 Collar (Lower)	Buy now
32	6H3145780000 Collar	Buy now

Carburetor



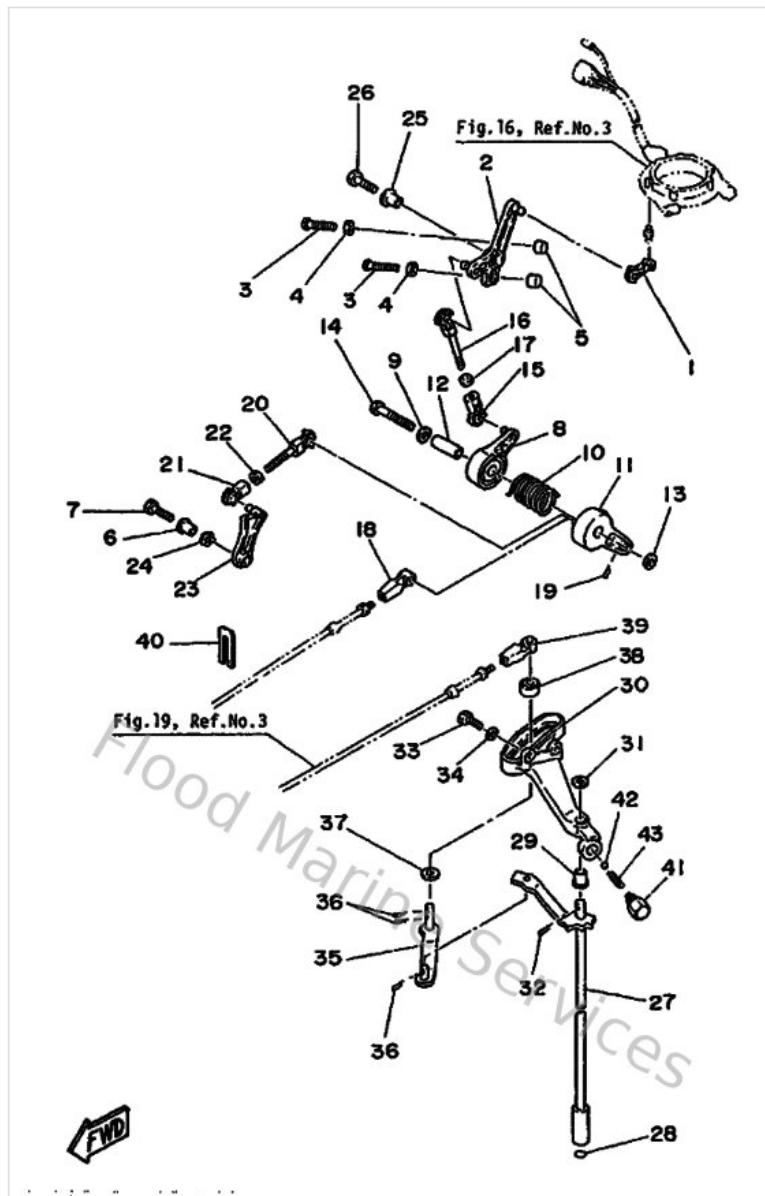
Ref	Part	
33	9321015M5200 O-ring (6e9)	Buy now
34	932100422800 O-ring (371)	Buy now

Control



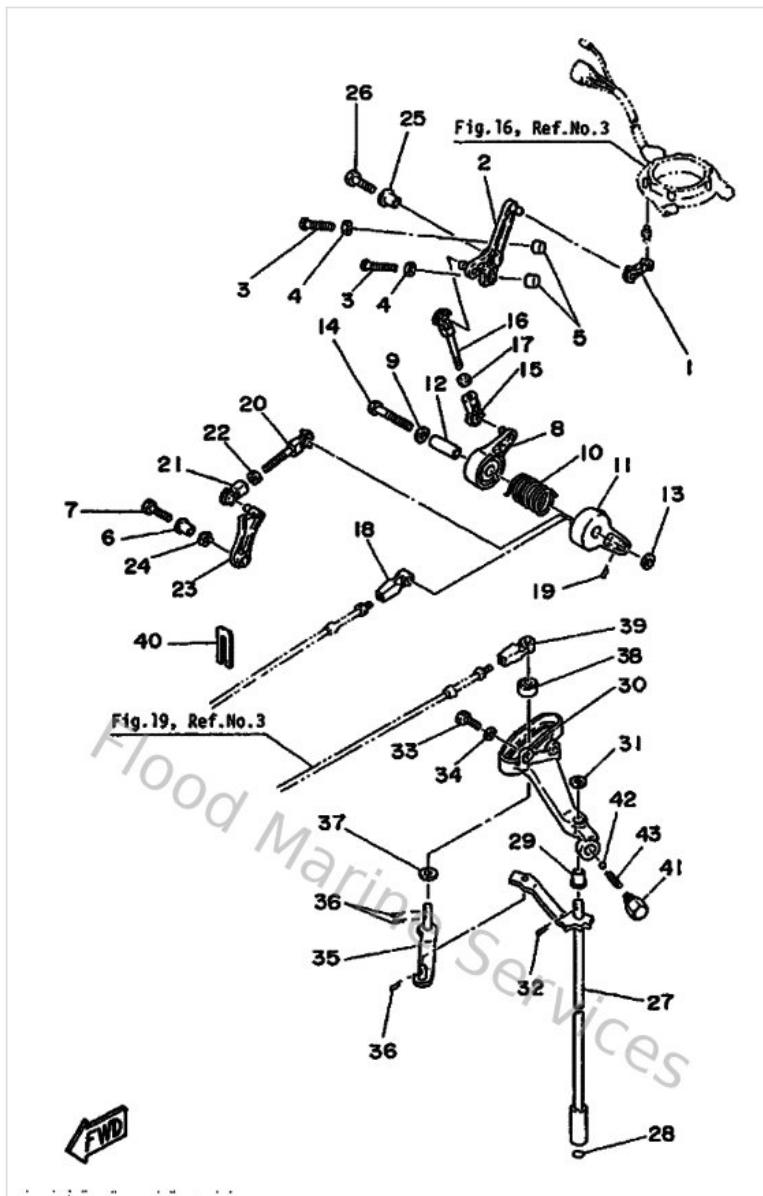
Ref	Part	
1	6H3412380000 Joint, link 1	Buy now
2	6H3416310000 Lever, magneto control 1	Buy now
3	9015706M0000 Screw, pan head(6h4)	Buy now
4	953030660000 Nut(661)	Buy now
5	688441940000 Cap	Buy now
6	9038706M6000 Collar (6h3)	Buy now
7	973130602500 Bolt	Buy now
8	6H3416320000 Lever, magneto control 2	Buy now
9	9020106M3100 Washer (6a0)	Buy now
10	9050829M1900 Spring, torsion	Buy now
11	6H3416330000 Lever, magneto control 3	Buy now
12	9038706M5900 Collar (6h3)	Buy now
14	973130604500 Bolt, hexagon	Buy now
15	662412370100 Joint, link	Buy now
16	679416360000 Rod, magneto control	Buy now

Control



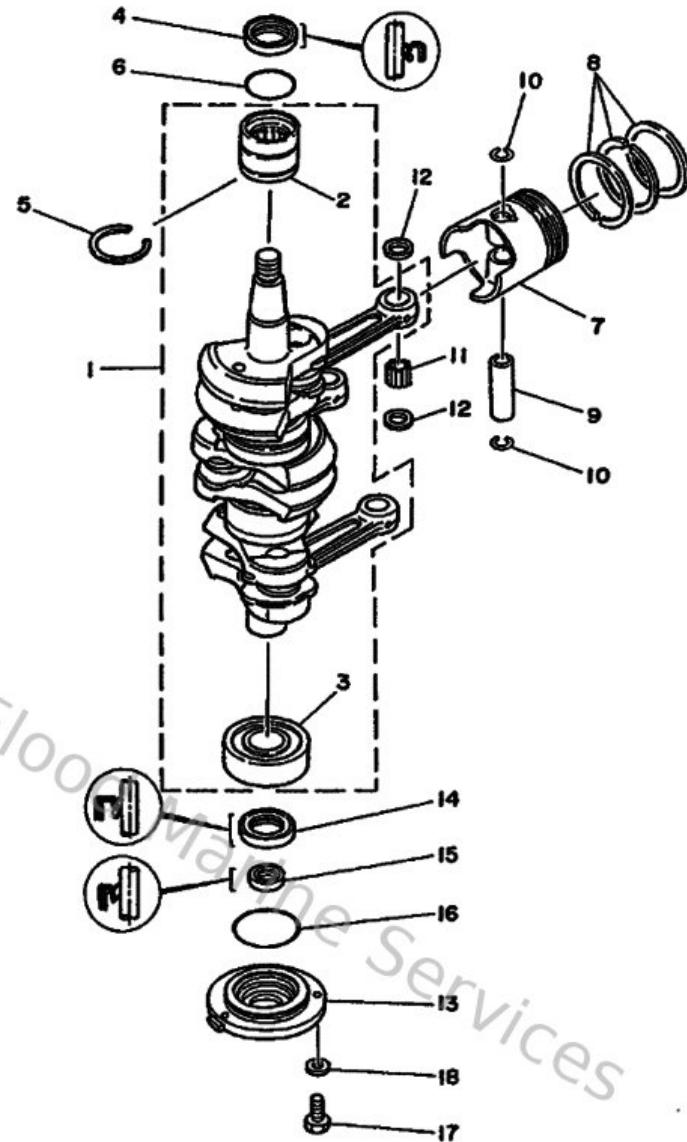
Ref	Part	
17	953800560000 Nut, hexagon (663)	Buy now
18	663483440000 Cable end, remote control	Buy now
19	904681800800 Clip 620436610000	Buy now
20	682412375000 Joint, link 2	Buy now
23	6H3412130100 Cam, accele	Buy now
24	9020610M6400 Washer, wave (676)	Buy now
27	6H3441201300 Handle gear shift assembly	Buy now
29	903860800600 Bushing (688)	Buy now
30	6H3441170094 Bracket 1	Buy now
31	929900820000 Ybs66-8 washer, plain	Buy now
32	914902001500 Pin, cotter (648)	Buy now
33	973130602000 Bolt(7u8)	Buy now
34	929030660000 Washer, plain (646)	Buy now
35	6H3441210000 Lever, shift rod	Buy now
37	9020207M0700 Washer, plate (688)	Buy now

Control



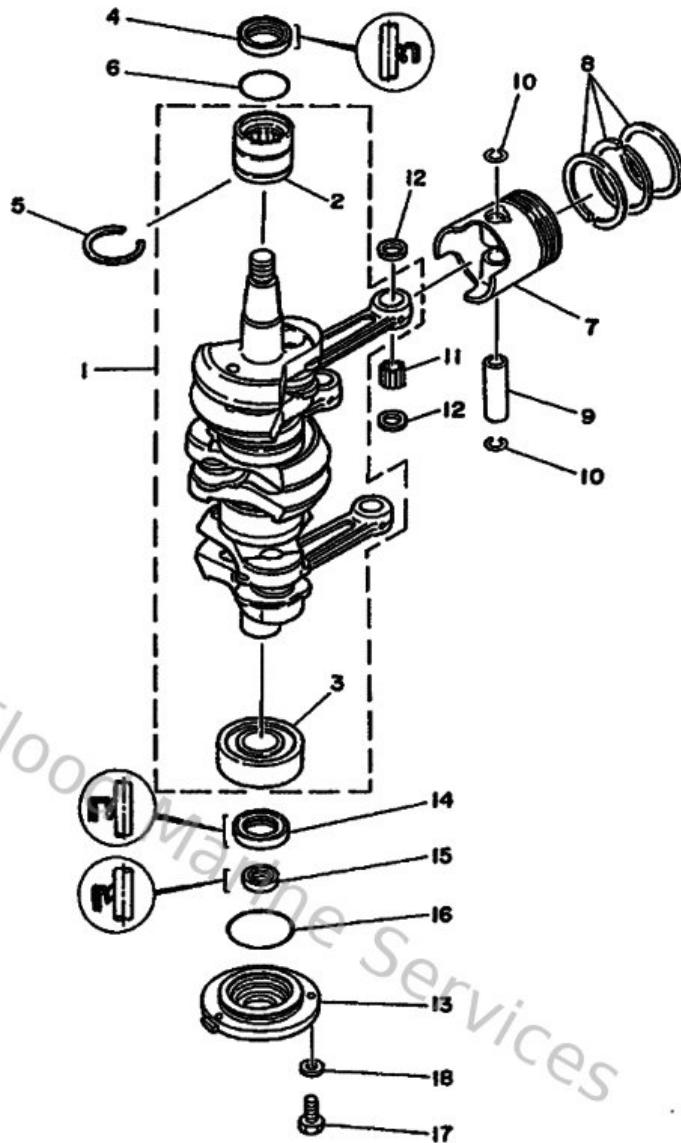
Ref	Part	
38	688441220000 Bushing, shift rod lever	Buy now
40	6H3485380000 Clamp, cable	Buy now
41	648427150000 Bushing 2	Buy now
42	9350104M0200 Ball (697)	Buy now
43	905011208200 Spring 6484411600	Buy now

Crankshaft & Piston



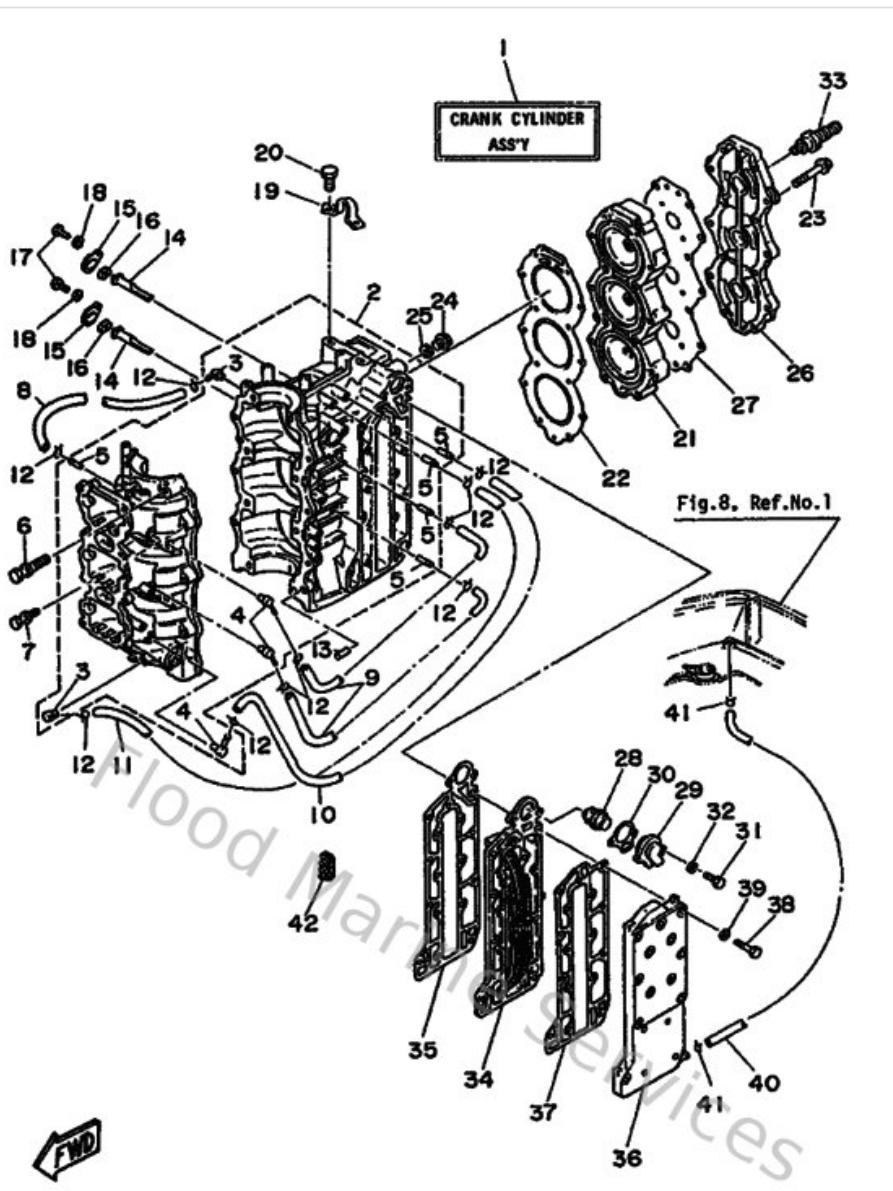
Ref	Part	
1	6H3114000000 Crankshaft assembly	Buy now
2	93311636U600 Bearing, needle (6h3)	Buy now
3	93306306U600 Bearing(6h2)	Buy now
4	931023635100 Oil seal(52w)	Buy now
5	9344049M0400 Circlip (6h3)	Buy now
6	9321046M1600 O-ring (688)	Buy now
7	6B0116360000 Piston (0.50Mm O/s)	Buy now
8	6H3116100000 Piston ring set (std)	Buy now
9	6H3116330000 Pin, piston	Buy now
10	688116341000 Clip, piston pin	Buy now
11	9360318M0900 Pin, dowel b (6h3)	Buy now
12	902012041700 Washer, plate(663)	Buy now
13	6H3153590094 Housing, oil seal	Buy now
14	9310230M2300 Oil seal (6h3)	Buy now
15	9310618M0100 Oil seal (6h3)	Buy now

Crankshaft & Piston



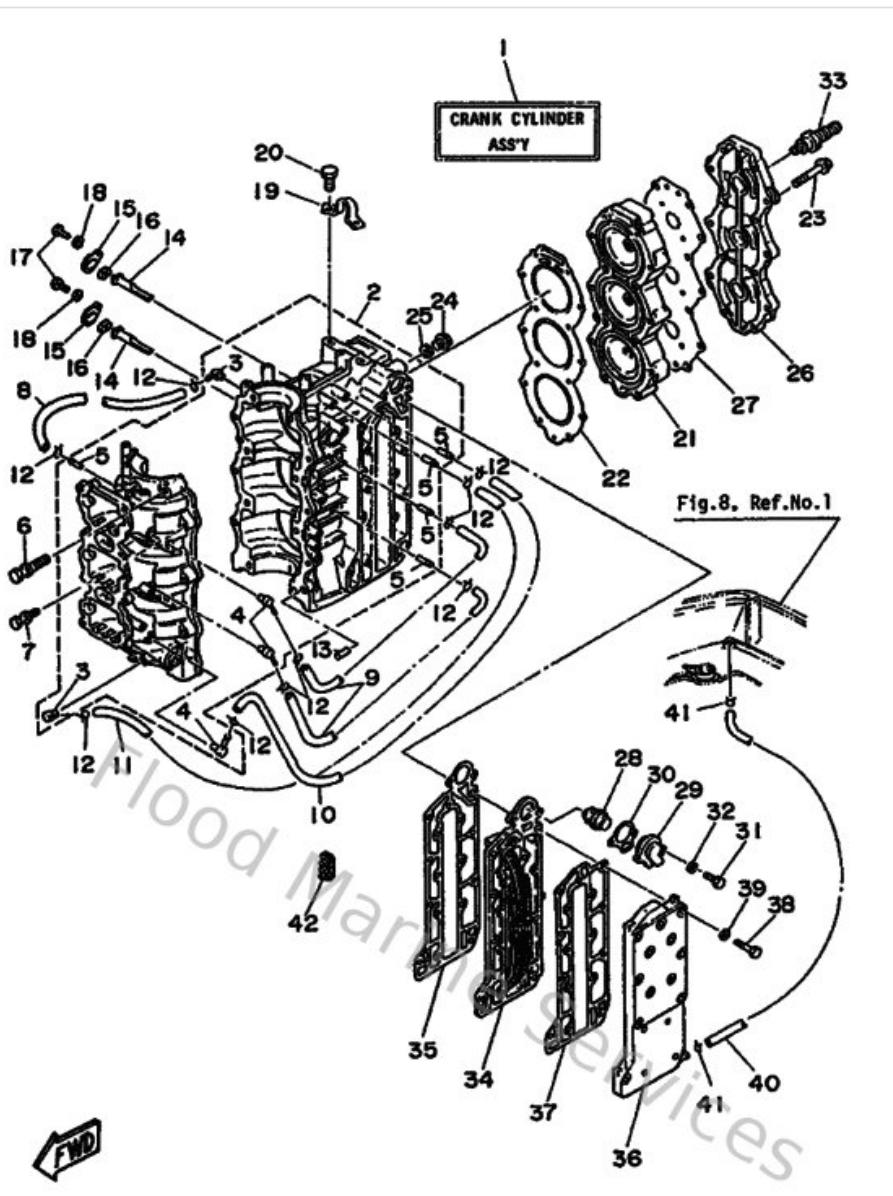
Ref	Part	
16	9321065M5000 O-ring	Buy now
17	973950602000 Bolt(7u8)	Buy now
18	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



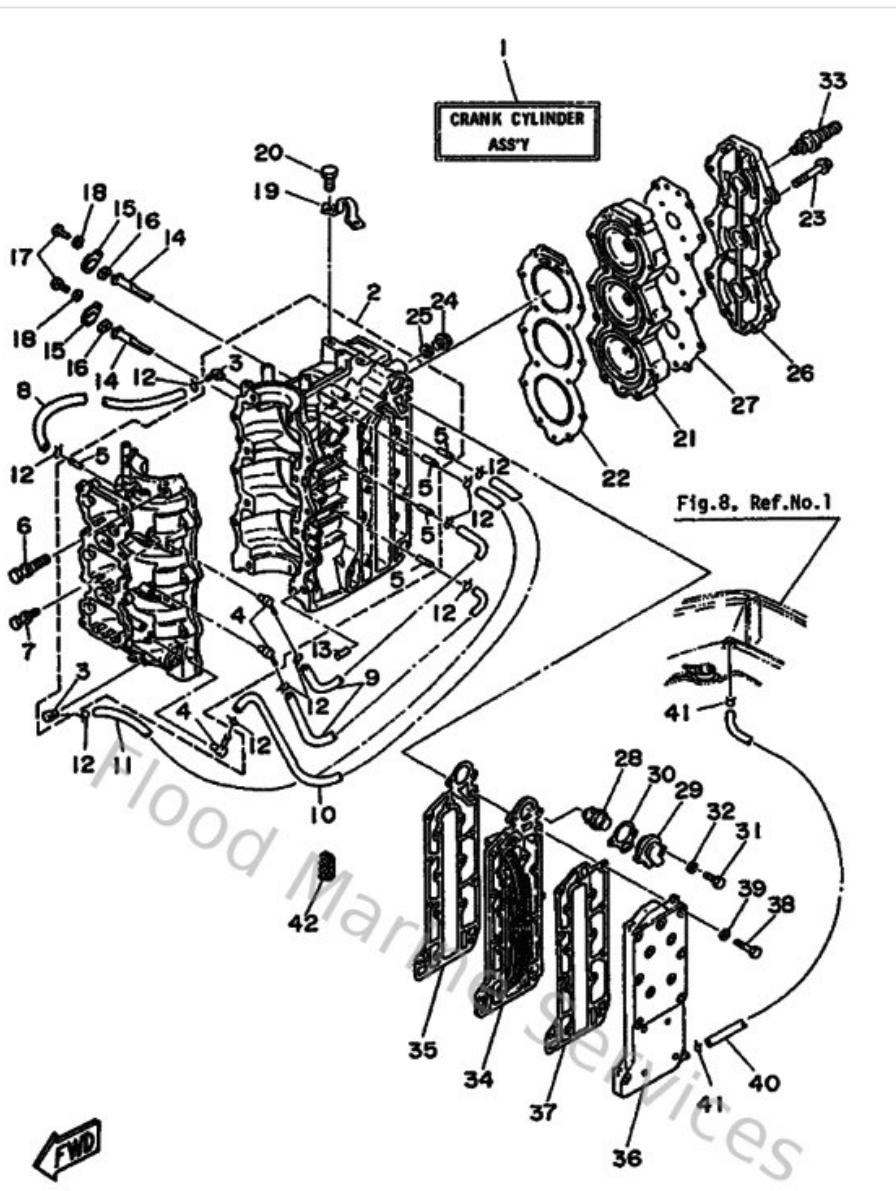
Ref	Part	
1	6H3W009050EJ Crank cylinder assembly (n.o/i, a/	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700000 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	9011910M0700 Bolt (6f5)	Buy now
8	9044507M4400 Hose (I390)	Buy now
9	9044507M0200 Hose (I200)	Buy now
10	9044507M4500 Hose (I390)	Buy now
11	9044507M8200 Hose (I770)	Buy now
12	904670601600 Clip (655)	Buy now
13	936081206300 Pin, dowel (626)	Buy now
14	6H3113250000 Anode	Buy now
15	6H3113270094 Cover, anode	Buy now
16	6H3113280000 Grommet, anode	Buy now
17	973130601600 Bolt, hexagon deep recess	Buy now

Cylinder & Crankcase



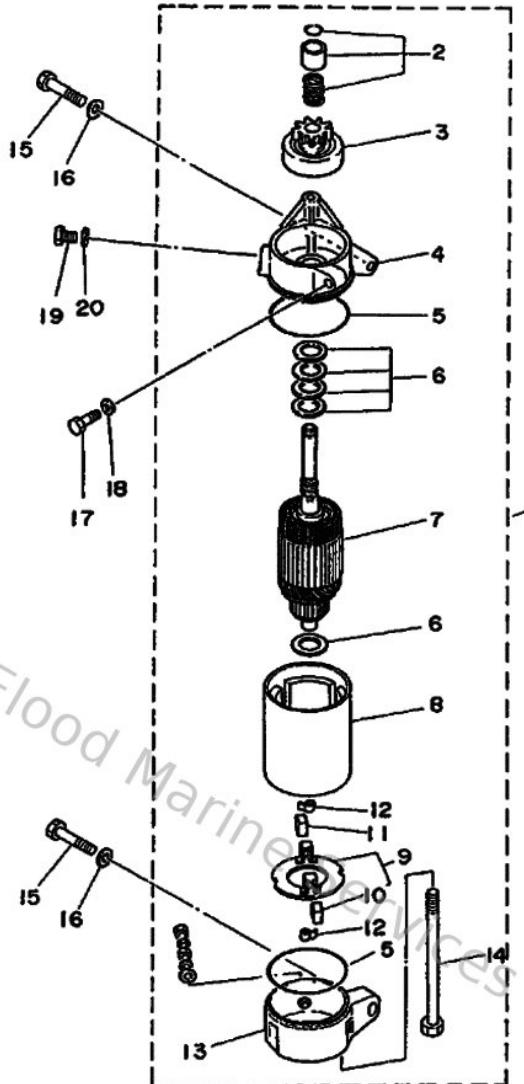
Ref	Part	
18	929070660000 Washer(6ta)	Buy now
19	688111190000 Hanger, engine	Buy now
20	973130802000 Bolt(6td)	Buy now
21	6H3111110094 Head, cylinder 1	Buy now
22	6H311181A200 Gasket, cylinder head 1	Buy now
23	9011908M0900 Bolt (6f5)	Buy now
24	9034014M0000 Plug, straight screw(62y)	Buy now
25	904301411500 Gasket (663)	Buy now
26	6H311191001S Cover, cylinder head 1	Buy now
27	6H3111930000 Gasket, head cover 1	Buy now
28	6H3124111100 Thermostat	Buy now
29	6H3124130094 Cover, thermostat	Buy now
30	6H3124140000 Gasket, cover	Buy now
31	973130602500 Bolt	Buy now
32	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



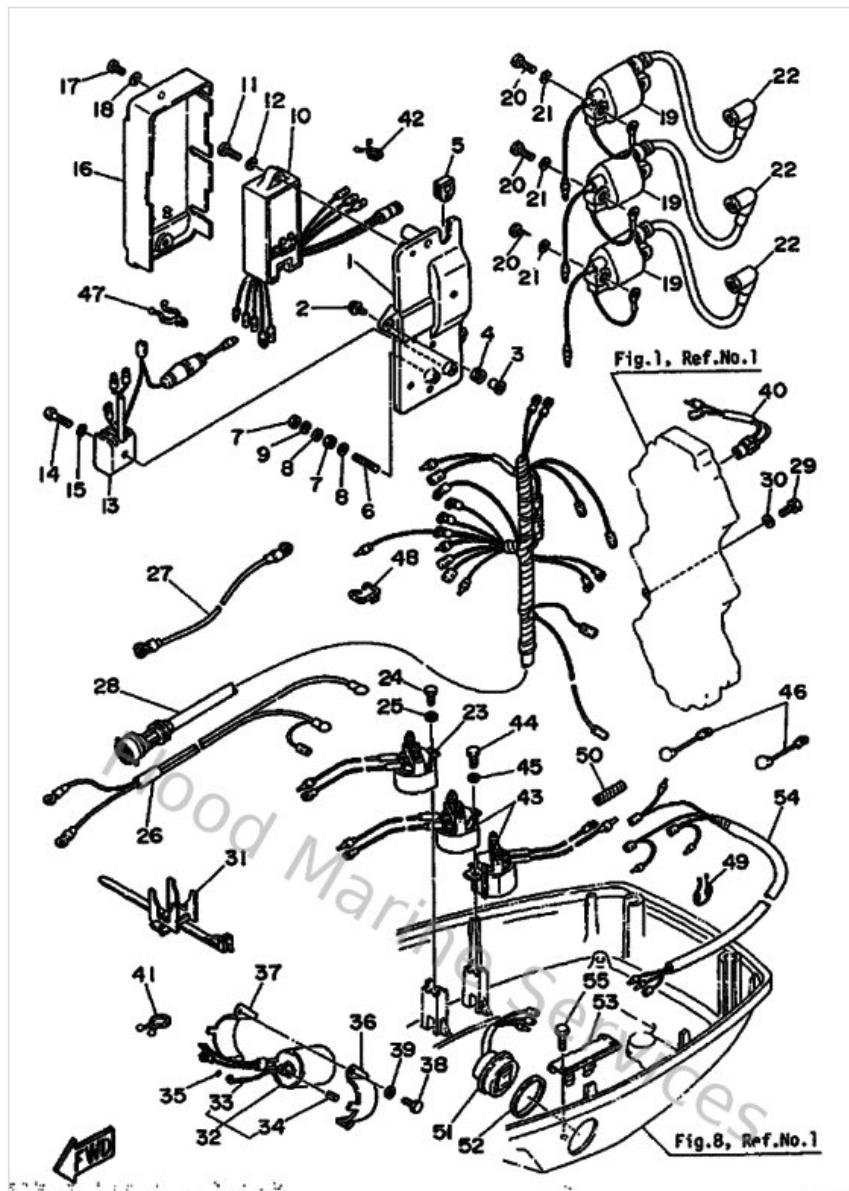
Ref	Part	
33	947020024700 Plug, spark (br8hs-10)	Buy now
34	6H341111009M Inner cover, exhaust	Buy now
35	6H3411120000 Gasket, exhaust inner cover	Buy now
37	6H341114A000 Gasket, exhaust outer cover	Buy now
38	973130603500 Bolt(3rv)	Buy now
39	929030660000 Washer, plain (646)	Buy now
40	663243120100 Pipe 1	Buy now
41	904670800400 Clip, pipe 6162435600	Buy now
42	9046407M0500 Clamp (6g5)	Buy now

Electric Motor



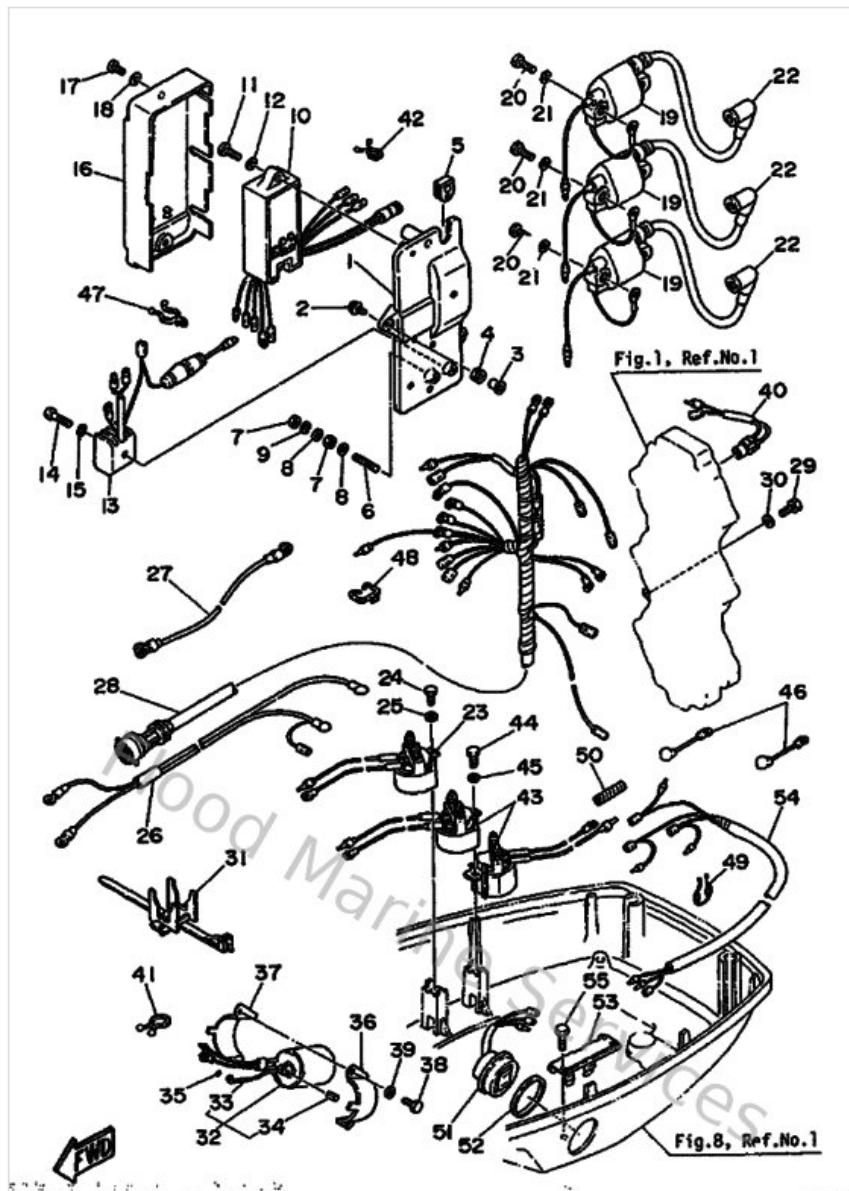
Ref	Part	
16	929030860000 Washer, plain (663)	Buy now
17	973130602500 Bolt	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	973130801600 Bolt, hexagon	Buy now

Electric Parts



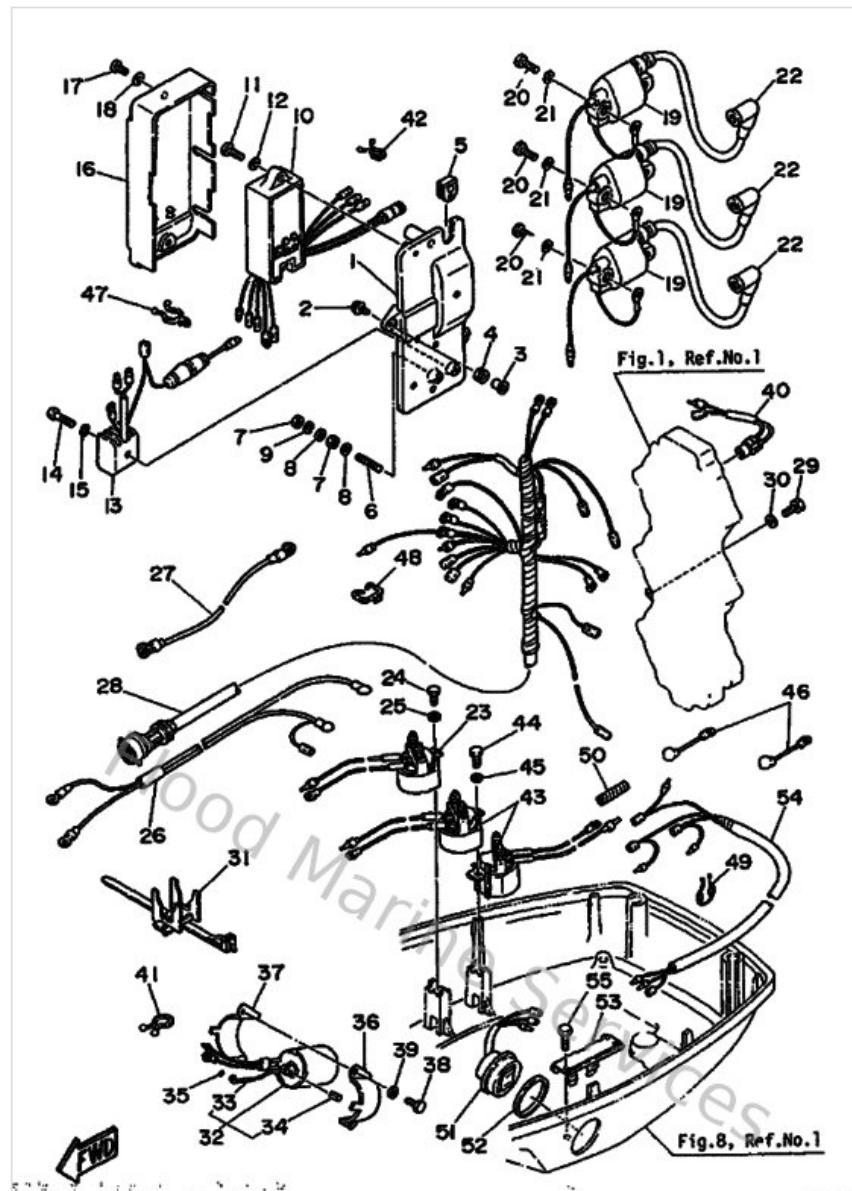
Ref	Part	
1	6H3855420094 Bracket	Buy now
2	9010506M1400 Bolt (6e0)	Buy now
3	9038706M4300 Coller (6e9)	Buy now
4	9048013M2400 Grommet (6e9)	Buy now
5	6H3819220000 Grommet	Buy now
6	9011606M0700 Bolt, stud (688)	Buy now
7	953900670000 Nut	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	929950610000 Washer(6a1)	Buy now
10	6H3855401100 C.d.i. unit assembly	Buy now
11	978030602500 Screw, pan head(6b0)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	6G1819706000 Rectifier assembly	Buy now
14	985800552500 Screw, panhead (a93)	Buy now
15	929030560000 Washer, plain (646)	Buy now

Electric Parts



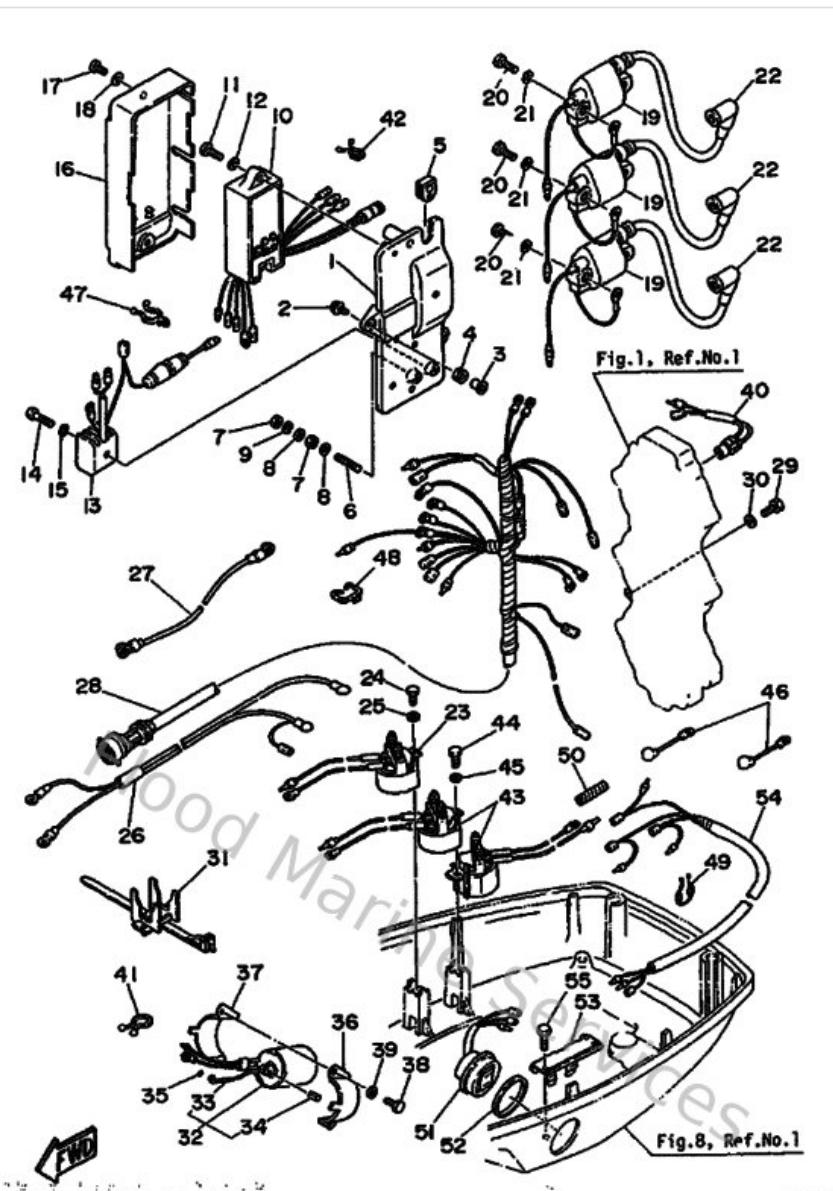
Ref	Part	
16	6H3819160000 Cover, terminal	Buy now
17	978030601200 Screw, pan head(62j)	Buy now
18	929030660000 Washer, plain (646)	Buy now
22	6G1823702000 Plug cap assembly	Buy now
23	688819501000 Relay assembly	Buy now
24	970950601600 Bolt, hexagon deep recess	Buy now
26	6H3821050000 Battery cable	Buy now
27	6H3821170000 Wire, lead	Buy now
28	6H3825900100 Wire harness assembly	Buy now
29	973130601200 Bolt(gh1)	Buy now
31	688825940000 Clamp	Buy now
32	6H3861100200 Solenoid	Buy now
33	6H3861160000 Wire, Pull	Buy now
34	916903001000 Pin, spring (663)	Buy now
35	932100326100 O-ring (663)	Buy now

Electric Parts



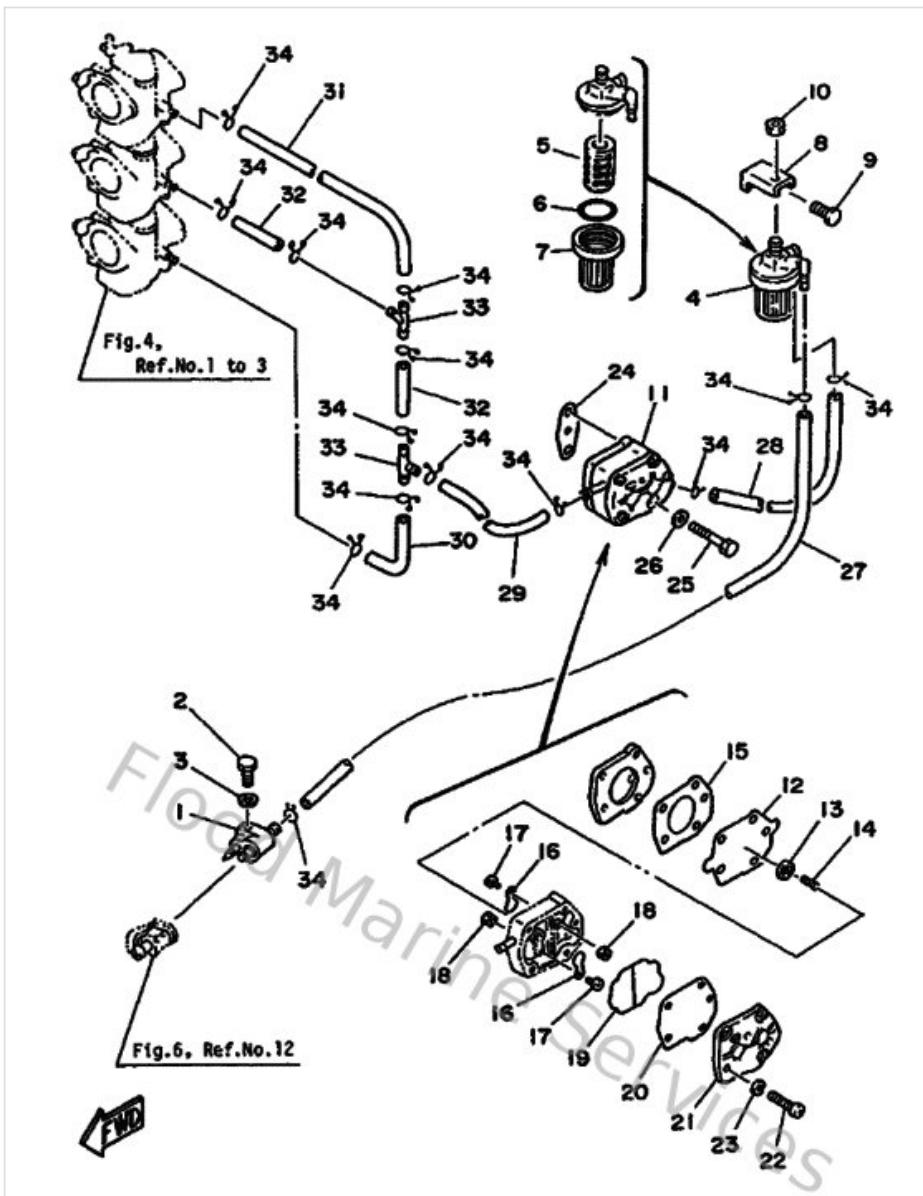
Ref	Part	
36	6H3861120000 Stay, Solenoid	Buy now
37	6H3861150000 Holder Solenoid	Buy now
38	973130601600 Bolt, hexagon deep recess	Buy now
40	688825601000 Thermo switch assembly	Buy now
41	904651814700 Clamp	Buy now
42	9046408M0700 Clamp	Buy now
44	973120602000 Bolt(7u8)	Buy now
45	929020660000 Washer, plain (646)	Buy now
46	688819490000 Wire, Lead	Buy now
47	9046412M0900 Clamp(6h4)	Buy now
48	9046407M1000 Clamp (6h3)	Buy now
49	9046404M1200 Clamp (6h3)	Buy now
51	6H1825630000 Trim & tilt switch assembly	Buy now
52	6E5825870000 Gasket	Buy now
53	6E5836140000 Bracket	Buy now

Electric Parts



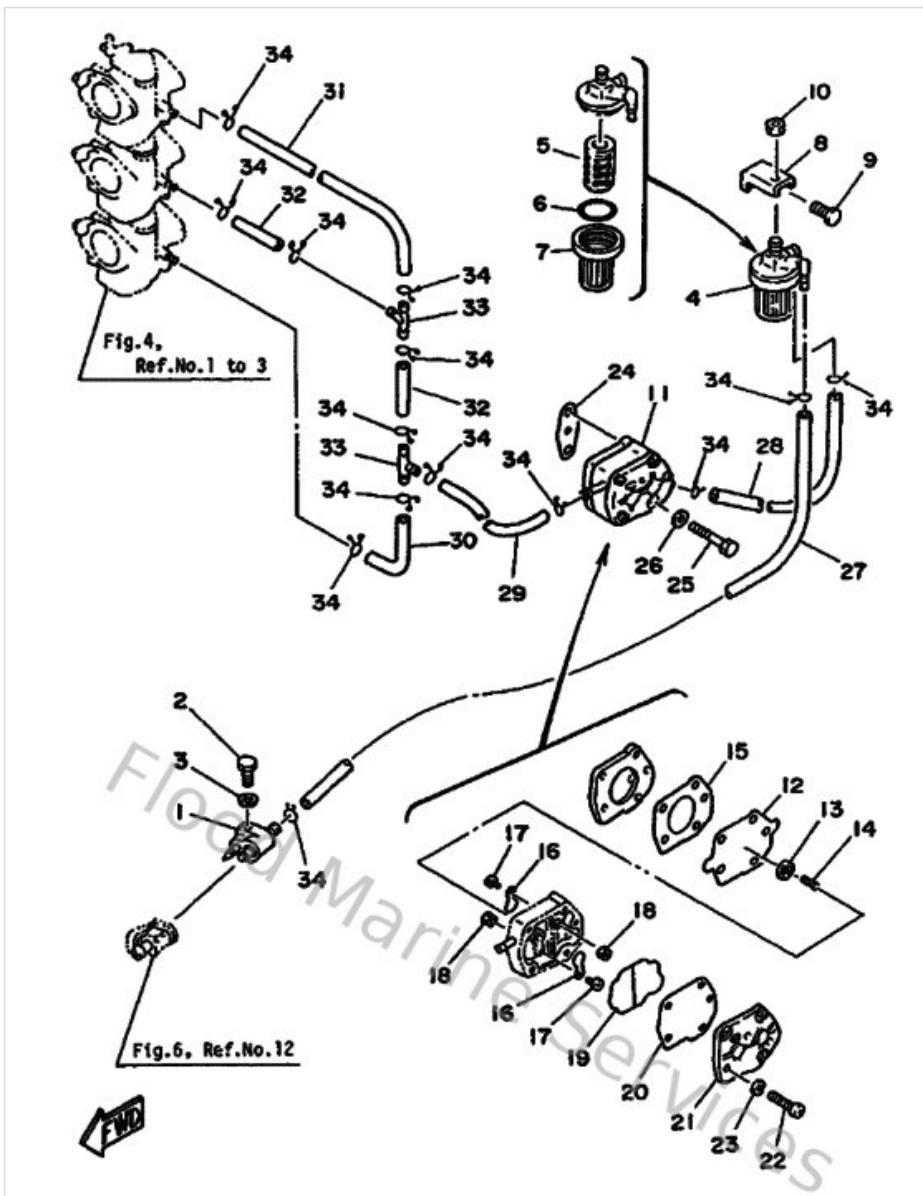
Ref	Part	
54	6H3825530000 Extension, Wire	Buy now

Fuel 1



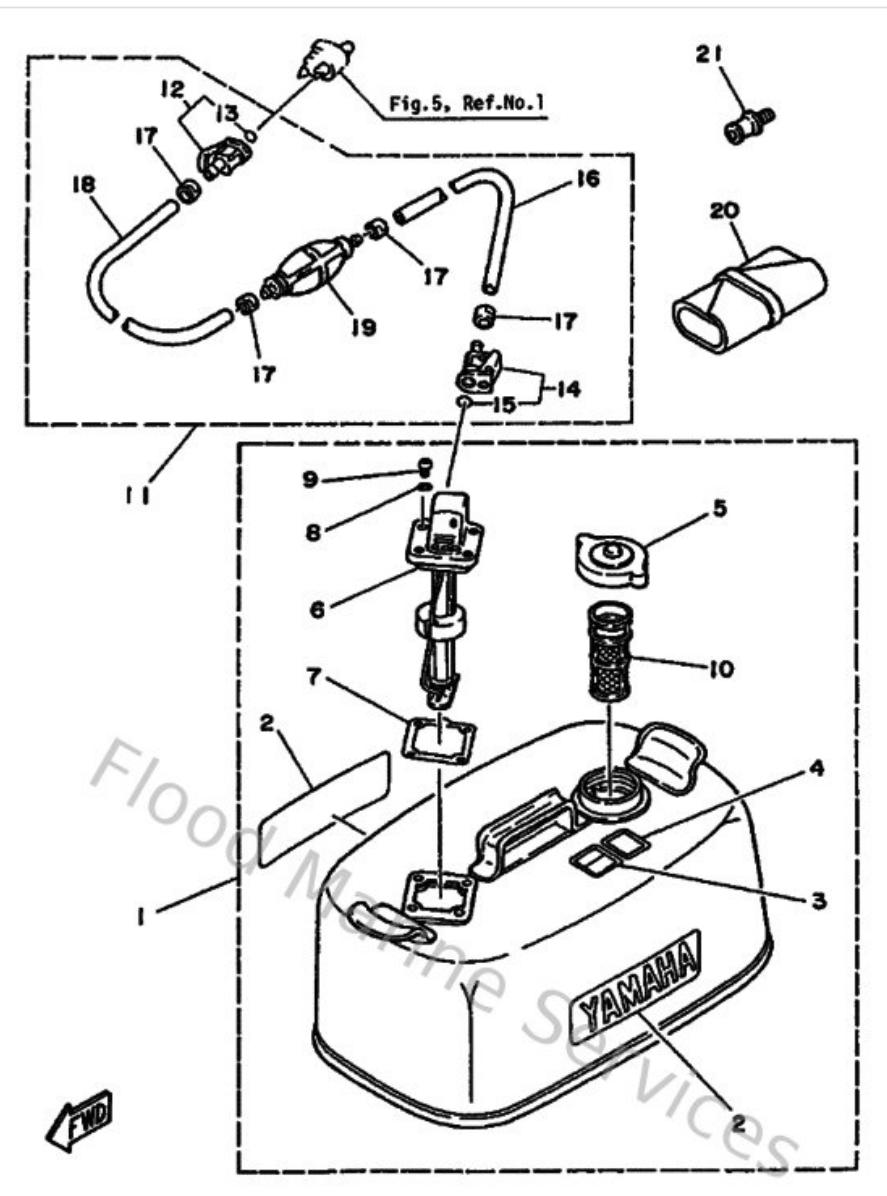
Ref	Part	
1	6G1243040000 Fuel pipe joint comp. 1	Buy now
2	973130602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	655245600100 Filter assembly	Buy now
5	6F5245630000 Element, filter	Buy now
6	9321037M2500 O-ring (655)	Buy now
8	648245660100 Bracket, Filter	Buy now
9	973130601400 Bolt(gj3)	Buy now
10	953330860000 Nut(6l2)	Buy now
11	6A0244100100 Fuel pump assembly	Buy now
12	648244110000 Diaphragm	Buy now
13	648244240000 Seat,spring	Buy now
14	648244230000 Spring,diaphragm	Buy now
15	648244340100 Gasket, body	Buy now
16	6A0244210100 Valve, check	Buy now

Fuel 1



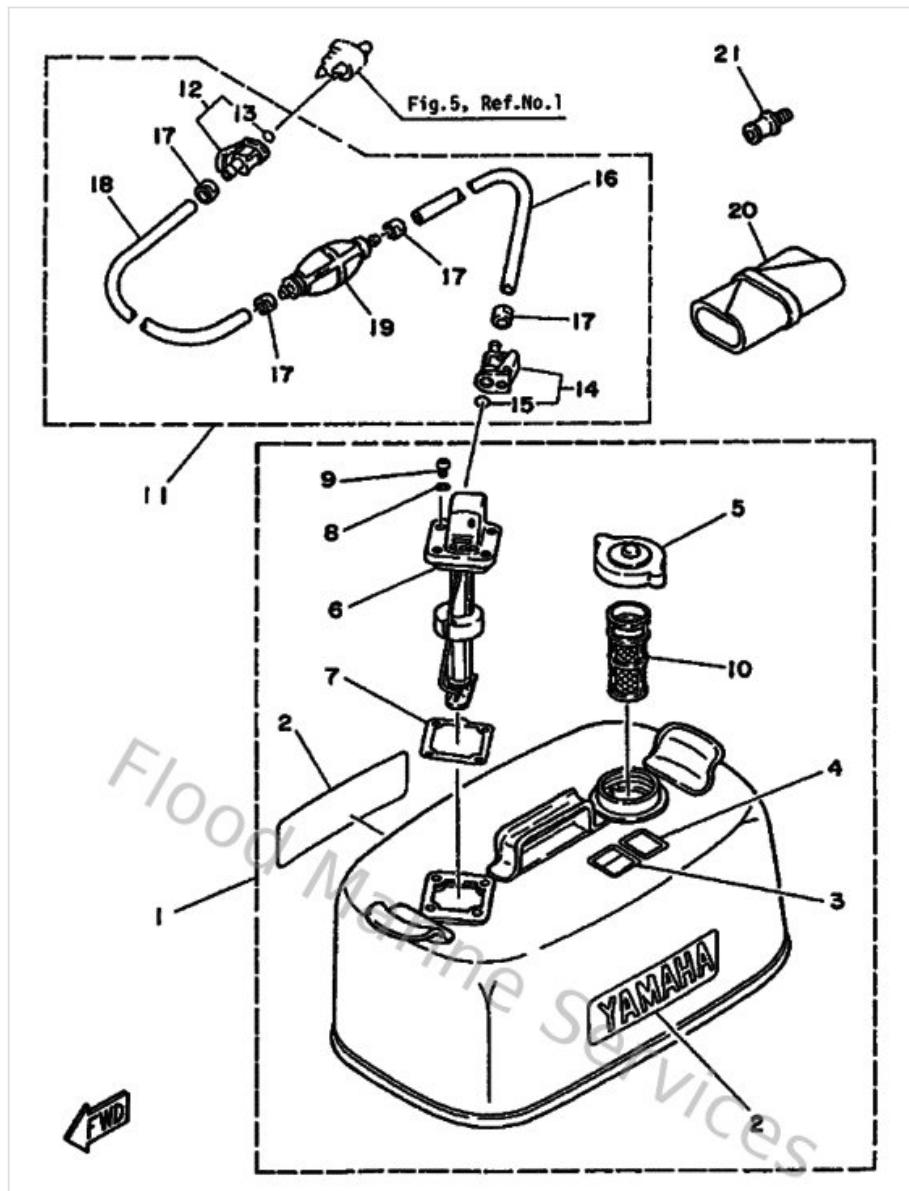
Ref	Part	
18	988130310000 Nut	Buy now
19	6A0244350000 Gasket, Body 2	Buy now
20	663244110000 Diaphragm	Buy now
21	6A0244130000 Cover, pump	Buy now
22	985030502800 Ybs86-530 screw,panhead	Buy now
23	929900510000 Ybs67-5 washer, spring	Buy now
24	65024431A000 Gasket,fuel pump	Buy now
25	973130604000 Bolt (682)	Buy now
26	929030660000 Washer, plain (646)	Buy now
27	90445092K100 Hose (l420)	Buy now
28	904450907200 Hose (l1500)	Buy now
31	6H3243140000 Pipe 4	Buy now
32	9044509M2200 Hose (l445)	Buy now
33	688243780000 Pipe, joint	Buy now
34	904670800400 Clip, pipe 6162435600	Buy now

Fuel 2



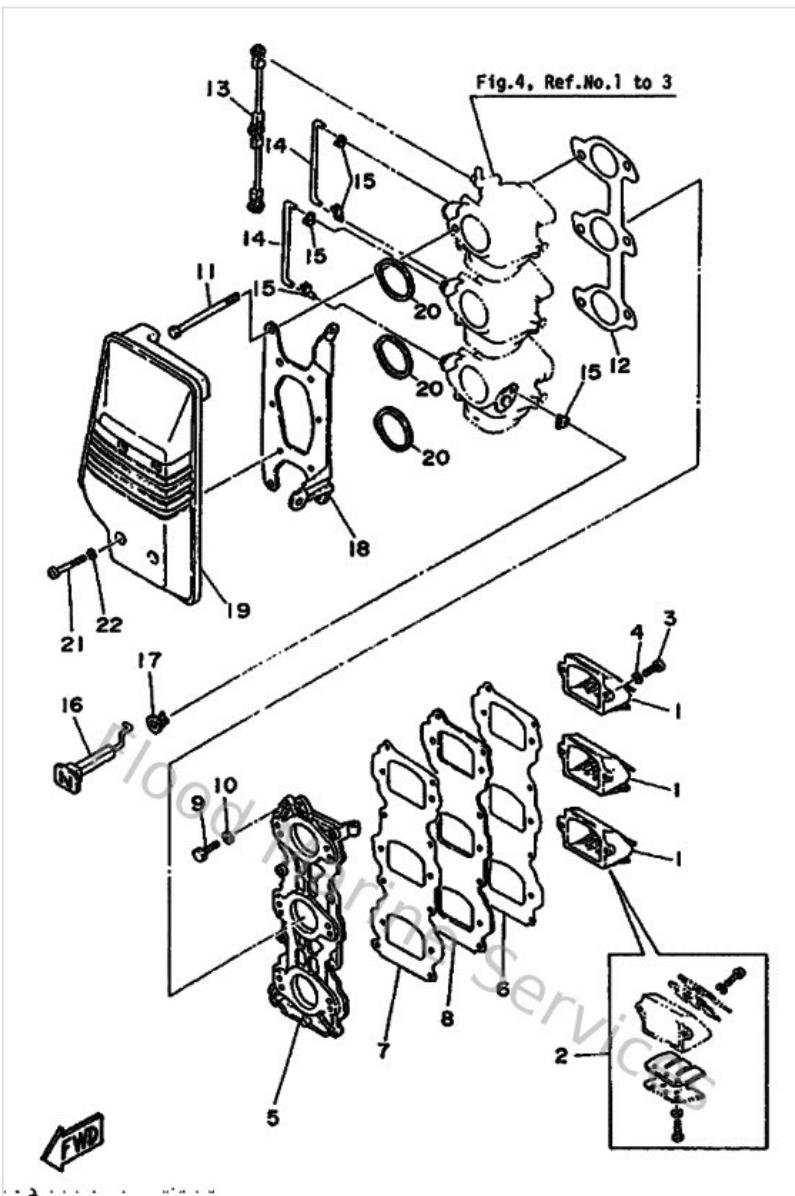
Ref	Part	
3	6Y1242558000 Graphic, Fuel Tank 8	Buy now
5	6Y1246100000 Cap assembly	Buy now
6	6Y1242600100 Fuel meter assembly	Buy now
7	6Y1242680000 Gasket, fuel meter	Buy now
8	6Y1243290000 Seal	Buy now
9	985860501600 Screw, pan head	Buy now
10	6Y1241670000 Strainer	Buy now
11	6Y1243060300 Fuel pipe comp. 1	Buy now
12	6G1243050500 Fuel pipe joint comp. 2	Buy now
13	932100828700 O-ring (655)	Buy now
14	6Y1243050100 Fuel pipe joint comp. 2	Buy now
16	9044511M8000 Hose (I3000)	Buy now
17	650243515100 Band 1	Buy now
18	9044511M7800 Hose (I1000)	Buy now
19	6Y1243600000 Primer pump assembly	Buy now

Fuel 2



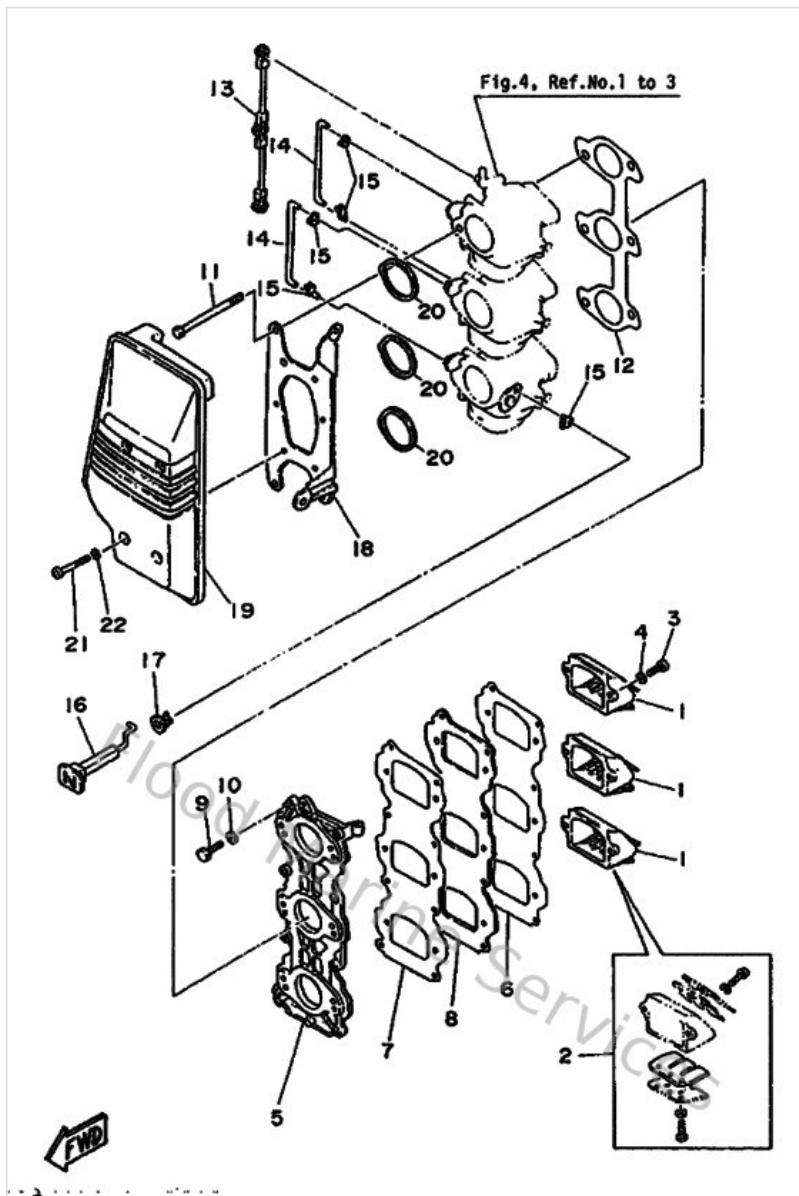
Ref	Part	
20	6E0281000000 Tool kit	Buy now

Intake



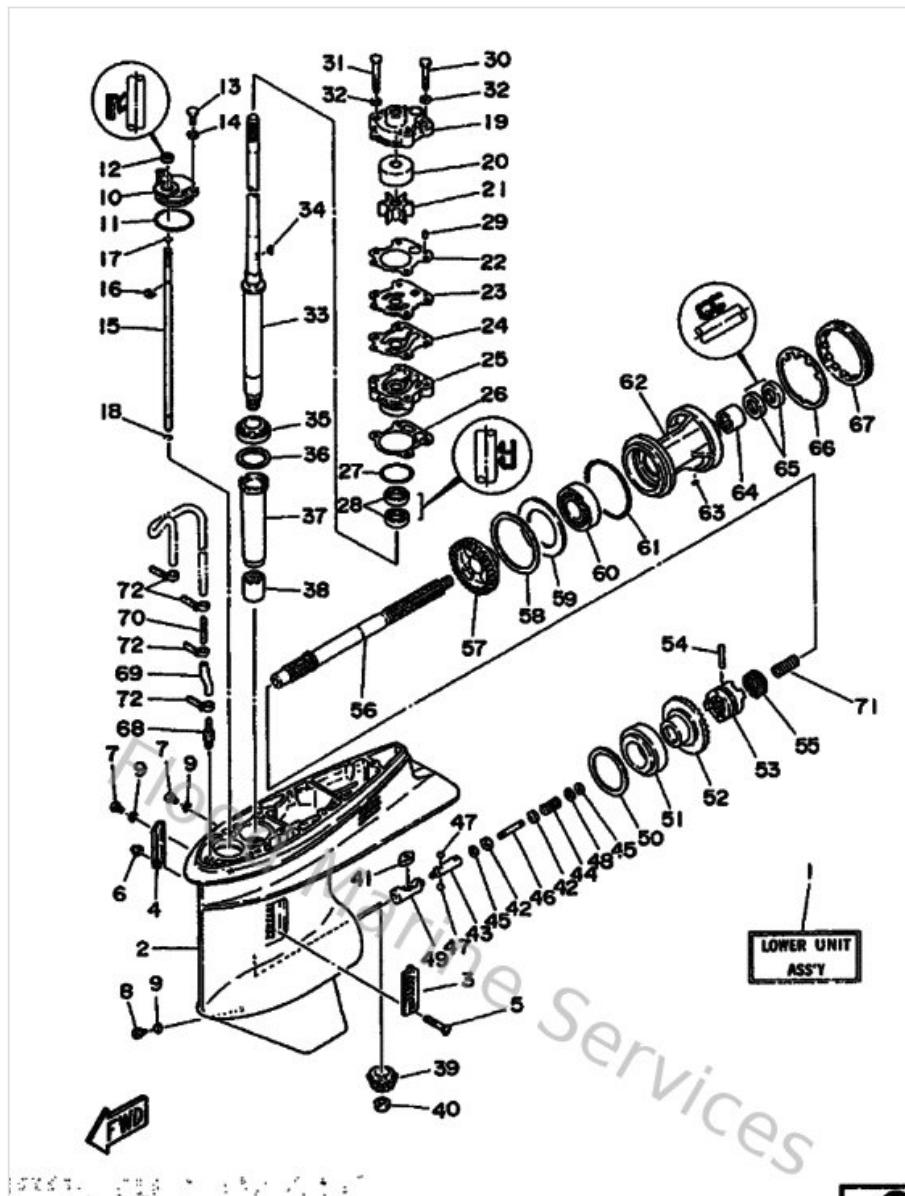
Ref	Part	
1	6H2136100000 Reed valve assembly	Buy now
3	978030502000 Screw, pan head (e22)	Buy now
4	929900510000 Ybs67-5 washer, spring	Buy now
6	6H3136210000 Gasket, valve seat	Buy now
7	6H313622A100 Gasket, valve seat	Buy now
8	6H3136240094 Plate, reed valve	Buy now
9	973130602500 Bolt	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	970950609500 Bolt, hexagon deep recess	Buy now
12	6H3141980100 Gasket	Buy now
13	6H3412170000 Rod, accel lever	Buy now
14	6H3412570000 Rod, choke link 2	Buy now
15	661412620200 Joint, choke lever	Buy now
16	6H3412710000 Knob, choke	Buy now
17	689412730000 Grommet	Buy now

Intake



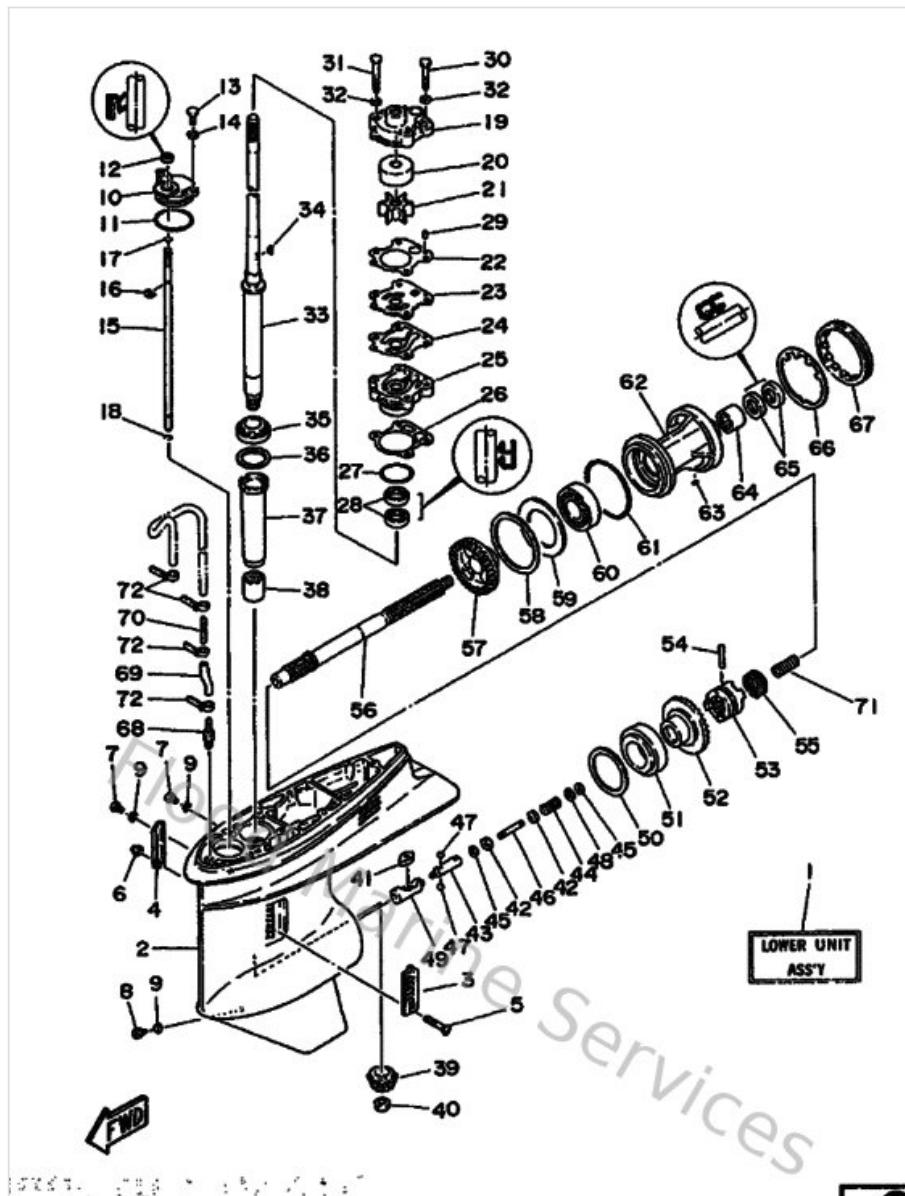
Ref	Part	
18	6H3144131100 Stay	Buy now
19	6H3144400000 Silencer assembly, intake	Buy now
20	6H3144570000 Seal	Buy now
21	978030604500 Screw pan head	Buy now
22	9020906M0500 Washer (688)	Buy now

Lower Casing & Drive 1



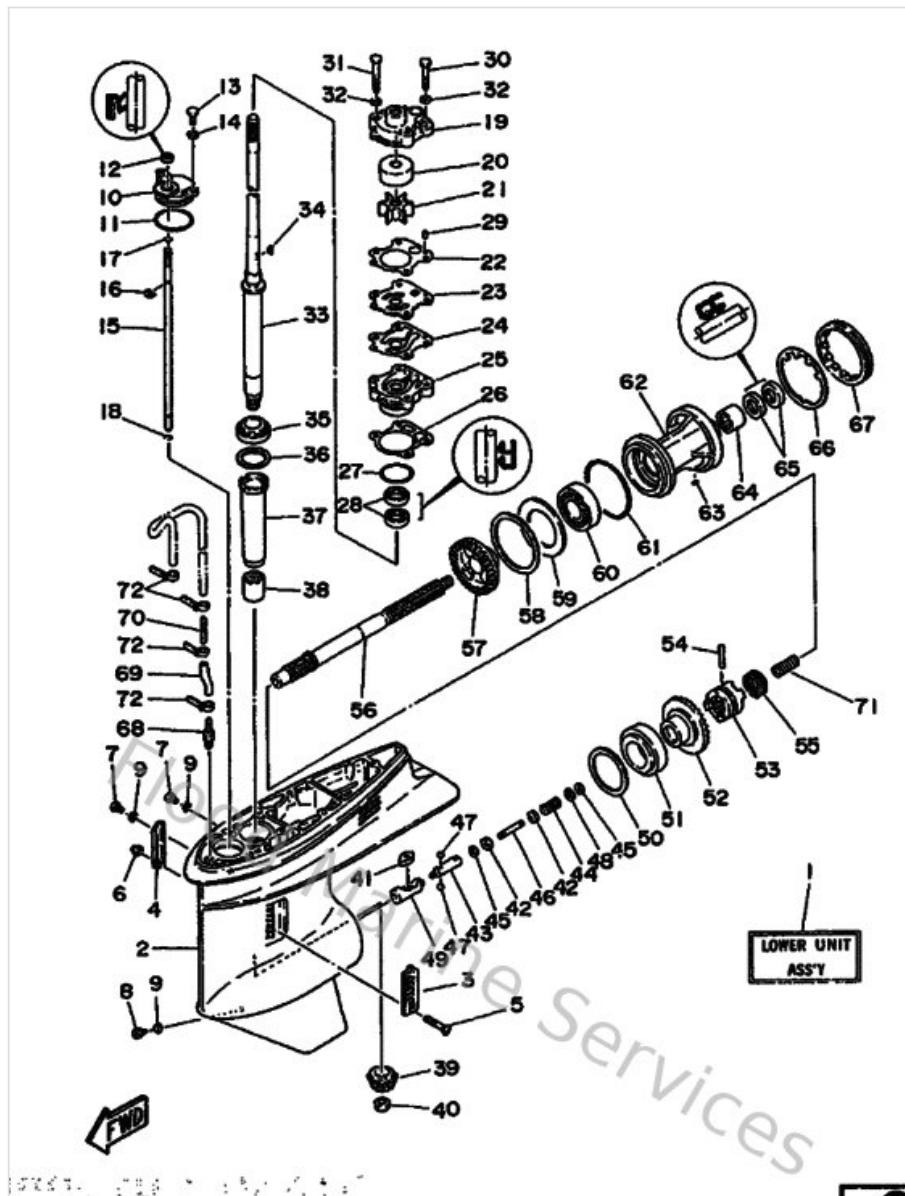
Ref	Part	
2	6H14530100EJ Casing, Lower	Buy now
3	688452140100 Cover, water inlet	Buy now
4	688452150100 Cover, water inlet	Buy now
5	9015105M0000 Screw, countersunk(692)	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	903400801400 Plug, straight screw	Buy now
8	688453411000 Plug, drain	Buy now
9	904300802000 Gasket	Buy now
10	688453210000 Plate	Buy now
11	932104904600 O-ring (620)	Buy now
12	931060901400 Oil seal	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6H1441440000 Rod, shift 2	Buy now
16	934300800600 Circlip(2r6)	Buy now

Lower Casing & Drive 1



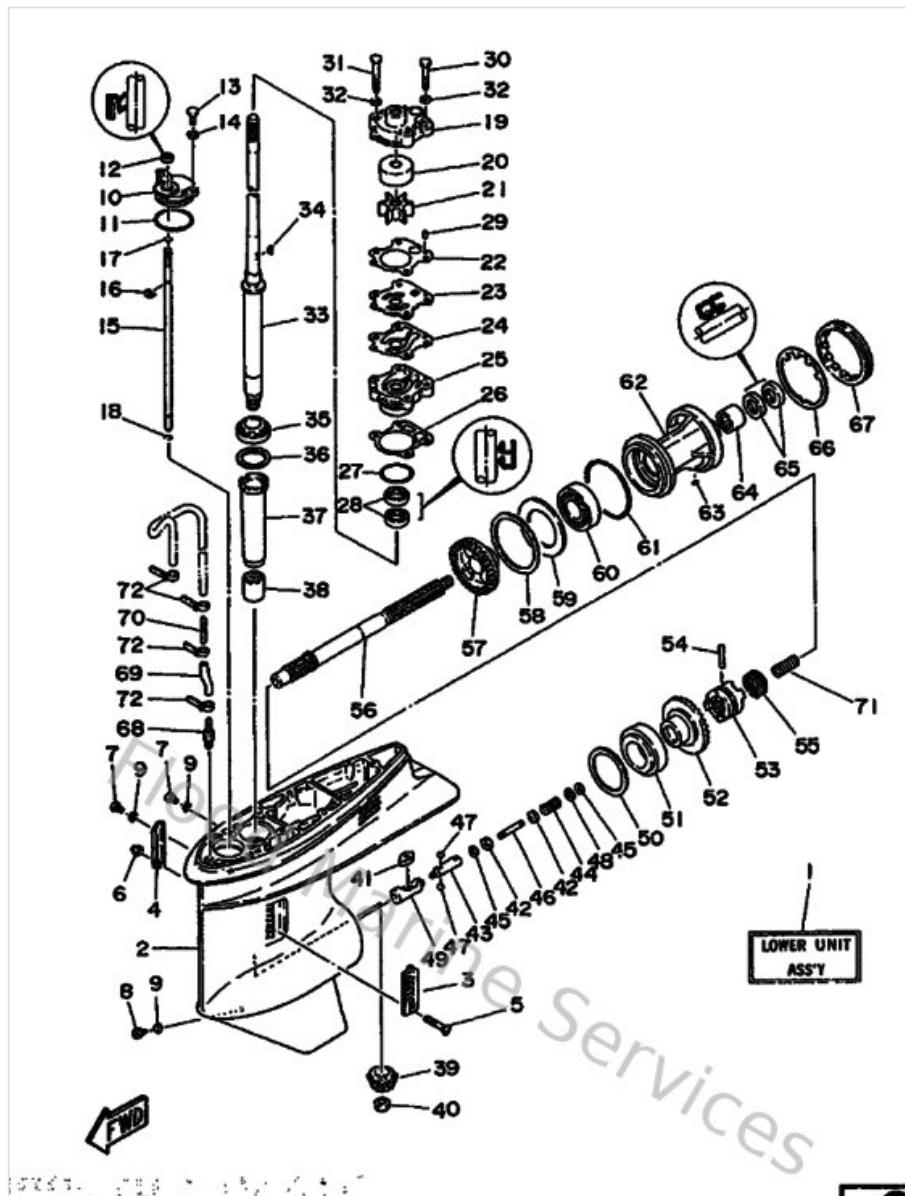
Ref	Part	
17	932100700300 O-ring (11m)	Buy now
18	9345007M0000 Circlip (6e5)	Buy now
19	6H3443110000 Housing, water pump 1	Buy now
20	663443220000 Insert, cartridge	Buy now
21	6H3443520000 Impellar	Buy now
22	6H3443150000 Gasket,water pump 1	Buy now
23	6H3443230000 Outer plate, cartridge	Buy now
24	6H344324A000 Gasket,cartridge 0ut,plate	Buy now
25	6H3443410094 Housing, water pump set	Buy now
26	688443160100 Gasket,water pump 2	Buy now
27	932104604400 O-ring	Buy now
28	931012307000 Oil seal (663)	Buy now
29	9360410M0300 Pin, dowel (688)	Buy now
30	973950804500 Bolt, hexagon	Buy now
31	973950805500 Bolt, hexagon	Buy now

Lower Casing & Drive 1



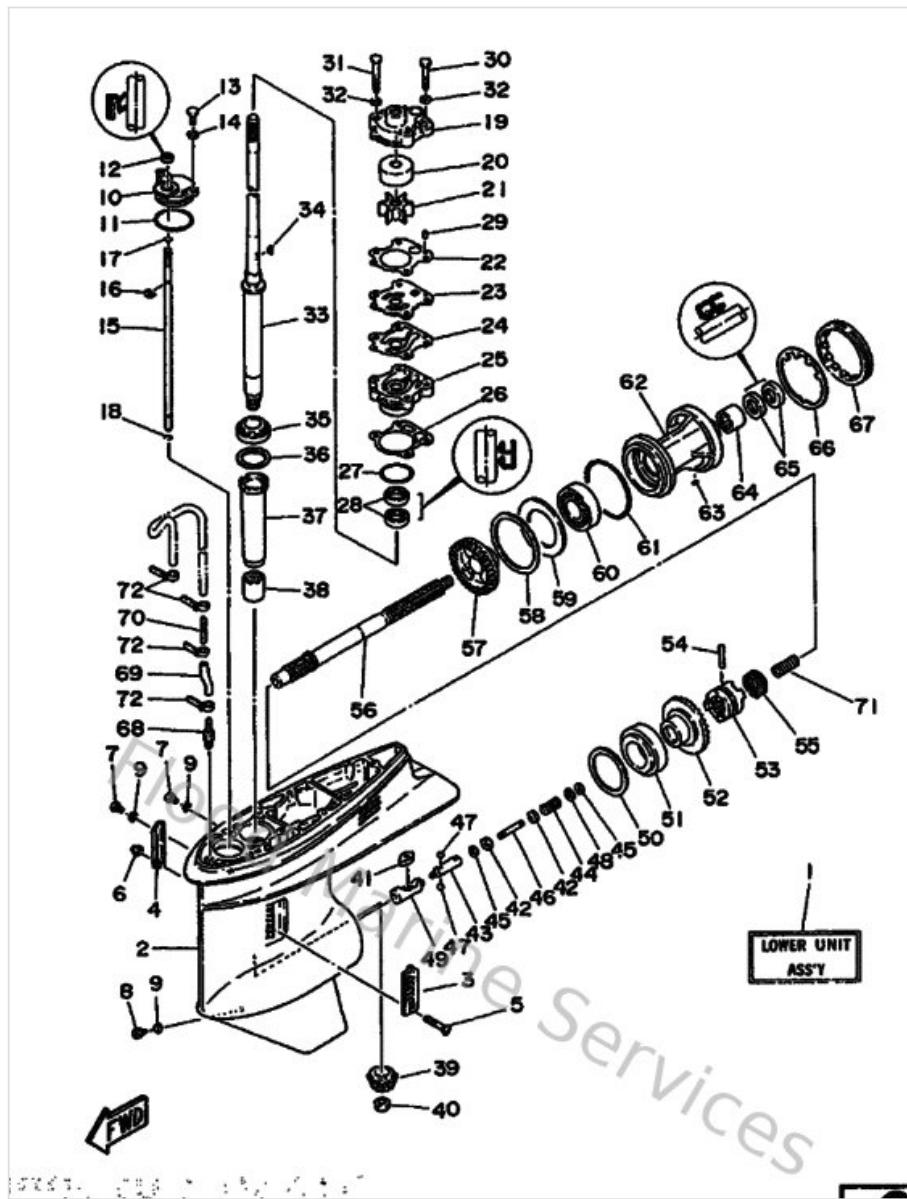
Ref	Part	
32	9020908M0200 Washer, plate (688)	Buy now
33	6H3455011000 Drive Shaft Comp	Buy now
34	9028003M0300 Key, woodruff (697)	Buy now
35	93332000U300 Brg,tapered roller 50mm (688)	Buy now
36	688455876000 Shim (t:0.50mm)	Buy now
37	688455360100 Sleeve, drive shaft	Buy now
38	93315325V100 Bearing, needle (688)	Buy now
39	6H3455510000 Pinion	Buy now
40	9017016M0100 Nut, hexagon (688)	Buy now
42	6H1456350000 Plunger, shift	Buy now
43	6H1456340100 Slide, Shift	Buy now
44	9050112M4800 Spring (6h1)	Buy now
45	9018302M0300 Nut, spring (6h1)	Buy now
46	6H1456680000 Shaft, free 1	Buy now
47	935031600300 Ball	Buy now

Lower Casing & Drive 1



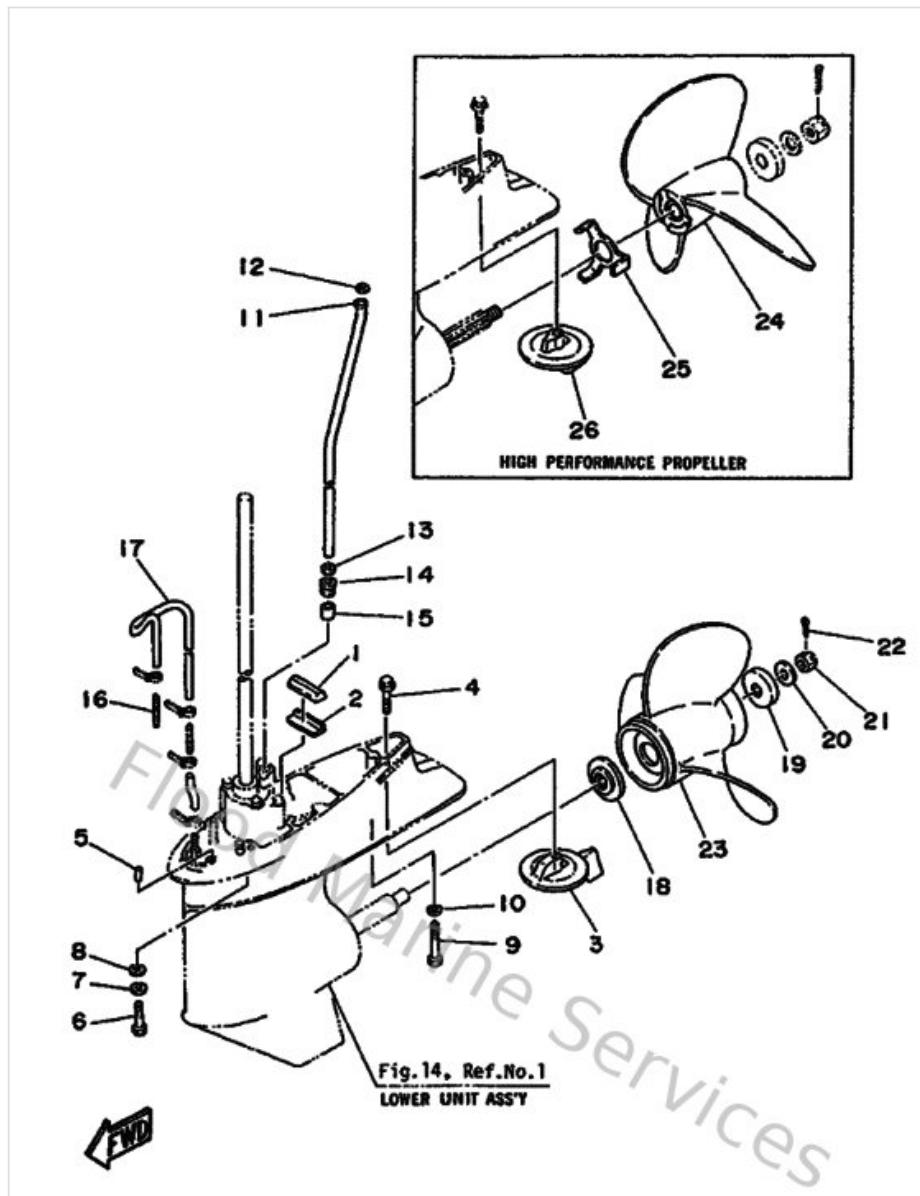
Ref	Part	
48	902010331300 Washer, plate 8077743700	Buy now
49	6H1456410100 Shifter	Buy now
50	688455670008 Shim	Buy now
51	93332000W700 Bearing(6b0)	Buy now
53	6H1456310000 Clutch, Dog	Buy now
54	9025007M0200 Pin, straight (688)	Buy now
55	688456330000 Ping, cross pin	Buy now
56	6H1456110100 Shaft, propeller	Buy now
57	6H3455710000 Gear 2	Buy now
58	688455776000 Shim (t:0.50mm)	Buy now
59	688455760000 Washer, thrust 2	Buy now
60	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
61	9321085M1500 O-ring(6h1)	Buy now
62	688453310094 Housing, bearing	Buy now
63	902820401000 Key, strait(663)	Buy now

Lower Casing & Drive 1



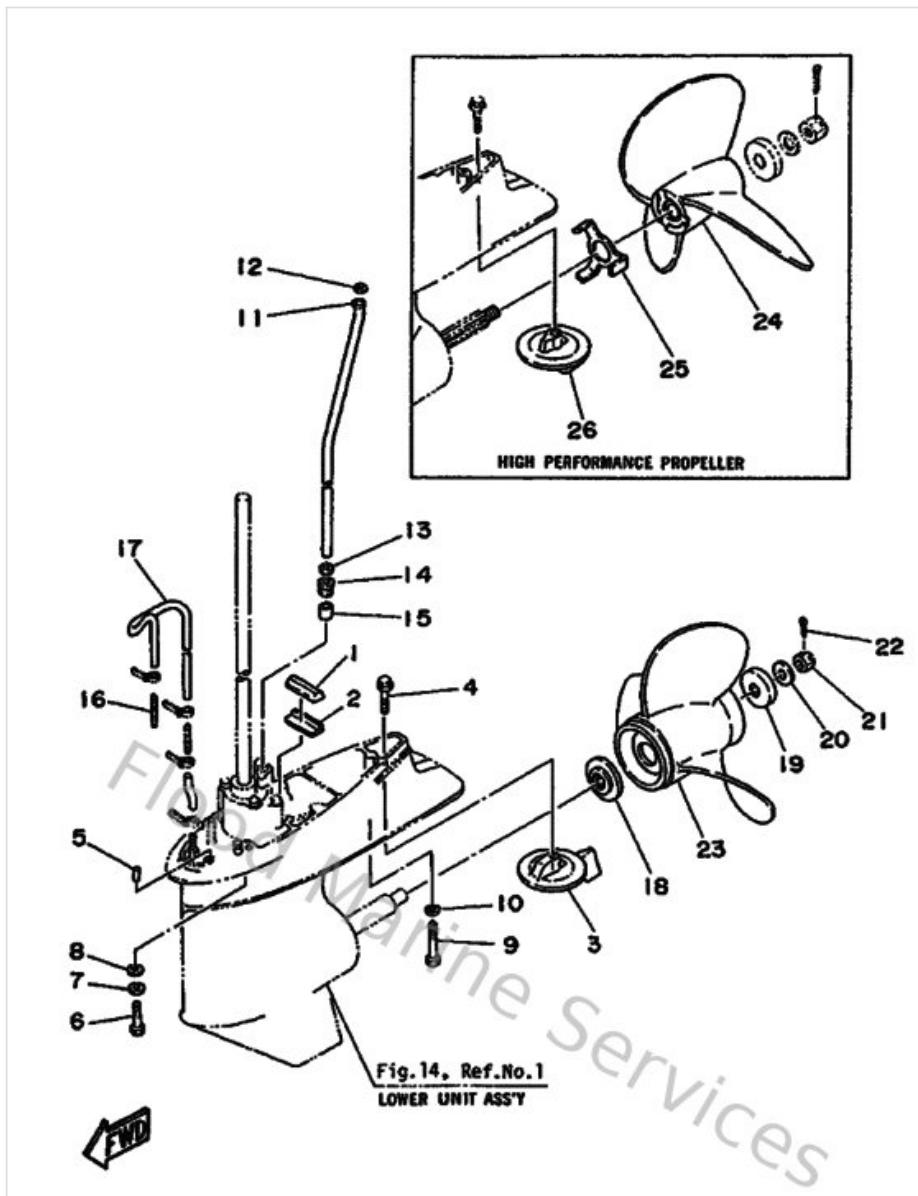
Ref	Part	
64	93317325U000 Brg.needle	Buy now
65	9310125M0300 Oil seal	Buy now
66	688453830100 Washer, claw	Buy now
67	688453840000 Nut	Buy now
68	6E5453780000 Nipple, hose	Buy now
69	9044507ME900 Hose (I250)	Buy now
70	6E5835581000 End, nipple	Buy now
71	9050112M6000 Spring, Compression	Buy now
72	9046511M1000 Clamp	Buy now

Lower Casing & Drive 2



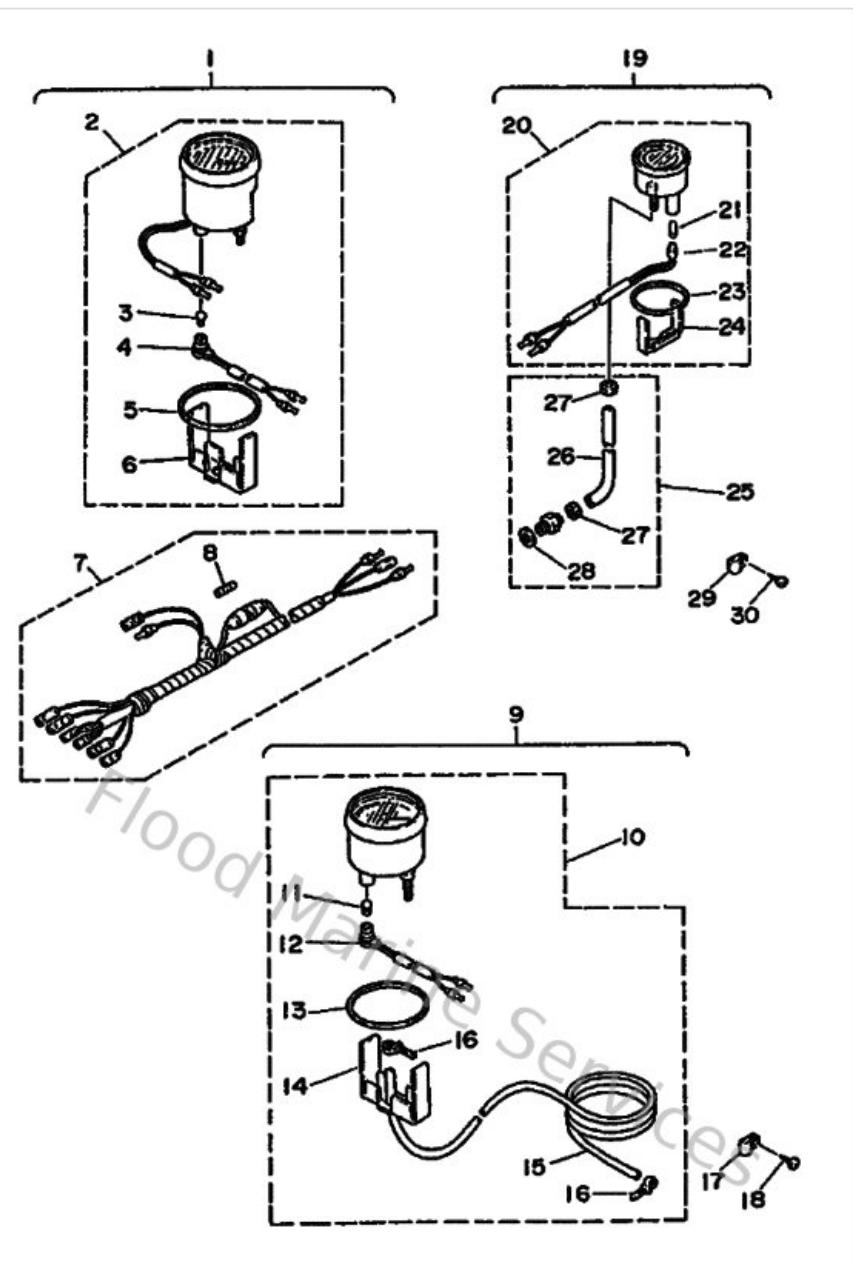
Ref	Part	
1	688453750000 Damper, seal 2	Buy now
2	663453760094 Guide, seal damper	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	970751004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	929901060000 Washer, plate	Buy now
9	973950806000 Bolt, hexagon	Buy now
10	929900810000 Ybs67-8 washer, spring	Buy now
11	6H3443611000 Tube, water	Buy now
12	902021206000 Washer, plate(663)	Buy now
13	904301207200 Gasket	Buy now
14	663443670000 Damper, water seal 3	Buy now
15	663443660000 Damper, water seal 2	Buy now

Lower Casing & Drive 2



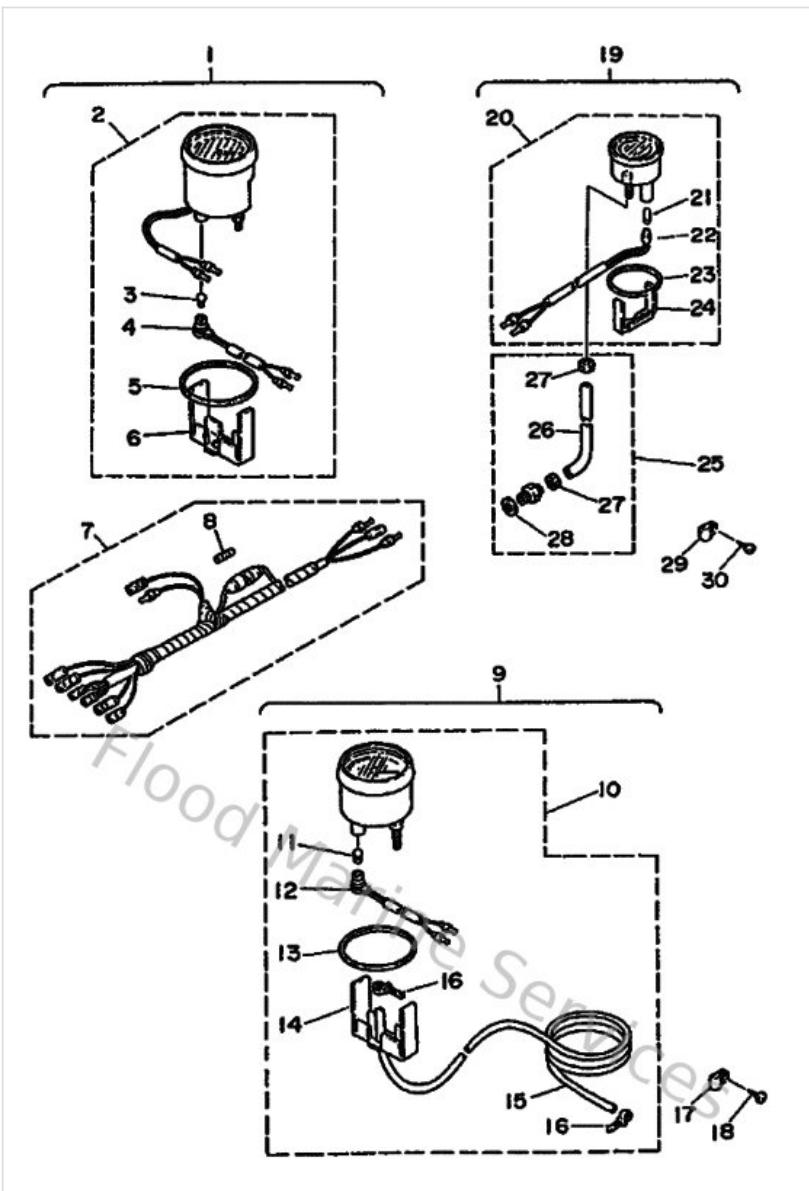
Ref	Part	
16	6E5835580000 End, nipple	Buy now
17	9044507MF100 Hose (I570)	Buy now
18	688459870100 Spacer	Buy now
19	688459970000 Spacer 2	Buy now
20	9020117M2500 Washer, plate(6h1)	Buy now
21	901711601100 Nut, castle (663)	Buy now
22	914904003000 Pin, cotter (663)	Buy now
23	6E5459450100 Propeller (3x13-1/4x17-k)	Buy now

Optional Parts 1



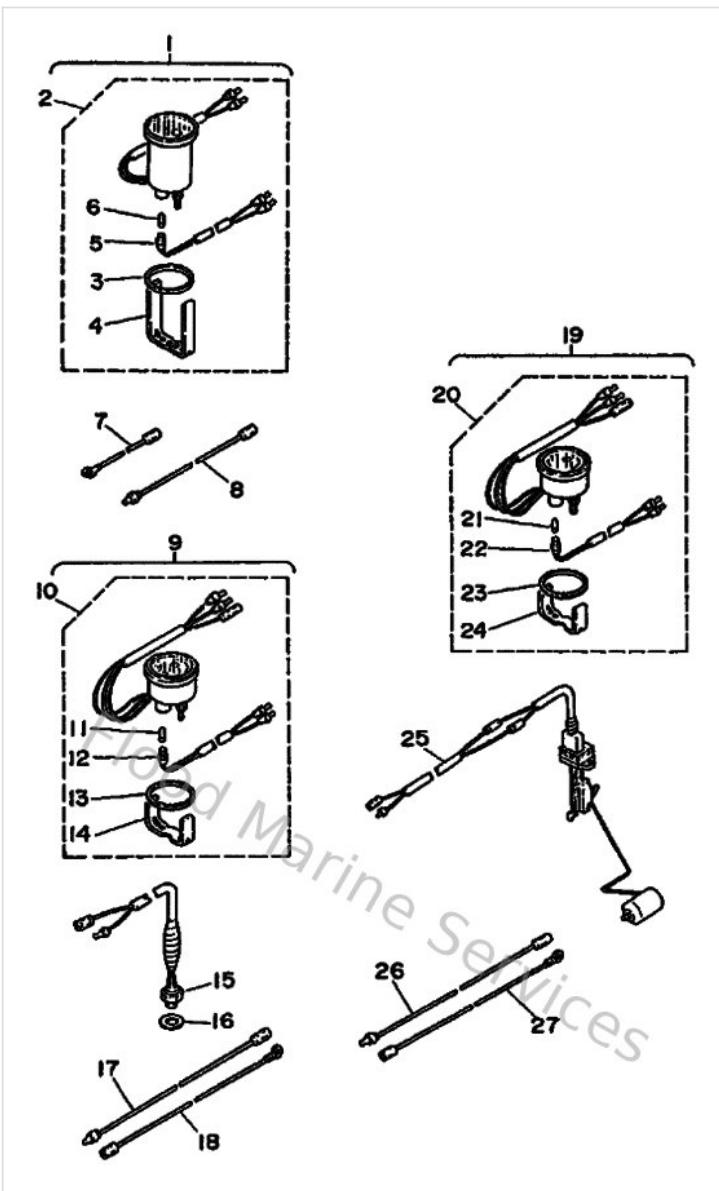
Ref	Part	
1	6Y5W00801000 Tachometer kit	Buy now
2	6Y5835401000 Tachometer kit	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y583553N000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5W00813000 Speedometer Kit	Buy now
10	6Y5835103000 Speedometer assembly (km/h,knots,m)	Buy now
15	688835570000 Tube (8m)	Buy now
16	904651009800 Clamp	Buy now
17	906013140200 021-58119-01 clip,nylon 14	Buy now
18	977804011600 Screw,panh.tapping	Buy now
19	6Y5W00880000 Water Pressure Meter Kit	Buy now

Optional Parts 1



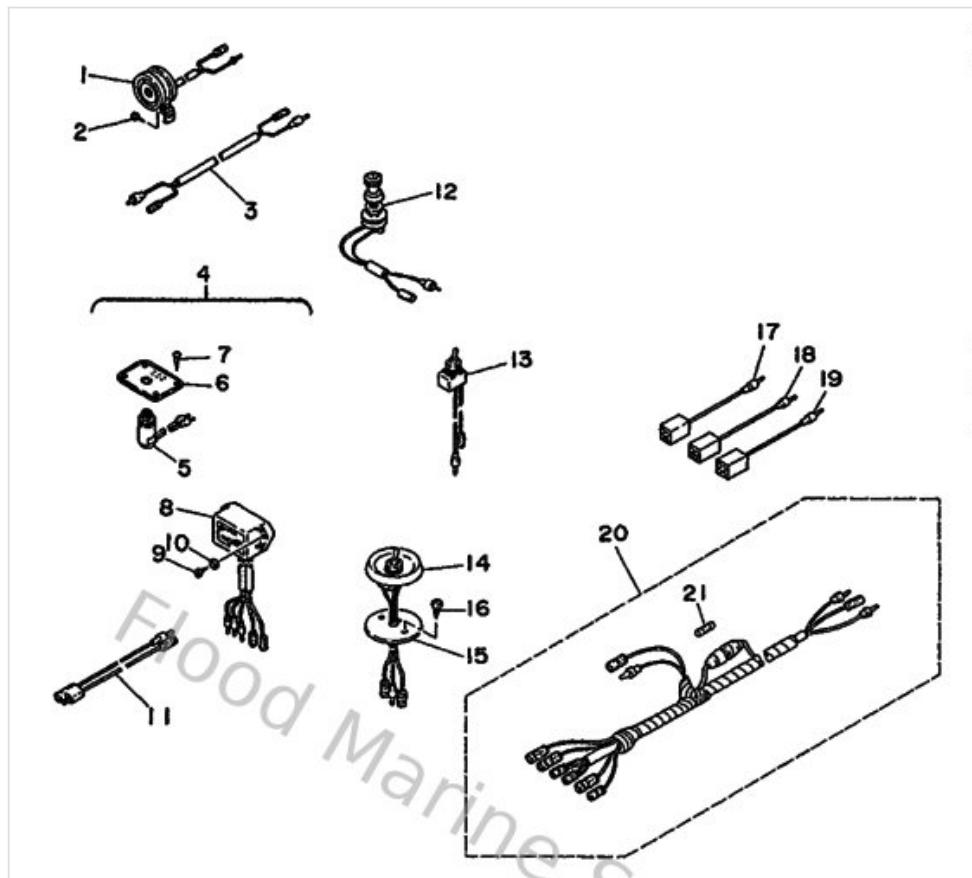
Ref	Part	
20	6Y5836600000 Water pressure meter assembly	Buy now
21	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
22	6Y5835360000 Socket, meter	Buy now
23	688836640000 Damper	Buy now
24	688836650000 Plate, fitting	Buy now
25	688836670000 Sender	Buy now
26	688836660000 Tube	Buy now
27	663836680000 Nut, nipple	Buy now
28	904301411500 Gasket (663)	Buy now

Optional Parts 2



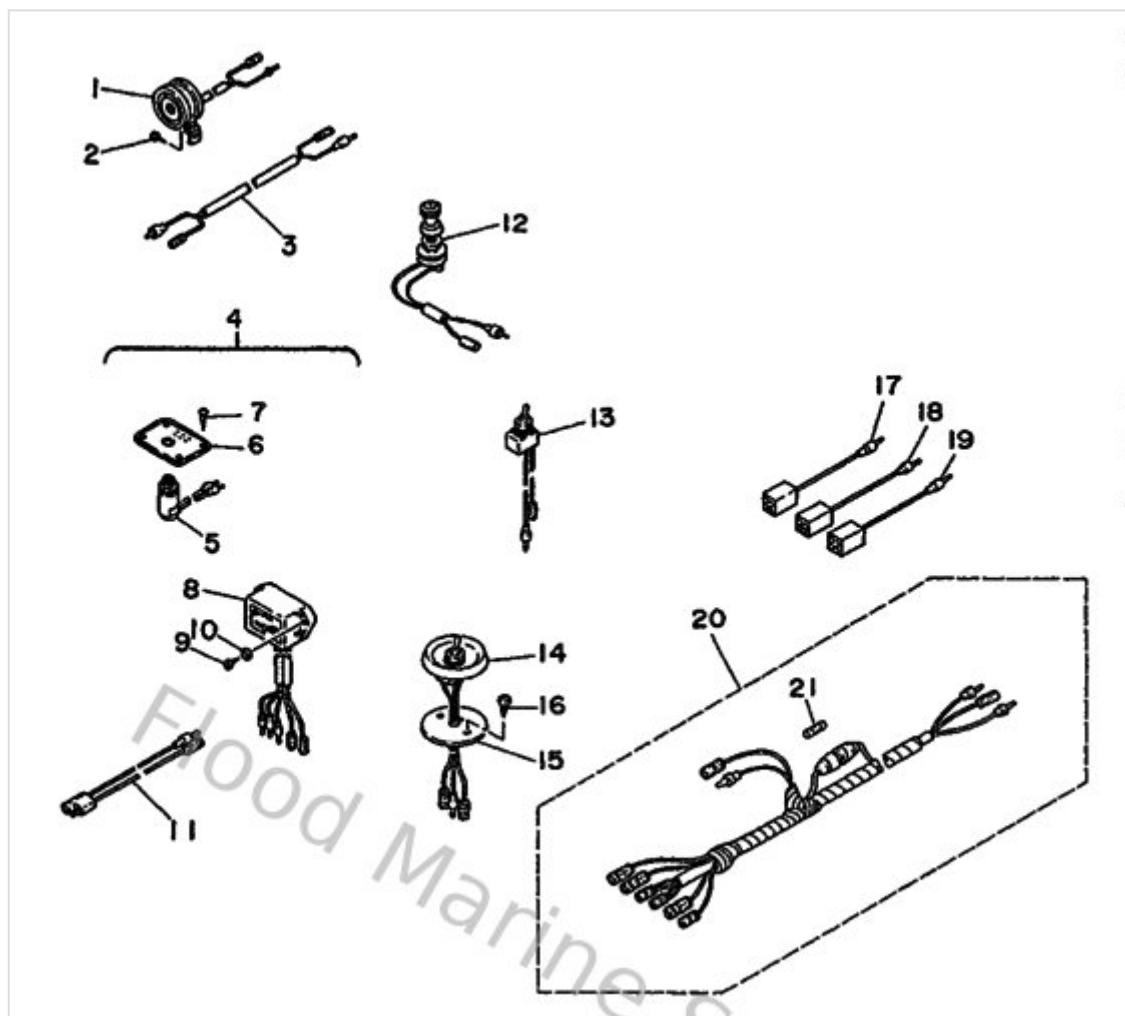
Ref	Part	
1	6Y5W00883000 Hour meter kit	Buy now
2	6Y5835040000 Hour meter kit	Buy now
3	688836640000 Damper	Buy now
5	6Y5835360000 Socket, meter	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
11	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
14	688836650000 Plate, fitting	Buy now
16	904301411500 Gasket (663)	Buy now
18	66383553A000 Wire, lead	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now
21	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now

Optional Parts 3



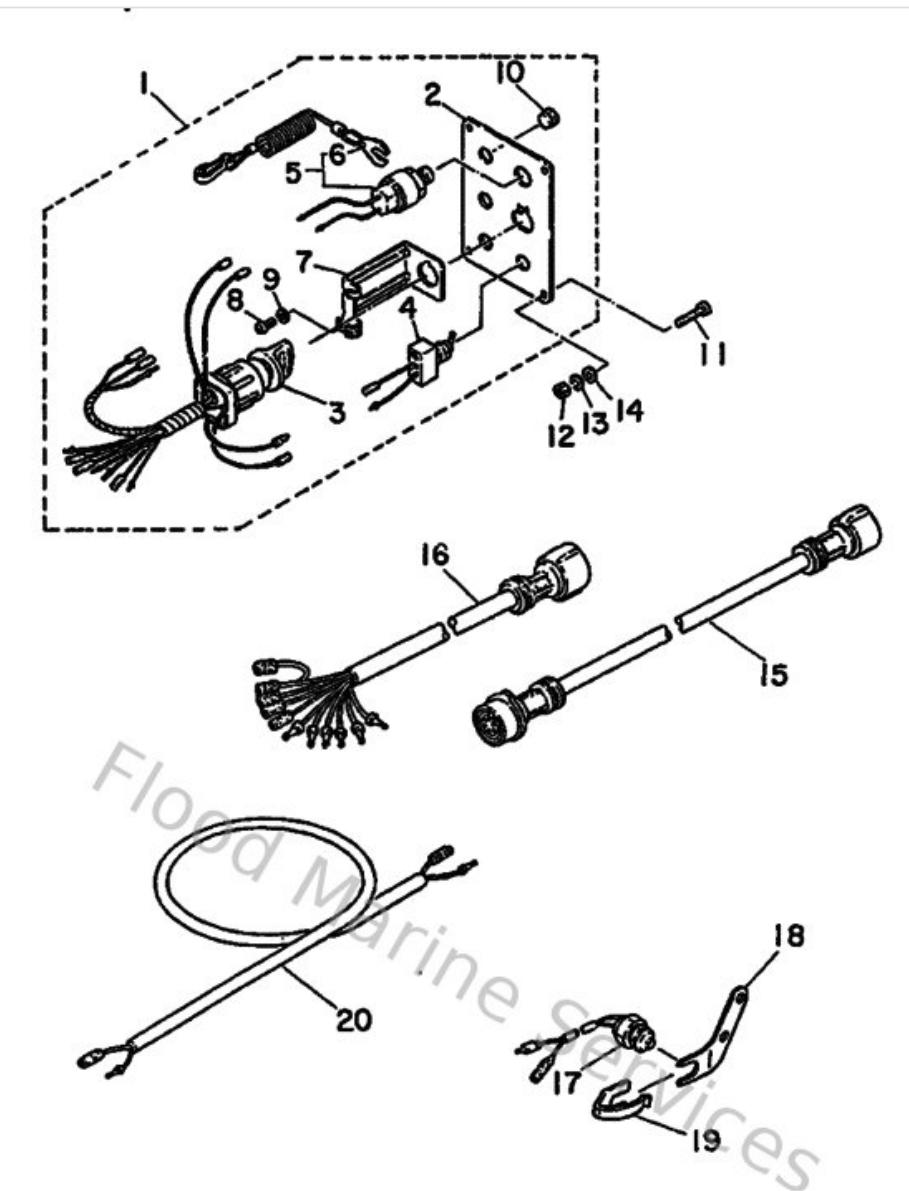
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010000 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825200000 Lamp switch assembly	Buy now
13	688825260000 Switch, lamp	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	688821490000 Wire, lead 3	Buy now

Optional Parts 3



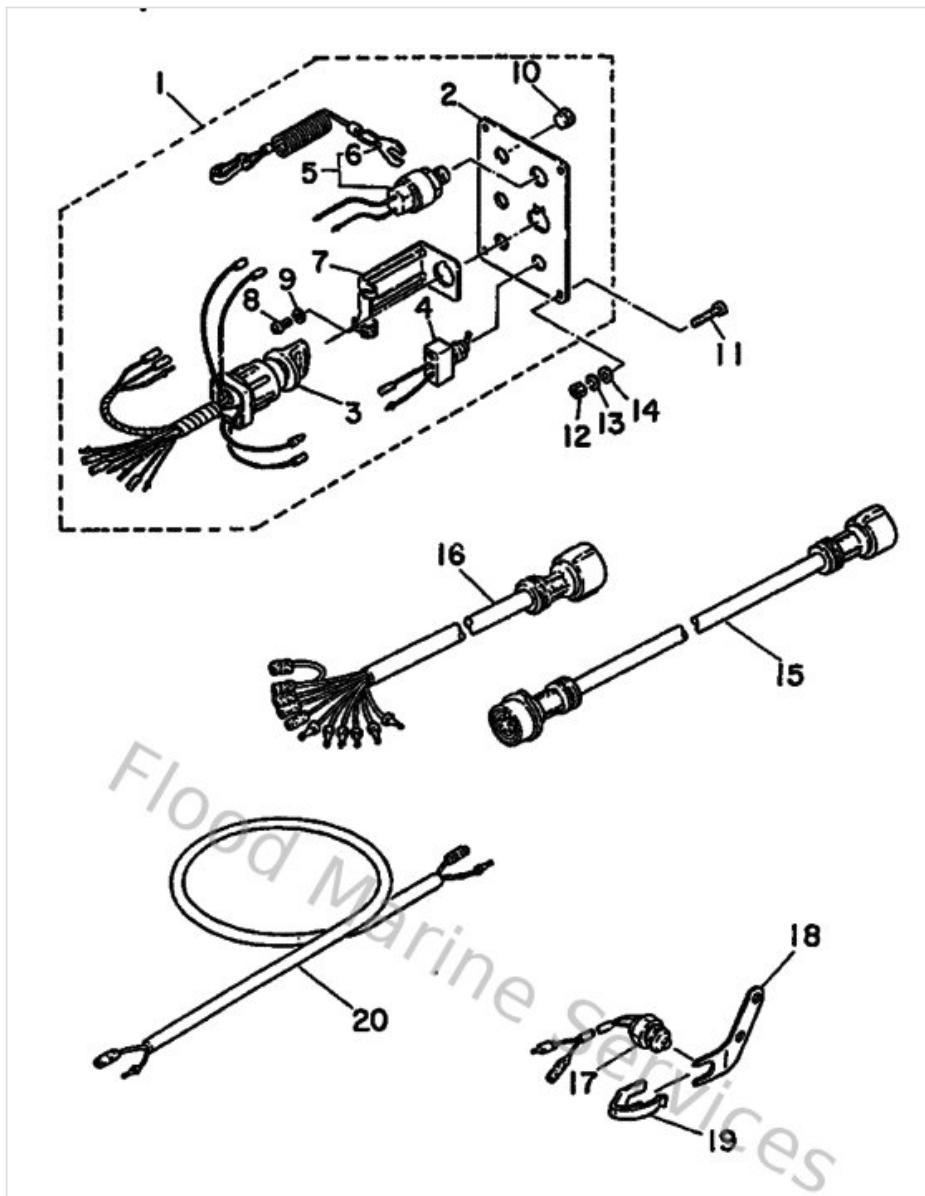
Ref	Part	
18	6Y582117000 Wire, lead	Buy now
19	68882521000 Wire, lead	Buy now
20	6Y583553000 Wire, lead (l=2.5m)	Buy now
21	1E682151000 Fuse (10a)	Buy now

Optional Parts 4



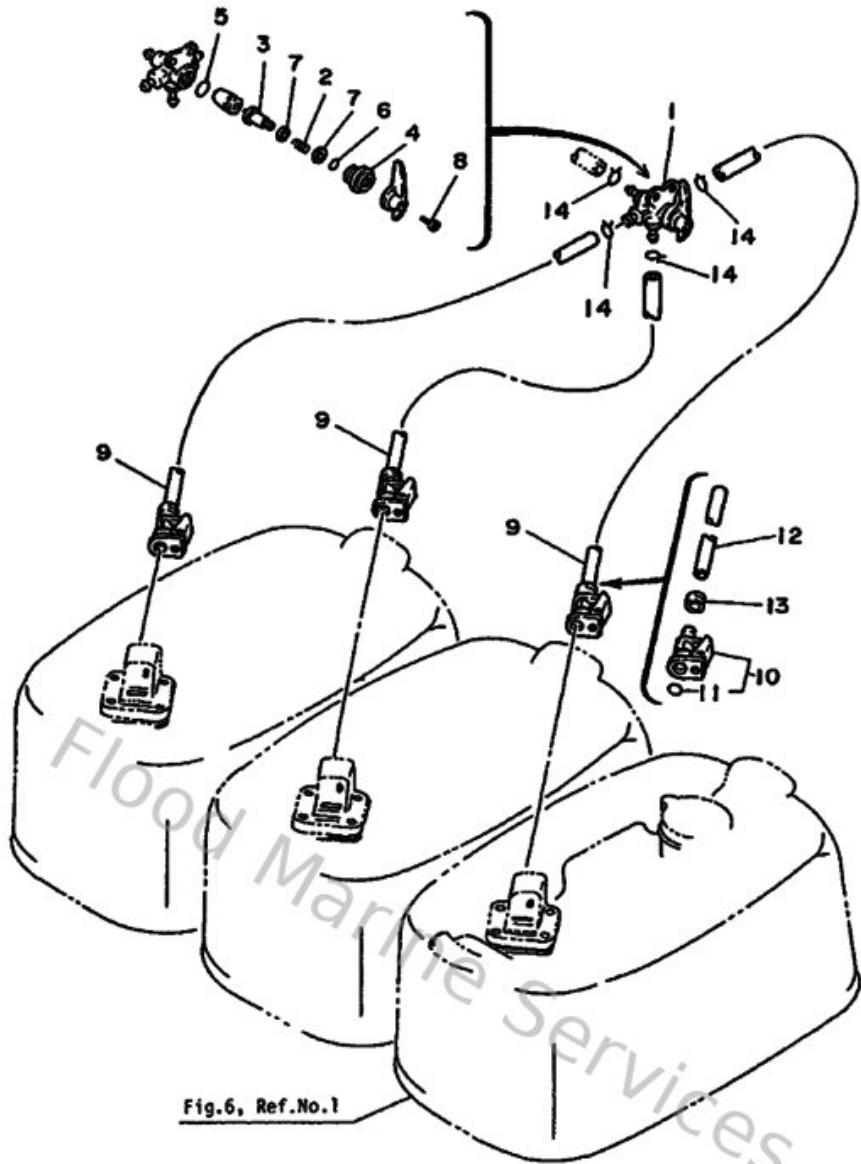
Ref	Part	
1	688825701300 Panel switch assembly	Buy now
2	688825711100 Switch panel	Buy now
3	688825101100 Main switch assembly	Buy now
4	688825740000 Switch, choke	Buy now
5	688825750200 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	663825810100 Stay, cord clamp	Buy now
8	983030400800 Screw, pan head (713)	Buy now
9	929010410000 Ybs67-4 washer, spring	Buy now
10	688825350000 Plug(2gu)	Buy now
11	989030502500 Screw, bind	Buy now
12	953030560000 Nut, hexagon (663)	Buy now
13	929030510000 Ybs67-5 washer, spring	Buy now
14	929030560000 Washer, plain (646)	Buy now
15	6888258A3000 10p main harness mec 3m (10ft)	Buy now

Optional Parts 4



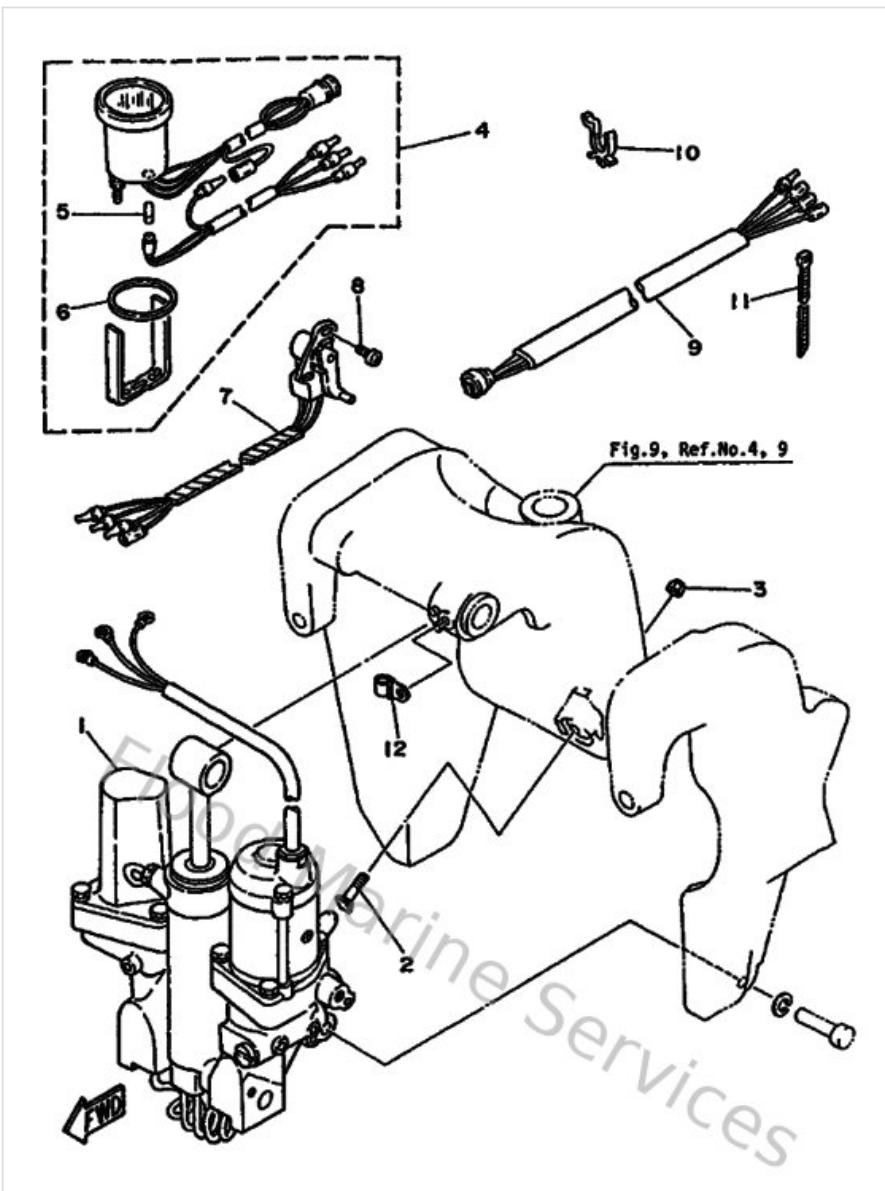
Ref	Part	
16	688825862100 Extension, wire harness	Buy now
17	688825401100 Neutral switch assembly	Buy now
18	663825540100 Stay, neutral switch	Buy now
19	663825550100 Plate	Buy now
20	688825411000 Wire, lead	Buy now

Optional Parts 5



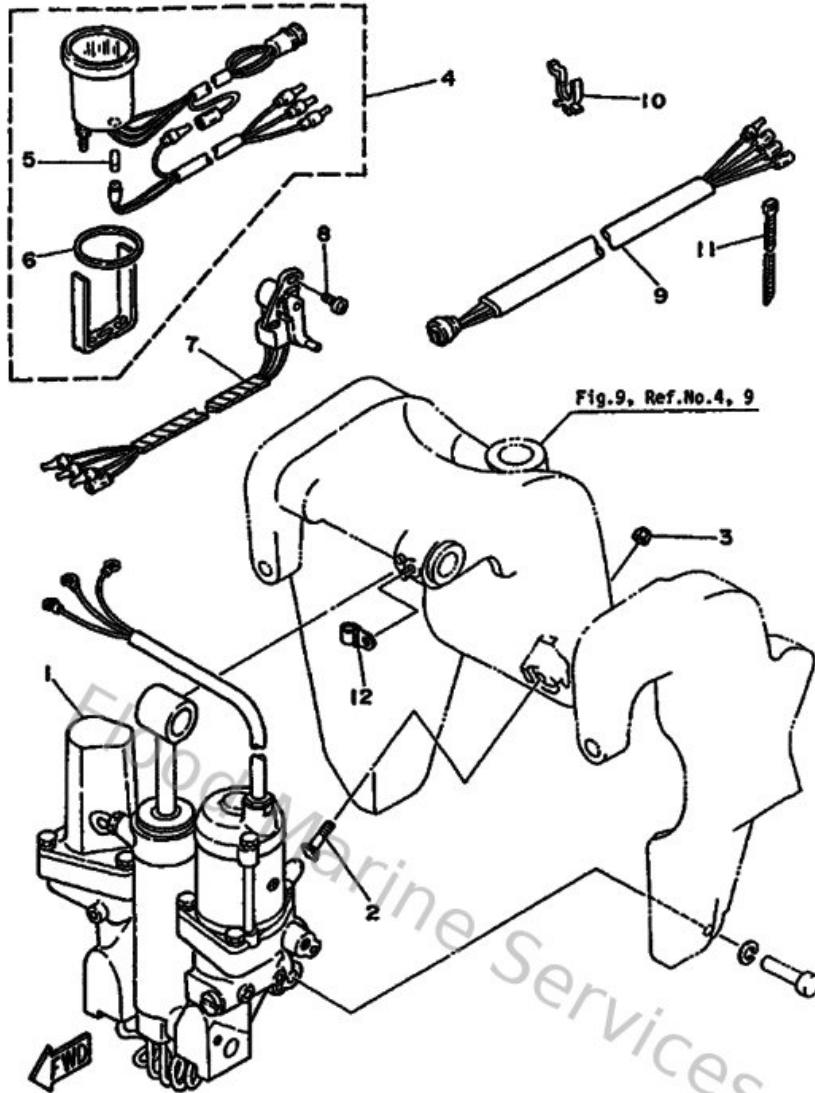
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
10	6Y1243050600 Fuel pipe joint comp. 2	Buy now
11	932100828700 O-ring (655)	Buy now
12	9044512M2100 Hose (I3000)	Buy now
13	650243510000 Band 1	Buy now
14	9046711M0000 Clip, Scissor	Buy now

Power Trim & Tilt Assy



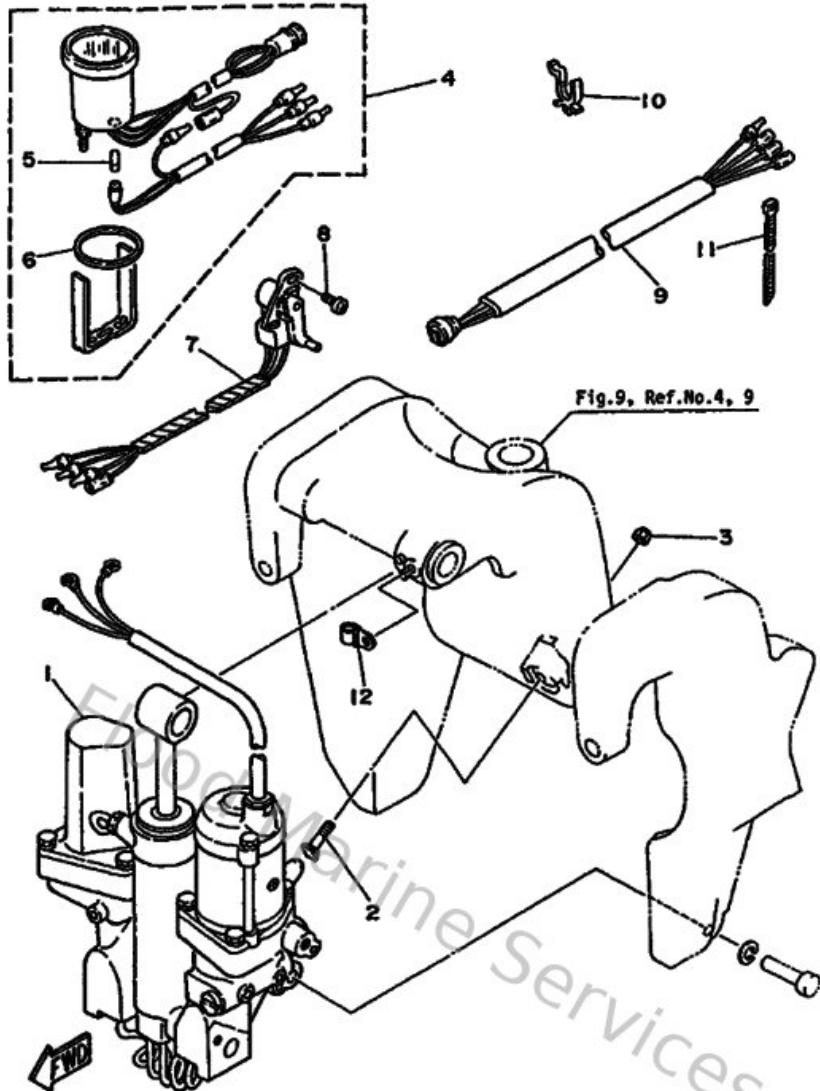
Ref	Part	
2	688433760100 Bolt, thrust receiver	Buy now
3	901850805700 Nut, nylon (6j8)	Buy now
4	6Y5836700000 Trim Meter assembly	Buy now
5	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
6	688836640000 Damper	Buy now
7	6E5836720100 Trim sender	Buy now
8	985800601600 Screw pan head	Buy now
9	6E5825531000 Extension, Wire Harness	Buy now
10	9046415M0800 Clamp (6h1)	Buy now
11	9046511M1000 Clamp	Buy now
12	9046508M0700 Clamp (1e6)	Buy now
1	688438801100 Motor Assembly	Buy now
2	6E5438040000 Stator Assembly	Buy now
5	6E5438050000 Armature Assembly	Buy now
6	9321071M7600 O-Ring (6E5)	Buy now

Power Trim & Tilt Assy



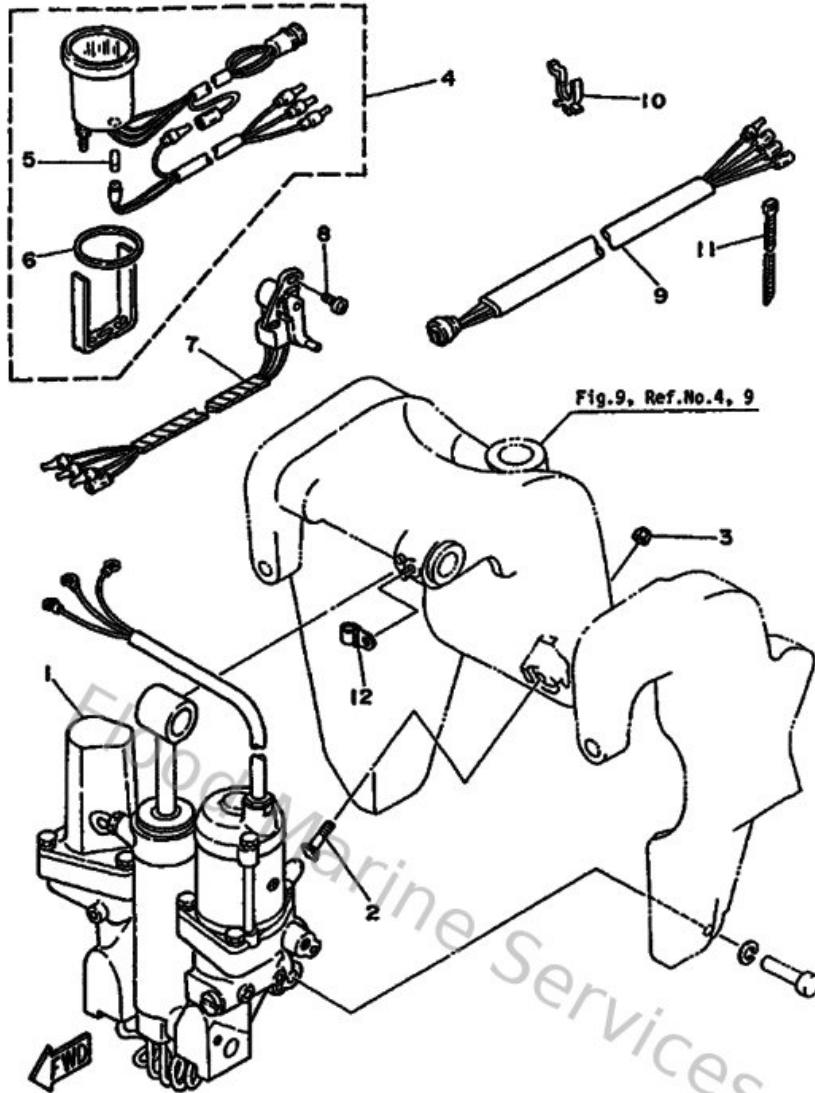
Ref	Part	
8	6E5438850000 Grommet	Buy now
9	6E5438860000 Bolt	Buy now
10	6E5438870000 Bolt	Buy now
11	9020105M0100 Washer	Buy now
12	688438071100 Wire Sub Assembly	Buy now
13	688438100200 Piston Sub Assembly (Tilt)	Buy now
14	6E5438610000 O-ring 1	Buy now
15	6E5438620000 O-ring 2	Buy now
16	6E5438720000 Ring, back-up 2	Buy now
19	6E5438140100 Piston, free	Buy now
20	6E5438290000 Plug, reservoir	Buy now
21	6E5438630000 O-ring	Buy now
22	6E5438180000 Pin, lower shock mount	Buy now
23	9038618M1400 Bushing (6e5)	Buy now
24	9010106M8500 Bolt, with washer(6e5)	Buy now

Power Trim & Tilt Assy



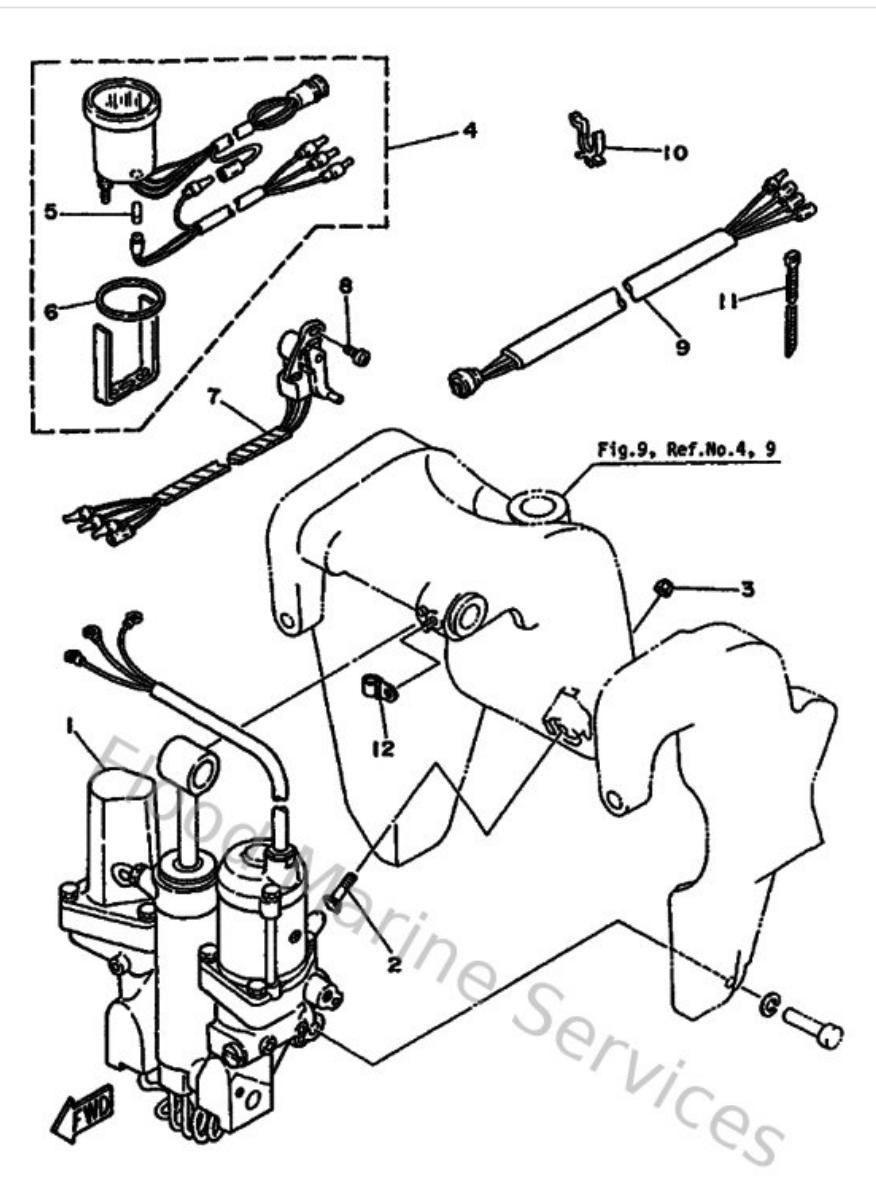
Ref	Part	
25	9020906M0900 Washer	Buy now
26	6E5438200300 Piston sub assembly	Buy now
27	6E5438640000 O-ring 4	Buy now
28	6E5438740100 Ring, back-up 4	Buy now
29	6E5438210100 Screw, trim cylinder end	Buy now
30	6E5438220100 Seal, trim dust	Buy now
31	6E5438650000 O-ring 5	Buy now
32	6E5438020000 Valve Sub Assembly	Buy now
33	6E5438660000 O-ring	Buy now
34	6E5438670000 O-ring	Buy now
35	6E5438410100 Piston, Shuttle	Buy now
36	6E5438680000 O-Ring	Buy now
37	6E5438690000 O-ring 9	Buy now
38	6E5438330100 Pipe 1	Buy now
39	6E5438340100 Pipe 2	Buy now

Power Trim & Tilt Assy



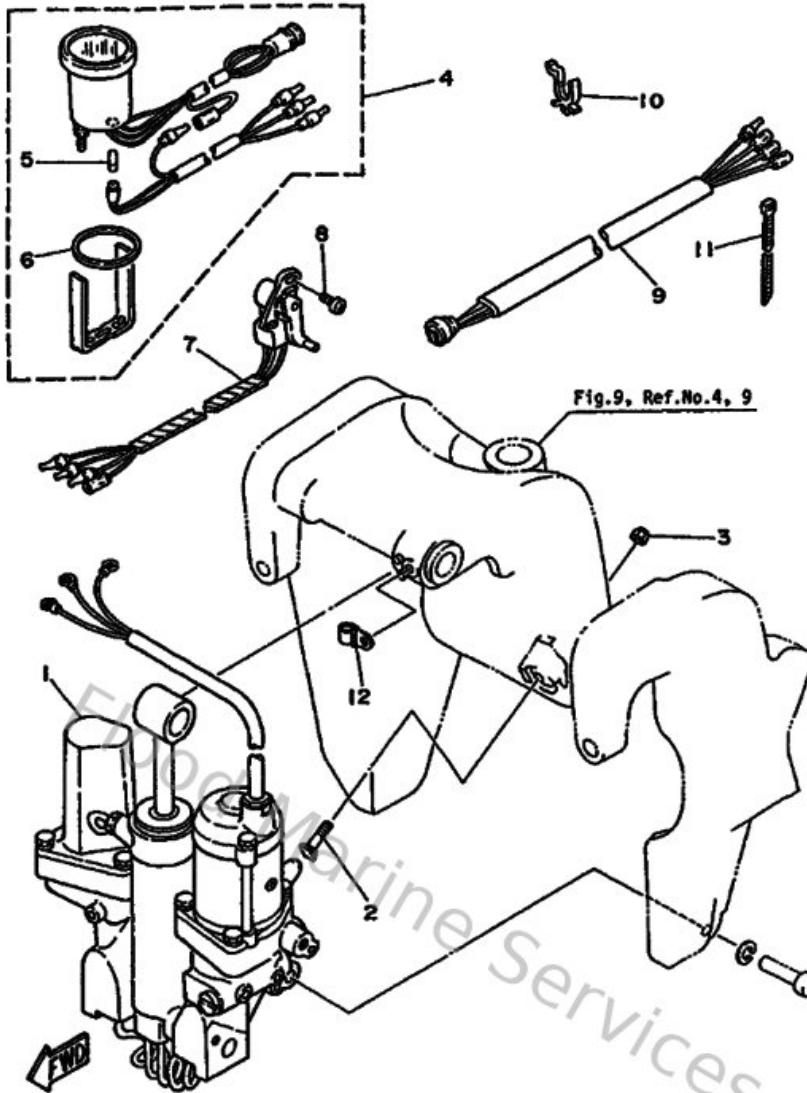
Ref	Part	
40	6E5438350100 Pipe	Buy now
41	6E5438510000 Seat, relief valve	Buy now
42	6E5438440200 Pin, Valve Support	Buy now
43	6E5438580000 Ball 1	Buy now
44	6E5438560100 Spring, down relief	Buy now
45	6E5438830000 O-ring 10	Buy now
46	6E5438430000 Screw, Valve Lock	Buy now
47	6E5438550000 Spring Up Relief	Buy now
48	6E5438590000 Pin, valve support	Buy now
49	6E5438770100 Ball 2	Buy now
50	6E5438950000 Seat, relief valve 2	Buy now
51	6E5438960000 O-ring	Buy now
52	6E5438161000 Filter 1	Buy now
53	6E5438171000 Filter 2	Buy now
54	9010906M2100 Bolt (6e5)	Buy now

Power Trim & Tilt Assy



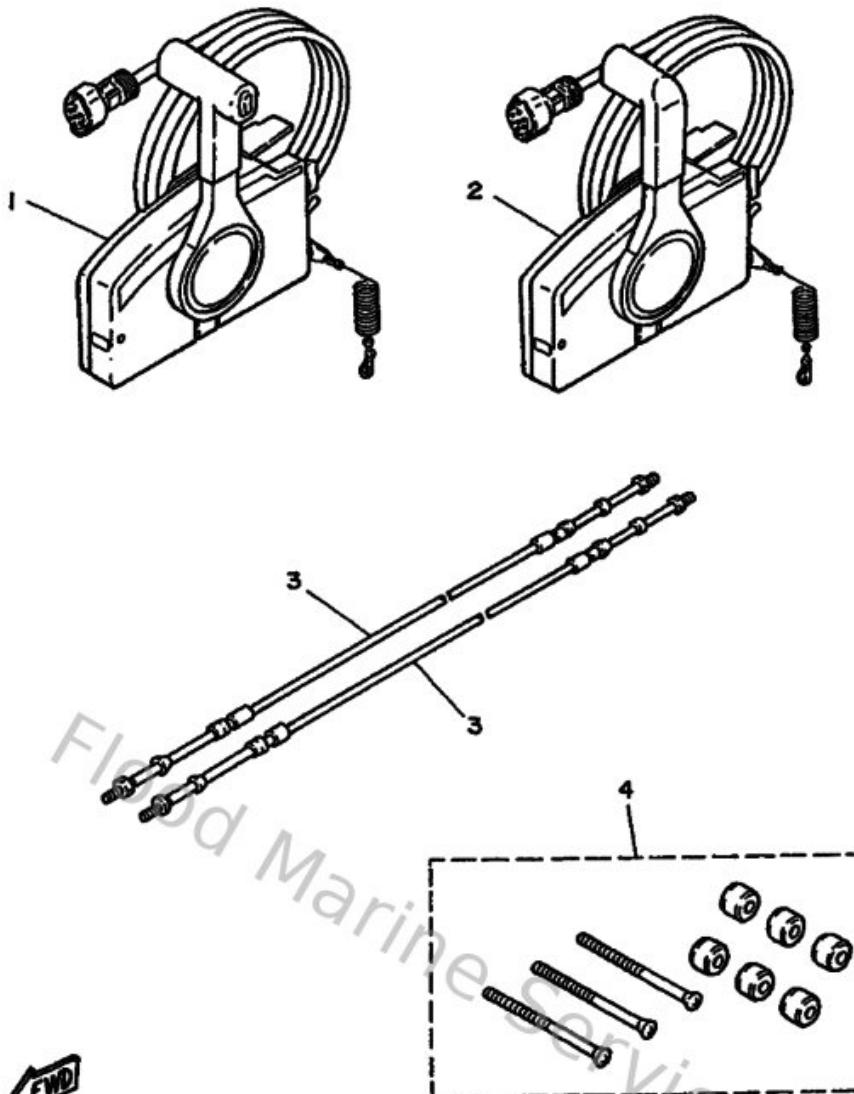
Ref	Part	
55	6E5438970000 O-Ring	Buy now
56	6E5438380000 Pipe, Intake	Buy now
57	6E5438780100 Bolt, Socket	Buy now
58	6E5438880000 Bolt, socket	Buy now
60	6E5438310000 Connector, shaft	Buy now
61	6E5438300000 Gear Pump assembly	Buy now
62	9321007M7800 O-ring (6e5)	Buy now
63	6E5438470000 Seat, manual valve	Buy now
64	6E5438540100 Spring, manual release	Buy now
65	6E54382A0000 Adaptor 1	Buy now
66	9321010M7400 O-ring	Buy now
67	6E5438450100 Screw, manual release	Buy now
68	9321018M7500 O-ring (6e5)	Buy now
69	6E5438750000 Ring, snap	Buy now
70	9020105M0000 Washer (6E5)	Buy now

Power Trim & Tilt Assy



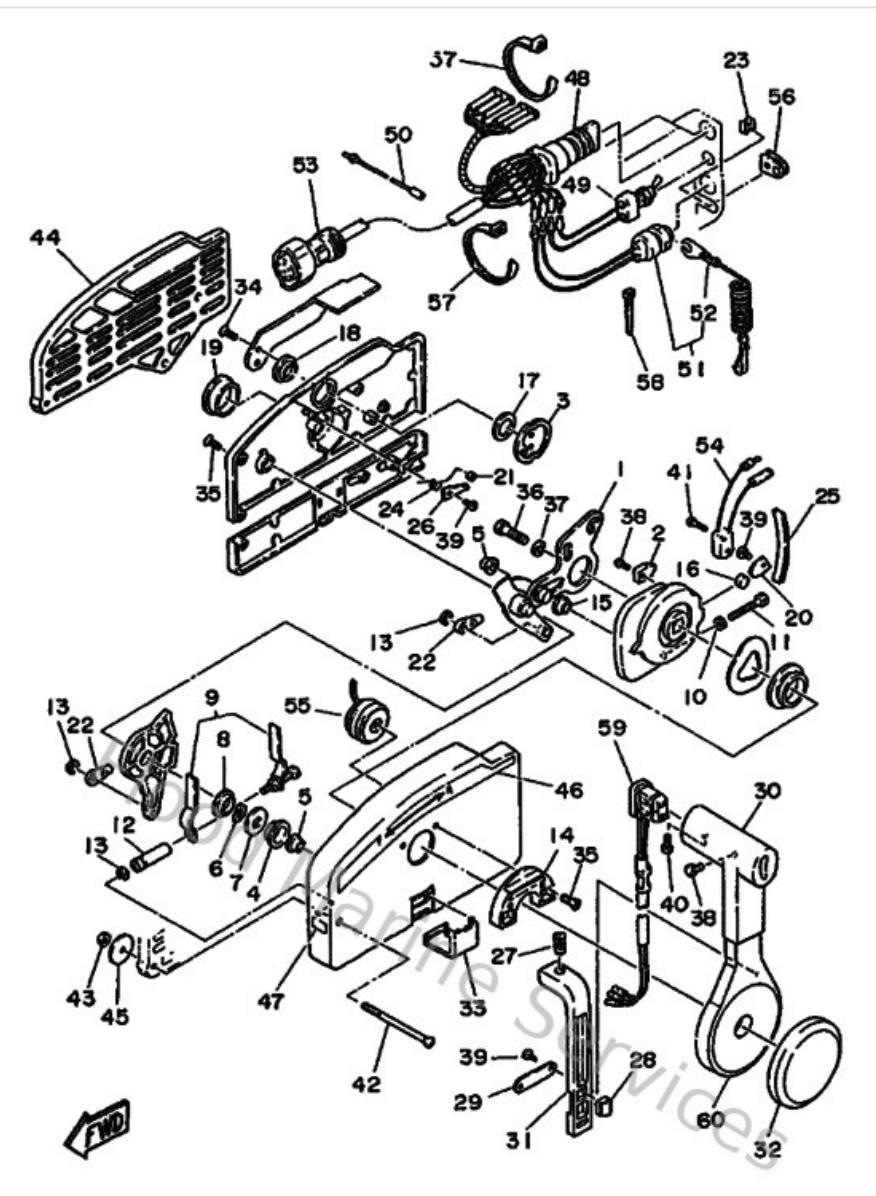
Ref	Part	
71	6E54381A0000 Shaft	Buy now
72	6E5438490100 Pin, valve support	Buy now
73	6E5438240100 Spring Down Relief 2	Buy now
74	9321006M7700 O-Ring	Buy now
75	6E5438420000 Screw, valve seat	Buy now

Remote Control



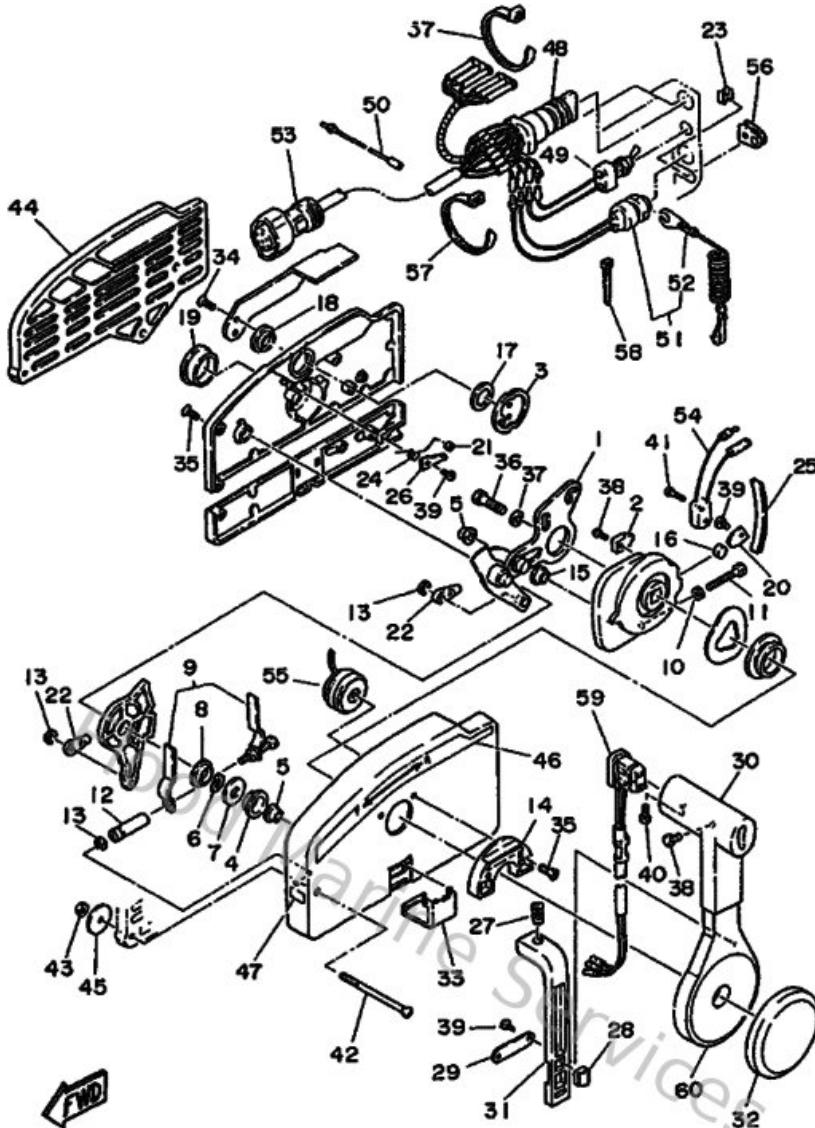
Ref	Part	
1	703482501000 Remote control assembly (10p, ptt)	Buy now
2	703482201700 Remote control assembly (7p)	Buy now
3	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
4	703482900100 Twin attachment	Buy now

Remote Control Assy



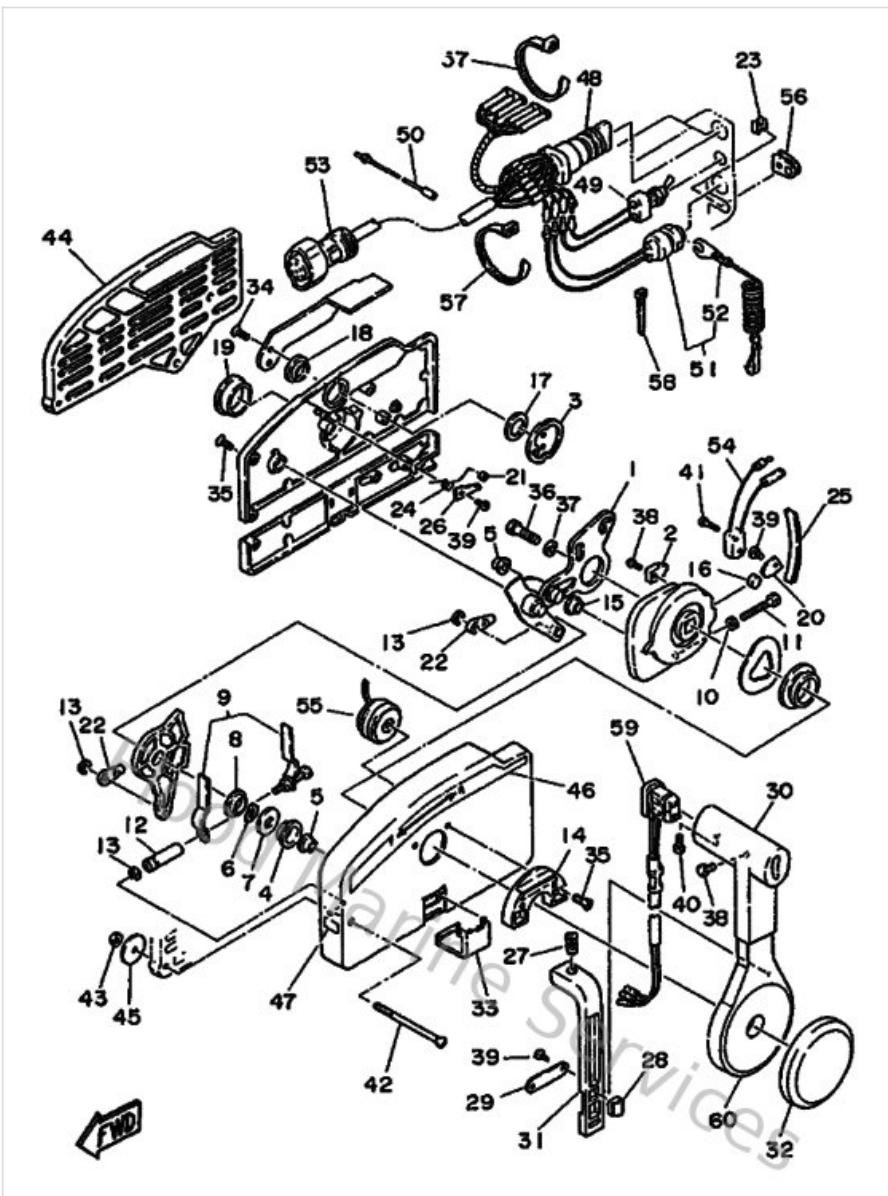
Ref	Part	
1	703482610000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	702482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now
18	703482430000 Bushing 3	Buy now

Remote Control Assy



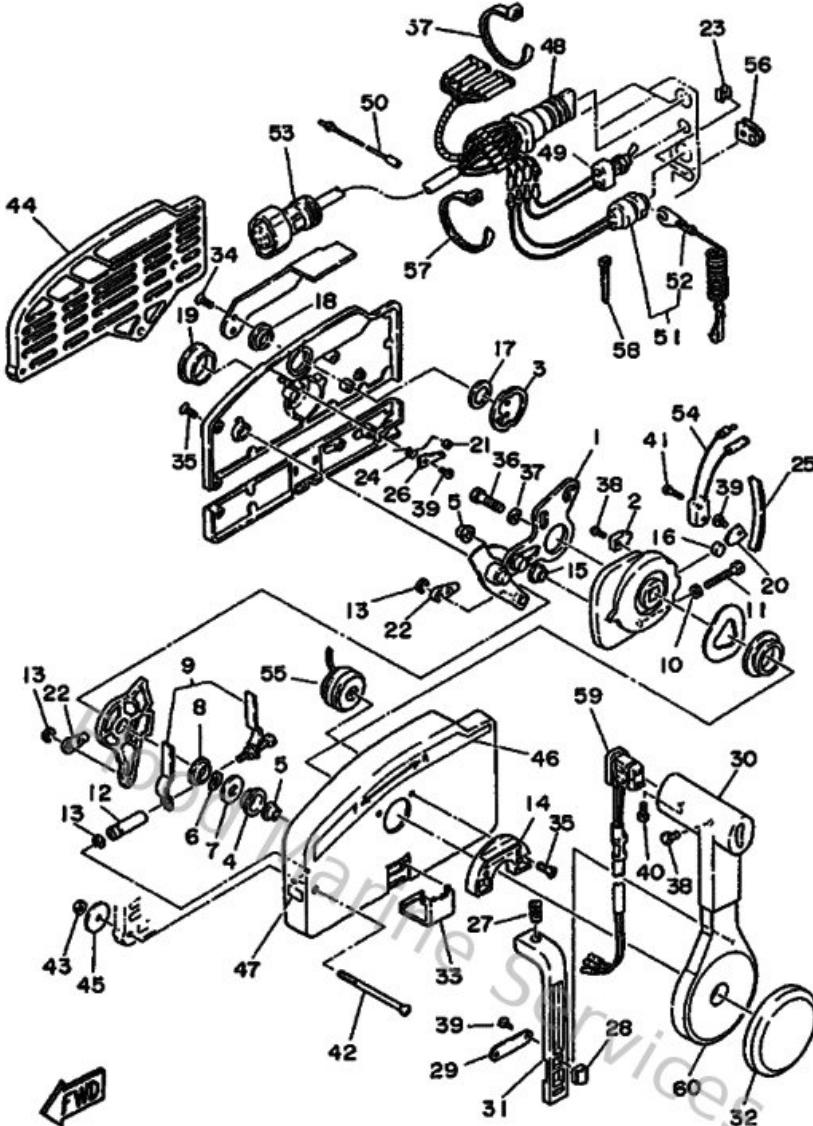
Ref	Part	
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450000 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now
33	703482190000 Cover, lead	Buy now

Remote Control Assy



Ref	Part	
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973800803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	978850501000 Screw, pan head(62x)	Buy now
41	985800301500 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825100100 Main switch assembly	Buy now
49	703825740000 Switch, choke	Buy now

Remote Control Assy



Ref	Part	
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833830100 Buzzer	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
1	6H3W00010000 Gasket kit, power unit	Buy now
2	6H3111810000 Gasket, cylinder head 1	Buy now
3	904301411500 Gasket (663)	Buy now
4	6H3111930000 Gasket, head cover 1	Buy now
5	6H3124140000 Gasket, cover	Buy now
6	6H341112A000 Gasket, exhaust inner cover	Buy now
7	6H3411140000 Gasket, exhaust outer cover	Buy now
8	9310236M2400 Oil seal(52w)	Buy now
9	9321046M1600 O-ring (688)	Buy now
10	9310230M2300 Oil seal (6h3)	Buy now
11	9310618M0100 Oil seal (6h3)	Buy now
12	9321065M5000 O-ring	Buy now
13	6H313621A100 Gasket, valve seat	Buy now
14	6H3141980000 Gasket	Buy now
15	6G1149840000 Gasket, float chamber	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
16	655245640000 Packing, filter	Buy now
17	9321037M2500 O-ring (655)	Buy now
18	650244310000 Gasket,fuel pump	Buy now
19	6H3451130000 Gasket, upper casing	Buy now
20	6H3W00930200 Carburetor repair kit	Buy now
25	676141860000 Pin, valve	Buy now
26	6G1149850000 Float comp.	Buy now
27	688145480000 Pin, arm	Buy now
29	979800411400 Screw, pan head(ga5)	Buy now
30	932100423000 O-ring (371)	Buy now
31	663141260000 Packing	Buy now
32	688141260000 Packing	Buy now
33	692149230000 Screw, adjusting	Buy now
34	9321015M5200 O-ring (6e9)	Buy now
35	6H3W00012000 Gasket kit, lower unit	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
36	6H345114A100 Gasket, upper casing	Buy now
38	6H3451230000 Gasket, muffler	Buy now
39	904300802000 Gasket	Buy now
40	932104904600 O-ring (620)	Buy now
41	931060901400 Oil seal	Buy now
42	6H3443150000 Gasket,water pump 1	Buy now
43	6H3443240000 Gasket,cartridge Out,plate	Buy now
44	68844316A000 Gasket,water pump 2	Buy now
45	932104604400 O-ring	Buy now
46	931012307000 Oil seal (663)	Buy now
47	9310125M0300 Oil seal	Buy now
50	6H3W0078A000 Water pump rerair kit	Buy now
51	663443220000 Insert, cartridge	Buy now
52	6H3443520000 Impellar	Buy now
54	6H3443230000 Outer plate, cartridge	Buy now

Repair Kit

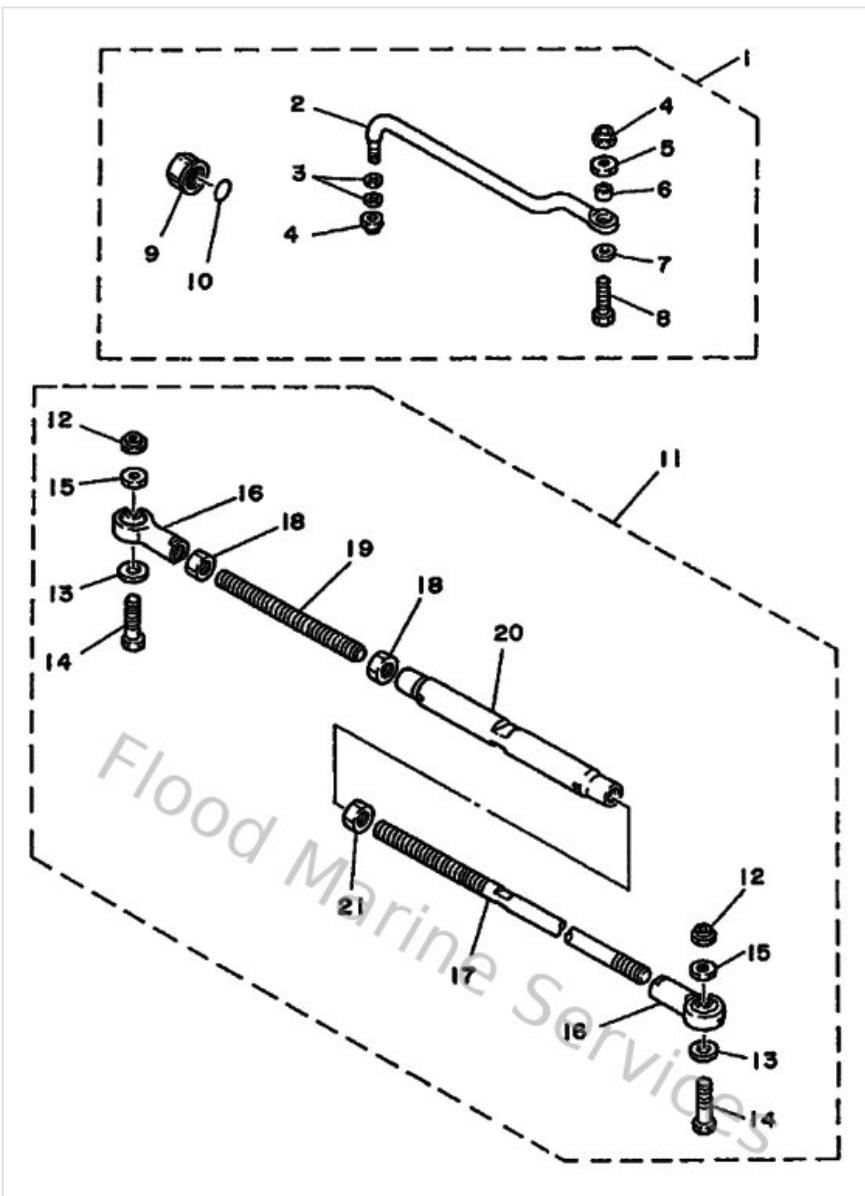


Flood Marine Services

9999999-9999

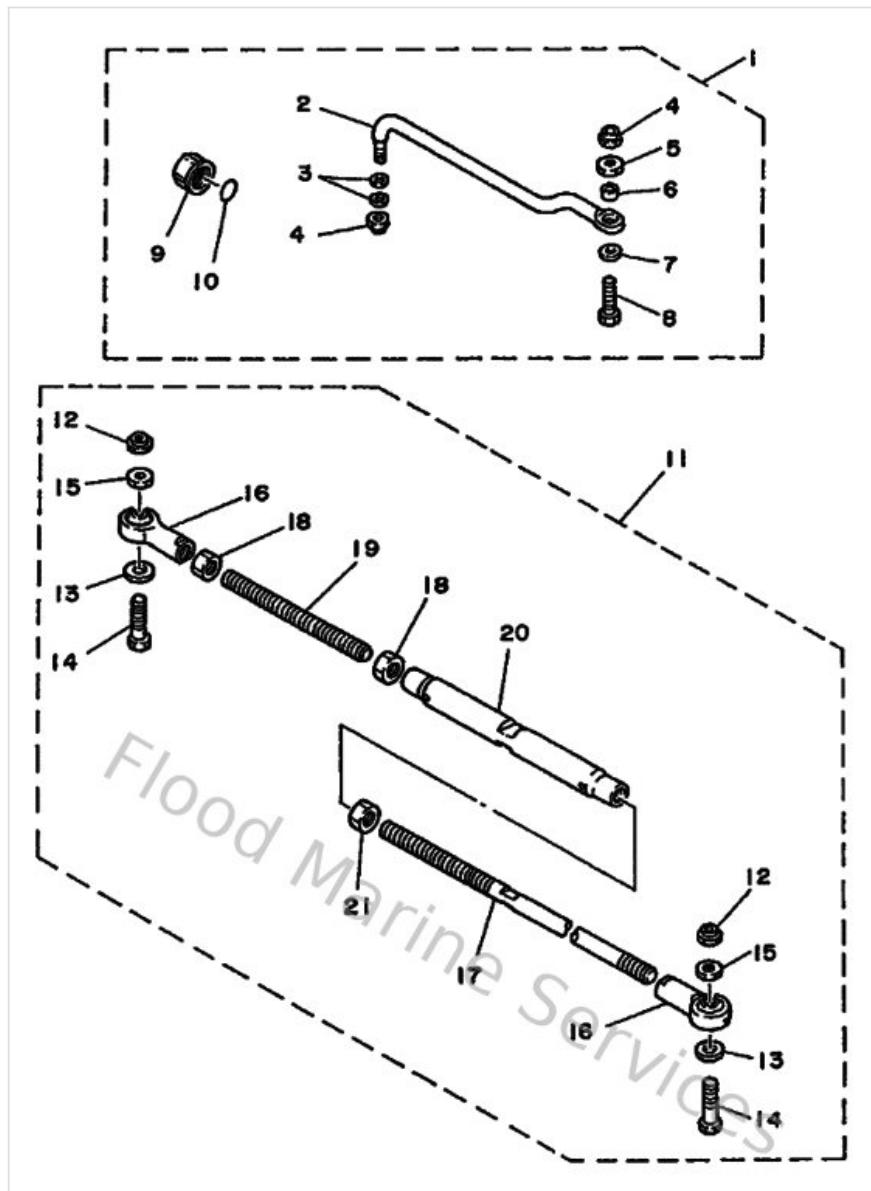
Ref	Part	
56	688443160100 Gasket,water pump 2	Buy now
58	973950804500 Bolt, hexagon	Buy now
59	973950805500 Bolt, hexagon	Buy now
60	9028003M0300 Key, woodruff (697)	Buy now
61	6H3W00780A00 Chrome pump kit	Buy now
62	670443220100 Insert, cartridge	Buy now
63	670443210000 Inner plate, cartridge	Buy now

Steering Guide



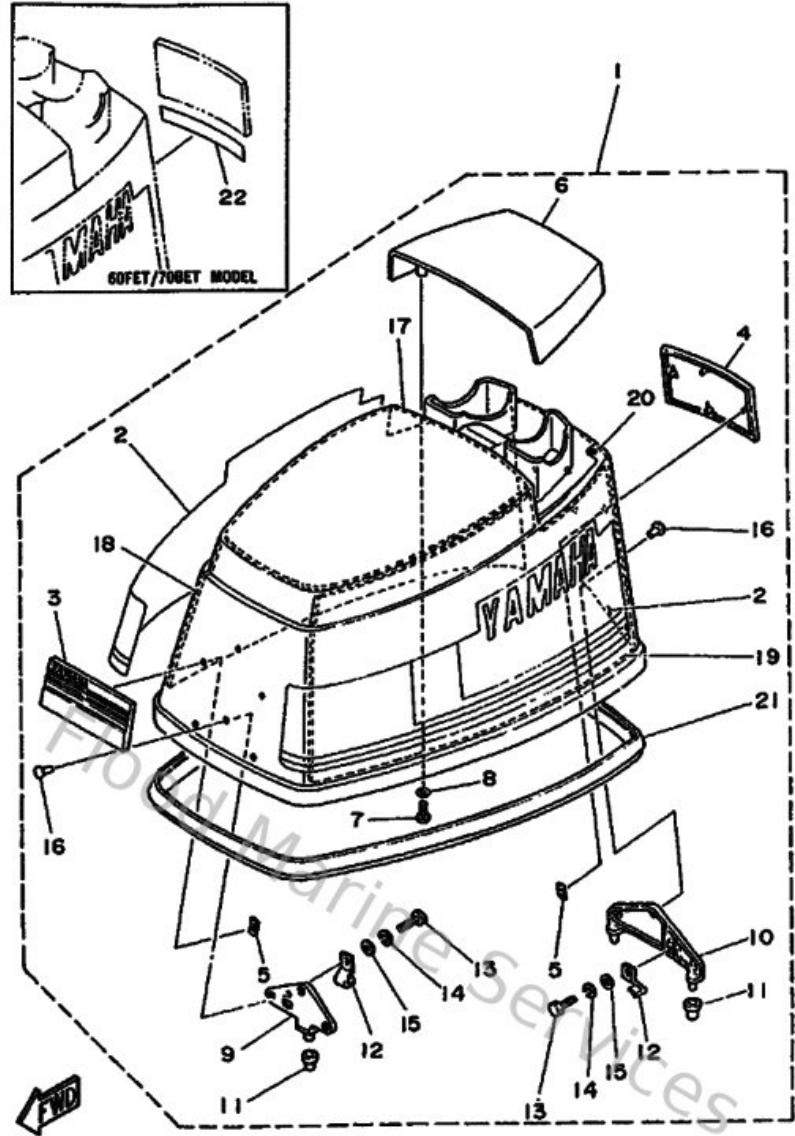
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Coller (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	9010109M6600 Bolt	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
11	688613010100 Twin kit	Buy now
14	9010109M7000 Bolt (6e5)	Buy now
15	9017009M0500 Nut, hexagon (6e5)	Buy now
16	6E5613030000 Steering axle comp.	Buy now
17	688613111100 Tie bar	Buy now
18	953801470000 Nut (6e5)	Buy now

Steering Guide



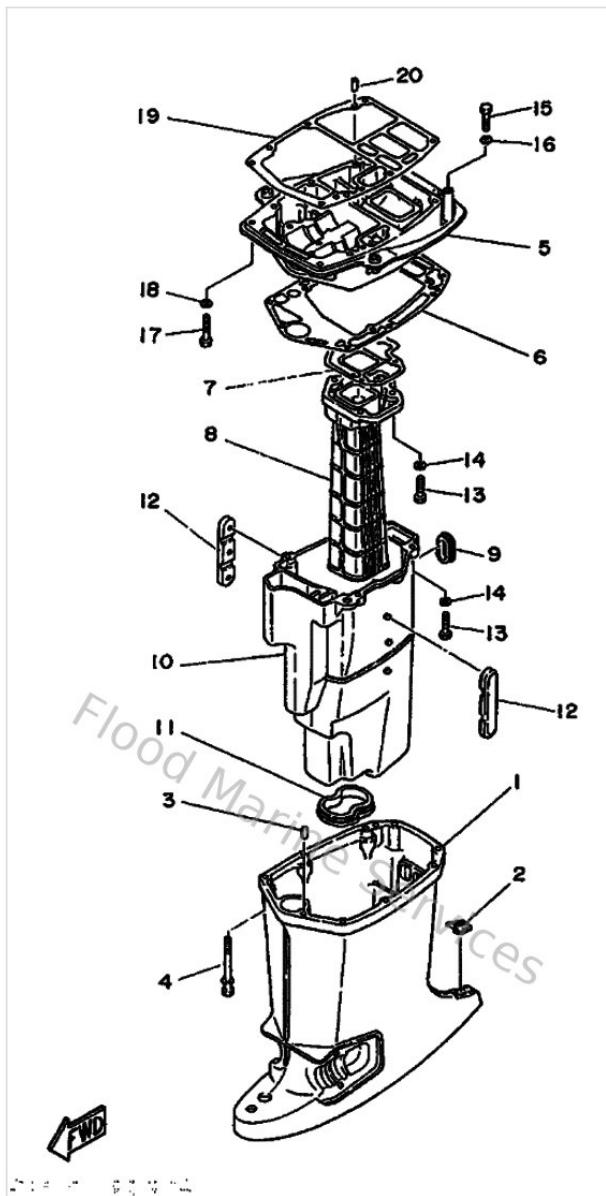
Ref	Part	
19	6E5613150000 Tie bar, 2	Buy now
20	6E5613130000 Adjuster	Buy now
21	9017014M0600 Nut (6e5)	Buy now

Top Cowling



Ref	Part	
5	9018305M0100 Nut, spring (6a0)	Buy now
7	973130601600 Bolt, hexagon deep recess	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	6H3426470094 Holder, clamp band	Buy now
10	6H3426490000 Holder, clamp band	Buy now
11	663426620000 Damper	Buy now
12	6H3426520000 Hook 2	Buy now
14	929950610000 Washer(6a1)	Buy now
16	902660600900 Rivet (697)	Buy now
17	6H3426170000 Damper, Form	Buy now
18	689W42664000 Damper (350x640)	Buy now
19	6H3426270000 Damper (350x640)	Buy now
20	6H3426370000 Damper, Form	Buy now
21	6H3426150000 Seal	Buy now

Upper Casing



Ref	Part	
2	6H3451550000 Cap	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9010108M8500 Bolt, with washer	Buy now
5	6H3411370094 Guide, exhaust	Buy now
6	6H345114A100 Gasket, upper casing	Buy now
8	6H241131009M Manifold, ext. 1	Buy now
9	6H3451270000 Seal 1	Buy now
10	6H314711009M Muffler 1	Buy now
11	6H3451230000 Gasket, muffler	Buy now
12	6H3147370000 Damper, Muffler	Buy now
13	973750803000 Bolt, hexagon (fj1)	Buy now
14	929900810000 Ybs67-8 washer, spring	Buy now
17	973750803500 Bolt(70w)	Buy now
19	6H3451130000 Gasket, upper casing	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.