



Yamaha 70BETO 1996

Parts Manual

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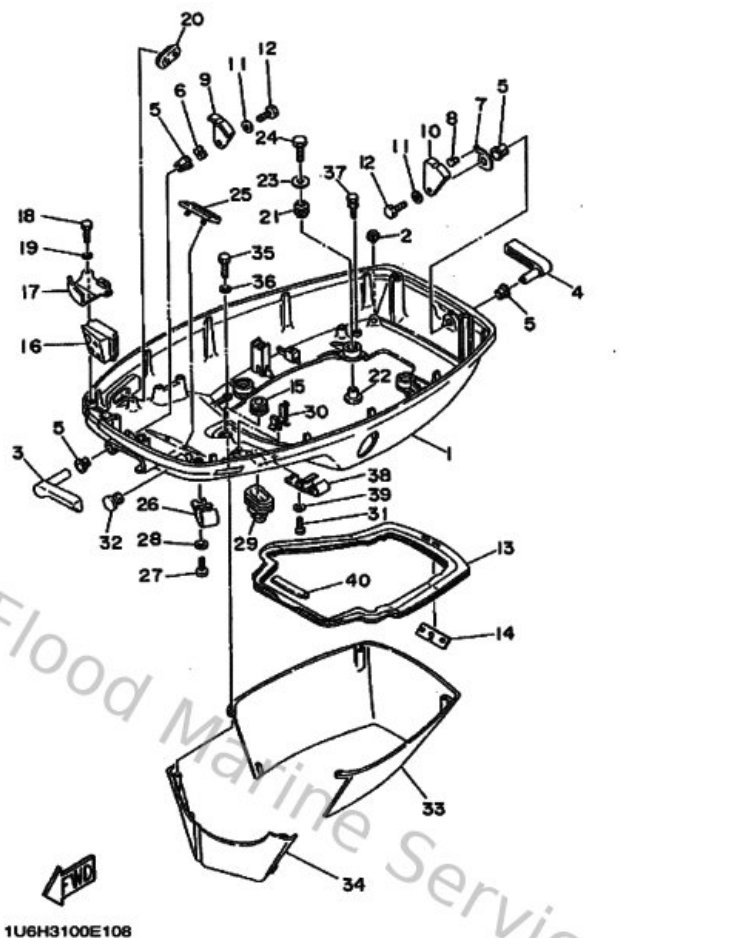
Authorised Yamaha Dealers



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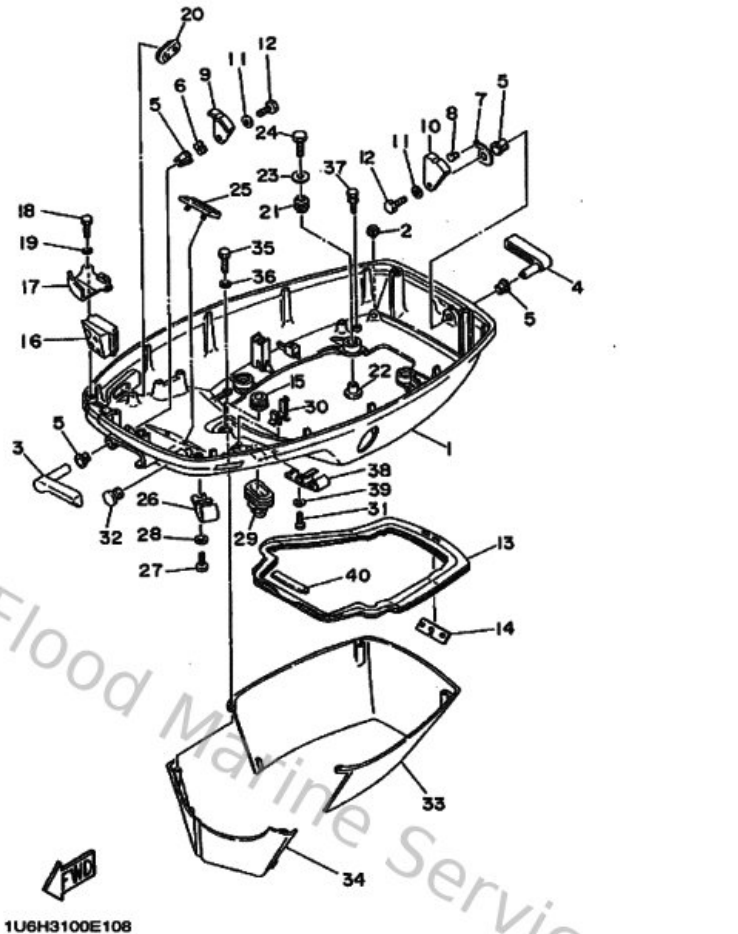
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Bottom Cowling



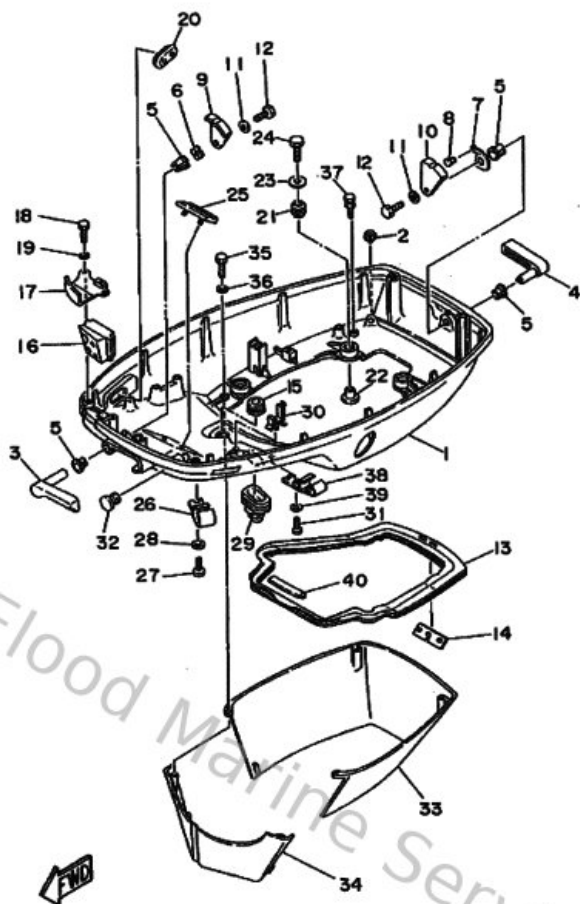
Ref	Part	
1	6H342711244D Cowling, bottom 1	Buy now
2	6H3443910100 Nipple, hose	Buy now
4	6H342817018D Lever, clamp	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	9020613M1000 Washer, wave (6e5)	Buy now
7	6H3428130000 Spring, clamp lever	Buy now
8	9026904M0300 Rivet (6h3)	Buy now
9	6H3428160000 Lever, clamp 2	Buy now
10	6H3428180000 Lever, clamp 4	Buy now
11	9020106M0200 Washer, plate (6k8)	Buy now
12	970130601200 Bolt(gh1)	Buy now
13	6H3427160200 Rubber, seal 1	Buy now
14	6K5427170000 Rubber, seal 2	Buy now
15	6E5427240000 Grommet	Buy now
16	6H3427251000 Grommet	Buy now

Bottom Cowling



Ref	Part	
17	6H342738015B Plate, fitting	Buy now
18	970950601600 Bolt, hexagon deep recess	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6H3427270000 Grommet	Buy now
21	9048009M1200 Grommet (6a0)	Buy now
22	9038706M6900 Collar (688)	Buy now
23	902010641600 Washer, plate(663)	Buy now
24	970800603000 Bolt(jf7)	Buy now
25	6H3427680000 Damper	Buy now
26	6E5243670100 Clamp, fuel pipe 2	Buy now
27	9015706M0100 Screw (6e5)	Buy now
29	688427261000 Grommet	Buy now
30	9046415M0800 Clamp (6h1)	Buy now
33	6H342741014D Apron	Buy now
34	6H342771014D Apron	Buy now

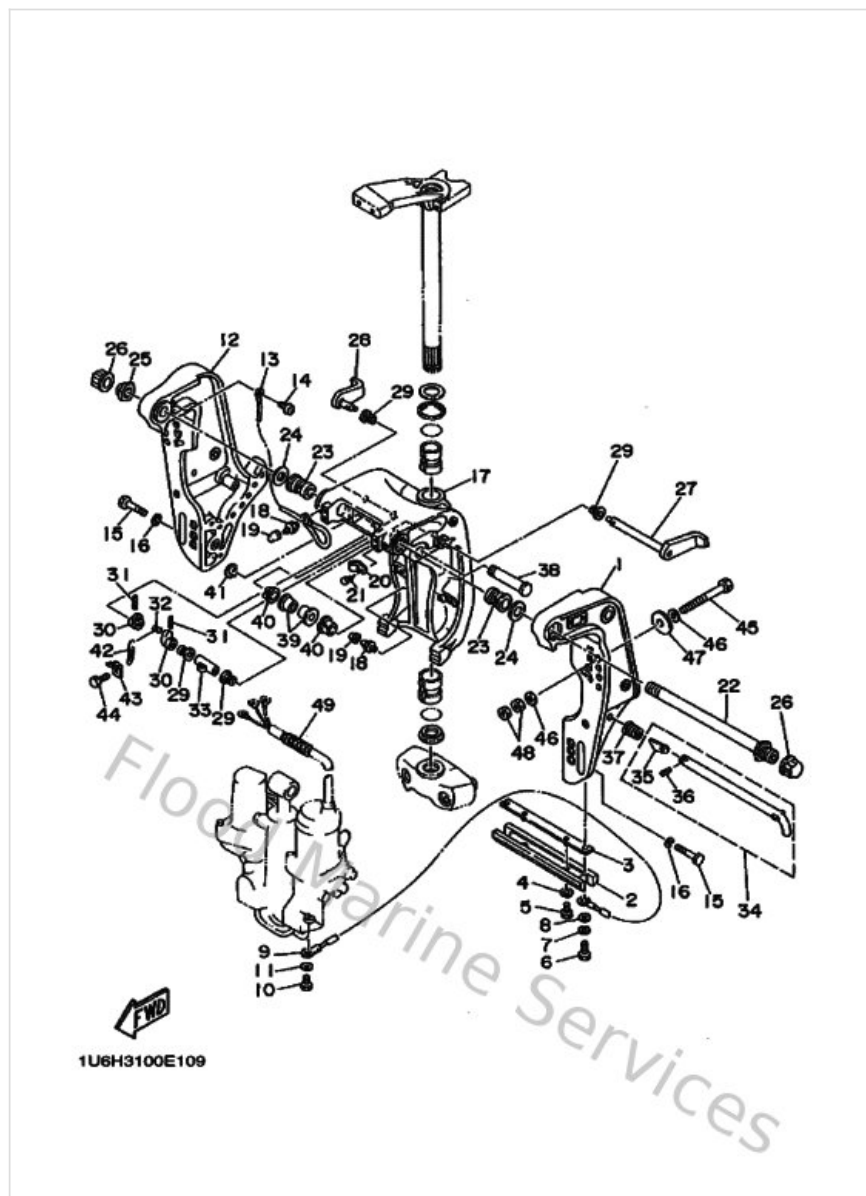
Bottom Cowling



1U6H3100E108

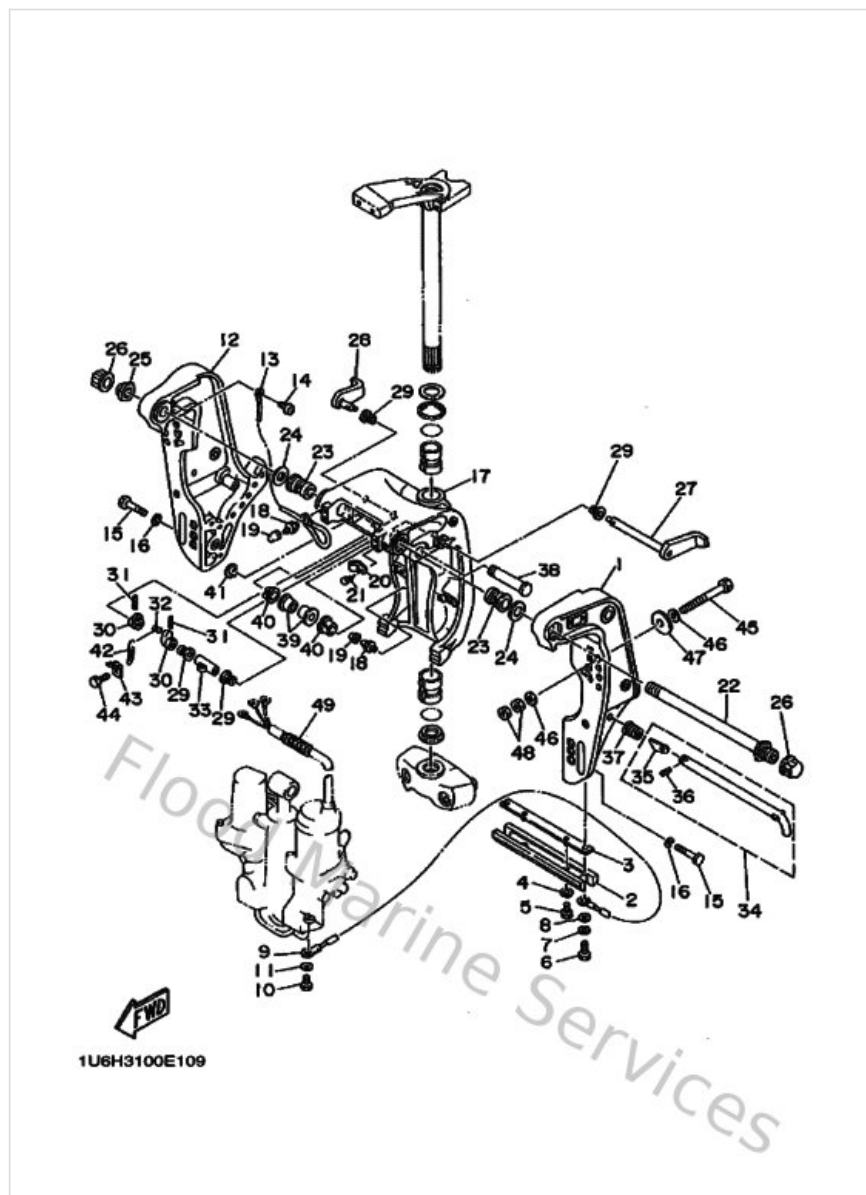
Ref	Part	
35	970950602500 Bolt	Buy now
37	975950652000 Bolt(7u8)	Buy now
40	6H3427180000 Rubber, seal 3	Buy now

Bracket 1



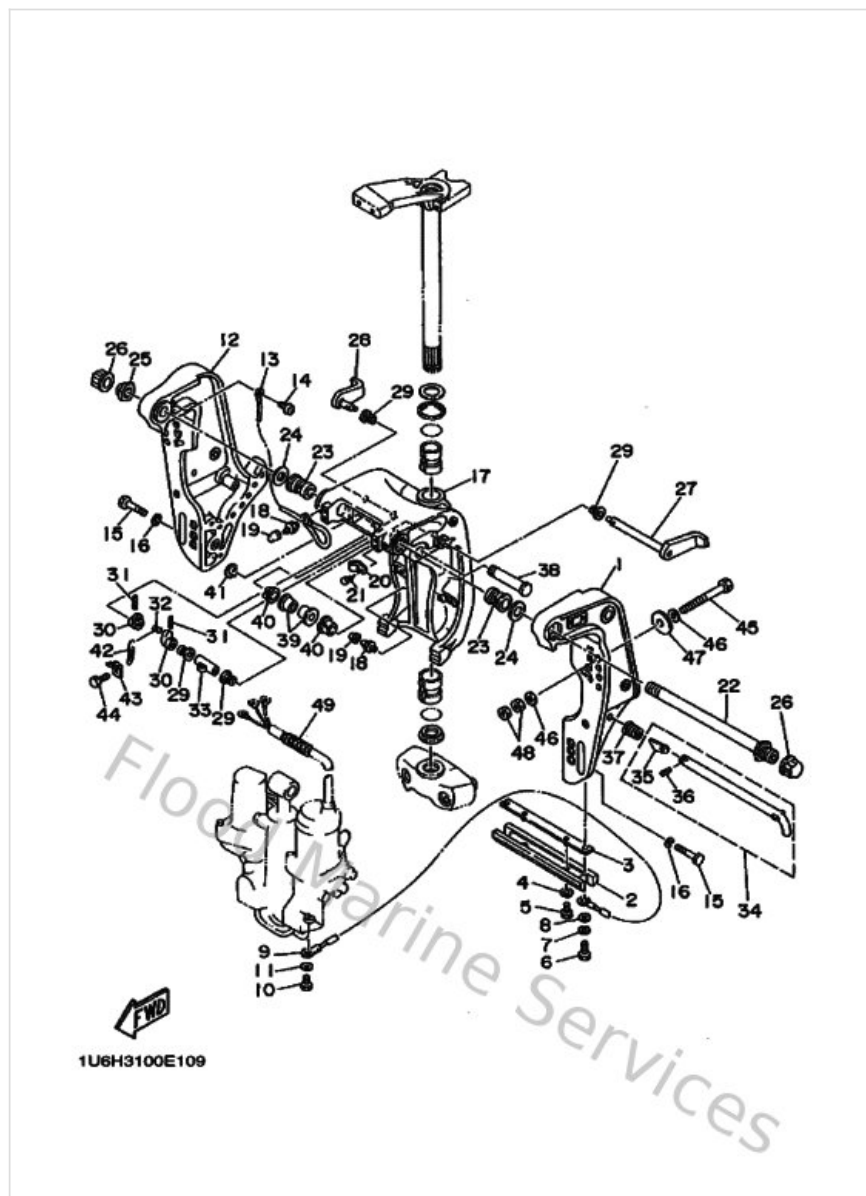
Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6H1821480000 Wire, lead	Buy now
10	970950601000 Bolt	Buy now
12	6H143112004D Bracket, clamp 2	Buy now
13	6E5821480000 Wire, lead 5	Buy now
14	985800601200 Screw, pan head(62j)	Buy now
15	970951004500 Bolt(64d)	Buy now
16	929901010000 Ybs67-10 washer, spring	Buy now

Bracket 1



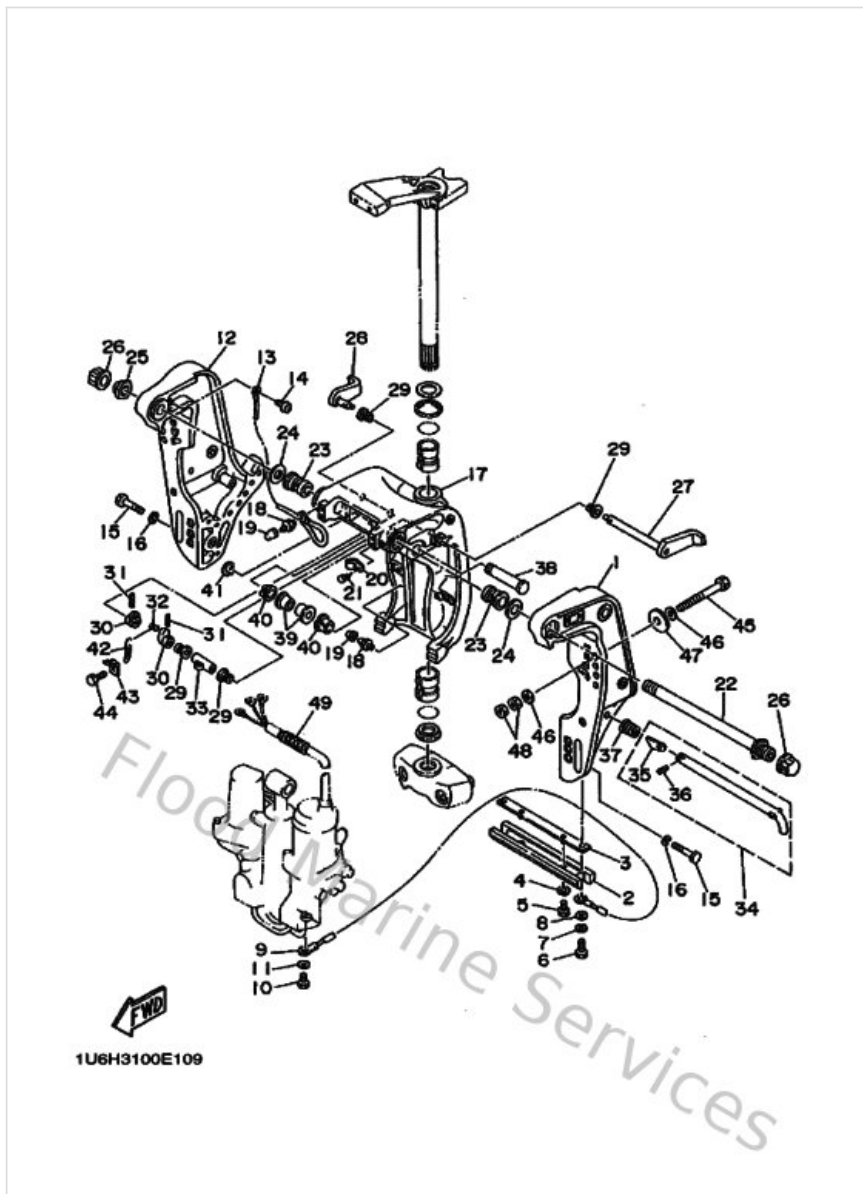
Ref	Part	
17	6H143311014D Bracket, swivel 1	Buy now
18	9370006M0300 Nipple, grease(6a1)	Buy now
19	663451190000 Cap, grease nipple	Buy now
20	9046411M1800 Clamp(6e5)	Buy now
21	9033805M0300 Plug (6h1)	Buy now
22	688431310300 Bolt, clamp bracket	Buy now
23	9038622M1500 Bushing (688)	Buy now
24	9020122M6700 Washer, plate (688)	Buy now
25	9018522M1100 Nut, self-locking	Buy now
26	6G5431450000 Cap, clamp bracket	Buy now
27	6H1431810100 Lever, tilt stop 1	Buy now
28	6H1431850100 Lever, tilt stop 2	Buy now
29	9038610M1600 Bushing (688)	Buy now
30	6G5431480000 Collar, distance	Buy now
31	916903002000 Pin, spring (6h4)	Buy now

Bracket 1



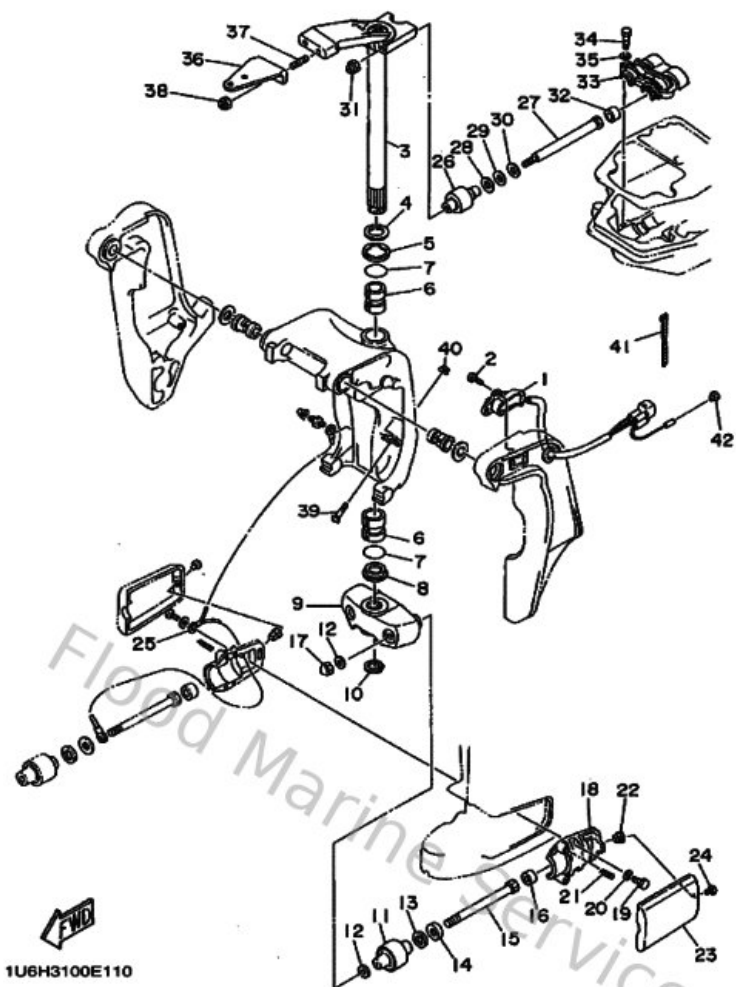
Ref	Part	
32	9024906M1900 Pin(6e5)	Buy now
33	9038710M0200 Collar(6e5)	Buy now
34	688431600100 Tilt rod ass'y	Buy now
35	688431650000 Stopper, tilt rod	Buy now
36	916903001200 Pin, spring	Buy now
37	9050216M0200 Spring, conical (688)	Buy now
38	6E5431260200 Pin, upper shock mount	Buy now
39	9038618M6300 Bush(6e5)	Buy now
40	9038618M3500 Bush (688)	Buy now
41	9341018M0200 Circlip (6f2)	Buy now
42	9050614M2400 Spring, tension(6e5)	Buy now
43	6G5431440000 Hook, spring	Buy now
44	970850601000 Bolt	Buy now
45	9010112M6500 Bolt	Buy now
46	929951220000 Ybs66-12 washer,plain	Buy now

Bracket 1



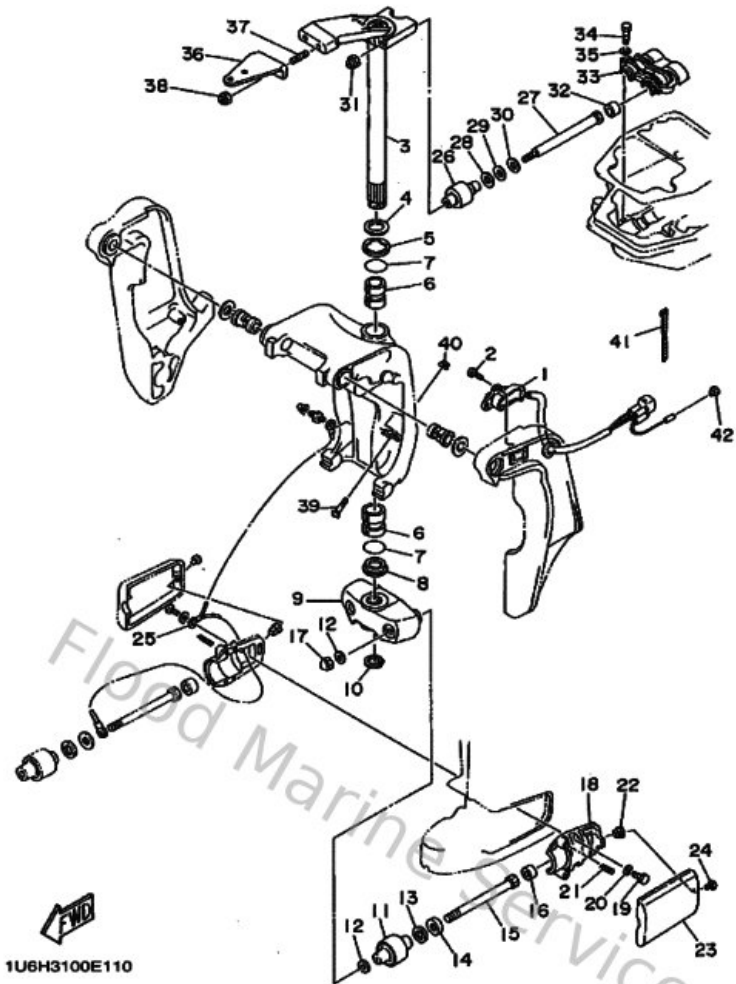
Ref	Part	
47	902011242600 Washer, plate(663)	Buy now
48	953801260000 Nut (707)	Buy now
49	9044014M0000 Pipe(6h4)	Buy now

Bracket 2



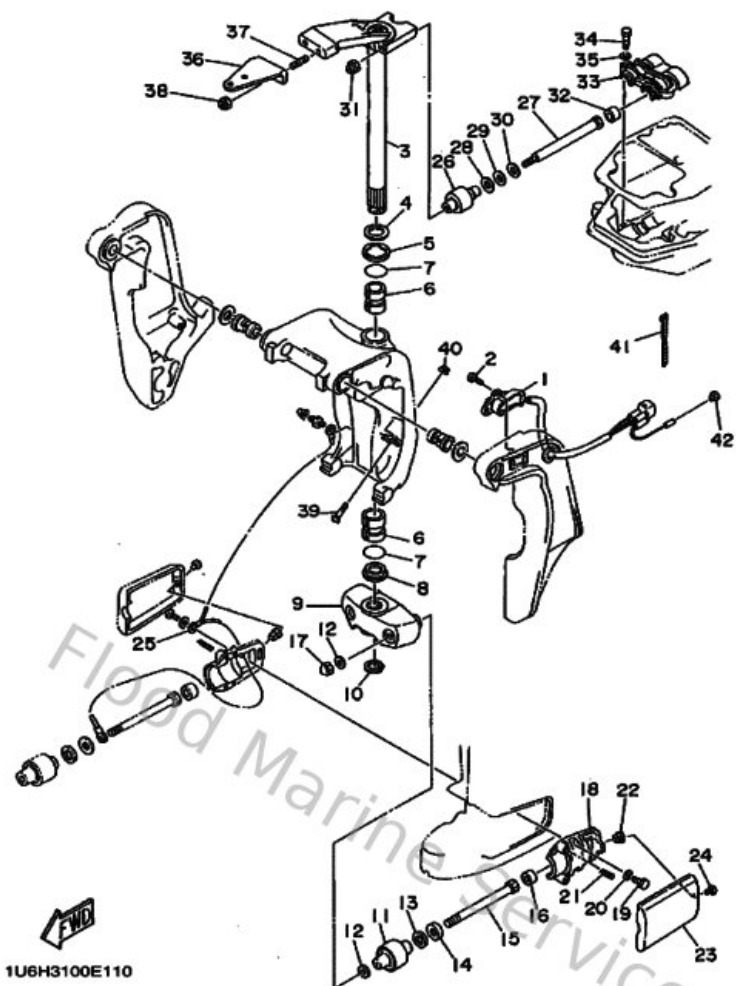
Ref	Part	
1	6H1836721100 Trim sender	Buy now
2	978850601600 Screw, pan head(6b0)	Buy now
3	6H342510124D Steering bracket assembly	Buy now
4	9020130M0000 Washer, plate(6h1)	Buy now
5	9038630M7800 Bush(6h0)	Buy now
6	9038630M7700 Bush(6h0)	Buy now
7	9321029M9400 O-ring(6h1)	Buy now
8	9038630M6000 Bush(6j8)	Buy now
9	6H344551014D Housing, lower mount rubber 1	Buy now
10	9341028M0600 Circlip (688)	Buy now
11	687445550094 Mount damper, lower side	Buy now
12	9020112M1600 Washer, plate (679)	Buy now
13	9020225M0400 Washer, plate (663)	Buy now
14	9020113M1900 Washer, plate (663)	Buy now
15	9010912M2100 Bolt (6h3)	Buy now

Bracket 2



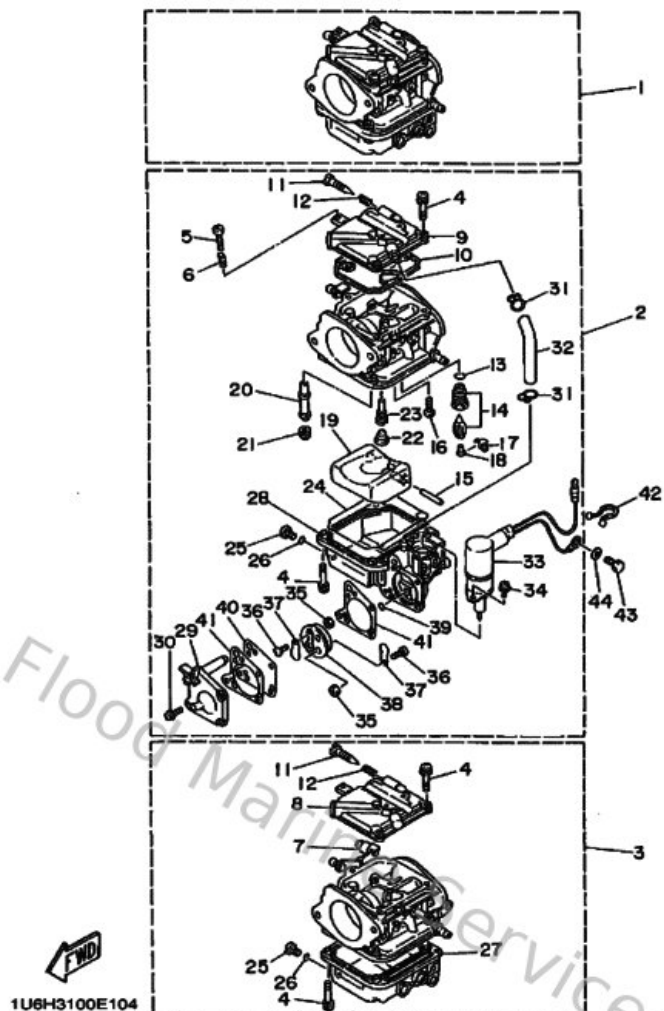
Ref	Part	
16	663445750000 Damper, lower mount rubber	Buy now
17	953801280000 Nut crown(663)	Buy now
18	6H3445520294 Housing, lower mount rubber	Buy now
19	970950802500 Bolt (62g)	Buy now
20	929900810000 Ybs67-8 washer, spring	Buy now
21	9050114M0800 Spring, compression(64j)	Buy now
22	901790606600 Nut(663)	Buy now
23	6H344553014D Cover, lower mount	Buy now
24	901570600900 Screw, pan head(6b0)	Buy now
25	688821270200 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	9010110M4900 Bolt	Buy now
28	9020120M2100 Washer, plate (688)	Buy now
29	9020220M0600 Washer, plate (688)	Buy now
30	9020111M2200 Washer, plate (688)	Buy now

Bracket 2



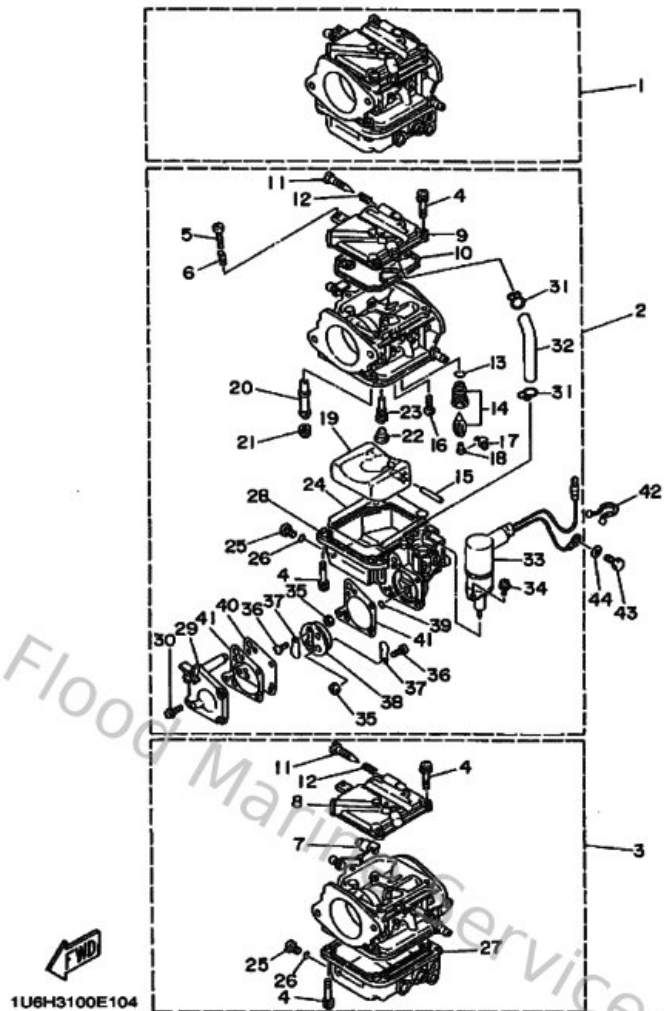
Ref	Part	
31	901851005100 Nut, self-locking	Buy now
33	688445110094 Cover, upper mount	Buy now
34	970950803500 Bolt(70w)	Buy now
36	6H348511514D Hook, steering	Buy now
37	901161017500 Bolt, stud	Buy now
38	901851002700 Nut, self-locking	Buy now
39	6H1433760000 Bolt, thrust receiver	Buy now
40	957800830000 Nut, nylon (6j8)	Buy now
41	9046511M1000 Clamp	Buy now
42	703821190000 Cover, lead wire	Buy now

Carburetor



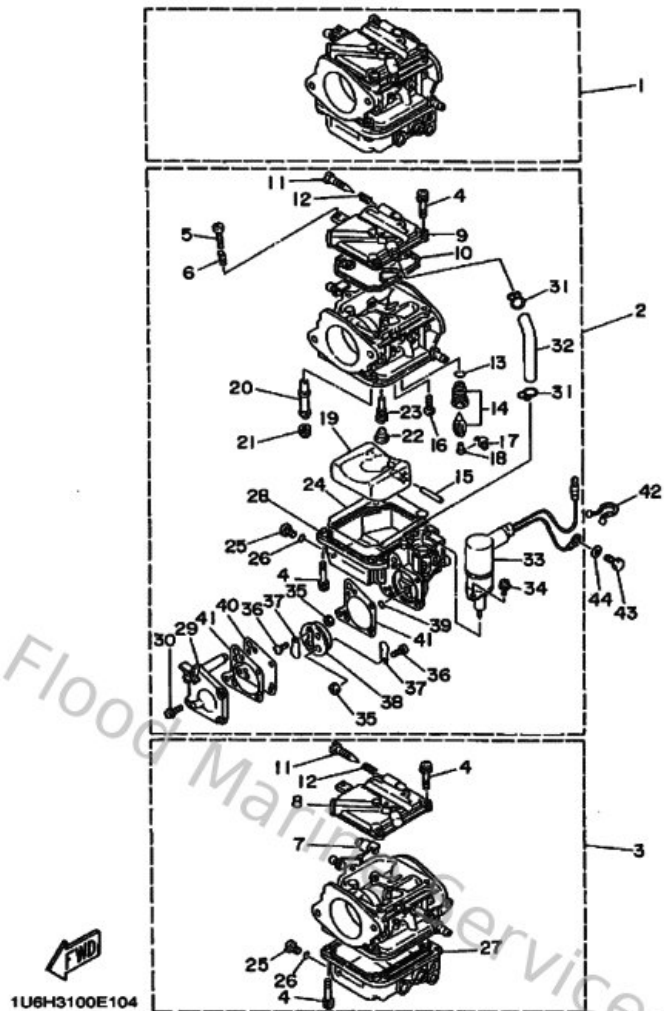
Ref	Part	
1	6H3143010A00 Carburetor assembly 1	Buy now
2	6H3143020A00 Carburetor assembly 2	Buy now
3	6H3143030A00 Carburetor assembly 3	Buy now
4	979800411400 Screw, pan head(ga5)	Buy now
5	63V145230000 Screw, stop	Buy now
6	905011032600 Spring coil(663)(carb)	Buy now
7	6H2145780000 Collar	Buy now
8	6H4141460000 Plate	Buy now
9	6H3141461000 Plate	Buy now
10	6H4141470000 O-ring	Buy now
11	692149230000 Screw, adjusting	Buy now
12	697145550000 Spring	Buy now
13	932100422800 O-ring (371)	Buy now
14	6H3145900000 Needle valve assembly	Buy now
15	6H4145480000 Pin, float arm	Buy now

Carburetor



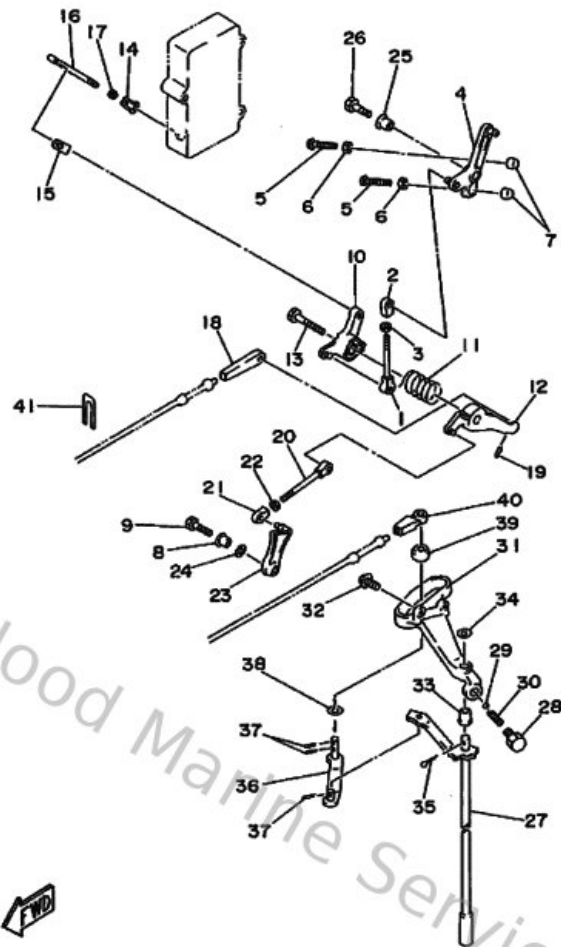
Ref	Part	
16	985800400800 Screw, pan head (713)	Buy now
17	633141590000 Clip	Buy now
18	676141860000 Pin, valve	Buy now
19	6H4149850100 Float	Buy now
20	6H3149477100 Jet, needle	Buy now
21	6H3149433700 Jet, main (#150)	Buy now
22	679149660000 Rubber cap	Buy now
23	6H3149481700 Jet (#75)	Buy now
24	6H4149840000 Gasket, float chamber	Buy now
25	6H3149920000 Screw, drain	Buy now
26	932100423000 O-ring (371)	Buy now
27	6H4149800000 Body, float chamber	Buy now
28	6H3149801000 Body, float chamber	Buy now
29	6H3244521000 Cover	Buy now
30	6H4145670000 Screw	Buy now

Carburetor



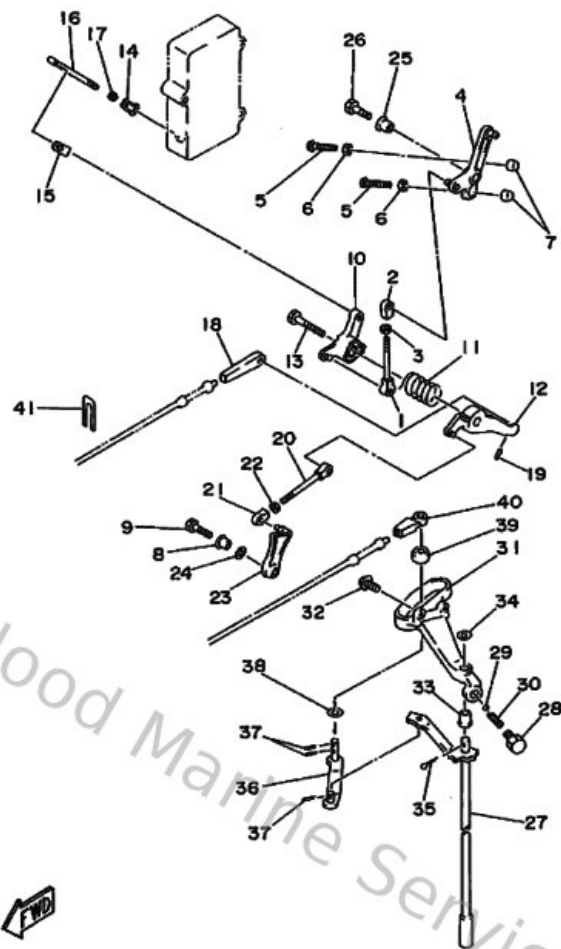
Ref	Part	
31	6H3141370000 Clip	Buy now
32	6H3143490000 Pipe	Buy now
33	6H3143800000 Prime starter assembly	Buy now
34	985800401000 Screw, pan head (e56)	Buy now
35	953800360000 Nut (6g8)	Buy now
36	989800300600 Screw, bind(6g1)	Buy now
37	6L5244210000 Valve, check	Buy now
38	6H4244130000 Body 2	Buy now
39	6H4244860000 O-ring	Buy now
40	6H3244111000 Diaphragm	Buy now
41	6H3244341000 Gasket, body	Buy now
42	904651814700 Clamp	Buy now
43	970130601200 Bolt(gh1)	Buy now
44	929900660000 Washer, plain (646)	Buy now

Control



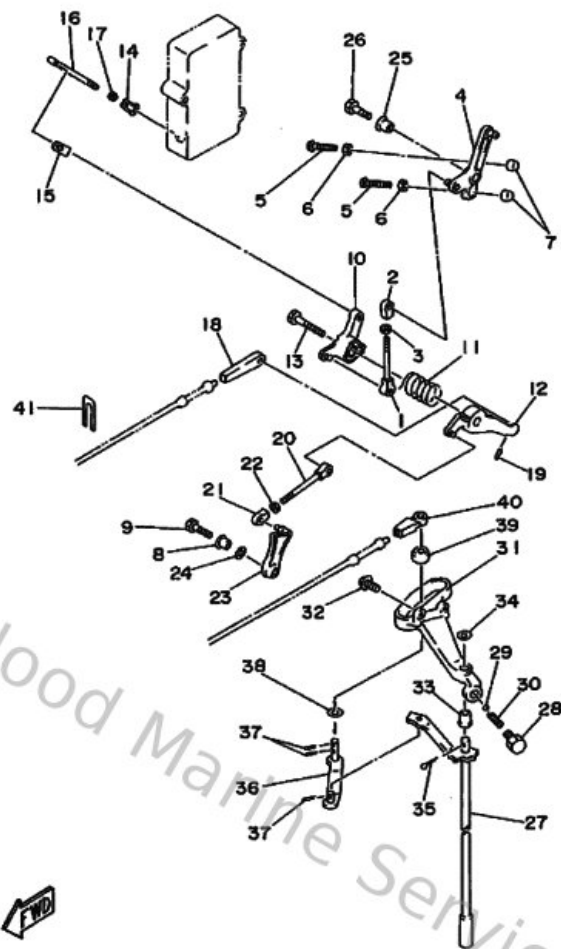
Ref	Part	
1	689421690100 Joint	Buy now
2	682412370000 Joint, link 2	Buy now
3	953800560000 Nut, hexagon (663)	Buy now
4	6H3416310000 Lever, magneto control 1	Buy now
5	9015706M1300 Screw, pan head(6h4)	Buy now
6	953800660000 Nut(661)	Buy now
7	688441940000 Cap	Buy now
8	9038706M6000 Collar (6h3)	Buy now
9	970950602500 Bolt	Buy now
10	6H3416322000 Lever, magneto control	Buy now
11	905082611700 Spring, torsion	Buy now
12	6H3416331000 Lever, magneto control	Buy now
13	9010906M4300 Bolt(6h4)	Buy now
14	6H1412370000 Joint, link	Buy now
15	6F5412370000 Joint, link	Buy now

Control



Ref	Part	
16	6H3416361000 Rod, Magneto Control	Buy now
18	6H3483440000 Cable end, remote control	Buy now
19	904681800800 Clip 620436610000	Buy now
21	6H4412370000 Joint, link	Buy now
23	6H3412131000 Cam, accel.	Buy now
24	9020610M0400 Washer, wave (676)	Buy now
27	6H3441201300 Handle gear shift assembly	Buy now
28	648427150000 Bushing 2	Buy now
29	9350104M0200 Ball (697)	Buy now
30	905011208200 Spring 6484411600	Buy now
31	6H3441170094 Bracket 1	Buy now
32	970800602000 Bolt(7u8)	Buy now
33	9038607M5800 Bush(6h1)	Buy now
34	929900820000 Ybs66-8 washer, plain	Buy now
35	914902001500 Pin, cotter (648)	Buy now

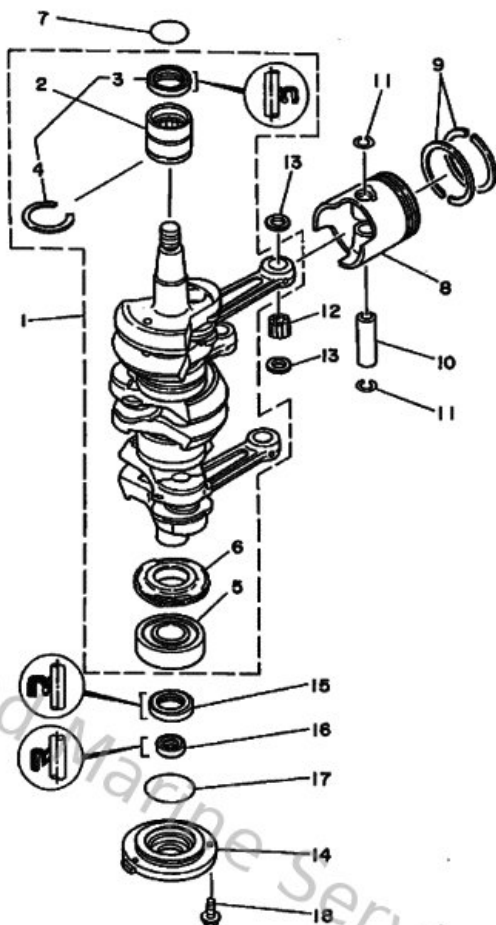
Control



1U6H3100E112

Ref	Part	
36	6H3441210100 Lever, shift rod	Buy now
38	9020207M0700 Washer, plate (688)	Buy now
39	688441220000 Bushing, shift rod lever	Buy now
40	663483440000 Cable end, remote control	Buy now
41	6H3485380000 Clamp, cable	Buy now

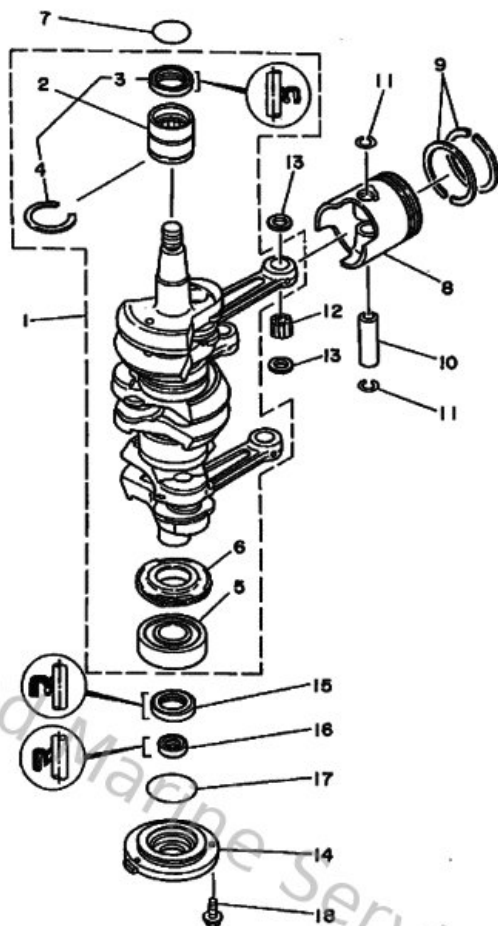
Crankshaft & Piston



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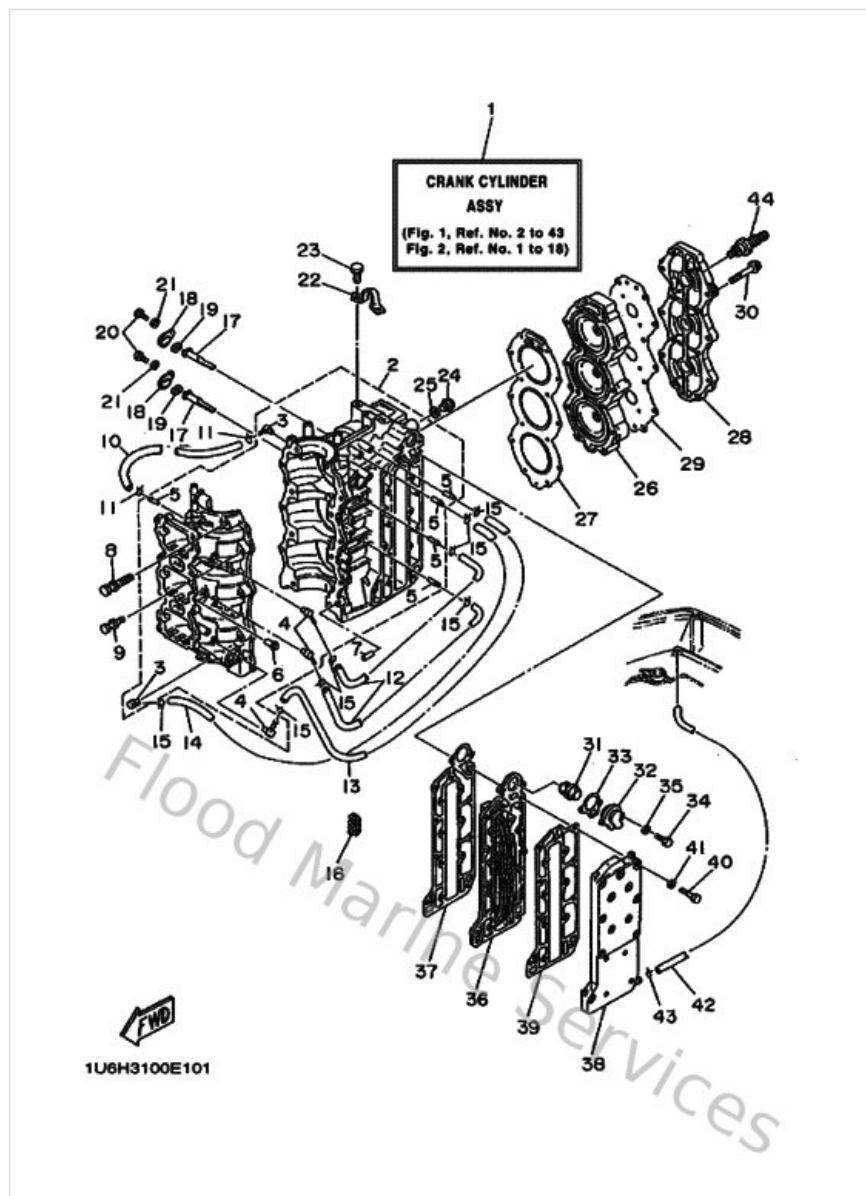
Ref	Part	
1	6H3114001100 Crankshaft assembly	Buy now
2	93311636U600 Bearing, needle (6h3)	Buy now
3	9310236M2400 Oil seal(52w)	Buy now
4	9344049M0400 Circlip (6h3)	Buy now
5	93306306V100 Bearing(6h2)	Buy now
7	9321046M1600 O-ring (688)	Buy now
8	6H3116310196 Piston (std)	Buy now
9	6K5116012200 Piston ring set (2nd o/s)	Buy now
10	6H3116330000 Pin, piston	Buy now
11	688116341000 Clip, piston pin	Buy now
12	9360318M0900 Pin, dowel b (6h3)	Buy now
13	902012041700 Washer, plate(663)	Buy now
14	6H3153590094 Housing, oil seal	Buy now
15	9310230M2300 Oil seal (6h3)	Buy now
16	9310618M0100 Oil seal (6h3)	Buy now

Crankshaft & Piston



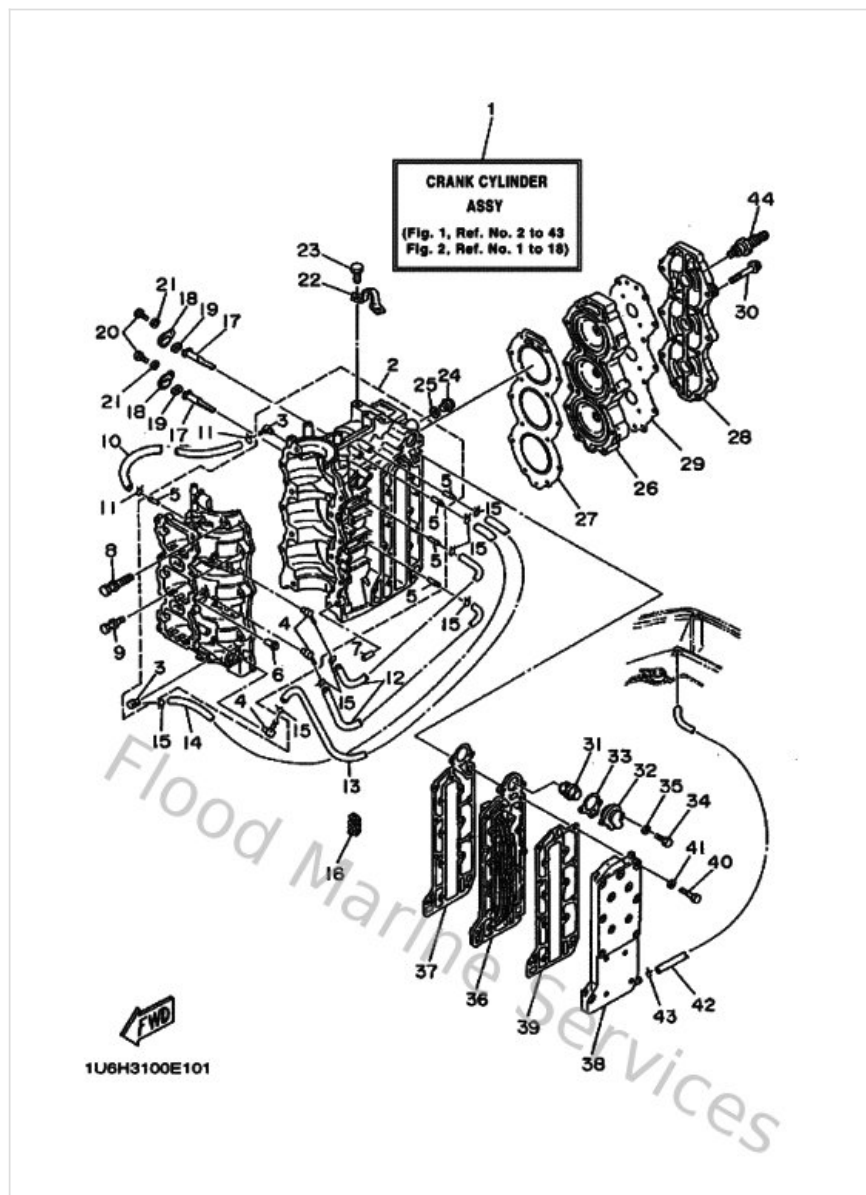
Ref	Part	
17	9321065M5000 O-ring	Buy now
18	975950652000 Bolt(7u8)	Buy now

Cylinder & Crankcase



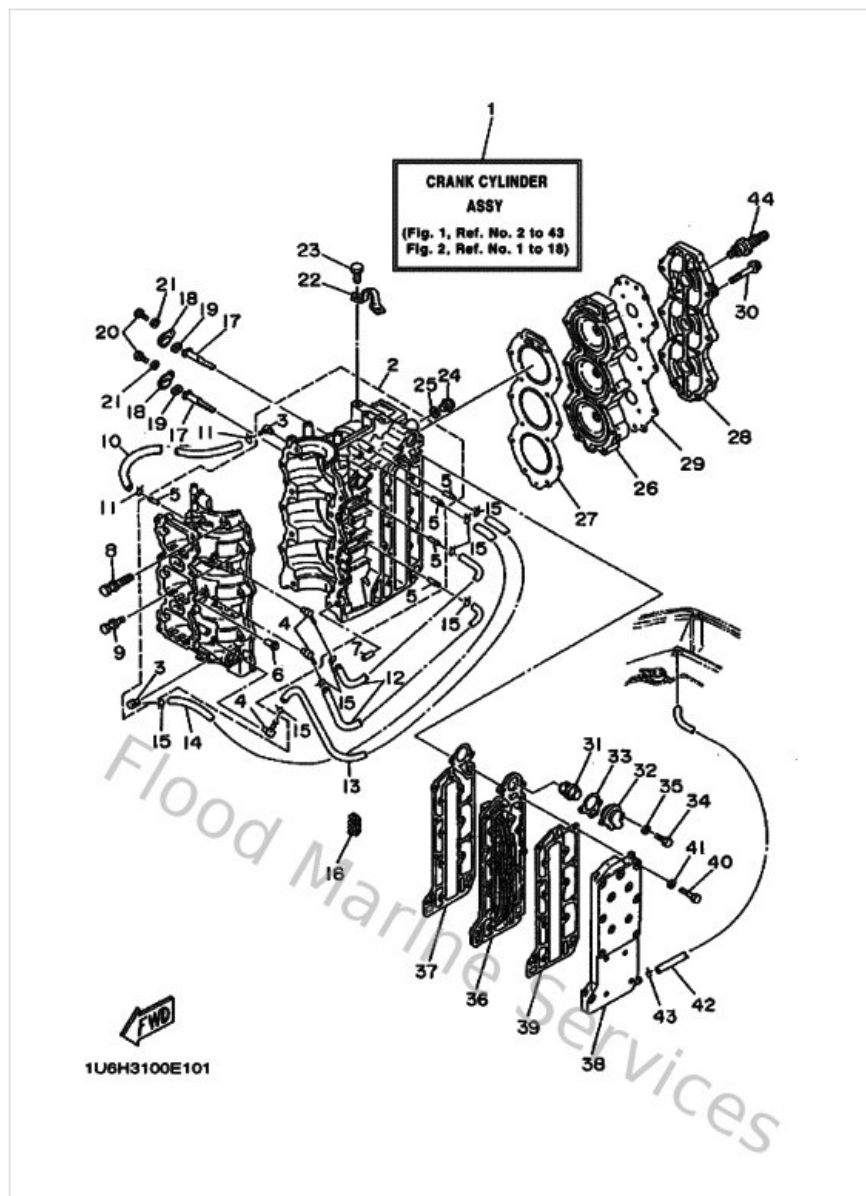
Ref	Part	
1	6H3W0090414D Crank cylinder assembly	Buy now
2	6H3151001394 Crankcase assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700100 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	652244610000 Pipe, joint	Buy now
7	936081206300 Pin, dowel (626)	Buy now
8	9011910M0700 Bolt (6f5)	Buy now
10	9044507M4400 Hose (l390)	Buy now
11	904670601600 Clip (655)	Buy now
12	9044507MA300 Hose (l200)	Buy now
13	9044507M4500 Hose (l390)	Buy now
14	9044507M8200 Hose (l770)	Buy now
16	9046407M0500 Clamp (6g5)	Buy now
17	6H3113250100 Anode	Buy now

Cylinder & Crankcase



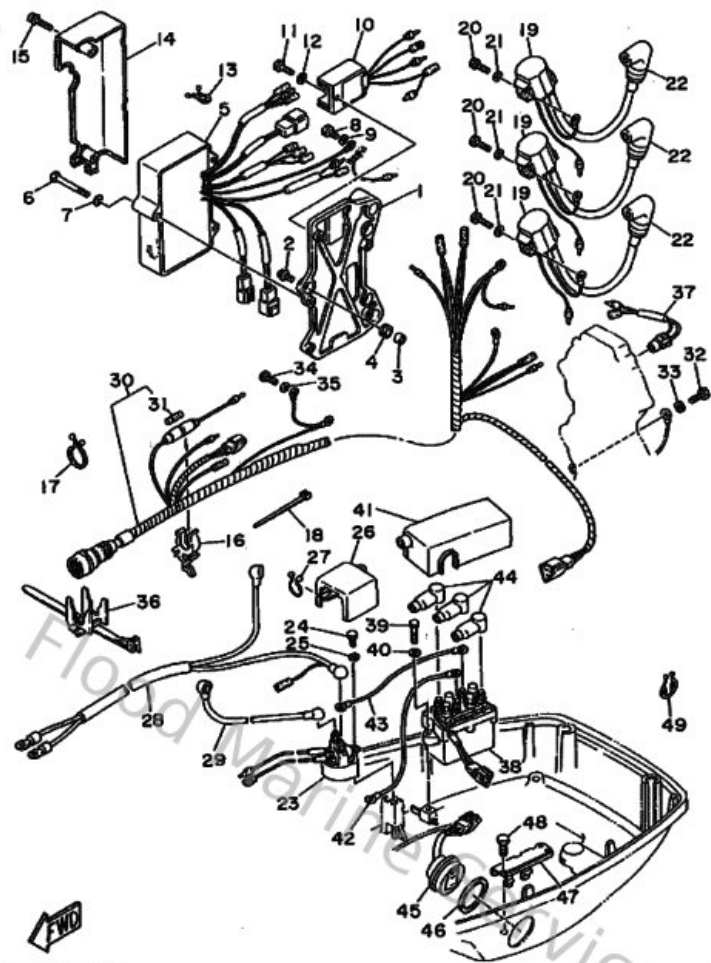
Ref	Part	
18	6H3113270094 Cover, anode	Buy now
19	6H3113280000 Grommet, anode	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	688111190000 Hanger, engine	Buy now
23	973130802000 Bolt(6td)	Buy now
24	9034014M0600 Plug, straight screw(62y)	Buy now
25	904301411500 Gasket (663)	Buy now
26	6H311110194 Head, cylinder 1	Buy now
27	6H311181A000 Gasket, cylinder head 1	Buy now
28	6H311191009M Cover, cylinder head 1	Buy now
29	6H311193A100 Gasket, head cover 1	Buy now
30	9011908M0900 Bolt (6f5)	Buy now
31	6H3124111000 Thermostat	Buy now
32	6H312413009M Cover, thermostat	Buy now

Cylinder & Crankcase



Ref	Part	
33	6H312414A100 Gasket, cover	Buy now
34	9010106M2700 Bolt	Buy now
36	6H341111009M Inner cover, exhaust	Buy now
37	6H341112A000 Gasket, exhaust inner cover	Buy now
38	6H341113009M Outer cover, exhaust	Buy now
39	6H341114A000 Gasket, exhaust outer cover	Buy now
40	970140603500 Bolt(3rv)	Buy now
42	663243120100 Pipe 1	Buy now
43	904670800400 Clip, pipe 6162435600	Buy now
44	947010016000 Plug, spark (b8hs-10)	Buy now

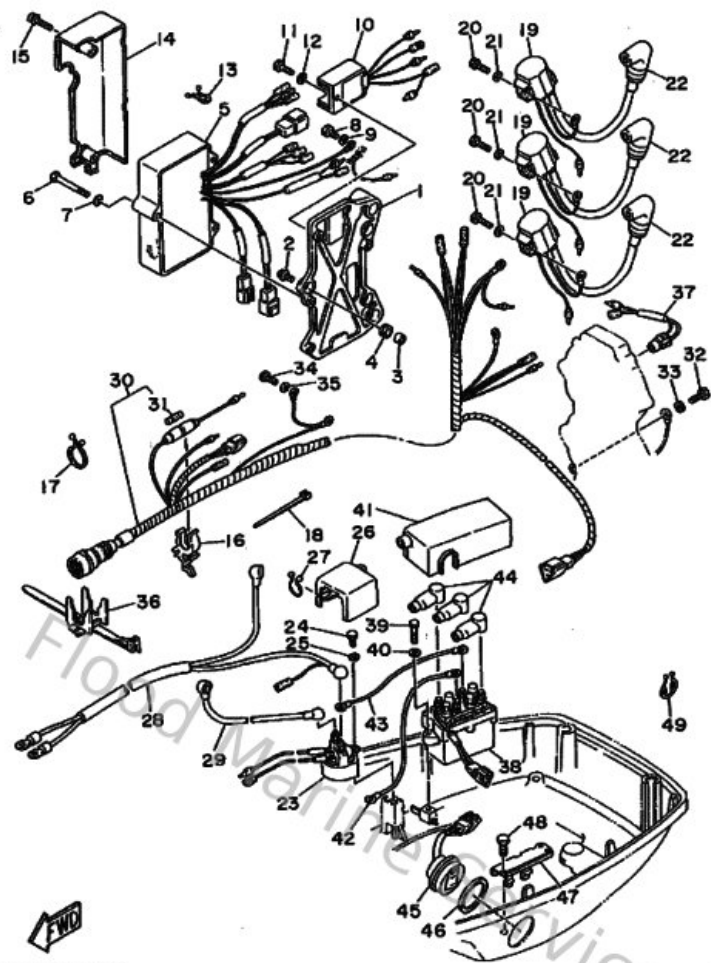
Electrical



1U6H3100E118

Ref	Part	
1	6H3855421194 Bracket	Buy now
2	9010506M1400 Bolt (6e0)	Buy now
3	9038706M4300 Collar (6e9)	Buy now
4	9048013M5400 Grommet(6h2)	Buy now
5	6H2855401000 C.d.i. unit assembly	Buy now
6	970800605000 Bolt(jf7)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	970130601200 Bolt(gh1)	Buy now
10	6H2819600000 Rectifier & regulator assembly	Buy now
11	970950601600 Bolt, hexagon deep recess	Buy now
13	9046405M1600 Clamp(6j8)	Buy now
14	6H3819161000 Cover, terminal	Buy now
15	9015906M0100 Screw, with washer (6f5)	Buy now
16	6G5821520000 Holder, fuse	Buy now
17	9046423M2200 Clamp	Buy now

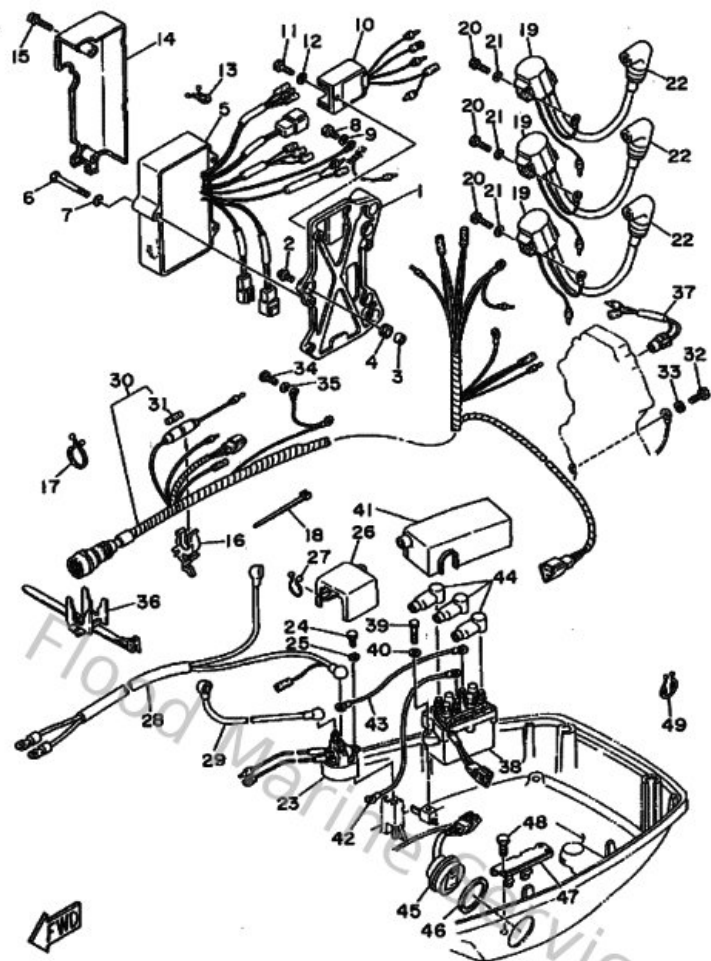
Electrical



1U6H3100E118

Ref	Part	
18	9046513M1100 Clamp (6e5)	Buy now
19	697855700000 Ignition coil assembly	Buy now
20	970800602000 Bolt(7u8)	Buy now
22	6G1823702000 Plug cap assembly	Buy now
23	688819501000 Relay assembly	Buy now
26	6H3821640000 Case 2	Buy now
27	904641603900 Clamp (3y2)	Buy now
28	6H3821050100 Battery cable	Buy now
29	6H3821170000 Wire, lead	Buy now
30	6H2825901300 Wire harness assembly (10p)	Buy now
31	682821510000 Fuse	Buy now
32	970800601200 Bolt(gh1)	Buy now
36	688825940000 Clamp	Buy now
37	688825601000 Thermo switch assembly	Buy now
38	61A819500100 Relay assembly	Buy now

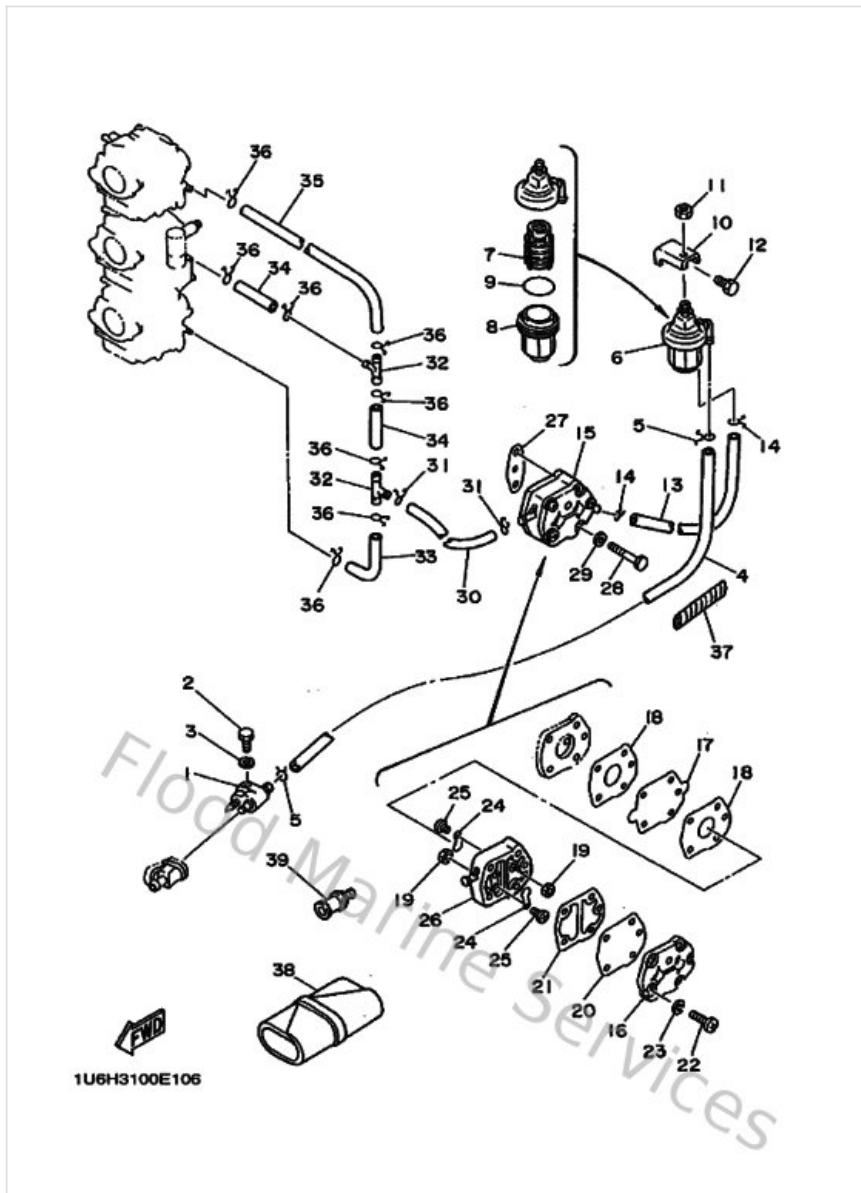
Electrical



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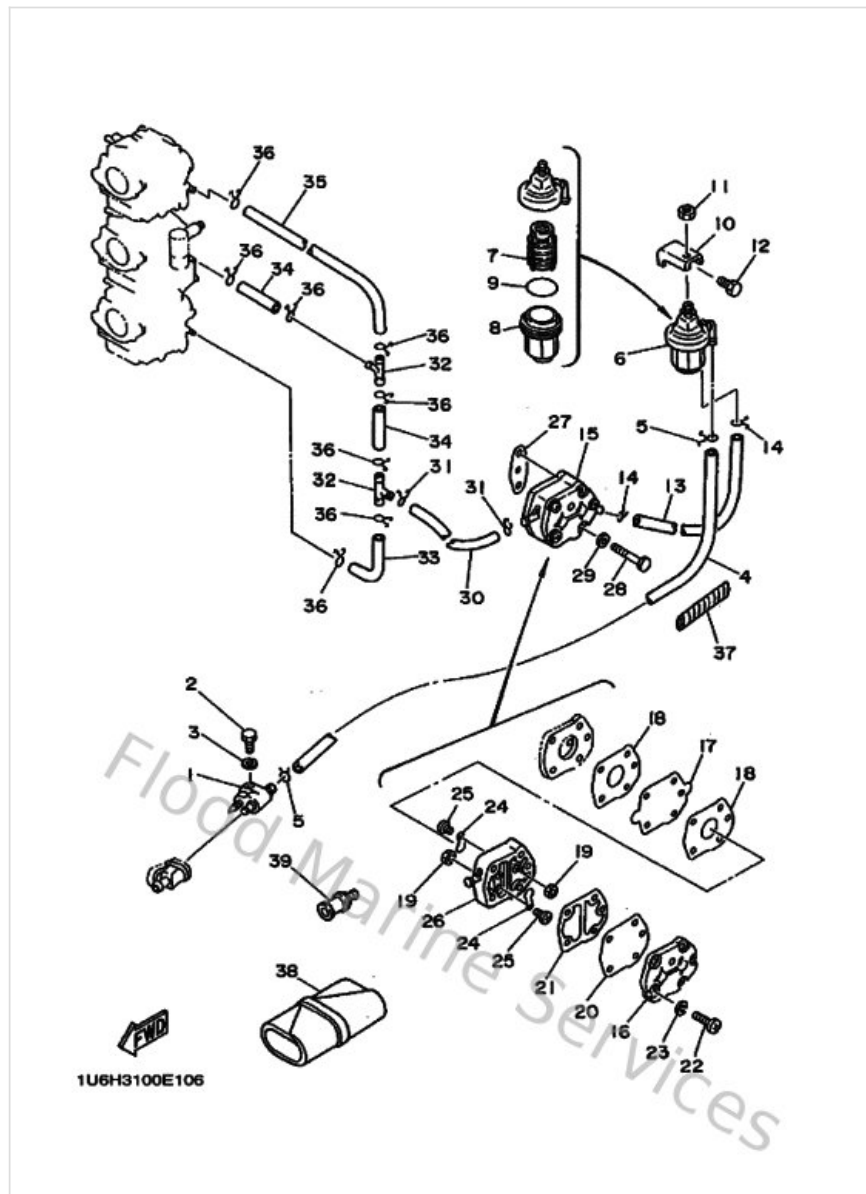
Ref	Part	
39	970950602500 Bolt	Buy now
41	6H3821541100 Case	Buy now
42	6H2819491100 Wire, lead	Buy now
43	6H2819490100 Wire, lead	Buy now
44	6G5821191000 Cover, lead wire	Buy now
45	6H1825631000 Trim & tilt switch assembly	Buy now
46	6E5825870000 Gasket	Buy now
47	6E5836140100 Bracket	Buy now
49	9046418M1400 Clamp(6h1)	Buy now

Fuel



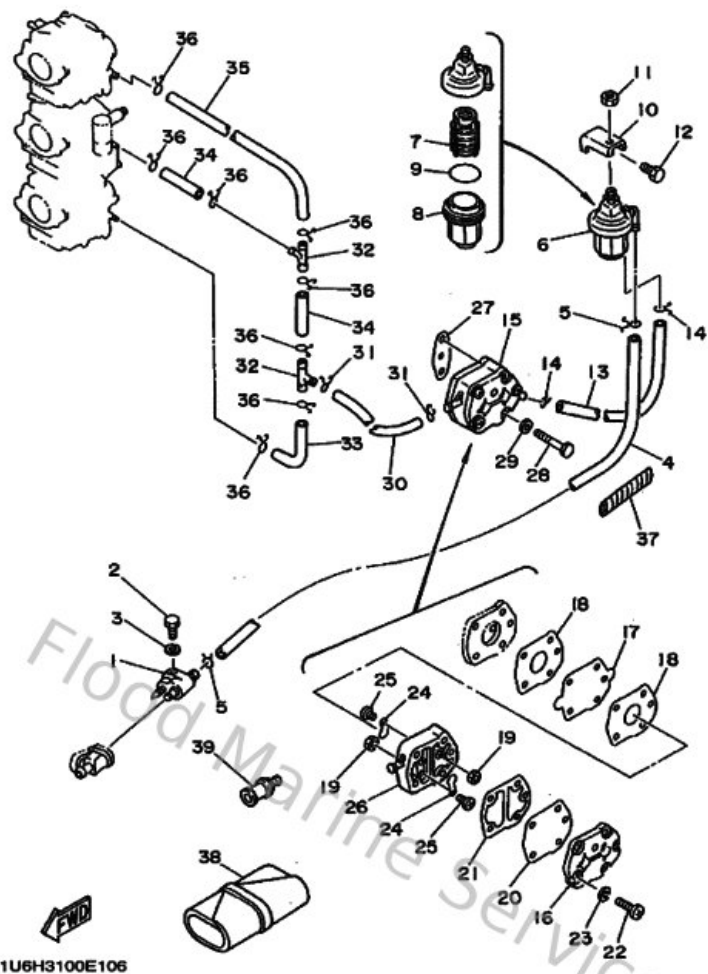
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	90445092K100 Hose (1420)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	61N245600000 Filter assembly	Buy now
7	61N245630000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	648245660100 Bracket, Filter	Buy now
11	953800860000 Nut (661)	Buy now
12	973950601400 Bolt(gj3)	Buy now
15	692244100000 Fuel pump assembly	Buy now
16	648244130100 Cover, pump	Buy now
17	692244110000 Diaphragm	Buy now

Fuel



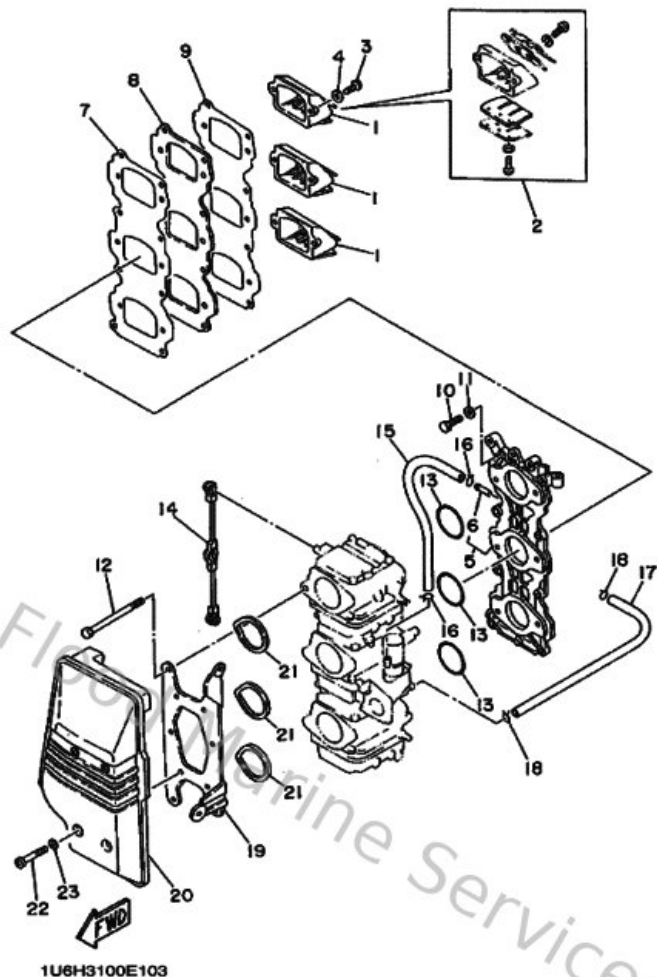
Ref	Part	
18	648244340100 Gasket, body	Buy now
19	953800360000 Nut (6g8)	Buy now
20	663244110000 Diaphragm	Buy now
21	648244350200 Gasket, body 2	Buy now
22	985800553000 Ybs86-530 screw,panhead	Buy now
23	929900510000 Ybs67-5 washer, spring	Buy now
24	62Y244210100 Valve, check	Buy now
25	6A0143250000 Screw, pan head	Buy now
26	6A0244120200 Body 1	Buy now
27	65024431A000 Gasket,fuel pump	Buy now
28	970950604000 Bolt (682)	Buy now
32	688243780000 Pipe, joint	Buy now
33	6H3243130000 Pipe, fuel 2	Buy now
34	90445090F600 Hose (I1500)	Buy now
35	6H3243140000 Pipe 4	Buy now

Fuel



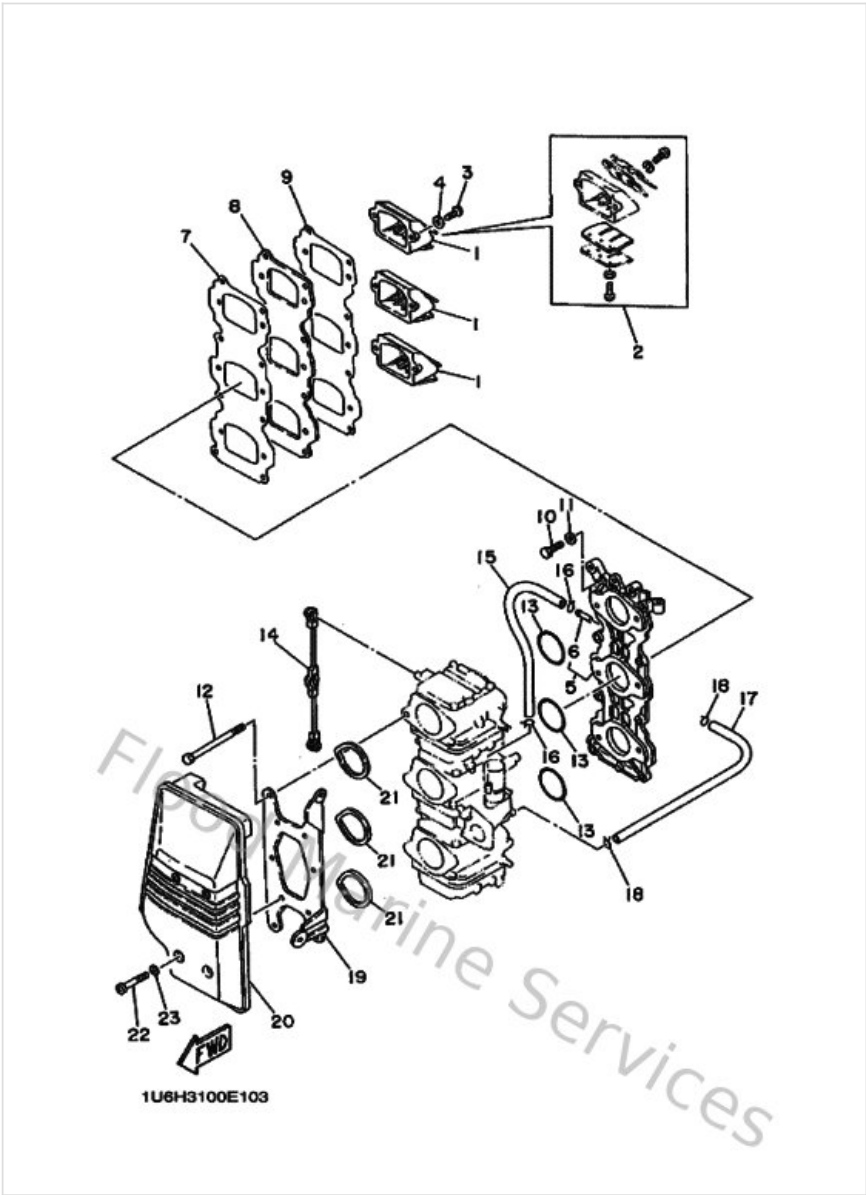
Ref	Part	
37	9044610M0100 Tube (6e5)	Buy now
38	656W28100200 Tool kit	Buy now
39	6E0281930094 Plug, water check	Buy now

Intake



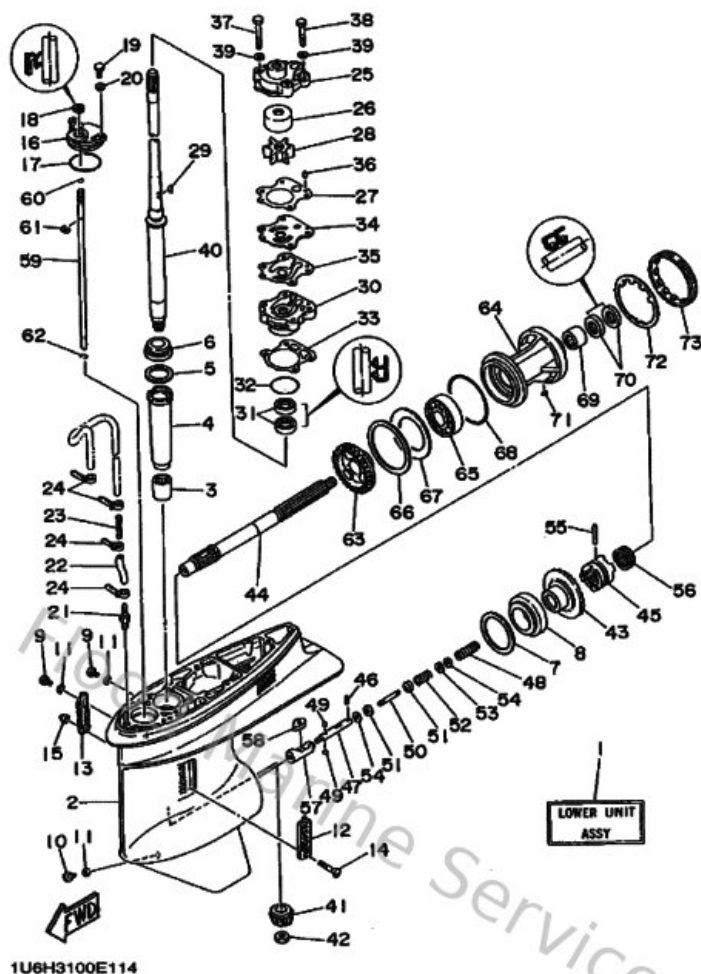
Ref	Part	
1	6H3136100000 Reed valve assembly	Buy now
2	688W00040000 Reed set	Buy now
3	985800501600 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6H3136411300 Manifold 1	Buy now
6	6H1144850000 Pipe, joint	Buy now
7	6H313621A100 Gasket, valve seat	Buy now
8	6H3136240094 Plate, reed valve	Buy now
9	6H313622A100 Gasket, valve seat	Buy now
10	9010106M2700 Bolt	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	970950609500 Bolt, hexagon deep recess	Buy now
13	9321039ME400 O-ring(6h2)	Buy now
14	6H3412170000 Rod, accel lever	Buy now
15	9044507M0200 Hose (I200)	Buy now

Intake



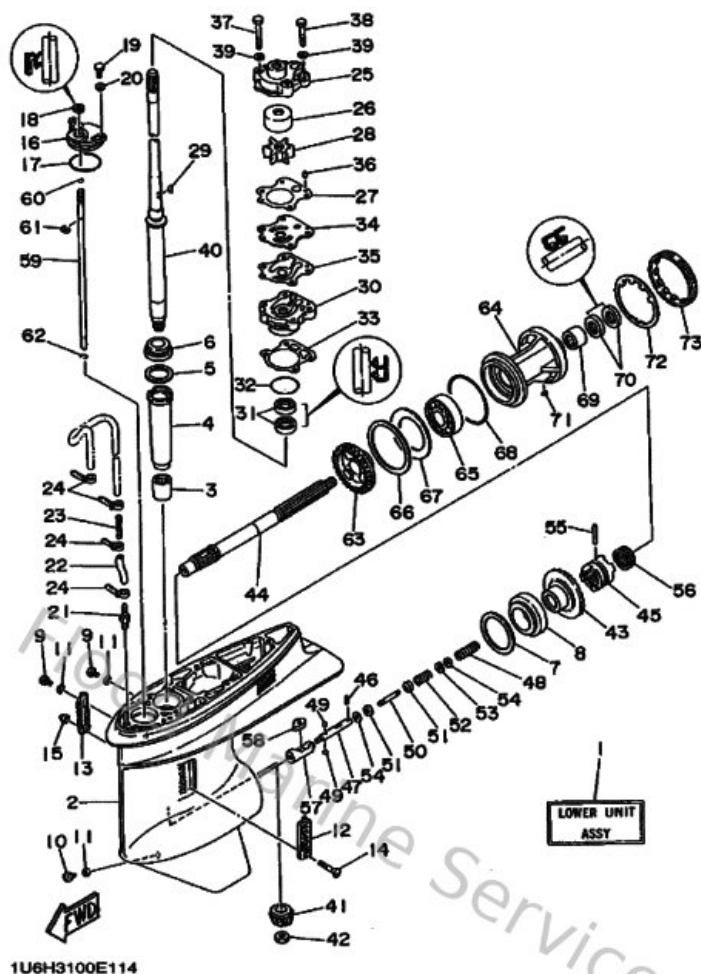
Ref	Part	
16	904670601600 Clip (655)	Buy now
17	6H3143490000 Pipe	Buy now
18	904670800400 Clip, pipe 6162435600	Buy now
20	6H3144400200 Silencer assembly, intake	Buy now
21	6H3144570100 Seal	Buy now
22	978850604500 Screw, pan head(6b0)	Buy now
23	9020906M0500 Washer (688)	Buy now

Lower Casing & Drive 1



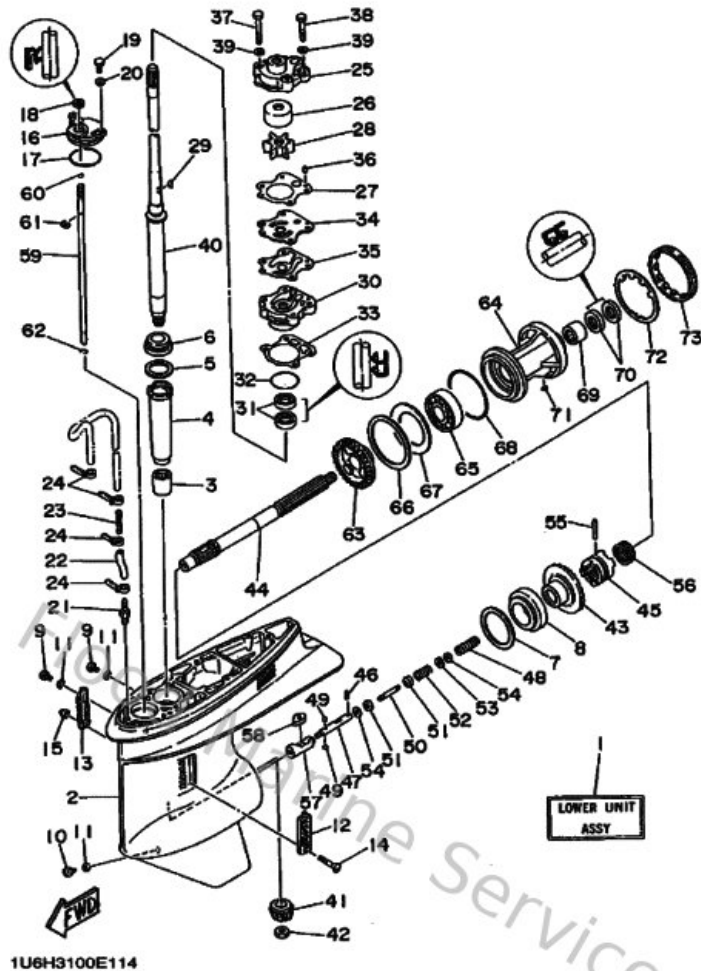
Ref	Part	
1	6H345300144D Lower unit assembly	Buy now
2	6H145301024D Lower casing set	Buy now
3	93315325V100 Bearing, needle (688)	Buy now
4	688455360100 Sleeve, drive shaft	Buy now
5	688455870130 Shim (t:0.30mm)	Buy now
6	93332000U300 Brg,tapered roller 50mm (688)	Buy now
7	688455676000 Shim (t:0.50mm)	Buy now
8	93332000W700 Bearing(6b0)	Buy now
9	903400800200 Plug, straight screw	Buy now
10	688453410000 Plug, drain	Buy now
11	904300802000 Gasket	Buy now
12	688452140200 Cover, water inlet	Buy now
13	688452150200 Cover, water inlet	Buy now
14	987800554500 Screw, countersunk(692)	Buy now
15	901850590400 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive 1



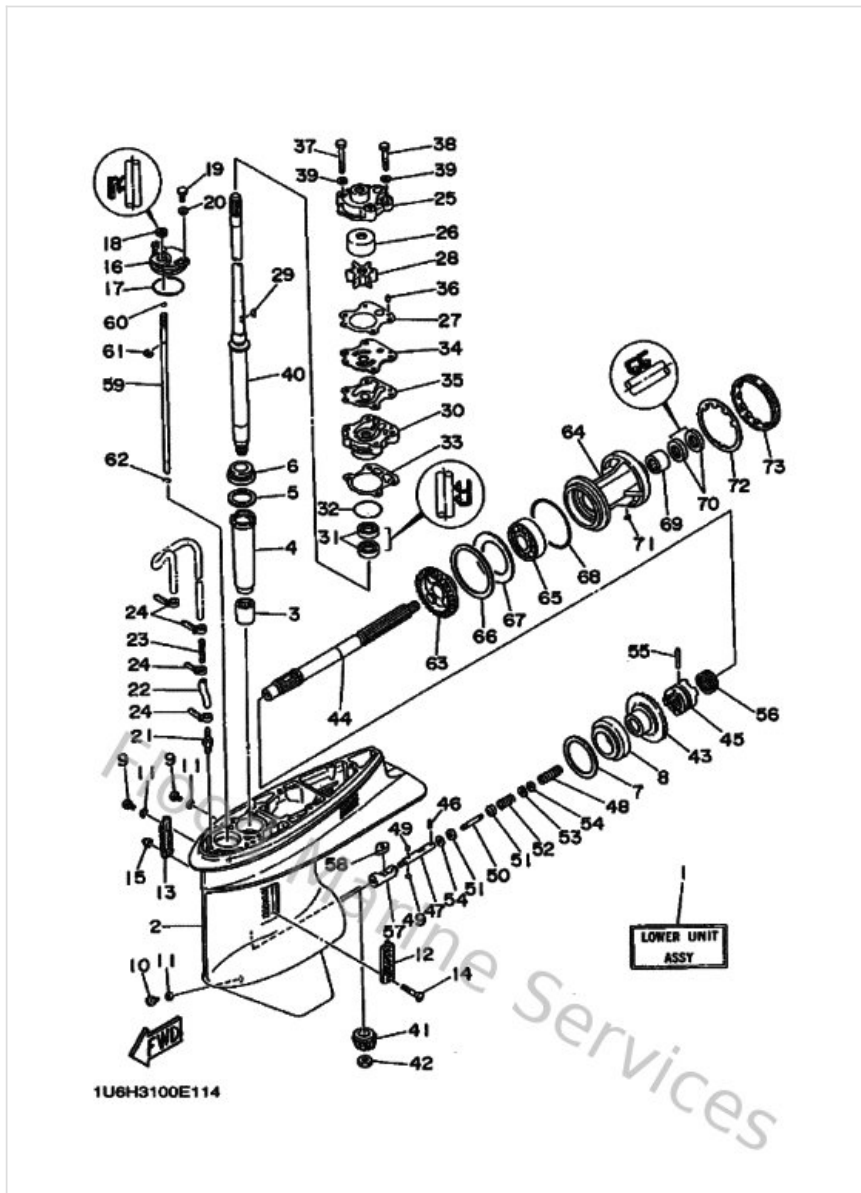
Ref	Part	
16	688453210000 Plate	Buy now
17	932104904600 O-ring (620)	Buy now
18	931060901400 Oil seal	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6E5453780000 Nipple, hose	Buy now
22	9044507MF200 Hose (1250)	Buy now
23	6E5835581000 End, nipple	Buy now
24	9046511M1000 Clamp	Buy now
25	6H3443110000 Housing, water pump 1	Buy now
26	663443220000 Insert, cartridge	Buy now
27	6H344315A000 Gasket, water pump 1	Buy now
28	6H3443520000 Impellar	Buy now
29	9028003M0300 Key, woodruff (697)	Buy now
30	6H3443410094 Housing, water pump set	Buy now

Lower Casing & Drive 1



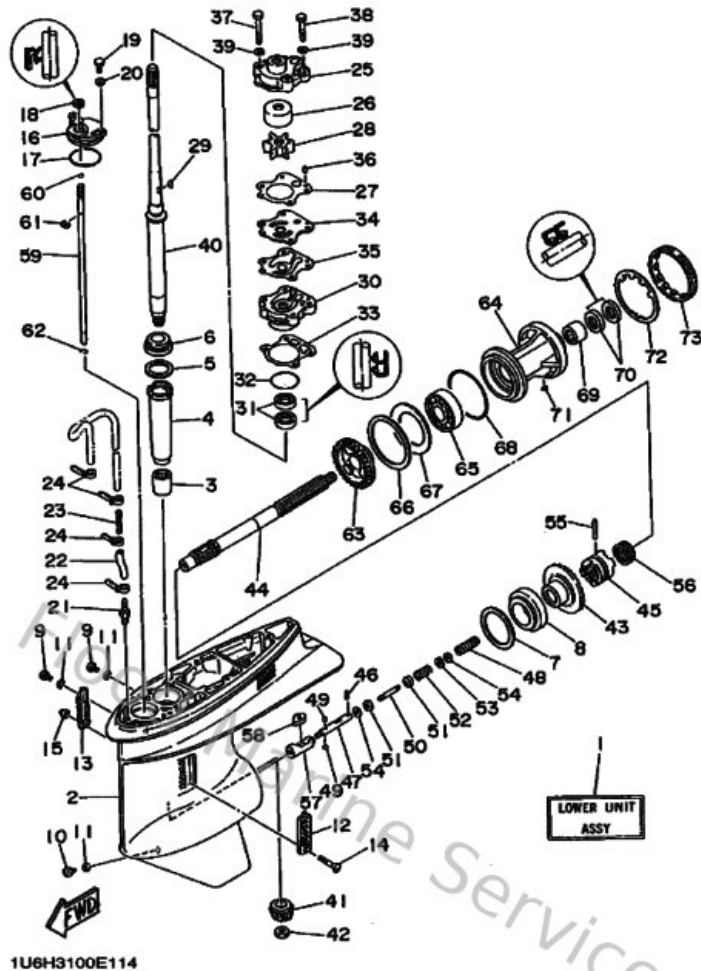
Ref	Part	
31	931012307000 Oil seal (663)	Buy now
32	932104604400 O-ring	Buy now
33	68844316A000 Gasket,water pump 2	Buy now
34	6H3443230000 Outer plate, cartridge	Buy now
35	6H344324A000 Gasket,cartridge Out,plate	Buy now
36	9360410M0300 Pin, dowel (688)	Buy now
37	970950805500 Bolt, hexagon	Buy now
38	970950804500 Bolt, hexagon	Buy now
39	9020908M0200 Washer, plate (688)	Buy now
40	6H3455011000 Drive Shaft Comp	Buy now
41	6K5455510000 Pinion	Buy now
42	9017016M0100 Nut, hexagon (688)	Buy now
43	6K5455600000 Gear	Buy now
44	6H1456110200 Shaft, propeller	Buy now
45	6H1456310100 Clutch, dog	Buy now

Lower Casing & Drive 1



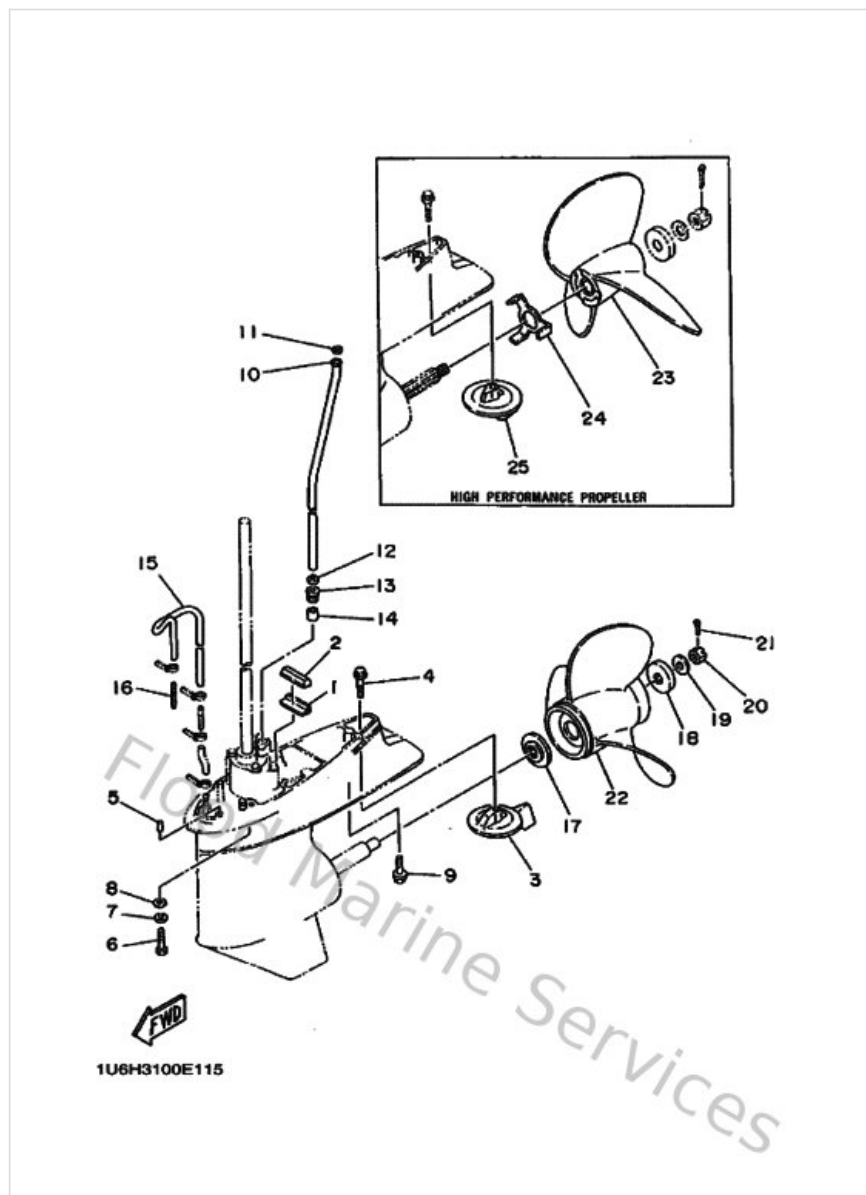
Ref	Part	
46	9360312M1100 Pin, dowel(6h1)	Buy now
47	6H1456340200 Slide, shift	Buy now
48	9050116M6500 Spring, compression(6h1)	Buy now
49	935031600300 Ball	Buy now
50	6H1456680000 Shaft, free 1	Buy now
51	6H1456350000 Plunger, shift	Buy now
52	9050112M4800 Spring (6h1)	Buy now
53	902010331300 Washer, plate 8077743700	Buy now
54	9018302M0300 Nut, spring (6h1)	Buy now
55	9025007M0200 Pin, straight (688)	Buy now
56	688456330000 Ping, cross pin	Buy now
57	6H1456410100 Shifter	Buy now
58	6H1441510000 Cam, shift	Buy now
59	6H1441440000 Rod, shift 2	Buy now
60	932100754000 O-ring (11m)	Buy now

Lower Casing & Drive 1



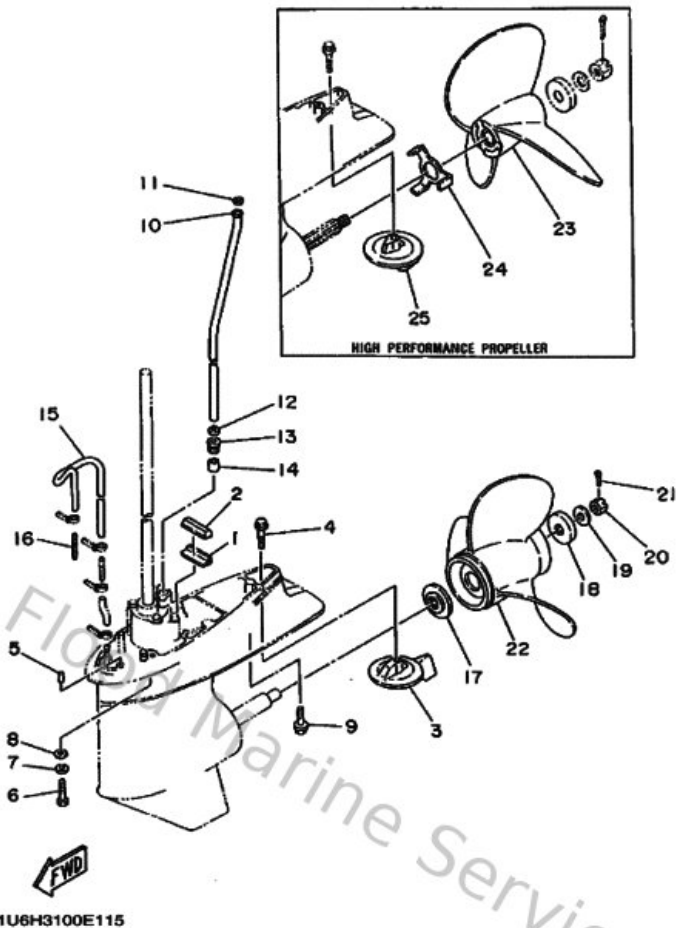
Ref	Part	
61	990010860000 Circlip(2r6)	Buy now
62	9345007M0000 Circlip (6e5)	Buy now
63	6H3455710000 Gear 2	Buy now
64	688453310094 Housing, bearing	Buy now
65	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
66	688455776000 Shim (t:0.50mm)	Buy now
67	688455760000 Washer, thrust 2	Buy now
68	9321085M9700 O-ring(6h1)	Buy now
69	93317325U000 Brg,needle	Buy now
70	9310125M0300 Oil seal	Buy now
71	902820401000 Key, strait(663)	Buy now
72	688453830200 Washer, claw	Buy now
73	688453840000 Nut	Buy now

Lower Casing & Drive 2



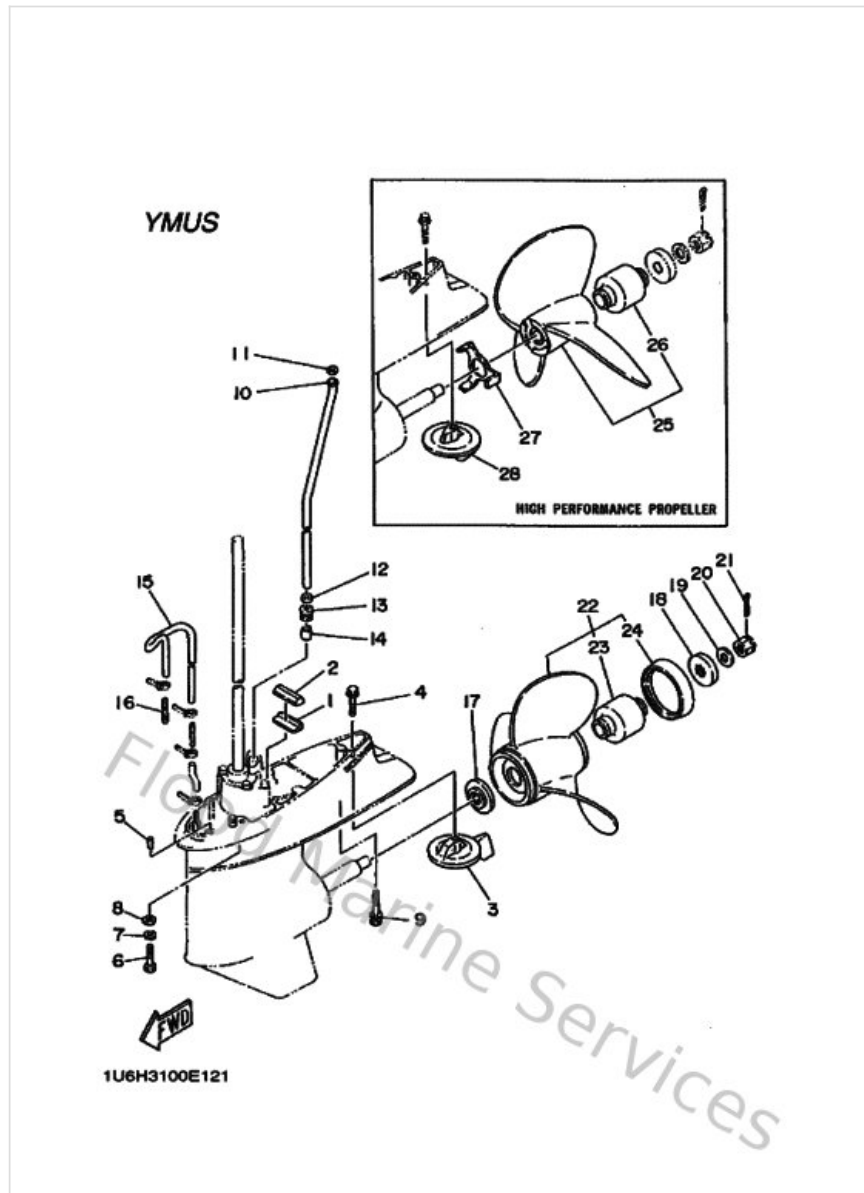
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	970951004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	929901060000 Washer, plate	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	6H3443611000 Tube, water	Buy now
11	902021206000 Washer, plate(663)	Buy now
12	904301207200 Gasket	Buy now
13	663443670000 Damper, water seal 3	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	9044507MF100 Hose (I570)	Buy now

Lower Casing & Drive 2



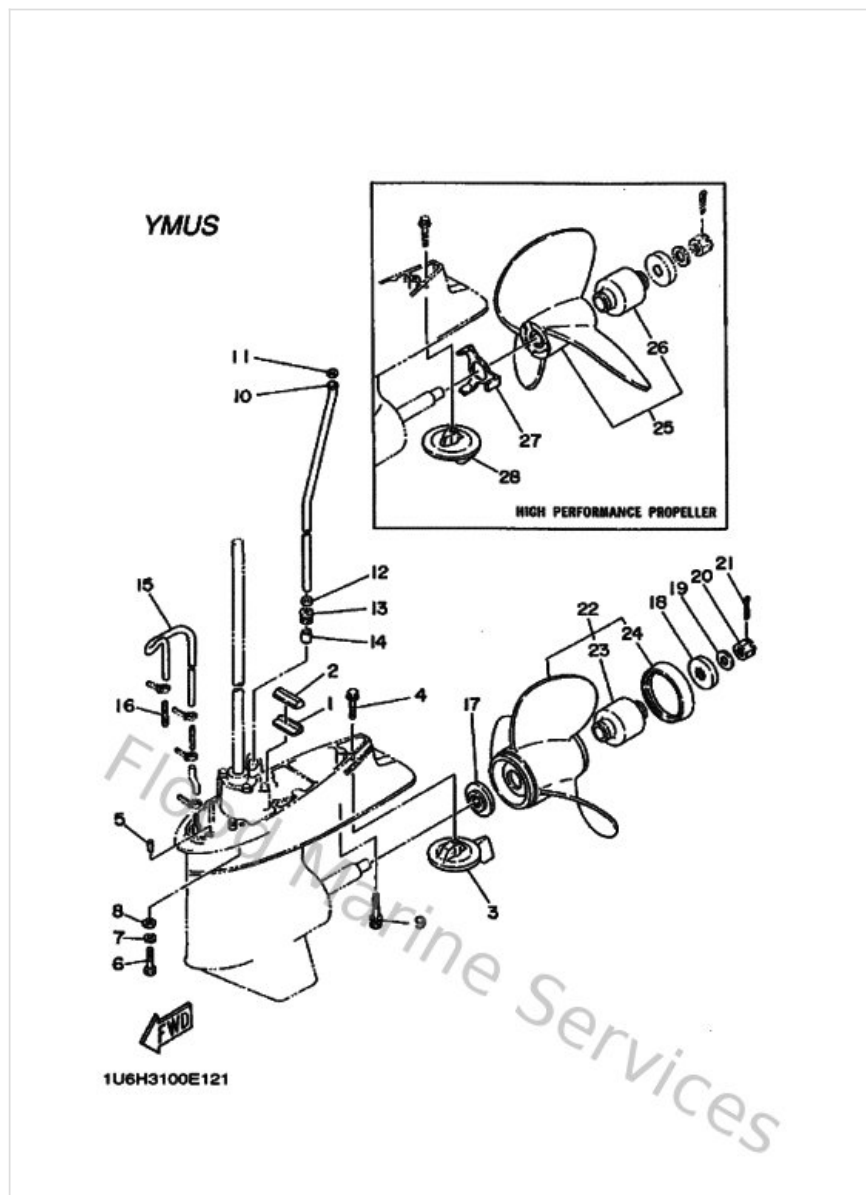
Ref	Part	
16	6E5835580000 End, nipple	Buy now
17	688459870100 Spacer	Buy now
18	688459970100 Spacer 2	Buy now
19	9020117M0000 Washer, plate(6h1)	Buy now
20	901711601100 Nut, castle (663)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	688459740200 Propeller (3x13"x23"-k)	Buy now
23	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
24	6E5459941000 Plate, tooth	Buy now
25	6E5453711000 Tab-trim	Buy now

Lower Casing & Drive 2 (Usa)



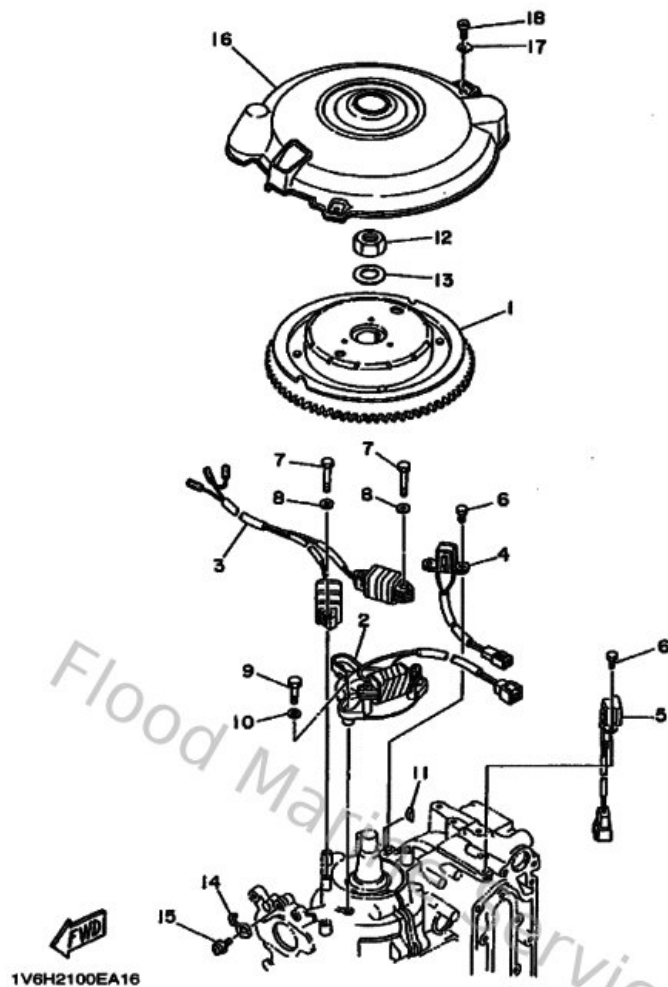
Ref	Part	
1	663453760094 Guide, seal damper	Buy now
2	688453750000 Damper, seal 2	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	970951004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	929901060000 Washer, plate	Buy now
9	9011908M8400 Bolt, with washer	Buy now
10	6H3443611000 Tube, water	Buy now
11	902021206000 Washer, plate(663)	Buy now
12	904301207200 Gasket	Buy now
13	663443670000 Damper, water seal 3	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	9044507MF100 Hose (I570)	Buy now

Lower Casing & Drive 2 (Usa)



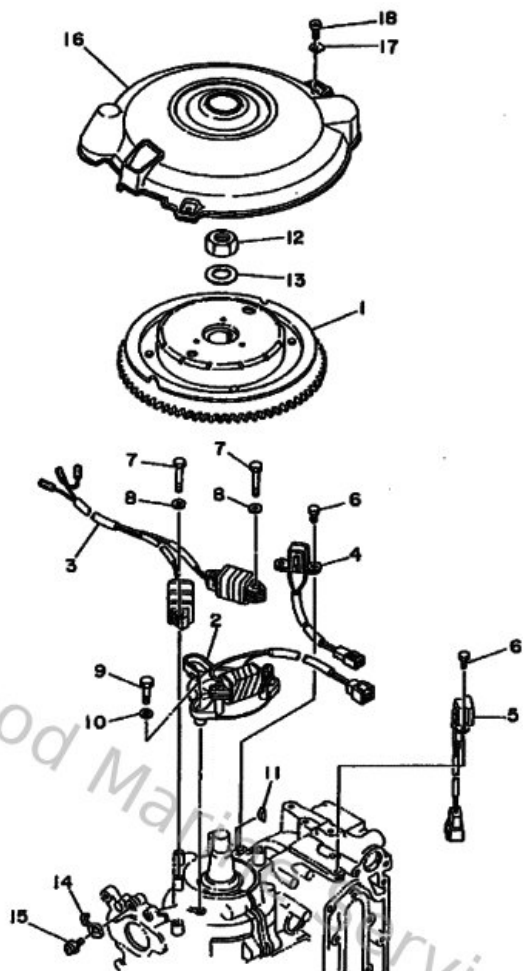
Ref	Part	
16	6E5835580000 End, nipple	Buy now
17	688459870100 Spacer	Buy now
18	688459970100 Spacer 2	Buy now
19	9020117M0000 Washer, plate(6h1)	Buy now
20	901711601100 Nut, castle (663)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	688459740200 Propeller (3x13"x23"-k)	Buy now
23	688459810000 Damper rubber, propeller	Buy now
25	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
27	6E5459941000 Plate, tooth	Buy now
28	6E5453711000 Tab-trim	Buy now

Magneto



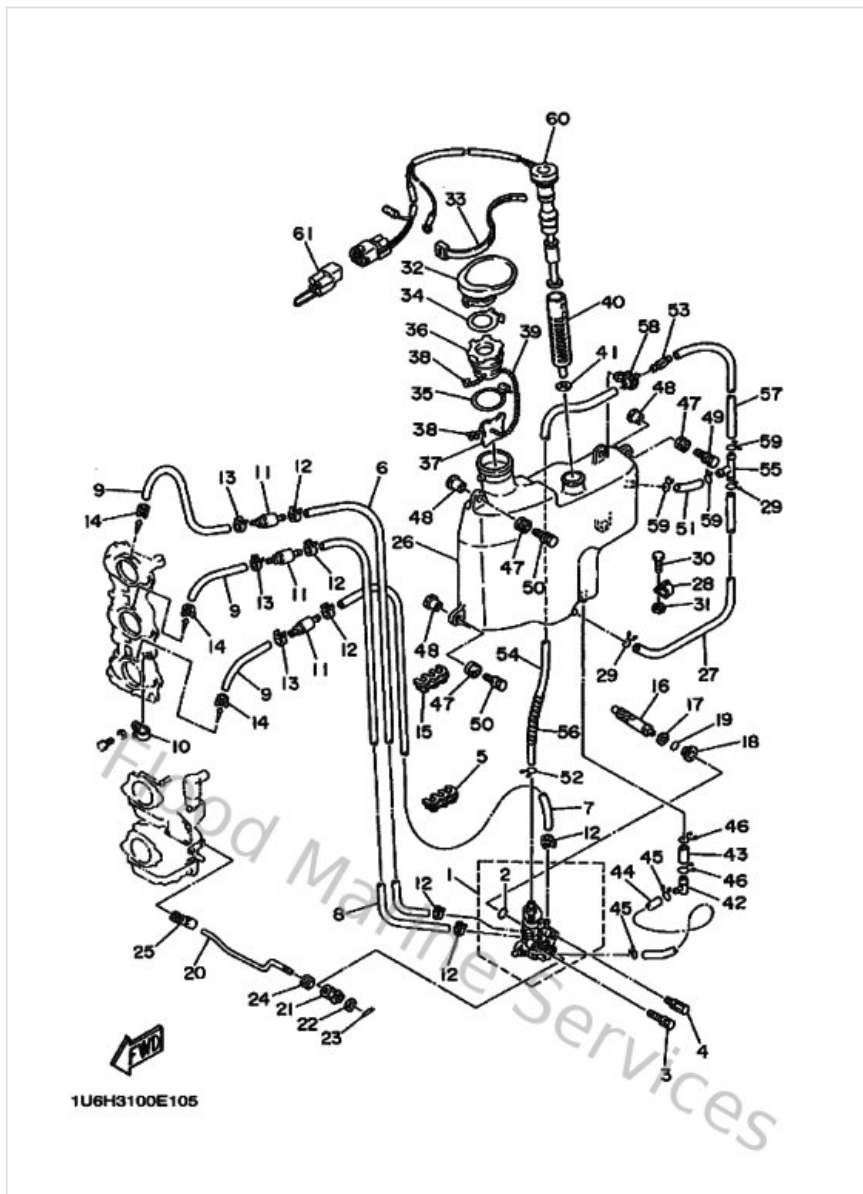
Ref	Part	
1	6H2855500000 Rotor assembly	Buy now
2	6H2855200100 Coil, charge	Buy now
4	6H2855800100 Coil, pulser	Buy now
5	6H2858950100 Crank position sender	Buy now
6	970950501200 Bolt, hexagon	Buy now
7	970950603500 Bolt(j52)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	9010106M2700 Bolt	Buy now
11	902800504900 Key, woodruff (12r)	Buy now
12	901702013700 Nut, hexagon(663)	Buy now
13	9020121M1800 Washer, plate (663)	Buy now
14	6E5813320000 Plate, timing	Buy now
15	979850621000 Screw pan head	Buy now
16	6H3813370100 Cover, flywheel	Buy now
17	9020906M0400 Washer	Buy now

Magneto



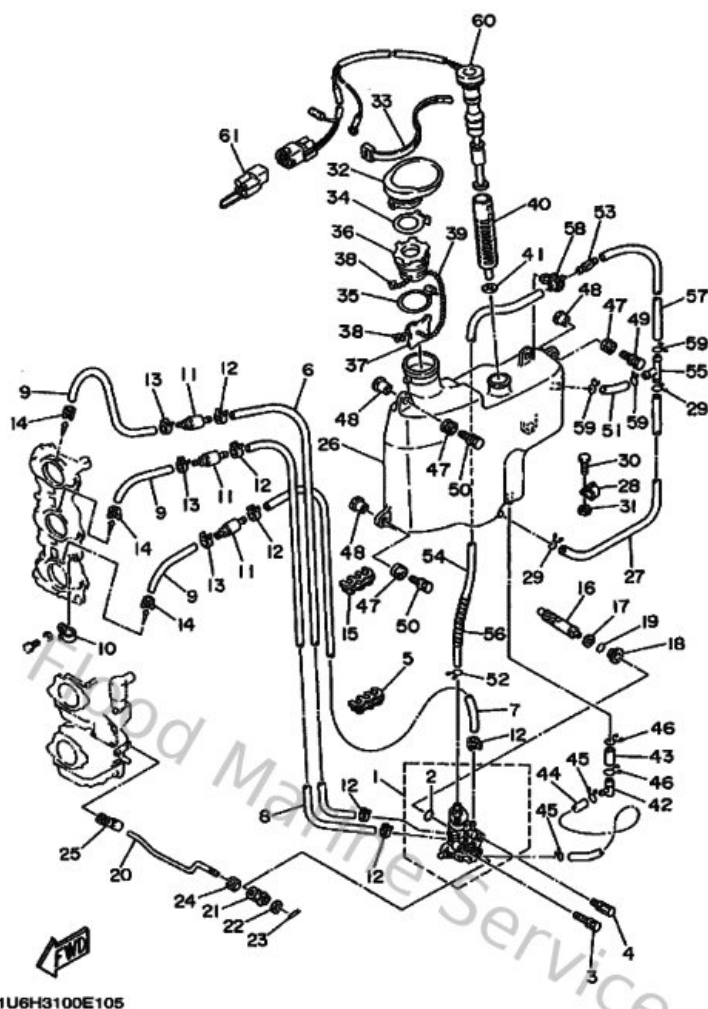
Ref	Part	
18	978850601600 Screw, pan head(6b0)	Buy now

Oil Pump



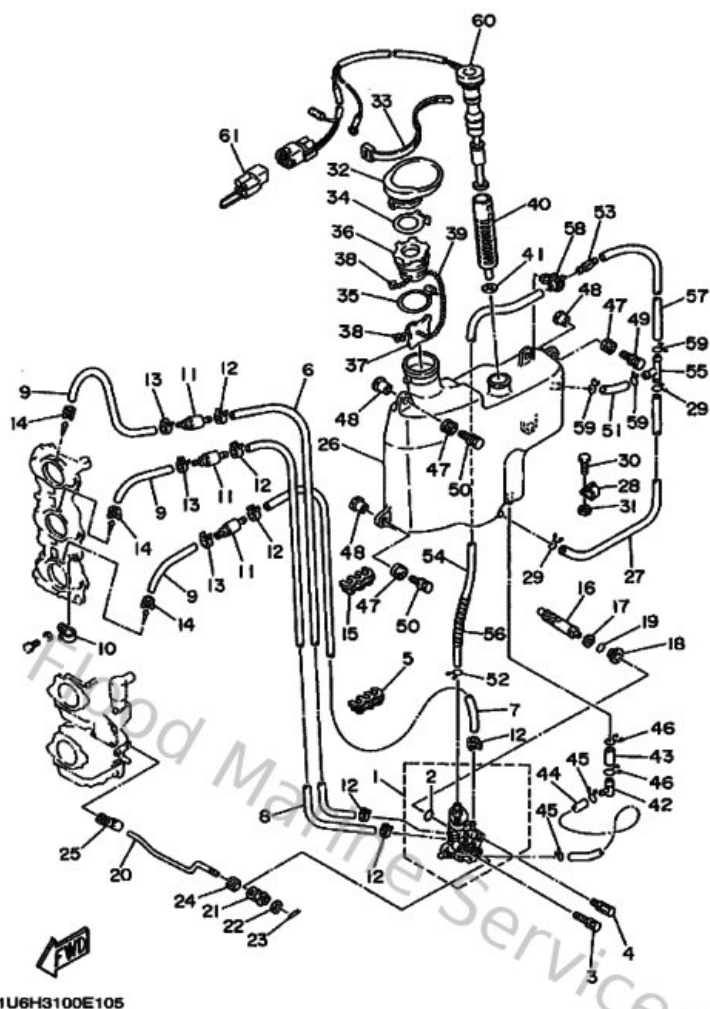
Ref	Part	
1	6H3132000200 Oil injection pump assembly	Buy now
2	9321019MA700 O-ring(6r0)	Buy now
3	9010906M3900 Bolt(6h0)	Buy now
4	9010906M4000 Bolt(6h0)	Buy now
5	9046407M0500 Clamp (6g5)	Buy now
6	9044507M4400 Hose (l390)	Buy now
7	9044507MF100 Hose (l570)	Buy now
8	9044507MA500 Hose (l200)	Buy now
9	9044507M8700 Hose(62t)	Buy now
10	904650802800 Clamp (1e6)	Buy now
11	6E9131837000 Valve check	Buy now
12	9046807M0200 Clip (6e5)	Buy now
16	6H3115370100 Gear, driven	Buy now
17	9020108M9300 Washer, plate (6g5)	Buy now
18	6H1131170100 Collar, distance	Buy now

Oil Pump



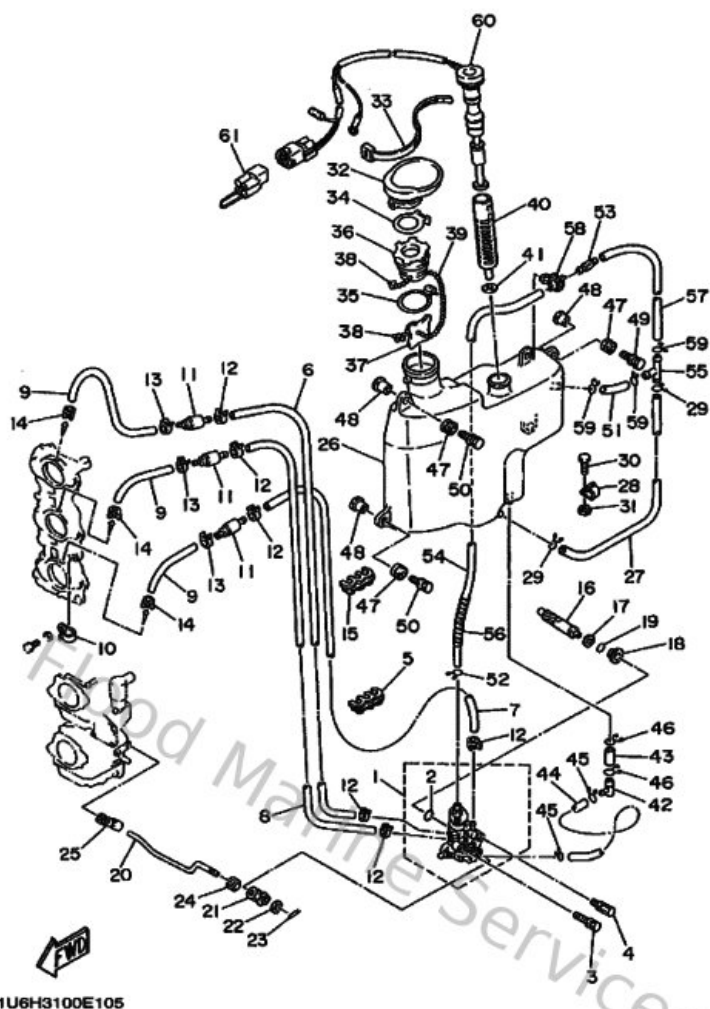
Ref	Part	
19	932101359500 93210-13m04	Buy now
20	6H3412410100 Rod, link	Buy now
21	6H1412370000 Joint, link	Buy now
22	902020508800 Washer, plate (666)	Buy now
23	9046805M0300 Clip(6j8)	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	6R5412370000 Joint, link	Buy now
26	6H3217070600 Oil tank comp.	Buy now
27	9044511M0300 Hose (l360)	Buy now
28	9046511M2700 Clamp(6h1)	Buy now
29	9046711M0800 Clip(72x)	Buy now
30	970950601600 Bolt, hexagon deep recess	Buy now
31	9038706M3100 Collar (6a0)	Buy now
32	6H3217520000 Tube, filler 1	Buy now
33	9046513M3600 Clamp(6h4)	Buy now

Oil Pump



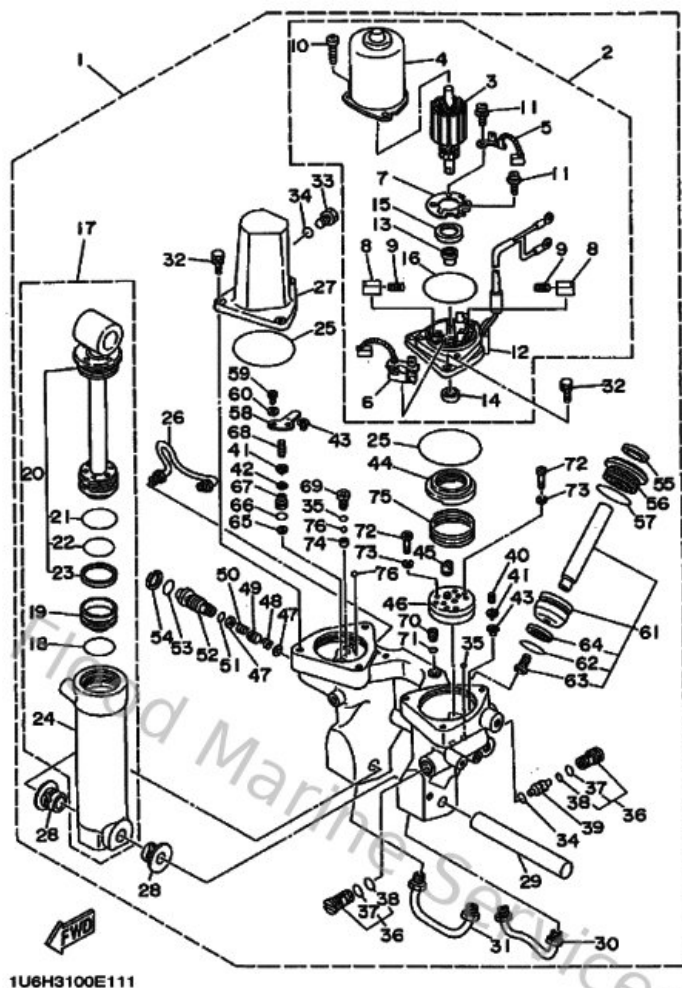
Ref	Part	
35	63D2175R0000 Hook, band	Buy now
36	6H4217700000 Oil tank cap assembly	Buy now
37	6J8217580000 Washer, special 2	Buy now
38	6H1217570000 Washer, special 1	Buy now
41	6J8134140000 Gasket, strainer cover	Buy now
42	6H1134350000 Nipple	Buy now
43	9044513M1800 Hose (L200)	Buy now
44	6H1217660100 Pipe, oil	Buy now
45	904670800400 Clip, pipe 6162435600	Buy now
46	9046712M1100 Clip(6k8)	Buy now
47	6A0823170000 Damper, ignition coil	Buy now
48	624425420000 Collar	Buy now
49	9011906M9500 Bolt, with washer	Buy now
50	9011906M8800 Bolt, with washer	Buy now
51	9044511M2100 Hose (I70)	Buy now

Oil Pump



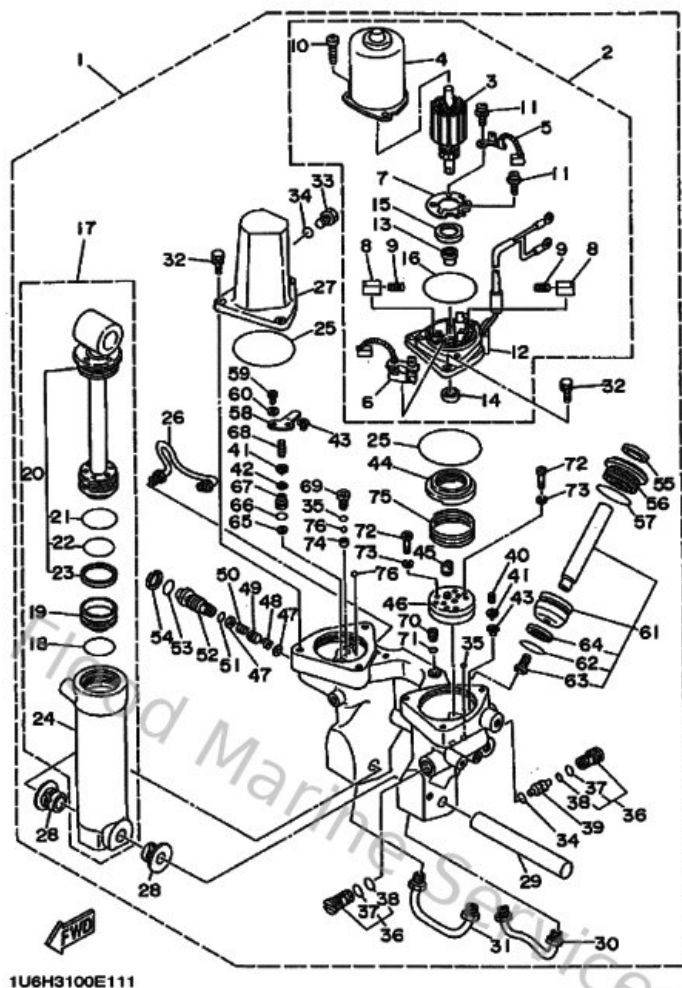
Ref	Part	
52	9046710M0400 Clip, pipe 1 (6e9)	Buy now
53	6J8217440000 Breather	Buy now
54	9044511M1500 Hose (I360)	Buy now
55	6E5243780000 Pipe, joint 3	Buy now
56	9044610M0100 Tube (6e5)	Buy now
57	9044511M0200 Hose (I100)	Buy now
58	9046411M2300 Clamp(6h4)	Buy now
60	6H3857201600 Oil level gauge assembly	Buy now
61	6R582582B000 Cover, wire harness	Buy now

Power Trim & Tilt Assy 1



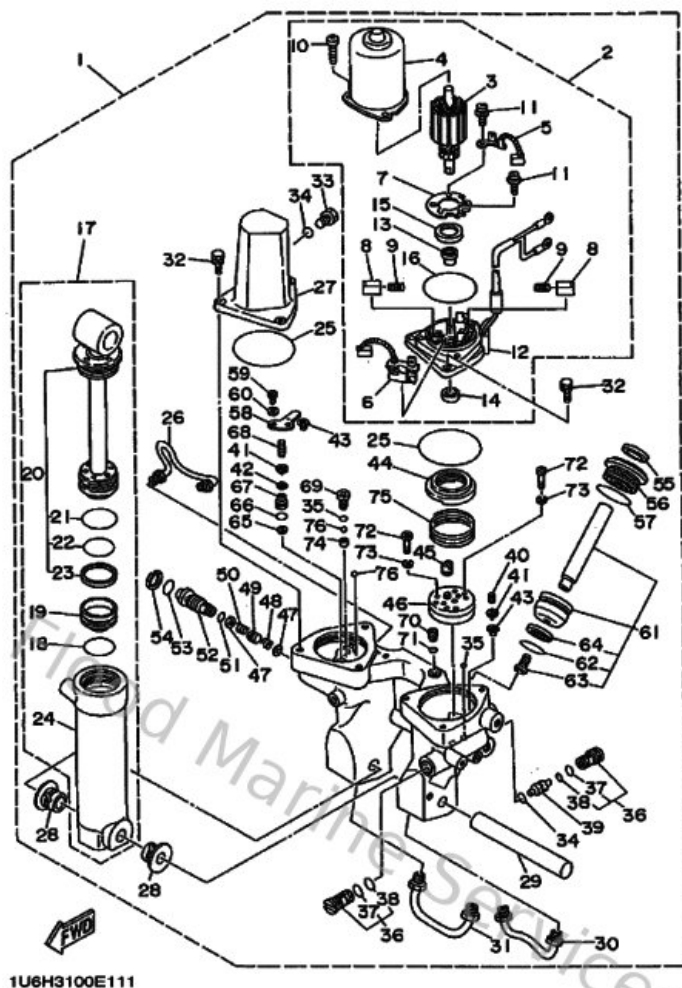
Ref	Part	
1	6H143800134D Power trim & tilt assembly	Buy now
2	6H1438800200 Motor assembly	Buy now
3	6H1438051000 Armature assembly	Buy now
4	6H1438041000 Stator assembly	Buy now
5	6H1438911000 Brush	Buy now
6	6H1438921000 Breaker comp. (brush 2)	Buy now
7	6H14380F1000 Plate, brush holder	Buy now
8	6H14380J1000 Holder, brush	Buy now
9	6H14386K1000 Spring, brush	Buy now
10	978850501600 Screw, pan head(6b0)	Buy now
11	985070401000 Screw, pan head(6g8)	Buy now
12	6H1438811000 Frame, end	Buy now
13	6H14380H1000 Metal	Buy now
14	9310208M4300 Oil seal(6b0)	Buy now
15	6H14380G1000 Plate	Buy now

Power Trim & Tilt Assy 1



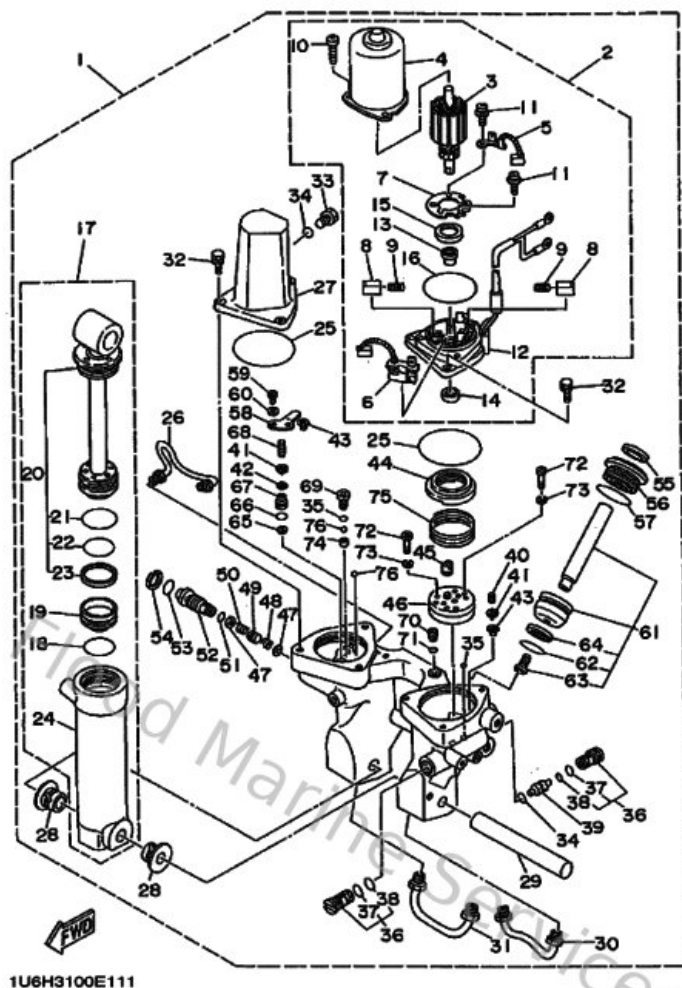
Ref	Part	
16	6H1438651000 O-ring	Buy now
17	6H1438401100 Power tilt assembly	Buy now
18	6H1438611000 O-ring	Buy now
19	6H1438141100 Piston, free	Buy now
20	6H1438101200 Tilt piston sub assembly	Buy now
21	6H1438610000 O-ring	Buy now
23	6H1438711000 Ring, back up	Buy now
24	6H1438131000 Cylinder, tilt	Buy now
25	932106575200 O-ring(2hj)	Buy now
26	6H1438351000 Pipe	Buy now
27	6H1438281000 Body, reservoir	Buy now
28	9038618M1400 Bushing (6e5)	Buy now
29	6E5438180000 Pin, lower shock mount	Buy now
30	6H1438331000 Pipe	Buy now
31	6H1438340000 Pipe	Buy now

Power Trim & Tilt Assy 1



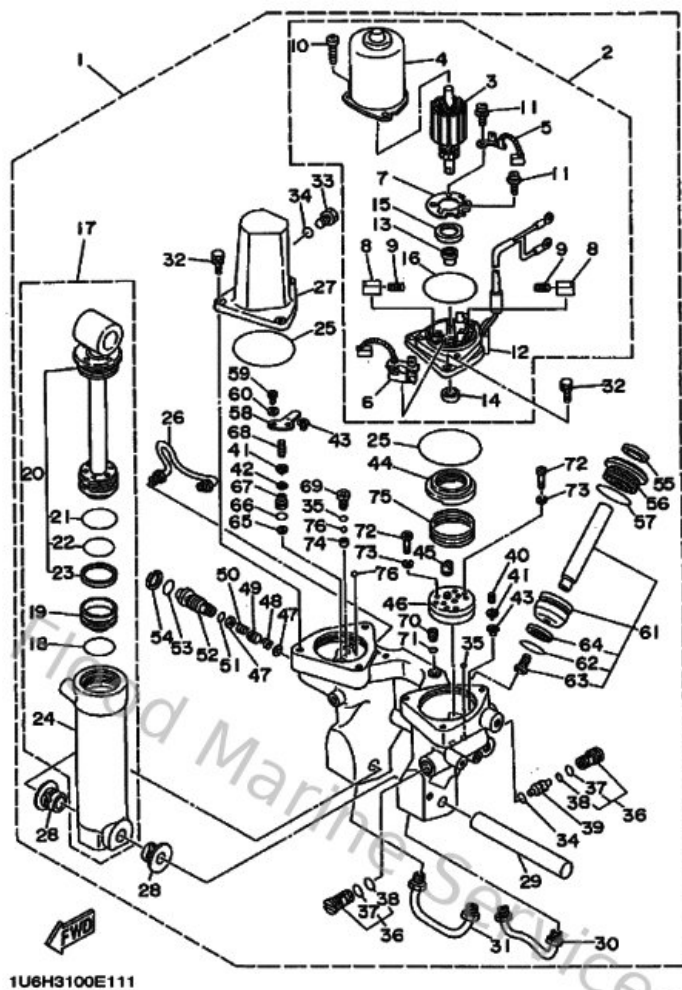
Ref	Part	
32	975950642000 Bolt(7u8)	Buy now
33	6H1438290000 Plug, reservoir	Buy now
34	932100935000 O-ring	Buy now
35	932100651900 O-ring(6h0)	Buy now
36	6T4438020100 Valve sub assembly	Buy now
37	6H1438660000 O-ring	Buy now
38	9321012N5200 O-ring	Buy now
39	6H1438411000 Piston, shuttle	Buy now
40	6H1438561000 Spring, down relief	Buy now
41	6H1438441000 Pin, valve support	Buy now
42	6H14384G1100 Seal, relief valve	Buy now
43	61A4384F0000 Seal, main valve	Buy now
44	6H1438170100 Filter 2	Buy now
45	6H1438311000 Connector, shaft	Buy now
46	6H1438301100 Gear pump assembly	Buy now

Power Trim & Tilt Assy 1



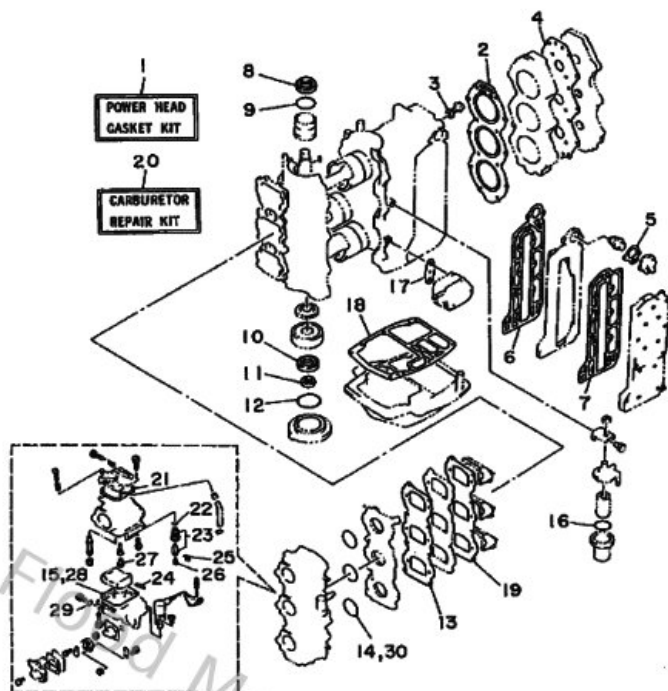
Ref	Part	
47	6H1438470000 Seat, manual valve	Buy now
48	6H1438990000 Spring, manual release	Buy now
49	6H14382A1000 Adaptor 1	Buy now
50	6H1438540000 Spring, manual release	Buy now
51	9321010M7400 O-ring	Buy now
52	6H1438450100 Screw, manual release	Buy now
53	9321018M7500 O-ring (6e5)	Buy now
54	6H1438750000 Ring, snap	Buy now
55	6H1438221000 Seal, trim dust	Buy now
56	6H1438211100 Screw, trim cylinder end	Buy now
58	6H14384E2000 Spring, trim	Buy now
59	985070501000 Screw, pan head(3la)	Buy now
60	929900520000 Ybs66-5 washer, plain	Buy now
61	6H1438201100 Piston sub assembly	Buy now
62	6H1438640000 O-ring	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
63	913170801600 Bolt, socket	Buy now
64	6H1438740000 Ring, back up	Buy now
65	6H1438160000 Filter 1	Buy now
66	6H1438960000 O-ring (2h7)	Buy now
67	6H1438951200 Seat, relief valve	Buy now
68	6H1438551100 Spring, up relief	Buy now
69	6H1438431100 Screw, valve lock	Buy now
70	6H14388E1100 Plug, tapper screw	Buy now
71	6H1438680000 O-ring	Buy now
72	985170402500 Screw, pan head	Buy now
73	929010410000 Ybs67-4 washer, spring	Buy now
74	6H14387J0000 Washer, special 2	Buy now
75	6H14385H0000 Spring, seal	Buy now
76	935053203800 Ball(7fk)	Buy now

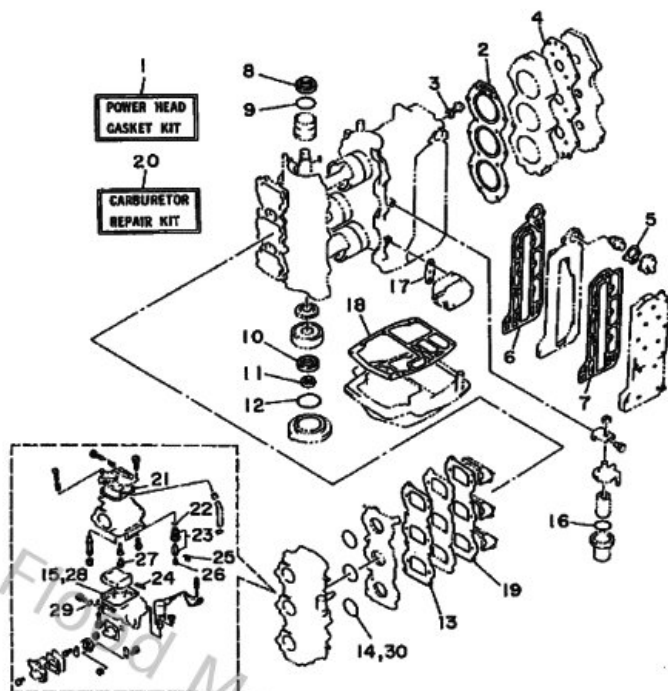
Repair Kit 1



1U6H3100E119

Ref	Part	
1	6H3W00010200 Power head gasket kit	Buy now
2	6H311181A000 Gasket, cylinder head 1	Buy now
3	904301411500 Gasket (663)	Buy now
4	6H311193A100 Gasket, head cover 1	Buy now
5	62Y124140000 Gasket, cover	Buy now
6	6H341112A000 Gasket, exhaust inner cover	Buy now
7	6H341114A000 Gasket, exhaust outer cover	Buy now
8	931023635100 Oil seal(52w)	Buy now
9	9321046M1600 O-ring (688)	Buy now
10	9310230M2300 Oil seal (6h3)	Buy now
11	9310618M0100 Oil seal (6h3)	Buy now
12	9321065M5000 O-ring	Buy now
13	6H313621A100 Gasket, valve seat	Buy now
14	9321039ME400 O-ring(6h2)	Buy now
15	6H4149840000 Gasket, float chamber	Buy now

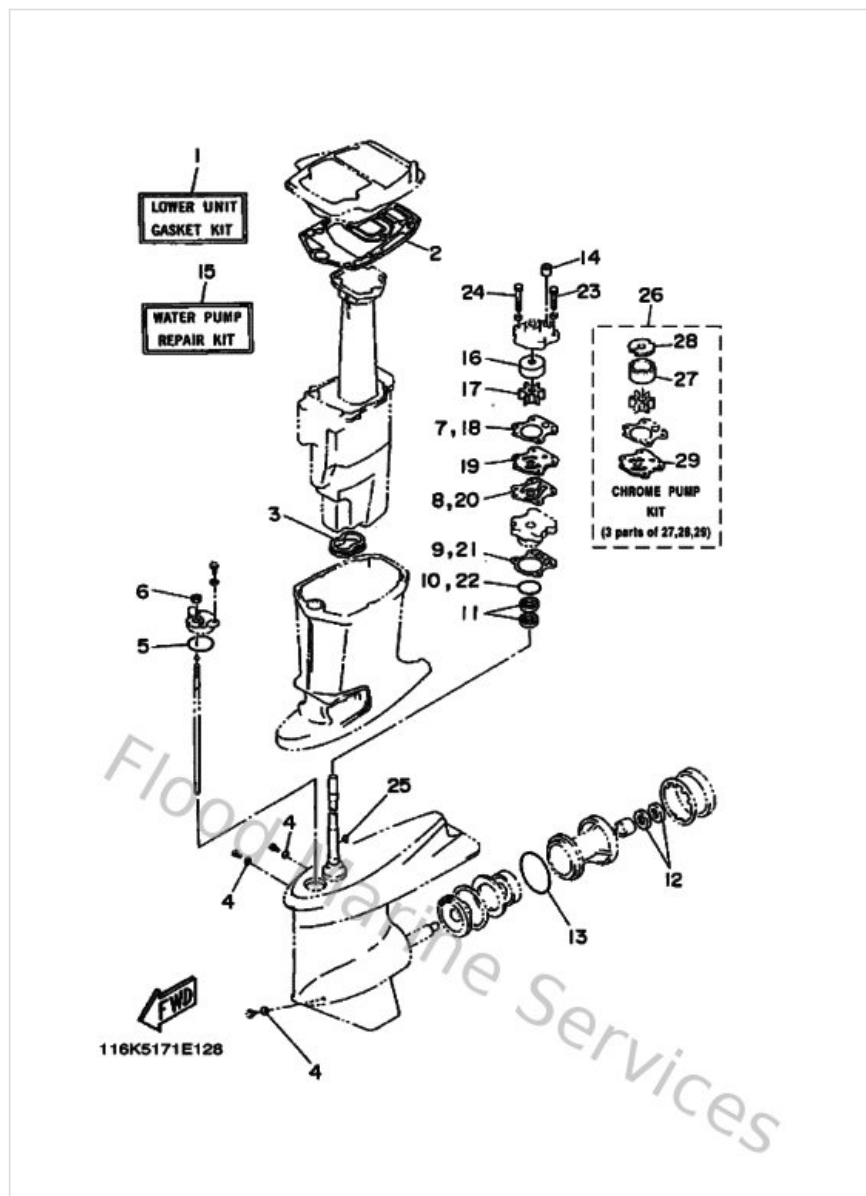
Repair Kit 1



1U6H3100E119

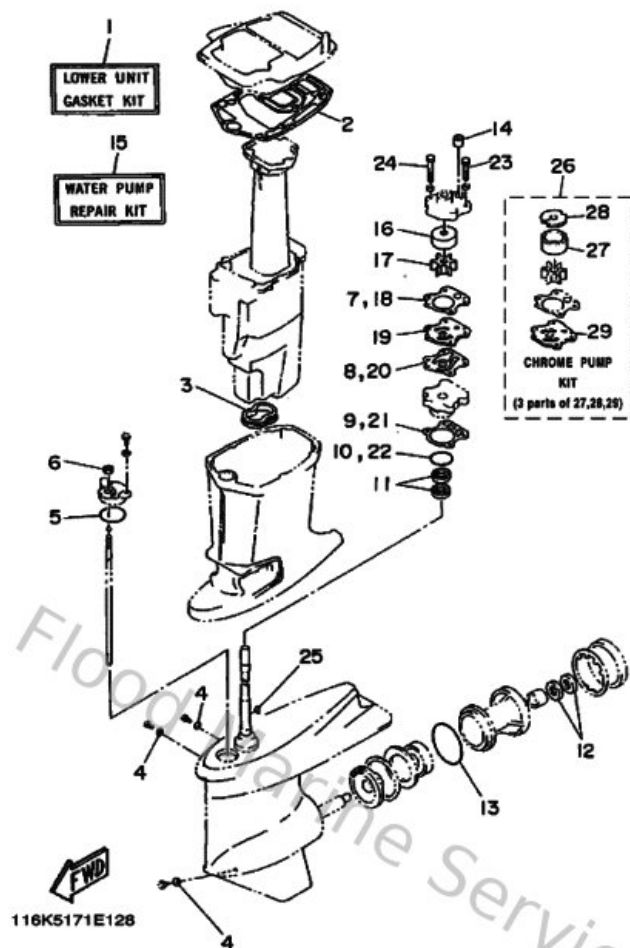
Ref	Part	
16	932103273800 O-ring(1wg)	Buy now
17	65024431A000 Gasket,fuel pump	Buy now
18	6H345113A000 Gasket, upper casing	Buy now
19	6H313622A100 Gasket, valve seat	Buy now
20	6H2W00931000 Carburetor repair kit	Buy now
21	6H4141470000 O-ring	Buy now
22	932100422800 O-ring (371)	Buy now
23	6H3145900000 Needle valve assembly	Buy now
24	6H4145480000 Pin, float arm	Buy now
25	663141590000 Clip	Buy now
26	676141860000 Pin, valve	Buy now
27	676149660000 Rubber cap	Buy now
29	932100423000 O-ring (371)	Buy now

Repair Kit 2



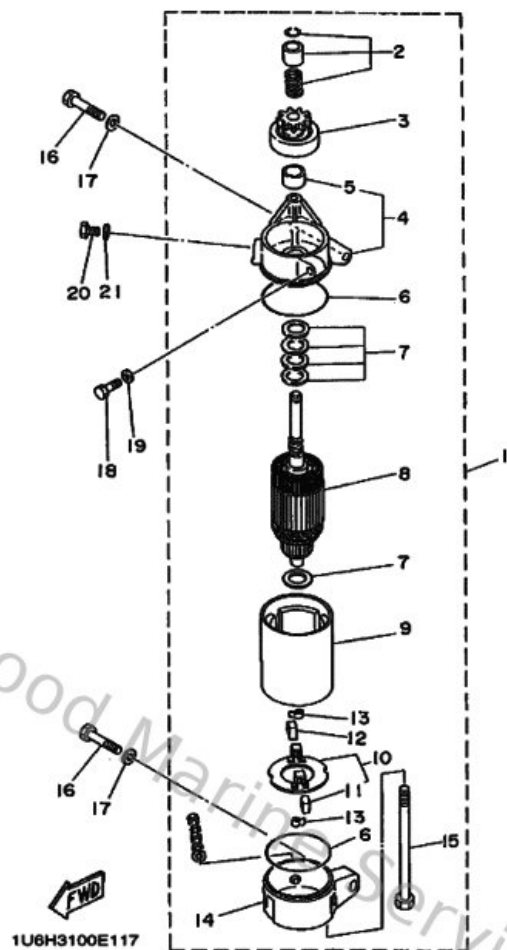
Ref	Part	
1	6H3W00012200 Lower unit gasket kit	Buy now
2	6H345114A100 Gasket, upper casing	Buy now
3	6H3451230000 Gasket, muffler	Buy now
4	904300802000 Gasket	Buy now
5	932104904600 O-ring (620)	Buy now
6	931060901400 Oil seal	Buy now
7	6H344315A000 Gasket,water pump 1	Buy now
8	6H344324A000 Gasket,cartridge Out,plate	Buy now
9	68844316A000 Gasket,water pump 2	Buy now
10	932104604400 O-ring	Buy now
11	931012307000 Oil seal (663)	Buy now
12	9310125M0300 Oil seal	Buy now
13	9321085M9700 O-ring(6h1)	Buy now
14	663443660000 Damper, water seal 2	Buy now
15	6H3W00780100 Water pump repair kit	Buy now

Repair Kit 2



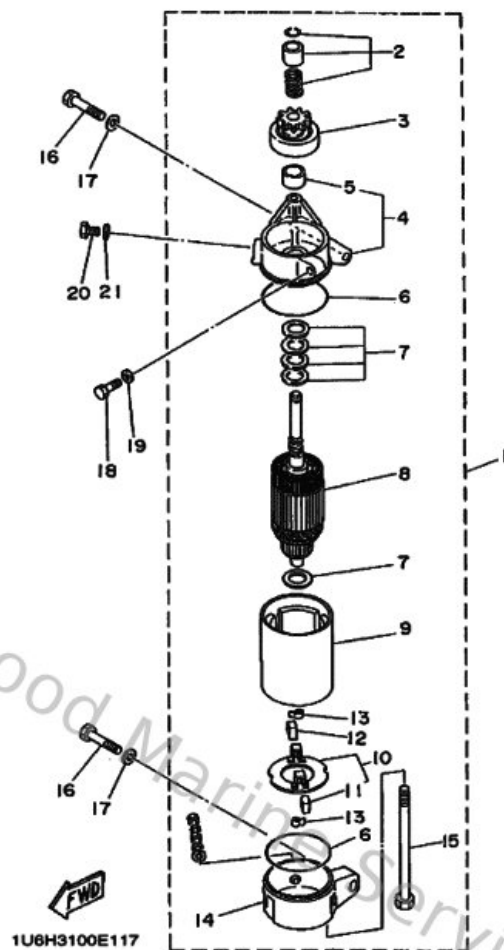
Ref	Part	
16	663443220000 Insert, cartridge	Buy now
17	6H3443520000 Impellar	Buy now
19	6H3443230000 Outer plate, cartridge	Buy now
23	970800804500 Bolt, hexagon	Buy now
24	970950805500 Bolt, hexagon	Buy now
26	6H3W00780A00 Chrome pump kit	Buy now
27	670443220100 Insert, cartridge	Buy now
28	670443210000 Inner plate, cartridge	Buy now
29	6H3443234000 Outer plate, cartridge	Buy now

Starting Motor



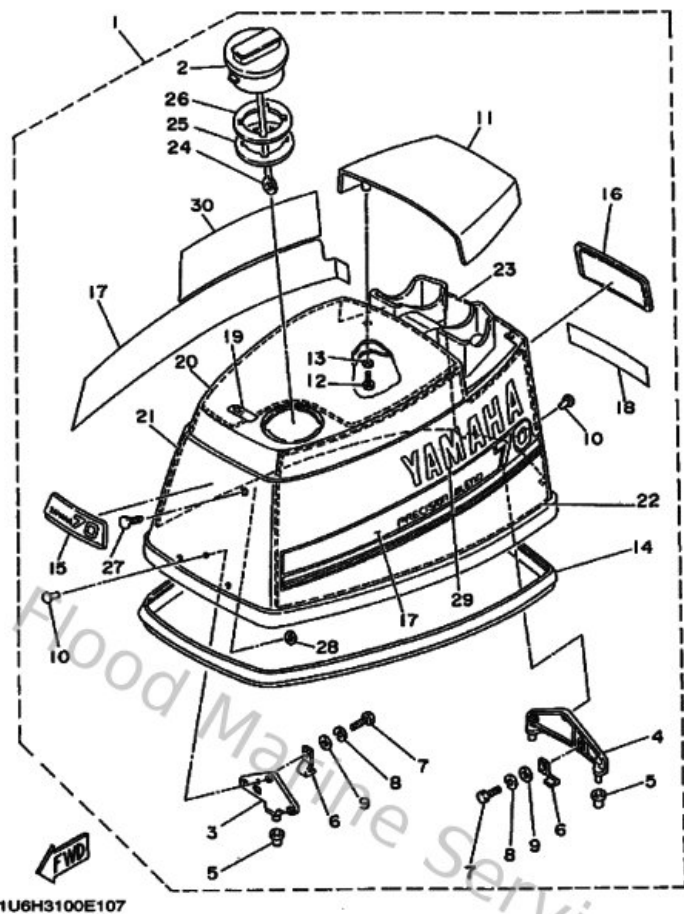
Ref	Part	
1	6H3818001100 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	6H3818071000 Pinion assembly	Buy now
4	6H3818301000 Front cover assembly	Buy now
5	689818310000 Metal, front	Buy now
6	689818471100 O-ring	Buy now
7	689818091100 Washer kit	Buy now
8	689818501200 Armature assembly	Buy now
9	6H3818101000 Stator assembly	Buy now
10	689818401100 Brush holder assembly	Buy now
11	689818121100 Brush 2	Buy now
12	689818111100 Brush 1	Buy now
13	689818131000 Spring, brush	Buy now
14	6H3818201100 Rear cover assembly	Buy now
15	689818261000 Bolt	Buy now

Starting Motor



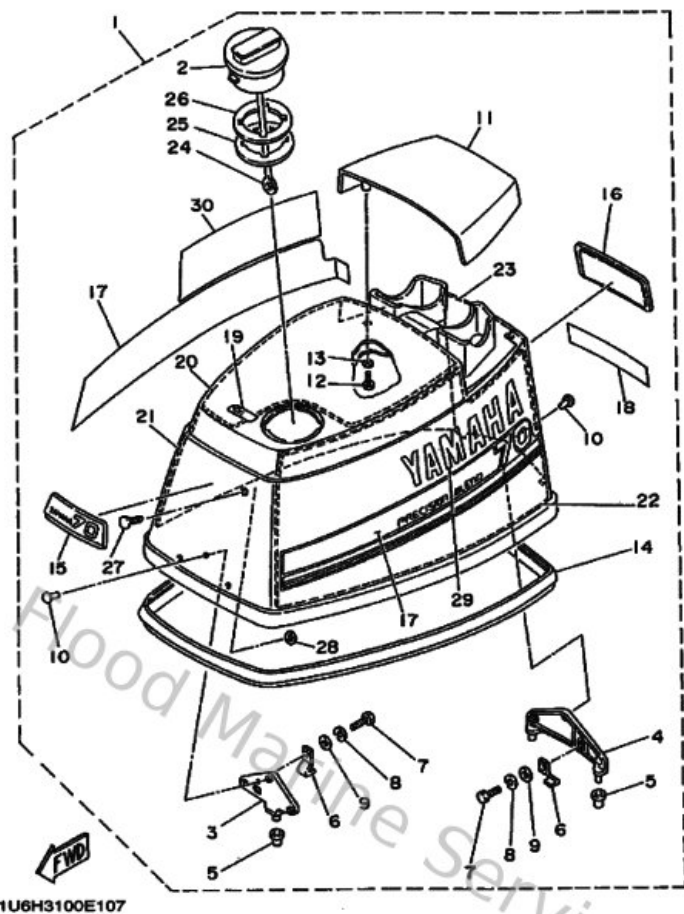
Ref	Part	
16	973130803500 Bolt	Buy now
17	929900860000 Washer, plain (663)	Buy now
18	9010106M2700 Bolt	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	973130801600 Bolt, hexagon	Buy now

Top Cowling



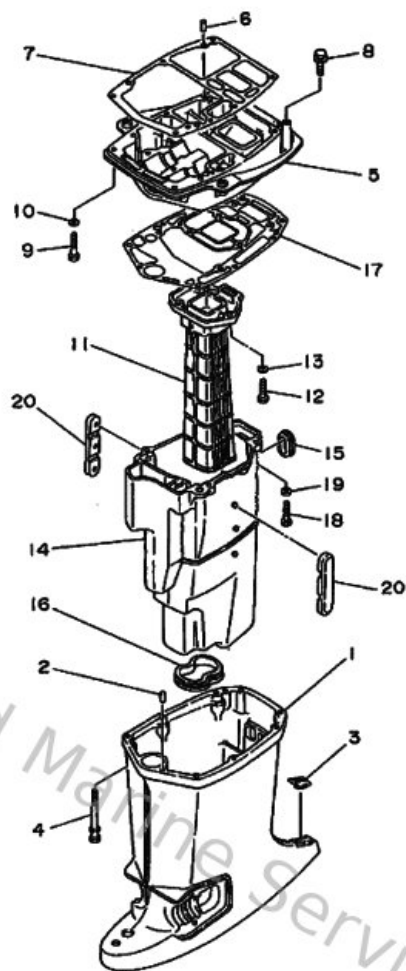
Ref	Part	
1	6H342610454D Top Cowling Assembly	Buy now
3	6H3426470094 Holder, clamp band	Buy now
4	6H3426490094 Holder, clamp band	Buy now
5	663426620000 Damper	Buy now
6	6H3426520000 Hook 2	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
8	929950610000 Washer(6a1)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	9026606M0200 Rivet (697)	Buy now
11	6H342613004D Molding air duct	Buy now
14	6H3426150000 Seal	Buy now
15	6H3426774000 Graphic, Front	Buy now
16	6H3426784000 Graphic, Rear	Buy now
17	6H3W00704300 Graphic Set	Buy now
19	6H3134364000 Mark	Buy now

Top Cowling



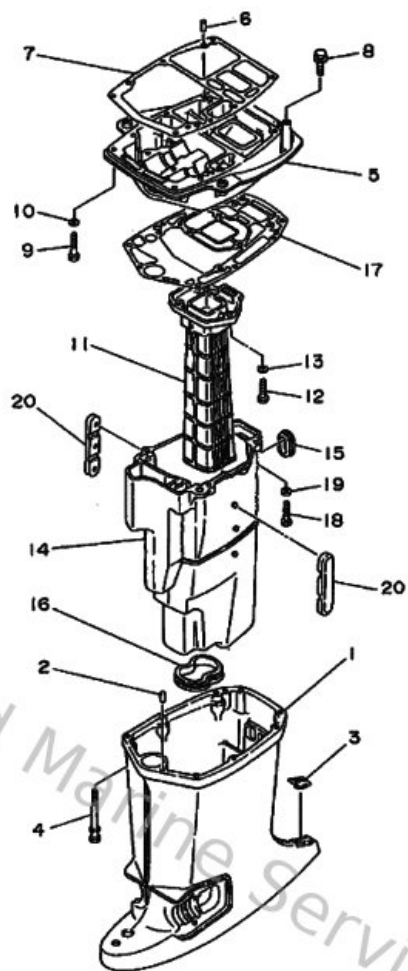
Ref	Part	
20	689W42662000 Damper, Form	Buy now
21	689W42664000 Damper (350x640)	Buy now
23	689W42661000 Damper, Form	Buy now
24	6H1426940000 Band	Buy now
25	6H3217320000 Seal 1	Buy now
26	6H3217350000 Seal 2	Buy now
27	9033805M0300 Plug (6h1)	Buy now
28	9018305M0600 Nut, spring(6h4)	Buy now
29	6H3426814000 Mark, Cowling	Buy now

Upper Casing



Ref	Part	
1	6H34511114D Casing, upper	Buy now
2	936061201900 Pin, dowel (614)	Buy now
3	6H3451550000 Cap	Buy now
4	9011908M8100 Bolt, with washer	Buy now
5	6H34113701CA Guide, exhaust	Buy now
7	6H345113A000 Gasket, upper casing	Buy now
8	9011908M7900 Bolt, hexagon (fj1)	Buy now
9	970950803500 Bolt(70w)	Buy now
10	929900810000 Ybs67-8 washer, spring	Buy now
11	6H341131005B Manifold, ext	Buy now
12	970950803000 Bolt, hexagon (fj1)	Buy now
14	6H31471111CA Muffler 1	Buy now
15	6H3451270000 Seal 1	Buy now
16	6H3451230000 Gasket, muffler	Buy now
17	6H345114A100 Gasket, upper casing	Buy now

Upper Casing



1U6H3100E113

Ref	Part	
20	6H3147371000 Damper, muffler	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.