



Yamaha 70BETO 2002

Parts Manual

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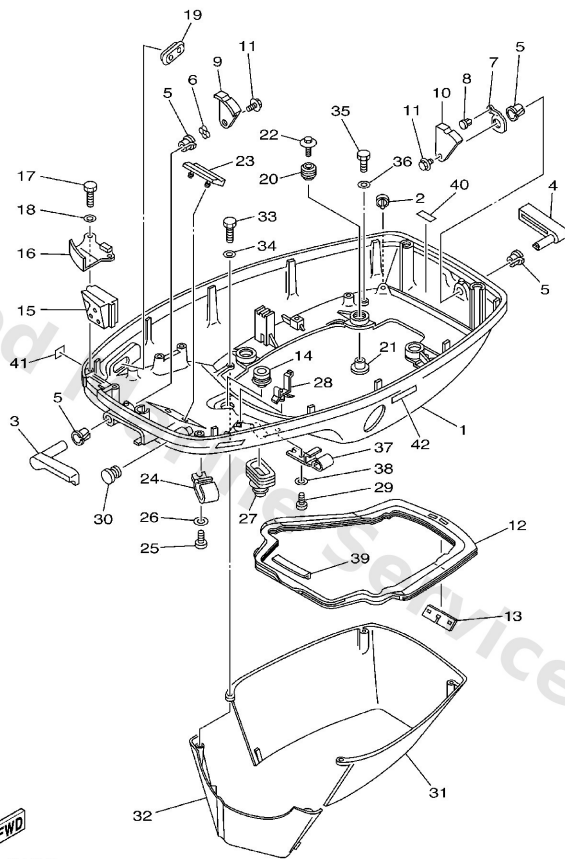
Authorised Yamaha Dealers



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Bottom Cowling

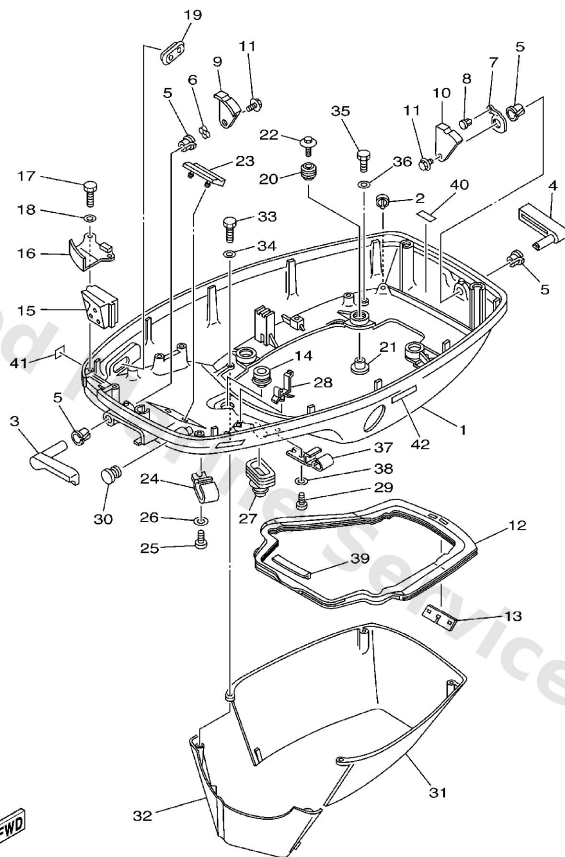


6H23300-2110

D2

Ref	Part	
1	6H342711244D Cowling, bottom 1	Buy now
2	6H3--44391--01 Nipple, hose	Buy now
3	6H3--42815--01--4D Lever, clamp	Buy now
4	6H3--42817--01--4D Lever, clamp	Buy now
5	90386--13M38 Bushing (697)	Buy now
6	90206--13M10 Washer, wave (6e5)	Buy now
7	6H3--42813--00 Spring, clamp lever	Buy now
8	90269--04M03 Rivet (6h3)	Buy now
9	6H3--42816--00 Lever, clamp 2	Buy now
10	6H3--42818--00 Lever, clamp 4	Buy now
11	90119--06M09 Bolt, with washer	Buy now
12	6H3--42716--02 Rubber, seal 1	Buy now
13	6K5--42717--00 Rubber, seal 2	Buy now
14	6E5--42724--00 Grommet	Buy now
15	6H3--42725--30 Grommet UR	Buy now

Bottom Cowling

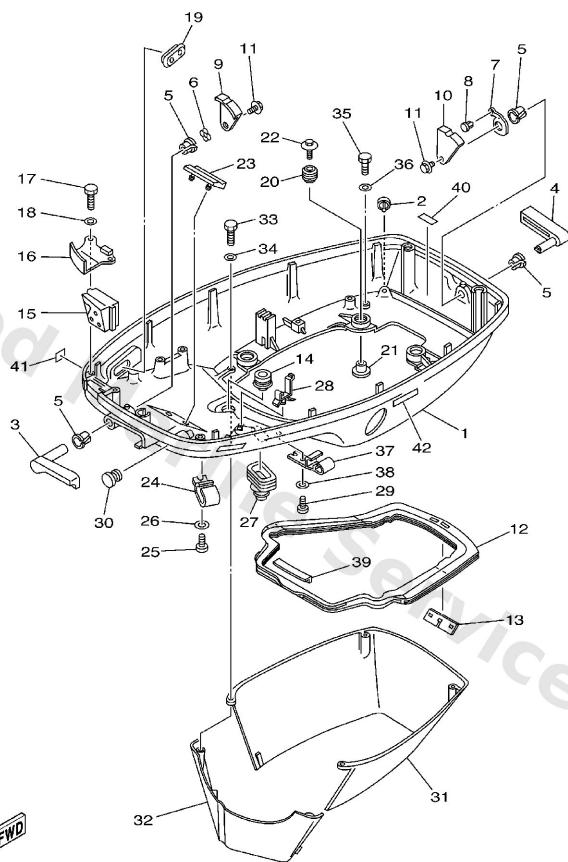


6H23300-2110

D2

Ref	Part	
15	6H34272510 Grommet UR	Buy now
16	6H342738015B Plate, fitting	Buy now
17	97095--06016 Bolt, hexagon deep recess	Buy now
18	92995--06600 Washer, plain (646)	Buy now
19	6H3--42727--00 Grommet	Buy now
20	90480--09M12 Grommet (6a0)	Buy now
21	90387--06M69 Collar (688)	Buy now
22	90119--06M61 Bolt, with washer	Buy now
23	6H3--42768--00 Damper	Buy now
24	6E5--24367--01 Clamp, fuel pipe 2	Buy now
25	90157--06M01 Screw (6e5)	Buy now
26	92990--06600 Washer, plain (646)	Buy now
27	688--42726--10 Grommet	Buy now
28	90464--09M13 Clamp (6h1)	Buy now
30	6G1--42748--00 Grommet	Buy now

Bottom Cowling

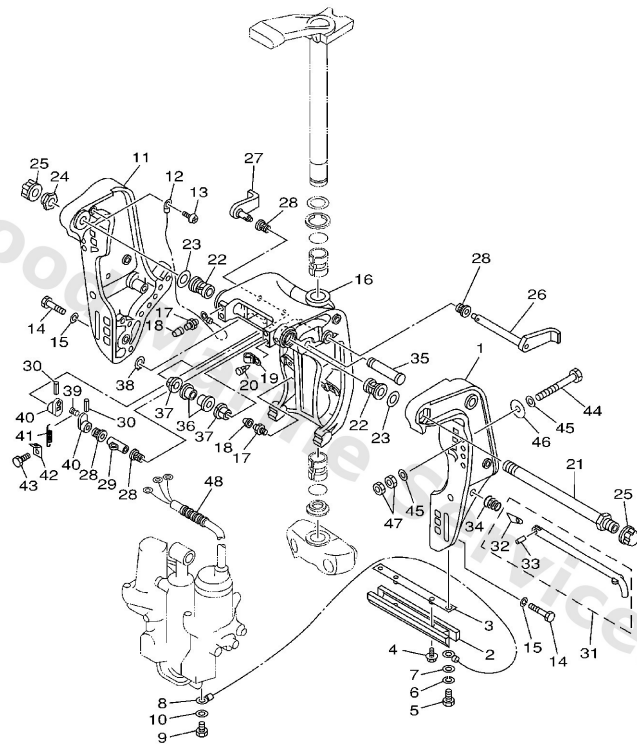


6H23300-2110

D2

Ref	Part	
31	6H3--42741--01--4D Apron	Buy now
32	6H3--42771--01--4D Apron	Buy now
33	97095--06025 Bolt	Buy now
35	97095--06020 Bolt(7u8)	Buy now
39	6H3--42718--00 Rubber, seal 3	Buy now
40	6G5--42791--10 Mark 1	Buy now
41	6A1--28176--00 Label Caution	Buy now
42	6E3--8257H--00 Plate Mark	Buy now

Bracket 1

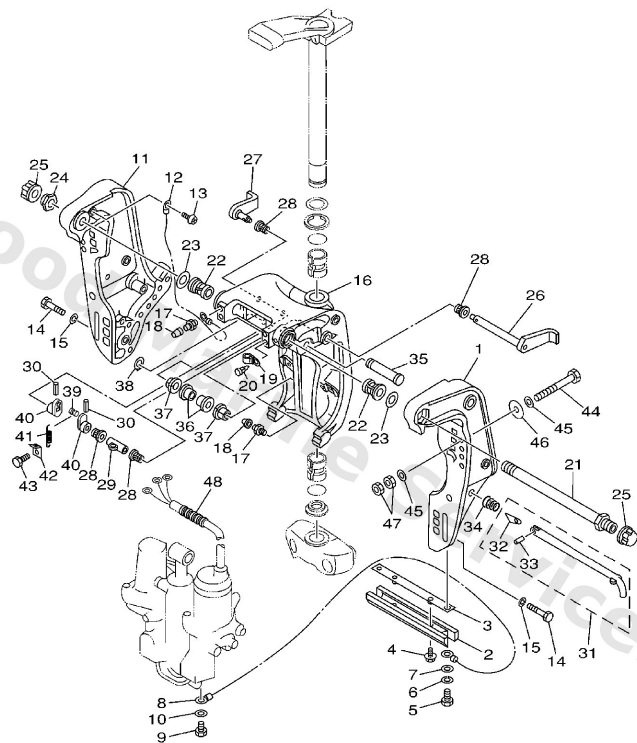


6H30010-9151

D6

Ref	Part	
1	6H1--43111--01--4D Bracket, clamp 1	Buy now
2	6H1--45251--03 Anode	Buy now
3	6H1--44526--00 Plate 2	Buy now
4	90119--06M29 Bolt, with washer	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
6	92995--06100 Washer(6a1)	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	6H1--82148--00 Wire, lead	Buy now
9	97095--06010 Bolt	Buy now
11	6H1--43112--00--4D Bracket, clamp 2	Buy now
12	6E5--82148--00 Wire, lead 5	Buy now
13	97880--06012 Screw, pan head(62j)	Buy now
14	97095--10045 Bolt(64d)	Buy now
15	92995--10100 Ybs67-10 washer, spring	Buy now
16	6H143311014D Bracket, swivel 1	Buy now

Bracket 1

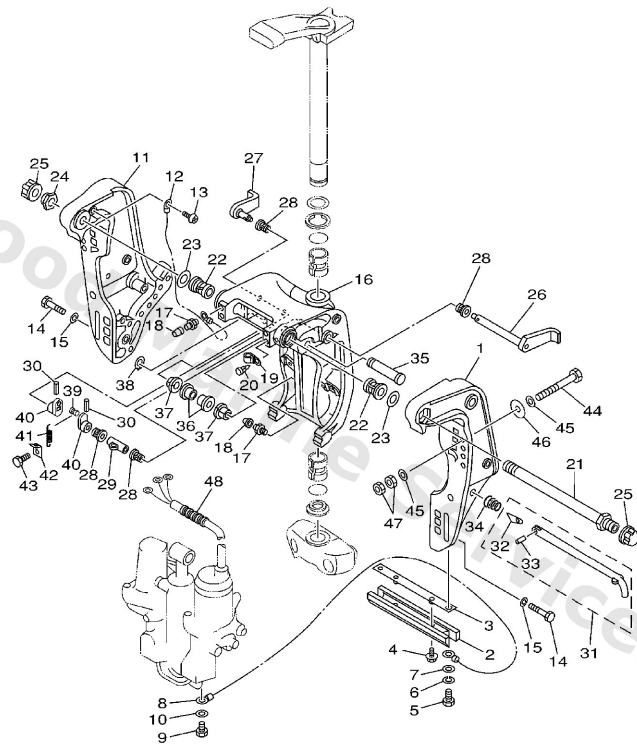


6H30010-9151

D6

Ref	Part	
17	93700--06M03 Nipple, grease(6a1)	Buy now
18	663--45119--00 Cap, grease nipple AP	Buy now
19	90464--11M18 Clamp(6e5)	Buy now
20	90338--05M03 Plug (6h1)	Buy now
21	688--43131--03 Bolt, clamp bracket	Buy now
22	90386--22M15 Bushing (688)	Buy now
23	90201--22M67 Washer, plate (688)	Buy now
24	90185--22043 Nut, self-locking	Buy now
25	6G5--43145--01 Cap, clamp bracket	Buy now
26	6H1--43181--01 Lever, tilt stop 1	Buy now
27	6H1--43185--01 Lever, tilt stop 2	Buy now
28	90386--10M16 Bushing (688)	Buy now
29	90387--10M02 Collar(6e5)	Buy now
30	91690--30020 Pin, spring (6h4)	Buy now
31	688--43160--01 Tilt rod ass'y	Buy now

Bracket 1



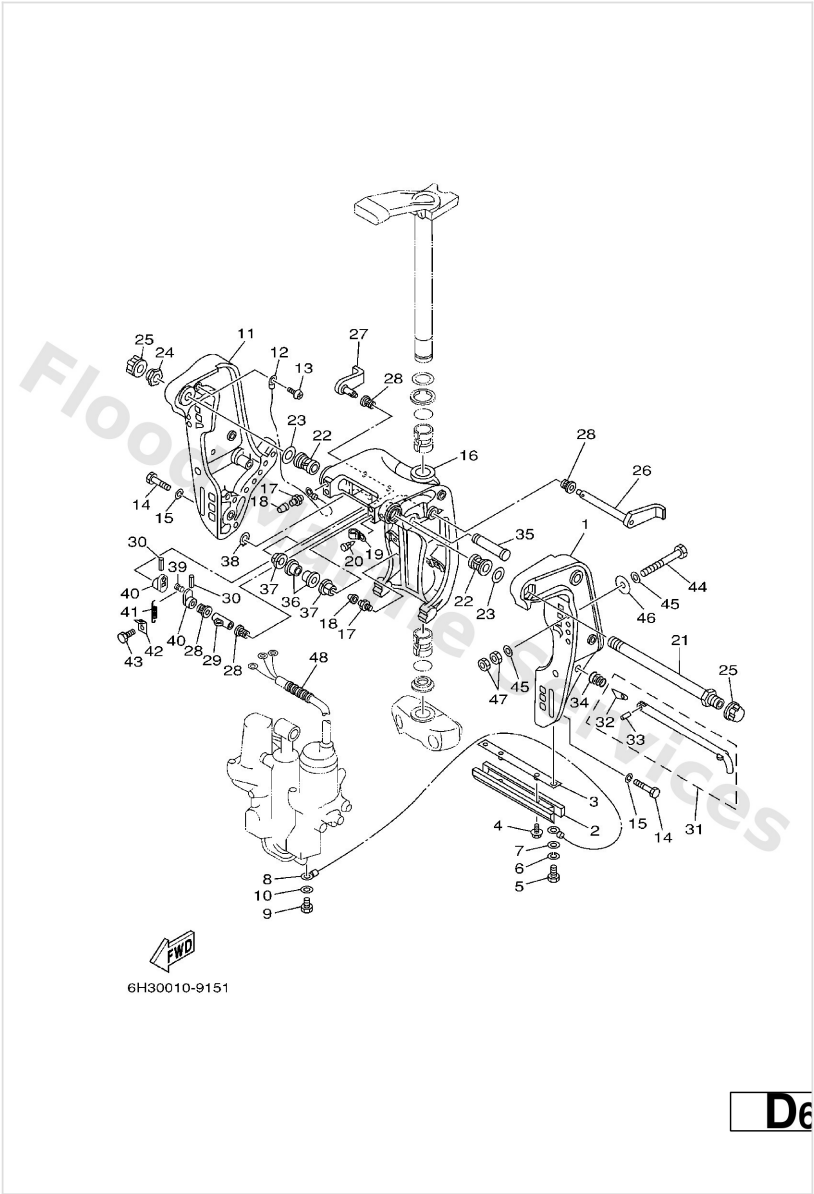
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D6

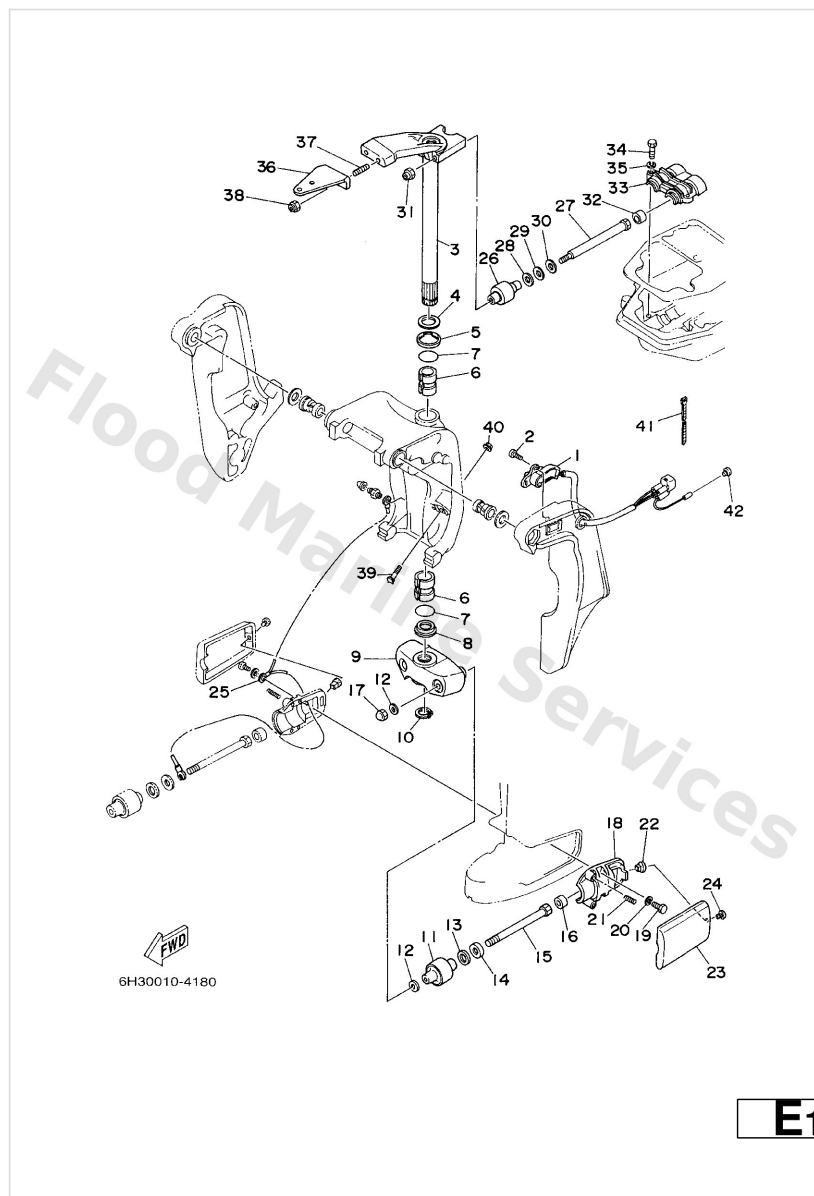
Ref	Part	
32	688--43165--00 Stopper, tilt rod	Buy now
33	91690--30012 Pin, spring	Buy now
34	90502--16M02 Spring, conical (688)	Buy now
35	6E5--43126--02 Pin, upper shock mount	Buy now
36	90386--18M63 Bush(6e5)	Buy now
37	90386--18M35 Bush (688)	Buy now
38	93410--18M02 Circlip (6f2)	Buy now
39	90249--06M19 Pin(6e5)	Buy now
40	6G5--43148--00 Collar, distance	Buy now
41	90506--14M24 Spring, tension(6e5)	Buy now
42	6G5--43144--00 Hook, spring	Buy now
44	90101--12M65 Bolt	Buy now
45	92995--12200 Ybs66-12 washer,plain	Buy now
46	90201--12426 Washer, plate(663)	Buy now
47	95380--12600 Nut (707)	Buy now

Bracket 1

Ref	Part	
48	90440--14M00 Pipe(6h4)	Buy now

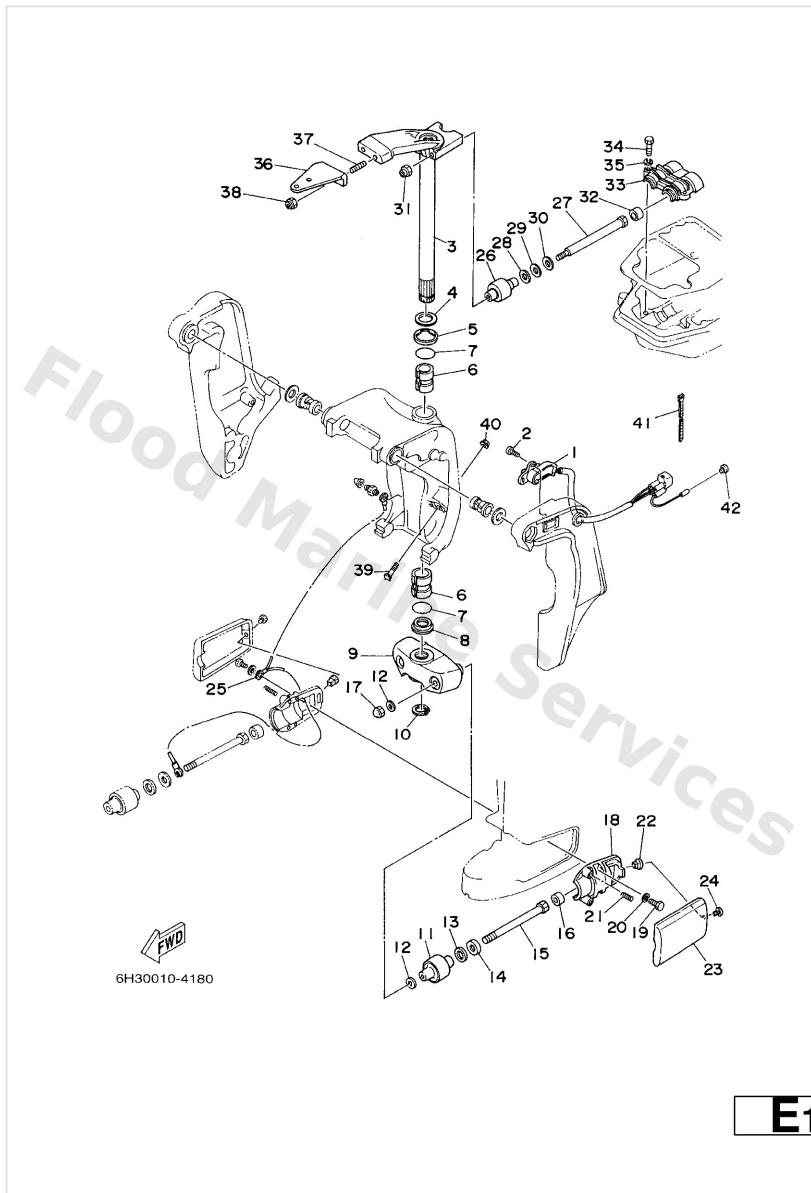


Bracket 2



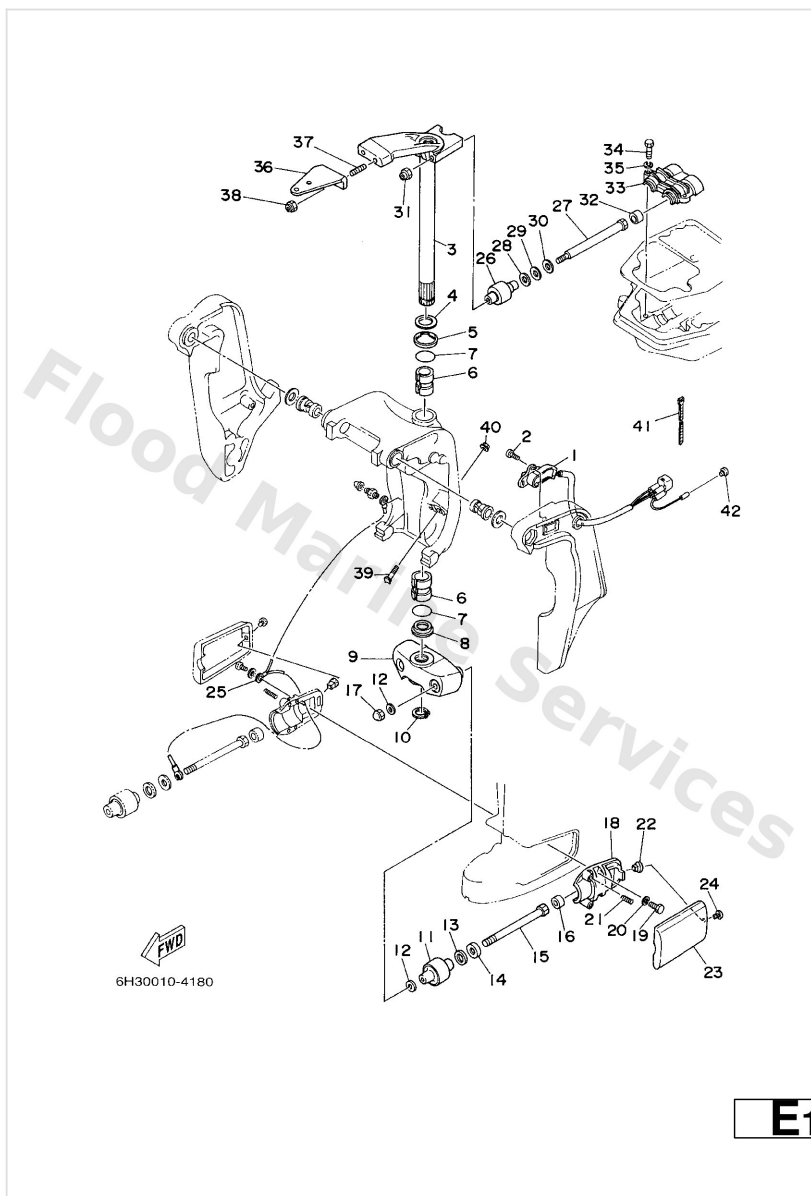
Ref	Part	
1	6H18367212 Trim sender	Buy now
2	97885--06016 Screw, pan head(6b0)	Buy now
3	6H342510124D Steering bracket assembly	Buy now
4	90201--30M00 Washer, plate(6h1)	Buy now
5	90386--30M78 Bush(6h0)	Buy now
6	90386--30M77 Bush(6h0)	Buy now
7	93210--29M94 O-ring(6h1)	Buy now
8	90386--30M60 Bush(6j8)	Buy now
9	6H3--44551--01--4D Housing, lower mount rubber 1	Buy now
10	93410--28M06 Circlip (688)	Buy now
11	687--44555--00--94 Mount damper, lower side	Buy now
12	90201--12M16 Washer, plate (679)	Buy now
13	90202--25M04 Washer, plate (663)	Buy now
14	90201--13M19 Washer, plate (663)	Buy now
15	90109--12M21 Bolt (6h3)	Buy now

Bracket 2



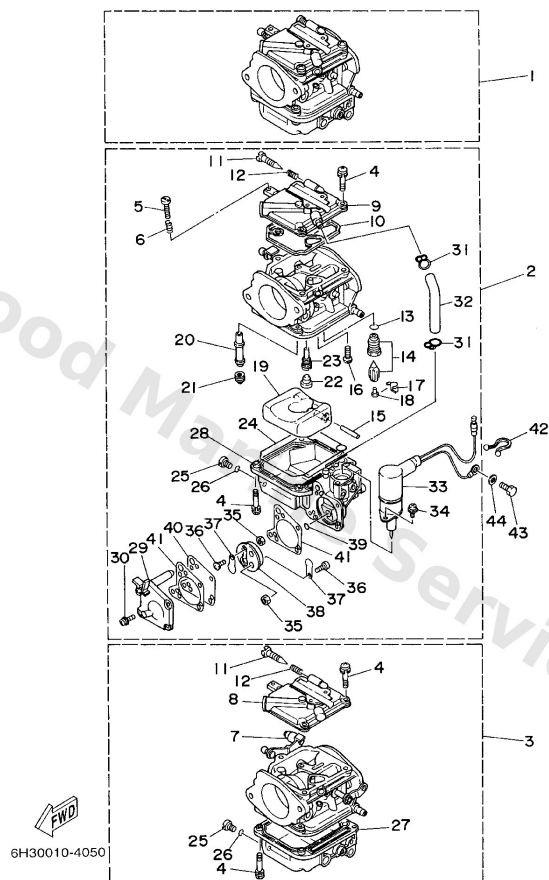
Ref	Part	
16	663--44575--00 Damper, lower mount rubber	Buy now
17	95380--12800 Nut crown(663)	Buy now
18	6H3445520394 Housing, lower mount rubber	Buy now
19	97075--08025 Bolt, hexagon deep recess	Buy now
20	92995--08100 Ybs67-8 washer, spring	Buy now
21	90501--14M08 Spring, compression(64j)	Buy now
22	90179--06066 Nut(663)	Buy now
23	6H3--44553--01--4D Cover, lower mount	Buy now
25	688--82127--02 Wire, lead 2	Buy now
26	688445140094 Mount damper, upper side	Buy now
27	90101--10M49 Bolt	Buy now
28	90201--20M21 Washer, plate (688)	Buy now
29	90202--20M06 Washer, plate (688)	Buy now
30	90201--11M22 Washer, plate (688)	Buy now
31	90185--10051 Nut, self-locking	Buy now

Bracket 2



Ref	Part	
33	688445110094 Cover, upper mount	Buy now
34	97075--08035 Bolt(70w)	Buy now
36	6H348511514D Hook, steering	Buy now
37	90116--10175 Bolt, stud	Buy now
37	90116--10M28 Bolt, stud	Buy now
39	6H1--43376--00 Bolt, thrust receiver	Buy now
40	90185--08057 Nut, nylon (6j8)	Buy now
41	90465--11M10 Clamp	Buy now
42	703--82119--00 Cover, lead wire	Buy now

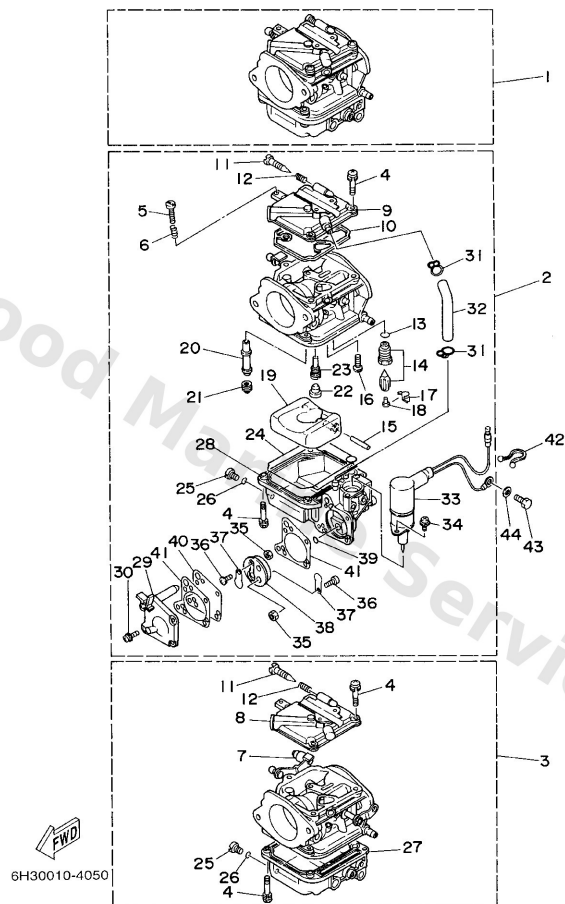
Carburetor



B4

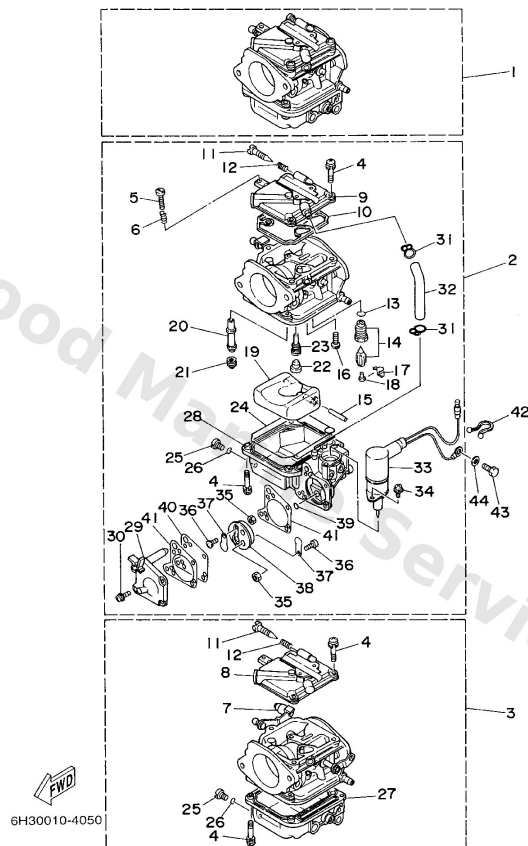
Ref	Part	
1	62F1430100 Carburetor assembly 1	Buy now
1	6H2143010A Carburetor assembly 1	Buy now
1	6H3--14301--0A Carburetor assembly 1	Buy now
2	62F1430200 Carburetor assembly 2	Buy now
2	6H2143020A Carburetor assembly 2	Buy now
2	6H3--14302--0A Carburetor assembly 2	Buy now
3	62F1430300 Carburetor assembly 3	Buy now
3	6H2143030A Carburetor assembly 3	Buy now
3	6H3--14303--0A Carburetor assembly 3	Buy now
4	97980--04114 Screw, pan head(ga5)	Buy now
5	63V--14523--00 Screw, stop #2	Buy now
6	90501--10326 Spring coil(663)(carb) #2	Buy now
7	6H2--14578--00 Collar #3	Buy now
8	6H4--14146--00 Plate #1,3	Buy now
9	6H3--14146--10 Plate #2	Buy now

Carburetor



Ref	Part	
10	6H4--14147--00 O-ring	Buy now
11	692--14923--00 Screw, adjusting	Buy now
12	697--14555--00 Spring	Buy now
13	93210--04228 O-ring (371)	Buy now
14	6H31459000 Needle valve assembly	Buy now
14	6H4--14590--00 Needle valve assembly	Buy now
15	6H4--14548--00 Pin, float arm	Buy now
16	98580--04008 Screw, pan head (713)	Buy now
17	663--14159--00 Clip	Buy now
18	676--14186--00 Pin, valve	Buy now
19	6H4--14985--01 Float	Buy now
20	6H3--14947--71 Jet, needle	Buy now
20	62F1494700 Jet, Needle	Buy now
20	6H21494771 Jet, needle	Buy now
21	676--14943--32 Jet, main (#125)	Buy now

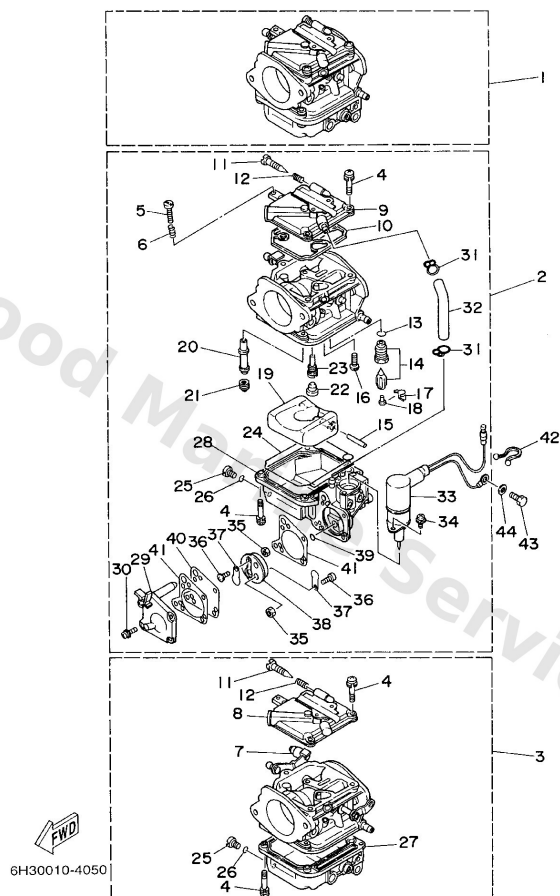
Carburetor



B4

Ref	Part	
21	6H3--14943--37 Jet, main (#150)	Buy now
21	6H31494335 Jet, main (#140) #1,2	Buy now
21	6H31494336 Jet, main (#145) #3	Buy now
22	676--14966--00 Rubber cap	Buy now
23	6H3--14948--17 Jet (#75)	Buy now
23	6H31494813 Jet (#65)	Buy now
23	6H41494813 Jet (#65)	Buy now
24	6H4--14984--00 Gasket, float chamber	Buy now
25	6H3--14992--00 Screw, drain	Buy now
26	93210--04230 O-ring (371)	Buy now
27	6H4--14980--00 Body, float chamber #1,3	Buy now
28	6H3--14980--10 Body, float chamber #2	Buy now
29	6H3--24452--10 Cover #2	Buy now
30	6H4--14567--00 Screw #2	Buy now
31	6H3--14137--00 Clip #2	Buy now

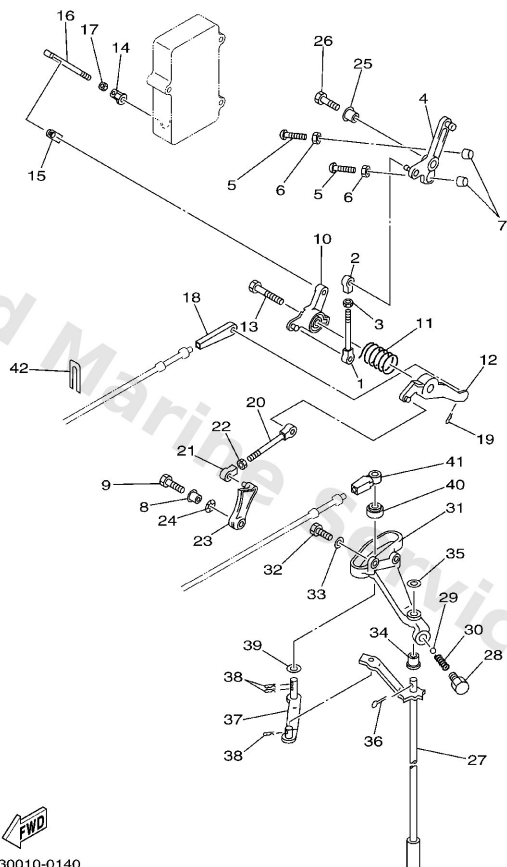
Carburetor



B4

Ref	Part	
32	6H3--14349--00 Pipe #2	Buy now
33	6H3--14380--00 Prime starter assembly #2	Buy now
34	97803--04010 Screw, pan head (e56) #2	Buy now
35	95380--03600 Nut (6g8) #2	Buy now
36	98980--03006 Screw, bind(6g1) #2	Buy now
37	6L5--24421--00 Valve, check #2	Buy now
38	6H4--24413--00 Body 2 #2	Buy now
39	6H4--24486--00 O-ring #2	Buy now
40	6H3--24411--10 Diaphragm #2	Buy now
41	6H3--24434--10 Gasket, body #2	Buy now
42	90465--18147 Clamp	Buy now
43	97013--06012 Bolt(gh1)	Buy now
44	92903--06600 Washer, plain (646)	Buy now

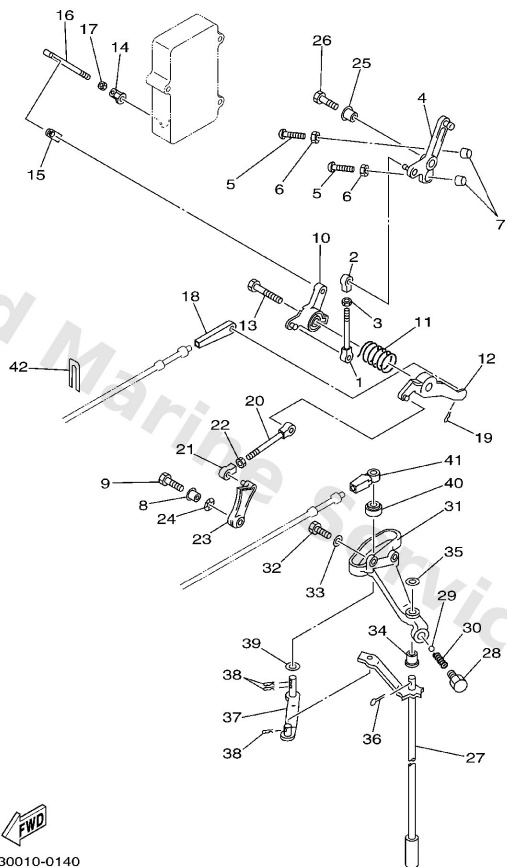
Control



D4

Ref	Part	
1	689--42169--01 Joint	Buy now
2	682--41237--00 Joint, link 2	Buy now
3	95380--05600 Nut, hexagon (663)	Buy now
4	6H3--41631--00 Lever, magneto control 1	Buy now
5	90157--06M13 Screw, pan head(6h4)	Buy now
6	95380--06600 Nut(661)	Buy now
7	688--44194--00 Cap	Buy now
8	90387--06M60 Collar (6h3)	Buy now
9	97095--06025 Bolt	Buy now
10	6H3--41632--20 Lever, magneto control	Buy now
11	90508--26M35 Spring, torsion	Buy now
12	6H3--41633--10 Lever, magneto control	Buy now
13	90109--06M43 Bolt(6h4)	Buy now
14	6H1--41237--00 Joint, link	Buy now
15	6F5--41237--00 Joint, link	Buy now

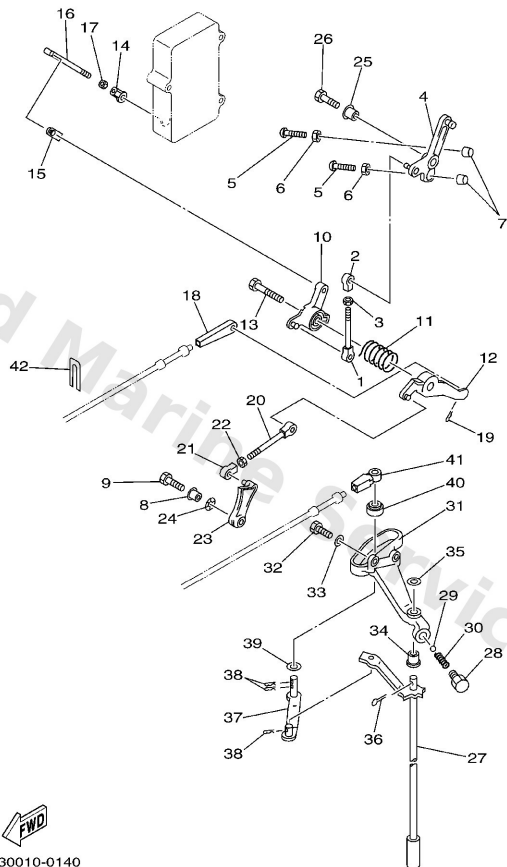
Control



D4

Ref	Part	
16	6H3--41636--10--94 Rod, Magneto Control	Buy now
18	6H3--48344--00 Cable end, remote control	Buy now
19	90468--18008 Clip 620436610000	Buy now
21	6H4--41237--00 Joint, link	Buy now
23	6H3--41213--10 Cam, accel.	Buy now
24	90206--10M04 Washer, wave (676)	Buy now
27	6H3--44120--12 Handle gear shift assembly L	Buy now
28	648--42715--00 Bushing 2	Buy now
29	93501--04M02 Ball (697)	Buy now
30	90501--12082 Spring 6484411600	Buy now
31	6H3--44117--00--94 Bracket 1	Buy now
31	6J2441170194 Bracket	Buy now
32	97013--06020 Bolt(62y)	Buy now
33	92903--06600 Washer, plain (646)	Buy now
34	90386--07M58 Bush(6h1)	Buy now

Control

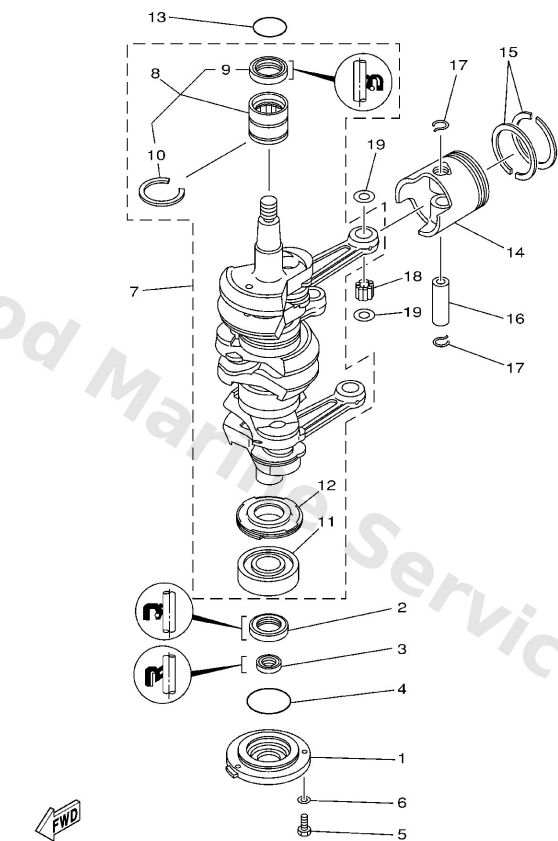


6H30010-0140

D4

Ref	Part	
35	92990--08200 Ybs66-8 washer, plain	Buy now
36	91490--20012 Pin, cotter (648)	Buy now
37	6H3--44121--01 Lever, shift rod	Buy now
39	90202--07M07 Washer, plate (688)	Buy now
40	688--44122--00 Bushing, shift rod lever	Buy now
41	663--48344--00 Cable end, remote control	Buy now
42	6H3--48538--00 Clamp, cable	Buy now

Crankshaft. Piston

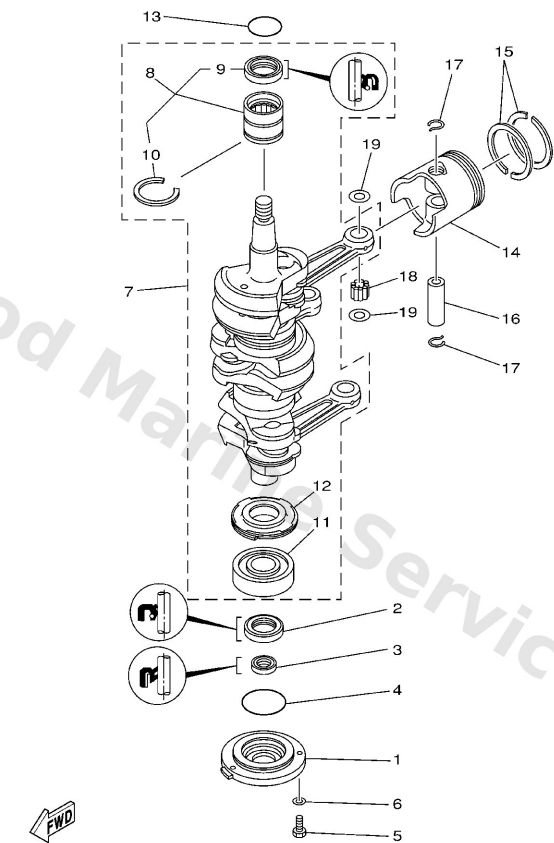


6H30010-9030

B1

Ref	Part	
1	6H3--15359--00--94 Housing, oil seal	Buy now
2	93102--30M23 Oil seal (6h3)	Buy now
3	93106--18M01 Oil seal (6h3)	Buy now
4	93210--65M50 O-ring	Buy now
5	97095--06020 Bolt(7u8)	Buy now
6	92995--06600 Washer, plain (646)	Buy now
7	6H3--11400--10 Crankshaft assembly	Buy now
8	93311--636U6 Bearing, needle (6h3)	Buy now
9	93102--36M24 Oil seal(52w)	Buy now
10	93440--49M04 Circlip (6h3)	Buy now
11	93306--306V1 Bearing(6h2)	Buy now
12	6H3--11536--00 Gear, drive	Buy now
13	93210--46M16 O-ring (688)	Buy now
14	6H3--11631--01--96 Piston (std)	Buy now
14	6H3--11635--01 Piston (0.25mm o/s) AP	Buy now

Crankshaft. Piston

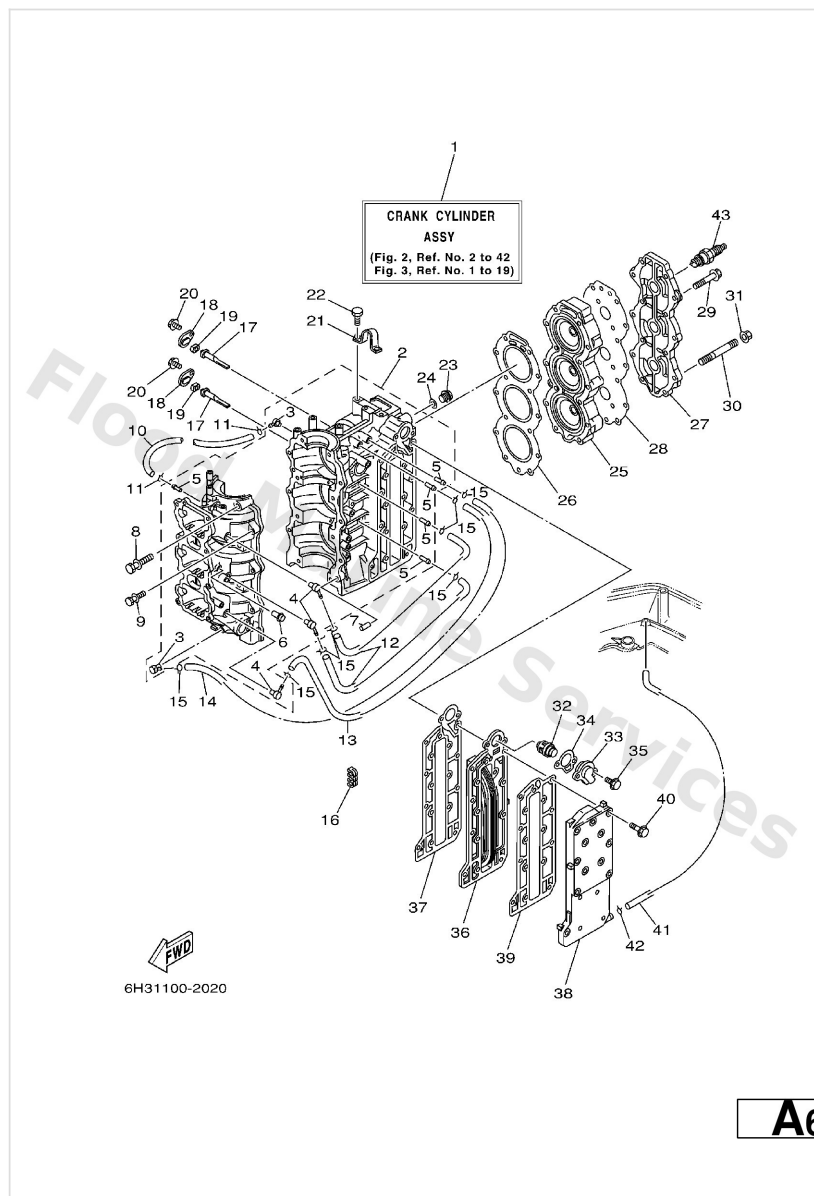


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B1

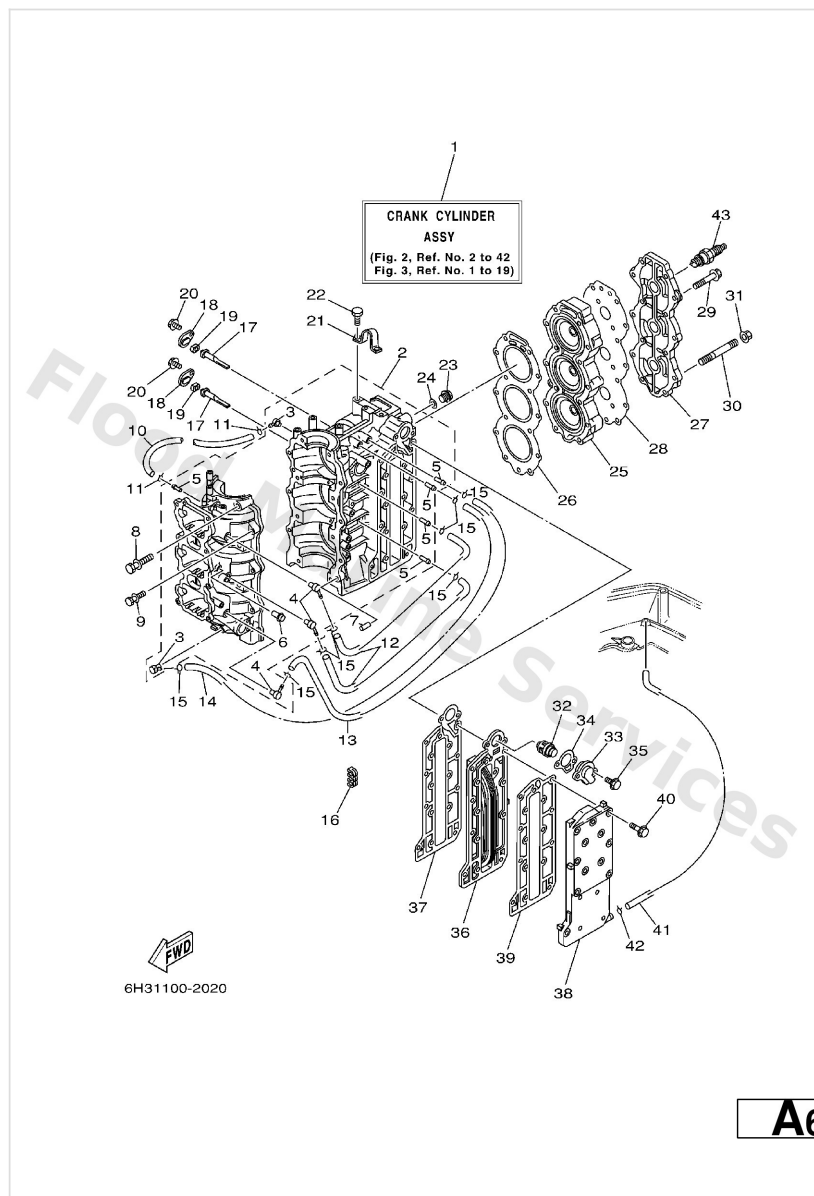
Ref	Part	
14	6H3--11636--01 Piston (0.50mm o/s) AP	Buy now
15	6K5--11601--02 Piston ring set (std)	Buy now
15	6K5--11601--12 Piston ring set (1st o/s) AP	Buy now
15	6K5--11601--22 Piston ring set (2nd o/s) AP	Buy now
16	6H3--11633--00 Pin, piston	Buy now
17	688--11634--10 Clip, piston pin	Buy now
18	93603--18M09 Pin, dowel b (6h3)	Buy now
19	90201--20417 Washer, plate(663)	Buy now

Cylinder. Crankcase



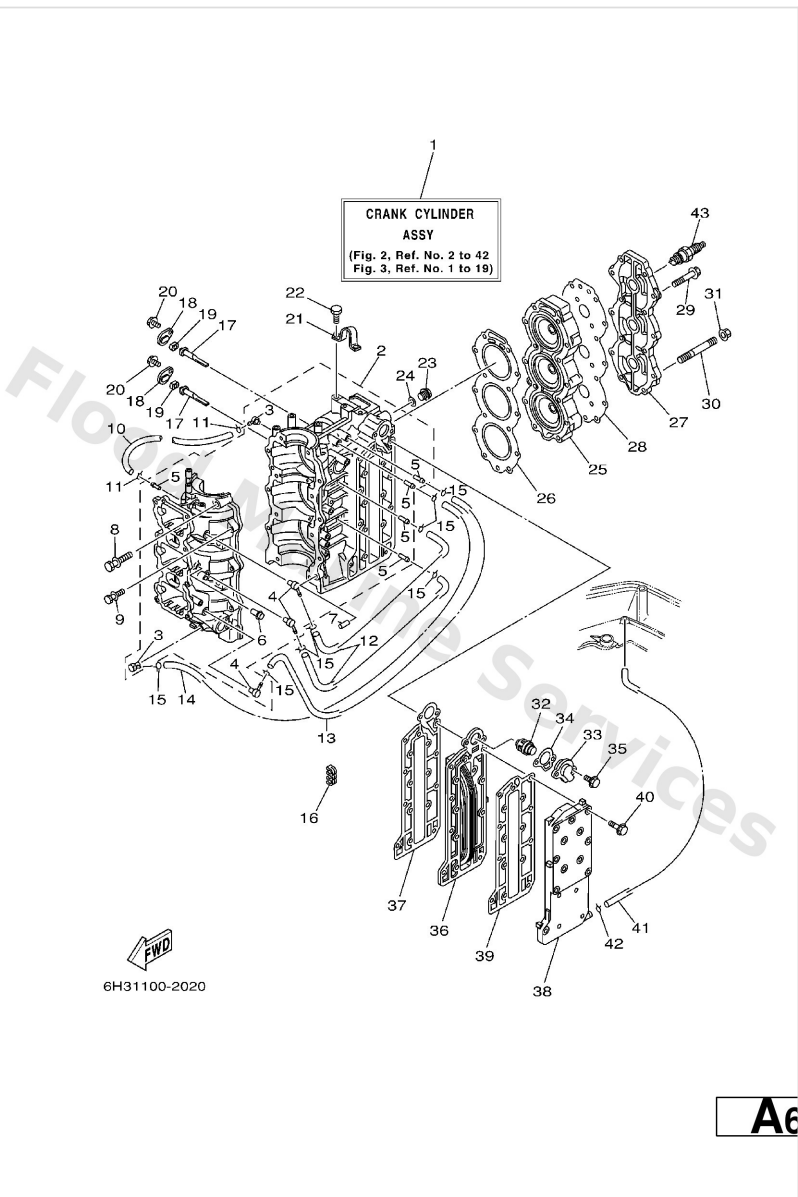
Ref	Part	
3	688--11370--00 Check valve assembly	Buy now
4	650--11370--00 Check valve assembly	Buy now
5	624--14485--00 Pipe, joint	Buy now
6	650--24378--00 Pipe, joint 2	Buy now
7	93608--12063 Pin, dowel (626)	Buy now
8	90119--10005 Bolt, with washer	Buy now
9	90119--08M64 Bolt, with washer	Buy now
10	90445--07M44 Hose (I390)	Buy now
11	90467--06016 Clip (655)	Buy now
12	90445--07M02 Hose (I200)	Buy now
13	90445--07M45 Hose (I390)	Buy now
14	90445--07M82 Hose (I770)	Buy now
16	90464--07M05 Clamp (6g5)	Buy now
17	6H3--11325--01 Anode	Buy now
19	6H3--11328--00 Grommet, anode	Buy now

Cylinder. Crankcase



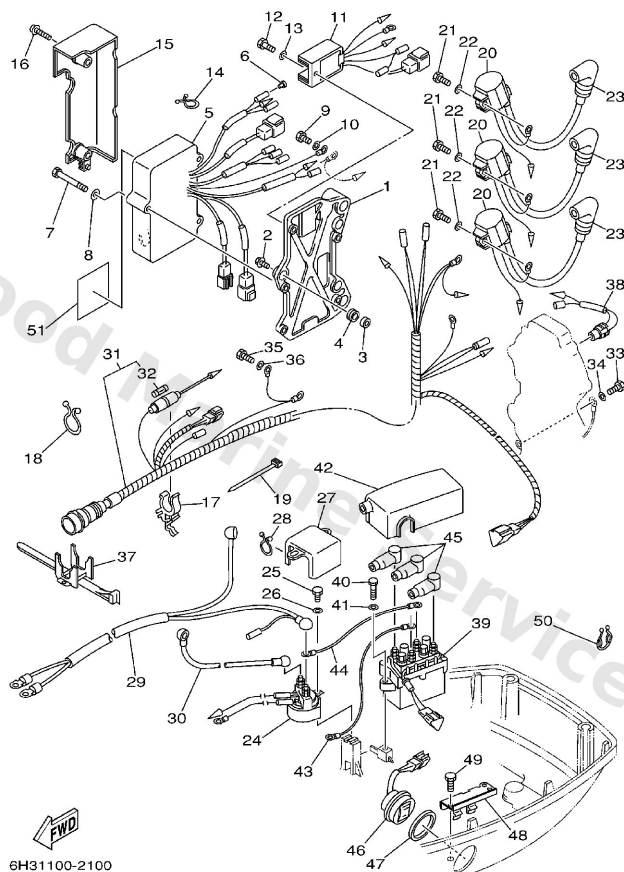
Ref	Part	
20	90119--06023 Bolt, with washer	Buy now
21	688--11119--01 Hanger, engine	Buy now
22	90101--08002 Bolt	Buy now
23	90340--14M00 Plug, straight screw(62y)	Buy now
24	90430--14115 Gasket (663)	Buy now
25	62F11111001S -	Buy now
26	6H311181A1 Gasket, cylinder head 1	Buy now
27	6H3--11191--00--1S Cover, cylinder head 1	Buy now
28	6H3--11193--A1 Gasket, head cover 1	Buy now
29	90119--08MA5 Bolt, with washer	Buy now
30	90116--08M69 Bolt, stud	Buy now
31	90179--08M34 Nut	Buy now
32	6H31241110 Thermostat	Buy now
33	6H3--12413--00--1S Cover, thermostat	Buy now
34	6H3--12414--A1 Gasket, cover	Buy now

Cylinder. Crankcase



Ref	Part	
35	90119--06MA3 Bolt, with washer	Buy now
36	6H3--41111--01--1S Inner cover, exhaust	Buy now
37	6H3--41112--A0 Gasket, exhaust inner cover	Buy now
38	6H3--41113--02--1S Outer cover, exhaust	Buy now
39	6H3--41114--A0 Gasket, exhaust outer cover	Buy now
40	90119--06MA5 Bolt, with washer	Buy now
41	663--24312--01 Pipe 1	Buy now
42	90467--08004 Clip, pipe 6162435600	Buy now
43	94702--00247 Plug, spark (br8hs-10)	Buy now

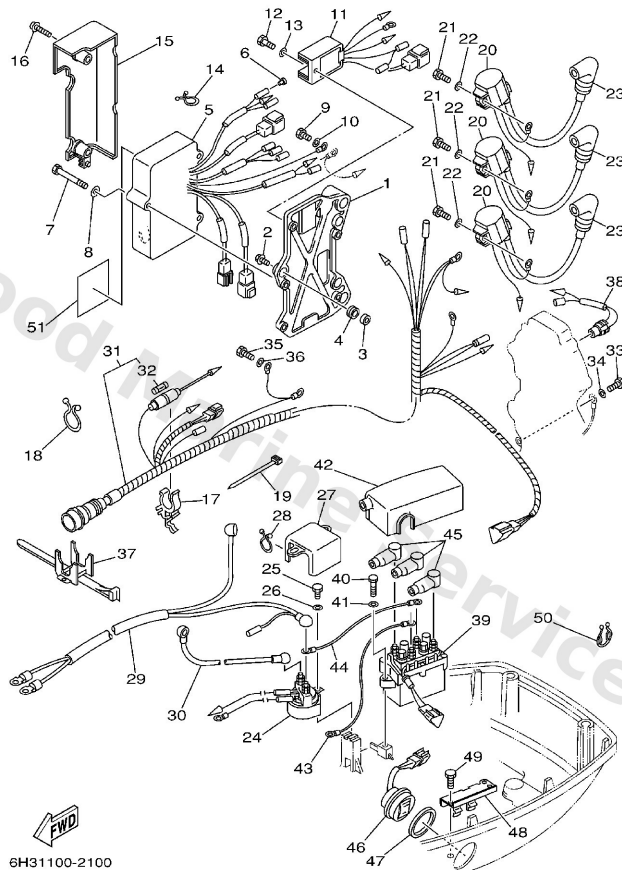
Electrical



C6

Ref	Part	
1	6H3--85542--11--94 Bracket	Buy now
2	90105--06M14 Bolt (6e0)	Buy now
3	90387--06M43 Coller (6e9)	Buy now
4	90480--13M54 Grommet(6h2)	Buy now
5	6H28554011 C.d.i. unit assembly	Buy now
6	703--82119--00 Cover, lead wire	Buy now
7	97095--06045 Bolt, hexagon	Buy now
8	92995--06600 Washer, plain (646)	Buy now
9	97013--06012 Bolt(gh1)	Buy now
10	92903--06600 Washer, plain (646)	Buy now
11	6H2--81960--10 Rectifier & regulator assembly	Buy now
12	97095--06016 Bolt, hexagon deep recess	Buy now
14	90464--05M16 Clamp(6j8)	Buy now
15	6H3--81916--10 Cover, terminal	Buy now
16	90159--06M01 Screw, with washer (6f5)	Buy now

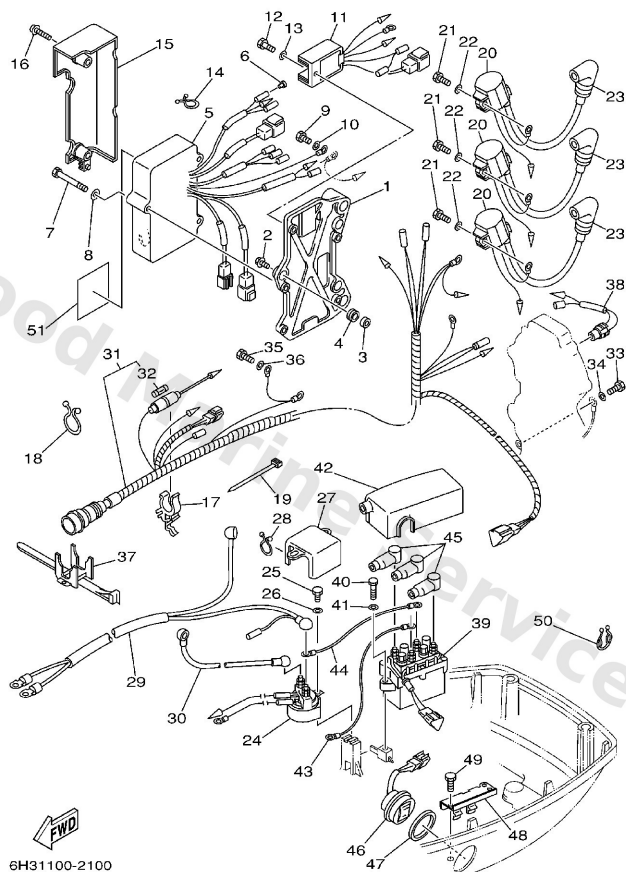
Electrical



C6

Ref	Part	
17	6G5--82152--00 Holder, fuse	Buy now
18	90464--23M22 Clamp	Buy now
19	90465--13M11 Clamp (6e5)	Buy now
20	697--85570--00 Ignition coil assembly	Buy now
21	97013--06020 Bolt(62y)	Buy now
23	6G1--82370--21 Plug cap assembly	Buy now
24	688--81950--10 Relay assembly	Buy now
25	97013--06016 Bolt, hexagon deep recess	Buy now
27	6H3--82164--00 Case 2	Buy now
28	90464--15M11 Clamp (3y2)	Buy now
29	6H3--82105--01 Battery cable	Buy now
30	6H3--82117--00 Wire, lead	Buy now
31	6H28259013 Wire harness assembly (10p)	Buy now
32	663--82151--00 Fuse	Buy now
37	688--82594--00 Clamp	Buy now

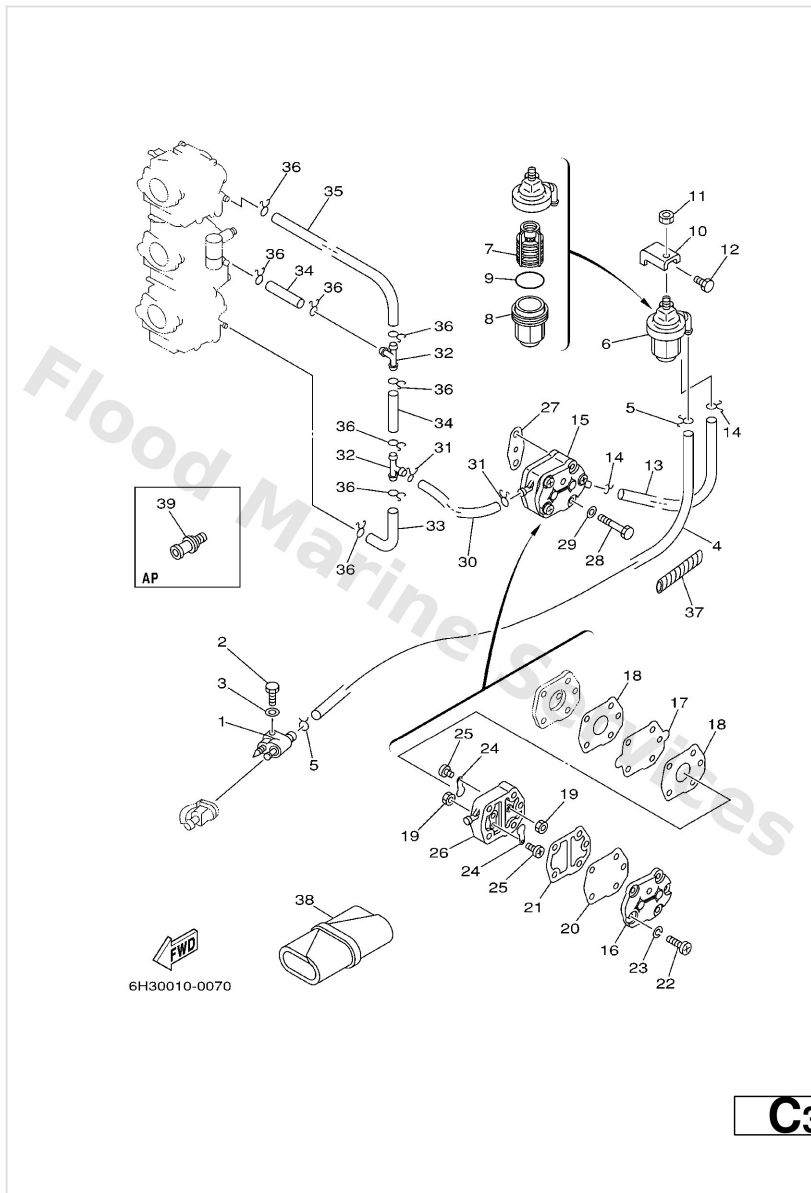
Electrical



C6

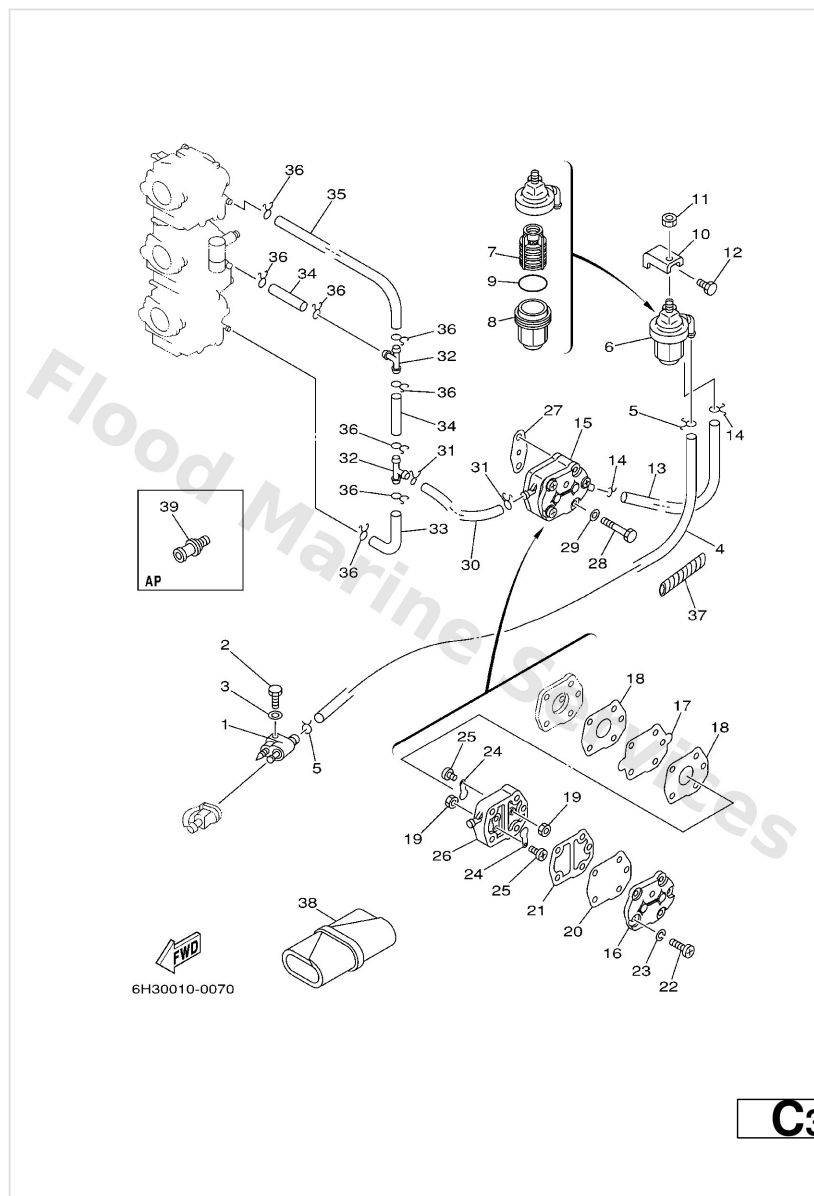
Ref	Part	
38	688--82560--10 Thermo switch assembly	Buy now
39	61A--81950--00 Relay assembly	Buy now
40	97095--06025 Bolt	Buy now
42	6H3--82154--11 Case	Buy now
43	6H2--81949--11 Wire, lead	Buy now
44	6H2--81949--01 Wire, lead	Buy now
45	682--82119--01 Cover, lead wire	Buy now
46	6H1--82563--10 Trim & tilt switch assembly	Buy now
47	6E5--82587--00 Gasket	Buy now
48	6E5--83614--01 Bracket	Buy now
50	90464--18M14 Clamp(6h1)	Buy now
51	6R5--85711--60 Mark, caution	Buy now

Fuel



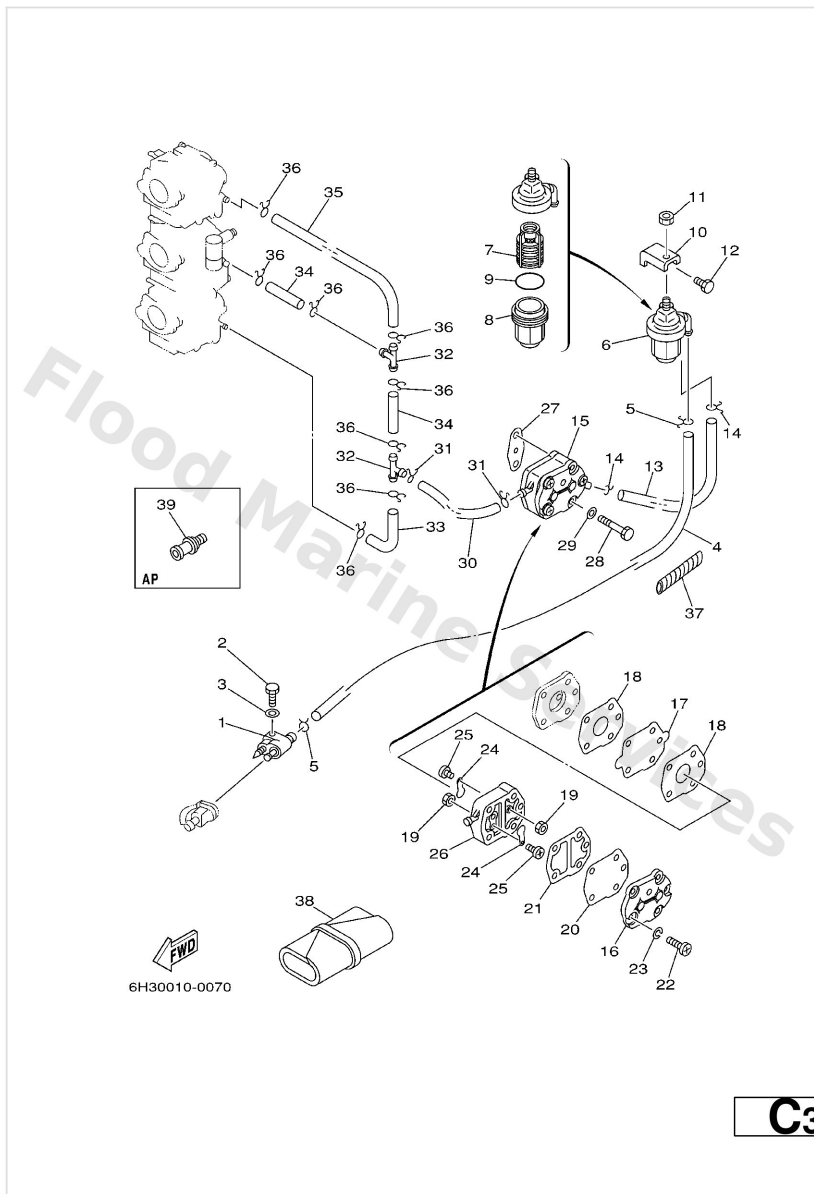
Ref	Part	
1	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
2	97095--06025 Bolt	Buy now
3	92995--06600 Washer, plain (646)	Buy now
4	90445--09M75 Hose (I1500)	Buy now
5	90467--08004 Clip, pipe 6162435600	Buy now
6	61N--24560--00 Filter assembly	Buy now
7	61N--24563--00 Element, filter	Buy now
8	61N--24521--00 Cup, filter	Buy now
9	93210--32738 O-ring(1wg)	Buy now
10	648--24566--02 Bracket, filter	Buy now
11	95380--08600 Nut (661)	Buy now
12	97013--06014 Bolt(gj3)	Buy now
13	90445--09072 Hose (I1500)	Buy now
15	692--24410--00 Fuel pump assembly	Buy now
16	6A0--24413--00 Cover, pump	Buy now

Fuel



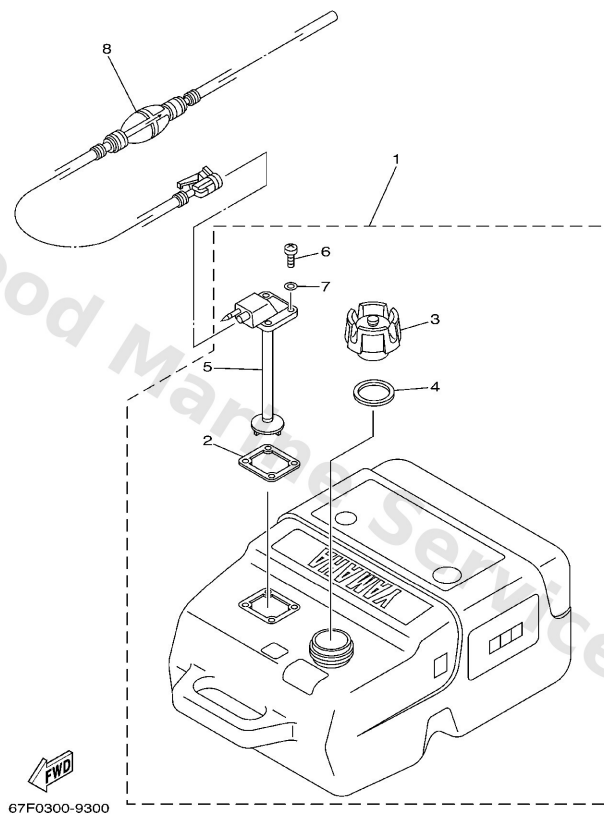
Ref	Part	
17	692--24411--00 Diaphragm	Buy now
18	648--24434--01 Gasket, body	Buy now
19	95380--03600 Nut (6g8)	Buy now
20	663--24411--00 Diaphragm	Buy now
21	648--24435--02 Gasket, body 2	Buy now
22	98503--05028 Ybs86-530 screw,panhead	Buy now
23	92990--05100 Ybs67-5 washer, spring	Buy now
24	6A0--24421--01 Valve, check	Buy now
25	6A0--14325--00 Screw, pan head	Buy now
26	6A0--24412--02 Body 1	Buy now
27	650--24431--A0 Gasket,fuel pump	Buy now
28	97095--06040 Bolt (682)	Buy now
32	688--24378--00 Pipe, joint	Buy now
33	6H3--24313--00 Pipe, fuel 2	Buy now
34	90445--09220 Hose (l1500)	Buy now

Fuel



Ref	Part	
35	6H3--24314--00 Pipe 4	Buy now
37	90446--10M01 Tube (6e5)	Buy now
38	656--W2810--02 Tool kit	Buy now
39	6E0--28193--00--94 Plug, water check AP D)12.5MM	Buy now

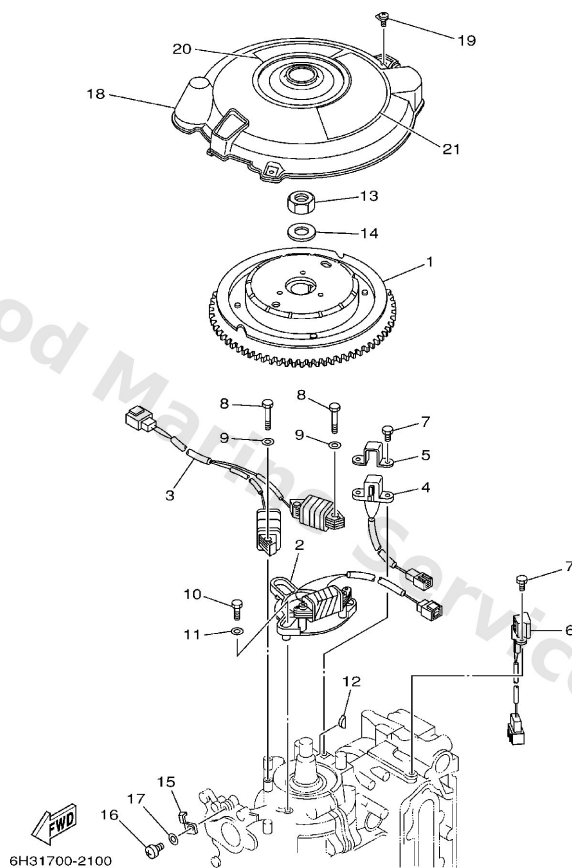
Fuel Tank



A7

Ref	Part	
1	6YK--24201--01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL--24268--01 Gasket, fuel meter	Buy now
3	6YK--24610--00 Cap assembly WITH INDICATOR	Buy now
4	6YL--24641--00 Gasket, cap 1	Buy now
5	6YK--24260--01 Fuel meter assembly	Buy now
6	90157--05M16 Screw, pan head	Buy now
7	6YL--24329--00 Seal	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

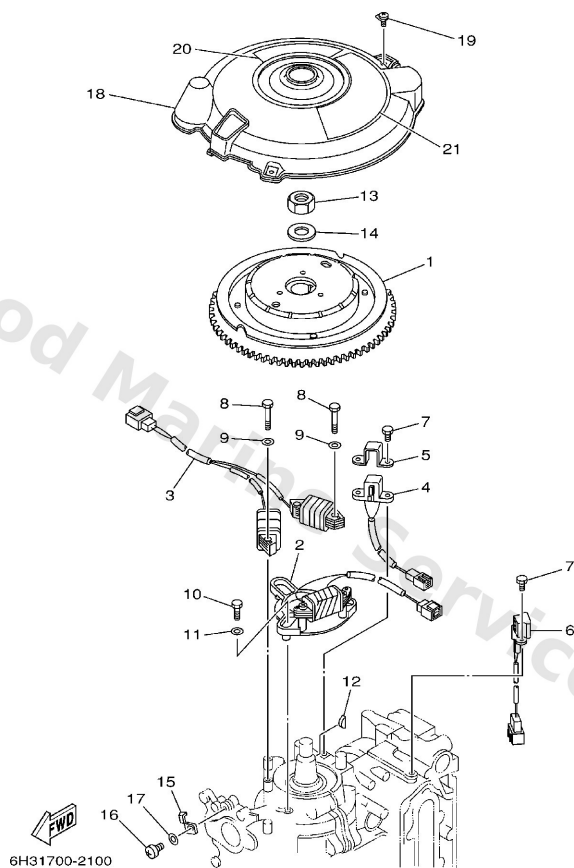
Generator



C5

Ref	Part	
1	6H2--85550--00 Rotor assembly	Buy now
2	6H28552001 Coil, charge	Buy now
3	6H2--85533--01 Coil, lighting	Buy now
4	6H2--85580--01 Coil, pulser	Buy now
5	6H2--85582--00 Attachment, pulser	Buy now
6	6H2--85895--01 Crank position sender	Buy now
7	97095--05012 Bolt, hexagon	Buy now
8	97095--06035 Bolt(j52)	Buy now
9	92995--06600 Washer, plain (646)	Buy now
10	97095--06025 Bolt	Buy now
12	90280--05015 Key, woodruff	Buy now
13	90170--20137 Nut, hexagon(663)	Buy now
14	90201--21M18 Washer, plate (663)	Buy now
15	6E5--81332--00 Plate, timing	Buy now
16	97885--06010 Screw pan head	Buy now

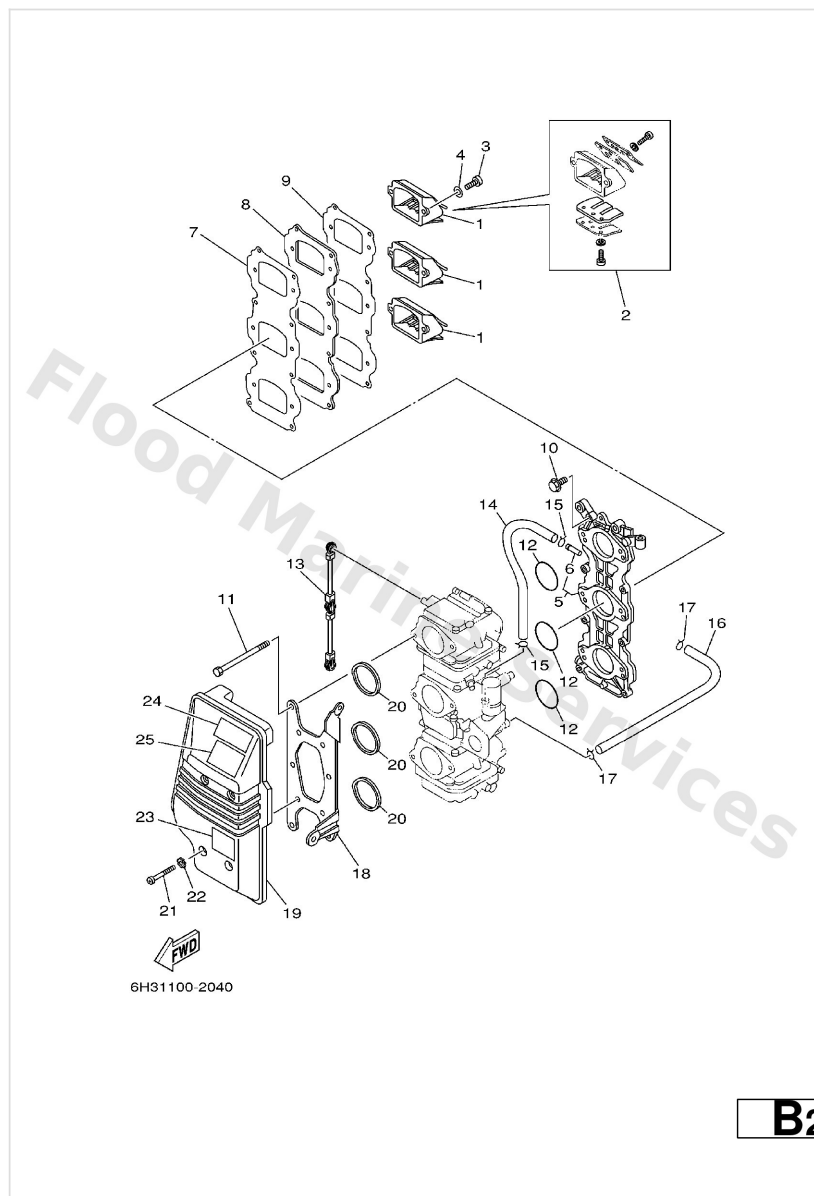
Generator



C5

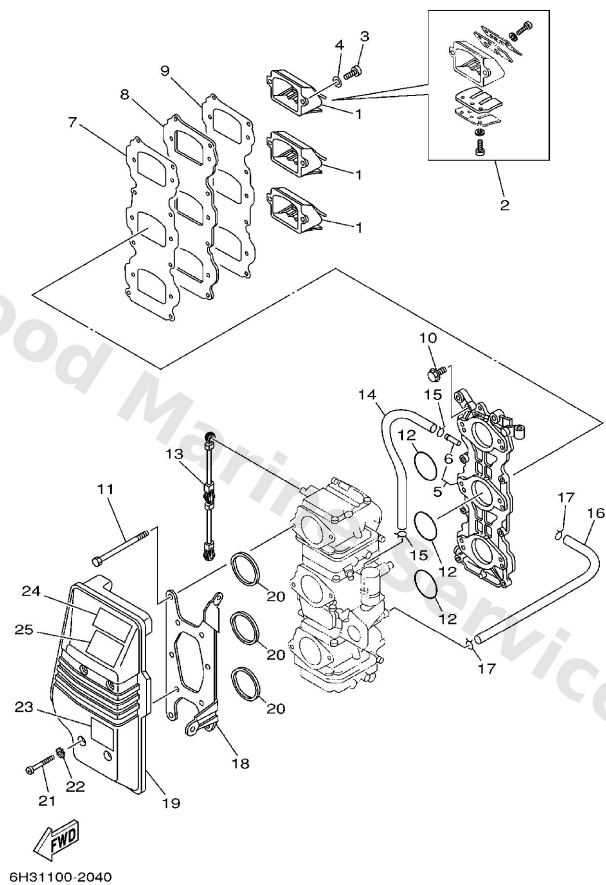
Ref	Part	
18	6H3--81337--01 Cover, flywheel	Buy now
19	90159--06M23 Screw, with washer(6b0)	Buy now
20	6H31448800 Label Caution	Buy now
21	6H3--13437--21 Mark, caution	Buy now

Intake



Ref	Part	
1	6H2--13610--00 Reed valve assembly	Buy now
1	6H3--13610--00 Reed valve assembly	Buy now
2	688--W0004--00 Reed set	Buy now
3	97880--05016 Screw, pan head(6b0)	Buy now
4	92990--05600 Washer, plain (646)	Buy now
5	62F136411094 Manifold 1	Buy now
5	6H3136411394 Manifold, intake 1	Buy now
6	6H1--14485--00 Pipe, joint	Buy now
7	6H3--13621--A1 Gasket, valve seat	Buy now
8	6H3136240094 Plate, reed valve	Buy now
9	6H3--13622--A1 Gasket, valve seat	Buy now
10	90119--06MA3 Bolt, with washer	Buy now
11	97095--06095 Bolt, hexagon deep recess	Buy now
12	6H4--14198--01 Gasket	Buy now
12	93210--39ME4 O-ring(6h2)	Buy now

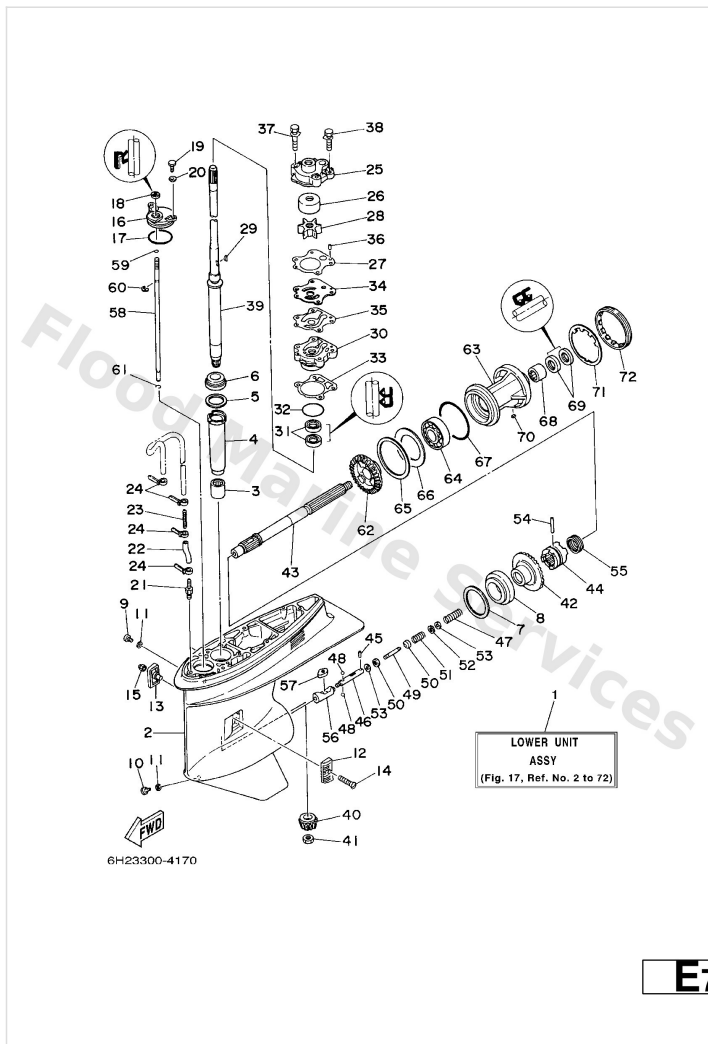
Intake



B2

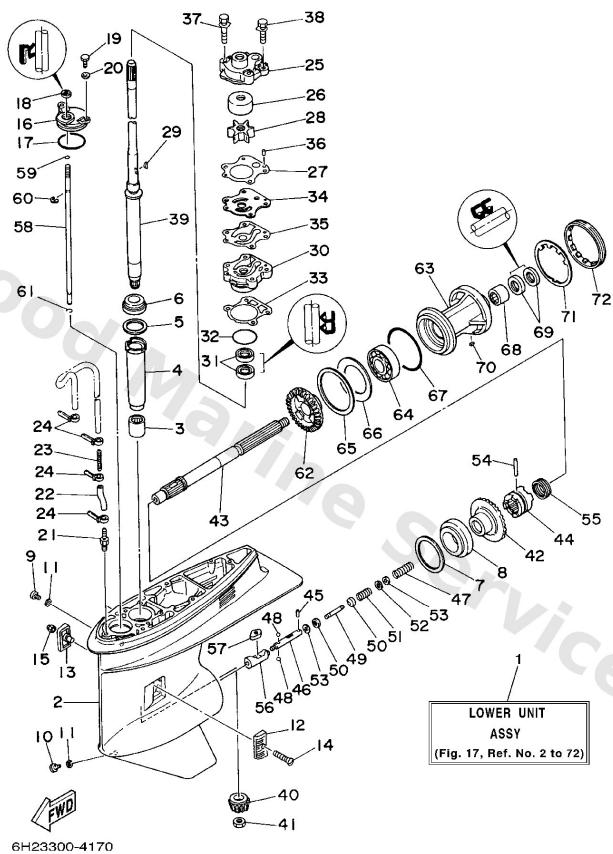
Ref	Part	
13	6H3--41217--00 Rod, accel lever	Buy now
14	90445--07255 Hose (I200)	Buy now
15	90467--06016 Clip (655)	Buy now
16	6H3--14349--00 Pipe	Buy now
17	90467--08004 Clip, pipe 6162435600	Buy now
18	6H31441310 Stay	Buy now
19	6H3--14440--02 Silencer assembly, intake	Buy now
20	6H3--14457--01 Seal	Buy now
21	97885--06045 Screw, pan head(6b0)	Buy now
22	90209--06M05 Washer (688)	Buy now
23	6H1--85711--60 Mark, caution	Buy now
24	6A1--83625--41 Mark 5	Buy now
25	6A1--83625--51 Mark 5	Buy now

Lower Casing. Drive 1



Ref	Part	
1	6H345300154D Lower unit assembly L	Buy now
2	6H1--45301--03--4D Lower casing set	Buy now
3	93315--325V1 Bearing, needle (688)	Buy now
4	688--45536--01 Sleeve, drive shaft	Buy now
5	688455870110 Shim (t:0.10mm) UR	Buy now
5	688455870112 Shim (t:0.12mm) UR	Buy now
5	688455870115 Shim (t:0.15mm) UR	Buy now
5	688455870118 Shim (t:0.18mm) UR	Buy now
5	688455870130 Shim (t:0.30mm) UR	Buy now
5	688455870140 Shim (t:0.40mm) UR	Buy now
5	688455870150 Shim (t:0.50mm) UR	Buy now
6	93332--000U3 Brg,tapered roller 50mm (688)	Buy now
7	688455670110 Shim (t:0.10mm) UR	Buy now
7	688455670112 Shim (t:0.12mm) UR	Buy now
7	688455670115 Shim (t:0.15mm) UR	Buy now

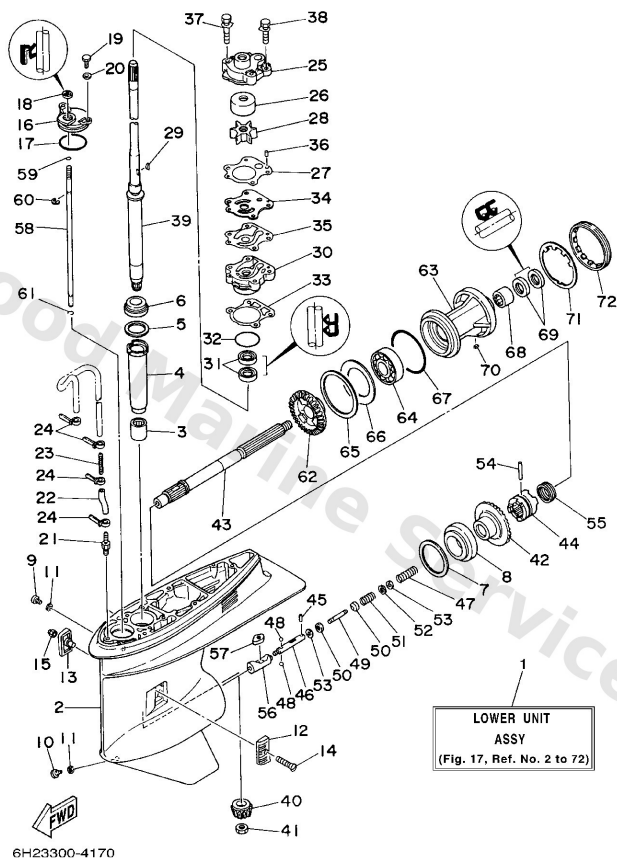
Lower Casing. Drive 1



E7

Ref	Part	
7	688455670118 Shim (t:0.18mm) UR	Buy now
7	688455670130 Shim (t:0.30mm) UR	Buy now
7	688455670140 Shim (t:0.40mm) UR	Buy now
7	688455670150 Shim (t:0.50mm) UR	Buy now
8	93332--000W7 Bearing(6b0)	Buy now
9	90340--08002 Plug, straight screw	Buy now
10	688--45341--10 Plug, drain	Buy now
11	90430--08020 Gasket	Buy now
12	6H1--45214--00 Cover, water inlet	Buy now
13	6H1--45215--00 Cover, water inlet	Buy now
14	90151--05M00 Screw, countersunk(692)	Buy now
15	90185--05002 Nut nylon (sus)(ex4)	Buy now
16	688--45321--00 Plate	Buy now
17	93210--49046 O-ring (620)	Buy now
18	93106--09014 Oil seal	Buy now

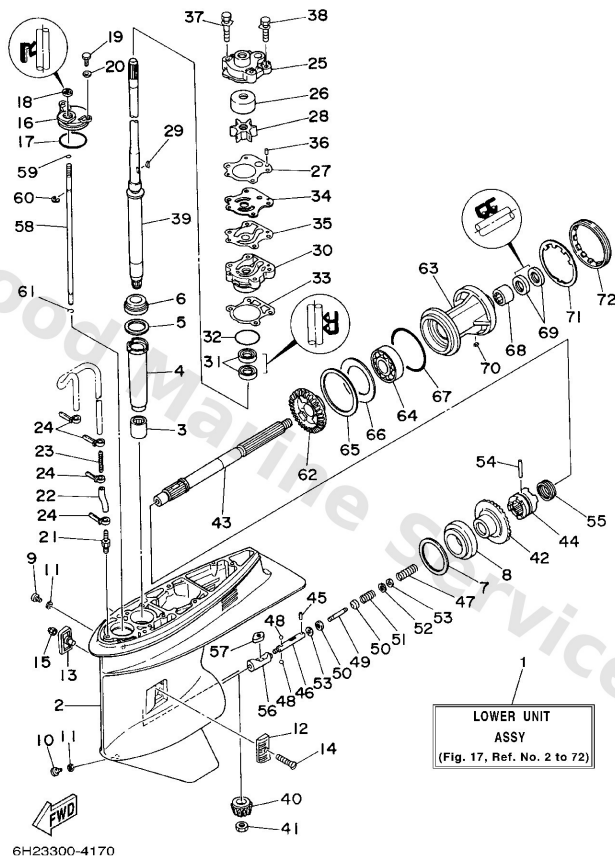
Lower Casing. Drive 1



E7

Ref	Part	
19	97095--06016 Bolt, hexagon deep recess	Buy now
20	92995--06600 Washer, plain (646)	Buy now
21	6E5--45378--00 Nipple, hose	Buy now
22	90445--07ME9 Hose (l250) L	Buy now
23	6E5--83558--10 End, nipple	Buy now
24	90465--11M10 Clamp	Buy now
25	6H3--44311--00 Housing, water pump 1	Buy now
26	663--44322--00 Insert, cartridge	Buy now
27	6H3--44315--A0 Gasket, water pump 1	Buy now
28	6H3--44352--00 Impellar	Buy now
29	90280--03M03 Key, woodruff (697)	Buy now
30	6H3443410094 Housing, water pump set	Buy now
31	93101--23070 Oil seal (663)	Buy now
32	93210--46044 O-ring	Buy now
33	688--44316--A0 Gasket, water pump 2	Buy now

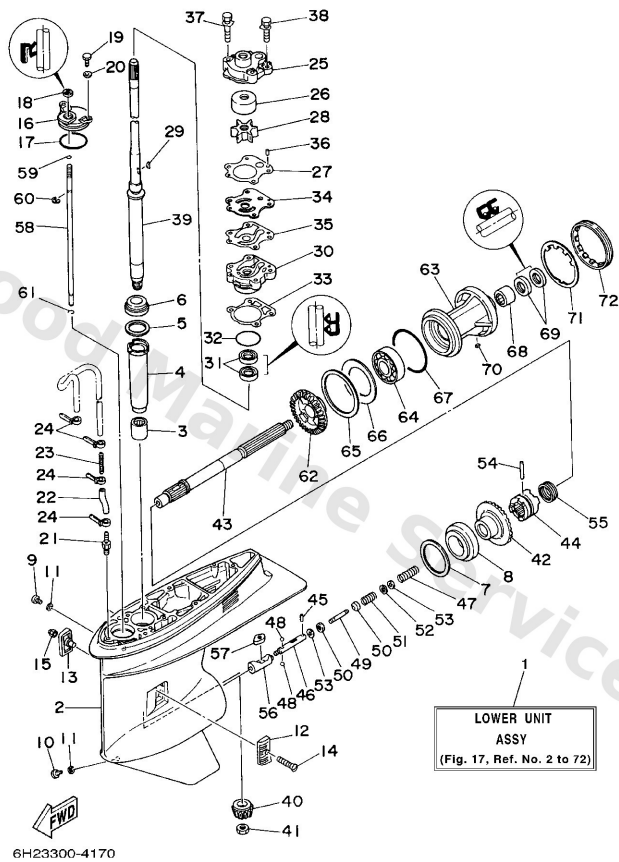
Lower Casing. Drive 1



E7

Ref	Part	
34	6H3--44323--00 Outer plate, cartridge	Buy now
35	6H3--44324--A0 Gasket, cartridge Out, plate	Buy now
36	93604--10M03 Pin, dowel (688)	Buy now
37	90119--08M33 Bolt, with washer(6b0)	Buy now
38	90119--08M14 Bolt, with washer	Buy now
39	6H34550110 Drive Shaft Comp L	Buy now
40	6K5--45551--00 Pinion	Buy now
41	90170--16M01 Nut, hexagon (688)	Buy now
42	6K5--45560--00 Gear	Buy now
43	6H1--45611--01 Shaft, propeller	Buy now
44	6H1--45631--01 Clutch, dog	Buy now
45	93603--12M11 Pin, dowel(6h1)	Buy now
46	6H1--45634--02 Slide, shift	Buy now
47	90501--16M65 Spring, compression(6h1)	Buy now
48	93503--16003 Ball	Buy now

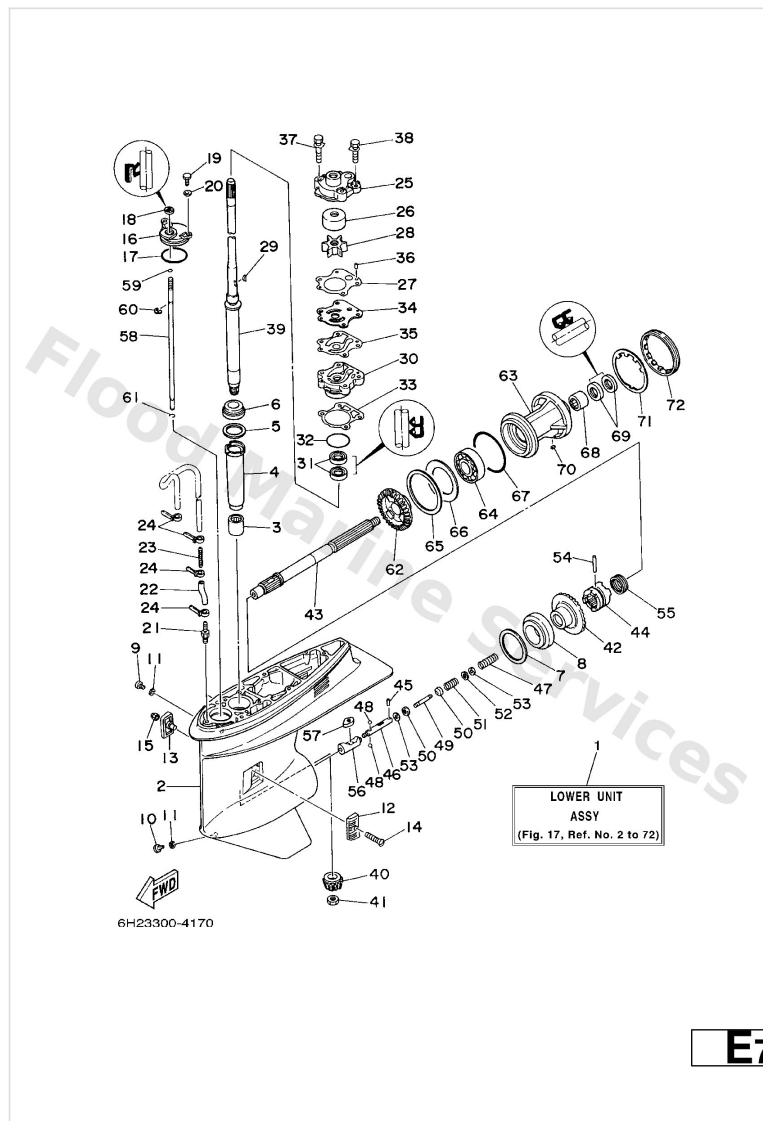
Lower Casing. Drive 1



E7

Ref	Part	
49	6H1--45668--00 Shaft, free 1	Buy now
50	6H1--45635--00 Plunger, shift	Buy now
51	90501--12M48 Spring (6h1)	Buy now
52	90201--03313 Washer, plate 8077743700	Buy now
53	90183--02M03 Nut, spring (6h1)	Buy now
54	90250--07M02 Pin, straight (688)	Buy now
55	688--45633--00 Ping, cross pin	Buy now
56	6H1--45641--01 Shifter	Buy now
57	6H1--44151--00 Cam, shift	Buy now
58	6H1--44144--00 Rod, shift 2	Buy now
59	93210--07003 O-ring (11m)	Buy now
60	99001--08600 Circlip(2r6)	Buy now
61	93450--07M00 Circlip (6e5)	Buy now
62	6H3--45571--00 Gear 2	Buy now
63	688453310094 Housing, bearing	Buy now

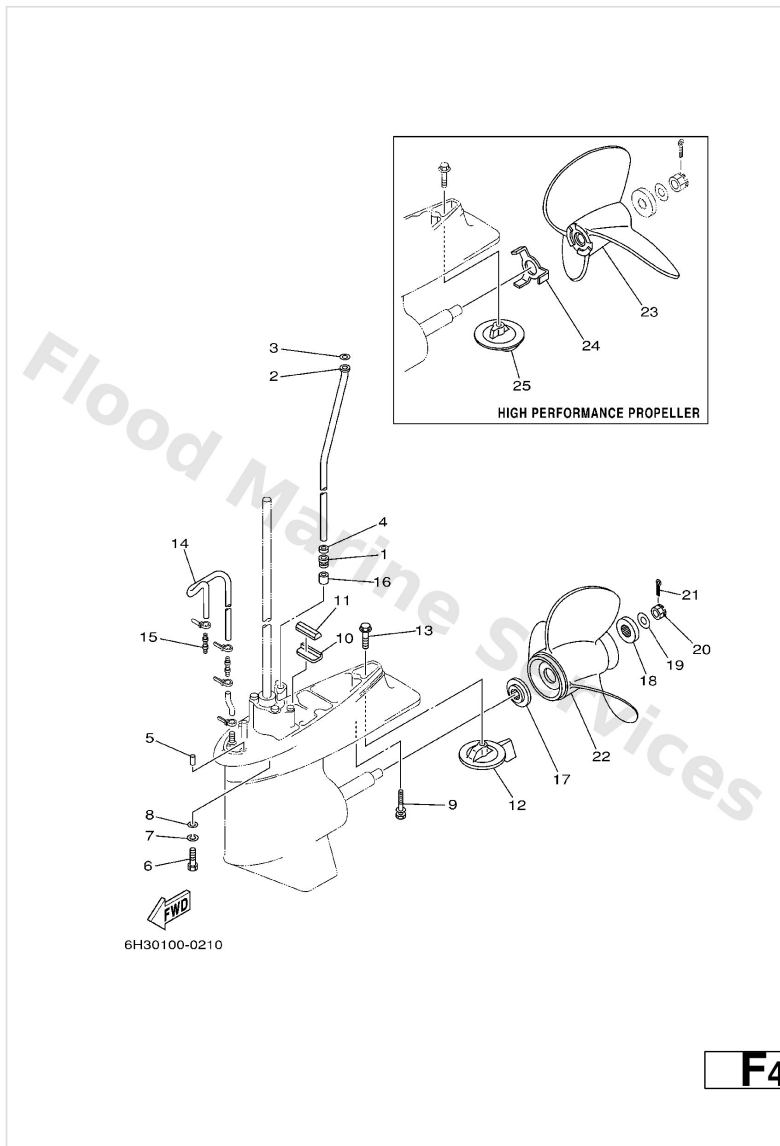
Lower Casing. Drive 1



E7

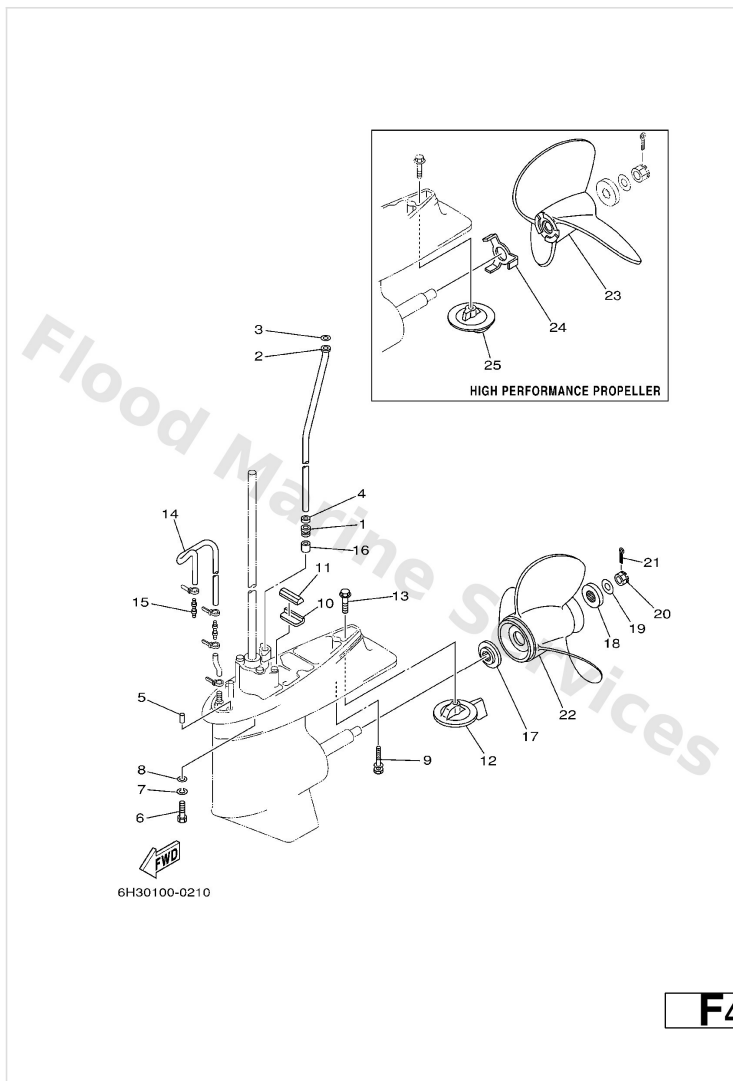
Ref	Part	
64	93306--207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
65	688455770110 Shim (t:0.10mm) UR	Buy now
65	688455770112 Shim (t:0.12mm) UR	Buy now
65	688455770115 Shim (t:0.15mm) UR	Buy now
65	688455770118 Shim (t:0.18mm) UR	Buy now
65	688455770130 Shim (t:0.30mm) UR	Buy now
65	688455770140 Shim (t:0.40mm) UR	Buy now
65	688455770150 Shim (t:0.50mm) UR	Buy now
66	688--45576--00 Washer, thrust 2	Buy now
67	93210--85M97 O-ring(6h1)	Buy now
68	93317--325U0 Brg,needle	Buy now
69	93101--25M03 Oil seal	Buy now
70	90282--04010 Key, strait(663)	Buy now
71	688--45383--02 Washer, claw	Buy now
72	688--45384--00 Nut	Buy now

Lower Casing. Drive 2



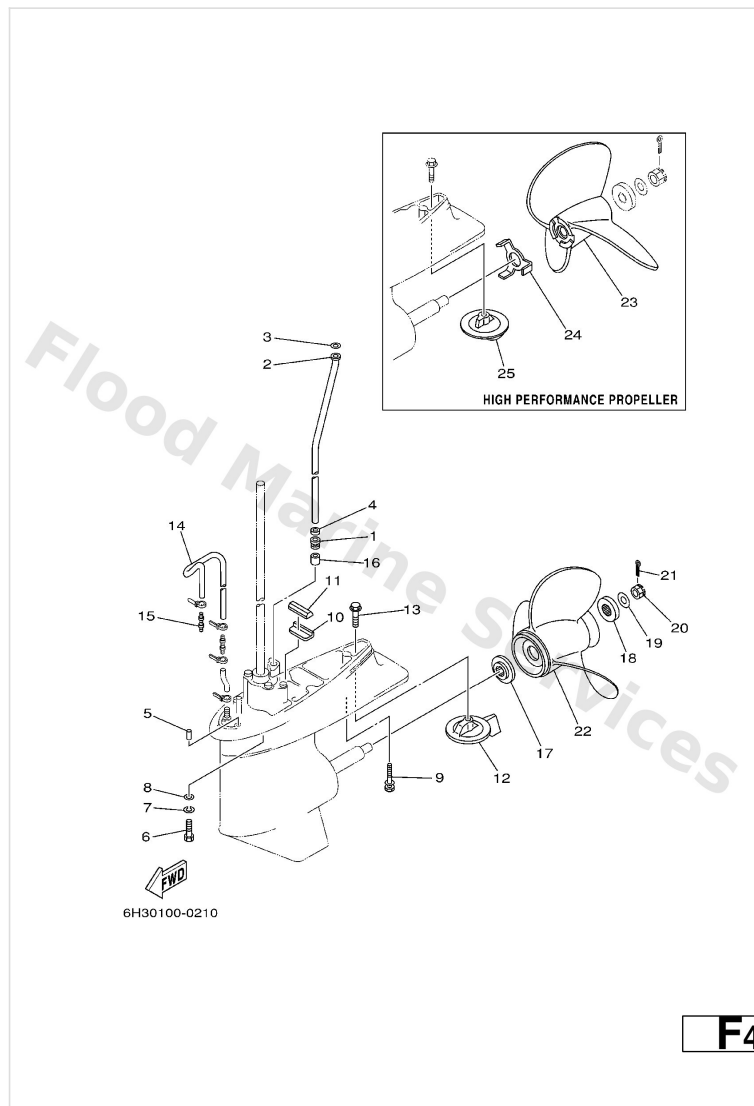
Ref	Part	
1	663--44367--00 Damper, water seal 3	Buy now
2	6H34436110 Tube, water L	Buy now
3	90202--12060 Washer, plate(663)	Buy now
4	90430--12072 Gasket	Buy now
5	93606--12019 Pin, dowel (614)	Buy now
6	97075--10040 Bolt, hexagon deep recess L	Buy now
7	92990--10100 Ybs67-10 washer, spring	Buy now
8	92990--10600 Washer, plate	Buy now
9	90119--08M84 Bolt, with washer L	Buy now
10	663--45376--00--94 Guide, seal damper	Buy now
11	688--45375--00 Damper, seal 2	Buy now
12	688--45371--02 Tab-trim	Buy now
13	90105--10M67 Bolt, hexagon (663)	Buy now
14	90445--07MF1 Hose (I570)	Buy now
15	6E5--83558--00 End, nipple	Buy now

Lower Casing. Drive 2



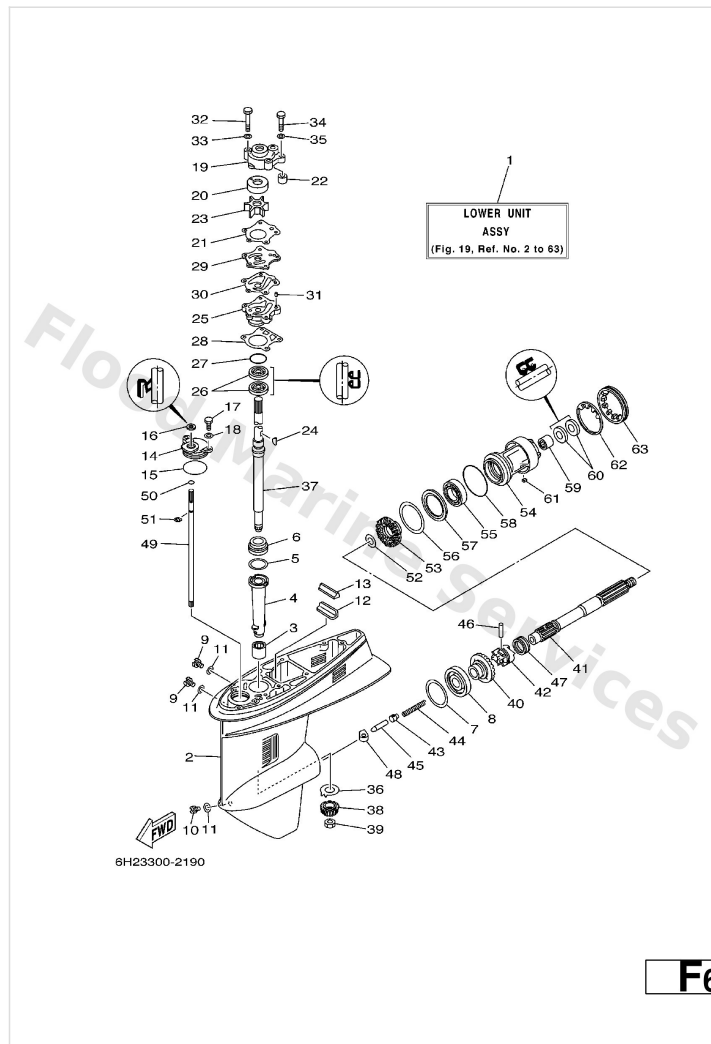
Ref	Part	
16	663--44366--00 Damper, water seal 2	Buy now
17	688--45987--01 Spacer	Buy now
18	688--45997--01 Spacer 2	Buy now
19	90201--17M00 Washer, plate(6h1)	Buy now
20	90171--16011 Nut, castle (663)	Buy now
21	91490--40025 Pin, cotter (663)	Buy now
22	6E5--45941--00--EL Propeller (3x13x19-k) UR	Buy now
22	6E5--45943--00--EL Propeller (3x12-5/8"x21"-k) UR	Buy now
22	6E5--45945--01--EL Propeller (3x13-1/4x17-k) UR	Buy now
22	6E5--45947--00--EL Propeller (3x13-1/2x15-k) UR	Buy now
22	6E5--45949--00--EL Propeller (3x13-5/8"x13"-k) UR	Buy now
22	6E5--45952--00--EL Propeller (3x13"x23"-k) UR	Buy now
22	688--45930--02--98 Propeller (3x13x17) UR	Buy now
22	688--45932--60--98 Propeller (3x13-1/2"x14"-k) UR	Buy now
22	688--45970--03--98 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing. Drive 2



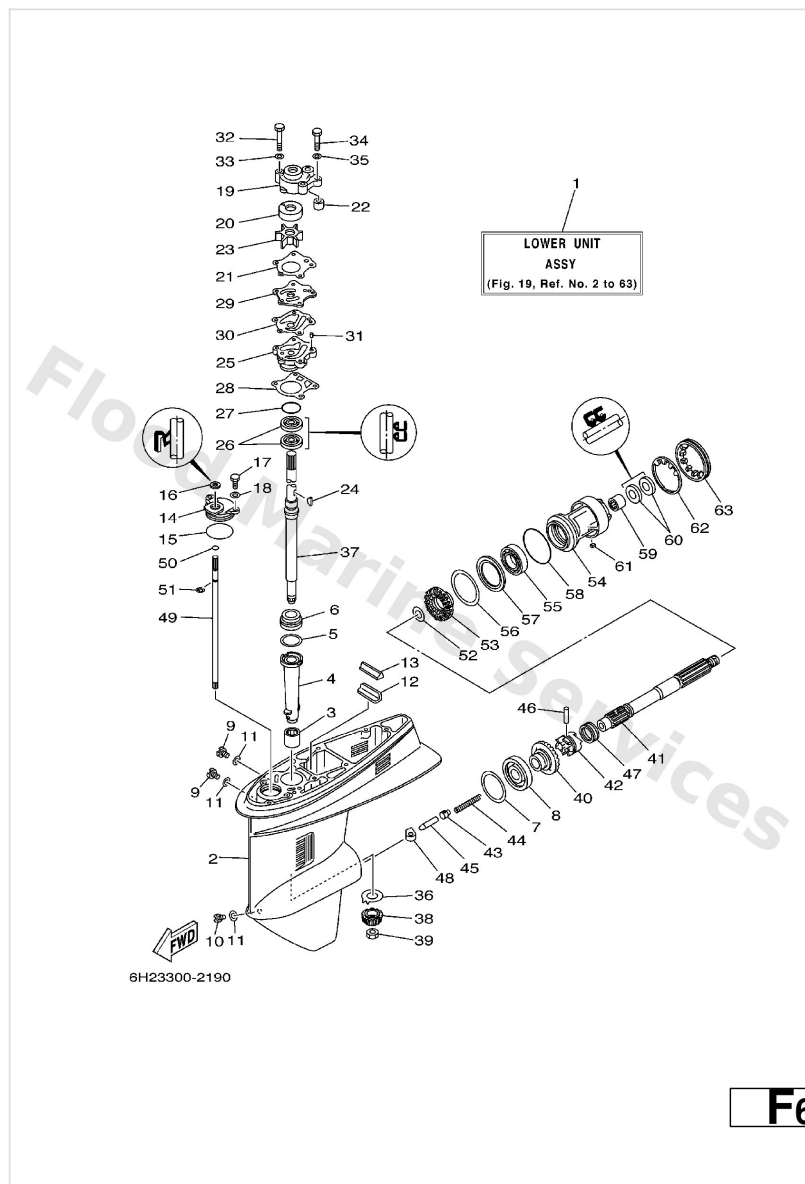
Ref	Part	
22	688--45972--02--98 Propeller (3x13"x21"-k) UR	Buy now
22	688--45974--02--98 Propeller (3x13"x23"-k) UR	Buy now
22	688--45976--01--98 Propeller (ss 3x13"x25"-k) UR	Buy now
22	688--45978--60--98 Propeller (3x13-1/2"x16"-k) UR	Buy now
22	6E5--45954--00--EL Propeller (3x14"x11"-k) UR	Buy now
22	6E5--45956--00--EL Propeller (3x13"x25"-k) UR	Buy now
23	6E5--45970--10 Propeller (ss 3x14"x20"-p) UR	Buy now
23	6E5--45972--10 Propeller (ss 3x14"x24"-p) UR	Buy now
23	6E5--45974--10 Propeller (ss 3x14"x28"-p) UR	Buy now
23	6E5--45976--10 Propeller assembly (3x14"x22"-p) UR	Buy now
23	6E5--45978--10 Propeller assembly (3x14"x26"-p) UR	Buy now
24	6E5--45994--10 Plate, tooth	Buy now
25	6E5--45371--10 Tab-trim	Buy now

Lower Casing. Drive 3



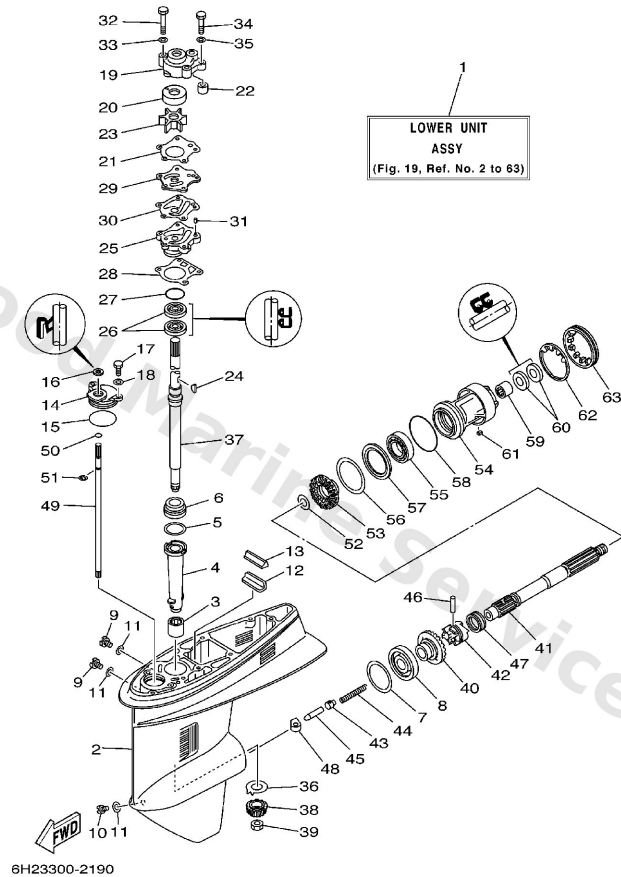
Ref	Part	
1	62F45300104D Lower Unit assembly L	Buy now
2	69745311024D Casing, lower	Buy now
3	93315322V2 Bearing Needle (698)	Buy now
4	6984553600 Sleeve Drive Shaft	Buy now
5	663--45587--01--10 Shim (t:0.10mm) UR	Buy now
5	663--45587--01--12 Shim (t:0.12mm) UR	Buy now
5	663--45587--01--15 Shim (t:0.15mm) UR	Buy now
5	663--45587--01--18 Shim (t:0.18mm) UR	Buy now
5	663--45587--01--30 Shim (t:0.30mm) UR	Buy now
5	663--45587--01--40 Shim (t:0.40mm) UR	Buy now
5	663--45587--01--50 Shim (t:0.50mm) UR	Buy now
6	93332--00001 Brg, tapered roller (409)	Buy now
7	663--45567--01--10 Shim (t:0.10mm) UR	Buy now
7	663--45567--01--12 Shim (t:0.12mm) UR	Buy now
7	663--45567--01--15 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 3



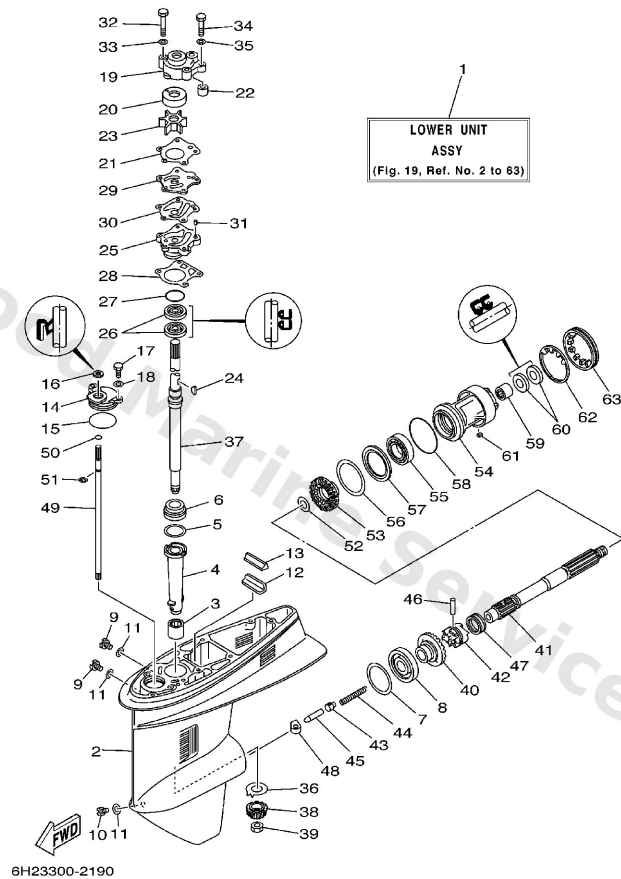
Ref	Part	
7	663--45567--01--18 Shim (t:0.18mm) UR	Buy now
7	663--45567--01--30 Shim (t:0.30mm) UR	Buy now
7	663--45567--01--40 Shim (t:0.40mm) UR	Buy now
7	663--45567--01--50 Shim (t:0.50mm) UR	Buy now
8	93332--00003 Brg,cyl-cal roller 318g ky	Buy now
9	90340--08002 Plug, straight screw	Buy now
10	688--45341--10 Plug, drain	Buy now
11	90430--08020 Gasket	Buy now
12	663--45376--00--94 Guide, seal damper	Buy now
13	6634537500 Rubber, seal 2	Buy now
14	6634532100 Plate	Buy now
15	93210--49046 O-ring (620)	Buy now
16	93106--09014 Oil seal	Buy now
17	97095--06016 Bolt, hexagon deep recess	Buy now
18	92995--06600 Washer, plain (646)	Buy now

Lower Casing. Drive 3



Ref	Part	
19	6634431102 Housing, water pump	Buy now
20	663--44322--00 Insert, cartridge	Buy now
21	663--44315--A0 Gasket,water pump 1	Buy now
22	663--44366--00 Damper, water seal 2	Buy now
23	6H3--44352--00 Impellar	Buy now
24	90280--03M03 Key, woodruff (697)	Buy now
25	663443410094 Housing, water pump	Buy now
26	93101--23070 Oil seal (663)	Buy now
27	93210--41042 O-ring (132)	Buy now
28	663--44316--A0 Gasket,water pump 2	Buy now
29	663--44323--00 Outer plate, cartridge	Buy now
30	663--44324--A0 Gasket,cartridge outer plate	Buy now
31	93604--08062 Pin,dowel (626)	Buy now
32	9709508055 Bolt, hexagon	Buy now
33	92995--08600 Washer, plain (663)	Buy now

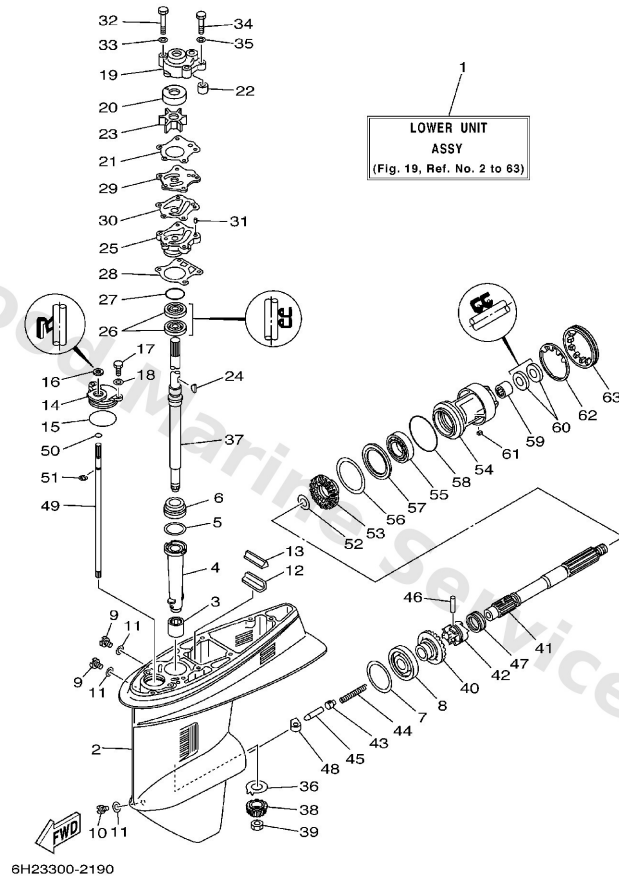
Lower Casing. Drive 3



F6

Ref	Part	
34	97095--08045 Bolt, hexagon	Buy now
36	6634555200 Bearing, plain	Buy now
37	62F4550110 Drive Shaft Comp.	Buy now
38	6754555100 Pinion (14T)	Buy now
39	90170--12138 Nut hexagon(663)	Buy now
40	6754556000 Gear (24T)	Buy now
41	6974561100 Shaft, propeller	Buy now
42	6634563101 Clutch, dog	Buy now
43	663--45634--00 Slide, shift	Buy now
44	9050116233 Spring compression(663)	Buy now
45	6884563500 Plunger, shift	Buy now
46	90250--06023 Pin, strait (663)	Buy now
47	663--45633--00 Ring, cross pin	Buy now
48	663--44151--00 Cam, shift	Buy now
49	6K54414400 Rod, shift	Buy now

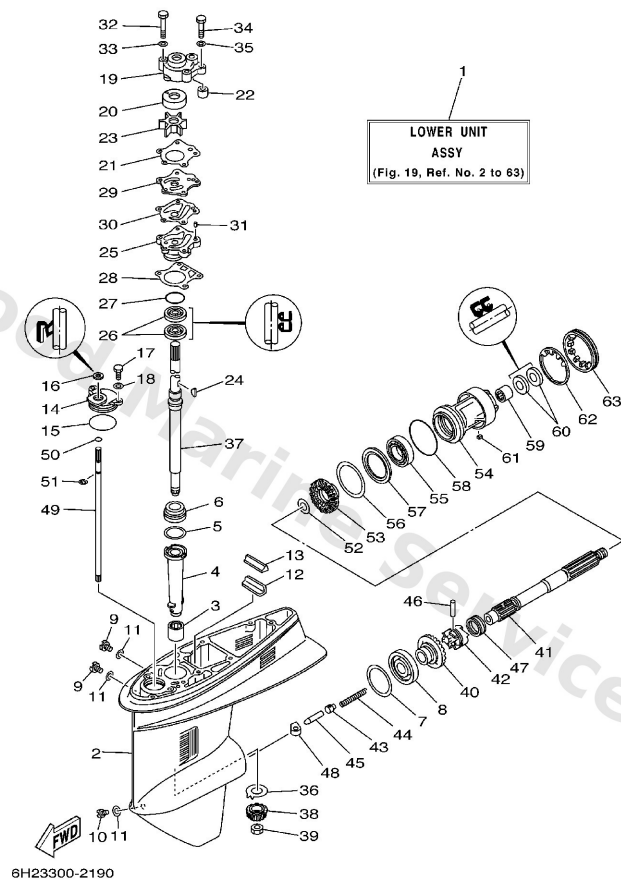
Lower Casing. Drive 3



F6

Ref	Part	
50	93210--07003 O-ring (11m)	Buy now
51	99001--08600 Circlip(2r6)	Buy now
52	90201--22429 Washer, plate(663)	Buy now
53	6754557101 Gear 2	Buy now
54	663453310094 Housing, bearing	Buy now
55	9330600702 Brg,r-b 6007 62mm 150g ky	Buy now
56	663455770110 Shim (t:0.10mm)	Buy now
56	663455770112 Shim (t:0.12mm)	Buy now
56	663455770115 Shim (t:0.15mm)	Buy now
56	663455770118 Shim (t:0.18mm)	Buy now
56	663455770130 Shim (t:0.30mm)	Buy now
56	663455770140 Shim (t:0.40mm)	Buy now
56	663455770150 Shim (t:0.50mm)	Buy now
57	6634557600 Washer, thrust 2	Buy now
58	9321066M98 O-ring(6h4)	Buy now

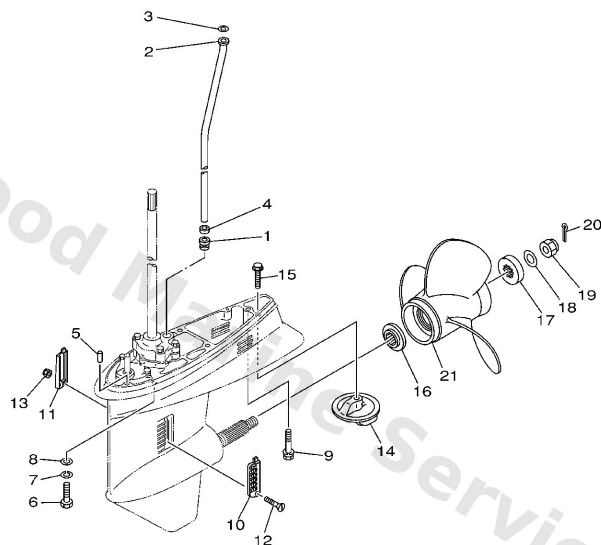
Lower Casing. Drive 3



F6

Ref	Part	
59	93317--22204 Brg,cyl-cal roller 25.5g nt	Buy now
60	93101--22067 Oil seal (22x36x6-663)	Buy now
61	90282--04010 Key, strait(663)	Buy now
62	9021448M03 Washer, claw(697)	Buy now
63	6974538400 Nut	Buy now

Lower Casing. Drive 4

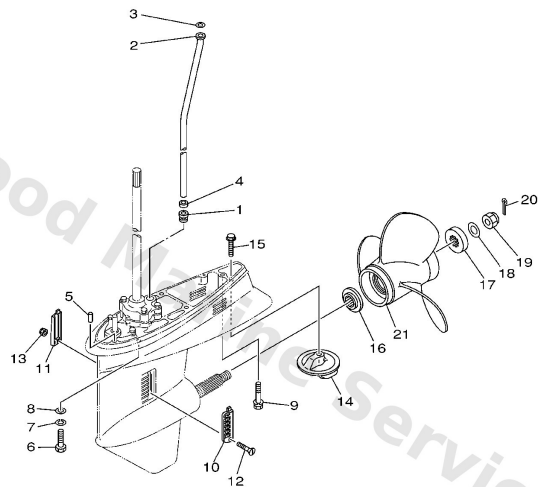


62F0300-0230

A5

Ref	Part	
1	663--44367--00 Damper, water seal 3	Buy now
2	6H34436110 Tube, water L	Buy now
3	90202--12060 Washer, plate(663)	Buy now
4	90430--12072 Gasket	Buy now
5	93606--12019 Pin, dowel (614)	Buy now
6	97075--10040 Bolt, hexagon deep recess	Buy now
7	92990--10100 Ybs67-10 washer, spring	Buy now
8	92990--10600 Washer, plate	Buy now
9	90119--08M84 Bolt, with washer	Buy now
10	688--45214--02 Cover, water inlet	Buy now
11	688--45215--02 Cover, water inlet	Buy now
12	9015205M05 Screw, countersunk	Buy now
13	90185--05002 Nut nylon (sus)(ex4)	Buy now
14	6794537100 Tab trim	Buy now
15	90105--10M67 Bolt, hexagon (663)	Buy now

Lower Casing. Drive 4

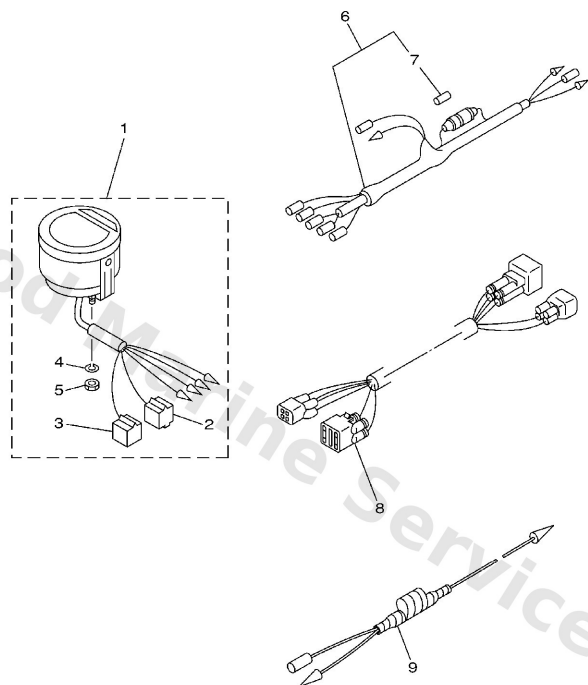


62F0300-0230

A5

Ref	Part	
16	663--45987--02 Spacer	Buy now
17	670--45997--02 Spacer	Buy now
18	92990--16200 958-58204-00 washer,plain	Buy now
19	90171--16011 Nut, castle (663)	Buy now
20	91490--40025 Pin, cotter (663)	Buy now
21	663--45930--00--98 Propeller (3x10-1/4"x14"-g) UR	Buy now
21	663--45945--02--EL Propeller (3x11-1/8"x13"-g) UR	Buy now
21	663--45952--02--EL Propeller (3x11-3/8x12-g) UR	Buy now
21	663--45976--00--98 Propeller (3x10-1/4"x15"-g) UR	Buy now
21	6H5--45943--00--EL Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
21	6H5--45958--00--EL Propeller (3x10-1/4"x14"-g) UR WITH LIP CUP	Buy now
21	663--45970--60--98 Propeller (3x11-3/4"x12"-g) UR	Buy now
21	663--45972--60--98 Propeller (3x12"x11"-g) UR	Buy now
21	663--45974--60--98 Propeller (3x11-1/2"x13"-g) UR	Buy now
21	663--45978--00--98 Propeller (3x10-1/4"x16"-g) UR	Buy now

Meter

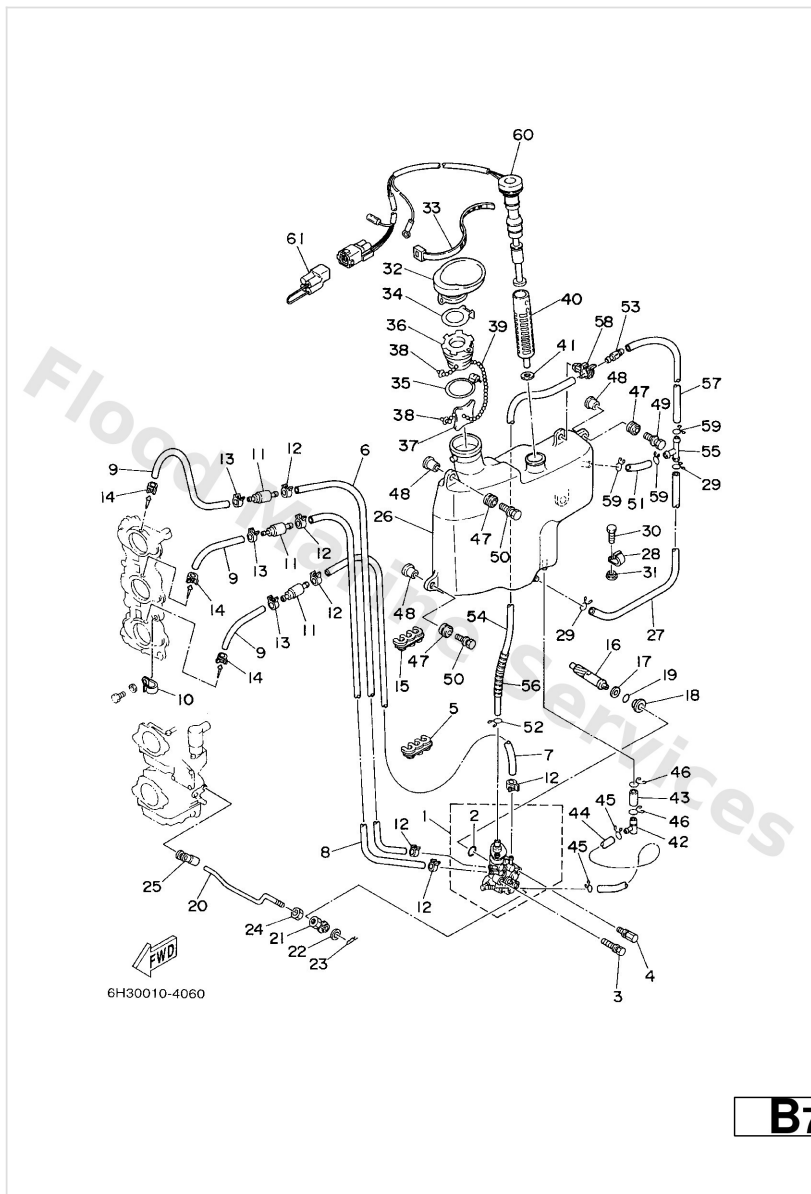


6H31100-2230

B6

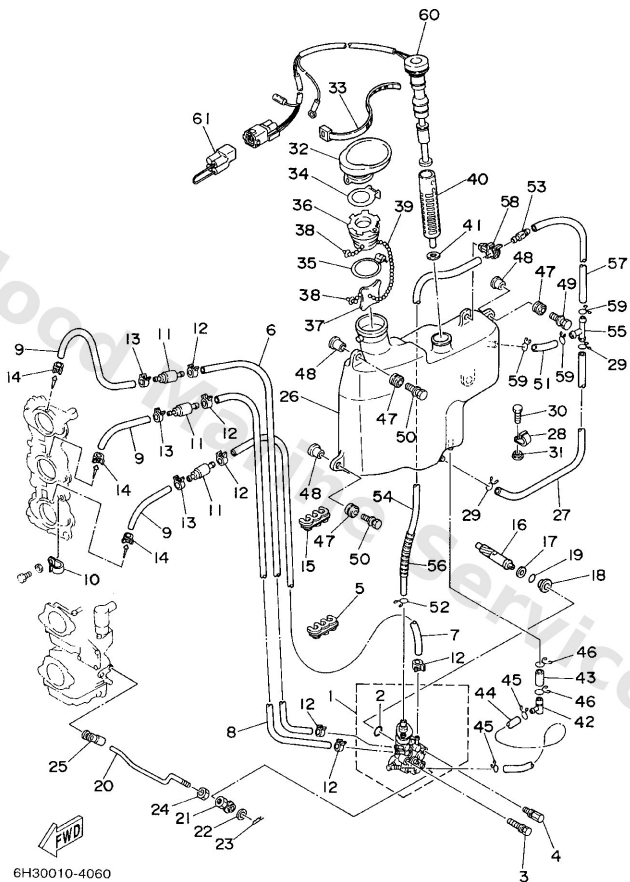
Ref	Part	
1	6Y5--8350T--01 Digital tachometer assembly AP	Buy now
2	9E450--04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450--04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990--04100 Ybs67-4 washer, spring	Buy now
5	95380--04600 Nut,hex	Buy now
6	6Y5--83553--00 Wire, lead (l=2.5m) AP	Buy now
7	1E6--82151--00 Fuse (10a)	Buy now
8	68F--82553--70 Extension, wire lead (7m) AP	Buy now
9	6H4--81315--11 Lead wire assembly AP	Buy now

Oil Pump



Ref	Part	
1	62F1320000 Oil Injection Pump assembly	Buy now
1	6H3--13200--02 Oil injection pump assembly	Buy now
2	93210--19MA7 O-ring(6r0)	Buy now
3	90109--06M39 Bolt(6h0)	Buy now
4	90109--06M40 Bolt(6h0)	Buy now
5	90464--07M05 Clamp (6g5)	Buy now
6	90445--07M44 Hose (I390)	Buy now
7	90445--07M23 Hose (I570)	Buy now
8	90445--07MA5 Hose (I200)	Buy now
9	90445--07M87 Hose(62t)	Buy now
10	90465--06M86 Clamp	Buy now
11	6E9--13183--70 Valve check	Buy now
12	90468--07M02 Clip (6e5)	Buy now
16	6H3--11537--01 Gear, driven	Buy now
17	90201--08M93 Washer, plate (6g5)	Buy now

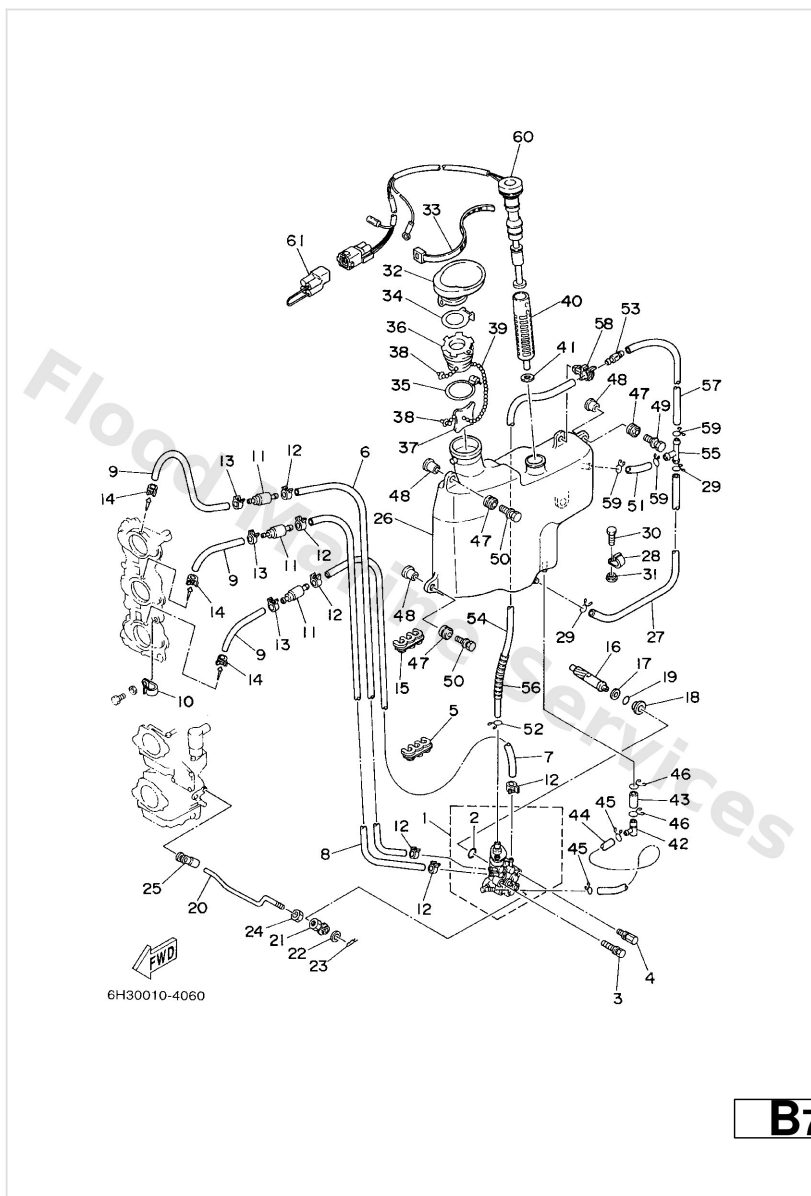
Oil Pump



B7

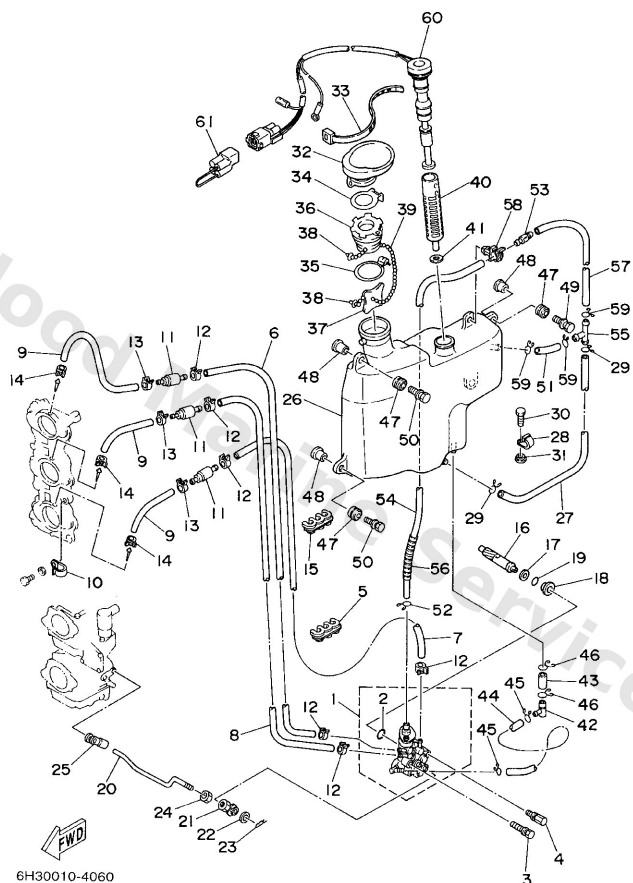
Ref	Part	
18	6H1--13117--01 Collar, distance	Buy now
19	93210--13M04 93210-13m04	Buy now
20	6H3--41241--01 Rod, link	Buy now
21	6H1--41237--00 Joint, link	Buy now
22	90202--05088 Washer, plate (666)	Buy now
23	90468--05M03 Clip(6j8)	Buy now
24	95380--05600 Nut, hexagon (663)	Buy now
25	6E9--41237--00 Joint, link	Buy now
26	6H3--21707--06 Oil tank comp.	Buy now
27	90445--11M03 Hose (l360)	Buy now
28	90465--11M27 Clamp(6h1)	Buy now
29	90467--11M08 Clip(72x)	Buy now
30	97095--06016 Bolt, hexagon deep recess	Buy now
31	90387--06M31 Coller (6a0)	Buy now
32	6H3--21752--00 Tube, filler 1	Buy now

Oil Pump



Ref	Part	
33	90465--13M30 Clamp	Buy now
34	63D--2176M--00 Hook	Buy now
35	63D--2175R--00 Hook, band	Buy now
36	6H4--21770--00 Oil tank cap assembly	Buy now
37	6J8--21758--00 Washer, special 2	Buy now
38	6H1--21757--00 Washer, special 1	Buy now
39	6H1--24633--00 Chain, Ball	Buy now
40	6J8--13411--00 Strainer, oil	Buy now
41	6J8--13414--00 Gasket, strainer cover	Buy now
42	6H1--13435--00 Nipple	Buy now
43	90445--08M01 Hose (I30)	Buy now
44	6H1--21766--01 Pipe, oil	Buy now
45	90467--08004 Clip, pipe 6162435600	Buy now
46	90467--12M11 Clip(6k8)	Buy now
47	6A0--82317--00 Damper, ignition coil	Buy now

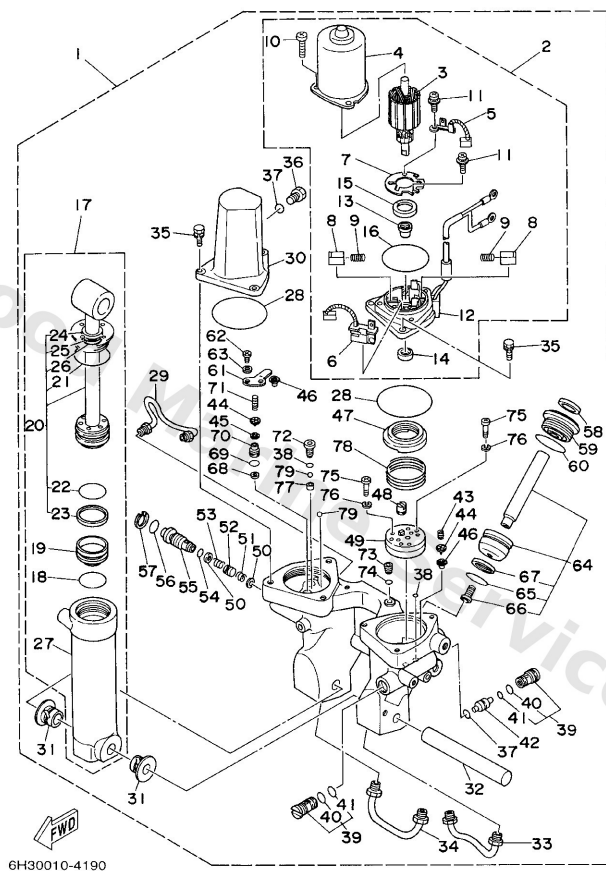
Oil Pump



B7

Ref	Part	
48	624--42542--00 Collar	Buy now
49	90119--06M65 Bolt, with washer	Buy now
50	90119--06M88 Bolt, with washer	Buy now
51	90445--11M21 Hose (I70)	Buy now
52	90467--10M04 Clip, pipe 1 (6e9)	Buy now
53	6J8--21744--00 Breather	Buy now
54	90445--11M15 Hose (I360)	Buy now
55	6E5--24378--00 Pipe, joint 3	Buy now
56	90446--10M01 Tube (6e5)	Buy now
57	90445--11M02 Hose (I100)	Buy now
58	90464--11M23 Clamp(6h4)	Buy now
60	6H38572016 Oil level gauge assembly	Buy now
61	6R5--82582--B0 Cover, wire harness AP	Buy now

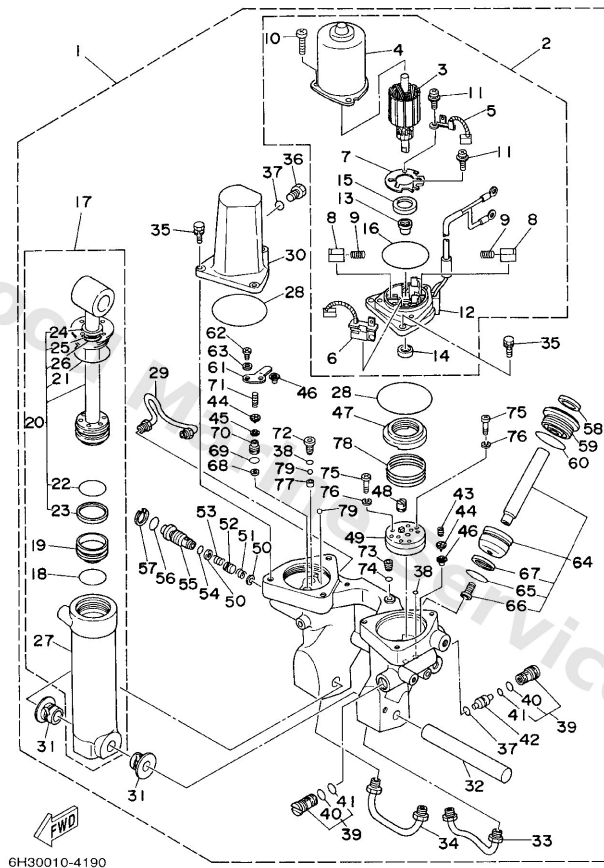
Power Trim & Tilt Assy



E3

Ref	Part	
1	62F43800034D Power trim & tilt assembly	Buy now
1	6H143800164D Power trim & tilt assembly	Buy now
2	6H1--43880--02 Motor assembly	Buy now
3	6H1--43805--10 Armature assembly	Buy now
4	6H1--43804--10 Stator assembly	Buy now
5	6H1--43891--10 Brush	Buy now
6	6H1--43892--10 Breaker comp. (brush 2)	Buy now
7	6H1--4380F--10 Plate, brush holder	Buy now
8	6H1--4380J--10 Holder, brush	Buy now
9	6H1--4386K--10 Spring, brush	Buy now
10	97885--05016 Screw, pan head(6b0)	Buy now
11	97607--04310 Screw, pan head(6g8)	Buy now
12	6H1--43881--10 Frame, end	Buy now
13	6H1--4380H--10 Metal	Buy now
14	93102--08M43 Oil seal(6b0)	Buy now

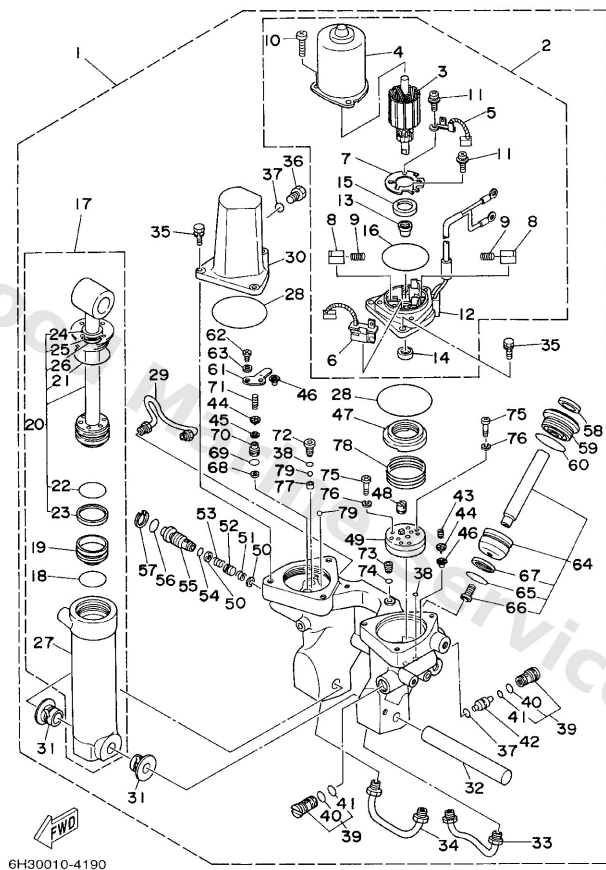
Power Trim & Tilt Assy



E3

Ref	Part	
15	6H1--4380G--10 Plate	Buy now
16	6H1--43865--10 O-ring	Buy now
17	6H1--43840--11 Power tilt assembly	Buy now
18	6H1--43861--10 O-ring	Buy now
19	6H1--43814--11 Piston, free	Buy now
20	6H1--43810--11 Tilt piston sub assembly	Buy now
21	6H1--43861--00 O-ring	Buy now
23	6H1--43871--10 Ring, back up	Buy now
24	6H1--43812--00 Seal dust	Buy now
25	6H1--43872--10 Ring, back up	Buy now
26	93210--18397 O-ring (6g5)	Buy now
27	6H1--43813--10 Cylinder, tilt	Buy now
28	93210--64488 93210-64488	Buy now
29	6H1--43835--10 Pipe	Buy now
30	6H1--43828--10 Body, reservoir	Buy now

Power Trim & Tilt Assy

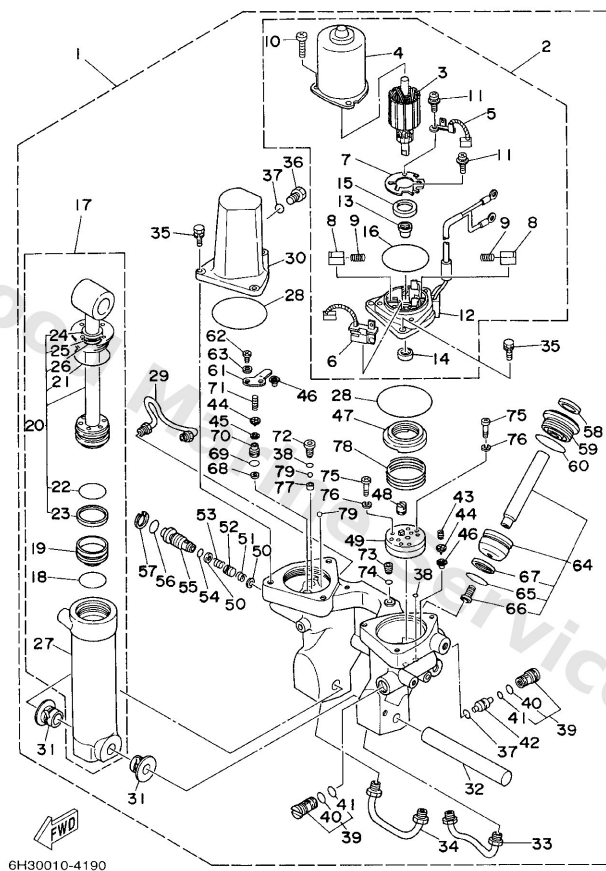


6H30010-4190

E3

Ref	Part	
31	90386--18M14 Bushing (6e5)	Buy now
32	6E5--43818--00 Pin, lower shock mount	Buy now
33	6H1--43833--10 Pipe	Buy now
34	6H1--43834--00 Pipe	Buy now
35	97595--06420 Bolt(7u8)	Buy now
36	6H1--43829--00 Plug, reservoir	Buy now
37	93210--09165 O-ring	Buy now
38	93210--064A5 O-ring(61a)	Buy now
39	6T4--43802--03 Valve sub assembly	Buy now
40	6H1--43866--00 O-ring	Buy now
41	6H1--43867--00 O-ring	Buy now
42	6H1--43841--11 Piston, shuttle	Buy now
43	6H1--43856--10 Spring, down relief	Buy now
44	6H1--43844--10 Pin, valve support	Buy now
45	6H1--4384G--11 Seal, relief valve	Buy now

Power Trim & Tilt Assy

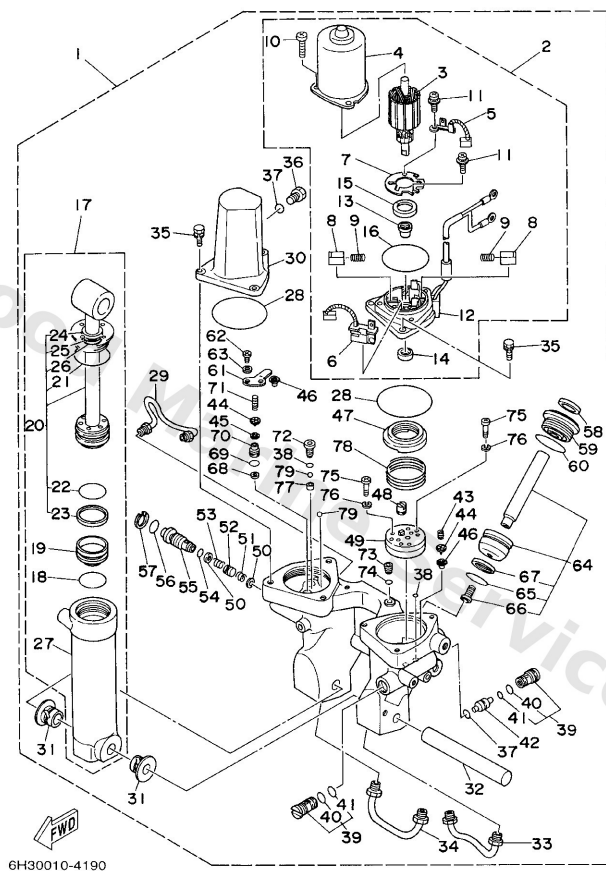


6H30010-4190

E3

Ref	Part	
46	6H1--4384F--10 Seal, main valve	Buy now
47	6H1--43817--01 Filter 2	Buy now
48	6H1--43831--10 Connector, shaft	Buy now
49	6H1--43830--11 Gear pump assembly	Buy now
50	6H1--43847--00 Seat, manual valve	Buy now
51	6H1--43899--00 Spring, manual release	Buy now
52	6H1--4382A--10 Adaptor 1	Buy now
53	6H1--43854--00 Spring, manual release	Buy now
54	93210--10M74 O-ring	Buy now
55	6H1--43845--00 Screw, manual release	Buy now
56	9321018M75 O-ring (6e5)	Buy now
57	6H1--43875--00 Ring, snap	Buy now
58	6H1--43822--10 Seal, trim dust	Buy now
59	6H1--43821--11 Screw, trim cylinder end	Buy now
61	6H1--4384E--20 Spring, trim	Buy now

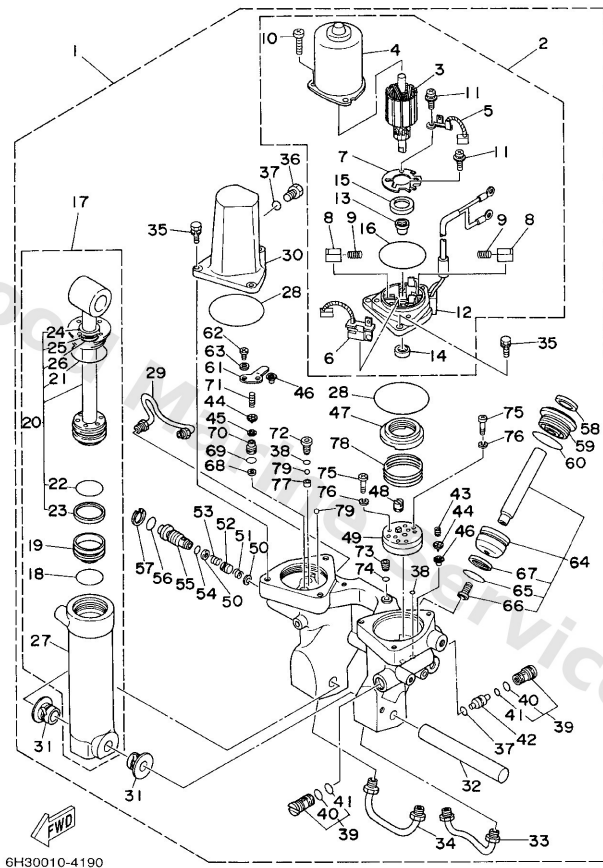
Power Trim & Tilt Assy



E3

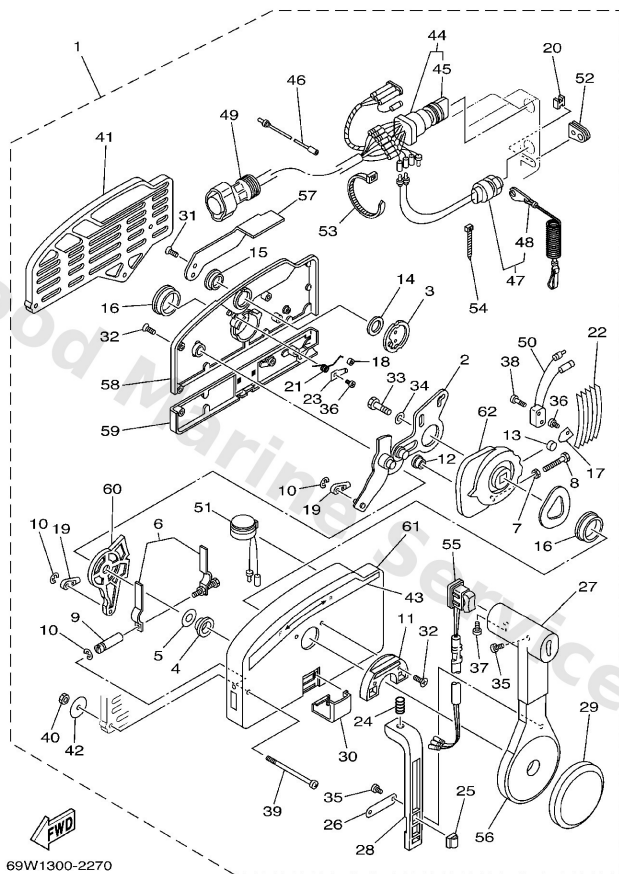
Ref	Part	
62	9850105010 Screw, pan head(62x)	Buy now
63	9290105200 Ybs66-5 washer, plain	Buy now
64	6H1--43820--11 Piston sub assembly	Buy now
65	6H1--43864--00 O-ring	Buy now
66	91318--08016 Bolt, socket	Buy now
67	6H1--43874--00 Ring, back up	Buy now
68	6H1--43816--00 Filter 1	Buy now
69	6H1--43896--00 O-ring (2h7)	Buy now
70	6H1--43895--12 Seat, relief valve	Buy now
71	62F4385500 Spring, up relief	Buy now
71	6H1--43855--11 Spring, up relief	Buy now
72	6H1--43843--11 Screw, valve lock	Buy now
73	6H1--4388E--11 Plug, taper screw	Buy now
74	6H1--43868--00 O-ring	Buy now
75	9850104025 Screw, pan head	Buy now

Power Trim & Tilt Assy



Ref	Part	
76	9290104100 Ybs67-4 washer, spring	Buy now
77	6H1--4387J--00 Washer, special 2	Buy now
78	6H1--4385H--00 Spring, seal	Buy now
79	93505--32038 Ball(7fk)	Buy now

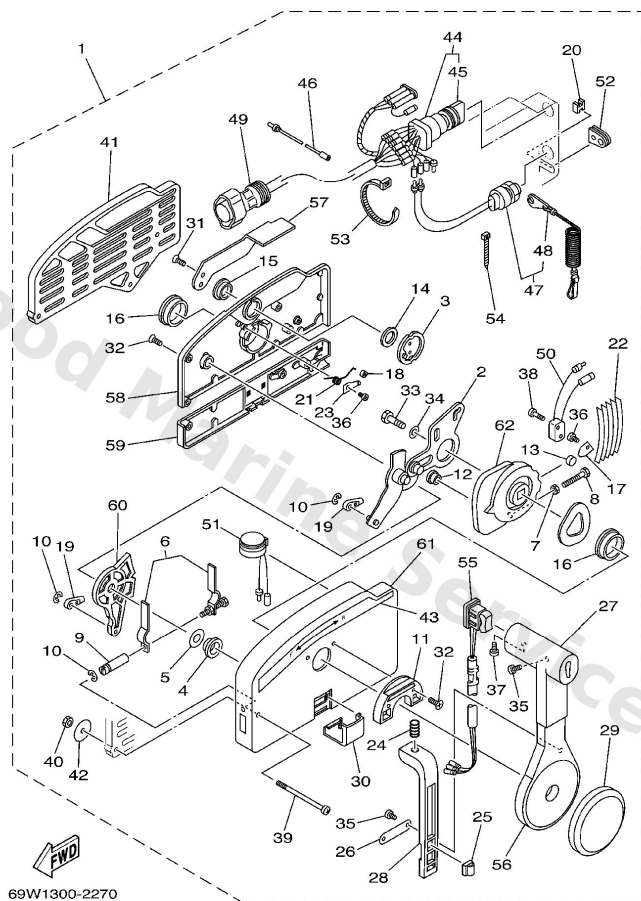
Remote Control Assy



B3

Ref	Part	
1	703--48207--17 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	703--48261--01 Arm, throttle	Buy now
3	703--48153--00 Shaft, free accel.	Buy now
4	703--48235--00 Bushing	Buy now
5	703--48268--00 Spacer 3	Buy now
6	703--48264--00 Throttle, friction	Buy now
7	95380--05600 Nut, hexagon (663)	Buy now
8	97380--05025 28 -	Buy now
9	703--48265--00 Shaft Friction	Buy now
10	93430--06024 Circlip (701)	Buy now
11	703--48245--00 Plate, lock	Buy now
12	703--48252--00 Roller, cam	Buy now
13	701--48248--00 Roller, free accel	Buy now
14	703--48198--00 Washer, wave 3	Buy now
15	703--48243--00 Bushing 3	Buy now

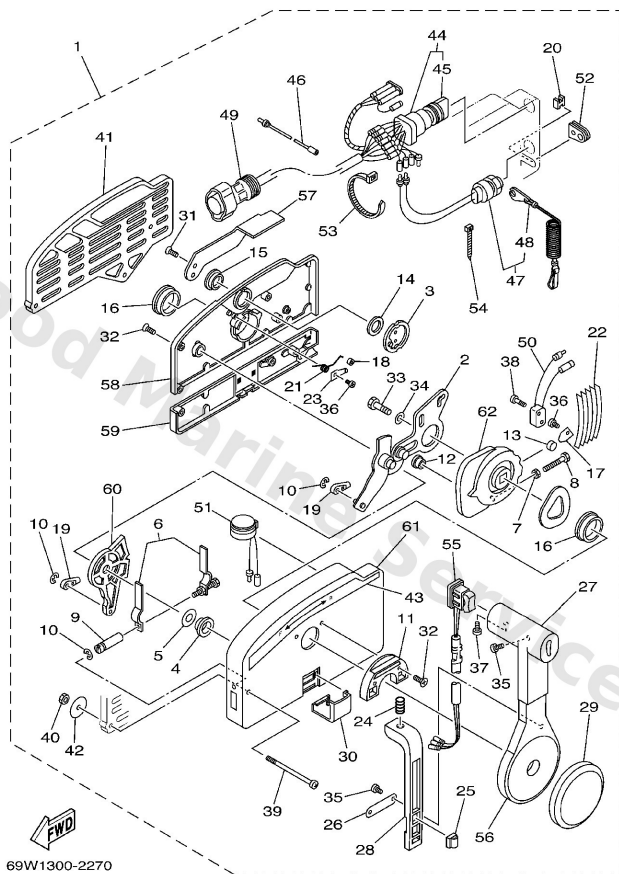
Remote Control Assy



B3

Ref	Part	
16	703--48236--00 Bushing	Buy now
17	703--48189--00 Retainer	Buy now
18	703--48234--00 Roller, detent	Buy now
19	703--48345--01 Cable end, remote control 2	Buy now
20	703--48358--00 Anchor, cable	Buy now
21	703--48244--00 Spring, free accel.	Buy now
22	703--48238--00 Spring, detent	Buy now
23	703--48246--00 Spacer 1	Buy now
24	703--48227--00 Spring, neutral lock	Buy now
25	703--82594--00 Clamp WITH PT/T SW.	Buy now
26	703--48226--00 Plate, stopper	Buy now
27	703--48222--00 Grip, control lever SINGLE	Buy now
28	703--48223--00 Lock, neutral	Buy now
29	703--48225--00 Cover	Buy now
30	703--48219--00 Cover, lead	Buy now

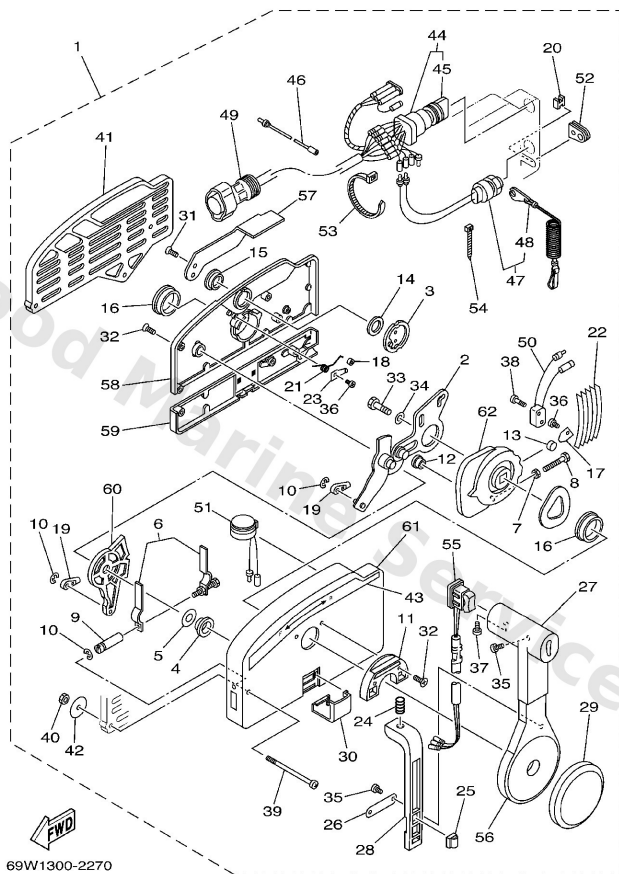
Remote Control Assy



B3

Ref	Part	
31	703--48281--00 Screw, flat head	Buy now
32	703--48282--00 Screw	Buy now
33	97380--08030 Bolt, hexagon (fj1)	Buy now
34	92990--08600 Washer, plain (663)	Buy now
35	98580--04010 Screw, pan head (e56)	Buy now
36	98580--04006 Screw, pan head (7h3)	Buy now
37	98580--05010 Screw, pan head(62x)	Buy now
38	98580--03015 Screw, pan head (n151)	Buy now
39	703--48291--10 Screw	Buy now
40	95380--06600 Nut(661)	Buy now
41	703--48293--10 Spacer, remote control SINGLE	Buy now
42	701--48287--00 Washer 1	Buy now
43	703--48215--00 Graphic	Buy now
44	703--82510--43 Main switch assembly	Buy now
45	703--82577--00 Cap, key	Buy now

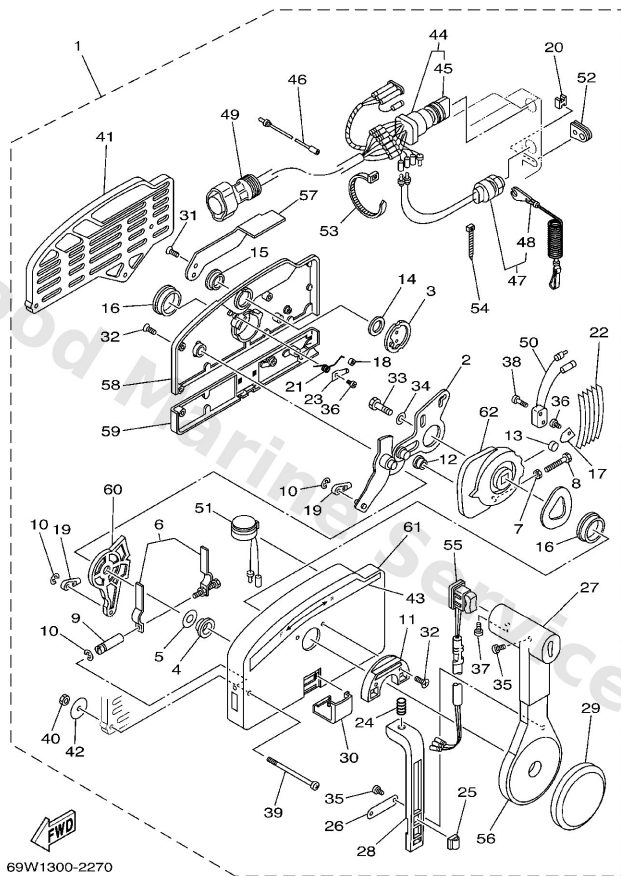
Remote Control Assy



B3

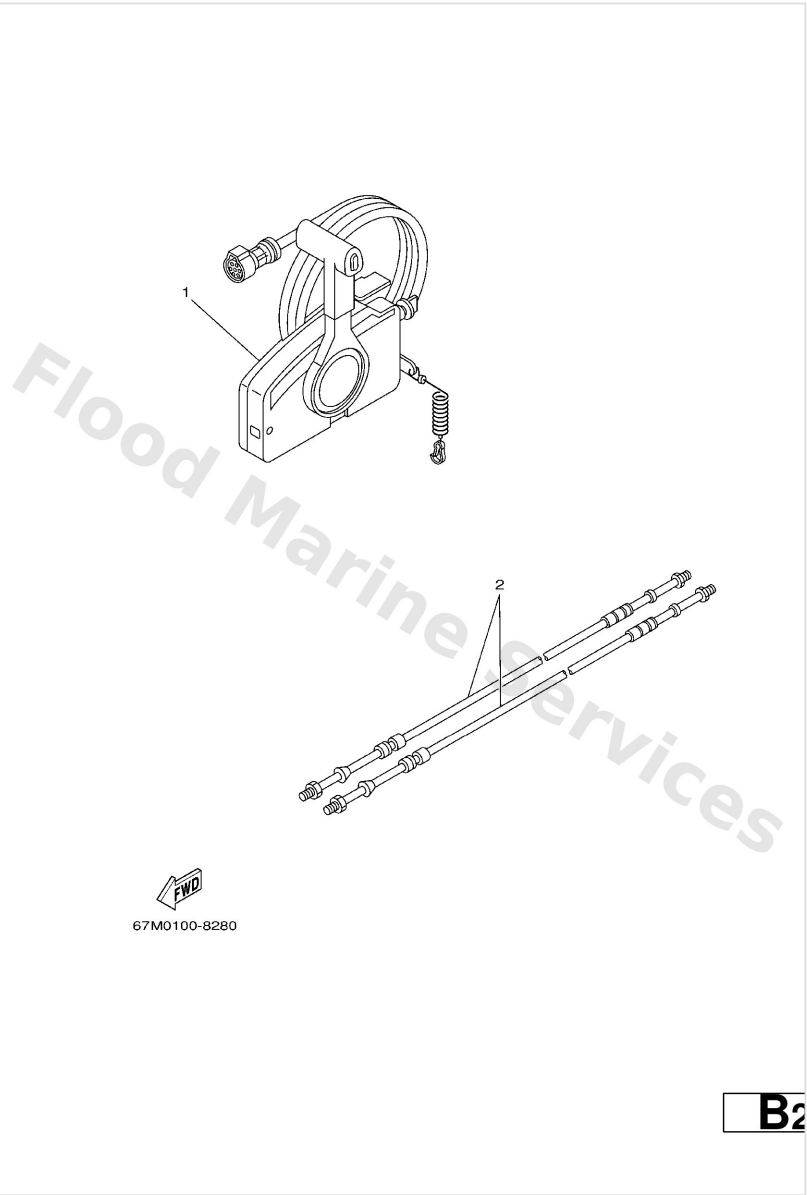
Ref	Part	
46	703--82531--00 Wire, lead	Buy now
47	688--82575--01 Engine stop switch assembly	Buy now
48	682--82556--00 Lanyard, stop switch	Buy now
49	688--8258A--20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703--82540--00 Neutral switch assembly	Buy now
51	703--83383--A0 Buzzer	Buy now
52	703--48284--10 Grommet	Buy now
53	703--82591--00 Band	Buy now
54	703--82592--00 Band	Buy now
55	703--82563--12 Trim & tilt switch assembly	Buy now
56	703--48221--00 Grip	Buy now
57	703--48152--00 Knob, free accel	Buy now
58	703--48212--00 Rear housing	Buy now
59	703--48213--00 Back, panel	Buy now
60	703--48271--00 Arm, shift	Buy now

Remote Control Assy



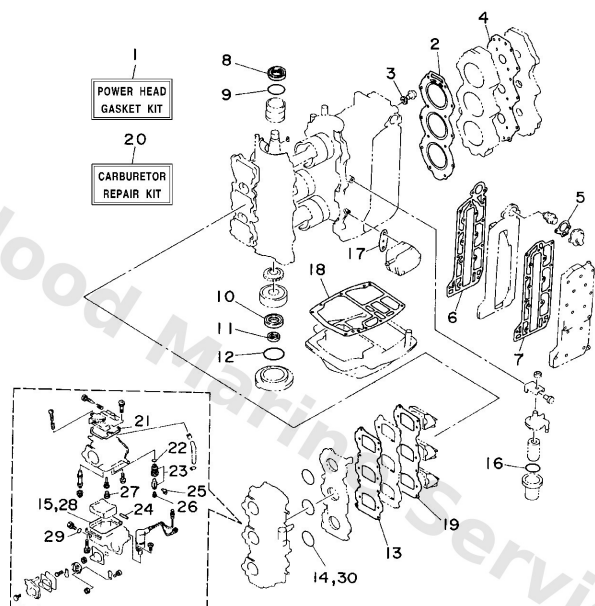
Ref	Part	
61	703--48211--01 Housing,1	Buy now
62	703--48232--00 Drive gear	Buy now

Remote Control Box



Ref	Part	
1	703--48207--17 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	701--48320--00 Cable, Remote Control L=12F UR	Buy now
2	701--48320--20 Cable, Remote Control L=13F UR	Buy now
2	701--48320--30 27 – UR	Buy now
2	701--48320--50 Cable, Remote Control L=15F UR	Buy now
2	701--48320--60 Cable, Remote Control L=16F UR	Buy now
2	701--48320--80 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1

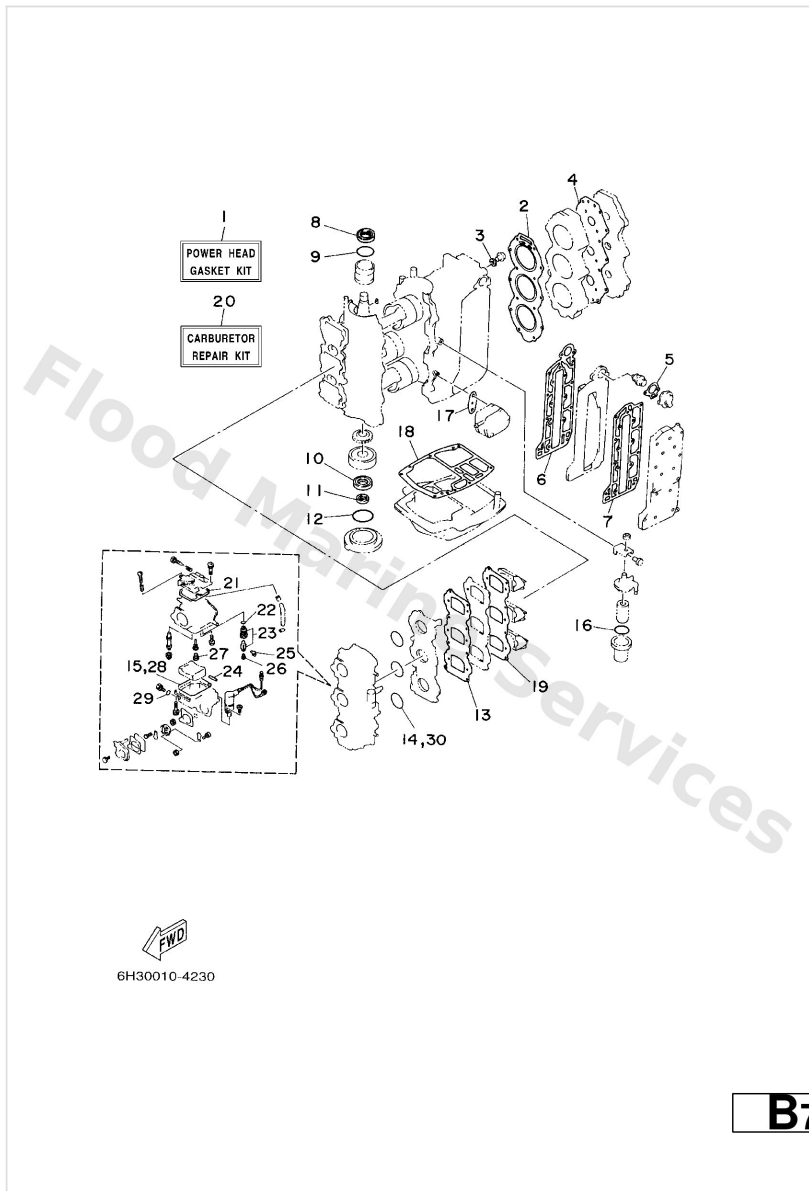


FWD
6H30010-4230

B7

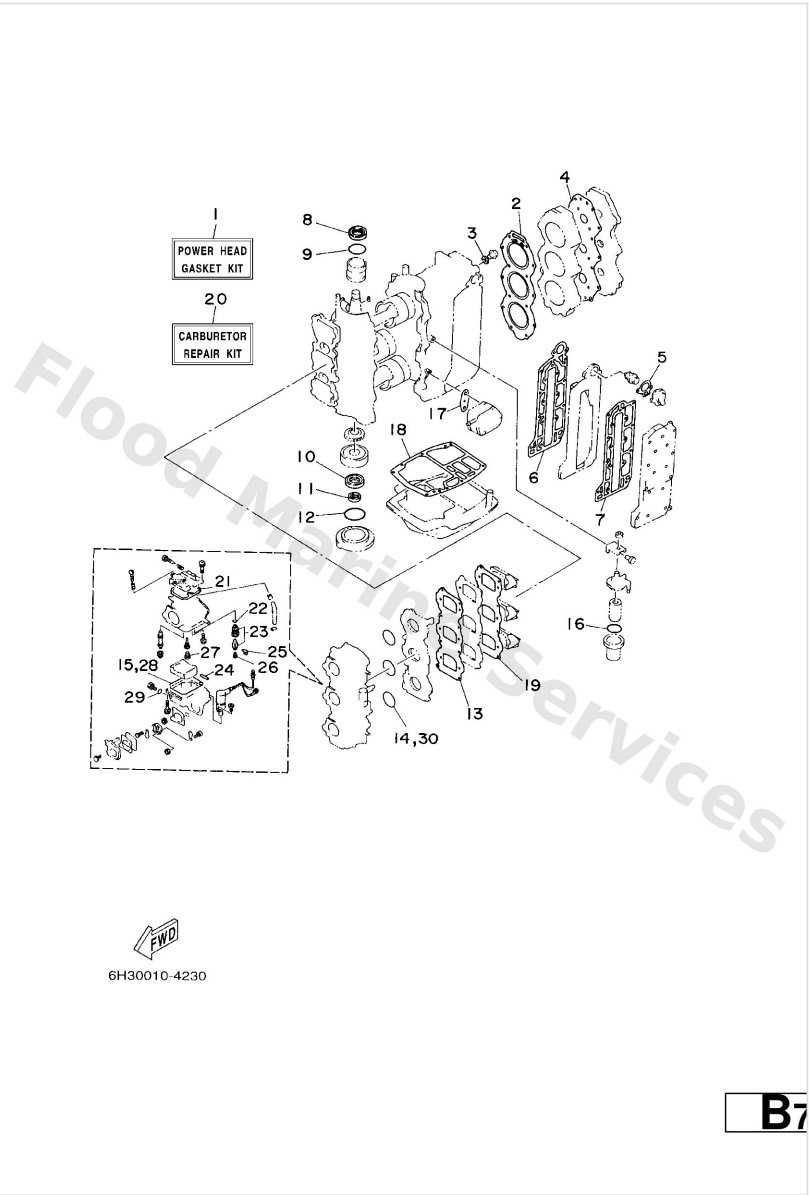
Ref	Part	
1	62FW000101 Power Head Gasket Kit	Buy now
1	6H3--W0001--02 Power head gasket kit AUTO CHOKE	Buy now
2	6H311181A1 Gasket, cylinder head 1	Buy now
3	90430--14115 Gasket (663)	Buy now
4	6H3--11193--A1 Gasket, head cover 1	Buy now
5	6H3--12414--A1 Gasket, cover	Buy now
6	6H3--41112--A0 Gasket, exhaust inner cover	Buy now
7	6H3--41114--A0 Gasket, exhaust outer cover	Buy now
8	93102--36M24 Oil seal(52w)	Buy now
9	93210--46M16 O-ring (688)	Buy now
10	93102--30M23 Oil seal (6h3)	Buy now
11	93106--18M01 Oil seal (6h3)	Buy now
12	93210--65M50 O-ring	Buy now
13	6H3--13621--A1 Gasket, valve seat	Buy now
14	6H4--14198--01 Gasket	Buy now

Repair Kit 1



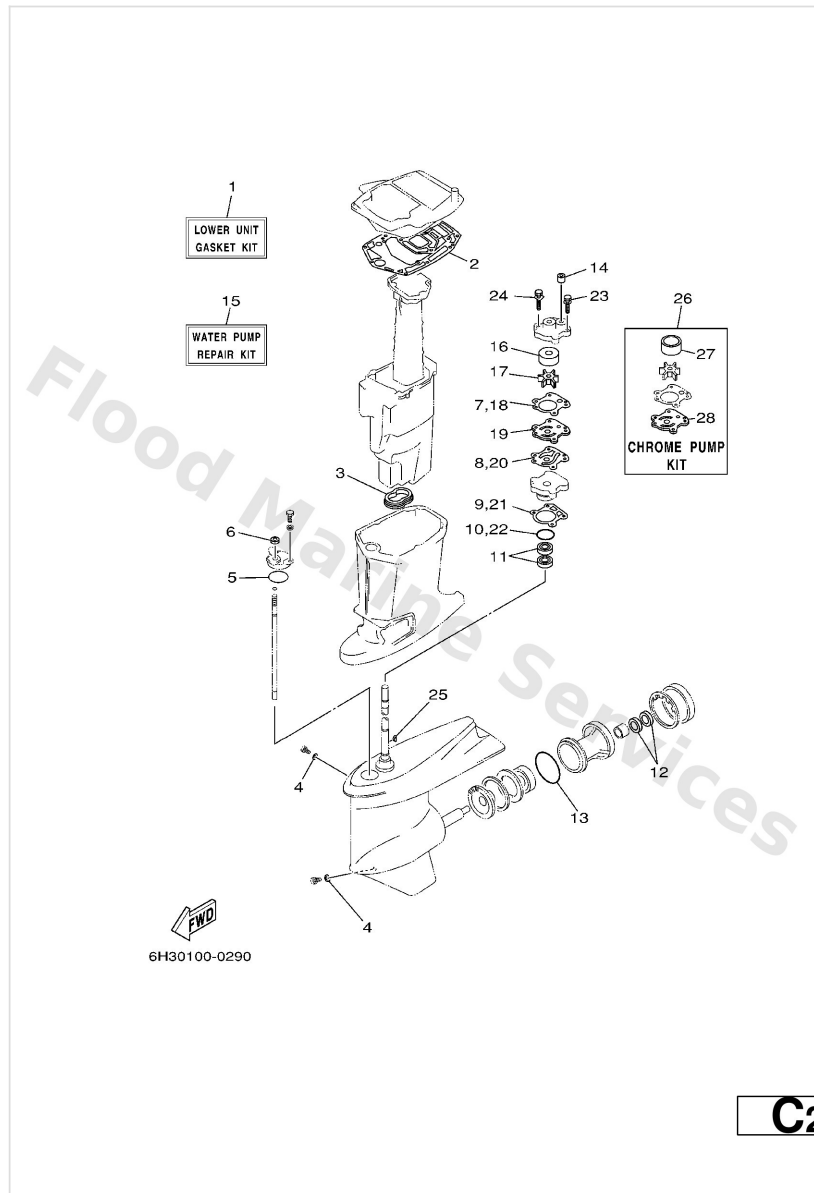
Ref	Part	
14	93210--39ME4 O-ring(6h2)	Buy now
15	6H4--14984--00 Gasket, float chamber	Buy now
16	93210--32738 O-ring(1wg)	Buy now
17	650--24431--A0 Gasket,fuel pump	Buy now
18	6H3--45113--A0 Gasket, upper casing	Buy now
19	6H3--13622--A1 Gasket, valve seat	Buy now
20	62FW009300 Carburetor Repair Kit	Buy now
20	6H2--W0093--10 Carburetor repair kit AUTO CHOKE	Buy now
21	6H4--14147--00 O-ring	Buy now
22	93210--04228 O-ring (371)	Buy now
23	6H31459000 Needle valve assembly	Buy now
23	6H4--14590--00 Needle valve assembly	Buy now
24	6H4--14548--00 Pin, float arm	Buy now
25	663--14159--00 Clip	Buy now
26	676--14186--00 Pin, valve	Buy now

Repair Kit 1



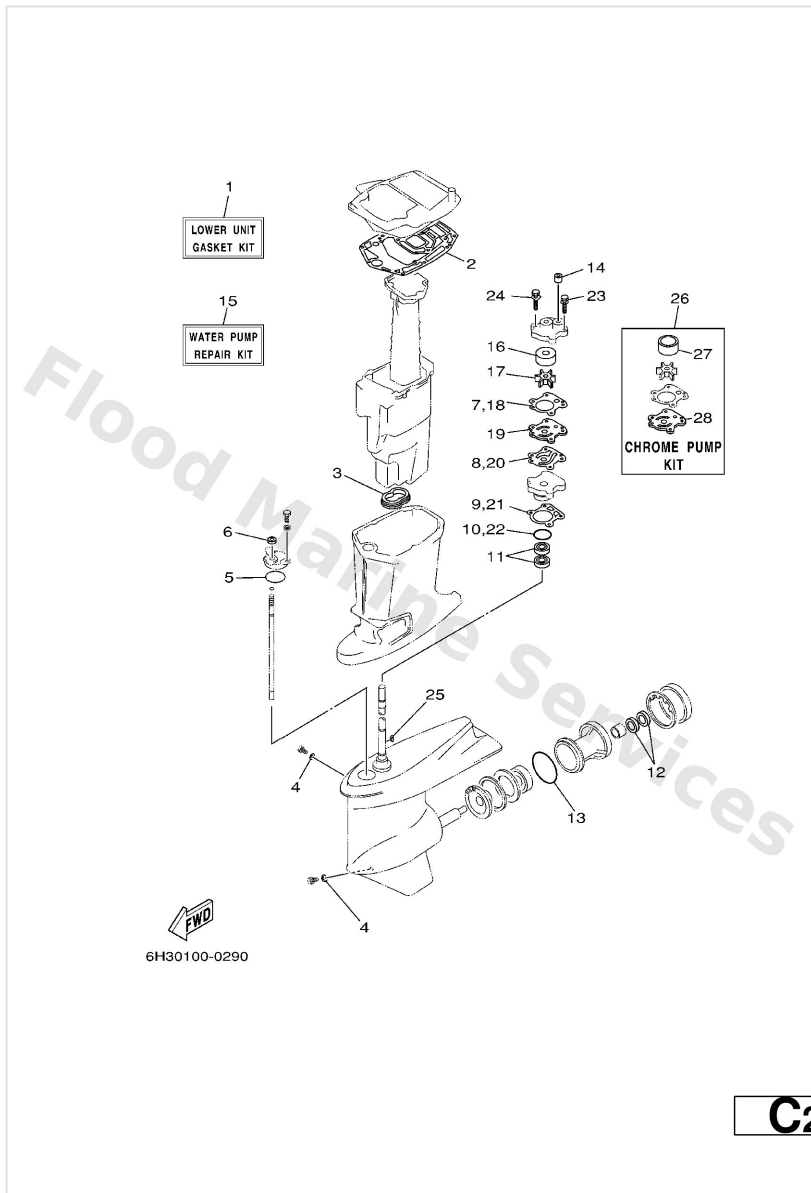
Ref	Part	
27	676--14966--00 Rubber cap	Buy now
29	93210--04230 O-ring (371)	Buy now

Repair Kit 2



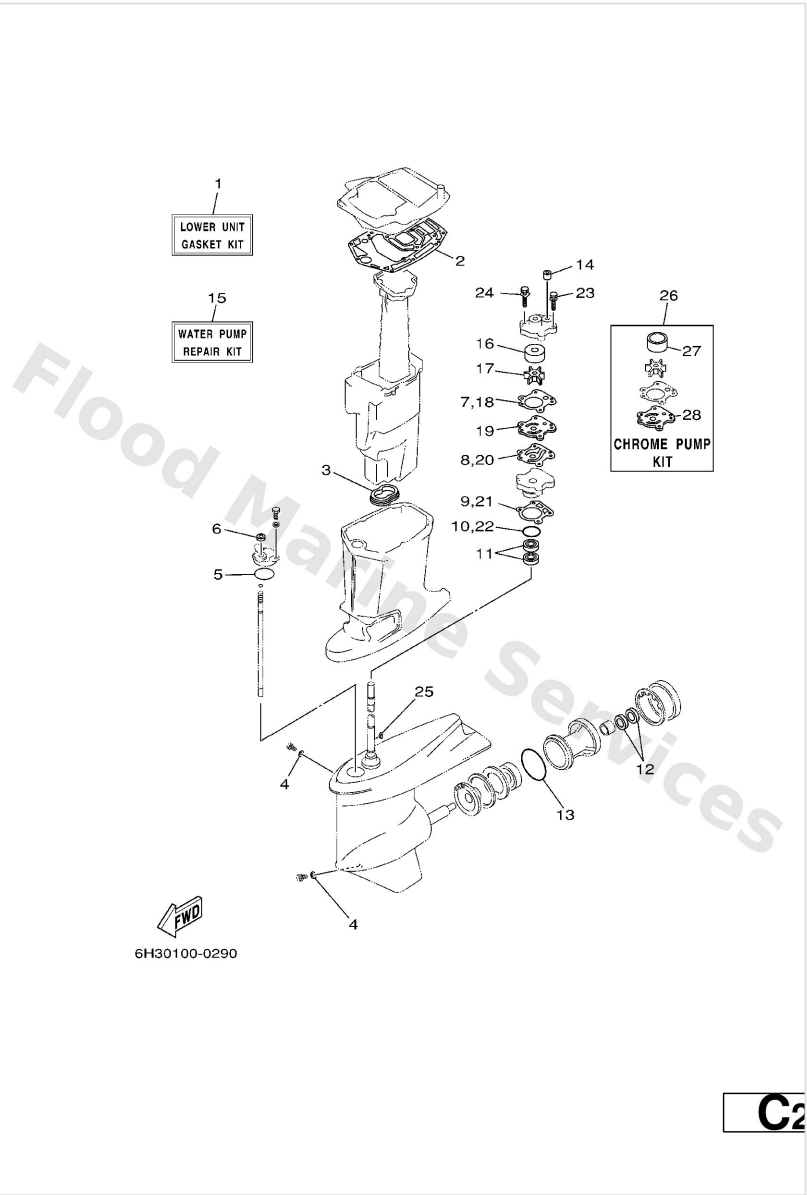
Ref	Part	
1	62FW000120 Lower unit gasket kit	Buy now
1	6H3W000122 Lower unit gasket kit	Buy now
2	6H3--45114--A1 Gasket, upper casing	Buy now
3	6H3--45123--00 Gasket, muffler	Buy now
4	90430--08020 Gasket	Buy now
5	93210--49046 O-ring (620)	Buy now
6	93106--09014 Oil seal	Buy now
7	663--44315--A0 Gasket,water pump 1	Buy now
7	6H3--44315--A0 Gasket,water pump 1	Buy now
8	663--44324--A0 Gasket,cartridge outer plate	Buy now
8	6H3--44324--A0 Gasket,cartridge Out,plate	Buy now
9	663--44316--A0 Gasket,water pump 2	Buy now
9	688--44316--A0 Gasket,water pump 2	Buy now
10	93210--41042 O-ring (132)	Buy now
10	93210--46044 O-ring	Buy now

Repair Kit 2



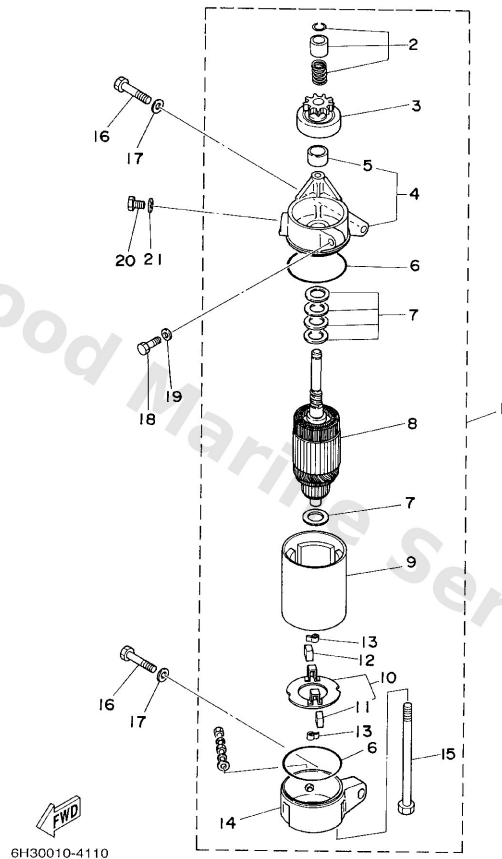
Ref	Part	
11	93101--23070 Oil seal (663)	Buy now
12	93101--22067 Oil seal (22x36x6-663)	Buy now
12	93101--25M03 Oil seal	Buy now
13	93210--85M97 O-ring(6h1)	Buy now
13	9321066M98 O-ring(6h4)	Buy now
14	663--44366--00 Damper, water seal 2	Buy now
15	62FW007800 Water pump repair kit	Buy now
15	6H3--W0078--02 Water pump repair kit	Buy now
16	663--44322--00 Insert, cartridge	Buy now
17	6H3--44352--00 Impellar	Buy now
19	663--44323--00 Outer plate, cartridge	Buy now
19	6H3--44323--00 Outer plate, cartridge	Buy now
23	90119--08M14 Bolt, with washer	Buy now
23	97095--08045 Bolt, hexagon	Buy now
24	90119--08M33 Bolt, with washer(6b0)	Buy now

Repair Kit 2



Ref	Part	
24	9709508055 Bolt, hexagon	Buy now
25	90280--03M03 Key, woodruff (697)	Buy now
26	6H3--W0078--1A Chrome pump kit	Buy now
27	663--44322--40 Insert, cartridge	Buy now
28	6H3--44323--40 Outer plate, cartridge	Buy now

Starting Motor

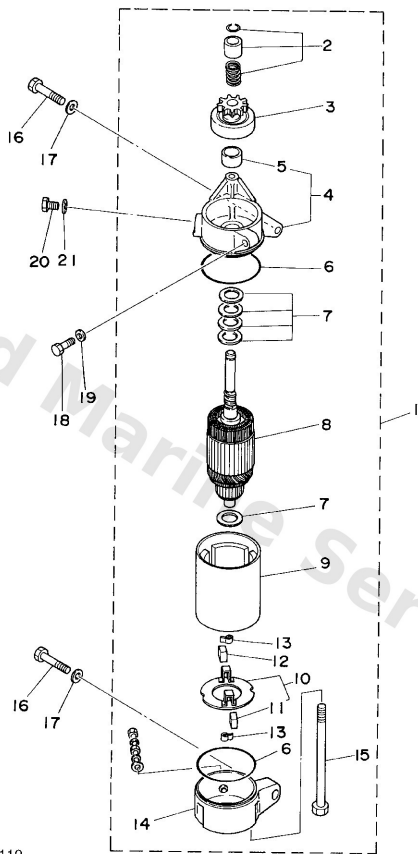


6H30010-4110

D1

Ref	Part	
1	6H3--81800--11 Starting motor assembly	Buy now
2	689--81857--11 Pinion stopper set	Buy now
3	6H3--81807--10 Pinion assembly	Buy now
4	6H3--81830--10 Front cover assembly	Buy now
5	689--81831--00 Metal, front	Buy now
6	689--81847--11 O-ring	Buy now
7	689--81809--11 Washer kit	Buy now
8	689--81850--12 Armature assembly	Buy now
9	6H3--81810--10 Stator assembly	Buy now
10	689--81840--11 Brush holder assembly	Buy now
11	689--81812--11 Brush 2	Buy now
12	689--81811--11 Brush 1	Buy now
13	689--81813--10 Spring, brush	Buy now
14	6H3--81820--11 Rear cover assembly	Buy now
15	689--81826--10 Bolt	Buy now

Starting Motor

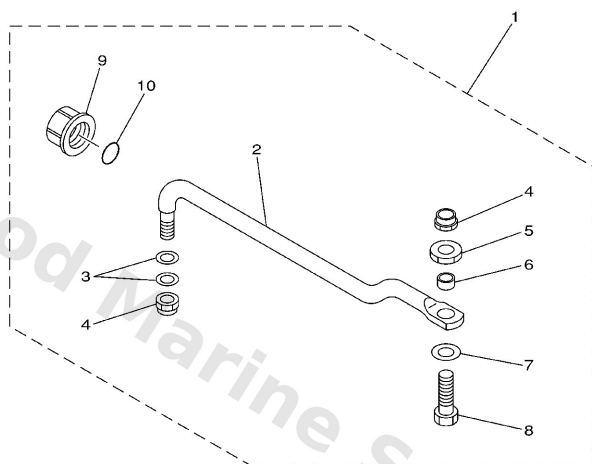


6H30010-4110

D1

Ref	Part	
16	97013--08035 Bolt	Buy now
17	92903--08600 Washer, plain (663)	Buy now
18	97013--06025 Bolt(62y)	Buy now
19	92903--06600 Washer, plain (646)	Buy now
20	97013--08016 Bolt, hexagon	Buy now

Steering Guide

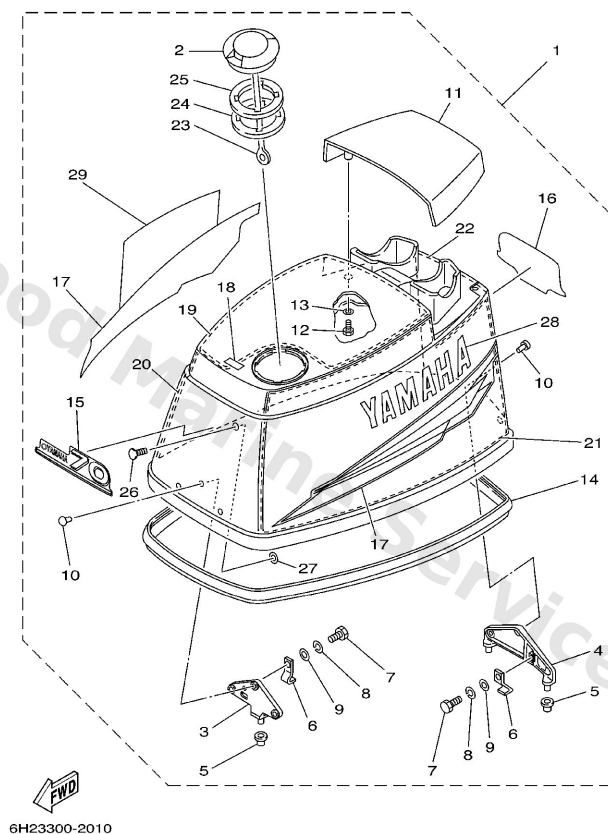


6880700-9190

B1

Ref	Part	
1	688--61350--10 Steering guide attachment kit AP	Buy now
2	688--61351--10 Rod, steering link	Buy now
3	90201--10M20 Washer, plate (663)	Buy now
4	90185--09M01 Nut, nylon (663)	Buy now
5	90170--09M03 Nut (689)	Buy now
6	90387--10M42 Coller (688)	Buy now
7	90201--10M63 Washer, plate	Buy now
8	6E5--61355--00 Bolt	Buy now
9	6E5--43145--01 Cap, clamp bracket	Buy now
10	93210--16275 O-ring	Buy now

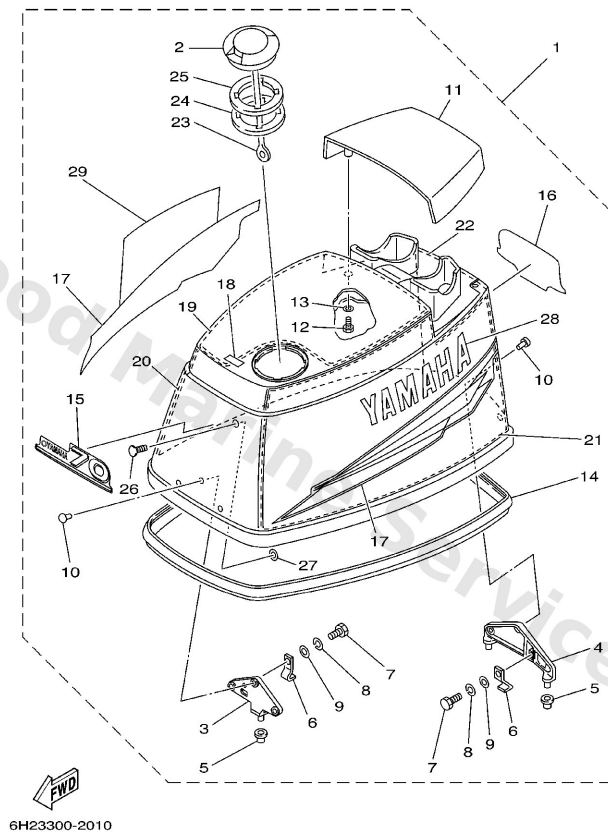
Top Cowling



A4

Ref	Part	
1	62F42610404D Top Cowling assembly	Buy now
1	6H242610804D Top Cowling assembly	Buy now
1	6H342610504D Top Cowling assembly	Buy now
2	63D--2177H--00 Disk cap 2	Buy now
3	6H3426470094 Holder, clamp band	Buy now
4	6H3426490094 Holder, clamp band	Buy now
5	663--42662--00 Damper	Buy now
6	6H3--42652--00 Hook 2	Buy now
7	97095--06016 Bolt, hexagon deep recess	Buy now
8	92995--06100 Washer(6a1)	Buy now
9	92995--06600 Washer, plain (646)	Buy now
10	90266--06009 Rivet (697)	Buy now
11	6H3--42613--01--4D Molding air duct	Buy now
14	6H3--42615--00 Seal	Buy now
15	62F4267740 Graphic, front	Buy now

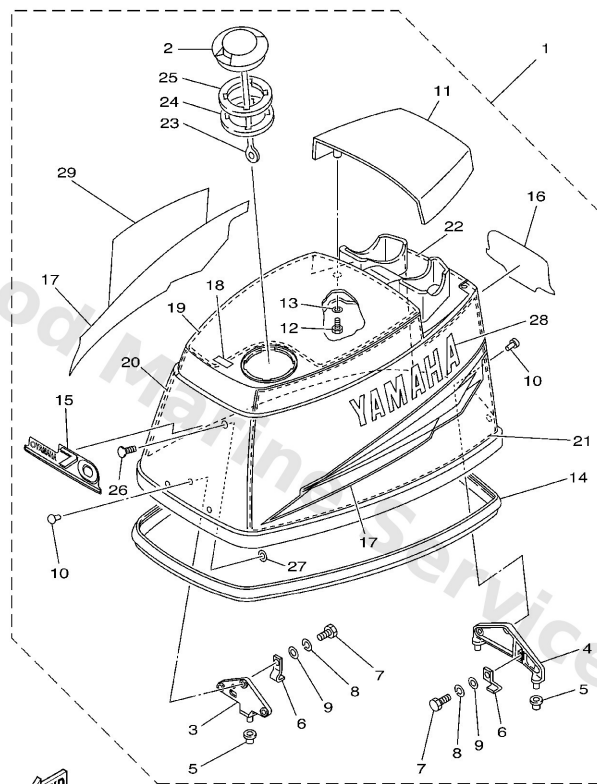
Top Cowling



A4

Ref	Part	
15	6H24267750 Graphic, rear	Buy now
15	6H34267750 Graphic, rear	Buy now
16	62F4267830 Graphic, front	Buy now
16	6H2--42678--30 Graphic, front	Buy now
16	6H34267830 Graphic, rear	Buy now
17	6H3--W0070--30 Graphic set	Buy now
18	6H3--13436--00 Mark	Buy now
18	6H31343640 Mark	Buy now
19	6H3--42617--10 Damper, Form	Buy now
20	6H3--42619--00 Damper (350x640)	Buy now
21	6H3--42627--00 Damper (350x640)	Buy now
22	6H3--42637--00 Damper, Form	Buy now
23	6H1--42694--00 Band	Buy now
24	6H3--21732--00 Seal 1	Buy now
25	6H3--21735--00 Seal 2	Buy now

Top Cowling

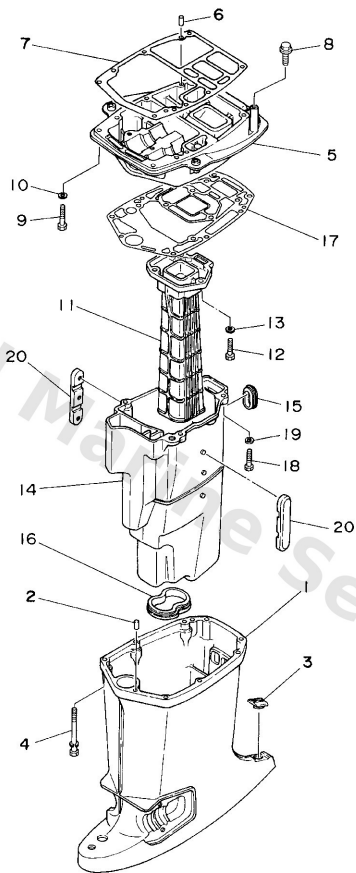


6H23300-2010

A4

Ref	Part	
26	90338--05M03 Plug (6h1)	Buy now
27	90183--05M06 Nut, spring(6h4)	Buy now
28	6H3--42681--30 Mark, cowling	Buy now
29	6H3--42682--30 Mark, cowling	Buy now

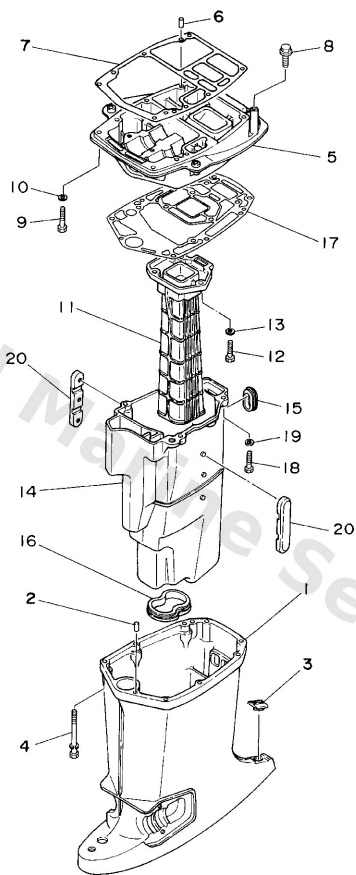
Upper Casing



E6

Ref	Part	
1	6H34511114D Casing, upper	Buy now
2	93606--12019 Pin, dowel (614)	Buy now
3	6H34515500 Cap	Buy now
4	90119--08M81 Bolt, with washer	Buy now
5	6H3411370194 Guide, exhaust	Buy now
7	6H3--45113--A0 Gasket, upper casing	Buy now
8	90119--08M79 Bolt, hexagon (fj1)	Buy now
9	97075--08035 Bolt(70w)	Buy now
10	92995--08100 Ybs67-8 washer, spring	Buy now
11	6H241131005B Manifold, ext. 1	Buy now
11	6H341131005B Manifold, ext	Buy now
12	97075--08030 Bolt, hexagon (fj1)	Buy now
14	6H314711105B Muffler 1	Buy now
15	6H3--45127--00 Seal 1	Buy now
16	6H3--45123--00 Gasket, muffler	Buy now

Upper Casing



E6

Ref	Part	
17	6H3--45114--A1 Gasket, upper casing	Buy now
20	6H3--14737--10 Damper, muffler	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.